

MODEL : MF-7900D-H24

List No : 1667-00

# PARTS LIST

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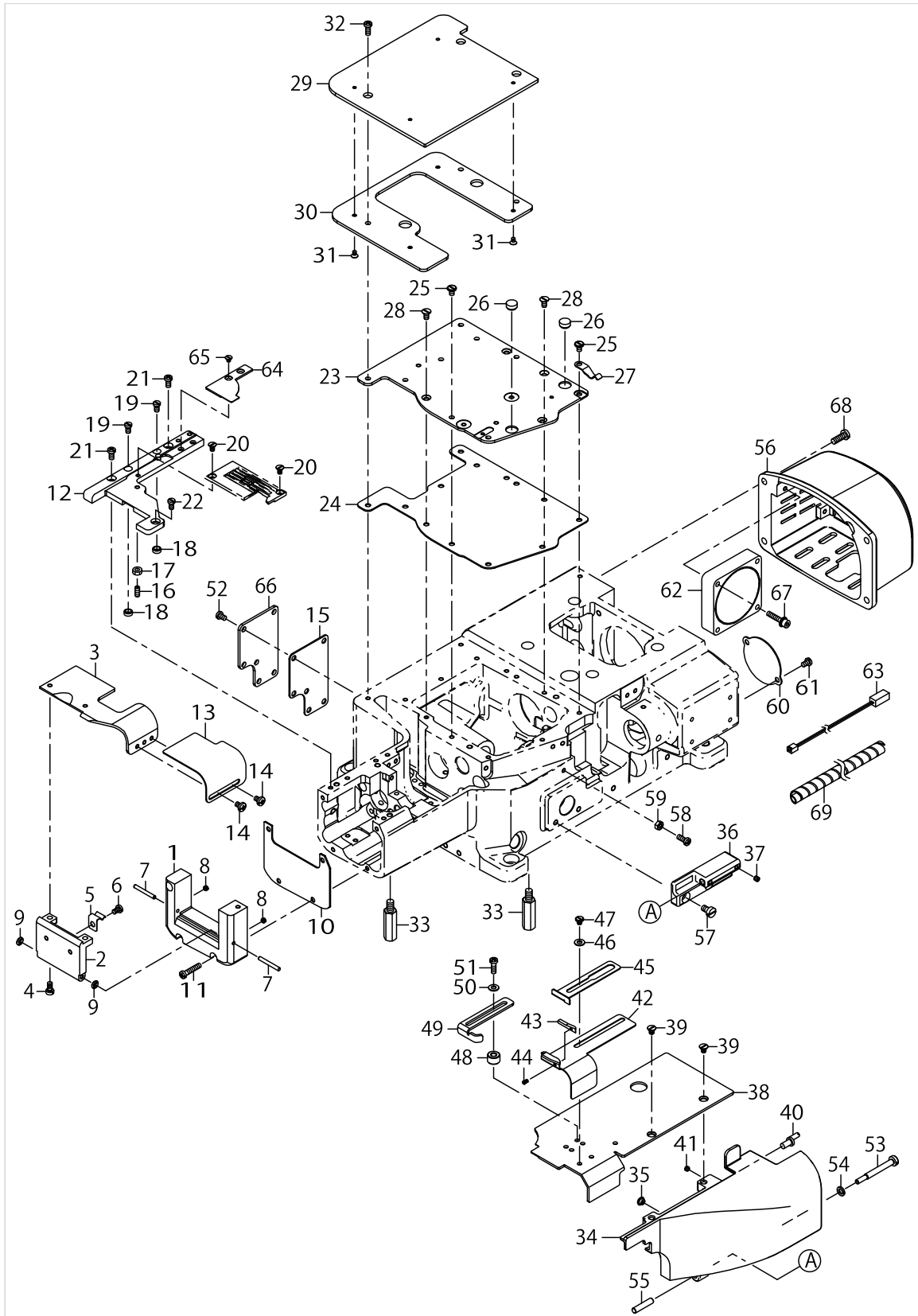
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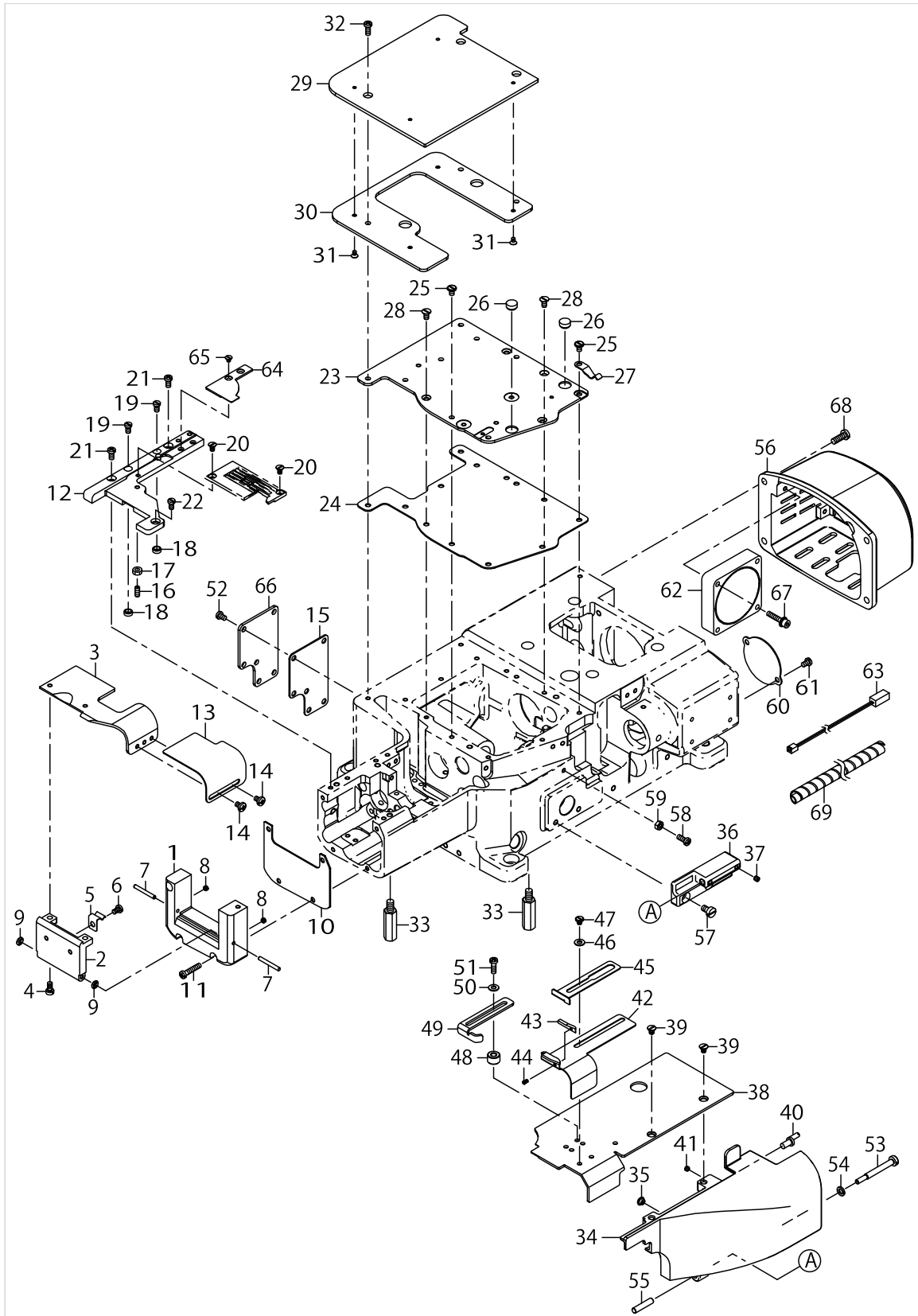
MISCELLANEOUS COVER COMPONENTS



MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	70001866	CYLINDER_COVER_H22				1
2	70001655	SIDE_COVER_BOTTOM				1
3	40155632	SIDE_COVER_UPPER_H24				1
4	SM6040800SP	SCREW				2
5	13401906	LATCH SPRING 2				1
6	SM4040655SP	SCREW M4 L=6				1
7	PH0300252C0	PARALLEL PIN TYPE B 3X25				2
8	SM8040360TP	SCREW				2
9	RO037180100	RUBBER RING				2
10	70001661	GASKET				1
11	SM4042055SP	SCREW				3
12	70001865	THROAT_PLATE_SUPPORT_H22				1
13	40155633	SIDE_COVER				1
14	SM5040655SN	SCREW				2
15	70001643	COVER_FOR_FEED_ADJUST_PACKING				1
16	SM8041012TP	SCREW M4 L=10				1
17	NM6040000SN	NUT M4				1
18	40082196	ADJUSTING_COLLAR				2
19	SM6040750TP	SCREW M4 L=7				2
20	13302203	SCREW				2
21	SM4040855SP	SCREW				2
22	SM6040750TP	SCREW M4 L=7				1
23	70001662	COVER_PLATE				1
24	70001663	GASKET_B				1
25	SM6040800SP	SCREW				6
26	TA0980502R0	RUBBER PLUG				2
27	13402003	LATCH SPRING				1
28	SM1040860SP	SCREW				4
29	70001668	CLOTH_PLATE_REAR				1
30	70001670	CLOTH_PLATE_REAR_LOWER				1
31	SM1030501SN	SCREW M3 L=5				4
32	SM4041055SP	SCREW				3
33	13301809	SUPPORT STUD				4
34	40155634	SWING_DOWN_COVER				1
35	13302302	RUBBER BUMPER				1
36	70001648	HINGE				1
37	SM8040412TP	SET SCREW M4 L=4				2
38	40155636	CLOTH_PLATE_FRONT_H24				1
39	SM1040800SP	SCREW				2
40	13402706	PIN FOR COVER				1
41	SM8040360TP	SCREW				1
42	40155637	HEM_GUIDE_LEFT				1
43	40155638	HEM_GUIDE_BLOCK				1
44	SM6850350TP	FLAT SCREW				1
45	40155639	HEM_GUIDE_RIGHT				1
46	WP0430801SC	WASHER M4				1
47	SM6040450TP	SCREW M4 L=4				2

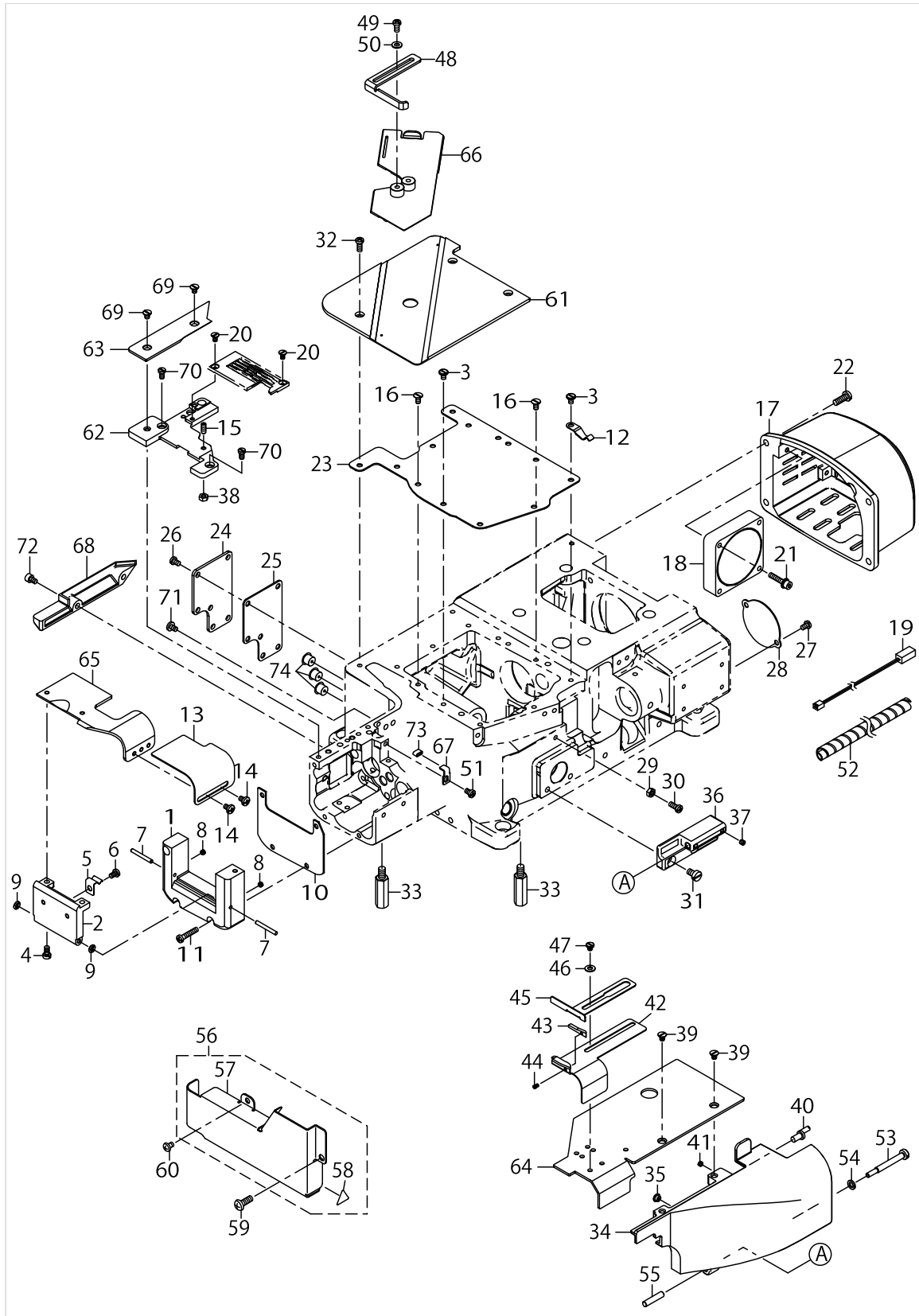
MISCELLANEOUS COVER COMPONENTS



MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	70001873	HEM_GUIDE_BASE				2
49	70001874	HEM_GUIDE				1
50	WP0430801SC	WASHER M4				2
51	SM4041255SP	SCREW M4 L=12				2
52	SM4040855SP	SCREW				6
53	70001414	SCREW				1
54	WS0510002KP	SPRING WASHER 5.1X9.2X1.3				1
55	13409800	DIFF_LINK_PIN				1
56	70001413	MOTOR_COVER				1
57	SM6050800SP	SCREW M5 L=8				2
58	SM4041055SP	SCREW				1
59	NM6040000SN	NUT M4				1
60	70001673	LOOPER_THD_COVER				1
61	SM4040655SP	SCREW M4 L=6				2
62	40119461	HEAD FAN MOTOR A ASSY				1
63	70001457	FAN_CORD_ASSY				1
64	70001895	THROAT_PLATE_SUPPORT_COVER_S				1
65	SM1030400SP	SCREW M3 L=4				2
66	70001642	COVER_FOR_FEED_ADJUST				1
67	SL6042092TN	SCREW M4 L=20				2
68	SM4051455SP	SCREW M5 L=14				4
69	HX00314000D	SPIRAL TUBE				0.7

MISCELLANEOUS COVER COMPONENTS (FOR H24/UT59)

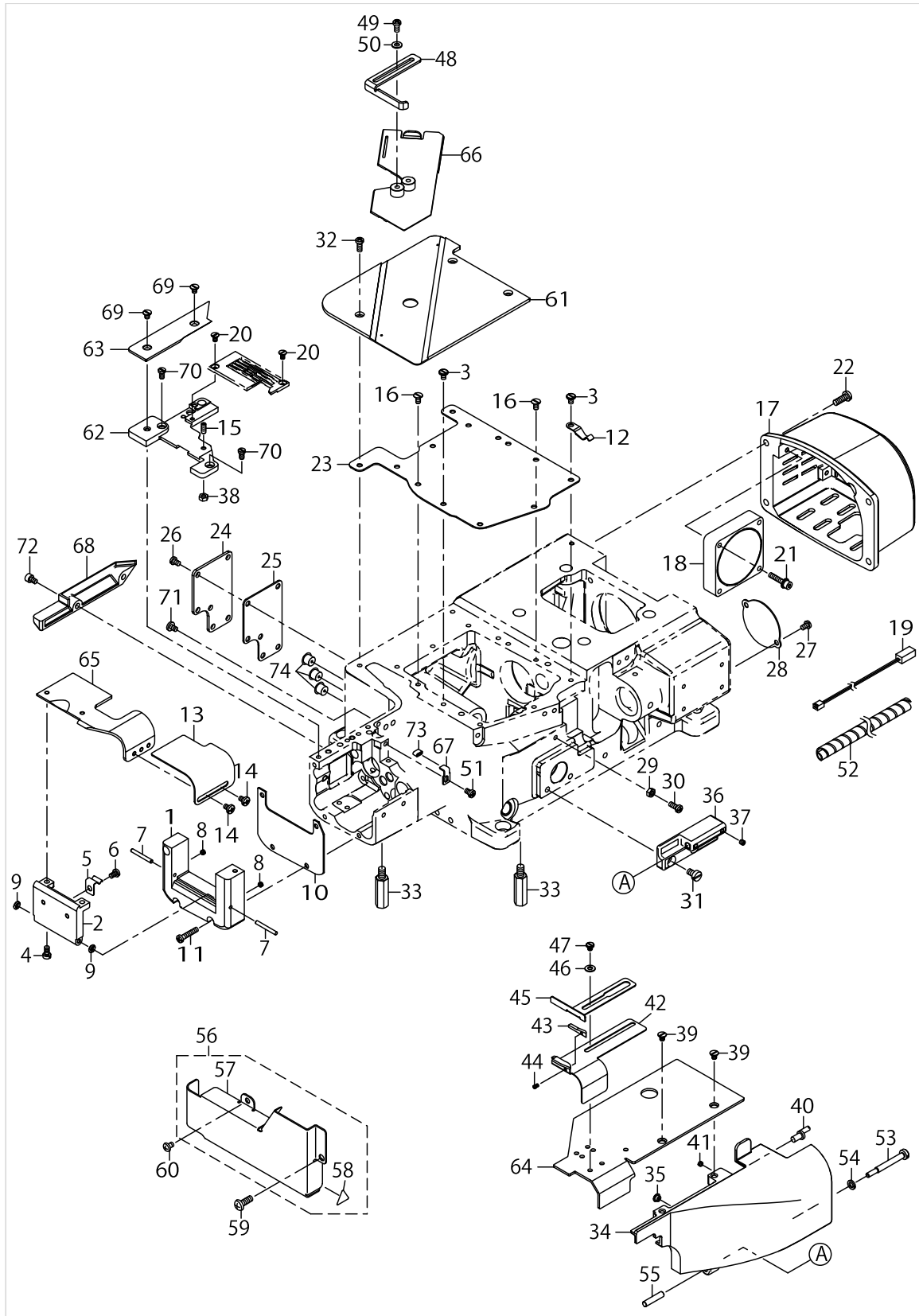


MISCELLANEOUS COVER COMPONENTS (FOR H24/UT59)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	70001866	CYLINDER_COVER_H22				1
2	70001655	SIDE_COVER_BOTTOM				1
3	SM6040800SP	SCREW				6
4	SM6040800SP	SCREW				2
5	13401906	LATCH SPRING 2				1
6	SM4040655SP	SCREW M4 L=6				1
7	PH0300252C0	PARALLEL PIN TYPE B 3X25				2
8	SM8040360TP	SCREW				2
9	RO037180100	RUBBER RING				2
10	70001661	GASKET				1
11	SM4042055SP	SCREW				3
12	13402003	LATCH SPRING				1
13	40155633	SIDE_COVER				1
14	SM5040655SN	SCREW				2
15	SM8041012TP	SCREW M4 L=10				1
16	SM1040860SP	SCREW				4
17	70001413	MOTOR_COVER				1
18	40119461	HEAD FAN MOTOR A ASSY				1
19	70001457	FAN_CORD_ASSY				1
20	13302203	SCREW				2
21	SL6042092TN	SCREW M4 L=20				2
22	SM4051455SP	SCREW M5 L=14				4
23	70001663	GASKET_B				1
24	70001642	COVER_FOR_FEED_ADJUST				1
25	70001643	COVER_FOR_FEED_ADJUST_PACKING				1
26	SM4040855SP	SCREW				6
27	SM4040655SP	SCREW M4 L=6				2
28	70001673	LOOPER_THD_COVER				1
29	NM6040000SN	NUT M4				1
30	SM4041055SP	SCREW				1
31	SM6050800SP	SCREW M5 L=8				2
32	SM4041055SP	SCREW				3
33	13301809	SUPPORT STUD				4
34	40155634	SWING_DOWN_COVER				1
35	13302302	RUBBER BUMPER				1
36	70001648	HINGE				1
37	SM8040412TP	SET SCREW M4 L=4				2
38	NM6040000SN	NUT M4				1
39	SM1040800SP	SCREW				2
40	13402706	PIN FOR COVER				1
41	SM8040360TP	SCREW				1
42	40155637	HEM_GUIDE_LEFT				1
43	40155638	HEM_GUIDE_BLOCK				1
44	SM6850350TP	FLAT SCREW				1
45	40155661	HEM_GUIDE_RIGHT				1
46	WP0430801SC	WASHER M4				1
47	SM6040450TP	SCREW M4 L=4				2



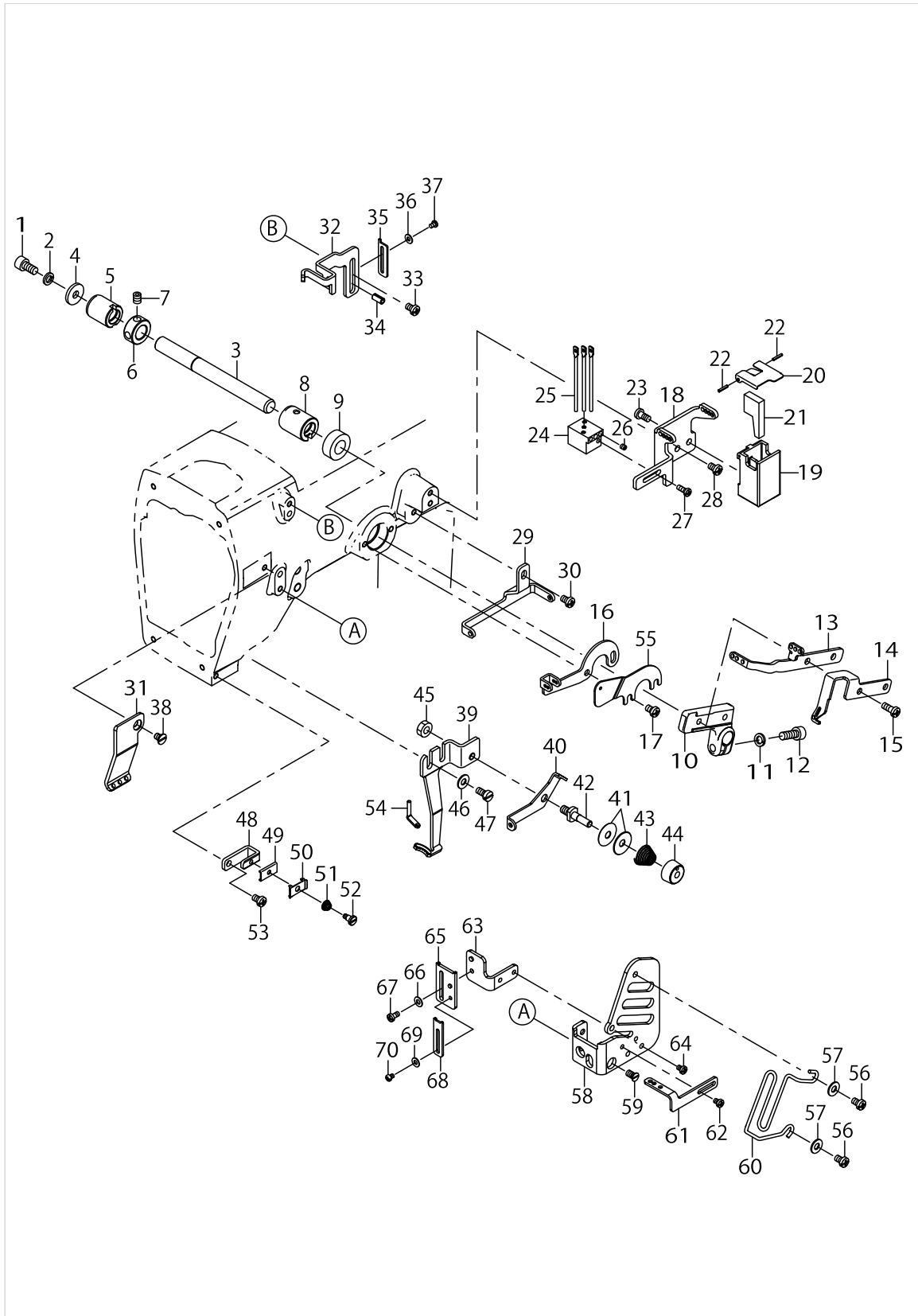
MISCELLANEOUS COVER COMPONENTS (FOR H24/UT59)



MISCELLANEOUS COVER COMPONENTS (FOR H24/UT59)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40040255	HEM_GUIDE				1
49	SM4040855SP	SCREW				2
50	WP0430801SC	WASHER M4				2
51	SM4040655SP	SCREW M4 L=6				1
52	HX00314000D	SPIRAL TUBE				0.7
53	70001414	SCREW				1
54	WS0510002KP	SPRING WASHER 5.1X9.2X1.3				1
55	13409800	DIFF_LINK_PIN				1
56	40030059	SS_COVER_ASSY				1
57	40019868	SS_COVER		*		1
58	CM300200001	ATTENTION SEAL		*		1
59	SM4051455SP	SCREW M5 L=14				1
60	SM4040655SP	SCREW M4 L=6				1
61	70003355	CLOTH_PLATE_ASSY				1
62	70003432	THROAT_PLATE_SUPPORT_H22				1
63	70003433	REAR_COVER_H22				1
64	40155660	CLOTH_PLATE_FRONT_H24/UT59				1
65	40155632	SIDE_COVER_UPPER_H24				1
66	70004247	SLIDE_COVER_ASSY				1
67	70003456	SLIDE_COVER_SUPPORT				1
68	70003457	UNDER_COVER_H22				1
69	SM1040650TP	SCREW				2
70	SM6040750TP	SCREW M4 L=7				2
71	SM5040655SN	SCREW				2
72	SM6040602TN	BOLT				2
73	BT0600402EA	OIL TUBE				0.01
74	22901409	NEEDLE BAR UPPER BUSH CAP				3

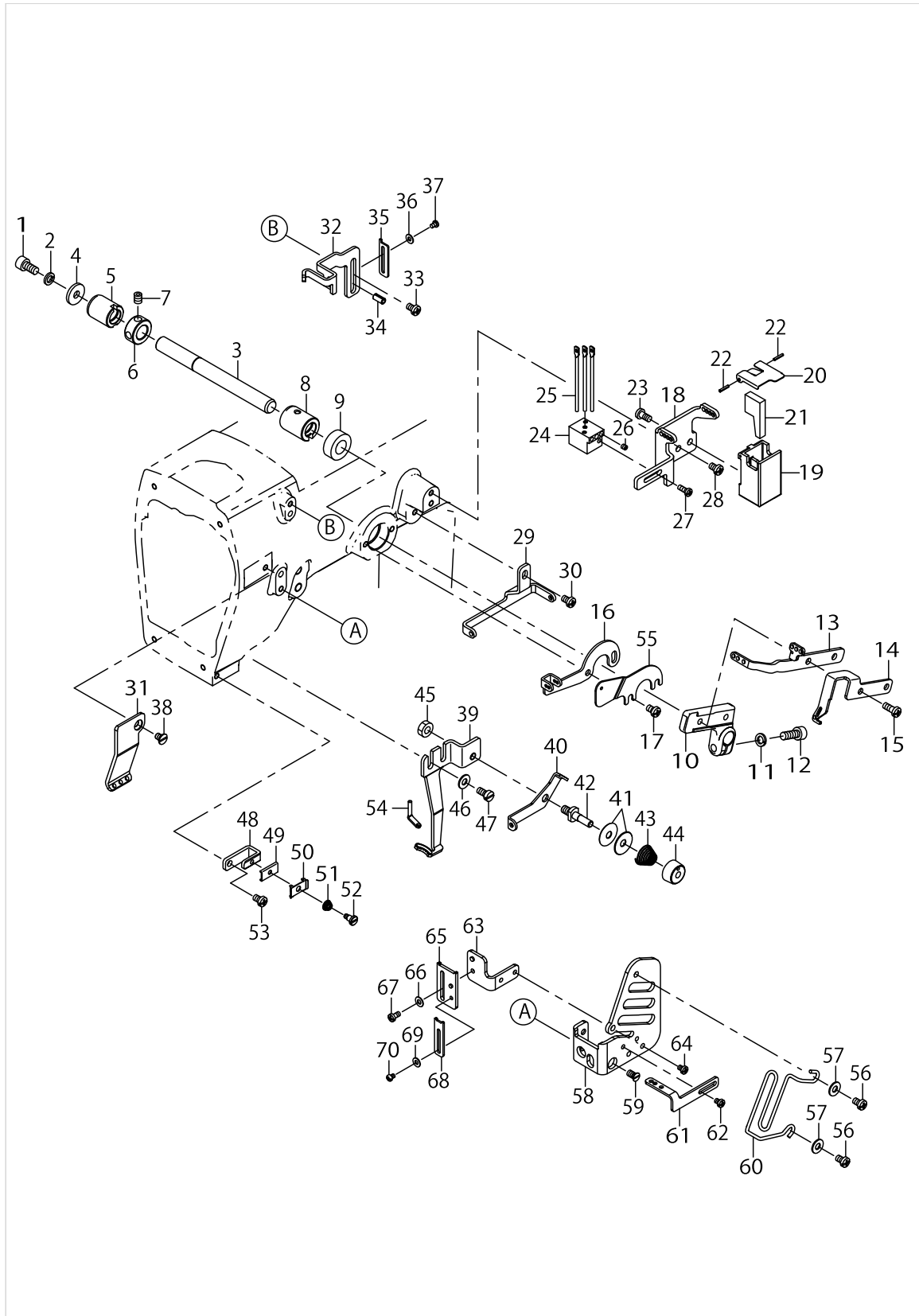
THREAD TAKE-UP LEVER COMPONENTS



THREAD TAKE-UP LEVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SM6051002TP	SCREW M5X0.8 L=10				1
2	WS0510002KP	SPRING WASHER 5.1X9.2X1.3				1
3	70001537	SHAFT				1
4	WP0522016SH	WASHER				1
5	13324504	BUSHING REAR				1
6	CS1000881TP	THRUST COLLAR				1
7	SM8050612TP	SCREW M5X6				2
8	13324603	BUSHING FRONT				1
9	23612609	FEED CHANGING SHAFT OIL SEAL				1
10	13324702	HOLDER TAKE UP EYELET				1
11	WS0510002KN	SPRING WASHER M5				1
12	SM6051402TP	SCREW M5X0.8 L=14				1
13	40154164	NDL_THREAD_TAKE_UP				1
14	13324900	UPPER LOOPER THREAD TAKE UP				1
15	SM4041055SP	SCREW				2
16	13325006	THREAD GUIDE				1
17	SM4040655SP	SCREW M4 L=6				2
18	70001540	THREAD_TENSION_GUIDE				1
19	13348008	TANK				1
20	70001546	SILICONE_OIL_TANK_COVER				1
21	B9214850000	HEAT REMOVING FELT				1
22	PS0150082KH	SPRING PIN				2
23	ST4040851SN	TAPPING SCREW M4X8				2
24	40154163	HOLDER				1
25	30391601	NEEDLE THREAD EYELET				3
26	SM8030312TP	SCREW M3 L=3				3
27	SM4030855SN	SCREW M3 L=8.0				1
28	SM4040655SP	SCREW M4 L=6				2
29	70001541	THREAD_GUIDE				1
30	SM4040655SP	SCREW M4 L=6				1
31	40154165	THREAD_GUIDE				1
32	70001543	NDL_THD_STRIKE_OFF				1
33	SM4040655SP	SCREW M4 L=6				1
34	PS0400082KP	SPRING PIN				1
35	13326905	NDL THD STRIKE OFF R				1
36	WP0280501SC	WASHER M2.6				1
37	SM4850455SP	SCREW				1
38	SM1040650TP	SCREW				1
39	13326301	THREAD GUIDE UPPER LOOPER				1
40	13326400	THREAD GUIDE				1
41	22945802	THREAD TENSION DISK				2
42	13326509	TENSION POST				1
43	22945505	THREAD TENSION SPRING				1
44	13326608	TENSION NUT				1
45	NM6050001SC	NUT M5X0.8 TYPE1				1
46	WP0450826SC	WASHER 4.5X10X0.8				2
47	SM6040800SP	SCREW				2

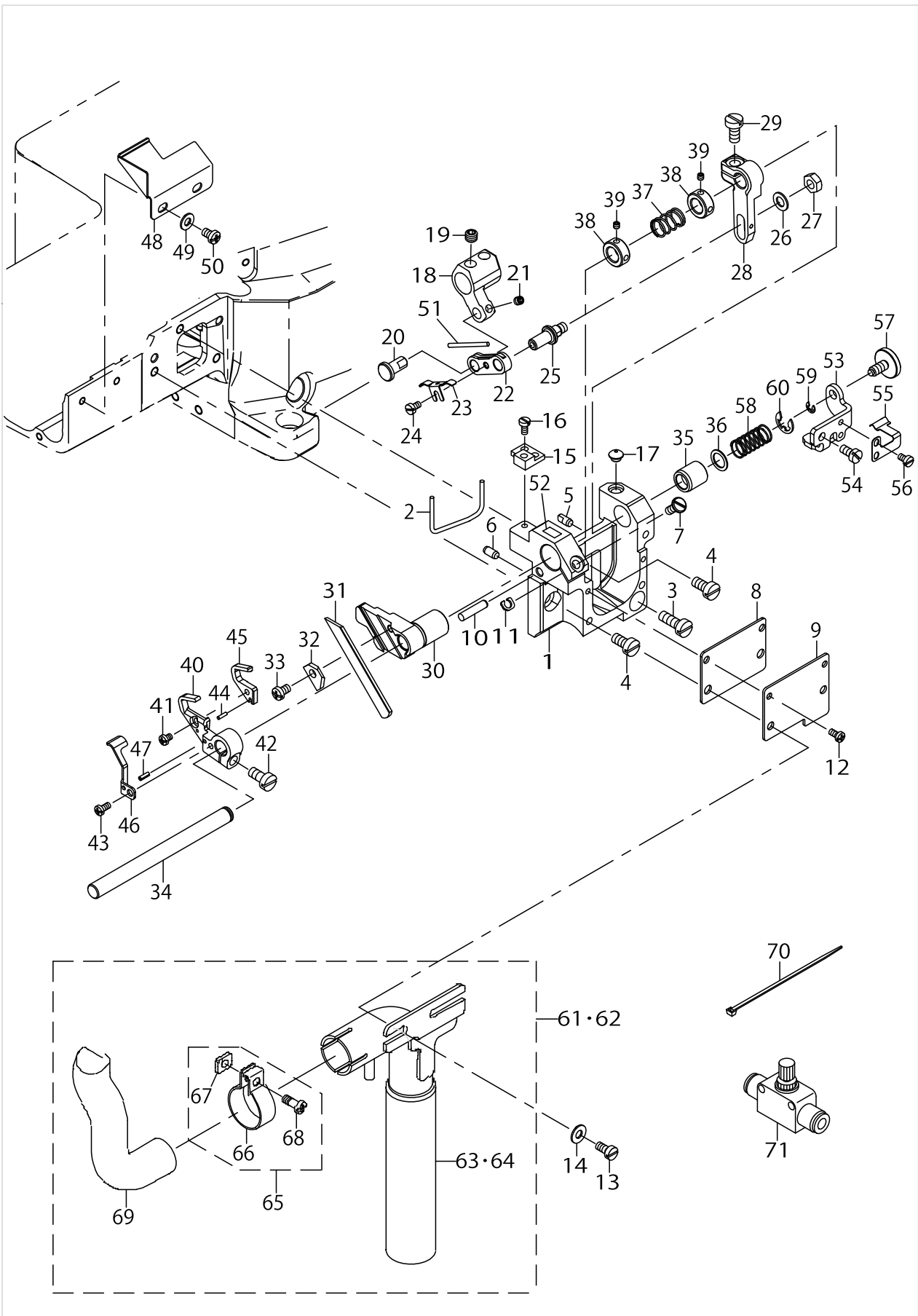
# THREAD TAKE-UP LEVER COMPONENTS



THREAD TAKE-UP LEVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	13325808	NIPPER PLATE SUPPORT				1
49	13325907	NIPPER PLATE				1
50	13326004	NIPPER GUIDE PLATE				1
51	13326103	SPRING				1
52	13326202	SHOULDER SCREW				1
53	SM4040655SP	SCREW M4 L=6				1
54	13326707	THREAD GUIDE				1
55	40085995	FINGER_GUARD				1
56	SM4040555SP	SCREW				2
57	WP0450801SC	WASHER 4.5X10X0.8				2
58	40154167	TAKE_UP_COVER				1
59	SM1040750TP	SCREW M4 L=7				1
60	40154166	FINGER_GUARD				1
61	13327101	THREAD_GUIDE				1
62	SM4030655SP	SCREW				2
63	40154168	THREAD_GUIDE_BASE				1
64	SM4030655SP	SCREW				2
65	13325600	THD STRIKE OFF PLATE				1
66	WP0320501SC	WASHER M3				1
67	SM4030655SP	SCREW				1
68	13327002	THD STRIKE OFF PLATE R				1
69	WP0280501SC	WASHER M2.6				1
70	SM4850455SP	SCREW				1

FABRIC TRIMMER LEFT COMPONENTS

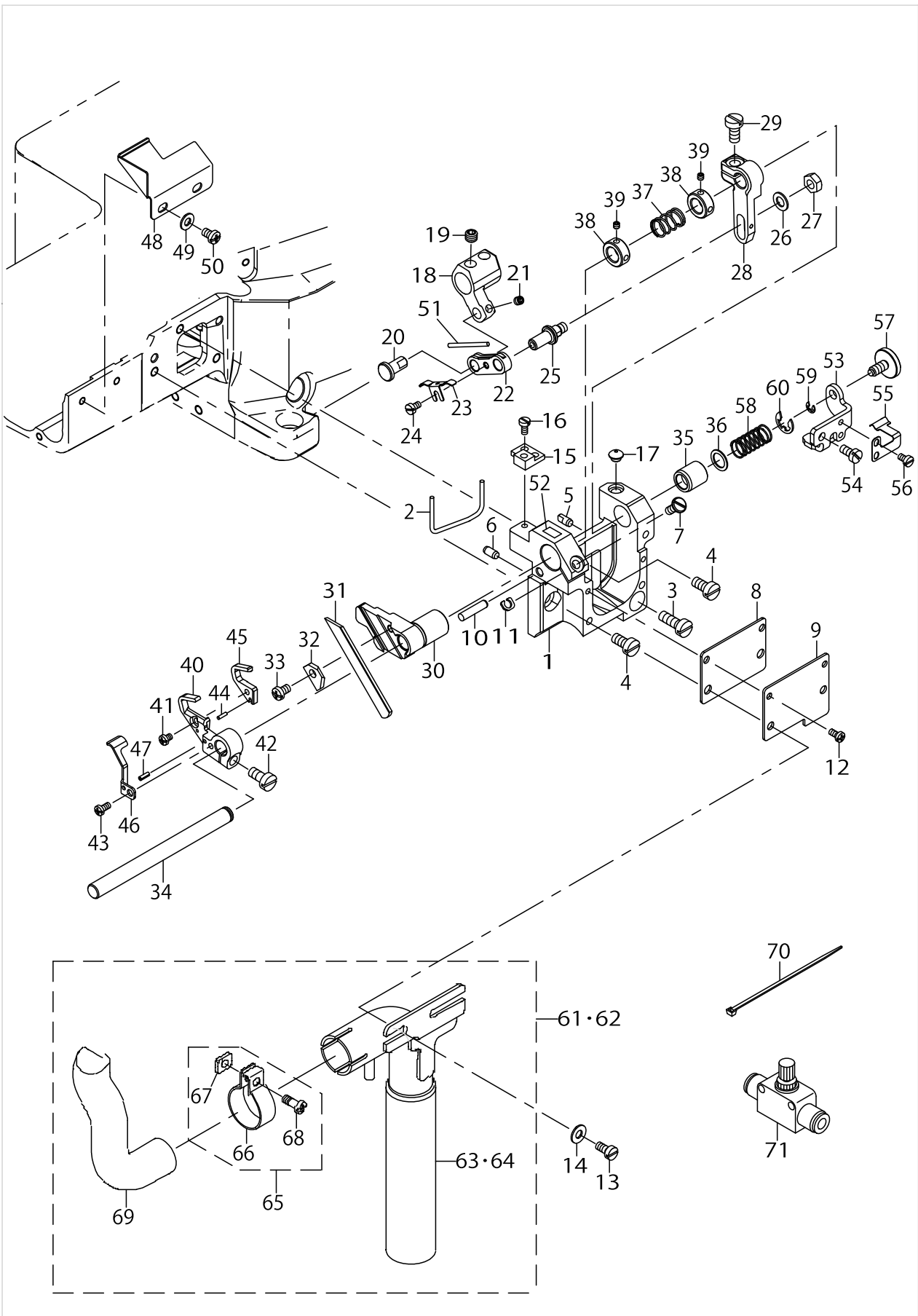


FABRIC TRIMMER LEFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40155641	SUPPORT_BLOCK				1
2	RO437200200	RUBBER RING				1
3	SM6051400SP	SCREW				1
4	SM6051000SP	SCREW				2
5	13301908	DOWEL PIN				1
6	13302500	DOWEL PIN 2				1
7	SM6041050TP	SCREW				1
8	40155643	S_B_COVER_GASKET				1
9	40155644	SUPPORT_BLOCK_COVER				1
10	PH0400185S0	PARALLEL PIN TYPE A 4X18				1
11	13423801	WASHER				1
12	SM4030655SP	SCREW				2
13	SM6040800SP	SCREW				2
14	WP0450801SC	WASHER 4.5X10X0.8				2
15	40155645	TP_ADJUST_PLATE				1
16	SM6030600SP	SCREW M3X0.5 L=6				2
17	13302302	RUBBER BUMPER				1
18	13461306	DRIVE_LEVER				1
19	SM8060552TP	SCREW M6 L=5				2
20	13461504	LINK_PIN				1
21	SM8040412TP	SET SCREW M4 L=4				1
22	70001856	LINK				1
23	70001857	OIL_WICK_PLATE				1
24	SM6030500SN	SCREW M3 L=5				1
25	40155646	ADJUST_PIN				1
26	WP0550800SP	WASHER 5.5X10X0.8				1
27	NM6050001SP	NUT M5				1
28	40155647	ADJUST_LEVER				1
29	SM6051000SP	SCREW				1
30	40155648	LOWER_KNIFE HOLDER_ASSY				1
31	40155651	LOWER_KNIFE			☆	1
32	40042319	LOWER_KNIFE_PRESSER_PLATE				1
33	SM4040655SP	SCREW M4 L=6				1
34	40155652	SHAFT				1
35	40155653	BUSHING_RIGHT				1
36	WP0820516SP	WASHER 11.6X8.2X0.6				1
37	40040306	UPPER_KNIFE_SPRING				1
38	40155655	THRUST COLLAR D=8 W=8				2
39	SM8030312TP	SCREW M3 L=3				4
40	70004844	UPPER_KNIFE HOLDER				1
41	SM4030455SP	SCREW				1
42	SM6051000SP	SCREW				1
43	SM4030655SP	SCREW				1
44	PH0150065C0	PARALLEL PIN TYPE A 1.5X6				1
45	70001861	UPPER_KNIFE			☆	1
46	70004845	FABRIC_TRIMMER_GUIDE				1
47	PS0200062KH	SPRING PIN 2X6				1



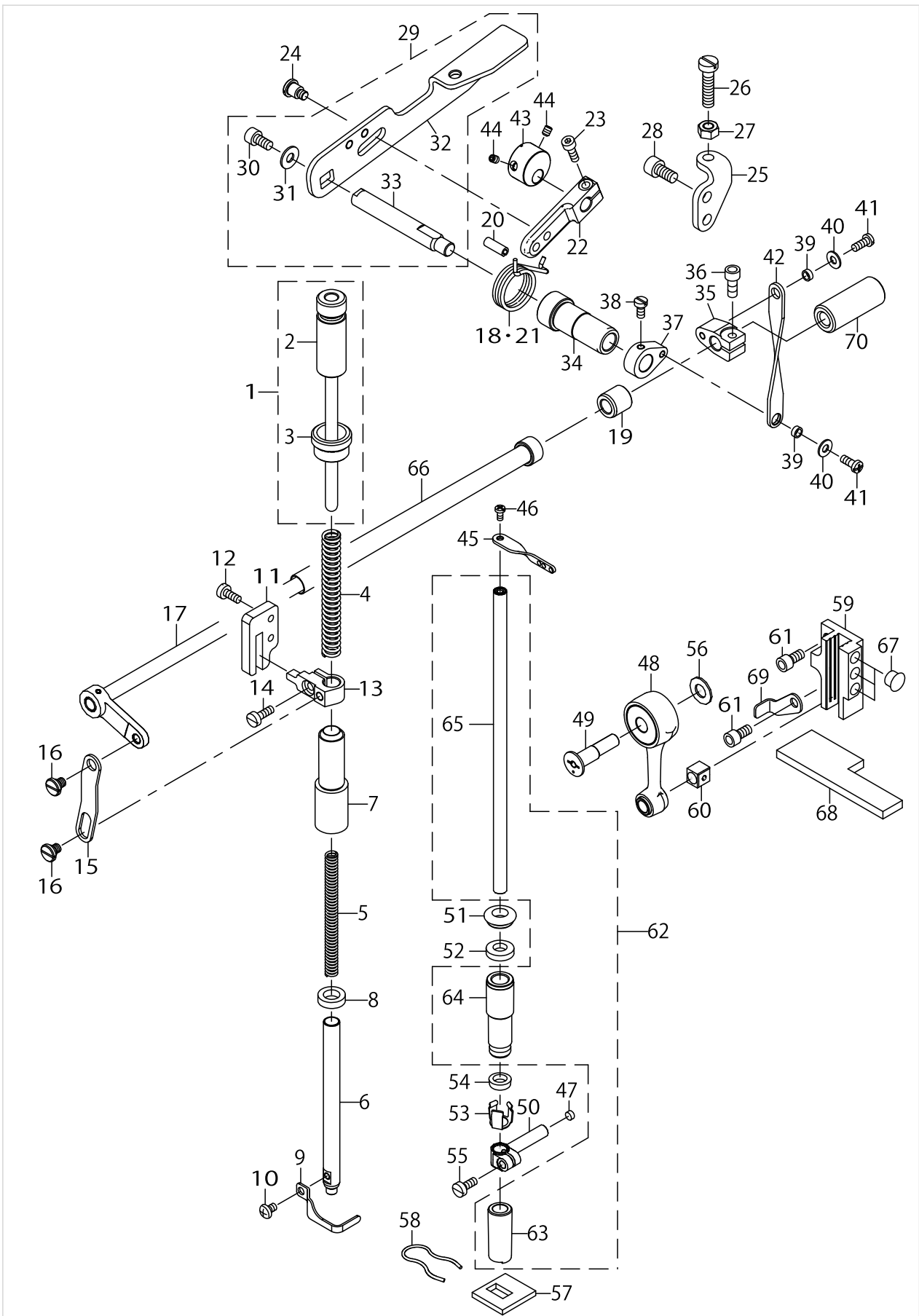
FABRIC TRIMMER LEFT COMPONENTS



FABRIC TRIMMER LEFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	70001869	FEED_COVER				1
49	WP0430801SC	WASHER M4				2
50	SM4040655SP	SCREW M4 L=6				2
51	CQ303000000	OIL WICK				0.2
52	70004494	RUBBER_PLATE				1
53	40155656	ADJ_GUIDE_PLATE				1
54	SM6040800SP	SCREW				1
55	40155657	ADJUST_SPRING				1
56	SM6030500SN	SCREW M3 L=5				2
57	40155658	ADJUST_SCREW				1
58	40155659	SPRING				1
59	RE0250000K0	E-RING 2.5				1
60	RE0600000K0	E-RING 6				1
61	40155621	SUCTION_PIPE_SET_TOP	ACCESSORIES PARTS			1
62	40155624	SUCTION_PIPE_SET_SUB	ACCESSORIES PARTS			1
63	40155622	SUCTION_PIPE_ASSY_TOP		*		1
64	40155625	SUCTION_PIPE_ASSY_SUB		*		1
65	40043839	SUCTION_PIPE_JOINT_ASSY		*		1
66	40043800	SUCTION_PIPE_JOINT		*		1
67	40043815	SUCTION_PIPE_NUT		*		1
68	SM4041055SP	SCREW		*		1
69	40042374	SUCTION_PIPE_1		*		1
70	EA9500B0100	CABLE BAND	ACCESSORIES PARTS			1
71	PC012601000	SPEED CONTROLLER	ACCESSORIES PARTS			1

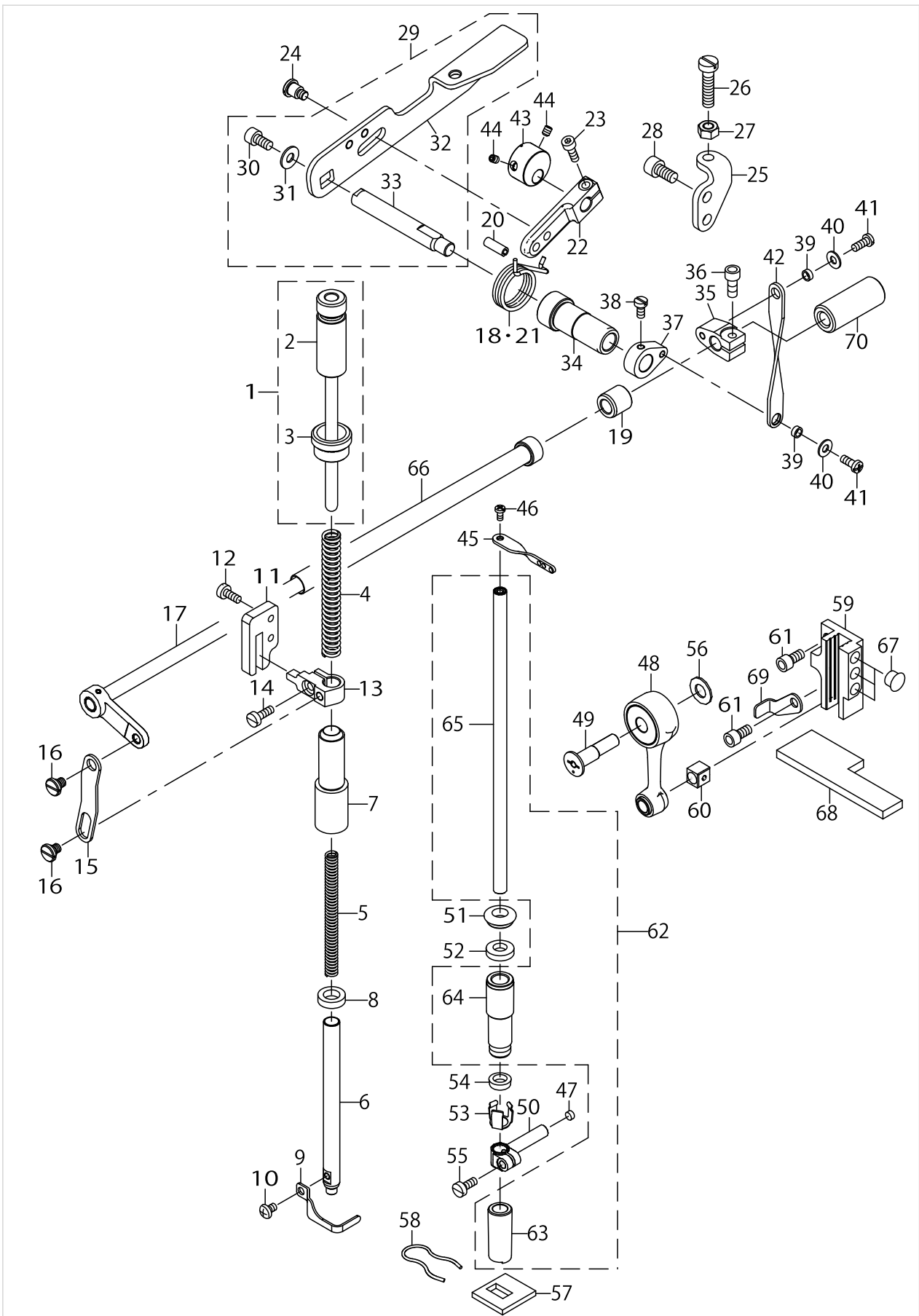
NEEDLE BAR & PRESSER COMPONENTS



NEEDLE BAR & PRESSER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40070574	ADJ_SCREW_P_B_NUT_ASSY				1
2	40070573	ADJ_SCREW_P_B_ASSY		*		1
3	13313101	LOCKING NUT		*		1
4	13313309	SPRING PRESSER BAR A				1
5	70001480	SPRING_PRESSER_BAR_B				1
6	70001481	PRESSER_BAR				1
7	40156616	BUSHING_PRESSER_BAR				1
8	13315908	OIL SEAL				1
9	70001483	FINGER_GUARD				1
10	SM4040655SP	SCREW M4 L=6				1
11	13313804	GUIDE PLATE				1
12	SM6041000SP	SCREW M4 L=10				2
13	70001485	PRESSER_BAR_BRACKET				1
14	SM6041200SP	SCREW M4 L=12				1
15	13314109	LINK				1
16	SD0700206TP	SHOULDER SCREW				2
17	40078307	ASSY_LIFTER_SHAFT_DRY				1
18	13315205	SPRING LIFTER LEVER				1
19	70001486	BUSHING_LIFTER_FRONT				1
20	PS0500142KP	SPRING PIN				1
21	70001498	SPRING_LIFTER_LEVER				1
22	70001494	TENSION_RELEASE_LEVER				1
23	SM6041202TP	SCREW M4X0.7 L=12				1
24	SD0700586TP	SHOULDER SCREW				1
25	70001495	LIFTER_LEVER_STOPPER				1
26	SM6062550TP	SCREW M6 L=25				1
27	NM6060001CP	NUT M6				1
28	SM6061202TP	SCREW M6 L=12				2
29	70001487	LIFTER_LEVER_ASSY				1
30	SM6051002TP	SCREW M5X0.8 L=10		*		1
31	WP0551016SH	WASHER 5.5X13X1		*		1
32	70001488	LIFTER_LEVER		*		1
33	70001489	LIFTER_LEVER_SHAFT		*		1
34	70001490	BUSHING_LIFTER_LEVER				1
35	70001478	LIFTER_SHAFT_LEVER				1
36	SM6051202TP	SCREW M5X0.8 L=12				1
37	70001477	LIFTER_LEVER_COLLAR				1
38	SM6040800SP	SCREW				1
39	70001491	SPACER				2
40	WP0450826SC	WASHER 4.5X10X0.8				2
41	SM4041055SP	SCREW				2
42	70001492	LIFTER_LEVER_LINK				1
43	70001493	MINUTES_LIFTING_COLLAR				1
44	SM8040512TP	SCREW				2
45	13326806	NEEDLE BAR EYELET				1
46	SM4030855SN	SCREW M3 L=8.0				1
47	40078293	PLUG				1

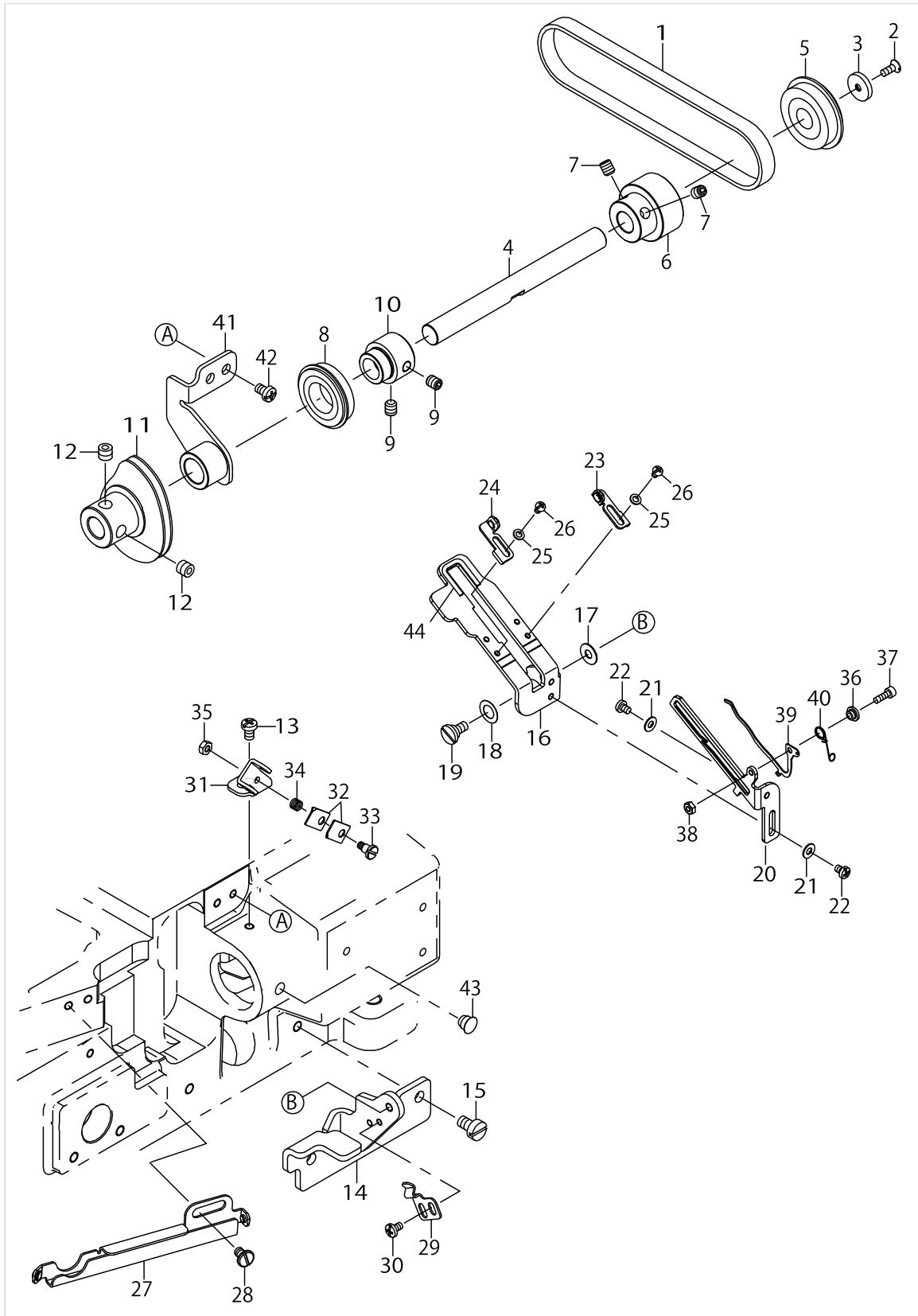
NEEDLE BAR & PRESSER COMPONENTS



NEEDLE BAR & PRESSER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	70001465	ASSY_NEEDLE_CRANK_ROD				1
49	70001462	ECCENTRIC_PIN_DRY				1
50	40078292	NEEDLE_BAR_CLAMP				1
51	40078305	BUSHING_NB_U_PRESSER_A				1
52	40078302	BUSHING_NB_U_FELT_A				1
53	40078306	BUSHING_NB_U_PRESSER_B				1
54	40078303	BUSHING_NB_U_FELT_B				1
55	SM6041000SP	SCREW M4 L=10				1
56	40078291	WASHER				1
57	40078301	BUSHING_NB_L_FELT				1
58	40078304	BUSHING_NB_L_PRESSER				1
59	70001463	NEEDLE_BAR_GUIDE				1
60	40078295	SLIDE_BLOCK				1
61	SM6051202TP	SCREW M5X0.8 L=12				3
62	40078317	ASSY_BUSHING_NB_DRY				1
63	40078299	BUSHING_NB_LOWER		*		1
64	40078300	BUSHING_NB_UPPER		*		1
65	40078296	NEEDLE BAR ASSY		*		1
66	40078320	PIPE_ASSY				1
67	TA0850604R0	RUBBER PLUG				4
68	40087083	FELT				1
69	40087101	FELT PRESSER				1
70	70001500	BUSHING_LIFTER_REAR				1

LOWER THREAD COMPONENTS

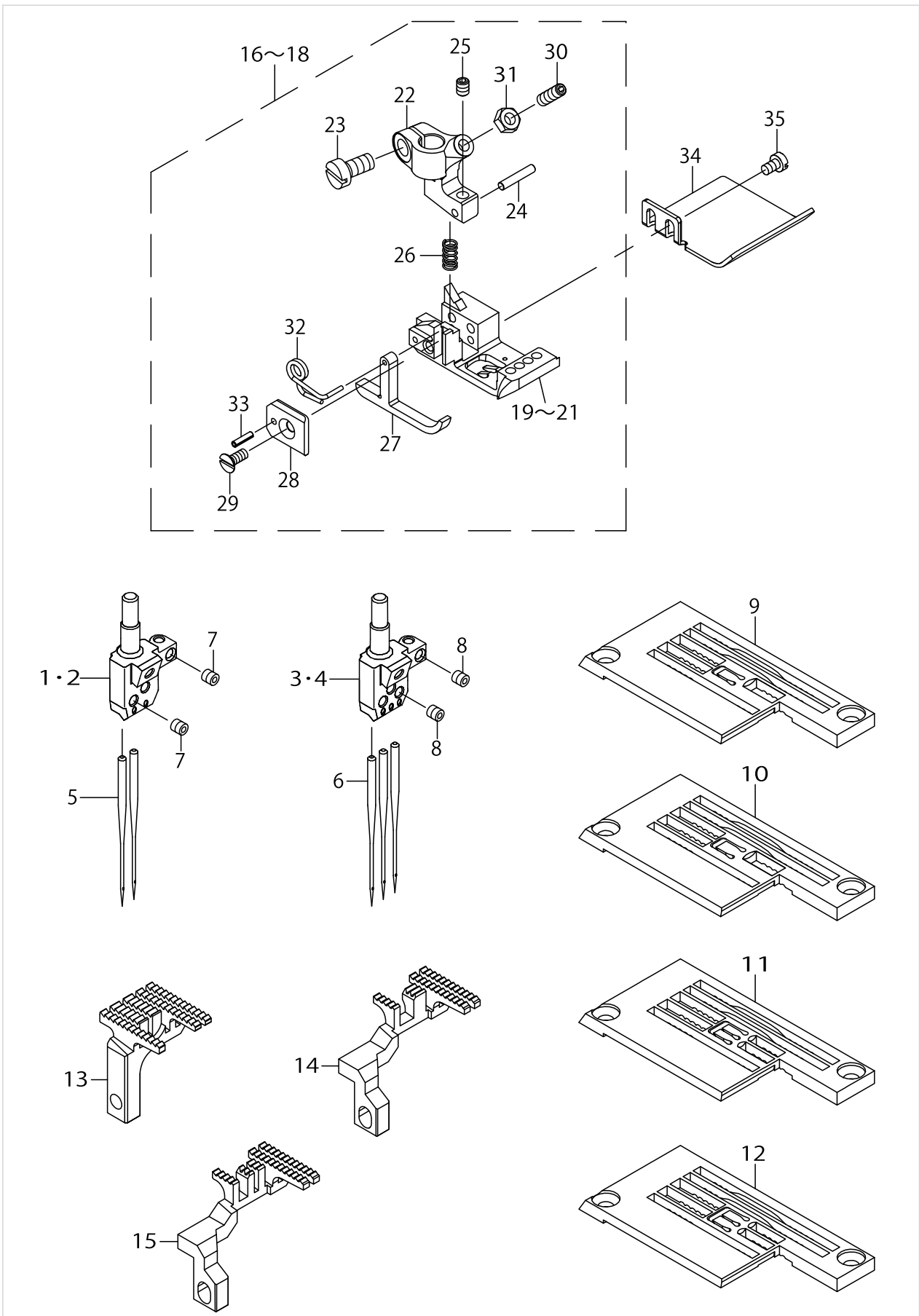


LOWER THREAD COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	70001988	BELT_TAKE_UP				1
2	SM1030800SM	SCREW M3X0.5 L=8				1
3	13332606	WASHER TAKE UP				1
4	70001729	SHAFT_TAKE_UP				1
5	70004199	BEARING				1
6	13331301	SPROCKET TAKE UP				1
7	SM8050612TP	SCREW M5X6				2
8	70004194	BEARING				1
9	SM8050612TP	SCREW M5X6				2
10	70001754	COUPLING				1
11	40154169	ASSY_TAKE_UP				1
12	SM8060552TP	SCREW M6 L=5				2
13	SM4040655SP	SCREW M4 L=6				1
14	70001734	TAKE_UP_PLATE_BASE				1
15	SM6050800SP	SCREW M5 L=8				2
16	70001735	TAKE_UP_PLATE				1
17	WP0410516SD	PLAIN WASHER				1
18	WZ0641510KP	WAVED WASHER 6.4X11X0.3				1
19	SD0640246SP	HINGE SCREW D=6.35 H=2.4				1
20	40155640	THREAD_GUIDE				1
21	WP0320501SC	WASHER M3				3
22	SM4030455SP	SCREW				3
23	40100773	EYELET L ASSY				1
24	40100771	EYELET R ASSY				1
25	WP0280500SC	WASHER				2
26	SM4850455SP	SCREW				2
27	70001738	ASSY_THREAD_GUIDE				1
28	SM6040650TP	SCREW				2
29	70001745	SPRING				1
30	SM5030555SN	SCREW M3 L=5				2
31	70004375	NIPPER_PLATE				1
32	40100769	NIPPER SPRING PLATE				2
33	13326202	SHOULDER SCREW				1
34	13402805	SPRING				1
35	NM6030001SC	NUT M3X0.5 TYPE1				1
36	70001584	SPRING COLLAR				1
37	SM6850802TN	SCREW M2.5 L=8				1
38	NM6850001SC	NUT M2.5X0.45 TYPE1				1
39	70004733	THREAD_GUIDE_PLATE				1
40	70001753	THREAD_GUIDE_PLATE_SPRING				1
41	70001758	SHAFT_TAKE_UP_COVER_ASSY				1
42	SM4040655SP	SCREW M4 L=6				2
43	TA0620504R0	CAP				1
44	40087068	CAM THREAD CATCH				1



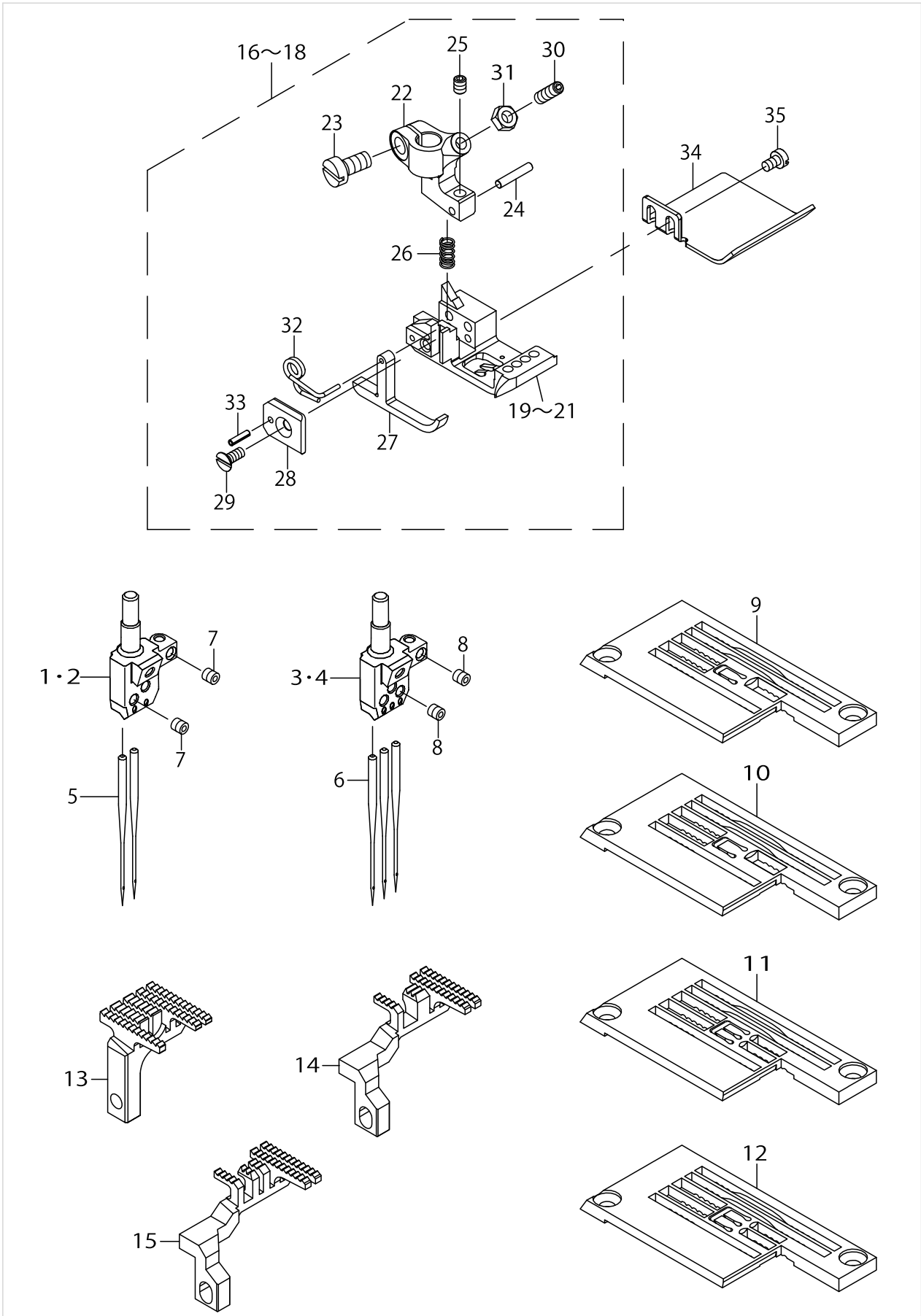
GAUGE COMPONENTS



GAUGE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13350004	NEEDLE_HEAD_32	FOR MF-7922D-H24-E32			1
2	13350103	NEEDLE_HEAD_40	FOR MF-7922D-H24-E40			1
3	13350301	NEEDLE_HEAD_56	FOR MF-7923D-H24-E56			1
4	13350400	NEEDLE_HEAD_64	FOR MF-7923D-H24-E64			1
5	MUY128S1000	NEEDLE	FOR MF-7922D-H24-E32, MF-7922D-H24-E40		☆	2
6	MUY128S1000	NEEDLE	FOR MF-7923D-H24-E56, MF-7923D-H24-E64		☆	3
7	SM8030312TP	SCREW M3 L=3	FOR MF-7922D-H24-E32, MF-7922D-H24-E40			3
8	SM8030312TP	SCREW M3 L=3	FOR MF-7923D-H24-E56, MF-7923D-H24-E64			4
9	40154171	THROAT_PLATE	FOR MF-7922D-H24-E32			1
10	40154172	THROAT_PLATE	FOR MF-7922D-H24-E40			1
11	40154173	THROAT_PLATE	FOR MF-7923D-H24-E56			1
12	40154174	THROAT_PLATE	FOR MF-7923D-H24-E64			1
13	40154175	MAIN_FEED_DOG				1
14	40154177	DIFF_FEED_DOG	FOR MF-7922D-H24-E32, MF-7922D-H24-E40			1
15	40154178	DIFF_FEED_DOG	FOR MF-7923D-H24-E56, MF-7923D-H24-E64			1
16	40155626	PRESSER_FOOT_ASSY	FOR MF-7922D-H24-E32			1
17	40155628	PRESSER_FOOT_ASSY	FOR MF-7922D-H24-E40			1
18	40155630	PRESSER_FOOT_ASSY	FOR MF-7923D-H24-E56, MF-7923D-H24-E64			1
19	40155627	PRESSER_FOOT_BOTTOM	FOR MF-7922D-H24-E32	*		1
20	40155629	PRESSER_FOOT_BOTTOM	FOR MF-7922D-H24-E40	*		1
21	40155631	PRESSER_FOOT_BOTTOM	FOR MF-7923D-H24-E56, MF-7923D-H24-E64	*		1
22	40070224	PRESSER_FOOT_HINGE		*		1
23	SM6040800SP	SCREW		*		1
24	13375209	PIVOT_PIN		*		1
25	SM8030412TP	SCREW		*		1
26	13377106	SPRING		*		1
27	40070226	P_F_YIELDING_SECTION		*		1
28	40070227	GUIDE_PLATE		*		1
29	SM1850600SP	SCREW		*		1
30	SM8031002TP	SCREW		*		1
31	NM6030001SD	NUT M3X0.5		*		1
32	40070229	SPRING_L		*		1
33	PS0150065KP	SPRING PIN 1.5X6		*		1
34	40038064	FABRIC GUIDE	ACCESSORY PARTS			1
35	SM6850400SP	SCREW M2.5 L=4	ACCESSORY PARTS			2

GAUGE COMPONENTS (FOR H24/UT59)



GAUGE COMPONENTS (FOR H24/UT59)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13350004	NEEDLE_HEAD_32	FOR MF-7922D-H24-E32/UT59			1
2	13350103	NEEDLE_HEAD_40	FOR MF-7922D-H24-E40/UT59			1
3	13350301	NEEDLE_HEAD_56	FOR MF-7923D-H24-E56/UT59			1
4	13350400	NEEDLE_HEAD_64	FOR MF-7923D-H24-E64/UT59			1
5	MUY128S1000	NEEDLE	FOR MF-7922D-H24-E32/UT5-9, MF-7922D-H24-E40/UT59		☆	2
6	MUY128S1000	NEEDLE	FOR MF-7923D-H24-E56/UT5-9, MF-7923D-H24-E64/UT59		☆	3
7	SM8030312TP	SCREW M3 L=3	FOR MF-7922D-H24-E32/UT5-9, MF-7922D-H24-E40/UT59			3
8	SM8030312TP	SCREW M3 L=3	FOR MF-7923D-H24-E56/UT5-9, MF-7923D-H24-E64/UT59			4
9	40154171	THROAT_PLATE	FOR MF-7922D-H24-E32/UT59			1
10	40154172	THROAT_PLATE	FOR MF-7922D-H24-E40/UT59			1
11	40154173	THROAT_PLATE	FOR MF-7923D-H24-E56/UT59			1
12	40154174	THROAT_PLATE	FOR MF-7923D-H24-E64/UT59			1
13	40154175	MAIN_FEED_DOG				1
14	40154179	DIFF_FEED_DOG	FOR MF-7922D-H24-E32/UT5-9, MF-7922D-H24-E40/UT59			1
15	40154180	DIFF_FEED_DOG	FOR MF-7923D-H24-E56/UT5-9, MF-7923D-H24-E64/UT59			1
16	40155626	PRESSER_FOOT_ASSY	FOR MF-7922D-H24-E32/UT59			1
17	40155628	PRESSER_FOOT_ASSY	FOR MF-7922D-H24-E40/UT59			1
18	40155630	PRESSER_FOOT_ASSY	FOR MF-7923D-H24-E56/UT5-9, MF-7923D-H24-E64/UT59			1
19	40155627	PRESSER_FOOT_BOTTOM	FOR MF-7922D-H24-E32/UT59	*		1
20	40155629	PRESSER_FOOT_BOTTOM	FOR MF-7922D-H24-E40/UT59	*		1
21	40155631	PRESSER_FOOT_BOTTOM	FOR MF-7923D-H24-E56/UT5-9, MF-7923D-H24-E64/UT59	*		1
22	40070224	PRESSER_FOOT_HINGE		*		1
23	SM6040800SP	SCREW		*		1
24	13375209	PIVOT_PIN		*		1
25	SM8030412TP	SCREW		*		1
26	13377106	SPRING		*		1
27	40070226	P_F_YIELDING_SECTION		*		1
28	40070227	GUIDE_PLATE		*		1
29	SM1850600SP	SCREW		*		1
30	SM8031002TP	SCREW		*		1
31	NM6030001SD	NUT M3X0.5		*		1
32	40070229	SPRING_L		*		1
33	PS0150065KP	SPRING_PIN 1.5X6		*		1
34	40038064	FABRIC GUIDE	ACCESSORY PARTS			1
35	SM6850400SP	SCREW M2.5 L=4	ACCESSORY PARTS			2

## HOW TO MAKE USE OF THIS PARTS LIST

1.As to "#01" and "#02" refer to the "Note" given at the bottom of the respective pages.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

5.As to the parts with marks of "☆"(Consumable parts)and "◎"(optional parts)on the respective parts, it is recommended to prepare spares.

1. リストページの#01、#02の印は、ページ下の"注記"の説明を参照下さい。
2. 数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。
3. 数量欄の（ ）は、組部品を構成している子部品であることを意味します。
4. イラストページの-----枠は、組構成であることを意味します。
5. リストページの"☆"（消耗部品）、"◎"（オプション部品）の印が付いた部品は、予備を準備しておくことをお奨めします。

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13302203	2	20	13375209	26	24	40078296	20	65
13302203	6	20	13377106	24	26	40078299	20	63
13302302	2	35	13377106	26	26	40078300	20	64
13302302	6	35	13401906	2	5	40078301	20	57
13302302	14	17	13401906	6	5	40078302	20	52
13302500	14	6	13402003	2	27	40078303	20	54
13313101	18	3	13402003	6	12	40078304	20	58
13313309	18	4	13402706	2	40	40078305	20	51
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13324504	10	5	13423801	14	11	40082196	2	18
13324603	10	8	13461306	14	18	40085995	12	55
13324702	10	10	13461504	14	20	40087068	22	44
13324900	10	14	22901409	8	74	40087083	20	68
13325006	10	16	22945505	10	43	40087101	20	69
13325600	12	65	22945802	10	41	40100769	22	32
13325808	12	48	23612609	10	9	40100771	22	24
13325907	12	49	30391601	10	25	40100773	22	23
13326004	12	50	40019868	8	57	40119461	4	62
13326103	12	51	40030059	8	56	40119461	6	18
13326202	12	52	40038064	24	34	40154163	10	24
13326202	22	33	40038064	26	34	40154164	10	13
13326301	10	39	40040255	8	48	40154165	10	31
13326400	10	40	40040306	14	37	40154166	12	60
13326509	10	42	40042319	14	32	40154167	12	58
13326608	10	44	40042374	16	69	40154168	12	63
13326707	12	54	40043800	16	66	40154169	22	11
13326806	18	45	40043815	16	67	40154171	24	9
13326905	10	35	40043839	16	65	40154171	26	9
13327002	12	68	40070224	24	22	40154172	24	10
13327101	12	61	40070224	26	22	40154172	26	10
13331301	22	6	40070226	24	27	40154173	24	11
13332606	22	3	40070226	26	27	40154173	26	11
13348008	10	19	40070227	24	28	40154174	24	12
13350004	24	1-2	40070227	26	28	40154174	26	12
13350004	26	1-2	40070229	24	32	40154175	24	13
13350103	24	1-2	40070229	26	32	40154175	26	13
13350103	26	1-2	40070573	18	2	40154177	24	14
13350301	24	3-4	40070574	18	1	40154178	24	15
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40155627	24	19~21	70001457	4	63	70001673	6	28
40155627	26	19~21	70001457	6	19	70001729	22	4
40155628	24	16~18	70001462	20	49	70001734	22	14
40155628	26	16~18	70001463	20	59	70001735	22	16
40155629	24	19~21	70001465	20	48	70001738	22	27
40155629	26	19~21	70001477	18	37	70001745	22	29
40155630	24	16~18	70001478	18	35	70001753	22	40
40155630	26	16~18	70001480	18	5	70001754	22	10
40155631	24	19~21	70001481	18	6	70001758	22	41
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40155633	2	13	70001487	18	29	70001865	2	12
40155633	6	13	70001488	18	32	70001866	2	1
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40155637	6	42	70001493	18	43	70001895	4	64
40155638	2	43	70001494	18	22	70001988	22	1
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MUY128S1000	24	6	SM4030455SP	14	41	SM6040602TN	8	72
MUY128S1000	26	6	SM4030455SP	22	22	SM6040650TP	22	28
NM6030001SC	22	35	SM4030655SP	12	67	SM6040750TP	2	22
NM6030001SD	24	31	SM4030655SP	14	43	SM6040750TP	8	70
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NM6060001CP	18	27	SM4040655SP	8	60	SM6040800SP	24	23
NM6850001SC	22	38	SM4040655SP	10	53	SM6040800SP	26	23
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PS0150082KH	10	22	SM4040855SP	6	49	SM6050800SP	22	15
PS0200062KH	14	47	SM4040855SP	8	49	SM6051000SP	14	42
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PS0500142KP	18	20	SM4041055SP	4	58	SM6051002TP	18	30
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RE0600000K0	16	60	SM4041055SP	10	15	SM6051202TP	20	61
RO037180100	2	9	SM4041055SP	16	68	SM6051400SP	14	3
RO037180100	6	9	SM4041055SP	18	41	SM6051402TP	10	12
RO437200200	14	2	SM4041255SP	4	51	SM6061202TP	18	28
SD0640246SP	22	19	SM4042055SP	2	11	SM6062550TP	18	26
SD0700206TP	18	16	SM4042055SP	6	11	SM6850350TP	2	44
SD0700586TP	18	24	SM4051455SP	4	68	SM6850350TP	6	44
SL6042092TN	4	67	SM4051455SP	6	59	SM6850400SP	24	35
SL6042092TN	6	21	SM4051455SP	8	59	SM6850400SP	26	35
SM1030400SP	4	65	SM4850455SP	10	70	SM6850802TN	22	37
SM1030501SN	2	31	SM4850455SP	12	70	SM8030312TP	10	26
SM1030800SM	22	2	SM4850455SP	22	26	SM8030312TP	14	39
SM1040650TP	8	69	SM5030555SN	22	30	SM8030312TP	24	8
SM1040650TP	10	38	SM5040655SN	2	14	SM8030312TP	26	8
SM1040750TP	12	59	SM5040655SN	6	71	SM8030412TP	24	25
SM1040800SP	2	39	SM5040655SN	8	71	SM8030412TP	26	25
SM1040800SP	6	39	SM6030500SN	14	56	SM8031002TP	24	30
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SM8041012TP	6	15
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SM8050612TP	22	9
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WP0430801SC	4	50
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WP0430801SC	8	50
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WP0550800SP	14	26
WP0551016SH	18	31
WP0820516SP	14	36
WS0510002KN	10	11
WS0510002KP	4	54
WS0510002KP	8	54
WS0510002KP	10	2
WZ0641510KP	22	18