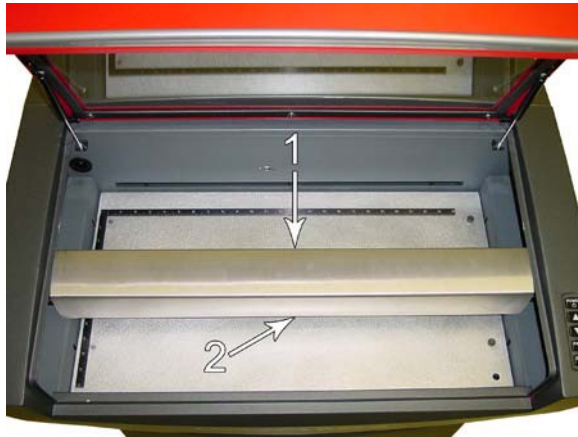


R020 - Mirror 2

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1. Make sure the VLS is powered OFF and unplugged.



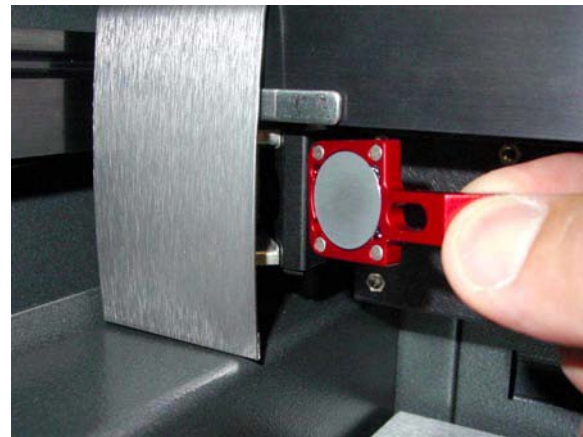
2. Slowly slide the X-axis Arm (1) forward.
3. Grasp the bottom lip (2) of the cover.



4. Rotate the cover (1) up and over the top of the X-axis Arm. The cover is held down by magnets and will “stick” slightly when you first begin to pull it upward.



5. Locate Mirror 2 on the left side of the X-axis arm.
6. Grasp its protruding handle with your thumb and forefinger and slide it out. It is held in place by magnets so you may feel a slight resistance when you begin to slide it out. The next photo shows the backside of the mirror.



7. Install the new Mirror 2 by sliding it into the mounting slot until it stops. **NOTE: Installing the mirror backwards will cause the handle to protrude in such a way that the X-axis Arm cover will not close properly and will destroy the mirror once the laser beam penetrates the backside of the mirror, so be sure that you re-install the mirror correctly.**