



## PART # 025-251-171-BRKT

## Reinforcement for Front Exhaust Headers 1983-1991 Vanagon 2WD, 4WD

VW originally included a set of exhaust clamps with their stock exhaust headers. Our redesigned clamps reduce vibration that can lead to exhaust failure in some cases. Protect your exhaust with this simple installation.

## **Manual Transmissions**

To install the 1/3, front header exhaust clamp, Remove the nut and washer from the case stud above the header pipe. Install the bracket with the bend facing rearward and loosely thread the nut. If your stud is too short, do not include the washer. A stock, correct stud will be long enough to accommodate the nut and the bracket. Install the clamp and rotate the bracket to keep the clamp square. Once the clamp is perpendicular to the bracket, tighten the case nut, then tighten the clamp. Regardless, make sure your nut is completely threaded onto the stud. Note: This bracket comes with a 10-degree bend that will straighten out as you fully tighten the nuts.





## **Automatic Transmissions**

This bracket comes with a 10-degree bend to allow you to just thread all the nuts before tightening them in place. Install the bracket with the bend facing *forward*. Then loosely thread all nuts. Tighten down the 10mm nut at the case first. Then tighten the clamp nuts. As you tighten the nuts, the bracket will twist into plane and seat securely into place.



That's it!