

SIRUBA®

銀箭牌工業用縫紉機
INDUSTRIAL SEWING MACHINE

BH780

使用說明與零件圖

INSTRUCTION AND PARTS LIST



CE



高林股份有限公司
KAULIN MFG. CO., LTD.

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零件冊

PARTS BOOK

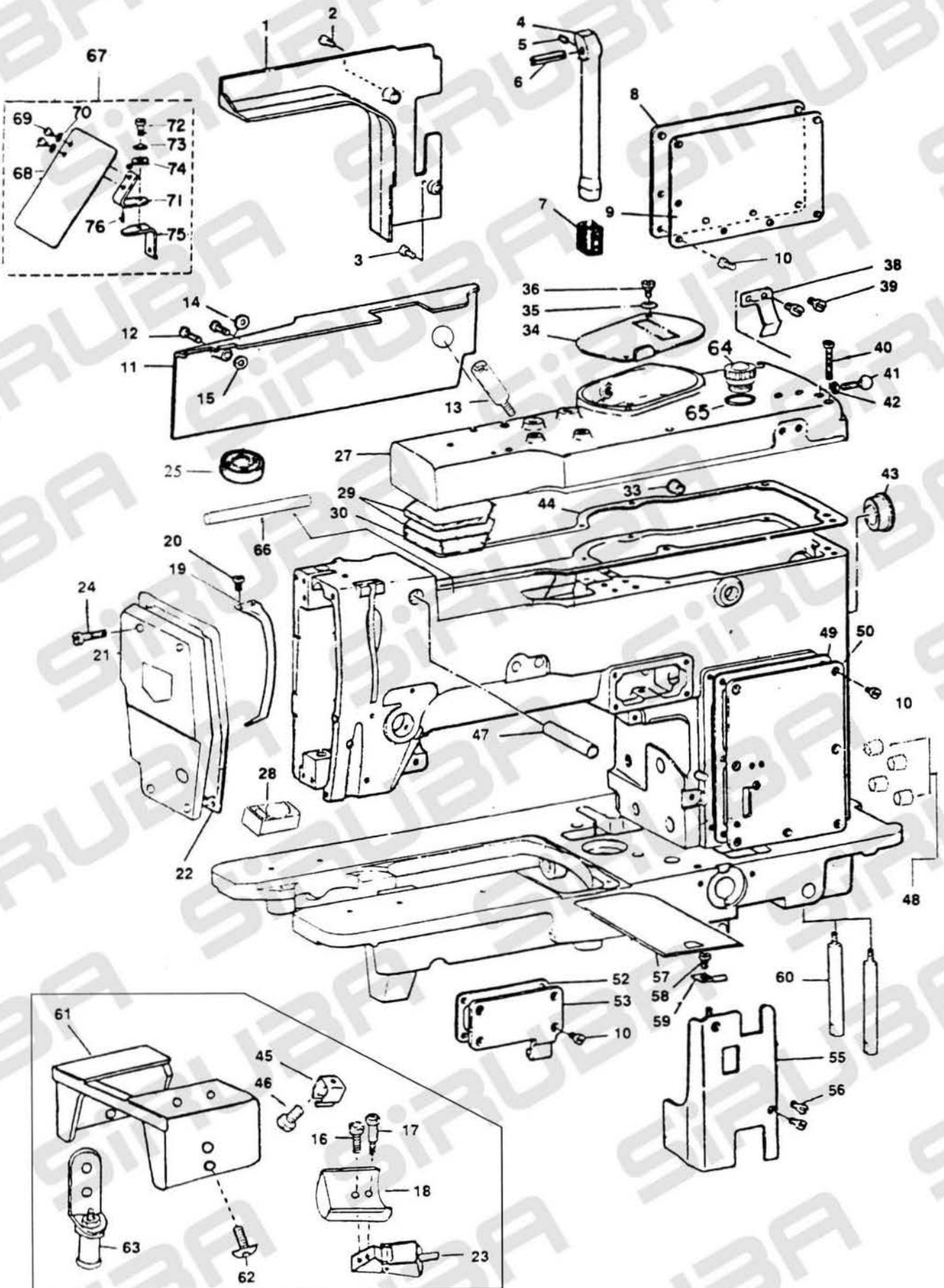
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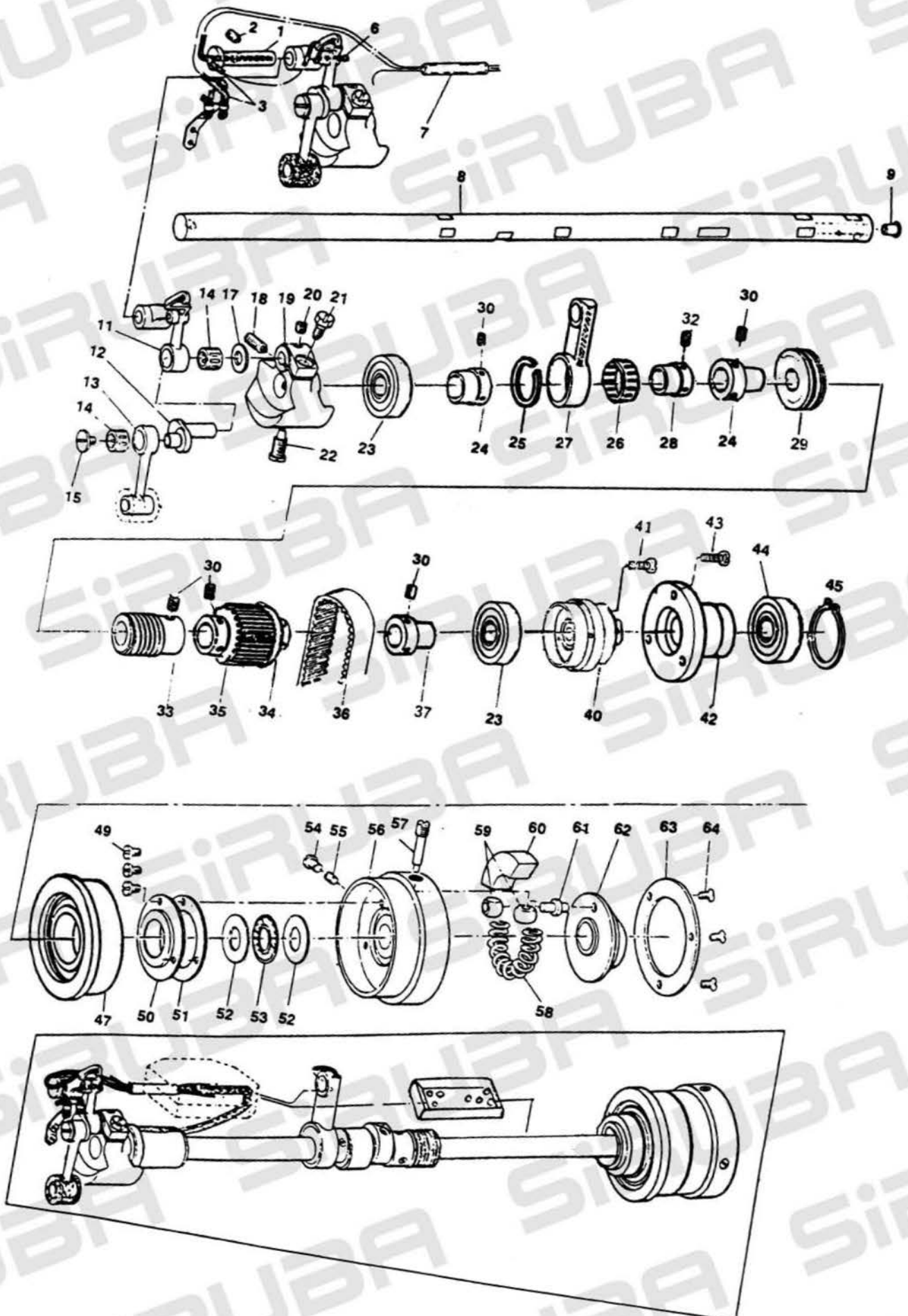
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1. FRAME & MISCELLANEOUS COVER COMPONENTS
頭部外裝關係



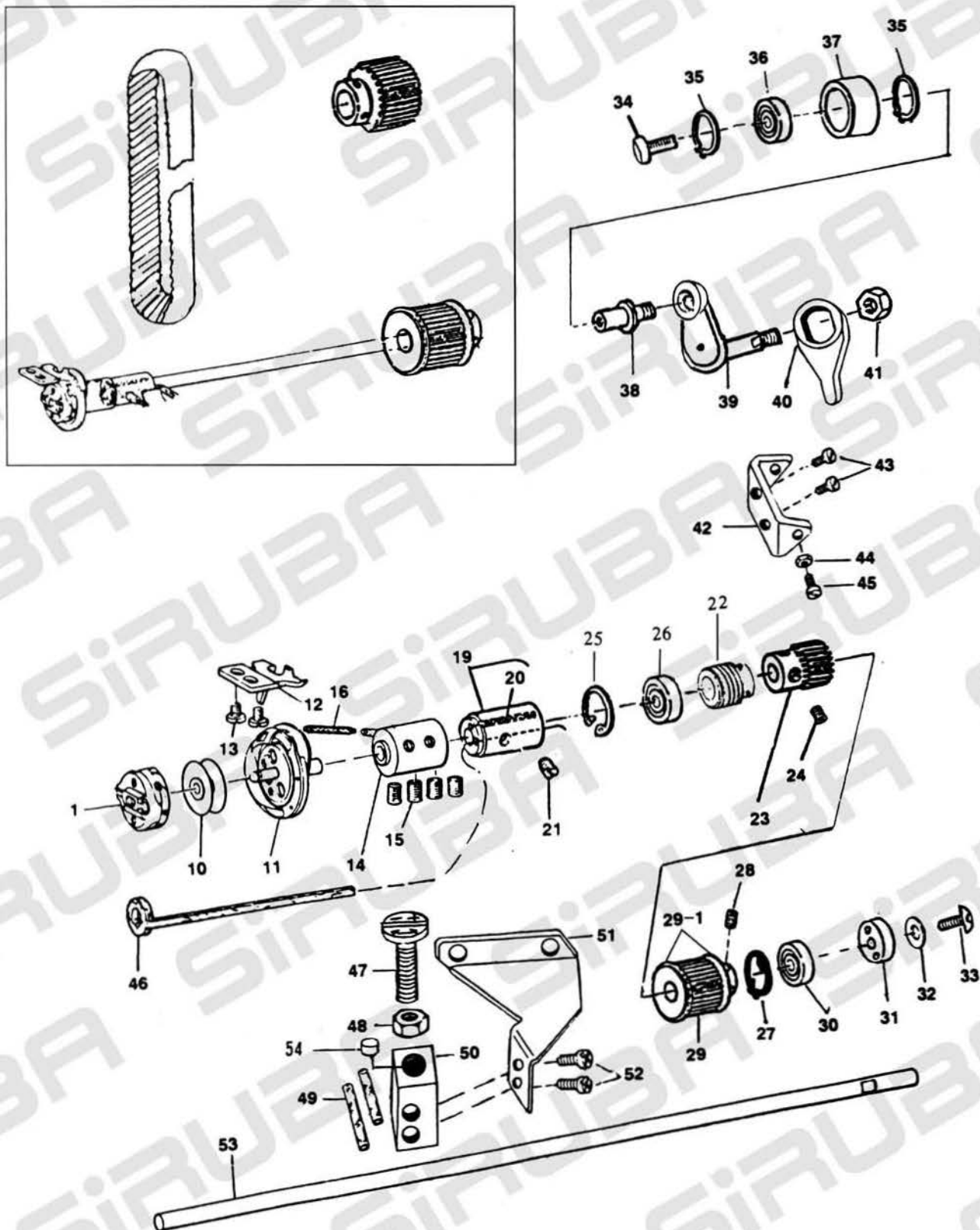
	Part No.	零件名稱	Description	Amt. Req.	1
1	801010	機殼側蓋	FRAME SIDE COVER	1	
2	801021	螺釘	SCREW	1	
3	-----			0	
4	801040	機頭支承臂	MACHINE ARM SUPPORT ROD	1	
5	801051	緊定螺釘	SCREW	1	
6	801060	彈性圓柱銷	PIN	1	
7	801070	橡膠緩衝墊	RUBBER CUSHION	1	
8	801080	側蓋板	SIDE COVER	1	
9	801090	側蓋板襯墊	SIDE COVER GASKET	1	
10	801101	螺釘	SCREW	21	
11	801110	機殼側蓋	FRAME SIDE COVER	1	
12	801121	螺釘	SCREW	2	
13	801131	螺釘	SCREW	1	
14	801140	緩衝墊	CUSHION	1	
15	801150	機殼側蓋襯墊	FRAME SIDE COVER GASKET	2	
16	801161	螺釘	SCREW	1	
17	801171	螺釘	SCREW	1	
18	801180	薄殼罩	THIN COVER	1	
19	801190	挑線杆護罩	THREAD TAKE-UP LEVER OIL GUARD	1	
20	801201	螺釘	SCREW	2	
21	801210	面板	FACE COVER COMPLETE	1	
22	801220	面板襯墊	GASKET	1	
23	801230	薄殼罩鉸鏈	THIN COVER HINGE	1	
24	801241	螺釘	SCREW	4	
25	801250	油封	OIL SEAL	2	
27	801270	頂蓋	TOP COVER	1	
28	801280	塑膠墊	PLASTIC GASKET	1	
29	801290	油氈	OIL FELT	2	
30	801300	油氈墊板	OIL FELT RETAINER	1	
33	801330	橡膠插塞	PLASTIC PLUG	1	
34	801340	齒輪箱蓋	GEAR CASE COVER	1	
35	801350	彈簧墊	DISC SPRING	1	
36	801361	鉸鏈螺釘	HINGE SCREW	1	
38	801380	手制動鉤	HAND STOP LATCH	1	
39	801391	螺釘	SCREW	2	
40	801401	螺釘	SCREW	6	
41	801411	球形螺釘	BALL SCREW	1	
42	801420	螺母	NUT	1	
43	801430	橡膠插塞	RUBBER PLUG	1	
44	801440	後頂蓋襯墊	TOP COVER GASKET,REAR	1	
45	801450	蓋鎖彈簧	COVER LATCH SPRING	1	
46	801461	螺釘	SCREW	1	
47	801470	停刀杆軸導向管	KNIFE STOP LEVER SHAFT GUIDE	1	
48	801480	橡膠插塞	RUBBER PLUG	1	
49	801490	側蓋板襯墊	SIDE COVER GASKET	1	
50	801500	側蓋板	SIDE COVER	1	
52	801520	襯墊	GASKET	1	
53	801530	側蓋	SIDE COVER	1	
55	801550	側蓋	SIDE COVER	1	
56	-----			0	
57	801570	推板	BED SLIDE	1	
58	801581	螺釘	SCREW	1	
59	801590	推板簧	BED SLIDE SPRING	1	
60	801600	底板支承螺釘	BED SCREW STUD	2	
61	801610	前蓋	FRONT COVER	1	
62	801621	螺絲	SCREW	4	
63	801630	前蓋鎖組件	FRONT COVER LATCH ASM.	2	
64	801640	油視窗	OIL SIGHT WINDOW	1	
65	801650	油視窗墊片	OIL SIGHT WINDOW GASKET	1	
66	801660	銅管	BUSHING	1	
67	801670	護目鏡組	SAFETY PLATE ASM	1	
68	801680	護目鏡片	SAFETY PLATE	1	
69	801691	螺釘	SCREW	2	
70	801700	華司	WASHER	2	
71	801710	護目鏡板	SAFETY PLATE INSTALLING PLATE	1	
72	801721	螺釘	SCREW	1	
73	801730	鐵片	DISC SPRING	1	
74	801740	華司	WASHER	1	
75	801750	護目鏡板	SAFETY PLATE MOUNTING BASE	1	
76	801760	彈簧銷	SPRING PIN	1	

2. MAIN SHAFT COMPONENTS
上軸關係



	Part No.	零件名稱	Description	Amt. 2 Req.
1	802010	鉸鏈銷	HINGE STUD	1
2	802021	螺釘	SCREW	1
3	802030	油芯	OIL WICK	1
4	-----			0
5	-----			0
6	802060	油芯環	OIL WICK SNAP RING	1
7	802070	乙烯管	VINYL TUBE	1
8	802080	上軸	MAIN SHAFT	1
9	802090	橡皮塞	RUBBER PLUG	1
10	-----			0
11	802110	挑線杆組件	THREAD TAKE-UP LEVER ASM.	1
12	802120	針杆曲柄	NEEDLE BAR CRANK	1
13	802130	針杆曲柄連杆	NEEDLE BAR CRANK CONNECTING ROD	1
14	802140	滾針軸承	NEEDLE BEARING	2
15	802151	左旋螺釘	END SCREW LEFT	1
16	-----			1
17	802170	止推墊圈	THRUST WASHER	1
18	802181	螺釘	SCREW	1
19	802190	平衡塊	COUNTER WEIGHT	1
20	802201	螺釘	SCREW	1
21	802211	螺釘	SCREW	1
22	802211	螺釘	SCREW	1
23	802230	軸承	BALL BEARING	2
24	802240	軸套	BALL BEARING	2
25	802250	扣環	RETAINING RING	1
26	802260	滾動軸承	ROLLER BEARING	1
27	802270	刀杆傳動連杆	KNIFE BAR DRIVING CONNECTING ROD	1
28	802280	刀杆傳動偏心凸輪	KNIFE BAR DRIVING ECCENTRIC CAM	1
29	802290	軸承	BALL BEARING	1
30	802301	螺釘	SCREW	10
31	-----			0
32	802321	螺釘	SCREW	4
33	802330	蝸杆	WORM	1
34	802340	鐵圈	IRON RING	1
35	802350	鏈輪	SHAFT SPROCKET	1
36	802360	皮帶	TIMING BELT	1
37	802370	軸套	ADAPTER	1
38	-----			0
39	-----			0
40	802400	上軸後軸承殼體	MAIN SHAFT BUSHING	2
41	802411	螺釘	SCREW	2
42	802420	上軸後軸承座	BEARING RETAINER	1
43	802430	螺釘	ADAPTER	3
44	802440	球軸承	BALL BEARING	1
45	802450	扣環	RETAINING RING	1
47	802470	空轉帶輪	LOOSE PULLEY	1
48	-----			0
49	802491	螺釘	SCREW	3
50	802500	主軸止推密封圈	MAIN SHAFT THRUST SEEL	1
51	802510	襯墊	GASKET	1
52	802520	滾針軸承前後蓋	THRUST WASHER	2
53	802530	推力滾針軸承	BEARING	1
54	802541	螺釘	SCREW	1
55	802551	螺釘	SCREW	1
56	802560	傳動帶輪	DRIVING PULLEY	1
57	802571	螺釘	SCREW	1
58	802580	止動凸輪壓簧	STOP CAM PRESSURE SPRING	1
59	802590	止動凸輪滑塊	STOP-MOTION CAM PIN SLIDE BLOCK	2
60	802600	電木扇形塊	BAKELITE SEGMENT	1
61	802610	止動凸輪定位銷	STOP-MOTION CAM POSITION PIN	1
62	802620	止動凸輪	STOP-MOTION CAM	1
63	802630	止動凸輪壓板	STOP-MOTION CAM PRESSER PLATE	1
64	802641	螺釘	SCREW	3

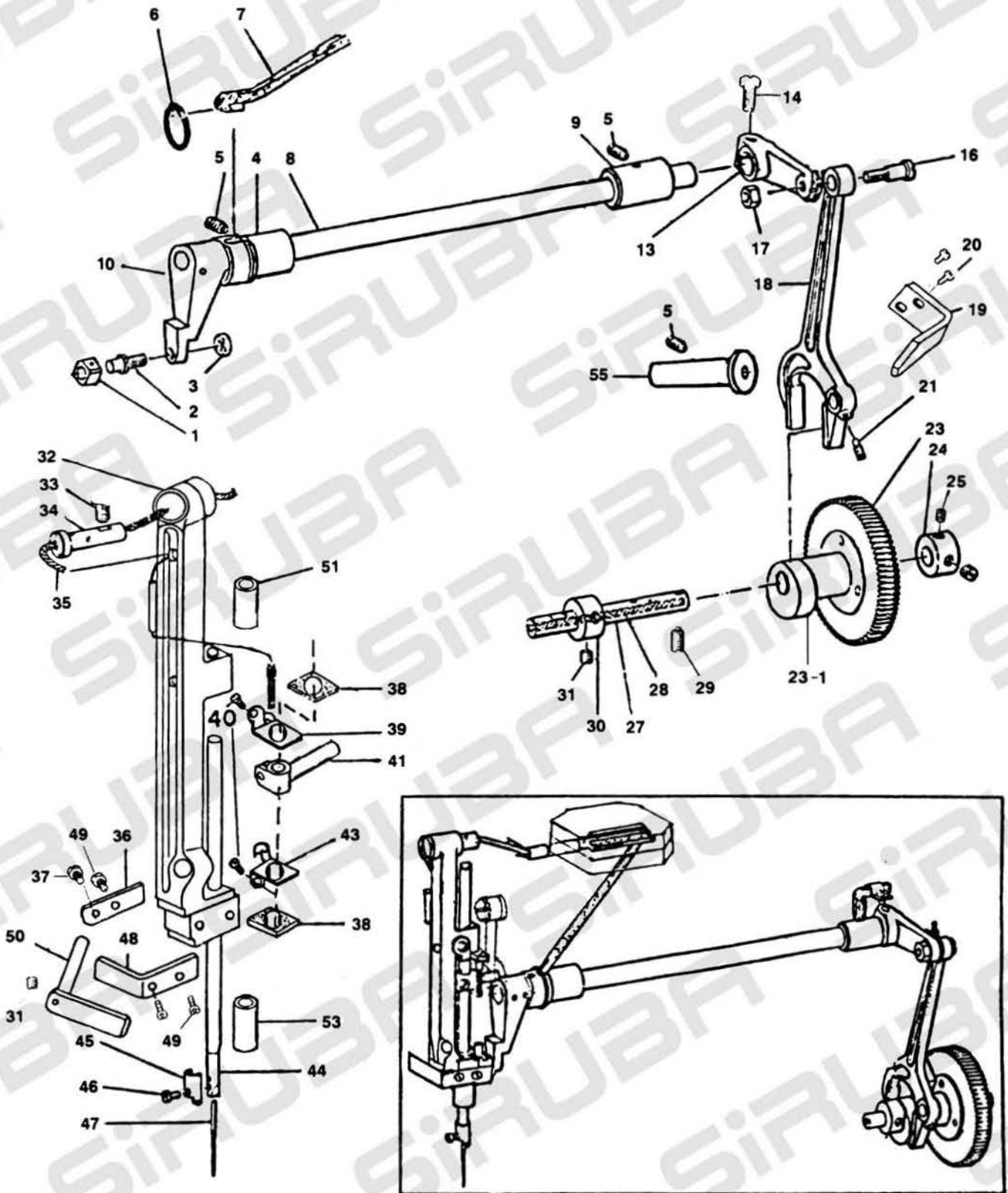
3. HOOK DRIVING SHAFT COMPONENTS 下軸關係



	Part No.	零件名稱	Description	Amt. Req.	3
1	803010	梭殼組件	BOBBIN CASE ASM.	1	
10	803100	梭子	BOBBIN	1	
11	803110	旋梭套組件	HOOK C ASM.	1	
12	803120	梭子定位板	BOBBIN CASE POSITIONING PLATE	1	
13	803131	螺釘	SCREW	2	
14	803140	旋梭軸套組件	HOOK SLEEVE ASM.	1	
15	803151	螺釘	SCREW	4	
16	803160	油芯	OIL WICK	1	
17	-----			0	
18	-----			0	
19	803190	下軸前套管	BUSHING ASM.	1	
20	803200	油芯	OIL WICK	1	
21	803211	螺釘	SCREW	1	
22	803220	蝸杆	WORM	0	
23	803230	小齒輪	PINION	1	
24	803241	螺釘	SCREW	2	
25	803251	扣環	RETAINING RING	1	
26	803260	球軸承	BALL BEARING	1	
27	803270	扣環	RETAINING RING	1	
28	803281	螺釘	SCREW	2	
29	803290	皮帶鏈輪	BELT SPROCKET	1	
29-1	803290-1	鐵圈	IRON RING	2	
30	803300	球軸承	BALL BEARING	1	
31	803310	軸承固定擋圈	COLLAR	1	
32	803320	墊圈	WASHER	1	
33	803331	螺釘	SCREW	1	
34	803341	螺釘	SCREW	1	
35	803350	扣環	RETAINING RING	1	
36	803360	球軸承	BALL BEARING	1	
37	803370	皮帶張緊輪	TENSION PULLEY	1	
38	803380	調整槓桿針	ADJUSTING LEVER PIN	1	
39	803390	張緊輪連杆	TENSION PULLEY LINK	1	
40	803400	調節配件	ADJUSTING GUIDE	1	
41	803410	螺母	NUT	1	
42	803420	調節杆座	ADJUSTING BASE	1	
43	803431	螺釘	SCREW	2	
44	803440	螺母	NUT	2	
45	803451	螺釘	SCREW	2	
46	803460	油氈	OIL FELT	1	
47	803470	旋梭調節潤滑螺釘	HOOK OIL ADJUSTING SCREW	1	
48	803480	螺母	NUT	1	
49	803490	油管	OIL TUBE	2	
50	803500	調節潤滑螺釘座	OIL ADJUSTING SCREW BASE	1	
51	803510	調節潤滑螺釘座架	OIL ADJUSTING SCREW BRACKET	1	
52	803521	螺釘	SCREW	2	
53	803530	下軸	HOOK DRIVING SHAFT	1	
54	803540	油控制閥	OIL CONTROL BASE	1	

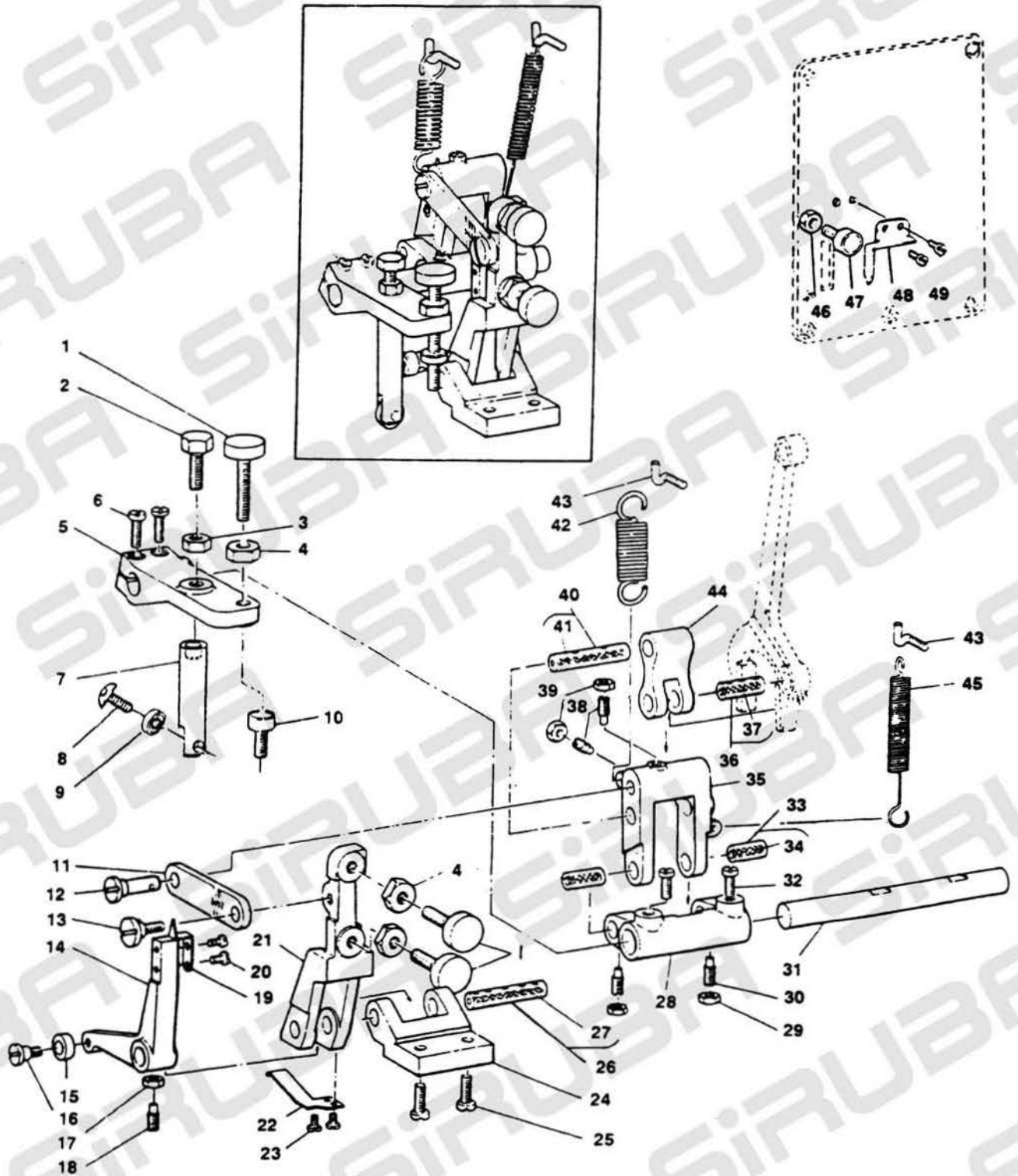
	Part No.	零件名稱	Description	Amt. Req. 4
1	804010	壓簧調節	PRESSER SPRING REGULATOR	1
2	804020	壓棒	PRESSER BAR	1
3	804030	壓簧	PRESSER SPRING	1
4	804040	導向支架	GUIDE BRACKET	1
5	-----			0
6	804060	壓棒定位架	PRESSER BAR POSITION BRACKET	1
7	804071	螺釘	SCREW	1
8	804080	套管	COLLAR	1
9	804090	滑動滾輪	SLIDE ROLLER	1
10	804100	滑動滾輪銷	CONNECTING PIN	1
11	804110	支架	BRACKET	1
12	804120	安全防護	SAFE DEFEND GUIDE	1
13	804131	壓棒螺釘	SCREW	1
14	804141	螺釘	SCREW	2
15	804150	導向支架	GUIDE BRACKET	1
16	804161	螺釘	SCREW	2
17	804171	螺釘	SCREW	2
18	804181	螺釘	SCREW	2
19	804190	面線剪斷器導架	NEEDLETHREAD TRIMMER GUIDE	1
20	804200	面線剪斷器導架	NEEDLETHREAD TRIMMER GUIDE	1
21	804210	壓腳板座	WORK CLAMP CHECK HOLDER	1
22	804220	壓腳板座彈簧銷	WORK CLAMP CHECK HOLDER SPRING	1
23	804230	壓腳彈簧板	WORK CLAMP CHECK SPRING	2
24	804240	壓腳彈簧定位銷	WORK CLAMP CHECK SPRING SET PIN	2
25	804251	鉸鏈銷螺釘	HINGE SCREW	1
26	804261	螺釘	SCREW	2
27	804270	壓腳板	WORK CLAMP CHECK	1
28	804280	壓腳板座組	WORK CLAMP CHECK HOLDER ASM.	1
29	-----			0
30	804300	送布拖板	STITCH PLATE	1
31	804310	支架蓋板組件	BRACKET COVER	1
31-1	804310-1	支架蓋板(小)	BRACKET PLATE (SMALL)	1
31-2	804310-2	支架蓋板(大)	BRACKET PLATE (BIG)	1
31-3	804310-3	蓋板梢	BRACKET PIN	1
32	804321	螺釘	SCREW	2
33	804330	送料支架	WORK CLAMP ARM BRACKET ASM	1
34	804341	螺釘	SCREW	1
35	804350	送料支架連杆	WORK CLAMP CARRIER BRACKET PITMAN	1
36	804361	鉸鏈銷螺釘	HINGE SCREW	1
37	804370	壓腳臂滑杆	WORK CLAMP ARM SLIDE ROD	1
38	804380	送布拖板支架導塊	WORK CLAMP CARRIER BRACKET GUIDE	1
39	804391	螺釘	SCREW	2
40	804400	布料夾支架	WORK CLAMP BRACKET	1
41	804410	連接銷	CONNECTING PIN	1
42	804421	螺釘	SCREW	1
43	804430	拖架	BEARING ARM	1
44	804441	螺釘	SCREW	1
45	804451	螺釘	SCREW	1
46	804461	調節送料長度鉸鏈銷螺釘	LENGTH REGULATING HINGE STUD	1
47	804470	調節送料長度軸導板	LENGTH REGULATING SHAFT GUIDE	1
48	804480	螺母	NUT	1
49	804490	調節送料長度刻度盤組件	LENGTH REGULATING SCALE ASM.	1
49-1	804490-1	刻度盤桿	LENGTH REGULATING SCALE LEVER	1
50	804500	曲柄	BELL CRANK	1
51	804511	螺釘	SCREW	1
52	804520	滾子	ROLLER	1
53	804530	曲柄滾子銷	BELL CRANK ROLLER STUD	1
54	804540	螺母	NUT	1

5. NEEDLE BAR FRAME COMPONENTS
針棒搖動台關係



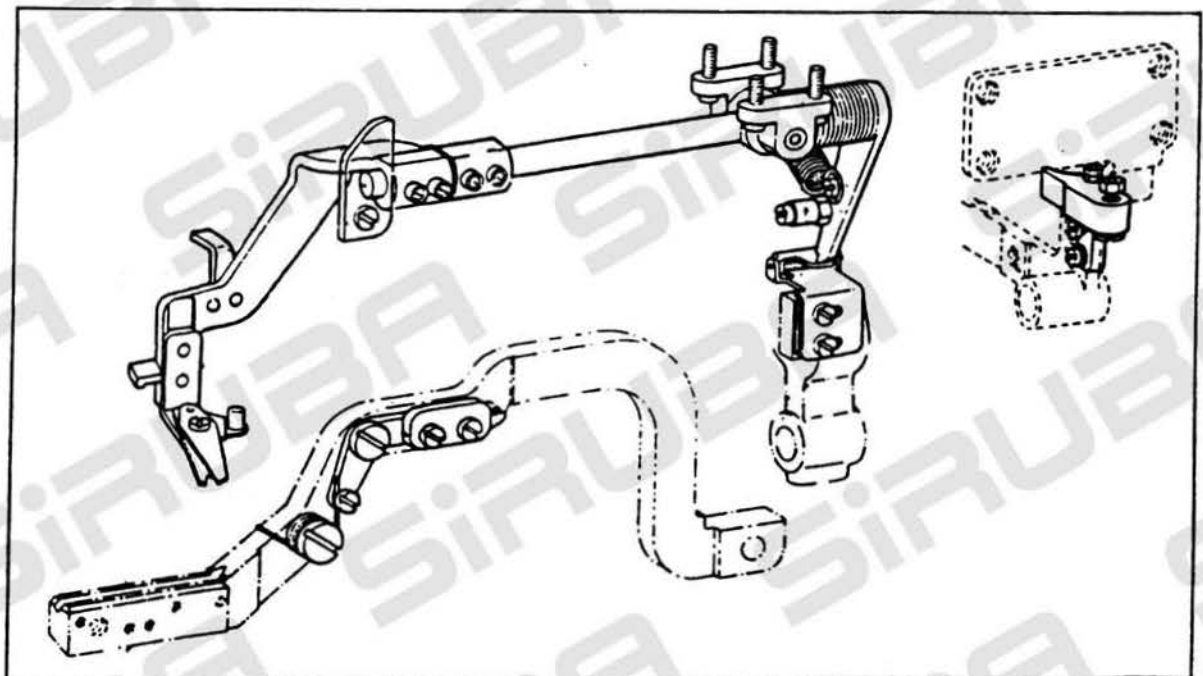
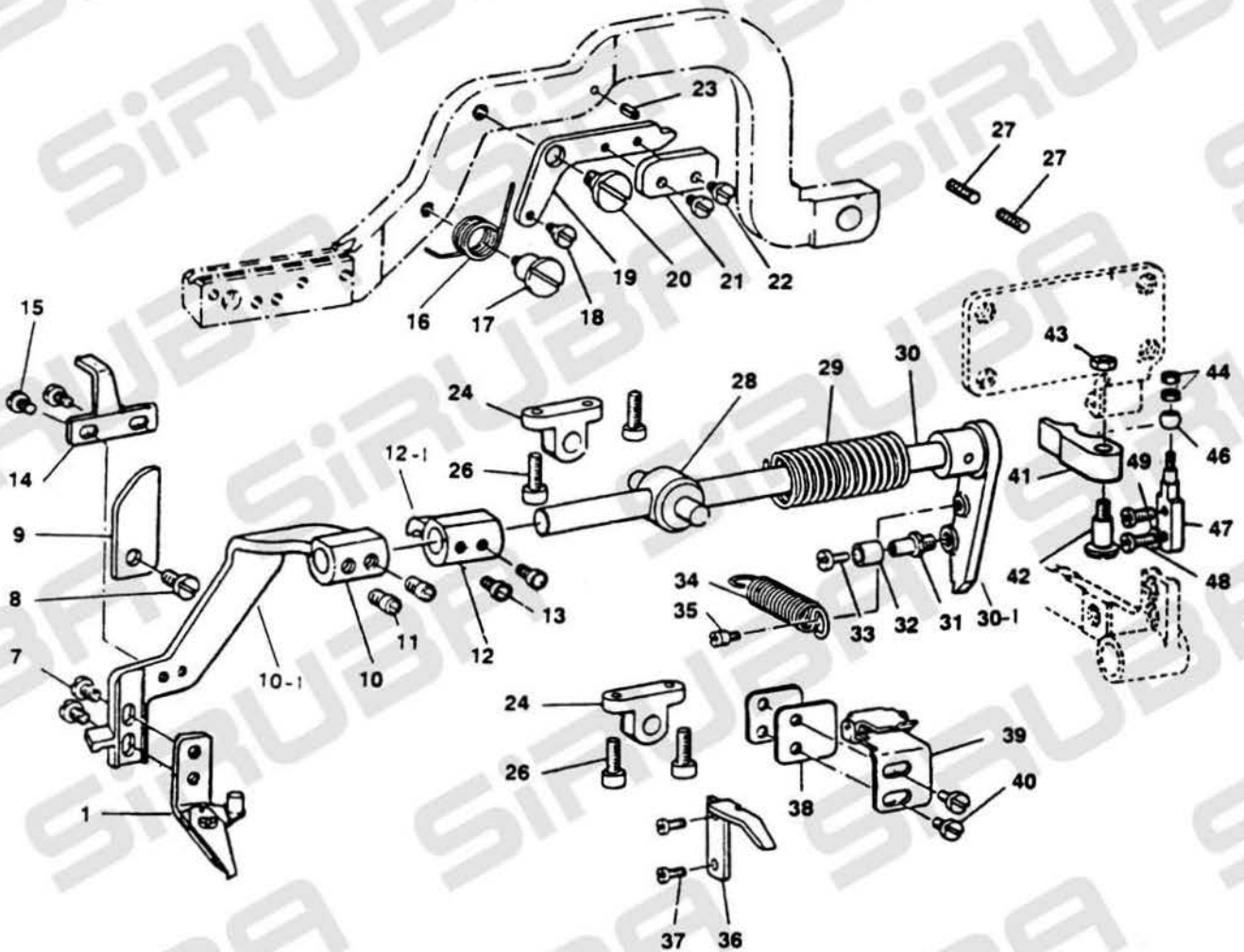
	Part No.	零件名稱	Description	Amt. 5 Req.
1	805010	針杆架滑塊	NEEDLE BAR CONNECTION SLIDE BLOCK	1
2	805021	滑塊銷螺釘	STUD	1
3	805030	螺母	NUT	1
4	805040	擺杆前套管	FRAME ROCK SHAFT BUSHING,FRONT	1
5	805051	螺釘	SCREW	3
6	805060	O型密封圈	O-TYPE RUBBER	1
7	805070	油芯	OIL WICK	1
8	805080	擺杆軸心		1
9	805090	擺杆後套管	FRAME ROCK SHAFT BUSHING,REAR	1
10	805100	千鳥擺動曲柄	FRAME ROCK SHAFT CRANK,	1
13	805130	擺杆後柄	FRAME ROCK SHAFT CRANK,FRONT	1
14	805141	螺釘	SCREW	1
15	-----			0
16	805161	鉸鏈銷螺釘	HINGE SCREW	1
17	805170	螺母	NUT	1
18	805180	針杆搖杆	NEEDLE BAR PITMAN	1
19	805190	擺杆連接導板	ROCK SHAFT CONNECTION GUIDE	1
20	805201	螺釘	SCREW	2
21	805211	螺釘	SCREW	1
22	-----			
23	805230	機針傳動齒輪組件	NEEDLE DRIVING GEAR	1
23-1	805230-1	齒輪架	GEAR HOLDER	1
24	805240	擋圈	THRUST COLLAR	1
25	805251	螺釘	SCREW	2
26	-----			0
27	805270	凸輪軸心	CAM SHAFT	1
28	805280	油繩	OIL WICK	1
29	805291	螺釘	SCREW	1
30	805300	擋圈	THRUST COLLAR	1
31	805311	螺釘	SCREW	5
32	805320	針杆架	NEEDLE BAR FRAME	1
33	805331	螺釘	SCREW	1
34	805340	鉸鏈銷	HINGE STUD	1
35	805350	油繩	OIL WICK	1
36	805360	左固定片	RETAINER,LEFT	1
37	805371	螺釘	SCREW	1
38	805380	毛氈	FELT	2
39	805390	油繩高端固定板	OIL FELT RETAINER,HIGH	1
40	805401	螺釘	SCREW	2
41	805410	針杆連接杆	NEEDLE BAR CONNECTION	1
42	-----			0
43	805430	油繩低端固定板	OIL FELT RETAINER,LOWER	1
44	805440	針杆	NEEDLE BAR	1
45	805450	針杆導線架	NEEDLE BAR BOBBIN THREAD GUIDE	1
46	805461	螺釘	SCREW	1
47	805470	機針	NEEDLE DPx5	1
48	805480	右固定片	RETAINER,RIGHT	1
49	805491	螺釘	SCREW	2
50	805500	固定導片	POSITION BRACKET	1
51	805510	針棒襯套管	NEEDLE BAR BUSHING	1
52	-----			0
53	805530	針棒襯套管	NEEDLE BAR BUSHING	1
54	-----			0
55	805550	軸心	SHAFT	1

6. OVEREDGING WIDTH ADJUSTING COMPONENTS
 針擺幅調節關係



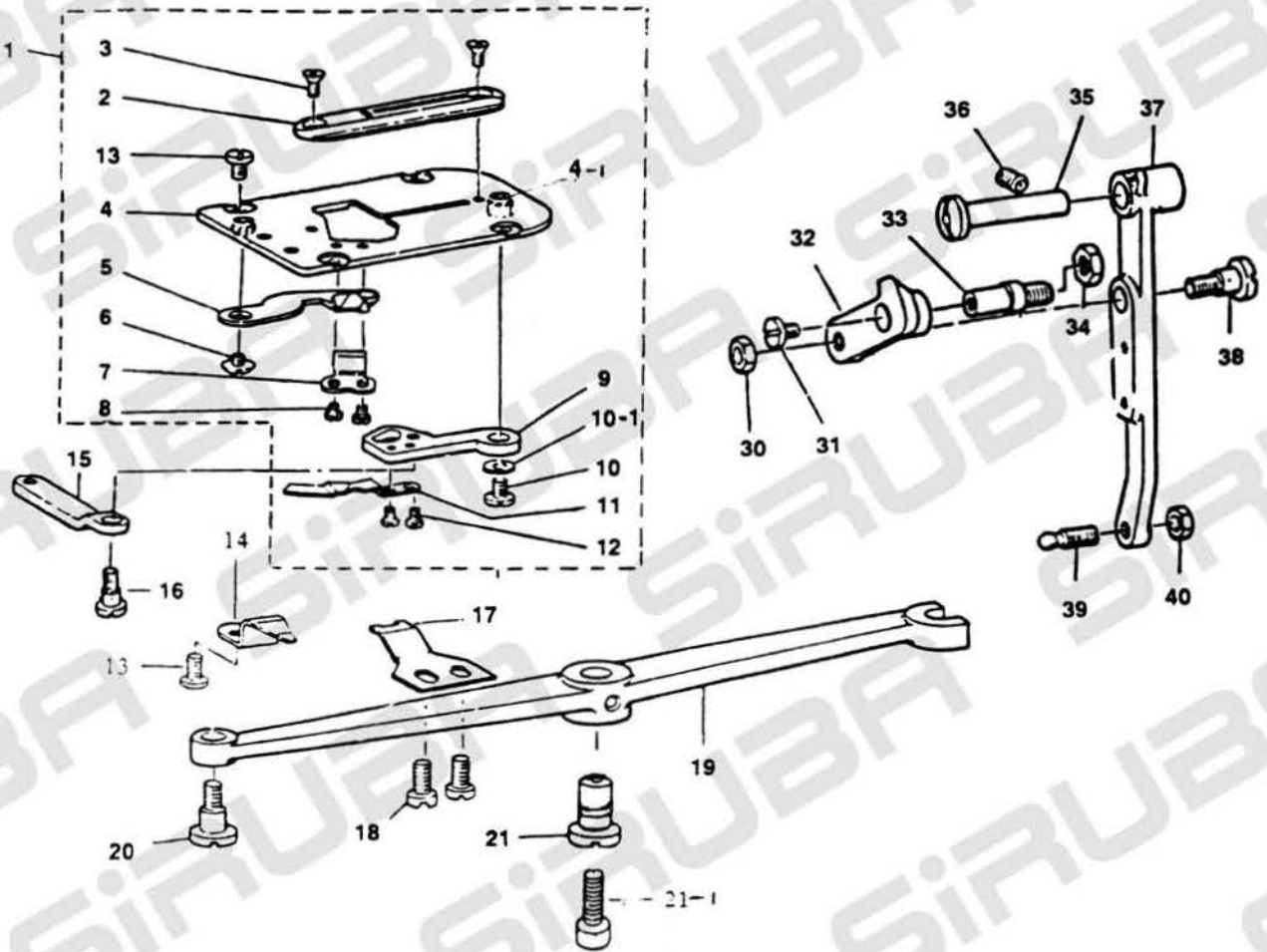
	Part No.	零件名稱	Description	Amt. 6 Req.
1	806011	線跡寬度調節螺釘	STITCH WIDTH REGULATING SCREW	3
2	806021	螺釘	SCREW	1
3	-----			0
4	806040	螺母	NUT	4
5	806050	復位杆	REPOSITIONING LEVER	1
6	806061	螺釘	SCREW	2
7	806070	離合杆	TRIPPING ROD	1
8	806081	螺釘	SCREW	1
9	806090	滾輪	BALL BEARING	1
10	806101	調節杆螺釘	REGULATING LEVER STOPPER	1
11	806110	調節杆連接板	REGULATING LEVER CONNECTION	1
12	806120	調節銷	REGULATING HINGE PIN	1
13	806131	鉸鏈銷螺釘	HINGE SCREW	1
14	806140	指示曲柄	BELL CRANK	1
15	806150	滾輪	ROLLER	1
16	806161	鉸鏈銷螺釘	HINGE SCREW	1
17	-----			0
18	806181	螺釘	SCREW	5
19	806190	刻度指示針	BARRED WIDTH INDICATOR	1
20	806201	螺釘	SCREW	6
21	806210	調節杆叉	REGULATING LEVER	1
22	806220	彈簧板	SPRING	1
23	806231	螺釘	SCREW	2
24	806240	調節杆座	REGULATING LEVER BRACKET	1
25	806251	螺釘	SCREW	2
26	806260	調節杆軸	REGULATING LEVER SHAFT	1
27	806270	油繩	OIL WICK	1
28	806280	軸承座	BEARING BRACKET	1
29	806290	螺母	NUT	2
30	806301	緊定螺釘	SCREW	2
31	806310	針擺復位軸	NEEDLE THROW REPOSITIONING SHAFT	1
32	806321	螺釘	SCREW	2
33	806330	連接銷	BEARING BRACKET	2
34	806340	油繩	OIL WICK	2
35	806350	叉形連杆	REPOSITIONING LEVER LINK	1
36	806360	連接銷	CONNECTING FORKED LINK PIN	1
37	806370	油繩	OIL WICK	1
38	-----			0
39	-----			0
40	806400	連接銷	CONNECTING STUD	1
41	806410	油繩	OIL WICK	1
42	806420	拉簧	SPRING	1
43	806431	懸掛螺釘	SUSPENSION SCREW	2
44	806440	叉形連杆	CONNECTING FORKED LINK	1
45	806450	拉簧	SPRING	1
46	806460	螺母	NUT	1
47	806471	調節杆限位螺釘	REGULATING LEVER STOPPER	1
48	806480	縫寬指示針	SEAM WIDTH INDICATOR	1
49	806491	螺釘	SCREW	2

7. NEEDLE THREAD TRIMMER COMPONENTS
上線切刀關係

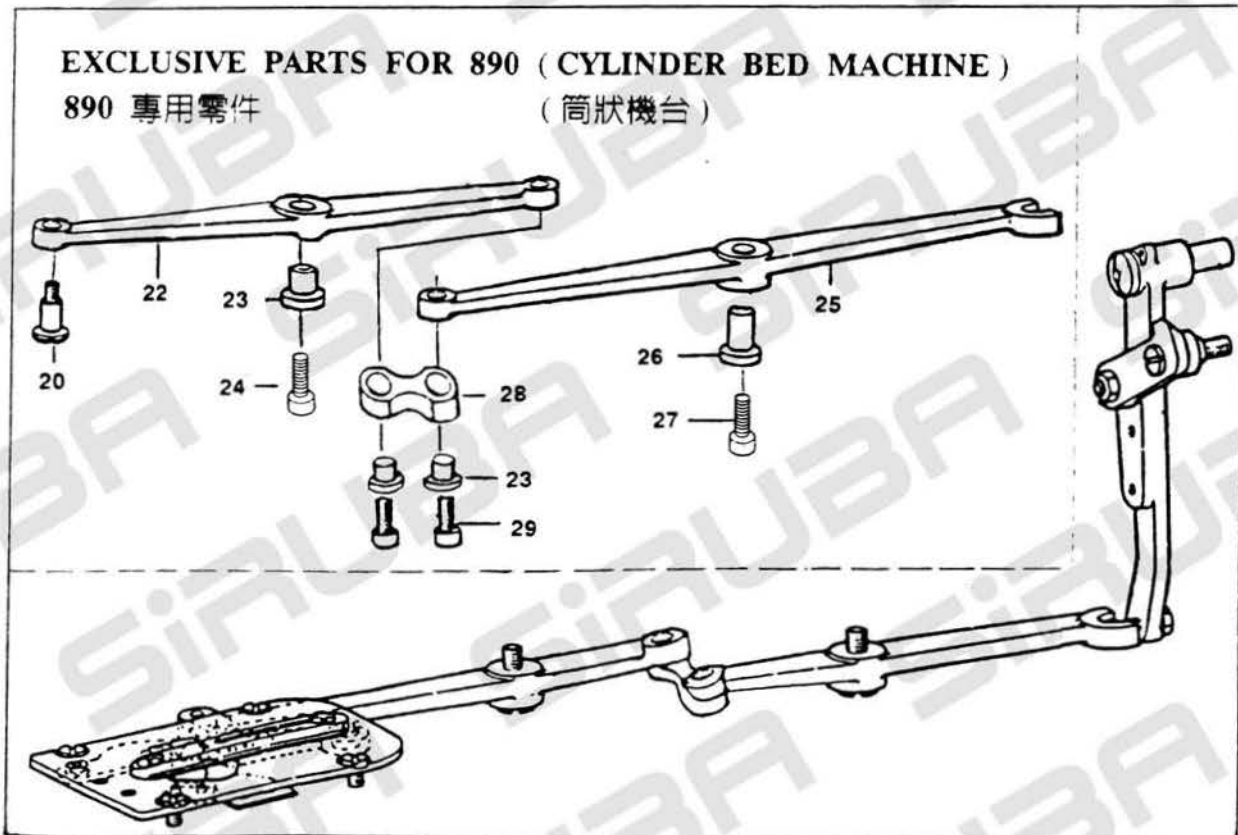


	Part No.	零件名稱	Description	Amt. 7 Req.
1	807010	面線修整器組件	NEEDLE THREAD TRIMMER ASM.	1
7	807071	螺釘	SCREW	2
8	807081	螺釘	SCREW	1
9	807090	剪面線器軸導板	NEEDLE THREAD TRIMMER SHAFT GUIDE	1
10	807100	保持架組件	THREAD TRIMMER HOLDER	1
10-1	807100-1	剪刀架	NEEDLE THREAD TRIMMER HOLDER	1
11	807111	螺釘	SCREW	4
12	807120	剪面線保持架組件	THREAD TRIMMER HOLDER	1
12-1	807120-1	附件	THREAD TRIMMER HOLDER ATTACHMENT	1
13	-----			0
14	807140	限位板	LIMITING PLATE	1
15	807151	螺釘	SCREW	2
16	807160	轉矩彈簧	DRIVING CAM SPRING	1
17	807170	傳動凸輪轉矩彈簧軸	DRIVING CAM SPRING AXLE	1
18	807181	鉸鏈銷螺釘	HINGE SCREW	1
19	807190	傳動凸輪安裝板	DRIVING CAM INSTALLING PLATE	1
20	807201	鉸鏈銷螺釘	HINGE SCREW	1
21	807210	傳動凸輪板	DRIVING CAM	1
22	807221	螺釘	SCREW	2
23	807230	彈性圓柱銷	SPRING PIN	1
24	807240	支架	BRACKET	2
25	-----			
26	807261	螺釘	SCREW	4
28	807280	萬向接頭	UNI ERSAL JOINT	1
29	807270	彈簧	SPRING	1
30	807300	剪面線器軸組件	NEEDLE THREAD TRIMMER SHAFT	1
30-1	807300-1	剪面線器進出移動件	NEEDLE THREAD TRIMMER MOVEABLE BASE	1
31	807310	滾輪銷	STUD	1
32	807320	滾子	CAM ROLL	1
33	807331	螺釘	SCREW	1
34	807340	彈簧	SPRING	1
35	807351	懸掛螺釘	SUSPENSION SCREW	1
36	807360	壓腳臂鎖門	LATCH PRESSER ARM	1
37	807371	螺釘	SCREW	2
38	807380	墊片	SPACER	2
39	807390	鎖架組件	LOCKING BRACKET LATCH	1
40	807401	螺釘	SCREW	2
41	807410	剪線軸頂塊	THREAD TRIMMING SHAFT SEGMENT	1
42	807421	鉸鏈銷螺釘	HINGE SCREW	1
43	807430	螺母	NUT	1
44	807440	螺母	NUT	2
45	-----			0
46	807460	滾柱	ROLLER	1
47	807470	嵌件	STUD	1
48	807481	螺釘	SCREW	2
49	807490	墊圈	WASHER	1

8. BOBBIN THREAD TRIMMER COMPONENTS
下線切刀關係



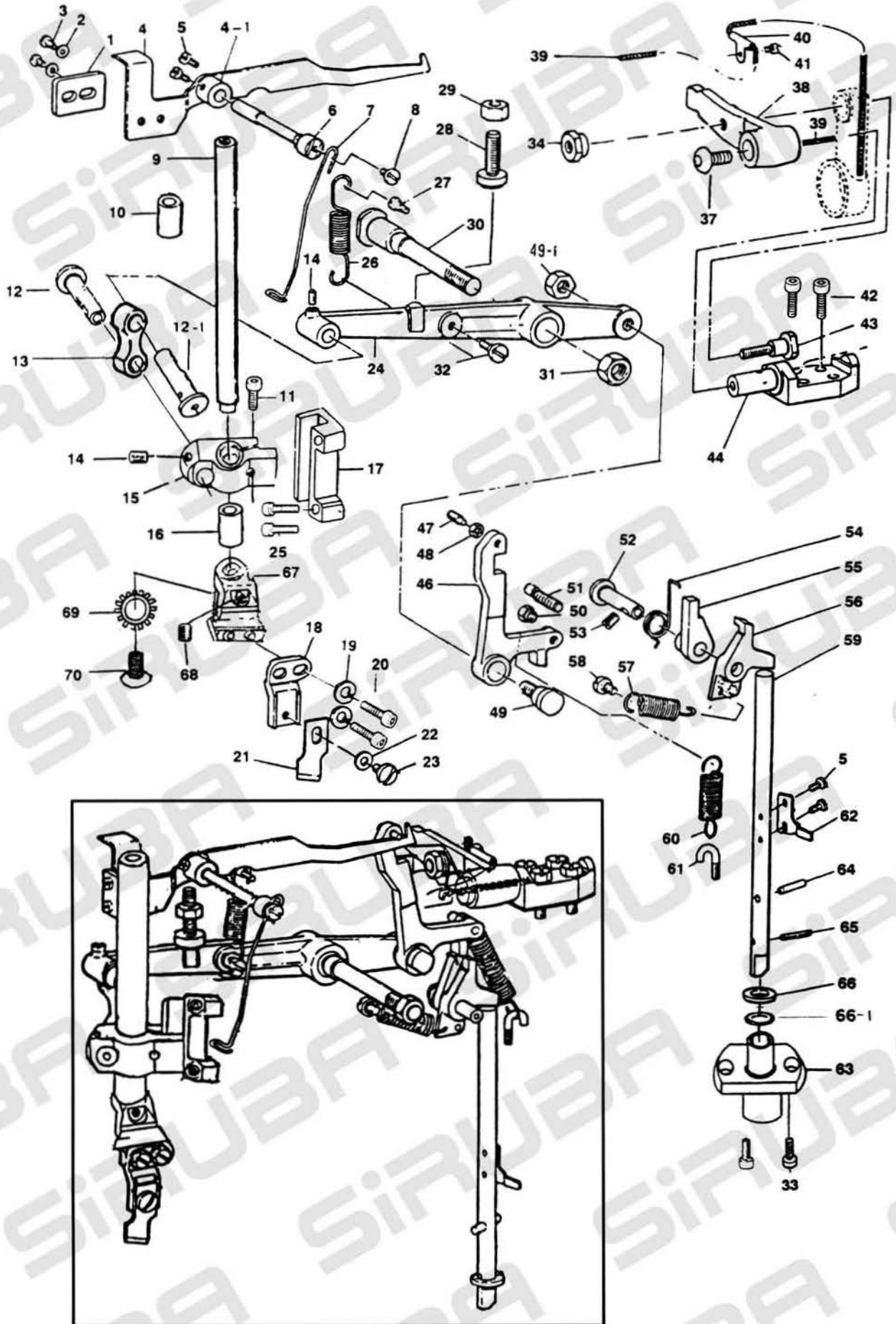
EXCLUSIVE PARTS FOR 890 (CYLINDER BED MACHINE)
890 專用零件 (筒狀機台)



	Part No.	零件名稱	Description	Amt. 8 Req.
1	808010	剪底線器組件	BOBBIN THREAD TRIMMER ASM.	1
2	808020	針板	NEEDLE PLATE	1
3	808031	螺釘	SCREW	2
4	808040	針板座	THROAT PLATE BASE	1
4-1	808040-1	附件	ATTACHMENT	1
5	808050	剪底線動刀	BOBBIN THREAD TRIMMER	1
6	808061	螺釘	SCREW	1
7	808070	剪底線定刀	COUNTER KNIFE	1
8	808081	定刀螺釘	SCREW	2
9	808090	剪底線杆	BOBBIN THREAD TRIMMER LEVER	1
10	808101	螺釘	SCREW	1
10-1	808100	墊圈	WASHER	1
11	808110	底線拉杆	BOBBIN THREAD PULLER	1
12	808121	螺釘	SCREW	2
13	808131	螺釘	SCREW	4
14	808141	壓板	PRESS PLATE	1
15	808150	剪底線連杆	BOBBIN THREAD TRIMMER LINK	1
16	808161	螺釘	SCREW	1
17	808170	梭芯導線架	BOBBIN THREAD GUIDE	1
18	808181	螺釘	SCREW	2
19	808190	剪底線傳動杆	BOBBIN THREAD TRIMMER DRIVING LEVER	1
20	808201	鉸鏈銷螺釘	HINGE SCREW	1
21	808211	鉸鏈銷螺釘	HINGE SCREW	1
22	808220	剪底線傳動杆	BOBBIN THREAD TRIMMER DRIVING LEVER	1
23	808230	套筒	SLEEVE	3
24	808241	鉸鏈銷螺釘杆套筒	HINGE SCREW	1
25	808250	剪底線傳動杆	BOBBIN THREAD TRIMMER DRIVING LEVER	1
26	808260	套筒	SLEEVE	1
27	808271	螺釘	SCREW	1
28	808280	剪底線傳動杆連接	DRIVING LEVER CONNECTION	1
29	808291	螺釘	SCREW	2
30	808300	螺母	NUT	1
31	808311	螺釘銷	SCREW	1
32	808320	凸輪連杆	CONNECTING LINK	1
33	808331	限位螺釘	STOP SCREW	1
34	808340	螺母	NUT	1
35	808350	鉸鏈銷	HINGE STUD	1
36	808361	緊定螺釘	SCREW	1
37	808370	剪底線器傳動臂	BOBBIN THREAD TRIMMER DRIVING ARM	1
38	808381	鉸鏈銷螺釘	HINGE SCREW	1
39	808391	球形螺釘	BALL SCREW	1
40	808400	螺母	NUT	1

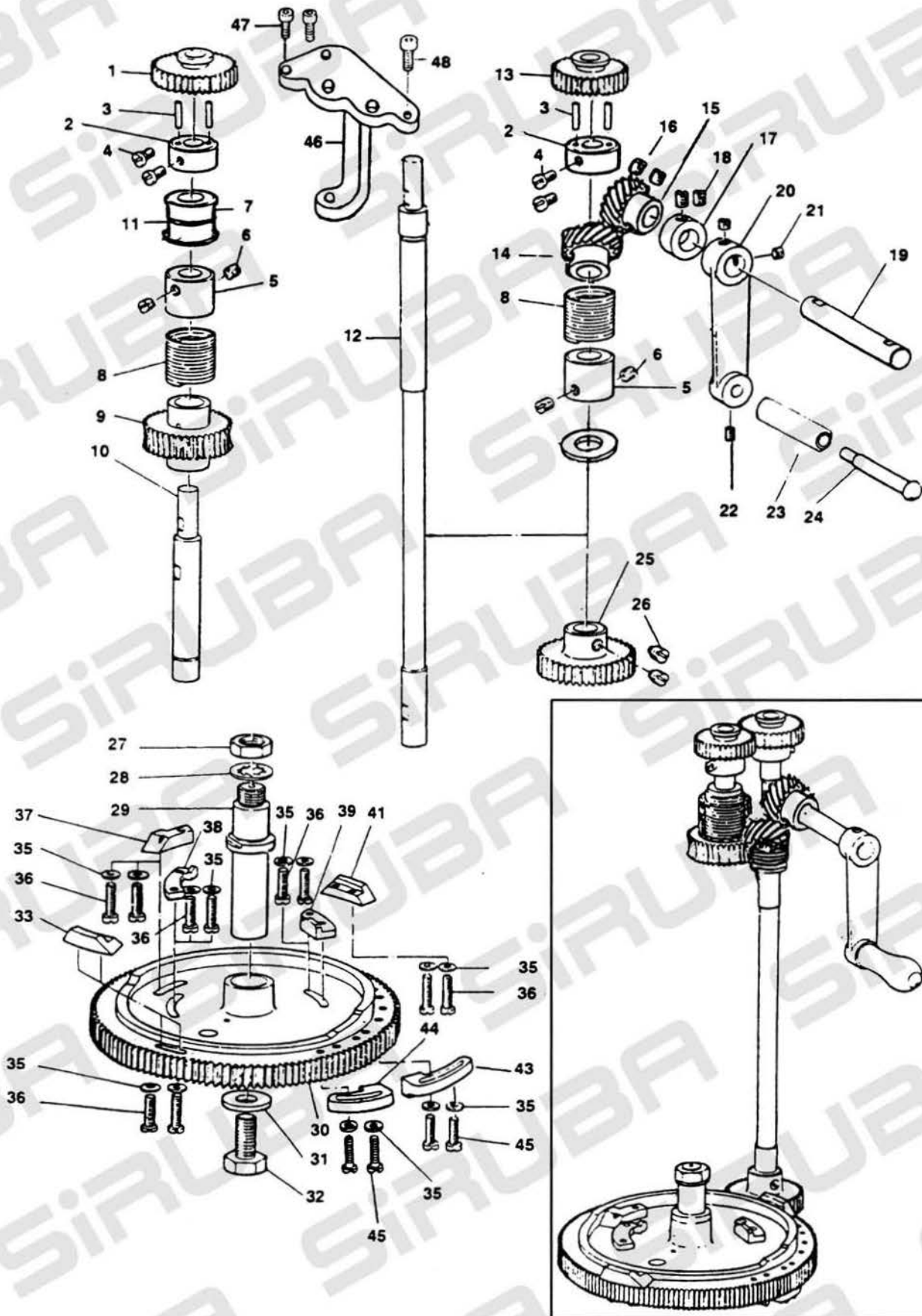
9. KNIFE BAR COMPONENTS

刀棒關係



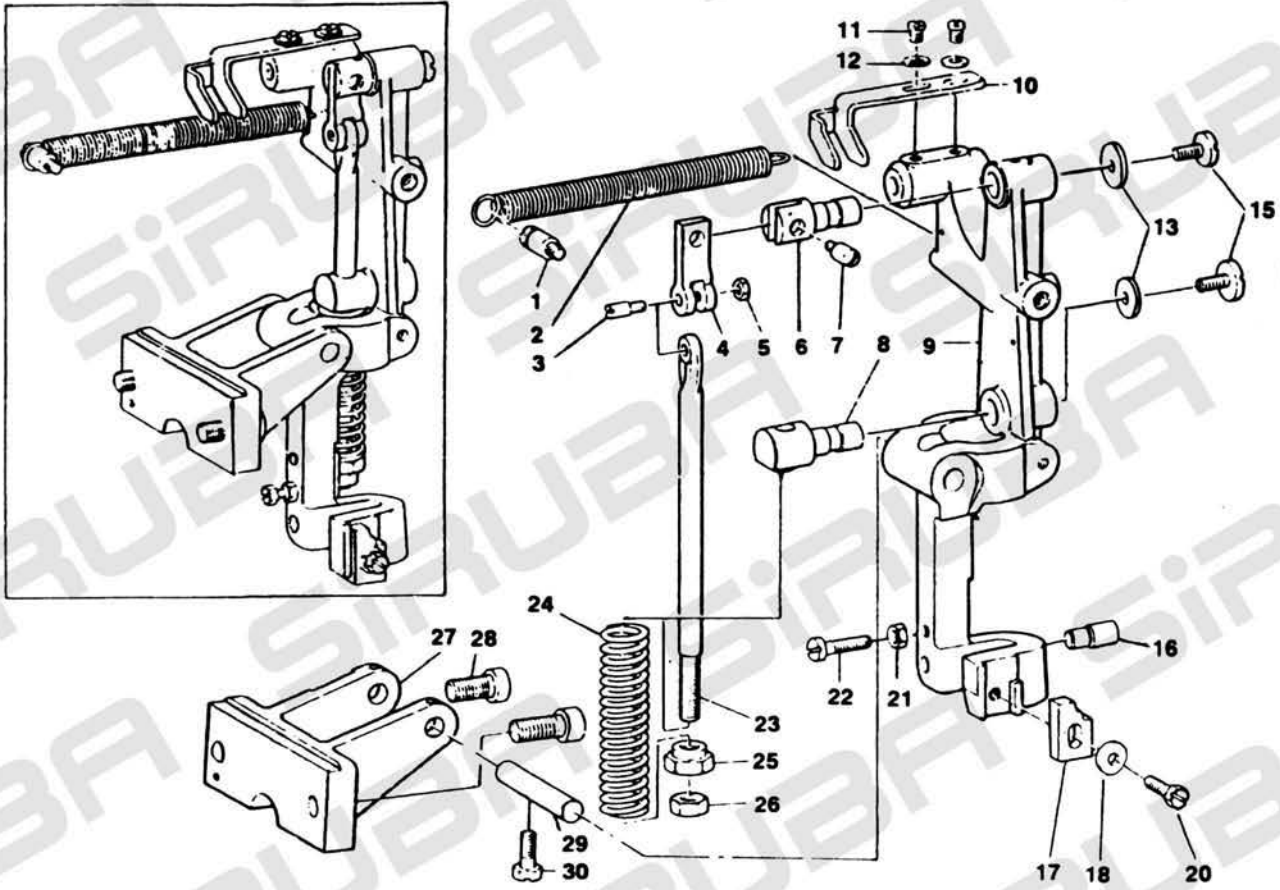
	Part No.	零件名稱	Description	Amt. 9 Req.
1	809010	停刀杆架	KNIFE STOP LEVER BRACKET	1
2	809020	墊圈	WASHER	2
3	809031	螺釘	SCREW	2
4	809040	停刀杆	KNIFE STOP LEVER	1
4-1	809040-1	停刀杆組件	KNIED STOP LEVER ASM	1
5	809051	螺釘	SCREW	4
6	809060	停刀杆鉸鏈銷	KNIFE STOP LEVER HINGE STUD	1
7	809070	線檢測鋼絲	THREAD CHECK WIRE	1
8	809081	螺釘	SCREW	1
9	809090	刀杆	KNIFE BAR	1
10	809100	套管	KNIFE BAR BUSHUNG	1
11	809111	螺釘	SCREW	1
12	809120	連桿銷(長)	CONNECTING LINK PIN(LONG)	2
12-1	809120-1	連桿銷(短)	CONNECTING LINK PIN(SHORT)	1
13	809130	刀杆連杆	KNIFE BAR CONNECTING LINK	1
14	809141	螺釘	SCREW	2
15	809150	刀杆定位架	KNIFE BAR POSITION BRACKET	1
16	809160	套管	KNIFE BAR BUSHING	1
17	809170	刀杆導引	KNIFE BAR GUIDE	1
18	809180	刀固定架	KNIFE HOLDER	1
19	809190	彈簧墊圈	SPRING WASHER	1
20	809201	螺釘	SCREW	2
21	809210	1/2"刀	KNIFE 1/2"	1
22	809220	墊圈	WASHER	1
23	809231	螺釘	SCREW	1
24	809240	刀杆傳動杆	KNIFE BAR DRIVING LEVER	1
25	809251	螺釘	SCREW	2
26	809260	彈簧	SPRING	1
27	809271	鉸鏈銷螺釘	HINGE SCREW	1
28	809281	調節螺釘	ADJUSTING SCREW	1
29	809290	螺母	NUT	2
30	809300	刀杆傳動杆軸	KNIFE BAR DRIVING LEVER SHAFT	1
31	809310	螺母	NUT	1
32	809321	鉸鏈銷螺釘	HINGE SCREW	1
33	809330	螺絲	SCREW	2
34	809340	刀杆傳動杆螺母	KNIFE BAR DRIVING CRANK NUT	1
37	809371	螺釘	SCREW	1
38	809380	刀杆傳動杆曲柄	KNIFE BAR DRIVING CRANK	1
39	809390	油芯	OIL WICK	1
40	809400	油芯保持架	OIL WICK HOLDER	1
41	809411	螺釘	SCREW	1
42	809421	螺釘	SCREW	2
43	809431	鉸鏈銷螺釘	HINGE SCREW	1
44	809440	刀杆傳動曲柄軸	KNIFE BAR DRIVING CRANK SHAFT	1
46	809460	刀杆傳動杆	KNIFE BAR DRIVING LEVER BELL CRANK	1
47	809471	螺釘	SCREW	1
48	809480	螺母	NUT	1
49	809491	鉸鏈銷螺釘	HINGE SCREW	1
49-1	809491-1	螺帽	NUT	1
50	809500	螺母	NUT	1
51	809510	偏心銷	PIN	1
52	809520	鉸鏈銷	HING STUD	1
53	809531	螺釘	SCREW	1
54	809540	轉矩扭簧	TENSION SPRING	1
55	809550	棘輪爪(B)	RATCHET PAWL(B)	1
56	809560	棘輪爪(A)	RATCHET PAWL(A)	1
57	809570	拉簧	TENSION SPRING	1
58	809581	鉸鏈銷螺釘	HINGE SCREW	1
59	809590	傳動杆	DRIVING ROD	1
60	809600	拉簧	TENSION SPRING	1
61	809611	懸掛螺釘	SUSPENSION SCREW	1
62	809620	指形板	FINGER	1
63	809631	傳動杆定位架	DRIVING ROD POSITION BRACKET	1
64	809640	圍柱銷	POSITIONING PIN	1
65	809650	彈簧圍柱銷	SPRING PIN	1
66	809660	止推墊圈	THRUST WASHER	1
66-1	809660-1	鐵圈	IRON RING	1
67	809670	刀座固定架	KNIFE HOLDER POSITION BRACKET	1
68	809681	螺釘	SCREW	1
69	809690	墊圈	WASHER	1
70	809701	螺釘	SCREW	1

10. FEED CAM & TRIPPING SEGMENT COMPONENTS
送布凸輪關係



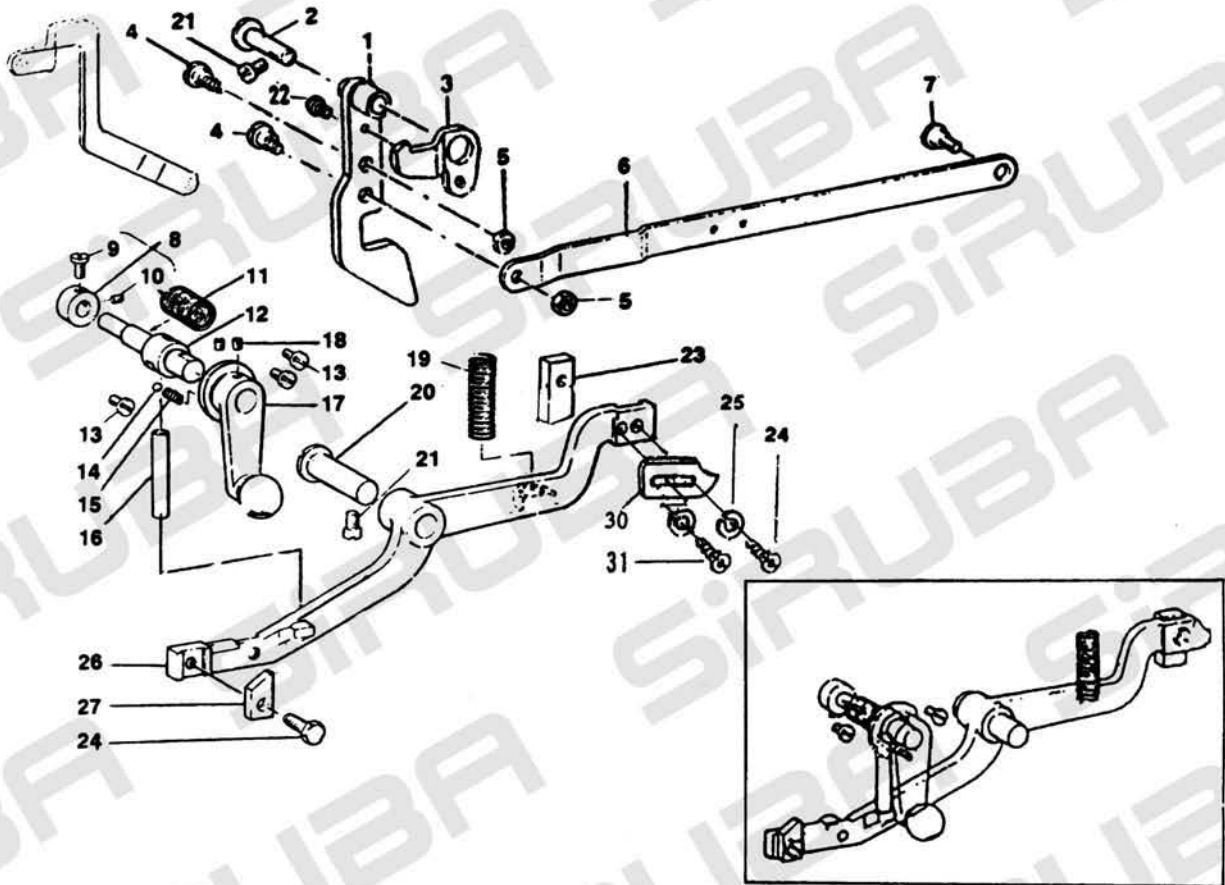
	Part No.	零件名稱	Description	Amt. 10 Req.
1	810010	直齒輪	SPUR GEAR	1
2	810020	直齒輪軸套	SPUR GEAR BUSHING	2
3	810030	直齒輪定位銷	SPUR GEAR BUSHING PIN	4
4	810041	螺釘	SCREW	4
5	810050	離合環	CLUTCH COLLAR	2
6	810061	螺釘	SCREW	4
7	810070	固定套管	POSITION BUSHING	1
8	810080	離合彈簧	CLUTCH SPRING	2
9	810090	送布凸輪傳動蝸輪	FEED CAM DRIVING WORM WHEEL	1
10	810100	傳動蝸輪軸	FEED CAM DRIVING WORM WHEEL SHAFT	1
11	810110	油氈	COLLAR	1
12	810120	送布凸輪傳動蝸輪	FEED CAM DRIVING SHAFT	1
13	810130	直齒輪	SPUR GEAR	1
14	810140	手搖曲柄左齒輪	HANDLE CRANK BEVEL GEAR,LEFT	1
15	810150	手搖曲柄右齒輪	HANDLE CRANK BEVEL GEAR,RIGHT	1
16	810161	螺釘	SCREW	2
17	810170	擋圈	THRUST COLLAR	1
18	810181	螺釘	SCREW	2
19	810190	手搖曲柄軸	HANDLE CRANK SHAFT	1
20	810200	手搖曲柄	HANDLE CRANK	1
21	810211	螺釘	SCREW	2
22	810221	螺釘	SCREW	1
23	810230	手柄	HANDLE SHAFT	1
24	810240	手柄軸	HANDLE SHAFT	1
25	810250	送布凸輪傳動蝸輪	FEED CAM DRIVING GEAR	1
26	810261	螺釘	SCREW	2
27	810270	螺母	NUT	1
28	810280	止推墊圈	THRUST WASHER	1
29	810290	送布凸輪軸	FEED CAM SHAFT	1
30	810300	送布凸輪	FEED CAM	1
31	810310	墊圈	WASHER	1
32	810321	螺釘	SCREW	1
33	810330	加固離合塊	BAR TRIPPING SEGMENT	1
34	-----			0
35	810350	墊圈	WASHER	14
36	810361	螺釘	SCREW	10
37	810370	切刀離合塊	KNIFE TRIPPING SEGMENT	1
38	810380	松線離合塊	TENSION RELEASE TRIPPING SEGMENT	1
39	810390	松線離合塊	TENSION RELEASE TRIPPING SEGMENT	1
40	-----			0
41	810410	加固離合塊	BAR TRIPPING SEGMENT	1
42	-----			0
43	810430	低速凸輪塊	LOW SPEED CAM	1
44	810440	止動凸輪塊	STOPPER CAM	1
45	810451	螺釘	SCREW	4
46	810460	齒輪定位架	GEAR POSITION BRACKET	1
47	810470	螺釘	SCREW	2
48	810481	螺絲	SCREW	1

11. STOP-MOTION COMPONENTS 遮斷裝置關係



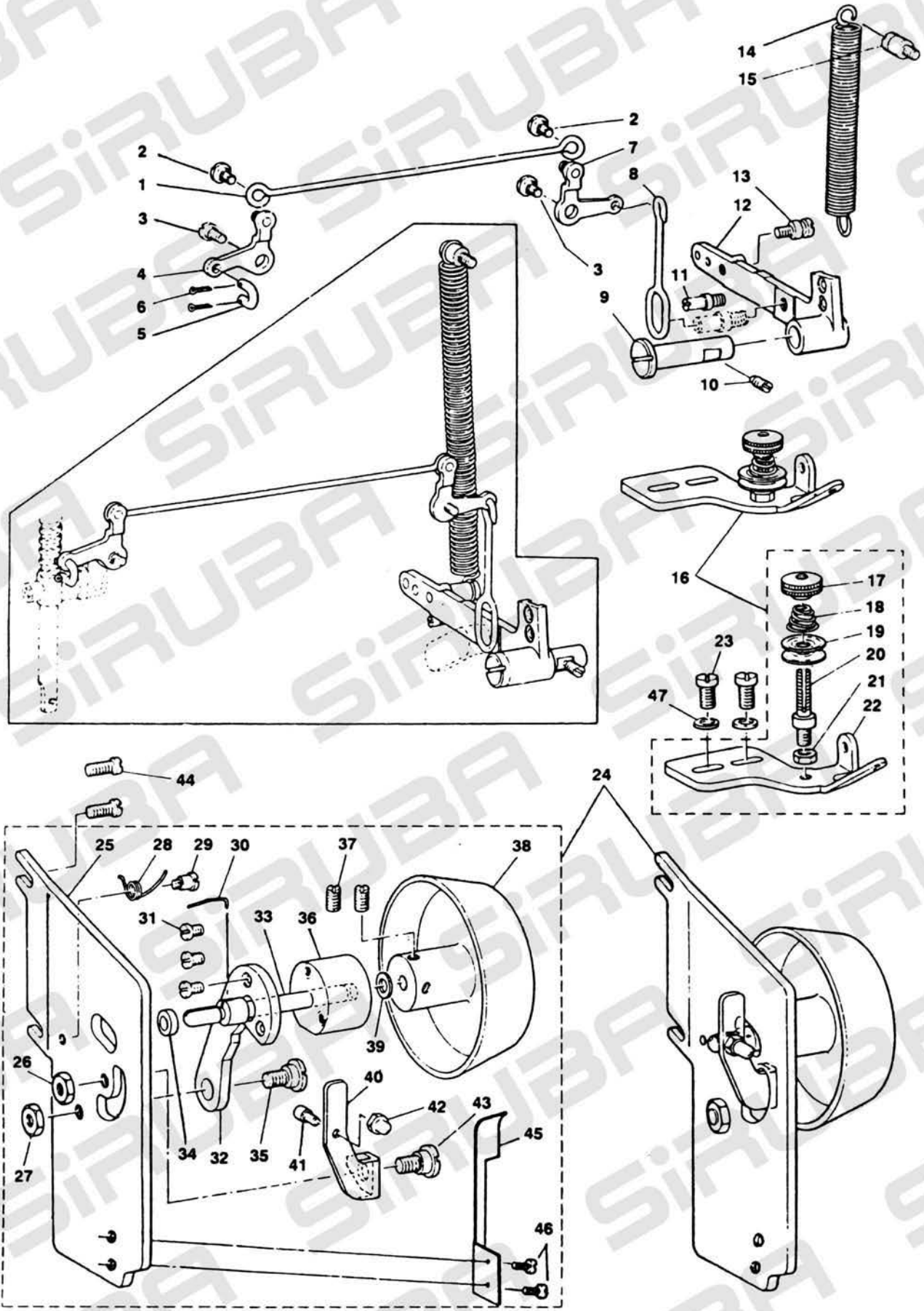
Part No.	零件名稱	Description	Amt. Req.	
1	811010	吊簧螺釘	SUSPENSION SCREW	1
2	811020	拉簧	TENSION SPRING	1
3	811031	止動連杆鉸鏈銷螺釘	STOP LINK ROD HINGE SCREW	1
4	811040	止動鉸接板	STOP LINK	1
5	811050	螺母	NUT	1
6	811060	止動連杆接頭	STOP LINK HINGE STUD	1
7	811071	止動鉸接板連接螺釘	STOP LINK CONNECTING SCREW	1
8	811080	止動連杆接頭	STOP LINK ROD HINGE STUD	1
9	811090	止動杠杆	STOP MOTION LEVER	1
10	811100	皮帶撥叉	BELT SHIFTER	1
11	811111	螺釘	SCREW	2
12	811120	墊圈	WASHER	2
13	811130	墊圈	WASHER	2
14	-----	-----	-----	0
15	811151	螺釘	SCREW	2
16	811160	限位銷	STOP PIN	1
17	811170	鎖定板	LATCH	1
18	811180	墊圈	WASHER	1
19	-----	-----	-----	0
20	811201	螺釘	SCREW	1
21	811210	螺母	NUT	1
22	811221	螺釘	SCREW	1
23	811230	止動連杆	STOP LINK ROD	1
24	811240	止動杆壓簧	STOP LINK ROD PRESSURE SPRING	1
25	811250	止動連杆螺母	NUT FOR STOPMLINK ROD	1
26	811260	螺母	NUT	1
27	811270	止動杠杆座	STOP MOTION LEVER BRACKET	1
28	811281	圓柱頭內六角螺釘	SCREW	2
29	811290	銷	PIN	1
30	811301	螺釘	SCREW	1

12. TRIPPING LEVER COMPONENTS
手動停止關係



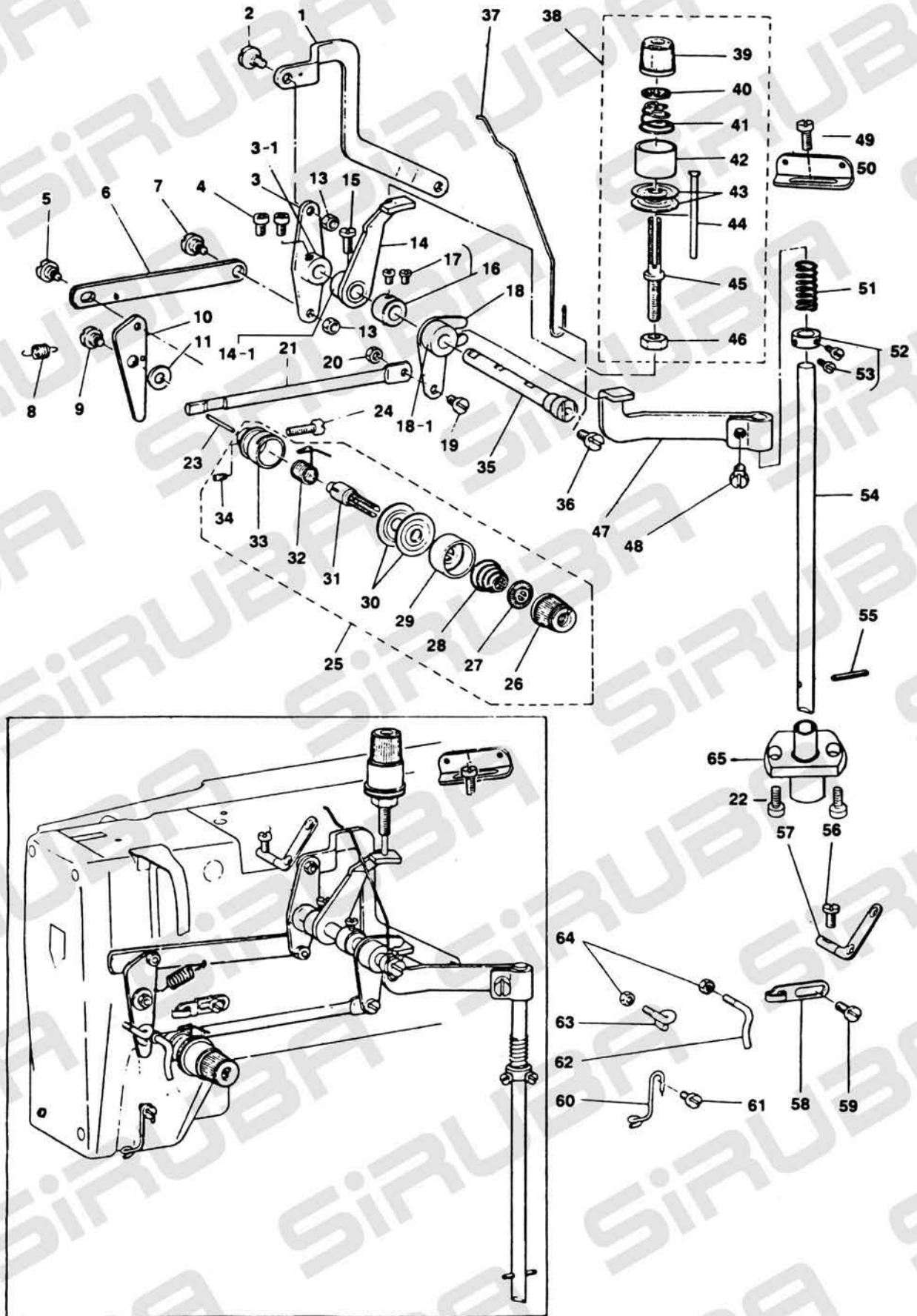
Part No.	零件名稱	Description	Amt. Req.	
1	812010	起動架	STARTING LINK	1
2	812020	鉸鏈銷	HINGE STUD	1
3	812030	安全底	SAFETY BASE	1
4	812041	偏心鉸鏈銷螺釘	HINGE SCREW	1
5	812050	螺母	NUT	2
6	812060	起動架拉杆	STARTING LINK DRIVING ROD	1
7	812071	鉸鏈銷螺釘	HINGE SCREW	1
8	812080	下軸後軸承擋圈	THRUST COLLAR	1
9	812091	螺釘	SCREW	1
10	812101	螺釘	SCREW	1
11	812110	曲軸轉矩彈簧	CRANK SHAFT TENSION SPRING	1
12	812120	手制動曲柄軸	HAND STOP CRANK SHAFT	1
13	812131	螺釘	SCREW	2
14	812140	鋼球	BALL	1
15	812150	曲柄壓簧	CRANK SHAFT PRESSURE SPRING	1
16	812160	手制動軸	HAND STOP ROD	1
17	812170	手柄	HAND STOP CRANK	1
18	812181	螺釘	SCREW	2
19	812190	運轉脫離杆壓簧	TRIPPING LEVER TENSION SPRING	1
20	812200	運轉脫離杆鉸鏈銷	TRIPPING LEVER HINGE PIN	1
21	812211	螺釘	SCREW	1
22	812221	螺釘	SCREW	0
23	812230	鎖定板	LATCH	1
24	812241	螺釘	SCREW	2
25	812250	輕型彈簧墊圈	SPRING WASHER	1
26	812260	運轉脫離杆	TRIPPING LEVER	1
27	812270	脫離爪	TRIPPING DOG	1
28	812280	滾輪	ROLLER	1
29	812291	鉸鏈銷螺釘	HINGE SCREW	1
30	812300	撥叉凸板	SHIFTER PLATE	1
31	812311	螺釘	SCREW	1

13. LIFTING LEVER & BOBBIN WINDER COMPONENTS
壓腳提升架、繞線器組



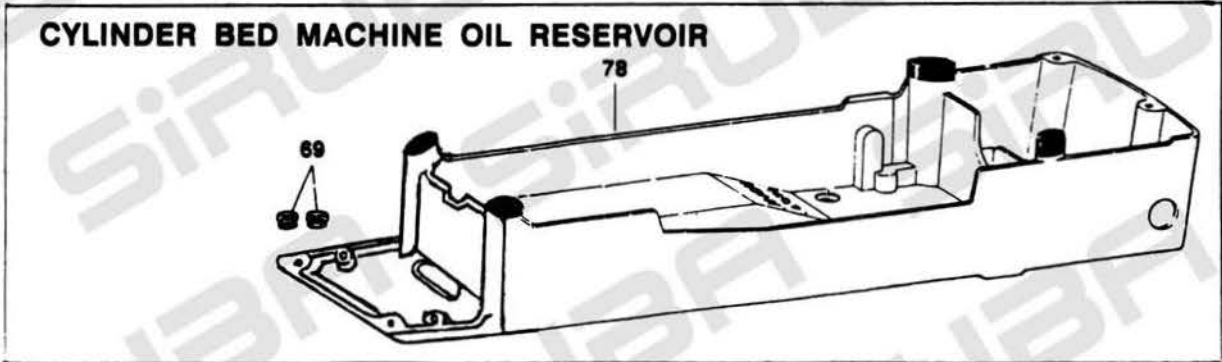
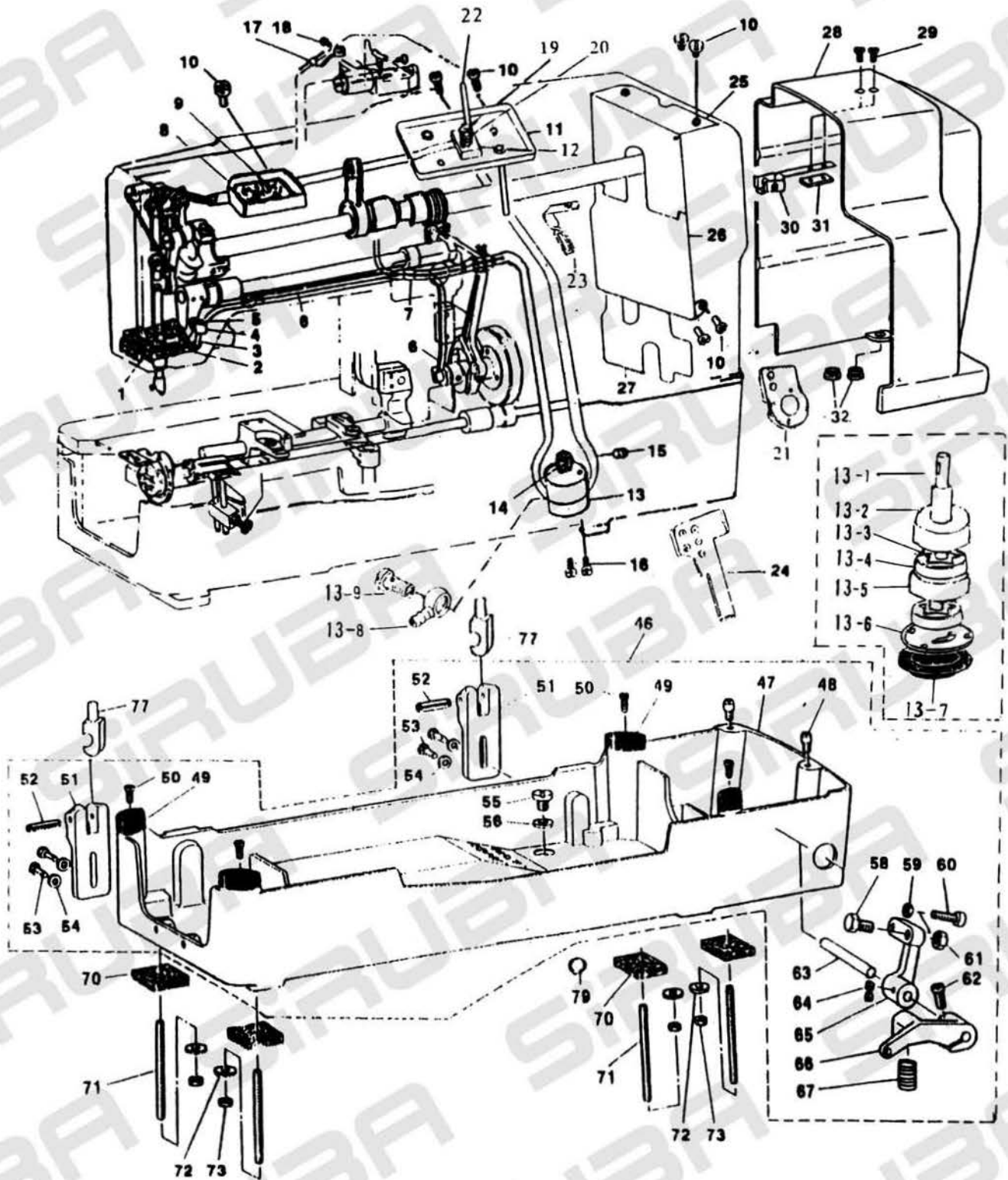
	Part No.	零件名稱	Description	Amt. 13 Req.
1	813010	壓棒提升長拉杆	PRESSER BAR LIFTING ROD, LONG	1
2	813020	螺釘	SCREW	2
3	813031	鉸鏈銷螺釘	HINGE SCREW	2
4	813040	前部杠杆	LEVER, FRONT	1
5	813050	鏈環	LINK	1
6	813060	開口銷	SPLIT PIN	2
7	813070	後部杠杆	LEVER, REAR	1
8	813080	壓棒提升拉杆	PRESSER BAR LIFTING ROD	1
9	813090	離合杆鉸鏈銷	TRIPPING LEVER HINGE PIN	1
10	813101	螺釘	SCREW	1
11	813110	提升杆限位螺釘	LIFTING LEVER STOPPER	1
12	813120	壓棒提升杆	PRESSER BAR LIFTING LEVER	1
13	813131	懸掛螺釘	SUSPENSION SCREW	1
14	813140	壓腳提升彈簧	PRESSER FOOT LIFTING SPRING	1
15	813151	吊簧螺釘	SUSPENSION SCREW	1
16	813160	繞線器過線組件	BOBBIN WINDER TENSION ASM.	1
17	813170	第一夾線螺母	BOBBIN WINDER TENSION NUT	1
18	813180	繞梭心線夾線彈簧	BOBBIN WINDER TENSION SPRING	1
19	813190	夾線盤	BOBBIN WINDER TENSION DISC	2
20	813200	繞梭心過線螺釘	BOBBIN WINDER TENSION POST	1
21	813210	螺母	NUT	1
22	813220	繞梭心線過線架	BOBBIN WINDER TENSION BRACKET	1
23	813231	螺釘	SCREW	2
24	813240	繞線器組件	BOBBIN WINDER ASM.	1
25	813250	繞線器板	BOBBIN WINDER BRACKET	1
26	813260	螺母	NUT	1
27	813270	螺母	NUT	1
28	813280	滿線跳板簧	BOBBIN WINDER SPRING	1
29	813291	鉸鏈銷螺釘	HINGE SCREW	1
30	813300	梭心固定簧	BOBBIN SET SPRING	1
31	813311	螺釘	SCREW	3
32	813320	帶輪軸座	PULLEY SHAFT BASE	1
33	813330	繞線器軸	BOBBIN WINDER SHAFT	1
34	813340	軸套	COLLAR	1
35	813351	鉸鏈銷螺釘	HINGE SCREW	1
36	813360	繞線器軸軸套	BOBBIN WINDER SHAFT BUSHING	1
37	813371	螺釘	SCREW	2
38	813380	繞線器傳動帶輪	BOBBIN WINDER DRIVING PULLEY	1
39	813390	墊圈	WASHER	1
40	813400	滿線跳板	BOBBIN WINDER TRIP LATCH	1
41	813411	調節螺釘	ADJUSTING SCREW	1
42	813420	調節螺母	ADJUSTING NUT	1
43	813431	鉸鏈銷螺釘	HINGE SCREW	1
44	813441	螺釘	SCREW	2
45	813450	彈簧板	SPRING BRACKET	1
46	813461	螺釘	SCREW	2
47	813470	墊圈	WASHER	2

14. THREAD TENSION COMPONENTS
夾線器關係



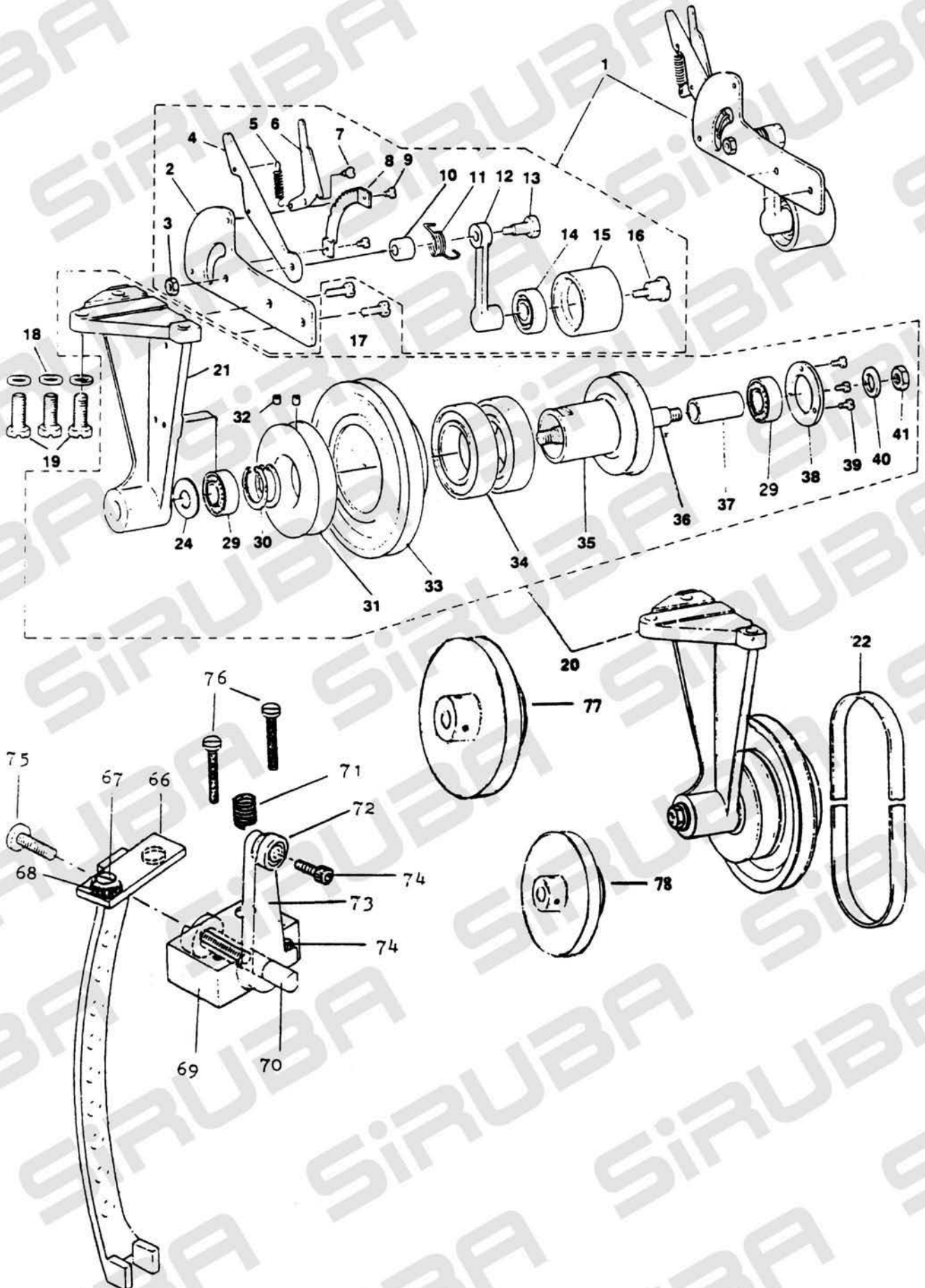
	Part No.	零件名稱	Description	Amt. 14 Req.
1	814010	松線連杆	TENSION RELEASE LINK	1
2	814021	鉸鏈銷螺釘	HINGE SCREW	1
3	814030	松線杆	TENSION RELEASE LEVER	1
3-1	814030-1	附件	ATTACHMENT	1
4	814041	螺釘	SCREW	2
5	814051	鉸鏈銷螺釘	HINGE SCREW	1
6	814060	連杆板	BLOCKING LINK	1
7	814071	鉸鏈銷螺釘	HINGE SCREW	1
8	814080	彈簧	BLOCKING ARM SPRING	1
9	814091	鉸鏈銷螺釘	HINGE SCREW	1
10	814100	杠杆板	BLOCKING ARM	1
11	814110	擋圈	WASHER	1
12	-----			0
13	814130	螺母	NUT	1
14	814140	松線杆	TENSION RELEASE LEVER	1
14-1	814140-1	附件	TENSION RELEASE LEVER ATTACHMENT	1
15	814151	螺釘	SCREW	1
16	814160	下軸後軸承擋圈	THRUST COLLAR	1
17	814171	緊定螺釘	SCREW	2
18	814180	松線杆曲柄	TENSION RELEASE LEVER CRANK	1
18-1	814180-1	附件	TENSION RELEASE LEVER CRANK ATTACHMENT	1
19	814191	鉸鏈銷螺釘	HINGE SCREW	1
20	814200	螺母	NUT	1
21	814210	松線杆	TENSION RELEASE ROD	1
22	814221	螺釘	SCREW	2
23	814230	松線釘	TENSION RELEASE PIN	1
24	814241	螺釘	SCREW	1
25	814250	夾線控制器2號組件	TENSION CONTROLLER NO.2 ASM.	1
26	814260	夾線螺母	TENSION NUT	1
27	814270	拉線鋼絲	THREAD PULLING WIRE	1
28	814280	壓線彈簧	TENSION SPRING	1
29	814290	管狀夾線板壓板	TENSION DISC PRESSER TUBE	1
30	814300	夾線盤	TENSION DISC	2
31	814310	面線第二過線螺釘	TENSION POST	2
32	814320	挑線簧	THREAD TAKE-UP SPRING	1
33	814330	過線螺釘座	TENSION POST SOCKET	1
34	814341	螺釘	SCREW	1
35	814350	松線杆軸	TENSION RELEASE LEVER SHAFT	1
36	814361	螺釘	SCREW	1
37	814370	拉線鋼絲	THREAD PULLING WIRE	1
38	814380	夾線控制器1號組件	TENSION CONTROLLER NO.1 ASM.	1
39	814390	真線螺母組件	TENSION NUT	1
40	814400	拉線鋼絲	TENSION DISC STOPPER	1
41	814410	真線彈簧	TENSION SPRING	1
42	814420	管狀真線壓板	TENSION DISC PRESSER TUBE	1
43	814430	夾線盤	TENSION DISC	2
44	814440	松線銷	TENSION RELEASE PIN	1
45	814450	面線第一過線螺釘	TENSION POST	1
46	814460	螺母	NUT	1
47	814470	松線臂	TENSION RELEASE ARM	1
48	814481	螺釘	SCREW	1
49	814491	螺釘	SCREW	1
50	814500	導線板	THREAD GUIDE PLATE	1
51	814510	彈簧	SPRING	1
52	814520	止推緊圈	THRUST COLLAR	1
53	814531	螺釘	SCREW	2
54	814540	松線杆	TENSION RELEASE ROD	1
55	814550	彈性圓柱銷	SPRING PIN	1
56	814561	螺釘	SCREW	1
57	814570	二眼線鉤	THREAD EYELET	1
58	814580	右線鉤	FRAME THREAD GUIDE	1
59	814591	螺釘	SCREW	1
60	814600	針杆過線鉤	NEEDLE BAR THREAD GUIDE	1
61	814611	螺釘	SCREW	1
62	814620	緊線鉤	TENSION THREAD GUIDE	1
63	814630	挑線過線鉤	TAKE-UP THREAD GUIDE	1
64	814640	螺母	NUT	2
65	814650	定位架	POSITION BRACKET	1

15. LUBRICATION MECHANISM COMPONENTS
給油裝置關係



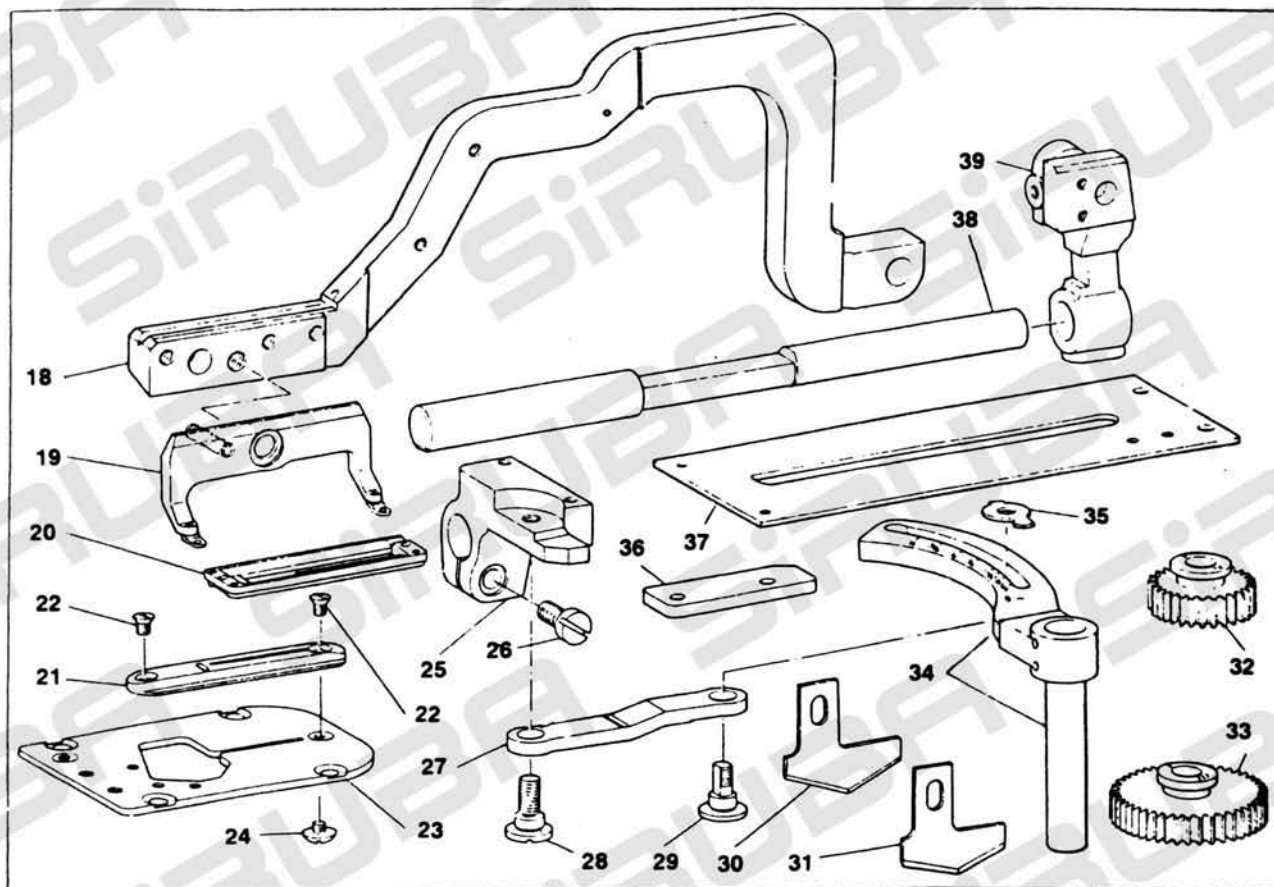
	Part No.	零件名稱	Description	Amt. 15 Req.
1	815010	回油壓板組件	OIL FELT HOLDER	1
2	815020	回油氈	OIL RETURN FELT	1
3	815030	回油管	OIL RETURN TUBE	1
4	815040	油管壓板	CABLE HOLDER	1
5	815051	螺釘	SCREW	1
6	815060	油芯	OIL WICK	1
7	815070	油管導架	PIPE GUIDE	1
8	815080	儲油器	OIL RECEIVER	1
9	815090	油氈	OIL FELT	1
10	815101	螺釘	SCREW	10
11	815110	盛油架	OIL RECEIVER	1
12	815120	調節潤滑螺釘座	OIL ADJUSTING SCREW BASE	1
13	815130	油泵完全座	OIL PUMP	1
13-1	815130-1	油泵軸	OIL PUMP SHAFT	1
13-2	815130-2	油泵殼(上)	OIL PUMP COVER (UP)	1
13-3	815130-3	油泵齒(內)	OIL PUMP GEAR (INNER)	2
13-4	815130-4	油泵齒(外)	OIL PUMP GEAR (OUTSIDE)	2
13-5	815130-5	油泵殼(下)	OIL PUMP COVER (LOWER)	1
13-6	815130-6	油泵板	OIL PUMP PLATE	1
13-7	815130-7	油泵網	OIL PUMP NET	1
13-8	815130-8	油管連接道	OIL PIPE CONNECTER	3
13-9	815131-9	配合螺絲	SCREW	3
14	815140	油泵驅動齒輪	OIL PUMP DRIVING WORM GEAR	1
15	815151	螺釘	SCREW	2
16	815161	螺釘	SCREW	2
17	815170	油氈導架	OIL FELT GUIDE	1
18	815181	螺釘	SCREW	1
19	815191	旋梭調節潤滑螺釘	HOOK OIL ADJUSTING SCREW	1
20	815200	彈簧	SPRING	1
21	815210	油泵板	OIL PUMP PLATE	1
22	815220	給油指示杆	OIL INDICATION LEVER	1
23	815230	油管固定板(小)	OIL PIPE FIXED PLATE (SMALL)	1
24	815240	油管固定板(大)	OIL PIPE FIXED PLATE (BIG)	1
25	815251	油罩	OIL SHIELD	1
26	815260	油罩	OIL SHIELD	1
27	815271	油罩	OIL SHIELD	1
28	815280	皮帶罩	BELT GUARD	1
29	815291	螺釘	SCREW	2
30	815300	皮帶罩安裝夾	BELT GUARD LATCH	1
31	815310	底部導板	BOTTOM GUIDE	1
32	815320	橡膠軸套	RUBBER BUSHING	1
46	815460	底座組件	MACHINE BASE ASM.	1
47	815470	油池	OIL RESERVOIR	1
48	815480	導銷	GUIDE PIN	2
49	815490	橡膠墊	RUBBER CUSHION	4
50	815501	螺釘	SCREW	4
51	815510	鉸鏈座	HINGE HOLDER	2
52	815520	彈性圓柱銷	PIN	2
53	815531	螺釘	SCREW	4
54	815540	墊圈	WASHER	4
55	815551	螺釘	SCREW	1
56	815560	密封墊	OIL DRAIN CAP GASKET	1
58	815581	螺釘	SCREW	1
59	815590	螺母	NUT	1
60	815601	止動螺釘	STOP SCREW	1
61	815610	螺母	NUT	1
62	815621	螺釘	SCREW	1
63	815630	起動架軸	STARTING LINK SHAFT	1
64	815641	螺釘	SCREW	2
65	815650	起動架	STARTING LINK	1
66	815660	起動杆	STARTING LEVER	1
67	815670	起動杆壓簧	STARTING LEVER PRESSURE SPRING	1
68	815680	撥叉傳動銷	SHIFTER DRIVING PIN	1
69	815690	橡膠軸套	RUBBER BUSHING	2
70	815700	底座氈墊	MACHINE BASE FELT PAD	4
71	815710	底座螺絲	MACHINE BASE SCREW STUD	4
72	815720	墊圈	WASHER	4
73	815730	螺母	NUT	4
77	815770	連接銷	CONNECTION STUD	2
78	815780	油池	OIL RESERVOIR	1

16. SPEED TRANSMITTER COMPONENTS 減速機關係



Part No.	零件名稱	Description	Amt. 16 Req.
1	816010	皮帶張緊輪座組件	TENSION PULLEY ASM. 1
2	816020	皮帶張緊輪座	TENSION PULLEY BRACKET 1
3	816030	螺母	NUT 1
4	816040	張杆	TENSION LEVER 1
5	816050	定位爪拉簧	NIPPER BAR ACTUATING LEVER SPRING 1
6	816060	定位爪	FIXING PAWL 1
7	816071	鉸鏈銷螺釘	HINGE SCREW 1
8	816080	棘爪	RATCHET 1
9	816091	緊定螺釘	SCREW 2
10	816100	隔套	LEVER COLLAR 1
11	816110	轉矩彈簧	TENSION SPRING 1
12	816120	張緊輪連杆	TENSION PULLEY LINK 1
13	816131	鉸鏈銷螺釘	HINGE SCREW 1
14	816140	單列向心球軸承	BEARING 1
15	816150	皮帶張緊輪	TENSION PULLEY 1
16	816161	鉸鏈銷螺釘	HINGE SCREW 1
17	816171	螺釘	SCREW 2
18	816180	墊圈	WASHER 3
19	816191	螺釘	SCREW 3
20	816200	撥叉傳動組件	SHIFTER DRIVING ASM. 1
21	816210	變速器支架	SPEED TRANSMITTER BRACKET 1
22	816220	傳動膠帶	BELT 1
23	-----		0
24	816240	增速帶輪軸承墊圈	HIGH SPEED WASHER FOR BEARING 1
25	816250	止動螺釘組件	STOP SCREW ASM. 1
26	816260	螺母	NUT 1
27	816270	撥叉限位器支架	SHIFTER STOPPER BRACKET 1
28	816281	螺釘	SCREW 2
29	816290	單列向心球軸承	BEARING 2
30	816300	擋圈	RETAINING RING 2
31	816310	增速帶輪	ACCELERATING PULLEY 1
32	816321	緊定螺釘	SCREW 2
33	816330	高速帶輪	HIGH-SPEED PULLEY 1
34	816340	單列向心球軸承	BEARING 2
35	816350	低速帶輪	LOW-SPEED PULLEY 1
36	816360	變速軸	SPEED TRANSMITTER SHAFT 1
37	816370	隔套	SLEEVE 1
38	816380	軸承壓緊環	BEARING PRESSER 1
39	816391	螺釘	SCREW 3
40	816400	墊圈	WASHER 1
41	816410	螺母	NUT 1
66	816660	變速撥叉	SPEED TRANSMITTER SHIFTER 1
67	816671	螺絲	SCREW 1
68	816680	螺母	NUT 1
69	816690	撥叉底座	SHIFTER BASE 1
70	816700	鉸鏈銷軸	HINGE SHAFT 1
71	816710	撥叉壓簧	SHIFTER TENSION SPRING 1
72	816720	軸承	BEARING 1
73	816730	撥叉傳動臂	SHIFTER DRIVING ARM 1
74	816741	螺絲	SCREW 2
75	816751	螺絲	SCREW 1
76	816761	螺絲	SCREW 2
77	816770	馬達輪	MOTOR PULLEY 1
78	816780	馬達輪	MOTOR PULLEY 1 (FOR KBH-783V, 784V USE)

17. EXCLUSIVE PARTS FOR 784
784專用零件



Part No.	零件名稱	Description	Amt. Req.
1	-----		0
17	-----		0
18	817180	布料夾 WORK CLAMP ARM	1
19	817190	壓腳 WORK CLAMP CHECK HOLDER	1
20	817200	壓腳板組件 WORK CLAMP CHECK	1
21	817210	針板 THROAT PLATE	1
22	817221	螺絲 SCREW	2
23	817230	針板座 THROAT PLATE BASE	1
24	817241	螺釘 SCREW	1
25	817250	送料支架 WORK CLAMP ARM BRACKET	1
26	817261	螺釘 SCREW	1
27	817270	送料支架連杆 WORK CLAMP CARRIER PITMAN	1
28	817281	螺釘 SCREW	1
29	817291	調節送料長度鉸鏈銷螺釘 FEED ADJUSTING SCREW	1
30	817300	刀 KNIFE 1-1/2"	1
31	817310	刀 KNIFE 1-3/8"	1
32	817320	直齒輪 SPUR GEAR (74)	1
33	817330	直齒輪 SPUR GEAR (252)	1
34	817340	調節送料長度刻度盤組件 LENGTH REGULATING ARM ASM.	1
35	817350	調節送料長度軸導板 LENGTH REGULATING SHAFT GUIDE	1
36	817360	送布拖板支架導塊 WORK CLAMP ARM BRACKET GUIDE	1
37	817370	送布拖板 WORK CLAMP CARRIER	1
38	817380	壓腳臂滑杆 WORK CLAMP ARM SLIDE ROD	1
39	817390	托架 WORK CLAMP ARM BEARING BRACKET	1

18. EXCHANGING PARTS
交換零件

① 小齒輪 SMALL GEAR		② 大齒輪 LARGE GEAR		
				
SET	針數 STITCH NO.	件號 PART NO.	針數 STITCH NO.	件號 PART NO.
E	74	81801E	252	81802E
G	83	81801G	225	81802G
J	100	81801 J	190	81802 J
K	105	81801K	180	81802K
L	110	81801L	170	81802L
N	123	81801N	152	81802N





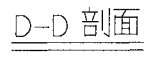
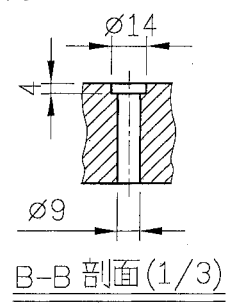
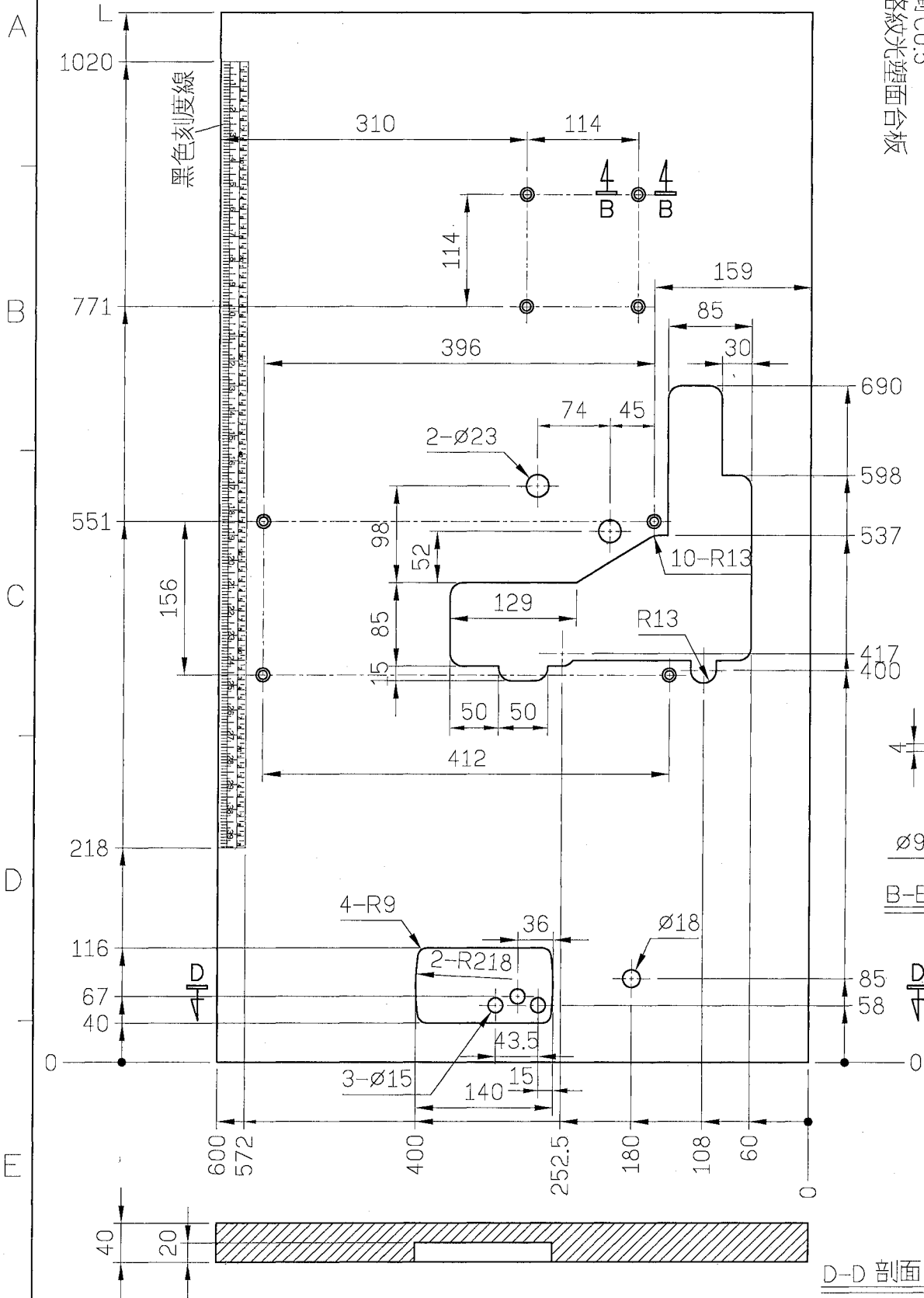
③ 刀片 KNIFE			④ 壓腳 WORD CLAMP CHECK		⑤ 針板 THROAT PLATE		⑥ 導片 GUIDE	
								
NO.	規格 SIZE (mm)	件號 PART NO.	件號 PART NO.		件號 PART NO.		件號 PART NO.	
1	1/4" (6.3)	818301	81841A 81841B (25.4mm)		818501 (31.7mm)		818601 (25.4mm)	
2	3/8" (9.5)	818302						
3	1/2" (12.7)	818303						
4								
5	5/8" (15.8)	818305						
6	3/4" (19.0)	818306						
7	7/8" (22.2)	818307						
8	1" (25.4)	818308						
9	1-1/4" (31.7)	818309	81842A (31.7mm) 81842B		818502 (38.1mm)		818602 (31.7mm)	
10			81843A (38.1mm) 81843B				818602 (38.1mm)	
11	1-1/2" (38.1)	818311						

TABLE CUT-OUT OF BH780-T1

高速機械式鎖眼機桌板圖
 TABLE CUT-OUT FOR BH780780
 單位/UNIT:mm
 所有尺寸公差/DIFFERENCE:±2
 BH780-T1長度(L):1200/重量
 所有孔均倒C0.5
 全封邊灰格紋光塑面台板



For 高機

07/08/25