

MODEL : LH-3528/LH-3528-7/LH-3568/LH-3568-7/LH-3578/LH-3578-7/
LH-3588/LH-3588-7(for China)
List No : 1494-02

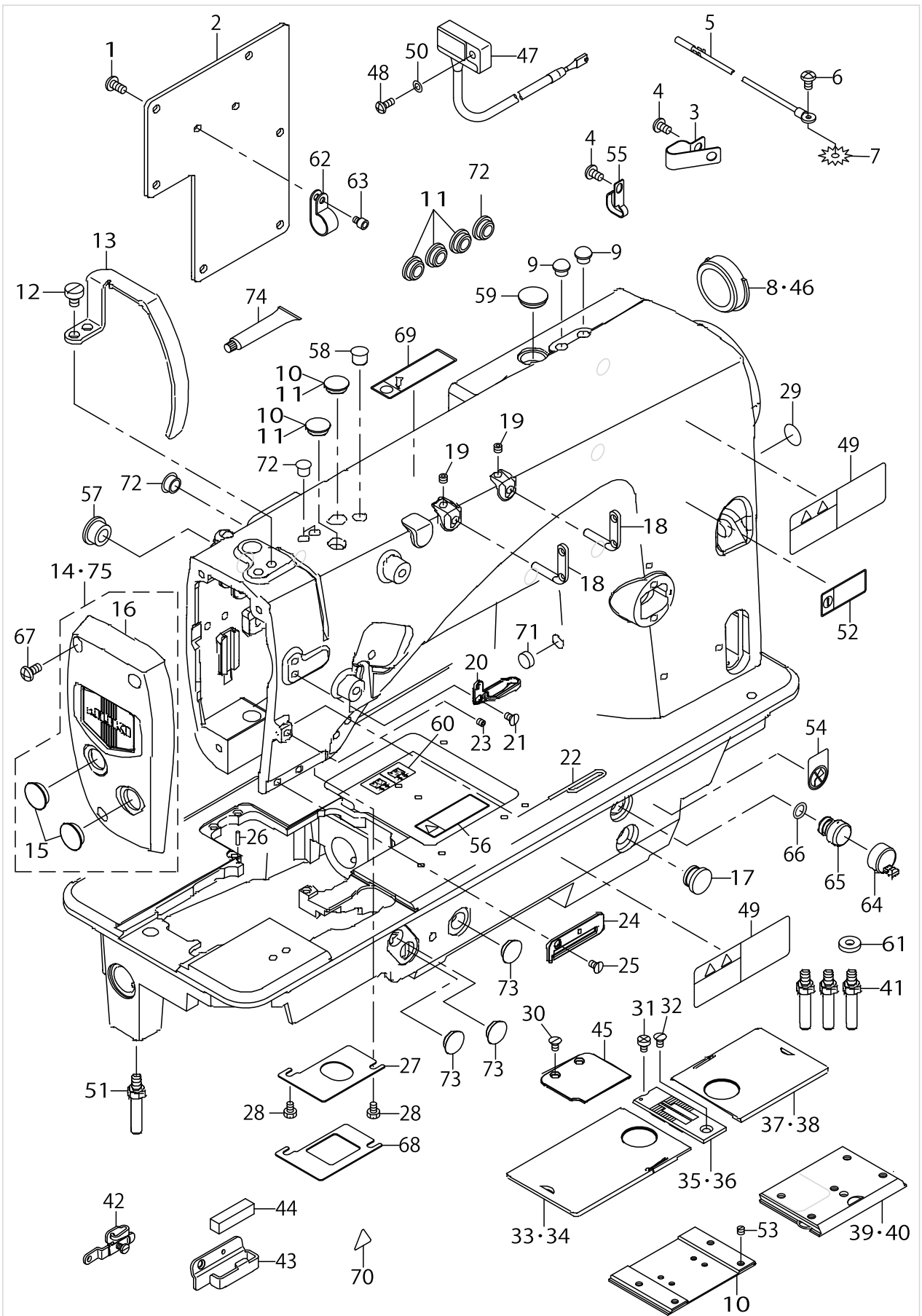
PARTS LIST

Published:09/22/2017

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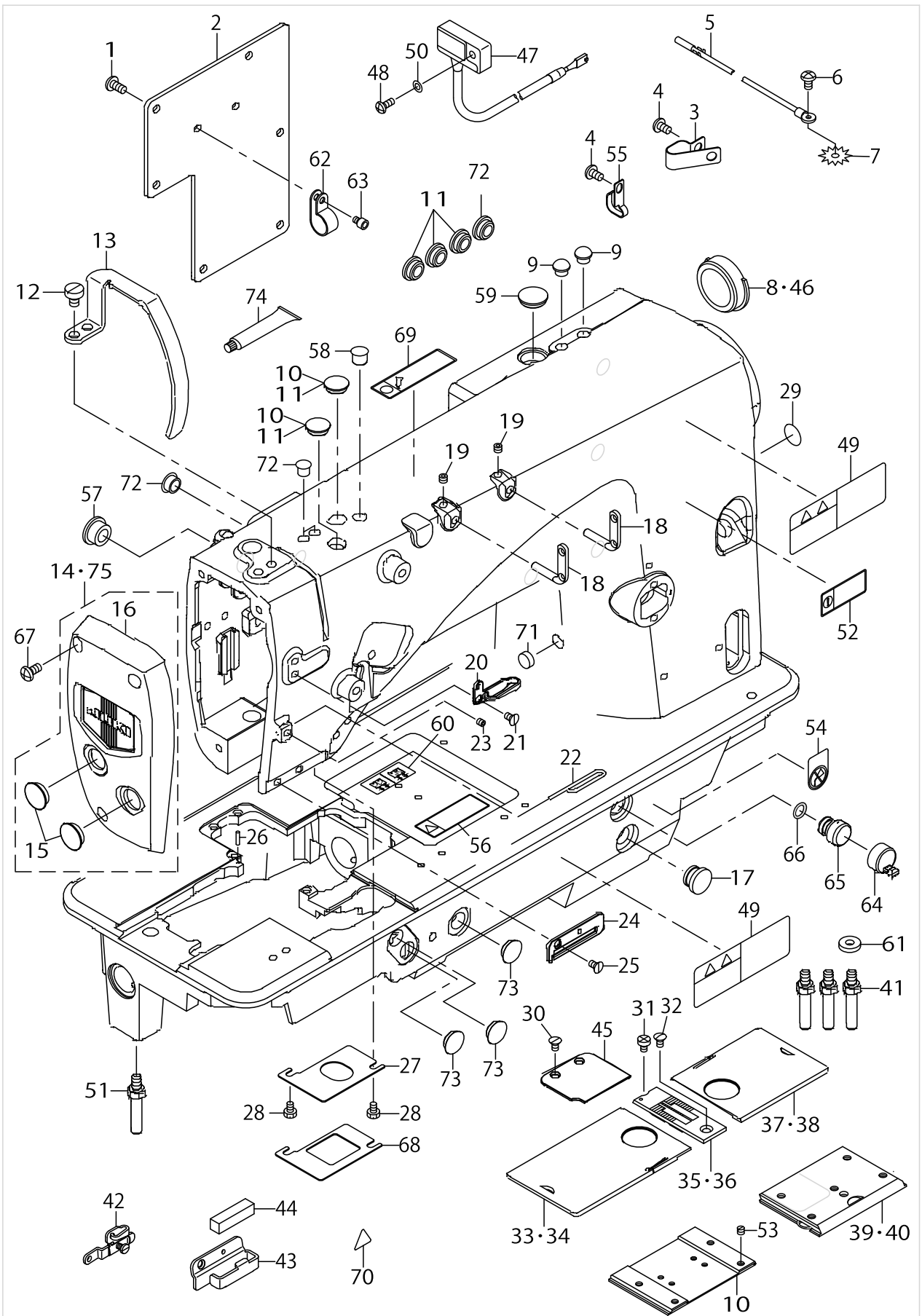
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SM4051455SP	SCREW M5 L=14				6
2	40028766	REAR_PLATE				1
3	D2112555B00	CORD HOLDER, LARGE	FOR LH-3528-0B,LH-3528-7			3
4	SM4050855SP	SCREW	FOR LH-3528-0B,LH-3528-7			4
5	23601057	EARTH CORD ASM.	FOR LH-3528-0B,LH-3528-7			1
6	SM4050855SP	SCREW	FOR LH-3528-0B,LH-3528-7			1
7	WT0530002KS	TOOTHED WASHER D=5.3	FOR LH-3528-0B,LH-3528-7			1
8	22619100	CAP	FOR LH-3528			1
9	TA0800504R0	PLUG D=8 L=4.5	FOR LH-3528			2
10	23206709	BED SLIDE (FRONT)A	SELECTIVE PARTS			1
11	TA1250406R0	RUBBER PLUG D=12.5 L=4				5
12	SM6060800SP	SCREW M6 L=8				2
13	40028245	THREAD_TAKE_UP_LEVER_COVER				1
14	40030298	ASSY_FACE_COVER_28				1
15	TA1600406R0	PLUG		*		2
16	40029641	FACE_COVER_28		*		1
17	TA1250705R0	RUBBER PLUG				1
18	22920706	TWO EYELET				2
19	SM8050412TP	SCREW M5 L=4				2
20	40029078	THREAD_GUIDE_UPPER				1
21	SM1040750TP	SCREW M4 L=7				1
22	40029347	THREAD_GUIDE_WIRE				1
23	SM8040402TP	SCREW M4X0.7 L=4				1
24	40028707	THREAD_GUIDE_LOWER	FOR LH-3528,LH-3528-7, LH-3568,LH-3568-7			1
25	SM1040750TP	SCREW M4 L=7				1
26	B1104051000	THROAT PLATE PIN				1
27	40028730	PLATE	FOR LH-3528,LH-3528-7, LH-3578,LH-3578-7			1
28	SM9040603SC	SCREW M4 L=6				2
29	22901805	GROUND MARK				1
30	SM1040750TP	SCREW M4 L=7	FOR LH-3528-7			2
31	SM6040655TP	SCREW M4 L=6				1
32	SM2040750TP	SCREW M4 L=7.4				1
33	22601058	BED SLIDE LEFT, ASM., A	EXCHANGING GAUGE PARTS FOR LH-3528(SEE.P.37,38)			1
34	40025247	ASSY_SLIDE_PLATE-L-A	EXCHANGING GAUGE PARTS FOR LH-3528-7(SEE.P.39)			1
35	22625503	THROAT PLATE 1/4	EXCHANGING GAUGE PARTS FOR LH-3528(SEE.P.37,38)			1
36	40025492	THROAT_PLATE_TRIM-1/4	EXCHANGING GAUGE PARTS FOR LH-3528-7(SEE.P.39)			1
37	22600555	BED SLIDE RIGHT, ASM., A	EXCHANGING GAUGE PARTS FOR LH-3528(SEE.P.37,38)			1
38	40025235	ASSY_SLIDE_PLATE-R-A	EXCHANGING GAUGE PARTS FOR LH-3528-7(SEE.P.39)			1
39	40042880	ASSY_SLIDE_PLATE_F	FOR LH-3528-7			1
40	40042874	ASSY_SLIDE_PLATE_F_STANDARD	FOR LH-3528			1
41	40028555	STUD				3
42	40034675	THREAD_GUIDE_ASM_E	OPTIONAL PARTS(TYPE G) (- FOR LH-3578,LH-3578-7, LH-3588,LH-3588-7)			1
43	40032896	THREAD_GUIDE_FELT	TYPE A(ACCESSORIE PARTS)			1
44	22603708	FELT	TYPE A(ACCESSORIE PARTS)		☆	1

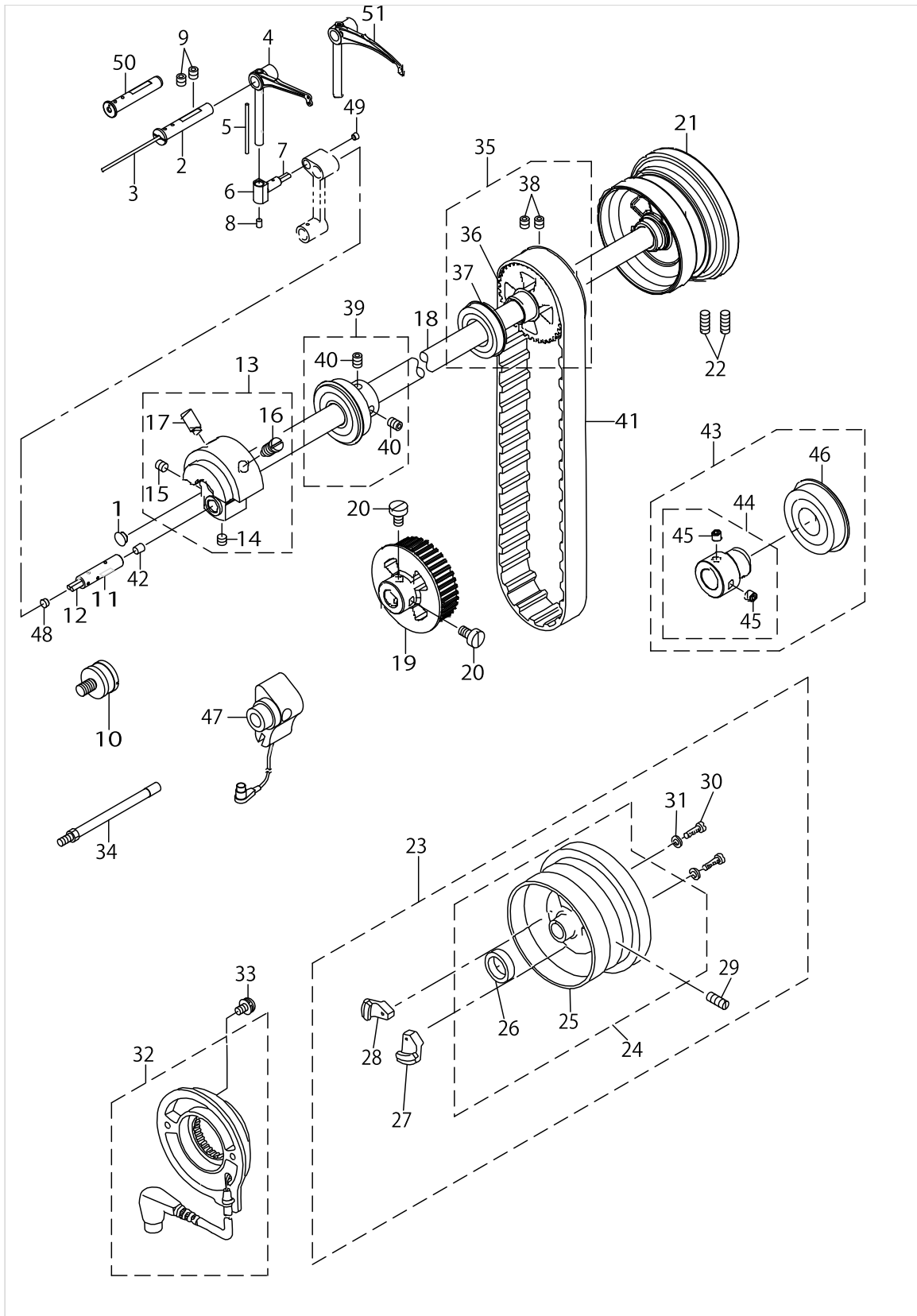
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
45	40028706	AUXILIARY_COVER	FOR LH-3528-7			1
46	22657803	RUBBER PLUG	FOR LH-3528-7			1
47	40034053	RESISTANCE PACK AA ASM.	FOR LH-3528-0B,LH-3528-7			1
48	SM4041055SP	SCREW	FOR LH-3528-0B,LH-3528-7			1
49	CM301300001	SAFETY LABEL	FOR LH-3528-7			2
50	WP0430800SD	WASHER M4	FOR LH-3528-0B,LH-3528-7			1
51	40035180	BED_SCREW_STUD_B				1
52	CM200200201	LABEL_02_C				1
53	SS8110410TP	SCREW 11/64-40 L= 3.5	SELECTIVE PARTS			1
54	CM100100001	OIL INJECTION PROHIBITION LABEL				1
55	40022407	CORD HOLDER				1
56	CM301100101	LABEL_03_C				1
57	TA1470704R0	RUBBER PLUG				1
58	TA0950806R0	RUBBER PLUG				1
59	TA1650406R0	PRUG				1
60	40026811	THREADING_DIAGRAM				1
61	40036690	WASHER				1
62	EA9502B0200	CABLE CLIP C				2
63	SM6040552TP	SCREW M4 L=4.5				2
64	23601305	AIR-DISCHARGING CAP				1
65	40063940	AIR_DISCHARGING				1
66	RO080150200	RUBBER RING				1
67	SM4051055SP	SCREW				3
68	40028731	PLATE	FOR LH-3568,LH-3568-7, LH-3588,LH-3588-7			1
69	CM200100101	LABEL_01_C				1
70	CM300200001	ATTENTION SEAL				1
71	TA1030402R0	RUBBER PLUG D=10.3 L=4				1
72	TA0750704R0	RUBBER PLUG				2
73	TA1250406R0	RUBBER PLUG D=12.5 L=4				3
74	40006323	JUKI GREASE A TUBE				1
75	40030299	ASSY_FACE_COVER_68				1

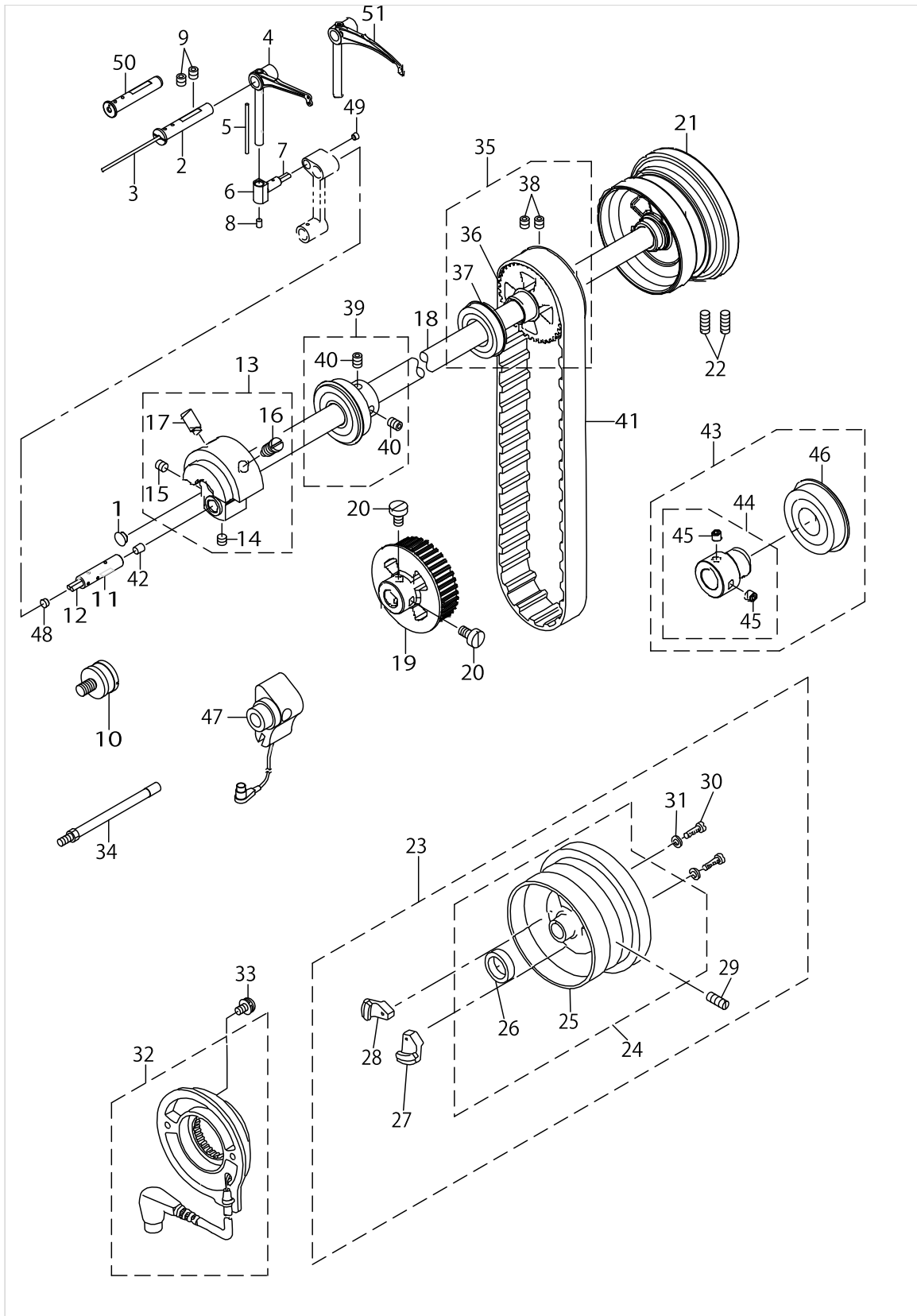
MAIN SHAFT & THREAD TAKE-UP COMPONENTS



MAIN SHAFT & THREAD TAKE-UP COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	TA0750404R0	PLUG D=7.5 L=3.5				1
2	22605307	THREAD TAKE-UP LEVER PIN	FOR LH-3528,LH-3528-7, LH-3568,LH-3568-7			1
3	CQ202000000	OIL WICK				0.15
4	40024093	THREAD_TAKE_UP_LEVER_C	FOR LH-3528,LH-3528-7, LH-3568,LH-3568-7			1
5	CQ202000000	OIL WICK				0.04
6	40022678	TAKE_UP_LEVER_THRUST_PIN				1
7	CQ252000000	OIL WICK				0.02
8	22810907	RUBBER PLUG				1
9	SM8060612TP	SCREW M6 L=6				2
10	22622401	SYNCRO FRNGE	OPTIONAL PARTS(FOR LH-3568)			1
11	40029964	NEEDLE_BAR_CRANK_PIN				1
12	CQ303000000	OIL WICK				0.02
13	40031864	ASSY_COUNTER_WEIGHT				1
14	SM8060552TP	SCREW M6 L=5		*		1
15	SM8060612TP	SCREW M6 L=6		*		1
16	40004171	COUNTER_WEIGHT_SCREW		*		1
17	SM8081652TP	SCREW M8 L=16		*		1
18	40024436	MAINSHAFT				1
19	40028117	LOWER_SPROCKET				1
20	SM6061150TP	SCREW M6 L=11				2
21	40032987	HAND_WHEEL	FOR LH-3568			1
22	SM8061550TP	SCREW M6 L=15	FOR LH-3568			2
23	40032993	COMP_HAND_WHEEL_TRIM	FOR LH-3568-7			1
24	40032994	ASSY_HAND_WHEEL_TRIM		*		1
25	40027099	HAND_WHEEL		*		1
26	M4002110000	GENERATOR ROTOR		*		1
27	40017624	MAGNET FITTING BASE A ASM.		*		1
28	40017625	MAGNET FITTING BASE B ASM.		*		1
29	SM8061550TP	SCREW M6 L=15		*		2
30	SS6111210SP	SCREW 11/64-40 L=12		*		2
31	WP0450801SD	WASHER 4.5X10X0.8		*		2
32	22937965	DYNAMO STATOR				1
33	SL4051001MZ	SCREW M5 L=9.6				2
34	40032142	SENSOR_SUPPORT_SHAFT_ASM.	OPTIONAL PARTS(FOR LH-3568)			1
35	40029048	ASSY_MAINSHAFT_BEARING_2				1
36	40028116	MAIN_SHAFT_SPROCKET		*		1
37	SB120002500	BEARING		*		1
38	SM8060612TP	SCREW M6 L=6		*		2
39	40029047	ASSY_MAINSHAFT_BEARING				1
40	SM8060612TP	SCREW M6 L=6		*		2
41	40028652	TIMING_BELT				1
42	TA0490601R0	PLUG D=4.9X5.5 L=6				1
43	40029049	ASSY_MAINSHAFT_BEARING_3				1
44	40033667	BEARING_BUSH_C_ASM.		*		1
45	SM8060812TP	SCREW M6 L=8		*		2
46	SB120002000	BEARING		*		1

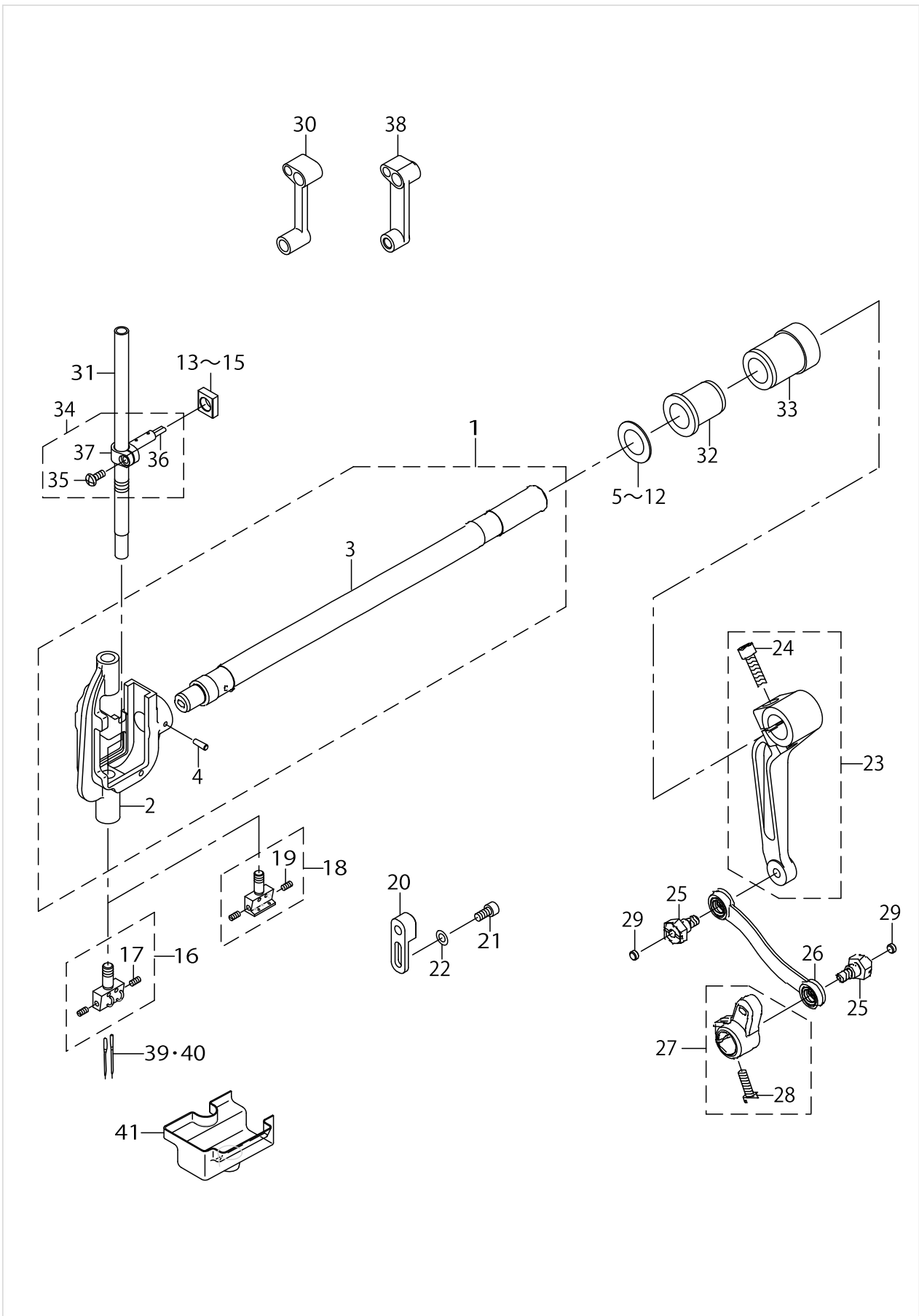
MAIN SHAFT & THREAD TAKE-UP COMPONENTS



MAIN SHAFT & THREAD TAKE-UP COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
47	40026920	SYNCHRONIZER ASM.	OPTIONAL PARTS(FOR LH-3568)			1
48	TA0500301R0	PLUG 5X5.8 L=3				1
49	TA0370301R0	PLUG D-3.7X4.4 L=3				1
50	40046212	THREAD_TAKE_UP_LEVER_PIN	FOR LH-3578,LH-3578-7, LH-3588,LH-3588-7			1
51	40043322	TAKE_UP_LEVER_E_COATING	FOR LH-3578,LH-3578-7, LH-3588,LH-3588-7			1

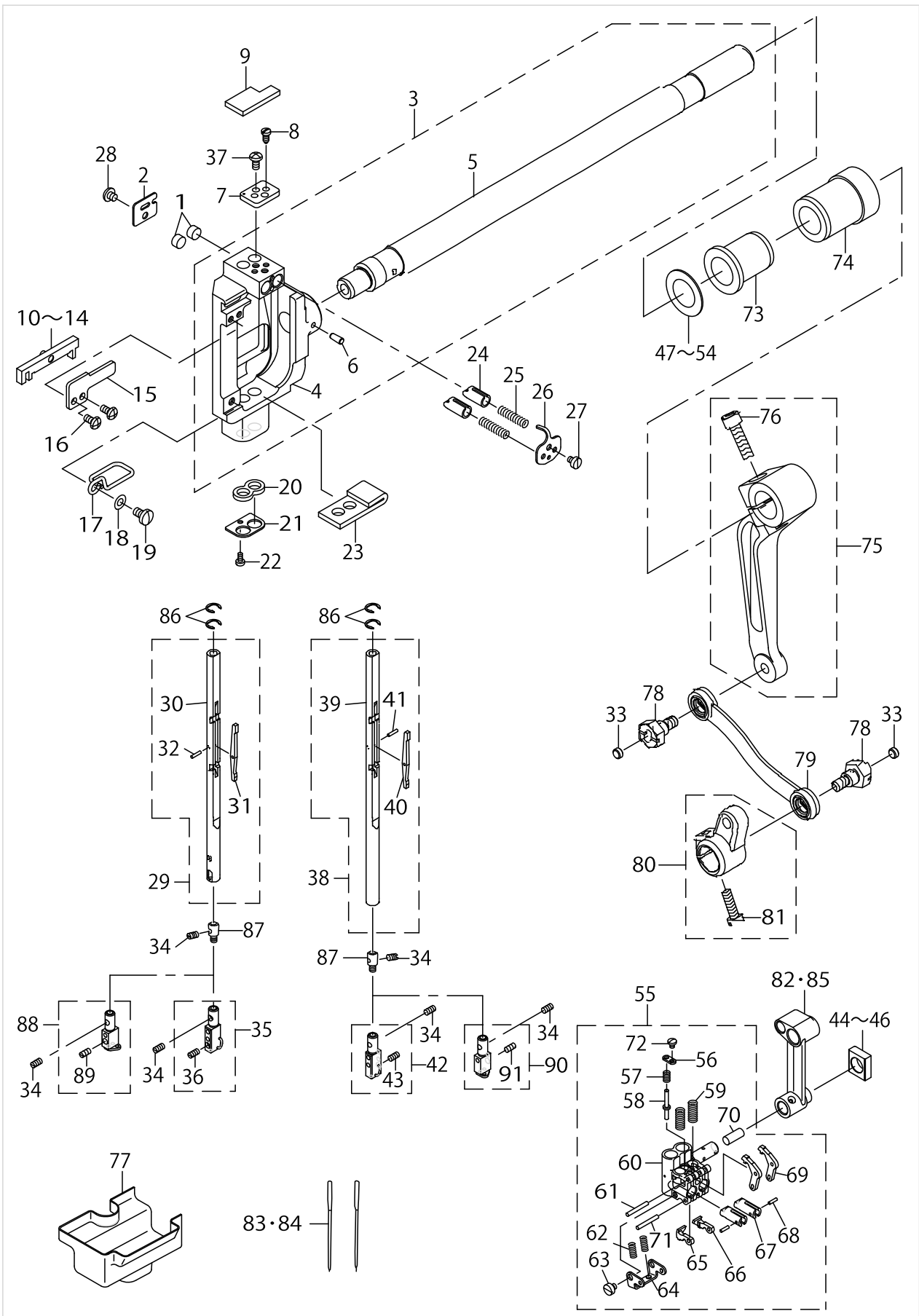
NEEDLE BAR COMPONENTS (1)(FOR H-3528,3528-7,3578,3578-7)



NEEDLE BAR COMPONENTS (1)(FOR H-3528,3528-7,3578,3578-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40026395	NEEDLE_BAR_ROCKING_BASE_ASM.				1
2	40026394	NEEDLE_BAR_ROCKING_BASE		*		1
3	40025329	NEEDLE_BAR_SHAFT		*		1
4	PT0502700S0	TAPERED PIN		*		1
5	22606206	SPACER Y	SELECTIVE PARTS			1
6	22606305	SPACER Z	SELECTIVE PARTS			1
7	22607600	SPACER A	SELECTIVE PARTS			1
8	22607709	SPACER B	SELECTIVE PARTS			1
9	B1438512B00	WASHER 17.1X28X1.5	SELECTIVE PARTS			1
10	22607808	SPACER D	SELECTIVE PARTS			1
11	22607907	SPACER E	SELECTIVE PARTS			1
12	22606404	SPACER F	SELECTIVE PARTS			1
13	23204506	ROCKING ROD SQUARE BLOCK A	SELECTIVE PARTS			1
14	23204605	ROCKING ROD SQUARE BLOCK B	SELECTIVE PARTS			1
15	23204704	ROCKING ROD SQUARE BLOCK C	SELECTIVE PARTS			1
16	40026035	ASSY_NEEDLE_CLAMP(1/4)	EXCHANGING GAUGE PARTS (SEEP.38,39,42,43)			1
17	SS8080660TP	SCREW 1/8-44 L=5.5		*		2
18	10148054	NEEDLE CLAMP ASM. 1/4	TYPE G			1
19	SS8080660TP	SCREW 1/8-44 L=5.5		*		2
20	40028666	ROCKING_ROD_FIXING_BLOCK	FOR LH-3528			1
21	SM6051002TP	SCREW M5X0.8 L=10	FOR LH-3528			2
22	WP0550800SP	WASHER 5.5X10X0.8	FOR LH-3528			2
23	40033669	ASSY_REAR_ARM				1
24	SM6062502TP	SCREW M6 L=25		*		1
25	40026482	SHOULDER_SCREW				2
26	40032124	DRIVING_ROD_ASM.				1
27	40028853	ASSY_DRIVING_ARM				1
28	SM6051600SP	SCREW M5 L=16		*		1
29	13102702	THROAT PLATE COVER				2
30	40030037	NEEDLE_BAR_CRANK_ROD	FOR LH-3528,LH-3528-7			1
31	40028031	NEEDLE_BAR				1
32	40023568	BUSHING				1
33	40023569	BUSHING				1
34	40031862	ASSY_NEEDLE_BAR_CONNECTION				1
35	SM4041055SP	SCREW		*		1
36	CQ252000000	OIL WICK		*		0.04
37	40040302	NEEDLE_BAR_CONNECTION		*		1
38	40030038	NEEDLE_BAR_CRANK_ROD	FOR LH-3578,LH-3578-7			1
39	MDP500B1400	NEEDLE DPX5 #14	SELECTIVE PARTS		☆	2
40	MDP500B2100	NEEDLE DPX5 #21	SELECTIVE PARTS		☆	2
41	22606800	OIL GUARD RUBBER				1

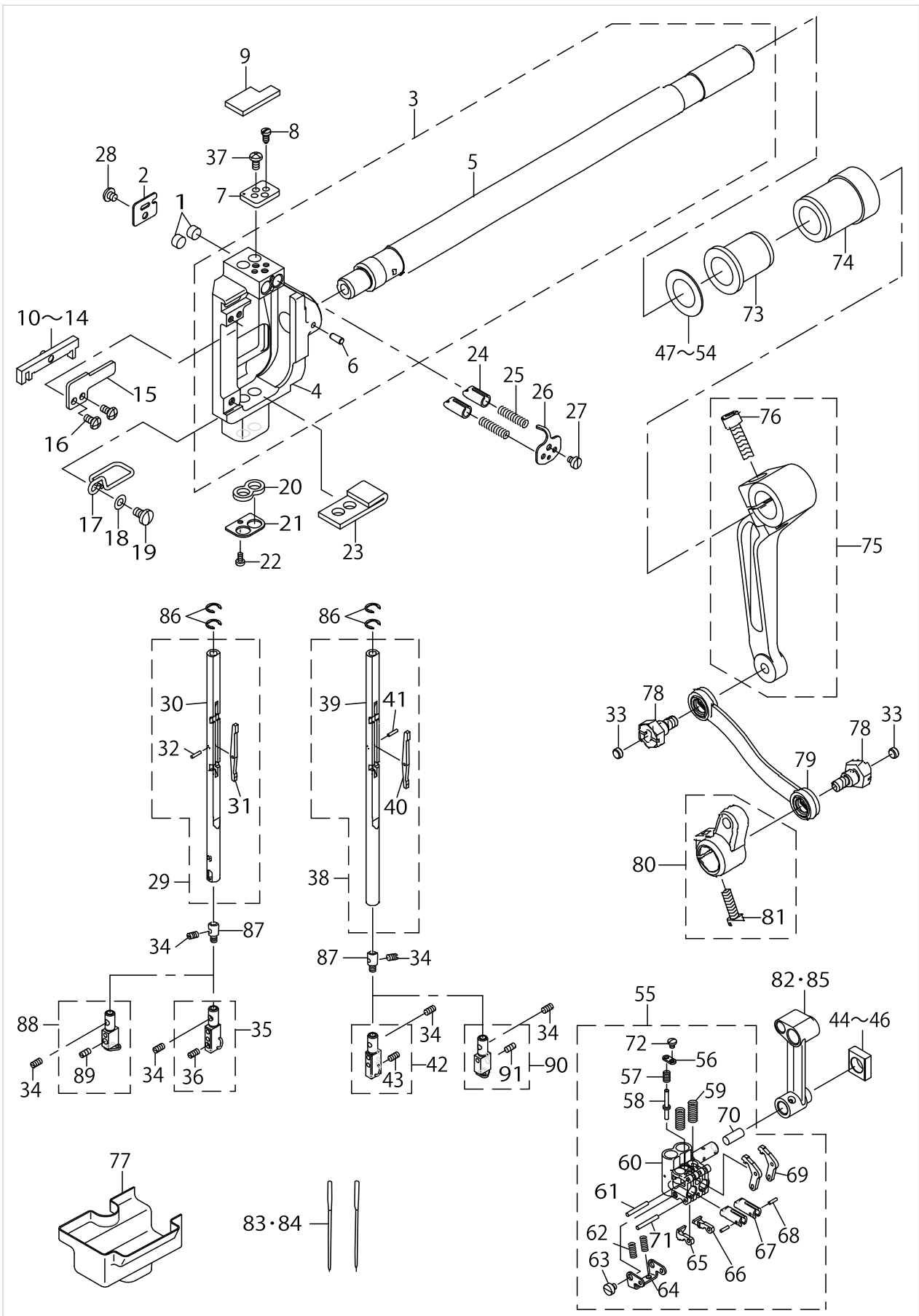
NEEDLE BAR COMPONENTS (2)(FOR LH-3568,3568-7,3588,3588-7)



NEEDLE BAR COMPONENTS (2)(FOR LH-3568,3568-7,3588,3588-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22903702	ROLLER FELT				2
2	22681209	FELT COVER				1
3	40026402	NEEDLE_BAR_ROCKING_BASE_ASM				1
4	40026401	NEEDLE_ROD_ROCKING_BASE		*		1
5	40025329	NEEDLE_BAR_SHAFT		*		1
6	PT0502700S0	TAPERED PIN		*		1
7	22682702	NEEDLE BAR SWIVEL STOPPER				1
8	22681712	STOPPER SCREW				2
9	40039629	FELT				1
10	22681951	SLIDER BLOCK ASM. A	SELECTIVE PARTS			1
11	22682058	SLIDER BLOCK ASM. B	SELECTIVE PARTS			1
12	22682157	SLIDE BLOCK	SELECTIVE PARTS			1
13	22682256	SLIDER BLOCK ASM. D	SELECTIVE PARTS			1
14	22682355	SLIDER BLOCK ASM. E	SELECTIVE PARTS			1
15	22681803	SLIDE BLOCK GUIDE PLATE				1
16	SS4090715SP	SCREW 9/64-40 L=7				2
17	22685903	FELT GUIDE				1
18	WP0450000SD	WASHER 4.5X8X0.5				1
19	SS7110710SP	SCREW 11/64-40 L=7				1
20	22686000	NEEDLE BAR OIL SEAL FELT, A				1
21	22685804	NEEDLE BAR OIL SEAL PLATE				1
22	SS6060510TP	SCREW 3/32-56 L=4.5				1
23	22686109	NEEDLE BAR OIL SEAL FELT, B				1
24	22681407	NEEDLE BAR STOPPER				2
25	22681506	SPRING				2
26	22681316	STOPPER SPRING COVER				1
27	SS6080410SP	SCREW 1/8-44 L=4				1
28	SS4090415SP	SCREW 9/64-40 L=4				1
29	40026983	NEEDLE_BAR_ASM_LEFT				1
30	40026982	NEEDLE_BAR_LEFT		*		1
31	22685200	SEESAW PLATE		*		1
32	22685408	NEEDLE BAR PIN		*		1
33	TA0370301R0	PLUG D-3.7X4.4 L=3				2
34	B1425526000	SCREW 1/8-44 L=6				4
35	40029561	ASSY_NEEDLE_CLAMP_L(1/4)	EXCHANGING GAUGE PARTS (SEE.P.40,41,44,45)			1
36	SS8080660TP	SCREW 1/8-44 L=5.5		*		2
37	SS4090715SP	SCREW 9/64-40 L=7				2
38	40026984	NEEDLE_BAR_ASM_RIGHT				1
39	40026981	NEEDLE_BAR_RIGHT		*		1
40	22685200	SEESAW PLATE		*		1
41	22685408	NEEDLE BAR PIN		*		1
42	40029562	ASSY_NEEDLE_CLAMP_R(1/4)	EXCHANGING GAUGE PARTS (SEE.P.40,41,44,45)			1
43	SS8080660TP	SCREW 1/8-44 L=5.5		*		2
44	23204506	ROCKING ROD SQUARE BLOCK A	SELECTIVE PARTS			1
45	23204605	ROCKING ROD SQUARE BLOCK B	SELECTIVE PARTS			1
46	23204704	ROCKING ROD SQUARE BLOCK C	SELECTIVE PARTS			1
47	22606206	SPACER Y	SELECTIVE PARTS			1

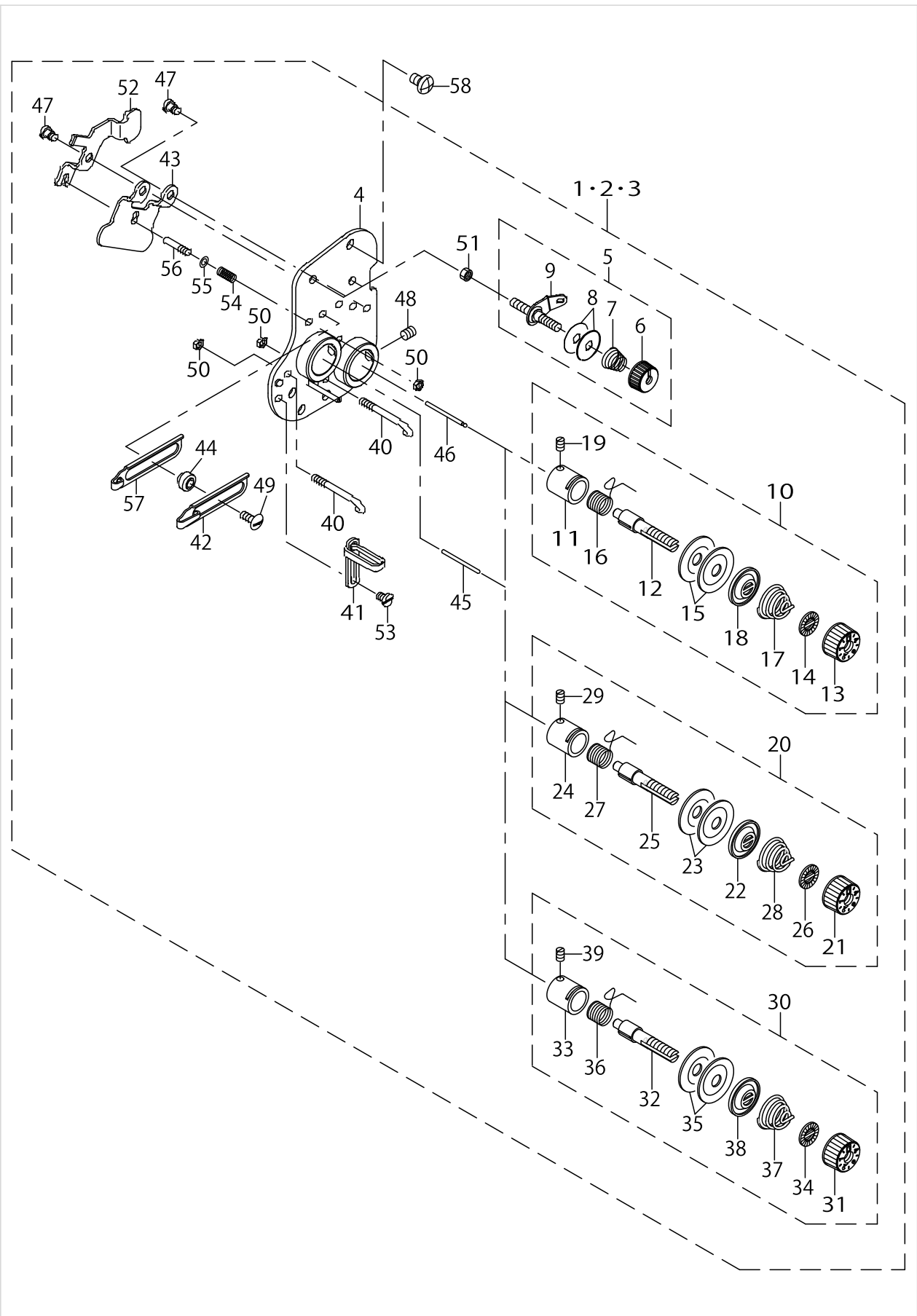
NEEDLE BAR COMPONENTS (2)(FOR LH-3568,3568-7,3588,3588-7)



NEEDLE BAR COMPONENTS (2)(FOR LH-3568,3568-7,3588,3588-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	22606305	SPACER Z	SELECTIVE PARTS			1
49	22607600	SPACER A	SELECTIVE PARTS			1
50	22607709	SPACER B	SELECTIVE PARTS			1
51	B1438512B00	WASHER 17.1X28X1.5	SELECTIVE PARTS			1
52	22607808	SPACER D	SELECTIVE PARTS			1
53	22607907	SPACER E	SELECTIVE PARTS			1
54	22606404	SPACER F	SELECTIVE PARTS			1
55	40032147	NEEDLE_BAR_CONNECTION_ASM				1
56	40059036	RELEASE_PIN_COVER		*		1
57	22683304	SPRING		*		1
58	40024473	RELEASE_PIN		*		1
59	22683809	SPRING		*		2
60	40028679	NEEDLE_BAR_CONNECTION		*		1
61	22683403	NEEDLE BAR CONNECTION PIN		*		1
62	22684104	SPRING		*		2
63	SS6080340SP	SCREW 1/8-44 L=2.9		*		2
64	22684203	SPRING BRACKET		*		1
65	22683908	CLUTCH STOPPER, LEFT		*		1
66	22684005	CLUTCH STOPPER, RIGHT		*		1
67	40024064	NEEDLE_BAR_CLUTCH		*		2
68	B1705850000	STOPPER PIN		*		2
69	22683601	CLUTCH LEVER		*		2
70	CQ252000000	OIL WICK		*		0.03
71	40015144	NEEDLE BAR CONNECTION PIN		*		1
72	SS7060310SP	SCREW 3/32-56 L=3		*		1
73	40023568	BUSHING				1
74	40023569	BUSHING				1
75	40033669	ASSY_REAR_ARM				1
76	SM6062502TP	SCREW M6 L=25		*		1
77	22685705	OIL GUARD RUBBER				1
78	40026482	SHOULDER_SCREW				2
79	40032124	DRIVING_ROD_ASM				1
80	40028853	ASSY_DRIVING_ARM				1
81	SM6051600SP	SCREW M5 L=16		*		1
82	40028200	NEEDLE_BAR_CRANK_ROD	FOR LH-3568,LH-3568-7			1
83	MDP500B1400	NEEDLE DPX5 #14	SELECTIVE PARTS		☆	2
84	MDP500B2100	NEEDLE DPX5 #21	SELECTIVE PARTS		☆	2
85	40030027	NEEDLE_BAR_CRANK_ROD	FOR LH-3588,LH-3588-7			1
86	40028668	RING_A				4
87	22682504	SPRING BEARING				2
88	B1402528FALA	NEEDLE CLAMP ASM. 1/4	TYPE G			1
89	SS8080660TP	SCREW 1/8-44 L=5.5		*		2
90	B1402528FARA	NEEDLE CLAMP ASM. 1/4	TYPE G			1
91	SS8080660TP	SCREW 1/8-44 L=5.5		*		2

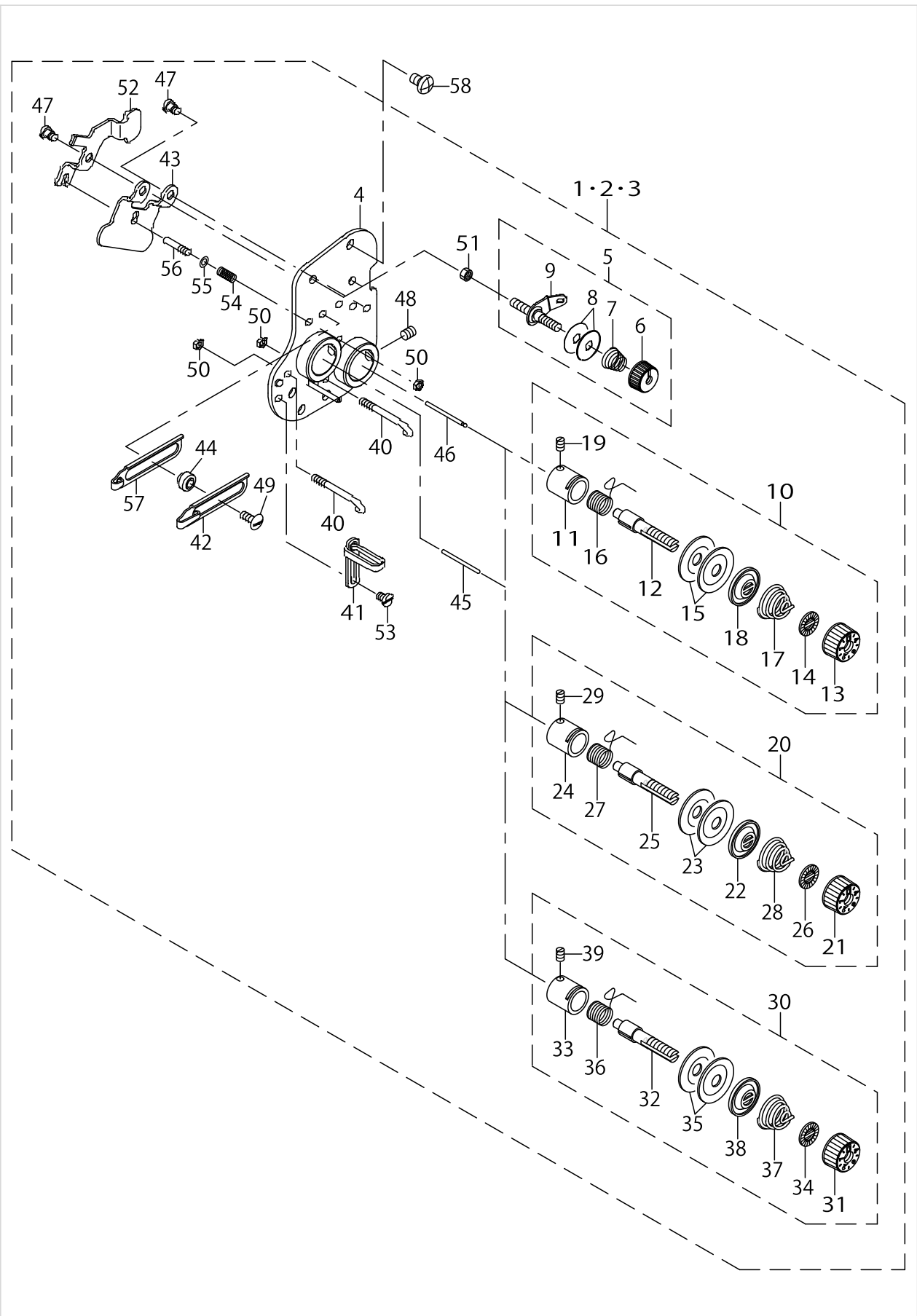
TENSION POST COMPONENTS (1)(FOR LH-3528,3528-7,3578,3578-7)



TENSION POST COMPONENTS (1)(FOR LH-3528,3528-7,3578,3578-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40032707	COMP_THREAD_TENSION_28S	TYPE S,F			1
2	40032708	COMP_THREAD_TENSION_28G	TYPE G			1
3	40032709	COMP_THREAD_TENSION_28A	TYPE A			1
4	40028250	ASSY_TENSION_BASE_PLATE		*		1
5	40052366	ASSY_THREAD_TENSION		*		2
6	11072402	THREAD TENSION NUT		*		1
7	22945505	THREAD TENSION SPRING		*		1
8	B3214047000	BOBBIN WINDER TENSION DISC		*		2
9	22529473	BOBBIN THREAD TENSION ROD ASM.		*		1
10	40056698	THREAD TENSION ASM.	TYPE S,F	*		1
11	22945307	THREAD TENSION POST BASE		*		1
12	22921209	THREAD TENSION POST		*		1
13	23626005	THREAD TENSION NUT		*		1
14	22921407	ROTATION STOPPER		*		1
15	22921506	THREAD TENSION DISK		*		2
16	22921605	THREAD TAKE-UP SPRING		*	☆	1
17	B3129012A00	TENSION SPRING		*		1
18	22921803	DISK STOPPER		*		1
19	SS8090670SP	SCREW 9/64-40 L= 5.5		*		1
20	40025161	ASSY_THREAD_TENSION_G	TYPE G	*		1
21	23626005	THREAD TENSION NUT		*		1
22	22921803	DISK STOPPER		*		1
23	22921506	THREAD TENSION DISK		*		2
24	22945307	THREAD TENSION POST BASE		*		1
25	40025162	THREAD_TENSION_POST		*		1
26	22921407	ROTATION STOPPER		*		1
27	22921605	THREAD TAKE-UP SPRING		*	☆	1
28	22962005	THREAD TENSION SPRING		*		1
29	SS8090670SP	SCREW 9/64-40 L= 5.5		*		1
30	23627458	THREAD TENSION ASM. ,F	TYPE A	*		1
31	23626005	THREAD TENSION NUT		*		1
32	B3115552000	TENSION POST		*		1
33	B3111126000	TENSION POST SOCKET		*		1
34	B3120125000	ROTATING STOPPER		*		1
35	B3126012000	THREAD TENSION DISK		*		2
36	D3128555D00	TAKE-UP SPRING		*	☆	1
37	D3129555D00	THREAD TENSION SPRING		*		1
38	B3132552000	THREAD TENSION DISK PRESSER		*		1
39	SS8090670SP	SCREW 9/64-40 L= 5.5		*		1
40	B1118512000A	THREAD GUIDE A		*		2
41	40060693	THREAD_GUIDE_UPPER_A		*		1
42	40060840	THREAD_TAKE_UP_GUIDE_B		*		1
43	40034660	DISK_RELEASE_PLATE		*		1
44	23203300	THREAD GUIDE COLLAR		*		2
45	B3118552F00	TENSION RELEASING PIN		*		1
46	B3118552I00	TENSION RELEASING PIN I		*		1
47	SD0470316TP	SHOULDER SCREW D=4.7 H=3.1		*		3

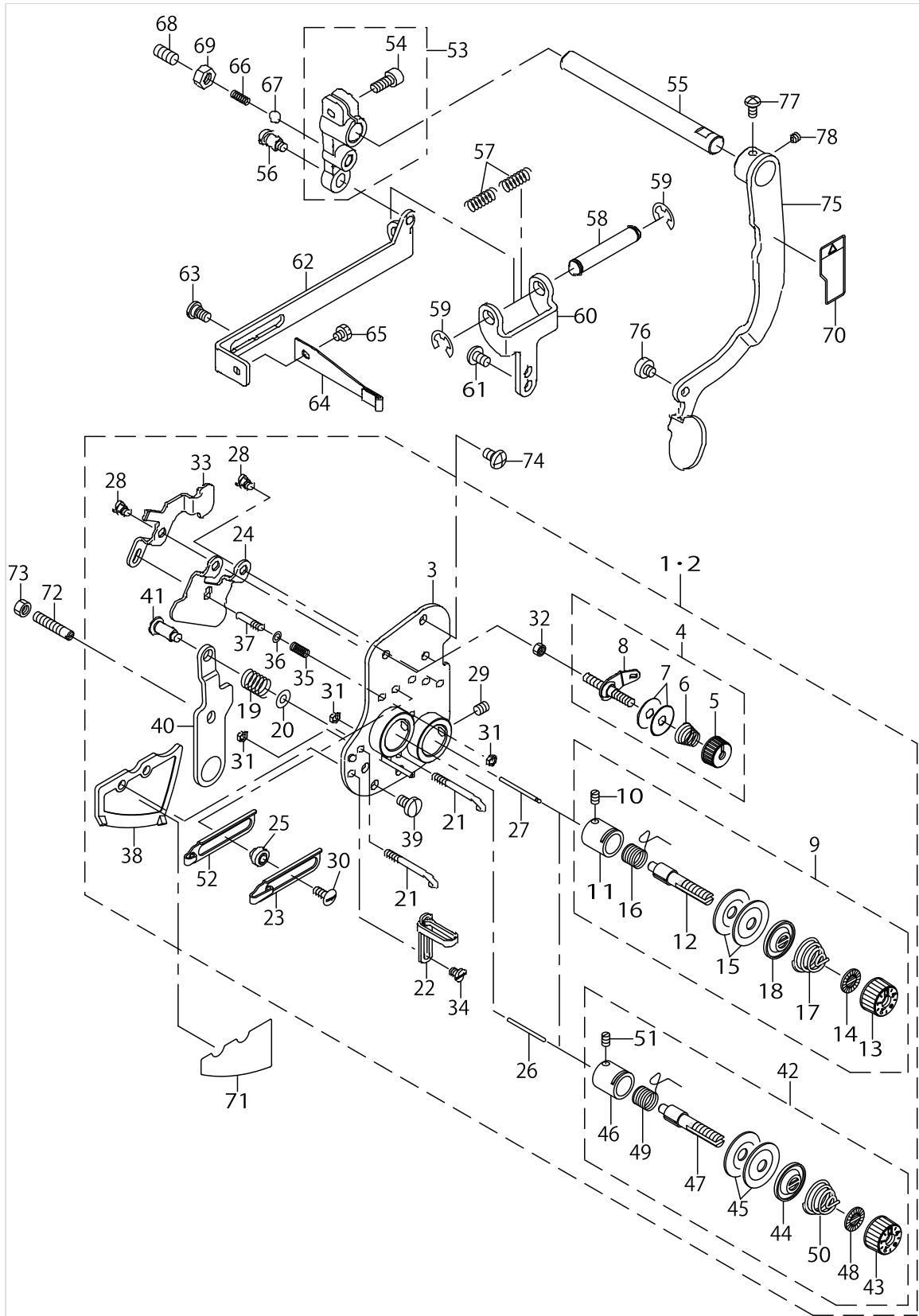
TENSION POST COMPONENTS (1)(FOR LH-3528,3528-7,3578,3578-7)



TENSION POST COMPONENTS (1)(FOR LH-3528,3528-7,3578,3578-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SM8050612TP	SCREW M5X6		*		2
49	SS5091020SP	SCREW 9/64-40 L= 9.5		*		2
50	NS6080210SP	NUT 1/8-44		*		3
51	NS6110310SP	NUT 11/64-40		*		2
52	40034840	RELEASE_LEVER		*		1
53	SS6090520SP	SCREW 9/64-40 L= 5.0		*		1
54	40009222	PRESSER PLATE ADJUSTING SPRING		*		1
55	WP0350516SD	WASHER 3.5X6X0.5		*		1
56	40015699	SPRING_GUIDE		*		1
57	40060689	THREAD_TAKE_UP_GUIDE		*		1
58	SM4050855SP	SCREW				2

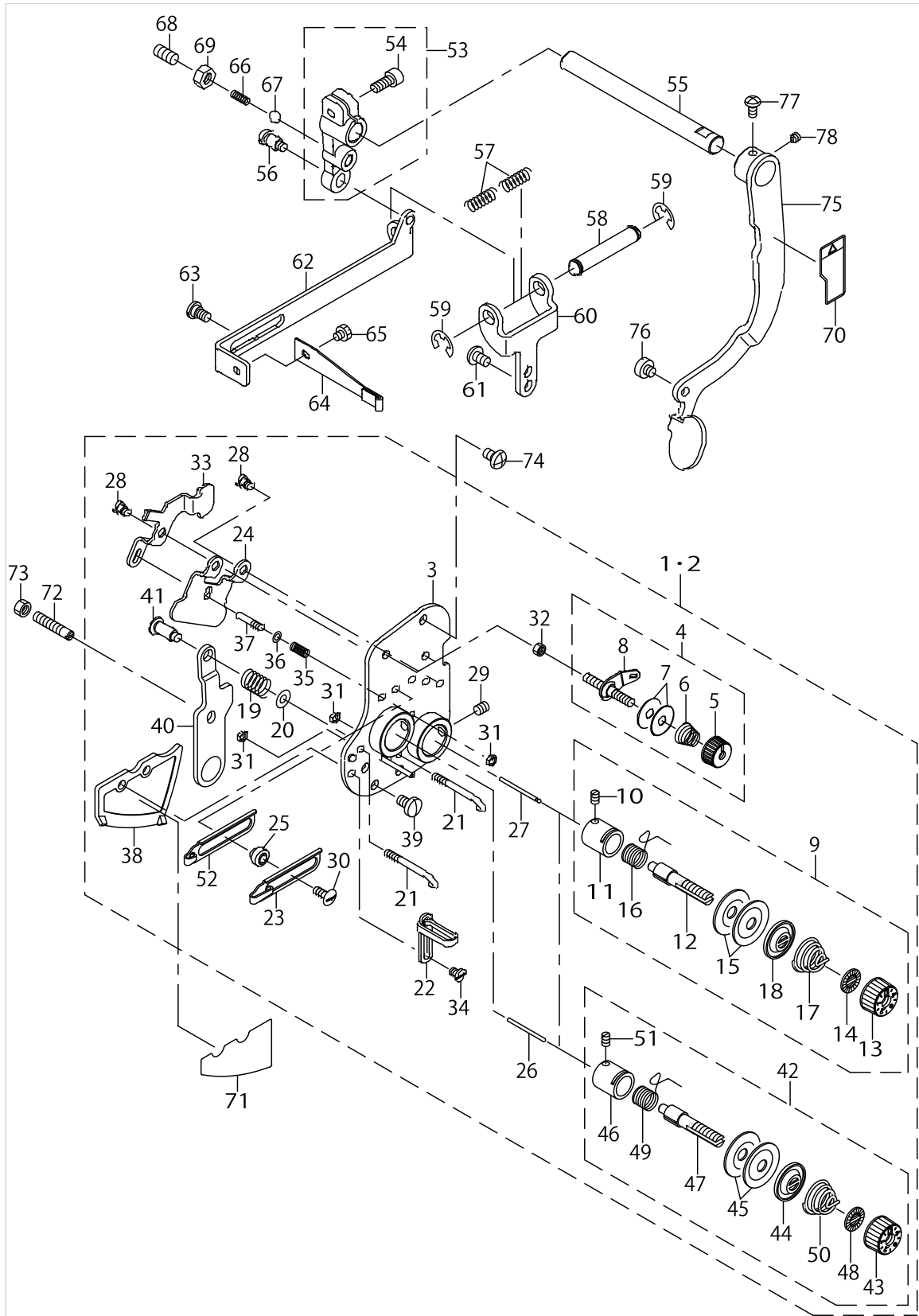
TENSION POST COMPONENTS (2)(FOR LH-3568,3568-7,3588,3588-7)



TENSION POST COMPONENTS (2)(FOR LH-3568,3568-7,3588,3588-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40032710	COMP_THREAD_TENSION_68S	TYPE S			1
2	40032711	COMP_THREAD_TENSION_68G	TYPE G			1
3	40028250	ASSY_TENSION_BASE_PLATE		*		1
4	40052366	ASSY_THREAD_TENSION		*		2
5	11072402	THREAD TENSION NUT		*		1
6	22945505	THREAD TENSION SPRING		*		1
7	B3214047000	BOBBIN WINDER TENSION DISC		*		2
8	22529473	BOBBIN THREAD TENSION ROD ASM.		*		1
9	40056698	THREAD TENSION ASM.	TYPE S	*		2
10	SS8090670SP	SCREW 9/64-40 L= 5.5		*		1
11	22945307	THREAD TENSION POST BASE		*		1
12	22921209	THREAD TENSION POST		*		1
13	23626005	THREAD TENSION NUT		*		1
14	22921407	ROTATION STOPPER		*		1
15	22921506	THREAD TENSION DISK		*		2
16	22921605	THREAD TAKE-UP SPRING		*	☆	1
17	B3129012A00	TENSION SPRING	TYPE S	*		1
18	22921803	DISK STOPPER		*		1
19	B1449526000	REPOSITIONING LEVER SPRING		*		1
20	WP0450801SP	WASHER		*		1
21	B1118512000A	THREAD GUIDE A		*		2
22	40060693	THREAD_GUIDE_UPPER_A		*		1
23	40060840	THREAD_TAKE_UP_GUIDE_B		*		1
24	40034660	DISK_RELEASE_PLATE		*		1
25	23203300	THREAD GUIDE COLLAR		*		2
26	B3118552F00	TENSION RELEASING PIN		*		1
27	B3118552I00	TENSION RELEASING PIN I		*		1
28	SD0470316TP	SHOULDER SCREW D=4.7 H=3.1		*		3
29	SM8050612TP	SCREW M5X6		*		2
30	SS5091020SP	SCREW 9/64-40 L= 9.5		*		2
31	NS6080210SP	NUT 1/8-44		*		3
32	NS6110310SP	NUT 11/64-40		*		2
33	40034840	RELEASE_LEVER		*		1
34	SS6090520SP	SCREW 9/64-40 L= 5.0		*		1
35	40009222	PRESSER PLATE ADJUSTING SPRING		*		1
36	WP0350516SD	WASHER 3.5X6X0.5		*		1
37	40015699	SPRING_GUIDE		*		1
38	40028258	REPOSITIONING_LEVER_BASE		*		1
39	SM7050850TP	SCREW M5 L=8		*		2
40	40028262	REPOSITIONING_RELEASE_LEVER		*		1
41	SD0601171SP	HINGE SCREW D= 6 H=11.7		*		1
42	40025161	ASSY_THREAD_TENSION_G	TYPE G	*		1
43	23626005	THREAD TENSION NUT		*		1
44	22921803	DISK STOPPER		*		1
45	22921506	THREAD TENSION DISK		*		2
46	22945307	THREAD TENSION POST BASE		*		1
47	40025162	THREAD_TENSION_POST		*		1

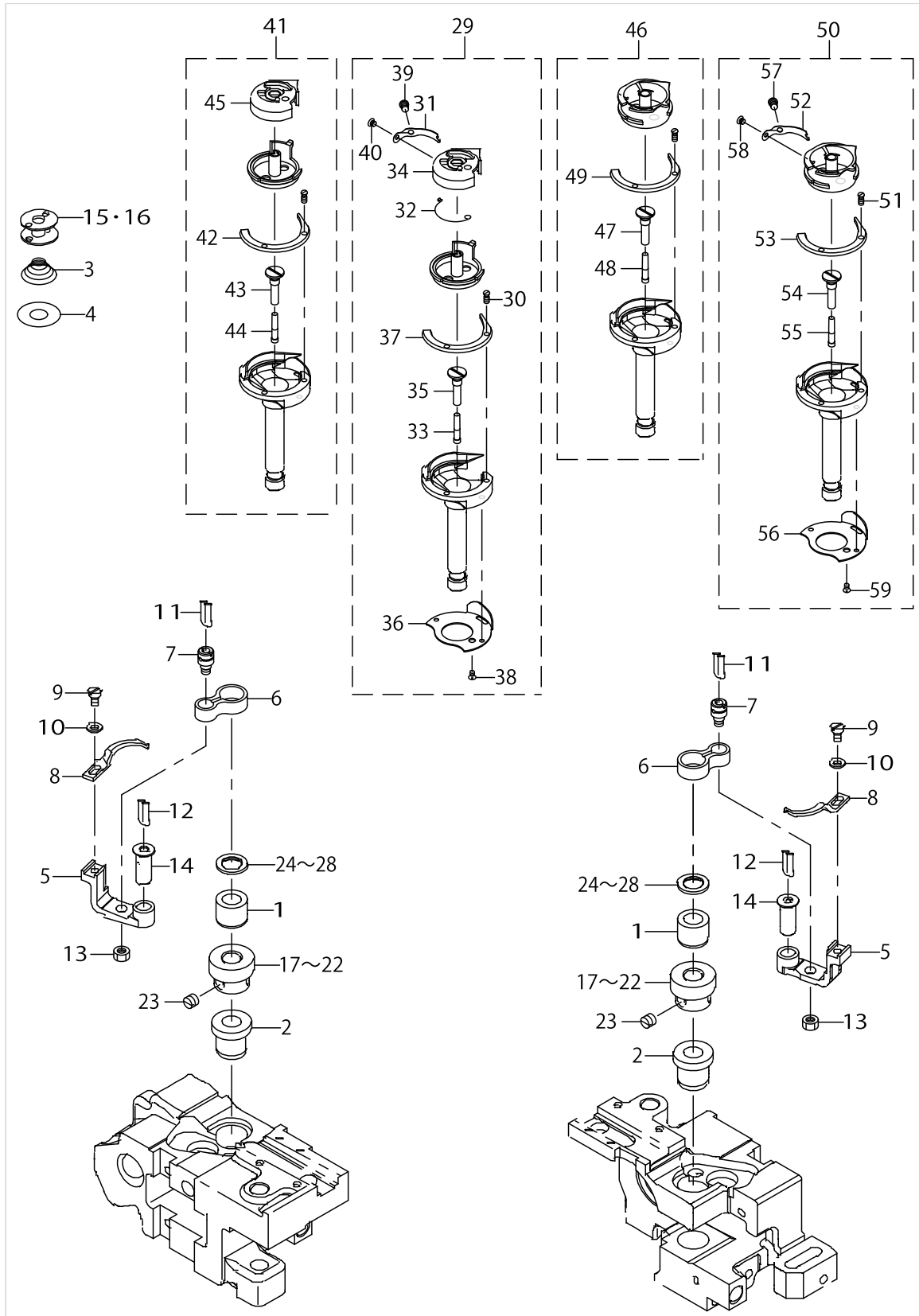
TENSION POST COMPONENTS (2)(FOR LH-3568,3568-7,3588,3588-7)



TENSION POST COMPONENTS (2)(FOR LH-3568,3568-7,3588,3588-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	22921407	ROTATION STOPPER		*		1
49	22921605	THREAD TAKE-UP SPRING		*	☆	1
50	22962005	THREAD TENSION SPRING		*		1
51	SS8090670SP	SCREW 9/64-40 L= 5.5		*		1
52	40060689	THREAD_TAKE_UP_GUIDE		*		1
53	40032327	ASSY_REPOSITIONING_ARM				1
54	SM6051202TP	SCREW M5X0.8 L=12		*		1
55	40028844	REPOSITIONING_LEVER_SHAFT				1
56	SD0640752TP	HINGE SCREW D= 6.35 H= 7.5				1
57	22687503	SPRING				2
58	22687701	SPRING SHAFT				1
59	RE0700000K0	E-RING 7				2
60	22687602	SPRING BASE				1
61	SM4050855SP	SCREW				2
62	22687107	REPOSITIONING PLATE				1
63	SD0640247TP	SHOULDER SCREW D=6.35 H=2.4				2
64	22687008	LEAF SPRING				1
65	SS9110460CP	SCREW 11/64-40 L=4				1
66	40028641	ADJUSTING_SPRING				1
67	22615702	OIL ADJUSTING BALL				1
68	SM8061212TP	SCREW M6X12				1
69	NM6060001CP	NUT M6				1
70	CM300400901	LABEL_04_C				1
71	40035441	LABEL				1
72	40028843	LEVER_PIN_SCREW				1
73	NM6050001SP	NUT M5				1
74	SM4050855SP	SCREW				2
75	40028259	ASSY_REPOSITIONING_LEVER				1
76	SM6050450TP	SCREW M5 L=4				1
77	SM4040855SP	SCREW				1
78	SM8040412TP	SET SCREW M4 L=4				1

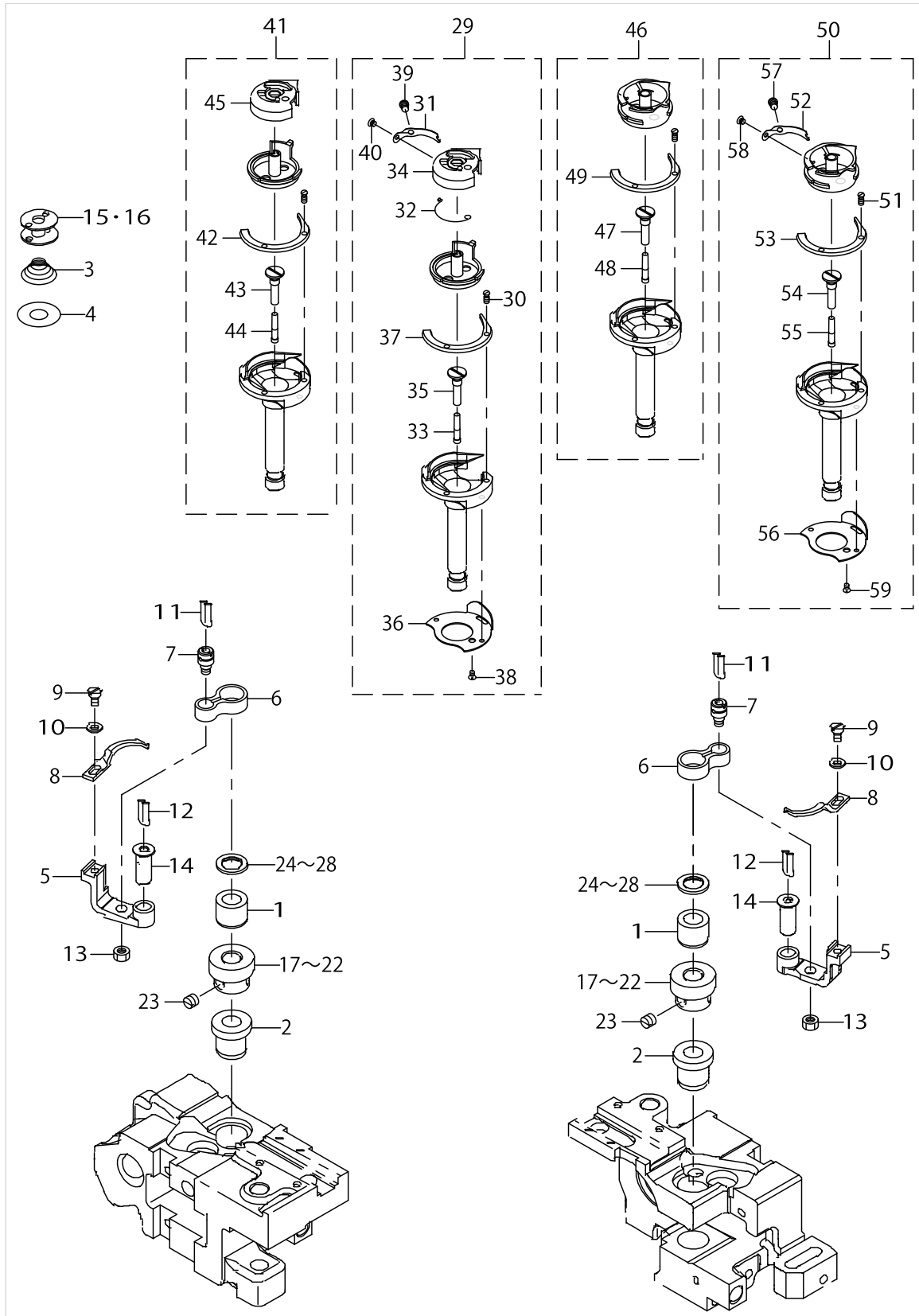
HOOK & HOOK DRIVING SHAFT COMPONENTS (1)(FOR LH-3528,3528-7,3568,3568-7)



HOOK & HOOK DRIVING SHAFT COMPONENTS (1)(FOR LH-3528,3528-7,3568,3568-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40042121	HOOK_UPPER_BUSH				2
2	40028491	HOOK_LOWER_BUSH				2
3	10111508	SPRING	FOR LH-3528-7,LH-3568-7			2
4	22653802	SHEET	FOR LH-3528-7,LH-3568-7			2
5	B1822051000	OPENING LEVER CRANK				2
6	B1820563000	BOBBIN CASE OPENING LEVER LINK				2
7	B1821051000	CRANK SCREW STUD				2
8	22613509	BOBBIN CASE OPENING LEVER				2
9	SS6090810TP	SCREW 9/64-40 L=7.5				2
10	WP0371016SD	WASHER 3.7X8X1				2
11	CQ202000000	OIL WICK				0.3
12	CQ202000000	OIL WICK				0.3
13	NS6110420SP	NUT 11/64-40				2
14	B1823051000	OPENING LEVER CRANK PIN				2
15	B9117051000	BOBBIN	FOR LH-3528,LH-3568		☆	2
16	10210805	HARD ALUMITE BOBBIN	FOR LH-3528-7,LH-3568-7		☆	2
17	40040549	HOOK_SHAFT_GEAR-E	SELECTIVE PARTS		☆	2
18	40040550	HOOK_SHAFT_GEAR-F	SELECTIVE PARTS		☆	2
19	40028560	HOOK_SHAFT_GEAR-A	SELECTIVE PARTS			2
20	40028561	HOOK_SHAFT_GEAR-B	SELECTIVE PARTS			2
21	40028562	HOOK_SHAFT_GEAR-C	SELECTIVE PARTS			2
22	40028563	HOOK_SHAFT_GEAR-D	SELECTIVE PARTS			2
23	SM8060550TP	SCREW M6 L=4.5				6
24	22614002	THRUST WASHER, A	SELECTIVE PARTS			2
25	22614101	THRUST WASHER, B	SELECTIVE PARTS			2
26	22614200	SPACER, C	SELECTIVE PARTS			2
27	10112605	THRUST WASHER 1.7	SELECTIVE PARTS			2
28	10112704	THRUST WASHER 1.8	SELECTIVE PARTS			2
29	40036684	ASSY-CAP_HOOK	FOR LH-3568		☆	1
30	10112803	SCREW		*		1
31	22688402	TENSION ADJUSTING SPRING		*		1
32	22688204	SPRING		*		1
33	11015906	OIL WICK		*		1
34	22688154	BOBBIN CASE ASM.		*		1
35	40012805	TOP COVER R		*		1
36	22612303	NEEDLE POSITIONER		*		1
37	40036689	HOOK_GIB_TRIM		*		1
38	10112902	SCREW		*		1
39	22612907	TENSION ADJUSTING SCREW		*		1
40	10110500	TENSION SPRING INSTALLING SCREW		*		1
41	40036685	ASSY-CAP_HOOK_TRIM	FOR LH-3568-7		☆	1
42	40036689	HOOK_GIB_TRIM		*		1
43	40012085	OIL_PLUG		*		1
44	11015906	OIL WICK		*		1
45	22688105	BOBBIN CASE		*		1
46	40036683	ASSY-RATCH_HOOK_TRIM	FOR LH-3528-7			1
47	40012085	OIL_PLUG		*		1

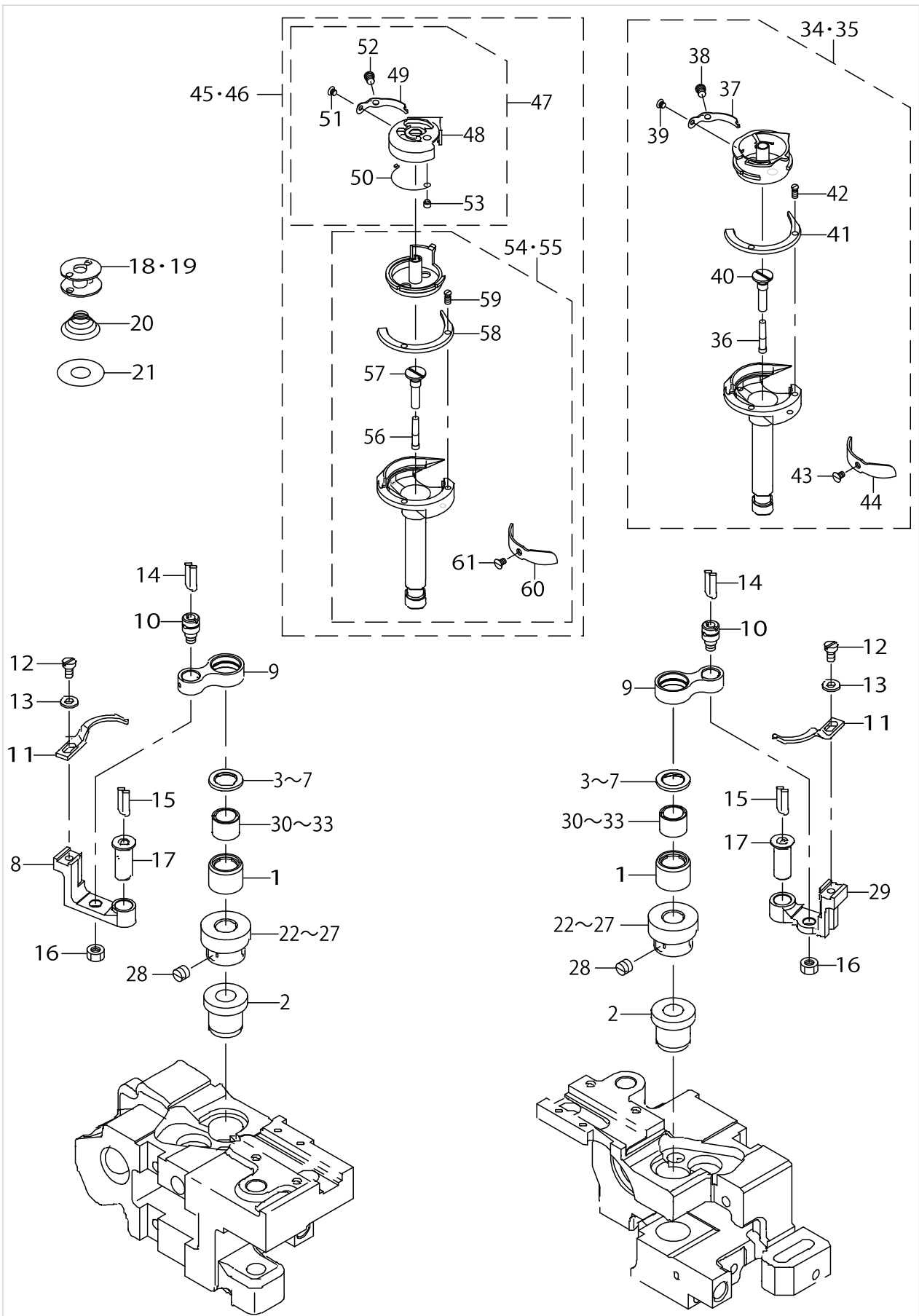
HOOK & HOOK DRIVING SHAFT COMPONENTS (1)(FOR LH-3528,3528-7,3568,3568-7)



HOOK & HOOK DRIVING SHAFT COMPONENTS (1)(FOR LH-3528,3528-7,3568,3568-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	11015906	OIL WICK		*		1
49	40036689	HOOK_GIB_TRIM		*		1
50	40036682	ASSY-RATCH_HOOK	FOR LH-3528			1
51	10112803	SCREW		*		1
52	22612402	BOBBIN CASE TENSION SPRING		*		1
53	40036689	HOOK_GIB_TRIM		*		1
54	40012085	OIL_PLUG		*		1
55	11015906	OIL WICK		*	☆	1
56	22612303	NEEDLE POSITIONER		*		1
57	10110609	TENSION ADJUSTING SCREW		*		1
58	10110500	TENSION SPRING INSTALLING SCREW		*		1
59	10112902	SCREW		*		1

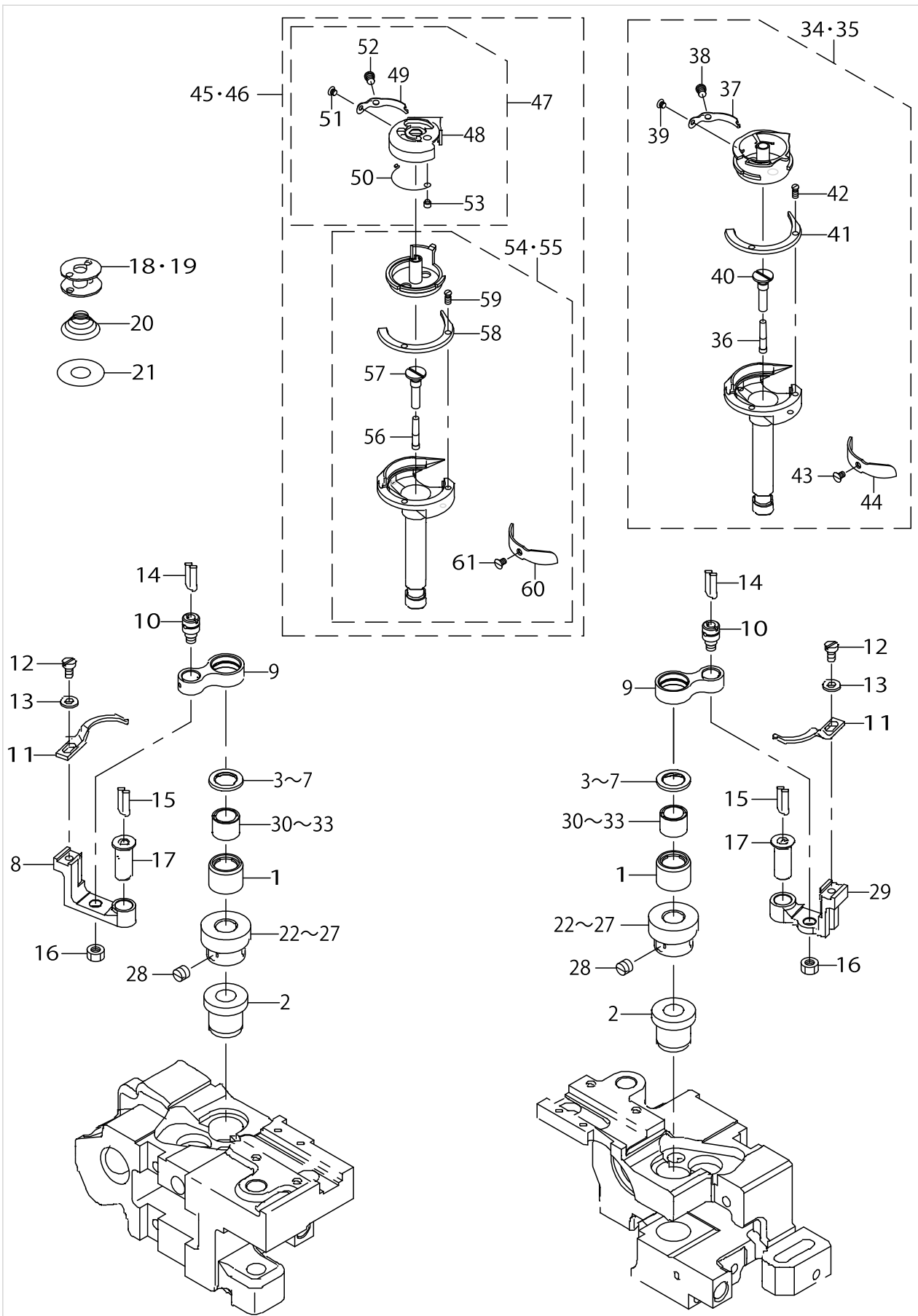
HOOK & HOOK DRIVING SHAFT COMPONENTS (2)(FOR LH-3578,3578-7,3588,3588-7)



HOOK & HOOK DRIVING SHAFT COMPONENTS (2)(FOR LH-3578,3578-7,3588,3588-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40050003	HOOK_SHAFT_BUSH_A				2
2	40028491	HOOK_LOWER_BUSH				2
3	10111201	THRUST WASHER, F	SELECTIVE PARTS			2
4	10109809	THRUST WASHER, B	SELECTIVE PARTS			2
5	10112506	THRUST WASHER 1.6	SELECTIVE PARTS			2
6	10111003	THRUST WASHER 1.2	SELECTIVE PARTS			2
7	10111102	THRUST WASHER 1.3	SELECTIVE PARTS			2
8	22813109	OPENING LEVER CRANK				1
9	22813000	BOBBIN CASE OPENING LEVER LINK				2
10	B1821051000	CRANK SCREW STUD				2
11	40057361	OPENING_LEVER				2
12	SS6090810TP	SCREW 9/64-40 L=7.5				2
13	WP0371016SD	WASHER 3.7X8X1				2
14	CQ202000000	OIL WICK				0.3
15	CQ202000000	OIL WICK				0.3
16	NS6110420SP	NUT 11/64-40				2
17	B1823051000	OPENING LEVER CRANK PIN				2
18	B9117563000	BOBBIN	FOR LH-3578,LH-3588		☆	2
19	10231603	BOBBIN	FOR LH-3578-7,LH-3588-7		☆	2
20	40055358	SPRING_L	FOR LH-3578-7,LH-3588-7		☆	2
21	22819809	SHEET	FOR LH-3578-7,LH-3588-7		☆	2
22	40028560	HOOK_SHAFT_GEAR-A	SELECTIVE PARTS			2
23	40028561	HOOK_SHAFT_GEAR-B	SELECTIVE PARTS			2
24	40028562	HOOK_SHAFT_GEAR-C	SELECTIVE PARTS			2
25	40028563	HOOK_SHAFT_GEAR-D	SELECTIVE PARTS			2
26	40040549	HOOK_SHAFT_GEAR-E	SELECTIVE PARTS			2
27	40040550	HOOK_SHAFT_GEAR-F	SELECTIVE PARTS			2
28	SM8060550TP	SCREW M6 L=4.5				6
29	40053371	INNERHOOK_GUIDE_ARM_R				1
30	SB30953010A	NEEDLE BEARING 9.525X9.52	SELECTIVE PARTS			2
31	SB30953010B	NEEDEL BEARING	SELECTIVE PARTS			2
32	SB30953010C	NEEDLE BEARING 9.525X9.52	SELECTIVE PARTS			2
33	SB30953010D	BEARING	SELECTIVE PARTS			2
34	40043333	ASSY_RATCH_LARGEHOOK	FOR LH-3578		☆	1
35	40043334	ASSY_RATCH_LARGEHOOK(T)	FOR LH-3578-7		☆	1
36	11404704	OIL WICK		*		1
37	22813802	BOBBIN CASE TENSION SPRING		*		1
38	10110609	TENSION ADJUSTING SCREW		*		1
39	10110500	TENSION SPRING INSTALLING SCREW		*		1
40	40012085	OIL_PLUG		*		1
41	40018978	HOOK_GIB		*		1
42	10112803	SCREW		*		1
43	22814008	SCREW		*		1
44	22813703	NEEDLE POSITIONER		*		1
45	40043335	ASSY_LARGEHOOK	FOR LH-3588		☆	1
46	40043336	ASSY_LARGEHOOK(T)	FOR LH-3588-7		☆	1
47	22827257	BOBBIN CASE ASM.		*		1

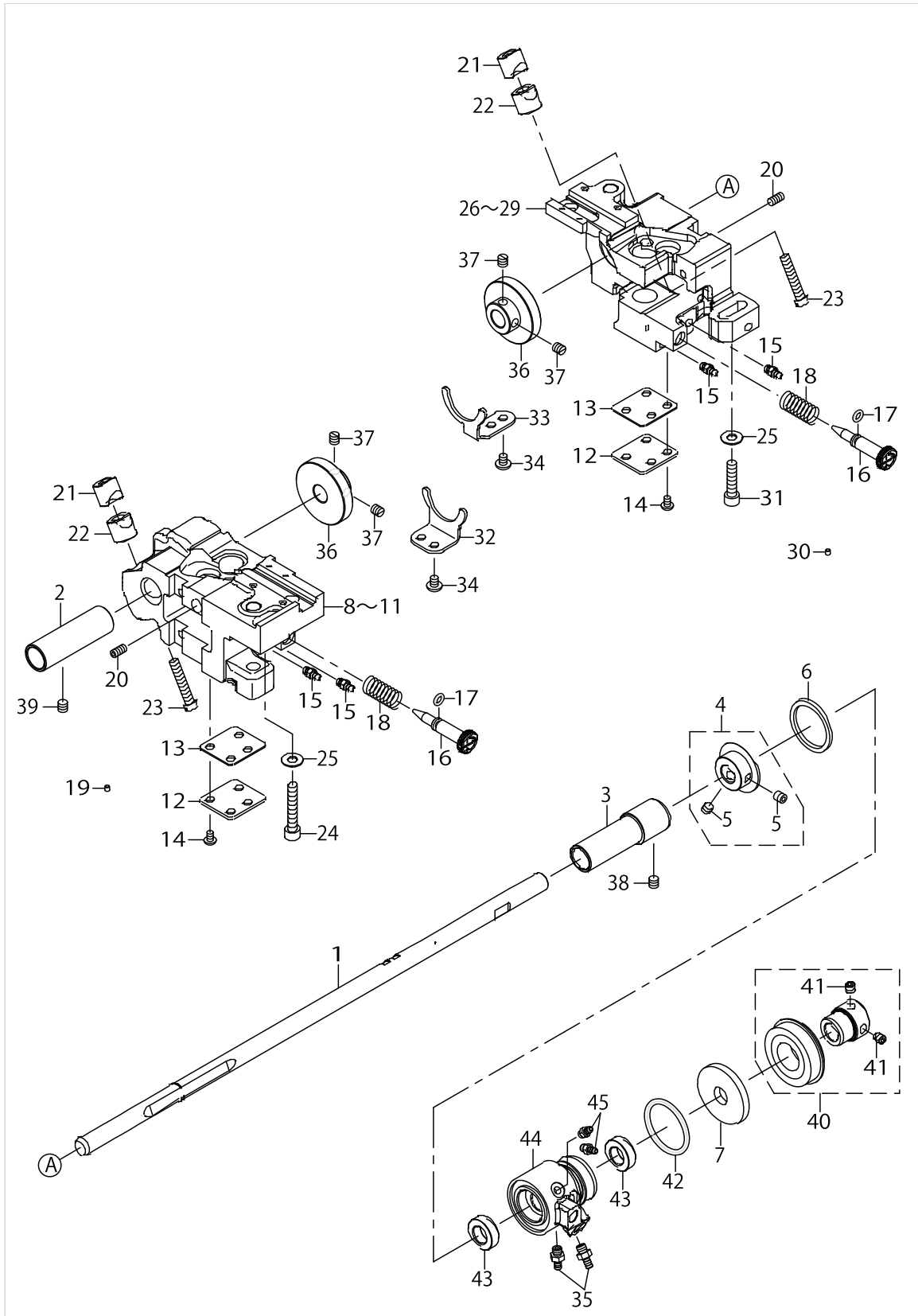
HOOK & HOOK DRIVING SHAFT COMPONENTS (2)(FOR LH-3578,3578-7,3588,3588-7)



HOOK & HOOK DRIVING SHAFT COMPONENTS (2)(FOR LH-3578,3578-7,3588,3588-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	22827208	BOBBIN CASE		*		1
49	22827406	SPRING(0.3)		*		1
50	22827307	SPRING		*		1
51	10110500	TENSION SPRING INSTALLING SCREW		*		1
52	10110609	TENSION ADJUSTING SCREW		*		1
53	SS6560150SH	SCREW 3/32-80 L=1.3		*		1
54	40059786	LARGE HOOK EXCEPT CAP	FOR LH-3588	*		1
55	40059787	LARGE HOOK TRIM EXCEPT CAP	FOR LH-3588-7	*		1
56	11404704	OIL WICK		*		1
57	40012085	OIL_PLUG		*		1
58	40018978	HOOK_GIB		*		1
59	10112803	SCREW		*		1
60	22813703	NEEDLE POSITIONER		*		1
61	22814008	SCREW		*		1

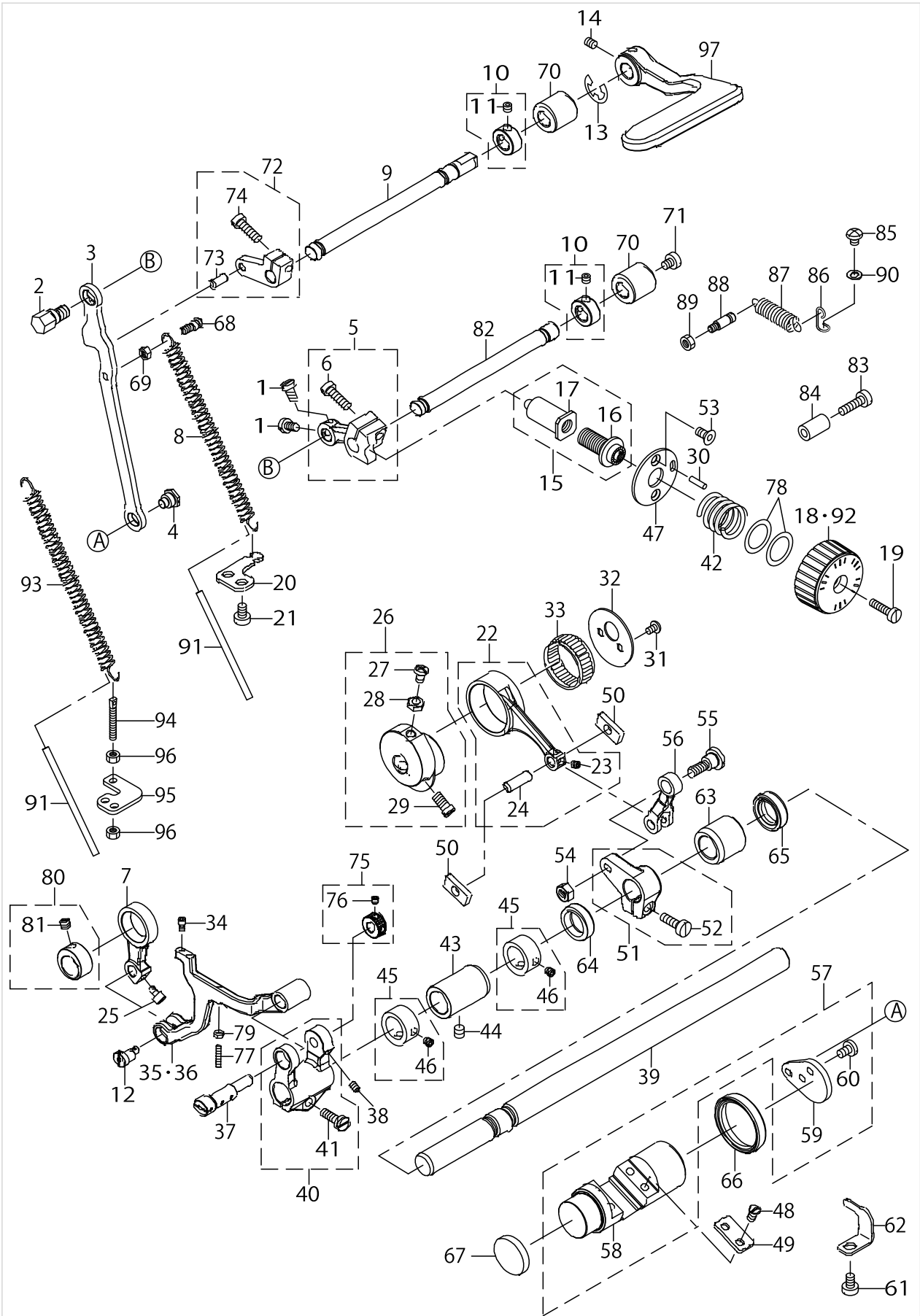
HOOK & HOOK DRIVING SHAFT COMPONENTS (3)



HOOK & HOOK DRIVING SHAFT COMPONENTS (3)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40028271	LOWER_SHAFT				1
2	40028851	LOWER_SHAFT_BUSH-F				1
3	40030915	LOWER_SHAFT_BUSH-M				1
4	40031351	ASSY-LOWER_SHAFT_COLLAR				1
5	SM8060612TP	SCREW M6 L=6		*		2
6	40013061	THRUST_WASHER				1
7	23618804	OIL SEAL				1
8	40034969	HOOK_SHAFT_BASE_L	FOR LH-3528,LH-3568			1
9	40034971	HOOK_SHAFT_BASE_L-TRIM	FOR LH-3528-7,LH-3568-7			1
10	40043921	L-HOOK_SHAFT_BASE-L	FOR LH-3578,LH-3588			1
11	40043923	L-HOOK_SHAFT_BASE-L-TRIM	FOR LH-3578-7,LH-3588-7			1
12	40022589	BOTTOM_COVER				2
13	40022590	BOTTOM_COVER_GASKET				2
14	SM4050855SP	SCREW				8
15	SQ2050453MZ	CONNECTING SCREW				4
16	40042141	OIL_ADJUSTING_SCREW				2
17	RO044240100	RUBBER RING				2
18	40029570	OIL_ADJUSTING_SPRING				2
19	TA0290301M0	PLUG				6
20	SM8051002TP	SCREW M5 L=10				2
21	10109908	SADDLE INSTALLING BLOCK, UPPER				2
22	10112407	SADDLE INSTALLING BLOCK, LOWER				2
23	SS6153040SP	SCREW 15/64-28 L=30				2
24	SM6063750SP	SCREW M6 L=37				1
25	WP0621046SP	WASHER				2
26	40034970	HOOK_SHAFT_BASE_R	FOR LH-3528,LH-3568			1
27	40034972	HOOK_SHAFT_BASE_R-TRIM	FOR LH-3528-7,LH-3568-7			1
28	40043922	L-HOOK_SHAFT_BASE-R	FOR LH-3578,LH-3588			1
29	40043924	L-HOOK_SHAFT_BASE-R-TRIM	FOR LH-3578-7,LH-3588-7			1
30	TA0290301M0	PLUG				6
31	SM6062500SP	SCREW M6 L=25				1
32	40028495	GEAR_GUIDE-L				1
33	40028496	GEAR_GUIDE-R				1
34	SM4050655SP	SCREW M5 L=6				4
35	SQ2060451MZ	CONNECTING SCREW				2
36	40028489	LOWER_SHAFT_GEAR				2
37	SM8060610TP	SCREW				4
38	SM8060612TP	SCREW M6 L=6				1
39	SM8060612TP	SCREW M6 L=6				1
40	40028656	ASSY-LOWER_SHAFT_BEARING				1
41	SM8060612TP	SCREW M6 L=6		*		2
42	RO257350100	O-RING				1
43	22888507	OIL SEAL				2
44	40011947	LOWER_PLUNGER_BUSH				1
45	SQ2050453MZ	CONNECTING SCREW				2

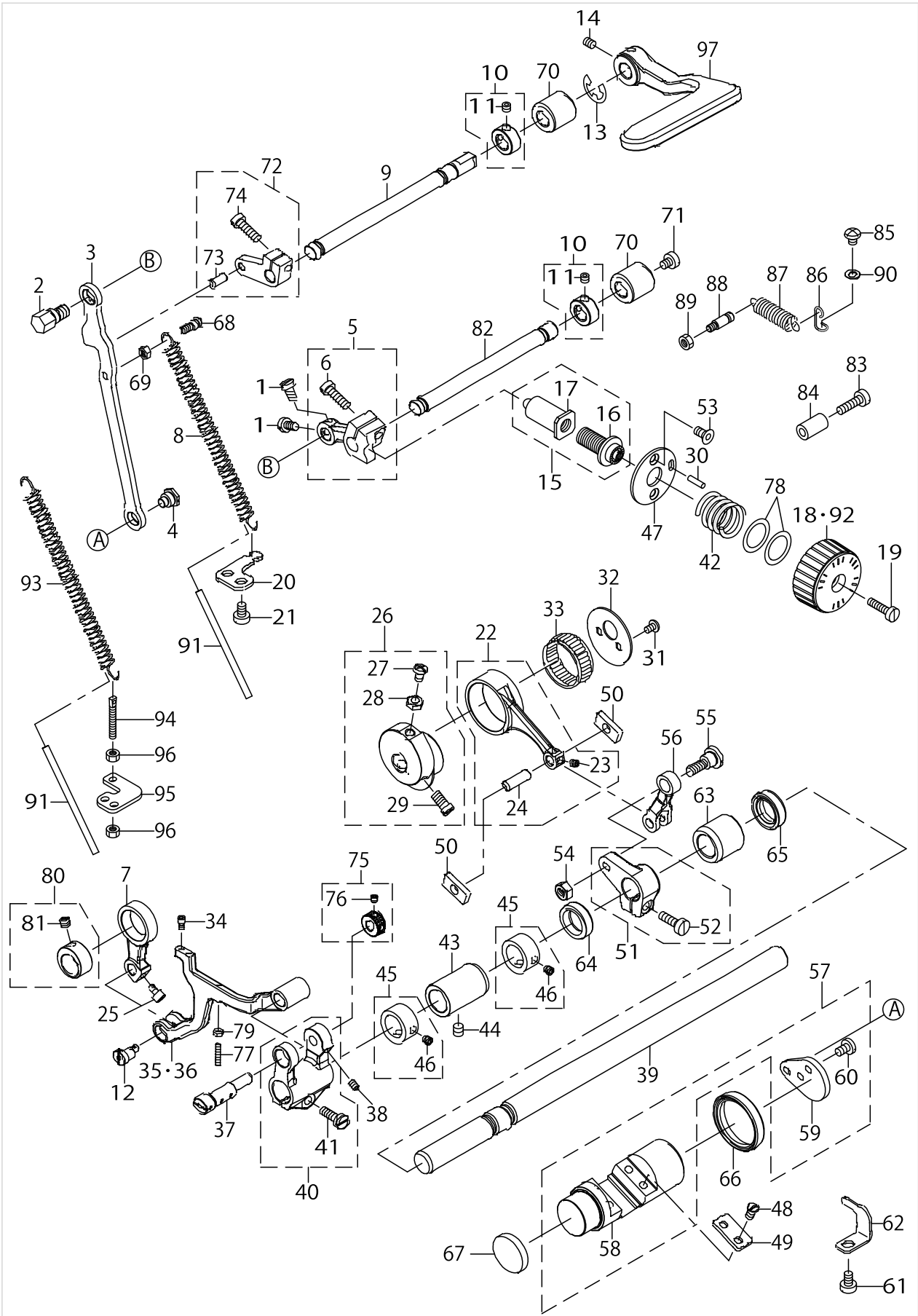
FEED MECHANISM COMPONENTS



FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SM6050800SP	SCREW M5 L=8				2
2	40028293	FEED_REGULATOR_ROD_PIN				1
3	40028284	FEED_REGULATOR_ROD				1
4	SD0900426TP	SHOULDER SCREW D=9 H=4.2				1
5	40028854	ASSY_FEED_REGULATOR				1
6	SM6051600SP	SCREW M5 L=16		*		1
7	40011935	VERTICAL_FEED_LINK				1
8	22610307	FEED REGULATOR SPRING	FOR LH-3528,LH-3568, LH-3578,LH-3588			1
9	40028286	REVERSE_FEED_SHAFT				1
10	40032269	THRUST COLLAR				1
11	SM8050412TP	SCREW M5 L=4		*		2
12	40026673	VERTICAL_F_LINK_SHAFT_M				1
13	RE0900000K0	E-RING 9	FOR LH-3528-7,LH-3568-7, LH-3578-7,LH-3588-7			1
14	SM80506A2TP	SCREW M5 L=6	FOR LH-3528,LH-3568, LH-3578,LH-3588			1
15	40062651	FEED ADJUSTING SHAFT ASM				1
16	23533904	FEED ADJUSTING SCREW		*		1
17	40055569	FEED_ADJUSTING_SHAFT		*		1
18	40036433	FEED_DIAL				1
19	SS6121860SP	SCREW 3/16-28 L=18				1
20	40029079	SPRING_BRACKET	FOR LH-3528,LH-3568, LH-3578,LH-3588			1
21	SM6050800SP	SCREW M5 L=8				2
22	40032293	ASSY_FEED_ROCKER_ROD				1
23	SM8040412TP	SET SCREW M4 L=4		*		1
24	B1653470000	PIN		*		1
25	SM6750690TP	SCREW M3.5 L=6				1
26	40031348	ASSY_FD_ECCENTRIC_CAM				1
27	SM4051255SP	SCREW.,M5 L=12.		*		1
28	NM6050001SP	NUT M5		*		1
29	SM6061150TP	SCREW M6 L=11		*		2
30	PS0300122KH	SPRING PIN 3X12				1
31	SM4040655SP	SCREW M4 L=6				2
32	40011906	FD_CAM_LID				1
33	B1636581B00	NEEDLE BEARING B				1
34	SM6030672TP	SCREW M3 L=6				2
35	40011946	FEED_BASE	FOR LH-3528,LH-3568, LH-3578,LH-3588			1
36	40011934	FEED_BASE_TRIM	FOR LH-3528-7,LH-3568-7, LH-3578-7,LH-3588-7			1
37	40011932	FEED_BASE_SHAFT				1
38	SM8040612TP	SCREW M4 L=6				1
39	40028279	FEED_ROCKER_SHAFT				1
40	40031349	ASSY_FEED_BASE_ARM				1
41	SM6051400SP	SCREW		*		1
42	23534506	FEED DIAL SPRING				1
43	40011939	FEED_SHAFT_BUSH_F				1
44	SM8060612TP	SCREW M6 L=6				1
45	40032268	THRUST COLLAR				2
46	SM8050412TP	SCREW M5 L=4		*		2

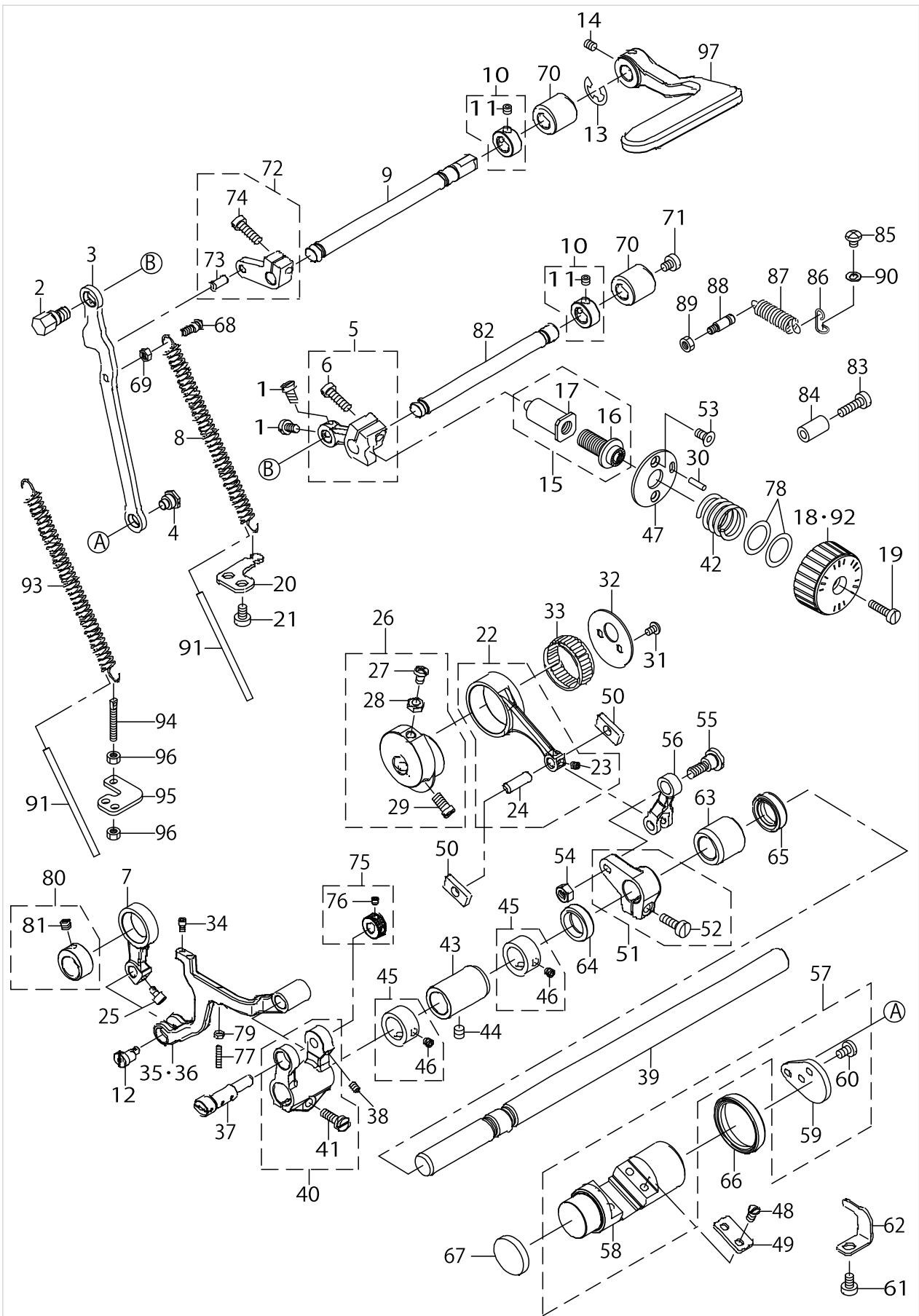
FEED MECHANISM COMPONENTS



FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
47	40053172	FEED ADJUSTING BASE				1
48	SM7050850TP	SCREW M5 L=8				4
49	40028277	FEED_ADJUSTING_PLATE				2
50	40035704	FEED_ADJUSTING_BLOCK				2
51	40028852	ASSY_FEED_ROCKER_ARM				1
52	SM6051600SP	SCREW M5 L=16		*		1
53	SM1051052TN	SCREW M5 L=10				2
54	NM6060001CP	NUT M6				1
55	SD0900706TP	SHOULDER SCREW D=9 H=7				1
56	40036679	FEED_ROCKER_ARM_ROD				1
57	40028274	ASSY_FEED_ADJUSTING				1
58	40067594	FEED_ADJUSTING		*		1
59	40028276	FEED_ADJUSTING_ARM		*		1
60	SM7050850TP	SCREW M5 L=8		*		2
61	SM6050800SP	SCREW M5 L=8				1
62	40028281	FEED_ADJUSTING_STOPPER				1
63	40028280	FEED_SHAFT_BUSH_R				1
64	40013362	FEED_SHAFT_OIL_SEAL_A				1
65	40025316	FEED_SHAFT_OIL_SEAL_B				1
66	40028291	FEED_ADJUSTING_OIL_SEAL				1
67	40028294	FEED_ADJUSTING_CAP				1
68	40011926	SPRING_HOOK				1
69	NM6040001SP	NUT M4X0.7				1
70	40028287	REVERSE_FEED_SHAFT_BUSH				2
71	SM6050650TP	SCREW M5 L=6				1
72	40028855	ASSY_REVERSE_FEED_ARM				1
73	13319405	MAIN FEED ROCKER PIN		*		1
74	SM6051600SP	SCREW M5 L=16		*		1
75	40031350	ASSY_FEED_BASE_SAHFT_COLLAR				1
76	SM8040412TP	SET SCREW M4 L=4		*		2
77	SM8031612TP	SET SCREW M3X16				1
78	WP1751616SD	WASHER 17.5X24X1.6				2
79	NM6030001SN	NUT				1
80	40033668	ASSY_VERTICAL_FEED_CAM				1
81	SM8060552TP	SCREW M6 L=5		*		1
82	40028285	FEED_REGULATOR_SHAFT				1
83	SM6051850TP	SCREW M5 L=18				1
84	22952501	BACK LEVER STOPPER				1
85	SM4050655SP	SCREW M5 L=6				1
86	22656003	SPRING SUSPENSION				1
87	40040924	SPRING				1
88	40029257	SPRING_HOOK_B				1
89	NM6050001SP	NUT M5				1
90	WP0520656SA	WASHER 5.2X9.5X0.6				1
91	BT0500300EA	OIL TUBE				0.09
92	40050584	FEED DIAL 4	FOR LH-3528-0B,LH-3528(TYPE F)			1

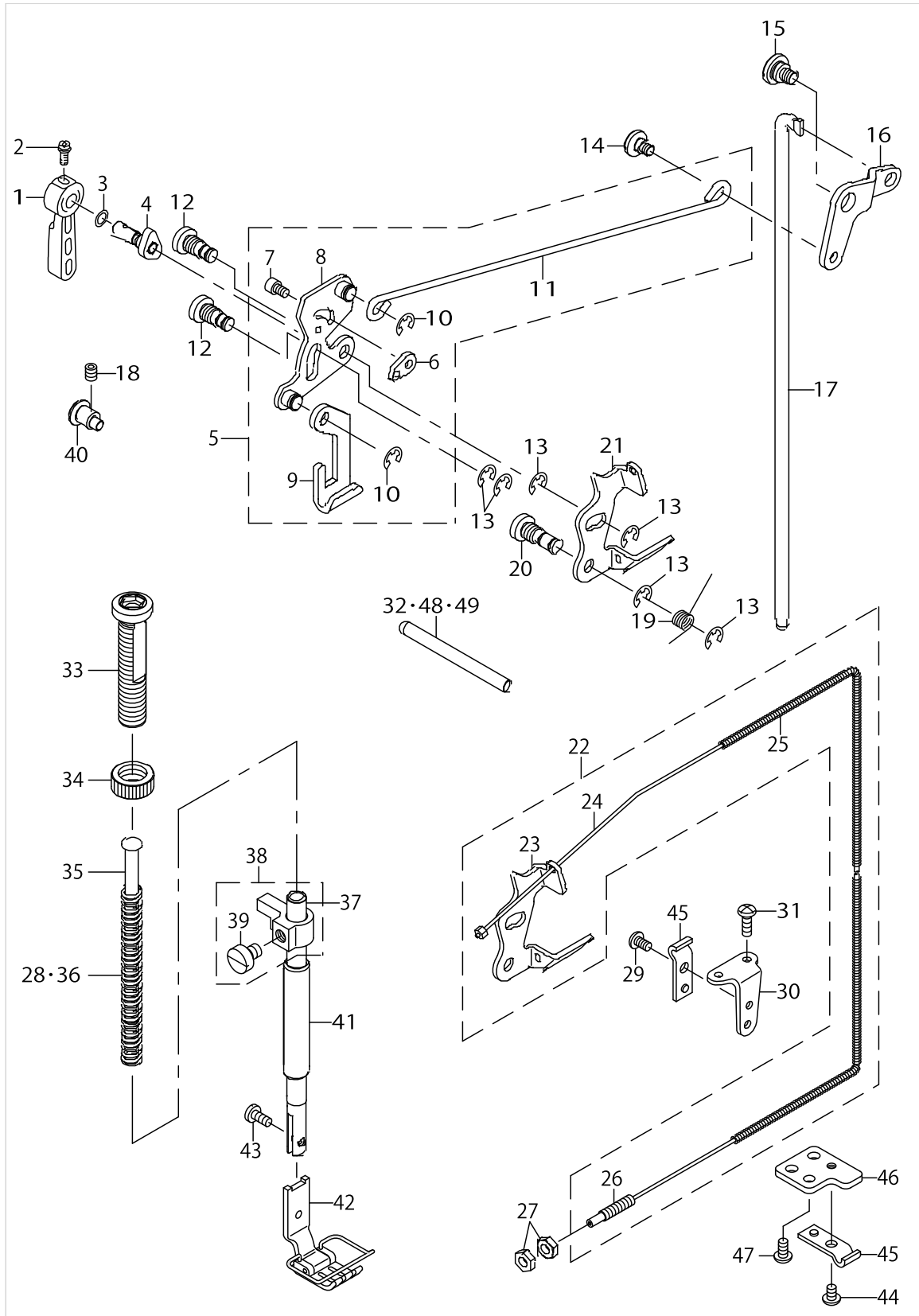
FEED MECHANISM COMPONENTS



FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
93	40062517	FEED_ADJUSTING_SPRING	FOR LH-3528-7,LH-3568-7, LH-3578-7,LH-3588-7			1
94	B1649161000	TENSION SPRING ADJUSTING SCREW	FOR LH-3528-7,LH-3568-7, LH-3578-7,LH-3588-7			1
95	40062489	SPRING_ADJUST_BRACKET	FOR LH-3528-7,LH-3568-7, LH-3578-7,LH-3588-7			1
96	NS6110420SP	NUT 11/64-40	FOR LH-3528-7,LH-3568-7, LH-3578-7,LH-3588-7			2
97	40033995	REVERSE_FEED_LEVER				1

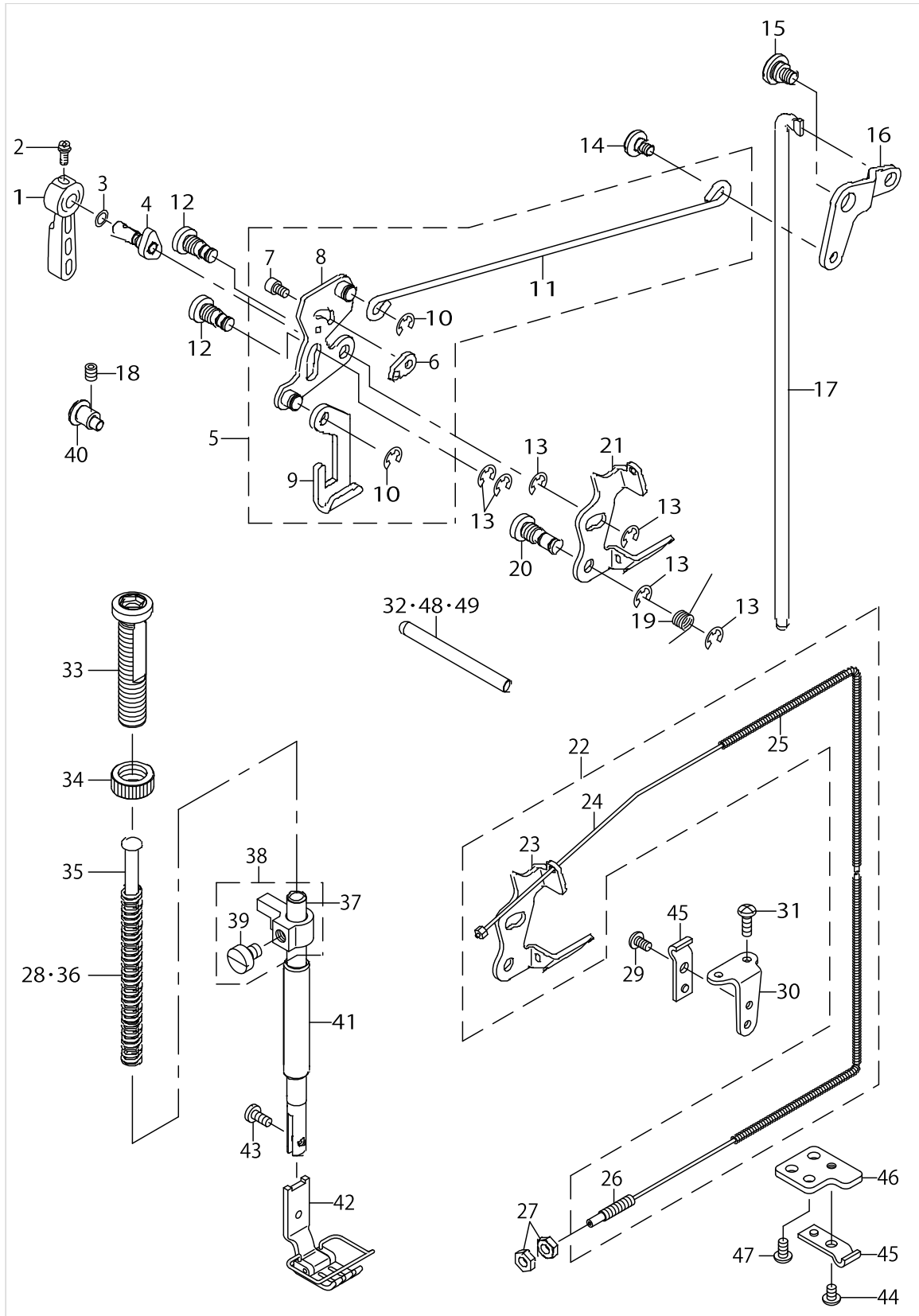
PRESSER BAR & TENSION RELEASE COMPONENTS



PRESSER BAR & TENSION RELEASE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22907802	HAND LIFTER				1
2	B1521555000	SCREW				1
3	RO037180100	RUBBER RING				1
4	40035394	HAND_LIFTER_CAM_ASM.				1
5	40057398	ASSY LIFTING CONNECT ROD				1
6	23609605	PLATE		*		1
7	SM6040602TP	SCREW M4 L=6		*		1
8	40051384	ASSY HAND LIFTER LINK		*		1
9	22908008	LIFTING PLATE		*		1
10	RE0500000K0	E-RING		*		2
11	40035151	LIFTING_CONNECTING_ROD		*		1
12	40028545	LINK_SHAFT				2
13	RE0500000K0	E-RING				6
14	SD0640357TP	SHOULDER SCREW				1
15	SD0900356TP	SHOULDER SCREW D=9 H=3.5				1
16	40035181	LIFTING_LEVER_LINK				1
17	40028268	CONNECTING_ROD_A				1
18	SM8050612TP	SCREW M5X6				1
19	40053231	RETURN_SPRING				1
20	40028546	TENSION_RELEASE_SHAFT				1
21	40035298	TENSION_RELEASE_PLATE	FOR LH-3528,LH-3568, LH-3578,LH-3588			1
22	40035828	ASSY_TENSION_RELEASE_PLATE	FOR LH-3528-7,LH-3568-7, LH-3578-7,LH-3588-7			1
23	40035298	TENSION_RELEASE_PLATE		*		1
24	40033434	THREAD_TENSION_RELEASE_WIRE		*		1
25	40033435	WIRE_TUBE		*		1
26	D3159555B00	SET SCREW		*		1
27	NS6620310SP	NUT 3/16-32	FOR LH-3528-7,LH-3568-7, LH-3578-7,LH-3588-7			2
28	22907406	PRESSER SPRING	EXCEPT TYPE A			1
29	SS4110715SP	SCREW 11/64-40 L=7	FOR LH-3528-7,LH-3568-7, LH-3578-7,LH-3588-7			1
30	D3163555B00A	FLEXIBLE TUBE SUPPORT PLATE	FOR LH-3528-7,LH-3568-7, LH-3578-7,LH-3588-7			1
31	SS4111215SP	SCREW 11/64-40 L=12	FOR LH-3528-7,LH-3568-7, LH-3578-7,LH-3588-7			2
32	40034974	TENSION_RELEASE_SHAFT				1
33	23609209	PRESSER SPRING REGULATOR				1
34	22907604	PRESSER SPRING REGULATOR NUT				1
35	22907703	PRESSER GUIDE BAR				1
36	B1505227T00A	PRESSER SPRING	TYPE A			1
37	40028547	PRESSER BAR				1
38	40032272	ASSY_PRESSER BAR HOLDER				1
39	SM6060800SP	SCREW M6 L=8		*		1
40	40028269	LIFTER_ADJUSTING_PIN				1
41	23609001	BUSHING				1
42	22640551	PRESSER FOOT ASM.	EXCHANGING GAUGE PARTS (SEEP.37 TO 45)			1
43	SS7090910TP	SCREW 9/64-40 L= 8.5				1
44	SM4040655SP	SCREW M4 L=6	FOR LH-3528-7,LH-3568-7, LH-3578-7,LH-3588-7			1

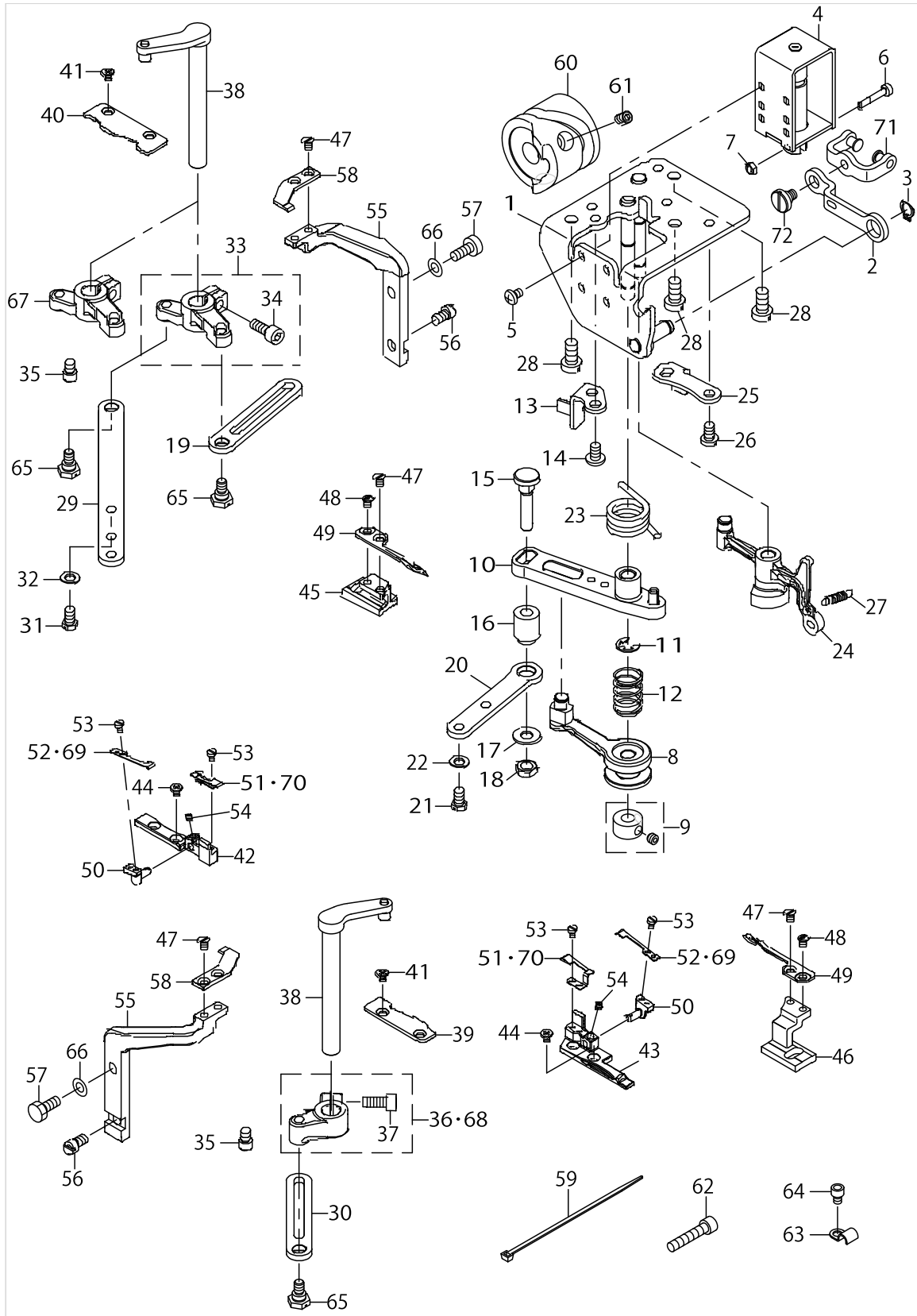
PRESSER BAR & TENSION RELEASE COMPONENTS



PRESSER BAR & TENSION RELEASE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
45	D3164555B00	OUTER PRESSER PLATE	FOR LH-3528-7,LH-3568-7, LH-3578-7,LH-3588-7			2
46	40050314	OUTER HOLDER_BASE	FOR LH-3528-7,LH-3568-7, LH-3578-7,LH-3588-7			1
47	SM4040855SP	SCREW	FOR LH-3528-7,LH-3568-7, LH-3578-7,LH-3588-7			1
48	40056685	PUSH BAR	SELECTIVE PARTS			1
49	40056686	PUSH BAR	SELECTIVE PARTS			1

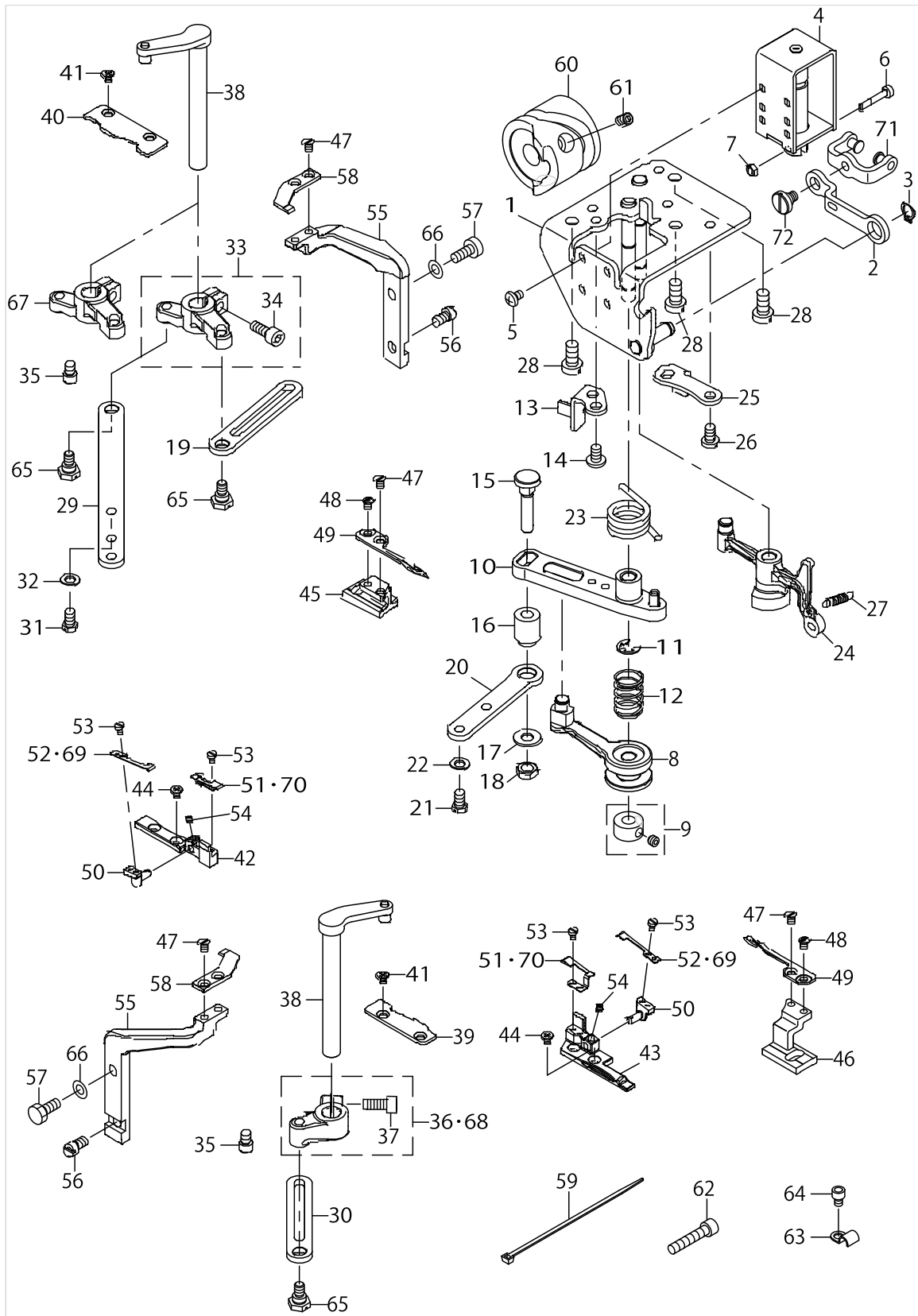
THREAD TRIMMER MECHANISM COMPONENTS (FOR LH-3528-7,3568-7,3578-7,3588-7)



THREAD TRIMMER MECHANISM COMPONENTS (FOR LH-3528-7,3568-7,3578-7,3588-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40017353	ASSY_BASE_PLATE				1
2	40065712	TRM_PUSH_LINK				1
3	RC0650811KP	RETAINING RING				1
4	40036359	THREAD_TRIMMER_SOLENOID				1
5	SM4040601SC	SCREW M4X0.7 L=6				4
6	23542418	CLUTCH LINK PIN				1
7	NM6030001SC	NUT M3				2
8	40017399	ASSY_TRM_ROLLER_ARM				1
9	40010434	THRUST_COLLAR_ASM.				1
10	11040854	KNIFE DRIVING ARM ASM.				1
11	RE0600000K0	E-RING 6				1
12	40017400	ROLLER_ARM_SPRING				1
13	40017361	TRM_DRIVING_ARM_STOPPER				1
14	SM4050855SP	SCREW				2
15	40017401	TRM_DRIVING_LINK_PIN				1
16	40017402	TRM_DRIVING_LINK_BUSH				1
17	WP0621046SP	WASHER				1
18	NM6060003SC	NUT M6				1
19	40012505	CONNECTING_ROD_B				1
20	40012506	CONNECTING_ROD_C				1
21	SM9050850SP	SCREW				2
22	WP0531000SD	WASHER M5				2
23	40017403	TRM_DRIVING_ARM_SPRING				1
24	40015669	ASSY_THREAD_RELEASE_ARM				1
25	40017362	RELEASE_ARM_STOPPER				1
26	SM4050855SP	SCREW				2
27	11305901	SPRING				1
28	SM6061200SP	SCREW				3
29	40012504	CONNECTING_ROD_A				1
30	40012505	CONNECTING_ROD_B				1
31	SM9050850SP	SCREW				2
32	WP0531000SD	WASHER M5				2
33	40031352	ASSY_KNIFE_DRIVING_ARM_R	FOR LH-3528-7,LH-3568-7			1
34	SM6051202TP	SCREW M5X0.8 L=12		*		1
35	40012503	KNIFE_DRIVING_ARM_PIN				2
36	40036446	ASSY_KNIFE_DRIVING_ARM_L	FOR LH-3528-7,LH-3568-7			1
37	SM6051202TP	SCREW M5X0.8 L=12		*		1
38	40012497	ASSY_KNIFE_BASE_SHAFT				2
39	40012492	D_KNIFE_BASE_GUIDE_L				1
40	40021883	D_KNIFE_BASE_GUIDE_R				1
41	SM1030501SN	SCREW M3 L=5				4
42	40021899	D_KNIFE_SUPPORT_R				1
43	40021898	D_KNIFE_SUPPORT_L				1
44	SM1030501SN	SCREW M3 L=5				4
45	40012488	DRIVING_KNIFE_BASE_R				1
46	40012487	DRIVING_KNIFE_BASE_L				1
47	SS1090520TP	SCREW 9/64-40 L=5				6

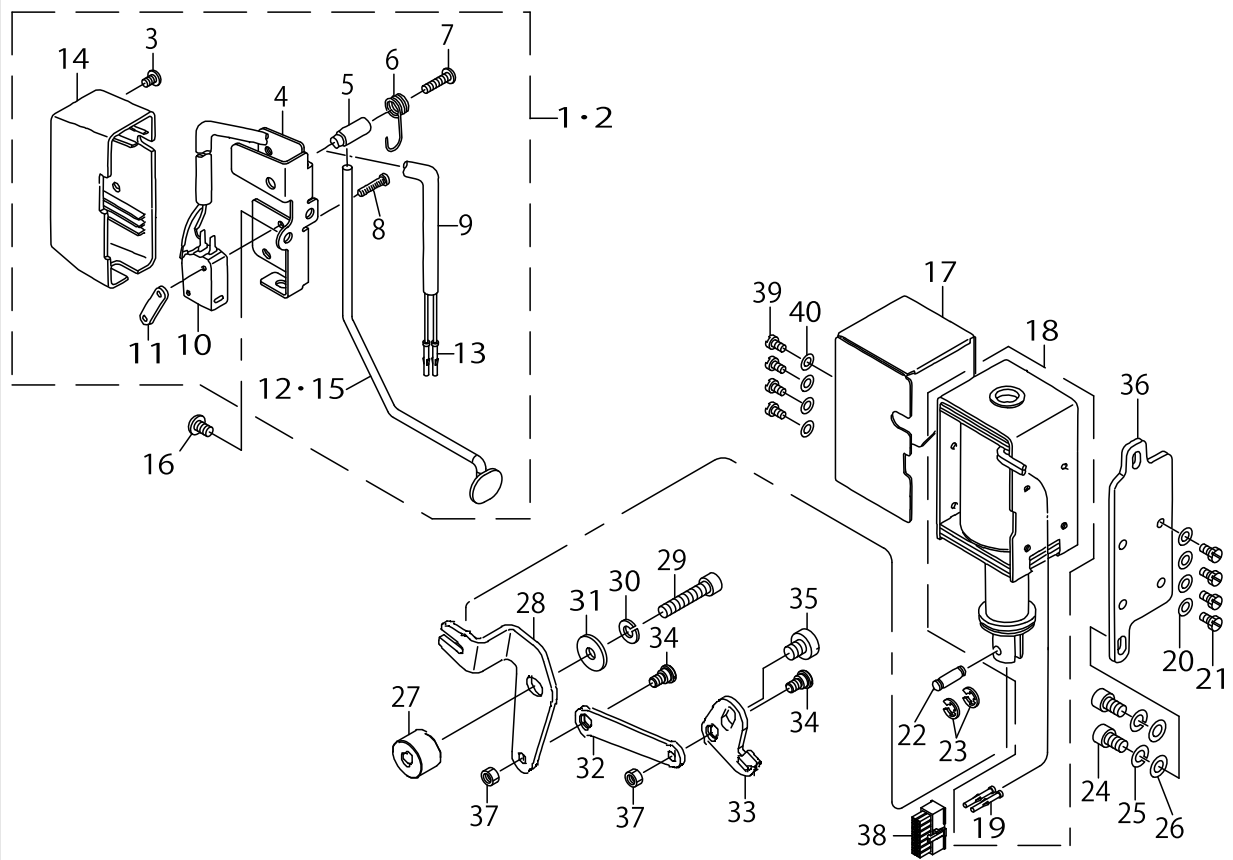
THREAD TRIMMER MECHANISM COMPONENTS (FOR LH-3528-7,3568-7,3578-7,3588-7)



THREAD TRIMMER MECHANISM COMPONENTS (FOR LH-3528-7,3568-7,3578-7,3588-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS6090580TP	SCREW 9/64-40 L=4.5				2
49	40012403	DRIVING_KNIFE			☆	2
50	40012495	CLAMP_SPRING_BASE				2
51	40044393	CLAMP			☆	2
52	40033160	CLAMP_SPRING			☆	2
53	SM6850400SP	SCREW M2.5 L=4				6
54	SM8030312TP	SCREW M3 L=3				2
55	40012489	FIXED_KNIFE_BASE				2
56	40012496	FIXED_KNIFE_BASE_ADJUST				2
57	SM9051203CP	SCREW M5 L=12				2
58	40012404	FIXED_KNIFE			☆	2
59	EA9500B0100	CABLE BAND				2
60	40013316	THREAD_TRIMMER_CAM				1
61	SM8061010TP	SCREW				2
62	SM6052502TP	SCREW M5X0.8 L=25				1
63	B3538112000	OIL RETURN TUBE HOLDER				1
64	SM6040552TP	SCREW M4 L=4.5				1
65	SD0700346TP	SHOULDER SCREW D=7 H=3.4				3
66	WP0531000SD	WASHER M5				2
67	40021726	KNIFE_DRIVING_ARM_R_LH	FOR LH-3578-7,LH-3588-7			1
68	40026909	ASSY_KNIFE_DRIVING_ARM_L	FOR LH-3578-7,LH-3588-7			1
69	40076708	CLAMP_SPRING	OPTIONAL			2
70	40076709	CLAMP	OPTIONAL			2
71	40065722	ASSY_TRM_PUSH_LINK				1
72	SD0700336TP	SHOULDER SCREW				1

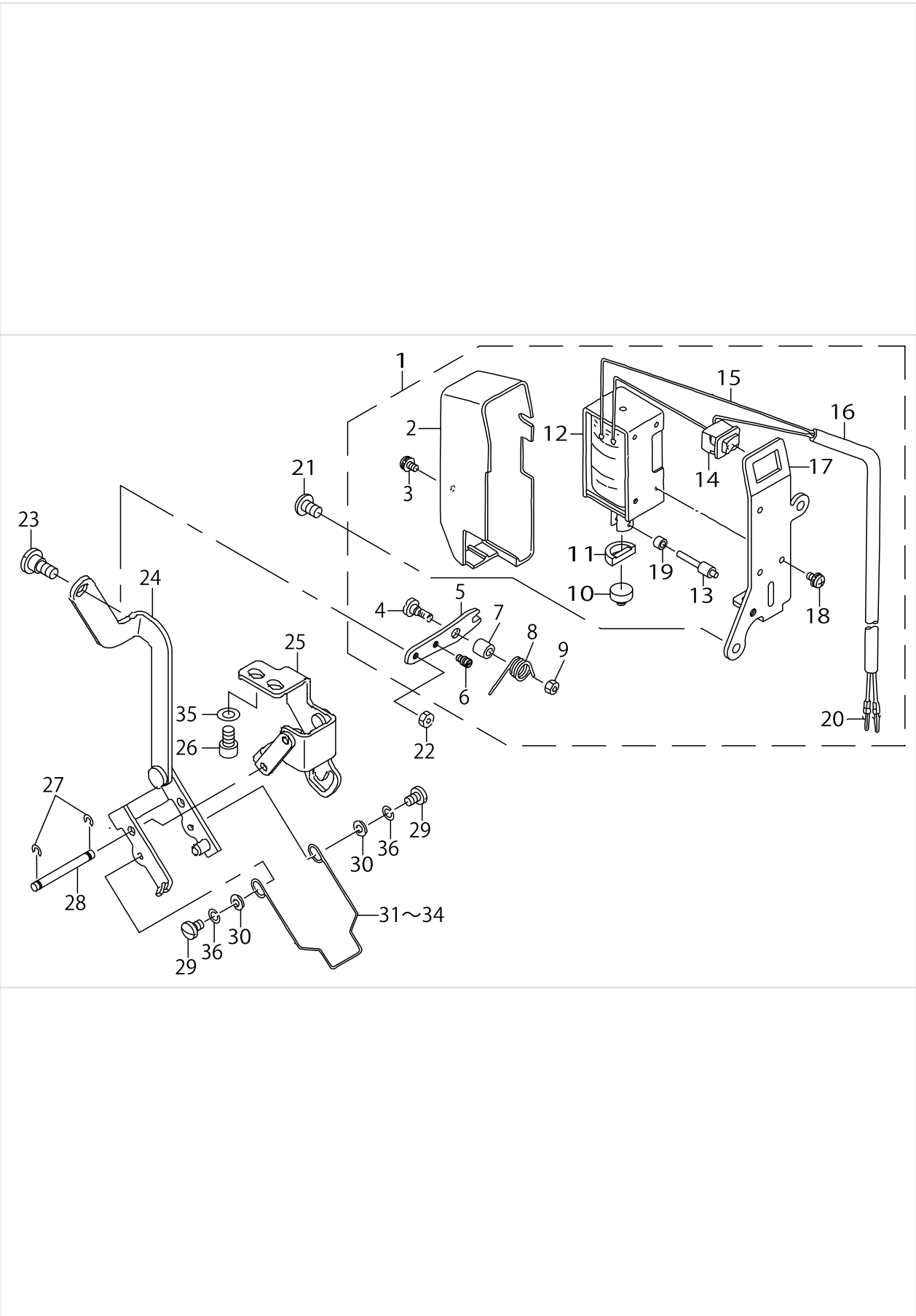
AUTOMATIC REVERSE FEED MECHANISM COMPONENTS



AUTOMATIC REVERSE FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40033408	ASSY_REVERSE_FEED_SWITCH_28	FOR LH-3528-0B,LH-3528-7, LH-3578-7			1
2	40035167	ASSY_REVERSE_FEED_SWITCH_68	FOR LH-3568-7,LH-3588-7			1
3	SM4040655SP	SCREW M4 L=6		*		1
4	22656508	REVERSE FEED SWITCH BASE		*		1
5	22954200	REVERSE FEED SWITCH SHAFT		*		1
6	22954309	REVERSE FEED SWITCH SPRING		*		1
7	SM4041655SP	SCREW M4 L=16		*		1
8	SM4031501SC	SCREW M3 L=15		*		2
9	HW500070000	2-CORE CABTYRE CORD		*		1.2
10	HA001900000	MICROSWITCH		*		1
11	22954408	STOPPER PLATE		*		1
12	40029027	REVERSE_FEED_SWITCH_LEVER	FOR LH-3528-0B,LH-3528-7, LH-3578-7	*		1
13	HK03464000B	PIN CONTACT		*		2
14	22954606	REVERSE FEED SWITCH COVER		*		1
15	40035168	REVERSE_FEED_SWITCH_LEVER_68	FOR LH-3568-7,LH-3588-7	*		1
16	SM4050855SP	SCREW				2
17	10161305	SOLENOID COVER				1
18	40036360	REVERSE_FEED_SOLENOID				1
19	HK03464000B	PIN CONTACT		*		2
20	WP0501016SD	WASHER 5X10.5X1				4
21	SS9111010SP	SCREW 11/64-40 L=9.5				4
22	D2464555B00	LINK DRIVING MAGNET PIN				1
23	RE0400000K0	E-RING 4				2
24	SM6061202TP	SCREW M6 L=12				2
25	WS0631510KP	SPRING WASHER				2
26	WP0621016SD	WASHER 6.2X13X1				2
27	40030856	LINK_FULCULUM				1
28	40029350	REVERSE_FEED_LINK_L				1
29	SM6063002TP	SCREW M6 L=30				1
30	WS0610002KP	SPRING WASHER				1
31	WP0612056SD	WASHER 6.1X18.5X2				1
32	40035278	REVERSE_FEED_LINK_B				1
33	40035277	REVERSE_FEED_LINK_A				1
34	SD0700328TP	SHOULDER SCREW D=7 H=3.2				2
35	SM6050650TP	SCREW M5 L=6				1
36	10119204	SOLENOID INSTALLING PLATE				1
37	NM6050001SP	NUT M5				2
38	HK034610140	HOUSING 14P				1
39	SS7110710SP	SCREW 11/64-40 L=7				4
40	WP0501016SD	WASHER 5X10.5X1				4

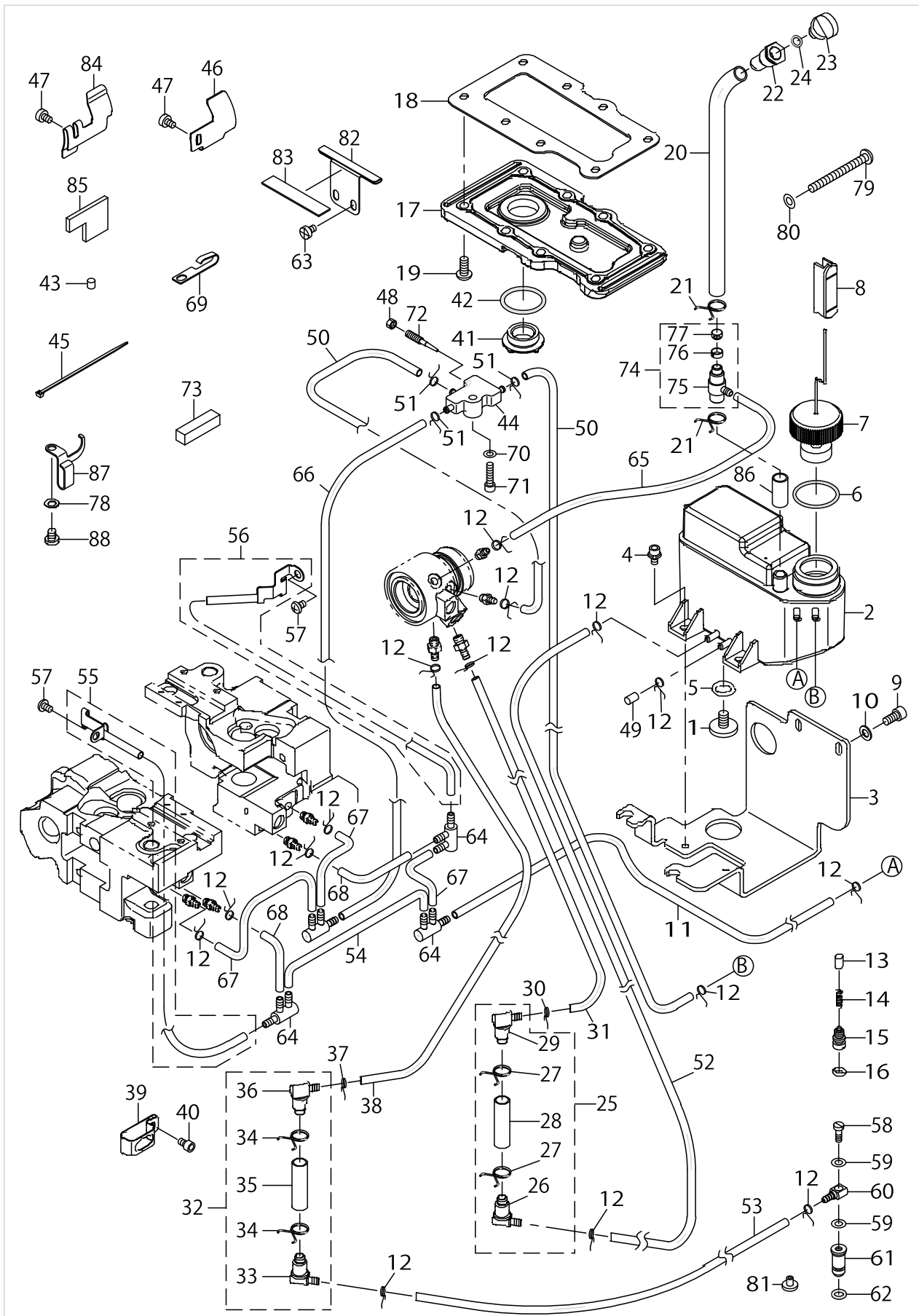
WIPER MECHANISM COMPONENTS (FOR LH-3528-7,3568-7,3578-7,3588-7)



WIPER MECHANISM COMPONENTS (FOR LH-3528-7,3568-7,3578-7,3588-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40033437	WIPER_SOLENOID_ASM.				1
2	22955504	WIPER COVER		*		1
3	SL4030631SC	SCREW M3X6		*		1
4	SD0650321TP	HINGE SCREW D=6.5 H=3.2		*		1
5	22657209	WIPER LINK, A		*		1
6	40009196	SUSPENSION SCREW		*		1
7	22956205	WIPER HINGE SCREW COLLAR		*		1
8	22657308	WIPER SPRING		*		1
9	NS6110310SP	NUT 11/64-40		*		1
10	22955900	WIPER RUBBER A		*		1
11	22956007	WIPER RUBBER B		*		1
12	40030956	WIPER_SOLENOID		*		1
13	22957104	WIPER SOLENOID SHAFT		*		1
14	HA000590000	POWER SWITCH		*		1
15	HW200390000	ELECTRIC WIRE		*		0.04
16	HW500070000	2-CORE CABTYRE CORD		*		1.1
17	40042151	WIPER_SOLENOID_BASE		*		1
18	SL4030641SE	SCREW		*		3
19	22957203	WIPER LINK COLLAR		*		1
20	HK03464000B	PIN CONTACT		*		2
21	SM4050855SP	SCREW				2
22	NS6090310SP	NUT 9/64-40				1
23	SD0500301SP	HINGE SCREW D= 5 H= 3				1
24	40028797	ASSY_WIPER_LINK_2				1
25	40028799	ASSY_WIPER_BASE				1
26	SM6050802TP	SCREW M5X0.8 L=8				2
27	RE0300000K0	E-RING 3				2
28	10208700	WIPER LINK SHAFT				1
29	SS7090610SP	SCREW 9/64-40 L=6				2
30	WP0371016SD	WASHER 3.7X8X1				2
31	10209203	WIPER 3/32"-3/8	SELECTIVE PARTS			1
32	10209500	WIPER	SELECTIVE PARTS			1
33	10209807	WIPER	SELECTIVE PARTS			1
34	10209906	WIPER	SELECTIVE PARTS			1
35	WP0531000SD	WASHER M5				2
36	WS0410002KP	SPRING WASHER				2

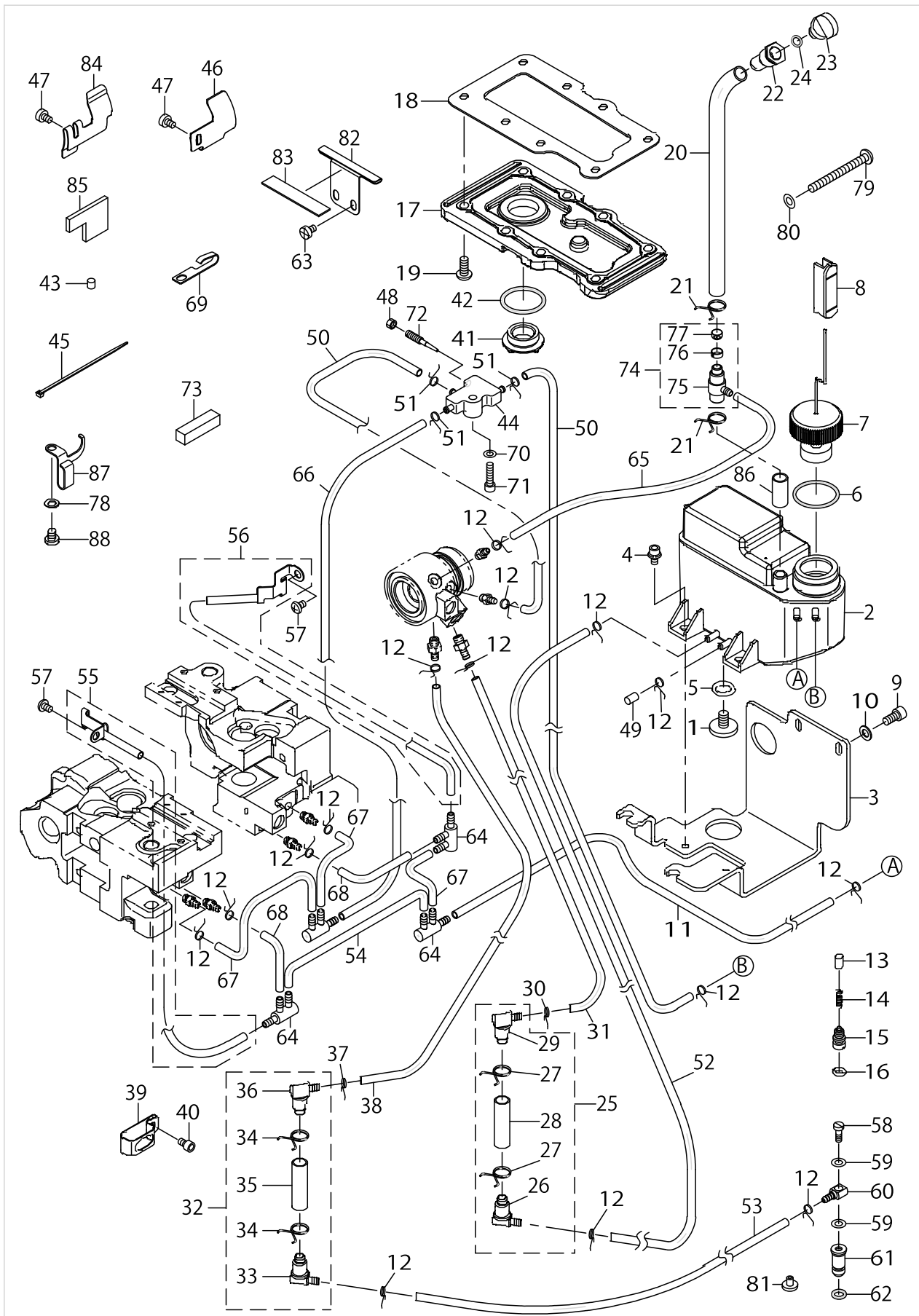
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40028689	SCREW				1
2	40034926	OIL_TANK_ASM.				1
3	40034649	OIL_TANK_PLATE				1
4	SL6040892TN	BOLT				2
5	RO098240100	RUBBER RING				1
6	RO219200100	RUBBER RING				1
7	40028705	ASSY_FLOATER				1
8	40036167	OIL_GAGE				1
9	SM6051002TP	SCREW M5X0.8 L=10				2
10	WP0550800SP	WASHER 5.5X10X0.8				2
11	23630007	TUBE				0.48
12	23629306	PIPE STOPPER A				15
13	23628803	PLUNGER				2
14	23628902	PLUNGER SPRING				2
15	40013509	PLUNGER_SCREW				2
16	RO048190100	RUBBER RING				2
17	40028773	BOX_COVER				1
18	40028774	BOX_COVER_PACKING				1
19	SM4051255SP	SCREW.,M5 L=12				8
20	23630106	TUBE B				0.2
21	23629405	PIPE STOPPER B				2
22	40029075	LUBRICATING_INLET				1
23	40000344	LUBRICATING INLET CAP				1
24	RO048190100	RUBBER RING				1
25	40042287	ASSY_OIL_FILTER_R				1
26	23630601	OIL FILTER JOINT		*		1
27	23629405	PIPE STOPPER B		*		2
28	23630106	TUBE B		*		0.04
29	23630650	OIL FILTER JOINT ASM.		*		1
30	23629306	PIPE STOPPER A				1
31	23630007	TUBE				0.05
32	40042286	ASSY_OIL_FILTER_L				1
33	23630601	OIL FILTER JOINT		*		1
34	23629405	PIPE STOPPER B		*		2
35	23630106	TUBE B		*		0.05
36	23630650	OIL FILTER JOINT ASM.		*		1
37	23629306	PIPE STOPPER A				1
38	23630007	TUBE				0.06
39	40016749	TUBE HOLDER				1
40	SM6040602TP	SCREW M4 L=6				1
41	40034246	OIL_SIGHT_WINDOW				1
42	RO195240100	RUBBER RING				1
43	B3517009000	OIL FELT REAR				1
44	40032804	BASE				1
45	EA9500B0100	CABLE BAND				3
46	40039604	LUBRICATING_GUIDE	FOR LH-3528-7,LH-3578-7			1
47	SM6040650TP	SCREW				1

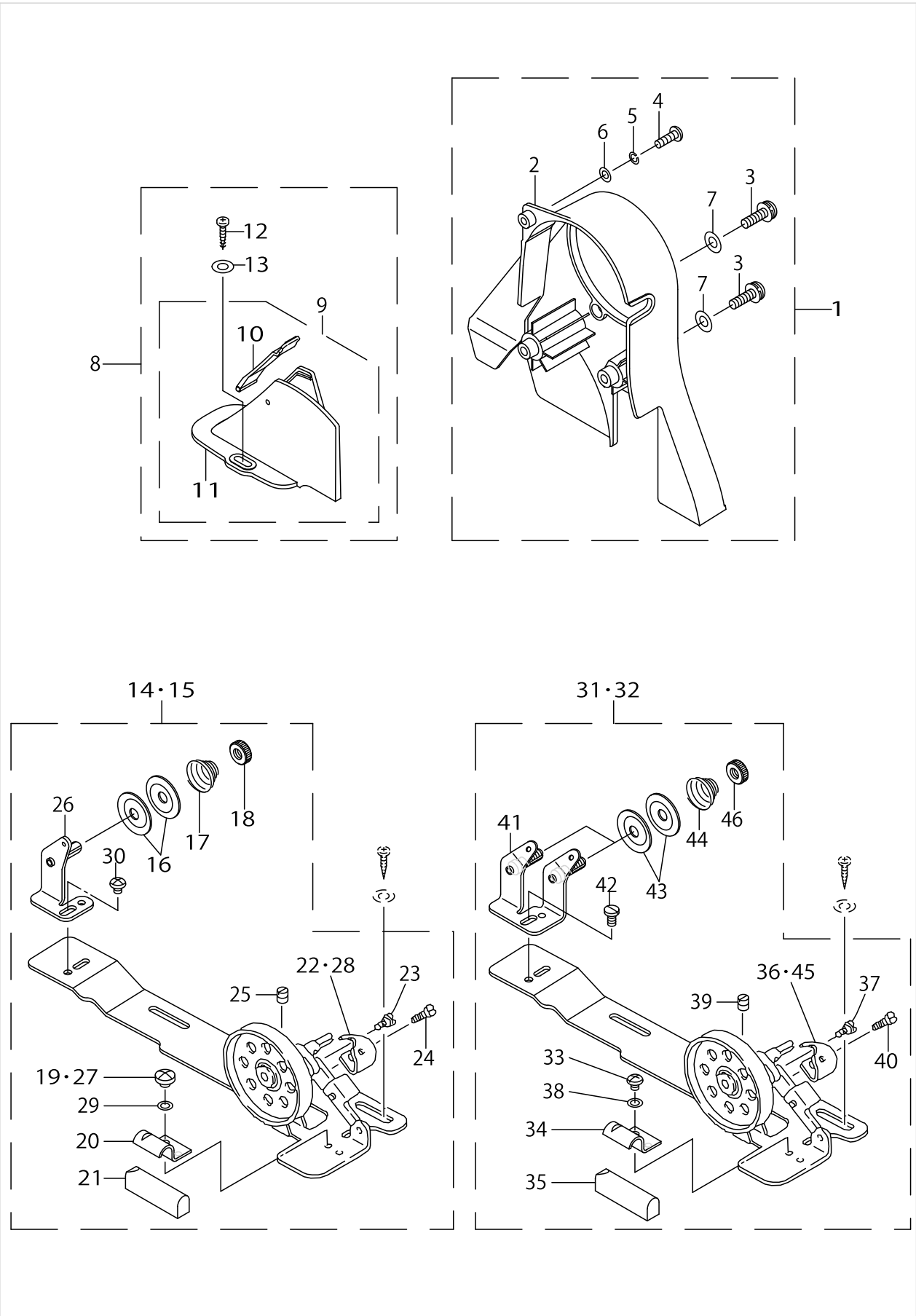
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	NS6110310SP	NUT 11/64-40				1
49	23540305	FLOATER CASE CAP				1
50	23630007	TUBE				0.23
51	10126803	OIL TUBE HOLDER				3
52	23630007	TUBE				0.2
53	23630007	TUBE				0.38
54	23630007	TUBE				0.07
55	40032405	ASSY_GEAR_OIL_WICK_LEFT				1
56	40032406	ASSY_GEAR_OIL_WICK_RIGHT				1
57	SM4050655SP	SCREW M5 L=6				2
58	B3525357000	CONNECTING SCREW (B)				1
59	B3534012000	GASKET				2
60	SQ0000401MZ	CONNECTING SCREW				1
61	40036333	SUCTION				1
62	RO037180100	RUBBER RING				1
63	SM6040655TP	SCREW M4 L=6				2
64	23629504	DISTRIBUTOR				4
65	23630007	TUBE				0.28
66	23630007	TUBE				0.33
67	23630007	TUBE				0.06
68	23630007	TUBE				0.03
69	26230409	LUBRICATING OIL WICK STOPPER				1
70	WP0430800SD	WASHER M4				1
71	SM6041602TP	SCREW M4X0.7 L=16				1
72	B1834512000	OIL ADJUSTING SCREW				1
73	22603708	FELT				1
74	40065984	ASSY_OIL_JOINT				1
75	40040809	OIL_JOINT		*		1
76	23630502	OIL FILTER RING		*		1
77	23630403	OIL FILTER		*		1
78	WP0520656SA	WASHER 5.2X9.5X0.6				1
79	SM4055001SF	SCREW M5 L=50				1
80	WP0531000SD	WASHER M5				1
81	40042086	CAP				1
82	40041578	RUBBER_PLATE				1
83	40041579	OIL_SHIELD_PLATE				1
84	23204803	LUBRICATING GUIDE	FOR LH-3568-7,LH-3588-7			1
85	40039625	LUBRICATING_FELT	FOR LH-3568-7,LH-3588-7			1
86	23630106	TUBE B				0.02
87	40035264	SPRING_HOOK				1
88	SM4050655SP	SCREW M5 L=6				1

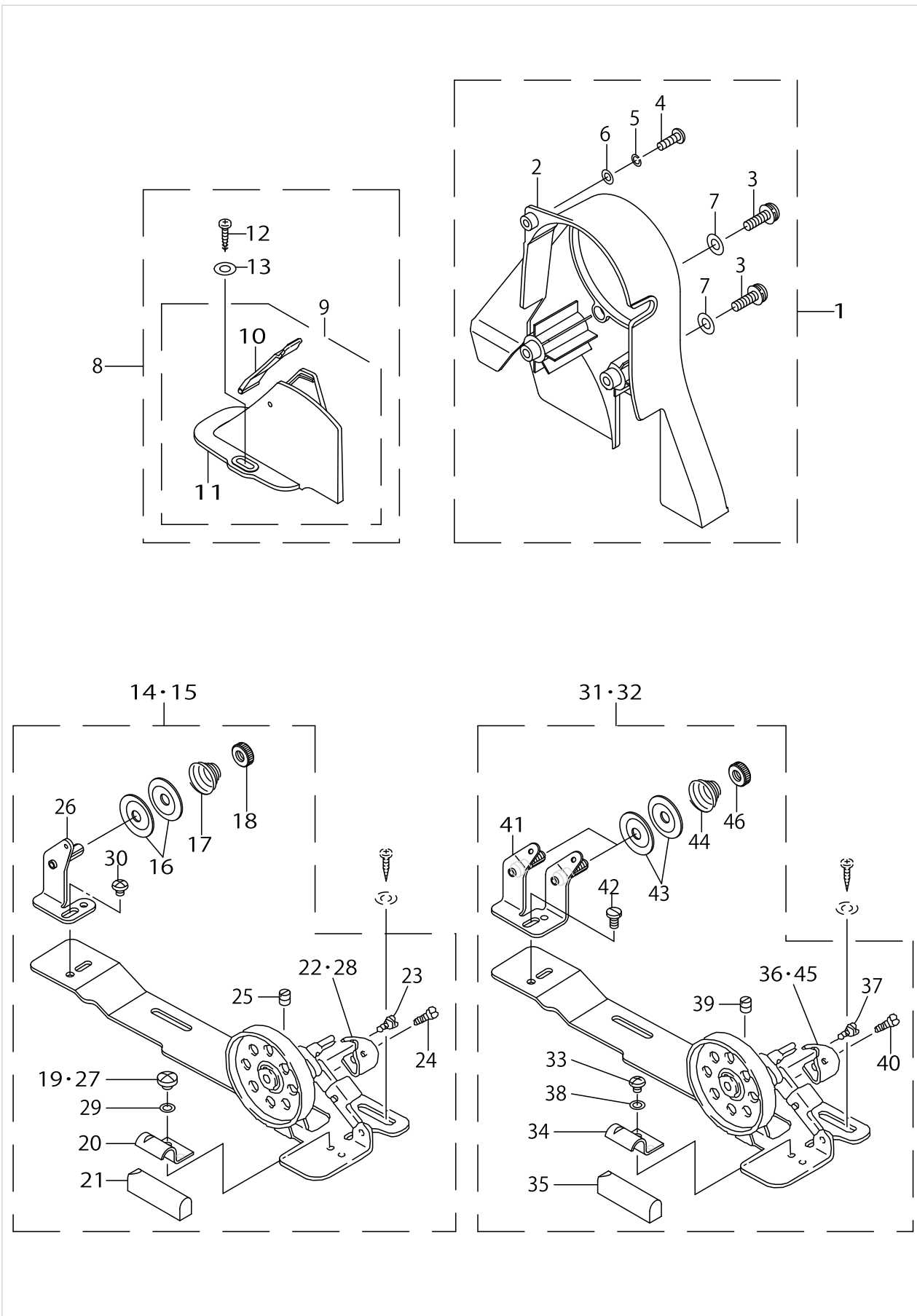
BELT COVER & BOBBIN WINDER COMPONENTS



BELT COVER & BOBBIN WINDER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40033409	ASSY_BELT_COVER				1
2	40029905	BELT_COVER_A		*		1
3	SM4062001SC	SCREW M6 L=20		*		2
4	SM4051601SC	SCREW M5X0.8 L=16		*		1
5	WS0521010KN	SPRING WASHER 5.2X8.2X1		*		1
6	WP0531001SC	WASHER		*		1
7	WP0641600SC	WASHEW 6.4X12.5X1.6		*		2
8	40034267	ASSY_BELT_COVER_B				1
9	22933659	BELT COVER B COMPL.		*		1
10	22933758	BELT COVER B LID ASM.		*		1
11	22933600	BELT COVER B		*		1
12	SK3412000SC	WOOD SCREW D=4.1 L=20		*		2
13	WP0501016SC	WASHER 5X10.5X1		*		2
14	22927354	BOBBIN WINDER COMPL.	FOR LH-3528,LH-3528-7, LH-3568,LH-3568-7			1
15	11415866	BOBBIN WINDER COMPL	FOR LH-3578,LH-3578-7, LH-3588,LH-3588-7			1
16	22928907	THREAD TENSION DISK		*		2
17	22929004	THREAD TENSION SPRING		*		1
18	22928808	NUT		*		1
19	SS7110350SP	SCREW 11/64-40 L=3.5	FOR LH-3528,LH-3528-7, LH-3568,LH-3568-7	*		1
20	22928402	CONTROL RUBBER HOLDING PLATE		*		1
21	22928303	CONTROL RUBBER		*		1
22	22928105	BOBBIN PRESSER	FOR LH-3528,LH-3528-7, LH-3568,LH-3568-7	*		1
23	SD0490261SP	HINGE SCREW D=4.9 H=2.6		*		1
24	SS7081310SP	SCREW 1/8-44 L=12.5		*		1
25	SS8110510SP	SCREW 11/64-40 L=5		*		1
26	22928501	THREAD TENSION POST BASE		*		1
27	SS4110515SP	SCREW 11/64-40 L=5	FOR LH-3578,LH-3578-7, LH-3588,LH-3588-7	*		1
28	11415908	POSITIONING FINGER	FOR LH-3578,LH-3578-7, LH-3588,LH-3588-7	*		1
29	WP0480856SP	WASHER 4.8X8.4X0.8	FOR LH-3578,LH-3578-7, LH-3588,LH-3588-7	*		1
30	SS4110515SP	SCREW 11/64-40 L=5		*		1
31	22837553	BOBBIN DEVICE	FOR LH-3578,LH-3578-7, LH-3588,LH-3588-7(JE)			1
32	22621155	THREAD WINDER ASM.	FOR LH-3528,LH-3528-7, LH-3568,LH-3568-7(JE)			1
33	SS4110515SP	SCREW 11/64-40 L=5		*		1
34	22928402	CONTROL RUBBER HOLDING PLATE		*		1
35	22928303	CONTROL RUBBER		*		1
36	22621106	BOBBIN PRESSER	FOR LH-3528,LH-3528-7, LH-3568,LH-3568-7(JE)	*		1
37	SD0490261SP	HINGE SCREW D=4.9 H=2.6		*		1
38	WP0480856SP	WASHER 4.8X8.4X0.8		*		1
39	SM8040502TP	SCREW M4X0.7 L=5		*		1
40	SS7081310SP	SCREW 1/8-44 L=12.5		*		1
41	22621056	TENSION BAR BASE		*		1
42	SS7110840SP	SCREW 11/64-40 L=7.8		*		1
43	22928907	THREAD TENSION DISK		*		4

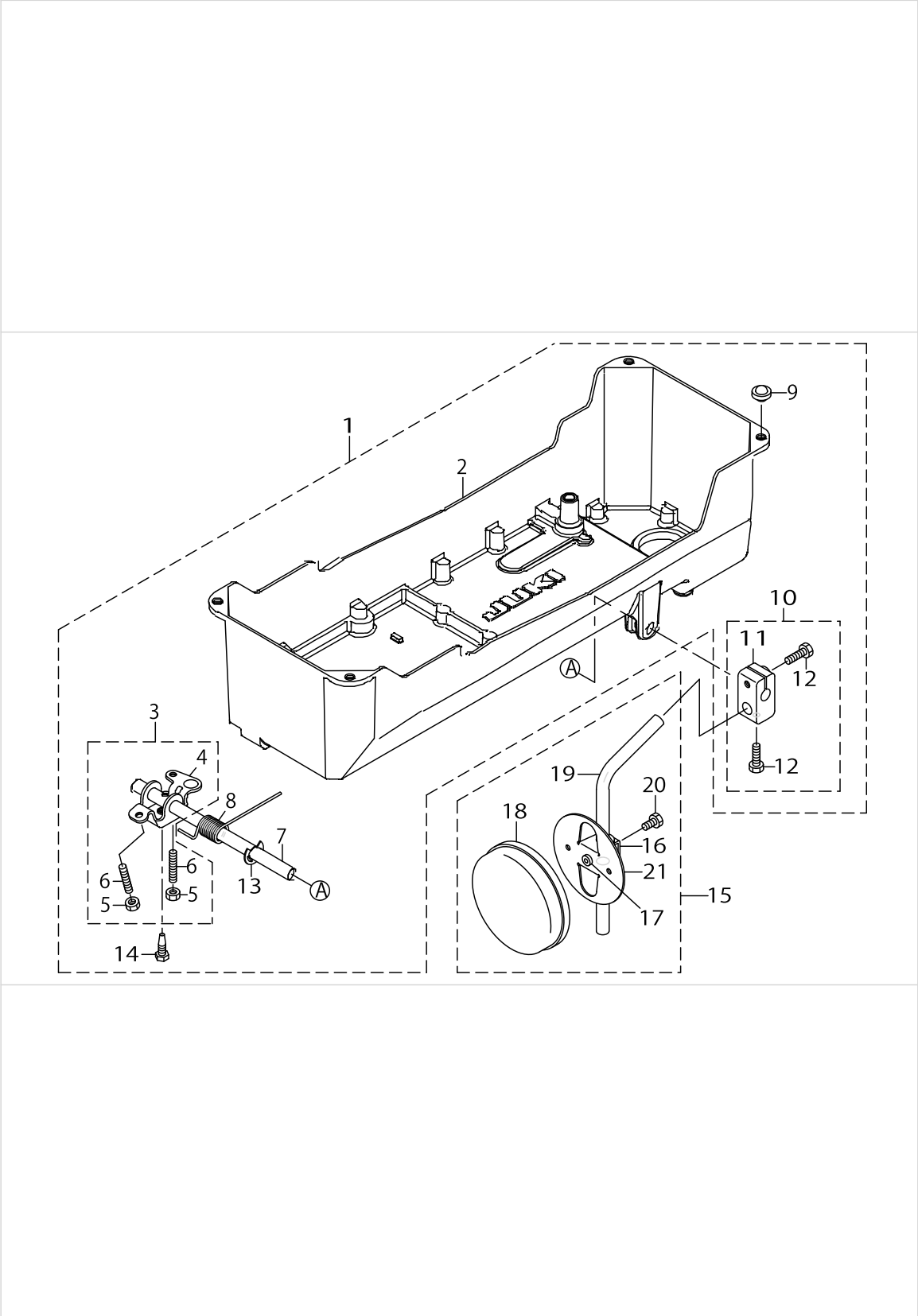
BELT COVER & BOBBIN WINDER COMPONENTS



BELT COVER & BOBBIN WINDER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
44	22929004	THREAD TENSION SPRING		*		2
45	22837504	BOBBIN PRESSER	FOR LH-3578,LH-3578-7, LH-3588,LH-3588-7(JE)	*		1
46	22928808	NUT		*		2

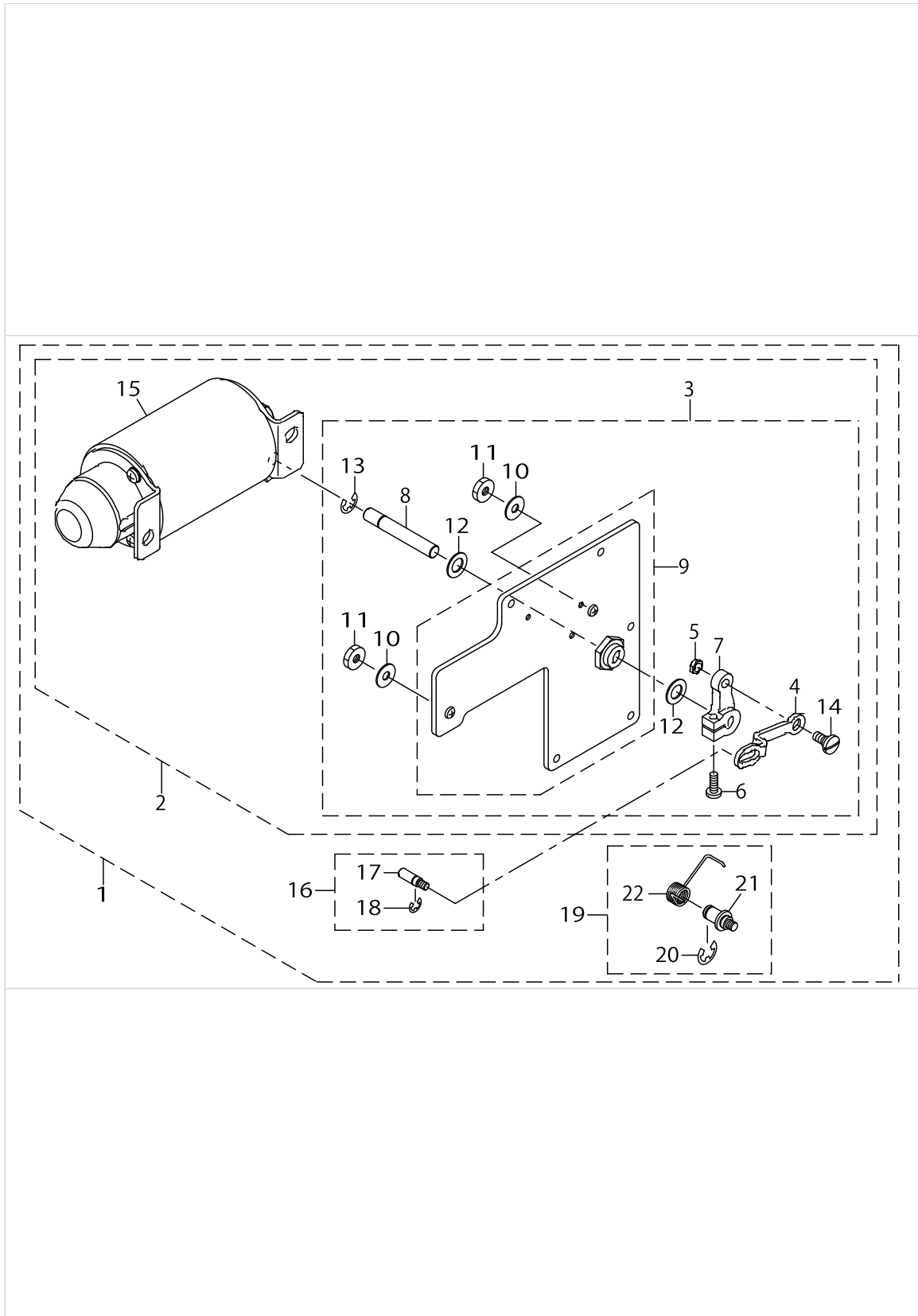
BOTTOM COVER COMPONENTS



BOTTOM COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40032107	ASSY_BOTTOM_COVER_A				1
2	40028778	BOTTOM_COVER		*		1
3	40034853	CONNECTING_ROD_ASM		*		1
4	22932107	KNEE LIFTING ROTATING ARM		*		1
5	NM6060001SE	NUT M6		*		2
6	SM8063012TR	SCREW M6 L=30		*		2
7	40025191	KNEE_PRESS_ROD		*		1
8	22932206	SPRING		*		1
9	B1116210D00	FRAME SUPPORT RUBBER		*		4
10	22932453	BRACKET ASM.		*		1
11	22932404	BRACKET		*		1
12	22934707	SCREW		*		2
13	RE1000000K0	E-RING 10		*		1
14	SM9061853SR	SCREW M6 L=17.5		*		1
15	22934251	KNEE PAD PLATE ASM.	ACCESSORIE PARTS			1
16	22934301	KNEE PAD PLATE SUPPORT		*		1
17	22934400	KNEE PAD PLATE RUBBER		*		1
18	22934509	KNEE PAD PLATE COVER		*		1
19	22934608	KNEE PAD UPRIGHT SHAFT		*		1
20	SM9061203SE	SCREW M6 L=12		*		1
21	22934202	KNEE PAD PLATE		*		1

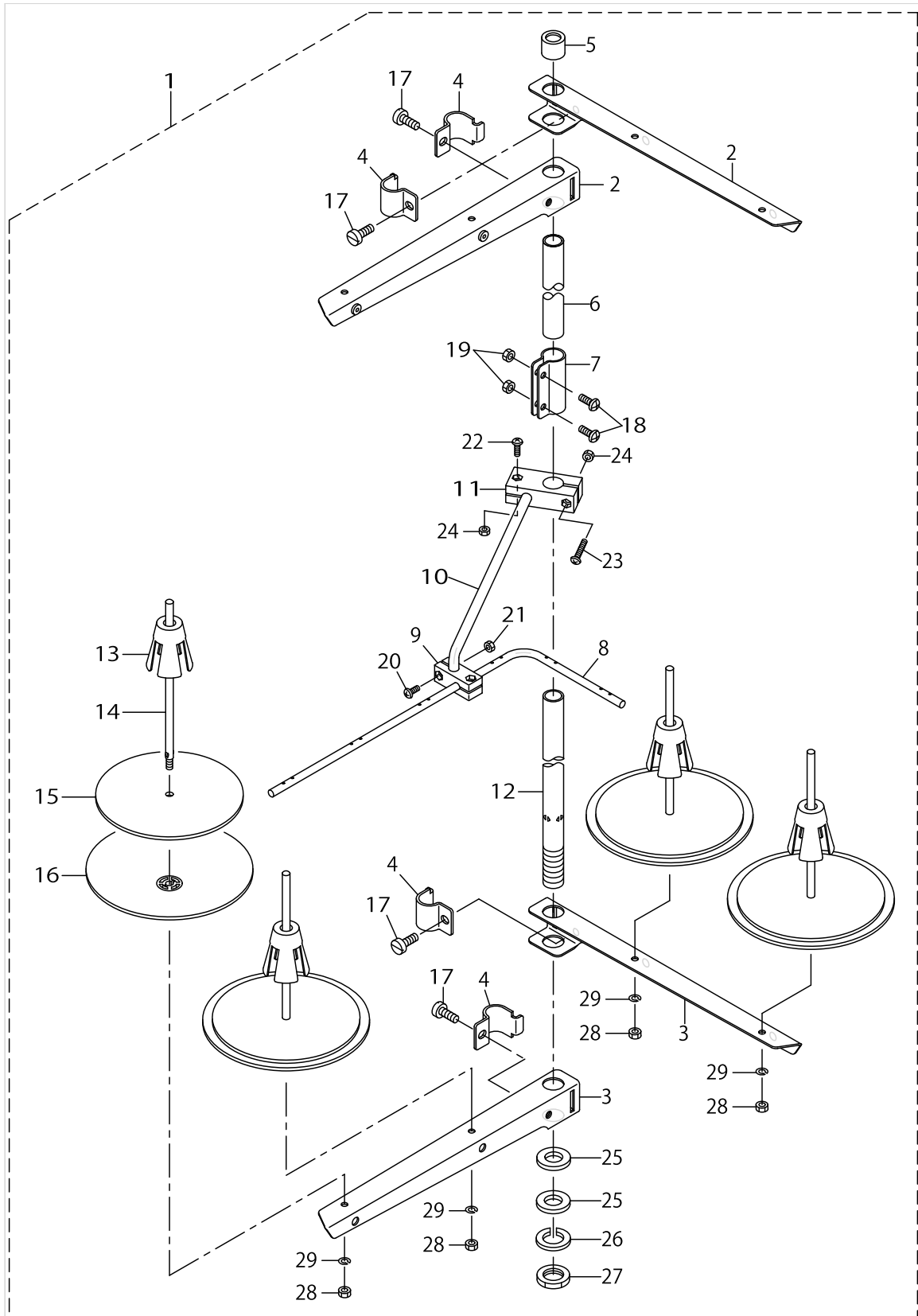
AK DEVICE COMPONENTS



AK DEVICE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40055883	AK135				1
2	40036221	ASSY_AK_DEVICE		*		1
3	40036222	COMP_REAR_PLATE		*		1
4	40030962	SOLENOID_LINK		*		1
5	NS6150310SP	NUT 15/64-28		*		1
6	SS7121410TP	SCREW 3/16-28 L=14		*		1
7	GAK33027000	SOLENOID ARM		*		1
8	22991400	SOLENOID SHAFT		*		1
9	40036223	ASSY_REAR_PLATE		*		1
10	WP0621036SP	WASHER		*		2
11	NS6150440SP	NUT 15/64-28		*		2
12	WP1021016SD	WASHER		*		2
13	RE0700000K0	E-RING 7		*		1
14	SD0800352SP	HINGE SCREW D= 8 H= 3.5		*		1
15	GAKA18300B0	AK SOLENOID ASM.,B		*		1
16	40059504	ASSY SHAFT_PIN		*		1
17	40030954	SHAFT_PIN		*		1
18	RE0500000K0	E-RING		*		1
19	40059505	ASSY AK PIN		*		1
20	RE0800000K0	E-SHAPED SNAP RING (8MM)		*		1
21	40056385	AK_LINK_SHAFT		*		1
22	40056438	AK_RETURN_SPRING		*		1

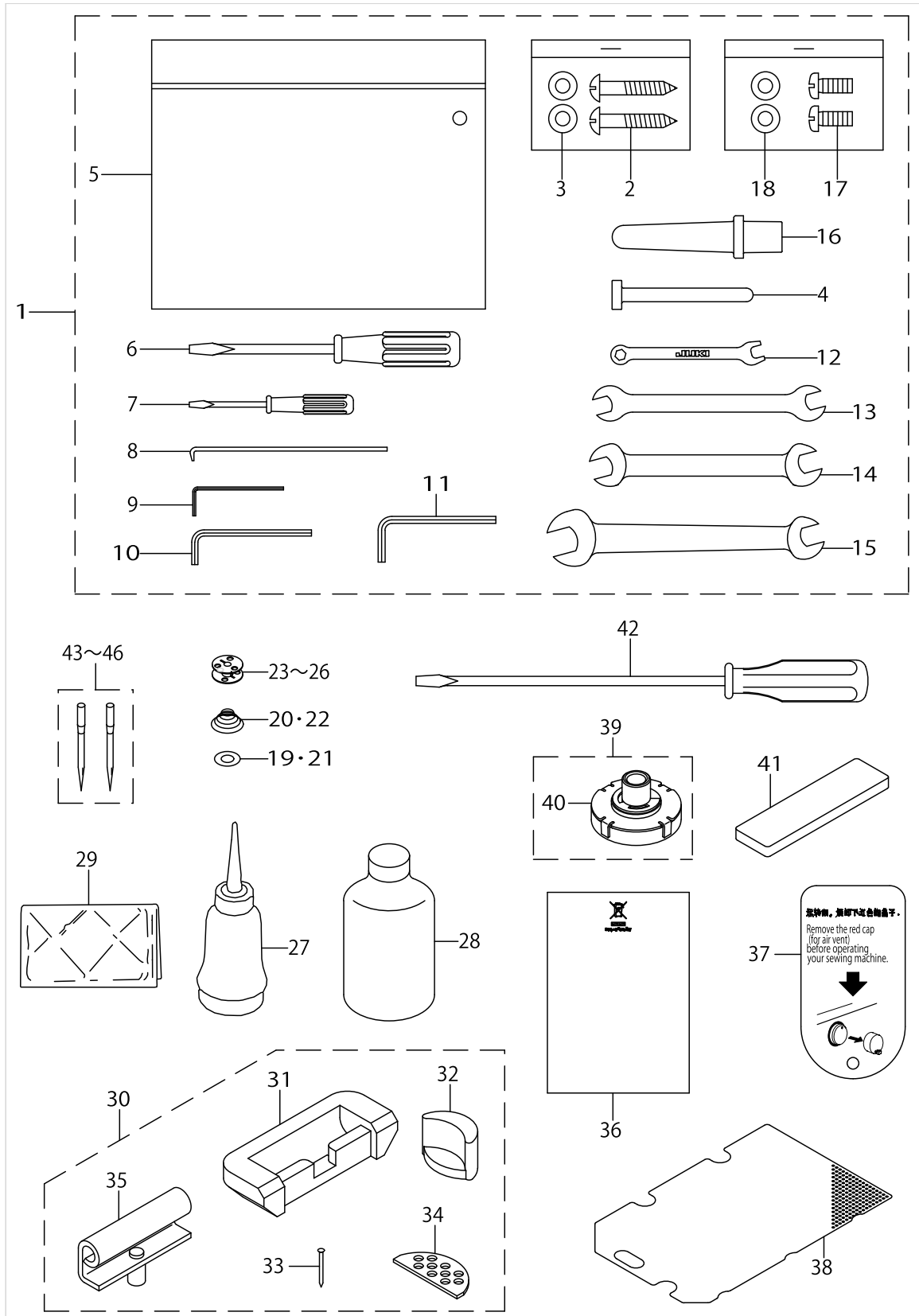
THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13167556	THREAD STANDING DEVICE ASM.				1
2	22930556	SPOOL REST ARM ASM.		*		2
3	22930507	SPOOL REST ARM		*		2
4	22930705	THREAD GUIDE ARM JOINT		*		4
5	22931406	THREAD STANDING ROD RUBBER CAP		*		1
6	22930408	THREAD STANDING ROD, UPPER		*		1
7	22931307	THREAD STANDING ROD JOINT		*		1
8	13167903	THREAD STANDING THREAD GUIDE		*		1
9	13168000	THREAD STANDING GUIDE BASE		*		1
10	13168109	THREAD STANDING GUIDE ARM		*		1
11	13168208	THREAD STANDING GUIDE ARM BASE		*		1
12	22930309	THREAD STANDING ROD, LOWER		*		1
13	22931109	SPOOL RETAINER		*		4
14	22931000	SPOOL PIN		*		4
15	22930903	SPOOL REST CUSHION		*		4
16	22930804	SPOOL REST		*		4
17	SM6061610SC	SCREW M6 L=16		*		4
18	SM4051405SE	SCREW M5 L=14		*		2
19	NM6050001SE	NUT M5		*		2
20	SM4041001SC	SCREW M4X0.7 L=10		*		2
21	NM6040002SE	NUT M4X0.7		*		2
22	SM4041201SC	SCREW M4 L=12		*		1
23	SM4042001SC	SCREW M4 X 20		*		1
24	NM6040002SE	NUT M4X0.7		*		2
25	WP1612616SE	WASHER 16X30X2.6		*		2
26	WS1643202KR	SPRING WASHER		*		1
27	NM6160511SE	NUT M16X1.5		*		1
28	NM6050001SE	NUT M5		*		4
29	WS0510002KN	SPRING WASHER		*		4


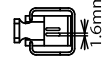
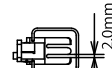
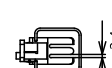

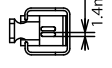
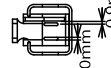
ACCESSORIE PARTS COMPONENTS



ACCESSORIE PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40033439	ACCESSORIE_BAG_ASM.				1
2	SK3482501SE	WOOD SCREW D=4.8 L=25		*		2
3	WP0501016SC	WASHER 5X10.5X1		*		2
4	40056705	KNEE_LIFTER_PRESSER_ROD		*		1
5	22932800	ACCESSORIE BAG		*		1
6	22933105	SCREW DRIVER,MIDDLE		*		1
7	22933204	SCREW DRIVER,SMALL		*		1
8	B9101490000	DRIVER		*		1
9	12455507	HEXAGONAL WRENCH, 1.5		*		1
10	12455705	HEXAGONAL WRENCH, 2.5		*		1
11	B9141372000	HEXAGONAL WRENCH, LARGE		*		1
12	13160106	SPANNER (5X6)		*		1
13	26034801	WRENCH (7X8)		*		1
14	26233700	WRENCH		*		1
15	26034702	WRENCH (14X11)		*		1
16	22931604	FRAME SUPPORT BAR		*		1
17	SM4051255SP	SCREW.,M5 L=12.		*		2
18	WP0531000SC	WASHER 5.3X10X1		*		2
19	22819809	SHEET	FOR LH-3578-7,LH-3588-7		☆	1
20	40055358	SPRING_L	FOR LH-3578-7,LH-3588-7		☆	1
21	22653802	SHEET	FOR LH-3528-7,LH-3568-7		☆	1
22	10111508	SPRING	FOR LH-3528-7,LH-3568-7		☆	1
23	10210805	HARD ALUMITE BOBBIN	FOR LH-3528-7,LH-3568-7		☆	2
24	B9117051000	BOBBIN	FOR LH-3528,LH-3568		☆	2
25	10231603	BOBBIN	FOR LH-3578-7,LH-3588-7		☆	2
26	B9117563000	BOBBIN	FOR LH-3578,LH-3588		☆	2
27	B91210120A0	OILER ASM.				1
28	MML007600CA	JUKI MACHINE OIL 7			☆	1
29	22933303	VINYL COVER				1
30	22926059	RUBBER HINGE ASM.				1
31	22926000	RUBBER CUSHION		*		2
32	22926109	FRAME RUBBER CUSHION		*		2
33	22926208	NAIL		*		8
34	22926505	WASHER		*		2
35	22926356	HINGE COMPL.		*		2
36	CM600100201	WEEE INFORMATION SHEET	FOR JE			2
37	40037488	SHEET				1
38	40030768	OIL_FILTER				1
39	40036428	ASSY_FILTER_A				1
40	40036125	FILTER		*		1
41	40035873	FILTER_B				1
42	22933006	SCREW DRIVER,LARGE				1
43	MDP500B1002	NEEDLE DPX5 #10-2	TYPE F		☆	1
44	MDP500B1402	NEEDLE DPX5#14-2	TYPE S		☆	1
45	MDP500B2102	DPX5#21-2	TYPE G		☆	1
46	MDP500B0902	NEEDLE DPX5#9-2	TYPE A		☆	1

TABLE OF EXCHANGING GAUGE PARTS (1)(FOR LH-3528)

Needle gauge size 針 幅			Presser foot asm. 押 さ え(組)										Swivel guide Presser asm. スイブルガイド 押さえ(組)		
Code コード					(Tip-divided) (移動式先割れ) 		(Tip-divided) (移動式先割れ) 		(Lower feed) (下送り) 						
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
A	3/32	2.4	1	226-37557	-	-	-	-	-	-	-	-	-	-	
B	1/8	3.2	2	226-37656	15	400-35896	15	400-35896	50	103-91852	57	226-27152	63	226-47051	
C	5/32	4.0	3	226-37755	16	400-35897	33	400-71909	-	-	-	-	-	-	
D	3/16	4.8	4	226-37854	17	226-40353	34	228-16557	51	103-92058	58	226-27350	64	226-47150	
E	7/32	5.6	-	-	18	226-40452	35	228-16656	-	-	59	226-27459	65	226-47259	
F	1/4	6.4	5	226-38050	19	226-40551	36	228-16755	52	103-92256	60	226-27558	66	226-47358	
G	9/32	7.1	6	226-38258	20	226-40759	37	228-16854	-	-	61	226-27657	67	226-47457	
H	5/16	7.9	7	226-38357	21	226-40858	38	228-16953	-	-	62	226-27756	68	226-47556	
K	3/8	9.5	8	226-38456	22	226-40957	39	228-17050	-	-	-	-	-	-	
W	7/16	11.1	-	-	23	226-41054	40	400-33941	-	-	-	-	-	-	
L	1/2	12.7	9	226-38753	24	226-41252	41	228-17159	53	103-92751	-	-	-	-	
M	5/8	15.9	-	-	25	226-41351	42	400-33945	-	-	-	-	-	-	
N	3/4	19.1	10	226-38951	26	226-41450	43	400-33947	54	103-93056	-	-	-	-	
P	7/8	22.2	11	226-39157	27	226-41658	44	400-33949	55	228-44450	-	-	-	-	
Q	1	25.4	12	226-39256	28	226-41757	45	400-33951	56	228-44559	-	-	-	-	
R	1-1/8	28.6	13	226-39355	29	226-41856	46	400-33953	-	-	-	-	-	-	
S	1-1/4	31.8	14	226-39454	30	226-41955	47	400-33955	-	-	-	-	-	-	
T	1-3/8	34.9	-	-	31	226-42052	48	400-33957	-	-	-	-	-	-	
U	1-1/2	38.1	-	-	32	226-42151	49	400-33959	-	-	-	-	-	-	
Stitch spec. 縫 仕 様	A	★													
	F											★		★ (7-プ 付け)	
	S						★								
	G								★		★				
	下送り														








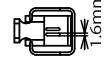
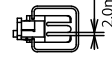
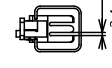

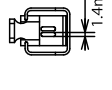
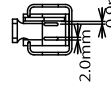
Needle gauge size 針 幅			Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組		Sliding plate asm. (Front) 滑り板(前) 組				Sliding plate asm. (Left) 滑り板(左)組											
Code コード																						
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.										
A	3/32	2.4	69	226-01058	73	226-00555					79	400-51633										
B	1/8	3.2																				
C	5/32	4.0																				
D	3/16	4.8																				
E	7/32	5.6																				
F	1/4	6.4																				
G	9/32	7.1																				
H	5/16	7.9																				
K	3/8	9.5																				
W	7/16	11.1																				
L	1/2	12.7	70	226-01157	74	226-00654					80	400-45729										
M	5/8	15.9																				
N	3/4	19.1																				
P	7/8	22.2											71	226-01256	75	226-00753					81	400-45730
Q	1	25.4																				
R	1-1/8	28.6																				
S	1-1/4	31.8																				
T	1-3/8	34.9	72	226-01355	76	226-00852					82	400-45731										
U	1-1/2	38.1																				
Stitch spec. 縫 仕 様	A	Spec.common																				
	F	仕 様 共 通				仕 様 共 通			仕 様 共 通				★ (7-プ 付け)				仕 様 共 通					
	S	仕 様 共 通																				
	G	仕 様 共 通																				
	下送り																					

TABLE OF EXCHANGING GAUGE PARTS (1)(FOR LH-3528)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22637557	PRESSER FOOT ASM.				1
2	22637656	PRESSER FOOT ASM.				1
3	22637755	PRESSER FOOT ASM.				1
4	22637854	PRESSER FOOT ASM.				1
5	22638050	PRESSER FOOT ASM.				1
6	22638258	PRESSER FOOT ASM.				1
7	22638357	PRESSER FOOT ASM.				1
8	22638456	PRESSER FOOT ASM.				1
9	22638753	PRESSER FOOT ASM.				1
10	22638951	PRESSER FOOT ASM.				1
11	22639157	PRESSER FOOT ASM.				1
12	22639256	PRESSER FOOT ASM.				1
13	22639355	PRESSER FOOT ASM.				1
14	22639454	PRESSER FOOT ASM.				1
15	40035896	PRESSER FOOT ASM.				1
16	40035897	PRESSER FOOT ASM.				1
17	22640353	PRESSER FOOT ASM.				1
18	22640452	PRESSER FOOT ASM.				1
19	22640551	PRESSER FOOT ASM.				1
20	22640759	PRESSER FOOT ASM.				1
21	22640858	PRESSER FOOT ASM.				1
22	22640957	PRESSER FOOT ASM.				1
23	22641054	PRESSER FOOT ASM.7/16"(11.1MM)				1
24	22641252	PRESSER FOOT ASM.				1
25	22641351	PRESSER FOOT ASM.				1
26	22641450	PRESSER FOOT ASM.				1
27	22641658	PRESSER FOOT ASM.				1
28	22641757	PRESSER FOOT ASM.				1
29	22641856	PRESSER FOOT ASM.				1
30	22641955	PRESSER FOOT ASM.				1
31	22642052	PRESSER FOOT ASM.				1
32	22642151	PRESSER FOOT ASM.				1
33	40071909	PRESSER_FOOT_ASM_G_5/32				1
34	22816557	TIP-DIVIDED PRESSER ASM. 3/16				1
35	22816656	TIP-DIVIDED PRESSER ASM. 7/32				1
36	22816755	PRESSER FOOT ASM. 1/4				1
37	22816854	TIP-DIVIDED PRESSER ASM. 9/32				1
38	22816953	TIP-DIVIDED PRESSER ASM. 5/16				1
39	22817050	PRESSER FOOT ASM. D=2.4 (3/8)				1
40	40033941	TIP-DIVIDED_PRESSER_ASM_7/16				1
41	22817159	PRESSER FOOT ASM. D=2.4 (1/2)				1
42	40033945	TIP-DIVIDED_PRESSER_ASM_5/8				1
43	40033947	TIP-DIVIDED_PRESSER_ASM_3/4				1
44	40033949	TIP-DIVIDED_PRESSER_ASM_7/8				1
45	40033951	TIP-DIVIDED_PRESSER_ASM_1				1
46	40033953	TIP-DIVIDED_PRESSER_ASM_1_1/8				1
47	40033955	TIP-DIVIDED_PRESSER_ASM_1_1/4				1

TABLE OF EXCHANGING GAUGE PARTS (1)(FOR LH-3528)

Needle gauge size 針 幅			Presser foot asm. 押 さ え(組)										Swivel guide Presser asm. スイブルガイド 押さえ(組)	
Code コード					(Tip-divided) (移動式先割れ) 		(Tip-divided) (移動式先割れ) 		(Lower feed) (下送り) 					
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
A	3/32	2.4	1	226-37557	-	-	-	-	-	-	-	-	-	-
B	1/8	3.2	2	226-37656	15	400-35896	15	400-35896	50	103-91852	57	226-27152	63	226-47051
C	5/32	4.0	3	226-37755	16	400-35897	33	400-71909	-	-	-	-	-	-
D	3/16	4.8	4	226-37854	17	226-40353	34	228-16557	51	103-92058	58	226-27350	64	226-47150
E	7/32	5.6	-	-	18	226-40452	35	228-16656	-	-	59	226-27459	65	226-47259
F	1/4	6.4	5	226-38050	19	226-40551	36	228-16755	52	103-92256	60	226-27558	66	226-47358
G	9/32	7.1	6	226-38258	20	226-40759	37	228-16854	-	-	61	226-27657	67	226-47457
H	5/16	7.9	7	226-38357	21	226-40858	38	228-16953	-	-	62	226-27756	68	226-47556
K	3/8	9.5	8	226-38456	22	226-40957	39	228-17050	-	-	-	-	-	-
W	7/16	11.1	-	-	23	226-41054	40	400-33941	-	-	-	-	-	-
L	1/2	12.7	9	226-38753	24	226-41252	41	228-17159	53	103-92751	-	-	-	-
M	5/8	15.9	-	-	25	226-41351	42	400-33945	-	-	-	-	-	-
N	3/4	19.1	10	226-38951	26	226-41450	43	400-33947	54	103-93056	-	-	-	-
P	7/8	22.2	11	226-39157	27	226-41658	44	400-33949	55	228-44450	-	-	-	-
Q	1	25.4	12	226-39256	28	226-41757	45	400-33951	56	228-44559	-	-	-	-
R	1-1/8	28.6	13	226-39355	29	226-41856	46	400-33953	-	-	-	-	-	-
S	1-1/4	31.8	14	226-39454	30	226-41955	47	400-33955	-	-	-	-	-	-
T	1-3/8	34.9	-	-	31	226-42052	48	400-33957	-	-	-	-	-	-
U	1-1/2	38.1	-	-	32	226-42151	49	400-33959	-	-	-	-	-	-
Stitch spec. 縫 仕 様	A	★												
	F											★		★ (7-プ 付け)
	S					★								
	G							★						
	下送り								★					






Needle gauge size 針 幅			Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組		Sliding plate asm. (Front) 滑り板(前)組		Sliding plate asm. (Left) 滑り板(左)組	
Code コード										
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
A	3/32	2.4								
B	1/8	3.2								
C	5/32	4.0								
D	3/16	4.8								
E	7/32	5.6								
F	1/4	6.4	69	226-01058	73	226-00555			79	400-51633
G	9/32	7.1								
H	5/16	7.9								
K	3/8	9.5								
W	7/16	11.1					77	400-42874	78	232-06709
L	1/2	12.7								
M	5/8	15.9	70	226-01157	74	226-00654			80	400-45729
N	3/4	19.1								
P	7/8	22.2								
Q	1	25.4	71	226-01256	75	226-00753			81	400-45730
R	1-1/8	28.6								
S	1-1/4	31.8								
T	1-3/8	34.9	72	226-01355	76	226-00852			82	400-45731
U	1-1/2	38.1								
Stitch spec. 縫 仕 様	A									
	F		Spec.common		Spec.common		Spec.common		★ (7-プ 付け)	Spec.common
	S		仕 様 共 通		仕 様 共 通		仕 様 共 通			仕 様 共 通
	G									
	下送り									

TABLE OF EXCHANGING GAUGE PARTS (1)(FOR LH-3528)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40033957	TIP-DIVIDED_PRESSER_ASM_1_3/8				1
49	40033959	TIP-DIVIDED_PRESSER_ASM_1_1/2				1
50	10391852	PRESSER FOOT ASM. 1/8				1
51	10392058	PRESSER FOOT ASM. 3/16				1
52	10392256	PRESSER FOOT ASM. 1/4				1
53	10392751	PRESSER FOOT ASM. 1/2				1
54	10393056	PRESSER FOOT ASM. 3/4				1
55	22844450	COMPENSATING PRESSER ASM,(7/8)				1
56	22844559	BOBBIN CASE ASM, HEAVY FABLIC.				1
57	22627152	PRESSER FOOT F ASM. 1/8				1
58	22627350	F PRESSER FOOT ASM. 3/16				1
59	22627459	PRESSER FOOT ASM., 7/32				1
60	22627558	PRESSER FOOT F ASM. 1/4				1
61	22627657	PRESSER FOOT ASM., F 9/32				1
62	22627756	PRESSER FOOT ASM., F 5/16				1
63	22647051	SWIVEL GUIDE PRESSER 1/8" ASM.				1
64	22647150	GUIDE PRESSER ASM. 3/16				1
65	22647259	GUIDE PRESSER ASM. 7/32				1
66	22647358	GUIDE PRESSER ASM. 1/4				1
67	22647457	GUIDE PRESSER ASM. 9/32				1
68	22647556	SWIVEL GUIDE PRESSER 5/16" ASM				1
69	22601058	BED SLIDE LEFT, ASM., A				1
70	22601157	LEFT SLIDER PLATE B ASM.				1
71	22601256	BED SLIDE LEFT, ASM., C				1
72	22601355	BED SLIDE LEFT, ASM., C				1
73	22600555	BED SLIDE RIGHT, ASM., A				1
74	22600654	RIGHT SLIDER PLATE B ASM.				1
75	22600753	BED SLIDE RIGHT, ASM., C				1
76	22600852	BED SLIDE RIGHT, ASM., D				1
77	40042874	ASSY_SLIDE_PLATE_F_STANDARD				1
78	23206709	BED SLIDE (FRONT)A				1
79	40051633	ASSY_SLIDE_PLATE_L				1
80	40045729	ASSY_SIDE_PLATE-L-B				1
81	40045730	ASSY_SIDE_PLATE-L-C				1
82	40045731	ASSY_SIDE_PLATE-L-D				1

TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528)

Needle gauge size 針 幅		Feed Dog 送り 歯															
Code コード	inch	mm	1.2		Option オプション 1.4		1.4		1.9		Option オプション 1.7		2.2		Option オプション 2.2mm		
			No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
A	3/32	2.4	1	400-33714	-	-	-	-	-	-	-	-	-	-	-	-	
B	1/8	3.2	2	400-33715	15	400-35883	21	400-33563	-	-	21	400-33563	61	B1613-512-B0H	-	-	
C	5/32	4.0	3	400-33716	-	-	-	-	27	226-30206	44	400-25784	62	B1613-512-C0H	-	-	
D	3/16	4.8	4	400-33718	16	400-35884	22	400-33564	28	226-30404	45	400-25785	63	B1613-512-D0H	79	400-25801	
E	7/32	5.6	-	-	17	400-35885	23	400-33565	29	226-30503	46	400-25786	64	B1613-512-E0H	80	400-25802	
F	1/4	6.4	5	400-33720	18	400-35886	24	400-33566	30	226-30602	47	400-25787	65	B1613-512-F0H	81	400-25803	
G	9/32	7.1	6	400-33722	19	400-35887	25	400-33567	31	226-30800	48	400-25788	66	B1613-512-G0H	82	400-25804	
H	5/16	7.9	7	400-33723	20	400-35888	26	400-33568	32	226-30909	49	400-25789	67	B1613-512-H0H	83	400-25805	
K	3/8	9.5	8	400-33724	-	-	-	-	33	226-31006	50	400-25790	68	B1613-512-K0H	84	400-25806	
W	7/16	11.1	-	-	-	-	-	-	34	226-31105	51	400-25791	69	400-75311	85	400-25807	
L	1/2	12.7	9	400-33727	-	-	-	-	35	226-31303	52	400-25792	70	B1613-512-L0H	86	400-25808	
M	5/8	15.9	-	-	-	-	-	-	36	226-31402	53	400-25793	71	B1613-512-M0H	87	400-25809	
N	3/4	19.1	10	400-33729	-	-	-	-	37	226-31501	54	400-25794	72	B1613-512-N0H	88	400-25810	
P	7/8	22.2	11	400-33731	-	-	-	-	38	226-31709	55	400-25795	73	B1613-512-P0H	89	400-25811	
Q	1	25.4	12	400-33732	-	-	-	-	39	226-31808	56	400-25796	74	B1613-512-Q0H	90	400-25812	
R	1-1/8	28.6	13	400-33733	-	-	-	-	40	226-31907	57	400-25797	75	B1613-512-R0H	91	400-25813	
S	1-1/4	31.8	14	400-33734	-	-	-	-	41	226-32004	58	400-25798	76	B1613-512-S0H	92	400-25814	
T	1-3/8	34.9	-	-	-	-	-	-	42	226-32103	59	400-25799	77	B1613-512-T0H	93	400-25815	
U	1-1/2	38.1	-	-	-	-	-	-	43	226-32202	60	400-25800	78	B1613-512-U0H	94	400-25816	
Stitch spec. 縫 仕 様	A	★															
	F			★		★											
	S							★		★							
	G											★		★			

Needle gauge size 針 幅		Feed Dog (Lower feed) 送り 歯 (下送り)				Needle clamp asm. 針 留 組				Throat plate 針 板		Throat plate (with Taping) 針 板 (テープ付)		Throat plate (Lower feed) 針 板 (下送り)			
Code コード	inch	mm	No.		No.		No.		No.		No.		No.		No.		
			Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.			
A	3/32	2.4	-	-	-	-	106	400-35875	125	101-47551	144	226-25008	-	-	-	-	
B	1/8	3.2	95	232-05107	-	-	107	400-26027	126	101-47650	145	226-25107	165	226-28002	172	228-45200	
C	5/32	4.0	-	-	-	-	108	400-26029	127	101-47759	146	226-25107	-	-	-	-	
D	3/16	4.8	96	232-05305	-	-	109	400-26031	128	101-47858	147	226-25206	166	226-28101	-	-	
E	7/32	5.6	-	-	-	-	110	400-26033	129	101-47957	148	226-25206	-	-	-	-	
F	1/4	6.4	97	232-05503	-	-	111	400-26035	130	101-48054	149	226-25305	167	226-28200	173	228-45408	
G	9/32	7.1	-	-	-	-	112	400-26037	131	101-48153	150	226-25404	168	226-28309	-	-	
H	5/16	7.9	-	-	-	-	113	400-26039	132	101-48252	151	226-25503	169	226-28408	174	228-45606	
K	3/8	9.5	-	-	-	-	114	400-26041	133	101-48351	152	226-25602	170	226-28507	-	-	
W	7/16	11.1	-	-	-	-	115	400-26043	134	101-48450	153	226-25701	171	226-28606	-	-	
L	1/2	12.7	98	400-62249	102	228-48105	116	400-26045	135	101-48559	154	226-25800	-	-	-	-	
M	5/8	15.9	-	-	-	-	117	400-26047	136	101-48658	155	226-25909	-	-	-	-	
N	3/4	19.1	99	400-62251	103	228-48303	118	400-26049	137	101-48757	156	226-26006	-	-	-	-	
P	7/8	22.2	100	400-62252	104	228-48402	119	400-26051	138	101-48856	157	226-26105	-	-	-	-	
Q	1	25.4	101	400-62253	105	228-48501	120	400-26053	139	101-48955	158	226-26204	-	-	-	-	
R	1-1/8	28.6	-	-	-	-	121	400-26055	140	101-49052	159	226-26303	-	-	-	-	
S	1-1/4	31.8	-	-	-	-	122	400-26057	141	101-49151	160	226-26402	-	-	-	-	
T	1-3/8	34.9	-	-	-	-	123	400-26059	142	101-49250	161	226-26501	-	-	-	-	
U	1-1/2	38.1	-	-	-	-	124	400-26061	143	101-49359	162	226-26600	-	-	-	-	
Stitch spec. 縫 仕 様	A					★				★		Spec.common					
	F							★		★		仕 様 共 通					
	S									※のみ		★					
	G	下送り		★		★								★		★	

TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40033714	FEED_DOG_TYPE_AA_3/32				1
2	40033715	FEED_DOG_TYPE_AA_1/8				1
3	40033716	FEED_DOG_TYPE_AA_5/32				1
4	40033718	FEED_DOG_TYPE_AA_3/16				1
5	40033720	FEED_DOG_TYPE_AA_1/4				1
6	40033722	FEED_DOG_TYPE_AA_9/32				1
7	40033723	FEED_DOG_TYPE_AA_5/16				1
8	40033724	FEED_DOG_TYPE_AA_3/8				1
9	40033727	FEED_DOG_TYPE_AA_1/2				1
10	40033729	FEED_DOG_TYPE_AA_3/4				1
11	40033731	FEED_DOG_TYPE_AA_7/8				1
12	40033732	FEED_DOG_TYPE_AA_1				1
13	40033733	FEED_DOG_TYPE_AA_1_1/8				1
14	40033734	FEED_DOG_TYPE_AA_1_1/4				1
15	40035883	FEED_DOG_TYPE_F_1/8				1
16	40035884	FEED_DOG_TYPE_F_3/16				1
17	40035885	FEED_DOG_TYPE_F_7/32				1
18	40035886	FEED_DOG_TYPE_F_1/4				1
19	40035887	FEED_DOG_TYPE_F_9/32				1
20	40035888	FEED_DOG_TYPE_F_5/16				1
21	40033563	FEED_DOG_TYPE_F_1/8				1
22	40033564	FEED_DOG_TYPE_F_3/16				1
23	40033565	FEED_DOG_TYPE_F_7/32				1
24	40033566	FEED_DOG_TYPE_F_1/4				1
25	40033567	FEED_DOG_TYPE_F_9/32				1
26	40033568	FEED_DOG_TYPE_F_5/16				1
27	22630206	FEED DOG 5/32" (4.0MM)				1
28	22630404	FEED DOG 3/16" (4.8MM)				1
29	22630503	FEED DOG 7/32" (5.6MM)				1
30	22630602	FEED DOG 1/4				1
31	22630800	FEED DOG 9/32" (7.1MM)				1
32	22630909	FEED DOG 5/16" (7.9MM)				1
33	22631006	FEED DOG 3/8" (9.5MM)				1
34	22631105	FEED DOG 7/16" (11.1MM)				1
35	22631303	FEED DOG 1/2" (12.7MM)				1
36	22631402	FEED DOG 5/8" (15.9MM)				1
37	22631501	FEED DOG 3/4" (19.1MM)				1
38	22631709	FEED DOG 7/8" (2.2MM)				1
39	22631808	FEED DOG 1" (25.4MM)				1
40	22631907	FEED DOG 1.1/8" (28.6MM)				1
41	22632004	FEED DOG 1.1/4" (31.4MM)				1
42	22632103	FEED DOG 1.3/8" (34.9MM)				1
43	22632202	FEED DOG 1.1/2" (38.1MM)				1
44	40025784	FEED_DOG_TYPE_SA_5/32				1
45	40025785	FEED_DOG_TYPE_SA_3/16				1
46	40025786	FEED_DOG_TYPE_SA_7/32				1
47	40025787	FEED_DOG_TYPE_SA_1/4				1

TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528)

Needle gauge size 針 幅		Feed Dog 送り 歯														
Code コード	inch	mm	No. Part No.		No. Part No.		No. Part No.		No. Part No.		No. Part No.		No. Part No.		No. Part No.	
			No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
A	3/32	2.4	1	400-33714	-	-	-	-	-	-	-	-	-	-	-	-
B	1/8	3.2	2	400-33715	15	400-35883	21	400-33563	-	-	21	400-33563	61	B1613-512-B0H	-	-
C	5/32	4.0	3	400-33716	-	-	-	-	27	226-30206	44	400-25784	62	B1613-512-C0H	-	-
D	3/16	4.8	4	400-33718	16	400-35884	22	400-33564	28	226-30404	45	400-25785	63	B1613-512-D0H	79	400-25801
E	7/32	5.6	-	-	17	400-35885	23	400-33565	29	226-30503	46	400-25786	64	B1613-512-E0H	80	400-25802
F	1/4	6.4	5	400-33720	18	400-35886	24	400-33566	30	226-30602	47	400-25787	65	B1613-512-F0H	81	400-25803
G	9/32	7.1	6	400-33722	19	400-35887	25	400-33567	31	226-30800	48	400-25788	66	B1613-512-G0H	82	400-25804
H	5/16	7.9	7	400-33723	20	400-35888	26	400-33568	32	226-30909	49	400-25789	67	B1613-512-H0H	83	400-25805
K	3/8	9.5	8	400-33724	-	-	-	-	33	226-31006	50	400-25790	68	B1613-512-K0H	84	400-25806
W	7/16	11.1	-	-	-	-	-	-	34	226-31105	51	400-25791	69	400-75311	85	400-25807
L	1/2	12.7	9	400-33727	-	-	-	-	35	226-31303	52	400-25792	70	B1613-512-L0H	86	400-25808
M	5/8	15.9	-	-	-	-	-	-	36	226-31402	53	400-25793	71	B1613-512-M0H	87	400-25809
N	3/4	19.1	10	400-33729	-	-	-	-	37	226-31501	54	400-25794	72	B1613-512-N0H	88	400-25810
P	7/8	22.2	11	400-33731	-	-	-	-	38	226-31709	55	400-25795	73	B1613-512-P0H	89	400-25811
Q	1	25.4	12	400-33732	-	-	-	-	39	226-31808	56	400-25796	74	B1613-512-Q0H	90	400-25812
R	1-1/8	28.6	13	400-33733	-	-	-	-	40	226-31907	57	400-25797	75	B1613-512-R0H	91	400-25813
S	1-1/4	31.8	14	400-33734	-	-	-	-	41	226-32004	58	400-25798	76	B1613-512-S0H	92	400-25814
T	1-3/8	34.9	-	-	-	-	-	-	42	226-32103	59	400-25799	77	B1613-512-T0H	93	400-25815
U	1-1/2	38.1	-	-	-	-	-	-	43	226-32202	60	400-25800	78	B1613-512-U0H	94	400-25816
Stitch spec. 縫 仕 様	A	★														
	F			★				★								
	S									★						
	G												★			★

Needle gauge size 針 幅		Feed Dog (Lower feed) 送り 歯 (下送り)				Needle clamp asm. 針 留 組				Throat plate 針 板		Throat plate (with Taping) 針 板 (テープ付)		Throat plate (Lower feed) 針 板 (下送り)		
Code コード	inch	mm	No. Part No.		No. Part No.		No. Part No.		No. Part No.		No. Part No.		No. Part No.		No. Part No.	
			No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
A	3/32	2.4	-	-	-	-	106	400-35875	125	101-47551	144	226-25008	-	-	-	-
B	1/8	3.2	95	232-05107	-	-	107	400-26027	126	101-47650	145	226-25107	165	226-28002	172	228-45200
C	5/32	4.0	-	-	-	-	108	400-26029	127	101-47759	146	226-25107	-	-	-	-
D	3/16	4.8	96	232-05305	-	-	109	400-26031	128	101-47858	147	226-25206	166	226-28101	-	-
E	7/32	5.6	-	-	-	-	110	400-26033	129	101-47957	148	226-25338	-	-	-	-
F	1/4	6.4	97	232-05503	-	-	111	400-26035	130	101-48054	149	226-25305	167	226-28200	173	228-45408
G	9/32	7.1	-	-	-	-	112	400-26037	131	101-48153	150	226-25404	168	226-28309	-	-
H	5/16	7.9	-	-	-	-	113	400-26039	132	101-48252	151	226-25503	169	226-28408	174	228-45606
K	3/8	9.5	-	-	-	-	114	400-26041	133	101-48351	152	226-25602	170	226-28507	-	-
W	7/16	11.1	-	-	-	-	115	400-26043	134	101-48450	153	226-25701	171	226-28606	-	-
L	1/2	12.7	98	400-62249	102	228-48105	116	400-26045	135	101-48559	154	226-25800	-	-	-	175
M	5/8	15.9	-	-	-	-	117	400-26047	136	101-48658	155	226-25909	-	-	-	-
N	3/4	19.1	99	400-62251	103	228-48303	118	400-26049	137	101-48757	156	226-26006	-	-	-	176
P	7/8	22.2	100	400-62252	104	228-48402	119	400-26051	138	101-48856	157	226-26105	-	-	-	177
Q	1	25.4	101	400-62253	105	228-48501	120	400-26053	139	101-48955	158	226-26204	-	-	-	178
R	1-1/8	28.6	-	-	-	-	121	400-26055	140	101-49052	159	226-26303	-	-	-	-
S	1-1/4	31.8	-	-	-	-	122	400-26057	141	101-49151	160	226-26402	-	-	-	-
T	1-3/8	34.9	-	-	-	-	123	400-26059	142	101-49250	161	226-26501	-	-	-	-
U	1-1/2	38.1	-	-	-	-	124	400-26061	143	101-49359	162	226-26600	-	-	-	-
Stitch spec. 縫 仕 様	A															
	F															
	S															
	G															
下送り			★		★										★	★

TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40025788	FEED_DOG_TYPE_SA_9/32				1
49	40025789	FEED_DOG_TYPE_SA_5/16				1
50	40025790	FEED_DOG_TYPE_SA_3/8				1
51	40025791	FEED_DOG_TYPE_SA_7/16				1
52	40025792	FEED_DOG_TYPE_SA_1/2				1
53	40025793	FEED_DOG_TYPE_SA_5/8				1
54	40025794	FEED_DOG_TYPE_SA_3/4				1
55	40025795	FEED_DOG_TYPE_SA_7/8				1
56	40025796	FEED_DOG_TYPE_SA_1				1
57	40025797	FEED_DOG_TYPE_SA_1-1/8				1
58	40025798	FEED_DOG_TYPE_SA_1-1/4				1
59	40025799	FEED_DOG_TYPE_SA_1-3/8				1
60	40025800	FEED_DOG_TYPE_SA_1-1/2				1
61	B1613512B0H	FEED DOG (1/8)				1
62	B1613512C0H	FEED DOG 5/32				1
63	B1613512D0H	FEED DOG 3/16				1
64	B1613512E0H	FEED DOG 7/32				1
65	B1613512F0H	FEED DOG 1/4				1
66	B1613512G0H	FEED DOG 9/32				1
67	B1613512H0H	FEED DOG 5/16				1
68	B1613512K0H	FEED DOG 3/8				1
69	40075311	FEED_DOG_TYPE_G_7/16				1
70	B1613512L0H	FEED DOG 1/2				1
71	B1613512M0H	FEED DOG 5/8				1
72	B1613512N0H	FEED DOG 3/4				1
73	B1613512P0H	FEED DOG 7/8				1
74	B1613512Q0H	FEED DOG 1				1
75	B1613512R0H	FEED DOG 1-1/8				1
76	B1613512S0H	FEED DOG 1-1/4				1
77	B1613512T0H	FEED DOG 1-3/8				1
78	B1613512U0H	FEED DOG 1-1/2				1
79	40025801	FEED_DOG_TYPE_G_3/16				1
80	40025802	FEED_DOG_TYPE_G_7/32				1
81	40025803	FEED_DOG_TYPE_G_1/4				1
82	40025804	FEED_DOG_TYPE_G_9/32				1
83	40025805	FEED_DOG_TYPE_G_5/16				1
84	40025806	FEED_DOG_TYPE_G_3/8				1
85	40025807	FEED_DOG_TYPE_G_7/16				1
86	40025808	FEED_DOG_TYPE_G_1/2				1
87	40025809	FEED_DOG_TYPE_G_5/8				1
88	40025810	FEED_DOG_TYPE_G_3/4				1
89	40025811	FEED_DOG_TYPE_G_7/8				1
90	40025812	FEED_DOG_TYPE_G_1				1
91	40025813	FEED_DOG_TYPE_G_1-1/8				1
92	40025814	FEED_DOG_TYPE_G_1-1/4				1
93	40025815	FEED_DOG_TYPE_G_1-3/8				1
94	40025816	FEED_DOG_TYPE_G_1-1/2				1

TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528)

Needle gauge size 針 幅		Feed Dog 送り 歯														
Code コード	inch	mm	No. Part No.		Option オプション		No. Part No.		Option オプション		No. Part No.		Option オプション		No. Part No.	
			No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.		
A	3/32	2.4	1	400-33714	-	-	-	-	-	-	-	-	-	-	-	-
B	1/8	3.2	2	400-33715	15	400-35883	21	400-33563	-	-	21	400-33563	61	B1613-512-B0H	-	-
C	5/32	4.0	3	400-33716	-	-	-	-	27	226-30206	44	400-25784	62	B1613-512-C0H	-	-
D	3/16	4.8	4	400-33718	16	400-35884	22	400-33564	28	226-30404	45	400-25785	63	B1613-512-D0H	79	400-25801
E	7/32	5.6	-	-	17	400-35885	23	400-33565	29	226-30503	46	400-25786	64	B1613-512-E0H	80	400-25802
F	1/4	6.4	5	400-33720	18	400-35886	24	400-33566	30	226-30602	47	400-25787	65	B1613-512-F0H	81	400-25803
G	9/32	7.1	6	400-33722	19	400-35887	25	400-33567	31	226-30800	48	400-25788	66	B1613-512-G0H	82	400-25804
H	5/16	7.9	7	400-33723	20	400-35888	26	400-33568	32	226-30909	49	400-25789	67	B1613-512-H0H	83	400-25805
K	3/8	9.5	8	400-33724	-	-	-	-	33	226-31006	50	400-25790	68	B1613-512-K0H	84	400-25806
W	7/16	11.1	-	-	-	-	-	-	34	226-31105	51	400-25791	69	400-75311	85	400-25807
L	1/2	12.7	9	400-33727	-	-	-	-	35	226-31303	52	400-25792	70	B1613-512-L0H	86	400-25808
M	5/8	15.9	-	-	-	-	-	-	36	226-31402	53	400-25793	71	B1613-512-M0H	87	400-25809
N	3/4	19.1	10	400-33729	-	-	-	-	37	226-31501	54	400-25794	72	B1613-512-N0H	88	400-25810
P	7/8	22.2	11	400-33731	-	-	-	-	38	226-31709	55	400-25795	73	B1613-512-P0H	89	400-25811
Q	1	25.4	12	400-33732	-	-	-	-	39	226-31808	56	400-25796	74	B1613-512-Q0H	90	400-25812
R	1-1/8	28.6	13	400-33733	-	-	-	-	40	226-31907	57	400-25797	75	B1613-512-R0H	91	400-25813
S	1-1/4	31.8	14	400-33734	-	-	-	-	41	226-32004	58	400-25798	76	B1613-512-S0H	92	400-25814
T	1-3/8	34.9	-	-	-	-	-	-	42	226-32103	59	400-25799	77	B1613-512-T0H	93	400-25815
U	1-1/2	38.1	-	-	-	-	-	-	43	226-32202	60	400-25800	78	B1613-512-U0H	94	400-25816
Stitch spec. 縫 仕 様	A	★														
	F			★												
	S					★					★					
	G												★			★

Needle gauge size 針 幅		Feed Dog (Lower feed) 送り 歯 (下送り)				Needle clamp asm. 針 留 組				Throat plate 針 板		Throat plate (with Taping) 針 板 (テープ付)		Throat plate (Lower feed) 針 板 (下送り)		
Code コード	inch	mm	No. Part No.		No. Part No.		No. Part No.		No. Part No.		No. Part No.		No. Part No.		No. Part No.	
			No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
A	3/32	2.4	-	-	-	-	106	400-35875	125	101-47551	144	226-25008	-	-	-	-
B	1/8	3.2	95	232-05107	-	-	107	400-26027	126	101-47650	145	226-25107	165	226-28002	172	228-45200
C	5/32	4.0	-	-	-	-	108	400-26029	127	101-47759	146	226-25107	-	-	-	-
D	3/16	4.8	96	232-05305	-	-	109	400-26031	128	101-47858	147	226-25206	166	226-28101	-	-
E	7/32	5.6	-	-	-	-	110	400-26033	129	101-47957	148	226-25338	-	-	-	-
F	1/4	6.4	97	232-05503	-	-	111	400-26035	130	101-48054	149	226-25305	167	226-28200	173	228-45408
G	9/32	7.1	-	-	-	-	112	400-26037	131	101-48153	150	226-25404	168	226-28309	-	-
H	5/16	7.9	-	-	-	-	113	400-26039	132	101-48252	151	226-25503	169	226-28408	174	228-45606
K	3/8	9.5	-	-	-	-	114	400-26041	133	101-48351	152	226-25602	170	226-28507	-	-
W	7/16	11.1	-	-	-	-	115	400-26043	134	101-48450	153	226-25701	171	226-28606	-	-
L	1/2	12.7	98	400-62249	102	228-48105	116	400-26045	135	101-48559	154	226-25800	-	-	-	175
M	5/8	15.9	-	-	-	-	117	400-26047	136	101-48658	155	226-25909	-	-	-	-
N	3/4	19.1	99	400-62251	103	228-48303	118	400-26049	137	101-48757	156	226-26006	-	-	-	-
P	7/8	22.2	100	400-62252	104	228-48402	119	400-26051	138	101-48856	157	226-26105	-	-	-	-
Q	1	25.4	101	400-62253	105	228-48501	120	400-26053	139	101-48955	158	226-26204	-	-	-	176
R	1-1/8	28.6	-	-	-	-	121	400-26055	140	101-49052	159	226-26303	-	-	-	177
S	1-1/4	31.8	-	-	-	-	122	400-26057	141	101-49151	160	226-26402	-	-	-	-
T	1-3/8	34.9	-	-	-	-	123	400-26059	142	101-49250	161	226-26501	-	-	-	-
U	1-1/2	38.1	-	-	-	-	124	400-26061	143	101-49359	162	226-26600	-	-	-	-
Stitch spec. 縫 仕 様	A															
	F															
	S							★			★		Spec.common			
	G								★		※のみ	★	仕 様 共 通			
	下送り		★		★									★		★

TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	23205107	FEED DOG 1/8				1
96	23205305	FEED DOG 3/16				1
97	23205503	FEED DOG 1/4				1
98	40062249	FEED_DOG_1/2				1
99	40062251	FEED_DOG_3/4				1
100	40062252	FEED_DOG_7/8				1
101	40062253	FEED_DOG_1				1
102	22848105	FEED DOG, (1/2).				1
103	22848303	FEED DOG, (3/4).				1
104	22848402	FEED DOG, (7/8).				1
105	22848501	FEED DOG, (1).				1
106	40035875	ASSY_NEEDLE_CLAMP(3/32)				1
107	40026027	ASSY_NEEDLE_CLAMP(1/8)				1
108	40026029	ASSY_NEEDLE_CLAMP(5/32)				1
109	40026031	ASSY_NEEDLE_CLAMP(3/16)				1
110	40026033	ASSY_NEEDLE_CLAMP(7/32)				1
111	40026035	ASSY_NEEDLE_CLAMP(1/4)				1
112	40026037	ASSY_NEEDLE_CLAMP(9/32)				1
113	40026039	ASSY_NEEDLE_CLAMP(5/16)				1
114	40026041	ASSY_NEEDLE_CLAMP(3/8)				1
115	40026043	ASSY_NEEDLE_CLAMP(7/16)				1
116	40026045	ASSY_NEEDLE_CLAMP(1/2)				1
117	40026047	ASSY_NEEDLE_CLAMP(5/8)				1
118	40026049	ASSY_NEEDLE_CLAMP(3/4)				1
119	40026051	ASSY_NEEDLE_CLAMP(7/8)				1
120	40026053	ASSY_NEEDLE_CLAMP(1)				1
121	40026055	ASSY_NEEDLE_CLAMP(1-1/8)				1
122	40026057	ASSY_NEEDLE_CLAMP(1-1/4)				1
123	40026059	ASSY_NEEDLE_CLAMP(1-3/8)				1
124	40026061	ASSY_NEEDLE_CLAMP(1-1/2)				1
125	10147551	NEEDLE CLAMP ASM. 3/32				1
126	10147650	NEEDLE CLAMP ASM. 1/8				1
127	10147759	NEEDLE CLAMP ASM. 5/32				1
128	10147858	NEEDLE CLAMP ASM. 3/16				1
129	10147957	NEEDLE CLAMP ASM. 7/32				1
130	10148054	NEEDLE CLAMP ASM. 1/4				1
131	10148153	NEEDLE CLAMP ASM. 9/32				1
132	10148252	NEEDLE CLAMP ASM. 5/16				1
133	10148351	NEEDLE CLAMP ASM. 3/8				1
134	10148450	NEEDLE CLAMP ASM. 7/16				1
135	10148559	NEEDLE CLAMP ASM. 1/2				1
136	10148658	NEEDLE CLAMP ASM. 5/8				1
137	10148757	NEEDLE CLAMP ASM. 3/4				1
138	10148856	NEEDLE CLAMP ASM. 7/8				1
139	10148955	NEEDLE CLAMP ASM. 1				1
140	10149052	NEEDLE CLAMP ASM. 1-1/8				1
141	10149151	NEEDLE CLAMP ASM. 1-1/4				1

TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528)

Needle gauge size 針 幅		Feed Dog 送り 歯																
Code コード	inch	mm	1.2		Option オプション 1.15 1.4		1.4		1.7		Option オプション 1.7 1.9		1.7		Option オプション 1.7 2.2		1.7 2.2mm	
			No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
A	3/32	2.4	1	400-33714	-	-	-	-	-	-	-	-	-	-	-	-	-	-
B	1/8	3.2	2	400-33715	15	400-35883	21	400-33563	-	-	21	400-33563	61	B1613-512-B0H	-	-	-	-
C	5/32	4.0	3	400-33716	-	-	-	-	27	226-30206	44	400-25784	62	B1613-512-C0H	-	-	-	-
D	3/16	4.8	4	400-33718	16	400-35884	22	400-33564	28	226-30404	45	400-25785	63	B1613-512-D0H	79	400-25801	-	-
E	7/32	5.6	-	-	17	400-35885	23	400-33565	29	226-30503	46	400-25786	64	B1613-512-E0H	80	400-25802	-	-
F	1/4	6.4	5	400-33720	18	400-35886	24	400-33566	30	226-30602	47	400-25787	65	B1613-512-F0H	81	400-25803	-	-
G	9/32	7.1	6	400-33722	19	400-35887	25	400-33567	31	226-30800	48	400-25788	66	B1613-512-G0H	82	400-25804	-	-
H	5/16	7.9	7	400-33723	20	400-35888	26	400-33568	32	226-30909	49	400-25789	67	B1613-512-H0H	83	400-25805	-	-
K	3/8	9.5	8	400-33724	-	-	-	-	33	226-31006	50	400-25790	68	B1613-512-K0H	84	400-25806	-	-
W	7/16	11.1	-	-	-	-	-	-	34	226-31105	51	400-25791	69	400-75311	85	400-25807	-	-
L	1/2	12.7	9	400-33727	-	-	-	-	35	226-31303	52	400-25792	70	B1613-512-L0H	86	400-25808	-	-
M	5/8	15.9	-	-	-	-	-	-	36	226-31402	53	400-25793	71	B1613-512-M0H	87	400-25809	-	-
N	3/4	19.1	10	400-33729	-	-	-	-	37	226-31501	54	400-25794	72	B1613-512-N0H	88	400-25810	-	-
P	7/8	22.2	11	400-33731	-	-	-	-	38	226-31709	55	400-25795	73	B1613-512-P0H	89	400-25811	-	-
Q	1	25.4	12	400-33732	-	-	-	-	39	226-31808	56	400-25796	74	B1613-512-Q0H	90	400-25812	-	-
R	1-1/8	28.6	13	400-33733	-	-	-	-	40	226-31907	57	400-25797	75	B1613-512-R0H	91	400-25813	-	-
S	1-1/4	31.8	14	400-33734	-	-	-	-	41	226-32004	58	400-25798	76	B1613-512-S0H	92	400-25814	-	-
T	1-3/8	34.9	-	-	-	-	-	-	42	226-32103	59	400-25799	77	B1613-512-T0H	93	400-25815	-	-
U	1-1/2	38.1	-	-	-	-	-	-	43	226-32202	60	400-25800	78	B1613-512-U0H	94	400-25816	-	-
Stitch spec. 縫 仕 様	A	★																
	F	★																
	S	★																
	G	★																

Needle gauge size 針 幅		Feed Dog (Lower feed) 送り 歯 (下送り)				Needle clamp asm. 針 留 組				Throat plate 針 板		Throat plate (with Taping) 針 板 (テープ付)		Throat plate (Lower feed) 針 板 (下送り)				
Code コード	inch	mm	No.		No.		No.		No.		No.		No.		No.			
			Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.				
A	3/32	2.4	-	-	-	-	106	400-35875	125	101-47551	144	226-25008	-	-	-	-		
B	1/8	3.2	95	232-05107	-	-	107	400-26027	126	101-47650	145	226-25107	165	226-28002	172	228-45200		
C	5/32	4.0	-	-	-	-	108	400-26029	127	101-47759	146	226-25107	-	-	-	-		
D	3/16	4.8	96	232-05305	-	-	109	400-26031	128	101-47858	147	226-25206	166	226-28101	-	-		
E	7/32	5.6	-	-	-	-	110	400-26033	129	101-47957	148	226-25206	-	-	-	-		
F	1/4	6.4	97	232-05503	-	-	111	400-26035	130	101-48054	149	226-25305	167	226-28200	173	228-45408		
G	9/32	7.1	-	-	-	-	112	400-26037	131	101-48153	150	226-25404	168	226-28309	-	-		
H	5/16	7.9	-	-	-	-	113	400-26039	132	101-48252	151	226-25503	169	226-28408	174	228-45606		
K	3/8	9.5	-	-	-	-	114	400-26041	133	101-48351	152	226-25602	170	226-28507	-	-		
W	7/16	11.1	-	-	-	-	115	400-26043	134	101-48450	153	226-25701	171	226-28606	-	-		
L	1/2	12.7	98	400-62249	102	228-48105	116	400-26045	135	101-48559	154	226-25800	-	-	-	175	400-62254	
M	5/8	15.9	-	-	-	-	117	400-26047	136	101-48658	155	226-25909	-	-	-	-	-	
N	3/4	19.1	99	400-62251	103	228-48303	118	400-26049	137	101-48757	156	226-26006	-	-	-	-	-	
P	7/8	22.2	100	400-62252	104	228-48402	119	400-26051	138	101-48856	157	226-26105	-	-	-	-	-	
Q	1	25.4	101	400-62253	105	228-48501	120	400-26053	139	101-48955	158	226-26204	-	-	-	-	176	400-62256
R	1-1/8	28.6	-	-	-	-	121	400-26055	140	101-49052	159	226-26303	-	-	-	-	-	-
S	1-1/4	31.8	-	-	-	-	122	400-26057	141	101-49151	160	226-26402	-	-	-	-	-	-
T	1-3/8	34.9	-	-	-	-	123	400-26059	142	101-49250	161	226-26501	-	-	-	-	-	-
U	1-1/2	38.1	-	-	-	-	124	400-26061	143	101-49359	162	226-26600	-	-	-	-	-	-
Stitch spec. 縫 仕 様	A	★																
	F	★																
	S	★																
	G	★																
下送り	★																	

TABLE OF EXCHANGING GAUGE PARTS (2)(FOR LH-3528)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
142	10149250	NEEDLE CLAMP ASM. 1-3/8				1
143	10149359	NEEDLE CLAMP ASM. 1-1/2				1
144	22625008	THROAT PLATE 3/32" (2.4MM)				1
145	22625107	THROAT PLATE 1/8" (3.2MM)				1
146	40072337	THROAT_PLATE_G_1/8				1
147	22625206	THROAT PLATE 5/32" (4MM)				1
148	40072338	THROAT_PLATE_G_5/32				1
149	22625305	THROAT PLATE 3/16" (4.8MM)				1
150	22625404	THROAT PLATE 7/32" (5.6MM)				1
151	22625503	THROAT PLATE 1/4				1
152	22625602	THROAT PLATE 9/32" (7.1MM)				1
153	22625701	THROAT PLATE 5/16" (7.9MM)				1
154	22625800	THROAT PLATE 3/8" (9.5MM)				1
155	22625909	THROT PLATE 7/16 (11.1M)				1
156	22626006	THROAT PLATE 1/2" (12.7MM)				1
157	22626105	THROAT PLATE 5/8" (15.9MM)				1
158	22626204	THROAT PLATE 3/4" (19.1MM)				1
159	22626303	THROAT PLATE 7/8" (22.2MM)				1
160	22626402	THROAT PLATE 1" (25.4MM)				1
161	22626501	THROAT PLATE 1.1/8" (28.6MM)				1
162	22626600	THROAT PLATE 1.1/4" (31.8MM)				1
163	22626709	THROAT PLATE 1.3/8" (34.9MM)				1
164	22626808	THROAT PLATE 1.1/2" (38.1MM)				1
165	22628002	THROAT PLATE 1/8				1
166	22628101	THROAT PLATE 5/32				1
167	22628200	THROAT PLATE 3/16				1
168	22628309	THROAT PLATE, 7/32				1
169	22628408	THROAT PLATE 1/4				1
170	22628507	THROAT PLATE 9/32				1
171	22628606	TAPING THROT PLATE 5/16				1
172	22845200	THROAT PLATE, (1/8).				1
173	22845408	THROAT PLATE, 3/16.				1
174	22845606	THROAT PLATE, (1/4).				1
175	40062254	THROAT_PLATE_1/2				1
176	40062256	THROAT_PLATE_3/4				1
177	40062257	THROAT_PLATE_7/8				1
178	40062258	THROAT_PLATE_1				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528-7)

Needle gauge size 針 幅		Throat plate 針 板		Needle clamp asm. 針 留 組				Feed dog 送 り 歯									
Code コード																	
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
A	3/32	2.4	—	—	17	400-35875	36	101-47551	—	—	—	—	—	—	—	—	
B	1/8	3.2	1	400-35881	18	400-26027	37	101-47650	55	400-61270	70	400-35890	86	400-53705	86	400-53705	
C	5/32	4.0	2	400-25485	19	400-26029	38	101-47759	56	400-61271	71	400-25817	87	400-71911	—	—	
D	3/16	4.8	3	400-25490	20	400-26031	39	101-47858	57	400-61272	72	400-25818	88	400-35891	101	400-25831	
E	7/32	5.6	4	400-25491	21	400-26033	40	101-47957	58	400-61273	73	400-25819	89	400-50009	102	400-25832	
F	1/4	6.4	5	400-25492	22	400-26035	41	101-48054	59	400-61274	74	400-26715	90	400-35892	103	400-25833	
G	9/32	7.1	6	400-25493	23	400-26037	42	101-48153	60	400-61275	75	400-25820	91	400-50010	104	400-25834	
H	5/16	7.9	7	400-25494	24	400-26039	43	101-48252	61	400-61276	76	400-25821	92	400-50011	105	400-25835	
K	3/8	9.5	8	400-25495	25	400-26041	44	101-48351	62	400-61277	77	400-25822	93	400-35893	106	400-25836	
W	7/16	11.1	9	400-25496	26	400-26043	45	101-48450	—	—	78	400-25823	—	—	107	400-25837	
L	1/2	12.7	10	400-25498	27	400-26045	46	101-48559	63	400-61278	79	400-25824	94	400-35894	108	400-25838	
M	5/8	15.9	11	400-25499	28	400-26047	47	101-48658	64	400-61279	80	400-25825	95	400-71912	109	400-25839	
N	3/4	19.1	12	400-25500	29	400-26049	48	101-48757	65	400-61280	81	400-25826	96	400-35895	110	400-25840	
P	7/8	22.2	13	400-25502	30	400-26051	49	101-48856	66	400-61281	82	400-25827	97	400-71913	111	400-25841	
Q	1	25.4	14	400-25503	31	400-26053	50	101-48955	67	400-61282	83	400-25828	98	400-71914	112	400-25842	
R	1-1/8	28.6	15	400-25504	32	400-26055	51	101-49052	68	400-61283	84	400-25829	99	400-71915	113	400-25843	
S	1-1/4	31.8	16	400-25505	33	400-26057	52	101-49151	69	400-61284	85	400-25830	100	400-71916	114	400-25844	
T	1-3/8	34.9	—	—	34	400-26059	53	101-49250	—	—	—	—	—	—	—	—	
U	1-1/2	38.1	—	—	35	400-26061	54	101-49359	—	—	—	—	—	—	—	—	
Stitch spec. 縫 仕 様	A			★													
	F			★													
	S	★		★				★		★		★					
	G	★				★		★						★		★	

Needle gauge size 針 幅		Presser foot asm. 押 さ え 組				Sliding plate asm. (Left) 滑 り 板 (左) 組		Sliding plate asm. (Right) 滑 り 板 (右) 組		Sliding plate asm. (Front) 滑 り 板 (前) 組		Sliding plate asm. (Left) 滑 り 板 (左) 組		
Code コード														
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	115	400-35896	115	400-35896								
C	5/32	4.0	116	400-35897	131	400-71909								
D	3/16	4.8	117	226-40353	132	228-16557								
E	7/32	5.6	118	226-40452	133	228-16656								
F	1/4	6.4	119	226-40551	134	228-16755	146	400-25247	150	400-25235				
G	9/32	7.1	120	226-40759	135	228-16854								
H	5/16	7.9	121	226-40858	136	228-16953								
K	3/8	9.5	122	226-40957	137	228-17050								
W	7/16	11.1	123	226-41054	138	400-33941								
L	1/2	12.7	124	226-41252	139	228-17159								
M	5/8	15.9	125	226-41351	140	400-33945	147	400-25248	151	400-25236			156	400-45729
N	3/4	19.1	126	226-41450	141	400-33947								
P	7/8	22.2	127	226-41658	142	400-33949								
Q	1	25.4	128	226-41757	143	400-33951	148	400-25249	152	400-25239			157	400-45730
R	1-1/8	28.6	129	226-41856	144	400-33953								
S	1-1/4	31.8	130	226-41955	145	400-33955	149	400-25250	153	400-25240			158	400-45731
Stitch spec. 縫 仕 様	S	★				Spec.common		Spec.common		Spec.common		Spec.common		
	G			★		仕 様 共 通		仕 様 共 通		仕 様 共 通		仕 様 共 通		

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40035881	THROAT_PLATE_TRIM_1/8				1
2	40025485	THROAT_PLATE_TRIM 5/32				1
3	40025490	THROAT_PLATE_TRIM-3/16				1
4	40025491	THROAT_PLATE_TRIM-7/32				1
5	40025492	THROAT_PLATE_TRIM-1/4				1
6	40025493	THROAT_PLATE_TRIM-9/32				1
7	40025494	THROAT_PLATE_TRIM-5/16				1
8	40025495	THROAT_PLATE_TRIM-3/8				1
9	40025496	THROAT_PLATE_TRIM-7/16				1
10	40025498	THROAT_PLATE_TRIM-1/2				1
11	40025499	THROAT_PLATE_TRIM-5/8				1
12	40025500	THROAT_PLATE_TRIM-3/4				1
13	40025502	THROAT_PLATE_TRIM-7/8				1
14	40025503	THROAT_PLATE_TRIM-1				1
15	40025504	THROAT_PLATE_TRIM-1-1/8				1
16	40025505	THROAT_PLATE_TRIM-1-1/4				1
17	40035875	ASSY_NEEDLE_CLAMP(3/32)				1
18	40026027	ASSY_NEEDLE_CLAMP(1/8)				1
19	40026029	ASSY_NEEDLE_CLAMP(5/32)				1
20	40026031	ASSY_NEEDLE_CLAMP(3/16)				1
21	40026033	ASSY_NEEDLE_CLAMP(7/32)				1
22	40026035	ASSY_NEEDLE_CLAMP(1/4)				1
23	40026037	ASSY_NEEDLE_CLAMP(9/32)				1
24	40026039	ASSY_NEEDLE_CLAMP(5/16)				1
25	40026041	ASSY_NEEDLE_CLAMP(3/8)				1
26	40026043	ASSY_NEEDLE_CLAMP(7/16)				1
27	40026045	ASSY_NEEDLE_CLAMP(1/2)				1
28	40026047	ASSY_NEEDLE_CLAMP(5/8)				1
29	40026049	ASSY_NEEDLE_CLAMP(3/4)				1
30	40026051	ASSY_NEEDLE_CLAMP(7/8)				1
31	40026053	ASSY_NEEDLE_CLAMP(1)				1
32	40026055	ASSY_NEEDLE_CLAMP(1-1/8)				1
33	40026057	ASSY_NEEDLE_CLAMP(1-1/4)				1
34	40026059	ASSY_NEEDLE_CLAMP(1-3/8)				1
35	40026061	ASSY_NEEDLE_CLAMP(1-1/2)				1
36	10147551	NEEDLE CLAMP ASM. 3/32				1
37	10147650	NEEDLE CLAMP ASM. 1/8				1
38	10147759	NEEDLE CLAMP ASM. 5/32				1
39	10147858	NEEDLE CLAMP ASM. 3/16				1
40	10147957	NEEDLE CLAMP ASM. 7/32				1
41	10148054	NEEDLE CLAMP ASM. 1/4				1
42	10148153	NEEDLE CLAMP ASM. 9/32				1
43	10148252	NEEDLE CLAMP ASM. 5/16				1
44	10148351	NEEDLE CLAMP ASM. 3/8				1
45	10148450	NEEDLE CLAMP ASM. 7/16				1
46	10148559	NEEDLE CLAMP ASM. 1/2				1
47	10148658	NEEDLE CLAMP ASM. 5/8				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528-7)

Needle gauge size 針 幅	Throat plate 針 板		Needle clamp asm. 針 留 組				Feed dog 送 り 歯										
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
Code コード					Wire Type ワイヤタイプ		Hole Type 穴タイプ				Option オプション				Option オプション		
A	3/32	2.4	—	—	17	400-35875	36	101-47551	—	—	—	—	—	—	—	—	
B	1/8	3.2	1	400-35881	18	400-26027	37	101-47650	55	400-61270	70	400-35890	86	400-53705	86	400-53705	
C	5/32	4.0	2	400-25485	19	400-26029	38	101-47759	56	400-61271	71	400-25817	87	400-71911	—	—	
D	3/16	4.8	3	400-25490	20	400-26031	39	101-47858	57	400-61272	72	400-25818	88	400-35891	101	400-25831	
E	7/32	5.6	4	400-25491	21	400-26033	40	101-47957	58	400-61273	73	400-25819	89	400-50009	102	400-25832	
F	1/4	6.4	5	400-25492	22	400-26035	41	101-48054	59	400-61274	74	400-26715	90	400-35892	103	400-25833	
G	9/32	7.1	6	400-25493	23	400-26037	42	101-48153	60	400-61275	75	400-25820	91	400-50010	104	400-25834	
H	5/16	7.9	7	400-25494	24	400-26039	43	101-48252	61	400-61276	76	400-25821	92	400-50011	105	400-25835	
K	3/8	9.5	8	400-25495	25	400-26041	44	101-48351	62	400-61277	77	400-25822	93	400-35893	106	400-25836	
W	7/16	11.1	9	400-25496	26	400-26043	45	101-48450	—	—	78	400-25823	—	—	107	400-25837	
L	1/2	12.7	10	400-25498	27	400-26045	46	101-48559	63	400-61278	79	400-25824	94	400-35894	108	400-25838	
M	5/8	15.9	11	400-25499	28	400-26047	47	101-48658	64	400-61279	80	400-25825	95	400-71912	109	400-25839	
N	3/4	19.1	12	400-25500	29	400-26049	48	101-48757	65	400-61280	81	400-25826	96	400-35895	110	400-25840	
P	7/8	22.2	13	400-25502	30	400-26051	49	101-48856	66	400-61281	82	400-25827	97	400-71913	111	400-25841	
Q	1	25.4	14	400-25503	31	400-26053	50	101-48955	67	400-61282	83	400-25828	98	400-71914	112	400-25842	
R	1-1/8	28.6	15	400-25504	32	400-26055	51	101-49052	68	400-61283	84	400-25829	99	400-71915	113	400-25843	
S	1-1/4	31.8	16	400-25505	33	400-26057	52	101-49151	69	400-61284	85	400-25830	100	400-71916	114	400-25844	
T	1-3/8	34.9	—	—	34	400-26059	53	101-49250	—	—	—	—	—	—	—	—	
U	1-1/2	38.1	—	—	35	400-26061	54	101-49359	—	—	—	—	—	—	—	—	
Stitch spec. 縫 仕 様	A			★													
	F			★													
	S	★		★				★		★		★					
	G	★						★						★		★	

Needle gauge size 針 幅	Presser foot asm. 押 さ え 組				Sliding plate asm. (Left) 滑 り 板 (左) 組		Sliding plate asm. (Right) 滑 り 板 (右) 組		Sliding plate asm. (Front) 滑 り 板 (前) 組		Sliding plate asm. (Left) 滑 り 板 (左) 組		
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
Code コード			(Tip-divided) (移動式先割れ) 2.0mm		(Tip-divided) (移動式先割れ) 2.4mm						Option オプション		
B	1/8	3.2	115	400-35896	115	400-35896							
C	5/32	4.0	116	400-35897	131	400-71909							
D	3/16	4.8	117	226-40353	132	228-16557							
E	7/32	5.6	118	226-40452	133	228-16656							
F	1/4	6.4	119	226-40551	134	228-16755	146	400-25247	150	400-25235			
G	9/32	7.1	120	226-40759	135	228-16854					155 400-51633		
H	5/16	7.9	121	226-40858	136	228-16953							
K	3/8	9.5	122	226-40957	137	228-17050							
W	7/16	11.1	123	226-41054	138	400-33941			154 400-42880				
L	1/2	12.7	124	226-41252	139	228-17159							
M	5/8	15.9	125	226-41351	140	400-33945	147	400-25248	151	400-25236	156	400-45729	
N	3/4	19.1	126	226-41450	141	400-33947							
P	7/8	22.2	127	226-41658	142	400-33949							
Q	1	25.4	128	226-41757	143	400-33951	148	400-25249	152	400-25239	157	400-45730	
R	1-1/8	28.6	129	226-41856	144	400-33953							
S	1-1/4	31.8	130	226-41955	145	400-33955	149	400-25250	153	400-25240	158	400-45731	
Stitch spec. 縫 仕 様	S	★				Spec.common		Spec.common		Spec.common		Spec.common	
	G			★		仕様 共通		仕様 共通		仕様 共通		仕様 共通	

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	10148757	NEEDLE CLAMP ASM. 3/4				1
49	10148856	NEEDLE CLAMP ASM. 7/8				1
50	10148955	NEEDLE CLAMP ASM. 1				1
51	10149052	NEEDLE CLAMP ASM. 1-1/8				1
52	10149151	NEEDLE CLAMP ASM. 1-1/4				1
53	10149250	NEEDLE CLAMP ASM. 1-3/8				1
54	10149359	NEEDLE CLAMP ASM. 1-1/2				1
55	40061270	FEED_DOG_TYPE-S 1/8				1
56	40061271	FEED_DOG_TYPE-S 5/32				1
57	40061272	FEED_DOG_TYPE-S 3/16				1
58	40061273	FEED_DOG_TYPE-S 7/32				1
59	40061274	FEED_DOG_TYPE-S 1/4				1
60	40061275	FEED_DOG_TYPE-S 9/32				1
61	40061276	FEED_DOG_TYPE-S 5/16				1
62	40061277	FEED_DOG_TYPE-S 3/8				1
63	40061278	FEED_DOG_TYPE-S 1/2				1
64	40061279	FEED_DOG_TYPE-S 5/8				1
65	40061280	FEED_DOG_TYPE-S 3/4				1
66	40061281	FEED_DOG_TYPE-S 7/8				1
67	40061282	FEED_DOG_TYPE-S 1				1
68	40061283	FEED_DOG_TYPE-S 1 1/8				1
69	40061284	FEED_DOG_TYPE-S 1 1/4				1
70	40035890	FEED_DOG_TYPE-S 1/8				1
71	40025817	FEED_DOG_TYPE-S 5/32				1
72	40025818	FEED_DOG_TYPE-S 3/16				1
73	40025819	FEED_DOG_TYPE-S 7/32				1
74	40026715	FEED_DOG_TYPE-S 1/4				1
75	40025820	FEED_DOG_TYPE-S 9/32				1
76	40025821	FEED_DOG_TYPE-S 5/16				1
77	40025822	FEED_DOG_TYPE-S 3/8				1
78	40025823	FEED_DOG_TYPE-S 7/16				1
79	40025824	FEED_DOG_TYPE-S 1/2				1
80	40025825	FEED_DOG_TYPE-S 5/8				1
81	40025826	FEED_DOG_TYPE-S 3/4				1
82	40025827	FEED_DOG_TYPE-S 7/8				1
83	40025828	FEED_DOG_TYPE-S 1				1
84	40025829	FEED_DOG_TYPE-S 1 1/8				1
85	40025830	FEED_DOG_TYPE-S 1 1/4				1
86	40053705	FEED_DOG_TYPE_7G_1/8				1
87	40071911	FEED_DOG_7G_5/32				1
88	40035891	FEED_DOG_TYPE_7G_3/16				1
89	40050009	FEED_DOG_TYPE_7G_7/32				1
90	40035892	FEED_DOG_TYPE_7G_1/4				1
91	40050010	FEED_DOG_TYPE_7G_9/32				1
92	40050011	FEED_DOG_TYPE_7G_5/16				1
93	40035893	FEED_DOG_TYPE_7G_3/8				1
94	40035894	FEED_DOG_TYPE_7G_1/2				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528-7)

Needle gauge size 針 幅	Throat plate 針 板		Needle clamp asm. 針 留 組				Feed dog 送 り 歯									
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
Code コード																
					Wire Type ワイヤタイプ	Hole Type 穴タイプ	1.7 1.9	1.7 1.7	1.7 2.4	1.7 3.2mm	1.7 2.2mm					
A	3/32	2.4	—	—	17	400-35875	36	101-47551	—	—	—	—	—	—	—	—
B	1/8	3.2	1	400-35881	18	400-26027	37	101-47650	55	400-61270	70	400-35890	86	400-53705	86	400-53705
C	5/32	4.0	2	400-25485	19	400-26029	38	101-47759	56	400-61271	71	400-25817	87	400-71911	—	—
D	3/16	4.8	3	400-25490	20	400-26031	39	101-47858	57	400-61272	72	400-25818	88	400-35891	101	400-25831
E	7/32	5.6	4	400-25491	21	400-26033	40	101-47957	58	400-61273	73	400-25819	89	400-50009	102	400-25832
F	1/4	6.4	5	400-25492	22	400-26035	41	101-48054	59	400-61274	74	400-26715	90	400-35892	103	400-25833
G	9/32	7.1	6	400-25493	23	400-26037	42	101-48153	60	400-61275	75	400-25820	91	400-50010	104	400-25834
H	5/16	7.9	7	400-25494	24	400-26039	43	101-48252	61	400-61276	76	400-25821	92	400-50011	105	400-25835
K	3/8	9.5	8	400-25495	25	400-26041	44	101-48351	62	400-61277	77	400-25822	93	400-35893	106	400-25836
W	7/16	11.1	9	400-25496	26	400-26043	45	101-48450	—	—	78	400-25823	—	—	107	400-25837
L	1/2	12.7	10	400-25498	27	400-26045	46	101-48559	63	400-61278	79	400-25824	94	400-35894	108	400-25838
M	5/8	15.9	11	400-25499	28	400-26047	47	101-48658	64	400-61279	80	400-25825	95	400-71912	109	400-25839
N	3/4	19.1	12	400-25500	29	400-26049	48	101-48757	65	400-61280	81	400-25826	96	400-35895	110	400-25840
P	7/8	22.2	13	400-25502	30	400-26051	49	101-48856	66	400-61281	82	400-25827	97	400-71913	111	400-25841
Q	1	25.4	14	400-25503	31	400-26053	50	101-48955	67	400-61282	83	400-25828	98	400-71914	112	400-25842
R	1-1/8	28.6	15	400-25504	32	400-26055	51	101-49052	68	400-61283	84	400-25829	99	400-71915	113	400-25843
S	1-1/4	31.8	16	400-25505	33	400-26057	52	101-49151	69	400-61284	85	400-25830	100	400-71916	114	400-25844
T	1-3/8	34.9	—	—	34	400-26059	53	101-49250	—	—	—	—	—	—	—	—
U	1-1/2	38.1	—	—	35	400-26061	54	101-49359	—	—	—	—	—	—	—	—
Stitch spec. 縫 仕 様	A					★										
	F					★										
	S			★		★			★		★				★	
	G			★				★						★		★

Needle gauge size 針 幅	Presser foot asm. 押 さ え 組				Sliding plate asm. (Left) 滑 り 板 (左) 組		Sliding plate asm. (Right) 滑 り 板 (右) 組		Sliding plate asm. (Front) 滑 り 板 (前) 組		Sliding plate asm. (Left) 滑 り 板 (左) 組		
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
Code コード													
					(Tip-divided) 移動式先割れ	(Tip-divided) 移動式先割れ						Option オプション	
B	1/8	3.2	115	400-35896	115	400-35896							
C	5/32	4.0	116	400-35897	131	400-71909							
D	3/16	4.8	117	226-40353	132	228-16557							
E	7/32	5.6	118	226-40452	133	228-16656							
F	1/4	6.4	119	226-40551	134	228-16755	146	400-25247	150	400-25235			
G	9/32	7.1	120	226-40759	135	228-16854						155	400-51633
H	5/16	7.9	121	226-40858	136	228-16953							
K	3/8	9.5	122	226-40957	137	228-17050							
W	7/16	11.1	123	226-41054	138	400-33941					154	400-42880	
L	1/2	12.7	124	226-41252	139	228-17159							
M	5/8	15.9	125	226-41351	140	400-33945	147	400-25248	151	400-25236		156	400-45729
N	3/4	19.1	126	226-41450	141	400-33947							
P	7/8	22.2	127	226-41658	142	400-33949							
Q	1	25.4	128	226-41757	143	400-33951	148	400-25249	152	400-25239		157	400-45730
R	1-1/8	28.6	129	226-41856	144	400-33953							
S	1-1/4	31.8	130	226-41955	145	400-33955	149	400-25250	153	400-25240		158	400-45731
Stitch spec. 縫 仕 様	S			★			Spec.common	Spec.common	Spec.common	Spec.common	Spec.common	Spec.common	
	G				★		仕様 共通	仕様 共通	仕様 共通	仕様 共通	仕様 共通	仕様 共通	

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	40071912	FEED_DOG_7G_5/8				1
96	40035895	FEED_DOG_TYPE_7G_3/4				1
97	40071913	FEED_DOG_7G_7/8				1
98	40071914	FEED_DOG_7G_1				1
99	40071915	FEED_DOG_7G_1-1/8				1
100	40071916	FEED_DOG_7G_1-1/4				1
101	40025831	FEED_DOG_TYPE_7G_3/16				1
102	40025832	FEED_DOG_TYPE_7G_7/32				1
103	40025833	FEED_DOG_TYPE_7G_1/4				1
104	40025834	FEED_DOG_TYPE_7G_9/32				1
105	40025835	FEED_DOG_TYPE_7G_5/16				1
106	40025836	FEED_DOG_TYPE_7G_3/8				1
107	40025837	FEED_DOG_TYPE_7G_7/16				1
108	40025838	FEED_DOG_TYPE_7G_1/2				1
109	40025839	FEED_DOG_TYPE_7G_5/8				1
110	40025840	FEED_DOG_TYPE_7G_3/4				1
111	40025841	FEED_DOG_TYPE_7G_7/8				1
112	40025842	FEED_DOG_TYPE_7G_1				1
113	40025843	FEED_DOG_TYPE_7G_1-1/8				1
114	40025844	FEED_DOG_TYPE_7G_1-1/4				1
115	40035896	PRESSER FOOT ASM.				1
116	40035897	PRESSER FOOT ASM.				1
117	22640353	PRESSER FOOT ASM.				1
118	22640452	PRESSER FOOT ASM.				1
119	22640551	PRESSER FOOT ASM.				1
120	22640759	PRESSER FOOT ASM.				1
121	22640858	PRESSER FOOT ASM.				1
122	22640957	PRESSER FOOT ASM.				1
123	22641054	PRESSER FOOT ASM.7/16"(11.1MM)				1
124	22641252	PRESSER FOOT ASM.				1
125	22641351	PRESSER FOOT ASM.				1
126	22641450	PRESSER FOOT ASM.				1
127	22641658	PRESSER FOOT ASM.				1
128	22641757	PRESSER FOOT ASM.				1
129	22641856	PRESSER FOOT ASM.				1
130	22641955	PRESSER FOOT ASM.				1
131	40071909	PRESSER_FOOT_ASM_G_5/32				1
132	22816557	TIP-DIVIDED PRESSER ASM. 3/16				1
133	22816656	TIP-DIVIDED PRESSER ASM. 7/32				1
134	22816755	PRESSER FOOT ASM. 1/4				1
135	22816854	TIP-DIVIDED PRESSER ASM. 9/32				1
136	22816953	TIP-DIVIDED PRESSER ASM. 5/16				1
137	22817050	PRESSER FOOT ASM. D=2.4 (3/8)				1
138	40033941	TIP-DIVIDED_PRESSER_ASM_7/16				1
139	22817159	PRESSER FOOT ASM. D=2.4 (1/2)				1
140	40033945	TIP-DIVIDED_PRESSER_ASM_5/8				1
141	40033947	TIP-DIVIDED_PRESSER_ASM_3/4				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528-7)




Needle gauge size 針 幅		Throat plate 針 板		Needle clamp asm. 針 留 組				Feed dog 送 り 歯									
Code コード																	
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
A	3/32	2.4	—	—	17	400-35875	36	101-47551	—	—	—	—	—	—	—	—	
B	1/8	3.2	1	400-35881	18	400-26027	37	101-47650	55	400-61270	70	400-35890	86	400-53705	86	400-53705	
C	5/32	4.0	2	400-25485	19	400-26029	38	101-47759	56	400-61271	71	400-25817	87	400-71911	—	—	
D	3/16	4.8	3	400-25490	20	400-26031	39	101-47858	57	400-61272	72	400-25818	88	400-35891	101	400-25831	
E	7/32	5.6	4	400-25491	21	400-26033	40	101-47957	58	400-61273	73	400-25819	89	400-50009	102	400-25832	
F	1/4	6.4	5	400-25492	22	400-26035	41	101-48054	59	400-61274	74	400-26715	90	400-35892	103	400-25833	
G	9/32	7.1	6	400-25493	23	400-26037	42	101-48153	60	400-61275	75	400-25820	91	400-50010	104	400-25834	
H	5/16	7.9	7	400-25494	24	400-26039	43	101-48252	61	400-61276	76	400-25821	92	400-50011	105	400-25835	
K	3/8	9.5	8	400-25495	25	400-26041	44	101-48351	62	400-61277	77	400-25822	93	400-35893	106	400-25836	
W	7/16	11.1	9	400-25496	26	400-26043	45	101-48450	—	—	78	400-25823	—	—	107	400-25837	
L	1/2	12.7	10	400-25498	27	400-26045	46	101-48559	63	400-61278	79	400-25824	94	400-35894	108	400-25838	
M	5/8	15.9	11	400-25499	28	400-26047	47	101-48658	64	400-61279	80	400-25825	95	400-71912	109	400-25839	
N	3/4	19.1	12	400-25500	29	400-26049	48	101-48757	65	400-61280	81	400-25826	96	400-35895	110	400-25840	
P	7/8	22.2	13	400-25502	30	400-26051	49	101-48856	66	400-61281	82	400-25827	97	400-71913	111	400-25841	
Q	1	25.4	14	400-25503	31	400-26053	50	101-48955	67	400-61282	83	400-25828	98	400-71914	112	400-25842	
R	1-1/8	28.6	15	400-25504	32	400-26055	51	101-49052	68	400-61283	84	400-25829	99	400-71915	113	400-25843	
S	1-1/4	31.8	16	400-25505	33	400-26057	52	101-49151	69	400-61284	85	400-25830	100	400-71916	114	400-25844	
T	1-3/8	34.9	—	—	34	400-26059	53	101-49250	—	—	—	—	—	—	—	—	
U	1-1/2	38.1	—	—	35	400-26061	54	101-49359	—	—	—	—	—	—	—	—	
Stitch spec. 縫 仕 様	A			★													
	F			★													
	S	★		★				★		★		★					
	G	★				★		★		★		★		★		★	




Needle gauge size 針 幅		Presser foot asm. 押 さ え 組				Sliding plate asm. (Left) 滑 り 板 (左) 組		Sliding plate asm. (Right) 滑 り 板 (右) 組		Sliding plate asm. (Front) 滑 り 板 (前) 組		Sliding plate asm. (Left) 滑 り 板 (左) 組		
Code コード														
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	115	400-35896	115	400-35896								
C	5/32	4.0	116	400-35897	131	400-71909								
D	3/16	4.8	117	226-40353	132	228-16557								
E	7/32	5.6	118	226-40452	133	228-16656								
F	1/4	6.4	119	226-40551	134	228-16755	146	400-25247	150	400-25235			155	400-51633
G	9/32	7.1	120	226-40759	135	228-16854								
H	5/16	7.9	121	226-40858	136	228-16953								
K	3/8	9.5	122	226-40957	137	228-17050								
W	7/16	11.1	123	226-41054	138	400-33941					154	400-42880		
L	1/2	12.7	124	226-41252	139	228-17159								
M	5/8	15.9	125	226-41351	140	400-33945	147	400-25248	151	400-25236			156	400-45729
N	3/4	19.1	126	226-41450	141	400-33947								
P	7/8	22.2	127	226-41658	142	400-33949								
Q	1	25.4	128	226-41757	143	400-33951	148	400-25249	152	400-25239			157	400-45730
R	1-1/8	28.6	129	226-41856	144	400-33953								
S	1-1/4	31.8	130	226-41955	145	400-33955	149	400-25250	153	400-25240			158	400-45731
Stitch spec. 縫 仕 様	S	★				Spec.common		Spec.common		Spec.common		Spec.common		
	G			★		仕 様 共 通		仕 様 共 通		仕 様 共 通		仕 様 共 通		

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3528-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
142	40033949	TIP-DIVIDED_PRESSER_ASM_7/8				1
143	40033951	TIP-DIVIDED_PRESSER_ASM_1				1
144	40033953	TIP-DIVIDED_PRESSER_ASM_1_1/8				1
145	40033955	TIP-DIVIDED_PRESSER_ASM_1_1/4				1
146	40025247	ASSY_SLIDE_PLATE-L-A				1
147	40025248	ASSY_SLIDE_PLATE-L-B				1
148	40025249	ASSY_SLIDE_PLATE-L-C				1
149	40025250	ASSY_SLIDE_PLATE-L-D				1
150	40025235	ASSY_SLIDE_PLATE-R-A				1
151	40025236	ASSY_SLIDE_PLATE-R-B				1
152	40025239	ASSY_SLIDE_PLATE-R-C				1
153	40025240	ASSY_SLIDE_PLATE-R-D				1
154	40042880	ASSY_SLIDE_PLATE_F				1
155	40051633	ASSY_SLIDE_PLATE_L				1
156	40045729	ASSY_SIDE_PLATE-L-B				1
157	40045730	ASSY_SIDE_PLATE-L-C				1
158	40045731	ASSY_SIDE_PLATE-L-D				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568)

Needle gauge size 針 幅		Needle clamp asm.(for DP 5) 針 留組(D P 5用)								Sliding plate asm. (Front) 滑り板(前)		Sliding plate asm. (Left) 滑り板(左組)					
Code コード		Needle clamp asm. (Left) 針留(左組) <small>(Wire Type ワイヤータイプ)</small>		Needle clamp asm. (Right) 針留(右組) <small>(Wire Type ワイヤータイプ)</small>		Needle clamp asm. (Left) 針留(左組) <small>(Hole Type ホタタイプ)</small>		Needle clamp asm. (Right) 針留(右組) <small>(Hole Type ホタタイプ)</small>				Option オプション					
		No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.			No.	Part No.				
B	1/8	3.2	1	400-35761	14	400-35771	27	B1402-528-BA0-A	27	B1402-528-BA0-A	51	400-42874	52	400-51633			
C	5/32	4.0	2	400-35762	15	400-35772	28	B1402-528-CA0-A	28	B1402-528-CA0-A							
D	3/16	4.8	3	400-35763	16	400-35773	29	B1402-528-DAL-A	40	B1402-528-DAR-A							
E	7/32	5.6	4	400-35764	17	400-35774	30	B1402-528-EAL	41	B1402-528-EAR							
F	1/4	6.4	5	400-29561	18	400-29562	31	B1402-528-FAL-A	42	B1402-528-FAR-A							
G	9/32	7.1	6	400-35765	19	400-35775	32	B1402-528-GAL	43	B1402-528-GAR							
H	5/16	7.9	7	400-35766	20	400-35776	33	B1402-528-HAL-A	44	B1402-528-HAR-A							
K	3/8	9.5	8	400-35767	21	400-35777	34	B1402-528-KAL-A	45	B1402-528-KAR-A							
L	1/2	12.7	9	400-35768	22	400-35778	35	B1402-528-LAL	46	B1402-528-LAR							
M	5/8	15.9	10	400-35769	23	400-35779	36	B1402-528-MAL	47	B1402-528-MAR							
N	3/4	19.1	11	400-35770	24	400-35780	37	B1402-528-NAL	48	B1402-528-NAR							
P	7/8	22.2	12	400-71917	25	400-71919	38	B1402-528-PAL	49	B1402-528-PAR							
Q	1	25.4	13	400-71921	26	400-71923	39	B1402-528-QAL	50	B1402-528-QAR							
Stitch spec. 縫仕様	S	★		★		★		★		★					★		
	G																

Needle gauge size 針 幅		Needle clamp asm.(for DP 1 7) 針 留組(D P 1 7用)								Sliding plate asm. (Left) 滑り板(左組)		Sliding plate asm. (Right) 滑り板(右組)		Throat plate 針 板						
Code コード		Needle clamp asm. (Left) 針留(左組) <small>Option オプション</small>		Needle clamp asm. (Right) 針留(右組) <small>Option オプション</small>		Needle clamp asm. (Left) 針留(左組) <small>Option オプション</small>		Needle clamp asm. (Right) 針留(右組) <small>Option オプション</small>				Option オプション		Option オプション						
		No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.			No.	Part No.	No.	Part No.					
B	1/8	3.2	55	400-35877	67	400-35878	79	B1402-526-BA0-A	79	B1402-526-BA0-A	101	226-01058	104	226-00555	107	226-25107				
C	5/32	4.0	56	400-26063	68	400-26084	80	B1402-526-CA0-A	80	B1402-526-CA0-A					108	226-25206				
D	3/16	4.8	57	400-26065	69	400-26086	81	B1402-526-DAL-A	91	B1402-526-DAR-A					109	226-25305				
E	7/32	5.6	58	400-26067	70	400-26088	82	102-28559	92	102-28567					110	226-25305				
F	1/4	6.4	59	400-26069	71	400-26090	83	B1402-526-FAL-A	93	B1402-526-FAR-A					111	226-25404				
G	9/32	7.1	60	400-26070	72	400-26091	84	B1402-526-GAL-A	94	B1402-526-GAR-A					112	226-25503				
H	5/16	7.9	61	400-26072	73	400-26093	85	B1402-526-HAL-A	95	B1402-526-HAR-A					113	226-25602				
K	3/8	9.5	62	400-26074	74	400-26095	86	B1402-526-KAL-A	96	B1402-526-KAR-A					114	226-25701				
L	1/2	12.7	63	400-26076	75	400-26097	87	B1402-526-LAL-A	97	B1402-526-LAR-A					115	226-25800				
M	5/8	15.9	64	400-26078	76	400-26099	88	102-28856	98	102-28864					116	226-26006				
N	3/4	19.1	65	400-26080	77	400-26101	89	102-28955	99	102-28963					117	226-26105				
P	7/8	22.2	-	-	-	-	-	-	-	102					226-01157	105	226-00654	118	226-26204	
Q	1	25.4	66	400-26082	78	400-26103	90	102-29151	100	102-29169					103	226-01256	106	226-00753	119	226-26303
Stitch spec. 縫仕様	S	★		★		★		★		★					★		★			
	G																※のみ ★			









Needle gauge size 針 幅		Feed Dog 送り歯						Presser foot asm. 押 さ え(組)						
Code コード		Option オプション		Option オプション		Option オプション		(Tip-divided) (移動式先割れ) 2.0mm		(Tip-divided) (移動式先割れ) 2.4mm				
		No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.			
B	1/8	3.2	-	133	400-33563	-	-	-	169	400-35896	169	400-35896		
C	5/32	4.0	121	226-30206	134	400-25784	146	B1613-512-C0H	-	170	400-35897	182	400-71909	
D	3/16	4.8	122	226-30404	135	400-25785	147	B1613-512-D0H	158	400-25801	171	226-40353	183	228-16557
E	7/32	5.6	123	226-30503	136	400-25786	148	B1613-512-E0H	159	400-25802	172	226-40452	184	228-16656
F	1/4	6.4	124	226-30602	137	400-25787	149	B1613-512-F0H	160	400-25803	173	226-40551	185	228-16755
G	9/32	7.1	125	226-30800	138	400-25788	150	B1613-512-G0H	161	400-25804	174	226-40759	186	228-16854
H	5/16	7.9	126	226-30909	139	400-25789	151	B1613-512-H0H	162	400-25805	175	226-40858	187	228-16953
K	3/8	9.5	127	226-31006	140	400-25790	152	B1613-512-K0H	163	400-25806	176	226-40957	188	228-17050
L	1/2	12.7	128	226-31303	141	400-25792	153	B1613-512-L0H	164	400-25808	177	226-41252	189	228-17159
M	5/8	15.9	129	226-31402	142	400-25793	154	B1613-512-M0H	165	400-25809	178	226-41351	190	400-33945
N	3/4	19.1	130	226-31501	143	400-25794	155	B1613-512-N0H	166	400-25810	179	226-41450	191	400-33947
P	7/8	22.2	131	226-31709	144	400-25795	156	B1613-512-P0H	167	400-25811	180	226-41658	192	400-33949
Q	1	25.4	132	226-31808	145	400-25796	157	B1613-512-Q0H	168	400-25812	181	226-41757	193	400-33951
Stitch spec. 縫仕様	S	★		★		★		★		★		★		
	G													

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40035761	ASSY_NEEDLE_CLAMP_L(1/8)				1
2	40035762	ASSY_NEEDLE_CLAMP_L(5/32)				1
3	40035763	ASSY_NEEDLE_CLAMP_L(3/16)				1
4	40035764	ASSY_NEEDLE_CLAMP_L(7/32)				1
5	40029561	ASSY_NEEDLE_CLAMP_L(1/4)				1
6	40035765	ASSY_NEEDLE_CLAMP_L(9/32)				1
7	40035766	ASSY_NEEDLE_CLAMP_L(5/16)				1
8	40035767	ASSY_NEEDLE_CLAMP_L(3/8)				1
9	40035768	ASSY_NEEDLE_CLAMP_L(1/2)				1
10	40035769	ASSY_NEEDLE_CLAMP_L(5/8)				1
11	40035770	ASSY_NEEDLE_CLAMP_L(3/4)				1
12	40071917	ASSY_NEEDLE_CLAMP_L_7/8				1
13	40071921	ASSY_NEEDLE_CLAMP_L_1				1
14	40035771	ASSY_NEEDLE_CLAMP_R(1/8)				1
15	40035772	ASSY_NEEDLE_CLAMP_R(5/32)				1
16	40035773	ASSY_NEEDLE_CLAMP_R(3/16)				1
17	40035774	ASSY_NEEDLE_CLAMP_R(7/32)				1
18	40029562	ASSY_NEEDLE_CLAMP_R(1/4)				1
19	40035775	ASSY_NEEDLE_CLAMP_R(9/32)				1
20	40035776	ASSY_NEEDLE_CLAMP_R(5/16)				1
21	40035777	ASSY_NEEDLE_CLAMP_R(3/8)				1
22	40035778	ASSY_NEEDLE_CLAMP_R(1/2)				1
23	40035779	ASSY_NEEDLE_CLAMP_R(5/8)				1
24	40035780	ASSY_NEEDLE_CLAMP_R(3/4)				1
25	40071919	ASSY_NEEDLE_CLAMP_R_7/8				1
26	40071923	ASSY_NEEDLE_CLAMP_R_1				1
27	B1402528BA0A	NEEDLE CLAMP ASM. 1/8				1
28	B1402528CA0A	NEEDLE CLAMP ASM. 5/32				1
29	B1402528DALA	NEEDLE CLAMP ASM. LEFT				1
30	B1402528EAL	NEEDLE CLAMP ASM. 7/32				1
31	B1402528FALA	NEEDLE CLAMP ASM. 1/4				1
32	B1402528GAL	NEEDLE CLAMP ASM., LEFT				1
33	B1402528HALA	NEEDLE CLAMP ASM. 5/16				1
34	B1402528KALA	NEEDLE CLAMP ASM. 3/8				1
35	B1402528LAL	NEEDLE CLAMP ASM., LEFT 1/2				1
36	B1402528MAL	NEEDLE CLAMP ASM., LEFT 5/8				1
37	B1402528NAL	NEEDLE CLAMP ASM., LEFT 3/4				1
38	B1402528PAL	NEEDLE CLAMP ASM. LEFT 7/8				1
39	B1402528QAL	NEEDLE CLAMP ASM., LEFT 1				1
40	B1402528DARA	NEEDLE CLAMP ASM. RIGHT				1
41	B1402528EAR	NEEDLE CLAMP ASM. 7/32				1
42	B1402528FARA	NEEDLE CLAMP ASM. 1/4				1
43	B1402528GAR	NEEDLE CLAMP ASM., RIGHT				1
44	B1402528HARA	NEEDLE CLAMP ASM. 5/16				1
45	B1402528KARA	NEEDLE CLAMP ASM. 3/8				1
46	B1402528LAR	NEEDLE CLAMP ASM., RIGHT 1/2				1
47	B1402528MAR	NEEDLE CLAMP ASM., RIGHT 5/8				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568)

Needle gauge size 針 幅		Needle clamp asm.(for DP 5) 針 留組(D P 5用)								Sliding plate asm. (Front) 滑り板(前)		Sliding plate asm. (Left) 滑り板(左組)					
Code コード		Needle clamp asm. (Left) 針留(左組) <small>(Wire Type ワイヤータイプ)</small>		Needle clamp asm. (Right) 針留(右組) <small>(Wire Type ワイヤータイプ)</small>		Needle clamp asm. (Left) 針留(左組) <small>(Hole Type ホタイプ)</small>		Needle clamp asm. (Right) 針留(右組) <small>(Hole Type ホタイプ)</small>				Option オプション					
		No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.			No.	Part No.				
B	1/8	3.2	1	400-35761	14	400-35771	27	B1402-528-BA0-A	27	B1402-528-BA0-A	51	400-42874	52	400-51633			
C	5/32	4.0	2	400-35762	15	400-35772	28	B1402-528-CA0-A	28	B1402-528-CA0-A							
D	3/16	4.8	3	400-35763	16	400-35773	29	B1402-528-DAL-A	40	B1402-528-DAR-A							
E	7/32	5.6	4	400-35764	17	400-35774	30	B1402-528-EAL	41	B1402-528-EAR							
F	1/4	6.4	5	400-29561	18	400-29562	31	B1402-528-FAL-A	42	B1402-528-FAR-A							
G	9/32	7.1	6	400-35765	19	400-35775	32	B1402-528-GAL	43	B1402-528-GAR							
H	5/16	7.9	7	400-35766	20	400-35776	33	B1402-528-HAL-A	44	B1402-528-HAR-A							
K	3/8	9.5	8	400-35767	21	400-35777	34	B1402-528-KAL-A	45	B1402-528-KAR-A							
L	1/2	12.7	9	400-35768	22	400-35778	35	B1402-528-LAL	46	B1402-528-LAR							
M	5/8	15.9	10	400-35769	23	400-35779	36	B1402-528-MAL	47	B1402-528-MAR							
N	3/4	19.1	11	400-35770	24	400-35780	37	B1402-528-NAL	48	B1402-528-NAR							
P	7/8	22.2	12	400-71917	25	400-71919	38	B1402-528-PAL	49	B1402-528-PAR							
Q	1	25.4	13	400-71921	26	400-71923	39	B1402-528-QAL	50	B1402-528-QAR							
Stitch spec. 縫仕様	S	★		★		★		★		★					★		
	G																

Needle gauge size 針 幅		Needle clamp asm.(for DP 1 7) 針 留組(D P 1 7用)								Sliding plate asm. (Left) 滑り板(左組)		Sliding plate asm. (Right) 滑り板(右組)		Throat plate 針 板						
Code コード		Needle clamp asm. (Left) 針留(左組) <small>Option オプション</small>		Needle clamp asm. (Right) 針留(右組) <small>Option オプション</small>		Needle clamp asm. (Left) 針留(左組) <small>Option オプション</small>		Needle clamp asm. (Right) 針留(右組) <small>Option オプション</small>												
		No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.			No.	Part No.							
B	1/8	3.2	55	400-35877	67	400-35878	79	B1402-526-BA0-A	79	B1402-526-BA0-A	101	226-01058	104	226-00555	107	226-25107				
C	5/32	4.0	56	400-26063	68	400-26084	80	B1402-526-CA0-A	80	B1402-526-CA0-A					108	226-25206				
D	3/16	4.8	57	400-26065	69	400-26086	81	B1402-526-DAL-A	91	B1402-526-DAR-A					109	226-25305				
E	7/32	5.6	58	400-26067	70	400-26088	82	102-28559	92	102-28567					110	226-25305				
F	1/4	6.4	59	400-26069	71	400-26090	83	B1402-526-FAL-A	93	B1402-526-FAR-A					111	226-25404				
G	9/32	7.1	60	400-26070	72	400-26091	84	B1402-526-GAL-A	94	B1402-526-GAR-A					112	226-25503				
H	5/16	7.9	61	400-26072	73	400-26093	85	B1402-526-HAL-A	95	B1402-526-HAR-A					113	226-25602				
K	3/8	9.5	62	400-26074	74	400-26095	86	B1402-526-KAL-A	96	B1402-526-KAR-A					114	226-25701				
L	1/2	12.7	63	400-26076	75	400-26097	87	B1402-526-LAL-A	97	B1402-526-LAR-A					115	226-25800				
M	5/8	15.9	64	400-26078	76	400-26099	88	102-28856	98	102-28864					116	226-26006				
N	3/4	19.1	65	400-26080	77	400-26101	89	102-28955	99	102-28963					117	226-26105				
P	7/8	22.2	-	-	-	-	-	-	-	102					226-01157	105	226-00654	118	226-26204	
Q	1	25.4	66	400-26082	78	400-26103	90	102-29151	100	102-29169					103	226-01256	106	226-00753	119	226-26303
Stitch spec. 縫仕様	S	★		★		★		★		★					★		★			
	G																※のみ ★			















Needle gauge size 針 幅		Feed Dog 送り歯						Presser foot asm. 押 さ え(組)						
Code コード				<small>Option オプション</small> 				<small>Option オプション</small> 		<small>(Tip-divided)</small> <small>(移動式先割れ)</small> 		<small>(Tip-divided)</small> <small>(移動式先割れ)</small> 		
		No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
B	1/8	3.2	-	133	400-33563	-	-	-	-	169	400-35896	169	400-35896	
C	5/32	4.0	121	226-30206	134	400-25784	146	B1613-512-C0H	-	170	400-35897	182	400-71909	
D	3/16	4.8	122	226-30404	135	400-25785	147	B1613-512-D0H	158	400-25801	171	226-40353	183	228-16557
E	7/32	5.6	123	226-30503	136	400-25786	148	B1613-512-E0H	159	400-25802	172	226-40452	184	228-16656
F	1/4	6.4	124	226-30602	137	400-25787	149	B1613-512-F0H	160	400-25803	173	226-40551	185	228-16755
G	9/32	7.1	125	226-30800	138	400-25788	150	B1613-512-G0H	161	400-25804	174	226-40759	186	228-16854
H	5/16	7.9	126	226-30909	139	400-25789	151	B1613-512-H0H	162	400-25805	175	226-40858	187	228-16953
K	3/8	9.5	127	226-31006	140	400-25790	152	B1613-512-K0H	163	400-25806	176	226-40957	188	228-17050
L	1/2	12.7	128	226-31303	141	400-25792	153	B1613-512-L0H	164	400-25808	177	226-41252	189	228-17159
M	5/8	15.9	129	226-31402	142	400-25793	154	B1613-512-M0H	165	400-25809	178	226-41351	190	400-33945
N	3/4	19.1	130	226-31501	143	400-25794	155	B1613-512-N0H	166	400-25810	179	226-41450	191	400-33947
P	7/8	22.2	131	226-31709	144	400-25795	156	B1613-512-P0H	167	400-25811	180	226-41658	192	400-33949
Q	1	25.4	132	226-31808	145	400-25796	157	B1613-512-Q0H	168	400-25812	181	226-41757	193	400-33951
Stitch spec. 縫仕様	S	★		★		★		★		★		★		
	G													

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B1402528NAR	NEEDLE CLAMP ASM., RIGHT 3/4				1
49	B1402528PAR	NEEDLE CLAMP ASM. RIGHT 7/8				1
50	B1402528QAR	NEEDLE CLAMP ASM., RIGHT 1				1
51	40042874	ASSY_SLIDE_PLATE_F_STANDARD				1
52	40051633	ASSY_SLIDE_PLATE_L				1
53	40045729	ASSY_SIDE_PLATE-L-B				1
54	40045730	ASSY_SIDE_PLATE-L-C				1
55	40035877	ASSY_NEEDLE_CLAMP_L(1/8)				1
56	40026063	ASSY_NEEDLE_CLAMP_L(5/32)				1
57	40026065	ASSY_NEEDLE_CLAMP_L(3/16)				1
58	40026067	ASSY_NEEDLE_CLAMP_L(7/32)				1
59	40026069	ASSY_NEEDLE_CLAMP_L(1/4)				1
60	40026070	ASSY_NEEDLE_CLAMP_L(9/32)				1
61	40026072	ASSY_NEEDLE_CLAMP_L(5/16)				1
62	40026074	ASSY_NEEDLE_CLAMP_L(3/8)				1
63	40026076	ASSY_NEEDLE_CLAMP_L(1/2)				1
64	40026078	ASSY_NEEDLE_CLAMP_L(5/8)				1
65	40026080	ASSY_NEEDLE_CLAMP_L(3/4)				1
66	40026082	ASSY_NEEDLE_CLAMP_L(1)				1
67	40035878	ASSY_NEEDLE_CLAMP_R(1/8)				1
68	40026084	ASSY_NEEDLE_CLAMP_R(5/32)				1
69	40026086	ASSY_NEEDLE_CLAMP_R(3/16)				1
70	40026088	ASSY_NEEDLE_CLAMP_R(7/32)				1
71	40026090	ASSY_NEEDLE_CLAMP_R(1/4)				1
72	40026091	ASSY_NEEDLE_CLAMP_R(9/32)				1
73	40026093	ASSY_NEEDLE_CLAMP_R(5/16)				1
74	40026095	ASSY_NEEDLE_CLAMP_R(3/8)				1
75	40026097	ASSY_NEEDLE_CLAMP_R(1/2)				1
76	40026099	ASSY_NEEDLE_CLAMP_R(5/8)				1
77	40026101	ASSY_NEEDLE_CLAMP_R(3/4)				1
78	40026103	ASSY_NEEDLE_CLAMP_R(1)				1
79	B1402526BA0A	NEEDLE CLAMP ASM. 1/8				1
80	B1402526CA0A	NEEDLE CLAMP ASM. 5/32				1
81	B1402526DALA	NEEDLE CLAMP LEFT ASM. 3/16				1
82	10228559	NEEDLE CLAMP ASM. LEFT 7/32				1
83	B1402526FALA	NEEDLE CLAMP LEFT ASM. 1/4				1
84	B1402526GALA	NEEDLE CLAMP LEFT ASM. 9/32				1
85	B1402526HALA	NEEDLE CLAMP LEFT ASM. 5/16				1
86	B1402526KALA	NEEDLE CLAMP LEFT ASM. 3/8				1
87	B1402526LALA	NEEDLE CLAMP LEFT ASM.				1
88	10228856	NEEDLE CLAMP ASM. LEFT 5/8				1
89	10228955	NEEDLE CLAMP ASM. LEFT 3/4				1
90	10229151	NEEDLE CLAMP ASM. LEFT 1				1
91	B1402526DARA	NEEDLE CLAMP RIGHT ASM. 3/16				1
92	10228567	NEEDLE CLAMP ASM. RIGHT 7/32				1
93	B1402526FARA	NEEDLE CLAMP RIGHT ASM. 1/4				1
94	B1402526GARA	NEEDLE CLAMP RIGHT ASM. 9/32				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568)

Needle gauge size 針 幅		Needle clamp asm.(for DP 5) 針 留組(D P 5用)								Sliding plate asm. (Front) 滑り板(前)		Sliding plate asm. (Left) 滑り板(左組)			
Code コード		Needle clamp asm. (Left) 針留(左組) <small>(Wire Type ワイヤータイプ)</small>		Needle clamp asm. (Right) 針留(右組) <small>(Wire Type ワイヤータイプ)</small>		Needle clamp asm. (Left) 針留(左組) <small>(Hole Type ホタタイプ)</small>		Needle clamp asm. (Right) 針留(右組) <small>(Hole Type ホタタイプ)</small>				Option オプション			
		No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.			No.	Part No.		
B	1/8	3.2	1	400-35761	14	400-35771	27	B1402-528-BA0-A	27	B1402-528-BA0-A	51	400-42874	52	400-51633	
C	5/32	4.0	2	400-35762	15	400-35772	28	B1402-528-CA0-A	28	B1402-528-CA0-A					
D	3/16	4.8	3	400-35763	16	400-35773	29	B1402-528-DAL-A	40	B1402-528-DAR-A					
E	7/32	5.6	4	400-35764	17	400-35774	30	B1402-528-EAL	41	B1402-528-EAR					
F	1/4	6.4	5	400-29561	18	400-29562	31	B1402-528-FAL-A	42	B1402-528-FAR-A					
G	9/32	7.1	6	400-35765	19	400-35775	32	B1402-528-GAL	43	B1402-528-GAR					
H	5/16	7.9	7	400-35766	20	400-35776	33	B1402-528-HAL-A	44	B1402-528-HAR-A					
K	3/8	9.5	8	400-35767	21	400-35777	34	B1402-528-KAL-A	45	B1402-528-KAR-A					
L	1/2	12.7	9	400-35768	22	400-35778	35	B1402-528-LAL	46	B1402-528-LAR					
M	5/8	15.9	10	400-35769	23	400-35779	36	B1402-528-MAL	47	B1402-528-MAR					53
N	3/4	19.1	11	400-35770	24	400-35780	37	B1402-528-NAL	48	B1402-528-NAR					
P	7/8	22.2	12	400-71917	25	400-71919	38	B1402-528-PAL	49	B1402-528-PAR			54	400-45730	
Q	1	25.4	13	400-71921	26	400-71923	39	B1402-528-QAL	50	B1402-528-QAR					
Stitch spec. 縫仕様	S	★		★		★		★		★			★		
	G														

Needle gauge size 針 幅		Needle clamp asm.(for DP 1 7) 針 留組(D P 1 7用)								Sliding plate asm. (Left) 滑り板(左組)		Sliding plate asm. (Right) 滑り板(右組)		Throat plate 針 板						
Code コード		Needle clamp asm. (Left) 針留(左組) <small>Option オプション</small>		Needle clamp asm. (Right) 針留(右組) <small>Option オプション</small>		Needle clamp asm. (Left) 針留(左組) <small>Option オプション</small>		Needle clamp asm. (Right) 針留(右組) <small>Option オプション</small>												
		No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.			No.	Part No.	No.	Part No.					
B	1/8	3.2	55	400-35877	67	400-35878	79	B1402-526-BA0-A	79	B1402-526-BA0-A	101	226-01058	104	226-00555	107	226-25107				
C	5/32	4.0	56	400-26063	68	400-26084	80	B1402-526-CA0-A	80	B1402-526-CA0-A										
D	3/16	4.8	57	400-26065	69	400-26086	81	B1402-526-DAL-A	91	B1402-526-DAR-A										
E	7/32	5.6	58	400-26067	70	400-26088	82	102-28559	92	102-28567										
F	1/4	6.4	59	400-26069	71	400-26090	83	B1402-526-FAL-A	93	B1402-526-FAR-A										
G	9/32	7.1	60	400-26070	72	400-26091	84	B1402-526-GAL-A	94	B1402-526-GAR-A										
H	5/16	7.9	61	400-26072	73	400-26093	85	B1402-526-HAL-A	95	B1402-526-HAR-A										
K	3/8	9.5	62	400-26074	74	400-26095	86	B1402-526-KAL-A	96	B1402-526-KAR-A										
L	1/2	12.7	63	400-26076	75	400-26097	87	B1402-526-LAL-A	97	B1402-526-LAR-A										
M	5/8	15.9	64	400-26078	76	400-26099	88	102-28856	98	102-28864					102	226-01157	105	226-00654	110	226-25206
N	3/4	19.1	65	400-26080	77	400-26101	89	102-28955	99	102-28963										
P	7/8	22.2	-	-	-	-	-	-	-	103					226-01256	106	226-00753	111	226-25305	
Q	1	25.4	66	400-26082	78	400-26103	90	102-29151	100									102-29169		
Stitch spec. 縫仕様	S	★		★		★		★		★					★		★			
	G																※のみ ★			









Needle gauge size 針 幅		Feed Dog 送り歯						Presser foot asm. 押 さ え(組)						
Code コード		Option オプション		Option オプション		Option オプション		(Tip-divided) (移動式先割れ) 2.0mm		(Tip-divided) (移動式先割れ) 2.4mm				
		No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.			
B	1/8	3.2	-	133	400-33563	-	-	-	-	169	400-35896	169	400-35896	
C	5/32	4.0	121	226-30206	134	400-25784	146	B1613-512-C0H	-	-	170	400-35897	182	400-71909
D	3/16	4.8	122	226-30404	135	400-25785	147	B1613-512-D0H	158	400-25801	171	226-40353	183	228-16557
E	7/32	5.6	123	226-30503	136	400-25786	148	B1613-512-E0H	159	400-25802	172	226-40452	184	228-16656
F	1/4	6.4	124	226-30602	137	400-25787	149	B1613-512-F0H	160	400-25803	173	226-40551	185	228-16755
G	9/32	7.1	125	226-30800	138	400-25788	150	B1613-512-G0H	161	400-25804	174	226-40759	186	228-16854
H	5/16	7.9	126	226-30909	139	400-25789	151	B1613-512-H0H	162	400-25805	175	226-40858	187	228-16953
K	3/8	9.5	127	226-31006	140	400-25790	152	B1613-512-K0H	163	400-25806	176	226-40957	188	228-17050
L	1/2	12.7	128	226-31303	141	400-25792	153	B1613-512-L0H	164	400-25808	177	226-41252	189	228-17159
M	5/8	15.9	129	226-31402	142	400-25793	154	B1613-512-M0H	165	400-25809	178	226-41351	190	400-33945
N	3/4	19.1	130	226-31501	143	400-25794	155	B1613-512-N0H	166	400-25810	179	226-41450	191	400-33947
P	7/8	22.2	131	226-31709	144	400-25795	156	B1613-512-P0H	167	400-25811	180	226-41658	192	400-33949
Q	1	25.4	132	226-31808	145	400-25796	157	B1613-512-Q0H	168	400-25812	181	226-41757	193	400-33951
Stitch spec. 縫仕様	S	★		★		★		★		★		★		
	G													

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	B1402526HARA	NEEDLE CLAMP RIGHT ASM. 5/16				1
96	B1402526KARA	NEEDLE CLAMP RIGHT ASM. 3/8				1
97	B1402526LARA	NEEDLE CLAMP RIGHT ASM.				1
98	10228864	NEEDLE CLAMP ASM. RIGHT 5/8				1
99	10228963	NEEDLE CLAMP ASM. RIGHT 3/4				1
100	10229169	NEEDLE CLAMP ASM. RIGHT 1				1
101	22601058	BED SLIDE LEFT, ASM., A				1
102	22601157	LEFT SLIDER PLATE B ASM.				1
103	22601256	BED SLIDE LEFT, ASM., C				1
104	22600555	BED SLIDE RIGHT, ASM., A				1
105	22600654	RIGHT SLIDER PLATE B ASM.				1
106	22600753	BED SLIDE RIGHT, ASM., C				1
107	22625107	THROAT PLATE 1/8" (3.2MM)				1
108	22625206	THROAT PLATE 5/32" (4MM)				1
109	40072338	THROAT_PLATE_G_5/32				1
110	22625305	THROAT PLATE 3/16" (4.8MM)				1
111	22625404	THROAT PLATE 7/32" (5.6MM)				1
112	22625503	THROAT PLATE 1/4				1
113	22625602	THROAT PLATE 9/32" (7.1MM)				1
114	22625701	THROAT PLATE 5/16" (7.9MM)				1
115	22625800	THROAT PLATE 3/8" (9.5MM)				1
116	22626006	THROAT PLATE 1/2" (12.7MM)				1
117	22626105	THROAT PLATE 5/8" (15.9MM)				1
118	22626204	THROAT PLATE 3/4" (19.1MM)				1
119	22626303	THROAT PLATE 7/8" (22.2MM)				1
120	22626402	THROAT PLATE 1" (25.4MM)				1
121	22630206	FEED DOG 5/32" (4.0MM)				1
122	22630404	FEED DOG 3/16" (4.8MM)				1
123	22630503	FEED DOG 7/32" (5.6MM)				1
124	22630602	FEED DOG 1/4				1
125	22630800	FEED DOG 9/32" (7.1MM)				1
126	22630909	FEED DOG 5/16" (7.9MM)				1
127	22631006	FEED DOG 3/8" (9.5MM)				1
128	22631303	FEED DOG 1/2" (12.7MM)				1
129	22631402	FEED DOG 5/8" (15.9MM)				1
130	22631501	FEED DOG 3/4" (19.1MM)				1
131	22631709	FEED DOG 7/8" (22.2MM)				1
132	22631808	FEED DOG 1" (25.4MM)				1
133	40033563	FEED_DOG_TYPE_F_1/8				1
134	40025784	FEED_DOG_TYPE_SA_5/32				1
135	40025785	FEED_DOG_TYPE_SA_3/16				1
136	40025786	FEED_DOG_TYPE_SA_7/32				1
137	40025787	FEED_DOG_TYPE_SA_1/4				1
138	40025788	FEED_DOG_TYPE_SA_9/32				1
139	40025789	FEED_DOG_TYPE_SA_5/16				1
140	40025790	FEED_DOG_TYPE_SA_3/8				1
141	40025792	FEED_DOG_TYPE_SA_1/2				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568)

Needle gauge size 針 幅		Needle clamp asm.(for DP 5) 針 留組(D P 5用)								Sliding plate asm. (Front) 滑り板(前)		Sliding plate asm. (Left) 滑り板(左組)					
Code コード		Needle clamp asm. (Left) 針留(左組) <small>(Wire Type ワイヤータイプ)</small>		Needle clamp asm. (Right) 針留(右組) <small>(Wire Type ワイヤータイプ)</small>		Needle clamp asm. (Left) 針留(左組) <small>(Hole Type ホタイプ)</small>		Needle clamp asm. (Right) 針留(右組) <small>(Hole Type ホタイプ)</small>				Option オプション					
		No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.			No.	Part No.				
B	1/8	3.2	1	400-35761	14	400-35771	27	B1402-528-BA0-A	27	B1402-528-BA0-A	51	400-42874	52	400-51633			
C	5/32	4.0	2	400-35762	15	400-35772	28	B1402-528-CA0-A	28	B1402-528-CA0-A							
D	3/16	4.8	3	400-35763	16	400-35773	29	B1402-528-DAL-A	40	B1402-528-DAR-A							
E	7/32	5.6	4	400-35764	17	400-35774	30	B1402-528-EAL	41	B1402-528-EAR							
F	1/4	6.4	5	400-29561	18	400-29562	31	B1402-528-FAL-A	42	B1402-528-FAR-A							
G	9/32	7.1	6	400-35765	19	400-35775	32	B1402-528-GAL	43	B1402-528-GAR							
H	5/16	7.9	7	400-35766	20	400-35776	33	B1402-528-HAL-A	44	B1402-528-HAR-A							
K	3/8	9.5	8	400-35767	21	400-35777	34	B1402-528-KAL-A	45	B1402-528-KAR-A							
L	1/2	12.7	9	400-35768	22	400-35778	35	B1402-528-LAL	46	B1402-528-LAR							
M	5/8	15.9	10	400-35769	23	400-35779	36	B1402-528-MAL	47	B1402-528-MAR							
N	3/4	19.1	11	400-35770	24	400-35780	37	B1402-528-NAL	48	B1402-528-NAR							
P	7/8	22.2	12	400-71917	25	400-71919	38	B1402-528-PAL	49	B1402-528-PAR							
Q	1	25.4	13	400-71921	26	400-71923	39	B1402-528-QAL	50	B1402-528-QAR							
Stitch spec. 縫仕様	S	★		★		★		★		★					★		
	G																

Needle gauge size 針 幅		Needle clamp asm.(for DP 1 7) 針 留組(D P 1 7用)								Sliding plate asm. (Left) 滑り板(左組)		Sliding plate asm. (Right) 滑り板(右組)		Throat plate 針 板							
Code コード		Needle clamp asm. (Left) 針留(左組) <small>Option オプション</small>		Needle clamp asm. (Right) 針留(右組) <small>Option オプション</small>		Needle clamp asm. (Left) 針留(左組) <small>Option オプション</small>		Needle clamp asm. (Right) 針留(右組) <small>Option オプション</small>													
		No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.			No.	Part No.								
B	1/8	3.2	55	400-35877	67	400-35878	79	B1402-526-BA0-A	79	B1402-526-BA0-A	101	226-01058	104	226-00555	107	226-25107					
C	5/32	4.0	56	400-26063	68	400-26084	80	B1402-526-CA0-A	80	B1402-526-CA0-A					108	226-25206					
D	3/16	4.8	57	400-26065	69	400-26086	81	B1402-526-DAL-A	91	B1402-526-DAR-A					109	226-25308					
E	7/32	5.6	58	400-26067	70	400-26088	82	102-28559	92	102-28567					110	226-25305					
F	1/4	6.4	59	400-26069	71	400-26090	83	B1402-526-FAL-A	93	B1402-526-FAR-A					111	226-25404					
G	9/32	7.1	60	400-26070	72	400-26091	84	B1402-526-GAL-A	94	B1402-526-GAR-A					112	226-25503					
H	5/16	7.9	61	400-26072	73	400-26093	85	B1402-526-HAL-A	95	B1402-526-HAR-A					113	226-25602					
K	3/8	9.5	62	400-26074	74	400-26095	86	B1402-526-KAL-A	96	B1402-526-KAR-A					114	226-25701					
L	1/2	12.7	63	400-26076	75	400-26097	87	B1402-526-LAL-A	97	B1402-526-LAR-A					115	226-25800					
M	5/8	15.9	64	400-26078	76	400-26099	88	102-28856	98	102-28864					116	226-26006					
N	3/4	19.1	65	400-26080	77	400-26101	89	102-28955	99	102-28963					117	226-26105					
P	7/8	22.2	-	-	-	-	-	-	-	102					226-01157	105	226-00654	118	226-26204		
Q	1	25.4	66	400-26082	78	400-26103	90	102-29151	100	102-29169					103	226-01256	106	226-00753	119	226-26303	
Stitch spec. 縫仕様	S	★		★		★		★		★					★		★		★		
	G																		※のみ★		















Needle gauge size 針 幅		Feed Dog 送り歯						Presser foot asm. 押 さ え(組)						
Code コード				<small>Option オプション</small> 				<small>Option オプション</small> 						
		No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
B	1/8	3.2	-	133	400-33563	-	-	-	-	169	400-35896	169	400-35896	
C	5/32	4.0	121	226-30206	134	400-25784	146	B1613-512-C0H	-	170	400-35897	182	400-71909	
D	3/16	4.8	122	226-30404	135	400-25785	147	B1613-512-D0H	158	400-25801	171	226-40353	183	228-16557
E	7/32	5.6	123	226-30503	136	400-25786	148	B1613-512-E0H	159	400-25802	172	226-40452	184	228-16656
F	1/4	6.4	124	226-30602	137	400-25787	149	B1613-512-F0H	160	400-25803	173	226-40551	185	228-16755
G	9/32	7.1	125	226-30800	138	400-25788	150	B1613-512-G0H	161	400-25804	174	226-40759	186	228-16854
H	5/16	7.9	126	226-30909	139	400-25789	151	B1613-512-H0H	162	400-25805	175	226-40858	187	228-16953
K	3/8	9.5	127	226-31006	140	400-25790	152	B1613-512-K0H	163	400-25806	176	226-40957	188	228-17050
L	1/2	12.7	128	226-31303	141	400-25792	153	B1613-512-L0H	164	400-25808	177	226-41252	189	228-17159
M	5/8	15.9	129	226-31402	142	400-25793	154	B1613-512-M0H	165	400-25809	178	226-41351	190	400-33945
N	3/4	19.1	130	226-31501	143	400-25794	155	B1613-512-N0H	166	400-25810	179	226-41450	191	400-33947
P	7/8	22.2	131	226-31709	144	400-25795	156	B1613-512-P0H	167	400-25811	180	226-41658	192	400-33949
Q	1	25.4	132	226-31808	145	400-25796	157	B1613-512-Q0H	168	400-25812	181	226-41757	193	400-33951
Stitch spec. 縫仕様	S	★		★		★		★		★		★		
	G													

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
142	40025793	FEED_DOG_TYPE_SA_5/8				1
143	40025794	FEED_DOG_TYPE_SA_3/4				1
144	40025795	FEED_DOG_TYPE_SA_7/8				1
145	40025796	FEED_DOG_TYPE_SA_1				1
146	B1613512C0H	FEED DOG 5/32				1
147	B1613512D0H	FEED DOG 3/16				1
148	B1613512E0H	FEED DOG 7/32				1
149	B1613512F0H	FEED DOG 1/4				1
150	B1613512G0H	FEED DOG 9/32				1
151	B1613512H0H	FEED DOG 5/16				1
152	B1613512K0H	FEED DOG 3/8				1
153	B1613512L0H	FEED DOG 1/2				1
154	B1613512M0H	FEED DOG 5/8				1
155	B1613512N0H	FEED DOG 3/4				1
156	B1613512P0H	FEED DOG 7/8				1
157	B1613512Q0H	FEED DOG 1				1
158	40025801	FEED_DOG_TYPE_G_3/16				1
159	40025802	FEED_DOG_TYPE_G_7/32				1
160	40025803	FEED_DOG_TYPE_G_1/4				1
161	40025804	FEED_DOG_TYPE_G_9/32				1
162	40025805	FEED_DOG_TYPE_G_5/16				1
163	40025806	FEED_DOG_TYPE_G_3/8				1
164	40025808	FEED_DOG_TYPE_G_1/2				1
165	40025809	FEED_DOG_TYPE_G_5/8				1
166	40025810	FEED_DOG_TYPE_G_3/4				1
167	40025811	FEED_DOG_TYPE_G_7/8				1
168	40025812	FEED_DOG_TYPE_G_1				1
169	40035896	PRESSER FOOT ASM.				1
170	40035897	PRESSER FOOT ASM.				1
171	22640353	PRESSER FOOT ASM.				1
172	22640452	PRESSER FOOT ASM.				1
173	22640551	PRESSER FOOT ASM.				1
174	22640759	PRESSER FOOT ASM.				1
175	22640858	PRESSER FOOT ASM.				1
176	22640957	PRESSER FOOT ASM.				1
177	22641252	PRESSER FOOT ASM.				1
178	22641351	PRESSER FOOT ASM.				1
179	22641450	PRESSER FOOT ASM.				1
180	22641658	PRESSER FOOT ASM.				1
181	22641757	PRESSER FOOT ASM.				1
182	40071909	PRESSER_FOOT_ASM_G_5/32				1
183	22816557	TIP-DIVIDED PRESSER ASM. 3/16				1
184	22816656	TIP-DIVIDED PRESSER ASM. 7/32				1
185	22816755	PRESSER FOOT ASM. 1/4				1
186	22816854	TIP-DIVIDED PRESSER ASM. 9/32				1
187	22816953	TIP-DIVIDED PRESSER ASM. 5/16				1
188	22817050	PRESSER FOOT ASM. D=2.4 (3/8)				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568)

Needle gauge size 針 幅		Needle clamp asm.(for DP 5) 針 留組(D P 5用)								Sliding plate asm. (Front) 滑り板(前)		Sliding plate asm. (Left) 滑り板(左組)					
Code コード		Needle clamp asm. (Left) 針留(左組) <small>(Wire Type ワイヤータイプ)</small>		Needle clamp asm. (Right) 針留(右組) <small>(Wire Type ワイヤータイプ)</small>		Needle clamp asm. (Left) 針留(左組) <small>(Hole Type ホタイプ)</small>		Needle clamp asm. (Right) 針留(右組) <small>(Hole Type ホタイプ)</small>				Option オプション					
		No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.			No.	Part No.				
B	1/8	3.2	1	400-35761	14	400-35771	27	B1402-528-BA0-A	27	B1402-528-BA0-A	51	400-42874	52	400-51633			
C	5/32	4.0	2	400-35762	15	400-35772	28	B1402-528-CA0-A	28	B1402-528-CA0-A							
D	3/16	4.8	3	400-35763	16	400-35773	29	B1402-528-DAL-A	40	B1402-528-DAR-A							
E	7/32	5.6	4	400-35764	17	400-35774	30	B1402-528-EAL	41	B1402-528-EAR							
F	1/4	6.4	5	400-29561	18	400-29562	31	B1402-528-FAL-A	42	B1402-528-FAR-A							
G	9/32	7.1	6	400-35765	19	400-35775	32	B1402-528-GAL	43	B1402-528-GAR							
H	5/16	7.9	7	400-35766	20	400-35776	33	B1402-528-HAL-A	44	B1402-528-HAR-A							
K	3/8	9.5	8	400-35767	21	400-35777	34	B1402-528-KAL-A	45	B1402-528-KAR-A							
L	1/2	12.7	9	400-35768	22	400-35778	35	B1402-528-LAL	46	B1402-528-LAR							
M	5/8	15.9	10	400-35769	23	400-35779	36	B1402-528-MAL	47	B1402-528-MAR							
N	3/4	19.1	11	400-35770	24	400-35780	37	B1402-528-NAL	48	B1402-528-NAR							
P	7/8	22.2	12	400-71917	25	400-71919	38	B1402-528-PAL	49	B1402-528-PAR							
Q	1	25.4	13	400-71921	26	400-71923	39	B1402-528-QAL	50	B1402-528-QAR							
Stitch spec. 縫仕様	S	★		★		★		★		★					★		
	G																

Needle gauge size 針 幅		Needle clamp asm.(for DP 1 7) 針 留組(D P 1 7用)								Sliding plate asm. (Left) 滑り板(左組)		Sliding plate asm. (Right) 滑り板(右組)		Throat plate 針 板						
Code コード		Needle clamp asm. (Left) 針留(左組) <small>Option オプション</small>		Needle clamp asm. (Right) 針留(右組) <small>Option オプション</small>		Needle clamp asm. (Left) 針留(左組) <small>Option オプション</small>		Needle clamp asm. (Right) 針留(右組) <small>Option オプション</small>												
		No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.			No.	Part No.							
B	1/8	3.2	55	400-35877	67	400-35878	79	B1402-526-BA0-A	79	B1402-526-BA0-A	101	226-01058	104	226-00555	107	226-25107				
C	5/32	4.0	56	400-26063	68	400-26084	80	B1402-526-CA0-A	80	B1402-526-CA0-A					108	226-25206				
D	3/16	4.8	57	400-26065	69	400-26086	81	B1402-526-DAL-A	91	B1402-526-DAR-A					109	226-25308				
E	7/32	5.6	58	400-26067	70	400-26088	82	102-28559	92	102-28567					110	226-25305				
F	1/4	6.4	59	400-26069	71	400-26090	83	B1402-526-FAL-A	93	B1402-526-FAR-A					111	226-25404				
G	9/32	7.1	60	400-26070	72	400-26091	84	B1402-526-GAL-A	94	B1402-526-GAR-A					112	226-25503				
H	5/16	7.9	61	400-26072	73	400-26093	85	B1402-526-HAL-A	95	B1402-526-HAR-A					113	226-25602				
K	3/8	9.5	62	400-26074	74	400-26095	86	B1402-526-KAL-A	96	B1402-526-KAR-A					114	226-25701				
L	1/2	12.7	63	400-26076	75	400-26097	87	B1402-526-LAL-A	97	B1402-526-LAR-A					115	226-25800				
M	5/8	15.9	64	400-26078	76	400-26099	88	102-28856	98	102-28864					116	226-26006				
N	3/4	19.1	65	400-26080	77	400-26101	89	102-28955	99	102-28963					117	226-26105				
P	7/8	22.2	-	-	-	-	-	-	-	102					226-01157	105	226-00654	118	226-26204	
Q	1	25.4	66	400-26082	78	400-26103	90	102-29151	100	102-29169					103	226-01256	106	226-00753	119	226-26303
Stitch spec. 縫仕様	S	★		★		★		★		★					★		★			
	G																※のみ★			























Needle gauge size 針 幅		Feed Dog 送り歯						Presser foot asm. 押 さ え(組)						
Code コード				<small>Option オプション</small> 				<small>Option オプション</small> 						
		No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
B	1/8	3.2	-	133	400-33563	-	-	-	-	169	400-35896	169	400-35896	
C	5/32	4.0	121	226-30206	134	400-25784	146	B1613-512-C0H	-	170	400-35897	182	400-71909	
D	3/16	4.8	122	226-30404	135	400-25785	147	B1613-512-D0H	158	400-25801	171	226-40353	183	228-16557
E	7/32	5.6	123	226-30503	136	400-25786	148	B1613-512-E0H	159	400-25802	172	226-40452	184	228-16656
F	1/4	6.4	124	226-30602	137	400-25787	149	B1613-512-F0H	160	400-25803	173	226-40551	185	228-16755
G	9/32	7.1	125	226-30800	138	400-25788	150	B1613-512-G0H	161	400-25804	174	226-40759	186	228-16854
H	5/16	7.9	126	226-30909	139	400-25789	151	B1613-512-H0H	162	400-25805	175	226-40858	187	228-16953
K	3/8	9.5	127	226-31006	140	400-25790	152	B1613-512-K0H	163	400-25806	176	226-40957	188	228-17050
L	1/2	12.7	128	226-31303	141	400-25792	153	B1613-512-L0H	164	400-25808	177	226-41252	189	228-17159
M	5/8	15.9	129	226-31402	142	400-25793	154	B1613-512-M0H	165	400-25809	178	226-41351	190	400-33945
N	3/4	19.1	130	226-31501	143	400-25794	155	B1613-512-N0H	166	400-25810	179	226-41450	191	400-33947
P	7/8	22.2	131	226-31709	144	400-25795	156	B1613-512-P0H	167	400-25811	180	226-41658	192	400-33949
Q	1	25.4	132	226-31808	145	400-25796	157	B1613-512-Q0H	168	400-25812	181	226-41757	193	400-33951
Stitch spec. 縫仕様	S	★		★		★		★		★		★		
	G													

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
189	22817159	PRESSER FOOT ASM. D=2.4 (1/2)				1
190	40033945	TIP-DIVIDED_PRESSER_ASM_5/8				1
191	40033947	TIP-DIVIDED_PRESSER_ASM_3/4				1
192	40033949	TIP-DIVIDED_PRESSER_ASM_7/8				1
193	40033951	TIP-DIVIDED_PRESSER_ASM_1				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568-7)

Needle gauge size 針 幅			Feed Dog 送り 歯								Presser foot asm. 押 さ え(組)				Throat plate 針 板	
Code コード			Option オプション 		Option オプション 		Option オプション 		Option オプション 		(Tip-divided) (移動式先割れ) 		(Tip-divided) (移動式先割れ) 			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	1	400-61270	14	400-35890	27	400-53705	27	400-53705	51	400-35896	51	400-35896	76	400-35881
C	5/32	4.0	2	400-61271	15	400-25817	28	400-71911	-	-	52	400-35897	64	400-71909	77	400-25485
D	3/16	4.8	3	400-61272	16	400-25818	29	400-35891	40	400-25831	53	226-40353	65	228-16557	78	400-25490
E	7/32	5.6	4	400-61273	17	400-25819	30	400-50009	41	400-25832	54	226-40452	66	228-16656	79	400-25491
F	1/4	6.4	5	400-61274	18	400-26715	31	400-35892	42	400-25833	55	226-40551	67	228-16755	80	400-25492
G	9/32	7.1	6	400-61275	19	400-25820	32	400-50010	43	400-25834	56	226-40759	68	228-16854	81	400-25493
H	5/16	7.9	7	400-61276	20	400-25821	33	400-50011	44	400-25835	57	226-40858	69	228-16953	82	400-25494
K	3/8	9.5	8	400-61277	21	400-25822	34	400-35893	45	400-25836	58	226-40957	70	228-17050	83	400-25495
L	1/2	12.7	9	400-61278	22	400-25824	35	400-35894	46	400-25838	59	226-41252	71	228-17159	84	400-25498
M	5/8	15.9	10	400-61279	23	400-25825	36	400-71912	47	400-25839	60	226-41351	72	400-33945	85	400-25499
N	3/4	19.1	11	400-61280	24	400-25826	37	400-35895	48	400-25840	61	226-41450	73	400-33947	86	400-25500
P	7/8	22.2	12	400-61281	25	400-25827	38	400-71913	49	400-25841	62	226-41658	74	400-33949	87	400-25502
Q	1	25.4	13	400-61282	26	400-25828	39	400-71914	50	400-25842	63	226-41757	75	400-33951	88	400-25503
Stitch spec. 縫 仕 様	S		★		★			★		★		★		★		Spec.common 仕 様 共 通

Needle gauge size 針 幅			Needle clamp asm.(for DP 5) 針 留組(DP 5用)								Sliding plate asm. (Front) 滑り板(前)組		Sliding plate asm. (Left) 滑り板(左)組	
Code コード			Needle clamp asm. (Left) 針 留(左組)  (Wire Type ワイヤタイプ)		Needle clamp asm. (Right) 針 留(右組)  (Wire Type ワイヤタイプ)		Needle clamp asm. (Left) 針 留(左組)  (Hole Type 穴タイプ)		Needle clamp asm. (Right) 針 留(右組)  (Hole Type 穴タイプ)				 Option オプション	
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	89	400-35761	102	400-35771	115	B1402-528-BA0-A	115	B1402-528-BA0-A	139	400-42880	140	400-51633
C	5/32	4.0	90	400-35762	103	400-35772	116	B1402-528-CA0-A	116	B1402-528-CA0-A				
D	3/16	4.8	91	400-35763	104	400-35773	117	B1402-528-DAL-A	128	B1402-528-DAR-A				
E	7/32	5.6	92	400-35764	105	400-35774	118	B1402-528-EAL	129	B1402-528-EAR				
F	1/4	6.4	93	400-29561	106	400-29562	119	B1402-528-FAL-A	130	B1402-528-FAR-A				
G	9/32	7.1	94	400-35765	107	400-35775	120	B1402-528-GAL	131	B1402-528-GAR				
H	5/16	7.9	95	400-35766	108	400-35776	121	B1402-528-HAL-A	132	B1402-528-HAR-A				
K	3/8	9.5	96	400-35767	109	400-35777	122	B1402-528-KAL-A	133	B1402-528-KAR-A				
L	1/2	12.7	97	400-35768	110	400-35778	123	B1402-528-LAL	134	B1402-528-LAR				
M	5/8	15.9	98	400-35769	111	400-35779	124	B1402-528-MAL	135	B1402-528-MAR				
N	3/4	19.1	99	400-35770	112	400-35780	125	B1402-528-NAL	136	B1402-528-NAR				
P	7/8	22.2	100	400-71917	113	400-71919	126	B1402-528-PAL	137	B1402-528-PAR				
Q	1	25.4	101	400-71921	114	400-71923	127	B1402-528-QAL	138	B1402-528-QAR				
Stitch spec. 縫 仕 様	S		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通	























Needle gauge size 針 幅			Needle clamp asm.(for DP 17) 針 留組(DP 17用)								Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組				
Code コード			Needle clamp asm. (Left) 針 留(左組)  Option オプション		Needle clamp asm. (Right) 針 留(右組)  Option オプション		Needle clamp asm. (Left) 針 留(左組)  Option オプション		Needle clamp asm. (Right) 針 留(右組)  Option オプション								
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.			
B	1/8	3.2	143	400-35877	155	400-35878	167	B1402-526-BA0-A	167	B1402-526-BA0-A	189	400-25247	192	400-25235			
C	5/32	4.0	144	400-26063	156	400-26084	168	B1402-526-CA0-A	168	B1402-526-CA0-A							
D	3/16	4.8	145	400-26065	157	400-26086	169	B1402-526-DAL-A	179	B1402-526-DAR-A							
E	7/32	5.6	146	400-26067	158	400-26088	170	102-28559	180	102-28567							
F	1/4	6.4	147	400-26069	159	400-26090	171	B1402-526-FAL-A	181	B1402-526-FAR-A							
G	9/32	7.1	148	400-26070	160	400-26091	172	B1402-526-GAL-A	182	B1402-526-GAR-A							
H	5/16	7.9	149	400-26072	161	400-26093	173	B1402-526-HAL-A	183	B1402-526-HAR-A							
K	3/8	9.5	150	400-26074	162	400-26095	174	B1402-526-KAL-A	184	B1402-526-KAR-A							
L	1/2	12.7	151	400-26076	163	400-26097	175	B1402-526-LAL-A	185	B1402-526-LAR-A							
M	5/8	15.9	152	400-26078	164	400-26099	176	102-28856	186	102-28864							
N	3/4	19.1	153	400-26080	165	400-26101	177	102-28955	187	102-28963							
P	7/8	22.2	-	-	-	-	-	-	-	190					400-25248	193	400-25236
Q	1	25.4	154	400-26082	166	400-26103	178	102-29151	188								
Stitch spec. 縫 仕 様	S		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通		★		★		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通				

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40061270	FEED_DOG_TYPE-S 1/8				1
2	40061271	FEED_DOG_TYPE-S 5/32				1
3	40061272	FEED_DOG_TYPE-S 3/16				1
4	40061273	FEED_DOG_TYPE-S 7/32				1
5	40061274	FEED_DOG_TYPE-S 1/4				1
6	40061275	FEED_DOG_TYPE-S 9/32				1
7	40061276	FEED_DOG_TYPE-S 5/16				1
8	40061277	FEED_DOG_TYPE-S 3/8				1
9	40061278	FEED_DOG_TYPE-S 1/2				1
10	40061279	FEED_DOG_TYPE-S 5/8				1
11	40061280	FEED_DOG_TYPE-S 3/4				1
12	40061281	FEED_DOG_TYPE-S 7/8				1
13	40061282	FEED_DOG_TYPE-S 1				1
14	40035890	FEED_DOG_TYPE-S 1/8				1
15	40025817	FEED_DOG_TYPE-S 5/32				1
16	40025818	FEED_DOG_TYPE-S 3/16				1
17	40025819	FEED_DOG_TYPE-S 7/32				1
18	40026715	FEED_DOG_TYPE-S 1/4				1
19	40025820	FEED_DOG_TYPE-S 9/32				1
20	40025821	FEED_DOG_TYPE-S 5/16				1
21	40025822	FEED_DOG_TYPE-S 3/8				1
22	40025824	FEED_DOG_TYPE-S 1/2				1
23	40025825	FEED_DOG_TYPE-S 5/8				1
24	40025826	FEED_DOG_TYPE-S 3/4				1
25	40025827	FEED_DOG_TYPE-S 7/8				1
26	40025828	FEED_DOG_TYPE-S 1				1
27	40053705	FEED_DOG_TYPE_7G_1/8				1
28	40071911	FEED_DOG_7G_5/32				1
29	40035891	FEED_DOG_TYPE_7G_3/16				1
30	40050009	FEED_DOG_TYPE_7G_7/32				1
31	40035892	FEED_DOG_TYPE_7G_1/4				1
32	40050010	FEED_DOG_TYPE_7G_9/32				1
33	40050011	FEED_DOG_TYPE_7G_5/16				1
34	40035893	FEED_DOG_TYPE_7G_3/8				1
35	40035894	FEED_DOG_TYPE_7G_1/2				1
36	40071912	FEED_DOG_7G_5/8				1
37	40035895	FEED_DOG_TYPE_7G_3/4				1
38	40071913	FEED_DOG_7G_7/8				1
39	40071914	FEED_DOG_7G_1				1
40	40025831	FEED_DOG_TYPE_7G_3/16				1
41	40025832	FEED_DOG_TYPE_7G_7/32				1
42	40025833	FEED_DOG_TYPE_7G_1/4				1
43	40025834	FEED_DOG_TYPE_7G_9/32				1
44	40025835	FEED_DOG_TYPE_7G_5/16				1
45	40025836	FEED_DOG_TYPE_7G_3/8				1
46	40025838	FEED_DOG_TYPE_7G_1/2				1
47	40025839	FEED_DOG_TYPE_7G_5/8				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568-7)

Needle gauge size 針 幅			Feed Dog 送り 歯								Presser foot asm. 押 さ え(組)				Throat plate 針 板	
Code コード			Option オプション 		Option オプション 		Option オプション 		Option オプション 		(Tip-divided) (移動式先割れ) 		(Tip-divided) (移動式先割れ) 			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	1	400-61270	14	400-35890	27	400-53705	27	400-53705	51	400-35896	51	400-35896	76	400-35881
C	5/32	4.0	2	400-61271	15	400-25817	28	400-71911	-	-	52	400-35897	64	400-71909	77	400-25485
D	3/16	4.8	3	400-61272	16	400-25818	29	400-35891	40	400-25831	53	226-40353	65	228-16557	78	400-25490
E	7/32	5.6	4	400-61273	17	400-25819	30	400-50009	41	400-25832	54	226-40452	66	228-16656	79	400-25491
F	1/4	6.4	5	400-61274	18	400-26715	31	400-35892	42	400-25833	55	226-40551	67	228-16755	80	400-25492
G	9/32	7.1	6	400-61275	19	400-25820	32	400-50010	43	400-25834	56	226-40759	68	228-16854	81	400-25493
H	5/16	7.9	7	400-61276	20	400-25821	33	400-50011	44	400-25835	57	226-40858	69	228-16953	82	400-25494
K	3/8	9.5	8	400-61277	21	400-25822	34	400-35893	45	400-25836	58	226-40957	70	228-17050	83	400-25495
L	1/2	12.7	9	400-61278	22	400-25824	35	400-35894	46	400-25838	59	226-41252	71	228-17159	84	400-25498
M	5/8	15.9	10	400-61279	23	400-25825	36	400-71912	47	400-25839	60	226-41351	72	400-33945	85	400-25499
N	3/4	19.1	11	400-61280	24	400-25826	37	400-35895	48	400-25840	61	226-41450	73	400-33947	86	400-25500
P	7/8	22.2	12	400-61281	25	400-25827	38	400-71913	49	400-25841	62	226-41658	74	400-33949	87	400-25502
Q	1	25.4	13	400-61282	26	400-25828	39	400-71914	50	400-25842	63	226-41757	75	400-33951	88	400-25503
Stitch spec. 縫 仕 様	S		★		★			★		★		★		★		Spec.common 仕 様 共 通
	G															

Needle gauge size 針 幅			Needle clamp asm.(for DP 5) 針 留組(DP 5用)								Sliding plate asm. (Front) 滑り板(前)組		Sliding plate asm. (Left) 滑り板(左)組	
Code コード			Needle clamp asm. (Left) 針 留(左組)  (Wire Type ワイヤタイプ)		Needle clamp asm. (Right) 針 留(右組)  (Wire Type ワイヤタイプ)		Needle clamp asm. (Left) 針 留(左組)  (Hole Type 穴タイプ)		Needle clamp asm. (Right) 針 留(右組)  (Hole Type 穴タイプ)				 Option オプション	
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	89	400-35761	102	400-35771	115	B1402-528-BA0-A	115	B1402-528-BA0-A	139	400-42880	140	400-51633
C	5/32	4.0	90	400-35762	103	400-35772	116	B1402-528-CA0-A	116	B1402-528-CA0-A				
D	3/16	4.8	91	400-35763	104	400-35773	117	B1402-528-DAL-A	128	B1402-528-DAR-A				
E	7/32	5.6	92	400-35764	105	400-35774	118	B1402-528-EAL	129	B1402-528-EAR				
F	1/4	6.4	93	400-29561	106	400-29562	119	B1402-528-FAL-A	130	B1402-528-FAR-A				
G	9/32	7.1	94	400-35765	107	400-35775	120	B1402-528-GAL	131	B1402-528-GAR				
H	5/16	7.9	95	400-35766	108	400-35776	121	B1402-528-HAL-A	132	B1402-528-HAR-A				
K	3/8	9.5	96	400-35767	109	400-35777	122	B1402-528-KAL-A	133	B1402-528-KAR-A				
L	1/2	12.7	97	400-35768	110	400-35778	123	B1402-528-LAL	134	B1402-528-LAR				
M	5/8	15.9	98	400-35769	111	400-35779	124	B1402-528-MAL	135	B1402-528-MAR				
N	3/4	19.1	99	400-35770	112	400-35780	125	B1402-528-NAL	136	B1402-528-NAR				
P	7/8	22.2	100	400-71917	113	400-71919	126	B1402-528-PAL	137	B1402-528-PAR				
Q	1	25.4	101	400-71921	114	400-71923	127	B1402-528-QAL	138	B1402-528-QAR				
Stitch spec. 縫 仕 様	S		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通	
	G													























Needle gauge size 針 幅			Needle clamp asm.(for DP 17) 針 留組(DP 17用)								Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組				
Code コード			Needle clamp asm. (Left) 針 留(左組)  Option オプション		Needle clamp asm. (Right) 針 留(右組)  Option オプション		Needle clamp asm. (Left) 針 留(左組)  Option オプション		Needle clamp asm. (Right) 針 留(右組)  Option オプション								
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.			
B	1/8	3.2	143	400-35877	155	400-35878	167	B1402-526-BA0-A	167	B1402-526-BA0-A	189	400-25247	192	400-25235			
C	5/32	4.0	144	400-26063	156	400-26084	168	B1402-526-CA0-A	168	B1402-526-CA0-A							
D	3/16	4.8	145	400-26065	157	400-26086	169	B1402-526-DAL-A	179	B1402-526-DAR-A							
E	7/32	5.6	146	400-26067	158	400-26088	170	102-28559	180	102-28567							
F	1/4	6.4	147	400-26069	159	400-26090	171	B1402-526-FAL-A	181	B1402-526-FAR-A							
G	9/32	7.1	148	400-26070	160	400-26091	172	B1402-526-GAL-A	182	B1402-526-GAR-A							
H	5/16	7.9	149	400-26072	161	400-26093	173	B1402-526-HAL-A	183	B1402-526-HAR-A							
K	3/8	9.5	150	400-26074	162	400-26095	174	B1402-526-KAL-A	184	B1402-526-KAR-A							
L	1/2	12.7	151	400-26076	163	400-26097	175	B1402-526-LAL-A	185	B1402-526-LAR-A							
M	5/8	15.9	152	400-26078	164	400-26099	176	102-28856	186	102-28864							
N	3/4	19.1	153	400-26080	165	400-26101	177	102-28955	187	102-28963							
P	7/8	22.2	-	-	-	-	-	-	-	190					400-25248	193	400-25236
Q	1	25.4	154	400-26082	166	400-26103	178	102-29151	188								
Stitch spec. 縫 仕 様	S		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通		★		★		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通				
	G																

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40025840	FEED_DOG_TYPE_7G_3/4				1
49	40025841	FEED_DOG_TYPE_7G_7/8				1
50	40025842	FEED_DOG_TYPE_7G_1				1
51	40035896	PRESSER FOOT ASM.				1
52	40035897	PRESSER FOOT ASM.				1
53	22640353	PRESSER FOOT ASM.				1
54	22640452	PRESSER FOOT ASM.				1
55	22640551	PRESSER FOOT ASM.				1
56	22640759	PRESSER FOOT ASM.				1
57	22640858	PRESSER FOOT ASM.				1
58	22640957	PRESSER FOOT ASM.				1
59	22641252	PRESSER FOOT ASM.				1
60	22641351	PRESSER FOOT ASM.				1
61	22641450	PRESSER FOOT ASM.				1
62	22641658	PRESSER FOOT ASM.				1
63	22641757	PRESSER FOOT ASM.				1
64	40071909	PRESSER_FOOT_ASM_G_5/32				1
65	22816557	TIP-DIVIDED PRESSER ASM. 3/16				1
66	22816656	TIP-DIVIDED PRESSER ASM. 7/32				1
67	22816755	PRESSER FOOT ASM. 1/4				1
68	22816854	TIP-DIVIDED PRESSER ASM. 9/32				1
69	22816953	TIP-DIVIDED PRESSER ASM. 5/16				1
70	22817050	PRESSER FOOT ASM. D=2.4 (3/8)				1
71	22817159	PRESSER FOOT ASM. D=2.4 (1/2)				1
72	40033945	TIP-DIVIDED_PRESSER_ASM_5/8				1
73	40033947	TIP-DIVIDED_PRESSER_ASM_3/4				1
74	40033949	TIP-DIVIDED_PRESSER_ASM_7/8				1
75	40033951	TIP-DIVIDED_PRESSER_ASM_1				1
76	40035881	THROAT_PLATE_TRIM_1/8				1
77	40025485	THROAT_PLATE_TRIM 5/32				1
78	40025490	THROAT_PLATE_TRIM-3/16				1
79	40025491	THROAT_PLATE_TRIM-7/32				1
80	40025492	THROAT_PLATE_TRIM-1/4				1
81	40025493	THROAT_PLATE_TRIM-9/32				1
82	40025494	THROAT_PLATE_TRIM-5/16				1
83	40025495	THROAT_PLATE_TRIM-3/8				1
84	40025498	THROAT_PLATE_TRIM-1/2				1
85	40025499	THROAT_PLATE_TRIM-5/8				1
86	40025500	THROAT_PLATE_TRIM-3/4				1
87	40025502	THROAT_PLATE_TRIM-7/8				1
88	40025503	THROAT_PLATE_TRIM-1				1
89	40035761	ASSY_NEEDLE_CLAMP_L(1/8)				1
90	40035762	ASSY_NEEDLE_CLAMP_L(5/32)				1
91	40035763	ASSY_NEEDLE_CLAMP_L(3/16)				1
92	40035764	ASSY_NEEDLE_CLAMP_L(7/32)				1
93	40029561	ASSY_NEEDLE_CLAMP_L(1/4)				1
94	40035765	ASSY_NEEDLE_CLAMP_L(9/32)				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568-7)

Needle gauge size 針 幅			Feed Dog 送り 歯								Presser foot asm. 押 さ え(組)				Throat plate 針 板	
Code コード			Option オプション 		Option オプション 		Option オプション 		Option オプション 		(Tip-divided) (移動式先割れ) 		(Tip-divided) (移動式先割れ) 			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	1	400-61270	14	400-35890	27	400-53705	27	400-53705	51	400-35896	51	400-35896	76	400-35881
C	5/32	4.0	2	400-61271	15	400-25817	28	400-71911	-	-	52	400-35897	64	400-71909	77	400-25485
D	3/16	4.8	3	400-61272	16	400-25818	29	400-35891	40	400-25831	53	226-40353	65	228-16557	78	400-25490
E	7/32	5.6	4	400-61273	17	400-25819	30	400-50009	41	400-25832	54	226-40452	66	228-16656	79	400-25491
F	1/4	6.4	5	400-61274	18	400-26715	31	400-35892	42	400-25833	55	226-40551	67	228-16755	80	400-25492
G	9/32	7.1	6	400-61275	19	400-25820	32	400-50010	43	400-25834	56	226-40759	68	228-16854	81	400-25493
H	5/16	7.9	7	400-61276	20	400-25821	33	400-50011	44	400-25835	57	226-40858	69	228-16953	82	400-25494
K	3/8	9.5	8	400-61277	21	400-25822	34	400-35893	45	400-25836	58	226-40957	70	228-17050	83	400-25495
L	1/2	12.7	9	400-61278	22	400-25824	35	400-35894	46	400-25838	59	226-41252	71	228-17159	84	400-25498
M	5/8	15.9	10	400-61279	23	400-25825	36	400-71912	47	400-25839	60	226-41351	72	400-33945	85	400-25499
N	3/4	19.1	11	400-61280	24	400-25826	37	400-35895	48	400-25840	61	226-41450	73	400-33947	86	400-25500
P	7/8	22.2	12	400-61281	25	400-25827	38	400-71913	49	400-25841	62	226-41658	74	400-33949	87	400-25502
Q	1	25.4	13	400-61282	26	400-25828	39	400-71914	50	400-25842	63	226-41757	75	400-33951	88	400-25503
Stitch spec. 縫 仕 様	S		★		★			★		★		★		★		Spec.common 仕 様 共 通

Needle gauge size 針 幅			Needle clamp asm.(for DP 5) 針 留組(DP 5用)								Sliding plate asm. (Front) 滑り板(前)組		Sliding plate asm. (Left) 滑り板(左)組	
Code コード			Needle clamp asm. (Left) 針 留(左組)  (Wire Type ワイヤタイプ)		Needle clamp asm. (Right) 針 留(右組)  (Wire Type ワイヤタイプ)		Needle clamp asm. (Left) 針 留(左組)  (Hole Type 穴タイプ)		Needle clamp asm. (Right) 針 留(右組)  (Hole Type 穴タイプ)				 Option オプション	
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	89	400-35761	102	400-35771	115	B1402-528-BA0-A	115	B1402-528-BA0-A	139	400-42880	140	400-51633
C	5/32	4.0	90	400-35762	103	400-35772	116	B1402-528-CA0-A	116	B1402-528-CA0-A				
D	3/16	4.8	91	400-35763	104	400-35773	117	B1402-528-DAL-A	128	B1402-528-DAR-A				
E	7/32	5.6	92	400-35764	105	400-35774	118	B1402-528-EAL	129	B1402-528-EAR				
F	1/4	6.4	93	400-29561	106	400-29562	119	B1402-528-FAL-A	130	B1402-528-FAR-A				
G	9/32	7.1	94	400-35765	107	400-35775	120	B1402-528-GAL	131	B1402-528-GAR				
H	5/16	7.9	95	400-35766	108	400-35776	121	B1402-528-HAL-A	132	B1402-528-HAR-A				
K	3/8	9.5	96	400-35767	109	400-35777	122	B1402-528-KAL-A	133	B1402-528-KAR-A				
L	1/2	12.7	97	400-35768	110	400-35778	123	B1402-528-LAL	134	B1402-528-LAR				
M	5/8	15.9	98	400-35769	111	400-35779	124	B1402-528-MAL	135	B1402-528-MAR				
N	3/4	19.1	99	400-35770	112	400-35780	125	B1402-528-NAL	136	B1402-528-NAR				
P	7/8	22.2	100	400-71917	113	400-71919	126	B1402-528-PAL	137	B1402-528-PAR				
Q	1	25.4	101	400-71921	114	400-71923	127	B1402-528-QAL	138	B1402-528-QAR				
Stitch spec. 縫 仕 様	S		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通	








Needle gauge size 針 幅			Needle clamp asm.(for DP 17) 針 留組(DP 17用)								Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組				
Code コード			Needle clamp asm. (Left) 針 留(左組)  Option オプション		Needle clamp asm. (Right) 針 留(右組)  Option オプション		Needle clamp asm. (Left) 針 留(左組)  Option オプション		Needle clamp asm. (Right) 針 留(右組)  Option オプション								
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.			
B	1/8	3.2	143	400-35877	155	400-35878	167	B1402-526-BA0-A	167	B1402-526-BA0-A	189	400-25247	192	400-25235			
C	5/32	4.0	144	400-26063	156	400-26084	168	B1402-526-CA0-A	168	B1402-526-CA0-A							
D	3/16	4.8	145	400-26065	157	400-26086	169	B1402-526-DAL-A	179	B1402-526-DAR-A							
E	7/32	5.6	146	400-26067	158	400-26088	170	102-28559	180	102-28567							
F	1/4	6.4	147	400-26069	159	400-26090	171	B1402-526-FAL-A	181	B1402-526-FAR-A							
G	9/32	7.1	148	400-26070	160	400-26091	172	B1402-526-GAL-A	182	B1402-526-GAR-A							
H	5/16	7.9	149	400-26072	161	400-26093	173	B1402-526-HAL-A	183	B1402-526-HAR-A							
K	3/8	9.5	150	400-26074	162	400-26095	174	B1402-526-KAL-A	184	B1402-526-KAR-A							
L	1/2	12.7	151	400-26076	163	400-26097	175	B1402-526-LAL-A	185	B1402-526-LAR-A							
M	5/8	15.9	152	400-26078	164	400-26099	176	102-28856	186	102-28864							
N	3/4	19.1	153	400-26080	165	400-26101	177	102-28955	187	102-28963							
P	7/8	22.2	-	-	-	-	-	-	-	190					400-25248	193	400-25236
Q	1	25.4	154	400-26082	166	400-26103	178	102-29151	188								
Stitch spec. 縫 仕 様	S		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通		★		★		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通				

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	40035766	ASSY_NEEDLE_CLAMP_L(5/16)				1
96	40035767	ASSY_NEEDLE_CLAMP_L(3/8)				1
97	40035768	ASSY_NEEDLE_CLAMP_L(1/2)				1
98	40035769	ASSY_NEEDLE_CLAMP_L(5/8)				1
99	40035770	ASSY_NEEDLE_CLAMP_L(3/4)				1
100	40071917	ASSY_NEEDLE_CLAMP_L_7/8				1
101	40071921	ASSY_NEEDLE_CLAMP_L_1				1
102	40035771	ASSY_NEEDLE_CLAMP_R(1/8)				1
103	40035772	ASSY_NEEDLE_CLAMP_R(5/32)				1
104	40035773	ASSY_NEEDLE_CLAMP_R(3/16)				1
105	40035774	ASSY_NEEDLE_CLAMP_R(7/32)				1
106	40029562	ASSY_NEEDLE_CLAMP_R(1/4)				1
107	40035775	ASSY_NEEDLE_CLAMP_R(9/32)				1
108	40035776	ASSY_NEEDLE_CLAMP_R(5/16)				1
109	40035777	ASSY_NEEDLE_CLAMP_R(3/8)				1
110	40035778	ASSY_NEEDLE_CLAMP_R(1/2)				1
111	40035779	ASSY_NEEDLE_CLAMP_R(5/8)				1
112	40035780	ASSY_NEEDLE_CLAMP_R(3/4)				1
113	40071919	ASSY_NEEDLE_CLAMP_R_7/8				1
114	40071923	ASSY_NEEDLE_CLAMP_R_1				1
115	B1402528BA0A	NEEDLE CLAMP ASM. 1/8				1
116	B1402528CA0A	NEEDLE CLAMP ASM. 5/32				1
117	B1402528DALA	NEEDLE CLAMP ASM. LEFT				1
118	B1402528EAL	NEEDLE CLAMP ASM. 7/32				1
119	B1402528FALA	NEEDLE CLAMP ASM. 1/4				1
120	B1402528GAL	NEEDLE CLAMP ASM., LEFT				1
121	B1402528HALA	NEEDLE CLAMP ASM. 5/16				1
122	B1402528KALA	NEEDLE CLAMP ASM. 3/8				1
123	B1402528LAL	NEEDLE CLAMP ASM., LEFT 1/2				1
124	B1402528MAL	NEEDLE CLAMP ASM., LEFT 5/8				1
125	B1402528NAL	NEEDLE CLAMP ASM., LEFT 3/4				1
126	B1402528PAL	NEEDLE CLAMP ASM. LEFT 7/8				1
127	B1402528QAL	NEEDLE CLAMP ASM., LEFT 1				1
128	B1402528DARA	NEEDLE CLAMP ASM. RIGHT				1
129	B1402528EAR	NEEDLE CLAMP ASM. 7/32				1
130	B1402528FARA	NEEDLE CLAMP ASM. 1/4				1
131	B1402528GAR	NEEDLE CLAMP ASM., RIGHT				1
132	B1402528HARA	NEEDLE CLAMP ASM. 5/16				1
133	B1402528KARA	NEEDLE CLAMP ASM. 3/8				1
134	B1402528LAR	NEEDLE CLAMP ASM., RIGHT 1/2				1
135	B1402528MAR	NEEDLE CLAMP ASM., RIGHT 5/8				1
136	B1402528NAR	NEEDLE CLAMP ASM., RIGHT 3/4				1
137	B1402528PAR	NEEDLE CLAMP ASM. RIGHT 7/8				1
138	B1402528QAR	NEEDLE CLAMP ASM., RIGHT 1				1
139	40042880	ASSY_SLIDE_PLATE_F				1
140	40051633	ASSY_SLIDE_PLATE_L				1
141	40045729	ASSY_SIDE_PLATE-L-B				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568-7)

Needle gauge size 針 幅			Feed Dog 送り 歯								Presser foot asm. 押 さ え(組)				Throat plate 針 板	
Code コード	inch mm		Option オプション		Option オプション		Option オプション		Option オプション		(Tip-divided) (移動式先割れ)		(Tip-divided) (移動式先割れ)		針 板	
	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	1	400-61270	14	400-35890	27	400-53705	27	400-53705	51	400-35896	51	400-35896	76	400-35881
C	5/32	4.0	2	400-61271	15	400-25817	28	400-71911	-	-	52	400-35897	64	400-71909	77	400-25485
D	3/16	4.8	3	400-61272	16	400-25818	29	400-35891	40	400-25831	53	226-40353	65	228-16557	78	400-25490
E	7/32	5.6	4	400-61273	17	400-25819	30	400-50009	41	400-25832	54	226-40452	66	228-16656	79	400-25491
F	1/4	6.4	5	400-61274	18	400-26715	31	400-35892	42	400-25833	55	226-40551	67	228-16755	80	400-25492
G	9/32	7.1	6	400-61275	19	400-25820	32	400-50010	43	400-25834	56	226-40759	68	228-16854	81	400-25493
H	5/16	7.9	7	400-61276	20	400-25821	33	400-50011	44	400-25835	57	226-40858	69	228-16953	82	400-25494
K	3/8	9.5	8	400-61277	21	400-25822	34	400-35893	45	400-25836	58	226-40957	70	228-17050	83	400-25495
L	1/2	12.7	9	400-61278	22	400-25824	35	400-35894	46	400-25838	59	226-41252	71	228-17159	84	400-25498
M	5/8	15.9	10	400-61279	23	400-25825	36	400-71912	47	400-25839	60	226-41351	72	400-33945	85	400-25499
N	3/4	19.1	11	400-61280	24	400-25826	37	400-35895	48	400-25840	61	226-41450	73	400-33947	86	400-25500
P	7/8	22.2	12	400-61281	25	400-25827	38	400-71913	49	400-25841	62	226-41658	74	400-33949	87	400-25502
Q	1	25.4	13	400-61282	26	400-25828	39	400-71914	50	400-25842	63	226-41757	75	400-33951	88	400-25503
Stitch spec. 縫 仕 様	S G		★		★		★		★		★		★		Spec.common 仕 様 共 通	









Needle gauge size 針 幅			Needle clamp asm.(for DP 5) 針 留 組(DP 5用)								Sliding plate asm. (Front) 滑り板(前)組		Sliding plate asm. (Left) 滑り板(左)組	
Code コード	inch mm		Needle clamp asm. (Left) 針 留(左)組 (Wire Type ワイヤータイプ)		Needle clamp asm. (Right) 針 留(右)組 (Wire Type ワイヤータイプ)		Needle clamp asm. (Left) 針 留(左)組 (Hole Type 穴タイプ)		Needle clamp asm. (Right) 針 留(右)組 (Hole Type 穴タイプ)		滑り板(前)組		滑り板(左)組	
	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	89	400-35761	102	400-35771	115	B1402-528-BA0-A	115	B1402-528-BA0-A	139	400-42880	140	400-51633
C	5/32	4.0	90	400-35762	103	400-35772	116	B1402-528-CA0-A	116	B1402-528-CA0-A				
D	3/16	4.8	91	400-35763	104	400-35773	117	B1402-528-DAL-A	128	B1402-528-DAR-A				
E	7/32	5.6	92	400-35764	105	400-35774	118	B1402-528-EAL	129	B1402-528-EAR				
F	1/4	6.4	93	400-29561	106	400-29562	119	B1402-528-FAL-A	130	B1402-528-FAR-A				
G	9/32	7.1	94	400-35765	107	400-35775	120	B1402-528-GAL	131	B1402-528-GAR				
H	5/16	7.9	95	400-35766	108	400-35776	121	B1402-528-HAL-A	132	B1402-528-HAR-A				
K	3/8	9.5	96	400-35767	109	400-35777	122	B1402-528-KAL-A	133	B1402-528-KAR-A				
L	1/2	12.7	97	400-35768	110	400-35778	123	B1402-528-LAL	134	B1402-528-LAR				
M	5/8	15.9	98	400-35769	111	400-35779	124	B1402-528-MAL	135	B1402-528-MAR				
N	3/4	19.1	99	400-35770	112	400-35780	125	B1402-528-NAL	136	B1402-528-NAR				
P	7/8	22.2	100	400-71917	113	400-71919	126	B1402-528-PAL	137	B1402-528-PAR				
Q	1	25.4	101	400-71921	114	400-71923	127	B1402-528-QAL	138	B1402-528-QAR				
Stitch spec. 縫 仕 様	S G		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通	








Needle gauge size 針 幅			Needle clamp asm.(for DP 17) 針 留 組(DP 17用)								Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組	
Code コード	inch mm		Needle clamp asm. (Left) 針 留(左)組 Option オプション		Needle clamp asm. (Right) 針 留(右)組 Option オプション		Needle clamp asm. (Left) 針 留(左)組 Option オプション		Needle clamp asm. (Right) 針 留(右)組 Option オプション		滑り板(左)組		滑り板(右)組	
	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	143	400-35877	155	400-35878	167	B1402-526-BA0-A	167	B1402-526-BA0-A	189	400-25247	192	400-25235
C	5/32	4.0	144	400-26063	156	400-26084	168	B1402-526-CA0-A	168	B1402-526-CA0-A				
D	3/16	4.8	145	400-26065	157	400-26086	169	B1402-526-DAL-A	179	B1402-526-DAR-A				
E	7/32	5.6	146	400-26067	158	400-26088	170	102-28559	180	102-28567				
F	1/4	6.4	147	400-26069	159	400-26090	171	B1402-526-FAL-A	181	B1402-526-FAR-A				
G	9/32	7.1	148	400-26070	160	400-26091	172	B1402-526-GAL-A	182	B1402-526-GAR-A				
H	5/16	7.9	149	400-26072	161	400-26093	173	B1402-526-HAL-A	183	B1402-526-HAR-A				
K	3/8	9.5	150	400-26074	162	400-26095	174	B1402-526-KAL-A	184	B1402-526-KAR-A				
L	1/2	12.7	151	400-26076	163	400-26097	175	B1402-526-LAL-A	185	B1402-526-LAR-A				
M	5/8	15.9	152	400-26078	164	400-26099	176	102-28856	186	102-28864				
N	3/4	19.1	153	400-26080	165	400-26101	177	102-28955	187	102-28963				
P	7/8	22.2	-	-	-	-	-	-	-					
Q	1	25.4	154	400-26082	166	400-26103	178	102-29151	188	102-29169				
Stitch spec. 縫 仕 様	S G		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通		★		★		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通	

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
142	40045730	ASSY_SIDE_PLATE-L-C				1
143	40035877	ASSY_NEEDLE_CLAMP_L(1/8)				1
144	40026063	ASSY_NEEDLE_CLAMP_L(5/32)				1
145	40026065	ASSY_NEEDLE_CLAMP_L(3/16)				1
146	40026067	ASSY_NEEDLE_CLAMP_L(7/32)				1
147	40026069	ASSY_NEEDLE_CLAMP_L(1/4)				1
148	40026070	ASSY_NEEDLE_CLAMP_L(9/32)				1
149	40026072	ASSY_NEEDLE_CLAMP_L(5/16)				1
150	40026074	ASSY_NEEDLE_CLAMP_L(3/8)				1
151	40026076	ASSY_NEEDLE_CLAMP_L(1/2)				1
152	40026078	ASSY_NEEDLE_CLAMP_L(5/8)				1
153	40026080	ASSY_NEEDLE_CLAMP_L(3/4)				1
154	40026082	ASSY_NEEDLE_CLAMP_L(1)				1
155	40035878	ASSY_NEEDLE_CLAMP_R(1/8)				1
156	40026084	ASSY_NEEDLE_CLAMP_R(5/32)				1
157	40026086	ASSY_NEEDLE_CLAMP_R(3/16)				1
158	40026088	ASSY_NEEDLE_CLAMP_R(7/32)				1
159	40026090	ASSY_NEEDLE_CLAMP_R(1/4)				1
160	40026091	ASSY_NEEDLE_CLAMP_R(9/32)				1
161	40026093	ASSY_NEEDLE_CLAMP_R(5/16)				1
162	40026095	ASSY_NEEDLE_CLAMP_R(3/8)				1
163	40026097	ASSY_NEEDLE_CLAMP_R(1/2)				1
164	40026099	ASSY_NEEDLE_CLAMP_R(5/8)				1
165	40026101	ASSY_NEEDLE_CLAMP_R(3/4)				1
166	40026103	ASSY_NEEDLE_CLAMP_R(1)				1
167	B1402526BA0A	NEEDLE CLAMP ASM. 1/8				1
168	B1402526CA0A	NEEDLE CLAMP ASM. 5/32				1
169	B1402526DALA	NEEDLE CLAMP LEFT ASM. 3/16				1
170	10228559	NEEDLE CLAMP ASM. LEFT 7/32				1
171	B1402526FALA	NEEDLE CLAMP LEFT ASM. 1/4				1
172	B1402526GALA	NEEDLE CLAMP LEFT ASM. 9/32				1
173	B1402526HALA	NEEDLE CLAMP LEFT ASM. 5/16				1
174	B1402526KALA	NEEDLE CLAMP LEFT ASM. 3/8				1
175	B1402526LALA	NEEDLE CLAMP LEFT ASM.				1
176	10228856	NEEDLE CLAMP ASM. LEFT 5/8				1
177	10228955	NEEDLE CLAMP ASM. LEFT 3/4				1
178	10229151	NEEDLE CLAMP ASM. LEFT 1				1
179	B1402526DARA	NEEDLE CLAMP RIGHT ASM. 3/16				1
180	10228567	NEEDLE CLAMP ASM. RIGHT 7/32				1
181	B1402526FARA	NEEDLE CLAMP RIGHT ASM. 1/4				1
182	B1402526GARA	NEEDLE CLAMP RIGHT ASM. 9/32				1
183	B1402526HARA	NEEDLE CLAMP RIGHT ASM. 5/16				1
184	B1402526KARA	NEEDLE CLAMP RIGHT ASM. 3/8				1
185	B1402526LARA	NEEDLE CLAMP RIGHT ASM.				1
186	10228864	NEEDLE CLAMP ASM. RIGHT 5/8				1
187	10228963	NEEDLE CLAMP ASM. RIGHT 3/4				1
188	10229169	NEEDLE CLAMP ASM. RIGHT 1				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568-7)

Needle gauge size 針 幅			Feed Dog 送り 歯								Presser foot asm. 押 さ え(組)				Throat plate 針 板	
Code コード			Option オプション 		Option オプション 		Option オプション 		Option オプション 		(Tip-divided) (移動式先割れ) 		(Tip-divided) (移動式先割れ) 			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	1	400-61270	14	400-35890	27	400-53705	27	400-53705	51	400-35896	51	400-35896	76	400-35881
C	5/32	4.0	2	400-61271	15	400-25817	28	400-71911	-	-	52	400-35897	64	400-71909	77	400-25485
D	3/16	4.8	3	400-61272	16	400-25818	29	400-35891	40	400-25831	53	226-40353	65	228-16557	78	400-25490
E	7/32	5.6	4	400-61273	17	400-25819	30	400-50009	41	400-25832	54	226-40452	66	228-16656	79	400-25491
F	1/4	6.4	5	400-61274	18	400-26715	31	400-35892	42	400-25833	55	226-40551	67	228-16755	80	400-25492
G	9/32	7.1	6	400-61275	19	400-25820	32	400-50010	43	400-25834	56	226-40759	68	228-16854	81	400-25493
H	5/16	7.9	7	400-61276	20	400-25821	33	400-50011	44	400-25835	57	226-40858	69	228-16953	82	400-25494
K	3/8	9.5	8	400-61277	21	400-25822	34	400-35893	45	400-25836	58	226-40957	70	228-17050	83	400-25495
L	1/2	12.7	9	400-61278	22	400-25824	35	400-35894	46	400-25838	59	226-41252	71	228-17159	84	400-25498
M	5/8	15.9	10	400-61279	23	400-25825	36	400-71912	47	400-25839	60	226-41351	72	400-33945	85	400-25499
N	3/4	19.1	11	400-61280	24	400-25826	37	400-35895	48	400-25840	61	226-41450	73	400-33947	86	400-25500
P	7/8	22.2	12	400-61281	25	400-25827	38	400-71913	49	400-25841	62	226-41658	74	400-33949	87	400-25502
Q	1	25.4	13	400-61282	26	400-25828	39	400-71914	50	400-25842	63	226-41757	75	400-33951	88	400-25503
Stitch spec. 縫 仕 様	S		★		★			★		★		★		★		Spec.common 仕 様 共 通

Needle gauge size 針 幅			Needle clamp asm.(for DP 5) 針 留組(DP 5用)								Sliding plate asm. (Front) 滑り板(前)組		Sliding plate asm. (Left) 滑り板(左)組	
Code コード			Needle clamp asm. (Left) 針 留(左組)  (Wire Type ワイヤータイプ)		Needle clamp asm. (Right) 針 留(右組)  (Wire Type ワイヤータイプ)		Needle clamp asm. (Left) 針 留(左組)  (Hole Type 穴タイプ)		Needle clamp asm. (Right) 針 留(右組)  (Hole Type 穴タイプ)				 Option オプション	
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	89	400-35761	102	400-35771	115	B1402-528-BA0-A	115	B1402-528-BA0-A	139	400-42880	140	400-51633
C	5/32	4.0	90	400-35762	103	400-35772	116	B1402-528-CA0-A	116	B1402-528-CA0-A				
D	3/16	4.8	91	400-35763	104	400-35773	117	B1402-528-DAL-A	128	B1402-528-DAR-A				
E	7/32	5.6	92	400-35764	105	400-35774	118	B1402-528-EAL	129	B1402-528-EAR				
F	1/4	6.4	93	400-29561	106	400-29562	119	B1402-528-FAL-A	130	B1402-528-FAR-A				
G	9/32	7.1	94	400-35765	107	400-35775	120	B1402-528-GAL	131	B1402-528-GAR				
H	5/16	7.9	95	400-35766	108	400-35776	121	B1402-528-HAL-A	132	B1402-528-HAR-A				
K	3/8	9.5	96	400-35767	109	400-35777	122	B1402-528-KAL-A	133	B1402-528-KAR-A				
L	1/2	12.7	97	400-35768	110	400-35778	123	B1402-528-LAL	134	B1402-528-LAR				
M	5/8	15.9	98	400-35769	111	400-35779	124	B1402-528-MAL	135	B1402-528-MAR				
N	3/4	19.1	99	400-35770	112	400-35780	125	B1402-528-NAL	136	B1402-528-NAR				
P	7/8	22.2	100	400-71917	113	400-71919	126	B1402-528-PAL	137	B1402-528-PAR				
Q	1	25.4	101	400-71921	114	400-71923	127	B1402-528-QAL	138	B1402-528-QAR				
Stitch spec. 縫 仕 様	S		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通	









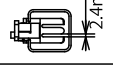

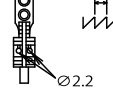
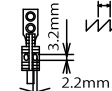

Needle gauge size 針 幅			Needle clamp asm.(for DP 17) 針 留組(DP 17用)								Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組				
Code コード			Needle clamp asm. (Left) 針 留(左組)  Option オプション		Needle clamp asm. (Right) 針 留(右組)  Option オプション		Needle clamp asm. (Left) 針 留(左組)  Option オプション		Needle clamp asm. (Right) 針 留(右組)  Option オプション								
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.			
B	1/8	3.2	143	400-35877	155	400-35878	167	B1402-526-BA0-A	167	B1402-526-BA0-A	189	400-25247	192	400-25235			
C	5/32	4.0	144	400-26063	156	400-26084	168	B1402-526-CA0-A	168	B1402-526-CA0-A							
D	3/16	4.8	145	400-26065	157	400-26086	169	B1402-526-DAL-A	179	B1402-526-DAR-A							
E	7/32	5.6	146	400-26067	158	400-26088	170	102-28559	180	102-28567							
F	1/4	6.4	147	400-26069	159	400-26090	171	B1402-526-FAL-A	181	B1402-526-FAR-A							
G	9/32	7.1	148	400-26070	160	400-26091	172	B1402-526-GAL-A	182	B1402-526-GAR-A							
H	5/16	7.9	149	400-26072	161	400-26093	173	B1402-526-HAL-A	183	B1402-526-HAR-A							
K	3/8	9.5	150	400-26074	162	400-26095	174	B1402-526-KAL-A	184	B1402-526-KAR-A							
L	1/2	12.7	151	400-26076	163	400-26097	175	B1402-526-LAL-A	185	B1402-526-LAR-A							
M	5/8	15.9	152	400-26078	164	400-26099	176	102-28856	186	102-28864							
N	3/4	19.1	153	400-26080	165	400-26101	177	102-28955	187	102-28963							
P	7/8	22.2	-	-	-	-	-	-	-	190					400-25248	193	400-25236
Q	1	25.4	154	400-26082	166	400-26103	178	102-29151	188								
Stitch spec. 縫 仕 様	S		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通		★		★		Spec.common 仕 様 共 通		Spec.common 仕 様 共 通				

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3568-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
189	40025247	ASSY_SLIDE_PLATE-L-A				1
190	40025248	ASSY_SLIDE_PLATE-L-B				1
191	40025249	ASSY_SLIDE_PLATE-L-C				1
192	40025235	ASSY_SLIDE_PLATE-R-A				1
193	40025236	ASSY_SLIDE_PLATE-R-B				1
194	40025239	ASSY_SLIDE_PLATE-R-C				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3578)

Needle gauge size 針 幅			Presser foot asm. 押 さ え(組)		Throat plate 針 板		Feed dog 送 り 歯				Needle clamp asm. 針 留 組	
Code コード			(Tip-divided) (移動式先割れ) 						Option オプション 			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	1	400-35896	19	400-72337	37	B1613-512-B0H	—	—	71	101-47650
C	5/32	4.0	2	400-71909	20	400-72338	38	B1613-512-C0H	—	—	72	101-47759
D	3/16	4.8	3	228-16557	21	226-25305	39	B1613-512-D0H	55	400-25801	73	101-47858
E	7/32	5.6	4	228-16656	22	226-25404	40	B1613-512-E0H	56	400-25802	74	101-47957
F	1/4	6.4	5	228-16755	23	226-25503	41	B1613-512-F0H	57	400-25803	75	101-48054
G	9/32	7.1	6	228-16854	24	226-25602	42	B1613-512-G0H	58	400-25804	76	101-48153
H	5/16	7.9	7	228-16953	25	226-25701	43	B1613-512-H0H	59	400-25805	77	101-48252
K	3/8	9.5	8	228-17050	26	226-25800	44	B1613-512-K0H	60	400-25806	78	101-48351
W	7/16	11.1	9	400-33941	27	226-25909	45	400-75311	61	400-25807	79	101-48450
L	1/2	12.7	10	228-17159	28	226-26006	46	B1613-512-L0H	62	400-25808	80	101-48559
M	5/8	15.9	11	400-33945	29	226-26105	47	B1613-512-M0H	63	400-25809	81	101-48658
N	3/4	19.1	12	400-33947	30	226-26204	48	B1613-512-N0H	64	400-25810	82	101-48757
P	7/8	22.2	13	400-33949	31	226-26303	49	B1613-512-P0H	65	400-25811	83	101-48856
Q	1	25.4	14	400-33951	32	226-26402	50	B1613-512-Q0H	66	400-25812	84	101-48955
R	1-1/8	28.6	15	400-33953	33	226-26501	51	B1613-512-R0H	67	400-25813	85	101-49052
S	1-1/4	31.8	16	400-33955	34	226-26600	52	B1613-512-S0H	68	400-25814	86	101-49151
T	1-3/8	34.9	17	400-33957	35	226-26709	53	B1613-512-T0H	69	400-25815	87	101-49250
U	1-1/2	38.1	18	400-33959	36	226-26808	54	B1613-512-U0H	70	400-25816	88	101-49359
Stitch spec. 縫 仕 様			Type G G 仕 様									







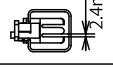

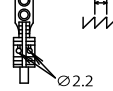
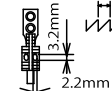

Needle gauge size 針 幅			Sliding plate asm. (Left) 滑 り 板(左)組		Sliding plate asm. (Right) 滑 り 板(右)組		Sliding plate asm. (Front) 滑 り 板(前) 組		Sliding plate asm. (Left) 滑 り 板(左)組	
Code コード									Option オプション 	
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	89	226-01058	93	226-00555	97	400-42874	98	400-51633
C	5/32	4.0								
D	3/16	4.8								
E	7/32	5.6								
F	1/4	6.4								
G	9/32	7.1								
H	5/16	7.9								
K	3/8	9.5								
L	1/2	12.7	90	226-01157	94	226-00654	99	400-45729		
M	5/8	15.9								
N	3/4	19.1								
P	7/8	22.2								
Q	1	25.4	91	226-01256	95	226-00753	100	400-45730		
R	1-1/8	28.6	92	226-01355	96	226-00852	101	400-45731		
S	1-1/4	31.8								
T	1-3/8	34.9								
U	1-1/2	38.1								
Stitch spec. 縫 仕 様			Type G G 仕 様							

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3578)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40035896	PRESSER FOOT ASM.				1
2	40071909	PRESSER_FOOT_ASM_G_5/32				1
3	22816557	TIP-DIVIDED PRESSER ASM. 3/16				1
4	22816656	TIP-DIVIDED PRESSER ASM. 7/32				1
5	22816755	PRESSER FOOT ASM. 1/4				1
6	22816854	TIP-DIVIDED PRESSER ASM. 9/32				1
7	22816953	TIP-DIVIDED PRESSER ASM. 5/16				1
8	22817050	PRESSER FOOT ASM. D=2.4 (3/8)				1
9	40033941	TIP-DIVIDED_PRESSER_ASM_7/16				1
10	22817159	PRESSER FOOT ASM. D=2.4 (1/2)				1
11	40033945	TIP-DIVIDED_PRESSER_ASM_5/8				1
12	40033947	TIP-DIVIDED_PRESSER_ASM_3/4				1
13	40033949	TIP-DIVIDED_PRESSER_ASM_7/8				1
14	40033951	TIP-DIVIDED_PRESSER_ASM_1				1
15	40033953	TIP-DIVIDED_PRESSER_ASM_1_1/8				1
16	40033955	TIP-DIVIDED_PRESSER_ASM_1_1/4				1
17	40033957	TIP-DIVIDED_PRESSER_ASM_1_3/8				1
18	40033959	TIP-DIVIDED_PRESSER_ASM_1_1/2				1
19	40072337	THROAT_PLATE_G_1/8				1
20	40072338	THROAT_PLATE_G_5/32				1
21	22625305	THROAT PLATE 3/16" (4.8MM)				1
22	22625404	THROAT PLATE 7/32" (5.6MM)				1
23	22625503	THROAT PLATE 1/4				1
24	22625602	THROAT PLATE 9/32" (7.1MM)				1
25	22625701	THROAT PLATE 5/16" (7.9MM)				1
26	22625800	THROAT PLATE 3/8" (9.5MM)				1
27	22625909	THROT PLATE 7/16 (11.1M)				1
28	22626006	THROAT PLATE 1/2" (12.7MM)				1
29	22626105	THROAT PLATE 5/8" (15.9MM)				1
30	22626204	THROAT PLATE 3/4" (19.1MM)				1
31	22626303	THROAT PLATE 7/8" (22.2MM)				1
32	22626402	THROAT PLATE 1" (25.4MM)				1
33	22626501	THROAT PLATE 1.1/8" (28.6MM)				1
34	22626600	THROAT PLATE 1.1/4" (31.8MM)				1
35	22626709	THROAT PLATE 1.3/8" (34.9MM)				1
36	22626808	THROAT PLATE 1.1/2" (38.1MM)				1
37	B1613512B0H	FEED DOG (1/8)				1
38	B1613512C0H	FEED DOG 5/32				1
39	B1613512D0H	FEED DOG 3/16				1
40	B1613512E0H	FEED DOG 7/32				1
41	B1613512F0H	FEED DOG 1/4				1
42	B1613512G0H	FEED DOG 9/32				1
43	B1613512H0H	FEED DOG 5/16				1
44	B1613512K0H	FEED DOG 3/8				1
45	40075311	FEED_DOG_TYPE_G_7/16				1
46	B1613512L0H	FEED DOG 1/2				1
47	B1613512M0H	FEED DOG 5/8				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3578)

Needle gauge size 針 幅			Presser foot asm. 押 さ え(組)		Throat plate 針 板		Feed dog 送 り 歯				Needle clamp asm. 針 留 組	
Code コード			(Tip-divided) (移動式先割れ)  2.4mm				 1.7 Ø2.2		Option オプション  1.7 3.2mm 2.2mm			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	1	400-35896	19	400-72337	37	B1613-512-B0H	—	—	71	101-47650
C	5/32	4.0	2	400-71909	20	400-72338	38	B1613-512-C0H	—	—	72	101-47759
D	3/16	4.8	3	228-16557	21	226-25305	39	B1613-512-D0H	55	400-25801	73	101-47858
E	7/32	5.6	4	228-16656	22	226-25404	40	B1613-512-E0H	56	400-25802	74	101-47957
F	1/4	6.4	5	228-16755	23	226-25503	41	B1613-512-F0H	57	400-25803	75	101-48054
G	9/32	7.1	6	228-16854	24	226-25602	42	B1613-512-G0H	58	400-25804	76	101-48153
H	5/16	7.9	7	228-16953	25	226-25701	43	B1613-512-H0H	59	400-25805	77	101-48252
K	3/8	9.5	8	228-17050	26	226-25800	44	B1613-512-K0H	60	400-25806	78	101-48351
W	7/16	11.1	9	400-33941	27	226-25909	45	400-75311	61	400-25807	79	101-48450
L	1/2	12.7	10	228-17159	28	226-26006	46	B1613-512-L0H	62	400-25808	80	101-48559
M	5/8	15.9	11	400-33945	29	226-26105	47	B1613-512-M0H	63	400-25809	81	101-48658
N	3/4	19.1	12	400-33947	30	226-26204	48	B1613-512-N0H	64	400-25810	82	101-48757
P	7/8	22.2	13	400-33949	31	226-26303	49	B1613-512-P0H	65	400-25811	83	101-48856
Q	1	25.4	14	400-33951	32	226-26402	50	B1613-512-Q0H	66	400-25812	84	101-48955
R	1-1/8	28.6	15	400-33953	33	226-26501	51	B1613-512-R0H	67	400-25813	85	101-49052
S	1-1/4	31.8	16	400-33955	34	226-26600	52	B1613-512-S0H	68	400-25814	86	101-49151
T	1-3/8	34.9	17	400-33957	35	226-26709	53	B1613-512-T0H	69	400-25815	87	101-49250
U	1-1/2	38.1	18	400-33959	36	226-26808	54	B1613-512-U0H	70	400-25816	88	101-49359
Stitch spec. 縫 仕 様			Type G G 仕 様									







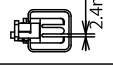

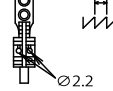
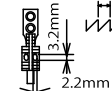

Needle gauge size 針 幅			Sliding plate asm. (Left) 滑 り 板(左)組		Sliding plate asm. (Right) 滑 り 板(右)組		Sliding plate asm. (Front) 滑 り 板(前) 組		Sliding plate asm. (Left) 滑 り 板(左)組	
Code コード									Option オプション 	
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	89	226-01058	93	226-00555	97	400-42874	98	400-51633
C	5/32	4.0								
D	3/16	4.8								
E	7/32	5.6								
F	1/4	6.4								
G	9/32	7.1								
H	5/16	7.9								
K	3/8	9.5								
L	1/2	12.7	90	226-01157	94	226-00654	99	400-45729		
M	5/8	15.9								
N	3/4	19.1								
P	7/8	22.2								
Q	1	25.4	91	226-01256	95	226-00753	100	400-45730		
R	1-1/8	28.6								
S	1-1/4	31.8	92	226-01355	96	226-00852	101	400-45731		
T	1-3/8	34.9								
U	1-1/2	38.1								
Stitch spec. 縫 仕 様			Type G G 仕 様							

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3578)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B1613512N0H	FEED DOG 3/4				1
49	B1613512P0H	FEED DOG 7/8				1
50	B1613512Q0H	FEED DOG 1				1
51	B1613512R0H	FEED DOG 1-1/8				1
52	B1613512S0H	FEED DOG 1-1/4				1
53	B1613512T0H	FEED DOG 1-3/8				1
54	B1613512U0H	FEED DOG 1-1/2				1
55	40025801	FEED_DOG_TYPE_G_3/16				1
56	40025802	FEED_DOG_TYPE_G_7/32				1
57	40025803	FEED_DOG_TYPE_G_1/4				1
58	40025804	FEED_DOG_TYPE_G_9/32				1
59	40025805	FEED_DOG_TYPE_G_5/16				1
60	40025806	FEED_DOG_TYPE_G_3/8				1
61	40025807	FEED_DOG_TYPE_G_7/16				1
62	40025808	FEED_DOG_TYPE_G_1/2				1
63	40025809	FEED_DOG_TYPE_G_5/8				1
64	40025810	FEED_DOG_TYPE_G_3/4				1
65	40025811	FEED_DOG_TYPE_G_7/8				1
66	40025812	FEED_DOG_TYPE_G_1				1
67	40025813	FEED_DOG_TYPE_G_1-1/8				1
68	40025814	FEED_DOG_TYPE_G_1-1/4				1
69	40025815	FEED_DOG_TYPE_G_1-3/8				1
70	40025816	FEED_DOG_TYPE_G_1-1/2				1
71	10147650	NEEDLE CLAMP ASM. 1/8				1
72	10147759	NEEDLE CLAMP ASM. 5/32				1
73	10147858	NEEDLE CLAMP ASM. 3/16				1
74	10147957	NEEDLE CLAMP ASM. 7/32				1
75	10148054	NEEDLE CLAMP ASM. 1/4				1
76	10148153	NEEDLE CLAMP ASM. 9/32				1
77	10148252	NEEDLE CLAMP ASM. 5/16				1
78	10148351	NEEDLE CLAMP ASM. 3/8				1
79	10148450	NEEDLE CLAMP ASM. 7/16				1
80	10148559	NEEDLE CLAMP ASM. 1/2				1
81	10148658	NEEDLE CLAMP ASM. 5/8				1
82	10148757	NEEDLE CLAMP ASM. 3/4				1
83	10148856	NEEDLE CLAMP ASM. 7/8				1
84	10148955	NEEDLE CLAMP ASM. 1				1
85	10149052	NEEDLE CLAMP ASM. 1-1/8				1
86	10149151	NEEDLE CLAMP ASM. 1-1/4				1
87	10149250	NEEDLE CLAMP ASM. 1-3/8				1
88	10149359	NEEDLE CLAMP ASM. 1-1/2				1
89	22601058	BED SLIDE LEFT, ASM., A				1
90	22601157	LEFT SLIDER PLATE B ASM.				1
91	22601256	BED SLIDE LEFT, ASM., C				1
92	22601355	BED SLIDE LEFT, ASM., C				1
93	22600555	BED SLIDE RIGHT, ASM., A				1
94	22600654	RIGHT SLIDER PLATE B ASM.				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3578)

Needle gauge size 針 幅			Presser foot asm. 押 さ え(組)		Throat plate 針 板		Feed dog 送 り 歯				Needle clamp asm. 針 留 組	
Code コード			(Tip-divided) (移動式先割れ) 						Option オプション 			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	1	400-35896	19	400-72337	37	B1613-512-B0H	—	—	71	101-47650
C	5/32	4.0	2	400-71909	20	400-72338	38	B1613-512-C0H	—	—	72	101-47759
D	3/16	4.8	3	228-16557	21	226-25305	39	B1613-512-D0H	55	400-25801	73	101-47858
E	7/32	5.6	4	228-16656	22	226-25404	40	B1613-512-E0H	56	400-25802	74	101-47957
F	1/4	6.4	5	228-16755	23	226-25503	41	B1613-512-F0H	57	400-25803	75	101-48054
G	9/32	7.1	6	228-16854	24	226-25602	42	B1613-512-G0H	58	400-25804	76	101-48153
H	5/16	7.9	7	228-16953	25	226-25701	43	B1613-512-H0H	59	400-25805	77	101-48252
K	3/8	9.5	8	228-17050	26	226-25800	44	B1613-512-K0H	60	400-25806	78	101-48351
W	7/16	11.1	9	400-33941	27	226-25909	45	400-75311	61	400-25807	79	101-48450
L	1/2	12.7	10	228-17159	28	226-26006	46	B1613-512-L0H	62	400-25808	80	101-48559
M	5/8	15.9	11	400-33945	29	226-26105	47	B1613-512-M0H	63	400-25809	81	101-48658
N	3/4	19.1	12	400-33947	30	226-26204	48	B1613-512-N0H	64	400-25810	82	101-48757
P	7/8	22.2	13	400-33949	31	226-26303	49	B1613-512-P0H	65	400-25811	83	101-48856
Q	1	25.4	14	400-33951	32	226-26402	50	B1613-512-Q0H	66	400-25812	84	101-48955
R	1-1/8	28.6	15	400-33953	33	226-26501	51	B1613-512-R0H	67	400-25813	85	101-49052
S	1-1/4	31.8	16	400-33955	34	226-26600	52	B1613-512-S0H	68	400-25814	86	101-49151
T	1-3/8	34.9	17	400-33957	35	226-26709	53	B1613-512-T0H	69	400-25815	87	101-49250
U	1-1/2	38.1	18	400-33959	36	226-26808	54	B1613-512-U0H	70	400-25816	88	101-49359
Stitch spec. 縫 仕 様			Type G G 仕 様									








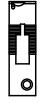
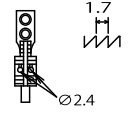
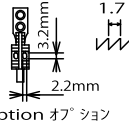

Needle gauge size 針 幅			Sliding plate asm. (Left) 滑 り 板(左)組		Sliding plate asm. (Right) 滑 り 板(右)組		Sliding plate asm. (Front) 滑 り 板(前) 組		Sliding plate asm. (Left) 滑 り 板(左)組	
Code コード									Option オプション 	
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	89	226-01058	93	226-00555	97	400-42874	98	400-51633
C	5/32	4.0								
D	3/16	4.8								
E	7/32	5.6								
F	1/4	6.4								
G	9/32	7.1								
H	5/16	7.9								
K	3/8	9.5								
L	1/2	12.7	90	226-01157	94	226-00654	99	400-45729		
M	5/8	15.9								
N	3/4	19.1								
P	7/8	22.2								
Q	1	25.4	91	226-01256	95	226-00753	100	400-45730		
R	1-1/8	28.6								
S	1-1/4	31.8	92	226-01355	96	226-00852	101	400-45731		
T	1-3/8	34.9								
U	1-1/2	38.1								
Stitch spec. 縫 仕 様			Type G G 仕 様							

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3578)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	22600753	BED SLIDE RIGHT, ASM., C				1
96	22600852	BED SLIDE RIGHT, ASM., D				1
97	40042874	ASSY_SLIDE_PLATE_F_STANDARD				1
98	40051633	ASSY_SLIDE_PLATE_L				1
99	40045729	ASSY_SIDE_PLATE-L-B				1
100	40045730	ASSY_SIDE_PLATE-L-C				1
101	40045731	ASSY_SIDE_PLATE-L-D				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3578-7)

Needle gauge size 針 幅		Presser foot asm. 押 さ え(組)		Throat plate 針 板		Feed dog 送 り 歯				Needle clamp asm. 針 留 組		
Code コード												
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	1	400-35896	15	400-35881	29	400-53705	29	400-53705	54	101-47650
C	5/32	4.0	2	400-71909	16	400-25485	30	400-71911	—	—	55	101-47759
D	3/16	4.8	3	228-16557	17	400-25490	31	400-35891	42	400-25831	56	101-47858
E	7/32	5.6	4	228-16656	18	400-25491	32	400-50009	43	400-25832	57	101-47957
F	1/4	6.4	5	228-16755	19	400-25492	33	400-35892	44	400-25833	58	101-48054
G	9/32	7.1	6	228-16854	20	400-25493	34	400-50010	45	400-25834	59	101-48153
H	5/16	7.9	7	228-16953	21	400-25494	35	400-50011	46	400-25835	60	101-48252
K	3/8	9.5	8	228-17050	22	400-25495	36	400-35893	47	400-25836	61	101-48351
W	7/16	11.1	9	400-33941	23	400-25496	—	—	48	400-25837	62	101-48450
L	1/2	12.7	10	228-17159	24	400-25498	37	400-35894	49	400-25838	63	101-48559
M	5/8	15.9	11	400-33945	25	400-25499	38	400-71912	50	400-25839	64	101-48658
N	3/4	19.1	12	400-33947	26	400-25500	39	400-35895	51	400-25840	65	101-48757
P	7/8	22.2	13	400-33949	27	400-25502	40	400-71913	52	400-25841	66	101-48856
Q	1	25.4	14	400-33951	28	400-25503	41	400-71914	53	400-25842	67	101-48955
Stitch spec. 縫 仕 様			Type G G 仕 様									


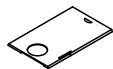
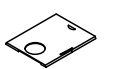
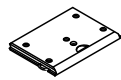
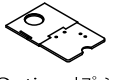
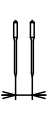
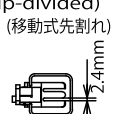

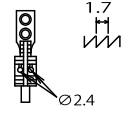
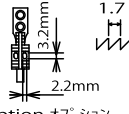
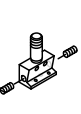
Needle gauge size 針 幅		Sliding plate asm. (Left) 滑 り 板(左)組		Sliding plate asm. (Right) 滑 り 板(右)組		Sliding plate asm. (Front) 滑 り 板(前) 組		Sliding plate asm. (Left) 滑 り 板(左)組			
Code コード											
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
B	1/8	3.2	68	400-25247	71	400-25235	74	400-42880	75	400-51633	
C	5/32	4.0									
D	3/16	4.8									
E	7/32	5.6									
F	1/4	6.4									
G	9/32	7.1									
H	5/16	7.9									
K	3/8	9.5									
W	7/16	11.1									
L	1/2	12.7	69	400-25248	72	400-25236			76	400-45729	
M	5/8	15.9									
N	3/4	19.1									
P	7/8	22.2	70	400-25249	73	400-25239			77	400-45730	
Q	1	25.4									
Stitch spec. 縫 仕 様			Type G G 仕 様								

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3578-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40035896	PRESSER FOOT ASM.				1
2	40071909	PRESSER_FOOT_ASM_G_5/32				1
3	22816557	TIP-DIVIDED PRESSER ASM. 3/16				1
4	22816656	TIP-DIVIDED PRESSER ASM. 7/32				1
5	22816755	PRESSER FOOT ASM. 1/4				1
6	22816854	TIP-DIVIDED PRESSER ASM. 9/32				1
7	22816953	TIP-DIVIDED PRESSER ASM. 5/16				1
8	22817050	PRESSER FOOT ASM. D=2.4 (3/8)				1
9	40033941	TIP-DIVIDED_PRESSER_ASM_7/16				1
10	22817159	PRESSER FOOT ASM. D=2.4 (1/2)				1
11	40033945	TIP-DIVIDED_PRESSER_ASM_5/8				1
12	40033947	TIP-DIVIDED_PRESSER_ASM_3/4				1
13	40033949	TIP-DIVIDED_PRESSER_ASM_7/8				1
14	40033951	TIP-DIVIDED_PRESSER_ASM_1				1
15	40035881	THROAT_PLATE_TRIM_1/8				1
16	40025485	THROAT_PLATE_TRIM 5/32				1
17	40025490	THROAT_PLATE_TRIM-3/16				1
18	40025491	THROAT_PLATE_TRIM-7/32				1
19	40025492	THROAT_PLATE_TRIM-1/4				1
20	40025493	THROAT_PLATE_TRIM-9/32				1
21	40025494	THROAT_PLATE_TRIM-5/16				1
22	40025495	THROAT_PLATE_TRIM-3/8				1
23	40025496	THROAT_PLATE_TRIM-7/16				1
24	40025498	THROAT_PLATE_TRIM-1/2				1
25	40025499	THROAT_PLATE_TRIM-5/8				1
26	40025500	THROAT_PLATE_TRIM-3/4				1
27	40025502	THROAT_PLATE_TRIM-7/8				1
28	40025503	THROAT_PLATE_TRIM-1				1
29	40053705	FEED_DOG_TYPE_7G_1/8				1
30	40071911	FEED_DOG_7G_5/32				1
31	40035891	FEED_DOG_TYPE_7G_3/16				1
32	40050009	FEED_DOG_TYPE_7G_7/32				1
33	40035892	FEED_DOG_TYPE_7G_1/4				1
34	40050010	FEED_DOG_TYPE_7G_9/32				1
35	40050011	FEED_DOG_TYPE_7G_5/16				1
36	40035893	FEED_DOG_TYPE_7G_3/8				1
37	40035894	FEED_DOG_TYPE_7G_1/2				1
38	40071912	FEED_DOG_7G_5/8				1
39	40035895	FEED_DOG_TYPE_7G_3/4				1
40	40071913	FEED_DOG_7G_7/8				1
41	40071914	FEED_DOG_7G_1				1
42	40025831	FEED_DOG_TYPE_7G_3/16				1
43	40025832	FEED_DOG_TYPE_7G_7/32				1
44	40025833	FEED_DOG_TYPE_7G_1/4				1
45	40025834	FEED_DOG_TYPE_7G_9/32				1
46	40025835	FEED_DOG_TYPE_7G_5/16				1
47	40025836	FEED_DOG_TYPE_7G_3/8				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3578-7)

Needle gauge size 針 幅		Presser foot asm. 押 さ え(組)		Throat plate 針 板		Feed dog 送 り 歯				Needle clamp asm. 針 留 組		
Code コード												
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	1	400-35896	15	400-35881	29	400-53705	29	400-53705	54	101-47650
C	5/32	4.0	2	400-71909	16	400-25485	30	400-71911	—	—	55	101-47759
D	3/16	4.8	3	228-16557	17	400-25490	31	400-35891	42	400-25831	56	101-47858
E	7/32	5.6	4	228-16656	18	400-25491	32	400-50009	43	400-25832	57	101-47957
F	1/4	6.4	5	228-16755	19	400-25492	33	400-35892	44	400-25833	58	101-48054
G	9/32	7.1	6	228-16854	20	400-25493	34	400-50010	45	400-25834	59	101-48153
H	5/16	7.9	7	228-16953	21	400-25494	35	400-50011	46	400-25835	60	101-48252
K	3/8	9.5	8	228-17050	22	400-25495	36	400-35893	47	400-25836	61	101-48351
W	7/16	11.1	9	400-33941	23	400-25496	—	—	48	400-25837	62	101-48450
L	1/2	12.7	10	228-17159	24	400-25498	37	400-35894	49	400-25838	63	101-48559
M	5/8	15.9	11	400-33945	25	400-25499	38	400-71912	50	400-25839	64	101-48658
N	3/4	19.1	12	400-33947	26	400-25500	39	400-35895	51	400-25840	65	101-48757
P	7/8	22.2	13	400-33949	27	400-25502	40	400-71913	52	400-25841	66	101-48856
Q	1	25.4	14	400-33951	28	400-25503	41	400-71914	53	400-25842	67	101-48955
Stitch spec. 縫 仕 様			Type G G 仕 様									


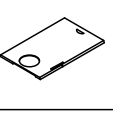
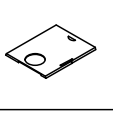
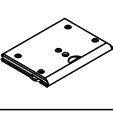
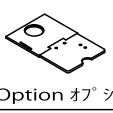










Needle gauge size 針 幅		Sliding plate asm. (Left) 滑 り 板(左)組		Sliding plate asm. (Right) 滑 り 板(右)組		Sliding plate asm. (Front) 滑 り 板(前) 組		Sliding plate asm. (Left) 滑 り 板(左)組			
Code コード											
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
B	1/8	3.2	68	400-25247	71	400-25235	74	400-42880	75	400-51633	
C	5/32	4.0									
D	3/16	4.8									
E	7/32	5.6									
F	1/4	6.4									
G	9/32	7.1									
H	5/16	7.9									
K	3/8	9.5									
W	7/16	11.1									
L	1/2	12.7	69	400-25248	72	400-25236			76	400-45729	
M	5/8	15.9									
N	3/4	19.1									
P	7/8	22.2									
Q	1	25.4	70	400-25249	73	400-25239			77	400-45730	
Stitch spec. 縫 仕 様			Type G G 仕 様								

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3578-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40025837	FEED_DOG_TYPE_7G_7/16				1
49	40025838	FEED_DOG_TYPE_7G_1/2				1
50	40025839	FEED_DOG_TYPE_7G_5/8				1
51	40025840	FEED_DOG_TYPE_7G_3/4				1
52	40025841	FEED_DOG_TYPE_7G_7/8				1
53	40025842	FEED_DOG_TYPE_7G_1				1
54	10147650	NEEDLE CLAMP ASM. 1/8				1
55	10147759	NEEDLE CLAMP ASM. 5/32				1
56	10147858	NEEDLE CLAMP ASM. 3/16				1
57	10147957	NEEDLE CLAMP ASM. 7/32				1
58	10148054	NEEDLE CLAMP ASM. 1/4				1
59	10148153	NEEDLE CLAMP ASM. 9/32				1
60	10148252	NEEDLE CLAMP ASM. 5/16				1
61	10148351	NEEDLE CLAMP ASM. 3/8				1
62	10148450	NEEDLE CLAMP ASM. 7/16				1
63	10148559	NEEDLE CLAMP ASM. 1/2				1
64	10148658	NEEDLE CLAMP ASM. 5/8				1
65	10148757	NEEDLE CLAMP ASM. 3/4				1
66	10148856	NEEDLE CLAMP ASM. 7/8				1
67	10148955	NEEDLE CLAMP ASM. 1				1
68	40025247	ASSY_SLIDE_PLATE-L-A				1
69	40025248	ASSY_SLIDE_PLATE-L-B				1
70	40025249	ASSY_SLIDE_PLATE-L-C				1
71	40025235	ASSY_SLIDE_PLATE-R-A				1
72	40025236	ASSY_SLIDE_PLATE-R-B				1
73	40025239	ASSY_SLIDE_PLATE-R-C				1
74	40042880	ASSY_SLIDE_PLATE_F				1
75	40051633	ASSY_SLIDE_PLATE_L				1
76	40045729	ASSY_SIDE_PLATE-L-B				1
77	40045730	ASSY_SIDE_PLATE-L-C				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3588)

Needle gauge size 針 幅		Needle clamp asm.(for DP 5) 針 留組(DP 5用)				Needle clamp asm.(for DP 17) 針 留組(DP 17用)					
Code コード			Needle clamp asm. (Left) 針 留(左)組 		Needle clamp asm. (Right) 針 留(右)組 		Needle clamp asm. (Left) 針 留(左)組 		Needle clamp asm. (Right) 針 留(右)組 		
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
B	1/8	3.2	1	B1402-528-BA0-A	1	B1402-528-BA0-A	25	B1402-526-BA0-A	25	B1402-526-BA0-A	
C	5/32	4.0	2	B1402-528-CA0-A	2	B1402-528-CA0-A	26	B1402-526-CA0-A	26	B1402-526-CA0-A	
D	3/16	4.8	3	B1402-528-DAL-A	14	B1402-528-DAR-A	27	B1402-526-DAL-A	37	B1402-526-DAR-A	
E	7/32	5.6	4	B1402-528-EAL	15	B1402-528-EAR	28	102-28559	38	102-28567	
F	1/4	6.4	5	B1402-528-FAL-A	16	B1402-528-FAR-A	29	B1402-526-FAL-A	39	B1402-526-FAR-A	
G	9/32	7.1	6	B1402-528-GAL	17	B1402-528-GAR	30	B1402-526-GAL-A	40	B1402-526-GAR-A	
H	5/16	7.9	7	B1402-528-HAL-A	18	B1402-528-HAR-A	31	B1402-526-HAL-A	41	B1402-526-HAR-A	
K	3/8	9.5	8	B1402-528-KAL-A	19	B1402-528-KAR-A	32	B1402-526-KAL-A	42	B1402-526-KAR-A	
L	1/2	12.7	9	B1402-528-LAL	20	B1402-528-LAR	33	B1402-526-LAL-A	43	B1402-526-LAR-A	
M	5/8	15.9	10	B1402-528-MAL	21	B1402-528-MAR	34	102-28856	44	102-28864	
N	3/4	19.1	11	B1402-528-NAL	22	B1402-528-NAR	35	102-28955	45	102-28963	
P	7/8	22.2	12	B1402-528-PAL	23	B1402-528-PAR	-	-	-	-	
Q	1	25.4	13	B1402-528-QAL	24	B1402-528-QAR	36	102-29151	46	102-29169	
Stitch spec. 縫仕様		Type G G 仕様									

Needle gauge size 針 幅		Throat plate 針 板		Feed Dog 送り 歯				Presser foot asm. 押 さ え組			
Code コード					 1.7 Ø2.2		 Option オプション 3.2mm 1.7 2.2mm		 (Tip-divided) 移動式先割れ 2.4mm		
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
B	1/8	3.2	47	400-72337	61	B1613-512-B0H	-	-	87	400-35896	
C	5/32	4.0	48	400-72338	62	B1613-512-C0H	-	-	88	400-71909	
D	3/16	4.8	49	226-25305	63	B1613-512-D0H	75	400-25801	89	228-16557	
E	7/32	5.6	50	226-25404	64	B1613-512-E0H	76	400-25802	90	228-16656	
F	1/4	6.4	51	226-25503	65	B1613-512-F0H	77	400-25803	91	228-16755	
G	9/32	7.1	52	226-25602	66	B1613-512-G0H	78	400-25804	92	228-16854	
H	5/16	7.9	53	226-25701	67	B1613-512-H0H	79	400-25805	93	228-16953	
K	3/8	9.5	54	226-25800	68	B1613-512-K0H	80	400-25806	94	228-17050	
W	7/16	11.1	55	226-25909	69	400-75311	81	400-25807	95	400-33941	
L	1/2	12.7	56	226-26006	70	B1613-512-L0H	82	400-25808	96	228-17159	
M	5/8	15.9	57	226-26105	71	B1613-512-M0H	83	400-25809	97	400-33945	
N	3/4	19.1	58	226-26204	72	B1613-512-N0H	84	400-25810	98	400-33947	
P	7/8	22.2	59	226-26303	73	B1613-512-P0H	85	400-25811	99	400-33949	
Q	1	25.4	60	226-26402	74	B1613-512-Q0H	86	400-25812	100	400-33951	
Stitch spec. 縫仕様		Type G G 仕様									
















Needle gauge size 針 幅		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組		Sliding plate asm. (Front) 滑り板(前)組		Sliding plate asm. (Left) 滑り板(左)組			
Code コード											
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
B	1/8	3.2	101	226-01058	104	226-00555	107	400-42874	108	400-51633	
C	5/32	4.0									
D	3/16	4.8									
E	7/32	5.6									
F	1/4	6.4									
G	9/32	7.1									
H	5/16	7.9									
K	3/8	9.5									
L	1/2	12.7	102	226-01157	105	226-00654	109	400-45729			
M	5/8	15.9									
N	3/4	19.1									
P	7/8	22.2									
Q	1	25.4	103	226-01256	106	226-00753	110	400-45730			
Stitch spec. 縫仕様		Type G G 仕様									

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3588)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1402528BA0A	NEEDLE CLAMP ASM. 1/8				1
2	B1402528CA0A	NEEDLE CLAMP ASM. 5/32				1
3	B1402528DALA	NEEDLE CLAMP ASM. LEFT				1
4	B1402528EAL	NEEDLE CLAMP ASM. 7/32				1
5	B1402528FALA	NEEDLE CLAMP ASM. 1/4				1
6	B1402528GAL	NEEDLE CLAMP ASM., LEFT				1
7	B1402528HALA	NEEDLE CLAMP ASM. 5/16				1
8	B1402528KALA	NEEDLE CLAMP ASM. 3/8				1
9	B1402528LAL	NEEDLE CLAMP ASM., LEFT 1/2				1
10	B1402528MAL	NEEDLE CLAMP ASM., LEFT 5/8				1
11	B1402528NAL	NEEDLE CLAMP ASM., LEFT 3/4				1
12	B1402528PAL	NEEDLE CLAMP ASM. LEFT 7/8				1
13	B1402528QAL	NEEDLE CLAMP ASM., LEFT 1				1
14	B1402528DARA	NEEDLE CLAMP ASM. RIGHT				1
15	B1402528EAR	NEEDLE CLAMP ASM. 7/32				1
16	B1402528FARA	NEEDLE CLAMP ASM. 1/4				1
17	B1402528GAR	NEEDLE CLAMP ASM., RIGHT				1
18	B1402528HARA	NEEDLE CLAMP ASM. 5/16				1
19	B1402528KARA	NEEDLE CLAMP ASM. 3/8				1
20	B1402528LAR	NEEDLE CLAMP ASM., RIGHT 1/2				1
21	B1402528MAR	NEEDLE CLAMP ASM., RIGHT 5/8				1
22	B1402528NAR	NEEDLE CLAMP ASM., RIGHT 3/4				1
23	B1402528PAR	NEEDLE CLAMP ASM. RIGHT 7/8				1
24	B1402528QAR	NEEDLE CLAMP ASM., RIGHT 1				1
25	B1402526BA0A	NEEDLE CLAMP ASM. 1/8				1
26	B1402526CA0A	NEEDLE CLAMP ASM. 5/32				1
27	B1402526DALA	NEEDLE CLAMP LEFT ASM. 3/16				1
28	10228559	NEEDLE CLAMP ASM. LEFT 7/32				1
29	B1402526FALA	NEEDLE CLAMP LEFT ASM. 1/4				1
30	B1402526GALA	NEEDLE CLAMP LEFT ASM. 9/32				1
31	B1402526HALA	NEEDLE CLAMP LEFT ASM. 5/16				1
32	B1402526KALA	NEEDLE CLAMP LEFT ASM. 3/8				1
33	B1402526LALA	NEEDLE CLAMP LEFT ASM.				1
34	10228856	NEEDLE CLAMP ASM. LEFT 5/8				1
35	10228955	NEEDLE CLAMP ASM. LEFT 3/4				1
36	10229151	NEEDLE CLAMP ASM. LEFT 1				1
37	B1402526DARA	NEEDLE CLAMP RIGHT ASM. 3/16				1
38	10228567	NEEDLE CLAMP ASM. RIGHT 7/32				1
39	B1402526FARA	NEEDLE CLAMP RIGHT ASM. 1/4				1
40	B1402526GARA	NEEDLE CLAMP RIGHT ASM. 9/32				1
41	B1402526HARA	NEEDLE CLAMP RIGHT ASM. 5/16				1
42	B1402526KARA	NEEDLE CLAMP RIGHT ASM. 3/8				1
43	B1402526LARA	NEEDLE CLAMP RIGHT ASM.				1
44	10228864	NEEDLE CLAMP ASM. RIGHT 5/8				1
45	10228963	NEEDLE CLAMP ASM. RIGHT 3/4				1
46	10229169	NEEDLE CLAMP ASM. RIGHT 1				1
47	40072337	THROAT_PLATE_G_1/8				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3588)

Needle gauge size 針 幅		Needle clamp asm.(for DP 5) 針 留組(DP 5用)				Needle clamp asm.(for DP 17) 針 留組(DP 17用)					
Code コード			Needle clamp asm. (Left) 針 留(左)組 		Needle clamp asm. (Right) 針 留(右)組 		Needle clamp asm. (Left) 針 留(左)組 		Needle clamp asm. (Right) 針 留(右)組 		
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
B	1/8	3.2	1	B1402-528-BA0-A	1	B1402-528-BA0-A	25	B1402-526-BA0-A	25	B1402-526-BA0-A	
C	5/32	4.0	2	B1402-528-CA0-A	2	B1402-528-CA0-A	26	B1402-526-CA0-A	26	B1402-526-CA0-A	
D	3/16	4.8	3	B1402-528-DAL-A	14	B1402-528-DAR-A	27	B1402-526-DAL-A	37	B1402-526-DAR-A	
E	7/32	5.6	4	B1402-528-EAL	15	B1402-528-EAR	28	102-28559	38	102-28567	
F	1/4	6.4	5	B1402-528-FAL-A	16	B1402-528-FAR-A	29	B1402-526-FAL-A	39	B1402-526-FAR-A	
G	9/32	7.1	6	B1402-528-GAL	17	B1402-528-GAR	30	B1402-526-GAL-A	40	B1402-526-GAR-A	
H	5/16	7.9	7	B1402-528-HAL-A	18	B1402-528-HAR-A	31	B1402-526-HAL-A	41	B1402-526-HAR-A	
K	3/8	9.5	8	B1402-528-KAL-A	19	B1402-528-KAR-A	32	B1402-526-KAL-A	42	B1402-526-KAR-A	
L	1/2	12.7	9	B1402-528-LAL	20	B1402-528-LAR	33	B1402-526-LAL-A	43	B1402-526-LAR-A	
M	5/8	15.9	10	B1402-528-MAL	21	B1402-528-MAR	34	102-28856	44	102-28864	
N	3/4	19.1	11	B1402-528-NAL	22	B1402-528-NAR	35	102-28955	45	102-28963	
P	7/8	22.2	12	B1402-528-PAL	23	B1402-528-PAR	-	-	-	-	
Q	1	25.4	13	B1402-528-QAL	24	B1402-528-QAR	36	102-29151	46	102-29169	
Stitch spec. 縫仕様		Type G G仕様									

Needle gauge size 針 幅		Throat plate 針 板		Feed Dog 送り 歯				Presser foot asm. 押 さ え組			
Code コード					 1.7 Ø2.2		Option オプション  3.2mm 1.7 2.2mm		(Tip-divided) 移動式先割れ  2.4mm		
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
B	1/8	3.2	47	400-72337	61	B1613-512-B0H	-	-	87	400-35896	
C	5/32	4.0	48	400-72338	62	B1613-512-C0H	-	-	88	400-71909	
D	3/16	4.8	49	226-25305	63	B1613-512-D0H	75	400-25801	89	228-16557	
E	7/32	5.6	50	226-25404	64	B1613-512-E0H	76	400-25802	90	228-16656	
F	1/4	6.4	51	226-25503	65	B1613-512-F0H	77	400-25803	91	228-16755	
G	9/32	7.1	52	226-25602	66	B1613-512-G0H	78	400-25804	92	228-16854	
H	5/16	7.9	53	226-25701	67	B1613-512-H0H	79	400-25805	93	228-16953	
K	3/8	9.5	54	226-25800	68	B1613-512-K0H	80	400-25806	94	228-17050	
W	7/16	11.1	55	226-25909	69	400-75311	81	400-25807	95	400-33941	
L	1/2	12.7	56	226-26006	70	B1613-512-L0H	82	400-25808	96	228-17159	
M	5/8	15.9	57	226-26105	71	B1613-512-M0H	83	400-25809	97	400-33945	
N	3/4	19.1	58	226-26204	72	B1613-512-N0H	84	400-25810	98	400-33947	
P	7/8	22.2	59	226-26303	73	B1613-512-P0H	85	400-25811	99	400-33949	
Q	1	25.4	60	226-26402	74	B1613-512-Q0H	86	400-25812	100	400-33951	
Stitch spec. 縫仕様		Type G G仕様									
















Needle gauge size 針 幅		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組		Sliding plate asm. (Front) 滑り板(前)組		Sliding plate asm. (Left) 滑り板(左)組			
Code コード									Option オプション 		
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
B	1/8	3.2	101	226-01058	104	226-00555	107	400-42874	108	400-51633	
C	5/32	4.0									
D	3/16	4.8									
E	7/32	5.6									
F	1/4	6.4									
G	9/32	7.1									
H	5/16	7.9									
K	3/8	9.5									
L	1/2	12.7	102	226-01157	105	226-00654	109	400-45729			
M	5/8	15.9									
N	3/4	19.1									
P	7/8	22.2									
Q	1	25.4	103	226-01256	106	226-00753	110	400-45730			
Stitch spec. 縫仕様		Type G G仕様									

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3588)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40072338	THROAT_PLATE_G_5/32				1
49	22625305	THROAT PLATE 3/16" (4.8MM)				1
50	22625404	THROAT PLATE 7/32" (5.6MM)				1
51	22625503	THROAT PLATE 1/4				1
52	22625602	THROAT PLATE 9/32" (7.1MM)				1
53	22625701	THROAT PLATE 5/16" (7.9MM)				1
54	22625800	THROAT PLATE 3/8" (9.5MM)				1
55	22625909	THROT PLATE 7/16 (11.1M)				1
56	22626006	THROAT PLATE 1/2" (12.7MM)				1
57	22626105	THROAT PLATE 5/8" (15.9MM)				1
58	22626204	THROAT PLATE 3/4" (19.1MM)				1
59	22626303	THROAT PLATE 7/8" (22.2MM)				1
60	22626402	THROAT PLATE 1" (25.4MM)				1
61	B1613512B0H	FEED DOG (1/8)				1
62	B1613512C0H	FEED DOG 5/32				1
63	B1613512D0H	FEED DOG 3/16				1
64	B1613512E0H	FEED DOG 7/32				1
65	B1613512F0H	FEED DOG 1/4				1
66	B1613512G0H	FEED DOG 9/32				1
67	B1613512H0H	FEED DOG 5/16				1
68	B1613512K0H	FEED DOG 3/8				1
69	40075311	FEED_DOG_TYPE_G_7/16				1
70	B1613512L0H	FEED DOG 1/2				1
71	B1613512M0H	FEED DOG 5/8				1
72	B1613512N0H	FEED DOG 3/4				1
73	B1613512P0H	FEED DOG 7/8				1
74	B1613512Q0H	FEED DOG 1				1
75	40025801	FEED_DOG_TYPE_G_3/16				1
76	40025802	FEED_DOG_TYPE_G_7/32				1
77	40025803	FEED_DOG_TYPE_G_1/4				1
78	40025804	FEED_DOG_TYPE_G_9/32				1
79	40025805	FEED_DOG_TYPE_G_5/16				1
80	40025806	FEED_DOG_TYPE_G_3/8				1
81	40025807	FEED_DOG_TYPE_G_7/16				1
82	40025808	FEED_DOG_TYPE_G_1/2				1
83	40025809	FEED_DOG_TYPE_G_5/8				1
84	40025810	FEED_DOG_TYPE_G_3/4				1
85	40025811	FEED_DOG_TYPE_G_7/8				1
86	40025812	FEED_DOG_TYPE_G_1				1
87	40035896	PRESSER FOOT ASM.				1
88	40071909	PRESSER_FOOT_ASM_G_5/32				1
89	22816557	TIP-DIVIDED PRESSER ASM. 3/16				1
90	22816656	TIP-DIVIDED PRESSER ASM. 7/32				1
91	22816755	PRESSER FOOT ASM. 1/4				1
92	22816854	TIP-DIVIDED PRESSER ASM. 9/32				1
93	22816953	TIP-DIVIDED PRESSER ASM. 5/16				1
94	22817050	PRESSER FOOT ASM. D=2.4 (3/8)				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3588)

Needle gauge size 針 幅		Needle clamp asm.(for DP 5) 針 留組(DP 5用)				Needle clamp asm.(for DP 17) 針 留組(DP 17用)					
Code コード			Needle clamp asm. (Left) 針 留(左)組 		Needle clamp asm. (Right) 針 留(右)組 		Needle clamp asm. (Left) 針 留(左)組 		Needle clamp asm. (Right) 針 留(右)組 		
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
B	1/8	3.2	1	B1402-528-BA0-A	1	B1402-528-BA0-A	25	B1402-526-BA0-A	25	B1402-526-BA0-A	
C	5/32	4.0	2	B1402-528-CA0-A	2	B1402-528-CA0-A	26	B1402-526-CA0-A	26	B1402-526-CA0-A	
D	3/16	4.8	3	B1402-528-DAL-A	14	B1402-528-DAR-A	27	B1402-526-DAL-A	37	B1402-526-DAR-A	
E	7/32	5.6	4	B1402-528-EAL	15	B1402-528-EAR	28	102-28559	38	102-28567	
F	1/4	6.4	5	B1402-528-FAL-A	16	B1402-528-FAR-A	29	B1402-526-FAL-A	39	B1402-526-FAR-A	
G	9/32	7.1	6	B1402-528-GAL	17	B1402-528-GAR	30	B1402-526-GAL-A	40	B1402-526-GAR-A	
H	5/16	7.9	7	B1402-528-HAL-A	18	B1402-528-HAR-A	31	B1402-526-HAL-A	41	B1402-526-HAR-A	
K	3/8	9.5	8	B1402-528-KAL-A	19	B1402-528-KAR-A	32	B1402-526-KAL-A	42	B1402-526-KAR-A	
L	1/2	12.7	9	B1402-528-LAL	20	B1402-528-LAR	33	B1402-526-LAL-A	43	B1402-526-LAR-A	
M	5/8	15.9	10	B1402-528-MAL	21	B1402-528-MAR	34	102-28856	44	102-28864	
N	3/4	19.1	11	B1402-528-NAL	22	B1402-528-NAR	35	102-28955	45	102-28963	
P	7/8	22.2	12	B1402-528-PAL	23	B1402-528-PAR	-	-	-	-	
Q	1	25.4	13	B1402-528-QAL	24	B1402-528-QAR	36	102-29151	46	102-29169	
Stitch spec. 縫仕様		Type G G 仕様									

Needle gauge size 針 幅		Throat plate 針 板		Feed Dog 送り 歯				Presser foot asm. 押 さ え(組)			
Code コード					 1.7 Ø2.2		 Option オプション 3.2mm 1.7 2.2mm		 (Tip-divided) (移動式先割れ) 2.4mm		
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
B	1/8	3.2	47	400-72337	61	B1613-512-B0H	-	-	87	400-35896	
C	5/32	4.0	48	400-72338	62	B1613-512-C0H	-	-	88	400-71909	
D	3/16	4.8	49	226-25305	63	B1613-512-D0H	75	400-25801	89	228-16557	
E	7/32	5.6	50	226-25404	64	B1613-512-E0H	76	400-25802	90	228-16656	
F	1/4	6.4	51	226-25503	65	B1613-512-F0H	77	400-25803	91	228-16755	
G	9/32	7.1	52	226-25602	66	B1613-512-G0H	78	400-25804	92	228-16854	
H	5/16	7.9	53	226-25701	67	B1613-512-H0H	79	400-25805	93	228-16953	
K	3/8	9.5	54	226-25800	68	B1613-512-K0H	80	400-25806	94	228-17050	
W	7/16	11.1	55	226-25909	69	400-75311	81	400-25807	95	400-33941	
L	1/2	12.7	56	226-26006	70	B1613-512-L0H	82	400-25808	96	228-17159	
M	5/8	15.9	57	226-26105	71	B1613-512-M0H	83	400-25809	97	400-33945	
N	3/4	19.1	58	226-26204	72	B1613-512-N0H	84	400-25810	98	400-33947	
P	7/8	22.2	59	226-26303	73	B1613-512-P0H	85	400-25811	99	400-33949	
Q	1	25.4	60	226-26402	74	B1613-512-Q0H	86	400-25812	100	400-33951	
Stitch spec. 縫仕様		Type G G 仕様									
















Needle gauge size 針 幅		Sliding plate asm. (Left) 滑り板(左)組		Sliding plate asm. (Right) 滑り板(右)組		Sliding plate asm. (Front) 滑り板(前)組		Sliding plate asm. (Left) 滑り板(左)組			
Code コード											
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.	
B	1/8	3.2	101	226-01058	104	226-00555	107	400-42874	108	400-51633	
C	5/32	4.0									
D	3/16	4.8									
E	7/32	5.6									
F	1/4	6.4									
G	9/32	7.1									
H	5/16	7.9									
K	3/8	9.5									
L	1/2	12.7	102	226-01157	105	226-00654	109	400-45729			
M	5/8	15.9									
N	3/4	19.1									
P	7/8	22.2									
Q	1	25.4	103	226-01256	106	226-00753	110	400-45730			
Stitch spec. 縫仕様		Type G G 仕様									

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3588)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	40033941	TIP-DIVIDED_PRESSER_ASM_7/16				1
96	22817159	PRESSER FOOT ASM. D=2.4 (1/2)				1
97	40033945	TIP-DIVIDED_PRESSER_ASM_5/8				1
98	40033947	TIP-DIVIDED_PRESSER_ASM_3/4				1
99	40033949	TIP-DIVIDED_PRESSER_ASM_7/8				1
100	40033951	TIP-DIVIDED_PRESSER_ASM_1				1
101	22601058	BED SLIDE LEFT, ASM., A				1
102	22601157	LEFT SLIDER PLATE B ASM.				1
103	22601256	BED SLIDE LEFT, ASM., C				1
104	22600555	BED SLIDE RIGHT, ASM., A				1
105	22600654	RIGHT SLIDER PLATE B ASM.				1
106	22600753	BED SLIDE RIGHT, ASM., C				1
107	40042874	ASSY_SLIDE_PLATE_F_STANDARD				1
108	40051633	ASSY_SLIDE_PLATE_L				1
109	40045729	ASSY_SIDE_PLATE-L-B				1
110	40045730	ASSY_SIDE_PLATE-L-C				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3588-7)

Needle gauge size 針 幅		Needle clamp asm.(for DP 5) 針 留組(D P 5 用)				Needle clamp asm.(for DP 1 7) 針 留組(D P 1 7 用)				
Code コード			Needle clamp asm. (Left) 針 留(左)組 		Needle clamp asm. (Right) 針 留(右)組 		Needle clamp asm. (Left) 針 留(左)組 Option オフ ション 		Needle clamp asm. (Right) 針 留(右)組 Option オフ ション 	
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	1	B1402-528-BA0-A	1	B1402-528-BA0-A	25	B1402-526-BA0-A	25	B1402-526-BA0-A
C	5/32	4.0	2	B1402-528-CA0-A	2	B1402-528-CA0-A	26	B1402-526-CA0-A	26	B1402-526-CA0-A
D	3/16	4.8	3	B1402-528-DAL-A	14	B1402-528-DAR-A	27	B1402-526-DAL-A	37	B1402-526-DAR-A
E	7/32	5.6	4	B1402-528-EAL	15	B1402-528-EAR	28	102-28559	38	102-28567
F	1/4	6.4	5	B1402-528-FAL-A	16	B1402-528-FAR-A	29	B1402-526-FAL-A	39	B1402-526-FAR-A
G	9/32	7.1	6	B1402-528-GAL	17	B1402-528-GAR	30	B1402-526-GAL-A	40	B1402-526-GAR-A
H	5/16	7.9	7	B1402-528-HAL-A	18	B1402-528-HAR-A	31	B1402-526-HAL-A	41	B1402-526-HAR-A
K	3/8	9.5	8	B1402-528-KAL-A	19	B1402-528-KAR-A	32	B1402-526-KAL-A	42	B1402-526-KAR-A
L	1/2	12.7	9	B1402-528-LAL	20	B1402-528-LAR	33	B1402-526-LAL-A	43	B1402-526-LAR-A
M	5/8	15.9	10	B1402-528-MAL	21	B1402-528-MAR	34	102-28856	44	102-28864
N	3/4	19.1	11	B1402-528-NAL	22	B1402-528-NAR	35	102-28955	45	102-28963
P	7/8	22.2	12	B1402-528-PAL	23	B1402-528-PAR	-	-	-	-
Q	1	25.4	13	B1402-528-QAL	24	B1402-528-QAR	36	102-29151	46	102-29169
Stitch spec. 縫 仕 様		Type G G 仕 様								

Needle gauge size 針 幅		Throat plate 針 板		Feed Dog 送 り 歯				Presser foot asm. 押 さ え 組		
Code コード							Option オフ ション 			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	47	400-35881	61	400-53705	61	400-53705	86	400-35896
C	5/32	4.0	48	400-25485	62	400-71911	-	-	87	400-71909
D	3/16	4.8	49	400-25490	63	400-35891	74	400-25831	88	228-16557
E	7/32	5.6	50	400-25491	64	400-50009	75	400-25832	89	228-16656
F	1/4	6.4	51	400-25492	65	400-35892	76	400-25833	90	228-16755
G	9/32	7.1	52	400-25493	66	400-50010	77	400-25834	91	228-16854
H	5/16	7.9	53	400-25494	67	400-50011	78	400-25835	92	228-16953
K	3/8	9.5	54	400-25495	68	400-35893	79	400-25836	93	228-17050
W	7/16	11.1	55	400-25496	-	-	80	400-25837	94	400-33941
L	1/2	12.7	56	400-25498	69	400-35894	81	400-25838	95	228-17159
M	5/8	15.9	57	400-25499	70	400-71912	82	400-25839	96	400-33945
N	3/4	19.1	58	400-25500	71	400-35895	83	400-25840	97	400-33947
P	7/8	22.2	59	400-25502	72	400-71913	84	400-25841	98	400-33949
Q	1	25.4	60	400-25503	73	400-71914	85	400-25842	99	400-33951
Stitch spec. 縫 仕 様		Type G G 仕 様								
















Needle gauge size 針 幅		Sliding plate asm. (Left) 滑 り 板(左)組		Sliding plate asm. (Right) 滑 り 板(右)組		Sliding plate asm. (Front) 滑 り 板(前) 組		Sliding plate asm. (Left) 滑 り 板(左)組		
Code コード										
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	100	400-25247	103	400-25235	106	400-42880	107	400-51633
C	5/32	4.0								
D	3/16	4.8								
E	7/32	5.6								
F	1/4	6.4								
G	9/32	7.1								
H	5/16	7.9								
K	3/8	9.5								
W	7/16	11.1	101	400-25248	104	400-25236	108	400-45729		
L	1/2	12.7								
M	5/8	15.9								
N	3/4	19.1	102	400-25249	105	400-25239	109	400-45730		
P	7/8	22.2								
Q	1	25.4								
Stitch spec. 縫 仕 様		Type G G 仕 様								

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3588-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1402528BA0A	NEEDLE CLAMP ASM. 1/8				1
2	B1402528CA0A	NEEDLE CLAMP ASM. 5/32				1
3	B1402528DALA	NEEDLE CLAMP ASM. LEFT				1
4	B1402528EAL	NEEDLE CLAMP ASM. 7/32				1
5	B1402528FALA	NEEDLE CLAMP ASM. 1/4				1
6	B1402528GAL	NEEDLE CLAMP ASM., LEFT				1
7	B1402528HALA	NEEDLE CLAMP ASM. 5/16				1
8	B1402528KALA	NEEDLE CLAMP ASM. 3/8				1
9	B1402528LAL	NEEDLE CLAMP ASM., LEFT 1/2				1
10	B1402528MAL	NEEDLE CLAMP ASM., LEFT 5/8				1
11	B1402528NAL	NEEDLE CLAMP ASM., LEFT 3/4				1
12	B1402528PAL	NEEDLE CLAMP ASM. LEFT 7/8				1
13	B1402528QAL	NEEDLE CLAMP ASM., LEFT 1				1
14	B1402528DARA	NEEDLE CLAMP ASM. RIGHT				1
15	B1402528EAR	NEEDLE CLAMP ASM. 7/32				1
16	B1402528FARA	NEEDLE CLAMP ASM. 1/4				1
17	B1402528GAR	NEEDLE CLAMP ASM., RIGHT				1
18	B1402528HARA	NEEDLE CLAMP ASM. 5/16				1
19	B1402528KARA	NEEDLE CLAMP ASM. 3/8				1
20	B1402528LAR	NEEDLE CLAMP ASM., RIGHT 1/2				1
21	B1402528MAR	NEEDLE CLAMP ASM., RIGHT 5/8				1
22	B1402528NAR	NEEDLE CLAMP ASM., RIGHT 3/4				1
23	B1402528PAR	NEEDLE CLAMP ASM. RIGHT 7/8				1
24	B1402528QAR	NEEDLE CLAMP ASM., RIGHT 1				1
25	B1402526BA0A	NEEDLE CLAMP ASM. 1/8				1
26	B1402526CA0A	NEEDLE CLAMP ASM. 5/32				1
27	B1402526DALA	NEEDLE CLAMP LEFT ASM. 3/16				1
28	10228559	NEEDLE CLAMP ASM. LEFT 7/32				1
29	B1402526FALA	NEEDLE CLAMP LEFT ASM. 1/4				1
30	B1402526GALA	NEEDLE CLAMP LEFT ASM. 9/32				1
31	B1402526HALA	NEEDLE CLAMP LEFT ASM. 5/16				1
32	B1402526KALA	NEEDLE CLAMP LEFT ASM. 3/8				1
33	B1402526LALA	NEEDLE CLAMP LEFT ASM.				1
34	10228856	NEEDLE CLAMP ASM. LEFT 5/8				1
35	10228955	NEEDLE CLAMP ASM. LEFT 3/4				1
36	10229151	NEEDLE CLAMP ASM. LEFT 1				1
37	B1402526DARA	NEEDLE CLAMP RIGHT ASM. 3/16				1
38	10228567	NEEDLE CLAMP ASM. RIGHT 7/32				1
39	B1402526FARA	NEEDLE CLAMP RIGHT ASM. 1/4				1
40	B1402526GARA	NEEDLE CLAMP RIGHT ASM. 9/32				1
41	B1402526HARA	NEEDLE CLAMP RIGHT ASM. 5/16				1
42	B1402526KARA	NEEDLE CLAMP RIGHT ASM. 3/8				1
43	B1402526LARA	NEEDLE CLAMP RIGHT ASM.				1
44	10228864	NEEDLE CLAMP ASM. RIGHT 5/8				1
45	10228963	NEEDLE CLAMP ASM. RIGHT 3/4				1
46	10229169	NEEDLE CLAMP ASM. RIGHT 1				1
47	40035881	THROAT_PLATE_TRIM_1/8				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3588-7)

Needle gauge size 針 幅		Needle clamp asm.(for DP 5) 針 留組(D P 5用)				Needle clamp asm.(for DP 1 7) 針 留組(D P 1 7用)				
Code コード			Needle clamp asm. (Left) 針 留(左)組 		Needle clamp asm. (Right) 針 留(右)組 		Needle clamp asm. (Left) 針 留(左)組 Option オフ ション 		Needle clamp asm. (Right) 針 留(右)組 Option オフ ション 	
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	1	B1402-528-BA0-A	1	B1402-528-BA0-A	25	B1402-526-BA0-A	25	B1402-526-BA0-A
C	5/32	4.0	2	B1402-528-CA0-A	2	B1402-528-CA0-A	26	B1402-526-CA0-A	26	B1402-526-CA0-A
D	3/16	4.8	3	B1402-528-DAL-A	14	B1402-528-DAR-A	27	B1402-526-DAL-A	37	B1402-526-DAR-A
E	7/32	5.6	4	B1402-528-EAL	15	B1402-528-EAR	28	102-28559	38	102-28567
F	1/4	6.4	5	B1402-528-FAL-A	16	B1402-528-FAR-A	29	B1402-526-FAL-A	39	B1402-526-FAR-A
G	9/32	7.1	6	B1402-528-GAL	17	B1402-528-GAR	30	B1402-526-GAL-A	40	B1402-526-GAR-A
H	5/16	7.9	7	B1402-528-HAL-A	18	B1402-528-HAR-A	31	B1402-526-HAL-A	41	B1402-526-HAR-A
K	3/8	9.5	8	B1402-528-KAL-A	19	B1402-528-KAR-A	32	B1402-526-KAL-A	42	B1402-526-KAR-A
L	1/2	12.7	9	B1402-528-LAL	20	B1402-528-LAR	33	B1402-526-LAL-A	43	B1402-526-LAR-A
M	5/8	15.9	10	B1402-528-MAL	21	B1402-528-MAR	34	102-28856	44	102-28864
N	3/4	19.1	11	B1402-528-NAL	22	B1402-528-NAR	35	102-28955	45	102-28963
P	7/8	22.2	12	B1402-528-PAL	23	B1402-528-PAR	-	-	-	-
Q	1	25.4	13	B1402-528-QAL	24	B1402-528-QAR	36	102-29151	46	102-29169
Stitch spec. 縫 仕 様		Type G G 仕 様								

Needle gauge size 針 幅		Throat plate 針 板		Feed Dog 送 り 歯				Presser foot asm. 押 さ え 組		
Code コード							Option オフ ション 			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	47	400-35881	61	400-53705	61	400-53705	86	400-35896
C	5/32	4.0	48	400-25485	62	400-71911	-	-	87	400-71909
D	3/16	4.8	49	400-25490	63	400-35891	74	400-25831	88	228-16557
E	7/32	5.6	50	400-25491	64	400-50009	75	400-25832	89	228-16656
F	1/4	6.4	51	400-25492	65	400-35892	76	400-25833	90	228-16755
G	9/32	7.1	52	400-25493	66	400-50010	77	400-25834	91	228-16854
H	5/16	7.9	53	400-25494	67	400-50011	78	400-25835	92	228-16953
K	3/8	9.5	54	400-25495	68	400-35893	79	400-25836	93	228-17050
W	7/16	11.1	55	400-25496	-	-	80	400-25837	94	400-33941
L	1/2	12.7	56	400-25498	69	400-35894	81	400-25838	95	228-17159
M	5/8	15.9	57	400-25499	70	400-71912	82	400-25839	96	400-33945
N	3/4	19.1	58	400-25500	71	400-35895	83	400-25840	97	400-33947
P	7/8	22.2	59	400-25502	72	400-71913	84	400-25841	98	400-33949
Q	1	25.4	60	400-25503	73	400-71914	85	400-25842	99	400-33951
Stitch spec. 縫 仕 様		Type G G 仕 様								
















Needle gauge size 針 幅		Sliding plate asm. (Left) 滑 り 板(左)組		Sliding plate asm. (Right) 滑 り 板(右)組		Sliding plate asm. (Front) 滑 り 板(前) 組		Sliding plate asm. (Left) 滑 り 板(左)組		
Code コード										
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	100	400-25247	103	400-25235	106	400-42880	107	400-51633
C	5/32	4.0								
D	3/16	4.8								
E	7/32	5.6								
F	1/4	6.4								
G	9/32	7.1								
H	5/16	7.9								
K	3/8	9.5								
W	7/16	11.1	101	400-25248	104	400-25236	108	400-45729		
L	1/2	12.7								
M	5/8	15.9								
N	3/4	19.1	102	400-25249	105	400-25239	109	400-45730		
P	7/8	22.2								
Q	1	25.4								
Stitch spec. 縫 仕 様		Type G G 仕 様								

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3588-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40025485	THROAT_PLATE_TRIM 5/32				1
49	40025490	THROAT_PLATE_TRIM-3/16				1
50	40025491	THROAT_PLATE_TRIM-7/32				1
51	40025492	THROAT_PLATE_TRIM-1/4				1
52	40025493	THROAT_PLATE_TRIM-9/32				1
53	40025494	THROAT_PLATE_TRIM-5/16				1
54	40025495	THROAT_PLATE_TRIM-3/8				1
55	40025496	THROAT_PLATE_TRIM-7/16				1
56	40025498	THROAT_PLATE_TRIM-1/2				1
57	40025499	THROAT_PLATE_TRIM-5/8				1
58	40025500	THROAT_PLATE_TRIM-3/4				1
59	40025502	THROAT_PLATE_TRIM-7/8				1
60	40025503	THROAT_PLATE_TRIM-1				1
61	40053705	FEED_DOG_TYPE_7G_1/8				1
62	40071911	FEED_DOG_7G_5/32				1
63	40035891	FEED_DOG_TYPE_7G_3/16				1
64	40050009	FEED_DOG_TYPE_7G_7/32				1
65	40035892	FEED_DOG_TYPE_7G_1/4				1
66	40050010	FEED_DOG_TYPE_7G_9/32				1
67	40050011	FEED_DOG_TYPE_7G_5/16				1
68	40035893	FEED_DOG_TYPE_7G_3/8				1
69	40035894	FEED_DOG_TYPE_7G_1/2				1
70	40071912	FEED_DOG_7G_5/8				1
71	40035895	FEED_DOG_TYPE_7G_3/4				1
72	40071913	FEED_DOG_7G_7/8				1
73	40071914	FEED_DOG_7G_1				1
74	40025831	FEED_DOG_TYPE_7G_3/16				1
75	40025832	FEED_DOG_TYPE_7G_7/32				1
76	40025833	FEED_DOG_TYPE_7G_1/4				1
77	40025834	FEED_DOG_TYPE_7G_9/32				1
78	40025835	FEED_DOG_TYPE_7G_5/16				1
79	40025836	FEED_DOG_TYPE_7G_3/8				1
80	40025837	FEED_DOG_TYPE_7G_7/16				1
81	40025838	FEED_DOG_TYPE_7G_1/2				1
82	40025839	FEED_DOG_TYPE_7G_5/8				1
83	40025840	FEED_DOG_TYPE_7G_3/4				1
84	40025841	FEED_DOG_TYPE_7G_7/8				1
85	40025842	FEED_DOG_TYPE_7G_1				1
86	40035896	PRESSER FOOT ASM.				1
87	40071909	PRESSER_FOOT_ASM_G_5/32				1
88	22816557	TIP-DIVIDED PRESSER ASM. 3/16				1
89	22816656	TIP-DIVIDED PRESSER ASM. 7/32				1
90	22816755	PRESSER FOOT ASM. 1/4				1
91	22816854	TIP-DIVIDED PRESSER ASM. 9/32				1
92	22816953	TIP-DIVIDED PRESSER ASM. 5/16				1
93	22817050	PRESSER FOOT ASM. D=2.4 (3/8)				1
94	40033941	TIP-DIVIDED_PRESSER_ASM_7/16				1

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3588-7)

Needle gauge size 針 幅		Needle clamp asm.(for DP 5) 針 留組(D P 5 用)				Needle clamp asm.(for DP 1 7) 針 留組(D P 1 7 用)				
Code コード			Needle clamp asm. (Left) 針 留(左)組 		Needle clamp asm. (Right) 針 留(右)組 		Needle clamp asm. (Left) 針 留(左)組 Option オフ ション 		Needle clamp asm. (Right) 針 留(右)組 Option オフ ション 	
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	1	B1402-528-BA0-A	1	B1402-528-BA0-A	25	B1402-526-BA0-A	25	B1402-526-BA0-A
C	5/32	4.0	2	B1402-528-CA0-A	2	B1402-528-CA0-A	26	B1402-526-CA0-A	26	B1402-526-CA0-A
D	3/16	4.8	3	B1402-528-DAL-A	14	B1402-528-DAR-A	27	B1402-526-DAL-A	37	B1402-526-DAR-A
E	7/32	5.6	4	B1402-528-EAL	15	B1402-528-EAR	28	102-28559	38	102-28567
F	1/4	6.4	5	B1402-528-FAL-A	16	B1402-528-FAR-A	29	B1402-526-FAL-A	39	B1402-526-FAR-A
G	9/32	7.1	6	B1402-528-GAL	17	B1402-528-GAR	30	B1402-526-GAL-A	40	B1402-526-GAR-A
H	5/16	7.9	7	B1402-528-HAL-A	18	B1402-528-HAR-A	31	B1402-526-HAL-A	41	B1402-526-HAR-A
K	3/8	9.5	8	B1402-528-KAL-A	19	B1402-528-KAR-A	32	B1402-526-KAL-A	42	B1402-526-KAR-A
L	1/2	12.7	9	B1402-528-LAL	20	B1402-528-LAR	33	B1402-526-LAL-A	43	B1402-526-LAR-A
M	5/8	15.9	10	B1402-528-MAL	21	B1402-528-MAR	34	102-28856	44	102-28864
N	3/4	19.1	11	B1402-528-NAL	22	B1402-528-NAR	35	102-28955	45	102-28963
P	7/8	22.2	12	B1402-528-PAL	23	B1402-528-PAR	-	-	-	-
Q	1	25.4	13	B1402-528-QAL	24	B1402-528-QAR	36	102-29151	46	102-29169
Stitch spec. 縫 仕 様		Type G G 仕 様								

Needle gauge size 針 幅		Throat plate 針 板		Feed Dog 送 り 歯				Presser foot asm. 押 さ え 組		
Code コード							Option オフ ション 			
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	47	400-35881	61	400-53705	61	400-53705	86	400-35896
C	5/32	4.0	48	400-25485	62	400-71911	-	-	87	400-71909
D	3/16	4.8	49	400-25490	63	400-35891	74	400-25831	88	228-16557
E	7/32	5.6	50	400-25491	64	400-50009	75	400-25832	89	228-16656
F	1/4	6.4	51	400-25492	65	400-35892	76	400-25833	90	228-16755
G	9/32	7.1	52	400-25493	66	400-50010	77	400-25834	91	228-16854
H	5/16	7.9	53	400-25494	67	400-50011	78	400-25835	92	228-16953
K	3/8	9.5	54	400-25495	68	400-35893	79	400-25836	93	228-17050
W	7/16	11.1	55	400-25496	-	-	80	400-25837	94	400-33941
L	1/2	12.7	56	400-25498	69	400-35894	81	400-25838	95	228-17159
M	5/8	15.9	57	400-25499	70	400-71912	82	400-25839	96	400-33945
N	3/4	19.1	58	400-25500	71	400-35895	83	400-25840	97	400-33947
P	7/8	22.2	59	400-25502	72	400-71913	84	400-25841	98	400-33949
Q	1	25.4	60	400-25503	73	400-71914	85	400-25842	99	400-33951
Stitch spec. 縫 仕 様		Type G G 仕 様								






Needle gauge size 針 幅		Sliding plate asm. (Left) 滑 り 板(左)組		Sliding plate asm. (Right) 滑 り 板(右)組		Sliding plate asm. (Front) 滑 り 板(前) 組		Sliding plate asm. (Left) 滑 り 板(左)組		
Code コード										
	inch	mm	No.	Part No.	No.	Part No.	No.	Part No.	No.	Part No.
B	1/8	3.2	100	400-25247	103	400-25235	106	400-42880	107	400-51633
C	5/32	4.0								
D	3/16	4.8								
E	7/32	5.6								
F	1/4	6.4								
G	9/32	7.1								
H	5/16	7.9								
K	3/8	9.5								
W	7/16	11.1	101	400-25248	104	400-25236	108	400-45729		
L	1/2	12.7								
M	5/8	15.9								
N	3/4	19.1	102	400-25249	105	400-25239	109	400-45730		
P	7/8	22.2								
Q	1	25.4								
Stitch spec. 縫 仕 様		Type G G 仕 様								

TABLE OF EXCHANGING GAUGE PARTS (FOR LH-3588-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	22817159	PRESSER FOOT ASM. D=2.4 (1/2)				1
96	40033945	TIP-DIVIDED_PRESSER_ASM_5/8				1
97	40033947	TIP-DIVIDED_PRESSER_ASM_3/4				1
98	40033949	TIP-DIVIDED_PRESSER_ASM_7/8				1
99	40033951	TIP-DIVIDED_PRESSER_ASM_1				1
100	40025247	ASSY_SLIDE_PLATE-L-A				1
101	40025248	ASSY_SLIDE_PLATE-L-B				1
102	40025249	ASSY_SLIDE_PLATE-L-C				1
103	40025235	ASSY_SLIDE_PLATE-R-A				1
104	40025236	ASSY_SLIDE_PLATE-R-B				1
105	40025239	ASSY_SLIDE_PLATE-R-C				1
106	40042880	ASSY_SLIDE_PLATE_F				1
107	40051633	ASSY_SLIDE_PLATE_L				1
108	40045729	ASSY_SIDE_PLATE-L-B				1
109	40045730	ASSY_SIDE_PLATE-L-C				1

LIST FOR INFORMATION OF CHANGE (1)

As to the place changed, refer to the corresponding Rev.No.
 When previous parts(Obsoleted part)and new parts(Added parts)are
 not interchangeable with each other:
 In this case, even obsoleted parts(D.)can be ordered with the
 obsoleted part number, so select the parts with changed dates and
 place your orders.

変更箇所は、該当Rev.No.版をご参照ください。
 部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

40064813
 No.1494-02 Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

* Rev. No.	Page 頁	Ref. No.	Parts No. 品番	* Rev. No.	Page 頁	Ref. No.	Parts No. 品番
D	01	14	5 400-59784				
D	01	14	6 400-59785				
				A	02	14	30 101-12803
				A	02	14	31 226-88402
				A	02	14	32 226-88204
				A	02	14	35 400-12085
				A	02	14	36 226-12303
				A	02	14	37 400-36689
				A	02	14	38 101-12902
				A	02	14	39 226-12907
				A	02	14	40 101-10500
				A	02	14	42 400-36689
				A	02	14	43 400-12085
				A	02	14	44 110-15906
				A	02	14	45 226-88105
				A	02	14	47 400-12085
				A	02	14	48 110-15906
				A	02	14	49 400-36689
				A	02	14	51 101-12803
				A	02	14	52 226-12402
				A	02	14	53 400-36689
				A	02	14	54 400-12085
				A	02	14	56 226-12303
				A	02	14	57 101-10609
				A	02	14	58 101-10500
				A	02	14	59 101-12902
				A	02	16	37 228-13802
				A	02	16	38 101-10609
				A	02	16	39 101-10500
				A	02	16	40 400-12085
				A	02	16	41 400-18978
				A	02	16	42 101-12803
				A	02	16	43 228-14008
				A	02	16	44 228-13703
				A	02	16	48 228-27208
				A	02	16	49 228-27406

LIST FOR INFORMATION OF CHANGE (2)

* Rev. No.	Page 頁	Ref. No.	Parts No. 品番	* Rev. No.	Page 頁	Ref. No.	Parts No. 品番	
				A	02	16	50	228-27307
				A	02	16	51	101-10500
				A	02	16	52	101-10609
				A	02	16	53	SS-6560150-SH
				A	02	16	57	400-12085
				A	02	16	58	400-18978
				A	02	16	59	101-12803
				A	02	16	60	228-13703
				A	02	16	61	228-14008

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

5.As to the parts with marks of "☆"(consumable parts) and "◎"(optional parts)on the respective parts, it is recommended to prepare spares.

1 ."注記"欄の記号説明

1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの-----枠は、組構成であることを意味します。

5.リストページの"☆"（消耗部品）、"◎"（オプション部品）の印がついた部品は、予備を準備しておくことをお奨めします。

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10110500	24	58	10148054	110	75	10149250	82	53
10110500	26	58	10148054	116	58	10149250	110	87
10110500	28	51	10148153	76	131	10149359	78	143
10110500	30	51	10148153	80	42	10149359	82	54
10110609	26	57	10148153	110	76	10149359	110	88
10110609	28	52	10148153	116	59	10161305	48	17
10110609	30	52	10148252	76	132	10208700	50	28
10111003	28	3~7	10148252	80	43	10209203	50	31~34
10111102	28	3~7	10148252	110	77	10209500	50	31~34
10111201	28	3~7	10148252	116	60	10209807	50	31~34
10111508	24	3	10148351	76	133	10209906	50	31~34
10111508	66	20·22	10148351	80	44	10210805	24	15·16
10112407	32	22	10148351	110	78	10210805	66	23~26
10112506	28	3~7	10148351	116	61	10228559	90	82
10112605	24	24~28	10148450	76	134	10228559	104	170
10112704	24	24~28	10148450	80	45	10228559	118	28
10112803	24	51	10148450	110	79	10228559	124	28
10112803	26	51	10148450	116	62	10228567	90	92
10112803	28	59	10148559	76	135	10228567	104	180
10112803	30	59	10148559	80	46	10228567	118	38
10112902	24	59	10148559	110	80	10228567	124	38
10112902	26	59	10148559	116	63	10228856	90	88
10119204	48	36	10148658	76	136	10228856	104	176
10126803	54	51	10148658	80	47	10228856	118	34
10147551	76	125	10148658	110	81	10228856	124	34
10147551	80	36	10148658	116	64	10228864	92	98
10147650	76	126	10148757	76	137	10228864	104	186
10147650	80	37	10148757	82	48	10228864	118	44
10147650	110	71	10148757	110	82	10228864	124	44
10147650	116	54	10148757	116	65	10228955	90	89
10147759	76	127	10148856	76	138	10228955	104	177
10147759	80	38	10148856	82	49	10228955	118	35
10147759	110	72	10148856	110	83	10228955	124	35
10147759	116	55	10148856	116	66	10228963	92	99
10147858	76	128	10148955	76	139	10228963	104	187
10147858	80	39	10148955	82	50	10228963	118	45
10147858	110	73	10148955	110	84	10228963	124	45
10147858	116	56	10148955	116	67	10229151	90	90
10147957	76	129	10149052	76	140	10229151	104	178
10147957	80	40	10149052	82	51	10229151	118	36
10147957	110	74	10149052	110	85	10229151	124	36
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10231603	66	23~26	22601058	92	101	22622401	6	10
10391852	70	50	22601058	110	89	22625008	78	144
10392058	70	51	22601058	122	101	22625107	78	145
10392256	70	52	22601157	70	70	22625107	92	107
10392751	70	53	22601157	92	102	22625206	78	147
10393056	70	54	22601157	110	90	22625206	92	108
11015906	24	55	22601157	122	102	22625305	78	149
11015906	26	55	22601256	70	71	22625305	92	110
11040854	44	10	22601256	92	103	22625305	108	21
11072402	16	6	22601256	110	91	22625305	120	49
11072402	20	5	22601256	122	103	22625404	78	150
11305901	44	27	22601355	70	72	22625404	92	111
11404704	28	56	22601355	110	92	22625404	108	22
11404704	30	56	22603708	2	44	22625404	120	50
11415866	56	14·15	22603708	54	73	22625503	2	35·36
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12455507	66	9	22606206	10	5~12	22625503	92	112
12455705	66	10	22606206	12	47~54	22625503	108	23
13102702	10	29	22606305	10	5~12	22625503	120	51
13160106	66	12	22606305	14	47~54	22625602	78	152
13167556	64	1	22606404	10	5~12	22625602	92	113
13167903	64	8	22606404	14	47~54	22625602	108	24
13168000	64	9	22606800	10	41	22625602	120	52
13168109	64	10	22607600	10	5~12	22625701	78	153
13168208	64	11	22607600	14	47~54	22625701	92	114
13319405	36	73	22607709	10	5~12	22625701	108	25
22529473	16	9	22607709	14	47~54	22625701	120	53
22529473	20	8	22607808	10	5~12	22625800	78	154
22600555	2	37·38	22607808	14	47~54	22625800	92	115
22600555	70	73	22607907	10	5~12	22625800	108	26
22600555	92	104	22607907	14	47~54	22625800	120	54
22600555	110	93	22610307	34	8	22625909	78	155
22600555	122	104	22612303	24	56	22625909	108	27
22600654	70	74	22612303	26	56	22625909	120	55
22600654	92	105	22612402	26	52	22626006	78	156
22600654	110	94	22612907	24	39	22626006	92	116
22600654	122	105	22613509	24	8	22626006	108	28
22600753	70	75	22614002	24	24~28	22626006	120	56
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22626303	108	31	22631402	92	129	22640858	100	57
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22626808	78	164	22637656	68	2	22641351	84	125
22626808	108	36	22637755	68	3	22641351	94	178
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22627350	70	58	22638050	68	5	22641450	68	26
22627459	70	59	22638258	68	6	22641450	84	126
22627558	70	60	22638357	68	7	22641450	94	179
22627657	70	61	22638456	68	8	22641450	100	61
22627756	70	62	22638753	68	9	22641658	68	27
22628002	78	165	22638951	68	10	22641658	84	127
22628101	78	166	22639157	68	11	22641658	94	180
22628200	78	167	22639256	68	12	22641658	100	62
22628309	78	168	22639355	68	13	22641757	68	28
22628408	78	169	22639454	68	14	22641757	84	128
22628507	78	170	22640353	68	17	22641757	94	181
22628606	78	171	22640353	84	117	22641757	100	63
22630206	72	27	22640353	94	171	22641856	68	29
22630206	92	121	22640353	100	53	22641856	84	129
22630404	72	28	22640452	68	18	22641955	68	30
22630404	92	122	22640452	84	118	22641955	84	130
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22630503	92	123	22640452	100	54	22642151	68	32
22630602	72	30	22640551	40	42	22647051	70	63
22630602	92	124	22640551	68	19	22647150	70	64
22630800	72	31	22640551	84	119	22647259	70	65
22630800	92	125	22640551	94	173	22647358	70	66
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22656508	48	4	22813703	30	60	22817050	84	137
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22657308	50	8	22814008	28	61	22817050	100	70
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22681316	12	26	22816557	84	132	22817050	120	94
22681407	12	24	22816557	94	183	22817050	126	93
22681506	12	25	22816557	100	65	22817159	68	41
22681712	12	8	22816557	108	3	22817159	84	139
22681803	12	15	22816557	114	3	22817159	96	189
22681951	12	10~14	22816557	120	89	22817159	100	71
22682058	12	10~14	22816557	126	88	22817159	108	10
22682157	12	10~14	22816656	68	35	22817159	114	10
22682256	12	10~14	22816656	84	133	22817159	122	96
22682355	12	10~14	22816656	94	184	22817159	128	95
22682504	14	87	22816656	100	66	22819809	28	21
22682702	12	7	22816656	108	4	22819809	66	19·21
22683304	14	57	22816656	114	4	22827208	30	48
22683403	14	61	22816656	120	90	22827257	28	47
22683601	14	69	22816656	126	89	22827307	30	50
22683809	14	59	22816755	68	36	22827406	30	49
22683908	14	65	22816755	84	134	22837504	58	36·45
22684005	14	66	22816755	94	185	22837553	56	31·32
22684104	14	62	22816755	100	67	22844450	70	55
22684203	14	64	22816755	108	5	22844559	70	56
22685200	12	40	22816755	114	5	22845200	78	172
22685408	12	41	22816755	120	91	22845408	78	173
22685705	14	77	22816755	126	90	22845606	78	174
22685804	12	21	22816854	68	37	22848105	76	102
22685903	12	17	22816854	84	135	22848303	76	103
22686000	12	20	22816854	94	186	22848402	76	104
22686109	12	23	22816854	100	68	22848501	76	105
22687008	22	64	22816854	108	6	22888507	32	43
22687107	22	62	22816854	114	6	22901805	2	29
22687503	22	57	22816854	120	92	22903702	12	1
22687602	22	60	22816854	126	91	22907406	40	28·36
22687701	22	58	22816953	68	38	22907604	40	34
22688105	24	45	22816953	84	136	22907703	40	35
22688154	24	34	22816953	94	187	22907802	40	1
22688204	24	32	22816953	100	69	22908008	40	9
22688402	24	31	22816953	108	7	22920706	2	18
22810907	6	8	22816953	114	7	22921209	16	12

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PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
22921209	20	12	22933105	66	6	23206709	70	78
22921407	16	26	22933204	66	7	23533904	34	16
22921407	20	48	22933303	66	29	23534506	34	42
22921407	22	48	22933600	56	11	23540305	54	49
22921506	16	23	22933659	56	9	23542418	44	6
22921506	20	45	22933758	56	10	23601057	2	5
22921605	16	27	22934202	60	21	23601305	4	64
22921605	20	49	22934251	60	15	23609001	40	41
22921605	22	49	22934301	60	16	23609209	40	33
22921803	16	22	22934400	60	17	23609605	40	6
22921803	20	44	22934509	60	18	23618804	32	7
22926000	66	31	22934608	60	19	23626005	16	31
22926059	66	30	22934707	60	12	23626005	20	43
22926109	66	32	22937965	6	32	23627458	16	30
22926208	66	33	22945307	16	24	23628803	52	13
22926356	66	35	22945307	20	46	23628902	52	14
22926505	66	34	22945505	16	7	23629306	52	37
22927354	56	14·15	22945505	20	6	23629405	52	34
22928105	56	22·28	22952501	36	84	23629504	54	64
22928303	56	35	22954200	48	5	23630007	52	68
22928402	56	34	22954309	48	6	23630007	54	68
22928501	56	26	22954408	48	11	23630106	52	86
22928808	56	46	22954606	48	14	23630106	54	86
22928808	58	46	22955504	50	2	23630403	54	77
22928907	56	43	22955900	50	10	23630502	54	76
22929004	56	44	22956007	50	11	23630601	52	33
22929004	58	44	22956205	50	7	23630650	52	36
22930309	64	12	22957104	50	13	26034702	66	15
22930408	64	6	22957203	50	19	26034801	66	13
22930507	64	3	22962005	16	28	26230409	54	69
22930556	64	2	22962005	22	50	26233700	66	14
22930705	64	4	22991400	62	8	40000344	52	23
22930804	64	16	23203300	16	44	40004171	6	16
22930903	64	15	23203300	20	25	40006323	4	74
22931000	64	14	23204506	10	13~15	40009196	50	6
22931109	64	13	23204506	12	44~46	40009222	18	54
22931307	64	7	23204605	10	13~15	40009222	20	35
22931406	64	5	23204605	12	44~46	40010434	44	9
22931604	66	16	23204704	10	13~15	40011906	34	32
22932107	60	4	23204704	12	44~46	40011926	36	68
22932206	60	8	23204803	54	84	40011932	34	37
22932404	60	11	23205107	76	95	40011934	34	35·36
22932453	60	10	23205305	76	96	40011935	34	7
22932800	66	5	23205503	76	97	40011939	34	43
22933006	66	42	23206709	2	10	40011946	34	35·36

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40011947	32	44	40022589	32	12	40025329	10	3
40012085	24	54	40022590	32	13	40025329	12	5
40012085	26	54	40022678	6	6	40025485	80	2
40012085	28	57	40023568	10	32	40025485	100	77
40012085	30	57	40023568	14	73	40025485	114	16
40012403	46	49	40023569	10	33	40025485	126	48
40012404	46	58	40023569	14	74	40025490	80	3
40012487	44	46	40024064	14	67	40025490	100	78
40012488	44	45	40024093	6	4	40025490	114	17
40012489	46	55	40024436	6	18	40025490	126	49
40012492	44	39	40024473	14	58	40025491	80	4
40012495	46	50	40025161	16	20	40025491	100	79
40012496	46	56	40025161	20	42	40025491	114	18
40012497	44	38	40025162	16	25	40025491	126	50
40012503	44	35	40025162	20	47	40025492	2	35-36
40012504	44	29	40025191	60	7	40025492	80	5
40012505	44	30	40025235	2	37-38	40025492	100	80
40012506	44	20	40025235	86	150	40025492	114	19
40012805	24	35	40025235	106	192	40025492	126	51
40013061	32	6	40025235	116	71	40025493	80	6
40013316	46	60	40025235	128	103	40025493	100	81
40013362	36	64	40025236	86	151	40025493	114	20
40013509	52	15	40025236	106	193	40025493	126	52
40015144	14	71	40025236	116	72	40025494	80	7
40015669	44	24	40025236	128	104	40025494	100	82
40015699	18	56	40025239	86	152	40025494	114	21
40015699	20	37	40025239	106	194	40025494	126	53
40016749	52	39	40025239	116	73	40025495	80	8
40017353	44	1	40025239	128	105	40025495	100	83
40017361	44	13	40025240	86	153	40025495	114	22
40017362	44	25	40025247	2	33-34	40025495	126	54
40017399	44	8	40025247	86	146	40025496	80	9
40017400	44	12	40025247	106	189	40025496	114	23
40017401	44	15	40025247	116	68	40025496	126	55
40017402	44	16	40025247	128	100	40025498	80	10
40017403	44	23	40025248	86	147	40025498	100	84
40017624	6	27	40025248	106	190	40025498	114	24
40017625	6	28	40025248	116	69	40025498	126	56
40018978	28	58	40025248	128	101	40025499	80	11
40018978	30	58	40025249	86	148	40025499	100	85
40021726	46	67	40025249	106	191	40025499	114	25
40021883	44	40	40025249	116	70	40025499	126	57
40021898	44	43	40025249	128	102	40025500	80	12
40021899	44	42	40025250	86	149	40025500	100	86
40022407	4	55	40025316	36	65	40025500	114	26

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PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
40025500	126	58	40025802	94	159	40025814	110	68
40025502	80	13	40025802	110	56	40025815	74	93
40025502	100	87	40025802	120	76	40025815	110	69
40025502	114	27	40025803	74	81	40025816	74	94
40025502	126	59	40025803	94	160	40025816	110	70
40025503	80	14	40025803	110	57	40025817	82	71
40025503	100	88	40025803	120	77	40025817	98	15
40025503	114	28	40025804	74	82	40025818	82	72
40025503	126	60	40025804	94	161	40025818	98	16
40025504	80	15	40025804	110	58	40025819	82	73
40025505	80	16	40025804	120	78	40025819	98	17
40025784	72	44	40025805	74	83	40025820	82	75
40025784	92	134	40025805	94	162	40025820	98	19
40025785	72	45	40025805	110	59	40025821	82	76
40025785	92	135	40025805	120	79	40025821	98	20
40025786	72	46	40025806	74	84	40025822	82	77
40025786	92	136	40025806	94	163	40025822	98	21
40025787	72	47	40025806	110	60	40025823	82	78
40025787	92	137	40025806	120	80	40025824	82	79
40025788	74	48	40025807	74	85	40025824	98	22
40025788	92	138	40025807	110	61	40025825	82	80
40025789	74	49	40025807	120	81	40025825	98	23
40025789	92	139	40025808	74	86	40025826	82	81
40025790	74	50	40025808	94	164	40025826	98	24
40025790	92	140	40025808	110	62	40025827	82	82
40025791	74	51	40025808	120	82	40025827	98	25
40025792	74	52	40025809	74	87	40025828	82	83
40025792	92	141	40025809	94	165	40025828	98	26
40025793	74	53	40025809	110	63	40025829	82	84
40025793	94	142	40025809	120	83	40025830	82	85
40025794	74	54	40025810	74	88	40025831	84	101
40025794	94	143	40025810	94	166	40025831	98	40
40025795	74	55	40025810	110	64	40025831	114	42
40025795	94	144	40025810	120	84	40025831	126	74
40025796	74	56	40025811	74	89	40025832	84	102
40025796	94	145	40025811	94	167	40025832	98	41
40025797	74	57	40025811	110	65	40025832	114	43
40025798	74	58	40025811	120	85	40025832	126	75
40025799	74	59	40025812	74	90	40025833	84	103
40025800	74	60	40025812	94	168	40025833	98	42
40025801	74	79	40025812	110	66	40025833	114	44
40025801	94	158	40025812	120	86	40025833	126	76
40025801	110	55	40025813	74	91	40025834	84	104
40025801	120	75	40025813	110	67	40025834	98	43
40025802	74	80	40025814	74	92	40025834	114	45

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PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
40025834	126	77	40026037	76	112	40026080	104	153
40025835	84	105	40026037	80	23	40026082	90	66
40025835	98	44	40026039	76	113	40026082	104	154
40025835	114	46	40026039	80	24	40026084	90	68
40025835	126	78	40026041	76	114	40026084	104	156
40025836	84	106	40026041	80	25	40026086	90	69
40025836	98	45	40026043	76	115	40026086	104	157
40025836	114	47	40026043	80	26	40026088	90	70
40025836	126	79	40026045	76	116	40026088	104	158
40025837	84	107	40026045	80	27	40026090	90	71
40025837	116	48	40026047	76	117	40026090	104	159
40025837	126	80	40026047	80	28	40026091	90	72
40025838	84	108	40026049	76	118	40026091	104	160
40025838	98	46	40026049	80	29	40026093	90	73
40025838	116	49	40026051	76	119	40026093	104	161
40025838	126	81	40026051	80	30	40026095	90	74
40025839	84	109	40026053	76	120	40026095	104	162
40025839	98	47	40026053	80	31	40026097	90	75
40025839	116	50	40026055	76	121	40026097	104	163
40025839	126	82	40026055	80	32	40026099	90	76
40025840	84	110	40026057	76	122	40026099	104	164
40025840	100	48	40026057	80	33	40026101	90	77
40025840	116	51	40026059	76	123	40026101	104	165
40025840	126	83	40026059	80	34	40026103	90	78
40025841	84	111	40026061	76	124	40026103	104	166
40025841	100	49	40026061	80	35	40026394	10	2
40025841	116	52	40026063	90	56	40026395	10	1
40025841	126	84	40026063	104	144	40026401	12	4
40025842	84	112	40026065	90	57	40026402	12	3
40025842	100	50	40026065	104	145	40026482	10	25
40025842	116	53	40026067	90	58	40026482	14	78
40025842	126	85	40026067	104	146	40026673	34	12
40025843	84	113	40026069	90	59	40026715	82	74
40025844	84	114	40026069	104	147	40026715	98	18
40026027	76	107	40026070	90	60	40026811	4	60
40026027	80	18	40026070	104	148	40026909	46	36-68
40026029	76	108	40026072	90	61	40026920	8	47
40026029	80	19	40026072	104	149	40026981	12	39
40026031	76	109	40026074	90	62	40026982	12	30
40026031	80	20	40026074	104	150	40026983	12	29
40026033	76	110	40026076	90	63	40026984	12	38
40026033	80	21	40026076	104	151	40027099	6	25
40026035	10	16	40026078	90	64	40028031	10	31
40026035	76	111	40026078	104	152	40028116	6	36
40026035	80	22	40026080	90	65	40028117	6	19

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40028200	14	82·85	40028679	14	60	40030299	4	14·75
40028245	2	13	40028689	52	1	40030768	66	38
40028250	16	4	40028705	52	7	40030856	48	27
40028250	20	3	40028706	4	45	40030915	32	3
40028258	20	38	40028707	2	24	40030954	62	17
40028259	22	75	40028730	2	27	40030956	50	12
40028262	20	40	40028731	4	68	40030962	62	4
40028268	40	17	40028766	2	2	40031348	34	26
40028269	40	40	40028773	52	17	40031349	34	40
40028271	32	1	40028774	52	18	40031350	36	75
40028274	36	57	40028778	60	2	40031351	32	4
40028276	36	59	40028797	50	24	40031352	44	33
40028277	36	49	40028799	50	25	40031862	10	34
40028279	34	39	40028843	22	72	40031864	6	13
40028280	36	63	40028844	22	55	40032107	60	1
40028281	36	62	40028851	32	2	40032124	10	26
40028284	34	3	40028852	36	51	40032124	14	79
40028285	36	82	40028853	10	27	40032142	6	34
40028286	34	9	40028853	14	80	40032147	14	55
40028287	36	70	40028854	34	5	40032268	34	45
40028291	36	66	40028855	36	72	40032269	34	10
40028293	34	2	40029027	48	12·15	40032272	40	38
40028294	36	67	40029047	6	39	40032293	34	22
40028489	32	36	40029048	6	35	40032327	22	53
40028491	24	2	40029049	6	43	40032405	54	55
40028491	28	2	40029075	52	22	40032406	54	56
40028495	32	32	40029078	2	20	40032707	16	1·2·3
40028496	32	33	40029079	34	20	40032708	16	1·2·3
40028545	40	12	40029257	36	88	40032709	16	1·2·3
40028546	40	20	40029347	2	22	40032710	20	1·2
40028547	40	37	40029350	48	28	40032711	20	1·2
40028555	2	41	40029561	12	35	40032804	52	44
40028560	24	17~22	40029561	88	5	40032896	2	43
40028560	28	22~27	40029561	100	93	40032987	6	21
40028561	24	17~22	40029562	12	42	40032993	6	23
40028561	28	22~27	40029562	88	18	40032994	6	24
40028562	24	17~22	40029562	102	106	40033160	46	52·69
40028562	28	22~27	40029570	32	18	40033408	48	1·2
40028563	24	17~22	40029641	2	16	40033409	56	1
40028563	28	22~27	40029905	56	2	40033434	40	24
40028641	22	66	40029964	6	11	40033435	40	25
40028652	6	41	40030027	14	82·85	40033437	50	1
40028656	32	40	40030037	10	30	40033439	66	1
40028666	10	20	40030038	10	38	40033563	72	21
40028668	14	86	40030298	2	14·75	40033563	92	133

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40033564	72	22	40033949	68	44	40035168	48	12·15
40033565	72	23	40033949	86	142	40035180	4	51
40033566	72	24	40033949	96	192	40035181	40	16
40033567	72	25	40033949	100	74	40035264	54	87
40033568	72	26	40033949	108	13	40035277	48	33
40033667	6	44	40033949	114	13	40035278	48	32
40033668	36	80	40033949	122	99	40035298	40	23
40033669	10	23	40033949	128	98	40035394	40	4
40033669	14	75	40033951	68	45	40035441	22	71
40033714	72	1	40033951	86	143	40035704	36	50
40033715	72	2	40033951	96	193	40035761	88	1
40033716	72	3	40033951	100	75	40035761	100	89
40033718	72	4	40033951	108	14	40035762	88	2
40033720	72	5	40033951	114	14	40035762	100	90
40033722	72	6	40033951	122	100	40035763	88	3
40033723	72	7	40033951	128	99	40035763	100	91
40033724	72	8	40033953	68	46	40035764	88	4
40033727	72	9	40033953	86	144	40035764	100	92
40033729	72	10	40033953	108	15	40035765	88	6
40033731	72	11	40033955	68	47	40035765	100	94
40033732	72	12	40033955	86	145	40035766	88	7
40033733	72	13	40033955	108	16	40035766	102	95
40033734	72	14	40033957	70	48	40035767	88	8
40033941	68	40	40033957	108	17	40035767	102	96
40033941	84	138	40033959	70	49	40035768	88	9
40033941	108	9	40033959	108	18	40035768	102	97
40033941	114	9	40033995	38	97	40035769	88	10
40033941	122	95	40034053	4	47	40035769	102	98
40033941	126	94	40034246	52	41	40035770	88	11
40033945	68	42	40034267	56	8	40035770	102	99
40033945	84	140	40034649	52	3	40035771	88	14
40033945	96	190	40034660	16	43	40035771	102	102
40033945	100	72	40034660	20	24	40035772	88	15
40033945	108	11	40034675	2	42	40035772	102	103
40033945	114	11	40034840	18	52	40035773	88	16
40033945	122	97	40034840	20	33	40035773	102	104
40033945	128	96	40034853	60	3	40035774	88	17
40033947	68	43	40034926	52	2	40035774	102	105
40033947	84	141	40034969	32	8~11	40035775	88	19
40033947	96	191	40034970	32	26~29	40035775	102	107
40033947	100	73	40034971	32	8~11	40035776	88	20
40033947	108	12	40034972	32	26~29	40035776	102	108
40033947	114	12	40034974	40	32·48·49	40035777	88	21
40033947	122	98	40035151	40	11	40035777	102	109
40033947	128	97	40035167	48	1·2	40035778	88	22

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PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
40035778	102	110	40035896	68	15	40042121	24	1
40035779	88	23	40035896	84	115	40042141	32	16
40035779	102	111	40035896	94	169	40042151	50	17
40035780	88	24	40035896	100	51	40042286	52	32
40035780	102	112	40035896	108	1	40042287	52	25
40035828	40	22	40035896	114	1	40042874	2	39·40
40035873	66	41	40035896	120	87	40042874	70	77
40035875	76	106	40035896	126	86	40042874	90	51
40035875	80	17	40035897	68	16	40042874	112	97
40035877	90	55	40035897	84	116	40042874	122	107
40035877	104	143	40035897	94	170	40042880	2	39·40
40035878	90	67	40035897	100	52	40042880	86	154
40035878	104	155	40036125	66	40	40042880	102	139
40035881	80	1	40036167	52	8	40042880	116	74
40035881	100	76	40036221	62	2	40042880	128	106
40035881	114	15	40036222	62	3	40043322	8	51
40035881	124	47	40036223	62	9	40043333	28	34·35
40035883	72	15	40036333	54	61	40043334	28	34·35
40035884	72	16	40036359	44	4	40043335	28	45·46
40035885	72	17	40036360	48	18	40043336	28	45·46
40035886	72	18	40036428	66	39	40043921	32	8~11
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SS9110460CP	22	65	WP0621046SP	32	25
SS9111010SP	48	21	WP0621046SP	44	17
TA0290301M0	32	30	WP0641600SC	56	7
TA0370301R0	8	49	WP1021016SD	62	12
TA0370301R0	12	33	WP1612616SE	64	25
TA0490601R0	6	42	WP1751616SD	36	78
TA0500301R0	8	48	WS0410002KP	50	36
TA0750404R0	6	1	WS0510002KN	64	29
TA0750704R0	4	72	WS0521010KN	56	5
TA0800504R0	2	9	WS0610002KP	48	30
TA0950806R0	4	58	WS0631510KP	48	25
TA1030402R0	4	71	WS1643202KR	64	26
TA1250406R0	2	73	WT0530002KS	2	7
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TA1250705R0	2	17			
TA1470704R0	4	57			
TA1600406R0	2	15			
TA1650406R0	4	59			
WP0350516SD	18	55			
WP0350516SD	20	36			
WP0371016SD	24	10			
WP0371016SD	28	13			
WP0371016SD	50	30			
WP0430800SD	4	50			
WP0430800SD	54	70			
WP0450000SD	12	18			
WP0450801SD	6	31			
WP0450801SP	20	20			
WP0480856SP	56	38			
WP0501016SC	56	13			
WP0501016SC	66	3			
WP0501016SD	48	40			
WP0520656SA	36	90			
WP0520656SA	54	78			
WP0531000SC	66	18			
WP0531000SD	44	66			
WP0531000SD	46	66			
WP0531000SD	50	35			
WP0531000SD	54	80			