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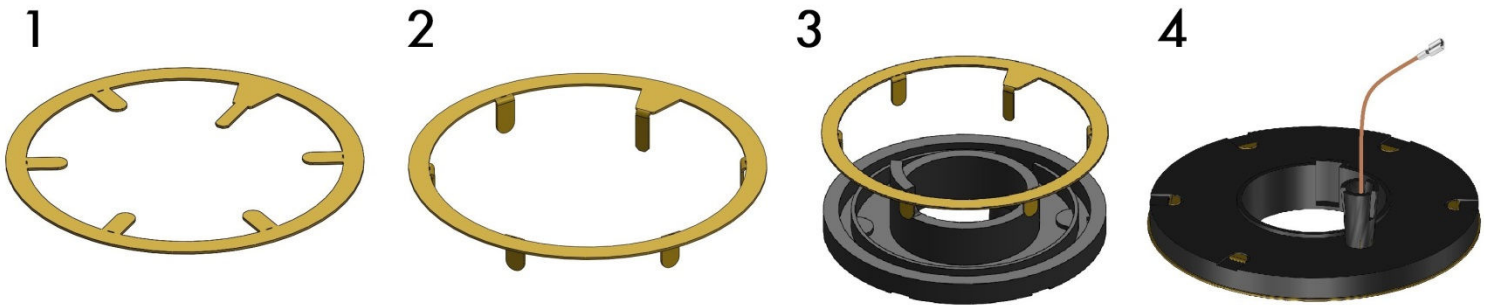
321-419-661A-AM

Horn Ring Replacement for Vanagon

Start by removing the original brass horn ring from its plastic base. Use a small screwdriver to pry up the copper tabs (shown in figure 4 below) in order to release the original brass horn ring.

Installation

1. Lay the horn ring on a flat surface with a **sharp** 90° bend (such as a counter top) with the ring on top of the surface and a tab projecting over the edge.
2. Hold the ring portion in place and bend the tab down over the edge of the surface, as pictured below, without warping the horn ring. Repeat with the remaining tabs. Be careful to bend the single, thinner tab at the proper location.
3. Insert the horn ring into the original plastic housing and place the horn ring/plastic housing assembly face down on a flat surface. Bend the locking tabs in as shown in the diagram.
4. Plug the smaller end of the wire into the assembly as shown below.



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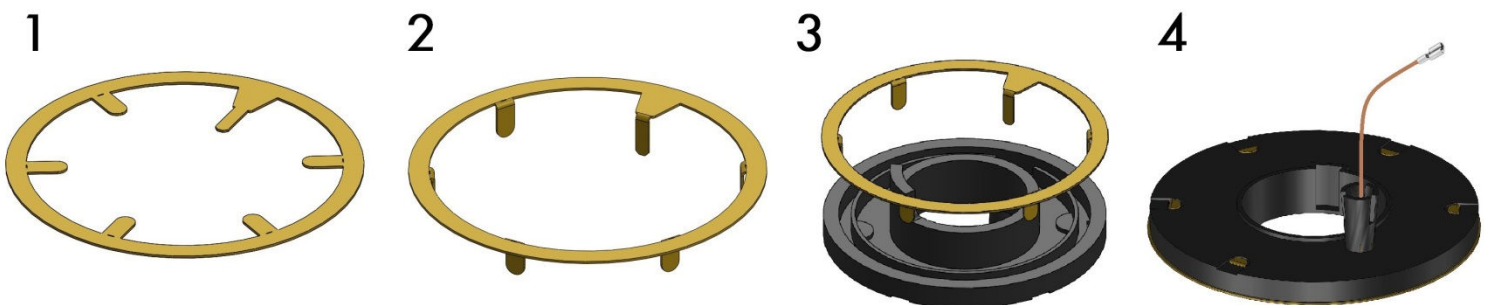
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