

MODEL : UT51/UT52

List No : 1605-01

# PARTS LIST

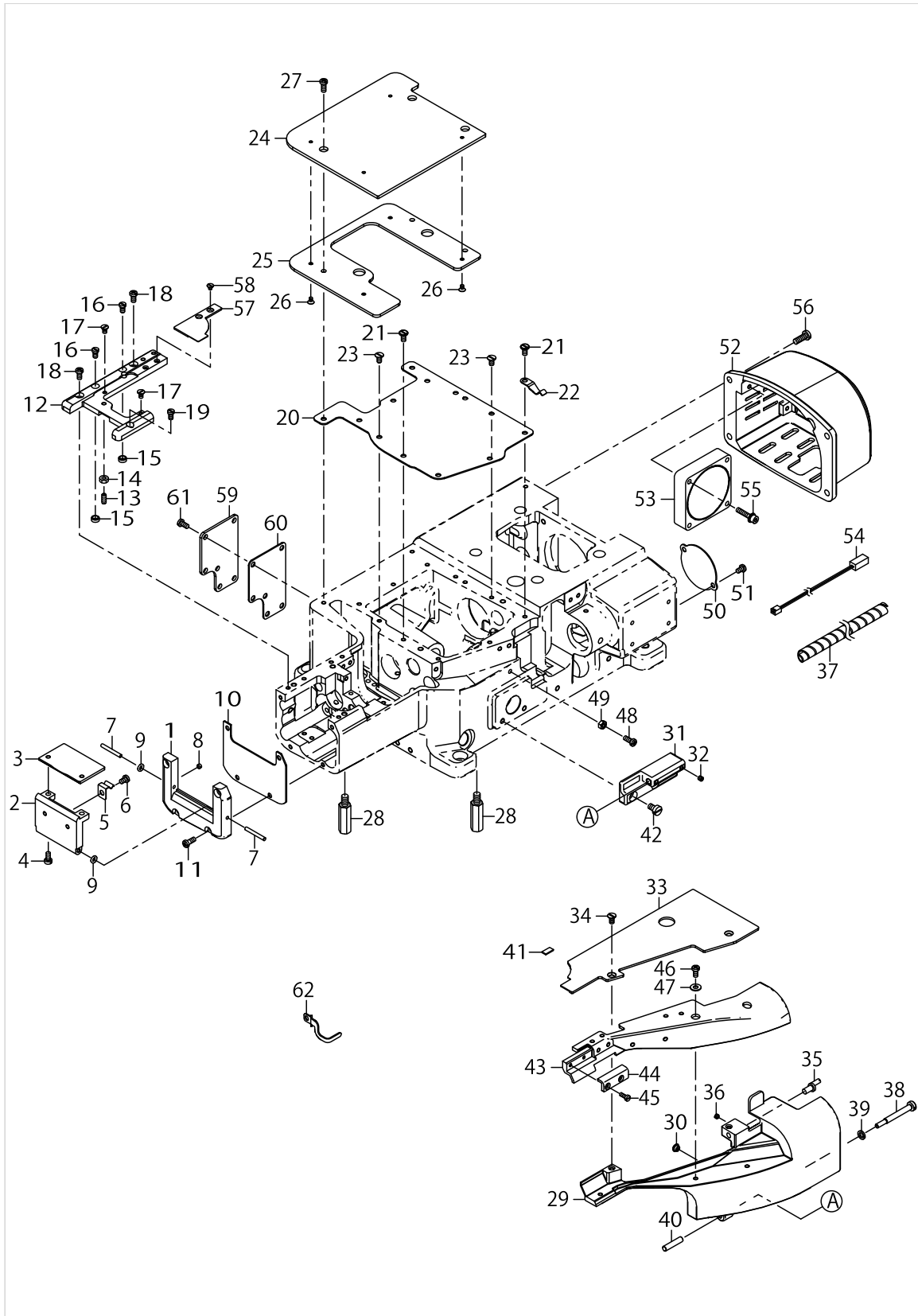
Published:09/10/2017

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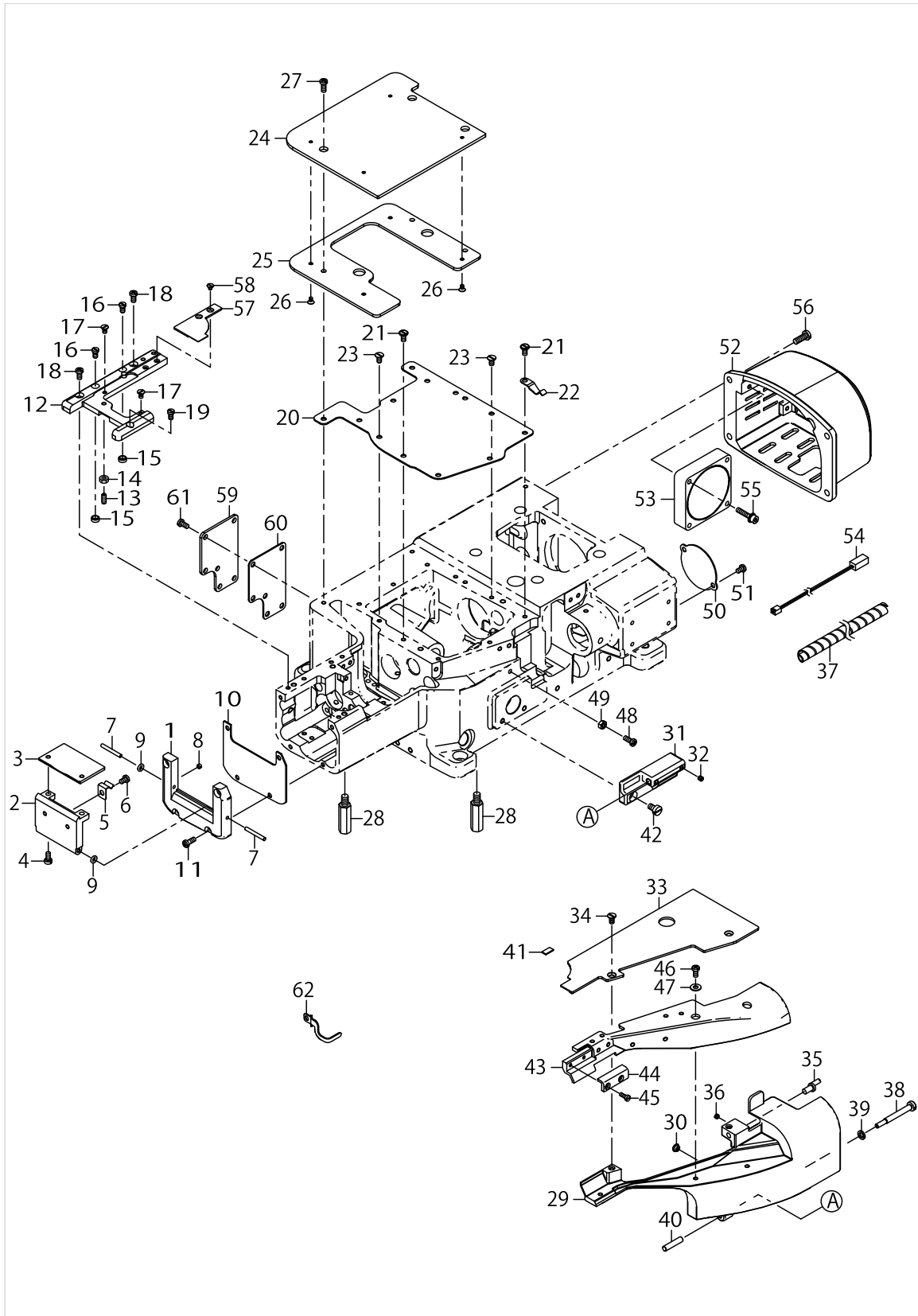
MISCELLANEOUS COVER COMPONENTS



MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	70001657	CYLINDER_COVER				1
2	70001655	SIDE_COVER_BOTTOM				1
3	70001653	SIDE_COVER_UPPER				1
4	SM6040800SP	SCREW				2
5	13401906	LATCH SPRING 2				1
6	SM4040655SP	SCREW M4 L=6				1
7	PH0300252C0	PIN				2
8	SM8040360TP	SCREW				2
9	RO037180100	RUBBER RING				2
10	70001661	GASKET				1
11	SM4041055SP	SCREW				4
12	70001667	THROAT_PLATE_SUPPORT				1
13	SM8041012TP	SCREW M4 L=10				1
14	NM6040000SN	NUT M4				1
15	40082196	ADJUSTING_COLLAR				2
16	SM6040750TP	SCREW M4 L=7				2
17	13302203	SCREW				2
18	SM4040855SP	SCREW				2
19	SM6040750TP	SCREW M4 L=7				1
20	70001663	GASKET_B				1
21	SM6040800SP	SCREW				6
22	13402003	LATCH SPRING				1
23	SM1040860SP	SCREW				4
24	70001668	CLOTH_PLATE_REAR				1
25	70001670	CLOTH_PLATE_REAR_LOWER				1
26	SM1030501SN	SCREW				2
27	SM4041055SP	SCREW				3
28	13301809	SUPPORT STUD				4
29	70001650	SWING_DOWN_COVER				1
30	13302302	RUBBER BUMPER				1
31	70001648	HINGE				1
32	SM8040412TP	SET SCREW M4 L=4				2
33	70001671	CLOTH_PLATE_FRONT				1
34	SM1040800SP	SCREW				2
35	13402706	PIN FOR COVER				1
36	SM8040360TP	SCREW				1
37	HX00314000D	SPIRAL TUBE				0.7
38	70001414	SCREW				1
39	WS0510002KP	SPRING WASHER 5.1X9.2X1.3				1
40	13409800	DIFF_LINK_PIN				1
41	13403605	RUBBER_PLATE				1
42	SM6050800SP	SCREW M5 L=8				2
43	70001652	BRACKET				1
44	70001678	BRACKET				1
45	SM6030800SP	SCREW M3X0.5 L=8				2
46	SM4040855SP	SCREW				2
47	WP0450801SC	WASHER 4.5X10X0.8				2

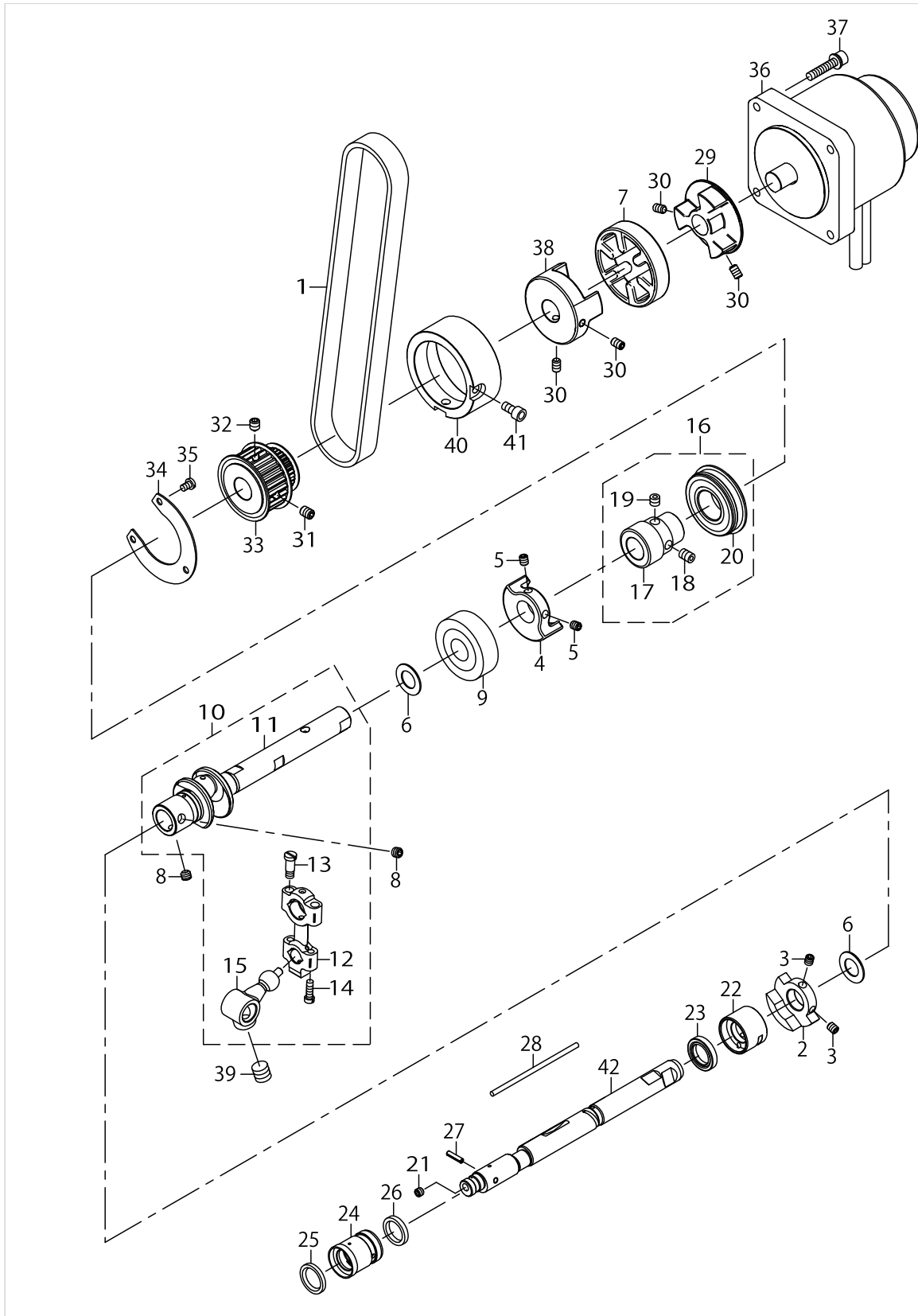
MISCELLANEOUS COVER COMPONENTS



MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SM4041055SP	SCREW				1
49	NM6040001SC	NUT M4X0.7 TYPE1				1
50	70001673	LOOPER_THD_COVER				1
51	SM4040655SP	SCREW M4 L=6				2
52	70001413	MOTOR_COVER				1
53	40119461	HEAD FAN MOTOR A ASSY				1
54	70001457	FAN_CORD_ASSY				1
55	SL6042092TN	SCREW M4 L=20				2
56	SM4051455SP	SCREW M5 L=14				4
57	70001645	THROAT_PLATE_SUPPORT_COVER				1
58	SM1030400SP	SCREW M3 L=4				2
59	70001642	COVER_FOR_FEED_ADJUST				1
60	70001643	COVER_FOR_FEED_ADJUST_PACKING				1
61	SM4040855SP	SCREW				6
62	70001484	FINGER_GUARD				1

# LOWER SHAFT COMPONENTS

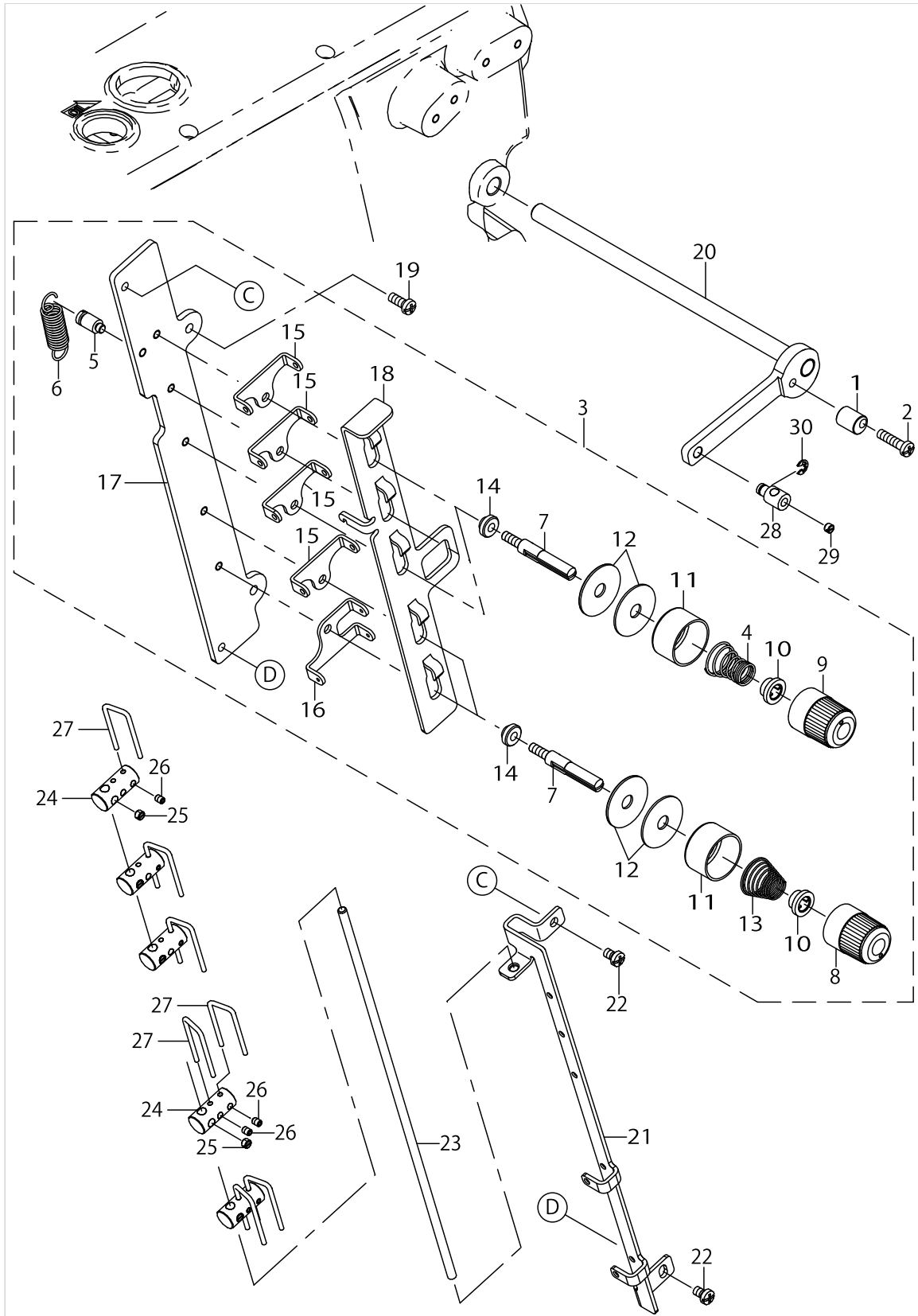


LOWER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13406905	TIMING_BELT				1
2	13408406	BALANCE_WEIGHT_LMS_1				1
3	SM8050612TP	SCREW M5X6				2
4	13408505	BALANCE_WEIGHT_LMS_2				1
5	SM8050612TP	SCREW M5X6				2
6	40017824	LOOPER LOD STOPPER				2
7	40112107	SPIDER				1
8	SM8060552TP	SCREW M6 L=5				2
9	SB115002300	BEARING				1
10	70001692	LMS_RIGHT_ROD_ASSY				1
11	70001684	LMS_RIGHT		*		1
12	70001685	LOOPER_ROD		*		1
13	SD0550906TP	SHOULDER SCREW		*		2
14	13324108	SCREW		*		2
15	70001686	CRANK		*		1
16	70003278	LMS_WORM_ASSY				1
17	13308507	COUPLING D		*		1
18	SM8060552TP	SCREW M6 L=5		*		2
19	SM8060842TP	SCREW M6 L=8		*		1
20	70001458	BEARING		*		1
21	SM8050412TP	SCREW M5 L=4				1
22	70001682	BUSHING_LMS_MIDDLE				1
23	13408703	OIL_SEAL				1
24	70001683	BUSHING_LMS_LEFT				1
25	13407903	OIL SEAL				1
26	13408604	FELT_LMS_LEFT_BUSH				1
27	PS0300122KH	SPRING PIN 3X12				1
28	CQ300000001	OIL WICK				0.075
29	40112106	HUB_R				1
30	SM8050412TP	SCREW M5 L=4				4
31	SM8060812TP	SCREW M6 L=8				1
32	SM8060842TP	SCREW M6 L=8				1
33	70004184	LMS_SPROCKET				1
34	70001451	THRUST_PLATE				1
35	SM4040655SP	SCREW M4 L=6				3
36	40118009	SERVO MOTOR				1
37	SL6052592TN	BOLT				4
38	40112105	HUB_L				1
39	SM8550952TP	SCREW				1
40	70003317	FLY_WHEEL_FOR_DD				1
41	SM6051002TP	SCREW M5X0.8 L=10				2
42	70001681	LOWER_MAINSHAFT_LEFT				1



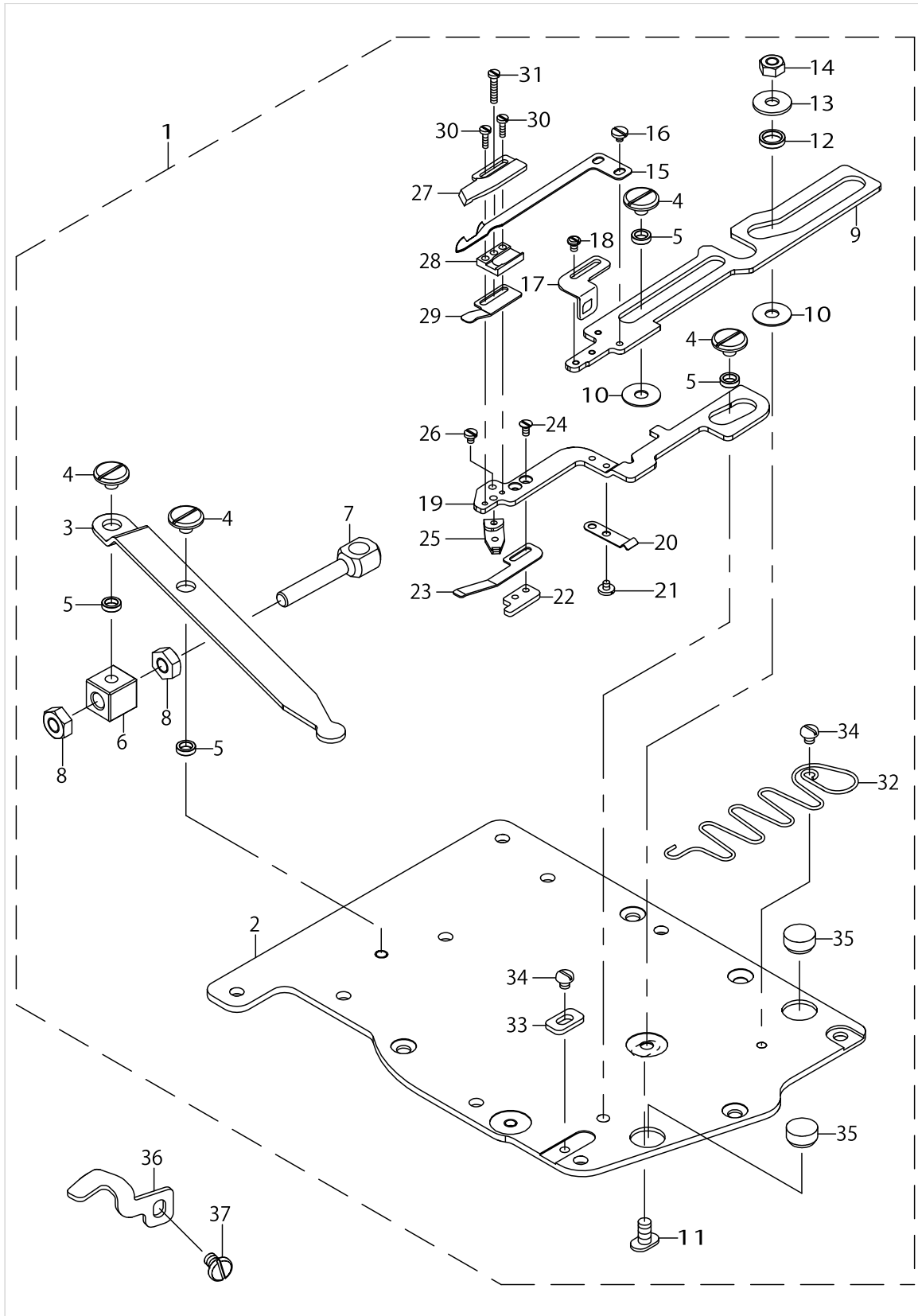
# THREAD TENSION COMPONENTS



THREAD TENSION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40065785	TENS_RELEASE_ADJ_ECC				1
2	SM4041655SP	SCREW M4 L=16				1
3	70001612	THREAD_TENSION_ASSY				1
4	13140504	TENSION_SPRING		*		3
5	13340302	SHOULDER SCREW		*		1
6	26019000	THREAD TENSION SPRING		*		1
7	70001620	TENSION_POST		*		5
8	40042363	KNOB		*		2
9	40042364	KNOB GREEN		*		3
10	40042365	SPRING BUSHING		*		5
11	40042366	THREAD TENSION DISK PRESSER		*		5
12	40101602	THREAD_TENSION_DISC		*		10
13	40102003	SPRING		*		2
14	70001617	SPACER		*		5
15	70001615	TENSION_DISC_EYELET_A		*		4
16	70001616	TENSION_DISC_EYELET_B		*		1
17	70001613	TENSION_POST_SUPPORT		*		1
18	70001614	TENSION_DISC_SEPARATOR		*		1
19	SM4041055SP	SCREW				2
20	70001618	PULL_OFF_LEVER_ASSY				1
21	70001621	THREAD_GUIDE				1
22	SM4040655SP	SCREW M4 L=6				2
23	13456108	PULL_OFF_BAR				1
24	13456207	THD_P_O_HOOK_GUIDE				5
25	SM8040360TP	SCREW				5
26	SM8030412TP	SCREW				7
27	13456603	THD_PULL_OFF_HOOK				7
28	13456405	THD_PULL_OFF_BAR HOLDER				1
29	SM8040360TP	SCREW				1
30	RE0300000K0	E-RING 3				1

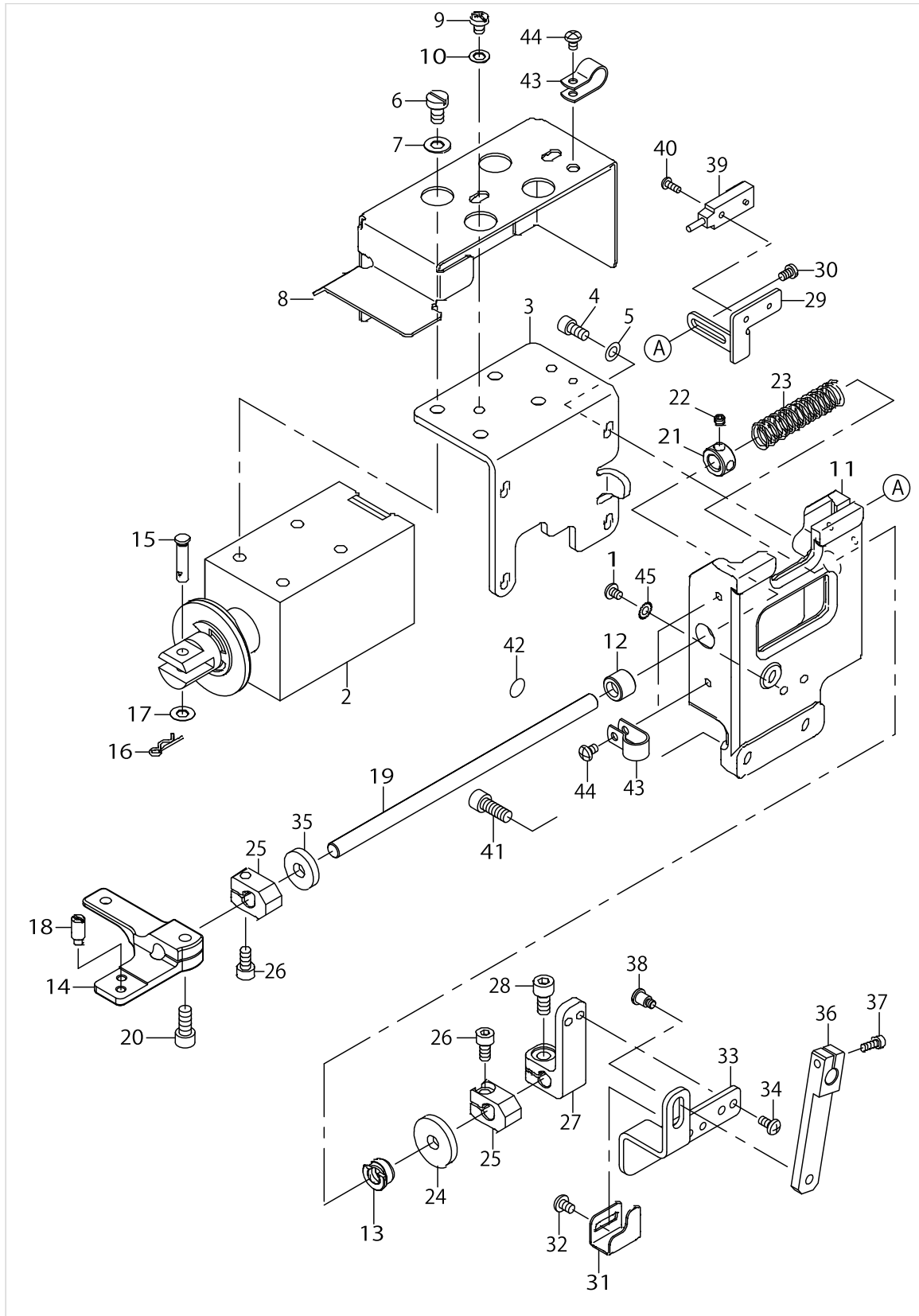
# LOOPER THREAD TRIMMER COMPONENTS



LOOPER THREAD TRIMMER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	70001802	UNDER_TRIMMER_ASSY				1
2	70001662	COVER_PLATE		*		1
3	40086294	LEVER		*		1
4	40086303	SCREW_M4X0.5L4		*		4
5	40086293	COLLAR_D6		*		4
6	40086295	CONNECTING_BLOCK_A		*		1
7	40086296	CONNECTING_BLOCK_B		*		1
8	NM6050001SP	NUT M5		*		2
9	40086275	LOWER_KNIFE HOLDER		*		1
10	WP0420516KH	THRUST WASHER 4.2		*		2
11	40070110	SCREW		*		1
12	40086292	COLLAR_D8		*		1
13	WP0431005SP	PLAIN WASHER 4.3X12X1		*		1
14	NM6040001SP	NUT M4X0.7		*		1
15	40086274	LOWER_KNIFE		*		1
16	40086300	SCREW_M2L2.3		*		2
17	70001800	THREAD_GUIDE		*		1
18	40086301	SCREW_M2L3		*		2
19	70001801	KNIFE_GUIDE HOLDER		*		1
20	40086286	GUIDE_SPRING		*		1
21	40086300	SCREW_M2L2.3		*		2
22	40086282	PLATE		*		1
23	40086280	THREAD_CLAMP		*		1
24	SM1020450TP	SCREW M2 L=4		*		2
25	40086308	TENSION_LEVER		*		1
26	SM6020350SP	SCREW M2 L=2.5		*		1
27	40086277	UPPER_KNIFE		*		1
28	40086278	LOWER_KNIFE_GUIDE		*		1
29	40086279	KNIFE_SPRING		*		1
30	40086298	SCREW_M1.6L6		*		2
31	40086299	SCREW_M2L10		*		1
32	13440409	SPRING_FOR_UT		*		1
33	40086290	STOPPER		*		1
34	40086302	SCREW_M3L3		*		2
35	TA0980502R0	RUBBER PLUG		*		2
36	70001799	GUIDE_BASE				1
37	SM6040650TP	SCREW				1

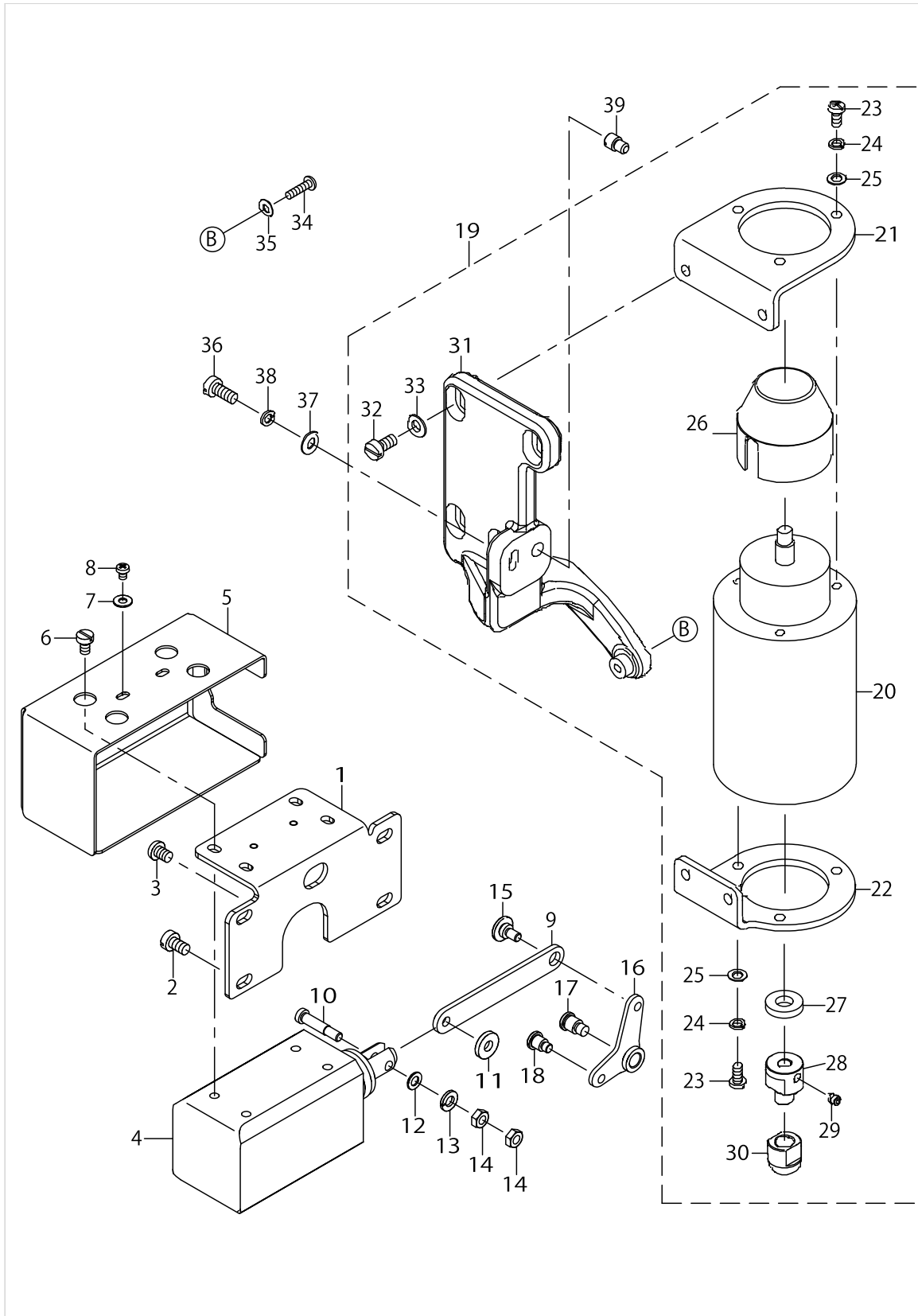
PNEUMATIC DRIVE COMPONENTS



PNEUMATIC DRIVE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SM4040501SN	SCREW M4X0.7 L=5				1
2	40040271	UT_SOLENOID_ASSY				1
3	40026935	SOLENOID_BRACKET				1
4	SM6051002TP	SCREW M5X0.8 L=10				4
5	WP0550800SP	WASHER 5.5X10X0.8				4
6	SM6061010TP	SCREW M6 L=10				4
7	WP0621016SD	WASHER 6.2X13X1				4
8	40039670	SOLENOID_COVER				1
9	SM4050655SP	SCREW M5 L=6				2
10	WP0550800SP	WASHER 5.5X10X0.8				2
11	40040662	UT_SOLENOID_BASE				1
12	40040661	BUSHING_UT_SHAFT				1
13	40038380	BUSHING_UT_SHAFT_RIGHT				1
14	40097664	CONN_BLOCK				1
15	40039669	MAGNET_PIN				1
16	B1515210D00	PIN				1
17	WP0560860SE	WASHER 5.6X12X0.8				1
18	13442702	PIN				1
19	40097665	UT_SHAFT				1
20	SM6061402TP	SCREW M6 L=14				1
21	CS0800881TP	THRUST COLLAR				1
22	SM8050412TP	SCREW M5 L=4				2
23	40042567	SPRING				1
24	13443601	WASHER				1
25	13442900	COLLAR				2
26	SM6051002TP	SCREW M5X0.8 L=10				2
27	13443007	PLATE HOLDER				1
28	SM6061202TP	SCREW M6 L=12				1
29	70001777	SENSOR HOLDER				1
30	SM4040655SP	SCREW M4 L=6				2
31	13443205	SWITCH_PLATE				1
32	SM4040655SP	SCREW M4 L=6				2
33	13443106	TENS_RELEASE_PLATE				1
34	SM4040855SP	SCREW				2
35	40038259	WASHER				1
36	70001479	TENSION_RELEASE_LEVER				1
37	SM6041202TP	SCREW M4X0.7 L=12				1
38	SD0700706TP	SHOULDER SCREW				1
39	40021746	UNDER_TRIMMER_SENSOR_CABLE_ASM				1
40	SM4030855SN	SCREW M3 L=8.0				1
41	SM6061602TP	SCREW M6 L=16				3
42	22901805	GROUND MARK				1
43	HX00150000D	CABLE CLIP				3
44	SM4040655SP	SCREW M4 L=6				3
45	WT0430002KN	WASHER M4				1

AK SOLENOID COMPONENTS

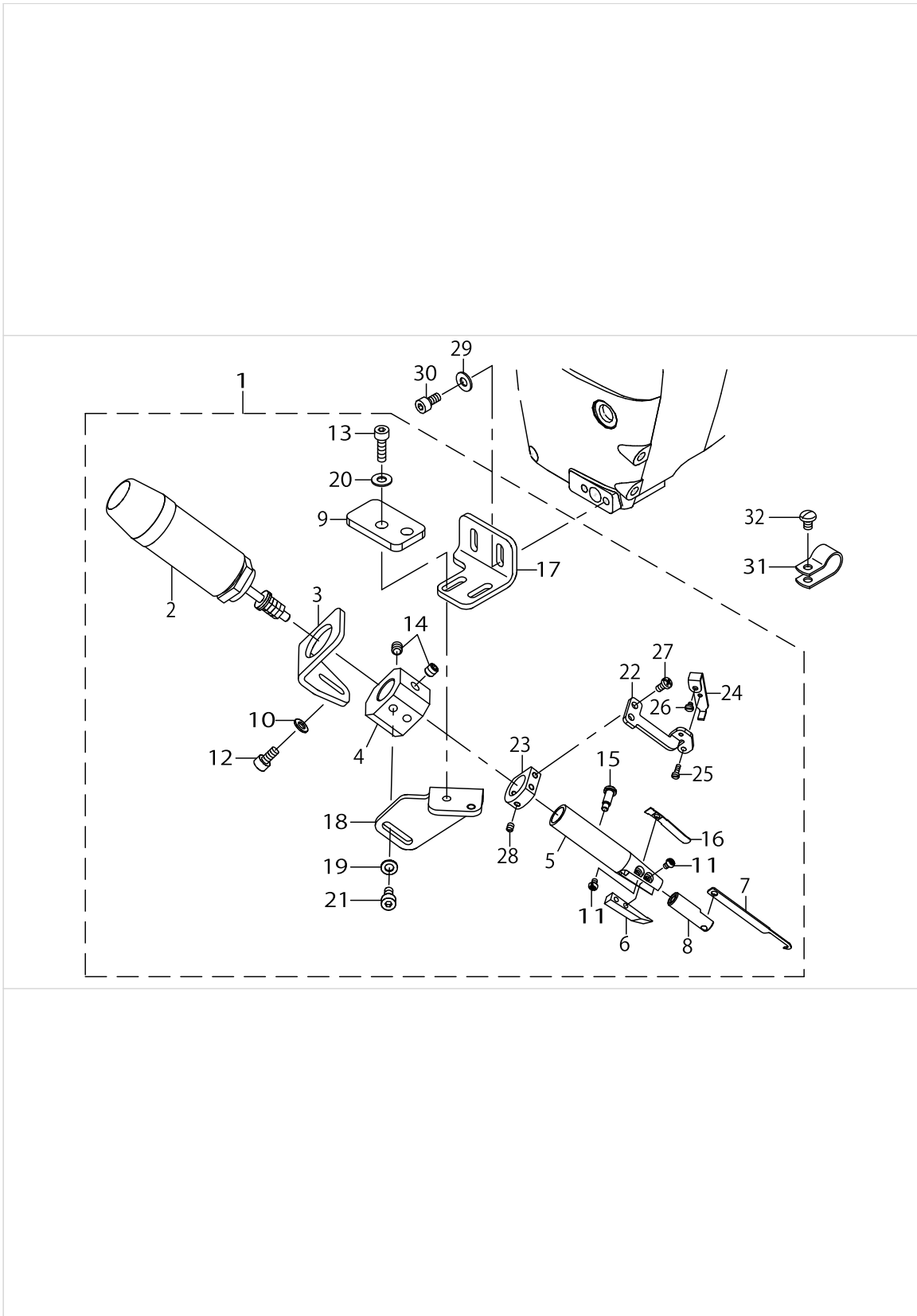


AK SOLENOID COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	70001792	AK_SOLENOID_BASE	FOR UT51			1
2	SM6061010TP	SCREW M6 L=10	FOR UT51			4
3	SM4060801SE	SCREW	FOR UT51			2
4	70001805	AK_SOLENOID	FOR UT51			1
5	70001793	SOLENOID_COVER	FOR UT51			1
6	SM6050800SP	SCREW M5 L=8	FOR UT51			4
7	WP0450801SC	WASHER 4.5X10X0.8	FOR UT51			2
8	SM4040501SN	SCREW M4X0.7 L=5	FOR UT51			2
9	70001795	AK_SOLENOID_LINK	FOR UT51			1
10	40086759	BACK_SOLENOID_PLUNGER_PIN	FOR UT51			1
11	WP0612516SD	WASHER 6.1X15.2X2.5	FOR UT51			1
12	WP0550800SP	WASHER 5.5X10X0.8	FOR UT51			1
13	WS0610002KN	SPRING WASHER 6.1X12.2X1.5	FOR UT51			1
14	NM6050001SP	NUT M5	FOR UT51			2
15	SD0800327TP	SHOULDER SCREW	FOR UT51			1
16	70001779	AK_SOLENOID_LEVER	FOR UT51			1
17	SD0800706TP	SHOULDER SCREW D=8 H=7	FOR UT51			1
18	SD0700586TP	SHOULDER SCREW	FOR UT51			1
19	70004245	SOLENOID_ASSY_B	FOR UT52			1
20	40030478	SOLENOID_ASSY_A		*		1
21	40032444	SOLENOID_BRACKET_UPPER		*		1
22	40032445	SOLENOID_BRACKET_LOWER		*		1
23	SM4051055SP	SCREW		*		1
24	WS0510002KP	SPRING WASHER 5.1X9.2X1.3		*		1
25	WP0550800SP	WASHER 5.5X10X0.8		*		1
26	GAK3303600A	SOLENOID COVER		*		1
27	40032703	P_F_RUBBER_WASHER		*		1
28	40032447	CAP_JOINT		*		1
29	SM8050602TP	SCREW M5 L=6		*		1
30	13455100	AIR_CYLINDER_CAP		*		1
31	70004246	SOLENOID_BRACKET		*		1
32	SM6061200SP	SCREW		*		1
33	WP0621016SD	WASHER 6.2X13X1		*		1
34	SM4041655SP	SCREW M4 L=16	FOR UT52			1
35	WP0450826SC	WASHER 4.5X10X0.8	FOR UT52			1
36	SM6061400SP	SCREW M6 L=14	FOR UT52			1
37	WP0621016SD	WASHER 6.2X13X1	FOR UT52			1
38	WS0610002KP	SPRING WASHER	FOR UT52			1
39	40038326	SOLENOID_BRACKET_PIN	FOR UT52			1



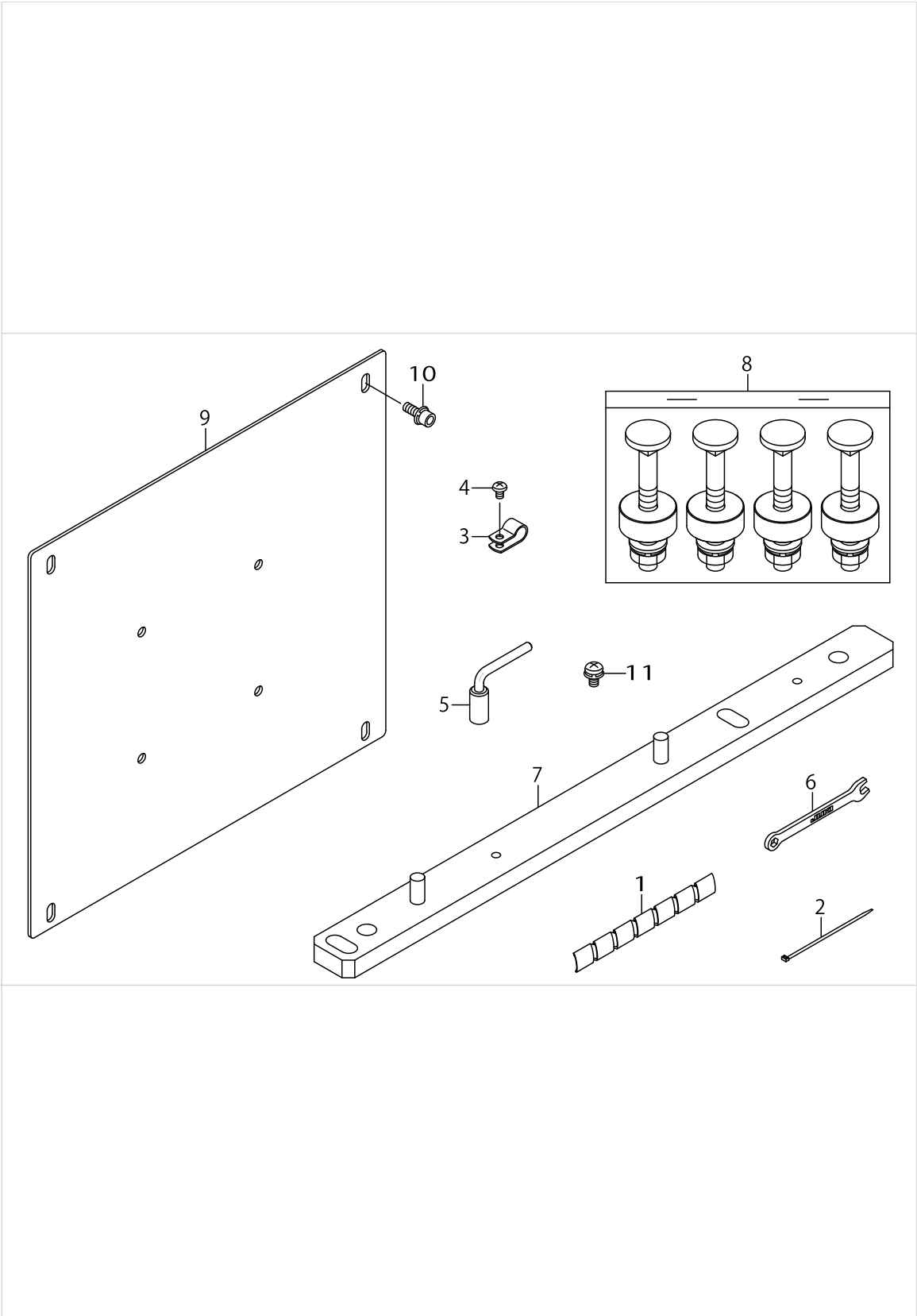
# TOP COVER THREAD TRIMMER COMPONENTS



TOP COVER THREAD TRIMMER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	70001803	U_L_THREAD_TRIMMER_ASSY				1
2	70001789	SOLENOID				1
3	70001797	SOLENOID_BRACKET		*		1
4	70001798	BLOCK		*		1
5	70001972	KNIFE_HOLDER		*		1
6	13458500	LOWER_KNIFE		*		1
7	40065510	MOVING_KNIFE		*		1
8	70001804	MOVING_KNIFE_HOLDER		*		1
9	70003601	SPACER		*		1
10	WP0430800SC	WASHER M4		*		2
11	SM4850455SP	SCREW		*		3
12	SM6040802TN	SCREW		*		2
13	SM6041402TP	SCREW M4 L=14		*		2
14	SM8050512TP	SCREW		*		2
15	70001782	SHOULDER_SCREW		*		1
16	13458401	SPRING		*		1
17	70001783	BRACKET_2		*		1
18	70001784	BRACKET		*		1
19	WP0430800SC	WASHER M4		*		2
20	WP0450826SC	WASHER 4.5X10X0.8		*		1
21	SM6040802TN	SCREW		*		4
22	70001969	SOLENOID_BRACKET		*		1
23	70001970	COLLAR		*		1
24	70001971	TENSION_LEVER		*		1
25	SM6020600TP	SCREW		*		1
26	SM6020350SP	SCREW M2 L=2.5		*		1
27	SM4030655SP	SCREW		*		2
28	SM8030450SP	SCREW M3 L=4		*		2
29	WP0450826SC	WASHER 4.5X10X0.8				2
30	SM6040802TN	SCREW				2
31	HX00150000D	CABLE_CLIP				2
32	SM4040655SP	SCREW M4 L=6				2

ACCESSORIE PARTS COMPONENTS



ACCESSORIE PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	HX00314000A	SPIRAL TUBE				0.6
2	EA9500B0100	CABLE BAND				3
3	HX00150000C	CABLE CLAMP				1
4	SM4040655SP	SCREW M4 L=6				1
5	40073360	WRENCH				1
6	13160106	SPANNER (5X6)				1
7	70001843	SUPPORT_PLATE_ASSY	FOR HALF-SUNKEN TYPE TABLE			2
8	40026691	ASSY_BOLT_SET(7800_SUBMERGED)	FOR HALF-SUNKEN TYPE TABLE			1
9	40094198	SC_BRACKET	FOR HALF-SUNKEN TYPE TABLE			1
10	SL6051492TN	BOLT	FOR HALF-SUNKEN TYPE TABLE			4
11	SL4051091SC	SCREW M5X0.8 L=10	FOR HALF-SUNKEN TYPE TABLE			4

## HOW TO MAKE USE OF THIS PARTS LIST

- 1.As to "#01" and "#02" refer to the "Note" given at the bottom of the respective pages.
- 2.Codes on the "Qty" column
  - Each numeral indicates the number of parts required.
  - "0.1" and "2.5" indicate the length (in meters) of the respective parts.
- 3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.
- 4.Dotted lines on the Figures indicate assembly parts.

1. リストページの# 0 1、# 0 2の印は、ページ下の"注記"の説明を参照下さい。
2. 数量欄の数字は、個数を表し、0. 1、2. 5等の数値は、長さ（単位メートル）を表します。
3. 数量欄の（ ）は、組部品を構成している子部品であることを意味します。
4. イラストページの-----枠は、組構成であることを意味します。

ALL PARTS NOT MENTIONED IN THIS PARTS LIST ARE SAME AS THOSE OF  
MODEL MF-7900. OTHER PARTS LIST RELATED TO THIS MODEL.  
\*MF-7900. (NO.1599 PART NO.70002009)

このパーツリスト記載以外の部品はMF-7900.と共通です。  
この機種に関連するパーツリストとして下記のパーツリストがあります。  
\* MF-7900. (NO.1599 品番70002009)

# NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
13140504	8	4	40038326	14	39	40112106	6	29
13160106	18	6	40038380	12	13	40112107	6	7
13301809	2	28	40039669	12	15	40118009	6	36
13302203	2	17	40039670	12	8	40119461	4	53
13302302	2	30	40040271	12	2	70001413	4	52
13308507	6	17	40040661	12	12	70001414	2	38
13324108	6	14	40040662	12	11	70001451	6	34
13340302	8	5	40042363	8	8	70001457	4	54
13401906	2	5	40042364	8	9	70001458	6	20
13402003	2	22	40042365	8	10	70001479	12	36
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