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GW-B-BUMPER

Bus Bumper
1973-79 Transporter

While staying true to VW's classic look, we've created a stronger, more functional bumper. This bumper includes a tow hitch and serves as a platform for our swing away system.

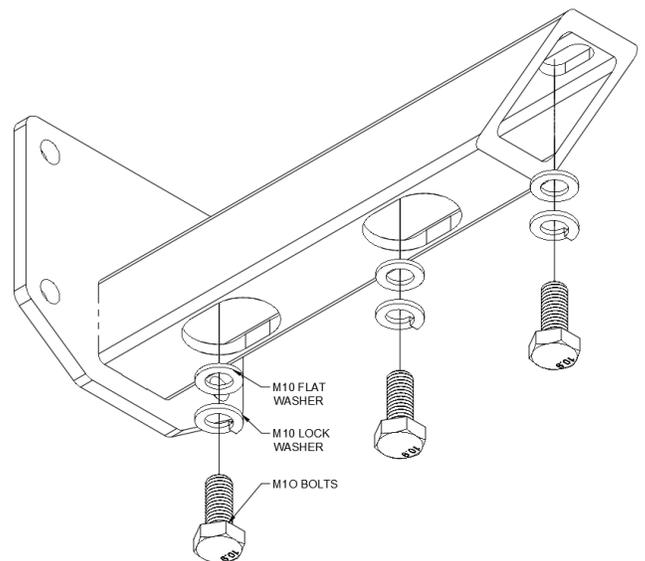
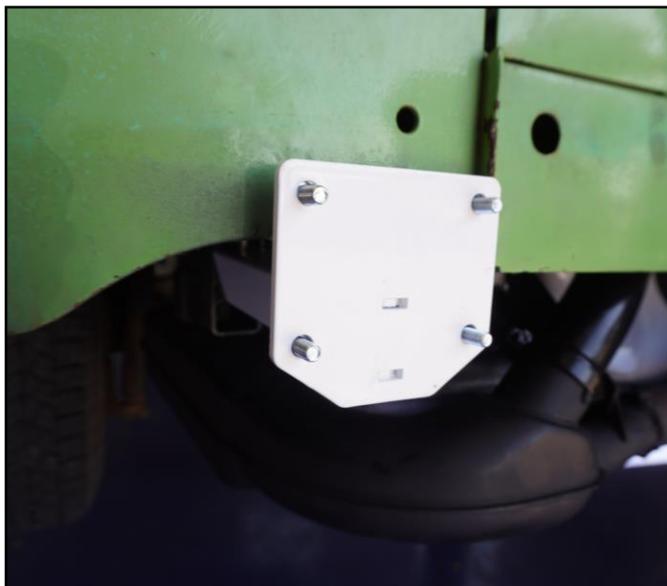
Volkswagen specified a tongue weight of 100 lbs for their original trailer hitches. While our bumper is Class III in strength, we rate it to Class I (100lb tongue weight/1000lb tow rate) as we feel it is unsafe to tow anything over 1000lbs with a stock bus. We do not recommend doing so or you will risk damaging your frame rails.

This is a bolt-on installation, with all hardware and instructions included. Durable, glossy white powder coat finishes the bumper for long lasting durability. Includes complete hardware and instructions for 1973-79 Transporters.

Hardware List 		Parts List 
(6) M10 x 35mm Bolt	(8) M8 Flat Washer	(1) Bus Bumper
(6) M10 Lock Washers	(8) M8 Lock Washer	(2) Bumper Mounting Arms
(6) M10 Flat Washer	(8) M8 x 25mm Bolt	
	(8) M8 Nut	

Installation Instructions

- 1) Begin by removing the original bumper and mounting arms.
- 2) Install the new arms using the included M10 bolts with flat and lock washers. Once you start the threads into the holes, insert the M8 bolts facing out before you tighten the M10 bolts any more. Next, tighten down the M10 bolts, making sure that the brackets can still move around to adjust the fit while installing the bumper. It is likely that the mounting hole threads on the frame rails have become worn out or filled with grease and oil through the years. If you are having trouble threading the M10 bolts into the frame, it will help to retap the threads.



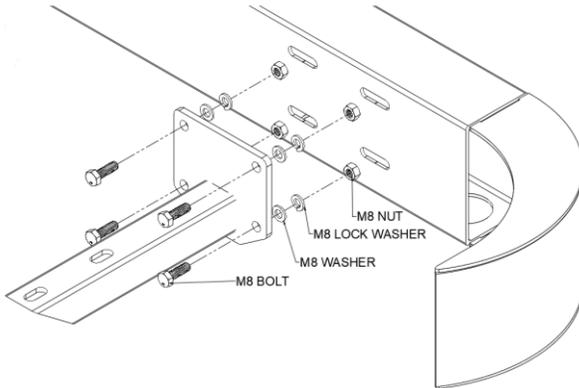


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- 3) Install the bumper using the M8 bolts, lock washers, flat washers, and nuts. Once you have loosely threaded all M8 nuts, tighten the M10 bolts (30 ft-lbs) connecting the brackets to the body. Make sure the bumper is centered before tightening down the M8 bolts. There should be about a 1" gap from the tip of the bumper to the body of the bus on each side. Make sure the gap is the same on both sides. Then tighten the M8 nuts and bolts connecting the brackets to the bumper. (20 ft-lbs)



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That's It... You're Ready to Hit the Road!