

MODEL : AP-874

List No : 1623-00

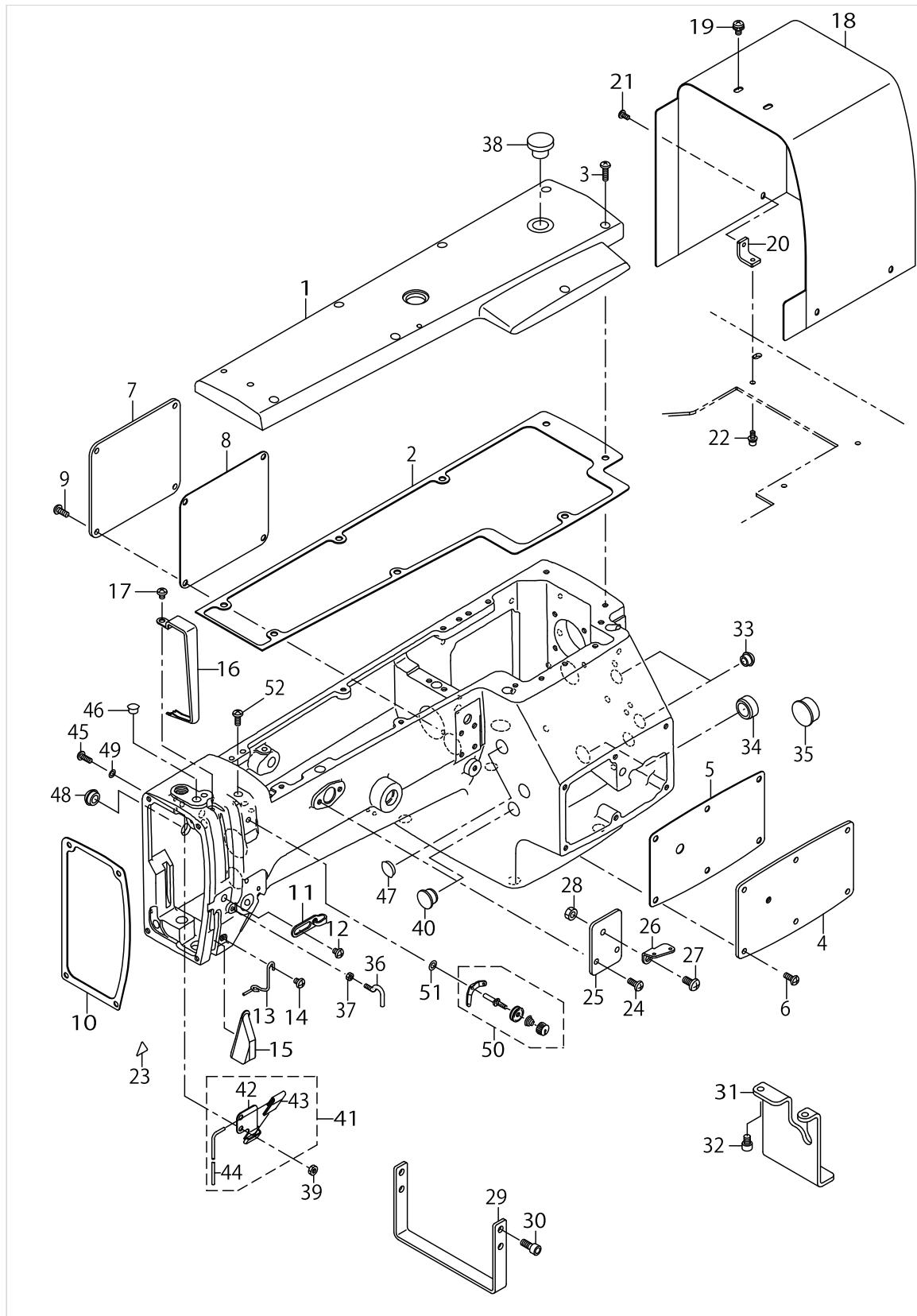
PARTS LIST

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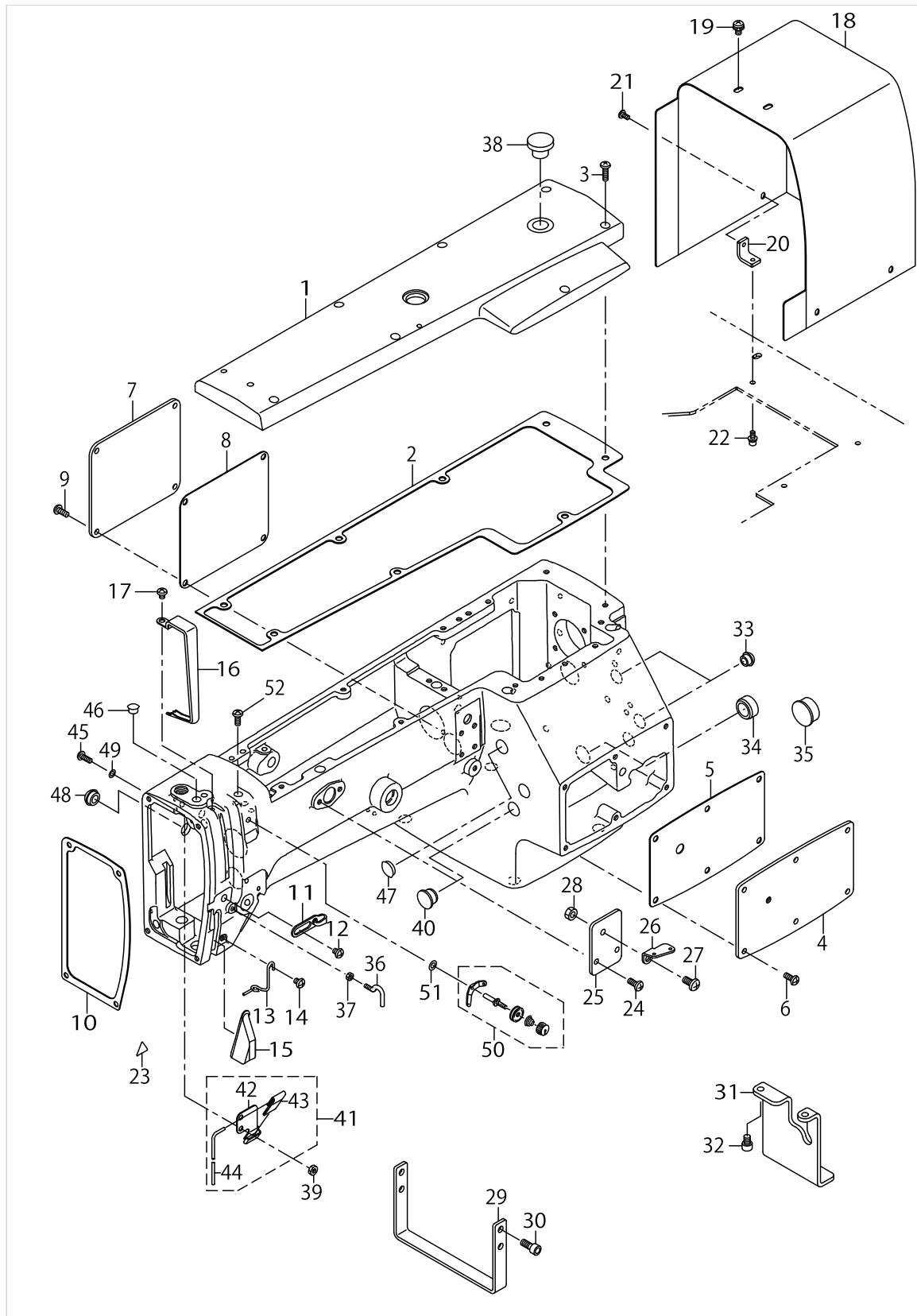
FRAME & MICELLANEOUS COVER COMPONENTS



FRAME & MICELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	G1113875000	TOP COVER				1
2	G1119875000	UPPER FACE COVER PACKING				1
3	SS4121215SP	SCREW 3/16-28 L=12				8
4	G1111875000	ARM COVER A				1
5	G1117875000	ARM COVER PACKING A				1
6	SS4121215SP	SCREW 3/16-28 L=12				6
7	G1112875000	ARM COVER B				1
8	G1118875000	ARM COVER PACKING B				1
9	SS4121215SP	SCREW 3/16-28 L=12				4
10	G1116875000	FACE PLATE PACKING				1
11	13922208	TAKE-UP THREAD GUIDE B		☆		1
12	SS4120615SP	SCREW 3/16-28 L=6				1
13	13719802	NEEDLE BAR THREAD GUIDE		☆		1
14	SS4120615SP	SCREW 3/16-28 L=6				1
15	13705207	THREAD PATH GUIDE PLATE				1
16	13920509	THREAD TAKE-UP COVER				1
17	SS4120615SP	SCREW 3/16-28 L=6				1
18	40116251	MOTOR COVER				1
19	SL4051091SC	SCREW M5 L=10				2
20	40075985	COVER ANGLE				3
21	SM0040801SC	SCREW M4X8				3
22	SL6041092TN	SCREW M4 L=10				3
23	CM300200001	FINGER INJURY CAUTION LABEL (16)				1
24	SS4121215SP	SCREW 3/16-28 L=12				2
25	40116229	THREAD GUIDE PLATE A				1
26	26211904	THREAD GUIDE PLATE		☆		1
27	SM4061255SP	SCREW M6 L=12				1
28	NM6060001SC	NUT M6X1 TYPE1				1
29	40116230	HEAD STAND FRONT				1
30	SS6151412TP	SCREW 15/64-28 L=14				4
31	40116231	HEAD STAND BACK				1
32	SS6151412TP	SCREW 15/64-28 L=14				2
33	TA1050504R0	RUBBER PLUG				2
34	TA2101002R0	RUBBER PLUG				1
35	TA2351004R0	RUBBER PLUG				1
36	26212209	L-SHAPED THREAD GUIDE A		☆		1
37	NS6090310SP	NUT 9/64-40				1
38	G1135870000	OIL PLUG				1
39	NS6110350SP	NUT 11/64-40				2
40	TA1470704R0	RUBBER PLUG				1
41	G35328750A0	OIL WICK PRESSER ASM.				1
42	B3502210000	OIL WICK HOLDER		*		1
43	B3509220000	OIL SPONGE		*		1
44	CQ252000000	OIL WICK		*		0.2
45	SS4111215SP	SCREW 11/64-40 L=12				2
46	TA0850604R0	RUBBER PLUG				3
47	TA1450404R0	RUBBER PLUG D=14.5 L=4				2

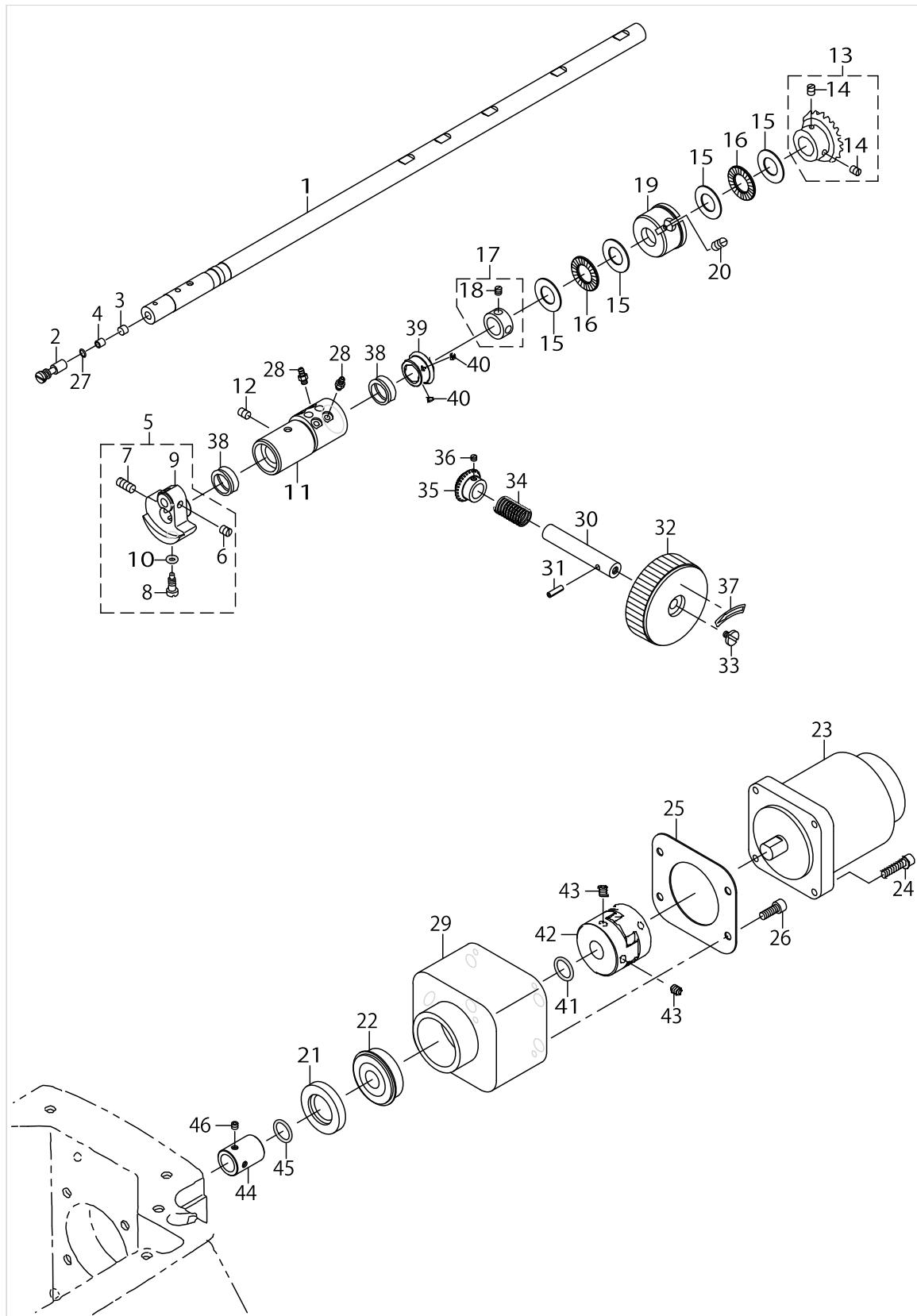
FRAME & MICELLANEOUS COVER COMPONENTS



FRAME & MICELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	TA1250406R0	RUBBER PLUG D=12.5 L=4				1
49	WP0480856SP	WASHER 4.8X8.4X0.8				2
50	11073954	THREAD TENSION ASM.				1
51	WP0531001SC	WASHER				1
52	SS4121215SP	SCREW 3/16-28 L=12				1

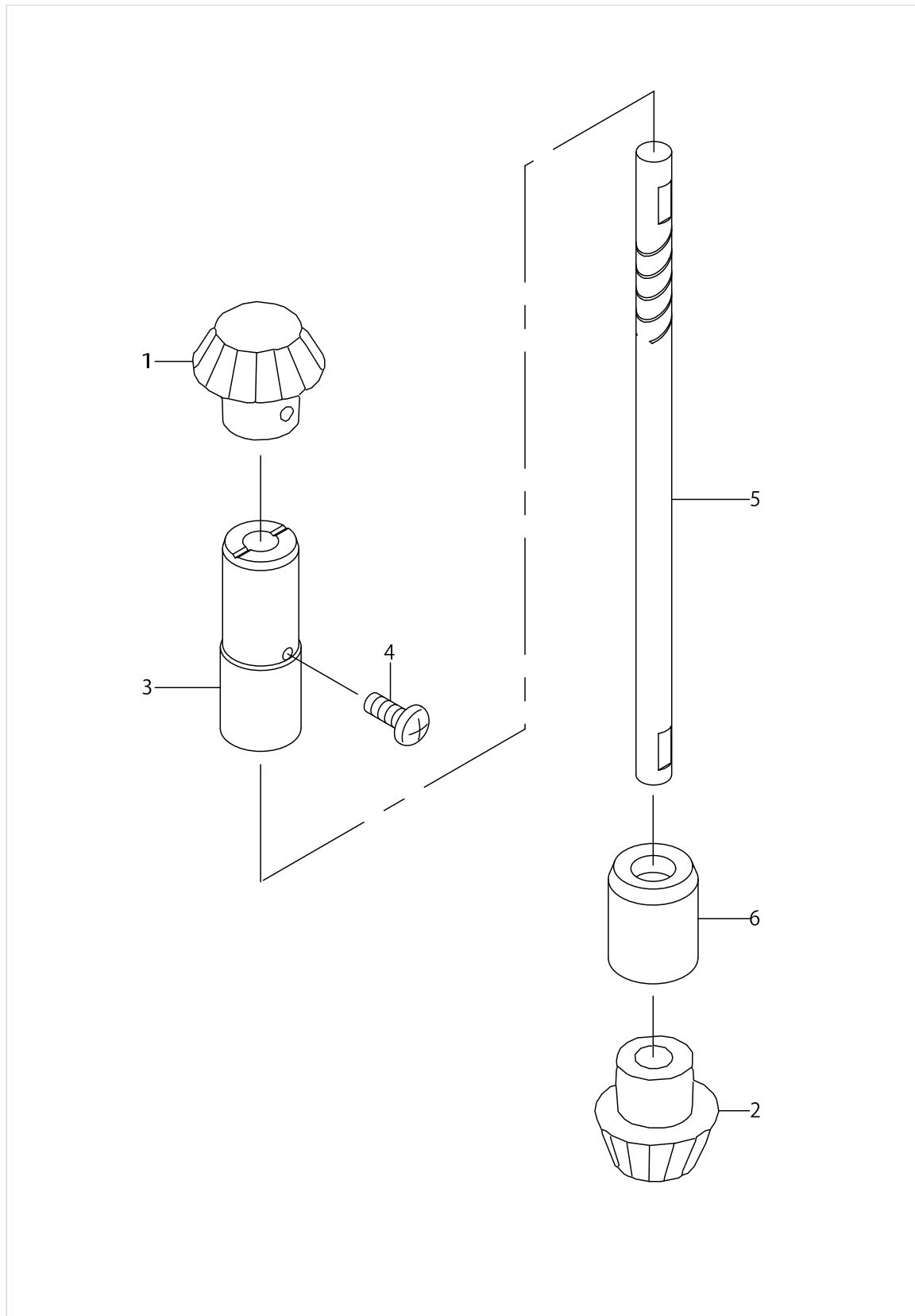
MAIN SHAFT COMPONENTS



MAIN SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40116233	MAIN SHAFT				1
2	B1213552000A	OIL ADJUSTING PIN				1
3	B1226552000	ROLLER FELT				1
4	B1215552000	OIL ADJUSTING COLLAR				1
5	22903157	COUNTER WEIGHT ASM.				1
6	SS8660610TP	SCREW 1/4-40 L=6	*			2
7	SS8681650TP	SCREW 9/32-28 L=16	*			1
8	SS7681650TP	SCREW 9/32-28 L=16	*			1
9	22903108	COUNTER WEIGHT	*			1
10	RO044240100	O-RING	*			1
11	G1206875000	MAIN SHAFT BUSHING, FRONT				1
12	SS8150822TP	SCREW 15/64-28 L=8				1
13	G12128700A0	UPPER BEVEL ARM ASM.				1
14	SS8660810TP	SCREW 1/4-40 L=8	*			2
15	B1220771000	THRUST WASHER A				4
16	B1211980000	UPPER SHAFT THRUST BEARING				2
17	CS150101ATH	THRUST COLLAR ASM. D=15 W=10				2
18	SS8660530TP	SCREW 1/4-40 L= 4.5	*			2
19	13922901	MAIN SHAFT BUSHING, INTER				1
20	SS8150822TP	SCREW 15/64-28 L=8				1
21	G1220870000A	OIL SHEEL				1
22	G1216870000	UPPER SHAFT REAR BEARING				1
23	40052937	550W SERVO MOTOR		☆		1
24	SL6052592TN	SCREW M5 L=25				4
25	40116232	MOTOR MOUNT PACKING		☆		1
26	SS6151612TP	SCREW				4
27	RO029180100	RUBBER RING				1
28	SQ1110402MZ	CONNECTING SCREW				4
29	40116034	MOTOR MOUNT				1
30	40116235	NEAR PULLEY SHAFT				1
31	PS0400142KH	SPRING PIN 4X14				1
32	B1212210D00	PULLEY				1
33	A1230500000A	HANDWHEEL SETSCREW				1
34	D3902481C00A	SPRING				1
35	40006516	GEAR B				1
36	SM8040310SS	SCREW M4 L=3				2
37	B1144210000	REVOLVING DIRECTION LABEL				1
38	13707500	OIL SEAL				2
39	40006515	GEAR A				1
40	SM8040310SS	SCREW M4 L=3				2
41	RO154240100	O-RING				1
42	23604309	COUPLING				1
43	SM8060812TP	SCREW M6 L=8				4
44	40116234	OIL SEAL COLLER				1
45	RO148240200	O-RING				1
46	SM8050412TP	SCREW M5 L=4				2

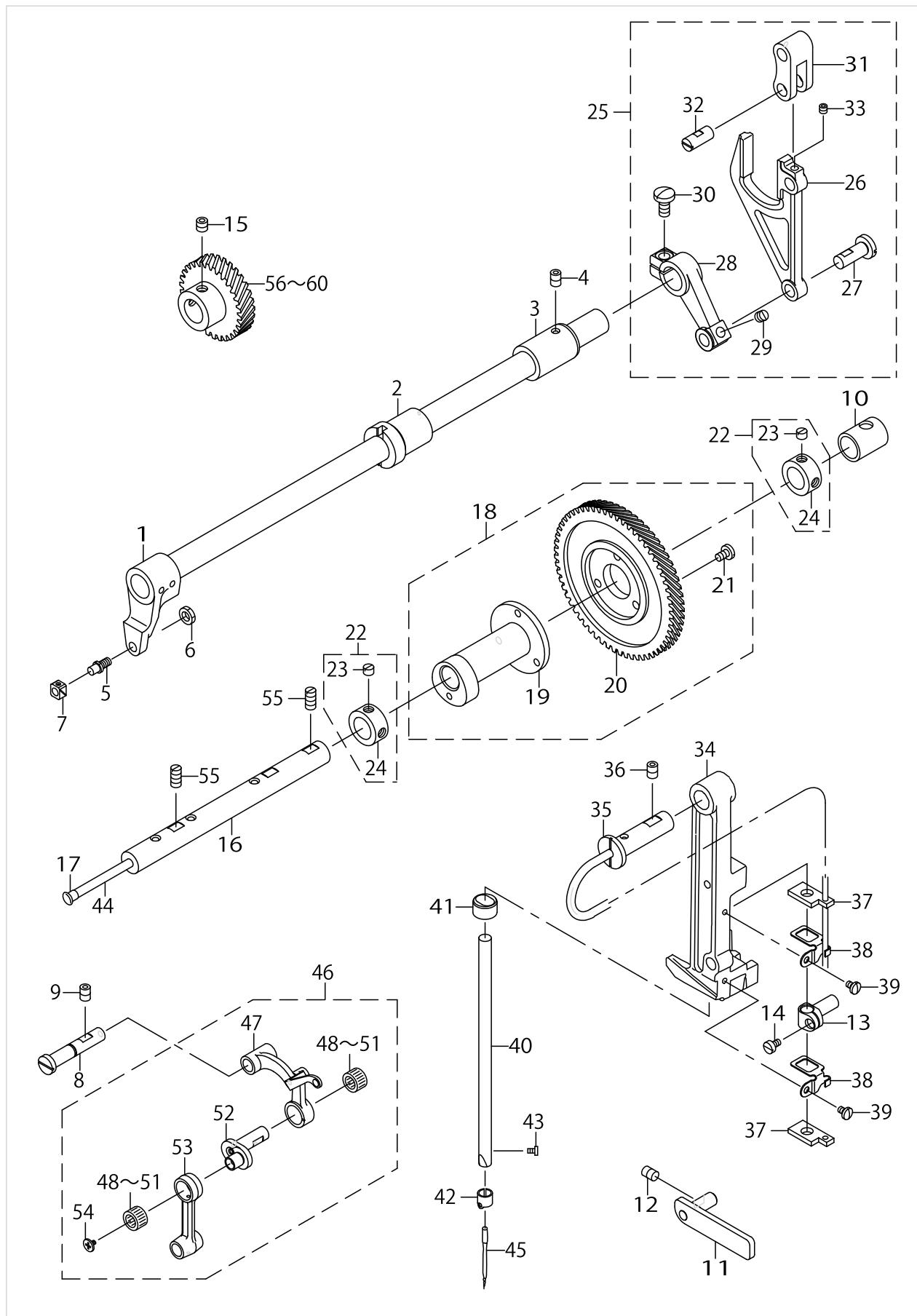
ARM SHAFT COMPONENTS



ARM SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B13061550A0	PINION ASM.				1
2	B13071550A0	GEAR ASM. LARGE				1
3	G1302875000	VERTICAL SHAFT UPPER METAL				1
4	SS4121215SP	SCREW 3/16-28 L=12				1
5	G1301875000	VERTICAL SHAFT				1
6	110042J5	UPRIGHT SHAFT BUSHING				1

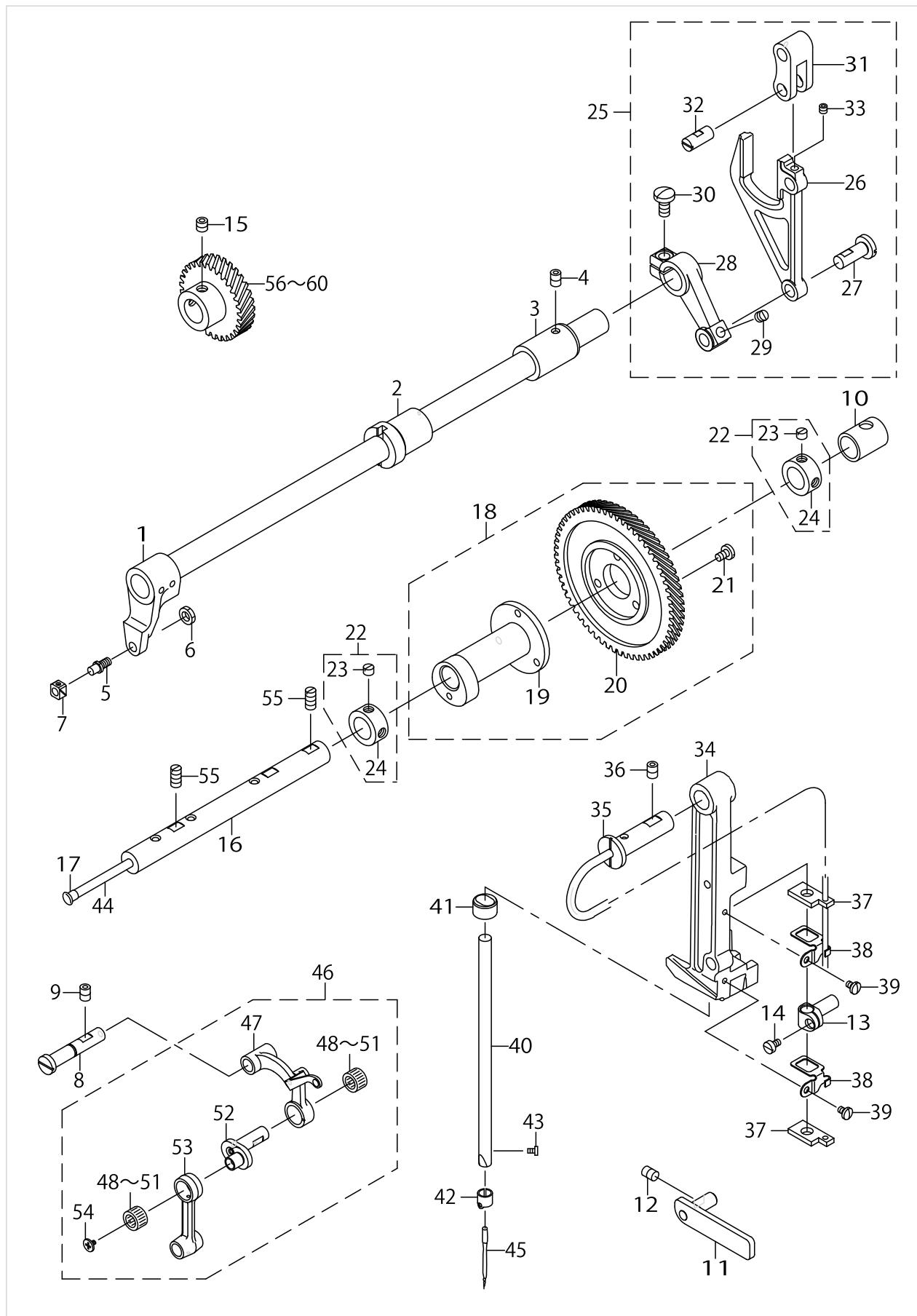
NEEDLE BAR COMPONENTS (1)



NEEDLE BAR COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40116236	NEEDLE BAR FRAME SHAFT ASM.				1
2	13715404	BUSHING				1
3	13715503	BUSHING, REAR				1
4	SS8150822TP	SCREW 15/64-28 L=8				1
5	B1410771000	STUD				1
6	NS6150310SP	NUT 15/64-28				1
7	B1414232000	SQUARE BLOCK				1
8	13730304	THREAD TAKE-UP SUPPORT ROD				1
9	SS8150822TP	SCREW 15/64-28 L=8				1
10	13719000	BEARING, REAR B				1
11	G14058750A0	FRAME SUPPORT PLATE ASM.				1
12	SS8150822TP	SCREW 15/64-28 L=8				1
13	13924501	NEEDLE BAR CONNEC.				1
14	SS6090670TP	SCREW 9/64-40 L=6				1
15	SS8660612TP	SCREW 1/4-40 L=6				2
16	13718903	ROCK CAM SHAFT				1
17	TA0550604R0	RUBBER PLUG				1
18	13718754	NEEDLE BAR ROCK CAM CONNEC.				1
19	13718705	NEEDLE BAR ROCK CAM		*		1
20	13718804	NEEDLE THROW GEAR LARGE		*		1
21	SS7110710SP	SCREW 11/64-40 L=7		*		3
22	CS140101ASP	THRUST COLLAR ASM.				2
23	SS8150410TP	SCREW 15/64-28 L= 4.0		*		4
24	CS1401014SP	THRUST COLLAR		*		2
25	G14158750A0	NEEDLE BAR FRAME ROD COMPL.				1
26	G1415875000	NEEDLE BAR FRAME ROD		*		1
27	13715701	FRAME ROCK SHAFT CRANK PIN		*		1
28	G1416875000	NEEDLE BAR ROCKING ARM ,REAR		*		1
29	SS8150510TP	SCREW 15/64-28 L= 4.7		*		1
30	SS7151210SP	SCREW 15/64-28 L=12		*		1
31	13716006	CONNECTING FORKED LINK		*		1
32	13715909	CONNECTING FORKED LINK PIN		*		1
33	SS8110422TP	SCREW 11/64-40 L=4		*		1
34	13924600	NEEDLE BAR FRAME				1
35	13714803	HINGE STUD				1
36	SS8150822TP	SCREW 15/64-28 L=8				1
37	13714704	OIL FELT				2
38	13925102	OIL FELT HOLDER				2
39	SS7090530SP	SCREW 9/64-40 L= 4.5				2
40	G1401875000	NEEDLE BAR		☆		1
41	13920608	NEEDLE BAR OIL METAL				1
42	22507701	THRED RACK, RIGHT		☆		1
43	SS7080510TP	SCREW 1/8-44 L=4.5		☆		1
44	CQ3000000F0	OIL FELT				0.1
45	MC200531300	NEEDLE 134 SERV7 NM130		☆		1
46	G19028750A0	LINK THREAD TAKE-UP LEVER ASM.		☆		1
47	11017068	LINK THREAD TAKE-UP LEVER ASM.	*			1

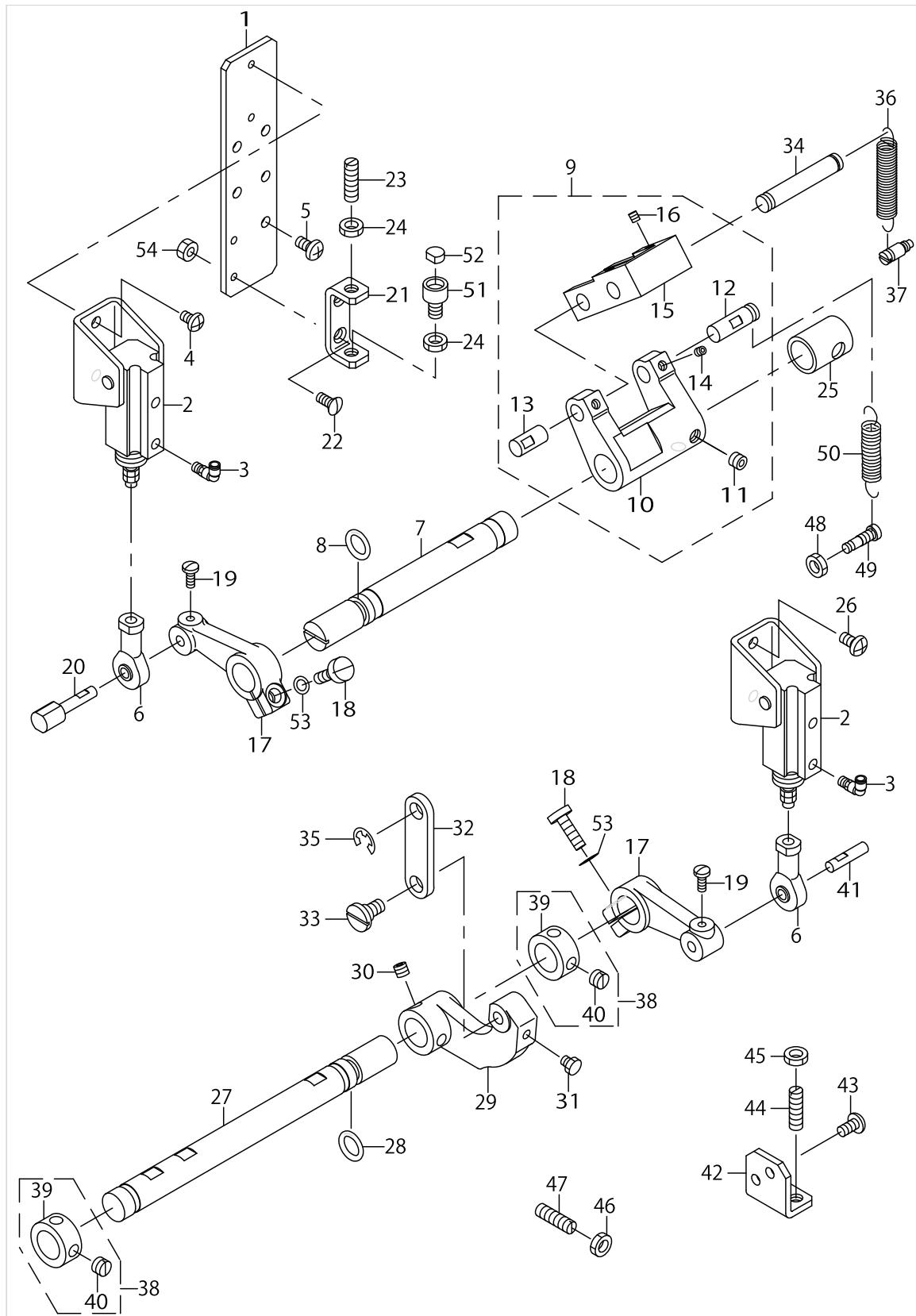
NEEDLE BAR COMPONENTS (1)



NEEDLE BAR COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B1905541A00	NEEDLE BEARING, A	SELECTIVE PARTS	*		2
49	B1905541B00	NEEDLE BEARING	SELECTIVE PARTS	*		2
50	B1905541C00	NEEDLE BEARING	SELECTIVE PARTS	*		2
51	B1905541D00	NEEDLE BEARING	SELECTIVE PARTS	*		2
52	11091600	NEEDLE BAR CRANK H		*		1
53	13714407	NEEDLE BAR CRANK ROD		*		1
54	B1903552000	LEFT SCREW		*		1
55	SS8151230SP	SCREW 15/64-28 L=12				2
56	13719109	NEEDLE THROW GEAR SMALL A	SELECTIVE PARTS			1
57	13719208	NEEDLE THROW GEAR SMALL B	SELECTIVE PARTS			1
58	13719307	NEEDLE THROW GEAR SMALL C	SELECTIVE PARTS			1
59	13719406	NEEDLE THROW GEAR SMALL D	SELECTIVE PARTS			1
60	13719505	NEEDLE THROW GEAR SMALL E	SELECTIVE PARTS			1

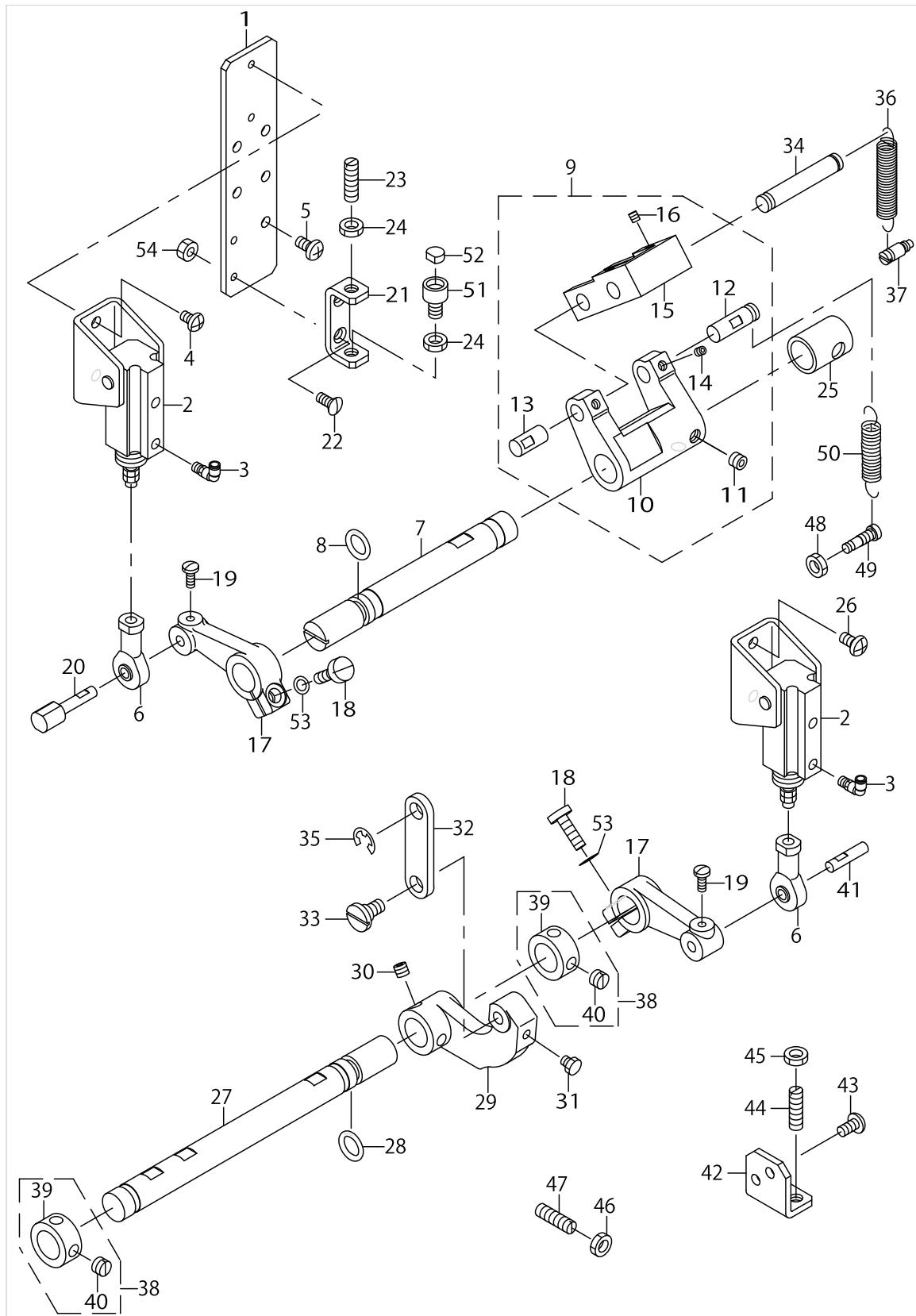
NEEDLE BAR COMPONENTS (2)



NEEDLE BAR COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	G1421875000	CYLINDER FITTING PLATE				1
2	PA1501010A0	AIR CYLINDER				2
3	PJ304040504	ELBOW UNION				4
4	SS4110715SP	SCREW 11/64-40 L=7				2
5	SS4120915SP	SCREW 3/16-28 L=9				5
6	G6505880000	ROD END B				2
7	G1424875000	REPOSITIONING LEVER SHAFT				1
8	RO098240100	RUBBER RING				1
9	40055174	REPOSITIONING LEVER ASM.				1
10	40055176	REPOSITIONING LEVER	*			1
11	SS8660512TP	SCREW 1/4-40 L=5	*			2
12	13716303	REGULATING LEVER LINK STUD	*			1
13	G1431875000	REGULATING LEVER LINK STUD	*			1
14	SS8110422TP	SCREW 11/64-40 L=4	*			2
15	40055175	REGULATING LEVER LINK	*			1
16	SS8110422TP	SCREW 11/64-40 L=4	*			2
17	G1426875000	REGULATING LEVER LINK STUD				2
18	SS9151630CP	SCREW 15/64-28 L=15.5				2
19	SS7090920SP	SCREW 9/64-40 L= 8.5				2
20	G1422875000	REPOSITIONING CYLINDER SHAFT				1
21	G1423875000	REPOSITIONING STOPPER PLATE				1
22	SS2111010TP	SCREW 11/64-40 L=9.5				2
23	SS8152030SP	SCREW 15/64-28 L=20				1
24	NS6150310SP	NUT 15/64-28				2
25	13719000	BEARING, REAR B				1
26	SS4120915SP	SCREW 3/16-28 L=9				2
27	G1427875000	REGULATING LEVER SHAFT				1
28	RO098240100	RUBBER RING				1
29	G1428875000	REGULATING LEVER				1
30	SS8660512TP	SCREW 1/4-40 L=5				2
31	SS9110513TP	SCREW 11/64-40 L=5				1
32	13717004	REGULATING HINGE PIN				1
33	SD0800402TP	HINGE SCREW D= 8 H= 4				1
34	13716105	CONNECTING STUD				1
35	RE0600000K0	E-RING 6				1
36	13717400	SPRING B				1
37	B2006372000	ADJUSTING SCREW				1
38	CS140101ASP	THRUST COLLAR ASM.				2
39	CS1401014SP	THRUST COLLAR	*			1
40	SS8150410SP	SCREW 15/64-28 L=4	*			2
41	G1429875000	REGULATING CYLINDER SHAFT				1
42	G1430875000	REGULATING STOPPER PLATE				1
43	SS4120915SP	SCREW 3/16-28 L=9				2
44	SS8152030SP	SCREW 15/64-28 L=20				1
45	NS6150310SP	NUT 15/64-28				1
46	NS6150310SP	NUT 15/64-28				1
47	SS8152030SP	SCREW 15/64-28 L=20				1

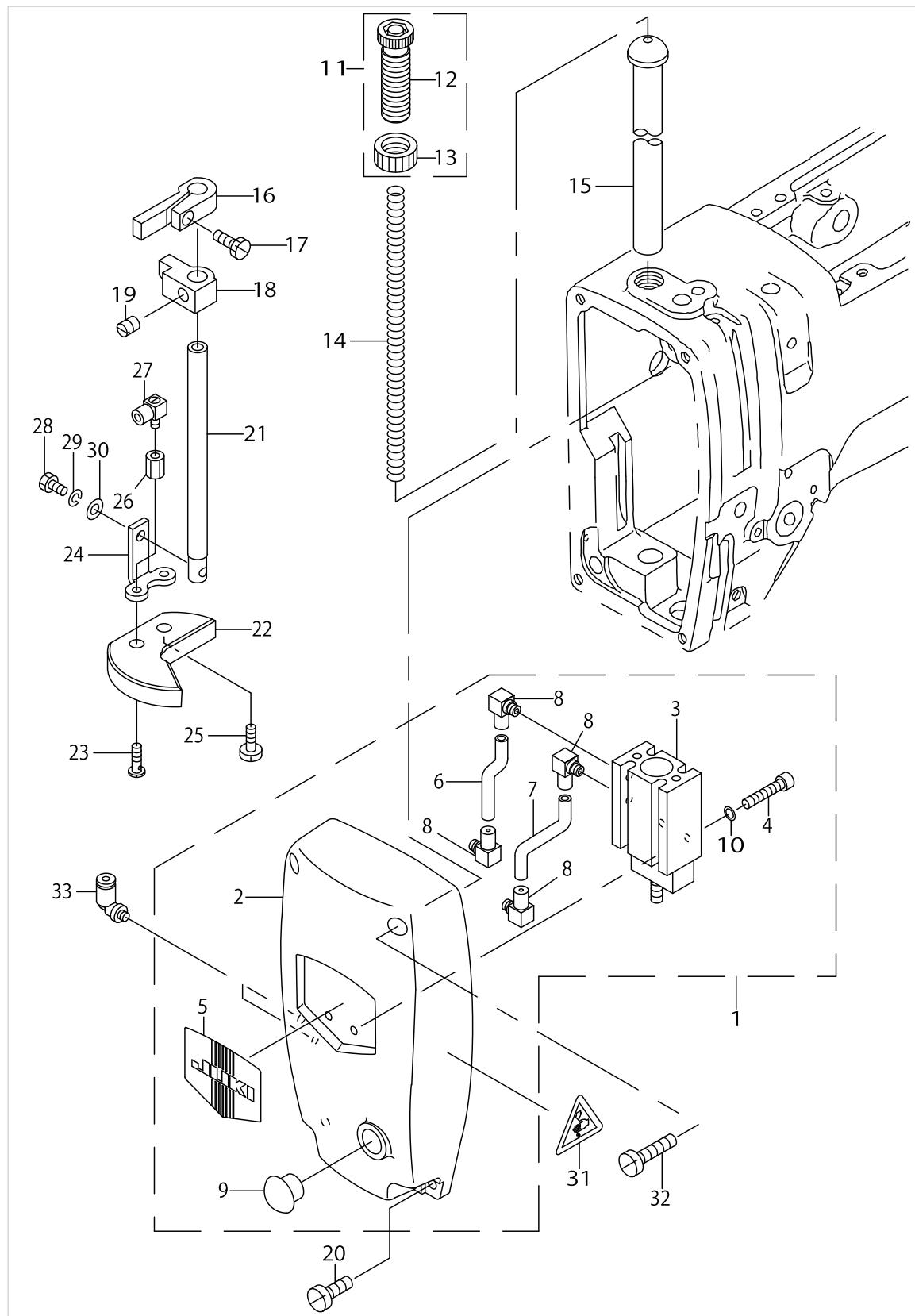
NEEDLE BAR COMPONENTS (2)



NEEDLE BAR COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	NS6150310SP	NUT 15/64-28				1
49	13716907	SUSPENSION SCREW				1
50	13716808	SPRING				1
51	40009095	SWING ARM STOPPER				1
52	B1432761000	SWING ARM STOPPER RUBBER				1
53	WP0621026SP	WASHER 6.2X9.5X1				2
54	NS6110420SP	NUT 11/64-40				2

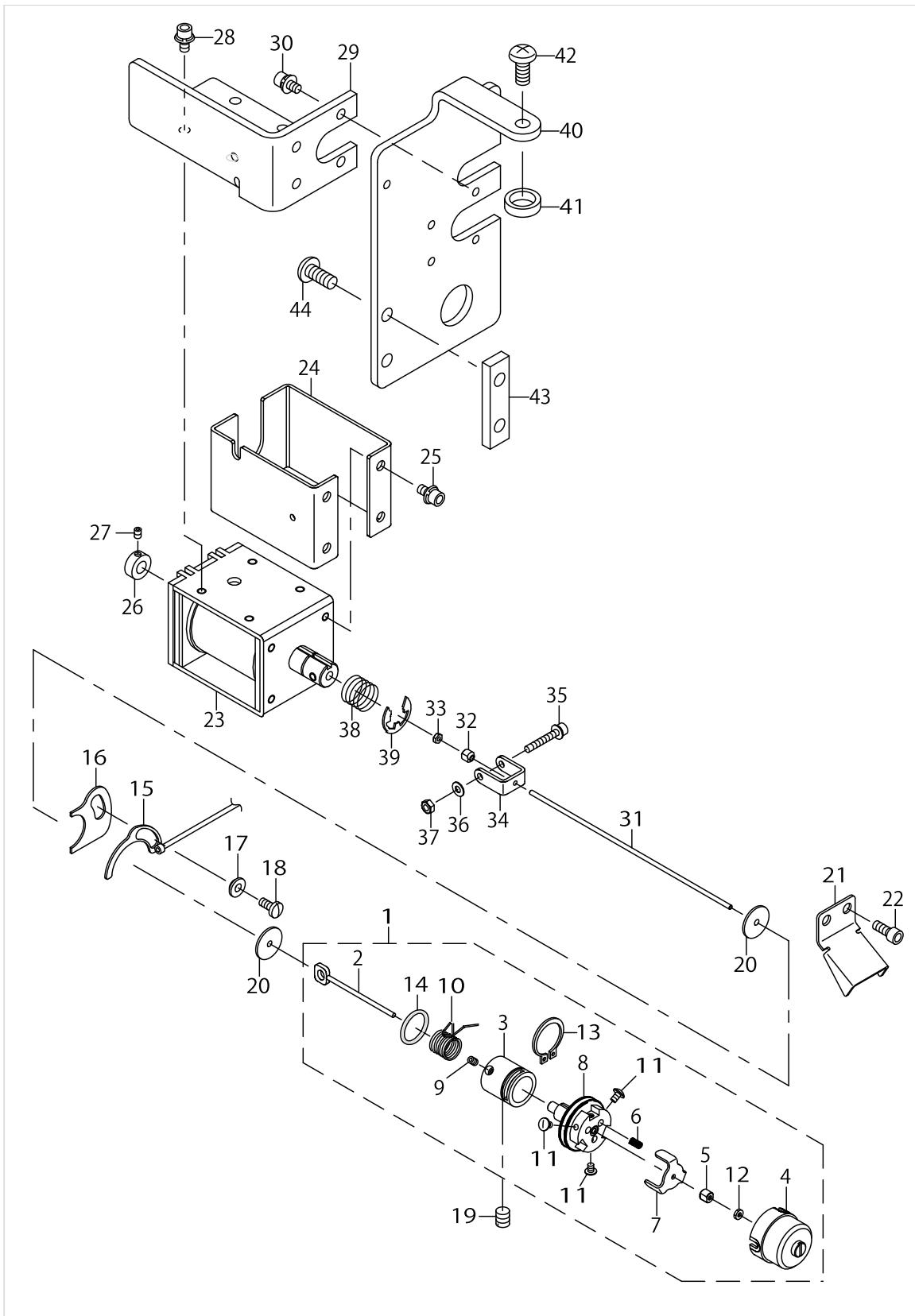
PRESSER MECHANISM COMPONENTS



PRESSER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	G16018750A0	FACE COVER ASM.				1
2	G1601875000	FACE COVER	*			1
3	PA200201000	FREE-MOUNT CYLINDER	*			1
4	SM6052502TP	SCREW M5X0.8 L=25	*			1
5	22902506	FACE PLATE	*			1
6	BT0400251EB	URETHANE HOSE, BLACK	*			0.1
7	BT0400251EB	URETHANE HOSE, BLACK	*			0.1
8	PJ046052503	HOSE ELBOW	*			6
9	TA1250406R0	RUBBER PLUG D=12.5 L=4	*			1
10	WP0510516SD	WASHER 5.1X7.5X0.5	*			2
11	22907554	PRESSER SPRING REGULATOR ASM.				1
12	22907505	PRESSER SPRING REGULATOR	*			1
13	22907604	PRESSER SPRING REGULATOR NUT	*			1
14	B1611220000	SPRING				1
15	14208409	PRESSER GUIDE BAR				1
16	B1504051000	PRESSER BAR GUIDE BRACKET				1
17	SS9091010SP	SCREW 9/64-40 L=10				1
18	G1603875000	PRESSER BAR CONNECTION				1
19	SS8660810TP	SCREW 1/4-40 L=8				1
20	SS4121415SP	SCREW 3/16-28 L=14				2
21	G1604875000	PRESSER BAR				1
22	G1606875000	PRESSER PLUNGER				1
23	G1611870000	AIR ADJUSTING				1
24	G1605870000	PRESSER PLUNGER FITTING PLATE				1
25	SM4051001SN	SCREW M5				1
26	G1610870000	PIPE ADJUSTING				1
27	PJ046052503	HOSE ELBOW				1
28	SS9111010SP	SCREW 11/64-40 L=9.5				1
29	WS0451040KP	SPRING WASHER 4.5X8.5X1				1
30	WP0450826SC	WASHER 4.5X10X0.8				1
31	CM300200001	ATTENTION SEAL				1
32	SS6123010SP	SCREW 3/16-28 L=30.0				2
33	PJ304040504	UNION				2

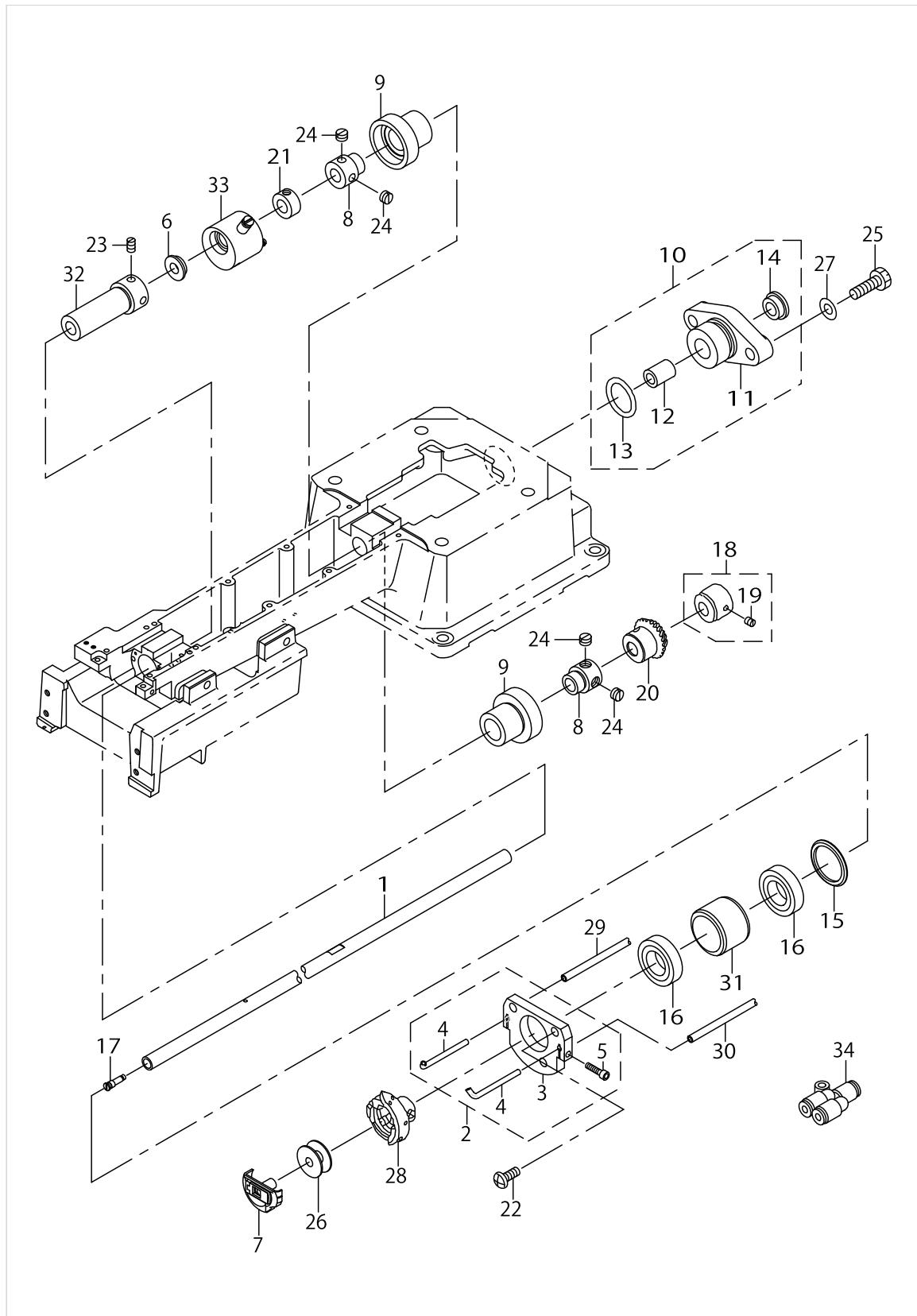
THREAD TENSION COMPONENTS



THREAD TENSION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40116238	THREAD TENSION ASM.			☆	1
2	40010509	THREAD TENSION SHAFT	*			1
3	40116239	THREAD POST SOCKET	*			1
4	40010511	DISK STOPPER HOLDER CAP	*			1
5	40010512	THREAD TENSION SHAFT COLLAR	*			1
6	40010513	DISK STOPPER SP	*			3
7	40010514	DISK STOPPER	*			1
8	40010515	ASSY THREAD TENSION POST	*			1
9	40010478	AT SOL COLLAR SCREW	*			1
10	22921605	THREAD TAKE-UP SPRING	*		☆	1
11	40010521	HOLD CAP SCREW	*			3
12	40010522	SHAFT NUT	*			1
13	40010523	POST BASE C RING	*			1
14	RO133170100	O-RING	*			1
15	40105165	THB SENSOR ASSY				1
16	G2313870000	THREAD CUTTING SENSOR PLATE INSULATING P				1
17	B2703210000	BUSHING				1
18	SS7090850SP	SCREW 9/64-40 L=8				1
19	SS8150760TP	SCREW 15/64-28 L=7.0				1
20	40116240	OIL SEAL RUBBER				2
21	40116241	OIL PREUNET PLATE				1
22	SS6111052TP	SCREW				2
23	40016908	AT SOLENOID				1
24	40088163	LOWER SOLENOID COVER B				1
25	SL6040892TN	SCREW M4 L=8				4
26	40010477	AT SOL COLLAR				1
27	SM8030412TP	SCREW				2
28	SL6040892TN	SCREW M4 L=8				4
29	40116242	SOLENOID PLATE				1
30	SL6040892TN	SCREW M4 L=8				4
31	40116243	TENSION SHAFT				1
32	40010512	THREAD TENSION SHAFT COLLAR				1
33	NM6020001SC	NUT M2X0.4 TYPE1				1
34	40016911	THREAD TENSION SHAFT HOLDER				1
35	SL6032092TN	SCREW M3 L=20				1
36	WP0320501SC	WASHER M3				1
37	NM6030001SC	NUT M3X0.5 TYPE1				1
38	40006625	SPRING				1
39	RE0900000KP	SNAP RING 9				1
40	40116244	AT FITTING PLATE				1
41	22798607	SENSING BASE WASHER				1
42	SS4151415SP	SCREW 15/64-28 L=14				1
43	40116245	AT FITTING SPACER B				1
44	SS4151415SP	SCREW 15/64-28 L=14				2

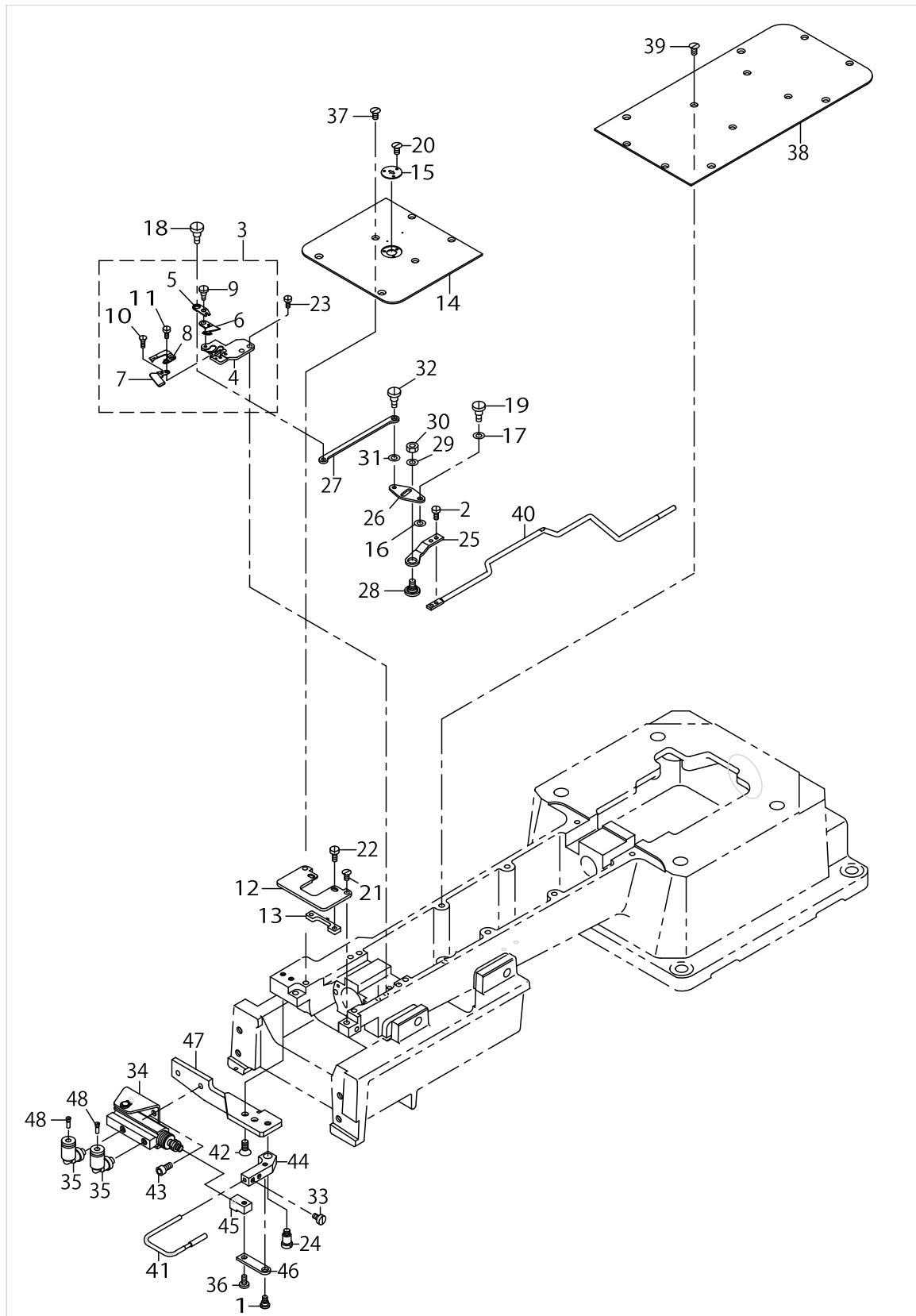
SHUTTLE DRIVER SHAFT COMPONENTS



SHUTTLE DRIVER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	G1801875000	HOOK DRIVING SHAFT				1
2	G18028750A0	FIXING PLATE ASM.				1
3	G1802875000	FIXING PLATE	*			1
4	G1803875000	HOOK DUST REMOVAL PIPE	*			2
5	SM6031202TP	SCREW M3X0.5 L=12	*			2
6	G1808870000	LOWER SHAFT HOUSING BUSH				1
7	G18168750A0	BOBBIN CASE ASM.		☆		1
8	G1810870000	SLEEVE B				2
9	G18118700A0	LOWER SHAFT HOUSING ASM.				2
10	G18138700A0	LOWER SHAFT BLOCK ASM.				1
11	G1813870000	LOWER SHAFT BLOCK	*			1
12	11911203	BUSHING, REAR	*			1
13	RO195240100	RUBBER RING	*			1
14	TA1250406R0	RUBBER PLUG D=12.5 L=4	*			1
15	G1303870000	UPPER BEARING SPACER				1
16	G1211870000	UPPER SHAFT MIDDLE METAL BEARING				2
17	22916506	SET SCREW				1
18	22950950	CAM COLLAR ASM.				1
19	SS8110520TP	SCREW 11/64-40 L= 4.5	*			1
20	B13081550A0	PINION ASM.				1
21	CS079073ASH	THRUST COLLAR ASM.				1
22	SS4121215SP	SCREW 3/16-28 L=12				3
23	SS8110750SP	SCREW 11/64-40 L= 6.5				2
24	SS8660610TP	SCREW 1/4-40 L=6				4
25	SS9151910SN	SCREW 15/64-28 L=19				2
26	G1817875000	BOBBIN		☆		1
27	WP0621016SD	WASHER 6.2X13X1				2
28	40072028	HOOK X ASM.		☆		1
29	BT0400251EB	URETHANE HOSE, BLACK				0.15
30	BT0400251EB	URETHANE HOSE, BLACK				0.13
31	G1804870000	LOWER SHAFT SPACER COLLAR				1
32	G1805870000	SLEEVE A				1
33	G18068700B0	LOWER SHAFT OILING HOUSING ASM.				1
34	PJ308040002	QUICK JOINT				1

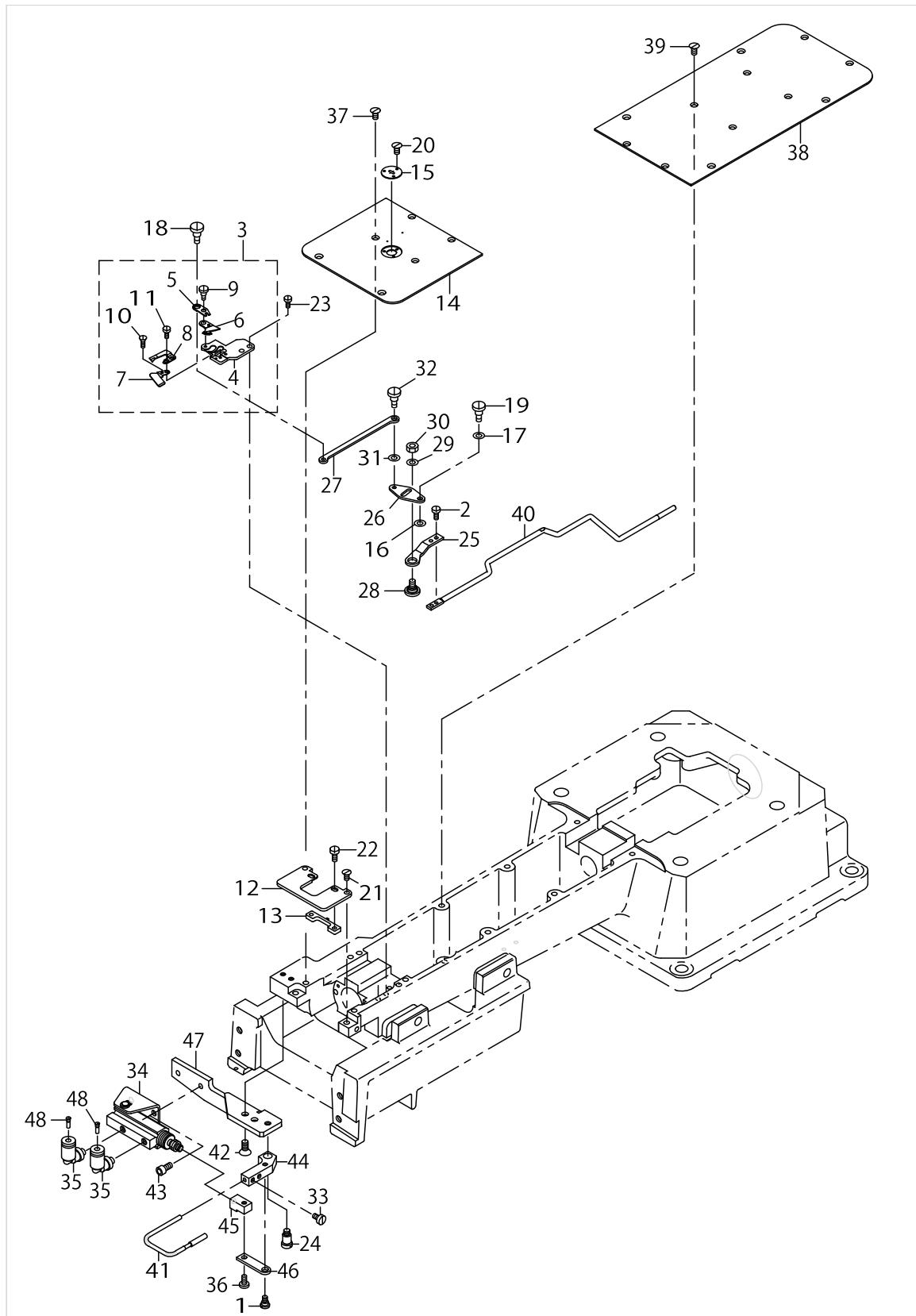
THREAD TRIMMER MECHANISM COMPONENTS (1)



THREAD TRIMMER MECHANISM COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SD0500204TP	HINGE SCREW				1
2	SS7110710SP	SCREW 11/64-40 L=7				2
3	G24098750A0	KNIFE INSTALLING BASE ASM.				1
4	G2409875000	KNIFE FITTING BASE		*		1
5	G2410870000	MOVING KNIFE ARM		*		1
6	11409257	MOVING KNIFE J ASM.		*	☆	1
7	11409802	THREAD TENSION GUIDE		*	☆	1
8	11409604	FIX KNIFE		*	☆	1
9	SD0500231TP	HINGE SCREW		*		1
10	SS2060210SP	SCREW 3/32-56 L=2.3		*		1
11	SS4080620TP	SCREW 1/8-44 L=6		*		2
12	G2418875000	INSTALLING PLATE				1
13	G2419875000	INNER HOOK PRESSER				1
14	G2420875000	THROAT PLATE A				1
15	G2422875000	NEEDLE HOLE GUIDE	SELECTIVE PARTS			1
16	11273505	BRANCH SPACER				1
17	B255728000A	WASHER FOR DRIVING ARM				1
18	SD0600181TP	HINGE SCREW				1
19	SD0640391TP	HINGE SCREW D= 6.35 H= 3.9				1
20	SS1060210TP	SCREW 3/32-56 L=2.2				3
21	SS1121010SP	SCREW				2
22	SS6110610TP	SCREW 11/64-40 L=6				2
23	SS6121050SP	SCREW 3/16-28 L= 9.5				2
24	SD0640752TP	HINGE SCREW D= 6.35 H= 7.5				1
25	G2406870000	MOVING KNIFE LINK, B				1
26	40116040	MOVING KNIFE LINK				1
27	G2408870000	MOVING KNIFE LINK, D				1
28	22950000	PICKER LINK PIN				1
29	WP0621016SH	WASHER				1
30	NS6150430SP	NUT 15/64-28				1
31	B1618804000	WASHER				1
32	SD0600403TP	SHOULDER SCREW D=6 H=4				1
33	SS6090670TP	SCREW 9/64-40 L=6				2
34	PA1001013A0	PIN CYLINDER				1
35	PJ304040504	UNION				2
36	SS7090710SP	SCREW 9/64-40 L= 6.8				1
37	SS1121010SP	SCREW				4
38	G2421875000	THROAT PLATE B				1
39	SS1121010SP	SCREW				8
40	40116039	CONNECTING BAR				1
41	22950356	HOOK THREAD PRESSER ASM.				1
42	SS2111010TP	SCREW 11/64-40 L=9.5				2
43	SM6040802TP	SCREW M4X0.7 L=8				2
44	G2415875000	PICKER HOLDER				1
45	G2416875000	PICKER CYLINDER PIN				1
46	G2417875000	PICKER LINK				1
47	40116246	PICKER BASE				1

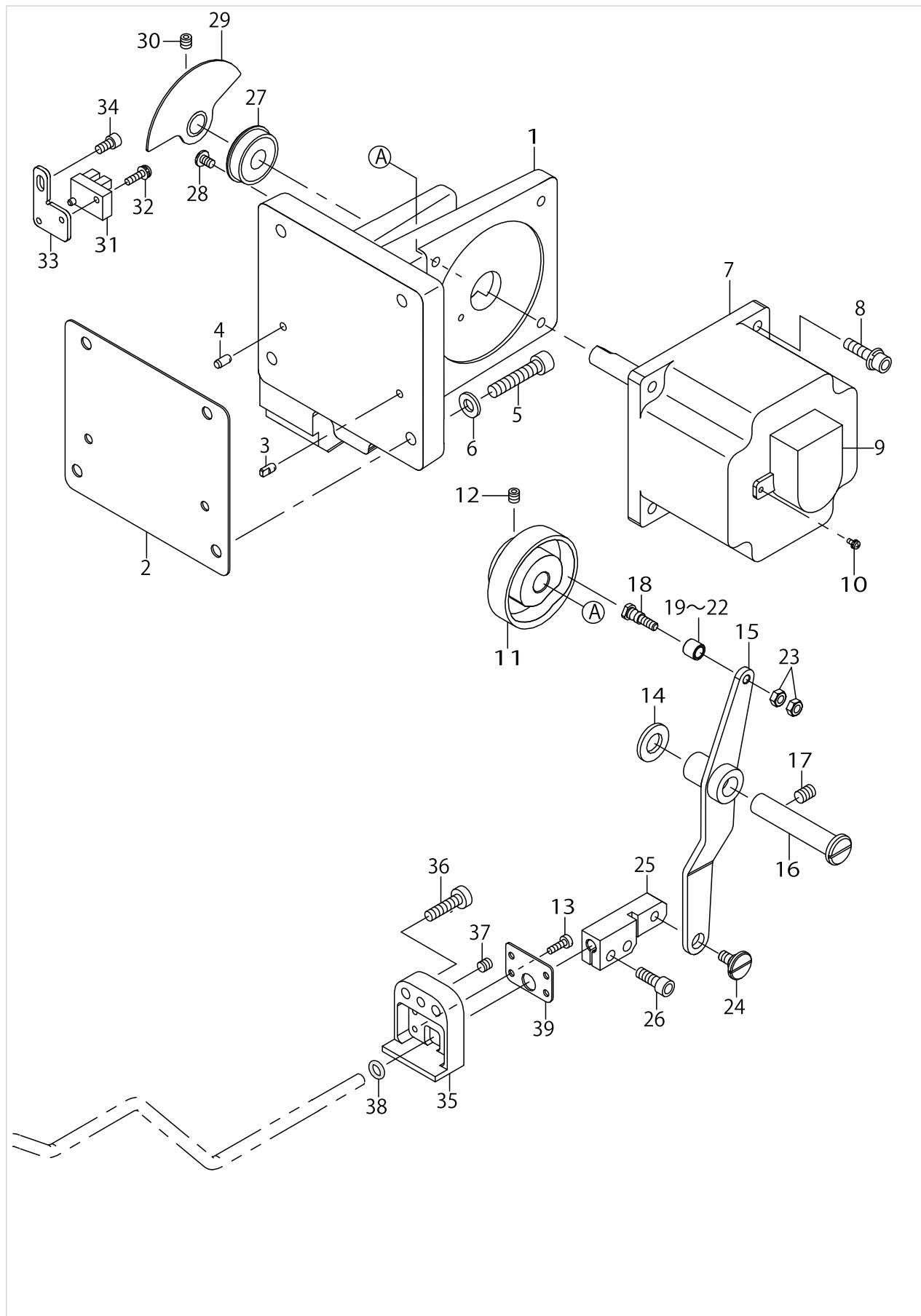
THREAD TRIMMER MECHANISM COMPONENTS (1)



THREAD TRIMMER MECHANISM COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	PC022403E00	INSERT RING 0.5				2

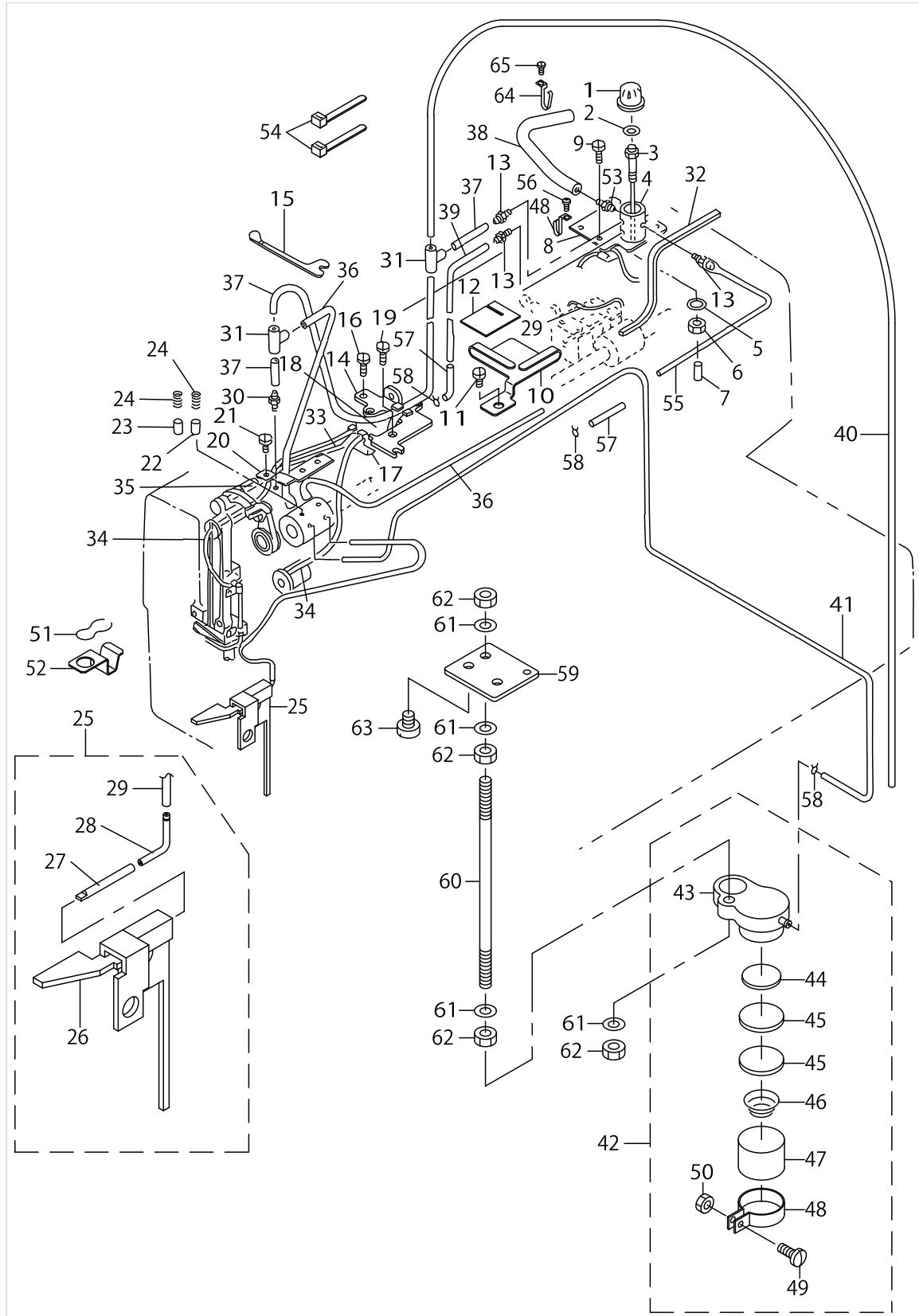
THREAD TRIMMER MECHANISM COMPONENTS (2)



THREAD TRIMMER MECHANISM COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40116036	SOLENOID BASE				1
2	40116037	SOLENOID BASE CUSHION				1
3	13301908	DOWEL PIN				1
4	13302500	DOWEL PIN 2				1
5	SM6063002TP	SCREW M6 L=30				4
6	WP0641601SC	WASHER M6				4
7	40071944	STEPPING MOTOR				1
8	SL6052092TN	SCREW M5 L=20				4
9	HD002780000	SENSOR				1
10	SL4020591SC	SCREW M2 L=5				2
11	40116038	THREAD TRIMMER CAM				1
12	SM8050592TP	SCREW				2
13	SM6031010SC	SCREW M3X0.5 L=10				4
14	40078113	COLLAR				1
15	40072228	THREAD TRIMMER LINK ASM.				1
16	40023624	THREAD TRIMMER SHAFT				1
17	SM8060812TP	SCREW M6 L=8				2
18	40040256	CAM ROLLER SHAFT				1
19	23517501	NEEDLE CAM ROLLER A				1
20	23517600	NEEDLE CAM ROLLER B				1
21	23517709	NEEDLE CAM ROLLER C				1
22	23517808	NEEDLE CAM ROLLER D				1
23	NM6040001SP	NUT M4X0.7 TYPE1				2
24	SD0800327TP	SHOULDER SCREW D=8 H=3.2				1
25	40116041	CONNECTING BAR JOINT				1
26	SM6051402TP	SCREW M5X0.8 L=14				2
27	SB110002400	BEARING				1
28	SM6040650TP	SCREW				1
29	40116042	SENSOR SLIT ASM.				1
30	SM8050592TP	SCREW				2
31	HD00057000A	SENSOR				1
32	SL4031291SC	SCREW M3 L=12				1
33	40010443	SENSOR INSTALLING BASE				1
34	SM6040802TP	SCREW M4X0.7 L=8				1
35	40116247	COUPLING SHAFT OIL BASE				1
36	SM6052010SC	SCREW M5X0.8 L=20				2
37	SM8050502TP	SCREW M5 L=5				1
38	RO055200100	O-RING				1
39	40116248	OIL SEAL RUBBER PLATE				1

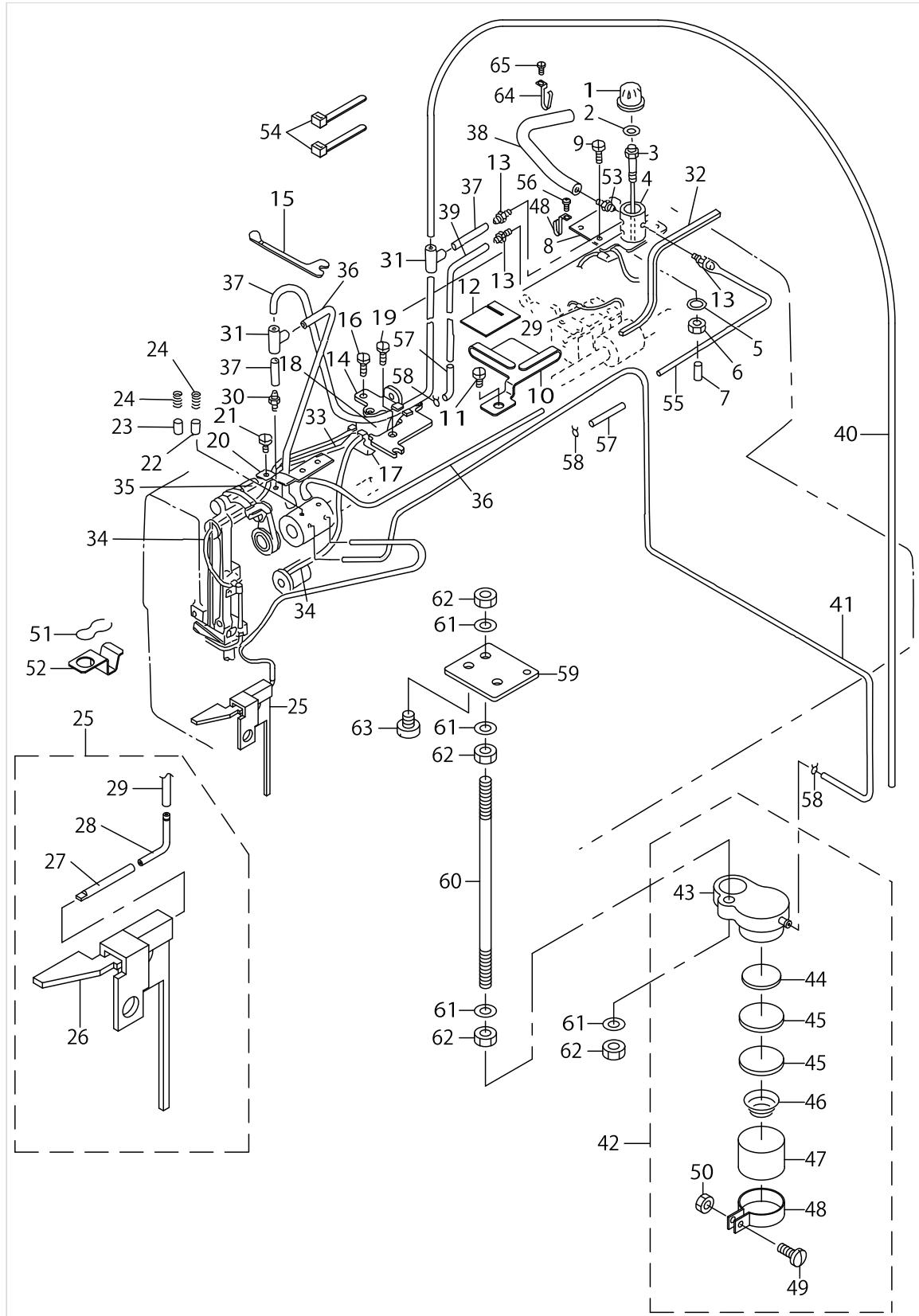
LUBRICATION COMPONENTS (1)



LUBRICATION COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13765904	OIL WINDOW				1
2	RO098190100	RUBBER RING				1
3	13765706	SHAFT SUPPORTER				1
4	13765805	SHAFT				1
5	RO036080200	RUBBER RING				1
6	NS6110420SP	NUT 11/64-40				1
7	TA0180401M0	NEEDLE COOLER PLUG CAP				1
8	G3531875000	FITTING PLATE				1
9	SS4120615SP	SCREW 3/16-28 L=6				2
10	13940804	FELT GUIDE B				1
11	SS4120615SP	SCREW 3/16-28 L=6				1
12	G3522870000	HOOK FELT				1
13	SQ1110402MZ	CONNECTING SCREW				3
14	13751607	STOPPER PLATE				1
15	13767603	UPPER FACE COVER PACKING				1
16	SS6120940SP	SCREW 3/16-28 L=9				2
17	13766407	OIL TANK B				1
18	13766506	OIL TANK B FELT				2
19	SS7110350SP	SCREW 11/64-40 L=3.5				1
20	13766605	THRUST PLATE				1
21	SS7150740SP	SCREW 15/64-28 L=7				1
22	13767405	PLUNGER				1
23	B3534155000	PLUNGER				1
24	B1214038000	PLUNGER SPRING				2
25	G35178750A0	FACE PLATE OIL FELT ASM.				1
26	G3517875000	FACE PLATE OIL FELT		*		1
27	13941307	OIL RETURN FELT PIPE		*		1
28	13728506	OIL RETURN FELT CONNEC. PIPE		*		1
29	BT0500300EG	OIL TUBE		*		0.2
30	SQ1120451MZ	CONNECTING SCREW				1
31	13765607	OIL CONNEC. ARM				2
32	B3541012000	OIL WICK				1
33	CQ303000000	OIL WICK				0.8
34	CQ202000000	OIL WICK				1.4
35	CQ3000000F0	OIL FELT				0.04
36	BT0500300EG	OIL TUBE				0.24
37	BT0500300EA	OIL TUBE				0.24
38	BT0500300EA	OIL TUBE				0.14
39	BT0500300EA	OIL TUBE				0.21
40	BT0500300EA	OIL TUBE				0.65
41	BT0500300EA	OIL TUBE				0.8
42	13941653	OIL PUMP BASE ASM.				1
43	13941604	OIL PUMP BASE		*		1
44	B3570771000	FILTER		*		1
45	13765201	OIL FILTER		*		2
46	B3118352000	THREAD TENSION SPRING		*		1
47	13941802	FILTER		*		1

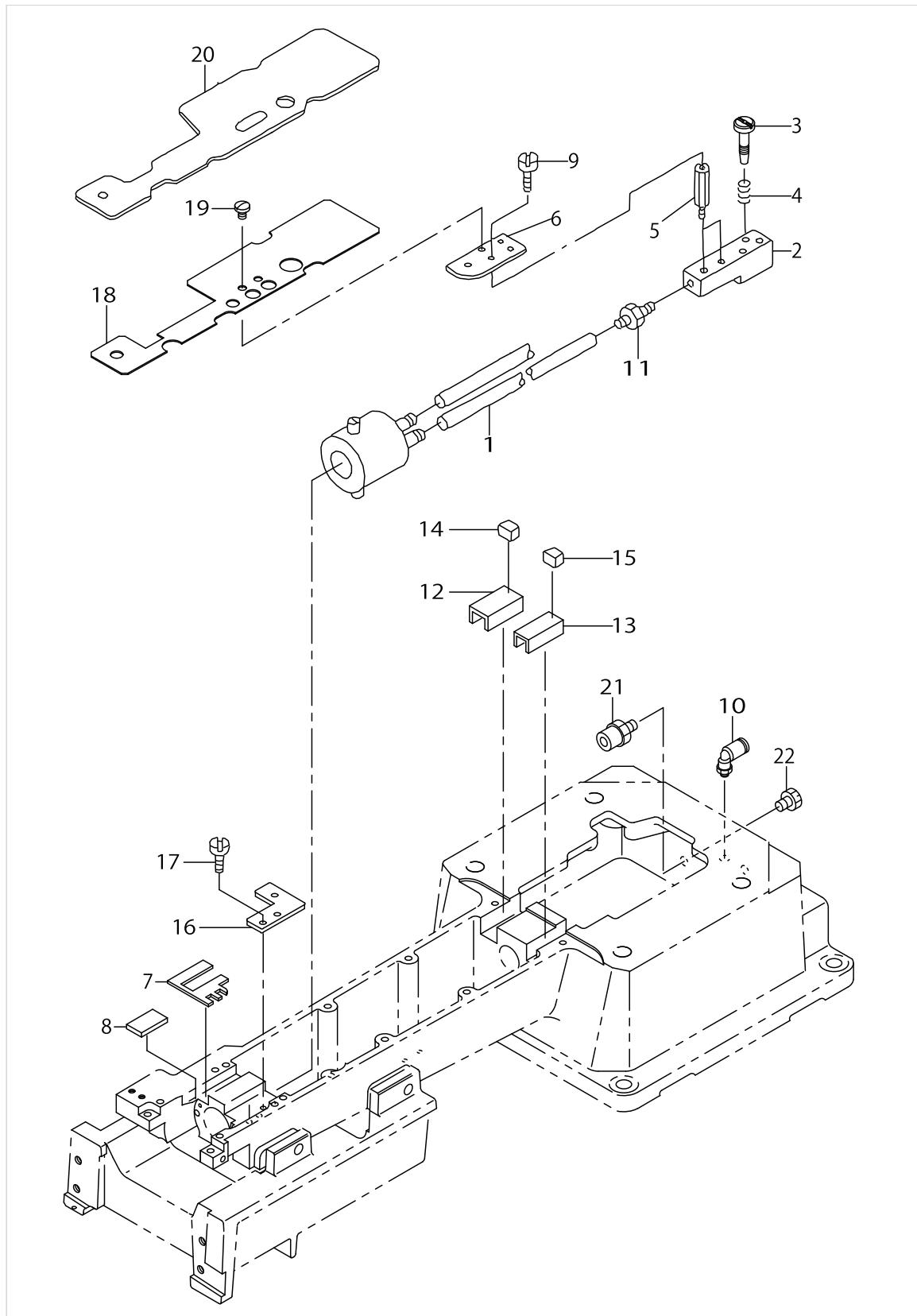
LUBRICATION COMPONENTS (1)



LUBRICATION COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B1850512000	BUSHING HOLDER		*		1
49	SS6090910SP	SCREW 9/64-40 L=9		*		1
50	NS6090310SP	NUT 9/64-40		*		1
51	22925101	OIL FELT PRESSER				1
52	G3516875000	FACE PLATE OIL FELT PRESSER				1
53	SQ1110451MZ	CONNECTING SCREW				1
54	EA9500B0100	CABLE BAND				2
55	BT0500300EA	OIL TUBE				0.1
56	SS4110515SP	SCREW 11/64-40 L=5				1
57	13940903	OIL WICK A				2
58	10126803	OIL TUBE HOLDER				3
59	40116249	OIL BASE FITTING PLATE				1
60	40116250	OIL BASE FITTING SHAFT				1
61	WP0531000SC	WASHER 5.3X10X1				4
62	NM6050003SC	NUT M5X0.8				4
63	SS6120620TP	SCREW				2
64	B3508220000	OIL TUBE HOLDER				2
65	SS4120615SP	SCREW 3/16-28 L=6				1

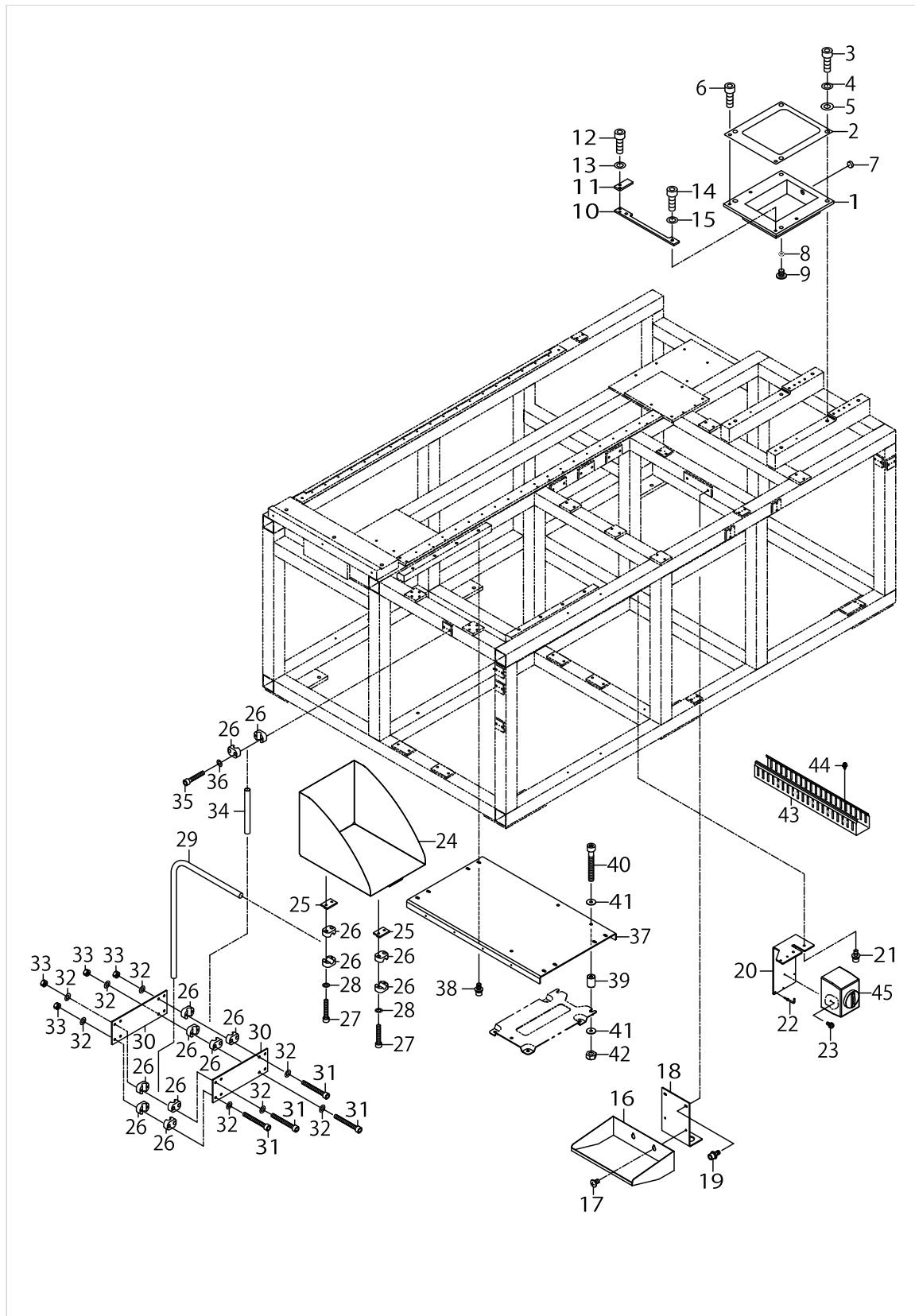
LUBRICATION COMPONENTS (2)



LUBRICATION COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	BT0500300EG	OIL TUBE				0.09
2	G3515870000	HOOK OILING MANIFOLD				1
3	22925002	OIL REGULATOR SCREW				1
4	22924906	OIL REGULATOR SCREW SPRING				1
5	G3514870000	STUD				2
6	G3513870000	BYLANE FITTING PLATE				1
7	G3528875000	STOPPER RUBBER A				1
8	G3529875000	STOPPER RUBBER B				1
9	SS6110610TP	SCREW 11/64-40 L=6				2
10	PJ304040504	UNION				1
11	SQ1110401MZ	CONNECTING SCREW				1
12	G3526870000	OIL SUPPLY PLATE, A				1
13	G3527870000	OIL SUPPLY PLATE, B				1
14	G3528870000	PLUG, A				1
15	G3529870000	PLUG, B				1
16	G3520870000	OILING HOUSING FIXING PLATE				1
17	SS7120710SP	SCREW 3/16-28 L=7				2
18	40116257	LOWER SHAFT BAFFLE HOLDING PLATE				1
19	SS7110510SP	SCREW 11/64-40 L=5				2
20	G3519870000	LOWER SHAFT BAFFLE				1
21	PJ032052503	HOSE NIPPLE				1
22	PJ020500001	PLUG				4

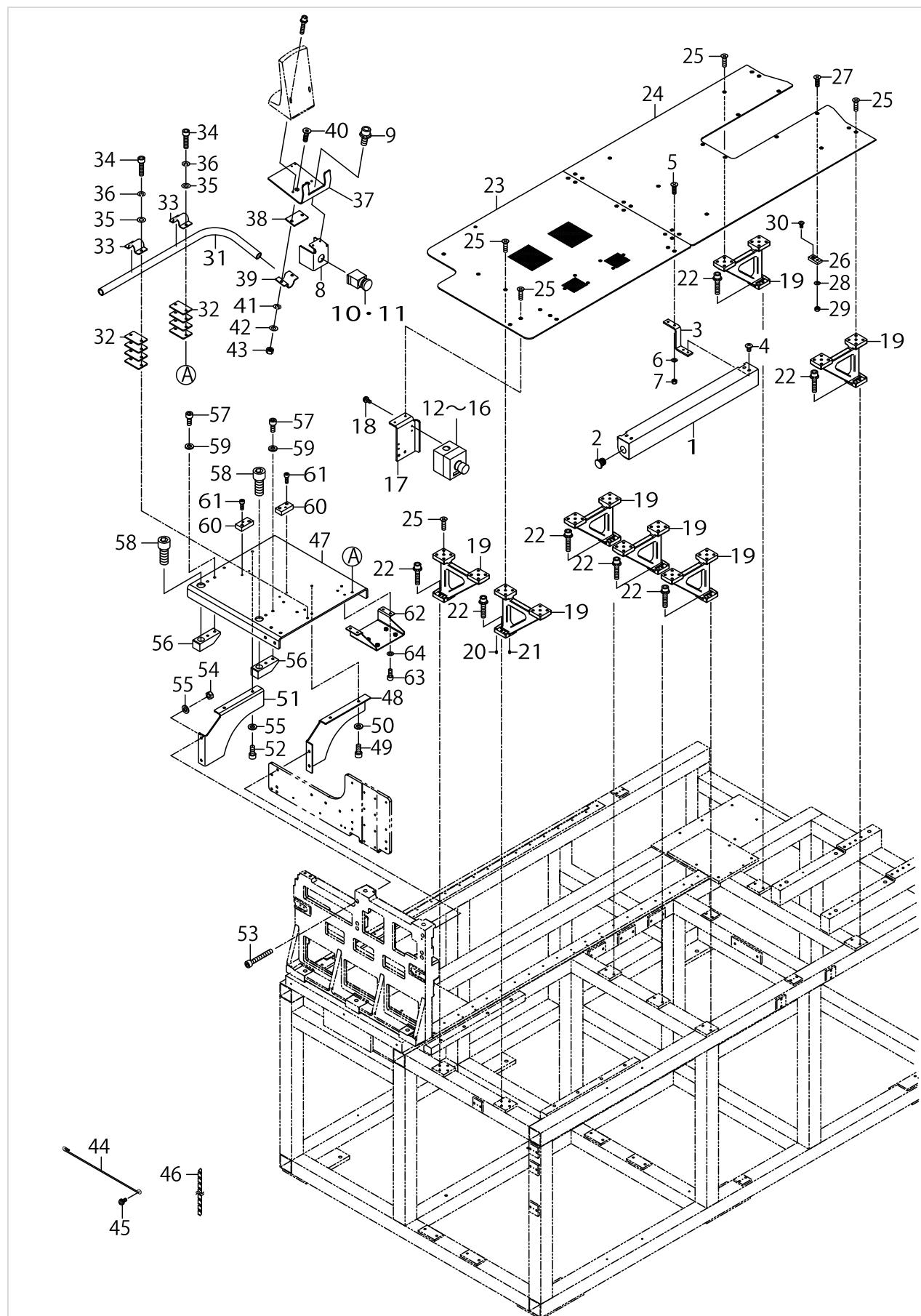
MAIN BODY COVER COMPONENTS (1)



MAIN BODY COVER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40116033	OIL PAN				1
2	40116548	BACK COVER PACKING				1
3	SM6104502TP	SCREW M10 L=45				4
4	WS1020002KN	SPRING WASHER M10				4
5	WP1052001SC	WASHER 10				4
6	SM6041202TN	SCREW M4X0.7 L=12				4
7	B1172581000A	CHAMBER OIL SIGHT GAUGE				1
8	13170105	RUBBER RING				1
9	SM0081001SD	SCREW				1
10	G8011870000	BED STOPPER A				1
11	G8012870000	BED STOPPER B				1
12	SM6061602TP	SCREW M6 L=16				2
13	WP0641601SC	WASHER M6				2
14	SM6062502TN	SCREW				2
15	WP0641601SC	WASHER M6				2
16	G8113875000	OIL RESERVOIR				1
17	SM0050801SC	SCREW				2
18	40116214	OIL PAN INSTALLING PLATE				1
19	SL6061492TN	SCREW M6 L=14				2
20	40116172	MAIN SW BRACKET				1
21	SL6061492TN	SCREW M6 L=14				2
22	G5026162000	HOOK				1
23	SL4041081SC	SCREW M4 L=10				2
24	40116219	POCKET PUTTING STAND				1
25	G7525870000	PIPE CLAMP LOWER PLATE				2
26	G7524870000	PIPE CLAMP MAIN BODY				14
27	SM6063502TN	HEXAGONAL-HOLE BOLT M6 L=35				4
28	WP0641600SC	WASHEW 6.4X12.5X1.6				4
29	G7515870000	GARMENT PRESSER HOLDER PIPE				1
30	G8018875000	POCKET PUT BASE SUPPORT PLATE				2
31	SM6065002TP	SCREW M6 L=50				8
32	WP0641601SC	WASHER M6				16
33	NM6060001SC	NUT M6X1 TYPE1				8
34	G7521870000	GARMENT CLEARING ARM STOPPER				1
35	SM6063502TN	HEXAGONAL-HOLE BOLT M6 L=35				2
36	WP0641600SC	WASHEW 6.4X12.5X1.6				2
37	40116220	CONTROLL BOX PLATE				1
38	SL6061492TN	SCREW M6 L=14				8
39	40093183	BOX SPACER				3
40	SM6086002TN	SCREW				3
41	WP0852086SC	WASHER M8				6
42	NM6080001SC	NUT M8X1.25 TYPE1				2
43	HX00013000C	CABLE DUCT				1
44	HX004120000	SCREW RIVET				6
45	HA005820000	SWITCH				1

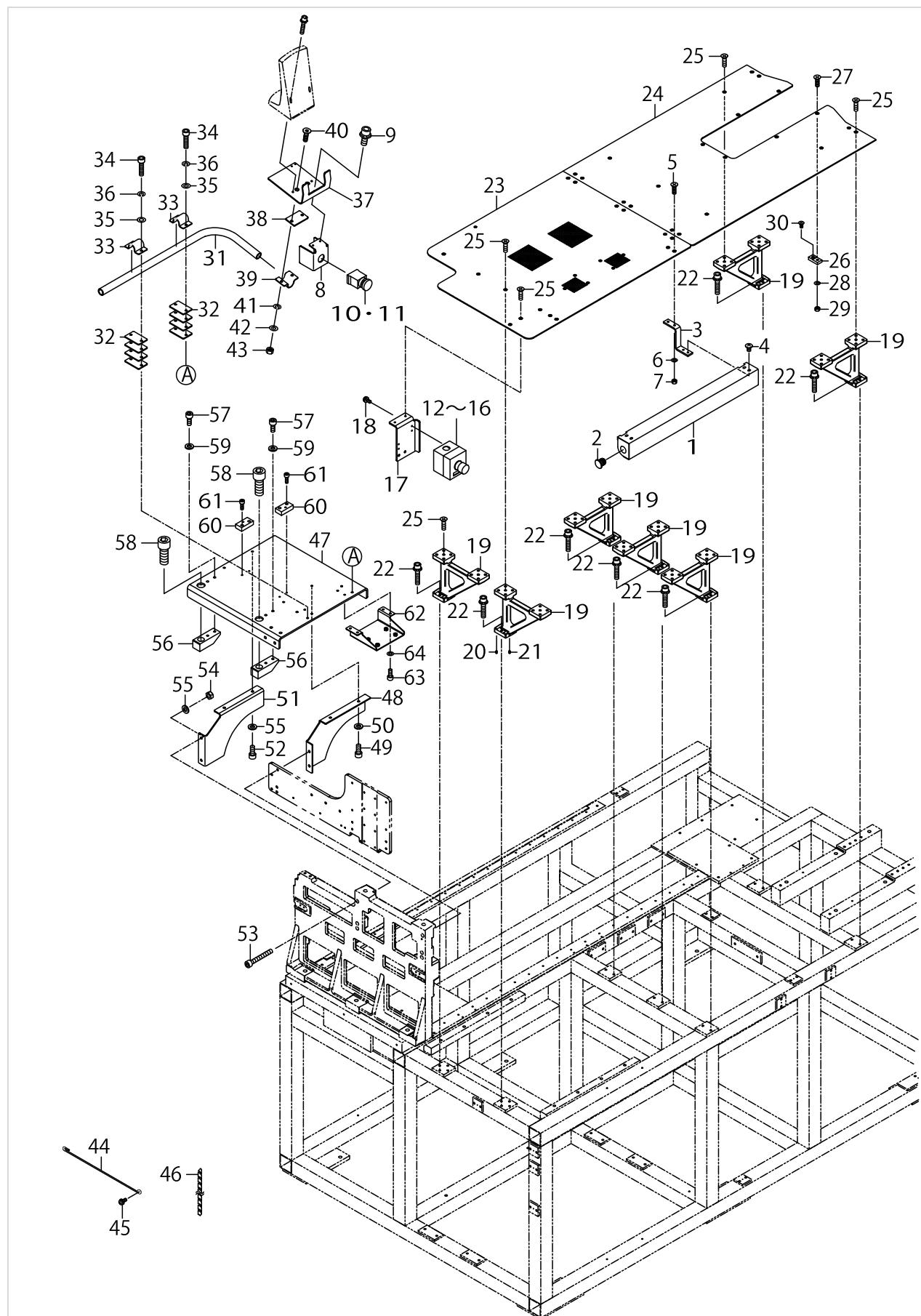
MAIN BODY COVER COMPONENTS (2)



MAIN BODY COVER COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	G8013875000	START SW FITTING PLATE				1
2	HA004290000	SWITCH				2
3	G8014875000	START SW FIXING PLATE				2
4	SM0050801SC	SCREW				4
5	SM1051601SC	SCREW M5X0.8 L=16				4
6	WP0531001SC	WASHER M5				4
7	NM6050001SC	NUT M5X0.8 TYPE1				4
8	40116217	TEMPORARY STOP BRACKET				1
9	SL6041092TN	SCREW M4 L=10				2
10	HA00006000C	SWITCH				1
11	HA004290010	SWITCH				1
12	HA006280000	SWITCH				1
13	HA006280010	SWITCH				1
14	HA006280020	SWITCH				1
15	HA006280030	SWITCH				1
16	40091335	OFF SW BOX GND PLATE				1
17	40116218	EMERGENCY STOP SW BRACKET				1
18	SL4041091SC	SCREW M4 L=10				2
19	40115898	TABLE SUPPORT				7
20	13302500	DOWEL PIN 2				2
21	13301908	DOWEL PIN				2
22	SL6063092TN	SCREW M6 L=30				14
23	72000082	TABLE_A				1
24	40116176	TABLE_B				1
25	SM1051201SC	SCREW M5X0.8 L=12				28
26	G8010875000	THROAT PLATE FIXING PLATE				6
27	SM1051601SC	SCREW M5X0.8 L=16				6
28	WP0531001SC	WASHER M5				6
29	NM6050001SC	NUT M5X0.8 TYPE1				6
30	SM1040801SP	SCREW M4X0.7 L=8				6
31	40116215	OPERATION PANEL PIPE				1
32	G1016192000	CLAMP BOTTOM PLATE				8
33	G1015192000	CLAMP				2
34	SM6062502TN	SCREW				4
35	WP0641601SC	WASHER M6				4
36	WS0610002KN	SPRING WASHER M6				4
37	40116216	PANEL PLATE				1
38	G1016192000	CLAMP BOTTOM PLATE				1
39	G1015192000	CLAMP				1
40	SM1062052TP	SCREW M6 L=20				2
41	WS0610002KN	SPRING WASHER M6				2
42	WP0641601SC	WASHER M6				2
43	NM6060001SC	NUT M6X1 TYPE1				2
44	40105167	PANEL ROD				1
45	SL4041081SC	SCREW M4 L=10				2
46	G5454161000	SPIRAL TUBE				0.2
47	72000052	COVER_SUPPORT_BASE				1

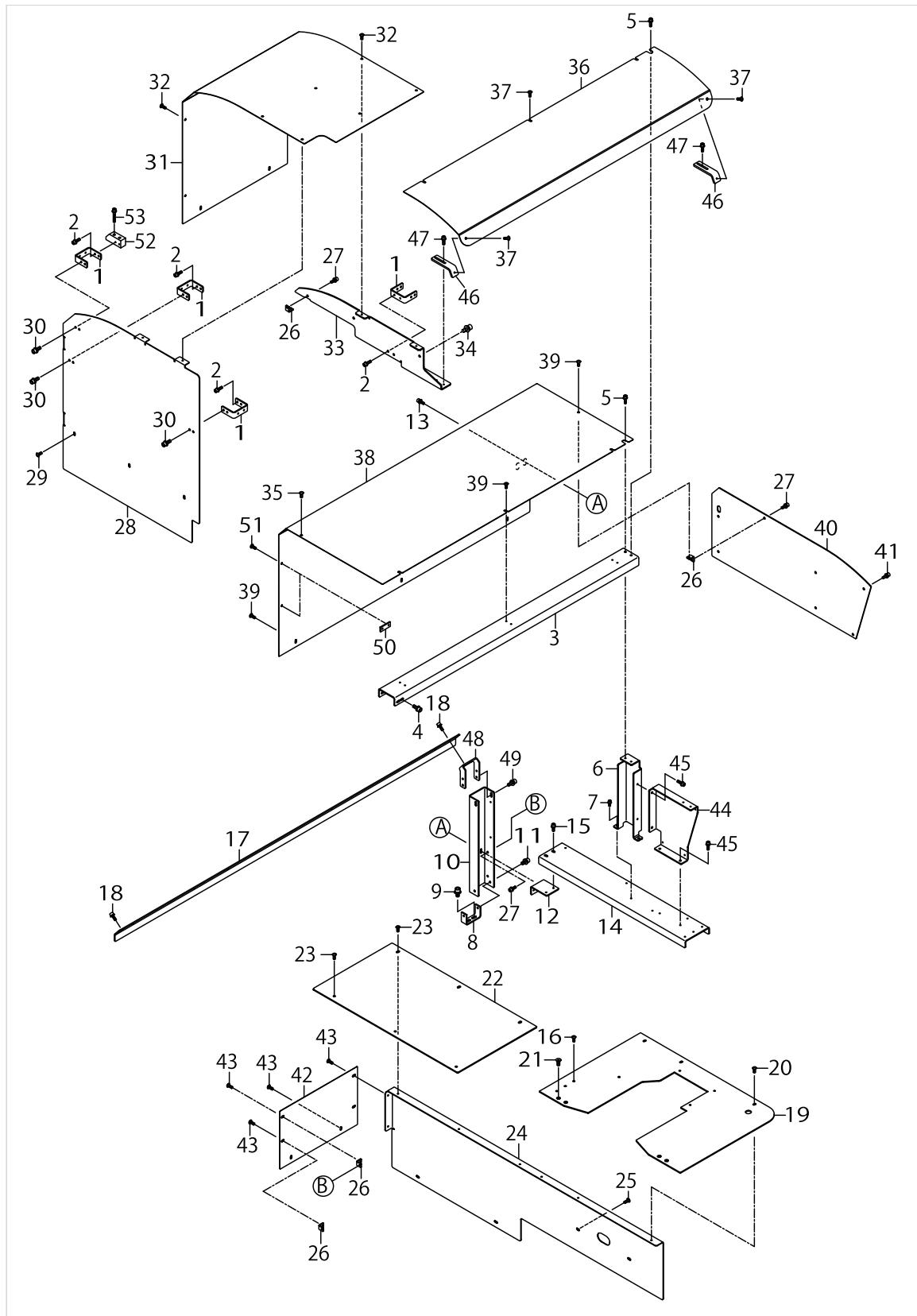
MAIN BODY COVER COMPONENTS (2)



MAIN BODY COVER COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	72000053	COVER_BASE_BEAM_B				1
49	SM6061402TP	SCREW M6 L=14				4
50	WP0641601SC	WASHER				4
51	72000054	COVER_BASE_BEAM_A				1
52	SM6061402TP	SCREW M6 L=14				2
53	SM6064502TP	SCREW M6 L=45				2
54	NM6060001CP	NUT M6				2
55	WP0641601SC	WASHER				4
56	72000055	BLOCK				2
57	SM6061402TP	SCREW M6 L=14				4
58	SM6123002TN	SCREW M12 L=30				2
59	WP0641601SC	WASHER				4
60	72000056	COVER_FITTING_BLOCK				2
61	SM6041202TP	SCREW M4X0.7 L=12				4
62	72000059	MARKING_LINE_BASE				1
63	SM6051202TP	SCREW M5X0.8 L=12				4
64	WP0531001SC	WASHER M5				4

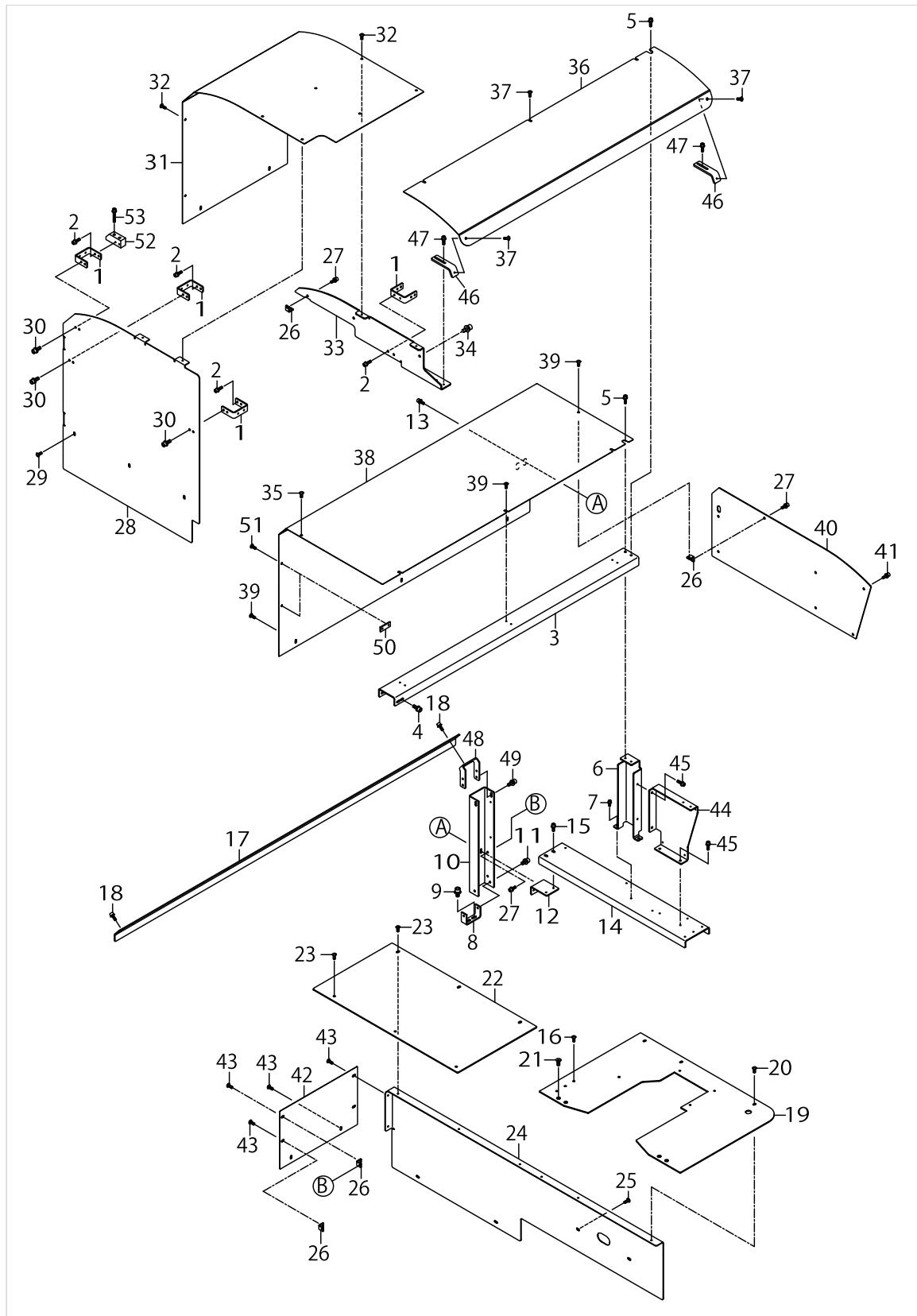
FRAME COVER COMPONENTS



FRAME COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40116401	COVER STAY E				4
2	SL6041492TN	SCREW M4 L=14				8
3	40116402	COVER STAY A				1
4	SL6051492TN	SCREW M5 L=14				4
5	SL6041492TN	SCREW M4 L=14				2
6	40116403	COVER STAY D				1
7	SL6051492TN	SCREW M5 L=14				2
8	40116404	TABLE SUPPORT B				1
9	SL6061292TN	SCREW M6 L=12				2
10	40116405	COVER STAY B				1
11	SL6051292TN	SCREW M5 L=12				2
12	40116406	COVER STAY C SUPPORT PLATE				1
13	SL6041292TN	SCREW M4 L=12				2
14	40116407	COVER STAY C				1
15	SL6041292TN	SCREW M4 L=12				2
16	SM0041001SC	SCREW M4 L=10				3
17	40116408	COVER STAY				1
18	SL6041292TN	SCREW M4 L=12				3
19	40116177	COVER SFR				1
20	SM0041001SC	SCREW M4 L=10				3
21	SM1051201SC	SCREW M5X0.8 L=12				4
22	40116409	COVER RIGHT				1
23	SM0041001SC	SCREW M4 L=10				6
24	40116410	COVER RIGHT A				1
25	SM0041001SC	SCREW M4 L=10				4
26	40075985	COVER ANGLE				4
27	SL6041292TN	SCREW M4 L=12				4
28	40116411	SIDE COVER LEFT LARGE				1
29	SM0041001SC	SCREW M4 L=10				3
30	SL6051492TN	SCREW M5 L=14				6
31	40116412	COVER LEFT				1
32	SM0041001SC	SCREW M4 L=10				12
33	40116413	SIDE COVER LEFT SMALL				1
34	SL6061492TN	SCREW M6 L=14				2
35	SM0041001SC	SCREW M4 L=10				1
36	40119074	FRONT COVER				1
37	SM0041001SC	SCREW M4 L=10				5
38	40116415	TOP COVER				1
39	SM0041001SC	SCREW M4 L=10				11
40	40116416	RIGHT COVER				1
41	SM0041001SC	SCREW M4 L=10				7
42	40116417	REAR COVER				1
43	SM0041001SC	SCREW M4 L=10				6
44	40116418	COVER STAY F				1
45	SL6041492TN	SCREW M4 L=14				4
46	40116419	COVER STAY H				2
47	SL6041492TN	SCREW M4 L=14				4

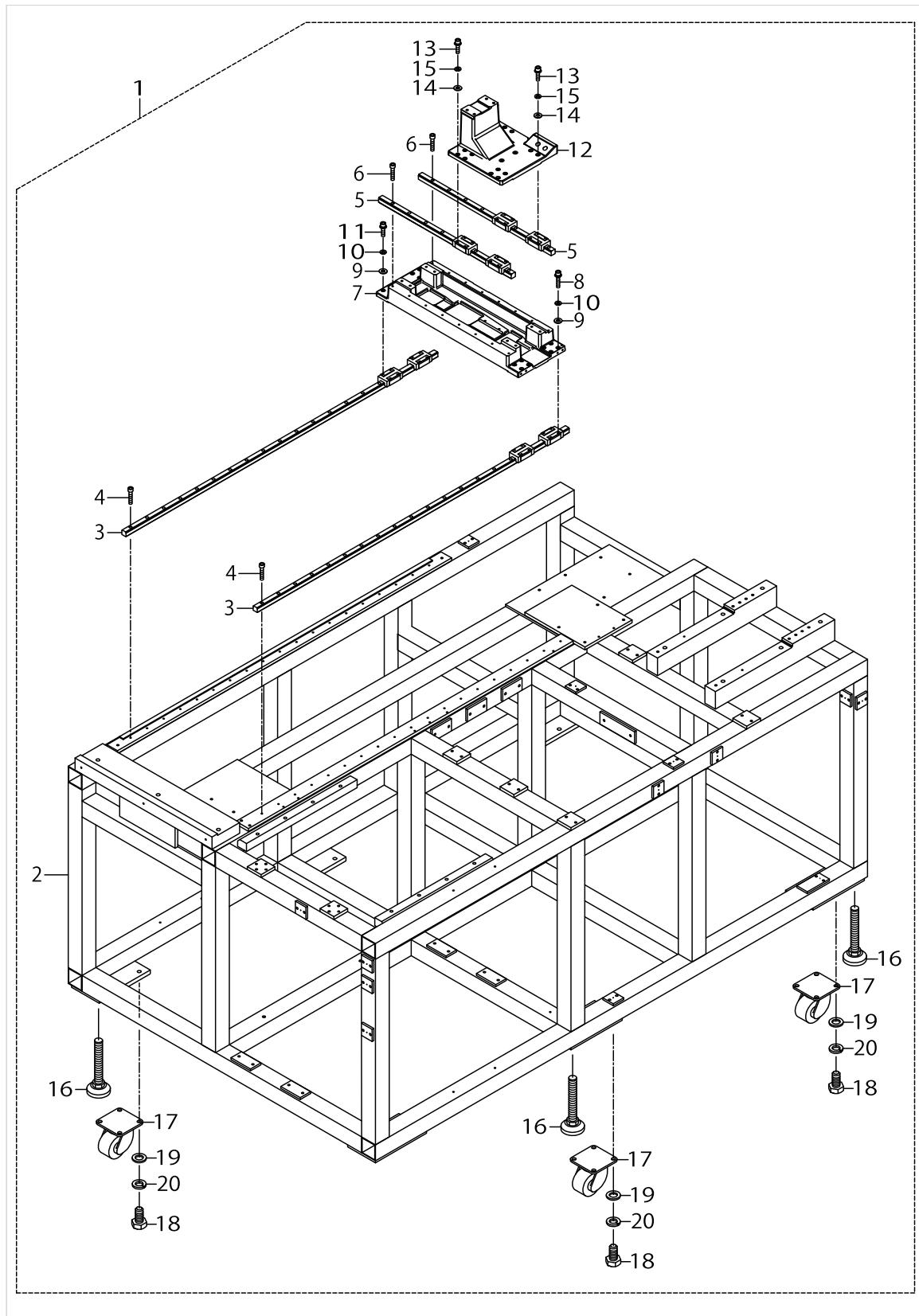
FRAME COVER COMPONENTS



FRAME COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40116420	COVER STAY G				1
49	SL6051492TN	SCREW M5 L=14				2
50	40116421	COVER STAY K				2
51	SM0041001SC	SCREW M4 L=10				4
52	40116422	COVER STAY BASE				1
53	SL6064092TN	SCREW M6 L=40				2

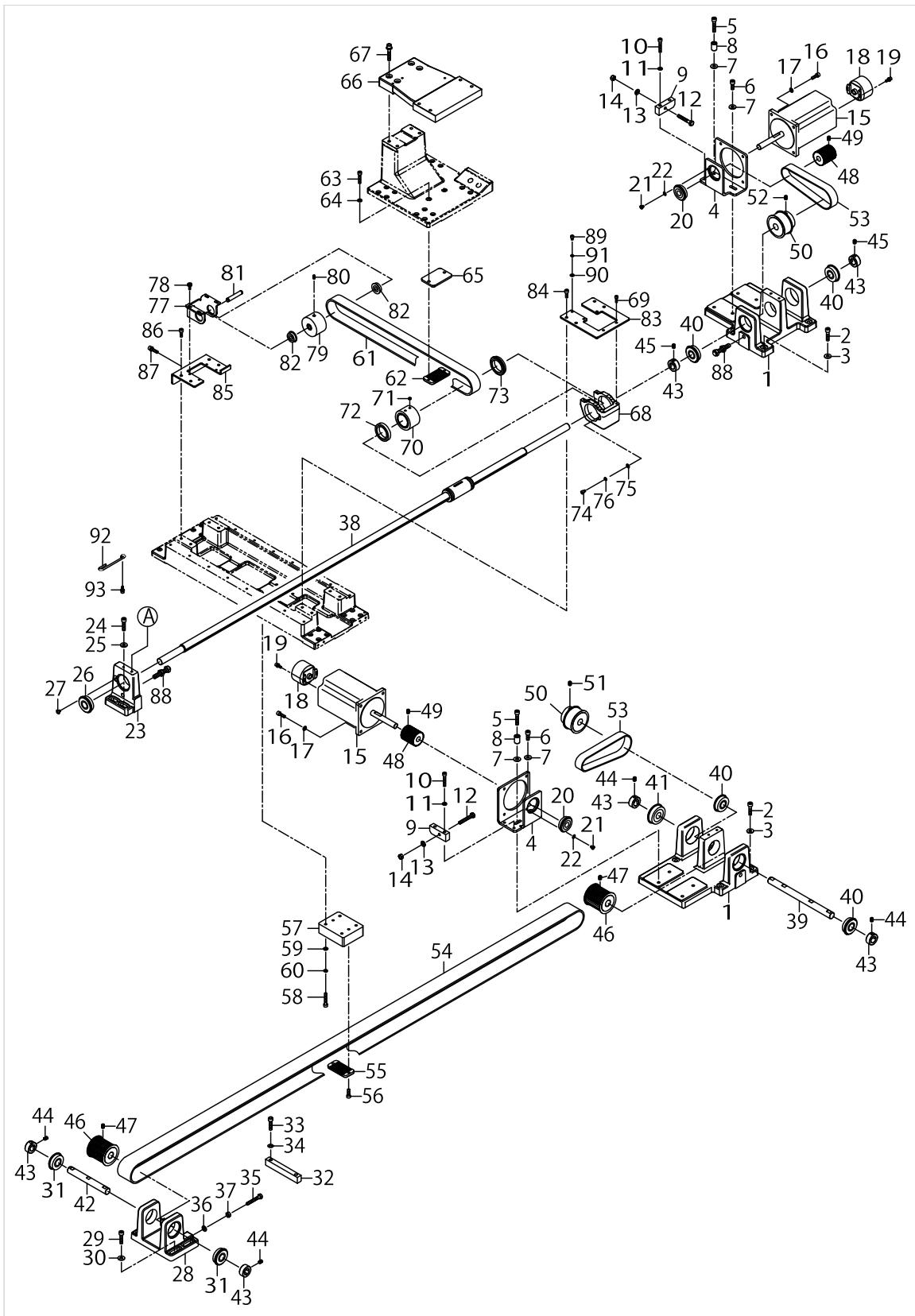
MAIN BODY FRAME COMPONENTS



MAIN BODY FRAME COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40116044	ASSY FRAME		*		1
2	40115899	FRAME		*		1
3	40116045	X-LM GUIDE		*		2
4	SM6042002TP	SCREW M4X0.7 L=20		*		38
5	40116046	Y-LM GUIDE		*		2
6	SM6042002TP	SCREW M4X0.7 L=20		*		16
7	40116047	X FEED BASE		*		1
8	SM6042002TP	SCREW M4X0.7 L=20		*		8
9	WP0450801SD	WASHER 4.5X10X0.8		*		16
10	WS0410002KP	SPRING WASHER		*		16
11	SM6041602TP	SCREW M4X0.7 L=16		*		8
12	40116048	Y FEED BASE A		*		1
13	SM6041602TP	SCREW M4X0.7 L=16		*		16
14	WP0450801SD	WASHER 4.5X10X0.8		*		16
15	WS0410002KP	SPRING WASHER		*		16
16	G5030171000	ADJUSTING BOLT		*		6
17	G5006870000	CASTER		*		6
18	SM9102003SB	SCREW M10 L=20		*		24
19	WP1052000SC	WASHER 10.5X18X2		*		24
20	WS1020002KN	SPRING WASHER M10		*		24

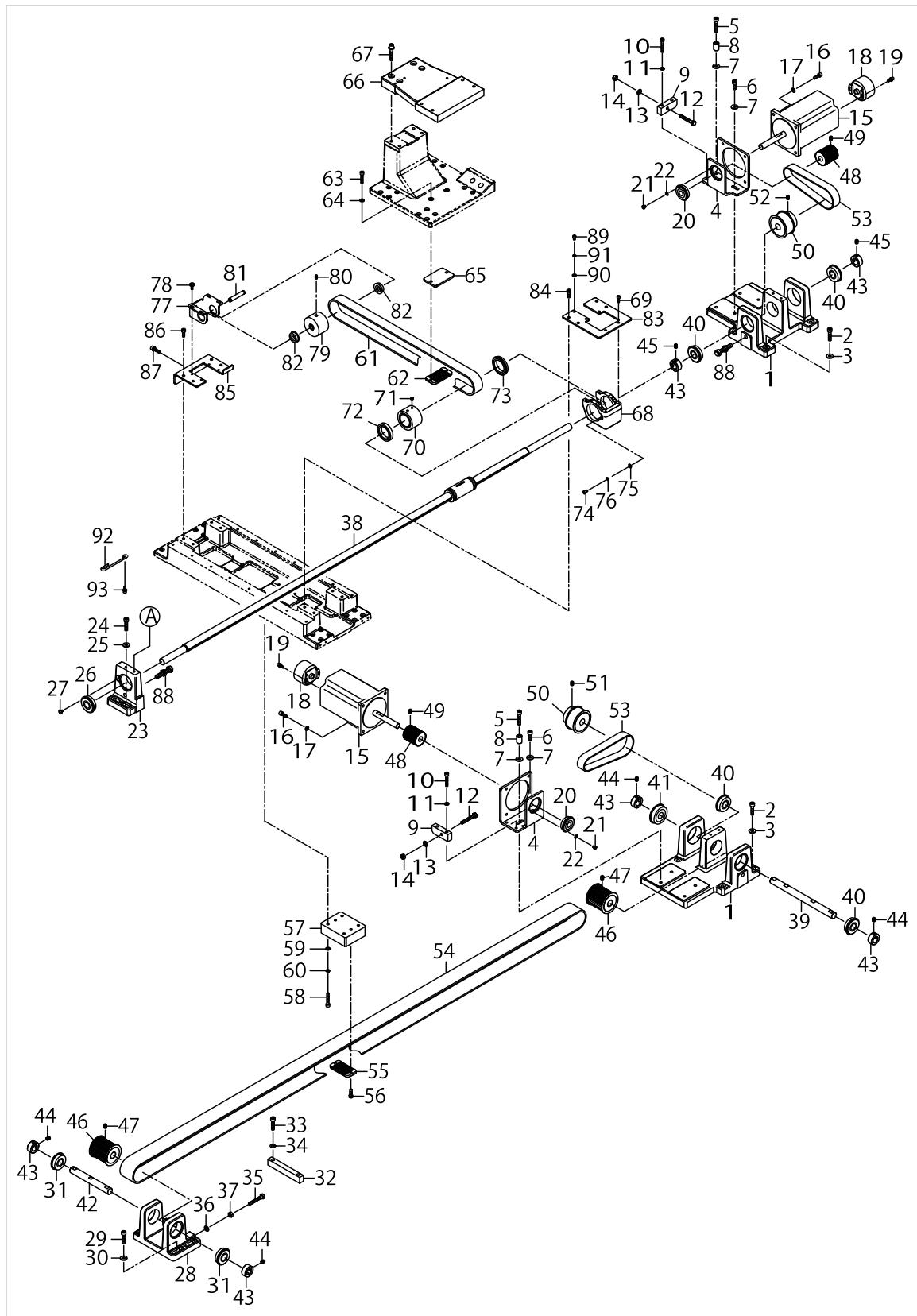
X-Y DRIVER UNIT (1)



X-Y DRIVER UNIT (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40116049	BEARING BASE				2
2	SM6062502TP	SCREW M6 L=25				8
3	WP0611626SP	WASHER 15X6X1.6				8
4	40116050	MOTOR BASE				2
5	SM6063002TP	SCREW M6 L=30				2
6	SM6061602TP	SCREW M6 L=16				2
7	WP0611626SP	WASHER 15X6X1.6				4
8	GAC01002A00	COLLAR				2
9	40116051	MOTOR TENSION PLATE				2
10	SM6053002TP	SCREW M5X0.8 L=30				4
11	WP0531000SD	WASHER M5				4
12	SM9064053SE	SCREW				2
13	WP0641601SC	WASHER M6				2
14	NM6060001SC	NUT M6X1 TYPE1				2
15	40105099	STEPPING MOTOR				2
16	SM6051602TP	SCREW M5X0.8 L=16				8
17	WP0531001SC	WASHER M5				8
18	40105098	ENCODER ASSY				2
19	SL4030891SC	SCREW M3 L=8				4
20	SB112000100	BEARING				2
21	SM6040650TP	SCREW				2
22	WP0430801SC	WASHER M4				2
23	40116053	SPLINE SHAFT BASE				1
24	SM6062502TP	SCREW M6 L=25				2
25	WP0611626SP	WASHER 15X6X1.6				2
26	B1802180000	BUSHING				1
27	SM0040801SC	SCREW M4X8				1
28	40116054	X PULLEY BASE				1
29	SM6062502TP	SCREW M6 L=25				4
30	WP0611626SP	WASHER 15X6X1.6				4
31	B1802180000	BUSHING				2
32	40116055	STOPPER PLATE				1
33	SM6062502TP	SCREW M6 L=25				2
34	WP0641601SC	WASHER M6				2
35	SM9064053SE	SCREW				2
36	WP0641601SC	WASHER M6				2
37	NM6060001SC	NUT M6X1 TYPE1				2
38	40116056	Y SPLINE SHAFT				1
39	40116057	X DRIVE SHAFT				1
40	B1802180000	BUSHING				4
41	G1216870000	UPPER SHAFT REAR BEARING				1
42	40116058	X DRIVEN SHAFT				1
43	CS1501171TP	THRUST COLLAR D=15 W=11				6
44	SM8060812TP	SCREW M6 L=8				8
45	SM8060802TP	SCREW M6 L=8				4
46	40116059	X DRIVE SPROCKET				2
47	SM8060812TP	SCREW M6 L=8				4

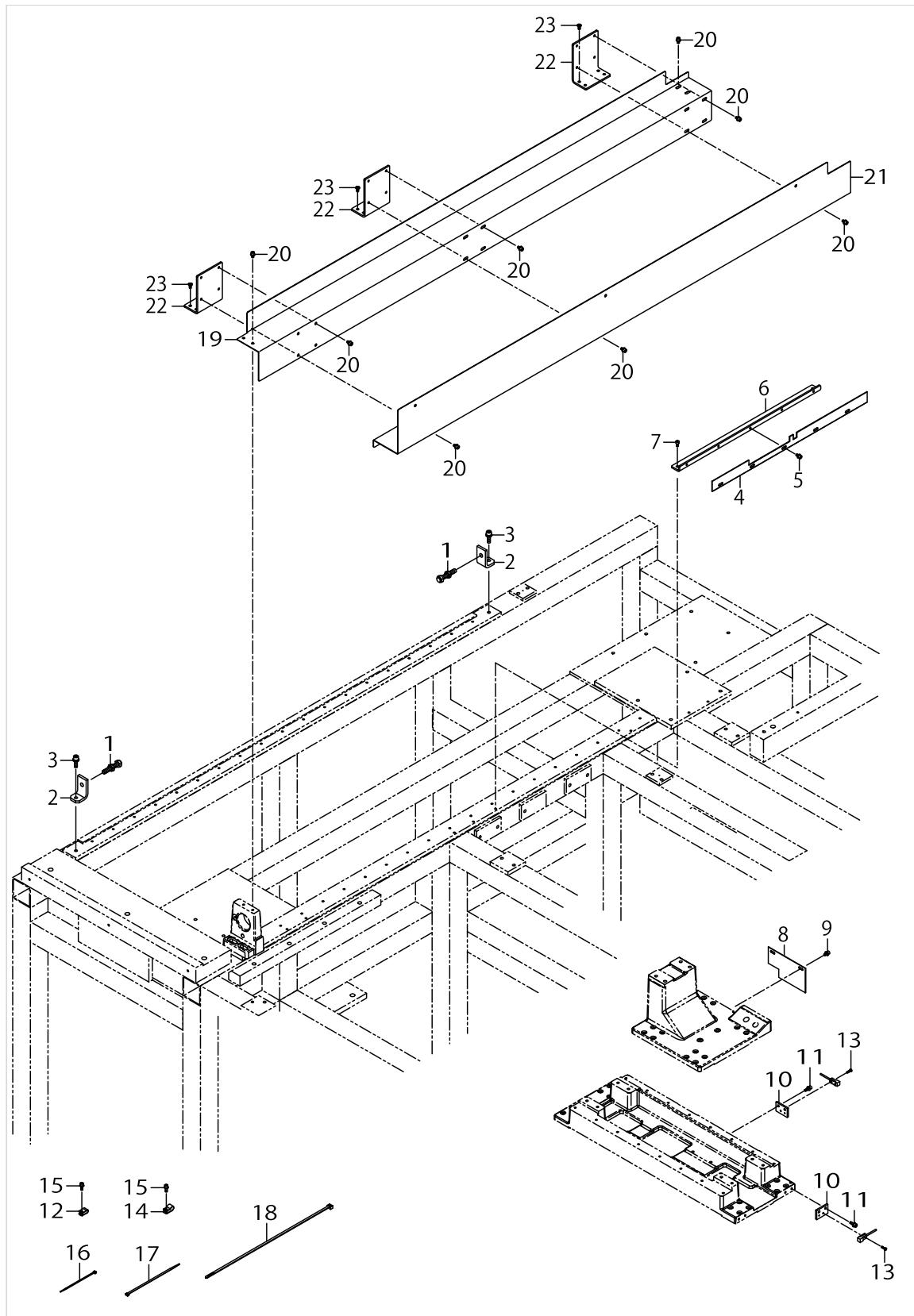
X-Y DRIVER UNIT (1)



X-Y DRIVER UNIT (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40116060	MOTOR PULLEY				2
49	SM8060802TP	SCREW M6 L=8				4
50	40116061	DECELERATION PULLEY				2
51	SM8060812TP	SCREW M6 L=8				2
52	SM8060802TP	SCREW M6 L=8				2
53	E2314715000	TIMING BELT YA				2
54	40116062	X TIMING BELT				1
55	40116063	BELT RECEIVER				1
56	SM6051602TP	SCREW M5X0.8 L=16				2
57	40116064	X BELT PRESSER FIX PLATE				1
58	SM6053002TP	SCREW M5X0.8 L=30				4
59	WP0531001SC	WASHER M5				4
60	WS0510002KN	SPRING WASHER M5				4
61	40116065	Y TIMING BELT				1
62	40072166	BELT RECEIVER				1
63	SM6052502TP	SCREW M5X25				2
64	WP0531000SD	WASHER M5				2
65	40116066	Y BELT PRESSER FIX PLATE				1
66	40116067	Y FEED BASE B				1
67	SL6063592TN	SCREW M6 L=35				4
68	B2504221D00	X DRIVE BRACKET				1
69	SM6041202TP	SCREW M4X0.7 L=12				4
70	40116068	Y DRIVE SPROCKET				1
71	SM8050412TP	SCREW M5 L=4				2
72	SB130000200	BEARING				1
73	SB130000300	BEARING				1
74	SM6040602TP	SCREW M4X0.7 L=6				1
75	WP0430801SC	WASHER M4				1
76	WS0410002KN	SPRING WASHER M4				1
77	B2505221D00	DRIVEN BRACKET				1
78	SM6041150TP	SCREW				4
79	40116069	Y DRIVEN SPROCKET				1
80	SM8050812TP	SCREW M5X8				1
81	22687701	SPRING SHAFT				1
82	SB108000500	BEARING				2
83	40116070	Y DRIVE BRACKET BASE				1
84	SM6051402TP	SCREW M5X0.8 L=14				4
85	40116071	Y DRIVEN BRACKET BASE				1
86	SM6051402TP	SCREW M5X0.8 L=14				4
87	SL6052092TN	SCREW M5 L=20				1
88	G6206875000	STOPPER BOLT				2
89	SM6040602TP	SCREW M4X0.7 L=6				1
90	WP0430801SC	WASHER M4				1
91	WS0410002KP	SPRING WASHER				1
92	40105169	XY CORD SUPPORT ROD				1
93	SL6041292TN	SCREW M4 L=12				2

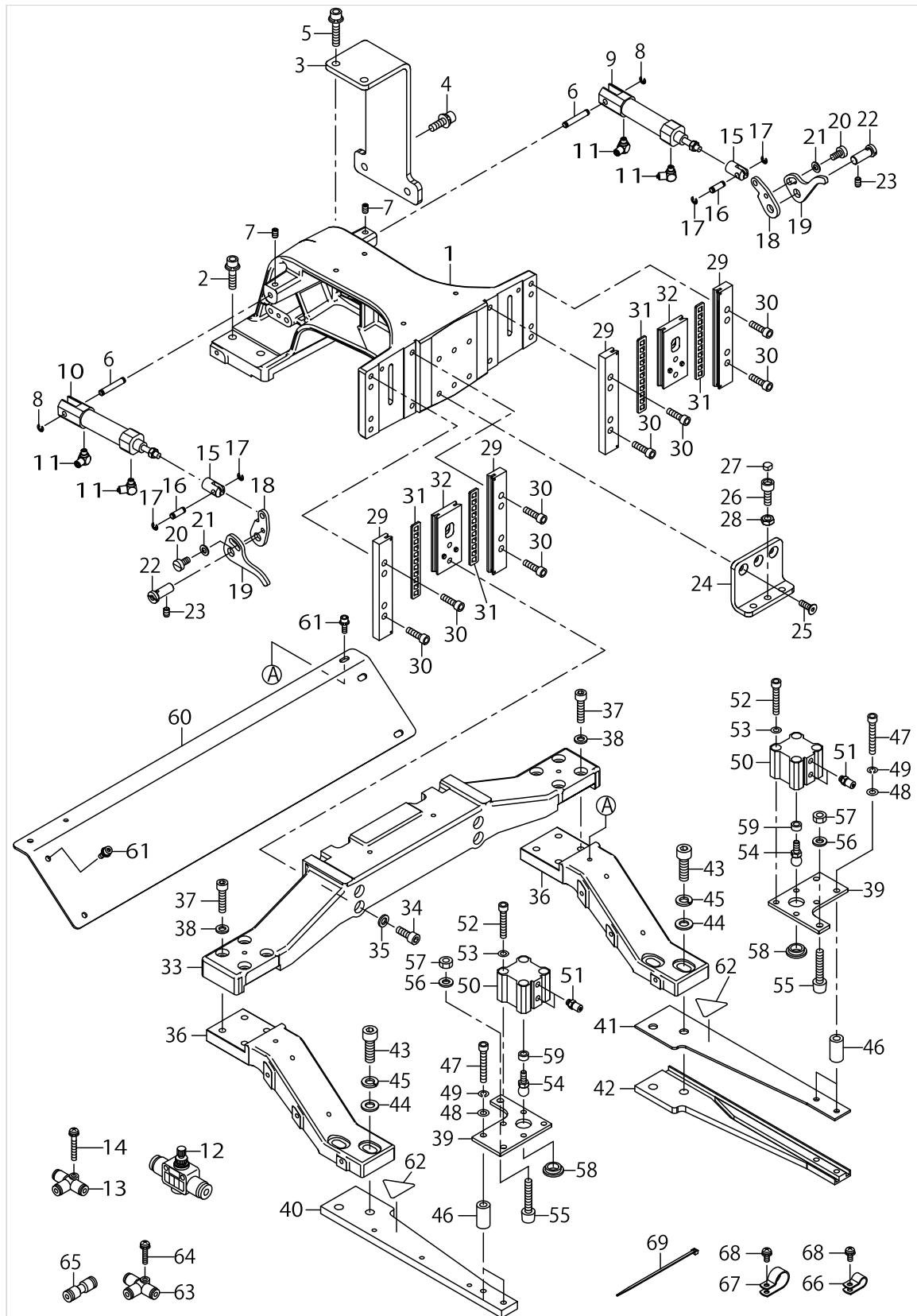
X-Y DRIVER UNIT (2)



X-Y DRIVER UNIT (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	G6206875000	STOPPER BOLT				2
2	40116072	STOPPER FITTING PLATE				2
3	SL6062092TN	SCREW M6 L=20				2
4	72000084	X_SENSOR_SLIT				1
5	SL6040892TN	SCREW M4 L=8				5
6	40116074	X SLIT FITTING PLATE				1
7	SM6040860TP	SCREW M4 L=8				2
8	72000085	Y_SENSOR_SLIT				1
9	SL6040892TN	SCREW M4 L=8				2
10	40116076	SENSOR FITTING PLATE				2
11	SL6041292TN	SCREW M4 L=12				4
12	HX00150000A	CABLE CLAMP				3
13	SM4031001SC	SCREW M3X0.5 L=10				2
14	HX00150000B	CABLE CLIP				3
15	SL6041292TN	SCREW M4 L=12				6
16	EA9500B0100	CABLE BAND				100
17	EA9500B0200	CABLE BAND				100
18	G5453161000	CABLE BAND				10
19	40116077	SPLINE SHAFT COVER A				1
20	SL6040892TN	SCREW M4 L=8				16
21	40116078	SPLINE SHAFT COVER B				1
22	40116079	SPLINE SHAFT COVER FITTING PLATE				3
23	SM6040860TP	SCREW M4 L=8				6

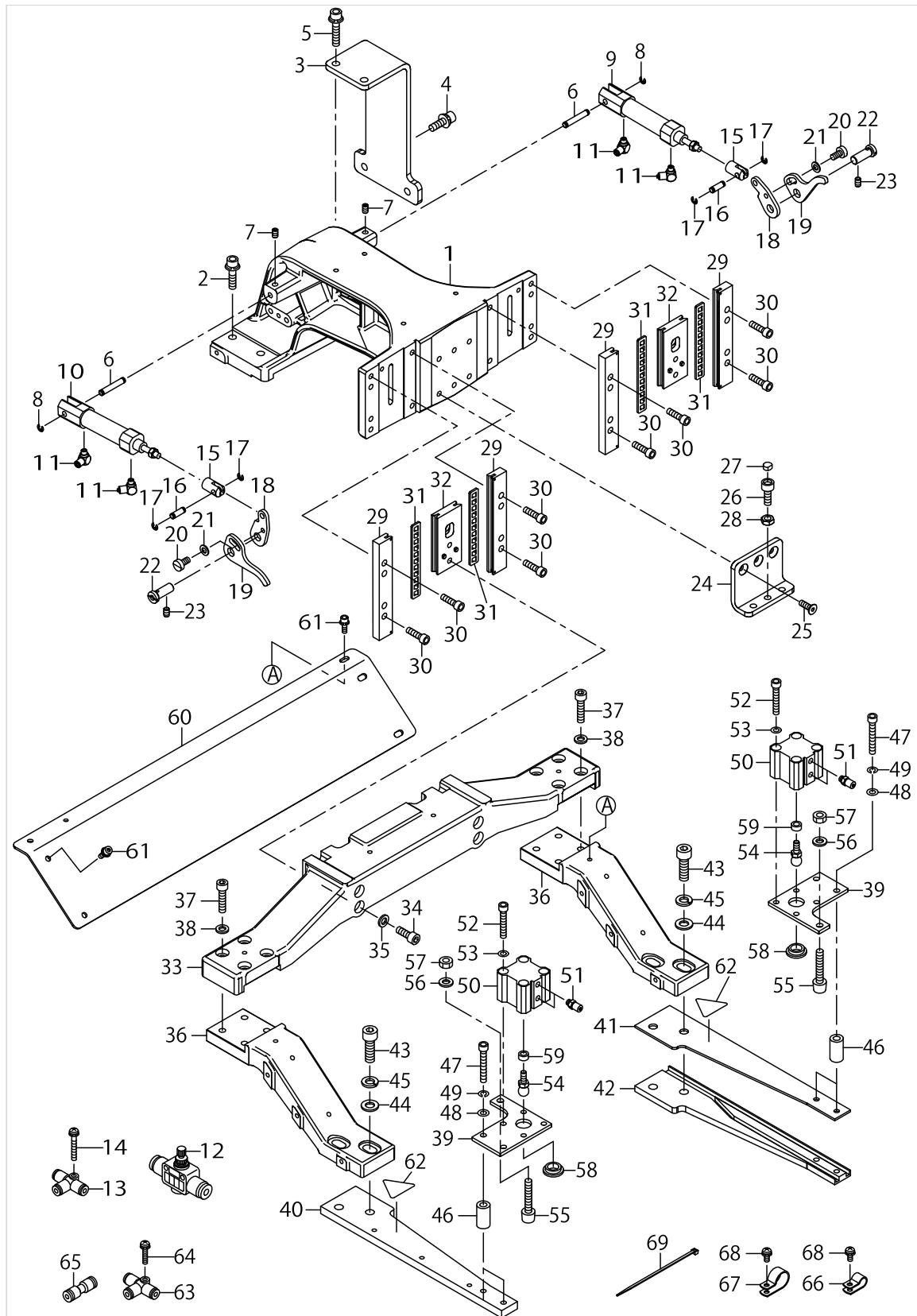
CLOTH PRESSER COMPONENTS



CLOTH PRESSER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40116080	CLOTH FEED BASE				1
2	SL6062592TN	SCREW M6 L=25				2
3	40116081	GUARD PLATE				1
4	SL6062092TN	SCREW M6 L=20				2
5	SL6063092TN	SCREW M6 L=30				2
6	B1504210000	CONNECTING SHAFT				2
7	SM8050812TP	SCREW M5X8				2
8	RE0320000K0	E-RING 3.2				2
9	40105072	UPPER BIG CLAMP CYLINDER ASSY				1
10	40105073	LOWER BIG CLAMP CYLINDER ASSY				1
11	PJ304040504	UNION				4
12	PC012401000	SPEED CONTROLLER				2
13	PJ305040001	T				2
14	SL4043091SC	SCREW M4 L=30				1
15	40023644	CYLINDER KNUCKLE				2
16	40023635	CYLINDER PIN				2
17	RE0300000K0	E-RING 3				4
18	40032229	LIFTING LEVER A				2
19	40085820	LIFTING LEVER B				2
20	SM6051000SP	SCREW				2
21	WP0531000SD	WASHER M5				2
22	26023408	FEED STUD				2
23	SM8050812TP	SCREW M5X8				2
24	40116082	STOPPER MOUNTING PLATE				1
25	SM1051452TN	PLATE SCREW				3
26	40009236	STOP SCREW				2
27	B1432761000	SWING ARM STOPPER RUBBER				2
28	NS6150430SP	HEXAGONAL NUT 15/64-28				2
29	40116083	WORK CLAMP FOOT PLATE B ASM.				4
30	SM6051802TP	SCREW M5 L=18				12
31	40116085	BEARING				4
32	40085830	SLIDE PLATE ASM.				2
33	40116086	FEEDING FRAME ARM A				1
34	SM6061602TN	SCREW M6 L=16				4
35	WP0641600SC	WASHEW 6.4X12.5X1.6				4
36	40116087	FEEDING FRAME ARM B				2
37	SM6062502TN	SCREW				8
38	WP0641600SC	WASHEW 6.4X12.5X1.6				8
39	G5501875000	FITTING PLATE				2
40	G5502875000	CLOTH PRESSER ARM LEFT				1
41	G5503875000	CLOTH PRESSER ARM RIGHT UPPER				1
42	G5504875000	CLOTH PRESSER ARM RIGHT LOWER				1
43	SM6082502TN	SCREW				4
44	WP0841600SC	WASHER				4
45	WS0820002KN	SPRING WASHER M8				4
46	72000182	CLOTH PRESSER ARM BUSHING				4
47	SM6053502TN	HEXAGONAL-HOLE BOLT M5 L=35				4

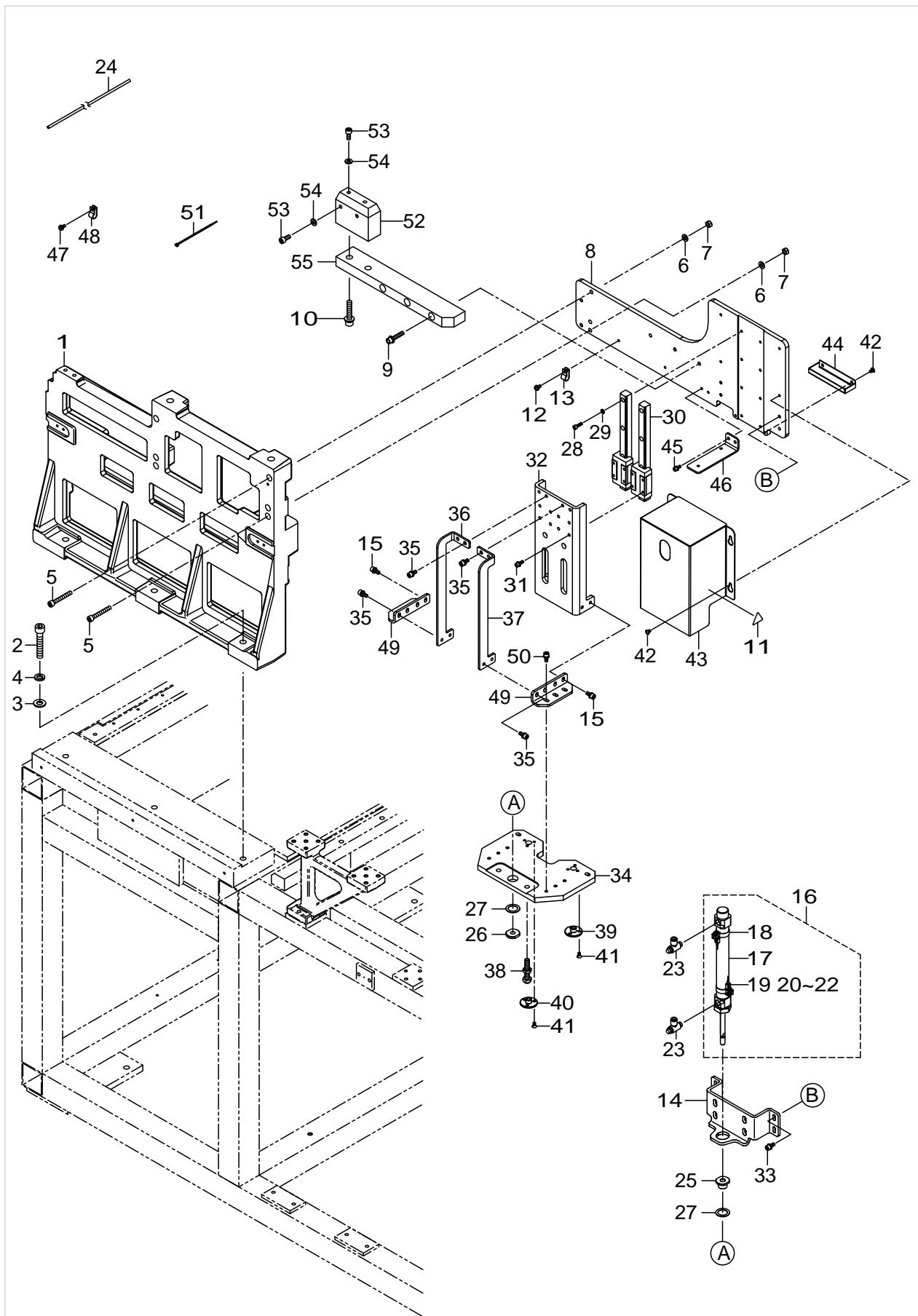
CLOTH PRESSER COMPONENTS



CLOTH PRESSER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	WP0531001SC	WASHER M5				4
49	WS0510002KN	SPRING WASHER M5				4
50	PA2001004A0	AIR CYLINDER				2
51	PJ032052503	HOSE NIPPLE				4
52	SM6053002TN	SCREW M5X0.8 L=30				8
53	WS0510002KN	SPRING WASHER M5				8
54	G5511875000	BALL				2
55	GAK01003B00	PRESSER LIFTER STOPPER B				2
56	WP0641601SC	WASHER M6				2
57	NM6060001SC	NUT M6X1 TYPE1				2
58	GLA02302000	FULCRUM BUSHING				2
59	11528809	WASHER				2
60	40116088	STIFFENING PLATE				1
61	SL6041292TN	SCREW M4 L=12				6
62	CM300200003	FINGER INJURY CAUTION LABEL (31.5)				2
63	PJ305040001	T				2
64	SL4042091SC	SCREW M4 L=20				2
65	PJ303040002	STRAIGHT UNION 4				2
66	HX00150000C	CABLE CLAMP				12
67	HX00150000G	CABLE CLAMP				13
68	SL4041091SC	SCREW M4 L=10				25
69	EA9500B0100	CABLE BAND				6

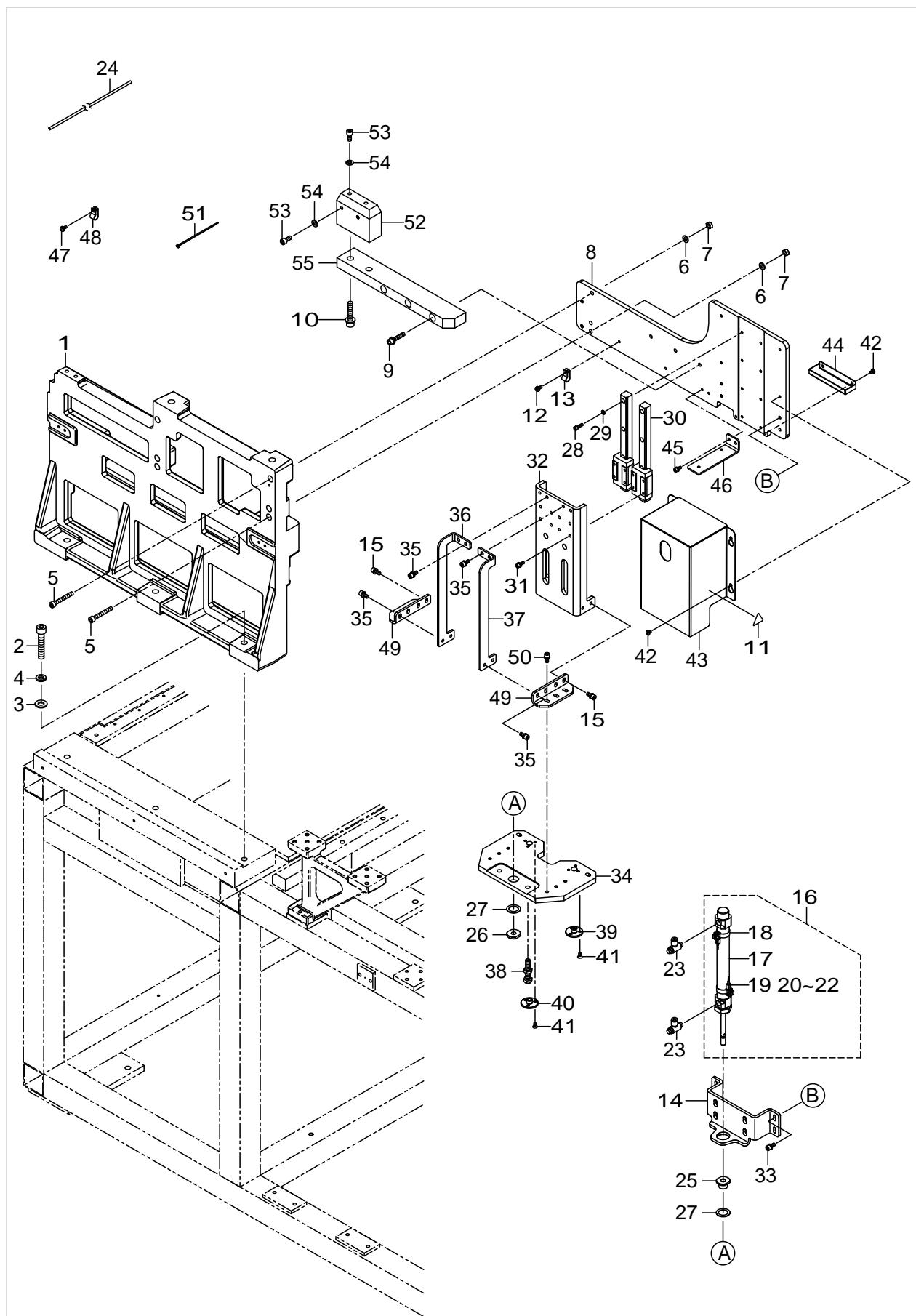
POCKET SET COMPONENTS



POCKET SET COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	72000037	MAIN BASE A				1
2	SM6105502TN	SCREW M10 L=55				3
3	WP1052001SC	WASHER 10				3
4	WS1020002KN	SPRING WASHER M10				3
5	SM6064502TP	SCREW M6 L=45				3
6	WP0641601SC	WASHER				3
7	NM6060001CP	NUT M6				3
8	72000038	GUIDER_SUPPORT_PLATE				1
9	SL6063092TN	SCREW M6 L=30				3
10	SL6084092TN	BOLT				2
11	CM300200003	ATTENTION LABEL				1
12	SL4041091SC	SCREW M4 L=10				1
13	HX00150000C	CABLE CLIP				1
14	72000040	SLIDER_CYLINDER_BASE_PLATE				1
15	SL6051292TN	BOLT				4
16	72000036	SET CLAMP CYLINDER ASSY				1
17	PA201250400	AIR CYLINDER		*		1
18	PA900046000	SENSOR BAND		*		3
19	72000117	SENSOR_OPTION		*		3
20	72000033	SET_UPPER CORD ASSY	SELECTIVE PARTS	*		1
21	72000034	SET_LOWER CORD ASSY	SELECTIVE PARTS	*		1
22	72000035	SET_MIDDLE CORD ASSY	SELECTIVE PARTS	*		1
23	PC015108000	SPEED CONTROLLER				2
24	BT0400251EB	URETHANE HOSE, BLACK				2
25	72000041	CYLINDER_AND_PLATE_COUPLING_A				1
26	72000042	CYLINDER_AND_PLATE_COUPLING_B				1
27	72000046	RUBBER_WASHER				2
28	SM6041402TP	SCREW M4 L=14				8
29	WP0450846SP	WASHER				8
30	72000045	LM_GUIDER				2
31	SL6041292TN	SCREW				8
32	72000043	LINEAR_GUIDER_SUPPORT_PLATE				1
33	SL6051492TN	BOLT				4
34	72000044	POCKET_SET_SUPPORT_PLATE				1
35	SL6051292TN	BOLT				8
36	72000047	PLATE SUPPORT A				1
37	72000048	PLATE SUPPORT B				1
38	G6206875000	STOPPER BOLT				2
39	G6028875000	GAUGER PIN HOLDER				1
40	G6029875000	GAUGER PIN HOLDER B				1
41	SM1040801SC	SCREW M4X0.7 L=8				6
42	SM0040601SA	SCREW				6
43	72000051	LM GUIDER COVER				1
44	72000050	OIL COVER				1
45	SL6041092TN	SCREW				2
46	72000049	CABLE_SUPPORT				1
47	SL4041091SC	SCREW M4 L=10				1

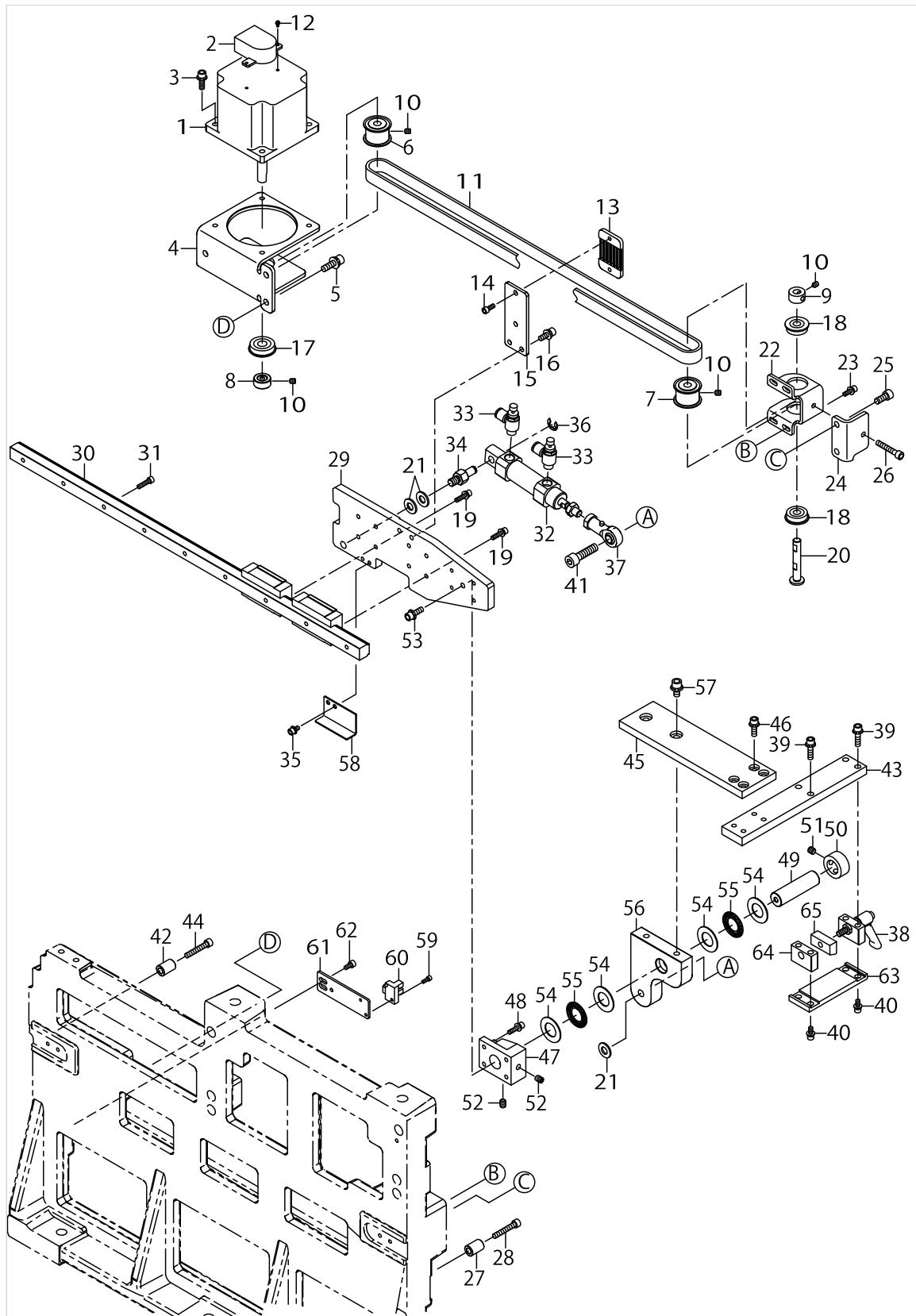
POCKET SET COMPONENTS



POCKET SET CONPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	HX00150000C	CABLE CLIP				1
49	72000132	PLATE_SUPPORT_C				2
50	SL6051292TN	BOLT				6
51	EA9500B0100	CABLE BAND				1
52	72000130	SUPPORT_BLOCK_A				1
53	SM6061402TP	SCREW M6 L=14				4
54	WP0641601SC	WASHER				4
55	72000131	SUPPORT_BLOCK_B				1

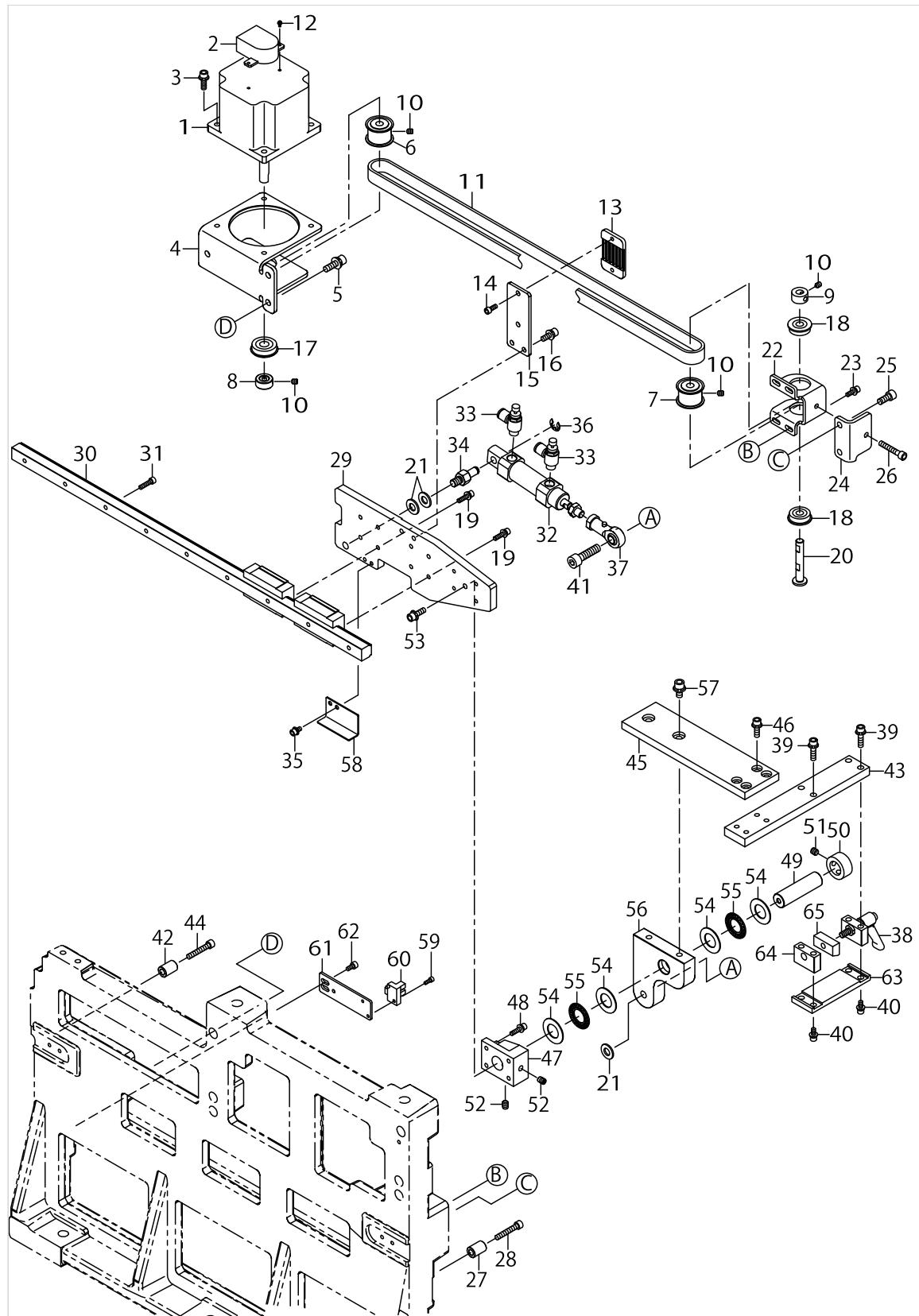
FORM PLATE MECHANISM COMPONENTS



FORM PLATE MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40071944	STEPPING MOTOR				1
2	HD002780000	SENSOR				1
3	SL6051692TN	SCREW M5 L=16				4
4	40116429	MOTOR FITTING PLATE				1
5	SL6062092TN	SCREW M6 L=20				3
6	40116430	DRIVE SPROCKET				1
7	40116431	DRIVEN SPROCKET				1
8	CS1000881TP	THRUST COLLAR D=10 W=8				1
9	CS0800971TP	THRUST COLLAR D=8 W=9				1
10	SM8050602TP	SCREW M5 L=6				8
11	40116432	PATERN BOAD TIMING BELT				1
12	SL4020591SC	SCREW M2 L=5				2
13	40032219	BELT RECEIVER				1
14	SL6051492TN	SCREW M5 L=14				2
15	40116433	BELT RECEIVER FITTING PLATE				1
16	SL6051492TN	SCREW M5 L=14				2
17	SB110001300	BEARING				1
18	SB108000500	BEARING				2
19	SL6041692TN	SCREW M4 L=16				8
20	40116435	DRIVEN SPROCKET SHAFT				1
21	WP0841601SC	WASHER M8				3
22	40077991	X DRIVEN BRACKET				1
23	SL6041292TN	SCREW M4 L=12				4
24	40116436	PRESSER BASE PLATE				1
25	SM6061402TN	SCREW				2
26	SM6053002TN	SCREW M5X0.8 L=30				1
27	GAC01002A00	COLLAR				1
28	SM6053002TN	SCREW M5X0.8 L=30				1
29	40116437	FORM PLATE SLIDER PLATE				1
30	40116438	CARRIER SLIDE GUIDE				1
31	SM6041602TP	SCREW M4X0.7 L=16				9
32	PA200051100	AIR CYLINDER				1
33	PC015108000	SPEED CONTROLLER				2
34	40035137	CYLINDER SHAFT B				1
35	SL6040892TN	SCREW M4 L=8				2
36	RE0700000K0	E-RING 7				1
37	40035314	ROD END				1
38	G60168700A0	LOOK LEVER SHAFT B ASM.				1
39	SL6062092TN	SCREW M6 L=20				4
40	SM6061202TN	SCREW				4
41	SM6083002TP	SCREW M8 L=30				1
42	40011758	SYNCHRONIZER BASE COLLAR				1
43	40116440	CARRIER SRIDE ARM A				1
44	SM6064002TP	SCREW M6 L=40				1
45	40116441	CARRIER SRIDE ARM B				1
46	SL6051692TN	SCREW M5 L=16				4
47	40116442	CARRIER BOSS BLOCK				1

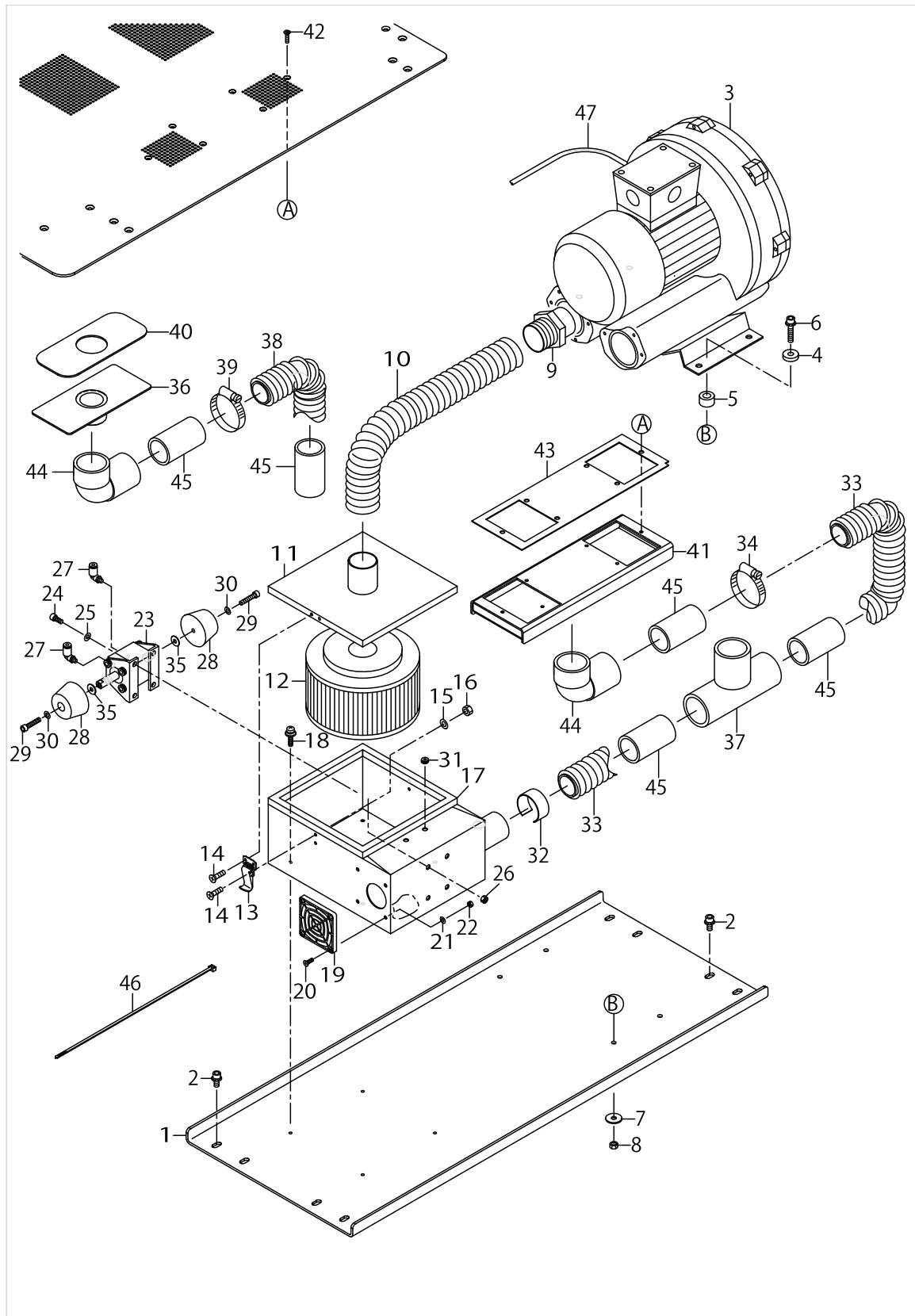
FORM PLATE MECHANISM COMPONENTS



FORM PLATE MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SL6041692TN	SCREW M4 L=16				4
49	40116443	CARRIER SHAFT				1
50	CS1601211TH	THRUST COLLAR D=16 W=12				1
51	SS8660612TP	SCREW 1/4-40 L=6				2
52	SM8060812TP	SCREW M6 L=8				2
53	SL6051692TN	SCREW M5 L=16				1
54	G5523880000	THRUST WASHER B				4
55	SB616000100	BEARING				2
56	40116444	CARRIER SRIDE ARM C				1
57	SL6061292TN	SCREW M6 L=12				2
58	72000127	SENSOR_PLATE				1
59	SM6030802TN	SCREW				1
60	HD00057000A	SENSOR				1
61	72000128	X_SENSOR_INSTALLING_PLATE				1
62	SM6040802TN	SCREW M4X0.7 L=8				2
63	G6108870000	ONE-TOUCH BASE PLATE B				1
64	G6012870000	ONE TOUCH BASE CONNECTING PLATE				1
65	G6014870000	ONE TOUCH LOCK METAL B				1

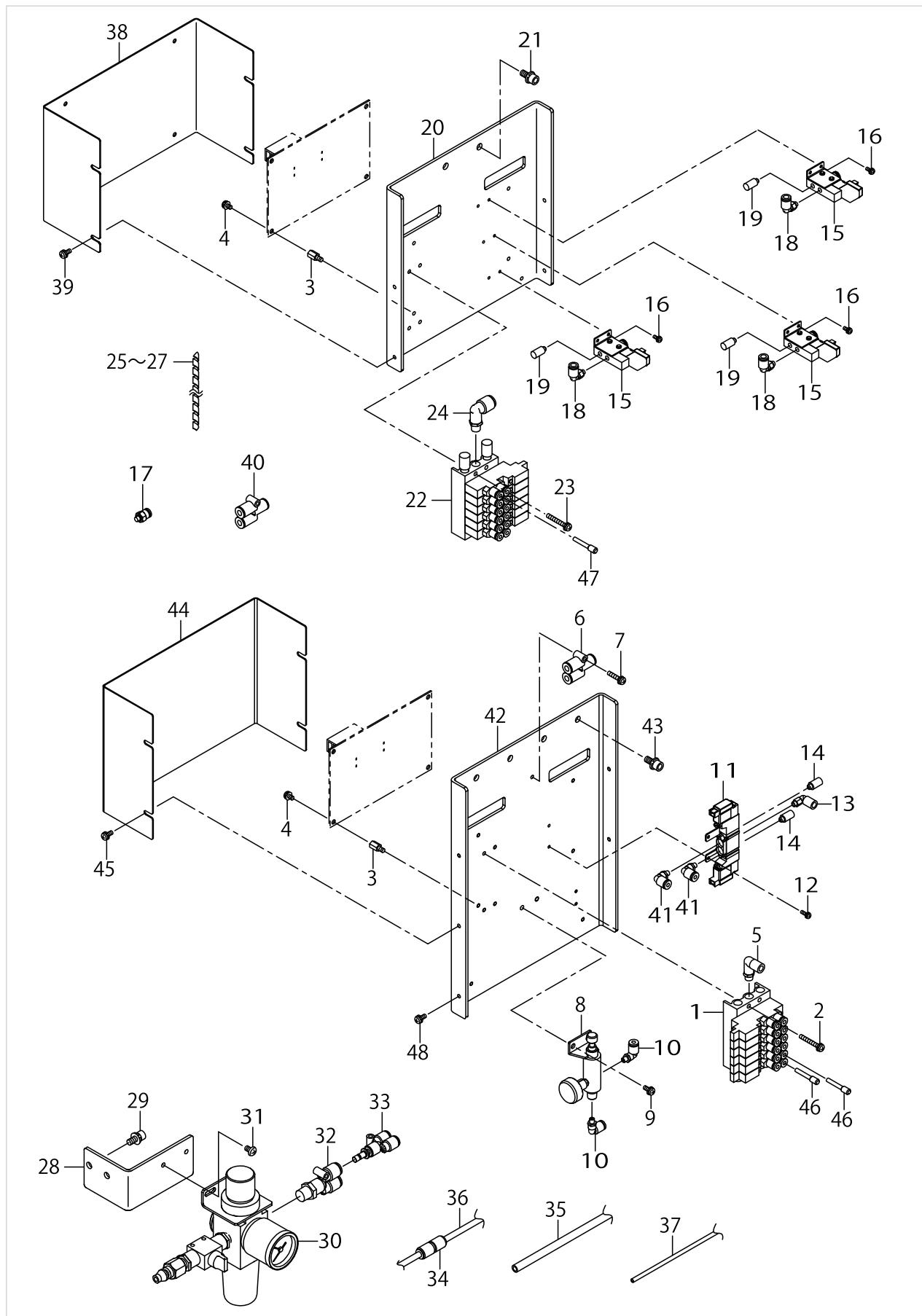
SUCTION DEVICE COMPONENTS



SUCTION DEVICE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40116165	CLOTH SUCTION BASE PLATE				1
2	SL6061492TN	SCREW M6 L=14				8
3	KM000000510	BLOWER MOTOR				1
4	B4420373000	CUSHION				4
5	B1123205000	RUBBER PAD				4
6	SL6063042TN	SCREW M6 L=30				4
7	WP0651646SC	WASHER				4
8	NM6060001SC	NUT M6X1 TYPE1				4
9	G5345172000	BLOWER JOINT				1
10	G5344172000	VACUUM HOSE				1
11	GMC100050A0	TOP COVER ASM.				1
12	GMC10004000	FILTER ELEMENT				1
13	GMC10007000	METAL FITTINGS				2
14	SM1030801SC	SCREW M3 L=8				8
15	WP0320501SC	WASHER M3				4
16	NM6030001SC	NUT M3X0.5 TYPE1				4
17	G62528750A0	FILTER BOX ASM.				1
18	SL4040891SC	SCREW M4X8				4
19	HM000550010	FAN MOTOR				1
20	SM1041201SC	SCREW M4 L=12				4
21	WP0430801SC	WASHER M4				4
22	NM6040001SC	NUT M4X0.7 TYPE1				4
23	PA200201100	CYLINDER				1
24	SM6051202TN	SCREW M5X0.8 L=12				4
25	WP0531001SC	WASHER M5				4
26	NM6050001SC	NUT M5X0.8 TYPE1				4
27	PJ304040504	UNION				2
28	G6253875000	VACUUM CHANGE RUBBER				2
29	SM6052502TN	SCREW				2
30	WP0531001SC	WASHER M5				2
31	HX000550000	GROMMET				2
32	G5171136000	VACUUM CONTROL PLATE				1
33	GMC16005000	HOSE (L)				1
34	G5176136000	HOSE BAND				4
35	WP0501046SC	WASHER 5X14X1				2
36	72000083	MAGNET_PIPE				1
37	72000079	T_PIPE				1
38	GMC16005000	HOSE (L)				1
39	G5176136000	HOSE BAND				4
40	72000118	VACUUM_MAGNET				1
41	G6207875000A	VACUUM BOX				1
42	SM1041601SC	SCREW M4X0.7 L=16				6
43	G6208875000A	PACKING				1
44	G6211875000	VACUUM BOX ELBOW				2
45	25023300	PIPE				5
46	G5453161000	CABLE BAND				3
47	40122398	MOTOR POWER CORD ASSY				1

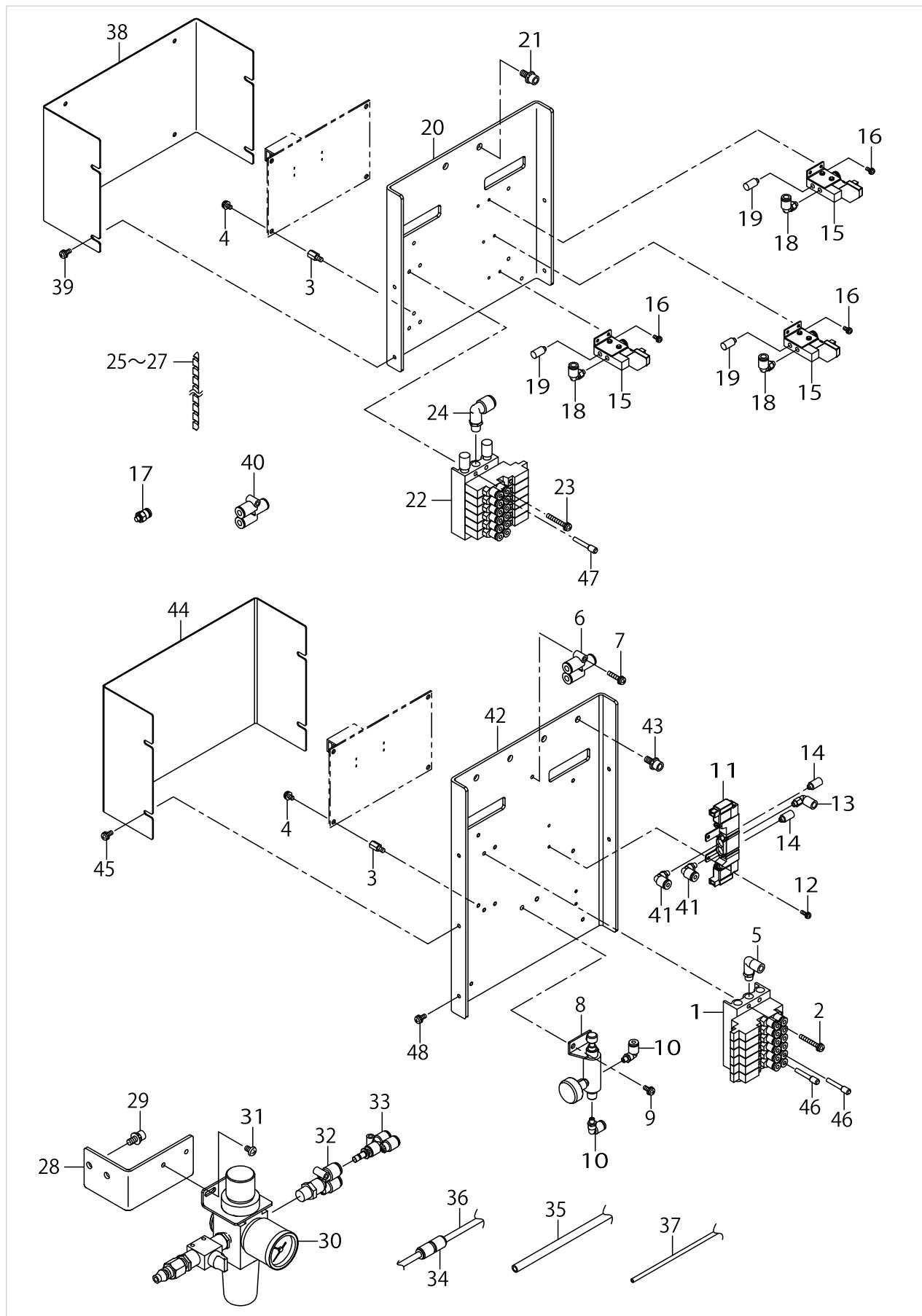
AIR PRESSURE COMPONENTS



AIR PRESSURE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40116208	ASSY MANIFOLD VALVE 6				1
2	SL4043091SC	SCREW M4 L=30				4
3	HX003390000	SPACER				8
4	SL4040881SC	SCREW M4 L=8				8
5	PJ304065101	ELBOW UNION 6XPT1/8				1
6	PJ308060003	UNION Y				1
7	SL4042091SC	SCREW M4 L=20				1
8	PC0205010A0	MINIATURE DECOMPRESSION VALVE				1
9	SL4051091SC	SCREW M5 L=10				2
10	PJ304040504	UNION				2
11	PV150215000	5-PORT SOLENOID VALVE				1
12	SL4031091SC	SCREW M3 L=10				2
13	PJ304060502	ELBOW UNION 6XM5				1
14	PX050501000	SILENCER				2
15	PV130600100	3-PORT SOLENOID VALVE				3
16	SL4030891SC	SCREW M3 L=8				6
17	PJ301060503	HALF UNION				1
18	PJ304040505	UNION				3
19	PX050501000	SILENCER				3
20	40116209	ASSY MANIFOLD VALVE SUPPORT PLATE				1
21	SL6061492TN	SCREW M6 L=14				2
22	40116208	ASSY MANIFOLD VALVE 6				1
23	SL4043091SC	SCREW M4 L=30				4
24	PJ304065101	ELBOW UNION 8XPT1/8				1
25	HX003140000	SPIRAL TUBE				1
26	HX00314000A	SPIRAL TUBE				3
27	HX00314000B	SPIRAL TUBE				7
28	40116210	FILTER INSTALLING PLATE				1
29	SL6061492TN	SCREW M6 L=14				2
30	40088208	FILTER REGULATOR ASSY				1
31	SM4050801SC	SCREW M5X0.8 L=8				2
32	PJ308085202	BRANCH Y				1
33	PJ308080004	DIFFERENT DIAMETER BRANCH UNION Y				1
34	PJ303060001	STRAIGHT UNION 6				1
35	BT0800501EB	URETHANE TUBE BLACK 8X5				3
36	BT0600401EB	URETHANE TUBE BLACK 6X4				37.7
37	BT0400251EB	URETHANE TUBE BLACK 4X2.5				111
38	40116212	INT BOARD COVER B				1
39	SL4041091SC	SCREW M4 L=10				4
40	PJ308060003	Y UNION				1
41	PJ304040504	ELBOW UNION				2
42	72000057	ASSY_MANIFOLD_VALVE_SUPPORT_PLATE				1
43	SL6061492TN	BOLT				2
44	72000058	INT BOARD COVER B				1
45	SL4041091SC	SCREW M4 L=10				4
46	PX500014000	PLUG				2
47	PX500014000	PLUG				1

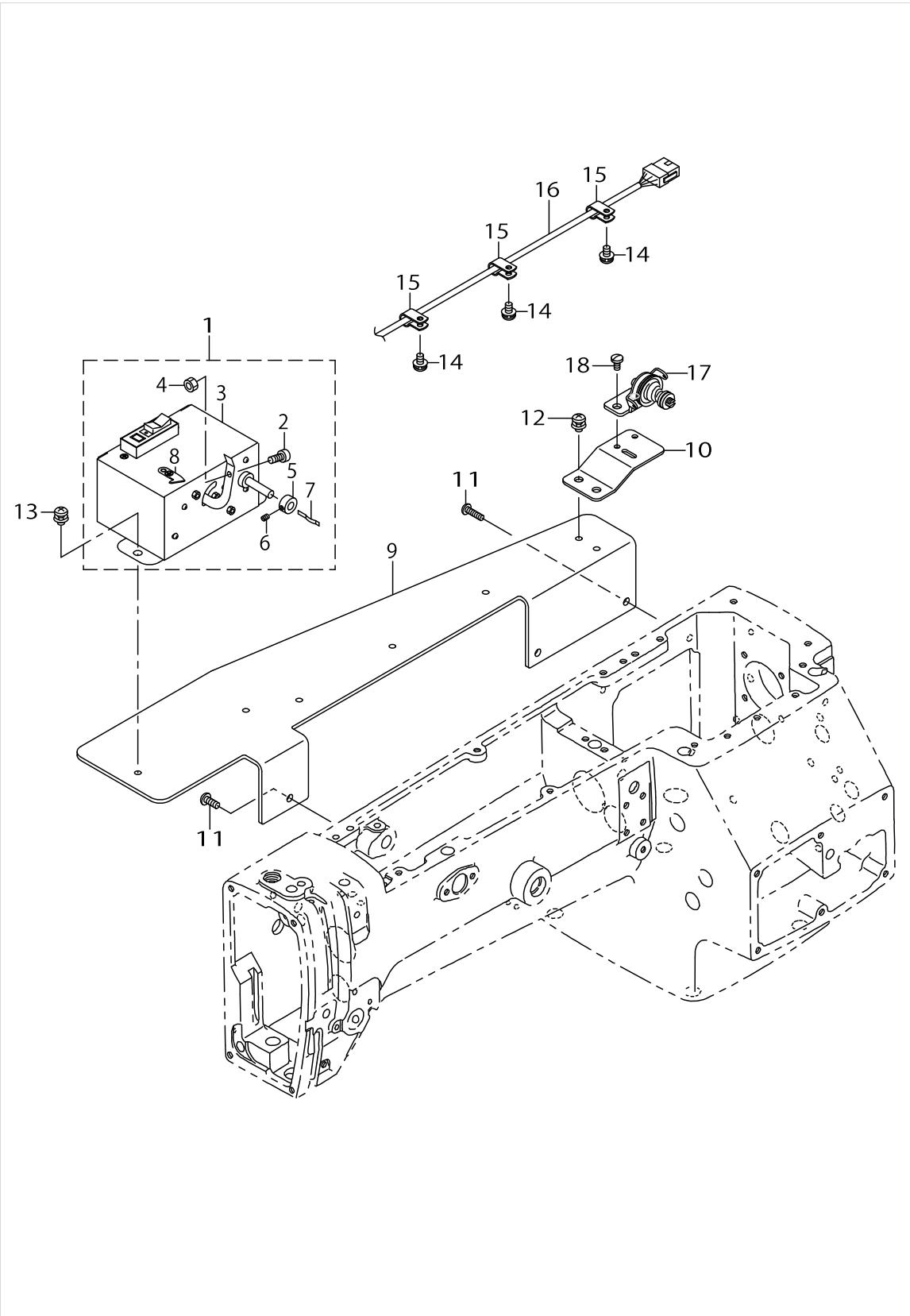
AIR PRESSURE COMPONENTS



AIR PRESSURE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SL4041091SC	SCREW M4 L=10				1

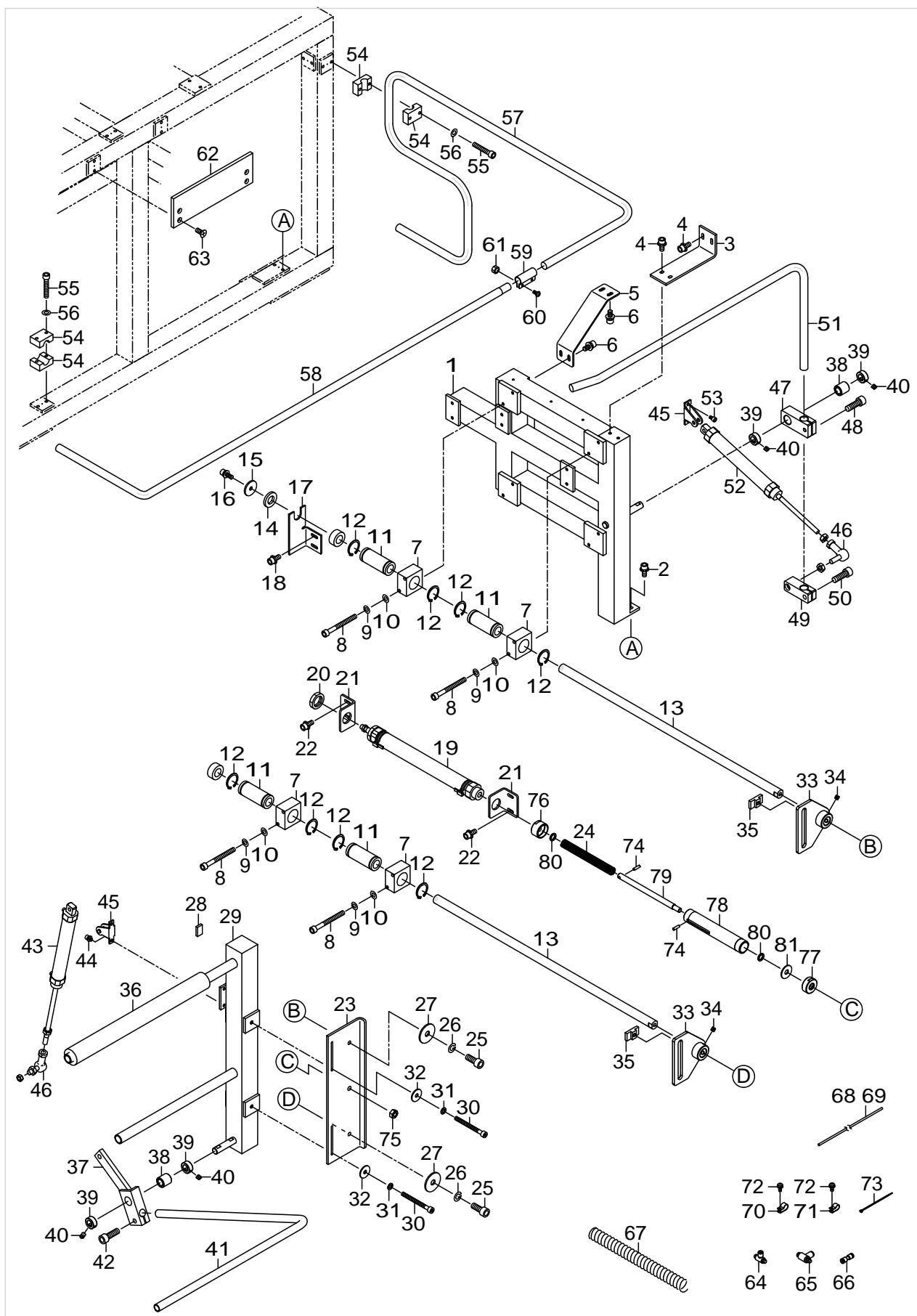
BOBBIN WINDER COMPONENTS



BOBBIN WINDER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	G80318750A0	BOBBIN WINDER ASM.				1
2	G8031875000	BOBBIN PRESSER BOSS	*			1
3	13870258	BOBBIN THREAD WIDING DEVICE	*			1
4	NS6110420SP	NUT 11/64-40	*			1
5	CS0640611SP	THRUST HOLDER	*			1
6	SS8090530TP	SCREW 9/64-40 L= 5.0	*			1
7	B3212761000	LATCH SPRING	*			1
8	10502300	THREAD CUTTER	*			1
9	G8033875000	BOBBIN DEVICE FITTING PLATE				1
10	G3216270000	BOBBIN BASE				1
11	SS4121615SP	SCREW 3/16-28 L=16				3
12	SL4051091SC	SCREW M5X0.8 L=10				2
13	SL4051091SC	SCREW M5X0.8 L=10				2
14	SL4051091SC	SCREW M5X0.8 L=10				3
15	HX00150000C	CABLE CLIP				3
16	G80328750A0	BOBBIN POWER SOURCE CORD ASM.				1
17	13889951	BOBBIN GUIDE ASM.				1
18	SS7110840SP	SCREW 11/64-40 L=7.8				2

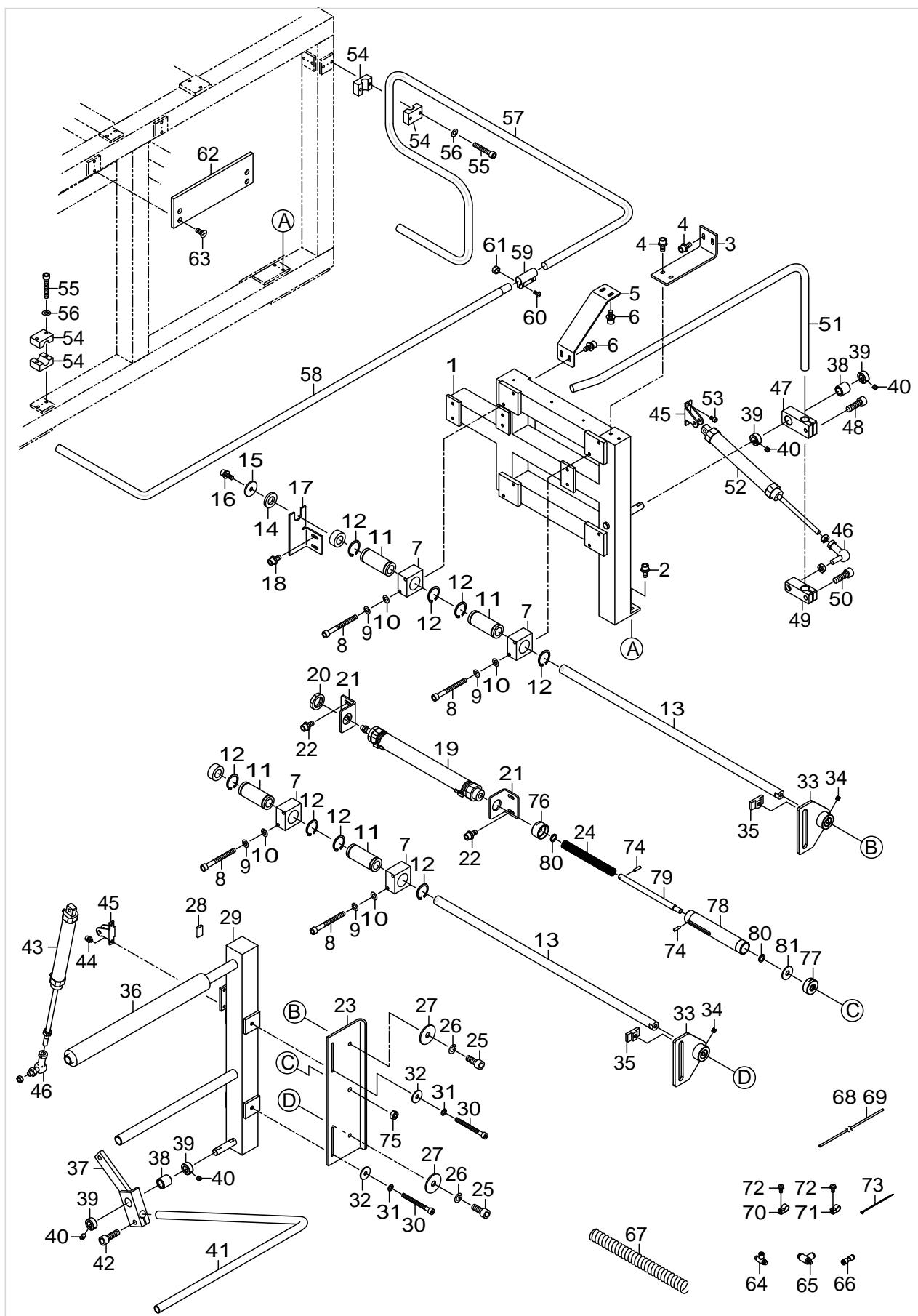
STACKER COMPONENTS



STACKER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40116178	STACKER BASE ASSY				1
2	SL6061492TN	SCREW M6 L=14				2
3	40116179	FITTING PLATE A				1
4	SL6061492TN	SCREW M6 L=14				4
5	40116180	FITTING PLATE B				1
6	SL6061492TN	SCREW M6 L=14				4
7	40116181	SLIDER SHAFT BLOCK				4
8	SM6066052TP	SCREW M6 L=60				8
9	WS0610002KN	SPRING WASHER M6				8
10	WP0641601SC	WASHER M6				8
11	40116182	SLIDER SHAFT BUSHING				4
12	RC3781518KP	C-RING 35 (30)				8
13	40116183	SLODER SHAFT				2
14	40116184	STOPPER RUBBER				1
15	40074011	CHUCK PLATE				1
16	SL6082092TN	SCREW M8 L=20				1
17	40116185	STOPPER PLATE				1
18	SL6061492TN	SCREW M6 L=14				2
19	40105074	FRONT BEHIND CYLINDER ASSY				1
20	NM6260810SC	NUT M26				1
21	40116186	SLIDER CYLINDER BASE PLATE				2
22	SL6061492TN	SCREW M6 L=14				4
23	40116187	CLOTH FEED TUBE JOINT				1
24	40116202	SPRING				1
25	SM6082002TP	SCREW M8 L=20				2
26	WS0822010KP	SPRING WASHER 8.2X15X2				2
27	WP0852086SC	WASHER M8				2
28	40039896	CUSHION				3
29	40116188	STAND TUBE ASSY				1
30	SM6088502TP	SCREW M8 L=85				2
31	WS0861410KR	SPRING WASHER 8.6X15X1.4				2
32	WP0852086SC	WASHER M8				2
33	40116519	CLOTH FEED TUBE JOINT A				2
34	SM8080812TP	SCREW M8X8				4
35	40116518	SCREW STOPPER				2
36	40035143	CLAMP BASE CUSHION				1
37	40116189	CLAMP BAR BASE				1
38	40035147	METAL				2
39	CS1501171TP	THRUST COLLAR D=15 W=11				4
40	SM8060602TP	SCREW M6X6				8
41	40116190	CLAMP BAR				1
42	SM6082502TP	SCREW M8 L=25				1
43	40105075	STACKER FULL CYLINDER ASSY				1
44	SL6061042TN	SCREW M6 L=10				2
45	PA900060000	CLEVIS HOLDER				2
46	G6118870000	SHAPE REMOVING BALL				2
47	40116191	BRUSH BAR ROD				1

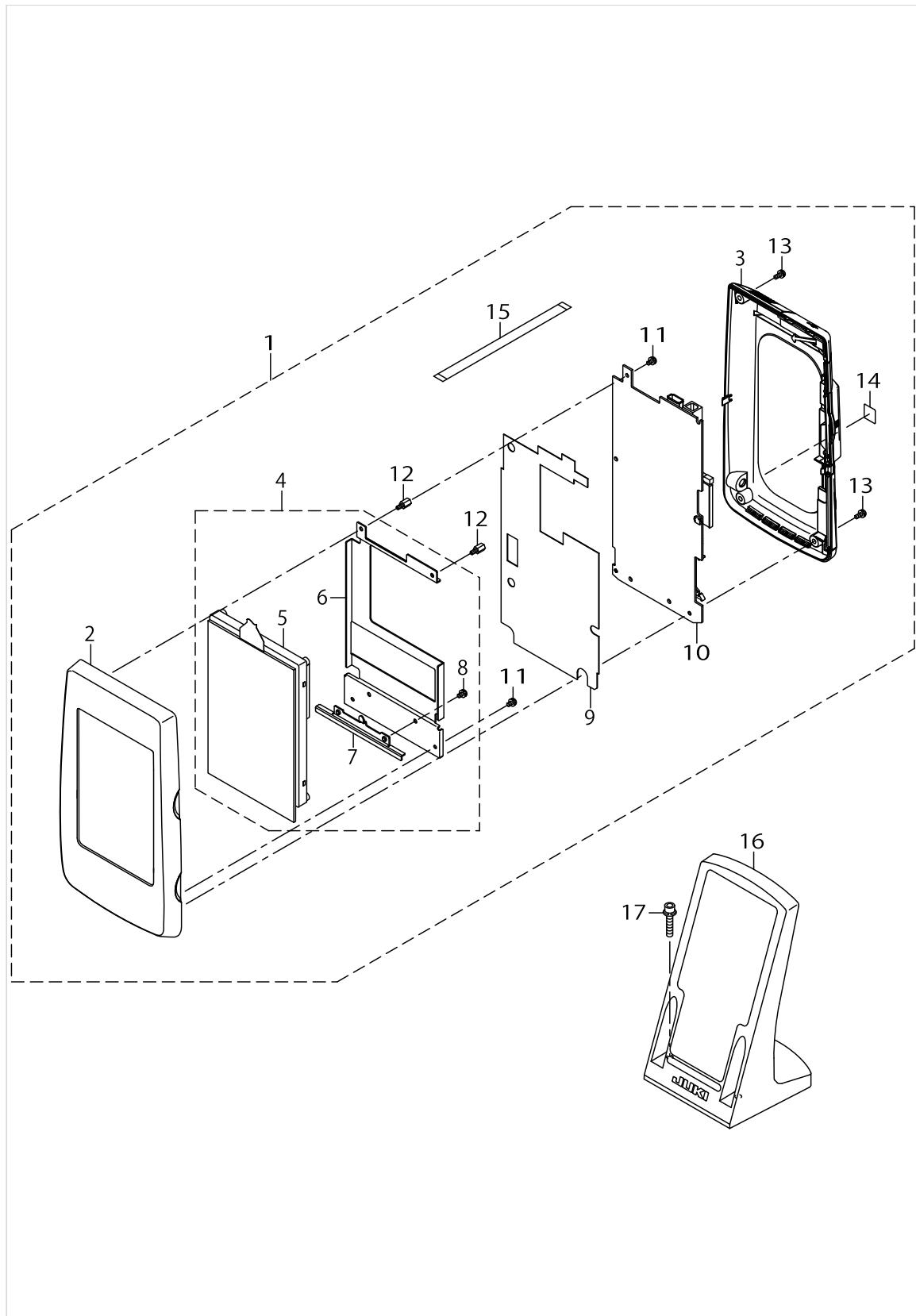
STACKER COMPONENTS



STACKER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SM6082502TP	SCREW M8 L=25				1
49	40116192	BRUSH BAR BRACKET				1
50	SM6082502TP	SCREW M8 L=25				1
51	40116193	CLOYH BRUSH BAR				1
52	40105076	DRIVE AWAY CYLINDER ASSY				1
53	SM6061002TP	SCREW M6 L=10				2
54	G7524870000	PIPE CLAMP MAIN BODY				4
55	SM6063502TN	HEXAGONAL-HOLE BOLT M6 L=35				4
56	WP0641600SC	WASHEW 6.4X12.5X1.6				4
57	40116194	SAFTY BAR A				1
58	40116195	SAFTY BAR B				1
59	22931307	SPOOL REST ROD JOINT				1
60	SM4051001SN	SCREW M5				2
61	NM6050001SE	NUT M5X0.8 TYPE1				2
62	40116196	CLOTHES STOPPER				1
63	SM1061401SE	SCREW M6 L=14				4
64	PC015108000	SPEED CONTROLLER				4
65	PC015106000	SPEED CONTROLLER				2
66	PJ303040002	STRAIGHT UNION 4				2
67	G5611341000	SPIRAL TUBE				1
68	BT0400251EB	URETHANE TUBE BLACK 4X2.5				7
69	BT0600401EB	URETHANE TUBE BLACK 6X4				3
70	HX00150000E	CABLE CLAMP				14
71	HX00150000D	CABLE CLAMP				12
72	SL4041091SC	SCREW M4 L=10				26
73	EA9500B0100	CABLE BAND				10
74	40116197	PIN				2
75	NM6100001SC	NUT M10X1.5 TYPE1				1
76	40116198	HOUSING CAP A				1
77	40116199	HOUSING CAP B				1
78	40116200	HOUSING PIPE				1
79	40116201	GUIDE SHAFT				1
80	WP1221016SP	WASHER				2
81	GAK33032000	SOLENOID RUBBER				1

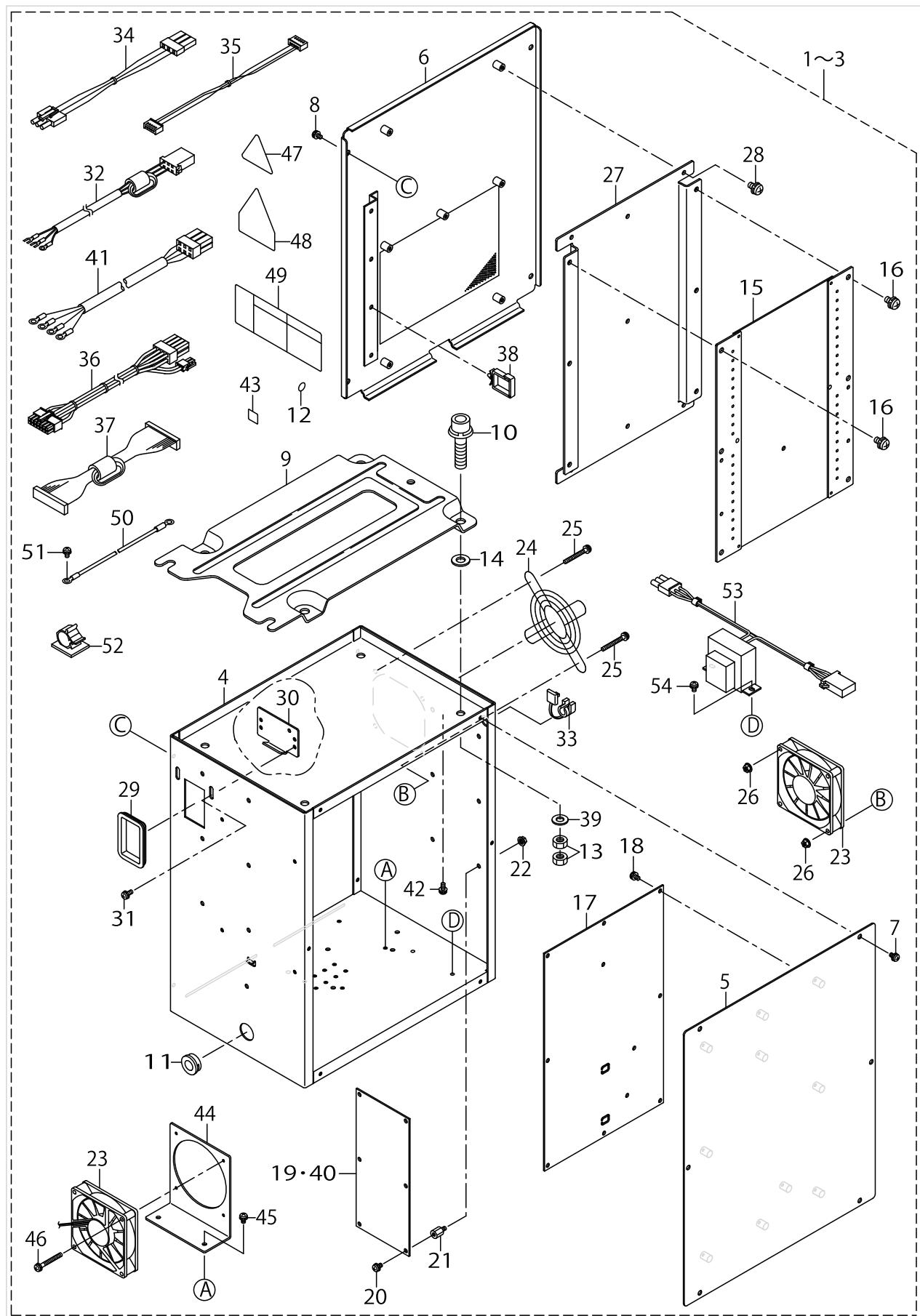
OPERATION PANEL COMPONENTS



OPERATION PANEL COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	72000020	IP-420 TYPE Q¥n		*		1
2	40078163	FRONT CASE		*		1
3	40080799	REAR CASE ASSY		*		1
4	40080800	LCD ASSY		*		1
5	40086541	LCD TOUCH PANEL ASSY	TECHNICAL INFOMATION (A16-029)	*		1
6	40083668	LCD BRACKET	TECHNICAL INFOMATION (A16-029)	*		1
7	40083666	LCD STAY		*		1
8	SL4030681SC	SCREW M3 L=6		*		2
9	40078168	INSULATION SHEET		*		1
10	40083960	PANEL PCB ASSY		*		1
11	SL4030681SC	SCREW M3 L=6		*		3
12	HX00354000B	SPACER		*		2
13	SL4030881SC	SCREW M3X8		*		4
14	CM600100101	WEEE MARK LABEL S		*		1
15	HW002180200	FLAT CABLE		*		1
16	40035024	OPERATION BOX FIXED PLATE(B)ASM.				1
17	SL6052592TN	SCREW M5 L=25				2

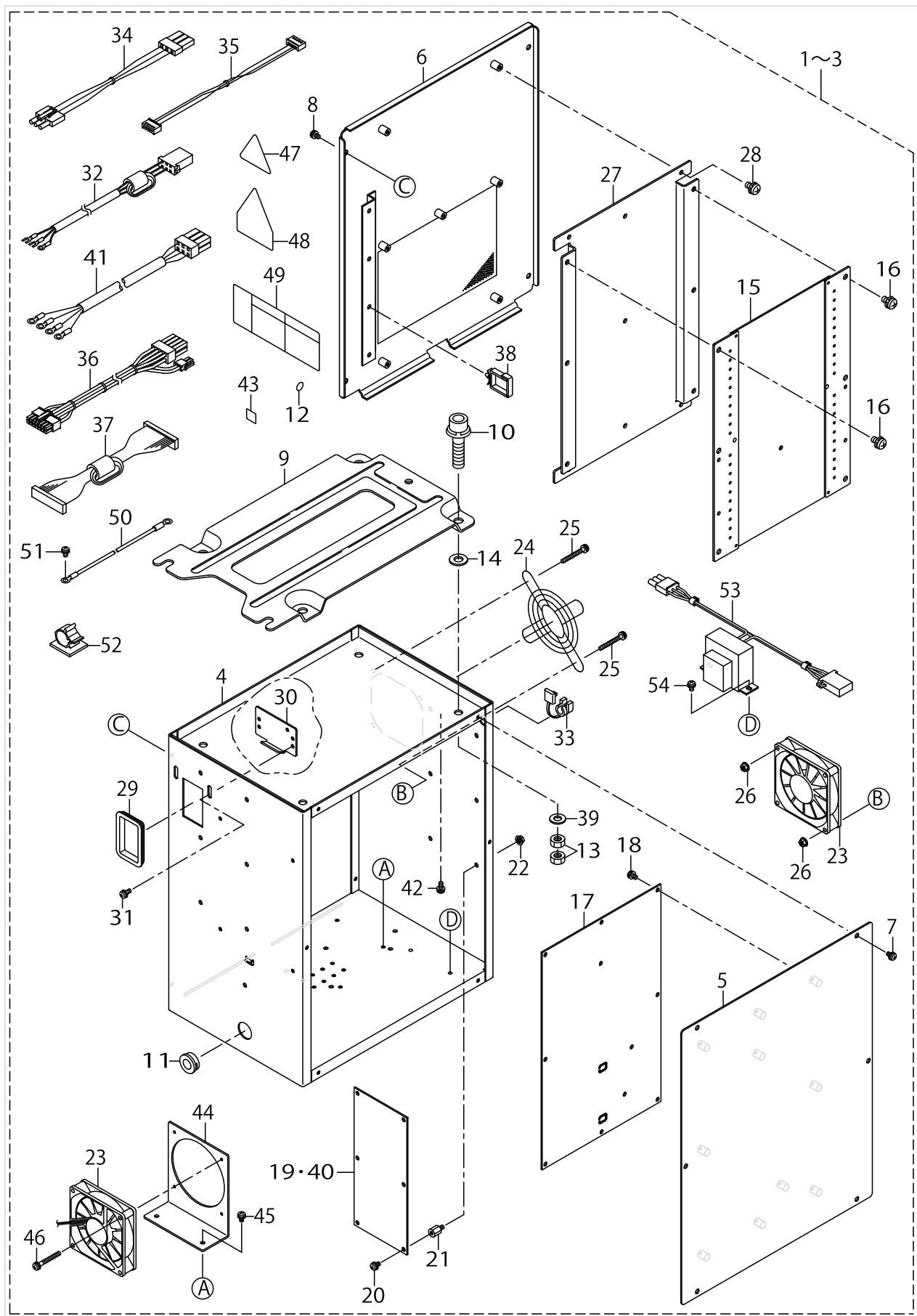
CONTROL BOX COMPONENTS



CONTROL BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	72000014	CONTROL BOX A ASM.	FOR GENERAL EXPORT (1-PHASE 200~240V)			1
2	72000015	CONTROL BOX B ASM.	FOR CE (1-PHASE 220~240V)			1
3	72000016	CONTROL BOX C ASM.	FOR GENERAL EXPORT AND USE IN JAPAN (3-- PHASE 200~240V)			1
4	40055355	CONTROL BOX		*		1
5	40055356	CONTROL BOX FRONT COVER		*		1
6	40055357	CONTROL BOX REAR COVER		*		1
7	SL4040891SC	SCREW M4 L=8		*		6
8	SL4040891SC	SCREW M4 L=8		*		4
9	M3801476000	TRANSMISSION BOX FITTING PLATE		*		1
10	SL6083092TN	SCREW		*		4
11	HX00326000K	GROMMET		*		1
12	E9567319000	EARTH MARK		*		1
13	NM6080001SC	NUT M8X1.25		*		8
14	M4206461000	WASHER		*		4
15	72000179	MAIN PCB ASSY		*		1
16	SL4040891SC	SCREW M4X8		*		6
17	40082758	SDC PCB A ASSY		*		1
18	SL4040881SC	SCREW M4 L=8		*		10
19	40000046	FLT-S PCB A ASSY	FOR GENERAL EXPORT (1-PHASE 200~240V), CE(1-PHASE 220~240V)	*		1
20	SL4040881SC	SCREW M4 L=8		*		6
21	HX003390000	STUD		*		6
22	NM3040520SC	NUT M4		*		6
23	40005401	FAN MOTOR ASS'Y		*		2
24	KM000000480	FAN MOTOR		*		1
25	SL4043591SC	SCREW		*		4
26	NM3040520SC	NUT M4		*		4
27	40005706	MAIN PCB HOLDER PLATE		*		1
28	SL4040881SC	SCREW M4 L=8		*		5
29	HX004070000	BUSH		*		1
30	17845009	CORD FITTING PLATE		*		1
31	SL4041091SC	SCREW M4 L=10		*		2
32	40086466	POWER CORD JE ASSY	FOR GENERAL EXPORT (1-PHASE 200~240V), CE(1-PHASE 220~240V)	*		1
33	KX000000320	BUSH		*		1
34	40005393	FLT-SDC CORD P ASS'Y	FOR GENERAL EXPORT (1-PHASE 200~240V)	*		1
35	40005394	FLT-SDC CORD S ASS'Y		*		1
36	40105078	SDC-MAIN CORD P ASSY		*		1
37	40082736	SDC-MAIN CORD S ASSY		*		1
38	HX005110000	WIRE SADDLE		*		3
39	WP0841601SC	WASHER 8.4X17.4X1.6		*		4
40	40051320	FLT-T PCB B ASSY	FOR GENERAL EXPORT AND USE IN JAPAN (3-- PHASE 200~240V)	*		1
41	40086465	POWER CORD 3P ASSY	FOR GENERAL EXPORT AND USE IN JAPAN (3-- PHASE 200~240V)	*		1

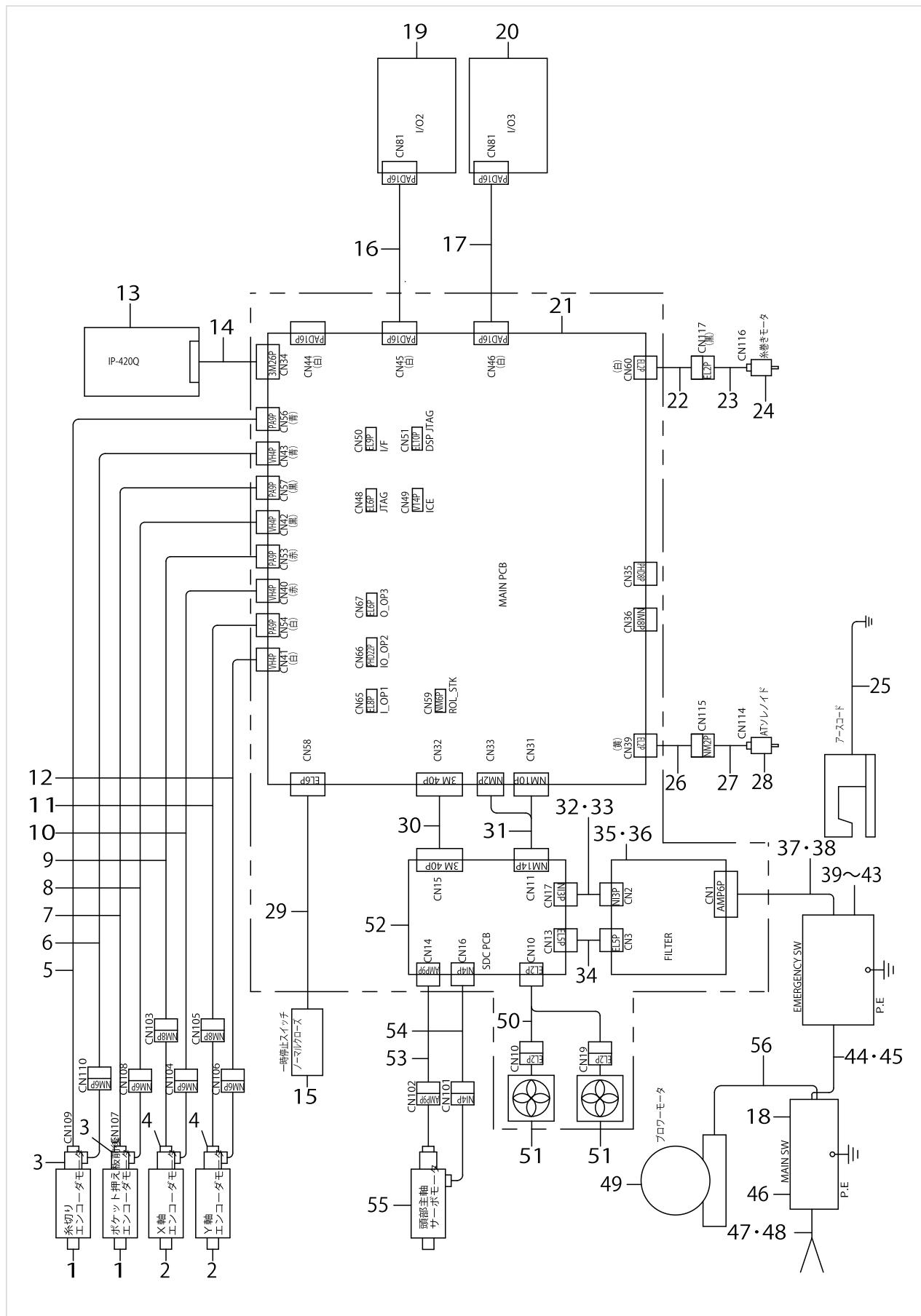
CONTROL BOX COMPONENTS



CONTROL BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
42	SL4041091SC	SCREW M4 L=10	FOR GENERAL EXPORT (1-PHASE 200~240V), CE(1-PHASE 220~240V)	*		1
43	CM600100101	WEEE MARK LABEL S		*		1
44	40005404	FAN MOTOR BRACKET		*		1
45	SL4040891SC	SCREW M4X8		*		2
46	SL4033091SC	SCREW M3 L=30		*		4
47	CM300100004	VOLTAGE WARNING LABEL (50)	FOR GENERAL EXPORT (1-PHASE 200~240V), CE(1-PHASE 220~240V)	*		1
48	CM300400601	VOLTAGE CAUTION LABEL L=63		*		1
49	CM300100401	VOLTAGE DANGER LABEL 3 (LARGE)	FOR GENERAL EXPORT AND USE IN JAPAN (3-PHASE 200~240V)	*		1
50	M90295800A0	FDD EARTH CORD ASM.		*		1
51	SL4040891SC	SCREW M4X8		*		4
52	KX000000330	WIRE SADDLE		*		1
53	40090589	REACTOR	FOR GENERAL EXPORT AND USE IN JAPAN (3-PHASE 200~240V), CE(1-PHASE 220~240V)	*		1
54	SL4040881SC	SCREW M4 L=8	FOR GENERAL EXPORT AND USE IN JAPAN (3-PHASE 200~240V), CE(1-PHASE 220~240V)	*		2

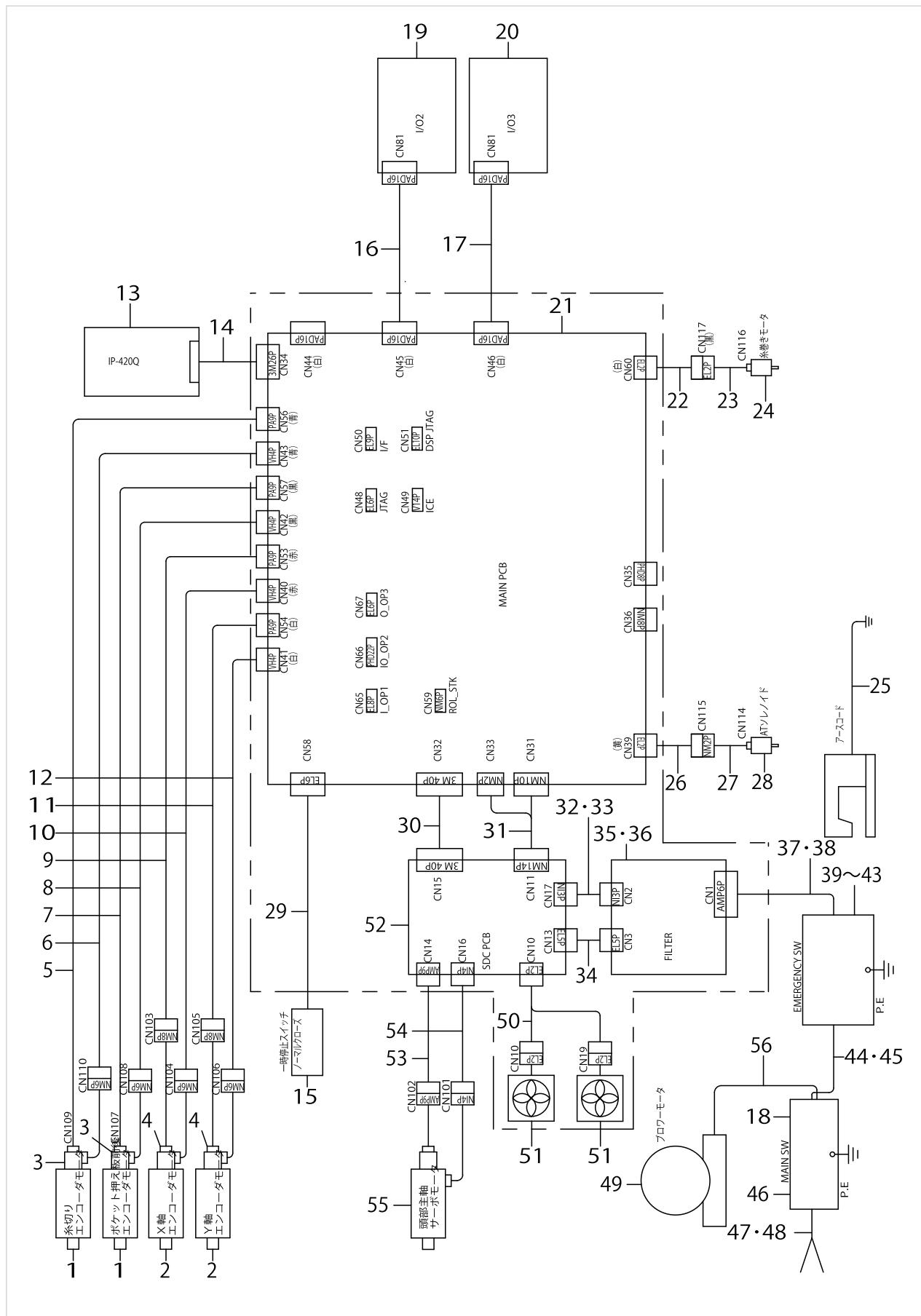
WIRING DIAGRAM (1)



WIRING DIAGRAM (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40071944	STEPPING MOTOR				2
2	40105099	STEPPING MOTOR				2
3	HD002780000	SENSOR				2
4	40105098	ENCODER ASSY				2
5	40105101	TRM ENCODER CABLE ASSY				1
6	40105100	TRM MOTOR CABLE ASSY				1
7	40105124	K ENCODER CABLE ASSY				1
8	40105122	K MOTOR CABLE ASSY				1
9	40105105	X ENCODER CABLE ASSY				1
10	40105104	X MOTOR CABLE ASSY				1
11	40105107	Y ENCODER CABLE ASSY				1
12	40105106	Y MOTOR CABLE ASSY				1
13	72000020	IP-420 TYPE Q¥n				1
14	40073679	PANEL CABLE ASSY L				1
15	HA00006000C	SWITCH				1
16	40105112	IO2 PCB CABLE ASSY				1
17	40105114	IO3 PCB CABLE ASSY				1
18	40105092	SWITCH BOX CORD ASSY	FOR GENERAL EXPORT AND CE(1-PHASE)			1
19	40105058	I/O2 PCB ASSY				1
20	40105068	I/O3 PCB ASSY				1
21	72000179	MAIN PCB ASSY				1
22	40105133	THD WINDER CABLE 2 ASSY				1
23	40105132	THD WINDER CABLE 1 ASSY				1
24	13870258	BOBBIN THREAD WIDING DEVICE				1
25	40105121	EARTH CABLE ASSY				1
26	40105135	AT SOLENOID CABLE 2 ASSY				1
27	40105134	AT SOLENOID CABLE 1 ASSY				1
28	40016908	AT SOLENOID				1
29	40105168	PAUSE SWITCH CORD ASSY				1
30	40082736	SDC-MAIN CORD S ASSY				1
31	40105078	SDC-MAIN CORD P ASSY				1
32	40090589	REACTOR	FOR GENERAL EXPORT AND USE IN JAPAN (3-PHASE)			1
33	40005393	FLT-SDC CORD P ASSY	FOR GENERAL EXPORT (1-PHASE)			1
34	40005394	FLT-SDC CORD S ASSY				1
35	40051320	FLT-T PCB B ASSY	FOR GENERAL EXPORT AND USE IN JAPAN (3-PHASE)			1
36	40000046	FLT-S PCB A ASSY	FOR GENERAL EXPORT AND CE(1-PHASE)			1
37	40086465	POWER CORD 3P ASSY	FOR GENERAL EXPORT AND USE IN JAPAN (3-PHASE)			1
38	40086466	POWER CORD JE ASSY	FOR GENERAL EXPORT AND CE(1-PHASE)			1
39	HA006280000	SWITCH				1
40	HA006280010	SWITCH				1
41	HA006280020	SWITCH				1
42	HA006280030	SWITCH				1
43	40091335	OFF SW BOX GND PLATE				1
44	40105088	EMERGENCY CABLE 3P ASSY	FOR GENERAL EXPORT AND USE IN JAPAN (3-PHASE)			1

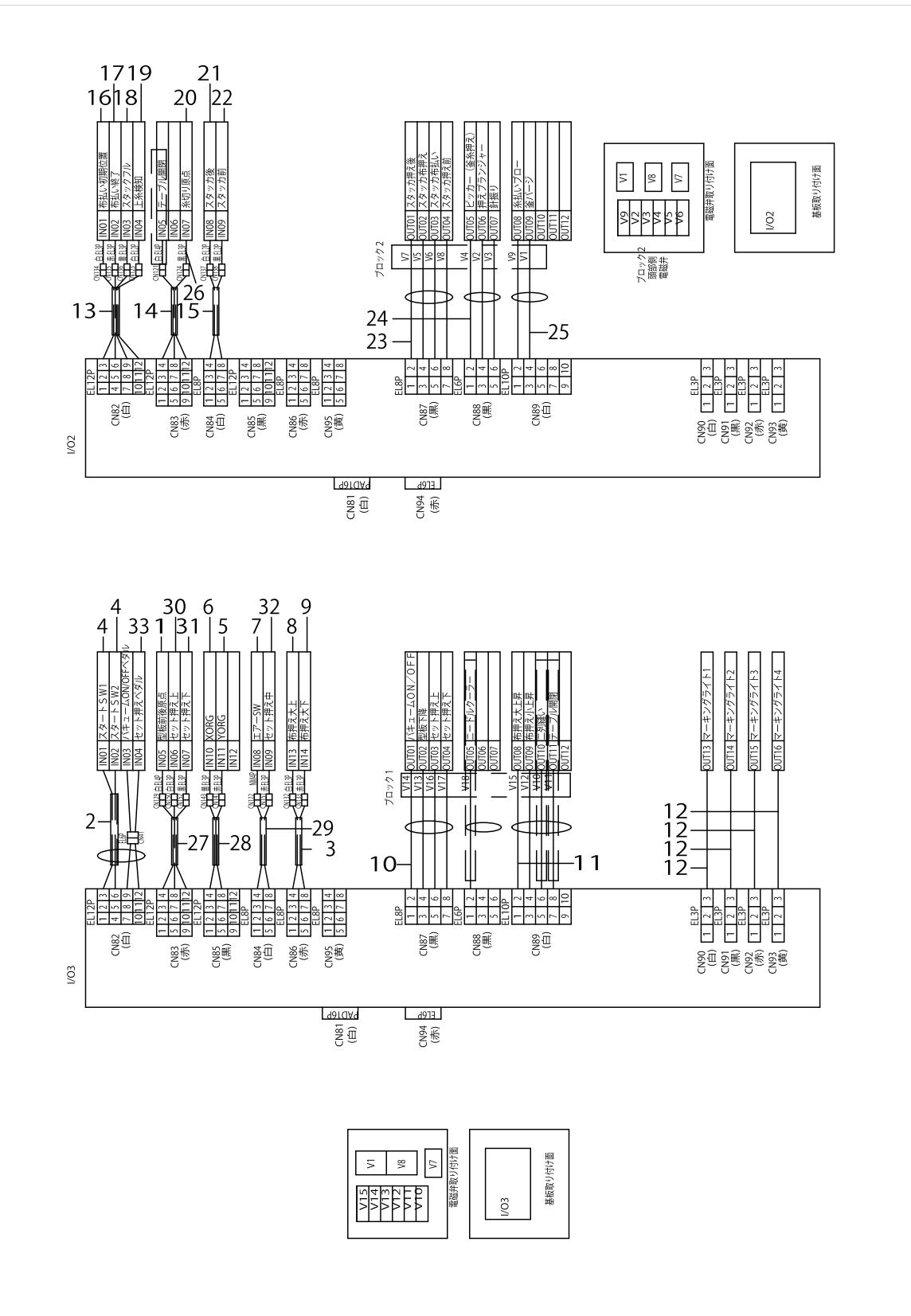
WIRING DIAGRAM (1)



WIRING DIAGRAM (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
45	40105089	EMERGENCY CABLE 1P ASSY	FOR GENERAL EXPORT AND CE(1-PHASE)			1
46	HA005820000	SWITCH				1
47	40058398	AC POWER CORD C ASM.	FOR GENERAL EXPORT AND USE IN JAPAN (3-PHASE)			1
48	40058397	AC POWER CORD B ASM.	FOR GENERAL EXPORT AND CE(1-PHASE)			1
49	KM000000510	BLOWER MOTOR				1
50	40031485	FAN POWER CABLE				1
51	40005401	FAN MOTOR ASSY				2
52	40082758	SDC PCB A ASSY				1
53	40105109	SERVO MOTOR S CORD ASSY				1
54	40105108	SERVO MOTOR P CORD ASSY				1
55	40052937	550W SERVO MOTOR				1
56	40122398	MOTOR POWER CORD ASSY				1

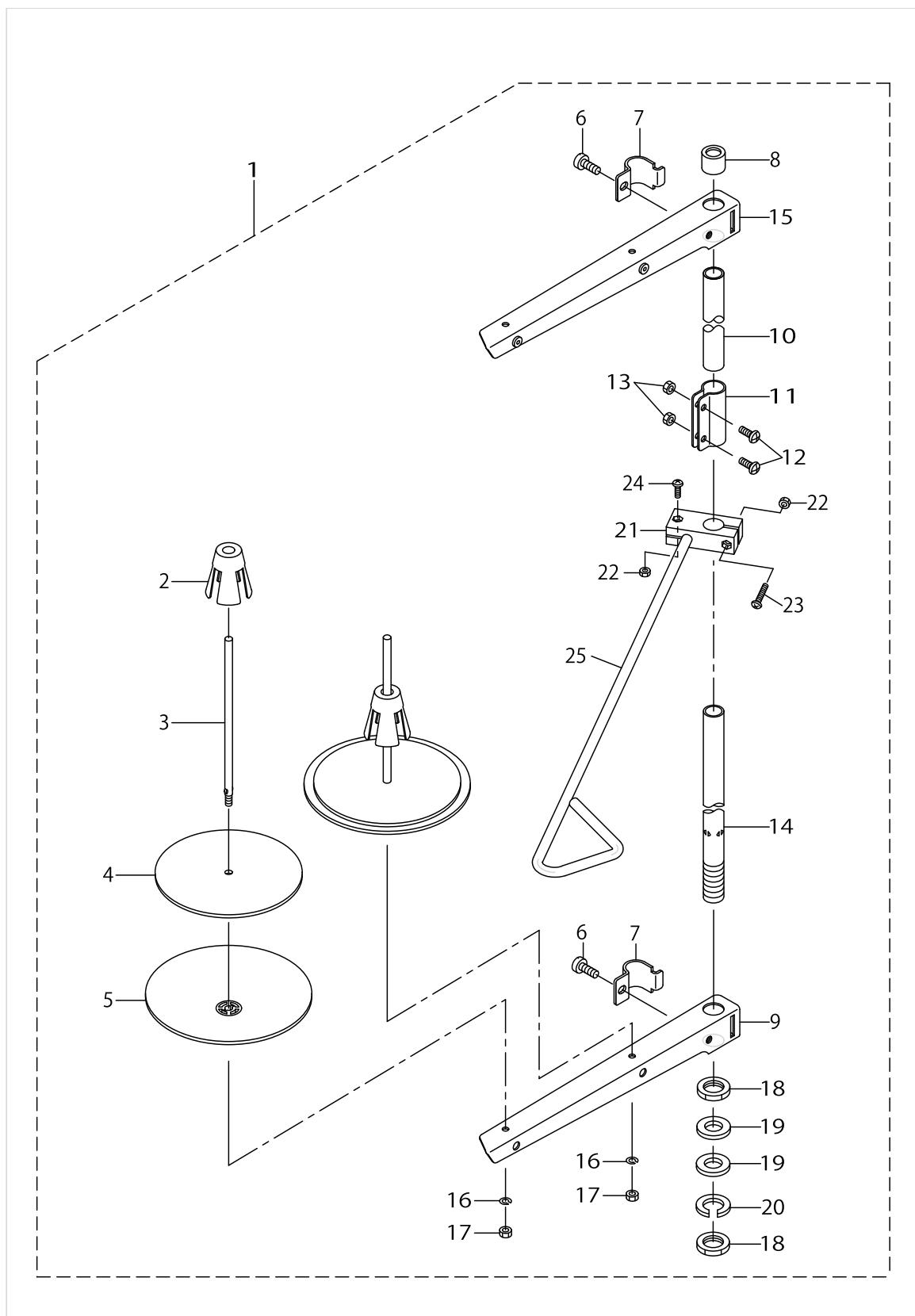
WIRING DIAGRAM (2)



WIRING DIAGRAM (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40105163	K ORG SENSOR ASSY				1
2	72000119	IO3_CN82 CORD ASSY				1
3	40105119	IO3 CN86 CORD ASSY				1
4	HA004290000	SWITCH				2
5	40105152	Y1 SENSOR ASSY				1
6	40105154	X ORG SENSOR ASSY				1
7	40088208	FILTER REGULATOR ASSY				1
8	40105161	UPPER BIG CLAMP SENSOR ASSY				1
9	40105162	LOWER BIG CLAMP SENSOR ASSY				1
10	72000030	IO3_CN87 CORD ASSY				1
11	72000031	IO3_CN89 CORD ASSY				1
12	40105166	LED MARKING ASSY	OPTIONAL PARTS			4
13	40105123	IO2 CN82 CORD ASSY				1
14	40105129	IO2 CN83 CORD ASSY				1
15	40105120	IO2 CN84 CORD ASSY				1
16	40105156	DRIVE AWAY ORG SENSOR ASSY				1
17	40105157	DRIVE AWAY END SENSOR ASSY				1
18	40105158	STACKER FULL SENSOR ASSY				1
19	40105165	THB SENSOR ASSY				1
20	HD00057000A	SENSOR				1
21	40105159	STACKER BEHIND SENSOR ASSY				1
22	40105160	STACKER FRONT SENSOR ASSY				1
23	40105141	IO2 CN87 CORD ASSY				1
24	40105142	IO2 CN88 CORD ASSY				1
25	40105143	IO2 CN89 CORD ASSY				1
26	40105164	TRM ORG SENSOR ASSY				1
27	72000027	IO3_CN83 CORD ASSY				1
28	72000028	IO3_CN85 CORD ASSY				1
29	72000029	IO3_CN84 CORD ASSY				1
30	72000033	SET_UPPER CORD ASSY				1
31	72000034	SET_LOWER CORD ASSY				1
32	72000035	SET_MIDDLE CORD ASSY				1
33	40084064	PEDAL SWITCH ASM				1

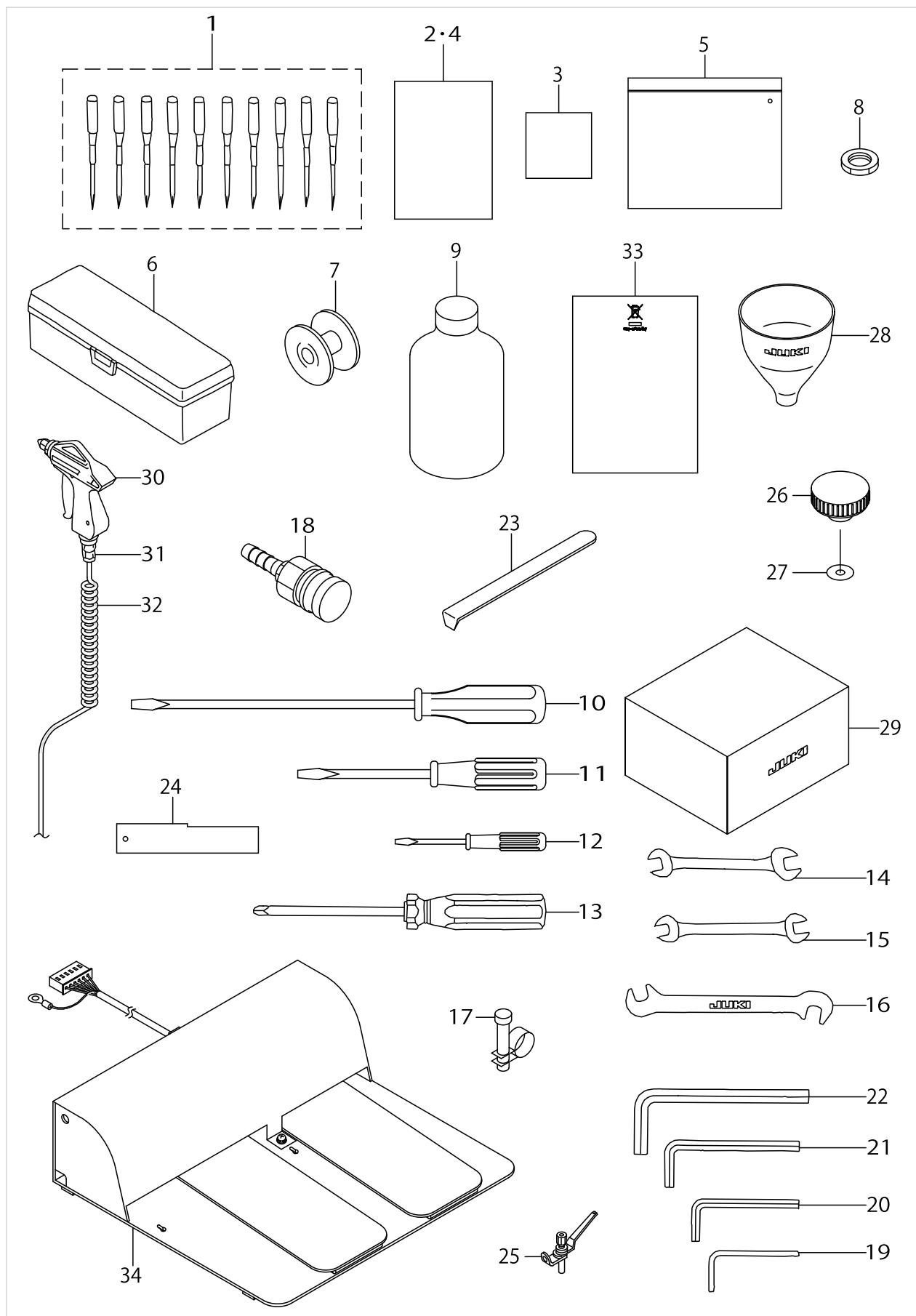
THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	26910653	THREAD STAND ASM.				1
2	22931109	SPOOL RETAINER	*			2
3	22931000	SPOOL PIN	*			2
4	22930903	SPOOL REST CUSHION	*			2
5	22930804	SPOOL REST	*			2
6	SM6061610SC	SCREW M6 L=16	*			2
7	22930705	THREAD GUIDE ARM JOINT	*			2
8	22931406	SPOOL REST ROD RUBBER CAP	*			1
9	22930507	SPOOL REST ARM	*			1
10	22930408	SPOOL REST ROD, UPPER	*			1
11	22931307	SPOOL REST ROD JOINT	*			1
12	SM4051405SE	SCREW M5 L=14	*			2
13	NM6050001SE	NUT M5	*			2
14	22930309	SPOOL REST ROD, LOWER	*			1
15	22930556	THREAD STANDING ARM ASM.	*			1
16	WS0510002KN	SPRING WASHER	*			2
17	NM6050001SE	NUT M5	*			2
18	NM6160511SE	NUT M16X1.5	*			2
19	WP1612616SE	WASHER 16X30X2.6	*			2
20	WS1643202KR	SPRING WASHER	*			1
21	13168208	THREAD GUIDE ARM BASE	*			1
22	NM6040002SE	NUT M4X0.7	*			2
23	SM4042001SC	SCREW M4 X 20	*			1
24	SM4041201SC	SCREW M4 L=12	*			1
25	26910604	THREAD GUIDE B	*			1

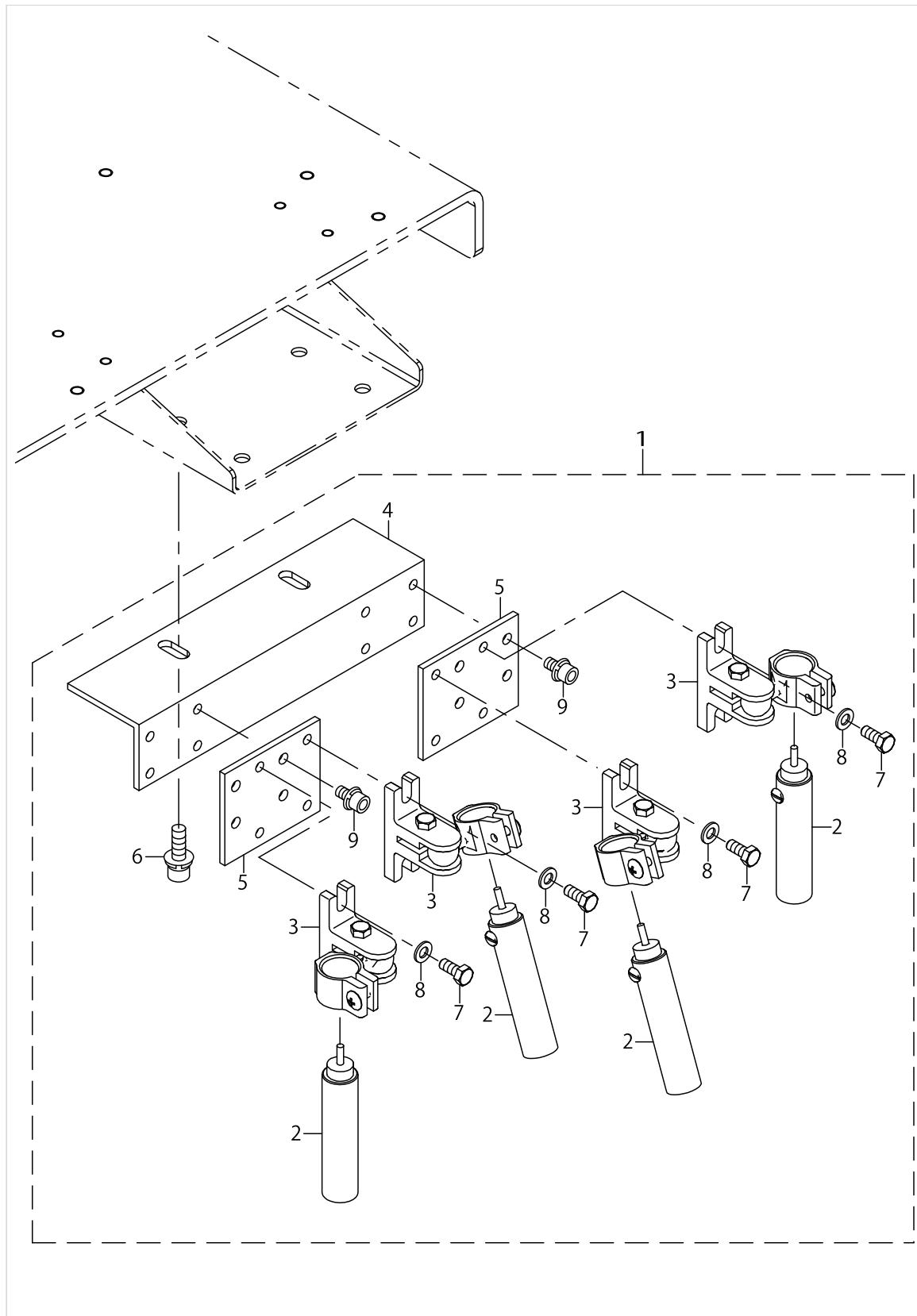
ACCESSORIES COMPONENTS



ACCESSORIES COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	MC20053130T	NEEDLE (SCHMETZ 134 SERV 7) #130-10			☆	1
2	72000089	AP-874_PARTS_LIST				1
3	72000088	AP-874_INSTRUCTION				1
4	72000090	AP-874_SAFETY_INSTRUCTION				1
5	22932800	ACCESSORIE BAG				1
6	B8601WP10A0	TOOL BOX ASM.				1
7	G1817875000	BOBBIN			☆	3
8	NM6160511SE	NUT M16X1.5 TYPE1				1
9	MDFRX1600C0	DEFRIX OIL NO.1 (600CC)			☆	2
10	22933006	SCREW DRIVER				1
11	22933105	SCREW DRIVER				1
12	22933204	SCREW DRIVER				1
13	J1071000000	CROSS SCREW DRIVER 2				1
14	D9103555D00	WRENCH 6X7				2
15	B9110804000	WRENCH (8X9)				1
16	B9109804000	WRENCH (5X6)				1
17	PB000010000	HOSE BAND				1
18	PJ309520001	HIGH COUPLER SOCKET				1
19	B9141372000	HEXAGONAL WRENCH				1
20	B9140372000	HEXAGONAL WRENCH				1
21	GCT02906000	HEXAGONAL SPANNER				1
22	B9142372000	HEXAGONAL WRENCH (7.1X8.1)				1
23	B9101490000	DRIVER				1
24	G9101875000	HOOK TIMING GAUGE				1
25	D1113126WA0	NEEDLE THREAD GUIDE PIN ASM.				1
26	G8039870000	CROWN KNOB				2
27	WP0612056SD	WASHER 6.1X18.5X2				2
28	13160601	FUNNEL				1
29	40055297	HEAD COVER				1
30	40044823	AIR GUN				1
31	PJ301065201	HALF UNION 6XPT1/4				1
32	GSS36020000	COIL TUBE				1
33	CM600100201	WEEE INFORMATION SHEET	FOR CE			1
34	40084064	PEDAL SWITCH ASM				1

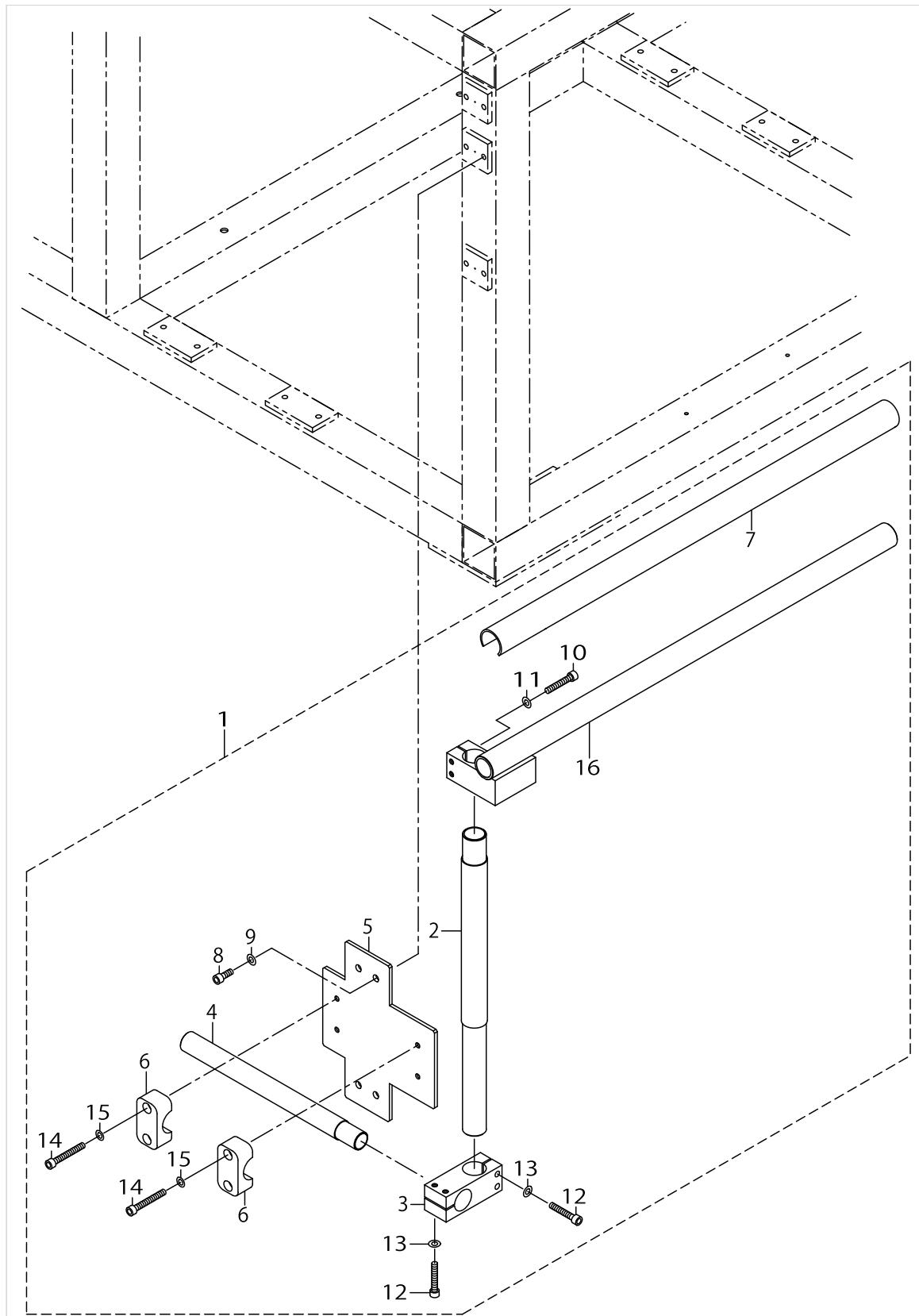
MARKING LIGHT COMPONENTS (OPTION)



MARKING LIGHT COMPONENTS (OPTION)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40116756	PH=MARKER		*		1
2	40105166	LED MARKING ASSY		*		4
3	HE000550010	LAMP		*		4
4	40119303	MARKING LIGHT SUPPORT PLATE		*		1
5	40119293	MARKING LIGHT PLATE		*		2
6	SL6062092TN	SCREW M6 L=20		*		2
7	SM9051203SE	SCREW M5X0.8 L=12		*		8
8	WP0531000SE	WASHER		*		8
9	SL6051092TN	SCREW M5 L=10		*		8

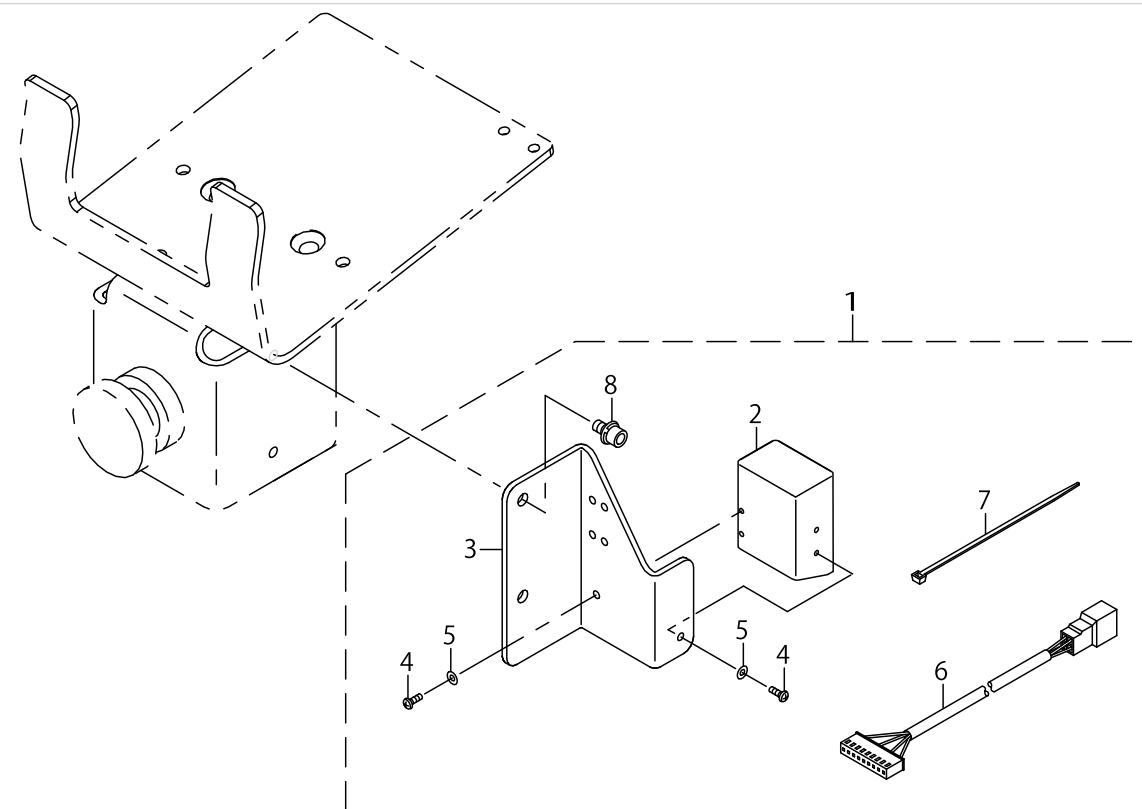
GARMENT PUT BASE COMPONENTS (OPTION)



GARMENT PUT BASE COMPONENTS (OPTION)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	G90118750B0	GARMENT PUT BASE ASM.		*		1
2	G9013875000	GARMENT PUT BASE STRUT A		*		1
3	G9014875000	GARMENT PUT BASE COUPLING		*		1
4	G9015875000	GARMENT PUT BASE STRUT B		*		1
5	G9016875000	GARMENT PUT BASE FITTING BASE		*		1
6	G9017875000	PIPE CLAMP		*		4
7	G9018875000	GARMENT PUT BASE RUBBER		*		1
8	SM6061602TN	SCREW M6 L=16		*		4
9	WP0641601SC	WASHER		*		4
10	SM6063502TN	HEXAGONAL-HOLE BOLT M6 L=35		*		2
11	WP0641601SC	WASHER		*		2
12	SM6063502TN	HEXAGONAL-HOLE BOLT M6 L=35		*		4
13	WP0641601SC	WASHER		*		4
14	SM6064502TP	SCREW M6 L=45		*		4
15	WP0641600SC	WASHEW 6.4X12.5X1.6		*		4
16	G90118750A0	GARMENT PUT BASE PIPE COMPL.		*		1

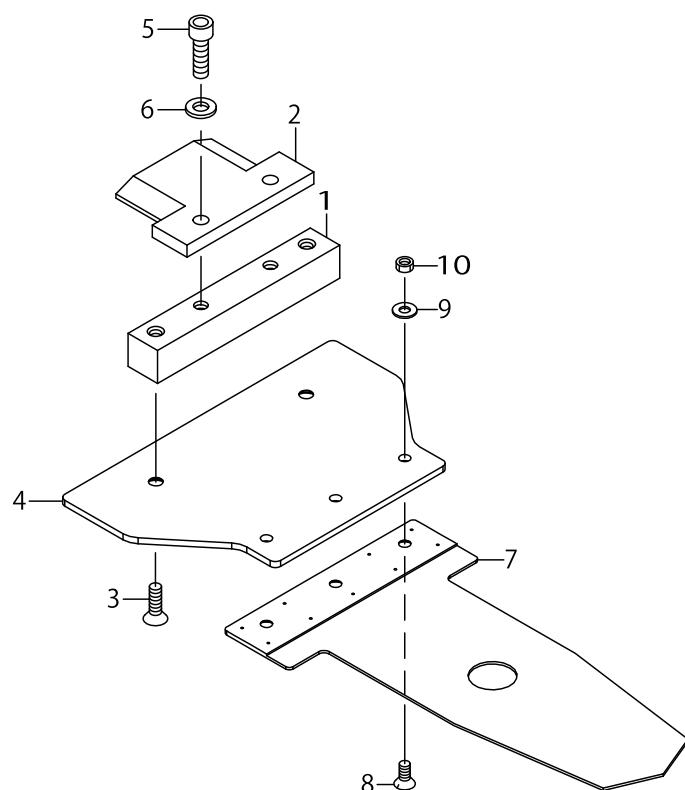
BAR CODE READER (OPTION)



BAR CODE READER (OPTION)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40119168	PH=BARCODE READER		*		1
2	40089237	BAR CODE READER ASSY		*		1
3	40089027	BAR CODE READER BRACKET		*		1
4	SM4020601SC	SCREW M2 L=6		*		2
5	WP0220301SC	WASHER M2		*		2
6	40105095	BAR CODE READER CABLE B ASSY		*		1
7	EA9500B0100	CABLE BAND		*		2
8	SL6040892TN	SCREW M4 L=8		*		2

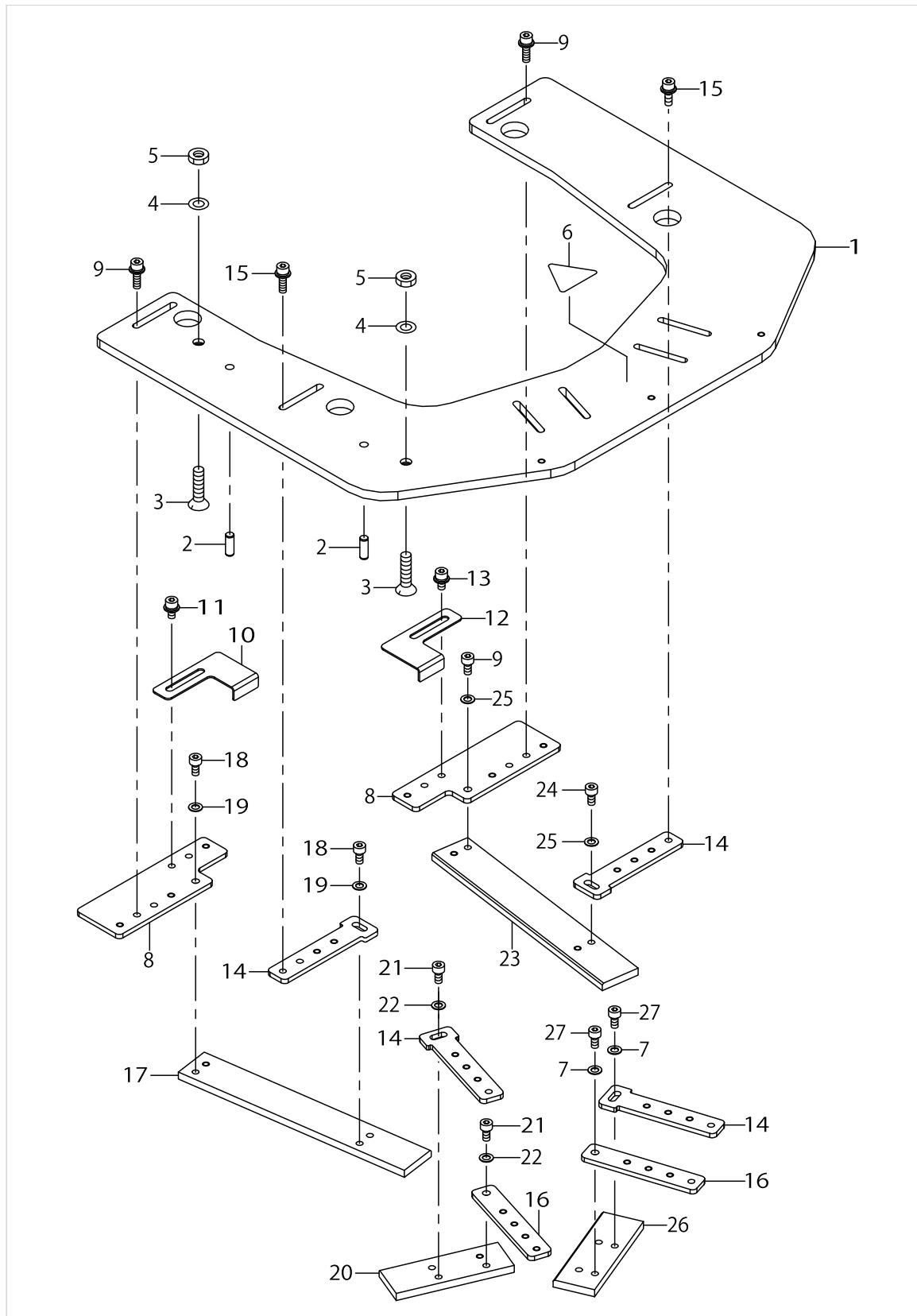
POCKET CLAMP GAGE COMPONENTS



POCKET CLAMP GAGE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	G6110875000	LOCATING PLATE				1
2	G6019870000	ONE TOUCH LOCK PLATE				1
3	SM1051601SC	SCREW M5X0.8 L=16				2
4	72000151	POCKET_CLAMP_FITTING_PLATE				1
5	SM6062002TN	SCREW M6 L=20				2
6	WP0641601SC	WASHER				2
7	72000152	POCKET_CLAMP_PLATE				1
8	SS2110920TP	SCREW 11/64-40 L=8.5				3
9	WP0450801SP	WASHER				3
10	NS6110360SP	HEXAGONAL NUT 11/64-40				3

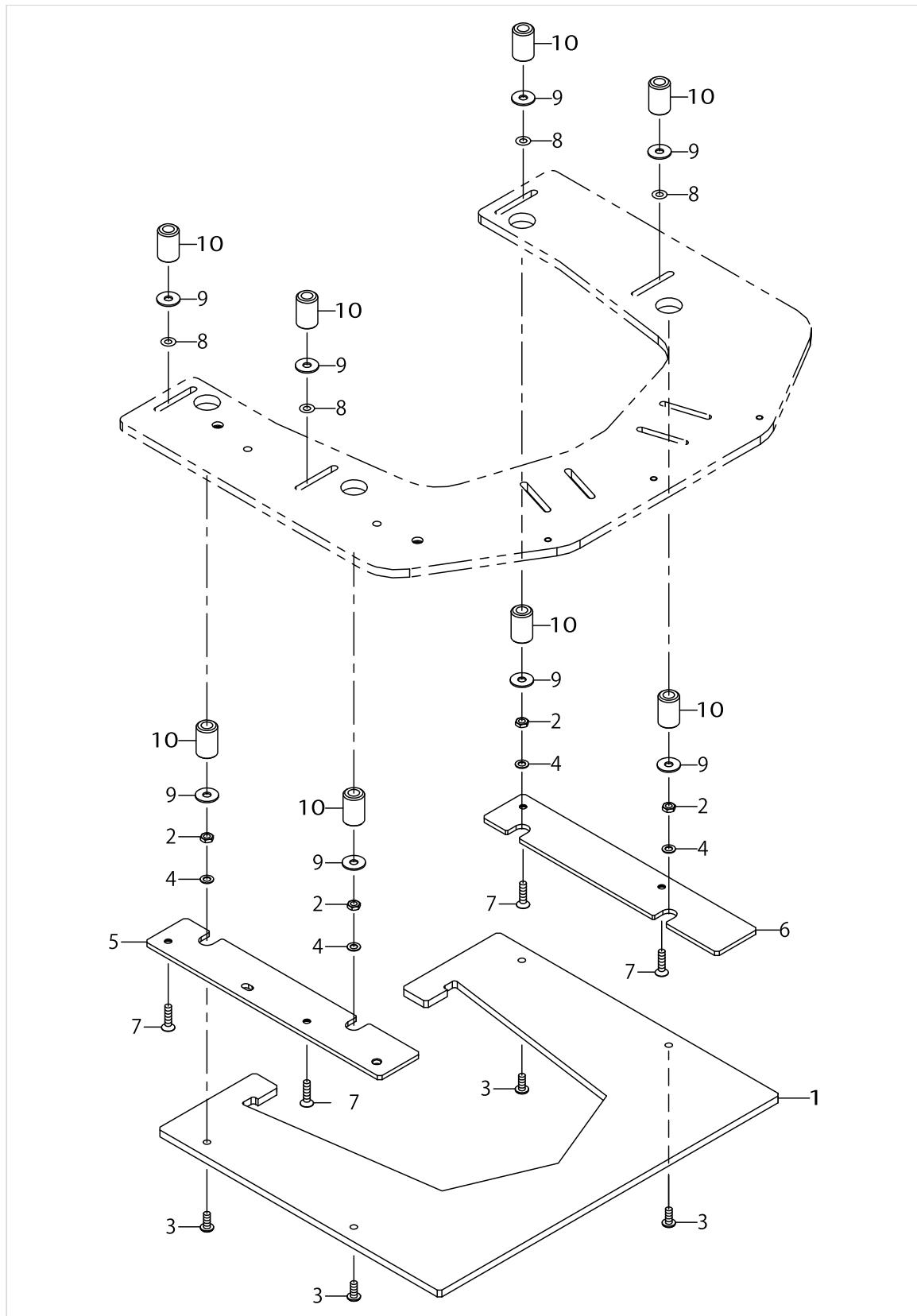
POCKET SET GAGE COMPONENTS (ADJUSTABLE TYPE)



POCKET SET GAGE COMPONENTS (ADJUSTABLE TYPE)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	72000133	POCKET_SETTING_BASE_M				1
2	G6017875000	GAUGE PIN				2
3	SM1062501SE	SCREW				2
4	WP0641600SC	WASHEW 6.4X12.5X1.6				2
5	NM6060003SC	NUT M6				2
6	CM300200003	ATTENTION LABEL				1
7	WP0460556SD	WASHER 4.6X7.5X0.5				2
8	72000134	POCKET_MOUTH_SUPPORT_BAR				2
9	SL6041292TN	SCREW				4
10	72000135	POCKET_MOUTH_SETTING_PLATE_LEFT				1
11	SL6040892TN	BOLT				2
12	72000136	POCKET_MOUTH_SETTING_PLATE_RIGHT				1
13	SL6040892TN	BOLT				2
14	72000137	ANGEL_ADJUST_SUPPORT_BAR				4
15	SL6041292TN	SCREW				12
16	72000138	DISTANCE_ADJUST_SUPPORT_BAR				2
17	72000139	POCKET_SETTING_PLATE_A_LEFT				1
18	SM6040802TN	SCREW				2
19	WP0460556SD	WASHER 4.6X7.5X0.5				2
20	72000140	POCKET_SETTING_PLATE_B_LEFT				1
21	SM6040802TN	SCREW				2
22	WP0460556SD	WASHER 4.6X7.5X0.5				2
23	72000141	POCKET_SETTING_PLATE_A_RIGHT				1
24	SM6040802TN	SCREW				2
25	WP0460556SD	WASHER 4.6X7.5X0.5				2
26	72000142	POCKET_SETTING_PLATE_B_RIGHT				1
27	SM6040802TN	SCREW				2

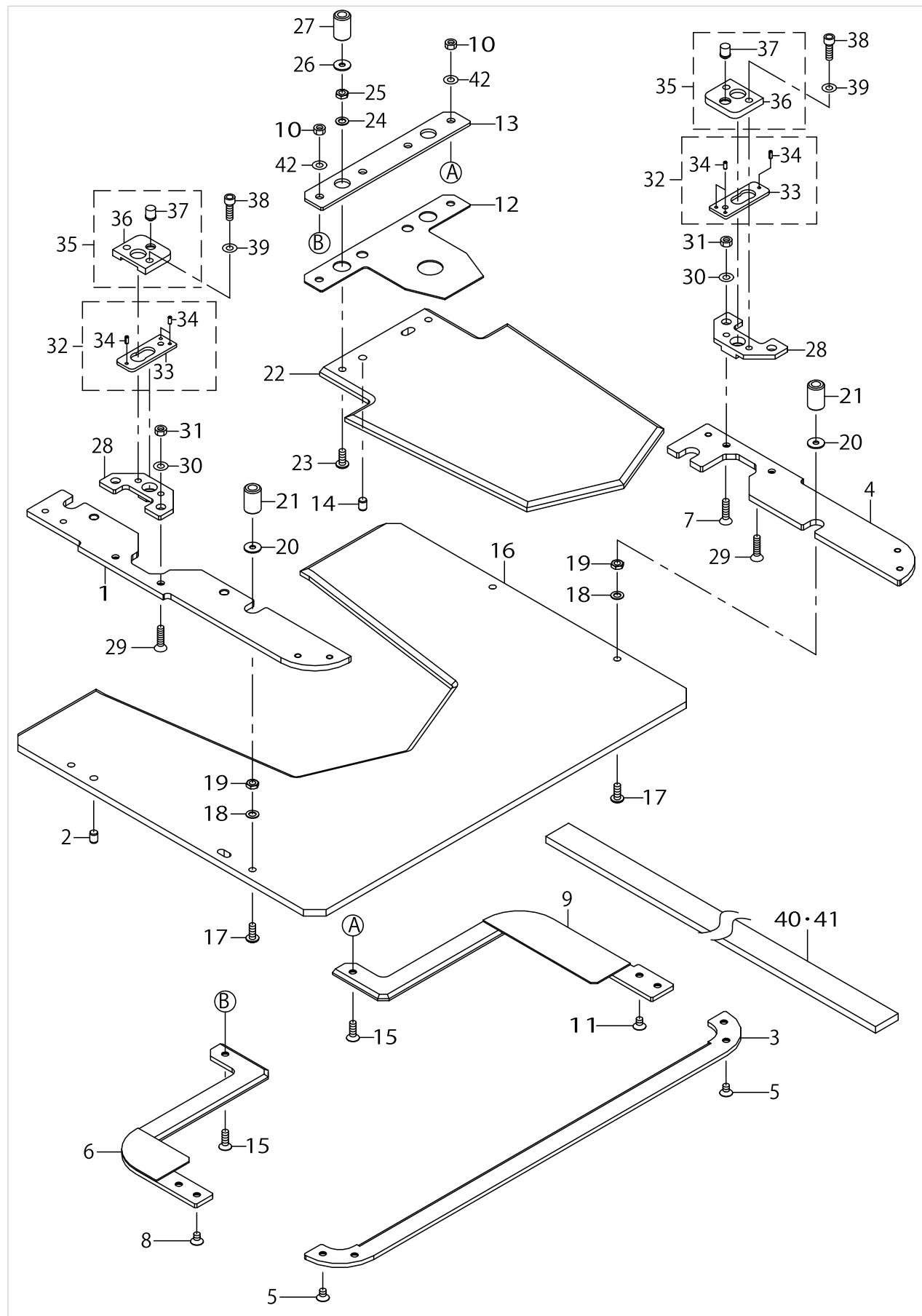
POCKET SET GAGE COMPONENTS (FIXED TYPE)



POCKET SET GAGE CONPONENTS (FIXED TYPE)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	72000155	OUTSIDE_SETTING_PLATE				1
2	NM6040003SD	NUT M4				4
3	SM6041050TP	SCREW				4
4	WP0460556SD	WASHER 4.6X7.5X0.5				4
5	72000156	POCKET_SETTING_PLATE_SUPPORT_A				1
6	72000157	POCKET_SETTING_PLATE_SUPPORT_B				1
7	SM1041601SC	SCREW M4X0.7 L=16				4
8	WP0430801SC	WASHER M4				4
9	WP0501046SC	WASHER 5 X 13 X 1				8
10	72000160	KNOB				8

CLOTH PRESSER GAGE COMPONENTS



CLOTH PRESSER GAGE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	72000169	PRESSER_BASE_FITTING_PLATE_LEFT				1
2	G6017875000	GAUGE_PIN				2
3	72000171	LOWER_BASE_LINK				1
4	72000170	PRESSER_BASE_FITTING_PLATE_RIGHT				1
5	SM1040601SC	SCREW M4X0.7 L=6				4
6	72000172	UPPER_BASE_LINK_LEFT				1
7	SM1041601SC	SCREW M4X0.7 L=16				1
8	SM1040601SC	SCREW M4X0.7 L=6				2
9	72000173	UPPER_BASE_LINK_RIGHT				1
10	NM6040001SC	NUT M4X0.7 TYPE1				2
11	SM1040601SC	SCREW M4X0.7 L=6				1
12	72000174	INSIDE_PRESSER_SUPPORT_PLATE				1
13	72000175	UPPER_BASE_FITTING_PLATE				1
14	G6017875000	GAUGE_PIN				2
15	SM1041201SC	SCREW M4 L=12				2
16	72000176	OUSIDE_PRESSER_PLATE				1
17	SM6041050TP	SCREW				4
18	WP0460556SD	WASHER 4.6X7.5X0.5				4
19	NM6040003SD	NUT M4				4
20	WP0501046SC	WASHER 5 X 13 X 1				4
21	72000160	KNOB				4
22	72000177	INSIDE_PRESSER_PLATE				1
23	SM6041050TP	SCREW				2
24	WP0460556SD	WASHER 4.6X7.5X0.5				2
25	NM6040003SD	NUT M4				2
26	WP0501046SC	WASHER 5 X 13 X 1				2
27	72000160	KNOB				2
28	72000178	BALL CATCH				2
29	SM1041201SC	SCREW M4 L=12				3
30	WP0430801SC	WASHER M4				4
31	NM6040001SC	NUT M4X0.7 TYPE1				4
32	G61208750A0	BALL SUPPORT ASM.				2
33	G6120875000A	BALL SUPPORT		*		1
34	PS0200052KH	SPRING PIN 2.3X5		*		3
35	G61198750A0	BALL SUPPORT FIXING PLATE ASM.				2
36	G6119875000A	BALL SUPPORT FIXING PLATE		*		1
37	G6122875000	BALL SUPPORT PLUNGER		*		1
38	SM6041002TN	BOLT				4
39	WP0430801SC	WASHER M4				4
40	G611387500A	CLOTH PRESSER SPONGE A				2
41	G6113875000	CLOTH PRESSER SPONGE				1
42	WP0430801SC	WASHER M4				2

HOW TO MAKE USE OF THIS PARTS LIST

1. As to "#01" and "#02" refer to the "Note" given at the bottom of the respective pages.
2. Codes on the "Qty" column
 - Each numeral indicates the number of parts required.
 - "0.1" and "2.5" indicate the length (in meters) of the respective parts.
3. Parentheses mean that the corresponding part is a subpart that constructs an assembly part.
4. Dotted lines on the Figures indicate assembly parts.
5. As to the parts with marks of "☆"(Consumable parts)and "◎"(optional parts)on the respective parts, it is recommended to prepare spares.

1. リストページの # 0 1、 # 0 2 の印は、ページ下の“注記”的説明を参照下さい。
2. 数量欄の数字は、個数を表し、0. 1、2. 5 等の数値は、長さ（単位メートル）を表します。
3. 数量欄の（ ）は、組部品を構成している子部品であることを意味します。
4. イラストページの――――枠は、組構成であることを意味します。
5. リストページの“☆”（消耗部品）、“◎”（オプション部品）の印が付いた部品は、予備を準備しておくことをお奨めします。

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11017068	10	47	13730304	10	8	22930408	90	10
11073954	4	50	13751607	30	14	22930507	90	9
11091600	12	52	13765201	30	45	22930556	90	15
11273505	24	16	13765607	30	31	22930705	90	7
11409257	24	6	13765706	30	3	22930804	90	5
11409604	24	8	13765805	30	4	22930903	90	4
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13302500	28	4	13889951	72	17	22933204	92	12
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13707500	6	38	13922208	2	11	22950950	22	18
13714407	12	53	13922901	6	19	23517501	28	19~22
13714704	10	37	13924501	10	13	23517600	28	19~22
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13715701	10	27	13940903	32	57	25023300	66	45
13715909	10	32	13941307	30	27	26023408	54	22
13716006	10	31	13941604	30	43	26211904	2	26
13716105	14	34	13941653	30	42	26212209	2	36
13716303	14	12	13941802	30	47	26910604	90	25
13716808	16	50	14208409	18	15	26910653	90	1
13716907	16	49	17845009	80	30	40000046	80	19~40
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13717400	14	36	22687701	50	81	40005393	80	34
13718705	10	19	22798607	20	41	40005393	84	32~33
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40010512	20	32	40074011	74	15	40105089	86	44·45
40010513	20	6	40075985	2	20	40105092	84	18
40010514	20	7	40075985	42	26	40105095	98	6
40010515	20	8	40077991	62	22	40105098	48	18
40010521	20	11	40078113	28	14	40105098	84	4
40010522	20	12	40078163	78	2	40105099	48	15
40010523	20	13	40078168	78	9	40105099	84	2
40011758	62	42	40080799	78	3	40105100	84	6
40016908	20	23	40080800	78	4	40105101	84	5
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40055357	80	6	40105058	84	19	40105158	88	18
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40105164	88	26	40116071	50	85	40116209	68	20
40105165	20	15	40116072	52	2	40116210	68	28
40105165	88	19	40116074	52	6	40116212	68	38
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40105166	94	2	40116077	52	19	40116215	38	31
40105167	38	44	40116078	52	21	40116216	38	37
40105168	84	29	40116079	52	22	40116217	38	8
40105169	50	92	40116080	54	1	40116218	38	17
40115898	38	19	40116081	54	3	40116219	36	24
40115899	46	2	40116082	54	24	40116220	36	37
40116033	36	1	40116083	54	29	40116229	2	25
40116034	6	29	40116085	54	31	40116230	2	29
40116036	28	1	40116086	54	33	40116231	2	31
40116037	28	2	40116087	54	36	40116232	6	25
40116038	28	11	40116088	56	60	40116233	6	1
40116039	24	40	40116165	66	1	40116234	6	44
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40116041	28	25	40116176	38	24	40116236	10	1
40116042	28	29	40116177	42	19	40116238	20	1
40116044	46	1	40116178	74	1	40116239	20	3
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40116435	62	20	72000045	58	27	72000156	104	5
40116436	62	24	72000046	58	36	72000157	104	6
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40119293	94	5	72000079	66	37	72000179	84	21
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B1414232000	10	7	BT0600401EB	76	68-69	G1112875000	2	7
B1432761000	16	52	BT0800501EB	68	35	G1113875000	2	1
B1432761000	54	27	CM300100004	82	47	G1116875000	2	10
B1504051000	18	16	CM300100401	82	49	G1117875000	2	5
B1504210000	54	6	CM300200001	2	23	G1118875000	2	8
B1611220000	18	14	CM300200001	18	31	G1119875000	2	2
B1618804000	24	31	CM300200003	56	62	G1135870000	2	38
B1802180000	48	40	CM300200003	58	11	G1206875000	6	11
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B1905541D00	12	48~51	CQ202000000	30	34	G1301875000	8	5
B2006372000	14	37	CQ252000000	2	44	G1302875000	8	3
B2504221D00	50	68	CQ3000000F0	10	44	G1303870000	22	15
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B255728000A	24	17	CQ303000000	30	33	G14058750A0	10	11
B2703210000	20	17	CS0640611SP	72	5	G1415875000	10	26
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B3508220000	32	64	CS1401014SP	10	24	G1422875000	14	20
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B3534155000	30	23	CS140101ASP	10	22	G1424875000	14	7
B3541012000	30	32	CS140101ASP	14	38	G1426875000	14	17
B3570771000	30	44	CS150101ATH	6	17	G1427875000	14	27
B4420373000	66	4	CS1501171TP	48	43	G1428875000	14	29
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B9109804000	92	16	D1113126WA0	92	25	G1431875000	14	13
B9110804000	92	15	D3902481C00A	6	34	G1601875000	18	2
B9140372000	92	20	D9103555D00	92	14	G16018750A0	18	1
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BT0400251EB	22	30	EA9500B0100	52	16	G1606875000	18	22
BT0400251EB	58	24	EA9500B0100	56	69	G1610870000	18	26
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G2417875000	24	46	G6017875000	106	14	G9016875000	96	5
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G3514870000	34	5	G6118870000	74	46	GCT02906000	92	21
G3515870000	34	2	G6119875000A	106	36	GLA02302000	56	58
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G3517875000	30	26	G6120875000A	106	33	GMC100050A0	66	11
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G3528870000	34	14	G6208875000A	66	43	HA004290000	88	4
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HA006280030	38	12~16	NM6020001SC	20	33	PA200201000	18	3
HA006280030	84	39~43	NM6030001SC	20	37	PA200201100	66	23
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HD00057000A	64	60	NM6040001SC	66	22	PA900046000	58	18
HD00057000A	88	20	NM6040001SC	106	31	PA900060000	74	45
HD002780000	28	9	NM6040001SP	28	23	PB000010000	92	17
HD002780000	62	2	NM6040002SE	90	22	PC012401000	54	12
HD002780000	84	3	NM6040003SD	104	2	PC015106000	76	65
HE000550010	94	3	NM6040003SD	106	25	PC015108000	58	23
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PX500014000	68	47	SL4040891SC	66	18	SL6051492TN	44	49
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