

MODEL : LZ-2280N/LZ-2280N-7

List No : 1571-01

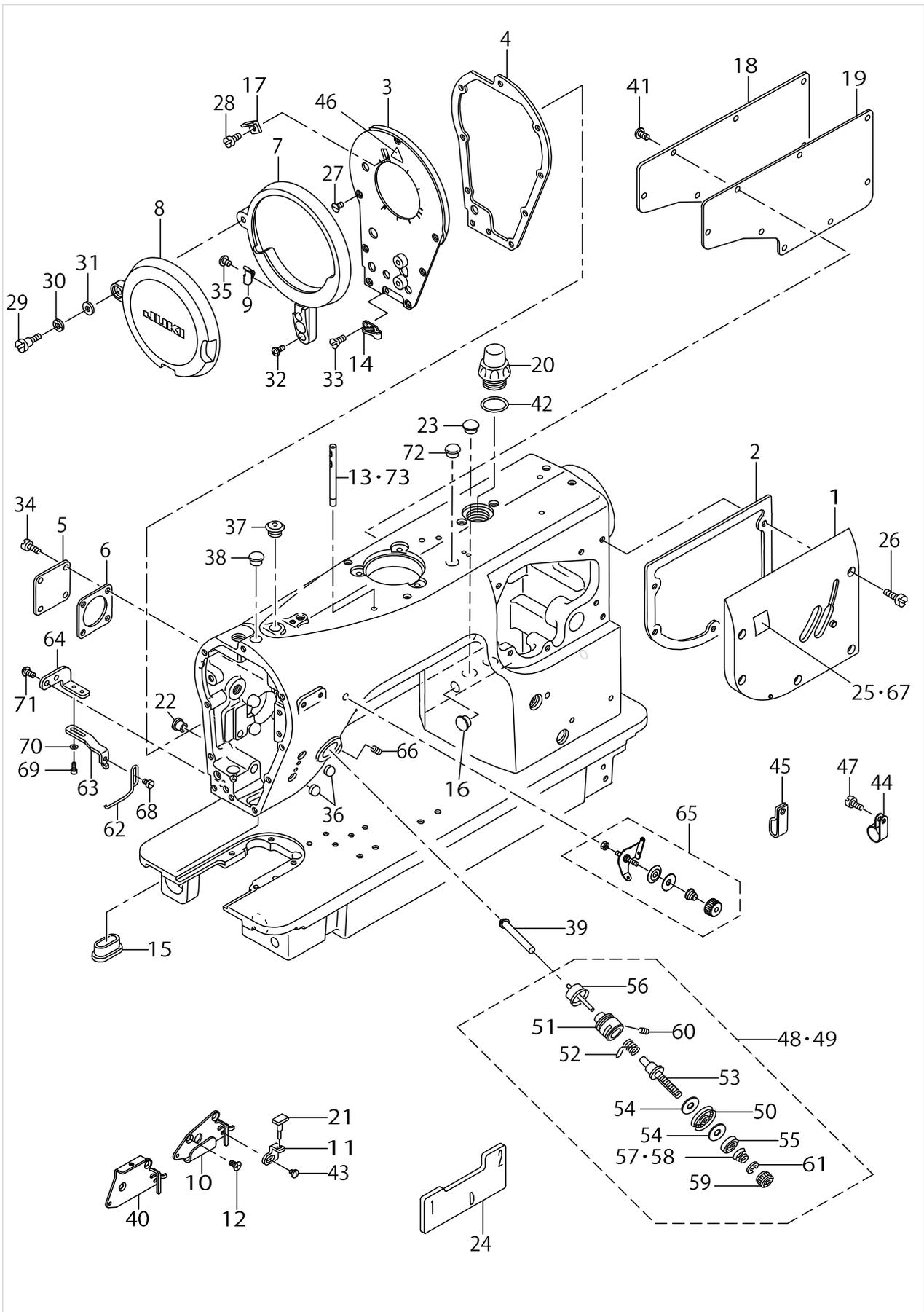
PARTS LIST

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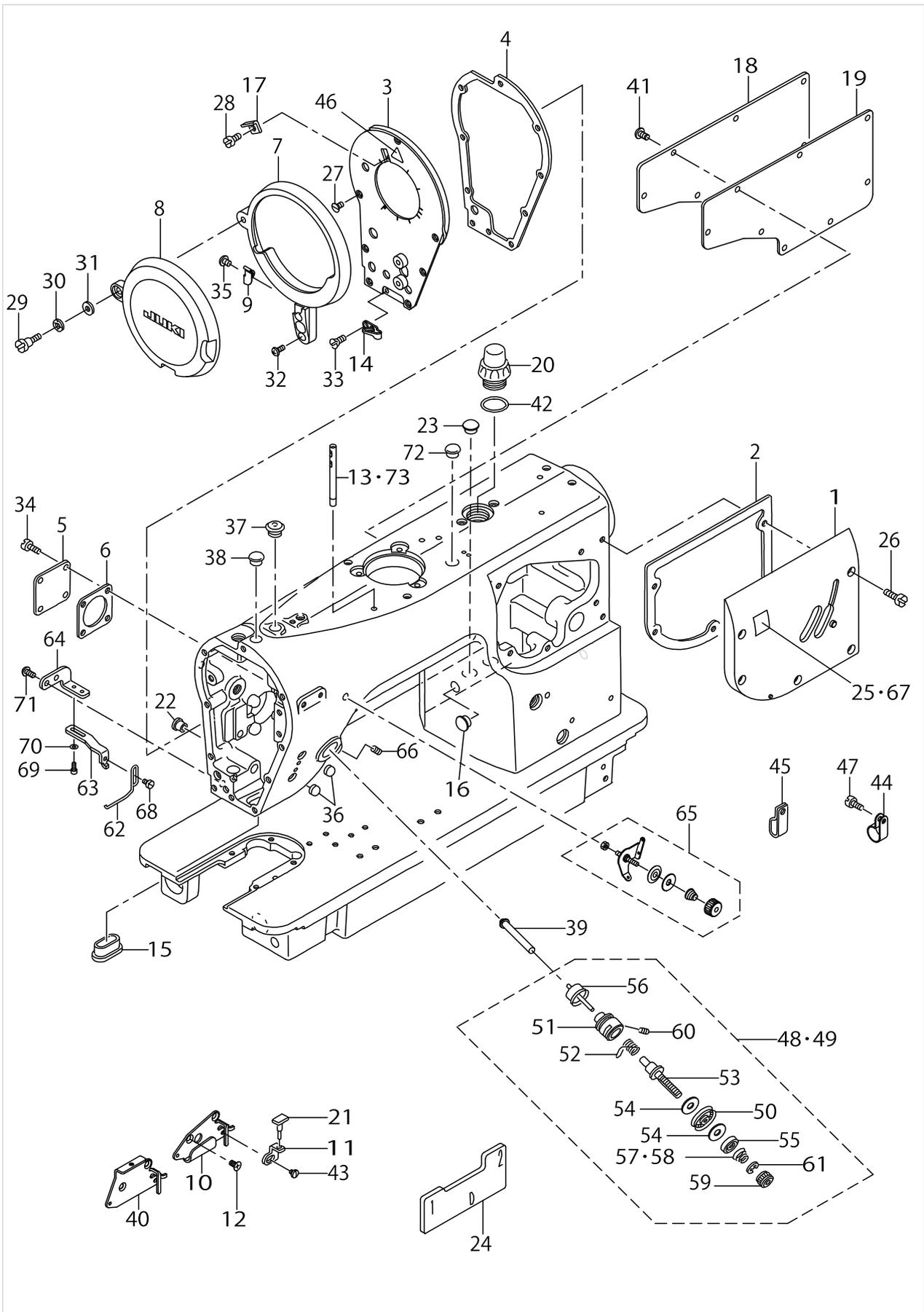
FRAME & MISCELLANEOUS COVER COMPONENTS (1)



FRAME & MISCELLANEOUS COVER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	26304758	ARM SIDE COVER COMPL.				1
2	22501209	GASKET				1
3	23500978	FACE PLATE COMPL.				1
4	22501506	GASKET				1
5	22501605	TENSION RELEASE WINDOW PLATE				1
6	22501704	GASKET				1
7	26305102	BALANCE COVER BASE				1
8	22502108	BALANCE COVER				1
9	26305300	SPRING				1
10	22504104	BALANCE THREAD GUIDE A	VARIOUS NOS.FOR DESTINATIONS			1
11	22502702	SPRING GUARD				1
12	SS1110821TP	SCREW 11/64-40 L=8.3				2
13	22958300	NEEDLE THREAD GUIDE PIN				1
14	26305409	SPRING GUARD				1
15	10000206	ARM OIL SHIELD				1
16	TA1050504R0	RUBBER PLUG				1
17	10001709	TAKE-UP THREAD CUTTER				1
18	22900401	WINDOW PLATE				1
19	40012129	SIDE PLATE PACKING				1
20	22947006	OIL SIGHT WINDOW				1
21	11043601	RUBBER STOPPER				1
22	TA0800504R0	PLUG D=8 L=4.5				1
23	TA1050504R0	RUBBER PLUG				2
24	22536403	TIMMING GAUG D				1
25	23516206	OPERATION SEAL	FOR LZ-2284N(-7), LZ-2284NU(-7),LZ-2284C-7			1
26	SS4121415SP	SCREW 3/16-28 L=14				5
27	SS1110840SP	SCREW 11/64-40 L=8				7
28	SS7080410SP	SCREW 1/8-44 L= 3.8				1
29	SD0640751SP	HINGE SCREW D= 6.35 H= 7.5				1
30	WZ0641510KP	WAVED WASHER 6.4X11X0.3				1
31	WP0651056SD	WASHER 6.5X11X1				1
32	SS4110915SP	SCREW 11/64-40 L=9				2
33	SS2090710SP	SCREW 9/64-40 L=7				1
34	SS4120615SP	SCREW 3/16-28 L=6				4
35	SS4120615SP	SCREW 3/16-28 L=6				1
36	GPR01015000	DRIVING STOPPER RUBBER				2
37	TA1250705R0	RUBBER PLUG				1
38	TA1100604R0	PLUG				1
39	22528616	THREAD RELEASE				1
40	26312504	BALANCE THREAD GUIDE T	VARIOUS NOS.FOR DESTINATIONS			1
41	SS4120915SP	SCREW 3/16-28 L=9				8
42	RO195240100	RUBBER RING				1
43	SS7090410SP	SCREW 9/64-40 L= 3.5				1
44	EA9502B0200	CABLE CLIP C	FOR LZ-228*N-7			1
45	D2112555B00	CORD HOLDER LARGE	FOR LZ-228*N-7			2
46	CM300200001	ATTENTION SEAL				1

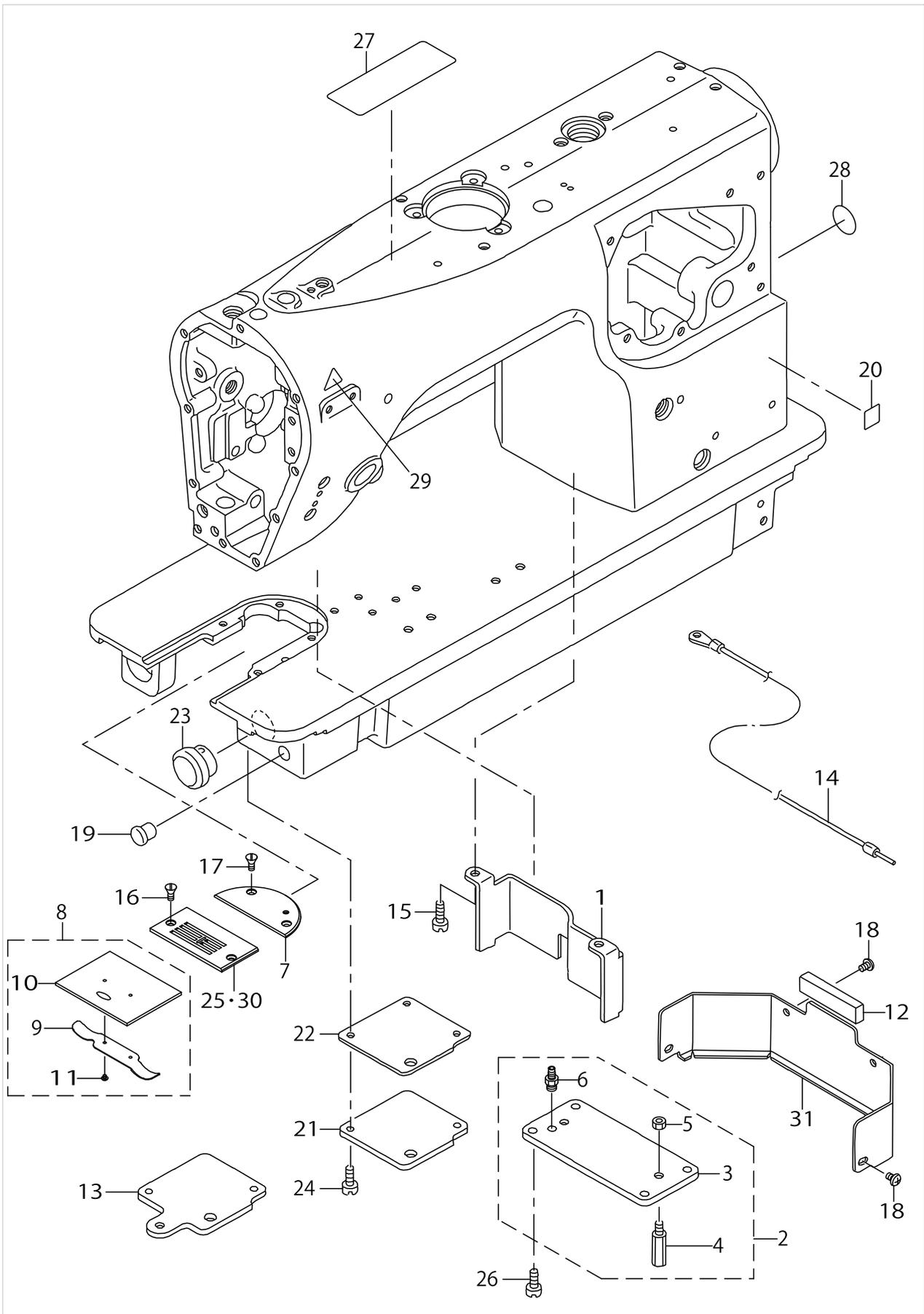
FRAME & MISCELLANEOUS COVER COMPONENTS (1)



FRAME & MISCELLANEOUS COVER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
47	SS4121015SP	SCREW 3/16-28 L=10	FOR LZ-228*N-7			1
48	22528061	THREAD TENSION ASM.	VARIOUS NOS.FOR DESTINATIONS			1
49	22528467	THREAD TENSION ASM.	VARIOUS NOS.FOR DESTINATIONS			1
50	23547557	THREAD TENSION T COMPL.		*		1
51	22528152	THREAD TENSION ROD ASM.		*		1
52	10006104	TAKE-UP SPRING		*		1
53	10005668	THREAD TENSION POST ASM.		*		1
54	22528509	FELT		*		2
55	10006005	TENSION DISC HOLDER		*		1
56	10007854	TENSION RELEASE PIN ASM.		*		1
57	B3129012A00	TENSION SPRING	VARIOUS NOS.FOR DESTINATIONS	*		1
58	B3121352000	TENSION SPRING	VARIOUS NOS.FOR DESTINATIONS	*		1
59	B3116125000	TENSION NUT		*		1
60	SS8090670SP	SCREW 9/64-40 L= 5.5		*		1
61	B3120125000	ROTATING STOPPER		*		1
62	22529002	SUPPORT BALANCE	VARIOUS NOS.FOR DESTINATIONS			1
63	22529101	SUPPORT BALANCE BASE	VARIOUS NOS.FOR DESTINATIONS			1
64	22529200	MOUNTING BASE	VARIOUS NOS.FOR DESTINATIONS			1
65	40050700	PRE-TENSION CONTROLLER ASM.				1
66	SS8110750SP	SCREW 11/64-40 L= 6.5				1
67	22542708	OPERATION SEAL	FOR LZ-2281N			1
68	SS6090540SP	SCREW 9/64-40 L= 5.0	VARIOUS NOS.FOR DESTINATIONS			1
69	SS6580752TP	SCREW 1/8-40 L=7	VARIOUS NOS.FOR DESTINATIONS			2
70	WP03305000E	WASHER 3.3X6X0.5	VARIOUS NOS.FOR DESTINATIONS			2
71	SS4110915SP	SCREW 11/64-40 L=9	VARIOUS NOS.FOR DESTINATIONS			2
72	TA1250705R0	RUBBER PLUG				1
73	22502504	THREAD GUIDE BAR	FOR LZ-228*N-7			1

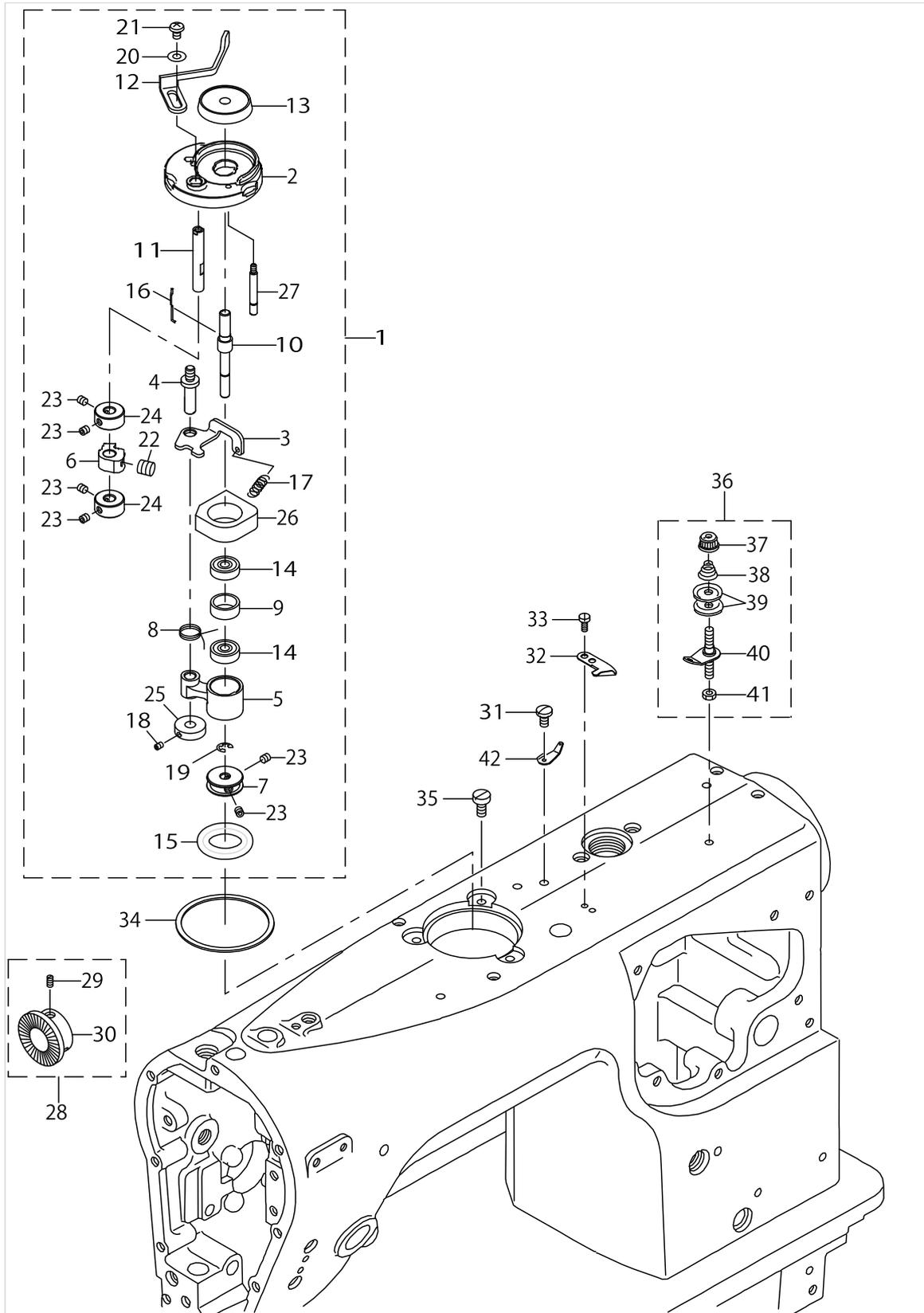
FRAME & MISCELLANEOUS COVER COMPONENTS (2)



FRAME & MISCELLANEOUS COVER COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	26304907	SUPPORT PLATE				1
2	40108981	GEAR BOX COVER ASM.				1
3	40108980	GEAR BOX COVER		*		1
4	40028555	STUD		*		2
5	NM6060001CP	NUT M6		*		2
6	SQ1150451MZ	CONNECTING SCREW		*		1
7	26300103	BED PLATE				1
8	26314757	SLIDE PLATE ASM.				1
9	22901300	SLIDE PLATE SPRING		*		1
10	26314708	SLIDE PLATE		*		1
11	SS6060210SP	SCREW 3/32-56 L= 1.9		*		2
12	10037406	OIL SHIELD RUBBER				1
13	22552400	HELICAL BEVEL GEAR BOX COVER	FOR LZ-228*N-7			1
14	11044054	GROUND WIRE ASM.	FOR LZ-228*N-7			1
15	SS4111015SP	SCREW 11/64-40 L=10				2
16	SS2090810SP	SCREW 9/64-40 L= 7.5				2
17	SS2090810SP	SCREW 9/64-40 L= 7.5				2
18	SS4110615SP	SCREW 11/64-40 L=6				2
19	TA0950806R0	RUBBER PLUG				1
20	CM600100101	WEEE MARK LABEL S	VARIOUS NOS.FOR DESTINATIONS			1
21	10031805	HELICAL BEVEL GEAR BOX COVER				1
22	10031904	GASKET				1
23	10032001	NYLON CAP				1
24	SS4110915SP	SCREW 11/64-40 L=9				3
25	22548010	NEEDLE PLATE	VARIOUS NOS.FOR DESTINATIONS			1
26	SS4110915SP	SCREW 11/64-40 L=9				4
27	CM301300001	SAFETY LABEL				1
28	22901805	GROUND MARK				1
29	CM300200002	CAUTION LABEL(25)				1
30	22548705	NEEDLE PLATE	VARIOUS NOS.FOR DESTINATIONS			1
31	10037307	OIL SHIELD PLATE				1

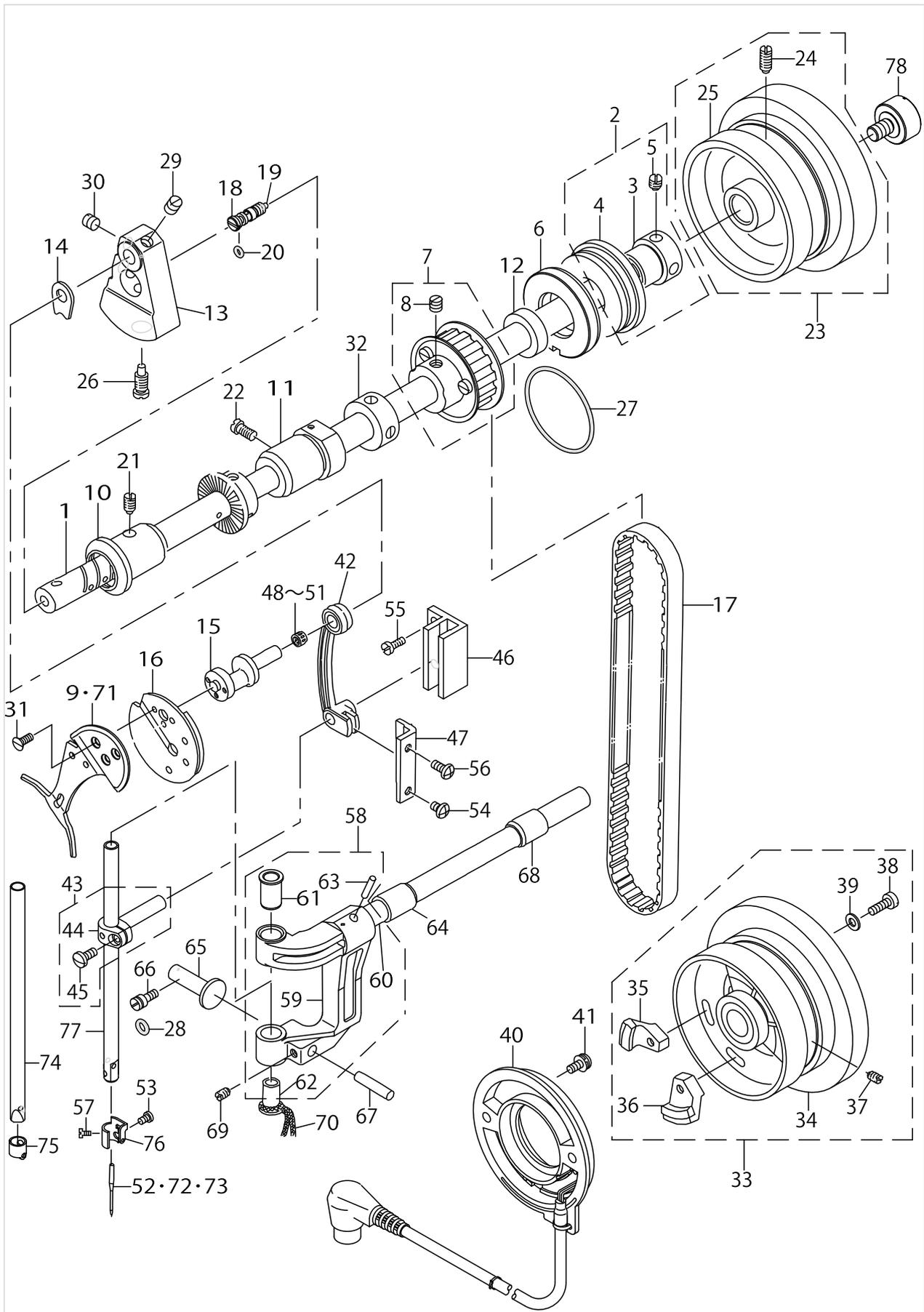
FRAME & MISCELLANEOUS COVER COMPONENTS (3)



FRAME & MISCELLANEOUS COVER COMPONENTS (3)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40034920	BOBBIN WINDER UNIT				1
2	40034904	BTW BASE		*		1
3	40031628	BTW_CAM_PLATE		*		1
4	40032138	BTW_BASE_SHAFT		*		1
5	26260406	BTW_SHAFT_BASE		*		1
6	26260505	BTW_CAM_LEVER		*		1
7	40026730	BTW WHEEL		*		1
8	40031633	BTW_TORSION_SPRING		*		1
9	26260802	BTW_BEARING_SPACER		*		1
10	40031629	BTW_SHAFT		*		1
11	40031630	BTW LEVER SHAFT		*		1
12	40021933	BTW_LEVER		*		1
13	26261206	BTW_SPACER		*		1
14	26261305	BTW_BEARING		*		2
15	A321600100A	RUBBER RING		*		1
16	26261602	BOBBIN_SPRING		*		1
17	26261701	BTW_SPRING		*		1
18	SM8030412TP	SCREW		*		1
19	RE0400000K0	E-RING 4		*		1
20	WP0450826SC	WASHER 4.5X10X0.8		*		1
21	SM5040655SN	SCREW		*		1
22	SM8050502TP	SCREW M5 L=5		*		1
23	SM8040412TP	SET SCREW M4 L=4		*		6
24	40026745	COLLAR		*		2
25	40043720	COLLAR		*		1
26	40034919	BTW PROTECT SPONGE		*		1
27	40031631	BTW_SPRING_SHAFT		*		1
28	22538854	BTW DRIVING WHEEL ASM.				1
29	SS8660610TP	SCREW 1/4-40 L=6		*		2
30	22538805	DRIVING WHEEL		*		1
31	SS7110840SP	SCREW 11/64-40 L=7.8				1
32	10502300	THREAD CUTTER				1
33	SS6090620SP	SCREW 9/64-40 L=6				2
34	22538706	PACKING				1
35	SS6121030SN	SCREW 3/16-28 L=10				3
36	22529481	BOBBIN THREAD TENSION ASM.				1
37	11072402	THREAD TENSION NUT		*		1
38	11093606	THREAD TENSION SPRING		*		1
39	B3214047000	BOBBIN WINDER TENSION DISC		*		2
40	22529473	BOBBIN THREAD TENSION ROD ASM.		*		1
41	NS6110310SP	NUT 11/64-40		*		1
42	D3162555B00	THREAD GUIDE				1

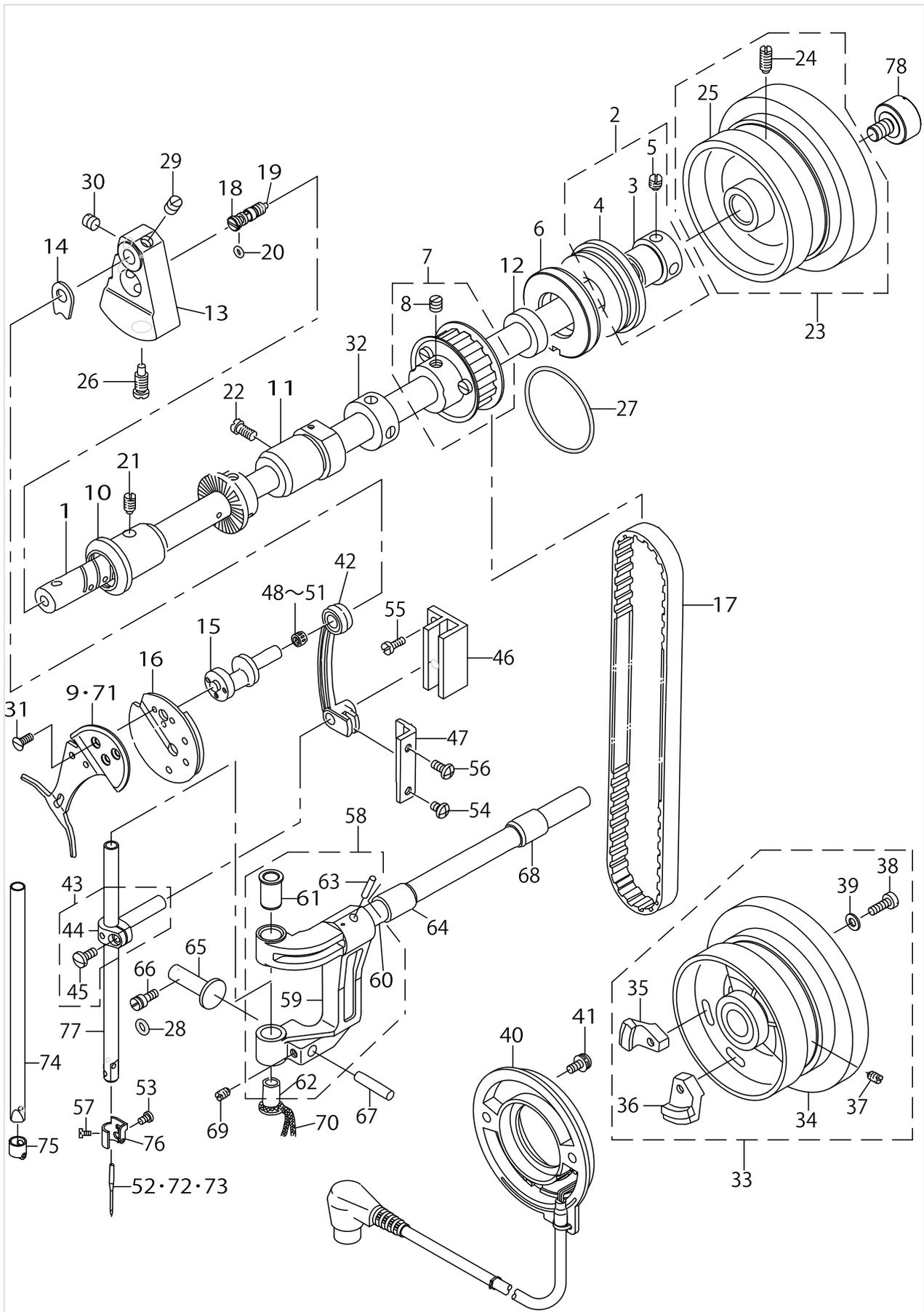
MAIN SHAFT & NEEDLE BAR COMPONENTS



MAIN SHAFT & NEEDLE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40109128	MAIN SHAFT				1
2	22505259	THRUST COLLAR ASM.				1
3	22505200	THRUST COLLAR		*		1
4	SB120000100	BEARING D=20X47		*		1
5	SS8660610TP	SCREW 1/4-40 L=6		*		2
6	26305516	OIL SEAL COLLAR				1
7	40044872	SPROCKET UPPER ASM.				1
8	SS8660610TP	SCREW 1/4-40 L=6		*		2
9	22506109	BALANCE	SPECIAL ORDER PARTS			1
10	40040372	MAIN SHAFT BUSHING				1
11	B1203227000A	MAIN SHAFT BUSHING INTERMEDIATE				1
12	B1208552000A	OIL SEAL				1
13	26300202	COUNTERWEIGHT				1
14	10008506	COUNTERWEIGHT PROTECTING PLATE				1
15	26300301	NEEDLE BAR CRANK				1
16	10008753	TAKE-UP COUNTERWEIGHT ASM.				1
17	22505705	TIMING BELT				1
18	26304402	PIN				1
19	B1810552000	OIL WICK				1
20	RO029180100	RUBBER RING				1
21	SS8151150SP	SCREW 15/64-28 L=10.5				1
22	SS7151120SP	SCREW 15/64-28 L=11				1
23	40101683	HAND_WHEEL_ASM.				1
24	SS8151550SP	SCREW 15/64-28 L=15		*		2
25	40101350	HAND WHEEL		*		1
26	SS7681650TP	SCREW 9/32-28 L=16				1
27	RO437200200	RUBBER RING				1
28	RO048190100	RUBBER RING				1
29	SS8660610TP	SCREW 1/4-40 L=6				2
30	SS8660610TP	SCREW 1/4-40 L=6				2
31	SS1090930SP	SCREW 9/64-40 L=8.6				3
32	22904155	MAIN SHAFT THRUST COLLAR ASM.				1
33	40108949	HAND WHEEL ASM.	FOR LZ-228*N-7			1
34	40108948	HAND WHEEL COMPL.	FOR LZ-228*N-7	*		1
35	22937254	MAGNET FITTING BASE B ASM.	FOR LZ-228*N-7	*		1
36	22937155	MAGNET FITTING BASE A ASM.	FOR LZ-228*N-7	*		1
37	SS8151550SP	SCREW 15/64-28 L=15	FOR LZ-228*N-7	*		2
38	SS6111210SP	SCREW 11/64-40 L=12	FOR LZ-228*N-7	*		2
39	WP0450801SD	WASHER 4.5X10X0.8	FOR LZ-228*N-7	*		2
40	22937965	DYNAMO STATOR	FOR LZ-228*N-7			1
41	SL4051001MZ	SCREW M5 L=9.6	FOR LZ-228*N-7			2
42	40082351	NEEDLE BAR CRANK ROD ASM.				1
43	40070532	NEEDLE_BAR_CONNECTION_ASM.				1
44	40056873	NEEDLE BAR CONNECTION		*		1
45	SS7090910TP	SCREW 9/64-40 L= 8.5		*		1
46	22508006	NEEDLE BAR CONNECTION GUIDE				1
47	26300400	CRANK ROD GUIDE				1

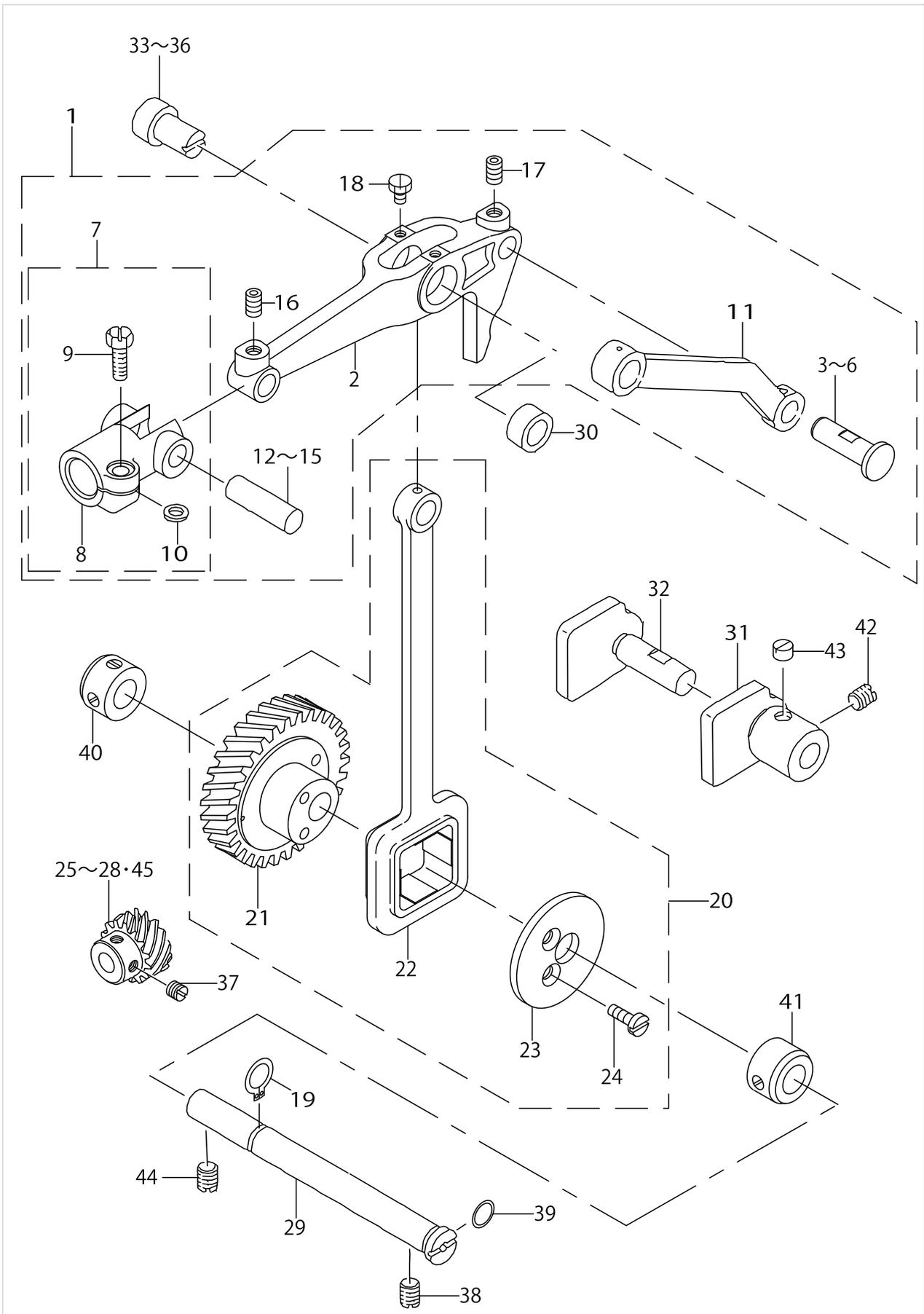
MAIN SHAFT & NEEDLE BAR COMPONENTS



MAIN SHAFT & NEEDLE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B1905541A00	NEEDLE BEARING	SELECTIVE PARTS			1
49	B1905541B00	NEEDLE BEARING	SELECTIVE PARTS			1
50	B1905541C00	NEEDLE BEARING	SELECTIVE PARTS			1
51	B1905541D00	NEEDLE BEARING	SELECTIVE PARTS			1
52	MC192300750	NEEDLE 438 #75	VARIOUS NOS.FOR DESTINATIONS			1
53	SS7080520SP	SCREW 1/8-44 L=4.9				1
54	SS4110615SP	SCREW 11/64-40 L=6				1
55	SS4110915SP	SCREW 11/64-40 L=9				2
56	SS4110915SP	SCREW 11/64-40 L=9				1
57	SS7060310SP	SCREW 3/32-56 L=3	VARIOUS NOS.FOR DESTINATIONS			1
58	26300962	NEEDLE BAR YOKE ASM.				1
59	26300913	NEEDLE BAR YOKE		*		1
60	22509202	SHAFT		*		1
61	10013019	NEEDLE BAR BUSHING UPPER D=7.24		*		1
62	10013118	NEEDLE BAR BUSHING LOWER D=7.24		*		1
63	PS0400252KP	SPRING PIN		*		1
64	22913008	FEED ROCKER SHAFT BUSHING				1
65	26305904	NEEDLE BAR YOKE PRESSER				1
66	26306001	SCREW				1
67	10013407	GUIDE PIN				1
68	26301408	SHAFT BUSHING REAR				1
69	SS8120740SP	SCREW 3/16-28 L=7				1
70	CQ202000000	OIL WICK				0.1
71	22506208	BALANCE V				1
72	MC2005F0700	NEEDLE 134SUK 70	VARIOUS NOS.FOR DESTINATIONS			1
73	MDP500B1000	NEEDLE DPX5 #10	VARIOUS NOS.FOR DESTINATIONS			1
74	22507818	NEEDLE ROD	VARIOUS NOS.FOR DESTINATIONS			1
75	22507701	NEEDLE ROD THREAD RACK R	VARIOUS NOS.FOR DESTINATIONS			1
76	22507404	THREAD RACK	VARIOUS NOS.FOR DESTINATIONS			1
77	40015494	NEEDLE BAR				1
78	40109125	STATOR ADAPTER	SPECIAL ORDER PARTS			1

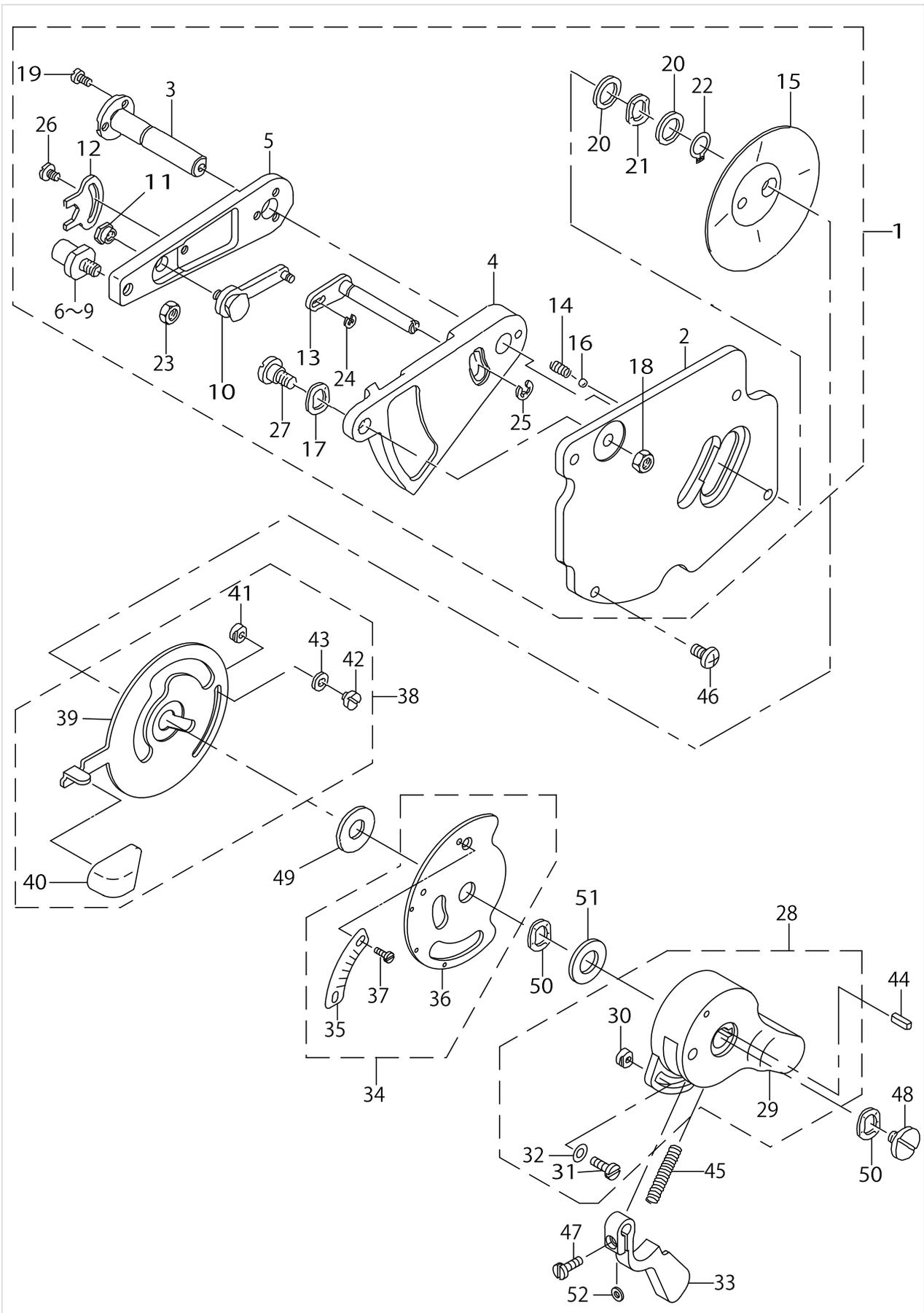
NEEDLE VIBRATOR & ADJUSTMENT COMPONENTS (1)



NEEDLE VIBRATOR & ADJUSTMENT COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22509756	DRIVE LINK ASM.				1
2	40065490	DRIVE LINK		*		1
3	26307405	LINK	SELECTIVE PARTS	*		1
4	26307504	SHAFT	SELECTIVE PARTS	*		1
5	26307603	SHAFT	SELECTIVE PARTS	*		1
6	26307702	SHAFT	SELECTIVE PARTS	*		1
7	40056375	SHAFT CONNECTION ASM.		*		1
8	40056376	SHAFT CONNECTION		*		1
9	SS7121410TP	SCREW 3/16-28 L=14		*		1
10	WP0510516SD	WASHER 5.1X7.5X0.5		*		1
11	26302307	LINK		*		1
12	10012904	PIN D	SELECTIVE PARTS	*		1
13	10012607	PIN A	SELECTIVE PARTS	*		1
14	10012706	PIN B	SELECTIVE PARTS	*		1
15	10012805	PIN C	SELECTIVE PARTS	*		1
16	SM8050812TP	SCREW M5X8		*		1
17	SM8050812TP	SCREW M5X8		*		1
18	SS9090610TP	SCREW 9/64-40 L=5.5		*		2
19	RC0100001KP	SNAP RING M10				1
20	22510051	NEEDLE VIBRATING CAM ASM.				1
21	22510002	NEEDLE VIBRATING CAM		*		1
22	22510101	NEEDLE VIBRATING ROD		*		1
23	22510200	CAM COVER		*		1
24	SS2110920TP	SCREW 11/64-40 L=8.5		*		2
25	10011005	SCREW GEAR A	SELECTIVE PARTS			1
26	10011104	SCREW GEAR B	SELECTIVE PARTS			1
27	10011203	SCREW GEAR C	SELECTIVE PARTS			1
28	10011302	SCREW GEAR D	SELECTIVE PARTS			1
29	26300608	NEEDLE VIBRATING CAM SHAFT				1
30	10012201	BUSHING				1
31	10012417	DRIVE LINK GUIDE A				1
32	10012516	DRIVE LINK GUIDE B				1
33	26301002	PIN A	SELECTIVE PARTS			1
34	26301101	PIN B	SELECTIVE PARTS			1
35	26301200	PIN B	SELECTIVE PARTS			1
36	26301309	PIN D	SELECTIVE PARTS			1
37	SS8660610TP	SCREW 1/4-40 L=6				2
38	SS8660970TP	SCREW 1/4-40 L= 8.5				1
39	RO069180100	RUBBER RING				1
40	CS1031210SH	THRUST COLLAR ASM. D=10.32 W=12				1
41	CS103121BSH	THRUST COLLAR ASM. D=10.32 W=12				1
42	SS8150710SP	SCREW 15/64-28 L=7				1
43	SS8660410SP	SCREW 1/4-40 L= 4.2				1
44	SS8660810TP	SCREW 1/4-40 L=8				1
45	10014009	SCREW GEAR E	SELECTIVE PARTS			1

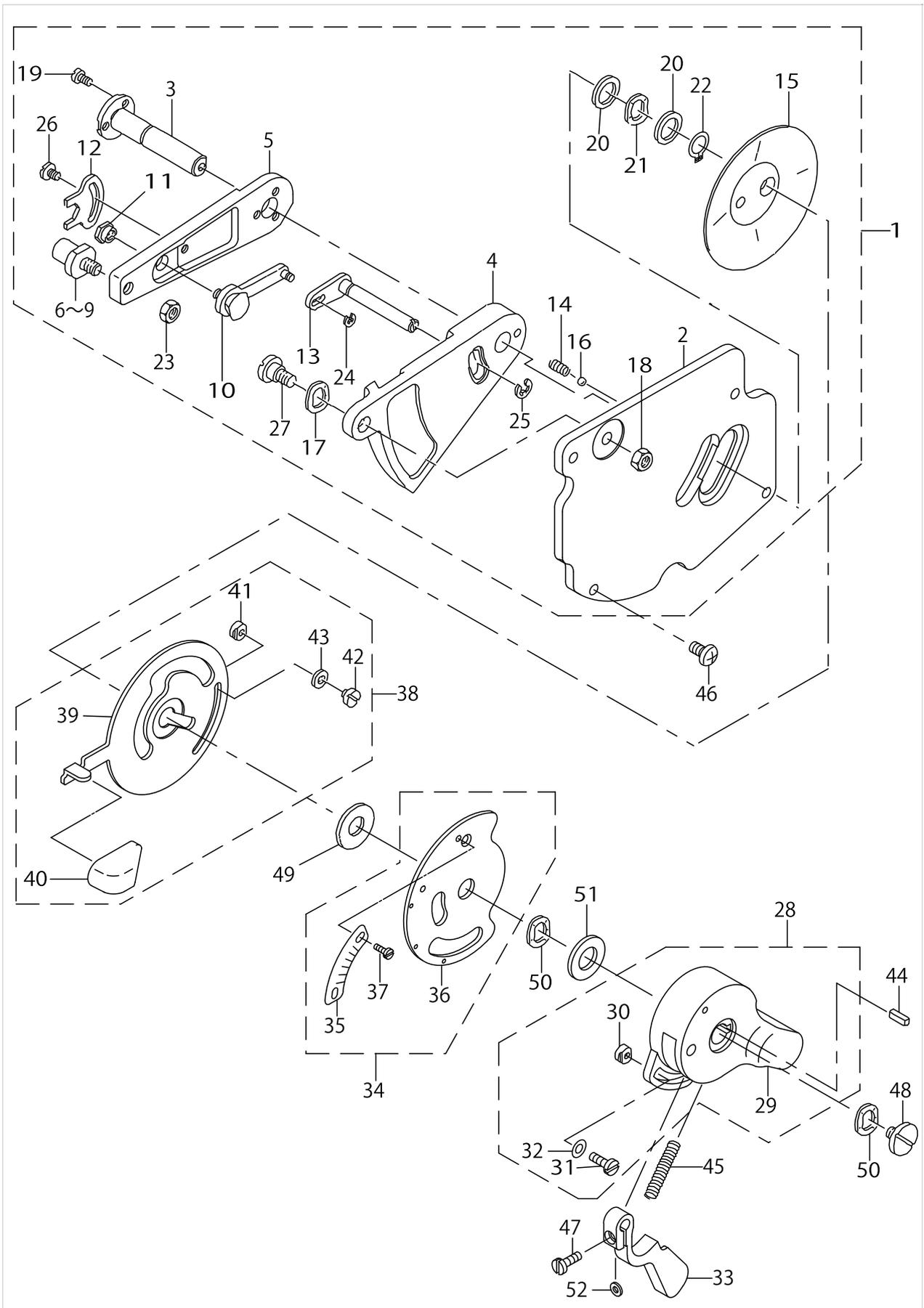
NEEDLE VIBRATOR & ADJUSTMENT COMPONENTS (2)



NEEDLE VIBRATOR & ADJUSTMENT COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22512057	BASE ASM.				1
2	26306506	BASE MOUNTING PLATE		*		1
3	26307306	SHAFT		*		1
4	26302703	NEEDLE POSITION ADJUSTING BASE		*		1
5	26301507	ARM		*		1
6	10016517	SHAFT	SELECTIVE PARTS	*		1
7	10016210	SHAFT	SELECTIVE PARTS	*		1
8	10016319	SHAFT	SELECTIVE PARTS	*		1
9	10016418	SHAFT	SELECTIVE PARTS	*		1
10	10017168	STOPPER ASM.		*		1
11	10018000	NUT		*		1
12	10018109	NUT STOPPER		*		1
13	10015360	LEVER ASM.		*		1
14	10017408	SPRING		*		1
15	10017606	OIL SHIELD		*		1
16	B2608761000	HAND STOP CRANK SHAFT BALL		*		1
17	WZ0850302K0	WAVED WASHER 8.5X12.5X0.3		*		3
18	NS6150310SP	NUT 15/64-28		*		1
19	SS6090620SP	SCREW 9/64-40 L=6		*		3
20	WP1020616SD	WASHER		*		2
21	WZ1052010KP	WAVED WASHER		*		1
22	RC0100001KP	SNAP RING M10		*		1
23	NS6150310SP	NUT 15/64-28		*		1
24	RE0200000K0	E-RING		*		1
25	RE0400000K0	E-RING 4		*		1
26	SS6090520SP	SCREW 9/64-40 L= 5.0		*		1
27	SD0800402TP	HINGE SCREW D= 8 H= 4		*		1
28	22512156	KNOB ASM.				1
29	22512107	KNOB		*		1
30	10015907	LEVER STOPPER		*		2
31	SS7090610SP	SCREW 9/64-40 L=6		*		2
32	WP0371016SD	WASHER 3.7X8X1		*		2
33	26306803	LEVER				1
34	22512362	SCALE PLATE ASM.				1
35	22512313	SCALE PLATE		*		1
36	26306951	SCALE MOUNTING BASE COMPL.		*		1
37	SS6080320SP	SCREW 1/8-44 L= 2.5		*		2
38	26307157	LEVER ASM.				1
39	26307108	LEVER		*		1
40	26307207	KNOB		*		1
41	26306704	LEVER STOPPER		*		2
42	SS7090410SP	SCREW 9/64-40 L= 3.5		*		2
43	WP0371016SD	WASHER 3.7X8X1		*		2
44	10015105	KEY				1
45	10017705	SPRING				1
46	SS4120915SP	SCREW 3/16-28 L=9				4
47	SS7090910TP	SCREW 9/64-40 L= 8.5				1

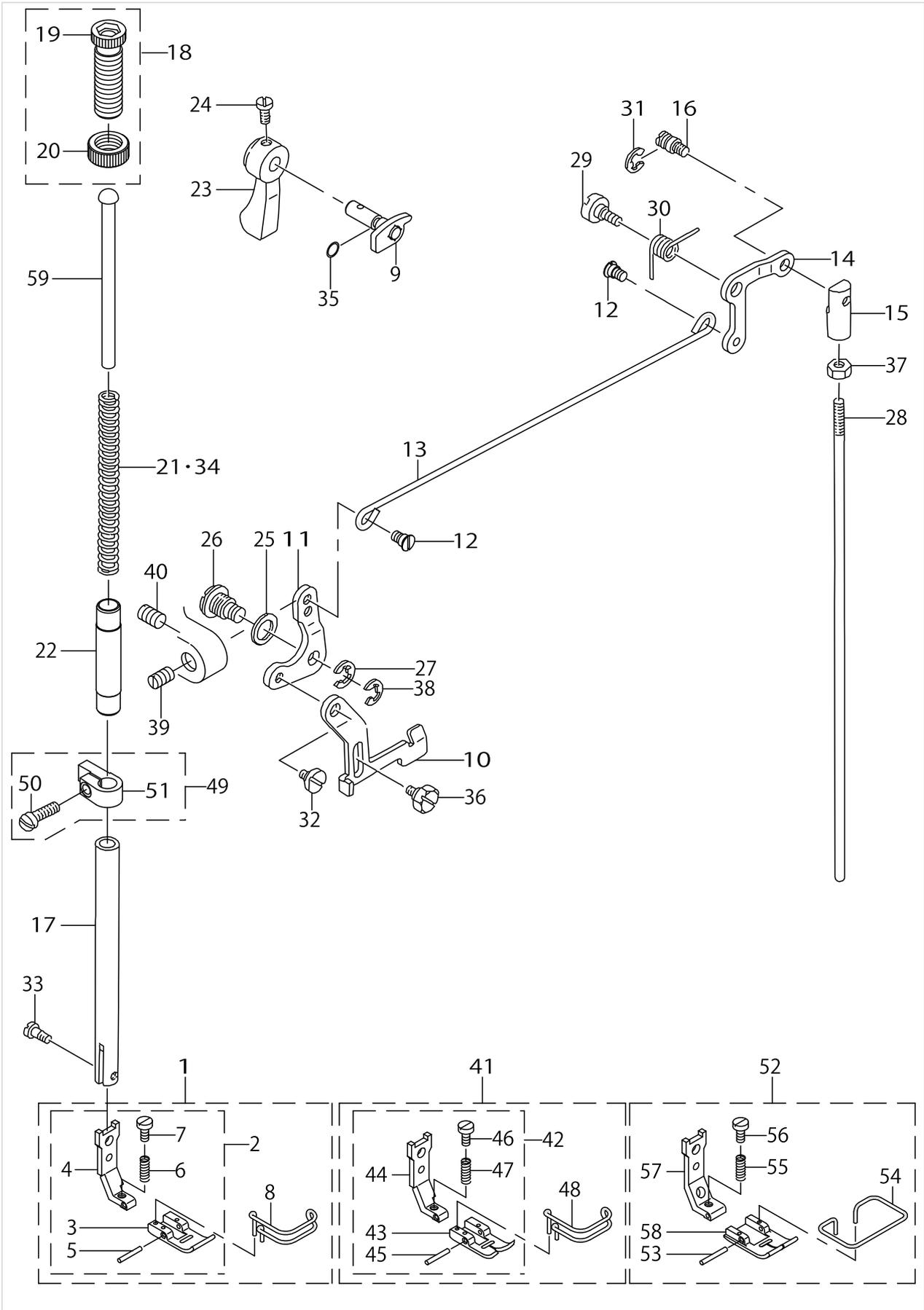
NEEDLE VIBRATOR & ADJUSTMENT COMPONENTS (2)



NEEDLE VIBRATOR & ADJUSTMENT COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS7620750SP	SCREW 3/16-32 L= 6.5				1
49	WP1021016SD	WASHER				1
50	WZ1052010KP	WAVED WASHER				2
51	WP1020616SD	WASHER				1
52	WP0371036SD	WASHER 3.7X6X1				1

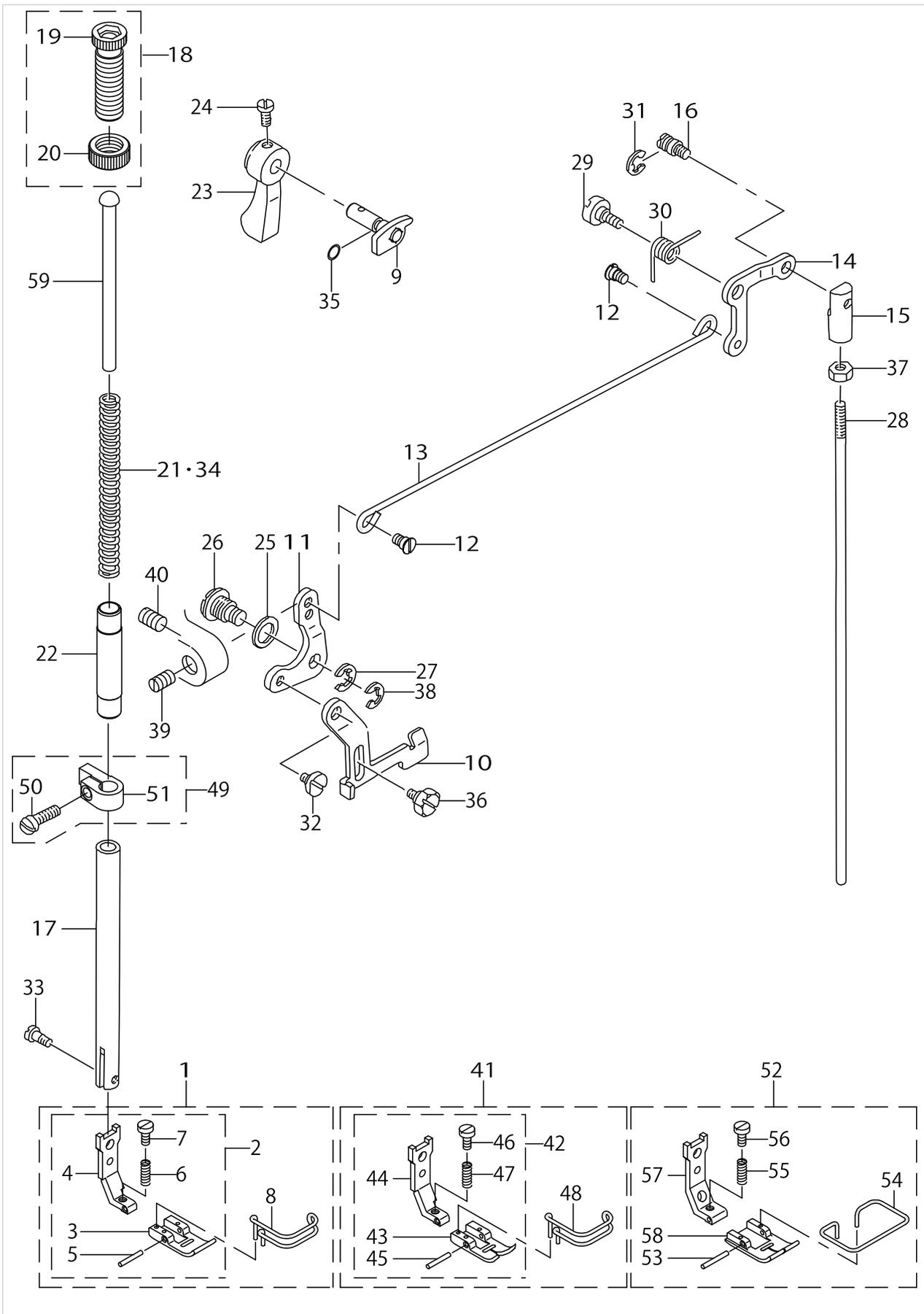
PRESSER BAR & FEED REGULATOR COMPONENTS



PRESSER BAR & FEED REGULATOR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty	
1	22547970	PRESSER FOOT ASM.	VARIOUS NOS.FOR DESTINATIONS			1	
2	22547954	PRESSER FOOT ASM.		*		1	
3	22547913	PRESSER FOOT (LOWER)		*		1	
4	22546816	PRESSER FOOT (UPPER)		*		1	
5	22547806	PRESSER PIN		*		1	
6	B1525582000	SPRING		*		1	
7	SS6090810SP	SCREW 9/64-40 L= 7.5		*		1	
8	10021202	FINGER COVER		*		1	
9	26307850	HAND LIFTER CAM COMPL.				1	
10	26308007	LIFTING LEVER				1	
11	B1516552000	LIFTING LEVER LINK				1	
12	22908909	HINGE SCREW				2	
13	22908305	LIFTING LEVER CONNECTING ROD				1	
14	B3414555000	LIFTING LEVER LINK ARM				1	
15	B3416555000	SWIVEL				1	
16	B3416552000	CONNECTING ROD HINGE SCREW				1	
17	10022010	PRESSER BAR				1	
18	22907554	PRESSER SPRING REG NUT ASM.				1	
19	22907505	PRESSER SPRING REGULATOR		*		1	
20	22907604	PRESSER SPRING REGULATOR NUT		*		1	
21	22907406	PRESSER SPRING		VARIOUS NOS.FOR DESTINATIONS			1
22	22907109	PRESSER BAR BUSHING LOWER				1	
23	22907802	HAND LIFTER				1	
24	B1521555000	SCREW				1	
25	B3431581000	LIFTING LEVER GASKET				1	
26	B1517552000	HINGE PIN				1	
27	B1523226000	SNAP RING				1	
28	10022606	CONNECTING ROD VERTICAL				1	
29	GAK33041000	KNEE LIFTING LINK STEP-SCREW				1	
30	GAK33042000	KNEE LIFTING LINK SPRING				1	
31	RE0500000K0	E-RING				1	
32	SD0630301SP	HINGE SCREW D=6.35 H=3				1	
33	SS7090910TP	SCREW 9/64-40 L= 8.5				1	
34	B1505227T00A	PRESSER SPRING T	VARIOUS NOS.FOR DESTINATIONS				1
35	RO037180100	RUBBER RING				1	
36	SD0630275SP	HINGE SCREW D= 6.35 H= 2.7				1	
37	NS6620310SP	NUT 3/16-32				1	
38	RE0600000K0	E-RING 6				1	
39	SS8151720SP	SCREW				1	
40	SS8150510TP	SCREW 15/64-28 L= 4.7				1	
41	22548671	PRESSER FOOT ASM.		VARIOUS NOS.FOR DESTINATIONS			1
42	22548655	PRESSER FOOT ASM.			*		1
43	22548614	PRESSER FOOT (LOWER)			*		1
44	22546816	PRESSER FOOT (UPPER)	*			1	
45	22547806	PRESSER PIN	*			1	

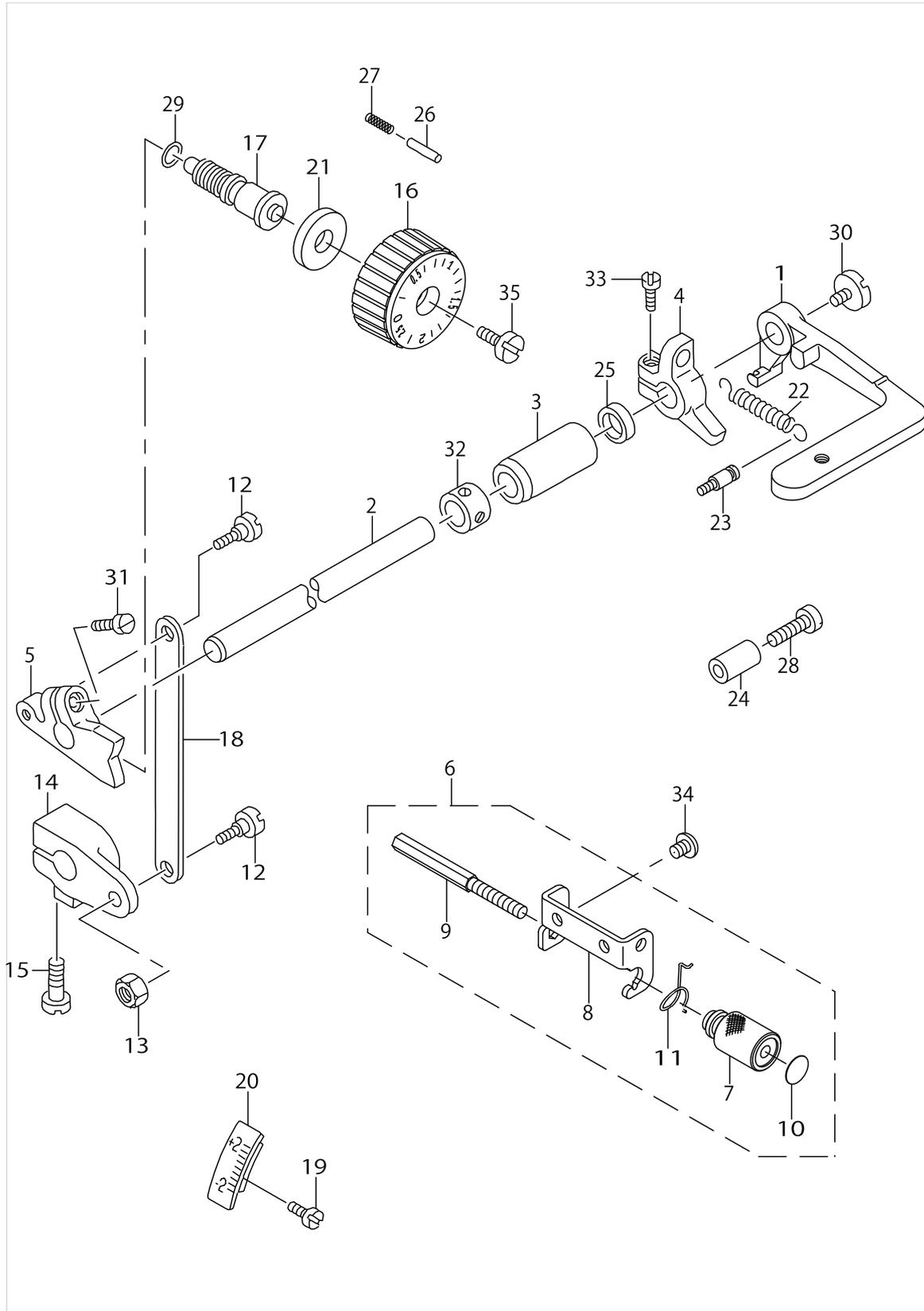
PRESSER BAR & FEED REGULATOR COMPONENTS



PRESSER BAR & FEED REGULATOR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
46	SS6090810SP	SCREW 9/64-40 L= 7.5		*		1
47	B1525582000	SPRING		*		1
48	10021202	FINGER COVER		*		1
49	40070531	PRESSER_BAR_CONNECTION_ASM.				1
50	SS7111110TP	SCREW 11/64-40 L=10.5		*		1
51	26302901	PRESSER BAR GUIDE BRACKET		*		1
52	22548960	PRESSER ASM.	VARIOUS NOS.FOR DESTINATIONS			1
53	10021103	PRESSER PIN		*		1
54	22545404	SAFETY COVER		*		1
55	B1525582000	SPRING		*		1
56	SS6090810SP	SCREW 9/64-40 L= 7.5		*		1
57	22545206	PRESSER FOOT (UPPER)		*		1
58	22548903	PRESSER FOOT (LOWER)		*		1
59	22907703	PRESSER GUIDE BAR				1

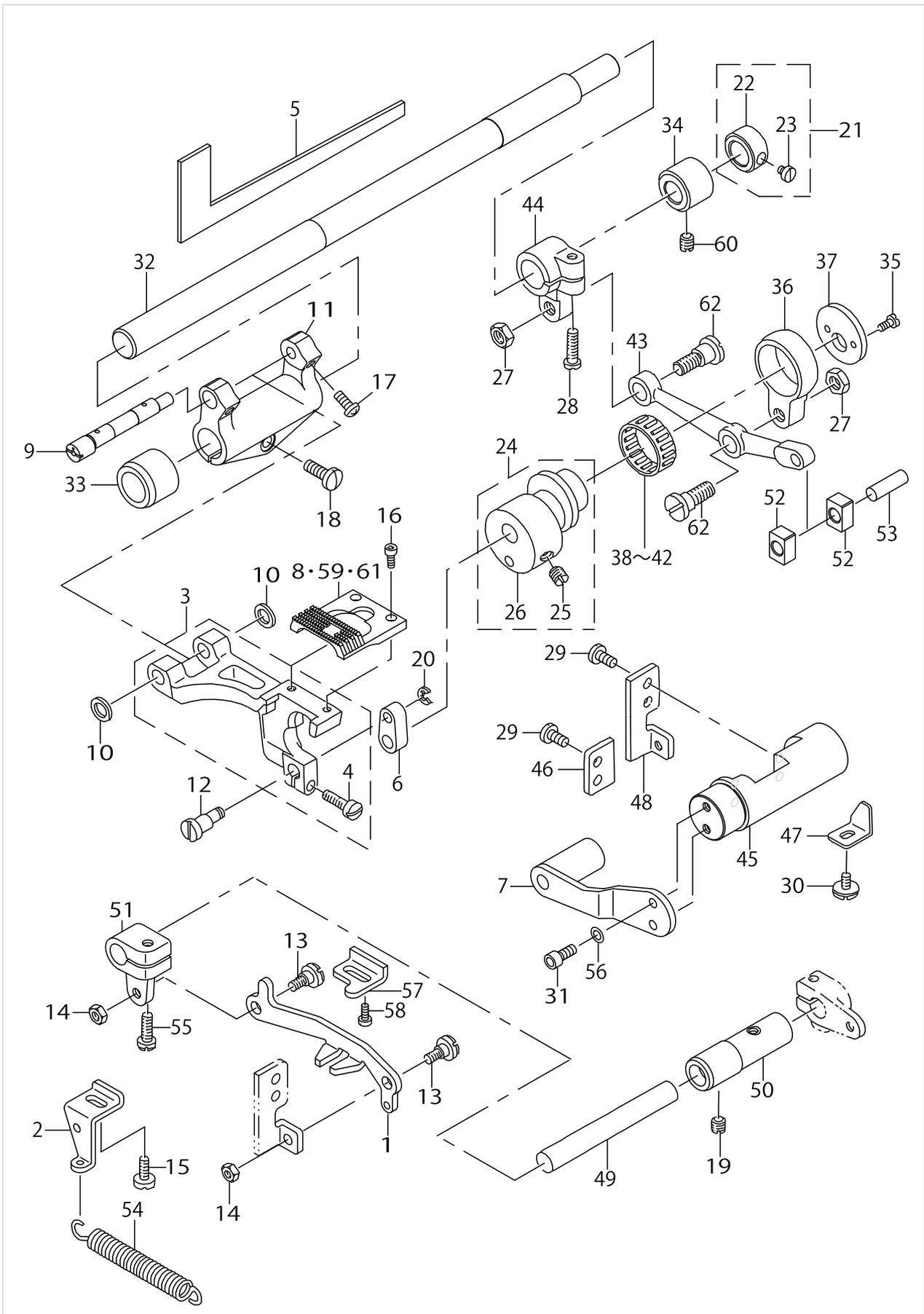
FEED MECHANISM & CONDENSE COMPONENTS



FEED MECHANISM & CONDENSE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40056754	LEVER				1
2	26312405	FEED REGULATOR SHAFT				1
3	26308205	BUSHING				1
4	26308353	CONDENSE STOPPER ARM ASM.				1
5	26308403	FEED DRIVING ADJUSTER				1
6	40057195	CONDENSE KNOB ASM.				1
7	40057197	CONDENS KNOB		*		1
8	40057196	ADJUSTING SCREW BASE		*		1
9	40057199	ADJUSTING SCREW		*		1
10	26309005	STOPPER DIAL PLATE		*		1
11	40057198	KNOB GUIDE		*		1
12	SD0600321SP	HINGE SCREW D=6 H=3.2				2
13	NS6120310SP	NUT 3/16-28				1
14	26303602	FEED VARIABLE ARM B				1
15	SS6121610TP	SCREW 3/16-28 L=15.5				1
16	26302000	FEED DIAL				1
17	22519201	ADJUSTING SCREW				1
18	22519300	FEED REVERSAL LINK				1
19	SS4120615SP	SCREW 3/16-28 L=6				2
20	22519805	SCALE PLATE				1
21	D2468555B00	RUBBER PLUNGER	FOR LZ-228*N-7			1
22	D2515232D00	TORSION SPRING				1
23	26226407	TENSION SPRING HOOK				1
24	22952501	BACK LEVER STOPPER				1
25	B2508704000	OIL SEAL				1
26	22912000	FEED REGULATOR PIN				1
27	22912109	FEED REGULATOR PIN SPRING				1
28	SS6121840SP	SCREW 3/16-28 L=18				1
29	RO074240100	RUBBER RING				1
30	SS7620750SP	SCREW 3/16-32 L= 6.5				1
31	SS7121410TP	SCREW 3/16-28 L=14				1
32	CS1031210SH	THRUST COLLAR ASM. D=10.32 W=12				1
33	SS7121410TP	SCREW 3/16-28 L=14				1
34	SS4120615SP	SCREW 3/16-28 L=6				2
35	SS6121860SP	SCREW 3/16-28 L=18				1

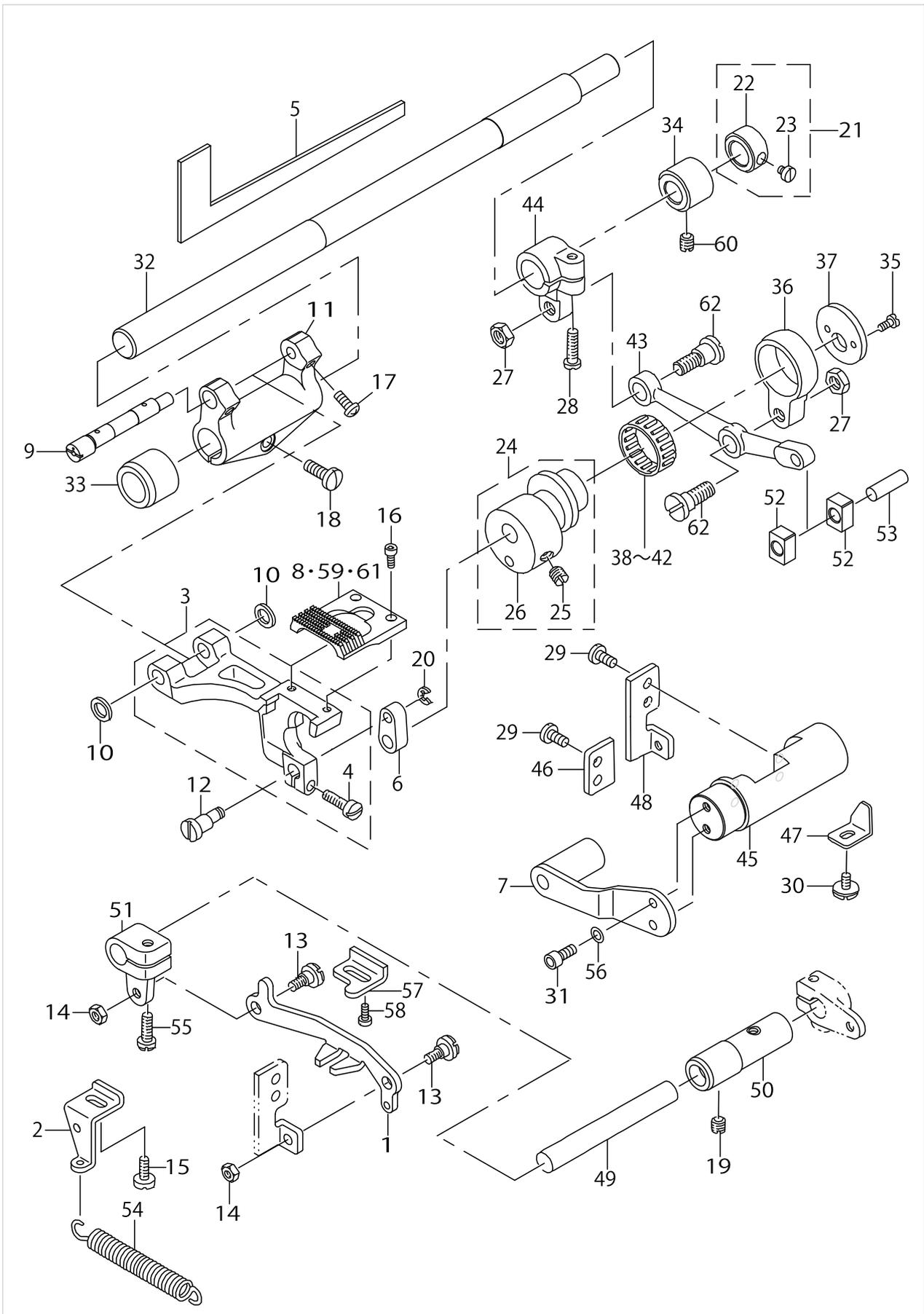
FEED MECHANISM COMPONENTS



FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	26309104	FEED REVERSAL LINK B				1
2	22519607	TENSION SPRING RACK				1
3	40031418	FEED BASE ASM.				1
4	SS7121410TP	SCREW 3/16-28 L=14		*		1
5	22519904	FELT				1
6	22520001	LINK				1
7	26309351	BALANCE WEIGHT COMPL.				1
8	22548119	FEED DOG	VARIOUS NOS.FOR DESTINATIONS			1
9	40035702	FEED BASE SHAFT				1
10	10026201	SPACER				2
11	40055832	FEED ROCER				1
12	26303107	LINK SHAFT				1
13	SD0600321SP	HINGE SCREW D=6 H=3.2				2
14	NS6120310SP	NUT 3/16-28				2
15	SS6111140SP	SCREW 11/64-40 L=11				1
16	SS6580752TP	SCREW 1/8-40 L=7				2
17	SS4120915SP	SCREW 3/16-28 L=9				2
18	SS7121410TP	SCREW 3/16-28 L=14				1
19	SS8150510TP	SCREW 15/64-28 L= 4.7				1
20	RE0300000K0	E-RING 3				1
21	CS1111010SH	THRUST COLLAR ASM. D=11.11 W=10				1
22	CS1111019SH	THRUST COLLAR D=11.11 W=10		*		1
23	SS6660710TP	SCREW 1/4-40 L=7		*		1
24	10026763	ECCENTRIC CAM ASM.				1
25	SS8660810TP	SCREW 1/4-40 L=8		*		2
26	10026706	ECCENTRIC CAM		*		1
27	NS6680410SP	NUT 9/32-28				2
28	SS6121610TP	SCREW 3/16-28 L=15.5				1
29	SS7110910TP	SCREW 11/64-40 L= 8.5				4
30	SS5110710SP	SCREW 11/64-40 L=7				1
31	SS6111052TP	SCREW				2
32	26314906	FEED ROCKER SHAFT				1
33	B1604141H00	BUSHING FRONT				1
34	26314500	FEED ROCKER SHAFT BUSHING FRONT				1
35	SS4080620TP	SCREW 1/8-44 L=6				2
36	26300509	ROD				1
37	10026904	SIDE DISC PLATE				1
38	B1609804A00	BUSHING	SELECTIVE PARTS			1
39	B1609804B00	NEEDLE BEARING	SELECTIVE PARTS			1
40	B1609804C00	BEARING	SELECTIVE PARTS			1
41	B1609804D00	BEARING	SELECTIVE PARTS			1
42	B1609804E00	BEARING	SELECTIVE PARTS			1
43	26303206	CONNECTING ROD				1
44	10027100	FEED ROCKER SHAFT CRANK				1
45	40010319	FEED ADJUSTING				1
46	26303404	PLATE A				1

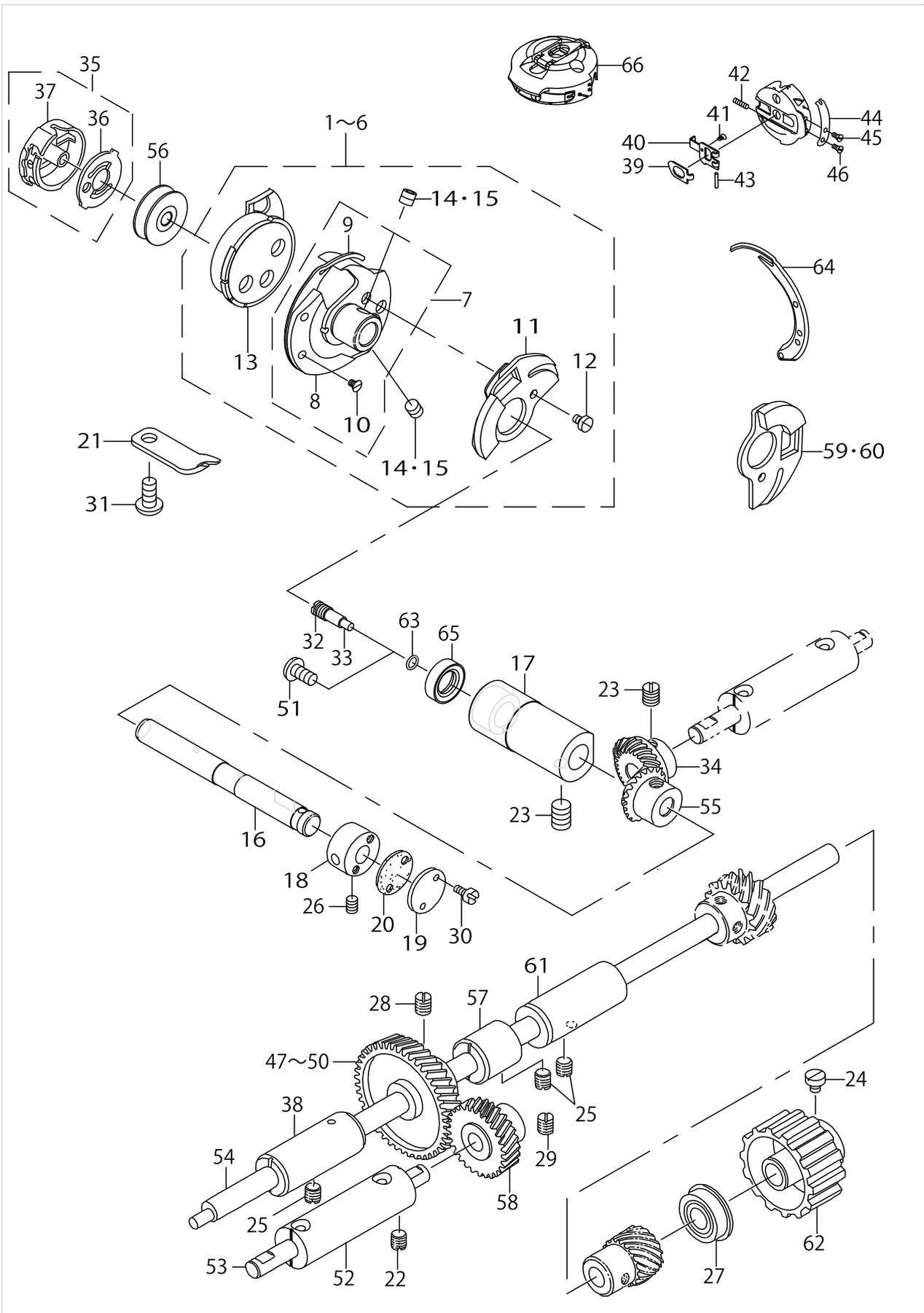
FEED MECHANISM COMPONENTS



FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
47	10027506	STOPPER PLATE				1
48	10027407	PLATE B				1
49	26303503	FEED VARIABLE SHAFT				1
50	40043912	BUSHING				1
51	26303701	FEED VARIABLE ARM C				1
52	40050457	FEED DRIVING ROCKER BLOCK				2
53	40032271	FEED DRIVING ROCKER BLOCK PIN				1
54	B1646555000	TENSION SPRING				1
55	SS7121410TP	SCREW 3/16-28 L=14				1
56	WP0450846SP	WASHER				2
57	10029304	REVERSE FEED LIMITER				1
58	SS6111140SP	SCREW 11/64-40 L=11				1
59	22545107	FEED DOG	VARIOUS NOS.FOR DESTINATIONS			1
60	SS8150710SP	SCREW 15/64-28 L=7				2
61	22548804	FEED DOG	VARIOUS NOS.FOR DESTINATIONS			1
62	SD0900701TP	HINGE SCREW D=9 H=7				2

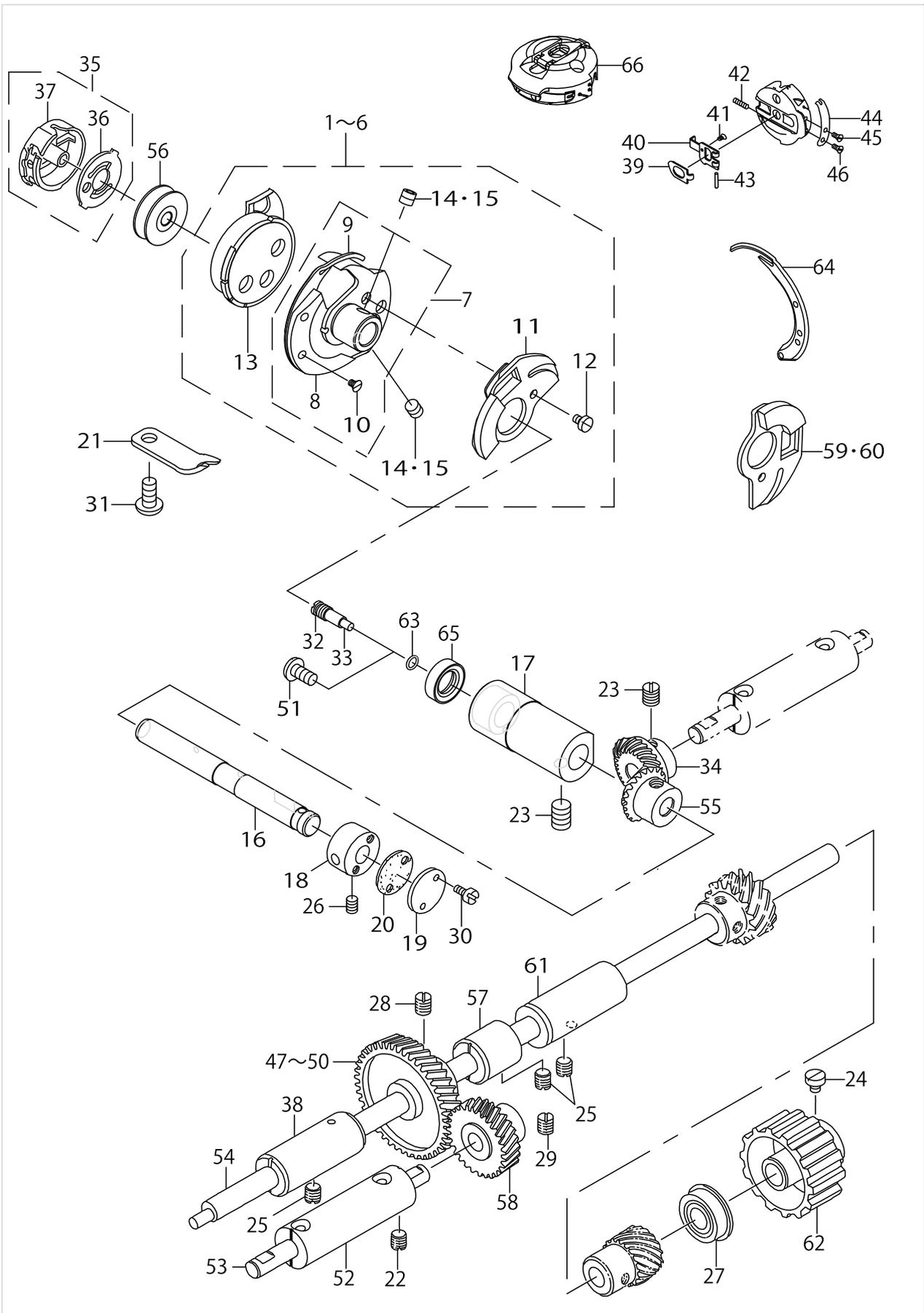
HOOK DRIVING SHAFT & HOOK COMPONENTS



HOOK DRIVING SHAFT & HOOK COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22525059	HOOK COMPL. RIGHT	SPECIAL ORDER PARTS			1
2	22525877	HOOK COMPL. V				1
3	22526677	HOOK COMPL. V (PLASTIC HOOK)	SPECIAL ORDER PARTS			1
4	22526578	HOOK COMPL. V (HARD POINT)	SPECIAL ORDER PARTS			1
5	22525257	HOOK COMBINATION (HARD POINT)	SPECIAL ORDER PARTS			1
6	22525752	HOOK ASM. (PLASTIC)	SPECIAL ORDER PARTS			1
7	22525968	ROTATING HOOK V ASM.	SPECIAL ORDER PARTS	*		1
8	22525919	OUTER HOOK V	SPECIAL ORDER PARTS	*		1
9	23503501	INNER HOOK PRESSER V-S	SPECIAL ORDER PARTS	*		1
10	10033009	HOOK GIB SCREW	SPECIAL ORDER PARTS	*		2
11	22526206	REVERSE PLATE V	SPECIAL ORDER PARTS	*		1
12	10033108	HOOK COUNTER BALANCE SCREW	SPECIAL ORDER PARTS	*		1
13	22526008	INNER HOOK V	SPECIAL ORDER PARTS	*		1
14	SS8110422TP	SCREW 11/64-40 L=4	SPECIAL ORDER PARTS	*		2
15	SS8110520TP	SCREW 11/64-40 L=4.5	SPECIAL ORDER PARTS	*		2
16	40043050	HOOK SHAFT				1
17	40043051	HOOK SHAFT BUSHING				1
18	26304303	HOOK SHAFT BUSHING B				1
19	10031615	BUSHING CAP				1
20	10031714	GASKET				1
21	23503402	INNER HOOK STOPPER				1
22	SS8150710SP	SCREW 15/64-28 L=7				1
23	SS8660810TP	SCREW 1/4-40 L=8				4
24	SS6660710TP	SCREW 1/4-40 L=7				2
25	SS8150710SP	SCREW 15/64-28 L=7				3
26	SS8150822TP	SCREW 15/64-28 L=8				1
27	SB109530100	BEARING D=9.52X22.22				1
28	SS8660810TP	SCREW 1/4-40 L=8				2
29	SS8660810TP	SCREW 1/4-40 L=8				2
30	SS4080620TP	SCREW 1/8-44 L=6				2
31	SS4110915SP	SCREW 11/64-40 L=9				1
32	22916506	SET SCREW				1
33	11015906	OIL WICK				1
34	B13071550A0	GEAR ASM. LARGE				1
35	40003598	BOBBIN CASE ASM.				1
36	13729702	BOBBIN CASE SPRING		*		1
37	40003599	BOBBIN CASE COMPL.		*		1
38	26303800	BUSHING FRONT				1
39	19800903	LC-601-1/ LATCH LEVER	SPECIAL ORDER PARTS			1
40	19801000	LC-602-2/ LATCH	SPECIAL ORDER PARTS			1
41	19801307	SMS-801-B/ SETSCREW PICK-UP	SPECIAL ORDER PARTS			1
42	19801109	LSP-4/ LATCH SPRING	SPECIAL ORDER PARTS			1
43	19801208	LFP-1/ LATCH PIN	SPECIAL ORDER PARTS			1
44	19801406	TSP-604-B/ TENSION SPRING	SPECIAL ORDER PARTS			1
45	19801505	SMS-608-B/ TENSION SCREW	SPECIAL ORDER PARTS			1
46	19801604	SMS-609-B/ SETSCREW TENSION SPRING	SPECIAL ORDER PARTS			1
47	10030609	HELICAL GEAR A_A	SELECTIVE PARTS			1

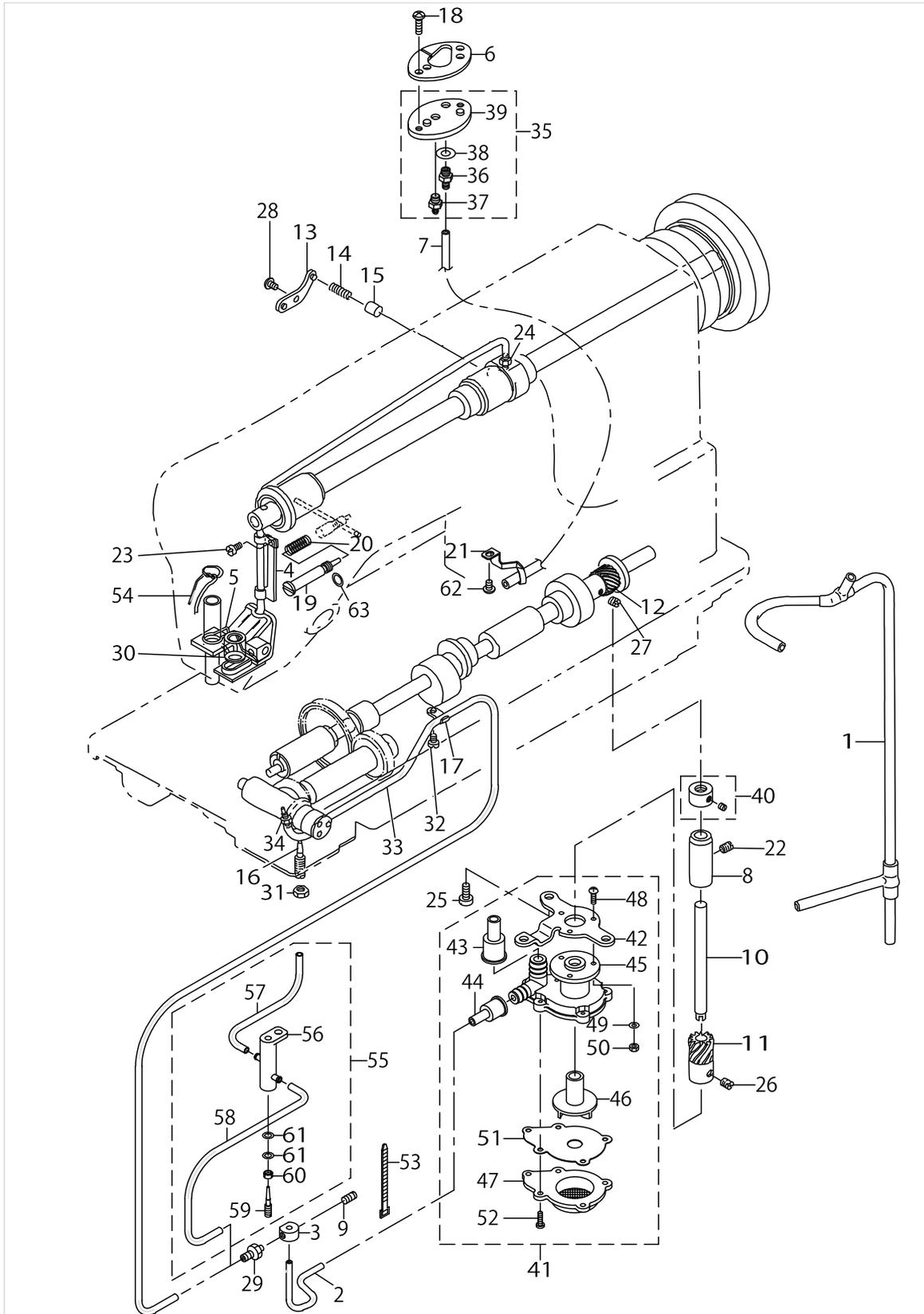
HOOK DRIVING SHAFT & HOOK COMPONENTS



HOOK DRIVING SHAFT & HOOK COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	10030708	HELICAL GEAR A_B	SELECTIVE PARTS			1
49	10030807	HELICAL GEAR A_C	SELECTIVE PARTS			1
50	10030906	HELICAL GEAR A_D	SELECTIVE PARTS			1
51	11079506	FRONT SCREW	SPECIAL ORDER PARTS			1
52	26309609	BUSHING				1
53	26309708	SHAFT				1
54	40010305	HOOK DRIVING SHAFT				1
55	B13081550A0	PINION ASM.				1
56	22596704	BOBBIN S				1
57	26303909	BUSHING				1
58	10031003	HELICAL GEAR B				1
59	22524805	REVERSE PLATE	SPECIAL ORDER PARTS			1
60	22526206	REVERSE PLATE V	SPECIAL ORDER PARTS			1
61	26304006	BUSHING REAR				1
62	10030401	HOOK DRIVING SHAFT SPROCKET				1
63	RO036080200	RUBBER RING				1
64	23503303	INNER PRESSER V-S4	SPECIAL ORDER PARTS			1
65	23537202	HOOK SHAFT OIL SEAL				1
66	40109123	BOBBIN CASE ASM.(THREE HOLE)	SPECIAL ORDER PARTS			1

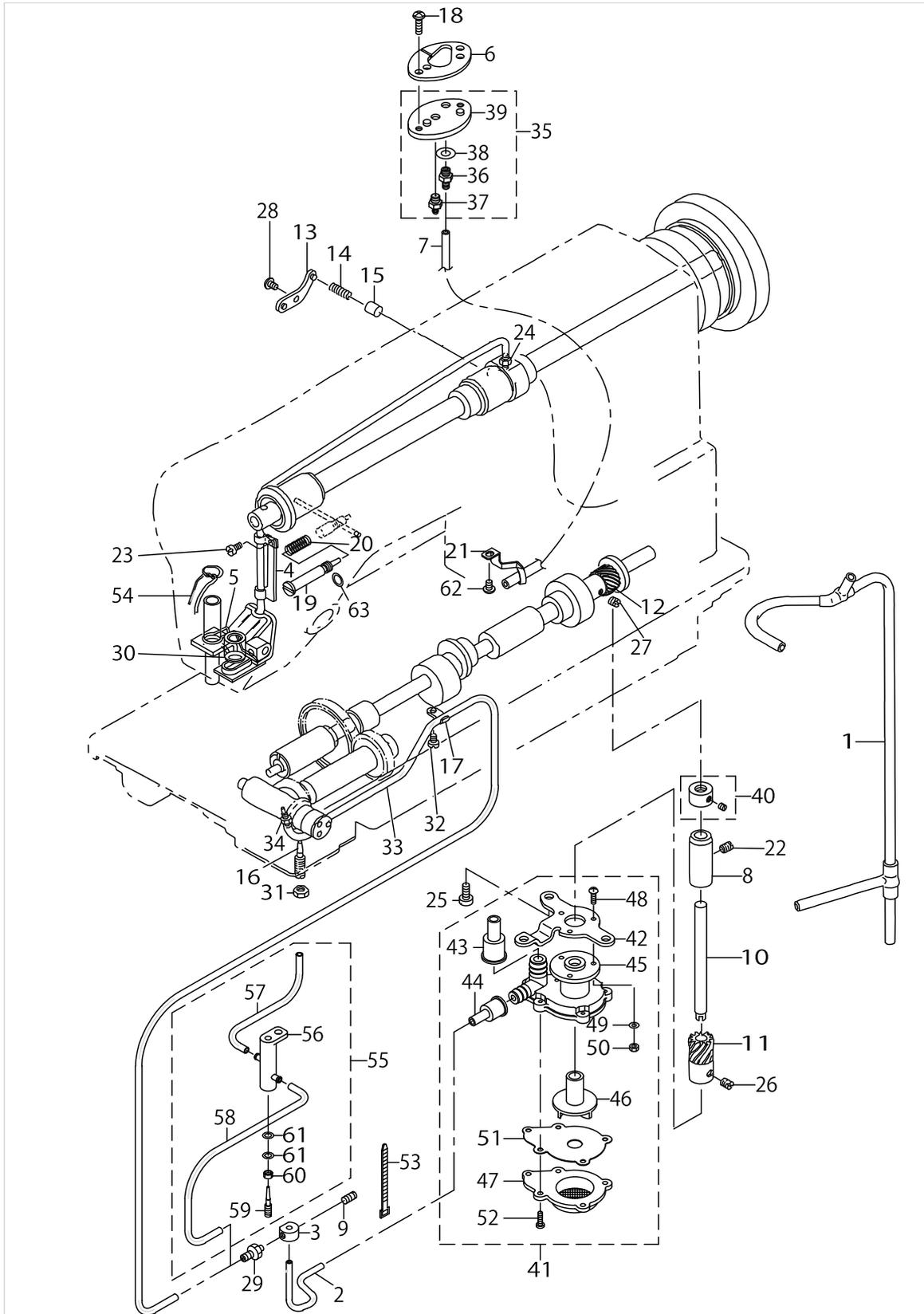
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	26315150	OIL SUPPLY PIPE ASM.				1
2	26315200	OIL SUPPLY PIPE				1
3	40035544	DISTRIBUTOR				1
4	22531552	FELT ASM.				1
5	26311902	FELT PRESSER				1
6	40070261	GASKET				1
7	BT0500300EA	OIL TUBE				0.3
8	10035301	BUSHING				1
9	SS8110510SP	SCREW 11/64-40 L=5				1
10	26315408	UPRIGHT SHAFT				1
11	10035111	PUMP DRIVING GEAR				1
12	10035004	PUMP DRIVING GEAR A				1
13	B3524552000	PLUNGER THRUST PLATE				1
14	B1214038000	PLUNGER SPRING				1
15	B3534155000	PLUNGER				1
16	10037109	OIL REGULATING SCREW				1
17	B3538112000	OIL RETURN TUBE HOLDER	VARIOUS NOS. FOR DESTINATIONS			1
18	SS4111415SP	SCREW 11/64-40 L=14				2
19	26304501	OIL REGULATING SCREW				1
20	22924906	OIL REGULATOR SCREW SPRING				1
21	40009373	OIL FELT GUIDE				1
22	SS8150710SP	SCREW 15/64-28 L=7				1
23	SS4110715SP	SCREW 11/64-40 L=7				1
24	SQ1110402MZ	CONNECTING SCREW				1
25	SS6111140SP	SCREW 11/64-40 L=11				2
26	SS8660530TP	SCREW 1/4-40 L= 4.5				2
27	SS8660530TP	SCREW 1/4-40 L= 4.5				2
28	SS4110615SP	SCREW 11/64-40 L=6				1
29	SQ1110402MZ	CONNECTING SCREW				1
30	CQ202000000	OIL WICK				0.2
31	NS6150310SP	NUT 15/64-28				1
32	SS4110515SP	SCREW 11/64-40 L=5				1
33	BT0500300EA	OIL TUBE	VARIOUS NOS. FOR DESTINATIONS			0.33
34	SQ1110402MZ	CONNECTING SCREW				2
35	40070259	OIL_TANK_ASM.				1
36	SQ2060451MZ	CONNECTING SCREW		*		1
37	40070262	CONNECTING_SCREW		*		1
38	WP0621016SD	WASHER 6.2X13X1		*		1
39	40070260	OIL_TANK		*		1
40	22917058	THRUST COLLAR ASM. FRONT				1
41	40020337	OIL PUMP ASM.				1
42	40020342	OIL PUMP INSTALLING BASE		*		1
43	40020343	RUBBER JOINT		*		1
44	40020344	RUBBER JOINT		*		1
45	40020338	OIL PUMP		*		1
46	40020345	OIL PUMP IMPELLER		*		1

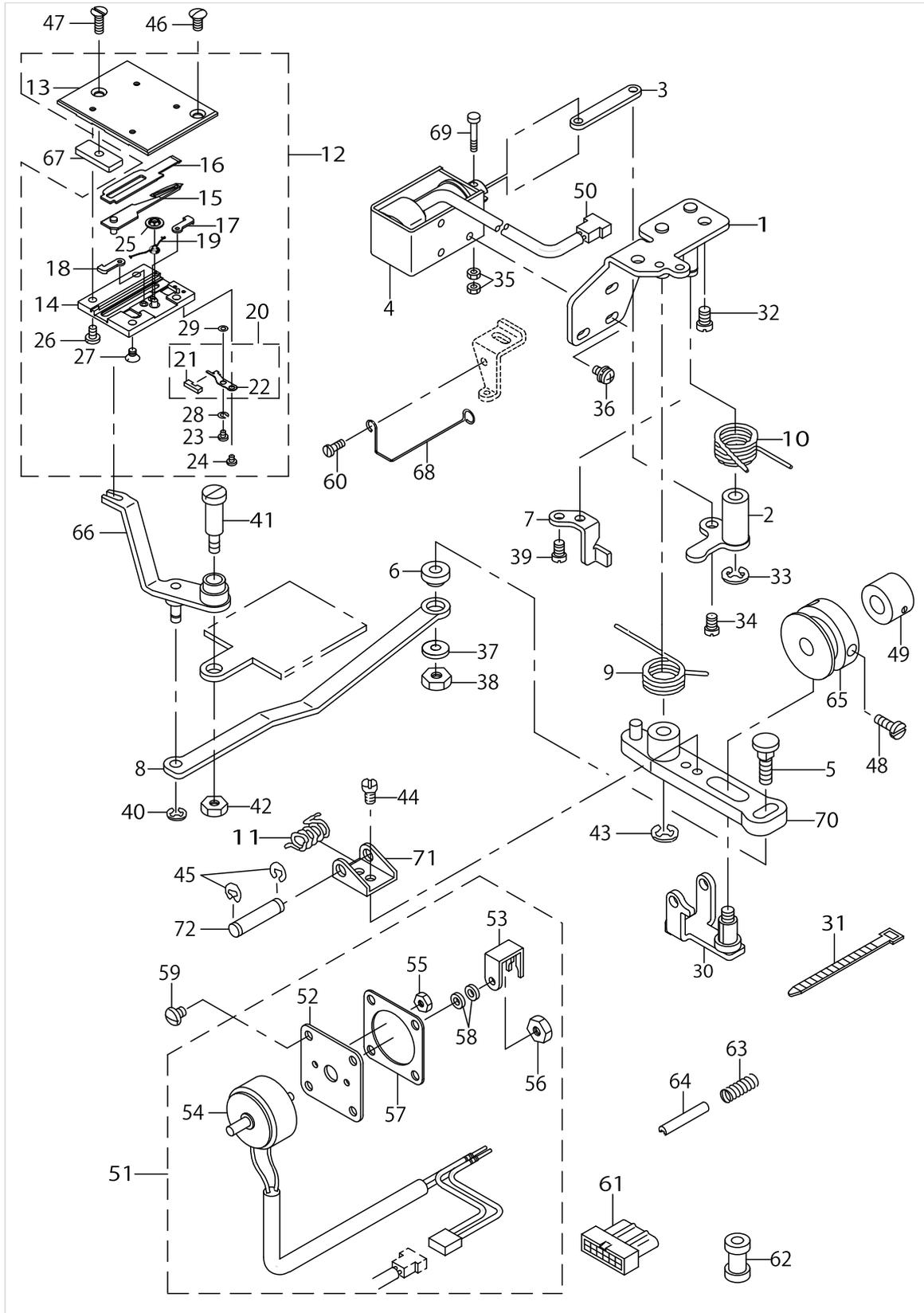
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
47	40020346	OIL PUMP COVER		*		1
48	SM4031001SC	SCREW M3X0.5 L=10		*		3
49	WT0320002KZ	WASHER		*		3
50	NM60300000E	NUT M3X0.5		*		3
51	40020341	OIL PUMP IMPELLER COVER		*		1
52	SE4301031SR	SCREW		*		5
53	EA9500B0100	CABLE BAND				1
54	CQ202000000	OIL WICK				0.2
55	40069742	OIL REGULATING VALVE ASM.	VARIOUS NOS. FOR DESTINATIONS			1
56	40069741	OIL REGULATING VALVE		*		1
57	BT0500300EA	OIL TUBE		*		0.15
58	BT0500300EA	OIL TUBE		*		0.2
59	10623601	OIL ADJUSTING SCREW		*		1
60	NS6110310SP	NUT 11/64-40		*		1
61	WP0450846SP	WASHER		*		2
62	SS4110615SP	SCREW 11/64-40 L=6				1
63	RO029180100	RUBBER RING				1

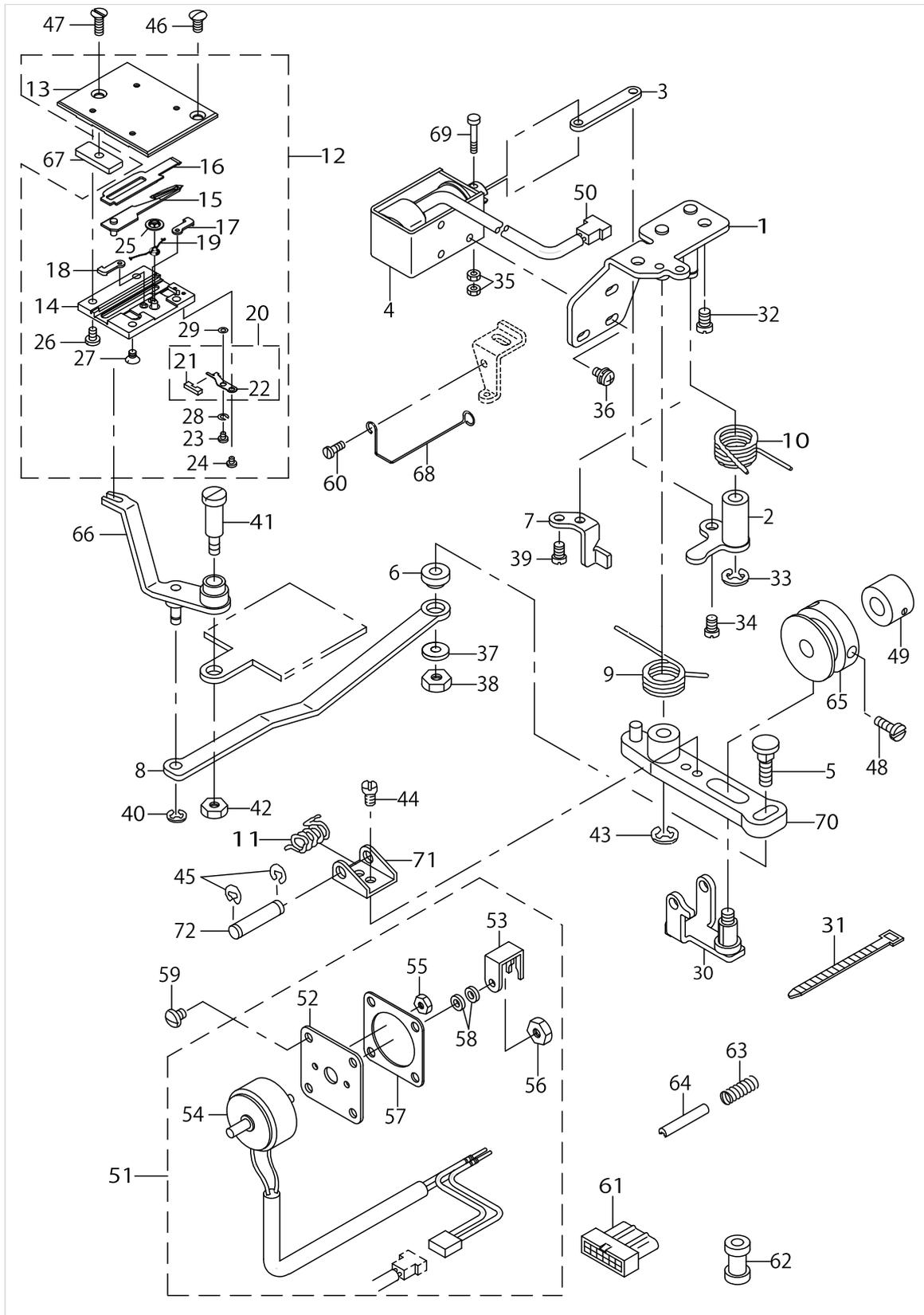
THREAD TRIMMER MECHANISM COMPONENTS



THREAD TRIMMER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22554158	BASE PLATE ASM.				1
2	22554356	CLUTCH PLATE ASM.				1
3	22554505	CLUTCH LINK				1
4	40106079	THREAD_TRIMMER_SOLENOID				1
5	40010295	MOVING KNIFE LINK PIN				1
6	22554802	MOVING KNIFE LINK BASE				1
7	22554901	DRIVING ARM STOPPER				1
8	22555007	MOVING KNIFE LINK				1
9	22555106	KNIFE RETURN SPRING				1
10	22555205	CLUTCH SPRING				1
11	22555304	ROLLER RETURN SPRING				1
12	22557458	KNIFE UNIT				1
13	22558308	SLIDING PLATE		*		1
14	22558407	KNIFE BASE		*		1
15	22557557	DRIVING KNIFE ASM.		*		1
16	22557706	FIXED KNIFE		*		1
17	22557805	KNIFE STOPPER RIGHT		*		1
18	22557904	KNIFE STOPPER LEFT		*		1
19	22558209	SPRING		*		1
20	22558159	CLAMP PLATE ASM.		*		1
21	22558001	FELT		*		1
22	22558100	CLAMP PLATE		*		1
23	SS7060310SP	SCREW 3/32-56 L=3		*		1
24	SS7060310SP	SCREW 3/32-56 L=3		*		1
25	NP210300000	LOCATING SPRING WASHER		*		1
26	SS7090610SP	SCREW 9/64-40 L=6		*		2
27	SS1090510SP	SCREW 9/64-40 L=5		*		2
28	WS0270002KN	SPRING WASHER M2.6		*		1
29	D2056772B0B	WASHER B T=0.4		*		1
30	22555858	ROLLER ARM ASM.				1
31	EA9500B0100	CABLE BAND				2
32	SS4150915SP	SCREW 15/64-28 L=9				2
33	RE0600000K0	E-RING 6				1
34	SD0600291TP	HINGE SCKEW D=6 H=2.9				1
35	NM6030001SB	NUT M3				2
36	SL4040881SC	SCREW M4 L=8				3
37	WP0621016SH	WASHER				1
38	NS6150430SP	NUT 15/64-28				1
39	SS4110915SP	SCREW 11/64-40 L=9				2
40	RE0500000K0	E-RING				1
41	SD0791503SP	HINGE SCREW D=7.94 H=15				1
42	NS6150310SP	NUT 15/64-28				1
43	RE0600000K0	E-RING 6				1
44	SS7090610SP	SCREW 9/64-40 L=6				1
45	RE0400000K0	E-RING 4				2
46	SS2110920TP	SCREW 11/64-40 L=8.5				1
47	SS2111010TP	SCREW 11/64-40 L=9.5				1

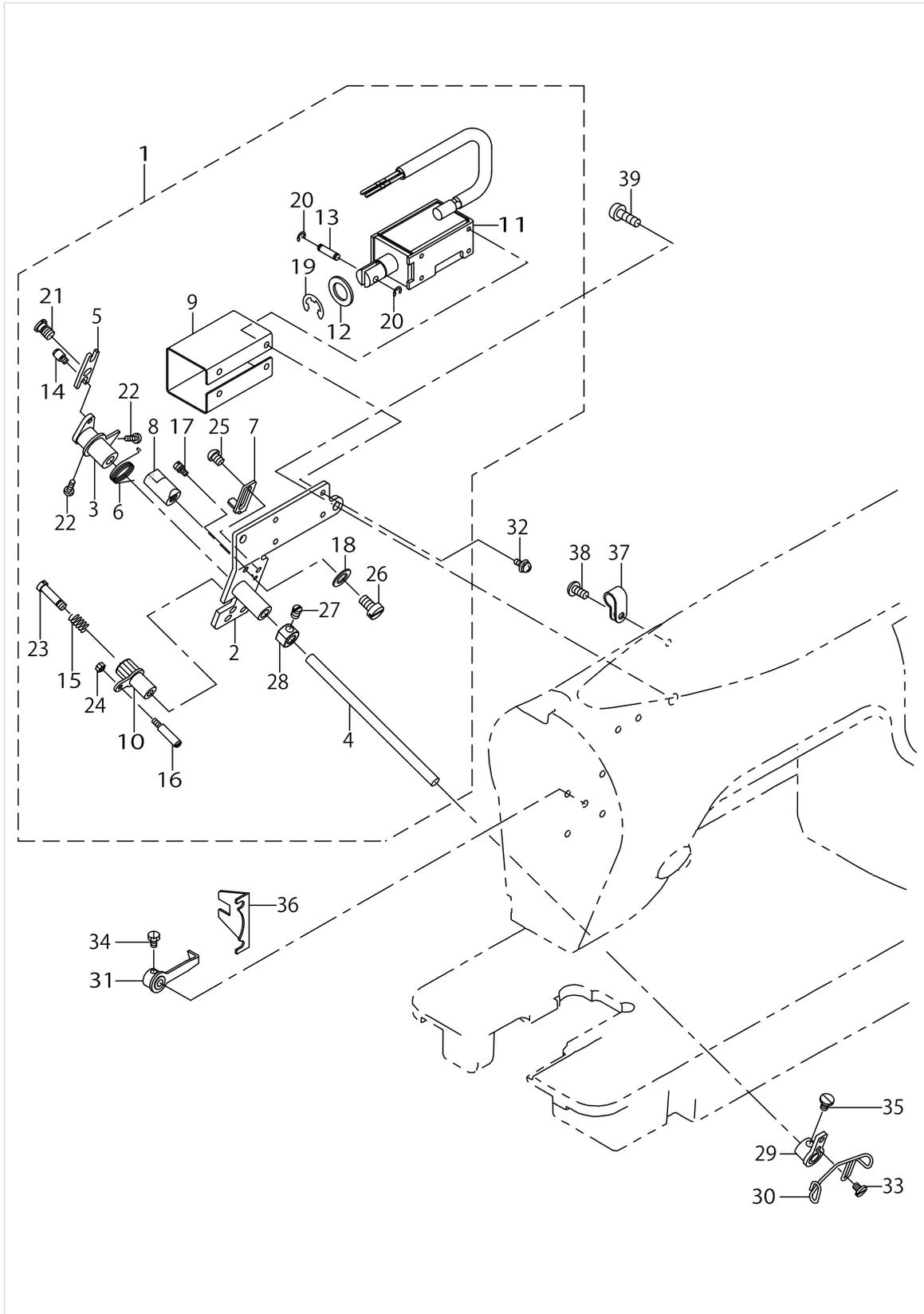
THREAD TRIMMER MECHANISM COMPONENTS



THREAD TRIMMER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS6660710TP	SCREW 1/4-40 L=7				2
49	CS095101BSH	THRUST COLLAR ASM. D=9.53 W=10				1
50	HK00443002A	HOUSING 2P				1
51	22552764	SOLENOID ASM.				1
52	22552806	SOLENOID FITTING BASE		*		1
53	22552905	THREAD RELEASE PUSH PLATE		*		1
54	22552756	THREAD RELEASE SOLENOID ASM.		*		1
55	NM6030001SC	NUT M3		*		2
56	NM6040001SN	NUT M4X0.7		*		1
57	22501704	GASKET		*		1
58	13705603	FRAME SIDE COVER GASKET		*		2
59	SS4120615SP	SCREW 3/16-28 L=6				4
60	SS4110515SP	SCREW 11/64-40 L=5				1
61	HK034610140	HOUSING 14P				1
62	D2467555B00	RUBBER PLUG				2
63	16194300	SPRING				1
64	PS0300182KF	SPRING PIN 3X18				1
65	22558506	THREAD CUTTING CAM B				1
66	22555551	FORK KNIFE ASM.				1
67	22556906	FIXED PLATE				1
68	22557003	CORD PRESSER				1
69	23542418	CLUTCH LINK PIN				1
70	22948558	KNIFE DRIVING ARM ASM.				1
71	11041308	ROLLER ARM BRACKET				1
72	11041407	ROLLER FULCRUM SHAFT				1

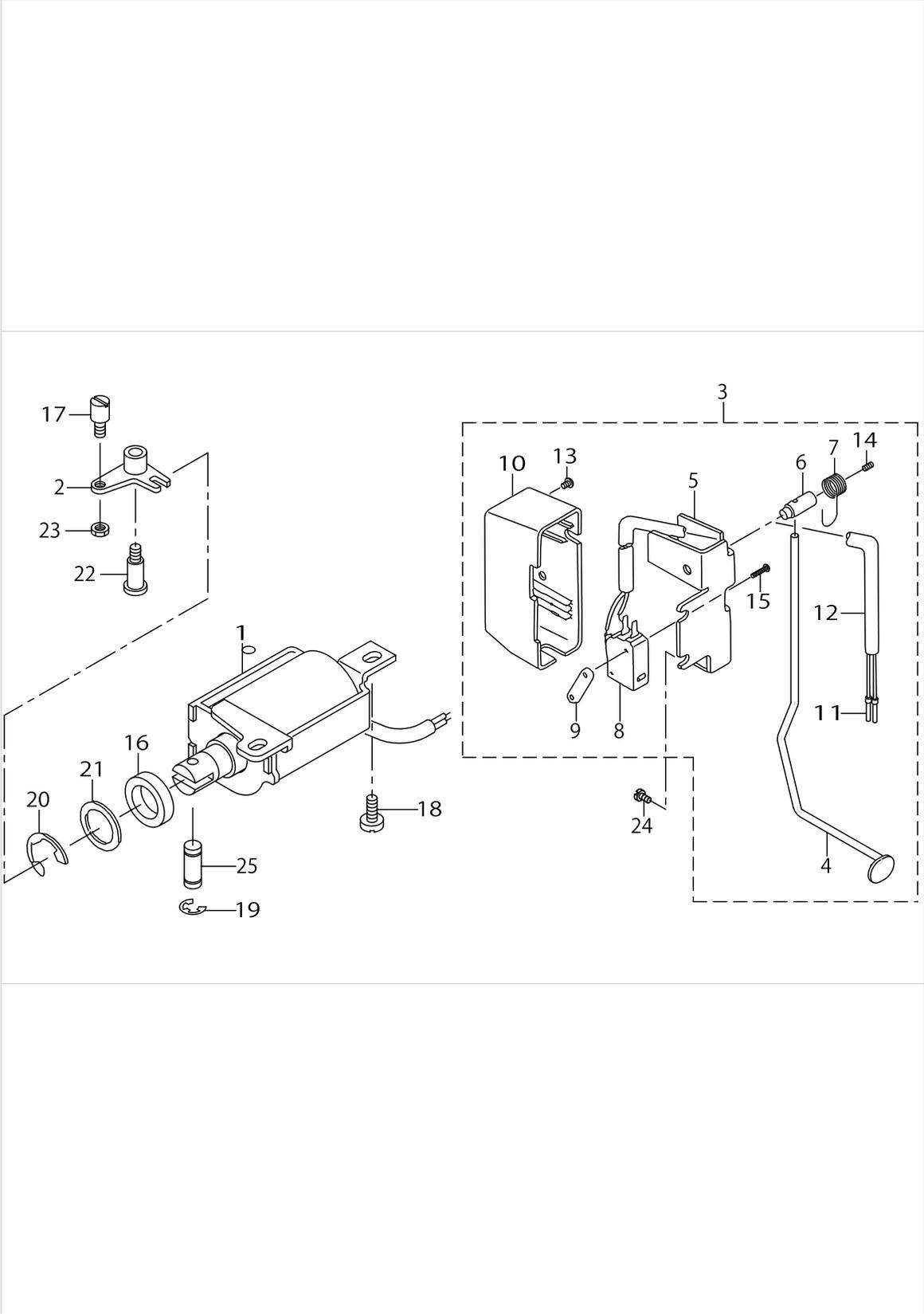
UPPER THREAD FEEDER COMPONENTS



UPPER THREAD FEEDER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22564157	THREAD FEEDER ASM.				1
2	22564256	FITTING BASE COMPL.		*		1
3	22564454	FEED LEVER COMPL.		*		1
4	22564702	FEED LEVER SHAFT		*		1
5	22564801	LINK		*		1
6	22565204	FEED LEVER SPRING		*		1
7	22565303	STOPPER		*		1
8	40116710	SHAFT		*		1
9	22565501	SOLENOID COVER		*		1
10	22565659	PLATE		*		1
11	22565857	SOLENOID COMPL.		*		1
12	11234408	SOLENOID RUBBER		*		1
13	11234507	PLUNGER CONNECTING PIN		*		1
14	B2560372000	BUTTON CLAMP STOP PIN		*		1
15	B2626372000	SPRING		*		1
16	B2034372000	THREAD RELEASING SCREW STUD		*		1
17	B2024771000	SUSPENSION SCREW		*		1
18	WP0621046SP	WASHER		*		1
19	RE0900000K0	E-RING 9		*		1
20	RE0300000K0	E-RING 3		*		2
21	SD0640241SP	HINGE SCREW D= 6.35 H= 2.4		*		1
22	SS7110540SP	SCREW 11/64-40 L=5		*		2
23	SD0481451SP	HINGE SCREW D= 4.80 H=14.5		*		1
24	NS6080340SP	NUT 1/8-44		*		1
25	SS4120615SP	SCREW 3/16-28 L=6		*		1
26	SM6061010TP	SCREW M6 L=10		*		1
27	SS7110540SP	SCREW 11/64-40 L=5		*		2
28	CS0640863SH	THRUST COLLAR D=6.35 W=8		*		1
29	22564959	FITTING PLATE COMPL.				1
30	22565105	WIRE				1
31	22566152	STOPPER PLATE COMPL.				1
32	SL4030881SF	SCREW M3 L=8				4
33	SS6090540SP	SCREW 9/64-40 L= 5.0				2
34	SS9090610TP	SCREW 9/64-40 L=5.5				2
35	SS9110620TP	SCREW				2
36	22566301	STOPPER PLATE GUIDE				1
37	HX00123000A	CABLE CLIP	FOR LZ-228*N-7-00			1
38	SS4121015SP	SCREW 3/16-28 L=10	FOR LZ-228*N-7-00			1
39	SS4120915SP	SCREW 3/16-28 L=9				2

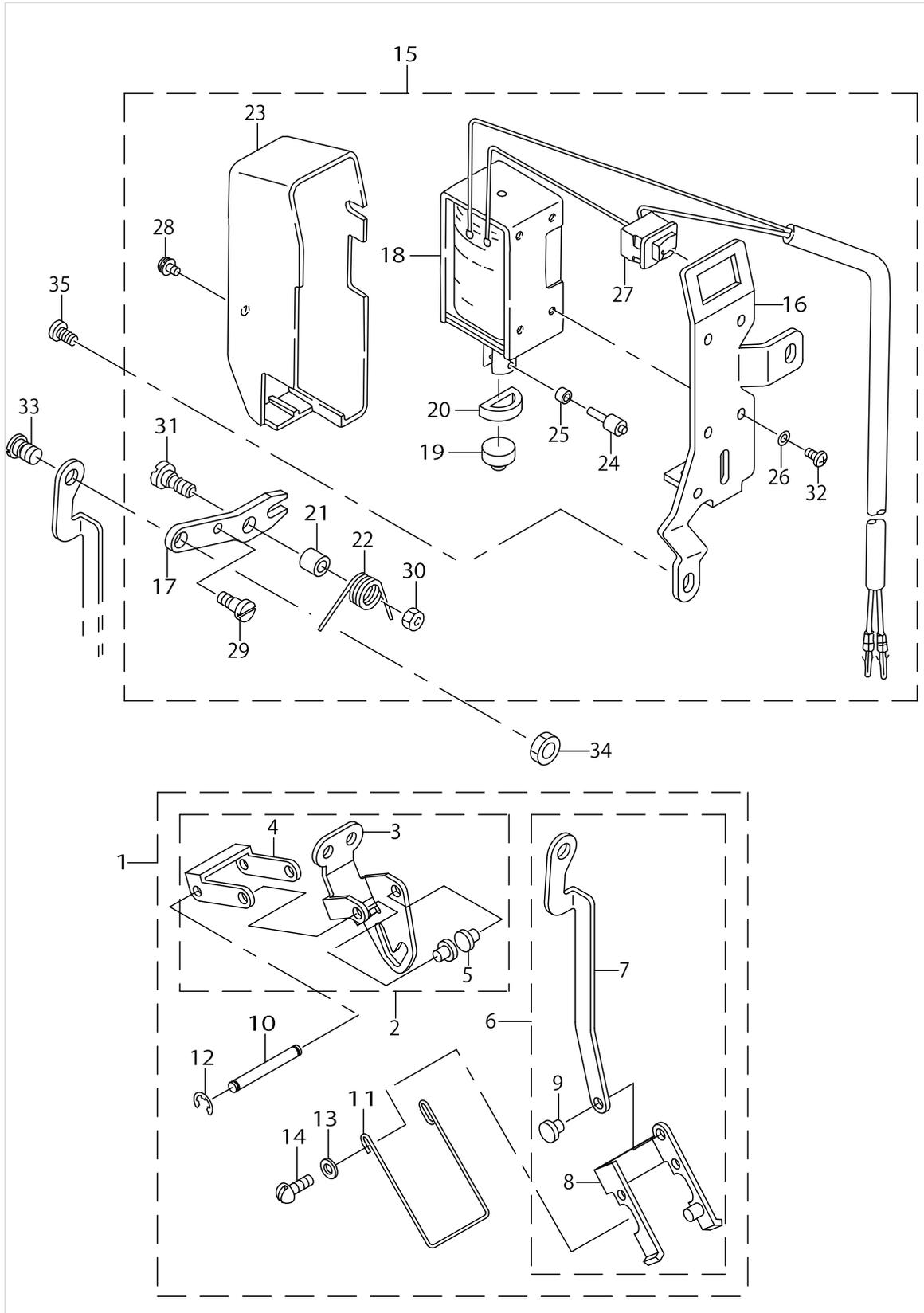
AUTOMATIC REVERSE FEED MECHANISM COMPONENTS



AUTOMATIC REVERSE FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40108060	REVERSE FEED SOLENOID ASM.				1
2	22544159	REVERSE FEED MAGNET LINK ASM.				1
3	22559850	REVERSE FEED SWITCH ASM.				1
4	22559900	REVERSE FEED SWITCH LEVER		*		1
5	11102001	REVERSE FEED SWITCH BASE		*		1
6	11102100	REVERSE FEED SWITCH SHAFT		*		1
7	11102209	REVERSE FEED SWITCH SPRING		*		1
8	HA001900000	MICROSWITCH		*		1
9	11102308	MICRO SWITCH PLATE		*		1
10	11072501	REVERSE FEED SWITCH COVER		*		1
11	HK03464000B	PIN CONTACT		*		2
12	HW500070000	2-CORE CABTYRE CORD		*		1.5
13	SM4040655SP	SCREW M4 L=6		*		1
14	SM8040802TP	SCREW M4X8		*		1
15	SM4031501SC	SCREW M3 L=15		*		2
16	D2468555B00	RUBBER PLUNGER				1
17	B1213372000	SCREW				1
18	SS4150915SP	SCREW 15/64-28 L=9				2
19	RE0400000K0	E-RING 4				2
20	RE1200000K0	E-RING 12				1
21	WP1602616SZ	WASHER 16X24X2.6				1
22	SD0791503SP	HINGE SCREW D=7.94 H=15				1
23	NS6150310SP	NUT 15/64-28				1
24	SS4120615SP	SCREW 3/16-28 L=6				2
25	11101003	PLUNGER ARM PIN				1

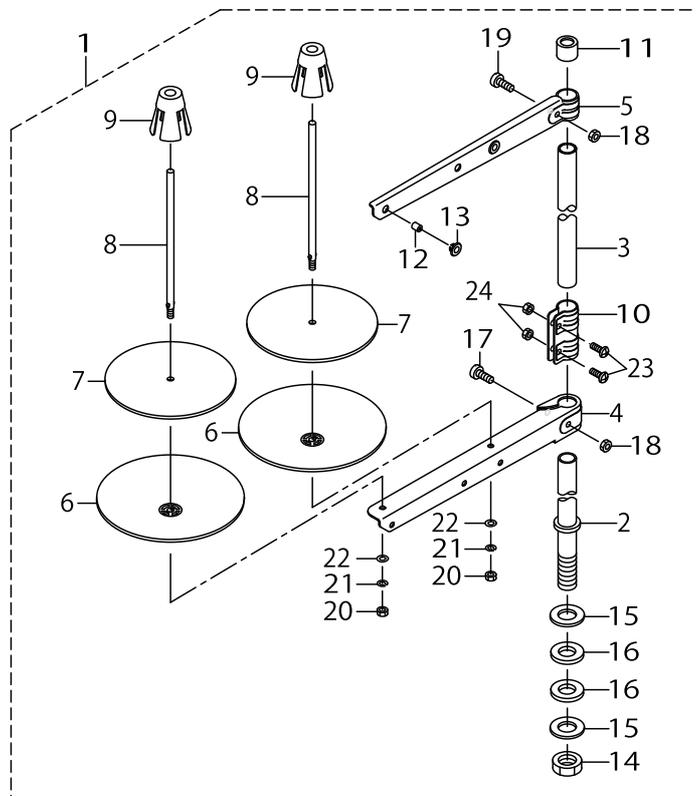
WIPER MECHANISM COMPONENTS



WIPER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22561757	WIPER ASM.				1
2	22561856	WIPER BASE ASM.		*		1
3	22561807	WIPER BASE		*		1
4	10208601	WIPER LINK 1		*		1
5	D2107490D00	PIN		*		2
6	22561955	WIPER LINK COMPL.		*		1
7	22561906	WIPER LINK		*		1
8	10208858	WIPER LINK ASM. 2		*		1
9	D2107490D00	PIN		*		1
10	10208700	WIPER LINK SHAFT		*		1
11	22561708	WIPER		*		1
12	RE0320000K0	E-RING 3.2		*		2
13	WP0371016SD	WASHER 3.7X8X1		*		2
14	SS3090520SP	SCREW 9/64-40 L=4.5		*		2
15	22562052	SOLENOID ASM.				1
16	22562102	WIPER BASE		*		1
17	22562201	WIPER LINK		*		1
18	40106936	WIPER SOLENOID ASM.		*		1
19	22955900	WIPER RUBBER A		*		1
20	22956007	WIPER RUBBER B		*		1
21	22956205	WIPER HINGE SCREW COLLAR		*		1
22	22956304	WIPER SPRING		*		1
23	22955504	WIPER COVER		*		1
24	22957104	WIPER SOLENOID SHAFT		*		1
25	22957203	WIPER LINK COLLAR		*		1
26	WS0310002KR	SPRING WASHER 3.1X5.9X0.7		*		4
27	HA00600000A	SWITCH		*		1
28	SL4030631SC	SCREW M3X6		*		1
29	SD0500481TP	HINGE SCREW D= 5 H= 4.8		*		1
30	NS6110310SP	NUT 11/64-40		*		1
31	SD0650321TP	HINGE SCREW D=6.5 H=3.2		*		1
32	SM4030601SN	SCREW M3 X 6		*		4
33	SD0600271SP	HINGE SCREW D= 6 H= 2.7				1
34	NS6110310SP	NUT 11/64-40				1
35	SS4120615SP	SCREW 3/16-28 L=6				2

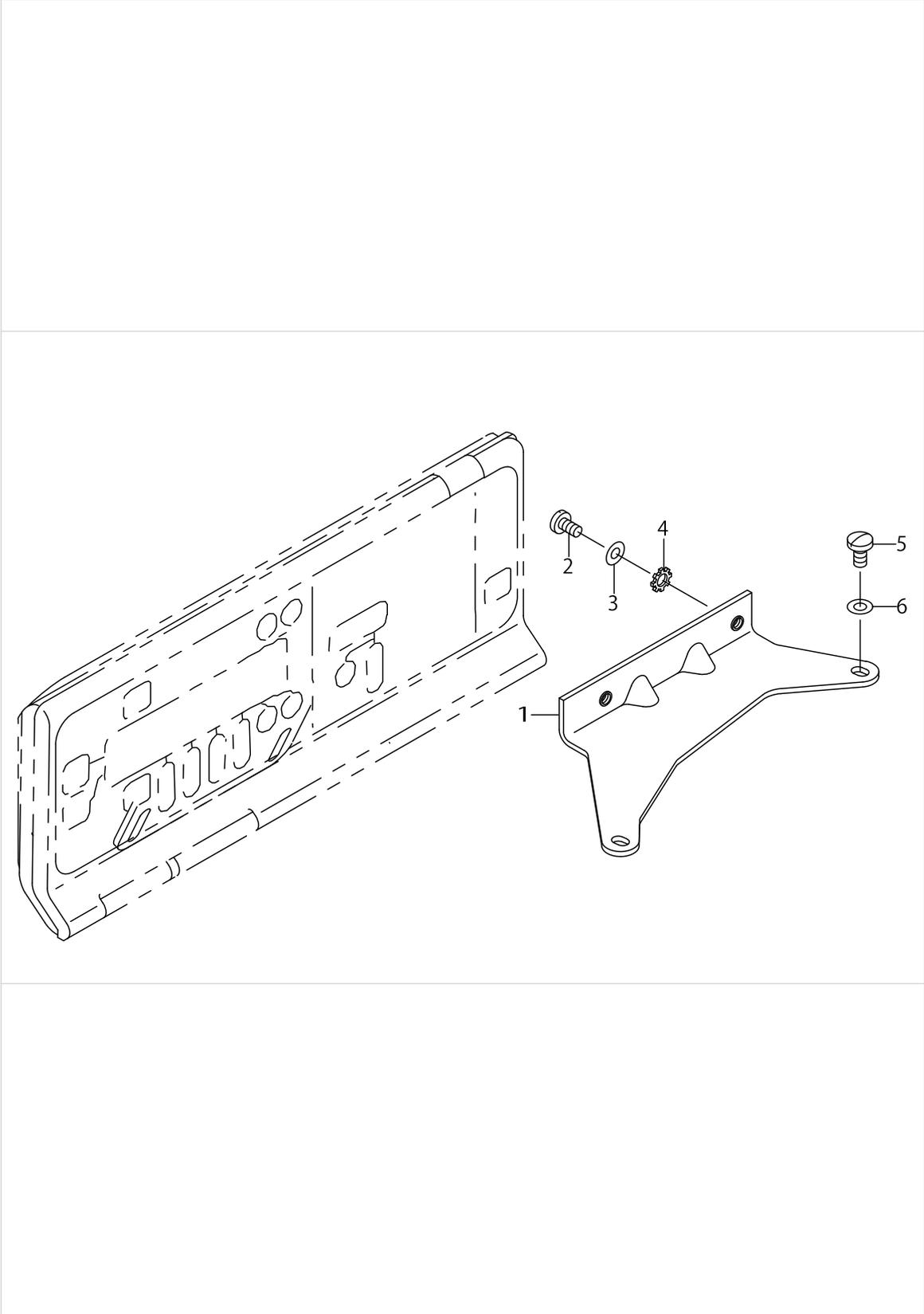
THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40096354	THREAD STAND ASM.				1
2	40085784	SPOOL REST ROD LOWER		*		1
3	40085785	SPOOL REST ROD UPPER		*		1
4	40085786	SPOOL REST ARM LOWER		*		1
5	40085787	SPOOL REST ARM UPPER		*		1
6	40085788	SPOOL REST		*		2
7	40085789	SPOOL REST CUSHION		*		2
8	40085790	SPOOL PIN		*		2
9	40085791	SPOOL RETAINER		*		2
10	40085792	SPOOL REST ROD JOINT		*		1
11	40085793	SPOOL REST ROD RUBBER CAP		*		1
12	40085794	THREAD GUIDE		*		2
13	40085795	THREAD GUIDE BUSHING		*		2
14	40096325	SPOOL REST ROD NUT		*		1
15	WP1612616SE	WASHER 16X30X2.6		*		2
16	40085796	SPOOL REST ROD RUBBER CUSHION		*		2
17	40096326	SPOOL REST ARM LOWER SCREW		*		1
18	NM6050001SE	NUT M5		*		2
19	40096327	SPOOL REST ARM UPPER SCREW		*		1
20	NM6050001SE	NUT M5		*		2
21	WS0510002KN	SPRING WASHER M5		*		2
22	WP0531001SC	WASHER M5		*		2
23	SM4051405SE	SCREW M5 L=14		*		2
24	NM6050001SE	NUT M5		*		2

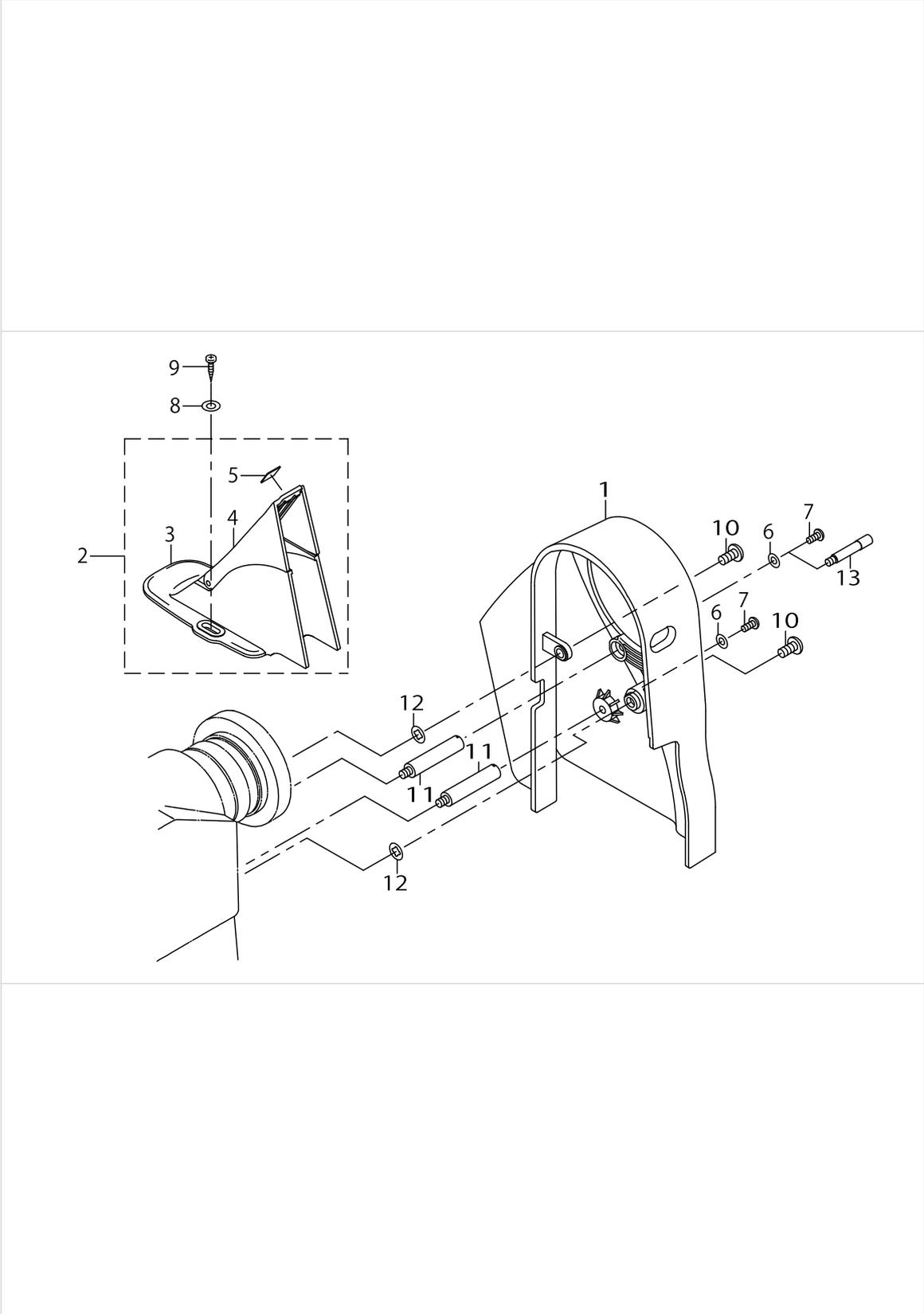
CP PANEL COMPONENTS



CP PANEL COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22550602	BRACKET	FOR LZ-228*N-7			1
2	SS7110840SP	SCREW 11/64-40 L=7.8	FOR LZ-228*N-7			2
3	WP0450801SD	WASHER 4.5X10X0.8	PARTS PACKED TOGETHER WITH THE CP PANEL			2
4	WT0530002KS	TOOTHED WASHER D=5.3	PARTS PACKED TOGETHER WITH THE CP PANEL			2
5	SS7120910TP	SCREW 3/16-28 L=9	FOR LZ-228*N-7			2
6	WP0531001SC	WASHER	FOR LZ-228*N-7			2

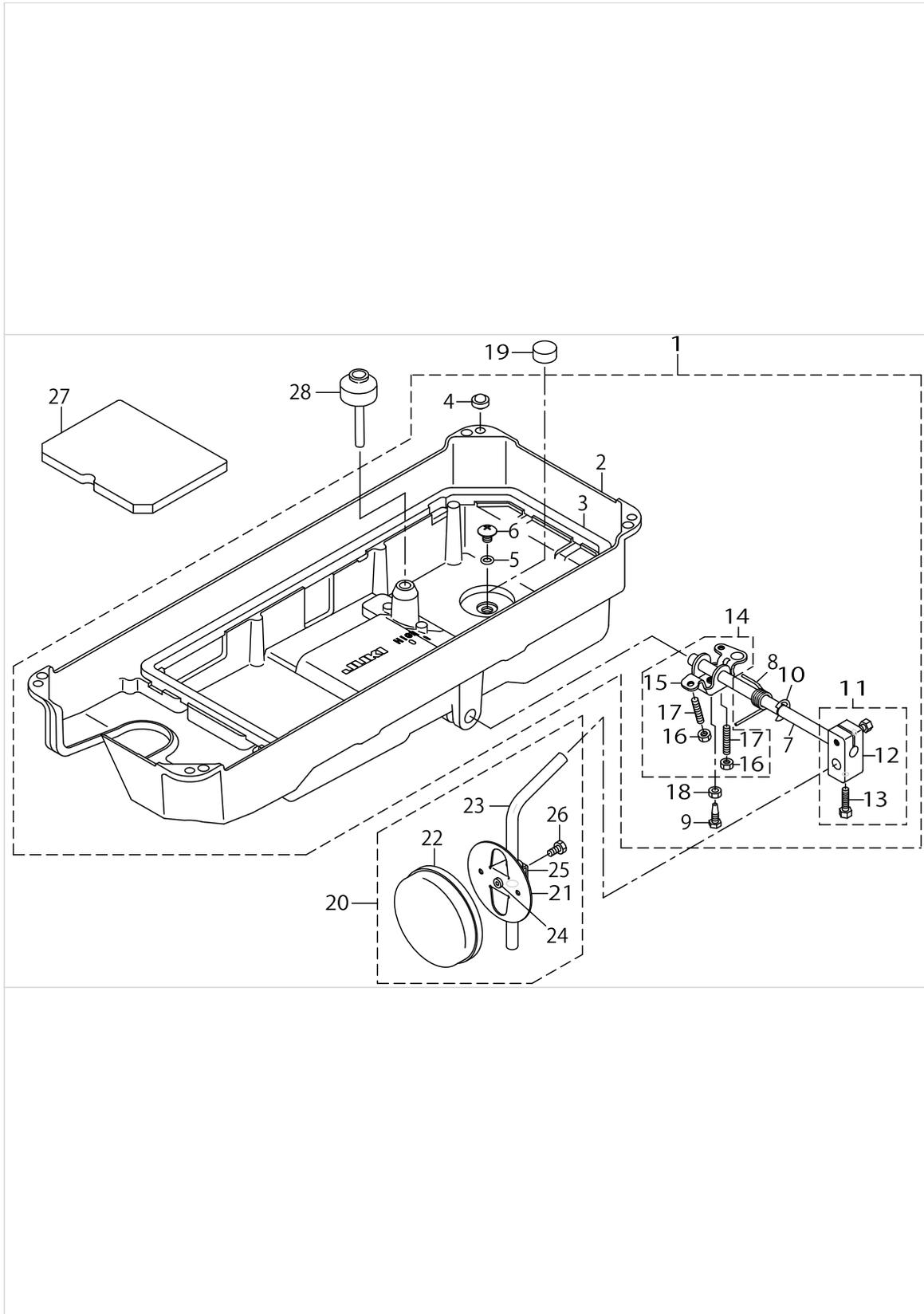
BELT COVER COMPONENTS



BELT COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	26319400	BELT COVER A				1
2	26319558	BELT COVER B (COMPL.)				1
3	26319509	BELT COVER B		*		1
4	26319608	BELT COVER C		*		1
5	26319806	VIBROISOLATING RUBBER		*		1
6	WP0450801SD	WASHER 4.5X10X0.8				2
7	SS4110915SP	SCREW 11/64-40 L=9				2
8	WP0450826SC	WASHER 4.5X10X0.8				2
9	SK3412001SE	WOOD SCREW D=4.1 L=20				2
10	SS4151215SP	SCREW 15/64-28 L=12				2
11	40101337	BELT COVER SUPPORT STUD				2
12	22535603	WASHER				2
13	22535454	SYNCHRONIZER SUPPORT ASM.	SPECIAL ORDER PARTS			1

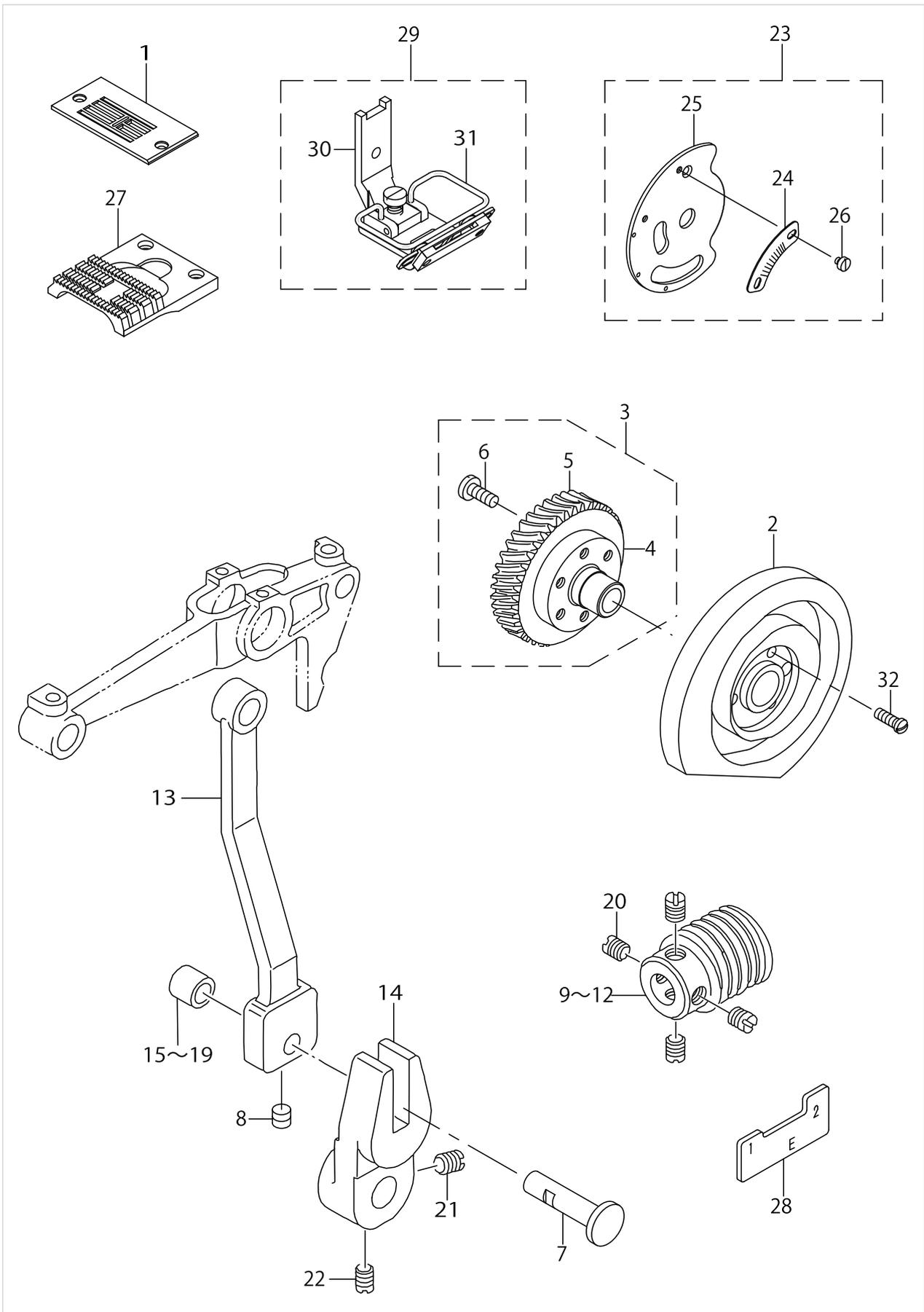
OIL RESERVOIR & KNEE LIFTER COMPONENTS



OIL RESERVOIR & KNEE LIFTER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	23502651	OIL RESERVOIR ASM.				1
2	22534010	OIL RESERVOIR		*		1
3	10038107	OIL RESERVOIR GASKET		*		1
4	22932008	RUBBER CUSHION		*		4
5	13170105	RUBBER RING		*		1
6	13171004	DRAIN SCREW		*		1
7	22932305	KNEE PRESS CROSS SHAFT		*		1
8	22932206	SPRING		*		1
9	SM9061853SR	SCREW M6 L=17.5		*		1
10	RE1000000K0	E-RING 10		*		1
11	22932453	BRACKET ASM.		*		1
12	22932404	BRACKET		*		1
13	22934707	SCREW		*		2
14	22932156	KNEE LIFTER ROTATION ARM ASM.		*		1
15	22932107	KNEE LIFTING ROTATING ARM		*		1
16	NM6060001SE	NUT M6		*		2
17	SM8063012TR	SCREW M6 L=30		*		2
18	NM6060001SE	NUT M6		*		1
19	B8228125000	OIL RESERVOIR MAGNET				1
20	22934251	KNEE PAD PLATE ASM.				1
21	22934202	KNEE PAD PLATE		*		1
22	22934509	KNEE PAD PLATE COVER		*		1
23	22934608	KNEE PAD UPRIGHT SHAFT		*		1
24	22934400	KNEE PAD PLATE RUBBER		*		1
25	22934301	KNEE PAD PLATE SUPPORT		*		1
26	SM9061203SE	SCREW M6 L=12		*		1
27	22534101	OIL RESERVOIR BASE				1
28	B3421555000	KNEE PRESS LIFTER ROD				1

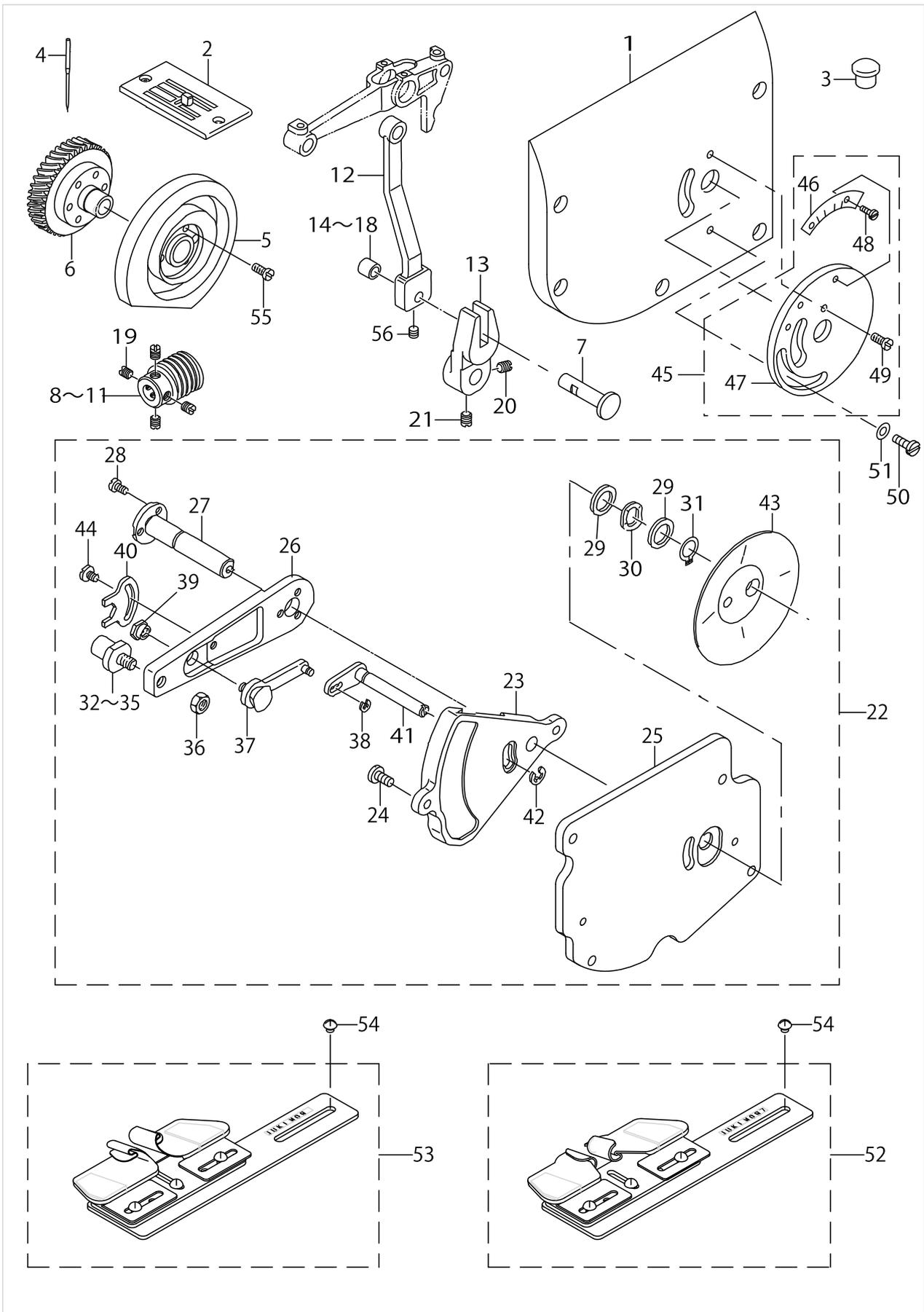
EXCLUSIVE PARTS FOR LZ-2286NT



EXCLUSIVE PARTS FOR LZ-2286NT

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22582407	NEEDLE PLATE				1
2	22585400	NEEDLE VIBRATING CAM A				1
3	22585855	WORM WHEEL COMPL.				1
4	22585806	WORM WHEEL HUB		*		1
5	10043412	WORM WHEEL		*		1
6	SS7111120SP	SCREW 11/64-40 L=10.5		*		3
7	22585707	SHAFT				1
8	SS8110422TP	SCREW 11/64-40 L=4				1
9	22527006	WORM A	SELECTIVE PARTS			1
10	22527105	WORM B	SELECTIVE PARTS			1
11	22527204	WORM C	SELECTIVE PARTS			1
12	22527303	WORM D	SELECTIVE PARTS			1
13	10044014	NEEDLE VIBRATING ROD				1
14	10044105	ROD GUIDE				1
15	B2502280B0A	FEED CAM ROLLER	SELECTIVE PARTS			1
16	B2502280B0B	FEED CAM ROLLER	SELECTIVE PARTS			1
17	B2502280B0C	FEED CAM ROLLER	SELECTIVE PARTS			1
18	B2502280B0D	FEED CAM ROLLER	SELECTIVE PARTS			1
19	B2502280B0E	FEED CAM ROLLER	SELECTIVE PARTS			1
20	SS8660610TP	SCREW 1/4-40 L=6				4
21	SS8660810TP	SCREW 1/4-40 L=8				1
22	SS8660970TP	SCREW 1/4-40 L= 8.5				1
23	22586275	SWING WIDE GRADUATION ASM.				1
24	22586226	SWING WIDE GRADUATION		*		1
25	26306951	SCALE MOUNTING BASE COMPL.		*		1
26	SS6080320SP	SCREW 1/8-44 L= 2.5		*		2
27	22581508	FEED DOG				1
28	22536502	TIMING GAUGE E				1
29	MAB109000B0	TAPING FOOT				1
30	MAB109000A0	TAPING PRESSER ASM.		*		1
31	22545404	SAFETY COVER		*		1
32	SS71111410SP	SCREW 11/64-40 L=14				3

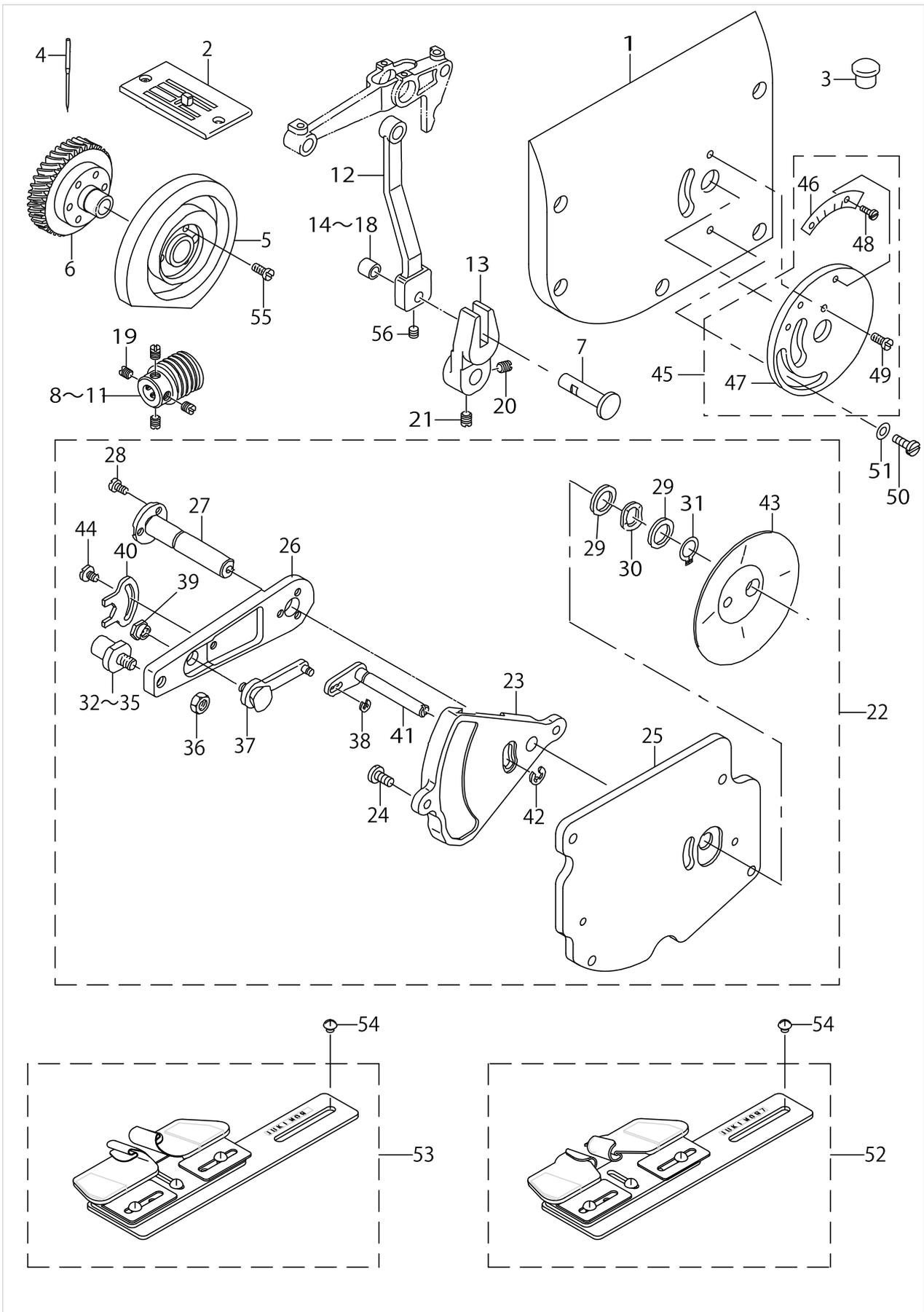
EXCLUSIVE PARTS FOR LZ-2285N (1)



EXCLUSIVE PARTS FOR LZ-2285N (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22592505	ARM SIDE COVER				1
2	10061554	THROAT PLATE ASM.				1
3	TA1871602R0	RUBBER PLUG				1
4	MC1923F0800	NEEDLE 438SUK 80				1
5	22585509	NEEDLE VIBRATING CAM				1
6	22585855	WORM WHEEL COMPL.				1
7	22585707	SHAFT				1
8	22527006	WORM	SELECTIVE PARTS			1
9	22527105	WORM	SELECTIVE PARTS			1
10	22527204	WORM	SELECTIVE PARTS			1
11	22527303	WORM	SELECTIVE PARTS			1
12	10044014	NEEDLE VIBRATING ROD				1
13	10044105	ROD GUIDE				1
14	B2502280B0A	FEED CAM ROLLER	SELECTIVE PARTS			1
15	B2502280B0B	FEED CAM ROLLER	SELECTIVE PARTS			1
16	B2502280B0C	FEED CAM ROLLER	SELECTIVE PARTS			1
17	B2502280B0D	FEED CAM ROLLER	SELECTIVE PARTS			1
18	B2502280B0E	FEED CAM ROLLER	SELECTIVE PARTS			1
19	SS8660610TP	SCREW 1/4-40 L=6				4
20	SS8660810TP	SCREW 1/4-40 L=8				1
21	SS8660970TP	SCREW 1/4-40 L= 8.5				1
22	22592653	BASE ASM.				1
23	10054112	ARM SETTING BASE		*		1
24	SS7110910TP	SCREW 11/64-40 L= 8.5		*		2
25	22592604	MOUNTING PLATE		*		1
26	26301507	ARM		*		1
27	26307306	SHAFT		*		1
28	SS6090620SP	SCREW 9/64-40 L=6		*		3
29	WP1020616SD	WASHER		*		2
30	WZ1052010KP	WAVED WASHER		*		1
31	RC0100001KP	SNAP RING M10		*		1
32	10016210	SHAFT	SELECTIVE PARTS	*		1
33	10016319	SHAFT	SELECTIVE PARTS	*		1
34	10016418	SHAFT	SELECTIVE PARTS	*		1
35	10016517	SHAFT	SELECTIVE PARTS	*		1
36	NS6150310SP	NUT 15/64-28		*		1
37	10017168	STOPPER ASM.		*		1
38	RE0200000K0	E-RING		*		1
39	10018000	NUT		*		1
40	10018109	NUT STOPPER		*		1
41	10015360	LEVER ASM.		*		1
42	RE0400000K0	E-RING 4		*		1
43	10017606	OIL SHIELD		*		1
44	SS6090520SP	SCREW 9/64-40 L= 5.0		*		1
45	22590061	SCALE ASM.				1
46	22586200	SCALE		*		1
47	22592802	SCALE MOUNTING BASE		*		1

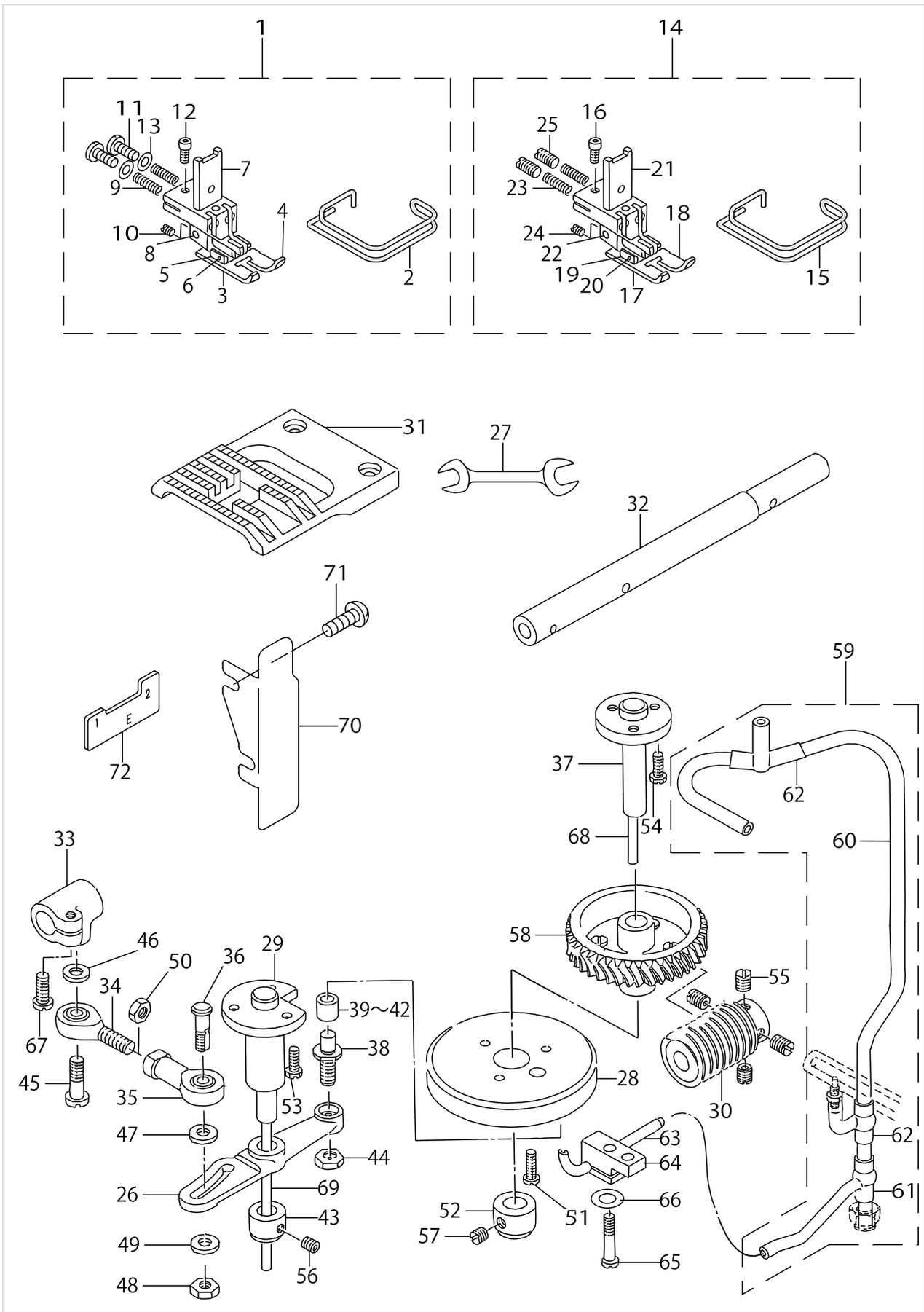
EXCLUSIVE PARTS FOR LZ-2285N (1)



EXCLUSIVE PARTS FOR LZ-2285N (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS6080320SP	SCREW 1/8-44 L= 2.5		*		2
49	SS6111010SP	SCREW 11/64-40 L= 9.5		*		1
50	SS6110510SP	SCREW 11/64-40 L=5				1
51	WP0480856SP	WASHER 4.8X8.4X0.8				1
52	MAM097000A0	FAGOTING FELLER	SPECIAL ORDER PARTS			1
53	MAM09700BA0	FAGOTING FOLDER ASM.				1
54	SS5110710SP	SCREW 11/64-40 L=7				2
55	SS7111410SP	SCREW 11/64-40 L=14				3
56	SS8110422TP	SCREW 11/64-40 L=4				1

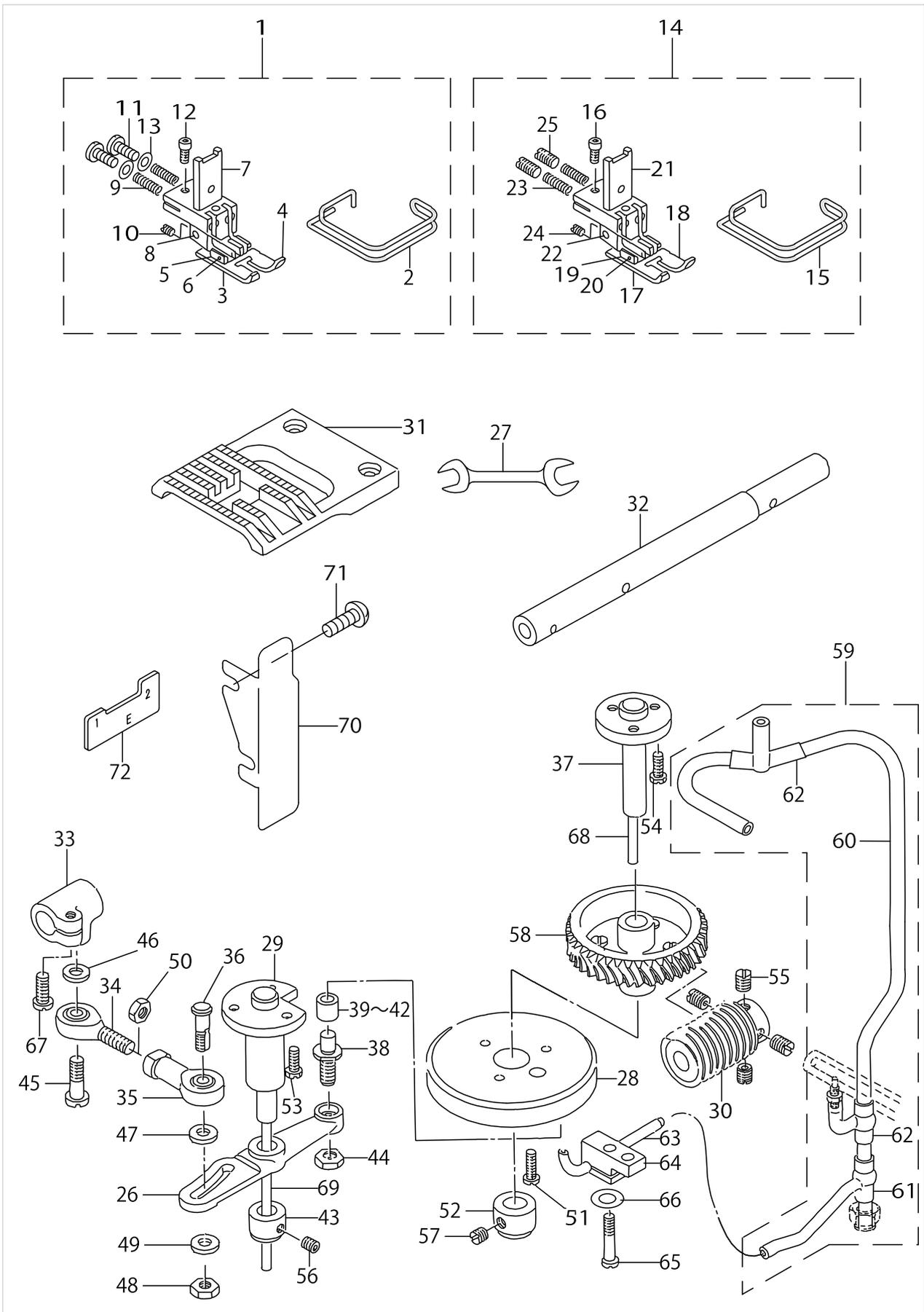
EXCLUSIVE PARTS FOR LZ-2285N (2)



EXCLUSIVE PARTS FOR LZ-2285N (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22591564	PRESSER FOOT ASM.	NO NECESSARY PART ACCORDING TO DESTINATIONS			1
2	22591101	FINGER GUARD		*		1
3	10062701	PRESSER FOOT LEFT		*		1
4	10062800	PRESSER FOOT RIGHT		*		1
5	22591408	PRESSER FOOT ASM.		*		2
6	10063303	PIN		*		2
7	10063402	PRESSER FOOT UPPER		*		1
8	10063501	PIN		*		1
9	10063600	SPRING		*		2
10	SS8080410TP	SCREW 1/8-44 L=3.5		*		1
11	SS7111110TP	SCREW 11/64-40 L=10.5		*		2
12	SS6580752TP	SCREW 1/8-40 L=7		*		1
13	WP0220300SC	WASHER		*		2
14	22591663	PRESSER FOOT ASM.	SPECIAL ORDER PARTS			1
15	22591101	FINGER GUARD		*		1
16	SS6580752TP	SCREW 1/8-40 L=7		*		1
17	10062701	PRESSER FOOT LEFT		*		1
18	10062800	PRESSER FOOT RIGHT		*		1
19	10063204	PRESSER FOOT ARM		*		2
20	10063303	PIN		*		2
21	10063402	PRESSER FOOT UPPER		*		1
22	10063501	PIN		*		1
23	10063600	SPRING		*		2
24	SS8080410TP	SCREW 1/8-44 L=3.5		*		1
25	SS8111010TP	SCREW 11/64-40 L=9.5		*		2
26	22590301	LEVER				1
27	B9113012000	WRENCH (9X10)			1	
28	22590400	FEED CAM			1	
29	22590509	SHAFT			1	
30	10063808	WORM			1	
31	10064004	FEED DOG			1	
32	10064103	FEED ROCKER SHAFT			1	
33	10064202	FEED ROCKER SHAFT CRANK			1	
34	10064301	BALL JOINT A			1	
35	10064400	BALL JOINT B			1	
36	10064608	FEED REGULATOR			1	
37	10064905	FEED CAM SHAFT			1	
38	10065001	FEED CAM ROLLER SHAFT			1	
39	B250228000A	FEED CAM ROLLER	SELECTIVE PARTS		1	
40	B250228000B	FEED CAM ROLLER	SELECTIVE PARTS		1	
41	B250228000C	FEED CAM ROLLER	SELECTIVE PARTS		1	
42	B250228000D	CLOTH FEED CAM ROLLER	SELECTIVE PARTS		1	
43	CS1031210SH	THRUST COLLAR ASM. D=10.32 W=12			1	
44	NS6150430SP	NUT 15/64-28			1	
45	SD0601051SP	HIGE SCREW D=6 H=10.5			1	
46	WP0612066SP	WASHER 6.1X11X2			1	

EXCLUSIVE PARTS FOR LZ-2285N (2)



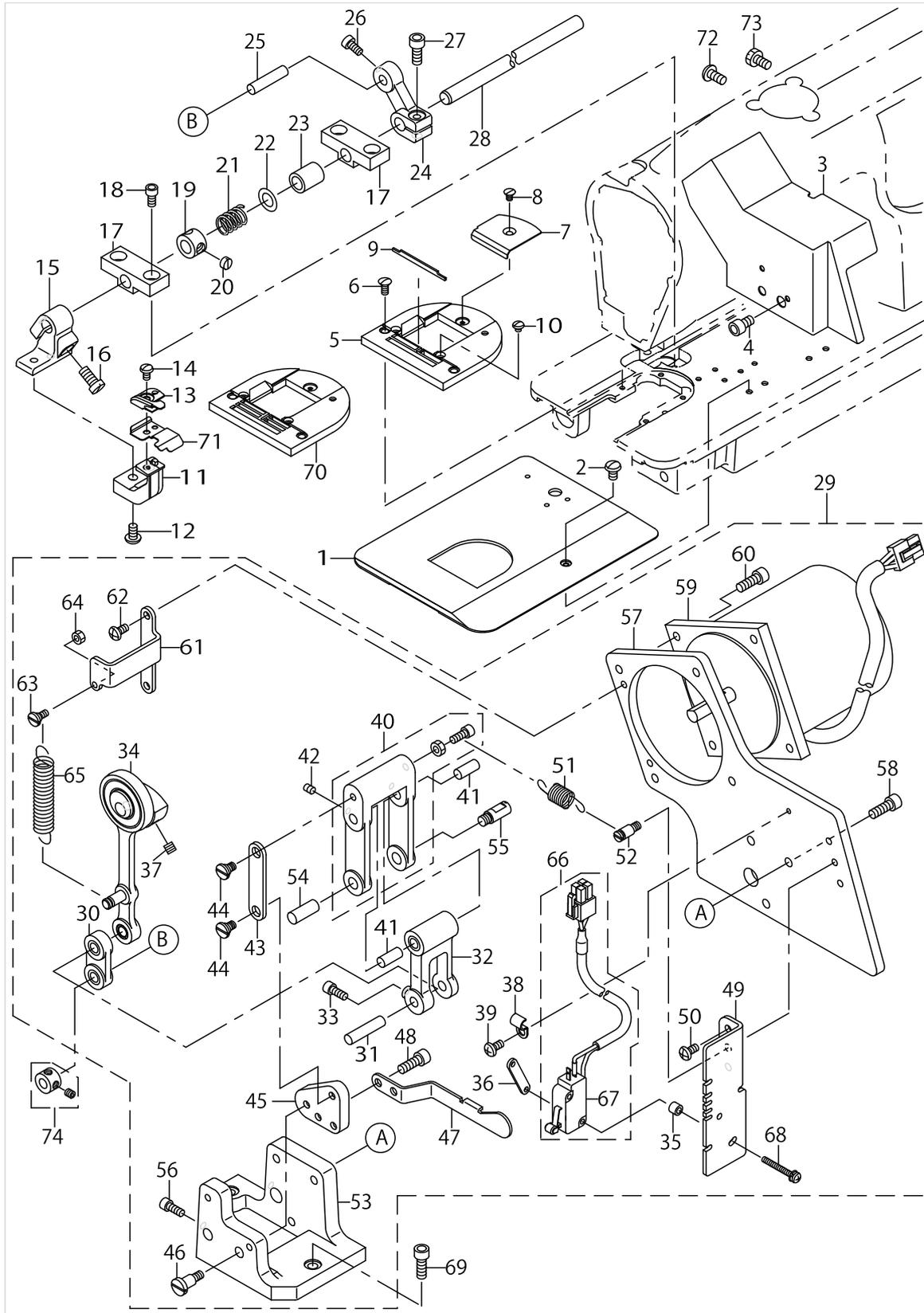
EXCLUSIVE PARTS FOR LZ-2285N (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
47	WP0612066SP	WASHER 6.1X11X2				1
48	NS6150430SP	NUT 15/64-28				1
49	WP0621016SH	WASHER				1
50	NM6060001SE	NUT M6				1
51	SS7111410SP	SCREW 11/64-40 L=14				3
52	CS1031210SH	THRUST COLLAR ASM. D=10.32 W=12				1
53	SS9661120CP	SCREW 1/4-40 L=10.5				3
54	SS9661120CP	SCREW 1/4-40 L=10.5				3
55	SS8660610TP	SCREW 1/4-40 L=6				4
56	SS8660610TP	SCREW 1/4-40 L=6				2
57	SS8660610TP	SCREW 1/4-40 L=6				2
58	10043461	WORM WHEEL ASM.				1
59	22590855	OIL SUPPLY PIPE ASM.				1
60	22590806	OIL SUPPLY PIPE		*		1
61	10035509	RUBBER JOINT		*		1
62	B3527552000	RUBBER JOINT		*		2
63	10065209	CAM OIL PIPE				1
64	B3554481000	HOLDER				1
65	SS4110915SP	SCREW 11/64-40 L=9				1
66	WP0501016SD	WASHER 5X10.5X1				1
67	SS6121210SP	SCREW 3/16-28 L=12				1
68	CQ500600000	OIL WICK				0.1
69	CQ303000000	OIL WICK				0.1
70	22593107	BELT COVER				1
71	SS4120615SP	SCREW 3/16-28 L=6				2
72	22536502	TIMING GAUGE E				1

EXCLUSIVE PARTS FOR LZ-2281N

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22540769	SCALE PLATE ASM.				1
2	22540710	SCALE PLATE		*		1
3	26306951	SCALE MOUNTING BASE COMPL.		*		1
4	SS6080320SP	SCREW 1/8-44 L= 2.5		*		2
5	22542559	NEEDLE DRIVING CAM.				1
6	22542500	NEEDLE VIBRATING CAM		*		1
7	22510101	NEEDLE VIBRATING ROD		*		1
8	22510200	CAM COVER		*		1
9	SS2110920TP	SCREW 11/64-40 L=8.5		*		2
10	22580369	PRESSER FOOT ASM.	FOR LZ-2281NB			1
11	10045060	PRESSER FOOT ASM. A		*		1
12	22580302	SAFETY COVER		*		1
13	22582407	NEEDLE PLATE	FOR LZ-2281NB			1
14	22540009	FEED DOG	FOR LZ-2281NB			1
15	22548671	PRESSER ASM.	FOR LZ-2281NA			1
16	22546816	PRESSER UPPER		*		1
17	10021202	FINGER COVER		*		1
18	22548010	NEEDLE PLATE	FOR LZ-2281NA			1
19	22548119	FEED DOG	FOR LZ-2281NA			1
20	WP0480856SP	WASHER 4.8X8.4X0.8				1
21	22541106	FEED DRIVING ADJUSTER				1
22	22540207	SCALE PLATE				1
23	11071909	FEED DIAL				1
24	22540454	BALANCE WEIGHT COMPL.				1
25	40010276	HORIZONTAL FEED JUNCTION ROD				1
26	B16085550A0	FEED ROCKER SHAFT CRANK ASM.				1
27	B1608555000	FEED ROCKER SHAFT CRANK ARM		*		1
28	SS6121610TP	SCREW 3/16-28 L=15.5		*		1
29	NS6680320SP	NUT 9/32-28				1
30	22536502	TIMING GAUGE E				1
31	SS7111410TP	SCREW 11/64-40 L=14				1
32	22540108	PRESSING PLATE				1

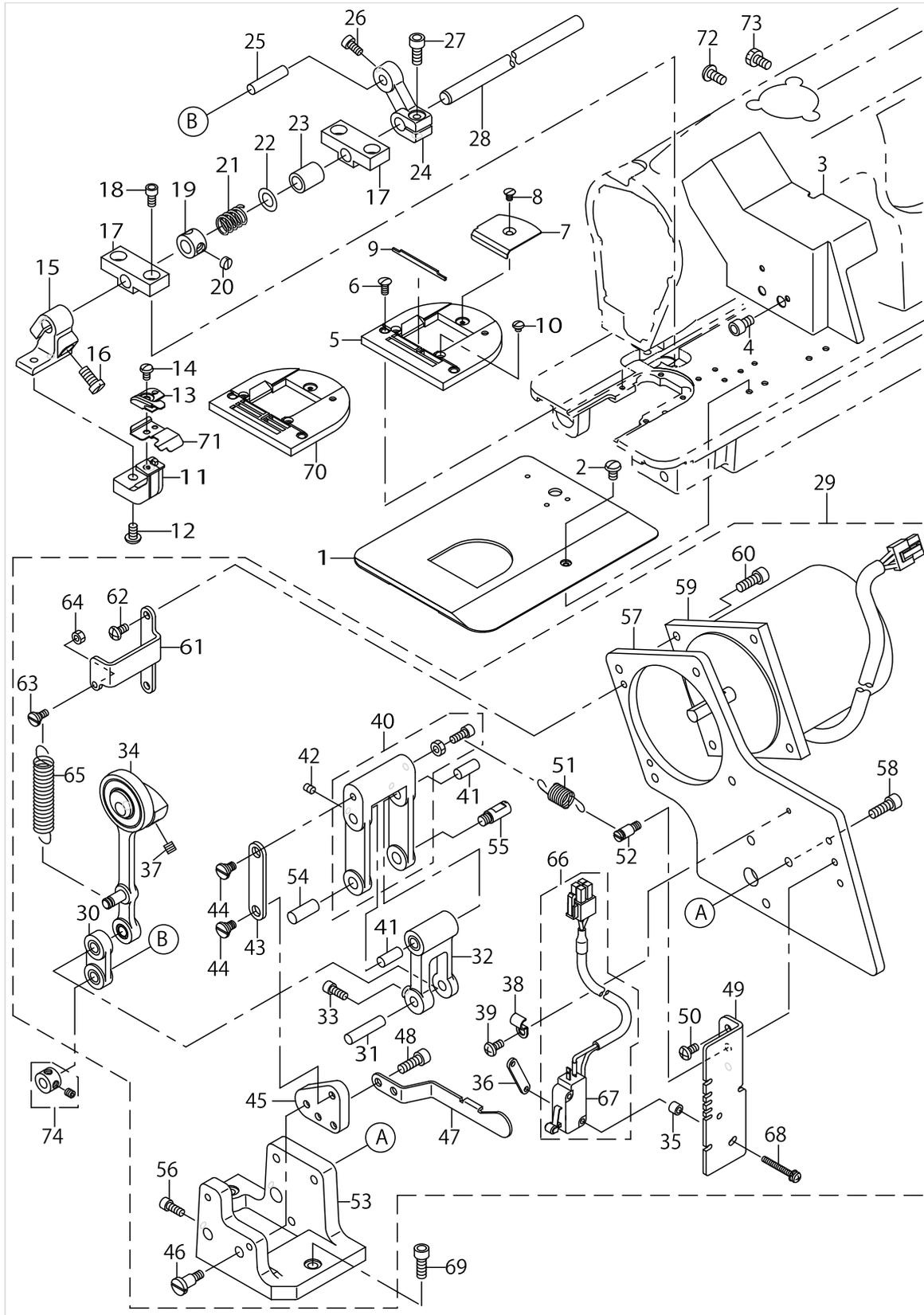
EXCLUSIVE PARTS FOR LZ-2282N(-7) (1)



EXCLUSIVE PARTS FOR LZ-2282N(-7) (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	23509003	BED PLATE				1
2	SS5110740TP	SCREW 11/64-40 L= 6.5				1
3	23508906	KNIFE DRIVING DEVICE COVER				1
4	SM6050802TN	BOLT				2
5	23505829	THROAT PLATE				1
6	SS2090840SP	SCREW				2
7	23513401	THROAT PLATE COVER				1
8	SS1080510SP	SCREW 1/8-44 L=5				1
9	23506108	THROAT PLATE KNIFE				1
10	SS4080320TP	SCREW 1/8-44 L=3.4				2
11	23506314	KNIFE BASE				1
12	SS4110815SP	SCREW 11/64-40 L=8				2
13	23506009	CLOTH CUTTING KNIFE				1
14	SS5090610SP	SCREW 9/64-40 L=6				1
15	23506405	KNIFE BASE ARM				1
16	SS6122030SP	SCREW 3/16-28 L=20				1
17	23506603	KNIFE DRIVING SHAFT BASE				2
18	SM6040802TP	SCREW M4X0.7 L=8				4
19	CS0800911TH	THRUST COLLAR				1
20	SS8660340SP	SCREW 1/4-40 L= 2.5				1
21	23506702	KNIFE PRESS SPRING				1
22	WP0820526SD	WASHER 8.2X14X0.5				1
23	16965105	METAL				1
24	23506801	KNIFE DRIVING ARM				1
25	10565406	GEAR SHAFT				1
26	SM6040802TP	SCREW M4X0.7 L=8				1
27	SM6051202TP	SCREW M5X0.8 L=12				1
28	23506504	KNIFE DRIVING SHAFT				1
29	23508252	KNIFE DRIVING DEVICE ASM.				1
30	23507056	CONNECTING LINK A ASM.		*		1
31	10565406	GEAR SHAFT		*		1
32	23507155	CONNECTING LINK B ASM.		*		1
33	SM6041002TP	SCREW M4 L=10		*		1
34	23507262	KNIFE DRIVING ROT ASM.		*		1
35	B4011210000	SPACER		*		2
36	11102308	MICRO SWITCH PLATE		*		1
37	SM8050812TP	SCREW M5X8		*		2
38	B3538112000	OIL RETURN TUBE HOLDER		*		1
39	SM4030411SB	SCREW M3X0.5 L=4		*		1
40	23507551	KNIFE ADJUSTING LINK ASM.		*		1
41	11387503	LEVER ARM PIN		*		2
42	SM8040502TP	SCREW M4X0.7 L=5		*		2
43	23507700	ADJUSTING CONNECTING PLATE		*		1
44	SD0640231SP	HINGE SCREW D= 6.35 H= 2.3		*		2
45	23507809	LEVER BASE		*		1
46	SD0640851SP	STEP-SCREW		*		1
47	23507908	KNIFE ADJUSTING LEVER		*		1

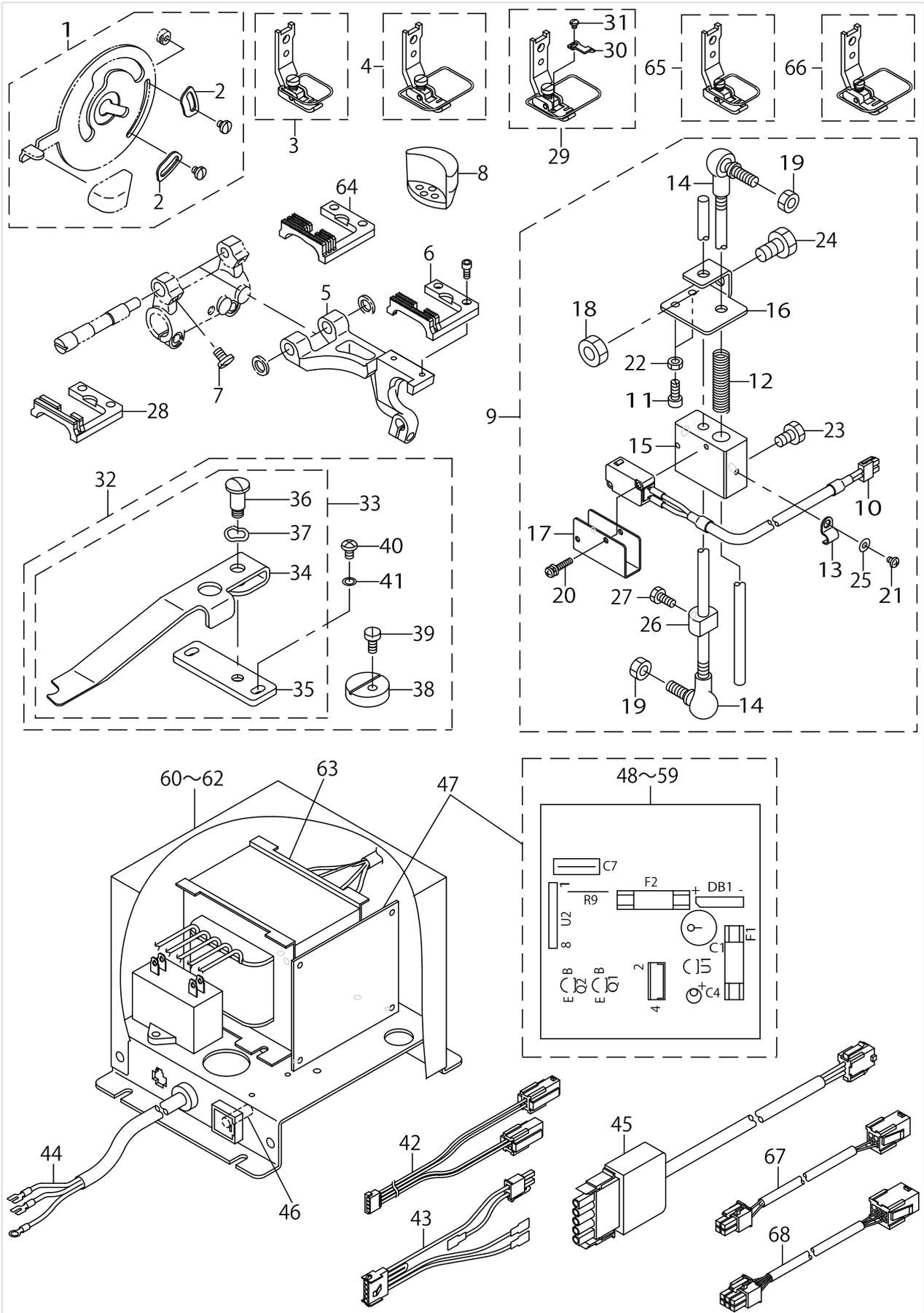
EXCLUSIVE PARTS FOR LZ-2282N(-7) (1)



EXCLUSIVE PARTS FOR LZ-2282N(-7) (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS4110815SP	SCREW 11/64-40 L=8		*		2
49	23508005	LEVER SCALE PLATE		*		1
50	SM4040855SP	SCREW		*		2
51	23508104	ADJUSTING LINK SPRING		*		1
52	40023289	SPRING SUSPENSION		*		1
53	23508203	KNIFE ADJUSTING BASE		*		1
54	11384302	PIN B		*		1
55	11008802	ADJUSTING LINK FULCRUM SHAFT A		*		1
56	SM6041002TP	SCREW M4 L=10		*		2
57	23508302	MOTOR SUPPORT PLATE		*		1
58	SM6051402TP	SCREW M5X0.8 L=14		*		3
59	23508450	AC MOTOR ASM.		*		1
60	SM6051402TP	SCREW M5X0.8 L=14		*		4
61	23508500	STOP SPRING RACK		*		1
62	SM4040855SP	SCREW		*		2
63	SD0500251SP	HINGE SCREW D= 5 H= 2.5		*		1
64	NS6090310SP	NUT 9/64-40		*		1
65	23508609	STOP SPRING		*		1
66	23508757	MOTOR SWITCH ASM.		*		1
67	HA00044000A	SWITCH		*		1
68	SL4032591SC	SCREW M3X25		*		2
69	SM6051402TP	SCREW M5X0.8 L=14				1
70	23512817	THROAT PLATE	FOR USE IN JAPAN			1
71	23513302	CLOTH WASTE COVER				1
72	SS4121015SP	SCREW 3/16-28 L=10				1
73	SS9120910TP	SCREW 3/16-28 L=9				1
74	B25792290A0	THRUST BEARING				1

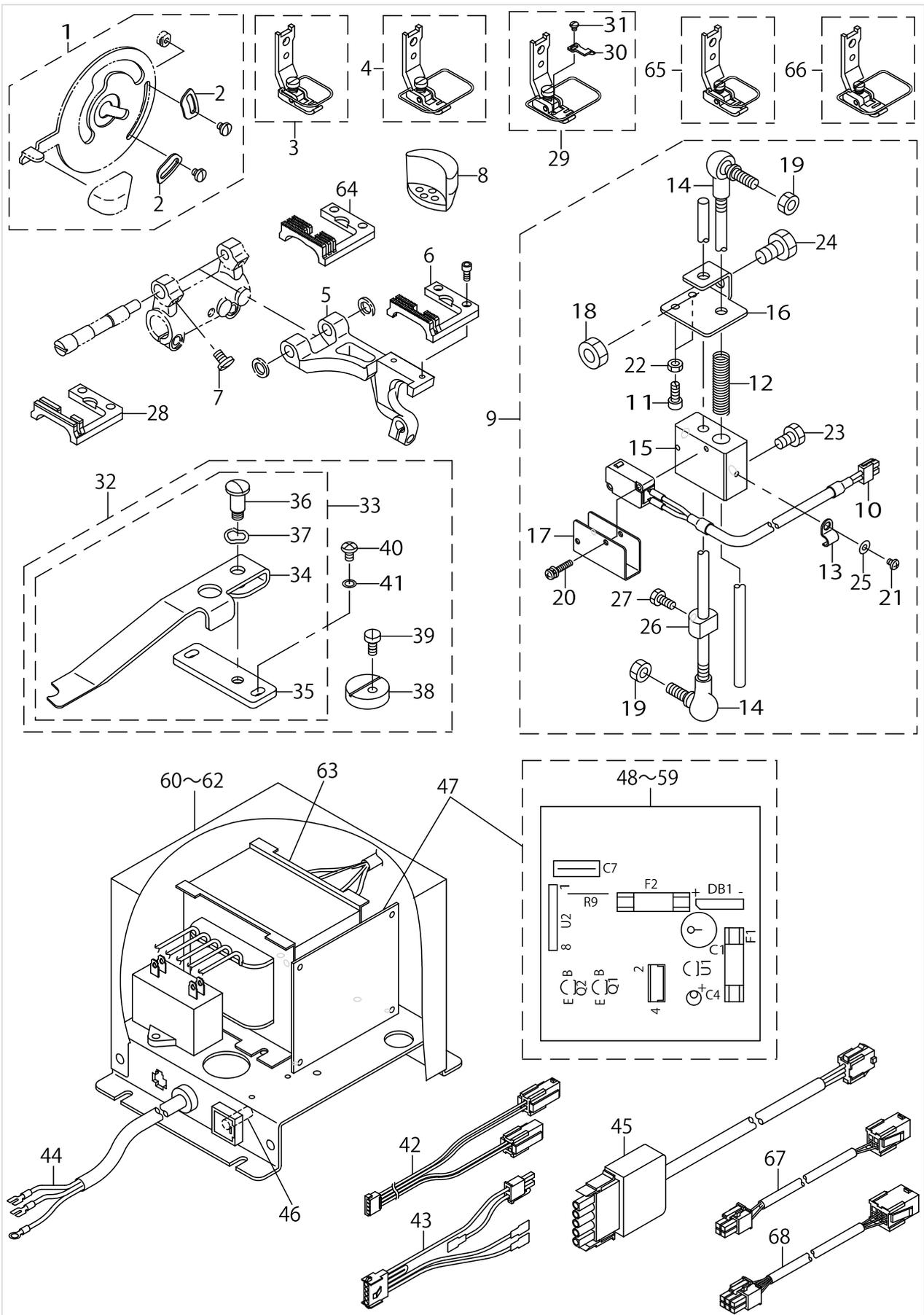
EXCLUSIVE PARTS FOR LZ-2282N(-7) (2)



EXCLUSIVE PARTS FOR LZ-2282N(-7) (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	23505654	POSITION CHANGE LEVER ASM.				1
2	23505605	NEEDLE POSITION STOPPER		*		2
3	23509169	PRESSER ASM.	OPTIONAL PARTS (ACCESSORIES P- ARTS FOR JE)			1
4	23509466	PRESSER ASM.				1
5	40057280	FEED BASE ASM.				1
6	23505910	FEED DOG	OPTIONAL PARTS (ACCESSORIES P- ARTS FOR JE)			1
7	SS7120710SP	SCREW 3/16-28 L=7				2
8	23509706	HEAD SUPPORT RUBBER				2
9	23510050	STARTING SWITCH ASM.				1
10	23510159	SWITCH ASM.		*		1
11	B3208280000	BOBBIN WINDER ADJUSTING SCREW		*		2
12	23510308	SWITCH SPRING		*		1
13	B3538112000	OIL RETURN TUBE HOLDER		*		1
14	D7117555BA0	JOINT BAR A ASM.		*		2
15	23510407	SWITCH BASE		*		1
16	23510506	SWITCH PLATE		*		1
17	MAO11602N00	MICRO-SWITCH COVER		*		1
18	NM6080721SE	NUT M8		*		1
19	NM6060001SE	NUT M6		*		2
20	SL4031691SC	SCREW M3 L=16		*		2
21	SM4030411SB	SCREW M3X0.5 L=4		*		1
22	NS6110360SP	NUT		*		2
23	SM9061003SC	SCREW M6X10		*		1
24	SM9081423SE	SCREW M8 L=14		*		1
25	WP0330501SB	WASHER M3		*		1
26	26308809	STOPPER		*		1
27	SS9111013SP	SCREW 11/64-40 L=9.5		*		1
28	23512015	FEED DOG	FOR JE			1
29	23512569	PRESSER ASM.	FOR JE			1
30	23512601	LACE GUIDE		*		1
31	SS4060310SP	SCREW 3/32-56 L=2.5		*		1
32	23512163	SEPARATION PLATE ASM.	OPTIONAL PARTS (ACCESSORIES P- ARTS FOR JE)			1
33	23512155	SEPARATION PLATE COMPL.		*		1
34	23512106	SEPARATION PLAT		*		1
35	23512205	SEPARATION PLAT BASE		*		1
36	SD0791331SP	HINGE SCREW D= 7.94 H=13.3		*		1
37	WZ0850302K0	WAVED WASHER 8.5X12.5X0.3		*		1
38	23512304	SEPARATION STOPPER		*		1
39	SS9111010SP	SCREW 11/64-40 L=9.5		*		1
40	SS4110715SP	SCREW 11/64-40 L=7		*		1
41	WP0510516SD	WASHER 5.1X7.5X0.5		*		1
42	M8504429AA0A	CORD A ASM.				1
43	M8502429AA0	CORD A ASM.				1
44	M8503429AA0	CORD A ASM.				1

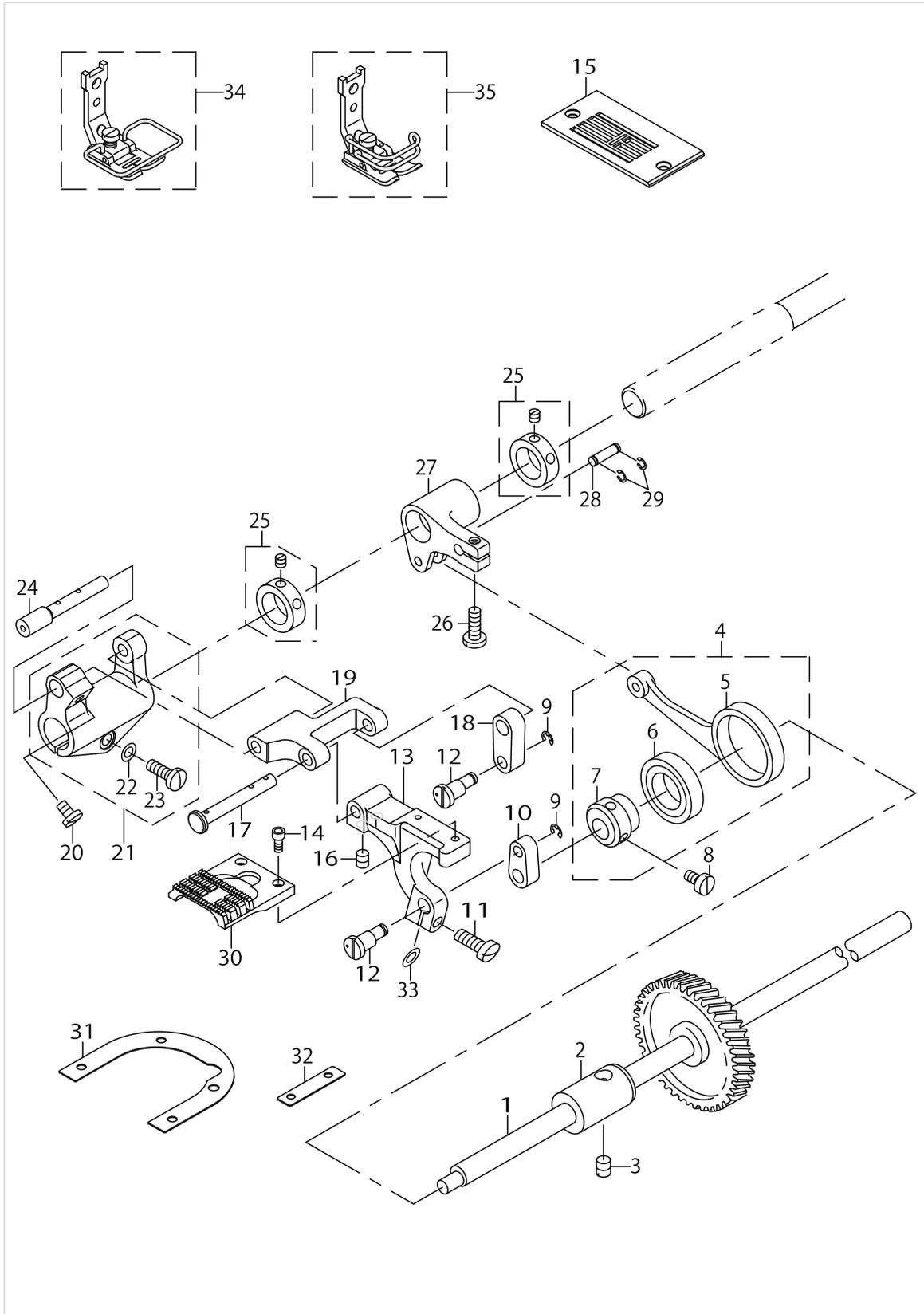
EXCLUSIVE PARTS FOR LZ-2282N(-7) (2)



EXCLUSIVE PARTS FOR LZ-2282N(-7) (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
45	M8505429AA0	CORD A ASM.				1
46	HF0078016P0	FUSE 250VT 1.6A				1
47	M8601429AA0A	CONTROL BASE A ASM.				1
48	HL017120000	PHOTO COUPLER		*		1
49	HG005640000	DIODE BRIGDE (S1VB20)		*		1
50	HL003880000	VOLTAGE REGULATOR (UPC78L05A)		*		1
51	HT002310000	TRANSISTOR 2SC1815		*		2
52	HR022301010	FIXED RESISTANCE		*		1
53	HC018201020	ALUMINUM ELECTROLYSIS		*		1
54	HC018204700	CAPACITOR 47 25V		*		1
55	HC055711040	CAPACITOR		*		1
56	HC036413320	CONDENSER		*		1
57	HF0041050S0	FUSE 0.5A		*		1
58	HF0041020P0	FUSE 2A		*		1
59	HK01650004A	CONNECTOR 4P		*		1
60	M2001429BA0	PSC BOX B ASM.	FOR 200V,3-PHASE			1
61	M2001429CA0	PSC BOX C ASM.	FOR 230V,3-PHASE			1
62	M2001429AA0	PSC BOX A ASM.	FOR 100V,1-PHASE			1
63	M8501429AA0	POWER SOURCE TRANSFORMER ASM.				1
64	23512908	FEED DOG	FOR USE IN JAPAN			1
65	23513062	PRESSER ASM.	FOR USE IN JAPAN			1
66	23513161	PRESSER ASM.	FOR USE IN JAPAN			1
67	40097876	SWITCH JOIN CORD B ASSY				1
68	40097877	MOTOR JOIN CORD B ASSY				1

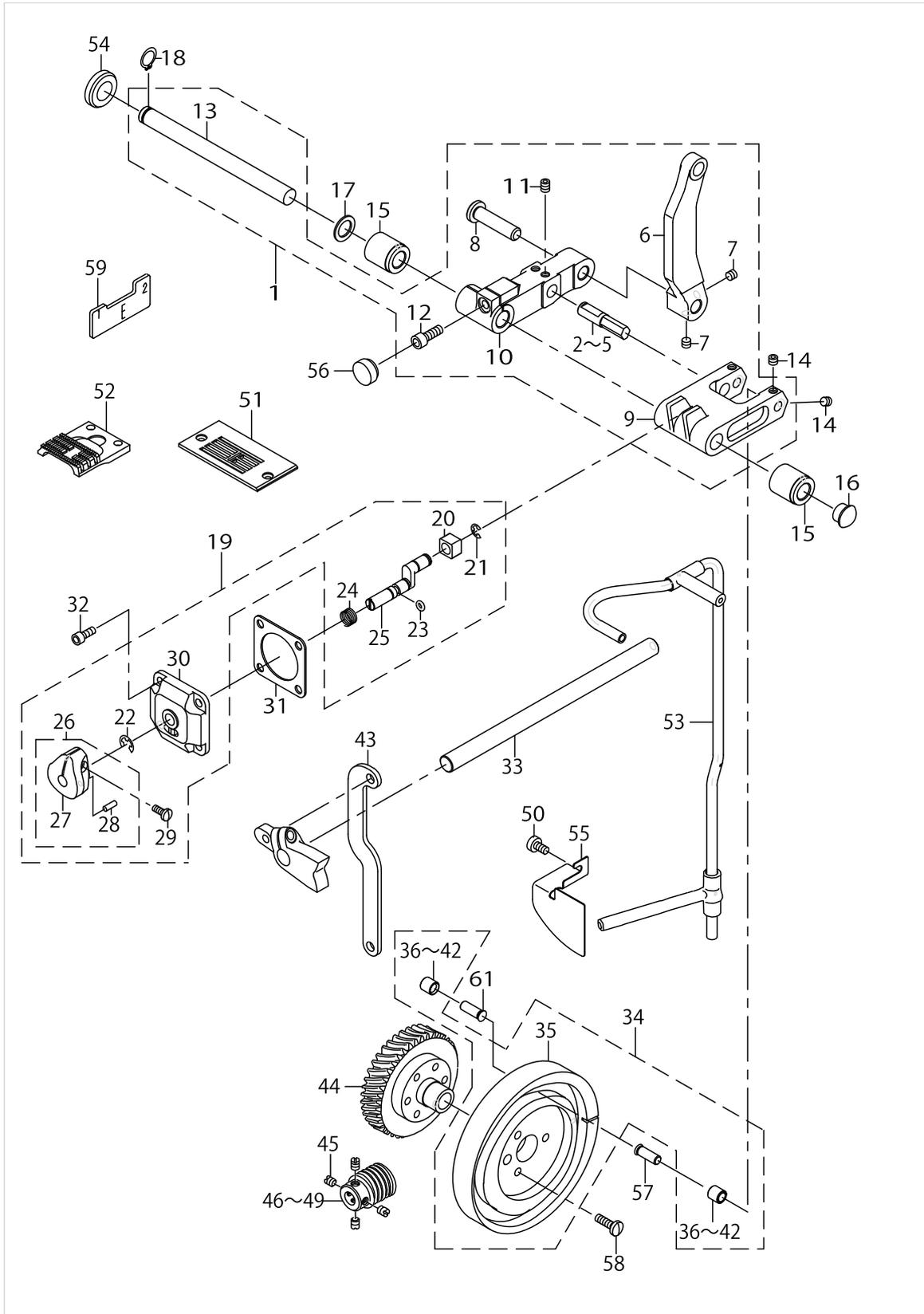
EXCLUSIVE PARTS FOR LZ-2284NU(-7)



EXCLUSIVE PARTS FOR LZ-2284NU(-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	23502008	HOCK DRIVING SHAFT				1
2	23502107	BUSING FRONT				1
3	SS8150710SP	SCREW 15/64-28 L=7				1
4	23501356	VERTICAL FEED CAM ASM.				1
5	23501406	VERTICAL FEED ROD		*		1
6	SB117000100	BEARING		*		1
7	23501307	VERTICAL FEED CAM		*		1
8	SS6110820TP	SCREW 11/64-40 L=8				2
9	RE0300000K0	E-RING 3				2
10	22520001	LINK				1
11	SS7121410TP	SCREW 3/16-28 L=14				1
12	26303107	LINK SHAFT				2
13	23501901	FEED BASE				1
14	SS6580752TP	SCREW 1/8-40 L=7				2
15	22582407	NEEDLE PLATE				1
16	SM8050612TP	SCREW M5X6				2
17	23501802	FEED BAR SHAFT B				1
18	23501703	LINK B				1
19	23501604	FEED BASE LINK				1
20	SS7110740TP	SCREW 11/64-40 L=7				1
21	22913156	FEED ROCKER ASM.				1
22	WP0480856SP	WASHER 4.8X8.4X0.8		*		1
23	SS7121410TP	SCREW 3/16-28 L=14		*		1
24	22913206	FEED BAR SHAFT				1
25	CS1470710SH	THRUST COLLAR ASM. D=14.72 W=7				2
26	SS7121410TP	SCREW 3/16-28 L=14				1
27	23501513	VERTICAL FEED ARM				1
28	11214806	PIN				1
29	RC0330415KP	SNAP RING				2
30	22581508	FEED DOG				1
31	22503908	SPACER				1
32	10025906	SPACER				1
33	WP0500916SD	WASHER 5X7X0.9				1
34	23503154	PRESSER ASM.	VARIOUS NOS. FOR DESTINATIONS			1
35	23503162	PRESSER ASM.	VARIOUS NOS. FOR DESTINATIONS			1

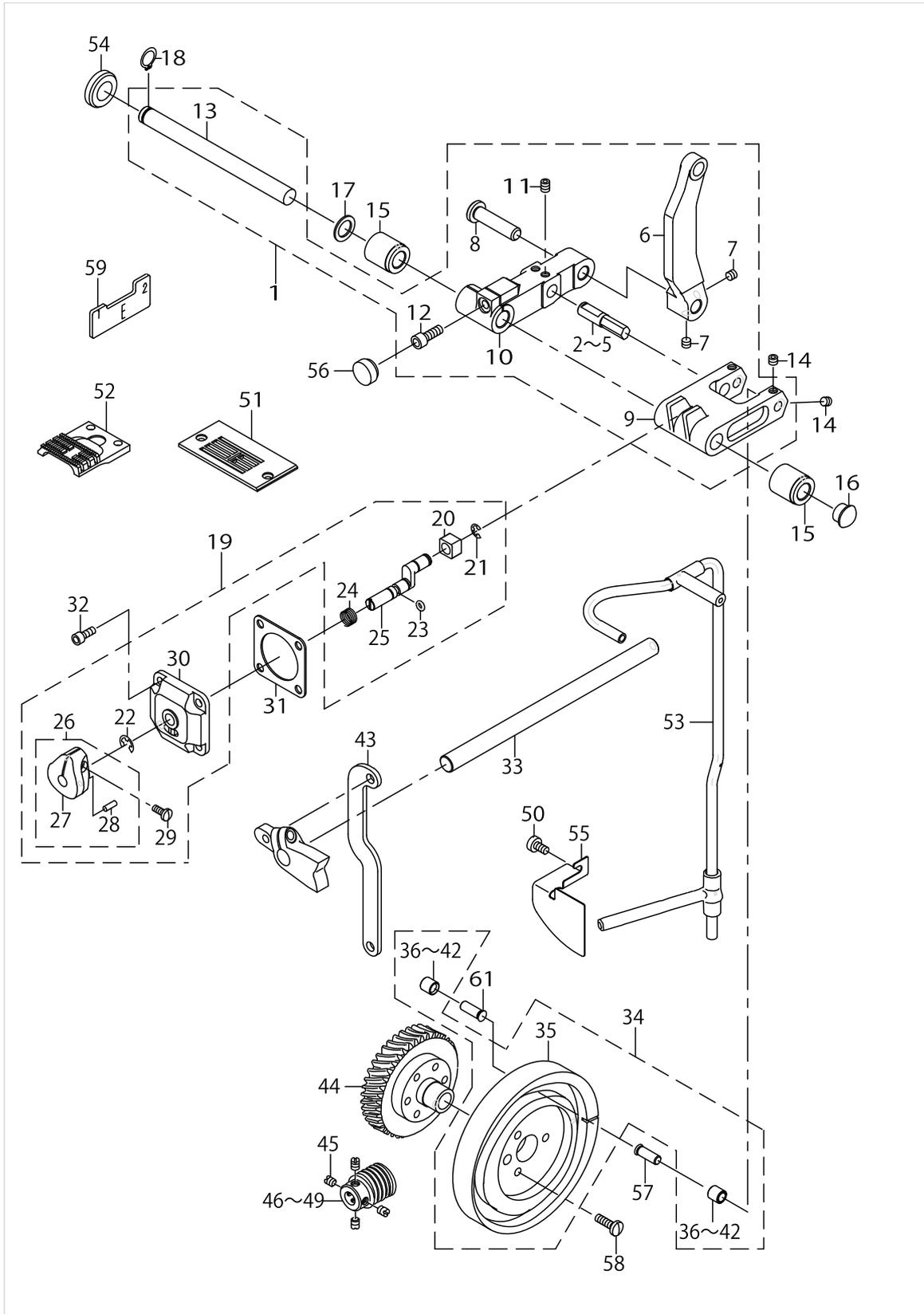
EXCLUSIVE PARTS FOR LZ-2284N(-7),LZ-2284C-7 (1)



EXCLUSIVE PARTS FOR LZ-2284N(-7),LZ-2284C-7 (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	26312751	NEEDLE DRIVING ARM ASM.				1
2	26313007	DIA PIN A	SELECTIVE PARTS	*		1
3	26313106	DIA PIN B	SELECTIVE PARTS	*		1
4	26313205	DIA PIN C	SELECTIVE PARTS	*		1
5	26313304	DIA PIN D	SELECTIVE PARTS	*		1
6	26313502	NEEDLE DRIVING ROD		*		1
7	SM8050412TP	SCREW M5 L=4		*		2
8	26313403	NEEDLE DRIVING PIN A		*		1
9	26312900	NEEDLE CAM ARM		*		1
10	26312702	DRIVING ARM		*		1
11	SM8050612TP	SCREW M5X6		*		2
12	SM6051402TP	SCREW M5X0.8 L=14		*		1
13	26312801	NEEDLE DRIVING SHAFT		*		1
14	SM8050412TP	SCREW M5 L=4				4
15	12308300	METAL FRONT				2
16	TA1100604R0	PLUG				1
17	B1637560000	WASHER				1
18	RC0100001KP	SNAP RING M10				1
19	40078331	CHANGE OVER BASIS ASM.				1
20	40078335	CHANGE OVER BLOCK		*		1
21	RE0400000K0	E-RING 4		*		1
22	RE0400000K0	E-RING 4		*		1
23	RO029180100	RUBBER RING		*		1
24	26314104	SPRING		*		1
25	40078336	CHANGE OVER SLIDE SHAFT		*		1
26	40078333	CHANGE OVER LEVER ASM.		*		1
27	40078334	CHANGE OVER LEVER		*		1
28	PH0300085S0	PIN		*		1
29	SS7090910TP	SCREW 9/64-40 L= 8.5		*		1
30	40078332	CHANGE OVER BASIS		*		1
31	22501704	GASKET				1
32	SS6111052TP	SCREW				4
33	26312405	FEED LEVER SHAFT				1
34	40083221	NEEDLE CAM ASM.				1
35	23518822	NEEDLE CAM		*		1
36	40064313	NEEDLE CAM ROLLER A	SELECTIVE PARTS	*		2
37	40064314	NEEDLE CAM ROLLER B	SELECTIVE PARTS	*		2
38	40064315	NEEDLE CAM ROLLER C	SELECTIVE PARTS	*		2
39	40064316	NEEDLE CAM ROLLER D	SELECTIVE PARTS	*		2
40	40064317	NEEDLE CAM ROLLER E	SELECTIVE PARTS	*		2
41	40064319	NEEDLE CAM ROLLER F	SELECTIVE PARTS	*		2
42	40064320	NEEDLE CAM ROLLER G	SELECTIVE PARTS	*		2
43	26314401	FEED CHANGE LINK A				1
44	22585657	WORM WHEEL COMPL.				1
45	SS8660610TP	SCREW 1/4-40 L=6				4
46	22527006	WORM A				1
47	22527105	WORM B				1

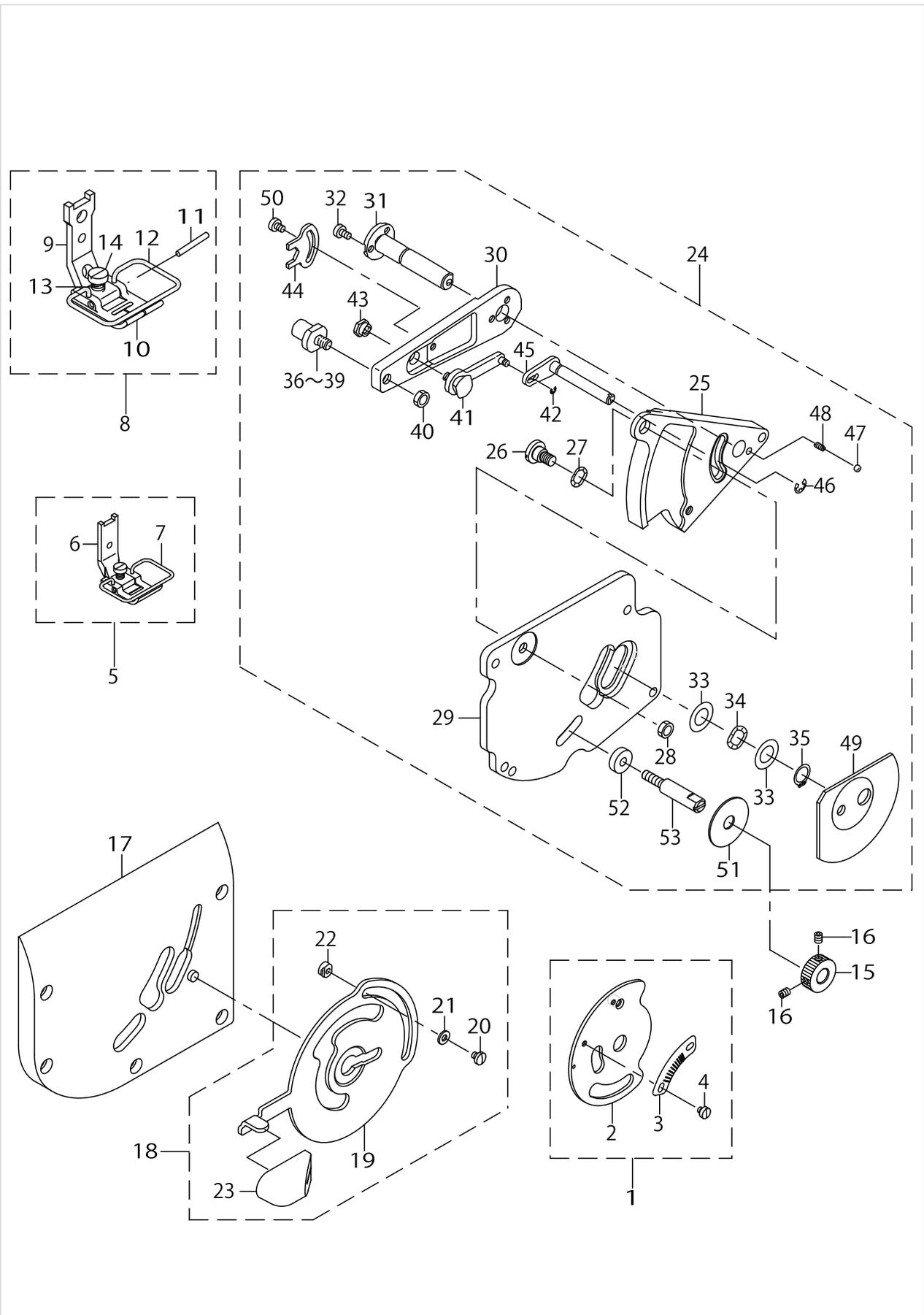
EXCLUSIVE PARTS FOR LZ-2284N(-7),LZ-2284C-7 (1)



EXCLUSIVE PARTS FOR LZ-2284N(-7),LZ-2284C-7 (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	22527204	WORM C				1
49	22527303	WORM D				1
50	SS6110810TP	SCREW 11/64-40 L=8				1
51	22582407	NEEDLE PLATE				1
52	22581508	FEED DOG				1
53	40073481	OIL SUPPY PIPE ASM.				1
54	TA2200502R0	RUBBER PLUG				1
55	23519804	OIL SHIELD				1
56	TA1470702R0	RUBBER PLUG				1
57	26313700	NEEDLE CAM ROLLER SHAFT				2
58	SS7111410TP	SCREW 11/64-40 L=14				3
59	22536502	TIMING GAUGE E				1

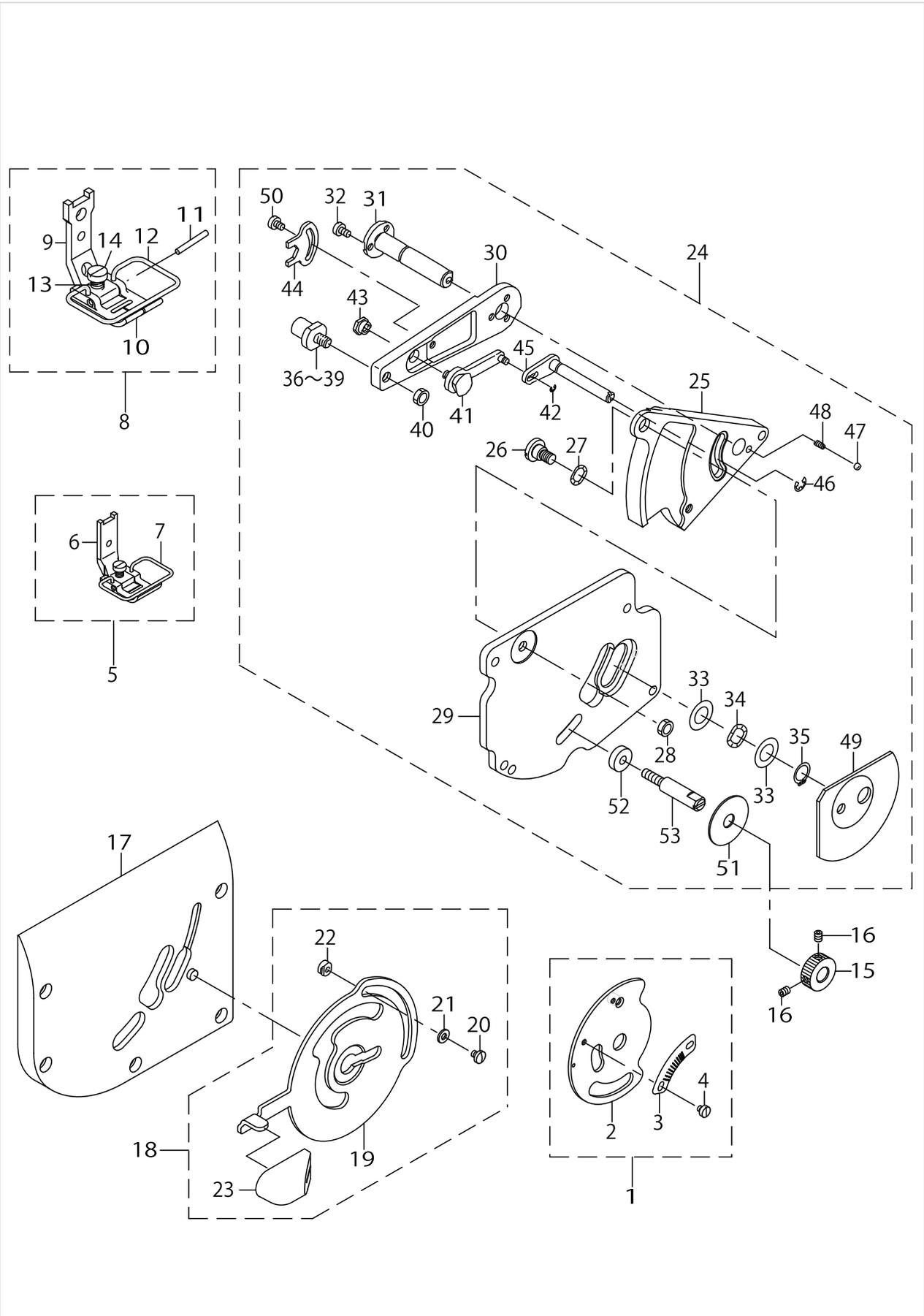
EXCLUSIVE PARTS FOR LZ-2284N(-7),LZ-2284C-7 (2)



EXCLUSIVE PARTS FOR LZ-2284N(-7),LZ-2284C-7 (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	23521263	SWING WIDE GRADUATION ASM.				1
2	23521255	FITTING PLATE COMPL.		*		1
3	22586226	SWING WIDE GRADUATION		*		1
4	SS6080320SP	SCREW 1/8-44 L= 2.5		*		2
5	22580864	PRESSER ASM.				1
6	10055051	PRESSER FOOT ASM.		*		1
7	22580302	SAFETY COVER		*		1
8	22584965	PRESSER FOOT ASM.				1
9	22545206	PRESSER FOOT (UPPER)		*		1
10	22584908	PRESSER FOOT (LOWER)		*		1
11	10021103	PRESSER PIN		*		1
12	22545404	SAFETY COVER		*		1
13	B1525582000	SPRING		*		1
14	SS6090810SP	SCREW 9/64-40 L= 7.5		*		1
15	23521404	ADJUSTING PICK-UP				1
16	SM8040502TP	SCREW M4X0.7 L=5				2
17	22568356	SIDE COVER ASM.				1
18	22573257	CHANGING LEVER ASM.				1
19	22573208	NEEDLE POSITION CHANGE LEVER		*		1
20	SS7090410SP	SCREW 9/64-40 L= 3.5		*		2
21	WP0371016SD	WASHER 3.7X8X1		*		2
22	10015907	LEVER STOPPER		*		2
23	22512602	KNOB		*		1
24	23521057	CHANGE BASE ASM.				1
25	26319004	NEEDLE POSITION CHANGE BASE		*		1
26	SD0800402TP	HINGE SCREW D= 8 H= 4		*		1
27	WZ0850302K0	WAVED WASHER 8.5X12.5X0.3		*		3
28	NS6150310SP	NUT 15/64-28		*		1
29	23521107	CHANGE BASE FITTING PLATE		*		1
30	26301507	ARM		*		1
31	26307306	SHAFT		*		1
32	SS6090620SP	SCREW 9/64-40 L=6		*		3
33	WP1020616SD	WASHER		*		2
34	WZ1052010KP	WAVED WASHER		*		1
35	RC0100001KP	SNAP RING M10		*		1
36	10016517	SHAFT	SELECTIVE PARTS	*		1
37	10016210	SHAFT	SELECTIVE PARTS	*		1
38	10016319	SHAFT	SELECTIVE PARTS	*		1
39	10016418	SHAFT	SELECTIVE PARTS	*		1
40	NS6150310SP	NUT 15/64-28		*		1
41	10017168	STOPPER ASM.		*		1
42	RE0200000K0	E-RING		*		1
43	10018000	NUT		*		1
44	10018109	NUT STOPPER		*		1
45	10015360	LEVER ASM.		*		1
46	RE0400000K0	E-RING 4		*		1
47	B2608761000	HAND STOP CRANK SHAFT BALL		*		1

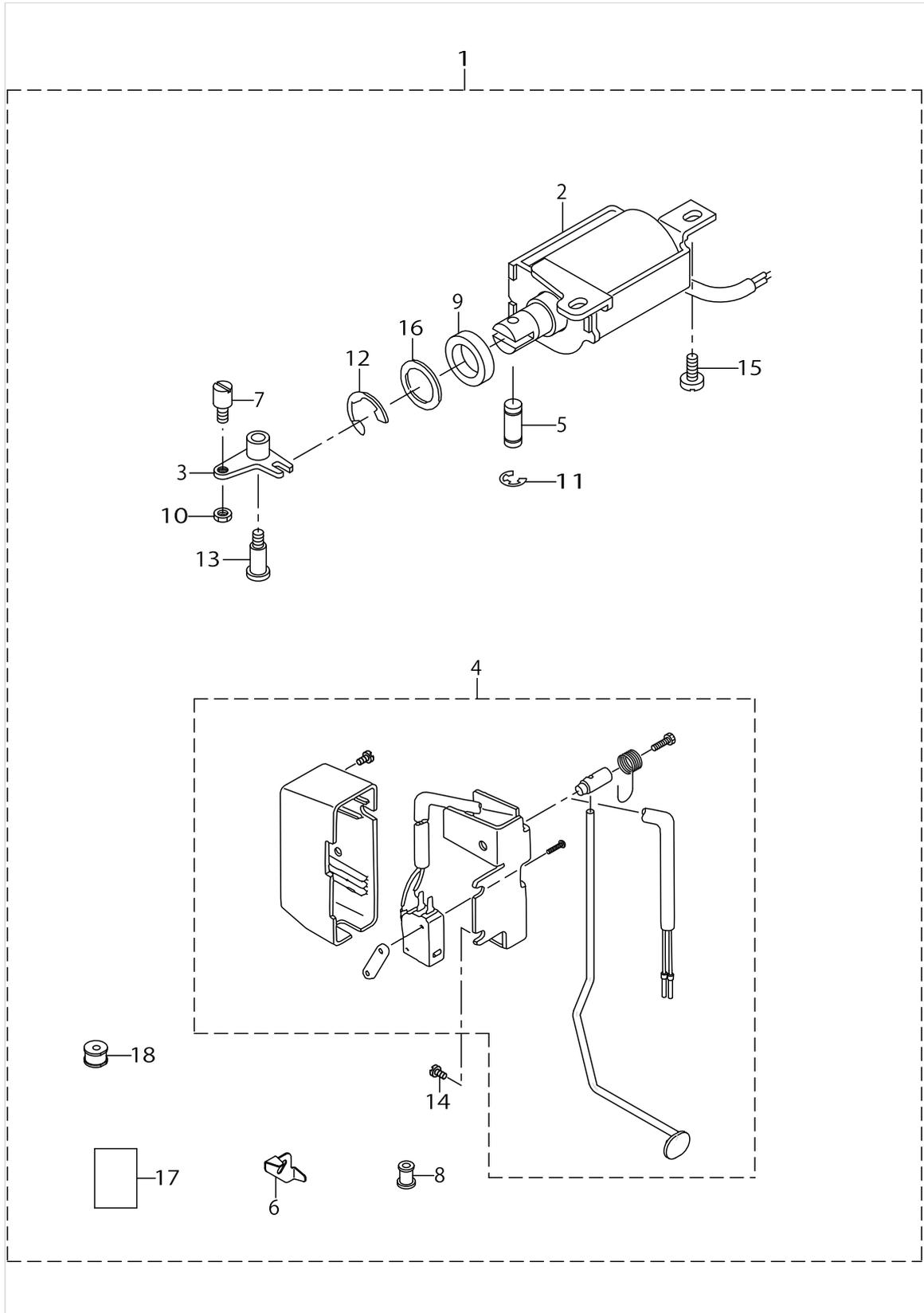
EXCLUSIVE PARTS FOR LZ-2284N(-7),LZ-2284C-7 (2)



EXCLUSIVE PARTS FOR LZ-2284N(-7),LZ-2284C-7 (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	10017408	SPRING		*		1
49	10017606	OIL SHIELD		*		1
50	SS6090520SP	SCREW 9/64-40 L= 5.0		*		1
51	22573505	PACKING		*		1
52	B1430761000	ROLLER		*		1
53	23521305	ADJUSTING PICK-UP SCREW		*		1

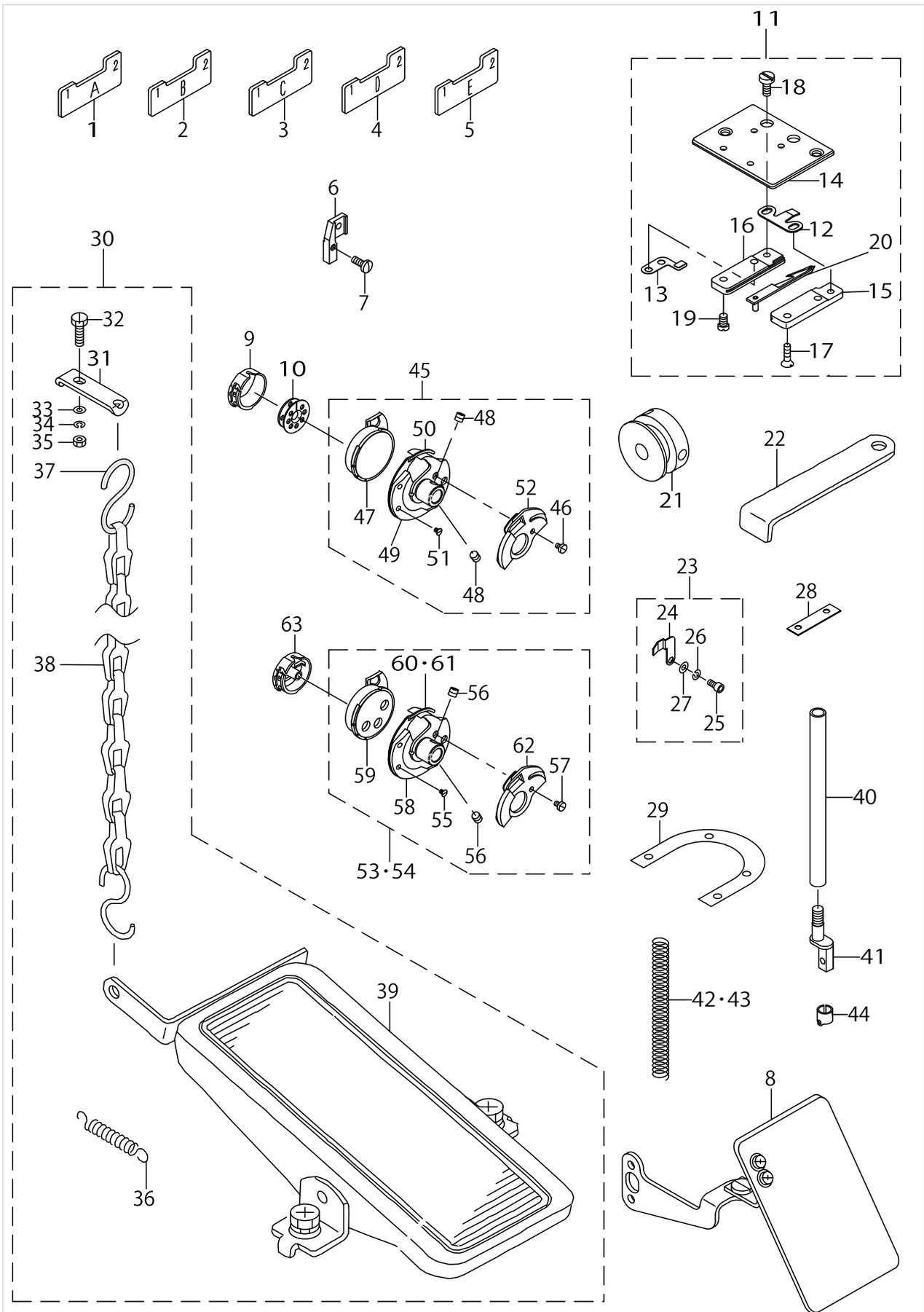
SPECIAL ORDER PARTS (1)



SPECIAL ORDER PARTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22561559	AUTOMATIC BACK MACHINE				1
2	40108060	REVERSE FEED SOLENOID ASM.		*		1
3	22544159	REVERSE FEED MAGNET LINK		*		1
4	22559850	REVERSE FEED SWITCH		*		1
5	11101003	PLUNGER ARM PIN		*		1
6	11102605	CORD HOLDER		*		1
7	B1213372000	SCREW		*		1
8	D2467555B00	RUBBER PLUG		*		2
9	D2468555B00	RUBBER PLUNGER		*		1
10	NS6150310SP	NUT 15/64-28		*		1
11	RE0400000K0	E-RING 4		*		2
12	RE1200000K0	E-RING 12		*		1
13	SD0791503SP	HINGE SCREW D=7.94 H=15		*		1
14	SS4120615SP	SCREW 3/16-28 L=6		*		2
15	SS4150915SP	SCREW 15/64-28 L=9		*		2
16	WP1602616SZ	WASHER 16X24X2.6		*		1
17	29141900	INSTRUCTION MANUAL		*		1
18	11030202	RUBBER BUSHING		*		1

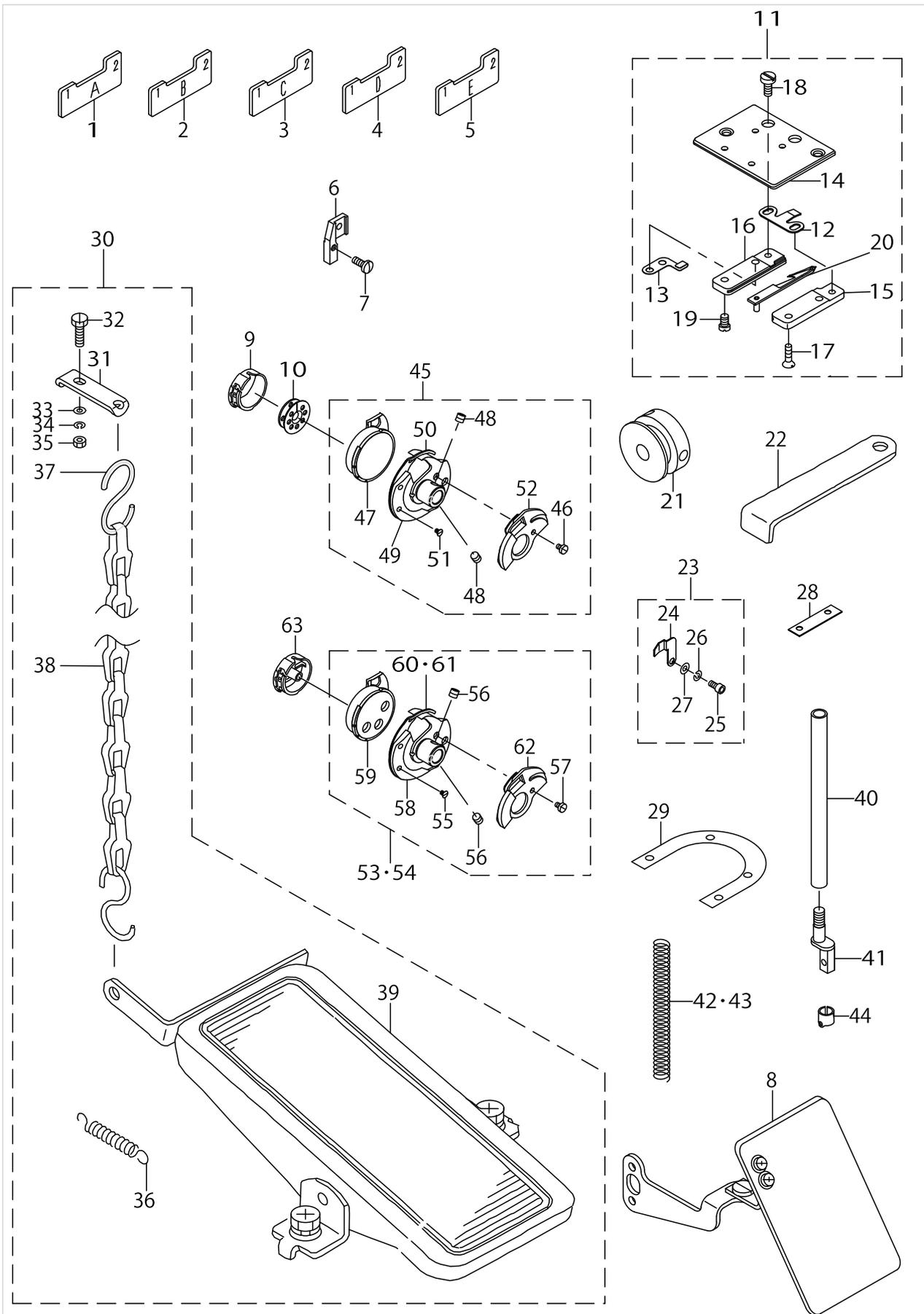
SPECIAL ORDER PARTS (2)



SPECIAL ORDER PARTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22535801	TIMING GAUGE				1
2	22586705	TIMING GAUGE				1
3	22535900	TIMING GAUGE RIGHT				1
4	22536403	TIMING GAUG D				1
5	22536502	TIMING GAUGE E				1
6	B1551586000	PRESSER FOOT JOINT				1
7	SS7090910SP	SCREW 9/64-40 L= 8.5				1
8	22503353	SAFETY PLATE ASM.				1
9	23522550	NOT TURN BOBBIN CASE ASM.				1
10	23523004	NOT TURN BOBBIN				1
11	22556054	KNIFE UNIT				1
12	22556302	FIXED KNIFE		*		1
13	22556450	CLAMP PLATE ASM.		*		1
14	22556609	SLIDING PLATE		*		1
15	22556708	DRIVING BASE		*		1
16	22556807	DRIVING BASE		*		1
17	SS1090510SP	SCREW 9/64-40 L=5		*		2
18	SS6090420SP	SCREW 9/64-40 L= 4.0		*		2
19	SS7090710SP	SCREW 9/64-40 L= 6.8		*		2
20	22556153	DRIVING KNIFE ASM.		*		1
21	22555403	THREAD CUTTING CAM				1
22	B9101490000	DRIVER				1
23	22525455	NEEDLE HOLDER ASM.				1
24	22525406	NEEDLE GUARD		*		1
25	SM6030602TP	SCREW M3X0.5 L=6		*		1
26	WS0310702KS	SPRING WASHER		*		1
27	WP0320500SC	WASHER M3		*		2
28	10025906	SPACER				1
29	22503908	SPACER				1
30	GRF010000B0	RF-1 BACK STITCH DEVICE ASM.				1
31	GRF01001000	PLATE		*		1
32	SS9111510SP	SCREW 11/64-40 L=15		*		1
33	WP0501016SD	WASHER 5X10.5X1		*		1
34	WS0441040KP	SPRING WASHER 4.4X7.4X1		*		1
35	NS6110420SP	NUT 11/64-40		*		1
36	MAT80117S00	SPRING		*		1
37	B8133019000	S SHAPED HOOK		*		2
38	B8131019000	CHAIN		*		1
39	11960853	PEDAL ASM.		*		1
40	D1501583H00	PRESSER BAR				1
41	D1502583H00	PRESSER BAR				1
42	B150522700A	PRESSER SPRING¥n				1
43	11162104	PRESSER SPRING¥n				1
44	22507701	THRED RACK RIGHT				1
45	23523152	NOT TURN BOBBIN HOOK COMPL. V				1
46	10033108	HOOK COUNTER BALANCE SCREW		*		1
47	22526008	INNER HOOK V		*		1

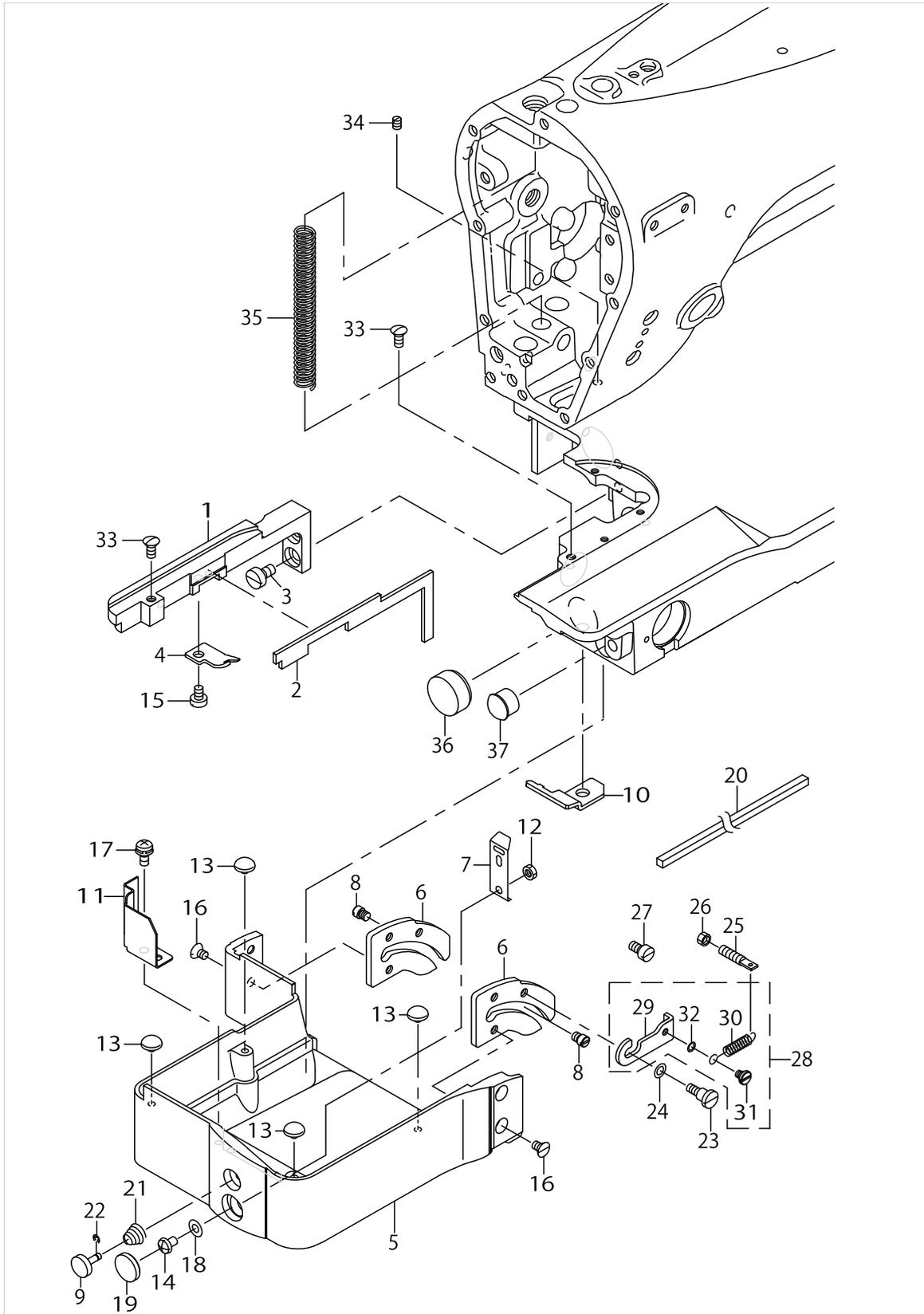
SPECIAL ORDER PARTS (2)



SPECIAL ORDER PARTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS8110422TP	SCREW 11/64-40 L=4		*		2
49	22525919	OUTER HOOK V		*		1
50	23503501	INNER HOOK PRESSER V-S		*		1
51	10033009	HOOK GIB SCREW		*		2
52	23523202	NOT TURN BOBBIN INNER HOOK V		*		1
53	23503659	HOOK COMPL. S	FOR INNER HOOK S			1
54	23502958	HOOK CONNECTION K	FOR INNER HOOK K			1
55	23504103	INNER HOOK PRESSER SETSCREW S		*		3
56	23504301	OUTER HOOK SETSCREW S		*		2
57	23504400	HOOK COUNTER BALANCE SCREW S		*		1
58	23503709	OUTER HOOK S		*		1
59	23503808	INNER HOOK S		*		1
60	23503907	INNER HOOK PRESSER S	FOR INNER HOOK S	*		1
61	23503006	INNER HOOK PRESSER K	FOR INNER HOOK K	*		1
62	23504004	BACK PLATE S		*		1
63	23504657	BOBBIN CASE WITH SPRING				1

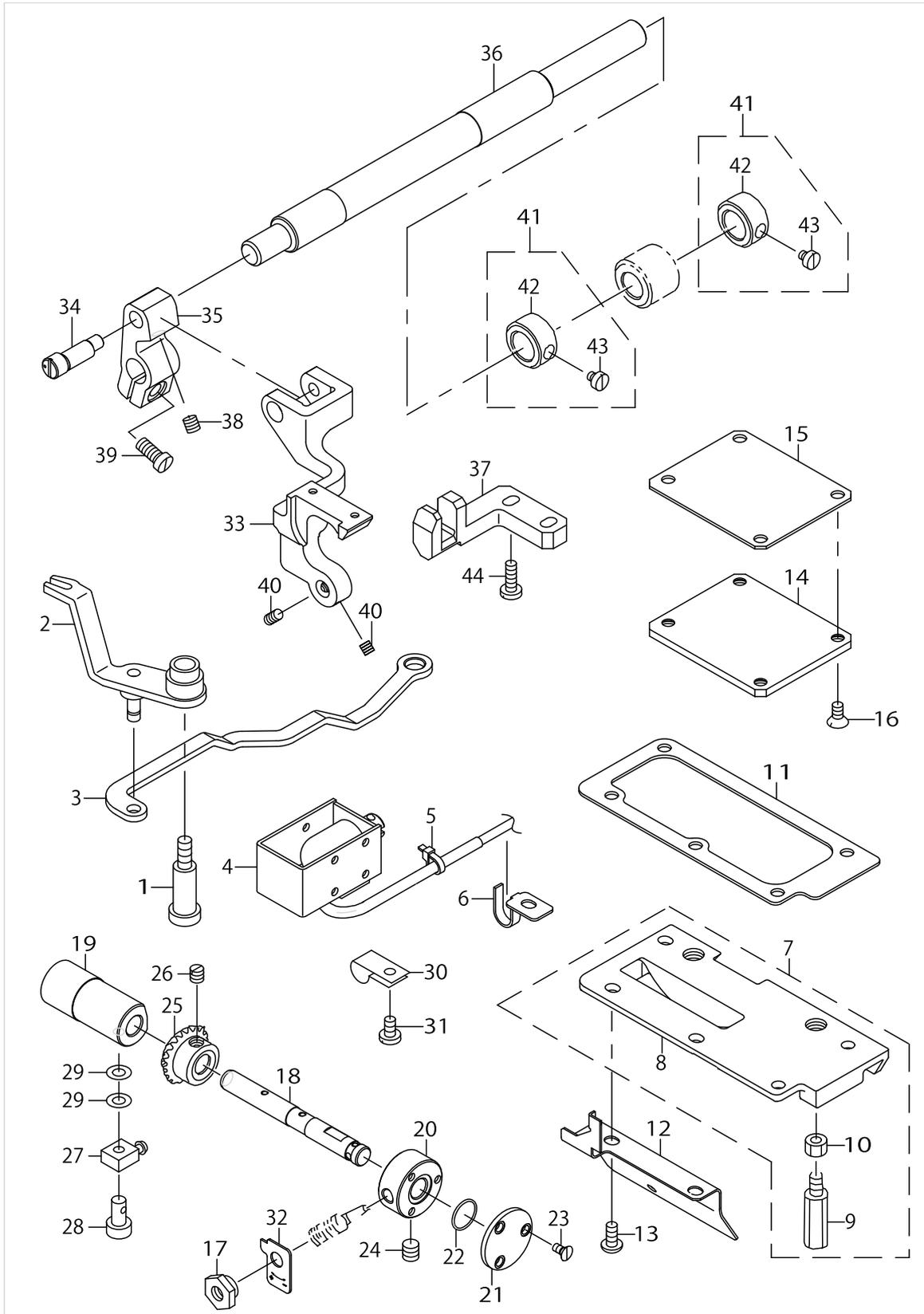
EXCLUSIVE PARTS FOR LZ-2284C-7 (1)



EXCLUSIVE PARTS FOR LZ-2284C-7 (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40005484	NEEDLE PLATE SUPPORT				1
2	40005485	OIL RETURN FELT				1
3	SS6120940SP	SCREW 3/16-28 L=9				2
4	40005505	INNER HOOK STOPPER				1
5	40005487	HOOK COVER				1
6	40005488	HOOK COVER GUIDE				2
7	40005489	HOOK COVER SPRING				1
8	40005490	HOOK COVER GUIDE PIN				4
9	40005491	HOOK COVER BUTTON				1
10	40005493	HOOK COVER STOPPER				1
11	40005494	OIL SHIELD PLATE				1
12	NM6040003SC	NUT M4				1
13	B8226WP1000	FRAME RUBBER CUSHION				4
14	SM5040655SN	SCREW				1
15	SS6110610TP	SCREW 11/64-40 L=6				1
16	SS1110640TP	SCREW 11/64-40 L= 5.5				4
17	SL4040681SC	COMBINATION SCREW M4 X 8				1
18	WP0430801SC	WASHER 4.3X9X0.8				1
19	TA1450302R0	RUBBER PLUG				1
20	B3541012000	OIL WICK				0.25
21	22963409	THREAD TENSION SPRING				1
22	RE0200000K0	E-RING				1
23	SD0550212TP	HINGE SCREW D=5.5 H=2.1				1
24	WP0450846SP	WASHER				1
25	B2561205000A	SCREW				1
26	NS6110310SP	NUT 11/64-40				1
27	B1536804000	PIN				1
28	40005517	HOOK COVER GUIDE STOPPER ASM.	ACCESSORIE PART			1
29	40005492	HOOK COVER GUIDE STOPPER		*		1
30	40005516	TENSION SPRING		*		1
31	SD0460182SP	HINGE SCREW D= 4.6 H= 1.8		*		1
32	WP0360516SD	WASHER M3		*		1
33	SS2110920TP	SCREW 11/64-40 L=8.5				2
34	SS8110520TP	SCREW 11/64-40 L= 4.5	ACCESSORIE PART			1
35	22907406	PRESSER SPRING				1
36	TA2101002R0	RUBBER PLUG				1
37	TA1250804R0	RUBBER PLUG				1

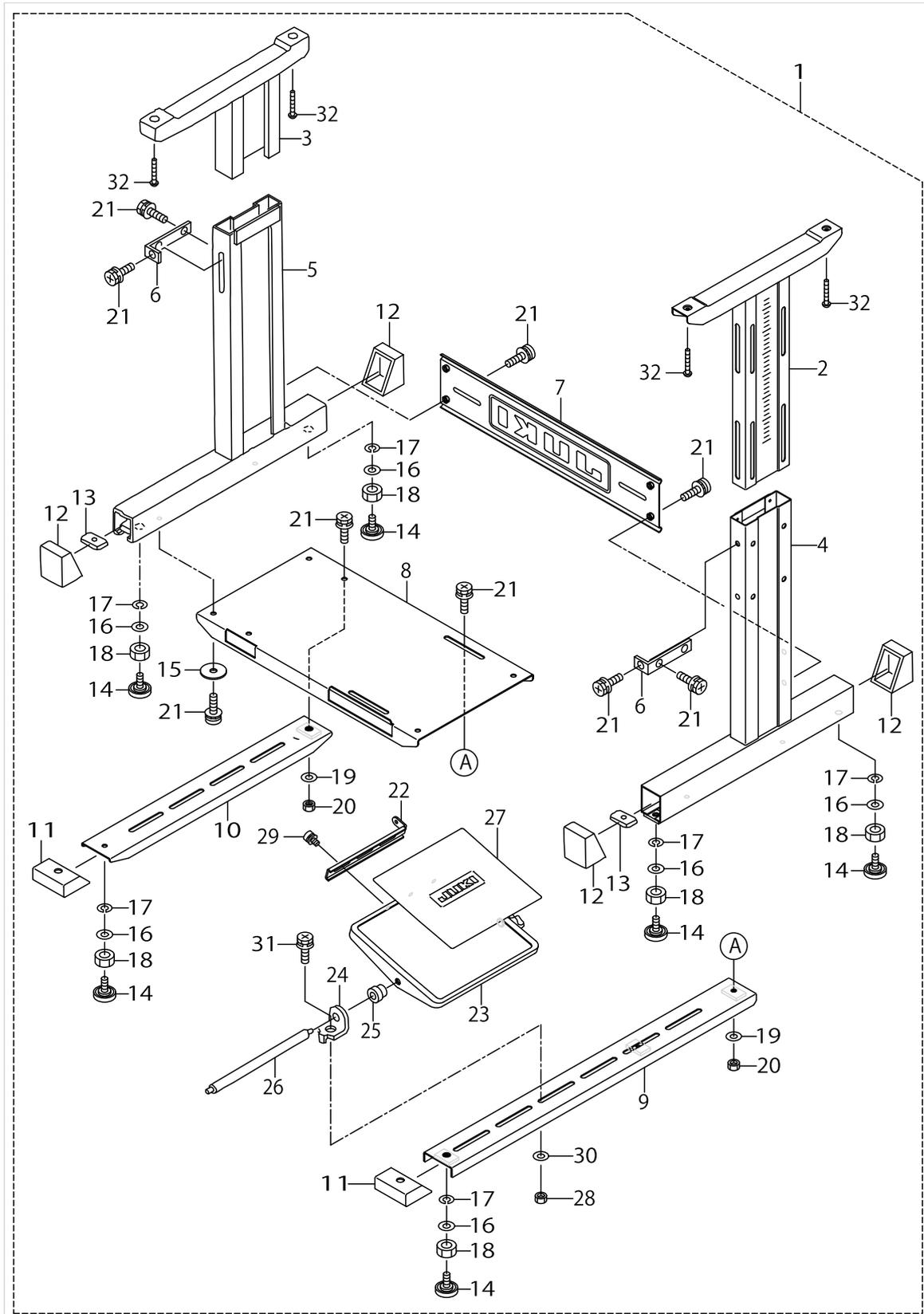
EXCLUSIVE PARTS FOR LZ-2284C-7 (2)



EXCLUSIVE PARTS FOR LZ-2284C-7 (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SD0791501SP	HINGE SCREW D= 7.94 H=15.0				1
2	40005508	KNIFE BRANCH ASM.				1
3	40005507	MOVING KNIFE LINK				1
4	40106079	THREAD_TRIMMER_SOLENOID				1
5	EA9500B0100	CABLE BAND				1
6	B3523980000	OIL WICK PIPE STOPPER	VARIOUS NOS. FOR DESTINATIONS			1
7	40005477	DRIVING GEAR BOX COVER ASM.				1
8	40005478	DRIVING GEAR BOX COVER		*		1
9	10100410	BED SCREW STUD		*		2
10	NS6700420SP	NUT 5/16-24		*		2
11	40005480	DRIVING GEAR BOX COVER PACKING				1
12	40005481	OIL SHIELD PLATE				1
13	SS4110915SP	SCREW 11/64-40 L=9				5
14	40005482	BEVEL GEAR BOX COVER				1
15	40005483	BEVEL GEAR BOX COVER PACKING				1
16	SS1110840SP	SCREW 11/64-40 L=8				4
17	13521000	NUT				1
18	40043054	HOOK SHAFT				1
19	40043055	HOOK SHAFT BUSHING				1
20	40005503	HOOK SHAFT METAL (B)				1
21	40005504	HOOK SHAFT METAL (B) COVER				1
22	RO110090100	RUBBER RING				1
23	SS1080620SP	SCREW 1/8-44 L=6				3
24	SM8060602TP	SCREW M6X6				1
25	40005506	HOOK DRIVING BEVEL GEAR (B)				1
26	SM8050500SP	SCREW				2
27	SQ0000401MZ	CONNECTING SCREW				1
28	B3525357000	CONNECTING SCREW (B)				1
29	B3534012000	GASKET				2
30	B3536122000	HOLDER				1
31	SS7110710SP	SCREW 11/64-40 L=7				1
32	40005515	INDICATION PLATE				1
33	40005496	FEED BASE				1
34	40005497	FEED BASE SHAFT				1
35	40005498	FEED BASE ARM				1
36	40005499	HORIZONTAL FEED SHAFT				1
37	40005500	FEED BASE GUIDE				1
38	SM8050610TP	SCREW M5 L=6				1
39	SM6051200TP	SCREW M5 L=12				1
40	SM8040510TP	SCREW M4 L=5				2
41	CS1111010SH	THRUST COLLAR ASM. D=11.11 W=10				2
42	CS1111019SH	THRUST COLLAR D=11.11 W=10			*	2
43	SS6660710TP	SCREW 1/4-40 L=7			*	2
44	SS7111120TP	SCREW				2

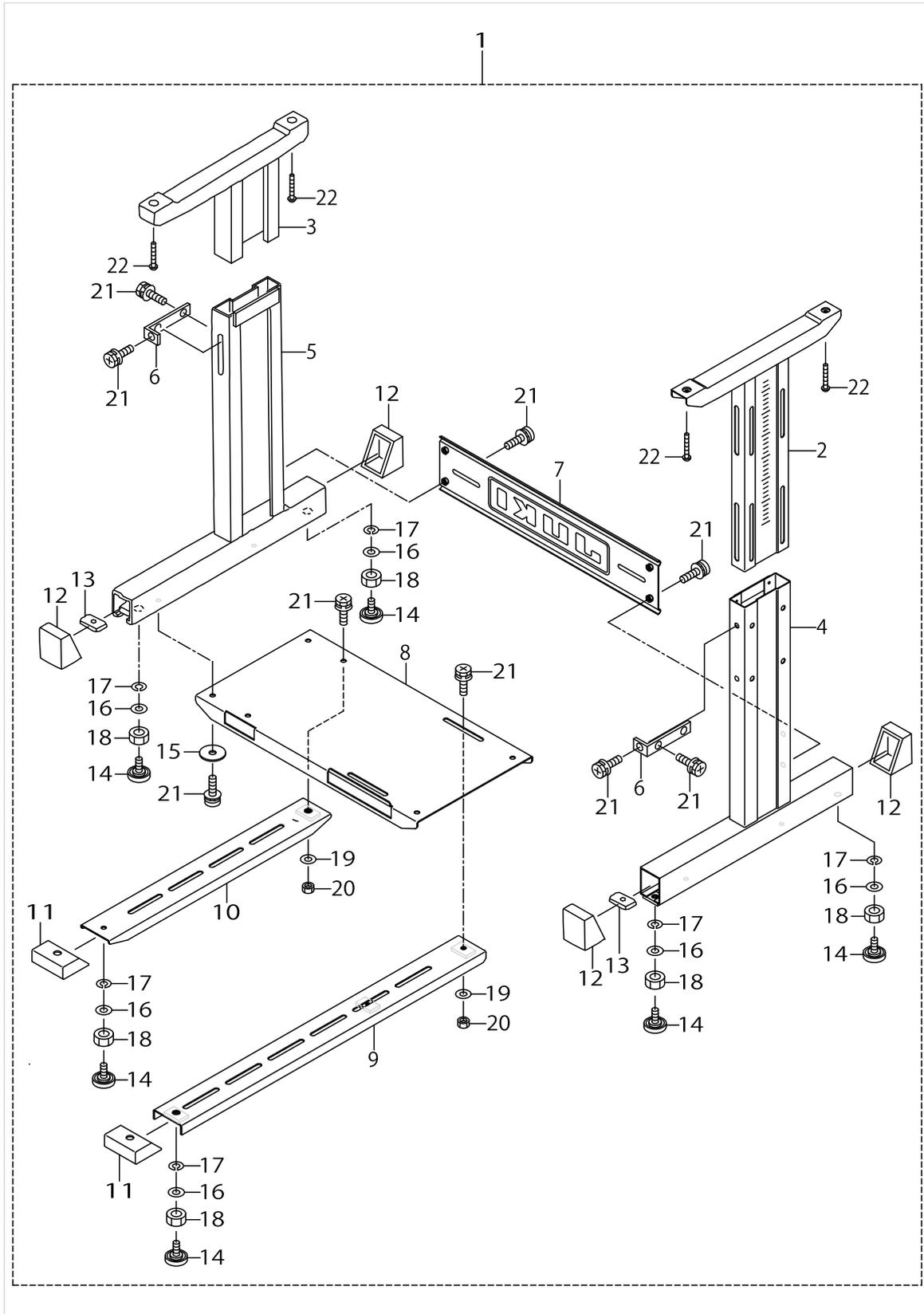
EXCLUSIVE PARTS FOR LZ-2284C-7 (3) (TABLE COMPONENTS/JT-Z710)



EXCLUSIVE PARTS FOR LZ-2284C-7 (3) (TABLE COMPONENTS/JT-Z710)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40005530	T-STAND ASM.				1
2	14118152	UPPER STAND ASM. RIGHT		*		1
3	B8101210AAB	UPPER STAND ASM.		*		1
4	14118251	STAND ASM. RIGHT		*		1
5	B8105210AAA	STAND ASM.		*		1
6	11158516	UPPER STAND PLATE		*		2
7	D8308205K0A	STAND SIDE SUPPORT		*		1
8	40005535	STAND SIDE SUPPORT		*		1
9	40005536	PEDAL SUPPORT BASE		*		1
10	40005538	STAND SUPPORT		*		1
11	40005539	PEDAL SUPPORT BASE CAP		*		2
12	11158607	RUBBER CAP		*		4
13	B8112552000	LEG BOTTOM SUPPORT BRACKET		*		4
14	B81085550A0	ADJUSTING SCREW ASM. WITH CAP		*		6
15	G5514116000	WASHER D=30		*		4
16	WP1302501SE	WASHER M12		*		6
17	WS1253010KN	SPRING WASHER 12.5X21.5X3		*		6
18	ST9053511SR	TAPPING SCREW M5X35		*		4
19	WP0871602SE	WASHER 8.7X18X1.6		*		2
20	NM6080001SE	NUT M8		*		2
21	SL9082091SE	WASHER HEXAGONAL BOLT		*		18
22	11158706	PEDAL ADJUSTING PLATE		*		1
23	11158805	PEDAL		*		1
24	11159001	PEDAL SHAFT BRACKET		*		2
25	D8113555B00	PEDAL BUSHING		*		2
26	D8115555B00	PEDAL SHAFT		*		1
27	11158904	PEDAL MAT		*		1
28	NM6080001SE	NUT M8		*		2
29	SL9061291SE	WASHER HEXAGONAL BOLT M6 L=12		*		2
30	WP0871602SE	WASHER 8.7X18X1.6		*		2
31	SL9082091SE	WASHER HEXAGONAL BOLT		*		2
32	ST9053511SR	TAPPING SCREW M5X35		*		4

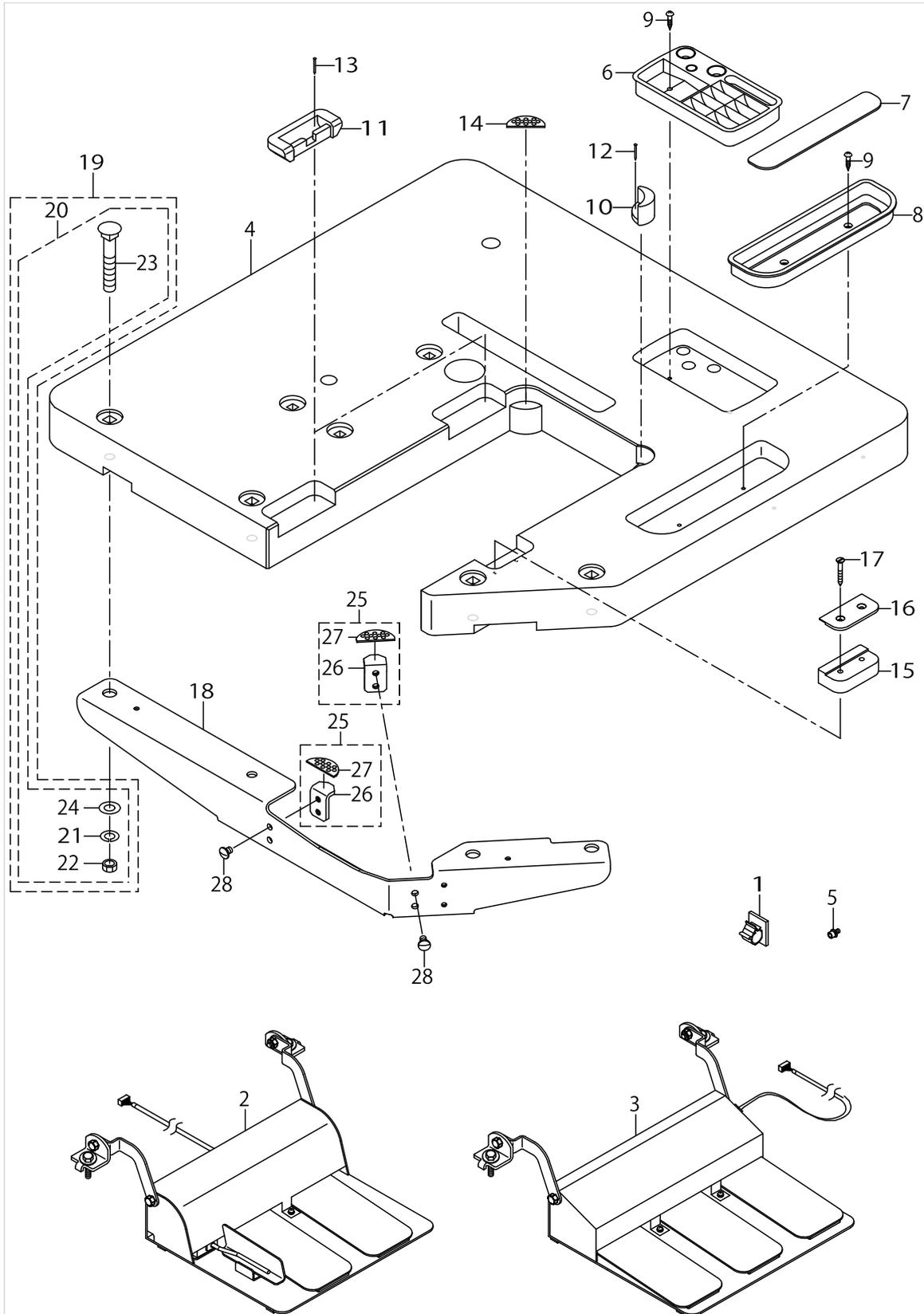
EXCLUSIVE PARTS FOR LZ-2284C-7 (4) (TABLE COMPONENTS/JT-Z71A,JT-Z71B)



EXCLUSIVE PARTS FOR LZ-2284C-7 (4) (TABLE COMPONENTS/JT-Z71A,JT-Z71B)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40005537	T-STAND ASM.				1
2	14118152	UPPER STAND ASM. RIGHT		*		1
3	B8101210AAB	UPPER STAND ASM.		*		1
4	14118251	STAND ASM. RIGHT		*		1
5	B8105210AAA	STAND ASM.		*		1
6	11158516	UPPER STAND PLATE		*		2
7	D8308205K0A	STAND SIDE SUPPORT		*		1
8	40005535	STAND SIDE SUPPORT		*		1
9	40005536	PEDAL SUPPORT BASE		*		1
10	40005538	STAND SUPPORT		*		1
11	40005539	PEDAL SUPPORT BASE CAP		*		2
12	11158607	RUBBER CAP		*		4
13	B8112552000	LEG BOTTOM SUPPORT BRACKET		*		4
14	B81085550A0	ADJUSTING SCREW ASM. WITH CAP		*		6
15	G5514116000	WASHER D=30		*		4
16	WP1302501SE	WASHER M12		*		6
17	WS1253010KN	SPRING WASHER 12.5X21.5X3		*		6
18	ST9053511SR	TAPPING SCREW M5X35		*		4
19	WP0871602SE	WASHER 8.7X18X1.6		*		2
20	NM6080001SE	NUT M8		*		2
21	SL9082091SE	WASHER HEXAGONAL BOLT		*		18
22	ST9053511SR	TAPPING SCREW M5X35		*		4

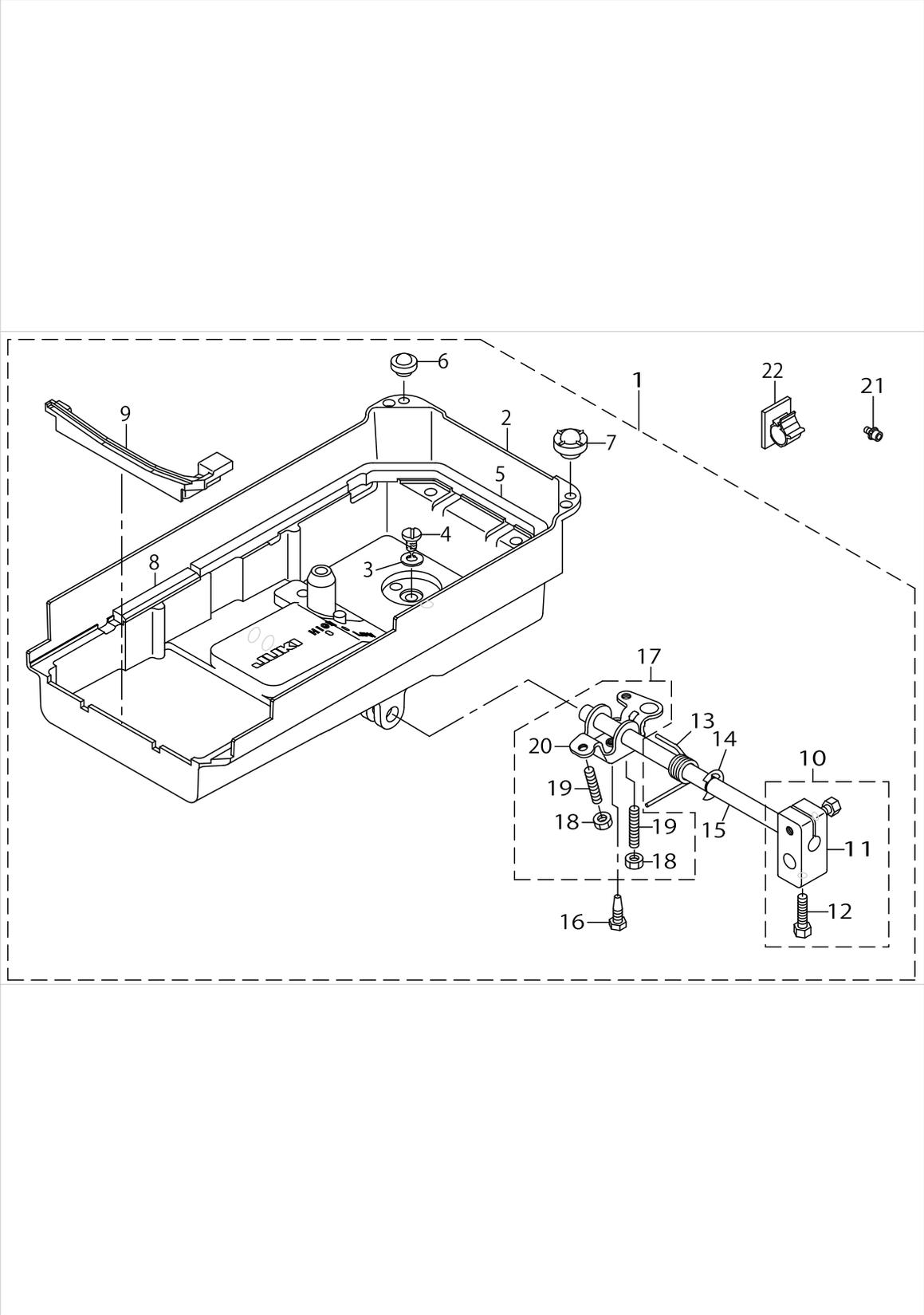
EXCLUSIVE PARTS FOR LZ-2284C-7 (5)



EXCLUSIVE PARTS FOR LZ-2284C-7 (5)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	E9608603000	STICKER (MIDDLE)	AT THE TIME OF DELIVERY OF COMPLETE SET WITH TABLE STAND ONLY.			1
2	GPK710010A0	2-PEDAL ASM. 71	FOR JT-Z71B			1
3	GPK700010A0	3-JOINT PEDAL ASM. 70	FOR JT-Z71A			1
4	40107537	TABLE				1
5	SL6040892TN	BOLT	AT THE TIME OF DELIVERY OF COMPLETE SET WITH TABLE STAND ONLY.			8
6	11155751	CASE ASM. B				1
7	11155801	CASE MAGNET				1
8	11156007	CASE				1
9	SK3382001SE	SCREW D=3.8 L=20				4
10	11076007	FRAME RUBBER CUSHION				1
11	11075801	RUBBER SPACER				2
12	B8210012000	CUSHION SET NAIL				2
13	B8210012000	CUSHION SET NAIL				4
14	D8226555E00	FRAME RUBBER CUSHION A				1
15	GAW02560000	BED FIXING RUBBER				1
16	GAW02561000	BED FIXING RUBBER PRESSER				1
17	SK1413200SC	WOOD SCREW D=4.1 L=32				2
18	40005532	TABLE SUPPORT				1
19	13155064	REPUTATION PLATE BOLT ASM.				1
20	13155056	BOLT SET A		*		4
21	WS1002560KR	SPRING WASHER 10X18X2.5		*		4
22	NS6240630SE	NUT 3/8-18		*		4
23	13155007	HOLDING PLATE BOLT		*		4
24	WP1002036SE	WASHER 10X21X2		*		4
25	40005533	OIL RESERVOIR HOLDER ASM.				2
26	40005534	OIL RESERVOIR HOLDER		*		2
27	D8226555E00	FRAME RUBBER CUSHION A		*		2
28	SM0060801SA	SCREW				4

EXCLUSIVE PARTS FOR LZ-2284C-7 (6) (ACCESSORIES PARTS COMPONENTS)



EXCLUSIVE PARTS FOR LZ-2284C-7 (6) (ACCESSORIES PARTS COMPONENTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40005520	OIL RESERVOIR ASM.				1
2	40005521	OIL RESERVOIR		*		1
3	RO098240100	RUBBER RING		*		1
4	SM0081001SD	SCREW		*		1
5	10038107	OIL RESERVOIR GASKET		*		1
6	11047107	RUBBER CUSHION		*		1
7	B1116210D00	FRAME SUPPORT RUBBER		*		1
8	40005524	FRAME SUPPORT RUBBER CUSHION B		*		1
9	40005523	FRAME SUPPORT RUBBER CUSHION A		*		1
10	22932453	BRACKET ASM.		*		1
11	22932404	BRACKET		*		1
12	22934707	SCREW		*		2
13	22932206	SPRING		*		1
14	RE1000000K0	E-RING 10		*		1
15	22932305	KNEE PRESS CROSS SHAFT		*		1
16	SM9061853SR	SCREW M6 L=17.5		*		1
17	22932156	KNEE LIFTER ROTATION ARM ASM.		*		1
18	NM6060001SE	NUT M6		*		2
19	SM8063012TR	SCREW M6 L=30		*		2
20	22932107	KNEE LIFTING ROTATING ARM		*		1
21	SL6040892TN	BOLT				8
22	E9608603000	STICKER (MIDDLE)				1

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

5.As to the parts with marks of "☆"(consumable parts) and "◎"(optional parts)on the respective parts, it is recommended to prepare spares.

1 ."注記"欄の記号説明

1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの-----枠は、組構成であることを意味します。

5.リストページの"☆"（消耗部品）、"◎"（オプション部品）の印がついた部品は、予備を準備しておくことをお奨めします。

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10006005	4	55	10017408	84	48	10035301	34	8
10006104	4	52	10017606	16	15	10035509	64	61
10007854	4	56	10017606	58	43	10037109	34	16
10008506	10	14	10017606	84	49	10037307	6	31
10008753	10	16	10017705	16	45	10037406	6	12
10011005	14	25~ 28·45	10018000	16	11	10038107	54	3
10011104	14	25~ 28·45	10018000	58	39	10038107	102	5
10011203	14	25~ 28·45	10018000	82	43	10043412	56	5
10011302	14	25~ 28·45	10018109	16	12	10043461	64	58
10012201	14	30	10018109	58	40	10044014	56	13
10012417	14	31	10018109	82	44	10044014	58	12
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10012607	14	12~15	10021103	82	11	10044105	58	13
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10015360	16	13	10026706	26	26	10063402	62	21
10015360	58	41	10026763	26	24	10063501	62	22
10015360	82	45	10026904	26	37	10063600	62	23
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22534010	54	2	22548655	20	42	22558506	40	65
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22593107	64	70	22937155	10	36	23505654	72	1
22596704	32	56	22937254	10	35	23505829	68	5
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22901300	6	9	22947006	2	20	23506009	68	13
22901805	6	28	22948558	40	70	23506108	68	9
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23507809	68	45	23523004	88	10	26304402	10	18
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23508104	70	51	23537202	32	65	26304907	6	1
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23512106	72	34	26301002	14	33~36	26307405	14	3~6
23512155	72	33	26301101	14	33~36	26307504	14	3~6
23512163	72	32	26301200	14	33~36	26307603	14	3~6
23512205	72	35	26301309	14	33~36	26307702	14	3~6
23512304	72	38	26301408	12	68	26307850	20	9
23512569	72	29	26301507	16	5	26308007	20	10
23512601	72	30	26301507	58	26	26308205	24	3
23512817	70	70	26301507	82	30	26308353	24	4
23512908	74	64	26302000	24	16	26308403	24	5
23513062	74	65	26302307	14	11	26308809	72	26
23513161	74	66	26302703	16	4	26309005	24	10
23513302	70	71	26302901	22	51	26309104	26	1
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26312405	78	33	40005493	92	10	40020344	34	44
26312504	2	40	40005494	92	11	40020345	34	46
26312702	78	10	40005496	94	33	40020346	36	47
26312751	78	1	40005497	94	34	40021933	8	12
26312801	78	13	40005498	94	35	40023289	70	52
26312900	78	9	40005499	94	36	40026730	8	7
26313007	78	2~5	40005500	94	37	40026745	8	24
26313106	78	2~5	40005503	94	20	40028555	6	4
26313205	78	2~5	40005504	94	21	40031418	26	3
26313304	78	2~5	40005505	92	4	40031628	8	3
26313403	78	8	40005506	94	25	40031629	8	10
26313502	78	6	40005507	94	3	40031630	8	11
26313700	80	57	40005508	94	2	40031631	8	27
26314104	78	24	40005515	94	32	40031633	8	8
26314401	78	43	40005516	92	30	40032138	8	4
26314500	26	34	40005517	92	28	40032271	28	53
26314708	6	10	40005520	102	1	40034904	8	2
26314757	6	8	40005521	102	2	40034919	8	26
26314906	26	32	40005523	102	9	40034920	8	1
26315150	34	1	40005524	102	8	40035544	34	3
26315200	34	2	40005530	96	1	40035702	26	9
26315408	34	10	40005532	100	18	40040372	10	10
26319004	82	25	40005533	100	25	40043050	30	16
26319400	52	1	40005534	100	26	40043051	30	17
26319509	52	3	40005535	96	8	40043054	94	18
26319558	52	2	40005535	98	8	40043055	94	19
26319608	52	4	40005536	96	9	40043720	8	25
26319806	52	5	40005536	98	9	40043912	28	50
29141900	86	17	40005537	98	1	40044872	10	7
40003598	30	35	40005538	96	10	40050457	28	52
40003599	30	37	40005538	98	10	40050700	4	65
40005477	94	7	40005539	96	11	40055832	26	11
40005478	94	8	40005539	98	11	40056375	14	7
40005480	94	11	40009373	34	21	40056376	14	8
40005481	94	12	40010276	66	25	40056754	24	1
40005482	94	14	40010295	38	5	40056873	10	44
40005483	94	15	40010305	32	54	40057195	24	6
40005484	92	1	40010319	26	45	40057196	24	8
40005485	92	2	40012129	2	19	40057197	24	7
40005487	92	5	40015494	12	77	40057198	24	11
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40064316	78	36~42	40106079	94	4	B1905541A00	12	48~51
40064317	78	36~42	40106936	46	18	B1905541B00	12	48~51
40064319	78	36~42	40107537	100	4	B1905541C00	12	48~51
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40069741	36	56	40108948	10	34	B2034372000	42	16
40069742	36	55	40108949	10	33	B250228000A	62	39~42
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40070532	10	43	40116710	42	8	B2502280B0B	56	15~19
40073481	80	53	A321600100A	8	15	B2502280B0B	58	14~18
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40078332	78	30	B1203227000A	10	11	B2502280B0C	58	14~18
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40078334	78	27	B1213372000	44	17	B2502280B0D	58	14~18
40078335	78	20	B1213372000	86	7	B2502280B0E	56	15~19
40078336	78	25	B1214038000	34	14	B2502280B0E	58	14~18
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40085785	48	3	B150522700A	88	42·43	B25792290A0	70	74
40085786	48	4	B1505227T00A	20	21·34	B2608761000	16	16
40085787	48	5	B1516552000	20	11	B2608761000	82	47
40085788	48	6	B1517552000	20	26	B2626372000	42	15
40085789	48	7	B1521555000	20	24	B3116125000	4	59
40085790	48	8	B1523226000	20	27	B3120125000	4	61
40085791	48	9	B1525582000	20	55	B3121352000	4	57·58
40085792	48	10	B1525582000	22	55	B3129012A00	4	57·58
40085793	48	11	B1525582000	82	13	B3208280000	72	11
40085794	48	12	B1536804000	92	27	B3214047000	8	39
40085795	48	13	B1551586000	88	6	B3414555000	20	14
40085796	48	16	B1604141H00	26	33	B3416552000	20	16
40096325	48	14	B1608555000	66	27	B3416555000	20	15
40096326	48	17	B16085550A0	66	26	B3421555000	54	28
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40096354	48	1	B1609804B00	26	38~42	B3523980000	94	6
40097876	74	67	B1609804C00	26	38~42	B3524552000	34	13
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B3536122000	94	30	CS1470710SH	76	25	HF0078016P0	74	46
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B3538112000	68	38	D1502583H00	88	41	HK00443002A	40	50
B3538112000	72	13	D2056772B0B	38	29	HK01650004A	74	48~59
B3541012000	92	20	D2107490D00	46	9	HK034610140	40	61
B3554481000	64	64	D2112555B00	2	45	HK03464000B	44	11
B4011210000	68	35	D2467555B00	40	62	HL003880000	74	48~59
B8101210AAB	96	3	D2467555B00	86	8	HL017120000	74	48~59
B8101210AAB	98	3	D2468555B00	24	21	HR022301010	74	48~59
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B8105210AAA	98	5	D2468555B00	86	9	HW500070000	44	12
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B8112552000	98	13	D8113555B00	96	25	M2001429CA0	74	60~62
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B8210012000	100	13	D8308205K0A	96	7	M8503429AA0	72	44
B8226WP1000	92	13	D8308205K0A	98	7	M8504429AA0A	72	42
B8228125000	54	19	E9608603000	100	1	M8505429AA0	74	45
B9101490000	88	22	E9608603000	102	22	M8601429AA0A	74	47
B9113012000	62	27	EA9500B0100	36	53	MAB109000A0	56	30
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CM301300001	6	27	G5514116000	98	15	MAT80117S00	88	36
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CQ202000000	12	70	GAK33042000	20	30	MC1923F0800	58	4
CQ202000000	34	54	GAW02560000	100	15	MC2005F0700	12	52·72·73
CQ202000000	36	54	GAW02561000	100	16	MDP500B1000	12	52·72·73
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CQ500600000	64	68	GPK710010A0	100	2	NM6030001SB	38	35
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CS0800911TH	68	19	GRF010000B0	88	30	NM6040001SN	40	56
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CS1031210SH	24	32	HA001900000	44	8	NM6060001CP	6	5
CS1031210SH	62	52	HA00600000A	46	27	NM6060001SE	54	18
CS1031210SH	64	52	HC018201020	74	48~59	NM6060001SE	64	50
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NS6110310SP	36	60	RE0400000K0	82	46	SD0791503SP	38	41
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NS6110310SP	92	26	RE0500000K0	20	31	SD0791503SP	86	13
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NS6150310SP	38	42	RE1200000K0	44	20	SK3412001SE	52	9
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SM8040502TP	82	16	SS4110515SP	34	32	SS6060210SP	6	11
SM8040510TP	94	40	SS4110515SP	40	60	SS6080320SP	16	37
SM8040802TP	44	14	SS4110615SP	6	18	SS6080320SP	56	26
SM8050412TP	78	14	SS4110615SP	12	54	SS6080320SP	60	48
SM8050500SP	94	26	SS4110615SP	34	62	SS6080320SP	66	4
SM8050502TP	8	22	SS4110615SP	36	62	SS6080320SP	82	4
SM8050610TP	94	38	SS4110715SP	34	23	SS6090420SP	88	18
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