



AA-4407

2018-PRESENT

JEEP WRANGLER (JL)

2-4" LIFTED REAR
AIR SUSPENSION SYSTEM





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CONGRATULATIONS!

Your AccuAir® Jeep JL Rear Air Suspension Conversion System reflects a unique solution to balancing enhanced off road terrain and obstacle clearance/leveling with everyday drivability and ride quality.

This Rear Air Conversion system is meant for vehicles that **currently** have a 2"-4" lifted suspension. The AccuAir® JL system features remote mounted seamless air tank, a quality compressor, mounts and all fittings necessary to replace your rear coil springs with ruggedly designed two corner air bags allowing you to select a rear ride height tailored to your off road adventures. Back on the road, the system will automatically level your rear suspension (with varying loads), helping to preserve familiar ride comfort. Enjoy your AccuAir® JL system by Treading Lightly® and following all instructions and product safety messaging below. If you have further questions contact us at: sales@AccuAir.com. Our team is here to help.

A FEW WORDS ABOUT PRODUCT SAFETY

Before installation, please take a moment to review the following safety information and installation instructions. Important safety information is generally preceded by one of three signal words indicating the relative risk of injury.

The signal words mean:



WARNING:

A hazardous situation which, if not avoided, could result in death or serious injury. You **CAN** be **killed** or **seriously hurt** if you don't follow instructions.



CAUTION:

A hazardous situation which, if not avoided, could result in minor or moderate injury. You **CAN** be moderately **hurt** and may also suffer property damage if you do not follow instructions.



NOTICE:

Careful attention is required to this instruction or operation but does generally not relate to personal injury. Damage to your AccuAir® product or other property may result if you don't follow instructions.



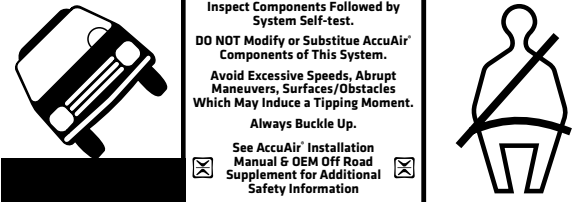
PRODUCT & INSTALLATION OVERVIEW

The suspension of this vehicle has been optimized for off road utility through installation of an AccuAir® system allowing control/adjustment of ride height to accommodate challenging terrain & obstacles. The suspension feel and handling maybe different than an unmodified Jeep.

To reduce risk of roll-over other accident & serious injury always:

- Inspect components including bags, lines, valves & compressor before use, followed by system self-test. Maintain & repair as indicated.
- **DO NOT** modify or substitute AccuAir® components of this system. Use of oversize tire/wheel combinations may increase stopping distances, ride height and/or compromise performance of vehicle stability control and other systems.
- Avoid excessive speeds, abrupt maneuvers, surfaces/obstacles which may induce a tipping moment. All occupants **BUCKLE UP & USE** supplemental restraints.
- Consult the AccuAir® installation manual (sales@AccuAir.com) & OEM off road supplement for additional safety information.

WARNING: SUSPENSION MODIFIED WITH VARIABLE HEIGHT AIRBAGS - HIGHER ROLLOVER RISK



Inspect Components Followed by System Self-test.
DO NOT Modify or Substitute AccuAir® Components of This System.
 Avoid Excessive Speeds, Abrupt Maneuvers, Surfaces/Obstacles Which May Induce a Tipping Moment.
 Always Buckle Up.
 See AccuAir® Installation Manual & OEM Off Road Supplement for Additional Safety Information

Affix warning decal on driver's side visor in clear view of all occupants.



NOTICE:
Never lower vehicle from rack or following inspection/repair without air bags being fully inflated.

WARNING

CANCER AND REPRODUCTIVE HARM
WWW.P65WARNING.CA.GOV

- If larger tires (10% more than the OEM diameter) are installed, speedometer recalibration will be necessary. Contact your local Jeep dealer.
- After installation, a qualified alignment facility is required to align the vehicle to the OEM specification.

If you have any questions or reservations about installing this product, contact AccuAir Customer Service.



WARNING:
Wheel setup with a minimum of 4.5" of back spacing is required with a maximum 9" wide wheel.



WARNING:
This advanced AccuAir® JL kit requires professional installation, with access to vehicle lift and experience with Jeep JL suspension, electrical wiring, Jeep maintenance recommendations, safety messaging, torque & other specifications, general repair safety including personal protection, vehicle rack safety, isolation and containment of OEM spring assemblies during removal.



WARNING:
Included limit straps must be used for rear suspension to avoid premature air spring failure.



CAUTION:
Risk of Eye Injury. Safety glasses, gloves & other personnel protection should be worn when working with this product.

WHAT IS COVERED?:

Subject to the terms, exclusions and limitations herein, Arnott, LLC. (“Warrantor” or “AccuAir”) exclusively warrants to the initial retail purchaser of a AccuAir Jeep JL suspension kit that AccuAir will according to terms herein, repair defects in or replace AccuAir supplied components which, upon AccuAir inspection are determined to have defects in materials or workmanship existing as of the date of sale to the initial retail customer (hereafter “Customer”). This Limited Warranty is the sole and exclusive warranty made or authorized by Warrantor. This Limited Warranty is not a warranty or promise of any particular future performance.

The term of this Limited Warranty shall be three years as measured from the date of sale to initial Customer (the warranty “TERM”). Any claim under this limited warranty must be made within six months of the last day of the warranty TERM or will be forever waived. The duration of any implied warranty shall be limited to the three year term of express limited warranty above.

WHAT IS NOT COVERED?:

Your AccuAir **Limited Warranty does not cover:** (1) defect in a AccuAir air suspension kit or component causing or contributing to damage or defect, of any type whatsoever, to the vehicle it is installed upon or any electrical system or other vehicle system or component separately warranted or supplied by a manufacturer other than AccuAir, (2) damage to AccuAir components or your vehicle from altering or disabling any component of your vehicle or AccuAir product; additions, alterations, or other products or components not supplied by AccuAir, (3) installation or use contrary to professional installation recommendations, or other installation/use contrary to instructions and safety messaging included within your AccuAir product, (4) expected wear and tear on airbags and other components considering vehicle use, damage related to failure to adequately, install, inspect, maintain, adjust or service as recommended or required, damage resulting from improper suspension set-up, loading, accident, collision, vandalism, abuse, misuse, neglect, fire, flood, normal wear, defects in or degradation of finishes, reflecting corrosion, UV or other environmental influences (5), AccuAir, components used in competition, other off road use or events which may involve unforeseen vehicle components, suspension set ups, contact between vehicles, rocks or obstacles, other components of your vehicle and your AccuAir components, damage or degradation of performance, (6) *labor, lost time, lost use or opportunities, reasonable delays in remedies hereunder, other consequential, incidental, punitive or other damages or costs, including those incurred in removing, reinstalling or delivering your AccuAir component to AccuAir for inspection, repair or replacement.*

OBTAINING WARRANTY & CUSTOMER SERVICE:

Register your AccuAir Purchase. For questions or claims contact AccuAir Customer Service: **100 Sea Ray Drive, Merritt Island, FL 32953.** You will be asked to advise AccuAir in writing of your understanding of all defects and provide AccuAir an opportunity to repair or replace the affected component(s) subject to the terms of this Limited Warranty. Please have proof of purchase available.

REMEDY LIMITED TO REPAIR/REPLACEMENT BY ACCUAIR. BINDING, SINGLE CLAIM ARBITRATION-VENUE:

Upon Customer’s removal and delivery to AccuAir for inspection and AccuAir determination of a covered defect, *the exclusive remedy provided hereunder* shall at AccuAir’s option be repair or replacement of the defective AccuAir component(s). Your sole and exclusive remedy for breach of this Limited Warranty or any implied warranty imposed by law, is the reasonable costs for replacement parts necessary to correct the defect(s) upon which the finding of breach is based. *For separate, valuable consideration received; all claims arising from or related to purchase or use of AccuAir components shall exclusively be maintained as a separate action by each Customer applying Florida state law*

(without reference to treaties or conflict of law provisions) through binding arbitration before a neutral selected by Customer from the JAMS® panel closest to Merritt Island, Florida. To the extent permitted by law, each party shall bear its own costs and fees. Any claim to enforce an arbitration award or for other breach or damages under this Limited Warranty can only be brought in a court of competent jurisdiction closest to Brevard County, Florida.

OTHER EXCLUSIONS –LIMITATION OF DAMAGES - YOUR RIGHTS UNDER STATE LAW.

No employee, other agent of AccuAir or authorized reseller may, amend or waive this written Limited Warranty or make additional representations or warranties regarding any AccuAir features, performance, workmanship or materials. AccuAir reserves the right to make changes in design and changes or improvements upon its products without imposing any obligation on itself to install or upgrade the same upon products previously manufactured.

By installation and use of your AccuAir product, and/or submitting a claim under this **Limited Warranty**, you acknowledge that you have received and understand all product instructions, warnings and this **Limited Warranty** and agree to be bound by all terms therein, reflecting the exclusive terms and remedies of the parties bargain.

This Limited Warranty gives you specific rights. You may also have other rights that vary from state to state. For example, some states do not allow limitations of how long an implied warranty lasts and/or do not allow the exclusion or limitation of incidental or consequential damages, so the limitations and exclusions herein may not apply to you. All other warranties are hereby disclaimed, except to the extent prohibited by applicable law.



DESCRIPTION

Air Suspension Conversion Kit

e+ Connect

TouchPad+

Height Sensor Brackets

VU4 4-Corner Manifold

3 Gallon Seamless Tank

VIAIR 485C Compressor

VIAIR Inflation System

Rear Upper Control Arms

Install Kit for ECU, Air Tank, Compressor

Air Compressor Bracket

SAE & SAE Hex Key Sockets/Wrenches

(5/32", 7/32" & 5/16" Hex Key Sockets, 7/16", 1/2", 9/16", 3/4", 13/16", 7/8" & 1-1/8")

Metric & Metric Hex Key Sockets/Wrenches

(6mm Hex Key Socket, 8mm, 10mm, 13mm, 15mm, 18mm, 19mm, 21mm, 22mm & 24mm)

Measuring Tape

Jack Stands

Ball Peen Hammer

Floor Jack

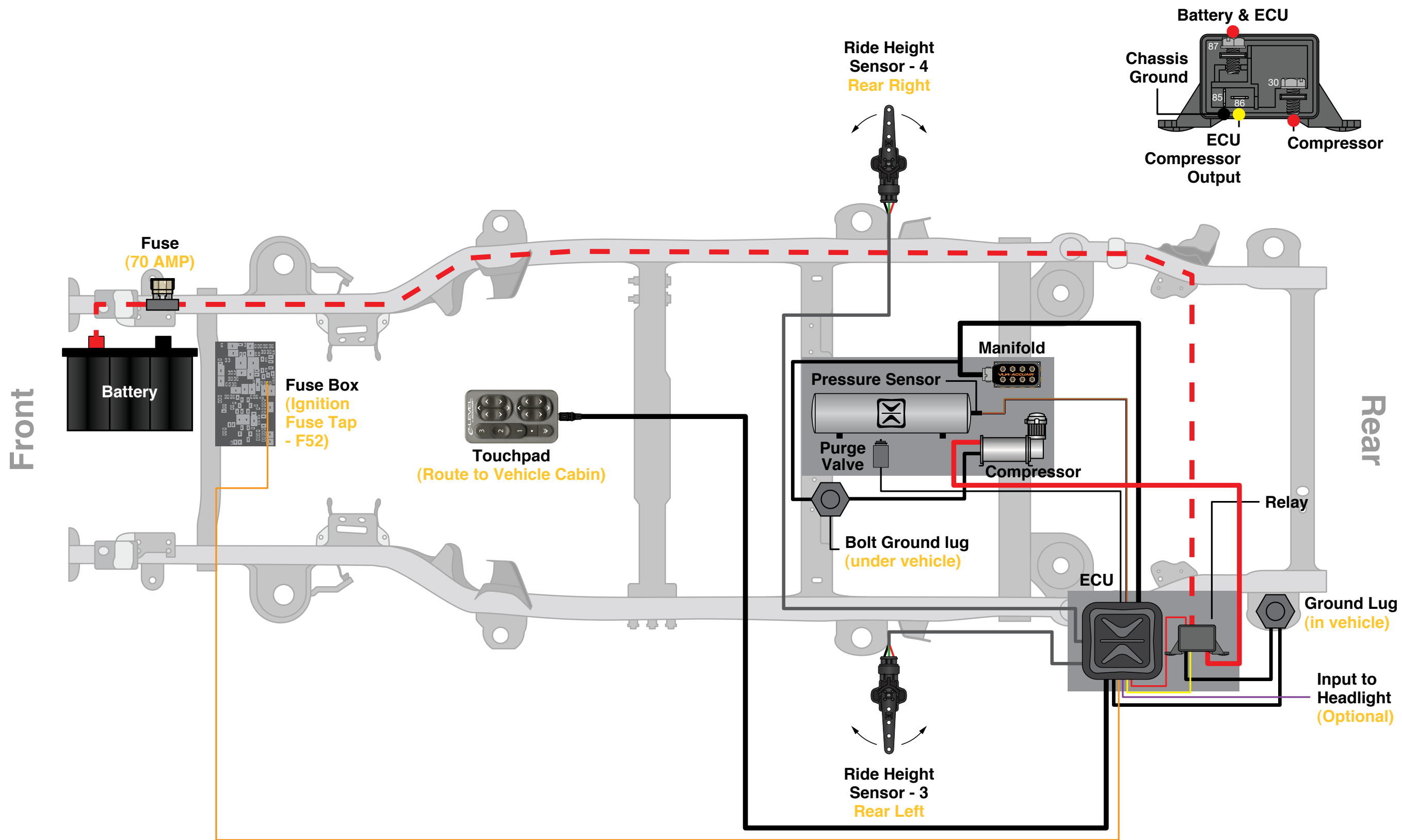
Safety Glasses

Pliers

Wheel Chock

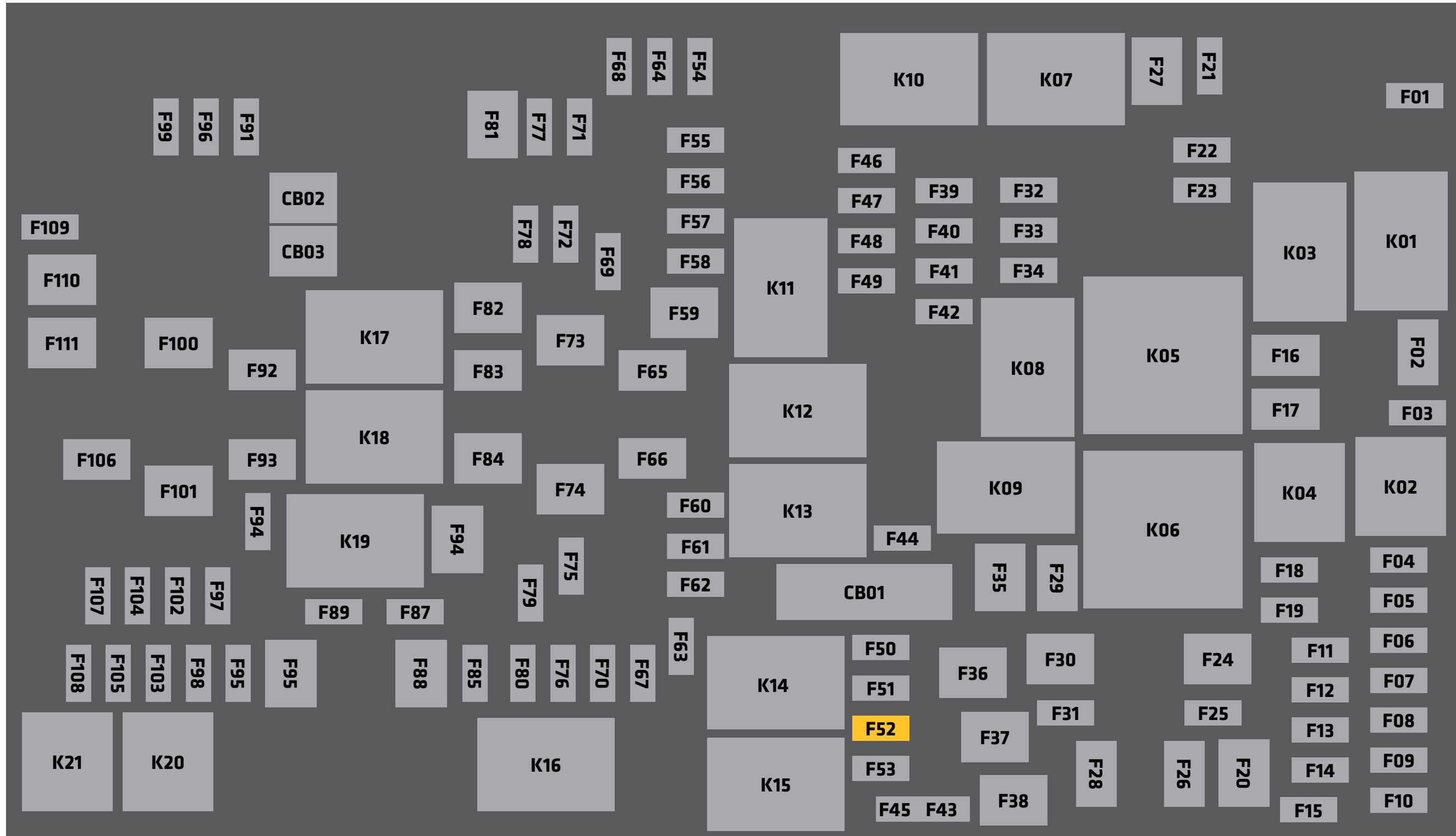
Torque Wrench

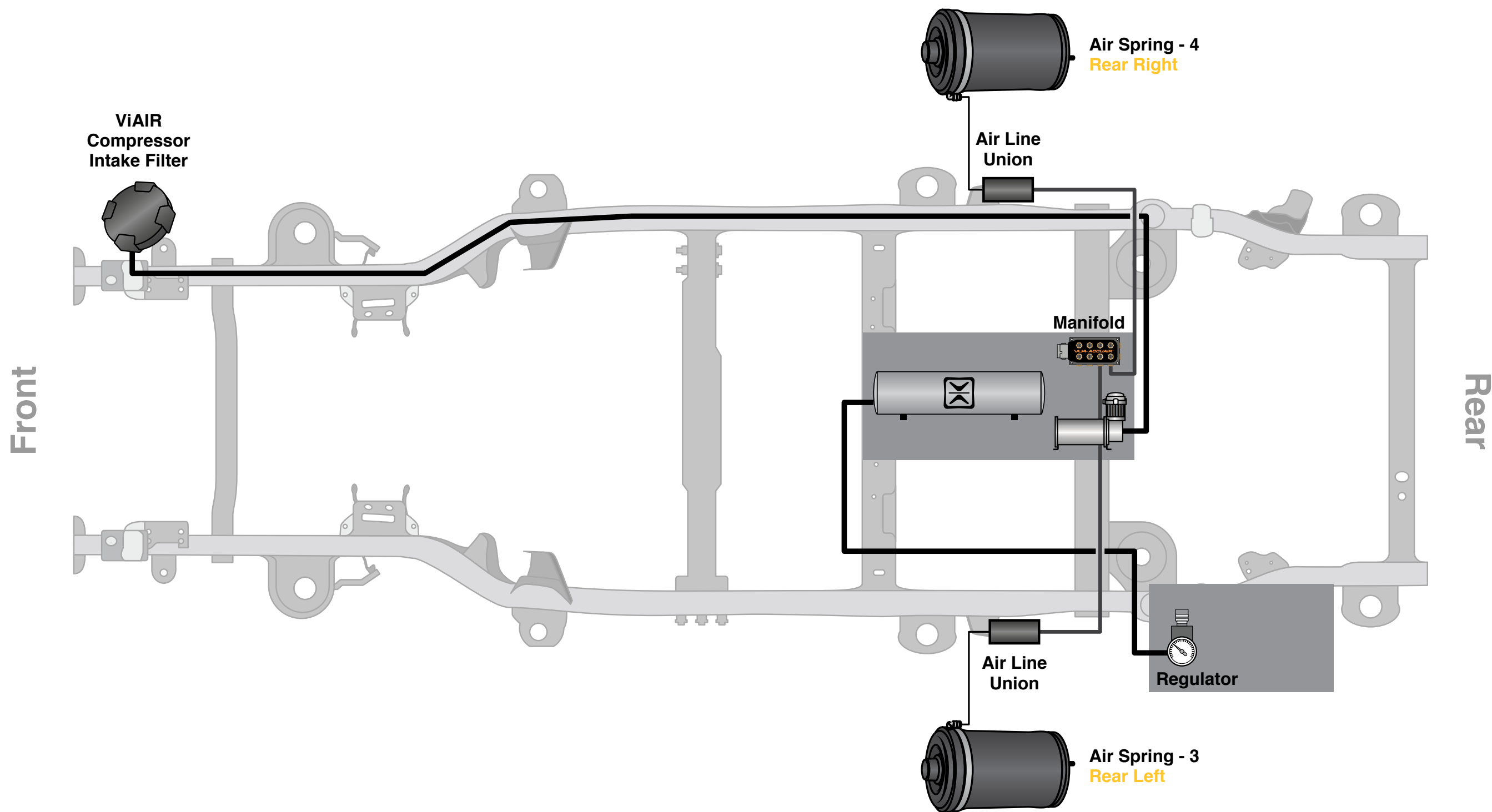
Blue Loctite





TAP INTO **F52**







1. Take the 6 gauge power wire with the 70 AMP fuse installed from the box labeled **20-18841**. (Figure 1)
Lay the fuse on top of the battery and route remaining wire along the passenger side frame rail to the floor drain plug underneath the center of the vehicle (Figure 2). **Do not connect to battery at this time.**



FIGURE 1

2. Remove the floor pan drain plug from underneath the center of the vehicle. (Figure 3)



FIGURE 3

3. Install the provided rubber grommet in the floor pan hole. (Figure 4)



FIGURE 2



FIGURE 4



- 4. Pull the ECU main harness plug, valve harness plug, compressor power cable, batter power cable, and height sensor harness plug into the cab via the grommets floor pan hole. Run an end of the 1/4" air line (found in box **20-18838**) for the pressure regulator into the cab via the grommets floor pan hole. (Figure 5)



FIGURE 5

- 6. Remove rear driver's side carpet, and move wiring connectors and tube on the rear driver's side body panel. Install ground rings for ECU, relay, and speed module cable ground wires. Secure rings on body grounding stud with standoff (Standoff found in box **20-18838**). (Figure 7)

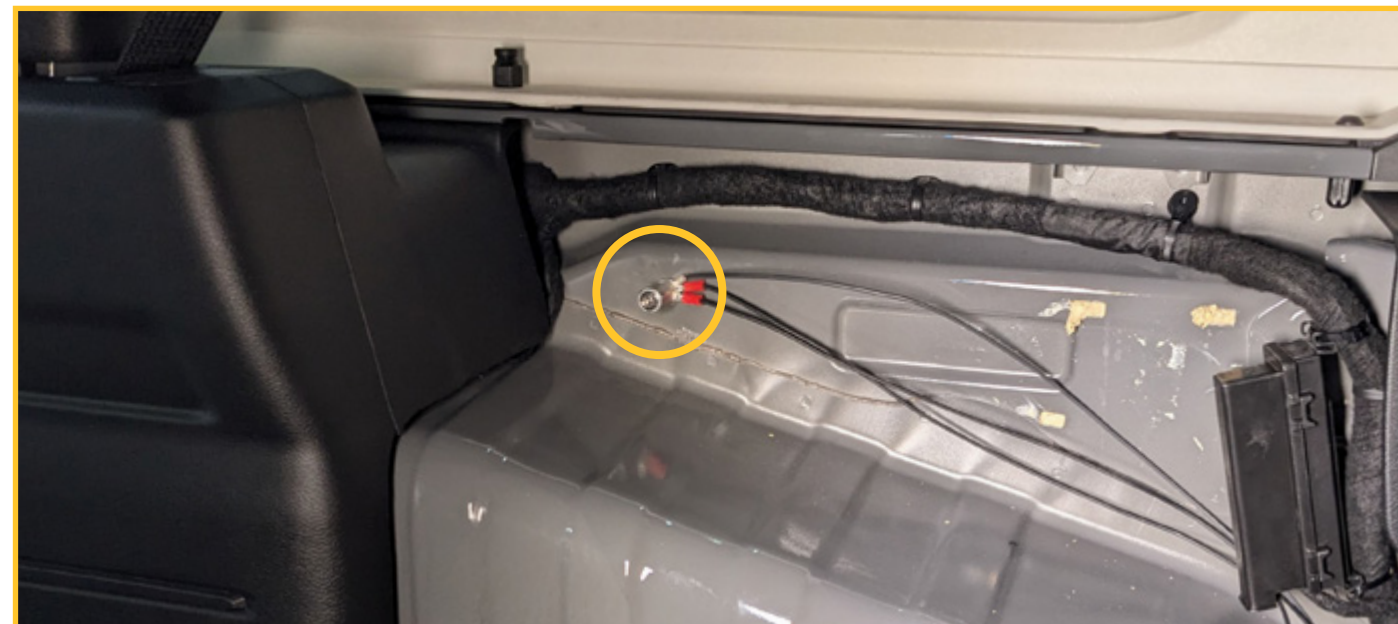


FIGURE 7

- 5. Inside the cab, fold the rear seats forward. Gather and pull the wires, tubing, and ground connections, up from the grommets floor pan hole. (Figure 6)



FIGURE 6

- 7. Install heat shrink onto wire end and crimp copper ring terminal onto battery power cable. (Use the ring terminal with **flat sides**.) (Found in box **20-18841**.) (Figure 8)

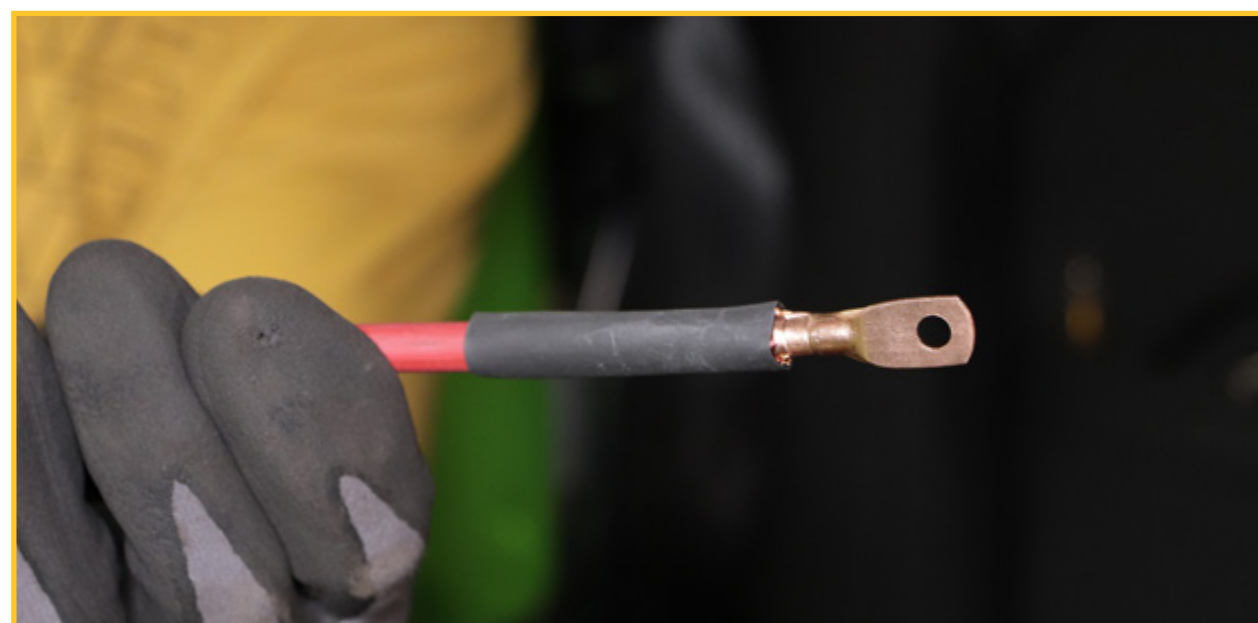


FIGURE 8



- 8. Behind the left rear back seat, cut one hole in the carpet. (Figure 9)



FIGURE 9

- 9. Gather all wire harnesses and the regulator air tubing and bundle them behind the carpet. Also add TouchPad cable (white connector). (Figure 10)

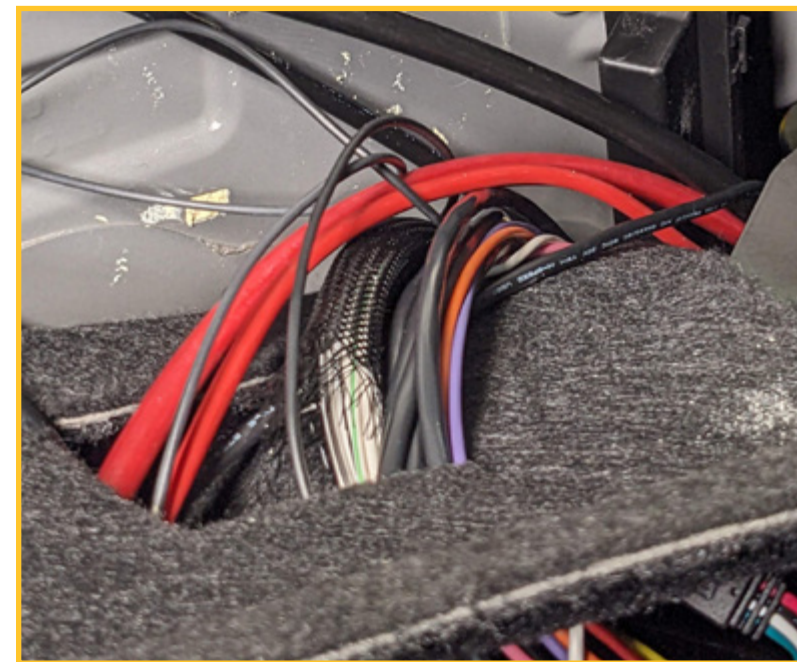


FIGURE 10

- 10. Locate the ECU assembly in box labeled **20-18838**. Make electrical connections as shown below. Refer to relay diagram to make relay connections. (Figures 11, 12)



FIGURE 11

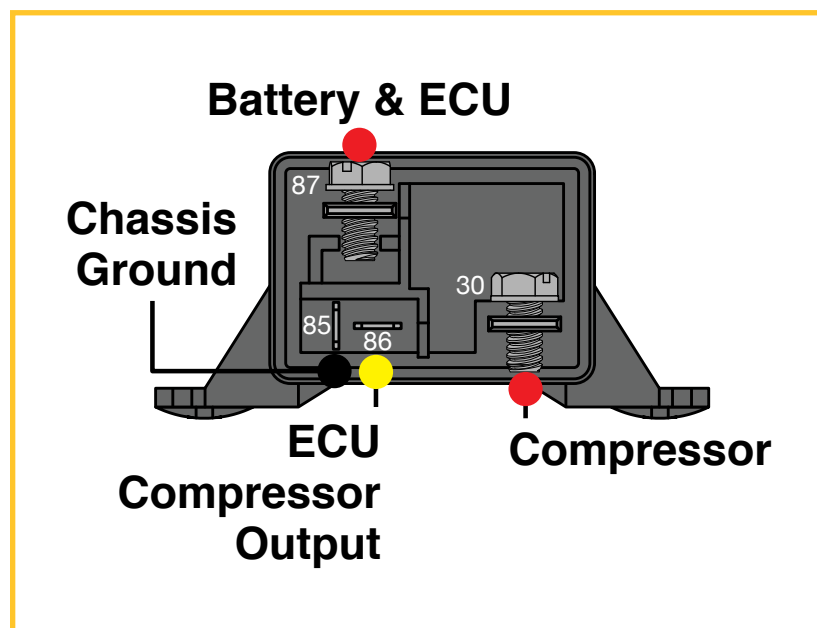


FIGURE 25

11. Install the large bracket holding the seamless tank, compressor, and VU4 manifold to the frame underneath the vehicle using the provided mounting hardware. The tank will face forward toward the engine bay, while the compressor and VU4 valve block will face the rear of the vehicle. (Use Blue Loctite when installing the M8 fasteners to the factory cross member.) (Figure 12)

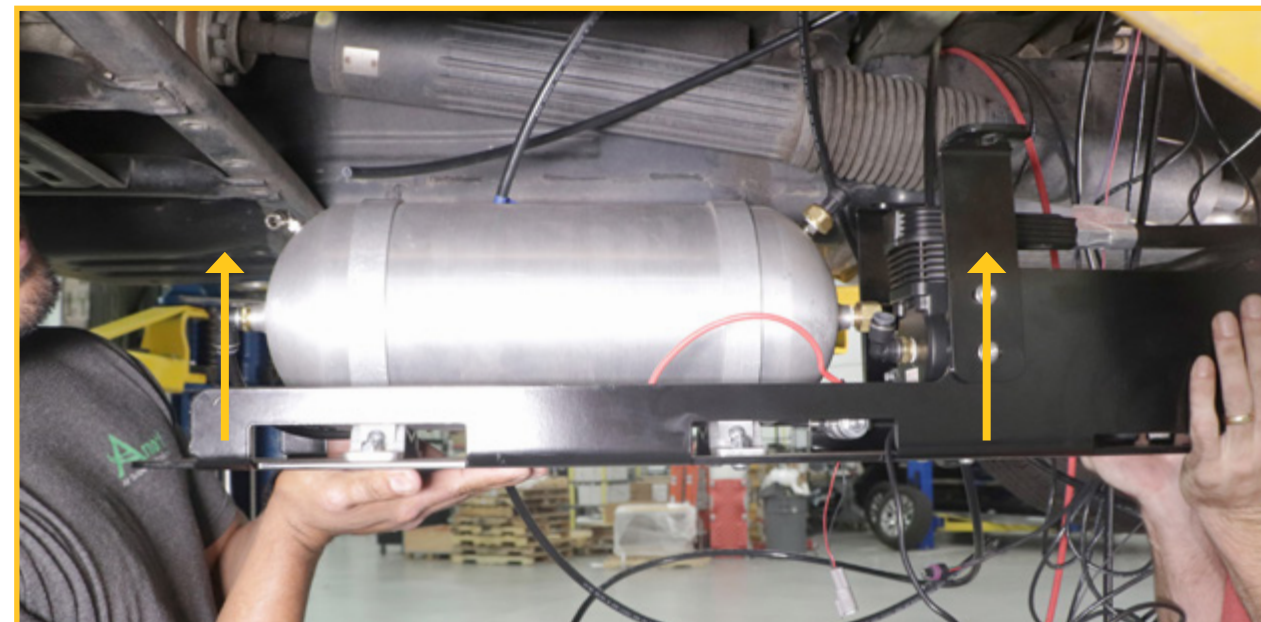
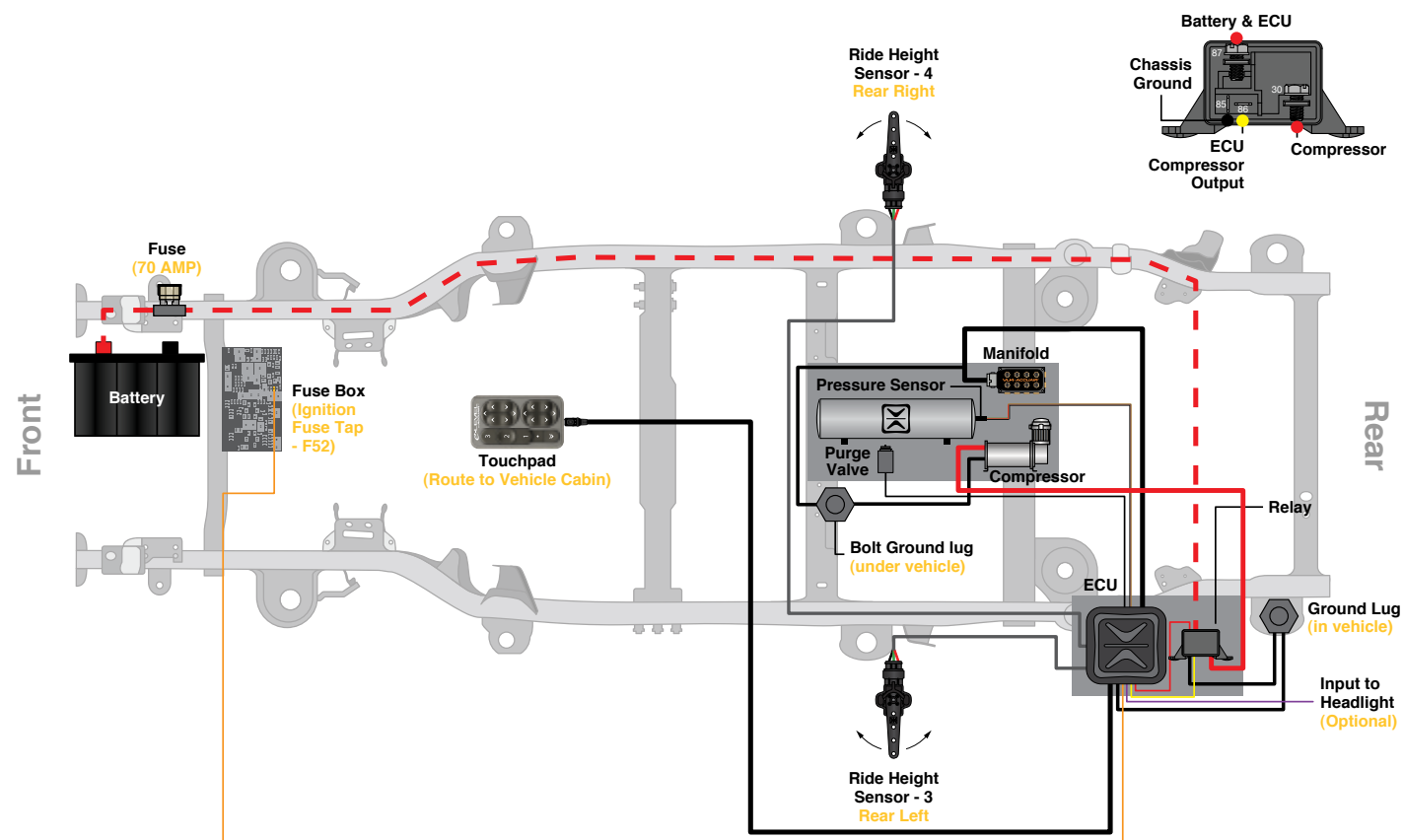


FIGURE 12



12. Feed the compressor power cable up through the floor drain hole and connect to red male quick terminal from the relay. (Figure 13)



FIGURE 13



- 13. Run the orange ignition wire from the ECU and the black 2-pin connector under the driver side kick panel toward the driver floorboard. (Figure 14)



FIGURE 14

- 15. Crimp the orange ignition wire to the fuse tap provided in **20-18841**. Extract 20 AMP fuse from **F52** and place on bottom position of the fuse tap. Pull the spare **5 (or 10) AMP** fuse and position in top slot of the fuse tap. (Figure 16)



FIGURE 16

- 14. Route the orange ignition wire from the driver side kick panel up to the fuse box under the hood on the passenger side. (Figure 15)



FIGURE 15

- 16. Remove the fuse in position (**F52**) and install the fuse tap. (Figure 17)



FIGURE 17



17. Underneath the vehicle on the bracket, connect the VU4 harness. (Figure 18)

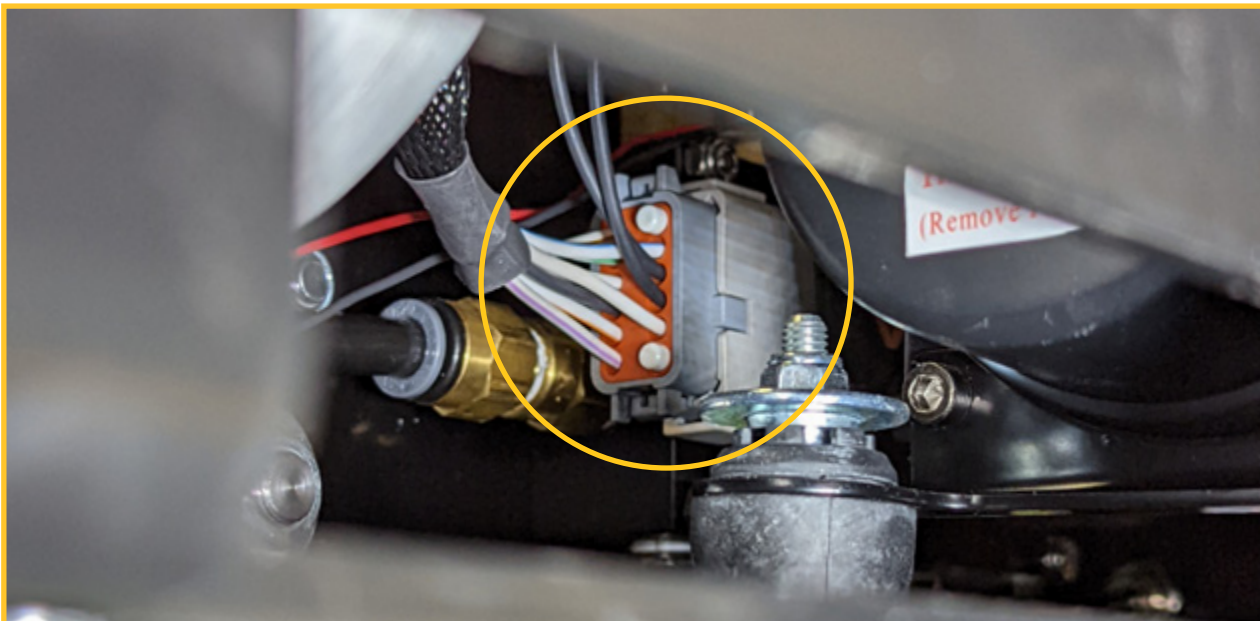


FIGURE 18

19. Connect the 3-wire pressure sensor. (Figure 20)

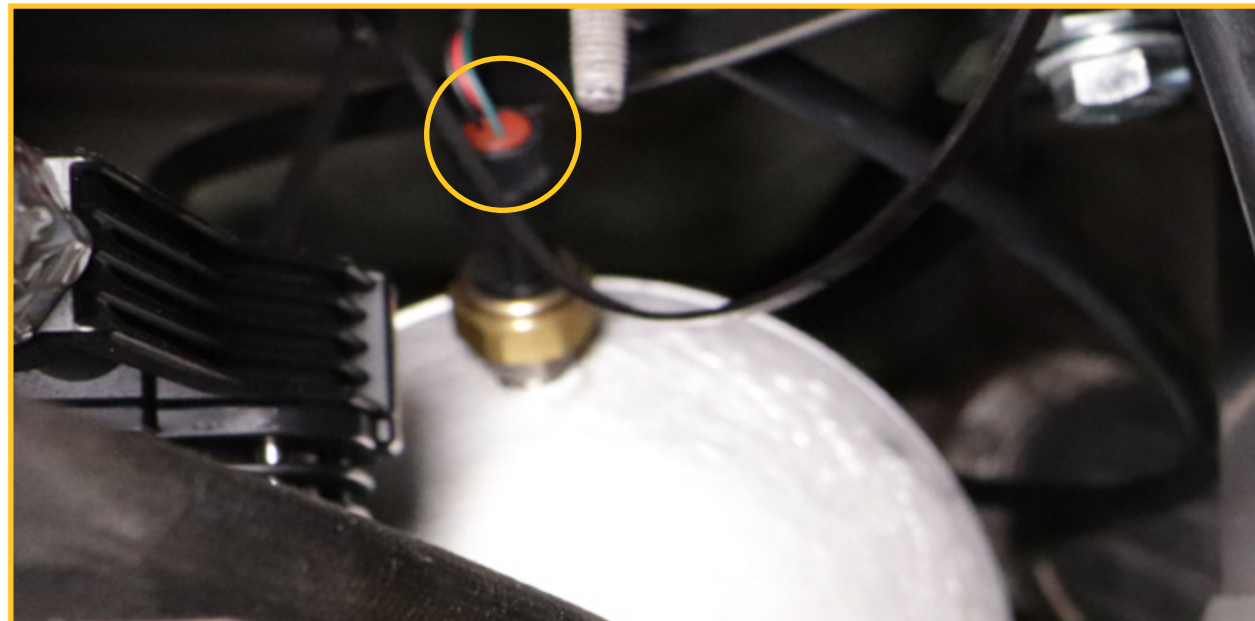


FIGURE 20

18. Connect the purge valve. (Figure 19)



FIGURE 19

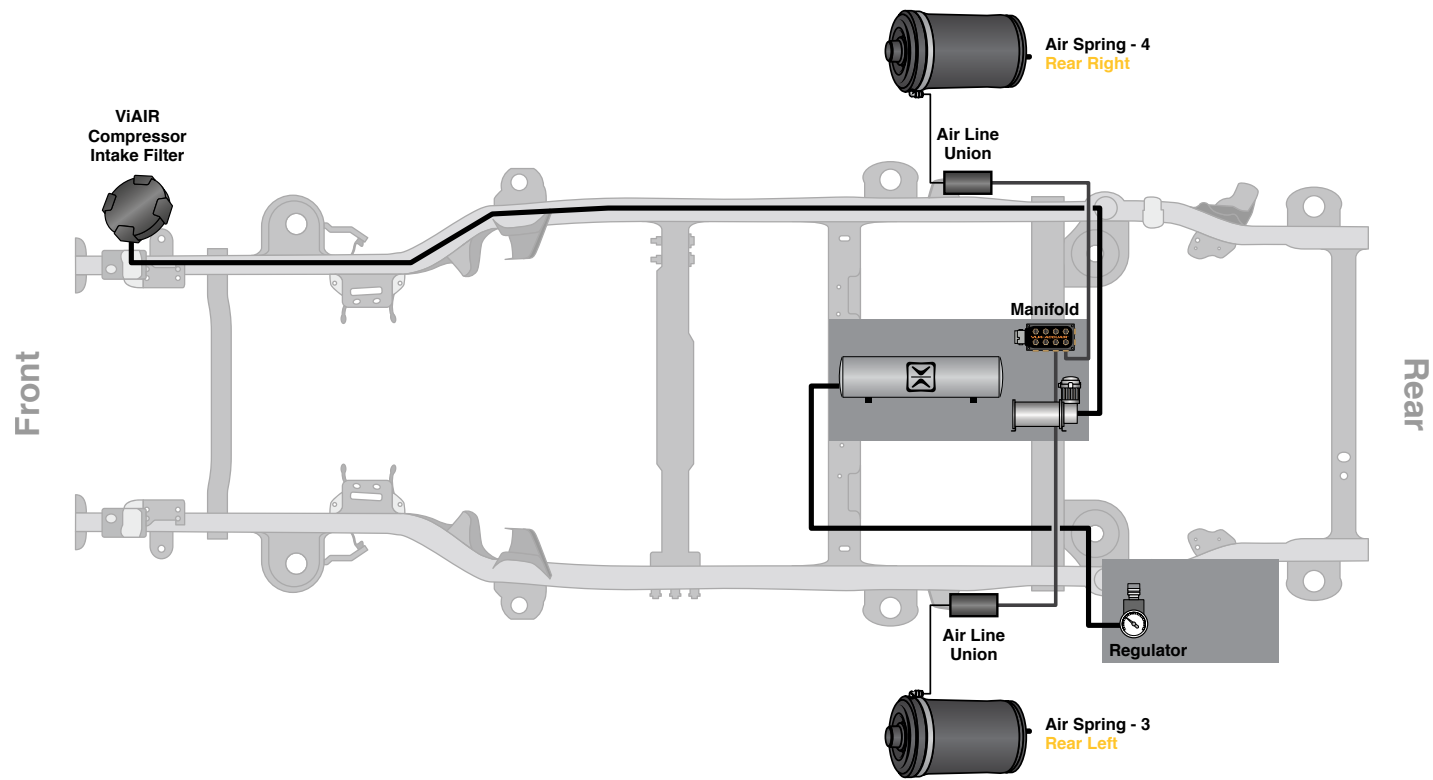
20. Connect ground ring terminals for valve harness, compressor, and purge valve to the under-body ground lug. (Figure 21)



FIGURE 21



1. Run 3/8" tubing from the VU4 to both rear spring locations. Run in a safe location away from heat and objects that will pinch or chafe the lines.



2. Make VU4 connections as shown. Note the port to corner association with Figure 22 and plumbing diagram. (Figure 22)

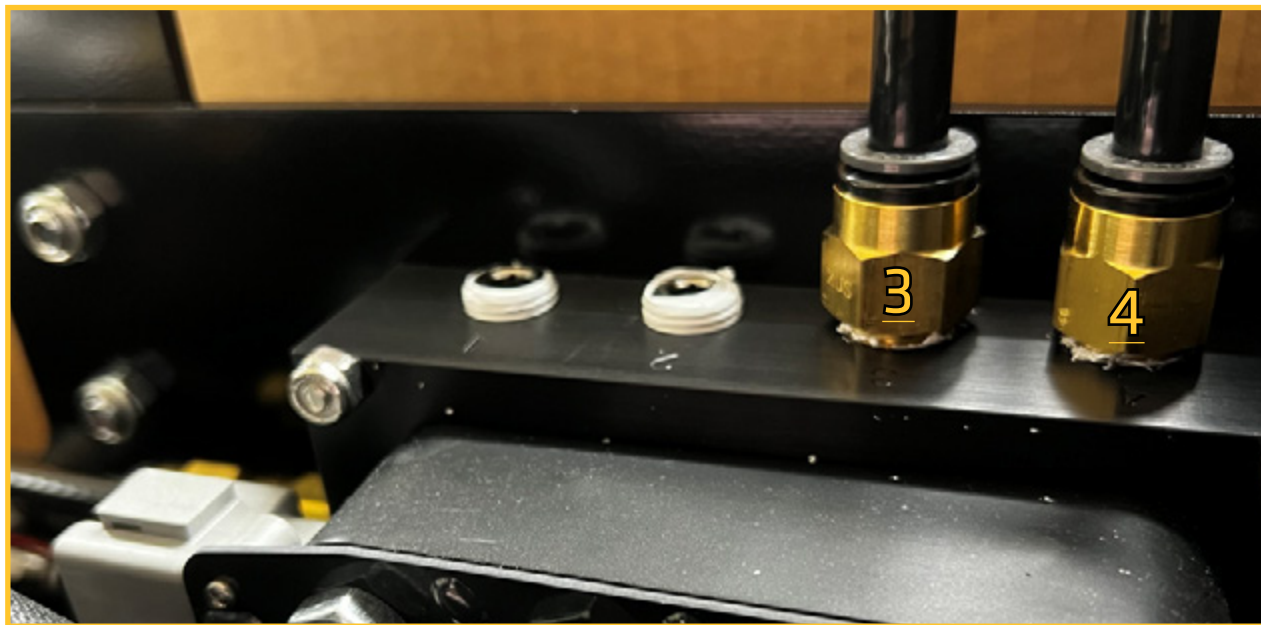


FIGURE 22

3. Connect 1/4" regulator air line to elbow on the front of the tank. (Figure 23)



FIGURE 23

4. Trim and attach 1/4" air line to regulator. (Figure 24)

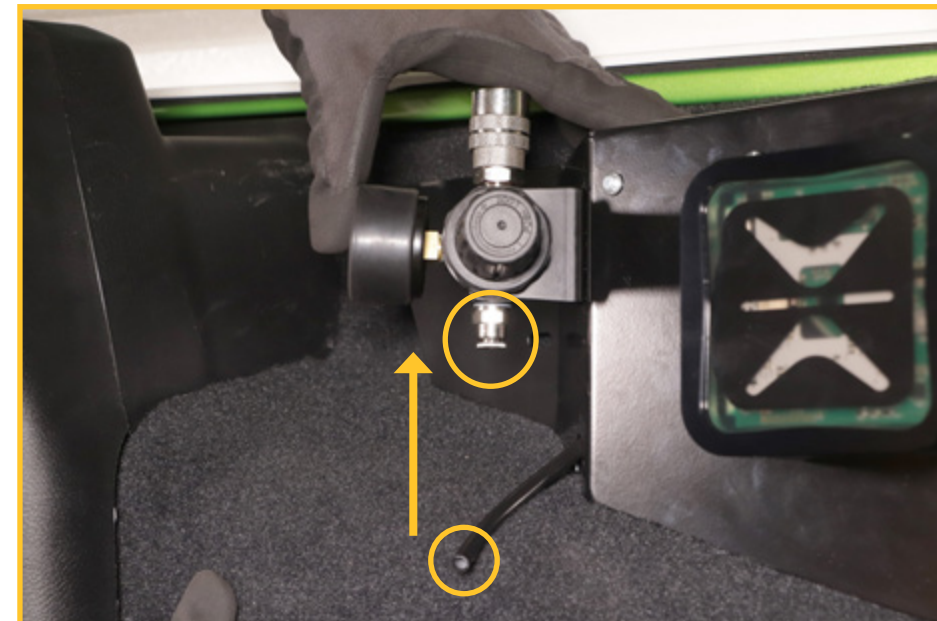


FIGURE 24



- 5. Install intake filter near engine intake in the front passenger side under the hood. (Figure 25)



FIGURE 25

- 6. Route the 3/8" intake line back to the compressor. (Figure 26)

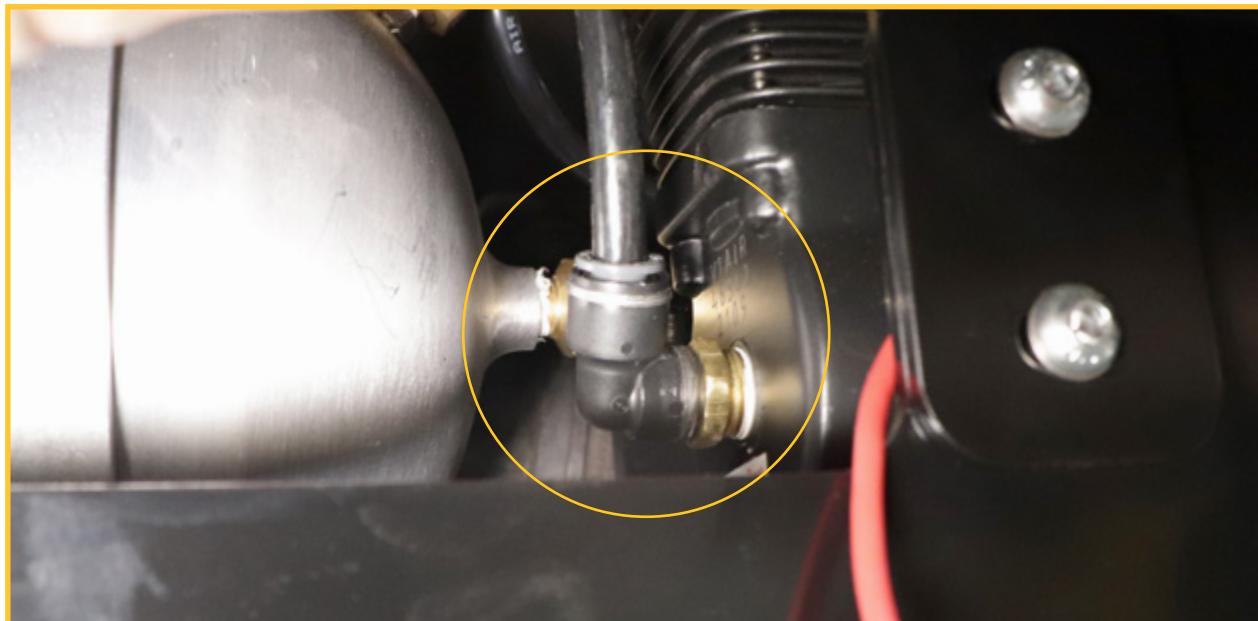
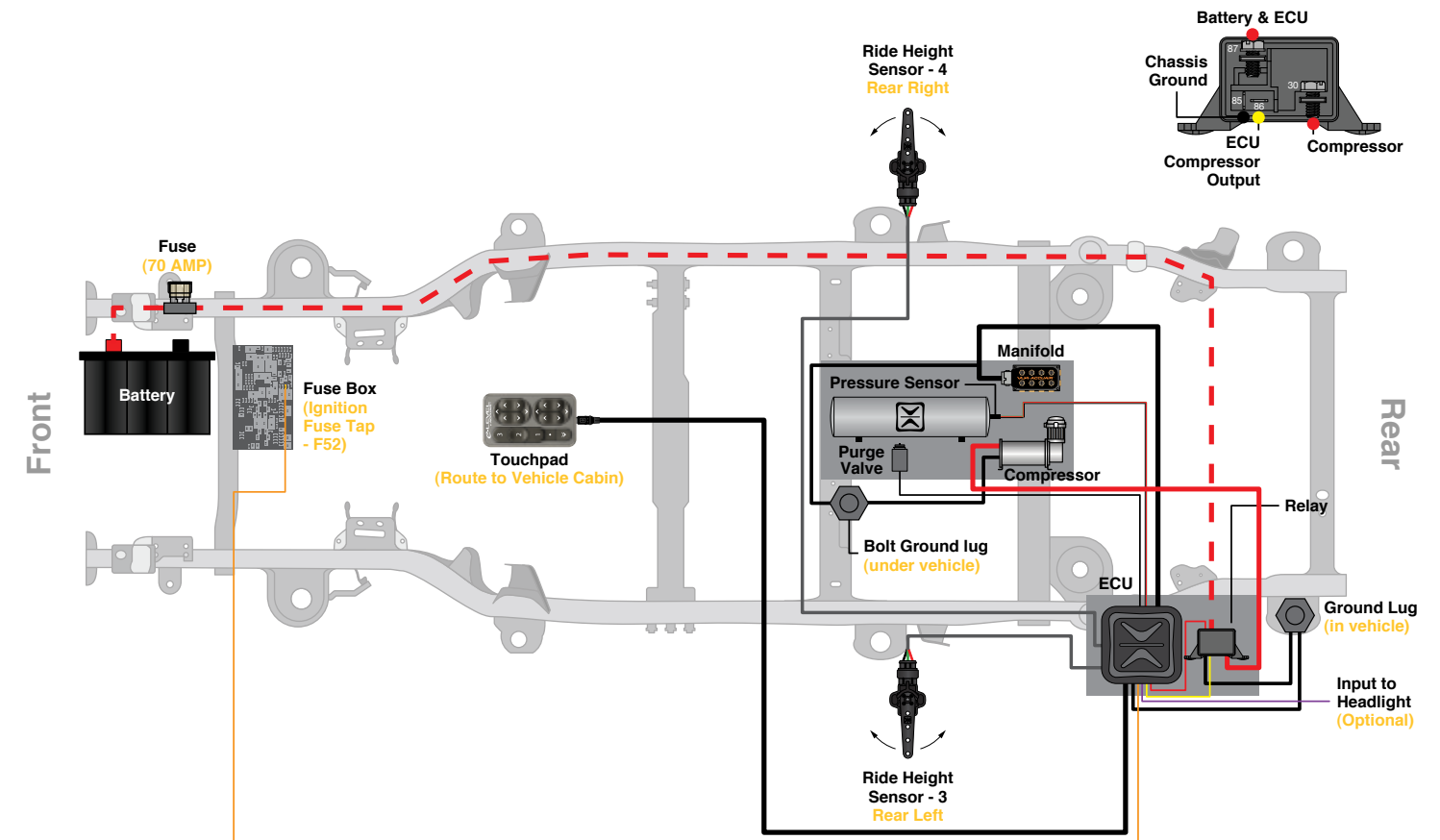


FIGURE 26

- 7. Route height sensors to wheel wells according to the diagram below. Ensure harness numbers are going to the correct corners "3 and 4".





- 8. Next, locate the TouchPad user interface where you want it to be in the vehicle (typically near center console). Ensure the cable is routed appropriately for your chosen location. (Figure 27)



FIGURE 27

- 1. Remove the rear cargo left-side trim piece by removing 3 fasteners using a T40 socket/wrench. (Figures 28, 29)



FIGURE 28



FIGURE 29

- 2. Locate ECU bracket (**Box 3**) with the mounting hole over the first hole (closest to the front of the vehicle) (Figure 30) reinstall trim piece and fasteners, make sure to put the fastener on the front hole though the though hole in the ECU bracket. (Figure 31)



FIGURE 30



FIGURE 31



3. When completed, ECU bracket should look as shown. (Figure 32)



FIGURE 32

4. Terminate the short leg of the power cable. Remove the **70 AMP** fuse from the holder. Connect the cable to the battery. Then, reinstall the **70 AMP** fuse. (Figure 33)

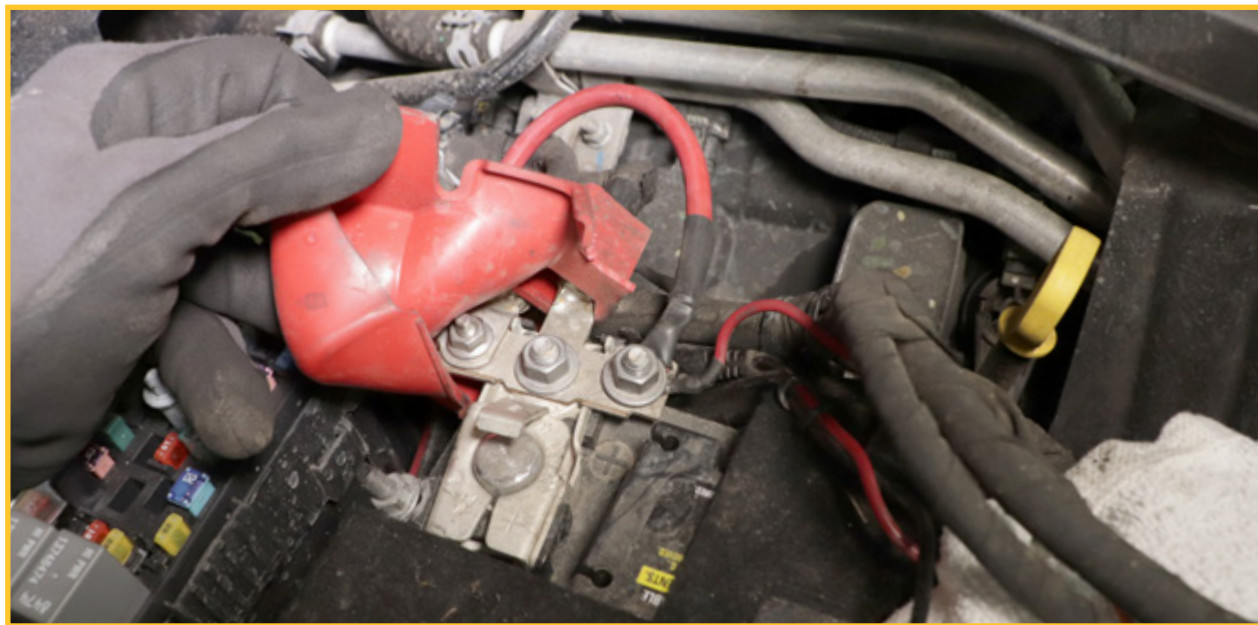


FIGURE 33

NOTE: Save all factory components and hardware for reuse, unless noted.

1. Chock front tires/wheels. Raise rear of vehicle & support frame rails using jack stands at indicated lift points in OEM service manual.
2. Remove rear tires/wheels using a 22mm socket.
3. While checking for appropriate slack in ABS lines, brake lines, differential vent hose & etc, lower rear axle & remove OEM rear coil springs.
4. Install the lower bump stops on to the mounting bracket using the provided countersunk screws. The circular pad of the bump stop will face the front of the vehicle. The bump stops will connect to each tip of the bracket's countersunk holes. Tighten to 14 ft-lbs. (Figures 34, 35, 36, 37, 38, 39)

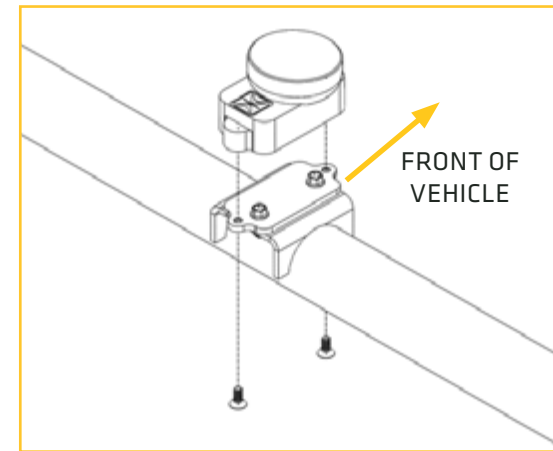


FIGURE 34 - LEFT SIDE

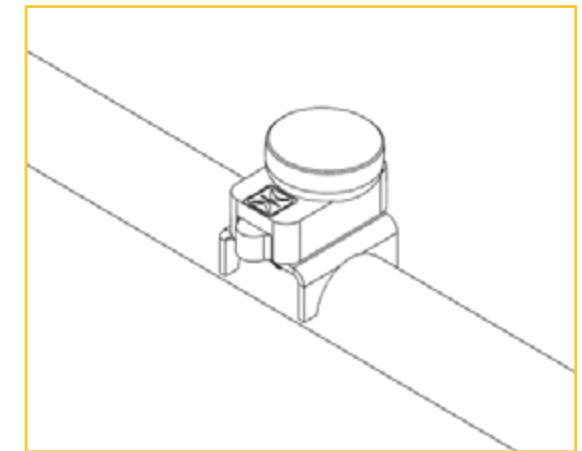


FIGURE 35 - LEFT SIDE

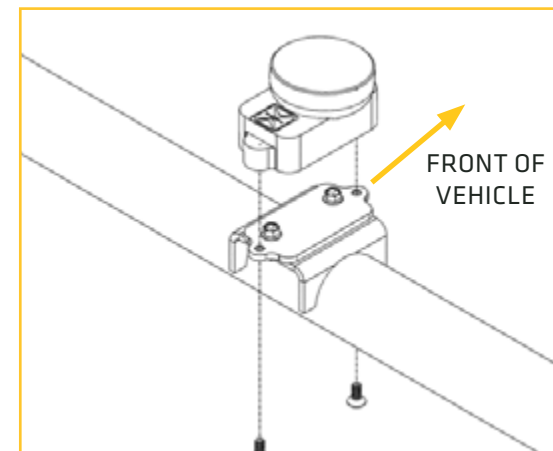


FIGURE 36 - RIGHT SIDE

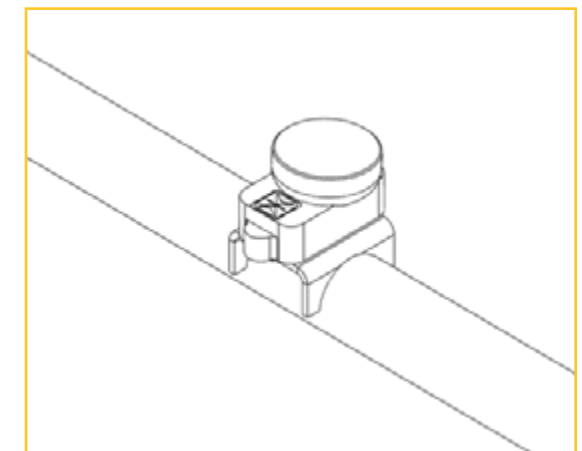


FIGURE 37 - RIGHT SIDE



FIGURE 38

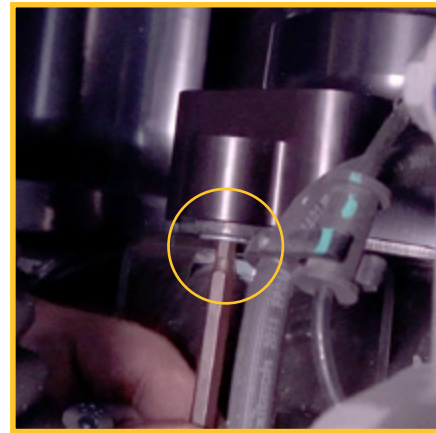


FIGURE 39

5. Insert the spacer into the hole at either end of the limit strap, then insert the shoulder screw through the spacer as shown. (Figure 40)



FIGURE 40

6. Tighten the shoulder screw, with a 5/8" hex head, through the threaded frame hole shown. (Figures 41, 42)



FIGURE 41



FIGURE 42

7. Unfasten the bottom shock bolt with an 18mm socket/wrench and install the limit strap. (Figures 43, 44)

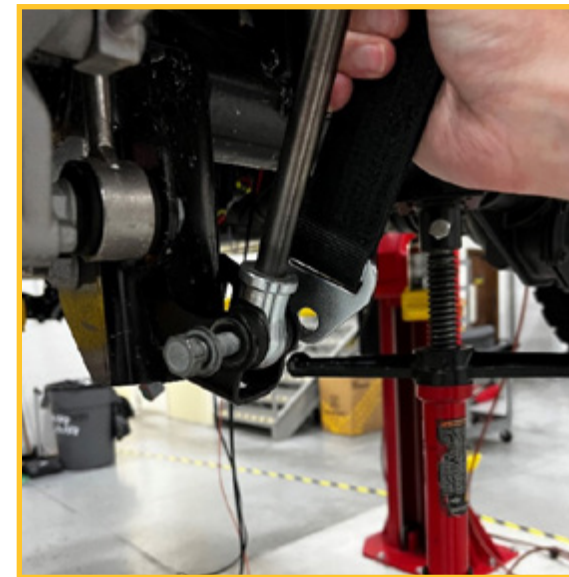


FIGURE 43



FIGURE 44



REAR INSTALLATION

8. Install the new rear air springs. The threaded stud on the bottom of the spring will face the front of the vehicle and aligns with a hole in the axle mounted spring seat. The slot on the rear of the air spring will face the rear of the vehicle. (Figures 45, 46)

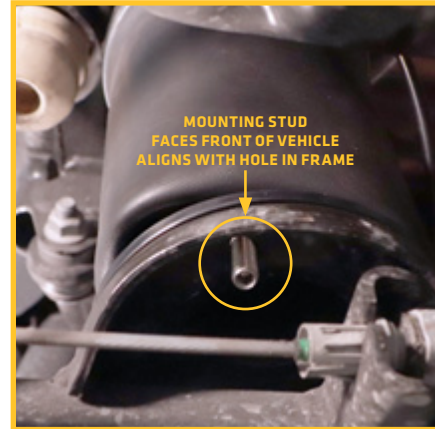


FIGURE 45

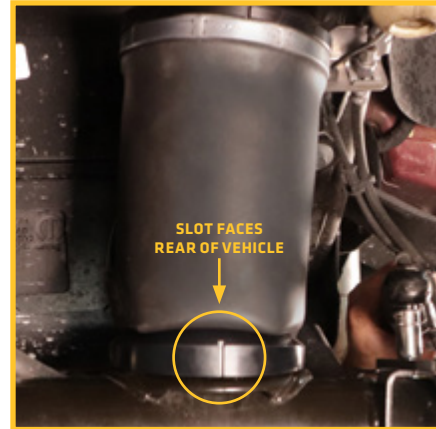


FIGURE 46

9. Install the provided nut on to the bottom stud of the air spring. Tighten to 17 ft-lbs.
10. Slowly pull the air springs up and route the air lines through the holes in the frame's top mounts. (Figures 47, 48)



FIGURE 47



FIGURE 48

11. Install the air spring retaining clips through the top mount once the slot in the top mount has cleared the top of the frame. (Figures 49, 50)

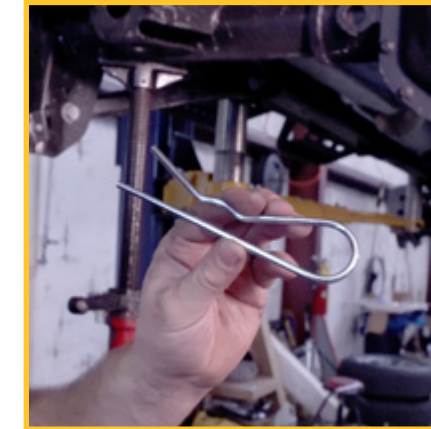


FIGURE 49



FIGURE 50

12. Using a push-to-connect union, connect 1/4" air line from air spring to 3/8" air line from VU4 manifold. (Figure 51)

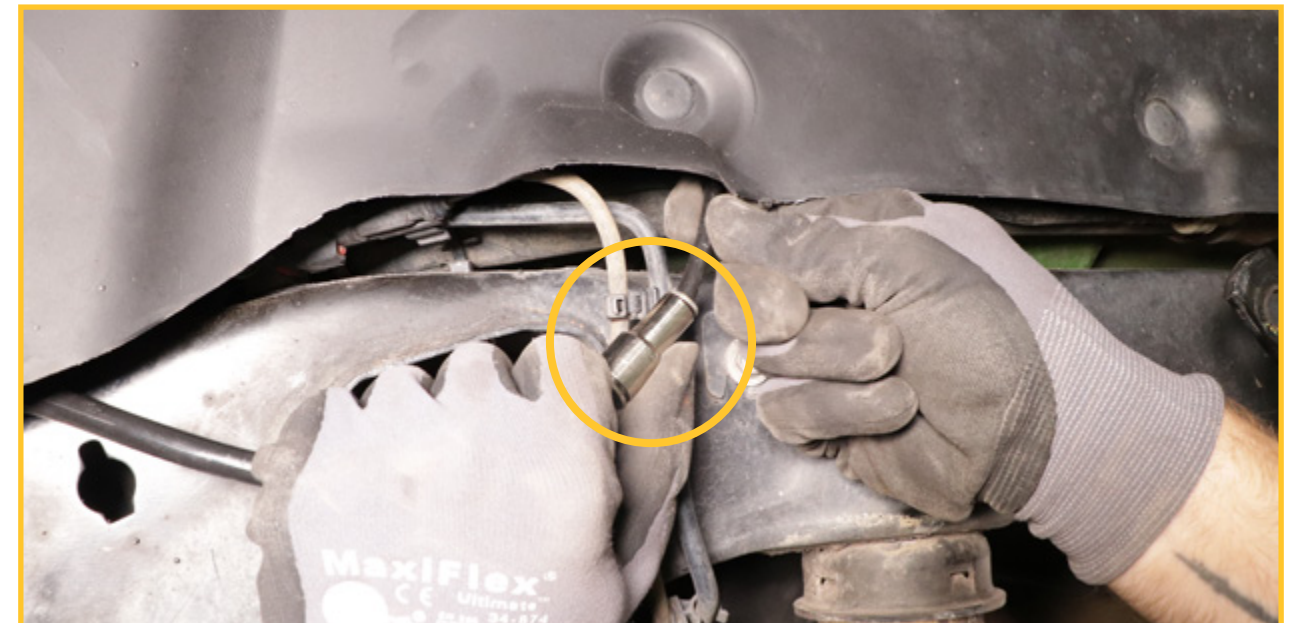


FIGURE 51



REAR INSTALLATION

- 13. Install rear ride height sensor bracket assembly to the frame using the existing hole and tighten to 17 ft-lbs. (Figures 52, 53)

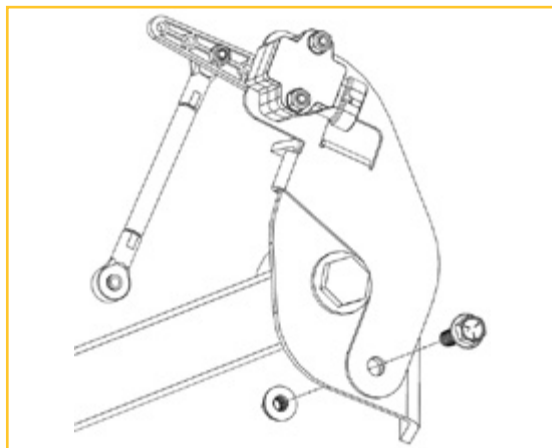


FIGURE 52 - RIGHT REAR

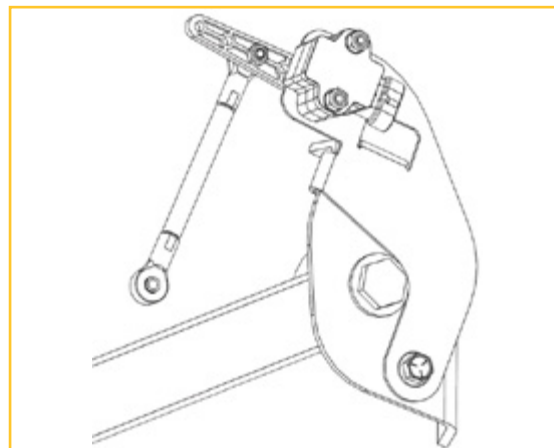


FIGURE 53 - RIGHT REAR

- 14. Install new upper control arms with tab up and facing forward. Mount lower height sensor link to control arm tab. Installation should look as shown when completed. (Figure 54)



FIGURE 54

- 15. Install rear tires/wheels using a 22mm socket. Torque to 130 ft/lbs.
- 16. Inflate rear air springs using TouchPad Controller. Ignition must be on. Inflate by tapping the double up arrow. (Figure 55)



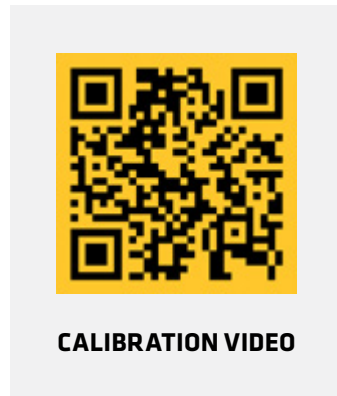
FIGURE 55

**YOU MUST INFLATE
AIR SPRINGS
BEFORE LOWERING
TO THE GROUND**

Scan the QR code for more details.



- 17. Lower vehicle to ground.



CALIBRATION MUST BE PERFORMED

Once system installation is complete, the system will need to be calibrated. Calibration is a process that will learn the vehicle range of travel and automatically set ride heights.

The vehicle needs to be on level ground with the wheels pointed straight ahead. Leave the vehicle running to power the compressor(s) during this procedure.

Before starting calibration, turn on the vehicle and let the compressors run to fill the tank. Once the compressor stops running (green "C" on TouchPad stops blinking) you may simultaneously hold the "↘" and "2" button for 5 seconds. You may let go when the vehicle starts to move up.



The vehicle will now open the valves to the air springs and run the compressor to fill all air springs. The system will continue doing this until the set pressure is achieved at which point the maximum suspension travel will be defined.

Next, the vehicle will exhaust all air from the air springs to define the minimum travel.

Calibration is complete when the system prompts a position 2 two adjustment ("2" will be flashing on the TouchPad). This may take some time as the system has to fill the tank and air springs from near empty.

1. Start vehicle. Make sure there are no dash lights pertaining to suspension.
2. Bounce the vehicle a few times. This will help suspension settle to new ride height. Check all components for proper operation & clearances. Pay special attention to clearance between tires/wheels, Shocks, control arms, brake hoses, ABS wiring, etc.
3. Rear Tighten & Torque Sequence.
Track bar bracket bolts. 1/2" Bolts Torque 90 ft-lbs. 9/16" Bolt Torque 130 ft-lbs.
Track bar at the bracket. Torque 130 ft-lbs.
Rear shock absorber upper mount using a 18mm socket/wrench. Torque 81 ft-lbs. Rear shock absorber lower mount using a 18mm socket/wrench. Torque 74 ft-lbs.
ADX Reservoir clamp. Double check position & clearance. Tighten with 5/32" Hex Key socket.
Sway bar end link mount using a 18mm socket/wrench. Torque 59 ft-lbs.



WARNING:

The system will automatically **raise/lower** the vehicle in the next procedure. Remove all obstructions and keep clear of vehicle before proceeding.

Before driving, it is necessary that the steering wheel and wheels are straight at position two. Adjust drag length accordingly. VEHICLE MUST BE PROFESSIONALLY ALIGNED.

CHECK FOR SYSTEM LEAKS

Place all 4 wheels on the ground and inflate air springs with the TouchPad. Check for system leaks using soapy water on all pneumatic connections to the air springs and the regulator.

RESAVING PRESET HEIGHTS

Coming out of calibration, the system will save the preset heights of "1", "2", and "3" at 10%, 50%, and 75% of travel respectively. You are allowed to adjust these heights as necessary. It is suggested to save "2" at your ride height to provide a level vehicle, "1" at a lowered height for trailer hook-up, and "3" at an elevated height to allow for rear lift.

To re-save a height, position the vehicle to the desired height using the manual buttons, then hold the 1, 2, or 3, button until it begins flashing, turning to solid yellow around the button, this takes ~5 seconds.

FINAL NOTES

After installation is complete, double check that all nuts & bolts are tight. Refer to the following chart for proper torque specifications.

NOTE: Do not re-tighten nuts & bolts where thread lock compound was used.

With vehicle placed on ground, cycle steering lock to lock & inspect steering, suspension, brake lines, front & rear drive lines, fuel lines & wiring harnesses for proper operation, tightness & adequate clearance.

Have headlights readjusted to proper settings.

Have a qualified alignment center align vehicle to OEM specifications.

After first 100 miles, check all hardware for proper torque & periodically thereafter.

TORQUE SPECIFICATIONS					
INCH SYSTEM			METRIC SYSTEM		
Bolt Size	Grade 5	Grade 8	Bolt Size	Class 8.8	Class 10.9
5/16	180 in-lbs	240 in-lbs	6MM	60 in-lbs	108 in-lbs
3/8	30 ft-lbs	35 ft-lbs	8MM	216 in-lbs	23 ft-lbs
7/16	45 ft-lbs	60 ft-lbs	10MM	32 ft-lbs	45 ft-lbs
1/2	65 ft-lbs	90 ft-lbs	12MM	55 ft-lbs	75 ft-lbs
9/16	95 ft-lbs	130 ft-lbs	14MM	85 ft-lbs	120 ft-lbs
5/8	135 ft-lbs	175 ft-lbs	16MM	130 ft-lbs	165 ft-lbs
3/4	185 ft-lbs	280 ft-lbs	18MM	170 ft-lbs	240 ft-lbs

THE ABOVE SPECIFICATIONS ARE NOT TO BE USED WHEN THE BOLT IS BEING INSTALLED WITH A BUSHING.



COLDER CLIMATE TIPS

In the winter months, to keep your air system from freezing, we recommend adding CRC air brake antifreeze. This can be purchased at most automotive parts houses. We recommend that you add two caps (about 1 ounce) to the system through the compressor intake. To do this, you should adjust the suspension to deplete the air in the tank so the compressor will be running while you perform this process. You want to slowly add the antifreeze to the system so it has time to vaporize and coat everything. You will need to do this periodically depending on how much use the vehicle has. Generally, once every two weeks will be adequate but that can vary.

REGULATOR NOTICE

The supplied regulator will always have some small residual leak, due to how the regulator works, which means the tank pressure will decrease over time. If you are experiencing tank pressure dropping more than 5 psi overnight, the regulator may be leaking excessively. To rectify this, adjust the regulator pressure down to 20 psi, then up to 120 psi. If you desire no leakage, remove the regulator and cap the line from the tank.

AccuAir advises against adjusting the regulator over 150 psi.



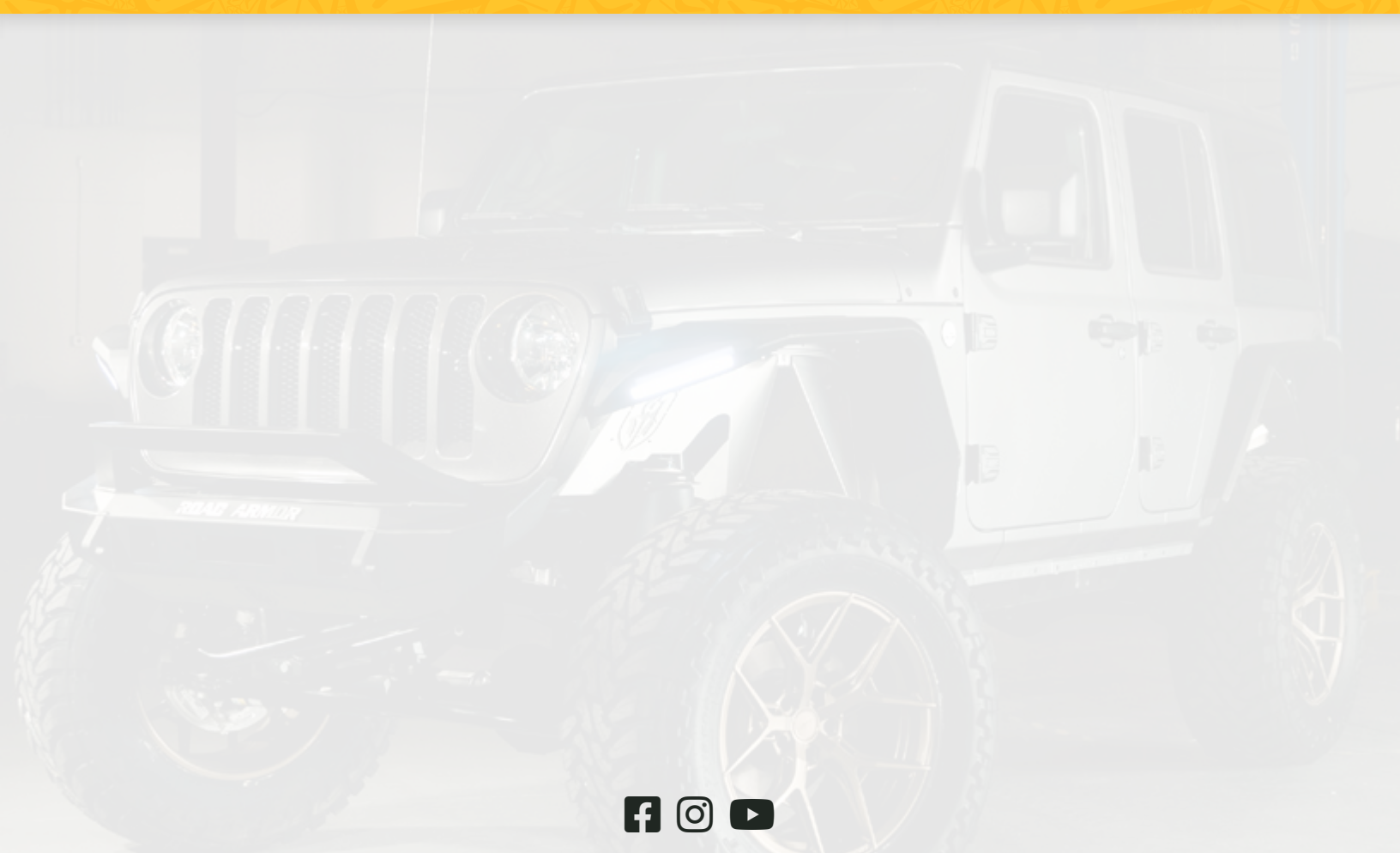
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