

# Rimoldi®

CATALOGO PEZZI DI RICAMBIO  
SPARE PARTS CATALOGUE  
CATALOGUE RECHANGES  
ERSÄTZTEILELISTE

|               |               |               |
|---------------|---------------|---------------|
| 527-00-2CD-14 | 527-00-2CD-18 | 527-00-2CD-47 |
| 527-00-2CD-12 | 527-00-2CD-32 | 527-01-2CD-05 |
| 527-00-2CD-13 | 527-00-2CD-38 | 527-01-2CD-06 |
| 527-00-2CD-15 | 527-00-2CD-41 | 527-01-2CD-20 |
| 527-00-2CD-16 | 527-00-2CD-44 | 527-22-2CD-06 |
| 527-00-2CD-17 | 527-00-2CD-45 |               |

**n. 248**  
EDIZIONE - EDITION 7/81

Il presente Catalogo Pezzi di Ricambio è costituito da due parti: la prima, definita come "Catalogo base", comprende i particolari montati sulla testa più significativa (la prima dell'elenco in copertina); la seconda comprende tutti i particolari delle altre teste basi o derivate, che differiscono da quella del Catalogo base.

Le Teste basi sono elencate in copertina con un carattere più grande rispetto a quello delle derivate.

Nella consultazione del Catalogo tenere presente che:

1. Tutti i particolari non fornibili scolti non vengono richiamati singolarmente, ma soltanto illustrati nel gruppo d'appartenenza.
2. I riferimenti delle figure dei particolari che compongono il gruppo sono di norma raggruppati in una parentesi. In alcuni casi però, dove non è possibile il raggruppamento, i numeri che nelle tavole illustrative richiamano i singoli pezzi sono affiancati dallo stesso segno particolare, con cui è indicato l'intero gruppo.

3. Sulle tavole relative alle altre teste sono elencati tutti i particolari diversi o non montati sulla testa del Catalogo Base. Dette tavole portano in alto a destra il simbolo della testa cui si riferiscono (con indicato fra parentesi - nel caso di derivata - il simbolo della testa da cui deriva).

I disegni di questo gruppo di tavole illustrano soltanto i pezzi nuovi o sostanzialmente diversi rispetto a quelli montati sulla testa più significativa del Catalogo.

I particolari richiamati come simbolo, ma non illustrati, conservano lo stesso numero di figura dei corrispondenti raffigurati sul Catalogo base.

I particolari comuni a tutte le teste comprese nel Catalogo, vengono richiamati soltanto nel primo gruppo di tavole

I particolari definiti come "pezzi annullati" si intendono quelli non montati sulla testa a cui la tavola si riferisce. Nel caso di un gruppo annullato, viene indicato soltanto il simbolo del gruppo, ma devono intendersi annullati anche tutti i particolari componenti il gruppo stesso.

Per ogni testa viene sempre riportata interamente la tavola relativa agli organi di cucitura

Per facilitare la ricerca viene riportato l'indice numerico di tutti i particolari illustrati sul Catalogo base, con la relativa tavola in cui gli stessi sono richiamati.

#### AGHI

Gli aghi sono contraddistinti dal sistema e dalla finezza, la quale indica il diametro medio espresso in centesimi di millimetro.

Il sistema dell'ago e la finezza sono marcati oltre che sulla busta, anche sull'ago stesso.

Nelle ordinazioni precisare, oltre il simbolo, il sistema e la finezza degli aghi desiderati. In caso di dubbio, allegare, un ago campione o una bustina vuota.

#### AVVERTENZA

Nella richiesta di parti di ricambio citare sempre il relativo numero di matricola della macchina, il simbolo del particolare e la denominazione ufficiale usata sul catalogo.

This spare parts catalogue is made up of two parts. In the first one, called "basic catalogue", all the details of most representative head are listed (the first head listed on the cover), the second one includes the details of the other main heads or derived ones, which are different from that of the basic catalogue

The main heads are listed on the cover in bigger lettering to distinguish them from the derived heads.

When you consult the catalogue will you please note that.

- 1 all parts which cannot be supplied by themselves are not indicated alone, but shown together with the group to which they belong;
- 2 the references of the pictures of the parts making up the group are usually put in brackets  
In some cases, however, when their grouping is not possible, the numbers of the various parts in the tables are marked with the same particular sign with which the whole group is indicated.

- 3 In the tables of the other heads there are listed all the parts not fitted on the head in the basic catalogue  
These tables are marked at the top right hand corner with the symbol of the head which the table refers to

The drawings in this group of tables show only the parts which are new or basically different from those fitted on the most representative head in the catalogue

The parts which are represented only by the symbol but not illustrated keep the same figure number as the corresponding parts shown in the basic catalogue

The parts which are common to all the heads in the catalogue are listed only in the first group of tables.

Parts marked "annulled part" are those not fitted on the head which the table refers to  
When an assembly has been annulled only the assembly symbol is specified, but all the parts forming the assembly must also be considered annulled

For each head the table for sewing parts is always repeated completely

To make it easier to locate the parts, the reference numbers of all of those shown in the basic catalogue are listed together with the number of the table in which they are to be found

#### NEEDLES

The needles are marked with system and size, the size indicates the average diameter in hundredths of a millimeter

The system and size of the needle are shown on the packet as well as on the needle itself

When ordering please state symbol, system and size. If you have doubts, enclose a sample needle or an empty packet with your order

#### ATTENTION

When ordering spare parts always state the serial number of the machine, the symbol of the part in question and the description given in the catalogue

Ce catalogue "pièces détachées" est formé de deux parties. la première appelée "catalogue base" comprend toutes les pièces montées sur la tête la plus significative (celle en tête de la liste de couverture), la seconde comprend toutes les pièces montées sur les autres têtes de base ou dérivées qui sont différentes de celle du "catalogue base"

Les têtes de base sont énumérées sur la couverture, en caractères plus grands que les têtes dérivées

Lorsque l'on consulte le catalogue, se souvenir que

- 1 Toutes les pièces qui ne sont pas fournies séparément mais qui font partie d'un groupe, ne sont pas indiquées séparément
- 2 Les symboles des pièces qui forment un groupe sont regroupés entre parenthèses. Cependant, lorsque ceci n'a pas été possible, les symboles, qui dans les tables d'illustration correspondent aux pièces, sont suivis du même signe particulier qui indique le groupe tout entier

- 3 Dans les tables relatives aux autres têtes, nous avons indiqué toutes les pièces différentes de celles de tête du "catalogue base" ou qui ne sont pas montées sur ces dernières. Ces tables portent, en haut à droite, le symbole des têtes auxquelles elles se réfèrent (pour les dérivées, le symbole de la tête de laquelle elles dérivent est indiqué entre parenthèses)

Les dessins de ce groupe de tables représentent seulement les nouvelles pièces ou celles qui sont différentes des pièces montées sur la tête la plus significative du catalogue

Les pièces indiquées par un symbole, mais qui ne sont pas illustrées, gardent le même numéro de dessin que celles correspondantes, illustrées sur le catalogue base

Les pièces communes à toutes les têtes du catalogue, sont indiquées seulement dans le premier groupe de tables.

Les pièces définies comme "pièces annulées" sont celles qui ne sont pas montées sur la tête à laquelle se réfère la table. Dans le cas de l'annulation d'un groupe, nous indiquons seulement le symbole du groupe, mais toutes les pièces qui forment ce groupe sont annulées

Pour chaque tête est toujours indiquée la table se référant aux organes de couture

Pour faciliter la recherche, le catalogue renferme l'index numérique de toutes les pièces illustrées avec indication de la table dans laquelle elles sont indiquées

#### AIGUILLES

Les aiguilles se différencient par le système et la grosseur, laquelle indique le diamètre moyen exprimé en centièmes de millimètre

Le système de l'aiguille et sa grosseur, sont indiqués non seulement sur le sachet mais également sur l'aiguille

Dans la commande, préciser, en plus du symbole, le système et la grosseur des aiguilles désirées. En cas de doute, joindre une aiguille comme modèle ou un sachet vide

#### ATTENTION

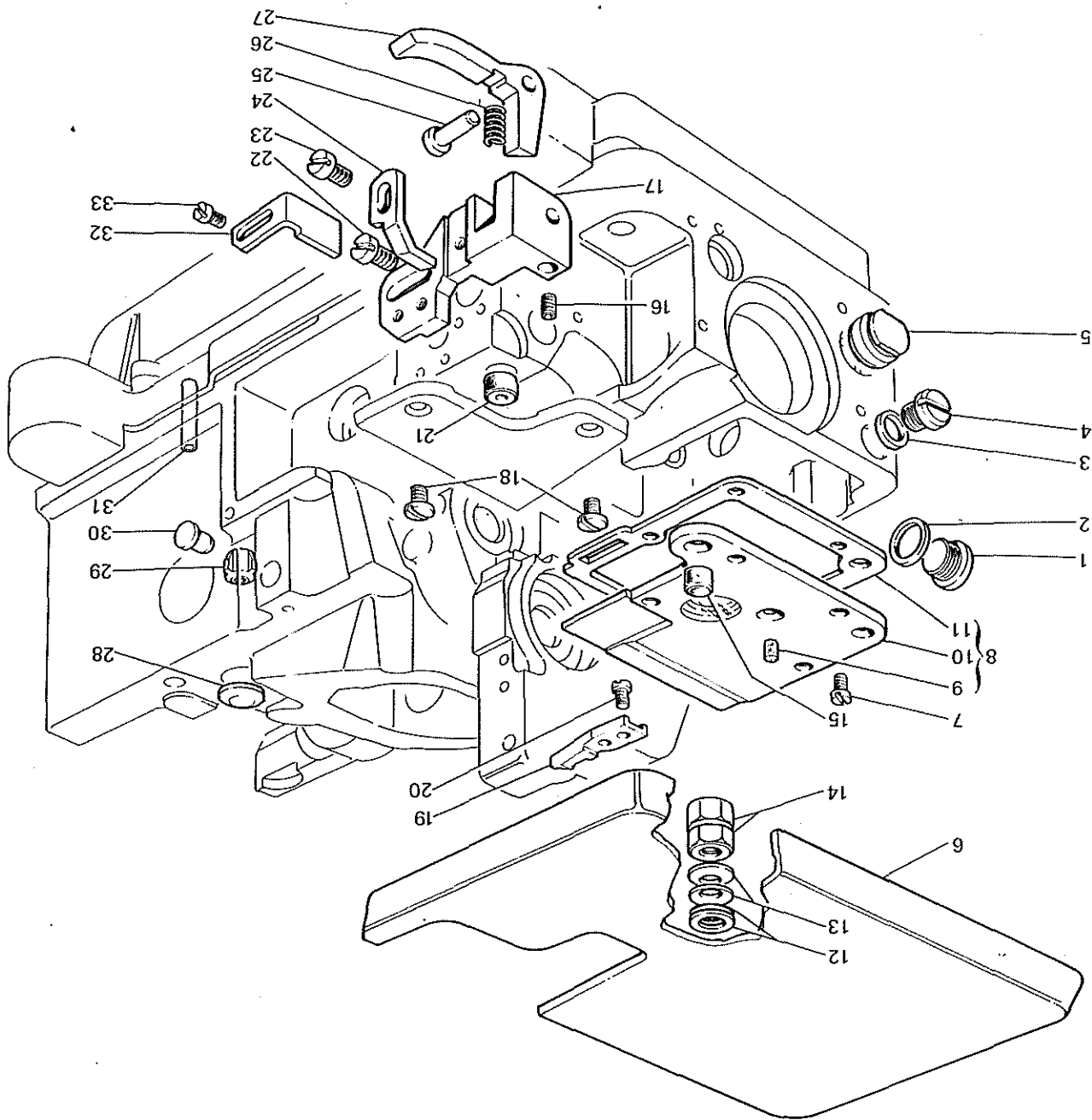
Dans la commande de pièces détachées, indiquer toujours le numéro de la machine, le symbole de la pièce et la dénomination officielle mentionnée sur le catalogue

| AV. N.<br>B. N. | DESCRIZIONE                          | DESCRIPTION                          | DESCRIPTION                           |
|-----------------|--------------------------------------|--------------------------------------|---------------------------------------|
| 1               | COPERCHIO E PIANO DI LAVORO          | COVER AND WORKING PLATE              | COUVERCLE ET PLAN DE TRAVAIL          |
| 2               | SPORTELLO E CARTER ANTERIORE         | COVER AND FRONT CARTER               | COUVERCLE ET CARTER AVANT             |
| 3               | COPERCHIO CON TENS. E PASSAFILI      | COVER WITH TENS.AND THREAD GUIDE     | COUVERCLE AVEC TENSIONS ET PASSE-FILS |
| 4               | ALBERO PRINCIPALE CON ECCENTRICO     | MAIN SHAFT WITH ECCENTRIC            | ARBRE PRINCIPAL AVEC EXCENTRIQUE      |
| 5               | COMANDO GRIFFA CON ECCENTR. REG.     | FEED DOG CONTROL WITH ECCENTRIC      | COMM. GRIFFE AVEC EXCENTRIQUE         |
| 6               | GR. MANIC. E PORTA CROCHET SUP. INF. | COUPLING ASS. AND UPPER-LOWER LOOPER | GROUPE MANCHON ET CROCHET SUP. INF.   |
| 7               | CINEMATISMO BARRA AGO                | NEEDLE BAR CONTROL                   | CINEMATISME BARRE-AIGUILLE            |
| 8               | SUPPORTO E LEVA PREMISTOFFA          | SUPPORT AND PRESSER LEVER            | SUPPORT ET LEVIER PRESSE-TISSUE       |
| 9               | PORTA COLTELLI                       | KNIVES HOLDER                        | PORTE COUTEAUX                        |
| 10              | BACINELLA E POMPA OLIO               | OIL SUMP AND OIL PUMP                | RESERVOIR ET POMPE A HUILE            |
| 11              | ORGANI DI CUCITURA                   | SEWING PARTS                         | ORGANES DE COUTURE                    |
| 12              | ACCESSORI IN DOTAZIONE               | AUXILIARY EQUIPMENT                  | ACCESSOIRES EN DOTATION               |
| 13              | GRUPPO GINOCCHIELLO                  | KNEE-PRESS ASSEMBLY                  | GROUPE GENOUILLERE                    |
| 14              | PIAZZAMENTO NORMALE                  | NORMAL SETTING                       | INSTALLATION NORMALE                  |
| 15              | PIAZZAMENTO INCASSATO                | SUBMERGED SETTING                    | INSTALLATION ENCASTREE                |
| 16              | PORTA BOBINE                         | BOBBIN CARRIER                       | PORTE BOBINE                          |
| 17              | TESTA 527-00-2CD-12                  | 527-00-2CD-12 HEAD                   | TETE 527-00-2CD-12                    |
| 18              | TESTA 527-00-2CD-13                  | 527-00-2CD-13 HEAD                   | TETE 527-00-2CD-13                    |
| 19              | TESTA 527-00-2CD-15                  | 527-00-2CD-15 HEAD                   | TETE 527-00-2CD-15                    |
| 20              | TESTA 527-00-2CD-16                  | 527-00-2CD-16 HEAD                   | TETE 527-00-2CD-16                    |
| 21              | TESTA 527-00-2CD-17                  | 527-00-2CD-17 HEAD                   | TETE 527-00-2CD-17                    |
| 22              | TESTA 527-00-2CD-18                  | 527-00-2CD-18 HEAD                   | TETE 527-00-2CD-18                    |
| 23              | TESTA 527-00-2CD-32                  | 527-00-2CD-32 HEAD                   | TETE 527-00-2CD-32                    |
| 24              | TESTA 527-00-2CD-38                  | 527-00-2CD-38 HEAD                   | TETE 527-00-2CD-38                    |
| 25              | TESTA 527-00-2CD-41                  | 527-00-2CD-41 HEAD                   | TETE 527-00-2CD-41                    |
| 26              | TESTA 527-00-2CD-44                  | 527-00-2CD-44 HEAD                   | TETE 527-00-2CD-44                    |
| 27              | TESTA 527-00-2CD-45                  | 527-00-2CD-45 HEAD                   | TETE 527-00-2CD-45                    |
| 28              | TESTA 527-00-2CD-47                  | 527-00-2CD-47 HEAD                   | TETE 527-00-2CD-47                    |
| 29              | TESTA 527-01-2CD-05                  | 527-01-2CD-05 HEAD                   | TETE 527-01-2CD-05                    |
| 30              | TESTA 527-01-2CD-06                  | 527-01-2CD-06 HEAD                   | TETE 527-01-2CD-06                    |
| 31              | TESTA 527-01-2CD-20                  | 527-01-2CD-20 HEAD                   | TETE 527-01-2CD-20                    |
| 32              | TESTA 527-22-2CD-06                  | 527-22-2CD-06 HEAD                   | TETE 527-22-2CD-06                    |

| Part. N.    | Tav. N. | Part. N.    | Tav. N. | Part. N.    | Tav. N. | Part. N.    | Tav. N. | Part. N.    | Tav. N. | Part. N.    | Tav. N. | Part. N.    | Tav. N. |
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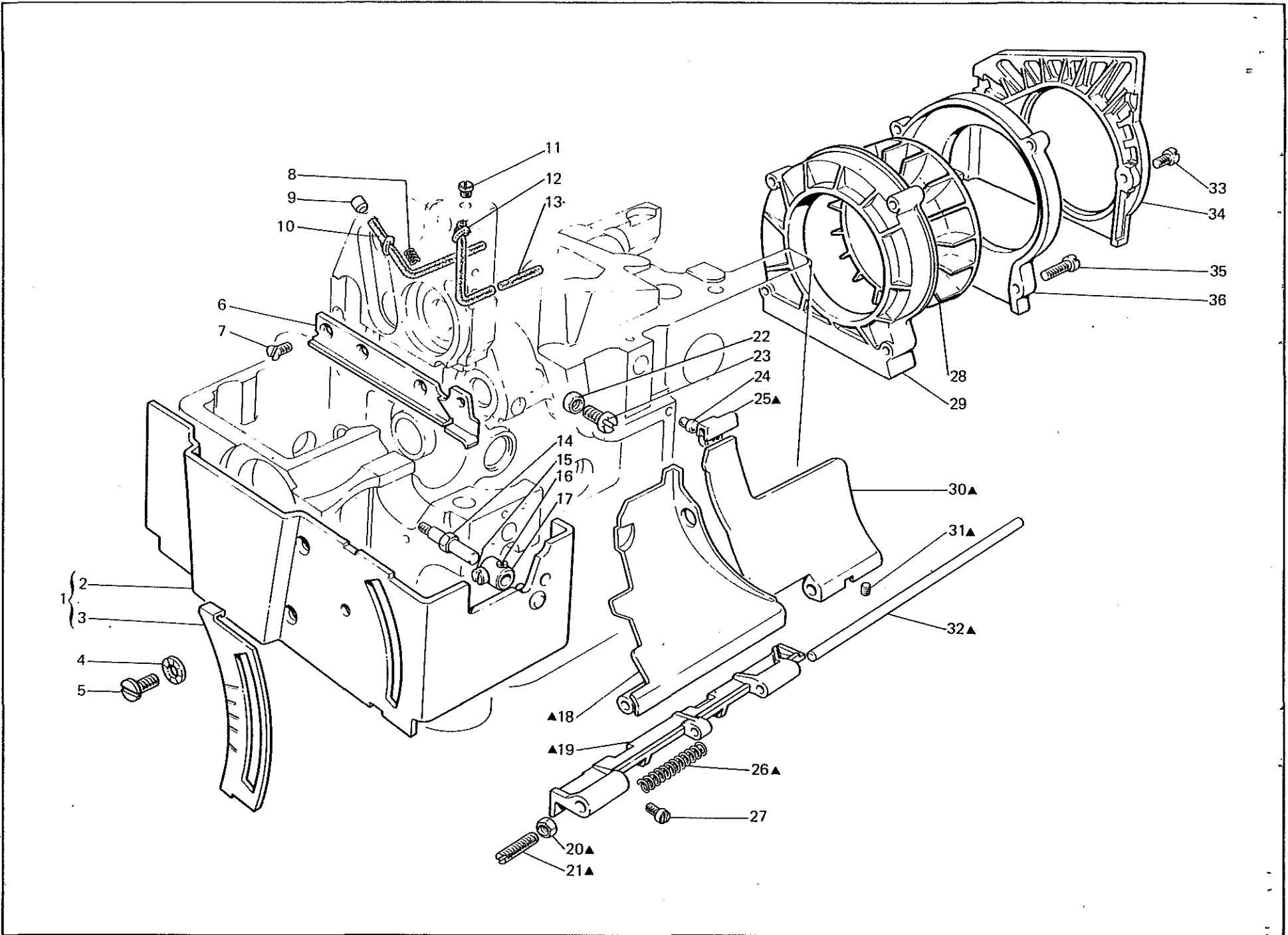
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| 091-0-00   | 3        | 701124-0-00 | 10       | 721435-2-00 | 2          | 741413-0-00 | 5        | 746208-2-00 | 2        | 901103-0-10 | 15       | 991106-2-00 | 16    |
| 097-4-00   | 5        | 701133-0-00 | 4        | 721475-2-00 | 15         | 741415-0-00 | 6        | 746402-2-00 | 14-15    | 901104-0-00 | 15       | 991107-2-00 | 16    |
| 105-4-00   | 3        | 701151-0-00 | 10       | 721484-2-00 | 3-10       | 741415-2-00 | 11       | 746409-2-00 | 14-15    | 901105-0-00 | 15       | 991108-2-00 | 16    |
| 113-2-00   | 8        | 702415-0-00 | 1        | 721494-2-00 | 10         | 741453-0-00 | 8        | 765200-6-10 | 7        | 920103-0-10 | 13       | 991111-2-00 | 16    |
| 116-4-00   | 8        | 703005-0-00 | 16       | 721524-2-00 | 8          | 741535-0-00 | 10       | 778202-0-00 | 6        | 920105-0-10 | 13       | 991112-0-00 | 16    |
| 114-4-10   | 7        | 703405-0-00 | 2        | 721883-0-00 | 6          | 741546-2-00 | 5        | 778204-0-00 | 7-8      | 920106-0-10 | 13       | 991113-0-00 | 16    |
| 112-3-01   | 7        | 704004-0-00 | 8        | 722031-2-00 | 1          | 741552-0-00 | 7        | 778206-0-00 | 11       | 920113-0-10 | 13       | 991114-2-00 | 16    |
| 116-4-01   | 7        | 704009-4-00 | 14-15    | 722063-2-00 | 2-4-5-8-10 | 741558-0-00 | 3        | 778208-0-00 | 7        | 920114-0-10 | 13       | 991120-5-00 | 16    |
| 116-4-00   | 7        | 704314-2-00 | 5        | 722431-2-00 | 16         | 741657-0-00 | 3        | 778236-0-00 | 6        | 920128-0-00 | 13       | 991121-3-00 | 16    |
| 116-4-00   | 2        | 704345-2-00 | 14-15    | 722471-2-00 | 9          | 741658-2-00 | 1-8      | 778241-0-00 | 1        | 920230-0-00 | 13       | 991128-2-00 | 16    |
| 116-5-0-00 | 1        | 704346-2-00 | 14       | 722480-2-00 | 7          | 741675-2-00 | 11       | 778401-0-00 | 6        | 920231-0-00 | 13       | 991129-3-00 | 16    |
| 116-9-0-00 | 3        | 704406-0-00 | 9        | 722511-2-00 | 10         | 741724-0-00 | 2        | 778403-0-00 | 6        | 920232-2-00 | 13       | 991179-0-00 | 16    |
| 117-4-00   | 3        | 704409-0-00 | 9        | 722905-2-00 | 14-15      | 741745-2-00 | 5        | 778405-0-00 | 6        | 920235-0-00 | 13       | 991186-0-00 | 14-15 |
| 117-9-2-00 | 3        | 704409-2-00 | 14-15    | 722917-2-00 | 15         | 741936-2-00 | 1        | 778410-0-00 | 6        | 920236-0-01 | 13       | 991186-1-00 | 14-15 |
| 118-4-2-00 | 3        | 704424-2-00 | 14-15    | 724032-0-00 | 5-7        | 741956-2-00 | 3-4      | 778414-0-00 | 7        | 920237-0-01 | 13       | 991187-0-00 | 14    |
| 118-5-2-00 | 3        | 704428-2-00 | 1        | 724895-2-00 | 2          | 741963-0-00 | 1        | 778417-0-00 | 2-5-7    | 920241-0-00 | 13       | 991188-0-00 | 15    |
| 119-7-3-00 | 3        | 704536-0-00 | 14-15    | 727014-2-00 | 7          | 742068-2-00 | 14-15    | 778419-0-00 | 7        | 920242-2-00 | 13       | 991189-0-00 | 14-15 |
| 120-4-2-00 | 3        | 704630-0-00 | 3        | 727021-0-00 | 11         | 742086-2-00 | 10       | 778503-0-00 | 7        | 920245-4-01 | 13       | 991218-0-00 | 14-15 |
| 122-0-0-00 | 3        | 704808-0-00 | 5        | 727096-0-00 | 8          | 742457-2-00 | 9        | 778511-0-00 | 7        | 920246-4-01 | 13       | 991400-4-02 | 12    |
| 122-1-0-00 | 3        | 704813-0-00 | 10       | 727884-0-00 | 5          | 742758-0-00 | 9        | 778522-0-00 | 8        | 920490-0-10 | 13       | 991415-4-00 | 12    |
| 122-2-0-00 | 3        | 704829-0-00 | 5        | 729012-2-00 | 7          | 742838-2-00 | 2        | 778832-0-00 | 2        | 925433-0-00 | 16       |             |       |
| 122-4-0-00 | 3        | 704841-0-00 | 5        | 729013-2-00 | 13         | 743243-2-00 | 6        | 778833-0-00 | 2        | 990075-1-13 | 12       |             |       |
| 131-4-00   | 3        | 704847-0-00 | 6        | 729022-2-00 | 1-10       | 743471-2-00 | 7-9      | 778835-0-00 | 9        | 990176-0-10 | 12       |             |       |
| 121-8-0-10 | 3        | 704848-0-00 | 6        | 729032-2-00 | 5          | 744332-2-00 | 5-8      | 778837-0-00 | 7        | 990179-4-11 | 14-15    |             |       |
| 158-6-0-10 | 8-10     | 705008-0-00 | 5        | 729034-2-00 | 7-16       | 744334-2-00 | 5-7-9    | 780214-0-40 | 11       | 990183-0-12 | 12       |             |       |
| 160-8-0-00 | 2        | 705029-0-00 | 7-9      | 729051-2-00 | 5-7-8      | 744512-4-00 | 5        | 788001-0-01 | 3        | 990310-0-10 | 14-15    |             |       |
| 137-0-00   | 1        | 705208-0-00 | 5        | 729054-2-00 | 16         | 744533-0-00 | 9        | 900201-0-10 | 14       | 990311-0-10 | 14-15    |             |       |
| 156-2-0-00 | 7        | 705230-0-00 | 5        | 730011-2-00 | 5          | 744631-2-00 | 3        | 900203-0-10 | 14-15    | 990314-0-11 | 14-15    |             |       |
| 167-0-00   | 7        | 705408-0-00 | 5        | 730023-2-00 | 2          | 744634-2-00 | 2        | 900204-0-10 | 14-15    | 990316-0-10 | 14-15    |             |       |
| 120-5-0-00 | 14-15    | 705970-0-00 | 10       | 731107-2-00 | 16         | 744742-0-00 | 1        | 900694-0-11 | 14-15    | 990325-0-10 | 12       |             |       |
| 120-6-0-00 | 5-13     | 705975-0-00 | 1        | 733008-2-00 | 13-14-15   | 745002-0-00 | 3-6-7    | 900918-0-00 | 14-15    | 990335-0-10 | 10       |             |       |
| 120-7-0-00 | 5        | 705977-0-00 | 10       | 733503-0-00 | 3          | 745114-0-00 | 7-8      | 922920-0-00 | 14-15    | 990452-0-00 | 14-15    |             |       |
| 163-0-0-00 | 4        | 705982-0-00 | 1        | 733505-2-00 | 8          | 745168-0-00 | 6        | 900925-4-01 | 14-15    | 990474-0-11 | 12       |             |       |
| 102-0-0-00 | 10       | 720411-2-00 | 10       | 733507-0-00 | 10         | 745800-2-00 | 2-3-6    | 900926-0-00 | 14-15    | 990639-0-10 | 12       |             |       |
| 104-0-0-00 | 5-10     | 720431-2-00 | 3        | 733507-2-00 | 14-15      | 745810-2-00 | 6-11     | 900927-0-00 | 14-15    | 990685-0-10 | 12       |             |       |

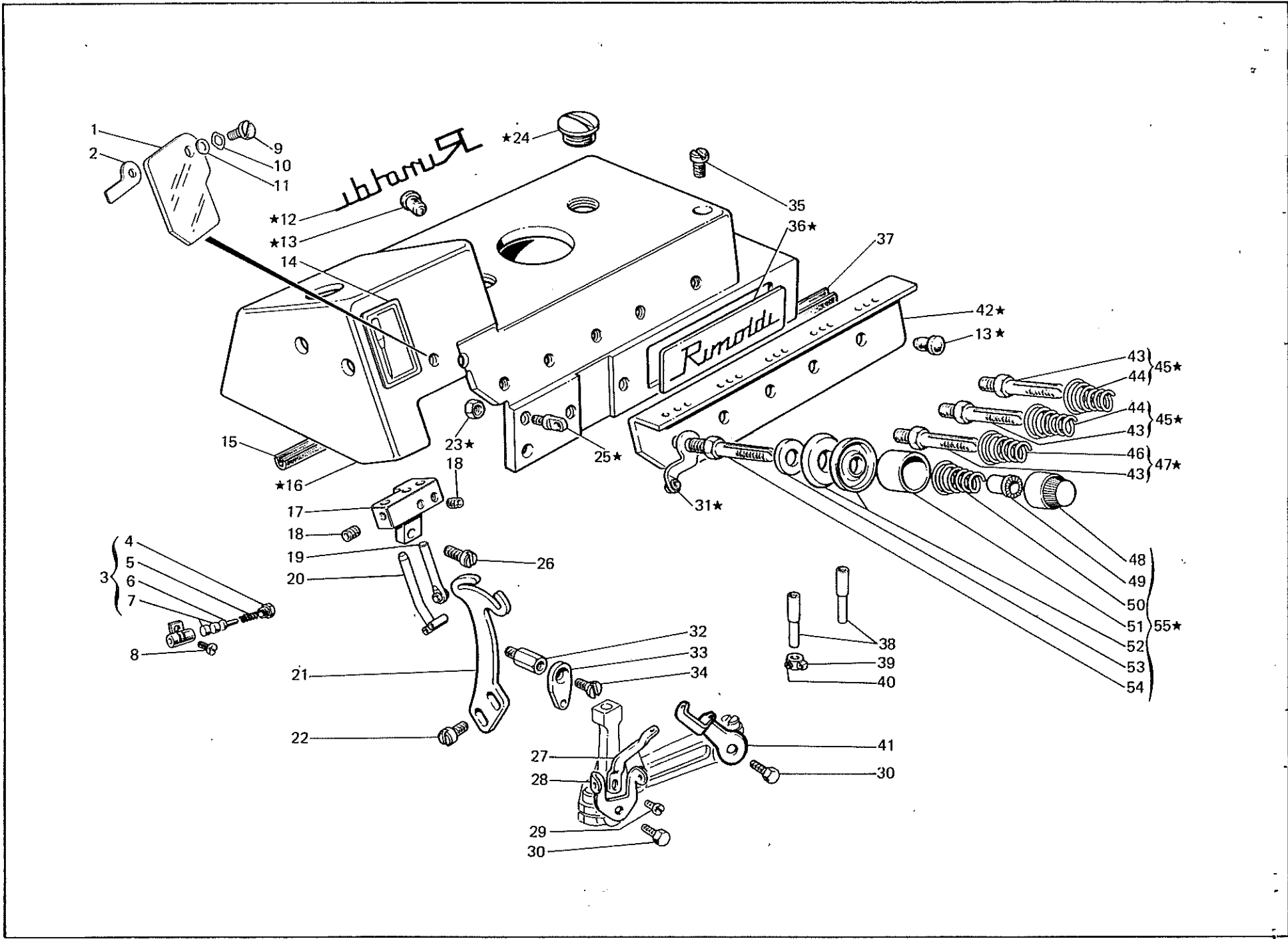


| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Pieza N. | Ct.<br>Anzahl | DESCRIZIONE                      | DESCRIPTION    | DESCRIPTION       | BENENNUNG | DESCRIPCION |
|--------------------|------------------------------------|---------------|----------------------------------|----------------|-------------------|-----------|-------------|
| 1                  | 202026-0-10                        | 1             | tappo                            | plug           | bouchon           |           |             |
| 2                  | 705982-0-00                        | 1             | guarnizione                      | gasket         | garniture         |           |             |
| 3                  | 705975-0-00                        | 1             | guarnizione                      | gasket         | garniture         |           |             |
| 4                  | 202480-0-10                        | 1             | tappo                            | plug           | bouchon           |           |             |
| 5                  | 202027-0-10                        | 1             | tappo                            | plug           | bouchon           |           |             |
| 6                  | 207955-2-01                        | 1             | piano di lavoro                  | working plate  | plan de travail   |           |             |
| 7                  | 722031-2-00                        | 4             | vite                             | screw          | vis               |           |             |
| 8                  | 207951-4-00                        | 1             | coperchio completo               | cover assembly | couvercle complet |           |             |
| 9                  | 778241-0-00                        | 1             | stoppino                         | wick           | mèche             |           |             |
| 10                 | 207952-2-00                        | 1             | coperchio                        | cover          | couvercle         |           |             |
| 11                 | 207953-0-00                        | 1             | guarnizione                      | gasket         | garniture         |           |             |
| 12                 | 704428-2-00                        | 2             | rondella                         | washer         | rondelle          |           |             |
| 13                 | 702415-0-00                        | 2             | molla a tazza                    | cup spring     | ressort à tasse   |           |             |
| 14                 | 208165-0-00                        | 2             | dado                             | nut            | écrou             |           |             |
| 15                 | 207954-0-00                        | 1             | tappo                            | plug           | bouchon           |           |             |
| 16                 | 729022-2-00                        | 1             | vite                             | screw          | vis               |           |             |
| 17                 | 207981-0-00                        | 1             | supporto sgancio piano di lavoro | support        | support           |           |             |
| 18                 | 744742-0-00                        | 2             | vite fissa placca ago            | screw          | vis               |           |             |
| 19                 | 207985-0-00                        | 1             | gancio arresto piano di lavoro   | hook           | crochet           |           |             |
| 20                 | 741936-2-00                        | 2             | vite                             | screw          | vis               |           |             |
| 21                 | 207958-0-00                        | 1             | tappo                            | plug           | bouchon           |           |             |
| 22                 | 741963-0-00                        | 2             | vite                             | screw          | vis               |           |             |
| 23                 | 741658-2-00                        | 1             | vite                             | screw          | vis               |           |             |
| 24                 | 207988-0-00                        | 1             | squadretta                       | bracket        | équerre           |           |             |
| 25                 | 207980-0-00                        | 1             | perno                            | pin            | pivot             |           |             |
| 26                 | 307137-0-00                        | 1             | molla                            | spring         | ressort           |           |             |
| 27                 | 207983-0-00                        | 1             | leva per sgancio                 | lever          | levier            |           |             |
| 28                 | 206748-0-00                        | 1             | tappo espansione                 | plug           | bouchon           |           |             |
| 29                 | 206296-0-00                        | 1             | tubetto scarico olio             | pipe           | tube              |           |             |
| 30                 | 202398-0-10                        | 1             | tappo                            | plug           | bouchon           |           |             |
| 31                 | 207758-0-01                        | 1             | bussola guida astina             | bush           | bague             |           |             |
| 32                 | 207984-0-00                        | 1             | squadretta                       | bracket        | équerre           |           |             |
| 33                 | 721412-2-00                        | 2             | vite                             | screw          | vis               |           |             |

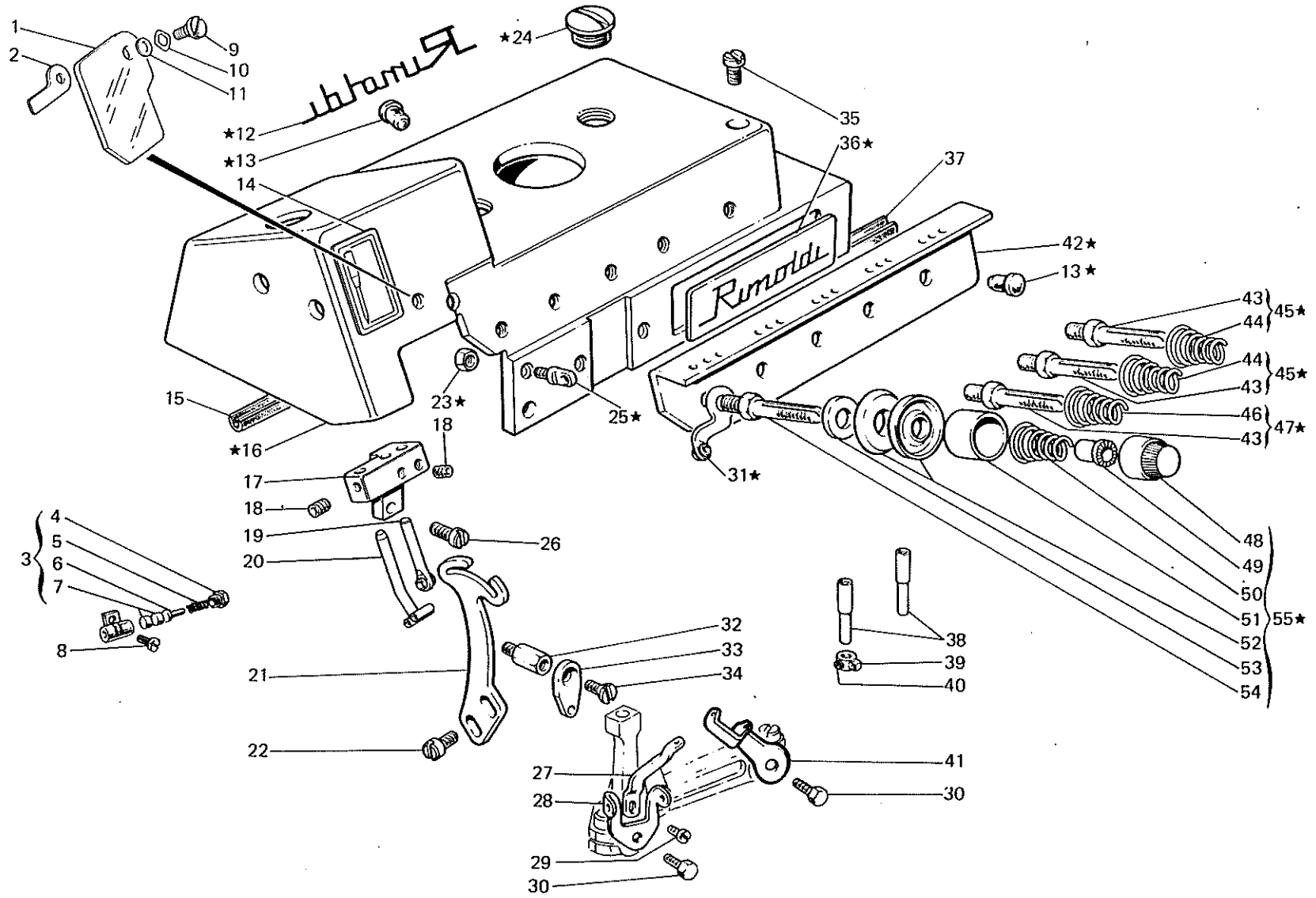




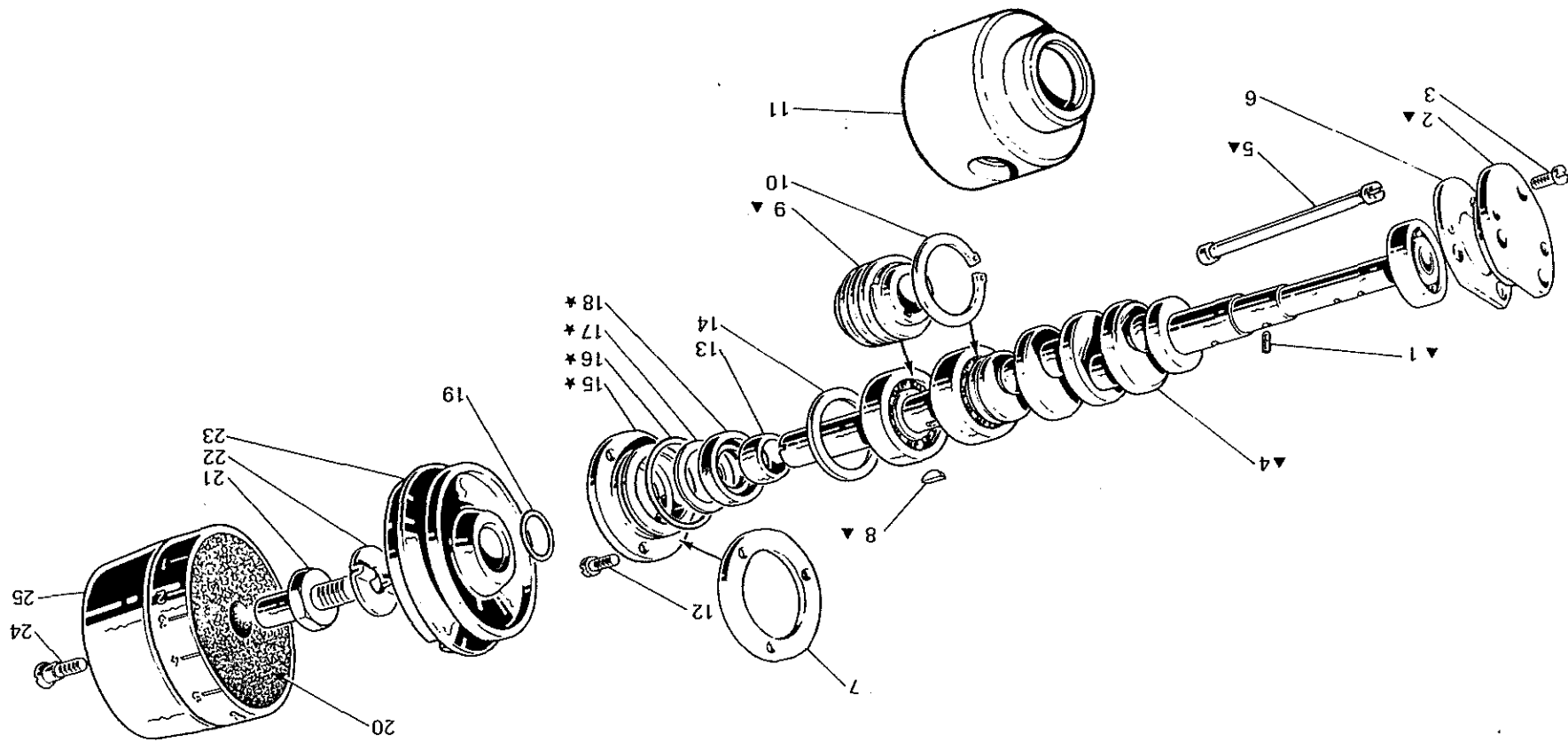
| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Piecce N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                  | DESCRIPTION          | DESCRIPTION                 | BENENNUNG | DESCRIPCION |
|--------------------|---|---------------|------------------------------|----------------------|-----------------------------|-----------|-------------|
| ▲                  | 208060-4-00                                     | 1             | sportello anteriore completo | front cover assembly | carter avant complet        |           |             |
| 1                  | 208023-4-00                                     | 1             | carter laterale completo     | side cover assembly  | carter latéral complet      |           |             |
| 2                  | 208022-2-00                                     | 1             | carter laterale              | side cover           | carter latéral              |           |             |
| 3                  | 206797-0-00                                     | 1             | piastrina                    | plate                | plaque                      |           |             |
| 4                  | 703405-0-00                                     | 4             | rondella elastica            | spring washer        | rondelle élastique          |           |             |
| 5                  | 724895-2-00                                     | 4             | vite                         | screw                | vis                         |           |             |
| 6                  | 207961-0-00                                     | 1             | carterino                    | cover                | carter                      |           |             |
| 7                  | 744634-2-00                                     | 3             | vite                         | screw                | vis                         |           |             |
| 8                  | 208164-0-00                                     | 1             | molla                        | spring               | ressort                     |           |             |
| 9                  | 301608-0-00                                     | 1             | tappo                        | plug                 | bouchon                     |           |             |
| 10                 | 778832-0-00                                     | 1             | stoppino                     | wick                 | mèche                       |           |             |
| 11                 | 742838-2-00                                     | 1             | vite                         | screw                | vis                         |           |             |
| 12                 | 778833-0-00                                     | 1             | stoppino                     | wick                 | mèche                       |           |             |
| 13                 | 778417-0-00                                     | 1             | stoppino                     | wick                 | mèche                       |           |             |
| 14                 | 206733-0-01                                     | 1             | vite per carter laterale     | screw                | vis                         |           |             |
| 15                 | 721435-2-00                                     | 1             | vite                         | screw                | vis                         |           |             |
| 16                 | 730023-2-00                                     | 1             | vite                         | screw                | vis                         |           |             |
| 17                 | 206734-2-00                                     | 1             | morsetto con viti            | clamp with screws    | collier de serrage avec vis |           |             |
| 18                 | 208080-2-00                                     | 1             | sportello scorrevole         | sliding cover        | carter coulissant           |           |             |
| 19                 | 206756-0-01                                     | 1             | cerniera                     | hinge                | charnière                   |           |             |
| 20                 | 746208-2-00                                     | 1             | dado                         | nut                  | écrou                       |           |             |
| 21                 | 206769-0-10                                     | 1             | vite di regolazione          | adjustment screw     | vis de réglage              |           |             |
| 22                 | 746007-2-00                                     | 1             | dado                         | nut                  | écrou                       |           |             |
| 23                 | 202214-0-11                                     | 1             | vite                         | screw                | vis                         |           |             |
| 24                 | 207856-0-00                                     | 1             | gommino                      | dumper               | caoutchouc                  |           |             |
| 25                 | 206764-0-00                                     | 1             | zoccolo                      | block                | socle                       |           |             |
| 26                 | 206768-0-00                                     | 1             | molla                        | spring               | ressort                     |           |             |
| 27                 | 741724-0-00                                     | 4             | vite                         | screw                | vis                         |           |             |
| 28                 | 206690-2-00                                     | 1             | ventola di raffreddamento    | cooling fan          | ventilateur                 |           |             |
| 29                 | 206688-0-00                                     | 1             | coclea per ventola           | scroll               | palier                      |           |             |
| 30                 | 207858-0-00                                     | 1             | sportello ribaltabile        | tipping cover        | carter amovible             |           |             |
| 31                 | 745800-2-00                                     | 1             | vite                         | screw                | vis                         |           |             |
| 32                 | 206767-0-00                                     | 1             | perno                        | pin                  | pivot                       |           |             |
| 33                 | 722063-2-00                                     | 1             | vite per coperchio           | screw                | vis                         |           |             |
| 34                 | 206685-0-00                                     | 1             | coperchio cinghia            | cover                | couvercle                   |           |             |
| 35                 | 202484-0-10                                     | 4             | vite                         | screw                | vis                         |           |             |
| 36                 | 206687-2-00                                     | 1             | coperchio coclea             | scroll cover         | couvercle palier            |           |             |



| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Piece N.<br>Pieza N. | Qt.<br>Pezzi | DESCRIZIONE                  | DESCRIPTION                  | DESCRIPTION                  | BENENNUNG | DESCRIPCION |
|--------------------|--|--------------|------------------------------|------------------------------|------------------------------|-----------|-------------|
| ★                  | 208105-4-00                                    | 1            | coperchio superiore completo | upper cover assembly         | couvercle supérieur complet  |           |             |
| 1                  | 208221-0-00                                    | 1            | piastrina protezione         | plate                        | plaquette                    |           |             |
| 2                  | 208222-0-00                                    | 1            | piastrina                    | plate                        | plaquette                    |           |             |
| 3                  | 207551-4-00                                    | 1            | pressafilo completo          | thread presser assembly      | presse-fil complet           |           |             |
| 4                  | 202260-0-10                                    | 1            | tappo                        | plug                         | bouchon                      |           |             |
| 5                  | 202257-0-10                                    | 1            | molla                        | spring                       | ressort                      |           |             |
| 6                  | 202258-0-10                                    | 1            | perno                        | pin                          | pivot                        |           |             |
| 7                  | 203635-0-10                                    | 2            | pastiglia                    | plug                         | bouchon                      |           |             |
| 8                  | 207562-0-00                                    | 1            | vite                         | screw                        | vis                          |           |             |
| 9                  | 208224-0-00                                    | 1            | vite                         | screw                        | vis                          |           |             |
| 10                 | 208220-0-00                                    | 1            | anello elastico              | spring ring                  | anneau ressort               |           |             |
| 11                 | 704630-0-00                                    | 1            | rondella                     | washer                       | rondelle                     |           |             |
| 12                 | 100305-0-10                                    | 1            | decalcomania                 | decalcomania                 | décalcomanie                 |           |             |
| 13                 | 207893-0-00                                    | 3            | tappo                        | plug                         | bouchon                      |           |             |
| 14                 | 788001-0-01                                    | 1            | decalcomania sist. aghi      | needles syst. decalcomania   | décalcomanie syst. aiguilles |           |             |
| 15                 | 208091-0-00                                    | 1            | guarnizione                  | gasket                       | garniture                    |           |             |
| 16                 | 207910-0-00                                    | 1            | coperchio superiore          | upper cover                  | couvercle supérieur          |           |             |
| 17                 | 207916-0-00                                    | 1            | supporto passafili aghi      | needles thread guide support | support passe-fil aiguilles  |           |             |
| 18                 | 745800-2-00                                    | 2            | vite                         | screw                        | vis                          |           |             |
| 19                 | 208184-2-00                                    | 1            | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 20                 | 203647-2-13                                    | 1            | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 21                 | 207871-0-00                                    | 1            | tendifilo                    | thread take-up               | tendeur du fil               |           |             |
| 22                 | 741558-0-00                                    | 2            | vite                         | screw                        | vis                          |           |             |
| 23                 | 733503-0-00                                    | 3            | dado                         | nut                          | écrou                        |           |             |
| 24                 | 207968-0-00                                    | 2            | tappo                        | plug                         | bouchon                      |           |             |
| 25                 | 206711-0-00                                    | 3            | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 26                 | 741956-2-00                                    | 2            | vite                         | screw                        | vis                          |           |             |
| 27                 | 203572-0-10                                    | 1            | tendifilo crochet sup.       | thread take-up               | tendeur du fil               |           |             |
| 28                 | 202278-0-10                                    | 1            | tendifilo crochet inf.       | thread take-up               | tendeur du fil               |           |             |
| 29                 | 741657-0-00                                    | 1            | vite                         | screw                        | vis                          |           |             |
| 30                 | 720431-2-00                                    | 2            | vite                         | screw                        | vis                          |           |             |
| 31                 | 206713-2-00                                    | 1            | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 32                 | 206755-0-00                                    | 1            | colonnina                    | column                       | colonne                      |           |             |
| 33                 | 206812-0-00                                    | 1            | passafilo crochet sup.       | upper looper thread guide    | passe-fil crochet sup.       |           |             |
| 34                 | 744631-2-00                                    | 1            | vite                         | screw                        | vis                          |           |             |
| 35                 | 721484-2-00                                    | 3            | vite fissa coperchio sup.    | screw                        | vis                          |           |             |
| 36                 | 207918-0-00                                    | 1            | targhetta                    | plate                        | plaque                       |           |             |
| 37                 | 208090-0-00                                    | 1            | guarnizione                  | gasket                       | garniture                    |           |             |
| 38                 | 205740-0-00                                    | 2            | tubetto passafilo            | thread guide pipe            | tube passe-fil               |           |             |
| 39                 | 203135-2-10                                    | 1            | passafilo con vite           | thread guide with screw      | passe-fil avec vis           |           |             |
| 40                 | 745002-0-00                                    | 1            | vite                         | screw                        | vis                          |           |             |
| 41                 | 202283-0-10                                    | 1            | tendifilo crochet inf.       | thread take-up               | tendeur du fil               |           |             |
| 42                 | 207919-0-00                                    | 1            | piastra passafili            | plate                        | plaque                       |           |             |
| 43                 | 206747-0-01                                    | 3            | perno                        | pin                          | pivot                        |           |             |
| 44                 | 202681-0-10                                    | 2            | molla                        | spring                       | ressort                      |           |             |
| 45                 | 206343-4-00                                    | 2            | tensione completa            | tension assembly             | tension complète             |           |             |
| 46                 | 202228-0-10                                    | 1            | molla                        | spring                       | ressort                      |           |             |
| 47                 | 206342-4-00                                    | 1            | tensione completa            | tension assembly             | tension complète             |           |             |
| 48                 | 202558-2-01                                    | 4            | pomolo                       | knob                         | pommeau                      |           |             |

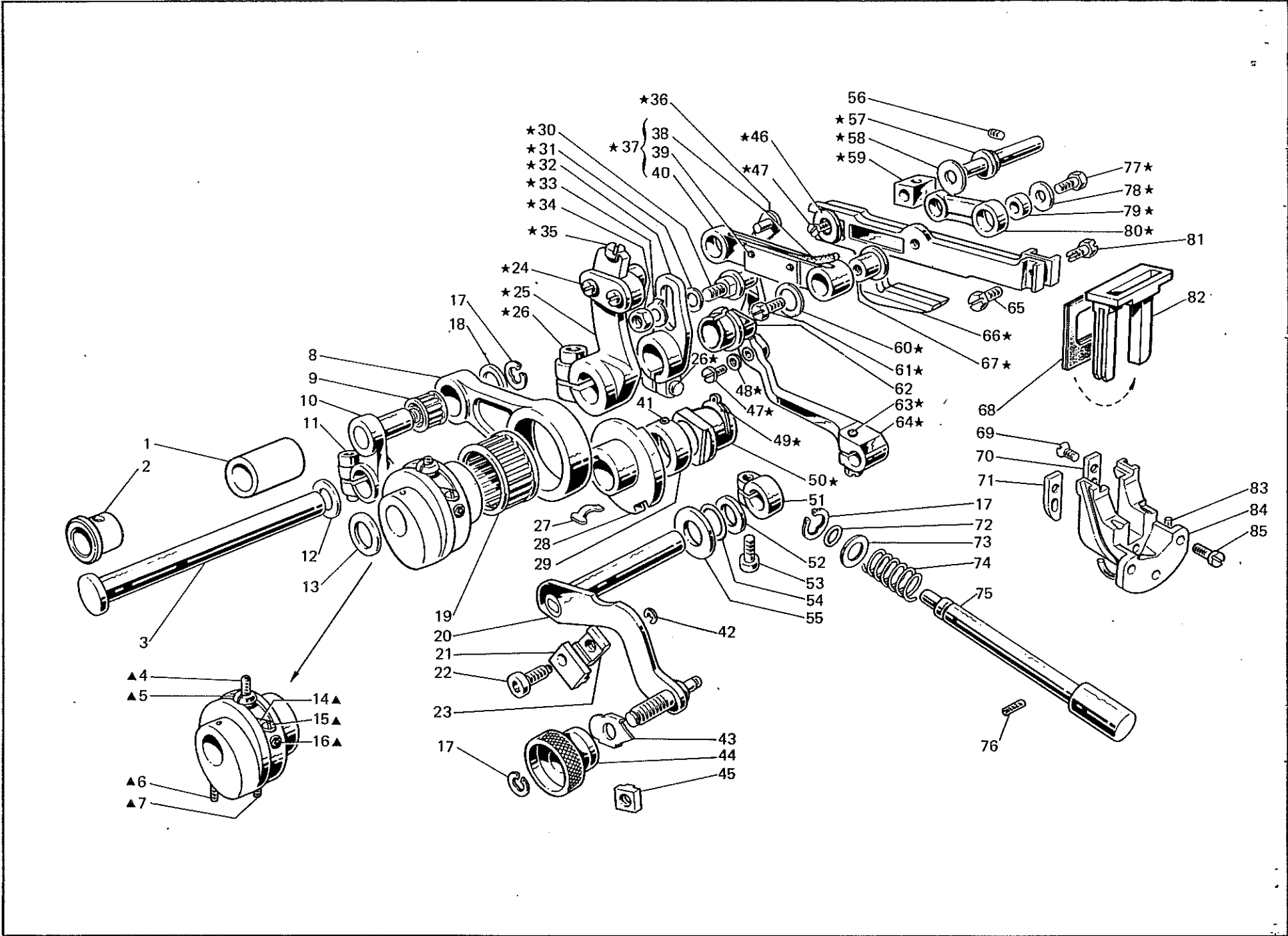


| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Piece N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE             | DESCRIPTION            | DESCRIPTION                  | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|-------------------------|------------------------|------------------------------|-----------|-------------|
| 49                 | 202229-0-10                                    | 4             | bussola                 | bush                   | bague                        |           |             |
| 50                 | 202227-0-10                                    | 1             | molla                   | spring                 | ressort                      |           |             |
| 51                 | 202556-0-01                                    | 4             | scodellino              | cup                    | cuvette                      |           |             |
| 52                 | 300218-0-10                                    | 8             | disco tensione          | tension disc           | disque tension               |           |             |
| 53                 | 206754-0-00                                    | 4             | rondella                | washer                 | rondelle                     |           |             |
| 54                 | 208169-0-00                                    | 1             | perno                   | pin                    | pivot                        |           |             |
| 55                 | 208172-4-00                                    | 1             | tensione completa       | tension assembly       | tension complète             |           |             |
|                    |  |               | <b>SOLO A RICHIESTA</b> | <b>ONLY ON REQUEST</b> | <b>SEULEMENT SUR DEMANDE</b> |           |             |
| —                  | 208311-4-00                                    | 1             | gruppo passafili        | thread guide assembly  | groupe passe-fils            |           |             |
| 19                 | 208179-2-00                                    | 1             | passafilo               | thread guide           | passe-fil                    |           |             |
| 20                 | 208197-3-00                                    | 1             | passafilo               | thread guide           | passe-fil                    |           |             |
| 23                 | 733503-0-00                                    | 3             | dado                    | nut                    | écrou                        |           |             |
| 25                 | 208204-2-00                                    | 3             | passafilo               | thread guide           | passe-fil                    |           |             |
| 31                 | 208185-2-00                                    | 1             | passafilo               | thread guide           | passe-fil                    |           |             |

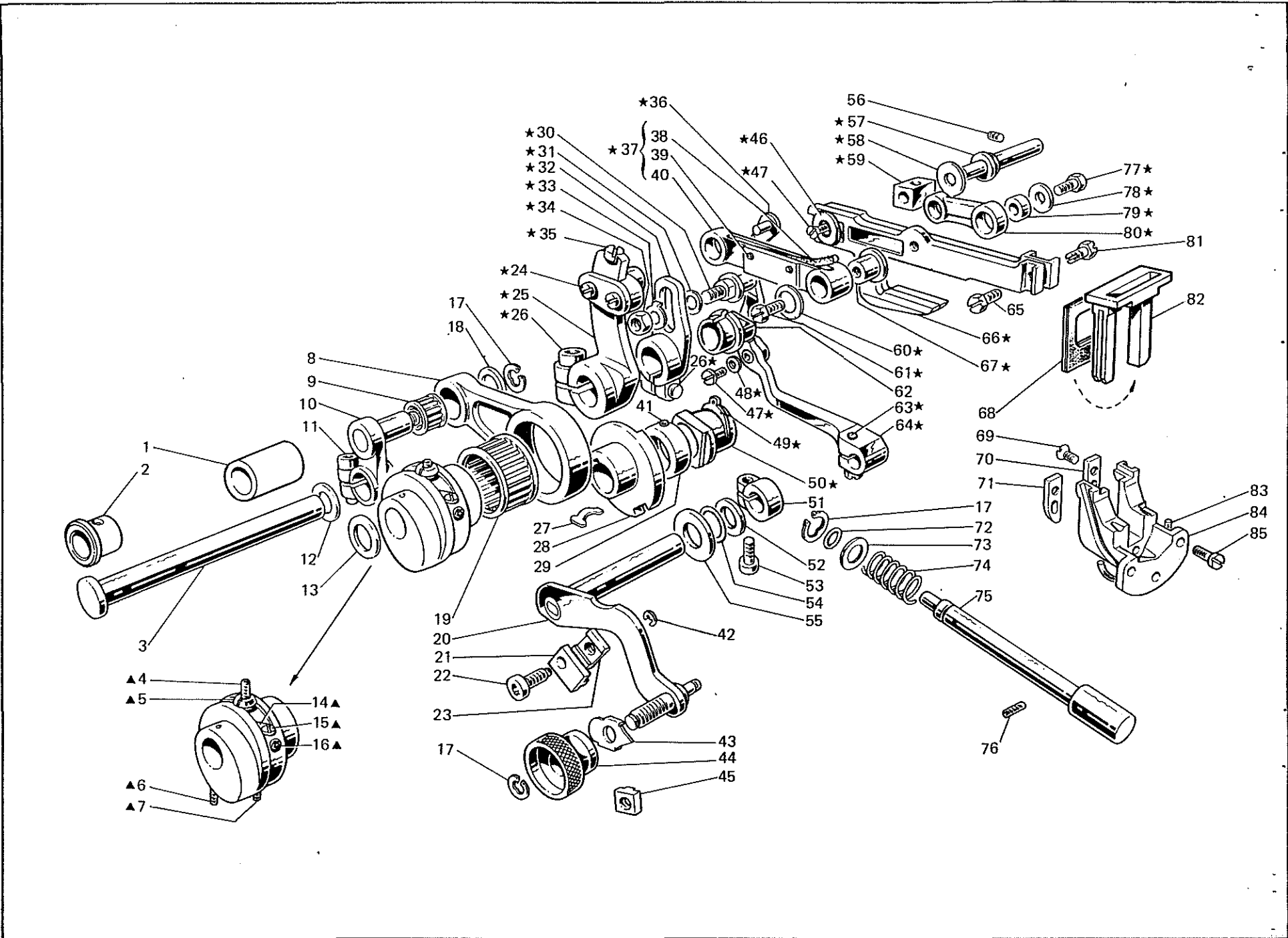


| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Pieze N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                   | DESCRIPTION               | DESCRIPTION                | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|-------------------------------|---------------------------|----------------------------|-----------|-------------|
| ▲                  | 206703-4-01                                    | 1             | albero princ. con cuscinetti  | main shaft                | arbre principale           |           |             |
| ★                  | 206697-4-01                                    | 1             | gruppo flangia con anelli     | flange with ring assembly | groupe flasque avec anneau |           |             |
| 1                  | 206708-0-00                                    | 1             | stoppino                      | wick                      | mèche                      |           |             |
| 2                  | 206680-0-01                                    | 1             | flangia sinistra              | left flange               | flasque gauche             |           |             |
| 3                  | 741956-2-00                                    | 3             | vite                          | screw                     | vis                        |           |             |
| 4                  | 206700-2-01                                    | 1             | albero principale             | main shaft                | arbre principal            |           |             |
| 5                  | 206974-0-00                                    | 1             | limitatore olio               | oil limiter               | limiteur huile             |           |             |
| 6                  | 206543-0-01                                    | 1             | guarnizione                   | gasket                    | garniture                  |           |             |
| 7                  | 206544-0-00                                    | 1             | guarnizione                   | gasket                    | garniture                  |           |             |
| 8                  | 204122-0-10                                    | 1             | chiavetta                     | key                       | clavette                   |           |             |
| 9                  | 206556-0-01                                    | 1             | vite senza fine               | worm screw                | vis sans fin               |           |             |
| 10                 | 202386-0-10                                    | 1             | anello elastico               | spring ring               | anneau ressort             |           |             |
| 11                 | 206682-0-01                                    | 1             | bussola                       | bush                      | bague                      |           |             |
| 12                 | 722063-2-00                                    | 3             | vite                          | screw                     | vis                        |           |             |
| 13                 | 206692-0-00                                    | 1             | distanziale albero principale | spacer                    | entretoise                 |           |             |
| 14                 | 206689-0-01                                    | 1             | anello compensazione          | ring                      | anneau                     |           |             |
| 15                 | 206699-0-01                                    | 1             | flangia                       | flange                    | flasque                    |           |             |
| 16                 | 701133-0-00                                    | 1             | anello di tenuta              | retainer ring             | bague d'étanchéité         |           |             |
| 17                 | 206693-0-00                                    | 1             | rondella                      | washer                    | rondelle                   |           |             |
| 18                 | 700630-0-00                                    | 1             | anello di tenuta              | retainer ring             | bague d'étanchéité         |           |             |
| 19                 | 701116-0-00                                    | 1             | anello di tenuta              | retainer ring             | bague d'étanchéité         |           |             |
| 20                 | 206507-0-00                                    | 1             | tampone per volantino         | pad                       | tampon                     |           |             |
| 21                 | 206683-0-00                                    | 1             | perno volantino               | pin                       | pivot                      |           |             |
| 22                 | 206684-0-00                                    | 1             | chiavetta albero principale   | key                       | clavette                   |           |             |
| 23                 | 206508-0-00                                    | 1             | volantino                     | handwheel                 | volant                     |           |             |
| 24                 | 202492-0-10                                    | 1             | vite                          | screw                     | vis                        |           |             |
| 25                 | 206679-0-00                                    | 1             | coperchio volantino           | handwheel cover           | couvercle volant           |           |             |

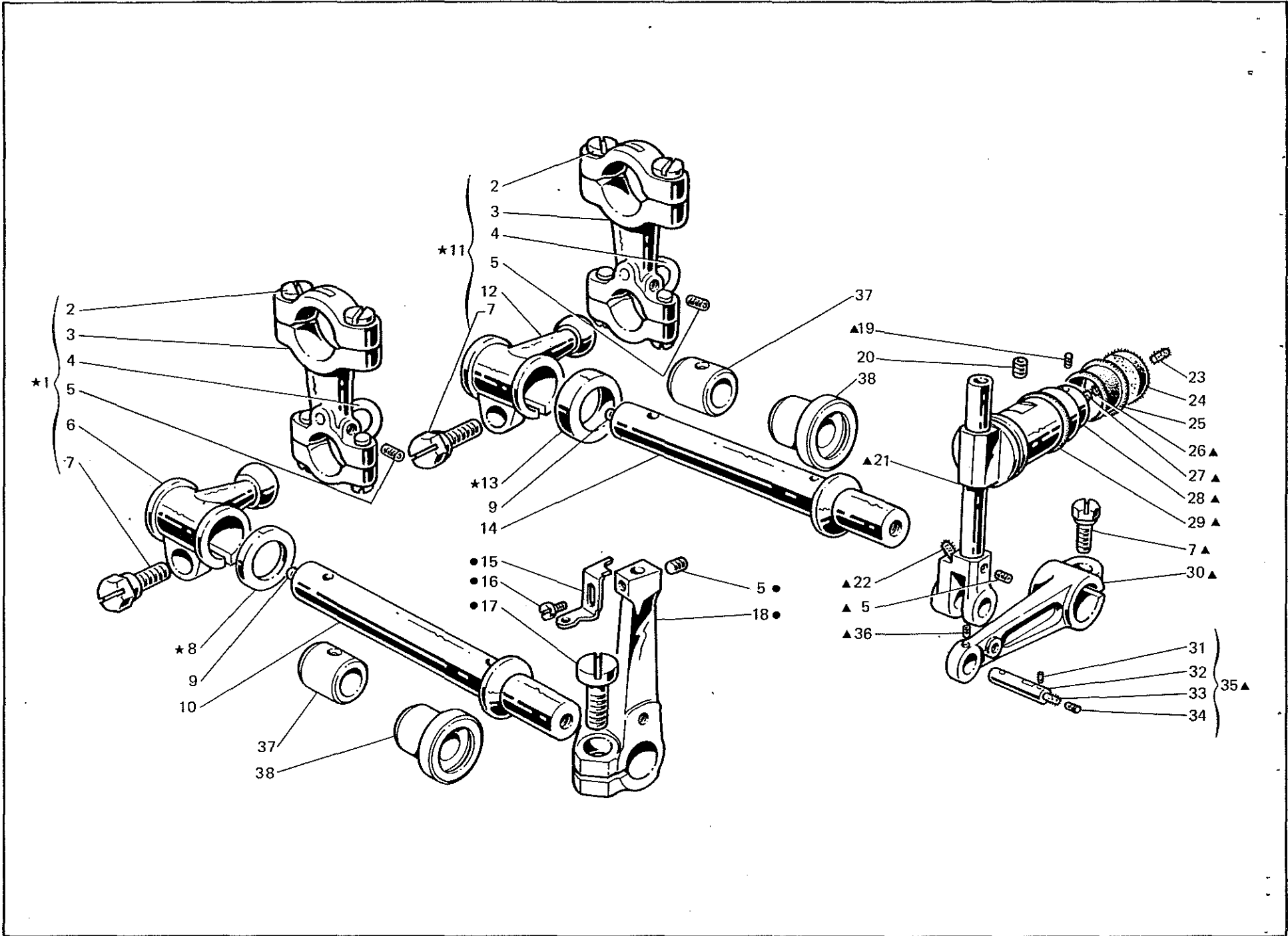




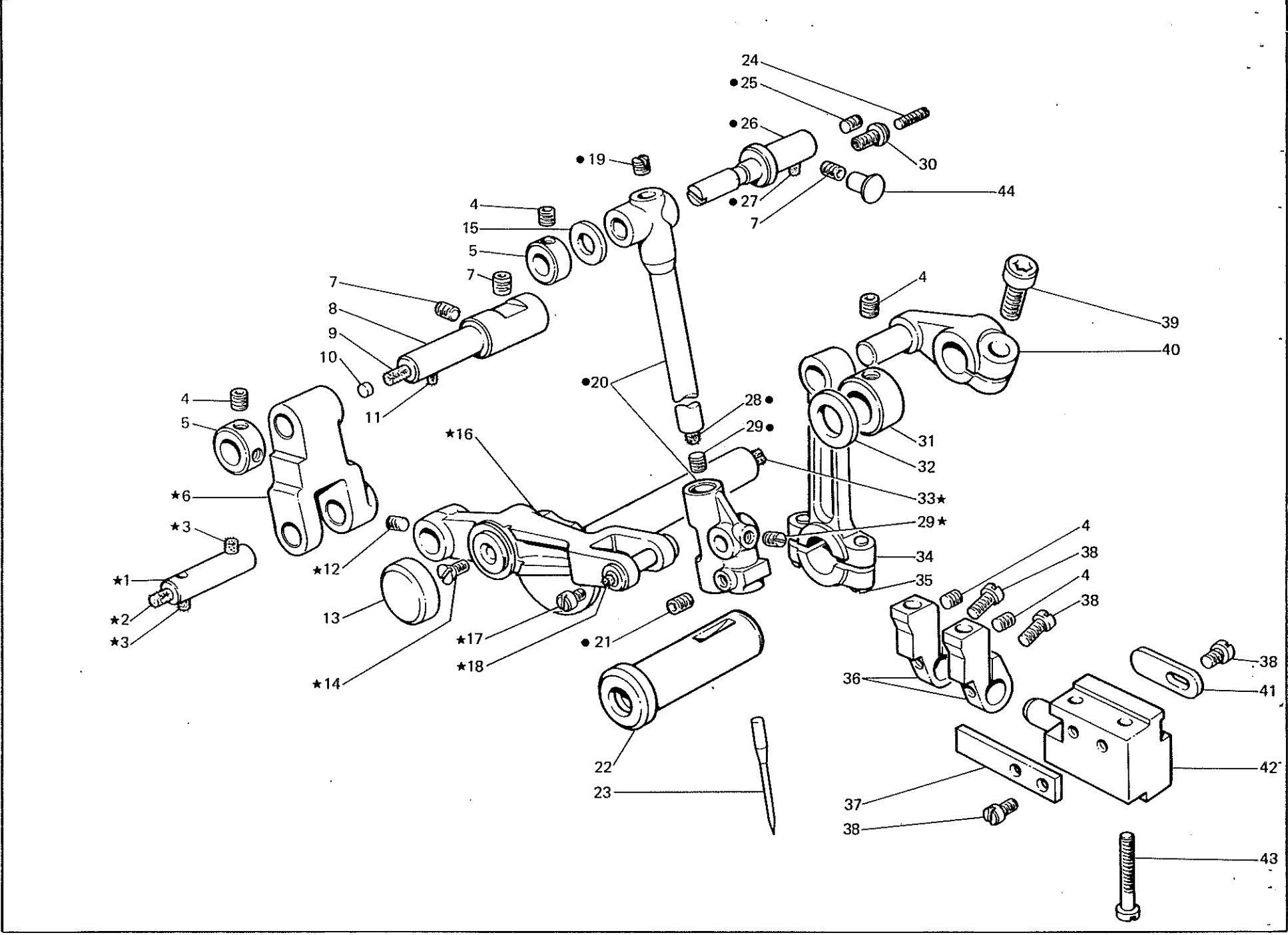
| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Piece N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                      | DESCRIPTION                | DESCRIPTION                  | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|----------------------------------|----------------------------|------------------------------|-----------|-------------|
| ★                  | 208097-4-00                                    | 1             | gruppo comando slitta            | slide control assembly     | groupe commande glissière    |           |             |
| ▲                  | 207950-4-00                                    | 1             | gruppo eccentr. regol. trasporto | eccentric group            | groupe excentrique           |           |             |
| 1                  | 206594-0-00                                    | 1             | bussola                          | bush                       | bague                        |           |             |
| 2                  | 206595-0-00                                    | 1             | bussola                          | bush                       | bague                        |           |             |
| 3                  | 206593-0-00                                    | 1             | contralbero trasporto            | transport countershaft     | axe transport                |           |             |
| 4                  | 729051-2-00                                    | 1             | vite                             | screw                      | vis                          |           |             |
| 5                  | 206603-0-10                                    | 1             | fermo eccentrico                 | eccentric retainer         | pièce blocage excentrique    |           |             |
| 6                  | 745815-2-00                                    | 1             | vite                             | screw                      | vis                          |           |             |
| 7                  | 727884-0-00                                    | 1             | vite                             | screw                      | vis                          |           |             |
| 8                  | 206599-0-01                                    | 1             | biella comando trasporto         | transport con-rod          | bielle commande transport    |           |             |
| 9                  | 201358-0-10                                    | 1             | gabbia a rullini                 | needles cage               | cage à aiguilles             |           |             |
| 10                 | 206598-2-00                                    | 1             | braccio a manov. con vite        | crank arm with screw       | bras à manivelle avec vis    |           |             |
| 11                 | 744334-2-00                                    | 1             | vite                             | screw                      | vis                          |           |             |
| 12                 | 704841-0-00                                    | 1             | rondella                         | washer                     | rondelle                     |           |             |
| 13                 | 206602-0-00                                    | 1             | rondella                         | washer                     | rondelle                     |           |             |
| 14                 | 202412-0-11                                    | 1             | lardone                          | gib                        | lardon                       |           |             |
| 15                 | 202473-0-11                                    | 2             | vite                             | screw                      | vis                          |           |             |
| 16                 | 730011-2-00                                    | 2             | vite                             | screw                      | vis                          |           |             |
| 17                 | 700207-0-00                                    | 3             | anello elastico                  | spring ring                | anneau ressort               |           |             |
| 18                 | 206546-0-00                                    | 1             | rondella                         | washer                     | rondelle                     |           |             |
| 19                 | 202385-0-10                                    | 1             | gabbia a rullini                 | needles cage               | cage à aiguilles             |           |             |
| 20                 | 206790-2-10                                    | 1             | leva                             | lever                      | levier                       |           |             |
| 21                 | 206799-0-00                                    | 1             | arresto reg. esterno             | stopping                   | butée                        |           |             |
| 22                 | 206875-0-00                                    | 2             | vite                             | screw                      | vis                          |           |             |
| 23                 | 206795-0-00                                    | 2             | arresto reg. interno             | stopping                   | butée                        |           |             |
| 24                 | 741546-2-00                                    | 2             | vite                             | screw                      | vis                          |           |             |
| 25                 | 206592-3-00                                    | 1             | manovella trasp. con viti        | transport crank with screw | manivelle transport avec vis |           |             |
| 26                 | 744332-2-00                                    | 2             | vite                             | screw                      | vis                          |           |             |
| 27                 | 206872-0-00                                    | 1             | molla                            | spring                     | ressort                      |           |             |
| 28                 | 206605-0-01                                    | 1             | eccentrico                       | eccentric                  | excentrique                  |           |             |
| 29                 | 206606-2-00                                    | 1             | anello di rasamento              | shim                       | bague                        |           |             |
| 30                 | 202063-0-10                                    | 1             | spina                            | pin                        | goupille                     |           |             |
| 31                 | 704808-0-00                                    | 1             | rondella                         | washer                     | rondelle                     |           |             |
| 32                 | 206584-2-00                                    | 1             | braccio manovella                | crank arm                  | bras manivelle               |           |             |
| 33                 | 206580-2-00                                    | 1             | rondella con spina               | washer with pin            | rondelle avec goupille       |           |             |
| 34                 | 746008-0-00                                    | 1             | dado                             | nut                        | écrou                        |           |             |
| 35                 | 741413-0-00                                    | 1             | vite                             | screw                      | vis                          |           |             |
| 36                 | 207724-2-00                                    | 1             | giunto                           | joint                      | joint                        |           |             |
| 37                 | 206615-4-00                                    | 1             | biellino completo                | con-rod assembly           | petite-bielle complète       |           |             |
| 38                 | 778417-0-00                                    | 1             | stoppino                         | wick                       | mèche                        |           |             |
| 39                 | 200490-0-00                                    | 2             | spillo                           | needle                     | épingle                      |           |             |
| 40                 | 206587-0-01                                    | 1             | biellino                         | con-rod                    | petite-bielle                |           |             |
| 41                 | 745812-2-00                                    | 2             | vite                             | screw                      | vis                          |           |             |
| 42                 | 700206-0-00                                    | 2             | anello elastico                  | spring ring                | anneau ressort               |           |             |
| 43                 | 206796-0-00                                    | 1             | indice                           | index                      | indice                       |           |             |
| 44                 | 206798-0-00                                    | 1             | bottono                          | button                     | bouton                       |           |             |
| 45                 | 206794-0-00                                    | 1             | arresto regolabile esterno       | external retainer          | butée réglable externe       |           |             |
| 46                 | 202475-0-10                                    | 1             | rondella                         | washer                     | rondelle                     |           |             |
| 47                 | 724032-0-00                                    | 2             | vite                             | screw                      | vis                          |           |             |



| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Piece N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE              | DESCRIPTION       | DESCRIPTION                 | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|--------------------------|-------------------|-----------------------------|-----------|-------------|
| 48                 | 207719-0-00                                    | 1             | rondella                 | washer            | rondelle                    |           |             |
| 49                 | 201610-0-01                                    | 1             | anello elastico          | spring ring       | anneau ressort              |           |             |
| 50                 | 206617-0-00                                    | 1             | blocchetto               | block             | bloc                        |           |             |
| 51                 | 100620-2-10                                    | 1             | morsetto con vite        | clamp with screw  | collier de serrage avec vis |           |             |
| 52                 | 704829-0-00                                    | 1             | rondella                 | washer            | rondelle                    |           |             |
| 53                 | 741745-2-00                                    | 1             | vite                     | screw             | vis                         |           |             |
| 54                 | 701007-0-00                                    | 1             | anello di tenuta         | retainer ring     | bague d'étanchéité          |           |             |
| 55                 | 705230-0-00                                    | 1             | rondella                 | washer            | rondelle                    |           |             |
| 56                 | 202478-0-10                                    | 1             | vite                     | screw             | vis                         |           |             |
| 57                 | 206613-0-00                                    | 1             | perno eccentrico         | eccentric pin     | pivot excentrique           |           |             |
| 58                 | 705408-0-00                                    | 1             | rondella                 | washer            | rondelle                    |           |             |
| 59                 | 202033-0-10                                    | 1             | blocchetto               | block             | bloc                        |           |             |
| 60                 | 705008-0-00                                    | 1             | rondella                 | washer            | rondelle                    |           |             |
| 61                 | 206588-0-00                                    | 1             | vite                     | screw             | vis                         |           |             |
| 62                 | 206619-0-00                                    | 1             | vaschetta olio           | oil sump          | cuvette huile               |           |             |
| 63                 | 740053-2-00                                    | 1             | vite                     | screw             | vis                         |           |             |
| 64                 | 207711-2-10                                    | 1             | braccio reg. differenz.  | differential arm  | bras regl. différentiel     |           |             |
| 65                 | 202489-0-10                                    | 1             | vite                     | screw             | vis                         |           |             |
| 66                 | 207942-3-00                                    | 1             | gruppo slitta            | slide assembly    | groupe glissière            |           |             |
| 67                 | 206586-0-01                                    | 1             | bussola per biellino     | bush              | bague                       |           |             |
| 68                 | 207944-0-00                                    | 2             | guarnizione raschia olio | gasket            | garniture                   |           |             |
| 69                 | 744512-4-00                                    | 2             | vite                     | screw             | vis                         |           |             |
| 70                 | 207947-0-00                                    | 1             | piastrina                | plate             | plaque                      |           |             |
| 71                 | 207945-0-00                                    | 1             | piastrina                | plate             | plaque                      |           |             |
| 72                 | 701004-0-00                                    | 1             | anello                   | ring              | anneau                      |           |             |
| 73                 | 704314-2-00                                    | 1             | rondella                 | washer            | rondelle                    |           |             |
| 74                 | 202408-0-10                                    | 1             | molla                    | spring            | ressort                     |           |             |
| 75                 | 206618-0-10                                    | 1             | pulsante reg. punto      | push-button       | poussoir                    |           |             |
| 76                 | 729032-2-00                                    | 1             | vite                     | screw             | vis                         |           |             |
| 77                 | 202490-0-10                                    | 1             | vite                     | screw             | vis                         |           |             |
| 78                 | 705208-0-00                                    | 1             | rondella                 | washer            | rondelle                    |           |             |
| 79                 | 202032-0-11                                    | 1             | bussolina                | bush              | bague                       |           |             |
| 80                 | 206583-0-00                                    | 1             | biellino                 | con-rod           | petite bielle               |           |             |
| 81                 | 202488-0-10                                    | 1             | vite                     | screw             | vis                         |           |             |
| 82                 | 207946-0-00                                    | 1             | telaio raschia olio      | oil scraper frame | râcheur huile               |           |             |
| 83                 | 207948-0-00                                    | 1             | guarnizione              | gasket            | garniture                   |           |             |
| 84                 | 207943-2-00                                    | 1             | guida slitta             | slide guide       | guide coulissant            |           |             |
| 85                 | 722063-2-00                                    | 3             | vite                     | screw             | vis                         |           |             |

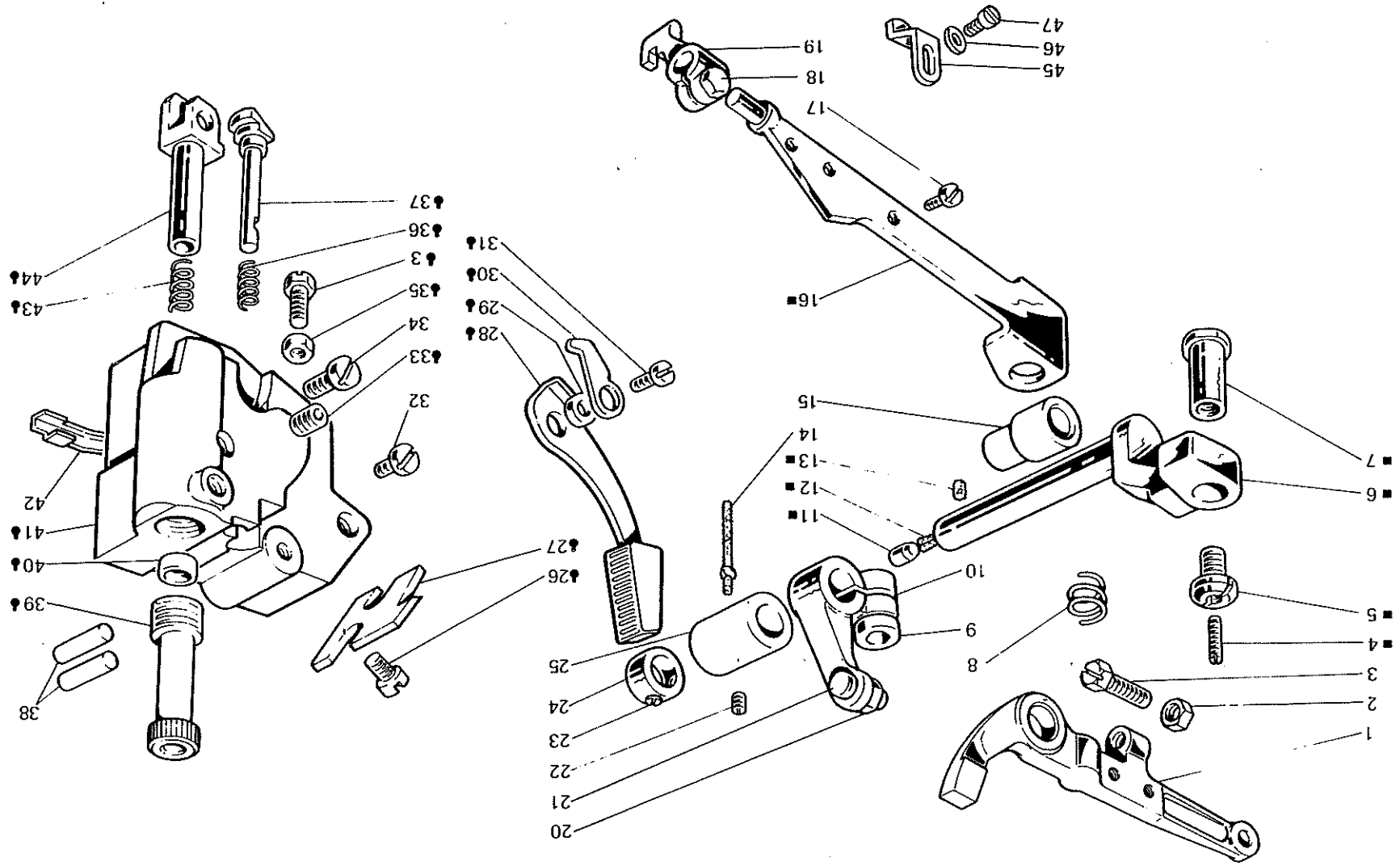


| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                    | DESCRIPTION                    | DESCRIPTION                    | BENENNUNG | DESCRIPCION |
|--------------------|------------------------------------|---------------|--------------------------------|--------------------------------|--------------------------------|-----------|-------------|
| ★                  | 206391-4-00                        | 1             | gruppo manicotti com. crochet  | looper control coupling ass.   | groupe manchon comm. crochet   |           |             |
| ▲                  | 206415-4-00                        | 1             | gruppo comando crochet sup.    | upper looper control assembly  | groupe commande crochet sup.   |           |             |
| ●                  | 208039-4-00                        | 1             | gruppo porta crochet inferiore | lower looper assembly          | groupe porte crochet inférieur |           |             |
| 1                  | 206452-4-00                        | 1             | gruppo manicotto con biella    | coupling assembly with con-rod | groupe manchon avec bielle     |           |             |
| 2                  | 743243-2-00                        | 8             | vite per biella                | screw                          | vis                            |           |             |
| 3                  | 202071-2-20                        | 2             | biella con viti                | con-rod with screw             | bielle avec vis                |           |             |
| 4                  | 206643-0-01                        | 2             | cavallotto                     | coupling                       | cavalier                       |           |             |
| 5                  | 745812-2-00                        | 4             | vite                           | screw                          | vis                            |           |             |
| 6                  | 206658-2-01                        | 1             | manicotto                      | coupling                       | manchon                        |           |             |
| 7                  | 201128-0-10                        | 3             | vite                           | screw                          | vis                            |           |             |
| 8                  | 704848-0-00                        | 1             | rondella                       | washer                         | rondelle                       |           |             |
| 9                  | 206695-0-00                        | 2             | tappo per albero               | plug for shaft                 | bouchon pour arbre             |           |             |
| 10                 | 207096-2-00                        | 1             | albero crochet inferiore       | shaft lower looper             | arbre crochet inférieur        |           |             |
| 11                 | 206451-4-00                        | 1             | gruppo manicotto con biella    | coupling with con-rod          | groupe manchon avec bielle     |           |             |
| 12                 | 206649-2-02                        | 1             | manicotto                      | coupling                       | manchon                        |           |             |
| 13                 | 704847-0-00                        | 1             | rondella                       | washer                         | rondelle                       |           |             |
| 14                 | 207095-2-00                        | 1             | albero crochet superiore       | upper looper shaft             | arbre crochet supérieur        |           |             |
| 15                 | 208015-0-00                        | 1             | squadretta                     | bracket                        | équerre                        |           |             |
| 16                 | 741415-0-00                        | 1             | vite                           | screw                          | vis                            |           |             |
| 17                 | 721883-0-00                        | 1             | vite                           | screw                          | vis                            |           |             |
| 18                 | 206654-2-10                        | 1             | porta crochet inf.             | lower looper holder            | porte crochet inférieur        |           |             |
| 19                 | 745800-2-00                        | 1             | vite                           | screw                          | vis                            |           |             |
| 20                 | 745168-0-00                        | 1             | vite                           | screw                          | vis                            |           |             |
| 21                 | 206410-3-00                        | 1             | guida oscillante               | oscillating guide              | guide oscillant                |           |             |
| 22                 | 778403-0-00                        | 1             | stoppino                       | wick                           | mèche                          |           |             |
| 23                 | 778236-0-00                        | 1             | stoppino                       | wick                           | mèche                          |           |             |
| 24                 | 206686-0-00                        | 1             | disco lubrificazione guida     | disc                           | disque                         |           |             |
| 25                 | 202720-0-00                        | 1             | paraolio                       | oil retainer                   | pare-huile                     |           |             |
| 26                 | 778405-0-00                        | 1             | stoppino                       | wick                           | mèche                          |           |             |
| 27                 | 778410-0-00                        | 1             | stoppino                       | wick                           | mèche                          |           |             |
| 28                 | 202062-2-10                        | 1             | anello con vite                | ring with screw                | anneau avec vis                |           |             |
| 29                 | 701113-0-00                        | 1             | anello di tenuta               | circlip                        | circlip                        |           |             |
| 30                 | 206652-2-01                        | 1             | braccio                        | arm                            | bras                           |           |             |
| 31                 | 778202-0-00                        | 4             | stoppino                       | wick                           | mèche                          |           |             |
| 32                 | 202086-0-11                        | 1             | spina                          | pin                            | goupille                       |           |             |
| 33                 | 778401-0-00                        | 1             | stoppino                       | wick                           | mèche                          |           |             |
| 34                 | 745002-0-00                        | 1             | vite                           | screw                          | vis                            |           |             |
| 35                 | 206645-4-01                        | 1             | spina completa                 | pin assembly                   | goupille compl.                |           |             |
| 36                 | 745810-2-00                        | 1             | vite                           | screw                          | vis                            |           |             |
| 37                 | 206651-0-00                        | 2             | bussola                        | bush                           | bague                          |           |             |
| 38                 | 202065-0-20                        | 2             | bussola                        | bush                           | bague                          |           |             |

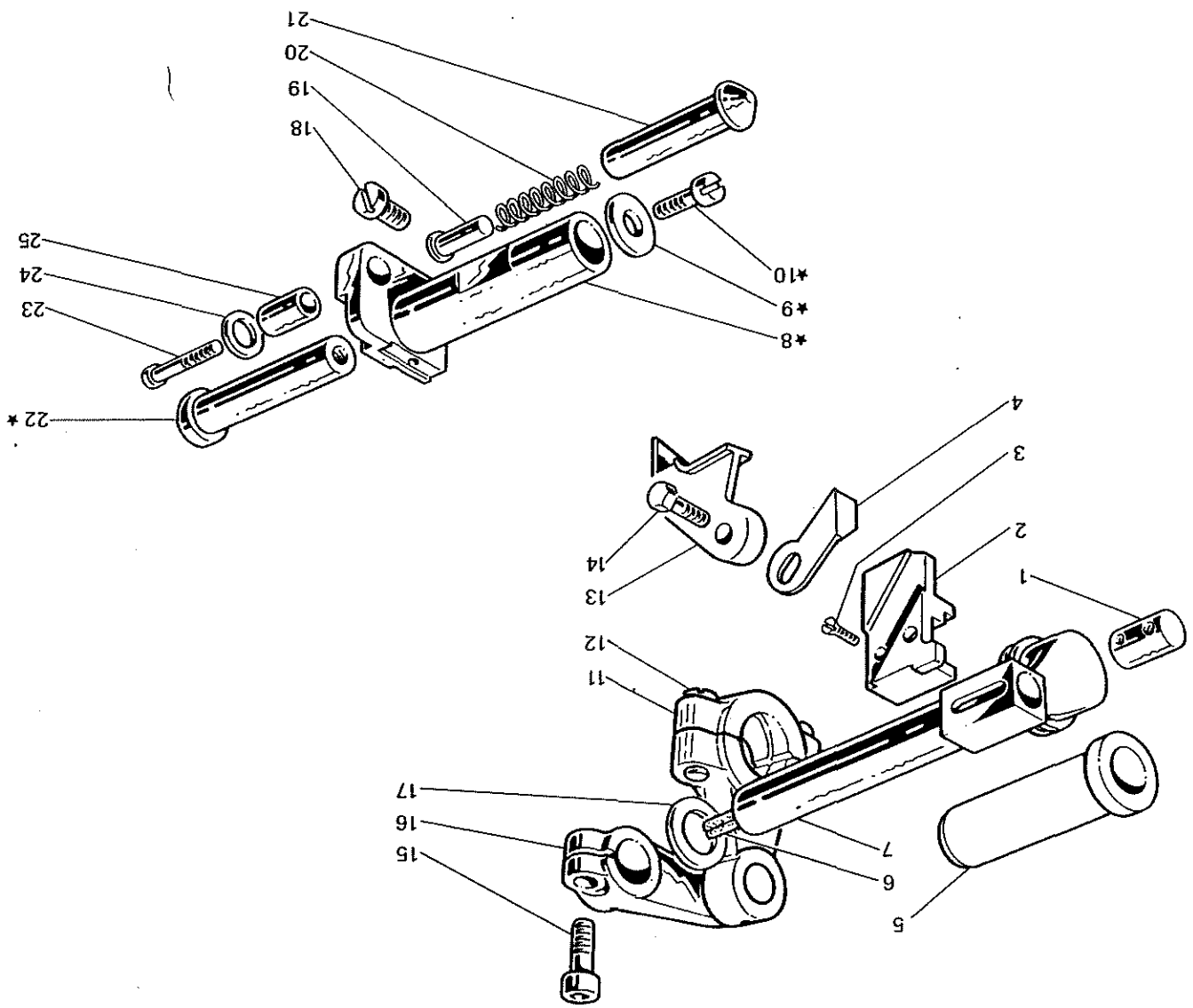


| Fig. N.<br>Abb. N. | Part. N.<br>Pezza N.<br>Bestell N.<br>Pieza N. | Ct.<br>Anzahl | DESCRIZIONE                              | DESCRIPTION                               | DESCRIPTION                                     | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|--|---|---|-----------|-------------|
| ★                  | 208140-4-10                                    | 1             | cinematismo comando ago<br>(con fig. ● ) | needle control assembly<br>(with fig. ● ) | cinématisation comm. aiguille<br>(avec fig. ● ) |           |             |
| ●                  | 208161-4-01                                    | 1             | slitta con barra completa                | slide with bar assembly                   | glissière avec barre complète                   |           |             |
| 1                  | 207930-0-01                                    | 1             | spina                                    | pin                                       | goupille  |           |             |
| 2                  | 778414-0-00                                    | 1             | stoppino                                 | wick                                      | mèche   |           |             |
| 3                  | 778204-0-00                                    | 3             | stoppino                                 | wick                                      | mèche   |           |             |
| 4                  | 745812-0-00                                    | 7             | vite                                     | screw                                     | vis   |           |             |
| 5                  | 207692-2-00                                    | 2             | anello di rasamento con viti             | ring with screw                           | anneau avec vis                                 |           |             |
| 6                  | 207932-0-10                                    | 1             | leva                                     | lever                                     | levier  |           |             |
| 7                  | 729034-2-00                                    | 3             | vite                                     | screw                                     | vis   |           |             |
| 8                  | 208163-4-00                                    | 1             | perno con stoppini e tappo               | pin with wick and plug                    | pivot avec mèche et bouchon                     |           |             |
| 9                  | 778417-0-00                                    | 1             | stoppino                                 | wick                                      | mèche   |           |             |
| 10                 | 206521-0-00                                    | 1             | tappo                                    | plug                                      | bouchon   |           |             |
| 11                 | 778511-0-00                                    | 2             | stoppino                                 | wick                                      | mèche   |           |             |
| 12                 | 745114-0-00                                    | 1             | vite                                     | screw                                     | vis   |           |             |
| 13                 | 206533-0-00                                    | 1             | coperchio per leva                       | cover for lever                           | couvercle pour levier                           |           |             |
| 14                 | 724032-0-00                                    | 1             | vite                                     | screw                                     | vis   |           |             |
| 15                 | 309562-0-00                                    | 1             | rondella                                 | washer                                    | rondelle  |           |             |
| 16                 | 208142-3-01                                    | 1             | gruppo leva con spina                    | lever with pin assembly                   | groupe levier avec goupille                     |           |             |
| 17                 | 741405-0-00                                    | 1             | vite                                     | screw                                     | vis   |           |             |
| 18                 | 778208-0-00                                    | 1             | stoppino                                 | wick                                      | mèche   |           |             |
| 19                 | 310167-0-00                                    | 1             | vite                                     | screw                                     | vis   |           |             |
| 20                 | 207922-3-10                                    | 1             | slitta con barra                         | slide with bar                            | glissière avec barre                            |           |             |
| 21                 | 729012-2-00                                    | 1             | vite                                     | screw                                     | vis   |           |             |
| 22                 | 206538-0-00                                    | 1             | bussola                                  | bush                                      | bague   |           |             |
| 23                 | 765200-6-10                                    | 2             | ago RIM 27 fin. 100                      | needle RIM 27 size 100                    | aiguille RIM 27 jauge 100                       |           |             |
| 24                 | 729051-2-00                                    | 1             | vite                                     | screw                                     | vis   |           |             |
| 25                 | 727014-2-00                                    | 1             | vite                                     | screw                                     | vis   |           |             |
| 26                 | 207927-0-01                                    | 1             | perno                                    | pin                                       | pivot   |           |             |
| 27                 | 778419-0-00                                    | 1             | stoppino                                 | wick                                      | mèche   |           |             |
| 28                 | 778503-0-00                                    | 1             | stoppino                                 | wick                                      | mèche   |           |             |
| 29                 | 745002-0-00                                    | 2             | vite                                     | screw                                     | vis   |           |             |
| 30                 | 206603-0-10                                    | 1             | vite di fermo                            | screw                                     | vis   |           |             |
| 31                 | 206606-2-00                                    | 1             | anello di rasamento con vite             | ring                                      | anneau  |           |             |
| 32                 | 705029-0-00                                    | 1             | rondella                                 | washer                                    | rondelle  |           |             |
| 33                 | 778837-0-00                                    | 1             | stoppino                                 | wick                                      | mèche   |           |             |
| 34                 | 206549-2-00                                    | 1             | biella con viti                          | con-rod with screw                        | bielle avec vis                                 |           |             |
| 35                 | 743471-2-00                                    | 2             | vite                                     | screw                                     | vis   |           |             |
| 36                 | 207998-2-00                                    | 2             | porta salva ago e spingi asola           | front and rear needle guard holder        | porte protégé-aiguille et pare-boucle           |           |             |
| 37                 | 207991-0-00                                    | 1             | piastrina                                | plate                                     | plaque  |           |             |
| 38                 | 741552-0-00                                    | 5             | vite                                     | screw                                     | vis   |           |             |
| 39                 | 744334-2-00                                    | 1             | vite                                     | screw                                     | vis   |           |             |
| 40                 | 206541-2-00                                    | 1             | manovella alb. sup. con vite             | crank                                     | manivelle                                       |           |             |
| 41                 | 207999-0-00                                    | 1             | piastrina                                | plate                                     | plaque  |           |             |
| 42                 | 207990-0-00                                    | 1             | supporto salva ago                       | rear needle guard support                 | support protégé-aiguille                        |           |             |
| 43                 | 722480-2-00                                    | 2             | vite                                     | screw                                     | vis   |           |             |
| 44                 | 207574-0-00                                    | 1             | tappo                                    | plug                                      | bouchon   |           |             |

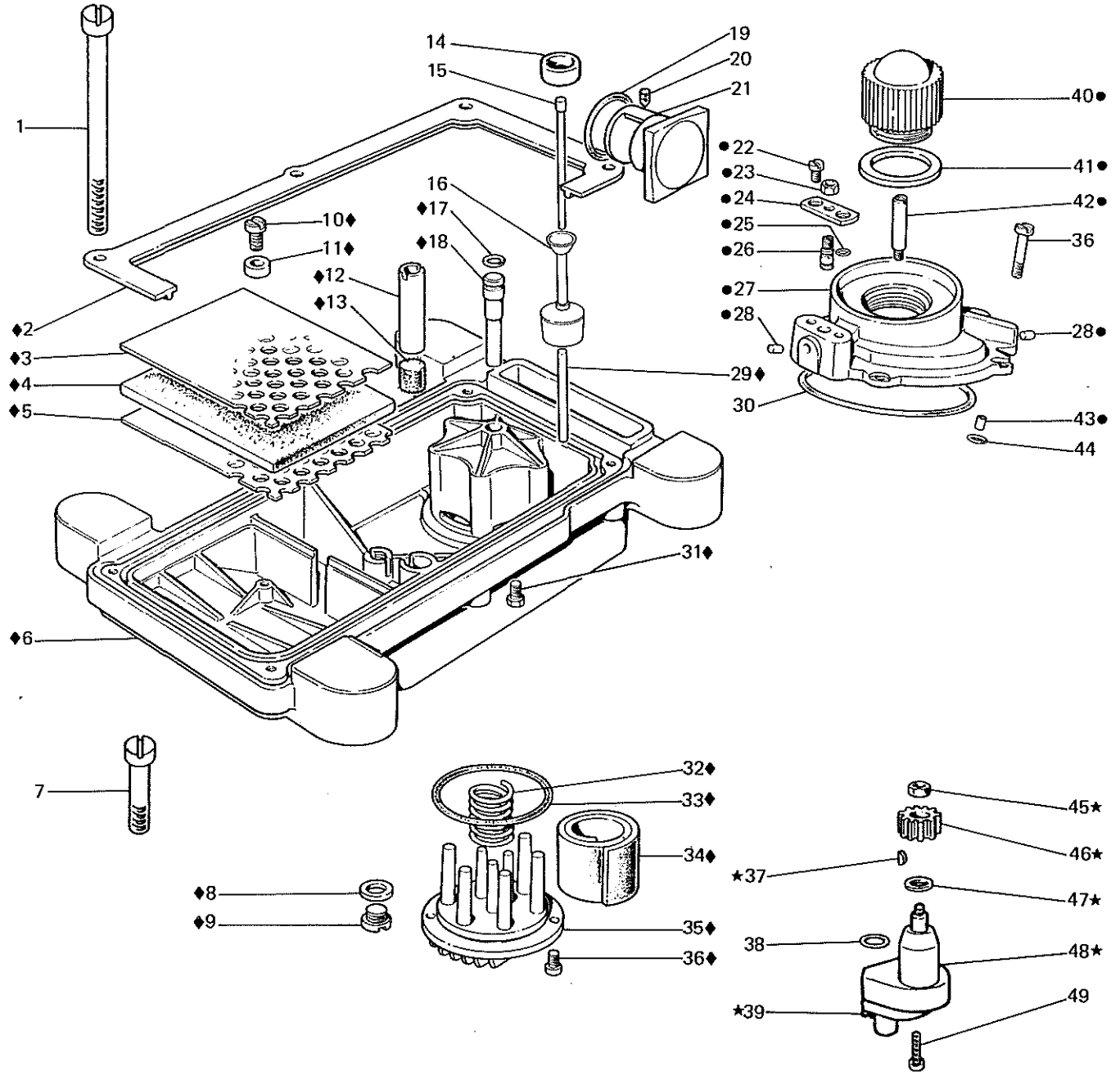




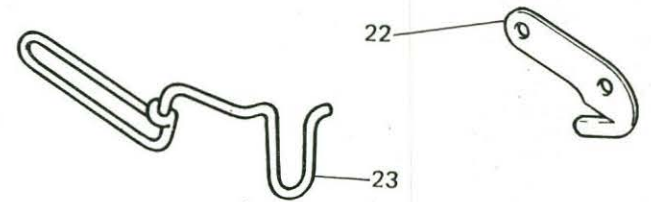
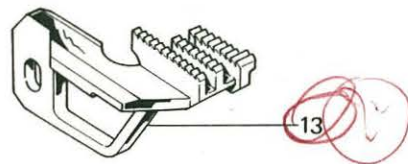
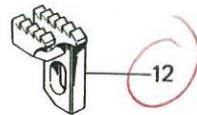
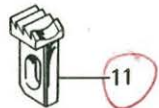
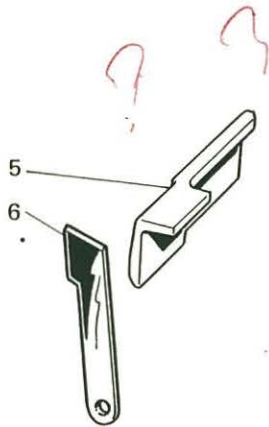
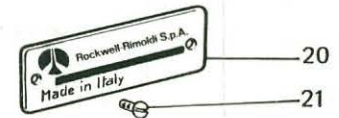
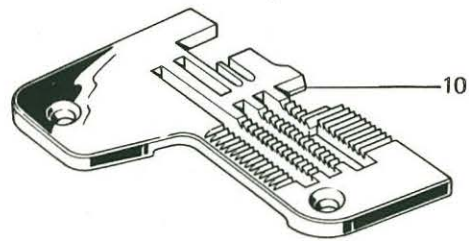
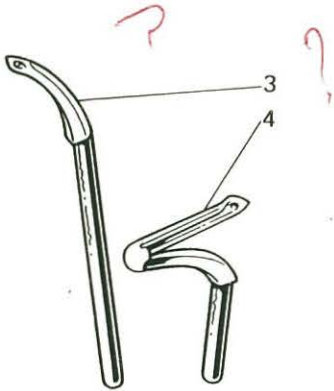
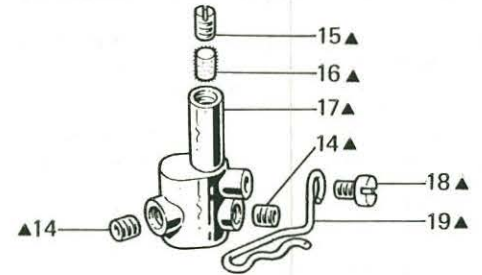
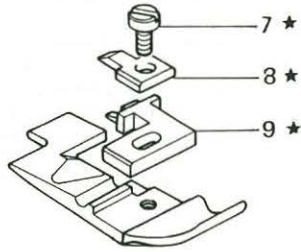
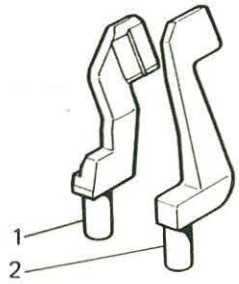
| Fig. N.<br>Abb. N. | Part. N.<br>Piecce N.<br>Bestell N.<br>Preza N. | Qt.<br>Anzahl | DESCRIZIONE                       | DESCRIPTION              | DESCRIPTION                  | BENENNUNG | DESCRIPCION |
|--------------------|---|---------------|-----------------------------------|--------------------------|------------------------------|-----------|-------------|
| ♣                  | 208136-4-00                                     | 1             | gruppo supporto premistoffa       | presser support assembly | groupe support pied-presseur |           |             |
| ■                  | 207887-4-00                                     | 1             | leva premistoffa con perno        | presser lever            | levier du pied-presseur      |           |             |
| 1                  | 207881-2-00                                     | 1             | leva alza premistoffa             | lever                    | levier                       |           |             |
| 2                  | 733505-2-00                                     | 1             | dado                              | nut                      | écrou                        |           |             |
| 3                  | 202214-0-10                                     | 2             | vite                              | screw                    | vis                          |           |             |
| 4                  | 729051-2-00                                     | 1             | vite                              | screw                    | vis                          |           |             |
| 5                  | 202529-0-10                                     | 1             | perno di fermo                    | pin                      | pivot                        |           |             |
| 6                  | 207878-3-00                                     | 1             | perno con tappo e stoppini        | pin with plug and wicks  | pivot avec bouchon et mèches |           |             |
| 7                  | 206622-0-00                                     | 1             | spina                             | pin                      | goupille                     |           |             |
| 8                  | 206621-0-00                                     | 1             | molla richiamo leva alza premist. | spring                   | ressort                      |           |             |
| 9                  | 744332-2-00                                     | 1             | vite                              | screw                    | vis                          |           |             |
| 10                 | 207876-2-00                                     | 1             | leva arresto prest. con viti      | lever                    | levier                       |           |             |
| 11                 | 301586-0-10                                     | 1             | pastiglia                         | plug                     | bouchon                      |           |             |
| 12                 | 778522-0-00                                     | 1             | stoppino                          | wick                     | mèche                        |           |             |
| 13                 | 778204-0-00                                     | 1             | stoppino                          | wick                     | mèche                        |           |             |
| 14                 | 206620-0-00                                     | 1             | stoppino                          | wick                     | mèche                        |           |             |
| 15                 | 207880-0-00                                     | 1             | bussola                           | bush                     | bague                        |           |             |
| 16                 | 206808-0-01                                     | 1             | leva                              | lever                    | levier                       |           |             |
| 17                 | 741453-0-00                                     | 2             | vite                              | screw                    | vis                          |           |             |
| 18                 | 204947-0-10                                     | 1             | vite                              | screw                    | vis                          |           |             |
| 19                 | 206810-2-00                                     | 1             | attacco a morsetto premist.       | coupling                 | raccord                      |           |             |
| 20                 | 746020-2-00                                     | 1             | dado                              | nut                      | écrou                        |           |             |
| 21                 | 727096-0-00                                     | 1             | vite                              | screw                    | vis                          |           |             |
| 22                 | 745812-2-00                                     | 1             | vite                              | screw                    | vis                          |           |             |
| 23                 | 745114-0-00                                     | 2             | vite                              | screw                    | vis                          |           |             |
| 24                 | 207882-2-00                                     | 1             | anello con viti                   | ring                     | anneau                       |           |             |
| 25                 | 207879-0-00                                     | 1             | bussola                           | bush                     | bague                        |           |             |
| 26                 | 721434-2-00                                     | 2             | vite                              | screw                    | vis                          |           |             |
| 27                 | 207965-0-00                                     | 1             | arresto                           | stopping                 | butée                        |           |             |
| 28                 | 208133-2-00                                     | 1             | leva                              | lever                    | levier                       |           |             |
| 29                 | 206637-0-00                                     | 1             | distanziale                       | spacer                   | entretoise                   |           |             |
| 30                 | 206635-0-00                                     | 1             | nasello                           | snug                     | déclit                       |           |             |
| 31                 | 722063-2-00                                     | 1             | vite                              | screw                    | vis                          |           |             |
| 32                 | 721524-2-00                                     | 1             | vite                              | screw                    | vis                          |           |             |
| 33                 | 202391-0-11                                     | 1             | vite                              | screw                    | vis                          |           |             |
| 34                 | 206642-0-00                                     | 1             | vite                              | screw                    | vis                          |           |             |
| 35                 | 746007-2-00                                     | 1             | dado                              | nut                      | écrou                        |           |             |
| 36                 | 202110-0-10                                     | 1             | molla                             | spring                   | ressort                      |           |             |
| 37                 | 207959-0-00                                     | 1             | tirante                           | tie-rod                  | tirant                       |           |             |
| 38                 | 202371-0-10                                     | 2             | spina                             | pin                      | goupille                     |           |             |
| 39                 | 207967-0-00                                     | 1             | vite                              | screw                    | vis                          |           |             |
| 40                 | 206882-0-00                                     | 1             | distanziale                       | spacer                   | entretoise                   |           |             |
| 41                 | 207960-0-00                                     | 1             | supporto                          | support                  | support                      |           |             |
| 42                 | 207962-0-00                                     | 1             | guarnizione                       | gasket                   | garniture                    |           |             |
| 43                 | 205021-0-10                                     | 1             | molla                             | spring                   | ressort                      |           |             |
| 44                 | 206632-2-00                                     | 1             | cannotto                          | column                   | fourche                      |           |             |
| 45                 | 206771-0-12                                     | 1             | squadretta fermo piedino          | bracker                  | équerre                      |           |             |
| 46                 | 704004-0-00                                     | 1             | rondella                          | washer                   | rondelle                     |           |             |
| 47                 | 741658-2-00                                     | 1             | vite                              | screw                    | vis                          |           |             |



| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Piece N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                     | DESCRIPTION                 | DESCRIPTION                    | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|---------------------------------|-----------------------------|--------------------------------|-----------|-------------|
| ★                  | 202133-4-10                                    | 1             | porta coltello inferiore compl. | lower knife holder assembly | porte couteau inférieur compl. |           |             |
| 1                  | 202130-0-11                                    | 1             | perno                           | pin                         | pivot                          |           |             |
| 2                  | 207588-0-00                                    | 1             | placchetta                      | plate                       | plaque                         |           |             |
| 3                  | 744533-0-00                                    | 1             | vite                            | screw                       | vis                            |           |             |
| 4                  | 200662-0-10                                    | 1             | carterino                       | cover                       | carter                         |           |             |
| 5                  | 206539-0-00                                    | 1             | bussola                         | bush                        | bague                          |           |             |
| 6                  | 778835-0-00                                    | 1             | stoppino                        | wick                        | mèche                          |           |             |
| 7                  | 207861-4-00                                    | 1             | albero colt. sup. con stoppino  | shaft                       | arbre                          |           |             |
| 8                  | 202132-0-10                                    | 1             | porta coltello inferiore        | lower knife holding         | porte couteau inférieur        |           |             |
| 9                  | 704409-0-00                                    | 1             | rondella                        | washer                      | rondelle                       |           |             |
| 10                 | 742457-2-00                                    | 1             | vite                            | screw                       | vis                            |           |             |
| 11                 | 206578-2-00                                    | 1             | biella con viti                 | con-rod with screw          | bielle avec vis                |           |             |
| 12                 | 743471-2-00                                    | 2             | vite                            | screw                       | vis                            |           |             |
| 13                 | 207589-0-00                                    | 1             | staffa                          | bracket                     | équerre                        |           |             |
| 14                 | 207421-0-00                                    | 1             | vite                            | screw                       | vis                            |           |             |
| 15                 | 744334-2-00                                    | 1             | vite                            | screw                       | vis                            |           |             |
| 16                 | 206574-2-00                                    | 1             | manovella alb. coltello sup.    | crank for upper knife shaft | manivelle arbre couteau sup.   |           |             |
| 17                 | 705029-0-00                                    | 1             | rondella                        | washer                      | rondelle                       |           |             |
| 18                 | 742758-0-00                                    | 1             | vite                            | screw                       | vis                            |           |             |
| 19                 | 206758-0-10                                    | 1             | puntalino                       | pin                         | pivot                          |           |             |
| 20                 | 202128-0-10                                    | 1             | molla                           | spring                      | ressort                        |           |             |
| 21                 | 206757-0-00                                    | 1             | bussola                         | bush                        | bague                          |           |             |
| 22                 | 202134-0-11                                    | 1             | perno                           | pin                         | pivot                          |           |             |
| 23                 | 722471-2-00                                    | 1             | vite                            | screw                       | vis                            |           |             |
| 24                 | 704406-0-00                                    | 1             | rondella                        | washer                      | rondelle                       |           |             |
| 25                 | 202129-0-10                                    | 1             | bussola                         | bush                        | bague                          |           |             |

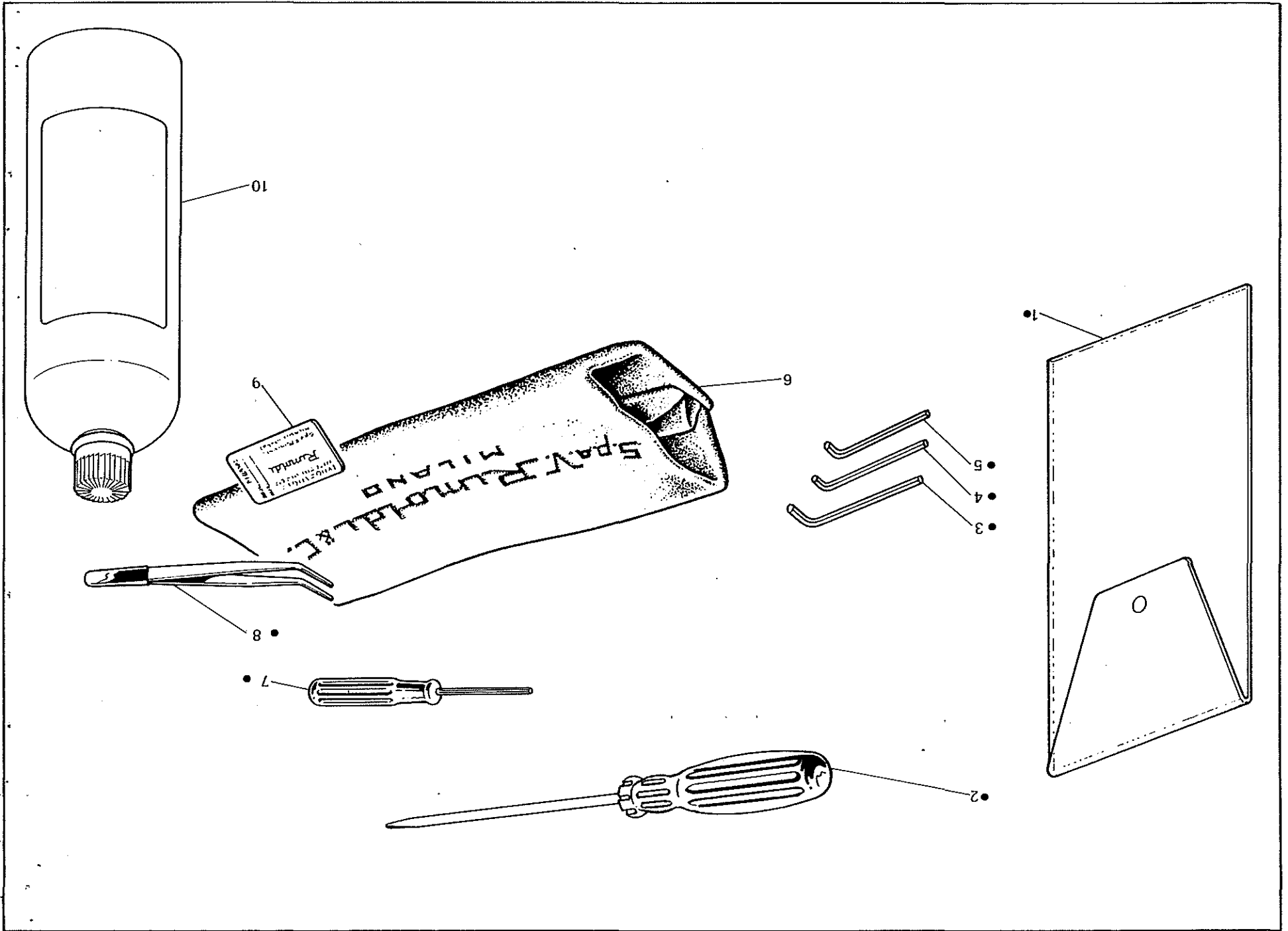


| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Piece N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                    | DESCRIPTION       | DESCRIPTION             | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|--------------------------------|-------------------|-------------------------|-----------|-------------|
| ●                  | 207972-4-01                                    | 1             | coperchio distrib. olio compl. | cover assembly    | couvercle complet       |           |             |
| ★                  | 206550-4-03                                    | 1             | gruppo pompa olio              | oil pump assembly | groupe pompe à huile    |           |             |
| ◆                  | 208012-4-01                                    | 1             | bacinella olio completa        | oil sump assembly | réservoir huile complet |           |             |
| 1                  | 207917-0-00                                    | 4             | vite fissa bacinella           | screw             | vis                     |           |             |
| 2                  | 207909-0-00                                    | 1             | guarnizione bacinella          | gasket            | garniture               |           |             |
| 3                  | 206567-0-01                                    | 1             | lamiera forata superiore       | upper sheet       | plaque perforée sup.    |           |             |
| 4                  | 206566-0-00                                    | 1             | filtro                         | filter            | filtre                  |           |             |
| 5                  | 206565-0-01                                    | 1             | lamiera forata inferiore       | lower sheet       | plaque perforée inf.    |           |             |
| 6                  | 207901-0-01                                    | 1             | bacinella                      | oil sump          | réservoir               |           |             |
| 7                  | 748086-2-00                                    | 1             | vite fissa bacinella           | screw             | vis                     |           |             |
| 8                  | 705977-0-00                                    | 1             | rondella                       | washer            | rondelle                |           |             |
| 9                  | 206564-0-00                                    | 1             | tappo                          | plug              | bouchon                 |           |             |
| 10                 | 721484-2-00                                    | 1             | vite                           | screw             | vis                     |           |             |
| 11                 | 990335-0-10                                    | 1             | distanziale                    | spacer            | entretoise              |           |             |
| 12                 | 206568-0-01                                    | 1             | tubetto                        | pipe              | tube                    |           |             |
| 13                 | 206569-0-01                                    | 1             | filtro                         | filter            | filtre                  |           |             |
| 14                 | 206667-0-00                                    | 1             | tappo decompressione           | plug              | bouchon                 |           |             |
| 15                 | 207975-0-00                                    | 1             | astina indicat. liv. olio      | stick             | jauge niveau huile      |           |             |
| 16                 | 206665-2-00                                    | 1             | galleggiante completo          | float assembly    | flotteur complet        |           |             |
| 17                 | 701005-0-00                                    | 1             | anello di tenuta               | retainer ring     | bague d'étanchéité      |           |             |
| 18                 | 206558-0-01                                    | 1             | tubo aspirante                 | pipe              | tube                    |           |             |
| 19                 | 701124-0-00                                    | 1             | anello di tenuta               | retainer ring     | bague d'étanchéité      |           |             |
| 20                 | 729022-2-00                                    | 1             | vite                           | screw             | vis                     |           |             |
| 21                 | 208087-3-00                                    | 1             | indicatore livello olio        | oil level gauge   | indicateur niveau huile |           |             |
| 22                 | 741535-0-00                                    | 2             | vite                           | screw             | vis                     |           |             |
| 23                 | 746007-2-00                                    | 1             | dado                           | nut               | écrou                   |           |             |
| 24                 | 207979-0-00                                    | 1             | piastrina                      | plate             | plaque                  |           |             |
| 25                 | 701002-0-00                                    | 1             | anello di tenuta               | retainer ring     | bague d'étanchéité      |           |             |
| 26                 | 207978-0-00                                    | 1             | pistoncino                     | piston            | piston                  |           |             |
| 27                 | 207970-2-01                                    | 1             | coperchio con tappo            | cover with plug   | couvercle with bouchon  |           |             |
| 28                 | 301586-0-10                                    | 2             | tappo                          | plug              | bouchon                 |           |             |
| 29                 | 206662-0-00                                    | 1             | spina                          | pin               | goupille                |           |             |
| 30                 | 701151-0-00                                    | 1             | anello di tenuta               | retainer ring     | bague d'étanchéité      |           |             |
| 31                 | 720411-2-00                                    | 1             | vite                           | screw             | vis                     |           |             |
| 32                 | 206545-0-00                                    | 1             | spirale per coperchio          | spiral for cover  | spirale pour couvercle  |           |             |
| 33                 | 701051-0-00                                    | 1             | guarnizione                    | gasket            | garniture               |           |             |
| 34                 | 206559-0-01                                    | 1             | filtro                         | filter            | filtre                  |           |             |
| 35                 | 206560-0-20                                    | 1             | coperchio                      | cover             | couvercle               |           |             |
| 36                 | 722063-2-00                                    | 6             | vite                           | screw             | vis                     |           |             |
| 37                 | 206557-0-00                                    | 1             | chiavetta                      | key               | clavette                |           |             |
| 38                 | 701004-0-00                                    | 1             | anello di tenuta               | retainer ring     | bague d'étanchéité      |           |             |
| 39                 | 721494-2-00                                    | 2             | vite                           | screw             | vis                     |           |             |
| 40                 | 207973-0-00                                    | 1             | cupolina                       | cup               | coupole                 |           |             |
| 41                 | 705970-0-00                                    | 1             | guarnizione                    | gasket            | garniture               |           |             |
| 42                 | 207971-0-00                                    | 1             | ugello                         | nozzle            | gicleur                 |           |             |
| 43                 | 207977-0-00                                    | 1             | bussolina                      | bush              | bague                   |           |             |
| 44                 | 701106-0-00                                    | 1             | anello di tenuta               | retainer ring     | bague d'étanchéité      |           |             |
| 45                 | 733507-0-00                                    | 1             | dado                           | nut               | écrou                   |           |             |
| 46                 | 206555-0-01                                    | 1             | ruota                          | wheel             | roue                    |           |             |
| 47                 | 704813-0-00                                    | 1             | rondella                       | washer            | rondelle                |           |             |
| 48                 | 206554-0-02                                    | 1             | coperchio                      | cover             | couvercle               |           |             |
| 49                 | 722511-2-00                                    | 2             | vite                           | screw             | vis                     |           |             |



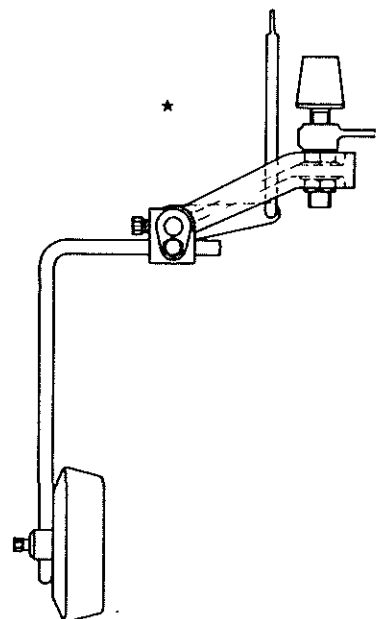
| Fig. N.<br>Abb. N. | Part. N.<br>Piece N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                   | DESCRIPTION                     | DESCRIPTION                           | BENENNUNG | DESCRIPTION |
|--------------------|--|---------------|-------------------------------|---------------------------------|---------------------------------------|-----------|-------------|
| ★                  | 204037-3-11                                    | 1             | piedino completo              | presserfoot assembly            | pied-presseur complet                 |           |             |
| ▲                  | 207512-4-00                                    | 1             | morsetto porta aghi completo  | needles clamp assembly          | porte-aiguilles complet               |           |             |
| 1                  | 207994-0-00                                    | 1             | salva ago                     | rear needle guard               | protège-aiguille                      |           |             |
| 2                  | 207997-0-00                                    | 1             | spingi asola                  | front needle guard              | pare-boucle                           |           |             |
| 3                  | 206208-0-00                                    | 1             | crochet superiore             | upper looper                    | crochet supérieur                     |           |             |
| 4                  | 202094-0-11                                    | 1             | crochet inferiore             | lower looper                    | crochet inférieur                     |           |             |
| 5                  | 202932-0-10                                    | 1             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
| 6                  | 203012-0-10                                    | 1             | coltello inferiore            | lower knife                     | couteau inférieur                     |           |             |
| 7                  | 741675-2-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 8                  | 203772-0-11                                    | 1             | staffa                        | bracket                         | bride                                 |           |             |
| 9                  | 203569-0-11                                    | 1             | linguetta                     | tongue                          | languette                             |           |             |
| 10                 | 203547-0-11                                    | 1             | placca ago larg. costa 8 mm   | needle plate width bight 8 mm   | plaque à aiguille larg. surjet 8 mm   |           |             |
| 11                 | 203612-0-10                                    | 1             | griffino                      | feed dog                        | petite griffe                         |           |             |
| 12                 | 203609-0-10                                    | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                    |           |             |
| 13                 | 206298-0-00                                    | 1             | griffa principale             | main feed dog                   | griffe principale                     |           |             |
| 14                 | 745810-2-00                                    | 2             | vite                          | screw                           | vis                                   |           |             |
| 15                 | 727021-0-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 16                 | 778206-0-00                                    | 1             | stoppino                      | wick                            | mèche                                 |           |             |
| 17                 | 207522-2-00                                    | 1             | morsetto porta aghi           | needles clamp                   | porte-aiguilles                       |           |             |
| 18                 | 741415-2-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 19                 | 207542-0-00                                    | 1             | guidafilo                     | thread guide                    | guide-fil                             |           |             |
| 20                 | 780214-0-40                                    | 1             | targhetta classe testa        | head class plate                | plaque classe tête                    |           |             |
| 21                 | 202165-0-10                                    | 2             | vite                          | screw                           | vis                                   |           |             |
| 22                 | 202194-0-10                                    | 1             | piastrina                     | plate                           | plaque                                |           |             |
| 23                 | 990694-0-00                                    | 1             | salvadita                     | protection                      | protection                            |           |             |
|                    |  |               | <b>SOLO A RICHIESTA</b>       | <b>ONLY ON REQUEST</b>          | <b>SEULEMENT SUR DEMANDE</b>          |           |             |
| 3                  | 206209-0-00                                    | 1             | crochet superiore             | upper looper                    | crochet supérieur                     |           |             |
| 4                  | 202095-0-11                                    | 1             | crochet inferiore             | lower looper                    | crochet inférieur                     |           |             |
| 5                  | 207001-2-00                                    | 1             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
| 6                  | 207016-2-00                                    | 1             | coltello inferiore            | lower knife                     | couteau inférieur                     |           |             |
| 10                 | 203578-0-11                                    | 1             | placca ago larg. costa 5,5 mm | needle plate width bight 5,5 mm | plaque à aiguille larg. surjet 5,5 mm |           |             |
|                    | 204026-0-11                                    | 1             | placca ago larg. costa 7 mm   | needle plate width bight 7 mm   | plaque à aiguille larg. surjet 7 mm   |           |             |



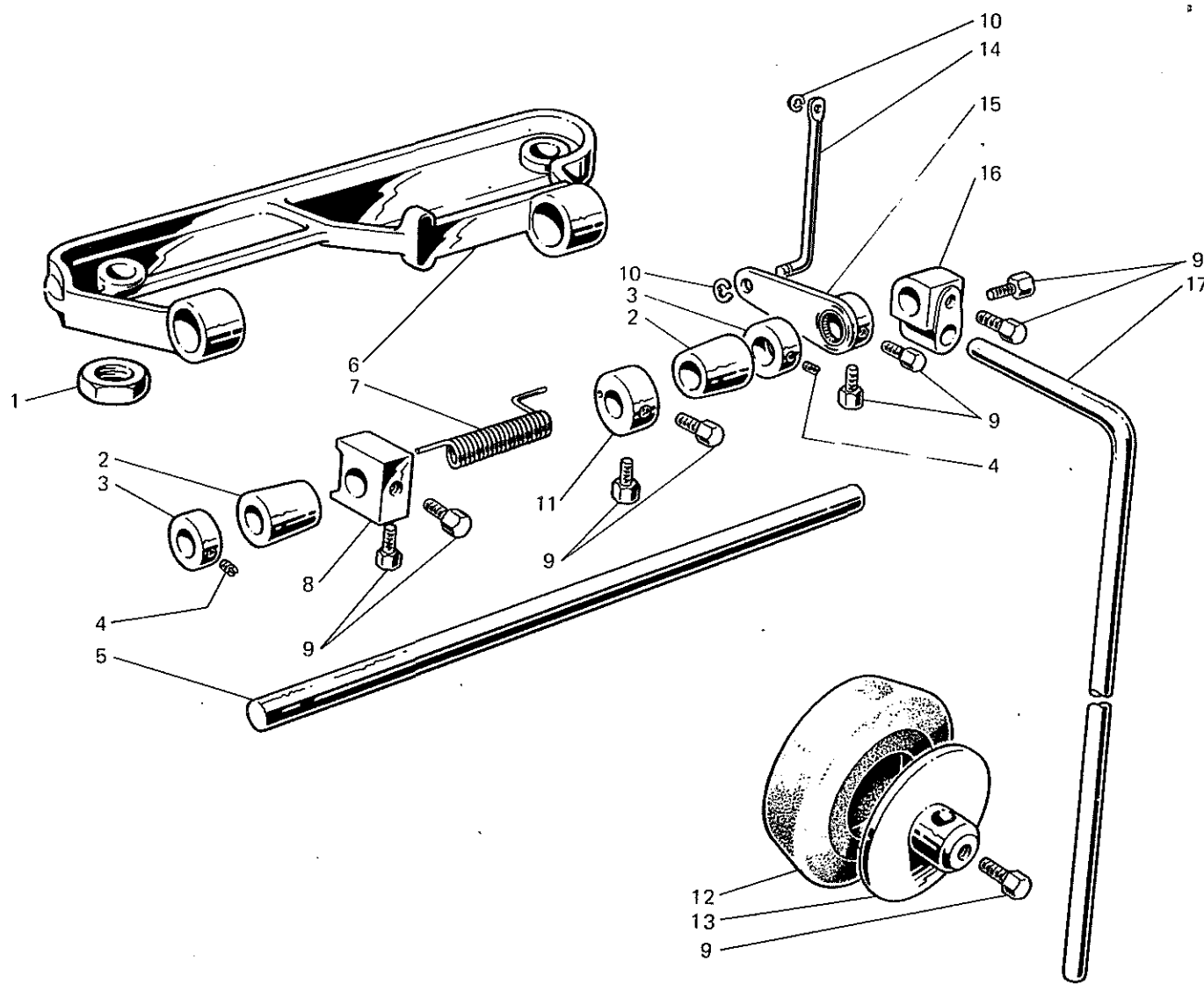
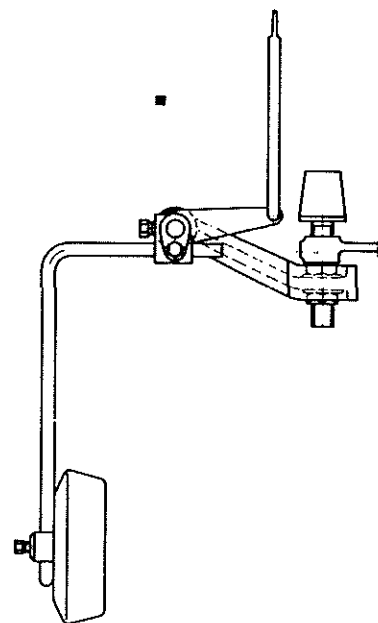


| Fig. N.<br>Abb. N. | Part. N.<br>Piec. N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE   | DESCRIPTION  | DESCRIPTION   | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|---|--|---|-----------|-------------|
| ●                  | 991400-4-02                                    | 1             | busta accessori completa  | accessories envelope assembly  | envelope accessoires complète   |           |             |
| 1                  | 991415-0-00                                    | 1             | busta accessori   | accessories envelope   | envelope accessoires  |           |             |
| 2                  | 990723-0-00                                    | 1             | cacciavite medio  | screw driver   | tournevis moyen   |           |             |
| 3                  | 990639-0-10                                    | 1             | chiave esag. da 3 mm  | 3 mm hexagonal key   | clé hexagonale de 3 mm  |           |             |
| 4                  | 990685-0-10                                    | 1             | chiave esag. da 2,5 mm  | 2,5 mm hexagonal key   | clé hexagonale de 2,5 mm  |           |             |
| 5                  | 990325-0-10                                    | 1             | chiave esag. da 2 mm  | 2 mm hexagonal key   | clé hexagonale de 2 mm  |           |             |
| 6                  | 990183-0-12                                    | 1             | cuffia protezione testa   | machine cover  | couverture protection tête  |           |             |
| 7                  | 990474-0-11                                    | 1             | chiave esag. da 1,5 mm  | 1,5 mm hexagonal key   | clé hexagonale de 1,5 mm  |           |             |
| 8                  | 990176-0-10                                    | 1             | pinza per in filatura   | threading clers  | pince pour enfilage   |           |             |
| 9                  | *  | 1             | bustina aghi  | needles packet   | paquette aiguilles  |           |             |
| 10                 | 990075-1-13                                    | 1             | lattina olio da 1 kg  | oil container 1 kg   | bidon huile de 1 kg   |           |             |
|                    |  |               | ★ per l'ordinazione della bustina<br>citare lo stesso simbolo dell'ago<br>montato sulla testa | to order packet of needles<br>please specify symbol of<br>needle fitted on machine | pour commander un sachet<br>d'aiguille donner le symbol de<br>l'aiguille montée sur la tête |           |             |

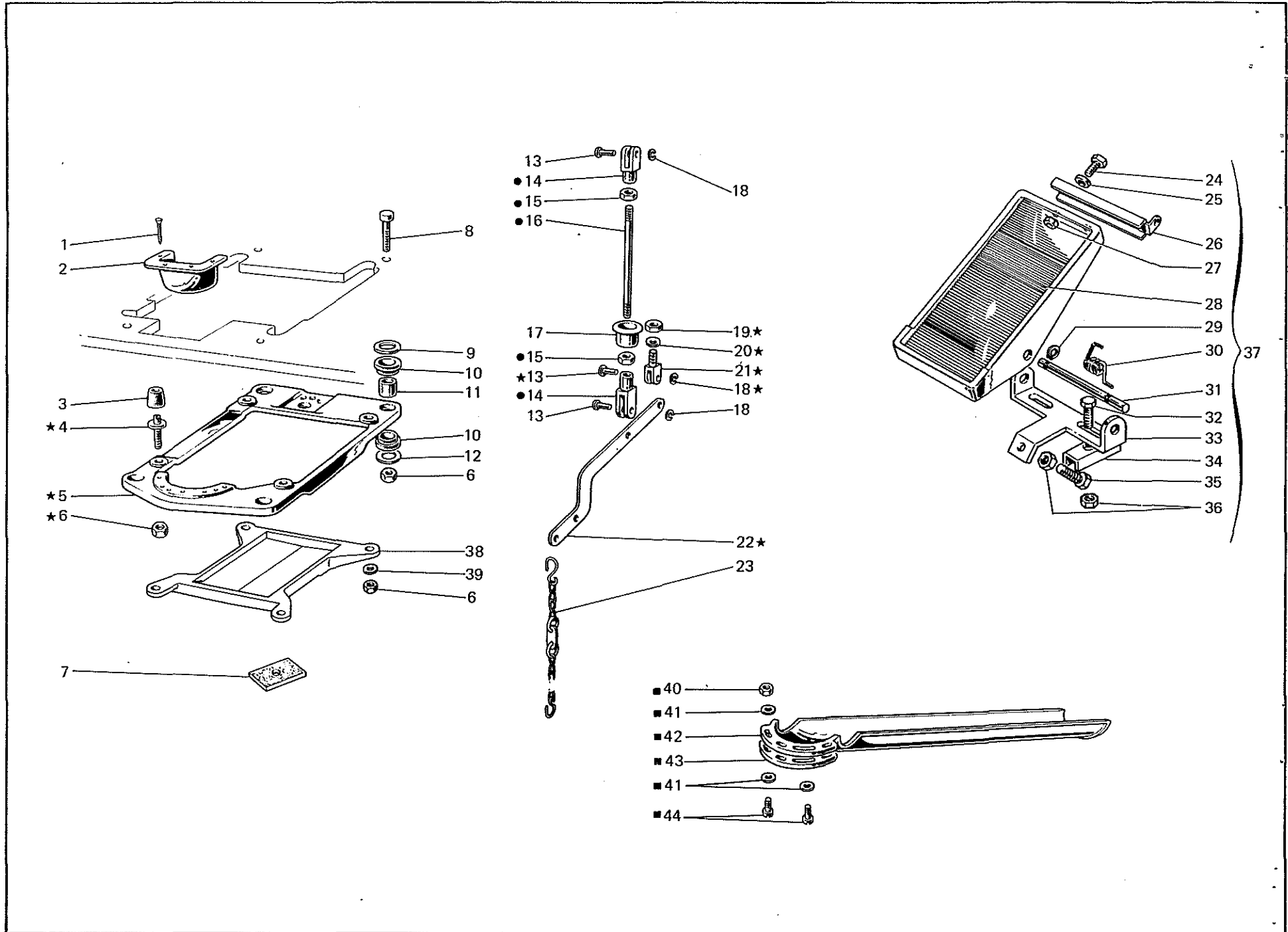
PIAZZAMENTO NORMALE  
NORMAL SETTING



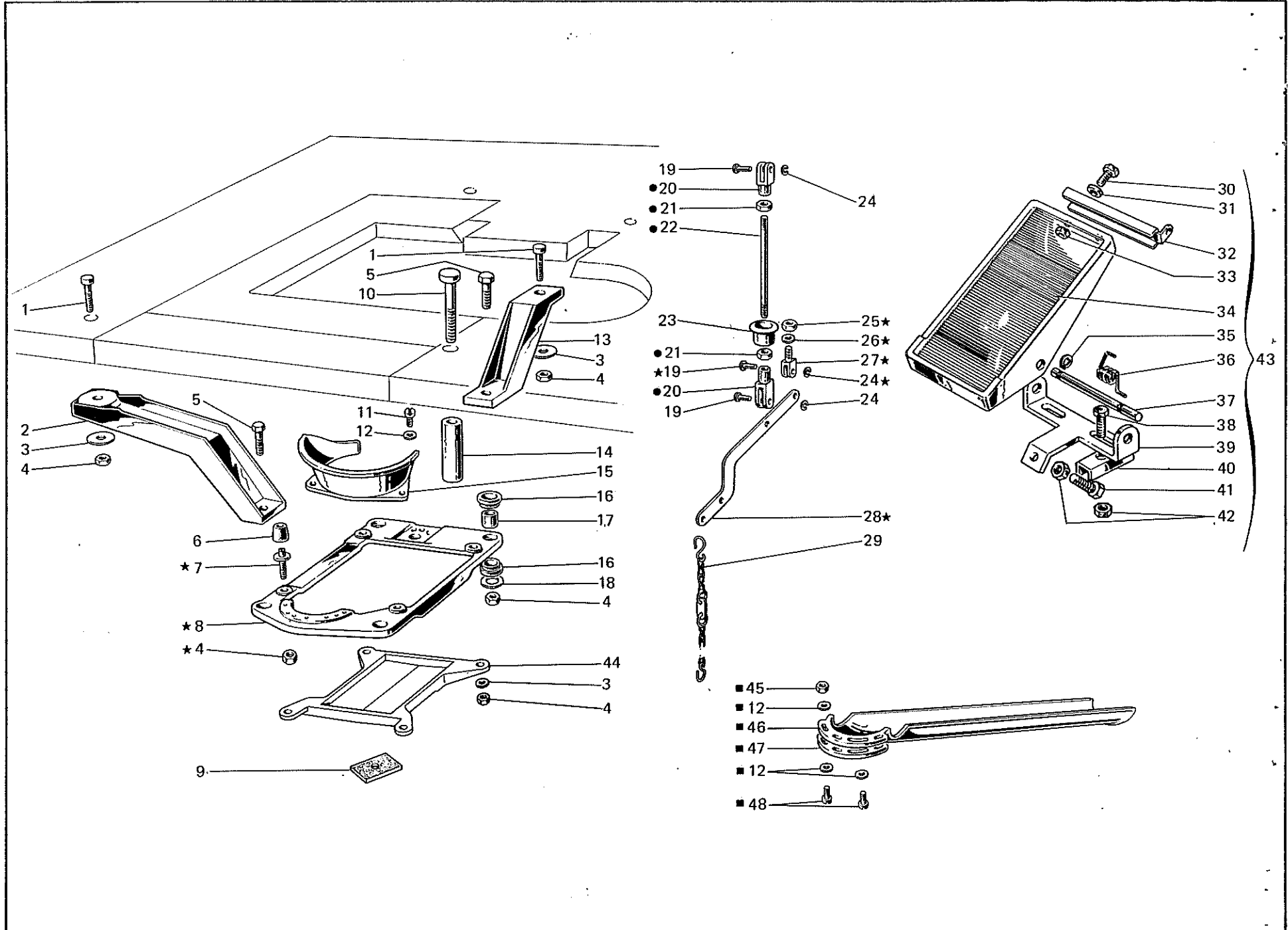
PIAZZAMENTO INCASSATO  
SUBMERGED SETTING



| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Piece N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                                      | DESCRIPTION                                | DESCRIPTION                                      | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|--|--|--|-----------|-------------|
| ★                  | 920245-4-01                                    | 1             | ginocchiello completo<br>(piazzamento normale)   | knee-press assembly<br>(normal setting)    | genouillère complète<br>(installation normale)   |           |             |
| ■                  | 920246-4-01                                    | 1             | ginocchiello completo<br>(piazzamento incassato) | knee-press assembly<br>(submerged setting) | genouillère complète<br>(installation encastrée) |           |             |
| 1                  | 733008-2-00                                    | 2             | dado   | nut  | écrou  |           |             |
| 2                  | 920231-0-00                                    | 2             | bussola  | bush                                       | bague  |           |             |
| 3                  | 920242-2-00                                    | 2             | anello   | ring                                       | anneau   |           |             |
| 4                  | 729013-2-00                                    | 2             | vite   | screw                                      | vis  |           |             |
| 5                  | 920230-0-00                                    | 1             | albero   | shaft                                      | arbre  |           |             |
| 6                  | 920241-0-00                                    | 1             | supporto   | support                                    | support  |           |             |
| 7                  | 920235-0-00                                    | 1             | molla (piazz. normale)                           | spring (normal setting)                    | ressort (installation normale)                   |           |             |
|                    | 920106-0-10                                    | 1             | molla (piazz. incassato)                         | spring (submerged setting)                 | ressort (installation encastrée)                 |           |             |
| 8                  | 920128-0-00                                    | 1             | ancora   | anchoring                                  | butée  |           |             |
| 9                  | 740035-0-00                                    | 9             | vite   | screw                                      | vis  |           |             |
| 10                 | 700206-0-00                                    | 2             | anello elastico                                  | spring ring                                | anneau ressort                                   |           |             |
| 11                 | 920114-0-10                                    | 1             | anello   | ring                                       | anneau   |           |             |
| 12                 | 920113-0-10                                    | 1             | cuscinio   | pad  | coussin  |           |             |
| 13                 | 920105-0-10                                    | 1             | disco  | disc                                       | disque   |           |             |
| 14                 | 920236-0-01                                    | 1             | tirante (piazz. normale)                         | tie-rod (normal setting)                   | tirant (installation normale)                    |           |             |
|                    | 920237-0-01                                    | 1             | tirante (piazz. incassato)                       | tie-rod (submerged setting)                | tirant (installation encastrée)                  |           |             |
| 15                 | 920232-2-00                                    | 1             | leva   | lever                                      | levier   |           |             |
| 16                 | 920103-0-10                                    | 1             | attacco  | coupling                                   | raccord  |           |             |
| 17                 | 920490-0-10                                    | 1             | asta   | rod  | tige   |           |             |

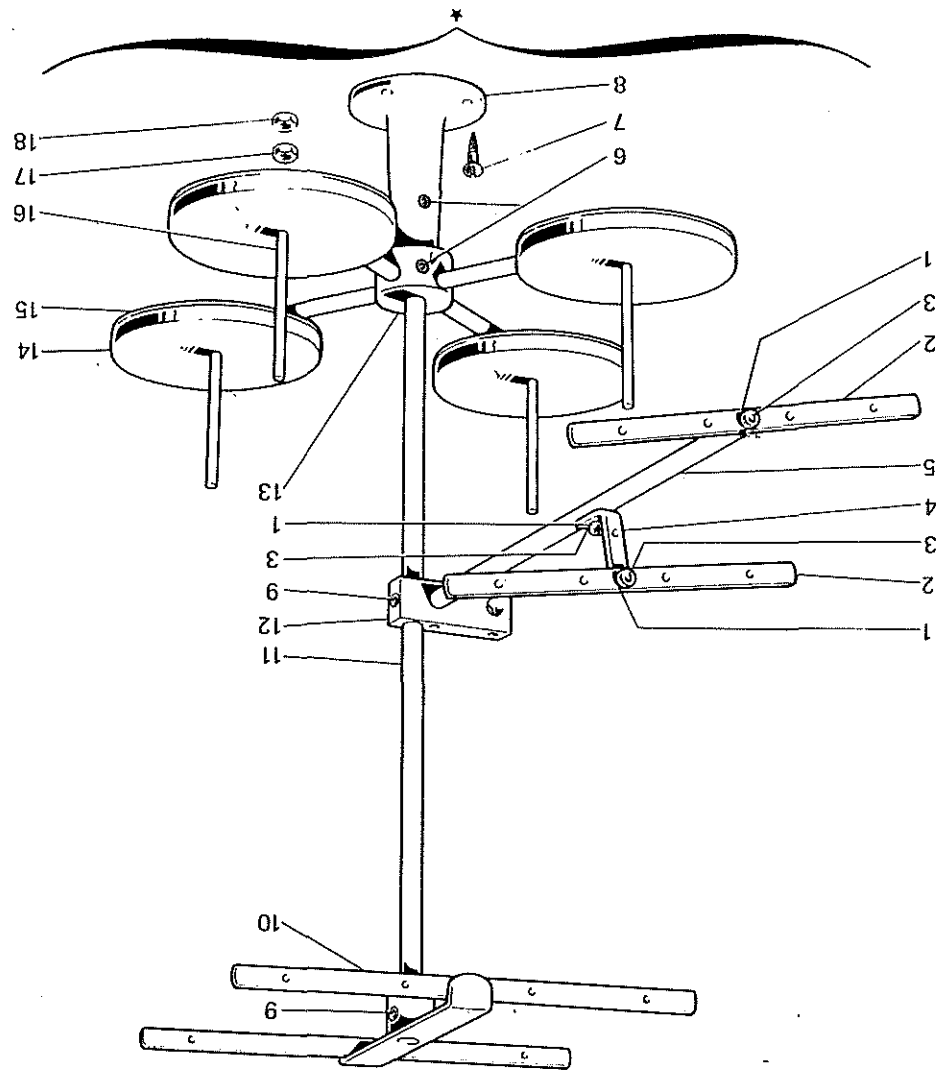


| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Piece N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                   | DESCRIPTION              | DESCRIPTION                           | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|-------------------------------|--------------------------|---------------------------------------|-----------|-------------|
| ★                  | 990986-4-01                                    | 1             | PIAZZAMENTO NORMALE           | NORMAL SETTING           | INSTALLATION NORMAL                   |           |             |
| ●                  | 990984-4-01                                    | 1             | supporto testa completo       | head support assembly    | support tête complet                  |           |             |
|                    | 990984-4-01                                    | 1             | tirante alza piedino completo | presser tie rod assembly | tirant pour soulèvement pied-presseur |           |             |
| 1                  | 900201-0-10                                    | 4             | chiodino                      | rivet                    | clou                                  |           |             |
| 2                  | 991187-0-00                                    | 1             | bocchetta                     | cup                      | bouche                                |           |             |
| 3                  | 990982-0-00                                    | 4             | ammortizzatore                | shock absorber           | amortisseur                           |           |             |
| 4                  | 900694-0-11                                    | 4             | perno                         | pin                      | pivot                                 |           |             |
| 5                  | 990981-0-00                                    | 1             | supporto testa                | head support             | support tête                          |           |             |
| 6                  | 733008-2-00                                    | 12            | dado                          | nut                      | écrou                                 |           |             |
| 7                  | 900203-0-10                                    | 4             | ammortizzatori per tavola     | shock absorber           | amortisseur                           |           |             |
| 8                  | 722905-2-00                                    | 4             | vite                          | screw                    | vis                                   |           |             |
| 9                  | 704346-2-00                                    | 4             | rondella                      | washer                   | rondelle                              |           |             |
| 10                 | 901101-0-00                                    | 8             | ammortizzatore                | shock absorber           | amortisseur                           |           |             |
| 11                 | 901102-0-00                                    | 4             | distanziale                   | spacer                   | entretoise                            |           |             |
| 12                 | 704345-2-00                                    | 4             | rondella                      | washer                   | rondelle                              |           |             |
| 13                 | 990311-0-10                                    | 3             | perno                         | pin                      | pivot                                 |           |             |
| 14                 | 990310-0-10                                    | 2             | giunto                        | joint                    | joint                                 |           |             |
| 15                 | 746402-2-00                                    | 2             | dado                          | nut                      | écrou                                 |           |             |
| 16                 | 990452-0-00                                    | 1             | tirante                       | tie-rod                  | tirant                                |           |             |
| 17                 | 900204-0-10                                    | 1             | bussola                       | bush                     | bague                                 |           |             |
| 18                 | 700205-0-00                                    | 3             | anello elastico               | spring ring              | anneau ressort                        |           |             |
| 19                 | 746409-2-00                                    | 1             | dado                          | nut                      | écrou                                 |           |             |
| 20                 | 704424-2-00                                    | 1             | rondella                      | washer                   | rondelle                              |           |             |
| 21                 | 990314-0-11                                    | 1             | supportino                    | support                  | support                               |           |             |
| 22                 | 990316-0-10                                    | 1             | leva                          | lever                    | levier                                |           |             |
| 23                 | 990179-4-11                                    | 1             | catenella completa            | chain assembly           | chaînette complète                    |           |             |
| 24                 | 720464-4-00                                    | 2             | vite                          | screw                    | vis                                   |           |             |
| 25                 | 704009-4-00                                    | 2             | rondella                      | washer                   | rondelle                              |           |             |
| 26                 | 900926-0-00                                    | 1             | attacco                       | coupling                 | raccord                               |           |             |
| 27                 | 733508-4-00                                    | 2             | dado                          | nut                      | écrou                                 |           |             |
| 28                 | 900931-0-00                                    | 1             | copertura                     | covering                 | couverture                            |           |             |
| 29                 | 900918-0-00                                    | 2             | anello elastico               | spring ring              | anneau ressort                        |           |             |
| 30                 | 900927-0-00                                    | 1             | molla                         | spring                   | anneau                                |           |             |
| 31                 | 900928-0-00                                    | 1             | perno                         | pin                      | pivot                                 |           |             |
| 32                 | 720505-4-00                                    | 2             | vite                          | screw                    | vis                                   |           |             |
| 33                 | 900929-0-01                                    | 1             | supporto                      | support                  | support                               |           |             |
| 34                 | 900920-0-00                                    | 2             | piastrina                     | plate                    | plaque                                |           |             |
| 35                 | 720545-4-00                                    | 1             | vite                          | screw                    | vis                                   |           |             |
| 36                 | 733510-4-00                                    | 3             | dado                          | nut                      | écrou                                 |           |             |
| 37                 | 900925-4-01                                    | 1             | pedalina completa             | pedal assembly           | pédale complète                       |           |             |
| 38                 | 991218-0-00                                    | 1             | sottobacinella                | underban                 | sous réservoir                        |           |             |
| 39                 | 704536-0-00                                    | 4             | rondella                      | washer                   | rondelle                              |           |             |
|                    |  |               | SOLO A RICHIESTA              | ONLY ON REQUEST          | SEULEMENT SUR DEMANDE                 |           |             |
| ■                  | 991186-1-00                                    | 1             | gruppo canale scarica ritagli | offlet assembly          | groupe décharge chutes                |           |             |
| 40                 | 733507-2-00                                    | 1             | dado                          | nut                      | écrou                                 |           |             |
| 41                 | 704409-2-00                                    | 4             | rondella                      | washer                   | rondelle                              |           |             |
| 42                 | 991186-0-00                                    | 1             | canale scarica ritagli        | offlet                   | décharge chutes                       |           |             |
| 43                 | 991189-0-00                                    | 1             | piastra di rinforzo           | plate                    | plaque                                |           |             |
| 44                 | 742068-2-00                                    | 3             | vite                          | screw                    | vis                                   |           |             |

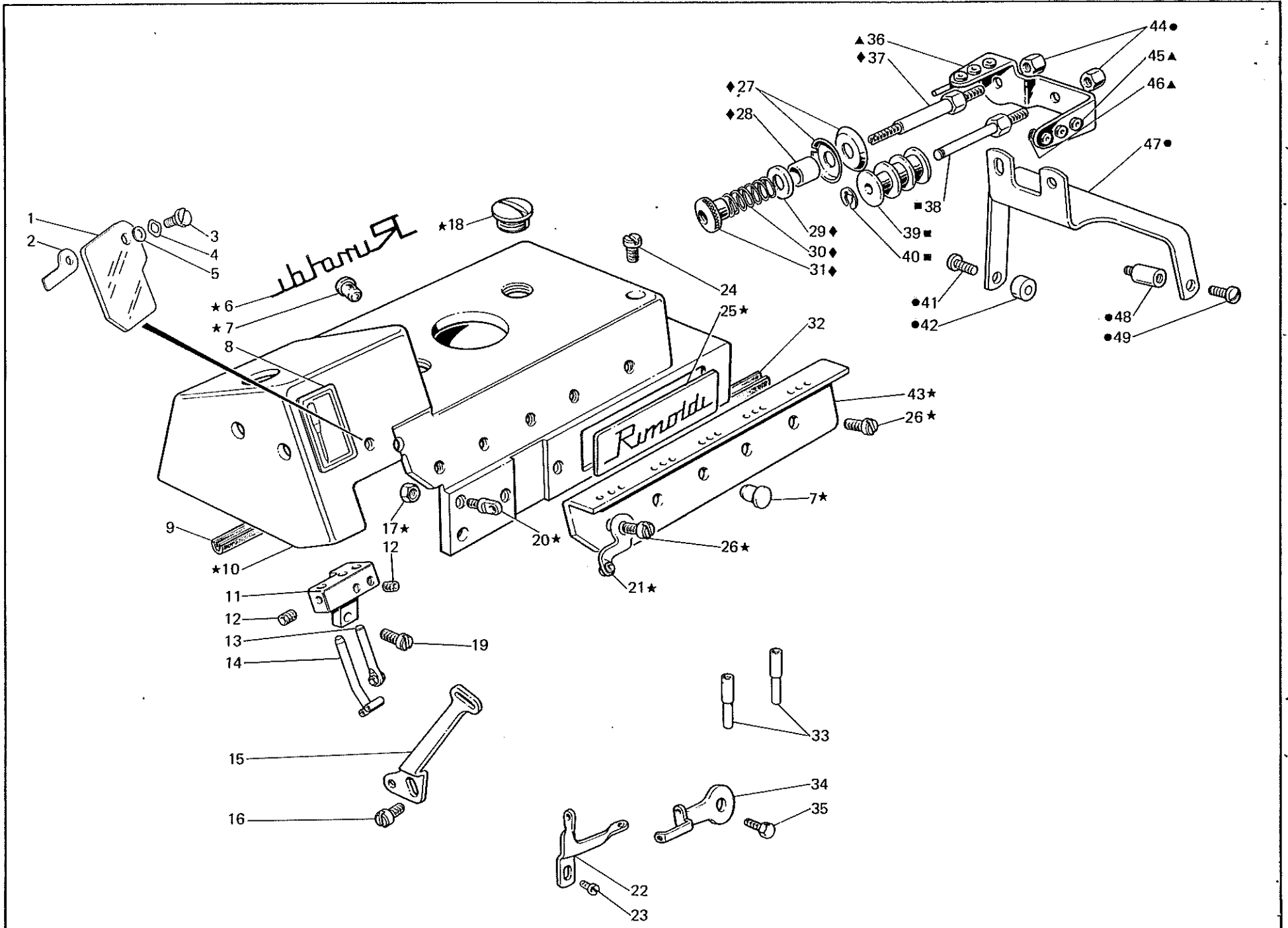


| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Pieze N. | Qt.<br>Anzahl | DESCRIZIONE                   | DESCRIPTION              | DESCRIPTION                           | BENENNUNG | DESCRIPCION |
|--------------------|------------------------------------|---------------|-------------------------------|--------------------------|---------------------------------------|-----------|-------------|
|                    |                                    |               | <b>PIAZZAMENTO INCASSATO</b>  | <b>SUBMERGED SETTING</b> | <b>INSTALLATION ENCASTREE</b>         |           |             |
| ★                  | 990986-4-01                        | 1             | supporto testa completo       | head support assembly    | support tête complet                  |           |             |
| ●                  | 990984-4-01                        | 1             | tirante alza piedino completo | presser tie-rod assembly | tirant pour soulèvement pied-presseur |           |             |
| 1                  | 722905-2-00                        | 2             | vite                          | screw                    | vis                                   |           |             |
| 2                  | 901105-0-00                        | 1             | staffa laterale               | side bracket             | bride latéral                         |           |             |
| 3                  | 704536-0-00                        | 6             | rondella                      | washer                   | rondelle                              |           |             |
| 4                  | 733008-2-00                        | 14            | dado                          | nut                      | écrou                                 |           |             |
| 5                  | 720566-2-00                        | 2             | vite                          | screw                    | vis                                   |           |             |
| 6                  | 990982-0-00                        | 4             | ammortizzatore                | shock absorber           | amortisseur                           |           |             |
| 7                  | 900694-0-11                        | 4             | perno                         | pin                      | pivot                                 |           |             |
| 8                  | 990981-0-00                        | 1             | supporto testa                | head support             | support tête                          |           |             |
| 9                  | 900203-0-10                        | 4             | ammortizzatore per tavola     | shock absorber           | amortisseur                           |           |             |
| 10                 | 722917-2-00                        | 2             | vite                          | screw                    | vis                                   |           |             |
| 11                 | 721475-2-00                        | 2             | vite                          | screw                    | vis                                   |           |             |
| 12                 | 704409-2-00                        | 2             | rondella                      | washer                   | rondelle                              |           |             |
| 13                 | 901104-0-00                        | 1             | staffa posteriore             | bracket                  | bride                                 |           |             |
| 14                 | 901103-0-10                        | 2             | distanziale                   | spacer                   | entretoise                            |           |             |
| 15                 | 991188-0-00                        | 1             | bocchetta                     | cup                      | bouche                                |           |             |
| 16                 | 901101-0-00                        | 8             | ammortizzatore                | shock absorber           | amortisseur                           |           |             |
| 17                 | 901102-0-00                        | 4             | distanziale                   | spacer                   | entretoise                            |           |             |
| 18                 | 704345-2-00                        | 4             | rondella                      | washer                   | rondelle                              |           |             |
| 19                 | 990311-0-10                        | 3             | perno                         | pin                      | pivot                                 |           |             |
| 20                 | 990310-0-10                        | 2             | giunto                        | joint                    | joint                                 |           |             |
| 21                 | 746402-2-00                        | 2             | dado                          | nut                      | écrou                                 |           |             |
| 22                 | 990452-0-00                        | 1             | tirante                       | tie-rod                  | tirante                               |           |             |
| 23                 | 900204-0-10                        | 1             | bussola                       | bush                     | bague                                 |           |             |
| 24                 | 700205-0-00                        | 3             | anello elastico               | spring ring              | anneau ressort                        |           |             |
| 25                 | 746409-2-00                        | 1             | dado                          | nut                      | écrou                                 |           |             |
| 26                 | 704424-2-00                        | 1             | rondella                      | washer                   | rondelle                              |           |             |
| 27                 | 990314-0-11                        | 1             | supportino                    | support                  | support                               |           |             |
| 28                 | 990316-0-10                        | 1             | leva                          | lever                    | levier                                |           |             |
| 29                 | 990179-4-11                        | 1             | catenella completa            | chain assembly           | chaînette complète                    |           |             |
| 30                 | 720464-4-00                        | 2             | vite                          | screw                    | vis                                   |           |             |
| 31                 | 704009-4-00                        | 2             | rondella                      | washer                   | rondelle                              |           |             |
| 32                 | 900926-0-00                        | 1             | attacco                       | coupling                 | raccord                               |           |             |
| 33                 | 733508-4-00                        | 2             | dado                          | nut                      | écrou                                 |           |             |
| 34                 | 900931-0-00                        | 1             | copertura                     | covering                 | couverture                            |           |             |
| 35                 | 900918-0-00                        | 2             | anello elastico               | spring ring              | anneau ressort                        |           |             |
| 36                 | 900927-0-00                        | 1             | molla                         | spring                   | ressort                               |           |             |
| 37                 | 900928-0-00                        | 1             | perno                         | pin                      | pivot                                 |           |             |
| 38                 | 720505-4-00                        | 2             | vite                          | screw                    | vis                                   |           |             |
| 39                 | 900929-0-01                        | 1             | supporto                      | support                  | support                               |           |             |
| 40                 | 900920-0-00                        | 2             | piastrina                     | plate                    | plaque                                |           |             |
| 41                 | 720545-4-00                        | 1             | vite                          | screw                    | vis                                   |           |             |
| 42                 | 733510-4-00                        | 3             | dado                          | nut                      | écrou                                 |           |             |
| 43                 | 900925-4-01                        | 1             | pedalina completa             | pedal assembly           | pédale complète                       |           |             |
| 44                 | 991218-0-00                        | 1             | sottobacinella                | underban                 | sous réservoir                        |           |             |
|                    |                                    |               | <b>SOLO A RICHIESTA</b>       | <b>ONLY ON REQUEST</b>   | <b>SEULEMENT SUR DEMANDE</b>          |           |             |
| ■                  | 991186-1-00                        | 1             | gruppo canale scarica ritagli | offlet assembly          | groupe décharge chutes                |           |             |
| 12                 | 704409-2-00                        | 4             | rondella                      | washer                   | rondelle                              |           |             |
| 45                 | 733507-2-00                        | 1             | dado                          | nut                      | écrou                                 |           |             |
| 46                 | 991186-0-00                        | 1             | canale scarica ritagli        | offlet                   | décharge chutes                       |           |             |
| 47                 | 991189-0-00                        | 1             | piastra di rinforzo           | plate                    | plaque                                |           |             |
| 48                 | 742068-2-00                        | 3             | vite                          | screw                    | vis                                   |           |             |

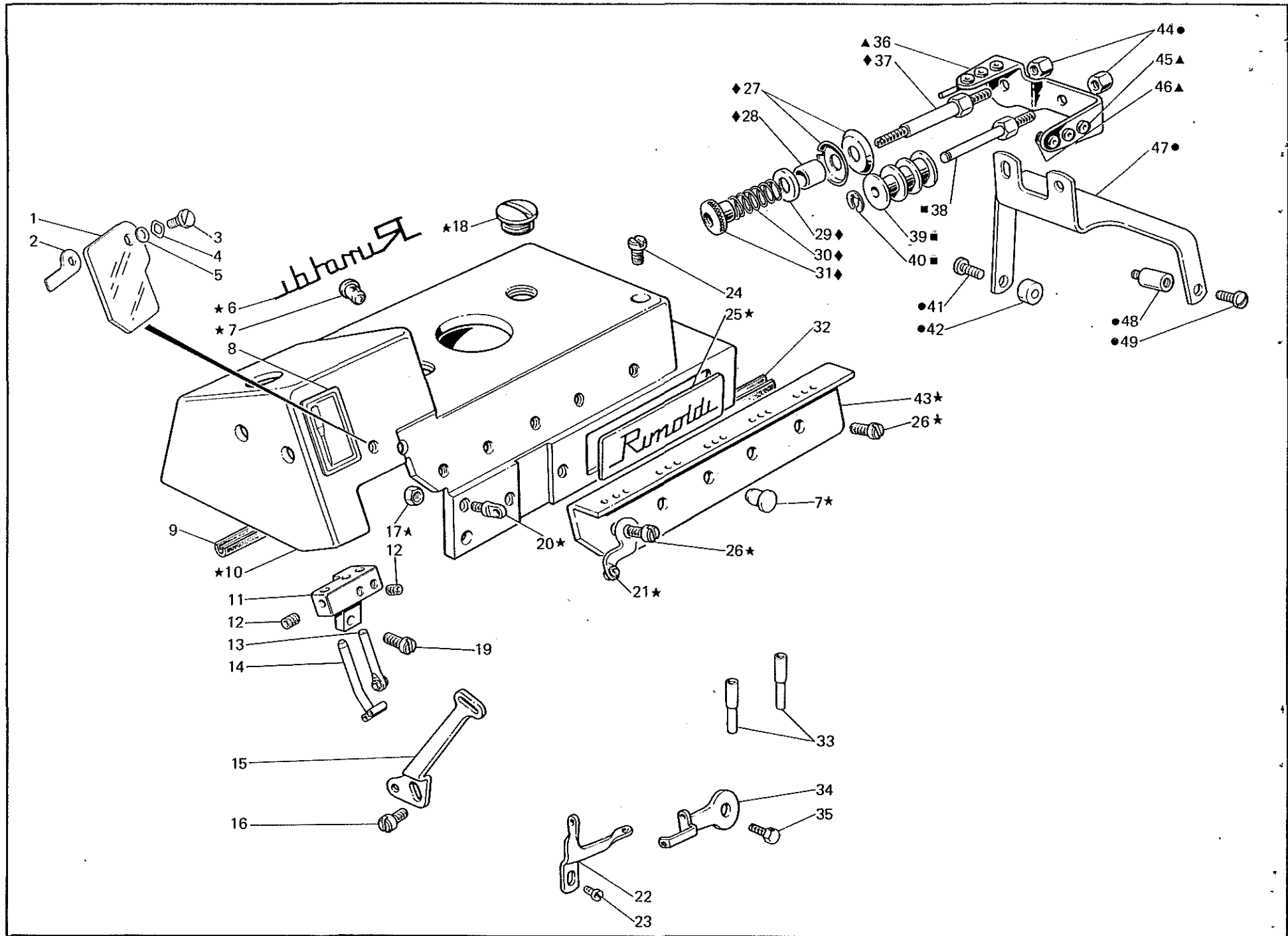




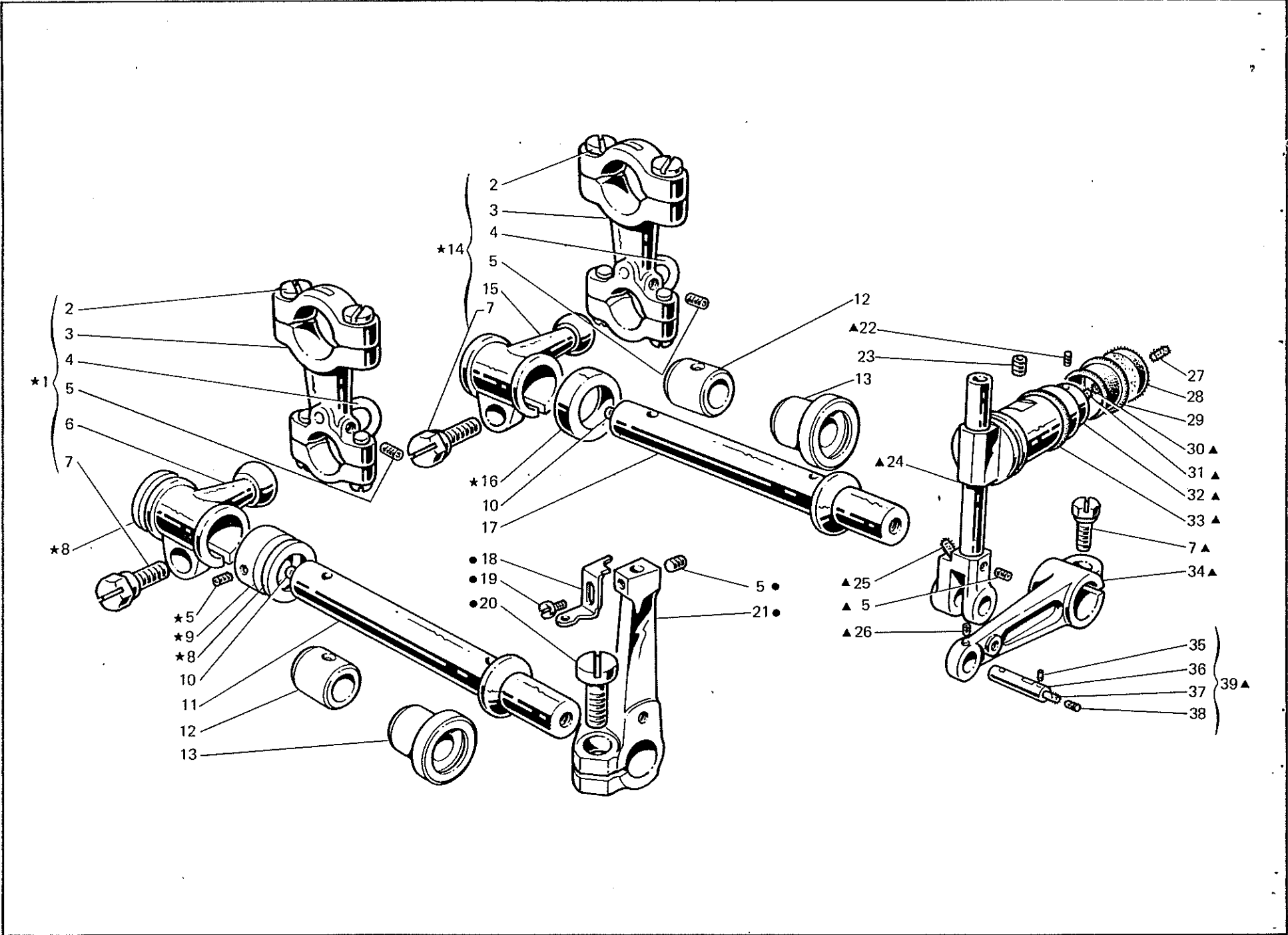
| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Pieze N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                    | DESCRIPTION                      | DESCRIPTION                   | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|--------------------------------|----------------------------------|-------------------------------|-----------|-------------|
| ★                  | 991120-5-00                                    | 1             | porta bobine compl. (4-3 fili) | bobbin carrier ass.(4-3 threads) | porte bobine compl.(4-3 fils) |           |             |
| 1                  | 703005-0-00                                    | 3             | rondella                       | washer                           | rondelle                      |           |             |
| 2                  | 991108-2-00                                    | 2             | tubetto con bussole            | frame with bushes                | bâti avec bagues              |           |             |
| 3                  | 722431-2-00                                    | 3             | vite                           | screw                            | vis                           |           |             |
| 4                  | 991107-2-00                                    | 1             | squadretta con viti e rondelle | bracket with screws and washers  | équerre avec vis et rondelles |           |             |
| 5                  | 991106-2-00                                    | 1             | asta con rondelle e viti       | rod with washers and screws      | tige avec rondelles et vis    |           |             |
| 6                  | 729054-2-00                                    | 3             | vite                           | screw                            | vis                           |           |             |
| 7                  | 731107-2-00                                    | 3             | vite                           | screw                            | vis                           |           |             |
| 8                  | 991114-2-00                                    | 1             | basetta                        | base                             | base                          |           |             |
| 9                  | 729034-2-00                                    | 3             | vite                           | screw                            | vis                           |           |             |
| 10                 | 991121-3-00                                    | 1             | telaietto superiore            | upper frame                      | bâti supérieur                |           |             |
| 11                 | 991113-0-00                                    | 1             | asta principale                | main rod                         | tige principale               |           |             |
| 12                 | 991128-2-00                                    | 1             | blocchetto con viti            | block with screws                | bloc avec vis                 |           |             |
| 13                 | 991129-3-00                                    | 1             | mozzo con aste e viti          | hub with rod and screws          | moyeau avec tiges et vis      |           |             |
| 14                 | 991179-0-00                                    | 4             | disco                          | disc                             | disque                        |           |             |
| 15                 | 991112-0-00                                    | 4             | piatto                         | disc                             | plateau                       |           |             |
| 16                 | 991111-2-00                                    | 4             | astina con dadi                | rod with nuts                    | tige avec écrous              |           |             |
| 17                 | 733508-2-00                                    | 4             | dado                           | nut                              | écrou                         |           |             |
| 18                 | 925433-0-00                                    | 4             | dado                           | nut                              | écrou                         |           |             |



| Fig. N.<br>Abb. N. | Part. N.<br>Piece N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                                      | DESCRIPTION                            | DESCRIPTION                           | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|--|--|---------------------------------------|-----------|-------------|
| ★                  | 208115-4-00                                    | 1             | coperchio sup. compl. (con fig. ● )              | upper cover assembly (with fig. ● )    | couvercle sup. complet (avec fig. ● ) |           |             |
| ●                  | 208017-4-00                                    | 1             | gruppo tensione a carrucola<br>(con fig. ◆ ■ ▲ ) | tension assembly<br>(with fig. ◆ ■ ▲ ) | groupe tension<br>(avec fig. ◆ ■ ▲ )  |           |             |
| ◆                  | 203395-4-10                                    | 1             | perno con dischi tensione                        | pin                                    | pivot                                 |           |             |
| ■                  | 203393-4-10                                    | 1             | carrucola guidafile                              | thread guide pulley                    | poulie guide-fil                      |           |             |
| ▲                  | 203390-4-10                                    | 1             | piastra con bussole passafili                    | plate                                  | plaque                                |           |             |
| 1                  | 208221-0-00                                    | 1             | piastrina protezione                             | protection plate                       | plaque protection                     |           |             |
| 2                  | 208222-0-00                                    | 1             | piastrina  | plate                                  | plaque                                |           |             |
| 3                  | 208224-0-00                                    | 1             | vite   | screw                                  | vis                                   |           |             |
| 4                  | 208220-0-00                                    | 1             | anello elastico                                  | spring ring                            | anneau ressort                        |           |             |
| 5                  | 704630-0-00                                    | 1             | rondella   | washer                                 | rondelle                              |           |             |
| 6                  | 100305-0-10                                    | 1             | decalcomania                                     | decalcomania                           | décalcomanie                          |           |             |
| 7                  | 207893-0-00                                    | 3             | tappo  | plug                                   | bouchon                               |           |             |
| 8                  | 788002-0-01                                    | 1             | decalcomania sist. aghi                          | needles syst. decalcomania             | décalcomanie syst. aiguilles          |           |             |
| 9                  | 208091-0-00                                    | 1             | guarnizione                                      | gasket                                 | garniture                             |           |             |
| 10                 | 207910-0-00                                    | 1             | coperchio superiore                              | upper cover                            | couvercle supérieur                   |           |             |
| 11                 | 207916-0-00                                    | 1             | supporto passafili aghi                          | support                                | support                               |           |             |
| 12                 | 745800-2-00                                    | 2             | vite   | screw                                  | vis                                   |           |             |
| 13                 | 208184-2-00                                    | 1             | passafilo  | thread guide                           | passe-fil                             |           |             |
| 14                 | 203647-2-13                                    | 1             | passafilo ago                                    | needle thread guide                    | passe-fil aiguille                    |           |             |
| 15                 | 207870-0-00                                    | 1             | tendifilo ago                                    | needle thread take-up                  | tendeur du fil aiguille               |           |             |
| 16                 | 741558-0-00                                    | 2             | vite   | screw                                  | vis                                   |           |             |
| 17                 | 733503-0-00                                    | 3             | dado   | nut                                    | écrou                                 |           |             |
| 18                 | 207968-0-00                                    | 2             | tappo  | plug                                   | bouchon                               |           |             |
| 19                 | 741956-2-00                                    | 2             | vite   | screw                                  | vis                                   |           |             |
| 20                 | 206711-0-00                                    | 3             | passafilo  | thread guide                           | passe-fil                             |           |             |
| 21                 | 206713-2-00                                    | 1             | passafilo  | thread guide                           | passe-fil                             |           |             |
| 22                 | 202280-0-10                                    | 1             | tendifilo  | thread take-up                         | tendeur du fil                        |           |             |
| 23                 | 741657-0-00                                    | 1             | vite   | screw                                  | vis                                   |           |             |
| 24                 | 721484-2-00                                    | 3             | vite fissa coperchio superiore                   | screw                                  | vis                                   |           |             |
| 25                 | 207918-0-00                                    | 1             | targhetta  | plate                                  | plaque                                |           |             |
| 26                 | 202397-0-10                                    | 2             | vite   | screw                                  | vis                                   |           |             |
| 27                 | 201009-0-10                                    | 6             | disco tensione                                   | tension disc                           | disque tension                        |           |             |
| 28                 | 203396-0-10                                    | 2             | distanziale                                      | spacer                                 | entretoise                            |           |             |
| 29                 | 200821-0-10                                    | 1             | scodellino                                       | cup                                    | cuvette                               |           |             |
| 30                 | 203381-0-10                                    | 1             | molla  | spring                                 | ressort                               |           |             |
| 31                 | 100529-0-10                                    | 1             | pomolo   | knob                                   | pommeau                               |           |             |
| 32                 | 208090-0-00                                    | 1             | guarnizione                                      | gasket                                 | garniture                             |           |             |
| 33                 | 206740-0-00                                    | 2             | tubetto passafilo                                | thread guide pipe                      | tube passe-fil                        |           |             |
| 34                 | 202283-0-10                                    | 1             | tendifilo  | thread take-up                         | tendeur du fil                        |           |             |
| 35                 | 720431-2-00                                    | 1             | vite   | screw                                  | vis                                   |           |             |
| 36                 | 203389-2-10                                    | 1             | piastra passafili                                | plate                                  | plaque                                |           |             |
| 37                 | 203394-0-10                                    | 1             | perno  | pin                                    | pivot                                 |           |             |
| 38                 | 100528-0-10                                    | 1             | perno  | pin                                    | pivot                                 |           |             |
| 39                 | 203392-2-10                                    | 1             | carrucola  | pulley                                 | poulie                                |           |             |
| 40                 | 700205-0-00                                    | 1             | anello elastico                                  | spring ring                            | anneau ressort                        |           |             |
| 41                 | 742652-0-00                                    | 1             | vite   | screw                                  | vis                                   |           |             |
| 42                 | 206893-0-00                                    | 1             | distanziale                                      | spacer                                 | entretoise                            |           |             |
| 43                 | 207919-0-00                                    | 1             | piastra passafili                                | thread guide plate                     | plaque pour passe-fil                 |           |             |

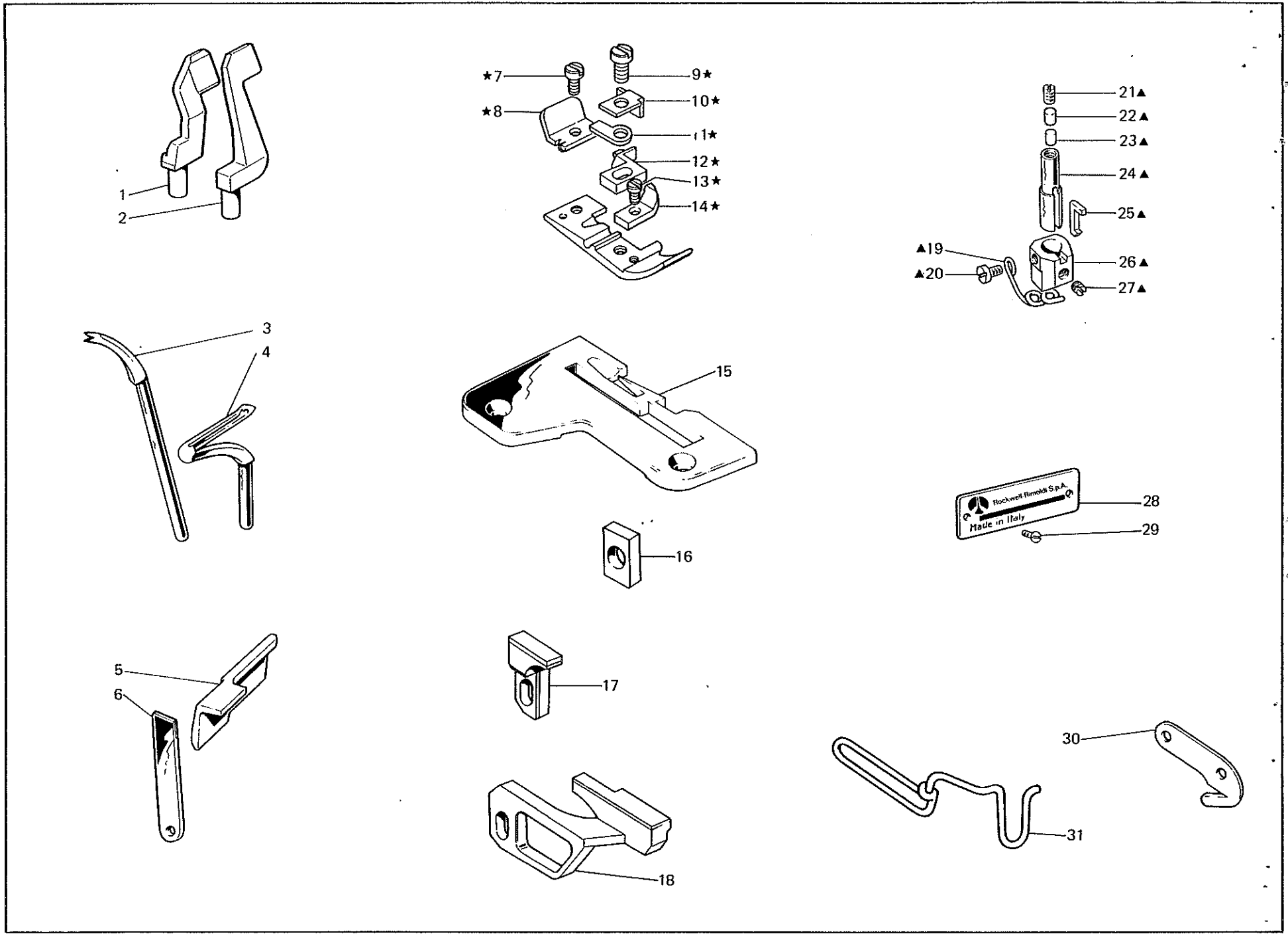


| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Pieze N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE       | DESCRIPTION           | DESCRIPTION           | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|-------------------|-----------------------|-----------------------|-----------|-------------|
| 44                 | 746022-2-00                                    | 2             | dado              | nut                   | écrou                 |           |             |
| 45                 | 100527-0-10                                    | 6             | bussola passafilo | bush                  | bague                 |           |             |
| 46                 | 300429-0-10                                    | 6             | anellino          | ring                  | anneau                |           |             |
| 47                 | 208016-0-00                                    | 1             | sostegno          | support               | support               |           |             |
| 48                 | 206896-0-00                                    | 1             | colonnina         | column                | colonne               |           |             |
| 49                 | 202397-0-10                                    | 1             | vite              | screw                 | vis                   |           |             |
|                    |  |               | SOLO A RICHIESTA  | ONLY ON REQUEST       | SEULEMENT SUR DEMANDE |           |             |
| -                  | 208311-4-00                                    | 1             | gruppo passafilo  | thread guide assembly | groupe passe-fil      |           |             |
| 13                 | 208179-2-00                                    | 1             | passafilo         | thread guide          | passe-fil             |           |             |
| 14                 | 208197-3-00                                    | 1             | passafilo ago     | needle thread guide   | passe-fil aiguille    |           |             |
| 17                 | 733503-0-00                                    | 3             | dado              | nut                   | écrou                 |           |             |
| 20                 | 208204-2-00                                    | 3             | passafilo         | thread guide          | passe-fil             |           |             |
| 21                 | 208185-2-00                                    | 1             | passafilo         | thread guide          | passe-fil             |           |             |



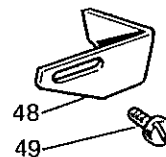
| Fig. N.<br>Abb. N. | Part. N.<br>Piecce N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                    | DESCRIPTION                      | DESCRIPTION                    | BENENNUNG | DESCRIPCION |
|--------------------|---|---------------|--------------------------------|----------------------------------|--------------------------------|-----------|-------------|
| ★                  | 206396-4-01                                     | 1             | gruppo manicotti com. crochet  | looper control coupling assembly | groupe manchon comm. crochet   |           |             |
| ▲                  | 206416-4-00                                     | 1             | gruppo comando crochet sup.    | upper looper control assembly    | groupe commande crochet sup.   |           |             |
| ●                  | 208039-4-00                                     | 1             | gruppo porta crochet inferiore | lower looper assembly            | groupe porte crochet inférieur |           |             |
| 1                  | 206454-4-01                                     | 1             | gruppo manicotto con biella    | coupling assembly with con-rod   | groupe manchon avec bielle     |           |             |
| 2                  | 743243-2-00                                     | 8             | vite per biella                | screw                            | vis                            |           |             |
| 3                  | 202071-2-20                                     | 1             | biella con viti                | con-rod with screw               | bielle avec vis                |           |             |
| 4                  | 206643-0-01                                     | 2             | cavallotto                     | coupling                         | cavalier                       |           |             |
| 5                  | 745812-2-00                                     | 6             | vite                           | screw                            | vis                            |           |             |
| 6                  | 206660-2-02                                     | 1             | manicotto                      | coupling                         | manchon                        |           |             |
| 7                  | 201128-0-10                                     | 3             | vite                           | screw                            | vis                            |           |             |
| 8                  | 704848-0-00                                     | 2             | rondella                       | washer                           | rondelle                       |           |             |
| 9                  | 206606-2-00                                     | 1             | anello con viti                | ring                             | bague                          |           |             |
| 10                 | 206695-0-00                                     | 2             | tappo per albero               | plug for shaft                   | bouchon pour arbre             |           |             |
| 11                 | 207096-2-00                                     | 1             | albero crochet inferiore       | shaft lower looper               | arbre crochet inférieur        |           |             |
| 12                 | 206651-0-00                                     | 2             | bussola                        | bush                             | bague                          |           |             |
| 13                 | 202065-0-20                                     | 2             | bussola                        | bush                             | bague                          |           |             |
| 14                 | 206452-4-00                                     | 1             | gruppo manicotto con biella    | coupling with con-rod            | groupe manchon avec bielle     |           |             |
| 15                 | 206658-2-02                                     | 1             | manicotto                      | coupling                         | manchon                        |           |             |
| 16                 | 704847-0-00                                     | 1             | rondella                       | washer                           | rondelle                       |           |             |
| 17                 | 207095-2-00                                     | 1             | albero crochet superiore       | upper looper shaft               | arbre crochet supérieur        |           |             |
| 18                 | 208015-0-00                                     | 1             | squadretta                     | bracket                          | équerre                        |           |             |
| 19                 | 741415-0-00                                     | 1             | vite                           | screw                            | vis                            |           |             |
| 20                 | 721883-0-00                                     | 1             | vite                           | screw                            | vis                            |           |             |
| 21                 | 206654-2-10                                     | 1             | porta crochet inf.             | lower looper holder              | porte crochet inférieur        |           |             |
| 22                 | 745800-2-00                                     | 1             | vite                           | screw                            | vis                            |           |             |
| 23                 | 745168-0-00                                     | 1             | vite                           | screw                            | vis                            |           |             |
| 24                 | 206411-3-00                                     | 1             | guida oscillante               | oscillating guide                | guide oscillant                |           |             |
| 25                 | 778403-0-00                                     | 1             | stoppino                       | wick                             | mèche                          |           |             |
| 26                 | 745810-2-00                                     | 1             | vite                           | screw                            | vis                            |           |             |
| 27                 | 778236-0-00                                     | 1             | stoppino                       | wick                             | mèche                          |           |             |
| 28                 | 206686-0-00                                     | 1             | disco lubrificazione guida     | disc                             | disque                         |           |             |
| 29                 | 202720-0-00                                     | 1             | paraolio                       | oil retainer                     | pare-huile                     |           |             |
| 30                 | 778405-0-00                                     | 1             | stoppino                       | wick                             | mèche                          |           |             |
| 31                 | 778410-0-00                                     | 1             | stoppino                       | wick                             | mèche                          |           |             |
| 32                 | 202062-2-10                                     | 1             | anello con vite                | ring with screw                  | anneau avec vis                |           |             |
| 33                 | 701113-0-00                                     | 1             | anello di tenuta               | circlip                          | circlip                        |           |             |
| 34                 | 206652-2-01                                     | 1             | braccio                        | arm                              | bras                           |           |             |
| 35                 | 778202-0-00                                     | 4             | stoppino                       | wick                             | mèche                          |           |             |
| 36                 | 202086-0-11                                     | 1             | spina                          | pin                              | goupille                       |           |             |
| 37                 | 778401-0-00                                     | 1             | stoppino                       | wick                             | mèche                          |           |             |
| 38                 | 745002-0-00                                     | 1             | vite                           | screw                            | vis                            |           |             |
| 39                 | 206645-4-01                                     | 1             | spina completa                 | pin assembly                     | goupille compl.                |           |             |



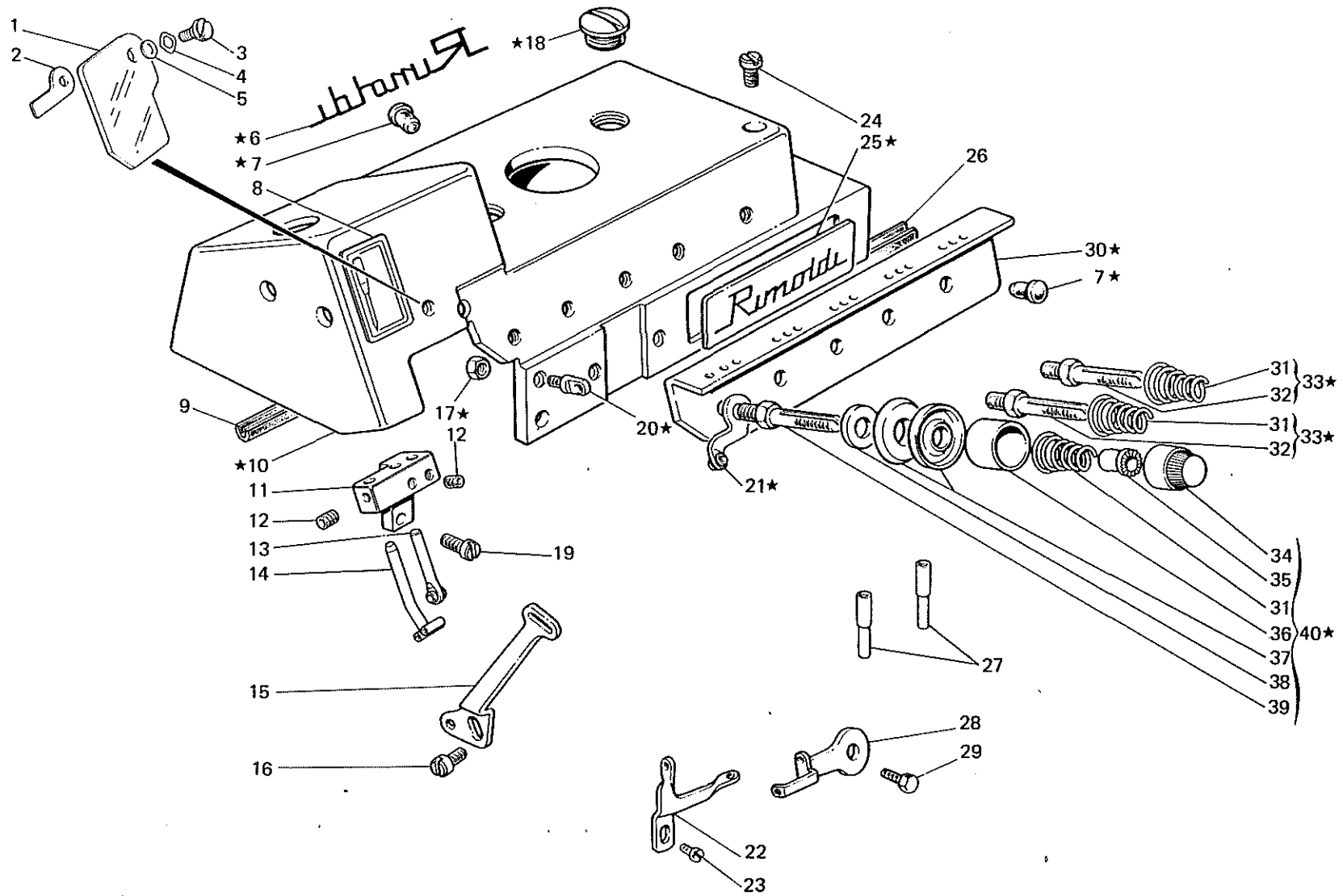


| Fig. N.<br>Abb. N. | Part. N.<br>Piecce N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                   | DESCRIPTION                     | DESCRIPTION                             | BENENNUNG | DESCRIPCION |
|--------------------|---|---------------|-------------------------------|---------------------------------|---|-----------|-------------|
| ★                  | 203447-3-11                                     | 1             | piedino completo              | presserfoot assembly            | pied-presseur complet                   |           |             |
| ▲                  | 207511-4-10                                     | 1             | morsetto porta aghi completo  | needles clamp assembly          | porte-aiguilles complet                 |           |             |
| 1                  | 207992-0-00                                     | 1             | salva ago                     | rear needle guard               | protège-aiguille                        |           |             |
| 2                  | 207995-0-00                                     | 1             | spingi asola                  | front needle guard              | pare-boucle                             |           |             |
| 3                  | 202092-0-11                                     | 1             | crochet superiore cieco       | upper blind looper              | crochet supérieur aveugle               |           |             |
| 4                  | 202413-0-11                                     | 1             | crochet inferiore             | lower looper                    | crochet inférieur                       |           |             |
| 5                  | 207000-2-00                                     | 1             | coltello superiore            | upper knife                     | couteau supérieur                       |           |             |
| 6                  | 207015-2-00                                     | 1             | coltello inferiore            | lower knife                     | couteau inférieur                       |           |             |
| 7                  | 741413-2-00                                     | 1             | vite                          | screw                           | vis                                     |           |             |
| 8                  | 202192-0-10                                     | 1             | piastrina                     | plate                           | plaque                                  |           |             |
| 9                  | 741675-2-00                                     | 1             | vite                          | screw                           | vis                                     |           |             |
| 10                 | 203483-0-11                                     | 1             | piastrina                     | plate                           | plaque                                  |           |             |
| 11                 | 202201-0-11                                     | 1             | staffa                        | bracket                         | bride                                   |           |             |
| 12                 | 203453-0-11                                     | 1             | linguetta                     | tongue                          | languette                               |           |             |
| 13                 | 741431-2-00                                     | 1             | vite                          | screw                           | vis                                     |           |             |
| 14                 | 202184-0-11                                     | 1             | blocchetto                    | block                           | bloc                                    |           |             |
| 15                 | 203437-0-11                                     | 1             | placca ago larg. costa 3,2 mm | needle plate width bight 3,2 mm | plaque à aiguille largeur surjet 3,2 mm |           |             |
| 16                 | 203426-0-10                                     | 1             | finto griffino                | mock feed dog                   | fausse petite griffe                    |           |             |
| 17                 | 203423-2-11                                     | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                      |           |             |
| 18                 | 203419-2-11                                     | 1             | griffa principale             | main feed dog                   | griffe principale                       |           |             |
| 19                 | 207541-0-00                                     | 1             | guidafilo                     | thread guide                    | guide-fil                               |           |             |
| 20                 | 207563-0-00                                     | 1             | vite                          | screw                           | vis                                     |           |             |
| 21                 | 727021-0-00                                     | 1             | vite                          | screw                           | vis                                     |           |             |
| 22                 | 778206-0-00                                     | 1             | stoppino                      | wick                            | mèche                                   |           |             |
| 23                 | 309749-0-00                                     | 1             | spina                         | pin                             | goupille                                |           |             |
| 24                 | 207521-2-10                                     | 1             | morsetto porta aghi           | needles clamp                   | porte-aiguilles                         |           |             |
| 25                 | 203416-0-10                                     | 1             | chiavetta                     | key                             | clavette                                |           |             |
| 26                 | 203415-0-10                                     | 1             | fascetta                      | clamp                           | bride                                   |           |             |
| 27                 | 745501-0-00                                     | 1             | vite                          | screw                           | vis                                     |           |             |
| 28                 | 780212-0-40                                     | 1             | targhetta classe testa        | head class plate                | plaque classe tête                      |           |             |
| 29                 | 202165-0-10                                     | 2             | vite                          | screw                           | vis                                     |           |             |
| 30                 | 202194-0-10                                     | 1             | piastrina                     | plate                           | plaque                                  |           |             |
| 31                 | 990694-0-00                                     | 1             | salvadita                     | protection                      | protection                              |           |             |
|                    |   |               | SOLO A RICHIESTA              | ONLY ON REQUEST                 | SEULEMENT SUR DEMANDE                   |           |             |
| 5                  | 202142-0-10                                     | 1             | coltello superiore            | upper knife                     | couteau supérieur                       |           |             |
|                    | 202143-0-10                                     | 1             | coltello superiore            | upper knife                     | couteau supérieur                       |           |             |
|                    | 207008-2-00                                     | 1             | coltello superiore            | upper knife                     | couteau supérieur                       |           |             |
| 6                  | 202146-0-10                                     | 1             | coltello inferiore            | lower knife                     | couteau inférieur                       |           |             |
| 15                 | 203435-0-10                                     | 1             | placca ago larg. costa 3 mm   | needle plate width bight 3 mm   | plaque à aiguille largeur surjet 3 mm   |           |             |
|                    | 203436-0-11                                     | 1             | placca ago larg. costa 2,5 mm | needle plate width bight 2,5 mm | plaque à aiguille largeur surjet 2,5 mm |           |             |
| 17                 | 203498-0-10                                     | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                      |           |             |
| 18                 | 203497-0-10                                     | 1             | griffa principale             | main feed dog                   | griffe principale                       |           |             |

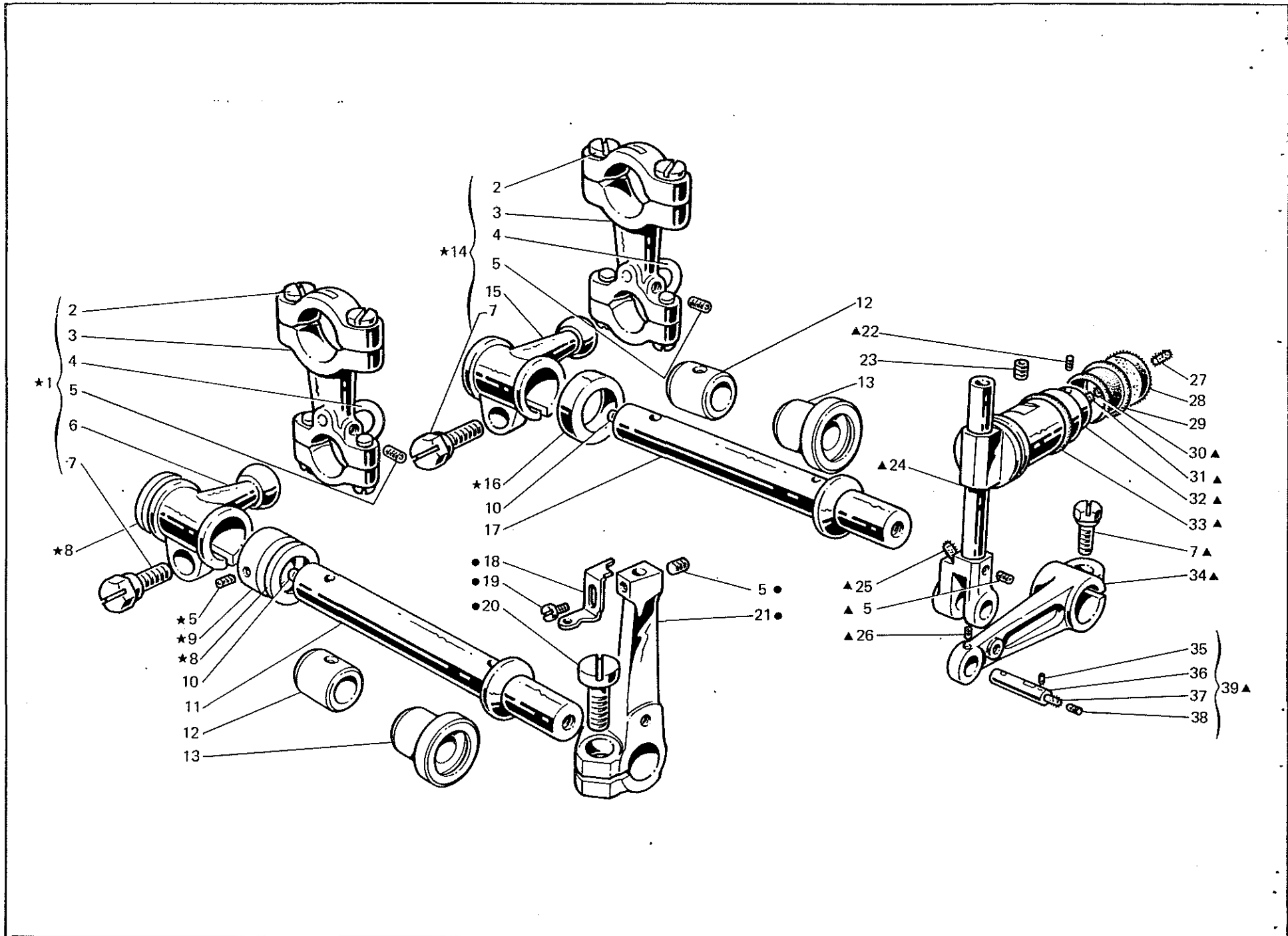
| Fig. N.<br>Abb. N.   | Part. N.<br>Piece N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                  | DESCRIPTION               | DESCRIPTION                  | BENENNUNG | DESCRIPCION |
|----------------------|--|---------------|------------------------------|---------------------------|------------------------------|-----------|-------------|
| ▲<br>4               | <u>Tav. 4</u><br>206705-4-01                   | 1             | albero princ. con cuscinetti | main shaft with bearing   | arbre princ. avec coussinet  |           |             |
|                      | 206702-2-01                                    | 1             | albero principale            | main shaft                | arbre principal              |           |             |
| 23<br>40             | <u>Tav. 7</u><br>765400-6-60                   | 2             | ago RIM 27 FMB fin. 60       | needle RIM 27 FMB size 60 | aiguille RIM 27 FMB jauge 60 |           |             |
|                      | 206540-2-00                                    | 1             | manovella alb. sup. con vite | con-rod with screw        | bras arbre sup. avec vis     |           |             |
| ●<br>43<br>48<br>49  | <u>Tav. 8</u><br>208135-4-00                   | 1             | gruppo supporto premistoffa  | presser support assembly  | groupe support pied-presseur |           |             |
|                      | 203142-0-10                                    | 1             | molla                        | spring                    | ressort                      |           |             |
|                      | 203380-0-10                                    | 1             | squadretta                   | bracket                   | équerre                      |           |             |
|                      | 721443-2-00                                    | 1             | vite                         | screw                     | vis                          |           |             |
|                      |  |               | PEZZI ANNULLATI              | CANCELLED PARTS           | PIECES ANNULEES              |           |             |
|                      | <u>Tav. 3</u>                                  |               | ANNULLATA                    | CANCELLED                 | ANNULEES                     |           |             |
|                      | <u>Tav. 6</u>                                  |               | ANNULLATA                    | CANCELLED                 | ANNULEES                     |           |             |
| 40<br>45<br>46<br>47 | <u>Tav. 8</u><br>206882-0-00                   | 1             | distanziale                  | spacer                    | entretoise                   |           |             |
|                      | 206771-0-12                                    | 1             | squadretta fermo piedino     | bracket                   | équerre                      |           |             |
|                      | 704004-0-00                                    | 1             | rondella                     | washer                    | rondelle                     |           |             |
|                      | 741658-2-00                                    | 1             | vite                         | screw                     | vis                          |           |             |

TAV. 8

| Fig. N.<br>Abb. N.   | Part. N.<br>Bestell N.<br>Piece N.<br>Pieza N.           | Qt.<br>Anzahl    | DESCRIZIONE   | DESCRIPTION   | DESCRIPTION  | BENENNUNG | DESCRIPCION |
|----------------------|--|------------------|---|---|--|-----------|-------------|
|                      | <u>Tav. 4</u>  |                  |   |   |  |           |             |
| ▲<br>4               | 206705-4-01<br>206702-2-01                               | 1<br>1           | albero princ. con cuscinetti<br>albero principale                             | main shaft with bearing<br>main shaft                   | arbre princ. avec coussinet<br>arbre principal             |           |             |
|                      | <u>Tav. 7</u>  |                  |   |   |  |           |             |
| 23<br>40             | 765400-6-80<br>206540-2-00                               | 2<br>1           | ago RIM 27 FMB fin. 80<br>manovella alb. sup. con vite                        | needle RIM 27 FMB size 80<br>con-rod with screw         | aiguille RIM 27 FMB jauge 80<br>bras arbre sup. avec vis   |           |             |
|                      | <u>Tav. 8</u>  |                  |   |   |  |           |             |
| ♣<br>43              | 208135-4-00<br>203142-0-10                               | 1<br>1           | gruppo supporto premistoffa<br>molta  | presser support assembly<br>spring                      | groupe support pied-presseur<br>ressort                    |           |             |
|                      | <u>Tav. 3</u>  |                  | ANNULLATA   | CANCELLED   | ANNULEE  |           |             |
|                      | <u>Tav. 6</u>  |                  | ANNULLATA   | CANCELLED   | ANNULEE  |           |             |
|                      | <u>Tav. 8</u>  |                  |   |   |  |           |             |
| 40<br>45<br>46<br>47 | 206882-0-00<br>206771-0-12<br>704004-0-00<br>741658-2-00 | 1<br>1<br>1<br>1 | PEZZI ANNULATI<br>distanziale<br>squadretta fermo piedino<br>rondella<br>vite | CANCELLED PARTS<br>spacer<br>bracket<br>washer<br>screw | PIECES ANNULEE<br>entretoise<br>équerre<br>rondelle<br>vis |           |             |

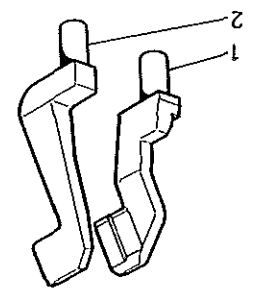
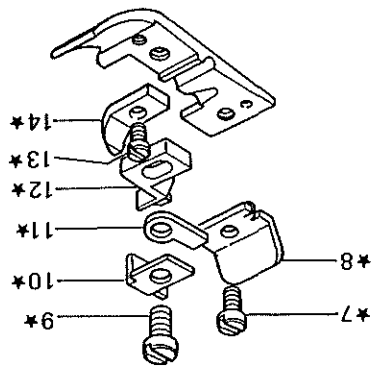
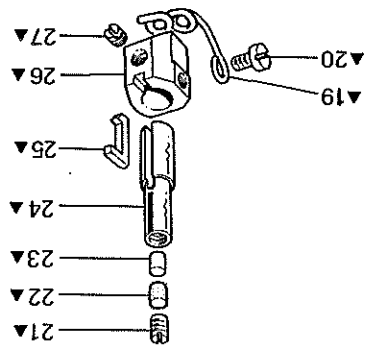
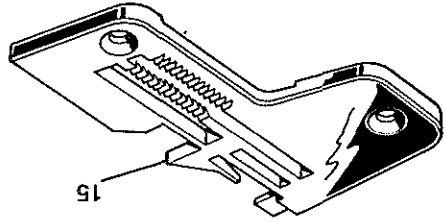
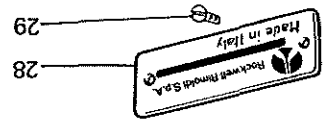
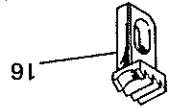
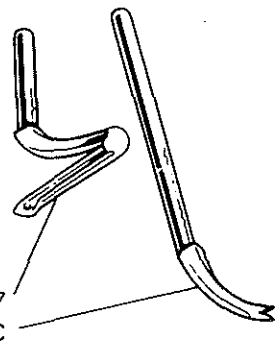
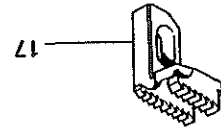
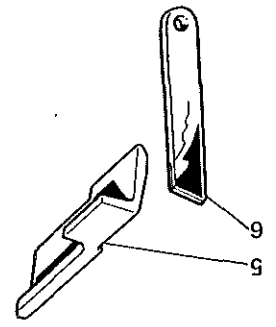
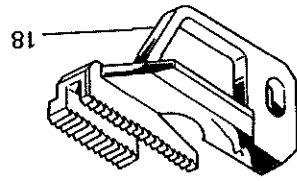
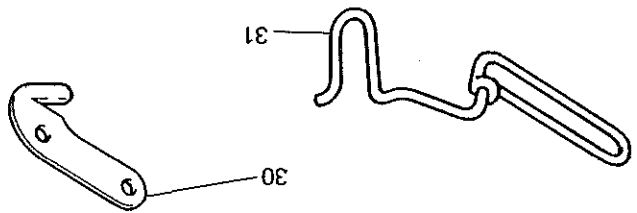


| Fig. N.<br>Abb. N. | Part. N.<br>Piece N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                  | DESCRIPTION                  | DESCRIPTION                  | BENENNUNG | DESCRIPTION |
|--------------------|--|---------------|------------------------------|------------------------------|------------------------------|-----------|-------------|
| ★                  | 208104-4-00                                    | 1             | coperchio superiore completo | upper cover assembly         | couvercle supérieur complet  |           |             |
| 1                  | 208221-0-00                                    | 1             | piastrina protezione         | plate                        | plaquette                    |           |             |
| 2                  | 208222-0-00                                    | 1             | piastrina                    | plate                        | plaquette                    |           |             |
| 3                  | 208224-0-00                                    | 1             | vite                         | screw                        | vis                          |           |             |
| 4                  | 208220-0-00                                    | 1             | anello elastico              | spring ring                  | anneau ressort               |           |             |
| 5                  | 704630-0-00                                    | 1             | rondella                     | washer                       | rondelle                     |           |             |
| 6                  | 100305-0-10                                    | 1             | decalcomania                 | decalcomania                 | décalcomanie                 |           |             |
| 7                  | 207893-0-00                                    | 4             | tappo                        | plug                         | bouchon                      |           |             |
| 8                  | 788002-0-01                                    | 1             | decalcomania sist. aghi      | needles syst. decalcomania   | décalcomanie syst. aiguilles |           |             |
| 9                  | 208091-0-00                                    | 1             | guarnizione                  | gasket                       | garniture                    |           |             |
| 10                 | 207910-0-00                                    | 1             | coperchio superiore          | upper cover                  | couvercle supérieur          |           |             |
| 11                 | 207916-0-00                                    | 1             | supporto passafili aghi      | needles thread guide support | support passe-fil aiguilles  |           |             |
| 12                 | 745800-2-00                                    | 2             | vite                         | screw                        | vis                          |           |             |
| 13                 | 208184-2-00                                    | 1             | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 14                 | 203647-2-13                                    | 1             | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 15                 | 207870-0-00                                    | 1             | tendifilo                    | thread take-up               | tendeur du fil               |           |             |
| 16                 | 741558-0-00                                    | 2             | vite                         | screw                        | vis                          |           |             |
| 17                 | 733503-0-00                                    | 3             | dado                         | nut                          | écrou                        |           |             |
| 18                 | 207968-0-00                                    | 2             | tappo                        | plug                         | bouchon                      |           |             |
| 19                 | 741956-2-00                                    | 2             | vite                         | screw                        | vis                          |           |             |
| 20                 | 206711-0-00                                    | 3             | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 21                 | 206713-2-00                                    | 1             | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 22                 | 202280-0-10                                    | 1             | tendifilo crochet sup.       | thread take-up               | tendeur du fil               |           |             |
| 23                 | 741657-0-00                                    | 1             | vite                         | screw                        | vis                          |           |             |
| 24                 | 721484-2-00                                    | 3             | vite fissa coperchio sup.    | screw                        | vis                          |           |             |
| 25                 | 207918-0-00                                    | 1             | targhetta                    | plate                        | plaque                       |           |             |
| 26                 | 208090-0-00                                    | 1             | guarnizione                  | gasket                       | garniture                    |           |             |
| 27                 | 206740-0-00                                    | 2             | tubetto passafilo            | thread guide pipe            | tube passe-fil               |           |             |
| 28                 | 202283-0-10                                    | 1             | tendifilo crochet inf.       | thread take-up               | tendeur du fil               |           |             |
| 29                 | 720431-2-00                                    | 1             | vite                         | screw                        | vis                          |           |             |
| 30                 | 207919-0-00                                    | 1             | piastra passafili            | plate                        | plaque                       |           |             |
| 31                 | 202681-0-10                                    | 3             | molla                        | spring                       | ressort                      |           |             |
| 32                 | 206747-0-01                                    | 2             | perno                        | pin                          | pivot                        |           |             |
| 33                 | 206343-4-00                                    | 2             | tensione completa            | tension assembly             | tension complète             |           |             |
| 34                 | 202558-2-01                                    | 3             | pomolo                       | knob                         | pommeau                      |           |             |
| 35                 | 202229-0-10                                    | 3             | bussola                      | bush                         | bague                        |           |             |
| 36                 | 202556-0-01                                    | 3             | scodellino                   | cup                          | cuvette                      |           |             |
| 37                 | 300218-0-10                                    | 6             | disco tensione               | tension disc                 | disque tension               |           |             |
| 38                 | 206754-0-00                                    | 3             | rondella                     | washer                       | rondelle                     |           |             |
| 39                 | 208169-0-00                                    | 1             | perno                        | pin                          | pivot                        |           |             |
| 40                 | 208171-4-00                                    | 1             | tensione completa            | tension assembly             | tension complète             |           |             |
|                    |  |               | SOLO A RICHIESTA             | ONLY ON REQUEST              | SEULEMENT SUR DEMANDE        |           |             |
| —                  | 208311-4-00                                    | 1             | gruppo passafili             | thread guide assembly        | groupe passe-fil             |           |             |
| 13                 | 208179-2-00                                    | 1             | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 14                 | 208197-3-00                                    | 1             | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 17                 | 733503-0-00                                    | 3             | dado                         | nut                          | écrou                        |           |             |
| 20                 | 208204-2-00                                    | 3             | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 21                 | 208185-2-00                                    | 1             | passafilo                    | thread guide                 | passe-fil                    |           |             |

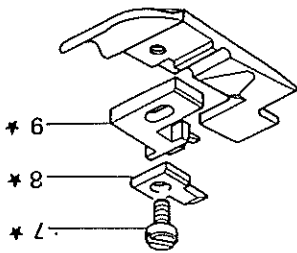
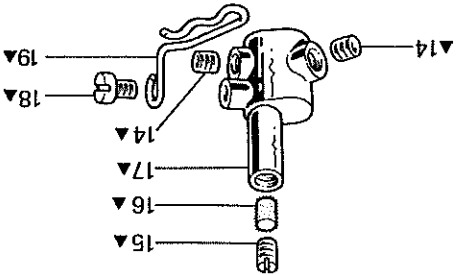
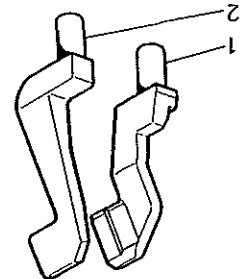
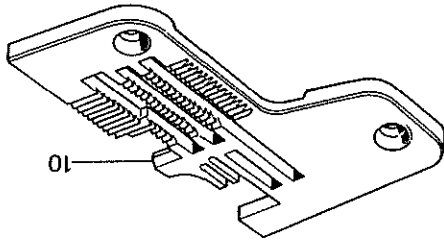
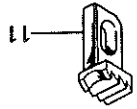
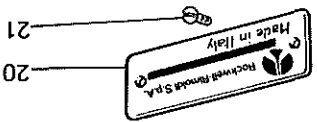
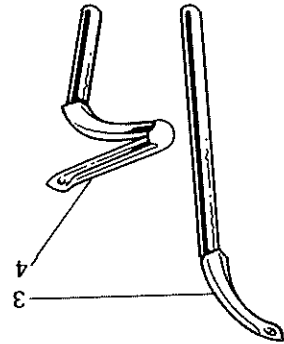
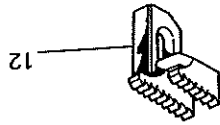
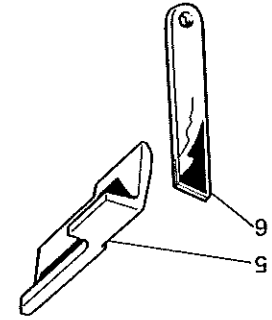
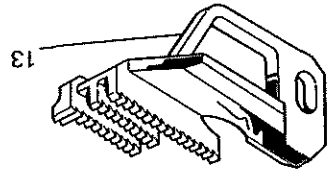
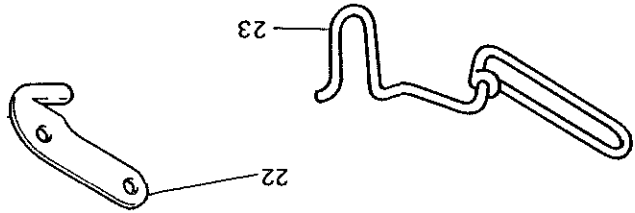


| Fig. N.<br>Abb. N. | Part. N.<br>Piece N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                    | DESCRIPTION                      | DESCRIPTION                    | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|--------------------------------|----------------------------------|--------------------------------|-----------|-------------|
| ★                  | 206396-4-01                                    | 1             | gruppo manicotti com. crochet  | looper control coupling assembly | groupe manchon comm. crochet   |           |             |
| ▲                  | 206416-4-00                                    | 1             | gruppo comando crochet sup.    | upper looper control assembly    | groupe commande crochet sup.   |           |             |
| ●                  | 208039-4-00                                    | 1             | gruppo porta crochet inferiore | lower looper assembly            | groupe porte crochet inférieur |           |             |
| 1                  | 206454-4-01                                    | 1             | gruppo manicotto con biella    | coupling assembly with con-rod   | groupe manchon avec bielle     |           |             |
| 2                  | 743243-2-00                                    | 8             | vite per biella                | screw                            | vis                            |           |             |
| 3                  | 202071-2-20                                    | 1             | biella con viti                | con-rod with screw               | bielle avec vis                |           |             |
| 4                  | 206643-0-01                                    | 2             | cavalotto                      | coupling                         | cavalier                       |           |             |
| 5                  | 745812-2-00                                    | 6             | vite                           | screw                            | vis                            |           |             |
| 6                  | 206660-2-02                                    | 1             | manicotto                      | coupling                         | manchon                        |           |             |
| 7                  | 201128-0-10                                    | 3             | vite                           | screw                            | vis                            |           |             |
| 8                  | 704848-0-00                                    | 2             | rondella                       | washer                           | rondelle                       |           |             |
| 9                  | 206606-2-00                                    | 1             | anello con viti                | ring                             | bague                          |           |             |
| 10                 | 206695-0-00                                    | 2             | tappo per albero               | plug for shaft                   | bouchon pour arbre             |           |             |
| 11                 | 207096-2-00                                    | 1             | albero crochet inferiore       | shaft lower looper               | arbre crochet inférieur        |           |             |
| 12                 | 206651-0-00                                    | 2             | bussola                        | bush                             | bague                          |           |             |
| 13                 | 202065-0-20                                    | 2             | bussola                        | bush                             | bague                          |           |             |
| 14                 | 206452-4-00                                    | 1             | gruppo manicotto con biella    | coupling with con-rod            | groupe manchon avec bielle     |           |             |
| 15                 | 206658-2-02                                    | 1             | manicotto                      | coupling                         | manchon                        |           |             |
| 16                 | 704847-0-00                                    | 1             | rondella                       | washer                           | rondelle                       |           |             |
| 17                 | 207095-2-00                                    | 1             | albero crochet superiore       | upper looper shaft               | arbre crochet supérieur        |           |             |
| 18                 | 208015-0-00                                    | 1             | squadretta                     | bracket                          | équerre                        |           |             |
| 19                 | 741415-0-00                                    | 1             | vite                           | screw                            | vis                            |           |             |
| 20                 | 721883-0-00                                    | 1             | vite                           | screw                            | vis                            |           |             |
| 21                 | 206654-2-10                                    | 1             | porta crochet inf.             | lower looper holder              | porte crochet inférieur        |           |             |
| 22                 | 745800-2-00                                    | 1             | vite                           | screw                            | vis                            |           |             |
| 23                 | 745168-0-00                                    | 1             | vite                           | screw                            | vis                            |           |             |
| 24                 | 206411-3-00                                    | 1             | guida oscillante               | oscillating guide                | guide oscillant                |           |             |
| 25                 | 778403-0-00                                    | 1             | stoppino                       | wick                             | mèche                          |           |             |
| 26                 | 745810-2-00                                    | 1             | vite                           | screw                            | vis                            |           |             |
| 27                 | 778236-0-00                                    | 1             | stoppino                       | wick                             | mèche                          |           |             |
| 28                 | 206686-0-00                                    | 1             | disco lubrificazione guida     | disc                             | disque                         |           |             |
| 29                 | 202720-0-00                                    | 1             | paraolio                       | oil retainer                     | pare-huile                     |           |             |
| 30                 | 778405-0-00                                    | 1             | stoppino                       | wick                             | mèche                          |           |             |
| 31                 | 778410-0-00                                    | 1             | stoppino                       | wick                             | mèche                          |           |             |
| 32                 | 202062-2-10                                    | 1             | anello con vite                | ring with screw                  | anneau avec vis                |           |             |
| 33                 | 701113-0-00                                    | 1             | anello di tenuta               | circlip                          | circlip                        |           |             |
| 34                 | 206652-2-01                                    | 1             | braccio                        | arm                              | bras                           |           |             |
| 35                 | 778202-0-00                                    | 4             | stoppino                       | wick                             | mèche                          |           |             |
| 36                 | 202086-0-11                                    | 1             | spina                          | pin                              | goupille                       |           |             |
| 37                 | 778401-0-00                                    | 1             | stoppino                       | wick                             | mèche                          |           |             |
| 38                 | 745002-0-00                                    | 1             | vite                           | screw                            | vis                            |           |             |
| 39                 | 206645-4-01                                    | 1             | spina completa                 | pin assembly                     | goupille compl.                |           |             |





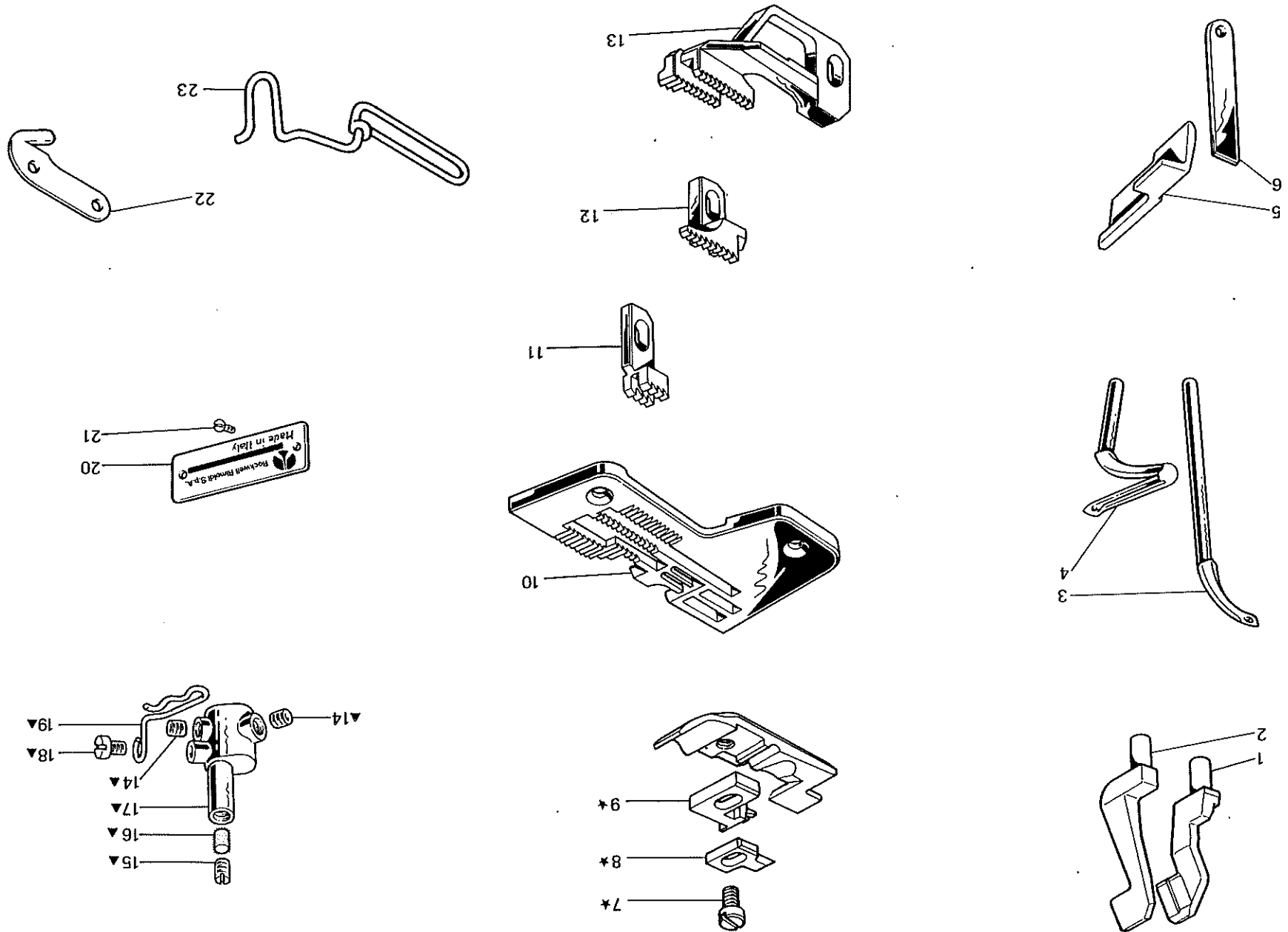
| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Piece N.<br>Pieza N. | Ct.<br>Anzahl | DESCRIZIONE                   | DESCRIPTION                     | DESCRIPTION                             | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|-------------------------------|---------------------------------|---|-----------|-------------|
| ★                  | 203447-3-11                                    | 1             | piedino completo              | presserfoot assembly            | pied-presseur complet                   |           |             |
| ▲                  | 207511-4-10                                    | 1             | morsetto porta aghi completo  | needles clamp assembly          | porte-aiguilles complet                 |           |             |
| 1                  | 207992-0-00                                    | 1             | salva ago                     | rear needle guard               | protège-aiguille                        |           |             |
| 2                  | 207995-0-00                                    | 1             | spingi asola                  | front needle guard              | pare-boucle                             |           |             |
| 3                  | 202092-0-11                                    | 1             | crochet superiore cieco       | upper blind looper              | crochet supérieur aveugle               |           |             |
| 4                  | 202413-0-11                                    | 1             | crochet inferiore             | lower looper                    | crochet inférieur                       |           |             |
| 5                  | 207000-2-00                                    | 1             | coltello superiore            | upper knife                     | couteau supérieur                       |           |             |
| 6                  | 207015-2-00                                    | 1             | coltello inferiore            | lower knife                     | couteau inférieur                       |           |             |
| 7                  | 741413-2-00                                    | 1             | vite                          | screw                           | vis                                     |           |             |
| 8                  | 202192-0-10                                    | 1             | piastrina                     | plate                           | plaque                                  |           |             |
| 9                  | 741675-2-00                                    | 1             | vite                          | screw                           | vis                                     |           |             |
| 10                 | 203483-0-11                                    | 1             | piastrina                     | plate                           | plaque                                  |           |             |
| 11                 | 202201-0-11                                    | 1             | staffa                        | bracket                         | bride                                   |           |             |
| 12                 | 203453-0-11                                    | 1             | linguetta                     | tongue                          | languette                               |           |             |
| 13                 | 741431-2-00                                    | 1             | vite                          | screw                           | vis                                     |           |             |
| 14                 | 202184-0-11                                    | 1             | bloccetto                     | block                           | bloc                                    |           |             |
| 15                 | 203478-0-11                                    | 1             | placca ago larg. costa 3 mm   | needle plate width bight 3 mm   | plaque à aiguille largeur surjet 3 mm   |           |             |
| 16                 | 203003-0-10                                    | 1             | griffino                      | feed dog                        | petite griffe                           |           |             |
| 17                 | 203425-0-10                                    | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                      |           |             |
| 18                 | 203421-0-10                                    | 1             | griffa principale             | main feed dog                   | griffe principale                       |           |             |
| 19                 | 207541-0-00                                    | 1             | guidafilo                     | thread guide                    | guide-fil                               |           |             |
| 20                 | 207563-0-00                                    | 1             | vite                          | screw                           | vis                                     |           |             |
| 21                 | 727021-0-00                                    | 1             | vite                          | screw                           | vis                                     |           |             |
| 22                 | 778206-0-00                                    | 1             | stoppino                      | wick                            | mèche                                   |           |             |
| 23                 | 309749-0-00                                    | 1             | spina                         | pin                             | goupille                                |           |             |
| 24                 | 207521-2-10                                    | 1             | morsetto porta aghi           | needles clamp                   | porte-aiguilles                         |           |             |
| 25                 | 203416-0-10                                    | 1             | chiavetta                     | key                             | clavette                                |           |             |
| 26                 | 203415-0-20                                    | 1             | fascetta                      | clamp                           | bride                                   |           |             |
| 27                 | 745501-0-00                                    | 1             | vite                          | screw                           | vis                                     |           |             |
| 28                 | 780200-0-40                                    | 1             | targhetta classe testa        | head class plate                | plaque classe tête                      |           |             |
| 29                 | 202165-0-10                                    | 2             | vite                          | screw                           | vis                                     |           |             |
| 30                 | 202194-0-10                                    | 1             | piastrina                     | plate                           | plaque                                  |           |             |
| 31                 | 990694-0-00                                    | 1             | salvadita                     | protection                      | protection                              |           |             |
|                    |  |               | <b>SOLO A RICHIESTA</b>       | <b>ONLY ON REQUEST</b>          | <b>SEULEMENT SUR DEMANDE</b>            |           |             |
| 5                  | 202142-0-10                                    | 2             | coltello superiore            | upper knife                     | couteau supérieur                       |           |             |
|                    | 202143-0-10                                    | 2             | coltello superiore            | upper knife                     | couteau supérieur                       |           |             |
|                    | 207008-2-00                                    | 1             | coltello superiore            | upper knife                     | couteau supérieur                       |           |             |
| 6                  | 202146-0-10                                    | 2             | coltello inferiore            | lower knife                     | couteau inférieur                       |           |             |
| 15                 | 203439-0-11                                    | 1             | placca ago larg. costa 4,5 mm | needle plate width bight 4,5 mm | plaque à aiguille largeur surjet 4,5 mm |           |             |
|                    | 203475-0-11                                    | 1             | placca ago larg. costa 3,5 mm | needle plate width bight 3,5 mm | plaque à aiguille largeur surjet 3,5 mm |           |             |
|                    | 203482-2-10                                    | 1             | placca ago larg. costa 3,1 mm | needle plate width bight 3,1 mm | plaque à aiguille largeur surjet 3,1 mm |           |             |
| 17                 | 207049-0-00                                    | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                      |           |             |
| 18                 | 207048-0-00                                    | 1             | griffa principale             | main feed dog                   | griffe principale                       |           |             |



| Fig. N.<br>Abb. N. | Part. N.<br>Pezce N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                   | DESCRIPTION                     | DESCRIPTION                             | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|-------------------------------|---------------------------------|---|-----------|-------------|
| ★                  | 204037-3-11                                    | 1             | pieдино completo              | presserfoot assembly            | pied-presseur complet                   |           |             |
| ▲                  | 207512-4-00                                    | 1             | morsetto porta aghi completo  | needles clamp assembly          | porte-aiguilles complet                 |           |             |
| 1                  | 207994-0-00                                    | 1             | salva ago                     | rear needle guard               | protège-aiguille                        |           |             |
| 2                  | 207997-0-00                                    | 1             | spingi asola                  | front needle guard              | pare-boucle                             |           |             |
| 3                  | 206208-0-00                                    | 1             | crochet superiore             | upper looper                    | crochet supérieur                       |           |             |
| 4                  | 202094-0-11                                    | 1             | crochet inferiore             | lower looper                    | crochet inférieur                       |           |             |
| 5                  | 202142-0-10                                    | 2             | coltello superiore            | upper knife                     | couteau supérieur                       |           |             |
| 6                  | 202146-0-10                                    | 2             | coltello inferiore            | lower knife                     | couteau inférieur                       |           |             |
| 7                  | 741675-2-00                                    | 1             | vite                          | screw                           | vis                                     |           |             |
| 8                  | 203772-0-11                                    | 1             | staffa                        | bracket                         | bride                                   |           |             |
| 9                  | 203569-0-11                                    | 1             | linguetta                     | tongue                          | languette                               |           |             |
| 10                 | 203551-0-11                                    | 1             | placca ago larg. costa 5 mm   | needle plate width bight 5 mm   | plaque à aiguille largeur surjet 5 mm   |           |             |
| 11                 | 203612-0-10                                    | 1             | griffino                      | feed dog                        | petite griffe                           |           |             |
| 12                 | 203540-0-10                                    | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                      |           |             |
| 13                 | 203533-0-10                                    | 1             | griffa principale             | main feed dog                   | griffe principale                       |           |             |
| 14                 | 745810-2-00                                    | 2             | vite                          | screw                           | vis                                     |           |             |
| 15                 | 727021-0-00                                    | 1             | vite                          | screw                           | vis                                     |           |             |
| 16                 | 778206-0-00                                    | 1             | stoppino                      | wick                            | mèche                                   |           |             |
| 17                 | 207522-2-00                                    | 1             | morsetto porta aghi           | needles clamp                   | porte-aiguilles                         |           |             |
| 18                 | 741415-2-00                                    | 1             | vite                          | screw                           | vis                                     |           |             |
| 19                 | 207542-0-00                                    | 1             | guidafilo                     | thread guide                    | guide-fil                               |           |             |
| 20                 | 780215-0-40                                    | 1             | targhetta classe testa        | head class plate                | plaque classe tête                      |           |             |
| 21                 | 202165-0-10                                    | 2             | vite                          | screw                           | vis                                     |           |             |
| 22                 | 202194-0-10                                    | 1             | piastrina                     | plate                           | plaque                                  |           |             |
| 23                 | 990694-0-00                                    | 1             | salvadita                     | protection                      | protection                              |           |             |
|                    |  |               | SOLO A RICHIESTA              | ONLY ON REQUEST                 | SEULEMENT SUR DEMANDE                   |           |             |
| 4                  | 202095-0-11                                    | 1             | crochet inferiore             | lower looper                    | crochet inférieur                       |           |             |
| 5                  | 202143-0-10                                    | 2             | coltello superiore            | upper knife                     | couteau supérieur                       |           |             |
|                    | 207000-2-00                                    | 1             | coltello superiore            | upper knife                     | couteau supérieur                       |           |             |
|                    | 207003-2-00                                    | 1             | coltello superiore            | upper knife                     | couteau supérieur                       |           |             |
| 6                  | 207015-2-00                                    | 1             | coltello inferiore            | lower knife                     | couteau inférieur                       |           |             |
| 10                 | 203579-0-11                                    | 1             | placca ago larg. costa 5,2 mm | needle plate width bight 5,2 mm | plaque à aiguille largeur surjet 5,2 mm |           |             |
|                    | 203695-0-01                                    | 1             | placca ago larg. costa 7 mm   | needle plate width bight 7 mm   | plaque à aiguille largeur surjet 7 mm   |           |             |
| 12                 | 203609-0-10                                    | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                      |           |             |
| 13                 | 203668-0-11                                    | 1             | griffa principale             | main feed dog                   | griffe principale                       |           |             |

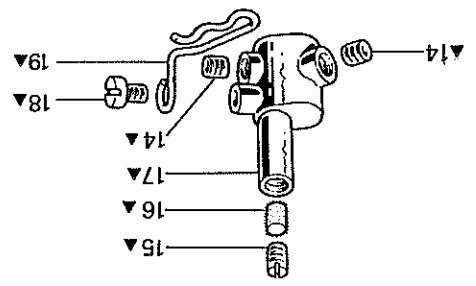
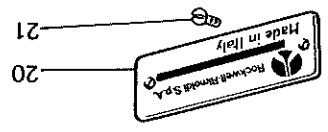
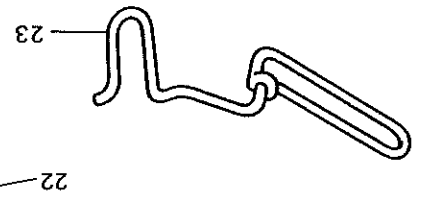
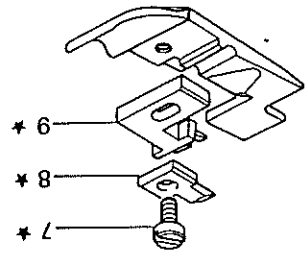
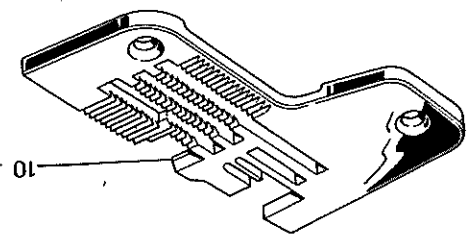
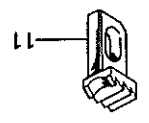
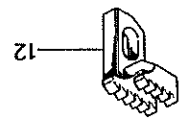
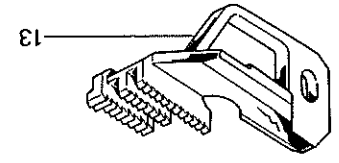
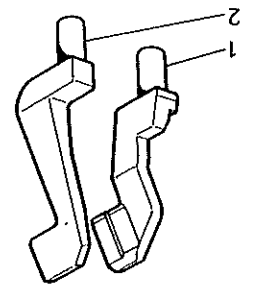
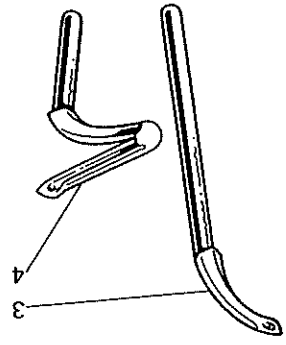
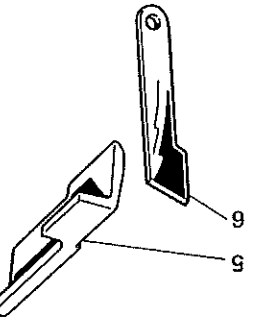
| Fig. N.<br>Abb. N. | Part. N.<br>Piece N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                    | DESCRIPTION                | DESCRIPTION                   | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|--------------------------------|----------------------------|-------------------------------|-----------|-------------|
|                    | <u>Tav. 4</u>                                  |               |                                |                            |                               |           |             |
| ▲                  | 206705-4-01                                    | 1             | albero princ. con cuscinetti   | main shaft with bearing    | arbre princ. avec coussinet   |           |             |
| 4                  | 206702-2-01                                    | 1             | albero principale              | main shaft                 | arbre principal               |           |             |
|                    | <u>Tav. 6</u>                                  |               |                                |                            |                               |           |             |
| ★                  | 206392-4-00                                    | 1             | gruppo manicotti com. crochet  | control looper assembly    | groupe manchon comm. crochet  |           |             |
| 11                 | 206452-4-00                                    | 1             | gruppo manicotto con biella    | coupling ass. with con-rod | groupe manchon avec bielle    |           |             |
| 12                 | 206658-2-02                                    | 1             | manicotto                      | coupling                   | manchon                       |           |             |
| 13                 | 704845-0-00                                    | 1             | rondella                       | washer                     | rondelle                      |           |             |
|                    | <u>Tav. 7</u>                                  |               |                                |                            |                               |           |             |
| 23                 | 765200-6-80                                    | 2             | ago RIM 27 fin. 80             | needle RIM 27 size 80      | aiguille RIM 27 jauge 80      |           |             |
|                    | <u>Tav. 8</u>                                  |               |                                |                            |                               |           |             |
| ↓                  | 208135-4-00                                    | 1             | gruppo supporto premistoffa    | presser support assembly   | groupe support pied-presseur  |           |             |
| 43                 | 203142-0-10                                    | 1             | molla                          | spring                     | ressort                       |           |             |
|                    | <u>Tav. 8</u>                                  |               |                                |                            |                               |           |             |
| 40                 | 206882-0-00                                    | 1             | PEZZI ANNULLATI<br>distanziale | CANCELLED PARTS<br>spacer  | PIECES ANNULEES<br>entretoise |           |             |

| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Pieze N.<br>Pieza N. | Ct.<br>Anzahl | DESCRIZIONE                    | DESCRIPTION                | DESCRIPTION                   | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|--------------------------------|----------------------------|-------------------------------|-----------|-------------|
| ▲                  | Tav. 4<br>206705-4-01                          | 1             | albero princ. con cuscinetti   | main shaft with bearing    | arbre princ. avec coussinet   |           |             |
| 4                  | 206702-2-01                                    | 1             | albero principale              | main shaft                 | arbre principal               |           |             |
| ★                  | Tav. 6<br>206392-4-00                          | 1             | gruppo manicotti com. crochet  | control looper assembly    | groupe manchon comm. crochet  |           |             |
| 11                 | 206452-4-00                                    | 1             | gruppo manicotto con biella    | coupling ass. with con-rod | groupe manchon avec bielle    |           |             |
| 12                 | 206658-2-02                                    | 1             | manicotto                      | coupling                   | manchon                       |           |             |
| 13                 | 704845-0-00                                    | 1             | rondella                       | washer                     | rondelle                      |           |             |
| 23                 | Tav. 7<br>765200-6-80                          | 2             | ago RIM 27 fin. 80             | needle RIM 27 size 80      | aiguille RIM 27 jauge 80      |           |             |
| ◆                  | Tav. 8<br>208135-4-00                          | 1             | gruppo supporto premistoffa    | presser support assembly   | groupe support pied-presseur  |           |             |
| 43                 | 203142-0-10                                    | 1             | molla                          | spring                     | ressort                       |           |             |
| 40                 | Tav. 8<br>206882-0-00                          | 1             | PEZZI ANNULLATI<br>distanziale | CANCELLED PARTS<br>spacer  | PIECES ANNULEES<br>entretoise |           |             |



| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Pezce N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                   | DESCRIPTION                     | DESCRIPTION                             | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|-------------------------------|---------------------------------|---|-----------|-------------|
| ★                  | 203597-3-11                                    | 1             | piedino completo              | presserfoot assembly            | pied-presseur complet                   |           |             |
| ▲                  | 207512-4-00                                    | 1             | morsetto porta aghi completo  | needles clamp assembly          | porte-aiguilles complet                 |           |             |
| 1                  | 207994-0-00                                    | 1             | salva ago                     | rear needle guard               | protège-aiguille                        |           |             |
| 2                  | 207997-0-00                                    | 1             | spingi asola                  | front needle guard              | pare-boucle                             |           |             |
| 3                  | 206208-0-00                                    | 1             | crochet superiore             | upper looper                    | crochet supérieur                       |           |             |
| 4                  | 202094-0-11                                    | 1             | crochet inferiore             | lower looper                    | crochet inférieur                       |           |             |
| 5                  | 202142-0-10                                    | 2             | coltello superiore            | upper knife                     | couteau supérieur                       |           |             |
| 6                  | 202146-0-10                                    | 2             | coltello inferiore            | lower knife                     | couteau inférieur                       |           |             |
| 7                  | 741675-2-00                                    | 1             | vite                          | screw                           | vis                                     |           |             |
| 8                  | 203772-0-11                                    | 1             | staffa                        | bracket                         | bride                                   |           |             |
| 9                  | 203569-0-11                                    | 1             | linguetta                     | tongue                          | languette                               |           |             |
| 10                 | 203552-0-11                                    | 1             | placca ago larg. costa 5 mm   | needle plate width bight 5 mm   | plaque à aiguille largeur surjet 5 mm   |           |             |
| 11                 | 203544-0-10                                    | 1             | griffino                      | feed dog                        | petite griffe                           |           |             |
| 12                 | 203542-0-10                                    | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                      |           |             |
| 13                 | 203536-0-10                                    | 1             | griffa principale             | main feed dog                   | griffe principale                       |           |             |
| 14                 | 745810-2-00                                    | 2             | vite                          | screw                           | vis                                     |           |             |
| 15                 | 727021-0-00                                    | 1             | vite                          | screw                           | vis                                     |           |             |
| 16                 | 778206-0-00                                    | 1             | stoppino                      | wick                            | mèche                                   |           |             |
| 17                 | 207522-2-00                                    | 1             | morsetto porta aghi           | needles clamp                   | porte-aiguilles                         |           |             |
| 18                 | 741415-2-00                                    | 1             | vite                          | screw                           | vis                                     |           |             |
| 19                 | 207542-0-00                                    | 1             | guidafilo                     | thread guide                    | guide-fil                               |           |             |
| 20                 | 780200-0-40                                    | 1             | targhetta classe testa        | head class plate                | plaque classée tête                     |           |             |
| 21                 | 202165-0-10                                    | 2             | vite                          | screw                           | vis                                     |           |             |
| 22                 | 202194-0-10                                    | 1             | piastrina                     | plate                           | plaque                                  |           |             |
| 23                 | 990694-0-00                                    | 1             | salvadita                     | protection                      | protection                              |           |             |
|                    |  |               | <b>SOLO A RICHIESTA</b>       | <b>ONLY ON REQUEST</b>          | <b>SEULEMENT SUR DEMANDE</b>            |           |             |
| 5                  | 202143-0-10                                    | 2             | coltello superiore            | upper knife                     | couteau supérieur                       |           |             |
|                    | 207000-2-00                                    | 1             | coltello superiore            | upper knife                     | couteau supérieur                       |           |             |
|                    | 207008-2-00                                    | 1             | coltello superiore            | upper knife                     | couteau supérieur                       |           |             |
| 6                  | 207015-2-00                                    | 1             | coltello inferiore            | lower knife                     | couteau inférieur                       |           |             |
| 10                 | 203580-0-11                                    | 1             | placca ago larg. costa 5,2 mm | needle plate width bight 5,2 mm | plaque à aiguille largeur surjet 5,2 mm |           |             |
|                    | 203583-0-11                                    | 1             | placca ago larg. costa 6 mm   | needle plate width bight 6 mm   | plaque à aiguille largeur surjet 6 mm   |           |             |

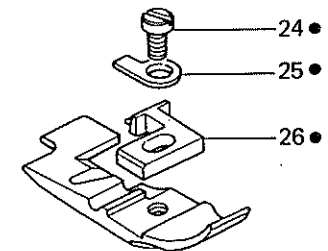
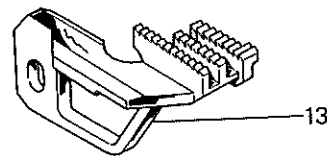
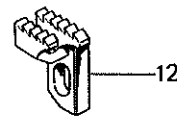
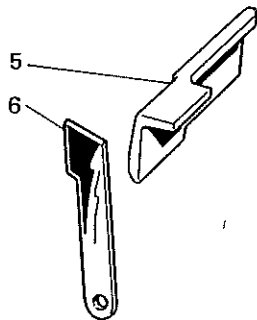
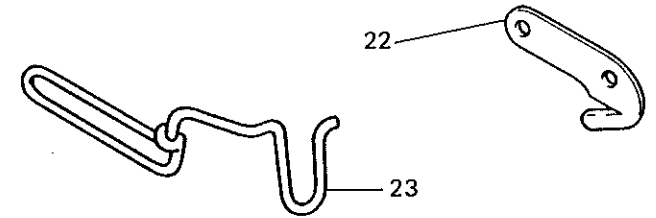
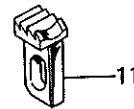
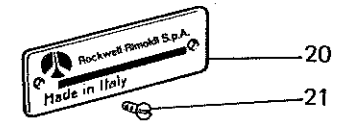
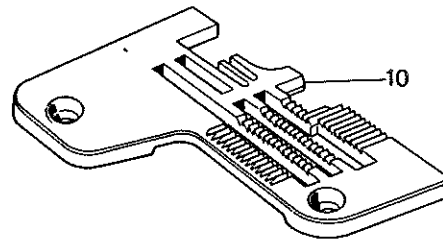
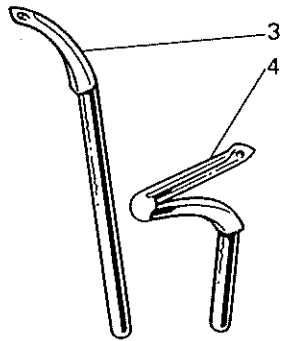
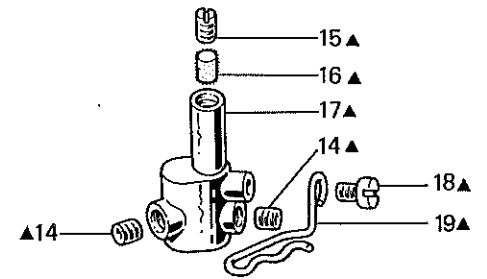
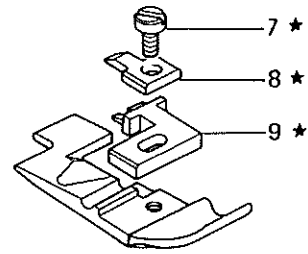
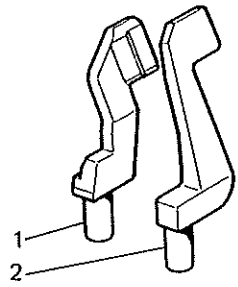




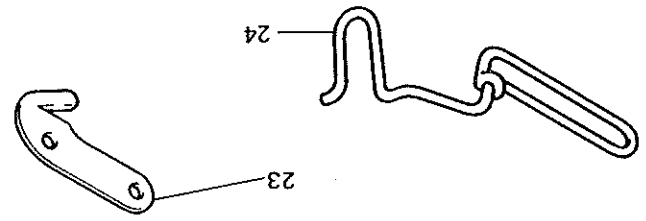
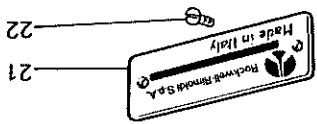
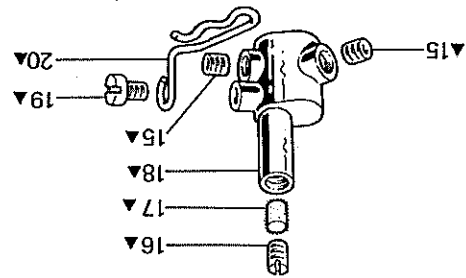
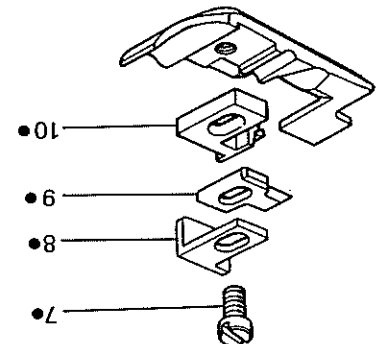
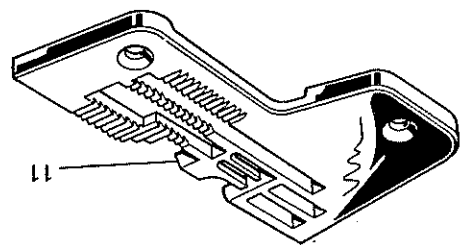
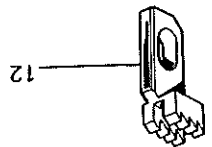
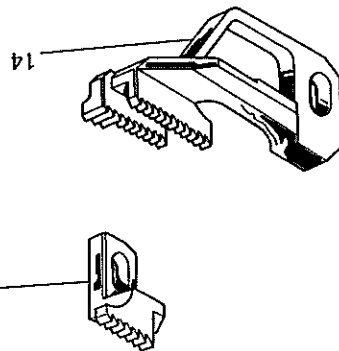
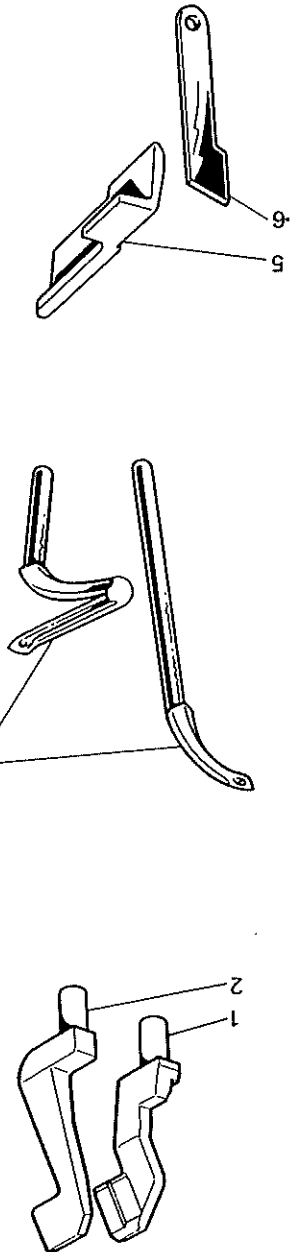
| Fig. N.<br>A.s.b. N. | Part. N.<br>Pezza N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                   | DESCRIPTION                     | DESCRIPTION                           | BENENNUNG | DESCRIPCION |
|----------------------|--|---------------|-------------------------------|---------------------------------|---------------------------------------|-----------|-------------|
| ★                    | 204037-3-11                                    | 1             | piedino completo              | presserfoot assembly            | pied-presseur complet                 |           |             |
| ▲                    | 207512-4-00                                    | 1             | morsetto porta aghi completo  | needles clamp assembly          | porte-aiguilles complet               |           |             |
| 1                    | 207994-0-00                                    | 1             | salva ago                     | rear needle guard               | protège-aiguille                      |           |             |
| 2                    | 207997-0-00                                    | 1             | spingi asola                  | front needle guard              | pare-boucle                           |           |             |
| 3                    | 206209-0-00                                    | 1             | crochet superiore             | upper looper                    | crochet supérieur                     |           |             |
| 4                    | 202095-0-11                                    | 1             | crochet inferiore             | lower looper                    | crochet inférieur                     |           |             |
| 5                    | 203010-0-10                                    | 2             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
| 6                    | 203012-0-10                                    | 1             | coltello inferiore            | lower knife                     | couteau inférieur                     |           |             |
| 7                    | 741675-2-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 8                    | 203772-0-11                                    | 1             | staffa                        | bracket                         | bride                                 |           |             |
| 9                    | 203569-0-11                                    | 1             | linguetta                     | tongue                          | languette                             |           |             |
| 10                   | 204026-0-11                                    | 1             | placca ago larg. costa 7 mm   | needle plate width bight 7 mm   | plaque à aiguille larg. surjet 7 mm   |           |             |
| 11                   | 203612-0-10                                    | 1             | griffino                      | feed dog                        | petite griffe                         |           |             |
| 12                   | 203609-0-10                                    | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                    |           |             |
| 13                   | 206298-0-00                                    | 1             | griffa principale             | main feed dog                   | griffe principale                     |           |             |
| 14                   | 745810-2-00                                    | 2             | vite                          | screw                           | vis                                   |           |             |
| 15                   | 727021-0-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 16                   | 778206-0-00                                    | 1             | stoppino                      | wick                            | mèche                                 |           |             |
| 17                   | 207522-2-00                                    | 1             | morsetto porta aghi           | needles clamp                   | porte-aiguilles                       |           |             |
| 18                   | 741415-2-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 19                   | 207542-0-00                                    | 1             | guidafilo                     | thread guide                    | guide-fil                             |           |             |
| 20                   | 780217-0-40                                    | 1             | targhetta classe testa        | head class plate                | plaque classe tête                    |           |             |
| 21                   | 202165-0-10                                    | 2             | vite                          | screw                           | vis                                   |           |             |
| 22                   | 202194-0-10                                    | 1             | piastrina                     | plate                           | plaque                                |           |             |
| 23                   | 990694-0-00                                    | 1             | salvadita                     | protection                      | protection                            |           |             |
|                      |  |               | SOLO A RICHIESTA              | ONLY ON REQUEST                 | SEULEMENT SUR DEMANDE                 |           |             |
| 3                    | 206208-0-00                                    | 1             | crochet superiore             | upper looper                    | crochet supérieur                     |           |             |
| 4                    | 202094-0-11                                    | 1             | crochet inferiore             | lower looper                    | crochet inférieur                     |           |             |
| 5                    | 207002-2-00                                    | 1             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
| 6                    | 207016-2-00                                    | 1             | coltello inferiore            | lower knife                     | couteau inférieur                     |           |             |
| 10                   | 203547-0-11                                    | 1             | placca ago larg. costa 8 mm   | needle plate width bight 8 mm   | plaque à aiguille larg. surjet 8 mm   |           |             |
|                      | 203578-0-11                                    | 1             | placca ago larg. costa 5,5 mm | needle plate width bight 5,5 mm | plaque à aiguille larg. surjet 5,5 mm |           |             |
| 12                   | 203540-0-10                                    | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                    |           |             |
|                      | 203611-2-11                                    | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                    |           |             |
| 13                   | 203607-2-11                                    | 1             | griffa principale             | main feed dog                   | griffe principale                     |           |             |
|                      | 203651-0-11                                    | 1             | griffa principale             | main feed dog                   | griffé principale                     |           |             |
| 27                   | Tav. 3<br>203027-0-10                          | 1             | tendifilo crochet superiore   | thread take-up                  | tendeur du fil                        |           |             |
| 28                   | 203133-0-10                                    | 1             | tendifilo crochet inferiore   | thread take-up                  | tendeur du fil                        |           |             |
| 41                   | 203136-0-10                                    | 1             | tendifilo crochet inferiore   | thread take-up                  | tendeur du fil                        |           |             |



| Fig. N.<br>Abb. N. | Part. N.<br>Piec. N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                   | DESCRIPTION                   | DESCRIPTION                    | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|-------------------------------|-------------------------------|--------------------------------|-----------|-------------|
|                    | <u>Tav. 3</u>                                  |               |                               |                               |                                |           |             |
| 14                 | 788000-0-01                                    | 1             | decalcomania sist. aghi       | needles syst. decalcomania    | décalcomanie syst. aiguilles   |           |             |
| 27                 | 203027-0-10                                    | 1             | tendifilo crochet sup.        | thread take-up                | tendeur du fil                 |           |             |
| 28                 | 203133-0-10                                    | 1             | tendifilo crochet inf.        | thread take-up                | tendeur du fil                 |           |             |
| 41                 | 203136-0-10                                    | 1             | tendifilo crochet inf.        | thread take-up                | tendeur du fil                 |           |             |
|                    | <u>Tav. 6</u>                                  |               |                               |                               |                                |           |             |
| ★                  | 206393-4-00                                    | 1             | gruppo manicotti com. crochet | control looper assembly       | groupe manchon comm. crochet   |           |             |
| ▲                  | 206417-4-00                                    | 1             | gruppo comando crochet sup.   | upper looper control assembly | groupe comm. crochet inférieur |           |             |
| 11                 | 206452-4-00                                    | 1             | gruppo manicotto con biella   | coupling ass. with con-rod    | groupe manchon avec bielle     |           |             |
| 12                 | 206658-2-02                                    | 1             | manicotto                     | coupling                      | manchon                        |           |             |
| 13                 | 704848-0-00                                    | 1             | rondella                      | washer                        | rondelle                       |           |             |
| 21                 | 206412-3-00                                    | 1             | guida oscillante              | guide                         | guide                          |           |             |
|                    | <u>Tav. 7</u>                                  |               |                               |                               |                                |           |             |
| 23                 | 765000-6-90                                    | 2             | ago RIM 26 fin. 90            | needle RIM 26 size 90         | aiguille RIM 26 jauge 90       |           |             |

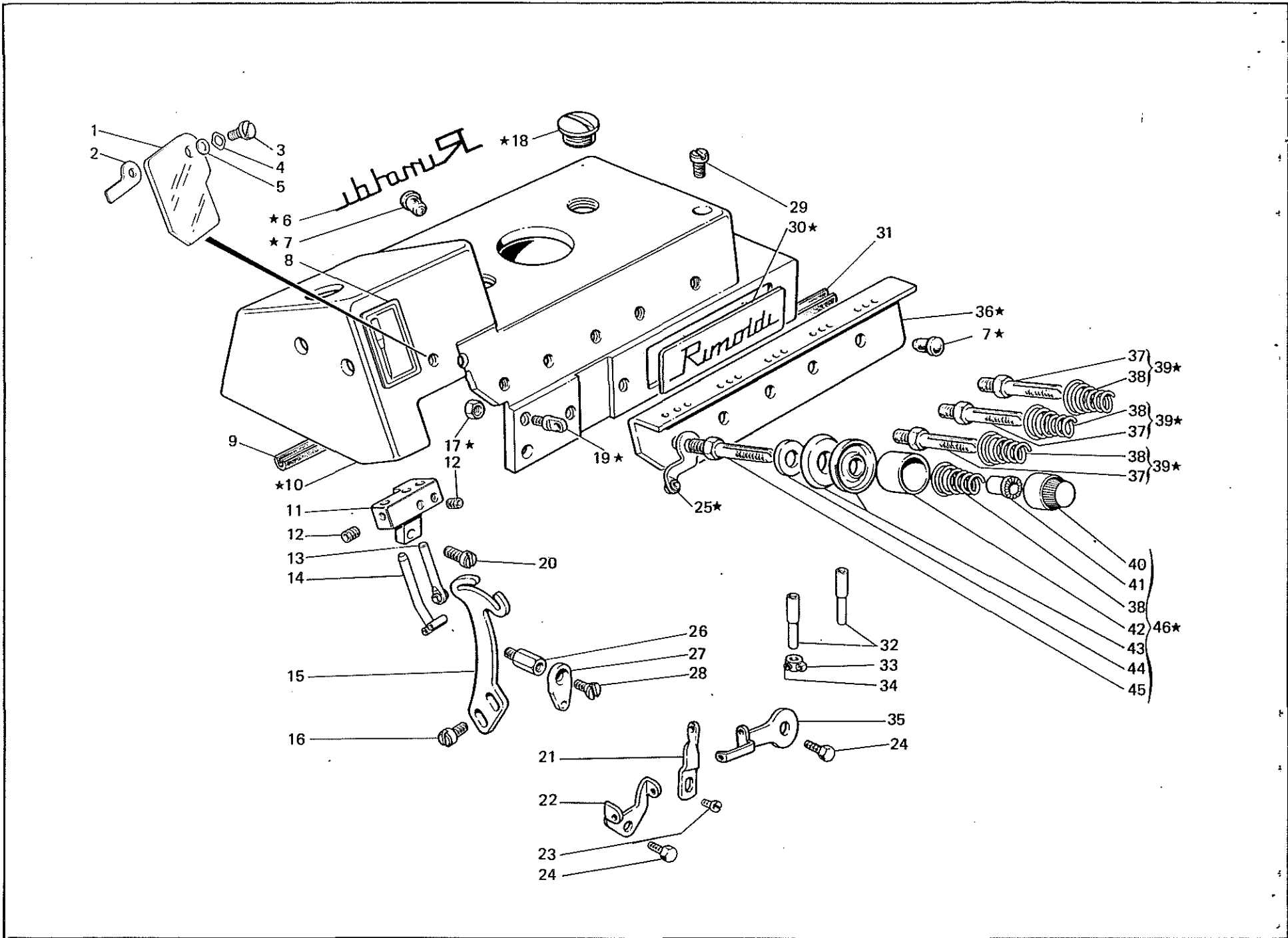


| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Piece N.<br>Pieza N. | Ct.<br>Anzahl | DESCRIZIONE                   | DESCRIPTION                     | DESCRIPTION                           | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|-------------------------------|---------------------------------|---------------------------------------|-----------|-------------|
| ★                  | 204009-3-12                                    | 1             | pedino completo               | presserfoot assembly            | pied-presseur complet                 |           |             |
| ▲                  | 207513-4-00                                    | 1             | morsetto porta aghi completo  | needles clamp assembly          | porte-aiguilles complet               |           |             |
| 1                  | 207993-0-00                                    | 1             | salva ago                     | rear needle guard               | protège-aiguille                      |           |             |
| 2                  | 207996-0-00                                    | 1             | spingi asola                  | front needle guard              | pare-boucle                           |           |             |
| 3                  | 204021-0-10                                    | 1             | crochet superiore             | upper looper                    | crochet supérieur                     |           |             |
| 4                  | 202095-0-11                                    | 1             | crochet inferiore             | lower looper                    | crochet inférieur                     |           |             |
| 5                  | 203010-0-10                                    | 2             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
| 6                  | 203012-0-10                                    | 1             | coltello inferiore            | lower knife                     | couteau inférieur                     |           |             |
| 7                  | 741675-2-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 8                  | 203772-0-11                                    | 1             | staffa                        | bracket                         | bride                                 |           |             |
| 9                  | 204011-0-11                                    | 1             | linguetta                     | tongue                          | languette                             |           |             |
| 10                 | 204006-0-11                                    | 1             | placca ago larg. costa 5,5 mm | needle plate width bight 5,5 mm | plaque à aiguille larg. surjet 5,5 mm |           |             |
| 11                 | 203612-0-10                                    | 1             | griffino                      | feed dog                        | petite griffe                         |           |             |
| 12                 | 203609-0-10                                    | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                    |           |             |
| 13                 | 206298-0-00                                    | 1             | griffa principale             | main feed dog                   | griffe principale                     |           |             |
| 14                 | 745810-2-00                                    | 2             | vite                          | screw                           | vis                                   |           |             |
| 15                 | 727021-0-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 16                 | 778206-0-00                                    | 1             | stoppino                      | wick                            | mèche                                 |           |             |
| 17                 | 207523-2-00                                    | 1             | morsetto porta aghi           | needles clamp                   | porte-aiguilles                       |           |             |
| 18                 | 741415-2-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 19                 | 207542-0-00                                    | 1             | guidafilo                     | thread guide                    | guide-fil                             |           |             |
| 20                 | 780218-0-40                                    | 1             | targhetta classe testa        | head class plate                | plaque classe tête                    |           |             |
| 21                 | 202165-0-10                                    | 2             | vite                          | screw                           | vis                                   |           |             |
| 22                 | 202194-0-10                                    | 1             | piastrina                     | plate                           | plaque                                |           |             |
| 23                 | 990694-0-00                                    | 1             | salvadita                     | protection                      | protection                            |           |             |
|                    |  |               | <b>SOLO A RICHIESTA</b>       | <b>ONLY ON REQUEST</b>          | <b>SEULEMENT SUR DEMANDE</b>          |           |             |
| ●                  | 204017-3-11                                    | 1             | pedino completo               | presserfoot assembly            | pied-presseur complet                 |           |             |
| 3                  | 204033-0-10                                    | 1             | crochet superiore             | upper looper                    | crochet supérieur                     |           |             |
| 4                  | 202094-0-11                                    | 1             | crochet inferiore             | lower looper                    | crochet inférieur                     |           |             |
| 5                  | 207002-2-00                                    | 1             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
| 6                  | 207016-2-00                                    | 1             | coltello inferiore            | lower knife                     | couteau inférieur                     |           |             |
| 10                 | 204007-0-11                                    | 1             | placca ago larg. costa 6,5 mm | needle plate width bight 6,5 mm | plaque à aiguille larg. surjet 6,5 mm |           |             |
|                    | 204012-0-11                                    | 1             | placca ago larg. costa 4 mm   | needle plate width bight 4 mm   | plaque à aiguille larg. surjet 4 mm   |           |             |
|                    | 920691-0-01                                    | 1             | placca ago larg. costa 6 mm   | needle plate width bight 6 mm   | plaque à aiguille larg. surjet 6 mm   |           |             |
| 12                 | 203540-0-10                                    | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                    |           |             |
|                    | 203611-2-11                                    | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                    |           |             |
| 13                 | 203607-2-11                                    | 1             | griffa principale             | main feed dog                   | griffe principale                     |           |             |
|                    | 203651-0-11                                    | 1             | griffa principale             | main feed dog                   | griffe principale                     |           |             |
|                    | 203668-0-11                                    | 1             | griffa principale             | main feed dog                   | griffe principale                     |           |             |
| 24                 | 741665-2-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 25                 | 202201-0-11                                    | 1             | staffa                        | bracket                         | bride                                 |           |             |
| 26                 | 204018-0-11                                    | 1             | linguetta                     | tongue                          | languette                             |           |             |

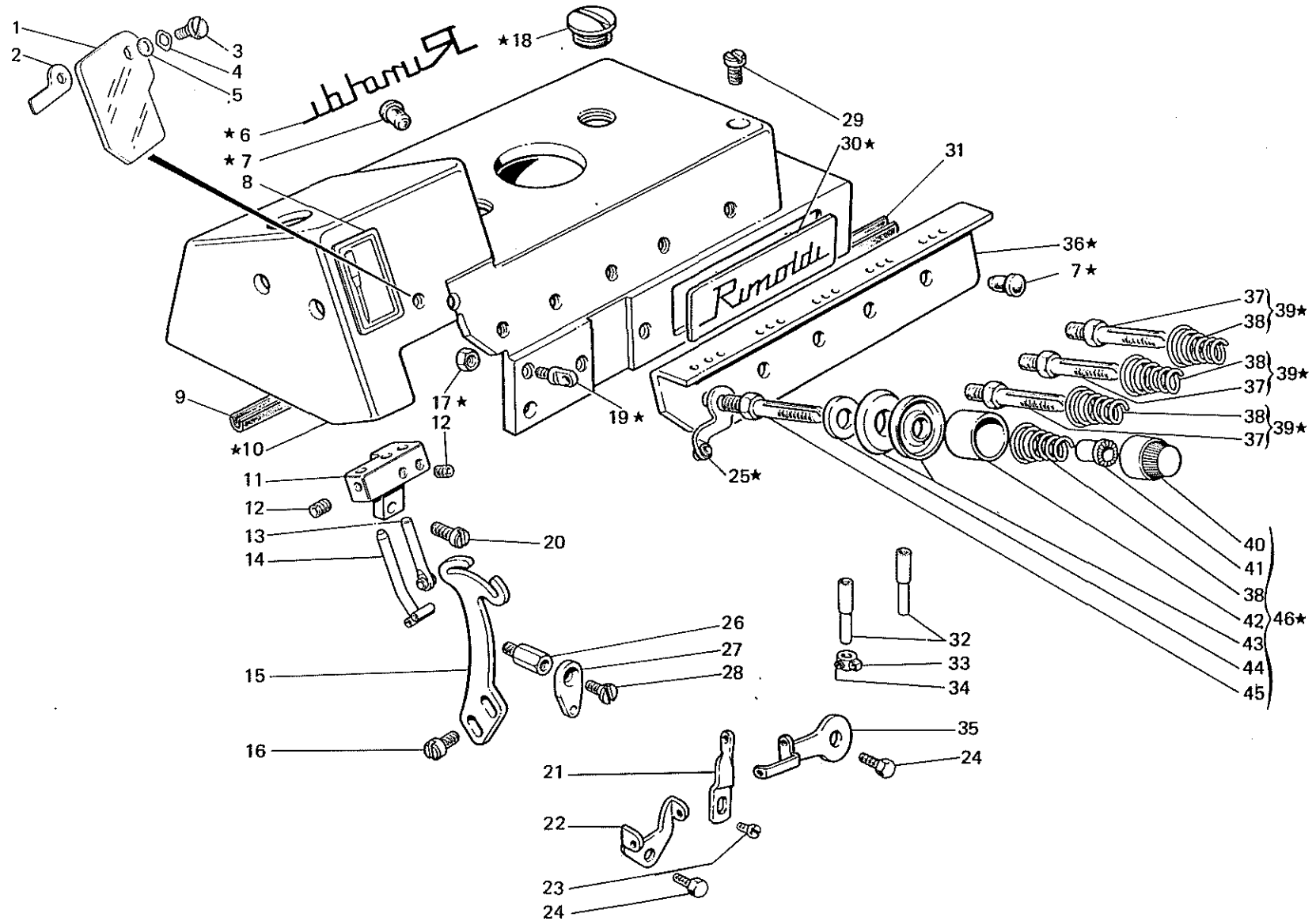


| Fig. N.<br>Abb. N. | Part. N.<br>Piece N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                   | DESCRIPTION                     | DESCRIPTION                           | BENENNUNG | DESCRIPTION |
|--------------------|--|---------------|-------------------------------|---------------------------------|---------------------------------------|-----------|-------------|
| ●                  | 203556-3-11                                    | 1             | piedino completo              | presserfoot assembly            | pied-presseur complet                 |           |             |
| ▲                  | 207512-4-00                                    | 1             | morsetto porta aghi completo  | needles clamp assembly          | porte-aiguilles complet               |           |             |
| 1                  | 207994-0-00                                    | 1             | salva ago                     | rear needle guard               | protège-aiguille                      |           |             |
| 2                  | 207997-0-00                                    | 1             | spingi asola                  | front needle guard              | pare-boucle                           |           |             |
| 3                  | 204033-0-10                                    | 1             | crochet superiore             | upper looper                    | crochet supérieur                     |           |             |
| 4                  | 202094-0-11                                    | 1             | crochet inferiore             | lower looper                    | crochet inférieur                     |           |             |
| 5                  | 207001-2-00                                    | 1             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
| 6                  | 207016-2-00                                    | 1             | coltello inferiore            | lower knife                     | couteau inférieur                     |           |             |
| 7                  | 741685-2-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 8                  | 203768-0-11                                    | 1             | piastrina                     | plate                           | plaque                                |           |             |
| 9                  | 203772-0-11                                    | 1             | staffa                        | bracket                         | bride                                 |           |             |
| 10                 | 203569-0-11                                    | 1             | linguetta                     | tongue                          | linguette                             |           |             |
| 11                 | 203549-0-11                                    | 1             | placca ago larg. costa 7 mm   | needle plate width bight 7 mm   | plaque à aiguille larg. surjet 7 mm   |           |             |
| 12                 | 203544-0-10                                    | 1             | griffino                      | feed dog                        | petite griffe                         |           |             |
| 13                 | 203539-0-10                                    | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                    |           |             |
| 14                 | 203532-0-10                                    | 1             | griffa principale             | main feed dog                   | griffe principale                     |           |             |
| 15                 | 745810-2-00                                    | 2             | vite                          | screw                           | vis                                   |           |             |
| 16                 | 727021-0-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 17                 | 778206-0-00                                    | 1             | stoppino                      | wick                            | mèche                                 |           |             |
| 18                 | 207522-2-00                                    | 1             | morsetto porta aghi           | needles clamp                   | porte-aiguilles                       |           |             |
| 19                 | 741415-2-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 20                 | 207542-0-00                                    | 1             | guidafilo                     | thread guide                    | guide-fil                             |           |             |
| 21                 | 780232-0-40                                    | 1             | targhetta classe testa        | head class plate                | plaque classe tête                    |           |             |
| 22                 | 202165-0-10                                    | 2             | vite                          | screw                           | vis                                   |           |             |
| 23                 | 202194-0-10                                    | 1             | piastrina                     | plate                           | plaque                                |           |             |
| 24                 | 990694-0-00                                    | 1             | salvadita                     | protection                      | protection                            |           |             |
|                    |  |               | SOLO A RICHIESTA              | ONLY ON REQUEST                 | SEULEMENT SUR DEMANDE                 |           |             |
| 5                  | 202932-0-10                                    | 2             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
| 6                  | 203012-0-10                                    | 2             | coltello inferiore            | lower knife                     | couteau inférieur                     |           |             |
| 11                 | 203548-0-11                                    | 1             | placca ago larg. costa 7,5 mm | needle plate width bight 7,5 mm | plaque à aiguille larg. surjet 7,5 mm |           |             |
|                    | 203550-0-11                                    | 1             | placca ago larg. costa 5,5 mm | needle plate width bight 5,5 mm | plaque à aiguille larg. surjet 5,5 mm |           |             |

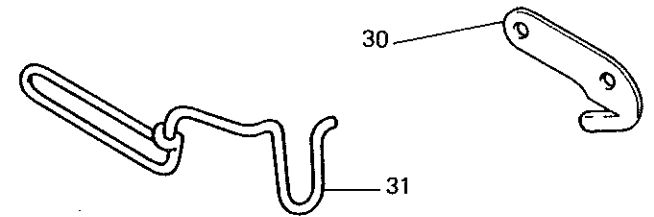
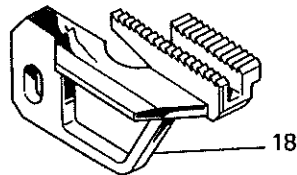
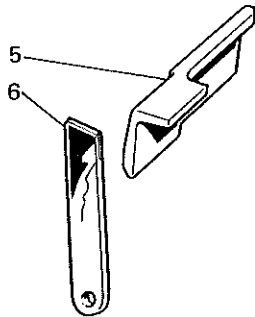
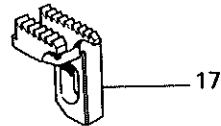
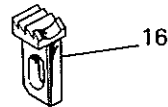
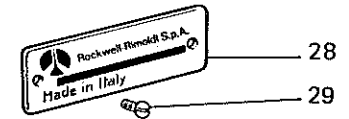
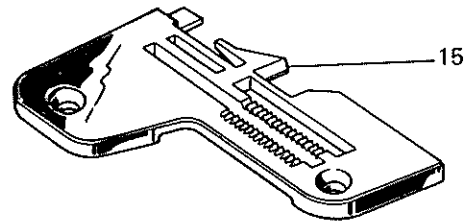
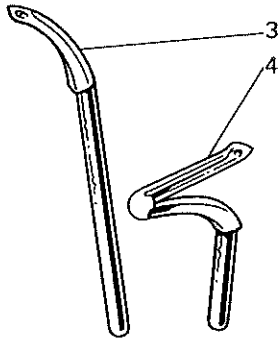
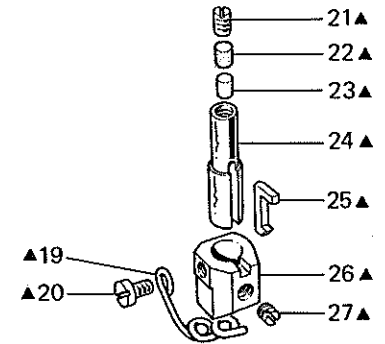
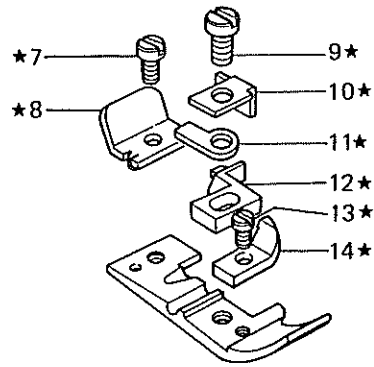
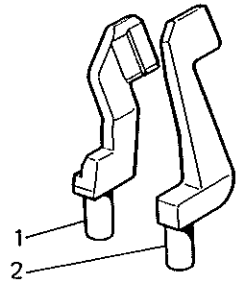




| Fig. N.<br>Abb. N. | Part. N.<br>Piec. N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                  | DESCRIPTION                  | DESCRIPTION                  | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|------------------------------|------------------------------|------------------------------|-----------|-------------|
| ★                  | 208106-4-00                                    | 1             | coperchio superiore completo | upper cover assembly         | couvercle supérieur complet  |           |             |
| 1                  | 208221-0-00                                    | 1             | piastrina protezione         | plate                        | plaquette                    |           |             |
| 2                  | 208222-0-00                                    | 1             | piastrina                    | plate                        | plaquette                    |           |             |
| 3                  | 208224-0-00                                    | 1             | vite                         | screw                        | vis                          |           |             |
| 4                  | 208220-0-00                                    | 1             | anello elastico              | spring ring                  | anneau ressort               |           |             |
| 5                  | 704630-0-00                                    | 1             | rondella                     | washer                       | rondelle                     |           |             |
| 6                  | 100305-0-10                                    | 1             | decalcomania                 | decalcomania                 | décalcomanie                 |           |             |
| 7                  | 207893-0-00                                    | 3             | tappo                        | plug                         | bouchon                      |           |             |
| 8                  | 788002-0-01                                    | 1             | decalcomania sist. aghi      | needles syst. decalcomania   | décalcomanie syst. aiguilles |           |             |
| 9                  | 208091-0-00                                    | 1             | guarnizione                  | gasket                       | garniture                    |           |             |
| 10                 | 207910-0-00                                    | 1             | coperchio superiore          | upper cover                  | couvercle supérieur          |           |             |
| 11                 | 207916-0-00                                    | 1             | supporto passafili aghi      | needles thread guide support | support passe-fil aiguilles  |           |             |
| 12                 | 745800-2-00                                    | 2             | vite                         | screw                        | vis                          |           |             |
| 13                 | 208184-2-00                                    | 1             | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 14                 | 203647-2-13                                    | 1             | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 15                 | 207871-0-00                                    | 1             | tendifilo                    | thread take-up               | tendeur du fil               |           |             |
| 16                 | 741558-0-00                                    | 2             | vite                         | screw                        | vis                          |           |             |
| 17                 | 733503-0-00                                    | 3             | dado                         | nut                          | écrou                        |           |             |
| 18                 | 207968-0-00                                    | 2             | tappo                        | plug                         | bouchon                      |           |             |
| 19                 | 206711-0-00                                    | 3             | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 20                 | 741956-2-00                                    | 2             | vite                         | screw                        | vis                          |           |             |
| 21                 | 202280-0-09                                    | 1             | tendifilo crochet sup.       | thread take-up               | tendeur du fil               |           |             |
| 22                 | 202278-0-10                                    | 1             | tendifilo crochet inf.       | thread take-up               | tendeur du fil               |           |             |
| 23                 | 741657-0-00                                    | 1             | vite                         | screw                        | vis                          |           |             |
| 24                 | 720431-2-00                                    | 2             | vite                         | screw                        | vis                          |           |             |
| 25                 | 206713-2-00                                    | 1             | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 26                 | 206755-0-00                                    | 1             | colonnina                    | column                       | colonne                      |           |             |
| 27                 | 206812-0-00                                    | 1             | passafilo crochet sup.       | upper looper thread guide    | passe-fil crochet sup.       |           |             |
| 28                 | 744631-2-00                                    | 1             | vite                         | screw                        | vis                          |           |             |
| 29                 | 721484-2-00                                    | 3             | vite fissa coperchio sup.    | screw                        | vis                          |           |             |
| 30                 | 207918-0-00                                    | 1             | targhetta                    | plate                        | plaque                       |           |             |
| 31                 | 208090-0-00                                    | 1             | guarnizione                  | gasket                       | garniture                    |           |             |
| 32                 | 206740-0-00                                    | 2             | tubetto passafilo            | thread guide pipe            | tube passe-fil               |           |             |
| 33                 | 203135-2-10                                    | 1             | passafilo con vite           | thread guide with screw      | passe-fil avec vis           |           |             |
| 34                 | 745002-0-00                                    | 1             | vite                         | screw                        | vis                          |           |             |
| 35                 | 202283-0-10                                    | 1             | tendifilo crochet inf.       | thread take-up               | tendeur du fil               |           |             |
| 36                 | 207919-0-00                                    | 1             | piastra passafili            | plate                        | plaque                       |           |             |
| 37                 | 206747-0-01                                    | 3             | perno                        | pin                          | pivot                        |           |             |
| 38                 | 202681-0-10                                    | 4             | molla                        | spring                       | ressort                      |           |             |
| 39                 | 206343-4-00                                    | 3             | tensione completa            | tension assembly             | tension complète             |           |             |
| 40                 | 202558-2-01                                    | 4             | pomolo                       | knob                         | pommeau                      |           |             |
| 41                 | 202229-0-10                                    | 4             | bussola                      | bush                         | bague                        |           |             |
| 42                 | 202556-0-01                                    | 4             | scodellino                   | cup                          | cuvette                      |           |             |
| 43                 | 300218-0-10                                    | 8             | disco tensione               | tension disc                 | disque tension               |           |             |
| 44                 | 206754-0-00                                    | 4             | rondella                     | washer                       | rondelle                     |           |             |
| 45                 | 208169-0-00                                    | 1             | perno                        | pin                          | pivot                        |           |             |
| 46                 | 208171-4-00                                    | 1             | tensione completa            | tension assembly             | tension complète             |           |             |

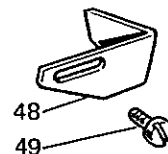


| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Piece N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                          | DESCRIPTION                              | DESCRIPTION                               | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|--------------------------------------|--|---|-----------|-------------|
| —                  | 208311-4-00                                    | 1             | SOLO A RICHIESTA<br>gruppo passafili | ONLY ON REQUEST<br>thread guide assembly | SEULEMENT SUR DEMANDE<br>groupe passe-fil |           |             |
| 13                 | 208179-2-00                                    | 1             | passafilo                            | thread guide                             | passe-fil                                 |           |             |
| 14                 | 208197-3-00                                    | 1             | passafilo                            | thread guide                             | passe-fil                                 |           |             |
| 17                 | 733503-0-00                                    | 3             | dado                                 | nut                                      | écrou                                     |           |             |
| 19                 | 208204-2-00                                    | 3             | passafilo                            | thread guide                             | passe-fil                                 |           |             |
| 25                 | 208185-2-00                                    | 1             | passafilo                            | thread guide                             | passe-fil                                 |           |             |



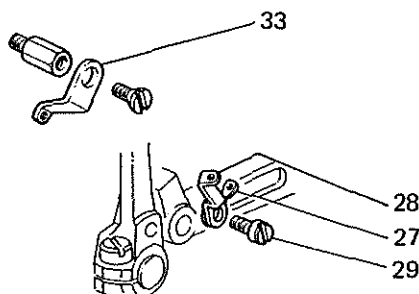
| Fig. N.<br>Abb. N. | Part. N.<br>Piecce N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                   | DESCRIPTION                     | DESCRIPTION                           | BENENNUNG | DESCRIPCION |
|--------------------|---|---------------|-------------------------------|---------------------------------|---------------------------------------|-----------|-------------|
| ★                  | 203447-3-11                                     | 1             | piedino completo              | presserfoot assembly            | pied-presseur complet                 |           |             |
| ▲                  | 207511-4-10                                     | 1             | morsetto porta aghi completo  | needles clamp assembly          | porte-aiguilles complet               |           |             |
| 1                  | 207992-0-00                                     | 1             | salva ago                     | rear needle guard               | protège-aiguille                      |           |             |
| 2                  | 207995-0-00                                     | 1             | spingi asola                  | front needle guard              | pare-boucle                           |           |             |
| 3                  | 204033-0-10                                     | 1             | crochet superiore             | upper looper                    | crochet supérieur                     |           |             |
| 4                  | 202094-0-11                                     | 1             | crochet inferiore             | lower looper                    | crochet inférieur                     |           |             |
| 5                  | 207000-2-00                                     | 1             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
| 6                  | 207015-2-00                                     | 1             | coltello inferiore            | lower knife                     | couteau inférieur                     |           |             |
| 7                  | 741413-2-00                                     | 1             | vite                          | screw                           | vis                                   |           |             |
| 8                  | 202192-0-10                                     | 1             | piastrina                     | plate                           | plaque                                |           |             |
| 9                  | 741675-2-00                                     | 1             | vite                          | screw                           | vis                                   |           |             |
| 10                 | 203483-0-11                                     | 1             | piastrina                     | plate                           | plaque                                |           |             |
| 11                 | 202201-0-11                                     | 1             | staffa                        | bracket                         | équerre                               |           |             |
| 12                 | 203453-0-11                                     | 1             | linguetta                     | tongue                          | languette                             |           |             |
| 13                 | 741431-2-00                                     | 1             | vite                          | screw                           | vis                                   |           |             |
| 14                 | 202184-0-11                                     | 1             | blocchetto                    | block                           | bloc                                  |           |             |
| 15                 | 203442-0-11                                     | 1             | placca ago larg. costa 3,5 mm | needle plate width bight 3,5 mm | plaque à aiguille larg. surjet 3,5 mm |           |             |
| 16                 | 203003-0-10                                     | 1             | griffino                      | feed dog                        | petite griffe                         |           |             |
| 17                 | 203425-0-10                                     | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                    |           |             |
| 18                 | 203421-0-10                                     | 1             | griffa principale             | main feed dog                   | griffe principale                     |           |             |
| 19                 | 207541-0-00                                     | 1             | guidafilo                     | thread guide                    | guide-fil                             |           |             |
| 20                 | 207563-0-00                                     | 1             | vite                          | screw                           | vis                                   |           |             |
| 21                 | 727021-0-00                                     | 1             | vite                          | screw                           | vis                                   |           |             |
| 22                 | 778206-0-00                                     | 1             | stoppino                      | wick                            | mèche                                 |           |             |
| 23                 | 309749-0-00                                     | 1             | spina                         | pin                             | goupille                              |           |             |
| 24                 | 207521-2-10                                     | 1             | morsetto porta aghi           | needles clamp                   | porte-aiguille                        |           |             |
| 25                 | 203416-0-10                                     | 1             | chiavetta                     | key                             | clavette                              |           |             |
| 26                 | 203415-0-20                                     | 1             | fascetta                      | clamp                           | bride                                 |           |             |
| 27                 | 745501-0-00                                     | 1             | vite                          | screw                           | vis                                   |           |             |
| 28                 | 780238-0-40                                     | 1             | targhetta classe testa        | head class plate                | plaque classe tête                    |           |             |
| 29                 | 202165-0-10                                     | 2             | vite                          | screw                           | vis                                   |           |             |
| 30                 | 202194-0-10                                     | 1             | piastrina                     | plate                           | plaque                                |           |             |
| 31                 | 990694-0-00                                     | 1             | salvadita                     | protection                      | protection                            |           |             |
|                    |   |               | <b>SOLO A RICHIESTA</b>       | <b>ONLY ON REQUEST</b>          | <b>SEULEMENT SUR DEMANDE</b>          |           |             |
| 5                  | 202142-0-10                                     | 2             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
|                    | 202143-0-10                                     | 2             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
|                    | 207008-2-00                                     | 1             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
| 6                  | 202146-0-10                                     | 2             | coltello inferiore            | lower knife                     | couteau inférieur                     |           |             |
| 15                 | 205661-0-01                                     | 1             | placca ago larg. costa 3,5 mm | needle plate width bight 3,5 mm | plaque à aiguille larg. surjet 3,5 mm |           |             |
|                    | 207050-0-01                                     | 1             | placca ago larg. costa 3,3 mm | needle plate width bight 3,3 mm | plaque à aiguille larg. surjet 3,3 mm |           |             |
| 17                 | 203423-2-11                                     | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                    |           |             |
|                    | 207049-0-00                                     | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                    |           |             |
| 18                 | 203419-2-11                                     | 1             | griffa principale             | main feed dog                   | griffe principale                     |           |             |
|                    | 207048-0-00                                     | 1             | griffa principale             | main feed dog                   | griffe principale                     |           |             |

| Fig. N.<br>Abb. N. | Part. N.<br>Piecce N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                      | DESCRIPTION                    | DESCRIPTION                    | BENENNUNG | DESCRIPCION |
|--------------------|---|---------------|----------------------------------|--------------------------------|--------------------------------|-----------|-------------|
|                    | <u>Tav. 4</u>                                   |               |                                  |                                |                                |           |             |
| ▲                  | 206705-4-01                                     | 1             | albero principale con cuscinetti | main shaft with bearing        | arbre princ. avec coussinet    |           |             |
| 4                  | 206702-2-01                                     | 1             | albero                           | shaft                          | arbre                          |           |             |
|                    | <u>Tav. 6</u>                                   |               |                                  |                                |                                |           |             |
| ★                  | 206386-4-00                                     | 1             | gruppo manicotti com. crochet    | control looper assembly        | groupe manchon comm. crochet   |           |             |
| ▲                  | 206417-4-00                                     | 1             | gruppo comando crochet sup.      | upper looper control assembly  | groupe comm. crochet supérieur |           |             |
| 1                  | 206453-4-00                                     | 1             | gruppo manicotto con biella      | coupling assembly with con-rod | groupe manchon avec bielle     |           |             |
| 6                  | 206659-2-01                                     | 1             | manicotto                        | coupling                       | manchon                        |           |             |
| 8                  | 704847-0-00                                     | 1             | rondella                         | washer                         | rondelle                       |           |             |
| 11                 | 206452-4-00                                     | 1             | gruppo manicotto con biella      | coupling assembly with con-rod | groupe manchon avec bielle     |           |             |
| 12                 | 206658-2-02                                     | 1             | manicotto                        | coupling                       | manchon                        |           |             |
| 13                 | 704845-0-00                                     | 1             | rondella                         | washer                         | rondelle                       |           |             |
| 21                 | 206412-3-00                                     | 1             | guida oscillante                 | guide                          | guide                          |           |             |
|                    | <u>Tav. 7</u>                                   |               |                                  |                                |                                |           |             |
| 23                 | 765400-6-70                                     | 2             | ago RIM 27 fin. 70               | needle RIM 27 size 70          | aiguille RIM 27 jauge 70       |           |             |
| 40                 | 206540-2-00                                     | 1             | manovella alb. sup. con vite     | con-rod with screw             | bras arbre sup. avec vis       |           |             |
|                    | <u>Tav. 8</u>                                   |               |                                  |                                |                                |           |             |
| ◆                  | 208135-4-00                                     | 1             | gruppo supporto premistoffa      | presser support assembly       | groupe support pied-presseur   |           |             |
| 43                 | 203142-0-10                                     | 1             | molla                            | spring                         | ressort                        |           |             |
| 48                 | 203380-0-10                                     | 1             | squadretta                       | bracket                        | équerre                        |           |             |
| 49                 | 721443-2-00                                     | 1             | vite                             | screw                          | vis                            |           |             |
|                    | <u>Tav. 3</u>                                   |               | ANNULLATA                        | CANCELLED                      | ANNULEES                       |           |             |
|                    | <u>Tav. 8</u>                                   |               | PEZZI ANNULLATI                  | CANCELLED PARTS                | PIECES ANNULEES                |           |             |
| 40                 | 206882-0-00                                     | 1             | distanziale                      | spacer                         | entretoise                     |           |             |
| 45                 | 206771-0-12                                     | 1             | squadretta ferma piedino         | bracket                        | équerre                        |           |             |
| 46                 | 704004-0-00                                     | 1             | rondella                         | washer                         | rondelle                       |           |             |
| 47                 | 741658-2-00                                     | 1             | vite                             | screw                          | vis                            |           |             |

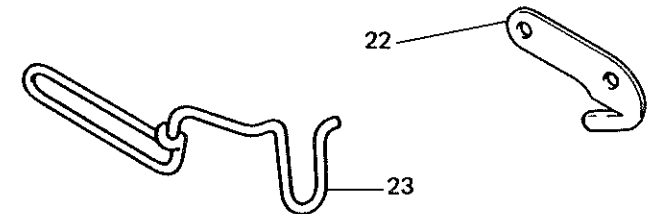
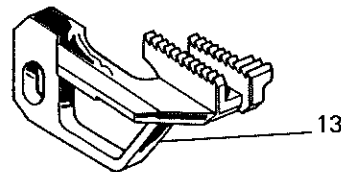
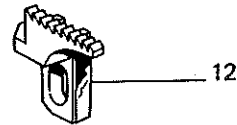
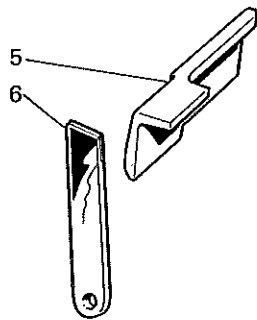
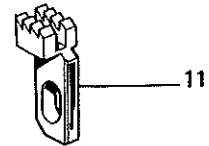
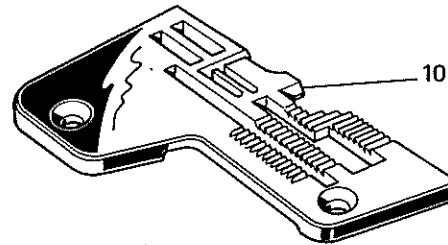
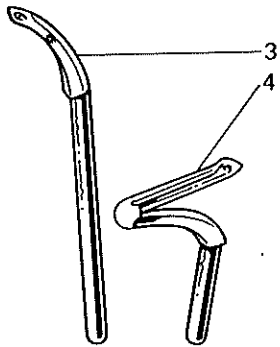
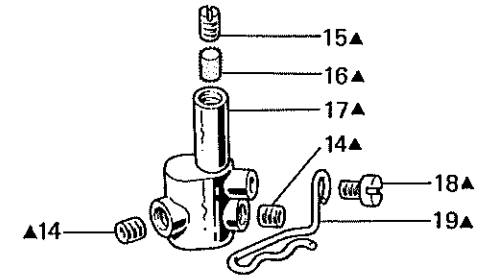
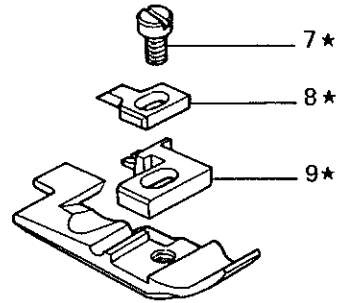
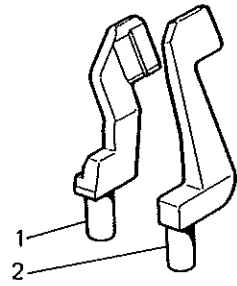
TAV. 8

| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Pieze N. | Qt.<br>Anzahl | DESCRIZIONE                   | DESCRIPTION               | DESCRIPTION                    | BENENNUNG | DESCRIPCION |
|--------------------|------------------------------------|---------------|-------------------------------|---------------------------|--------------------------------|-----------|-------------|
| 27                 | <u>Tav. 3</u><br>202281-0-10       | 1             | tendifilo crochet sup.        | thread take-up            | tendeur du fil                 |           |             |
| 28                 | 202279-0-10                        | 1             | tendifilo crochet inf.        | thread take-up            | tendeur du fil                 |           |             |
| 33                 | 204035-0-10                        | 1             | passafilo crochet sup.        | upper looper passe-fil    | passe-fil crochet sup.         |           |             |
|                    | <u>Tav. 4</u>                      |               |                               |                           |                                |           |             |
| ▲                  | 206705-4-01                        | 1             | albero princ. con cuscinetti  | main shaft with bearing   | arbre princ. avec coussinet    |           |             |
| 4                  | 206702-2-01                        | 1             | albero principale             | main shaft                | arbre principal                |           |             |
|                    | <u>Tav. 6</u>                      |               |                               |                           |                                |           |             |
| ★                  | 206399-4-00                        | 1             | gruppo manicotti com. crochet | control looper assembly   | groupe manchon comm. crochet   |           |             |
| ▲                  | 206417-4-00                        | 1             | gruppo comando crochet sup.   | upper looper control ass. | groupe comm. crochet supérieur |           |             |
| 13                 | 704845-0-00                        | 1             | rondella                      | washer                    | rondelle                       |           |             |
| 21                 | 206412-3-00                        | 1             | guida oscillante              | guide                     | guide                          |           |             |
|                    | <u>Tav. 7</u>                      |               |                               |                           |                                |           |             |
| 23                 | 765200-6-80                        | 2             | ago RIM 27 fin. 80            | needle RIM 27 size 80     | aiguille RIM 27 jauge 80       |           |             |
|                    | <u>Tav. 8</u>                      |               |                               |                           |                                |           |             |
| ↓                  | 208135-4-00                        | 1             | gruppo supporto premistoffa   | presser support assembly  | groupe support pied-presseur   |           |             |
| 43                 | 203142-0-10                        | 1             | molla                         | spring                    | ressort                        |           |             |
|                    |                                    |               | PEZZI ANNULLATI               | CANCELLED PARTS           | PIECES ANNULEES                |           |             |
|                    | <u>Tav. 3</u>                      |               |                               |                           |                                |           |             |
| 30                 | 720431-2-00                        | 2             | vite                          | screw                     | vis                            |           |             |
| 41                 | 202283-0-10                        | 1             | tendifilo crochet inferiore   | thread take-up            | tendeur du fil                 |           |             |
|                    | <u>Tav. 8</u>                      |               |                               |                           |                                |           |             |
| 40                 | 206882-0-00                        | 1             | distanziale                   | spacer                    | entretoise                     |           |             |

TAV. 3



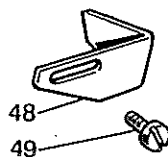


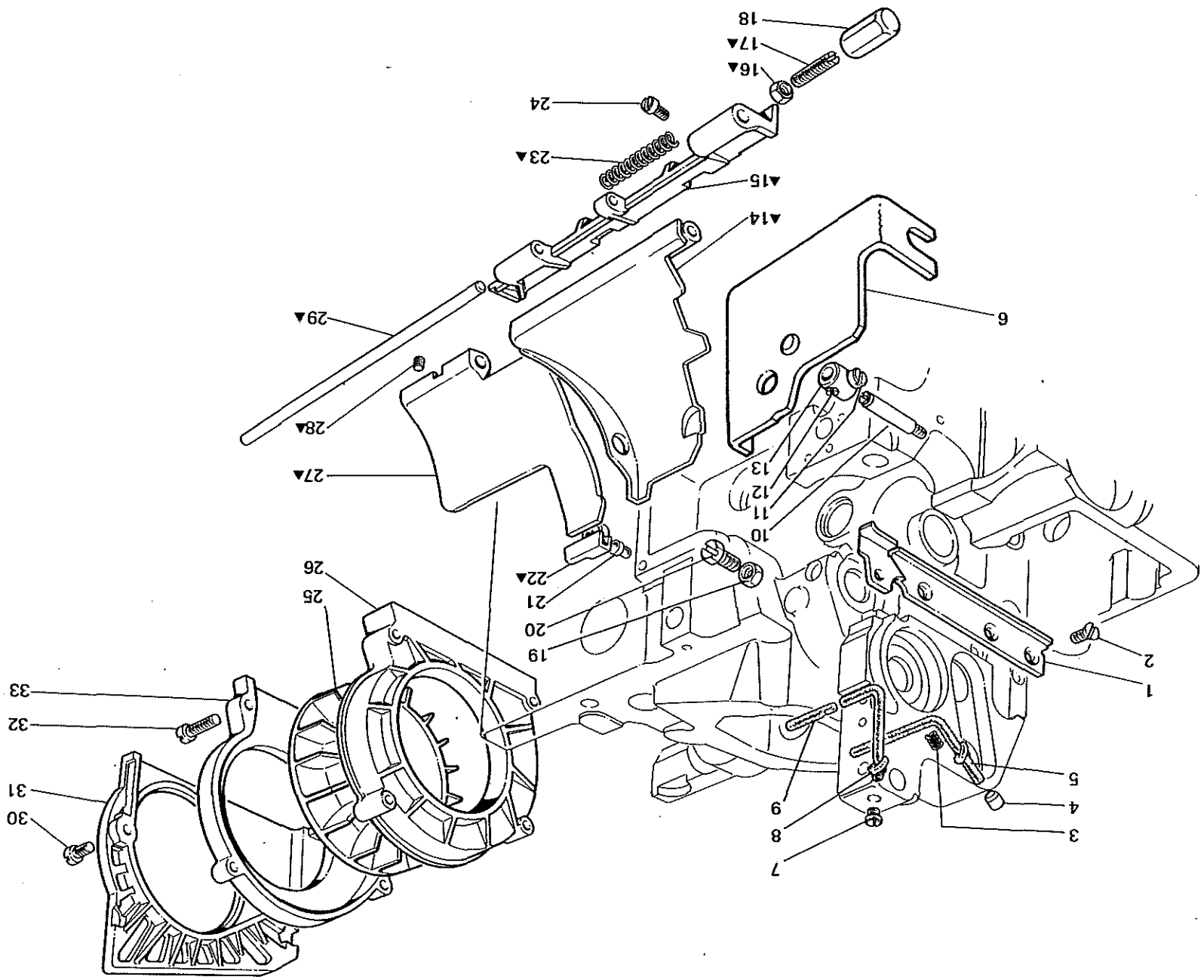


| Fig. N.<br>Abb. N. | Part. N.<br>Piece N.<br>Bestell N.<br>Pieza N. | Ct.<br>Anzahl | DESCRIZIONE                   | DESCRIPTION                     | DESCRIPTION                           | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|-------------------------------|---------------------------------|---------------------------------------|-----------|-------------|
| ★                  | 203597-3-11                                    | 1             | piedino completo              | presserfoot assembly            | pied-presseur complet                 |           |             |
| ▲                  | 2075124-00                                     | 1             | morsetto porta aghi           | needles clamp assembly          | porte-aiguilles complet               |           |             |
| 1                  | 207994-0-00                                    | 1             | salva ago                     | rear needle guard               | protège-aiguille                      |           |             |
| 2                  | 207997-0-00                                    | 1             | spingi asola                  | front needle guard              | pare-boucle                           |           |             |
| 3                  | 207059-0-00                                    | 1             | crochet superiore             | upper looper                    | crochet supérieur                     |           |             |
| 4                  | 202094-0-11                                    | 1             | crochet inferiore             | lower looper                    | crochet inférieur                     |           |             |
| 5                  | 202142-0-10                                    | 2             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
| 6                  | 202146-0-10                                    | 2             | coltello inferiore            | lower knife                     | couteau inférieur                     |           |             |
| 7                  | 741675-2-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 8                  | 203772-0-11                                    | 1             | staffa                        | bracket                         | bride                                 |           |             |
| 9                  | 203569-0-11                                    | 1             | linguetta                     | tongue                          | languette                             |           |             |
| 10                 | 203583-0-11                                    | 1             | placca ago larg. costa 6 mm   | needle plate width bight 6 mm   | plaque à aiguille larg. surjet 6 mm   |           |             |
| 11                 | 203544-0-10                                    | 1             | griffino                      | feed dog                        | petite griffe                         |           |             |
| 12                 | 203542-0-10                                    | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                    |           |             |
| 13                 | 203536-0-10                                    | 1             | griffa principale             | main feed dog                   | griffe principale                     |           |             |
| 14                 | 745810-2-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 15                 | 727021-0-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 16                 | 778206-0-00                                    | 1             | stoppino                      | wick                            | mèche                                 |           |             |
| 17                 | 207522-2-00                                    | 1             | morsetto porta aghi           | needles clamp                   | porte-aiguilles                       |           |             |
| 18                 | 741415-2-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 19                 | 207542-0-00                                    | 1             | guidafilo                     | thread guide                    | guide-fil                             |           |             |
| 20                 | 780241-0-40                                    | 1             | targhetta classe testa        | head class plate                | plaque classe tête                    |           |             |
| 21                 | 202165-0-10                                    | 2             | vite                          | screw                           | vis                                   |           |             |
| 22                 | 202194-0-10                                    | 1             | piastrina                     | plate                           | plaque                                |           |             |
| 23                 | 990694-0-00                                    | 1             | salvadita                     | protection                      | protection                            |           |             |
|                    |  |               | <b>SOLO A RICHIESTA</b>       | <b>ONLY ON REQUEST</b>          | <b>SEULEMENT SUR DEMANDE</b>          |           |             |
| 5                  | 202143-0-10                                    | 2             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
|                    | 207000-2-00                                    | 1             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
|                    | 207008-2-00                                    | 1             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
| 6                  | 207015-2-00                                    | 1             | coltello inferiore            | lower knife                     | couteau inférieur                     |           |             |
| 10                 | 203552-0-11                                    | 1             | placca ago larg. costa 5 mm   | needle plate width bight 5 mm   | plaque à aiguille larg. surjet 5 mm   |           |             |
|                    | 203580-0-11                                    | 1             | placca ago larg. costa 5,2 mm | needle plate width bight 5,2 mm | plaque à aiguille larg. surjet 5,2 mm |           |             |

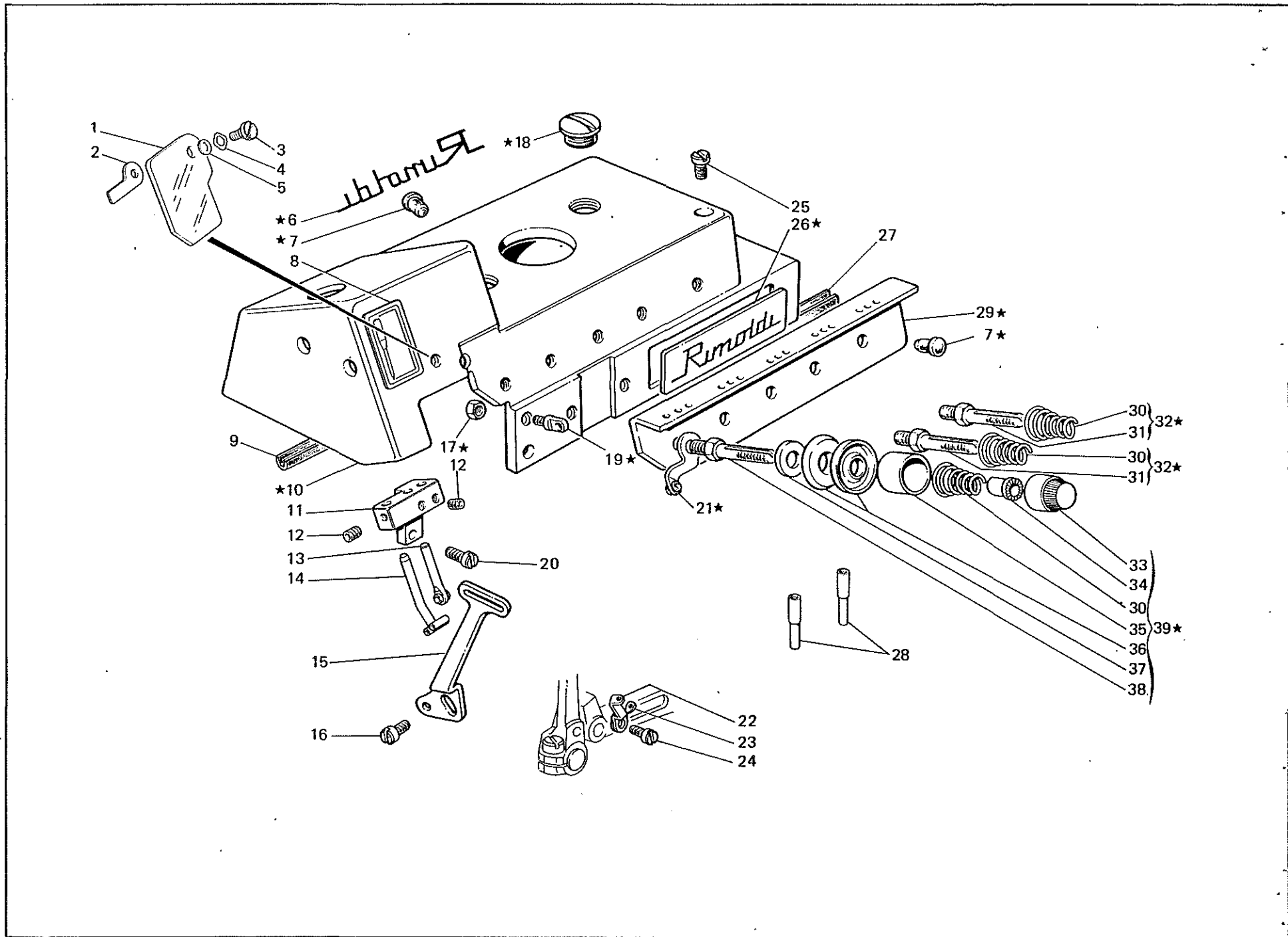


| Fig. N.<br>Abb. N.                      | Part. N.<br>Bestell N.<br>Piece N.<br>Pieza N.  | Qt.<br>Anzahl                        | DESCRIZIONE  | DESCRIPTION   | DESCRIPTION   | BENENNUNG | DESCRIPCION |
|---|---|--------------------------------------|--|---|---|-----------|-------------|
| 27                                      | <u>Tav. 1</u><br>208034-0-00  | 1                                    | leva per sgancio   | lever   | levier  |           |             |
| ▲<br>4                                  | <u>Tav. 4</u><br>206705-4-01<br>206702-2-01   | 1<br>1                               | albero princ. con cuscinetti<br>albero principale  | main shaft with bearing<br>main shaft   | arbre princ. avec coussinet<br>arbre principal  |           |             |
| ★<br>▲<br>1<br>6<br>8<br>11<br>12<br>21 | <u>Tav. 6</u><br>206387-4-00<br>206417-4-00<br>206453-4-00<br>206659-2-01<br>704847-0-00<br>206452-4-00<br>206658-2-02<br>206412-3-00 | 1<br>1<br>1<br>1<br>1<br>1<br>1<br>1 | gruppo manicotti com. crochet<br>gruppo comando crochet sup.<br>gruppo manicotto con biella<br>manicotto<br>rondella<br>gruppo manicotto con biella<br>manicotto<br>guida oscillante | control looper assembly<br>upper looper control assembly<br>coupling assembly with con-rod<br>coupling<br>washer<br>coupling assembly with con-rod<br>coupling<br>guide | groupe manchon comm. crochet<br>groupe comm. crochet supérieur<br>groupe manchon avec bielle<br>manchon<br>rondelle<br>groupe manchon avec bielle<br>manchon<br>guide |           |             |
| 23<br>40                                | <u>Tav. 7</u><br>765400-6-60<br>206540-2-00   | 2<br>1                               | ago RIM 27 fin. 60<br>manovella albero sup. con vite   | needle RIM 27 size 60<br>con-rod with screw   | aiguille RIM 27 jauge 60<br>bras arbre sup. avec vis  |           |             |
| ♣<br>43<br>48<br>49                     | <u>Tav. 8</u><br>208135-4-00<br>203142-0-10<br>203380-0-10<br>721443-2-00   | 1<br>1<br>1<br>1                     | gruppo supporto premistoffa<br>molla<br>squadretta<br>vite   | presser support assembly<br>spring<br>bracket<br>screw  | groupe support pied-presseur<br>ressort<br>équerre<br>vis   |           |             |
|   |   |                                      | PEZZI ANNULLATI  | CANCELLED PARTS   | PIECES ANNULEES   |           |             |
|   | <u>Tav. 2</u>   |                                      | ANNULLATA  | CANCELLED   | ANNULEE   |           |             |
|   | <u>Tav. 3</u>   |                                      | ANNULLATA  | CANCELLED   | ANNULEE   |           |             |
| 40<br>45<br>46<br>47                    | <u>Tav. 8</u><br>206882-0-00<br>206771-0-12<br>704004-0-00<br>741658-2-00   | 1<br>1<br>1<br>1                     | distanziale<br>squadretta ferma piedino<br>rondella<br>vite  | spacer<br>bracket<br>washer<br>screw  | entretoise<br>équerre<br>rondelle<br>vis  |           |             |

TAV. 8

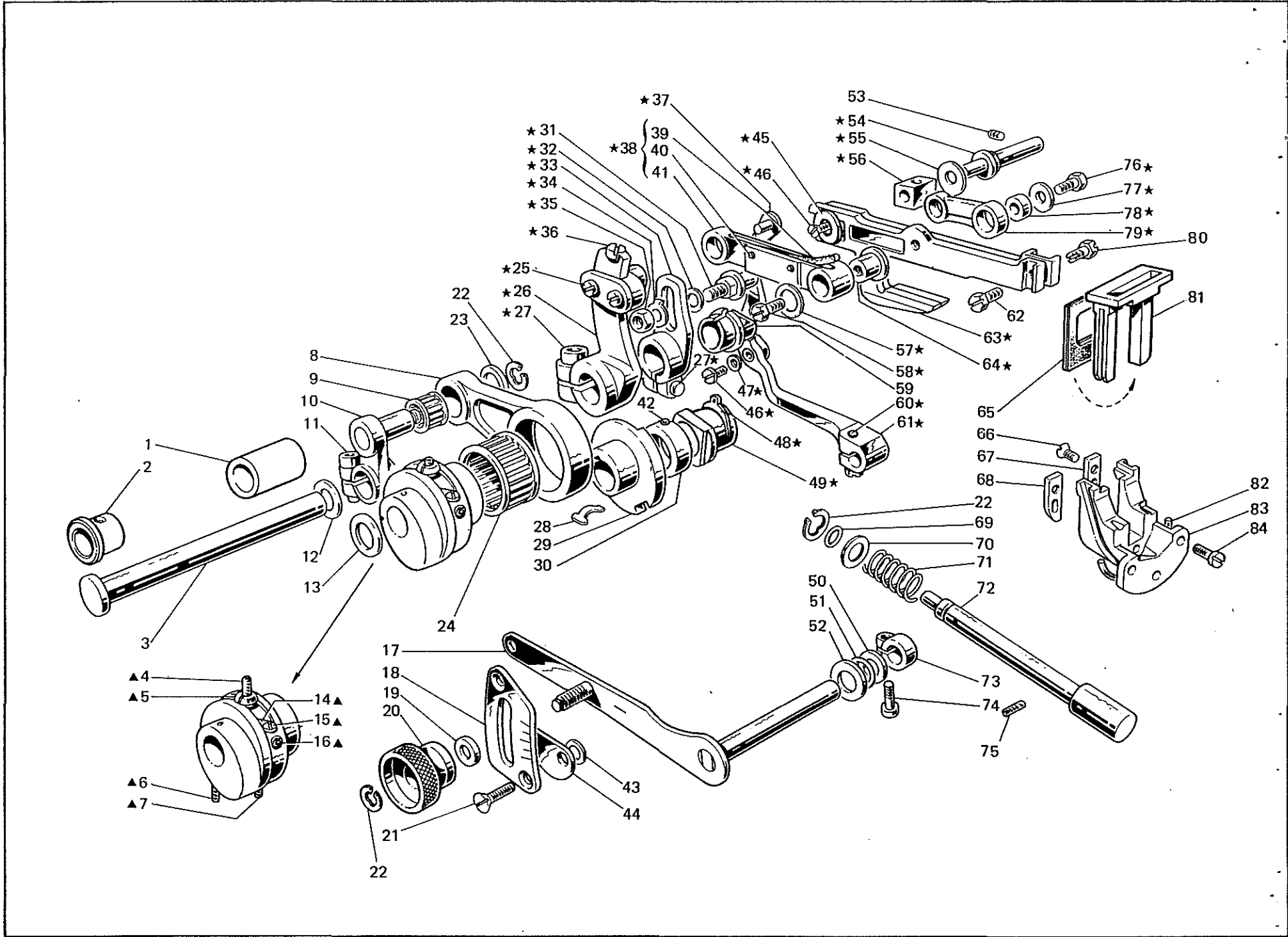


| Fig. N.<br>Abb. N. | Part. N.<br>Piecce N.<br>Bestell N.<br>Pieza N. | Qt.<br>Arzahi | DESCRIZIONE                  | DESCRIPTION          | DESCRIPTION                 | BENENNUNG | DESCRIPCION |
|--------------------|---|---------------|------------------------------|----------------------|-----------------------------|-----------|-------------|
| ▲                  | 208060-4-00                                     | 1             | sportello anteriore completo | front cover assembly | carter avant complet        |           |             |
| 1                  | 207961-0-00                                     | 1             | carterino                    | cover                | carter                      |           |             |
| 2                  | 744634-2-00                                     | 3             | vite                         | screw                | vis                         |           |             |
| 3                  | 208164-0-00                                     | 1             | molta                        | spring               | ressort                     |           |             |
| 4                  | 301608-0-00                                     | 1             | tappo                        | plug                 | bouchon                     |           |             |
| 5                  | 778832-0-00                                     | 1             | stoppino                     | wick                 | mèche                       |           |             |
| 6                  | 208031-2-00                                     | 1             | carter laterale              | side cover           | carter latéral              |           |             |
| 7                  | 742838-2-00                                     | 1             | vite                         | screw                | vis                         |           |             |
| 8                  | 778833-0-00                                     | 1             | stoppino                     | wick                 | mèche                       |           |             |
| 9                  | 778417-0-00                                     | 1             | stoppino                     | wick                 | mèche                       |           |             |
| 10                 | 207069-0-01                                     | 1             | vite per carter laterale     | screw                | vis                         |           |             |
| 11                 | 721435-2-00                                     | 1             | vite                         | screw                | vis                         |           |             |
| 12                 | 730023-2-00                                     | 1             | vite                         | screw                | vis                         |           |             |
| 13                 | 206734-2-00                                     | 1             | morsetto con viti            | clamp with screw     | collier de serrage avec vis |           |             |
| 14                 | 208080-2-00                                     | 1             | sportello scorrevole         | sliding cover        | carter coulissant           |           |             |
| 15                 | 206756-0-01                                     | 1             | cerniera                     | hinge                | charnière                   |           |             |
| 16                 | 746208-2-00                                     | 1             | dado                         | nut                  | écrou                       |           |             |
| 17                 | 206769-0-10                                     | 1             | vite di regolazione          | adjustment screw     | vis de réglage              |           |             |
| 18                 | 207071-0-00                                     | 1             | cappuccio protez. filetto    | protection cap       | capuchon de protection      |           |             |
| 19                 | 746007-2-00                                     | 1             | dado                         | nut                  | écrou                       |           |             |
| 20                 | 202214-0-11                                     | 1             | vite                         | screw                | vis                         |           |             |
| 21                 | 207856-0-00                                     | 1             | gommino                      | dumper               | caoutchouc                  |           |             |
| 22                 | 206764-0-00                                     | 1             | zoccolo                      | block                | socle                       |           |             |
| 23                 | 206768-0-00                                     | 1             | molta                        | spring               | ressort                     |           |             |
| 24                 | 741724-0-00                                     | 4             | vite                         | screw                | vis                         |           |             |
| 25                 | 206690-2-00                                     | 1             | ventola di raffreddamento    | cooling fan          | ventilateur                 |           |             |
| 26                 | 206688-0-00                                     | 1             | coclea per ventola           | scroll               | palier                      |           |             |
| 27                 | 207858-0-00                                     | 1             | sportello ribaltabile        | tipping cover        | carter amovible             |           |             |
| 28                 | 745800-2-00                                     | 1             | vite                         | screw                | vis                         |           |             |
| 29                 | 206767-0-00                                     | 1             | perno                        | pin                  | pivot                       |           |             |
| 30                 | 722063-2-00                                     | 1             | vite per coperchio           | screw                | vis                         |           |             |
| 31                 | 206685-0-00                                     | 1             | coperchio cinghia            | cover                | couvercle                   |           |             |
| 32                 | 202484-0-10                                     | 4             | vite                         | screw                | vis                         |           |             |
| 33                 | 206687-2-00                                     | 1             | coperchio coclea             | scroll cover         | couvercle palier            |           |             |

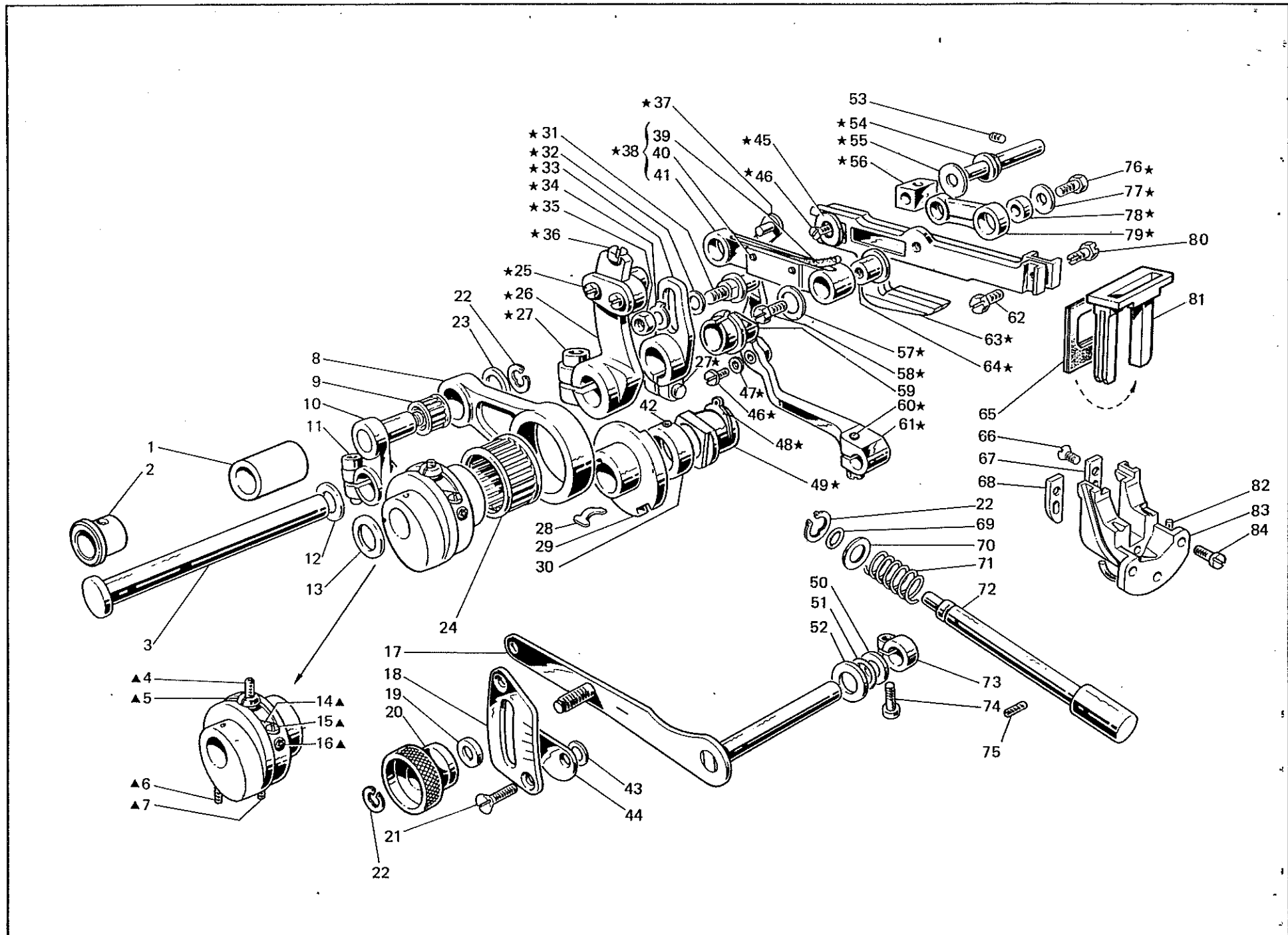


| Fig. N.<br>Abb. N. | Part. N.<br>Pezze N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                  | DESCRIPTION                  | DESCRIPTION                  | BENENNUNG | DESCRIPTION |
|--------------------|--|---------------|------------------------------|------------------------------|------------------------------|-----------|-------------|
| ★                  | 208103-4-00                                    | 1             | coperchio superiore completo | upper cover assembly         | couvercle supérieur complet  |           |             |
| 1                  | 208221-0-00                                    | 1             | piastrina protezione         | plate                        | plaquette                    |           |             |
| 2                  | 208222-0-00                                    | 1             | piastrina                    | plate                        | plaquette                    |           |             |
| 3                  | 208224-0-00                                    | 1             | vite                         | screw                        | vis                          |           |             |
| 4                  | 208220-0-00                                    | 1             | anello elastico              | spring ring                  | anneau ressort               |           |             |
| 5                  | 704630-0-00                                    | 1             | rondella                     | washer                       | rondelle                     |           |             |
| 6                  | 100305-0-10                                    | 1             | decalcomania                 | decalcomania                 | décalcomanie                 |           |             |
| 7                  | 207893-0-00                                    | 4             | tappo                        | plug                         | bouchon                      |           |             |
| 8                  | 788002-0-01                                    | 1             | decalcomania sist. aghi      | needles syst. decalcomania   | décalcomanie syst. aiguilles |           |             |
| 9                  | 208091-0-00                                    | 1             | guarnizione                  | gasket                       | garniture                    |           |             |
| 10                 | 207910-0-00                                    | 1             | coperchio superiore          | upper cover                  | couvercle supérieur          |           |             |
| 11                 | 207916-0-00                                    | 1             | supporto passafili aghi      | needles thread guide support | support passe-fil aiguilles  |           |             |
| 12                 | 745800-2-00                                    | 2             | vite                         | screw                        | vis                          |           |             |
| 13                 | 208184-2-00                                    | 1             | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 14                 | 203647-2-13                                    | 1             | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 15                 | 207869-0-00                                    | 1             | tendifilo                    | thread take-up               | tendeur du fil               |           |             |
| 16                 | 741558-0-00                                    | 2             | vite                         | screw                        | vis                          |           |             |
| 17                 | 733503-0-00                                    | 3             | dado                         | nut                          | écrou                        |           |             |
| 18                 | 207968-0-00                                    | 2             | tappo                        | plug                         | bouchon                      |           |             |
| 19                 | 206711-0-00                                    | 3             | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 20                 | 741956-2-00                                    | 2             | vite                         | screw                        | vis                          |           |             |
| 21                 | 206713-2-00                                    | 1             | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 22                 | 202281-0-10                                    | 1             | tendifilo crochet sup.       | thread take-up               | tendeur du fil               |           |             |
| 23                 | 202279-0-10                                    | 1             | tendifilo crochet inf.       | thread take-up               | tendeur du fil               |           |             |
| 24                 | 741657-0-00                                    | 1             | vite                         | screw                        | vis                          |           |             |
| 25                 | 721484-2-00                                    | 3             | vite fissa coperchio sup.    | screw                        | vis                          |           |             |
| 26                 | 207918-0-00                                    | 1             | targhetta                    | plate                        | plaque                       |           |             |
| 27                 | 208090-0-00                                    | 1             | guarnizione                  | gasket                       | garniture                    |           |             |
| 28                 | 206740-0-00                                    | 2             | tubetto passafilo            | thread guide pipe            | tube passe-fil               |           |             |
| 29                 | 207919-0-00                                    | 1             | piastra passafili            | plate                        | plaque                       |           |             |
| 30                 | 203457-0-10                                    | 3             | molla                        | spring                       | ressort                      |           |             |
| 31                 | 206747-0-01                                    | 2             | perno                        | pin                          | pivot                        |           |             |
| 32                 | 206344-4-00                                    | 2             | tensione completa            | tension assembly             | tension complète             |           |             |
| 33                 | 202558-2-01                                    | 3             | pomolo                       | knob                         | pommeau                      |           |             |
| 34                 | 202229-0-10                                    | 3             | bussola                      | bush                         | bague                        |           |             |
| 35                 | 202556-0-01                                    | 3             | scodellino                   | cup                          | cuvette                      |           |             |
| 36                 | 300218-0-10                                    | 6             | disco tensione               | tension disc                 | disque tension               |           |             |
| 37                 | 206754-0-00                                    | 3             | rondella                     | washer                       | rondelle                     |           |             |
| 38                 | 208169-0-00                                    | 1             | perno                        | pin                          | pivot                        |           |             |
| 39                 | 208170-4-00                                    | 1             | tensione completa            | tension assembly             | tension complète             |           |             |
|                    |  |               | SOLO A RICHIESTA             | ONLY ON REQUEST              | SEULEMENT SUR DEMANDE        |           |             |
| —                  | 208311-4-00                                    | 1             | gruppo passafili             | thread guide assembly        | groupe passe-fils            |           |             |
| 13                 | 208179-2-00                                    | 1             | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 14                 | 208197-3-00                                    | 1             | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 17                 | 733503-0-00                                    | 3             | dado                         | nut                          | écrou                        |           |             |
| 19                 | 208204-2-00                                    | 3             | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 21                 | 208185-2-00                                    | 1             | passafilo                    | thread guide                 | passe-fil                    |           |             |

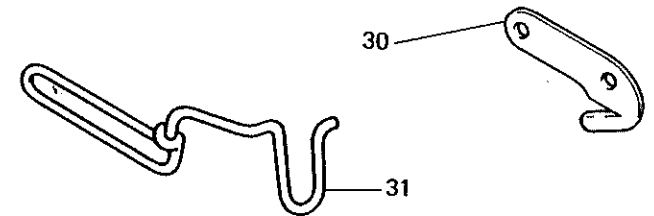
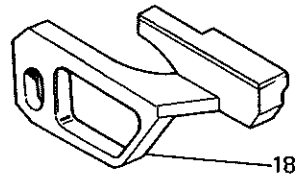
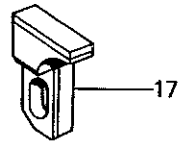
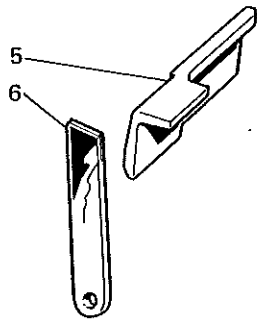
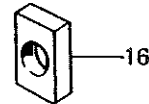
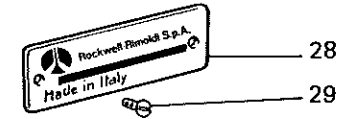
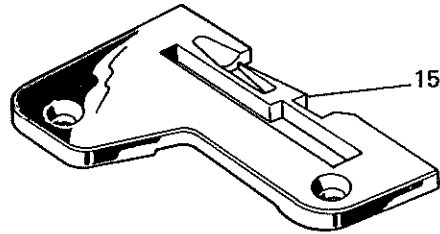
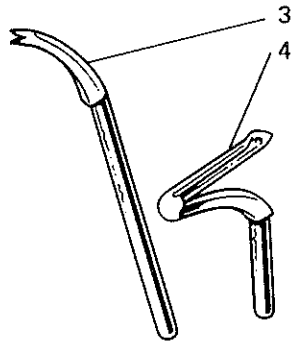
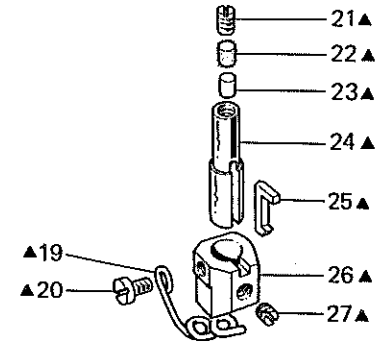
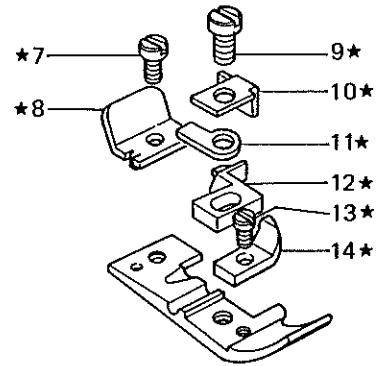
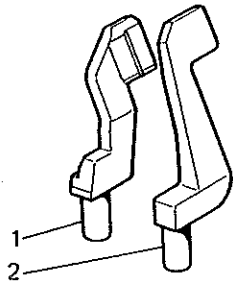




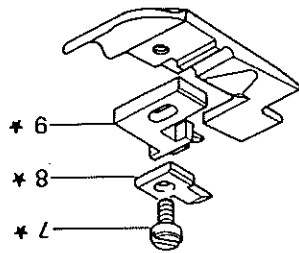
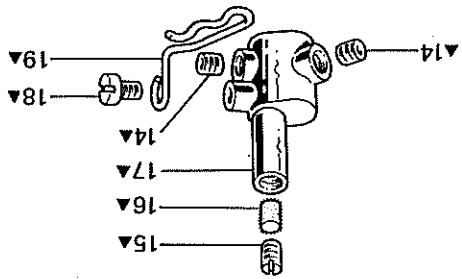
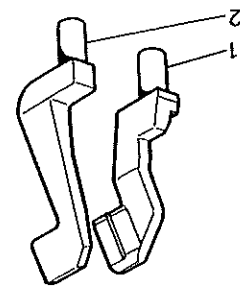
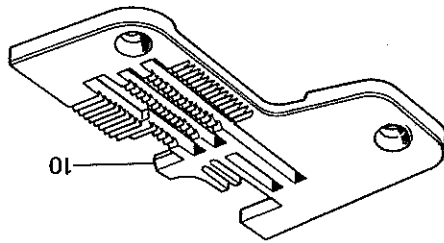
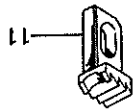
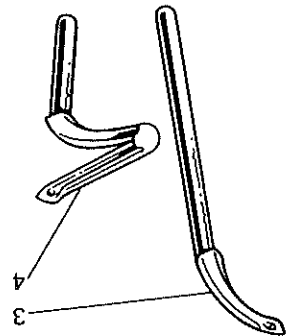
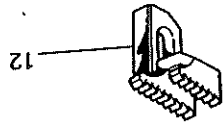
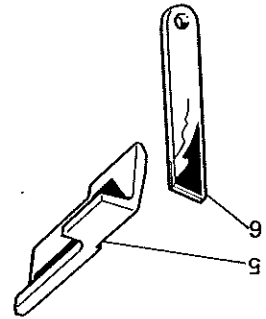
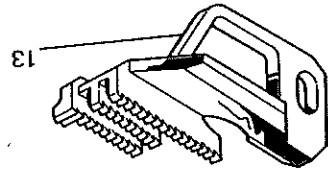
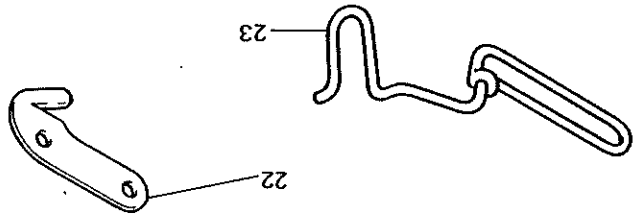
| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Pieze N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                      | DESCRIPTION                | DESCRIPTION                  | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|----------------------------------|----------------------------|------------------------------|-----------|-------------|
| ★                  | 208097-4-00                                    | 1             | gruppo comando slitta            | slide control assembly     | groupe commande glissière    |           |             |
| ▲                  | 207950-4-00                                    | 1             | gruppo eccentr. regol. trasporto | eccentric assembly         | groupe excentrique           |           |             |
| 1                  | 206594-0-00                                    | 1             | bussola                          | bush                       | bague                        |           |             |
| 2                  | 206595-0-00                                    | 1             | bussola                          | bush                       | bague                        |           |             |
| 3                  | 206593-0-00                                    | 1             | contralbero trasporto            | transport countershaft     | axe transport                |           |             |
| 4                  | 729051-2-00                                    | 1             | vite                             | screw                      | vis                          |           |             |
| 5                  | 206603-0-10                                    | 1             | fermo eccentrico                 | eccentric retainer         | pièce blocage excentrique    |           |             |
| 6                  | 745815-2-00                                    | 1             | vite                             | screw                      | vis                          |           |             |
| 7                  | 727884-0-00                                    | 1             | vite                             | screw                      | vis                          |           |             |
| 8                  | 206599-0-01                                    | 1             | biella comando trasporto         | transport con-rod          | bielle commande transport    |           |             |
| 9                  | 201358-0-10                                    | 1             | gabbia a rullini                 | needles cage               | cage à aiguilles             |           |             |
| 10                 | 206598-2-00                                    | 1             | braccio a manov. con vite        | crank arm with screw       | bras à manivelle avec vis    |           |             |
| 11                 | 744334-2-00                                    | 1             | vite                             | screw                      | vis                          |           |             |
| 12                 | 704841-0-00                                    | 1             | rondella                         | washer                     | rondelle                     |           |             |
| 13                 | 206602-0-00                                    | 1             | rondella                         | washer                     | rondelle                     |           |             |
| 14                 | 202412-0-11                                    | 1             | lardone                          | gib                        | Jardon                       |           |             |
| 15                 | 202473-0-11                                    | 2             | vite                             | screw                      | vis                          |           |             |
| 16                 | 730011-2-00                                    | 2             | vite                             | screw                      | vis                          |           |             |
| 17                 | 202345-2-30                                    | 1             | leva                             | lever                      | levier                       |           |             |
| 18                 | 207060-0-00                                    | 1             | settore con indice regol.        | sector                     | secteur                      |           |             |
| 19                 | 704228-4-00                                    | 1             | rondella                         | washer                     | rondelle                     |           |             |
| 20                 | 202350-0-10                                    | 1             | pomolo                           | knob                       | pommeau                      |           |             |
| 21                 | 724895-2-00                                    | 2             | vite                             | screw                      | vis                          |           |             |
| 22                 | 700207-0-00                                    | 3             | anello elastico                  | spring ring                | anneau ressort               |           |             |
| 23                 | 206546-0-00                                    | 1             | rondella                         | washer                     | rondelle                     |           |             |
| 24                 | 202385-0-10                                    | 1             | gabbia a rullini                 | needles cage               | cage à aiguilles             |           |             |
| 25                 | 741546-2-00                                    | 2             | vite                             | screw                      | vis                          |           |             |
| 26                 | 206592-3-00                                    | 1             | manovella trasp. con viti        | transport crank with screw | manivelle transport avec vis |           |             |
| 27                 | 744332-2-00                                    | 2             | vite                             | screw                      | vis                          |           |             |
| 28                 | 206872-0-00                                    | 1             | molla                            | spring                     | ressort                      |           |             |
| 29                 | 206605-0-01                                    | 1             | eccentrico                       | eccentric                  | eccentrique                  |           |             |
| 30                 | 206606-2-00                                    | 1             | anello di rasamento              | shim                       | bague                        |           |             |
| 31                 | 202063-0-10                                    | 1             | spina                            | pin                        | goupille                     |           |             |
| 32                 | 704808-0-00                                    | 1             | rondella                         | washer                     | rondelle                     |           |             |
| 33                 | 206584-2-00                                    | 1             | braccio manovella                | crank arm                  | bras manivelle               |           |             |
| 34                 | 206580-2-00                                    | 1             | rondella con spina               | washer with pin            | rondelle avec goupille       |           |             |
| 35                 | 746008-0-00                                    | 1             | dado                             | nut                        | écrou                        |           |             |
| 36                 | 741413-0-00                                    | 1             | vite                             | screw                      | vis                          |           |             |
| 37                 | 207724-2-00                                    | 1             | giunto                           | joint                      | joint                        |           |             |
| 38                 | 206615-4-00                                    | 1             | biellino completo                | con-rod assembly           | petite-bielle complète       |           |             |
| 39                 | 778417-0-00                                    | 1             | stoppino                         | wick                       | mèche                        |           |             |
| 40                 | 200490-0-00                                    | 2             | spillo                           | needle                     | épingle                      |           |             |
| 41                 | 206587-0-01                                    | 1             | biellino                         | con-rod                    | petite-bielle                |           |             |
| 42                 | 745812-2-00                                    | 2             | vite                             | screw                      | vis                          |           |             |
| 43                 | 704308-4-00                                    | 2             | rondella                         | washer                     | rondelle                     |           |             |
| 44                 | 202292-0-10                                    | 2             | settore                          | sector                     | secteur                      |           |             |
| 45                 | 202475-0-10                                    | 1             | rondella                         | washer                     | rondelle                     |           |             |
| 46                 | 724032-0-00                                    | 2             | vite                             | screw                      | vis                          |           |             |
| 47                 | 207719-0-00                                    | 1             | rondella                         | washer                     | rondelle                     |           |             |



| Fig. N.<br>Abb. N. | Part. N.<br>Piece N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                | DESCRIPTION       | DESCRIPTION                 | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|----------------------------|-------------------|-----------------------------|-----------|-------------|
| 48                 | 201610-0-01                                    | 1             | anello elastico            | spring ring       | anneau ressort              |           |             |
| 49                 | 206617-0-00                                    | 1             | blocchetto                 | block             | bloc                        |           |             |
| 50                 | 704829-0-00                                    | 1             | rondella                   | washer            | rondelle                    |           |             |
| 51                 | 701007-0-00                                    | 1             | anello di tenuta           | retainer ring     | bague d'étanchéité          |           |             |
| 52                 | 705230-0-00                                    | 1             | rondella                   | washer            | rondelle                    |           |             |
| 53                 | 202478-0-10                                    | 1             | vite                       | screw             | vis                         |           |             |
| 54                 | 206613-0-00                                    | 1             | perno eccentrico           | eccentric pin     | pivot excentrique           |           |             |
| 55                 | 705408-0-00                                    | 1             | rondella                   | washer            | rondelle                    |           |             |
| 56                 | 202033-0-10                                    | 1             | blocchetto                 | block             | bloc                        |           |             |
| 57                 | 705008-0-00                                    | 1             | rondella                   | washer            | rondelle                    |           |             |
| 58                 | 206588-0-00                                    | 1             | vite                       | screw             | vis                         |           |             |
| 59                 | 206619-0-00                                    | 1             | vaschetta olio             | oil sump          | cuvette huile               |           |             |
| 60                 | 740053-2-00                                    | 1             | vite                       | screw             | vis                         |           |             |
| 61                 | 207711-2-10                                    | 1             | braccio reg. differenziale | differential arm  | bras reg. différentiel      |           |             |
| 62                 | 202489-0-10                                    | 1             | vite                       | screw             | vis                         |           |             |
| 63                 | 207942-3-00                                    | 1             | gruppo slitta              | slide assembly    | groupe glissière            |           |             |
| 64                 | 206586-0-01                                    | 1             | bussola per biellino       | bush              | bague                       |           |             |
| 65                 | 207944-0-00                                    | 2             | guarnizione raschia olio   | gasket            | garniture                   |           |             |
| 66                 | 744512-4-00                                    | 2             | vite                       | screw             | vis                         |           |             |
| 67                 | 207947-0-00                                    | 1             | piastrina                  | plate             | plaque                      |           |             |
| 68                 | 207945-0-00                                    | 1             | piastrina                  | plate             | plaque                      |           |             |
| 69                 | 701004-0-00                                    | 1             | anello                     | ring              | anneau                      |           |             |
| 70                 | 704314-2-00                                    | 1             | rondella                   | washer            | rondelle                    |           |             |
| 71                 | 202408-0-10                                    | 1             | molla                      | spring            | ressort                     |           |             |
| 72                 | 207070-0-00                                    | 1             | pulsante reg. punto        | push-button       | poussoir                    |           |             |
| 73                 | 100620-2-10                                    | 1             | morsetto con vite          | clamp with screw  | collier de serrage avec vis |           |             |
| 74                 | 741745-2-00                                    | 1             | vite                       | screw             | vis                         |           |             |
| 75                 | 729032-2-00                                    | 1             | vite                       | screw             | vis                         |           |             |
| 76                 | 202490-0-10                                    | 1             | vite                       | screw             | vis                         |           |             |
| 77                 | 705208-0-00                                    | 1             | rondella                   | washer            | rondelle                    |           |             |
| 78                 | 202032-0-11                                    | 1             | bussolina                  | bush              | bague                       |           |             |
| 79                 | 206583-0-00                                    | 1             | biellino                   | con-rod           | petite bielle               |           |             |
| 80                 | 202488-0-10                                    | 1             | vite                       | screw             | vis                         |           |             |
| 81                 | 207946-0-00                                    | 1             | telaio raschia olio        | oil scraper frame | râcheur huile               |           |             |
| 82                 | 207948-0-00                                    | 1             | guarnizione                | gasket            | garniture                   |           |             |
| 83                 | 207943-2-00                                    | 1             | guida slitta               | slide guide       | guide coulissant            |           |             |
| 84                 | 722063-2-00                                    | 3             | vite                       | screw             | vis                         |           |             |



| Fig. N.<br>Abb. N. | Part. N.<br>Piecce N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                   | DESCRIPTION                     | DESCRIPTION                           | BENENNUNG | DESCRIPCION |
|--------------------|---|---------------|-------------------------------|---------------------------------|---------------------------------------|-----------|-------------|
| ★                  | 203447-3-11                                     | 1             | piedino completo              | presserfoot assembly            | pied-presseur complet                 |           |             |
| ▲                  | 207511-4-10                                     | 1             | morsetto porta aghi completo  | needles clamp assembly          | porte-aiguilles complet               |           |             |
| 1                  | 207992-0-00                                     | 1             | salva ago                     | rear needle guard               | protège-aiguille                      |           |             |
| 2                  | 207995-0-00                                     | 1             | spingi asola                  | front needle guard              | pare-boucle                           |           |             |
| 3                  | 202092-0-11                                     | 1             | crochet superiore cieco       | upper blind looper              | crochet supérieur aveugle             |           |             |
| 4                  | 202094-0-11                                     | 1             | crochet inferiore             | lower looper                    | crochet inférieur                     |           |             |
| 5                  | 207000-2-00                                     | 1             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
| 6                  | 207015-2-00                                     | 1             | coltello inferiore            | lower knife                     | couteau inférieur                     |           |             |
| 7                  | 741413-2-00                                     | 1             | vite                          | screw                           | vis                                   |           |             |
| 8                  | 202192-0-10                                     | 1             | piastrina                     | plate                           | plaque                                |           |             |
| 9                  | 741675-2-00                                     | 1             | vite                          | screw                           | vis                                   |           |             |
| 10                 | 203483-0-11                                     | 1             | piastrina                     | plate                           | plaque                                |           |             |
| 11                 | 202201-0-11                                     | 1             | staffa                        | bracket                         | bride                                 |           |             |
| 12                 | 203453-0-11                                     | 1             | linguetta                     | tongue                          | languette                             |           |             |
| 13                 | 741431-2-00                                     | 1             | vite                          | screw                           | vis                                   |           |             |
| 14                 | 202184-0-11                                     | 1             | blocchetto                    | block                           | bloc                                  |           |             |
| 15                 | 203436-0-11                                     | 1             | placca ago larg. costa 2,5 mm | needle plate width bight 2,5 mm | plaque à aiguille larg. surjet 2,5 mm |           |             |
| 16                 | 203426-0-10                                     | 1             | finto griffino                | mock feed dog                   | fausse griffe                         |           |             |
| 17                 | 203423-2-11                                     | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                    |           |             |
| 18                 | 203419-2-11                                     | 1             | griffa principale             | main feed dog                   | griffe principale                     |           |             |
| 19                 | 207541-0-00                                     | 1             | guidafilo                     | thread guide                    | guide-fil                             |           |             |
| 20                 | 207563-0-00                                     | 1             | vite                          | screw                           | vis                                   |           |             |
| 21                 | 727021-0-00                                     | 1             | vite                          | screw                           | vis                                   |           |             |
| 22                 | 778206-0-00                                     | 1             | stoppino                      | wick                            | mèche                                 |           |             |
| 23                 | 309749-0-00                                     | 1             | spina                         | pin                             | goupille                              |           |             |
| 24                 | 207521-2-10                                     | 1             | morsetto porta aghi           | needles clamp                   | porte-aiguilles                       |           |             |
| 25                 | 203416-0-10                                     | 1             | chiavetta                     | key                             | clavette                              |           |             |
| 26                 | 203415-0-20                                     | 1             | fascetta                      | clamp                           | bride                                 |           |             |
| 27                 | 745501-0-00                                     | 1             | vite                          | screw                           | vis                                   |           |             |
| 28                 | 780244-0-40                                     | 1             | targhetta classe testa        | head class plate                | plaque classe tête                    |           |             |
| 29                 | 202165-0-10                                     | 2             | vite                          | screw                           | vis                                   |           |             |
| 30                 | 202194-0-10                                     | 1             | piastrina                     | plate                           | plaque                                |           |             |
| 31                 | 990694-0-00                                     | 1             | salvadita                     | protection                      | protection                            |           |             |
|                    |   |               | <b>SOLO A RICHIESTA</b>       | <b>ONLY ON REQUEST</b>          | <b>SEULEMENT SUR DEMANDE</b>          |           |             |
| 3                  | 206208-0-00                                     | 1             | crochet superiore             | upper looper                    | crochet supérieur                     |           |             |
| 5                  | 207008-2-00                                     | 1             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
|                    | 202143-0-10                                     | 2             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
|                    | 202142-0-10                                     | 2             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
| 6                  | 202146-0-10                                     | 2             | coltello inferiore            | lower knife                     | couteau inférieur                     |           |             |
| 15                 | 203435-0-11                                     | 1             | placca ago larg. costa 3 mm   | needle plate width bight 3 mm   | plaque à aiguille larg. surjet 3 mm   |           |             |
| 17                 | 203498-0-10                                     | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                    |           |             |
| 18                 | 203497-0-10                                     | 1             | griffa principale             | main feed dog                   | griffe principale                     |           |             |

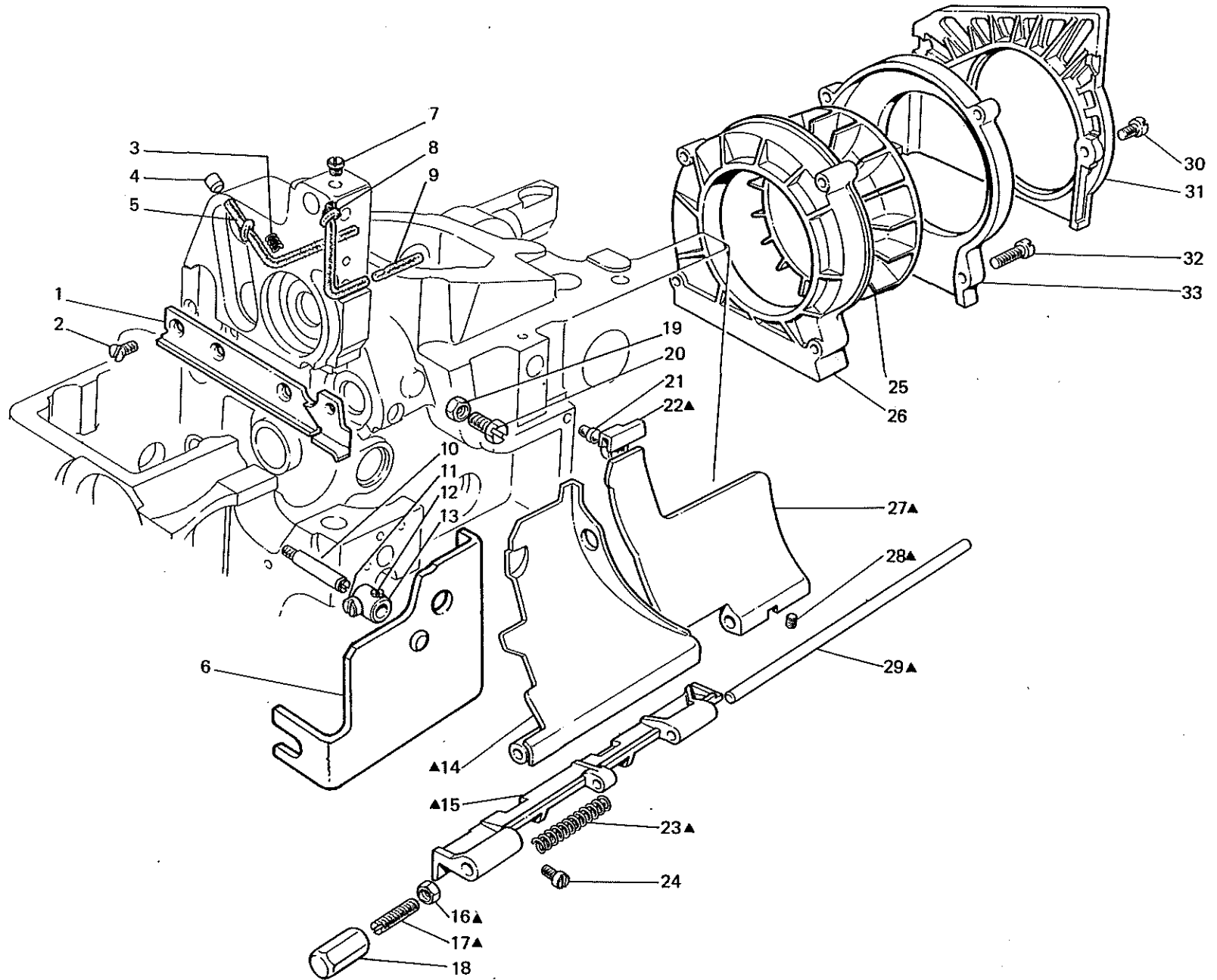


| Fig. N.<br>Abt. N. | Part. N.<br>Piec. N.<br>Bestell N.<br>Pieza N. | Ct.<br>Anzahl | DESCRIZIONE                  | DESCRIPTION                   | DESCRIPTION                         | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|------------------------------|-------------------------------|-------------------------------------|-----------|-------------|
| ★                  | 204037-3-11                                    | 1             | piedino completo             | presserfoot assembly          | pied-presseur complet               |           |             |
| ▲                  | 207512-4-00                                    | 1             | morsetto porta aghi completo | needles clamp assembly        | porte-aiguilles complet             |           |             |
| 1                  | 207994-0-00                                    | 1             | salva ago                    | rear needle guard             | protège-aiguille                    |           |             |
| 2                  | 207997-0-00                                    | 1             | spingi asola                 | front needle guard            | pare-boucle                         |           |             |
| 3                  | 206209-0-00                                    | 1             | crochet superiore            | upper looper                  | crochet supérieur                   |           |             |
| 4                  | 202095-0-11                                    | 1             | crochet inferiore            | lower looper                  | crochet inférieur                   |           |             |
| 5                  | 202143-0-10                                    | 1             | coltello superiore           | upper knife                   | couteau supérieur                   |           |             |
| 6                  | 202146-0-10                                    | 1             | coltello inferiore           | lower knife                   | couteau inférieur                   |           |             |
| 7                  | 741675-2-00                                    | 1             | vite                         | screw                         | vis                                 |           |             |
| 8                  | 203772-0-11                                    | 1             | staffa                       | bracket                       | bride                               |           |             |
| 9                  | 203569-0-11                                    | 1             | linguetta                    | tongue                        | languette                           |           |             |
| 10                 | 203551-0-11                                    | 1             | placca ago larg. costa 5 mm  | needle plate width bight 5 mm | plaque à aiguille larg. surjet 5 mm |           |             |
| 11                 | 203612-0-10                                    | 1             | griffino                     | feed dog                      | petite griffe                       |           |             |
| 12                 | 203540-0-10                                    | 1             | griffa sussidiaria           | subsidiary feed dog           | griffe subsidiaire                  |           |             |
| 13                 | 203533-0-10                                    | 1             | griffa principale            | main feed dog                 | griffe principale                   |           |             |
| 14                 | 745810-2-00                                    | 2             | vite                         | screw                         | vis                                 |           |             |
| 15                 | 727021-0-00                                    | 1             | vite                         | screw                         | vis                                 |           |             |
| 16                 | 778206-0-00                                    | 1             | stoppino                     | wick                          | mèche                               |           |             |
| 17                 | 207522-2-00                                    | 1             | morsetto porta aghi          | needles clamp                 | porte-aiguilles                     |           |             |
| 18                 | 741415-2-00                                    | 1             | vite                         | screw                         | vis                                 |           |             |
| 19                 | 207542-0-00                                    | 1             | guidafilo                    | thread guide                  | guide-fil                           |           |             |
| 20                 | 780200-0-40                                    | 1             | targhetta classe testa       | head class plate              | plaque classe tête                  |           |             |
| 21                 | 202165-0-10                                    | 2             | vite                         | screw                         | vis                                 |           |             |
| 22                 | 202194-0-10                                    | 1             | piastrina                    | plate                         | plaque                              |           |             |
| 23                 | 990694-0-00                                    | 1             | salvadita                    | protection                    | protection                          |           |             |
|                    |  |               | SOLO A RICHIESTA             | ONLY ON REQUEST               | SEULEMENT SUR DEMANDE               |           |             |
| 4                  | 202094-0-11                                    | 1             | crochet inferiore            | lower looper                  | crochet inférieur                   |           |             |
| 5                  | 202142-0-10                                    | 2             | coltello superiore           | upper knife                   | couteau supérieur                   |           |             |
|                    | 207000-2-00                                    | 1             | coltello superiore           | upper knife                   | couteau supérieur                   |           |             |
|                    | 207008-2-00                                    | 1             | coltello superiore           | upper knife                   | couteau supérieur                   |           |             |
| 6                  | 207015-2-00                                    | 1             | coltello inferiore           | lower knife                   | couteau inférieur                   |           |             |
| 10                 | 203695-0-01                                    | 1             | placca ago larg. costa 7 mm  | needle plate width bight 7 mm | plaque à aiguille larg. surjet 7 mm |           |             |
| 27                 | <u>Tav. 3</u><br>203027-0-10                   | 1             | tendifilo crochet sup.       | upper looper thread take-up   | tendeur du fil crochet sup.         |           |             |
| 28                 | 203133-0-10                                    | 1             | tendifilo crochet inf.       | lower looper thread take-up   | tendeur du fil crochet inf.         |           |             |
| 41                 | 203136-0-10                                    | 1             | tendifilo crochet inf.       | lower looper thread take-up   | tendeur du fil crochet inf.         |           |             |
| 23                 | <u>Tav. 7</u><br>765200-6-90                   | 2             | ago RIM 27 fin. 90           | needle RIM 27 size 90         | aiguille RIM 27 jauge 90            |           |             |

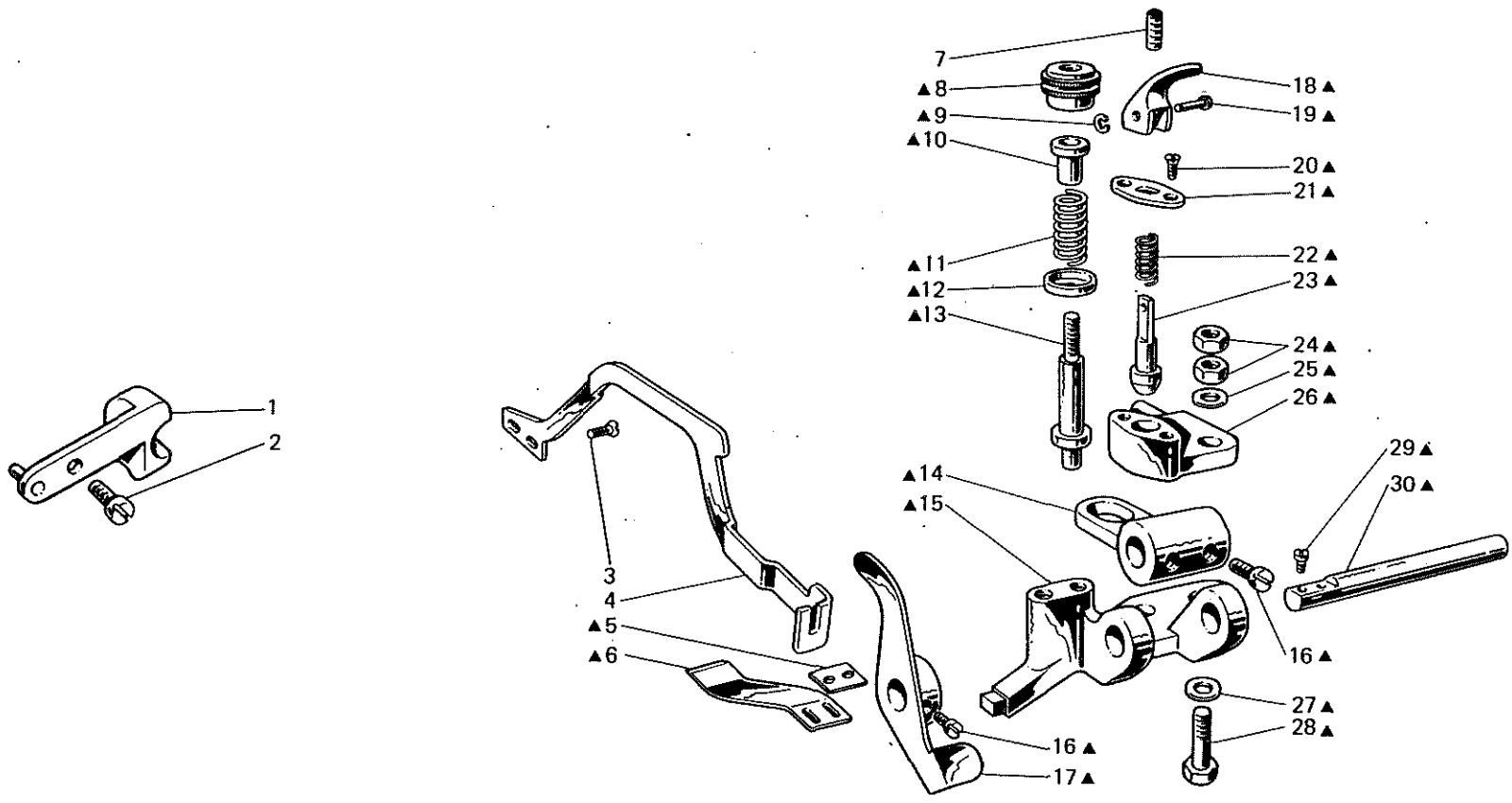




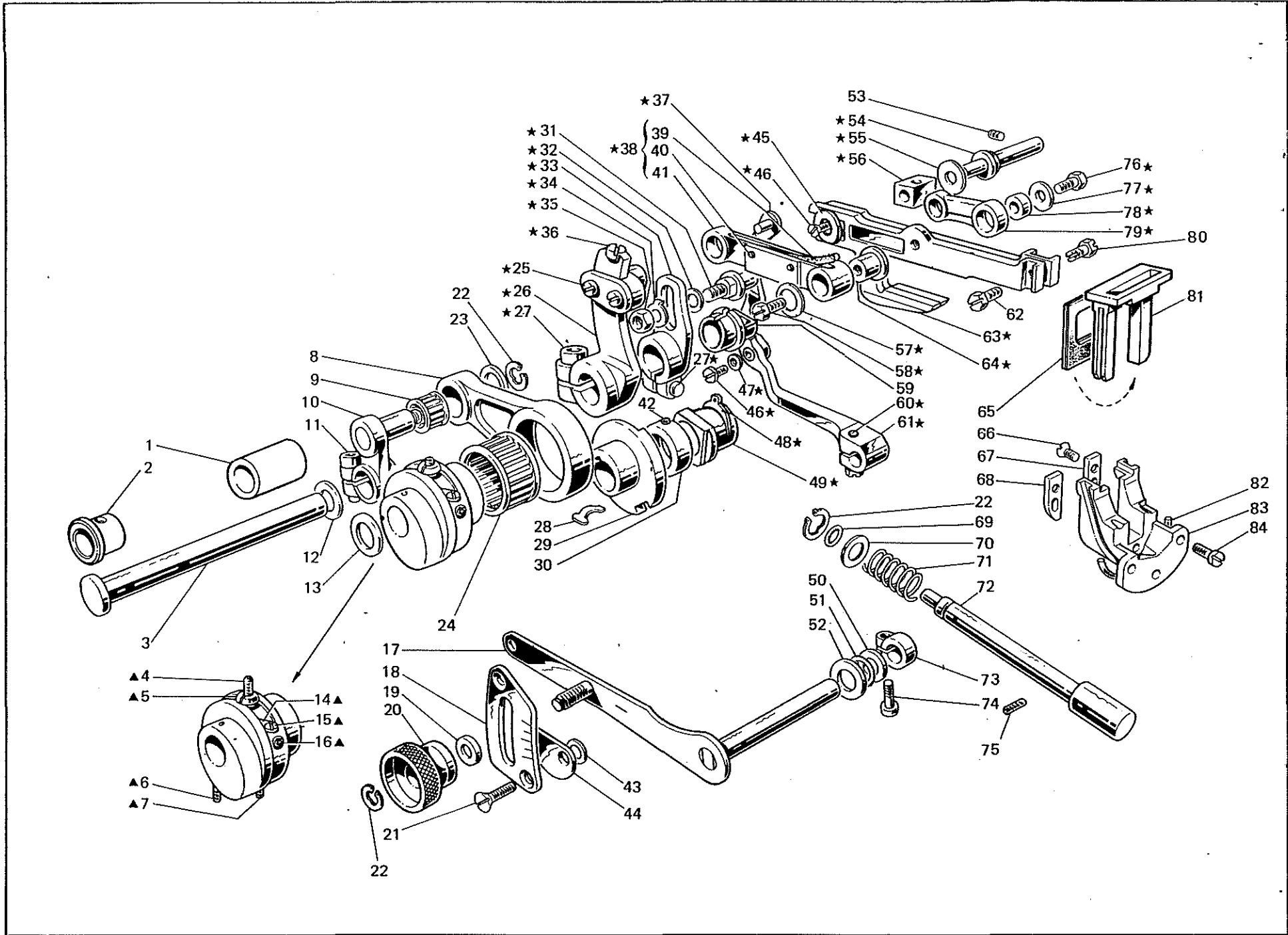
| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Piece N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE  | DESCRIPTION                                 | DESCRIPTION  | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|--|---|--|-----------|-------------|
| 27                 | <u>Tav. 1</u><br>208034-0-00                   | 1             | leva per sgancio                                     | lever                                       | levier   |           |             |
| ▲<br>4             | <u>Tav. 4</u><br>206705-4-01<br>206702-2-01    | 1<br>1        | albero princ. con cuscinetti<br>albero principale    | main shaft with bearing<br>main shaft       | arbre princ. avec coussinet<br>arbre principal       |           |             |
| 23<br>40           | <u>Tav. 7</u><br>765400-6-60<br>206540-2-00    | 2<br>1        | ago RIM 27 fin. 60<br>manovella albero sup. con vite | needle RIM 27 size 60<br>con-rod with screw | aiguille RIM 27 jauge 60<br>bras arbre sup. avec vis |           |             |
| ◆<br>43            | <u>Tav. 8</u><br>208135-4-00<br>203142-0-10    | 1<br>1        | gruppo supporto premistoffa<br>molla                 | presser support assembly<br>spring          | groupe support pied-presseur<br>ressort              |           |             |
|                    |  |               | PEZZI ANNULLATI                                      | CANCELLED PARTS                             | PIECES ANNULEES                                      |           |             |
|                    | <u>Tav. 2</u>                                  |               | ANNULLATA  | CANCELLED                                   | ANNULEE  |           |             |
|                    | <u>Tav. 3</u>                                  |               | ANNULLATA  | CANCELLED                                   | ANNULEE  |           |             |
|                    | <u>Tav. 5</u>                                  |               | ANNULLATA  | CANCELLED                                   | ANNULEE  |           |             |
|                    | <u>Tav. 6</u>                                  |               | ANNULLATA  | CANCELLED                                   | ANNULEE  |           |             |
| 40                 | <u>Tav. 8</u><br>206882-0-00                   | 1             | distanziale  | spacer                                      | entretoise   |           |             |



| Fig. N.<br>Abb. N. | Part.<br>Piece<br>Bestell<br>Pieza | N.<br>N.<br>N.<br>N. | Qt.<br>Anzahl | DESCRIZIONE                  | DESCRIPTION                   | DESCRIPTION                         | BENENNUNG | DESCRIPTION |
|--------------------|------------------------------------|----------------------|---------------|------------------------------|-------------------------------|-------------------------------------|-----------|-------------|
| ★                  | 203447-3-11                        |                      | 1             | piedino completo             | presserfoot assembly          | pied-presseur complet               |           |             |
| ●                  | 207174-4-00                        |                      | 1             | gruppo placca ago            | needle plate assembly         | plaque à aiguille complet           |           |             |
| ▲                  | 207511-4-10                        |                      | 1             | morsetto porta aghi completo | needles clamp assembly        | porte-aiguilles complet             |           |             |
| 1                  | 207994-0-00                        |                      | 1             | salva ago                    | rear needle guard             | protège-aiguille                    |           |             |
| 2                  | 207997-0-00                        |                      | 1             | spingi asola                 | front needle guard            | pare-boucle                         |           |             |
| 3                  | 202092-0-11                        |                      | 1             | crochet superiore            | upper looper                  | crochet supérieur                   |           |             |
| 4                  | 202413-0-11                        |                      | 1             | crochet inferiore            | lower looper                  | crochet inférieur                   |           |             |
| 5                  | 207000-2-00                        |                      | 1             | coltello superiore           | upper knife                   | couteau supérieur                   |           |             |
| 6                  | 207015-2-00                        |                      | 1             | coltello inferiore           | lower knife                   | couteau inférieur                   |           |             |
| 7                  | 741413-2-00                        |                      | 1             | vite                         | screw                         | vis                                 |           |             |
| 8                  | 202192-0-10                        |                      | 1             | piastrina                    | plate                         | plaque                              |           |             |
| 9                  | 741675-2-00                        |                      | 1             | vite                         | screw                         | vis                                 |           |             |
| 10                 | 203483-0-11                        |                      | 1             | piastrina                    | plate                         | plaque                              |           |             |
| 11                 | 202201-0-11                        |                      | 1             | staffa                       | bracket                       | bride                               |           |             |
| 12                 | 203453-0-11                        |                      | 1             | linguetta                    | tongue                        | languette                           |           |             |
| 13                 | 741431-2-00                        |                      | 1             | vite                         | screw                         | vis                                 |           |             |
| 14                 | 202184-0-11                        |                      | 1             | blocchetto                   | block                         | bloc                                |           |             |
| 15                 | 207172-0-00                        |                      | 1             | placca ago larg. costa 3 mm  | needle plate width bight 3 mm | plaque à aiguille larg. surjet 3 mm |           |             |
| 16                 | 207157-0-00                        |                      | 1             | prolunga                     | extension                     | extension                           |           |             |
| 17                 | 741559-2-00                        |                      | 2             | vite                         | screw                         | vis                                 |           |             |
| 18                 | 202061-0-10                        |                      | 1             | griffino                     | feed dog                      | petite griffe                       |           |             |
| 19                 | 206295-2-00                        |                      | 1             | griffa sussidiaria           | subsidiary feed dog           | griffe subsidiaire                  |           |             |
| 20                 | 206293-2-00                        |                      | 1             | griffa principale            | main feed dog                 | griffe principale                   |           |             |
| 21                 | 207541-0-00                        |                      | 1             | guidafilo                    | thread guide                  | guide-fil                           |           |             |
| 22                 | 207563-0-00                        |                      | 1             | vite                         | screw                         | vis                                 |           |             |
| 23                 | 727021-0-00                        |                      | 1             | vite                         | screw                         | vis                                 |           |             |
| 24                 | 778206-0-00                        |                      | 1             | stoppino                     | wick                          | mèche                               |           |             |
| 25                 | 309749-0-00                        |                      | 1             | spina                        | pin                           | goupille                            |           |             |
| 26                 | 207521-2-10                        |                      | 1             | morsetto porta aghi          | needles clamp                 | porte-aiguilles                     |           |             |
| 27                 | 203416-0-10                        |                      | 1             | chiavetta                    | key                           | clavette                            |           |             |
| 28                 | 203415-0-20                        |                      | 1             | fascetta                     | clamp                         | bride                               |           |             |
| 29                 | 745501-0-00                        |                      | 1             | vite                         | screw                         | vis                                 |           |             |
| 30                 | 780247-0-40                        |                      | 1             | targhetta classe testa       | head class plate              | plaque classe tête                  |           |             |
| 31                 | 202165-0-10                        |                      | 2             | vite                         | screw                         | vis                                 |           |             |
| 32                 | 202194-0-10                        |                      | 1             | piastrina                    | plate                         | plaque                              |           |             |
| 33                 | 990694-0-00                        |                      | 1             | salvadite                    | protection                    | protection                          |           |             |

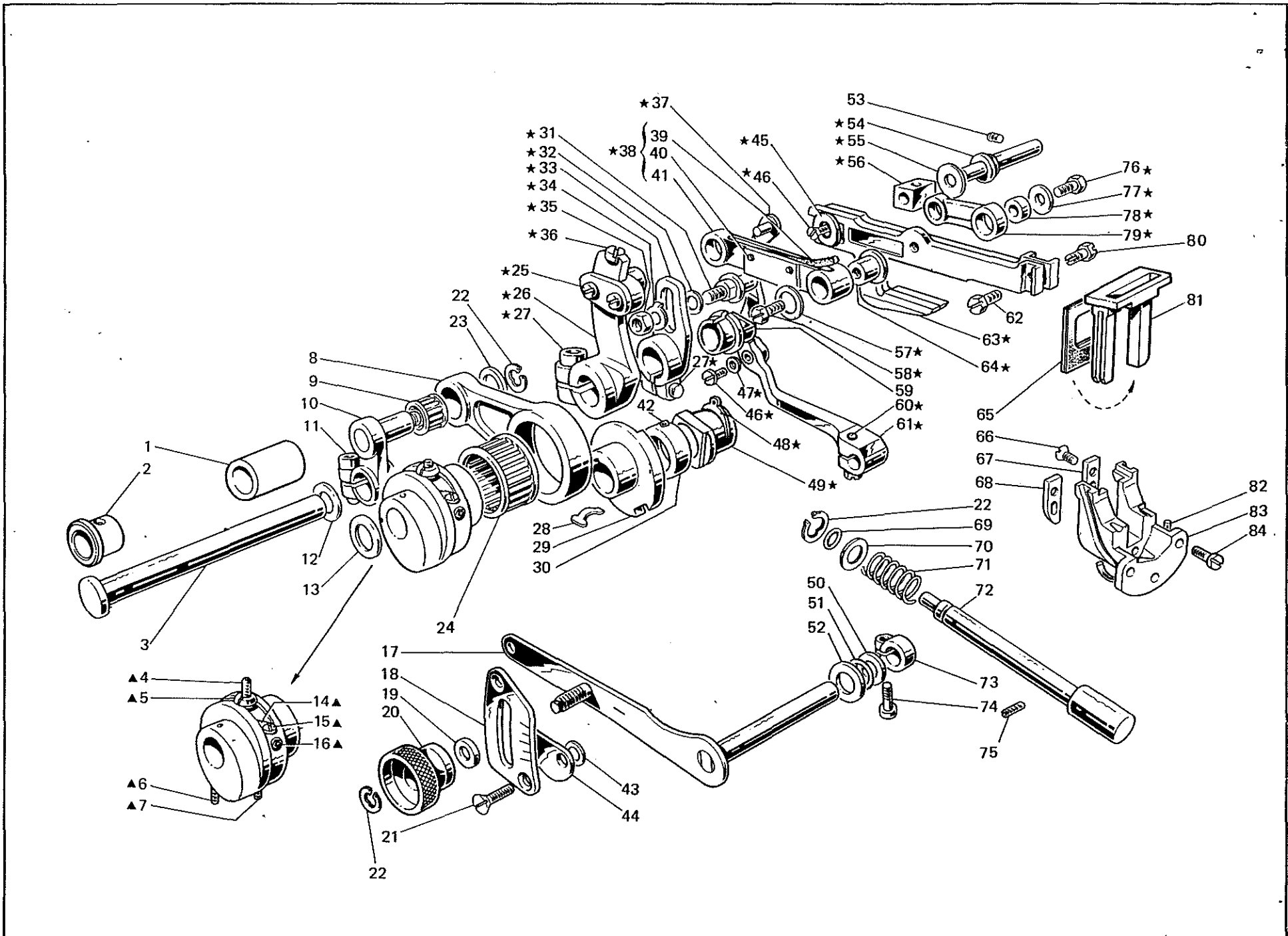


| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Piece N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                | DESCRIPTION                  | DESCRIPTION                  | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|----------------------------|------------------------------|------------------------------|-----------|-------------|
| ★                  | 208104-4-00                                    | 1             | coperchio superiore compl. | upper cover assembly         | couvercle supérieur complet  |           |             |
| 1                  | 208221-0-00                                    | 1             | piastrina protezione       | plate                        | plaquette                    |           |             |
| 2                  | 208222-0-00                                    | 1             | piastrina                  | plate                        | plaquette                    |           |             |
| 3                  | 208224-0-00                                    | 1             | vite                       | screw                        | vis                          |           |             |
| 4                  | 208220-0-00                                    | 1             | anello elastico            | spring ring                  | anneau ressort               |           |             |
| 5                  | 704630-0-00                                    | 1             | rondella                   | washer                       | rondelle                     |           |             |
| 6                  | 100305-0-10                                    | 1             | decalcomania               | decalcomania                 | décalcomanie                 |           |             |
| 7                  | 207893-0-00                                    | 4             | tappo                      | plug                         | bouchon                      |           |             |
| 8                  | 788002-0-01                                    | 1             | decalcomania sist. aghi    | needles syst. decalcomania   | décalcomanie syst. aiguilles |           |             |
| 9                  | 208091-0-00                                    | 1             | guarnizione                | gasket                       | garniture                    |           |             |
| 10                 | 207910-0-00                                    | 1             | coperchio superiore        | upper cover                  | couvercle supérieur          |           |             |
| 11                 | 207916-0-00                                    | 1             | supporto passafili aghi    | needles thread guide support | support passe-fil aiguilles  |           |             |
| 12                 | 745800-2-00                                    | 2             | vite                       | screw                        | vis                          |           |             |
| 13                 | 208184-2-00                                    | 1             | passafilo                  | thread guide                 | passe-fil                    |           |             |
| 14                 | 207874-0-00                                    | 1             | tendifilo                  | thread take-up               | tendeur du fil               |           |             |
| 15                 | 741558-0-00                                    | 2             | vite                       | screw                        | vis                          |           |             |
| 16                 | 733503-0-00                                    | 3             | dado                       | nut                          | écrou                        |           |             |
| 17                 | 207968-0-00                                    | 2             | tappo                      | plug                         | bouchon                      |           |             |
| 18                 | 741956-2-00                                    | 2             | vite                       | screw                        | vis                          |           |             |
| 19                 | 206711-0-00                                    | 3             | passafilo                  | thread guide                 | passe-fil                    |           |             |
| 20                 | 202280-0-10                                    | 1             | tendifilo crochet sup.     | thread take-up               | tendeur du fil               |           |             |
| 21                 | 741657-0-00                                    | 1             | vite                       | screw                        | vis                          |           |             |
| 22                 | 206713-2-00                                    | 1             | passafilo                  | thread guide                 | passe-fil                    |           |             |
| 23                 | 721484-2-00                                    | 3             | vite fissa coperchio sup.  | screw                        | vis                          |           |             |
| 24                 | 207918-0-00                                    | 1             | targhetta                  | plate                        | plaque                       |           |             |
| 25                 | 208090-0-00                                    | 1             | guarnizione                | gasket                       | garniture                    |           |             |
| 26                 | 206740-0-00                                    | 2             | tubetto passafilo          | thread guide pipe            | tube passe-fil               |           |             |
| 27                 | 202283-0-10                                    | 1             | tendifilo crochet inf.     | thread take-up               | tendeur du fil               |           |             |
| 28                 | 720431-2-00                                    | 1             | vite                       | screw                        | vis                          |           |             |
| 29                 | 207919-0-00                                    | 1             | piastra passafili          | plate                        | plaque                       |           |             |
| 30                 | 202681-0-10                                    | 3             | molla                      | spring                       | ressort                      |           |             |
| 31                 | 206747-0-01                                    | 2             | perno                      | pin                          | pivot                        |           |             |
| 32                 | 206343-4-00                                    | 2             | tensione completa          | tension assembly             | tension complète             |           |             |
| 33                 | 202558-2-01                                    | 3             | pomolo                     | knob                         | pommeau                      |           |             |
| 34                 | 202229-0-10                                    | 3             | bussola                    | bush                         | bague                        |           |             |
| 35                 | 202556-0-01                                    | 3             | scodellino                 | cup                          | cuvette                      |           |             |
| 36                 | 300218-0-10                                    | 6             | disco tensione             | tension disc                 | disque tension               |           |             |
| 37                 | 206754-0-00                                    | 3             | rondella                   | washer                       | rondelle                     |           |             |
| 38                 | 208169-0-00                                    | 1             | perno                      | pin                          | pivot                        |           |             |
| 39                 | 208171-4-00                                    | 1             | tensione completa          | tension assembly             | tension complète             |           |             |

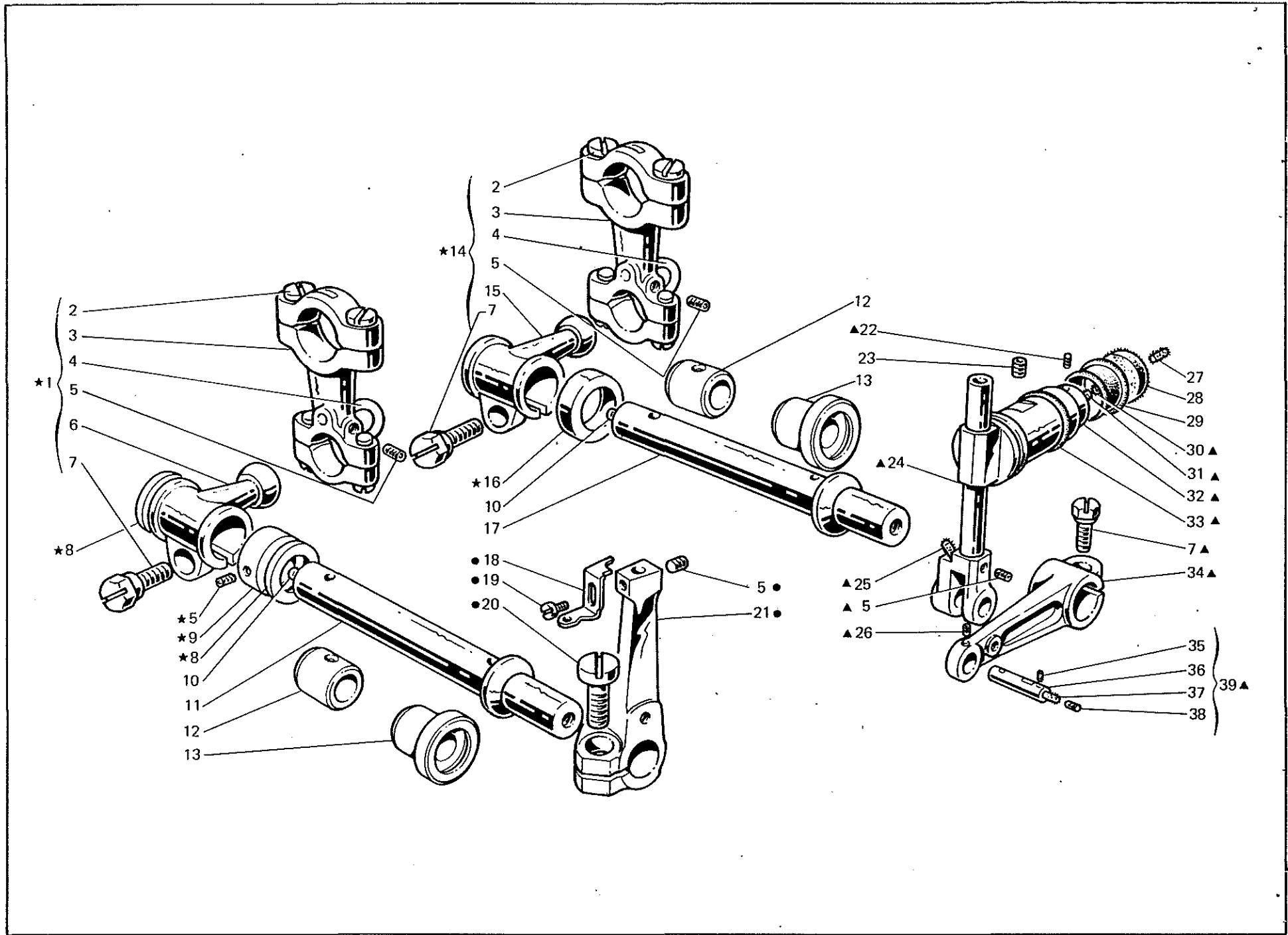


| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Pieze N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                      | DESCRIPTION                | DESCRIPTION                  | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|----------------------------------|----------------------------|------------------------------|-----------|-------------|
| ★                  | 208097-4-00                                    | 1             | gruppo comando slitta            | slide control assembly     | groupe commande glissière    |           |             |
| ▲                  | 207950-4-00                                    | 1             | gruppo eccentr. regol. trasporto | eccentric assembly         | groupe excentrique           |           |             |
| 1                  | 206594-0-00                                    | 1             | bussola                          | bush                       | bague                        |           |             |
| 2                  | 206595-0-00                                    | 1             | bussola                          | bush                       | bague                        |           |             |
| 3                  | 206593-0-00                                    | 1             | contralbero trasporto            | transport countershaft     | axe transport                |           |             |
| 4                  | 729051-2-00                                    | 1             | vite                             | screw                      | vis                          |           |             |
| 5                  | 206603-0-10                                    | 1             | fermo eccentrico                 | eccentric retainer         | pièce blocage excentrique    |           |             |
| 6                  | 745815-2-00                                    | 1             | vite                             | screw                      | vis                          |           |             |
| 7                  | 727884-0-00                                    | 1             | vite                             | screw                      | vis                          |           |             |
| 8                  | 206599-0-01                                    | 1             | biella comando trasporto         | transport con-rod          | bielle commande transport    |           |             |
| 9                  | 201358-0-10                                    | 1             | gabbia a rullini                 | needles cage               | cage à aiguilles             |           |             |
| 10                 | 206598-2-00                                    | 1             | braccio a manov. con vite        | crank arm with screw       | bras à manivelle avec vis    |           |             |
| 11                 | 744334-2-00                                    | 1             | vite                             | screw                      | vis                          |           |             |
| 12                 | 704841-0-00                                    | 1             | rondella                         | washer                     | rondelle                     |           |             |
| 13                 | 206602-0-00                                    | 1             | rondella                         | washer                     | rondelle                     |           |             |
| 14                 | 202412-0-11                                    | 1             | lardone                          | gib                        | lardon                       |           |             |
| 15                 | 202473-0-11                                    | 2             | vite                             | screw                      | vis                          |           |             |
| 16                 | 730011-2-00                                    | 2             | vite                             | screw                      | vis                          |           |             |
| 17                 | 202345-2-30                                    | 1             | leva                             | lever                      | levier                       |           |             |
| 18                 | 207060-0-00                                    | 1             | settore con indice regol.        | sector                     | secteur                      |           |             |
| 19                 | 704228-4-00                                    | 1             | rondella                         | washer                     | rondelle                     |           |             |
| 20                 | 202350-0-10                                    | 1             | pomolo                           | knob                       | pommeau                      |           |             |
| 21                 | 724895-2-00                                    | 2             | vite                             | screw                      | vis                          |           |             |
| 22                 | 700207-0-00                                    | 3             | anello elastico                  | spring ring                | anneau ressort               |           |             |
| 23                 | 206546-0-00                                    | 1             | rondella                         | washer                     | rondelle                     |           |             |
| 24                 | 202385-0-10                                    | 1             | gabbia a rullini                 | needles cage               | cage à aiguilles             |           |             |
| 25                 | 741546-2-00                                    | 2             | vite                             | screw                      | vis                          |           |             |
| 26                 | 206592-3-00                                    | 1             | manovella trasp. con viti        | transport crank with screw | manivelle transport avec vis |           |             |
| 27                 | 744332-2-00                                    | 2             | vite                             | screw                      | vis                          |           |             |
| 28                 | 206872-0-00                                    | 1             | molla                            | spring                     | ressort                      |           |             |
| 29                 | 206605-0-01                                    | 1             | eccentrico                       | eccentric                  | eccentrique                  |           |             |
| 30                 | 206606-2-00                                    | 1             | anello di rasamento              | shim                       | bague                        |           |             |
| 31                 | 202063-0-10                                    | 1             | spina                            | pin                        | goupille                     |           |             |
| 32                 | 704808-0-00                                    | 1             | rondella                         | washer                     | rondelle                     |           |             |
| 33                 | 206584-2-00                                    | 1             | braccio manovella                | crank arm                  | bras manivelle               |           |             |
| 34                 | 206580-2-00                                    | 1             | rondella con spina               | washer with pin            | rondelle avec goupille       |           |             |
| 35                 | 746008-0-00                                    | 1             | dado                             | nut                        | écrou                        |           |             |
| 36                 | 741413-0-00                                    | 1             | vite                             | screw                      | vis                          |           |             |
| 37                 | 207724-2-00                                    | 1             | giunto                           | joint                      | joint                        |           |             |
| 38                 | 206615-4-00                                    | 1             | biellino completo                | con-rod assembly           | petite-bielle complète       |           |             |
| 39                 | 778417-0-00                                    | 1             | stoppino                         | wick                       | mèche                        |           |             |
| 40                 | 200490-0-00                                    | 2             | spillo                           | needle                     | épingle                      |           |             |
| 41                 | 206587-0-01                                    | 1             | biellino                         | con-rod                    | petite-bielle                |           |             |
| 42                 | 745812-2-00                                    | 2             | vite                             | screw                      | vis                          |           |             |
| 43                 | 704308-4-00                                    | 2             | rondella                         | washer                     | rondelle                     |           |             |
| 44                 | 202292-0-10                                    | 2             | settore                          | sector                     | secteur                      |           |             |
| 45                 | 202475-0-10                                    | 1             | rondella                         | washer                     | rondelle                     |           |             |
| 46                 | 724032-0-00                                    | 2             | vite                             | screw                      | vis                          |           |             |
| 47                 | 207719-0-00                                    | 1             | rondella                         | washer                     | rondelle                     |           |             |

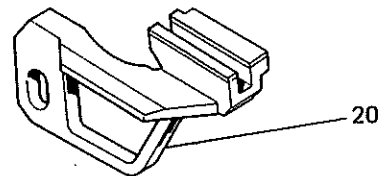
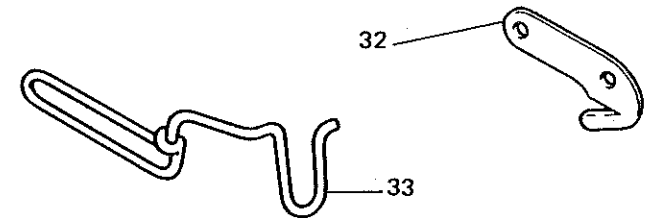
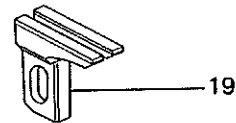
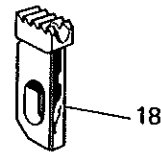
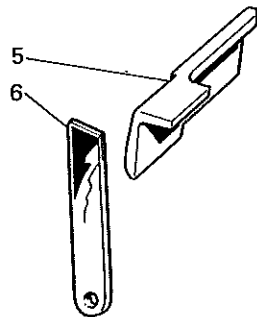
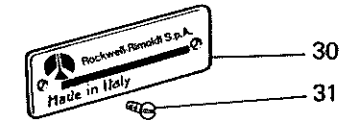
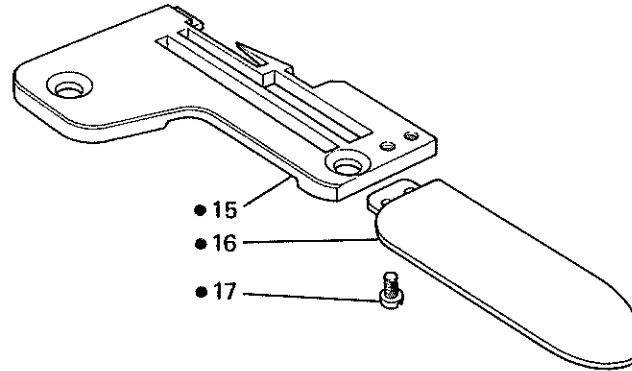
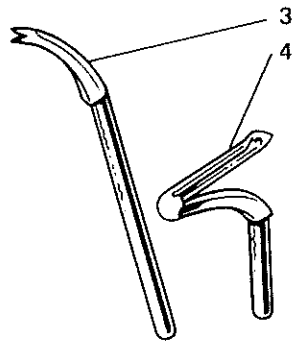
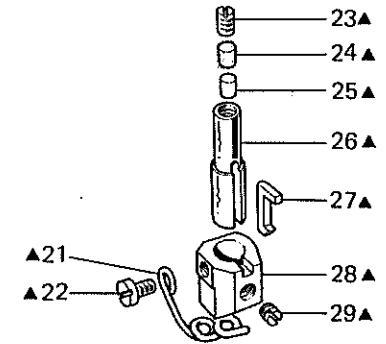
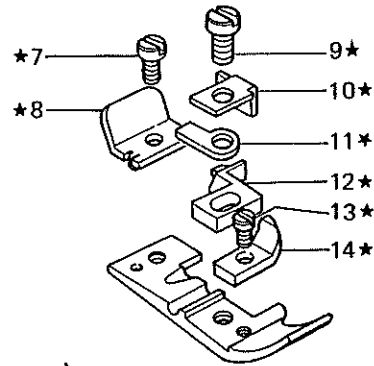
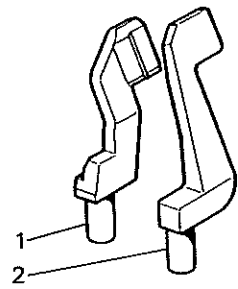




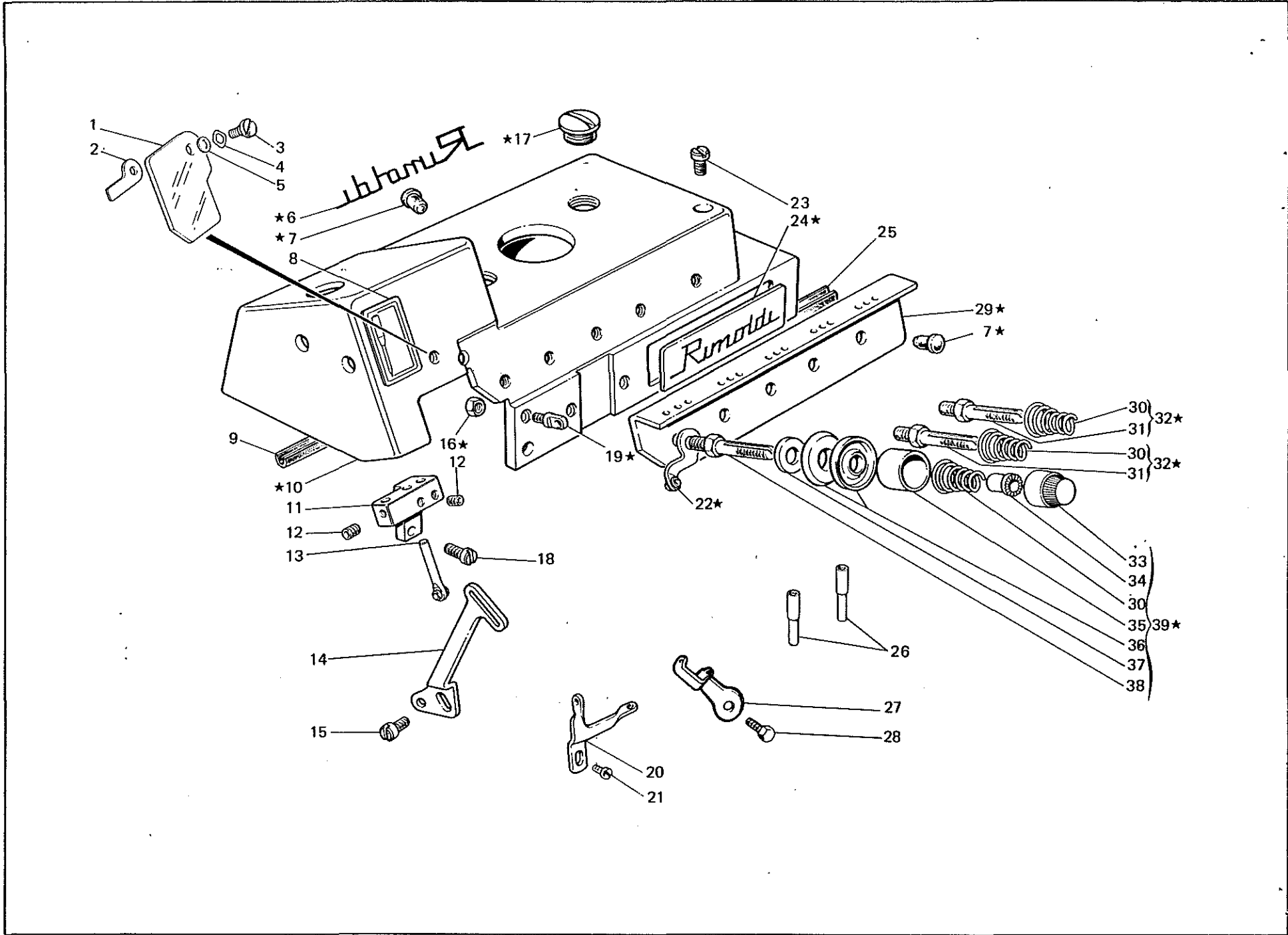
| Fig. N.<br>Abb. N. | Part. N.<br>Pieça N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                | DESCRIPTION       | DESCRIPTION                 | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|----------------------------|-------------------|-----------------------------|-----------|-------------|
| 48                 | 201610-0-01                                    | 1             | anello elastico            | spring ring       | anneau ressort              |           |             |
| 49                 | 206617-0-00                                    | 1             | blocchetto                 | block             | bloc                        |           |             |
| 50                 | 704829-0-00                                    | 1             | rondella                   | washer            | rondelle                    |           |             |
| 51                 | 701007-0-00                                    | 1             | anello di tenuta           | retainer ring     | bague d'étanchéité          |           |             |
| 52                 | 705230-0-00                                    | 1             | rondella                   | washer            | rondelle                    |           |             |
| 53                 | 202478-0-10                                    | 1             | vite                       | screw             | vis                         |           |             |
| 54                 | 206613-0-00                                    | 1             | perno eccentrico           | eccentric pin     | pivot excentrique           |           |             |
| 55                 | 705408-0-00                                    | 1             | rondella                   | washer            | rondelle                    |           |             |
| 56                 | 202033-0-10                                    | 1             | blocchetto                 | block             | bloc                        |           |             |
| 57                 | 705008-0-00                                    | 1             | rondella                   | washer            | rondelle                    |           |             |
| 58                 | 206588-0-00                                    | 1             | vite                       | screw             | vis                         |           |             |
| 59                 | 206619-0-00                                    | 1             | vaschetta olio             | oil sump          | cuvette huile               |           |             |
| 60                 | 740053-2-00                                    | 1             | vite                       | screw             | vis                         |           |             |
| 61                 | 207711-2-10                                    | 1             | braccio reg. differenziale | differential arm  | bras reg. différentiel      |           |             |
| 62                 | 202489-0-10                                    | 1             | vite                       | screw             | vis                         |           |             |
| 63                 | 207942-3-00                                    | 1             | gruppo slitta              | slide assembly    | groupe glissière            |           |             |
| 64                 | 206586-0-01                                    | 1             | bussola per biellino       | bush              | bague                       |           |             |
| 65                 | 207944-0-00                                    | 2             | guarnizione raschia olio   | gasket            | garniture                   |           |             |
| 66                 | 744512-4-00                                    | 2             | vite                       | screw             | vis                         |           |             |
| 67                 | 207947-0-00                                    | 1             | piastrina                  | plate             | plaque                      |           |             |
| 68                 | 207945-0-00                                    | 1             | piastrina                  | plate             | plaque                      |           |             |
| 69                 | 701004-0-00                                    | 1             | anello                     | ring              | anneau                      |           |             |
| 70                 | 704314-2-00                                    | 1             | rondella                   | washer            | rondelle                    |           |             |
| 71                 | 202408-0-10                                    | 1             | molla                      | spring            | ressort                     |           |             |
| 72                 | 207070-0-00                                    | 1             | pulsante reg. punto        | push-button       | poussoir                    |           |             |
| 73                 | 100620-2-10                                    | 1             | morsetto con vite          | clamp with screw  | collier de serrage avec vis |           |             |
| 74                 | 741745-2-00                                    | 1             | vite                       | screw             | vis                         |           |             |
| 75                 | 729032-2-00                                    | 1             | vite                       | screw             | vis                         |           |             |
| 76                 | 202490-0-10                                    | 1             | vite                       | screw             | vis                         |           |             |
| 77                 | 705208-0-00                                    | 1             | rondella                   | washer            | rondelle                    |           |             |
| 78                 | 202032-0-11                                    | 1             | bussolina                  | bush              | bague                       |           |             |
| 79                 | 206583-0-00                                    | 1             | biellino                   | con-rod           | petite bielle               |           |             |
| 80                 | 202488-0-10                                    | 1             | vite                       | screw             | vis                         |           |             |
| 81                 | 207946-0-00                                    | 1             | telaio raschia olio        | oil scraper frame | râcheur huile               |           |             |
| 82                 | 207948-0-00                                    | 1             | guarnizione                | gasket            | garniture                   |           |             |
| 83                 | 207943-2-00                                    | 1             | guida slitta               | slide guide       | guide coulissant            |           |             |
| 84                 | 722063-2-00                                    | 3             | vite                       | screw             | vis                         |           |             |



| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Piece N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                    | DESCRIPTION                      | DESCRIPTION                    | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|--------------------------------|----------------------------------|--------------------------------|-----------|-------------|
| ★                  | 206396-4-01                                    | 1             | gruppo manicotti com. crochet  | looper control coupling assembly | groupe manchon comm. crochet   |           |             |
| ▲                  | 206416-4-00                                    | 1             | gruppo comando crochet sup.    | upper looper control assembly    | groupe commande crochet sup.   |           |             |
| ●                  | 208039-4-00                                    | 1             | gruppo porta crochet inferiore | lower looper assembly            | groupe porte crochet inférieur |           |             |
| 1                  | 206454-4-01                                    | 1             | gruppo manicotto con biella    | coupling assembly with con-rod   | groupe manchon avec bielle     |           |             |
| 2                  | 743243-2-00                                    | 8             | vite per biella                | screw                            | vis                            |           |             |
| 3                  | 202071-2-20                                    | 1             | biella con viti                | con-rod with screw               | bielle avec vis                |           |             |
| 4                  | 206643-0-01                                    | 2             | cavallotto                     | coupling                         | cavalier                       |           |             |
| 5                  | 745812-2-00                                    | 6             | vite                           | screw                            | vis                            |           |             |
| 6                  | 206660-2-02                                    | 1             | manicotto                      | coupling                         | manchon                        |           |             |
| 7                  | 201128-0-10                                    | 3             | vite                           | screw                            | vis                            |           |             |
| 8                  | 704848-0-00                                    | 2             | rondella                       | washer                           | rondelle                       |           |             |
| 9                  | 206606-2-00                                    | 1             | anello con viti                | ring                             | bague                          |           |             |
| 10                 | 206695-0-00                                    | 2             | tappo per albero               | plug for shaft                   | bouchon pour arbre             |           |             |
| 11                 | 207096-2-00                                    | 1             | albero crochet inferiore       | shaft lower looper               | arbre crochet inférieur        |           |             |
| 12                 | 206651-0-00                                    | 2             | bussola                        | bush                             | bague                          |           |             |
| 13                 | 202065-0-20                                    | 2             | bussola                        | bush                             | bague                          |           |             |
| 14                 | 206452-4-00                                    | 1             | gruppo manicotto con biella    | coupling with con-rod            | groupe manchon avec bielle     |           |             |
| 15                 | 206658-2-02                                    | 1             | manicotto                      | coupling                         | manchon                        |           |             |
| 16                 | 704847-0-00                                    | 1             | rondella                       | washer                           | rondelle                       |           |             |
| 17                 | 207095-2-00                                    | 1             | albero crochet superiore       | upper looper shaft               | arbre crochet supérieur        |           |             |
| 18                 | 208015-0-00                                    | 1             | squadretta                     | bracket                          | équerre                        |           |             |
| 19                 | 741415-0-00                                    | 1             | vite                           | screw                            | vis                            |           |             |
| 20                 | 721883-0-00                                    | 1             | vite                           | screw                            | vis                            |           |             |
| 21                 | 206654-2-10                                    | 1             | porta crochet inf.             | lower looper holder              | porte crochet inférieur        |           |             |
| 22                 | 745800-2-00                                    | 1             | vite                           | screw                            | vis                            |           |             |
| 23                 | 745168-0-00                                    | 1             | vite                           | screw                            | vis                            |           |             |
| 24                 | 206411-3-00                                    | 1             | guida oscillante               | oscillating guide                | guide oscillant                |           |             |
| 25                 | 778403-0-00                                    | 1             | stoppino                       | wick                             | mèche                          |           |             |
| 26                 | 745810-2-00                                    | 1             | vite                           | screw                            | vis                            |           |             |
| 27                 | 778236-0-00                                    | 1             | stoppino                       | wick                             | mèche                          |           |             |
| 28                 | 206686-0-00                                    | 1             | disco lubrificazione guida     | disc                             | disque                         |           |             |
| 29                 | 202720-0-00                                    | 1             | paraolio                       | oil retainer                     | pare-huile                     |           |             |
| 30                 | 778405-0-00                                    | 1             | stoppino                       | wick                             | mèche                          |           |             |
| 31                 | 778410-0-00                                    | 1             | stoppino                       | wick                             | mèche                          |           |             |
| 32                 | 202062-2-10                                    | 1             | anello con vite                | ring with screw                  | anneau avec vis                |           |             |
| 33                 | 701113-0-00                                    | 1             | anello di tenuta               | circlip                          | circlip                        |           |             |
| 34                 | 206652-2-01                                    | 1             | braccio                        | arm                              | bras                           |           |             |
| 35                 | 778202-0-00                                    | 4             | stoppino                       | wick                             | mèche                          |           |             |
| 36                 | 202086-0-11                                    | 1             | spina                          | pin                              | goupille                       |           |             |
| 37                 | 778401-0-00                                    | 1             | stoppino                       | wick                             | mèche                          |           |             |
| 38                 | 745002-0-00                                    | 1             | vite                           | screw                            | vis                            |           |             |
| 39                 | 206645-4-01                                    | 1             | spina completa                 | pin assembly                     | goupille compl.                |           |             |

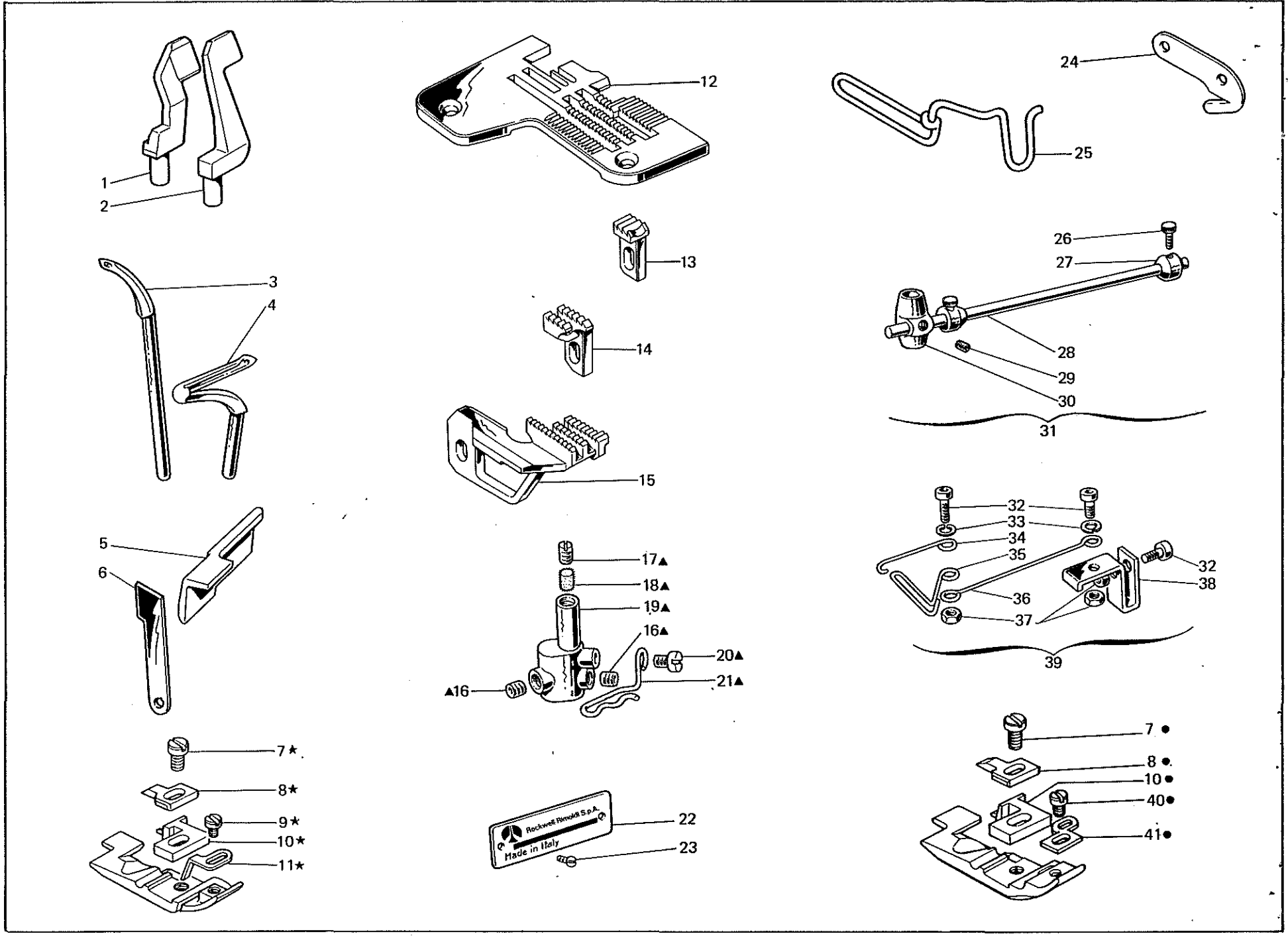


| Fig. N.<br>Abb. N. | Part. N.<br>Piece N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                  | DESCRIPTION          | DESCRIPTION                 | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|------------------------------|----------------------|-----------------------------|-----------|-------------|
| ▲                  | 208060-4-00                                    | 1             | sportello anteriore completo | front cover assembly | carter avant complet        |           |             |
| 1                  | 207961-0-00                                    | 1             | carterino                    | cover                | carter                      |           |             |
| 2                  | 744634-2-00                                    | 3             | vite                         | screw                | vis                         |           |             |
| 3                  | 208164-0-00                                    | 1             | molla                        | spring               | ressort                     |           |             |
| 4                  | 301608-0-00                                    | 1             | tappo                        | plug                 | bouchon                     |           |             |
| 5                  | 778832-0-00                                    | 1             | stoppino                     | wick                 | mèche                       |           |             |
| 6                  | 208031-2-00                                    | 1             | carter laterale              | side cover           | carter latéral              |           |             |
| 7                  | 742838-2-00                                    | 1             | vite                         | screw                | vis                         |           |             |
| 8                  | 778833-0-00                                    | 1             | stoppino                     | wick                 | mèche                       |           |             |
| 9                  | 778417-0-00                                    | 1             | stoppino                     | wick                 | mèche                       |           |             |
| 10                 | 207069-0-01                                    | 1             | vite per carter laterale     | screw                | vis                         |           |             |
| 11                 | 721435-2-00                                    | 1             | vite                         | screw                | vis                         |           |             |
| 12                 | 730023-2-00                                    | 1             | vite                         | screw                | vis                         |           |             |
| 13                 | 206734-2-00                                    | 1             | morsetto con viti            | clamp with screw     | collier de serrage avec vis |           |             |
| 14                 | 208080-2-00                                    | 1             | sportello scorrevole         | sliding cover        | carter coulissant           |           |             |
| 15                 | 206756-0-01                                    | 1             | cerniera                     | hinge                | charnière                   |           |             |
| 16                 | 746208-2-00                                    | 1             | dado                         | nut                  | écrou                       |           |             |
| 17                 | 206769-0-10                                    | 1             | vite di regolazione          | adjustment screw     | vis de réglage              |           |             |
| 18                 | 207071-0-00                                    | 1             | cappuccio protez. filetto    | protection cap       | capuchon de protection      |           |             |
| 19                 | 746007-2-00                                    | 1             | dado                         | nut                  | écrou                       |           |             |
| 20                 | 202214-0-11                                    | 1             | vite                         | screw                | vis                         |           |             |
| 21                 | 207856-0-00                                    | 1             | gommino                      | dumper               | caoutchouc                  |           |             |
| 22                 | 206764-0-00                                    | 1             | zoccolo                      | block                | socle                       |           |             |
| 23                 | 206768-0-00                                    | 1             | molla                        | spring               | ressort                     |           |             |
| 24                 | 741724-0-00                                    | 4             | vite                         | screw                | vis                         |           |             |
| 25                 | 206690-2-00                                    | 1             | ventola di raffreddamento    | cooling fan          | ventilateur                 |           |             |
| 26                 | 206688-0-00                                    | 1             | coclea per ventola           | scroll               | palier                      |           |             |
| 27                 | 207858-0-00                                    | 1             | sportello ribaltabile        | tipping cover        | carter amovible             |           |             |
| 28                 | 745800-2-00                                    | 1             | vite                         | screw                | vis                         |           |             |
| 29                 | 206767-0-00                                    | 1             | perno                        | pin                  | pivot                       |           |             |
| 30                 | 722063-2-00                                    | 1             | vite per coperchio           | screw                | vis                         |           |             |
| 31                 | 206685-0-00                                    | 1             | coperchio cinghia            | cover                | couvercle                   |           |             |
| 32                 | 202484-0-10                                    | 4             | vite                         | screw                | vis                         |           |             |
| 33                 | 206687-2-00                                    | 1             | coperchio coclea             | scroll cover         | couvercle palier            |           |             |

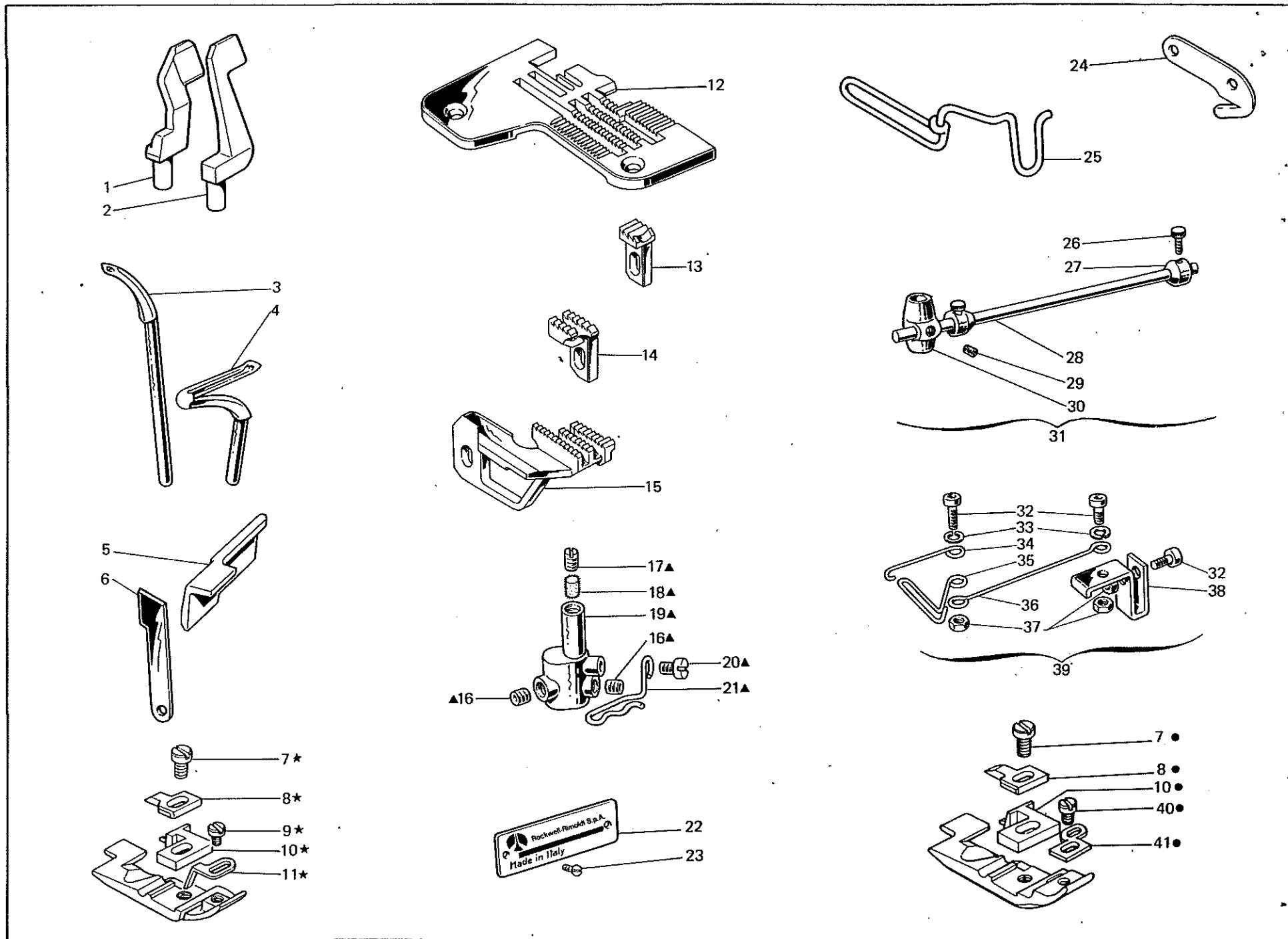


| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Pieca N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE            | DESCRIPTION         | DESCRIPTION        | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|------------------------|---------------------|--------------------|-----------|-------------|
| ▲                  | 204915-4-13                                    | 1             | pieghettatore completo | folding device      | disp. du plissage  |           |             |
| 1                  | 203193-2-10                                    | 1             | squadretta di fermo    | bracket             | équerre            |           |             |
| 2                  | 721443-2-00                                    | 1             | vite                   | screw               | vis                |           |             |
| 3                  | 720431-2-00                                    | 2             | vite                   | screw               | vis                |           |             |
| 4                  | 208058-0-00                                    | 1             | leva pieghettatore     | folding lever       | levier du plissage |           |             |
| 5                  | 204964-0-00                                    | 1             | piastrina              | sheet               | plaquette          |           |             |
| 6                  | 205468-0-00                                    | 1             | lamina                 | sheet               | plaque             |           |             |
|                    | 205469-0-00                                    | 1             | lamina                 | sheet               | plaque             |           |             |
| 7                  | 729013-2-00                                    | 1             | vite                   | screw               | vis                |           |             |
| 8                  | 200699-0-10                                    | 1             | pomolo                 | knob                | pommeau            |           |             |
| 9                  | 700205-0-00                                    | 1             | anello                 | ring                | anneau             |           |             |
| 10                 | 200074-0-10                                    | 1             | bussola                | bush                | bague              |           |             |
| 11                 | 204937-0-10                                    | 1             | molla                  | spring              | ressort            |           |             |
| 12                 | 200821-0-10                                    | 1             | scodellino             | cup                 | cuvette            |           |             |
| 13                 | 200698-0-10                                    | 1             | perno                  | pin                 | pivot              |           |             |
| 14                 | 204926-0-10                                    | 1             | leva                   | lever               | levier             |           |             |
| 15                 | 204914-0-10                                    | 1             | corpo pieghettatore    | folding device body | corps du plissage  |           |             |
| 16                 | 721434-2-00                                    | 4             | vite                   | screw               | vis                |           |             |
| 17                 | 204924-2-10                                    | 1             | leva                   | lever               | levier             |           |             |
| 18                 | 206909-0-00                                    | 1             | leva                   | lever               | levier             |           |             |
| 19                 | 202100-0-10                                    | 1             | spina                  | pin                 | goupille           |           |             |
| 20                 | 744533-0-00                                    | 2             | vite                   | screw               | vis                |           |             |
| 21                 | 204935-0-10                                    | 1             | piastrina              | plate               | plaquette          |           |             |
| 22                 | 204938-0-10                                    | 1             | molla                  | spring              | ressort            |           |             |
| 23                 | 204936-0-10                                    | 1             | puntale                | pin                 | pivot              |           |             |
| 24                 | 746021-2-00                                    | 2             | dado                   | nut                 | écrou              |           |             |
| 25                 | 704216-2-00                                    | 1             | rondella               | washer              | rondelle           |           |             |
| 26                 | 204927-0-10                                    | 1             | sostegno               | support             | support            |           |             |
| 27                 | 704424-2-00                                    | 1             | rondella               | washer              | rondelle           |           |             |
| 28                 | 204934-0-10                                    | 1             | vite a perno           | screw               | vis                |           |             |
| 29                 | 741675-2-00                                    | 2             | vite                   | screw               | vis                |           |             |
| 30                 | 204918-0-10                                    | 1             | perno                  | pin                 | pivot              |           |             |

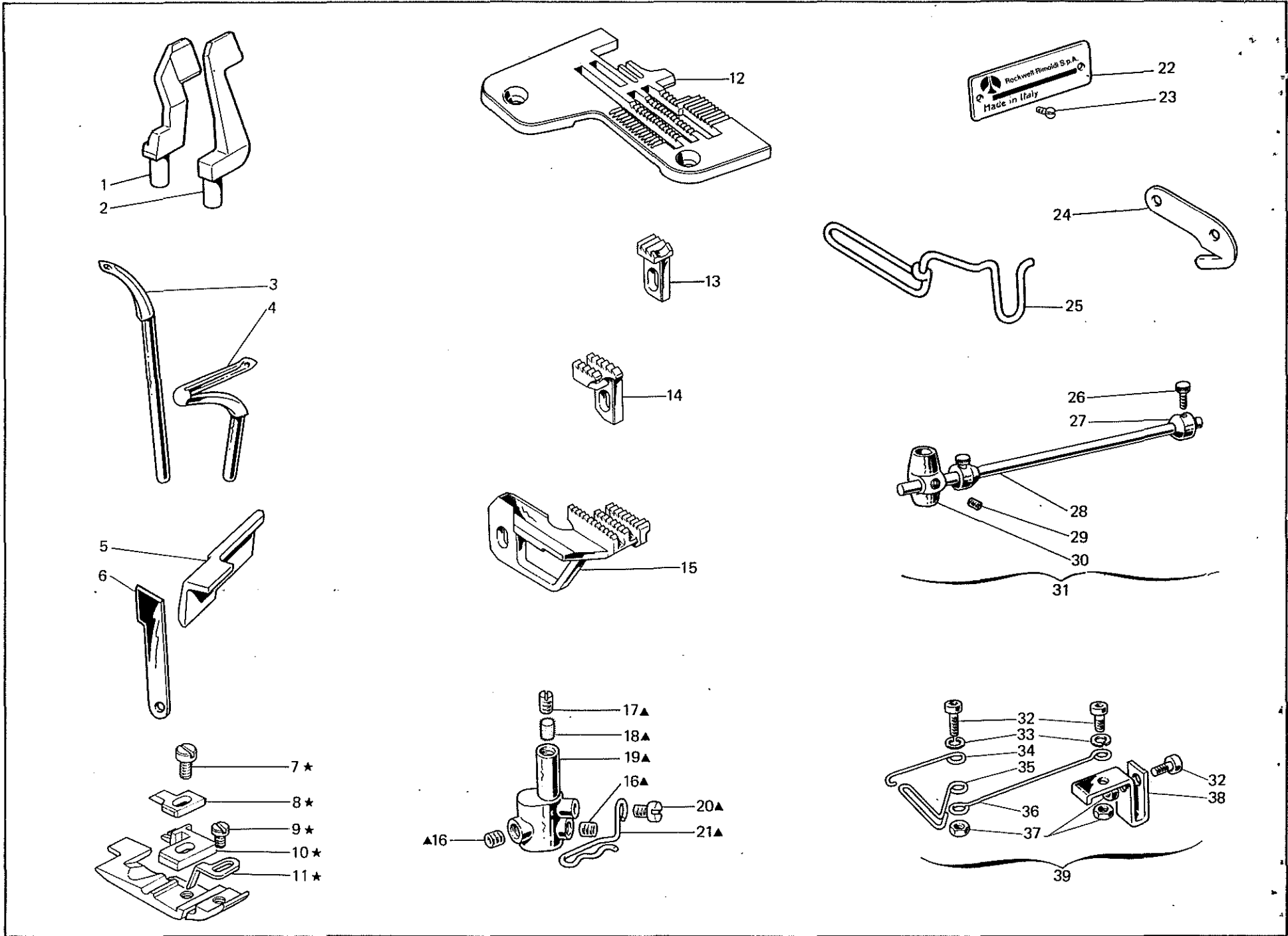




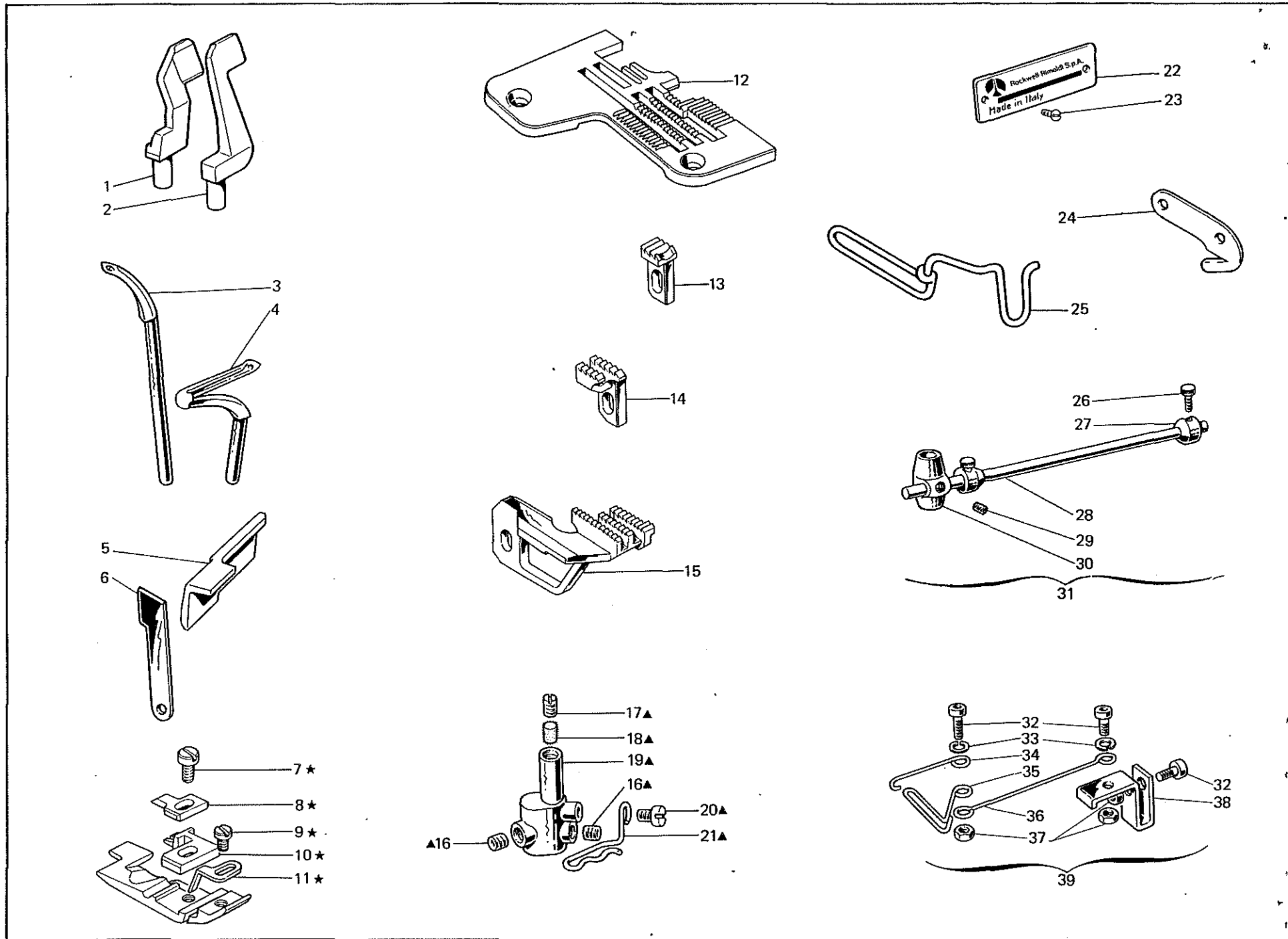
| Fig. N.<br>Abb. N. | Part. N.<br>Pièce N.<br>Bestell N.<br>Piaza N. | Qt.<br>Anzahl | DESCRIZIONE                   | DESCRIPTION                     | DESCRIPTION                           | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|-------------------------------|---------------------------------|---------------------------------------|-----------|-------------|
| ★                  | 204028-3-11                                    | 1             | piedino completo              | presserfoot assembly            | pied-presseur complet                 |           |             |
| ▲                  | 207512-4-00                                    | 1             | morsetto porta aghi compl.    | needles clamp assembly          | porte-aiguilles complet               |           |             |
| 1                  | 207994-0-00                                    | 1             | salva ago                     | rear needle guard               | protège-aiguille                      |           |             |
| 2                  | 207997-0-00                                    | 1             | spingi asola                  | front needle guard              | pare-boucle                           |           |             |
| 3                  | 206209-0-00                                    | 1             | crochet superiore             | upper looper                    | crochet supérieur                     |           |             |
| 4                  | 202095-0-11                                    | 1             | crochet inferiore             | lower looper                    | crochet inférieur                     |           |             |
| 5                  | 203010-0-10                                    | 2             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
| 6                  | 203012-0-10                                    | 1             | coltello inferiore            | lower knife                     | couteau inférieur                     |           |             |
| 7                  | 741675-2-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 8                  | 203772-0-11                                    | 1             | staffa                        | bracket                         | bride                                 |           |             |
| 9                  | 741519-2-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 10                 | 203569-0-11                                    | 1             | linguetta                     | tongue                          | languette                             |           |             |
| 11                 | 204020-0-11                                    | 1             | piastrina                     | plate                           | plaque                                |           |             |
| 12                 | 204026-0-11                                    | 1             | placca ago larg. costa 7 mm   | needle plate width bight 7 mm   | plaque à aiguille larg. surjet 7 mm   |           |             |
| 13                 | 203612-0-10                                    | 1             | griffino                      | feed dog                        | petite griffe                         |           |             |
| 14                 | 203609-0-10                                    | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                    |           |             |
| 15                 | 206298-0-00                                    | 1             | griffa principale             | main feed dog                   | griffe principale                     |           |             |
| 16                 | 745810-2-00                                    | 2             | vite                          | screw                           | vis                                   |           |             |
| 17                 | 727021-0-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 18                 | 778206-0-00                                    | 1             | stoppino                      | wick                            | mèche                                 |           |             |
| 19                 | 207522-2-00                                    | 1             | morsetto porta aghi           | needles clamp                   | porte-aiguilles                       |           |             |
| 20                 | 741415-2-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 21                 | 207542-0-00                                    | 1             | guidafilo                     | thread guide                    | guide-fil                             |           |             |
| 22                 | 780200-0-40                                    | 1             | targhetta classe testa        | head class plate                | plaque classe tête                    |           |             |
| 23                 | 202165-0-10                                    | 2             | vite                          | screw                           | vis                                   |           |             |
| 24                 | 202194-0-10                                    | 1             | piastrina                     | plate                           | plaque                                |           |             |
| 25                 | 990694-0-00                                    | 1             | salvadita                     | protection                      | protection                            |           |             |
| 26                 | 990596-0-10                                    | 2             | vite                          | screw                           | vis                                   |           |             |
| 27                 | 990594-2-00                                    | 2             | anello di registro            | adjustment ring                 | bague de réglage                      |           |             |
| 28                 | 991226-0-00                                    | 1             | asta                          | rod                             | tige                                  |           |             |
| 29                 | 729024-2-00                                    | 2             | vite                          | screw                           | vis                                   |           |             |
| 30                 | 991153-2-00                                    | 1             | supporto                      | support                         | support                               |           |             |
| 31                 | 991228-4-00                                    | 1             | portarotolo completo          | roll carrier assembly           | porte-rouleau complet                 |           |             |
| 32                 | 722420-2-00                                    | 3             | vite                          | screw                           | vis                                   |           |             |
| 33                 | 703003-2-00                                    | 2             | rondella elastica             | spring washer                   | rondelle élastique                    |           |             |
| 34                 | 991222-0-00                                    | 1             | asta di regolazione           | adjustment rod                  | tige de réglage                       |           |             |
| 35                 | 991221-0-00                                    | 1             | guida fettuccia               | guide                           | guide                                 |           |             |
| 36                 | 991220-0-00                                    | 1             | asta centrale                 | central rod                     | tige centrale                         |           |             |
| 37                 | 746003-0-00                                    | 3             | dado                          | nut                             | écrou                                 |           |             |
| 38                 | 991223-0-00                                    | 1             | supporto                      | support                         | support                               |           |             |
| 39                 | 991225-4-00                                    | 1             | guida fettuccia completa      | guide assembly                  | guide complet                         |           |             |
|                    |  |               | <b>SOLO A RICHIESTA</b>       | <b>ONLY ON REQUEST</b>          | <b>SEULEMENT SUR DEMANDE</b>          |           |             |
| ●                  | 203618-3-11                                    | 1             | piedino completo              | presserfoot assembly            | pied-presseur complet                 |           |             |
| 5                  | 207002-2-00                                    | 1             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
| 6                  | 207016-2-00                                    | 1             | coltello inferiore            | lower knife                     | couteau inférieur                     |           |             |
| 12                 | 203547-0-11                                    | 1             | placca ago larg. costa 8 mm   | needle plate width bight 8 mm   | plaque à aiguille larg. surjet 8 mm   |           |             |
|                    | 203578-0-11                                    | 1             | placca ago larg. costa 5,5 mm | needle plate width bight 5,5 mm | plaque à aiguille larg. surjet 5,5 mm |           |             |
| 14                 | 203540-0-10                                    | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                    |           |             |
|                    | 203611-2-11                                    | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                    |           |             |



| Fig. N.<br>Abb. N. | Part. N.<br>Piece N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                 | DESCRIPTION                 | DESCRIPTION                 | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|-----------------------------|-----------------------------|-----------------------------|-----------|-------------|
| 15                 | 203607-2-11                                    | 1             | griffa principale           | main feed dog               | griffe principale           |           |             |
|                    | 203651-0-11                                    | 1             | griffa principale           | main feed dog               | griffe principale           |           |             |
| 40                 | 741612-2-00                                    | 1             | vite                        | screw                       | vis                         |           |             |
| 41                 | 203613-0-11                                    | 1             | piastrina                   | plate                       | plaque                      |           |             |
| 27                 | <u>Tav. 3</u><br>203027-0-10                   | 1             | tendifilo crochet superiore | upper looper thread take-up | tendeur du fil crochet sup. |           |             |
| 28                 | 203133-0-10                                    | 1             | tendifilo crochet inf.      | lower looper thread take-up | tendeur du fil crochet inf. |           |             |
| 41                 | 203136-0-10                                    | 1             | tendifilo crochet inf.      | lower looper thread take-up | tendeur du fil crochet inf. |           |             |



| Fig. N.<br>Abb. N. | Part. N.<br>Piecce N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                   | DESCRIPTION                     | DESCRIPTION                           | BENENNUNG | DESCRIPCION |
|--------------------|---|---------------|-------------------------------|---------------------------------|---------------------------------------|-----------|-------------|
| ★                  | 204010-3-11                                     | 1             | piedino completo              | presserfoot assembly            | pied-presseur complet                 |           |             |
| ▲                  | 207513-2-00                                     | 1             | morsetto porta aghi compl.    | needles clamp assembly          | porte-aiguilles complet               |           |             |
| 1                  | 207993-0-00                                     | 1             | salva ago                     | rear needle guard               | protège-aiguille                      |           |             |
| 2                  | 207996-0-00                                     | 1             | spingi asola                  | front needle guard              | pare-boucle                           |           |             |
| 3                  | 204021-0-10                                     | 1             | crochet superiore             | upper looper                    | crochet supérieur                     |           |             |
| 4                  | 202095-0-11                                     | 1             | crochet inferiore             | lower looper                    | crochet inférieur                     |           |             |
| 5                  | 203010-0-10                                     | 1             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
| 6                  | 203012-0-10                                     | 1             | coltello inferiore            | lower knife                     | couteau inférieur                     |           |             |
| 7                  | 741675-2-00                                     | 1             | vite                          | screw                           | vis                                   |           |             |
| 8                  | 203772-0-11                                     | 1             | staffa                        | bracket                         | bride                                 |           |             |
| 9                  | 204011-0-11                                     | 1             | linguetta                     | tongue                          | languette                             |           |             |
| 10                 | 741519-2-00                                     | 1             | vite                          | screw                           | vis                                   |           |             |
| 11                 | 204020-0-11                                     | 1             | piastrina                     | plate                           | plaque                                |           |             |
| 12                 | 204006-0-11                                     | 1             | placca ago larg. costa 5,5 mm | needle plate width bight 5,5 mm | plaque à aiguille larg. surjet 5,5 mm |           |             |
| 13                 | 203612-0-10                                     | 1             | griffino                      | feed dog                        | petite griffe                         |           |             |
| 14                 | 203609-0-10                                     | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                    |           |             |
| 15                 | 206298-0-00                                     | 1             | griffa principale             | main feed dog                   | griffe principale                     |           |             |
| 16                 | 745810-2-00                                     | 2             | vite                          | screw                           | vis                                   |           |             |
| 17                 | 727021-0-00                                     | 1             | vite                          | screw                           | vis                                   |           |             |
| 18                 | 778206-0-00                                     | 1             | stoppino                      | wick                            | mèche                                 |           |             |
| 19                 | 207523-2-00                                     | 1             | morsetto porta aghi           | needles clamp                   | porte-aiguilles                       |           |             |
| 20                 | 741415-2-00                                     | 1             | vite                          | screw                           | vis                                   |           |             |
| 21                 | 207542-0-00                                     | 1             | guidafilo                     | thread guide                    | guide-fil                             |           |             |
| 22                 | 780200-0-40                                     | 1             | targhetta classe testa        | head class plate                | plaque classe tête                    |           |             |
| 23                 | 202165-0-10                                     | 2             | vite                          | screw                           | vis                                   |           |             |
| 24                 | 202194-0-10                                     | 1             | piastrina                     | plate                           | plaque                                |           |             |
| 25                 | 990694-0-00                                     | 1             | salvadita                     | protection                      | protection                            |           |             |
| 26                 | 990596-0-10                                     | 2             | vite                          | screw                           | vis                                   |           |             |
| 27                 | 990594-2-00                                     | 2             | anello di registro            | adjustment ring                 | bague de réglage                      |           |             |
| 28                 | 991226-0-00                                     | 1             | asta                          | rod                             | tige                                  |           |             |
| 29                 | 729024-2-00                                     | 2             | vite                          | screw                           | vis                                   |           |             |
| 30                 | 991153-2-00                                     | 1             | supporto                      | support                         | support                               |           |             |
| 31                 | 991228-4-00                                     | 1             | portarotolo completo          | roll carrier assembly           | porte-rouleau complet                 |           |             |
| 32                 | 722420-2-00                                     | 3             | vite                          | screw                           | vis                                   |           |             |
| 33                 | 703003-2-00                                     | 2             | rondella elastica             | spring washer                   | rondelle élastique                    |           |             |
| 34                 | 991222-0-00                                     | 1             | asta di regolazione           | adjustment rod                  | tige de réglage                       |           |             |
| 35                 | 991221-0-00                                     | 1             | guida fettuccia               | guide                           | guide                                 |           |             |
| 36                 | 991220-0-00                                     | 1             | asta centrale                 | central rod                     | tige centrale                         |           |             |
| 37                 | 746003-0-00                                     | 3             | dado                          | nut                             | écrou                                 |           |             |
| 38                 | 991223-0-00                                     | 1             | supporto                      | support                         | support                               |           |             |
| 39                 | 991225-4-00                                     | 1             | guida fettuccia completa      | guide assembly                  | guide complet                         |           |             |
|                    |   |               | <b>SOLO A RICHIESTA</b>       | <b>ONLY ON REQUEST</b>          | <b>SEULEMENT SUR DEMANDE</b>          |           |             |
| 5                  | 207002-2-00                                     | 1             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
| 6                  | 207016-2-00                                     | 1             | coltello inferiore            | lower knife                     | couteau inférieur                     |           |             |
| 12                 | 204007-0-11                                     | 1             | placca ago larg. costa 6,5 mm | needle plate width bight 6,5 mm | plaque à aiguille larg. surjet 6,5 mm |           |             |
|                    | 204012-0-11                                     | 1             | placca ago larg. costa 4 mm   | needle plate width bight 4 mm   | plaque à aiguille larg. surjet 4 mm   |           |             |
|                    | 205650-0-01                                     | 1             | placca ago larg. costa 7,5 mm | needle plate width bight 7,5 mm | plaque à aiguille larg. surjet 7,5 mm |           |             |
| 14                 | 203540-0-10                                     | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                    |           |             |
|                    | 203611-2-11                                     | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                    |           |             |

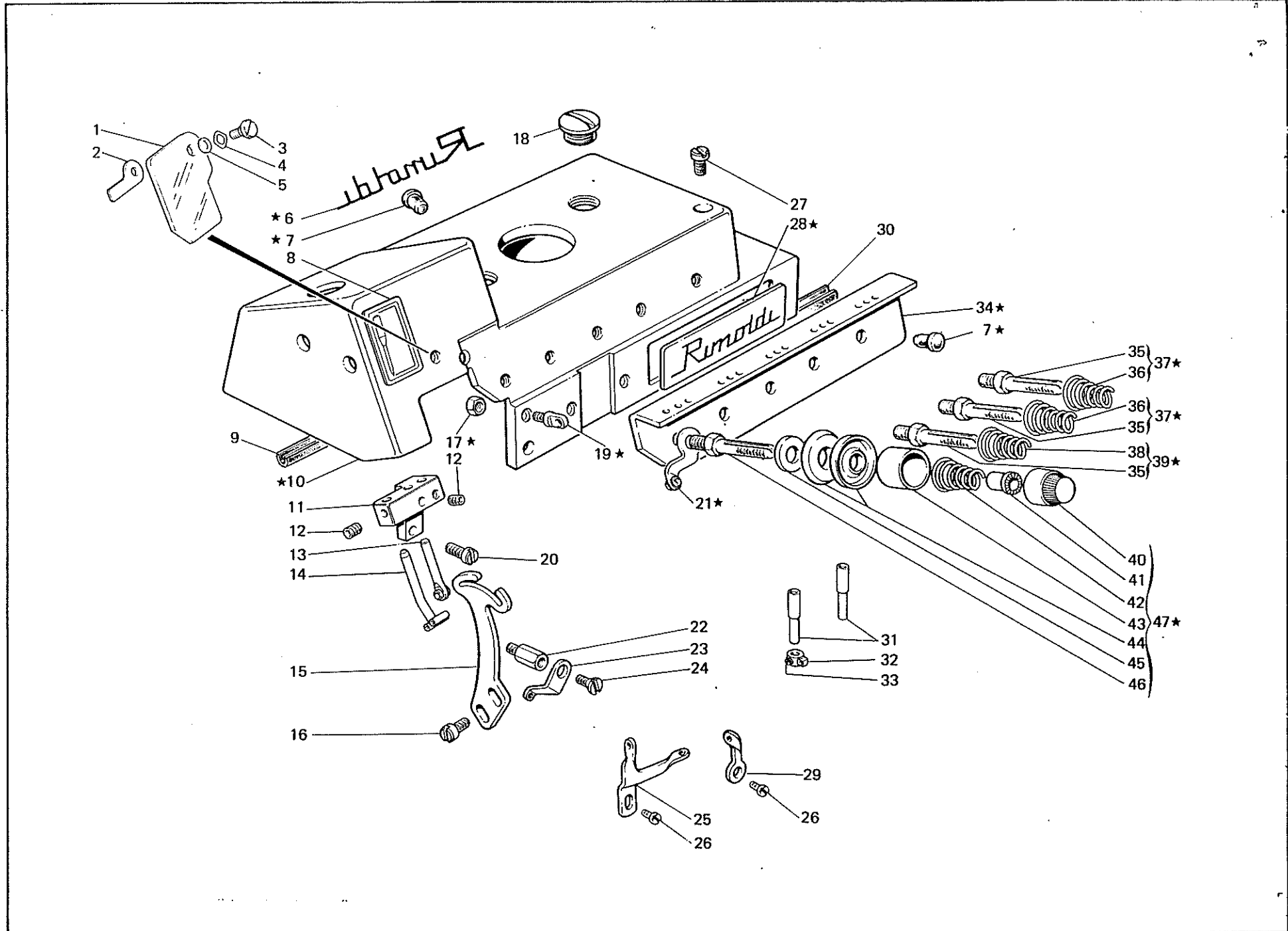


| Fig. N.<br>Abs. N. | Part. N.<br>Bestell N.<br>Piece N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE   | DESCRIPTION                                     | DESCRIPTION   | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|---|---|---|-----------|-------------|
| 15                 | 203607-2-11<br>203651-0-11<br>203668-0-11      | 1<br>1<br>1   | griffa principale<br>griffa principale<br>griffa principale | main feed dog<br>main feed dog<br>main feed dog | griffe principale<br>griffe principale<br>griffe principale |           |             |
| 14                 | <u>Tav. 3</u><br>788000-0-01                   | 1             | decalcomania sist. aghi                                     | needles syst. decalcomania                      | décalcomanie syst. aiguilles                                |           |             |
| 27                 | 203027-0-10                                    | 1             | tendifilo crochet sup.                                      | upper looper thread take-up                     | tendeur du fil crochet sup.                                 |           |             |
| 28                 | 203133-0-10                                    | 1             | tendifilo crochet inf.                                      | lower looper thread take-up                     | tendeur du fil crochet inf.                                 |           |             |
| 40                 | 203136-0-10                                    | 1             | tendifilo crochet inf.                                      | lower looper thread take-up                     | tendeur du fil crochet inf.                                 |           |             |
| ★                  | <u>Tav. 6</u><br>206393-4-00                   | 1             | gruppo manicotti com. crochet                               | control looper assembly                         | groupe manchon comm. crochet                                |           |             |
| ▲                  | 206417-4-00                                    | 1             | gruppo comando crochet sup.                                 | upper looper control ass.                       | groupe comm. crochet supérieur                              |           |             |
| 11                 | 206452-4-00                                    | 1             | gruppo manicotto con biella                                 | coupling ass. with con-rod                      | groupe manchon avec bielle                                  |           |             |
| 12                 | 206658-2-02                                    | 1             | manicotto   | coupling  | manchon   |           |             |
| 13                 | 704848-0-00                                    | 1             | rondella  | washer  | rondelle  |           |             |
| 21                 | 206412-3-00                                    | 1             | guida oscillante  | guide   | guide   |           |             |
| 23                 | <u>Tav. 7</u><br>765000-6-90                   | 2             | ago RIM 26 fin. 90  | needle RIM 26 size 90                           | aiguille RIM 26 jauge 90                                    |           |             |

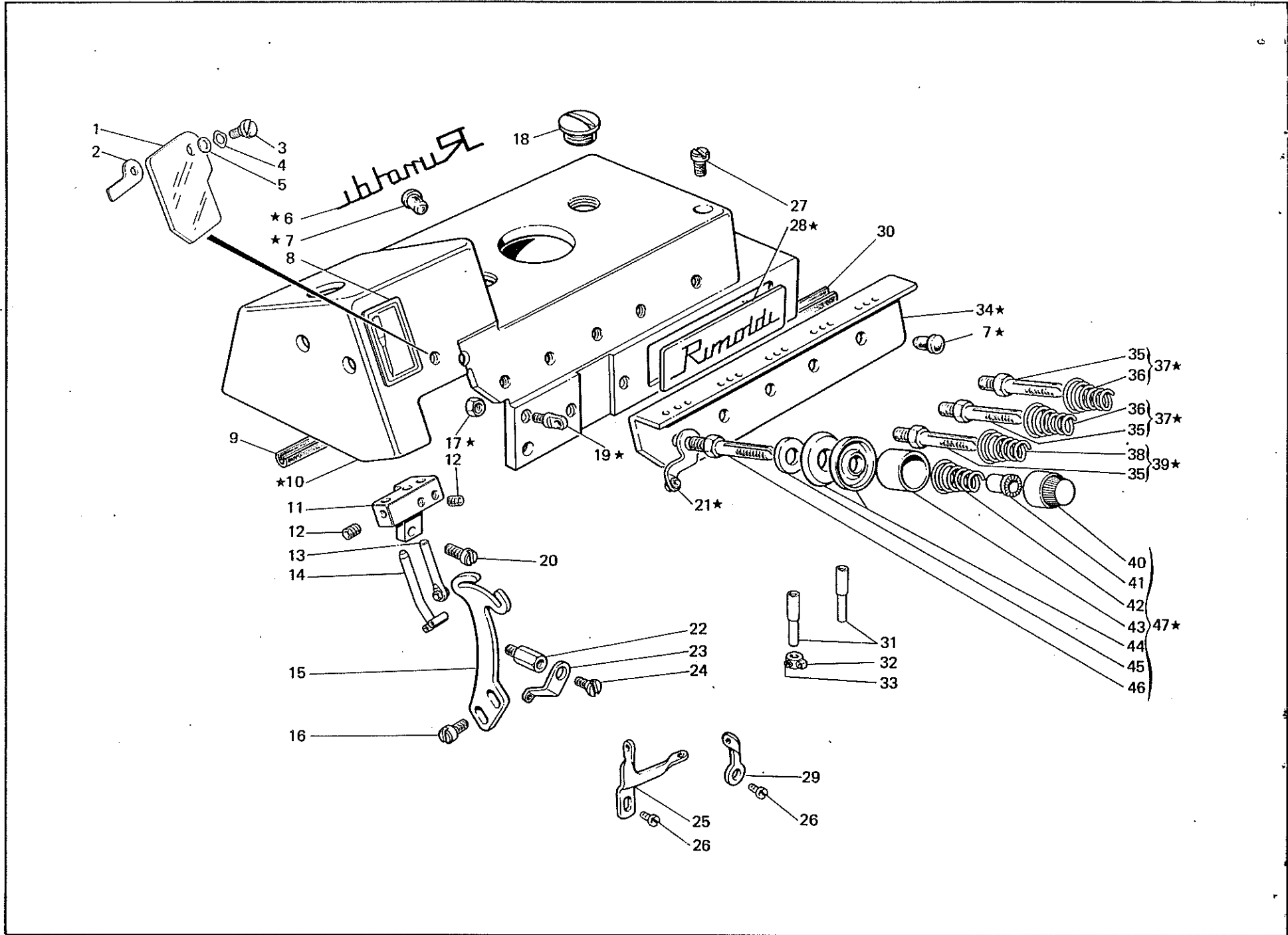




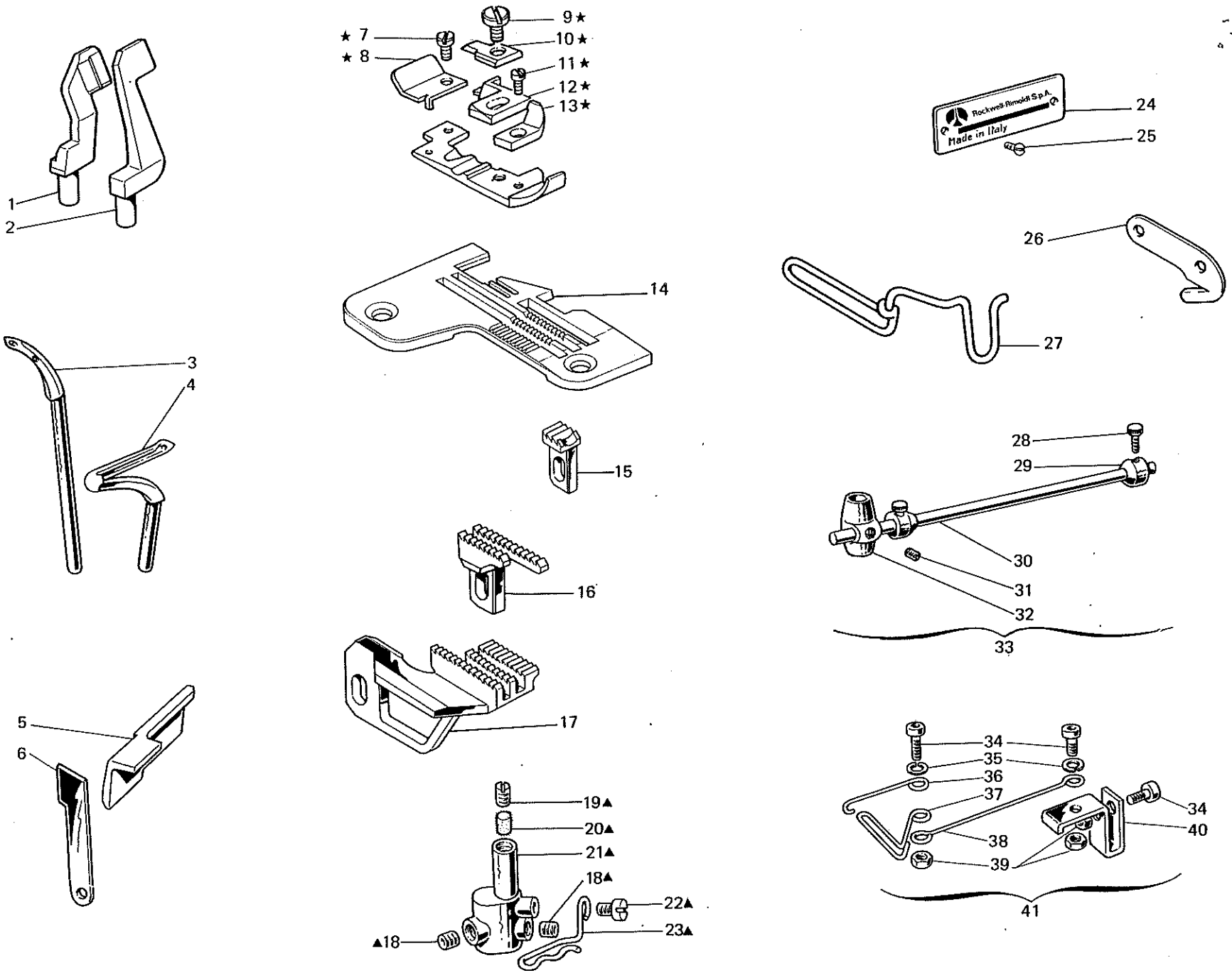
| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                   | DESCRIPTION                | DESCRIPTION                    | BENENNUNG | DESCRIPCION |
|--------------------|------------------------------------|---------------|-------------------------------|----------------------------|--------------------------------|-----------|-------------|
|                    | <u>Tav. 4</u>                      |               |                               |                            |                                |           |             |
| ▲                  | 206704-4-01                        | 1             | albero princ. con cuscinetti  | main shaft with bearing    | arbre princ. avec coussinet    |           |             |
| 2                  | 206860-0-01                        | 1             | flangia sinistra              | left flange                | flasque gauche                 |           |             |
| 4                  | 206701-2-01                        | 1             | albero principale             | main shaft                 | arbre principal                |           |             |
|                    | <u>Tav. 5</u>                      |               |                               |                            |                                |           |             |
| 21                 | 206794-0-00                        | 1             | arresto reg. esterno          | external retainer          | butée réglable externe         |           |             |
|                    | <u>Tav. 6</u>                      |               |                               |                            |                                |           |             |
| ★                  | 206394-4-00                        | 1             | gruppo manicotti com. crochet | control looper assembly    | groupe manchon comm. crochet   |           |             |
| ▲                  | 206422-4-00                        | 1             | gruppo comando crochet sup.   | upper looper control ass.  | groupe comm. crochet supérieur |           |             |
| 11                 | 206450-4-00                        | 1             | gruppo manicotto con biella   | coupling ass. with con-rod | groupe manchon avec bielle     |           |             |
| 12                 | 206648-2-02                        | 1             | manicotto                     | coupling                   | manchon                        |           |             |
| 13                 | 704840-0-00                        | 1             | rondella                      | washer                     | rondelle                       |           |             |
| 21                 | 206414-3-00                        | 1             | guida oscillante              | oscillating guide          | guide oscillant                |           |             |
|                    | <u>Tav. 7</u>                      |               |                               |                            |                                |           |             |
| 23                 | 765000-6-90                        | 2             | ago RIM 26 fin. 90            | needle RIM 26 size 90      | aiguille RIM 26 jauge 90       |           |             |
| 40                 | 206540-2-00                        | 1             | manovella alb. sup. con vite  | con-rod with screw         | bras arbre sup. avec vis       |           |             |
|                    | <u>Tav. 8</u>                      |               |                               |                            |                                |           |             |
| ●                  | 208138-4-00                        | 1             | gruppo supporto premistoffa   | presser support assembly   | groupe support pied-presseur   |           |             |
| 43                 | 202118-0-10                        | 1             | molla                         | spring                     | ressort                        |           |             |
|                    |                                    |               | PEZZI ANNULLATI               | CANCELLED PARTS            | PIECES ANNULEES                |           |             |
|                    | <u>Tav. 3</u>                      |               | ANNULLATA                     | CANCELLED                  | ANNULEE                        |           |             |
|                    | <u>Tav. 8</u>                      |               |                               |                            |                                |           |             |
| 40                 | 206882-0-00                        | 1             | distanziale                   | spacer                     | entretoise                     |           |             |
| 43                 | 205021-0-10                        | 1             | molla                         | spring                     | ressort                        |           |             |
| 45                 | 206771-0-12                        | 1             | squadretta ferma piedino      | bracket                    | équerre                        |           |             |
| 46                 | 704004-0-00                        | 1             | rondella                      | washer                     | rondelle                       |           |             |
| 47                 | 741658-2-00                        | 1             | vite                          | screw                      | vis                            |           |             |



| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Pieza N. | Ct.<br>Anzahl | DESCRIZIONE                  | DESCRIPTION                  | DESCRIPTION                  | BENENNUNG | DESCRIPCION |
|--------------------|------------------------------------|---------------|------------------------------|------------------------------|------------------------------|-----------|-------------|
| ★                  | 208105-4-00                        | 1             | coperchio superiore completo | upper cover assembly         | couvercle supérieur complet  |           |             |
| 1                  | 208221-0-00                        | 1             | piastrina protezione         | plate                        | plaquette                    |           |             |
| 2                  | 208222-0-00                        | 1             | piastrina                    | plate                        | plaquette                    |           |             |
| 3                  | 208224-0-00                        | 1             | vite                         | screw                        | vis                          |           |             |
| 4                  | 208220-0-00                        | 1             | anello elastico              | spring ring                  | anneau ressort               |           |             |
| 5                  | 704630-0-00                        | 1             | rondella                     | washer                       | rondelle                     |           |             |
| 6                  | 100305-0-10                        | 1             | decalcomania                 | décalcomania                 | décalcomanie                 |           |             |
| 7                  | 207893-0-00                        | 3             | tappo                        | plug                         | bouchon                      |           |             |
| 8                  | 788000-0-01                        | 1             | decalcomania sist. aghi      | needles syst. decalcomania   | décalcomanie syst. aiguilles |           |             |
| 9                  | 208091-0-00                        | 1             | guarnizione                  | gasket                       | garniture                    |           |             |
| 10                 | 207910-0-00                        | 1             | coperchio superiore          | upper cover                  | couvercle supérieur          |           |             |
| 11                 | 207916-0-00                        | 1             | supporto passafili aghi      | needles thread guide support | support passe-fil aiguilles  |           |             |
| 12                 | 745800-2-00                        | 2             | vite                         | screw                        | vis                          |           |             |
| 13                 | 208184-2-00                        | 1             | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 14                 | 203647-2-13                        | 1             | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 15                 | 207871-0-00                        | 1             | tendifilo                    | thread take-up               | tendeur du fil               |           |             |
| 16                 | 741558-0-00                        | 2             | vite                         | screw                        | vis                          |           |             |
| 17                 | 733503-0-00                        | 3             | dado                         | nut                          | écrou                        |           |             |
| 18                 | 207968-0-00                        | 2             | tappo                        | plug                         | bouchon                      |           |             |
| 19                 | 206711-0-00                        | 3             | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 20                 | 741956-2-00                        | 2             | vite                         | screw                        | vis                          |           |             |
| 21                 | 206713-2-00                        | 1             | passafilo                    | thread guide                 | passe-fil                    |           |             |
| 22                 | 206755-0-00                        | 1             | colonnina                    | column                       | colonne                      |           |             |
| 23                 | 202280-0-10                        | 1             | tendifilo crochet sup.       | thread take-up               | tendeur du fil               |           |             |
| 24                 | 741657-0-00                        | 2             | vite                         | screw                        | vis                          |           |             |
| 25                 | 204035-0-10                        | 1             | passafilo crochet sup.       | upper looper thread guide    | passe-fil crochet supérieur  |           |             |
| 26                 | 744631-2-00                        | 1             | vite                         | screw                        | vis                          |           |             |
| 27                 | 721484-2-00                        | 3             | vite fissa coperchio sup.    | screw                        | vis                          |           |             |
| 28                 | 207918-0-00                        | 1             | targhetta                    | plate                        | plaque                       |           |             |
| 29                 | 300827-0-10                        | 1             | tendifilo crochet inf.       | thread take-up               | tendeur du fil               |           |             |
| 30                 | 208090-0-00                        | 1             | guarnizione                  | gasket                       | garniture                    |           |             |
| 31                 | 206740-0-00                        | 2             | tubetto passafilo            | thread guide pipe            | tube passe-fil               |           |             |
| 32                 | 203135-2-10                        | 1             | passafilo con vite           | thread guide with screw      | passe-fil avec vis           |           |             |
| 33                 | 745002-0-00                        | 1             | vite                         | screw                        | vis                          |           |             |
| 34                 | 207919-0-00                        | 1             | piastra passafili            | plate                        | plaque                       |           |             |
| 35                 | 206747-0-01                        | 3             | perno                        | pin                          | pivot                        |           |             |
| 36                 | 202681-0-10                        | 2             | molla                        | spring                       | ressort                      |           |             |
| 37                 | 206343-4-00                        | 2             | tensione completa            | tension assembly             | tension complète             |           |             |
| 38                 | 202228-0-10                        | 1             | molla                        | spring                       | ressort                      |           |             |
| 39                 | 206342-4-00                        | 1             | tensione completa            | tension assembly             | tension complète             |           |             |
| 40                 | 202558-2-01                        | 4             | pomolo                       | knob                         | pommeau                      |           |             |
| 41                 | 202229-0-10                        | 4             | bussola                      | bush                         | bague                        |           |             |
| 42                 | 202227-0-10                        | 1             | molla                        | spring                       | ressort                      |           |             |
| 43                 | 202556-0-01                        | 4             | scodellino                   | cup                          | cuvette                      |           |             |
| 44                 | 300218-0-10                        | 8             | disco tensione               | tension disc                 | disque tension               |           |             |
| 45                 | 206754-0-00                        | 4             | rondella                     | washer                       | rondelle                     |           |             |
| 46                 | 208169-0-00                        | 1             | perno                        | pin                          | pivot                        |           |             |
| 47                 | 208172-4-00                        | 1             | tensione completa            | tension assembly             | tension complète             |           |             |

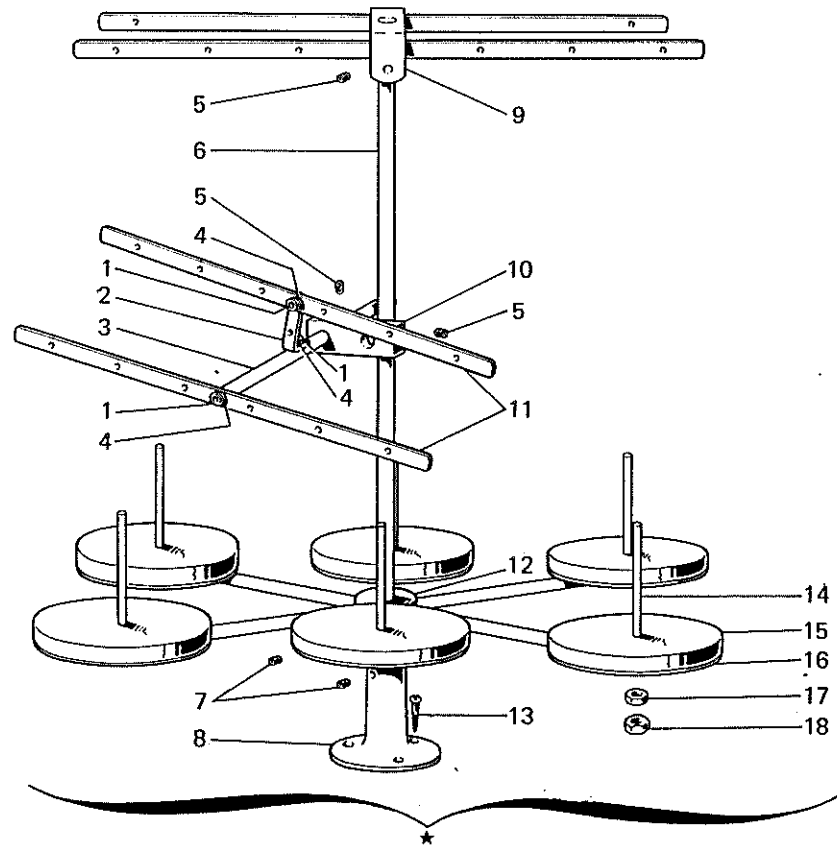


| Fig. N.<br>Abb. N.<br>▲ | Part. N.<br>Piece N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                          | DESCRIPTION                              | DESCRIPTION                               | BENENNUNG | DESCRIPCION |
|-------------------------|--|---------------|--------------------------------------|--|---|-----------|-------------|
| —                       | 208311-4-00                                    | 1             | SOLO A RICHIESTA<br>gruppo passafili | ONLY ON REQUEST<br>thread guide assembly | SEULEMENT SUR DEMANDE<br>groupe passe-fil |           |             |
| 13                      | 208179-2-00                                    | 1             | passafilo                            | thread guide                             | passe-fil                                 |           |             |
| 14                      | 208197-3-00                                    | 1             | passafilo                            | thread guide                             | passe-fil                                 |           |             |
| 17                      | 733503-0-00                                    | 3             | dado                                 | nut                                      | écrou                                     |           |             |
| 19                      | 208204-2-00                                    | 3             | passafilo                            | thread guide                             | passe-fil                                 |           |             |
| 21                      | 208185-2-00                                    | 1             | passafilo                            | thread guide                             | passe-fil                                 |           |             |

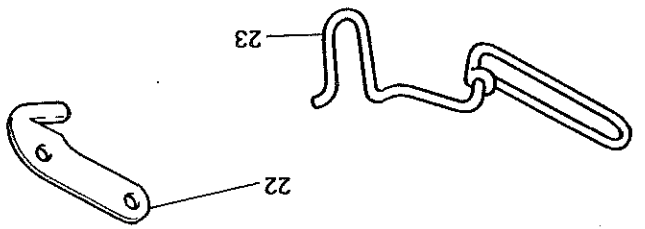
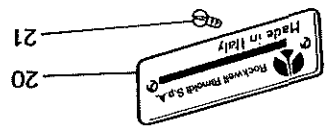
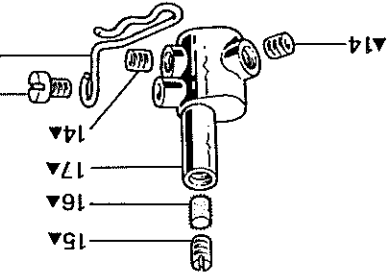
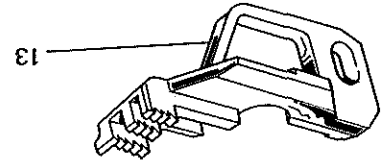
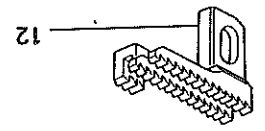
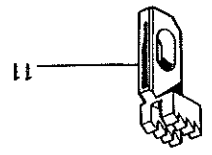
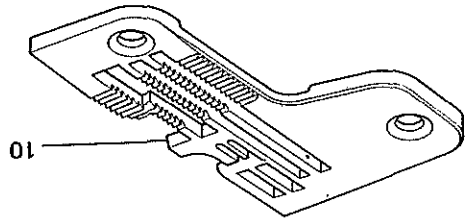
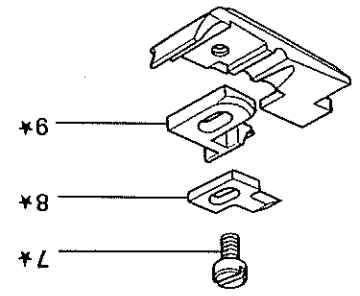
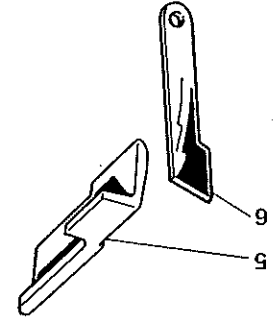
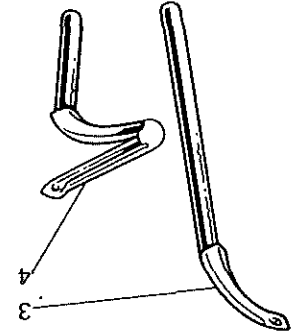
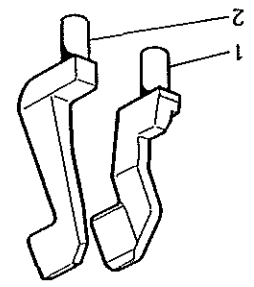


| Fig. N.<br>Abb. N. | Part. N.<br>Pezza N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                   | DESCRIPTION                     | DESCRIPTION                           | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|-------------------------------|---------------------------------|---------------------------------------|-----------|-------------|
| ★                  | 207235-3-00                                    | 1             | piedino completo              | presserfoot assembly            | pied-presseur complet                 |           |             |
| ▲                  | 207513-4-00                                    | 1             | morsetto porta aghi completo  | needles clamp assembly          | porte-aiguilles complet               |           |             |
| 1                  | 207993-0-00                                    | 1             | salva ago                     | rear needle guard               | protège-aiguille                      |           |             |
| 2                  | 207996-0-00                                    | 1             | spingi asola                  | front needle guard              | pare-boucle                           |           |             |
| 3                  | 206309-0-00                                    | 1             | crochet superiore             | upper looper                    | crochet supérieur                     |           |             |
| 4                  | 202095-0-11                                    | 1             | crochet inferiore             | lower looper                    | crochet inférieur                     |           |             |
| 5                  | 202143-0-10                                    | 2             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
| 6                  | 202146-0-10                                    | 2             | coltello inferiore            | lower knife                     | couteau inférieur                     |           |             |
| 7                  | 741413-2-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 8                  | 203025-0-10                                    | 1             | piastrina                     | plate                           | plaque                                |           |             |
| 9                  | 741675-2-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 10                 | 203772-0-11                                    | 1             | staffa                        | bracket                         | bride                                 |           |             |
| 11                 | 207236-0-00                                    | 1             | linguetta                     | tongue                          | langnette                             |           |             |
| 12                 | 741431-2-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 13                 | 203112-0-11                                    | 1             | blocchetto                    | block                           | bloc                                  |           |             |
| 14                 | 207571-0-00                                    | 1             | placca ago larg. costa 5,5 mm | needle plate width bight 5,5 mm | plaque à aiguille larg. surjet 5,5 mm |           |             |
| 15                 | 203612-0-10                                    | 1             | griffino                      | feed dog                        | petite griffe                         |           |             |
| 16                 | 207243-0-00                                    | 1             | griffa sussidiaria            | subsidiary feed dog             | griffe subsidiaire                    |           |             |
| 17                 | 207193-0-00                                    | 1             | griffa principale             | main feed dog                   | griffe principale                     |           |             |
| 18                 | 745810-2-00                                    | 2             | vite                          | screw                           | vis                                   |           |             |
| 19                 | 727021-0-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 20                 | 778206-0-00                                    | 1             | stoppino                      | wick                            | mèche                                 |           |             |
| 21                 | 207523-2-00                                    | 1             | morsetto porta aghi           | needles clamp                   | porte-aiguilles                       |           |             |
| 22                 | 741415-2-00                                    | 1             | vite                          | screw                           | vis                                   |           |             |
| 23                 | 207542-0-00                                    | 1             | guidafilo                     | thread guide                    | guide-fil                             |           |             |
| 24                 | 780277-0-40                                    | 1             | targhetta classe testa        | head class plate                | plaque classe tête                    |           |             |
| 25                 | 202165-0-10                                    | 2             | vite                          | screw                           | vis                                   |           |             |
| 26                 | 202194-0-10                                    | 1             | piastrina                     | plate                           | plaque                                |           |             |
| 27                 | 990694-0-00                                    | 1             | salvadita                     | protection                      | protection                            |           |             |
| 28                 | 990596-0-10                                    | 2             | vite                          | screw                           | vis                                   |           |             |
| 29                 | 990594-2-00                                    | 2             | anello di registro            | adjustment ring                 | bague de réglage                      |           |             |
| 30                 | 991226-0-00                                    | 1             | asta                          | rod                             | tige                                  |           |             |
| 31                 | 729024-2-00                                    | 2             | vite                          | screw                           | vis                                   |           |             |
| 32                 | 991153-2-00                                    | 1             | supporto                      | support                         | support                               |           |             |
| 33                 | 991228-4-00                                    | 1             | portarotolo completo          | roll carrier assembly           | porte-rouleau complet                 |           |             |
| 34                 | 722420-2-00                                    | 3             | vite                          | screw                           | vis                                   |           |             |
| 35                 | 703003-0-00                                    | 2             | rondella elastica             | spring washer                   | rondelle élastique                    |           |             |
| 36                 | 991222-0-00                                    | 1             | asta di regolazione           | adjustment rod                  | tige de réglage                       |           |             |
| 37                 | 991221-0-00                                    | 1             | guida fettuccia               | guide                           | guide                                 |           |             |
| 38                 | 991220-0-00                                    | 1             | asta centrale                 | central rod                     | tige centrale                         |           |             |
| 39                 | 746003-0-00                                    | 3             | dado                          | nut                             | écrou                                 |           |             |
| 40                 | 991223-0-00                                    | 1             | supporto                      | support                         | support                               |           |             |
| 41                 | 991225-4-00                                    | 1             | guida fettuccia completa      | guide assembly                  | guide complet                         |           |             |
|                    |  |               | <b>SOLO A RICHIESTA</b>       | <b>ONLY ON REQUEST</b>          | <b>SEULEMENT SUR DEMANDE</b>          |           |             |
| 3                  | 206208-0-00                                    | 1             | crochet superiore             | upper looper                    | crochet supérieur                     |           |             |
| 4                  | 202094-0-11                                    | 1             | crochet inferiore             | lower looper                    | crochet inférieur                     |           |             |
| 5                  | 202142-0-10                                    | 1             | coltello superiore            | upper knife                     | couteau supérieur                     |           |             |
| 14                 | 207241-0-01                                    | 1             | placca ago larg. costa 5,5 mm | needle plate width bight 5,5 mm | plaque à aiguille larg. surjet 5,5 mm |           |             |
|                    | 207535-0-00                                    | 1             | placca ago larg. costa 6 mm   | needle plate width bight 6 mm   | plaque à aiguille larg. surjet 6 mm   |           |             |
|                    | 207536-0-00                                    | 1             | placca ago larg. costa 4,5 mm | needle plate width bight 4,5 mm | plaque à aiguille larg. surjet 4,5 mm |           |             |

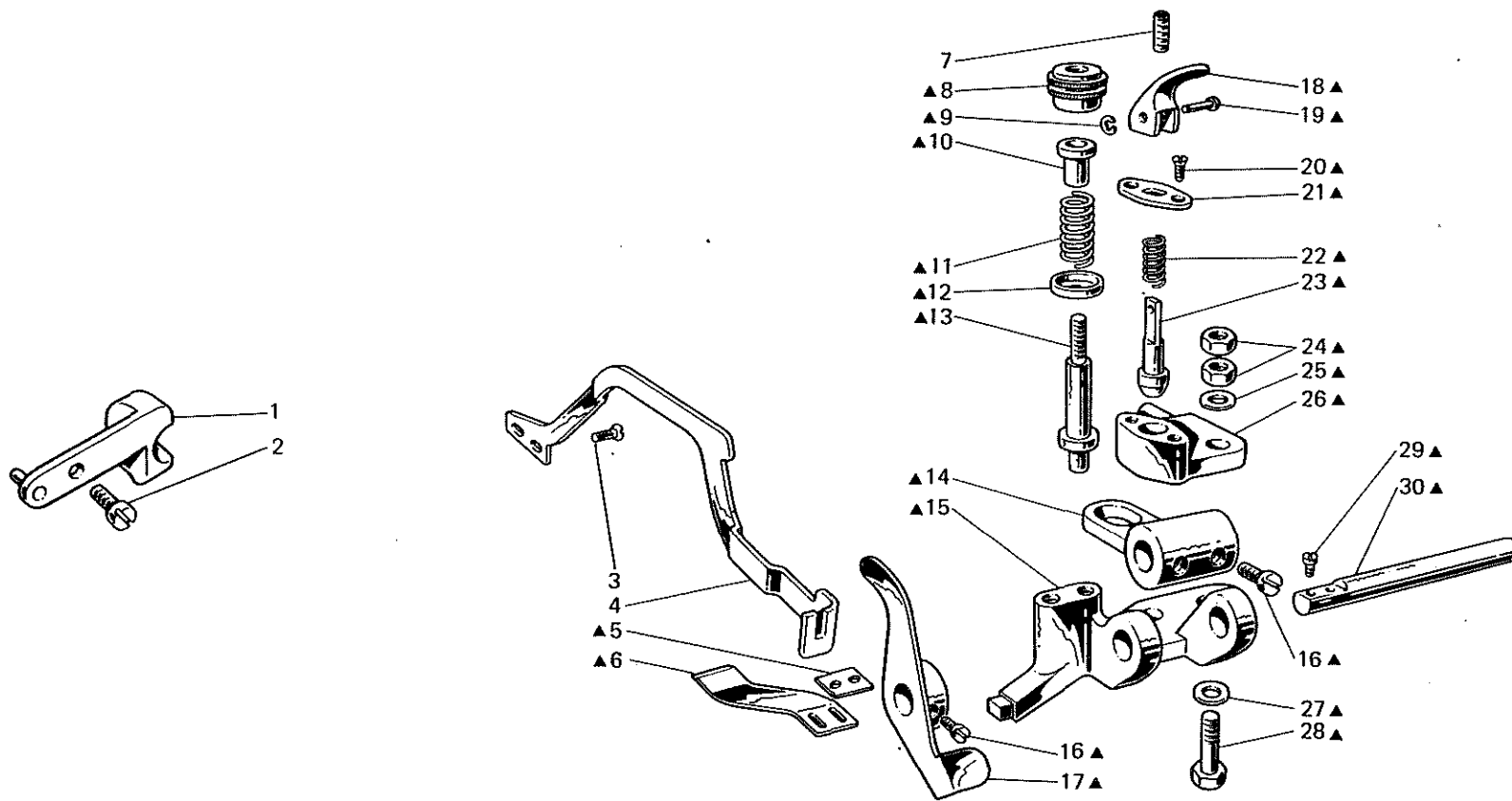




| Fig. N.<br>Abb. N. | Part. N.<br>Piece N.<br>Bestell N.<br>Pieza N. | Qt.<br>Anzahl | DESCRIZIONE                    | DESCRIPTION                       | DESCRIPTION                    | BENENNUNG | DESCRIPTION |
|--------------------|--|---------------|--------------------------------|-----------------------------------|--------------------------------|-----------|-------------|
| ★                  | 991135-5-00                                    | 1             | porta bobine compl. (5-6 fili) | bobbin carrier ass. (5-6 threads) | porte bobine compl. (5-6 fils) |           |             |
| 1                  | 722431-2-00                                    | 3             | vite                           | screw                             | vis                            |           |             |
| 2                  | 991107-2-00                                    | 1             | squadretta                     | bracket                           | équerre                        |           |             |
| 3                  | 991106-2-00                                    | 1             | asta                           | rod                               | tige                           |           |             |
| 4                  | 703005-0-00                                    | 3             | rondella                       | washer                            | rondelle                       |           |             |
| 5                  | 729034-2-00                                    | 3             | vite                           | screw                             | vis                            |           |             |
| 6                  | 991113-0-00                                    | 1             | asta principale                | main rod                          | tige principale                |           |             |
| 7                  | 729054-2-00                                    | 3             | vite                           | screw                             | vis                            |           |             |
| 8                  | 991114-2-00                                    | 1             | basetta con vite               | base with screw                   | base avec vis                  |           |             |
| 9                  | 991139-3-00                                    | 1             | telaietto sup. completo        | upper frame assembly              | bâti supérieur complet         |           |             |
| 10                 | 991128-2-00                                    | 1             | blochetto                      | block                             | bloc                           |           |             |
| 11                 | 991137-2-00                                    | 2             | telaietto con bussole          | frame with bush                   | bâti avec bague                |           |             |
| 12                 | 991144-3-00                                    | 1             | mozzo con aste                 | hub with rods                     | moyeu avec tiges               |           |             |
| 13                 | 731107-2-00                                    | 3             | vite da legno                  | screw                             | vis                            |           |             |
| 14                 | 991111-2-00                                    | 6             | astina                         | rod                               | tige                           |           |             |
| 15                 | 991179-0-00                                    | 6             | disco                          | disc                              | disque                         |           |             |
| 16                 | 991112-0-00                                    | 6             | piatto                         | disc                              | plateau                        |           |             |
| 17                 | 733508-2-00                                    | 6             | dado                           | nut                               | écrou                          |           |             |
| 18                 | 925433-0-00                                    | 6             | dado                           | nut                               | écrou                          |           |             |



| Fig. N.<br>Abb. N. | Part. N.<br>Bestell N.<br>Piece N.<br>Pieza N. | Ct.<br>Anzahl | DESCRIZIONE                 | DESCRIPTION                   | DESCRIPTION                         | BENENNUNG | DESCRIPCION |
|--------------------|--|---------------|-----------------------------|-------------------------------|-------------------------------------|-----------|-------------|
| ★                  | 206135-3-00                                    | 1             | piedino completo            | presserfoot assembly          | piéd-presseur complet               |           |             |
| ▲                  | 207512-4-00                                    | 1             | morsetto porta aghi compl.  | needles clamp assembly        | porte-aiguilles complet             |           |             |
| 1                  | 207994-0-00                                    | 1             | salva ago                   | rear needle guard             | protège-aiguille                    |           |             |
| 2                  | 207997-0-00                                    | 1             | spingi a sola               | front needle guard            | pare-boucle                         |           |             |
| 3                  | 206208-0-00                                    | 1             | crochet superiore           | upper looper                  | crochet supérieur                   |           |             |
| 4                  | 202094-0-11                                    | 1             | crochet inferiore           | lower looper                  | crochet inférieur                   |           |             |
| 5                  | 202932-0-10                                    | 1             | coltello superiore          | upper knife                   | couteau supérieur                   |           |             |
| 6                  | 203012-0-10                                    | 1             | coltello inferiore          | lower knife                   | couteau inférieur                   |           |             |
| 7                  | 741675-2-00                                    | 1             | vite                        | screw                         | vis                                 |           |             |
| 8                  | 203772-0-11                                    | 1             | staffa                      | bracket                       | bride                               |           |             |
| 9                  | 206134-0-00                                    | 1             | linguetta                   | tongue                        | languette                           |           |             |
| 10                 | 206137-0-00                                    | 1             | placca ago larg. costa 6 mm | needle plate width bight 6 mm | plaque à aiguille larg. surjet 6 mm |           |             |
| 11                 | 203544-0-10                                    | 1             | griffino                    | feed dog                      | petite griffe                       |           |             |
| 12                 | 206139-0-00                                    | 1             | griffa sussidiaria          | subsidiary feed dog           | griffe subsidiaire                  |           |             |
| 13                 | 206138-0-00                                    | 1             | griffa principale           | main feed dog                 | griffe principale                   |           |             |
| 14                 | 745810-2-00                                    | 2             | vite                        | screw                         | vis                                 |           |             |
| 15                 | 727021-0-00                                    | 1             | vite                        | screw                         | vis                                 |           |             |
| 16                 | 778206-0-00                                    | 1             | stoppino                    | wick                          | mèche                               |           |             |
| 17                 | 207522-2-00                                    | 1             | morsetto porta aghi         | needles clamp                 | plaque à aiguilles                  |           |             |
| 18                 | 741415-2-00                                    | 1             | vite                        | screw                         | vis                                 |           |             |
| 19                 | 207542-0-00                                    | 1             | guidafilo                   | thread guide                  | guide-fil                           |           |             |
| 20                 | 780365-0-40                                    | 1             | targhetta classe testa      | head class plate              | plaque classe tête                  |           |             |
| 21                 | 202165-0-10                                    | 2             | vite                        | screw                         | vis                                 |           |             |
| 22                 | 202194-0-10                                    | 1             | piastrina                   | plate                         | plaque                              |           |             |
| 23                 | 990694-0-00                                    | 1             | salvadita                   | protection                    | protection                          |           |             |
|                    |  |               | <b>SOLO A RICHIESTA</b>     | <b>ONLY ON REQUEST</b>        | <b>SEULEMENT SUR DEMANDE</b>        |           |             |
| 5                  | 207001-2-00                                    | 1             | coltello superiore          | upper knife                   | couteau supérieur                   |           |             |
| 6                  | 207016-2-00                                    | 1             | coltello inferiore          | lower knife                   | couteau inférieur                   |           |             |
| 10                 | 206117-0-00                                    | 1             | placca ago larg. costa 6 mm | needle plate width bight 6 mm | plaque à aiguille larg. surjet 6 mm |           |             |
|                    | 206118-0-00                                    | 1             | placca ago larg. costa 5 mm | needle plate width bight 5 mm | plaque à aiguille larg. surjet 5 mm |           |             |
|                    | 206119-0-00                                    | 1             | placca ago larg. costa 5 mm | needle plate width bight 5 mm | plaque à aiguille larg. surjet 5 mm |           |             |
|                    |  |               | <b>PEZZI ANNULLATI</b>      | <b>CANCELLED PARTS</b>        | <b>PIECES ANNULEES</b>              |           |             |
| 30                 | <u>Tav. 1</u><br>202398-0-10                   | 1             | tappo                       | plug                          | bouchon                             |           |             |



| N. V. N. | Part. N.<br>Bestell N.<br>Piece N.<br>Pieza N. | Cl.<br>Anzahl | DESCRIZIONE            | DESCRIPTION             | DESCRIPTION              | BENENNUNG | DESCRIPCION |
|----------|--|---------------|------------------------|-------------------------|--------------------------|-----------|-------------|
| ▲        | 204915-4-13                                    | 1             | pieghettatore completo | folding device assembly | disp. du plissage compl. |           |             |
| 1        | 203193-2-10                                    | 1             | squadretta di fermo    | bracket                 | équerre                  |           |             |
| 2        | 721443-2-00                                    | 1             | vite                   | screw                   | vis                      |           |             |
| 3        | 720431-2-00                                    | 2             | vite                   | screw                   | vis                      |           |             |
| 4        | 208058-0-00                                    | 1             | leva pieghettatore     | folding lever           | levier du plissage       |           |             |
| 5        | 204964-0-00                                    | 1             | piastrina              | sheet                   | plaquette                |           |             |
| 6        | 205468-0-00                                    | 1             | lamina                 | sheet                   | plaque                   |           |             |
|          | 205469-0-00                                    | 1             | lamina                 | sheet                   | plaque                   |           |             |
| 7        | 729013-2-00                                    | 1             | vite                   | screw                   | vis                      |           |             |
| 8        | 200699-0-10                                    | 1             | pomolo                 | knob                    | pommeau                  |           |             |
| 9        | 700205-0-00                                    | 1             | anello                 | ring                    | anneau                   |           |             |
| 10       | 200074-0-10                                    | 1             | bussola                | bush                    | bague                    |           |             |
| 11       | 204937-0-10                                    | 1             | molla                  | spring                  | ressort                  |           |             |
| 12       | 200821-0-10                                    | 1             | scodellino             | cup                     | cuvette                  |           |             |
| 13       | 200698-0-10                                    | 1             | perno                  | pin                     | pivot                    |           |             |
| 14       | 204926-0-10                                    | 1             | leva                   | lever                   | levier                   |           |             |
| 15       | 204914-0-10                                    | 1             | corpo pieghettatore    | folding device body     | corps du plissage        |           |             |
| 16       | 721434-2-00                                    | 4             | vite                   | screw                   | vis                      |           |             |
| 17       | 204924-2-10                                    | 1             | leva                   | lever                   | levier                   |           |             |
| 18       | 206909-0-00                                    | 1             | leva                   | lever                   | levier                   |           |             |
| 19       | 202100-0-10                                    | 1             | spina                  | pin                     | goupille                 |           |             |
| 20       | 744533-0-00                                    | 2             | vite                   | screw                   | vis                      |           |             |
| 21       | 204935-0-10                                    | 1             | piastrina              | plate                   | plaquette                |           |             |
| 22       | 204938-0-10                                    | 1             | molla                  | spring                  | ressort                  |           |             |
| 23       | 204936-0-10                                    | 1             | puntale                | pin                     | pivot                    |           |             |
| 24       | 746021-2-00                                    | 2             | dado                   | nut                     | écrou                    |           |             |
| 25       | 704216-2-00                                    | 1             | rondella               | washer                  | rondelle                 |           |             |
| 26       | 204927-0-10                                    | 1             | sostegno               | support                 | support                  |           |             |
| 27       | 704424-2-00                                    | 1             | rondella               | washer                  | rondelle                 |           |             |
| 28       | 204934-0-10                                    | 1             | vite a perno           | screw                   | vis                      |           |             |
| 29       | 741675-2-00                                    | 2             | vite                   | screw                   | vis                      |           |             |
| 30       | 204918-0-10                                    | 1             | perno                  | pin                     | pivot                    |           |             |

