

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
51285	Cloth Plate End Cover, for Style 51200 V- - -	61
51290	Main Shaft Bushing, inner right, for Styles 51200 A, 51200 B, 51200 C, 51200 D, 51200 G, 51200 H, 51200 J, 51200 U, 51200 V, 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 G, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 AC, 51600 A, 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 T, also main shaft bushing, inner left, for Style 51400 G - - - - -	27
51290 A	Main Shaft Bushing, outer right, for Styles 51200 A, 51200 B, 51200 C, 51200 D, 51200 G, 51200 H, 51200 J, 51200 U, 51200 V, 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 G, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 AC, 51600 A, 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 T - - - - -	27
51290 D	Main Shaft Bushing, outer left, for Styles 51200 A, 51200 B, 51200 C, 51200 D, 51200 G, 51200 H, 51200 J, 51200 U, 51200 V, 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 G, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 AC, 51600 A, 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 T - - - - -	27
51290 E	Main Shaft Bushing, inner left, for Styles 51200 A, 51200 B, 51200 C, 51200 D, 51200 G, 51200 H, 51200 J, 51200 U, 51200 V, 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 AC, 51600 A, 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 T -	27
51290 J	Main Shaft Bushing, inner left, for Styles 51200 K, 51200 L, 51200 M, 51200 N, 51200 R, 51200 S, 51200 T, 51400 P, 51400 Q, 51400 R, 51400 S, 51400 T, 51400 U, 51400 V, 51400 W, 51400 X, 51400 Y, 51400 AA, 51400 AB, 51700 J, 51700 K, 51700 L, 51700 M, 51700 N, 51700 P, 51700 Q, 51700 R, 51700 U- - - - -	27
51290 K	Main Shaft Bushing, outer left, for Styles 51200 K, 51200 L, 51200 M, 51200 N, 51200 R, 51200 S, 51200 T, 51400 P, 51400 Q, 51400 R, 51400 S, 51400 T, 51400 U, 51400 V, 51400 W, 51400 X, 51400 Y, 51400 AA, 51400 AB, 51700 J, 51700 K, 51700 L, 51700 M, 51700 N, 51700 P, 51700 Q, 51700 R, 51700 U; also inner right, for Styles 51200 K, 51200 L, 51200 M, 51200 N, 51200 R, 51200 S, 51200 T, 51400 P, 51400 Q, 51400 R, 51400 S, 51400 T, 51400 U, 51400 V, 51400 W, 51400 X, 51400 Y, 51400 AA, 51400 AB, 51700 J, 51700 K, 51700 L, 51700 P, 51700 Q, 51700 R- - - - -	27

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
51290 L	Main Shaft Bushing, outer right, for Styles 51200 K, 51200 L, 51200 M, 51200 N, 51200 R, 51200 S, 51200 T, 51400 P, 51400 Q, 51400 R, 51400 S, 51400 T, 51400 U, 51400 V, 51400 W, 51400 X, 51400 Y, 51400 AA, 51400 AB, 51700 J, 51700 K, 51700 L, 51700 M, 51700 N, 51700 P, 51700 Q, 51700 R, 51700 U- - - - -	27
51290 M	Main Shaft Bushing, inner, right, for Styles 51700 M, 51700 N, 51700 U - - - - -	27
*51290 N	Main Shaft Bushing Housing, includes bushing, for Styles 51200 A, 51200 B, 51200 C, 51200 D, 51200 G, 51200 H, 51200 J, 51200 U, 51200 V, 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 G, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 AC, 51600 A, 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 T - - - - -	56
*51290 P	Main Shaft Bushing Housing, includes bushing, for Styles 51200 K, 51200 L, 51200 M, 51200 N, 51200 R, 51200 S, 51200 T, 51400 P, 51400 Q, 51400 R, 51400 S, 51400 T, 51400 U, 51400 V, 51400 W, 51400 X, 51400 Y, 51400 AA, 51400 AB, 51700 J, 51700 K, 51700 L, 51700 M, 51700 N, 51700 P, 51700 Q, 51700 R, 51700 U - - - - -	56
51291	Main Shaft Bushing Housing Screws No.22569 B Looper Thread Guard, for Style 51400 G (screw No. 22711) - - - - -	48
51292	Tension Post- - - - -	18
51292 A	Tension Post Ferrule- - - - -	18
51292 C	Tension Post Regulating Nut - - - - -	25
51292 D	Thread Tension Eyelet (insert, No. 668-7, insert ferrule No. 668-12)- - - - -	18
51292 E	Looper Thread Tension Eyelet, for Style 51400 G (insert No. 668-7, insert Ferrule No. 668-12) - - - - -	18
51292 F-1	Tension Spring, .016 inch diameter wire, for looper threads- - - - -	32
51292 F-2	Tension Spring, .022 inch diameter wire, for looper threads- - - - -	32
51292 F-4	Tension Spring, .026 inch diameter wire, for needle threads- - - - -	32
51292 F-5	Tension Spring, .031 inch diameter wire, for needle threads- - - - -	32
51292 F-8	Tension Spring, .037 inch diameter wire, for needle threads- - - - -	32

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
51293 A	Crank Chamber Oil Tube, for outer right main shaft bearing on Styles 51200 A, 51200 B, 51200 C, 51200 D, 51200 G, 51200 H, 51200 J, 51200 U, 51200 V, 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 G, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 AC, 51600 A, 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 T- - - - -	47
51293 B	Crank Chamber Oil Tube Clamp, for Styles 51200 A, 51200 B, 51200 C, 51200 D, 51200 G, 51200 H, 51200 J, 51200 U, 51200 V, 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 G, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 AC, 51600 A, 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 T (screw No. 22769)- - - - -	31
51293 K	Crank Chamber Oil Tube, for inner left main shaft bearing on Styles 51700 C, 51700 D, 51700 E, 51700 G, 51700 H- - - - -	46
51293 L	Main Shaft Bearing Oil Tube, for Style 51400 G- - - - -	46
51293 M	Looper Rocker Stud Oil Tube, for Styles 51200 K, 51200 L, 51200 M, 51200 N, 51200 R, 51200 S, 51200 T, 51400 P, 51400 Q, 51400 R, 51400 S, 51400 T, 51400 U, 51400 V, 51400 W, 51400 X, 51400 Y, 51400 AA, 51400 AB (screw No. 22829, coupling No. 61294 X) - - - - -	46
51293 N	Looper Rocker Stud Oil Tube, for Styles 51700 J, 51700 K, 51700 L, 51700 M, 51700 N, 51700 P, 51700 Q, 51700 R, 51700 U (screw No. 22829, coupling No. 61294 X) - - - - -	47
51293 P	Feed Rocker, Feed Lift Eccentric and Looper Avoid Eccentric Oil Tube, for Styles 51200 K, 51200 L, 51200 M, 51200 N, 51200 R, 51200 S, 51200 T, 51400 P, 51400 Q, 51400 R, 51400 S, 51400 T, 51400 U, 51400 V, 51400 W, 51400 X, 51400 Y, 51400 AA, 51400 AB (plug screw No. 88 A, coupling No. 61294 X)- - - - -	46
51293 Q	Left Main Shaft Bearing Oil Tube for Styles 51200 K, 51200 L, 51200 M, 51200 N, 51200 R, 51200 S, 51200 T, 51400 P, 51400 Q, 51400 R, 51400 S, 51400 T, 51400 U, 51400 V, 51400 W, 51400 X, 51400 Y, 51400 AA, 51400 AB, 51700 J, 51700 K, 51700 L, 51700 M, 51700 N, 51700 P, 51700 Q, 51700 R, 51700 U (plug screw No. 88 A, coupling No. 61294 X)- - - - -	46
51293 R	Feed Rocker, Feed Lift Eccentric and Looper Avoid Eccentric Oil Tube, for Styles 51700 J, 51700 K, 51700 L, 51700 M, 51700 N, 51700 P, 51700 Q, 51700 R, 51700 U (plug screw No. 88 A, coupling No. 61294 X)- - - - -	47

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
51294 A	Oil Drain Clamp Spring- - - - -	53
51294 F	Oil Tube Coupling, for attaching oil tubes to oil reservoir on Styles 51200 K, 51200 L, 51200 M, 51200 N, 51200 R, 51200 S, 51200 T, 51400 P, 51400 Q, 51400 R, 51400 S, 51400 T, 51400 U, 51400 V, 51400 W, 51400 X, 51400 Y, 51400 AA, 51400 AB, 51700 J, 51700 K, 51700 L, 51700 M, 51700 N, 51700 P, 51700 Q, 51700 R, 51700 U- - - - -	19
51294 G	Main Oil Reservoir, for Styles 51200 U, 51200 V (screw No. 93)- - - - -	61
51295	Isolated Insulators, for "II" installation- - -	29
51296	Machine Base Dowel Pin, front and rear left - -	29
51296 A	" " " " rear right- - - - -	29
51301 A	Cloth Plate, for Styles 51200 C, 51200 G, 51200 H, 51200 J, 51400 H, 51400 J, 51600 A (screw No. 80) - - - - -	60
51301 B	Cloth Plate, for Styles 51200 M, 51200 R, 51200 S, 51200 T, 51400 V, 51400 W (screw, 3/32 inch long, No. 80, screw, 21/32 inch long, No. 22574)- - - - -	60
51321 A	Pulley, grooved for round belt, working diameter 2 1/2 inches, for Styles 51200 B, 51200 C, 51200 J, 51200 U, 51200 V, 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 G, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 AC, 51600 A, 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 M, 51700 T, 51700 U (spot screw No. 22597, set screw No. 22597 A) - - - - -	43
51321 B	Pulley, grooved for No. 2 "V" Belt (spot screw No. 22597, set screw No. 22597 A) - - - - -	43
51401 C	Puller Cloth Plate, for Style 51400 G (screw No. 22839)- - - - -	56
51401 D	Cloth Plate, for Styles 51400 A, 51400 E, 51400 K (screw No. 80)- - - - -	60
51401 H	Cloth Plate, for Style 51400 G (screw No. 80) -	60
51402	Cloth Plate Slide, front, for Styles 51400 A, 51400 E, 51400 K (cloth plate slide spring No. 380, cloth plate slide spring screw No. 357) - - - - -	56
51404	Parallel Take-up Cast-off, for Style 51400 G (screw No. 22833) - - - - -	19
51405-16	Feed Dog, for Nos. 16 and 18 gauge Styles 51400 A, 51400 P- - - - -	8
51405 A-8	Feed Dog, for Nos. 6 and 8 gauge Styles 51400 A, 51400 P- - - - -	7
51405 A-10	Feed Dog, for Nos. 10 and 12 gauge Styles 51400 A, 51400 P- - - - -	7
51405B-32	Feed Dog, for No. 32 gauge Styles 51400 D, 51400 S - - - - -	8

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
51405 B-48	Feed Dog, for No. 48 gauge Styles 51400 B, 51400 Q, 51400 S- - - - -	9
51405 C-48	Feed Dog, for No. 48 gauge Styles 51400 C, 51400 M, 51400 N, 51400 R, 51400 AA, 51400 AB- - - - -	9
51405 E-8	Feed Dog, for Nos. 8, 10 and 12 gauge Styles 51400 E, 51400 T- - - - -	8
51405 E-16	Feed Dog, for No. 16 gauge Styles 51400 E, 51400 T - - - - -	8
51405 F-32	Feed Dog, for No. 32 gauge Styles 51400 F, 51400 U, 51400 Y- - - - -	8
51405 K-26	Feed Dog, for Nos. 24 and 26 gauge Styles 51400 K, 51400 X- - - - -	8
51408-6	Feed Dog Screw No. 22528 Looper, front, for No. 6 gauge Styles 51400 A, 51400 P- - - - -	16
51408-8	Looper front, for Nos. 8 gauge Styles 51400 A, 51400 E, 51400 P, 51400 T- - - - -	16
51408-10	Looper, front, for Nos. 10 gauge Styles 51400 A, 51400 E, 51400 P, 51400 T- - - - -	16
51408-12	Looper, front, for No. 12 gauge Styles 51400 A, 51400 E, 51400 P, 51400 T, 51400 AC- - - - -	16
51408-16	Looper, front, for No. 16 gauge Styles 51400 A, 51400 E, 51400 G, 51400 P, 51400 T, 51400 AC - - - - -	16
51408-18	Looper, front, for No. 18 gauge Styles 51400 A, 51400 G, 51400 P - - - - -	16
51408-24	Looper, front, for No. 24 gauge Styles 51400 G, 51400 K, 51400 X - - - - -	16
51408-26	Looper, front, for No. 26 gauge Styles 51400 J, 51400 K, 51400 W, 51400 X- - - - -	16
51408-32	Looper, front, for No. 32 gauge Styles 51400 D, 51400 F, 51400 S, 51400 U, 51400 Y, 51700 L- - - - -	16
51408-40	Looper, front, for No. 40 gauge, Style 51700 L - - - - -	16
51408-48	Looper, front, for No. 48 gauge Styles 51400 B, 51400 C, 51400 D, 51400 M, 51400 N, 51400 Q, 51400 R, 51400 S, 51400 AA, 51400 AB- - - - -	16
51408 A-16	Looper, front, for No. 16 gauge Styles 51400 H, 51400 V- - - - -	16
51409	Looper, for Styles 51200 A, 51200 G, 51200 K, 51200 R; also back looper for Styles 51400 A, 51400 E, 51400 G, 51400 J, 51400 K, 51400 P, 51400 T, 51400 W, 51400 X, 51400 AC - - - - -	16

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
51409 B	Looper, back for Styles 51400 B, 51400 C, 51400 D, 51400 F, 51400 M, 51400 N, 51400 Q, 51400 R, 51400 S, 51400 U, 51400 Y, 51400 AA, 51400 AB; also Nos. 32 and 40 gauge Style 51700 L- - - - -	16
51413	Looper Set Screw No. 73 Looper Rocker, marked "C", for Styles 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 K, 51400 M, 51400 N, 51400 P, 51400 Q, 51400 R, 51400 S, 51400 T, 51400 U, 51400 X, 51400 Y, 51400 AA, 51400 AB, 51400 AC, 51600 A, Nos. 32 and 40 gauge Style 51700 L- - - - -	41
51417-6	Needle Bar, marked "AR-6", for No. 6 gauge Styles 51400 A, 51400 P- - - - -	44
51417-8	Needle Bar, marked "AR-8", for No. 8 gauge Style 51400 A, 51400 E, 51400 P, 51400 T - - -	44
51417-10	Needle Bar, marked "AR-10", for No. 10 gauge Styles 51400 A, 51400 E, 51400 P, 51400 T- - -	44
51417-12	Needle Bar, marked "AR-12", for No. 12 gauge Styles 51400 A, 51400 E, 51400 P, 51400 T, 51400 AC - - - - -	44
51417-16	Needle Bar, marked "AR-16", for No. 16 gauge Styles 51400 A, 51400 E, 51400 P, 51400 T, 51400 AC - - - - -	44
51417-18	Needle Bar, marked "AR-18", for No. 18 gauge Styles 51400 A, 51400 P- - - - -	44
51417 B	Needle Bar, marked "AR-24", for Styles 51400 B, 51400 C, 51400 D, 51400 F, 51400 J, 51400 K, 51400 M, 51400 N, 51400 Q, 51400 R, 51400 S, 51400 U, 51400 W, 51400 X, 51400 Y, 51400 AA, 51400 AB; also for No. 24 gauge Style 51400 G, Nos. 32 and 40 gauge Style 51700 L- - - - -	44
51418-16	Needle Bar Set Screw No. 88 A Needle Holder, marked "D-16", for Styles 51400 A, 51400 E, 51400 P, 51400 T, 51400 AC, 51600 A; also for No. 16 gauge Styles 51400 G, 51400 H, 51400 V - - - - -	17
51418 B-32	Needle Holder, marked "D-32", for No. 32 gauge Styles 51400 D, 51400 F, 51400 S, 51400 U, 51400 Y, 51700 L- - - - -	17
51418 B-40	Needle Holder, marked "D-40", for No. 40 gauge Style 51700 L- - - - -	17
51418 B-48	Needle Holder, marked "D-48", for No. 48 gauge Styles 51400 B, 51400 C, 51400 D, 51400 M, 51400 N, 51400 Q, 51400 R, 51400 S, 51400 AA, 51400 AB- - - - -	17
51418 K-24	Needle Holder, marked "L-24", for No. 24 gauge Styles 51400 K, 51400 X- - - - -	17

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
51418 K-26	Needle Holder, marked "L-26", for No. 26 gauge Style 51400 K, 51400 X- - - - - Needle Holder Spot Screw No. 89 Needle Set Screw No. 98	17
51420-6	Presser Foot Assembly, for No. 6 gauge Styles 51400 A, 51400 P; one each Nos. 51400 A-6, 91, 22799 B, 51430 B - - - - -	11
51420-8	Presser Foot Assembly, for No. 8 gauge Styles 51400 A, 51400 P; one each Nos. 51430 A-8, 91, 22799 B, 51430 B - - - - -	11
51420-10	Presser Foot Assembly, for No. 10 gauge Styles 51400 A, 51400 P; one each Nos. 51430 A-10, 91, 22799 B, 51430 B- - - - -	11
51420-12	Presser Foot Assembly, for No. 12 gauge Styles 51400 A, 51400 P; one each Nos. 51430 A-12, 91, 22799 B, 51430 B- - - - -	11
51420-16	Presser Foot Assembly, for No. 16 gauge Styles 51400 A, 51400 P; one each Nos. 51430 A-16, 91, 22799 B, 51430 B - - - - -	11
51420-18	Presser Foot Assembly, for No. 18 gauge Styles 51400 A, 51400 P; one each nos. 51430 A-18, 91, 22799 B, 51430 B- - - - -	11
51420 C-32	Presser Foot Assembly, for No. 32 gauge Styles 51400 D, 51400 F, 51400 S, 51400 U; one each Nos. 51430 C-32, 77, 91, 22752 B, 22799 D, 51430- - - - -	11
51420 C-48	Presser Foot Assembly, for No. 48 gauge Styles 51400 B, 51400 C, 51400 D, 51400 N, 51400 Q, 51400 R, 51400 S, 51400 AB; one each Nos. 51430 C-48, 77, 91, 22752 B, 22799 D, 51430- - - - -	11
51420 E-8	Presser Foot Assembly, for No. 8 gauge Styles 51400 E, 51400 T; one each Nos. 51430 E-8, 91, 22799 B, 22840 A, 51430 D, 51430 F - - - - -	11
51420 E-10	Presser Foot Assembly, for No. 10 gauge Styles 51400 E, 51400 T; one each Nos. 51430 E-10, 91, 22799 B, 22840 A, 51430 D, 51430 F - - - - -	11
51420 E-12	Presser Foot Assembly, for No. 12 gauge Styles 51400 E, 51400 T; one each Nos. 51430 E-12, 91, 22799 B, 22840 A, 51430 D, 51430 F - - - - -	11
51420 E-16	Presser Foot Assembly, for No. 16 gauge Styles 51400 E, 51400 T; one each Nos. 51430 E-16, 91, 22799 B, 22840 A, 51430 D, 51430 F - - - - -	11
51420 K-26	Presser Foot Assembly, for No. 26 gauge Styles 51400 K, 51400 X; one each Nos. 51430 K-26, 91, 22799 B, 51430 B- - - - -	11
51420 L-32	Presser Foot, for No. 32 gauge Style 51400 Y (set screw No. 88)- - - - -	36

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
51420 M-48	Presser Foot Assembly, for No. 48 gauge Styles 51400 M, 51400 AA; one each Nos. 51430 M-48, 97, 605 A, 16194, 51430 G, 51430 N-48; two each Nos. 88, 91 A; three No. 605- - - - -	12
51423	Parallel Take-up, for Style 51400 G- - - - -	39
51423 B	Shielded Disc Take-up, for Styles in Class 51200, Styles 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 P, 51400 Q, 51400 R, 51400 S, 51400 T, 51400 U, 51400 V, 51400 W, 51400 X, 51400 Y, 51400 AA, 51400 AB, 51400 AC, 51600 A (spot screw No. 22580) -	39
51424-16	Throat Plate, for No. 16 gauge Styles 51400 A, 51400 P - - - - -	3
51424-18	Throat Plate, for No. 18 gauge Styles 51400 A, 51400 P - - - - -	3
51424 A-6	Throat Plate, for No. 6 gauge Styles 51400 A, 51400 P - - - - -	3
51424 A-8	Throat Plate, for No. 8 gauge Styles 51400 A, 51400 P - - - - -	3
51424 A-10	Throat Plate, for No. 10 gauge Styles 51400 A, 51400 P - - - - -	3
51424 A-12	Throat Plate, for Nos. 12 gauge Styles 51400 A, 51400 P - - - - -	3
51424 B-32	Throat Plate, for No. 32 gauge Styles 51400 D, 51400 S - - - - -	5
51424 B-48	Throat Plate, for No. 48 gauge Styles 51400 B, 51400 D, 51400 Q, 51400 S - - - - -	5
51424 C-48	Throat Plate, for No. 48 gauge Styles 51400 C, 51400 M, 51400 N, 51400 R, 51400 AA, 51400 AB - - - - -	4
51424 E-8	Throat Plate, for No. 8 gauge Styles 51400 E, 51400 T - - - - -	4
51424 E-10	Throat Plate, for No. 10 gauge Styles 51400 E, 51400 T - - - - -	4
51424 E-12	Throat Plate, for No. 12 gauge Styles 51400 E, 51400 T - - - - -	4
51424 E-16	Throat Plate, for No. 16 gauge Styles 51400 E, 51400 T - - - - -	4
51424 F-32	Throat Plate, for No. 32 gauge Styles 51400 F, 51400 U, 51400 Y- - - - -	4
51424 K-24	Throat Plate, for No. 24 gauge Styles 51400 K, 51400 X - - - - -	3
51424 K-26	Throat Plate, for No. 26 gauge Styles 51400 K, 51400 X - - - - -	3
	Throat Plate Screw No. 22570	



LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
51425	Needle Rear Guard, for Styles 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 K, 51400 M, 51400 N, 51400 P, 51400 Q, 51400 R, 51400 S, 51400 T, 51400 U, 51400 X, 51400 Y, 51400 AA, 51400 AB, Nos. 32 and 40 gauge Styles 51700 L (screw No. 22585 B, washer No. 39236 A)- - - - -	16
51430	Presser Foot Shank, for Styles 51400 B, 51400 C, 51400 D, 51400 F, 51400 N, 51400 Q, 51400 R, 51400 S, 51400 U, 51400 AB, 51700 C, 51700 D, 51700 J, 51700 K, 51700 Q, 51700 R, (clamp screw No. 91)- - - - -	14
51430 A-6	Presser Foot Bottom, for No. 6 gauge Styles 51400 A, 51400 P- - - - -	13
51430 A-8	Presser Foot Bottom, for No. 8 gauge Styles 51400 A, 51400 P- - - - -	13
51430 A-10	Presser Foot Bottom, for No. 10 gauge Styles 51400 A, 51400 P - - - - -	13
51430 A-12	Presser Foot Bottom, for No. 12 gauge Styles 51400 A, 51400 P - - - - -	13
51430 A-16	Presser Foot Bottom, for No. 16 gauge Styles 51400 A, 51400 P - - - - -	13
51430 A-18	Presser Foot Bottom, for No. 18 gauge Styles 51400 A, 51400 P - - - - -	13
51430 B	Presser Foot Bottom Hinge Screw No. 22799 B Presser Foot Shank, for Styles 51400 A, 51400 K, 51400 P, 51400 X, (clamp screw No. 91)- - - - -	14
51430 C-32	Presser Foot Bottom, for No. 32 gauge Styles 51400 D, 51400 F, 51400 S, 51400 U- - - - -	13
51430 C-48	Presser Foot Bottom, for No. 48 gauge Styles 51400 B, 51400 C, 51400 D, 51400 N, 51400 Q, 51400 R, 51400 S, 51400 AB- - - - -	13
51430 D	Presser Bottom Hinge Screw No. 22799 D Presser Foot Shank, for Styles 51400 E, 51400 T (clamp screw No. 91) - - - - -	14
51430 E-8	Presser Foot Bottom, for No. 8 gauge Styles 51400 E, 51400 T - - - - -	13
51430 E-10	Presser Foot Bottom, for No. 10 gauge Styles 51400 E, 51400 T- - - - -	13
51430 E-12	Presser Foot Bottom, for No. 12 gauge Styles 51400 E, 51400 T- - - - -	13
51430 E-16	Presser Foot Bottom, for No. 16 gauge Styles 51400 E, 51400 T- - - - -	13
51430 F	Presser Foot Bottom Hinge Screw No. 22799 B Presser Foot Regulating Screw Lock Nut, for Styles 51200 B, 51200 C, 51200 L, 51200 M, 51400 E, 51400 T - - - - -	25
51430 G	Presser Foot Shank, for Style 51400 M, 51400 AA (set screw No. 88)- - - - -	14

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
51430 K-26	Presser Foot Bottom, for No. 26 gauge Styles 51400 K, 51400 X, (Hinge Screw No. 22799 B) - - - - -	13
51430 M-48	Presser Foot Bottom, for No. 48 gauge Styles 51400 M, 51400 AA- - - - -	13
51430 N-48	Presser Foot Yielding Section, for No. 48 gauge Styles 51400 M, 51400 AA- - - - -	13
*51443 G	Looper Drive Eccentric Guard, for Style 51400 G (screw No. 94) - - - - -	56
51457 A	Cast-off Plate Support, for styles in Class 51400, Nos. 32 and 40 gauge Style 51700 L (screw No. 22528, washer No. 21657 E) - - -	39
51458	Needle Lever Thread Eyelet, for styles in Classes 51400, 51700 (screw No. 22768) - - -	18
51458 A	Needle Bar Thread Eyelet, for styles in Classes 51400, 51700, Style 51600 A (screw No. 22768) - - - - -	18
51459 A	Looper Thread Tension Post Thread Guide, for styles in Class 51700, Styles 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 P, 51400 Q, 51400 R, 51400 S, 51400 T, 51400 U, 51400 V, 51400 W, 51400 X, 51400 Y, 51400 AA, 51400 AB, 51400 AC, 51600 A - - -	19
51460	Parallel Take-up Thread Eyelet, front, for Style 51400 G (screw No. 87 U) - - - - -	18
51460 A	Parallel Take-up Thread Eyelet, rear, for Style 51400 G (screw No. 87 U) - - - - -	18
51461	Parallel Take-up Flange, left, for Style 51400 G (screw No. 22794 B) - - - - -	42
51461 A	Parallel Take-up Flange right, for Style 51400 G (set screw No. 89, spot screw No. 22764 A) - - - - -	43
51461 B	Parallel Take-up Block, for Style 51400 G - - -	31
51461 C	Parallel Take-up Sleeve, for Style 51400 G - - -	29
51462	Parallel Take-up Eyelet Stand, for Style 51400 G (screw No. 79) - - - - -	42
51462 A	Parallel Take-up Eyelet Stud, for Style 51400 G - - - - -	24
51462 B	Parallel Take-up Eyelet Support, for Style 51400 G (screw No. 22560 B) - - - - -	19
51462 C	Parallel Take-up Eyelet Stand Pin, for Style 51400 G - - - - -	45
51477	Puller Frame, for Style 51400 G (screw No. 22788) - - - - -	-

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
51480	Throat Plate Support, for Styles 51200 A, 51200 B, 51200 D, 51200 K, 51200 L, 51200 N, 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 K, 51400 M, 51400 N, 51400 P, 51400 Q, 51400 R, 51400 S, 51400 T, 51400 U, 51400 X, 51400 Y, 51400 AA, 51400 AB, 51700 C, 51700 D, 51700 J, 51700 K, 51700 Q, 51700 R, using throat plates 3 1/8 inches long (screw No. 22839) - - - - -	55
51482 A	Looper Mechanism Guard, for Style 51400 G (screw No. 25 S) - - - - -	56
51482 B	Cloth Plate End Cover, for Style 51400 G - - - - -	61
51491	Looper Thread Guide Wire, for Styles 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H (screw No. 87 U) - - - - -	43
51491 B-4	Thread Lead-in Guide, for Styles 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 H, 51400 J, 51400 M, 51400 N (screw No. 94) - - - - -	53
51491 C	Lead-in Thread Eyelet, for Styles 51200 K, 51200 L, 51200 M, 51200 N, 51200 R, 51200 S, 51200 T, 51200 U, 51200 V, 51400 P, 51400 Q, 51400 R, 51400 S, 51400 T, 51400 U, 51400 V, 51400 W, 51400 X, 51400 Y, 51400 AA, 51400 AB, 51400 AC, 51600 A, 51700 J, 51700 K, 51700 L, 51700 M, 51700 N, 51700 P, 51700 Q, 51700 R, 51700 T, 51700 U - - - - -	18
51492	Looper Thread Tension Post, for styles in Classes 51400, 51700 - - - - -	30
51494	Main Oil Reservoir, for Styles 51200 A, 51200 B, 51200 C, 51200 D, 51200 G, 51200 H, 51200 J, 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 AC, 51600 A (screw No. 93) - - - - -	61
51513	Looper Rocker, marked "D", for Styles 51400 G, 51400 H, 51400 J, 51400 V, 51400 W - - - - -	41
51517-16	Needle Bar, marked "AW-16", for No. 16 gauge Styles 51400 G, 51400 H, 51400 V - - - - -	44
51517 A	Needle Bar, marked "AV", for No. 18 gauge Styles 51400 G, 51400 H, 51400 V - - - - -	44
51525	Needle Bar Set Screw No. 88 A Needle Rear Guard, for Styles 51400 G, 51400 H, 51400 J, 51400 V, 51400 W (screw No. 22585 B, washer No. 39236 A) - - - - -	16
51582	Oil Deflector Disc, for Styles 51700 M, 51700 N, 51700 U (set screw No. 98) - - - - -	28

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
51701 C	Cloth Plate, for Styles 51400 B, 51400 C, No. 48 gauge Style 51400 D, Styles 51400 M, 51400 N, 51700 C, 51700 D (screw No. 80)-----	60
51701 F	Cloth Plate, for Style 51700 E (screw No. 80)-----	60
51701 G	Cloth Plate, for Styles 51400 Q, 51400 S, 51400 AA, 51400 AB, 51700 J, 51700 K, 51700 Q, 51700 R (screw 33/64 inch long, No. 80, screw 21/32 inch long, No. 22574)-----	60
51701 P	Cloth Plate, for Styles 51700 N, 51700 P, (screw 33/64 inch long, No. 80, screw 21/32 inch long, No. 22574)-----	60
51704	Cast-off Plate, for Styles in Class 51700 (screw No. 28)-----	39
51705-56	Feed Dog, for No. 56 gauge Styles 51700 C, 51700 J-----	9
51700-64	Feed Dog, for No. 64 gauge Styles 51700 C, 51700 J, 51700 Q-----	9
51705-72	Feed Dog, for No. 72 gauge Styles 51700 C, 51700 J-----	9
51705-80	Feed Dog, for No. 80 gauge-----	9
51705-96	Feed Dog, for No. 96 gauge-----	9
51705-112	Feed Dog, for No.112 gauge-----	9
51705 D-56	Feed Dog, for No. 56 gauge Styles 51700 D, 51700 K, 51700 R-----	9
51705 D-64	Feed Dog, for No. 64 gauge-----	9
51705 D-72	Feed Dog, for No. 72 gauge-----	9
51705 D-80	Feed Dog, for No. 80 gauge-----	9
51705 D-96	Feed Dog, for No. 96 gauge-----	9
51705 D-112	Feed Dog, for No.112 gauge-----	9
51705 E-64	Feed Dog, for No. 64 gauge Styles 51700 E, 51700 L-----	9
51705 E-72	Feed Dog, for No. 72 gauge-----	9
51705 E-80	Feed Dog, for No. 80 gauge-----	9
51705 G-128	Feed Dog, for No.128 gauge Styles 51700 G, 51700 H, 51700 N, 51700 P-----	9
51708	Feed Dog Screw No. 22528 Looper, right, for Styles 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 J, 51700 K, Nos. 64, 72 and 80 gauge Style 51700 L, Style 51700 M, 51700 N, 51700 P, 51700 Q, 51700 R, 51700 T, 51700 U-----	15
51709	Looper, left, for Styles 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 J, 51700 K, Nos. 64, 72, and 80 gauge Style 51700 L, Styles 51700 M, 51700 N, 51700 P, 51700 Q, 51700 R, 51700 T, 51700 U-----	16
	Looper Set Screw No. 73	

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
51713	Looper Rocker, marked "E", for Styles 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 J, 51700 K, Nos. 64, 72, and 80 gauge Style 51700 L, Styles 51700 M, 51700 N, 51700 P, 51700 Q, 51700 R, 51700 T, 51700 U- - - -	41
51717	Needle Bar, marked "AU", for Styles 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 J, 51700 K, Nos. 64, 72, and 80 gauge Style 51700 L, Styles 51700 M, 51700 N, 51700 P, 51700 Q, 51700 R, 51700 T, 51700 U- - - - (set screw No. 88 A)- - - - -	44
51720-56	Presser Foot Assembly, for No. 56 gauge Styles 51700 C, 51700 J; one each Nos. 51730-56, 77, 91, 22752 B, 22799 D, 51430, 51730 A-56; two No. 91 A - - - -	12
51720-64	Presser Foot Assembly, for No. 64 gauge Styles 51700 C, 51700 J, 51700 Q; one each Nos. 51730-64, 77, 91, 22752 B, 22799 D, 51430, 51730 A-64; two No. 91 A-	12
51720-72	Presser Foot Assembly, for No. 72 gauge Styles 51700 C, 51700 J; one each Nos. 51730-72, 77, 91, 22752 B, 22799 D, 51430, 51730 A-72; two No. 91 A- - - -	12
51720-80	Presser Foot Assembly, for No. 80 gauge; one each Nos. 51730-80, 77, 91, 22752 B, 22799 D, 51430, 51730 A-80; two No. 91 A-	12
51720-96	Presser Foot Assembly, for No. 96 gauge; one each Nos. 51730-96, 77, 91, 22752 B, 22799 D, 51430, 51730 A-96; two No. 91 A- - - - -	12
51720-112	Presser Foot Assembly, for No. 112 gauge; one each Nos. 51730-112, 77, 91, 22752 B, 22799 D, 51430, 51730 A-112; two No. 91 A- - - - -	12
51720 D-56	Presser Foot Assembly, for No. 56 gauge Styles 51700 D, 51700 K, 51700 R; one each Nos. 51730 D-56, 77, 91, 22752 B, 22799 D, 51430- - - - -	11
51720 D-64	Presser Foot Assembly, for No. 64 gauge Styles 51700 D, 51700 K; one each Nos. 51730 D-64, 77, 91, 22752 B, 22799 D, 51430 - - - - -	11
51720 D-72	Presser Foot Assembly, for No. 72 gauge; one each Nos. 51730 D-72, 77, 91, 22752 B, 22799 D, 51430 - - - - -	11
51720 D-80	Presser Foot Assembly, for No. 80 gauge; one each Nos. 51730 D-80, 77, 91 22752 B, 22799 D, 51430 - - - - -	11

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
51720 D-96	Presser Foot Assembly, for No. 96 gauge; one each Nos. 51730 D-96, 77, 91, 22752 B, 22799 D, 51430-	11
51720 D-112	Presser Foot Assembly, for No. 112 gauge; one each Nos. 51730 D-112, 77, 91, 22752 B, 22799 D, 51430-	11
51720 E-64	Presser Foot Assembly, for No. 64 gauge Styles 51700 E, 51700 L; one each Nos. 51730 E-64, 605, 1740, 8040, 51730 F-64; two No. 88; three No. 605 A-	13
51720 E-72	Presser Foot Assembly, for No. 72 gauge; one each Nos. 51730 E-72, 605, 1740, 8040, 51730 F-72; two No. 88; three No. 605 A-	13
51720 E-80	Presser Foot Assembly, for No. 80 gauge; one each Nos. 51730 E-80, 605, 1740, 8040, 51730 F-80; two No. 88; three No. 605 A-	13
51722	Main Shaft, left section, for Styles 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 J, 51700 K, Nos. 64, 72, and 80 gauge Style 51700 L, Styles 51700 M, 51700 N, 51700 P, 51700 Q, 51700 R, 51700 T, 51700 U-	57
51723 A	Shielded Disc Take-up, for Styles 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 J, 51700 K, Nos. 64, 72, and 80 gauge Style 51700 L; Styles 51700 M, 51700 N, 51700 P, 51700 Q, 51700 R, 51700 T, 51700 U (set screw No. 22580, spot screw No. 96)-	39
51724-56	Throat Plate, for No. 56 gauge Styles 51700 C, 51700 J	5
51724-64	" " for No. 64 gauge Styles 51700 C, 51700 J 51700 Q-	5
51724-72	" " for No. 72 gauge Styles 51700 C, 51700 J	5
51724-80	" " for No. 80 gauge	5
51724-96	" " for No. 96 gauge	5
51724-112	" " for No. 112 gauge	5
51724 D-56	" " for No. 56 gauge Styles 51700 D, 51700 K	5
51724 D-64	" " for No. 64 gauge	5
51724 D-72	" " for No. 72 gauge	5
51724 D-80	" " for No. 80 gauge	5
51724 D-96	" " for No. 96 gauge	5
51724 D-112	" " for No. 112 gauge	5
51724 E-64	" " for No. 64 gauge Styles 51700 E, 51700 L	6
51724 E-72	" " for No. 72 gauge	6
51724 E-80	" " for No. 80 gauge	6
Throat Plate Screw No. 22570		

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
51724 G-128	Throat Plate, for No. 128 gauge Styles 51700 G, 51700 H, 51700 N, 51700 P (screw No. 87) - - - - -	2
51725	Needle Rear Guard, for Nos. 56 to 96 gauge Styles 51700 C, 51700 D, 51700 F, 51700 J, 51700 K, 51700 M, 51700 Q, 51700 R - - - - -	17
51725 A	Needle Rear Guard, for Nos. 96 to 112 gauge Styles 51700 C, 51700 D, 51700 J, 51700 K, 51700 T, 51700 U - - - - -	17
51725 E	Needle Rear Guard, for Styles 51700 E, 51700 L - - - - -	16
51730-56	Needle Rear Guard Screw No. 22585 B Needle Rear Guard Washer No. 39236 A Presser Foot Bottom, for No. 56 gauge Styles 51700 C, 51700 J - - - - -	14
51730-64	Presser Foot Bottom, for No. 64 gauge Styles 51700 C, 51700 J, 51700 Q - - - - -	14
51730-72	Presser Foot Bottom, for No. 72 gauge Styles 51700 C, 51700 J - - - - -	14
51730-80	Presser Foot Bottom, for No. 80 gauge - - - - -	14
51730-96	Presser Foot Bottom, for No. 96 gauge - - - - -	14
51730-112	Presser Foot Bottom, for No. 112 gauge - - - - -	14
51730 A-56	Presser Foot Bottom Hinge Screw No. 22799 D Presser Foot Flexible Toe, for No. 56 gauge Styles 51700 C, 51700 J - - - - -	15
51730 A-64	Presser Foot Flexible Toe, for No. 64 gauge Styles 51700 C, 51700 J, 51700 Q - - - - -	15
51730 A-72	Presser Foot Flexible Toe, for No. 72 gauge Styles 51700 C, 51700 J - - - - -	15
51730 A-80	Presser Foot Flexible Toe, for No. 80 gauge - - - - -	15
51730 A-96	Presser Foot Flexible Toe, for No. 96 gauge - - - - -	15
51730 A-112	Presser Foot Flexible Toe for No. 112 gauge - - - - -	15
51730 D-56	Presser Foot Flexible Toe Screw No. 91 A Presser Foot Bottom, for No. 56 gauge Styles 51700 D, 51700 K, 51700 R - - - - -	13
51730 D-64	Presser Foot Bottom, for No. 64 gauge - - - - -	13
51730 D-72	" " " for No. 72 gauge - - - - -	13
51730 D-80	" " " for No. 80 gauge - - - - -	13
51730 D-96	" " " for No. 96 gauge - - - - -	13
51730 D-112	" " " for No. 112 gauge - - - - -	13
51730 E-64	Presser Foot Bottom Hinge Screw No. 22799 D Presser Foot Bottom, for No. 64 gauge Styles 51700 E, 51700 L - - - - -	14
51730 E-72	" " " for No. 72 gauge - - - - -	14
51730 E-80	" " " for No. 80 gauge - - - - -	14
51730 F-72	" " Yielding Section, for No. 72 gauge Styles 51700 E, 51700 L - - - - -	13
51730 F-80	Presser Foot Yielding Section, for Nos. 64 and 80 gauge Styles 51700 E, 51700 L - - - - -	13

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
51741	Looper Connecting Rod Ball Joint, left, for Styles 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 J, 51700 K, Nos. 64, 72, and 80 gauge Style 51700 L, Style 51700 M, 51700 N, 51700 P, 51700 Q, 51700 R, 51700 T, 51700 U, equipped with looper drive levers Nos. 51242 E, 51242 J, 51242 T, 51242 V (bearing screw No. 97 A) - - - - -	29
51741 B	Looper Connecting Rod Ball Joint, right, for Styles 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 J, 51700 K, Nos. 64, 72 and 80 gauge Style 51700 L, Style 51700 M, 51700 N, 51700 P, 51700 Q, 51700 R, 51700 T, 51700 U, equipped with looper drive levers Nos. 51242 E, 51242 J, 51242 T, 51242 V (ball stud washer No. 36 G, bearing screw No. 97 A) - - - - -	29
51741 C	Looper Connecting Rod Ball Joint, right, with .232 inch diameter shoulder on ball stud, for Styles 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 J, 51700 K, Nos. 64, 72, and 80 gauge Style 51700 L, Styles 51700 M, 51700 N, 51700 P, 51700 Q, 51700 R, 51700 T, 51700 U equipped with looper drive levers Nos. 51242 N, 51242 U (ball stud washer No. 51741 E, bearing screw No. 97 A) - - - - -	29
51741 E	Looper Connecting Rod Ball Stud Washer, for machines equipped with looper drive levers Nos. 51242 N, 51242 U - - - - -	26
51743 B	Main Oil Reservoir, for Styles 51700 C, 51700 D, 51700 E, 51700 H (screw No. 93) - -	61
51743 F	Main Oil Reservoir, for Styles 51700 F, 51700 G, 51700 T (screw No. 93) - - - - -	61
51743 G	Oil Line "L" Coupling, for inner right main shaft bearing on Styles 51700 F, 51700 G, 51700 T - - - - -	47
51744 A	Looper Rocker Frame, for Styles 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 J, 51700 K, Nos. 64, 72, 80 gauge Styles 51700 L, Styles 51700 M, 51700 N, 51700 P, 51700 R, 51700 T, 51700 U (spot screw No. 96, set screw No. 98) - - - - -	41
51745	Looper Rocker Cone Stud - - - - -	30



LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
51751	Presser Bar Guide, for Styles 51200 K, 51200 L, 51200 M, 51200 N, 51200 R, 51200 S, 51200 T, 51400 P, 51400 Q, 51400 R, 51400 S, 51400 T, 51400 U, 51400 V, 51400 W, 51400 X, 51400 Y, 51400 AA, 51400 AB, 51700 J, 51700 K, 51700 L, 51700 M, 51700 N, 51700 P, 51700 Q, 51700 R, 51700 U (screw No. 22560 B) - - - -	28
51757 A	Cast-off Plate Support, for Styles 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 J, 51700 K, Nos. 64, 72, 80 gauge Style 51700 L, Style 51700 M, 51700 N, 51700 P, 51700 Q, 51700 R, 51700 T, 51700 U (screw No. 22528, washer No. 21657 E) - - - -	39
51758	Frame Needle Thread Eyelet, intermediate, (attaching screw No. 22848, adapter screw No. 22840, washer No. 20) - - - -	18
51758 A	Frame Needle Thread Guide, for Styles in Class 51700; Styles 51200 A, 51200 D, 51200 G, 51200 H, 51200 K, 51200 L, 51200 M, 51200 N, 51200 R, 51200 S, 51200 T, 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 P, 51400 Q, 51400 R, 51400 S, 51400 T, 51400 U, 51400 V, 51400 W, 51400 X, 51400 Y, 51400 AA, 51400 AB (screw No. 22730) - - - -	17
51759 A	Feed Bar Thread Eyelet, for Nos. 72, 80 gauge Styles 51700 L, Styles 51700 P, 51700 T, 51700 U (screw No. 90) - - - -	17
51770-56	Looper Rocker Link, for No. 56 gauge styles in Class 51700- - - -	28
51770-64	Looper Rocker Link, for No. 64 gauge- - - -	28
51770-72	" " " for No. 72 gauge- - - -	28
51770-80	" " " for No. 80 gauge- - - -	28
51770-88	" " " for No. 88 gauge- - - -	28
51770-96	" " " for No. 96 gauge- - - -	28
51770-112	" " " for No. 112 gauge- - - -	28
51770-128	" " " for No. 128 gauge- - - -	28
51771	Looper Rocker Link Screw No. 22835 Looper Rocker Link Bushing, for Styles 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 J, 51700 K, Nos. 64, 72, 80 gauge Styles 51700 L, 51700 M, 51700 N, 51700 P, 51700 Q, 51700 R, 51700 T, 51700 U - - - -	26
51772-56	Looper Rocker Spacing Plate, for Nos. 56 and 96 gauge styles in Class 51700- - - -	41
51772-64	Looper Rocker Spacing Plate, for Nos. 64 and 104 gauges- - - -	41

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
51772-72	Looper Rocker Spacing Plate, for Nos. 72 and 112 gauge- - - - -	41
51772-80	Looper Rocker Spacing Plate, for No. 80 gauge-	41
51772-88	Looper Rocker Spacing Plate, for Nos. 88 and 128 gauge- - - - -	41
51773	Looper Rocker Frame Spacing Collar, for Styles 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 J, 51700 K, Nos. 64, 72, 80 gauge Style 51700 L, Style 51700 M, 51700 N, 51700 P, 51700 Q, 51700 R, 51700 T, 51700 U (screw No. 88 B)- - - - -	26
51774-64	Differential Feed Roll, upper, for No. 64 gauge Styles 51700 E, 51700 L- - - - -	38
51774-72	Differential Feed Roll, upper, for No. 72 gauge- - - - -	38
51774-80	Differential Feed Roll, upper, for No. 80 gauge- - - - -	38
51774 D	Differential Feed Roll Screw No. 22743 Differential Feed Roll Shaft, for Nos. 64, 72, and 80 gauge Styles 51700 E, 51700 L - - - -	15
51774 H	Differential Feed Roll Link, for Styles 51700 E, 51700 L - - - - -	28
51774 L	Differential Feed Roll Yoke for Nos. 64, 72, and 80 gauge Styles 51700 E, 51700 L (screw No. 88)- - - - -	38
51774 N	Differential Feed Roll Yoke Support for Styles 51700 E, 51700 L (attaching screw No. 22581, stop screw No. 22797) - - - - -	38
51774 P	Differential Feed Roll Yoke Support Bracket for Nos. 64, 72, and 80 gauge Styles 51700 E, 51700 L (attaching screw No. 93)- -	37
51774 T	Differential Feed Roll Yoke Spring for Styles 51700 E, 51700 L (attaching screw No. 605 A)-	32
51775	Differential Feed Intermediate Gear, for Styles 51700 E, 51700 L- - - - -	28
51775 A	Differential Feed Intermediate Gear Guard for Styles 51700 E, 51700 L (screw No. 604)- - -	49
51776	Differential Feed Roll, lower, for Nos. 64, 72, and 80 gauge Styles 51700 E, 51700 L (screw No. 22565 C)- - - - -	38
51777-72	Stripper Blade, for Nos. 64 and 72 gauge Styles 51700 E, 51700 L (screw No. 22726 A)-	37
51777-80	Stripper Blade, for No. 80 gauge (screw No. 22726 A) - - - - -	37
51777 D	Lower Roll Shaft and Driving Pinion, Nos. 64, 72, and 80 gauge Styles 51700 E, 51700 L - -	15
51777 H	Lower Roll Link, for Styles 51700 E, 51700 L -	28
51777 L	Lower Roll Bracket for Nos. 64, 72, and 80 gauge Styles 51700 E, 51700 L (attaching screw No. 87)- - - - -	38

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
51780 A	Throat Plate Support, for Styles 51700 F, 51700 G, 51700 H, 51700 J, 51700 K, Nos. 64, 72, and 80 gauge Style 51700 L, Styles 51700 N, 51700 P, 51700 Q, 51700 R, 51700 T, 51700 U (screw No. 80)-----	55
51782	Oil Wicking Guard, for Styles 51700 J, 51700 K, Nos. 64, 72, and 80 gauge Styles 51700 L, Styles 51700 M, 51700 N, 51700 P, 51700 Q, 51700 R (screw No. 25 S)-----	47
51785	Spring, .024 inch diameter wire, for guide leading strip to feed dog on Styles 51700 E, 51700 L (screw No. 22504, washer No. 8372 A-----	32
51909 B	Looper, for Styles 51200 B, 51200 L (set screw No. 73)-----	16
51959	Looper Thread Nipper Support, for Style 51400 G (screw No. 93 A)-----	19
51959 B	Looper Thread Nipper Disc-----	18
51959 C	Looper Thread Nipper Spring, for Styles in Class 51200, Style 51400 G-----	32
51959 D	Looper Thread Nipper Nut-----	25
51959 E	Looper Thread Nipper Stud Spacing Collar, for styles in Class 51200, Styles 51400 G, 51400 AC, 51600 A-----	26
51991	Looper Thread Guard, for styles in Classes 51200, 51700, Styles 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 P, 51400 Q, 51400 R, 51400 S, 51400 T, 51400 U, 51400 V, 51400 W, 51400 X, 51400 Y, 51400 AA, 51400 AB, 51400 AC, 51600 A (screw No. 93 A)-----	48
K52033	Presser Foot, for No. 24 gauge Styles 51400 K, 51400 X (presser foot shank No. 51430 B, hinge screw No. 22799 B, clamp screw No. 91)-----	11
52782 H	Crank Shaft Chamber Cover Oil Catch Plate, for Styles 51200 U, 51200 V, 51400 G, 51400 AC, 51600 A, 51700 T (screw No. 187 A)-----	47
52795	Main Shaft Oil Gauge Assembly, for Styles 51200 A, 51200 B, 51200 C, 51200 D, 51200 G, 51200 H, 51200 J, 51200 U, 51200 V, 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 G, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 AC, 51600 A, 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 T; one each Nos. 52895 G, 660-92, 660-93, 660-94, 660-95-----	47

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
52802 A	Cloth Plate Slide, rear, 1 3/4 inches long, for Styles 51200 U, 51200 V (stop screw No. 22799 N) - - - - -	49
52804	Cast-off Plate, for Styles 51200 U, 51200 V (screw No. 28) - - - - -	39
52804 A	Cast-off Plate, for Styles 51200 A, 51200 B, 51200 C, 51200 D, 51200 G, 51200 H, 51200 J, 51200 K, 51200 L, 51200 M, 51200 N, 51200 R, 51200 S, 51200 T, 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 P, 51400 Q, 51400 R, 51400 S, 51400 T, 51400 U, 51400 V, 51400 W, 51400 X, 51400 Y, 51400 AA, 51400 AB (screw No. 28) - - - - -	39
52834	Main Feed Bar, for Styles 51200 V, 51400 AC, 51600 A (set screw No. 22560 B) - - - - -	42
52834 G	Differential Feed Bar, for Styles 51200 V, 51400 AC, 51600 A - - - - -	45
52834 N	Looper Drive Ball Joint Locking Stud Nut - - - - -	25
52835	Differential Feed Control Lever, front, for Styles 51400 AC, 51600 A (lock nut No. 9937) - - - - -	42
52835 D	Differential Feed Control Lever, rear, for Styles 51200 V, 51400 AC, 51600 A (screw No. 22758 B, nut No. 12934 A) - - - - -	42
52835 G	Differential Feed Control Link, for Styles 51200 V, 51400 AC, 51600 A (screw No. 22758 B, nut No. 12934 A) - - - - -	28
52835 K	Differential Feed Control Lever Spring, for Styles 51200 V, 51400 AC 51600 A - - - - -	32
52835 N	Differential Feed Regulating Segment Plate, for Styles 51400 AC, 51600 A (screw No. 22848) - - - - -	42
52835 Q	Differential Feed Fork, for Styles 51200 V, 51400 AC, 51600 A - - - - -	31
52835 S	Differential Feed Fork Block, for Styles 51200 V, 51400 AC, 51600 A (stud No. 22868 A) - - - - -	30
52835 U	Differential Feed Control Link Pivot Stud Insert, for Styles 51200 V, 51400 AC, 51600 A (set screw No. 22597, plug screw No. 719) - - - - -	26
52835 W	Differential Feed Control Lever Bushing, for Styles 51200 V, 51400 AC, 51600 A (set screw No. 22597) - - - - -	27
52836	Feed Rocker, for Styles 51200 V, 51400 AC, 51600 A (screw No. 89) - - - - -	42
52836 C	Feed Rocker Arm, for Styles 51200 V, 51400 AC, 51600 A (clamp screw No. 22519 C) - - - - -	41
52836 H	Feed Rocker Segment Slot Plate, for Styles 51200 V, 51400 AC, 51600 A (screw No. 22516) - - - - -	42
52841	Looper Drive Ball Joint Locking Stud (washer No. 8372 A, lock nut No. 52834 N) - - - - -	29
52857 B	Cast-off Wire Support, for styles in Class 51200 (screw No. 22528, washer 21657 E) - - - - -	39

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
52864 B	Cloth Plate Swinging Arm Platform, for Style 51200 U (screw No. 94) - - - - -	56
52864 E	Cloth Plate Swinging Arm Platform, for Style 51200 V (screw No. 90) - - - - -	49
52864 G	Cloth Plate Swinging Arm Base, for Styles 51200 U, 51200 V (screw No. 79) - - - - -	42
52864 N	Folder Support Bracket, for Style 51200 V (screw No. 22567) - - - - -	36
52880	Throat Plate Support, for Styles 51200 U, 51200 V (screw No. 22574) - - - - -	55
52882 B	Crank Chamber Cover, rear, for Styles 51200 A, 51200 B, 51200 C, 51200 D, 51200 G, 51200 H, 51200 J, 51200 U, 51200 V, 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 G, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 AC, 51600 A, 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 T (screw No. 90) - - - - -	49
52882 D	Crank Chamber Oil Reservoir Cover Assembly, for Styles 51200 A, 51200 B, 51200 C, 51200 D, 51200 G, 51200 H, 51200 J, 51200 U, 51200 V, 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 G, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 AC, 51600 A, 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 T; one each Nos. 666-50, 35788 B (screw No. 605) - - - - -	47
52882 E	Crank Chamber Oil Reservoir Gasket, for Styles 51200 A, 51200 B, 51200 C, 51200 D, 51200 G, 51200 H, 51200 J, 51200 U, 51200 V, 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 G, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 AC, 51600 A, 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 T -	56
52883	Lifter Lever, for Styles 51200 U, 51200 V, 51400 G, 51400 AC, 51600 A, 51700 T (stud No. 22566 C) - - - - -	61
52883 G	Presser Bar Lifter Bracket and Guide, for Styles 51200 A, 51200 B, 51200 C, 51200 D, 51200 G, 51200 H, 51200 J, 51200 U, 51200 V, 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 G, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 AC, 51600 A, 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 T (screw No. 89) - - - - -	39
52885 A	Cloth Plate End Cover, for Style 51200 U - - - - -	61
52885 G	Cloth Plate End Cover Hinge, front, including pin, for Styles 51200 U, 51200 V, 51400 G (screw No. 22848) - - - - -	30
52885 H	Cloth Plate End Cover Hinge, rear, including pin, for Styles 51200 U, 51200 V, 51400 G, (screw No. 22848) - - - - -	30

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
52887	Presser Spring (locating screw No. 35768 A) - -	39
52887 G	Presser Spring Rest- - - - -	31
52887 N	Presser Spring Regulating Stud (nut No. 258 A)	30
52888	Presser Bar- - - - -	44
52889	Presser Bar Bushing, upper - - - - -	27
52894 G	Main Oil Reservoir Cover, for Styles 51200 A, 51200 B, 51200 C, 51200 D, 51200 G, 51200 H, 51200 J, 51200 U, 51200 V, 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 AC, 51600 A, 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 T (screw No. 87 A) - - - - -	56
52894 J	Oil Tube Brace, for Styles 51200 A, 51200 B, 51200 C, 51200 D, 51200 G, 51200 H, 51200 J, 51200 U, 51200 V, 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 G, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 AC, 51600 A (screw No. 22585, nut No. 41071 G) -	47
52894 Y	Oil Line "T" Coupling, for inner right main shaft bearing on Styles 51200 A, 51200 B, 51200 C, 51200 D, 51200 G, 51200 H, 51200 J, 51200 U, 51200 V, 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 G, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 AC, 51600 A, 51700 C, 51700 D, 51700 E, 51700 G, 51700 H, 51700 T - - - - -	46
52894 Z	Oil Tube, leading from oil gauge to inner right main shaft bearing "T" coupling on Styles 51200 A, 51200 B, 51200 C, 51200 D, 51200 G, 51200 H, 51200 J, 51200 U, 51200 V, 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 G, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 AC, 51600 A, 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 T (coupling No. 61294 X) - - - - -	19
52895 G	Main Shaft Oil Gauge Frame for Styles 51200 A, 51200 B, 51200 C, 51200 D, 51200 G, 51200 H, 51200 J, 51200 U, 51200 V, 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 G, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 AC, 51600 A, 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 T- - - - -	47
52944 G	Looper Rock Shaft Sleeve, for Style 51400 G (screw No. 88 B) - - - - -	41
52958	Looper Thread Cast-off Support Thread Eyelet, for Styles 51400 Q, 51400 R, 51400 S, 51400 U, 51400 Y, 51400 AA, 51400 AB, 51700 J, 51700 K, No. 64 gauge Style 51700 L, Styles 51700 Q, 51700 R (screw No. 22768) - - - - -	18

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
K53133	Folder, upper, for attaching cuffs, to pajamas on Styles 51700 H, 51700 P, using strip 2 5/8 inches wide, 3/64 inch capacity (screw No. 94) - - - - -	55
K53135	Folder, upper, for attaching cuffs to pajamas on Styles 51700 G, 51700 N, using strip 2 5/8 inches wide, 1/32 inch capacity (screw No. 94) - - - - -	55
53556 C	Presser Bar Bushing, lower, for Styles 51200 U, 51200 V, 51400 G, 51400 AC, 51600 A, 51700 T	27
K53581	Folder, 3/64 inch capacity, for attaching one piece extension button stays on Styles 51200 V, 5/8 inch finish, strip cut 1 3/4 inch wide; similar in design to No. K 53941 (folder clamp screw No. 22597 A) - - - - -	-
53582 H	Face Plate, for Styles 51200 U, 51200 V (thumbscrew No. 22837) - - - - -	48
53582 N	Crank Shaft Chamber Cover, upper, rear, includes oil catch plate No. 52782 H for Styles 51200 U, 51200 V, 51400 G, 51400 AC, 51600 A, 51700 T (screw No. 22872) - - - - -	46
53592	Tension Post Support, for styles in Class 51700, Styles 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 P, 51400 Q, 51400 R, 51400 S, 51400 T, 51400 U, 51400 V, 51400 W, 51400 X, 51400 Y, 51400 AA, 51400 AB - - - - -	38
K53842	Presser Foot, for No. 32 gauge Style 51700 L (Yielding section spring No. 16194, yielding section spring attaching screw No. 605, yielding section spring adjusting screw No. 605 A, yielding section spring clamp screw No. 605, presser bar set screw No. 88) - - - - -	12
K53843	Throat Plate, for No. 32 gauge Style 51700 L (screw No. 22570) - - - - -	6
K53844	Feed Dog, for No. 32 gauge Style 51700 L (screw No. 22528) - - - - -	9
K53845	Differential Feed Roll, upper, for No. 32 gauge Style 51700 L (set screw No. 22743) - - - - -	15
K53846	Differential Feed Roll Shaft, for Nos. 32 and 40 gauge Style 51700 L - - - - -	15
K53847	Differential Feed Roll Yoke, for Nos. 32 and 40 gauge Style 51700 L (screw No. 88) - - - - -	38
K53848	Differential Feed Roll, lower for Nos. 32 and 40 gauge Style 51700 L (screw No. 22565 C) - - - - -	15
K53849	Lower Roll Bracket, for Nos. 32 and 40 gauge Style 51700 L (attaching screw No. 87) - - - - -	38
K53850	Lower Roll Shaft and Driving Pinion, for Nos. 32 and 40 gauge Styles 51700 L - - - - -	15



LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
K53851	Stripper Blade, for No. 32 gauge Style 51700 L (screw No. 22726 A) - - - - -	37
K53852	Body Folder, complete, 1/16 inch capacity, for Nos. 32 and 40 gauge Style 51700 L (sliding base No. 23449 A, sliding base guide No. 23449 B, spring No. 23449 C, spring attaching screw No. 187 A, pivot stud No. 22735, pivot stud spring washer No. 12957 E, stripper blade adjusting stud No. 22532, stripper blade set screw No. 88, body folder attaching screw No. 25 C) - - - - -	34
K53853	Strip Folder, for No. 32 gauge Style 51700 L -	36
K53854	Guide, for leading strip to feed dog on No. 32 gauge Style 51700 L (guide screw No. 22504, guide spring, No. 51785, guide washer No. 8372 A) - - - - -	38
K53855	Differential Feed Roll Yoke Support Bracket, for Nos. 32 and 40 gauge Style 51700 L (attaching screw No. 93) - - - - -	37
K53889	Needle Bar, for No. 12 gauge Style 51600 A - -	44
K53890	Looper, front, for No. 12 gauge Style 51600 A (set screw No. 73) - - - - -	15
K53891	Looper, back, for Nos. 8, 10, and 12 gauge Style 51600 A (set screw No. 73) - - - - -	16
K53941	Folder, 3/64 inch capacity for attaching one-piece extension button stays on Style 51200 V, 3/8 inch finish, strip cut <u>1/8</u> inches wide (folder clamp screw No. 22597) -	36
K54258	Presser Foot, for No. 40 gauge Style 51700 L (yielding section spring No. 16194, yielding section spring screw No. 605, yielding section spring adjusting screw No. 605 A, yielding section spring clamp screw No. 605, set screw No. 88) - - - - -	13
K54259	Throat Plate, for No. 40 gauge Style 51700 L (screw No. 22570) - - - - -	6
K54260	Feed Dog, for No. 40 gauge Style 51700 L (screw No. 22528) - - - - -	9
K54261	Differential Feed Roll, upper for No. 40 gauge Style 51700 L (set screw No. 22743) - - - - -	15
K54262	Stripper Blade, for No. 40 gauge Style 51700 L (screw No. 22726 A) - - - - -	37
K54264	Guide, for leading strip to feed dog on No. 40 gauge Style 51700 L (guide screw No. 22504, guide spring No. 51785, guide washer No. 8372 A) - - - - -	38
K54654	Cloth Plate Cover, 7 13/32 inches long, for Style 51200 H - - - - -	56
K55001	Looper, front, for No. 18 gauge Styles 51400 H, 51400 V (set screw No. 73) - - - - -	15



LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
55241 N	Looper Connecting Rod Ball Joint Assembly, left, for Styles in Classes 51200, 51400, Nos. 32 and 40 gauge Style 51700 L, equipped with looper drive levers Nos. 51242 N, 51242 U (bearing screw No. 97 A, nut No.18 )-	29
K55310	Folder Swinging Arm Block, 1/4 inch thick for Styles 51700 G, 51700 H, 51700 N, 51700 P (screw No. 22874) - - - - -	37
K55601	Cloth Plate, for Styles 51700 G, 51700 H (screw No. 80)- - - - -	60
K55603	Cloth Plate, for Style 51700 F (screw No. 80) -	60
*55641	Looper Connecting Rod Ball Joint left, for Styles 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 J, 51700 K, Nos. 64, 72 and 80 gauge Style 51700 L, Styles 51700 M, 51700 N, 51700 P, 51700 Q, 51700 R, 51700 T, 51700 U equipped with looper drive levers No. 51242 N, 51242 U (bearing screw No. 97 A) - - - - -	29
K55764	Presser Foot, for Styles 51700 T, 51700 U (set screw No. 22570, yielding section spring No. 16194, yielding section spring attaching screw No. 605, yielding section spring adjusting screw No. 605 A, yielding section spring support screw No. 87 U, right section tilting spring No. 16241, right section tilting spring screw No. 604, left section tilting spring No. 16241 A, left section tilting spring screw No. 605)- - - - -	12
K55765	Cloth Plate, for Style 51700 T (screw No. 80) -	60
K56034	Strip Folder, for No. 40 gauge Style 51700 L- -	36
K56823	Looper, front, for No. 10 gauge Style 51600 A (set screw No. 73)- - - - -	15
K56824	Needle Bar, for No. 10 gauge Style 51600 A- - -	44
K57253	Upper Feed Roll, for Style 51200 U- - - - -	15
K57257	Roller Feed Clutch Driving Lever, for Styles 51200 U, 51200 V- - - - -	43
K57269	Feed Dog, for Style 51200 V (screw No. 22593) -	6
K57270	Upper Feed Roll, for Style 51200 V- - - - -	15
K57272	Attachment Locking Lever, for Style 51200 V (nut No. 12982) - - - - -	30
K57279	Presser Foot and top Roller Feed Assembly, for Style 51200 U; one each Nos. K57282, 90, 15872 D, 22799 P, 22834, K57253, K57283; two No. 22830 - - - - -	10
K57282	Presser Foot Bottom. for Style 51200 U (hinge screw No. 22799 P, screw for toe guide No. 605)- - - - -	13
K57283	Presser Foot Shank, for Style 51200 U (clamp screw No. 22830, feed roller support adjusting screw No. 22834)- - - - -	14

LIST OF PARTS

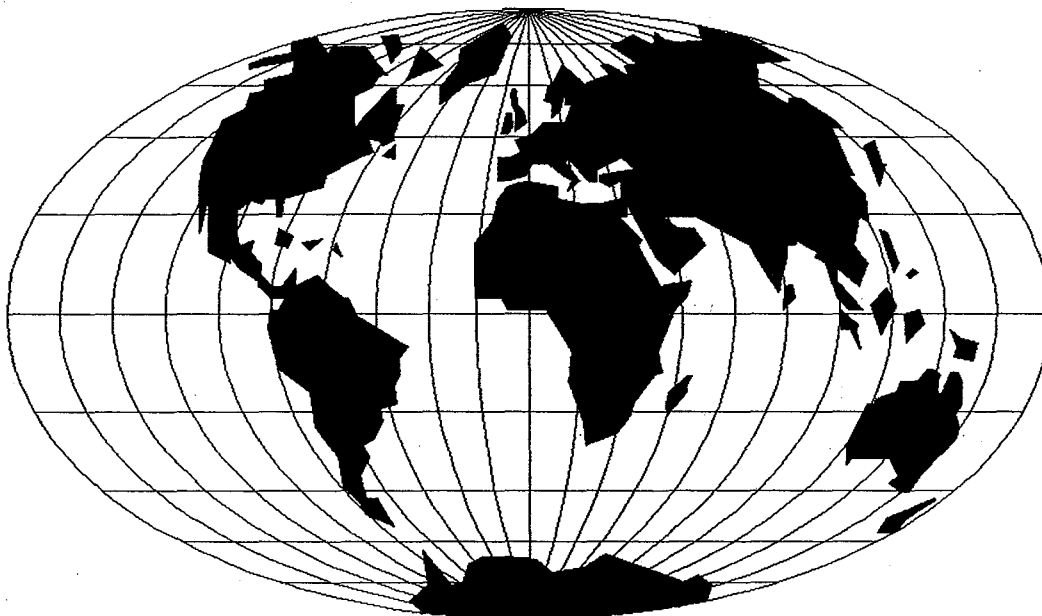
Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
K57284	Feed Roller Support, for Styles 51200 U, 51200 V (pivot stud No. 15872 D, locking screw No.90)-	14
K57341	Presser Foot Yielding Section Spring, for Style 51200 V (screw No. 57 WD)- - - - -	32
K57342	Presser Foot Yielding Section, for Style 51200 V (hinge screw No. 223 C)- - - - -	14
K57666	Needle Bar, for No. 16 gauge, Style 51600 A- - -	44
K57667	Looper, front, for No. 16 gauge Style 51600 A- -	15
K57668	Looper, back, for No. 16 gauge Style 51600 A - -	16
K57818	Looper, front, for No. 8 gauge Style 51600 A - - Looper Set Screw No. 73	15
K57819	Needle Bar, for No. 16 gauge Style 51600 A - - -	44
K58001	Folder, 3/64 inch capacity for attaching one piece extension button stays on Style 51200 V, 3/4 inch finish, strip cut 2 inch wide (folder clamp screw No. 22597 A) - - - - -	36
K58111	Edge Guide, for Style 51200 V (screw No. 22561)-	33
K58131	Folder, 3/64 inch strip capacity for attaching one piece extension button stays on Style 51200 V, 9/16 inch finish, strip cut 1 5/8 inches wide; similar in design to No. K 58001 (folder clamp screw No. 22597 A) - - - - -	-
K58146	Folder, 3/64 inch capacity for attaching one piece extension button stays on Style 51200 V, 7/8 inch finish, strip cut 2 1/8 inches wide; similar in design to No. K58001 (folder clamp screw No. 22597 A) - - - - -	-
K58357	Center Plate Folder, 1/16 inch capacity for No. 64 gauge Style 51700 Q, 1 1/2 inch finish, strip cut 2 1/2 inches wide (folder clamp screw No. 25 S)- - - - -	55
K58494	Needle Rear Guard, for Style 51600 A (screw No. 22874) - - - - -	16
K58495	Needle Guard Holder, for Styles 51400 AC, 51600 A (screw No. 22874)- - - - -	17
K59002	Needle Rear Guard, for Style 51400 AC (screw No. 22874) - - - - -	16
K59080	Presser Foot Shank, for Style 51200 V (clamp screw No. 22830, feed roller support adjusting screw No. 22834) - - - - -	14
K59088	Presser Foot and Top Roller Feed Assembly, with left yielding section, for Style 51200 V; one each Nos. K59080, 57 WD, 90, 223 C, 15872 D, 22834, K57270, K57284, K57341, K57342; two No. 22830- - - - -	10
K59286	Folder, 3/64 inch strip capacity, for attaching one piece extension button stays on Style 51200 V, 1 inch finish, strip cut 2 3/8 inches wide; similar in design to K58001 (folder clamp screw No. 22597 A) - - - - -	-

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
K59386	Folder, for turning body of garment downwardly on Style 51700 R, 1/16 inch capacity, 5/16 inch fold (screw No. 25 C) - - - - -	33
K59432	Folder, for turning body of garment upwardly, on Style 51700 Q, 1/16 inch capacity, 5/16 inch fold (screw No. 25 C) - - - - -	35
K59465	Cloth Plate, for Styles 51200 K, 51200 L, 51200 N (screw No. 80) - - - - -	60
K59466	Cloth Plate, for Style 51700 M (screw No. 80) - -	61
K59488	Cloth Plate Cover Spring, for Styles 51200 K, 51200 L, 51200 N, Nos. 64, 72, and 80 gauge Style 51700 L, Style 51700 M (screw No. 22726 A) - - - - -	49
K59498	Main Feed Dog, for Style 51400 AC (screw No. 22593) - - - - -	7
K59499	Differential Feed Dog, for Style 51400 AC (screw No. 90) - - - - -	6
K59500	Throat Plate, for No. 12 gauge Style 51400 AC (screw No. 22570) - - - - -	4
K59502	Throat Plate, for No. 16 gauge Style 51400 AC (screw No. 22570) - - - - -	4
K59503	Lap Seam Feller, complete, 1/16 inch capacity, for Nos. 12 and 16 gauge Style 51400 AC (upper scroll screw No. 22513, attaching screw No. 25 C) - - - - -	34
K59510	Cloth Plate, for Style 51700 U (screw 33/64 inch long, No. 80, screw 21/32 inch long, No. 22574) - - - - -	61
K59581	Cloth Plate, for Nos. 64, 72, and 80 gauge Style 51700 L (screw No. 80) - - - - -	61
K59594	Tube, left, for oil line to main shaft bearings on Style 51400 G - - - - -	47
K59612	Folder, 3/64 inch capacity, for attaching one piece extension button stays on Style 51200 V, 1/2 inch finish, strip cut 1 3/8 inch wide; similar in design to No. K58001 (folder clamp screw No. 22597 A) - - - - -	-
K59825	Facing Strip Folder, 1/16 inch capacity, uses 1 3/8 inch strip, finishes 1 inch, for Style 51700 R (washer No. 9255, screw No. 22548) - -	54
K59843	Throat Plate, for Style 51700 R (screw No. 22570) - - - - -	5
K59882	Folder, 1/32 inch capacity, for 1/2 inch button stay on Style 51200 U, uses 1 1/2 inch strip (screw No. 25 C, washer plate No. 23425 V) - -	54
K59922	Cloth Plate, for Nos. 32 and 40 gauge Style 51700 L (screw No. 80) - - - - -	60
K59923	Cloth Plate Cover, for Nos. 32 and 40 gauge Style 51700 L - - - - -	48
K60059	Throat Plate Support, for Style 51600 A (screw No. 80) - - - - -	55

LIST OF PARTS

Symbol to Order By	The figures in the last column refer only to the plates illustrating the parts and are not to be used in ordering. Prices furnished on application.	Plate No.
K60092	Feed Dog, for Style 51200 U (screw No. 22528)- - - - -	7
K60093	Throat Plate, for Style 51200 U (screw No. 87) - - - - -	1
K60150	Throat Plate, for Style 51200 V (screw No. 87) - - - - -	1
K60151	Main Feed Dog, for Style 51200 V (screw No. 22593)- - - - -	7
K60416	Stripper Blade, for No. 12 gauge Style 51400 AC (screw No. 187 A)- - - - -	37
K60417	Presser Foot, for No. 12 gauge Style 51400 AC (clamp screw No. 22765, hinge screw No. 22799 E)- - - - -	11
K60418	Stripper Blade, for No. 16 gauge Style 51400 AC (screw No. 187 A)- - - - -	37
K60419	Presser Foot, for No. 16 gauge Style 51400 AC (clamp screw No. 22765, hinge screw No. 22799 E)- - - - -	11
61267 G	Lifter Lever Spring Pin, for Styles 51200 U, 51200 V, 51400 G, 51400 AC, 51600 A, 51700 T; also differential feed control lever spring pin on Styles 51200 V, 51400 AC, 51600 A, - - - - -	29
61294 W	Oil Tube Coupling, for oil gauge tube; also for middle mainshaft bearing oil tube on Styles 51200 A, 51200 B, 51200 C, 51200 D, 51200 G, 51200 H, 51200 J, 51200 U, 51200 V, 51400 A, 51400 B, 51400 C, 51400 D, 51400 E, 51400 F, 51400 H, 51400 J, 51400 K, 51400 M, 51400 N, 51400 AC, 51600 A, 51700 C, 51700 D, 51700 E, 51700 F, 51700 G, 51700 H, 51700 T - - - - -	19
61294 X	Coupling, for oil line tubes- - - - -	25
92201	Regulating Screw, for presser roller hand lifter lever on Style 51400 G (nut No. 12982)- - - - -	20



## WORLDWIDE SALES AND SERVICE

Union Special Corporation maintains sales and service facilities throughout the world. These offices will aid you in the selection of the right sewing equipment for your particular operation. Union Special Corporation representatives and service technicians are factory trained and are able to serve your needs promptly and efficiently. Whatever your location, there is a qualified representative to serve you.

---

**Corporate Office:** One Union Special Plaza  
Huntley, IL 60142  
Phone: 847•669•5101  
Fax: 847•669•1096

**European Distribution Center:** Union Special GmbH  
Raiffeisenstrasse 3  
D-71696 Möglingen, Germany  
Tel: 49•07141•247•0  
Fax: 49•7141•247•100

Brussels, Belgium  
Charlotte, N.C.  
El Paso, TX  
Hong Kong, China  
Huntley, IL  
Leicester, England  
Lille, France  
Miami, FL  
Milan, Italy  
Möglingen, Germany  
Montreal, Quebec  
Osaka, Japan  
Santa Fe Springs, CA

Other Representatives throughout  
all parts of the world.



*Union Special*  
INDUSTRIAL SEWING EQUIPMENT