

# Assembly instructions for 6ft IBF 3 col. Module.

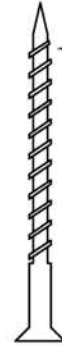
## Fasteners.

IBF3col-6.1

### Tools needed:

- (1) Hammer
- (1) Power drill
- (1) Level
- \*Suggested 18 gauge Brad Gun with 1/4" brad nails will make install easier.

### Parts List:

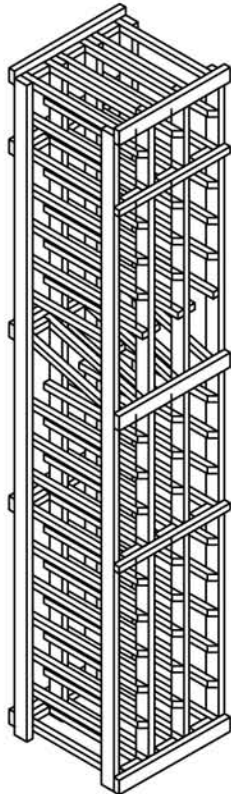


- (8) 2 1/2" Phillips screws for attaching to wall.
- (3) 1/4" Joining Screws to attach to other modules.

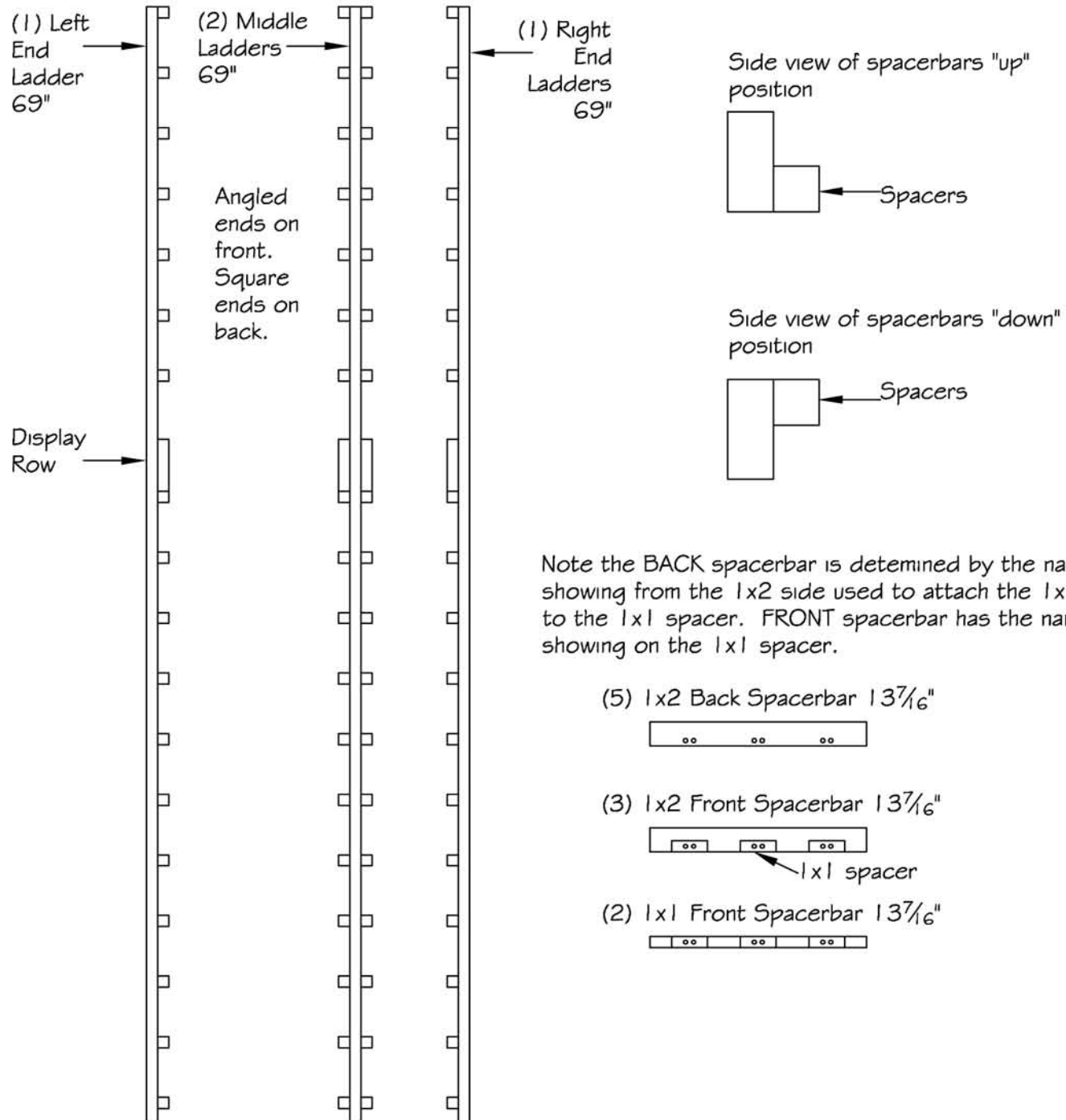
(40) nails



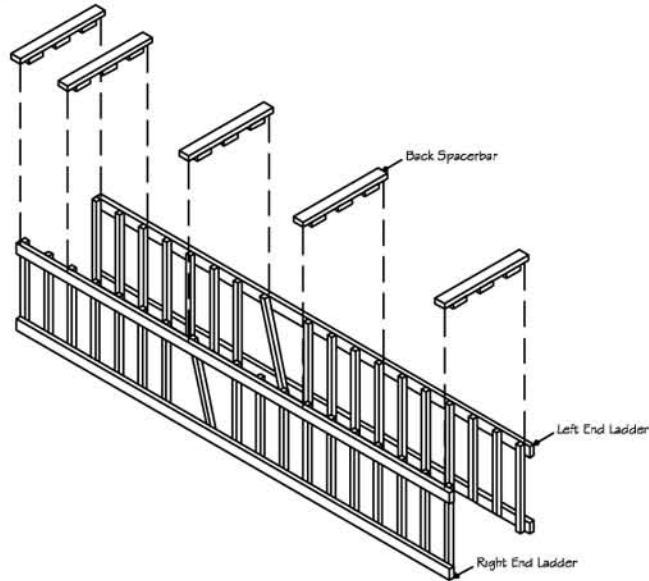
(8) Drywall Inserts



# Assembly instructions for 6ft IBF 3 col. Module. Racking.



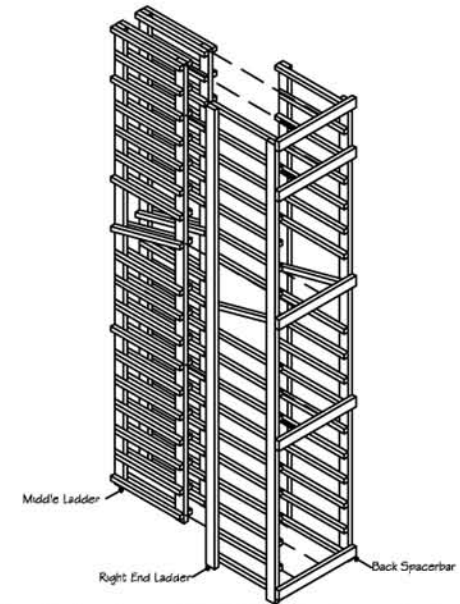
## step 1



### Step 1: (Attaching back spacerbars)

Place the right and left end ladders on the floor, making sure the angled rails are facing the floor. On the 1st, 7th, 11th, 16th and 18th rungs, nail the end ladders to a 1x2 BACK spacerbar. The spacerbars need to be "up" so that the small block of wood is towards the bottom.

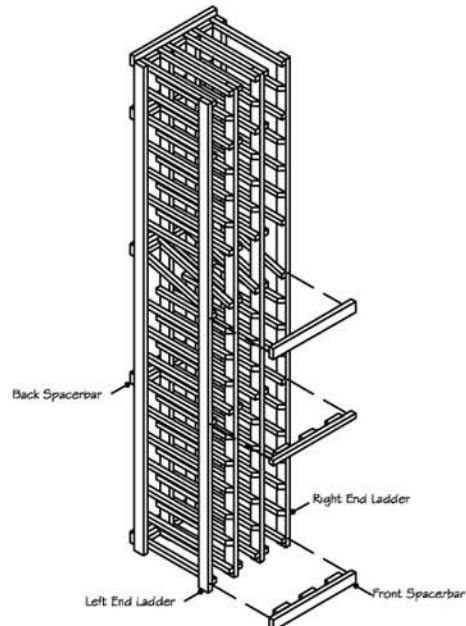
## step 2



### Step 2: (Attaching middle ladders to back spacerbars)

Stand up the rack. Insert the 2 middle ladders into the slots of the spacer bar as shown. Nail each middle ladder onto the spacer bars as shown with the nails provided.

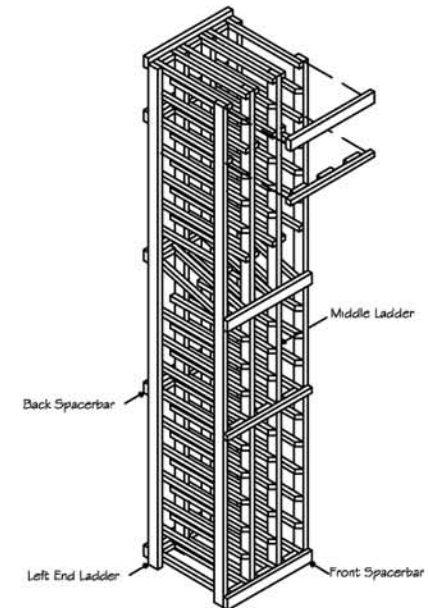
## step 3



### Step 3: (Attaching 1x2 & 1x1 front spacerbars)

Starting from the bottom, place a 1x2 spacerbar on the 1st and 11th rungs, and a 1x1 spacerbar at the 7th rung. Place one nail into each ladder to secure into place. All but the bottom spacerbar needs to be up so that the small block of wood is towards the floor.

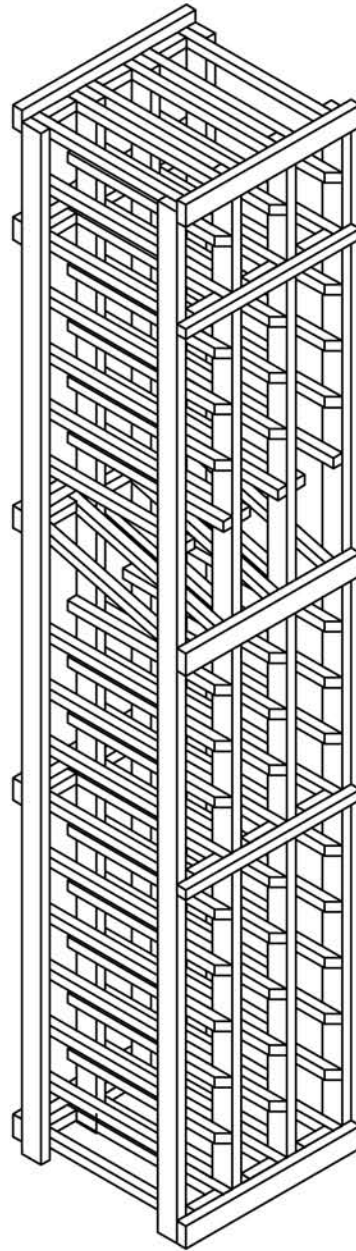
## step 4



### Step 4: (Attaching 1x2 & 1x1 front spacerbars cont.)

Starting from the bottom, place a 1x1 spacerbar on the 16th rung, and a 1x2 spacerbar at the 18th rung. Place one nail into each ladder to secure into place. All the spacerbars need to be up so that the small block of wood is towards the floor.

## Step 5 Finish



### Step 5: (Finish)

Fasten to the wall through the back spacerbar using the  $2\frac{1}{2}$ " screws and using a level to make sure the rack is mounted square on the wall.

# Fastener Placement Guide

(12G) nails  
-Nail one at every point where the front and back spacer bars intersect a ladder as shown.

