

MODEL : LH-3500A シリーズ (for China)

List No : 1537-05

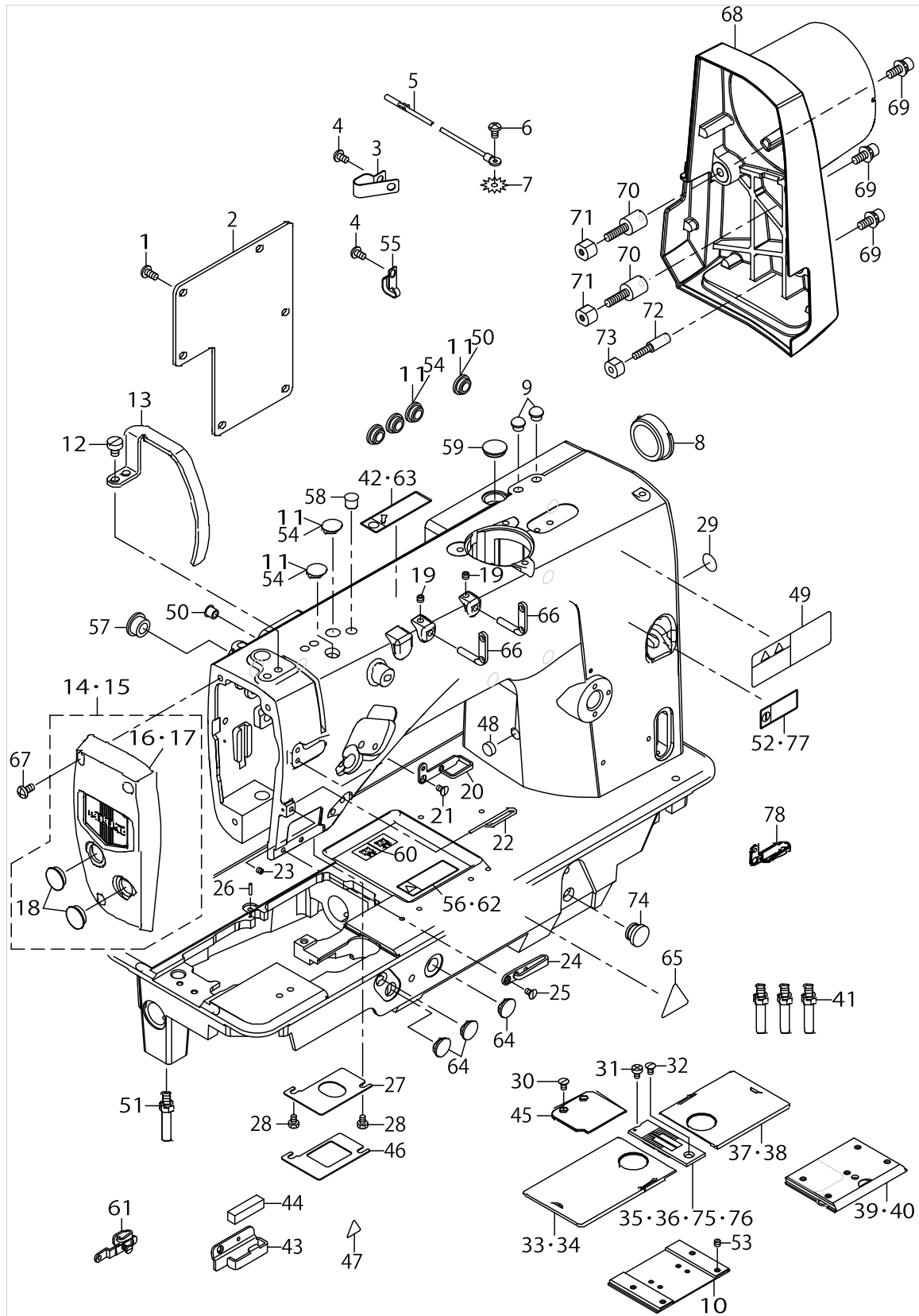
PARTS LIST

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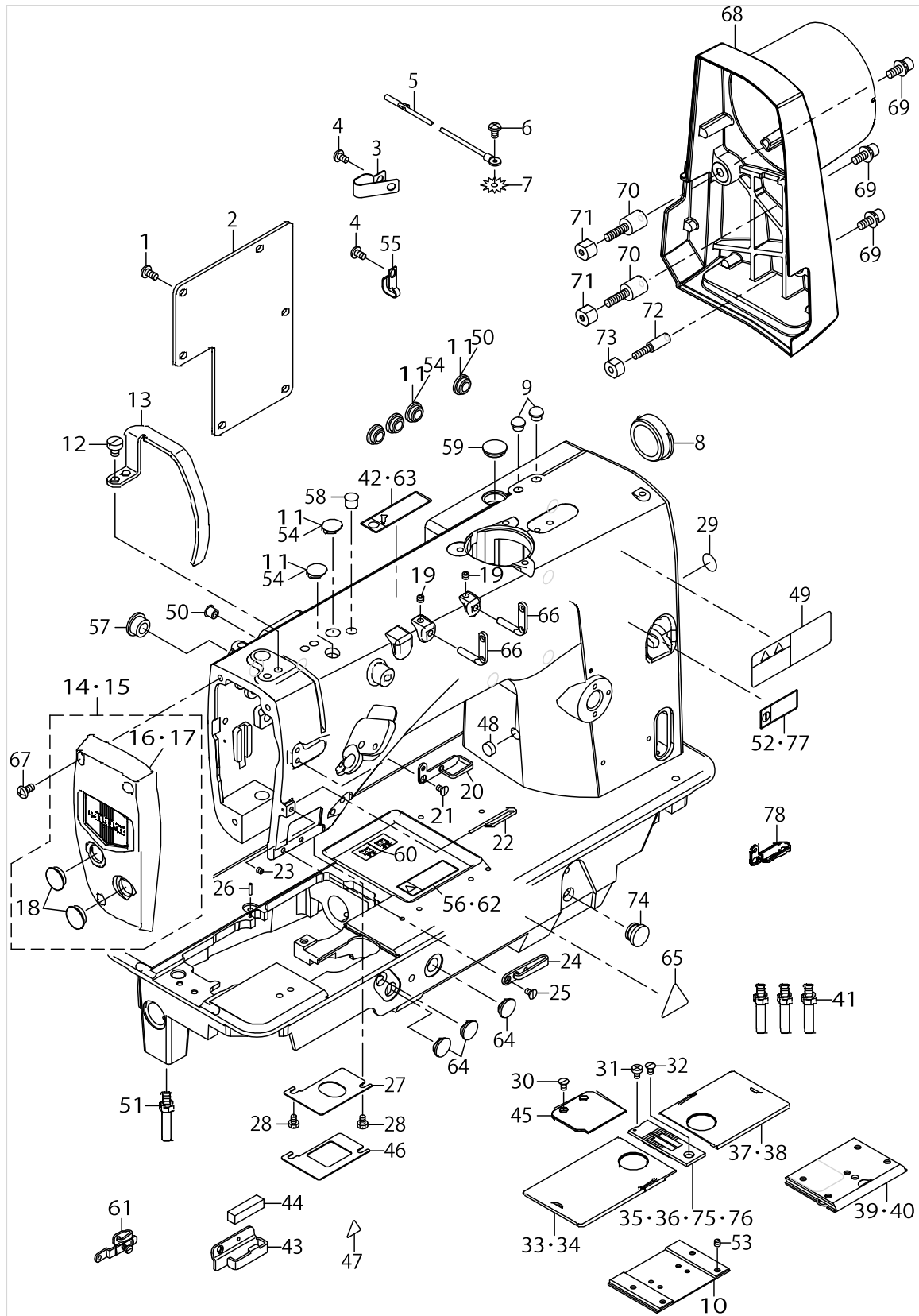
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|-----------------------------|---|-------|------|-----|
| 1 | SM4051455SP | SCREW M5 L=14 | | | | 6 |
| 2 | 40028766 | REAR PLATE | | | | 1 |
| 3 | D2112555B00 | CORD HOLDER, LARGE | FOR LH-3528A-7,3568A-7,357-8A-7, 3588A-7,3528A-0B | | | 3 |
| 4 | SM4050855SP | SCREW | FOR LH-3528A-7,3568A-7,357-8A-7, 3588A-7,3528A-0B | | | 4 |
| 5 | 23601057 | EARTH CORD ASM. | FOR LH-3528A-7,3568A-7,357-8A-7, 3588A-7,3528A-0B | | | 1 |
| 6 | SM4050855SP | SCREW | FOR LH-3528A-7,3568A-7,357-8A-7, 3588A-7,3528A-0B | | | 1 |
| 7 | WT0530002KS | TOOTHED WASHER D=5.3 | FOR LH-3528A-7,3568A-7,357-8A-7, 3588A-7,3528A-0B | | | 1 |
| 8 | 22619100 | CAP | FOR LH-3528A,3578A | | | 1 |
| 9 | TA0800504R0 | PLUG D=8 L=4.5 | FOR LH-3528A,3578A | | | 2 |
| 10 | 23206709 | BED SLIDE (FRONT)A | SELECTIVE PARTS | | | 1 |
| 11 | TA1250406R0 | RUBBER PLUG D=12.5 L=4 | EXCEPT CHINA | | | 6 |
| 12 | SM6060800SP | SCREW M6 L=8 | | | | 2 |
| 13 | 40028245 | THREAD TAKE UP LEVER COVER | | | | 1 |
| 14 | 40030298 | ASSY FACE COVER 28 | FOR LH-3528A,3528A-7,3578A, 3578A-7 | | | 1 |
| 15 | 40030299 | ASSY FACE COVER 68 | FOR LH-3568A,3568A-7,3588A, 3588A-7 | | | 1 |
| 16 | 40029641 | FACE COVER 28 | FOR LH-3528A,3528A-7,3578A, 3578A-7 | * | | 1 |
| 17 | 40029972 | FACE COVER 68 | FOR LH-3568A,3568A-7,3588A, 3588A-7 | * | | 1 |
| 18 | TA1600406R0 | PLUG | | * | | 2 |
| 19 | SM8050412TP | SCREW M5 L=4 | | | | 2 |
| 20 | 40091179 | THREAD GUIDE UPPER | | | | 1 |
| 21 | SM1040750TP | SCREW M4 L=7 | | | | 1 |
| 22 | 40029347 | THREAD GUIDE WIRE | | | | 1 |
| 23 | SM8040402TP | SCREW M4X0.7 L=4 | | | | 1 |
| 24 | 40084142 | THREAD GUIDE LOWER | | | | 1 |
| 25 | SM1040750TP | SCREW M4 L=7 | | | | 1 |
| 26 | B1104051000 | THROAT PLATE PIN | | | | 1 |
| 27 | 40028730 | PLATE | FOR LH-3528A,3578A | | | 1 |
| 28 | SM9040603SC | SCREW M4 L=6 | | | | 2 |
| 29 | 22901805 | GROUND MARK | | | | 1 |
| 30 | SM1040750TP | SCREW M4 L=7 | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | | 2 |
| 31 | SM6040655TP | SCREW M4 L=6 | | | | 1 |
| 32 | SM2040750TP | SCREW M4 L=7.4 | | | | 1 |
| 33 | 22601058 | BED SLIDE LEFT, ASM., A | EXCHANGING GAUGE PARTS FOR LH-3528A,3568A,3578A, 3-588A(SEE.P.41,44,46,47) | | | 1 |
| 34 | 40025247 | ASSY SLIDE PLATE-L-A | EXCHANGING GAUGE PARTS FOR LH-3528A-7,3568A-7,357-8A-7, 3588A-7(SEE.P.43,45,48,49) | | | 1 |
| 35 | 22625503 | THROAT PLATE 1/4 | EXCHANGING GAUGE PARTS FOR LH-3528A(TYPE S,A,F) (SEE.P.42) | | | 1 |
| 36 | 40025492 | THROAT PLATE TRIM-1/4 | EXCHANGING GAUGE PARTS FOR LH-3528A-7(TYPE S,A,F) (SEE.P.43) | | | 1 |
| 37 | 22600555 | BED SLIDE RIGHT, ASM., A | EXCHANGING GAUGE PARTS FOR LH-3528A,3568A,3578A, 3-588A(SEE.P.41,44,46,47) | | | 1 |
| 38 | 40025235 | ASSY SLIDE PLATE-R-A | EXCHANGING GAUGE PARTS FOR LH-3528A-7,3568A-7,357-8A-7, 3588A-7(SEE.P.43,45,48,49) | | | 1 |
| 39 | 40042880 | ASSY SLIDE PLATE F | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | | 1 |
| 40 | 40042874 | ASSY SLIDE PLATE F STANDARD | FOR LH-3528A,3578A | | | 1 |

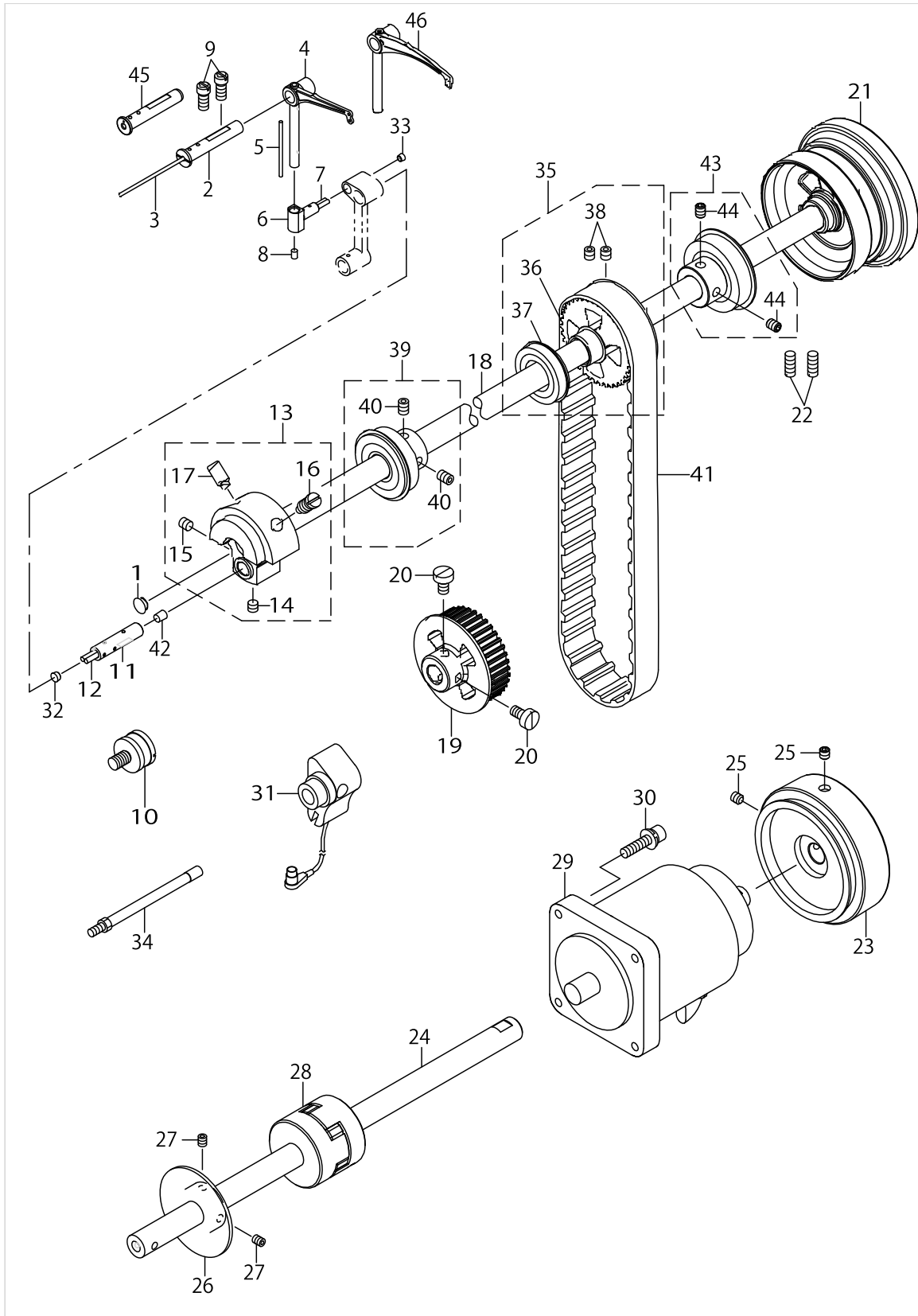
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|------------------------|--|-------|------|-----|
| 41 | 40096939 | STUD | | | | 3 |
| 42 | CM200100101 | LABEL 01 C | EXCEPT CHINA | | | 1 |
| 43 | 40032896 | THREAD GUIDE FELT | TYPE A(Accessorie parts) | | | 1 |
| 44 | 22603708 | FELT | TYPE A(Accessorie parts) | | ☆ | 1 |
| 45 | 40028706 | AUXILIARY COVER | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | | 1 |
| 46 | 40028731 | PLATE | FOR LH-3568A,3588A | | | 1 |
| 47 | CM300200003 | ATTENTION LABEL | | | | 1 |
| 48 | TA1030402R0 | RUBBER PLUG D=10.3 L=4 | | | | 1 |
| 49 | CM301300001 | SAFETY LABEL | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | | 1 |
| 50 | TA0750704R0 | RUBBER PLUG | | | | 2 |
| 51 | 40035180 | BED SCREW STUD B | | | | 1 |
| 52 | CM200200201 | LABEL 02 C | | | | 1 |
| 53 | SS8110410TP | SCREW 11/64-40 L= 3.5 | SELECTIVE PARTS | | | 1 |
| 54 | TA1250406R0 | RUBBER PLUG D=12.5 L=4 | FOR CHINA | | | 5 |
| 55 | 40022407 | CORD HOLDER | | | | 1 |
| 56 | CM301100101 | LABEL 03 C | FOR CHINA | | | 1 |
| 57 | TA1470704R0 | RUBBER PLUG | | | | 1 |
| 58 | TA0950806R0 | RUBBER PLUG | | | | 1 |
| 59 | TA1650406R0 | PRUG | | | | 1 |
| 60 | 40026811 | THREADING DIAGRAM | TYPE A,F | | | 1 |
| 61 | 40034675 | THREAD GUIDE ASM E | TYPE G(Accessorie parts) FOR L-H-3578A,3578A-7,3588A, 3588A-7 | | | 1 |
| 62 | CM301100102 | LABEL 03 | EXCEPT CHINA | | | 1 |
| 63 | CM200100101 | LABEL 01 C | FOR CHINA | | | 1 |
| 64 | TA1250406R0 | RUBBER PLUG D=12.5 L=4 | | | | 3 |
| 65 | CM300200003 | ATTENTION LABEL | | | | 1 |
| 66 | 22920706 | TWO EYELET | | | | 2 |
| 67 | SM4051055SP | SCREW | | | | 3 |
| 68 | 40091182 | MOTOR COVER | FOR LH-3528A-7,3568A-7,3578A-7, 3588A-7,3528A-0B | | | 1 |
| 69 | SL6061692TN | BOLT | FOR LH-3528A-7,3568A-7,3578A-7, 3588A-7,3528A-0B | | | 3 |
| 70 | 40091183 | STUD A | FOR LH-3528A-7,3568A-7,3578A-7, 3588A-7,3528A-0B | | | 2 |
| 71 | 40091184 | STUD B | FOR LH-3528A-7,3568A-7,3578A-7, 3588A-7,3528A-0B | | | 2 |
| 72 | 40091185 | STUD C | FOR LH-3528A-7,3568A-7,3578A-7, 3588A-7,3528A-0B | | | 1 |
| 73 | 40091186 | STUD D | FOR LH-3528A-7,3568A-7,3578A-7, 3588A-7,3528A-0B | | | 1 |
| 74 | TA1250705R0 | RUBBER PLUG | | | | 1 |
| 75 | 40094772 | THROAT PLATE 1/4 | EXCHANGING GAUGE PARTS FOR L-H-3528A,3568A, 3578A,3588A(TYPE G) (SEE.P.42,44,46,47) | | | 1 |
| 76 | 40094773 | THROAT PLATE TRIM 1/4 | EXCHANGING GAUGE PARTS FOR L-H-3528A-7,3568A-7, 3578A-7,3588A--7(TYPE G) (SEE.P.43,45,48,49) | | | 1 |
| 77 | CM200200202 | LABEL 02 | EXCEPT CHINA | | | 1 |
| 78 | 40029078 | THREAD GUIDE UPPER | TYPE G(Accessorie parts) FOR L-H-3578A,3578A-7,3588A, 3588A-7 | | | 1 |

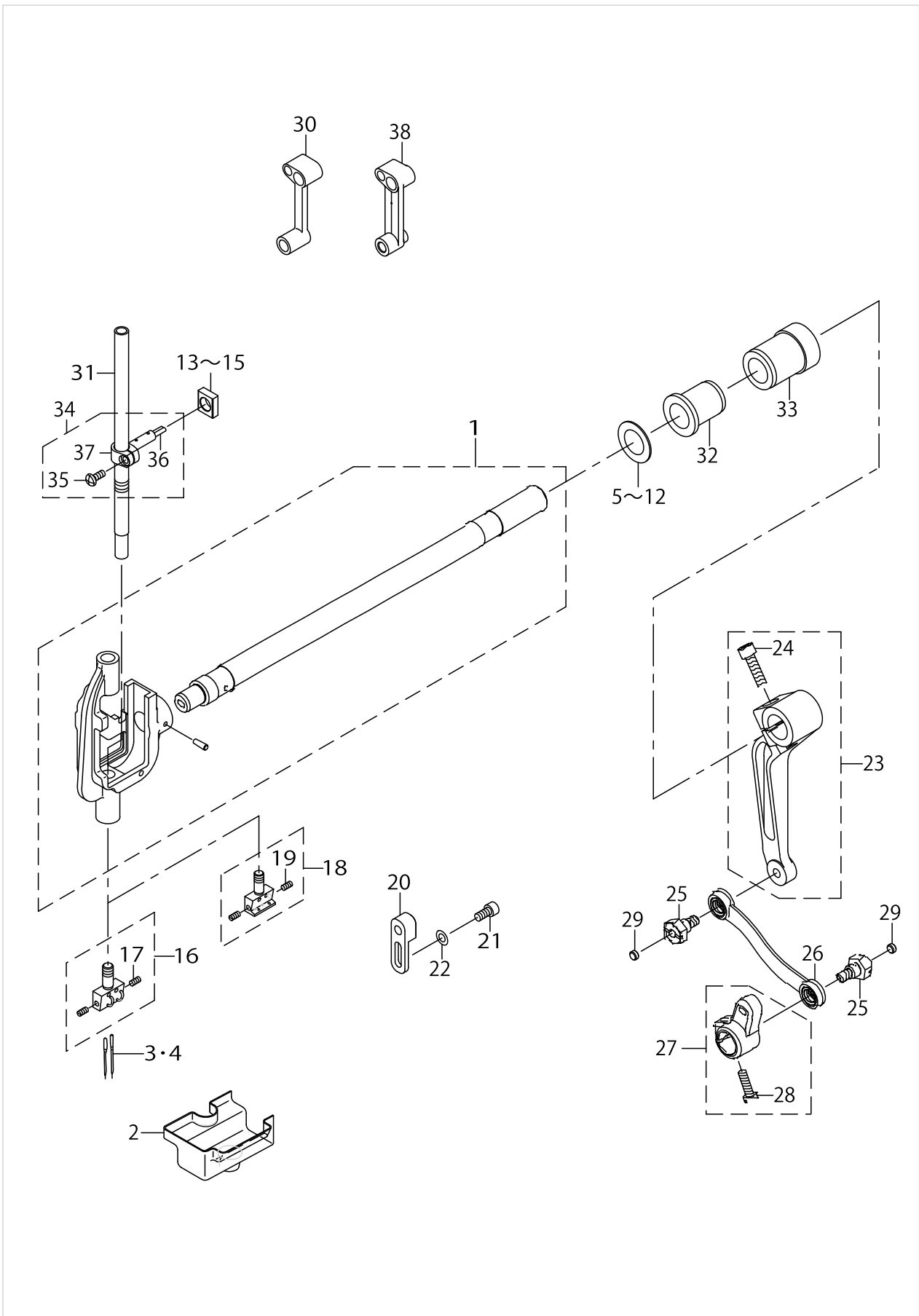
MAIN SHAFT & THREAD TAKE-UP COMPONENTS



MAIN SHAFT & THREAD TAKE-UP COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|----------------------------|---|-------|------|------|
| 1 | TA0750404R0 | PLUG D=7.5 L=3.5 | | | | 1 |
| 2 | 22605307 | THREAD TAKE-UP LEVER PIN | | | | 1 |
| 3 | CQ202000000 | OIL WICK | | | | 0.15 |
| 4 | 40024093 | THREAD_TAKE_UP_LEVER_C | | | ☆ | 1 |
| 5 | CQ202000000 | OIL WICK | | | | 0.04 |
| 6 | 40022678 | TAKE_UP_LEVER_THRUST_PIN | | | | 1 |
| 7 | CQ252000000 | OIL WICK | | | | 0.02 |
| 8 | 22810907 | RUBBER PLUG | | | | 1 |
| 9 | 40010470 | SHUTTLE_ASM_SCREW | | | | 2 |
| 10 | 22622401 | SYNCRO FRNGE | OPTIONAL PARTS (FOR LH-35-28A,3568A, 3578A,3588A) | | | 1 |
| 11 | 40029964 | NEEDLE_BAR_CRANK_PIN | | | | 1 |
| 12 | CQ303000000 | OIL WICK | | | | 0.02 |
| 13 | 40031864 | ASSY_COUNTER_WEIGHT | | | | 1 |
| 14 | SM8060552TP | SCREW M6 L=5 | | * | | 1 |
| 15 | SM8060612TP | SCREW M6 L=6 | | * | | 1 |
| 16 | 40004171 | COUNTER_WEIGHT_SCREW | | * | | 1 |
| 17 | SM8081652TP | SCREW M8 L=16 | | * | | 1 |
| 18 | 40024436 | MAINSHAFT | FOR LH-3528A,3568A, 3578A,3588A | | | 1 |
| 19 | 40028117 | LOWER_SPROCKET | | | | 1 |
| 20 | SM6061150TP | SCREW M6 L=11 | | | | 2 |
| 21 | 40032987 | HAND_WHEEL | FOR LH-3528A,3568A,3578A, 3588A | | | 1 |
| 22 | SM8061550TP | SCREW M6 L=15 | FOR LH-3528A,3568A,3578A, 3588A | | | 2 |
| 23 | 40091181 | HAND_WHEEL | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | | 1 |
| 24 | 40091180 | MAIN_SHAFT | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | | 1 |
| 25 | SM80608A2TP | SCREW M6 L=8 | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | | 2 |
| 26 | 40013354 | WINDER_DRIVING_WHEEL | | | | 1 |
| 27 | SM8060612TP | SCREW M6 L=6 | | | | 2 |
| 28 | 40051473 | COUPLING ASM. | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | | 1 |
| 29 | 40091227 | SERVO_MOTOR_550W | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | | 1 |
| 30 | SL6052592TN | BOLT | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | | 4 |
| 31 | 40026920 | SYNCHRONIZER ASM. | OPTIONAL PARTS (FOR LH-35-28A,3568A, 3578A,3588A) | | | 1 |
| 32 | TA0500301R0 | PLUG 5X5.8 L=3 | | | | 1 |
| 33 | TA0370301R0 | PLUG D-3.7X4.4 L=3 | | | | 1 |
| 34 | 40032142 | SENSOR_SUPPORT_SHAFT_ASM. | OPTIONAL PARTS (FOR LH-35-28A,3568A, 3578A,3588A) | | | 1 |
| 35 | 40029048 | ASSY_MAINSHAFT_BEARING_2 | | | | 1 |
| 36 | 40028116 | MAIN_SHAFT_SPROCKET | | * | | 1 |
| 37 | SB120002500 | BEARING | | * | | 1 |
| 38 | SM8060612TP | SCREW M6 L=6 | | * | | 2 |
| 39 | 40029047 | ASSY_MAINSHAFT_BEARING | | | | 1 |
| 40 | 40010417 | BEARING_BUSH_SCREW | | * | | 2 |
| 41 | 40028652 | TIMING_BELT | | | | 1 |
| 42 | TA0490601R0 | PLUG D=4.9X5.5 L=6 | | | | 1 |
| 43 | 40029049 | ASSY_MAINSHAFT_BEARING_3 | FOR LH-3528A,3568A, 3578A,3588A | | | 1 |
| 44 | SM8060812TP | SCREW M6 L=8 | | * | | 2 |
| 45 | 40098905 | THREAD_TAKE_UP_LEVER_PIN_B | FOR LH-3578A,3578A-7, 3588A,3588A-7 | | | 1 |
| 46 | 40043322 | TAKE_UP_LEVER_E_COATING | FOR LH-3578A,3578A-7, 3588A,3588A-7 | | | 1 |

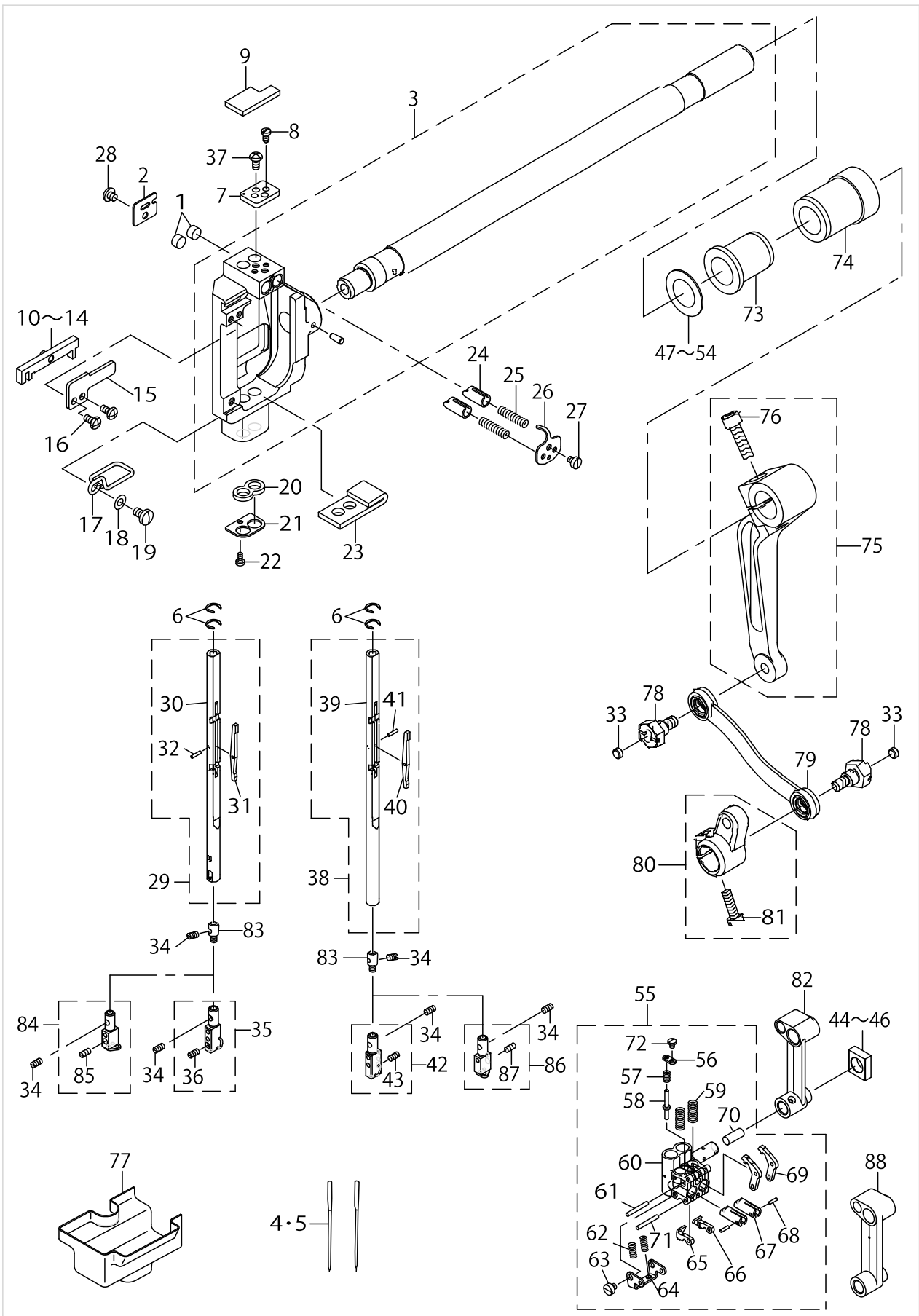
NEEDLE BAR COMPONENTS (1)(FOR LH-3528A,3528A-7,3578A,3578A-7)



NEEDLE BAR COMPONENTS (1)(FOR LH-3528A,3528A-7,3578A,3578A-7)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|------------------------------|---|-------|------|------|
| 1 | 40026395 | NEEDLE_BAR_ROCKING_BASE_ASM. | | | | 1 |
| 2 | 22606800 | OIL GUARD RUBBER | | | | 1 |
| 3 | MDP500B1400 | NEEDLE DPX5 #14 | SELECTIVE PARTS | | ☆ | 2 |
| 4 | MDP500B2100 | NEEDLE DPX5 #21 | SELECTIVE PARTS | | ☆ | 2 |
| 5 | 22606206 | SPACER Y | SELECTIVE PARTS | | | 1 |
| 6 | 22606305 | SPACER Z | SELECTIVE PARTS | | | 1 |
| 7 | 22607600 | SPACER A | SELECTIVE PARTS | | | 1 |
| 8 | 22607709 | SPACER B | SELECTIVE PARTS | | | 1 |
| 9 | B1438512B00 | WASHER 17.1X28X1.5 | SELECTIVE PARTS | | | 1 |
| 10 | 22607808 | SPACER D | SELECTIVE PARTS | | | 1 |
| 11 | 22607907 | SPACER E | SELECTIVE PARTS | | | 1 |
| 12 | 22606404 | SPACER F | SELECTIVE PARTS | | | 1 |
| 13 | 23204506 | ROCKING ROD SQUARE BLOCK A | SELECTIVE PARTS | | | 1 |
| 14 | 23204605 | ROCKING ROD SQUARE BLOCK B | SELECTIVE PARTS | | | 1 |
| 15 | 23204704 | ROCKING ROD SQUARE BLOCK C | SELECTIVE PARTS | | | 1 |
| 16 | 40026035 | ASSY_NEEDLE_CLAMP(1/4) | EXCHANGING GAUGE PARTS (SEEP.42,43,46,48) | | | 1 |
| 17 | SS8080660TP | SCREW 1/8-44 L=5.5 | | * | | 2 |
| 18 | 10148054 | NEEDLE CLAMP ASM. 1/4 | EXCHANGING GAUGE PARTS (SEEP.42,43,46,48) | | | 1 |
| 19 | SS8080660TP | SCREW 1/8-44 L=5.5 | | * | | 2 |
| 20 | 40028666 | ROCKING_ROD_FIXING_BLOCK | FOR LH-3528A | | | 1 |
| 21 | SM6051002TP | SCREW M5X0.8 L=10 | FOR LH-3528A | | | 2 |
| 22 | WP0550800SP | WASHER 5.5X10X0.8 | FOR LH-3528A | | | 2 |
| 23 | 40033669 | ASSY_REAR_ARM | | | | 1 |
| 24 | SM6062502TP | SCREW M6 L=25 | | * | | 1 |
| 25 | 40026482 | SHOULDER_SCREW | | | | 2 |
| 26 | 40032124 | DRIVING_ROD_ASM. | | | | 1 |
| 27 | 40028853 | ASSY_DRIVING_ARM | | | | 1 |
| 28 | SM6051600SP | SCREW M5 L=16 | | * | | 1 |
| 29 | 13102702 | THROAT PLATE COVER | | | | 2 |
| 30 | 40030037 | NEEDLE_BAR_CRANK_ROD | FOR LH-3528A,3528A-7 | | | 1 |
| 31 | 40028031 | NEEDLE_BAR | | | | 1 |
| 32 | 40023568 | BUSHING | | | | 1 |
| 33 | 40023569 | BUSHING | | | | 1 |
| 34 | 40031862 | ASSY_NEEDLE_BAR_CONNECTION | | | | 1 |
| 35 | SM4041055SP | SCREW | | * | | 1 |
| 36 | CQ252000000 | OIL WICK | | * | | 0.04 |
| 37 | 40040302 | NEEDLE_BAR_CONNECTION | | * | | 1 |
| 38 | 40030038 | NEEDLE_BAR_CRANK_ROD | FOR LH-3578A,3578A-7 | | | 1 |

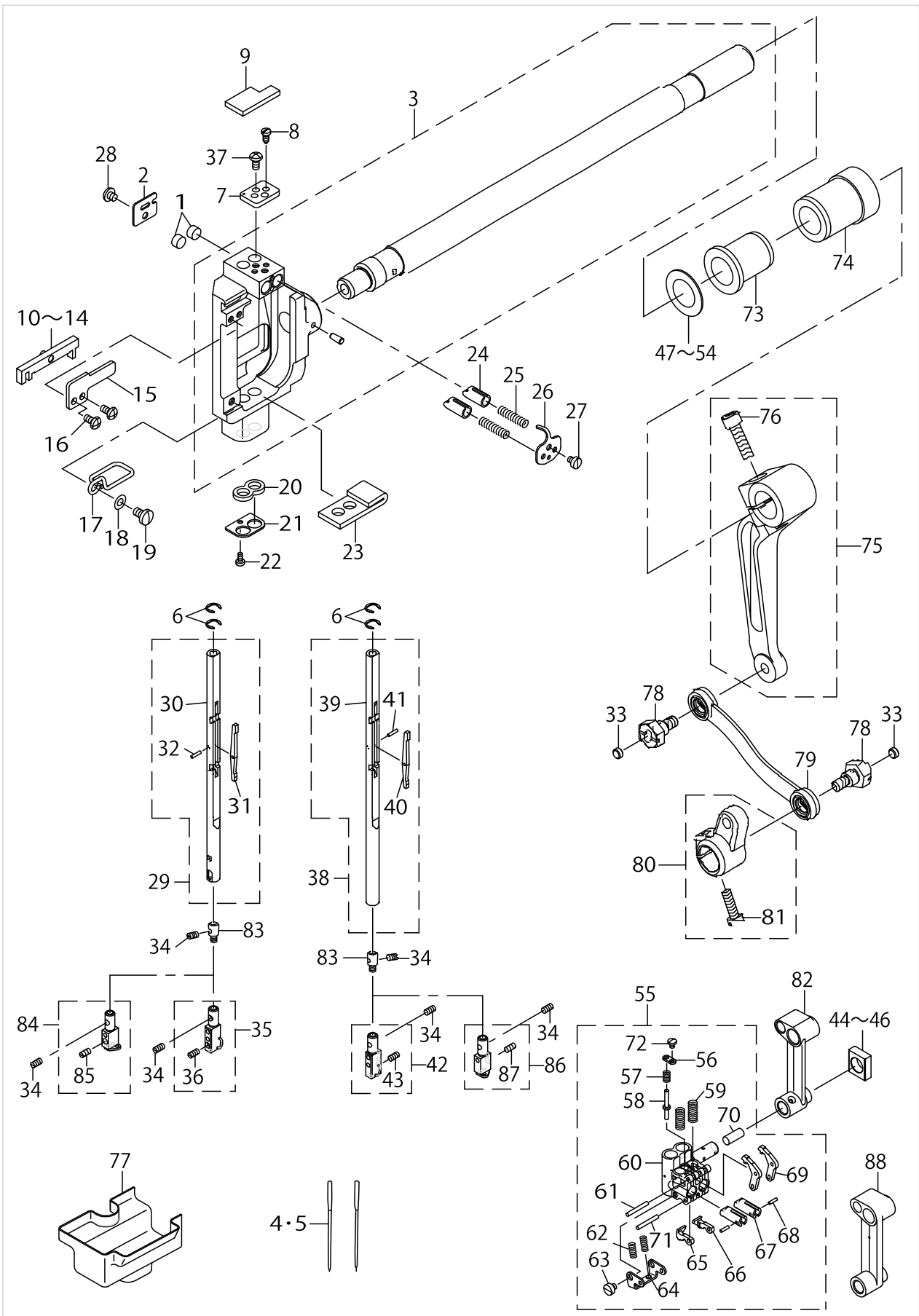
NEEDLE BAR COMPONENTS (2)(FOR LH-3568A,3568A-7,3588A,3588A-7)



NEEDLE BAR COMPONENTS (2)(FOR LH-3568A,3568A-7,3588A,3588A-7)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|------------------------------|--|-------|------|-----|
| 1 | 22903702 | ROLLER FELT | | | | 2 |
| 2 | 22681209 | FELT COVER | | | | 1 |
| 3 | 40026402 | NEEDLE_BAR_ROCKING_BASE_ASM. | | | | 1 |
| 4 | MDP500B1400 | NEEDLE DPX5 #14 | SELECTIVE PARTS | | ☆ | 2 |
| 5 | MDP500B2100 | NEEDLE DPX5 #21 | SELECTIVE PARTS | | ☆ | 2 |
| 6 | 40028668 | RING_A | | | | 4 |
| 7 | 22682702 | NEEDLE BAR SWIVEL STOPPER | | | | 1 |
| 8 | 22681712 | STOPPER SCREW | | | | 2 |
| 9 | 40039629 | FELT | | | | 1 |
| 10 | 22681951 | SLIDER BLOCK ASM. A | SELECTIVE PARTS | | | 1 |
| 11 | 22682058 | SLIDER BLOCK ASM. B | SELECTIVE PARTS | | | 1 |
| 12 | 22682157 | SLIDE BLOCK | SELECTIVE PARTS | | | 1 |
| 13 | 22682256 | SLIDER BLOCK ASM. D | SELECTIVE PARTS | | | 1 |
| 14 | 22682355 | SLIDER BLOCK ASM. E | SELECTIVE PARTS | | | 1 |
| 15 | 22681803 | SLIDE BLOCK GUIDE PLATE | | | | 1 |
| 16 | SS4090715SP | SCREW 9/64-40 L=7 | | | | 2 |
| 17 | 22685903 | FELT GUIDE | | | | 1 |
| 18 | WP0450000SD | WASHER 4.5X8X0.5 | | | | 1 |
| 19 | SS7110710SP | SCREW 11/64-40 L=7 | | | | 1 |
| 20 | 22686000 | NEEDLE BAR OIL SEAL FELT, A | | | | 1 |
| 21 | 22685804 | NEEDLE BAR OIL SEAL PLATE | | | | 1 |
| 22 | SS6060510TP | SCREW 3/32-56 L=4.5 | | | | 1 |
| 23 | 22686109 | NEEDLE BAR OIL SEAL FELT, B | | | | 1 |
| 24 | 22681407 | NEEDLE BAR STOPPER | | | | 2 |
| 25 | 22681506 | SPRING | | | | 2 |
| 26 | 22681316 | STOPPER SPRING COVER | | | | 1 |
| 27 | SS6080410SP | SCREW 1/8-44 L=4 | | | | 1 |
| 28 | SS4090415SP | SCREW 9/64-40 L=4 | | | | 1 |
| 29 | 40026983 | NEEDLE_BAR_ASM_LEFT | | | | 1 |
| 30 | 40026982 | NEEDLE_BAR_LEFT | | * | | 1 |
| 31 | 22685200 | SEESAW PLATE | | * | | 1 |
| 32 | 22685408 | NEEDLE BAR PIN | | * | | 1 |
| 33 | TA0370301R0 | PLUG D-3.7X4.4 L=3 | | | | 2 |
| 34 | B1425526000 | SCREW 1/8-44 L=6 | | | | 4 |
| 35 | 40029561 | ASSY_NEEDLE_CLAMP_L(1/4) | EXCHANGING GAUGE PARTS (SEE.P.44,45,47,49) | | | 1 |
| 36 | SS8080660TP | SCREW 1/8-44 L=5.5 | | * | | 2 |
| 37 | SS4090715SP | SCREW 9/64-40 L=7 | | | | 2 |
| 38 | 40026984 | NEEDLE_BAR_ASM_RIGHT | | | | 1 |
| 39 | 40026981 | NEEDLE_BAR_RIGHT | | * | | 1 |
| 40 | 22685200 | SEESAW PLATE | | * | | 1 |
| 41 | 22685408 | NEEDLE BAR PIN | | * | | 1 |
| 42 | 40029562 | ASSY_NEEDLE_CLAMP_R(1/4) | EXCHANGING GAUGE PARTS (SEE.P.44,45,47,49) | | | 1 |
| 43 | SS8080660TP | SCREW 1/8-44 L=5.5 | | * | | 2 |
| 44 | 23204506 | ROCKING ROD SQUARE BLOCK A | SELECTIVE PARTS | | | 1 |
| 45 | 23204605 | ROCKING ROD SQUARE BLOCK B | SELECTIVE PARTS | | | 1 |
| 46 | 23204704 | ROCKING ROD SQUARE BLOCK C | SELECTIVE PARTS | | | 1 |
| 47 | 22606206 | SPACER Y | SELECTIVE PARTS | | | 1 |

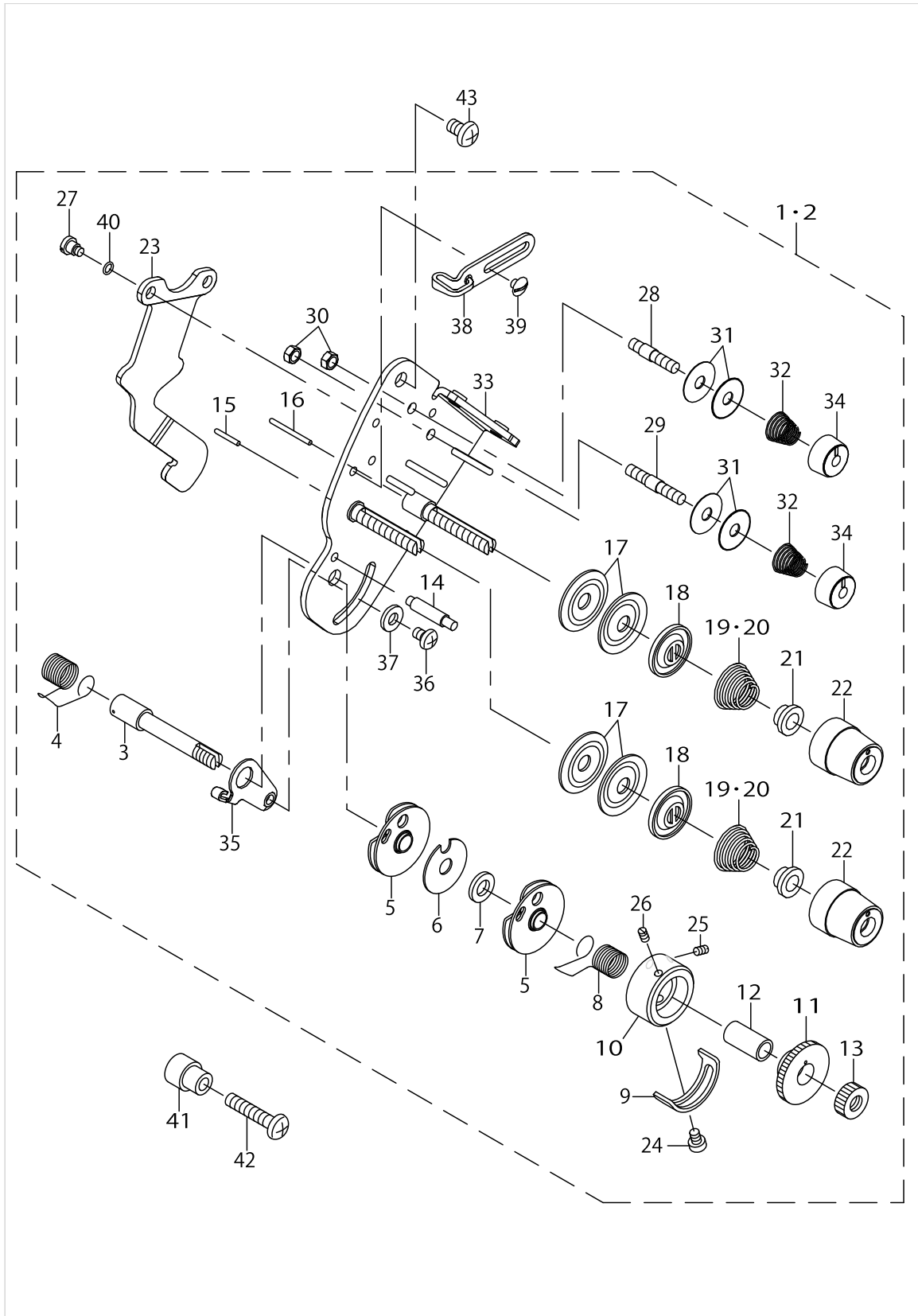
NEEDLE BAR COMPONENTS (2)(FOR LH-3568A,3568A-7,3588A,3588A-7)



NEEDLE BAR COMPONENTS (2)(FOR LH-3568A,3568A-7,3588A,3588A-7)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|--------------|----------------------------|--|-------|------|------|
| 48 | 22606305 | SPACER Z | SELECTIVE PARTS | | | 1 |
| 49 | 22607600 | SPACER A | SELECTIVE PARTS | | | 1 |
| 50 | 22607709 | SPACER B | SELECTIVE PARTS | | | 1 |
| 51 | B1438512B00 | WASHER 17.1X28X1.5 | SELECTIVE PARTS | | | 1 |
| 52 | 22607808 | SPACER D | SELECTIVE PARTS | | | 1 |
| 53 | 22607907 | SPACER E | SELECTIVE PARTS | | | 1 |
| 54 | 22606404 | SPACER F | SELECTIVE PARTS | | | 1 |
| 55 | 40032147 | NEEDLE_BAR_CONNECTION_ASM. | | | | 1 |
| 56 | 40059036 | RELEASE_PIN_COVER | | * | | 1 |
| 57 | 22683304 | SPRING | | * | | 1 |
| 58 | 40024473 | RELEASE_PIN | | * | | 1 |
| 59 | 22683809 | SPRING | | * | | 2 |
| 60 | 40028679 | NEEDLE_BAR_CONNECTION | | * | | 1 |
| 61 | 22683403 | NEEDLE BAR CONNECTION PIN | | * | | 1 |
| 62 | 22684104 | SPRING | | * | | 2 |
| 63 | SS6080340SP | SCREW 1/8-44 L=2.9 | | * | | 2 |
| 64 | 22684203 | SPRING BRACKET | | * | | 1 |
| 65 | 22683908 | CLUTCH STOPPER, LEFT | | * | | 1 |
| 66 | 22684005 | CLUTCH STOPPER, RIGHT | | * | | 1 |
| 67 | 40024064 | NEEDLE_BAR_CLUTCH | | * | | 2 |
| 68 | B1705850000 | STOPPER PIN | | * | | 2 |
| 69 | 22683601 | CLUTCH LEVER | | * | | 2 |
| 70 | CQ252000000 | OIL WICK | | * | | 0.03 |
| 71 | 40015144 | NEEDLE BAR CONNECTION PIN | | * | | 1 |
| 72 | SS7060310SP | SCREW 3/32-56 L=3 | | * | | 1 |
| 73 | 40023568 | BUSHING | | | | 1 |
| 74 | 40023569 | BUSHING | | | | 1 |
| 75 | 40033669 | ASSY_REAR_ARM | | | | 1 |
| 76 | SM6062502TP | SCREW M6 L=25 | | * | | 1 |
| 77 | 22685705 | OIL GUARD RUBBER | | | | 1 |
| 78 | 40026482 | SHOULDER_SCREW | | | | 2 |
| 79 | 40032124 | DRIVING_ROD_ASM. | | | | 1 |
| 80 | 40028853 | ASSY_DRIVING_ARM | | | | 1 |
| 81 | SM6051600SP | SCREW M5 L=16 | | * | | 1 |
| 82 | 40028200 | NEEDLE_BAR_CRANK_ROD | FOR LH-3568A,3568A-7 | | | 1 |
| 83 | 22682504 | SPRING BEARING | | | | 2 |
| 84 | B1402528FALA | NEEDLE CLAMP ASM. 1/4 | EXCHANGING GAUGE PARTS (SEE.P.44,45,47,49) | | | 1 |
| 85 | SS8080660TP | SCREW 1/8-44 L=5.5 | | * | | 2 |
| 86 | B1402528FARA | NEEDLE CLAMP ASM. 1/4 | EXCHANGING GAUGE PARTS (SEE.P.44,45,47,49) | | | 1 |
| 87 | SS8080660TP | SCREW 1/8-44 L=5.5 | | * | | 2 |
| 88 | 40030027 | NEEDLE_BAR_CRANK_ROD | FOR LH-3588A,3588A-7 | | | 1 |

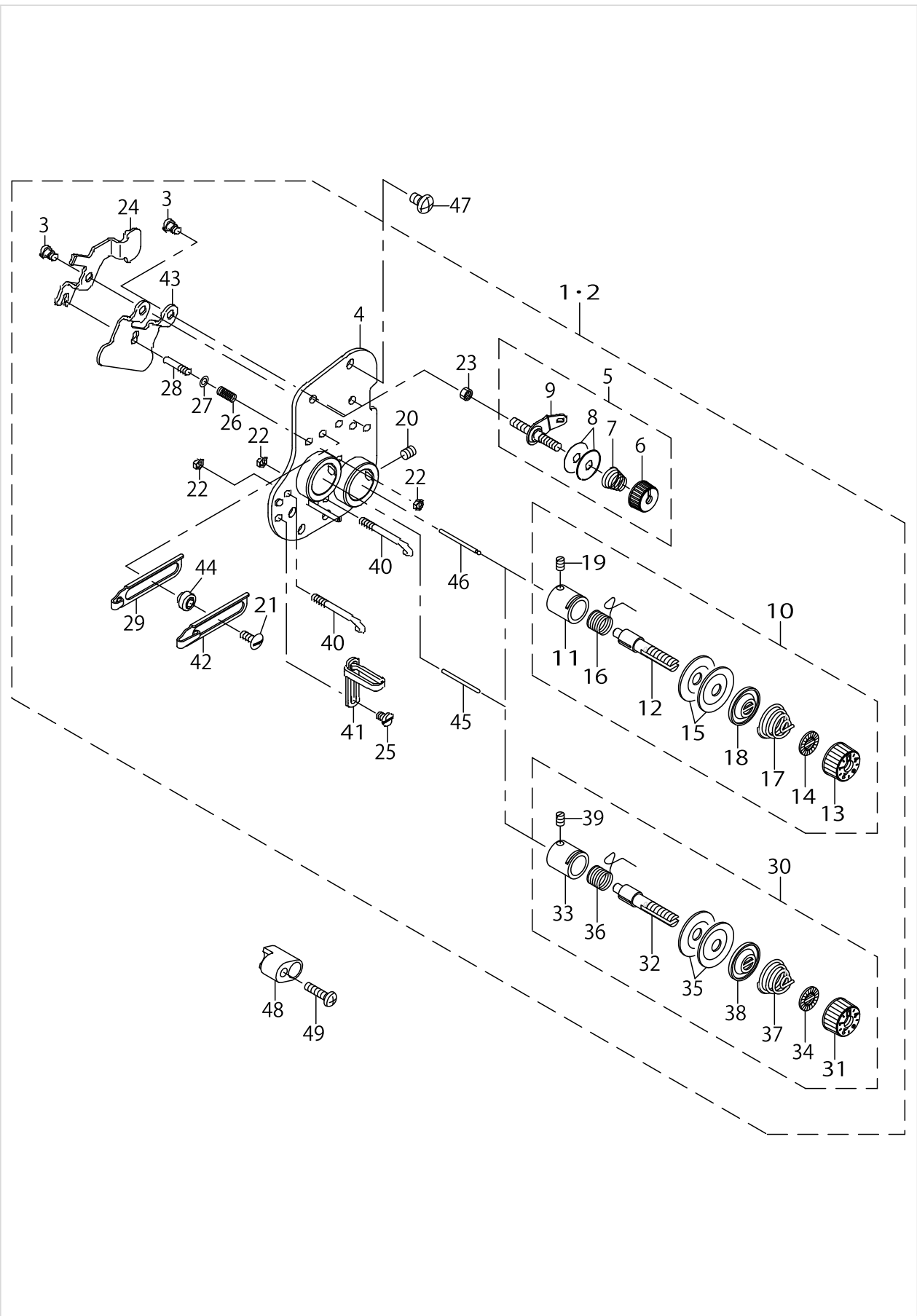
TENSION POST COMPONENTS (1)(LH-3528A,3528A-7 TYPE S/G)(LH-3578A,3578A-7 TYPE G)



TENSION POST COMPONENTS (1)(LH-3528A,3528A-7 TYPE S/G)(LH-3578A,3578A-7 TYPE G)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|-----------------------------|---------|-------|------|-----|
| 1 | 40091191 | COMP_THREAD_TENSION_MAL28S | TYPE S | | | 1 |
| 2 | 40094770 | COMP_THREAD_TENSION_MAL28G | TYPE G | | | 1 |
| 3 | 10697605 | THREAD TAKE-UP SPRING STUD | | * | | 1 |
| 4 | 22618706 | THREAD TAKE-UP SPRING A | | * | ☆ | 2 |
| 5 | B31375270A0 | TAKE-UP SPRING GUIDE ASM. | | * | | 1 |
| 6 | B3142527000 | TAKE-UP SPRING GUIDE PLATE | | * | | 1 |
| 7 | B3139527000 | COLLAR | | * | | 1 |
| 8 | 22618805 | THREAD TAKE-UP SPRING B | | * | ☆ | 1 |
| 9 | B3138527000 | ADJUSTING PLATE B | | * | | 1 |
| 10 | 22617609 | THREAD TENSION POST | | * | | 1 |
| 11 | 22617708 | TAKE-UP SPRING GUIDE | | * | | 1 |
| 12 | B3141527000 | PRESSER COLLAR | | * | | 1 |
| 13 | 22617807 | NUT | | * | | 1 |
| 14 | B3143527000 | TAKE-UP SPRING GUIDE STUD | | * | | 1 |
| 15 | 22618201 | TENSION RELEASE PIN, A | | * | | 1 |
| 16 | 22618300 | TENSION RELEASE PIN, B | | * | | 1 |
| 17 | B3126012000 | THREAD TENSION DISK | | * | | 4 |
| 18 | 22617906 | THREAD TENSION DISK PRESSER | | * | | 2 |
| 19 | B3129012A00 | TENSION SPRING | TYPE S | * | | 2 |
| 20 | B3114232000 | THREAD TENSION SPRING | TYPE G | * | | 2 |
| 21 | B3112704000 | TENSION SPRING BUSHING | | * | | 2 |
| 22 | 11957008 | THREAD TENSION KNOB | | * | | 2 |
| 23 | 40091259 | DISK_RELEASE_PLATE_B | | * | | 1 |
| 24 | SS7090510SP | SCREW 9/64-40 L= 4.6 | | * | | 1 |
| 25 | 22618904 | SET SCREW | | * | | 1 |
| 26 | 22618904 | SET SCREW | | * | | 1 |
| 27 | SD0470316TP | SHOULDER SCREW D=4.7 H=3.1 | | * | | 2 |
| 28 | 10124204 | THREAD TENSION POST, A | | * | | 1 |
| 29 | 10124303 | THREAD TENSION POST, B | | * | | 1 |
| 30 | NS6110310SP | NUT 11/64-40 | | * | | 2 |
| 31 | 10741106 | FIRST THREAD TENSION PLATE | | * | | 4 |
| 32 | 11045101 | THREAD TENSION SPRING | | * | | 2 |
| 33 | 40091258 | ASSY_TENSION_BASE_PLATE28 | | * | | 1 |
| 34 | 11072402 | THREAD TENSION NUT | | * | | 2 |
| 35 | 10697506 | THREAD TENSION BRACKET, A | | * | | 1 |
| 36 | SS4110615SP | SCREW 11/64-40 L=6 | | * | | 1 |
| 37 | WP0501016SD | WASHER 5X10.5X1 | | * | | 1 |
| 38 | 40083824 | THREAD_TAKE_UP_GUIDE_B | | * | | 1 |
| 39 | SS5090420SP | SCREW 9/64-40 L=3.5 | | * | | 2 |
| 40 | RO036080200 | RUBBER RING | | * | | 2 |
| 41 | 40091193 | STUD | | | | 1 |
| 42 | SM4052501SP | SCREW | | | | 1 |
| 43 | SM4051001SN | SCREW M5 | | | | 1 |

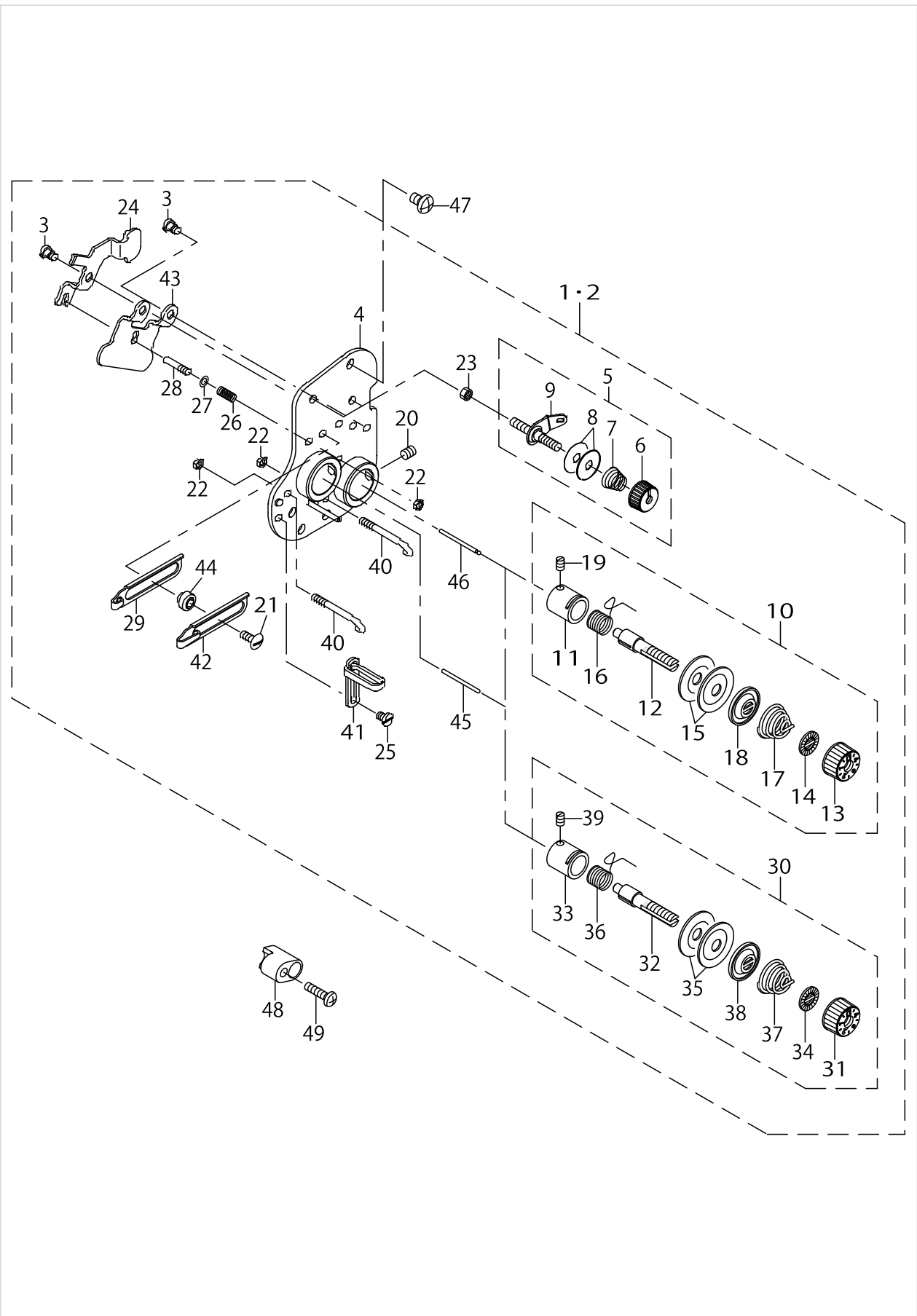
TENSION POST COMPONENTS (2)(LH-3528A TYPE A/F)



TENSION POST COMPONENTS (2)(LH-3528A TYPE A/F)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|--------------------------------|---------|-------|------|-----|
| 1 | 40032707 | COMP_THREAD_TENSION_28S | TYPE F | | | 1 |
| 2 | 40032709 | COMP_THREAD_TENSION_28A | TYPE A | | | 1 |
| 3 | SD0470316TP | SHOULDER SCREW D=4.7 H=3.1 | | * | | 3 |
| 4 | 40028250 | ASSY_TENSION_BASE_PLATE | | * | | 1 |
| 5 | 40052366 | ASSY_THREAD_TENSION | | * | | 2 |
| 6 | 11072402 | THREAD TENSION NUT | | * | | 1 |
| 7 | 22945505 | THREAD TENSION SPRING | | * | | 1 |
| 8 | B3214047000 | BOBBIN WINDER TENSION DISC | | * | | 2 |
| 9 | 22529473 | BOBBIN THREAD TENSION ROD ASM. | | * | | 1 |
| 10 | 40056698 | THREAD TENSION ASM. | TYPE F | * | | 1 |
| 11 | 22945307 | THREAD TENSION POST BASE | | * | | 1 |
| 12 | 22921209 | THREAD TENSION POST | | * | | 1 |
| 13 | 23626005 | THREAD TENSION NUT | | * | | 1 |
| 14 | 22921407 | ROTATION STOPPER | | * | | 1 |
| 15 | 22921506 | THREAD TENSION DISK | | * | | 2 |
| 16 | 22921605 | THREAD TAKE-UP SPRING | | * | ☆ | 1 |
| 17 | B3129012A00 | TENSION SPRING | | * | | 1 |
| 18 | 22921803 | DISK STOPPER | | * | | 1 |
| 19 | SS8090670SP | SCREW 9/64-40 L= 5.5 | | * | | 1 |
| 20 | SM8050612TP | SCREW M5X6 | | * | | 2 |
| 21 | SS5091020SP | SCREW 9/64-40 L= 9.5 | | * | | 2 |
| 22 | NS6080210SP | NUT 1/8-44 | | * | | 3 |
| 23 | NS6110310SP | NUT 11/64-40 | | * | | 2 |
| 24 | 40034840 | RELEASE_LEVER | | * | | 1 |
| 25 | SS6090520SP | SCREW 9/64-40 L= 5.0 | | * | | 1 |
| 26 | 40009222 | PRESSER PLATE ADJUSTING SPRING | | * | | 1 |
| 27 | WP0350516SD | WASHER 3.5X6X0.5 | | * | | 1 |
| 28 | 40015699 | SPRING_GUIDE | | * | | 1 |
| 29 | 40060689 | THREAD_TAKE_UP_GUIDE | | * | | 1 |
| 30 | 40080006 | ASSY_THREAD_TENSION_A | TYPE A | * | | 1 |
| 31 | 23626005 | THREAD TENSION NUT | | * | | 1 |
| 32 | B3115552000 | TENSION POST | | * | | 1 |
| 33 | B3111126000 | TENSION POST SOCKET | | * | | 1 |
| 34 | B3120125000 | ROTATING STOPPER | | * | | 1 |
| 35 | 13138201 | THREAD TENSION DISK | | * | | 2 |
| 36 | D3128555D00 | TAKE-UP SPRING | | * | ☆ | 1 |
| 37 | D3129555D00 | THREAD TENSION SPRING | | * | | 1 |
| 38 | B3132552000 | THREAD TENSION DISK PRESSER | | * | | 1 |
| 39 | SS8090670SP | SCREW 9/64-40 L= 5.5 | | * | | 1 |
| 40 | 40049219 | THREAD_GUIDE | | * | | 2 |
| 41 | 40060693 | THREAD_GUIDE_UPPER_A | | * | | 1 |
| 42 | 40060840 | THREAD_TAKE_UP_GUIDE_B | | * | | 1 |
| 43 | 40034660 | DISK_RELEASE_PLATE | | * | | 1 |
| 44 | 23203300 | THREAD GUIDE COLLAR | | * | | 2 |
| 45 | B3118552F00 | TENSION RELEASING PIN | | * | | 1 |
| 46 | B3118552I00 | TENSION RELEASING PIN I | | * | | 1 |
| 47 | SM4050855SP | SCREW | | | | 2 |

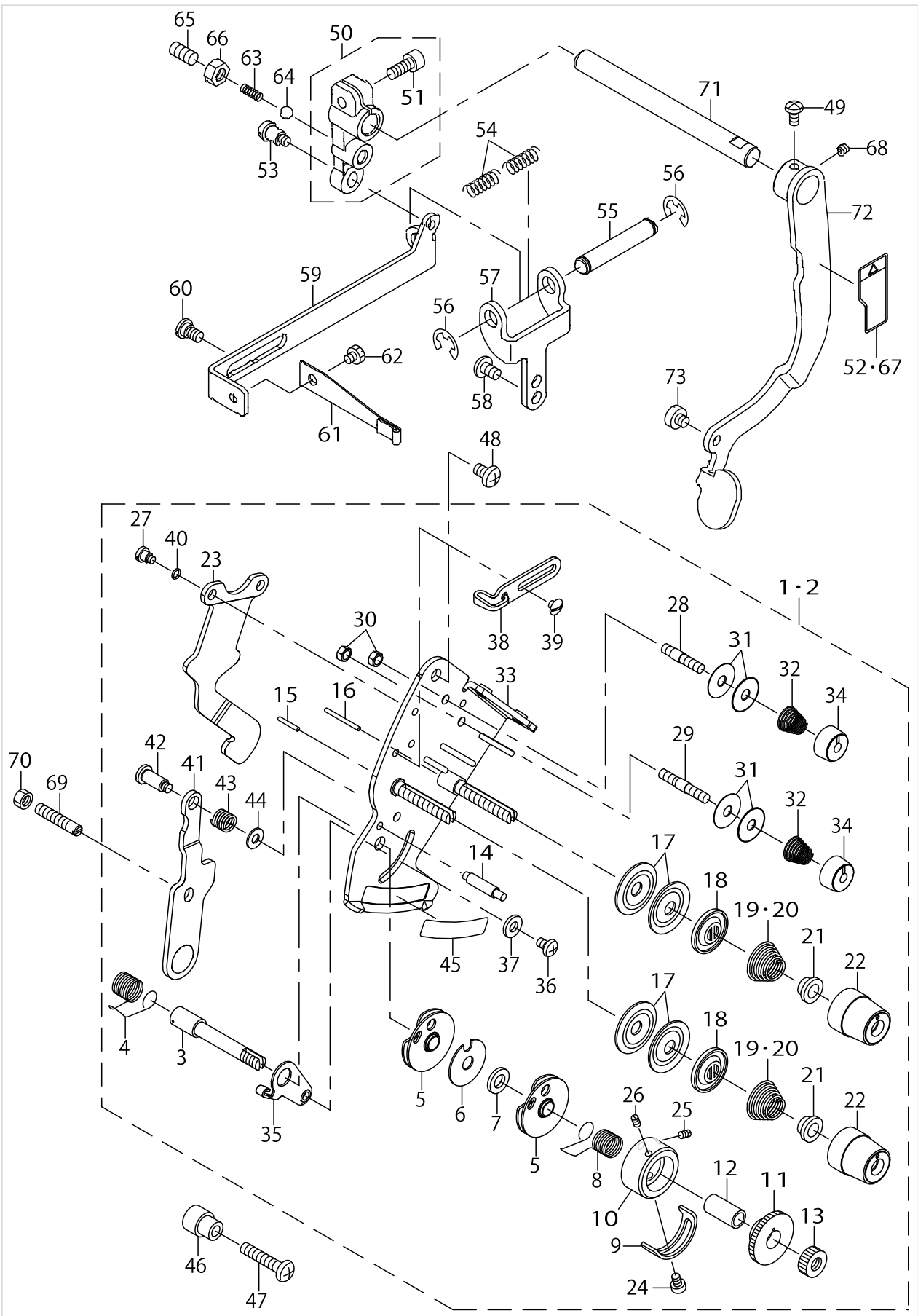
TENSION POST COMPONENTS (2)(LH-3528A TYPE A/F)



TENSION POST COMPONENTS (2)(LH-3528A TYPE A/F)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|----------------|---------|-------|------|-----|
| 48 | 40091194 | TENSION_STUD_A | | | | 1 |
| 49 | SM4041601SN | SCREW | | | | 1 |

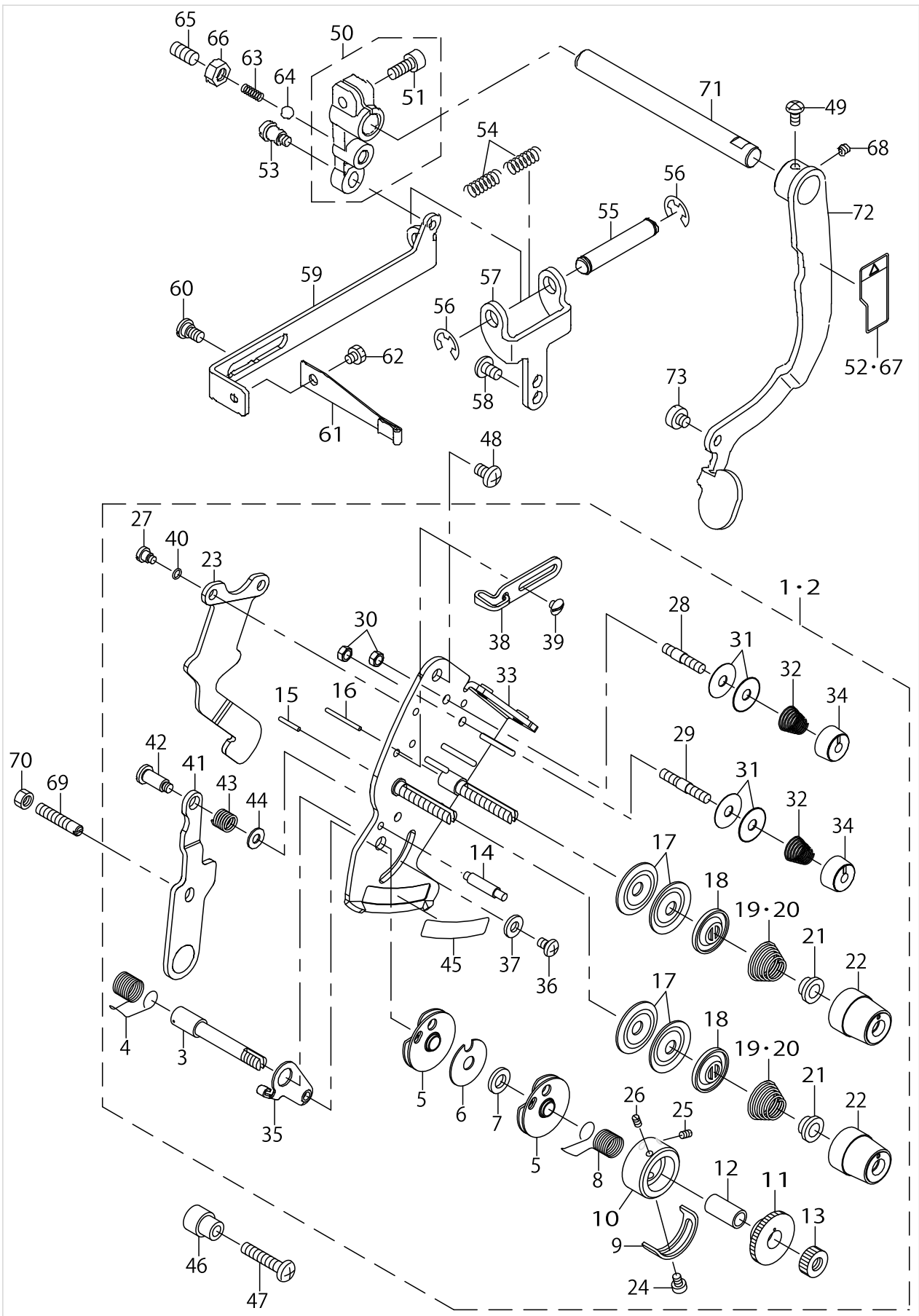
TENSION POST COMPONENTS (3)(LH-3568A,3568A-7 TYPE S/G)(LH-3588A,3588A-7 TYPE G)



TENSION POST COMPONENTS (3)(LH-3568A,3568A-7 TYPE S/G)(LH-3588A,3588A-7 TYPE G)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|-----------------------------|---------|-------|------|-----|
| 1 | 40091192 | COMP_THREAD_TENSION_MAL68S | TYPE S | | | 1 |
| 2 | 40094771 | COMP_THREAD_TENSION_MAL68G | TYPE G | | | 1 |
| 3 | 10697605 | THREAD TAKE-UP SPRING STUD | | * | | 1 |
| 4 | 22618706 | THREAD TAKE-UP SPRING A | | * | ☆ | 1 |
| 5 | B31375270A0 | TAKE-UP SPRING GUIDE ASM. | | * | | 2 |
| 6 | B3142527000 | TAKE-UP SPRING GUIDE PLATE | | * | | 1 |
| 7 | B3139527000 | COLLAR | | * | | 1 |
| 8 | 22618805 | THREAD TAKE-UP SPRING B | | * | ☆ | 1 |
| 9 | B3138527000 | ADJUSTING PLATE B | | * | | 1 |
| 10 | 22617609 | THREAD TENSION POST | | * | | 1 |
| 11 | 22617708 | TAKE-UP SPRING GUIDE | | * | | 1 |
| 12 | B3141527000 | PRESSER COLLAR | | * | | 1 |
| 13 | 22617807 | NUT | | * | | 1 |
| 14 | B3143527000 | TAKE-UP SPRING GUIDE STUD | | * | | 1 |
| 15 | 22618201 | TENSION RELEASE PIN, A | | * | | 1 |
| 16 | 22618300 | TENSION RELEASE PIN, B | | * | | 1 |
| 17 | B3126012000 | THREAD TENSION DISK | | * | | 4 |
| 18 | 22617906 | THREAD TENSION DISK PRESSER | | * | | 2 |
| 19 | B3129012A00 | TENSION SPRING | TYPE S | * | | 2 |
| 20 | B3114232000 | THREAD TENSION SPRING | TYPE G | * | | 2 |
| 21 | B3112704000 | TENSION SPRING BUSHING | | * | | 2 |
| 22 | 11957008 | THREAD TENSION KNOB | | * | | 2 |
| 23 | 40091259 | DISK_RELEASE_PLATE_B | | * | | 1 |
| 24 | SS7090510SP | SCREW 9/64-40 L= 4.6 | | * | | 1 |
| 25 | 22618904 | SET SCREW | | * | | 1 |
| 26 | 22618904 | SET SCREW | | * | | 1 |
| 27 | SD0470316TP | SHOULDER SCREW D=4.7 H=3.1 | | * | | 2 |
| 28 | 10124204 | THREAD TENSION POST, A | | * | | 1 |
| 29 | 10124303 | THREAD TENSION POST, B | | * | | 1 |
| 30 | NS6110310SP | NUT 11/64-40 | | * | | 2 |
| 31 | 10741106 | FIRST THREAD TENSION PLATE | | * | | 4 |
| 32 | 11045101 | THREAD TENSION SPRING | | * | | 2 |
| 33 | 40091265 | ASSY_TENSION_BASE_PLATE68 | | * | | 1 |
| 34 | 11072402 | THREAD TENSION NUT | | * | | 2 |
| 35 | 10697506 | THREAD TENSION BRACKET, A | | * | | 1 |
| 36 | SS4110615SP | SCREW 11/64-40 L=6 | | * | | 1 |
| 37 | WP0501016SD | WASHER 5X10.5X1 | | * | | 1 |
| 38 | 40083824 | THREAD_TAKE_UP_GUIDE_B | | * | | 1 |
| 39 | SS5090420SP | SCREW 9/64-40 L=3.5 | | * | | 2 |
| 40 | RO036080200 | RUBBER RING | | * | | 2 |
| 41 | 40091266 | REPOSITIONING_RELEASE_LEVER | | * | | 1 |
| 42 | SD0601171SP | HINGE SCREW D= 6 H=11.7 | | * | | 1 |
| 43 | B1449526000 | REPOSITIONING LEVER SPRING | | * | | 1 |
| 44 | WP0450801SP | WASHER | | * | | 1 |
| 45 | 40091267 | TENSION_PLATE_LABEL | | * | | 1 |
| 46 | 40091193 | STUD | | * | | 1 |
| 47 | SM4052501SP | SCREW | | * | | 1 |

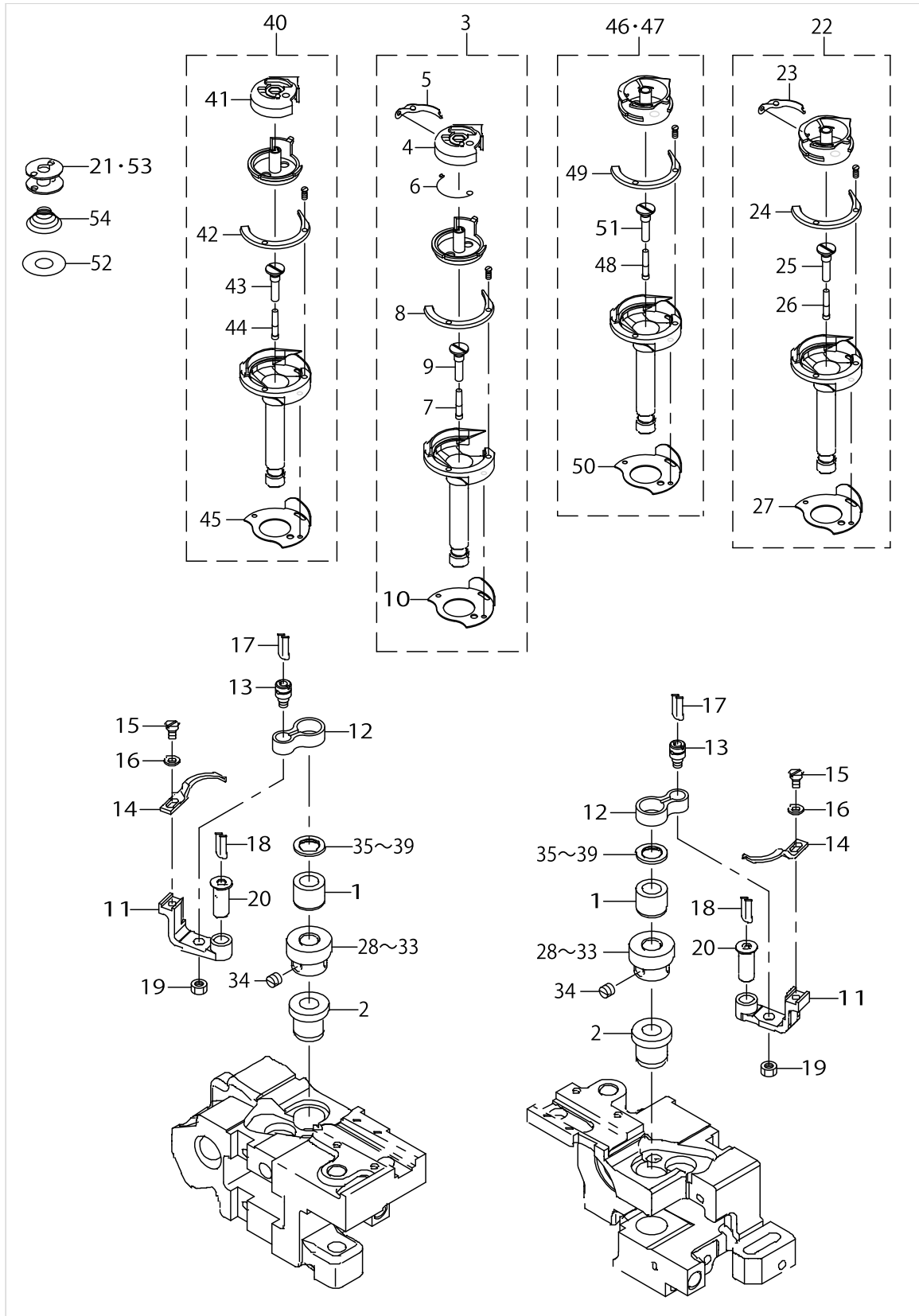
TENSION POST COMPONENTS (3)(LH-3568A,3568A-7 TYPE S/G)(LH-3588A,3588A-7 TYPE G)



TENSION POST COMPONENTS (3)(LH-3568A,3568A-7 TYPE S/G)(LH-3588A,3588A-7 TYPE G)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|-----------------------------|--------------|-------|------|-----|
| 48 | SM4050855SP | SCREW | | | | 1 |
| 49 | SM4040855SP | SCREW | | | | 1 |
| 50 | 40032327 | ASSY_REPOSITIONING_ARM | | | | 1 |
| 51 | SM6051202TP | SCREW M5X0.8 L=12 | | * | | 1 |
| 52 | CM300400902 | LABEL_04 | EXCEPT CHINA | | | 1 |
| 53 | SD0640752TP | HINGE SCREW D= 6.35 H= 7.5 | | | | 1 |
| 54 | 22687503 | SPRING | | | | 2 |
| 55 | 22687701 | SPRING SHAFT | | | | 1 |
| 56 | RE0700000K0 | E-RING 7 | | | | 2 |
| 57 | 22687602 | SPRING BASE | | | | 1 |
| 58 | SM4050855SP | SCREW | | | | 2 |
| 59 | 22687107 | REPOSITIONING PLATE | | | | 1 |
| 60 | SD0640247TP | SHOULDER SCREW D=6.35 H=2.4 | | | | 2 |
| 61 | 22687008 | LEAF SPRING | | | | 1 |
| 62 | SS9110460CP | SCREW 11/64-40 L=4 | | | | 1 |
| 63 | 40028641 | ADJUSTING_SPRING | | | | 1 |
| 64 | 22615702 | OIL ADJUSTING BALL | | | | 1 |
| 65 | SM8061212TP | SCREW M6X12 | | | | 1 |
| 66 | NM6060001CP | NUT M6 | | | | 1 |
| 67 | CM300400901 | LABEL_04_C | FOR CHINA | | | 1 |
| 68 | SM8040412TP | SET SCREW M4 L=4 | | | | 1 |
| 69 | 40028843 | LEVER_PIN_SCREW | | | | 1 |
| 70 | NM6050001SP | NUT M5 | | | | 1 |
| 71 | 40028844 | REPOSITIONING_LEVER_SHAFT | | | | 1 |
| 72 | 40028259 | ASSY_REPOSITIONING_LEVER | | | | 1 |
| 73 | SM6050450TP | SCREW M5 L=4 | | | | 1 |

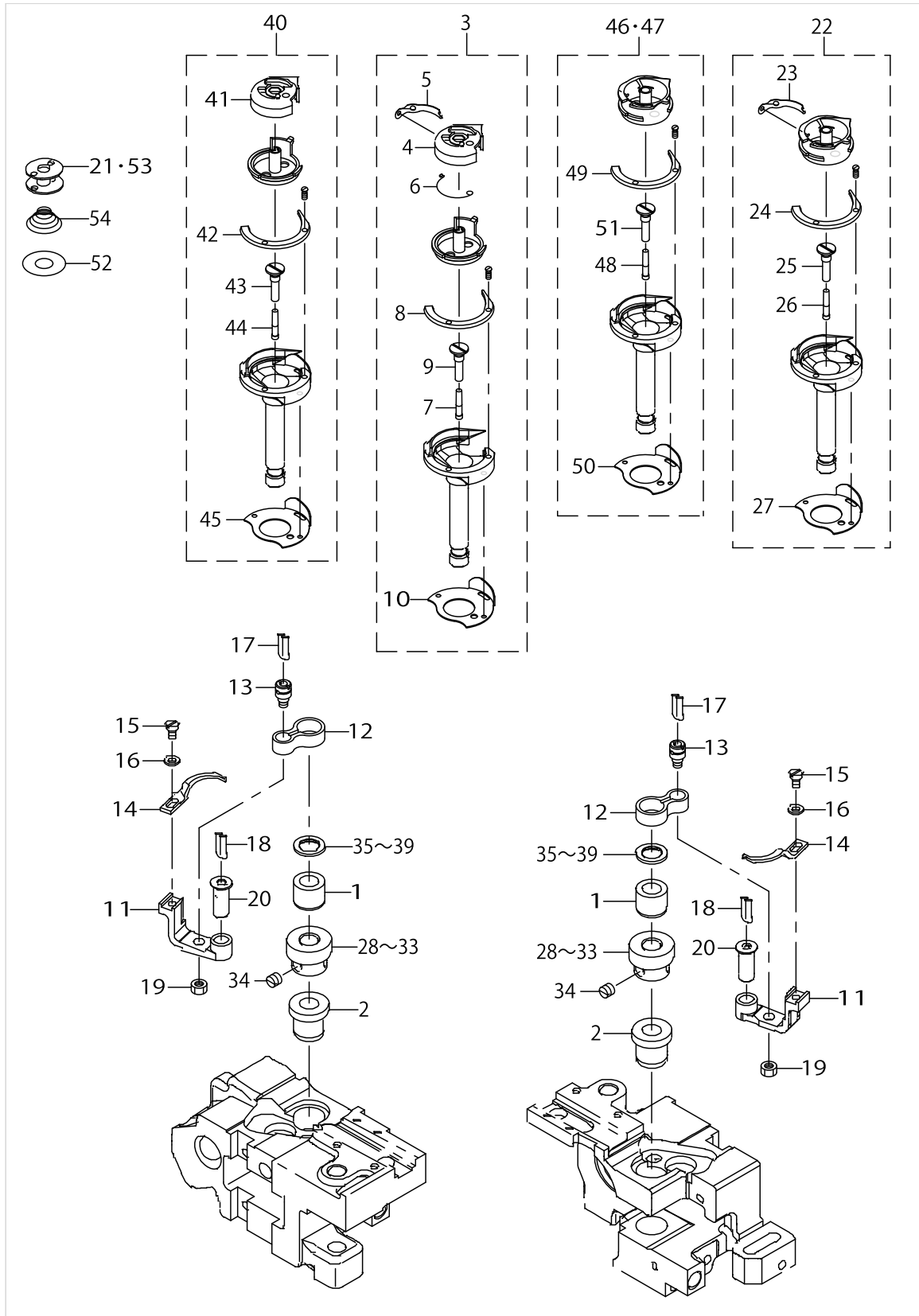
HOOK & HOOK DRIVING SHAFT COMPONENTS (1)



HOOK & HOOK DRIVING SHAFT COMPONENTS (1)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|--------------------------------|------------------------|-------|------|-----|
| 1 | 40042121 | HOOK_UPPER_BUSH | | | | 2 |
| 2 | 40104436 | HOOK_LOWER_BUSH | | | | 2 |
| 3 | 40091144 | ASSY-CAP_HOOK | FOR LH-3568A | | ☆ | 2 |
| 4 | 22688154 | BOBBIN CASE ASM. | | * | | 1 |
| 5 | 22688402 | TENSION ADJUSTING SPRING | | * | ☆ | 2 |
| 6 | 22688204 | SPRING | | * | ☆ | 2 |
| 7 | 11015906 | OIL WICK | | * | | 1 |
| 8 | 40036689 | HOOK_GIB_TRIM | | * | | 2 |
| 9 | 40012085 | OIL_PLUG | | * | | 2 |
| 10 | 22612303 | NEEDLE POSITIONER | | * | | 2 |
| 11 | B1822051000 | OPENING LEVER CRANK | | | | 2 |
| 12 | B1820563000 | BOBBIN CASE OPENING LEVER LINK | | | | 2 |
| 13 | B1821051000 | CRANK SCREW STUD | | | | 2 |
| 14 | 22613509 | BOBBIN CASE OPENING LEVER | | | | 2 |
| 15 | SS6090810TP | SCREW 9/64-40 L=7.5 | | | | 2 |
| 16 | WP0371016SD | WASHER 3.7X8X1 | | | | 2 |
| 17 | CQ202000000 | OIL WICK | | | | 0.3 |
| 18 | CQ202000000 | OIL WICK | | | | 0.3 |
| 19 | NS6110420SP | NUT 11/64-40 | | | | 2 |
| 20 | B1823051000 | OPENING LEVER CRANK PIN | | | | 2 |
| 21 | B9117051000 | BOBBIN | | | ☆ | 2 |
| 22 | 40091143 | ASSY-RATCH_HOOK | FOR LH-3528A | | ☆ | 2 |
| 23 | 22612402 | BOBBIN CASE TENSION SPRING | | * | ☆ | 2 |
| 24 | 40036689 | HOOK_GIB_TRIM | | * | | 2 |
| 25 | 40012085 | OIL_PLUG | | * | | 2 |
| 26 | 11015906 | OIL WICK | | * | ☆ | 1 |
| 27 | 22612303 | NEEDLE POSITIONER | | * | | 2 |
| 28 | 40040549 | HOOK_SHAFT_GEAR-E | SELECTIVE PARTS | | ☆ | 2 |
| 29 | 40040550 | HOOK_SHAFT_GEAR-F | SELECTIVE PARTS | | ☆ | 2 |
| 30 | 40028560 | HOOK_SHAFT_GEAR-A | SELECTIVE PARTS | | | 2 |
| 31 | 40028561 | HOOK_SHAFT_GEAR-B | SELECTIVE PARTS | | | 2 |
| 32 | 40028562 | HOOK_SHAFT_GEAR-C | SELECTIVE PARTS | | | 2 |
| 33 | 40028563 | HOOK_SHAFT_GEAR-D | SELECTIVE PARTS | | | 2 |
| 34 | SM8060550TP | SCREW M6 L=4.5 | | | | 6 |
| 35 | 22614002 | THRUST WASHER, A | SELECTIVE PARTS | | | 2 |
| 36 | 22614101 | THRUST WASHER, B | SELECTIVE PARTS | | | 2 |
| 37 | 22614200 | SPACER, C | SELECTIVE PARTS | | | 2 |
| 38 | 10112605 | THRUST WASHER 1.7 | SELECTIVE PARTS | | | 2 |
| 39 | 10112704 | THRUST WASHER 1.8 | SELECTIVE PARTS | | | 2 |
| 40 | 40036685 | ASSY-CAP_HOOK_TRIM | FOR LH-3568A-7 | | ☆ | 1 |
| 41 | 22688105 | BOBBIN CASE | | * | | 1 |
| 42 | 40036689 | HOOK_GIB_TRIM | | * | | 2 |
| 43 | 40012085 | OIL_PLUG | | * | | 2 |
| 44 | 11015906 | OIL WICK | | * | | 1 |
| 45 | 22612303 | NEEDLE POSITIONER | | * | | 1 |
| 46 | 40036683 | ASSY-RATCH_HOOK_TRIM | FOR LH-3528A-7 | | ☆ | 1 |
| 47 | 40036682 | ASSY-RATCH_HOOK | FOR LH-3528A(TYPE A,F) | | | 1 |

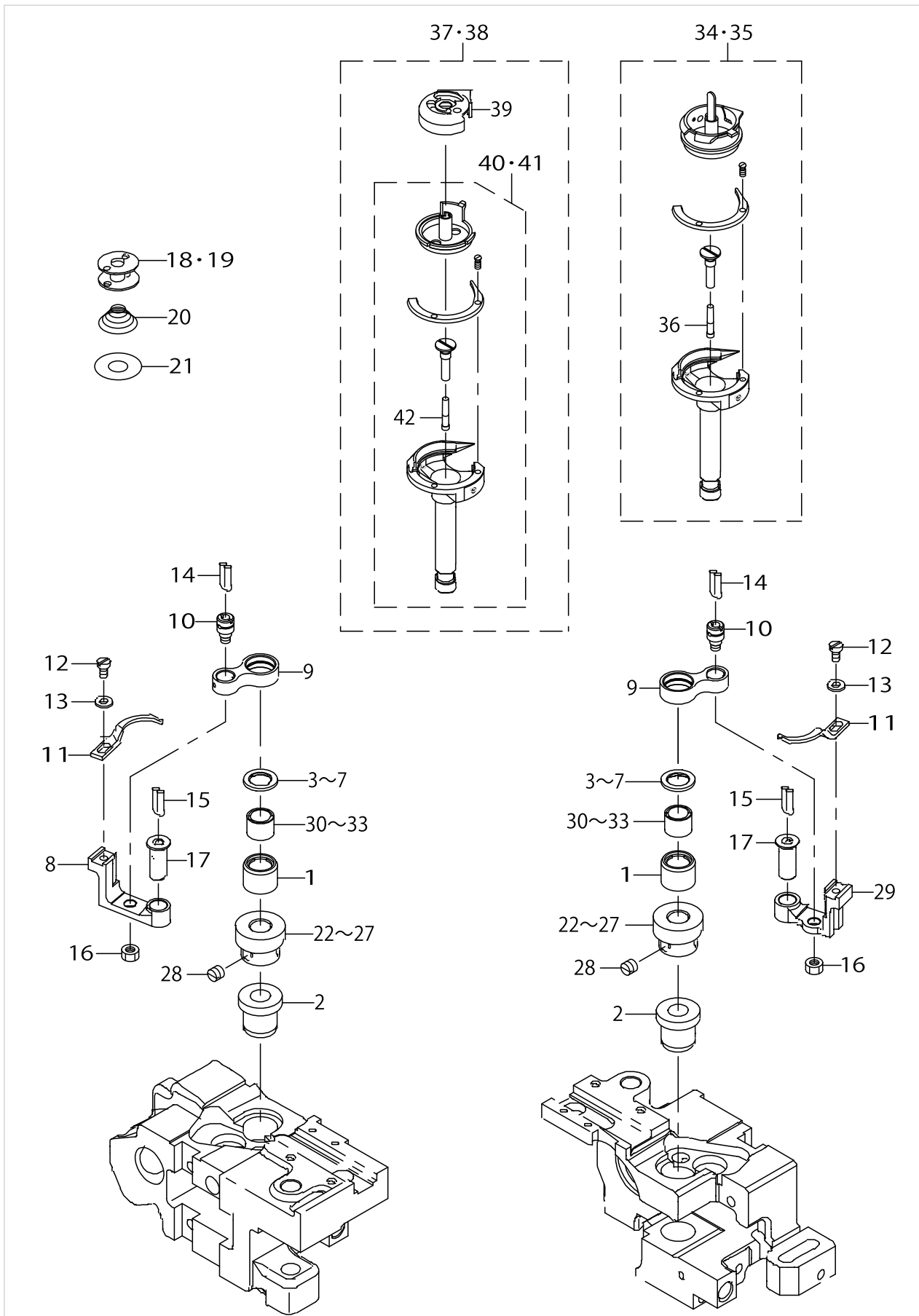
HOOK & HOOK DRIVING SHAFT COMPONENTS (1)



HOOK & HOOK DRIVING SHAFT COMPONENTS (1)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-----------|---------------------|---------------------------|-------|------|-----|
| 48 | 11015906 | OIL WICK | | * | | 1 |
| 49 | 40036689 | HOOK_GIB_TRIM | | * | | 2 |
| 50 | 22612303 | NEEDLE POSITIONER | | * | | 1 |
| 51 | 40012085 | OIL_PLUG | | * | | 2 |
| 52 | 22653802 | SHEET | FOR LH-3528A-7,LH-3568A-7 | | ☆ | 1 |
| 53 | 10210805 | HARD ALUMITE BOBBIN | FOR LH-3528A-7,LH-3568A-7 | | ☆ | 1 |
| 54 | 10111508 | SPRING | FOR LH-3528A-7,LH-3568A-7 | | ☆ | 1 |

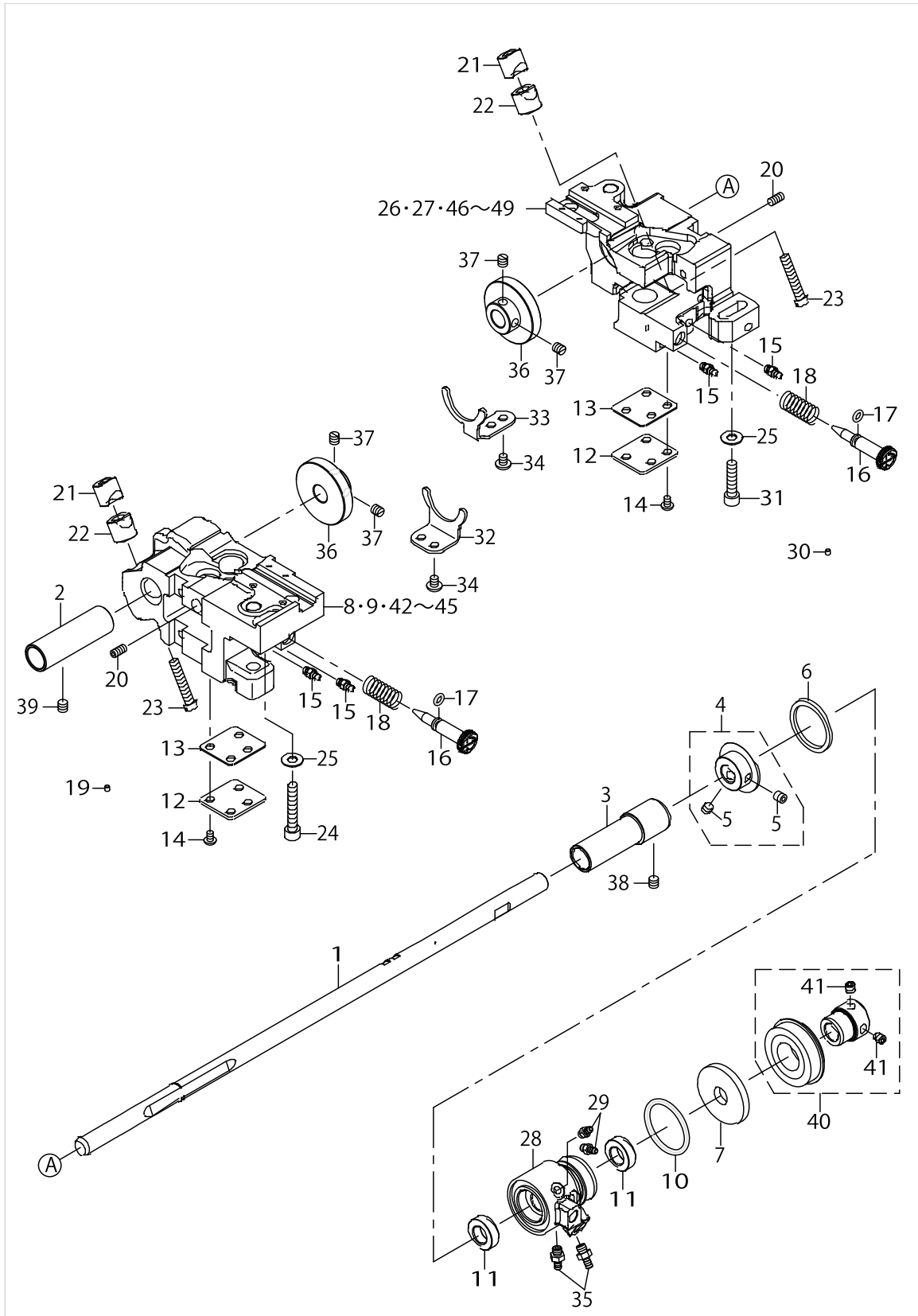
HOOK & HOOK DRIVING SHAFT COMPONENTS (2)(FOR LH-3578A,3578A-7,3588A,3588A-7)



HOOK & HOOK DRIVING SHAFT COMPONENTS (2)(FOR LH-3578A,3578A-7,3588A,3588A-7)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|--------------------------------|------------------------|-------|------|-----|
| 1 | 40050003 | HOOK_SHAFT_BUSH_A | | | | 2 |
| 2 | 40104436 | HOOK_LOWER_BUSH | | | | 2 |
| 3 | 10111201 | THRUST WASHER, F | SELECTIVE PARTS | | | 2 |
| 4 | 10109809 | THRUST WASHER, B | SELECTIVE PARTS | | | 2 |
| 5 | 10112506 | THRUST WASHER 1.6 | SELECTIVE PARTS | | | 2 |
| 6 | 10111003 | THRUST WASHER 1.2 | SELECTIVE PARTS | | | 2 |
| 7 | 10111102 | THRUST WASHER 1.3 | SELECTIVE PARTS | | | 2 |
| 8 | 22813109 | OPENING LEVER CRANK | | | | 1 |
| 9 | 22813000 | BOBBIN CASE OPENING LEVER LINK | | | | 2 |
| 10 | B1821051000 | CRANK SCREW STUD | | | | 2 |
| 11 | 40057361 | OPENING_LEVER | | | | 2 |
| 12 | SS6090810TP | SCREW 9/64-40 L=7.5 | | | | 2 |
| 13 | WP0371016SD | WASHER 3.7X8X1 | | | | 2 |
| 14 | CQ202000000 | OIL WICK | | | | 0.3 |
| 15 | CQ202000000 | OIL WICK | | | | 0.3 |
| 16 | NS6110420SP | NUT 11/64-40 | | | | 2 |
| 17 | B1823051000 | OPENING LEVER CRANK PIN | | | | 2 |
| 18 | B9117563000 | BOBBIN | FOR LH-3578A,3588A | | ☆ | 2 |
| 19 | 10231603 | BOBBIN | FOR LH-3578A-7,3588A-7 | | ☆ | 2 |
| 20 | 40055358 | SPRING_L | FOR LH-3578A-7,3588A-7 | | ☆ | 2 |
| 21 | 22819809 | SHEET | FOR LH-3578A-7,3588A-7 | | ☆ | 2 |
| 22 | 40028560 | HOOK_SHAFT_GEAR-A | SELECTIVE PARTS | | | 2 |
| 23 | 40028561 | HOOK_SHAFT_GEAR-B | SELECTIVE PARTS | | | 2 |
| 24 | 40028562 | HOOK_SHAFT_GEAR-C | SELECTIVE PARTS | | | 2 |
| 25 | 40028563 | HOOK_SHAFT_GEAR-D | SELECTIVE PARTS | | | 2 |
| 26 | 40040549 | HOOK_SHAFT_GEAR-E | SELECTIVE PARTS | | | 2 |
| 27 | 40040550 | HOOK_SHAFT_GEAR-F | SELECTIVE PARTS | | | 2 |
| 28 | SM8060550TP | SCREW M6 L=4.5 | | | | 6 |
| 29 | 40053371 | INNERHOOK_GUIDE_ARM_R | | | | 1 |
| 30 | SB30953010A | NEEDLE BEARING 9.525X9.52 | SELECTIVE PARTS | | | 2 |
| 31 | SB30953010B | NEEDEL BEARING | SELECTIVE PARTS | | | 2 |
| 32 | SB30953010C | NEEDLE BEARING 9.525X9.52 | SELECTIVE PARTS | | | 2 |
| 33 | SB30953010D | BEARING | SELECTIVE PARTS | | | 2 |
| 34 | 40043333 | ASSY_RATCH_LARGEHOOK | FOR LH-3578A | | ☆ | 1 |
| 35 | 40043334 | ASSY_RATCH_LARGEHOOK(T) | FOR LH-3578A-7 | | ☆ | 1 |
| 36 | 11015906 | OIL WICK | | * | | 1 |
| 37 | 40043335 | ASSY_LARGEHOOK | FOR LH-3588A | | ☆ | 1 |
| 38 | 40043336 | ASSY_LARGEHOOK(T) | FOR LH-3588A-7 | | ☆ | 1 |
| 39 | 22827257 | BOBBIN CASE ASM. | FOR LH-3588A,3588A-7 | * | | 1 |
| 40 | 40059786 | LARGE HOOK EXCEPT CAP | FOR LH-3588A | * | | 1 |
| 41 | 40059787 | LARGE HOOK TRIM EXCEPT CAP | FOR LH-3588A-7 | * | | 1 |
| 42 | 11015906 | OIL WICK | | * | | 1 |

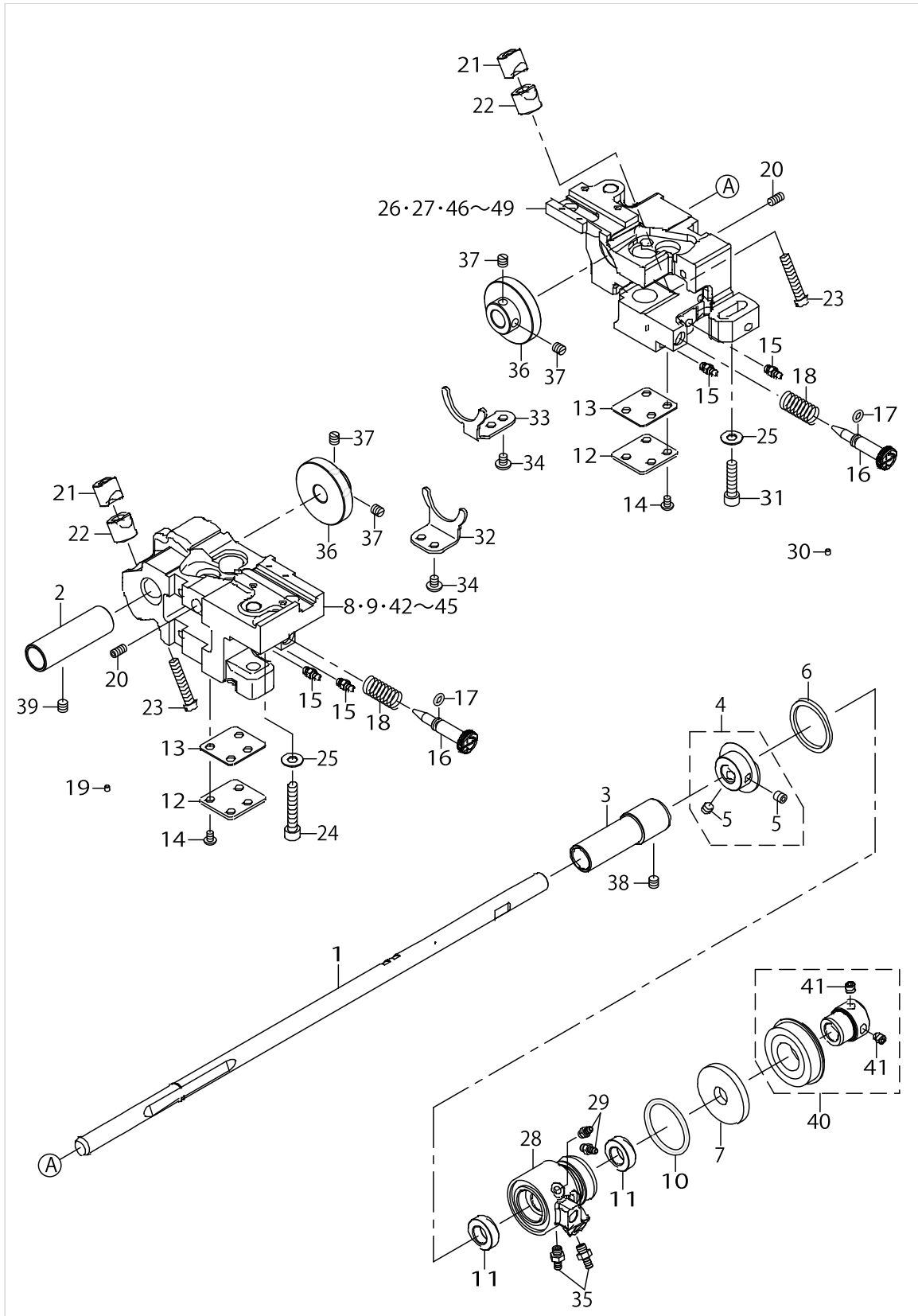
HOOK & HOOK DRIVING SHAFT COMPONENTS (3)



HOOK & HOOK DRIVING SHAFT COMPONENTS (3)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|--------------------------------|---------------------------------------|-------|------|-----|
| 1 | 40028271 | LOWER_SHAFT | | | | 1 |
| 2 | 40104434 | LOWER_SHAFT_BUSH-F | | | | 1 |
| 3 | 40104435 | LOWER_SHAFT_BUSH-M | | | | 1 |
| 4 | 40031351 | ASSY-LOWER_SHAFT_COLLAR | | | | 1 |
| 5 | SM8060612TP | SCREW M6 L=6 | | * | | 2 |
| 6 | 40013061 | THRUST_WASHER | | | | 1 |
| 7 | 23618804 | OIL SEAL | | | | 1 |
| 8 | 40028485 | HOOK_SHAFT_BASE-L | FOR LH-3528A,3568A (EXCEPT CHINA) | | | 1 |
| 9 | 40028487 | HOOK_SHAFT_BASE-L-TRIM | FOR LH-3528A-7,3568A-7 (EXCEPT CHINA) | | | 1 |
| 10 | RO257350100 | O-RING | | | | 1 |
| 11 | 22888507 | OIL SEAL | | | | 2 |
| 12 | 40022589 | BOTTOM_COVER | | | | 2 |
| 13 | 40022590 | BOTTOM_COVER_GASKET | | | | 2 |
| 14 | SM4050855SP | SCREW | | | | 8 |
| 15 | SQ2050453MZ | CONNECTING SCREW | | | | 4 |
| 16 | 40042141 | OIL_ADJUSTING_SCREW | | | | 2 |
| 17 | RO044240100 | RUBBER RING | | | | 2 |
| 18 | 40029570 | OIL_ADJUSTING_SPRING | | | | 2 |
| 19 | TA0290301M0 | PLUG | | | | 6 |
| 20 | SM8051002TP | SCREW M5 L=10 | | | | 2 |
| 21 | 10109908 | SADDLE INSTALLING BLOCK, UPPER | | | | 2 |
| 22 | 10112407 | SADDLE INSTALLING BLOCK, LOWER | | | | 2 |
| 23 | SS6153040SP | SCREW 15/64-28 L=30 | | | | 2 |
| 24 | SM6063750SP | SCREW M6 L=37 | | | | 1 |
| 25 | WP0621046SP | WASHER | | | | 2 |
| 26 | 40043922 | L-HOOK_SHAFT_BASE-R | FOR LH-3578A,3588A | | | 1 |
| 27 | 40043924 | L-HOOK_SHAFT_BASE-R-TRIM | FOR LH-3578A-7,3588A-7 | | | 1 |
| 28 | 40011947 | LOWER_PLUNGER_BUSH | | | | 1 |
| 29 | SQ2050453MZ | CONNECTING SCREW | | | | 2 |
| 30 | TA0290301M0 | PLUG | | | | 6 |
| 31 | SM6062500SP | SCREW M6 L=25 | | | | 1 |
| 32 | 40028495 | GEAR_GUIDE-L | | | | 1 |
| 33 | 40028496 | GEAR_GUIDE-R | | | | 1 |
| 34 | SM4050655SP | SCREW M5 L=6 | | | | 4 |
| 35 | SQ2060451MZ | CONNECTING SCREW | | | | 2 |
| 36 | 40028489 | LOWER_SHAFT_GEAR | | | | 2 |
| 37 | SM8060610TP | SCREW | | | | 4 |
| 38 | SM8060612TP | SCREW M6 L=6 | | | | 1 |
| 39 | SM8060612TP | SCREW M6 L=6 | | | | 1 |
| 40 | 40028656 | ASSY-LOWER_SHAFT_BEARING | | | | 1 |
| 41 | SM8060612TP | SCREW M6 L=6 | | * | | 2 |
| 42 | 40034969 | HOOK_SHAFT_BASE_L | FOR LH-3528A,3568A(CHINA) | | | 1 |
| 43 | 40034971 | HOOK_SHAFT_BASE_L-TRIM | FOR LH-3528A-7, 3568A-7(CHINA) | | | 1 |
| 44 | 40043921 | L-HOOK_SHAFT_BASE-L | FOR LH-3578A,3588A | | | 1 |
| 45 | 40043923 | L-HOOK_SHAFT_BASE-L-TRIM | FOR LH-3578A-7,3588A-7 | | | 1 |
| 46 | 40028486 | HOOK_SHAFT_BASE-R | FOR LH-3528A,3568A (EXCEPT CHINA) | | | 1 |
| 47 | 40028488 | HOOK_SHAFT_BASE-R-TRIM | FOR LH-3528A-7,3568A-7 (EXCEPT CHINA) | | | 1 |

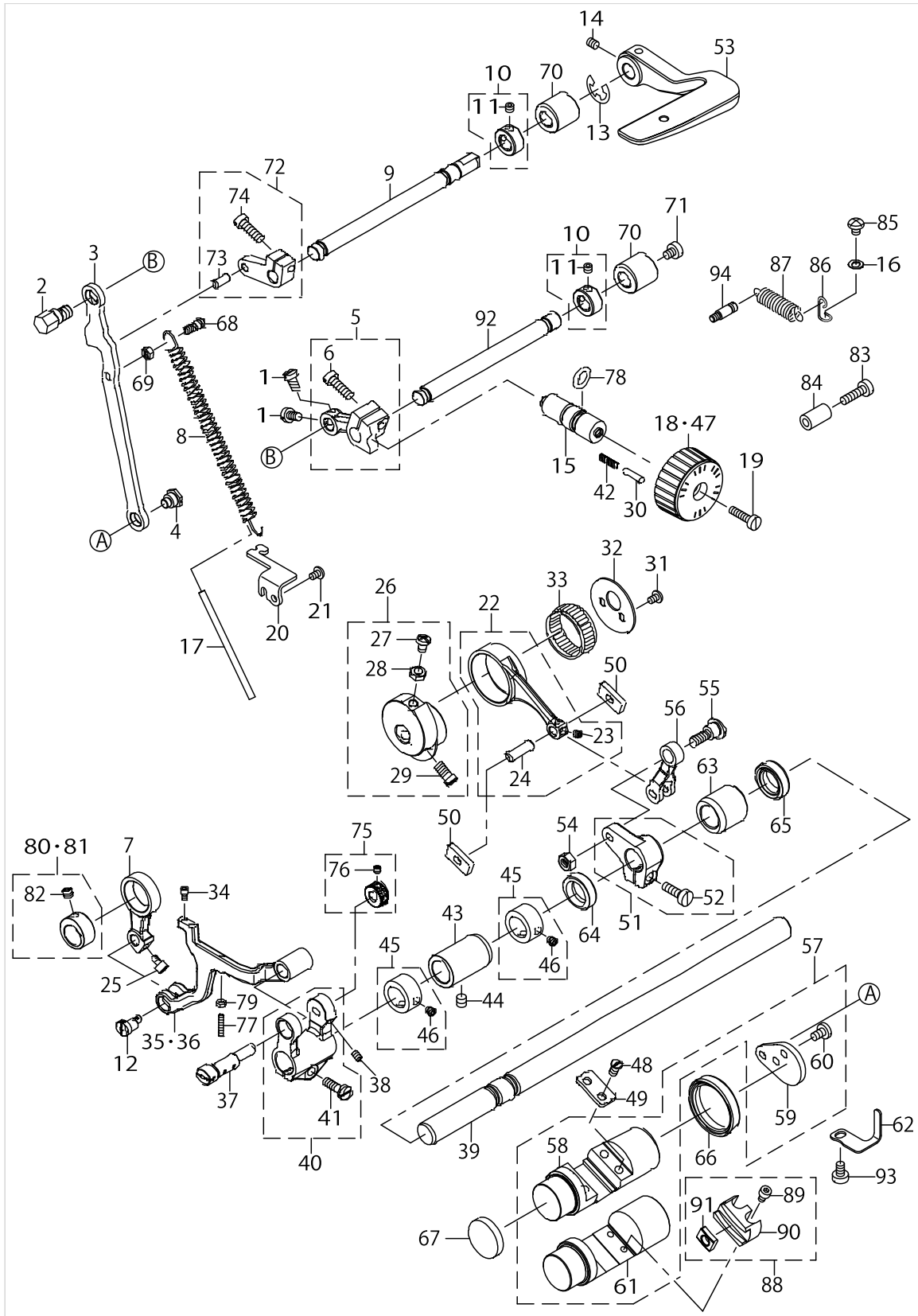
HOOK & HOOK DRIVING SHAFT COMPONENTS (3)



HOOK & HOOK DRIVING SHAFT COMPONENTS (3)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-----------|------------------------|-----------------------------------|-------|------|-----|
| 48 | 40034970 | HOOK_SHAFT_BASE_R | FOR LH-3528A,3568A(CHINA) | | | 1 |
| 49 | 40034972 | HOOK_SHAFT_BASE_R-TRIM | FOR LH-3528A-7, 3568A-7(CHINA) | | | 1 |

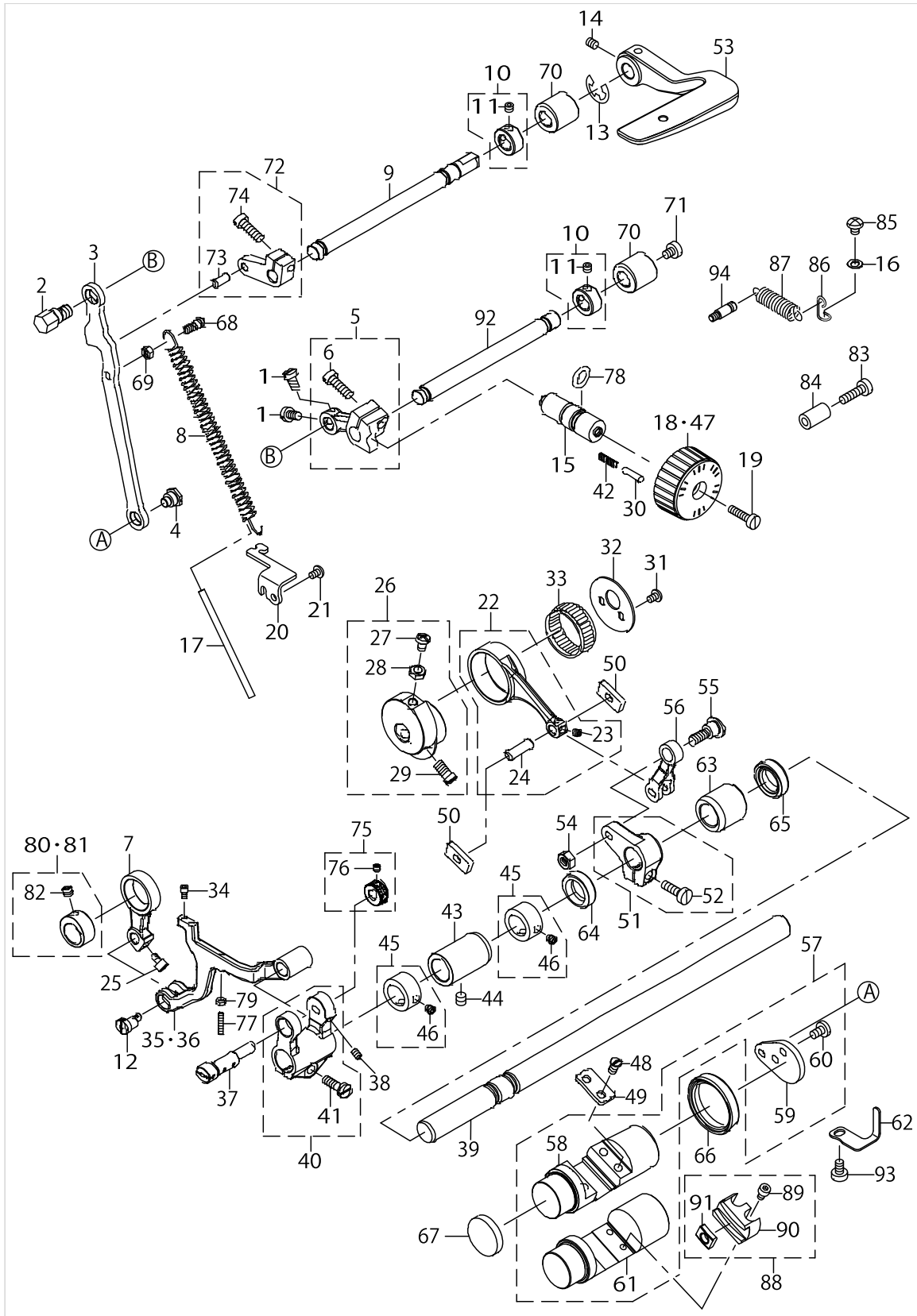
FEED MECHANISM COMPONENTS



FEED MECHANISM COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|---------------------------|---|-------|------|------|
| 1 | SM6050800SP | SCREW M5 L=8 | | | | 2 |
| 2 | 40028293 | FEED_REGULATOR_ROD_PIN | | | | 1 |
| 3 | 40028284 | FEED_REGULATOR_ROD | | | | 1 |
| 4 | SD0900426TP | SHOULDER SCREW D=9 H=4.2 | | | | 1 |
| 5 | 40028854 | ASSY_FEED_REGULATOR | | | | 1 |
| 6 | SM6051600SP | SCREW M5 L=16 | | * | | 1 |
| 7 | 40011935 | VERTICAL_FEED_LINK | | | | 1 |
| 8 | 40025315 | FEED_ADJUST_SPRING | | | | 1 |
| 9 | 40028286 | REVERSE_FEED_SHAFT | | | | 1 |
| 10 | 40032269 | THRUST COLLAR | | | | 1 |
| 11 | SM80506A2TP | SCREW M5 L=6 | | * | | 2 |
| 12 | 40026673 | VERTICAL_F_LINK_SHAFT_M | | | | 1 |
| 13 | RE0900000K0 | E-RING 9 | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | | 1 |
| 14 | SM80506A2TP | SCREW M5 L=6 | FOR LH-3528A,3568A,3578A, 3588A | | | 1 |
| 15 | 22911804 | FEED REGULATOR SCREW | | | | 1 |
| 16 | WP0520656SA | WASHER 5.2X9.5X0.6 | | | | 1 |
| 17 | BT0500300EA | OIL TUBE | | | | 0.09 |
| 18 | 40036433 | FEED_DIAL | | | | 1 |
| 19 | SS6121860SP | SCREW 3/16-28 L=18 | | | | 1 |
| 20 | 40091188 | SPRING_BRACKET | FOR LH-3528A,3568A,3578A, 3588A | | | 1 |
| 21 | SM4040655SP | SCREW M4 L=6 | | | | 2 |
| 22 | 40032293 | ASSY_FEED_ROCKER_ROD | | | | 1 |
| 23 | SM8040412TP | SET SCREW M4 L=4 | | * | | 1 |
| 24 | B1653470000 | PIN | | * | | 1 |
| 25 | SM6750690TP | SCREW M3.5 L=6 | | | | 1 |
| 26 | 40031348 | ASSY_FD_ECCENTRIC_CAM | | | | 1 |
| 27 | SM4051255SP | SCREW.,M5 L=12. | | * | | 1 |
| 28 | NM6050001SP | NUT M5 | | * | | 1 |
| 29 | SM6061150TP | SCREW M6 L=11 | | * | | 2 |
| 30 | 40091190 | FEED_ADJUSTING_PIN | | | | 1 |
| 31 | SM4040655SP | SCREW M4 L=6 | | | | 2 |
| 32 | 40011906 | FD_CAM_LID | | | | 1 |
| 33 | B1636581B00 | NEEDLE BEARING B | | | | 1 |
| 34 | SM6030672TP | SCREW M3 L=6 | | | | 2 |
| 35 | 40011946 | FEED_BASE | FOR LH-3528A,3568A,3578A, 3588A | | | 1 |
| 36 | 40011934 | FEED_BASE_TRIM | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | | 1 |
| 37 | 40011932 | FEED_BASE_SHAFT | | | | 1 |
| 38 | SM8040612TP | SCREW M4 L=6 | | | | 1 |
| 39 | 40028279 | FEED_ROCKER_SHAFT | | | | 1 |
| 40 | 40031349 | ASSY_FEED_BASE_ARM | | | | 1 |
| 41 | SM6051400SP | SCREW | | * | | 1 |
| 42 | 22912109 | FEED REGULATOR PIN SPRING | | | | 1 |
| 43 | 40011939 | FEED_SHAFT_BUSH_F | | | | 1 |
| 44 | SM8060612TP | SCREW M6 L=6 | | | | 1 |
| 45 | 40032268 | THRUST COLLAR | | | | 2 |
| 46 | SM8050412TP | SCREW M5 L=4 | | * | | 2 |
| 47 | 40050584 | FEED DIAL 4 | FOR LH-3528A-0B, LH-3528A(TYPE F) | | | 1 |

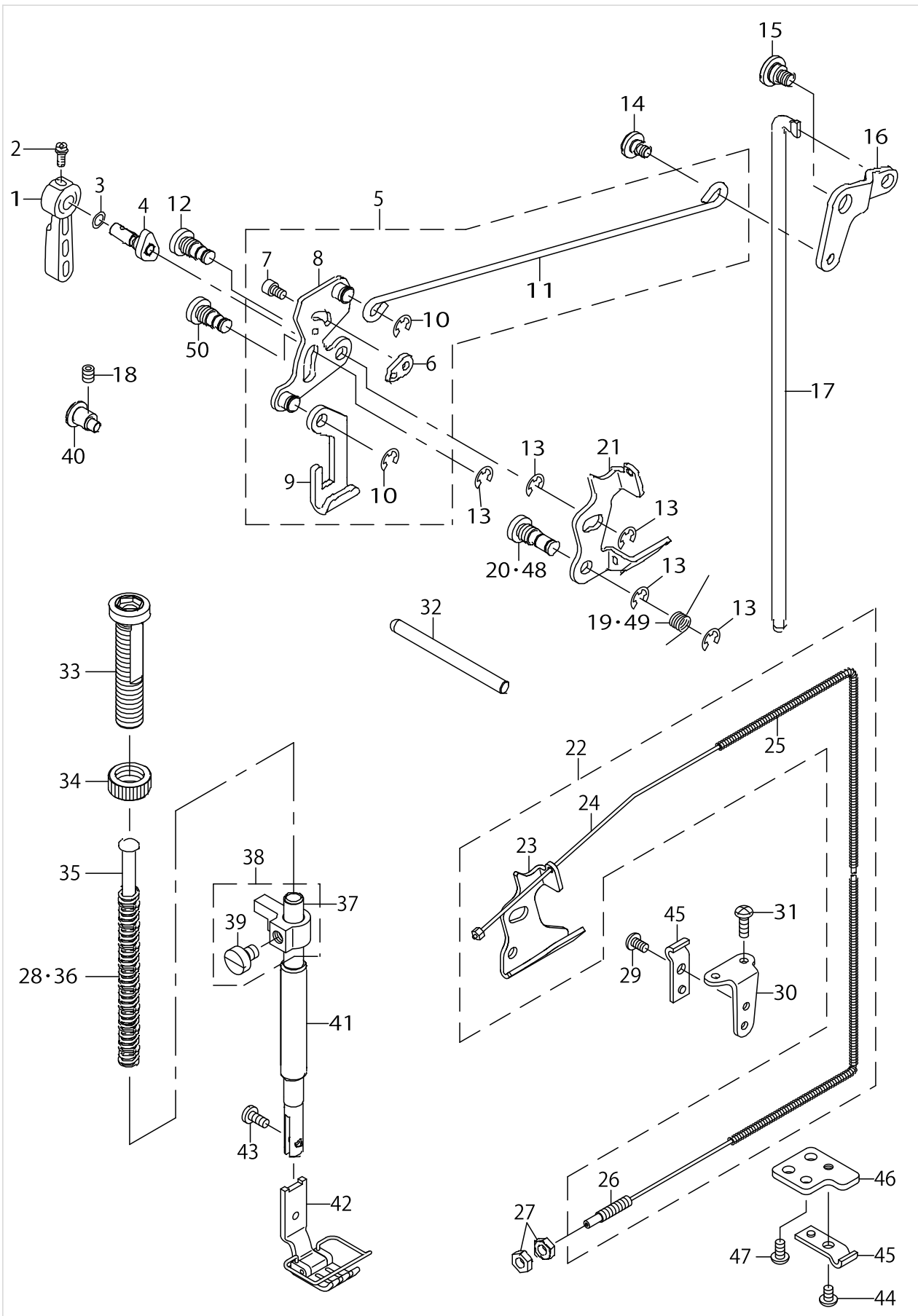
FEED MECHANISM COMPONENTS



FEED MECHANISM COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|-----------------------------|---------|-------|------|-----|
| 48 | SM7050850TP | SCREW M5 L=8 | TYPE S | | | 4 |
| 49 | 40028277 | FEED_ADJUSTING_PLATE | TYPE S | | | 2 |
| 50 | 40035704 | FEED_ADJUSTING_BLOCK | TYPE S | | | 2 |
| 51 | 40028852 | ASSY_FEED_ROCKER_ARM | | | | 1 |
| 52 | SM6051600SP | SCREW M5 L=16 | | * | | 1 |
| 53 | 40091189 | REVERSE_FEED_LEVER | | | | 1 |
| 54 | NM6060001CP | NUT M6 | | | | 1 |
| 55 | SD0900706TP | SHOULDER SCREW D=9 H=7 | | | | 1 |
| 56 | 40036679 | FEED_ROCKER_ARM_ROD | | | | 1 |
| 57 | 40028274 | ASSY_FEED_ADJUSTING | TYPE S | | | 1 |
| 58 | 40067594 | FEED_ADJUSTING | TYPE S | * | | 1 |
| 59 | 40028276 | FEED_ADJUSTING_ARM | | * | | 1 |
| 60 | SM7050850TP | SCREW M5 L=8 | | * | | 2 |
| 61 | 40094318 | SLIDER BASE ARC | TYPE G | * | | 1 |
| 62 | 40091187 | FEED_ADJUSTING_STOPPER | | | | 1 |
| 63 | 40028280 | FEED_SHAFT_BUSH_R | | | | 1 |
| 64 | 40013362 | FEED_SHAFT_OIL_SEAL_A | | | | 1 |
| 65 | 40025316 | FEED_SHAFT_OIL_SEAL_B | | | | 1 |
| 66 | 40028291 | FEED_ADJUSTING_OIL_SEAL | | | | 1 |
| 67 | 40028294 | FEED_ADJUSTING_CAP | | | | 1 |
| 68 | 40011926 | SPRING_HOOK | | | | 1 |
| 69 | NM6040001SP | NUT M4X0.7 | | | | 1 |
| 70 | 40028287 | REVERSE_FEED_SHAFT_BUSH | | | | 2 |
| 71 | SM6050650TP | SCREW M5 L=6 | | | | 1 |
| 72 | 40028855 | ASSY_REVERSE_FEED_ARM | | | | 1 |
| 73 | 13319405 | MAIN FEED ROCKER PIN | | * | | 1 |
| 74 | SM6051600SP | SCREW M5 L=16 | | * | | 1 |
| 75 | 40031350 | ASSY_FEED_BASE_SAHFT_COLLAR | | | | 1 |
| 76 | SM8040412TP | SET SCREW M4 L=4 | | * | | 2 |
| 77 | SM8031612TP | SET SCREW M3X16 | | | | 1 |
| 78 | RO092270200 | RUBBER RING | | | | 1 |
| 79 | NM6030001SN | NUT | | | | 1 |
| 80 | 40033668 | ASSY_VERTICAL_FEED_CAM | TYPE S | | | 1 |
| 81 | 40095142 | ASSY VERTICAL FEED CAM ARC | TYPE G | | | 1 |
| 82 | SM8060552TP | SCREW M6 L=5 | | * | | 1 |
| 83 | SM6051850TP | SCREW M5 L=18 | | | | 1 |
| 84 | 22952501 | BACK LEVER STOPPER | | | | 1 |
| 85 | SM4050655SP | SCREW M5 L=6 | | | | 1 |
| 86 | 22656003 | SPRING SUSPENSION | | | | 1 |
| 87 | 40040924 | SPRING | | | | 1 |
| 88 | 40096206 | ASSY_SLIFER_ARC | TYPE G | | | 2 |
| 89 | SM6040802TP | SCREW M4X0.7 L=8 | | * | | 2 |
| 90 | 40094315 | SLIDER ARC | | * | | 1 |
| 91 | 40094316 | FEED ADJUSTING BLOCK ARC | | * | | 1 |
| 92 | 40028285 | FEED_REGULATOR_SHAFT | | | | 1 |
| 93 | SM6050800SP | SCREW M5 L=8 | | | | 1 |
| 94 | 40040963 | TENSION_SPRING_RACK_B | | | | 1 |

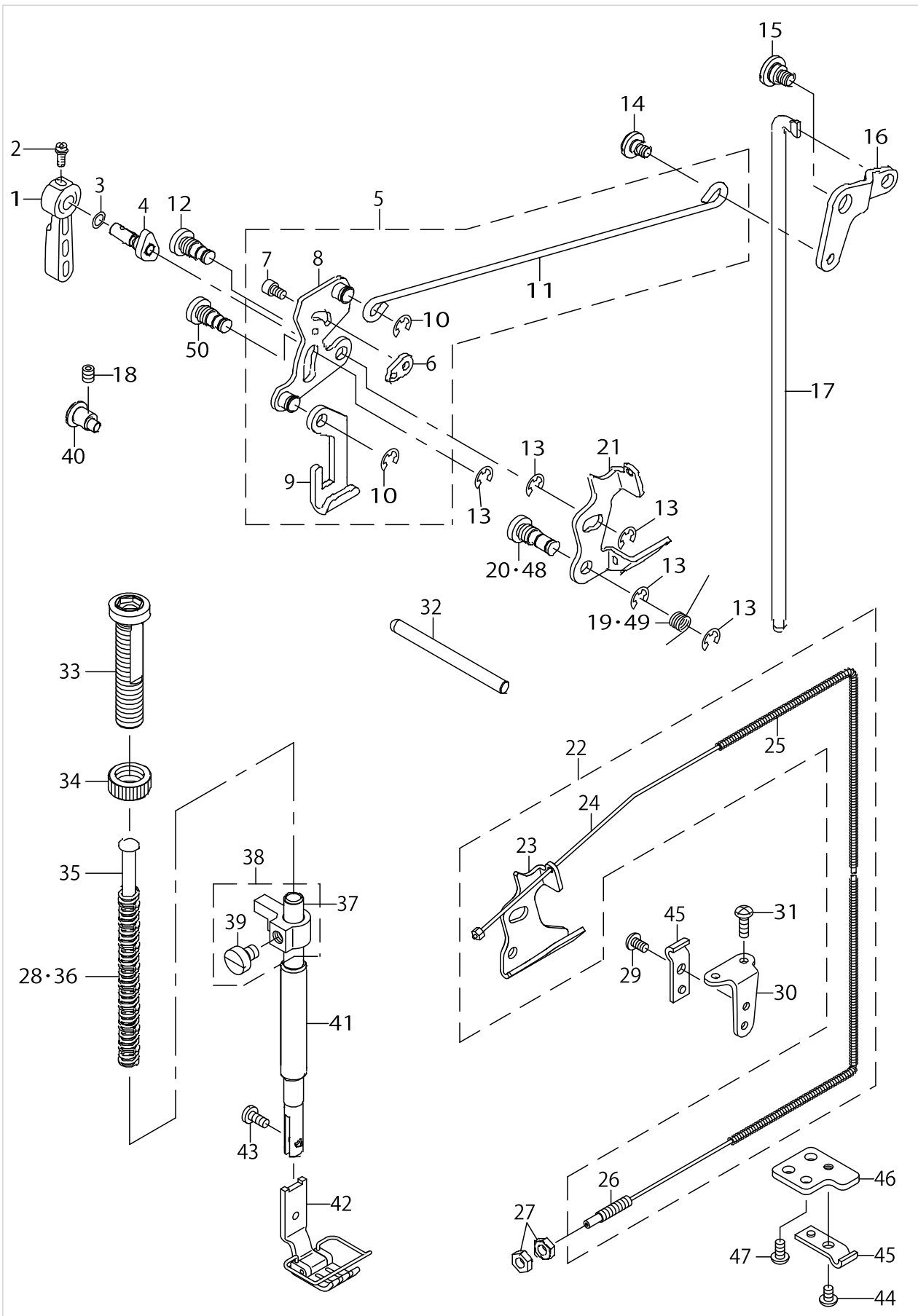
PRESSER BAR & TENSION RELEASE COMPONENTS



PRESSER BAR & TENSION RELEASE COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|--------------|------------------------------|---|-------|------|-----|
| 1 | 22907802 | HAND LIFTER | | | | 1 |
| 2 | B1521555000 | SCREW | | | | 1 |
| 3 | RO037180100 | RUBBER RING | | | | 1 |
| 4 | 40035394 | HAND_LIFTER_CAM_ASM. | | | | 1 |
| 5 | 40057398 | ASSY LIFTING CONNECT ROD | | | | 1 |
| 6 | 23609605 | PLATE | | * | | 1 |
| 7 | SM6040602TP | SCREW M4 L=6 | | * | | 1 |
| 8 | 40051384 | ASSY HAND LIFTER LINK | | * | | 1 |
| 9 | 22908008 | LIFTING PLATE | | * | | 1 |
| 10 | RE0500000K0 | E-RING | | * | | 2 |
| 11 | 40035151 | LIFTING_CONNECTING_ROD | | * | | 1 |
| 12 | 40028545 | LINK_SHAFT | | | | 1 |
| 13 | RE0500000K0 | E-RING | | | | 5 |
| 14 | SD0640357TP | SHOULDER SCREW | | | | 1 |
| 15 | SD0900356TP | SHOULDER SCREW D=9 H=3.5 | | | | 1 |
| 16 | 40035181 | LIFTING_LEVER_LINK | | | | 1 |
| 17 | 40028268 | CONNECTING_ROD_A | | | | 1 |
| 18 | SM8050612TP | SCREW M5X6 | | | | 1 |
| 19 | 40053231 | RETURN_SPRING | | | | 1 |
| 20 | 40028546 | TENSION_RELEASE_SHAFT | | | | 1 |
| 21 | 40035298 | TENSION_RELEASE_PLATE | FOR LH-3528A,3568A,3578A, 3588A | | | 1 |
| 22 | 40035828 | ASSY_TENSION_RELEASE_PLATE | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | | 1 |
| 23 | 40084941 | TENSION_RELEASE_PLATE | | * | | 1 |
| 24 | 40033434 | THREAD_TENSION_RELEASE_WIRE | | * | | 1 |
| 25 | 40033435 | WIRE_TUBE | | * | | 1 |
| 26 | D3159555B00 | SET SCREW | | * | | 1 |
| 27 | NS6620310SP | NUT 3/16-32 | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | | 2 |
| 28 | 22907406 | PRESSER SPRING | EXCEPT TYPE A | | | 1 |
| 29 | SS4110715SP | SCREW 11/64-40 L=7 | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | | 1 |
| 30 | D3163555B00A | FLEXIBLE TUBE SUPPORT PLATE | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | | 1 |
| 31 | SS4111215SP | SCREW 11/64-40 L=12 | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | | 2 |
| 32 | 40084419 | PUSH_BAR | | | | 1 |
| 33 | 23609209 | PRESSER SPRING REGULATOR | | | | 1 |
| 34 | 22907604 | PRESSER SPRING REGULATOR NUT | | | | 1 |
| 35 | 22907703 | PRESSER GUIDE BAR | | | | 1 |
| 36 | B1505227T00A | PRESSER SPRING | TYPE A | | | 1 |
| 37 | 40028547 | PRESSER BAR | | | | 1 |
| 38 | 40032272 | ASSY_PRESSER BAR HOLDER | | | | 1 |
| 39 | SM6060800SP | SCREW M6 L=8 | | * | | 1 |
| 40 | 40028269 | LIFTER_ADJUSTING_PIN | | | | 1 |
| 41 | 23609001 | BUSHING | | | | 1 |
| 42 | 22640551 | PRESSER FOOT ASM. | EXCHANGING GAUGE PARTS (SEE.P.41 TO 49) | | | 1 |
| 43 | SS7090910TP | SCREW 9/64-40 L= 8.5 | | | | 1 |
| 44 | SM4040655SP | SCREW M4 L=6 | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | | 1 |
| 45 | D3164555B00 | OUTER PRESSER PLATE | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | | 2 |
| 46 | 40050314 | OUTER HOLDER_BASE | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | | 1 |
| 47 | SM4040855SP | SCREW | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | | 1 |

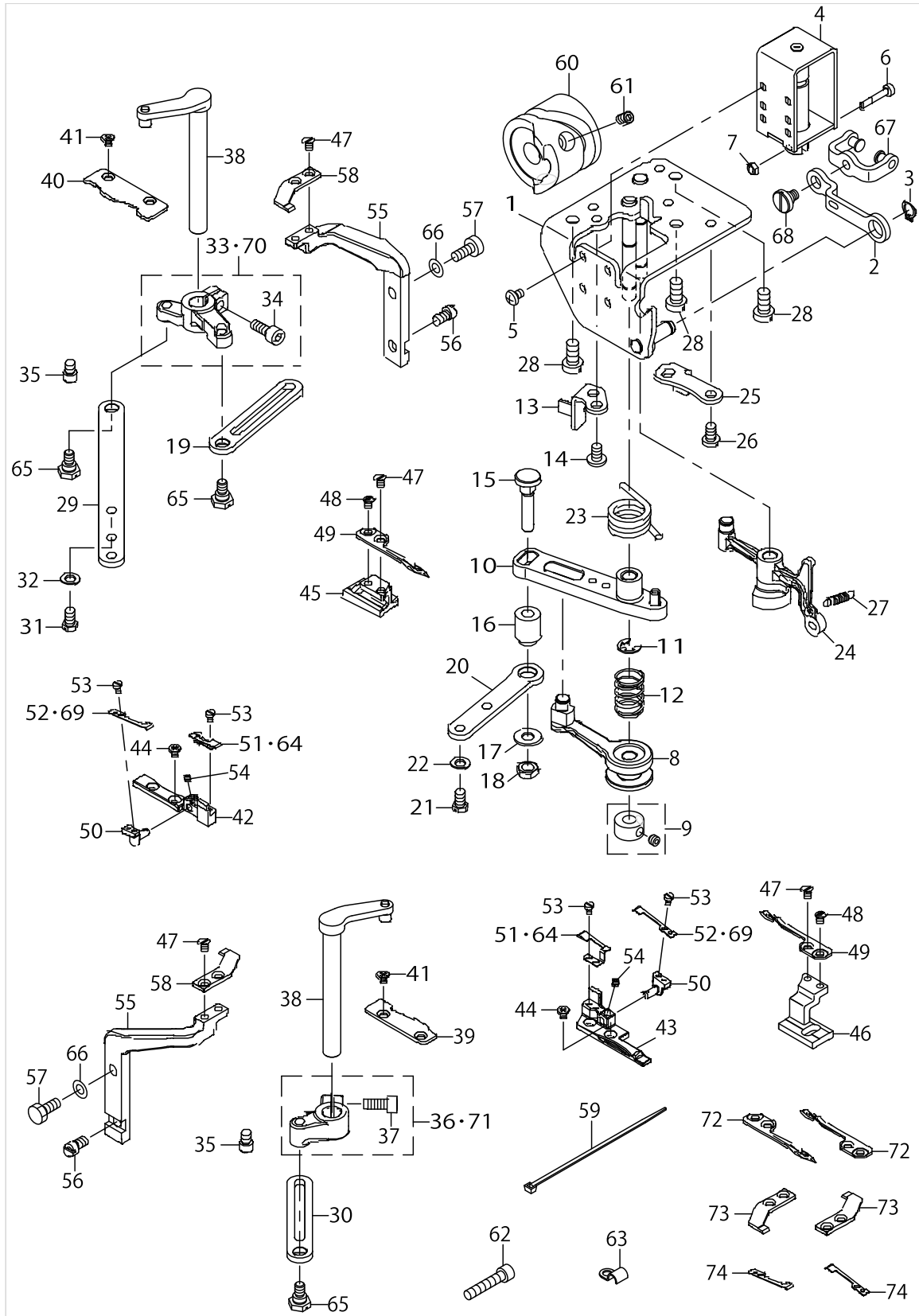
PRESSER BAR & TENSION RELEASE COMPONENTS



PRESSER BAR & TENSION RELEASE COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-----------|-----------------------|---|-------|------|-----|
| 48 | 40085773 | TENSION_RELEASE_SHAFT | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | | 1 |
| 49 | 40085717 | RETURN_SPRING | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | | 1 |
| 50 | 40102831 | LINK SHAFT | | | | 1 |

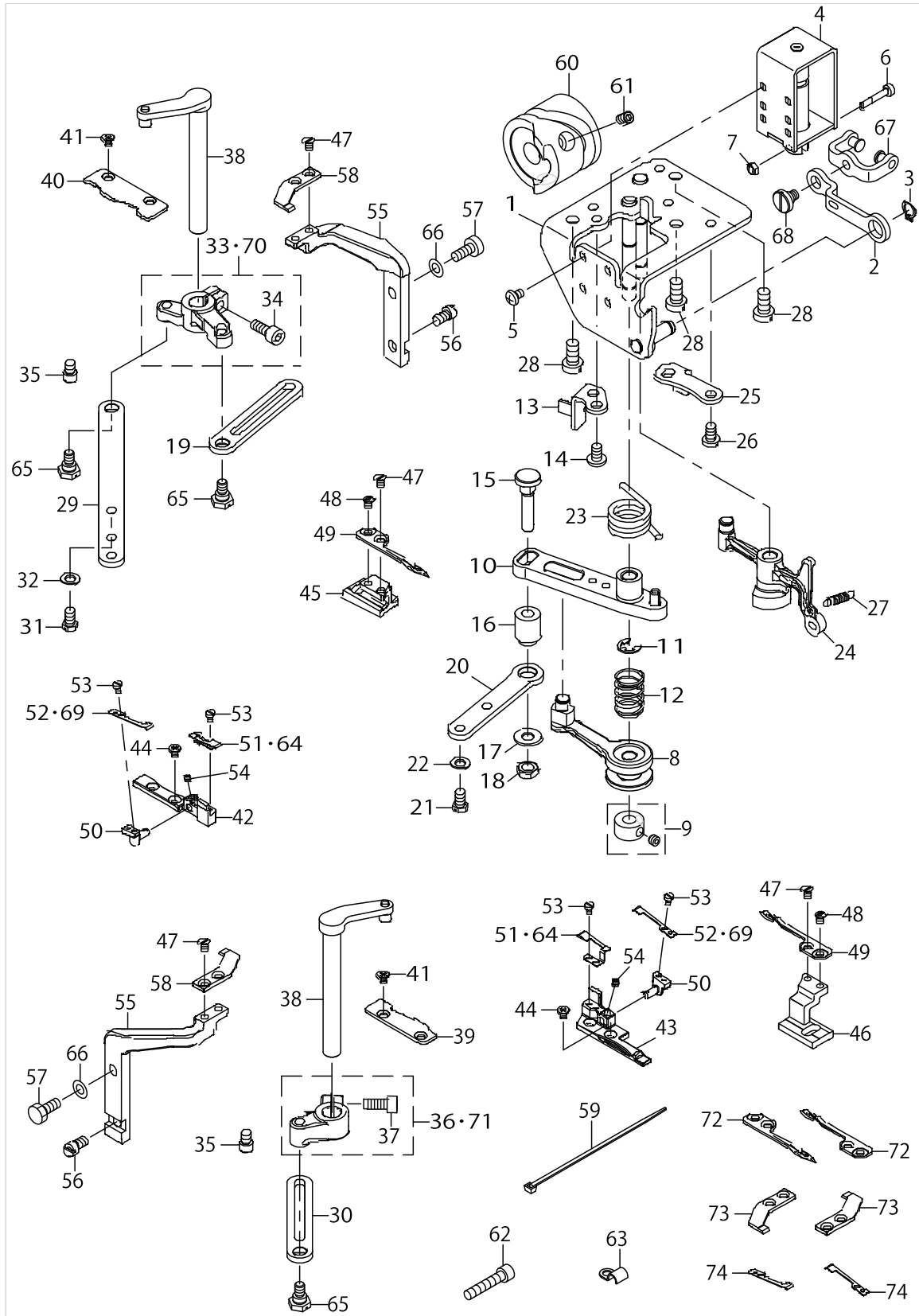
THREAD TRIMMER MECHANISM COMPONENTS (FOR LH-3528A-7,3568A-7,3578A-7,3588A-7)



THREAD TRIMMER MECHANISM COMPONENTS (FOR LH-3528A-7,3568A-7,3578A-7,3588A-7)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|--------------------------|------------------------|-------|------|-----|
| 1 | 40066128 | ASSY_BASE_PLATE | | | | 1 |
| 2 | 40065712 | TRM_PUSH_LINK | | | | 1 |
| 3 | RC0650811KP | RETAINING RING | | | | 1 |
| 4 | 40108582 | THREAD_TRIMMER_SOLENOID | | | | 1 |
| 5 | SM4040601SC | SCREW M4X0.7 L=6 | | | | 4 |
| 6 | 23542418 | CLUTCH LINK PIN | | | | 1 |
| 7 | NM6030001SC | NUT M3 | | | | 2 |
| 8 | 40017399 | ASSY_TRM_ROLLER_ARM | | | | 1 |
| 9 | 40010434 | THRUST_COLLAR_ASM. | | | | 1 |
| 10 | 22948558 | KNIFE DRIVING ARM ASM. | | | | 1 |
| 11 | RE0600000K0 | E-RING 6 | | | | 1 |
| 12 | 40017400 | ROLLER_ARM_SPRING | | | | 1 |
| 13 | 40017361 | TRM_DRIVING_ARM_STOPPER | | | | 1 |
| 14 | SM4050855SP | SCREW | | | | 2 |
| 15 | 40017401 | TRM_DRIVING_LINK_PIN | | | | 1 |
| 16 | 40017402 | TRM_DRIVING_LINK_BUSH | | | | 1 |
| 17 | WP0621046SP | WASHER | | | | 1 |
| 18 | NM6060003SC | NUT M6 | | | | 1 |
| 19 | 40012505 | CONNECTING_ROD_B | | | | 1 |
| 20 | 40012506 | CONNECTING_ROD_C | | | | 1 |
| 21 | SM9050850SP | SCREW | | | | 2 |
| 22 | WP0531000SD | WASHER M5 | | | | 2 |
| 23 | 40017403 | TRM_DRIVING_ARM_SPRING | | | | 1 |
| 24 | 40015669 | ASSY_THREAD_RELEASE_ARM | | | | 1 |
| 25 | 40017362 | RELEASE_ARM_STOPPER | | | | 1 |
| 26 | SM4050855SP | SCREW | | | | 2 |
| 27 | 11305901 | SPRING | | | | 1 |
| 28 | SM6061200SP | SCREW | | | | 3 |
| 29 | 40012504 | CONNECTING_ROD_A | | | | 1 |
| 30 | 40012505 | CONNECTING_ROD_B | | | | 1 |
| 31 | SM9050850SP | SCREW | | | | 2 |
| 32 | WP0531000SD | WASHER M5 | | | | 2 |
| 33 | 40031352 | ASSY_KNIFE_DRIVING_ARM_R | FOR LH-3528A-7,3568A-7 | | | 1 |
| 34 | SM6051202TP | SCREW M5X0.8 L=12 | | * | | 1 |
| 35 | 40012503 | KNIFE_DRIVING_ARM_PIN | | | | 2 |
| 36 | 40036446 | ASSY_KNIFE_DRIVING_ARM_L | FOR LH-3528A-7,3568A-7 | | | 1 |
| 37 | SM6051202TP | SCREW M5X0.8 L=12 | | * | | 1 |
| 38 | 40012497 | ASSY_KNIFE_BASE_SHAFT | | | | 2 |
| 39 | 40012492 | D_KNIFE_BASE_GUIDE_L | | | | 1 |
| 40 | 40021883 | D_KNIFE_BASE_GUIDE_R | | | | 1 |
| 41 | SM1030501SN | SCREW M3 L=5 | | | | 4 |
| 42 | 40021899 | D_KNIFE_SUPPORT_R | | | | 1 |
| 43 | 40021898 | D_KNIFE_SUPPORT_L | | | | 1 |
| 44 | SM1030501SN | SCREW M3 L=5 | | | | 4 |
| 45 | 40012488 | DRIVING_KNIFE_BASE_R | | | | 1 |
| 46 | 40012487 | DRIVING_KNIFE_BASE_L | | | | 1 |
| 47 | SS1090520TP | SCREW 9/64-40 L=5 | | | | 6 |

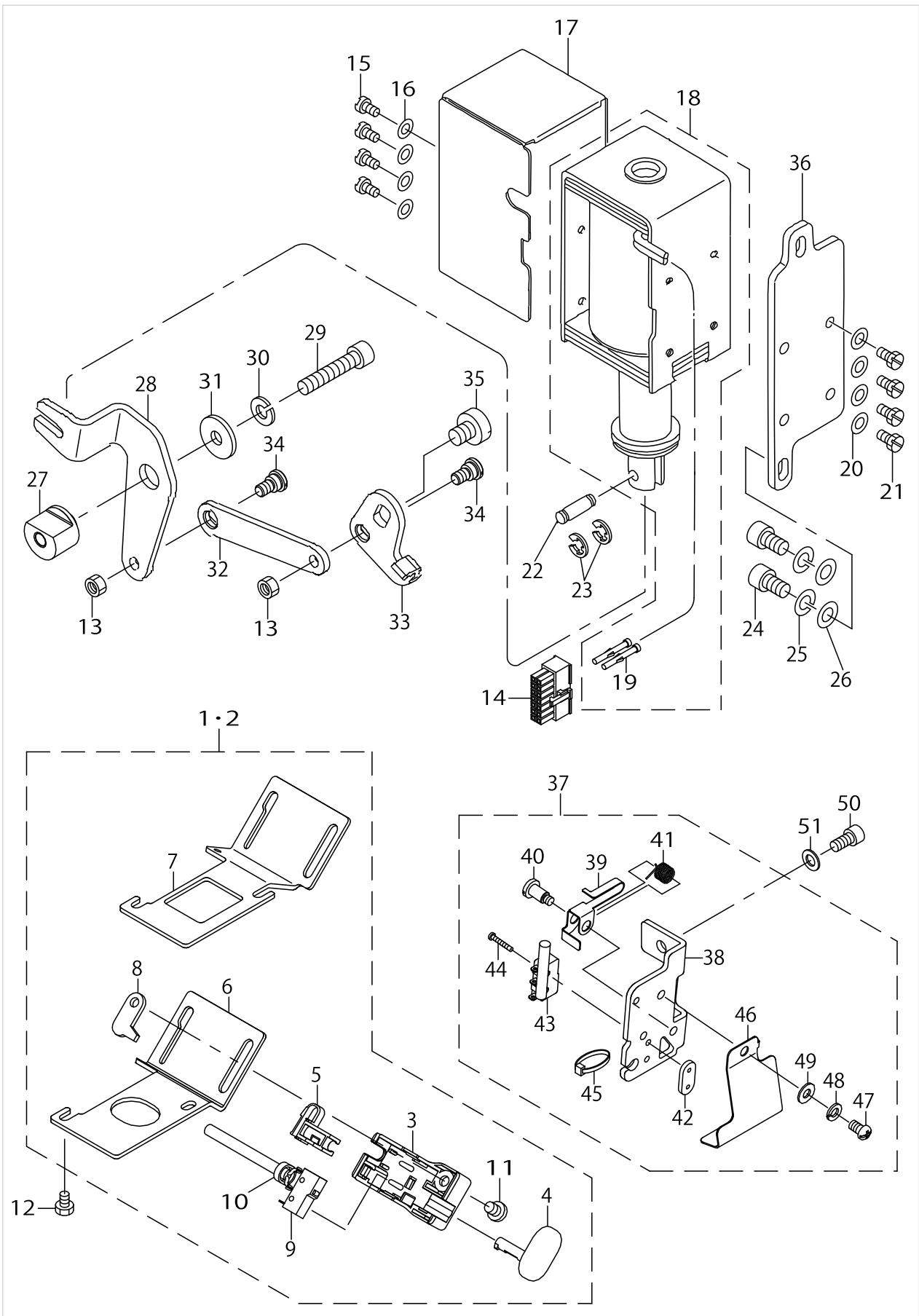
THREAD TRIMMER MECHANISM COMPONENTS (FOR LH-3528A-7,3568A-7,3578A-7,3588A-7)



THREAD TRIMMER MECHANISM COMPONENTS (FOR LH-3528A-7,3568A-7,3578A-7,3588A-7)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|--------------------------|------------------------|-------|------|-----|
| 48 | SS6090580TP | SCREW 9/64-40 L=4.5 | | | | 2 |
| 49 | 40109415 | DRIVING_KNIFE | | | ☆ | 2 |
| 50 | 40012495 | CLAMP_SPRING_BASE | | | | 2 |
| 51 | 40044393 | CLAMP | OPTIONAL PARTS | | ☆ | 2 |
| 52 | 40033160 | CLAMP_SPRING | OPTIONAL PARTS | | ☆ | 2 |
| 53 | SM6850400SP | SCREW M2.5 L=4 | | | | 6 |
| 54 | SM8030312TP | SCREW M3 L=3 | | | | 2 |
| 55 | 40012489 | FIXED_KNIFE_BASE | | | | 2 |
| 56 | 40012496 | FIXED_KNIFE_BASE_ADJUST | | | | 2 |
| 57 | SM9051203CP | SCREW M5 L=12 | | | | 2 |
| 58 | 40012404 | FIXED_KNIFE | | | ☆ | 2 |
| 59 | EA9500B0100 | CABLE BAND | | | | 2 |
| 60 | 40013316 | THREAD_TRIMMER_CAM | | | | 1 |
| 61 | SM80606A2TP | SCREW M6 L=6 | | | | 2 |
| 62 | SM6052502TP | SCREW M5X0.8 L=25 | | | | 1 |
| 63 | B3538112000 | OIL RETURN TUBE HOLDER | | | | 1 |
| 64 | 40076709 | CLAMP | | | ☆ | 2 |
| 65 | SD0700346TP | SHOULDER SCREW D=7 H=3.4 | | | | 3 |
| 66 | WP0531000SD | WASHER M5 | | | | 2 |
| 67 | 40065722 | ASSY_TRM_PUSH_LINK | | | | 1 |
| 68 | SD0700336TP | SHOULDER SCREW | | | | 1 |
| 69 | 40076708 | CLAMP_SPRING | | | ☆ | 2 |
| 70 | 40021726 | KNIFE_DRIVING_ARM_R_LH | FOR LH-3578A-7,3588A-7 | | | 1 |
| 71 | 40012500 | KNIFE_DRIVING_ARM_L | FOR LH-3578A-7,3588A-7 | | | 1 |
| 72 | 40098762 | DRIVING_KNIFE | OPTIONAL PARTS | | ☆ | 2 |
| 73 | 40098763 | FIXED_KNIFE | OPTIONAL PARTS | | ☆ | 2 |
| 74 | 40098764 | CLAMP | OPTIONAL PARTS | | ☆ | 2 |

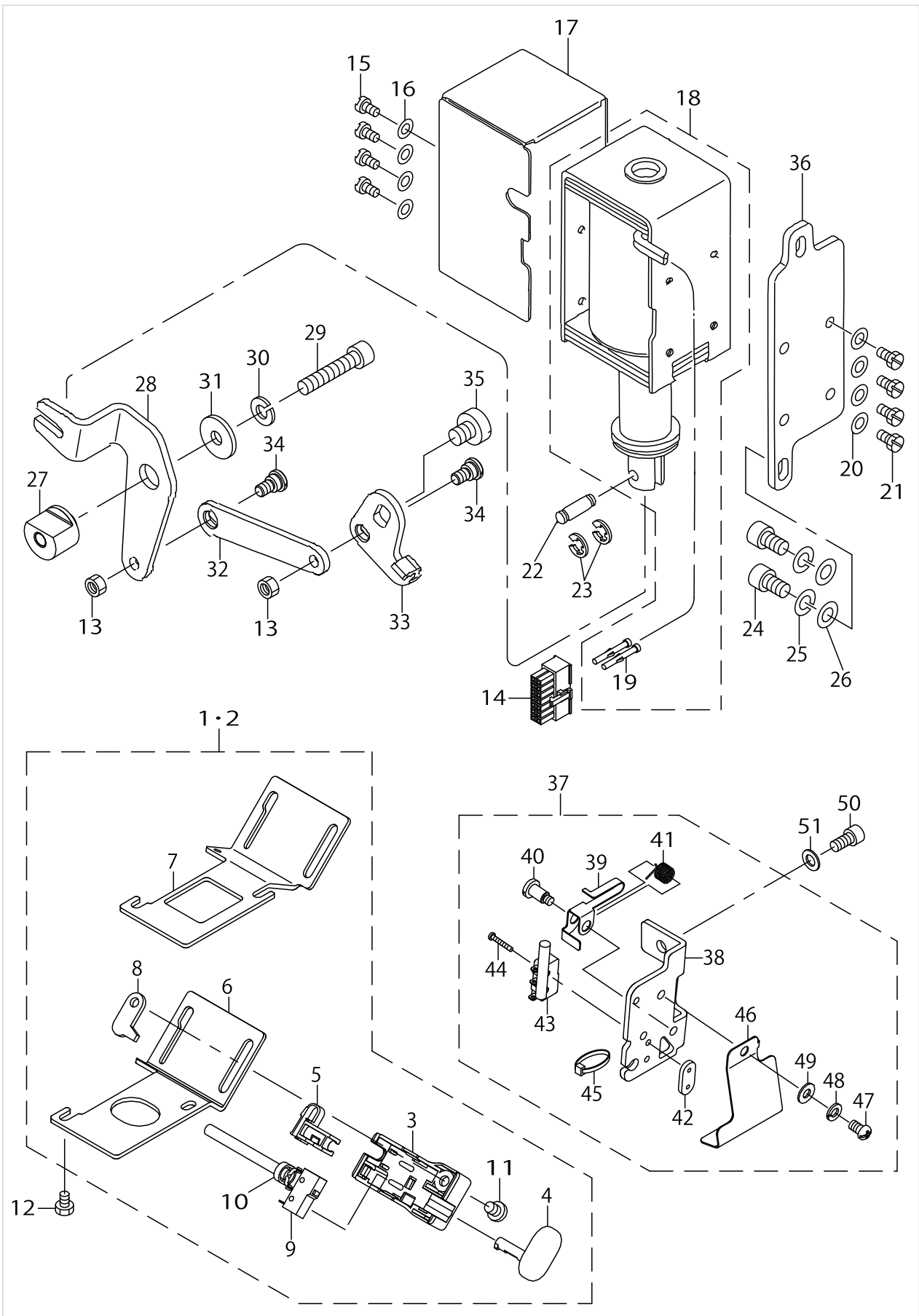
AUTOMATIC REVERSE FEED MECHANISM COMPONENTS



AUTOMATIC REVERSE FEED MECHANISM COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|--------------------------------|------------------------|-------|------|-----|
| 1 | 40091208 | ASSY_RVS_FEED_SWITCH_A | FOR LH-3528A-7,3578A-7 | | | 1 |
| 2 | 40091209 | ASSY_RVS_FEED_SWITCH_B | FOR LH-3568A-7,3588A-7 | | | 1 |
| 3 | 23631708 | REVERSE FEED SWITCH COVER | | * | | 1 |
| 4 | 23631807 | REVERSE FEED SWITCH SHAFT | | * | | 1 |
| 5 | 23631906 | REVERSE FEED SWITCH SUPPORT | | * | | 1 |
| 6 | 40091257 | RVS_FEED_SWITCH_BASE_A | FOR LH-3528A-7,3578A-7 | * | | 1 |
| 7 | 40091256 | RVS_FEED_SWITCH_BASE_B | FOR LH-3568A-7,3588A-7 | * | | 1 |
| 8 | 23632102 | REVERSE FEED SWITCH BASE GUIDE | | * | | 1 |
| 9 | 40093523 | REVERSE FEED CORD ASM. | | * | | 1 |
| 10 | EA9500B0100 | CABLE BAND | | * | | 1 |
| 11 | SS7110740TP | SCREW 11/64-40 L=7 | | * | | 1 |
| 12 | SM9040603SC | SCREW M4 L=6 | | | | 2 |
| 13 | NM6050001SP | NUT M5 | | | | 2 |
| 14 | HK034610140 | HOUSING 14P | | | | 1 |
| 15 | SS7110710SP | SCREW 11/64-40 L=7 | | | | 4 |
| 16 | WP0501016SD | WASHER 5X10.5X1 | | | | 4 |
| 17 | 40091211 | MAGBET_COVER | | | | 1 |
| 18 | 40036360 | REVERSE_FEED_SOLENOID | | | | 1 |
| 19 | HK03464000B | PIN CONTACT | | * | | 2 |
| 20 | WP0501016SD | WASHER 5X10.5X1 | | | | 4 |
| 21 | SS9111010SP | SCREW 11/64-40 L=9.5 | | | | 4 |
| 22 | D2464555B00 | LINK DRIVING MAGNET PIN | | | | 1 |
| 23 | RE0400000K0 | E-RING 4 | | | | 2 |
| 24 | SM6061202TP | SCREW M6 L=12 | | | | 2 |
| 25 | WS0631510KP | SPRING WASHER | | | | 2 |
| 26 | WP0621016SD | WASHER 6.2X13X1 | | | | 2 |
| 27 | 40030856 | LINK_FULCULUM | | | | 1 |
| 28 | 40100131 | REVERSE FEED LINK L | | | | 1 |
| 29 | SM6063002TP | SCREW M6 L=30 | | | | 1 |
| 30 | WS0610002KP | SPRING WASHER | | | | 1 |
| 31 | WP0612056SD | WASHER 6.1X18.5X2 | | | | 1 |
| 32 | 40035278 | REVERSE_FEED_LINK_B | | | | 1 |
| 33 | 40035277 | REVERSE_FEED_LINK_A | | | | 1 |
| 34 | SD0700328TP | SHOULDER SCREW D=7 H=3.2 | | | | 2 |
| 35 | SM6050650TP | SCREW M5 L=6 | | | | 1 |
| 36 | 10119204 | SOLENOID INSTALLING PLATE | | | | 1 |
| 37 | 40091210 | ASSY_SAFETY_SWITCH | | | | 1 |
| 38 | 40091246 | SAFETY_SWITCH_BASE | | * | | 1 |
| 39 | 23638109 | SAFETY SWITCH ARM | | * | | 1 |
| 40 | 23638307 | SAFETY SWITCH ARM SHAFT | | * | | 1 |
| 41 | 23638208 | SAFETY SWITCH SPRING | | * | | 1 |
| 42 | 23638406 | SAFETY SWITCH NUT | | * | | 1 |
| 43 | 40098612 | SAFETY SWITCH CORD ASM. | | * | | 1 |
| 44 | SM4021201SC | SCREW M2 L=12 | | * | | 2 |
| 45 | EA9500B0100 | CABLE BAND | | * | | 1 |
| 46 | 40091286 | SAFETY_SWITCH_COVER | | * | | 1 |
| 47 | SS4110515SP | SCREW 11/64-40 L=5 | | * | | 1 |

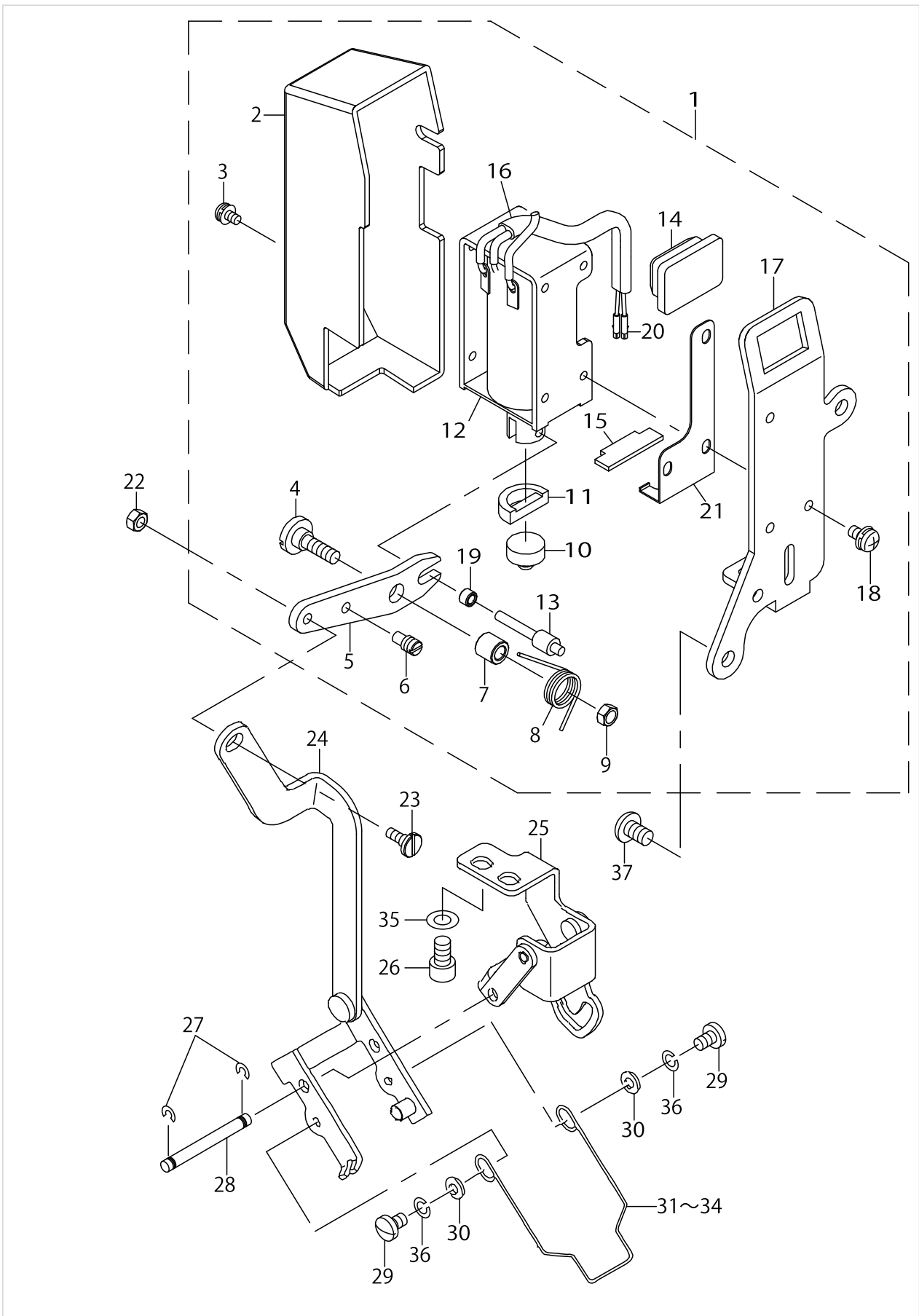
AUTOMATIC REVERSE FEED MECHANISM COMPONENTS



AUTOMATIC REVERSE FEED MECHANISM COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------|---------|-------|------|-----|
| 48 | WS0451040KP | SPRING WASHER 4.5X8.5X1 | | * | | 1 |
| 49 | WP0450801SP | WASHER | | * | | 1 |
| 50 | SM6051002TP | SCREW M5X0.8 L=10 | | | | 1 |
| 51 | WP0550800SP | WASHER 5.5X10X0.8 | | | | 1 |

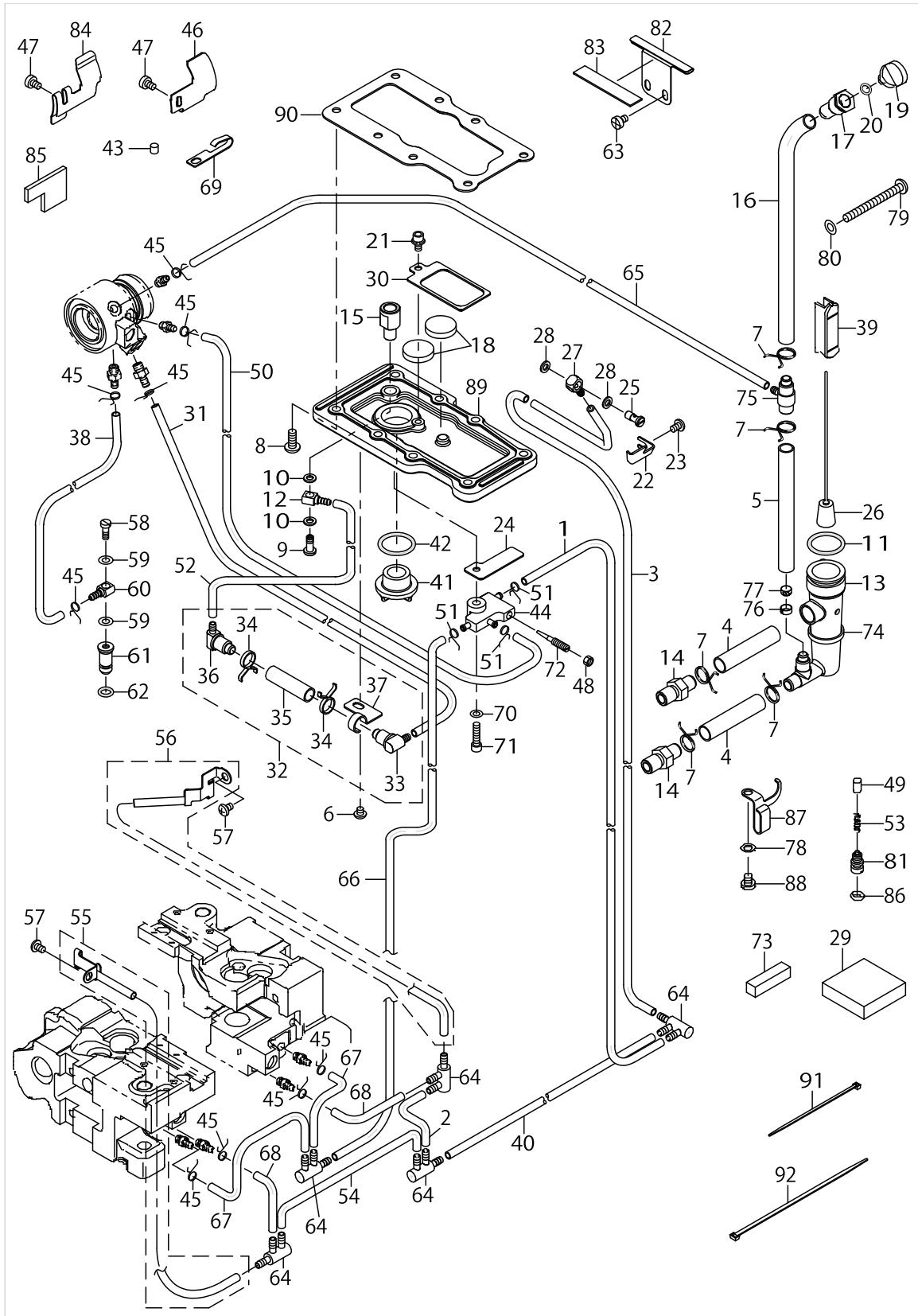
WIPER MECHANISM COMPONENTS (FOR LH-3528A-7,3568A-7,3578A-7,3588A-7)



WIPER MECHANISM COMPONENTS (FOR LH-3528A-7,3568A-7,3578A-7,3588A-7)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|--------------------------|-----------------|-------|------|-----|
| 1 | 40096975 | WIPER_SOLENOID_ASM. | | | | 1 |
| 2 | 22955504 | WIPER COVER | | * | | 1 |
| 3 | SL4030631SC | SCREW M3X6 | | * | | 1 |
| 4 | SD0650321TP | HINGE SCREW D=6.5 H=3.2 | | * | | 1 |
| 5 | 22657209 | WIPER LINK, A | | * | | 1 |
| 6 | 40009196 | SUSPENSION SCREW | | * | | 1 |
| 7 | 22956205 | WIPER HINGE SCREW COLLAR | | * | | 1 |
| 8 | 22657308 | WIPER SPRING | | * | | 1 |
| 9 | NS6110310SP | NUT 11/64-40 | | * | | 1 |
| 10 | 22955900 | WIPER RUBBER A | | * | | 1 |
| 11 | 22956007 | WIPER RUBBER B | | * | | 1 |
| 12 | 40030956 | WIPER_SOLENOID | | * | | 1 |
| 13 | 22957104 | WIPER SOLENOID SHAFT | | * | | 1 |
| 14 | 40086678 | WIPER_SW_RUBBER | | * | | 1 |
| 15 | 40086679 | WIPER_STOPPER_RUBBER | | * | | 1 |
| 16 | HW500070000 | 2-CORE CABTYRE CORD | | * | | 1.1 |
| 17 | 40042151 | WIPER_SOLENOID_BASE | | * | | 1 |
| 18 | SL4030641SE | SCREW | | * | | 3 |
| 19 | 22957203 | WIPER LINK COLLAR | | * | | 1 |
| 20 | HK03464000B | PIN CONTACT | | * | | 2 |
| 21 | 40100900 | RUBBER HOLDER | | * | | 1 |
| 22 | NS6090310SP | NUT 9/64-40 | | | | 1 |
| 23 | SD0500301SP | HINGE SCREW D= 5 H= 3 | | | | 1 |
| 24 | 40028797 | ASSY_WIPER_LINK_2 | | | | 1 |
| 25 | 40028799 | ASSY_WIPER_BASE | | | | 1 |
| 26 | SM6050802TP | SCREW M5X0.8 L=8 | | | | 2 |
| 27 | RC0370411KP | C-RING 4 (3.7) | | | | 2 |
| 28 | 40039824 | WIPER_LINK_SHAFT | | | | 1 |
| 29 | SS7090610SP | SCREW 9/64-40 L=6 | | | | 2 |
| 30 | WP0371016SD | WASHER 3.7X8X1 | | | | 2 |
| 31 | 10209203 | WIPER 3/32"-3/8 | SELECTIVE PARTS | | | 1 |
| 32 | 10209500 | WIPER | SELECTIVE PARTS | | | 1 |
| 33 | 10209807 | WIPER | SELECTIVE PARTS | | | 1 |
| 34 | 10209906 | WIPER | SELECTIVE PARTS | | | 1 |
| 35 | WP0531000SD | WASHER M5 | | | | 2 |
| 36 | WS0410002KP | SPRING WASHER | | | | 2 |
| 37 | SM4050855SP | SCREW | | | | 2 |

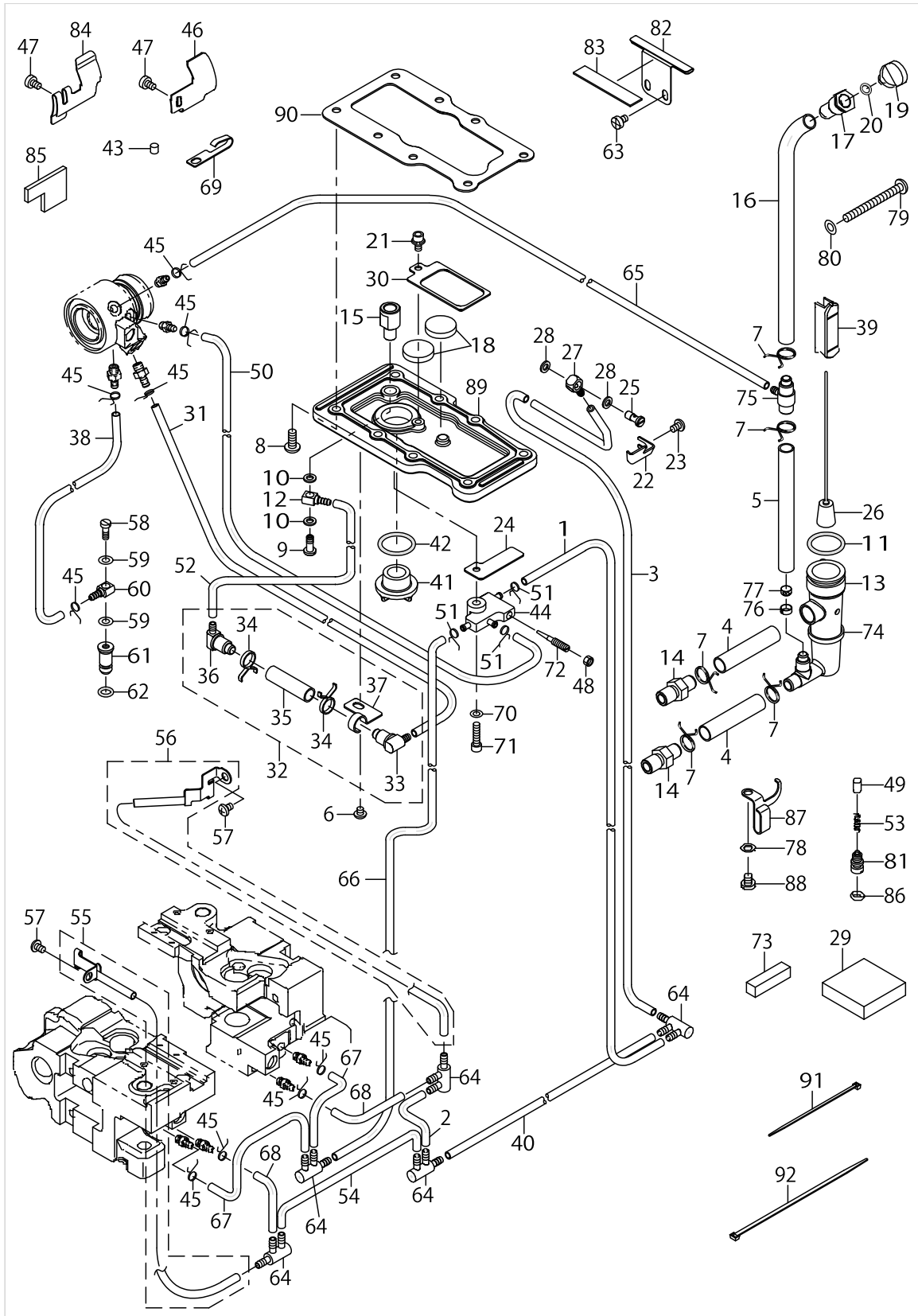
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|-----------------------|----------------|-------|------|-------|
| 1 | BP30000010R | VINYL PIPE | | | | 0.04 |
| 2 | BP30000010R | VINYL PIPE | | | | 0.06 |
| 3 | BP30000010R | VINYL PIPE | | | | 0.15 |
| 4 | 23630106 | TUBE B | | | | 0.06 |
| 5 | 23630106 | TUBE B | | | | 0.05 |
| 6 | SM4040455SP | SCREW | | | | 1 |
| 7 | 23629405 | PIPE STOPPER B | | | | 5 |
| 8 | SM4051255SP | SCREW.,M5 L=12 | | | | 8 |
| 9 | B3525357000 | CONNECTING SCREW (B) | | | | 1 |
| 10 | 40097210 | GASKET | | | | 2 |
| 11 | RO195240100 | RUBBER RING | | | | 1 |
| 12 | SQ0000401MZ | CONNECTING SCREW | | | | 1 |
| 13 | 40091197 | FLOATER_CASE | | | | 1 |
| 14 | 40091202 | CONNECTING_SCREW | | | | 2 |
| 15 | 40091200 | BOX_COVER_JOINT | | | | 1 |
| 16 | 23630106 | TUBE B | | | | 0.2 |
| 17 | 40029075 | LUBRICATING_INLET | | | | 1 |
| 18 | B8228125000 | OIL RESERVOIR MAGNET | | | | 2 |
| 19 | 40091195 | LUBRICATING_INLET_CAP | | | | 1 |
| 20 | RO048190100 | RUBBER RING | | | | 1 |
| 21 | SL6040892TN | BOLT | | | | 1 |
| 22 | 40091205 | TUBE HOLDER | | | | 1 |
| 23 | SM4040655SP | SCREW M4 L=6 | | | | 1 |
| 24 | 40091203 | TUBE HOLDER | | | | 1 |
| 25 | SQ2060443SD | CONNECTING SCREW | | | | 1 |
| 26 | 40091196 | ASSY_FLOATER | | | | 1 |
| 27 | SQ0000451MZ | CONNECTING SCREW | | | | 1 |
| 28 | 40004749 | GASKET | | | | 2 |
| 29 | 40091238 | FILTER | | | | 1 |
| 30 | 40091204 | MAGNET HOLDER | | | | 1 |
| 31 | 23630007 | TUBE | | | | 0.04 |
| 32 | 40091201 | ASSY_OIL_FILTER | | | | 1 |
| 33 | 23630601 | OIL FILTER JOINT | | * | | 1 |
| 34 | 23629405 | PIPE STOPPER B | | * | | 2 |
| 35 | 23630106 | TUBE B | | * | | 0.035 |
| 36 | 23630650 | OIL FILTER JOINT ASM. | | * | | 1 |
| 37 | 40091264 | FILTER HOLDER | | * | | 1 |
| 38 | BP30000010R | VINYL PIPE | | | | 0.48 |
| 39 | 40036167 | OIL_GAGE | | | | 1 |
| 40 | BP30000010R | VINYL PIPE | | | | 0.3 |
| 41 | 22924708 | OIL SIGHT WINDOW | | | | 1 |
| 42 | RO195240100 | RUBBER RING | | | | 1 |
| 43 | B3517009000 | OIL FELT REAR | | | | 1 |
| 44 | 40032804 | BASE | | | | 1 |
| 45 | 23629306 | PIPE STOPPER A | | | | 10 |
| 46 | 40039604 | LUBRICATING_GUIDE | FOR LH-3528A-7 | | | 1 |
| 47 | SM6040650TP | SCREW | | | | 1 |

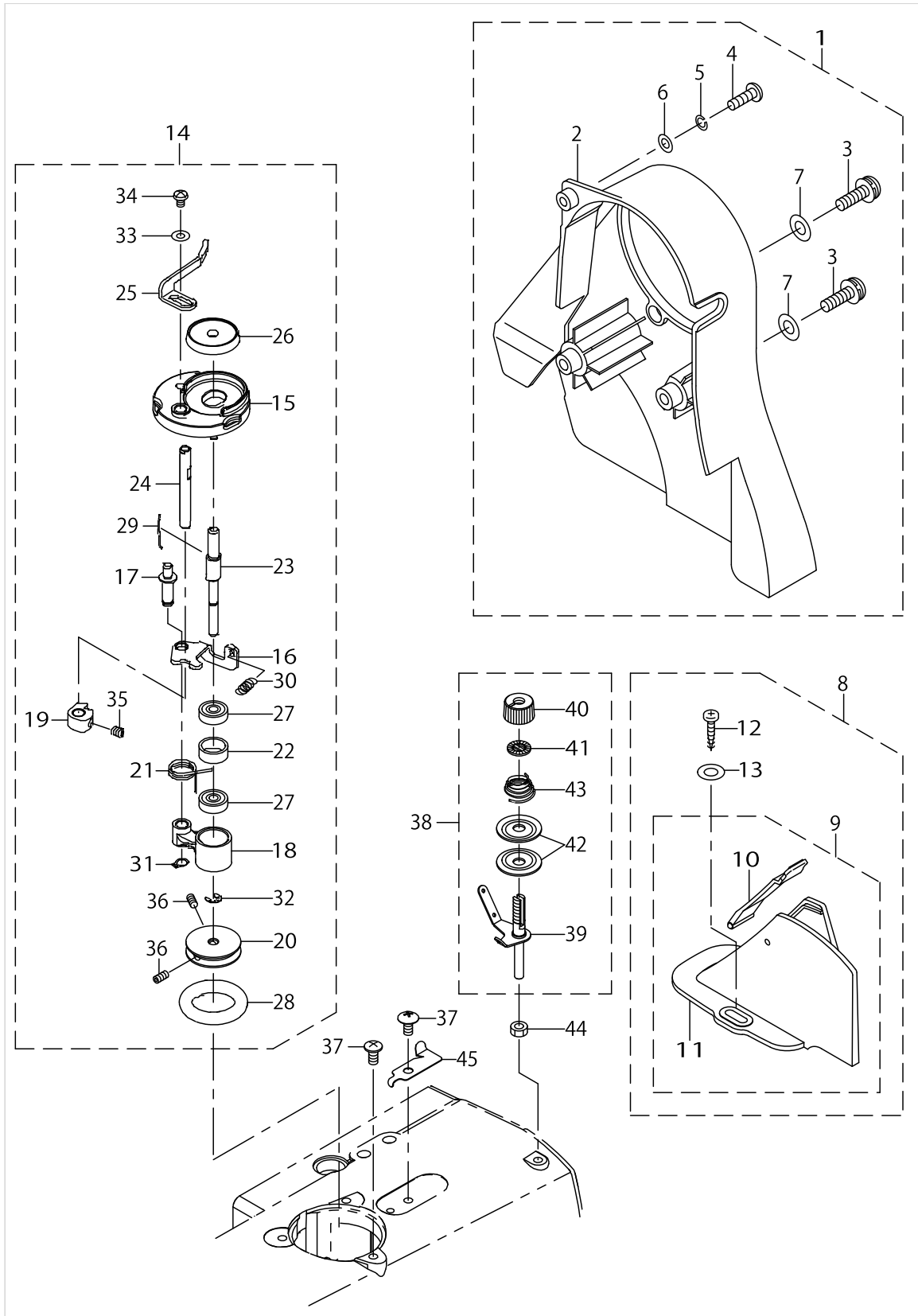
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|------------------------------|----------------|-------|------|-------|
| 48 | NS6110310SP | NUT 11/64-40 | | | | 1 |
| 49 | 23628803 | PLUNGER | | | | 2 |
| 50 | 23630007 | TUBE | | | | 0.09 |
| 51 | 10126803 | OIL TUBE HOLDER | | | | 3 |
| 52 | 23630007 | TUBE | | | | 0.09 |
| 53 | 23628902 | PLUNGER SPRING | | | | 2 |
| 54 | BP30000010R | VINYL PIPE | | | | 0.09 |
| 55 | 40032405 | ASSY_GEAR_OIL_WICK_LEFT | | | | 1 |
| 56 | 40032406 | ASSY_GEAR_OIL_WICK_RIGHT | | | | 1 |
| 57 | SM4050655SP | SCREW M5 L=6 | | | | 2 |
| 58 | B3525357000 | CONNECTING SCREW (B) | | | | 1 |
| 59 | 40097210 | GASKET | | | | 2 |
| 60 | SQ0000401MZ | CONNECTING SCREW | | | | 1 |
| 61 | 40036333 | SUCTION | | | | 1 |
| 62 | RO037180100 | RUBBER RING | | | | 1 |
| 63 | SM6040655TP | SCREW M4 L=6 | | | | 2 |
| 64 | 23629504 | DISTRIBUTOR | | | | 5 |
| 65 | BP30000010R | VINYL PIPE | | | | 0.3 |
| 66 | 23630007 | TUBE | | | | 0.295 |
| 67 | 23630007 | TUBE | | | | 0.08 |
| 68 | BP30000010R | VINYL PIPE | | | | 0.025 |
| 69 | 26230409 | LUBRICATING OIL WICK STOPPER | | | | 1 |
| 70 | WP0430800SD | WASHER M4 | | | | 1 |
| 71 | SM6041802TP | SCREW M4 L=18 | | | | 1 |
| 72 | B1834512000 | OIL ADJUSTING SCREW | | | | 1 |
| 73 | 22603708 | FELT | | | | 1 |
| 74 | EA9500B0200 | CABLE BAND 150 | | | | 1 |
| 75 | 40040809 | OIL_JOINT | | | | 1 |
| 76 | 23630502 | OIL FILTER RING | | | | 1 |
| 77 | 23630403 | OIL FILTER | | | | 1 |
| 78 | WP0520656SA | WASHER 5.2X9.5X0.6 | | | | 1 |
| 79 | SM4055001SF | SCREW M5 L=50 | | | | 1 |
| 80 | WP0531000SD | WASHER M5 | | | | 1 |
| 81 | 40013509 | PLUNGER_SCREW | | | | 2 |
| 82 | 40041578 | RUBBER_PLATE | | | | 1 |
| 83 | 40041579 | OIL_SHIELD_PLATE | | | | 1 |
| 84 | 23204803 | LUBRICATING GUIDE | FOR LH-3568A-7 | | | 1 |
| 85 | 40039625 | LUBRICATING_FELT | FOR LH-3568A-7 | | | 1 |
| 86 | RO048190100 | RUBBER RING | | | | 2 |
| 87 | 40035264 | SPRING_HOOK | | | | 1 |
| 88 | SM4050655SP | SCREW M5 L=6 | | | | 1 |
| 89 | 40091198 | BOX_COVER | | | | 1 |
| 90 | 40091199 | BOX_COVER_PACKING | | | | 1 |
| 91 | EA9500B0100 | CABLE BAND | | | | 2 |
| 92 | EA9500B0200 | CABLE BAND 150 | | | | 1 |

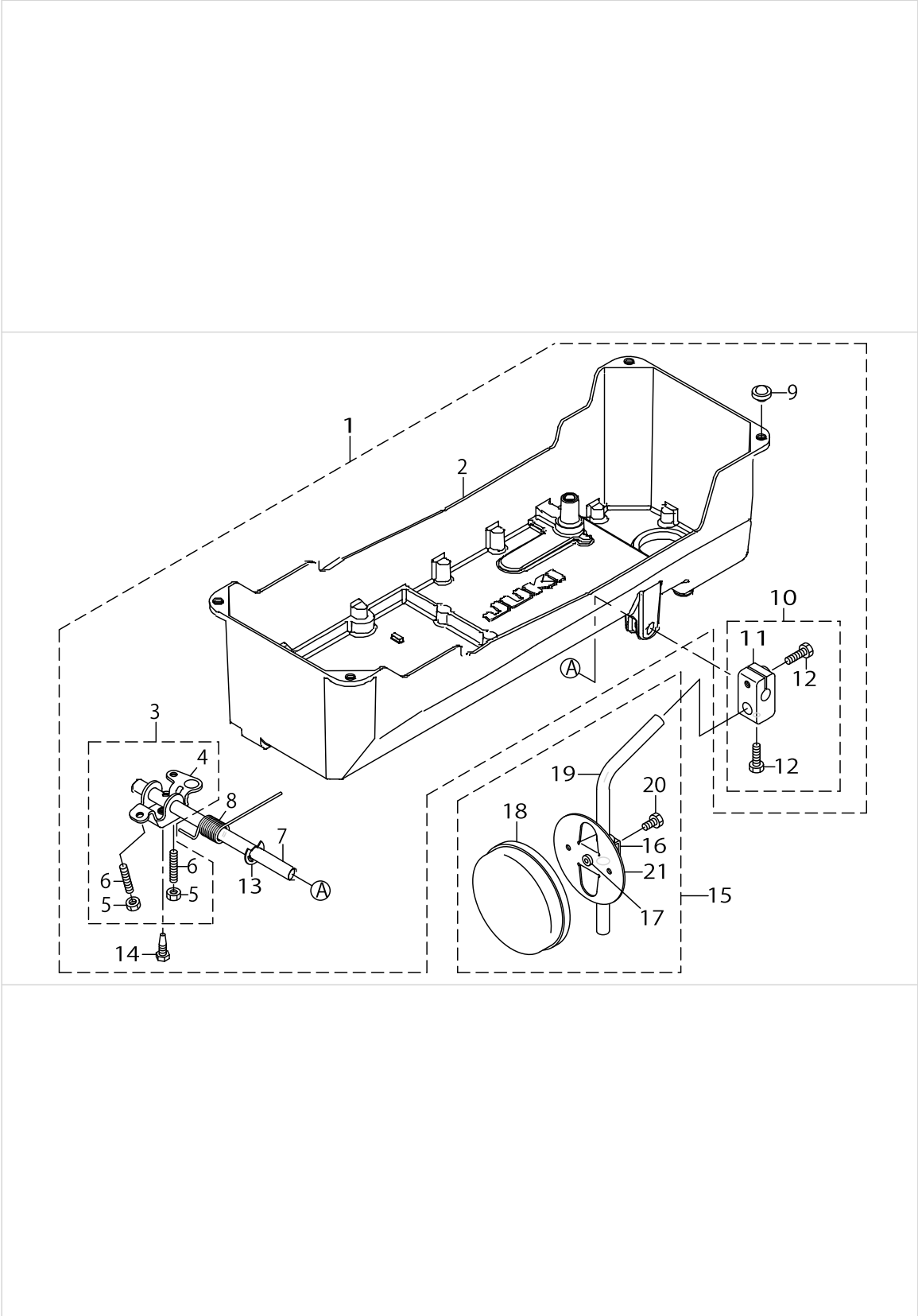
BELT COVER & BOBBIN WINDER COMPONENTS



BELT COVER & BOBBIN WINDER COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|--------------------------------|---------|-------|------|-----|
| 1 | 40089557 | ASSY_BELT_COVER-A | | | | 1 |
| 2 | 40089558 | BELT_COVER-A | | * | | 1 |
| 3 | SM4062001SC | SCREW M6 L=20 | | * | | 2 |
| 4 | SM4051601SC | SCREW M5X0.8 L=16 | | * | | 1 |
| 5 | WS0521010KN | SPRING WASHER 5.2X8.2X1 | | * | | 1 |
| 6 | WP0531001SC | WASHER | | * | | 1 |
| 7 | WP0641600SC | WASHEW 6.4X12.5X1.6 | | * | | 2 |
| 8 | 40034267 | ASSY_BELT_COVER_B | | | | 1 |
| 9 | 22933659 | BELT COVER B COMPL. | | * | | 1 |
| 10 | 22933758 | BELT COVER B LID ASM. | | * | | 1 |
| 11 | 22933600 | BELT COVER B | | * | | 1 |
| 12 | SK3412000SC | WOOD SCREW D=4.1 L=20 | | * | | 2 |
| 13 | WP0501016SC | WASHER 5X10.5X1 | | * | | 2 |
| 14 | 40089647 | BOBBIN_WINDER_UNIT | | | | 1 |
| 15 | 26260109 | BTW BASE | | * | | 1 |
| 16 | 26260208 | BTW CAM PLATE | | * | | 1 |
| 17 | 26260307 | BTW BASE SHAFT | | * | | 1 |
| 18 | 26260406 | BTW SHAFT BASE | | * | | 1 |
| 19 | 26260505 | BTW CAM LEVER | | * | | 1 |
| 20 | 26260604 | BTW WHEEL | | * | | 1 |
| 21 | 40011144 | BTW_TORSION_SPRING | | * | | 1 |
| 22 | 26260802 | BTW BEARING SPACER | | * | | 1 |
| 23 | 40011145 | BTW_SHAFT | | * | | 1 |
| 24 | 40011146 | BTW_LEVER_SHAFT | | * | | 1 |
| 25 | 40023022 | BTW LEVER | | * | | 1 |
| 26 | 26261206 | BTW SPACER | | * | | 1 |
| 27 | 26261305 | BTW BEARING | | * | | 2 |
| 28 | 26261503 | BTW WHEEL RUBBER | | * | ☆ | 1 |
| 29 | 26261602 | BOBBIN SPRING | | * | | 1 |
| 30 | 26261701 | BTW SPRING | | * | | 1 |
| 31 | RC0560711KP | RETAINING RING | | * | | 1 |
| 32 | RE0400000K0 | E-RING 4 | | * | | 1 |
| 33 | WP0450826SC | WASHER 4.5X10X0.8 | | * | | 1 |
| 34 | SM5040655SN | SCREW | | * | | 1 |
| 35 | SM8050502TP | SCREW M5 L=5 | | * | | 1 |
| 36 | SM8040802TP | SCREW M4X8 | | * | | 2 |
| 37 | SM0051001SC | SCREW | | | | 4 |
| 38 | 40091212 | BOBBIN_THREAD_TENSION_ASM. | | | | 1 |
| 39 | 40091241 | BOBBIN_THREAD_TENSION_ROD_ASM. | | * | | 1 |
| 40 | 22921308 | THREAD TENSION NUT | | * | | 1 |
| 41 | 22921407 | ROTATION STOPPER | | * | | 1 |
| 42 | 22921506 | THREAD TENSION DISK | | * | | 2 |
| 43 | 22921704 | THREAD TENSION SPRING, A | | * | | 1 |
| 44 | NM6050001SD | NUT M5X0.8 | | | | 1 |
| 45 | 40037008 | THREAD_CUTTER | | | | 1 |

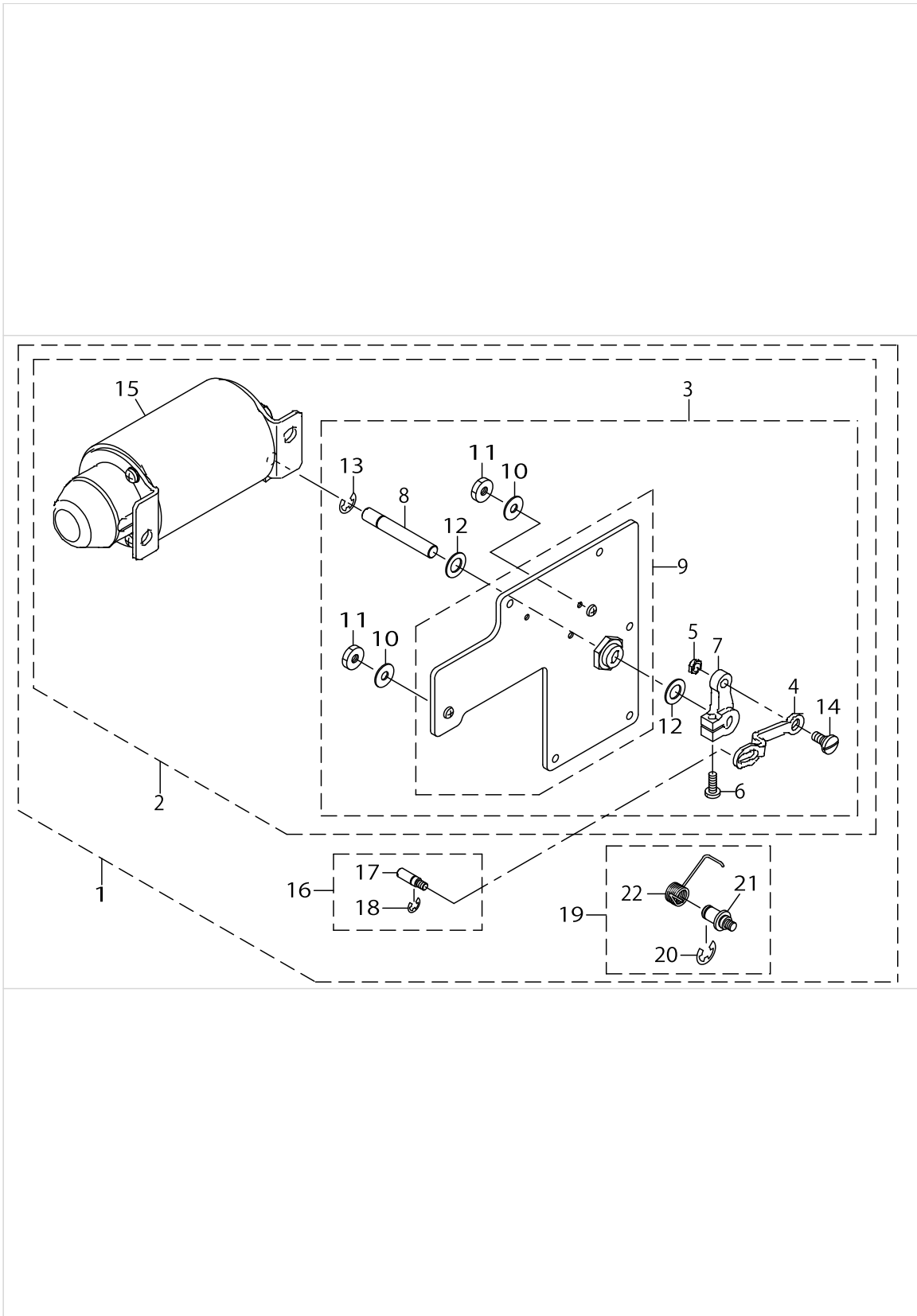
BOTTOM COVER COMPONENTS



BOTTOM COVER COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|---------------------------|------------------|-------|------|-----|
| 1 | 40032107 | ASSY_BOTTOM_COVER_A | | | | 1 |
| 2 | 40028778 | BOTTOM_COVER | | * | | 1 |
| 3 | 40034853 | CONNECTING_ROD_ASM. | | * | | 1 |
| 4 | 22932107 | KNEE LIFTING ROTATING ARM | | * | | 1 |
| 5 | NM6060001SE | NUT M6 | | * | | 2 |
| 6 | SM8063012TR | SCREW M6 L=30 | | * | | 2 |
| 7 | 40025191 | KNEE_PRESS_ROD | | * | | 1 |
| 8 | 22932206 | SPRING | | * | | 1 |
| 9 | B1116210D00 | FRAME SUPPORT RUBBER | | * | | 4 |
| 10 | 22932453 | BRACKET ASM. | | * | | 1 |
| 11 | 22932404 | BRACKET | | * | | 1 |
| 12 | 22934707 | SCREW | | * | | 2 |
| 13 | RE1000000K0 | E-RING 10 | | * | | 1 |
| 14 | SM9061853SR | SCREW M6 L=17.5 | | * | | 1 |
| 15 | 22934251 | KNEE PAD PLATE ASM. | ACCESSORIE PARTS | | | 1 |
| 16 | 22934301 | KNEE PAD PLATE SUPPORT | | * | | 1 |
| 17 | 22934400 | KNEE PAD PLATE RUBBER | | * | | 1 |
| 18 | 22934509 | KNEE PAD PLATE COVER | | * | | 1 |
| 19 | 22934608 | KNEE PAD UPRIGHT SHAFT | | * | | 1 |
| 20 | SM9061203SE | SCREW M6 L=12 | | * | | 1 |
| 21 | 22934202 | KNEE PAD PLATE | | * | | 1 |

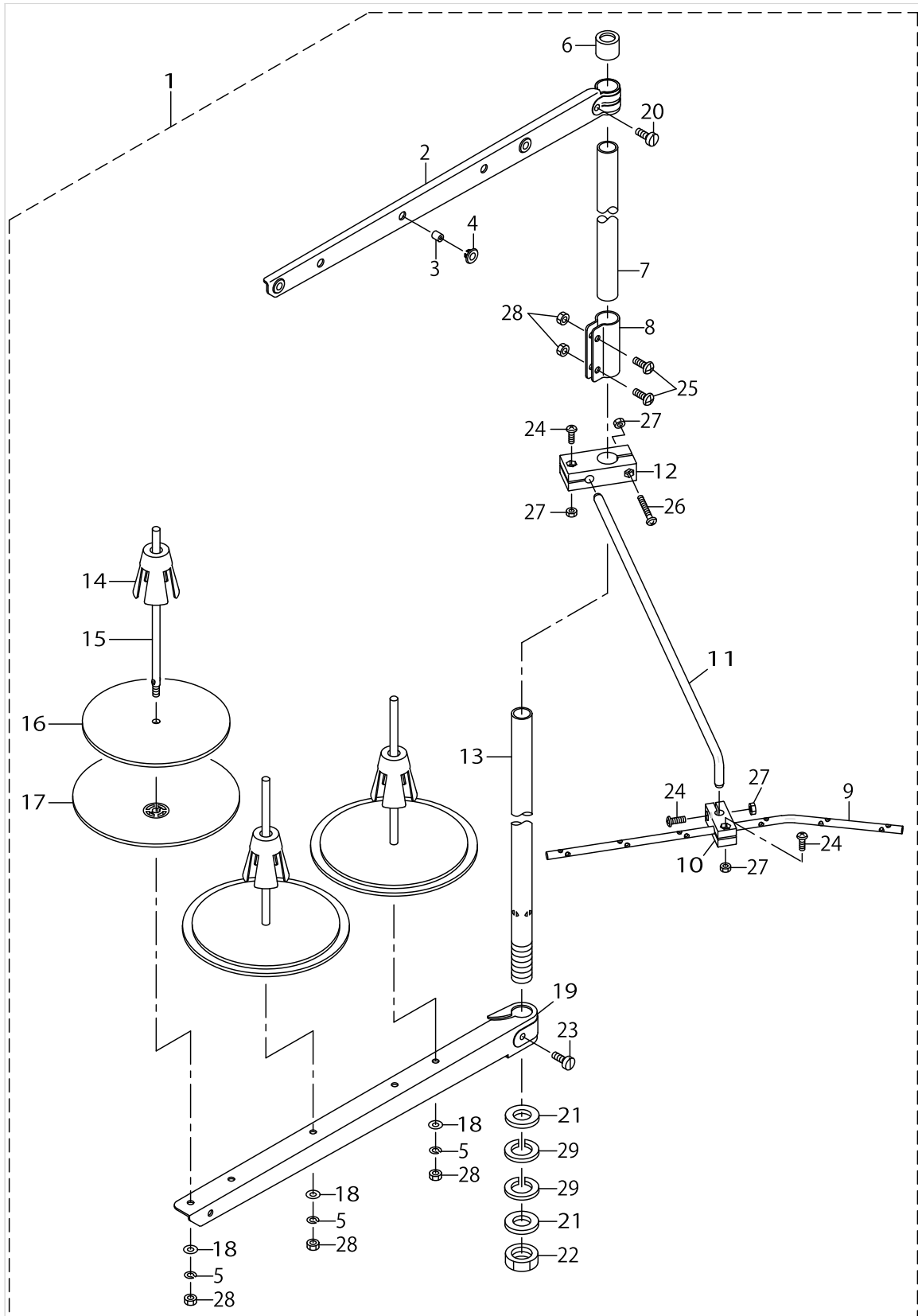
AK DEVICE COMPONENTS



AK DEVICE COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|--------------------------|---------|-------|------|-----|
| 1 | 40055883 | AK135 | | | | 1 |
| 2 | 40036221 | ASSY_AK_DEVICE | | * | | 1 |
| 3 | 40036222 | COMP_REAR_PLATE | | * | | 1 |
| 4 | 40030962 | SOLENOID_LINK | | * | | 1 |
| 5 | NS6150310SP | NUT 15/64-28 | | * | | 1 |
| 6 | SS7121410TP | SCREW 3/16-28 L=14 | | * | | 1 |
| 7 | GAK33027000 | SOLENOID ARM | | * | | 1 |
| 8 | 22991400 | SOLENOID SHAFT | | * | | 1 |
| 9 | 40036223 | ASSY_REAR_PLATE | | * | | 1 |
| 10 | WP0621036SP | WASHER | | * | | 2 |
| 11 | NS6150440SP | NUT 15/64-28 | | * | | 2 |
| 12 | WP1021016SD | WASHER | | * | | 2 |
| 13 | RE0700000K0 | E-RING 7 | | * | | 1 |
| 14 | SD0800352SP | HINGE SCREW D= 8 H= 3.5 | | * | | 1 |
| 15 | GAKA18300B0 | AK SOLENOID ASM.,B | | * | | 1 |
| 16 | 40059504 | ASSY SHAFT_PIN | | * | | 1 |
| 17 | 40030954 | SHAFT_PIN | | * | | 1 |
| 18 | RE0500000K0 | E-RING | | * | | 1 |
| 19 | 40059505 | ASSY AK PIN | | * | | 1 |
| 20 | RE0800000K0 | E-SHAPED SNAP RING (8MM) | | * | | 1 |
| 21 | 40056385 | AK_LINK_SHAFT | | * | | 1 |
| 22 | 40056438 | AK_RETURN_SPRING | | * | | 1 |

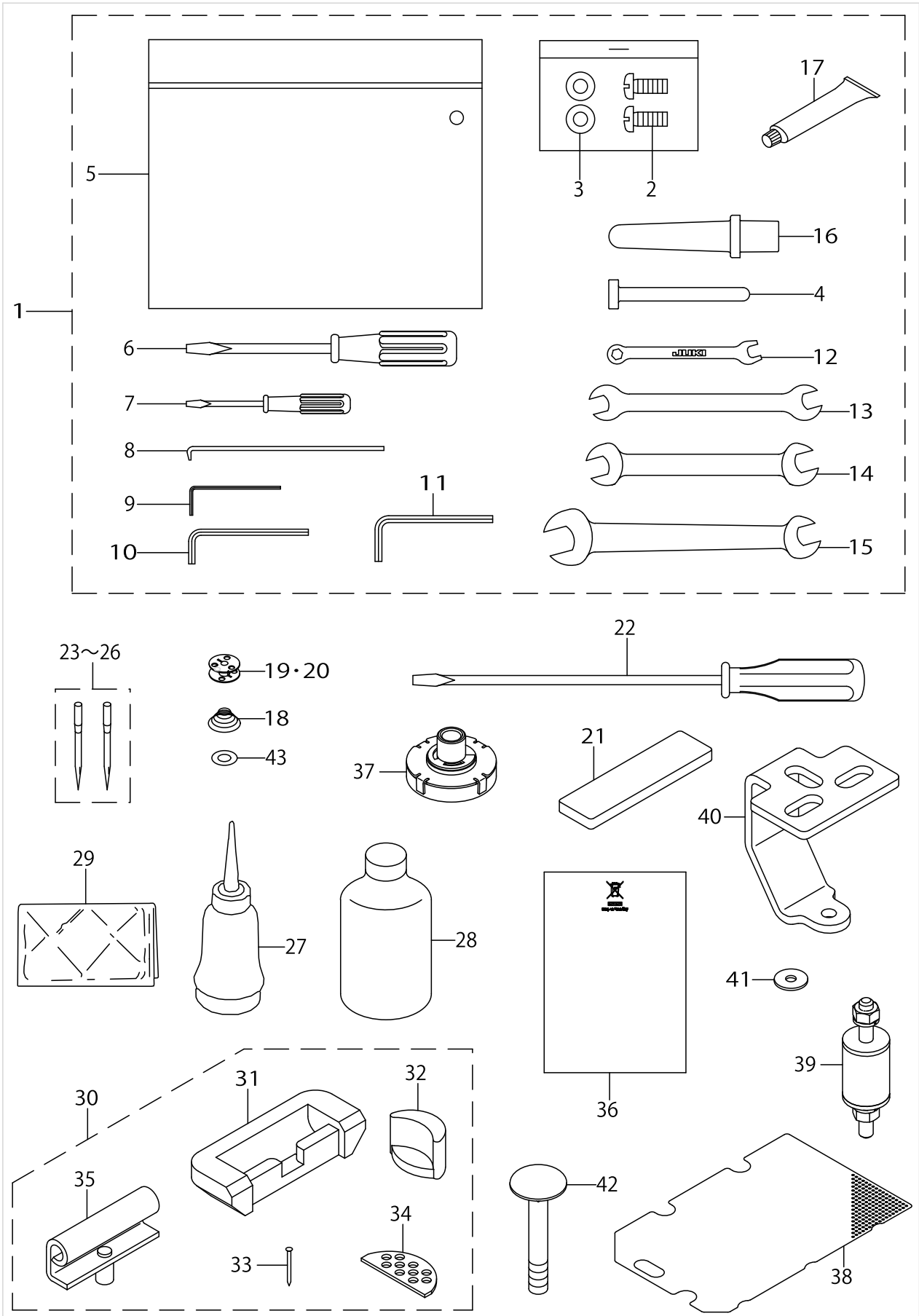
THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------------|---------|-------|------|-----|
| 1 | 40097211 | THREAD STAND ASM. | | | | 1 |
| 2 | 40106575 | SPOOL REST LONG ARM UPPER | | * | | 1 |
| 3 | 40085794 | THREAD GUIDE | | * | | 3 |
| 4 | 40085795 | THREAD GUIDE BUSHING | | * | | 3 |
| 5 | WS0510002KN | SPRING WASHER M5 | | * | | 3 |
| 6 | 40085793 | SPOOL REST ROD RUBBER CAP | | * | | 1 |
| 7 | 40085785 | SPOOL REST ROD UPPER | | * | | 1 |
| 8 | 40085792 | SPOOL REST ROD JOINT | | * | | 1 |
| 9 | 40106583 | THREAD GUIDE 6 | | * | | 1 |
| 10 | 40106580 | THREAD GUIDE UNDER BASE | | * | | 1 |
| 11 | 40106576 | THREAD GUIDE ARM | | * | | 1 |
| 12 | 40106579 | THREAD GUIDE ARM BASE | | * | | 1 |
| 13 | 40085784 | SPOOL REST ROD LOWER | | * | | 1 |
| 14 | 40085791 | SPOOL RETAINER | | * | | 3 |
| 15 | 40085790 | SPOOL PIN | | * | | 3 |
| 16 | 40085789 | SPOOL REST CUSHION | | * | | 3 |
| 17 | 40085788 | SPOOL REST | | * | | 3 |
| 18 | WP0531001SC | WASHER M5 | | * | | 3 |
| 19 | 40106574 | SPOOL REST LONG ARM LOWER | | * | | 1 |
| 20 | 40096327 | SPOOL REST ARM UPPER SCREW | | * | | 1 |
| 21 | 40085796 | SPOOL REST ROD RUBBER CUSHION | | * | | 2 |
| 22 | 40096325 | SPOOL REST ROD NUT | | * | | 1 |
| 23 | 40096326 | SPOOL REST ARM LOWER SCREW | | * | | 1 |
| 24 | SM4041201SC | SCREW M4 L=12 | | * | | 3 |
| 25 | SM4051405SE | SCREW M5 L=14 | | * | | 2 |
| 26 | SM4042501SC | SCREW M4X0.7 L=25 | | * | | 1 |
| 27 | NM6040002SC | NUT M4 | | * | | 4 |
| 28 | NM6050001SE | NUT M5 | | * | | 5 |
| 29 | WP1612616SE | WASHER 16X30X2.6 | | * | | 2 |


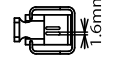

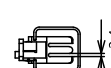

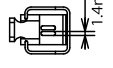
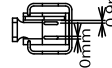
ACCESSORIE PARTS COMPONENTS



ACCESSORIE PARTS COMPONENTS

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------|---|-------|------|-----|
| 1 | 40091282 | ACCESSORIE BAG ASM. | | | | 1 |
| 2 | SM4051255SP | SCREW.,M5 L=12 | | * | | 2 |
| 3 | WP0531000SC | WASHER 5.3X10X1 | | * | | 2 |
| 4 | 40056705 | KNEE_LIFTER_PRESSER_ROD | | * | | 1 |
| 5 | 22932800 | ACCESSORIE BAG | | * | | 1 |
| 6 | 22933105 | SCREW DRIVER,MIDDLE | | * | | 1 |
| 7 | 22933204 | SCREW DRIVER,SMALL | | * | | 1 |
| 8 | B9101490000 | DRIVER | | * | | 1 |
| 9 | 12455507 | HEXAGONAL WRENCH, 1.5 | | * | | 1 |
| 10 | 12455705 | HEXAGONAL WRENCH, 2.5 | | * | | 1 |
| 11 | B9141372000 | HEXAGONAL WRENCH, LARGE | | * | | 1 |
| 12 | 13160106 | SPANNER (5X6) | | * | | 1 |
| 13 | 26034801 | WRENCH (7X8) | | * | | 1 |
| 14 | 26233700 | WRENCH | | * | | 1 |
| 15 | 26034702 | WRENCH (14X11) | | * | | 1 |
| 16 | 22931604 | FRAME SUPPORT BAR | | * | | 1 |
| 17 | 40006323 | JUKI GREASE A TUBE | | * | | 1 |
| 18 | 10111508 | SPRING | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | ☆ | 1 |
| 19 | 10210805 | HARD ALUMITE BOBBIN | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | ☆ | 2 |
| 20 | B9117051000 | BOBBIN | FOR LH-3528A,3568A, 3578A,3588A | | ☆ | 2 |
| 21 | 40035873 | FILTER_B | | | | 1 |
| 22 | 22933006 | SCREW DRIVER,LARGE | | | | 1 |
| 23 | MDP500B1002 | NEEDLE DPX5 #10-2 | TYPE F | | ☆ | 1 |
| 24 | MDP500B1402 | NEEDLE DPX5#14-2 | TYPE S | | ☆ | 1 |
| 25 | MDP500B2102 | DPX5#21-2 | TYPE G | | ☆ | 1 |
| 26 | MDP500B0902 | NEEDLE DPX5#9-2 | TYPE A | | ☆ | 1 |
| 27 | B91210120A0 | OILER ASM. | | | | 1 |
| 28 | MML007600CA | JUKI MACHINE OIL 7 | | | | 1 |
| 29 | 22933303 | VINYL COVER | | | | 1 |
| 30 | 22958052 | RUBBER HINGE ASM. | | | | 1 |
| 31 | 22926000 | RUBBER CUSHION | | * | | 2 |
| 32 | 22958003 | FRAME BUBBER CUSHION | | * | | 2 |
| 33 | 22926208 | NAIL | | * | | 8 |
| 34 | 22926505 | WASHER | | * | | 2 |
| 35 | 22926356 | HINGE COMPL. | | * | | 2 |
| 36 | CM600100201 | WEEE INFORMATION SHEET | FOR JE | | | 2 |
| 37 | 40036428 | ASSY_FILTER_A | | | | 1 |
| 38 | 40030768 | OIL_FILTER | | | | 1 |
| 39 | 40092944 | RUBBER MOUNTING | FOR LH-3528A-7,3528A-0B, 3568A-7,3578A-7,3588A-7 | | | 3 |
| 40 | 40093056 | BASE PLATE | FOR LH-3528A-7,3528A-0B, 3568A-7,3578A-7,3588A-7 | | | 3 |
| 41 | WP0651646SC | WASHER | FOR LH-3528A-7,3528A-0B, 3568A-7,3578A-7,3588A-7 | | | 3 |
| 42 | 40093057 | BOLT | FOR LH-3528A-7,3528A-0B, 3568A-7,3578A-7,3588A-7 | | | 3 |
| 43 | 22653802 | SHEET | FOR LH-3528A-7,3568A-7, 3578A-7,3588A-7 | | ☆ | 1 |

TABLE OF EXCHANGING GAUGE PARTS (1)(FOR LH-3528A)

| Needle gauge size 針 幅 | | | Presser foot asm. 押 さ え(組) | | | | | | | | | | Swivel guide Presser asm. スイブルガイド 押さえ(組) | | |
|--------------------------|---|------|---|-----------|---|-----------|---|-----------|---|-----------|---|-----------|---|-----------|------------|
| Code コード |  | |  | |  | |  | |  | |  | |  | | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| A | 3/32 | 2.4 | 1 | 226-37557 | | — | | — | | — | | — | | — | |
| B | 1/8 | 3.2 | 2 | 226-37656 | 15 | 400-35896 | | — | 50 | 103-91852 | 57 | 226-27152 | 63 | 226-47051 | |
| C | 5/32 | 4.0 | 3 | 226-37755 | 16 | 400-35897 | 33 | 400-71909 | | — | | — | | — | |
| D | 3/16 | 4.8 | 4 | 226-37854 | 17 | 226-40353 | 34 | 228-16557 | 51 | 103-92058 | 58 | 226-27350 | 64 | 226-47150 | |
| E | 7/32 | 5.6 | | — | 18 | 226-40452 | 35 | 228-16656 | | — | 59 | 226-27459 | 65 | 400-95293 | |
| F | 1/4 | 6.4 | 5 | 226-38050 | 19 | 226-40551 | 36 | 228-16755 | 52 | 103-92256 | 60 | 226-27558 | 66 | 226-47259 | |
| G | 9/32 | 7.1 | 6 | 226-38258 | 20 | 226-40759 | 37 | 228-16854 | | — | 61 | 226-27657 | 67 | 226-47358 | |
| H | 5/16 | 7.9 | 7 | 226-38357 | 21 | 226-40858 | 38 | 228-16953 | | — | 62 | 226-27756 | 68 | 400-94776 | |
| K | 3/8 | 9.5 | 8 | 226-38456 | 22 | 226-40957 | 39 | 228-17050 | | — | | — | 69 | 226-47457 | |
| W | 7/16 | 11.1 | | — | 23 | 226-41054 | 40 | 400-33941 | | — | | — | 70 | 226-47556 | |
| L | 1/2 | 12.7 | 9 | 226-38753 | 24 | 226-41252 | 41 | 228-17159 | 53 | 103-92751 | | — | | — | |
| M | 5/8 | 15.9 | | — | 25 | 226-41351 | 42 | 400-33945 | | — | | — | | — | |
| N | 3/4 | 19.1 | 10 | 226-38951 | 26 | 226-41450 | 43 | 400-33947 | 54 | 103-93056 | | — | | — | |
| P | 7/8 | 22.2 | 11 | 226-39157 | 27 | 226-41658 | 44 | 400-33949 | 55 | 228-44450 | | — | | — | |
| Q | 1 | 25.4 | 12 | 226-39256 | 28 | 226-41757 | 45 | 400-33951 | 56 | 228-44559 | | — | | — | |
| R | 1-1/8 | 28.6 | 13 | 226-39355 | 29 | 226-41856 | 46 | 400-33953 | | — | | — | | — | |
| S | 1-1/4 | 31.8 | 14 | 226-39454 | 30 | 226-41955 | 47 | 400-33955 | | — | | — | | — | |
| T | 1-3/8 | 34.9 | | — | 31 | 226-42052 | 48 | 400-33957 | | — | | — | | — | |
| U | 1-1/2 | 38.1 | | — | 32 | 226-42151 | 49 | 400-33959 | | — | | — | | — | |
| Stitch spec. 縫 仕 様 | A | ★ | | | | | | | | | | | | | |
| | F | | | | | | | | | | | | | ★ | ★ (テ-プ 付け) |
| | S | | | | | ★ | | | | | | | | | |
| | G | | | | | | | ★ | | | | | | | ※のみ★ |
| | 下送り | | | | | | | | | ★ | | | | | |







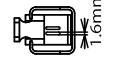

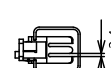

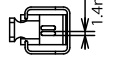
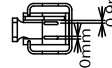
| Needle gauge size 針 幅 | | | Sliding plate asm. (Left) 滑り板(左)組 | | Sliding plate asm. (Right) 滑り板(右)組 | | Sliding plate asm. (Left) 滑り板(左)組 | | Sliding plate asm. (Front) 滑り板(前) 組 | | |
|--------------------------|---|-------------|---|----------|---|----------|---|----------|---|----------|------------|
| Code コード |  | |  | |  | |  | |  | | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| A | 3/32 | 2.4 | | | | | | | | | |
| B | 1/8 | 3.2 | | | | | | | | | |
| C | 5/32 | 4.0 | | | | | | | | | |
| D | 3/16 | 4.8 | | | | | | | | | |
| E | 7/32 | 5.6 | | | | | | | | | |
| F | 1/4 | 6.4 | | | | | | | | | |
| G | 9/32 | 7.1 | | | | | | | | | |
| H | 5/16 | 7.9 | | | | | | | | | |
| K | 3/8 | 9.5 | | | | | | | | | |
| W | 7/16 | 11.1 | | | | | | | | | |
| L | 1/2 | 12.7 | | | | | | | | | |
| M | 5/8 | 15.9 | | | | | | | | | |
| N | 3/4 | 19.1 | | | | | | | | | |
| P | 7/8 | 22.2 | | | | | | | | | |
| Q | 1 | 25.4 | | | | | | | | | |
| R | 1-1/8 | 28.6 | | | | | | | | | |
| S | 1-1/4 | 31.8 | | | | | | | | | |
| T | 1-3/8 | 34.9 | | | | | | | | | |
| U | 1-1/2 | 38.1 | | | | | | | | | |
| Stitch spec. 縫 仕 様 | A | Spec.common | | | | | | | | | ★ (テ-プ 付け) |
| | F | 仕 様 共 通 | | | | | | | | | |
| | S | 仕 様 共 通 | | | | | | | | | |
| | G | 仕 様 共 通 | | | | | | | | | |
| | 下送り | 仕 様 共 通 | | | | | | | | | |

TABLE OF EXCHANGING GAUGE PARTS (1)(FOR LH-3528A)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-----------|--------------------------------|---------|-------|------|-----|
| 1 | 22637557 | PRESSER FOOT ASM. | | | | 1 |
| 2 | 22637656 | PRESSER FOOT ASM. | | | | 1 |
| 3 | 22637755 | PRESSER FOOT ASM. | | | | 1 |
| 4 | 22637854 | PRESSER FOOT ASM. | | | | 1 |
| 5 | 22638050 | PRESSER FOOT ASM. | | | | 1 |
| 6 | 22638258 | PRESSER FOOT ASM. | | | | 1 |
| 7 | 22638357 | PRESSER FOOT ASM. | | | | 1 |
| 8 | 22638456 | PRESSER FOOT ASM. | | | | 1 |
| 9 | 22638753 | PRESSER FOOT ASM. | | | | 1 |
| 10 | 22638951 | PRESSER FOOT ASM. | | | | 1 |
| 11 | 22639157 | PRESSER FOOT ASM. | | | | 1 |
| 12 | 22639256 | PRESSER FOOT ASM. | | | | 1 |
| 13 | 22639355 | PRESSER FOOT ASM. | | | | 1 |
| 14 | 22639454 | PRESSER FOOT ASM. | | | | 1 |
| 15 | 40035896 | PRESSER FOOT ASM. | | | | 1 |
| 16 | 40035897 | PRESSER FOOT ASM. | | | | 1 |
| 17 | 22640353 | PRESSER FOOT ASM. | | | | 1 |
| 18 | 22640452 | PRESSER FOOT ASM. | | | | 1 |
| 19 | 22640551 | PRESSER FOOT ASM. | | | | 1 |
| 20 | 22640759 | PRESSER FOOT ASM. | | | | 1 |
| 21 | 22640858 | PRESSER FOOT ASM. | | | | 1 |
| 22 | 22640957 | PRESSER FOOT ASM. | | | | 1 |
| 23 | 22641054 | PRESSER FOOT ASM.7/16"(11.1MM) | | | | 1 |
| 24 | 22641252 | PRESSER FOOT ASM. | | | | 1 |
| 25 | 22641351 | PRESSER FOOT ASM. | | | | 1 |
| 26 | 22641450 | PRESSER FOOT ASM. | | | | 1 |
| 27 | 22641658 | PRESSER FOOT ASM. | | | | 1 |
| 28 | 22641757 | PRESSER FOOT ASM. | | | | 1 |
| 29 | 22641856 | PRESSER FOOT ASM. | | | | 1 |
| 30 | 22641955 | PRESSER FOOT ASM. | | | | 1 |
| 31 | 22642052 | PRESSER FOOT ASM. | | | | 1 |
| 32 | 22642151 | PRESSER FOOT ASM. | | | | 1 |
| 33 | 40071909 | PRESSER_FOOT_ASM_G_5/32 | | | | 1 |
| 34 | 22816557 | TIP-DIVIDED PRESSER ASM. 3/16 | | | | 1 |
| 35 | 22816656 | TIP-DIVIDED PRESSER ASM. 7/32 | | | | 1 |
| 36 | 22816755 | PRESSER FOOT ASM. 1/4 | | | | 1 |
| 37 | 22816854 | TIP-DIVIDED PRESSER ASM. 9/32 | | | | 1 |
| 38 | 22816953 | TIP-DIVIDED PRESSER ASM. 5/16 | | | | 1 |
| 39 | 22817050 | PRESSER FOOT ASM. D=2.4 (3/8) | | | | 1 |
| 40 | 40033941 | TIP-DIVIDED_PRESSER_ASM_7/16 | | | | 1 |
| 41 | 22817159 | PRESSER FOOT ASM. D=2.4 (1/2) | | | | 1 |
| 42 | 40033945 | TIP-DIVIDED_PRESSER_ASM_5/8 | | | | 1 |
| 43 | 40033947 | TIP-DIVIDED_PRESSER_ASM_3/4 | | | | 1 |
| 44 | 40033949 | TIP-DIVIDED_PRESSER_ASM_7/8 | | | | 1 |
| 45 | 40033951 | TIP-DIVIDED_PRESSER_ASM_1 | | | | 1 |
| 46 | 40033953 | TIP-DIVIDED_PRESSER_ASM_1_1/8 | | | | 1 |
| 47 | 40033955 | TIP-DIVIDED_PRESSER_ASM_1_1/4 | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (1)(FOR LH-3528A)

| Needle gauge size 針 幅 | | | Presser foot asm. 押 さ え(組) | | | | | | | | | | Swivel guide Presser asm. スイブルガイド 押さえ(組) | |
|--------------------------|---|------|---|-----------|---|-----------|---|-----------|---|-----------|---|-----------|---|-----------|
| Code コード |  | |  | |  | |  | |  | |  | |  | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| A | 3/32 | 2.4 | 1 | 226-37557 | | — | | — | | — | | — | | — |
| B | 1/8 | 3.2 | 2 | 226-37656 | 15 | 400-35896 | | — | 50 | 103-91852 | 57 | 226-27152 | 63 | 226-47051 |
| C | 5/32 | 4.0 | 3 | 226-37755 | 16 | 400-35897 | 33 | 400-71909 | | — | | — | | — |
| D | 3/16 | 4.8 | 4 | 226-37854 | 17 | 226-40353 | 34 | 228-16557 | 51 | 103-92058 | 58 | 226-27350 | 64 | 226-47150 |
| E | 7/32 | 5.6 | | — | 18 | 226-40452 | 35 | 228-16656 | | — | 59 | 226-27459 | 65 | 400-95293 |
| F | 1/4 | 6.4 | 5 | 226-38050 | 19 | 226-40551 | 36 | 228-16755 | 52 | 103-92256 | 60 | 226-27558 | 66 | 226-47259 |
| G | 9/32 | 7.1 | 6 | 226-38258 | 20 | 226-40759 | 37 | 228-16854 | | — | 61 | 226-27657 | 67 | 226-47358 |
| H | 5/16 | 7.9 | 7 | 226-38357 | 21 | 226-40858 | 38 | 228-16953 | | — | 62 | 226-27756 | 68 | 400-94776 |
| K | 3/8 | 9.5 | 8 | 226-38456 | 22 | 226-40957 | 39 | 228-17050 | | — | | — | 69 | 226-47457 |
| W | 7/16 | 11.1 | | — | 23 | 226-41054 | 40 | 400-33941 | | — | | — | 70 | 226-47556 |
| L | 1/2 | 12.7 | 9 | 226-38753 | 24 | 226-41252 | 41 | 228-17159 | 53 | 103-92751 | | — | | — |
| M | 5/8 | 15.9 | | — | 25 | 226-41351 | 42 | 400-33945 | | — | | — | | — |
| N | 3/4 | 19.1 | 10 | 226-38951 | 26 | 226-41450 | 43 | 400-33947 | 54 | 103-93056 | | — | | — |
| P | 7/8 | 22.2 | 11 | 226-39157 | 27 | 226-41658 | 44 | 400-33949 | 55 | 228-44450 | | — | | — |
| Q | 1 | 25.4 | 12 | 226-39256 | 28 | 226-41757 | 45 | 400-33951 | 56 | 228-44559 | | — | | — |
| R | 1-1/8 | 28.6 | 13 | 226-39355 | 29 | 226-41856 | 46 | 400-33953 | | — | | — | | — |
| S | 1-1/4 | 31.8 | 14 | 226-39454 | 30 | 226-41955 | 47 | 400-33955 | | — | | — | | — |
| T | 1-3/8 | 34.9 | | — | 31 | 226-42052 | 48 | 400-33957 | | — | | — | | — |
| U | 1-1/2 | 38.1 | | — | 32 | 226-42151 | 49 | 400-33959 | | — | | — | | — |
| Stitch spec. 縫 仕 様 | A | | ★ | | | | | | | | | | | |
| | F | | | | | | | | | | ★ | | ★ | (テ-プ 付け) |
| | S | | | | ★ | | | | | | | | | |
| | G | | | | | | ★ | | | | | | | ※のみ★ |
| | 下送り | | | | | | | | ★ | | | | | |






| Needle gauge size 針 幅 | | | Sliding plate asm. (Left) 滑り板(左)組 | | Sliding plate asm. (Right) 滑り板(右)組 | | Sliding plate asm. (Left) 滑り板(左)組 | | Sliding plate asm. (Front) 滑り板(前) 組 | | |
|--------------------------|---|------|---|-----------|---|-----------|---|-----------|---|----------|------------|
| Code コード |  | |  | |  | |  | |  | | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| A | 3/32 | 2.4 | | | | | | | | | |
| B | 1/8 | 3.2 | | | | | | | | | |
| C | 5/32 | 4.0 | | | | | | | | | |
| D | 3/16 | 4.8 | | | | | | | | | |
| E | 7/32 | 5.6 | | | | | | | | | |
| F | 1/4 | 6.4 | 71 | 226-01058 | 75 | 226-00555 | 79 | 400-51633 | | | |
| G | 9/32 | 7.1 | | | | | | | | | |
| H | 5/16 | 7.9 | | | | | | | | | |
| K | 3/8 | 9.5 | | | | | | | | | |
| W | 7/16 | 11.1 | | | | | | 83 | 400-42874 | 84 | 232-06709 |
| L | 1/2 | 12.7 | | | | | | | | | |
| M | 5/8 | 15.9 | 72 | 226-01157 | 76 | 226-00654 | 80 | 400-45729 | | | |
| N | 3/4 | 19.1 | | | | | | | | | |
| P | 7/8 | 22.2 | | | | | | | | | |
| Q | 1 | 25.4 | 73 | 226-01256 | 77 | 226-00753 | 81 | 400-45730 | | | |
| R | 1-1/8 | 28.6 | | | | | | | | | |
| S | 1-1/4 | 31.8 | | | | | | | | | |
| T | 1-3/8 | 34.9 | 74 | 226-01355 | 78 | 226-00852 | 82 | 400-45731 | | | |
| U | 1-1/2 | 38.1 | | | | | | | | | |
| Stitch spec. 縫 仕 様 | A | | Spec.common | | Spec.common | | Spec.common | | Spec.common | | ★ (テ-プ 付け) |
| | F | | 仕 様 共 通 | | 仕 様 共 通 | | 仕 様 共 通 | | 仕 様 共 通 | | |
| | S | | 仕 様 共 通 | | 仕 様 共 通 | | 仕 様 共 通 | | 仕 様 共 通 | | |
| | G | | 仕 様 共 通 | | 仕 様 共 通 | | 仕 様 共 通 | | 仕 様 共 通 | | |
| | 下送り | | 仕 様 共 通 | | 仕 様 共 通 | | 仕 様 共 通 | | 仕 様 共 通 | | |

TABLE OF EXCHANGING GAUGE PARTS (1)(FOR LH-3528A)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-----------|--------------------------------|---------|-------|------|-----|
| 48 | 40033957 | TIP-DIVIDED_PRESSER_ASM_1_3/8 | | | | 1 |
| 49 | 40033959 | TIP-DIVIDED_PRESSER_ASM_1_1/2 | | | | 1 |
| 50 | 10391852 | PRESSER FOOT ASM. 1/8 | | | | 1 |
| 51 | 10392058 | PRESSER FOOT ASM. 3/16 | | | | 1 |
| 52 | 10392256 | PRESSER FOOT ASM. 1/4 | | | | 1 |
| 53 | 10392751 | PRESSER FOOT ASM. 1/2 | | | | 1 |
| 54 | 10393056 | PRESSER FOOT ASM. 3/4 | | | | 1 |
| 55 | 22844450 | COMPENSATING PRESSER ASM,(7/8) | | | | 1 |
| 56 | 22844559 | BOBBIN CASE ASM, HEAVY FABLIC. | | | | 1 |
| 57 | 22627152 | PRESSER FOOT F ASM. 1/8 | | | | 1 |
| 58 | 22627350 | F PRESSER FOOT ASM. 3/16 | | | | 1 |
| 59 | 22627459 | PRESSER FOOT ASM., 7/32 | | | | 1 |
| 60 | 22627558 | PRESSER FOOT F ASM. 1/4 | | | | 1 |
| 61 | 22627657 | PRESSER FOOT ASM., F 9/32 | | | | 1 |
| 62 | 22627756 | PRESSER FOOT ASM., F 5/16 | | | | 1 |
| 63 | 22647051 | SWIVEL GUIDE PRESSER 1/8" ASM. | | | | 1 |
| 64 | 22647150 | GUIDE PRESSER ASM. 3/16 | | | | 1 |
| 65 | 40095293 | ASSY_PRESSER_FOOT_G3/16 | TYPE G | | | 1 |
| 66 | 22647259 | GUIDE PRESSER ASM. 7/32 | | | | 1 |
| 67 | 22647358 | GUIDE PRESSER ASM. 1/4 | | | | 1 |
| 68 | 40094776 | ASSY_PRESSER_FOOT_G1/4 | TYPE G | | | 1 |
| 69 | 22647457 | GUIDE PRESSER ASM. 9/32 | | | | 1 |
| 70 | 22647556 | SWIVEL GUIDE PRESSER 5/16" ASM | | | | 1 |
| 71 | 22601058 | BED SLIDE LEFT, ASM., A | | | | 1 |
| 72 | 22601157 | LEFT SLIDER PLATE B ASM. | | | | 1 |
| 73 | 22601256 | BED SLIDE LEFT, ASM., C | | | | 1 |
| 74 | 22601355 | BED SLIDE LEFT, ASM., C | | | | 1 |
| 75 | 22600555 | BED SLIDE RIGHT, ASM., A | | | | 1 |
| 76 | 22600654 | RIGHT SLIDER PLATE B ASM. | | | | 1 |
| 77 | 22600753 | BED SLIDE RIGHT, ASM., C | | | | 1 |
| 78 | 22600852 | BED SLIDE RIGHT, ASM., D | | | | 1 |
| 79 | 40051633 | ASSY_SLIDE_PLATE_L | | | | 1 |
| 80 | 40045729 | ASSY_SIDE_PLATE-L-B | | | | 1 |
| 81 | 40045730 | ASSY_SIDE_PLATE-L-C | | | | 1 |
| 82 | 40045731 | ASSY_SIDE_PLATE-L-D | | | | 1 |
| 83 | 40042874 | ASSY_SLIDE_PLATE_F_STANDARD | | | | 1 |
| 84 | 23206709 | BED SLIDE (FRONT)A | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528A)

| Needle gauge size 針 幅 | | Feed Dog 送り 歯 | | | | | | | | | | | | | | | |
|--------------------------|--------------------------|------------------|-----|-----------|-----|-----------|-----|-----------|-----|-----------|-----|-----------|-----|---------------|-----|-----------|--|
| Code コード | Needle gauge size 針 幅 | | 1.2 | | 1.4 | | 1.4 | | 1.9 | | 1.7 | | 2.2 | | 1.7 | | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| A | 3/32 | 2.4 | 1 | 400-33714 | — | — | — | — | — | — | — | — | — | — | — | — | |
| B | 1/8 | 3.2 | 2 | 400-33715 | 15 | 400-35883 | 21 | 400-33563 | — | — | 44 | 400-33563 | 62 | B1613-512-B0H | — | — | |
| C | 5/32 | 4.0 | 3 | 400-33716 | — | — | — | — | 27 | 226-30206 | 45 | 400-25784 | 63 | B1613-512-C0H | — | — | |
| D | 3/16 | 4.8 | 4 | 400-33718 | 16 | 400-35884 | 22 | 400-33564 | 28 | 226-30404 | 46 | 400-25785 | 64 | B1613-512-D0H | 80 | 400-25801 | |
| E | 7/32 | 5.6 | — | — | 17 | 400-35885 | 23 | 400-33565 | 29 | 226-30503 | 47 | 400-25786 | 65 | B1613-512-E0H | 81 | 400-25802 | |
| F | 1/4 | 6.4 | 5 | 400-33720 | 18 | 400-35886 | 24 | 400-33566 | 30 | 226-30602 | 48 | 400-25787 | 66 | B1613-512-F0H | 82 | 400-25803 | |
| G | 9/32 | 7.1 | 6 | 400-33722 | 19 | 400-35887 | 25 | 400-33567 | 31 | 226-30800 | 49 | 400-25788 | 67 | B1613-512-G0H | 83 | 400-25804 | |
| H | 5/16 | 7.9 | 7 | 400-33723 | 20 | 400-35888 | 26 | 400-33568 | 32 | 226-30909 | 50 | 400-25789 | 68 | B1613-512-H0H | 84 | 400-25805 | |
| K | 3/8 | 9.5 | 8 | 400-33724 | — | — | — | — | 33 | 226-31006 | 51 | 400-25790 | 69 | B1613-512-K0H | 85 | 400-25806 | |
| W | 7/16 | 11.1 | — | — | — | — | — | — | 34 | 226-31105 | 52 | 400-25791 | 70 | 400-75311 | 86 | 400-25807 | |
| L | 1/2 | 12.7 | 9 | 400-33727 | — | — | — | — | 35 | 226-31303 | 53 | 400-25792 | 71 | B1613-512-L0H | 87 | 400-25808 | |
| M | 5/8 | 15.9 | — | — | — | — | — | — | 36 | 226-31402 | 54 | 400-25793 | 72 | B1613-512-M0H | 88 | 400-25809 | |
| N | 3/4 | 19.1 | 10 | 400-33729 | — | — | — | — | 37 | 226-31501 | 55 | 400-25794 | 73 | B1613-512-N0H | 89 | 400-25810 | |
| P | 7/8 | 22.2 | 11 | 400-33731 | — | — | — | — | 38 | 226-31709 | 56 | 400-25795 | 74 | B1613-512-P0H | 90 | 400-25811 | |
| Q | 1 | 25.4 | 12 | 400-33732 | — | — | — | — | 39 | 226-31808 | 57 | 400-25796 | 75 | B1613-512-Q0H | 91 | 400-25812 | |
| R | 1-1/8 | 28.6 | 13 | 400-33733 | — | — | — | — | 40 | 226-31907 | 58 | 400-25797 | 76 | B1613-512-R0H | 92 | 400-25813 | |
| S | 1-1/4 | 31.8 | 14 | 400-33734 | — | — | — | — | 41 | 226-32004 | 59 | 400-25798 | 77 | B1613-512-S0H | 93 | 400-25814 | |
| T | 1-3/8 | 34.9 | — | — | — | — | — | — | 42 | 226-32103 | 60 | 400-25799 | 78 | B1613-512-T0H | 94 | 400-25815 | |
| U | 1-1/2 | 38.1 | — | — | — | — | — | — | 43 | 226-32202 | 61 | 400-25800 | 79 | B1613-512-U0H | 95 | 400-25816 | |
| Stitch spec. 縫 仕 様 | A | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | |
| | F | | | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | |
| | S | | | | | | | | | ★ | | ★ | | | | | |
| | G | | | | | | | | | | | | | ★ | | ★ | |

| Needle gauge size 針 幅 | Feed Dog (Lower feed) 送り 歯 (下送り) | | | | Needle clamp asm. 針 留 組 | | | | Throat plate 針 板 | | Throat plate (with Taping) 針 板 (テープ 付) | | Throat plate (Lower feed) 針 板 (下送り) | | | | | |
|--------------------------|-------------------------------------|------|-----|-----------|----------------------------|-----------|-----|-----------|---------------------|-----------|---|-------------|--|-----------|-----|-----------|-----------|----------|
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| A | 3/32 | 2.4 | — | — | — | — | 107 | 400-35875 | 126 | 101-47551 | 145 | 226-25008 | — | — | — | — | — | — |
| B | 1/8 | 3.2 | 96 | 232-05107 | — | — | 108 | 400-26027 | 127 | 101-47650 | 146 | 226-25107 | 166 | 226-28002 | 173 | 228-45200 | — | — |
| C | 5/32 | 4.0 | — | — | — | — | 109 | 400-26029 | 128 | 101-47759 | 147 | 226-25206 | 167 | 226-28101 | — | — | — | — |
| D | 3/16 | 4.8 | 97 | 232-05305 | — | — | 110 | 101-47858 | 129 | 101-47858 | 148 | 226-25305 | 168 | 226-28200 | 174 | 228-45408 | — | — |
| E | 7/32 | 5.6 | — | — | — | — | 111 | 400-26033 | 130 | 101-48054 | 149 | 226-25404 | 169 | 226-28309 | — | — | — | — |
| F | 1/4 | 6.4 | 98 | 232-05503 | — | — | 112 | 101-48054 | 131 | 101-48054 | 151 | 226-25503 | 170 | 226-28408 | 175 | 228-45606 | — | — |
| G | 9/32 | 7.1 | — | — | — | — | 113 | 400-26037 | 132 | 101-48153 | 152 | 226-25602 | 171 | 226-28507 | — | — | — | — |
| H | 5/16 | 7.9 | — | — | — | — | 114 | 101-48252 | 133 | 101-48252 | 153 | 226-25701 | 172 | 226-28606 | — | — | — | — |
| K | 3/8 | 9.5 | — | — | — | — | 115 | 101-48351 | 134 | 101-48351 | 154 | 226-25800 | — | — | — | — | — | — |
| W | 7/16 | 11.1 | — | — | — | — | 116 | 400-26043 | 135 | 101-48450 | 155 | 226-25909 | — | — | — | — | — | — |
| L | 1/2 | 12.7 | 99 | 400-62249 | 103 | 228-48105 | 117 | 400-26045 | 136 | 101-48559 | 156 | 226-26006 | — | — | — | 176 | 400-62254 | — |
| M | 5/8 | 15.9 | — | — | — | — | 118 | 400-26047 | 137 | 101-48658 | 157 | 226-26105 | — | — | — | — | — | — |
| N | 3/4 | 19.1 | 100 | 400-62251 | 104 | 228-48303 | 119 | 400-26049 | 138 | 101-48757 | 158 | 226-26204 | — | — | — | 177 | 400-62256 | — |
| P | 7/8 | 22.2 | 101 | 400-62252 | 105 | 228-48402 | 120 | 400-26051 | 139 | 101-48856 | 159 | 226-26303 | — | — | — | 178 | 400-62257 | — |
| Q | 1 | 25.4 | 102 | 400-62253 | 106 | 228-48501 | 121 | 101-48955 | 140 | 101-48955 | 160 | 226-26402 | — | — | — | 179 | 400-62258 | — |
| R | 1-1/8 | 28.6 | — | — | — | — | 122 | 400-26055 | 141 | 101-49052 | 161 | 226-26501 | — | — | — | — | — | — |
| S | 1-1/4 | 31.8 | — | — | — | — | 123 | 400-26057 | 142 | 101-49151 | 162 | 226-26600 | — | — | — | — | — | — |
| T | 1-3/8 | 34.9 | — | — | — | — | 124 | 400-26059 | 143 | 101-49250 | 163 | 226-26709 | — | — | — | — | — | — |
| U | 1-1/2 | 38.1 | — | — | — | — | 125 | 400-26061 | 144 | 101-49359 | 164 | 226-26808 | — | — | — | — | — | — |
| Stitch spec. 縫 仕 様 | A | | | | | | | ★ | | ★ | | Spec.common | | | | | | |
| | F | | | | | | | | | ★ | | 仕 様 共 通 | | | | | | |
| | S | | | | | | | | | ★ | | ※のみ | | | | | | |
| | G | | | | | | | | | | | ★ | | | | | | |
| 下送り | | | ★ | | ★ | | | | | | | | | | ★ | | ★ | |

TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528A)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-----------|--------------------------|---------|-------|------|-----|
| 1 | 40033714 | FEED_DOG_TYPE_AA_3/32 | | | | 1 |
| 2 | 40033715 | FEED_DOG_TYPE_AA_1/8 | | | | 1 |
| 3 | 40033716 | FEED_DOG_TYPE_AA_5/32 | | | | 1 |
| 4 | 40033718 | FEED_DOG_TYPE_AA_3/16 | | | | 1 |
| 5 | 40033720 | FEED_DOG_TYPE_AA_1/4 | | | | 1 |
| 6 | 40033722 | FEED_DOG_TYPE_AA_9/32 | | | | 1 |
| 7 | 40033723 | FEED_DOG_TYPE_AA_5/16 | | | | 1 |
| 8 | 40033724 | FEED_DOG_TYPE_AA_3/8 | | | | 1 |
| 9 | 40033727 | FEED_DOG_TYPE_AA_1/2 | | | | 1 |
| 10 | 40033729 | FEED_DOG_TYPE_AA_3/4 | | | | 1 |
| 11 | 40033731 | FEED_DOG_TYPE_AA_7/8 | | | | 1 |
| 12 | 40033732 | FEED_DOG_TYPE_AA_1 | | | | 1 |
| 13 | 40033733 | FEED_DOG_TYPE_AA_1_1/8 | | | | 1 |
| 14 | 40033734 | FEED_DOG_TYPE_AA_1_1/4 | | | | 1 |
| 15 | 40035883 | FEED_DOG_TYPE_F_1/8 | | | | 1 |
| 16 | 40035884 | FEED_DOG_TYPE_F_3/16 | | | | 1 |
| 17 | 40035885 | FEED_DOG_TYPE_F_7/32 | | | | 1 |
| 18 | 40035886 | FEED_DOG_TYPE_F_1/4 | | | | 1 |
| 19 | 40035887 | FEED_DOG_TYPE_F_9/32 | | | | 1 |
| 20 | 40035888 | FEED_DOG_TYPE_F_5/16 | | | | 1 |
| 21 | 40033563 | FEED_DOG_TYPE_F_1/8 | | | | 1 |
| 22 | 40033564 | FEED_DOG_TYPE_F_3/16 | | | | 1 |
| 23 | 40033565 | FEED_DOG_TYPE_F_7/32 | | | | 1 |
| 24 | 40033566 | FEED_DOG_TYPE_F_1/4 | | | | 1 |
| 25 | 40033567 | FEED_DOG_TYPE_F_9/32 | | | | 1 |
| 26 | 40033568 | FEED_DOG_TYPE_F_5/16 | | | | 1 |
| 27 | 22630206 | FEED DOG 5/32" (4.0MM) | | | | 1 |
| 28 | 22630404 | FEED DOG 3/16" (4.8MM) | | | | 1 |
| 29 | 22630503 | FEED DOG 7/32" (5.6MM) | | | | 1 |
| 30 | 22630602 | FEED DOG 1/4 | | | | 1 |
| 31 | 22630800 | FEED DOG 9/32" (7.1MM) | | | | 1 |
| 32 | 22630909 | FEED DOG 5/16" (7.9MM) | | | | 1 |
| 33 | 22631006 | FEED DOG 3/8" (9.5MM) | | | | 1 |
| 34 | 22631105 | FEED DOG 7/16" (11.1MM) | | | | 1 |
| 35 | 22631303 | FEED DOG 1/2" (12.7MM) | | | | 1 |
| 36 | 22631402 | FEED DOG 5/8" (15.9MM) | | | | 1 |
| 37 | 22631501 | FEED DOG 3/4" (19.1MM) | | | | 1 |
| 38 | 22631709 | FEED DOG 7/8" (2.2MM) | | | | 1 |
| 39 | 22631808 | FEED DOG 1" (25.4MM) | | | | 1 |
| 40 | 22631907 | FEED DOG 1.1/8" (28.6MM) | | | | 1 |
| 41 | 22632004 | FEED DOG 1.1/4" (31.4MM) | | | | 1 |
| 42 | 22632103 | FEED DOG 1.3/8" (34.9MM) | | | | 1 |
| 43 | 22632202 | FEED DOG 1.1/2" (38.1MM) | | | | 1 |
| 44 | 40033563 | FEED_DOG_TYPE_F_1/8 | | | | 1 |
| 45 | 40025784 | FEED_DOG_TYPE_SA_5/32 | | | | 1 |
| 46 | 40025785 | FEED_DOG_TYPE_SA_3/16 | | | | 1 |
| 47 | 40025786 | FEED_DOG_TYPE_SA_7/32 | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528A)

| Needle gauge size 針 幅 | | Feed Dog 送り 歯 | | | | | | | | | | | | | | | |
|--------------------------|-------------------|------------------|-----|-----------|-----|-----------|-----|-----------|-----|-----------|-----|-----------|-----|---------------|-----|-----------|--|
| Code コード | Needle gauge size | | 1.2 | | 1.4 | | 1.4 | | 1.9 | | 1.7 | | 2.2 | | 1.7 | | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| A | 3/32 | 2.4 | 1 | 400-33714 | — | — | — | — | — | — | — | — | — | — | — | — | |
| B | 1/8 | 3.2 | 2 | 400-33715 | 15 | 400-35883 | 21 | 400-33563 | — | — | 44 | 400-33563 | 62 | B1613-512-B0H | — | — | |
| C | 5/32 | 4.0 | 3 | 400-33716 | — | — | — | — | 27 | 226-30206 | 45 | 400-25784 | 63 | B1613-512-C0H | — | — | |
| D | 3/16 | 4.8 | 4 | 400-33718 | 16 | 400-35884 | 22 | 400-33564 | 28 | 226-30404 | 46 | 400-25785 | 64 | B1613-512-D0H | 80 | 400-25801 | |
| E | 7/32 | 5.6 | — | — | 17 | 400-35885 | 23 | 400-33565 | 29 | 226-30503 | 47 | 400-25786 | 65 | B1613-512-E0H | 81 | 400-25802 | |
| F | 1/4 | 6.4 | 5 | 400-33720 | 18 | 400-35886 | 24 | 400-33566 | 30 | 226-30602 | 48 | 400-25787 | 66 | B1613-512-F0H | 82 | 400-25803 | |
| G | 9/32 | 7.1 | 6 | 400-33722 | 19 | 400-35887 | 25 | 400-33567 | 31 | 226-30800 | 49 | 400-25788 | 67 | B1613-512-G0H | 83 | 400-25804 | |
| H | 5/16 | 7.9 | 7 | 400-33723 | 20 | 400-35888 | 26 | 400-33568 | 32 | 226-30909 | 50 | 400-25789 | 68 | B1613-512-H0H | 84 | 400-25805 | |
| K | 3/8 | 9.5 | 8 | 400-33724 | — | — | — | — | 33 | 226-31006 | 51 | 400-25790 | 69 | B1613-512-K0H | 85 | 400-25806 | |
| W | 7/16 | 11.1 | — | — | — | — | — | — | 34 | 226-31105 | 52 | 400-25791 | 70 | 400-75311 | 86 | 400-25807 | |
| L | 1/2 | 12.7 | 9 | 400-33727 | — | — | — | — | 35 | 226-31303 | 53 | 400-25792 | 71 | B1613-512-L0H | 87 | 400-25808 | |
| M | 5/8 | 15.9 | — | — | — | — | — | — | 36 | 226-31402 | 54 | 400-25793 | 72 | B1613-512-M0H | 88 | 400-25809 | |
| N | 3/4 | 19.1 | 10 | 400-33729 | — | — | — | — | 37 | 226-31501 | 55 | 400-25794 | 73 | B1613-512-N0H | 89 | 400-25810 | |
| P | 7/8 | 22.2 | 11 | 400-33731 | — | — | — | — | 38 | 226-31709 | 56 | 400-25795 | 74 | B1613-512-P0H | 90 | 400-25811 | |
| Q | 1 | 25.4 | 12 | 400-33732 | — | — | — | — | 39 | 226-31808 | 57 | 400-25796 | 75 | B1613-512-Q0H | 91 | 400-25812 | |
| R | 1-1/8 | 28.6 | 13 | 400-33733 | — | — | — | — | 40 | 226-31907 | 58 | 400-25797 | 76 | B1613-512-R0H | 92 | 400-25813 | |
| S | 1-1/4 | 31.8 | 14 | 400-33734 | — | — | — | — | 41 | 226-32004 | 59 | 400-25798 | 77 | B1613-512-S0H | 93 | 400-25814 | |
| T | 1-3/8 | 34.9 | — | — | — | — | — | — | 42 | 226-32103 | 60 | 400-25799 | 78 | B1613-512-T0H | 94 | 400-25815 | |
| U | 1-1/2 | 38.1 | — | — | — | — | — | — | 43 | 226-32202 | 61 | 400-25800 | 79 | B1613-512-U0H | 95 | 400-25816 | |
| Stitch spec. 縫 仕 様 | A | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | |
| | F | | | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | |
| | S | | | | | | | | | ★ | | ★ | | | | | |
| | G | | | | | | | | | | | | | ★ | | ★ | |

| Needle gauge size 針 幅 | Feed Dog (Lower feed) 送り 歯 (下送り) | | | | Needle clamp asm. 針 留 組 | | | | Throat plate 針 板 | | Throat plate (with Taping) 針 板 (テープ 付) | | Throat plate (Lower feed) 針 板 (下送り) | | | | | | |
|--------------------------|-------------------------------------|------|-----|-----------|----------------------------|-----------|-----|-----------|---------------------|-----------|---|-------------|--|-----------|-----|-----------|-----|-----------|--|
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| A | 3/32 | 2.4 | — | — | — | — | 107 | 400-35875 | 126 | 101-47551 | 145 | 226-25008 | — | — | — | — | — | — | |
| B | 1/8 | 3.2 | 96 | 232-05107 | — | — | 108 | 400-26027 | 127 | 101-47650 | 146 | 226-25107 | 166 | 226-28002 | 173 | 228-45200 | — | — | |
| C | 5/32 | 4.0 | — | — | — | — | 109 | 400-26029 | 128 | 101-47759 | 147 | 226-25206 | 167 | 226-28101 | — | — | — | — | |
| D | 3/16 | 4.8 | 97 | 232-05305 | — | — | 110 | 101-47858 | 129 | 101-47858 | 148 | 226-25305 | 168 | 226-28200 | 174 | 228-45408 | — | — | |
| E | 7/32 | 5.6 | — | — | — | — | 111 | 400-26033 | 130 | 101-48054 | 149 | 226-25404 | 169 | 226-28309 | — | — | — | — | |
| F | 1/4 | 6.4 | 98 | 232-05503 | — | — | 112 | 101-48054 | 131 | 101-48054 | 151 | 226-25503 | 170 | 226-28408 | 175 | 228-45606 | — | — | |
| G | 9/32 | 7.1 | — | — | — | — | 113 | 400-26037 | 132 | 101-48153 | 152 | 226-25602 | 171 | 226-28507 | — | — | — | — | |
| H | 5/16 | 7.9 | — | — | — | — | 114 | 101-48252 | 133 | 101-48252 | 153 | 226-25701 | 172 | 226-28606 | — | — | — | — | |
| K | 3/8 | 9.5 | — | — | — | — | 115 | 101-48351 | 134 | 101-48351 | 154 | 226-25800 | — | — | — | — | — | — | |
| W | 7/16 | 11.1 | — | — | — | — | 116 | 400-26043 | 135 | 101-48450 | 155 | 226-25909 | — | — | — | — | — | — | |
| L | 1/2 | 12.7 | 99 | 400-62249 | 103 | 228-48105 | 117 | 400-26045 | 136 | 101-48559 | 156 | 226-26006 | — | — | — | — | 176 | 400-62254 | |
| M | 5/8 | 15.9 | — | — | — | — | 118 | 400-26047 | 137 | 101-48658 | 157 | 226-26105 | — | — | — | — | — | — | |
| N | 3/4 | 19.1 | 100 | 400-62251 | 104 | 228-48303 | 119 | 400-26049 | 138 | 101-48757 | 158 | 226-26204 | — | — | — | — | 177 | 400-62256 | |
| P | 7/8 | 22.2 | 101 | 400-62252 | 105 | 228-48402 | 120 | 400-26051 | 139 | 101-48856 | 159 | 226-26303 | — | — | — | — | 178 | 400-62257 | |
| Q | 1 | 25.4 | 102 | 400-62253 | 106 | 228-48501 | 121 | 101-48955 | 140 | 101-48955 | 160 | 226-26402 | — | — | — | — | 179 | 400-62258 | |
| R | 1-1/8 | 28.6 | — | — | — | — | 122 | 400-26055 | 141 | 101-49052 | 161 | 226-26501 | — | — | — | — | — | — | |
| S | 1-1/4 | 31.8 | — | — | — | — | 123 | 400-26057 | 142 | 101-49151 | 162 | 226-26600 | — | — | — | — | — | — | |
| T | 1-3/8 | 34.9 | — | — | — | — | 124 | 400-26059 | 143 | 101-49250 | 163 | 226-26709 | — | — | — | — | — | — | |
| U | 1-1/2 | 38.1 | — | — | — | — | 125 | 400-26061 | 144 | 101-49359 | 164 | 226-26808 | — | — | — | — | — | — | |
| Stitch spec. 縫 仕 様 | A | | | | | | | ★ | | ★ | | Spec.common | | | | | | | |
| | F | | | | | | | | | ★ | | ★ | | 仕 様 共 通 | | | | | |
| | S | | | | | | | | | | | ★ | | ★ | | | | | |
| | G | | | | | | | | | | | ★ | | ★ | | | | | |
| 下送り | | | ★ | | ★ | | | | | | | | | | ★ | | ★ | | |

TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528A)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|------------------------|---------|-------|------|-----|
| 48 | 40025787 | FEED_DOG_TYPE_SA_1/4 | | | | 1 |
| 49 | 40025788 | FEED_DOG_TYPE_SA_9/32 | | | | 1 |
| 50 | 40025789 | FEED_DOG_TYPE_SA_5/16 | | | | 1 |
| 51 | 40025790 | FEED_DOG_TYPE_SA_3/8 | | | | 1 |
| 52 | 40025791 | FEED_DOG_TYPE_SA_7/16 | | | | 1 |
| 53 | 40025792 | FEED_DOG_TYPE_SA_1/2 | | | | 1 |
| 54 | 40025793 | FEED_DOG_TYPE_SA_5/8 | | | | 1 |
| 55 | 40025794 | FEED_DOG_TYPE_SA_3/4 | | | | 1 |
| 56 | 40025795 | FEED_DOG_TYPE_SA_7/8 | | | | 1 |
| 57 | 40025796 | FEED_DOG_TYPE_SA_1 | | | | 1 |
| 58 | 40025797 | FEED_DOG_TYPE_SA_1-1/8 | | | | 1 |
| 59 | 40025798 | FEED_DOG_TYPE_SA_1-1/4 | | | | 1 |
| 60 | 40025799 | FEED_DOG_TYPE_SA_1-3/8 | | | | 1 |
| 61 | 40025800 | FEED_DOG_TYPE_SA_1-1/2 | | | | 1 |
| 62 | B1613512B0H | FEED DOG (1/8) | | | | 1 |
| 63 | B1613512C0H | FEED DOG 5/32 | | | | 1 |
| 64 | B1613512D0H | FEED DOG 3/16 | | | | 1 |
| 65 | B1613512E0H | FEED DOG 7/32 | | | | 1 |
| 66 | B1613512F0H | FEED DOG 1/4 | | | | 1 |
| 67 | B1613512G0H | FEED DOG 9/32 | | | | 1 |
| 68 | B1613512H0H | FEED DOG 5/16 | | | | 1 |
| 69 | B1613512K0H | FEED DOG 3/8 | | | | 1 |
| 70 | 40075311 | FEED_DOG_TYPE_G_7/16 | | | | 1 |
| 71 | B1613512L0H | FEED DOG 1/2 | | | | 1 |
| 72 | B1613512M0H | FEED DOG 5/8 | | | | 1 |
| 73 | B1613512N0H | FEED DOG 3/4 | | | | 1 |
| 74 | B1613512P0H | FEED DOG 7/8 | | | | 1 |
| 75 | B1613512Q0H | FEED DOG 1 | | | | 1 |
| 76 | B1613512R0H | FEED DOG 1-1/8 | | | | 1 |
| 77 | B1613512S0H | FEED DOG 1-1/4 | | | | 1 |
| 78 | B1613512T0H | FEED DOG 1-3/8 | | | | 1 |
| 79 | B1613512U0H | FEED DOG 1-1/2 | | | | 1 |
| 80 | 40025801 | FEED_DOG_TYPE_G_3/16 | | | | 1 |
| 81 | 40025802 | FEED_DOG_TYPE_G_7/32 | | | | 1 |
| 82 | 40025803 | FEED_DOG_TYPE_G_1/4 | | | | 1 |
| 83 | 40025804 | FEED_DOG_TYPE_G_9/32 | | | | 1 |
| 84 | 40025805 | FEED_DOG_TYPE_G_5/16 | | | | 1 |
| 85 | 40025806 | FEED_DOG_TYPE_G_3/8 | | | | 1 |
| 86 | 40025807 | FEED_DOG_TYPE_G_7/16 | | | | 1 |
| 87 | 40025808 | FEED_DOG_TYPE_G_1/2 | | | | 1 |
| 88 | 40025809 | FEED_DOG_TYPE_G_5/8 | | | | 1 |
| 89 | 40025810 | FEED_DOG_TYPE_G_3/4 | | | | 1 |
| 90 | 40025811 | FEED_DOG_TYPE_G_7/8 | | | | 1 |
| 91 | 40025812 | FEED_DOG_TYPE_G_1 | | | | 1 |
| 92 | 40025813 | FEED_DOG_TYPE_G_1-1/8 | | | | 1 |
| 93 | 40025814 | FEED_DOG_TYPE_G_1-1/4 | | | | 1 |
| 94 | 40025815 | FEED_DOG_TYPE_G_1-3/8 | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528A)

| Needle gauge size 針 幅 | | Feed Dog 送り 歯 | | | | | | | | | | | | | | | |
|--------------------------|-------------------|------------------|-----|-----------|-----|-----------|-----|-----------|-----|-----------|-----|-----------|-----|---------------|-----|-----------|--|
| Code コード | Needle gauge size | | 1.2 | | 1.4 | | 1.4 | | 1.9 | | 1.7 | | 2.2 | | 1.7 | | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| A | 3/32 | 2.4 | 1 | 400-33714 | — | — | — | — | — | — | — | — | — | — | — | — | |
| B | 1/8 | 3.2 | 2 | 400-33715 | 15 | 400-35883 | 21 | 400-33563 | — | — | 44 | 400-33563 | 62 | B1613-512-B0H | — | — | |
| C | 5/32 | 4.0 | 3 | 400-33716 | — | — | — | — | 27 | 226-30206 | 45 | 400-25784 | 63 | B1613-512-C0H | — | — | |
| D | 3/16 | 4.8 | 4 | 400-33718 | 16 | 400-35884 | 22 | 400-33564 | 28 | 226-30404 | 46 | 400-25785 | 64 | B1613-512-D0H | 80 | 400-25801 | |
| E | 7/32 | 5.6 | — | — | 17 | 400-35885 | 23 | 400-33565 | 29 | 226-30503 | 47 | 400-25786 | 65 | B1613-512-E0H | 81 | 400-25802 | |
| F | 1/4 | 6.4 | 5 | 400-33720 | 18 | 400-35886 | 24 | 400-33566 | 30 | 226-30602 | 48 | 400-25787 | 66 | B1613-512-F0H | 82 | 400-25803 | |
| G | 9/32 | 7.1 | 6 | 400-33722 | 19 | 400-35887 | 25 | 400-33567 | 31 | 226-30800 | 49 | 400-25788 | 67 | B1613-512-G0H | 83 | 400-25804 | |
| H | 5/16 | 7.9 | 7 | 400-33723 | 20 | 400-35888 | 26 | 400-33568 | 32 | 226-30909 | 50 | 400-25789 | 68 | B1613-512-H0H | 84 | 400-25805 | |
| K | 3/8 | 9.5 | 8 | 400-33724 | — | — | — | — | 33 | 226-31006 | 51 | 400-25790 | 69 | B1613-512-K0H | 85 | 400-25806 | |
| W | 7/16 | 11.1 | — | — | — | — | — | — | 34 | 226-31105 | 52 | 400-25791 | 70 | 400-75311 | 86 | 400-25807 | |
| L | 1/2 | 12.7 | 9 | 400-33727 | — | — | — | — | 35 | 226-31303 | 53 | 400-25792 | 71 | B1613-512-L0H | 87 | 400-25808 | |
| M | 5/8 | 15.9 | — | — | — | — | — | — | 36 | 226-31402 | 54 | 400-25793 | 72 | B1613-512-M0H | 88 | 400-25809 | |
| N | 3/4 | 19.1 | 10 | 400-33729 | — | — | — | — | 37 | 226-31501 | 55 | 400-25794 | 73 | B1613-512-N0H | 89 | 400-25810 | |
| P | 7/8 | 22.2 | 11 | 400-33731 | — | — | — | — | 38 | 226-31709 | 56 | 400-25795 | 74 | B1613-512-P0H | 90 | 400-25811 | |
| Q | 1 | 25.4 | 12 | 400-33732 | — | — | — | — | 39 | 226-31808 | 57 | 400-25796 | 75 | B1613-512-Q0H | 91 | 400-25812 | |
| R | 1-1/8 | 28.6 | 13 | 400-33733 | — | — | — | — | 40 | 226-31907 | 58 | 400-25797 | 76 | B1613-512-R0H | 92 | 400-25813 | |
| S | 1-1/4 | 31.8 | 14 | 400-33734 | — | — | — | — | 41 | 226-32004 | 59 | 400-25798 | 77 | B1613-512-S0H | 93 | 400-25814 | |
| T | 1-3/8 | 34.9 | — | — | — | — | — | — | 42 | 226-32103 | 60 | 400-25799 | 78 | B1613-512-T0H | 94 | 400-25815 | |
| U | 1-1/2 | 38.1 | — | — | — | — | — | — | 43 | 226-32202 | 61 | 400-25800 | 79 | B1613-512-U0H | 95 | 400-25816 | |
| Stitch spec. 縫 仕 様 | A | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | |
| | F | | | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | |
| | S | | | | | | | | | ★ | | ★ | | | | | |
| | G | | | | | | | | | | | | | ★ | | ★ | |

| Needle gauge size 針 幅 | Feed Dog (Lower feed) 送り 歯 (下送り) | | | | Needle clamp asm. 針 留 組 | | | | Throat plate 針 板 | | Throat plate (with Taping) 針 板 (テープ 付) | | Throat plate (Lower feed) 針 板 (下送り) | | | | | | |
|--------------------------|-------------------------------------|------|-----|-----------|----------------------------|-----------|-----|-----------|---------------------|-----------|---|-------------|--|-----------|-----|-----------|-----|-----------|--|
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| A | 3/32 | 2.4 | — | — | — | — | 107 | 400-35875 | 126 | 101-47551 | 145 | 226-25008 | — | — | — | — | — | — | |
| B | 1/8 | 3.2 | 96 | 232-05107 | — | — | 108 | 400-26027 | 127 | 101-47650 | 146 | 226-25107 | 166 | 226-28002 | 173 | 228-45200 | — | — | |
| C | 5/32 | 4.0 | — | — | — | — | 109 | 400-26029 | 128 | 101-47759 | 147 | 226-25206 | 167 | 226-28101 | — | — | — | — | |
| D | 3/16 | 4.8 | 97 | 232-05305 | — | — | 110 | 101-47858 | 129 | 101-47858 | 148 | 226-25305 | 168 | 226-28200 | 174 | 228-45408 | — | — | |
| E | 7/32 | 5.6 | — | — | — | — | 111 | 400-26033 | 130 | 101-48054 | 149 | 226-25404 | 169 | 226-28309 | — | — | — | — | |
| F | 1/4 | 6.4 | 98 | 232-05503 | — | — | 112 | 101-48054 | 131 | 101-48054 | 151 | 226-25503 | 170 | 226-28408 | 175 | 228-45606 | — | — | |
| G | 9/32 | 7.1 | — | — | — | — | 113 | 400-26037 | 132 | 101-48153 | 152 | 226-25602 | 171 | 226-28507 | — | — | — | — | |
| H | 5/16 | 7.9 | — | — | — | — | 114 | 101-48252 | 133 | 101-48252 | 153 | 226-25701 | 172 | 226-28606 | — | — | — | — | |
| K | 3/8 | 9.5 | — | — | — | — | 115 | 101-48351 | 134 | 101-48351 | 154 | 226-25800 | — | — | — | — | — | — | |
| W | 7/16 | 11.1 | — | — | — | — | 116 | 400-26043 | 135 | 101-48450 | 155 | 226-25909 | — | — | — | — | — | — | |
| L | 1/2 | 12.7 | 99 | 400-62249 | 103 | 228-48105 | 117 | 400-26045 | 136 | 101-48559 | 156 | 226-26006 | — | — | — | — | 176 | 400-62254 | |
| M | 5/8 | 15.9 | — | — | — | — | 118 | 400-26047 | 137 | 101-48658 | 157 | 226-26105 | — | — | — | — | — | — | |
| N | 3/4 | 19.1 | 100 | 400-62251 | 104 | 228-48303 | 119 | 400-26049 | 138 | 101-48757 | 158 | 226-26204 | — | — | — | — | 177 | 400-62256 | |
| P | 7/8 | 22.2 | 101 | 400-62252 | 105 | 228-48402 | 120 | 400-26051 | 139 | 101-48856 | 159 | 226-26303 | — | — | — | — | 178 | 400-62257 | |
| Q | 1 | 25.4 | 102 | 400-62253 | 106 | 228-48501 | 121 | 101-48955 | 140 | 101-48955 | 160 | 226-26402 | — | — | — | — | 179 | 400-62258 | |
| R | 1-1/8 | 28.6 | — | — | — | — | 122 | 400-26055 | 141 | 101-49052 | 161 | 226-26501 | — | — | — | — | — | — | |
| S | 1-1/4 | 31.8 | — | — | — | — | 123 | 400-26057 | 142 | 101-49151 | 162 | 226-26600 | — | — | — | — | — | — | |
| T | 1-3/8 | 34.9 | — | — | — | — | 124 | 400-26059 | 143 | 101-49250 | 163 | 226-26709 | — | — | — | — | — | — | |
| U | 1-1/2 | 38.1 | — | — | — | — | 125 | 400-26061 | 144 | 101-49359 | 164 | 226-26808 | — | — | — | — | — | — | |
| Stitch spec. 縫 仕 様 | A | | | | | | | ★ | | ★ | | Spec.common | | | | | | | |
| | F | | | | | | | | | ★ | | ★ | | 仕 様 共 通 | | | | | |
| | S | | | | | | | | | | | ★ | | ★ | | | | | |
| | G | | | | | | | | | | | ★ | | ★ | | | | | |
| 下送り | | | ★ | | ★ | | | | | | | | | | ★ | | ★ | | |

TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528A)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-----------|--------------------------|---------|-------|------|-----|
| 95 | 40025816 | FEED_DOG_TYPE_G_1-1/2 | | | | 1 |
| 96 | 23205107 | FEED DOG 1/8 | | | | 1 |
| 97 | 23205305 | FEED DOG 3/16 | | | | 1 |
| 98 | 23205503 | FEED DOG 1/4 | | | | 1 |
| 99 | 40062249 | FEED_DOG_1/2 | | | | 1 |
| 100 | 40062251 | FEED_DOG_3/4 | | | | 1 |
| 101 | 40062252 | FEED_DOG_7/8 | | | | 1 |
| 102 | 40062253 | FEED_DOG_1 | | | | 1 |
| 103 | 22848105 | FEED DOG, (1/2). | | | | 1 |
| 104 | 22848303 | FEED DOG, (3/4). | | | | 1 |
| 105 | 22848402 | FEED DOG, (7/8). | | | | 1 |
| 106 | 22848501 | FEED DOG, (1). | | | | 1 |
| 107 | 40035875 | ASSY_NEEDLE_CLAMP(3/32) | | | | 1 |
| 108 | 40026027 | ASSY_NEEDLE_CLAMP(1/8) | | | | 1 |
| 109 | 40026029 | ASSY_NEEDLE_CLAMP(5/32) | | | | 1 |
| 110 | 10147858 | NEEDLE CLAMP ASM. 3/16 | | | | 1 |
| 111 | 40026033 | ASSY_NEEDLE_CLAMP(7/32) | | | | 1 |
| 112 | 10148054 | NEEDLE CLAMP ASM. 1/4 | | | | 1 |
| 113 | 40026037 | ASSY_NEEDLE_CLAMP(9/32) | | | | 1 |
| 114 | 10148252 | NEEDLE CLAMP ASM. 5/16 | | | | 1 |
| 115 | 10148351 | NEEDLE CLAMP ASM. 3/8 | | | | 1 |
| 116 | 40026043 | ASSY_NEEDLE_CLAMP(7/16) | | | | 1 |
| 117 | 40026045 | ASSY_NEEDLE_CLAMP(1/2) | | | | 1 |
| 118 | 40026047 | ASSY_NEEDLE_CLAMP(5/8) | | | | 1 |
| 119 | 40026049 | ASSY_NEEDLE_CLAMP(3/4) | | | | 1 |
| 120 | 40026051 | ASSY_NEEDLE_CLAMP(7/8) | | | | 1 |
| 121 | 10148955 | NEEDLE CLAMP ASM. 1 | | | | 1 |
| 122 | 40026055 | ASSY_NEEDLE_CLAMP(1-1/8) | | | | 1 |
| 123 | 40026057 | ASSY_NEEDLE_CLAMP(1-1/4) | | | | 1 |
| 124 | 40026059 | ASSY_NEEDLE_CLAMP(1-3/8) | | | | 1 |
| 125 | 40026061 | ASSY_NEEDLE_CLAMP(1-1/2) | | | | 1 |
| 126 | 10147551 | NEEDLE CLAMP ASM. 3/32 | | | | 1 |
| 127 | 10147650 | NEEDLE CLAMP ASM. 1/8 | | | | 1 |
| 128 | 10147759 | NEEDLE CLAMP ASM. 5/32 | | | | 1 |
| 129 | 10147858 | NEEDLE CLAMP ASM. 3/16 | | | | 1 |
| 130 | 10147957 | NEEDLE CLAMP ASM. 7/32 | | | | 1 |
| 131 | 10148054 | NEEDLE CLAMP ASM. 1/4 | | | | 1 |
| 132 | 10148153 | NEEDLE CLAMP ASM. 9/32 | | | | 1 |
| 133 | 10148252 | NEEDLE CLAMP ASM. 5/16 | | | | 1 |
| 134 | 10148351 | NEEDLE CLAMP ASM. 3/8 | | | | 1 |
| 135 | 10148450 | NEEDLE CLAMP ASM. 7/16 | | | | 1 |
| 136 | 10148559 | NEEDLE CLAMP ASM. 1/2 | | | | 1 |
| 137 | 10148658 | NEEDLE CLAMP ASM. 5/8 | | | | 1 |
| 138 | 10148757 | NEEDLE CLAMP ASM. 3/4 | | | | 1 |
| 139 | 10148856 | NEEDLE CLAMP ASM. 7/8 | | | | 1 |
| 140 | 10148955 | NEEDLE CLAMP ASM. 1 | | | | 1 |
| 141 | 10149052 | NEEDLE CLAMP ASM. 1-1/8 | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528A)






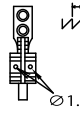
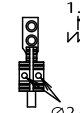
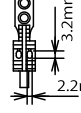
| Needle gauge size 針 幅 | | Feed Dog 送り 歯 | | | | | | | | | | | | | | | |
|--------------------------|-------------------|------------------|-----|-----------|-----|-----------|-----|-----------|-----|-----------|-----|-----------|-----|---------------|-----|-----------|--|
| Code コード | Needle gauge size | | 1.2 | | 1.4 | | 1.4 | | 1.9 | | 1.7 | | 2.2 | | 1.7 | | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| A | 3/32 | 2.4 | 1 | 400-33714 | — | — | — | — | — | — | — | — | — | — | — | — | |
| B | 1/8 | 3.2 | 2 | 400-33715 | 15 | 400-35883 | 21 | 400-33563 | — | — | 44 | 400-33563 | 62 | B1613-512-B0H | — | — | |
| C | 5/32 | 4.0 | 3 | 400-33716 | — | — | — | — | 27 | 226-30206 | 45 | 400-25784 | 63 | B1613-512-C0H | — | — | |
| D | 3/16 | 4.8 | 4 | 400-33718 | 16 | 400-35884 | 22 | 400-33564 | 28 | 226-30404 | 46 | 400-25785 | 64 | B1613-512-D0H | 80 | 400-25801 | |
| E | 7/32 | 5.6 | — | — | 17 | 400-35885 | 23 | 400-33565 | 29 | 226-30503 | 47 | 400-25786 | 65 | B1613-512-E0H | 81 | 400-25802 | |
| F | 1/4 | 6.4 | 5 | 400-33720 | 18 | 400-35886 | 24 | 400-33566 | 30 | 226-30602 | 48 | 400-25787 | 66 | B1613-512-F0H | 82 | 400-25803 | |
| G | 9/32 | 7.1 | 6 | 400-33722 | 19 | 400-35887 | 25 | 400-33567 | 31 | 226-30800 | 49 | 400-25788 | 67 | B1613-512-G0H | 83 | 400-25804 | |
| H | 5/16 | 7.9 | 7 | 400-33723 | 20 | 400-35888 | 26 | 400-33568 | 32 | 226-30909 | 50 | 400-25789 | 68 | B1613-512-H0H | 84 | 400-25805 | |
| K | 3/8 | 9.5 | 8 | 400-33724 | — | — | — | — | 33 | 226-31006 | 51 | 400-25790 | 69 | B1613-512-K0H | 85 | 400-25806 | |
| W | 7/16 | 11.1 | — | — | — | — | — | — | 34 | 226-31105 | 52 | 400-25791 | 70 | 400-75311 | 86 | 400-25807 | |
| L | 1/2 | 12.7 | 9 | 400-33727 | — | — | — | — | 35 | 226-31303 | 53 | 400-25792 | 71 | B1613-512-L0H | 87 | 400-25808 | |
| M | 5/8 | 15.9 | — | — | — | — | — | — | 36 | 226-31402 | 54 | 400-25793 | 72 | B1613-512-M0H | 88 | 400-25809 | |
| N | 3/4 | 19.1 | 10 | 400-33729 | — | — | — | — | 37 | 226-31501 | 55 | 400-25794 | 73 | B1613-512-N0H | 89 | 400-25810 | |
| P | 7/8 | 22.2 | 11 | 400-33731 | — | — | — | — | 38 | 226-31709 | 56 | 400-25795 | 74 | B1613-512-P0H | 90 | 400-25811 | |
| Q | 1 | 25.4 | 12 | 400-33732 | — | — | — | — | 39 | 226-31808 | 57 | 400-25796 | 75 | B1613-512-Q0H | 91 | 400-25812 | |
| R | 1-1/8 | 28.6 | 13 | 400-33733 | — | — | — | — | 40 | 226-31907 | 58 | 400-25797 | 76 | B1613-512-R0H | 92 | 400-25813 | |
| S | 1-1/4 | 31.8 | 14 | 400-33734 | — | — | — | — | 41 | 226-32004 | 59 | 400-25798 | 77 | B1613-512-S0H | 93 | 400-25814 | |
| T | 1-3/8 | 34.9 | — | — | — | — | — | — | 42 | 226-32103 | 60 | 400-25799 | 78 | B1613-512-T0H | 94 | 400-25815 | |
| U | 1-1/2 | 38.1 | — | — | — | — | — | — | 43 | 226-32202 | 61 | 400-25800 | 79 | B1613-512-U0H | 95 | 400-25816 | |
| Stitch spec. 縫 仕 様 | A | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | |
| | F | | | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | |
| | S | | | | | | | | | ★ | | ★ | | | | | |
| | G | | | | | | | | | | | | | ★ | | ★ | |

| Needle gauge size 針 幅 | Feed Dog (Lower feed) 送り 歯 (下送り) | | | | Needle clamp asm. 針 留 組 | | | | Throat plate 針 板 | | Throat plate (with Taping) 針 板 (テープ 付) | | Throat plate (Lower feed) 針 板 (下送り) | | | | | | |
|--------------------------|-------------------------------------|------|-----|-----------|----------------------------|-----------|-----|-----------|---------------------|-----------|---|-------------|--|-----------|-----|-----------|-----|-----------|--|
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| A | 3/32 | 2.4 | — | — | — | — | 107 | 400-35875 | 126 | 101-47551 | 145 | 226-25008 | — | — | — | — | — | — | |
| B | 1/8 | 3.2 | 96 | 232-05107 | — | — | 108 | 400-26027 | 127 | 101-47650 | 146 | 226-25107 | 166 | 226-28002 | 173 | 228-45200 | — | — | |
| C | 5/32 | 4.0 | — | — | — | — | 109 | 400-26029 | 128 | 101-47759 | 147 | 226-25206 | 167 | 226-28101 | — | — | — | — | |
| D | 3/16 | 4.8 | 97 | 232-05305 | — | — | 110 | 101-47858 | 129 | 101-47858 | 148 | 226-25305 | 168 | 226-28200 | 174 | 228-45408 | — | — | |
| E | 7/32 | 5.6 | — | — | — | — | 111 | 400-26033 | 130 | 101-48054 | 149 | 226-25404 | 169 | 226-28309 | — | — | — | — | |
| F | 1/4 | 6.4 | 98 | 232-05503 | — | — | 112 | 101-48054 | 131 | 101-48054 | 151 | 226-25503 | 170 | 226-28408 | 175 | 228-45606 | — | — | |
| G | 9/32 | 7.1 | — | — | — | — | 113 | 400-26037 | 132 | 101-48153 | 152 | 226-25602 | 171 | 226-28507 | — | — | — | — | |
| H | 5/16 | 7.9 | — | — | — | — | 114 | 101-48252 | 133 | 101-48252 | 153 | 226-25701 | 172 | 226-28606 | — | — | — | — | |
| K | 3/8 | 9.5 | — | — | — | — | 115 | 101-48351 | 134 | 101-48351 | 154 | 226-25800 | — | — | — | — | — | — | |
| W | 7/16 | 11.1 | — | — | — | — | 116 | 400-26043 | 135 | 101-48450 | 155 | 226-25909 | — | — | — | — | — | — | |
| L | 1/2 | 12.7 | 99 | 400-62249 | 103 | 228-48105 | 117 | 400-26045 | 136 | 101-48559 | 156 | 226-26006 | — | — | — | — | 176 | 400-62254 | |
| M | 5/8 | 15.9 | — | — | — | — | 118 | 400-26047 | 137 | 101-48658 | 157 | 226-26105 | — | — | — | — | — | — | |
| N | 3/4 | 19.1 | 100 | 400-62251 | 104 | 228-48303 | 119 | 400-26049 | 138 | 101-48757 | 158 | 226-26204 | — | — | — | — | 177 | 400-62256 | |
| P | 7/8 | 22.2 | 101 | 400-62252 | 105 | 228-48402 | 120 | 400-26051 | 139 | 101-48856 | 159 | 226-26303 | — | — | — | — | 178 | 400-62257 | |
| Q | 1 | 25.4 | 102 | 400-62253 | 106 | 228-48501 | 121 | 101-48955 | 140 | 101-48955 | 160 | 226-26402 | — | — | — | — | 179 | 400-62258 | |
| R | 1-1/8 | 28.6 | — | — | — | — | 122 | 400-26055 | 141 | 101-49052 | 161 | 226-26501 | — | — | — | — | — | — | |
| S | 1-1/4 | 31.8 | — | — | — | — | 123 | 400-26057 | 142 | 101-49151 | 162 | 226-26600 | — | — | — | — | — | — | |
| T | 1-3/8 | 34.9 | — | — | — | — | 124 | 400-26059 | 143 | 101-49250 | 163 | 226-26709 | — | — | — | — | — | — | |
| U | 1-1/2 | 38.1 | — | — | — | — | 125 | 400-26061 | 144 | 101-49359 | 164 | 226-26808 | — | — | — | — | — | — | |
| Stitch spec. 縫 仕 様 | A | | | | | | | ★ | | ★ | | Spec.common | | | | | | | |
| | F | | | | | | | | | ★ | | ★ | | 仕 様 共 通 | | | | | |
| | S | | | | | | | | | | | ★ | | ★ | | | | | |
| | G | | | | | | | | | | | ★ | | ★ | | | | | |
| 下送り | | | ★ | | ★ | | | | | | | | | | ★ | | ★ | | |

TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528A)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-----------|------------------------------|---------|-------|------|-----|
| 142 | 10149151 | NEEDLE CLAMP ASM. 1-1/4 | | | | 1 |
| 143 | 10149250 | NEEDLE CLAMP ASM. 1-3/8 | | | | 1 |
| 144 | 10149359 | NEEDLE CLAMP ASM. 1-1/2 | | | | 1 |
| 145 | 22625008 | THROAT PLATE 3/32" (2.4MM) | | | | 1 |
| 146 | 22625107 | THROAT PLATE 1/8" (3.2MM) | | | | 1 |
| 147 | 22625206 | THROAT PLATE 5/32" (4MM) | | | | 1 |
| 148 | 22625305 | THROAT PLATE 3/16" (4.8MM) | | | | 1 |
| 149 | 40095288 | THROAT PLATE 3/16(4.8MM) | TYPE G | | | 1 |
| 150 | 22625404 | THROAT PLATE 7/32" (5.6MM) | | | | 1 |
| 151 | 22625503 | THROAT PLATE 1/4 | | | | 1 |
| 152 | 40094772 | THROAT_PLATE 1/4 | TYPE G | | | 1 |
| 153 | 22625602 | THROAT PLATE 9/32" (7.1MM) | | | | 1 |
| 154 | 22625701 | THROAT PLATE 5/16" (7.9MM) | | | | 1 |
| 155 | 22625800 | THROAT PLATE 3/8" (9.5MM) | | | | 1 |
| 156 | 22625909 | THROT PLATE 7/16 (11.1M) | | | | 1 |
| 157 | 22626006 | THROAT PLATE 1/2" (12.7MM) | | | | 1 |
| 158 | 22626105 | THROAT PLATE 5/8" (15.9MM) | | | | 1 |
| 159 | 22626204 | THROAT PLATE 3/4" (19.1MM) | | | | 1 |
| 160 | 22626303 | THROAT PLATE 7/8" (22.2MM) | | | | 1 |
| 161 | 22626402 | THROAT PLATE 1" (25.4MM) | | | | 1 |
| 162 | 22626501 | THROAT PLATE 1.1/8" (28.6MM) | | | | 1 |
| 163 | 22626600 | THROAT PLATE 1.1/4" (31.8MM) | | | | 1 |
| 164 | 22626709 | THROAT PLATE 1.3/8" (34.9MM) | | | | 1 |
| 165 | 22626808 | THROAT PLATE 1.1/2" (38.1MM) | | | | 1 |
| 166 | 22628002 | THROAT PLATE 1/8 | | | | 1 |
| 167 | 22628101 | THROAT PLATE 5/32 | | | | 1 |
| 168 | 22628200 | THROAT PLATE 3/16 | | | | 1 |
| 169 | 22628309 | THROAT PLATE, 7/32 | | | | 1 |
| 170 | 22628408 | THROAT PLATE 1/4 | | | | 1 |
| 171 | 22628507 | THROAT PLATE 9/32 | | | | 1 |
| 172 | 22628606 | TAPING THROT PLATE 5/16 | | | | 1 |
| 173 | 22845200 | THROAT PLATE, (1/8). | | | | 1 |
| 174 | 22845408 | THROAT PLATE, 3/16. | | | | 1 |
| 175 | 22845606 | THROAT PLATE, (1/4). | | | | 1 |
| 176 | 40062254 | THROAT_PLATE_1/2 | | | | 1 |
| 177 | 40062256 | THROAT_PLATE_3/4 | | | | 1 |
| 178 | 40062257 | THROAT_PLATE_7/8 | | | | 1 |
| 179 | 40062258 | THROAT_PLATE_1 | | * | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528A-7)

| Needle gauge size 針 幅 | | Throat plate 針 板 | | Needle clamp asm. 針 留 組 | | | | Feed dog 送 り 歯 | | | | | | | | |
|--------------------------|---|---------------------|---|----------------------------|--|-----------|--|-------------------|--|-----------|---|-----------|--|-----------|--|-----------|
| Code コード |  | |  | |  Wire Type ワイヤタイプ | |  Hole Type 穴タイプ | |  1.7 Ø1.9 | |  1.7 Ø1.7 | |  1.7 Ø2.4 | |  3.2mm 1.7 2.2mm | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| A | 3/32 | 2.4 | | — | 19 | 400-35875 | 36 | 101-47551 | | — | | — | | — | | — |
| B | 1/8 | 3.2 | 1 | 400-35881 | 20 | 400-26027 | 37 | 101-47650 | 55 | 400-61270 | 70 | 400-35890 | | — | 100 | 400-53705 |
| C | 5/32 | 4.0 | 2 | 400-25485 | 21 | 400-26029 | 38 | 101-47759 | 56 | 400-61271 | 71 | 400-25817 | 86 | 400-71911 | | — |
| D | 3/16 | 4.8 | 3 | 400-25490 | 22 | 101-47858 | 39 | 101-47858 | 57 | 400-61272 | 72 | 400-25818 | 87 | 400-35891 | 101 | 400-25831 |
| E | 7/32 | 5.6 | 4 | 400-25492 | 23 | 400-26033 | 40 | 101-47957 | 58 | 400-61273 | 73 | 400-25819 | 88 | 400-50009 | 102 | 400-25832 |
| F | 1/4 | 6.4 | 5 | 400-25494 | 24 | 101-48054 | 41 | 101-48054 | 59 | 400-61274 | 74 | 400-26715 | 89 | 400-35892 | 103 | 400-25833 |
| G | 9/32 | 7.1 | 6 | 400-25496 | 25 | 400-26037 | 42 | 101-48153 | 60 | 400-61275 | 75 | 400-25820 | 90 | 400-50010 | 104 | 400-25834 |
| H | 5/16 | 7.9 | 7 | 400-25498 | 26 | — | 43 | 101-48252 | 61 | 400-61276 | 76 | 400-25821 | 91 | 400-50011 | 105 | 400-25835 |
| K | 3/8 | 9.5 | 8 | 400-25499 | 27 | 101-48351 | 44 | 101-48351 | 62 | 400-61277 | 77 | 400-25822 | 82 | 400-35893 | 106 | 400-25836 |
| W | 7/16 | 11.1 | 9 | 400-25495 | 28 | 400-26043 | 45 | 101-48450 | | — | 78 | 400-25823 | | — | 107 | 400-25837 |
| L | 1/2 | 12.7 | 10 | 400-25496 | 29 | 400-26045 | 46 | 101-48559 | 63 | 400-61278 | 79 | 400-25824 | 93 | 400-35894 | 108 | 400-25838 |
| M | 5/8 | 15.9 | 11 | 400-25499 | 30 | 400-26047 | 47 | 101-48658 | 64 | 400-61279 | 80 | 400-25825 | 94 | 400-71912 | 109 | 400-25839 |
| N | 3/4 | 19.1 | 12 | 400-25500 | 31 | 400-26049 | 48 | 101-48757 | 65 | 400-61280 | 81 | 400-25826 | 95 | 400-35895 | 110 | 400-25840 |
| P | 7/8 | 22.2 | 13 | 400-25502 | 32 | 400-26051 | 49 | 101-48856 | 66 | 400-61281 | 82 | 400-25827 | 96 | 400-71913 | 111 | 400-25841 |
| Q | 1 | 25.4 | 14 | 400-25503 | 33 | — | 50 | 101-48955 | 67 | 400-61282 | 83 | 400-25828 | 97 | 400-71914 | 112 | 400-25842 |
| R | 1-1/8 | 28.6 | 15 | 400-25504 | 34 | 400-26055 | 51 | 101-49052 | 68 | 400-61283 | 84 | 400-25829 | 98 | 400-71915 | 113 | 400-25843 |
| S | 1-1/4 | 31.8 | 16 | 400-25505 | 35 | 400-26057 | 52 | 101-49151 | 69 | 400-61284 | 85 | 400-25830 | 99 | 400-71916 | 114 | 400-25844 |
| T | 1-3/8 | 34.9 | | — | 34 | 400-26059 | 53 | 101-49250 | | — | | — | | — | | — |
| U | 1-1/2 | 38.1 | | — | 35 | 400-26061 | 54 | 101-49359 | | — | | — | | — | | — |
| Stitch spec. 縫仕様 | A | | | | | | ★ | | | | | | | | | |
| | F | | | | | | ★ | | | | | | | | | |
| | S | | | | ★ | | | ★ | | ★ | | ★ | | | | |
| | G | | | | ※のみ★ | | | ★ | | | | | | ★ | | ★ |


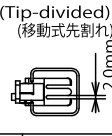
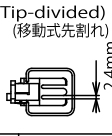










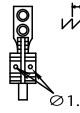
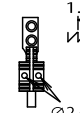
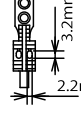
| Needle gauge size 針 幅 | | Presser foot asm. 押 さ え(組) | | | | Swivel guide Presser asm. スィブルガイド 押さえ(組) | | Sliding plate asm. (Left) 滑り板(左組) | | Sliding plate asm. (Right) 滑り板(右組) | | Sliding plate asm. (Left) 滑り板(左組) | | Sliding plate asm. (Front) 滑り板(前組) | | |
|--------------------------|---|-------------------------------|---|-----------|---|--|---|--------------------------------------|---|---------------------------------------|--|--------------------------------------|---|---------------------------------------|---|----------|
| Code コード |  | |  (Tip-divided) (移動式先割れ) 2.0mm | |  (Tip-divided) (移動式先割れ) 2.4mm | |  | |  | |  | |  Option オプション | |  | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| B | 1/8 | 3.2 | 115 | 400-35896 | | — | | — | | — | | — | | — | | — |
| C | 3/32 | 4.0 | 116 | 400-35897 | 131 | 400-71909 | | — | | — | | — | | — | | — |
| D | 3/16 | 4.8 | 117 | 226-40353 | 132 | 228-16557 | 146 | 400-95293 | | — | | — | | — | | — |
| E | 7/32 | 5.6 | 118 | 226-40452 | 133 | 228-16656 | | — | | — | | — | | — | | — |
| F | 1/4 | 6.4 | 119 | 226-40551 | 134 | 228-16755 | 147 | 400-94776 | 148 | 400-25247 | 152 | 400-25235 | 156 | 400-51633 | | — |
| G | 9/32 | 7.1 | 120 | 226-40759 | 135 | 228-16854 | | — | | — | | — | | — | | — |
| H | 5/16 | 7.9 | 121 | 226-40858 | 136 | 228-16953 | | — | | — | | — | | — | | — |
| K | 3/8 | 9.5 | 122 | 226-40957 | 137 | 228-17050 | | — | | — | | — | | — | | — |
| W | 7/16 | 11.1 | 123 | 226-41054 | 138 | 400-33941 | | — | | — | | — | | — | | — |
| L | 1/2 | 12.7 | 124 | 226-41252 | 139 | 228-17159 | | — | | — | | — | | — | | — |
| M | 5/8 | 15.9 | 125 | 226-41351 | 140 | 400-33945 | | — | 149 | 400-25248 | 153 | 400-25236 | 157 | 400-45729 | | — |
| N | 3/4 | 19.1 | 126 | 226-41450 | 141 | 400-33947 | | — | | — | | — | | — | | — |
| P | 7/8 | 22.2 | 127 | 226-41658 | 142 | 400-33949 | | — | | — | | — | | — | | — |
| Q | 1 | 25.4 | 128 | 226-41757 | 143 | 400-33951 | | — | 150 | 400-25249 | 154 | 400-25239 | 158 | 400-45730 | | — |
| R | 1-1/8 | 28.6 | 129 | 226-41856 | 144 | 400-33953 | | — | | — | | — | | — | | — |
| S | 1-1/4 | 31.8 | 130 | 226-41955 | 145 | 400-33955 | | — | 151 | 400-25250 | 155 | 400-25240 | 159 | 400-45731 | | — |
| Stitch spec. 縫仕様 | S | | | ★ | | | | ★ | Spec.common | 仕様 共通 | Spec.common | 仕様 共通 | Spec.common | 仕様 共通 | Spec.common | 仕様 共通 |
| | G | | | | | ★ | | ★ | | | | | | | | |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528A-7)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-----------|--------------------------|---------|-------|------|-----|
| 1 | 40035881 | THROAT_PLATE_TRIM_1/8 | | | | 1 |
| 2 | 40025485 | THROAT_PLATE_TRIM 5/32 | | | | 1 |
| 3 | 40025490 | THROAT_PLATE_TRIM-3/16 | | | | 1 |
| 4 | 40095289 | THROAT_PLATE_TRIM 3/16 | TYPE G | | | 1 |
| 5 | 40025491 | THROAT_PLATE_TRIM-7/32 | | | | 1 |
| 6 | 40025492 | THROAT_PLATE_TRIM-1/4 | | | | 1 |
| 7 | 40094773 | THROAT_PLATE_TRIM 1/4 | TYPE G | | | 1 |
| 8 | 40025493 | THROAT_PLATE_TRIM-9/32 | | | | 1 |
| 9 | 40025494 | THROAT_PLATE_TRIM-5/16 | | | | 1 |
| 10 | 40025495 | THROAT_PLATE_TRIM-3/8 | | | | 1 |
| 11 | 40025496 | THROAT_PLATE_TRIM-7/16 | | | | 1 |
| 12 | 40025498 | THROAT_PLATE_TRIM-1/2 | | | | 1 |
| 13 | 40025499 | THROAT_PLATE_TRIM-5/8 | | | | 1 |
| 14 | 40025500 | THROAT_PLATE_TRIM-3/4 | | | | 1 |
| 15 | 40025502 | THROAT_PLATE_TRIM-7/8 | | | | 1 |
| 16 | 40025503 | THROAT_PLATE_TRIM-1 | | | | 1 |
| 17 | 40025504 | THROAT_PLATE_TRIM-1-1/8 | | | | 1 |
| 18 | 40025505 | THROAT_PLATE_TRIM-1-1/4 | | | | 1 |
| 19 | 40035875 | ASSY_NEEDLE_CLAMP(3/32) | | | | 1 |
| 20 | 40026027 | ASSY_NEEDLE_CLAMP(1/8) | | | | 1 |
| 21 | 40026029 | ASSY_NEEDLE_CLAMP(5/32) | | | | 1 |
| 22 | 10147858 | NEEDLE CLAMP ASM. 3/16 | | | | 1 |
| 23 | 40026033 | ASSY_NEEDLE_CLAMP(7/32) | | | | 1 |
| 24 | 10148054 | NEEDLE CLAMP ASM. 1/4 | | | | 1 |
| 25 | 40026037 | ASSY_NEEDLE_CLAMP(9/32) | | | | 1 |
| 26 | 10148351 | NEEDLE CLAMP ASM. 3/8 | | | | 1 |
| 27 | 40026043 | ASSY_NEEDLE_CLAMP(7/16) | | | | 1 |
| 28 | 40026045 | ASSY_NEEDLE_CLAMP(1/2) | | | | 1 |
| 29 | 40026047 | ASSY_NEEDLE_CLAMP(5/8) | | | | 1 |
| 30 | 40026049 | ASSY_NEEDLE_CLAMP(3/4) | | | | 1 |
| 31 | 40026051 | ASSY_NEEDLE_CLAMP(7/8) | | | | 1 |
| 32 | 40026055 | ASSY_NEEDLE_CLAMP(1-1/8) | | | | 1 |
| 33 | 40026057 | ASSY_NEEDLE_CLAMP(1-1/4) | | | | 1 |
| 34 | 40026059 | ASSY_NEEDLE_CLAMP(1-3/8) | | | | 1 |
| 35 | 40026061 | ASSY_NEEDLE_CLAMP(1-1/2) | | | | 1 |
| 36 | 10147551 | NEEDLE CLAMP ASM. 3/32 | | | | 1 |
| 37 | 10147650 | NEEDLE CLAMP ASM. 1/8 | | | | 1 |
| 38 | 10147759 | NEEDLE CLAMP ASM. 5/32 | | | | 1 |
| 39 | 10147858 | NEEDLE CLAMP ASM. 3/16 | | | | 1 |
| 40 | 10147957 | NEEDLE CLAMP ASM. 7/32 | | | | 1 |
| 41 | 10148054 | NEEDLE CLAMP ASM. 1/4 | | | | 1 |
| 42 | 10148153 | NEEDLE CLAMP ASM. 9/32 | | | | 1 |
| 43 | 10148252 | NEEDLE CLAMP ASM. 5/16 | | | | 1 |
| 44 | 10148351 | NEEDLE CLAMP ASM. 3/8 | | | | 1 |
| 45 | 10148450 | NEEDLE CLAMP ASM. 7/16 | | | | 1 |
| 46 | 10148559 | NEEDLE CLAMP ASM. 1/2 | | | | 1 |
| 47 | 10148658 | NEEDLE CLAMP ASM. 5/8 | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528A-7)

| Needle gauge size 針 幅 | | Throat plate 針 板 | | Needle clamp asm. 針 留 組 | | | | Feed dog 送 り 歯 | | | | | | | | |
|--------------------------|---|---------------------|---|----------------------------|--|-----------|--|-------------------|---|-----------|--|-----------|---|-----------|--|-----------|
| Code コード |  | |  | |  Wire Type ワイヤタイプ | |  Hole Type 穴タイプ | |  1.7 1.9 | |  1.7 1.7 | |  1.7 2.4 | |  3.2mm 1.7 2.2mm | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| A | 3/32 | 2.4 | — | — | 19 | 400-35875 | 36 | 101-47551 | — | — | — | — | — | — | — | — |
| B | 1/8 | 3.2 | 1 | 400-35881 | 20 | 400-26027 | 37 | 101-47650 | 55 | 400-61270 | 70 | 400-35890 | — | — | 100 | 400-53705 |
| C | 5/32 | 4.0 | 2 | 400-25485 | 21 | 400-26029 | 38 | 101-47759 | 56 | 400-61271 | 71 | 400-25817 | 86 | 400-71911 | — | — |
| D | 3/16 | 4.8 | 3 | 400-25490 | 22 | 101-47858 | 39 | 101-47858 | 57 | 400-61272 | 72 | 400-25818 | 87 | 400-35891 | 101 | 400-25831 |
| E | 7/32 | 5.6 | 4 | 400-25491 | 23 | 400-26033 | 40 | 101-47957 | 58 | 400-61273 | 73 | 400-25819 | 88 | 400-50009 | 102 | 400-25832 |
| F | 1/4 | 6.4 | 5 | 400-25492 | 24 | 101-48054 | 41 | 101-48054 | 59 | 400-61274 | 74 | 400-26715 | 89 | 400-35892 | 103 | 400-25833 |
| G | 9/32 | 7.1 | 6 | 400-25493 | 25 | 400-26037 | 42 | 101-48153 | 60 | 400-61275 | 75 | 400-25820 | 90 | 400-50010 | 104 | 400-25834 |
| H | 5/16 | 7.9 | 7 | 400-25494 | — | — | 43 | 101-48252 | 61 | 400-61276 | 76 | 400-25821 | 91 | 400-50011 | 105 | 400-25835 |
| K | 3/8 | 9.5 | 8 | 400-25495 | 26 | 101-48351 | 44 | 101-48351 | 62 | 400-61277 | 77 | 400-25822 | 82 | 400-35893 | 106 | 400-25836 |
| W | 7/16 | 11.1 | 9 | 400-25496 | 27 | 400-26043 | 45 | 101-48450 | — | — | 78 | 400-25823 | — | — | 107 | 400-25837 |
| L | 1/2 | 12.7 | 10 | 400-25498 | 28 | 400-26045 | 46 | 101-48559 | 63 | 400-61278 | 79 | 400-25824 | 93 | 400-35894 | 108 | 400-25838 |
| M | 5/8 | 15.9 | 11 | 400-25499 | 29 | 400-26047 | 47 | 101-48658 | 64 | 400-61279 | 80 | 400-25825 | 94 | 400-71912 | 109 | 400-25839 |
| N | 3/4 | 19.1 | 12 | 400-25500 | 30 | 400-26049 | 48 | 101-48757 | 65 | 400-61280 | 81 | 400-25826 | 95 | 400-35895 | 110 | 400-25840 |
| P | 7/8 | 22.2 | 13 | 400-25502 | 31 | 400-26051 | 49 | 101-48856 | 66 | 400-61281 | 82 | 400-25827 | 96 | 400-71913 | 111 | 400-25841 |
| Q | 1 | 25.4 | 14 | 400-25503 | — | — | 50 | 101-48955 | 67 | 400-61282 | 83 | 400-25828 | 97 | 400-71914 | 112 | 400-25842 |
| R | 1-1/8 | 28.6 | 15 | 400-25504 | 32 | 400-26055 | 51 | 101-49052 | 68 | 400-61283 | 84 | 400-25829 | 98 | 400-71915 | 113 | 400-25843 |
| S | 1-1/4 | 31.8 | 16 | 400-25505 | 33 | 400-26057 | 52 | 101-49151 | 69 | 400-61284 | 85 | 400-25830 | 99 | 400-71916 | 114 | 400-25844 |
| T | 1-3/8 | 34.9 | — | — | 34 | 400-26059 | 53 | 101-49250 | — | — | — | — | — | — | — | — |
| U | 1-1/2 | 38.1 | — | — | 35 | 400-26061 | 54 | 101-49359 | — | — | — | — | — | — | — | — |
| Stitch spec. 縫仕様 | A | — | — | — | — | ★ | — | — | — | — | — | — | — | — | — | — |
| | F | — | — | — | — | ★ | — | — | — | — | — | — | — | — | — | — |
| | S | — | — | ★ | — | — | ★ | — | ★ | — | ★ | — | — | — | — | — |
| | G | — | — | ※のみ | ★ | — | ★ | — | — | — | — | ★ | — | — | ★ | — |

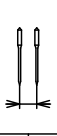
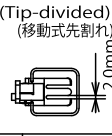
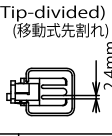










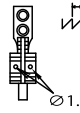
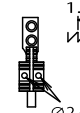
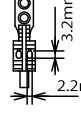
| Needle gauge size 針 幅 | | Presser foot asm. 押 さ え(組) | | | | Swivel guide Presser asm. スィブルガイド 押さえ(組) | | Sliding plate asm. (Left) 滑り板(左組) | | Sliding plate asm. (Right) 滑り板(右組) | | Sliding plate asm. (Left) 滑り板(左組) | | Sliding plate asm. (Front) 滑り板(前組) | | |
|--------------------------|---|-------------------------------|---|-----------|---|--|---|--------------------------------------|---|---------------------------------------|--|--------------------------------------|---|---------------------------------------|---|----------|
| Code コード |  | |  (Tip-divided) (移動式先割れ) 2.0mm | |  (Tip-divided) (移動式先割れ) 2.4mm | |  | |  | |  | |  Option オプション | |  | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| B | 1/8 | 3.2 | 115 | 400-35896 | — | — | — | — | — | — | — | — | — | — | — | |
| C | 3/32 | 4.0 | 116 | 400-35897 | 131 | 400-71909 | — | — | — | — | — | — | — | — | — | |
| D | 3/16 | 4.8 | 117 | 226-40353 | 132 | 228-16557 | 146 | 400-95293 | — | — | — | — | — | — | — | |
| E | 7/32 | 5.6 | 118 | 226-40452 | 133 | 228-16656 | — | — | — | — | — | — | — | — | — | |
| F | 1/4 | 6.4 | 119 | 226-40551 | 134 | 228-16755 | 147 | 400-94776 | 148 | 400-25247 | 152 | 400-25235 | 156 | 400-51633 | — | |
| G | 9/32 | 7.1 | 120 | 226-40759 | 135 | 228-16854 | — | — | — | — | — | — | — | — | — | |
| H | 5/16 | 7.9 | 121 | 226-40858 | 136 | 228-16953 | — | — | — | — | — | — | — | — | — | |
| K | 3/8 | 9.5 | 122 | 226-40957 | 137 | 228-17050 | — | — | — | — | — | — | — | — | — | |
| W | 7/16 | 11.1 | 123 | 226-41054 | 138 | 400-33941 | — | — | — | — | — | — | — | 160 | 400-42880 | |
| L | 1/2 | 12.7 | 124 | 226-41252 | 139 | 228-17159 | — | — | — | — | — | — | — | — | — | |
| M | 5/8 | 15.9 | 125 | 226-41351 | 140 | 400-33945 | — | — | 149 | 400-25248 | 153 | 400-25236 | 157 | 400-45729 | — | |
| N | 3/4 | 19.1 | 126 | 226-41450 | 141 | 400-33947 | — | — | — | — | — | — | — | — | — | |
| P | 7/8 | 22.2 | 127 | 226-41658 | 142 | 400-33949 | — | — | — | — | — | — | — | — | — | |
| Q | 1 | 25.4 | 128 | 226-41757 | 143 | 400-33951 | — | — | 150 | 400-25249 | 154 | 400-25239 | 158 | 400-45730 | — | |
| R | 1-1/8 | 28.6 | 129 | 226-41856 | 144 | 400-33953 | — | — | — | — | — | — | — | — | — | |
| S | 1-1/4 | 31.8 | 130 | 226-41955 | 145 | 400-33955 | — | — | 151 | 400-25250 | 155 | 400-25240 | 159 | 400-45731 | — | |
| Stitch spec. 縫仕様 | S | — | — | ★ | — | — | — | — | Spec.common | 仕様 共通 | Spec.common | 仕様 共通 | Spec.common | 仕様 共通 | Spec.common | 仕様 共通 |
| | G | — | — | — | ★ | — | ★ | — | — | — | — | — | — | — | — | |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528A-7)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-----------|-------------------------|---------|-------|------|-----|
| 48 | 10148757 | NEEDLE CLAMP ASM. 3/4 | | | | 1 |
| 49 | 10148856 | NEEDLE CLAMP ASM. 7/8 | | | | 1 |
| 50 | 10148955 | NEEDLE CLAMP ASM. 1 | | | | 1 |
| 51 | 10149052 | NEEDLE CLAMP ASM. 1-1/8 | | | | 1 |
| 52 | 10149151 | NEEDLE CLAMP ASM. 1-1/4 | | | | 1 |
| 53 | 10149250 | NEEDLE CLAMP ASM. 1-3/8 | | | | 1 |
| 54 | 10149359 | NEEDLE CLAMP ASM. 1-1/2 | | | | 1 |
| 55 | 40061270 | FEED_DOG_TYPE-S 1/8 | | | | 1 |
| 56 | 40061271 | FEED_DOG_TYPE-S 5/32 | | | | 1 |
| 57 | 40061272 | FEED_DOG_TYPE-S 3/16 | | | | 1 |
| 58 | 40061273 | FEED_DOG_TYPE-S 7/32 | | | | 1 |
| 59 | 40061274 | FEED_DOG_TYPE-S 1/4 | | | | 1 |
| 60 | 40061275 | FEED_DOG_TYPE-S 9/32 | | | | 1 |
| 61 | 40061276 | FEED_DOG_TYPE-S 5/16 | | | | 1 |
| 62 | 40061277 | FEED_DOG_TYPE-S 3/8 | | | | 1 |
| 63 | 40061278 | FEED_DOG_TYPE-S 1/2 | | | | 1 |
| 64 | 40061279 | FEED_DOG_TYPE-S 5/8 | | | | 1 |
| 65 | 40061280 | FEED_DOG_TYPE-S 3/4 | | | | 1 |
| 66 | 40061281 | FEED_DOG_TYPE-S 7/8 | | | | 1 |
| 67 | 40061282 | FEED_DOG_TYPE-S 1 | | | | 1 |
| 68 | 40061283 | FEED_DOG_TYPE-S 1 1/8 | | | | 1 |
| 69 | 40061284 | FEED_DOG_TYPE-S 1 1/4 | | | | 1 |
| 70 | 40035890 | FEED_DOG_TYPE-S 1/8 | | | | 1 |
| 71 | 40025817 | FEED_DOG_TYPE-S 5/32 | | | | 1 |
| 72 | 40025818 | FEED_DOG_TYPE-S 3/16 | | | | 1 |
| 73 | 40025819 | FEED_DOG_TYPE-S 7/32 | | | | 1 |
| 74 | 40026715 | FEED_DOG_TYPE-S 1/4 | | | | 1 |
| 75 | 40025820 | FEED_DOG_TYPE-S 9/32 | | | | 1 |
| 76 | 40025821 | FEED_DOG_TYPE-S 5/16 | | | | 1 |
| 77 | 40025822 | FEED_DOG_TYPE-S 3/8 | | | | 1 |
| 78 | 40025823 | FEED_DOG_TYPE-S 7/16 | | | | 1 |
| 79 | 40025824 | FEED_DOG_TYPE-S 1/2 | | | | 1 |
| 80 | 40025825 | FEED_DOG_TYPE-S 5/8 | | | | 1 |
| 81 | 40025826 | FEED_DOG_TYPE-S 3/4 | | | | 1 |
| 82 | 40025827 | FEED_DOG_TYPE-S 7/8 | | | | 1 |
| 83 | 40025828 | FEED_DOG_TYPE-S 1 | | | | 1 |
| 84 | 40025829 | FEED_DOG_TYPE-S 1 1/8 | | | | 1 |
| 85 | 40025830 | FEED_DOG_TYPE-S 1 1/4 | | | | 1 |
| 86 | 40071911 | FEED_DOG_7G_5/32 | | | | 1 |
| 87 | 40035891 | FEED_DOG_TYPE_7G_3/16 | | | | 1 |
| 88 | 40050009 | FEED_DOG_TYPE_7G_7/32 | | | | 1 |
| 89 | 40035892 | FEED_DOG_TYPE_7G_1/4 | | | | 1 |
| 90 | 40050010 | FEED_DOG_TYPE_7G_9/32 | | | | 1 |
| 91 | 40050011 | FEED_DOG_TYPE_7G_5/16 | | | | 1 |
| 92 | 40035893 | FEED_DOG_TYPE_7G_3/8 | | | | 1 |
| 93 | 40035894 | FEED_DOG_TYPE_7G_1/2 | | | | 1 |
| 94 | 40071912 | FEED_DOG_7G_5/8 | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528A-7)

| Needle gauge size 針 幅 | | Throat plate 針 板 | | Needle clamp asm. 針 留 組 | | | | Feed dog 送 り 歯 | | | | | | | | |
|--------------------------|---|---------------------|---|----------------------------|--|-----------|--|-------------------|--|-----------|---|-----------|--|-----------|--|-----------|
| Code コード |  | |  | |  Wire Type ワイヤタイプ | |  Hole Type 穴タイプ | |  1.7 φ1.9 | |  1.7 φ1.7 | |  1.7 φ2.4 | |  3.2mm 1.7 2.2mm | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| A | 3/32 | 2.4 | — | — | 19 | 400-35875 | 36 | 101-47551 | — | — | — | — | — | — | — | — |
| B | 1/8 | 3.2 | 1 | 400-35881 | 20 | 400-26027 | 37 | 101-47650 | 55 | 400-61270 | 70 | 400-35890 | — | — | 100 | 400-53705 |
| C | 5/32 | 4.0 | 2 | 400-25485 | 21 | 400-26029 | 38 | 101-47759 | 56 | 400-61271 | 71 | 400-25817 | 86 | 400-71911 | — | — |
| D | 3/16 | 4.8 | 3 | 400-25490 | 22 | 101-47858 | 39 | 101-47858 | 57 | 400-61272 | 72 | 400-25818 | 87 | 400-35891 | 101 | 400-25831 |
| E | 7/32 | 5.6 | 4 | 400-25491 | 23 | 400-26033 | 40 | 101-47957 | 58 | 400-61273 | 73 | 400-25819 | 88 | 400-50009 | 102 | 400-25832 |
| F | 1/4 | 6.4 | 5 | 400-25492 | 24 | 101-48054 | 41 | 101-48054 | 59 | 400-61274 | 74 | 400-26715 | 89 | 400-35892 | 103 | 400-25833 |
| G | 9/32 | 7.1 | 6 | 400-25493 | 25 | 400-26037 | 42 | 101-48153 | 60 | 400-61275 | 75 | 400-25820 | 90 | 400-50010 | 104 | 400-25834 |
| H | 5/16 | 7.9 | 7 | 400-25494 | — | — | 43 | 101-48252 | 61 | 400-61276 | 76 | 400-25821 | 91 | 400-50011 | 105 | 400-25835 |
| K | 3/8 | 9.5 | 8 | 400-25495 | 26 | 101-48351 | 44 | 101-48351 | 62 | 400-61277 | 77 | 400-25822 | 82 | 400-35893 | 106 | 400-25836 |
| W | 7/16 | 11.1 | 9 | 400-25496 | 27 | 400-26043 | 45 | 101-48450 | — | — | 78 | 400-25823 | — | — | 107 | 400-25837 |
| L | 1/2 | 12.7 | 10 | 400-25498 | 28 | 400-26045 | 46 | 101-48559 | 63 | 400-61278 | 79 | 400-25824 | 93 | 400-35894 | 108 | 400-25838 |
| M | 5/8 | 15.9 | 11 | 400-25499 | 29 | 400-26047 | 47 | 101-48658 | 64 | 400-61279 | 80 | 400-25825 | 94 | 400-71912 | 109 | 400-25839 |
| N | 3/4 | 19.1 | 12 | 400-25500 | 30 | 400-26049 | 48 | 101-48757 | 65 | 400-61280 | 81 | 400-25826 | 95 | 400-35895 | 110 | 400-25840 |
| P | 7/8 | 22.2 | 13 | 400-25502 | 31 | 400-26051 | 49 | 101-48856 | 66 | 400-61281 | 82 | 400-25827 | 96 | 400-71913 | 111 | 400-25841 |
| Q | 1 | 25.4 | 14 | 400-25503 | — | — | 50 | 101-48955 | 67 | 400-61282 | 83 | 400-25828 | 97 | 400-71914 | 112 | 400-25842 |
| R | 1-1/8 | 28.6 | 15 | 400-25504 | 32 | 400-26055 | 51 | 101-49052 | 68 | 400-61283 | 84 | 400-25829 | 98 | 400-71915 | 113 | 400-25843 |
| S | 1-1/4 | 31.8 | 16 | 400-25505 | 33 | 400-26057 | 52 | 101-49151 | 69 | 400-61284 | 85 | 400-25830 | 99 | 400-71916 | 114 | 400-25844 |
| T | 1-3/8 | 34.9 | — | — | 34 | 400-26059 | 53 | 101-49250 | — | — | — | — | — | — | — | — |
| U | 1-1/2 | 38.1 | — | — | 35 | 400-26061 | 54 | 101-49359 | — | — | — | — | — | — | — | — |
| Stitch spec. 縫仕様 | A | — | — | — | — | ★ | — | — | — | — | — | — | — | — | — | — |
| | F | — | — | — | — | ★ | — | — | — | — | — | — | — | — | — | — |
| | S | — | — | ★ | — | — | ★ | — | ★ | — | ★ | — | — | — | — | — |
| | G | — | — | ※のみ | ★ | — | ★ | — | — | — | — | — | ★ | — | ★ | — |

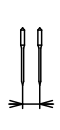
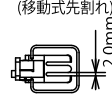
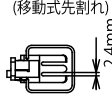










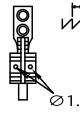
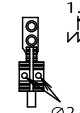
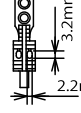
| Needle gauge size 針 幅 | | Presser foot asm. 押 さ え(組) | | | | Swivel guide Presser asm. スィブルガイド 押さえ(組) | | Sliding plate asm. (Left) 滑り板(左組) | | Sliding plate asm. (Right) 滑り板(右組) | | Sliding plate asm. (Left) 滑り板(左組) | | Sliding plate asm. (Front) 滑り板(前組) | | |
|--------------------------|---|-------------------------------|---|-----------|---|--|---|--------------------------------------|---|---------------------------------------|--|--------------------------------------|---|---------------------------------------|---|----------|
| Code コード |  | |  (Tip-divided) (移動式先割れ) 2.0mm | |  (Tip-divided) (移動式先割れ) 2.4mm | |  | |  | |  | |  Option オプション | |  | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| B | 1/8 | 3.2 | 115 | 400-35896 | — | — | — | — | — | — | — | — | — | — | — | — |
| C | 3/32 | 4.0 | 116 | 400-35897 | 131 | 400-71909 | — | — | — | — | — | — | — | — | — | — |
| D | 3/16 | 4.8 | 117 | 226-40353 | 132 | 228-16557 | 146 | 400-95293 | — | — | — | — | — | — | — | — |
| E | 7/32 | 5.6 | 118 | 226-40452 | 133 | 228-16656 | — | — | — | — | — | — | — | — | — | — |
| F | 1/4 | 6.4 | 119 | 226-40551 | 134 | 228-16755 | 147 | 400-94776 | 148 | 400-25247 | 152 | 400-25235 | 156 | 400-51633 | — | — |
| G | 9/32 | 7.1 | 120 | 226-40759 | 135 | 228-16854 | — | — | — | — | — | — | — | — | — | — |
| H | 5/16 | 7.9 | 121 | 226-40858 | 136 | 228-16953 | — | — | — | — | — | — | — | — | — | — |
| K | 3/8 | 9.5 | 122 | 226-40957 | 137 | 228-17050 | — | — | — | — | — | — | — | — | — | — |
| W | 7/16 | 11.1 | 123 | 226-41054 | 138 | 400-33941 | — | — | — | — | — | — | — | — | — | — |
| L | 1/2 | 12.7 | 124 | 226-41252 | 139 | 228-17159 | — | — | — | — | — | — | — | — | — | — |
| M | 5/8 | 15.9 | 125 | 226-41351 | 140 | 400-33945 | — | — | 149 | 400-25248 | 153 | 400-25236 | 157 | 400-45729 | — | — |
| N | 3/4 | 19.1 | 126 | 226-41450 | 141 | 400-33947 | — | — | — | — | — | — | — | — | — | — |
| P | 7/8 | 22.2 | 127 | 226-41658 | 142 | 400-33949 | — | — | — | — | — | — | — | — | — | — |
| Q | 1 | 25.4 | 128 | 226-41757 | 143 | 400-33951 | — | — | 150 | 400-25249 | 154 | 400-25239 | 158 | 400-45730 | — | — |
| R | 1-1/8 | 28.6 | 129 | 226-41856 | 144 | 400-33953 | — | — | — | — | — | — | — | — | — | — |
| S | 1-1/4 | 31.8 | 130 | 226-41955 | 145 | 400-33955 | — | — | 151 | 400-25250 | 155 | 400-25240 | 159 | 400-45731 | — | — |
| Stitch spec. 縫仕様 | S | — | — | ★ | — | — | — | — | Spec.common | 仕様 共通 | Spec.common | 仕様 共通 | Spec.common | 仕様 共通 | Spec.common | 仕様 共通 |
| | G | — | — | — | ★ | — | ★ | — | — | — | — | — | — | — | — | — |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528A-7)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-----------|--------------------------------|---------|-------|------|-----|
| 95 | 40035895 | FEED_DOG_TYPE_7G_3/4 | | | | 1 |
| 96 | 40071913 | FEED_DOG_7G_7/8 | | | | 1 |
| 97 | 40071914 | FEED_DOG_7G_1 | | | | 1 |
| 98 | 40071915 | FEED_DOG_7G_1-1/8 | | | | 1 |
| 99 | 40071916 | FEED_DOG_7G_1-1/4 | | | | 1 |
| 100 | 40053705 | FEED_DOG_TYPE_7G_1/8 | | | | 1 |
| 101 | 40025831 | FEED_DOG_TYPE_7G_3/16 | | | | 1 |
| 102 | 40025832 | FEED_DOG_TYPE_7G_7/32 | | | | 1 |
| 103 | 40025833 | FEED_DOG_TYPE_7G_1/4 | | | | 1 |
| 104 | 40025834 | FEED_DOG_TYPE_7G_9/32 | | | | 1 |
| 105 | 40025835 | FEED_DOG_TYPE_7G_5/16 | | | | 1 |
| 106 | 40025836 | FEED_DOG_TYPE_7G_3/8 | | | | 1 |
| 107 | 40025837 | FEED_DOG_TYPE_7G_7/16 | | | | 1 |
| 108 | 40025838 | FEED_DOG_TYPE_7G_1/2 | | | | 1 |
| 109 | 40025839 | FEED_DOG_TYPE_7G_5/8 | | | | 1 |
| 110 | 40025840 | FEED_DOG_TYPE_7G_3/4 | | | | 1 |
| 111 | 40025841 | FEED_DOG_TYPE_7G_7/8 | | | | 1 |
| 112 | 40025842 | FEED_DOG_TYPE_7G_1 | | | | 1 |
| 113 | 40025843 | FEED_DOG_TYPE_7G_1-1/8 | | | | 1 |
| 114 | 40025844 | FEED_DOG_TYPE_7G_1-1/4 | | | | 1 |
| 115 | 40035896 | PRESSER FOOT ASM. | | | | 1 |
| 116 | 40035897 | PRESSER FOOT ASM. | | | | 1 |
| 117 | 22640353 | PRESSER FOOT ASM. | | | | 1 |
| 118 | 22640452 | PRESSER FOOT ASM. | | | | 1 |
| 119 | 22640551 | PRESSER FOOT ASM. | | | | 1 |
| 120 | 22640759 | PRESSER FOOT ASM. | | | | 1 |
| 121 | 22640858 | PRESSER FOOT ASM. | | | | 1 |
| 122 | 22640957 | PRESSER FOOT ASM. | | | | 1 |
| 123 | 22641054 | PRESSER FOOT ASM.7/16"(11.1MM) | | | | 1 |
| 124 | 22641252 | PRESSER FOOT ASM. | | | | 1 |
| 125 | 22641351 | PRESSER FOOT ASM. | | | | 1 |
| 126 | 22641450 | PRESSER FOOT ASM. | | | | 1 |
| 127 | 22641658 | PRESSER FOOT ASM. | | | | 1 |
| 128 | 22641757 | PRESSER FOOT ASM. | | | | 1 |
| 129 | 22641856 | PRESSER FOOT ASM. | | | | 1 |
| 130 | 22641955 | PRESSER FOOT ASM. | | | | 1 |
| 131 | 40071909 | PRESSER_FOOT_ASM_G_5/32 | | | | 1 |
| 132 | 22816557 | TIP-DIVIDED PRESSER ASM. 3/16 | | | | 1 |
| 133 | 22816656 | TIP-DIVIDED PRESSER ASM. 7/32 | | | | 1 |
| 134 | 22816755 | PRESSER FOOT ASM. 1/4 | | | | 1 |
| 135 | 22816854 | TIP-DIVIDED PRESSER ASM. 9/32 | | | | 1 |
| 136 | 22816953 | TIP-DIVIDED PRESSER ASM. 5/16 | | | | 1 |
| 137 | 22817050 | PRESSER FOOT ASM. D=2.4 (3/8) | | | | 1 |
| 138 | 40033941 | TIP-DIVIDED_PRESSER_ASM_7/16 | | | | 1 |
| 139 | 22817159 | PRESSER FOOT ASM. D=2.4 (1/2) | | | | 1 |
| 140 | 40033945 | TIP-DIVIDED_PRESSER_ASM_5/8 | | | | 1 |
| 141 | 40033947 | TIP-DIVIDED_PRESSER_ASM_3/4 | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528A-7)

| Needle gauge size 針 幅 | | Throat plate 針 板 | | Needle clamp asm. 針 留 組 | | | | Feed dog 送 り 歯 | | | | | | | | |
|--------------------------|---|---------------------|---|----------------------------|--|-----------|--|-------------------|--|-----------|---|-----------|--|-----------|--|-----------|
| Code コード |  | |  | |  Wire Type ワイヤタイプ | |  Hole Type 穴タイプ | |  1.7 φ1.9 | |  1.7 φ1.7 | |  1.7 φ2.4 | |  3.2mm 1.7 2.2mm | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| A | 3/32 | 2.4 | — | — | 19 | 400-35875 | 36 | 101-47551 | — | — | — | — | — | — | — | — |
| B | 1/8 | 3.2 | 1 | 400-35881 | 20 | 400-26027 | 37 | 101-47650 | 55 | 400-61270 | 70 | 400-35890 | — | — | 100 | 400-53705 |
| C | 5/32 | 4.0 | 2 | 400-25485 | 21 | 400-26029 | 38 | 101-47759 | 56 | 400-61271 | 71 | 400-25817 | 86 | 400-71911 | — | — |
| D | 3/16 | 4.8 | 3 | 400-25490 | 22 | 101-47858 | 39 | 101-47858 | 57 | 400-61272 | 72 | 400-25818 | 87 | 400-35891 | 101 | 400-25831 |
| E | 7/32 | 5.6 | 4 | 400-25491 | 23 | 400-26033 | 40 | 101-47957 | 58 | 400-61273 | 73 | 400-25819 | 88 | 400-50009 | 102 | 400-25832 |
| F | 1/4 | 6.4 | 5 | 400-25492 | 24 | 101-48054 | 41 | 101-48054 | 59 | 400-61274 | 74 | 400-26715 | 89 | 400-35892 | 103 | 400-25833 |
| G | 9/32 | 7.1 | 6 | 400-25493 | 25 | 400-26037 | 42 | 101-48153 | 60 | 400-61275 | 75 | 400-25820 | 90 | 400-50010 | 104 | 400-25834 |
| H | 5/16 | 7.9 | 7 | 400-25494 | — | — | 43 | 101-48252 | 61 | 400-61276 | 76 | 400-25821 | 91 | 400-50011 | 105 | 400-25835 |
| K | 3/8 | 9.5 | 8 | 400-25495 | 26 | 101-48351 | 44 | 101-48351 | 62 | 400-61277 | 77 | 400-25822 | 82 | 400-35893 | 106 | 400-25836 |
| W | 7/16 | 11.1 | 9 | 400-25496 | 27 | 400-26043 | 45 | 101-48450 | — | — | 78 | 400-25823 | — | — | 107 | 400-25837 |
| L | 1/2 | 12.7 | 10 | 400-25498 | 28 | 400-26045 | 46 | 101-48559 | 63 | 400-61278 | 79 | 400-25824 | 93 | 400-35894 | 108 | 400-25838 |
| M | 5/8 | 15.9 | 11 | 400-25499 | 29 | 400-26047 | 47 | 101-48658 | 64 | 400-61279 | 80 | 400-25825 | 94 | 400-71912 | 109 | 400-25839 |
| N | 3/4 | 19.1 | 12 | 400-25500 | 30 | 400-26049 | 48 | 101-48757 | 65 | 400-61280 | 81 | 400-25826 | 95 | 400-35895 | 110 | 400-25840 |
| P | 7/8 | 22.2 | 13 | 400-25502 | 31 | 400-26051 | 49 | 101-48856 | 66 | 400-61281 | 82 | 400-25827 | 96 | 400-71913 | 111 | 400-25841 |
| Q | 1 | 25.4 | 14 | 400-25503 | — | — | 50 | 101-48955 | 67 | 400-61282 | 83 | 400-25828 | 97 | 400-71914 | 112 | 400-25842 |
| R | 1-1/8 | 28.6 | 15 | 400-25504 | 32 | 400-26055 | 51 | 101-49052 | 68 | 400-61283 | 84 | 400-25829 | 98 | 400-71915 | 113 | 400-25843 |
| S | 1-1/4 | 31.8 | 16 | 400-25505 | 33 | 400-26057 | 52 | 101-49151 | 69 | 400-61284 | 85 | 400-25830 | 99 | 400-71916 | 114 | 400-25844 |
| T | 1-3/8 | 34.9 | — | — | 34 | 400-26059 | 53 | 101-49250 | — | — | — | — | — | — | — | — |
| U | 1-1/2 | 38.1 | — | — | 35 | 400-26061 | 54 | 101-49359 | — | — | — | — | — | — | — | — |
| Stitch spec. 縫仕様 | A | — | — | — | — | ★ | — | — | — | — | — | — | — | — | — | — |
| | F | — | — | — | — | ★ | — | — | — | — | — | — | — | — | — | — |
| | S | — | — | ★ | — | — | ★ | — | ★ | — | ★ | — | — | — | — | — |
| | G | — | — | ※のみ | ★ | — | ★ | — | — | — | — | — | ★ | — | ★ | — |


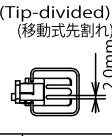
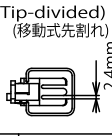








| Needle gauge size 針 幅 | | Presser foot asm. 押 さ え(組) | | | | Swivel guide Presser asm. スィブルガイド 押さえ(組) | | Sliding plate asm. (Left) 滑り板(左組) | | Sliding plate asm. (Right) 滑り板(右組) | | Sliding plate asm. (Left) 滑り板(左組) | | Sliding plate asm. (Front) 滑り板(前組) | | |
|--------------------------|---|-------------------------------|---|-----------|---|--|---|--------------------------------------|---|---------------------------------------|--|--------------------------------------|---|---------------------------------------|---|-------------|
| Code コード |  | |  (Tip-divided) (移動式先割れ) 2.0mm | |  (Tip-divided) (移動式先割れ) 2.4mm | |  | |  | |  | |  Option オプション | |  | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| B | 1/8 | 3.2 | 115 | 400-35896 | — | — | — | — | — | — | — | — | — | — | — | — |
| C | 3/32 | 4.0 | 116 | 400-35897 | 131 | 400-71909 | — | — | — | — | — | — | — | — | — | — |
| D | 3/16 | 4.8 | 117 | 226-40353 | 132 | 228-16557 | 146 | 400-95293 | — | — | — | — | — | — | — | — |
| E | 7/32 | 5.6 | 118 | 226-40452 | 133 | 228-16656 | — | — | — | — | — | — | — | — | — | — |
| F | 1/4 | 6.4 | 119 | 226-40551 | 134 | 228-16755 | 147 | 400-94776 | 148 | 400-25247 | 152 | 400-25235 | 156 | 400-51633 | — | — |
| G | 9/32 | 7.1 | 120 | 226-40759 | 135 | 228-16854 | — | — | — | — | — | — | — | — | — | — |
| H | 5/16 | 7.9 | 121 | 226-40858 | 136 | 228-16953 | — | — | — | — | — | — | — | — | — | — |
| K | 3/8 | 9.5 | 122 | 226-40957 | 137 | 228-17050 | — | — | — | — | — | — | — | — | — | — |
| W | 7/16 | 11.1 | 123 | 226-41054 | 138 | 400-33941 | — | — | — | — | — | — | — | — | 160 | 400-42880 |
| L | 1/2 | 12.7 | 124 | 226-41252 | 139 | 228-17159 | — | — | — | — | — | — | — | — | — | — |
| M | 5/8 | 15.9 | 125 | 226-41351 | 140 | 400-33945 | — | — | 149 | 400-25248 | 153 | 400-25236 | 157 | 400-45729 | — | — |
| N | 3/4 | 19.1 | 126 | 226-41450 | 141 | 400-33947 | — | — | — | — | — | — | — | — | — | — |
| P | 7/8 | 22.2 | 127 | 226-41658 | 142 | 400-33949 | — | — | — | — | — | — | — | — | — | — |
| Q | 1 | 25.4 | 128 | 226-41757 | 143 | 400-33951 | — | — | 150 | 400-25249 | 154 | 400-25239 | 158 | 400-45730 | — | — |
| R | 1-1/8 | 28.6 | 129 | 226-41856 | 144 | 400-33953 | — | — | — | — | — | — | — | — | — | — |
| S | 1-1/4 | 31.8 | 130 | 226-41955 | 145 | 400-33955 | — | — | 151 | 400-25250 | 155 | 400-25240 | 159 | 400-45731 | — | — |
| Stitch spec. 縫仕様 | S | — | — | ★ | — | — | — | — | Spec.common | Spec.common | Spec.common | Spec.common | Spec.common | Spec.common | Spec.common | Spec.common |
| | G | — | — | — | ★ | — | ★ | — | 仕様 共通 | 仕様 共通 | 仕様 共通 | 仕様 共通 | 仕様 共通 | 仕様 共通 | 仕様 共通 | 仕様 共通 |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528A-7)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-----------|-------------------------------|---------|-------|------|-----|
| 142 | 40033949 | TIP-DIVIDED_PRESSER_ASM_7/8 | | | | 1 |
| 143 | 40033951 | TIP-DIVIDED_PRESSER_ASM_1 | | | | 1 |
| 144 | 40033953 | TIP-DIVIDED_PRESSER_ASM_1_1/8 | | | | 1 |
| 145 | 40033955 | TIP-DIVIDED_PRESSER_ASM_1_1/4 | | | | 1 |
| 146 | 40095293 | ASSY_PRESSER_FOOT_G3/16 | | | | 1 |
| 147 | 40094776 | ASSY_PRESSER_FOOT_G1/4 | | | | 1 |
| 148 | 40025247 | ASSY_SLIDE_PLATE-L-A | | | | 1 |
| 149 | 40025248 | ASSY_SLIDE_PLATE-L-B | | | | 1 |
| 150 | 40025249 | ASSY_SLIDE_PLATE-L-C | | | | 1 |
| 151 | 40025250 | ASSY_SLIDE_PLATE-L-D | | | | 1 |
| 152 | 40025235 | ASSY_SLIDE_PLATE-R-A | | | | 1 |
| 153 | 40025236 | ASSY_SLIDE_PLATE-R-B | | | | 1 |
| 154 | 40025239 | ASSY_SLIDE_PLATE-R-C | | | | 1 |
| 155 | 40025240 | ASSY_SLIDE_PLATE-R-D | | | | 1 |
| 156 | 40051633 | ASSY_SLIDE_PLATE_L | | | | 1 |
| 157 | 40045729 | ASSY_SIDE_PLATE-L-B | | | | 1 |
| 158 | 40045730 | ASSY_SIDE_PLATE-L-C | | | | 1 |
| 159 | 40045731 | ASSY_SIDE_PLATE-L-D | | | | 1 |
| 160 | 40042880 | ASSY_SLIDE_PLATE_F | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A)

| Needle gauge size 針 幅 | | Needle clamp asm.(for DP5) 針 留組(DP5用) | | | | | | | | Sliding plate asm.(Left) 滑り板(左)組 | | Sliding plate asm.(Front) 滑り板(前)組 | | |
|--------------------------|---|--|----|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|-----------|
| Code コード |  | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Option オプション | | Option オプション | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| B | 1/8 | 3.2 | 1 | 400-35761 | 14 | 400-35771 | 27 | B1402-528-BA0-A | 40 | B1402-528-BA0-A | 53 | 400-51633 | 56 | 400-42874 |
| C | 3/32 | 4.0 | 2 | 400-35762 | 15 | 400-35772 | 28 | B1402-528-CA0-A | 41 | B1402-528-CA0-A | | | | |
| D | 3/16 | 4.8 | 3 | B1402-528-DAL-A | 16 | B1402-528-DAR-A | 29 | B1402-528-DAL-A | 42 | B1402-528-DAR-A | | | | |
| E | 7/32 | 5.6 | 4 | B1402-528-EAL | 17 | B1402-528-EAR | 30 | B1402-528-EAL | 43 | B1402-528-EAR | | | | |
| F | 1/4 | 6.4 | 5 | B1402-528-FAL-A | 18 | B1402-528-FAR-A | 31 | B1402-528-FAL-A | 44 | B1402-528-FAR-A | | | | |
| G | 9/32 | 7.1 | 6 | 400-35765 | 19 | 400-35775 | 32 | B1402-528-GAL | 45 | B1402-528-GAR | | | | |
| H | 5/16 | 7.9 | 7 | 400-35766 | 20 | 400-35776 | 33 | B1402-528-HAL-A | 46 | B1402-528-HAR-A | | | | |
| K | 3/8 | 9.5 | 8 | B1402-528-KAL-A | 21 | B1402-528-KAR-A | 34 | B1402-528-KAL-A | 47 | B1402-528-KAR-A | | | | |
| L | 1/2 | 12.7 | 9 | 400-35768 | 22 | 400-35778 | 35 | B1402-528-LAL | 48 | B1402-528-LAR | | | | |
| M | 5/8 | 15.9 | 10 | 400-35769 | 23 | 400-35779 | 36 | B1402-528-MAL | 49 | B1402-528-MAR | | | | |
| N | 3/4 | 19.1 | 11 | 400-35770 | 24 | 400-35780 | 37 | B1402-528-NAL | 50 | B1402-528-NAR | 54 | 400-45729 | | |
| P | 7/8 | 22.2 | 12 | 400-71917 | 25 | 400-71919 | 38 | B1402-528-PAL | 51 | B1402-528-PAR | | | | |
| Q | 1 | 25.4 | 13 | 400-71921 | 26 | 400-71923 | 39 | B1402-528-QAL | 52 | B1402-528-QAR | 55 | 400-45730 | | |
| Stitch spec. 縫仕様 | S | | | | | | | | | | | | | |
| | G | | | | | | ★ | | ★ | | ★ | | | ★ |

| Needle gauge size 針 幅 | | Needle clamp asm.(for DP17) 針 留組(DP17用) | | | | | | | | Throat plate 針 板 | | Sliding plate asm. (Left) 滑り板(左)組 | | Sliding plate asm. (Right) 滑り板(右)組 | | |
|--------------------------|--|--|----|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|--|--------------|--------------------------------------|--------------|---------------------------------------|-----|-----------|
| Code コード |  | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | |  | Option オプション | | Option オプション | | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | | NO | Part No. | NO | Part No. | | |
| B | 1/8 | 3.2 | 57 | 400-35877 | 69 | 400-35878 | 81 | B1402526BA0A | 93 | B1402526BA0A | 105 | 226-25107 | 121 | 226-01058 | 124 | 226-00555 |
| C | 5/32 | 4.0 | 58 | 400-26063 | 70 | 400-26084 | 82 | B1402526CA0A | 94 | B1402526CA0A | 106 | 226-25206 | | | | |
| D | 3/16 | 4.8 | 59 | 400-26065 | 71 | 400-26086 | 83 | B1402526DALA | 95 | B1402526DARA | 107 | 226-25338 | | | | |
| E | 7/32 | 5.6 | 60 | 400-26067 | 72 | 400-26088 | 84 | 102-28559 | 96 | 102-28567 | 108 | 226-25305 | | | | |
| F | 1/4 | 6.4 | 61 | 400-26069 | 73 | 400-26090 | 85 | B1402526FALA | 97 | B1402526FARA | 109 | 226-25288 | | | | |
| G | 9/32 | 7.1 | 62 | 400-26070 | 74 | 400-26091 | 86 | B1402526GALA | 98 | B1402526GARA | 110 | 226-25404 | | | | |
| H | 5/16 | 7.9 | 63 | 400-26072 | 75 | 400-26093 | 87 | B1402526HALA | 99 | B1402526HARA | 111 | 226-25503 | | | | |
| K | 3/8 | 9.5 | 64 | 400-26074 | 76 | 400-26095 | 88 | B1402526KALA | 100 | B1402526KARA | 112 | 226-25701 | | | | |
| L | 1/2 | 12.7 | 65 | 400-26076 | 77 | 400-26097 | 89 | B1402526LALA | 101 | B1402526LARA | 113 | 226-25602 | | | | |
| M | 5/8 | 15.9 | 66 | 400-26078 | 78 | 400-26099 | 90 | 102-28856 | 102 | 102-28864 | 114 | 226-25701 | | | | |
| N | 3/4 | 19.1 | 67 | 400-26080 | 79 | 400-26101 | 91 | 102-28856 | 102 | 102-28864 | 115 | 226-25800 | 122 | 226-01157 | 125 | 226-00654 |
| P | 7/8 | 22.2 | — | — | — | — | — | — | — | — | 117 | 226-26105 | | | | |
| Q | 1 | 25.4 | 68 | 400-26082 | 80 | 400-26103 | 92 | 102-28955 | 103 | 102-28963 | 118 | 226-26204 | 123 | 226-01256 | 126 | 226-00753 |
| Stitch spec. 縫仕様 | S | | | | | | | | | | 119 | 226-26303 | | | | |
| | G | | | | | | | | | | 120 | 226-26402 | | | | |





| Needle gauge size 針 幅 | | Feed Dog 送り 歯 | | | | | | | | Presser foot asm. 押 さ え(組) | | | | Swivel guide Presser asm. スィブルガイド 押さえ(組) | | |
|--------------------------|---|------------------|-----|--------------|-----------|--------------|----------|---------------|----------|-------------------------------|-----------|---------------------------|----------|--|----------|-----------|
| Code コード |  | Option オプション | | Option オプション | | Option オプション | | Option オプション | | (Tip-divided) (移動式先割れ) | | (Tip-divided) (移動式先割れ) | | Option オプション | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| B | 1/8 | 3.2 | — | 139 | 400-33563 | — | — | — | — | 175 | 400-35896 | — | — | — | — | |
| C | 5/32 | 4.0 | 127 | 226-30206 | 140 | 400-25784 | 152 | B1613-512-COH | — | — | 176 | 400-35897 | 188 | 400-71909 | — | — |
| D | 3/16 | 4.8 | 128 | 226-30404 | 141 | 400-25785 | 153 | B1613-512-DOH | 164 | 400-25801 | 177 | 226-40353 | 189 | 228-16557 | 200 | 400-95293 |
| E | 7/32 | 5.6 | 129 | 226-30503 | 142 | 400-25786 | 154 | B1613-512-EOH | 165 | 400-25802 | 178 | 226-40452 | 190 | 228-16656 | — | — |
| F | 1/4 | 6.4 | 130 | 226-30602 | 143 | 400-25787 | 155 | B1613-512-FOH | 166 | 400-25803 | 179 | 226-40551 | 191 | 228-16755 | 201 | 400-94776 |
| G | 9/32 | 7.1 | 131 | 226-30800 | 144 | 400-25788 | 156 | B1613-512-GOH | 167 | 400-25804 | 180 | 226-40759 | 192 | 228-16854 | — | — |
| H | 5/16 | 7.9 | 132 | 226-30909 | 145 | 400-25789 | 157 | B1613-512-HOH | 168 | 400-25805 | 181 | 226-40858 | 193 | 228-16953 | — | — |
| K | 3/8 | 9.5 | 133 | 226-31006 | 146 | 400-25790 | 158 | B1613-512-KOH | 169 | 400-25806 | 182 | 226-40957 | 194 | 228-17050 | — | — |
| L | 1/2 | 12.7 | 134 | 226-31303 | 147 | 400-25792 | 159 | B1613-512-LOH | 170 | 400-25808 | 183 | 226-41252 | 195 | 228-17159 | — | — |
| M | 5/8 | 15.9 | 135 | 226-31402 | 148 | 400-25793 | 160 | B1613-512-MOH | 171 | 400-25809 | 184 | 226-41351 | 196 | 400-33945 | — | — |
| N | 3/4 | 19.1 | 136 | 226-31501 | 149 | 400-25794 | 161 | B1613-512-NOH | 172 | 400-25810 | 185 | 226-41450 | 197 | 400-33947 | — | — |
| P | 7/8 | 22.2 | 137 | 226-31709 | 150 | 400-25795 | 162 | B1613-512-POH | 173 | 400-25811 | 186 | 226-41658 | 198 | 400-33949 | — | — |
| Q | 1 | 25.4 | 138 | 226-31808 | 151 | 400-25796 | 163 | B1613-512-QOH | 174 | 400-25812 | 187 | 226-41757 | 199 | 400-33951 | — | — |
| Stitch spec. 縫仕様 | S | | | | | | | | | | | | | | | |
| | G | | | | | | | | | | | | | | | |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|--------------|-----------------------------|---------|-------|------|-----|
| 1 | 40035761 | ASSY_NEEDLE_CLAMP_L(1/8) | | | | 1 |
| 2 | 40035762 | ASSY_NEEDLE_CLAMP_L(5/32) | | | | 1 |
| 3 | B1402528DALA | NEEDLE_CLAMP_ASM. LEFT | | | | 1 |
| 4 | B1402528EAL | NEEDLE_CLAMP_ASM. 7/32 | | | | 1 |
| 5 | B1402528FALA | NEEDLE_CLAMP_ASM. 1/4 | | | | 1 |
| 6 | 40035765 | ASSY_NEEDLE_CLAMP_L(9/32) | | | | 1 |
| 7 | 40035766 | ASSY_NEEDLE_CLAMP_L(5/16) | | | | 1 |
| 8 | B1402528KALA | NEEDLE_CLAMP_ASM. 3/8 | | | | 1 |
| 9 | 40035768 | ASSY_NEEDLE_CLAMP_L(1/2) | | | | 1 |
| 10 | 40035769 | ASSY_NEEDLE_CLAMP_L(5/8) | | | | 1 |
| 11 | 40035770 | ASSY_NEEDLE_CLAMP_L(3/4) | | | | 1 |
| 12 | 40071917 | ASSY_NEEDLE_CLAMP_L_7/8 | | | | 1 |
| 13 | 40071921 | ASSY_NEEDLE_CLAMP_L_1 | | | | 1 |
| 14 | 40035771 | ASSY_NEEDLE_CLAMP_R(1/8) | | | | 1 |
| 15 | 40035772 | ASSY_NEEDLE_CLAMP_R(5/32) | | | | 1 |
| 16 | B1402528DARA | NEEDLE_CLAMP_ASM. RIGHT | | | | 1 |
| 17 | B1402528EAR | NEEDLE_CLAMP_ASM. 7/32 | | | | 1 |
| 18 | B1402528FARA | NEEDLE_CLAMP_ASM. 1/4 | | | | 1 |
| 19 | 40035775 | ASSY_NEEDLE_CLAMP_R(9/32) | | | | 1 |
| 20 | 40035776 | ASSY_NEEDLE_CLAMP_R(5/16) | | | | 1 |
| 21 | B1402528KARA | NEEDLE_CLAMP_ASM. 3/8 | | | | 1 |
| 22 | 40035778 | ASSY_NEEDLE_CLAMP_R(1/2) | | | | 1 |
| 23 | 40035779 | ASSY_NEEDLE_CLAMP_R(5/8) | | | | 1 |
| 24 | 40035780 | ASSY_NEEDLE_CLAMP_R(3/4) | | | | 1 |
| 25 | 40071919 | ASSY_NEEDLE_CLAMP_R_7/8 | | | | 1 |
| 26 | 40071923 | ASSY_NEEDLE_CLAMP_R_1 | | | | 1 |
| 27 | B1402528BA0A | NEEDLE_CLAMP_ASM. 1/8 | | | | 1 |
| 28 | B1402528CA0A | NEEDLE_CLAMP_ASM. 5/32 | | | | 1 |
| 29 | B1402528DALA | NEEDLE_CLAMP_ASM. LEFT | | | | 1 |
| 30 | B1402528EAL | NEEDLE_CLAMP_ASM. 7/32 | | | | 1 |
| 31 | B1402528FALA | NEEDLE_CLAMP_ASM. 1/4 | | | | 1 |
| 32 | B1402528GAL | NEEDLE_CLAMP_ASM., LEFT | | | | 1 |
| 33 | B1402528HALA | NEEDLE_CLAMP_ASM. 5/16 | | | | 1 |
| 34 | B1402528KALA | NEEDLE_CLAMP_ASM. 3/8 | | | | 1 |
| 35 | B1402528LAL | NEEDLE_CLAMP_ASM., LEFT 1/2 | | | | 1 |
| 36 | B1402528MAL | NEEDLE_CLAMP_ASM., LEFT 5/8 | | | | 1 |
| 37 | B1402528NAL | NEEDLE_CLAMP_ASM., LEFT 3/4 | | | | 1 |
| 38 | B1402528PAL | NEEDLE_CLAMP_ASM. LEFT 7/8 | | | | 1 |
| 39 | B1402528QAL | NEEDLE_CLAMP_ASM., LEFT 1 | | | | 1 |
| 40 | B1402528BA0A | NEEDLE_CLAMP_ASM. 1/8 | | | | 1 |
| 41 | B1402528CA0A | NEEDLE_CLAMP_ASM. 5/32 | | | | 1 |
| 42 | B1402528DARA | NEEDLE_CLAMP_ASM. RIGHT | | | | 1 |
| 43 | B1402528EAR | NEEDLE_CLAMP_ASM. 7/32 | | | | 1 |
| 44 | B1402528FARA | NEEDLE_CLAMP_ASM. 1/4 | | | | 1 |
| 45 | B1402528GAR | NEEDLE_CLAMP_ASM., RIGHT | | | | 1 |
| 46 | B1402528HARA | NEEDLE_CLAMP_ASM. 5/16 | | | | 1 |
| 47 | B1402528KARA | NEEDLE_CLAMP_ASM. 3/8 | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A)

| Needle gauge size 針 幅 | | Needle clamp asm.(for DP5) 針 留組(DP5用) | | | | | | | | Sliding plate asm.(Left) 滑り板(左)組 | | Sliding plate asm.(Front) 滑り板(前)組 | | |
|--------------------------|---|--|----|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|-----------|
| Code コード |  | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Option オプション | | Option オプション | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| B | 1/8 | 3.2 | 1 | 400-35761 | 14 | 400-35771 | 27 | B1402-528-BA0-A | 40 | B1402-528-BA0-A | 53 | 400-51633 | 56 | 400-42874 |
| C | 3/32 | 4.0 | 2 | 400-35762 | 15 | 400-35772 | 28 | B1402-528-CA0-A | 41 | B1402-528-CA0-A | | | | |
| D | 3/16 | 4.8 | 3 | B1402-528-DAL-A | 16 | B1402-528-DAR-A | 29 | B1402-528-DAL-A | 42 | B1402-528-DAR-A | | | | |
| E | 7/32 | 5.6 | 4 | B1402-528-EAL | 17 | B1402-528-EAR | 30 | B1402-528-EAL | 43 | B1402-528-EAR | | | | |
| F | 1/4 | 6.4 | 5 | B1402-528-FAL-A | 18 | B1402-528-FAR-A | 31 | B1402-528-FAL-A | 44 | B1402-528-FAR-A | | | | |
| G | 9/32 | 7.1 | 6 | 400-35765 | 19 | 400-35775 | 32 | B1402-528-GAL | 45 | B1402-528-GAR | | | | |
| H | 5/16 | 7.9 | 7 | 400-35766 | 20 | 400-35776 | 33 | B1402-528-HAL-A | 46 | B1402-528-HAR-A | | | | |
| K | 3/8 | 9.5 | 8 | B1402-528-KAL-A | 21 | B1402-528-KAR-A | 34 | B1402-528-KAL-A | 47 | B1402-528-KAR-A | | | | |
| L | 1/2 | 12.7 | 9 | 400-35768 | 22 | 400-35778 | 35 | B1402-528-LAL | 48 | B1402-528-LAR | | | | |
| M | 5/8 | 15.9 | 10 | 400-35769 | 23 | 400-35779 | 36 | B1402-528-MAL | 49 | B1402-528-MAR | | | | |
| N | 3/4 | 19.1 | 11 | 400-35770 | 24 | 400-35780 | 37 | B1402-528-NAL | 50 | B1402-528-NAR | | | | |
| P | 7/8 | 22.2 | 12 | 400-71917 | 25 | 400-71919 | 38 | B1402-528-PAL | 51 | B1402-528-PAR | | | | |
| Q | 1 | 25.4 | 13 | 400-71921 | 26 | 400-71923 | 39 | B1402-528-QAL | 52 | B1402-528-QAR | | | | |
| Stitch spec. 縫仕様 | S | | | | | ★ | | | | ★ | | ★ | | |
| | G | | | | | | | | | | | | | |

| Needle gauge size 針 幅 | | Needle clamp asm.(for DP17) 針 留組(DP17用) | | | | | | | | Throat plate 針 板 | | Sliding plate asm. (Left) 滑り板(左)組 | | Sliding plate asm. (Right) 滑り板(右)組 | | |
|--------------------------|--|--|----|-------------------------------------|----------|------------------------------------|----------|-------------------------------------|----------|--|--------------|--------------------------------------|--------------|---------------------------------------|-----|-----------|
| Code コード |  | Needle clamp asm. (Left) 針留(左)組 | | Needle clamp asm. (Right) 針留(右)組 | | Needle clamp asm. (Left) 針留(左)組 | | Needle clamp asm. (Right) 針留(右)組 | |  | Option オプション | | Option オプション | | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | | NO | Part No. | NO | Part No. | | |
| B | 1/8 | 3.2 | 57 | 400-35877 | 69 | 400-35878 | 81 | B1402526BA0A | 93 | B1402526BA0A | 105 | 226-25107 | 121 | 226-01058 | 124 | 226-00555 |
| C | 5/32 | 4.0 | 58 | 400-26063 | 70 | 400-26084 | 82 | B1402526CA0A | 94 | B1402526CA0A | 106 | 226-25206 | | | | |
| D | 3/16 | 4.8 | 59 | 400-26065 | 71 | 400-26086 | 83 | B1402526DALA | 95 | B1402526DARA | 107 | 226-25305 | | | | |
| E | 7/32 | 5.6 | 60 | 400-26067 | 72 | 400-26088 | 84 | 102-28559 | 96 | 102-28567 | 108 | 226-25305 | | | | |
| F | 1/4 | 6.4 | 61 | 400-26069 | 73 | 400-26090 | 85 | B1402526FALA | 97 | B1402526FARA | 109 | 226-25288 | | | | |
| G | 9/32 | 7.1 | 62 | 400-26070 | 74 | 400-26091 | 86 | B1402526GALA | 98 | B1402526GARA | 110 | 226-25404 | | | | |
| H | 5/16 | 7.9 | 63 | 400-26072 | 75 | 400-26093 | 87 | B1402526HALA | 99 | B1402526HARA | 111 | 226-25503 | | | | |
| K | 3/8 | 9.5 | 64 | 400-26074 | 76 | 400-26095 | 88 | B1402526KALA | 100 | B1402526KARA | 112 | 226-25701 | | | | |
| L | 1/2 | 12.7 | 65 | 400-26076 | 77 | 400-26097 | 89 | B1402526LALA | 101 | B1402526LARA | 113 | 226-25602 | | | | |
| M | 5/8 | 15.9 | 66 | 400-26078 | 78 | 400-26099 | 90 | 102-28856 | 102 | 102-28864 | 114 | 226-26105 | | | | |
| N | 3/4 | 19.1 | 67 | 400-26080 | 79 | 400-26101 | 91 | 102-28955 | 103 | 102-28963 | 115 | 226-26204 | | | | |
| P | 7/8 | 22.2 | — | — | — | — | — | — | — | — | 119 | 226-26303 | | | | |
| Q | 1 | 25.4 | 68 | 400-26082 | 80 | 400-26103 | 92 | 102-29151 | 104 | 102-29169 | 120 | 226-26402 | | | | |
| Stitch spec. 縫仕様 | S | | | | | ★ | | | | ★ | | ★ | | ★ | | |
| | G | | | | | | | | | ※のみ ★ | | ★ | | ★ | | |





| Needle gauge size 針 幅 | | Feed Dog 送り歯 | | | | | | Presser foot asm. 押 さ え(組) | | | | Swivel guide Presser asm. スィブルガイド 押さえ(組) | | | |
|--------------------------|---|-----------------|-----|--------------|-----------|--------------|----------|-------------------------------|-----------|---------------------------|----------|--|----------|-----------|--|
| Code コード |  | Option オプション | | Option オプション | | Option オプション | | (Tip-divided) (移動式先割れ) | | (Tip-divided) (移動式先割れ) | | Option オプション | | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | | |
| B | 1/8 | 3.2 | — | 139 | 400-33563 | — | — | 175 | 400-35896 | — | — | — | — | | |
| C | 5/32 | 4.0 | 127 | 226-30206 | 140 | 400-25784 | 152 | B1613-512-COH | 176 | 400-35897 | 188 | 400-71909 | — | | |
| D | 3/16 | 4.8 | 128 | 226-30404 | 141 | 400-25785 | 153 | B1613-512-DOH | 164 | 400-25801 | 177 | 226-40353 | 200 | 400-95293 | |
| E | 7/32 | 5.6 | 129 | 226-30503 | 142 | 400-25786 | 154 | B1613-512-EOH | 165 | 400-25802 | 178 | 226-40452 | 190 | 228-16656 | |
| F | 1/4 | 6.4 | 130 | 226-30602 | 143 | 400-25787 | 155 | B1613-512-FOH | 166 | 400-25803 | 179 | 226-40551 | 191 | 228-16755 | |
| G | 9/32 | 7.1 | 131 | 226-30800 | 144 | 400-25788 | 156 | B1613-512-GOH | 167 | 400-25804 | 180 | 226-40759 | 192 | 228-16854 | |
| H | 5/16 | 7.9 | 132 | 226-30909 | 145 | 400-25789 | 157 | B1613-512-HOH | 168 | 400-25805 | 181 | 226-40858 | 193 | 228-16953 | |
| K | 3/8 | 9.5 | 133 | 226-31006 | 146 | 400-25790 | 158 | B1613-512-KOH | 169 | 400-25806 | 182 | 226-40957 | 194 | 228-17050 | |
| L | 1/2 | 12.7 | 134 | 226-31303 | 147 | 400-25792 | 159 | B1613-512-LOH | 170 | 400-25808 | 183 | 226-41252 | 195 | 228-17159 | |
| M | 5/8 | 15.9 | 135 | 226-31402 | 148 | 400-25793 | 160 | B1613-512-MOH | 171 | 400-25809 | 184 | 226-41351 | 196 | 400-33945 | |
| N | 3/4 | 19.1 | 136 | 226-31501 | 149 | 400-25794 | 161 | B1613-512-NOH | 172 | 400-25810 | 185 | 226-41450 | 197 | 400-33947 | |
| P | 7/8 | 22.2 | 137 | 226-31709 | 150 | 400-25795 | 162 | B1613-512-POH | 173 | 400-25811 | 186 | 226-41658 | 198 | 400-33949 | |
| Q | 1 | 25.4 | 138 | 226-31808 | 151 | 400-25796 | 163 | B1613-512-QOH | 174 | 400-25812 | 187 | 226-41757 | 199 | 400-33951 | |
| Stitch spec. 縫仕様 | S | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | |
| | G | | | | | ★ | | ★ | | ★ | | | | ★ | |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|--------------|------------------------------|---------|-------|------|-----|
| 48 | B1402528LAR | NEEDLE CLAMP ASM., RIGHT 1/2 | | | | 1 |
| 49 | B1402528MAR | NEEDLE CLAMP ASM., RIGHT 5/8 | | | | 1 |
| 50 | B1402528NAR | NEEDLE CLAMP ASM., RIGHT 3/4 | | | | 1 |
| 51 | B1402528PAR | NEEDLE CLAMP ASM. RIGHT 7/8 | | | | 1 |
| 52 | B1402528QAR | NEEDLE CLAMP ASM., RIGHT 1 | | | | 1 |
| 53 | 40051633 | ASSY_SLIDE_PLATE_L | | | | 1 |
| 54 | 40045729 | ASSY_SIDE_PLATE-L-B | | | | 1 |
| 55 | 40045730 | ASSY_SIDE_PLATE-L-C | | | | 1 |
| 56 | 40042874 | ASSY_SLIDE_PLATE_F_STANDARD | | | | 1 |
| 57 | 40035877 | ASSY_NEEDLE_CLAMP_L(1/8) | | | | 1 |
| 58 | 40026063 | ASSY_NEEDLE_CLAMP_L(5/32) | | | | 1 |
| 59 | 40026065 | ASSY_NEEDLE_CLAMP_L(3/16) | | | | 1 |
| 60 | 40026067 | ASSY_NEEDLE_CLAMP_L(7/32) | | | | 1 |
| 61 | 40026069 | ASSY_NEEDLE_CLAMP_L(1/4) | | | | 1 |
| 62 | 40026070 | ASSY_NEEDLE_CLAMP_L(9/32) | | | | 1 |
| 63 | 40026072 | ASSY_NEEDLE_CLAMP_L(5/16) | | | | 1 |
| 64 | 40026074 | ASSY_NEEDLE_CLAMP_L(3/8) | | | | 1 |
| 65 | 40026076 | ASSY_NEEDLE_CLAMP_L(1/2) | | | | 1 |
| 66 | 40026078 | ASSY_NEEDLE_CLAMP_L(5/8) | | | | 1 |
| 67 | 40026080 | ASSY_NEEDLE_CLAMP_L(3/4) | | | | 1 |
| 68 | 40026082 | ASSY_NEEDLE_CLAMP_L(1) | | | | 1 |
| 69 | 40035878 | ASSY_NEEDLE_CLAMP_R(1/8) | | | | 1 |
| 70 | 40026084 | ASSY_NEEDLE_CLAMP_R(5/32) | | | | 1 |
| 71 | 40026086 | ASSY_NEEDLE_CLAMP_R(3/16) | | | | 1 |
| 72 | 40026088 | ASSY_NEEDLE_CLAMP_R(7/32) | | | | 1 |
| 73 | 40026090 | ASSY_NEEDLE_CLAMP_R(1/4) | | | | 1 |
| 74 | 40026091 | ASSY_NEEDLE_CLAMP_R(9/32) | | | | 1 |
| 75 | 40026093 | ASSY_NEEDLE_CLAMP_R(5/16) | | | | 1 |
| 76 | 40026095 | ASSY_NEEDLE_CLAMP_R(3/8) | | | | 1 |
| 77 | 40026097 | ASSY_NEEDLE_CLAMP_R(1/2) | | | | 1 |
| 78 | 40026099 | ASSY_NEEDLE_CLAMP_R(5/8) | | | | 1 |
| 79 | 40026101 | ASSY_NEEDLE_CLAMP_R(3/4) | | | | 1 |
| 80 | 40026103 | ASSY_NEEDLE_CLAMP_R(1) | | | | 1 |
| 81 | B1402526BA0A | NEEDLE CLAMP ASM. 1/8 | | | | 1 |
| 82 | B1402526CA0A | NEEDLE CLAMP ASM. 5/32 | | | | 1 |
| 83 | B1402526DALA | NEEDLE CLAMP LEFT ASM. 3/16 | | | | 1 |
| 84 | 10228559 | NEEDLE CLAMP ASM. LEFT 7/32 | | | | 1 |
| 85 | B1402526FALA | NEEDLE CLAMP LEFT ASM. 1/4 | | | | 1 |
| 86 | B1402526GALA | NEEDLE CLAMP LEFT ASM. 9/32 | | | | 1 |
| 87 | B1402526HALA | NEEDLE CLAMP LEFT ASM. 5/16 | | | | 1 |
| 88 | B1402526KALA | NEEDLE CLAMP LEFT ASM. 3/8 | | | | 1 |
| 89 | B1402526LALA | NEEDLE CLAMP LEFT ASM. | | | | 1 |
| 90 | 10228856 | NEEDLE CLAMP ASM. LEFT 5/8 | | | | 1 |
| 91 | 10228955 | NEEDLE CLAMP ASM. LEFT 3/4 | | | | 1 |
| 92 | 10229151 | NEEDLE CLAMP ASM. LEFT 1 | | | | 1 |
| 93 | B1402526BA0A | NEEDLE CLAMP ASM. 1/8 | | | | 1 |
| 94 | B1402526CA0A | NEEDLE CLAMP ASM. 5/32 | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A)

| Needle gauge size 針 幅 | | Needle clamp asm.(for DP5) 針 留組(DP5用) | | | | | | | | Sliding plate asm.(Left) 滑り板(左)組 | | Sliding plate asm.(Front) 滑り板(前)組 | | |
|--------------------------|---|--|----|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|-----------|
| Code コード |  | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Option オプション | | Option オプション | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| B | 1/8 | 3.2 | 1 | 400-35761 | 14 | 400-35771 | 27 | B1402-528-BA0-A | 40 | B1402-528-BA0-A | 53 | 400-51633 | 56 | 400-42874 |
| C | 3/32 | 4.0 | 2 | 400-35762 | 15 | 400-35772 | 28 | B1402-528-CA0-A | 41 | B1402-528-CA0-A | | | | |
| D | 3/16 | 4.8 | 3 | B1402-528-DAL-A | 16 | B1402-528-DAR-A | 29 | B1402-528-DAL-A | 42 | B1402-528-DAR-A | | | | |
| E | 7/32 | 5.6 | 4 | B1402-528-EAL | 17 | B1402-528-EAR | 30 | B1402-528-EAL | 43 | B1402-528-EAR | | | | |
| F | 1/4 | 6.4 | 5 | B1402-528-FAL-A | 18 | B1402-528-FAR-A | 31 | B1402-528-FAL-A | 44 | B1402-528-FAR-A | | | | |
| G | 9/32 | 7.1 | 6 | 400-35765 | 19 | 400-35775 | 32 | B1402-528-GAL | 45 | B1402-528-GAR | | | | |
| H | 5/16 | 7.9 | 7 | 400-35766 | 20 | 400-35776 | 33 | B1402-528-HAL-A | 46 | B1402-528-HAR-A | | | | |
| K | 3/8 | 9.5 | 8 | B1402-528-KAL-A | 21 | B1402-528-KAR-A | 34 | B1402-528-KAL-A | 47 | B1402-528-KAR-A | | | | |
| L | 1/2 | 12.7 | 9 | 400-35768 | 22 | 400-35778 | 35 | B1402-528-LAL | 48 | B1402-528-LAR | | | | |
| M | 5/8 | 15.9 | 10 | 400-35769 | 23 | 400-35779 | 36 | B1402-528-MAL | 49 | B1402-528-MAR | | | | |
| N | 3/4 | 19.1 | 11 | 400-35770 | 24 | 400-35780 | 37 | B1402-528-NAL | 50 | B1402-528-NAR | | | | |
| P | 7/8 | 22.2 | 12 | 400-71917 | 25 | 400-71919 | 38 | B1402-528-PAL | 51 | B1402-528-PAR | | | | |
| Q | 1 | 25.4 | 13 | 400-71921 | 26 | 400-71923 | 39 | B1402-528-QAL | 52 | B1402-528-QAR | | | | |
| Stitch spec. 縫仕様 | S | | | | | | | | | | | ★ | ★ | |
| | G | | | | | | | | | | | ★ | ★ | |

| Needle gauge size 針 幅 | | Needle clamp asm.(for DP17) 針 留組(DP17用) | | | | | | | | Throat plate 針 板 | | Sliding plate asm. (Left) 滑り板(左)組 | | Sliding plate asm. (Right) 滑り板(右)組 | | |
|--------------------------|--|--|----|-------------------------------------|----------|------------------------------------|----------|-------------------------------------|----------|--|--------------|--------------------------------------|--------------|---------------------------------------|-----|-----------|
| Code コード |  | Needle clamp asm. (Left) 針留(左)組 | | Needle clamp asm. (Right) 針留(右)組 | | Needle clamp asm. (Left) 針留(左)組 | | Needle clamp asm. (Right) 針留(右)組 | |  | Option オプション | | Option オプション | | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | | NO | Part No. | NO | Part No. | | |
| B | 1/8 | 3.2 | 57 | 400-35877 | 69 | 400-35878 | 81 | B1402526BA0A | 93 | B1402526BA0A | 105 | 226-25107 | 121 | 226-01058 | 124 | 226-00555 |
| C | 5/32 | 4.0 | 58 | 400-26063 | 70 | 400-26084 | 82 | B1402526CA0A | 94 | B1402526CA0A | 106 | 226-25206 | | | | |
| D | 3/16 | 4.8 | 59 | 400-26065 | 71 | 400-26086 | 83 | B1402526DALA | 95 | B1402526DARA | 107 | 226-25338 | | | | |
| E | 7/32 | 5.6 | 60 | 400-26067 | 72 | 400-26088 | 84 | 102-28559 | 96 | 102-28567 | 108 | 226-25305 | | | | |
| F | 1/4 | 6.4 | 61 | 400-26069 | 73 | 400-26090 | 85 | B1402526FALA | 97 | B1402526FARA | 109 | 226-25288 | | | | |
| G | 9/32 | 7.1 | 62 | 400-26070 | 74 | 400-26091 | 86 | B1402526GALA | 98 | B1402526GARA | 110 | 226-25404 | | | | |
| H | 5/16 | 7.9 | 63 | 400-26072 | 75 | 400-26093 | 87 | B1402526HALA | 99 | B1402526HARA | 111 | 226-25503 | | | | |
| K | 3/8 | 9.5 | 64 | 400-26074 | 76 | 400-26095 | 88 | B1402526KALA | 100 | B1402526KARA | 112 | 226-25701 | | | | |
| L | 1/2 | 12.7 | 65 | 400-26076 | 77 | 400-26097 | 89 | B1402526LALA | 101 | B1402526LARA | 113 | 226-25602 | | | | |
| M | 5/8 | 15.9 | 66 | 400-26078 | 78 | 400-26099 | 90 | 102-28856 | 102 | 102-28864 | 114 | 226-26105 | | | | |
| N | 3/4 | 19.1 | 67 | 400-26080 | 79 | 400-26101 | 91 | 102-28955 | 103 | 102-28963 | 115 | 226-26204 | | | | |
| P | 7/8 | 22.2 | — | — | — | — | — | — | — | — | 117 | 226-26105 | | | | |
| Q | 1 | 25.4 | 68 | 400-26082 | 80 | 400-26103 | 92 | 102-29151 | 104 | 102-29169 | 118 | 226-26204 | | | | |
| Stitch spec. 縫仕様 | S | | | | | | | | | | | ★ | ★ | | | |
| | G | | | | | | | | | | | ★ | ★ | | | |





| Needle gauge size 針 幅 | | Feed Dog 送り歯 | | | | | | Presser foot asm. 押 さ え(組) | | | | Swivel guide Presser asm. スィブルガイド 押さえ(組) | | |
|--------------------------|---|-----------------|-----|--------------|-----------|--------------|----------|-------------------------------|-----------|---------------------------|----------|---|----------|-----------|
| Code コード |  | Option オプション | | Option オプション | | Option オプション | | (Tip-divided) (移動式先割れ) | | (Tip-divided) (移動式先割れ) | | Option オプション | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| B | 1/8 | 3.2 | — | 139 | 400-33563 | — | — | 175 | 400-35896 | — | — | — | — | |
| C | 5/32 | 4.0 | 127 | 226-30206 | 140 | 400-25784 | 152 | B1613-512-C0H | 176 | 400-35897 | 188 | 400-71909 | — | |
| D | 3/16 | 4.8 | 128 | 226-30404 | 141 | 400-25785 | 153 | B1613-512-D0H | 164 | 400-25801 | 177 | 226-40353 | 200 | 400-95293 |
| E | 7/32 | 5.6 | 129 | 226-30503 | 142 | 400-25786 | 154 | B1613-512-E0H | 165 | 400-25802 | 178 | 226-40452 | 190 | 228-16656 |
| F | 1/4 | 6.4 | 130 | 226-30602 | 143 | 400-25787 | 155 | B1613-512-F0H | 166 | 400-25803 | 179 | 226-40551 | 191 | 228-16755 |
| G | 9/32 | 7.1 | 131 | 226-30800 | 144 | 400-25788 | 156 | B1613-512-G0H | 167 | 400-25804 | 180 | 226-40759 | 192 | 228-16854 |
| H | 5/16 | 7.9 | 132 | 226-30909 | 145 | 400-25789 | 157 | B1613-512-H0H | 168 | 400-25805 | 181 | 226-40858 | 193 | 228-16953 |
| K | 3/8 | 9.5 | 133 | 226-31006 | 146 | 400-25790 | 158 | B1613-512-K0H | 169 | 400-25806 | 182 | 226-40957 | 194 | 228-17050 |
| L | 1/2 | 12.7 | 134 | 226-31303 | 147 | 400-25792 | 159 | B1613-512-L0H | 170 | 400-25808 | 183 | 226-41252 | 195 | 228-17159 |
| M | 5/8 | 15.9 | 135 | 226-31402 | 148 | 400-25793 | 160 | B1613-512-M0H | 171 | 400-25809 | 184 | 226-41351 | 196 | 400-33945 |
| N | 3/4 | 19.1 | 136 | 226-31501 | 149 | 400-25794 | 161 | B1613-512-N0H | 172 | 400-25810 | 185 | 226-41450 | 197 | 400-33947 |
| P | 7/8 | 22.2 | 137 | 226-31709 | 150 | 400-25795 | 162 | B1613-512-P0H | 173 | 400-25811 | 186 | 226-41658 | 198 | 400-33949 |
| Q | 1 | 25.4 | 138 | 226-31808 | 151 | 400-25796 | 163 | B1613-512-Q0H | 174 | 400-25812 | 187 | 226-41757 | 199 | 400-33951 |
| Stitch spec. 縫仕様 | S | | | | | | | | | | | ★ | ★ | |
| | G | | | | | | | | | | | ★ | ★ | |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|--------------|------------------------------|---------|-------|------|-----|
| 95 | B1402526DARA | NEEDLE CLAMP RIGHT ASM. 3/16 | | | | 1 |
| 96 | 10228567 | NEEDLE CLAMP ASM. RIGHT 7/32 | | | | 1 |
| 97 | B1402526FARA | NEEDLE CLAMP RIGHT ASM. 1/4 | | | | 1 |
| 98 | B1402526GARA | NEEDLE CLAMP RIGHT ASM. 9/32 | | | | 1 |
| 99 | B1402526HARA | NEEDLE CLAMP RIGHT ASM. 5/16 | | | | 1 |
| 100 | B1402526KARA | NEEDLE CLAMP RIGHT ASM. 3/8 | | | | 1 |
| 101 | B1402526LARA | NEEDLE CLAMP RIGHT ASM. | | | | 1 |
| 102 | 10228864 | NEEDLE CLAMP ASM. RIGHT 5/8 | | | | 1 |
| 103 | 10228963 | NEEDLE CLAMP ASM. RIGHT 3/4 | | | | 1 |
| 104 | 10229169 | NEEDLE CLAMP ASM. RIGHT 1 | | | | 1 |
| 105 | 22625107 | THROAT PLATE 1/8" (3.2MM) | | | | 1 |
| 106 | 22625206 | THROAT PLATE 5/32" (4MM) | | | | 1 |
| 107 | 40072338 | THROAT_PLATE_G_5/32 | TYPE G | | | 1 |
| 108 | 22625305 | THROAT PLATE 3/16" (4.8MM) | | | | 1 |
| 109 | 40095288 | THROAT PLATE 3/16(4.8MM) | TYPE G | | | 1 |
| 110 | 22625404 | THROAT PLATE 7/32" (5.6MM) | | | | 1 |
| 111 | 22625503 | THROAT PLATE 1/4 | | | | 1 |
| 112 | 40094772 | THROAT_PLATE 1/4 | TYPE G | | | 1 |
| 113 | 22625602 | THROAT PLATE 9/32" (7.1MM) | | | | 1 |
| 114 | 22625701 | THROAT PLATE 5/16" (7.9MM) | | | | 1 |
| 115 | 22625800 | THROAT PLATE 3/8" (9.5MM) | | | | 1 |
| 116 | 22626006 | THROAT PLATE 1/2" (12.7MM) | | | | 1 |
| 117 | 22626105 | THROAT PLATE 5/8" (15.9MM) | | | | 1 |
| 118 | 22626204 | THROAT PLATE 3/4" (19.1MM) | | | | 1 |
| 119 | 22626303 | THROAT PLATE 7/8" (22.2MM) | | | | 1 |
| 120 | 22626402 | THROAT PLATE 1" (25.4MM) | | | | 1 |
| 121 | 22601058 | BED SLIDE LEFT, ASM., A | | | | 1 |
| 122 | 22601157 | LEFT SLIDER PLATE B ASM. | | | | 1 |
| 123 | 22601256 | BED SLIDE LEFT, ASM., C | | | | 1 |
| 124 | 22600555 | BED SLIDE RIGHT, ASM., A | | | | 1 |
| 125 | 22600654 | RIGHT SLIDER PLATE B ASM. | | | | 1 |
| 126 | 22600753 | BED SLIDE RIGHT, ASM., C | | | | 1 |
| 127 | 22630206 | FEED DOG 5/32" (4.0MM) | | | | 1 |
| 128 | 22630404 | FEED DOG 3/16" (4.8MM) | | | | 1 |
| 129 | 22630503 | FEED DOG 7/32" (5.6MM) | | | | 1 |
| 130 | 22630602 | FEED DOG 1/4 | | | | 1 |
| 131 | 22630800 | FEED DOG 9/32" (7.1MM) | | | | 1 |
| 132 | 22630909 | FEED DOG 5/16" (7.9MM) | | | | 1 |
| 133 | 22631006 | FEED DOG 3/8" (9.5MM) | | | | 1 |
| 134 | 22631303 | FEED DOG 1/2" (12.7MM) | | | | 1 |
| 135 | 22631402 | FEED DOG 5/8" (15.9MM) | | | | 1 |
| 136 | 22631501 | FEED DOG 3/4" (19.1MM) | | | | 1 |
| 137 | 22631709 | FEED DOG 7/8" (2.2MM) | | | | 1 |
| 138 | 22631808 | FEED DOG 1" (25.4MM) | | | | 1 |
| 139 | 40033563 | FEED_DOG_TYPE_F_1/8 | | | | 1 |
| 140 | 40025784 | FEED_DOG_TYPE_SA_5/32 | | | | 1 |
| 141 | 40025785 | FEED_DOG_TYPE_SA_3/16 | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A)

| Needle gauge size 針 幅 | | Needle clamp asm.(for DP5) 針 留組(DP5用) | | | | | | | | Sliding plate asm.(Left) 滑り板(左)組 | | Sliding plate asm.(Front) 滑り板(前)組 | | |
|--------------------------|---|--|----|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|-----------|
| Code コード |  | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Option オプション | | Option オプション | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| B | 1/8 | 3.2 | 1 | 400-35761 | 14 | 400-35771 | 27 | B1402-528-BA0-A | 40 | B1402-528-BA0-A | 53 | 400-51633 | 56 | 400-42874 |
| C | 3/32 | 4.0 | 2 | 400-35762 | 15 | 400-35772 | 28 | B1402-528-CA0-A | 41 | B1402-528-CA0-A | | | | |
| D | 3/16 | 4.8 | 3 | B1402-528-DAL-A | 16 | B1402-528-DAR-A | 29 | B1402-528-DAL-A | 42 | B1402-528-DAR-A | | | | |
| E | 7/32 | 5.6 | 4 | B1402-528-EAL | 17 | B1402-528-EAR | 30 | B1402-528-EAL | 43 | B1402-528-EAR | | | | |
| F | 1/4 | 6.4 | 5 | B1402-528-FAL-A | 18 | B1402-528-FAR-A | 31 | B1402-528-FAL-A | 44 | B1402-528-FAR-A | | | | |
| G | 9/32 | 7.1 | 6 | 400-35765 | 19 | 400-35775 | 32 | B1402-528-GAL | 45 | B1402-528-GAR | | | | |
| H | 5/16 | 7.9 | 7 | 400-35766 | 20 | 400-35776 | 33 | B1402-528-HAL-A | 46 | B1402-528-HAR-A | | | | |
| K | 3/8 | 9.5 | 8 | B1402-528-KAL-A | 21 | B1402-528-KAR-A | 34 | B1402-528-KAL-A | 47 | B1402-528-KAR-A | | | | |
| L | 1/2 | 12.7 | 9 | 400-35768 | 22 | 400-35778 | 35 | B1402-528-LAL | 48 | B1402-528-LAR | | | | |
| M | 5/8 | 15.9 | 10 | 400-35769 | 23 | 400-35779 | 36 | B1402-528-MAL | 49 | B1402-528-MAR | | | | |
| N | 3/4 | 19.1 | 11 | 400-35770 | 24 | 400-35780 | 37 | B1402-528-NAL | 50 | B1402-528-NAR | | | | |
| P | 7/8 | 22.2 | 12 | 400-71917 | 25 | 400-71919 | 38 | B1402-528-PAL | 51 | B1402-528-PAR | | | | |
| Q | 1 | 25.4 | 13 | 400-71921 | 26 | 400-71923 | 39 | B1402-528-QAL | 52 | B1402-528-QAR | | | | |
| Stitch spec. 縫仕様 | S | | | | | | | | | | | ★ | ★ | |
| | G | | | | | | | | | | | ★ | ★ | |

| Needle gauge size 針 幅 | | Needle clamp asm.(for DP17) 針 留組(DP17用) | | | | | | | | Throat plate 針 板 | | Sliding plate asm. (Left) 滑り板(左)組 | | Sliding plate asm. (Right) 滑り板(右)組 | | |
|--------------------------|--|--|----|-------------------------------------|----------|------------------------------------|----------|-------------------------------------|----------|--|--------------|--------------------------------------|--------------|---------------------------------------|-----|-----------|
| Code コード |  | Needle clamp asm. (Left) 針留(左)組 | | Needle clamp asm. (Right) 針留(右)組 | | Needle clamp asm. (Left) 針留(左)組 | | Needle clamp asm. (Right) 針留(右)組 | |  | Option オプション | | Option オプション | | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | | NO | Part No. | NO | Part No. | | |
| B | 1/8 | 3.2 | 57 | 400-35877 | 69 | 400-35878 | 81 | B1402526BA0A | 93 | B1402526BA0A | 105 | 226-25107 | 121 | 226-01058 | 124 | 226-00555 |
| C | 5/32 | 4.0 | 58 | 400-26063 | 70 | 400-26084 | 82 | B1402526CA0A | 94 | B1402526CA0A | 106 | 226-25206 | | | | |
| D | 3/16 | 4.8 | 59 | 400-26065 | 71 | 400-26086 | 83 | B1402526DALA | 95 | B1402526DARA | 107 | 226-25238 | | | | |
| E | 7/32 | 5.6 | 60 | 400-26067 | 72 | 400-26088 | 84 | 102-28559 | 96 | 102-28567 | 108 | 226-25305 | | | | |
| F | 1/4 | 6.4 | 61 | 400-26069 | 73 | 400-26090 | 85 | B1402526FALA | 97 | B1402526FARA | 109 | 226-25288 | | | | |
| G | 9/32 | 7.1 | 62 | 400-26070 | 74 | 400-26091 | 86 | B1402526GALA | 98 | B1402526GARA | 110 | 226-25404 | | | | |
| H | 5/16 | 7.9 | 63 | 400-26072 | 75 | 400-26093 | 87 | B1402526HALA | 99 | B1402526HARA | 111 | 226-25503 | | | | |
| K | 3/8 | 9.5 | 64 | 400-26074 | 76 | 400-26095 | 88 | B1402526KALA | 100 | B1402526KARA | 112 | 226-25701 | | | | |
| L | 1/2 | 12.7 | 65 | 400-26076 | 77 | 400-26097 | 89 | B1402526LALA | 101 | B1402526LARA | 113 | 226-25602 | | | | |
| M | 5/8 | 15.9 | 66 | 400-26078 | 78 | 400-26099 | 90 | 102-28856 | 102 | 102-28864 | 114 | 226-25701 | | | | |
| N | 3/4 | 19.1 | 67 | 400-26080 | 79 | 400-26101 | 91 | 102-28855 | 103 | 102-28963 | 115 | 226-25800 | | | | |
| P | 7/8 | 22.2 | — | — | — | — | — | — | — | — | 117 | 226-26105 | | | | |
| Q | 1 | 25.4 | 68 | 400-26082 | 80 | 400-26103 | 92 | 102-29151 | 104 | 102-29169 | 118 | 226-26204 | | | | |
| Stitch spec. 縫仕様 | S | | | | | | | | | | | ★ | ★ | ★ | ★ | |
| | G | | | | | | | | | | | ★ | ★ | ★ | ★ | |





| Needle gauge size 針 幅 | | Feed Dog 送り歯 | | | | | | Presser foot asm. 押 さ え(組) | | | | Swivel guide Presser asm. スィブルガイド 押さえ(組) | | | |
|--------------------------|---|-----------------|-----|--------------|-----------|--------------|----------|-------------------------------|-----------|---------------------------|----------|--|----------|-----------|---|
| Code コード |  | Option オプション | | Option オプション | | Option オプション | | (Tip-divided) (移動式先割れ) | | (Tip-divided) (移動式先割れ) | | Option オプション | | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | | |
| B | 1/8 | 3.2 | — | 139 | 400-33563 | — | — | 175 | 400-35896 | — | — | — | — | | |
| C | 5/32 | 4.0 | 127 | 226-30206 | 140 | 400-25784 | 152 | B1613-512-C0H | 176 | 400-35897 | 188 | 400-71909 | — | | |
| D | 3/16 | 4.8 | 128 | 226-30404 | 141 | 400-25785 | 153 | B1613-512-D0H | 164 | 400-25801 | 177 | 226-40353 | 200 | 400-95293 | |
| E | 7/32 | 5.6 | 129 | 226-30503 | 142 | 400-25786 | 154 | B1613-512-E0H | 165 | 400-25802 | 178 | 226-40452 | 190 | 228-16656 | |
| F | 1/4 | 6.4 | 130 | 226-30602 | 143 | 400-25787 | 155 | B1613-512-F0H | 166 | 400-25803 | 179 | 226-40551 | 191 | 228-16755 | |
| G | 9/32 | 7.1 | 131 | 226-30800 | 144 | 400-25788 | 156 | B1613-512-G0H | 167 | 400-25804 | 180 | 226-40759 | 192 | 228-16854 | |
| H | 5/16 | 7.9 | 132 | 226-30909 | 145 | 400-25789 | 157 | B1613-512-H0H | 168 | 400-25805 | 181 | 226-40858 | 193 | 228-16953 | |
| K | 3/8 | 9.5 | 133 | 226-31006 | 146 | 400-25790 | 158 | B1613-512-K0H | 169 | 400-25806 | 182 | 226-40957 | 194 | 228-17050 | |
| L | 1/2 | 12.7 | 134 | 226-31303 | 147 | 400-25792 | 159 | B1613-512-L0H | 170 | 400-25808 | 183 | 226-41252 | 195 | 228-17159 | |
| M | 5/8 | 15.9 | 135 | 226-31402 | 148 | 400-25793 | 160 | B1613-512-M0H | 171 | 400-25809 | 184 | 226-41351 | 196 | 400-33945 | |
| N | 3/4 | 19.1 | 136 | 226-31501 | 149 | 400-25794 | 161 | B1613-512-N0H | 172 | 400-25810 | 185 | 226-41450 | 197 | 400-33947 | |
| P | 7/8 | 22.2 | 137 | 226-31709 | 150 | 400-25795 | 162 | B1613-512-P0H | 173 | 400-25811 | 186 | 226-41658 | 198 | 400-33949 | |
| Q | 1 | 25.4 | 138 | 226-31808 | 151 | 400-25796 | 163 | B1613-512-Q0H | 174 | 400-25812 | 187 | 226-41757 | 199 | 400-33951 | |
| Stitch spec. 縫仕様 | S | | | | | | | | | | | ★ | ★ | ★ | ★ |
| | G | | | | | | | | | | | ★ | ★ | ★ | ★ |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------|---------|-------|------|-----|
| 142 | 40025786 | FEED_DOG_TYPE_SA_7/32 | | | | 1 |
| 143 | 40025787 | FEED_DOG_TYPE_SA_1/4 | | | | 1 |
| 144 | 40025788 | FEED_DOG_TYPE_SA_9/32 | | | | 1 |
| 145 | 40025789 | FEED_DOG_TYPE_SA_5/16 | | | | 1 |
| 146 | 40025790 | FEED_DOG_TYPE_SA_3/8 | | | | 1 |
| 147 | 40025792 | FEED_DOG_TYPE_SA_1/2 | | | | 1 |
| 148 | 40025793 | FEED_DOG_TYPE_SA_5/8 | | | | 1 |
| 149 | 40025794 | FEED_DOG_TYPE_SA_3/4 | | | | 1 |
| 150 | 40025795 | FEED_DOG_TYPE_SA_7/8 | | | | 1 |
| 151 | 40025796 | FEED_DOG_TYPE_SA_1 | | | | 1 |
| 152 | B1613512C0H | FEED DOG 5/32 | | | | 1 |
| 153 | B1613512D0H | FEED DOG 3/16 | | | | 1 |
| 154 | B1613512E0H | FEED DOG 7/32 | | | | 1 |
| 155 | B1613512F0H | FEED DOG 1/4 | | | | 1 |
| 156 | B1613512G0H | FEED DOG 9/32 | | | | 1 |
| 157 | B1613512H0H | FEED DOG 5/16 | | | | 1 |
| 158 | B1613512K0H | FEED DOG 3/8 | | | | 1 |
| 159 | B1613512L0H | FEED DOG 1/2 | | | | 1 |
| 160 | B1613512M0H | FEED DOG 5/8 | | | | 1 |
| 161 | B1613512N0H | FEED DOG 3/4 | | | | 1 |
| 162 | B1613512P0H | FEED DOG 7/8 | | | | 1 |
| 163 | B1613512Q0H | FEED DOG 1 | | | | 1 |
| 164 | 40025801 | FEED_DOG_TYPE_G_3/16 | | | | 1 |
| 165 | 40025802 | FEED_DOG_TYPE_G_7/32 | | | | 1 |
| 166 | 40025803 | FEED_DOG_TYPE_G_1/4 | | | | 1 |
| 167 | 40025804 | FEED_DOG_TYPE_G_9/32 | | | | 1 |
| 168 | 40025805 | FEED_DOG_TYPE_G_5/16 | | | | 1 |
| 169 | 40025806 | FEED_DOG_TYPE_G_3/8 | | | | 1 |
| 170 | 40025808 | FEED_DOG_TYPE_G_1/2 | | | | 1 |
| 171 | 40025809 | FEED_DOG_TYPE_G_5/8 | | | | 1 |
| 172 | 40025810 | FEED_DOG_TYPE_G_3/4 | | | | 1 |
| 173 | 40025811 | FEED_DOG_TYPE_G_7/8 | | | | 1 |
| 174 | 40025812 | FEED_DOG_TYPE_G_1 | | | | 1 |
| 175 | 40035896 | PRESSER FOOT ASM. | | | | 1 |
| 176 | 40035897 | PRESSER FOOT ASM. | | | | 1 |
| 177 | 22640353 | PRESSER FOOT ASM. | | | | 1 |
| 178 | 22640452 | PRESSER FOOT ASM. | | | | 1 |
| 179 | 22640551 | PRESSER FOOT ASM. | | | | 1 |
| 180 | 22640759 | PRESSER FOOT ASM. | | | | 1 |
| 181 | 22640858 | PRESSER FOOT ASM. | | | | 1 |
| 182 | 22640957 | PRESSER FOOT ASM. | | | | 1 |
| 183 | 22641252 | PRESSER FOOT ASM. | | | | 1 |
| 184 | 22641351 | PRESSER FOOT ASM. | | | | 1 |
| 185 | 22641450 | PRESSER FOOT ASM. | | | | 1 |
| 186 | 22641658 | PRESSER FOOT ASM. | | | | 1 |
| 187 | 22641757 | PRESSER FOOT ASM. | | | | 1 |
| 188 | 40071909 | PRESSER_FOOT_ASM_G_5/32 | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A)

| Needle gauge size 針 幅 | | Needle clamp asm.(for DP5) 針 留組(DP5用) | | | | | | | | Sliding plate asm.(Left) 滑り板(左)組 | | Sliding plate asm.(Front) 滑り板(前)組 | | |
|--------------------------|---|--|----|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|-----------|
| Code コード |  | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Option オプション | | Option オプション | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| B | 1/8 | 3.2 | 1 | 400-35761 | 14 | 400-35771 | 27 | B1402-528-BA0-A | 40 | B1402-528-BA0-A | 53 | 400-51633 | 56 | 400-42874 |
| C | 3/32 | 4.0 | 2 | 400-35762 | 15 | 400-35772 | 28 | B1402-528-CA0-A | 41 | B1402-528-CA0-A | | | | |
| D | 3/16 | 4.8 | 3 | B1402-528-DAL-A | 16 | B1402-528-DAR-A | 29 | B1402-528-DAL-A | 42 | B1402-528-DAR-A | | | | |
| E | 7/32 | 5.6 | 4 | B1402-528-EAL | 17 | B1402-528-EAR | 30 | B1402-528-EAL | 43 | B1402-528-EAR | | | | |
| F | 1/4 | 6.4 | 5 | B1402-528-FAL-A | 18 | B1402-528-FAR-A | 31 | B1402-528-FAL-A | 44 | B1402-528-FAR-A | | | | |
| G | 9/32 | 7.1 | 6 | 400-35765 | 19 | 400-35775 | 32 | B1402-528-GAL | 45 | B1402-528-GAR | | | | |
| H | 5/16 | 7.9 | 7 | 400-35766 | 20 | 400-35776 | 33 | B1402-528-HAL-A | 46 | B1402-528-HAR-A | | | | |
| K | 3/8 | 9.5 | 8 | B1402-528-KAL-A | 21 | B1402-528-KAR-A | 34 | B1402-528-KAL-A | 47 | B1402-528-KAR-A | | | | |
| L | 1/2 | 12.7 | 9 | 400-35768 | 22 | 400-35778 | 35 | B1402-528-LAL | 48 | B1402-528-LAR | | | | |
| M | 5/8 | 15.9 | 10 | 400-35769 | 23 | 400-35779 | 36 | B1402-528-MAL | 49 | B1402-528-MAR | | | | |
| N | 3/4 | 19.1 | 11 | 400-35770 | 24 | 400-35780 | 37 | B1402-528-NAL | 50 | B1402-528-NAR | | | | |
| P | 7/8 | 22.2 | 12 | 400-71917 | 25 | 400-71919 | 38 | B1402-528-PAL | 51 | B1402-528-PAR | | | | |
| Q | 1 | 25.4 | 13 | 400-71921 | 26 | 400-71923 | 39 | B1402-528-QAL | 52 | B1402-528-QAR | | | | |
| Stitch spec. 縫仕様 | S | ★ | | | | | | | | | | | | |
| | G | ★ | | | | | | | | | | | | |

| Needle gauge size 針 幅 | | Needle clamp asm.(for DP17) 針 留組(DP17用) | | | | | | | | Throat plate 針 板 | | Sliding plate asm. (Left) 滑り板(左)組 | | Sliding plate asm. (Right) 滑り板(右)組 | | |
|--------------------------|--|--|----|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|--|--------------|--------------------------------------|--------------|---------------------------------------|-----|-----------|
| Code コード |  | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | |  | Option オプション | | Option オプション | | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | | NO | Part No. | NO | Part No. | | |
| B | 1/8 | 3.2 | 57 | 400-35877 | 69 | 400-35878 | 81 | B1402526BA0A | 93 | B1402526BA0A | 105 | 226-25107 | 121 | 226-01058 | 124 | 226-00555 |
| C | 5/32 | 4.0 | 58 | 400-26063 | 70 | 400-26084 | 82 | B1402526CA0A | 94 | B1402526CA0A | 106 | 226-25206 | | | | |
| D | 3/16 | 4.8 | 59 | 400-26065 | 71 | 400-26086 | 83 | B1402526DALA | 95 | B1402526DARA | 107 | 226-25338 | | | | |
| E | 7/32 | 5.6 | 60 | 400-26067 | 72 | 400-26088 | 84 | 102-28559 | 96 | 102-28567 | 108 | 226-25305 | | | | |
| F | 1/4 | 6.4 | 61 | 400-26069 | 73 | 400-26090 | 85 | B1402526FALA | 97 | B1402526FARA | 109 | 226-25288 | | | | |
| G | 9/32 | 7.1 | 62 | 400-26070 | 74 | 400-26091 | 86 | B1402526GALA | 98 | B1402526GARA | 110 | 226-25404 | | | | |
| H | 5/16 | 7.9 | 63 | 400-26072 | 75 | 400-26093 | 87 | B1402526HALA | 99 | B1402526HARA | 111 | 226-25503 | | | | |
| K | 3/8 | 9.5 | 64 | 400-26074 | 76 | 400-26095 | 88 | B1402526KALA | 100 | B1402526KARA | 112 | 226-25701 | | | | |
| L | 1/2 | 12.7 | 65 | 400-26076 | 77 | 400-26097 | 89 | B1402526LALA | 101 | B1402526LARA | 113 | 226-25602 | | | | |
| M | 5/8 | 15.9 | 66 | 400-26078 | 78 | 400-26099 | 90 | 102-28856 | 102 | 102-28864 | 114 | 226-25701 | | | | |
| N | 3/4 | 19.1 | 67 | 400-26080 | 79 | 400-26101 | 91 | 102-28855 | 103 | 102-28963 | 115 | 226-25800 | | | | |
| P | 7/8 | 22.2 | — | — | — | — | — | — | — | — | 116 | 226-26006 | | | | |
| Q | 1 | 25.4 | 68 | 400-26082 | 80 | 400-26103 | 92 | 102-29151 | 104 | 102-29169 | 117 | 226-26105 | | | | |
| Stitch spec. 縫仕様 | S | ★ | | | | | | | | | | | | | | |
| | G | ★ | | | | | | | | | | | | | | |












| Needle gauge size 針 幅 | | Feed Dog 送り 歯 | | | | | | Presser foot asm. 押 さ え(組) | | | | Swivel guide Presser asm. スィブルガイド 押さえ(組) | | |
|--------------------------|---|------------------|-----|--------------|-----------|--------------|----------|-------------------------------|-----------|---------------------------|----------|--|----------|-----------|
| Code コード |  | Option オプション | | Option オプション | | Option オプション | | (Tip-divided) (移動式先割れ) | | (Tip-divided) (移動式先割れ) | | Option オプション | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| B | 1/8 | 3.2 | — | 139 | 400-33563 | — | — | 175 | 400-35896 | — | — | — | — | |
| C | 5/32 | 4.0 | 127 | 226-30206 | 140 | 400-25784 | 152 | B1613-512-C0H | 176 | 400-35897 | 188 | 400-71909 | — | |
| D | 3/16 | 4.8 | 128 | 226-30404 | 141 | 400-25785 | 153 | B1613-512-D0H | 164 | 400-25801 | 177 | 226-40353 | 200 | 400-95293 |
| E | 7/32 | 5.6 | 129 | 226-30503 | 142 | 400-25786 | 154 | B1613-512-E0H | 165 | 400-25802 | 178 | 226-40452 | 190 | 228-16656 |
| F | 1/4 | 6.4 | 130 | 226-30602 | 143 | 400-25787 | 155 | B1613-512-F0H | 166 | 400-25803 | 179 | 226-40551 | 191 | 228-16755 |
| G | 9/32 | 7.1 | 131 | 226-30800 | 144 | 400-25788 | 156 | B1613-512-G0H | 167 | 400-25804 | 180 | 226-40759 | 192 | 228-16854 |
| H | 5/16 | 7.9 | 132 | 226-30909 | 145 | 400-25789 | 157 | B1613-512-H0H | 168 | 400-25805 | 181 | 226-40858 | 193 | 228-16953 |
| K | 3/8 | 9.5 | 133 | 226-31006 | 146 | 400-25790 | 158 | B1613-512-K0H | 169 | 400-25806 | 182 | 226-40957 | 194 | 228-17050 |
| L | 1/2 | 12.7 | 134 | 226-31303 | 147 | 400-25792 | 159 | B1613-512-L0H | 170 | 400-25808 | 183 | 226-41252 | 195 | 228-17159 |
| M | 5/8 | 15.9 | 135 | 226-31402 | 148 | 400-25793 | 160 | B1613-512-M0H | 171 | 400-25809 | 184 | 226-41351 | 196 | 400-33945 |
| N | 3/4 | 19.1 | 136 | 226-31501 | 149 | 400-25794 | 161 | B1613-512-N0H | 172 | 400-25810 | 185 | 226-41450 | 197 | 400-33947 |
| P | 7/8 | 22.2 | 137 | 226-31709 | 150 | 400-25795 | 162 | B1613-512-P0H | 173 | 400-25811 | 186 | 226-41658 | 198 | 400-33949 |
| Q | 1 | 25.4 | 138 | 226-31808 | 151 | 400-25796 | 163 | B1613-512-Q0H | 174 | 400-25812 | 187 | 226-41757 | 199 | 400-33951 |
| Stitch spec. 縫仕様 | S | ★ | | | | | | | | | | | | |
| | G | ★ | | | | | | | | | | | | |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-----------|-------------------------------|---------|-------|------|-----|
| 189 | 22816557 | TIP-DIVIDED PRESSER ASM. 3/16 | | | | 1 |
| 190 | 22816656 | TIP-DIVIDED PRESSER ASM. 7/32 | | | | 1 |
| 191 | 22816755 | PRESSER FOOT ASM. 1/4 | | | | 1 |
| 192 | 22816854 | TIP-DIVIDED PRESSER ASM. 9/32 | | | | 1 |
| 193 | 22816953 | TIP-DIVIDED PRESSER ASM. 5/16 | | | | 1 |
| 194 | 22817050 | PRESSER FOOT ASM. D=2.4 (3/8) | | | | 1 |
| 195 | 22817159 | PRESSER FOOT ASM. D=2.4 (1/2) | | | | 1 |
| 196 | 40033945 | TIP-DIVIDED_PRESSER_ASM_5/8 | | | | 1 |
| 197 | 40033947 | TIP-DIVIDED_PRESSER_ASM_3/4 | | | | 1 |
| 198 | 40033949 | TIP-DIVIDED_PRESSER_ASM_7/8 | | | | 1 |
| 199 | 40033951 | TIP-DIVIDED_PRESSER_ASM_1 | | | | 1 |
| 200 | 40095293 | ASSY_PRESSER_FOOT_G3/16 | | | | 1 |
| 201 | 40094776 | ASSY_PRESSER_FOOT_G1/4 | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A-7)

| Needle gauge size 針 幅 | | Feed Dog 送り歯 | | | | | | | | Presser foot asm. 押 さ え(組) | | | | Swivel guide Presser asm. スイブルガイド 押さえ(組) | | Throat plate 針 板 | | |
|--------------------------|---|---|----|---|----------|---|----------|---|-----------|---|-----------|---|-----------|---|-----------|--|-----------|-------|
| Code コード |  |  | | Option オプション  | |  | | Option オプション  | |  | |  | |  | |  | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| B | 1/8 | 3.2 | 1 | 400-61270 | 14 | 400-35890 | — | 39 | 400-53705 | 51 | 400-35896 | — | — | 78 | 400-35881 | | | |
| C | 5/32 | 4.0 | 2 | 400-61271 | 15 | 400-25817 | 27 | 400-71911 | — | 52 | 400-35897 | 64 | 400-71909 | — | 79 | 400-25485 | | |
| D | 3/16 | 4.8 | 3 | 400-61272 | 16 | 400-25818 | 28 | 400-35891 | 40 | 400-25831 | 53 | 226-40353 | 65 | 228-16557 | 76 | 400-95293 | | |
| E | 7/32 | 5.6 | 4 | 400-61273 | 17 | 400-25819 | 29 | 400-50009 | 41 | 400-25832 | 54 | 226-40452 | 66 | 228-16656 | — | 82 | 400-25491 | |
| F | 1/4 | 6.4 | 5 | 400-61274 | 18 | 400-26715 | 30 | 400-35892 | 42 | 400-25833 | 55 | 226-40551 | 67 | 228-16755 | 77 | 400-94776 | | |
| G | 9/32 | 7.1 | 6 | 400-61275 | 19 | 400-25820 | 31 | 400-50010 | 43 | 400-25834 | 56 | 226-40759 | 68 | 228-16854 | — | 85 | 400-25493 | |
| H | 5/16 | 7.9 | 7 | 400-61276 | 20 | 400-25821 | 32 | 400-50011 | 44 | 400-25835 | 57 | 226-40858 | 69 | 228-16953 | — | 86 | 400-25494 | |
| K | 3/8 | 9.5 | 8 | 400-61277 | 21 | 400-25822 | 33 | 400-35893 | 45 | 400-25836 | 58 | 226-40957 | 70 | 228-17050 | — | 87 | 400-25495 | |
| L | 1/2 | 12.7 | 9 | 400-61278 | 22 | 400-25824 | 34 | 400-35894 | 46 | 400-25838 | 59 | 226-41252 | 71 | 228-17159 | — | 88 | 400-25498 | |
| M | 5/8 | 15.9 | 10 | 400-61279 | 23 | 400-25825 | 35 | 400-71912 | 47 | 400-25839 | 60 | 226-41351 | 72 | 400-33945 | — | 89 | 400-25499 | |
| N | 3/4 | 19.1 | 11 | 400-61280 | 24 | 400-25826 | 36 | 400-35895 | 48 | 400-25840 | 61 | 226-41450 | 73 | 400-33947 | — | 90 | 400-25500 | |
| P | 7/8 | 22.2 | 12 | 400-61281 | 25 | 400-25827 | 37 | 400-71913 | 49 | 400-25841 | 62 | 226-41658 | 74 | 400-33949 | — | 91 | 400-25502 | |
| Q | 1 | 25.4 | 13 | 400-61282 | 26 | 400-25828 | 38 | 400-71914 | 50 | 400-25842 | 63 | 226-41757 | 75 | 400-33951 | — | 92 | 400-25503 | |
| Stitch spec. 縫仕様 | S | — | — | ★ | — | ★ | — | — | — | ★ | — | — | — | ★ | — | ★ | — | ★ |
| G | — | — | — | — | — | — | — | — | — | — | — | — | — | — | — | — | — | ※のみ ★ |

| Needle gauge size 針 幅 | | Needle clamp asm.(for DP5) 針 留組(DP5用) | | | | | | | | Sliding plate asm.(Left) 滑り板(左)組 | | Sliding plate asm.(Right) 滑り板(右)組 | | |
|--------------------------|--|--|-----|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|-------------|
| Code コード |  | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Option オプション | | | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| B | 1/8 | 3.2 | 93 | 400-35761 | 105 | 400-35771 | 117 | B1402528BA0A | 130 | B1402528BA0A | — | — | — | — |
| C | 5/32 | 4.0 | 94 | 400-35762 | 106 | 400-35772 | 118 | B1402528CA0A | 131 | B1402528CA0A | — | — | — | — |
| D | 3/16 | 4.8 | 95 | B1402528DALA | 107 | B1402528DARA | 119 | B1402528DALA | 132 | B1402528DARA | — | — | — | — |
| E | 7/32 | 5.6 | 96 | B1402528EAL | 108 | B1402528EAR | 120 | B1402528EAL | 133 | B1402528EAR | 43 | 400-51633 | — | — |
| F | 1/4 | 6.4 | 97 | B1402528FALA | 109 | B1402528FARA | 121 | B1402528FALA | 134 | B1402528FARA | — | — | — | — |
| G | 9/32 | 7.1 | 98 | 400-35765 | 110 | 400-35775 | 122 | B1402528GAL | 135 | B1402528GAR | — | — | — | — |
| H | 5/16 | 7.9 | 99 | 400-35766 | 111 | 400-35776 | 123 | B1402528HALA | 136 | B1402528HARA | 44 | 400-42880 | — | — |
| K | 3/8 | 9.5 | — | — | — | — | 124 | B1402528KALA | 137 | B1402528KARA | — | — | — | — |
| L | 1/2 | 12.7 | 100 | 400-35768 | 112 | 400-35778 | 125 | B1402528LAL | 138 | B1402528LAR | — | — | — | — |
| M | 5/8 | 15.9 | 101 | 400-35769 | 113 | 400-35779 | 126 | B1402528MAL | 139 | B1402528MAR | 44 | 400-45729 | — | — |
| N | 3/4 | 19.1 | 102 | 400-35770 | 114 | 400-35780 | 127 | B1402528NAL | 140 | B1402528NAR | — | — | — | — |
| P | 7/8 | 22.2 | 103 | 400-71917 | 115 | 400-71919 | 128 | B1402528PAL | 141 | B1402528PAR | 45 | 400-45730 | — | — |
| Q | 1 | 25.4 | 104 | 400-71921 | 116 | 400-71923 | 129 | B1402528QAL | 142 | B1402528QAR | — | — | — | — |
| Stitch spec. 縫仕様 | S | — | — | Spec.common | — | Spec.common | — | Spec.common | — | Spec.common | — | Spec.common | — | Spec.common |
| G | — | — | — | 仕様 共通 | — | 仕様 共通 | — | 仕様 共通 | — | 仕様 共通 | — | 仕様 共通 | — | 仕様 共通 |






| Needle gauge size 針 幅 | | Needle clamp asm.(for DP17) 針 留組(DP17用) | | | | | | | | Sliding plate asm.(Left) 滑り板(左)組 | | Sliding plate asm.(Right) 滑り板(右)組 | | |
|--------------------------|---|--|-----|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|-------------|
| Code コード |  | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Option オプション | | | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| B | 1/8 | 3.2 | 147 | 400-35877 | 159 | 400-35878 | 171 | B1402526BA0A | 183 | B1402526BA0A | — | — | — | — |
| C | 5/32 | 4.0 | 148 | 400-26063 | 160 | 400-26084 | 172 | B1402526CA0A | 184 | B1402526CA0A | — | — | — | — |
| D | 3/16 | 4.8 | 149 | 400-26065 | 161 | 400-26086 | 173 | B1402526DALA | 185 | B1402526DARA | — | — | — | — |
| E | 7/32 | 5.6 | 150 | 400-26067 | 162 | 400-26088 | 174 | 102-28559 | 186 | 102-28567 | 95 | 400-25247 | 198 | 400-25235 |
| F | 1/4 | 6.4 | 151 | 400-26069 | 163 | 400-26090 | 175 | B1402526FALA | 187 | B1402526FARA | — | — | — | — |
| G | 9/32 | 7.1 | 152 | 400-26070 | 164 | 400-26091 | 176 | B1402526GALA | 188 | B1402526GARA | — | — | — | — |
| H | 5/16 | 7.9 | 153 | 400-26072 | 165 | 400-26093 | 177 | B1402526HALA | 189 | B1402526HARA | — | — | — | — |
| K | 3/8 | 9.5 | 154 | 400-26074 | 166 | 400-26095 | 178 | B1402526KALA | 190 | B1402526KARA | — | — | — | — |
| L | 1/2 | 12.7 | 155 | 400-26076 | 167 | 400-26097 | 179 | B1402526LALA | 191 | B1402526LARA | — | — | — | — |
| M | 5/8 | 15.9 | 156 | 400-26078 | 168 | 400-26099 | 180 | 102-28856 | 192 | 102-28864 | 96 | 400-25248 | 199 | 400-25236 |
| N | 3/4 | 19.1 | 157 | 400-26080 | 169 | 400-26101 | 181 | 102-28955 | 193 | 102-28963 | — | — | — | — |
| P | 7/8 | 22.2 | — | — | — | — | — | — | — | — | — | — | — | — |
| Q | 1 | 25.4 | 158 | 400-26082 | 170 | 400-26103 | 182 | 102-29151 | 194 | 102-29169 | 97 | 400-25249 | 200 | 400-25239 |
| Stitch spec. 縫仕様 | S | — | — | Spec.common | — | Spec.common | — | Spec.common | — | Spec.common | — | Spec.common | — | Spec.common |
| G | — | — | — | 仕様 共通 | — | 仕様 共通 | — | 仕様 共通 | — | 仕様 共通 | — | 仕様 共通 | — | 仕様 共通 |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A-7)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-----------|-----------------------|---------|-------|------|-----|
| 1 | 40061270 | FEED_DOG_TYPE-S 1/8 | | | | 1 |
| 2 | 40061271 | FEED_DOG_TYPE-S 5/32 | | | | 1 |
| 3 | 40061272 | FEED_DOG_TYPE-S 3/16 | | | | 1 |
| 4 | 40061273 | FEED_DOG_TYPE-S 7/32 | | | | 1 |
| 5 | 40061274 | FEED_DOG_TYPE-S 1/4 | | | | 1 |
| 6 | 40061275 | FEED_DOG_TYPE-S 9/32 | | | | 1 |
| 7 | 40061276 | FEED_DOG_TYPE-S 5/16 | | | | 1 |
| 8 | 40061277 | FEED_DOG_TYPE-S 3/8 | | | | 1 |
| 9 | 40061278 | FEED_DOG_TYPE-S 1/2 | | | | 1 |
| 10 | 40061279 | FEED_DOG_TYPE-S 5/8 | | | | 1 |
| 11 | 40061280 | FEED_DOG_TYPE-S 3/4 | | | | 1 |
| 12 | 40061281 | FEED_DOG_TYPE-S 7/8 | | | | 1 |
| 13 | 40061282 | FEED_DOG_TYPE-S 1 | | | | 1 |
| 14 | 40035890 | FEED_DOG_TYPE-S 1/8 | | | | 1 |
| 15 | 40025817 | FEED_DOG_TYPE-S 5/32 | | | | 1 |
| 16 | 40025818 | FEED_DOG_TYPE-S 3/16 | | | | 1 |
| 17 | 40025819 | FEED_DOG_TYPE-S 7/32 | | | | 1 |
| 18 | 40026715 | FEED_DOG_TYPE-S 1/4 | | | | 1 |
| 19 | 40025820 | FEED_DOG_TYPE-S 9/32 | | | | 1 |
| 20 | 40025821 | FEED_DOG_TYPE-S 5/16 | | | | 1 |
| 21 | 40025822 | FEED_DOG_TYPE-S 3/8 | | | | 1 |
| 22 | 40025824 | FEED_DOG_TYPE-S 1/2 | | | | 1 |
| 23 | 40025825 | FEED_DOG_TYPE-S 5/8 | | | | 1 |
| 24 | 40025826 | FEED_DOG_TYPE-S 3/4 | | | | 1 |
| 25 | 40025827 | FEED_DOG_TYPE-S 7/8 | | | | 1 |
| 26 | 40025828 | FEED_DOG_TYPE-S 1 | | | | 1 |
| 27 | 40071911 | FEED_DOG_7G_5/32 | | | | 1 |
| 28 | 40035891 | FEED_DOG_TYPE_7G_3/16 | | | | 1 |
| 29 | 40050009 | FEED_DOG_TYPE_7G_7/32 | | | | 1 |
| 30 | 40035892 | FEED_DOG_TYPE_7G_1/4 | | | | 1 |
| 31 | 40050010 | FEED_DOG_TYPE_7G_9/32 | | | | 1 |
| 32 | 40050011 | FEED_DOG_TYPE_7G_5/16 | | | | 1 |
| 33 | 40035893 | FEED_DOG_TYPE_7G_3/8 | | | | 1 |
| 34 | 40035894 | FEED_DOG_TYPE_7G_1/2 | | | | 1 |
| 35 | 40071912 | FEED_DOG_7G_5/8 | | | | 1 |
| 36 | 40035895 | FEED_DOG_TYPE_7G_3/4 | | | | 1 |
| 37 | 40071913 | FEED_DOG_7G_7/8 | | | | 1 |
| 38 | 40071914 | FEED_DOG_7G_1 | | | | 1 |
| 39 | 40053705 | FEED_DOG_TYPE_7G_1/8 | | | | 1 |
| 40 | 40025831 | FEED_DOG_TYPE_7G_3/16 | | | | 1 |
| 41 | 40025832 | FEED_DOG_TYPE_7G_7/32 | | | | 1 |
| 42 | 40025833 | FEED_DOG_TYPE_7G_1/4 | | | | 1 |
| 43 | 40025834 | FEED_DOG_TYPE_7G_9/32 | | | | 1 |
| 44 | 40025835 | FEED_DOG_TYPE_7G_5/16 | | | | 1 |
| 45 | 40025836 | FEED_DOG_TYPE_7G_3/8 | | | | 1 |
| 46 | 40025838 | FEED_DOG_TYPE_7G_1/2 | | | | 1 |
| 47 | 40025839 | FEED_DOG_TYPE_7G_5/8 | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A-7)

| Needle gauge size 針 幅 | | Feed Dog 送り歯 | | | | | | | | Presser foot asm. 押 さ え(組) | | | | Swivel guide Presser asm. スイブルガイド 押さえ(組) | | Throat plate 針 板 | |
|--------------------------|---|-----------------|----|--------------|----------|--------------|----------|--------------|----------|-------------------------------|----------|---------------------------|----------|---|----------|---|--------------------------------|
| Code コード |  | Option オプション | | Option オプション | | Option オプション | | Option オプション | | (Tip-divided) (移動式先割れ) | | (Tip-divided) (移動式先割れ) | |  | |  | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| B | 1/8 | 3.2 | 1 | 400-61270 | 14 | 400-35890 | — | — | 39 | 400-53705 | 51 | 400-35896 | — | — | 78 | 400-35881 | |
| C | 5/32 | 4.0 | 2 | 400-61271 | 15 | 400-25817 | 27 | 400-71911 | — | — | 52 | 400-35897 | 64 | 400-71909 | — | 79 | 400-25485 |
| D | 3/16 | 4.8 | 3 | 400-61272 | 16 | 400-25818 | 28 | 400-35891 | 40 | 400-25831 | 53 | 226-40353 | 65 | 228-16557 | 76 | 400-95293 | 80 ※400-25490 ※400-95289 |
| E | 7/32 | 5.6 | 4 | 400-61273 | 17 | 400-25819 | 29 | 400-50009 | 41 | 400-25832 | 54 | 226-40452 | 66 | 228-16656 | — | 82 | 400-25491 |
| F | 1/4 | 6.4 | 5 | 400-61274 | 18 | 400-26715 | 30 | 400-35892 | 42 | 400-25833 | 55 | 226-40551 | 67 | 228-16755 | 77 | 400-94776 | 83 ※400-25492 ※400-94773 |
| G | 9/32 | 7.1 | 6 | 400-61275 | 19 | 400-25820 | 31 | 400-50010 | 43 | 400-25834 | 56 | 226-40759 | 68 | 228-16854 | — | 85 | 400-25493 |
| H | 5/16 | 7.9 | 7 | 400-61276 | 20 | 400-25821 | 32 | 400-50011 | 44 | 400-25835 | 57 | 226-40858 | 69 | 228-16953 | — | 86 | 400-25494 |
| K | 3/8 | 9.5 | 8 | 400-61277 | 21 | 400-25822 | 33 | 400-35893 | 45 | 400-25836 | 58 | 226-40957 | 70 | 228-17050 | — | 87 | 400-25495 |
| L | 1/2 | 12.7 | 9 | 400-61278 | 22 | 400-25824 | 34 | 400-35894 | 46 | 400-25838 | 59 | 226-41252 | 71 | 228-17159 | — | 88 | 400-25498 |
| M | 5/8 | 15.9 | 10 | 400-61279 | 23 | 400-25825 | 35 | 400-71912 | 47 | 400-25839 | 60 | 226-41351 | 72 | 400-33945 | — | 89 | 400-25499 |
| N | 3/4 | 19.1 | 11 | 400-61280 | 24 | 400-25826 | 36 | 400-35895 | 48 | 400-25840 | 61 | 226-41450 | 73 | 400-33947 | — | 90 | 400-25500 |
| P | 7/8 | 22.2 | 12 | 400-61281 | 25 | 400-25827 | 37 | 400-71913 | 49 | 400-25841 | 62 | 226-41658 | 74 | 400-33949 | — | 91 | 400-25502 |
| Q | 1 | 25.4 | 13 | 400-61282 | 26 | 400-25828 | 38 | 400-71914 | 50 | 400-25842 | 63 | 226-41757 | 75 | 400-33951 | — | 92 | 400-25503 |
| Stitch spec. 縫仕様 | S | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | |
| G | ※のみ ★ | | | | | | | | | | | | | | | | |

| Needle gauge size 針 幅 | | Needle clamp asm.(for DP5) 針 留組(DP5用) | | | | | | | | Sliding plate asm.(Left) 滑り板(左)組 | | Sliding plate asm.(Right) 滑り板(右)組 | | |
|--------------------------|--|--|-----|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|----|
| Code コード |  | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Option オプション | | | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO |
| B | 1/8 | 3.2 | 93 | 400-35761 | 105 | 400-35771 | 117 | B1402528BA0A | 130 | B1402528BA0A | 43 | 400-51633 | | |
| C | 5/32 | 4.0 | 94 | 400-35762 | 106 | 400-35772 | 118 | B1402528CA0A | 131 | B1402528CA0A | | | | |
| D | 3/16 | 4.8 | 95 | B1402528DALA | 107 | B1402528DARA | 119 | B1402528DALA | 132 | B1402528DARA | | | | |
| E | 7/32 | 5.6 | 96 | B1402528EAL | 108 | B1402528EAR | 120 | B1402528EAL | 133 | B1402528EAR | | | | |
| F | 1/4 | 6.4 | 97 | B1402528FALA | 109 | B1402528FARA | 121 | B1402528FALA | 134 | B1402528FARA | | | | |
| G | 9/32 | 7.1 | 98 | 400-35765 | 110 | 400-35775 | 122 | B1402528GAL | 135 | B1402528GAR | | | | |
| H | 5/16 | 7.9 | 99 | 400-35766 | 111 | 400-35776 | 123 | B1402528HALA | 136 | B1402528HARA | | | | |
| K | 3/8 | 9.5 | — | — | — | — | 124 | B1402528KALA | 137 | B1402528KARA | | | | |
| L | 1/2 | 12.7 | 100 | 400-35768 | 112 | 400-35778 | 125 | B1402528LAL | 138 | B1402528LAR | | | | |
| M | 5/8 | 15.9 | 101 | 400-35769 | 113 | 400-35779 | 126 | B1402528MAL | 139 | B1402528MAR | | | | |
| N | 3/4 | 19.1 | 102 | 400-35770 | 114 | 400-35780 | 127 | B1402528NAL | 140 | B1402528NAR | | | | |
| P | 7/8 | 22.2 | 103 | 400-71917 | 115 | 400-71919 | 128 | B1402528PAL | 141 | B1402528PAR | | | | |
| Q | 1 | 25.4 | 104 | 400-71921 | 116 | 400-71923 | 129 | B1402528QAL | 142 | B1402528QAR | | | | |
| Stitch spec. 縫仕様 | S | Spec.common | | Spec.common | | Spec.common | | Spec.common | | Spec.common | | Spec.common | | |
| G | 仕様 共通 | | | | | | | | | | | | | |






| Needle gauge size 針 幅 | | Needle clamp asm.(for DP17) 針 留組(DP17用) | | | | | | | | Sliding plate asm.(Left) 滑り板(左)組 | | Sliding plate asm.(Right) 滑り板(右)組 | | |
|--------------------------|---|--|-----|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|-----------|
| Code コード |  | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Option オプション | | | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| B | 1/8 | 3.2 | 147 | 400-35877 | 159 | 400-35878 | 171 | B1402526BA0A | 183 | B1402526BA0A | 95 | 400-25247 | 198 | 400-25235 |
| C | 5/32 | 4.0 | 148 | 400-26063 | 160 | 400-26084 | 172 | B1402526CA0A | 184 | B1402526CA0A | | | | |
| D | 3/16 | 4.8 | 149 | 400-26065 | 161 | 400-26086 | 173 | B1402526DALA | 185 | B1402526DARA | | | | |
| E | 7/32 | 5.6 | 150 | 400-26067 | 162 | 400-26088 | 174 | 102-28559 | 186 | 102-28567 | | | | |
| F | 1/4 | 6.4 | 151 | 400-26069 | 163 | 400-26090 | 175 | B1402526FALA | 187 | B1402526FARA | | | | |
| G | 9/32 | 7.1 | 152 | 400-26070 | 164 | 400-26091 | 176 | B1402526GALA | 188 | B1402526GARA | | | | |
| H | 5/16 | 7.9 | 153 | 400-26072 | 165 | 400-26093 | 177 | B1402526HALA | 189 | B1402526HARA | | | | |
| K | 3/8 | 9.5 | 154 | 400-26074 | 166 | 400-26095 | 178 | B1402526KALA | 190 | B1402526KARA | | | | |
| L | 1/2 | 12.7 | 155 | 400-26076 | 167 | 400-26097 | 179 | B1402526LALA | 191 | B1402526LARA | | | | |
| M | 5/8 | 15.9 | 156 | 400-26078 | 168 | 400-26099 | 180 | 102-28856 | 192 | 102-28864 | | | | |
| N | 3/4 | 19.1 | 157 | 400-26080 | 169 | 400-26101 | 181 | 102-28955 | 193 | 102-28963 | | | | |
| P | 7/8 | 22.2 | — | — | — | — | — | — | — | | | | | |
| Q | 1 | 25.4 | 158 | 400-26082 | 170 | 400-26103 | 182 | 102-29151 | 194 | 102-29169 | | | | |
| Stitch spec. 縫仕様 | S | Spec.common | | Spec.common | | Spec.common | | Spec.common | | Spec.common | | Spec.common | | |
| G | 仕様 共通 | | | | | | | | | | | | | |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A-7)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-----------|-------------------------------|---------|-------|------|-----|
| 48 | 40025840 | FEED_DOG_TYPE_7G_3/4 | | | | 1 |
| 49 | 40025841 | FEED_DOG_TYPE_7G_7/8 | | | | 1 |
| 50 | 40025842 | FEED_DOG_TYPE_7G_1 | | | | 1 |
| 51 | 40035896 | PRESSER FOOT ASM. | | | | 1 |
| 52 | 40035897 | PRESSER FOOT ASM. | | | | 1 |
| 53 | 22640353 | PRESSER FOOT ASM. | | | | 1 |
| 54 | 22640452 | PRESSER FOOT ASM. | | | | 1 |
| 55 | 22640551 | PRESSER FOOT ASM. | | | | 1 |
| 56 | 22640759 | PRESSER FOOT ASM. | | | | 1 |
| 57 | 22640858 | PRESSER FOOT ASM. | | | | 1 |
| 58 | 22640957 | PRESSER FOOT ASM. | | | | 1 |
| 59 | 22641252 | PRESSER FOOT ASM. | | | | 1 |
| 60 | 22641351 | PRESSER FOOT ASM. | | | | 1 |
| 61 | 22641450 | PRESSER FOOT ASM. | | | | 1 |
| 62 | 22641658 | PRESSER FOOT ASM. | | | | 1 |
| 63 | 22641757 | PRESSER FOOT ASM. | | | | 1 |
| 64 | 40071909 | PRESSER_FOOT_ASM_G_5/32 | | | | 1 |
| 65 | 22816557 | TIP-DIVIDED PRESSER ASM. 3/16 | | | | 1 |
| 66 | 22816656 | TIP-DIVIDED PRESSER ASM. 7/32 | | | | 1 |
| 67 | 22816755 | PRESSER FOOT ASM. 1/4 | | | | 1 |
| 68 | 22816854 | TIP-DIVIDED PRESSER ASM. 9/32 | | | | 1 |
| 69 | 22816953 | TIP-DIVIDED PRESSER ASM. 5/16 | | | | 1 |
| 70 | 22817050 | PRESSER FOOT ASM. D=2.4 (3/8) | | | | 1 |
| 71 | 22817159 | PRESSER FOOT ASM. D=2.4 (1/2) | | | | 1 |
| 72 | 40033945 | TIP-DIVIDED_PRESSER_ASM_5/8 | | | | 1 |
| 73 | 40033947 | TIP-DIVIDED_PRESSER_ASM_3/4 | | | | 1 |
| 74 | 40033949 | TIP-DIVIDED_PRESSER_ASM_7/8 | | | | 1 |
| 75 | 40033951 | TIP-DIVIDED_PRESSER_ASM_1 | | | | 1 |
| 76 | 40095293 | ASSY_PRESSER_FOOT_G3/16 | | | | 1 |
| 77 | 40094776 | ASSY_PRESSER_FOOT_G1/4 | | | | 1 |
| 78 | 40035881 | THROAT_PLATE_TRIM_1/8 | | | | 1 |
| 79 | 40025485 | THROAT_PLATE_TRIM 5/32 | | | | 1 |
| 80 | 40025490 | THROAT_PLATE_TRIM-3/16 | | | | 1 |
| 81 | 40095289 | THROAT_PLATE_TRIM 3/16 | | | | 1 |
| 82 | 40025491 | THROAT_PLATE_TRIM-7/32 | | | | 1 |
| 83 | 40025492 | THROAT_PLATE_TRIM-1/4 | | | | 1 |
| 84 | 40094773 | THROAT_PLATE_TRIM 1/4 | | | | 1 |
| 85 | 40025493 | THROAT_PLATE_TRIM-9/32 | | | | 1 |
| 86 | 40025494 | THROAT_PLATE_TRIM-5/16 | | | | 1 |
| 87 | 40025495 | THROAT_PLATE_TRIM-3/8 | | | | 1 |
| 88 | 40025498 | THROAT_PLATE_TRIM-1/2 | | | | 1 |
| 89 | 40025499 | THROAT_PLATE_TRIM-5/8 | | | | 1 |
| 90 | 40025500 | THROAT_PLATE_TRIM-3/4 | | | | 1 |
| 91 | 40025502 | THROAT_PLATE_TRIM-7/8 | | | | 1 |
| 92 | 40025503 | THROAT_PLATE_TRIM-1 | | | | 1 |
| 93 | 40035761 | ASSY_NEEDLE_CLAMP_L(1/8) | | | | 1 |
| 94 | 40035762 | ASSY_NEEDLE_CLAMP_L(5/32) | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A-7)

| Needle gauge size 針 幅 | | Feed Dog 送り歯 | | | | | | | | Presser foot asm. 押 さ え(組) | | | | Swivel guide Presser asm. スイブルガイド 押さえ(組) | | Throat plate 針 板 | |
|--------------------------|---|-----------------|----|-----------|----------|--------------|----------|-----------|----------|-------------------------------|----------|---------------------------|----------|---|---|---------------------|--------------------------------|
| Code コード |  | Option オプション | | | | Option オプション | | | | (Tip-divided) (移動式先割れ) | | (Tip-divided) (移動式先割れ) | |  |  | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | | | NO | Part No. |
| B | 1/8 | 3.2 | 1 | 400-61270 | 14 | 400-35890 | — | — | 39 | 400-53705 | 51 | 400-35896 | — | — | 78 | 400-35881 | |
| C | 5/32 | 4.0 | 2 | 400-61271 | 15 | 400-25817 | 27 | 400-71911 | — | — | 52 | 400-35897 | 64 | 400-71909 | — | 79 | 400-25485 |
| D | 3/16 | 4.8 | 3 | 400-61272 | 16 | 400-25818 | 28 | 400-35891 | 40 | 400-25831 | 53 | 226-40353 | 65 | 228-16557 | 76 | 400-95293 | 80 ※400-25490 ※400-95289 |
| E | 7/32 | 5.6 | 4 | 400-61273 | 17 | 400-25819 | 29 | 400-50009 | 41 | 400-25832 | 54 | 226-40452 | 66 | 228-16656 | — | 82 | 400-25491 |
| F | 1/4 | 6.4 | 5 | 400-61274 | 18 | 400-26715 | 30 | 400-35892 | 42 | 400-25833 | 55 | 226-40551 | 67 | 228-16755 | 77 | 400-94776 | 83 ※400-25492 ※400-94773 |
| G | 9/32 | 7.1 | 6 | 400-61275 | 19 | 400-25820 | 31 | 400-50010 | 43 | 400-25834 | 56 | 226-40759 | 68 | 228-16854 | — | 85 | 400-25493 |
| H | 5/16 | 7.9 | 7 | 400-61276 | 20 | 400-25821 | 32 | 400-50011 | 44 | 400-25835 | 57 | 226-40858 | 69 | 228-16953 | — | 86 | 400-25494 |
| K | 3/8 | 9.5 | 8 | 400-61277 | 21 | 400-25822 | 33 | 400-35893 | 45 | 400-25836 | 58 | 226-40957 | 70 | 228-17050 | — | 87 | 400-25495 |
| L | 1/2 | 12.7 | 9 | 400-61278 | 22 | 400-25824 | 34 | 400-35894 | 46 | 400-25838 | 59 | 226-41252 | 71 | 228-17159 | — | 88 | 400-25498 |
| M | 5/8 | 15.9 | 10 | 400-61279 | 23 | 400-25825 | 35 | 400-71912 | 47 | 400-25839 | 60 | 226-41351 | 72 | 400-33945 | — | 89 | 400-25499 |
| N | 3/4 | 19.1 | 11 | 400-61280 | 24 | 400-25826 | 36 | 400-35895 | 48 | 400-25840 | 61 | 226-41450 | 73 | 400-33947 | — | 90 | 400-25500 |
| P | 7/8 | 22.2 | 12 | 400-61281 | 25 | 400-25827 | 37 | 400-71913 | 49 | 400-25841 | 62 | 226-41658 | 74 | 400-33949 | — | 91 | 400-25502 |
| Q | 1 | 25.4 | 13 | 400-61282 | 26 | 400-25828 | 38 | 400-71914 | 50 | 400-25842 | 63 | 226-41757 | 75 | 400-33951 | — | 92 | 400-25503 |
| Stitch spec. 縫仕様 | S | — | — | ★ | — | ★ | — | — | — | ★ | — | — | ★ | — | ★ | — | ★ |
| G | — | — | — | — | — | — | — | — | — | — | — | — | — | — | — | — | ※のみ ★ |

| Needle gauge size 針 幅 | | Needle clamp asm.(for DP5) 針 留組(DP 5用) | | | | | | | | Sliding plate asm.(Left) 滑り板(左)組 | | Sliding plate asm.(Right) 滑り板(右)組 | | |
|--------------------------|--|---|-----|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|----------------------|
| Code コード |  | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Option オプション | | | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO |
| B | 1/8 | 3.2 | 93 | 400-35761 | 105 | 400-35771 | 117 | B1402528BA0A | 130 | B1402528BA0A | — | — | — | — |
| C | 5/32 | 4.0 | 94 | 400-35762 | 106 | 400-35772 | 118 | B1402528CA0A | 131 | B1402528CA0A | — | — | — | — |
| D | 3/16 | 4.8 | 95 | B1402528DALA | 107 | B1402528DARA | 119 | B1402528DALA | 132 | B1402528DARA | — | — | — | — |
| E | 7/32 | 5.6 | 96 | B1402528EAL | 108 | B1402528EAR | 120 | B1402528EAL | 133 | B1402528EAR | 43 | 400-51633 | — | — |
| F | 1/4 | 6.4 | 97 | B1402528FALA | 109 | B1402528FARA | 121 | B1402528FALA | 134 | B1402528FARA | — | — | — | — |
| G | 9/32 | 7.1 | 98 | 400-35765 | 110 | 400-35775 | 122 | B1402528GAL | 135 | B1402528GAR | — | — | — | — |
| H | 5/16 | 7.9 | 99 | 400-35766 | 111 | 400-35776 | 123 | B1402528HALA | 136 | B1402528HARA | 44 | 400-42880 | — | — |
| K | 3/8 | 9.5 | — | — | — | — | 124 | B1402528KALA | 137 | B1402528KARA | — | — | — | — |
| L | 1/2 | 12.7 | 100 | 400-35768 | 112 | 400-35778 | 125 | B1402528LAL | 138 | B1402528LAR | — | — | — | — |
| M | 5/8 | 15.9 | 101 | 400-35769 | 113 | 400-35779 | 126 | B1402528MAL | 139 | B1402528MAR | 44 | 400-45729 | — | — |
| N | 3/4 | 19.1 | 102 | 400-35770 | 114 | 400-35780 | 127 | B1402528NAL | 140 | B1402528NAR | — | — | — | — |
| P | 7/8 | 22.2 | 103 | 400-71917 | 115 | 400-71919 | 128 | B1402528PAL | 141 | B1402528PAR | 45 | 400-45730 | — | — |
| Q | 1 | 25.4 | 104 | 400-71921 | 116 | 400-71923 | 129 | B1402528QAL | 142 | B1402528QAR | — | — | — | — |
| Stitch spec. 縫仕様 | S | — | — | Spec.common 仕様 共通 | — | Spec.common 仕様 共通 | — | Spec.common 仕様 共通 | — | Spec.common 仕様 共通 | — | Spec.common 仕様 共通 | — | Spec.common 仕様 共通 |
| G | — | — | — | — | — | — | — | — | — | — | — | — | — | |






| Needle gauge size 針 幅 | | Needle clamp asm.(for DP17) 針 留組(DP 17用) | | | | | | | | Sliding plate asm.(Left) 滑り板(左)組 | | Sliding plate asm.(Right) 滑り板(右)組 | | |
|--------------------------|---|---|-----|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|----------------------|
| Code コード |  | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Option オプション | | | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO |
| B | 1/8 | 3.2 | 147 | 400-35877 | 159 | 400-35878 | 171 | B1402526BA0A | 183 | B1402526BA0A | — | — | — | — |
| C | 5/32 | 4.0 | 148 | 400-26063 | 160 | 400-26084 | 172 | B1402526CA0A | 184 | B1402526CA0A | — | — | — | — |
| D | 3/16 | 4.8 | 149 | 400-26065 | 161 | 400-26086 | 173 | B1402526DALA | 185 | B1402526DARA | — | — | — | — |
| E | 7/32 | 5.6 | 150 | 400-26067 | 162 | 400-26088 | 174 | 102-28559 | 186 | 102-28567 | 95 | 400-25247 | 198 | 400-25235 |
| F | 1/4 | 6.4 | 151 | 400-26069 | 163 | 400-26090 | 175 | B1402526FALA | 187 | B1402526FARA | — | — | — | — |
| G | 9/32 | 7.1 | 152 | 400-26070 | 164 | 400-26091 | 176 | B1402526GALA | 188 | B1402526GARA | — | — | — | — |
| H | 5/16 | 7.9 | 153 | 400-26072 | 165 | 400-26093 | 177 | B1402526HALA | 189 | B1402526HARA | — | — | — | — |
| K | 3/8 | 9.5 | 154 | 400-26074 | 166 | 400-26095 | 178 | B1402526KALA | 190 | B1402526KARA | — | — | — | — |
| L | 1/2 | 12.7 | 155 | 400-26076 | 167 | 400-26097 | 179 | B1402526LALA | 191 | B1402526LARA | — | — | — | — |
| M | 5/8 | 15.9 | 156 | 400-26078 | 168 | 400-26099 | 180 | 102-28856 | 192 | 102-28864 | 96 | 400-25248 | 199 | 400-25236 |
| N | 3/4 | 19.1 | 157 | 400-26080 | 169 | 400-26101 | 181 | 102-28955 | 193 | 102-28963 | — | — | — | — |
| P | 7/8 | 22.2 | — | — | — | — | — | — | — | — | — | — | — | — |
| Q | 1 | 25.4 | 158 | 400-26082 | 170 | 400-26103 | 182 | 102-29151 | 194 | 102-29169 | 197 | 400-25249 | 200 | 400-25239 |
| Stitch spec. 縫仕様 | S | — | — | Spec.common 仕様 共通 | — | Spec.common 仕様 共通 | — | Spec.common 仕様 共通 | — | Spec.common 仕様 共通 | — | Spec.common 仕様 共通 | — | Spec.common 仕様 共通 |
| G | — | — | — | — | — | — | — | — | — | — | — | — | — | |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A-7)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|--------------|------------------------------|---------|-------|------|-----|
| 95 | B1402528DALA | NEEDLE CLAMP ASM. LEFT | | | | 1 |
| 96 | B1402528EAL | NEEDLE CLAMP ASM. 7/32 | | | | 1 |
| 97 | B1402528FALA | NEEDLE CLAMP ASM. 1/4 | | | | 1 |
| 98 | 40035765 | ASSY_NEEDLE_CLAMP_L(9/32) | | | | 1 |
| 99 | 40035766 | ASSY_NEEDLE_CLAMP_L(5/16) | | | | 1 |
| 100 | 40035768 | ASSY_NEEDLE_CLAMP_L(1/2) | | | | 1 |
| 101 | 40035769 | ASSY_NEEDLE_CLAMP_L(5/8) | | | | 1 |
| 102 | 40035770 | ASSY_NEEDLE_CLAMP_L(3/4) | | | | 1 |
| 103 | 40071917 | ASSY_NEEDLE_CLAMP_L_7/8 | | | | 1 |
| 104 | 40071921 | ASSY_NEEDLE_CLAMP_L_1 | | | | 1 |
| 105 | 40035771 | ASSY_NEEDLE_CLAMP_R(1/8) | | | | 1 |
| 106 | 40035772 | ASSY_NEEDLE_CLAMP_R(5/32) | | | | 1 |
| 107 | B1402528DARA | NEEDLE CLAMP ASM. RIGHT | | | | 1 |
| 108 | B1402528EAR | NEEDLE CLAMP ASM. 7/32 | | | | 1 |
| 109 | B1402528FARA | NEEDLE CLAMP ASM. 1/4 | | | | 1 |
| 110 | 40035775 | ASSY_NEEDLE_CLAMP_R(9/32) | | | | 1 |
| 111 | 40035776 | ASSY_NEEDLE_CLAMP_R(5/16) | | | | 1 |
| 112 | 40035778 | ASSY_NEEDLE_CLAMP_R(1/2) | | | | 1 |
| 113 | 40035779 | ASSY_NEEDLE_CLAMP_R(5/8) | | | | 1 |
| 114 | 40035780 | ASSY_NEEDLE_CLAMP_R(3/4) | | | | 1 |
| 115 | 40071919 | ASSY_NEEDLE_CLAMP_R_7/8 | | | | 1 |
| 116 | 40071923 | ASSY_NEEDLE_CLAMP_R_1 | | | | 1 |
| 117 | B1402528BA0A | NEEDLE CLAMP ASM. 1/8 | | | | 1 |
| 118 | B1402528CA0A | NEEDLE CLAMP ASM. 5/32 | | | | 1 |
| 119 | B1402528DALA | NEEDLE CLAMP ASM. LEFT | | | | 1 |
| 120 | B1402528EAL | NEEDLE CLAMP ASM. 7/32 | | | | 1 |
| 121 | B1402528FALA | NEEDLE CLAMP ASM. 1/4 | | | | 1 |
| 122 | B1402528GAL | NEEDLE CLAMP ASM., LEFT | | | | 1 |
| 123 | B1402528HALA | NEEDLE CLAMP ASM. 5/16 | | | | 1 |
| 124 | B1402528KALA | NEEDLE CLAMP ASM. 3/8 | | | | 1 |
| 125 | B1402528LAL | NEEDLE CLAMP ASM., LEFT 1/2 | | | | 1 |
| 126 | B1402528MAL | NEEDLE CLAMP ASM., LEFT 5/8 | | | | 1 |
| 127 | B1402528NAL | NEEDLE CLAMP ASM., LEFT 3/4 | | | | 1 |
| 128 | B1402528PAL | NEEDLE CLAMP ASM. LEFT 7/8 | | | | 1 |
| 129 | B1402528QAL | NEEDLE CLAMP ASM., LEFT 1 | | | | 1 |
| 130 | B1402528BA0A | NEEDLE CLAMP ASM. 1/8 | | | | 1 |
| 131 | B1402528CA0A | NEEDLE CLAMP ASM. 5/32 | | | | 1 |
| 132 | B1402528DARA | NEEDLE CLAMP ASM. RIGHT | | | | 1 |
| 133 | B1402528EAR | NEEDLE CLAMP ASM. 7/32 | | | | 1 |
| 134 | B1402528FARA | NEEDLE CLAMP ASM. 1/4 | | | | 1 |
| 135 | B1402528GAR | NEEDLE CLAMP ASM., RIGHT | | | | 1 |
| 136 | B1402528HARA | NEEDLE CLAMP ASM. 5/16 | | | | 1 |
| 137 | B1402528KARA | NEEDLE CLAMP ASM. 3/8 | | | | 1 |
| 138 | B1402528LAR | NEEDLE CLAMP ASM., RIGHT 1/2 | | | | 1 |
| 139 | B1402528MAR | NEEDLE CLAMP ASM., RIGHT 5/8 | | | | 1 |
| 140 | B1402528NAR | NEEDLE CLAMP ASM., RIGHT 3/4 | | | | 1 |
| 141 | B1402528PAR | NEEDLE CLAMP ASM. RIGHT 7/8 | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A-7)

| Needle gauge size 針 幅 | | Feed Dog 送り歯 | | | | | | | | Presser foot asm. 押 さ え(組) | | | | Swivel guide Presser asm. スィブルガイド 押さえ(組) | | Throat plate 針 板 | | |
|--------------------------|---|-----------------|----|--------------|----------|--------------|----------|--------------|----------|-------------------------------|----------|---------------------------|----------|---|----------|---|--------------------------------|-----------|
| Code コード |  | Option オプション | | Option オプション | | Option オプション | | Option オプション | | (Tip-divided) (移動式先割れ) | | (Tip-divided) (移動式先割れ) | |  | |  | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| B | 1/8 | 3.2 | 1 | 400-61270 | 14 | 400-35890 | — | — | 39 | 400-53705 | 51 | 400-35896 | — | — | 78 | 400-35881 | | |
| C | 5/32 | 4.0 | 2 | 400-61271 | 15 | 400-25817 | 27 | 400-71911 | — | — | 52 | 400-35897 | 64 | 400-71909 | — | 79 | 400-25485 | |
| D | 3/16 | 4.8 | 3 | 400-61272 | 16 | 400-25818 | 28 | 400-35891 | 40 | 400-25831 | 53 | 226-40353 | 65 | 228-16557 | 76 | 400-95293 | 80 ※400-25490 ※400-95289 | |
| E | 7/32 | 5.6 | 4 | 400-61273 | 17 | 400-25819 | 29 | 400-50009 | 41 | 400-25832 | 54 | 226-40452 | 66 | 228-16656 | — | — | 82 | 400-25491 |
| F | 1/4 | 6.4 | 5 | 400-61274 | 18 | 400-26715 | 30 | 400-35892 | 42 | 400-25833 | 55 | 226-40551 | 67 | 228-16755 | 77 | 400-94776 | 83 ※400-25492 ※400-94773 | |
| G | 9/32 | 7.1 | 6 | 400-61275 | 19 | 400-25820 | 31 | 400-50010 | 43 | 400-25834 | 56 | 226-40759 | 68 | 228-16854 | — | — | 85 | 400-25493 |
| H | 5/16 | 7.9 | 7 | 400-61276 | 20 | 400-25821 | 32 | 400-50011 | 44 | 400-25835 | 57 | 226-40858 | 69 | 228-16953 | — | — | 86 | 400-25494 |
| K | 3/8 | 9.5 | 8 | 400-61277 | 21 | 400-25822 | 33 | 400-35893 | 45 | 400-25836 | 58 | 226-40957 | 70 | 228-17050 | — | — | 87 | 400-25495 |
| L | 1/2 | 12.7 | 9 | 400-61278 | 22 | 400-25824 | 34 | 400-35894 | 46 | 400-25838 | 59 | 226-41252 | 71 | 228-17159 | — | — | 88 | 400-25498 |
| M | 5/8 | 15.9 | 10 | 400-61279 | 23 | 400-25825 | 35 | 400-71912 | 47 | 400-25839 | 60 | 226-41351 | 72 | 400-33945 | — | — | 89 | 400-25499 |
| N | 3/4 | 19.1 | 11 | 400-61280 | 24 | 400-25826 | 36 | 400-35895 | 48 | 400-25840 | 61 | 226-41450 | 73 | 400-33947 | — | — | 90 | 400-25500 |
| P | 7/8 | 22.2 | 12 | 400-61281 | 25 | 400-25827 | 37 | 400-71913 | 49 | 400-25841 | 62 | 226-41658 | 74 | 400-33949 | — | — | 91 | 400-25502 |
| Q | 1 | 25.4 | 13 | 400-61282 | 26 | 400-25828 | 38 | 400-71914 | 50 | 400-25842 | 63 | 226-41757 | 75 | 400-33951 | — | — | 92 | 400-25503 |
| Stitch spec. 縫仕様 | S | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | | ※のみ ★ |

| Needle gauge size 針 幅 | | Needle clamp asm.(for DP5) 針 留組(DP5用) | | | | | | | | Sliding plate asm.(Left) 滑り板(左)組 | | Sliding plate asm.(Right) 滑り板(右)組 | |
|--------------------------|--|--|-----|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|
| Code コード |  | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Option オプション | | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| B | 1/8 | 3.2 | 93 | 400-35761 | 105 | 400-35771 | 117 | B1402528BA0A | 130 | B1402528BA0A | 43 | 400-51633 | |
| C | 5/32 | 4.0 | 94 | 400-35762 | 106 | 400-35772 | 118 | B1402528CA0A | 131 | B1402528CA0A | | | |
| D | 3/16 | 4.8 | 95 | B1402528DALA | 107 | B1402528DARA | 119 | B1402528DALA | 132 | B1402528DARA | | | |
| E | 7/32 | 5.6 | 96 | B1402528EAL | 108 | B1402528EAR | 120 | B1402528EAL | 133 | B1402528EAR | | | |
| F | 1/4 | 6.4 | 97 | B1402528FALA | 109 | B1402528FARA | 121 | B1402528FALA | 134 | B1402528FARA | | | |
| G | 9/32 | 7.1 | 98 | 400-35765 | 110 | 400-35775 | 122 | B1402528GAL | 135 | B1402528GAR | | | |
| H | 5/16 | 7.9 | 99 | 400-35766 | 111 | 400-35776 | 123 | B1402528HALA | 136 | B1402528HARA | | | |
| K | 3/8 | 9.5 | — | — | — | — | 124 | B1402528KALA | 137 | B1402528KARA | | | |
| L | 1/2 | 12.7 | 100 | 400-35768 | 112 | 400-35778 | 125 | B1402528LAL | 138 | B1402528LAR | | | |
| M | 5/8 | 15.9 | 101 | 400-35769 | 113 | 400-35779 | 126 | B1402528MAL | 139 | B1402528MAR | | | |
| N | 3/4 | 19.1 | 102 | 400-35770 | 114 | 400-35780 | 127 | B1402528NAL | 140 | B1402528NAR | 44 | 400-45729 | |
| P | 7/8 | 22.2 | 103 | 400-71917 | 115 | 400-71919 | 128 | B1402528PAL | 141 | B1402528PAR | | | |
| Q | 1 | 25.4 | 104 | 400-71921 | 116 | 400-71923 | 129 | B1402528QAL | 142 | B1402528QAR | 45 | 400-45730 | |
| Stitch spec. 縫仕様 | S | Spec.common 仕様 共通 | | Spec.common 仕様 共通 | | Spec.common 仕様 共通 | | Spec.common 仕様 共通 | | Spec.common 仕様 共通 | | | |






| Needle gauge size 針 幅 | | Needle clamp asm.(for DP17) 針 留組(DP17用) | | | | | | | | Sliding plate asm.(Left) 滑り板(左)組 | | Sliding plate asm.(Right) 滑り板(右)組 | | |
|--------------------------|---|--|-----|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|-------------------------------------|-----------|--------------------------------------|-----------|-----------|
| Code コード |  | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Option オプション | | | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| B | 1/8 | 3.2 | 147 | 400-35877 | 159 | 400-35878 | 171 | B1402526BA0A | 183 | B1402526BA0A | 95 | 400-25247 | 198 | 400-25235 |
| C | 5/32 | 4.0 | 148 | 400-26063 | 160 | 400-26084 | 172 | B1402526CA0A | 184 | B1402526CA0A | | | | |
| D | 3/16 | 4.8 | 149 | 400-26065 | 161 | 400-26086 | 173 | B1402526DALA | 185 | B1402526DARA | | | | |
| E | 7/32 | 5.6 | 150 | 400-26067 | 162 | 400-26088 | 174 | 102-28559 | 186 | 102-28567 | | | | |
| F | 1/4 | 6.4 | 151 | 400-26069 | 163 | 400-26090 | 175 | B1402526FALA | 187 | B1402526FARA | | | | |
| G | 9/32 | 7.1 | 152 | 400-26070 | 164 | 400-26091 | 176 | B1402526GALA | 188 | B1402526GARA | | | | |
| H | 5/16 | 7.9 | 153 | 400-26072 | 165 | 400-26093 | 177 | B1402526HALA | 189 | B1402526HARA | | | | |
| K | 3/8 | 9.5 | 154 | 400-26074 | 166 | 400-26095 | 178 | B1402526KALA | 190 | B1402526KARA | | | | |
| L | 1/2 | 12.7 | 155 | 400-26076 | 167 | 400-26097 | 179 | B1402526LALA | 191 | B1402526LARA | | | | |
| M | 5/8 | 15.9 | 156 | 400-26078 | 168 | 400-26099 | 180 | 102-28856 | 192 | 102-28864 | | | | |
| N | 3/4 | 19.1 | 157 | 400-26080 | 169 | 400-26101 | 181 | 102-28955 | 193 | 102-28963 | | | | |
| P | 7/8 | 22.2 | — | — | — | — | — | — | — | 197 | 400-25249 | 200 | 400-25239 | |
| Q | 1 | 25.4 | 158 | 400-26082 | 170 | 400-26103 | 182 | 102-29151 | 194 | | | | | 102-29169 |
| Stitch spec. 縫仕様 | S | Spec.common 仕様 共通 | | Spec.common 仕様 共通 | | Spec.common 仕様 共通 | | Spec.common 仕様 共通 | | Spec.common 仕様 共通 | | Spec.common 仕様 共通 | | |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A-7)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|--------------|------------------------------|---------|-------|------|-----|
| 142 | B1402528QAR | NEEDLE CLAMP ASM., RIGHT 1 | | | | 1 |
| 143 | 40051633 | ASSY_SLIDE_PLATE_L | | | | 1 |
| 144 | 40045729 | ASSY_SIDE_PLATE-L-B | | | | 1 |
| 145 | 40045730 | ASSY_SIDE_PLATE-L-C | | | | 1 |
| 146 | 40042880 | ASSY_SLIDE_PLATE_F | | | | 1 |
| 147 | 40035877 | ASSY_NEEDLE_CLAMP_L(1/8) | | | | 1 |
| 148 | 40026063 | ASSY_NEEDLE_CLAMP_L(5/32) | | | | 1 |
| 149 | 40026065 | ASSY_NEEDLE_CLAMP_L(3/16) | | | | 1 |
| 150 | 40026067 | ASSY_NEEDLE_CLAMP_L(7/32) | | | | 1 |
| 151 | 40026069 | ASSY_NEEDLE_CLAMP_L(1/4) | | | | 1 |
| 152 | 40026070 | ASSY_NEEDLE_CLAMP_L(9/32) | | | | 1 |
| 153 | 40026072 | ASSY_NEEDLE_CLAMP_L(5/16) | | | | 1 |
| 154 | 40026074 | ASSY_NEEDLE_CLAMP_L(3/8) | | | | 1 |
| 155 | 40026076 | ASSY_NEEDLE_CLAMP_L(1/2) | | | | 1 |
| 156 | 40026078 | ASSY_NEEDLE_CLAMP_L(5/8) | | | | 1 |
| 157 | 40026080 | ASSY_NEEDLE_CLAMP_L(3/4) | | | | 1 |
| 158 | 40026082 | ASSY_NEEDLE_CLAMP_L(1) | | | | 1 |
| 159 | 40035878 | ASSY_NEEDLE_CLAMP_R(1/8) | | | | 1 |
| 160 | 40026084 | ASSY_NEEDLE_CLAMP_R(5/32) | | | | 1 |
| 161 | 40026086 | ASSY_NEEDLE_CLAMP_R(3/16) | | | | 1 |
| 162 | 40026088 | ASSY_NEEDLE_CLAMP_R(7/32) | | | | 1 |
| 163 | 40026090 | ASSY_NEEDLE_CLAMP_R(1/4) | | | | 1 |
| 164 | 40026091 | ASSY_NEEDLE_CLAMP_R(9/32) | | | | 1 |
| 165 | 40026093 | ASSY_NEEDLE_CLAMP_R(5/16) | | | | 1 |
| 166 | 40026095 | ASSY_NEEDLE_CLAMP_R(3/8) | | | | 1 |
| 167 | 40026097 | ASSY_NEEDLE_CLAMP_R(1/2) | | | | 1 |
| 168 | 40026099 | ASSY_NEEDLE_CLAMP_R(5/8) | | | | 1 |
| 169 | 40026101 | ASSY_NEEDLE_CLAMP_R(3/4) | | | | 1 |
| 170 | 40026103 | ASSY_NEEDLE_CLAMP_R(1) | | | | 1 |
| 171 | B1402526BA0A | NEEDLE CLAMP ASM. 1/8 | | | | 1 |
| 172 | B1402526CA0A | NEEDLE CLAMP ASM. 5/32 | | | | 1 |
| 173 | B1402526DALA | NEEDLE CLAMP LEFT ASM. 3/16 | | | | 1 |
| 174 | 10228559 | NEEDLE CLAMP ASM. LEFT 7/32 | | | | 1 |
| 175 | B1402526FALA | NEEDLE CLAMP LEFT ASM. 1/4 | | | | 1 |
| 176 | B1402526GALA | NEEDLE CLAMP LEFT ASM. 9/32 | | | | 1 |
| 177 | B1402526HALA | NEEDLE CLAMP LEFT ASM. 5/16 | | | | 1 |
| 178 | B1402526KALA | NEEDLE CLAMP LEFT ASM. 3/8 | | | | 1 |
| 179 | B1402526LALA | NEEDLE CLAMP LEFT ASM. | | | | 1 |
| 180 | 10228856 | NEEDLE CLAMP ASM. LEFT 5/8 | | | | 1 |
| 181 | 10228955 | NEEDLE CLAMP ASM. LEFT 3/4 | | | | 1 |
| 182 | 10229151 | NEEDLE CLAMP ASM. LEFT 1 | | | | 1 |
| 183 | B1402526BA0A | NEEDLE CLAMP ASM. 1/8 | | | | 1 |
| 184 | B1402526CA0A | NEEDLE CLAMP ASM. 5/32 | | | | 1 |
| 185 | B1402526DARA | NEEDLE CLAMP RIGHT ASM. 3/16 | | | | 1 |
| 186 | 10228567 | NEEDLE CLAMP ASM. RIGHT 7/32 | | | | 1 |
| 187 | B1402526FARA | NEEDLE CLAMP RIGHT ASM. 1/4 | | | | 1 |
| 188 | B1402526GARA | NEEDLE CLAMP RIGHT ASM. 9/32 | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A-7)

| Needle gauge size 針 幅 | | Feed Dog 送り歯 | | | | | | | | Presser foot asm. 押 さ え(組) | | | | Swivel guide Presser asm. スイブルガイド 押さえ(組) | | Throat plate 針 板 | | |
|--------------------------|---|-----------------|----|--------------|----------|--------------|----------|--------------|----------|-------------------------------|---------------------------|-----------|---|--|---|---------------------|--------------------------------|-----------|
| Code コード |  | Option オプション | | Option オプション | | Option オプション | | Option オプション | | (Tip-divided) (移動式先割れ) | (Tip-divided) (移動式先割れ) | |  | |  | | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| B | 1/8 | 3.2 | 1 | 400-61270 | 14 | 400-35890 | — | — | 39 | 400-53705 | 51 | 400-35896 | — | — | 78 | 400-35881 | | |
| C | 5/32 | 4.0 | 2 | 400-61271 | 15 | 400-25817 | 27 | 400-71911 | — | — | 52 | 400-35897 | 64 | 400-71909 | — | 79 | 400-25485 | |
| D | 3/16 | 4.8 | 3 | 400-61272 | 16 | 400-25818 | 28 | 400-35891 | 40 | 400-25831 | 53 | 226-40353 | 65 | 228-16557 | 76 | 400-95293 | 80 ※400-25490 ※400-95289 | |
| E | 7/32 | 5.6 | 4 | 400-61273 | 17 | 400-25819 | 29 | 400-50009 | 41 | 400-25832 | 54 | 226-40452 | 66 | 228-16656 | — | — | 82 | 400-25491 |
| F | 1/4 | 6.4 | 5 | 400-61274 | 18 | 400-26715 | 30 | 400-35892 | 42 | 400-25833 | 55 | 226-40551 | 67 | 228-16755 | 77 | 400-94776 | 83 ※400-25492 ※400-94773 | |
| G | 9/32 | 7.1 | 6 | 400-61275 | 19 | 400-25820 | 31 | 400-50010 | 43 | 400-25834 | 56 | 226-40759 | 68 | 228-16854 | — | — | 85 | 400-25493 |
| H | 5/16 | 7.9 | 7 | 400-61276 | 20 | 400-25821 | 32 | 400-50011 | 44 | 400-25835 | 57 | 226-40858 | 69 | 228-16953 | — | — | 86 | 400-25494 |
| K | 3/8 | 9.5 | 8 | 400-61277 | 21 | 400-25822 | 33 | 400-35893 | 45 | 400-25836 | 58 | 226-40957 | 70 | 228-17050 | — | — | 87 | 400-25495 |
| L | 1/2 | 12.7 | 9 | 400-61278 | 22 | 400-25824 | 34 | 400-35894 | 46 | 400-25838 | 59 | 226-41252 | 71 | 228-17159 | — | — | 88 | 400-25498 |
| M | 5/8 | 15.9 | 10 | 400-61279 | 23 | 400-25825 | 35 | 400-71912 | 47 | 400-25839 | 60 | 226-41351 | 72 | 400-33945 | — | — | 89 | 400-25499 |
| N | 3/4 | 19.1 | 11 | 400-61280 | 24 | 400-25826 | 36 | 400-35895 | 48 | 400-25840 | 61 | 226-41450 | 73 | 400-33947 | — | — | 90 | 400-25500 |
| P | 7/8 | 22.2 | 12 | 400-61281 | 25 | 400-25827 | 37 | 400-71913 | 49 | 400-25841 | 62 | 226-41658 | 74 | 400-33949 | — | — | 91 | 400-25502 |
| Q | 1 | 25.4 | 13 | 400-61282 | 26 | 400-25828 | 38 | 400-71914 | 50 | 400-25842 | 63 | 226-41757 | 75 | 400-33951 | — | — | 92 | 400-25503 |
| Stitch spec. 縫仕様 | S | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | | ★ | | ※のみ ★ |

| Needle gauge size 針 幅 | | Needle clamp asm.(for DP5) 針 留組(DP5用) | | | | | | | | Sliding plate asm.(Left) 滑り板(左)組 | | Sliding plate asm.(Right) 滑り板(右)組 | | |
|--------------------------|--|--|-----|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|----|
| Code コード |  | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Option オプション | | | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO |
| B | 1/8 | 3.2 | 93 | 400-35761 | 105 | 400-35771 | 117 | B1402528BA0A | 130 | B1402528BA0A | 43 | 400-51633 | | |
| C | 5/32 | 4.0 | 94 | 400-35762 | 106 | 400-35772 | 118 | B1402528CA0A | 131 | B1402528CA0A | | | | |
| D | 3/16 | 4.8 | 95 | B1402528DALA | 107 | B1402528DARA | 119 | B1402528DALA | 132 | B1402528DARA | | | | |
| E | 7/32 | 5.6 | 96 | B1402528EAL | 108 | B1402528EAR | 120 | B1402528EAL | 133 | B1402528EAR | | | | |
| F | 1/4 | 6.4 | 97 | B1402528FALA | 109 | B1402528FARA | 121 | B1402528FALA | 134 | B1402528FARA | | | | |
| G | 9/32 | 7.1 | 98 | 400-35765 | 110 | 400-35775 | 122 | B1402528GAL | 135 | B1402528GAR | | | | |
| H | 5/16 | 7.9 | 99 | 400-35766 | 111 | 400-35776 | 123 | B1402528HALA | 136 | B1402528HARA | | | | |
| K | 3/8 | 9.5 | — | — | — | — | 124 | B1402528KALA | 137 | B1402528KARA | | | | |
| L | 1/2 | 12.7 | 100 | 400-35768 | 112 | 400-35778 | 125 | B1402528LAL | 138 | B1402528LAR | | | | |
| M | 5/8 | 15.9 | 101 | 400-35769 | 113 | 400-35779 | 126 | B1402528MAL | 139 | B1402528MAR | | | | |
| N | 3/4 | 19.1 | 102 | 400-35770 | 114 | 400-35780 | 127 | B1402528NAL | 140 | B1402528NAR | | | | |
| P | 7/8 | 22.2 | 103 | 400-71917 | 115 | 400-71919 | 128 | B1402528PAL | 141 | B1402528PAR | | | | |
| Q | 1 | 25.4 | 104 | 400-71921 | 116 | 400-71923 | 129 | B1402528QAL | 142 | B1402528QAR | | | | |
| Stitch spec. 縫仕様 | S | Spec.common 仕様 共通 | | Spec.common 仕様 共通 | | Spec.common 仕様 共通 | | Spec.common 仕様 共通 | | Spec.common 仕様 共通 | | Spec.common 仕様 共通 | | |



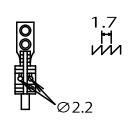

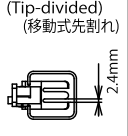

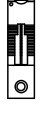
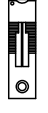
| Needle gauge size 針 幅 | | Needle clamp asm.(for DP17) 針 留組(DP17用) | | | | | | | | Sliding plate asm.(Left) 滑り板(左)組 | | Sliding plate asm.(Right) 滑り板(右)組 | | |
|--------------------------|---|--|-----|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|-------------------------------------|----------|--------------------------------------|----------|-----------|
| Code コード |  | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Option オプション | | | | |
| | | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| B | 1/8 | 3.2 | 147 | 400-35877 | 159 | 400-35878 | 171 | B1402526BA0A | 183 | B1402526BA0A | 95 | 400-25247 | 198 | 400-25235 |
| C | 5/32 | 4.0 | 148 | 400-26063 | 160 | 400-26084 | 172 | B1402526CA0A | 184 | B1402526CA0A | | | | |
| D | 3/16 | 4.8 | 149 | 400-26065 | 161 | 400-26086 | 173 | B1402526DALA | 185 | B1402526DARA | | | | |
| E | 7/32 | 5.6 | 150 | 400-26067 | 162 | 400-26088 | 174 | 102-28559 | 186 | 102-28567 | | | | |
| F | 1/4 | 6.4 | 151 | 400-26069 | 163 | 400-26090 | 175 | B1402526FALA | 187 | B1402526FARA | | | | |
| G | 9/32 | 7.1 | 152 | 400-26070 | 164 | 400-26091 | 176 | B1402526GALA | 188 | B1402526GARA | | | | |
| H | 5/16 | 7.9 | 153 | 400-26072 | 165 | 400-26093 | 177 | B1402526HALA | 189 | B1402526HARA | | | | |
| K | 3/8 | 9.5 | 154 | 400-26074 | 166 | 400-26095 | 178 | B1402526KALA | 190 | B1402526KARA | | | | |
| L | 1/2 | 12.7 | 155 | 400-26076 | 167 | 400-26097 | 179 | B1402526LALA | 191 | B1402526LARA | | | | |
| M | 5/8 | 15.9 | 156 | 400-26078 | 168 | 400-26099 | 180 | 102-28856 | 192 | 102-28864 | | | | |
| N | 3/4 | 19.1 | 157 | 400-26080 | 169 | 400-26101 | 181 | 102-28955 | 193 | 102-28963 | | | | |
| P | 7/8 | 22.2 | — | — | — | — | — | — | — | | | | | |
| Q | 1 | 25.4 | 158 | 400-26082 | 170 | 400-26103 | 182 | 102-29151 | 194 | 102-29169 | | | | |
| Stitch spec. 縫仕様 | S | Spec.common 仕様 共通 | | Spec.common 仕様 共通 | | Spec.common 仕様 共通 | | Spec.common 仕様 共通 | | Spec.common 仕様 共通 | | Spec.common 仕様 共通 | | |

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568A-7)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|--------------|------------------------------|---------|-------|------|-----|
| 189 | B1402526HARA | NEEDLE CLAMP RIGHT ASM. 5/16 | | | | 1 |
| 190 | B1402526KARA | NEEDLE CLAMP RIGHT ASM. 3/8 | | | | 1 |
| 191 | B1402526LARA | NEEDLE CLAMP RIGHT ASM. | | | | 1 |
| 192 | 10228864 | NEEDLE CLAMP ASM. RIGHT 5/8 | | | | 1 |
| 193 | 10228963 | NEEDLE CLAMP ASM. RIGHT 3/4 | | | | 1 |
| 194 | 10229169 | NEEDLE CLAMP ASM. RIGHT 1 | | | | 1 |
| 195 | 40025247 | ASSY_SLIDE_PLATE-L-A | | | | 1 |
| 196 | 40025248 | ASSY_SLIDE_PLATE-L-B | | | | 1 |
| 197 | 40025249 | ASSY_SLIDE_PLATE-L-C | | | | 1 |
| 198 | 40025235 | ASSY_SLIDE_PLATE-R-A | | | | 1 |
| 199 | 40025236 | ASSY_SLIDE_PLATE-R-B | | | | 1 |
| 200 | 40025239 | ASSY_SLIDE_PLATE-R-C | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (LH-3578A TYPE G)

| Needle gauge size 針 幅 | | Feed Dog 送り 歯 | | | | Needle clamp asm. 針 留 組 | | Presser foot asm. 押 さ え(組) | | Swivel guide Presser asm. スワイベルガイド 押 さ え (組) | | Throat plate (with Taping) 針 板 (テープ付) | | Throat plate 針 板 | | |
|--------------------------|---|------------------|---|-------------|---|----------------------------|---|-------------------------------|--|---|---|---|---|---------------------|----|-----------|
| Code コード |  | |  | |  | |  | |  | |  | |  | | | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | | |
| A | 3/32 | 2.4 | — | — | — | 35 | 101-47551 | — | — | — | — | — | — | | | |
| B | 1/8 | 3.2 | 1 | B1613512B0H | — | — | 36 | 101-47650 | — | — | — | 73 | 226-28002 | — | | |
| C | 5/32 | 4.0 | 2 | B1613512C0H | — | — | 37 | 101-47759 | 54 | 400-71909 | — | 74 | 226-28101 | — | | |
| D | 3/16 | 4.8 | 3 | B1613512D0H | 19 | 400-25801 | 38 | 101-47858 | 55 | 228-16557 | 71 | 400-95293 | 75 | 226-28200 | 80 | 400-95288 |
| E | 7/32 | 5.6 | 4 | B1613512E0H | 20 | 400-25802 | 39 | 101-47957 | 56 | 228-16656 | — | — | 76 | 226-28309 | — | |
| F | 1/4 | 6.4 | 5 | B1613512F0H | 21 | 400-25803 | 40 | 101-48054 | 57 | 228-16755 | 72 | 400-94776 | 77 | 226-28408 | 81 | 400-94772 |
| G | 9/32 | 7.1 | 6 | B1613512G0H | 22 | 400-25804 | 41 | 101-48153 | 58 | 228-16854 | — | — | 78 | 226-28507 | — | |
| H | 5/16 | 7.9 | 7 | B1613512H0H | 23 | 400-25805 | 42 | 101-48252 | 59 | 228-16953 | — | — | 79 | 226-28606 | — | |
| K | 3/8 | 9.5 | 8 | B1613512K0H | 24 | 400-25806 | 43 | 101-48351 | 60 | 228-17050 | — | — | — | — | — | |
| W | 7/16 | 11.1 | 9 | 400-75311 | 25 | 400-25807 | 44 | 101-48450 | 61 | 400-33941 | — | — | — | — | — | |
| L | 1/2 | 12.7 | 10 | B1613512L0H | 26 | 400-25808 | 45 | 101-48559 | 62 | 228-17159 | — | — | — | — | — | |
| M | 5/8 | 15.9 | 11 | B1613512M0H | 27 | 400-25809 | 46 | 101-48658 | 63 | 400-33945 | — | — | — | — | — | |
| N | 3/4 | 19.1 | 12 | B1613512N0H | 28 | 400-25810 | 47 | 101-48757 | 64 | 400-33947 | — | — | — | — | — | |
| P | 7/8 | 22.2 | 13 | B1613512P0H | 29 | 400-25811 | 48 | 101-48856 | 65 | 400-33949 | — | — | — | — | — | |
| Q | 1 | 25.4 | 14 | B1613512Q0H | 30 | 400-25812 | 49 | 101-48955 | 66 | 400-33951 | — | — | — | — | — | |
| R | 1-1/8 | 28.6 | 15 | B1613512R0H | 31 | 400-25813 | 50 | 101-49052 | 67 | 400-33953 | — | — | — | — | — | |
| S | 1-1/4 | 31.8 | 16 | B1613512S0H | 32 | 400-25814 | 51 | 101-49151 | 68 | 400-33955 | — | — | — | — | — | |
| T | 1-3/8 | 34.9 | 17 | B1613512T0H | 33 | 400-25815 | 52 | 101-49250 | 69 | 400-33957 | — | — | — | — | — | |
| U | 1-1/2 | 38.1 | 18 | B1613512U0H | 34 | 400-25816 | 53 | 101-49359 | 70 | 400-33959 | — | — | — | — | — | |


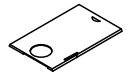
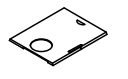

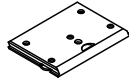

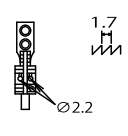

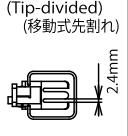

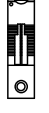
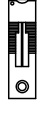
| Needle gauge size 針 幅 | | Sliding plate asm. (Left) 滑り板(左)組 | | Sliding plate asm. (Right) 滑り板(右)組 | | Sliding plate asm. (Left) 滑り板(左)組 | | Sliding plate asm. (Front) 滑り板(前) 組 | | |
|--------------------------|---|---|---|--|---|---|---|---|--|-----------|
| Code コード |  | |  | |  | |  | |  | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| A | 3/32 | 2.4 | 82 | 226-01058 | 86 | 226-00555 | 90 | 400-51633 | 94 | 400-42874 |
| B | 1/8 | 3.2 | | | | | | | | |
| C | 5/32 | 4.0 | | | | | | | | |
| D | 3/16 | 4.8 | | | | | | | | |
| E | 7/32 | 5.6 | | | | | | | | |
| F | 1/4 | 6.4 | | | | | | | | |
| G | 9/32 | 7.1 | | | | | | | | |
| H | 5/16 | 7.9 | | | | | | | | |
| K | 3/8 | 9.5 | | | | | | | | |
| W | 7/16 | 11.1 | | | | | | | | |
| L | 1/2 | 12.7 | 83 | 226-01157 | 87 | 226-00654 | 91 | 400-45729 | | |
| M | 5/8 | 15.9 | | | | | | | | |
| N | 3/4 | 19.1 | | | | | | | | |
| P | 7/8 | 22.2 | 84 | 226-01256 | 88 | 226-00753 | 92 | 400-45730 | | |
| Q | 1 | 25.4 | | | | | | | | |
| R | 1-1/8 | 28.6 | | | | | | | | |
| S | 1-1/4 | 31.8 | 85 | 226-01355 | 89 | 226-00852 | 93 | 400-45731 | | |
| T | 1-3/8 | 34.9 | | | | | | | | |
| U | 1-1/2 | 38.1 | | | | | | | | |

TABLE OF EXCHANGING GAUGE PARTS (LH-3578A TYPE G)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|------------------------|---------|-------|------|-----|
| 1 | B1613512B0H | FEED DOG (1/8) | | | | 1 |
| 2 | B1613512C0H | FEED DOG 5/32 | | | | 1 |
| 3 | B1613512D0H | FEED DOG 3/16 | | | | 1 |
| 4 | B1613512E0H | FEED DOG 7/32 | | | | 1 |
| 5 | B1613512F0H | FEED DOG 1/4 | | | | 1 |
| 6 | B1613512G0H | FEED DOG 9/32 | | | | 1 |
| 7 | B1613512H0H | FEED DOG 5/16 | | | | 1 |
| 8 | B1613512K0H | FEED DOG 3/8 | | | | 1 |
| 9 | 40075311 | FEED_DOG_TYPE_G_7/16 | | | | 1 |
| 10 | B1613512L0H | FEED DOG 1/2 | | | | 1 |
| 11 | B1613512M0H | FEED DOG 5/8 | | | | 1 |
| 12 | B1613512N0H | FEED DOG 3/4 | | | | 1 |
| 13 | B1613512P0H | FEED DOG 7/8 | | | | 1 |
| 14 | B1613512Q0H | FEED DOG 1 | | | | 1 |
| 15 | B1613512R0H | FEED DOG 1-1/8 | | | | 1 |
| 16 | B1613512S0H | FEED DOG 1-1/4 | | | | 1 |
| 17 | B1613512T0H | FEED DOG 1-3/8 | | | | 1 |
| 18 | B1613512U0H | FEED DOG 1-1/2 | | | | 1 |
| 19 | 40025801 | FEED_DOG_TYPE_G_3/16 | | | | 1 |
| 20 | 40025802 | FEED_DOG_TYPE_G_7/32 | | | | 1 |
| 21 | 40025803 | FEED_DOG_TYPE_G_1/4 | | | | 1 |
| 22 | 40025804 | FEED_DOG_TYPE_G_9/32 | | | | 1 |
| 23 | 40025805 | FEED_DOG_TYPE_G_5/16 | | | | 1 |
| 24 | 40025806 | FEED_DOG_TYPE_G_3/8 | | | | 1 |
| 25 | 40025807 | FEED_DOG_TYPE_G_7/16 | | | | 1 |
| 26 | 40025808 | FEED_DOG_TYPE_G_1/2 | | | | 1 |
| 27 | 40025809 | FEED_DOG_TYPE_G_5/8 | | | | 1 |
| 28 | 40025810 | FEED_DOG_TYPE_G_3/4 | | | | 1 |
| 29 | 40025811 | FEED_DOG_TYPE_G_7/8 | | | | 1 |
| 30 | 40025812 | FEED_DOG_TYPE_G_1 | | | | 1 |
| 31 | 40025813 | FEED_DOG_TYPE_G_1-1/8 | | | | 1 |
| 32 | 40025814 | FEED_DOG_TYPE_G_1-1/4 | | | | 1 |
| 33 | 40025815 | FEED_DOG_TYPE_G_1-3/8 | | | | 1 |
| 34 | 40025816 | FEED_DOG_TYPE_G_1-1/2 | | | | 1 |
| 35 | 10147551 | NEEDLE CLAMP ASM. 3/32 | | | | 1 |
| 36 | 10147650 | NEEDLE CLAMP ASM. 1/8 | | | | 1 |
| 37 | 10147759 | NEEDLE CLAMP ASM. 5/32 | | | | 1 |
| 38 | 10147858 | NEEDLE CLAMP ASM. 3/16 | | | | 1 |
| 39 | 10147957 | NEEDLE CLAMP ASM. 7/32 | | | | 1 |
| 40 | 10148054 | NEEDLE CLAMP ASM. 1/4 | | | | 1 |
| 41 | 10148153 | NEEDLE CLAMP ASM. 9/32 | | | | 1 |
| 42 | 10148252 | NEEDLE CLAMP ASM. 5/16 | | | | 1 |
| 43 | 10148351 | NEEDLE CLAMP ASM. 3/8 | | | | 1 |
| 44 | 10148450 | NEEDLE CLAMP ASM. 7/16 | | | | 1 |
| 45 | 10148559 | NEEDLE CLAMP ASM. 1/2 | | | | 1 |
| 46 | 10148658 | NEEDLE CLAMP ASM. 5/8 | | | | 1 |
| 47 | 10148757 | NEEDLE CLAMP ASM. 3/4 | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (LH-3578A TYPE G)

| Needle gauge size 針 幅 | | Feed Dog 送り 歯 | | | | Needle clamp asm. 針 留 組 | | Presser foot asm. 押 さ え(組) | | Swivel guide Presser asm. スワイベルガイド 押さえ(組) | | Throat plate (with Taping) 針 板 (テープ付) | | Throat plate 針 板 | | |
|--------------------------|---|------------------|---|-------------|---|----------------------------|---|-------------------------------|--|--|---|---|---|---------------------|----|-----------|
| Code コード |  | |  | |  | |  | |  | |  | |  | | | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | | |
| A | 3/32 | 2.4 | — | — | — | 35 | 101-47551 | — | — | — | — | — | — | | | |
| B | 1/8 | 3.2 | 1 | B1613512B0H | — | — | 36 | 101-47650 | — | — | — | 73 | 226-28002 | — | | |
| C | 5/32 | 4.0 | 2 | B1613512C0H | — | — | 37 | 101-47759 | 54 | 400-71909 | — | 74 | 226-28101 | — | | |
| D | 3/16 | 4.8 | 3 | B1613512D0H | 19 | 400-25801 | 38 | 101-47858 | 55 | 228-16557 | 71 | 400-95293 | 75 | 226-28200 | 80 | 400-95288 |
| E | 7/32 | 5.6 | 4 | B1613512E0H | 20 | 400-25802 | 39 | 101-47957 | 56 | 228-16656 | — | — | 76 | 226-28309 | — | |
| F | 1/4 | 6.4 | 5 | B1613512F0H | 21 | 400-25803 | 40 | 101-48054 | 57 | 228-16755 | 72 | 400-94776 | 77 | 226-28408 | 81 | 400-94772 |
| G | 9/32 | 7.1 | 6 | B1613512G0H | 22 | 400-25804 | 41 | 101-48153 | 58 | 228-16854 | — | — | 78 | 226-28507 | — | |
| H | 5/16 | 7.9 | 7 | B1613512H0H | 23 | 400-25805 | 42 | 101-48252 | 59 | 228-16953 | — | — | 79 | 226-28606 | — | |
| K | 3/8 | 9.5 | 8 | B1613512K0H | 24 | 400-25806 | 43 | 101-48351 | 60 | 228-17050 | — | — | — | — | — | |
| W | 7/16 | 11.1 | 9 | 400-75311 | 25 | 400-25807 | 44 | 101-48450 | 61 | 400-33941 | — | — | — | — | — | |
| L | 1/2 | 12.7 | 10 | B1613512L0H | 26 | 400-25808 | 45 | 101-48559 | 62 | 228-17159 | — | — | — | — | — | |
| M | 5/8 | 15.9 | 11 | B1613512M0H | 27 | 400-25809 | 46 | 101-48658 | 63 | 400-33945 | — | — | — | — | — | |
| N | 3/4 | 19.1 | 12 | B1613512N0H | 28 | 400-25810 | 47 | 101-48757 | 64 | 400-33947 | — | — | — | — | — | |
| P | 7/8 | 22.2 | 13 | B1613512P0H | 29 | 400-25811 | 48 | 101-48856 | 65 | 400-33949 | — | — | — | — | — | |
| Q | 1 | 25.4 | 14 | B1613512Q0H | 30 | 400-25812 | 49 | 101-48955 | 66 | 400-33951 | — | — | — | — | — | |
| R | 1-1/8 | 28.6 | 15 | B1613512R0H | 31 | 400-25813 | 50 | 101-49052 | 67 | 400-33953 | — | — | — | — | — | |
| S | 1-1/4 | 31.8 | 16 | B1613512S0H | 32 | 400-25814 | 51 | 101-49151 | 68 | 400-33955 | — | — | — | — | — | |
| T | 1-3/8 | 34.9 | 17 | B1613512T0H | 33 | 400-25815 | 52 | 101-49250 | 69 | 400-33957 | — | — | — | — | — | |
| U | 1-1/2 | 38.1 | 18 | B1613512U0H | 34 | 400-25816 | 53 | 101-49359 | 70 | 400-33959 | — | — | — | — | — | |


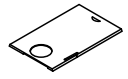
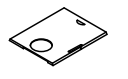

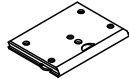











| Needle gauge size 針 幅 | | Sliding plate asm. (Left) 滑り板(左)組 | | Sliding plate asm. (Right) 滑り板(右)組 | | Sliding plate asm. (Left) 滑り板(左)組 | | Sliding plate asm. (Front) 滑り板(前)組 | | |
|--------------------------|---|--------------------------------------|---|---------------------------------------|---|--------------------------------------|---|---------------------------------------|--|-----------|
| Code コード |  | |  | |  | |  | |  | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| A | 3/32 | 2.4 | 82 | 226-01058 | 86 | 226-00555 | 90 | 400-51633 | 94 | 400-42874 |
| B | 1/8 | 3.2 | | | | | | | | |
| C | 5/32 | 4.0 | | | | | | | | |
| D | 3/16 | 4.8 | | | | | | | | |
| E | 7/32 | 5.6 | | | | | | | | |
| F | 1/4 | 6.4 | | | | | | | | |
| G | 9/32 | 7.1 | | | | | | | | |
| H | 5/16 | 7.9 | | | | | | | | |
| K | 3/8 | 9.5 | | | | | | | | |
| W | 7/16 | 11.1 | | | | | | | | |
| L | 1/2 | 12.7 | 83 | 226-01157 | 87 | 226-00654 | 91 | 400-45729 | | |
| M | 5/8 | 15.9 | | | | | | | | |
| N | 3/4 | 19.1 | | | | | | | | |
| P | 7/8 | 22.2 | 84 | 226-01256 | 88 | 226-00753 | 92 | 400-45730 | | |
| Q | 1 | 25.4 | | | | | | | | |
| R | 1-1/8 | 28.6 | | | | | | | | |
| S | 1-1/4 | 31.8 | 85 | 226-01355 | 89 | 226-00852 | 93 | 400-45731 | | |
| T | 1-3/8 | 34.9 | | | | | | | | |
| U | 1-1/2 | 38.1 | | | | | | | | |

TABLE OF EXCHANGING GAUGE PARTS (LH-3578A TYPE G)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-----------|-------------------------------|---------|-------|------|-----|
| 48 | 10148856 | NEEDLE CLAMP ASM. 7/8 | | | | 1 |
| 49 | 10148955 | NEEDLE CLAMP ASM. 1 | | | | 1 |
| 50 | 10149052 | NEEDLE CLAMP ASM. 1-1/8 | | | | 1 |
| 51 | 10149151 | NEEDLE CLAMP ASM. 1-1/4 | | | | 1 |
| 52 | 10149250 | NEEDLE CLAMP ASM. 1-3/8 | | | | 1 |
| 53 | 10149359 | NEEDLE CLAMP ASM. 1-1/2 | | | | 1 |
| 54 | 40071909 | PRESSER_FOOT_ASM_G_5/32 | | | | 1 |
| 55 | 22816557 | TIP-DIVIDED PRESSER ASM. 3/16 | | | | 1 |
| 56 | 22816656 | TIP-DIVIDED PRESSER ASM. 7/32 | | | | 1 |
| 57 | 22816755 | PRESSER FOOT ASM. 1/4 | | | | 1 |
| 58 | 22816854 | TIP-DIVIDED PRESSER ASM. 9/32 | | | | 1 |
| 59 | 22816953 | TIP-DIVIDED PRESSER ASM. 5/16 | | | | 1 |
| 60 | 22817050 | PRESSER FOOT ASM. D=2.4 (3/8) | | | | 1 |
| 61 | 40033941 | TIP-DIVIDED_PRESSER_ASM_7/16 | | | | 1 |
| 62 | 22817159 | PRESSER FOOT ASM. D=2.4 (1/2) | | | | 1 |
| 63 | 40033945 | TIP-DIVIDED_PRESSER_ASM_5/8 | | | | 1 |
| 64 | 40033947 | TIP-DIVIDED_PRESSER_ASM_3/4 | | | | 1 |
| 65 | 40033949 | TIP-DIVIDED_PRESSER_ASM_7/8 | | | | 1 |
| 66 | 40033951 | TIP-DIVIDED_PRESSER_ASM_1 | | | | 1 |
| 67 | 40033953 | TIP-DIVIDED_PRESSER_ASM_1_1/8 | | | | 1 |
| 68 | 40033955 | TIP-DIVIDED_PRESSER_ASM_1_1/4 | | | | 1 |
| 69 | 40033957 | TIP-DIVIDED_PRESSER_ASM_1_3/8 | | | | 1 |
| 70 | 40033959 | TIP-DIVIDED_PRESSER_ASM_1_1/2 | | | | 1 |
| 71 | 40095293 | ASSY_PRESSER_FOOT_G3/16 | | | | 1 |
| 72 | 40094776 | ASSY_PRESSER_FOOT_G1/4 | | | | 1 |
| 73 | 22628002 | THROAT PLATE 1/8 | | | | 1 |
| 74 | 22628101 | THROAT PLATE 5/32 | | | | 1 |
| 75 | 22628200 | THROAT PLATE 3/16 | | | | 1 |
| 76 | 22628309 | THROAT PLATE, 7/32 | | | | 1 |
| 77 | 22628408 | THROAT PLATE 1/4 | | | | 1 |
| 78 | 22628507 | THROAT PLATE 9/32 | | | | 1 |
| 79 | 22628606 | TAPING THROT PLATE 5/16 | | | | 1 |
| 80 | 40095288 | THROAT PLATE 3/16(4.8MM) | | | | 1 |
| 81 | 40094772 | THROAT_PLATE 1/4 | | | | 1 |
| 82 | 22601058 | BED SLIDE LEFT, ASM., A | | | | 1 |
| 83 | 22601157 | LEFT SLIDER PLATE B ASM. | | | | 1 |
| 84 | 22601256 | BED SLIDE LEFT, ASM., C | | | | 1 |
| 85 | 22601355 | BED SLIDE LEFT, ASM., C | | | | 1 |
| 86 | 22600555 | BED SLIDE RIGHT, ASM., A | | | | 1 |
| 87 | 22600654 | RIGHT SLIDER PLATE B ASM. | | | | 1 |
| 88 | 22600753 | BED SLIDE RIGHT, ASM., C | | | | 1 |
| 89 | 22600852 | BED SLIDE RIGHT, ASM., D | | | | 1 |
| 90 | 40051633 | ASSY_SLIDE_PLATE_L | | | | 1 |
| 91 | 40045729 | ASSY_SIDE_PLATE-L-B | | | | 1 |
| 92 | 40045730 | ASSY_SIDE_PLATE-L-C | | | | 1 |
| 93 | 40045731 | ASSY_SIDE_PLATE-L-D | | | | 1 |
| 94 | 40042874 | ASSY_SLIDE_PLATE_F_STANDARD | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A TYPE G)

| Needle gauge size 針 幅 | | Needle clamp asm.(for DP17) 針 留組(DP17用) | | | | Needle clamp asm.(for DP5) 針 留組(DP5用) | | | | |
|--------------------------|---|--|--|-----------------|---|--|--|-----------------|---|-----------------|
| Code コード |  | | Needle clamp asm. (Left) 針 留(左)組  | | Needle clamp asm. (Right) 針 留(右)組  | | Needle clamp asm. (Left) 針 留(左)組  | | Needle clamp asm. (Right) 針 留(右)組  | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| B | 1/8 | 3.2 | 1 | B1402-526-BA0-A | 13 | B1402-526-BA0-A | 25 | B1402-528-BA0-A | 38 | B1402-528-BA0-A |
| C | 5/32 | 4.0 | 2 | B1402-526-CA0-A | 14 | B1402-526-CA0-A | 26 | B1402-528-CA0-A | 39 | B1402-528-CA0-A |
| D | 3/16 | 4.8 | 3 | B1402-526-DAL-A | 15 | B1402-526-DAR-A | 27 | B1402-528-DAL-A | 40 | B1402-528-DAR-A |
| E | 7/32 | 5.6 | 4 | 102-28559 | 16 | 102-28567 | 28 | B1402-528-EAL | 41 | B1402-528-EAR |
| F | 1/4 | 6.4 | 5 | B1402-526-FAL-A | 17 | B1402-526-FAR-A | 29 | B1402-528-FAL-A | 42 | B1402-528-FAR-A |
| G | 9/32 | 7.1 | 6 | B1402-526-GAL-A | 18 | B1402-526-GAR-A | 30 | B1402-528-GAL | 43 | B1402-528-GAR |
| H | 5/16 | 7.9 | 7 | B1402-526-HAL-A | 19 | B1402-526-HAR-A | 31 | B1402-528-HAL-A | 44 | B1402-528-HAR-A |
| K | 3/8 | 9.5 | 8 | B1402-526-KAL-A | 20 | B1402-526-KAR-A | 32 | B1402-528-KAL-A | 45 | B1402-528-KAR-A |
| L | 1/2 | 12.7 | 9 | B1402-526-LAL-A | 21 | B1402-526-LAR-A | 33 | B1402-528-LAL | 46 | B1402-528-LAR |
| M | 5/8 | 15.9 | 10 | 102-28856 | 22 | 102-28864 | 34 | B1402-528-MAL | 47 | B1402-528-MAR |
| N | 3/4 | 19.1 | 11 | 102-28955 | 23 | 102-28963 | 35 | B1402-528-NAL | 48 | B1402-528-NAR |
| P | 7/8 | 22.2 | | — | | — | 36 | B1402-528-PAL | 49 | B1402-528-PAR |
| Q | 1 | 25.4 | 12 | 102-29151 | 24 | 102-29169 | 37 | B1402-528-QAL | 50 | B1402-528-QAR |

| Needle gauge size 針 幅 | | Throat plate 針 板 | | Sliding plate asm. (Left) 滑り板(左)組 | | Sliding plate asm. (Right) 滑り板(右)組 | | Sliding plate asm. (Left) 滑り板(左)組 | | Sliding plate asm. (Front) 滑り板(前)組 | | |
|--------------------------|--|---------------------|--|---|--|--|--|---|---|--|--|-----------|
| Code コード |  | |  | |  | |  | |  | |  | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| B | 1/8 | 3.2 | | — | | — | | — | | — | | — |
| C | 5/32 | 4.0 | | — | | — | | — | | — | | — |
| D | 3/16 | 4.8 | 51 | 400-95288 | | — | | — | | — | | — |
| E | 7/32 | 5.6 | | — | | — | | — | | — | | — |
| F | 1/4 | 6.4 | 52 | 400-94772 | 53 | 226-01058 | 56 | 226-00555 | 59 | 400-51633 | | — |
| G | 9/32 | 7.1 | | — | | — | | — | | — | | — |
| H | 5/16 | 7.9 | | — | | — | | — | | — | | — |
| K | 3/8 | 9.5 | | — | | — | | — | | — | | — |
| L | 1/2 | 12.7 | | — | | — | | — | | — | | — |
| M | 5/8 | 15.9 | | — | 54 | 226-01157 | 57 | 226-00654 | 60 | 400-45729 | 62 | 400-42874 |
| N | 3/4 | 19.1 | | — | | — | | — | | — | | — |
| P | 7/8 | 22.2 | | — | | — | | — | | — | | — |
| Q | 1 | 25.4 | | — | 55 | 226-01256 | 58 | 226-00753 | 61 | 400-45730 | | — |


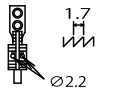
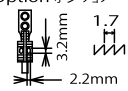





| Needle gauge size 針 幅 | | Feed Dog 送り 歯 | | | | Presser foot asm. 押 さ え(組) | | Swivel guide Presser asm. スィブルガイド 押 さ え(組) | | |
|--------------------------|---|------------------|---|---------------|---|-------------------------------|---|---|---|-----------|
| Code コード |  | |  | | Option オプション  | |  | |  | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| B | 1/8 | 3.2 | | — | | — | | — | | — |
| C | 5/32 | 4.0 | 63 | B1613-512-C0H | | — | 86 | 400-71909 | | — |
| D | 3/16 | 4.8 | 64 | B1613-512-D0H | 75 | 400-25801 | 87 | 228-16557 | 98 | 400-95293 |
| E | 7/32 | 5.6 | 65 | B1613-512-E0H | 76 | 400-25802 | 88 | 228-16656 | | — |
| F | 1/4 | 6.4 | 66 | B1613-512-F0H | 77 | 400-25803 | 89 | 228-16755 | 99 | 400-94776 |
| G | 9/32 | 7.1 | 67 | B1613-512-G0H | 78 | 400-25804 | 90 | 228-16854 | | — |
| H | 5/16 | 7.9 | 68 | B1613-512-H0H | 79 | 400-25805 | 91 | 228-16953 | | — |
| K | 3/8 | 9.5 | 69 | B1613-512-K0H | 80 | 400-25806 | 92 | 228-17050 | | — |
| L | 1/2 | 12.7 | 70 | B1613-512-L0H | 81 | 400-25808 | 93 | 228-17159 | | — |
| M | 5/8 | 15.9 | 71 | B1613-512-M0H | 82 | 400-25809 | 94 | 400-33945 | | — |
| N | 3/4 | 19.1 | 72 | B1613-512-N0H | 83 | 400-25810 | 95 | 400-33947 | | — |
| P | 7/8 | 22.2 | 73 | B1613-512-P0H | 84 | 400-25811 | 96 | 400-33949 | | — |
| Q | 1 | 25.4 | 74 | B1613-512-Q0H | 85 | 400-25812 | 97 | 400-33951 | | — |

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A TYPE G)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|--------------|------------------------------|---------|-------|------|-----|
| 1 | B1402526BA0A | NEEDLE CLAMP ASM. 1/8 | | | | 1 |
| 2 | B1402526CA0A | NEEDLE CLAMP ASM. 5/32 | | | | 1 |
| 3 | B1402526DALA | NEEDLE CLAMP LEFT ASM. 3/16 | | | | 1 |
| 4 | 10228559 | NEEDLE CLAMP ASM. LEFT 7/32 | | | | 1 |
| 5 | B1402526FALA | NEEDLE CLAMP LEFT ASM. 1/4 | | | | 1 |
| 6 | B1402526GALA | NEEDLE CLAMP LEFT ASM. 9/32 | | | | 1 |
| 7 | B1402526HALA | NEEDLE CLAMP LEFT ASM. 5/16 | | | | 1 |
| 8 | B1402526KALA | NEEDLE CLAMP LEFT ASM. 3/8 | | | | 1 |
| 9 | B1402526LALA | NEEDLE CLAMP LEFT ASM. | | | | 1 |
| 10 | 10228856 | NEEDLE CLAMP ASM. LEFT 5/8 | | | | 1 |
| 11 | 10228955 | NEEDLE CLAMP ASM. LEFT 3/4 | | | | 1 |
| 12 | 10229151 | NEEDLE CLAMP ASM. LEFT 1 | | | | 1 |
| 13 | B1402526BA0A | NEEDLE CLAMP ASM. 1/8 | | | | 1 |
| 14 | B1402526CA0A | NEEDLE CLAMP ASM. 5/32 | | | | 1 |
| 15 | B1402526DARA | NEEDLE CLAMP RIGHT ASM. 3/16 | | | | 1 |
| 16 | 10228567 | NEEDLE CLAMP ASM. RIGHT 7/32 | | | | 1 |
| 17 | B1402526FARA | NEEDLE CLAMP RIGHT ASM. 1/4 | | | | 1 |
| 18 | B1402526GARA | NEEDLE CLAMP RIGHT ASM. 9/32 | | | | 1 |
| 19 | B1402526HARA | NEEDLE CLAMP RIGHT ASM. 5/16 | | | | 1 |
| 20 | B1402526KARA | NEEDLE CLAMP RIGHT ASM. 3/8 | | | | 1 |
| 21 | B1402526LARA | NEEDLE CLAMP RIGHT ASM. | | | | 1 |
| 22 | 10228864 | NEEDLE CLAMP ASM. RIGHT 5/8 | | | | 1 |
| 23 | 10228963 | NEEDLE CLAMP ASM. RIGHT 3/4 | | | | 1 |
| 24 | 10229169 | NEEDLE CLAMP ASM. RIGHT 1 | | | | 1 |
| 25 | B1402528BA0A | NEEDLE CLAMP ASM. 1/8 | | | | 1 |
| 26 | B1402528CA0A | NEEDLE CLAMP ASM. 5/32 | | | | 1 |
| 27 | B1402528DALA | NEEDLE CLAMP ASM. LEFT | | | | 1 |
| 28 | B1402528EAL | NEEDLE CLAMP ASM. 7/32 | | | | 1 |
| 29 | B1402528FALA | NEEDLE CLAMP ASM. 1/4 | | | | 1 |
| 30 | B1402528GAL | NEEDLE CLAMP ASM., LEFT | | | | 1 |
| 31 | B1402528HALA | NEEDLE CLAMP ASM. 5/16 | | | | 1 |
| 32 | B1402528KALA | NEEDLE CLAMP ASM. 3/8 | | | | 1 |
| 33 | B1402528LAL | NEEDLE CLAMP ASM., LEFT 1/2 | | | | 1 |
| 34 | B1402528MAL | NEEDLE CLAMP ASM., LEFT 5/8 | | | | 1 |
| 35 | B1402528NAL | NEEDLE CLAMP ASM., LEFT 3/4 | | | | 1 |
| 36 | B1402528PAL | NEEDLE CLAMP ASM. LEFT 7/8 | | | | 1 |
| 37 | B1402528QAL | NEEDLE CLAMP ASM., LEFT 1 | | | | 1 |
| 38 | B1402528BA0A | NEEDLE CLAMP ASM. 1/8 | | | | 1 |
| 39 | B1402528CA0A | NEEDLE CLAMP ASM. 5/32 | | | | 1 |
| 40 | B1402528DARA | NEEDLE CLAMP ASM. RIGHT | | | | 1 |
| 41 | B1402528EAR | NEEDLE CLAMP ASM. 7/32 | | | | 1 |
| 42 | B1402528FARA | NEEDLE CLAMP ASM. 1/4 | | | | 1 |
| 43 | B1402528GAR | NEEDLE CLAMP ASM., RIGHT | | | | 1 |
| 44 | B1402528HARA | NEEDLE CLAMP ASM. 5/16 | | | | 1 |
| 45 | B1402528KARA | NEEDLE CLAMP ASM. 3/8 | | | | 1 |
| 46 | B1402528LAR | NEEDLE CLAMP ASM., RIGHT 1/2 | | | | 1 |
| 47 | B1402528MAR | NEEDLE CLAMP ASM., RIGHT 5/8 | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A TYPE G)

| Needle gauge size 針 幅 | | Needle clamp asm.(for DP17) 針 留組(DP17用) | | | | Needle clamp asm.(for DP5) 針 留組(DP5用) | | | | |
|--------------------------|---|--|----------|---|----------|--|----------|---|----------|-----------------|
| Code コード |  | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | Needle clamp asm. (Left) 針 留(左)組 | | Needle clamp asm. (Right) 針 留(右)組 | | |
| | | Option オプション | | Option オプション | | (Hole Type 穴タイプ) | | (Hole Type 穴タイプ) | | |
| inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| B | 1/8 | 3.2 | 1 | B1402-526-BA0-A | 13 | B1402-526-BA0-A | 25 | B1402-528-BA0-A | 38 | B1402-528-BA0-A |
| C | 5/32 | 4.0 | 2 | B1402-526-CA0-A | 14 | B1402-526-CA0-A | 26 | B1402-528-CA0-A | 39 | B1402-528-CA0-A |
| D | 3/16 | 4.8 | 3 | B1402-526-DAL-A | 15 | B1402-526-DAR-A | 27 | B1402-528-DAL-A | 40 | B1402-528-DAR-A |
| E | 7/32 | 5.6 | 4 | 102-28559 | 16 | 102-28567 | 28 | B1402-528-EAL | 41 | B1402-528-EAR |
| F | 1/4 | 6.4 | 5 | B1402-526-FAL-A | 17 | B1402-526-FAR-A | 29 | B1402-528-FAL-A | 42 | B1402-528-FAR-A |
| G | 9/32 | 7.1 | 6 | B1402-526-GAL-A | 18 | B1402-526-GAR-A | 30 | B1402-528-GAL | 43 | B1402-528-GAR |
| H | 5/16 | 7.9 | 7 | B1402-526-HAL-A | 19 | B1402-526-HAR-A | 31 | B1402-528-HAL-A | 44 | B1402-528-HAR-A |
| K | 3/8 | 9.5 | 8 | B1402-526-KAL-A | 20 | B1402-526-KAR-A | 32 | B1402-528-KAL-A | 45 | B1402-528-KAR-A |
| L | 1/2 | 12.7 | 9 | B1402-526-LAL-A | 21 | B1402-526-LAR-A | 33 | B1402-528-LAL | 46 | B1402-528-LAR |
| M | 5/8 | 15.9 | 10 | 102-28856 | 22 | 102-28864 | 34 | B1402-528-MAL | 47 | B1402-528-MAR |
| N | 3/4 | 19.1 | 11 | 102-28955 | 23 | 102-28963 | 35 | B1402-528-NAL | 48 | B1402-528-NAR |
| P | 7/8 | 22.2 | | — | | — | 36 | B1402-528-PAL | 49 | B1402-528-PAR |
| Q | 1 | 25.4 | 12 | 102-29151 | 24 | 102-29169 | 37 | B1402-528-QAL | 50 | B1402-528-QAR |

| Needle gauge size 針 幅 | | Throat plate 針 板 | | Sliding plate asm. (Left) 滑り板(左)組 | | Sliding plate asm. (Right) 滑り板(右)組 | | Sliding plate asm. (Left) 滑り板(左)組 | | Sliding plate asm. (Front) 滑り板(前)組 | |
|--------------------------|--|--|--------------|---|--------------|--|--------------|---|--------------|--|--|
| Code コード |  |  | Option オプション | | Option オプション | | Option オプション | | Option オプション | | |
| | | | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| B | 1/8 | 3.2 | | — | | | | | | | |
| C | 5/32 | 4.0 | | — | | | | | | | |
| D | 3/16 | 4.8 | 51 | 400-95288 | | | | | | | |
| E | 7/32 | 5.6 | | — | 53 | 226-01058 | 56 | 226-00555 | 59 | 400-51633 | |
| F | 1/4 | 6.4 | 52 | 400-94772 | | | | | | | |
| G | 9/32 | 7.1 | | — | | | | | | | |
| H | 5/16 | 7.9 | | — | | | | | | | |
| K | 3/8 | 9.5 | | — | | | | | | | |
| L | 1/2 | 12.7 | | — | | | | | | | |
| M | 5/8 | 15.9 | | — | 54 | 226-01157 | 57 | 226-00654 | 60 | 400-45729 | |
| N | 3/4 | 19.1 | | — | | | | | | | |
| P | 7/8 | 22.2 | | — | | | | | | | |
| Q | 1 | 25.4 | | — | 55 | 226-01256 | 58 | 226-00753 | 61 | 400-45730 | |













| Needle gauge size 針 幅 | | Feed Dog 送り 歯 | | | | Presser foot asm. 押 さ え(組) | | Swivel guide Presser asm. スィブルガイド 押 さ え(組) | | |
|--------------------------|---|------------------|----------|---------------|----------|-------------------------------|----------|---|----------|-----------|
| Code コード |  | Option オプション | | Option オプション | | (Tip-divided) (移動式先割れ) | | Option オプション | | |
| | | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| B | 1/8 | 3.2 | | — | | | | | | |
| C | 5/32 | 4.0 | 63 | B1613-512-C0H | | | 86 | 400-71909 | | |
| D | 3/16 | 4.8 | 64 | B1613-512-D0H | 75 | 400-25801 | 87 | 228-16557 | 98 | 400-95293 |
| E | 7/32 | 5.6 | 65 | B1613-512-E0H | 76 | 400-25802 | 88 | 228-16656 | | — |
| F | 1/4 | 6.4 | 66 | B1613-512-F0H | 77 | 400-25803 | 89 | 228-16755 | 99 | 400-94776 |
| G | 9/32 | 7.1 | 67 | B1613-512-G0H | 78 | 400-25804 | 90 | 228-16854 | | — |
| H | 5/16 | 7.9 | 68 | B1613-512-H0H | 79 | 400-25805 | 91 | 228-16953 | | — |
| K | 3/8 | 9.5 | 69 | B1613-512-K0H | 80 | 400-25806 | 92 | 228-17050 | | — |
| L | 1/2 | 12.7 | 70 | B1613-512-L0H | 81 | 400-25808 | 93 | 228-17159 | | — |
| M | 5/8 | 15.9 | 71 | B1613-512-M0H | 82 | 400-25809 | 94 | 400-33945 | | — |
| N | 3/4 | 19.1 | 72 | B1613-512-N0H | 83 | 400-25810 | 95 | 400-33947 | | — |
| P | 7/8 | 22.2 | 73 | B1613-512-P0H | 84 | 400-25811 | 96 | 400-33949 | | — |
| Q | 1 | 25.4 | 74 | B1613-512-Q0H | 85 | 400-25812 | 97 | 400-33951 | | — |

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A TYPE G)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------------|---------|-------|------|-----|
| 48 | B1402528NAR | NEEDLE CLAMP ASM., RIGHT 3/4 | | | | 1 |
| 49 | B1402528PAR | NEEDLE CLAMP ASM. RIGHT 7/8 | | | | 1 |
| 50 | B1402528QAR | NEEDLE CLAMP ASM., RIGHT 1 | | | | 1 |
| 51 | 40095288 | THROAT PLATE 3/16(4.8MM) | | | | 1 |
| 52 | 40094772 | THROAT_PLATE 1/4 | | | | 1 |
| 53 | 22601058 | BED SLIDE LEFT, ASM., A | | | | 1 |
| 54 | 22601157 | LEFT SLIDER PLATE B ASM. | | | | 1 |
| 55 | 22601256 | BED SLIDE LEFT, ASM., C | | | | 1 |
| 56 | 22600555 | BED SLIDE RIGHT, ASM., A | | | | 1 |
| 57 | 22600654 | RIGHT SLIDER PLATE B ASM. | | | | 1 |
| 58 | 22600753 | BED SLIDE RIGHT, ASM., C | | | | 1 |
| 59 | 40051633 | ASSY_SLIDE_PLATE_L | | | | 1 |
| 60 | 40045729 | ASSY_SIDE_PLATE-L-B | | | | 1 |
| 61 | 40045730 | ASSY_SIDE_PLATE-L-C | | | | 1 |
| 62 | 40042874 | ASSY_SLIDE_PLATE_F_STANDARD | | | | 1 |
| 63 | B1613512C0H | FEED DOG 5/32 | | | | 1 |
| 64 | B1613512D0H | FEED DOG 3/16 | | | | 1 |
| 65 | B1613512E0H | FEED DOG 7/32 | | | | 1 |
| 66 | B1613512F0H | FEED DOG 1/4 | | | | 1 |
| 67 | B1613512G0H | FEED DOG 9/32 | | | | 1 |
| 68 | B1613512H0H | FEED DOG 5/16 | | | | 1 |
| 69 | B1613512K0H | FEED DOG 3/8 | | | | 1 |
| 70 | B1613512L0H | FEED DOG 1/2 | | | | 1 |
| 71 | B1613512M0H | FEED DOG 5/8 | | | | 1 |
| 72 | B1613512N0H | FEED DOG 3/4 | | | | 1 |
| 73 | B1613512P0H | FEED DOG 7/8 | | | | 1 |
| 74 | B1613512Q0H | FEED DOG 1 | | | | 1 |
| 75 | 40025801 | FEED_DOG_TYPE_G_3/16 | | | | 1 |
| 76 | 40025802 | FEED_DOG_TYPE_G_7/32 | | | | 1 |
| 77 | 40025803 | FEED_DOG_TYPE_G_1/4 | | | | 1 |
| 78 | 40025804 | FEED_DOG_TYPE_G_9/32 | | | | 1 |
| 79 | 40025805 | FEED_DOG_TYPE_G_5/16 | | | | 1 |
| 80 | 40025806 | FEED_DOG_TYPE_G_3/8 | | | | 1 |
| 81 | 40025808 | FEED_DOG_TYPE_G_1/2 | | | | 1 |
| 82 | 40025809 | FEED_DOG_TYPE_G_5/8 | | | | 1 |
| 83 | 40025810 | FEED_DOG_TYPE_G_3/4 | | | | 1 |
| 84 | 40025811 | FEED_DOG_TYPE_G_7/8 | | | | 1 |
| 85 | 40025812 | FEED_DOG_TYPE_G_1 | | | | 1 |
| 86 | 40071909 | PRESSER_FOOT_ASM_G_5/32 | | | | 1 |
| 87 | 22816557 | TIP-DIVIDED PRESSER ASM. 3/16 | | | | 1 |
| 88 | 22816656 | TIP-DIVIDED PRESSER ASM. 7/32 | | | | 1 |
| 89 | 22816755 | PRESSER FOOT ASM. 1/4 | | | | 1 |
| 90 | 22816854 | TIP-DIVIDED PRESSER ASM. 9/32 | | | | 1 |
| 91 | 22816953 | TIP-DIVIDED PRESSER ASM. 5/16 | | | | 1 |
| 92 | 22817050 | PRESSER FOOT ASM. D=2.4 (3/8) | | | | 1 |
| 93 | 22817159 | PRESSER FOOT ASM. D=2.4 (1/2) | | | | 1 |
| 94 | 40033945 | TIP-DIVIDED_PRESSER_ASM_5/8 | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A TYPE G)

| Needle gauge size 針 幅 | | Needle clamp asm.(for DP17) 針 留組(D P 17用) | | | | Needle clamp asm.(for DP5) 針 留組(D P 5用) | | | | |
|--------------------------|---|--|--|-----------------|---|--|--|-----------------|---|-----------------|
| Code コード |  | | Needle clamp asm. (Left) 針 留(左)組  | | Needle clamp asm. (Right) 針 留(右)組  | | Needle clamp asm. (Left) 針 留(左)組  | | Needle clamp asm. (Right) 針 留(右)組  | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| B | 1/8 | 3.2 | 1 | B1402-526-BA0-A | 13 | B1402-526-BA0-A | 25 | B1402-528-BA0-A | 38 | B1402-528-BA0-A |
| C | 5/32 | 4.0 | 2 | B1402-526-CA0-A | 14 | B1402-526-CA0-A | 26 | B1402-528-CA0-A | 39 | B1402-528-CA0-A |
| D | 3/16 | 4.8 | 3 | B1402-526-DAL-A | 15 | B1402-526-DAR-A | 27 | B1402-528-DAL-A | 40 | B1402-528-DAR-A |
| E | 7/32 | 5.6 | 4 | 102-28559 | 16 | 102-28567 | 28 | B1402-528-EAL | 41 | B1402-528-EAR |
| F | 1/4 | 6.4 | 5 | B1402-526-FAL-A | 17 | B1402-526-FAR-A | 29 | B1402-528-FAL-A | 42 | B1402-528-FAR-A |
| G | 9/32 | 7.1 | 6 | B1402-526-GAL-A | 18 | B1402-526-GAR-A | 30 | B1402-528-GAL | 43 | B1402-528-GAR |
| H | 5/16 | 7.9 | 7 | B1402-526-HAL-A | 19 | B1402-526-HAR-A | 31 | B1402-528-HAL-A | 44 | B1402-528-HAR-A |
| K | 3/8 | 9.5 | 8 | B1402-526-KAL-A | 20 | B1402-526-KAR-A | 32 | B1402-528-KAL-A | 45 | B1402-528-KAR-A |
| L | 1/2 | 12.7 | 9 | B1402-526-LAL-A | 21 | B1402-526-LAR-A | 33 | B1402-528-LAL | 46 | B1402-528-LAR |
| M | 5/8 | 15.9 | 10 | 102-28856 | 22 | 102-28864 | 34 | B1402-528-MAL | 47 | B1402-528-MAR |
| N | 3/4 | 19.1 | 11 | 102-28955 | 23 | 102-28963 | 35 | B1402-528-NAL | 48 | B1402-528-NAR |
| P | 7/8 | 22.2 | | — | | — | 36 | B1402-528-PAL | 49 | B1402-528-PAR |
| Q | 1 | 25.4 | 12 | 102-29151 | 24 | 102-29169 | 37 | B1402-528-QAL | 50 | B1402-528-QAR |

| Needle gauge size 針 幅 | | Throat plate 針 板 | | Sliding plate asm. (Left) 滑り板(左)組 | | Sliding plate asm. (Right) 滑り板(右)組 | | Sliding plate asm. (Left) 滑り板(左)組 | | Sliding plate asm. (Front) 滑り板(前)組 | | |
|--------------------------|--|---------------------|--|---|--|--|--|---|---|--|--|-----------|
| Code コード |  | |  | |  | |  | |  | |  | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| B | 1/8 | 3.2 | | — | | — | | — | | — | | — |
| C | 5/32 | 4.0 | | — | | — | | — | | — | | — |
| D | 3/16 | 4.8 | 51 | 400-95288 | | — | | — | | — | | — |
| E | 7/32 | 5.6 | | — | 53 | 226-01058 | 56 | 226-00555 | 59 | 400-51633 | | — |
| F | 1/4 | 6.4 | 52 | 400-94772 | | — | | — | | — | | — |
| G | 9/32 | 7.1 | | — | | — | | — | | — | | — |
| H | 5/16 | 7.9 | | — | | — | | — | | — | | — |
| K | 3/8 | 9.5 | | — | | — | | — | | — | | — |
| L | 1/2 | 12.7 | | — | | — | | — | | — | | — |
| M | 5/8 | 15.9 | | — | 54 | 226-01157 | 57 | 226-00654 | 60 | 400-45729 | 62 | 400-42874 |
| N | 3/4 | 19.1 | | — | | — | | — | | — | | — |
| P | 7/8 | 22.2 | | — | | — | | — | | — | | — |
| Q | 1 | 25.4 | | — | 55 | 226-01256 | 58 | 226-00753 | 61 | 400-45730 | | — |


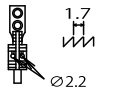
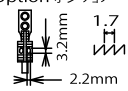





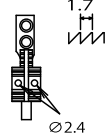
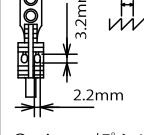
| Needle gauge size 針 幅 | | Feed Dog 送り 歯 | | | | Presser foot asm. 押 さ え(組) | | Swivel guide Presser asm. スィブルガイド 押 さ え(組) | | |
|--------------------------|---|------------------|---|---------------|---|-------------------------------|---|---|---|-----------|
| Code コード |  | |  | | Option オプション  | |  | |  | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| B | 1/8 | 3.2 | | — | | — | | — | | — |
| C | 5/32 | 4.0 | 63 | B1613-512-C0H | | — | 86 | 400-71909 | | — |
| D | 3/16 | 4.8 | 64 | B1613-512-D0H | 75 | 400-25801 | 87 | 228-16557 | 98 | 400-95293 |
| E | 7/32 | 5.6 | 65 | B1613-512-E0H | 76 | 400-25802 | 88 | 228-16656 | | — |
| F | 1/4 | 6.4 | 66 | B1613-512-F0H | 77 | 400-25803 | 89 | 228-16755 | 99 | 400-94776 |
| G | 9/32 | 7.1 | 67 | B1613-512-G0H | 78 | 400-25804 | 90 | 228-16854 | | — |
| H | 5/16 | 7.9 | 68 | B1613-512-H0H | 79 | 400-25805 | 91 | 228-16953 | | — |
| K | 3/8 | 9.5 | 69 | B1613-512-K0H | 80 | 400-25806 | 92 | 228-17050 | | — |
| L | 1/2 | 12.7 | 70 | B1613-512-L0H | 81 | 400-25808 | 93 | 228-17159 | | — |
| M | 5/8 | 15.9 | 71 | B1613-512-M0H | 82 | 400-25809 | 94 | 400-33945 | | — |
| N | 3/4 | 19.1 | 72 | B1613-512-N0H | 83 | 400-25810 | 95 | 400-33947 | | — |
| P | 7/8 | 22.2 | 73 | B1613-512-P0H | 84 | 400-25811 | 96 | 400-33949 | | — |
| Q | 1 | 25.4 | 74 | B1613-512-Q0H | 85 | 400-25812 | 97 | 400-33951 | | — |

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A TYPE G)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-----------|-----------------------------|---------|-------|------|-----|
| 95 | 40033947 | TIP-DIVIDED_PRESSER_ASM_3/4 | | | | 1 |
| 96 | 40033949 | TIP-DIVIDED_PRESSER_ASM_7/8 | | | | 1 |
| 97 | 40033951 | TIP-DIVIDED_PRESSER_ASM_1 | | | | 1 |
| 98 | 40095293 | ASSY_PRESSER_FOOT_G3/16 | | | | 1 |
| 99 | 40094776 | ASSY_PRESSER_FOOT_G1/4 | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (LH-3578A-7 TYPE G)

| Code コード | Needle gauge size 針 幅 | | Throat plate 針 板 | | Needle clamp asm. 針 留 組 | | Feed dog 送 り 歯 | | | | |
|-------------|---|---|---------------------|-----------|---|-------------------|---|-------------------|--|-----------------------|--------------|
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | |
| |  |  | | |  | Hole Type 穴タイプ |  | 1.7 1.7 2.4 |  | 3.2mm 1.7 2.2mm | Option オプション |
| A | 3/32 | 2.4 | | — | 17 | 101-47551 | | — | | — | |
| B | 1/8 | 3.2 | 1 | 400-35881 | 18 | 101-47650 | | — | 50 | 400-53705 | |
| C | 5/32 | 4.0 | 2 | 400-25485 | 19 | 101-47759 | 36 | 400-71911 | | — | |
| D | 3/16 | 4.8 | 3 | 400-95289 | 20 | 101-47858 | 37 | 400-35891 | 51 | 400-25831 | |
| E | 7/32 | 5.6 | 4 | 400-25491 | 21 | 101-47957 | 38 | 400-50009 | 52 | 400-25832 | |
| F | 1/4 | 6.4 | 5 | 400-94773 | 22 | 101-48054 | 39 | 400-35892 | 53 | 400-25833 | |
| G | 9/32 | 7.1 | 6 | 400-25493 | 23 | 101-48153 | 40 | 400-50010 | 54 | 400-25834 | |
| H | 5/16 | 7.9 | 7 | 400-25494 | 24 | 101-48252 | 41 | 400-50011 | 55 | 400-25835 | |
| K | 3/8 | 9.5 | 8 | 400-25495 | 25 | 101-48351 | 42 | 400-35893 | 56 | 400-25836 | |
| W | 7/16 | 11.1 | 9 | 400-25496 | 26 | 101-48450 | | — | 57 | 400-25837 | |
| L | 1/2 | 12.7 | 10 | 400-25498 | 27 | 101-48559 | 43 | 400-35894 | 58 | 400-25838 | |
| M | 5/8 | 15.9 | 11 | 400-25499 | 28 | 101-48658 | 44 | 400-71912 | 59 | 400-25839 | |
| N | 3/4 | 19.1 | 12 | 400-25500 | 29 | 101-48757 | 45 | 400-35895 | 60 | 400-25840 | |
| P | 7/8 | 22.2 | 13 | 400-25502 | 30 | 101-48856 | 46 | 400-71913 | 61 | 400-25841 | |
| Q | 1 | 25.4 | 14 | 400-25503 | 31 | 101-48955 | 47 | 400-71914 | 62 | 400-25842 | |
| R | 1-1/8 | 28.6 | 15 | 400-25504 | 32 | 101-49052 | 48 | 400-71915 | 63 | 400-25843 | |
| S | 1-1/4 | 31.8 | 16 | 400-25505 | 33 | 101-49151 | 49 | 400-71916 | 64 | 400-25844 | |
| T | 1-3/8 | 34.9 | | — | 34 | 101-49250 | | — | | — | |
| U | 1-1/2 | 38.1 | | — | 35 | 101-49359 | | — | | — | |

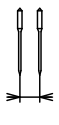
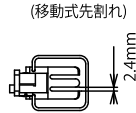




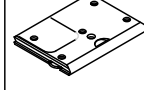
| Code コード | Needle gauge size 針 幅 | | Presser foot asm. 押 さ え(組) | | Swivel guide Presser asm. ス イ ブ ル ガ イ ド 押 さ え (組) | | Sliding plate asm. (Left) 滑 り 板(左)組 | | Sliding plate asm. (Right) 滑 り 板(右)組 | | Sliding plate asm. (Left) 滑 り 板(左)組 | | Sliding plate asm. (Front) 滑 り 板(前) 組 | |
|-------------|---|---|-------------------------------|-----------|---|-----------|---|---|--|---|---|---|---|-----------|
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| |  |  | (Tip-divided) (移動式先割れ) | 2.4mm |  | | |  |  |  | Option オプション |  | | |
| B | 1/8 | 3.2 | | — | | — | | | | | | | | |
| C | 5/32 | 4.0 | 65 | 400-71909 | | — | | | | | | | | |
| D | 3/16 | 4.8 | 66 | 228-16557 | 80 | 400-95293 | | | | | | | | |
| E | 7/32 | 5.6 | 67 | 228-16656 | | — | | | | | | | | |
| F | 1/4 | 6.4 | 68 | 228-16755 | 81 | 400-94776 | 82 | 400-25247 | 86 | 400-25235 | 90 | 400-51633 | | |
| G | 9/32 | 7.1 | 69 | 228-16854 | | — | | | | | | | | |
| H | 5/16 | 7.9 | 70 | 228-16953 | | — | | | | | | | | |
| K | 3/8 | 9.5 | 71 | 228-17050 | | — | | | | | | | | |
| W | 7/16 | 11.1 | 72 | 400-33941 | | — | | | | | | | 94 | 400-42880 |
| L | 1/2 | 12.7 | 73 | 228-17159 | | — | | | | | | | | |
| M | 5/8 | 15.9 | 74 | 400-33945 | | — | 83 | 400-25248 | 87 | 400-25236 | 91 | 400-45729 | | |
| N | 3/4 | 19.1 | 75 | 400-33947 | | — | | | | | | | | |
| P | 7/8 | 22.2 | 76 | 400-33949 | | — | | | | | | | | |
| Q | 1 | 25.4 | 77 | 400-33951 | | — | 84 | 400-25249 | 88 | 400-25239 | 92 | 400-45730 | | |
| R | 1-1/8 | 28.6 | 78 | 400-33953 | | — | | | | | | | | |
| S | 1-1/4 | 31.8 | 79 | 400-33955 | | — | 85 | 400-25250 | 89 | 400-25240 | 93 | 400-45731 | | |


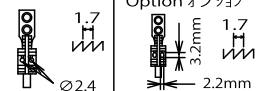



TABLE OF EXCHANGING GAUGE PARTS (LH-3578A-7 TYPE G)






| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-----------|-------------------------|---------|-------|------|-----|
| 1 | 40035881 | THROAT_PLATE_TRIM_1/8 | | | | 1 |
| 2 | 40025485 | THROAT_PLATE_TRIM 5/32 | | | | 1 |
| 3 | 40095289 | THROAT_PLATE_TRIM 3/16 | | | | 1 |
| 4 | 40025491 | THROAT_PLATE_TRIM-7/32 | | | | 1 |
| 5 | 40094773 | THROAT_PLATE_TRIM 1/4 | | | | 1 |
| 6 | 40025493 | THROAT_PLATE_TRIM-9/32 | | | | 1 |
| 7 | 40025494 | THROAT_PLATE_TRIM-5/16 | | | | 1 |
| 8 | 40025495 | THROAT_PLATE_TRIM-3/8 | | | | 1 |
| 9 | 40025496 | THROAT_PLATE_TRIM-7/16 | | | | 1 |
| 10 | 40025498 | THROAT_PLATE_TRIM-1/2 | | | | 1 |
| 11 | 40025499 | THROAT_PLATE_TRIM-5/8 | | | | 1 |
| 12 | 40025500 | THROAT_PLATE_TRIM-3/4 | | | | 1 |
| 13 | 40025502 | THROAT_PLATE_TRIM-7/8 | | | | 1 |
| 14 | 40025503 | THROAT_PLATE_TRIM-1 | | | | 1 |
| 15 | 40025504 | THROAT_PLATE_TRIM-1-1/8 | | | | 1 |
| 16 | 40025505 | THROAT_PLATE_TRIM-1-1/4 | | | | 1 |
| 17 | 10147551 | NEEDLE CLAMP ASM. 3/32 | | | | 1 |
| 18 | 10147650 | NEEDLE CLAMP ASM. 1/8 | | | | 1 |
| 19 | 10147759 | NEEDLE CLAMP ASM. 5/32 | | | | 1 |
| 20 | 10147858 | NEEDLE CLAMP ASM. 3/16 | | | | 1 |
| 21 | 10147957 | NEEDLE CLAMP ASM. 7/32 | | | | 1 |
| 22 | 10148054 | NEEDLE CLAMP ASM. 1/4 | | | | 1 |
| 23 | 10148153 | NEEDLE CLAMP ASM. 9/32 | | | | 1 |
| 24 | 10148252 | NEEDLE CLAMP ASM. 5/16 | | | | 1 |
| 25 | 10148351 | NEEDLE CLAMP ASM. 3/8 | | | | 1 |
| 26 | 10148450 | NEEDLE CLAMP ASM. 7/16 | | | | 1 |
| 27 | 10148559 | NEEDLE CLAMP ASM. 1/2 | | | | 1 |
| 28 | 10148658 | NEEDLE CLAMP ASM. 5/8 | | | | 1 |
| 29 | 10148757 | NEEDLE CLAMP ASM. 3/4 | | | | 1 |
| 30 | 10148856 | NEEDLE CLAMP ASM. 7/8 | | | | 1 |
| 31 | 10148955 | NEEDLE CLAMP ASM. 1 | | | | 1 |
| 32 | 10149052 | NEEDLE CLAMP ASM. 1-1/8 | | | | 1 |
| 33 | 10149151 | NEEDLE CLAMP ASM. 1-1/4 | | | | 1 |
| 34 | 10149250 | NEEDLE CLAMP ASM. 1-3/8 | | | | 1 |
| 35 | 10149359 | NEEDLE CLAMP ASM. 1-1/2 | | | | 1 |
| 36 | 40071911 | FEED_DOG_7G_5/32 | | | | 1 |
| 37 | 40035891 | FEED_DOG_TYPE_7G_3/16 | | | | 1 |
| 38 | 40050009 | FEED_DOG_TYPE_7G_7/32 | | | | 1 |
| 39 | 40035892 | FEED_DOG_TYPE_7G_1/4 | | | | 1 |
| 40 | 40050010 | FEED_DOG_TYPE_7G_9/32 | | | | 1 |
| 41 | 40050011 | FEED_DOG_TYPE_7G_5/16 | | | | 1 |
| 42 | 40035893 | FEED_DOG_TYPE_7G_3/8 | | | | 1 |
| 43 | 40035894 | FEED_DOG_TYPE_7G_1/2 | | | | 1 |
| 44 | 40071912 | FEED_DOG_7G_5/8 | | | | 1 |
| 45 | 40035895 | FEED_DOG_TYPE_7G_3/4 | | | | 1 |
| 46 | 40071913 | FEED_DOG_7G_7/8 | | | | 1 |
| 47 | 40071914 | FEED_DOG_7G_1 | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (LH-3578A-7 TYPE G)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-----------|-------------------------------|---------|-------|------|-----|
| 48 | 40071915 | FEED_DOG_7G_1-1/8 | | | | 1 |
| 49 | 40071916 | FEED_DOG_7G_1-1/4 | | | | 1 |
| 50 | 40053705 | FEED_DOG_TYPE_7G_1/8 | | | | 1 |
| 51 | 40025831 | FEED_DOG_TYPE_7G_3/16 | | | | 1 |
| 52 | 40025832 | FEED_DOG_TYPE_7G_7/32 | | | | 1 |
| 53 | 40025833 | FEED_DOG_TYPE_7G_1/4 | | | | 1 |
| 54 | 40025834 | FEED_DOG_TYPE_7G_9/32 | | | | 1 |
| 55 | 40025835 | FEED_DOG_TYPE_7G_5/16 | | | | 1 |
| 56 | 40025836 | FEED_DOG_TYPE_7G_3/8 | | | | 1 |
| 57 | 40025837 | FEED_DOG_TYPE_7G_7/16 | | | | 1 |
| 58 | 40025838 | FEED_DOG_TYPE_7G_1/2 | | | | 1 |
| 59 | 40025839 | FEED_DOG_TYPE_7G_5/8 | | | | 1 |
| 60 | 40025840 | FEED_DOG_TYPE_7G_3/4 | | | | 1 |
| 61 | 40025841 | FEED_DOG_TYPE_7G_7/8 | | | | 1 |
| 62 | 40025842 | FEED_DOG_TYPE_7G_1 | | | | 1 |
| 63 | 40025843 | FEED_DOG_TYPE_7G_1-1/8 | | | | 1 |
| 64 | 40025844 | FEED_DOG_TYPE_7G_1-1/4 | | | | 1 |
| 65 | 40071909 | PRESSER_FOOT_ASM_G_5/32 | | | | 1 |
| 66 | 22816557 | TIP-DIVIDED PRESSER ASM. 3/16 | | | | 1 |
| 67 | 22816656 | TIP-DIVIDED PRESSER ASM. 7/32 | | | | 1 |
| 68 | 22816755 | PRESSER FOOT ASM. 1/4 | | | | 1 |
| 69 | 22816854 | TIP-DIVIDED PRESSER ASM. 9/32 | | | | 1 |
| 70 | 22816953 | TIP-DIVIDED PRESSER ASM. 5/16 | | | | 1 |
| 71 | 22817050 | PRESSER FOOT ASM. D=2.4 (3/8) | | | | 1 |
| 72 | 40033941 | TIP-DIVIDED_PRESSER_ASM_7/16 | | | | 1 |
| 73 | 22817159 | PRESSER FOOT ASM. D=2.4 (1/2) | | | | 1 |
| 74 | 40033945 | TIP-DIVIDED_PRESSER_ASM_5/8 | | | | 1 |
| 75 | 40033947 | TIP-DIVIDED_PRESSER_ASM_3/4 | | | | 1 |
| 76 | 40033949 | TIP-DIVIDED_PRESSER_ASM_7/8 | | | | 1 |
| 77 | 40033951 | TIP-DIVIDED_PRESSER_ASM_1 | | | | 1 |
| 78 | 40033953 | TIP-DIVIDED_PRESSER_ASM_1_1/8 | | | | 1 |
| 79 | 40033955 | TIP-DIVIDED_PRESSER_ASM_1_1/4 | | | | 1 |
| 80 | 40095293 | ASSY_PRESSER_FOOT_G3/16 | | | | 1 |
| 81 | 40094776 | ASSY_PRESSER_FOOT_G1/4 | | | | 1 |
| 82 | 40025247 | ASSY_SLIDE_PLATE-L-A | | | | 1 |
| 83 | 40025248 | ASSY_SLIDE_PLATE-L-B | | | | 1 |
| 84 | 40025249 | ASSY_SLIDE_PLATE-L-C | | | | 1 |
| 85 | 40025250 | ASSY_SLIDE_PLATE-L-D | | | | 1 |
| 86 | 40025235 | ASSY_SLIDE_PLATE-R-A | | | | 1 |
| 87 | 40025236 | ASSY_SLIDE_PLATE-R-B | | | | 1 |
| 88 | 40025239 | ASSY_SLIDE_PLATE-R-C | | | | 1 |
| 89 | 40025240 | ASSY_SLIDE_PLATE-R-D | | | | 1 |
| 90 | 40051633 | ASSY_SLIDE_PLATE_L | | | | 1 |
| 91 | 40045729 | ASSY_SIDE_PLATE-L-B | | | | 1 |
| 92 | 40045730 | ASSY_SIDE_PLATE-L-C | | | | 1 |
| 93 | 40045731 | ASSY_SIDE_PLATE-L-D | | | | 1 |
| 94 | 40042880 | ASSY_SLIDE_PLATE_F | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A-7 TYPE G)

| Needle gauge size 針 幅 | | Feed Dog 送 り 歯 | | | | Throat plate 針 板 | | Presser foot asm. 押 さ え(組) | | Swivel guide Presser asm. スィブルガイド 押さえ(組) | | |
|--------------------------|---|-------------------|---|-----------|----|---------------------|---|-------------------------------|--|---|---|-----------|
| Code コート |  | |  | | | |  | |  | |  | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| B | 1/8 | 3.2 | — | — | 13 | 400-53705 | 25 | 400-35881 | 38 | 400-35896 | | — |
| C | 5/32 | 4.0 | 1 | 400-71911 | | — | 26 | 400-25485 | 39 | 400-71909 | | — |
| D | 3/16 | 4.8 | 2 | 400-35891 | 14 | 400-25831 | 27 | 400-95289 | 40 | 228-16557 | 51 | 400-95293 |
| E | 7/32 | 5.6 | 3 | 400-50009 | 15 | 400-25832 | 28 | 400-25491 | 41 | 228-16656 | | — |
| F | 1/4 | 6.4 | 4 | 400-35892 | 16 | 400-25833 | 29 | 400-94773 | 42 | 228-16755 | 52 | 400-94776 |
| G | 9/32 | 7.1 | 5 | 400-50010 | 17 | 400-25834 | 30 | 400-25493 | 43 | 228-16854 | | — |
| H | 5/16 | 7.9 | 6 | 400-50011 | 18 | 400-25835 | 31 | 400-25494 | 44 | 228-16953 | | — |
| K | 3/8 | 9.5 | 7 | 400-35893 | 19 | 400-25836 | 32 | 400-25495 | 45 | 228-17050 | | — |
| L | 1/2 | 12.7 | 8 | 400-35894 | 20 | 400-25838 | 33 | 400-25498 | 46 | 228-17159 | | — |
| M | 5/8 | 15.9 | 9 | 400-71912 | 21 | 400-25839 | 34 | 400-25499 | 47 | 400-33945 | | — |
| N | 3/4 | 19.1 | 10 | 400-35895 | 22 | 400-25840 | 35 | 400-25500 | 48 | 400-33947 | | — |
| P | 7/8 | 22.2 | 11 | 400-71913 | 23 | 400-25841 | 36 | 400-25502 | 49 | 400-33949 | | — |
| Q | 1 | 25.4 | 12 | 400-71914 | 24 | 400-25842 | 37 | 400-25503 | 50 | 400-33951 | | — |

| Needle gauge size 針 幅 | | Needle clamp asm.(for DP5) 針 留組(D P 5用) | | | | Needle clamp asm.(for DP17) 針 留組(D P 17用) | | | | |
|--------------------------|--|--|--|-----------------|--|--|--|-----------------|--|-----------------|
| Code コート |  | |  | |  | |  | |  | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| B | 1/8 | 3.2 | 53 | B1402-528-BA0-A | 66 | B1402-528-BA0-A | 79 | B1402-526-BA0-A | 91 | B1402-526-BA0-A |
| C | 5/32 | 4.0 | 54 | B1402-528-CA0-A | 67 | B1402-528-CA0-A | 80 | B1402-526-CA0-A | 92 | B1402-526-CA0-A |
| D | 3/16 | 4.8 | 55 | B1402-528-DAL-A | 68 | B1402-528-DAR-A | 81 | B1402-526-DAL-A | 93 | B1402-526-DAR-A |
| E | 7/32 | 5.6 | 56 | B1402-528-EAL | 69 | B1402-528-EAR | 82 | 102-28559 | 94 | 102-28567 |
| F | 1/4 | 6.4 | 57 | B1402-528-FAL-A | 70 | B1402-528-FAR-A | 83 | B1402-526-FAL-A | 95 | B1402-526-FAR-A |
| G | 9/32 | 7.1 | 58 | B1402-528-GAL | 71 | B1402-528-GAR | 84 | B1402-526-GAL-A | 96 | B1402-526-GAR-A |
| H | 5/16 | 7.9 | 59 | B1402-528-HAL-A | 72 | B1402-528-HAR-A | 85 | B1402-526-HAL-A | 97 | B1402-526-HAR-A |
| K | 3/8 | 9.5 | 60 | B1402-528-KAL-A | 73 | B1402-528-KAR-A | 86 | B1402-526-KAL-A | 98 | B1402-526-KAR-A |
| L | 1/2 | 12.7 | 61 | B1402-528-LAL | 74 | B1402-528-LAR | 87 | B1402-526-LAL-A | 99 | B1402-526-LAR-A |
| M | 5/8 | 15.9 | 62 | B1402-528-MAL | 75 | B1402-528-MAR | 88 | 102-28856 | 100 | 102-28864 |
| N | 3/4 | 19.1 | 63 | B1402-528-NAL | 76 | B1402-528-NAR | 89 | 102-28955 | 101 | 102-28963 |
| P | 7/8 | 22.2 | 64 | B1402-528-PAL | 77 | B1402-528-PAR | | — | | — |
| Q | 1 | 25.4 | 65 | B1402-528-QAL | 78 | B1402-528-QAR | 90 | 102-29151 | 102 | 102-29169 |







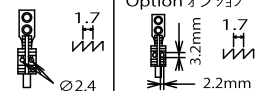








| Needle gauge size 針 幅 | | Sliding plate asm. (Left) 滑り板(左組) | | Sliding plate asm. (Right) 滑り板(右組) | | Sliding plate asm. (Left) 滑り板(左組) | | Sliding plate asm. (Front) 滑り板(前) 組 | | |
|--------------------------|---|---|---|--|---|---|--|---|---|----------|
| Code コート |  | |  | |  | |  | |  | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| B | 1/8 | 3.2 | | | | | | | | |
| C | 5/32 | 4.0 | | | | | | | | |
| D | 3/16 | 4.8 | | | | | | | | |
| E | 7/32 | 5.6 | | | | | | | | |
| F | 1/4 | 6.4 | | | | | | | | |
| G | 9/32 | 7.1 | | | | | | | | |
| H | 5/16 | 7.9 | | | | | | | | |
| K | 3/8 | 9.5 | | | | | | | | |
| L | 1/2 | 12.7 | | | | | | | | |
| M | 5/8 | 15.9 | 104 | 400-25248 | 107 | 400-25236 | 110 | 400-45729 | | |
| N | 3/4 | 19.1 | | | | | | | | |
| P | 7/8 | 22.2 | | | | | | | | |
| Q | 1 | 25.4 | 105 | 400-25249 | 108 | 400-25239 | 111 | 400-45730 | | |

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A-7 TYPE G)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|-----------|-------------------------------|---------|-------|------|-----|
| 1 | 40071911 | FEED_DOG_7G_5/32 | | | | 1 |
| 2 | 40035891 | FEED_DOG_TYPE_7G_3/16 | | | | 1 |
| 3 | 40050009 | FEED_DOG_TYPE_7G_7/32 | | | | 1 |
| 4 | 40035892 | FEED_DOG_TYPE_7G_1/4 | | | | 1 |
| 5 | 40050010 | FEED_DOG_TYPE_7G_9/32 | | | | 1 |
| 6 | 40050011 | FEED_DOG_TYPE_7G_5/16 | | | | 1 |
| 7 | 40035893 | FEED_DOG_TYPE_7G_3/8 | | | | 1 |
| 8 | 40035894 | FEED_DOG_TYPE_7G_1/2 | | | | 1 |
| 9 | 40071912 | FEED_DOG_7G_5/8 | | | | 1 |
| 10 | 40035895 | FEED_DOG_TYPE_7G_3/4 | | | | 1 |
| 11 | 40071913 | FEED_DOG_7G_7/8 | | | | 1 |
| 12 | 40071914 | FEED_DOG_7G_1 | | | | 1 |
| 13 | 40053705 | FEED_DOG_TYPE_7G_1/8 | | | | 1 |
| 14 | 40025831 | FEED_DOG_TYPE_7G_3/16 | | | | 1 |
| 15 | 40025832 | FEED_DOG_TYPE_7G_7/32 | | | | 1 |
| 16 | 40025833 | FEED_DOG_TYPE_7G_1/4 | | | | 1 |
| 17 | 40025834 | FEED_DOG_TYPE_7G_9/32 | | | | 1 |
| 18 | 40025835 | FEED_DOG_TYPE_7G_5/16 | | | | 1 |
| 19 | 40025836 | FEED_DOG_TYPE_7G_3/8 | | | | 1 |
| 20 | 40025838 | FEED_DOG_TYPE_7G_1/2 | | | | 1 |
| 21 | 40025839 | FEED_DOG_TYPE_7G_5/8 | | | | 1 |
| 22 | 40025840 | FEED_DOG_TYPE_7G_3/4 | | | | 1 |
| 23 | 40025841 | FEED_DOG_TYPE_7G_7/8 | | | | 1 |
| 24 | 40025842 | FEED_DOG_TYPE_7G_1 | | | | 1 |
| 25 | 40035881 | THROAT_PLATE_TRIM_1/8 | | | | 1 |
| 26 | 40025485 | THROAT_PLATE_TRIM 5/32 | | | | 1 |
| 27 | 40095289 | THROAT_PLATE_TRIM 3/16 | | | | 1 |
| 28 | 40025491 | THROAT_PLATE_TRIM-7/32 | | | | 1 |
| 29 | 40094773 | THROAT_PLATE_TRIM 1/4 | | | | 1 |
| 30 | 40025493 | THROAT_PLATE_TRIM-9/32 | | | | 1 |
| 31 | 40025494 | THROAT_PLATE_TRIM-5/16 | | | | 1 |
| 32 | 40025495 | THROAT_PLATE_TRIM-3/8 | | | | 1 |
| 33 | 40025498 | THROAT_PLATE_TRIM-1/2 | | | | 1 |
| 34 | 40025499 | THROAT_PLATE_TRIM-5/8 | | | | 1 |
| 35 | 40025500 | THROAT_PLATE_TRIM-3/4 | | | | 1 |
| 36 | 40025502 | THROAT_PLATE_TRIM-7/8 | | | | 1 |
| 37 | 40025503 | THROAT_PLATE_TRIM-1 | | | | 1 |
| 38 | 40035896 | PRESSER FOOT ASM. | | | | 1 |
| 39 | 40071909 | PRESSER_FOOT_ASM_G_5/32 | | | | 1 |
| 40 | 22816557 | TIP-DIVIDED PRESSER ASM. 3/16 | | | | 1 |
| 41 | 22816656 | TIP-DIVIDED PRESSER ASM. 7/32 | | | | 1 |
| 42 | 22816755 | PRESSER FOOT ASM. 1/4 | | | | 1 |
| 43 | 22816854 | TIP-DIVIDED PRESSER ASM. 9/32 | | | | 1 |
| 44 | 22816953 | TIP-DIVIDED PRESSER ASM. 5/16 | | | | 1 |
| 45 | 22817050 | PRESSER FOOT ASM. D=2.4 (3/8) | | | | 1 |
| 46 | 22817159 | PRESSER FOOT ASM. D=2.4 (1/2) | | | | 1 |
| 47 | 40033945 | TIP-DIVIDED_PRESSER_ASM_5/8 | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A-7 TYPE G)

| Needle gauge size 針 幅 | | Feed Dog 送 り 歯 | | | | Throat plate 針 板 | | Presser foot asm. 押 さ え(組) | | Swivel guide Presser asm. スィブルガイド 押さえ(組) | | |
|--------------------------|---|-------------------|---|-----------|----|---------------------|---|-------------------------------|--|---|---|-----------|
| Code コード |  | |  | | | |  | |  | |  | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| B | 1/8 | 3.2 | — | — | 13 | 400-53705 | 25 | 400-35881 | 38 | 400-35896 | — | — |
| C | 5/32 | 4.0 | 1 | 400-71911 | — | — | 26 | 400-25485 | 39 | 400-71909 | — | — |
| D | 3/16 | 4.8 | 2 | 400-35891 | 14 | 400-25831 | 27 | 400-95289 | 40 | 228-16557 | 51 | 400-95293 |
| E | 7/32 | 5.6 | 3 | 400-50009 | 15 | 400-25832 | 28 | 400-25491 | 41 | 228-16656 | — | — |
| F | 1/4 | 6.4 | 4 | 400-35892 | 16 | 400-25833 | 29 | 400-94773 | 42 | 228-16755 | 52 | 400-94776 |
| G | 9/32 | 7.1 | 5 | 400-50010 | 17 | 400-25834 | 30 | 400-25493 | 43 | 228-16854 | — | — |
| H | 5/16 | 7.9 | 6 | 400-50011 | 18 | 400-25835 | 31 | 400-25494 | 44 | 228-16953 | — | — |
| K | 3/8 | 9.5 | 7 | 400-35893 | 19 | 400-25836 | 32 | 400-25495 | 45 | 228-17050 | — | — |
| L | 1/2 | 12.7 | 8 | 400-35894 | 20 | 400-25838 | 33 | 400-25498 | 46 | 228-17159 | — | — |
| M | 5/8 | 15.9 | 9 | 400-71912 | 21 | 400-25839 | 34 | 400-25499 | 47 | 400-33945 | — | — |
| N | 3/4 | 19.1 | 10 | 400-35895 | 22 | 400-25840 | 35 | 400-25500 | 48 | 400-33947 | — | — |
| P | 7/8 | 22.2 | 11 | 400-71913 | 23 | 400-25841 | 36 | 400-25502 | 49 | 400-33949 | — | — |
| Q | 1 | 25.4 | 12 | 400-71914 | 24 | 400-25842 | 37 | 400-25503 | 50 | 400-33951 | — | — |

| Needle gauge size 針 幅 | | Needle clamp asm.(for DP5) 針 留組(D P 5用) | | | | Needle clamp asm.(for DP17) 針 留組(D P 17用) | | | | |
|--------------------------|--|--|--|-----------------|--|--|--|-----------------|--|-----------------|
| Code コード |  | |  | |  | |  | |  | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| B | 1/8 | 3.2 | 53 | B1402-528-BA0-A | 66 | B1402-528-BA0-A | 79 | B1402-526-BA0-A | 91 | B1402-526-BA0-A |
| C | 5/32 | 4.0 | 54 | B1402-528-CA0-A | 67 | B1402-528-CA0-A | 80 | B1402-526-CA0-A | 92 | B1402-526-CA0-A |
| D | 3/16 | 4.8 | 55 | B1402-528-DAL-A | 68 | B1402-528-DAR-A | 81 | B1402-526-DAL-A | 93 | B1402-526-DAR-A |
| E | 7/32 | 5.6 | 56 | B1402-528-EAL | 69 | B1402-528-EAR | 82 | 102-28559 | 94 | 102-28567 |
| F | 1/4 | 6.4 | 57 | B1402-528-FAL-A | 70 | B1402-528-FAR-A | 83 | B1402-526-FAL-A | 95 | B1402-526-FAR-A |
| G | 9/32 | 7.1 | 58 | B1402-528-GAL | 71 | B1402-528-GAR | 84 | B1402-526-GAL-A | 96 | B1402-526-GAR-A |
| H | 5/16 | 7.9 | 59 | B1402-528-HAL-A | 72 | B1402-528-HAR-A | 85 | B1402-526-HAL-A | 97 | B1402-526-HAR-A |
| K | 3/8 | 9.5 | 60 | B1402-528-KAL-A | 73 | B1402-528-KAR-A | 86 | B1402-526-KAL-A | 98 | B1402-526-KAR-A |
| L | 1/2 | 12.7 | 61 | B1402-528-LAL | 74 | B1402-528-LAR | 87 | B1402-526-LAL-A | 99 | B1402-526-LAR-A |
| M | 5/8 | 15.9 | 62 | B1402-528-MAL | 75 | B1402-528-MAR | 88 | 102-28856 | 100 | 102-28864 |
| N | 3/4 | 19.1 | 63 | B1402-528-NAL | 76 | B1402-528-NAR | 89 | 102-28955 | 101 | 102-28963 |
| P | 7/8 | 22.2 | 64 | B1402-528-PAL | 77 | B1402-528-PAR | — | — | — | — |
| Q | 1 | 25.4 | 65 | B1402-528-QAL | 78 | B1402-528-QAR | 90 | 102-29151 | 102 | 102-29169 |







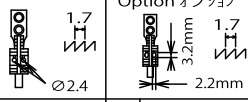








| Needle gauge size 針 幅 | | Sliding plate asm. (Left) 滑り板(左組) | | Sliding plate asm. (Right) 滑り板(右組) | | Sliding plate asm. (Left) 滑り板(左組) | | Sliding plate asm. (Front) 滑り板(前) 組 | | |
|--------------------------|---|---|---|--|---|---|--|---|---|-----------|
| Code コード |  | |  | |  | |  | |  | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| B | 1/8 | 3.2 | 103 | 400-25247 | 106 | 400-25235 | 109 | 400-51633 | 112 | 400-42880 |
| C | 5/32 | 4.0 | | | | | | | | |
| D | 3/16 | 4.8 | | | | | | | | |
| E | 7/32 | 5.6 | | | | | | | | |
| F | 1/4 | 6.4 | | | | | | | | |
| G | 9/32 | 7.1 | | | | | | | | |
| H | 5/16 | 7.9 | | | | | | | | |
| K | 3/8 | 9.5 | 104 | 400-25248 | 107 | 400-25236 | 110 | 400-45729 | | |
| L | 1/2 | 12.7 | | | | | | | | |
| M | 5/8 | 15.9 | | | | | | | | |
| N | 3/4 | 19.1 | | | | | | | | |
| P | 7/8 | 22.2 | 105 | 400-25249 | 108 | 400-25239 | 111 | 400-45730 | | |
| Q | 1 | 25.4 | | | | | | | | |

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A-7 TYPE G)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|--------------|------------------------------|---------|-------|------|-----|
| 48 | 40033947 | TIP-DIVIDED_PRESSER_ASM_3/4 | | | | 1 |
| 49 | 40033949 | TIP-DIVIDED_PRESSER_ASM_7/8 | | | | 1 |
| 50 | 40033951 | TIP-DIVIDED_PRESSER_ASM_1 | | | | 1 |
| 51 | 40095293 | ASSY_PRESSER_FOOT_G3/16 | | | | 1 |
| 52 | 40094776 | ASSY_PRESSER_FOOT_G1/4 | | | | 1 |
| 53 | B1402528BA0A | NEEDLE CLAMP ASM. 1/8 | | | | 1 |
| 54 | B1402528CA0A | NEEDLE CLAMP ASM. 5/32 | | | | 1 |
| 55 | B1402528DALA | NEEDLE CLAMP ASM. LEFT | | | | 1 |
| 56 | B1402528EAL | NEEDLE CLAMP ASM. 7/32 | | | | 1 |
| 57 | B1402528FALA | NEEDLE CLAMP ASM. 1/4 | | | | 1 |
| 58 | B1402528GAL | NEEDLE CLAMP ASM., LEFT | | | | 1 |
| 59 | B1402528HALA | NEEDLE CLAMP ASM. 5/16 | | | | 1 |
| 60 | B1402528KALA | NEEDLE CLAMP ASM. 3/8 | | | | 1 |
| 61 | B1402528LAL | NEEDLE CLAMP ASM., LEFT 1/2 | | | | 1 |
| 62 | B1402528MAL | NEEDLE CLAMP ASM., LEFT 5/8 | | | | 1 |
| 63 | B1402528NAL | NEEDLE CLAMP ASM., LEFT 3/4 | | | | 1 |
| 64 | B1402528PAL | NEEDLE CLAMP ASM. LEFT 7/8 | | | | 1 |
| 65 | B1402528QAL | NEEDLE CLAMP ASM., LEFT 1 | | | | 1 |
| 66 | B1402528BA0A | NEEDLE CLAMP ASM. 1/8 | | | | 1 |
| 67 | B1402528CA0A | NEEDLE CLAMP ASM. 5/32 | | | | 1 |
| 68 | B1402528DARA | NEEDLE CLAMP ASM. RIGHT | | | | 1 |
| 69 | B1402528EAR | NEEDLE CLAMP ASM. 7/32 | | | | 1 |
| 70 | B1402528FARA | NEEDLE CLAMP ASM. 1/4 | | | | 1 |
| 71 | B1402528GAR | NEEDLE CLAMP ASM., RIGHT | | | | 1 |
| 72 | B1402528HARA | NEEDLE CLAMP ASM. 5/16 | | | | 1 |
| 73 | B1402528KARA | NEEDLE CLAMP ASM. 3/8 | | | | 1 |
| 74 | B1402528LAR | NEEDLE CLAMP ASM., RIGHT 1/2 | | | | 1 |
| 75 | B1402528MAR | NEEDLE CLAMP ASM., RIGHT 5/8 | | | | 1 |
| 76 | B1402528NAR | NEEDLE CLAMP ASM., RIGHT 3/4 | | | | 1 |
| 77 | B1402528PAR | NEEDLE CLAMP ASM. RIGHT 7/8 | | | | 1 |
| 78 | B1402528QAR | NEEDLE CLAMP ASM., RIGHT 1 | | | | 1 |
| 79 | B1402526BA0A | NEEDLE CLAMP ASM. 1/8 | | | | 1 |
| 80 | B1402526CA0A | NEEDLE CLAMP ASM. 5/32 | | | | 1 |
| 81 | B1402526DALA | NEEDLE CLAMP LEFT ASM. 3/16 | | | | 1 |
| 82 | 10228559 | NEEDLE CLAMP ASM. LEFT 7/32 | | | | 1 |
| 83 | B1402526FALA | NEEDLE CLAMP LEFT ASM. 1/4 | | | | 1 |
| 84 | B1402526GALA | NEEDLE CLAMP LEFT ASM. 9/32 | | | | 1 |
| 85 | B1402526HALA | NEEDLE CLAMP LEFT ASM. 5/16 | | | | 1 |
| 86 | B1402526KALA | NEEDLE CLAMP LEFT ASM. 3/8 | | | | 1 |
| 87 | B1402526LALA | NEEDLE CLAMP LEFT ASM. | | | | 1 |
| 88 | 10228856 | NEEDLE CLAMP ASM. LEFT 5/8 | | | | 1 |
| 89 | 10228955 | NEEDLE CLAMP ASM. LEFT 3/4 | | | | 1 |
| 90 | 10229151 | NEEDLE CLAMP ASM. LEFT 1 | | | | 1 |
| 91 | B1402526BA0A | NEEDLE CLAMP ASM. 1/8 | | | | 1 |
| 92 | B1402526CA0A | NEEDLE CLAMP ASM. 5/32 | | | | 1 |
| 93 | B1402526DARA | NEEDLE CLAMP RIGHT ASM. 3/16 | | | | 1 |
| 94 | 10228567 | NEEDLE CLAMP ASM. RIGHT 7/32 | | | | 1 |

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A-7 TYPE G)

| Needle gauge size 針 幅 | | Feed Dog 送 り 歯 | | | | Throat plate 針 板 | | Presser foot asm. 押 さ え(組) | | Swivel guide Presser asm. スィブルガイド 押さえ(組) | | |
|--------------------------|---|-------------------|---|-----------|----|---------------------|---|-------------------------------|--|---|---|-----------|
| Code コート |  | |  | | | |  | |  | |  | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| B | 1/8 | 3.2 | — | — | 13 | 400-53705 | 25 | 400-35881 | 38 | 400-35896 | | — |
| C | 5/32 | 4.0 | 1 | 400-71911 | | — | 26 | 400-25485 | 39 | 400-71909 | | — |
| D | 3/16 | 4.8 | 2 | 400-35891 | 14 | 400-25831 | 27 | 400-95289 | 40 | 228-16557 | 51 | 400-95293 |
| E | 7/32 | 5.6 | 3 | 400-50009 | 15 | 400-25832 | 28 | 400-25491 | 41 | 228-16656 | | — |
| F | 1/4 | 6.4 | 4 | 400-35892 | 16 | 400-25833 | 29 | 400-94773 | 42 | 228-16755 | 52 | 400-94776 |
| G | 9/32 | 7.1 | 5 | 400-50010 | 17 | 400-25834 | 30 | 400-25493 | 43 | 228-16854 | | — |
| H | 5/16 | 7.9 | 6 | 400-50011 | 18 | 400-25835 | 31 | 400-25494 | 44 | 228-16953 | | — |
| K | 3/8 | 9.5 | 7 | 400-35893 | 19 | 400-25836 | 32 | 400-25495 | 45 | 228-17050 | | — |
| L | 1/2 | 12.7 | 8 | 400-35894 | 20 | 400-25838 | 33 | 400-25498 | 46 | 228-17159 | | — |
| M | 5/8 | 15.9 | 9 | 400-71912 | 21 | 400-25839 | 34 | 400-25499 | 47 | 400-33945 | | — |
| N | 3/4 | 19.1 | 10 | 400-35895 | 22 | 400-25840 | 35 | 400-25500 | 48 | 400-33947 | | — |
| P | 7/8 | 22.2 | 11 | 400-71913 | 23 | 400-25841 | 36 | 400-25502 | 49 | 400-33949 | | — |
| Q | 1 | 25.4 | 12 | 400-71914 | 24 | 400-25842 | 37 | 400-25503 | 50 | 400-33951 | | — |

| Needle gauge size 針 幅 | | Needle clamp asm.(for DP5) 針 留組(D P 5用) | | | | Needle clamp asm.(for DP17) 針 留組(D P 17用) | | | | |
|--------------------------|--|--|--|-----------------|--|--|--|-----------------|--|-----------------|
| Code コート |  | |  | |  | |  | |  | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| B | 1/8 | 3.2 | 53 | B1402-528-BA0-A | 66 | B1402-528-BA0-A | 79 | B1402-526-BA0-A | 91 | B1402-526-BA0-A |
| C | 5/32 | 4.0 | 54 | B1402-528-CA0-A | 67 | B1402-528-CA0-A | 80 | B1402-526-CA0-A | 92 | B1402-526-CA0-A |
| D | 3/16 | 4.8 | 55 | B1402-528-DAL-A | 68 | B1402-528-DAR-A | 81 | B1402-526-DAL-A | 93 | B1402-526-DAR-A |
| E | 7/32 | 5.6 | 56 | B1402-528-EAL | 69 | B1402-528-EAR | 82 | 102-28559 | 94 | 102-28567 |
| F | 1/4 | 6.4 | 57 | B1402-528-FAL-A | 70 | B1402-528-FAR-A | 83 | B1402-526-FAL-A | 95 | B1402-526-FAR-A |
| G | 9/32 | 7.1 | 58 | B1402-528-GAL | 71 | B1402-528-GAR | 84 | B1402-526-GAL-A | 96 | B1402-526-GAR-A |
| H | 5/16 | 7.9 | 59 | B1402-528-HAL-A | 72 | B1402-528-HAR-A | 85 | B1402-526-HAL-A | 97 | B1402-526-HAR-A |
| K | 3/8 | 9.5 | 60 | B1402-528-KAL-A | 73 | B1402-528-KAR-A | 86 | B1402-526-KAL-A | 98 | B1402-526-KAR-A |
| L | 1/2 | 12.7 | 61 | B1402-528-LAL | 74 | B1402-528-LAR | 87 | B1402-526-LAL-A | 99 | B1402-526-LAR-A |
| M | 5/8 | 15.9 | 62 | B1402-528-MAL | 75 | B1402-528-MAR | 88 | 102-28856 | 100 | 102-28864 |
| N | 3/4 | 19.1 | 63 | B1402-528-NAL | 76 | B1402-528-NAR | 89 | 102-28955 | 101 | 102-28963 |
| P | 7/8 | 22.2 | 64 | B1402-528-PAL | 77 | B1402-528-PAR | | — | | — |
| Q | 1 | 25.4 | 65 | B1402-528-QAL | 78 | B1402-528-QAR | 90 | 102-29151 | 102 | 102-29169 |






| Needle gauge size 針 幅 | | Sliding plate asm. (Left) 滑り板(左組) | | Sliding plate asm. (Right) 滑り板(右組) | | Sliding plate asm. (Left) 滑り板(左組) | | Sliding plate asm. (Front) 滑り板(前) 組 | | |
|--------------------------|---|---|---|--|---|---|--|---|---|----------|
| Code コート |  | |  | |  | |  | |  | |
| | inch | mm | NO | Part No. | NO | Part No. | NO | Part No. | NO | Part No. |
| B | 1/8 | 3.2 | | | | | | | | |
| C | 5/32 | 4.0 | | | | | | | | |
| D | 3/16 | 4.8 | | | | | | | | |
| E | 7/32 | 5.6 | | | | | | | | |
| F | 1/4 | 6.4 | | | | | | | | |
| G | 9/32 | 7.1 | | | | | | | | |
| H | 5/16 | 7.9 | | | | | | | | |
| K | 3/8 | 9.5 | | | | | | | | |
| L | 1/2 | 12.7 | | | | | | | | |
| M | 5/8 | 15.9 | 104 | 400-25248 | 107 | 400-25236 | 110 | 400-45729 | | |
| N | 3/4 | 19.1 | | | | | | | | |
| P | 7/8 | 22.2 | | | | | | | | |
| Q | 1 | 25.4 | 105 | 400-25249 | 108 | 400-25239 | 111 | 400-45730 | | |

TABLE OF EXCHANGING GAUGE PARTS (LH-3588A-7 TYPE G)

| No. | Parts No. | Parts name | Remarks | Level | Cons | Qty |
|-----|--------------|------------------------------|---------|-------|------|-----|
| 95 | B1402526FARA | NEEDLE CLAMP RIGHT ASM. 1/4 | | | | 1 |
| 96 | B1402526GARA | NEEDLE CLAMP RIGHT ASM. 9/32 | | | | 1 |
| 97 | B1402526HARA | NEEDLE CLAMP RIGHT ASM. 5/16 | | | | 1 |
| 98 | B1402526KARA | NEEDLE CLAMP RIGHT ASM. 3/8 | | | | 1 |
| 99 | B1402526LARA | NEEDLE CLAMP RIGHT ASM. | | | | 1 |
| 100 | 10228864 | NEEDLE CLAMP ASM. RIGHT 5/8 | | | | 1 |
| 101 | 10228963 | NEEDLE CLAMP ASM. RIGHT 3/4 | | | | 1 |
| 102 | 10229169 | NEEDLE CLAMP ASM. RIGHT 1 | | | | 1 |
| 103 | 40025247 | ASSY_SLIDE_PLATE-L-A | | | | 1 |
| 104 | 40025248 | ASSY_SLIDE_PLATE-L-B | | | | 1 |
| 105 | 40025249 | ASSY_SLIDE_PLATE-L-C | | | | 1 |
| 106 | 40025235 | ASSY_SLIDE_PLATE-R-A | | | | 1 |
| 107 | 40025236 | ASSY_SLIDE_PLATE-R-B | | | | 1 |
| 108 | 40025239 | ASSY_SLIDE_PLATE-R-C | | | | 1 |
| 109 | 40051633 | ASSY_SLIDE_PLATE_L | | | | 1 |
| 110 | 40045729 | ASSY_SIDE_PLATE-L-B | | | | 1 |
| 111 | 40045730 | ASSY_SIDE_PLATE-L-C | | | | 1 |
| 112 | 40042880 | ASSY_SLIDE_PLATE_F | | | | 1 |

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

5.As to the parts with marks of "☆"(consumable parts) and "◎"(optional parts)on the respective parts, it is recommended to prepare spares.

1 ."注記"欄の記号説明

1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの-----枠は、組構成であることを意味します。

5.リストページの"☆"（消耗部品）、"◎"（オプション部品）の印がついた部品は、予備を準備しておくことをお奨めします。

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| 40025807 | 106 | 25 | 40025825 | 96 | 23 | 40025840 | 118 | 60 |
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| 40025811 | 112 | 84 | 40025832 | 120 | 15 | 40026029 | 74 | 109 |
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| 40025814 | 106 | 32 | 40025834 | 120 | 17 | 40026043 | 78 | 27 |
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| 40035765 | 100 | 98 | 40035891 | 116 | 37 | 40039629 | 10 | 9 |
| 40035766 | 86 | 7 | 40035891 | 120 | 2 | 40039824 | 50 | 28 |
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