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ISTRUZIONI PER LA CONSULTAZIONE DEL CATALOGO

Tutti i particolari delle teste sono rappresentati in più tavole come indicato nell'indice.

Quando i particolari rappresentati in una tavola sono comuni a tutte le teste riportate nel catalogo, sulla tavola e nell'indice non sono indicati i simboli delle teste poiché sono gli stessi riportati sulla copertina.

Eventuali varianti sono rappresentate in un riquadro sulla medesima tavola, con l'indicazione delle teste a cui si riferiscono.

Quando i particolari rappresentati in una tavola non sono comuni a tutte le teste riportate nel catalogo, la tavola viene ripetuta più volte con lo stesso numero seguito da una lettera.

Sulla tavola e nell'indice (di fianco alla descrizione della tavola) sono indicate le teste interessate. Eventuali varianti sono rappresentate in un riquadro sulla medesima tavola, con l'indicazione delle teste a cui si riferiscono.

- 1) tutti i particolari non fornibili scolti non vengono richiamati singolarmente ma soltanto illustrati nel gruppo d'appartenenza.
- 2) I numeri riguardanti le figure dei particolari che compongono il gruppo sono di norma raggruppati in una parentesi. In alcuni casi però, dove non è possibile il raggruppamento, i numeri sono affiancati dallo stesso segno particolare (es. ★-▲-●-■ ecc.) con cui è indicato l'intero gruppo.

I particolari a richiesta rappresentati nelle tavole sono contrassegnati con la voce "A RICHIESTA".

Le teste su cui tali particolari possono essere montati sono indicate nelle descrizioni della tavola.

Per facilitare la ricerca viene riportato l'elenco di tutti i particolari illustrati sul Catalogo Base, con la relativa tavola in cui gli stessi sono richiamati.

AGHI

Gli aghi sono contraddistinti dal sistema e dalla finezza.

Il sistema dell'ago e la finezza sono marcati oltre che sulla busta, anche sull'ago stesso. Nelle ordinazioni precise, oltre al simbolo, il sistema e la finezza degli aghi desiderati. In caso di dubbio allegare un ago campione o una bustina vuota.

IMPORTANTE

Nella richiesta di parti di ricambio citare sempre il relativo numero della testa, il numero della tavola e il simbolo del particolare con relativa descrizione usata sul catalogo.

INSTRUCTIONS TO CONSULT THE CATALOGUE

All the spare parts are illustrated in several tables as indicated in the index.

When the parts illustrated in one table are common to all the heads listed in the catalogue, the symbols of the heads, have not been indicated on the table and in the index because they are listed on the cover.

Eventual variations are illustrated in a square on the same table, with the indication of the heads to whom it refers.

When the parts illustrated in one table are not common to all the heads listed in the catalogue, the table is reproduced several times with the same reference number followed by a letter.

The heads concerned have been indicated on the table and in the index (by the side of the description of the table).

Eventual variations are illustrated in a square on the same table, with the indication of the heads to whom it refers.

- 1) all parts which cannot be supplied by themselves are not indicated alone, but shown together with the group to which they belong.
- 2) The references of the pictures of the parts making up the group are usually put in brackets. In some cases, however, when their grouping is not possible, the numbers of the various parts in the tables are marked with the same particular sign (for ex ★-▲-●-■ etc.) with which the whole group is indicated.

The parts on request illustrated on the tables have the indication "ON REQUEST".

The heads on which those parts can be fitted are indicated in the description of the table.

NEEDLES

The needles are marked with system and size.

The system and size of the needle are shown on the packet as well as on the needle itself. When ordering please state symbol, system and size. If you have doubts, enclose a sample needle or an empty packet with your order.

ATTENTION

When ordering spare parts always state the serial number of the machine, the symbol of the part in question and the description given in the catalogue.

INSTRUCTIONS POUR LA CONSULTATION DU CATALOGUE

Toutes les pièces des têtes sont représentées en plusieurs tables comme nous avons indiqué dans l'index.

Quand les pièces représentées dans une table sont communes à toutes les têtes mentionnées dans le catalogue, sur la table et dans l'index ne sont pas indiqués les symboles des têtes car ce sont les mêmes imprimés sur la couverture.

Les modifications éventuelles sont indiquées dans un panneau sur la table même avec l'indication des têtes auxquelles elles se réfèrent. Quand les pièces représentées dans une table ne sont pas communes à toutes les têtes mentionnées dans le catalogue, la table est publiée plusieurs fois avec les mêmes chiffres suivis d'une lettre. Sur la table et dans l'index (à côté de la description de la table) sont indiquées les têtes intéressées. Les modifications éventuelles sont indiquées dans un panneau sur la table même avec l'indication des têtes auxquelles elles se réfèrent.

- 1) toutes les pièces qui ne sont pas fournies séparément mais qui font partie d'un groupe, ne sont pas indiquées séparément.
- 2) Les symboles des pièces qui forment un groupe sont regroupés entre parenthèses. Cependant, lorsque ceci n'a pas été possible, les symboles, qui dans les tables d'illustration correspondent aux pièces, sont suivis du même signe particulier (ex. ★-▲-●-■ etc.) qui indique le groupe tout entier.

Les pièces sur demande représentées dans les tables sont marquées avec la mention "SUR DEMANDE".

Pour faciliter la recherche, le catalogue renferme l'index numérique de toutes les pièces illustrées avec indication de la table dans laquelle elles sont indiquées.

AIGUILLES

Les aiguilles se différencient par le système et la grosseur.

Le système de l'aiguille et sa grosseur, sont indiqués non seulement sur le sachet mais également sur l'aiguille. Dans l'ordre préciser, en plus du symbole, le système et la grosseur des aiguilles désirés. En cas de doute, joindre une aiguille comme modèle ou un sachet vide.

ATTENTION

En cas d'ordre de pièces détachées indiquer toujours le numéro de la machine, le symbole de la pièce et la dénomination officielle mentionnée sur le catalogue.

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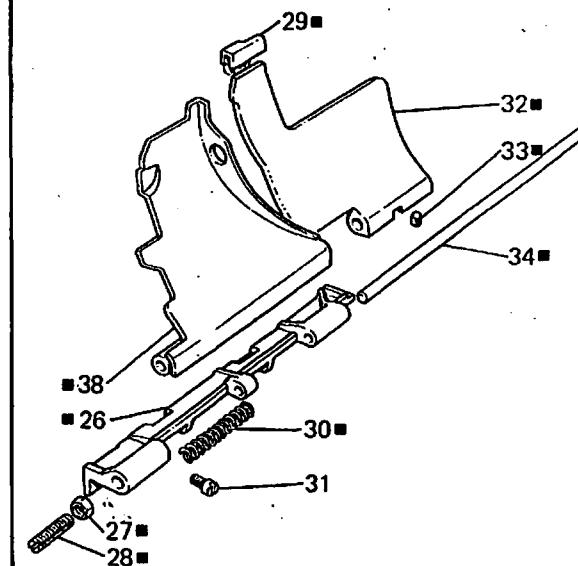
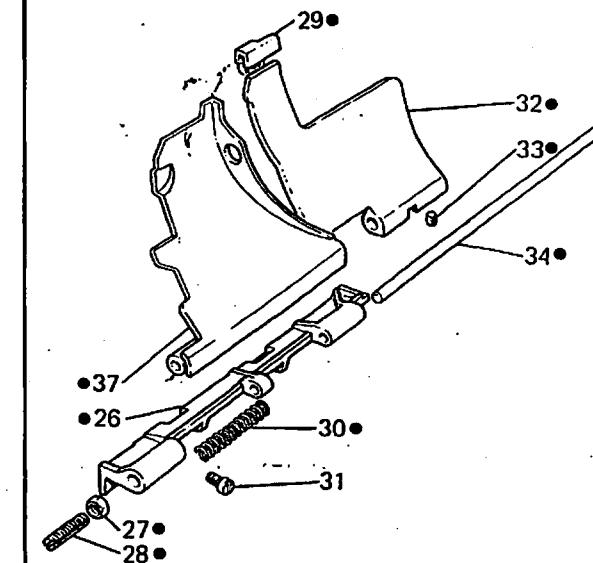
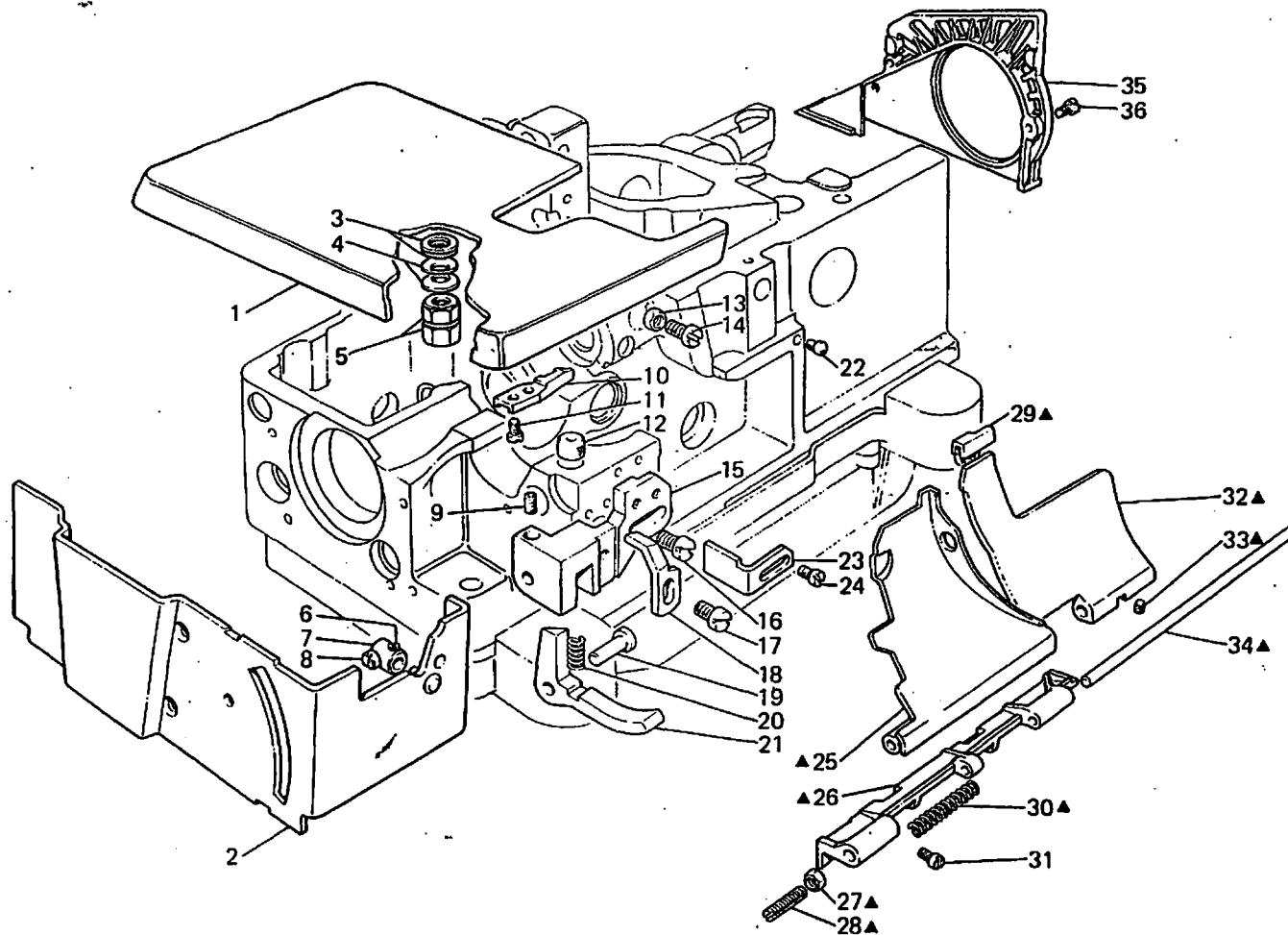
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| 206387-4-00 | 5 | 206595-0-01 | 4 | 206693-0-00 | 3 | 207007-2-00 | 21 | 207876-2-00 | 7 | 207969-0-00 | 13 | 208101-4-00 | 2/A |
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| 206410-3-00 | 5 | 206599-0-01 | 4 | 206697-4-01 | 3 | 207015-2-00 | 22 | 207879-0-00 | 7 | 207971-0-00 | 9 | 208113-4-00 | 2/A |
| 206415-4-00 | 5 | 206602-0-00 | 4 | 206699-0-02 | 3 | 207016-2-00 | 22 | 207880-0-00 | 7 | 207972-4-01 | 9 | 208133-2-00 | 7 |
| 206452-4-00 | 5 | 206603-0-10 | 4 | 206703-4-01 | 3 | 207017-2-00 | 22 | 207881-2-00 | 7 | 207973-0-01 | 9 | 208135-4-01 | 7 |
| 206453-4-00 | 5 | 206605-0-01 | 4 | 206705-4-01 | 3 | 207024-2-00 | 22 | 207882-2-00 | 7 | 207975-0-00 | 10 | 208142-3-01 | 6 |
| 206507-0-00 | 3 | 206606-2-00 | 4-6 | 206708-0-00 | 3 | 207027-0-00 | 18/B | 207887-4-00 | 7 | 207976-0-00 | 13 | 208144-0-00 | 13 |
| 206508-0-00 | 3 | 206613-0-00 | 4 | 206711-0-00 | 2/A-2/B | 207028-0-00 | 19/B | 207893-0-00 | 2/A-2/B | 207977-0-00 | 9 | 208148-4-00 | 13 |
| 206521-0-00 | 6 | 206615-4-00 | 4 | 206733-0-01 | 4 | 207077-0-00 | 18/B | 207901-0-01 | 10 | 207978-0-00 | 9 | 208161-4-01 | 6 |
| 206533-0-00 | 6 | 206617-0-01 | 4 | 206734-2-00 | 1 | 207079-0-00 | 19/B | 207909-0-00 | 10 | 207979-0-00 | 9 | 208163-4-11 | 6 |
| 206538-0-10 | 6 | 206618-0-10 | 4 | 206740-0-00 | 2/A-2/B | 207095-2-00 | .5 | 207910-0-00 | 2/A | 207980-0-00 | 1 | 208164-0-00 | 6 |
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| 206540-2-10 | 6 | 206620-0-00 | 7 | 206748-0-00 | 9 | 207100-3-01 | 20/D | 207916-0-00 | 2/A-2/B | 207983-0-00 | 1 | 208179-2-00 | 13 |
| 206543-0-01 | 3 | 206621-0-00 | 7 | 206754-0-00 | 2/A-2/B | 207102-0-01 | 20/D | 207917-0-00 | 9 | 207984-0-00 | 1 | 208184-2-00 | 2/A-2/B |
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| 206545-0-00 | 10 | 206635-0-00 | 7 | 206756-0-01 | 1 | 207141-0-01 | 20/D | 207919-0-00 | 2/A-2/B | 207988-0-00 | 1 | 208204-2-00 | 13 |
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| 206557-0-00 | 9 | 206651-0-00 | 5 | 206769-0-10 | 1 | 207421-0-01 | 8 | 207943-2-00 | 4 | 207999-0-00 | 6 | 208221-0-00 | 6 |
| 206558-0-01 | 10 | 206652-2-01 | 5 | 206771-0-12 | 7 | 207510-4-00 | 6 | 207944-0-00 | 4 | 208010-0-00 | 9 | 208222-0-00 | 6 |

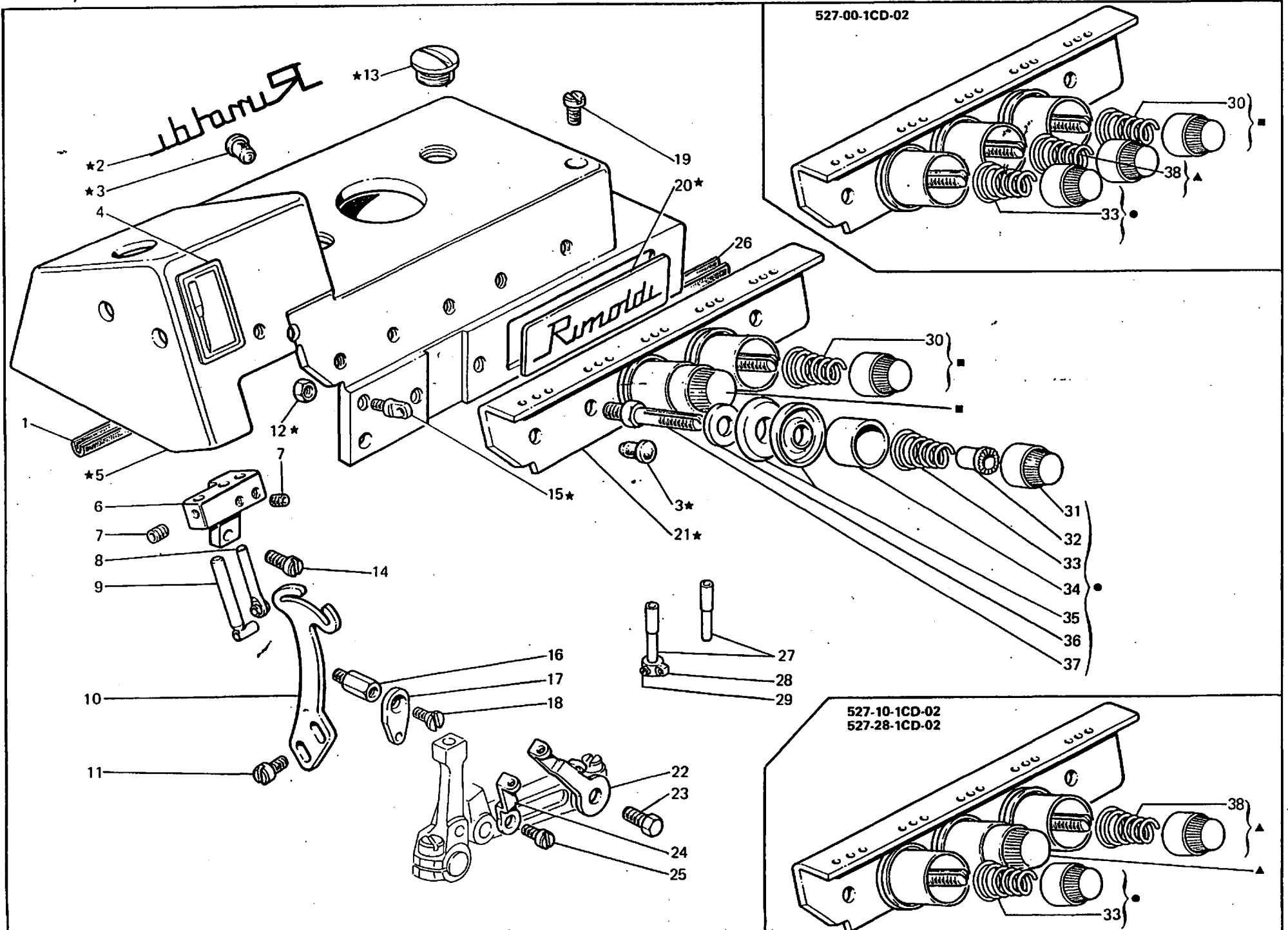
INDICE NUMERICO INDEX

| Part N | Tav N | Part N | Tav N | Part N | Tav N | Part N | Tav N. | Part N | Tav N. | Part N | Tav N. | Part N | Tav N | Part N | Tav N |
|-------------|---------|-------------|---------------|-------------|-------------|-------------|--------------|-------------|----------|-------------|--------|-------------|-------|--------|-------|
| 208310-4-00 | 13 | 704213-2-00 | 6-8 | 722410-2-00 | 2/B | 741453-2-00 | 20/B-20/D | 745815-2-00 | 4 | 920114-0-10 | 28 | 991153-2-00 | 29 | | |
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| 208364-0-00 | 20/D | 704218-2-00 | 24/A | 722431-2-00 | 14 | 741535-0-00 | 9 | 746003-0-00 | 29 | 920230-0-00 | 28 | 991174-0-00 | 14 | | |
| 208365-3-00 | 20/D | 704314-2-00 | 4 | 722471-2-00 | 8 | 741552-0-00 | 6 | 746007-2-00 | 1-7-9-25 | 920231-0-00 | 28 | 991179-0-01 | 14 | | |
| 208367-0-00 | 20/D | 704345-2-00 | 12 | 722480-2-00 | 6 | 741558-0-00 | 2/A-2/B | 746008-0-00 | 4 | 920232-2-00 | 28 | 991187-0-01 | 12 | | |
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| 208520-2-10 | 6 | 704406-0-00 | 8 | 722905-2-00 | 12 | 741642-2-00 | 26 | 746021-2-00 | 27 | 920236-0-01 | 28 | 991199-0-00 | 14 | | |
| 208521-2-00 | 8 | 704424-2-00 | 12-27 | 723266-2-00 | 29 | 741657-0-00 | 2/A-2/B | 746208-2-00 | 1 | 920241-0-01 | 28 | 991206-0-00 | 14 | | |
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| 300483-0-10 | 26 | 704808-0-00 | 4 | 727014-2-00 | 6 | 741675-2-00 | 20/A-20/B | 765200-1-80 | 6 | 920752-0-11 | 20/D | 991222-0-00 | 29 | | |
| 300710-0-10 | 25 | 704813-0-00 | 9 | 727021-0-00 | 6 | | 20/C-20/D-27 | 765200-1-90 | 6 | 925433-0-00 | 14 | 991223-0-00 | 29 | | |
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| 701051-0-00 | 10 | | 24/D | 733505-2-00 | 7-14 | 744512-4-00 | 24/B-4 | 778833-0-00 | 6 | 990639-0-10 | 11 | 991590-2-00 | 29 | | |
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| 704104-2-00 | 2/B | 722123-2-00 | 7 | 741453-0-00 | 7 | 745812-0-00 | 4-5-6-7 | 920113-0-10 | 28 | 991134-0-00 | 14 | | | | |

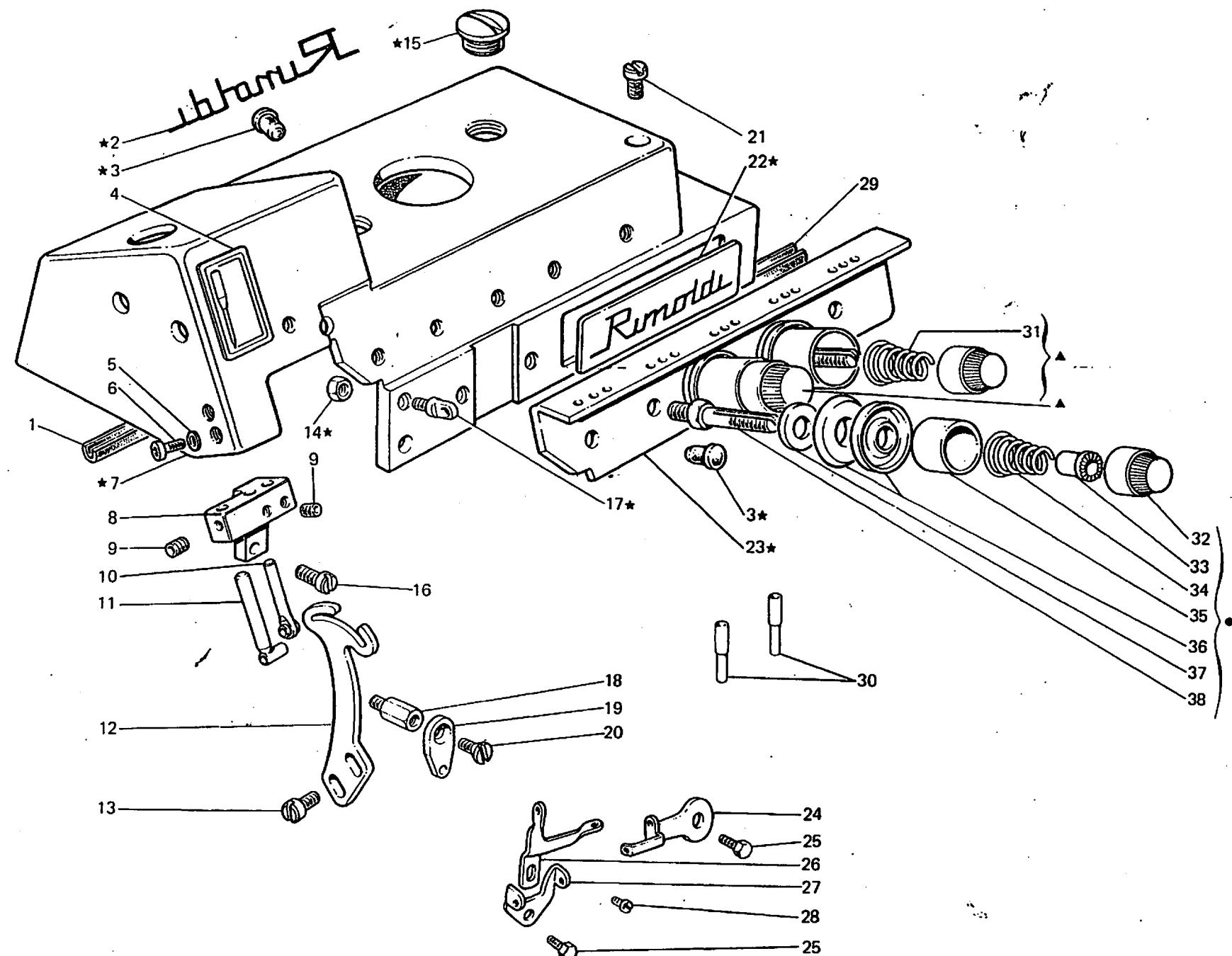


| Fig. N. Abb. N. | Part. N. Piece N. Bestell N. Pieza N. | N. Anzahl | DESCRIZIONE | DESCRIPTION | DFSCRIPTION |
|--------------------|--|--------------|---|----------------------|-----------------------------|
| ▲ | 208060-4-00 | 1 | sportello anteriore completo | front cover assembly | carter avant complet |
| ● | 208063-4-00 | 1 | sportello anteriore completo 527-00-1CD-26 | front cover assembly | carter avant complet |
| ■ | 208065-4-00 | 1 | sportello anteriore completo 527-00-1CD-29 | front cover assembly | carter avant complet |
| 1 | 207955-2-01 | 1 | piano di lavoro | working plate | plan de travail |
| 2 | 208022-2-00 | 1 | carter laterale | side cover | carter latéral |
| 3 | 704428-2-00 | 2 | rondella | washer | rondelle |
| 4 | 702415-0-00 | 2 | molla a tazza | cup spring | ressort à tasse |
| 5 | 208165-0-00 | 2 | dado | nut | écrou |
| 6 | 730023-2-00 | 1 | vite | screw | vis |
| 7 | 206734-2-00 | 1 | morsetto con viti | clamp with screw | collier de serrage avec vis |
| 8 | 721435-2-00 | 1 | vite | screw | vis |
| 9 | 729022-2-00 | 1 | vite | screw | vis |
| 10 | 207985-0-00 | 1 | gancio | hook | crochet |
| 11 | 721454-2-00 | 2 | vite | screw | vis |
| 12 | 207958-0-01 | 1 | gommino | dumper | caoutchouc |
| 13 | 746007-2-00 | 1 | dado | nut | écrou |
| 14 | 202214-0-11 | 1 | vite | screw | vis |
| 15 | 207981-0-00 | 1 | supporto | support | support |
| 16 | 741963-0-00 | 2 | vite | screw | vis |
| 17 | 741658-2-00 | 1 | vite | screw | vis |
| 18 | 207988-0-00 | 1 | squadretta | bracket | équerre |
| 19 | 207980-0-00 | 1 | perno | pin | pivot |
| 20 | 307137-0-00 | 1 | molla | spring | ressort |
| 21 | 207983-0-00 | 1 | leva | lever | levier |
| 22 | 207856-0-00 | 1 | gommino | dumper | caoutchouc |
| 23 | 207984-0-00 | 1 | squadretta | bracket | équerre |
| 24 | 721412-2-00 | 2 | vite | screw | vis |
| 25 | 208080-2-00 | 1 | sportello scorrevole | sliding cover | couvercle coulissant |
| 26 | 206756-0-01 | 1 | cerniera | hinge | charnière |
| 27 | 746208-2-00 | 1 | dado | nut | écrou |
| 28 | 206769-0-10 | 1 | vite di regolazione | adjustment screw | vis de réglage |
| 29 | 206764-0-00 | 1 | zoccolo | block | socle |
| 30 | 206768-0-00 | 1 | molla | spring | ressort |
| 31 | 721443-2-00 | 4 | vite | screw | vis |
| 32 | 207858-0-00 | 1 | sportello ribaltabile | cover | couvercle |
| 33 | 745800-2-00 | 1 | vite | screw | vis |
| 34 | 206767-0-00 | 1 | perno | pin | pivot |
| 35 | 206685-0-00 | 1 | carter coprincinghia | cover | carter |
| 36 | 722063-2-00 | 2 | vite | screw | vis |
| 37 | 208082-2-00 | 1 | sportello scorrevole | cover | carter |
| 38 | 208084-2-00 | 1 | sportello scorrevole | cover | carter |

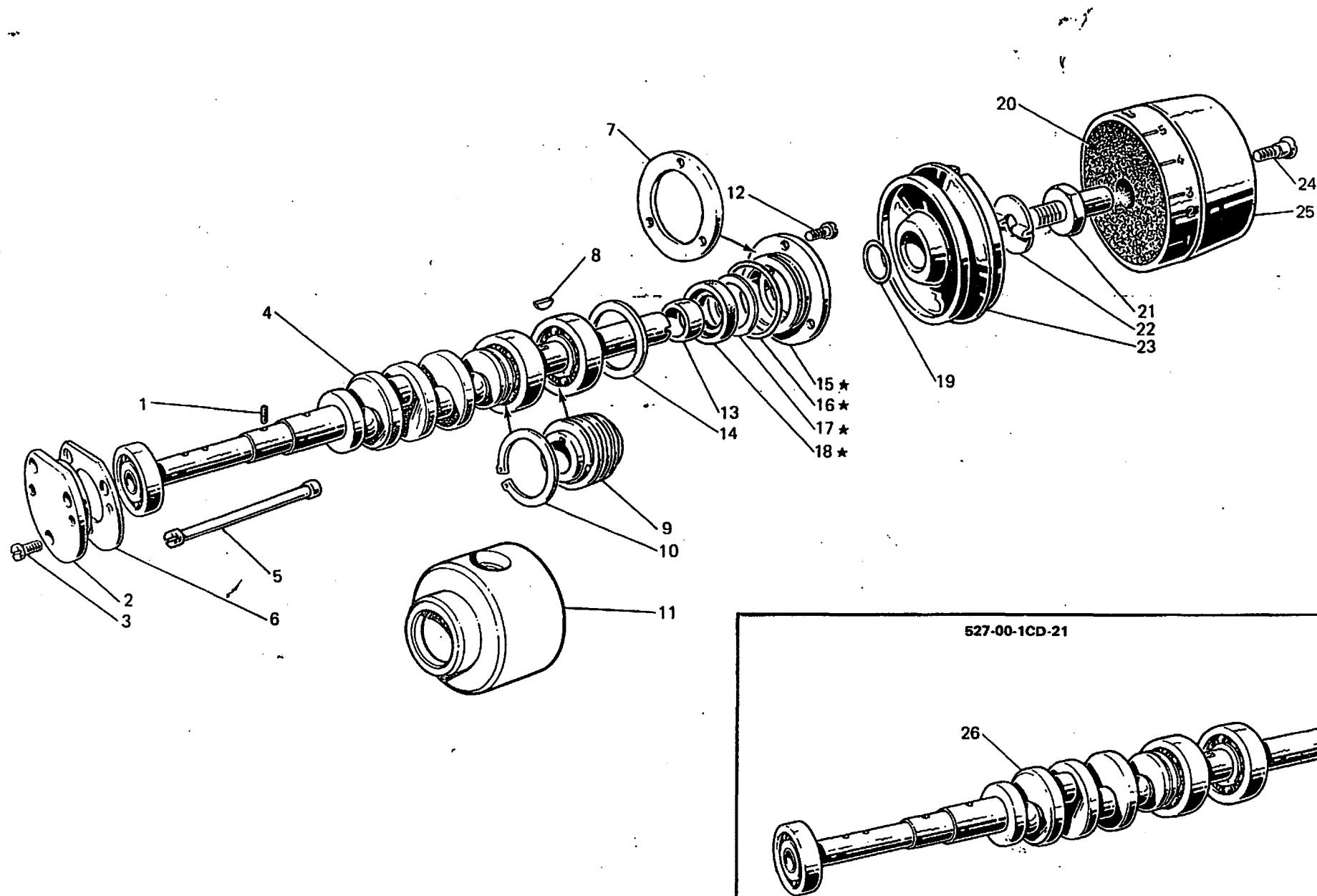
527-00-1CD-02



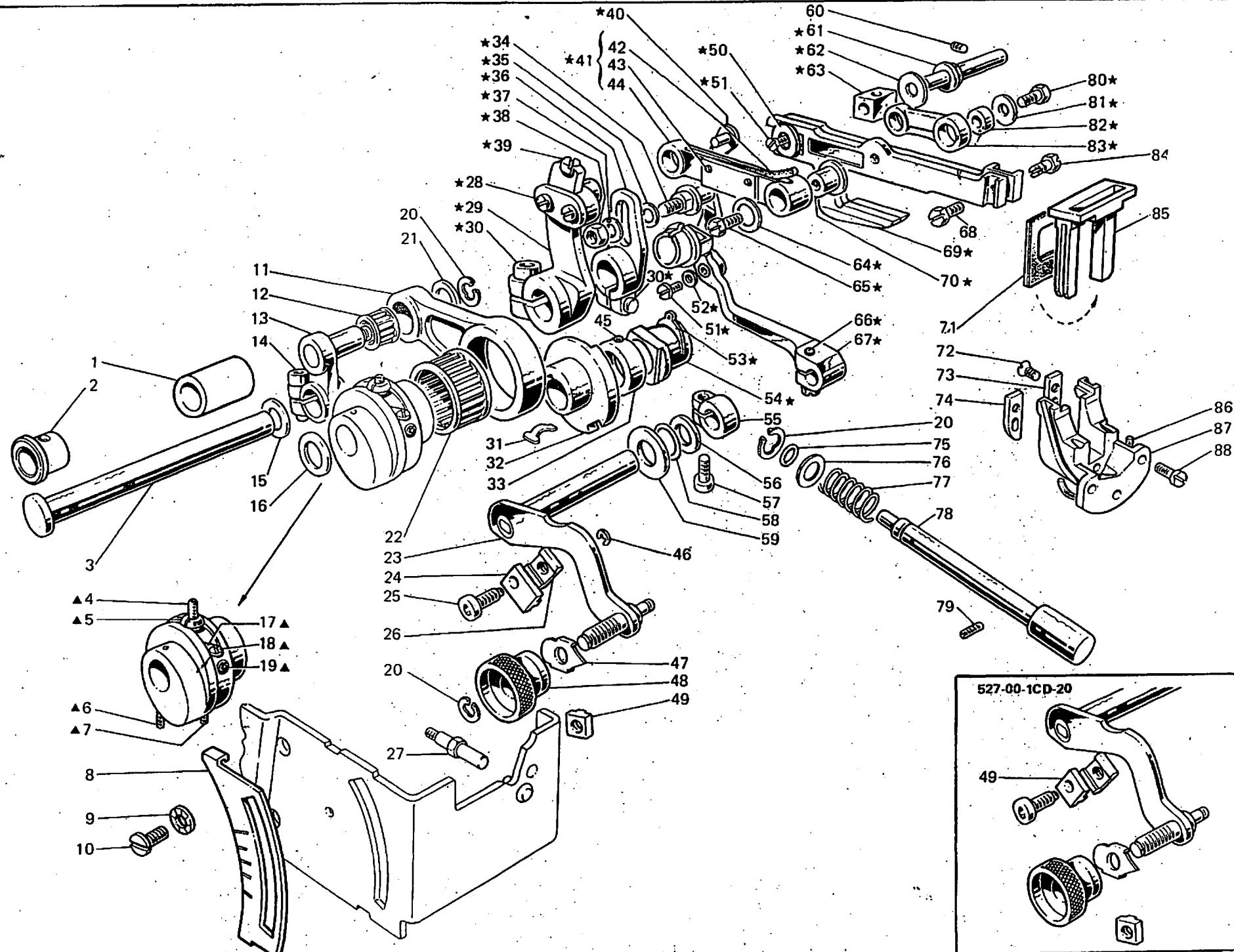
| Fig. N. Abb. N. | Part. N. Piece N. Bestell N. Pieza N. | Or. Anzahl | DESCRIZIONE | DESCRIPTION | DESCRIPTION |
|--------------------|--|---------------|---|---------------------------|------------------------------|
| ★ ■ ● | 208100-4-00 | 1 | coperchio superiore completo | upper cover assembly | couvercle sup. complet |
| ★ ■ | 208101-4-00 | 1 | coperchio superiore completo 527-00-1CD-02 | upper cover assembly | couvercle sup. complet |
| ▲ ● | 208113-4-00 | 1 | coperchio superiore completo 527-10-1CD-02/527-28-1CD-02 | upper cover assembly | couvercle sup. complet |
| ■ | 206341-4-00 | 1 | tensione completa | tension assembly | tension complète |
| ● | 206342-4-00 | 1 | tensione completa | tension assembly | tension complète |
| ▲ | 206343-4-00 | 1 | tensione completa | tension assembly | tension complète |
| 1 | 208091-0-01 | 1 | guarnizione | gasket | garniture |
| 2 | 100305-0-10 | 1 | decalcomania | decal | décalcomanie |
| 3 | 207893-0-00 | 4 | tappo | plug | bouchon |
| 4 | 788001-0-01 | 1 | decalcomania sist. aghi | needle syst. decal | décalcomanie sist. aiguilles |
| 5 | 207910-0-00 | 1 | coperchio superiore | upper cover | couvercle sup. |
| 6 | 207916-0-00 | 1 | supporto pass. aghi | support | support |
| 7 | 745800-2-00 | 2 | vite | screw | vis |
| 8 | 208184-2-00 | 1 | passafilo completo | thread guide assembly | passe-fil complet |
| 9 | 202267-2-13 | 1 | passafilo ago | needle thread guide | passe-fil aiguille |
| 10 | 207872-0-00 | 1 | tendifilo ago | needle thread take-up | tendeur du fil aiguille |
| 11 | 741558-0-00 | 2 | vite | screw | vis |
| 12 | 733503-0-00 | 2 | dado | nut | écrou |
| 13 | 207968-0-01 | 2 | tappo | plug | bouchon |
| 14 | 741956-2-00 | 2 | vite | screw | vis |
| 15 | 206711-0-00 | 3 | passafilo | thread guide | passe-fil |
| 16 | 206755-0-00 | 1 | colonnina per passafilo | threaded tube | tube pour passe-fil |
| 17 | 206812-0-00 | 1 | passafilo crochet superiore | upper looper thread guide | passe-fil crochet sup. |
| 18 | 744631-2-00 | 1 | vite | screw | vis |
| 19 | 721484-2-00 | 3 | vite | screw | vis |
| 20 | 207918-0-00 | 1 | targhetta | plate | plaqué |
| 21 | 207919-0-00 | 1 | piastrella passafili | plate thread guide | plaqué passe-fil |
| 22 | 206650-0-00 | 1 | tendifilo crochet inf. | thread take-up | tendeur du fil |
| 23 | 720431-2-00 | 1 | vite | screw | vis |
| 24 | 202279-0-10 | 1 | tendifilo | thread take-up | tendeur du fil |
| 25 | 741657-0-00 | 1 | vite | screw | vis |
| 26 | 208090-0-01 | 1 | guarnizione | gasket | garniture |
| 27 | 206740-0-00 | 2 | tubetto passafilo | pipe thread guide | tube passe-fil |
| 28 | 203135-2-10 | 1 | passafilo con vite | thread guide with screw | passe-fil avec vis |
| 29 | 745002-0-00 | 1 | vite | screw | vis |
| 30 | 202227-0-10 | 2 | molla Ø 0,8 mm. | spring Ø 0,8 mm. | ressort Ø 0,8 mm. |
| 31 | 202558-2-01 | 3 | pomolo | knob | pommeau |
| 32 | 202229-0-10 | 3 | bussola | bush | baguette |
| 33 | 202228-0-10 | 1 | molla Ø 1 mm. | spring Ø 1 mm. | ressort Ø 1 mm. |
| 34 | 202556-0-01 | 3 | scodellino | cup | cuvette |
| 35 | 300218-0-10 | 6 | disco tensione | tension disc | disque tension |
| 36 | 206754-0-00 | 3 | rondella | washer | rondelle |
| 37 | 206747-0-01 | 1 | perno | pin | pivot |
| 38 | 202681-0-10 | 1 | molla Ø 0,6 mm. | spring Ø 0,6 mm. | ressort Ø 0,6 mm. |



| Fig. N. Abb. N. | Part. N. Piece N. Bestell N. Pieza N. | N. Anzahl | DESCRIZIONE | DESCRIPTION | DESCRIPTION |
|--------------------|--|--------------|------------------------------|-----------------------------|------------------------------|
| *•▲ | 208111-4-00 | 1 | coperchio superiore completo | upper cover assembly | couvercle sup. complet |
| ● | 206342-4-00 | 1 | tensione completa | tension assembly | tension complète |
| ▲ | 206343-4-00 | 1 | tensione completa | tension assembly | tension complet |
| 1 | 208091-0-00 | 1 | guarnizione | gasket | garniture |
| 2 | 100305-0-10 | 1 | decalcomania | decal | decalcomanie |
| 3 | 207893-0-00 | 4 | tappo | plug | bouchon |
| 4 | 788001-0-01 | 1 | decalcomania sist. aghi | needle syst. decal | decalcomanie syst. aiguilles |
| 5 | 704104-2-00 | 2 | rosetta | washer | rondelle |
| 6 | 722410-2-00 | 2 | vite | screw | vis |
| 7 | 207911-0-00 | 1 | coperchio superiore | upper cover | couvercle sup. |
| 8 | 207916-0-00 | 1 | supporto passafili aghi | support | support |
| 9 | 745800-2-00 | 2 | vite | screw | vis |
| 10 | 208184-2-00 | 1 | passafilo completo | thread guide assembly | passe-fil complet |
| 11 | 202267-2-13 | 1 | passafilo ago | needle thread guide | passe-fil aiguilles |
| 12 | 207871-0-00 | 1 | tendifilo ago | needle thread take-up | tendeur du fil aiguille |
| 13 | 741558-0-00 | 2 | vite | screw | vis |
| 14 | 733503-0-00 | 3 | dado | nut | écrou |
| 15 | 207968-0-01 | 2 | tappo | plug | bouchon |
| 16 | 741956-2-00 | 2 | vite | screw | vis |
| 17 | 206711-0-00 | 3 | passafilo | thread guide | passe-fil |
| 18 | 206755-0-00 | 1 | colonnina per passafilo | threaded tube | tube pour passe-fil |
| 19 | 206812-0-00 | 1 | passafilo crochet superiore | upper looper thread guide | passe-fil crochet sup |
| 20 | 744631-2-00 | 1 | vite | screw | vis |
| 21 | 721484-2-00 | 3 | vite fissa coperchio sup. | screw | vis |
| 22 | 207918-0-00 | 1 | targhetta | plate | plaqué |
| 23 | 207919-0-00 | 1 | piastra passafili | plate | plaqué |
| 24 | 202283-0-10 | 1 | tendifilo crochet inferiore | thread take-up | tendeur du fil |
| 25 | 720431-2-00 | 2 | vite | screw | vis |
| 26 | 202280-0-10 | 1 | tendifilo crochet superiore | upper looper thread take-up | tendeur du fil crochet sup. |
| 27 | 741657-0-00 | 1 | vite | screw | vis |
| 28 | 202278-0-10 | 1 | tendifilo ago | needle thread take-up | tendeur du fil aiguille |
| 29 | 208090-0-00 | 1 | guarnizione | gasket | garniture |
| 30 | 206740-0-00 | 2 | tubetto passafilo | pipe thread guide | tube passe-fil |
| 31 | 202681-0-10 | 2 | molla Ø 0,6 mm. | spring Ø 0,6 mm. | ressort Ø 0,6 mm. |
| 32 | 202558-2-01 | 3 | pomolo | knob | pommeau |
| 33 | 202229-0-10 | 3 | bussola | bush | bague |
| 34 | 202228-0-10 | 1 | molla Ø 1 mm. | spring Ø 1 mm. | ressort Ø 1 mm. |
| 35 | 202556-0-01 | 3 | scodellino | cup | cuvette |
| 36 | 300218-0-10 | 6 | disco tensione | tension disc | disque tension |
| 37 | 206754-0-00 | 3 | rondella | washer | rondelle |
| 38 | 206747-0-01 | 3 | perno | pin | pivot |

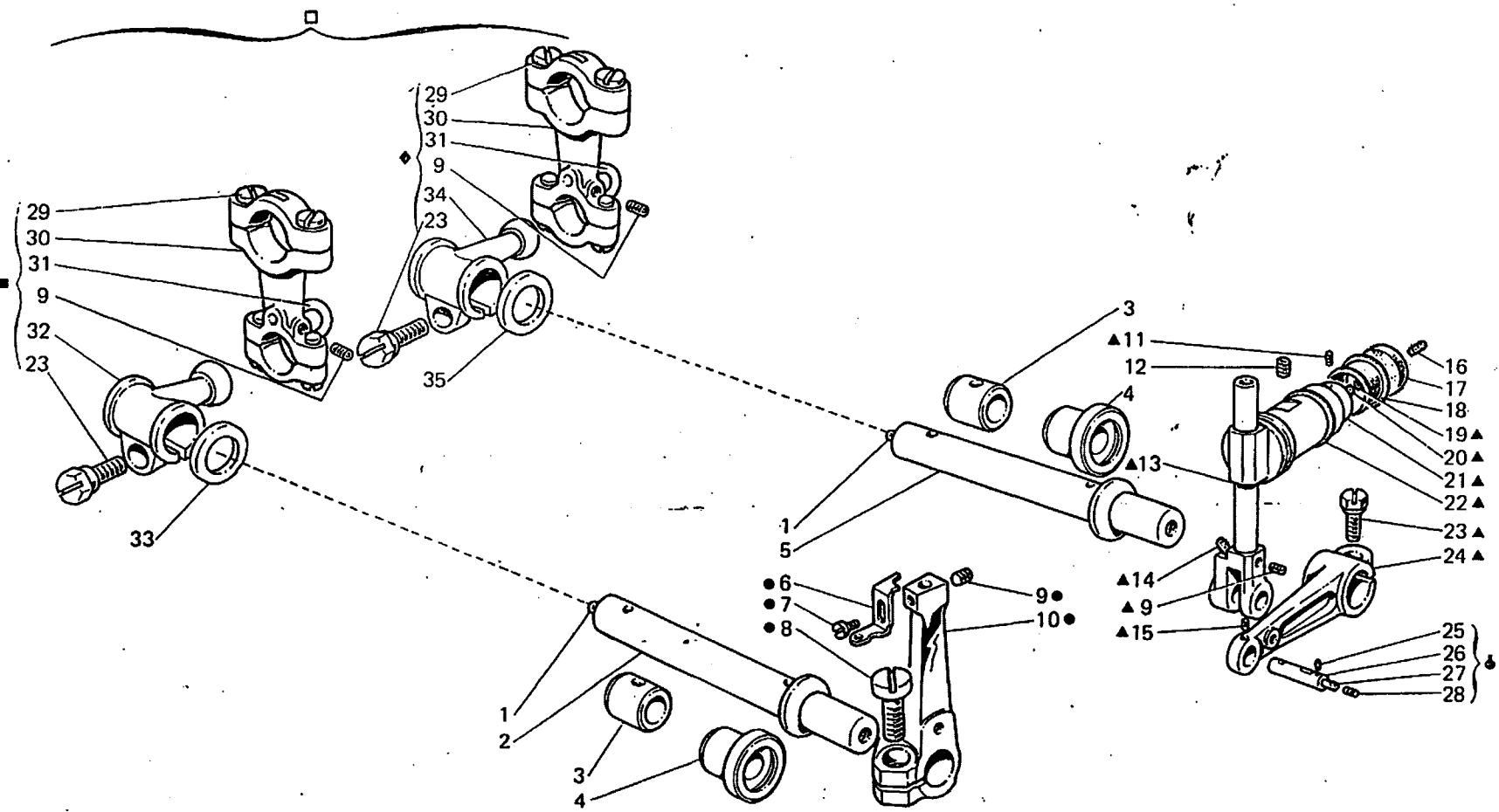


| Fig. N. Abb. N. | Part. N. Bestell N. Pieco N. Pieza N. | Qt. Anzahl | DESCRIZIONE | DESCRIPTION | DESCRIPTION |
|--------------------|--|---------------|-------------------------------|---------------------------|----------------------------|
| ★ | 206697-4-01 | 1 | gruppo flangia con anelli | flange with ring assembly | groupe flasque avec anneau |
| 1 | 206708-0-00 | 1 | stoppino | wick | mèche |
| 2 | 206680-0-01 | 1 | flangia sinistra | left flange | flasque gauche |
| 3 | 741956-2-00 | 3 | vite | screw | vis |
| 4 | 206705-4-01 | 1 | albero principale | main shaft | arbre principal |
| 5 | 206974-0-00 | 1 | limitatore olio | oil limiter | limiteur huile |
| 6 | 206543-0-01 | 1 | guarnizione | gasket | garniture |
| 7 | 206544-0-00 | 1 | guarnizione | gasket | garniture |
| 8 | 204122-0-10 | 1 | chiavetta | key | clavette |
| 9 | 206556-0-01 | 1 | vite senza fine | worm screw | vis sans fin |
| 10 | 202386-0-10 | 1 | anello elastico | spring ring | anneau ressort |
| 11 | 206682-0-01 | 1 | bussola | bush | bague |
| 12 | 722063-2-00 | 3 | vite | screw | vis |
| 13 | 206692-0-00 | 1 | distanziale albero principale | spacer | entretoise |
| 14 | 206689-0-01 | 1 | anello compensazione | ring | anneau |
| 15 | 206699-0-02 | 1 | flangia | flange | flasque |
| 16 | 701133-0-00 | 1 | anello di tenuta | retainer ring | bague d'étanchéité |
| 17 | 206693-0-00 | 1 | rondella | washer | rondelle |
| 18 | 700630-0-00 | 1 | anello di tenuta | retainer ring | bague d'étanchéité |
| 19 | 701116-0-00 | 1 | anello di tenuta | retainer ring | bague d'étanchéité |
| 20 | 206507-0-00 | 1 | tampone per volantino | pad | tampon |
| 21 | 206683-0-00 | 1 | perno volantino | pin | pivot |
| 22 | 206684-0-00 | 1 | chiavetta albero principale | key | clavette |
| 23 | 206508-0-00 | 1 | volantino | handwheel | volant |
| 24 | 202492-0-10 | 1 | vite | screw | vis |
| 25 | 206679-0-00 | 1 | coperchio volantino | handwheel cover | couvercle volant |
| 26 | 206703-4-01 | 1 | albero princ. con cuscinetti | main shaft | arbre principal |

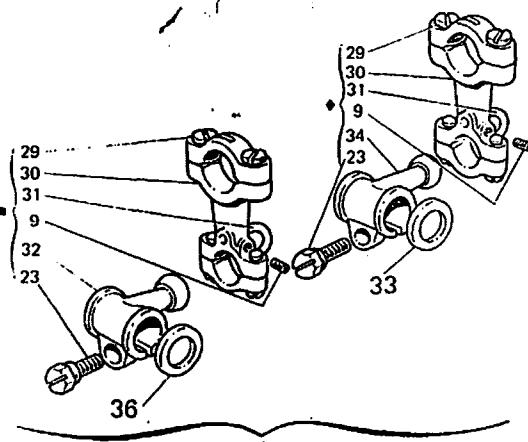


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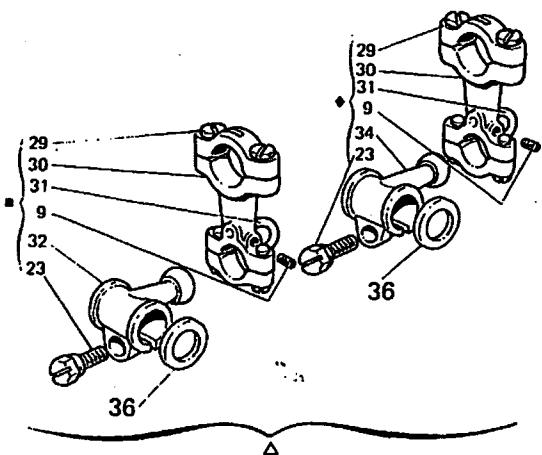
| Z.z. Fig. Abb. | Part. N. Bestell N. Piece N. Pieza N. | Qt. Anzahl | DESCRIZIONE DESCRIPTION | DESCRIPTION | Z.z. Fig. Abb. | Part. N. Bestell N. Piece N. Pieza N. | Qt. Anzahl | DESCRIZIONE DESCRIPTION | DESCRIPTION | |
|----------------------|--|--------------------------|----------------------------|---------------------------|----------------------|--|---------------|----------------------------|-------------------|---------------------------|
| ★ 208097-4-00 | 1 | gruppo comando slitta | slide control assembly | groupe comm. glissière | 49 | 206794-0-00 | 1 | arresto reg. esterno | external retainer | butée réglable externe |
| ▲ 207950-4-00 | 1 | gruppo ecc. rég. trasp. | eccentric assembly | groupe excentrique | 50 | 202475-0-10 | 1 | rondella | washer | rondelle |
| 1 206594-0-00 | 1 | bussola | bush | bague | 51 | 724032-0-00 | 2 | vite | screw | vis |
| 2 206595-0-01 | 1 | bussola | bush | bague | 52 | 207719-0-00 | 1 | rondella | washer | rondelle |
| 3 ~ 206593-0-00 | 1 | contralbero trasp. | trans.coulershaft | axe transport | 53 | 201610-0-01 | 1 | anello elastico | spring ring | anneau ressort |
| 4 729051-2-00 | 1 | vite | screw | vis | 54 | 206617-0-01 | 1 | blocchetto | block | bloc |
| 5 206603-0-10 | 1 | fermo eccentrico | eccentric retainer | pièce bloc. excentrique | 55 | 100620-2-10 | 1 | morsetto con vite | clamp with screw | collier de serr. avec vis |
| 6 745815-2-00 | 1 | vite | screw | vis | 56 | 704829-0-00 | 1 | rondella | washer | rondelle |
| 7 727884-0-00 | 1 | vite | screw | vis | 57 | 741745-2-00 | 1 | vite | screw | vis |
| 8 206797-0-00 | 1 | piastrina per indice | plate | plaqué | 58 | 701007-0-00 | 1 | anello di tenuta | retainer ring | bague d'étanchéité |
| 9 703405-0-00 | 4 | rondella elastica | spring washer | rondelle élastique | 59 | 705230-0-00 | 1 | rondella | washer | rondelle |
| 10 724895-2-00 | 4 | vite | screw | vis | 60 | 202478-0-10 | 1 | vite | screw | vis |
| 11 206599-0-01 | 1 | biella com. trasp. | transport con-rod | bielle comm. transport | 61 | 206613-0-00 | 1 | perno eccentrico | eccentric pin | pivot excentrique |
| 12 201358-0-10 | 1 | gabbia a rullini | needles cage | cage à aiguilles | 62 | 705408-0-00 | 1 | rondella | washer | rondelle |
| 13 206598-3-00 | 1 | braccio a man. con vite | crank arm with screw | bras à maniv. avec vis | 63 | 202033-0-10 | 1 | blocchetto | block | bloc |
| 14 744334-2-00 | 1 | vite | screw | vis | 64 | 705008-0-00 | 1 | rondella | washer | rondelle |
| 15 704841-0-00 | 1 | rondella | washer | rondelle | 65 | 206588-0-00 | 1 | vite | screw | vis |
| 16 206602-0-00 | 1 | rondella | washer | rondelle | 66 | 740053-2-00 | 1 | vite | screw | vis |
| 17 202412-0-11 | 1 | lardon | gib | lardon | 67 | 207711-2-10 | 1 | braccio reg. diff. | differential arm | bras reg. différentiel |
| 18 202473-0-11 | 2 | vite | screw | vis | 68 | 202489-0-10 | 1 | vite | screw | vis |
| 19 730011-2-00 | 2 | vite | screw | vis | 69 | 207942-3-00 | 1 | gruppo slitta | slide assembly | groupe glissière |
| 20 700207-0-00 | 3 | anello elastico | spring ring | anneau ressort | 70 | 206586-0-01 | 1 | bussola per biellino | bush | bague |
| 21 206546-0-00 | 1 | rondella | washer | rondelle | 71 | 207944-0-00 | 2 | guarn.raschia olio | gasket | garniture |
| 22 202385-0-10 | 1 | gabbia a rullini | needles cage | cage à aiguilles | 72 | 744512-4-00 | 2 | vite | screw | vis |
| 23 206790-2-11 | 1 | leva | lever | levier | 73 | 207947-0-00 | 1 | piastrina | plate | plaqué |
| 24 206799-0-00 | 1 | arresto reg. esterno | stopping | butée | 74 | 207945-0-00 | 1 | piastrina | plate | plaqué |
| 25 206875-0-00 | 2 | vite | screw | vis | 75 | 701004-0-00 | 1 | anello | ring | anneau |
| 26 206795-0-00 | 2 | arresto reg. interno | stopping | butée | 76 | 704314-2-00 | 1 | rondella | washer | rondelle |
| 27 206733-0-01 | 1 | vite fissa carter lat. | screw | vis | 77 | 202408-0-10 | 1 | molla | spring | ressort |
| 28 741546-2-00 | 2 | vite | screw | vis | 78 | 206618-0-10 | 1 | pulsante reg. punto | push-button | poussoir |
| 29 206592-3-00 | 1 | manovella tras. con viti | tran. crank with screw | manivelle trans. avec vis | 79 | 729032-2-00 | 1 | vite | screw | vis |
| 30 744332-2-00 | 2 | vite | screw | vis | 80 | 202490-0-10 | 1 | vite | screw | vis |
| 31 206872-0-00 | 1 | molla | spring | ressort | 81 | 705208-0-00 | 1 | rondella | washer | rondelle |
| 32 206605-0-01 | 1 | eccentrico | eccentric | excentrique | 82 | 202032-0-11 | 1 | bussolina | bush | bague |
| 33 206606-2-00 | 1 | anello di rasamento | shim | bague | 83 | 206583-0-00 | 1 | biellino | con-rod | petite bielle |
| 34 202063-0-10 | 1 | spina | pin | goupille | 84 | 202488-0-10 | 1 | vite | screw | vis |
| 35 704808-0-00 | 1 | rondella | washer | rondelle | 85 | 207946-0-01 | 1 | telaio raschia olio | oil scraper frame | râcheur huile |
| 36 206584-2-00 | 1 | braccio manovella | crank arm | bras manivelle | 86 | 207948-0-00 | 1 | guarnizione | gasket | garniture |
| 37 206580-2-00 | 1 | rondella con spina | washer with pin | rondelle avec goupille | 87 | 207943-2-00 | 1 | guida slitta | slide guide | guide coulissant |
| 38 746008-0-00 | 1 | dado | nut | écrou | 88 | 722063-2-00 | 3 | vite | screw | vis |
| 39 741413-2-00 | 1 | vite | screw | vis | | | | | | |
| 40 207724-2-00 | 1 | giunto | joint | joint | | | | | | |
| 41 206615-4-00 | 1 | biellino completo | con-rod assembly | petite-bielle complète | | | | | | |
| 42 778417-0-00 | 1 | stopino | wick | mèche | | | | | | |
| 43 200490-0-00 | 2 | spillo | needle | épingle | | | | | | |
| 44 206587-0-01 | 1 | biellino | con-rod | petite-bielle | | | | | | |
| 45 745812-2-00 | 2 | vite | screw | vis | | | | | | |
| 46 700206-0-00 | 2 | anello elastico | spring ring | anneau ressort | | | | | | |
| 47 206796-0-00 | 1 | indice | index | indice | | | | | | |
| 48 206798-0-00 | 1 | bottone | button | bouton | | | | | | |



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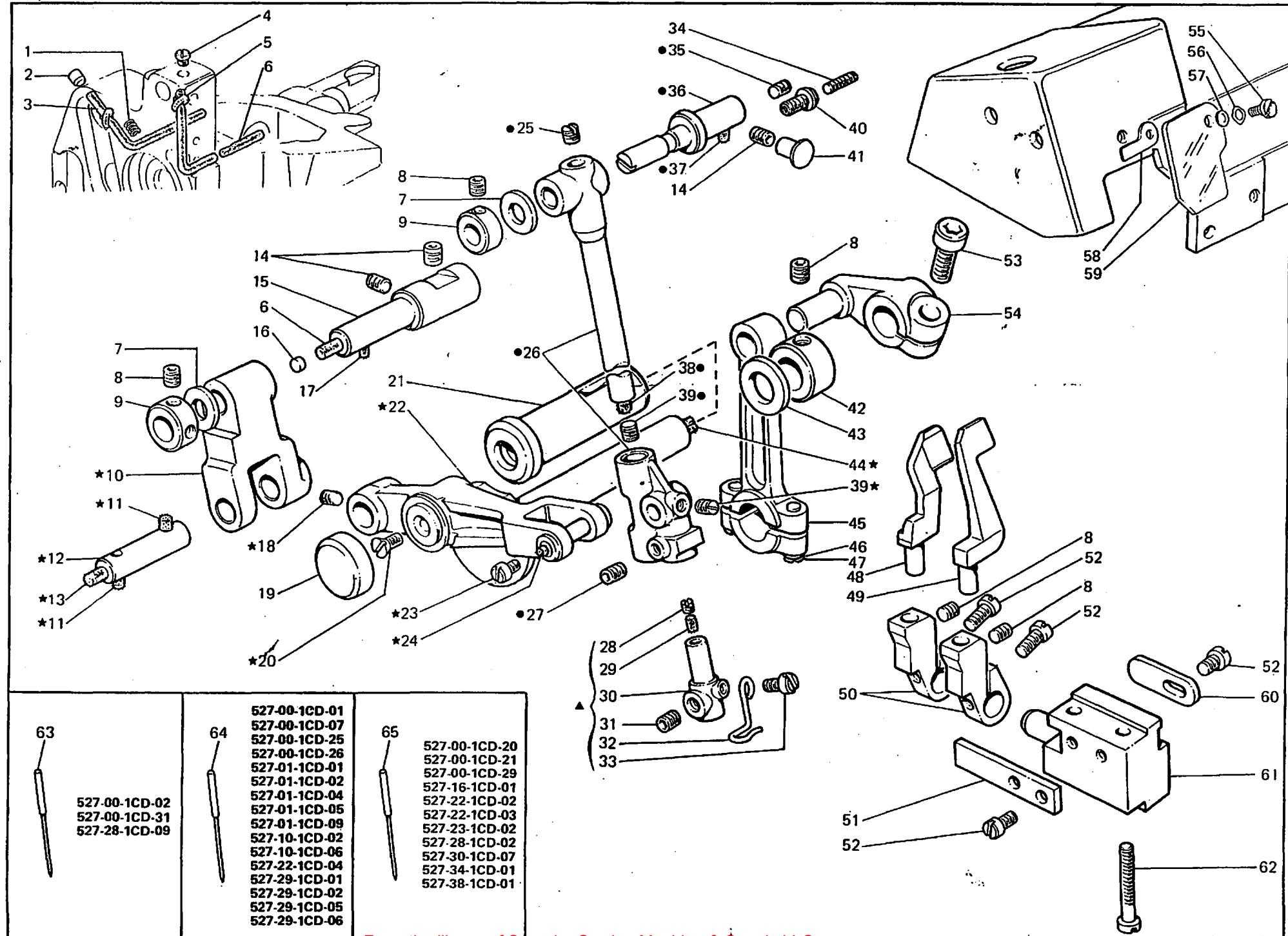


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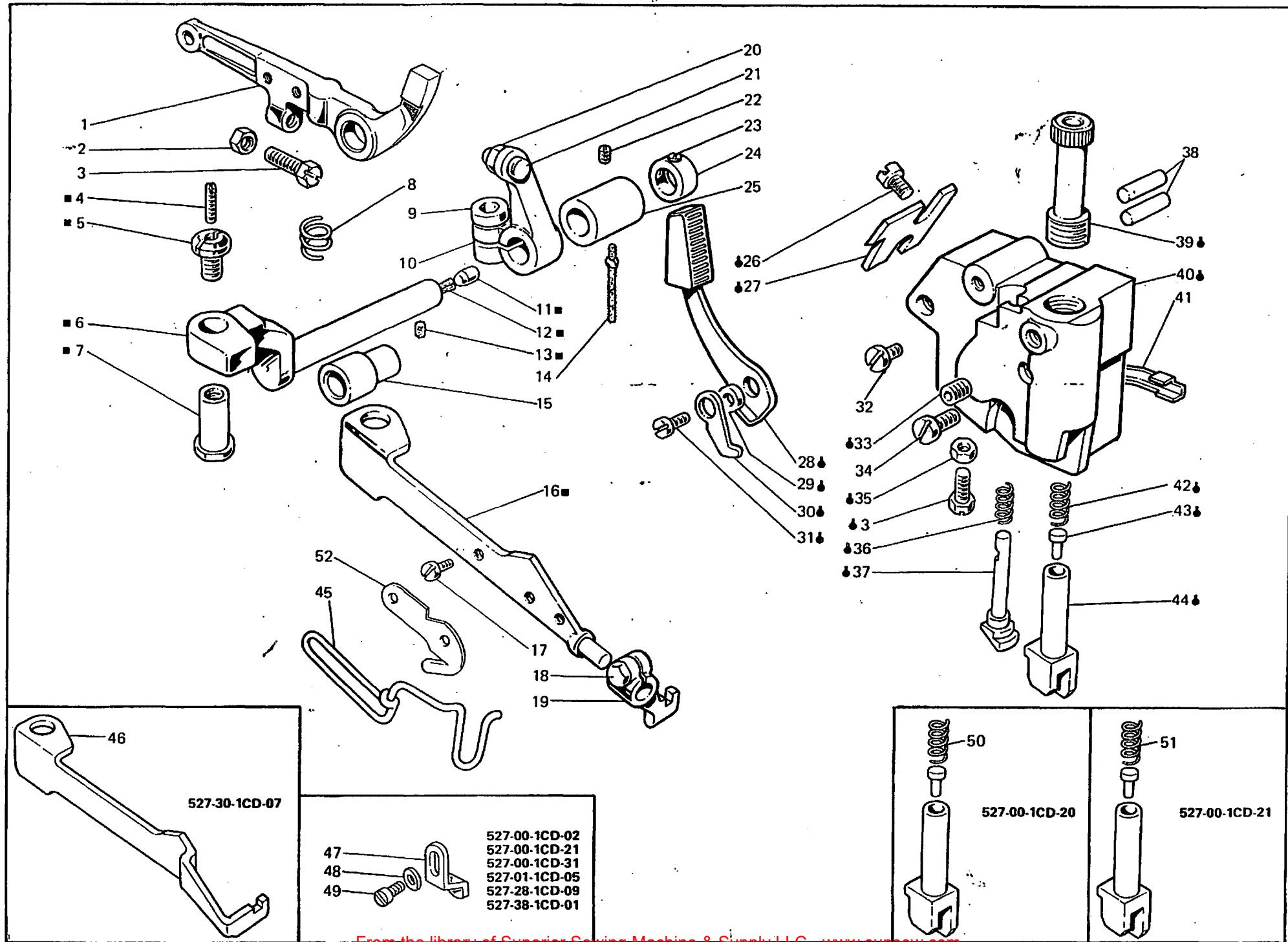
| Fig. N. Abb. N. | Part. N. Piece N. Bestell N. Pieza N. | Qt. Anzahl | DESCRIZIONE | DESCRIPTION | DESCRIPTION |
|--------------------|--|---------------|---|-------------------------------------|----------------------------------|
| □ | 206400-4-00 | 1 | gruppo com. crochet sup. e inf. | control loopers assembly | groupe comm. crochets |
| ★ | 206386-4-00 | 1 | gruppo com. crochet sup. e inf. 527-00-1CD-21 | control loopers assembly | groupe comm. crochets |
| △ | 206387-4-00 | 1 | gruppo com. crochet sup. e inf.- 527-30-1CD-07 | control loopers assembly | groupe comm. crochets |
| ■ | 206453-4-00 | 1 | gruppo manicotto con biella | coupling ass. with con-rod | groupe manchon avec bielle |
| ◆ | 206452-4-00 | 1 | gruppo manicotto con biella | coupling ass. with con rod | groupe manchon avec bielle |
| ▲ | 206415-4-00 | 1 | gruppo comando crochet sup. | upper looper control ass. | groupe com. crochet sup. |
| ● | 206645-4-02 | 1 | spina completa | pin assembly | goupille compl. |
| ● | 208039-4-00 | 1 | gruppo porta crochet inf. | lower looper ass. | groupe porte crochet inf. |
| 1 | 206695-0-00 | 2 | tappo per albero | plug with shaft | bouchon pour arbre |
| 2 | 207096-2-00 | 1 | albero crochet inferiore | lower looper shaft | arbre crochet inférieur |
| 3 | 206651-0-00 | 2 | bussola | bush | bague |
| 4 | 202065-0-20 | 2 | bussola | bush | bague |
| 5 | 207095-2-00 | 1 | albero crochet superiore | upper looper shaft | arbre crochet supérieur |
| 6 | 208015-0-00 | 1 | squadretta | braket | équerre |
| 7 | 741415-0-00 | 1 | vite | screw | vis |
| 8 | 721883-0-00 | 1 | vite | screw | vis |
| 9 | 745812-2-00 | 4 | vite | screw | vis |
| 10 | 206654-2-10 | 1 | porta crochet inf. | lower looper holder | porte crochet inférieur |
| 11 | 745800-2-00 | 1 | vite | screw | vis |
| 12 | 745168-0-00 | 1 | vite | screw | vis |
| 13 | 206410-3-00 | 1 | guida oscillante e porta crochet | oscillating guide and looper holder | guide oscillant et porte-crochet |
| 14 | 778403-0-00 | 1 | stoppino | wick | mèche |
| 15 | 745810-2-00 | 1 | vite | screw | vis |
| 16 | 778236-0-00 | 1 | stoppino | wick | mèche |
| 17 | 206686-0-00 | 1 | disco lubrificazione guida | lubrication disc | disque graissage |
| 18 | 202720-0-00 | 1 | paraolio | oil retainer | para-huile |
| 19 | 778405-0-00 | 1 | stoppino | wick | mèche |
| 20 | 778410-0-00 | 1 | stoppino | wick | mèche |
| 21 | 202062-2-10 | 1 | anello con vite | ring with screw | anneau avec vis |
| 22 | 701113-0-00 | 1 | anello di tenuta | retainer ring | anneau d'étanchéité |
| 23 | 201128-0-10 | 3 | vite | screw | vis |
| 24 | 206652-2-01 | 1 | braccio | arm | bras |
| 25 | 778202-0-00 | 4 | stoppino | wick | mèche |
| 26 | 202086-0-12 | 1 | spina | pin | goupille |
| 27 | 778401-0-00 | 1 | stoppino | wick | mèche |
| 28 | 745002-0-00 | 1 | vite | screw | vis |
| 29 | 743243-2-00 | 8 | vite per biella | screw | vis |
| 30 | 202071-2-20 | 2 | biella con viti | con-rod with screw | bielle avec vis |
| 31 | 206643-0-01 | 2 | cavallotto | coupling | cavalier |
| 32 | 206659-2-01 | 1 | manicotto | coupling | manchon |
| 33 | 704845-0-00 | 1 | rondella 4,5 mm. | washer 4,5 mm. | rondelle 4,5 mm |
| 34 | 206658-2-02 | 1 | manicotto | coupling | manchon |
| 35 | 704848-0-00 | 1 | rondella 2 mm. | washer 2 mm. | rondelle 2 mm. |
| 36 | 704847-0-00 | 1 | rondella 5,9 mm. | washer 5,9 mm. | rondelle 5,9 mm. |

TAV. 6

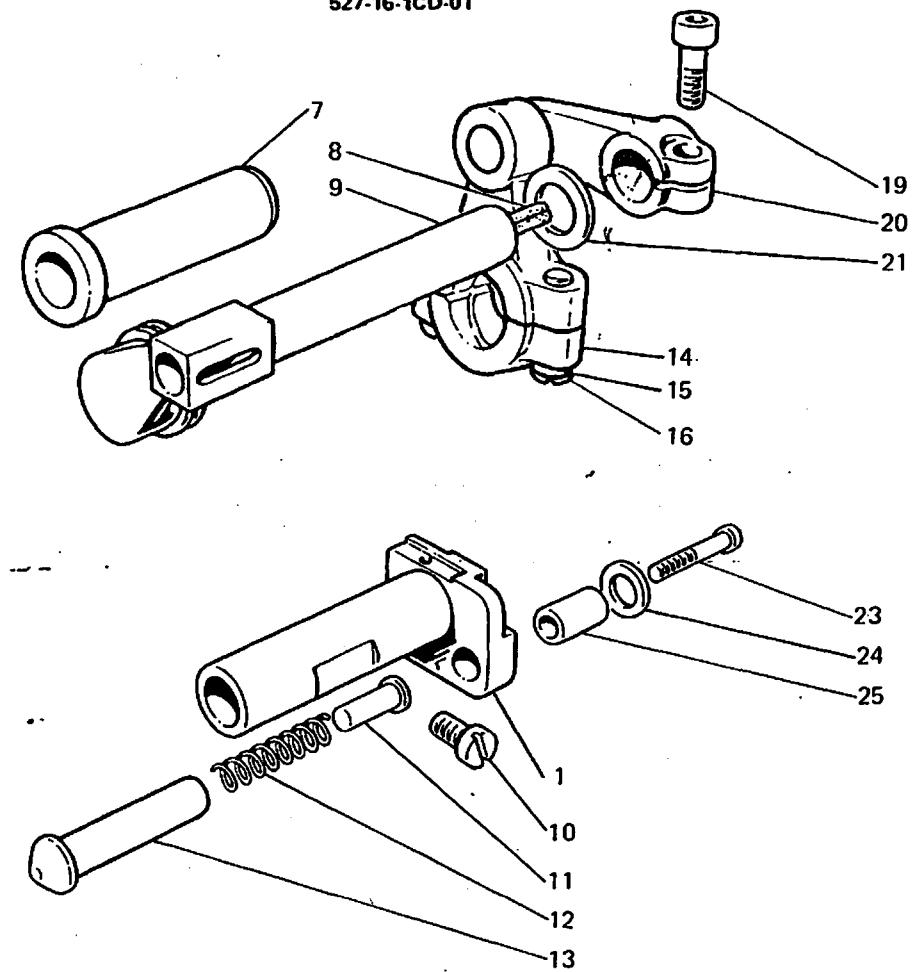
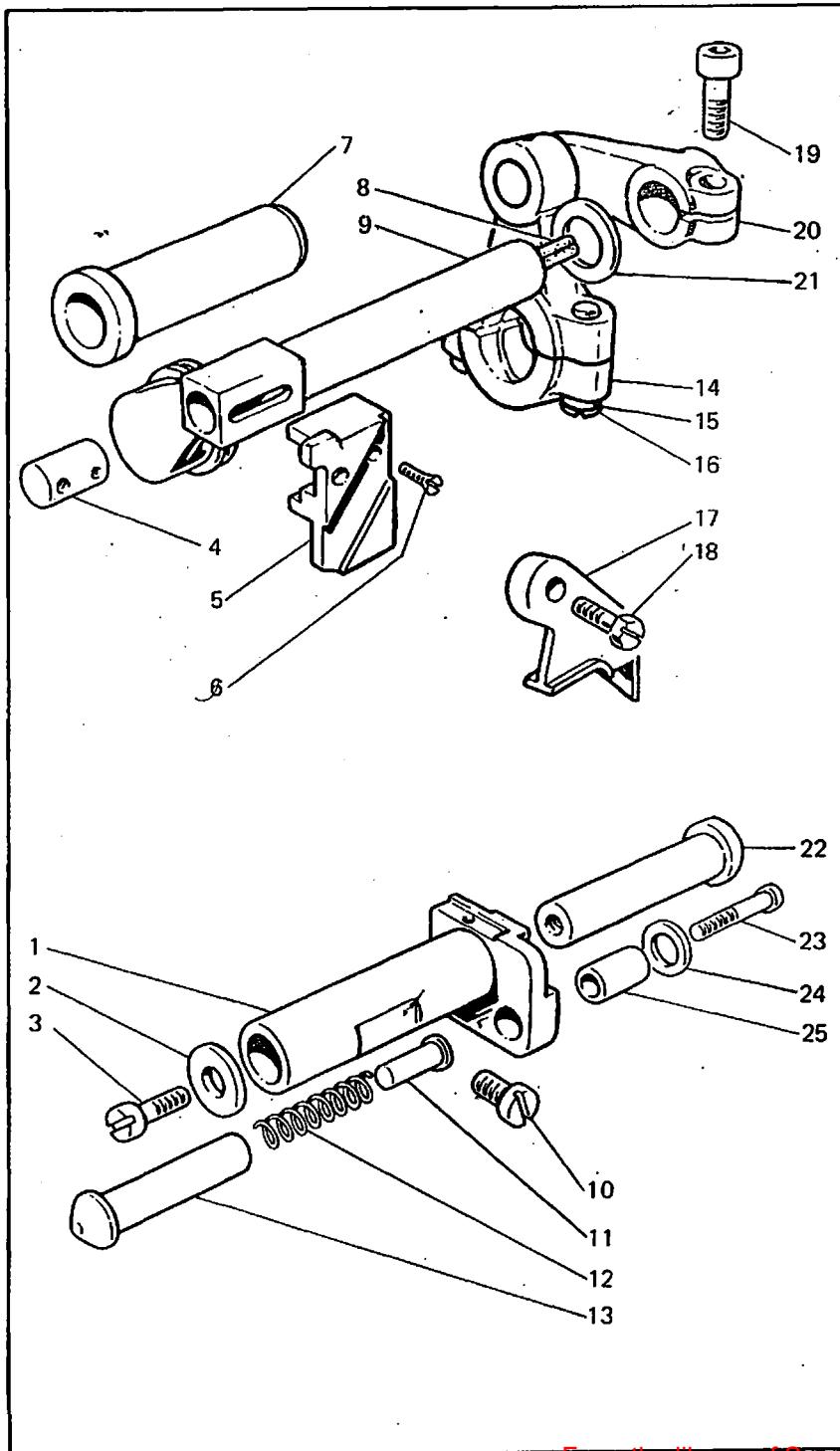


| Z Z Fig. Abb. | Part. Bestell N. Piece N. Pieza N. | N. Anzahl | DESCRIZIONE | DESCRIPTION | DESCRIPTION | Z Z Fig. Abb. | Part. Bestell N. Piece N. Pieza N. | N. Anzahl | DESCRIZIONE | DESCRIPTION | DESCRIPTION |
|---------------------|---|--------------|-------------------------|---------------------|-----------------------------|---------------------|---|--------------|----------------------|------------------------|---------------------------|
| ★ ● | 208140-4-11 | 1 | cinematismo com.ago | needle control-ass. | cinématisme com. aiguille | 47 | 743469-2-00 | 2 | vite | screw | vis |
| ● | 208161-4-01 | 1 | slitta con barra compl. | slide with bar ass. | glissière avec barre compl. | 48 | 207992-0-00 | 1 | salva ago | rear needle guard | protège-aiguille |
| ▲ | 207510-4-00 | 1 | morsetto ago compl. | needle clamp ass. | collier de serrage compl. | 49 | 207995-0-00 | 1 | spingi asola | front needle guard | pare-boucle |
| 1 | 208164-0-00 | 1 | molla | spring | ressort | 50 | 207998-2-00 | 2 | porta salva ago e | front and rear needle | porte protège-aiguille et |
| 2 | 301608-0-00 | 1 | tappo | plug | bouchon | | | | spingi asola | guard holder | pare-boucle |
| 3 | 778832-0-00 | 1 | stoppino | wick | mèche | 51 | 207991-0-00 | 1 | piastrina | plate | plaque |
| 4 | 742838-2-00 | 1 | vite | screw | vis | 52 | 741552-0-00 | 5 | vite | screw | vis |
| 5 | 778833-0-00 | 1 | stoppino | wick | mèche | 53 | 744334-2-00 | 1 | vite | screw | vis |
| 6 | 778417-0-00 | 2 | stoppino | wick | mèche | 54 | 206540-2-10 | 1 | manovella alb. sup. | crank | manivelle |
| 7 | 309560-0-00 | 2 | rondella | washer | rondelle | 55 | 208224-0-00 | 1 | vite | screw | vis |
| 8 | 745812-0-00 | 7 | vite | screw | vis | 56 | 208220-0-00 | 1 | anello elastico | spring ring | anneau ressort |
| 9 | 207692-2-00 | 2 | anello di rasamento | ring | anneau | 57 | 704630-0-00 | 1 | rondella | washer | rondelle |
| 10 | 207932-0-10 | 1 | leva | lever | levier | 58 | 208222-0-00 | 1 | piastrina | plate | plaque |
| 11 | 778204-0-00 | 3 | stoppino | wick | mèche | 59 | 208221-0-00 | 1 | piastrina protezione | protection plate | plaque protection |
| 12 | 207930-0-10 | 1 | spina | pin | gouipple | 60 | 207999-0-00 | 1 | piastrina | plate | plaque |
| 13 | 778414-0-00 | 1 | stoppino | wick | mèche | 61 | 207990-0-00 | 1 | supporto salva ago | rear needle guard ass. | supporto protège-aiguille |
| 14 | 729034-2-00 | 3 | vite | screw | vis | 62 | 722480-2-00 | 2 | vite | screw | vis |
| 15 | 208163-4-11 | 1 | perno completo | pin assembly | pivot complet | 63 | 765200-1-70 | | ago RIM 27 fin. 70 | needle RIM 27 size 70 | aiguille RIM 27 jauge 70 |
| 16 | 206521-0-00 | 1 | tappo | plug | bouchon | 64 | 765200-1-80 | | ago RIM 27 fin. 80 | needle RIM 27 size 80 | aiguille RIM 27 jauge 80 |
| 17 | 778511-0-00 | 2 | stoppino | wick | mèche | 65 | 765200-1-90 | | ago RIM 27 fin. 90 | needle RIM 27 size 90 | aiguille RIM 27 jauge 90 |
| 18 | 745114-0-00 | 1 | vite | screw | vis | | | | | | |
| 19 | 206533-0-00 | 1 | coperchio per leva | cover for lever | couvercle pour levier | | | | | | |
| 20 | 724460-0-00 | 1 | vite | screw | vis | | | | | | |
| 21 | 206538-0-10 | 1 | bussola | bush | bague | | | | | | |
| 22 | 208142-3-01 | 1 | gruppo leva con spina | lever with pin ass. | groupe levier avec gouipple | | | | | | |
| 23 | 741405-0-00 | 1 | vite | screw | vis | | | | | | |
| 24 | 778208-0-00 | 1 | stoppino | wick | mèche | | | | | | |
| 25 | 310167-0-00 | 1 | vite | screw | vis | | | | | | |
| 26 | 207922-3-10 | 1 | slitta con barra | slide with bar | glissière avec barre | | | | | | |
| 27 | 729012-2-00 | 1 | vite | screw | vis | | | | | | |
| 28 | 727021-0-00 | 1 | vite | screw | vis | | | | | | |
| 29 | 778206-0-00 | 1 | stoppino | wick | mèche | | | | | | |
| 30 | 207520-2-00 | 1 | morsetto | clamp | collier de serrage | | | | | | |
| 31 | 745810-2-00 | 1 | vite | screw | vis | | | | | | |
| 32 | 207540-0-00 | 1 | guidafilo | thread guide | guide fil | | | | | | |
| 33 | 741415-2-00 | 1 | vite | screw | vis | | | | | | |
| 34 | 729051-2-00 | 1 | vite | screw | vis | | | | | | |
| 35 | 727014-2-00 | 1 | vite | screw | vis | | | | | | |
| 36 | 207927-0-01 | 1 | perno | pin | pivot | | | | | | |
| 37 | 778419-0-00 | 1 | stoppino | wick | mèche | | | | | | |
| 38 | 778503-0-00 | 1 | stoppino | wick | mèche | | | | | | |
| 39 | 745002-0-00 | 2 | vite | screw | vis | | | | | | |
| 40 | 202529-0-10 | 1 | vite di fermo | screw | vis | | | | | | |
| 41 | 207574-0-00 | 1 | tappo | plug | bouchon | | | | | | |
| 42 | 206606-2-00 | 1 | anello di rasamento | ring | anneau | | | | | | |
| 43 | 705030-0-00 | 1 | rondella | washer | rondelle | | | | | | |
| 44 | 778837-0-00 | 1 | stoppino | wick | mèche | | | | | | |
| 45 | 208520-2-10 | 1 | biella completa | con-rod assembly | bielle compl. | | | | | | |
| 46 | 704213-2-00 | 2 | rondella | washer | rondelle | | | | | | |

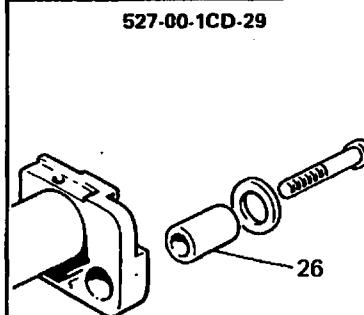
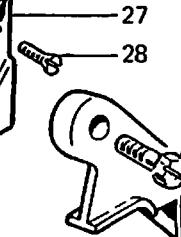
TAV. 7



| Z Z Fig. Abb. | Part. N. Bestell N. Piece N. Pieza N. | Qt. Anzahl | DESCRIZIONE | DESCRIPTION | DESCRIPTION | Z Z Fig. Abb. | Part. N. Bestell N. Piece N. Pieza N. | Qt. Anzahl | DESCRIZIONE | DESCRIPTION | DESCRIPTION |
|---------------------|--|---------------|---------------------------------|----------------------------|---------------------------------|---------------------|--|---------------|-----------------------------|-----------------|--------------------------|
| 6 | 208135-4-01 | 1 | gruppo supp. premist. | presser support ass. | groupe supp. pied-press. | 43 | 207626-0-00 | 1 | bottone | button | bouton |
| ■ | 207887-4-00 | 1 | leva prem. con perno | presser lever | levier du pied-presseur | 44 | 207625-0-00 | 1 | cannotto | column | fourche |
| 1 | 207881-2-00 | 1 | leva alza premist. | lever | levier | 45 | 990694-0-01 | 1 | salvadita | protection | protection |
| 2 | 733505-2-00 | 1 | dado | nut | écrou | 46 | 206845-0-01 | 1 | leva | lever | levier |
| 3~ | 202214-0-11 | 2 | vite | screw | vis | 47 | 206771-0-12 | 1 | squadretta fermo pied. | bracket | équerre |
| 4 | 729051-2-00 | 1 | vite | screw | vis | 48 | 704004-0-00 | 1 | rondella | washer | rondelle |
| 5 | 202529-0-10 | 1 | perno di fermo | pin | pivot | 49 | 741658-2-00 | 1 | vite | screw | vis |
| 6 | 207878-3-00 | 1 | perno con tappo e stoppini | pin with plug and wicks | pivot avec bouchon et mèches | 50 | 202118-0-10 | 1 | molla | spring | ressort |
| 7 | 206622-0-00 | 1 | spina | pin | pivot | 51 | 205021-0-10 | 1 | molla | spring | ressort |
| 8 | 206621-0-00 | 1 | molla richiamo leva premist. | spring | ressort | | | | SOLO A RICHIESTA | ONLY ON REQUEST | SEULEMENT SUR DEMANDE |
| 9 | 744332-2-00 | 1 | vite | screw | vis | | | | | | |
| 10 | 207876-2-00 | 1 | leva arresto prest. con viti | lever | levier | 52 | 202194-0-11 | 1 | piastrina tagliacat. | plate | plaque |
| 11 | 301586-0-10 | 1 | pastiglia | plug | bouchon | | | | 527-00-1CD-01/527-00-1CD-20 | | |
| 12 | 778522-0-00 | 1 | stoppino | wick | mèche | | | | | | |
| 13 | 778204-0-00 | 1 | stoppino | wick | mèche | | | | | | |
| 14 | 206620-0-00 | 1 | stoppino | wick | mèche | | | | | | |
| 15 | 207880-0-00 | 1 | bussola | bush | bague | | | | | | |
| 16 | 206808-0-01 | 1 | leva | lever | levier | | | | | | |
| 17 | 741453-0-00 | 2 | vite | screw | vis | | | | | | |
| 18 | 204947-0-10 | 1 | vite | screw | vis | | | | | | |
| 19 | 206810-2-00 | 1 | attacco a morsetto premist. | coupling | raccord | | | | | | |
| 20 | 746020-2-00 | 1 | dado | nut | écrou | | | | | | |
| 21 | 727096-0-00 | 1 | vite | screw | vis | | | | | | |
| 22 | 745812-2-00 | 1 | vite | screw | vis | | | | | | |
| 23 | 745114-0-00 | 2 | vite | screw | vis | | | | | | |
| 24 | 207882-2-00 | 1 | anello con viti | ring | anneau | | | | | | |
| 25 | 207879-0-00 | 1 | bussola | bush | bague | | | | | | |
| 26 | 721434-2-00 | 2 | vite | screw | vis | | | | | | |
| 27 | 207965-0-00 | 1 | arresto | :stopping | butée | | | | | | |
| 28 | 208133-2-00 | 1 | leva | lever | levier | | | | | | |
| 29 | 206637-0-00 | 1 | distanziale | spacer | entretoise | | | | | | |
| 30 | 206635-0-00 | 1 | nesello | snug | déclic | | | | | | |
| 31 | 722063-2-00 | 1 | vite | screw | vis | | | | | | |
| 32 | 722123-2-00 | 1 | vite | screw | vis | | | | | | |
| 33 | 202391-0-11 | 1 | vite | screw | vis | | | | | | |
| 34 | 206642-0-00 | 1 | vite | screw | vis | | | | | | |
| 35 | 746007-2-00 | 1 | dado | nut | écrou | | | | | | |
| 36 | 926273-0-00 | 1 | molla | spring | ressort | | | | | | |
| 37 | 207959-0-00 | 1 | tirante | tie-rod | tirant | | | | | | |
| 38 | 202371-0-10 | 2 | spina | pin | goupille | | | | | | |
| 39 | 207967-0-01 | 1 | vite | screw | vis | | | | | | |
| 40 | 207960-0-00 | 1 | supporto | support | support | | | | | | |
| 41 | 207962-0-00 | 1 | guarnizione | gasket | garniture | | | | | | |
| 42 | 203142-0-10 | 1 | molla | spring | ressort | | | | | | |

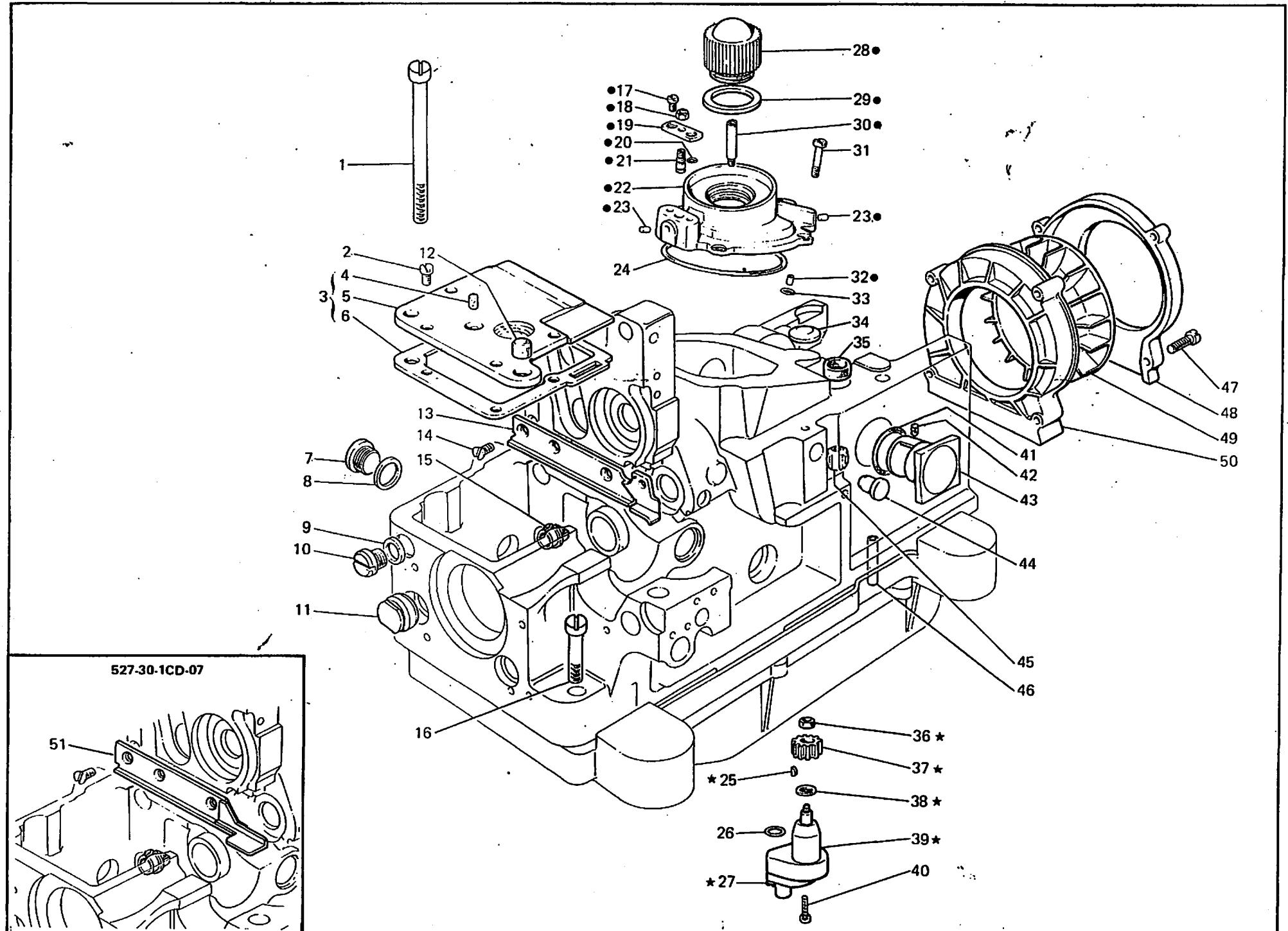


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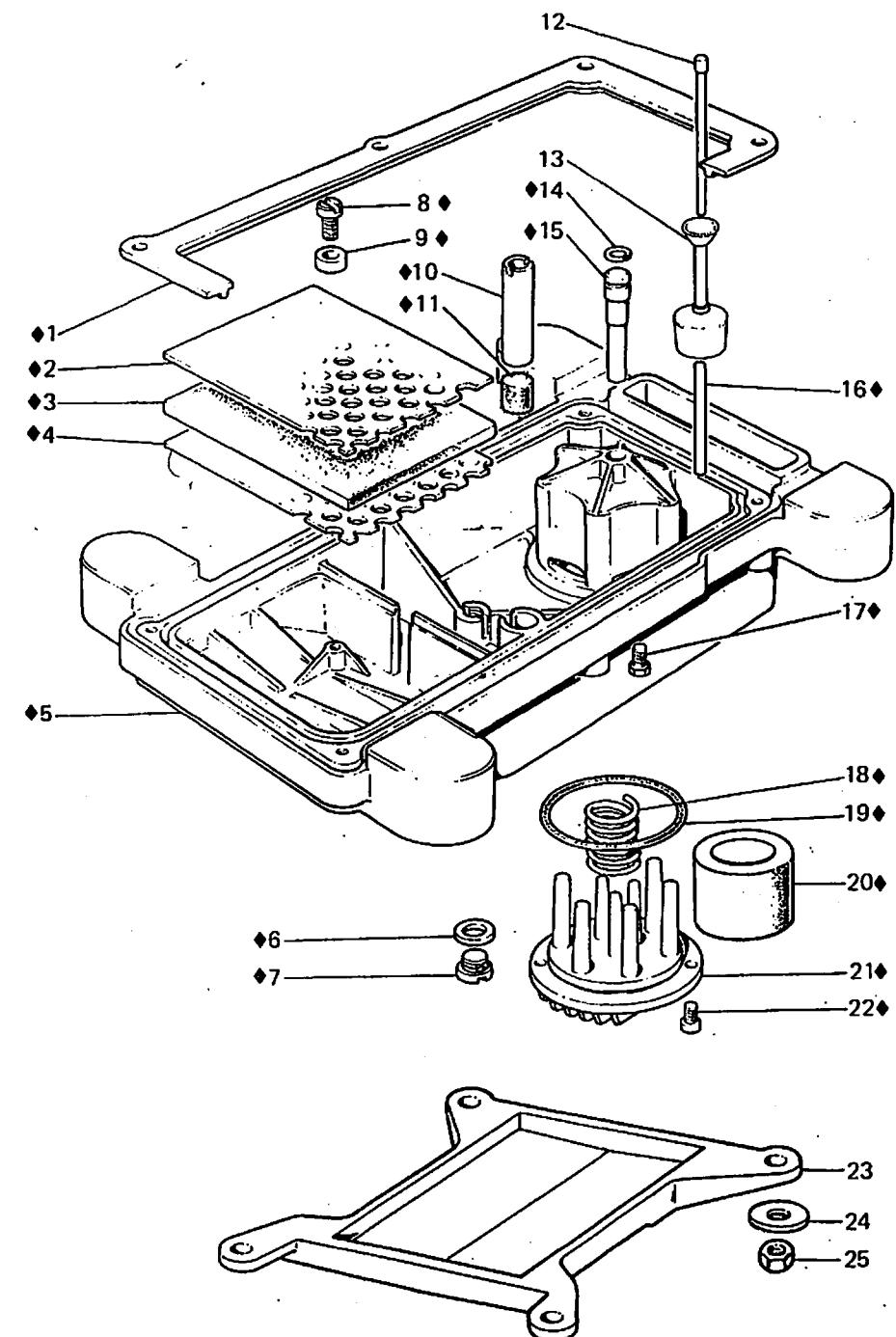
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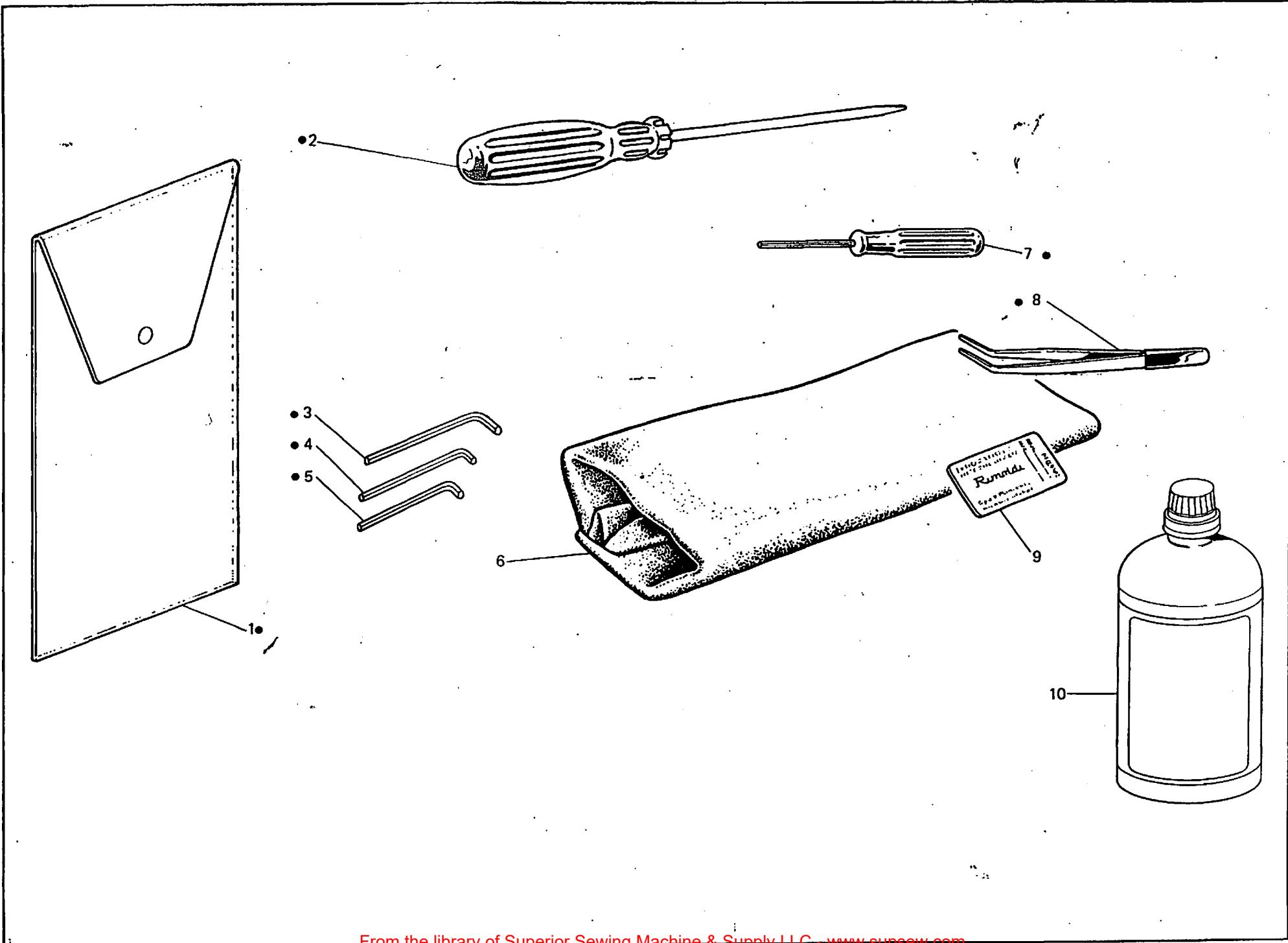
| Fig. N. Abb. N. | Part. N. Piece N. Bestell N. Pieza N. | Q. Anz. | DESCRIZIONE | DESCRIPTION | DESCRIPTION |
|--------------------|--|------------|--------------------------------|-----------------------------|------------------------------|
| 1 | 207111-0-00 | 1 | porta coltello inferiore | lower knife holding | porte couteau inférieur |
| 2 | 704409-2-00 | 1 | rondella | washer | rondelle |
| 3 | 742457-2-00 | 1 | vite | screw | vis |
| 4 | 202130-0-11 | 1 | perno | pin | pivot |
| 5 | 207588-0-00 | 1 | placchetta | plate | plaqué |
| 6 | 744533-0-00 | 1 | vite | screw | vis |
| 7 | 206539-0-01 | 1 | bussola | bush | baguette |
| 8 | 778835-0-00 | 1 | stoppino | wick | mèche |
| 9 | 207861-4-00 | 1 | albero colt. sup. con stoppino | shaft | arbre |
| 10 | 742758-0-00 | 1 | vite | screw | vis |
| 11 | 206758-0-00 | 1 | puntalino | pin | pivot |
| 12 | 202128-0-10 | 1 | molla | spring | ressort |
| 13 | 206757-0-00 | 1 | bussola | bush | baguette |
| 14 | 208521-2-00 | 1 | biella completa | con-rod assembly | bielle compl. |
| 15 | 704213-2-00 | 2 | rondella | washer | rondelle |
| 16 | 743469-2-00 | 2 | vite | screw | vis |
| 17 | 207589-0-00 | 1 | staffa | bracket | équerre |
| 18 | 207421-0-01 | 1 | vite | screw | vis |
| 19 | 744334-2-00 | 1 | vite | screw | vis |
| 20 | 20C574-2-01 | 1 | manovella alb. coltello sup. | crank for upper knife shaft | manivelle arbre couteau sup. |
| 21 | 705030-0-00 | 1 | rondella | washer | rondelle |
| 22 | 202134-0-11 | 1 | perno | pin | pivot |
| 23 | 722471-2-00 | 1 | vite | screw | vis |
| 24 | 704406-0-00 | 1 | rondella | washer | rondelle |
| 25 | 202129-0-10 | 1 | bussola | bush | baguette |
| 26 | 203810-0-10 | 1 | bussola | bush | baguette |
| 27 | 207586-0-00 | 1 | placchetta | plate | plaqué |
| 28 | 744553-0-00 | 1 | vite | screw | vis |
| 29 | 207417-0-00 | 1 | vite | screw | vis |
| 30 | 200662-0-10 | 1 | carterino | cover | carter |



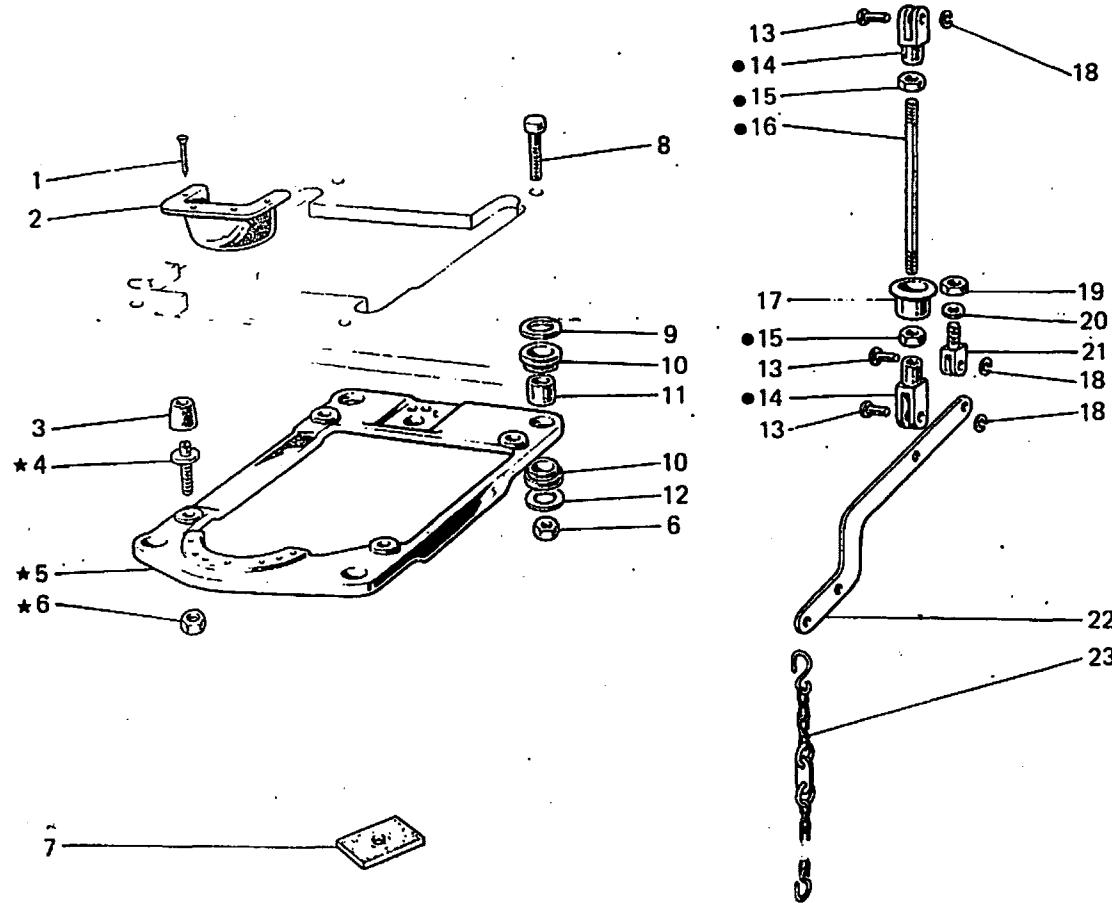
| Fig. N. Abb. N. | Part. N. Piece N. Bestell N. Pieza N. | N. Anzahl | DESCRIZIONE | DESCRIPTION | DESCRIPTION |
|--------------------|--|--------------|--------------------------------|--------------------------------|-----------------------------------|
| • | 207972-4-01 | 1 | coperchio distrib. olio compl. | oil distributor cover assembly | calotte distribution huile compl. |
| ★ | 206550-4-03 | 1 | gruppo pompa olio | oil pump assembly | groupe pompe à huile |
| 1 | 207917-0-00 | 4 | vite fissa bacinella | screw | vis |
| 2 | 721443-2-00 | 4 | vite | screw | vis |
| 3 | 207951-4-00 | 1 | coperchio completo | cover assembly | couvercle complet |
| 4 | 778241-0-00 | 1 | stoppino | wick | mèche |
| 5 | 207952-2-00 | 1 | coperchio | cover | couvercle |
| 6 | 207953-0-00 | 1 | guarnizione | gasket | garniture |
| 7 | 202026-0-10 | 1 | tappo | plug | bouchon |
| 8 | 705982-0-00 | 1 | guarnizione | gasket | garniture |
| 9 | 705975-0-00 | 1 | guarnizione | gasket | garniture |
| 10 | 202480-0-10 | 1 | tappo | plug | bouchon |
| 11 | 202027-0-10 | 1 | tappo | plug | bouchon |
| 12 | 207954-0-00 | 1 | tappo | plug | bouchon |
| 13 | 207961-0-00 | 1 | carterino | cover | carter |
| 14 | 744730-2-00 | 3 | vite | screw | vis |
| 15 | 206619-0-00 | 1 | vaschetta olio | oil sump | cuvette huile |
| 16 | 742086-2-00 | 1 | vite fissa bacinella | screw | vis |
| 17 | 741535-0-00 | 2 | vite | screw | vis |
| 18 | 746007-2-00 | 1 | dado | nut | écrou |
| 19 | 207979-0-00 | 1 | piastrina | plate | plaqué |
| 20 | 701002-0-00 | 1 | anello di tenuta | retainer ring | bagu d'étanchéité |
| 21 | 207978-0-00 | 1 | pistoncino | piston | piston |
| 22 | 207970-2-01 | 1 | coperchio con tappo | cover with plug | couvercle avec bouchon |
| 23 | 301586-0-10 | 2 | tappo | plug | bouchon |
| 24 | 701151-0-00 | 1 | anello di tenuta | retainer ring | bagu d'étanchéité |
| 25 | 206557-0-00 | 1 | chiavetta | key | clavette |
| 26 | 701004-0-00 | 1 | anello di tenuta | retainer ring | bagu d'étanchéité |
| 27 | 721494-2-00 | 2 | vite | screw | vis |
| 28 | 207973-0-01 | 1 | cupolina | cup | coupole |
| 29 | 705970-0-00 | 1 | guarnizione | gasket | garniture |
| 30 | 207971-0-00 | 1 | ugello | nozzle | gicleur |
| 31 | 722063-2-00 | 6 | vite | screw | vis |
| 32 | 207977-0-00 | 1 | bussolina | bush | bagu |
| 33 | 701106-0-00 | 1 | anello di tenuta | retainer ring | bagu d'étanchéité |
| 34 | 206748-0-00 | 1 | tappo espansione | plug | bouchon |
| 35 | 206667-0-01 | 1 | tappo decompressione | plug | bouchon |
| 36 | 733507-2-00 | 1 | dado | nut | écrou |
| 37 | 206555-0-02 | 1 | ruota | wheel | roue |
| 38 | 704813-0-00 | 1 | rondella. | washer | rondelle |
| 39 | 206554-0-02 | 1 | coperchio | cover | couvercle |
| 40 | 722511-2-00 | 2 | vite | screw | vis |
| 41 | 701031-0-00 | 1 | anello di tenuta | retainer ring | bagu d'étanchéité |
| 42 | 729022-2-00 | 1 | vite | screw | vis |
| 43 | 208087-3-00 | 1 | indicatore livello olio | oil level gauge | indicateur niveau huile |
| 44 | 202398-0-10 | 1 | tappo | plug | bouchon |
| 45 | 207758-0-01 | 1 | bussola guida astina | bush | bagu |
| 46 | 206296-0-00 | 1 | tubetto scarico olio | pipe | tube |
| 47 | 202484-0-10 | 4 | vite | screw | vis |
| 48 | 206687-2-00 | 1 | coperchio coclea | cover | couvercle |
| 49 | 206690-2-00 | 1 | ventola di raffreddamento | cooling fan | ventilateur |
| 50 | 206688-0-00 | 1 | coclea per ventola | scroll | palier |
| 51 | 208010-0-00 | 1 | carterino | cover | carter |



| Fig. N. Abb. N. | Part. N. Piece N. Bestell N. Pieza N. | Qt. Anzahl | DESCRIZIONE | DESCRIPTION | DESCRIPTION |
|--------------------|--|---------------|------------------------------|-------------------|---------------------------|
| ◆ | 208012-4-01 | 1 | bacinella olio completa | oil sump assembly | réservoir huile compl. |
| 1 | 207909-0-00 | 1 | guarnizione bacinella | oil sump gasket | garniture réservoir |
| 2 | 206567-0-01 | 1 | lamiera forata superiore | upper sheet | plaqué perforée supérieur |
| 3 | 206566-0-00 | 1 | filtro | filter | filtre |
| 4 | 206565-0-01 | 1 | lamiera forata inferiore | lower sheet | plaqué perforée inférieur |
| 5 | 207901-0-01 | 1 | bacinella | oil sump | réservoir |
| 6 | 705977-0-00 | 1 | rondella | washer | rondelle |
| 7 | 206564-0-00 | 1 | tappo | plug | bouchon |
| 8 | 721484-2-00 | 1 | vite | screw | vis |
| 9 | 990335-0-10 | 1 | distanziale | spacer | entretoise |
| 10 | 206568-0-01 | 1 | tubetto | pipe | tube |
| 11 | 206569-0-01 | 1 | filtro | filter | filtre |
| 12 | 207975-0-00 | 1 | astina indicat. livello olio | oil sump stick | jauge niveau huile |
| 13 | 206665-2-00 | 1 | galleggiante | float | flotteur |
| 14 | 701005-0-00 | 1 | anello di tenuta | retainer ring | baguette d'étanchéité |
| 15 | 206558-0-01 | 1 | tubo aspirante | pipe | tube |
| 16 | 206662-0-00 | 1 | spina | pin | goupille |
| 17 | 720411-2-00 | 1 | vite | screw | vis |
| 18 | 206545-0-00 | 1 | spirale per coperchio | spiral for cover | spirale pour couvercle |
| 19 | 701051-0-00 | 1 | guarnizione | gasket | garniture |
| 20 | 206559-0-01 | 1 | filtro | filter | filtre |
| 21 | 206560-0-10 | 1 | coperchio | cover | couvercle |
| 22 | 722063-2-00 | 2 | vite | screw | vis |
| 23 | 991218-0-00 | 1 | sottobacinella | underban | sous-réservoir |
| 24 | 704536-0-00 | 4 | rondella | washer | rondelle |
| 25 | 733008-2-00 | 4 | dado | nut | écrou |

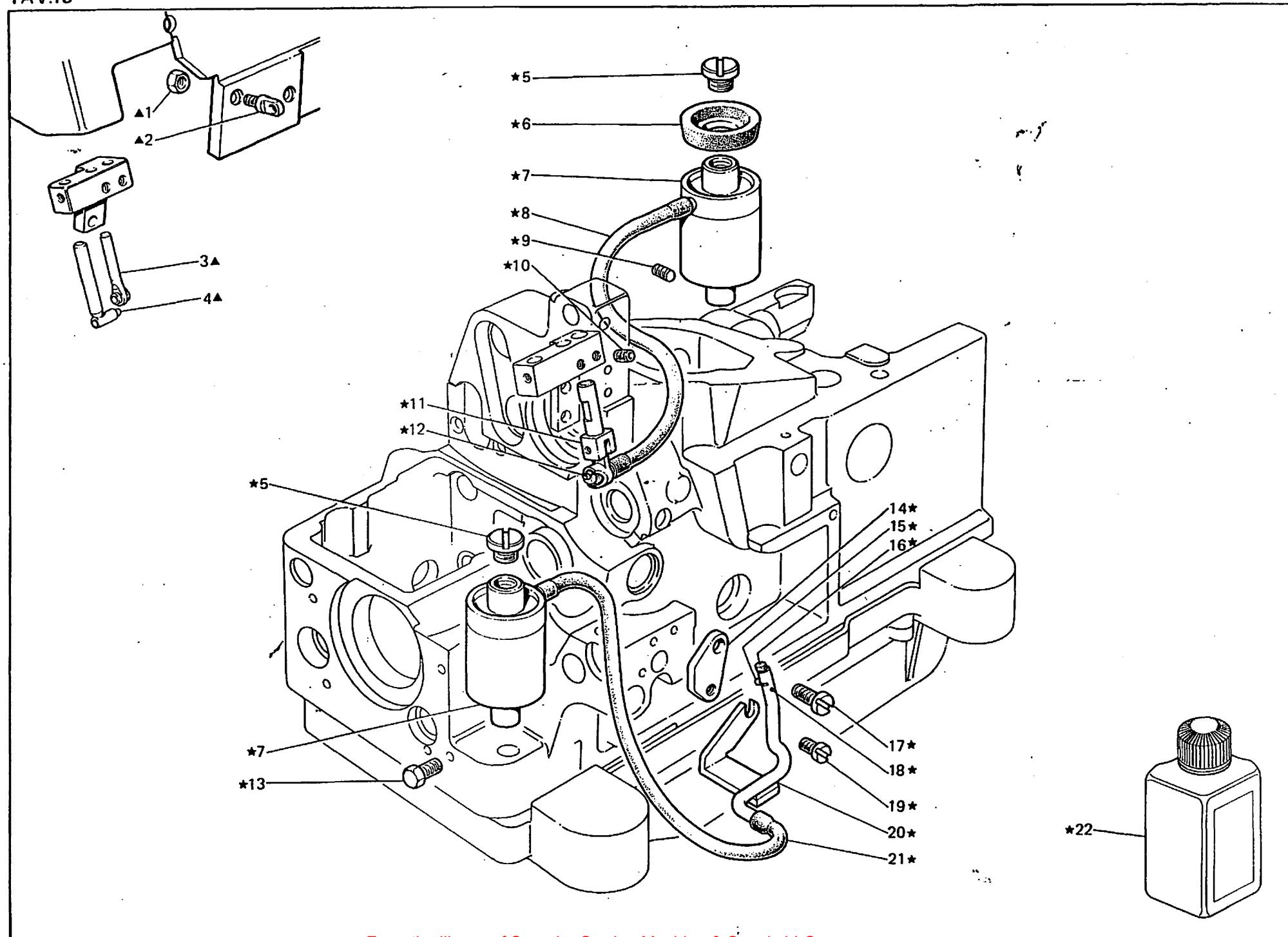


| Fig. N. Abb. N. | Part. N. Piece N. Bestell N. Pieza N. | N. Anzahl | DESCRIZIONE | DESCRIPTION | DESCRIPTION |
|------------------------|--|---------------------|--|--|---|
| ● 1 2 3 4 5 6 7 8 9 10 | 991400-4-02 991415-0-00 990723-0-00 990639-0-10 990685-0-10 990325-0-10 990183-0-13 990474-0-11 990176-0-10 ★ | 1 1 1 1 1 1 1 1 1 1 | busta accessori completa busta accessori cacciavite medio chiave esag. da 3 mm chiave esag. da 2,5 mm chiave esag. da 2 mm cuffia protezione testa chiave esag. da 1,5 mm pinza per infilatura bustina aghi lattina olio | accessories envelope assembly accessories envelope screw driver 3 mm hexagonal key 2,5 mm hexagonal key 2 mm hexagonal key machine cover 1,5 mm hexagonal key threading clers needles packet oil conteiner | envelope accessoires complète envelope accessoires tournevis moyen clé hexagonale de 3 mm clé hexagonale de 2,5 mm clé hexagonale de 2 mm couverture protection tête clé hexagonale de 1,5 mm pince pour enfilage paquette aiguilles bidon de huile |
| | | | ★ per l'ordinazione della bustina citare lo stesso simbolo dell'ago montato sulla testa | to order packet of needles please specify symbol of needle fitted on machine | pour commander un sachet d'aiguille donner le symbol de l'aiguille montée sur la tête |

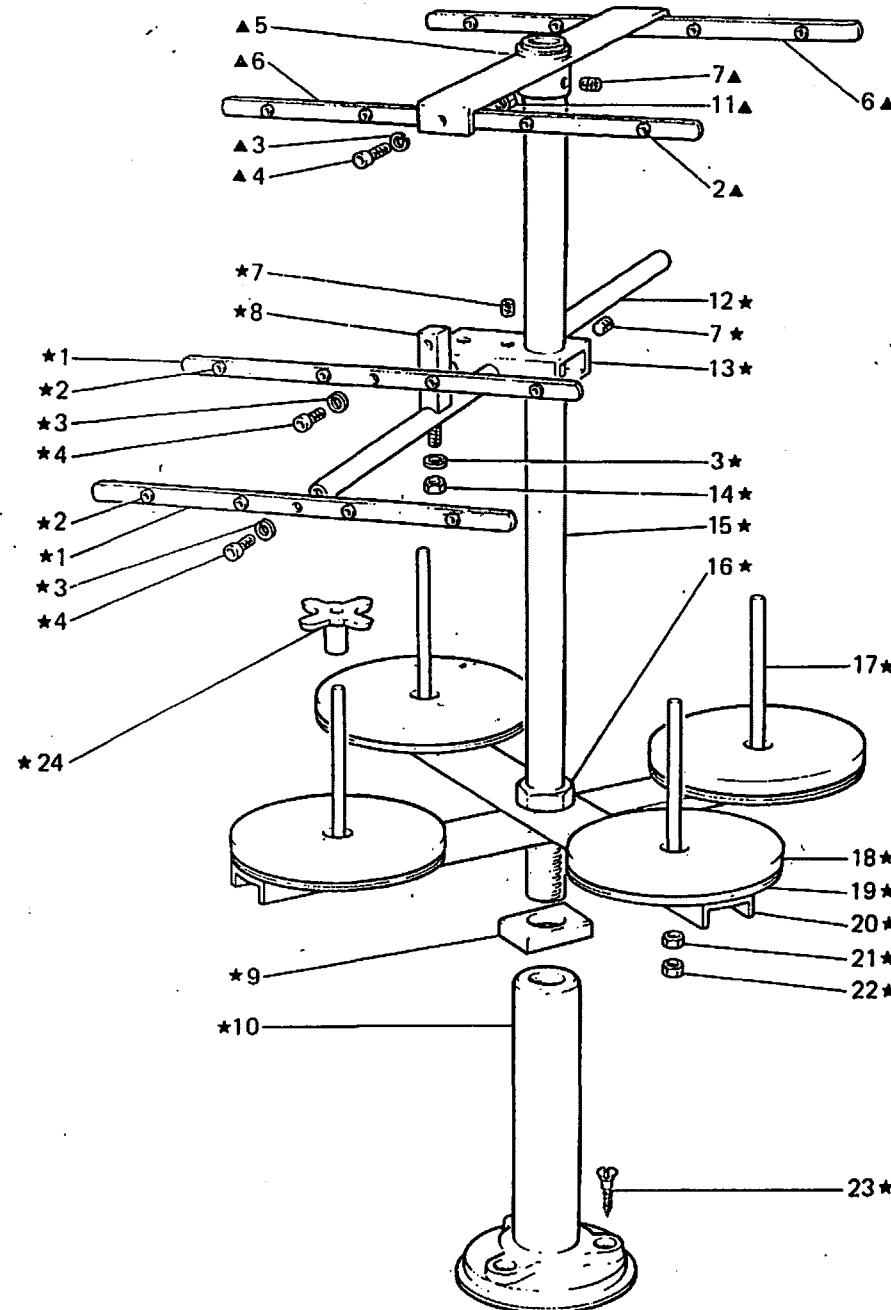


| Fig. N. Abb. N. | Part. N. Piece N. Bestell N. Pieza N. | Qt. Anzahl | DESCRIZIONE | DESCRIPTION | DESCRIPTION |
|--------------------|--|---------------|-------------------------------|--------------------------|-----------------------------------|
| ★ | 990987-4-00 | 1 | supporto testa completo | head support assembly | support tête complet |
| ● | 990984-4-10 | 1 | tirante alza piedino completo | presser tie-rod assembly | tirant pour soulèv. pied-presseur |
| 1 | 900201-0-10 | 4 | chiodino | rivet | clou |
| 2 | 991187-0-00 | 1 | bocchetta | cup | bouche |
| 3 | 990982-0-00 | 4 | ammortizzatore | shock absorber | amortisseur |
| 4 | 900694-0-11 | 4 | perno | pin | pivot |
| 5 | 990981-0-00 | 1 | supporto testa | head support | support tête |
| 6 | 733008-2-00 | 8 | dado | nut | écrou |
| 7 | 900203-0-10 | 4 | ammortizzatori per tavola | shock absorber | amortisseur |
| 8 | 722905-2-00 | 4 | vite | screw | vis |
| 9 | 704346-2-00 | 4 | rondella | washer | rondelle |
| 10 | 901101-0-00 | 8 | ammortizzatore | shock absorber | amortisseur |
| 11 | 901102-0-00 | 4 | distanziale | spacer | entretoise |
| 12 | 704345-2-00 | 4 | rondella | washer | rondelle |
| 13 | 990311-0-10 | 3 | perno | pin | pivot |
| 14 | 990310-0-10 | 2 | giunto | joint | joint |
| 15 | 746402-2-00 | 2 | dado | nut | écrou |
| 16 | 990452-0-00 | 1 | tirante | tie-rod | tirant |
| 17 | 900204-0-10 | 1 | bussola | bush | baguе |
| 18 | 700205-0-00 | 3 | anello elastico | spring ring | anneau ressort |
| 19 | 746409-2-00 | 1 | dado | nut | écrou |
| 20 | 704424-2-00 | 1 | rondella | washer | rondelle |
| 21 | 990314-0-10 | 1 | supportino | support | support |
| 22 | 990316-0-11 | 1 | leva | lever | levier |
| 23 | 930179-4-11 | 1 | catenella completa | chain assembly | chaînette complète |

TAV.13

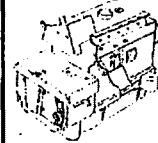
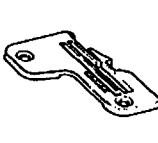
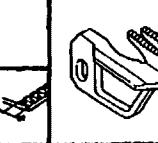
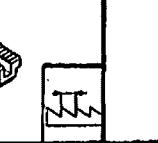
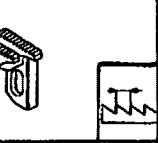
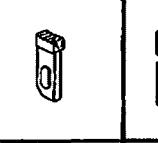
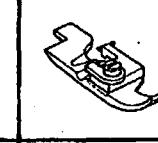
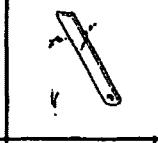
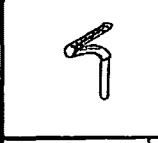
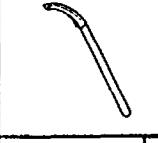


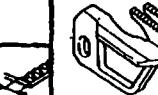
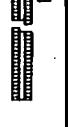
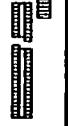
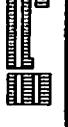
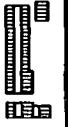
| Fig. N. Abb. N. | Part. N. Piece N. Bestell N. Pieza N. | O. Anzahl | DESCRIZIONE | DESCRIPTION | DESCRIPTION |
|--------------------|--|--------------|-----------------------------------|-------------------------------|---------------------------------|
| | | | A RICHIESTA | ON REQUEST | SUR DEMANDE |
| ★ | 208350-4-00 | 1 | gruppo lubrificazione al silicone | silicone lubrication assembly | groupe lubrification à silicone |
| ~▲ | 208310-4-00 | 1 | gruppo passafili | thread guide assembly | group passe-fil |
| 1 | 733503-0-00 | 3 | dado | nut | écrou |
| 2 | 208204-2-00 | 3 | passafilo | thread guide | passe-fil |
| 3 | 208179-2-00 | 1 | passafilo | thread guide | passe-fil |
| 4 | 208196-3-00 | 1 | passafilo | thread guide | passe-fil |
| 5 | 207969-0-00 | 2 | tappo | plug | bouchon |
| 6 | 207976-0-00 | 2 | contenitore silicone | container | container |
| 7 | 740041-2-00 | 1 | vite | screw | vis |
| 8 | 208219-3-00 | 1 | supporto snodato completo | support assembly | support complet |
| 9 | 778842-0-00 | 1 | stoppino | wick | mèche |
| 10 | 208019-0-00 | 1 | guarnizione | gasket | garniture |
| 11 | 208208-0-00 | 1 | guaina | sheath | gaine |
| 12 | 729013-2-00 | 1 | vite | screw | vis |
| 13 | 745800-2-00 | 1 | vite | screw | vis |
| 14 | 208144-0-00 | 1 | piastra | plate | plaque |
| 15 | 778837-0-00 | 1 | stoppino | wick | mèche |
| 16 | 778237-0-00 | 1 | stoppino | wick | mèche |
| 17 | 722073-2-00 | 1 | vite | screw | vis |
| 18 | 208209-0-00 | 1 | spina | pin | gouille |
| 19 | 741634-2-00 | 1 | vite | screw | vis |
| 20 | 208148-4-00 | 1 | gruppo tubetto | pipe assembly | groupe tube |
| 21 | 208207-0-00 | 1 | guaina | sheath | gaine |
| 22 | 990934-0-00 | 1 | barattolo olio silicone | silicone oil tin | cuvé d'huile à la silicone |



| Fig. N. Abb. N. | Part. N. Piece N. Bestell N. Pieza N. | Qt. Anzahl | DESCRIZIONE | DESCRIPTION | DESCRIPTION |
|--------------------|--|---------------|---------------------------------|-----------------------------|-------------------------------|
| ▲ * | 991120-5-01 | 1 | porta bobine completo 3-4- fili | bobbin carrier 3-4- threads | porte bobine compl. 3-4- fils |
| ▲ | 991194-4-00 | 1 | telaietto completo | frame assembly | bâti complet |
| 1 | 991108-2-01 | 2 | piattina | disc | plateau |
| - 2 | 991268-0-00 | 12 | bussolina | buch | begue |
| 3 | 703005-0-00 | 6 | rondella elastica | spring washer | rondelle élastique |
| 4 | 722431-2-00 | 6 | vite | screw | vis |
| 5 | 991247-2-00 | 1 | traversa con mozzo | tie with hub | traverse avec moyeau |
| 6 | 991126-0-10 | 2 | piattina | disc | plateau |
| 7 | 729034-2-00 | 3 | vite | screw | vis |
| 8 | 991269-2-00 | 1 | supporto completo | support assembly | support complet |
| 9 | 991172-0-00 | 2 | distanziale | spacer | entretoise |
| 10 | 991174-0-00 | 1 | basetta | base | base |
| 11 | 733505-2-00 | 2 | dado | nut | écrou |
| 12 | 991264-2-00 | 1 | asta | rod | tige |
| 13 | 991279-2-00 | 1 | blocchetto | block | block |
| 14 | 733806-2-00 | 1 | dado | nut | écrou |
| 15 | 991206-0-00 | 1 | tubo | pipe | tube |
| 16 | 733211-2-00 | 1 | dado | nut | écrou |
| 17 | 991111-2-00 | 4 | astina con dadi | rod with nut | tige avec écrou |
| 18 | 991179-0-01 | 4 | disco | disc | disque |
| 19 | 991112-0-00 | 4 | piatto | disc | plateau |
| 20 | 991199-0-00 | 2 | traversa | tie | traverse |
| 21 | 733508-2-00 | 4 | dado | nut | écrou |
| 22 | 925433-0-00 | 4 | dado | nut | écrou |
| 23 | 731506-2-00 | 3 | vite da legno | screw | vis |
| | | | SOLO A RICHIESTA | ONLY ON REQUEST | SEULEMENT SUR DEMANDE |
| 24 | 991134-0-00 | 4 | centrabobine | bobbin center | centre bobine |

| ORGANI DI CUCITURA | | | | | | | | SEWING PARTS | | | | | ORGANES DE COUTURE | | | | | | | | |
|--|--|---------------------------------|---|--|----------------------------|------------------------------------|--|---|----------------------|-------------|--|---|--|--|---|---|---|----------------------------|---|---|---|
| R = A RICHIESTA G = GRIFFE GOMMATE ● ▲ ★ = ABBINAMENTI OBBLIGATORI | | | | | | | | ON REQUEST RUBBERED FEED DOGS FIXED COUPLINGS | | | | | SUR DEMANDE GRIFFES CAOUTCHOUEES JUMELAGES OBLIGES | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | | | | | |
| 527-00-1CD-01 | 202504-0-11 202148-0-11 202506-4-11● 202507-0-11 202508-0-11 202590-0-11 | R R R R R R | 4,1 4,6 4,1 5 5,6 6 | 202053-0-10 202056-2-11★ 202517-0-00 202757-0-00▲ | R R R R R R | 1,5 G 1 1,5 1,5 1,5 | 202057-0-10 202060-2-11★ 202559-0-00 202758-0-00▲ | R R R R | 1,5 G 1 1,5 | 202061-0-10 | | 202171-3-11 202172-3-11 202173-3-11● 202509-3-11 | R | 202142-0-10 202143-0-10 207000-2-00 207008-2-00 | R | 202146-0-10 207015-2-00 | R | 202095-0-11 202094-0-11 | R | 204021-0-10 202092-0-11 204033-0-10 | R |
| 527-00-1CD-02 | 202707-0-11 202634-0-11 202635-0-11 202636-0-11 202709-0-11 202716-0-11 202738-4-01● | R R R R R R R | 2 2,5 3,5 1,2 1,5 3 3,5 | 202605-0-10 202695-0-10 | R R | 1,5 1 | 202608-0-10 202699-0-10 | R R | 1,5 1 | 202609-0-10 | | 202642-3-11 202732-3-01● | R | 207000-2-00 202142-0-10 202143-0-10 207008-2-00 | R | 207015-2-00 202146-0-10 | R | 202094-0-11 | | 204033-0-10 | |
| 527-00-1CD-07 | 203214-0-11 203216-4-11● 203217-0-11 203218-0-11 203219-0-11 | R R R R R | 3,3 3,3 4 5 3,8 | 203199-0-10 202517-0-00 203201-2-11★ | R R R | 1,5 1 G | 202057-0-10 202060-2-11★ 202559-0-00 | R R R | 1,5 G 1 | 202061-0-10 | | 202171-3-11 202172-3-11 202173-3-11● 202509-3-11 | R | 202142-0-10 202143-0-10 207000-2-00 207008-2-00 | R | 202146-0-10 207015-0-10 | R | 202094-0-11 202095-0-11 | R | 204033-0-10 204021-0-10 | R |
| 527-00-1CD-20 | 202504-0-11 202148-0-11 202507-0-11 202508-0-11 202590-0-11 | R R R R R | 4,1 4,6 5 5,6 6 | 207077-0-00 | | 1,5 | 207079-0-00 | | 1,5 | 202061-0-10 | | 202171-3-11 | | 202143-0-10 202142-0-10 | R | 202146-0-10 | | 202095-0-11 202094-0-11 | R | 206209-0-00 206208-0-00 | R |
| 527-00-1CD-21 | 203035-0-12 203014-0-12 203037-0-12 | R R R | 3,3 7 3,1 | 203028-0-10 203001-0-10 203030-2-11★ 207027-0-00 | R R R | 1,5 2 G 1 | 203031-0-10 203002-0-10 203033-2-11★ 207028-0-00 | R R R | 1,5 2 G 1 | 203004-0-10 | | 208365-3-00 | | 207001-2-00 207006-2-00 | R | 207016-2-00 203012-0-10 207017-2-00 | R | 202094-0-11 | | 204033-0-10 | |
| 527-00-1CD-25 | 203047-0-21 203048-0-21 | R | 3 3,5 | 203060-0-10 203095-2-00★ | R | 1,5 G | 203062-0-10 203094-2-00★ | R | 1,5 G | 202609-0-10 | | 203050-3-11 207100-3-01 | R | 207006-2-00 203066-0-10 | R | 207024-2-00 203144-0-10 | R | 202094-0-11 | | 204033-0-10 | |

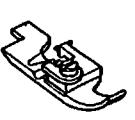
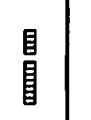
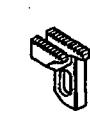
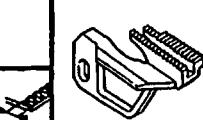
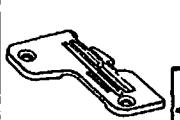
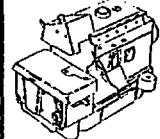
| ORGANI DI CUCITURA | | | | | | | SEWING PARTS | | | | | | | ORGANES DE COUTURE | | | | | | | |
|---|--|---|----------------------------------|---|------------------|---|---|---|---------------|---|--|---|---|---|---|---|---|---|---|---|---|
| R = A RICHIESTA G = GRIFFE GOMMATE ● ▲ ★ = ABBINAMENTI OBBLIGATORI | | | | | | | ON REQUEST RUBBERED FEED DOGS FIXED COUPLINGS | | | | | | | SUR DEMANDE GRIFFES CAOUTCHOUEES JUMELAGES OBLIGES | | | | | | | |
|  | |  | |  | |  | |  | |  | |  | |  | |  | |  | |  | |
| 527-00-1CD-26 | | 207072-0-11 | 2 | 203060-0-10 203095-2-00★ | R | 1,5 G | 203062-0-10 203094-2-00★ | R | 1,5 G | 202061-0-10 | | 203077-0-10 | | 203066-0-10 207006-2-00 | R | 203069-0-10 207017-2-00 | R | 202094-0-11 202095-0-11 | R | 203033-0-10 204021-0-10 | R |
| 527-00-1CD-29 | | 203813-0-11 | 5 | 203060-0-10 203095-2-00★ | R | 1,5 G | 203062-0-10 203094-2-00★ | R | 1,5 G | 202061-0-10 | | 203815-3-11 | | 203812-0-10 207007-2-00 | R | 203069-0-10 207017-2-00 | R | 202094-0-11 202095-0-11 | R | 204033-0-10 204021-0-10 | R |
| 527-00-1CD-31 | | 203219-0-11 | 3,8 | 203199-0-10 203201-2-11★ | R | 1,5 G | 202057-0-10 202060-2-11★ | R | 1,5 G | 202609-0-10 | | 203162-3-11 | | 207000-2-00 202142-0-10 202143-0-10 207008-2-00 | R | 207015-2-00 202146-0-10 | R | 202094-0-11 | | 204033-0-10 | |
| 527-01-1CD-01 | | 202504-0-11 202148-0-11 202507-0-11 202508-0-11 202590-0-11 | R 4,1 4,6 5 5,6 6 | 202053-0-10 202056-2-11★ 202517-0-00 | R R R R | 1,5 G 1 | 202057-0-10 202060-2-11★ 202559-0-00 | R R R | 1,5 G 1 | 202061-0-10 | | 203157-3-11 202172-3-11 202059-3-11 | R | 202142-0-10 202143-0-10 207000-2-00 207008-2-00 | R | 202146-0-10 207015-2-00 | R | 202095-0-11 | | 204021-0-10 | |
| 527-01-1CD-02 | | 202504-0-11 202148-0-11 202507-0-11 202508-0-11 202590-0-11 | R 4,1 4,6 5 5,6 6 | 202053-0-10 202056-2-11★ 202517-0-00 | R R R R | 1,5 G 1 | 202057-0-10 202060-2-11★ 202559-0-00 | R R R | 1,5 G 1 | 202061-0-10 | | 202178-3-11 | | 202142-0-10 202143-0-10 207000-2-00 207008-2-00 | R | 202146-0-10 207015-2-00 | R | 202095-0-11 | | 204021-0-10 | |
| 527-01-1CD-04 | | 203214-0-11 203217-0-11 203218-0-11 203220-0-11 | R 3,3 4 5 2,8 | 203199-0-10 203201-2-11★ | R R R R | 1,5 G | 202057-0-10 202060-2-11★ | R R R | 1,5 G | 202061-0-10 | | 202178-3-11 | | 202142-0-10 202143-0-10 207000-2-00 207008-2-00 | R | 202146-0-10 207015-2-00 | R | 202094-0-11 | | 204033-0-10 | |

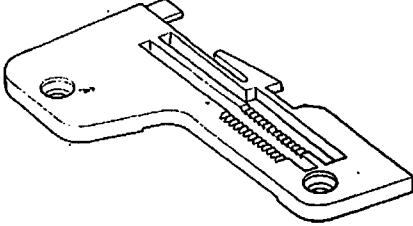
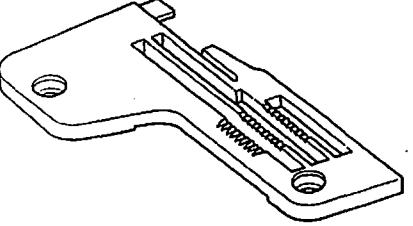
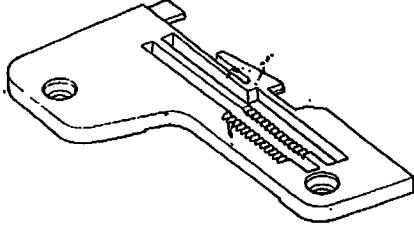
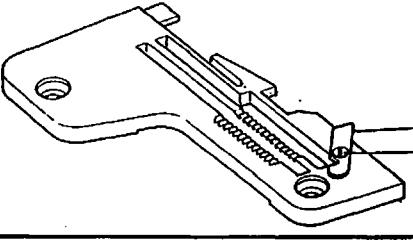
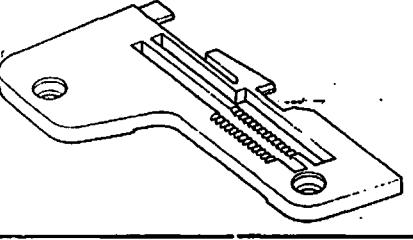
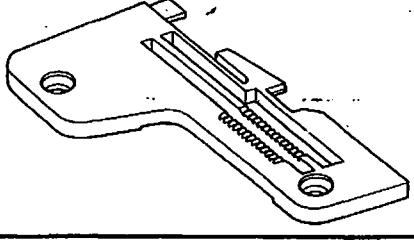
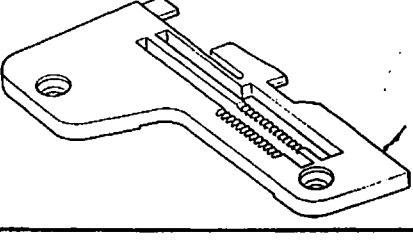
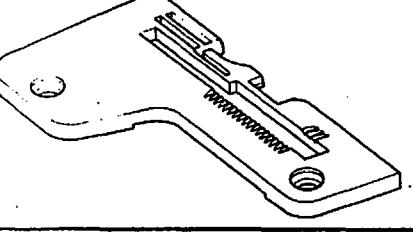
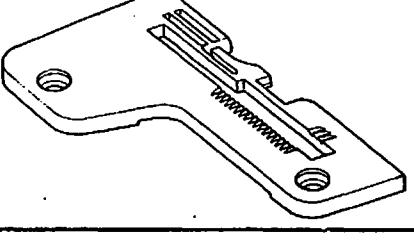
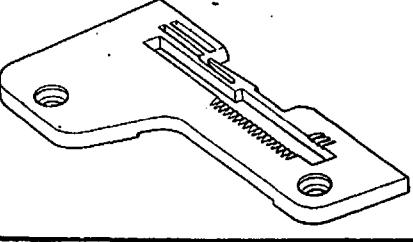
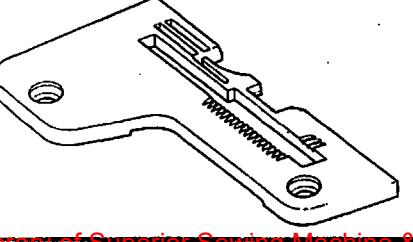
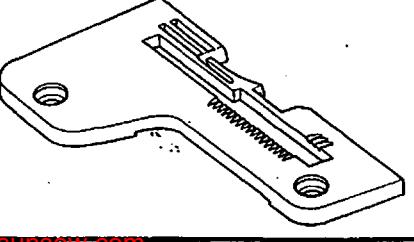
| ORGANI DI CUCITURA | | | | | SEWING PARTS | | | | | ORGANES DE COUTURE | | | | | |
|---|---|---|---|---|---|--|---|---|---|---|---|---|---|---|--|
| R = A RICHIESTA G = GRIFFE GOMMATE • ▲ ★ = ABBINAMENTI OBBLIGATORI | | | | | ON REQUEST RUBBERED FEED DOGS FIXED COUPLINGS | | | | | SUR DEMANDE GRIFFES CAOUTCHOUCÉES JUMELAGES OBLIGÉS | | | | | |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  | |
| 527-01-1CD-05 | 203219-0-11 | 3,8 | 203199-0-10 | 1,5 | 202057-0-10 | 1,5 | 202609-0-10 |  | 202178-3-11 | 202142-0-10 202143-0-10 207000-2-00 207008-2-00 | R R R | 202146-0-10 207015-2-00 | R | 202094-0-11 | 204033-0-10 |
| 527-01-1CD-09 | 203219-0-11 | 3,8 | 203199-0-10 203201-2-11★ | R G | 202057-0-10 202060-2-11★ | R G | 202609-0-10 |  | 205892-3-00 | 207000-2-00 202142-0-10 202143-0-10 207008-2-00 | R R R | 207015-2-00 202146-0-10 | R | 202094-0-11 | 204033-0-10 |
| 527-10-1CD-02 | 202783-0-11 202876-0-11 202877-0-11 206297-0-01 | R 3 R 5 R 3,2 | 202780-0-10 | 1,5 | 202782-0-10 | 1,5 | 202061-0-10 |  | 202786-3-11 | 202142-0-10 202143-0-10 207000-2-00 207008-2-00 | R R R | 202146-0-10 207015-2-00 | R | 202094-0-11 202095-0-11 | R 202092-0-11 204033-0-10 204021-0-10 |
| 527-10-1CD-06 | 202783-0-11 | 3,2 | 202780-0-10 | 1,5 | 202782-0-10 | 1,5 | 202061-0-10 |  | 202786-3-11 206350-3-00 | R 202142-0-10 202143-0-10 207000-2-00 207008-2-00 | R R R | 202146-0-10 207015-2-00 | R | 202094-0-11 | 202092-0-11 204033-0-10 |
| 527-16-1CD-01 | 202149-0-11 | 5 | 202054-0-10 | 1,5 | 202058-0-11 | 1,5 | 202061-0-10 |  | 202177-3-11 | | | | | 202095-0-11 | 204021-0-10 |
| 527-22-1CD-02 | 203148-0-11 | 4,5 | 203140-0-10 | 1,5 | 203141-0-10 | 1,5 | 202061-0-10 |  | 203157-3-11 203765-3-11 | R 202142-0-10 202143-0-10 207000-2-00 207008-2-00 | R R R | 202146-0-10 207015-2-00 | R | 202094-0-11 | 204033-0-10 |

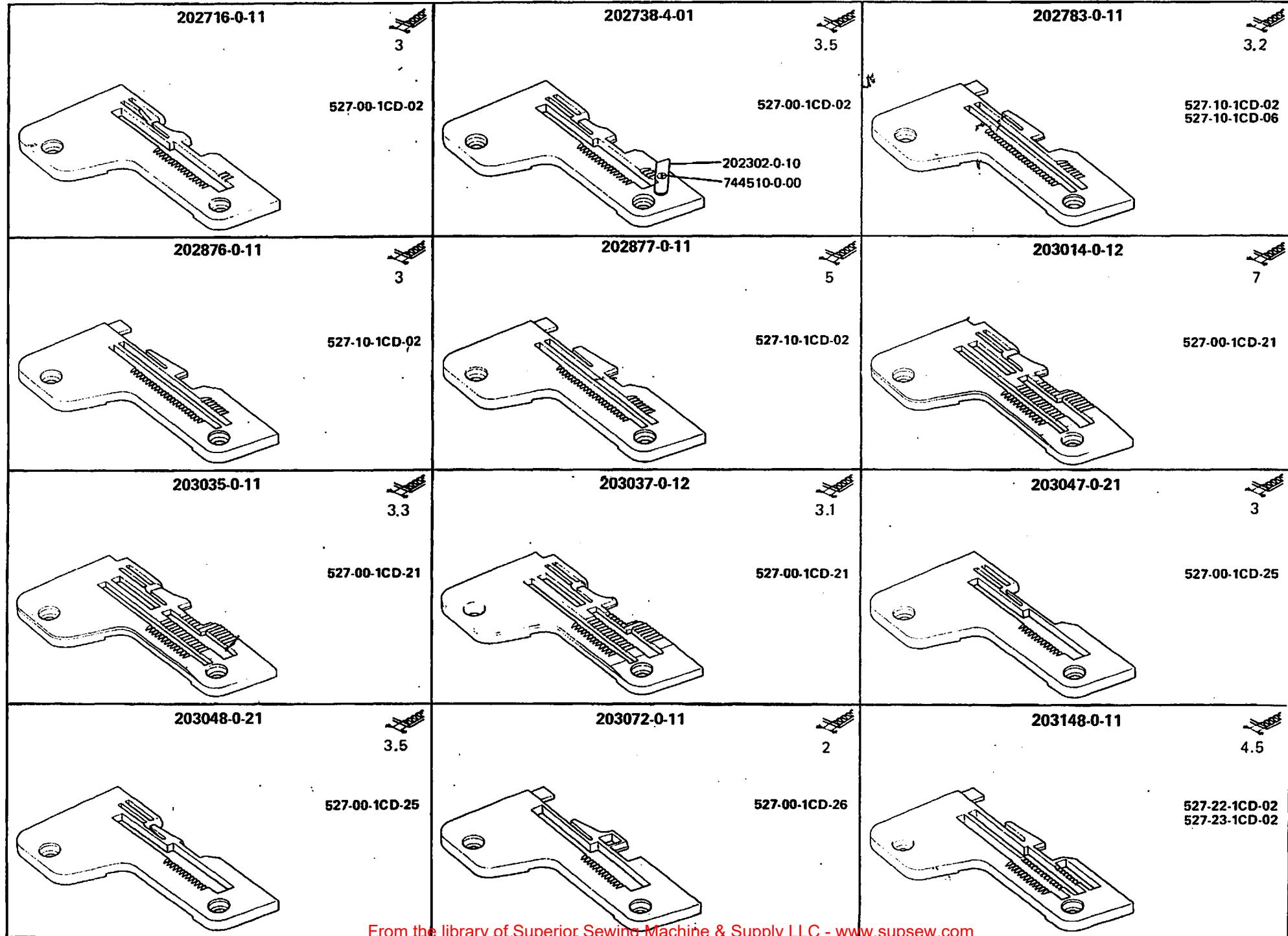
| ORGANI DI CUCITURA | | | | | SEWING PARTS | | | | | ORGANES DE COUTURE | | | | | | | |
|--|---|--|--|--------------------------------|---|--|----------------------------|-------------|-------------|---|--|----------------------------|----------------------------|----------------------------|----------------------------|--|-------------|
| R = A RICHIESTA G = GRIFFE GOMMATE ● ▲ ★ = ABBINAMENTI OBBLIGATORI | | | | | ON REQUEST RUBBERED FEED DOGS FIXED COUPLINGS | | | | | SUR DEMANDE GRIFFES CAOUTCHOUCÉES JUMELAGES OBLIGÉS | | | | | | | |
| | | | | | | | | | | | | | | | | | |
| 527-22-1CD-03 | 203150-0-11 | 3,5 | 203140-0-10 | 1,5 | 203141-0-10 | | 1,5 | 202061-0-10 | | 203159-3-11 | 202142-0-10 202143-0-10 207000-2-00 207008-2-00 | R R R | 203144-0-10 207024-2-00 | R | 202094-0-11 | 204033-0-10 | |
| 527-22-1CD-04 | 203280-0-11 | 2,5 | 203270-0-10 | 1 | 203271-0-11 | | 1 | 202061-0-10 | | 203157-3-11 | 202142-0-10 202143-0-10 207000-2-00 207008-2-00 | R R R | 202146-0-10 207015-2-00 | R | 202094-0-11 | 204033-0-10 | |
| 527-23-1CD-02 | 203148-0-11 203149-0-11 | R 5 | 203140-0-10 | 1,5 | 203141-0-10 | | 1,5 | 202061-0-10 | | 203160-3-11 | 202142-0-10 202143-0-10 207000-2-00 207008-2-00 | R R R | 202146-0-10 207015-2-00 | R | 202094-0-11 | 204033-0-10 | |
| 527-28-1CD-02 | 202507-0-11 202148-0-11 202504-0-11 202508-0-11 202590-0-11 | R 4,6 R 4,1 R 5,6 R 6 | 202053-0-10 202517-0-00 202757-0-00* | R 1 R 1,5 R 1,5 | 202057-0-10 202559-0-00 202758-0-00★ | R 1 R 1,5 | 1,5 | 202061-0-10 | | 202774-3-11 | 207000-2-00 202142-0-10 202143-0-10 207008-2-00 | R R R | 207015-2-00 202146-0-10 | R | 202095-0-11 202094-0-11 | R 202092-0-11 204021-0-10 204033-0-10 | |
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| ORGANI DI CUCITURA | | | | | | | | | | SEWING PARTS | | | | | ORGANES DE COUTURE | | | | |
|---|---|-----------------------|-----------------------------|--|-------------|---------------|--|--------|---------------|---|---|-------------|--|-------------|--|---|-------------|-------------|--|
|  R = A RICHIESTA G = GRIFFE GOMMATE A = ABBINAMENTI OBBLIGATORI | | | | | | | | | | ON REQUEST RUBBERED FEED DOGS FIXED COUPLINGS | | | | | SUR DEMANDE GRIFFES CAOUTCHOUEES JUMELAGES OBLIGES | | | | |
| | | | | | | | | | | | | | | | | | | | |
| 527-29-1CD-02 | 202504-0-11 202148-0-11 202507-0-11 202508-0-11 202590-0-11 | R R R R | 4,1 4,6 5 5,6 6 | 202053-0-10 202056-2-11★ 202517-0-00 | R R R | 1,5 G 1 | 202057-0-10 202060-2-11★ 202559-0-00 | R R | 1,5 G 1 | 202061-0-10 |  | 202176-3-11 | 203066-0-10 207006-2-00 | R | 202146-0-10 207015-2-00 | R | 202095-0-11 | 204021-0-10 | |
| 527-29-1CD-05 | 203214-0-11 203217-0-11 203218-0-11 203220-0-11 | R R R R | 3,3 4 5 2,8 | 203199-0-10 203201-2-11★ | R | 1,5 G | 202057-0-10 202060-2-11★ | R | 1,5 G | 202061-0-10 |  | 202175-3-11 | 203066-0-10 207006-2-00 | R | 202146-0-10 207015-2-00 | R | 202094-0-11 | 204033-0-10 | |
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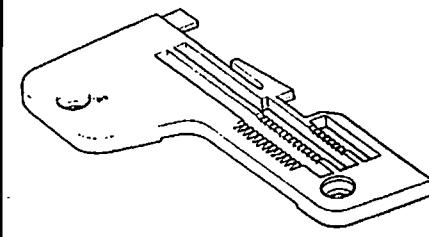
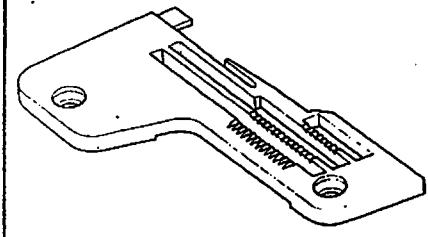
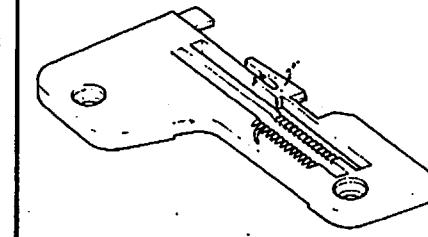
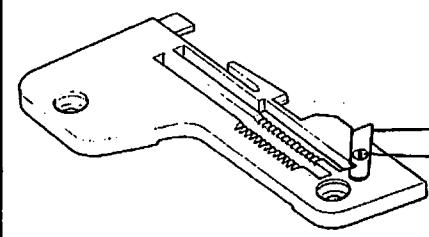
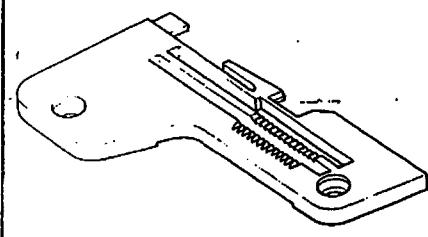
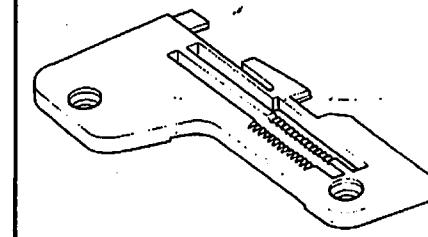
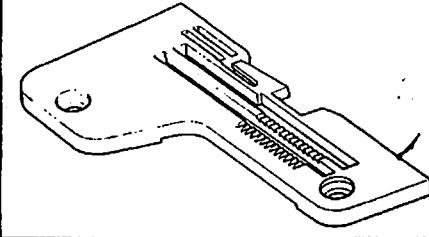
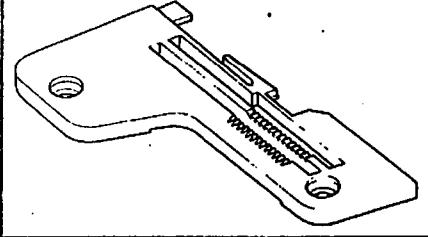
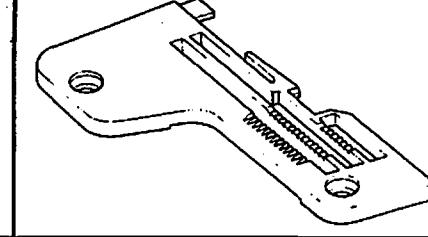
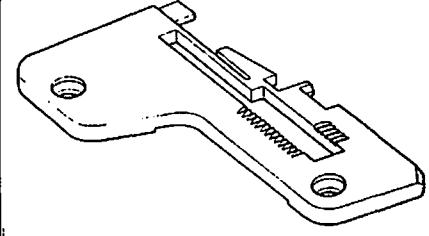
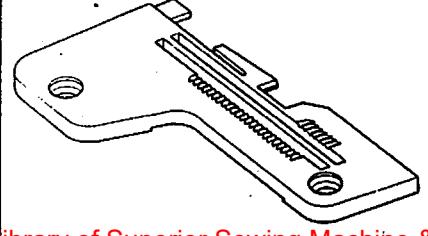
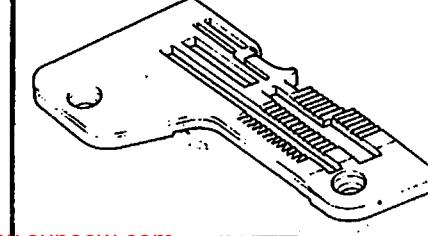
PARTICOLARI A RICHIESTA PER ESEGUIRE LA SURFILatura DI STROFINACCI LEGGERI CON RISVOLTO VERSO L'ALTO
PARTS ON REQUEST FOR SERGING LIGHT FLOOR-CLOTHS WITH THE EDGE CURLED OVER INSIDE THE SEAM
SUR DEMANDE PIÈCES POUR EXÉCUTER LE SURFILAGE DE SERPILLIÈRES LEGÈRES AVEC REPLI VERS LE HAUT .

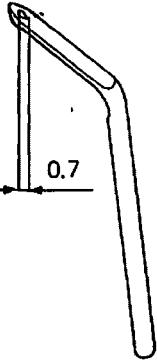
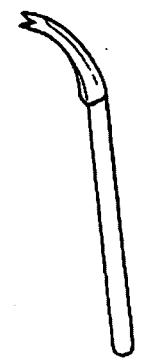
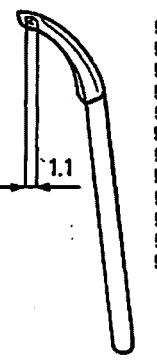
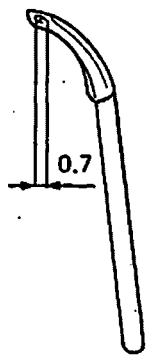
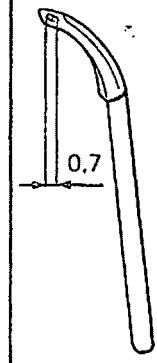
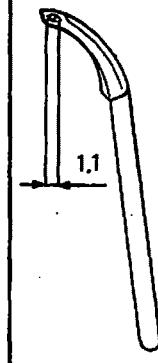
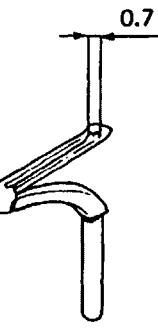
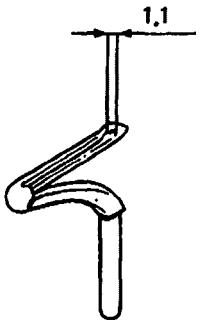


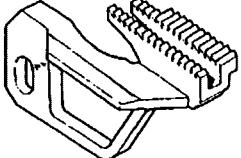
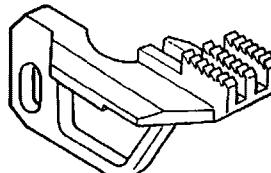
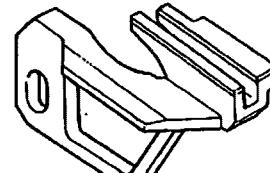
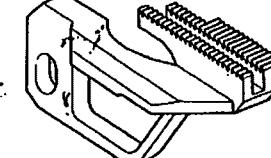
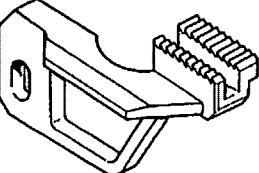
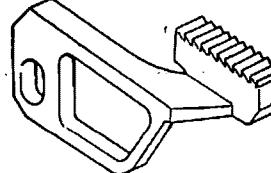
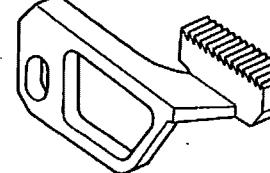
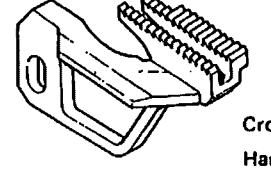
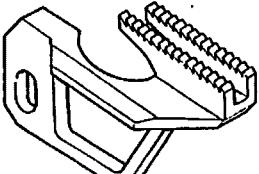
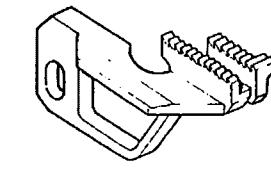
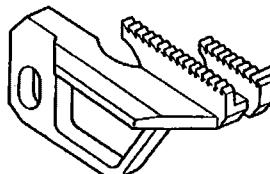
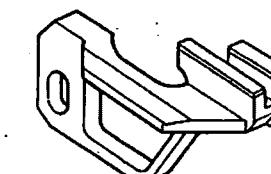
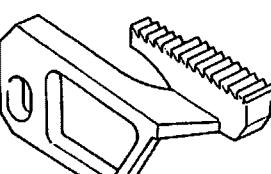
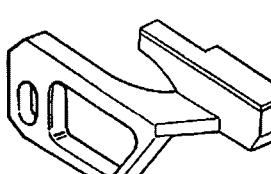
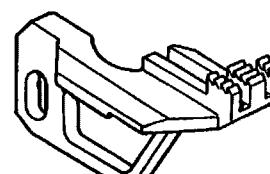
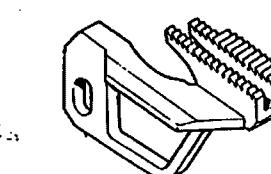
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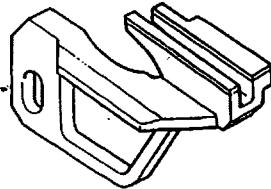
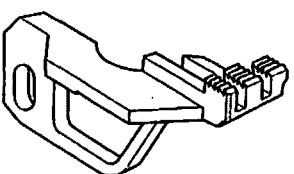
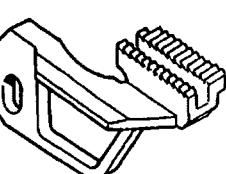
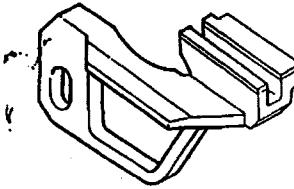
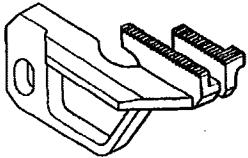
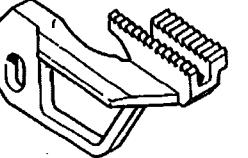


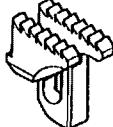
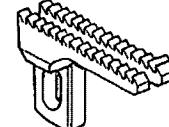
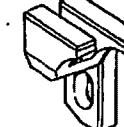
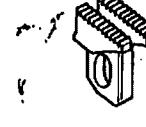
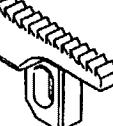
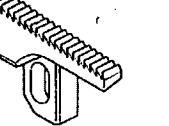
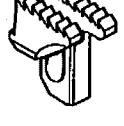
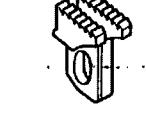
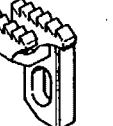
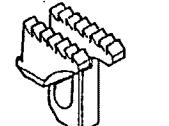
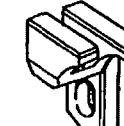
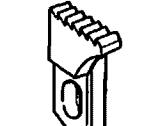
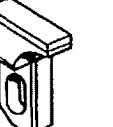
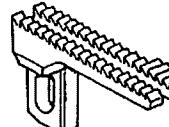
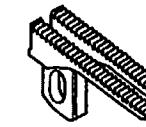
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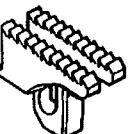
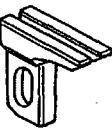
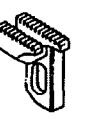
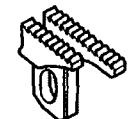
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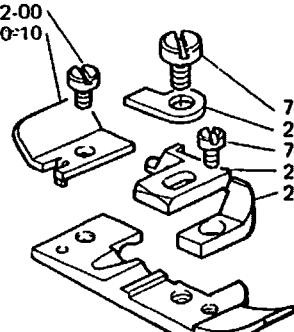
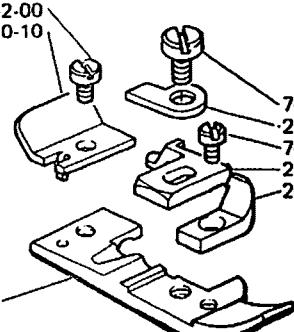
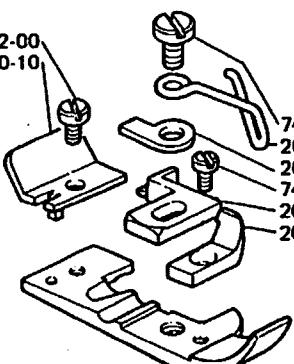
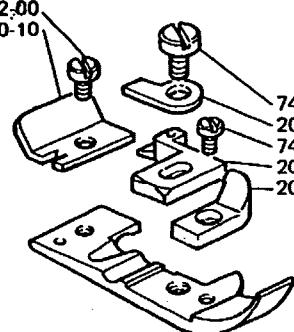
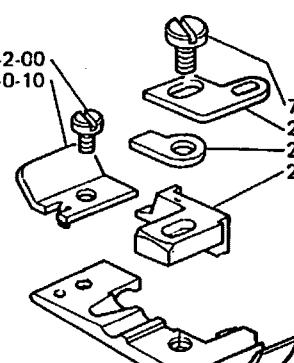
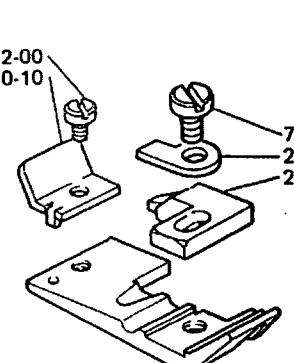
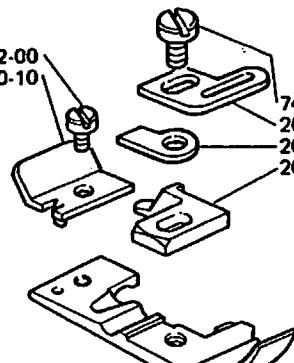
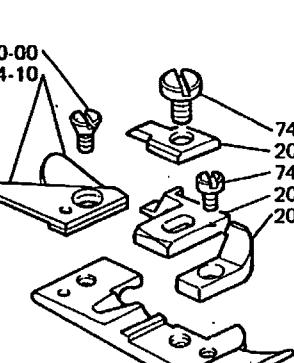
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| 202780-0-10  1,5 527-10-1CD-02 527-10-1CD-06 | 203001-0-10  2 527-00-1CD-21 | 203028-0-10  1,5 527-00-1CD-21 527-00-1CD-26 | 203030-2-11  1,5 527-00-1CD-21 |
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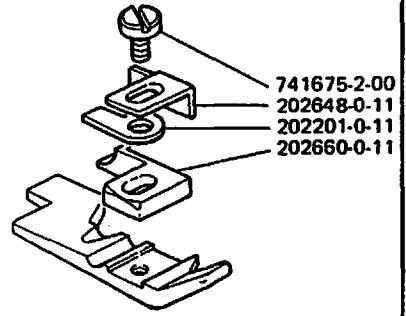
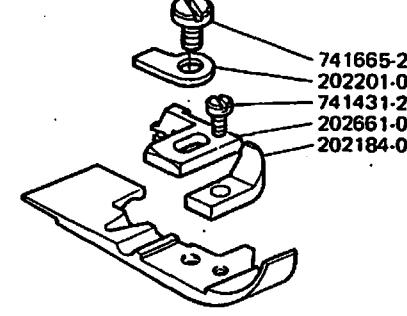
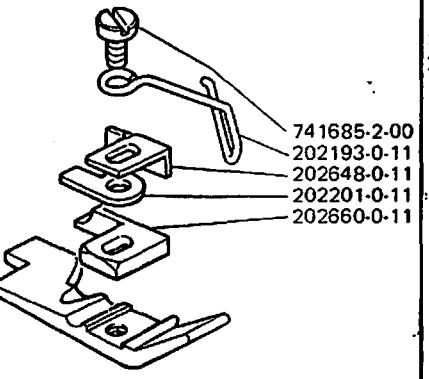
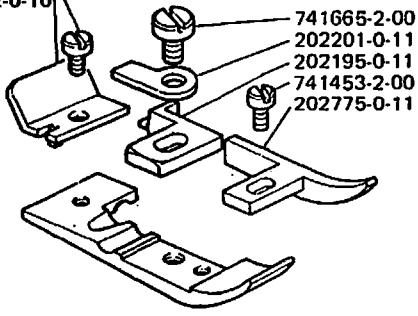
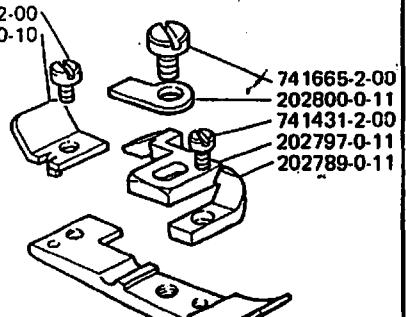
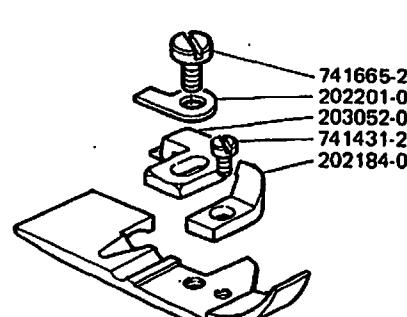
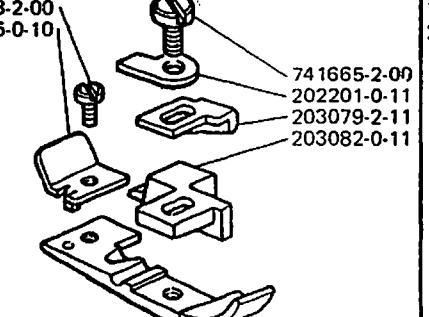
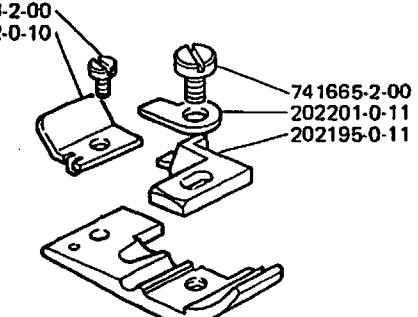
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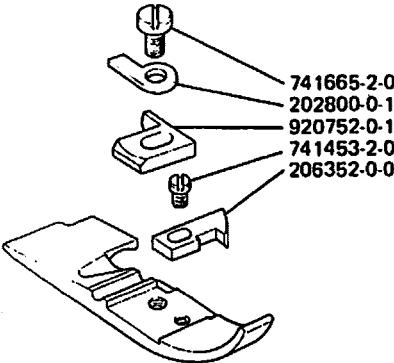
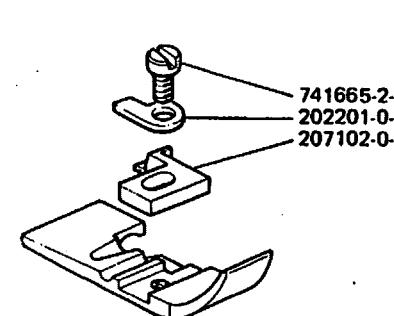
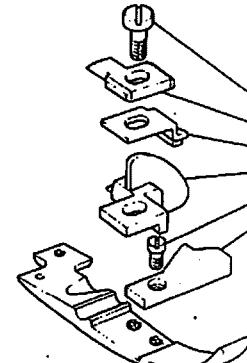
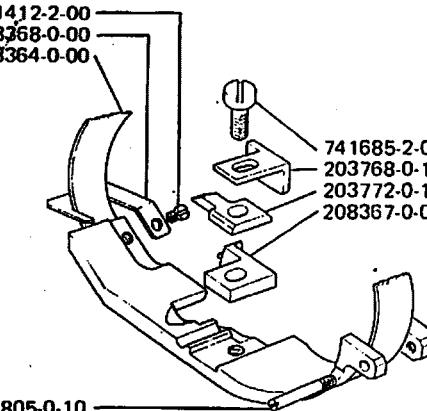
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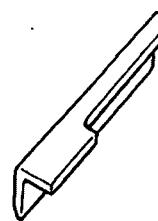
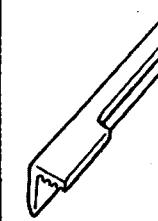
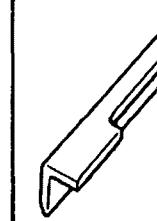
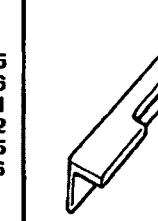
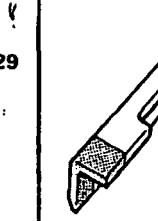
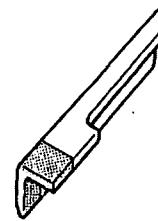
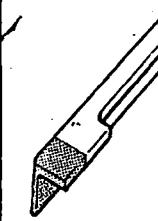
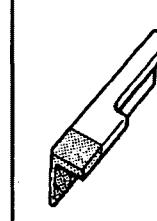
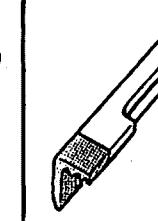
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| <p>202171-3-11</p> <p>527-00-1CD-01 527-00-1CD-07 527-00-1CD-20</p>  <p>741413-2-00 202192-0-10 741665-2-00 202201-0-11 741431-2-00 202195-0-11 202184-0-11</p> <p>Assemblaggi tessuti medi Medium weight fabrics assembly Assemblages tissus moyens</p> | <p>202172-3-11</p> <p>527-00-1CD-01 527-00-1CD-07 527-01-1CD-01</p>  <p>741413-2-00 202192-0-10 741665-2-00 202201-0-11 741431-2-00 202195-0-11 202184-0-11</p> <p>Teflon</p> <p>Assemblaggi tessuti scivolosi Slippery fabrics assembly Assemblages tissus glissants</p> | <p>202173-3-11</p> <p>527-00-1CD-01 527-00-1CD-07</p>  <p>741413-2-00 202192-0-10 741675-2-00 202193-0-11 202201-0-11 741431-2-00 202195-0-11 202184-0-11</p> <p>Assemblaggi tessuti medi, leggeri per evitare il risvolto del tessuto Medium and light weight fabric assembly to avoid fabric turning Assemblages tissus moyens, legers pour éviter le repli du tissus</p> | <p>202175-3-11</p> <p>527-29-1CD-01 527-29-1CD-05</p>  <p>741413-2-00 202192-0-10 741665-2-00 202201-0-11 741431-2-00 202196-0-11 202184-0-11</p> <p>Surfilatura con inserimento di elastico Ø 1 mm For serging operation with insertion of elastic Ø 1 mm Surfilage avec insertion d'élastique Ø 1 mm</p> |
| <p>202176-3-11</p> <p>527-29-1CD-02 527-29-1CD-06</p>  <p>741413-2-00 202192-0-10 741675-2-00 202087-0-11 202201-0-11 202197-0-11</p> <p>Surfilatura con inserimento di elastico piatto max 4 mm For serging operation with insertion of flat elastic mm 4 max width Surfilage avec insertion d'élastique plat max 4 mm</p> | <p>202177-3-11</p> <p>527-16-1CD-01</p>  <p>741413-2-00 202192-0-10 741665-2-00 202201-0-11 202198-0-11</p> <p>Bordatura con para sgambatura slip For edging the leg openings of slips inserting a rubber strip Pose laminette enjambure slip</p> | <p>202178-3-11</p> <p>527-01-1CD-02 527-01-1CD-04 527-01-1CD-05</p>  <p>741413-2-00 202192-0-10 741675-2-00 202088-0-11 202201-0-11 202195-0-11</p> <p>Assemblaggi con tessuto di rinforzo Assembly with reinforcing fabrics Assemblages avec tissu de renfort</p> | <p>202509-3-11</p> <p>527-00-1CD-01 527-00-1CD-07 527-01-1CD-01</p>  <p>744510-0-00 202512-4-10 741675-2-00 203772-0-11 741431-2-00 202195-0-11 202184-0-11</p> <p>Assemblaggi tessuti medi e leggeri Medium and light weight fabrics assembly Assemblages tissus moyens et legers</p> |

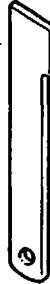
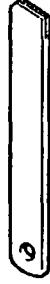
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| <p>202642-3-11</p> <p>527-00-1CD-02</p>  <p>Assemblaggi tessuti indemagliabili Warp knit fabrics assembly Assemblages tissus indémaillables</p> | <p>202643-3-11</p> <p>527-28-1CD-09</p>  <p>Surfilatura tovaglie e tovaglioli For serging operation of table cloths and table napkins Surfilage nappes et serviettes</p> | <p>202732-3-01</p> <p>527-00-1CD-02</p>  <p>Assemblaggi tessuti indemagliabili per evitare il risvolto del tessuto Warp knit assembly to avoid fabric turning Assemblages tissus indémaillable pour éviter le repli du tissu</p> | <p>202774-3-11</p> <p>527-28-1CD-02</p>  <p>Surfilatura in genere For serging operation in generally Surfilage en général</p> |
| <p>202786-3-11</p> <p>527-10-1CD-02 527-10-1CD-06</p>  <p>Orrature punto invisibile su maglieria media e leggera in genere For blind stitch edging of medium and light knit fabrics Ourlets point invisible pour bonneterie moyenne et légère</p> | <p>203050-3-11</p> <p>527-00-1CD-25</p>  <p>Assemblaggi di tessuti sfilacciabili Assembly of fabrics which fray Assemblages de tissus qui s'effilochent</p> | <p>203077-3-11</p> <p>527-00-1CD-26</p>  <p>Per tessuti tipo flanella con bordi sfilacciabili For type flannel fabrics with fraying hems Pour tissus type flanelle avec bords qui s'effilochent</p> | <p>203157-3-11</p> <p>527-01-1CD-01 527-22-1CD-02 527-22-1CD-04</p>  <p>Per tessuti in trama-ordito leggeri e leggerissimi non sfilacciabili For non-frayed weft and warp light and very-light fabrics Pour tissus chaîne et trame légers et très légers qui ne s'effilochent pas</p> |

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| <p>203159-3-11</p> <p>527-22-1CD-03</p>  <p>741413-2-00 202192-0-10</p> <p>741665-2-00 202201-0-11 203173-0-11</p> <p>Assemblaggi con arricciatura di tessuti trama-ordito leggeri sfilacciabili Assembly with gathering of weft and warp light fabrics which fray Assemblages avec fronçage de tissus chaîne et trame légers qui s'effilochent</p> | <p>203160-3-11</p> <p>527-23-1CD-02</p>  <p>741413-2-00 202192-0-10</p> <p>741665-2-00 202201-0-11 202195-0-11</p> <p>Per tessuti trama-ordito medio con inserimento di fettuccia e cordoncino For weft and warp medium weight fabrics with insertion of tape and string Pour tissus chaîne et trame moyens avec insertion d'extra fort et cordon</p> | <p>203162-3-11</p> <p>527-00-1CD-31 527-38-1CD-01</p>  <p>741413-2-00 203025-2-00</p> <p>741675-2-00 203772-0-11 741431-2-00 202195-0-11 202184-0-11</p> <p>Assemblaggi tessuti leggeri in genere applicazione di profili Light weight fabrics assembly in general application of decorative piping Assemblages tissus légers en général pose passepoils</p> | <p>203765-3-11</p> <p>527-22-1CD-02</p>  <p>741413-2-00 203025-2-00</p> <p>741685-2-00 203768-0-11 203772-0-11 203771-0-11</p> <p>Assemblaggi senza arricciatura Assembly without gathering Assemblages sans fronçage</p> |
| <p>203815-3-11</p> <p>527-00-1CD-29</p>  <p>741413-2-00 202795-0-10</p> <p>741665-2-00 202201-0-11 203816-0-11 203817-0-11</p> <p>Per tessuti tipo spugna For type sponge fabrics Pour tissus type éponge</p> | <p>205892-3-00</p> <p>527-01-1CD-09</p>  <p>721424-2-00 203571-0-11</p> <p>Assemblaggi con profilo Assembly with decorative piping Assemblages avec passepoil</p> | <p>205954-3-01</p> <p>527-30-1CD-07</p>  <p>741675-2-00 203571-0-11</p> <p>Applicazione pizzi rigidi Applications of rigid lace Pour poser de dentelles rigides</p> | <p>206140-3-02</p> <p>527-34-1CD-01</p>  <p>741413-2-00 203025-2-00</p> <p>741685-2-00 203768-0-11 203772-0-11 721412-2-00</p> <p>206142-0-01 206143-0-00</p> <p>Applicazione di elastici su tessuti medi e leggeri Application of elastics on medium and light weight fabrics Pour poser des élastiques sur tissus moyens et légers</p> |

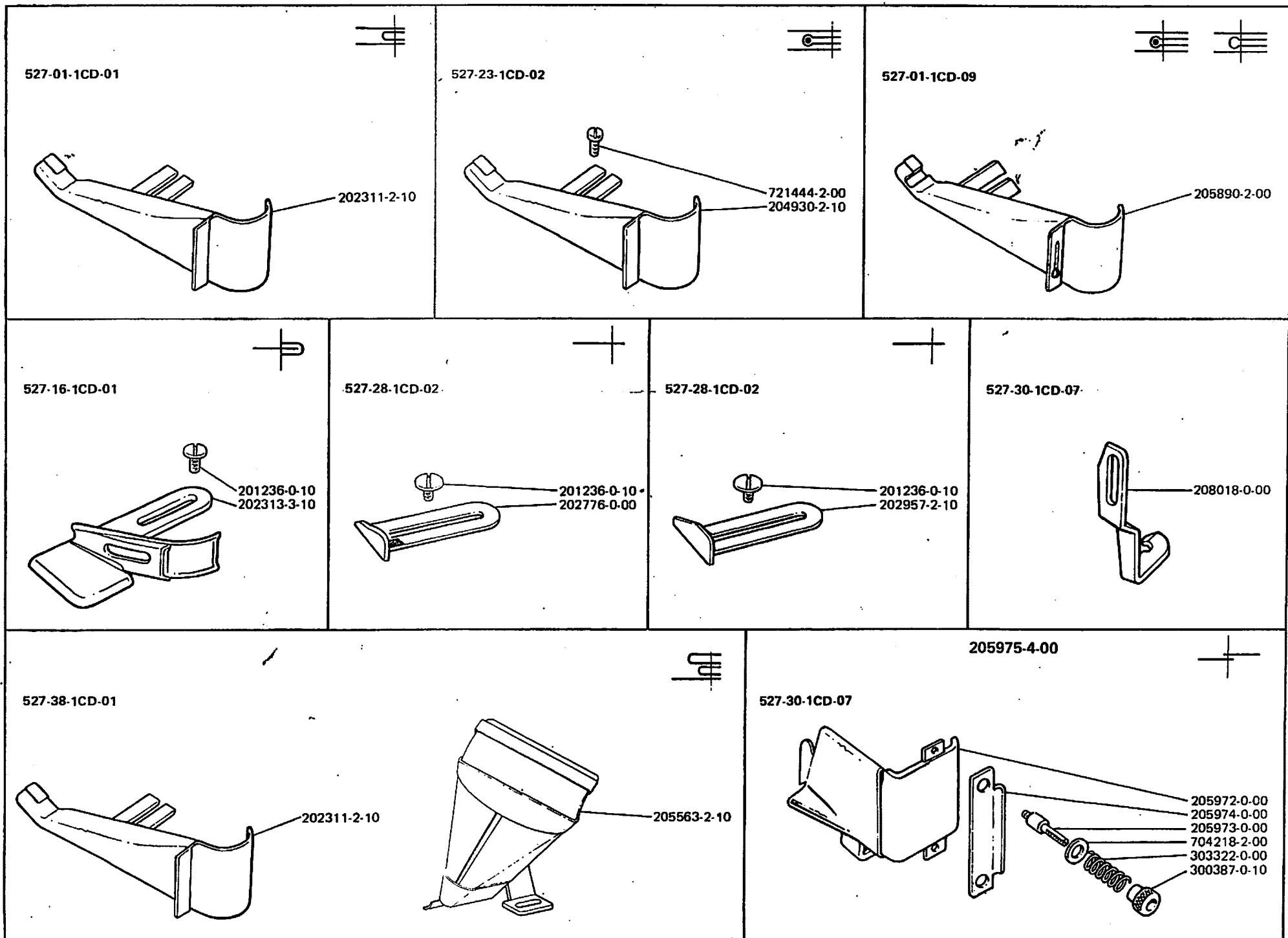
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| <p>206350-3-00</p> <p>527-10-1CD-06</p>  <p>Assemblaggi, senza orlatura, di tessuti medi e leggeri Assembly, without hemming, of medium and light weight fabrics Assemblages, sans ourlier, de tissus moyens et legers</p> | <p>207100-3-01</p> <p>527-00-1CD-25</p>  <p>Assemblaggio teli ombrelli Umbrella panels assembly Assemblages toiles de parapluies</p> | <p>207147-3-01</p> <p>527-00-1CD-26</p>  <p>Surfilatura di strofinacci leggeri Serging of light floor-cloths Surfilage de serpilleres legeres</p> | <p>208365-3-00</p> <p>527-00-1CD-21</p>  <p>Assemblaggi tessuti scivolosi Slippery fabrics assembly Assemblages tissus glissants</p> |
| <p>From the library of Superior Sewing Machine & Supply LLC www.supsew.com</p> | | | |

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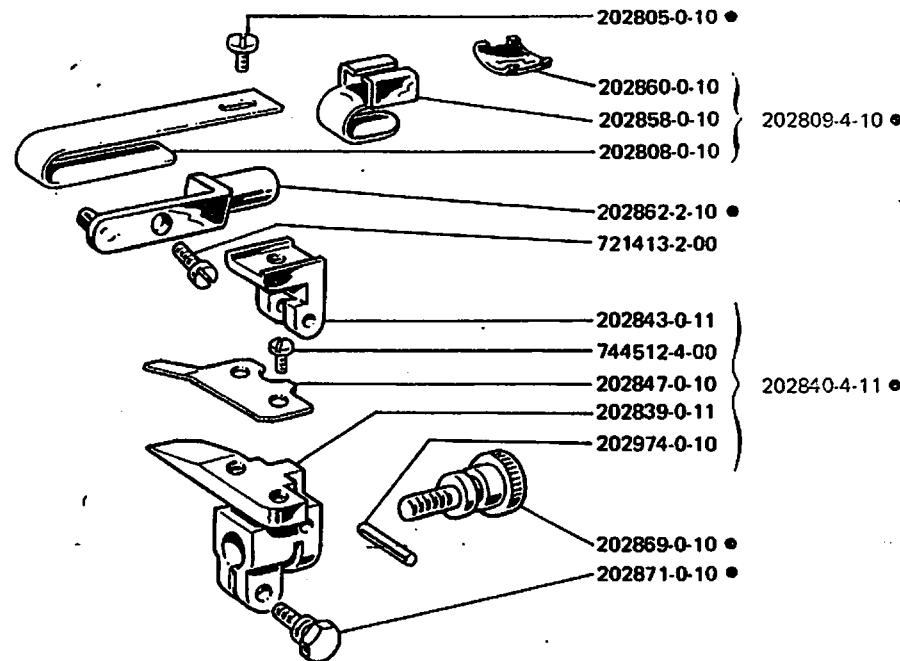
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| TESTA HEAD TETE | GUIDA GUIDE GUIDE | SUPPORTO SUPPORT SUPPORT | BLOCCETTO BLOCK BLOC | PIASTRINA PLATE PLAQUETTE | SQUADRETTA BRACKET EQUERRE | PIEGHETTORE FOLDING DEVICE PLISSEUR | LEVA LEVER LEVIER | GINOCCHIELLO KNEE-PRESS GENOUILLERE | PORTA ROTOLI ROLL CARRIER PORTE-ROULEAU |
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| GUIDE E PORTA ROTOLI | | GUIDES AND ROLL CARRIERS | | | | GUIDES ET PORTE ROULEAUX | | | |
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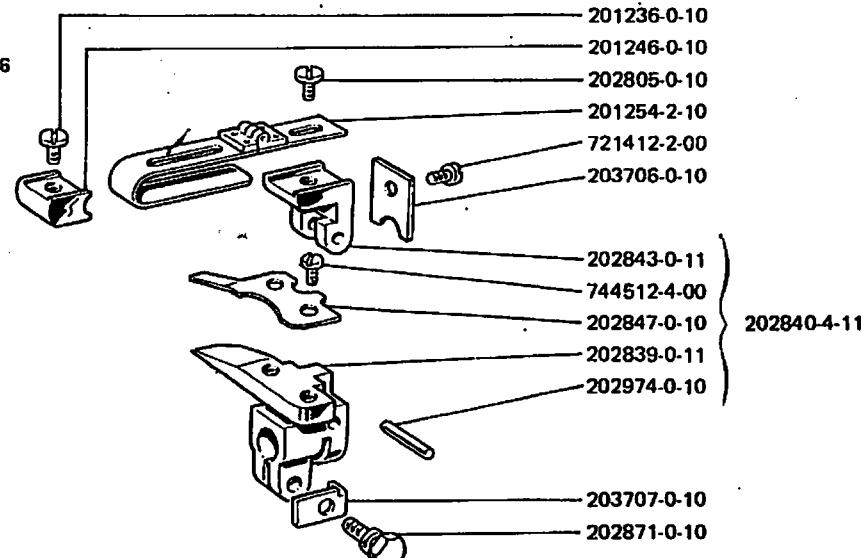
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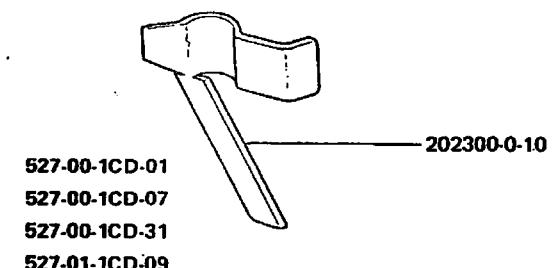


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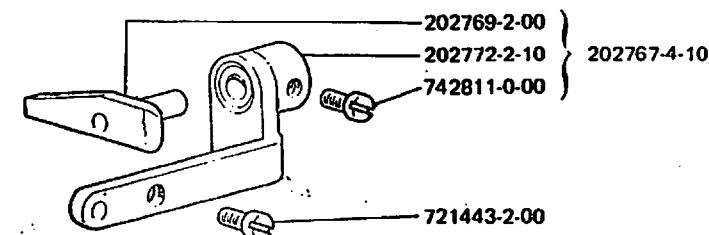
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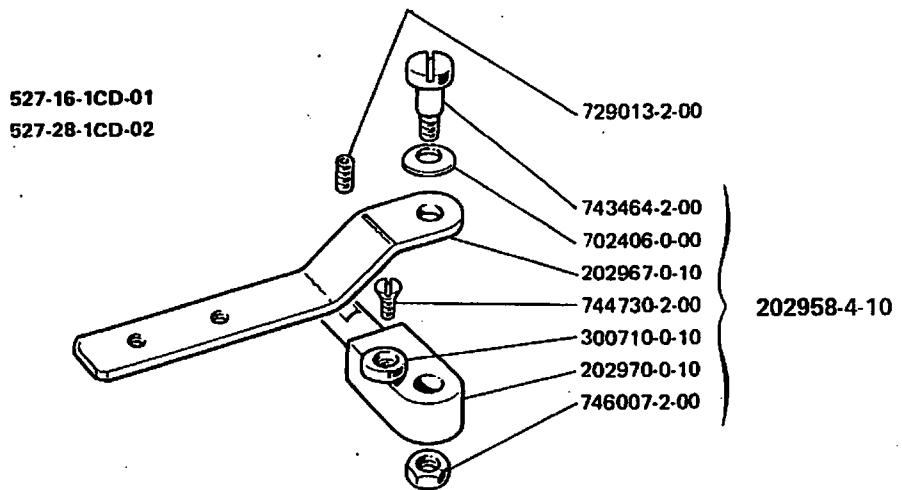
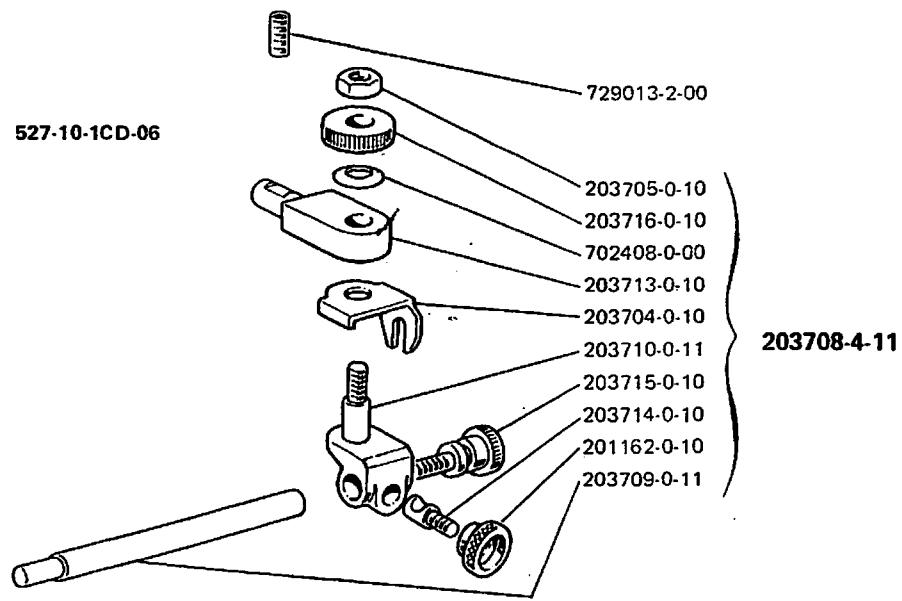
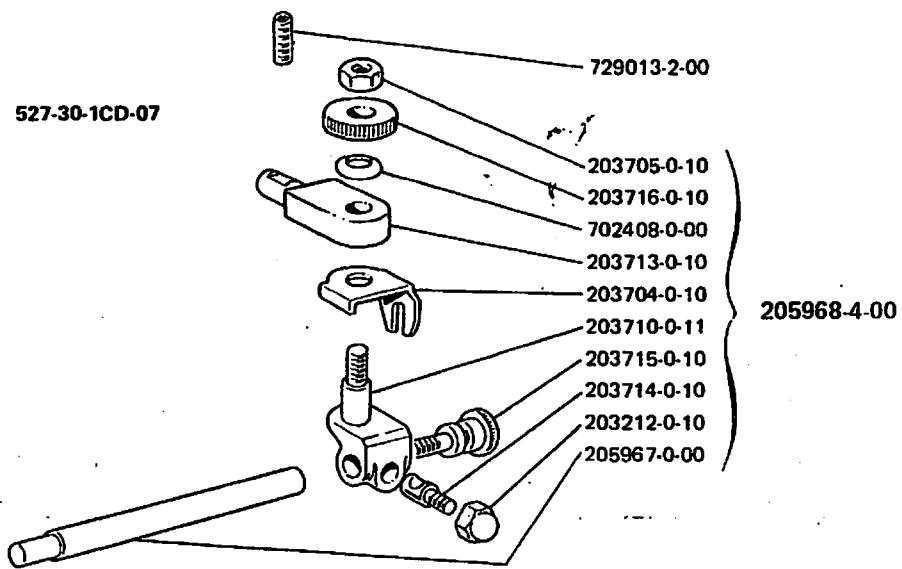
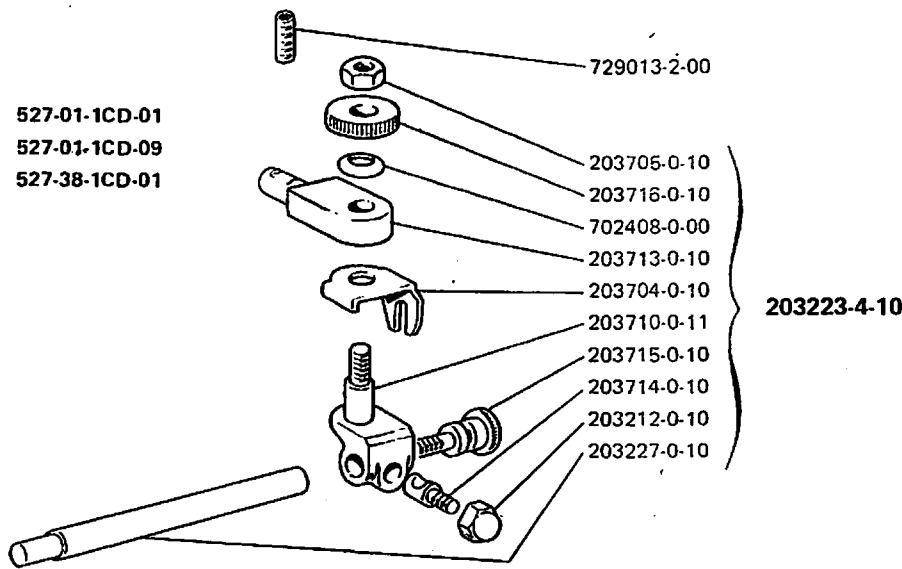
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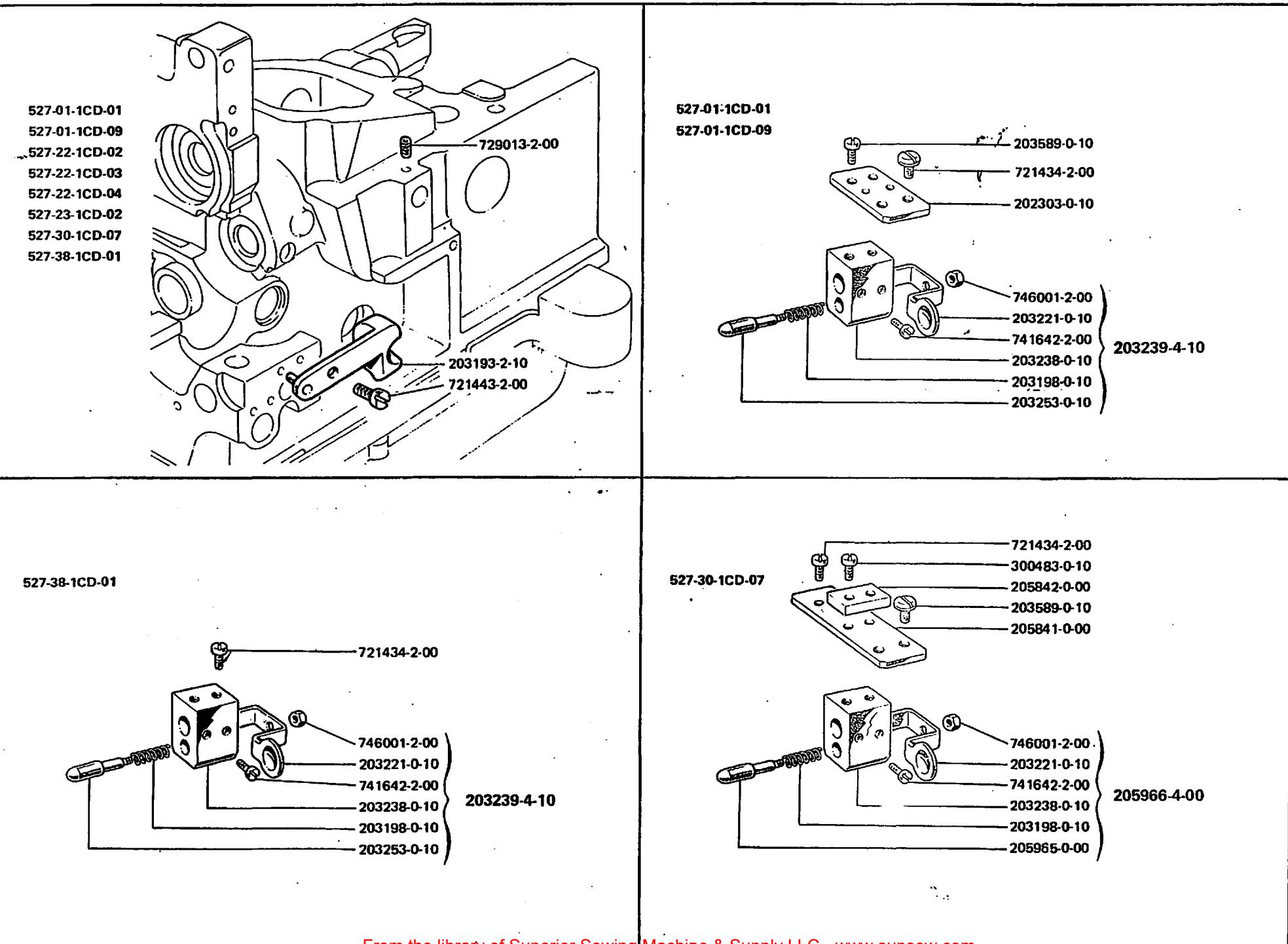


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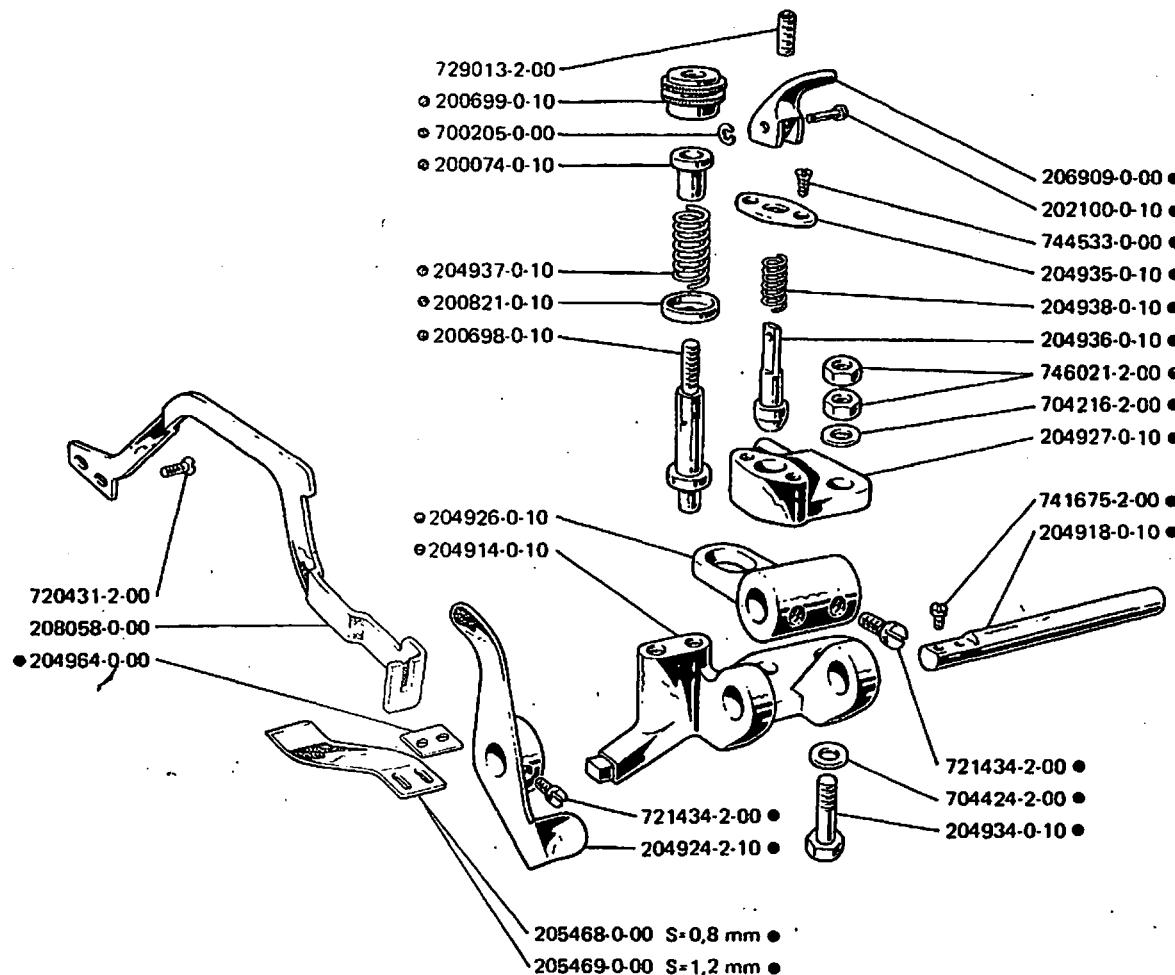
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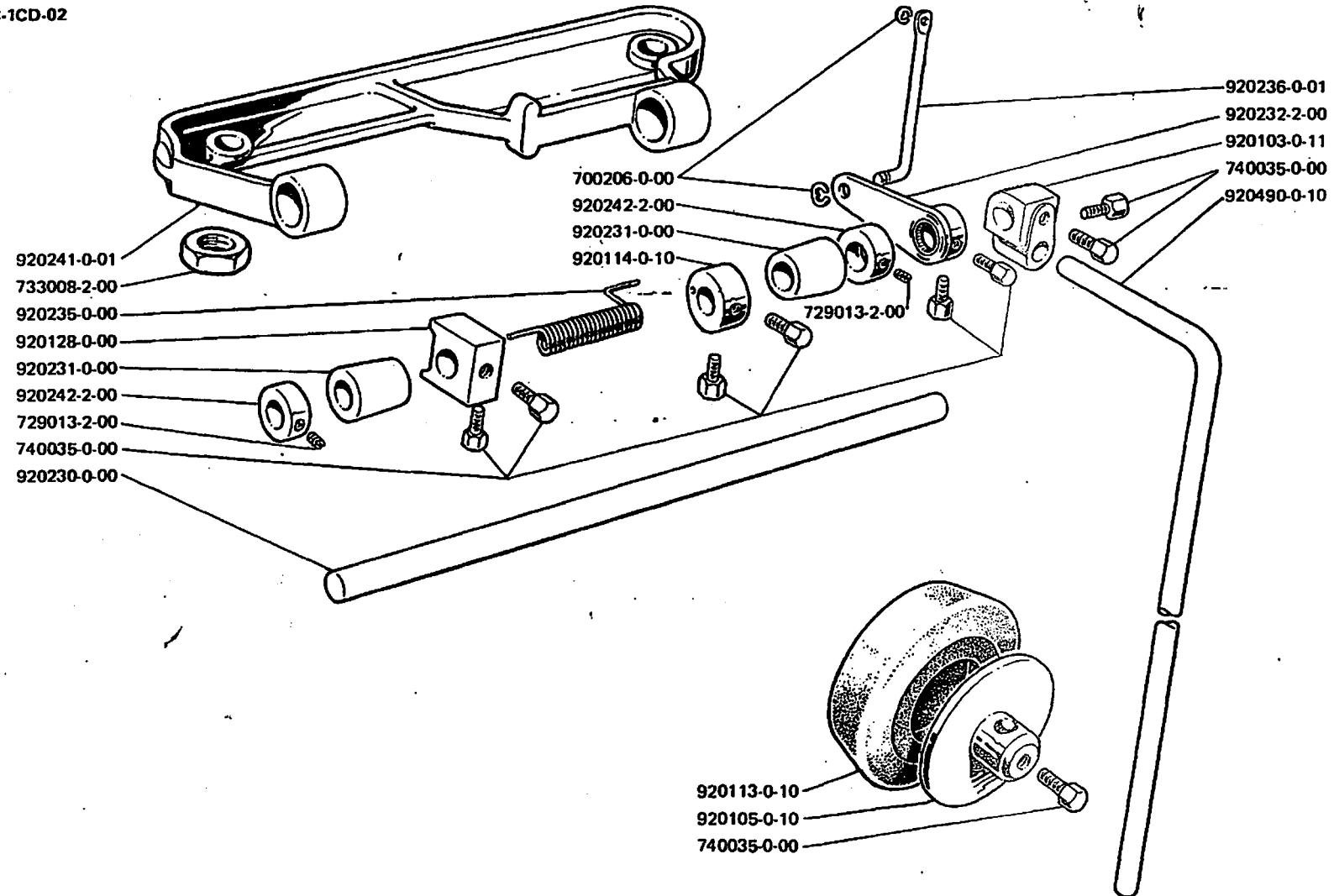
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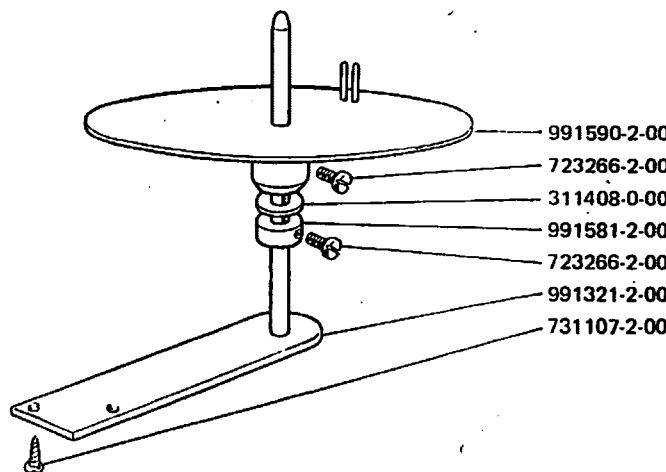
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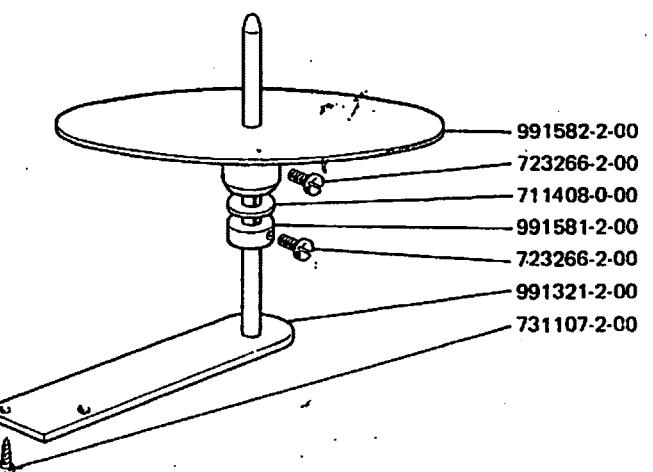
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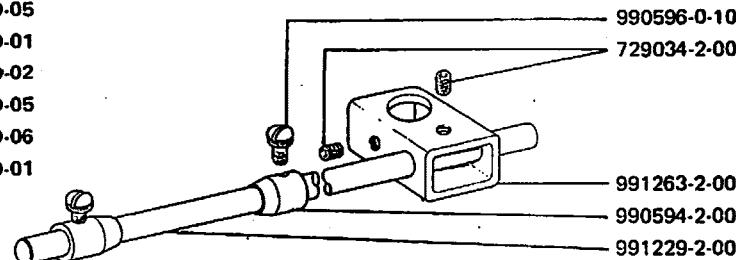
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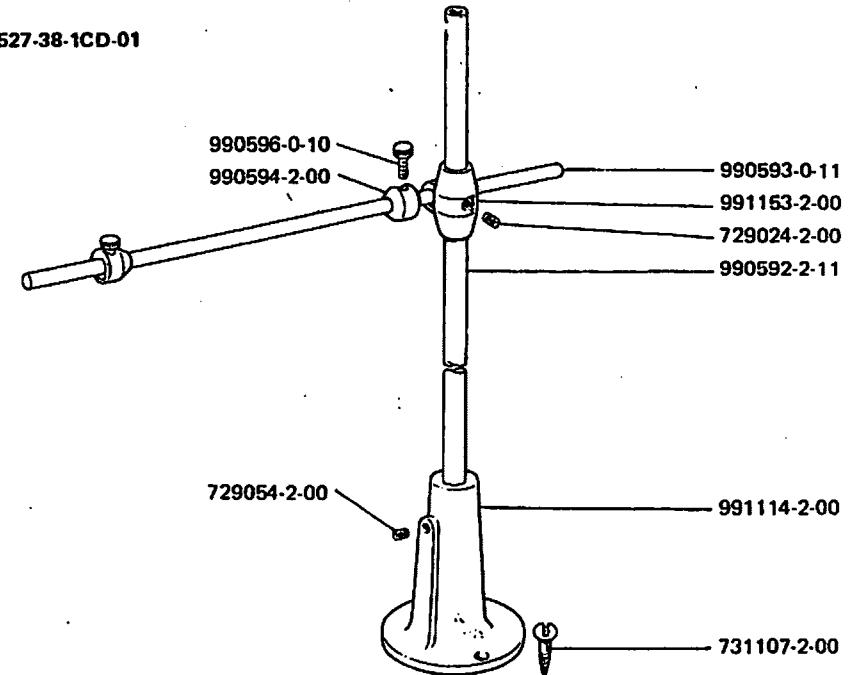
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