

MODEL : PLC-1710/PLC-1760/PLC-1760L

List No : 1456-07

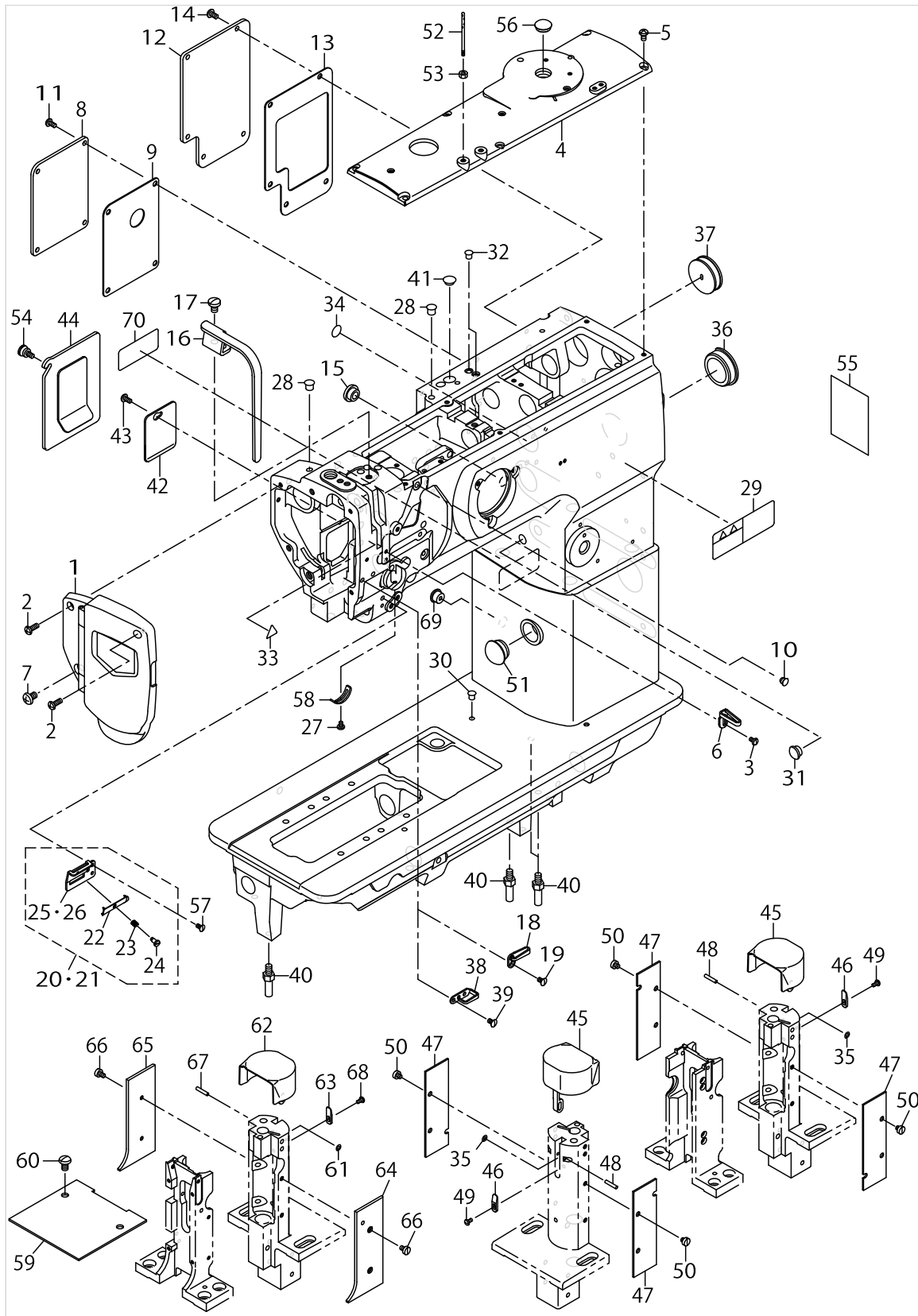
PARTS LIST

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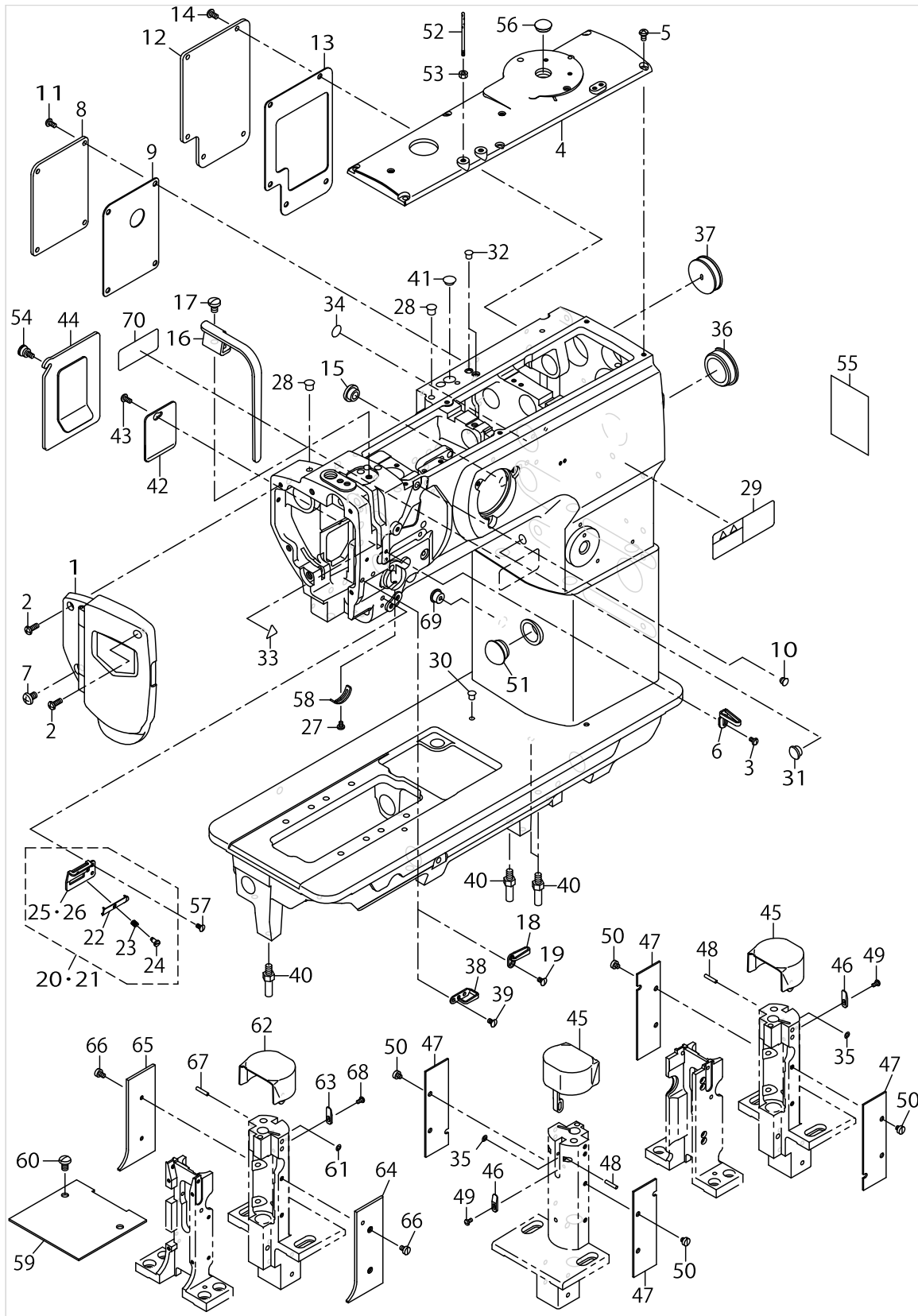
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40016798	FACE PLATE ASM.				1
2	SS4111215SP	SCREW 11/64-40 L=12				2
3	SS5090610SP	SCREW 9/64-40 L=6				1
4	21331301	TOP COVER B				1
5	SS4110815SP	SCREW 11/64-40 L=8				6
6	40108674	THREAD GUIDE				1
7	SS4150915SP	SCREW 15/64-28 L=9				1
8	21437108	WINDOW PLATE E	FOR PLC-1760L			1
9	21437306	WINDOW PLATE E PACKING	FOR PLC-1760L			1
10	TA0620504R0	CAP				2
11	SS4110815SP	SCREW 11/64-40 L=8	FOR PLC-1760L			4
12	21331806	WINDOW PLATE B				1
13	21332002	WINDOW PLATE PACKING B				1
14	SS4110815SP	SCREW 11/64-40 L=8				5
15	TA1250504R0	RUBBER PLUG				1
16	21331608	BALANCE COVER				1
17	SS7150910TP	SCREW 15/64-28 L=9				1
18	10101400	THREAD GUIDE C	FOR PLC-1710,PLC-1760			1
19	SS2090710TP	SCREW 9/64-40 L=7.2	FOR PLC-1710,PLC-1760			1
20	21408554	THREAD GUIDE ASM.	FOR PLC-1760,PLC-1760L			1
21	40039838	THREAD GUIDE PLATE ASM.	FOR PLC-1710			1
22	17912106	NEEDLE THREAD PRESSER PLATE		*		1
23	B1132521000	THREAD PRESSER PLATE SPRING		*		1
24	SD0380551SL	HINGE SCREW D=3.80 H=5.5		*		1
25	21408505	THREAD GUIDE PLATE	FOR PLC-1760,PLC-1760L	*		1
26	40039839	THREAD GUIDE PLATE	FOR PLC-1710	*		1
27	SS7090520TP	SCREW 9/64-40 L=4.5				1
28	TA0750704R0	RUBBER PLUG				2
29	CM301300001	SAFETY LABEL				1
30	TA0550604R0	RUBBER PLUG				1
31	TA1050504R0	RUBBER PLUG				1
32	TA0550604R0	RUBBER PLUG				2
33	CM300200001	ATTENTION SEAL				1
34	22901805	GROUND MARK				1
35	WZ0320290UZ	WASHER 3.2X6.5X0.15	FOR PLC-1760,PLC-1760L			2
36	22619100	CAP				1
37	10201200	RUBBER PLUG				1
38	40108675	FRAME THREAD GUIDE	FOR PLC-1760L			1
39	SS2090710TP	SCREW 9/64-40 L=7.2	FOR PLC-1760L			1
40	22602601	BED SCREW STUD				4
41	TA1250504R0	RUBBER PLUG				1
42	21332309	SIDE COVER				1
43	SS4110815SP	SCREW 11/64-40 L=8				1
44	21331756	WINDOW PLATE A ASM.	FOR PLC-1710,PLC-1760			1
45	40038688	HOOK COVER ASM.	FOR PLC-1760,PLC-1760L			2
46	40017269	SLIDE PLATE	FOR PLC-1760,PLC-1760L			2
47	40017316	HOOK SHAFT SADDLE COVER	FOR PLC-1760,PLC-1760L			4

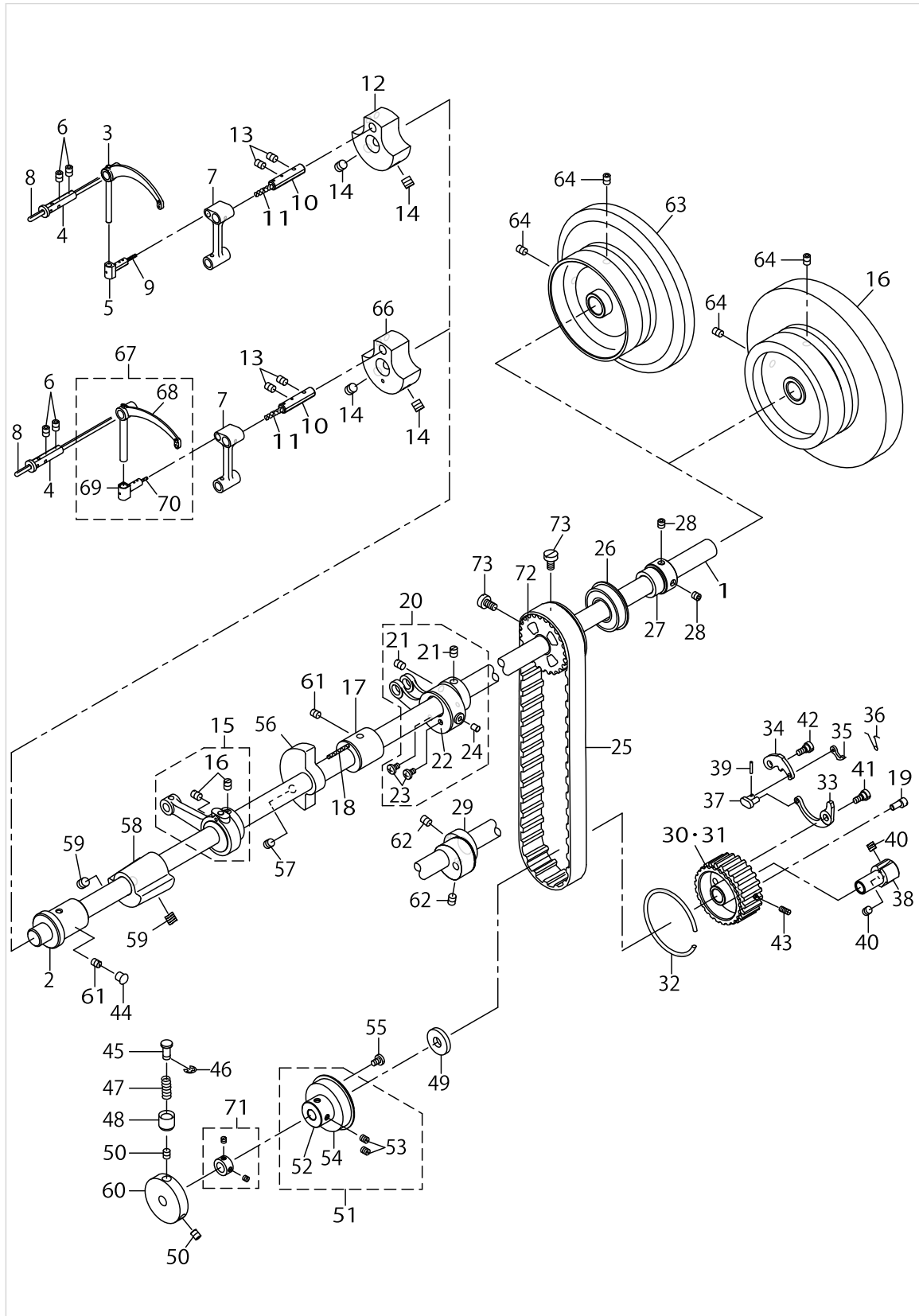
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40038691	HOOK COVER HINGE SHAFT	FOR PLC-1760,PLC-1760L			2
49	SS4080620TP	SCREW 1/8-44 L=6	FOR PLC-1760,PLC-1760L			2
50	SS6110480SP	SCREW 11/64-40 L=4.3				8
51	TA2100904R0	RUBBER PLUG				1
52	40052262	THREAD GUIDE PIN				1
53	NS6620310SP	NUT 3/16-32				1
54	21331202	SETSCREW	FOR PLC-1710,PLC-1760			1
55	40152631	LUBRICATION SUPPLEMENT				1
56	TA1450404R0	RUBBER PLUG D=14.5 L=4	FOR PLC-1710,PLC-1760			1
57	SS2090710TP	SCREW 9/64-40 L=7.2				1
58	B3138512000	TAKE-UP SPRING ADJUSTING PLATE				1
59	40039831	BED COVER	FOR PLC-1710			1
60	SM4061001SB	SCREW M6 L=10	FOR PLC-1710			2
61	WZ0320290UZ	WASHER 3.2X6.5X0.15	FOR PLC-1710			1
62	40038688	HOOK COVER ASM.	FOR PLC-1710			1
63	40017269	SLIDE PLATE	FOR PLC-1710			1
64	40017264	FEED LEVER BASE COVER A	FOR PLC-1710			1
65	40017265	FEED LEVER BASE COVER B	FOR PLC-1710			1
66	SS6090620SP	SCREW 9/64-40 L=6	FOR PLC-1710			4
67	40038691	HOOK COVER HINGE SHAFT	FOR PLC-1710			1
68	SS4080620TP	SCREW 1/8-44 L=6	FOR PLC-1710			1
69	TA1100604R0	PLUG				1
70	40094561	SEWING MACHINE LABEL (EU)	FOR EU			1

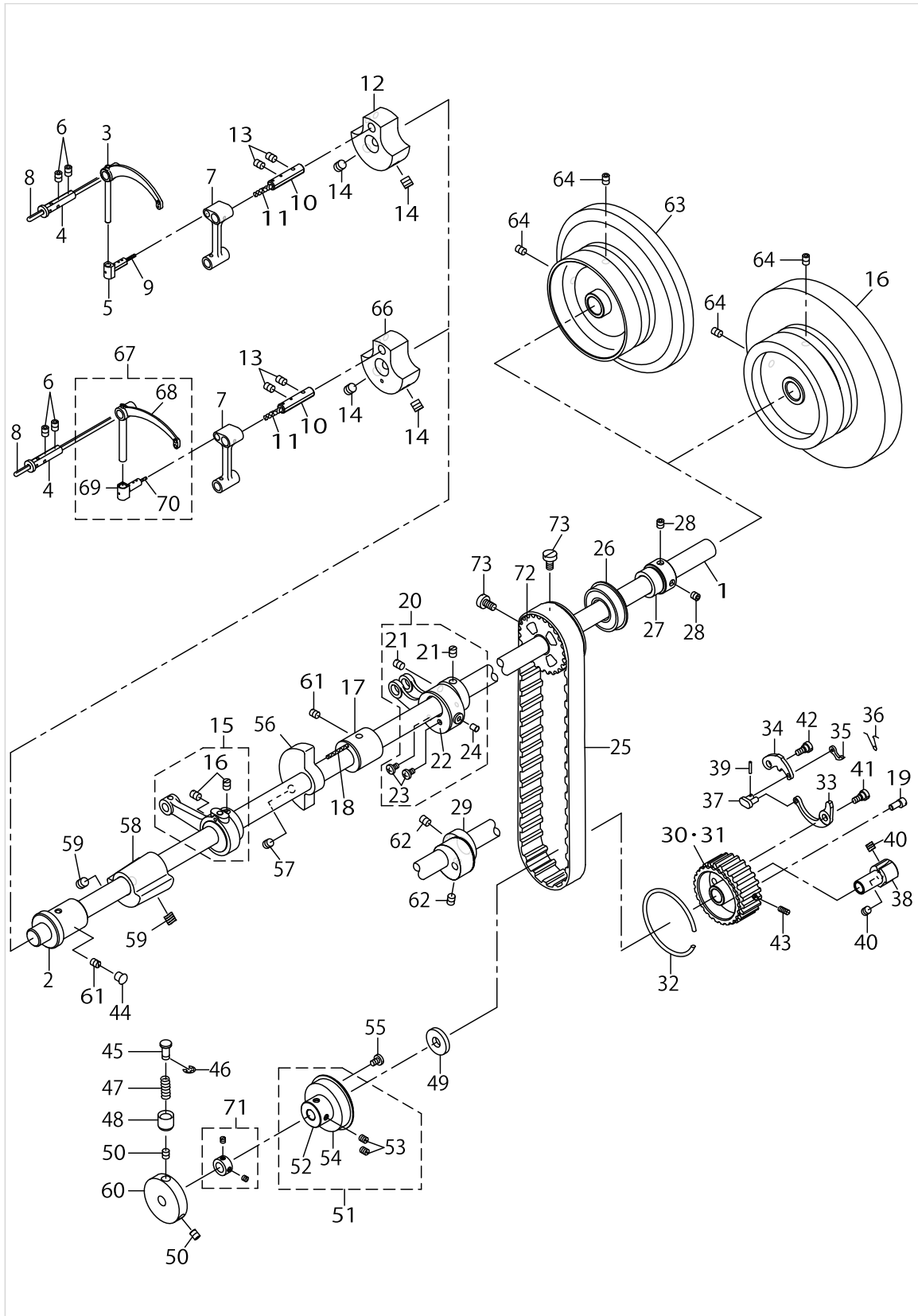
UPPER SHAFT, LOWER SHAFT DRIVING & BALANCE COMPONENTS



UPPER SHAFT,LOWER SHAFT DRIVING & BALANCE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21332705	UPPER SHAFT				1
2	21333000	UPPER SHAFT FRONT METAL				1
3	23001001	THREAD TAKE-UP LEVER	FOR PLC-1710,PLC-1760			1
4	B1906051000	TAKE-UP LEVER PIN				1
5	21333307	BALANCE SLIDE SHAFT	FOR PLC-1710,PLC-1760			1
6	SS8150822TP	SCREW 15/64-28 L=8				2
7	40038704	NEEDLE BAR CRANK ROD				1
8	CQ303000000	OIL WICK				0.2
9	CQ202000000	OIL WICK	FOR PLC-1710,PLC-1760			0.03
10	B1210051000	NEEDLE BAR CRANK PIN				1
11	CQ505000000	OIL WICK				0.03
12	21332507	COUNTER WEIGHT (A) (36MM)	FOR PLC-1710,PLC-1760			1
13	SS8150822TP	SCREW 15/64-28 L=8				2
14	SM8080812TP	SCREW M8X8				2
15	40197297	UPPER_FEED_CAM_ASM	FOR PLC-1710,PLC-1760			1
16	SS8660810TP	SCREW 1/4-40 L=8		*		2
17	21333109	UPPER SHAFT INNER METAL				1
18	CQ202000000	OIL WICK				0.2
19	21387907	ADJUSTING PIN (1.2)				1
20	40197296	HORIZONTAL_FEED_ROD_ASM	FOR PLC-1710,PLC-1760			1
21	SS8660810TP	SCREW 1/4-40 L=8		*		2
22	21353008	HORIZONTAL FEED CAM COVER		*		1
23	SS7110710SP	SCREW 11/64-40 L=7		*		2
24	21387402	FELT		*		1
25	40038694	TIMING BELT (960)				1
26	B1203512000	BUSHING REAR				1
27	21402300	UPPER SHAFT BEARING HOOK				1
28	SM8060602TP	SCREW M6X6				2
29	40019905	TRIANGULAR CAM A	FOR PLC-1760L			1
30	40038703	LOWER SPROCKET	SELECTIVE PARTS			1
31	21387501	LOWER SPROCKET	SELECTIVE PARTS			1
32	B1214019000	SPROCKET RING				1
33	21387709	SAFETY CLUTCH SPRING				1
34	21387600	SAFETY CLUTCH HOOK				1
35	B1308055000	SAFETY CLUTCH COUNTER-HOOK				1
36	40113224	COUNTER HOOK SPRING				1
37	B1310055000	SAFETY CLUTCH SMALL LINK				1
38	21387808	SAFETY BASE				1
39	B1314055000	SAFETY CLUTCH SMALL LINK PIN				1
40	SS8660612TP	SCREW 1/4-40 L=6				2
41	SD0640322TP	HINGE SCREW D=6.35 H=3.2				1
42	SD0640322TP	HINGE SCREW D=6.35 H=3.2				1
43	SS8111010TP	SCREW 11/64-40 L=9.5				1
44	TA0750704R0	RUBBER PLUG				1
45	B1312563000A	SAFETY CLUTCH PUSH BUTTON				1
46	RE0500000K0	E-RING				1
47	B1639051000	SPRING				1

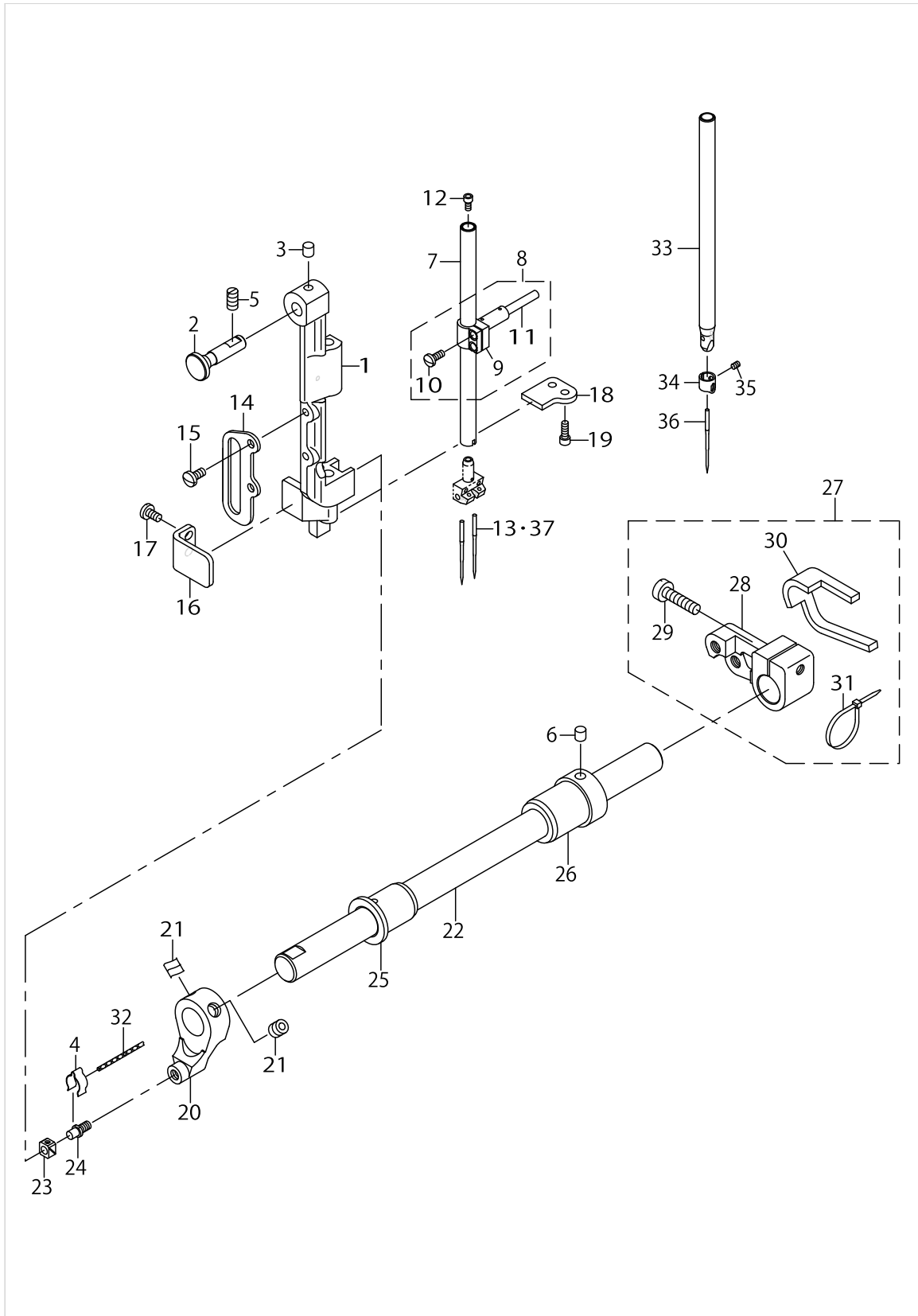
UPPER SHAFT, LOWER SHAFT DRIVING & BALANCE COMPONENTS



UPPER SHAFT,LOWER SHAFT DRIVING & BALANCE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B1313055000	SAFETY CLUTCH KNOB SLEEVE				1
49	40016148	THRUST COLLAR B WASHER				1
50	SS8150710TP	SCREW 15/64-28 L=7				2
51	40038700	THRUST COLLAR ASM.				1
52	40038702	THRUST COLLAR		*		1
53	SS8661030SP	SCREW 1/4-40 L=10		*		2
54	SB120000200	BEARING 20X42		*		1
55	SS7120760SP	SCREW 3/16-28 L=7.0				2
56	21333406	BALANCER	FOR PLC-1710,PLC-1760			1
57	SS8151550SP	SCREW 15/64-28 L=15	FOR PLC-1710,PLC-1760			2
58	40038830	BALANCER	FOR PLC-1760L			1
59	SM8061212TP	SCREW M6X12	FOR PLC-1760L			2
60	21333703	SAFETY CLUTCH DISC				1
61	SS8150710TP	SCREW 15/64-28 L=7				2
62	SS8660612TP	SCREW 1/4-40 L=6	FOR PLC-1760L			1
63	21334008	FLYWHEEL	FOR PLC-1710,PLC-1760			1
64	SS8150822TP	SCREW 15/64-28 L=8				2
65	23053606	FLYWHEEL	FOR PLC-1760L			1
66	21332606	COUNTER WEIGHT (B) (38MM)	FOR PLC-1760L			1
67	B19055200A0	THREAD TAKE-UP LEVER	FOR PLC-1760L			1
68	B1905520000	THREAD TAKE-UP LEVER		*		1
69	B1907057000	THRUST PIN		*		1
70	CQ202000000	OIL WICK		*		1
71	CS0950810SH	THRUST COLLAR ASM. D=9.5 W=8				1
72	40038692	UPPER SPROCKET				1
73	SS6661110SP	SCREW 1/4-40 L=11				2

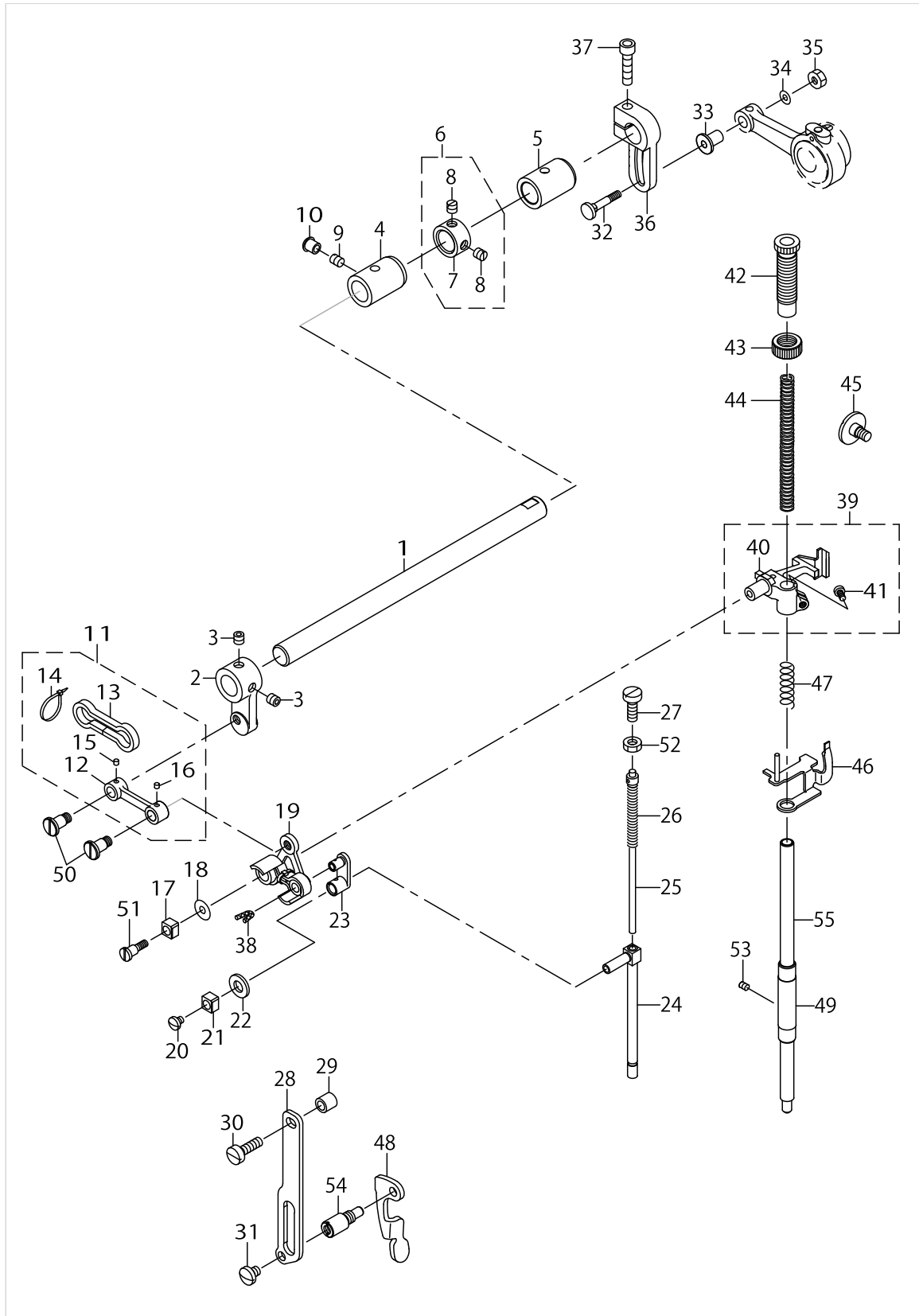
NEEDLE BAR ROCKING COMPONENTS



NEEDLE BAR ROCKING COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	23002009	NEEDLE BAR FRAME				1
2	21405204	HINGE STUD				1
3	22814909	FELT				1
4	B1437051000	OIL WICK RETAINER				1
5	SS8151150TP	SCREW 15/64-28 L=10.5				1
6	22814909	FELT				1
7	21451406	NEEDLE BAR	FOR PLC-1760,PLC-1760L			1
8	B14110570A0	NEEDLE BAR CLAMP ASM.				1
9	B1411057000	NEEDLE BAR CONNECTION		*		1
10	SS7090910SP	SCREW 9/64-40 L=8.5		*		2
11	B1412051000	FELT		*		1
12	SM6030602TP	SCREW M3X0.5 L=6	FOR PLC-1760,PLC-1760L			1
13	MC321001400	NEEDLE 134-35 #140	FOR PLC-1760		☆	2
14	21438007	UPPER FEED BAR GUIDE				1
15	SS7110910TP	SCREW 11/64-40 L=8.5				2
16	21388400	ROCKING BASE GUIDE				1
17	SS7110830SP	SCREW 11/64-40 L=7.5				2
18	21338603	ROCKING BASE GUIDE (B)				1
19	SS6091022TP	SCREW				2
20	21338801	ROCKING FRONT ARM				1
21	SM8080802TP	SCREW				2
22	21338900	ROCKING SHAFT				1
23	B1414232000	SQUARE BLOCK				1
24	B1410771000	STUD				1
25	21339304	ROCKING SHAFT FRONT METAL				1
26	40027746	BUSHING REAR				1
27	40039270	ROCKING REAR ARM ASM.				1
28	40039269	ROCKING REAR ARM		*		1
29	SS6152440SP	SCREW 15/64-28 L=23.5		*		1
30	23062102	ROCKING REAR ARM FELT		*		1
31	EA9500B0100	CABLE BAND		*		2
32	CQ202000000	OIL WICK				0.05
33	B1401246000	NEEDLE BAR	FOR PLC-1710			1
34	40039836	NEEDLE BAR THREAD RACK	FOR PLC-1710			1
35	SS8080410TP	SCREW 1/8-44 L=3.5	FOR PLC-1710		☆	1
36	MC321001300	NEEDLE 134-35 #130	FOR PLC-1710		☆	1
37	MC321002000	NEEDLE 134-35 #200	FOR PLC-1760L		☆	2

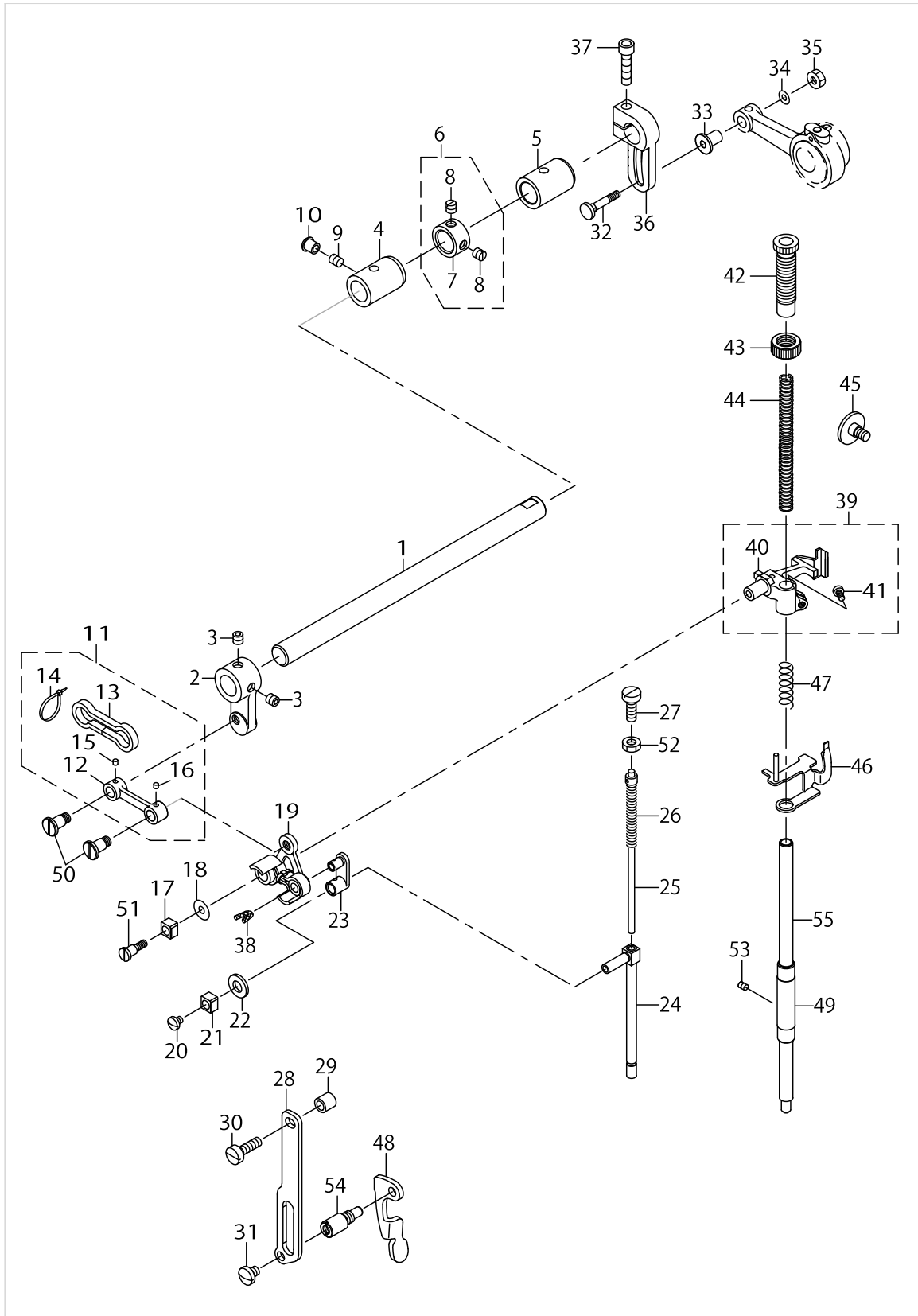
PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS (FOR PLC-1710,PLC-1760)



PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS (FOR PLC-1710,PLC-1760)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21340401	UPPER FEED SHAFT				1
2	21340500	UPPER FEED FRONT ARM				1
3	SS8660612TP	SCREW 1/4-40 L=6				2
4	40039326	FRONT METAL				1
5	21378302	FEED SHAFT METAL				1
6	22904155	MAIN SHAFT THRUST COLLAR ASM.				1
7	22904106	MAIN SHAFT THRUST COLLAR		*		1
8	SS8660610TP	SCREW 1/4-40 L=6		*		2
9	SS8150710TP	SCREW 15/64-28 L=7				1
10	TA0750704R0	RUBBER PLUG				1
11	40033027	UPPER FEED LINK ASM.				1
12	40033026	UPPER FEED LINK		*		1
13	21347109	FELT		*		1
14	EA9500B0000	CLIP CV-70S		*		2
15	CQ3000000F0	OIL FELT		*		0.003
16	CQ3000000F0	OIL FELT		*		0.003
17	B1414555000	SLIDE BLOCK				1
18	WP0501046SC	WASHER 5X14X1				1
19	40033029	TRIANGULAR LEVER ASM.				1
20	SS7110510SP	SCREW 11/64-40 L=5				1
21	B1414555000	SLIDE BLOCK				1
22	10509701	FELT				1
23	40018341	WALKING BAR DRIVING LINK				1
24	40033033	WALKING BAR B				1
25	B14670530A0	WALKING BAR ASM.				1
26	B1468053000	WALKING BAR SPRING				1
27	SS6151780SP	SCREW 15/64-28 L=17.0				1
28	21406509	UPPER FEED GUIDE PLATE				1
29	26225201	ROLLER				1
30	SS6151920SP	SCREW 15/64-28 L=19.0				1
31	SS7150740SP	SCREW 15/64-28 L=7				1
32	D1456055B00	HINGE SCREW				1
33	D1455055B00	CONNECTING STUD				1
34	WP0482086SD	WASHER 4.8X11.5X2				1
35	NS6110530SP	NUT 11/64-40				1
36	21437900	UPPER FEED REAR ARM				1
37	SM6062502TP	SCREW M6 L=25				1
38	CQ252000000	OIL WICK				0.02
39	40039265	PRESSURE BAR HOLDER ASM.				1
40	40039266	PRESSURE BAR HOLDER C		*		1
41	SS7110910TP	SCREW 11/64-40 L=8.5		*		1
42	21340906	PRESSER ADJUSTING SCREW				1
43	22907604	PRESSER SPRING REGULATOR NUT				1
44	B1502246000	PRESSER SPRING				1
45	40038705	PRESSURE BAR HOLDER GUIDE				1
46	40017276	THREAD RELEASE PLATE COMPL.				1
47	B1462053000	THREAD RELEASE SPRING				1

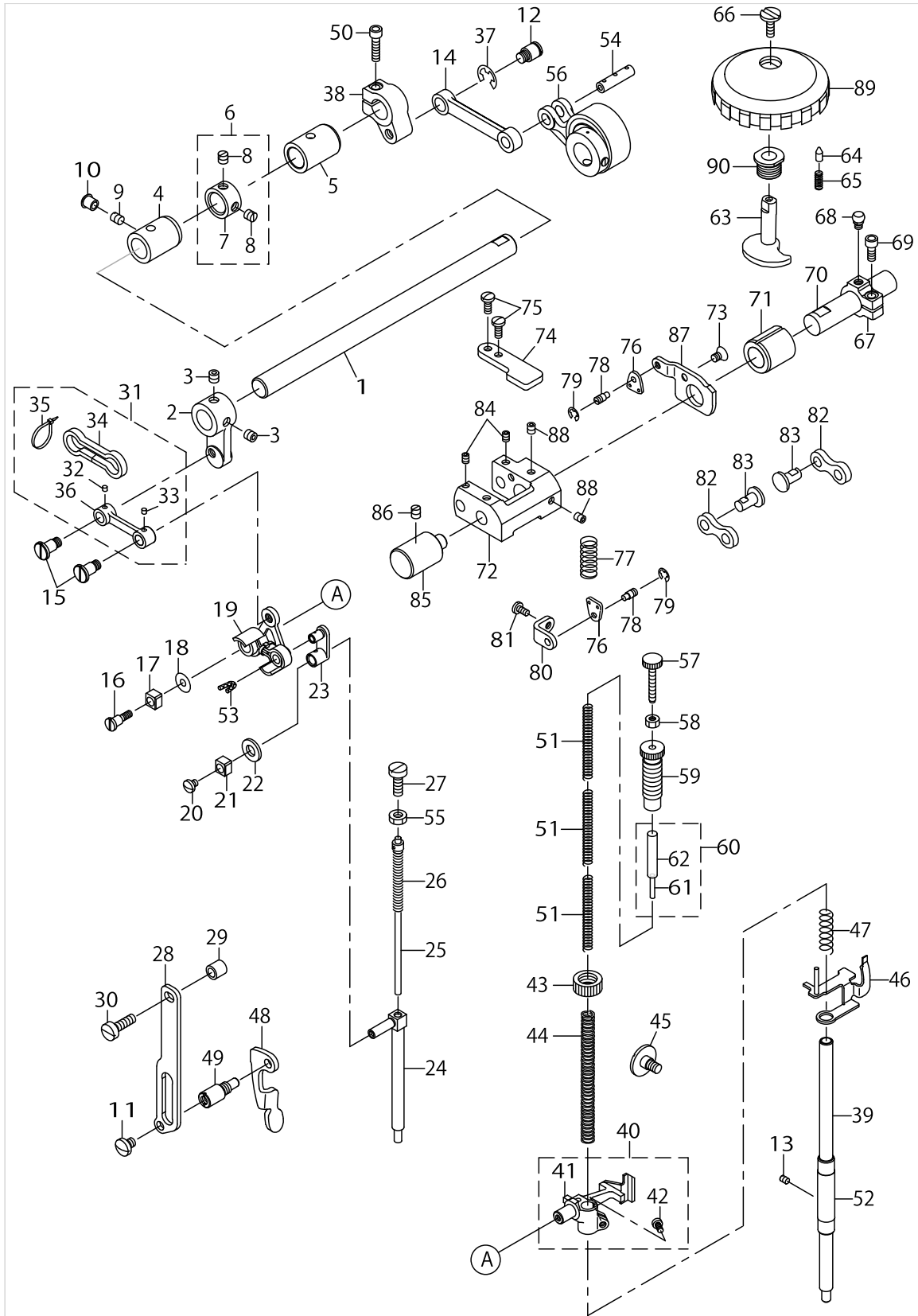
PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS (FOR PLC-1710,PLC-1760)



PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS (FOR PLC-1710,PLC-1760)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	21406103	PRESSER LIFTER LEVER				1
49	22907109	PRESSER BAR BUSHING LOWER				1
50	40018340	SCREW				2
51	40018339	SCREW				1
52	NS6150430SP	NUT 15/64-28				1
53	SS8110520TP	SCREW 11/64-40 L=4.5				1
54	21406608	GUIDE PLATE SPACER				1
55	21451505	PRESSER BAR				1

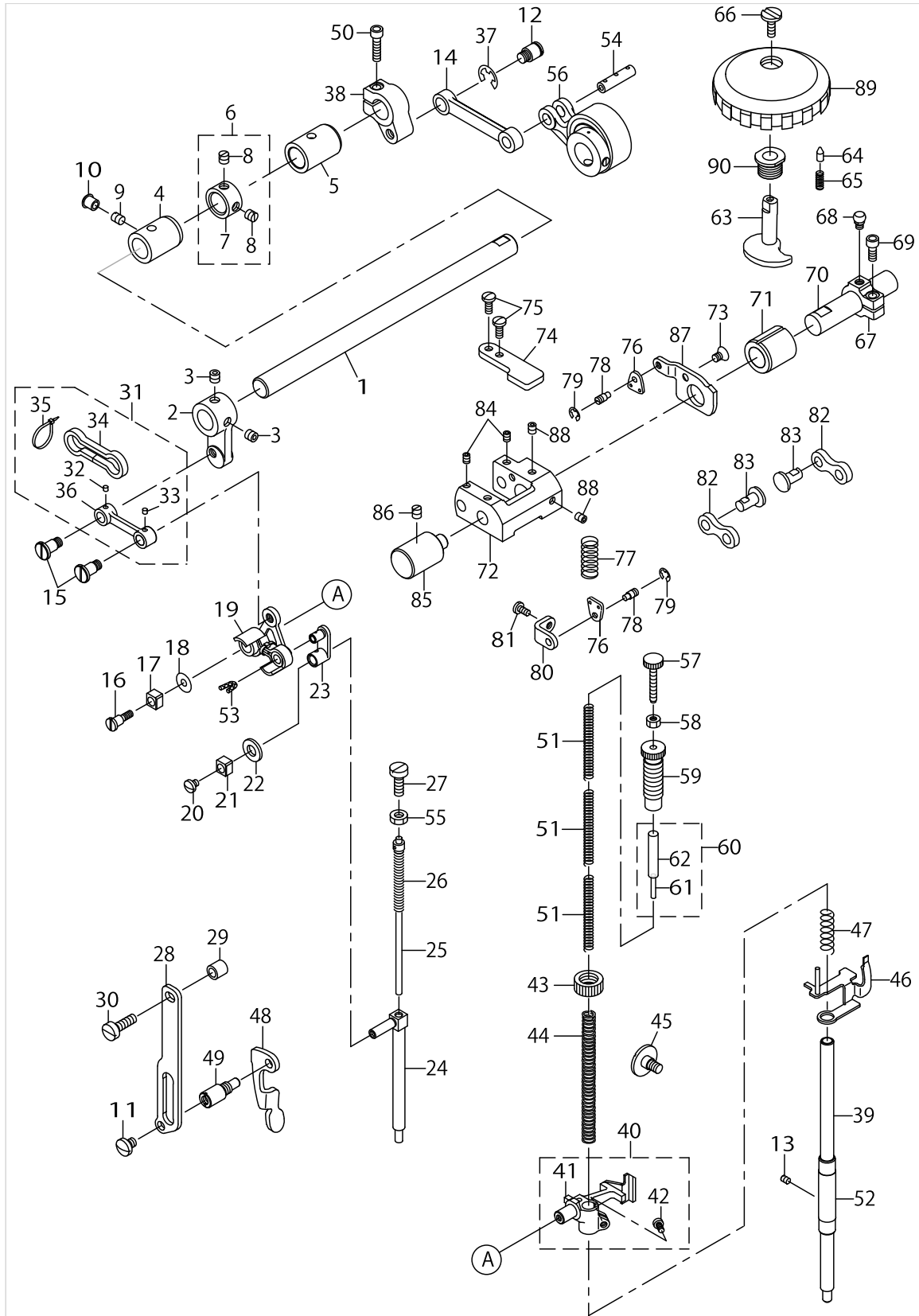
PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS (FOR PLC-1760L)



PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS (FOR PLC-1760L)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21340401	UPPER FEED SHAFT				1
2	21340500	UPPER FEED FRONT ARM				1
3	SS8660612TP	SCREW 1/4-40 L=6				2
4	40039326	FRONT METAL				1
5	21378302	FEED SHAFT METAL				1
6	22904155	MAIN SHAFT THRUST COLLAR ASM.				1
7	22904106	MAIN SHAFT THRUST COLLAR		*		1
8	SS8660610TP	SCREW 1/4-40 L=6		*		2
9	SS8150710TP	SCREW 15/64-28 L=7				1
10	TA0750704R0	RUBBER PLUG				1
11	SS7150740SP	SCREW 15/64-28 L=7				1
12	21048707	HINGE SCREW				1
13	SS8110520TP	SCREW 11/64-40 L=4.5				1
14	21340005	UPPER FEED LINK (B)				1
15	40018340	SCREW				2
16	40018339	SCREW				1
17	B1414555000	SLIDE BLOCK				1
18	WP0501046SC	WASHER 5X14X1				1
19	40033029	TRIANGULAR LEVER ASM.				1
20	SS7110510SP	SCREW 11/64-40 L=5				1
21	B1414555000	SLIDE BLOCK				1
22	10509701	FELT				1
23	40018341	WALKING BAR DRIVING LINK				1
24	40033033	WALKING BAR B				1
25	B14670530A0	WALKING BAR ASM.				1
26	B1468053000	WALKING BAR SPRING				1
27	SS6151780SP	SCREW 15/64-28 L=17.0				1
28	21406509	UPPER FEED GUIDE PLATE				1
29	26225201	ROLLER				1
30	SS6151920SP	SCREW 15/64-28 L=19.0				1
31	40033027	UPPER FEED LINK ASM.				1
32	CQ3000000F0	OIL FELT		*		0.003
33	CQ3000000F0	OIL FELT		*		0.003
34	21347109	FELT		*		1
35	EA9500B0000	CLIP CV-70S		*		2
36	40033026	UPPER FEED LINK		*		1
37	RE0800000K0	E-SHAPED SNAP RING (8MM)				1
38	21340302	UPPER FEED REAR ARM (B)				1
39	21451505	PRESSER BAR				1
40	40039265	PRESSURE BAR HOLDER ASM.				1
41	40039266	PRESSURE BAR HOLDER C		*		1
42	SS7110910TP	SCREW 11/64-40 L=8.5		*		1
43	22907604	PRESSER SPRING REGULATOR NUT				1
44	B1502246000	PRESSER SPRING				1
45	40038705	PRESSURE BAR HOLDER GUIDE				1
46	40017276	THREAD RELEASE PLATE COMPL.				1
47	B1462053000	THREAD RELEASE SPRING				1

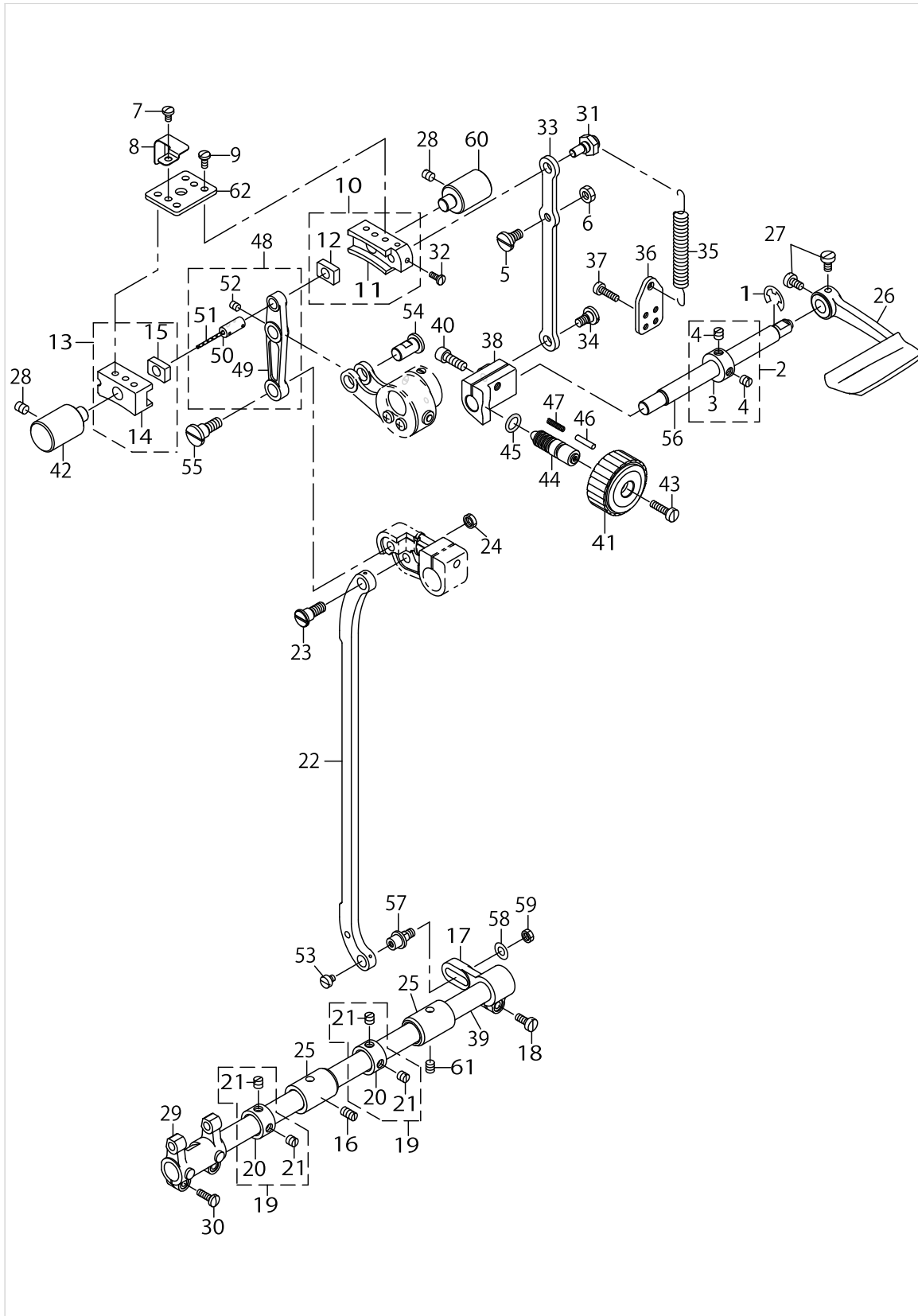
PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS (FOR PLC-1760L)



PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS (FOR PLC-1760L)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	21406103	PRESSER LIFTER LEVER				1
49	21406608	GUIDE PLATE SPACER				1
50	SM6052002TP	SCREW M5 L=20				1
51	21006002	ADJUST SPRING B				3
52	22907109	PRESSER BAR BUSHING LOWER				1
53	CQ252000000	OIL WICK				0.02
54	10713808	CONNECTION LINK PIN B				1
55	NS6150430SP	NUT 15/64-28				1
56	40075553	ECCENTRIC ROD (SET)				1
57	21006507	ADJUST SCREW B				1
58	NS6110530SP	NUT 11/64-40				1
59	21006408	ADJUST SCREW A				1
60	40072709	SPRING SUPPORT SHAFT ASM.				1
61	PS0300242K0	SPRING PIN 3.0X24		*		1
62	40072708	SPRING SUPPORT SHAFT		*		1
63	40108542	VERTICAL ADJUSTING CAM				1
64	10715704	VERTICAL DIAL PIN				1
65	B152652700G	SPRING				1
66	SS6110630TP	SCREW 11/64-40 L=6				1
67	21341607	VERTICAL ADJUSTING ARM				1
68	10715308	PIN				1
69	SM6051202TP	SCREW M5X0.8 L=12				1
70	21341508	VERTICAL CHANGE BASE SHAFT				1
71	10718203	FEED SHAFT FRONT METAL				1
72	10714202	VERTICAL CHANGE BELT				1
73	SM1050801SR	SCREW M5 L=8				1
74	21339700	UPPER FEED STOPPER PLATE (B)				1
75	SS7111120TP	SCREW				2
76	10713501	SPRING HOOK				2
77	10716504	VERTICAL SHAFT SPRING				1
78	B3416552000	CONNECTING ROD HINGE SCREW				2
79	RE0500000K0	E-RING				2
80	21339809	UPPER FEED DOG SPRING HOOK				1
81	SS7110830SP	SCREW 11/64-40 L=7.5				1
82	40107949	CONNECTION LINK B				2
83	10714608	CONNECTION LINK B SUPPORT PIN				2
84	SM8050602TP	SCREW M5 L=6				2
85	21337803	FEED ADJUSTING BASE SUPPORT				1
86	SS8150710SP	SCREW 15/64-28 L=7				1
87	21339601	UPPER FEED STOPPER PLATE (A)				1
88	SM8050602TP	SCREW M5 L=6				2
89	10774305	VERTICAL DIAL				1
90	10715100	VERTICAL DIAL SHAFT BUSHING				1

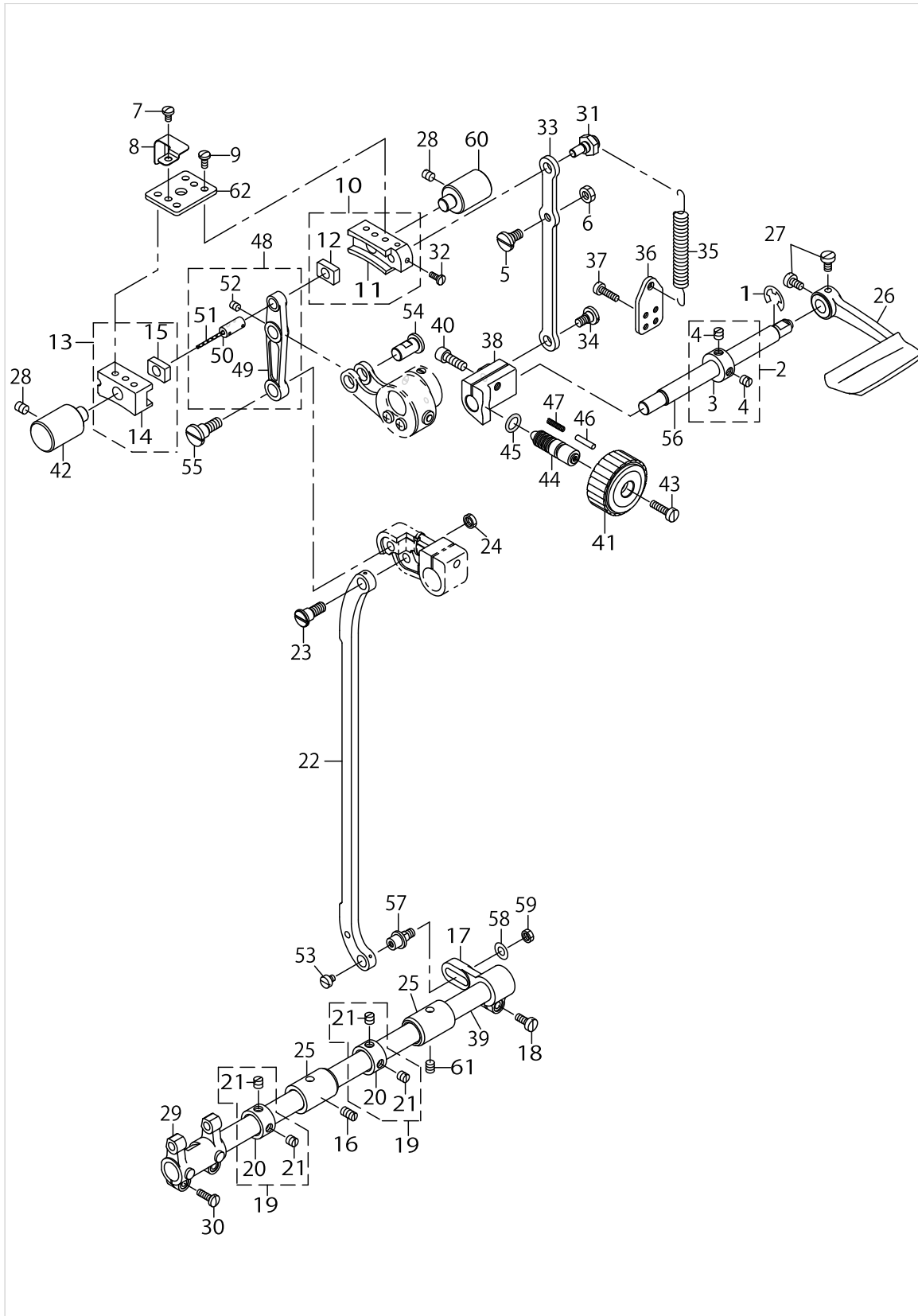
FEED MECHANISM COMPONENTS (FOR PLC-1710,PLC-1760)



FEED MECHANISM COMPONENTS (FOR PLC-1710,PLC-1760)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	RE090000K0	E-RING 9				1
2	CS1201010SH	THRUST COLLAR ASM. D=12 W=10				1
3	CS1201011SH	THRUST COLLAR D=12 W=10		*		1
4	SS8660610TP	SCREW 1/4-40 L=6		*		2
5	SD0800402TP	HINGE SCREW D=8 H=4				1
6	NS6150430SP	NUT 15/64-28				1
7	SS7110710SP	SCREW 11/64-40 L=7				1
8	40038712	FELT HOLDER				1
9	SS7110910TP	SCREW 11/64-40 L=8.5				4
10	40081970	FEED ADJUSTING BASE				1
11	21407200	FEED ADJUSTING BASE		*		1
12	21407309	SQUARE BLOCK		*		1
13	40081969	FEED ADJUSTING BASE B SET				1
14	40038711	FEED ADJUSTING BASE B		*		1
15	21407309	SQUARE BLOCK		*		1
16	SS8151150TP	SCREW 15/64-28 L=10.5				1
17	B3025141H00A	CONNECTING ARM				1
18	SS6121210SP	SCREW 3/16-28 L=12				1
19	22904155	MAIN SHAFT THRUST COLLAR ASM.				2
20	22904106	MAIN SHAFT THRUST COLLAR		*		1
21	SS8660610TP	SCREW 1/4-40 L=6		*		2
22	40039307	FEED REGULATOR CONNECTING ROD				1
23	SD0900701TP	HINGE SCREW D=9 H=7				1
24	NS6680320SP	NUT 9/32-28				1
25	21378302	FEED SHAFT METAL				2
26	21388004	REVERSE FEED ROCK SHAF				1
27	SS6120930TP	SCREW 3/16-28 L=9				2
28	SS8150822TP	SCREW 15/64-28 L=8				2
29	21364104	FEED ROCKER				1
30	SS7111410TP	SCREW 11/64-40 L=14				2
31	21337902	ECCENTRIC PIN				1
32	SS7090910TP	SCREW 9/64-40 L=8.5				2
33	21337308	FEED ADJUSTING ROD				1
34	SD0800402TP	HINGE SCREW D=8 H=4				1
35	21337605	SPRING				1
36	40019926	SPRING HOOK				1
37	SS6111610SP	SCREW 11/64-40 L=16				2
38	21337209	FEED ADJUSTING A				1
39	22609408	FEED ROCK SHAFT				1
40	SM6061802TP	SCREW M6 L=18				1
41	21336805	FEED DIAL A				1
42	21430400	FEED ADJUSTER SUPPORT				1
43	SS6121860SP	SCREW 3/16-28 L=18				1
44	22911804	FEED REGULATOR SCREW				1
45	RO092270200	RUBBER RING				1
46	22912000	FEED REGULATOR PIN				1
47	22912109	FEED REGULATOR PIN SPRING				1

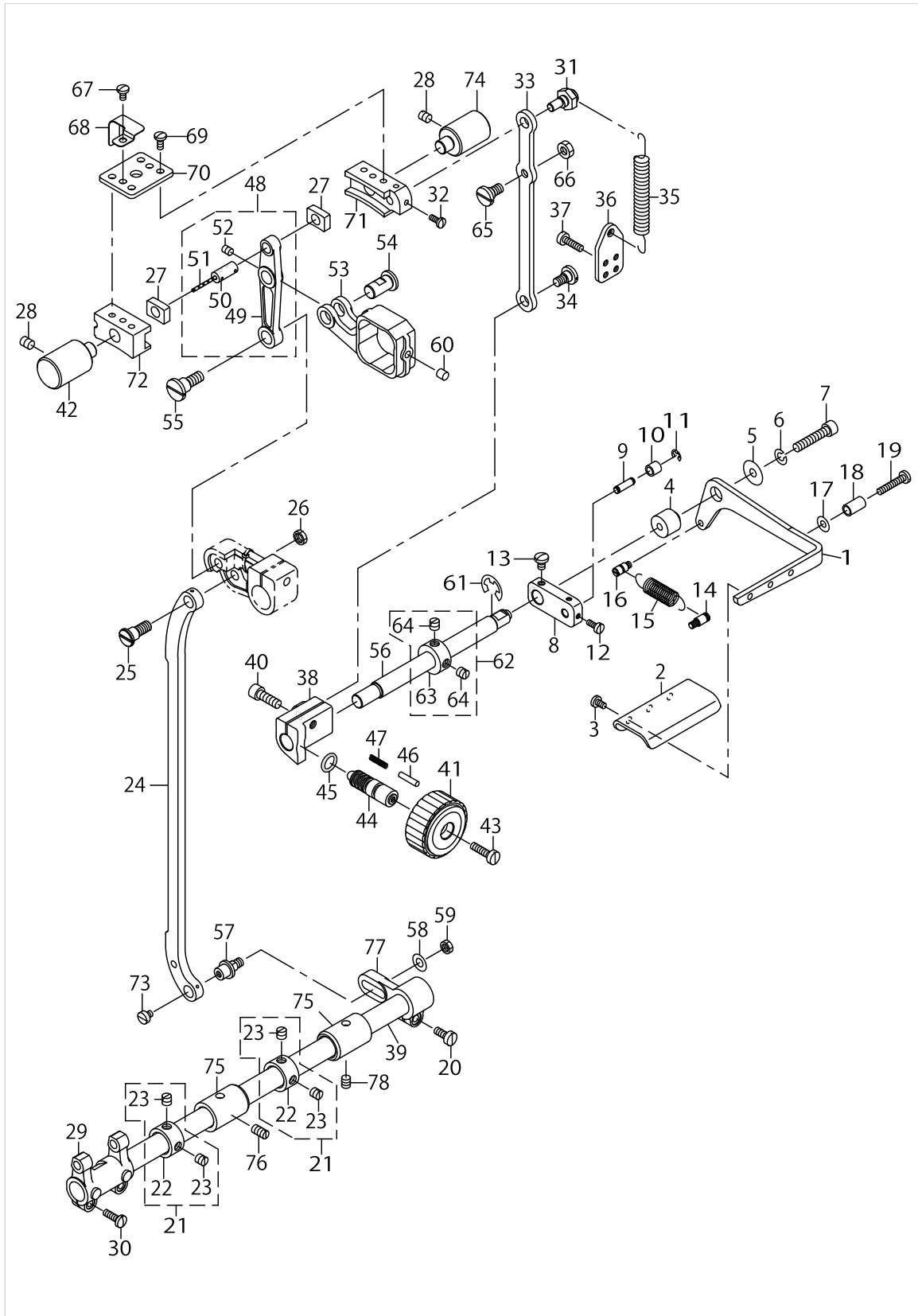
FEED MECHANISM COMPONENTS (FOR PLC-1710,PLC-1760)



FEED MECHANISM COMPONENTS (FOR PLC-1710,PLC-1760)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	21336656	FEED LINK ASM.				1
49	21336607	FEED LINK		*		1
50	40009103	CONNECTING FORKED LINK PIN		*		1
51	CQ202000000	OIL WICK		*		0.04
52	SM8050612TP	SCREW M5X6		*		1
53	SS6110520TP	SCREW 11/64-40 L=4.5				1
54	21338207	FEED LINK PIN				1
55	SD1000801SH	HINGE SCREW D=10 H=8				1
56	21336300	BACKWARD FEED LEVER SHAFT				1
57	40108541	FEED ROCK SHAFT HINGE SCREW				1
58	WP0650876SD	WASHER 6.5X13X0.8				1
59	NS6150310SP	NUT 15/64-28				1
60	21337803	FEED ADJUSTING BASE SUPPORT				1
61	SS8150710TP	SCREW 15/64-28 L=7				1
62	21407408	FITTING PLATE				1

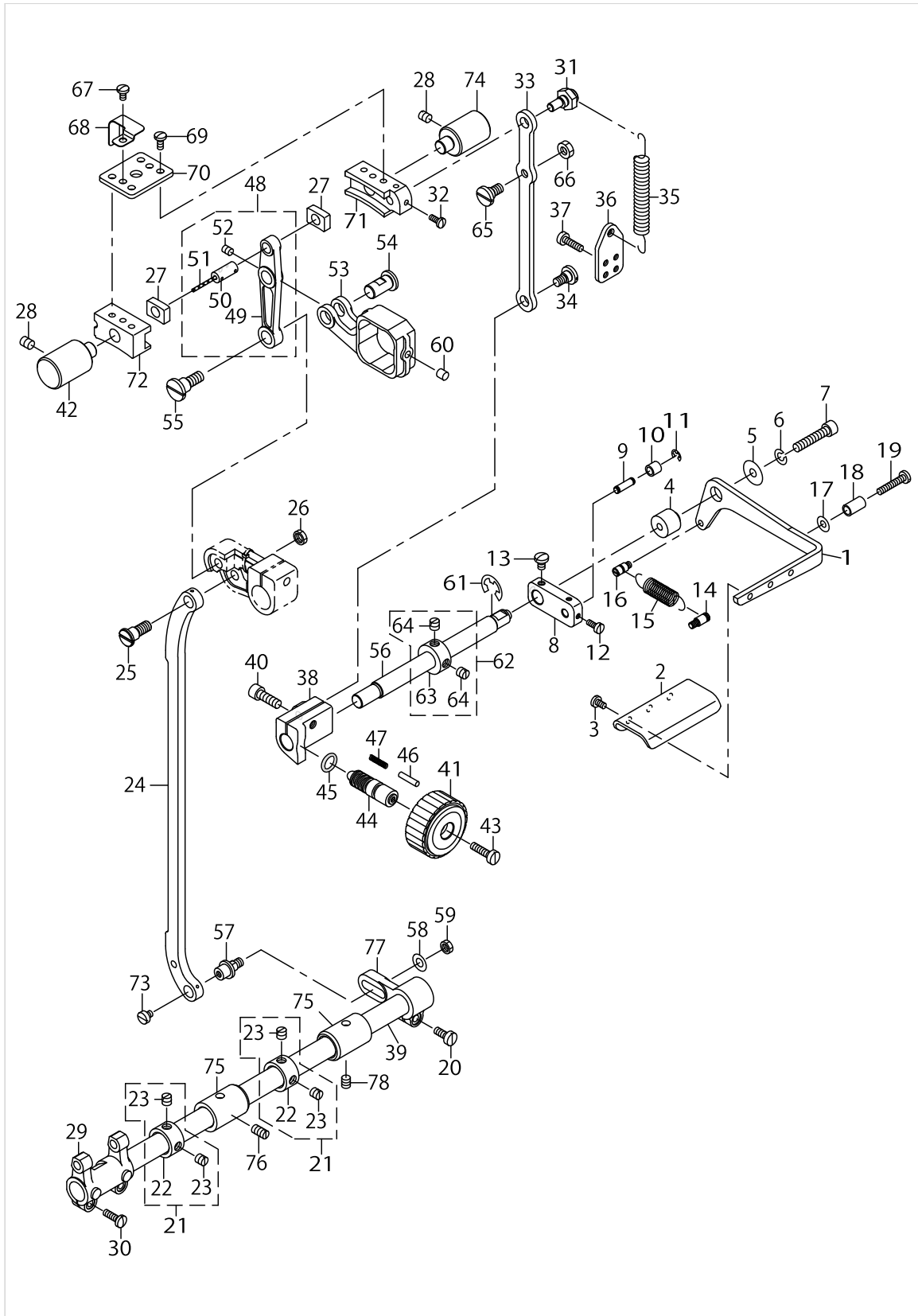
FEED MECHANISM COMPONENTS (FOR PLC-1760L)



FEED MECHANISM COMPONENTS (FOR PLC-1760L)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21337001	BACKWARD FEED LEVER B				1
2	21337100	BACKWARD FEED PRESSER PLATE				1
3	SS7110710SP	SCREW 11/64-40 L=7				3
4	21352901	BACKWARD FEED LINK FULCRUM				1
5	WP0612056SD	WASHER 6.1X18.5X2				1
6	WS0610002KP	SPRING WASHER				1
7	SS6153012TP	SCREW 15/64-28				1
8	40039454	CHANGE BASE				1
9	D2461481C00	CONNECTING PIN				1
10	26023200	FEED CAM ROLL				1
11	RE0400000K0	E-RING 4				1
12	SS6090910SP	SCREW 9/64-40 L=9				2
13	SS7120710SP	SCREW 3/16-28 L=7				2
14	40023289	SPRING SUSPENSION				1
15	13789201	TENSION SPRING				1
16	11272614	FEED SPRING HOOK				1
17	WP0502616SD	WASHER				1
18	22952501	BACK LEVER STOPPER				1
19	SS7112420SP	SCREW 11/64-40 L=24				1
20	SS6121210SP	SCREW 3/16-28 L=12				1
21	22904155	MAIN SHAFT THRUST COLLAR ASM.				2
22	22904106	FEED LEVER SUPPORT		*		1
23	SS8660610TP	FEED LEVER BASE		*		2
24	40039307	SCREW 9/64-40 L=6.8				1
25	SD0900701TP	HINGE SCREW D=9 H=7				1
26	NS6680320SP	WASHER 6.5X11X1				1
27	21407309	FEED DRIVING SLIDE BLOCK				2
28	SS8150822TP	SCREW 15/64-28 L=8				2
29	21364104	FEED ROCKER				1
30	SS7111410TP	SCREW 11/64-40 L=14				2
31	21337902	ECCENTRIC PIN				1
32	SS7090910TP	SCREW 9/64-40 L=8.5				2
33	21337308	FEED ADJUSTING ROD				1
34	SD0800402TP	HINGE SCREW D=8 H=4				1
35	40038901	SPRING B				1
36	40019926	SPRING HOOK				1
37	SS6111610SP	SCREW 11/64-40 L=16				2
38	23056104	FEED REGULATOR (P=12)				1
39	22609408	FEED ROCK SHAFT				1
40	SM6061802TP	SCREW M6 L=18				1
41	23056203	FEED DIAL (C)				1
42	21430400	FEED ADJUSTER SUPPORT				1
43	SS6121860SP	SCREW 3/16-28 L=18				1
44	22911804	FEED REGULATOR SCREW				1
45	RO092270200	RUBBER RING				1
46	22912000	FEED REGULATOR PIN				1
47	22912109	FEED REGULATOR PIN SPRING				1

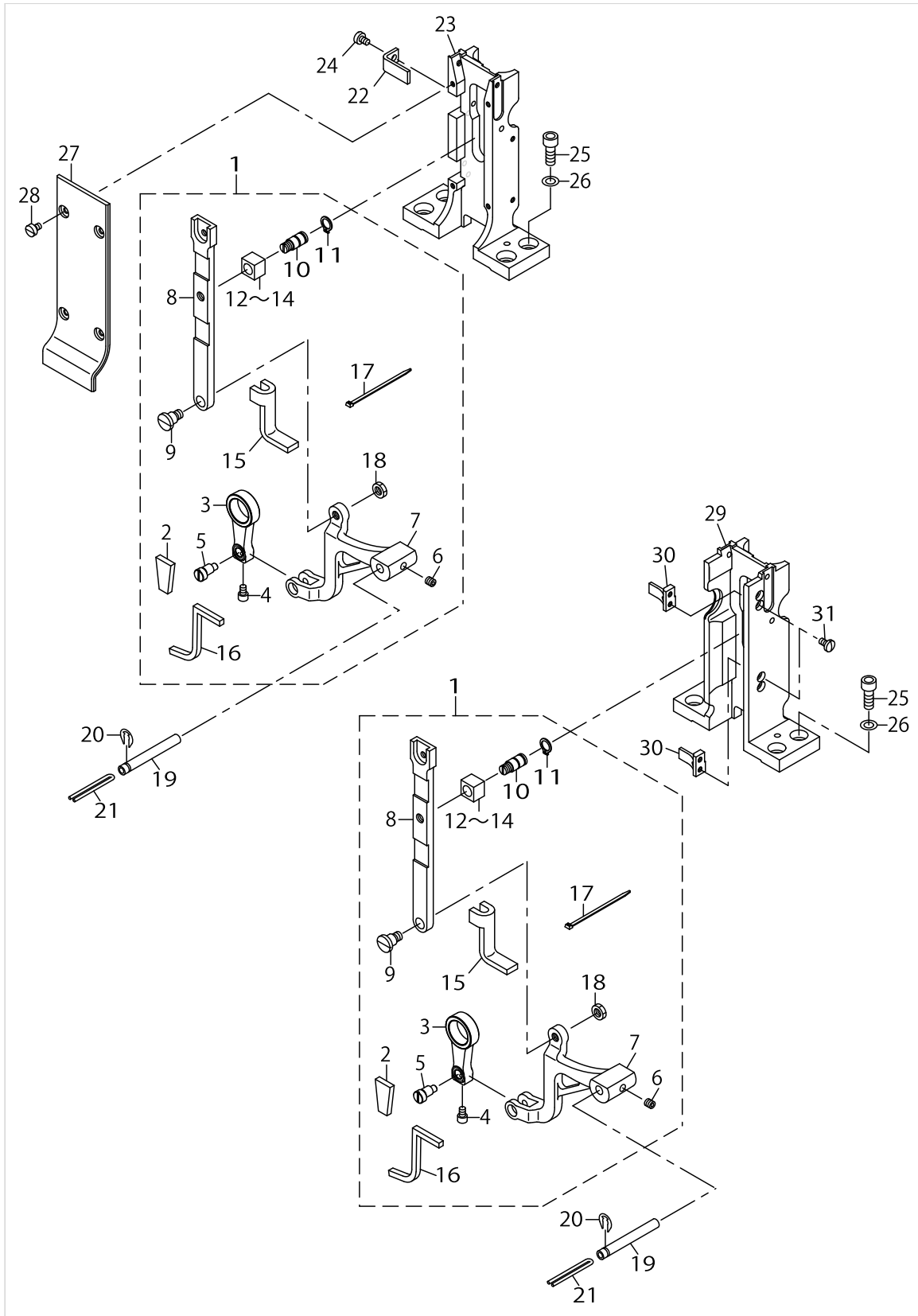
FEED MECHANISM COMPONENTS (FOR PLC-1760L)



FEED MECHANISM COMPONENTS (FOR PLC-1760L)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	21336656	FEED LINK ASM.				1
49	21336607	FEED LINK		*		1
50	40009103	CONNECTING FORKED LINK PIN		*		1
51	CQ202000000	OIL WICK		*		0.04
52	SM8050612TP	SCREW M5X6		*		1
53	40011400	FEED ROD (C)				1
54	21338207	FEED LINK PIN				1
55	SD1000801SH	HINGE SCREW D=10 H=8				1
56	21336409	BACKWARD FEED LEVER SHAFT B				1
57	40108541	FEED ROCK SHAFT HINGE SCREW				1
58	WP0650876SD	WASHER 6.5X13X0.8				1
59	NS6150310SP	NUT 15/64-28				1
60	21387402	FELT				1
61	RE0900000K0	E-RING 9				1
62	CS1201010SH	THRUST COLLAR ASM. D=12 W=10				1
63	CS1201011SH	THRUST COLLAR D=12 W=10		*		1
64	SS8660610TP	SCREW 1/4-40 L=6		*		2
65	SD0800402TP	HINGE SCREW D= 8 H= 4				1
66	NS6150430SP	NUT 15/64-28				1
67	SS7110710SP	SCREW 11/64-40 L=7				1
68	40038712	FELT HOLDER				1
69	SS7110910TP	SCREW 11/64-40 L=8.5				4
70	21407408	FITTING PLATE				1
71	21407200	FEED ADJUSTING BASE				1
72	40038711	FEED ADJUSTING BASE B				1
73	SS6110520TP	SCREW 11/64-40 L=4.5				1
74	21337803	FEED ADJUSTING BASE SUPPORT				1
75	21378302	FEED SHAFT METAL				2
76	SS8151150TP	SCREW 15/64-28 L=10.5				1
77	B3025141H00A	CONNECTING ARM				1
78	SS8150710TP	SCREW 15/64-28 L=7				1

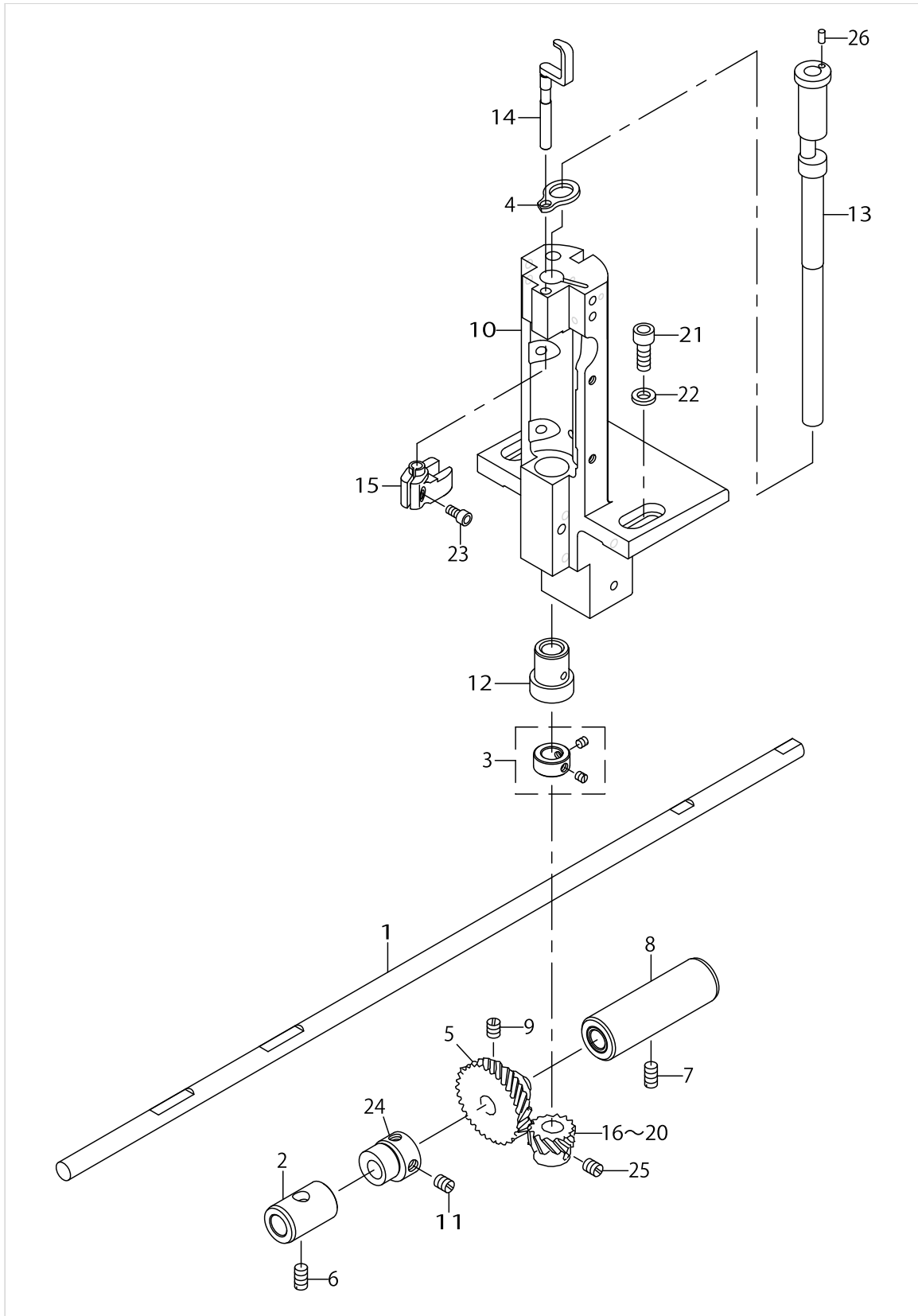
FEED BASE COMPONENTS



FEED BASE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40038859	FEED BAR ASM.				1
2	40038968	FELT (D)		*		1
3	23200801	VERTICAL FEED LINK		*		1
4	SS6090612TP	SCREW 9/64-40 L=6		*		1
5	23200900	VERTICAL FEED LINK SHAFT		*		1
6	SM8050502TP	SCREW M5 L=5		*		1
7	23056005	FEED BASE		*		1
8	40039257	FEED LEVER		*		1
9	40039015	FEED LEVER SCREW		*		1
10	23009509	FEED LEVER SHAFT		*		1
11	RC0740811KP	C-RING		*		1
12	13516703	SLIDE BLOCK B	SELECTIVE PARTS	*		1
13	13516604	SLIDE BLOCK A	SELECTIVE PARTS	*		1
14	13519202	SLIDE BLOCK	SELECTIVE PARTS	*		1
15	40038709	FELT A		*		1
16	40038967	FELT (C)		*		1
17	EA9500B0100	CABLE BAND		*		6
18	NS6150310SP	NUT 15/64-28		*		1
19	B1604012000A	FEED BAR SHAFT				1
20	RE0500711KP	SNAP RING 5				1
21	CQ202000000	OIL WICK				0.14
22	23036304	FEED LEVER SUPPORT	FOR PLC-1710			2
23	40038981	FEED LEVER BASE	FOR PLC-1710			1
24	SS6090630TP	SCREW 9/64-40 L=6	FOR PLC-1710			2
25	SM6061602TP	SCREW M6 L=16				4
26	WP0612076SP	WASHER 6.1X11X2				4
27	40017263	FEED LEVER BASE COVER	FOR PLC-1710			1
28	SS6090630SP	SCREW 9/64-40 L=6	FOR PLC-1710			4
29	40038707	FEED LEVER BASE	FOR PLC-1760,PLC-1760L			1
30	40017317	FEED LEVER SUPPORT	FOR PLC-1760,PLC-1760L			2
31	SS7090710SP	SCREW 9/64-40 L=6.8	FOR PLC-1760,PLC-1760L			4

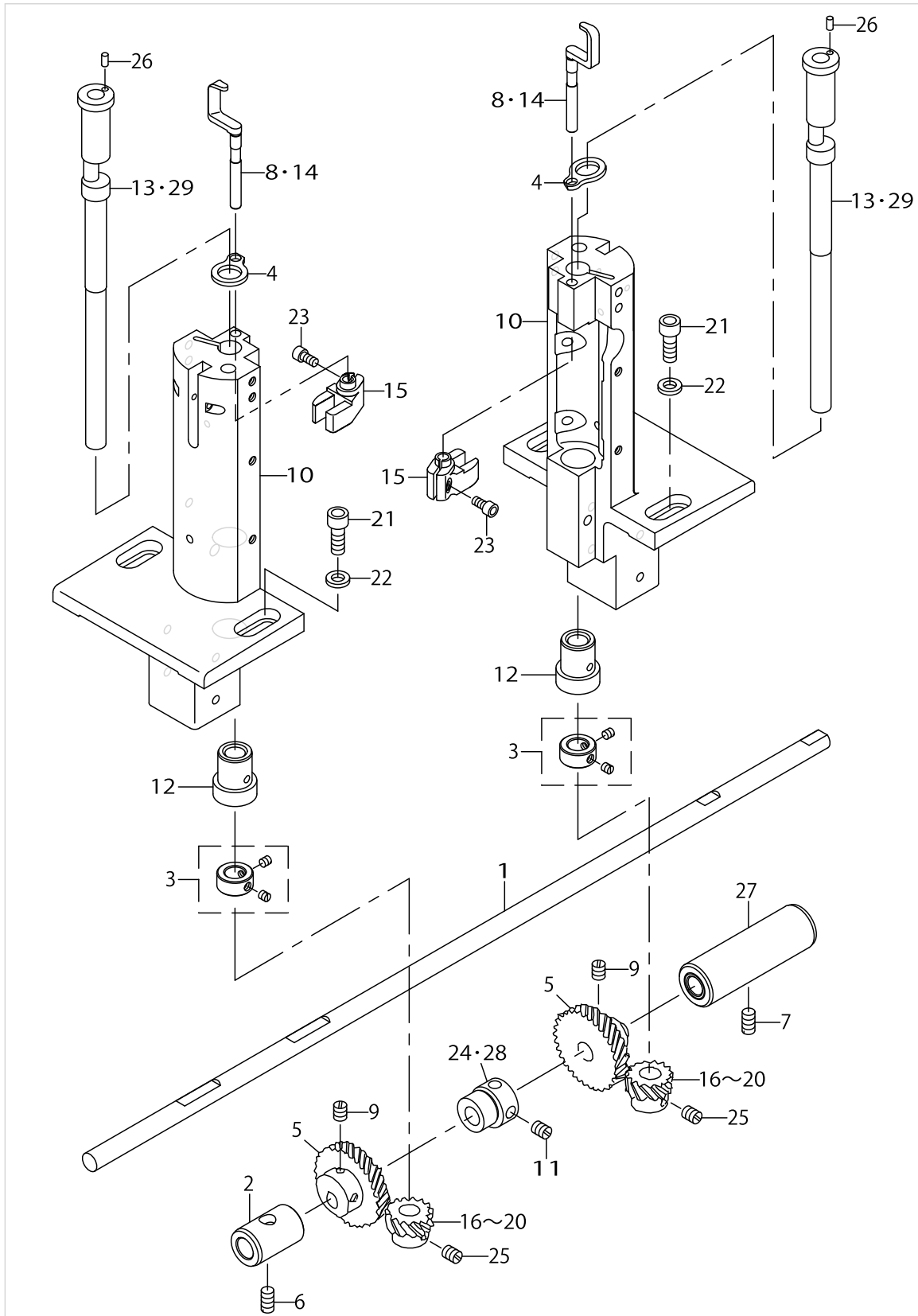
HOOK SHAFT & LOWER SHAFT COMPONENTS (FOR PLC-1710)



HOOK SHAFT & LOWER SHAFT COMPONENTS (FOR PLC-1710)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40038695	HOOK DRIVING SHAFT				1
2	21427307	LOWER SHAFT METAL REAR				1
3	CS095081ASH	THRUST COLLAR ASM. D=9.53 W=8				1
4	23004708	HOOK SHAFT SPACER				1
5	B1816512000	HOOK DRIVING SHAFT LARGE				1
6	SS8151150TP	SCREW 15/64-28 L=10.5				1
7	SS8151150TP	SCREW 15/64-28 L=10.5				1
8	40038697	BUSHING INTERMEDIATE ASM.				1
9	SS8660810TP	SCREW 1/4-40 L=8				2
10	40038867	HOOK SHAFT BASE				1
11	SS8150710TP	SCREW 15/64-28 L=7				2
12	21334701	HOOK SHAFT LOWER METAL				1
13	23004609	HOOK SHAFT				1
14	40039822	OPENER				1
15	23004906	OPENER GUIDE ARM				1
16	10112001	HOOK SHAFT GEAR A	SELECTIVE PARTS			1
17	10112100	HOOK SHAFT GEAR B	SELECTIVE PARTS			1
18	10112209	HOOK SHAFT GEAR C	SELECTIVE PARTS			1
19	10111904	HOOK SHAFT GEAR	SELECTIVE PARTS			1
20	40029634	HOOK SHAFT SCREW GEAR	SELECTIVE PARTS			1
21	SM6061602TP	SCREW M6 L=16				2
22	WP0612076SP	WASHER 6.1X11X2				2
23	SM6040802TP	SCREW M4X0.7 L=8				1
24	23024409	VERTICAL FEED CAM (1.5)				1
25	SS8660530TP	SCREW 1/4-40 L=4.5				3
26	PH0300062C0	PIN				1

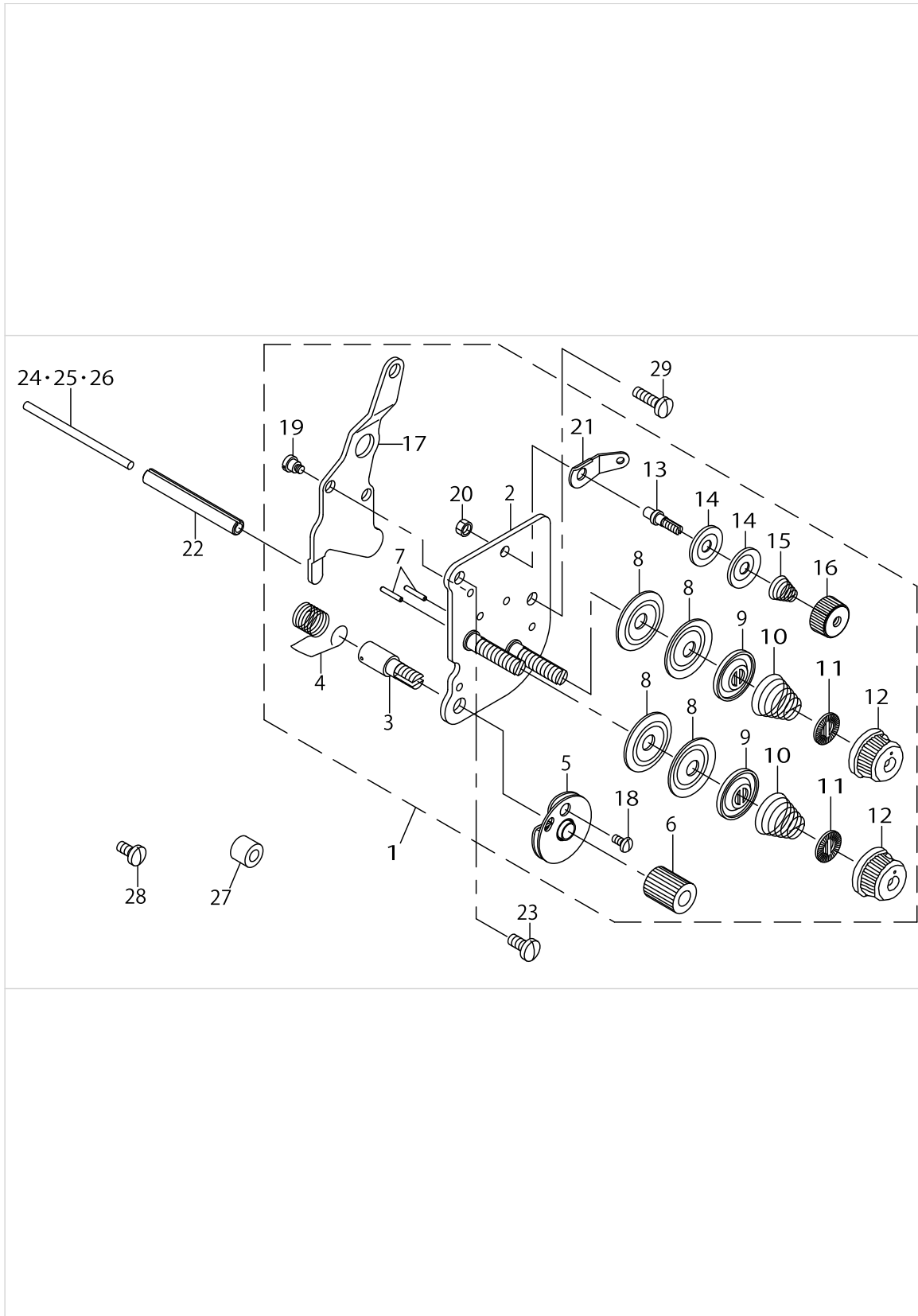
HOOK SHAFT & LOWER SHAFT COMPONENTS (FOR PLC-1760,PLC-1760L)



HOOK SHAFT & LOWER SHAFT COMPONENTS (FOR PLC-1760,PLC-1760L)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40038695	HOOK DRIVING SHAFT				1
2	21427307	LOWER SHAFT METAL REAR				1
3	CS095081ASH	THRUST COLLAR ASM. D=9.53 W=8				2
4	23004708	HOOK SHAFT SPACER				2
5	B1816512000	HOOK DRIVING SHAFT LARGE				2
6	SS8151150TP	SCREW 15/64-28 L=10.5				1
7	SS8151150TP	SCREW 15/64-28 L=10.5				1
8	40039822	OPENER	FOR PLC-1760			2
9	SS8660810TP	SCREW 1/4-40 L=8				4
10	40038867	HOOK SHAFT BASE				2
11	SS8150710TP	SCREW 15/64-28 L=7				2
12	21334701	HOOK SHAFT LOWER METAL				2
13	23004609	HOOK SHAFT	FOR PLC-1760			2
14	40038829	OPENER	FOR PLC-1760L			2
15	23004906	OPENER GUIDE ARM				2
16	10112001	HOOK SHAFT GEAR A	SELECTIVE PARTS			2
17	10112100	HOOK SHAFT GEAR B	SELECTIVE PARTS			2
18	10112209	HOOK SHAFT GEAR C	SELECTIVE PARTS			2
19	10111904	HOOK SHAFT GEAR	SELECTIVE PARTS			2
20	40029634	HOOK SHAFT SCREW GEAR	SELECTIVE PARTS			2
21	SM6061602TP	SCREW M6 L=16				4
22	WP0612076SP	WASHER 6.1X11X2				4
23	SM6040802TP	SCREW M4X0.7 L=8				2
24	23024409	VERTICAL FEED CAM (1.5)	FOR PLC-1760			1
25	SS8660530TP	SCREW 1/4-40 L=4.5				6
26	PH0300062C0	PIN				2
27	40038697	BUSHING INTERMEDIATE ASM.				1
28	40068166	VERTICAL FEED CAD(2.4)	FOR PLC-1760L			1
29	40038902	HOOK SHAFT (60L)	FOR PLC-1760L			2

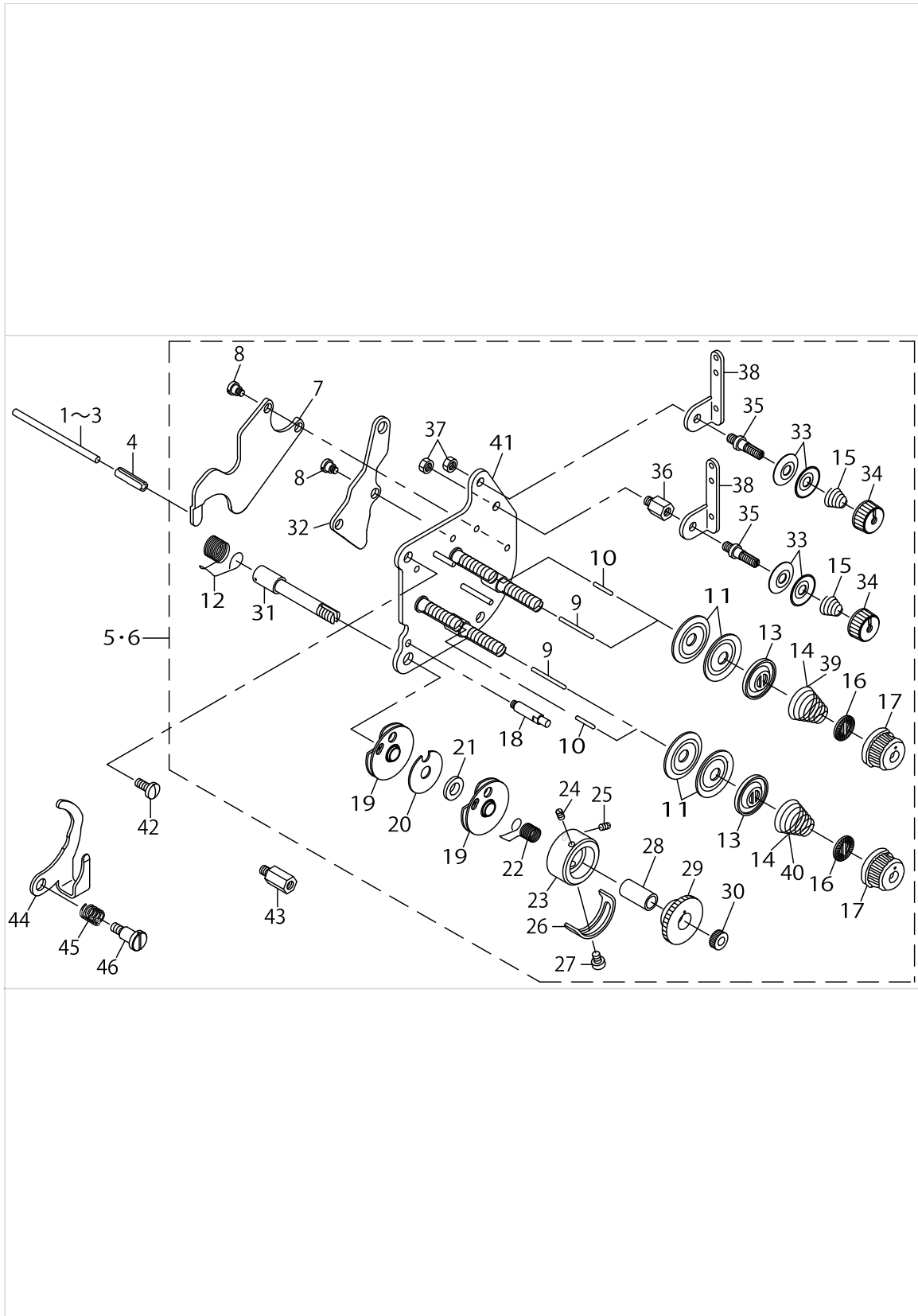
THREAD TENSION COMPONENTS (FOR PLC-1710)



THREAD TENSION COMPONENTS (FOR PLC-1710)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40039837	THREAD TENSION ASM.				1
2	21441050	TENSION POST COMPL.		*		1
3	10320109	SCREW STUD		*		1
4	B3128051000	THREAD TAKE-UP SPRING A		*	☆	1
5	B31370510A0	TAKE-UP SPRING GUIDE DISC ASM.		*		1
6	10320208	THREAD TENSION STUD NUT		*		1
7	22618201	TENSION RELEASE PIN A		*		2
8	13138201	THREAD TENSION DISK		*		4
9	22617906	THREAD TENSION DISK PRESSER		*		2
10	B3129526000	TENSION SPRING (1.2)		*		2
11	B3120125000	ROTATING STOPPER		*		2
12	11956802	THREAD TENSION KNOB BLUE		*		2
13	10124204	THREAD TENSION POST A		*		1
14	10741106	FIRST THREAD TENSION PLATE		*		2
15	11045101	THREAD TENSION SPRING		*		1
16	11072402	THREAD TENSION NUT		*		1
17	21441100	TENSION RELEASE PLATE		*		1
18	SS4080610SP	SCREW 1/8-44 L=6.4		*		1
19	SD0470281SP	HINGE SCREW D=4.7 H=2.8		*		2
20	NS6110310SP	NUT 11/64-40		*		1
21	D3162555B00	THREAD GUIDE		*		1
22	PS0600502KP	SPRING PIN				1
23	SS7110910TP	SCREW 11/64-40 L=8.5				1
24	21348206	TENSION RELEASE BAR	SELECTIVE PARTS			1
25	10321107	TENSION RELEASE BAR	SELECTIVE PARTS			1
26	23006406	TENSION RELEASE BAR	SELECTIVE PARTS			1
27	11315108	COLLAR				1
28	SS7110830SP	SCREW 11/64-40 L=7.5				1
29	SS7111410TP	SCREW 11/64-40 L=14				1

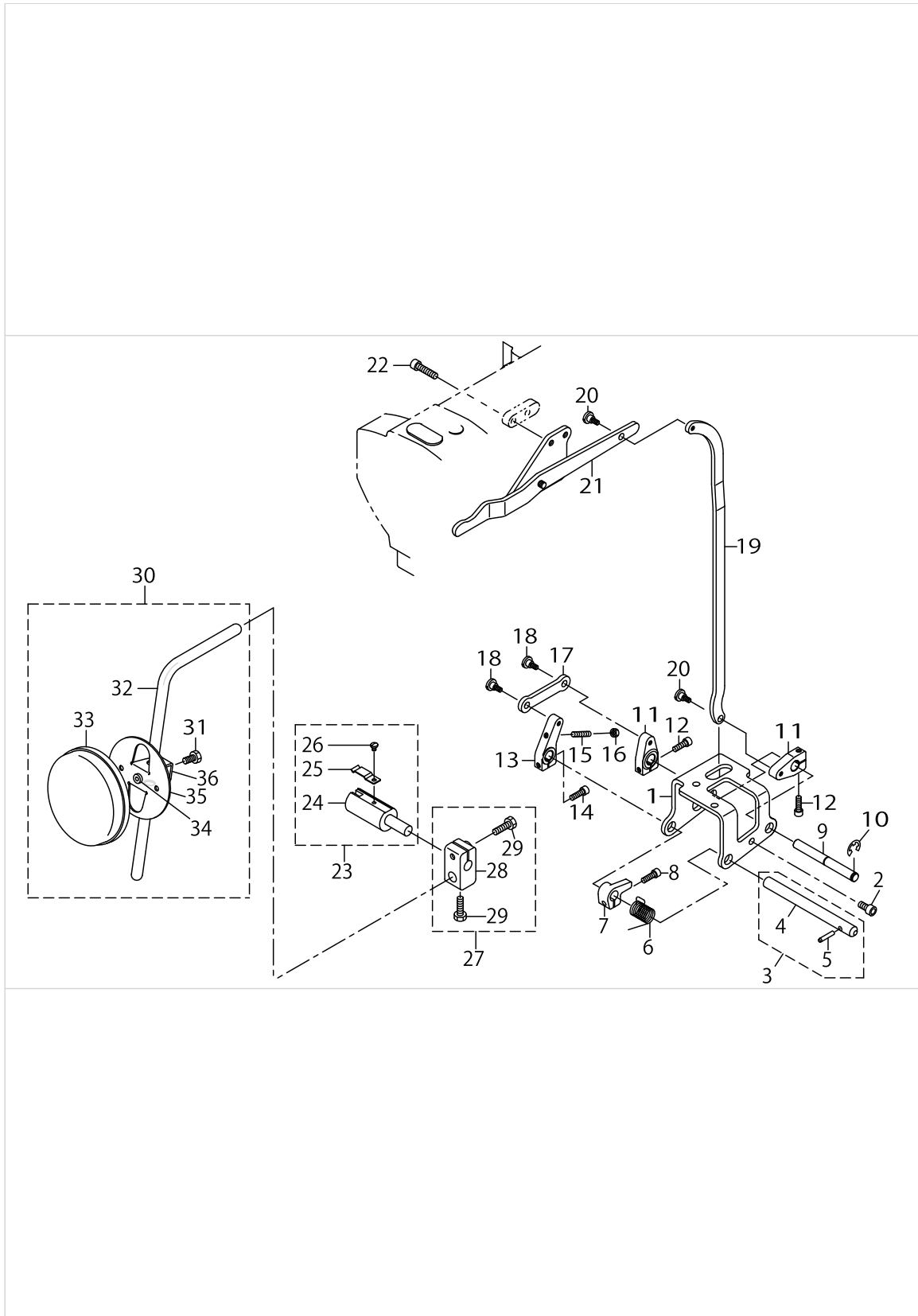
THREAD TENSION COMPONENTS (FOR PLC-1760,PLC-1760L)



THREAD TENSION COMPONENTS (FOR PLC-1760,PLC-1760L)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	23006406	TENSION RELEASE BAR	SELECTIVE PARTS			1
2	21348206	TENSION RELEASE BAR	SELECTIVE PARTS			1
3	10321107	TENSION RELEASE BAR	SELECTIVE PARTS			1
4	PS0600502KP	SPRING PIN				1
5	40039263	THREAD TENSION ASM.	FOR PLC-1760			1
6	40039264	THREAD TENSION ASM. (60L)	FOR PLC-1760L			1
7	40017283	TENSION RELEASE LEVER A		*		1
8	SD0470281SP	HINGE SCREW D=4.7 H=2.8		*		4
9	40017282	TENSION RELEASE PIN B		*		2
10	22618201	TENSION RELEASE PIN, A		*		2
11	13138201	THREAD TENSION DISK		*		8
12	B3128051000	THREAD TAKE-UP SPRING		*	☆	1
13	22617906	THREAD TENSION DISK PRESSER		*		4
14	B3129526000	TENSION SPRING (1.2)	FOR PLC-1760	*		4
15	11045101	THREAD TENSION SPRING		*		2
16	B3120125000	ROTATING STOPPER		*		4
17	11956802	THREAD TENSION KNOB BLUE		*		4
18	B3143527000	TAKE-UP SPRING GUIDE STUD		*		1
19	B31375270A0	TAKE-UP SPRING GUIDE ASM.		*		2
20	B3142527000	TAKE-UP SPRING GUIDE PLATE		*		1
21	B3139527000	COLLAR		*		1
22	B3128527000	THREAD TAKE-UP SPRING B		*	☆	1
23	22617609	THREAD TENSION POST		*		1
24	22618904	SET SCREW		*		1
25	22618904	SET SCREW		*		1
26	B3138527000	ADJUSTING PLATE B		*		1
27	SS7090520SP	SCREW 9/64-40 L=4.5		*		1
28	B3141527000	PRESSER COLLAR		*		1
29	B3125527000	TAKE-UP SPRING GUIDE		*		1
30	B3125012000	THREAD TENSION NUT		*		1
31	10124501	THREAD TAKE-UP SPRING STUD		*		1
32	40017284	TENSION RELEASE LEVER B		*		1
33	10741106	FIRST THREAD TENSION PLATE		*		4
34	11072402	THREAD TENSION NUT		*		2
35	10124204	THREAD TENSION POST A		*		2
36	40017279	SPACER		*		1
37	NS6110310SP	NUT 11/64-40		*		2
38	10703205	FIRST THREAD TENSION GUIDE		*		2
39	B3129053000	TENSION SPRING	FOR PLC-1760L	*		2
40	21059100	THREAD TENSION SPRING	FOR PLC-1760L	*		2
41	40017280	THREAD TENSION BASE COMPL.		*		1
42	SS7110910TP	SCREW 11/64-40 L=7				2
43	40038752	THREAD TENSION STUD				1
44	40040559	TENSION RELEASE PLATE	OPTIONAL PARTS (FOR PLC-1760)			1
45	40040558	SPRING	OPTIONAL PARTS (FOR PLC-1760)			1
46	SD0640851SP	STEP-SCREW	OPTIONAL PARTS (FOR PLC-1760)			1

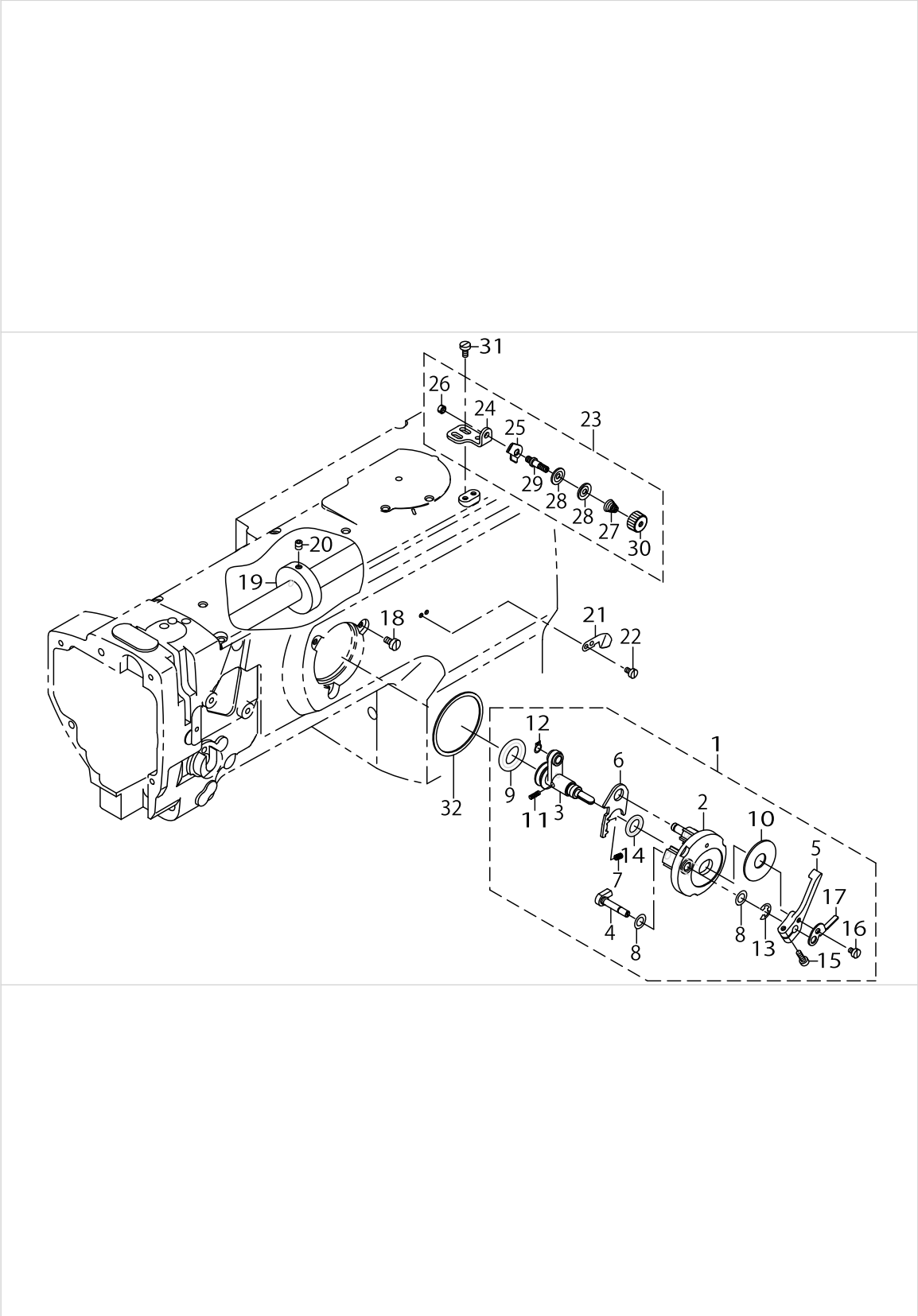
KNEE LIFTING COMPONENTS



KNEE LIFTING COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21343207	KNEE LIFTER SHAFT BASIS				1
2	SM6061202TP	SCREW M6 L=12				3
3	21342555	KNEE LIFTER SHAFT A ASM.				1
4	21342506	KNEE LIFTER SHAFT A		*		1
5	21342605	KNEE LIFTER SHAFT PIN		*		1
6	21343702	KNEE LIFTER SHAFT A SPRING				1
7	21343801	KNEE LIFTER SPRING RACK				1
8	SM6051602TP	SCREW M5X0.8 L=16				1
9	21342704	KNEE LIFTER SHAFT B				1
10	RE0800000K0	E-SHAPED SNAP RING (8MM)				1
11	21343009	KNEE LIFTER LEVER B				2
12	SM6051602TP	SCREW M5X0.8 L=16				2
13	21342803	KNEE LIFTER LEVER A				1
14	SM6051602TP	SCREW M5X0.8 L=16				1
15	SM8052502TP	SCREW M5X0.8 L=25				1
16	NM6050001SD	NUT M5X0.8				1
17	21342902	KNEE LIFTER LINK				1
18	SD0700451TP	HINGE SCREW D=7 H=4.5				2
19	40017274	KNEE LIFTER CONNECTING ROD				1
20	SD0700451TP	HINGE SCREW D=7 H=4.5				2
21	21343355	KNEE LIFTER LEVER ASM.				1
22	SM6062502TP	SCREW M6 L=25				2
23	22863252	KNEE LIFTER JOINT ASM.				1
24	22863203	KNEE LIFTER JOINT		*		1
25	B3428521000	PRESSER SPRING		*		1
26	SS7090510SP	SCREW 9/64-40 L=4.6		*		1
27	22932453	BRACKET ASM.				1
28	22932404	BRACKET		*		1
29	22934707	SCREW		*		2
30	21343157	KNEE PRESS PLATE ASM.				1
31	SM9061203SE	SCREW M6 L=12		*		1
32	21343108	KNEE PRESS LEVER		*		1
33	22934509	KNEE PAD PLATE COVER		*		1
34	22934400	KNEE PAD PLATE RUBBER		*		1
35	22934202	KNEE PAD PLATE		*		1
36	22934301	KNEE PAD PLATE SUPPORT		*		1

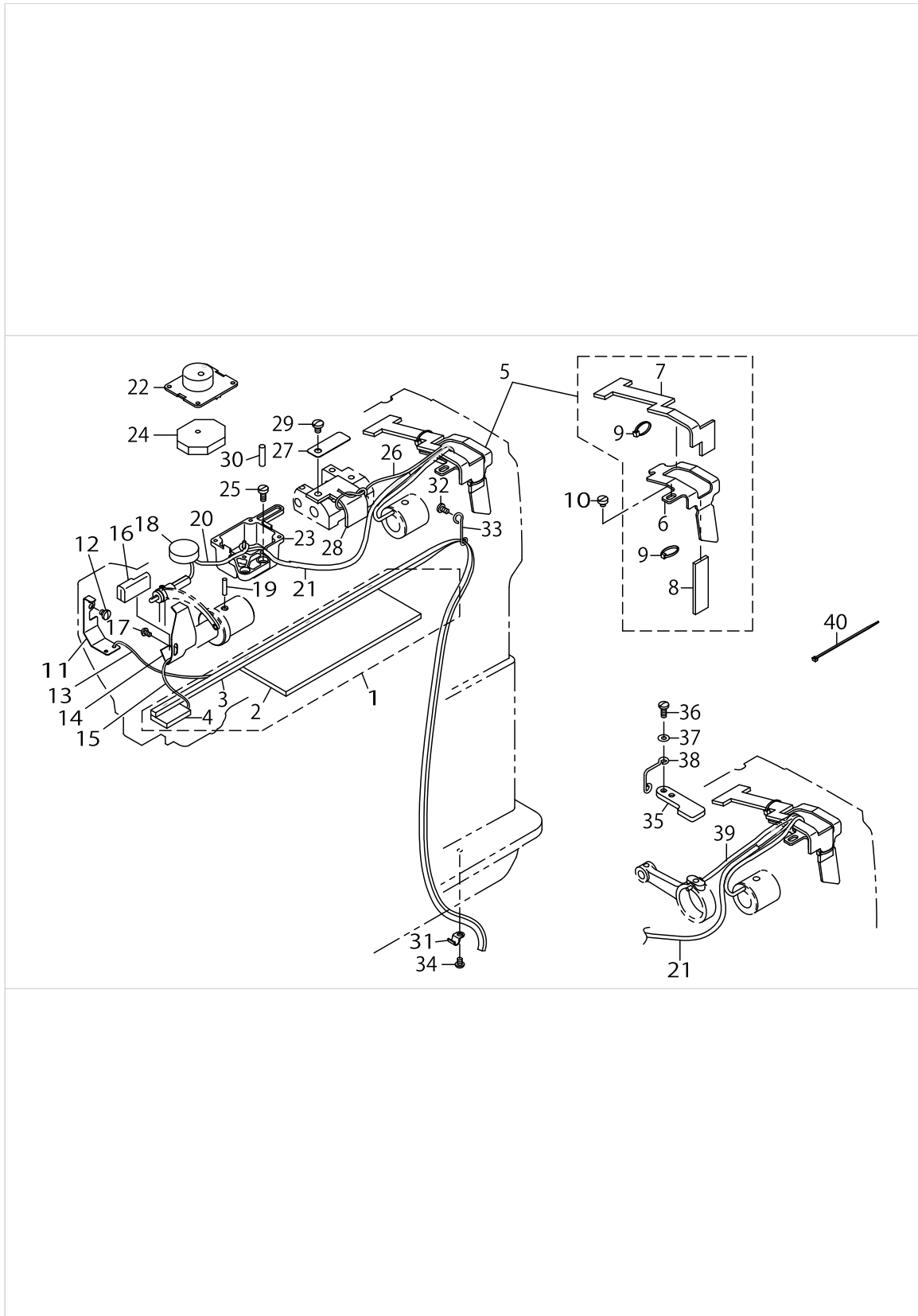
LOWER THREAD WINDER MECHANISM COMPONENTS



LOWER THREAD WINDER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21357967	BOBBIN DEVICE ASM.				1
2	22537658	BOBBIN FITTING BASIS COMPL.		*		1
3	21357959	BOBIN SHAFT COMPL.		*		1
4	22538151	BOBBIN CAM SHAFT COMPL.		*		1
5	23636202	BOBBIN LEVER		*		1
6	21356001	ADJUSTING PLATE		*		1
7	B152989000CA	PRESSUR FOOT SPRING		*		1
8	10618304	VERTICAL ROLLER WASHER		*		2
9	21358205	RUBBER RING		*		1
10	B3205210000	CUSHION		*		1
11	B1148555000	SPRING		*		1
12	RC0560711KP	RETAINING RING		*		1
13	RE0500000K0	E-RING		*		1
14	RO092270200	RUBBER RING		*		1
15	SS7091410SP	SCREW 9/64-40 L=13.5		*		1
16	SS6090520SP	SCREW 9/64-40 L=5.0		*		1
17	14512503	BOBBIN ADJUSTING PLATE		*		1
18	SS6110810TP	SCREW 11/64-40 L=8				3
19	10704807	BOBBIN FRICTION WHEEL				1
20	SM8050602TP	SCREW M5 L=6				2
21	10502300	THREAD CUTTER				1
22	SS6090620TP	SCREW				2
23	21355755	LOWER THREAD GUIDE ASM.				1
24	21355706	FITTING BASE		*		1
25	D3162555B00	THREAD GUIDE		*		1
26	NS6110310SP	NUT 11/64-40		*		1
27	D3168555H0B	TENSION SPRING NO.1		*		1
28	40113092	THREAD TENSION DISK		*		2
29	21378708	THREAD TENSION POST		*		1
30	11072402	THREAD TENSION NUT		*		1
31	SM6040800SP	SCREW				2
32	22538706	PACKING				1

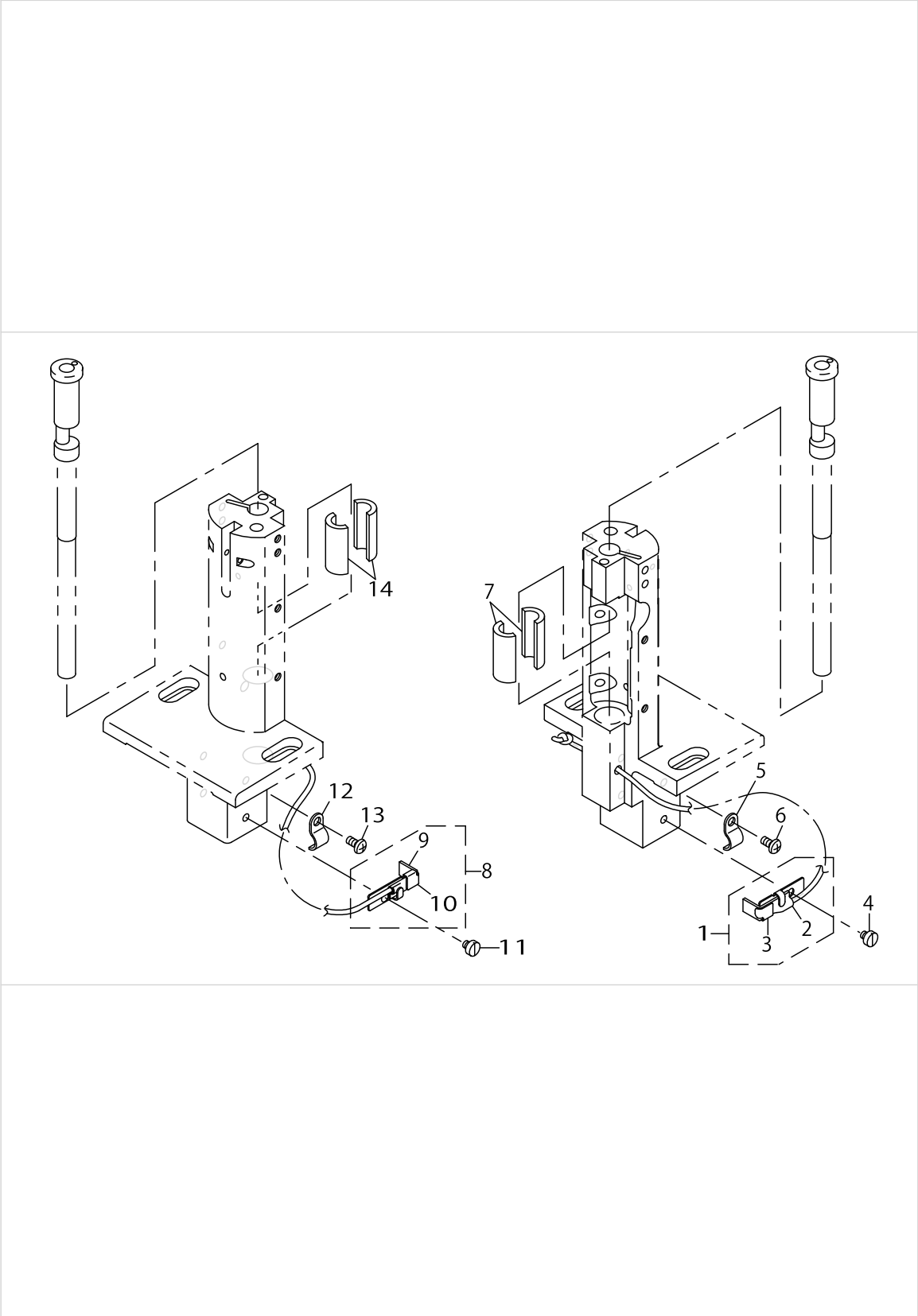
LUBRICATION COMPONENTS (FOR ARM)



LUBRICATION COMPONENTS (FOR ARM)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40042648	ARM ONCE THROUGH FELT ASM.				1
2	21345707	ARM ONCE THROUGH FELT A		*		1
3	40042647	ARM ONCE THROUGH FELT		*		1
4	21345905	FACE ONCE THROUGH FELT		*		1
5	21346358	FELT SUPPORT ASM.				1
6	21346309	FELT SUPPORT		*		1
7	21346507	FEED CHANGE FELT		*		1
8	21346408	FELT		*		1
9	EA9500B0000	CLIP CV-70S		*		2
10	SS6110480SP	SCREW 11/64-40 L=4.3				1
11	21340708	UPPER FEED OIL BAR PLATE				1
12	SS7110510SP	SCREW 11/64-40 L=5				1
13	CQ202000000	OIL WICK				0.2
14	21347000	TAKE-UP OIL PLATE				1
15	CQ202000000	OIL WICK				0.25
16	21347208	TAKE-UP LUBRICATION FELT				1
17	SS3090610SP	SCREW 9/64-40 L=6				1
18	21346002	FELT				1
19	B1412051000	FELT				1
20	CQ252000000	OIL WICK				0.55
21	BT0500300EA	OIL TUBE				0.17
22	21407507	OIL TANK A				1
23	21407606	OIL TANK B				1
24	21407705	FELT				2
25	SS6111010SP	SCREW 11/64-40 L=9.5				2
26	CQ202000000	OIL WICK	FOR PLC-1760L			0.15
27	21346101	LUBRICATION FELT PRESSER	FOR PLC-1760L			1
28	21346200	MUTUAL VERTICAL CHANGE FELT	FOR PLC-1760L			1
29	SS7120760SP	SCREW 3/16-28 L=7.0	FOR PLC-1760L			1
30	PS0500202KP	SPRING PIN 5X20				1
31	B3508512000	OIL FELT HOLDER				1
32	SS7110710SP	SCREW 11/64-40 L=7				1
33	22620504	OIL WICK HOLDER				1
34	SS4110615SP	SCREW 11/64-40 L=6				1
35	21339700	UPPER FEED STOPPER PLATE (B)	FOR PLC-1710,PLC-1760			1
36	SS7111120TP	SCREW	FOR PLC-1710,PLC-1760			2
37	WP0450801SD	WASHER 4.5X10X0.8	FOR PLC-1710,PLC-1760			1
38	22620504	OIL WICK HOLDER	FOR PLC-1710,PLC-1760			1
39	CQ202000000	OIL WICK	FOR PLC-1710,PLC-1760			0.2
40	EA9500B0100	CABLE BAND				1

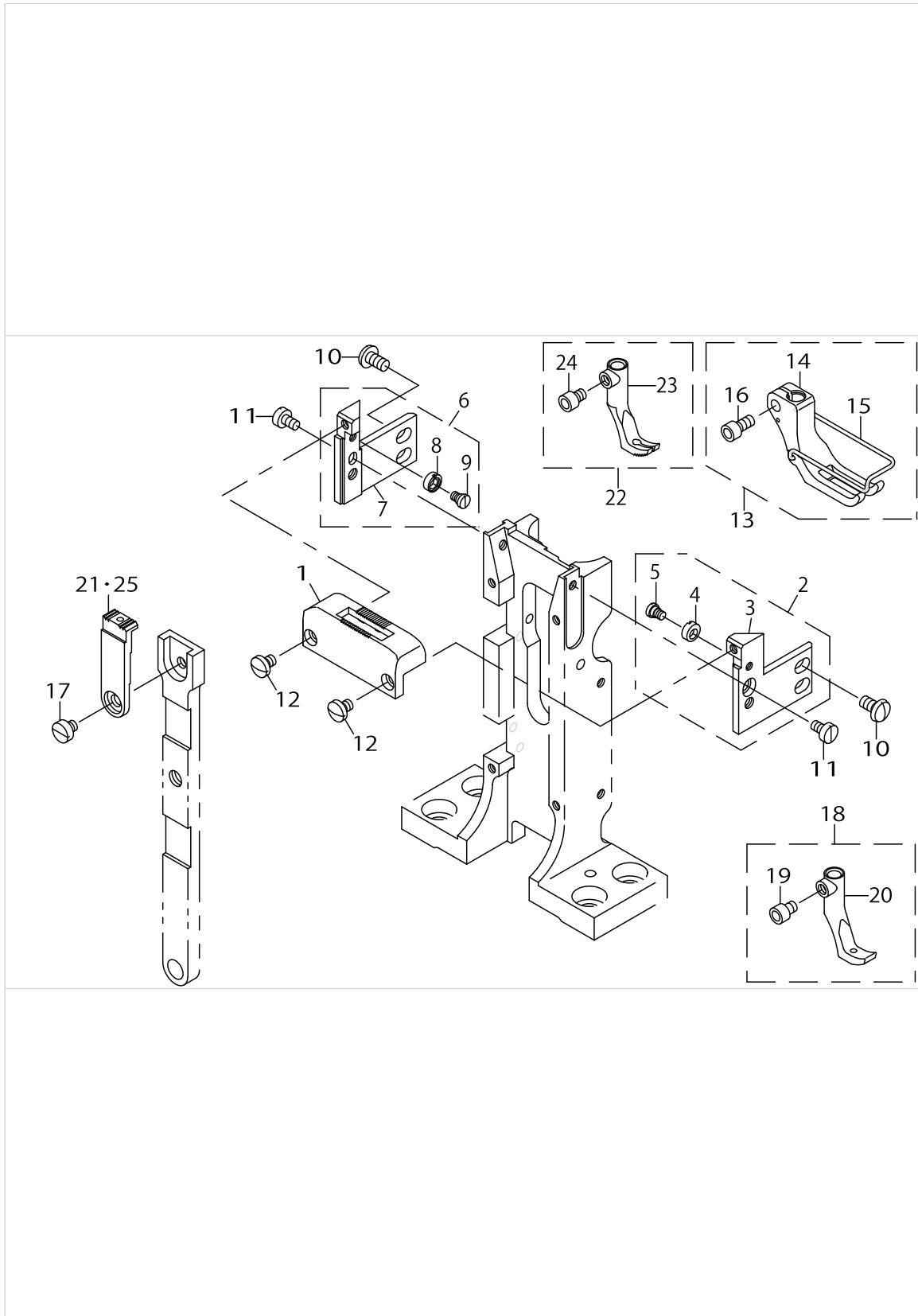
LUBRICATION COMPONENTS (FOR HOOK SHAFT BASE)



LUBRICATION COMPONENTS (FOR HOOK SHAFT BASE)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40038728	VILENE HOLDER ASM.				1
2	40038729	OIL WICK ASM.		*		1
3	40038730	VILENE HOLDER		*		1
4	SS6110480SP	SCREW 11/64-40 L=4.3				1
5	D2611555B00A	CABLE HOLDER				1
6	SS4110815SP	SCREW 11/64-40 L=8				1
7	21345905	FACE ONCE THROUGH FELT				2
8	40038728	VILENE HOLDER ASM.	FOR PLC-1760,PLC-1760L			1
9	40038729	OIL WICK ASM.		*		1
10	40038730	VILENE HOLDER		*		1
11	SS6110480SP	SCREW 11/64-40 L=4.3	FOR PLC-1760,PLC-1760L			1
12	D2611555B00A	CABLE HOLDER	FOR PLC-1760,PLC-1760L			1
13	SS4110815SP	SCREW 11/64-40 L=8	FOR PLC-1760,PLC-1760L			1
14	21345905	FACE ONCE THROUGH FELT	FOR PLC-1760,PLC-1760L			2

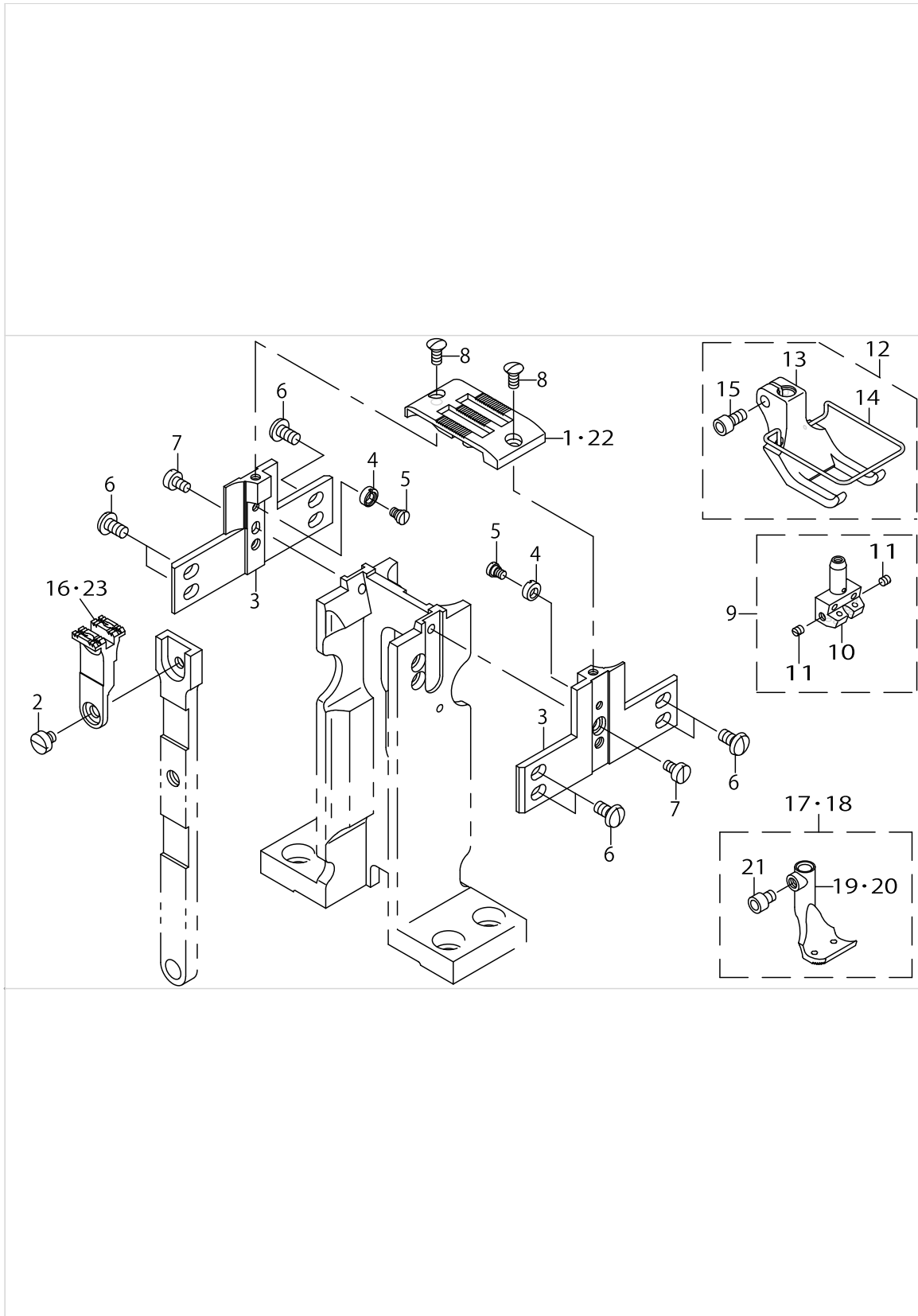
GAUGE COMPONENTS (STANDARD PARTS) (FOR PLC-1710)



GAUGE COMPONENTS (STANDARD PARTS) (FOR PLC-1710)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40038970	THROAT PLATE				1
2	40038972	THROAT PLATE HOLDER A ASM.				1
3	40038974	THROAT PLATE HOLDER A		*		1
4	23007503	ECCENTRIC ROLLER		*		1
5	23007602	HINGE SCREW		*		1
6	40038976	THROAT PLATE HOLDER B ASM.				1
7	40038977	THROAT PLATE HOLDER B		*		1
8	23007503	ECCENTRIC ROLLER		*		1
9	23007602	HINGE SCREW		*		1
10	SS5110810SP	SCREW 11/64-40 L=8				4
11	SS6090620SP	SCREW 9/64-40 L=6				2
12	SS7090530SP	SCREW 9/64-40 L=4.5			☆	2
13	40017286	PRESSER FOOT ASM.				1
14	40017287	PRESSER FOOT		*		1
15	10713402	FINGER AUXILIARY COVER		*		1
16	SM6040802TP	SCREW M4X0.7 L=8		*		1
17	SS6110480SP	SCREW 11/64-40 L=4.3				1
18	21444559	PRESSER INNER FOOT ASM.				1
19	SM6040552TP	SCREW M4 L=4.5		*		1
20	21444500	PRESSER INNER FOOT		*		1
21	40038971	FEED				1
22	40040295	FEED FOOT ASM.	OPTIONAL PARTS			1
23	40040296	FEED FOOT		*		1
24	SM6040552TP	SCREW M4 L=4.5		*		1
25	40040294	FEED	OPTIONAL PARTS			1

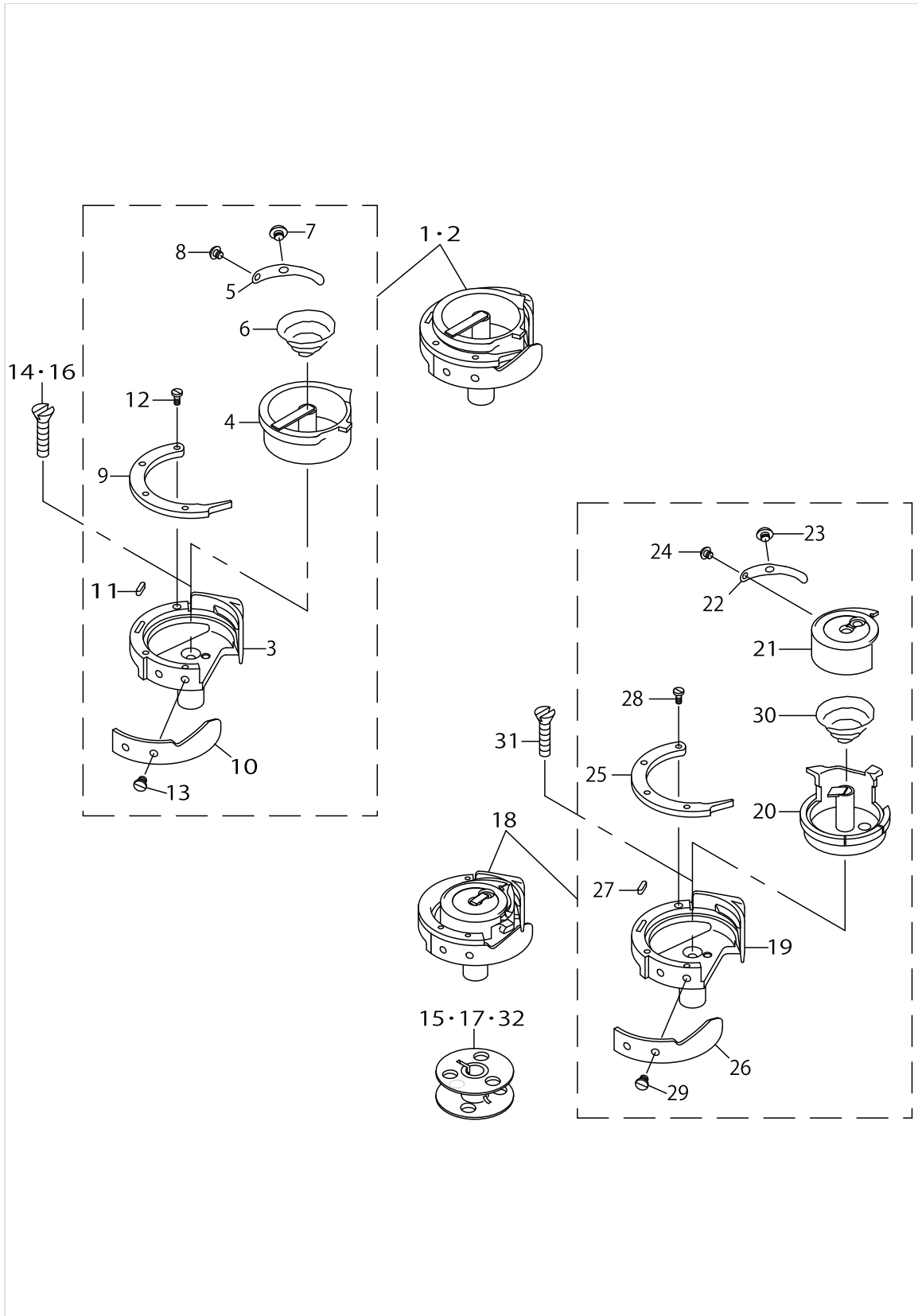
GAUGE COMPONENTS (STANDARD PARTS) (FOR PLC-1760,PLC-1760L)



GAUGE COMPONENTS (STANDARD PARTS) (FOR PLC-1760,PLC-1760L)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40038994	NEEDLE PLATE (10MM)	FOR PLC-1760			1
2	SS6110480SP	SCREW 11/64-40 L=4.3				1
3	40038787	THROAT PLATE HOLDER(10MM)				2
4	23007503	ECCENTRIC ROLLER				2
5	23007602	HINGE SCREW				2
6	SS5110810SP	SCREW 11/64-40 L=8				8
7	SS6090620SP	SCREW 9/64-40 L=6				2
8	SS2090810SP	SCREW 9/64-40 L=7.5			☆	2
9	40038774	NEEDLE CLAMP(10MM)ASM.				1
10	40038775	NEEDLE CLAMP(10MM)		*		1
11	SS8080310TP	SCREW 1/8-44 L=2.8		*	☆	2
12	40038795	PRESSER FOOT(10MM)ASM.				1
13	40038796	PRESSER FOOT(10MM)		*		1
14	40038794	FINGER GURDE(10-12MM)		*		1
15	SM6040802TP	SCREW M4X0.7 L=8		*		1
16	40039007	FEED (3.8-2.4)(10MM)	FOR PLC-1760			1
17	40038842	FEED FOOT(10MM)ASM.	FOR PLC-1760			1
18	40038898	FEED FOOT(10MM 60L)ASM.	FOR PLC-1760L			1
19	40038843	FEED FOOT(10MM)	FOR PLC-1760	*		1
20	40038899	FEED FOOT(10MM 60L)	FOR PLC-1760L	*		1
21	SM6040552TP	SCREW M4 L=4.5		*		1
22	40038893	THROAT PLATE(10MM 60L)	FOR PLC-1760L			1
23	40038897	FEED(10MM 60L)	FOR PLC-1760L			1

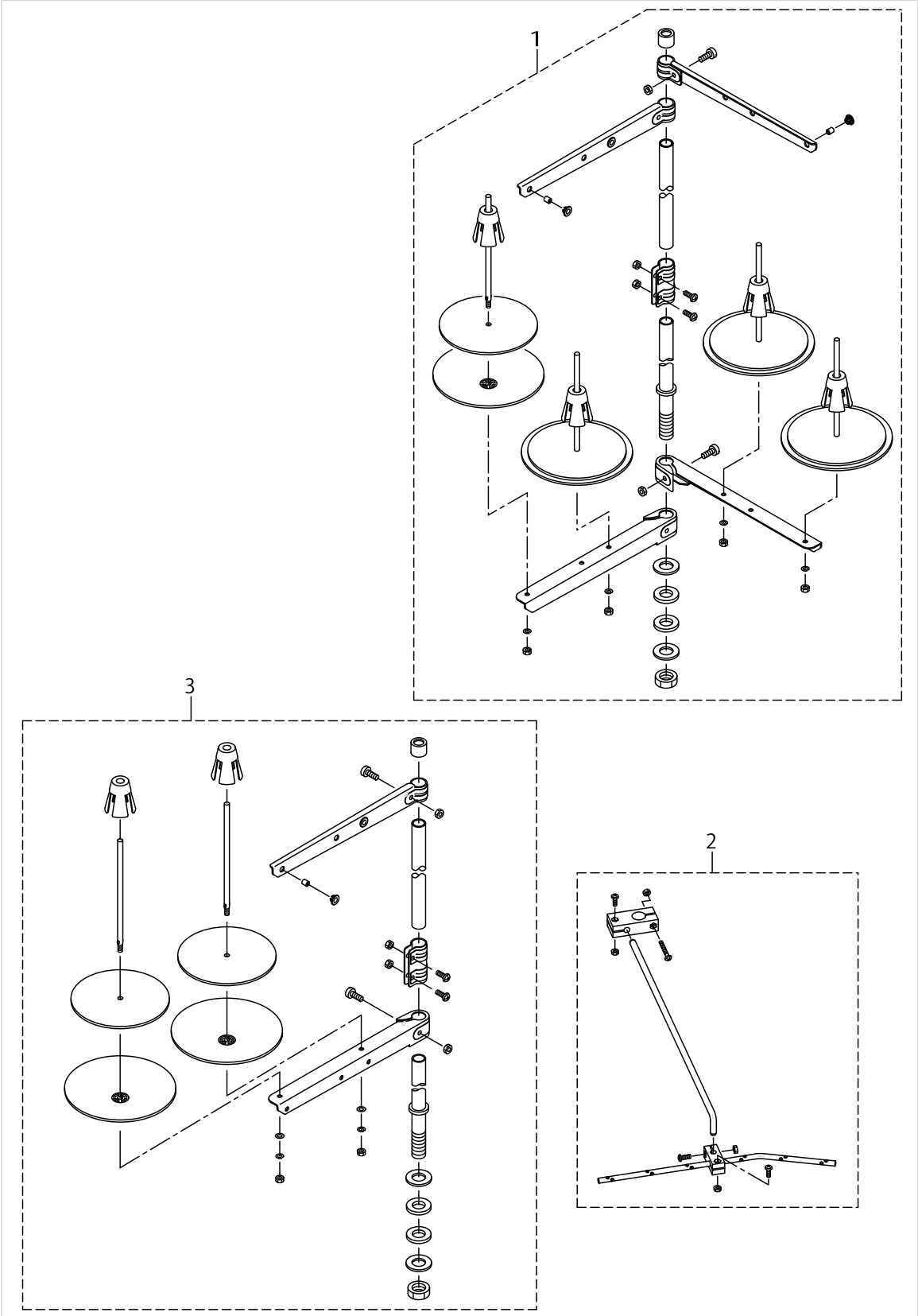
HOOK COMPONENTS



HOOK COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40039010	HOOK ASM.	FOR PLC-1710			1
2	40039010	HOOK ASM.	FOR PLC-1760			2
3	40038732	HOOK		*		1
4	40039887	INNER HOOK		*		1
5	21442207	TENSION SPRING		*		1
6	10723500	IDLING PREVENTION SPRING		*	☆	1
7	21432000	ADJUSTING SCREW		*	☆	1
8	21432109	ADJUSTING SPRING SCREW		*		1
9	23026008	INNER HOOK PRESSER WITH HORN		*		1
10	23058506	NEEDLE GUIDE		*		1
11	23026404	FELT		*		1
12	10723104	PRESSER SETSCREW		*	☆	3
13	22814008	SCREW		*	☆	2
14	SS1092810SP	SCREW 9/64-40 L=25.4	FOR PLC-1710		☆	1
15	10759603	ALUMINUM BOBBIN (DOUBLE-CUT)	FOR PLC-1710		☆	1
16	SS1092810SP	SCREW 9/64-40 L=25.4	FOR PLC-1760		☆	2
17	10759603	ALUMINUM BOBBIN (DOUBLE-CUT)	FOR PLC-1760		☆	2
18	40038870	HOOK ASM.(60L)	FOR PLC-1760L			2
19	40038732	HOOK		*		1
20	40038868	INNER HOOK		*		1
21	40038869	CAP		*		1
22	23058605	TENSION SPRING		*		1
23	21432000	ADJUSTING SCREW		*	☆	1
24	21432109	ADJUSTING SPRING SCREW		*		1
25	23026008	INNER HOOK PRESSER WITH HORN		*		1
26	23058506	NEEDLE GUIDE		*		1
27	23026404	FELT		*		1
28	10723104	PRESSER SETSCREW		*	☆	3
29	22814008	SCREW		*	☆	2
30	10723500	IDLING PREVENTION SPRING		*	☆	1
31	SS1092810SP	SCREW 9/64-40 L=25.4	FOR PLC-1760L		☆	2
32	10759603	ALUMINUM BOBBIN (DOUBLE-CUT)	FOR PLC-1760L		☆	2

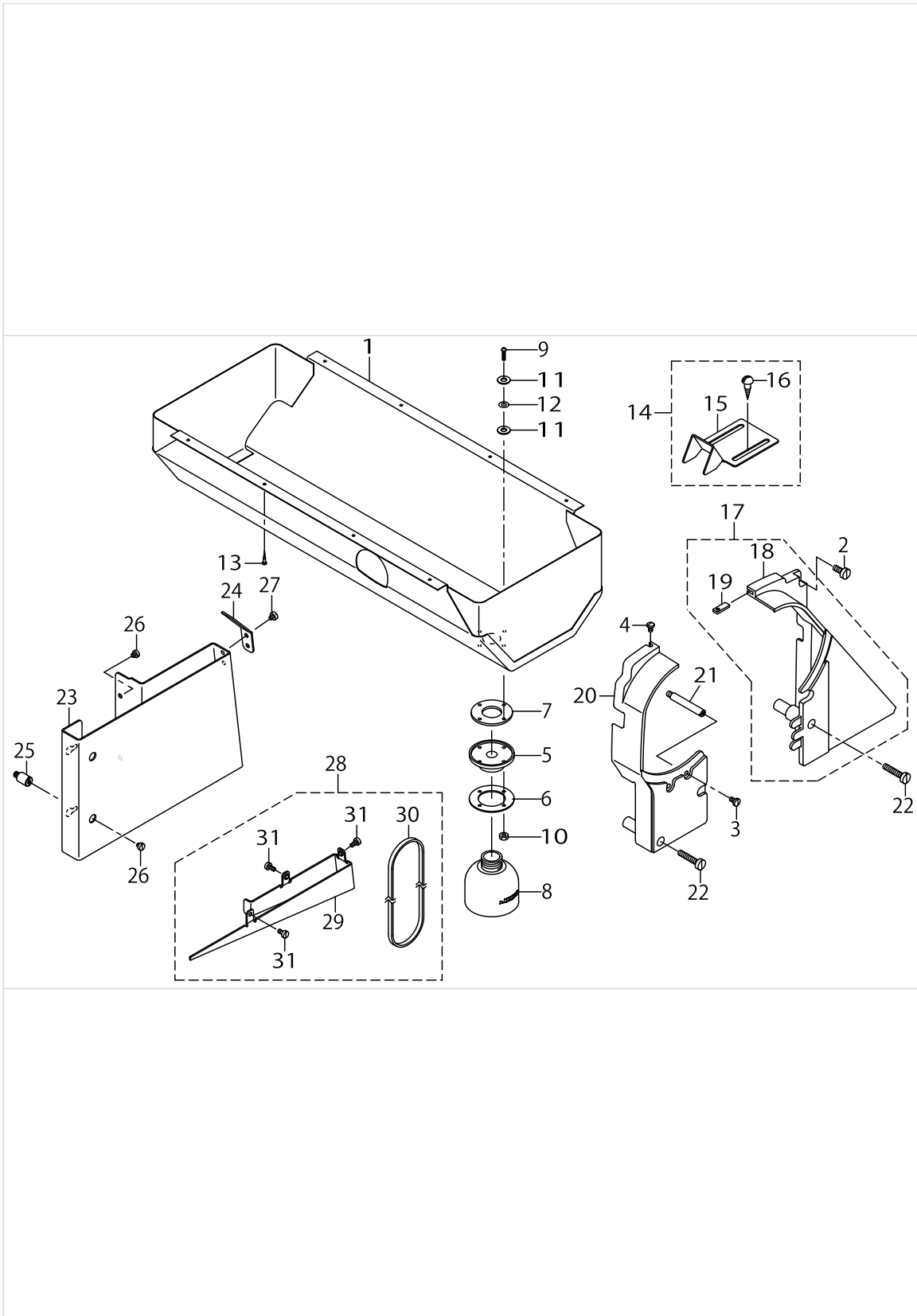
THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	26910158	THREAD STANDING DEVICE ASM.	FOR PLC-1760,PLC-1760L			1
2	26910059	THREAD GUIDE ARM ASM.				1
3	40096354	THREAD STAND ASM.	FOR PLC-1710			1

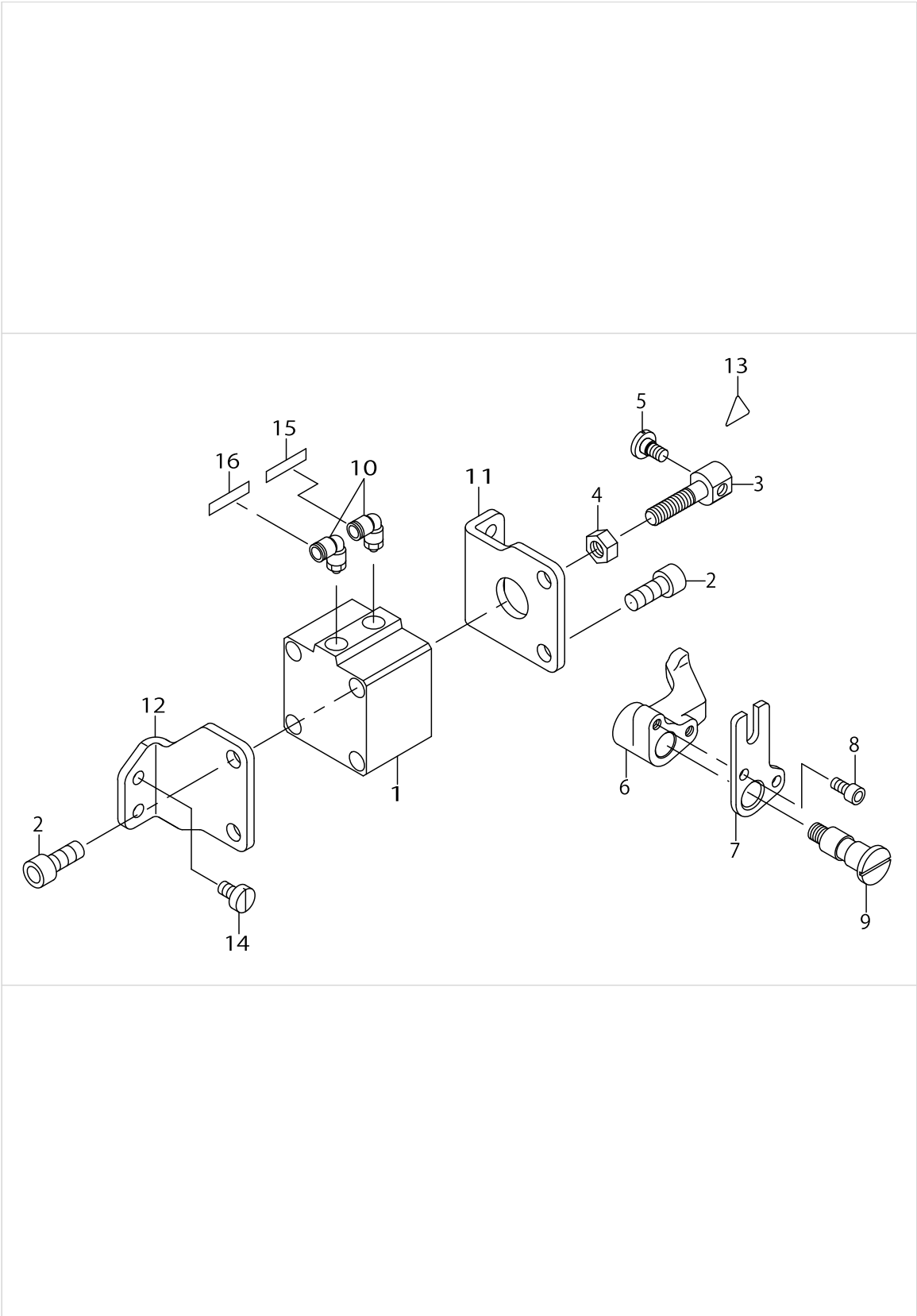
BELT COVER & OIL RESERVOIR COMPONENTS



BELT COVER & OIL RESERVOIR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21351457	OIL RESERVOIR ASM.				1
2	SS6151440SP	SCREW 15/64-28 L=14				1
3	SS7110840SP	SCREW 11/64-40 L=7.8				1
4	SS5110740TP	SCREW 11/64-40 L=6.5				1
5	40025299	OIL POT JOINT				1
6	21379003	OIL MANAGEMENT WASHER				1
7	B8112220000	OIL SEAL				1
8	40025300	OIL POT				1
9	SM3031401SE	SCREW M3X0.5 L=14				4
10	NM6030001SC	NUT M3				4
11	10748101	OIL REMOVING SETSCREW PACKING				8
12	WP0320501SC	WASHER M3				4
13	SK3241601SC	WOOD SCREW D=2.4 L=16				8
14	10755254	BELT COVER C ASM. (FOR JE)				1
15	10755205	BELT COVER C(JE)		*		1
16	SK3482500SC	WOOD SCREW D=4.8 L=25		*		2
17	21351150	BELT COVER ASM. (RIGHT)				1
18	21351101	BELT COVER (RIGHT)		*		1
19	21351002	BELT COVER AUXILIARY PLATE		*		1
20	21351200	BELT COVER (LEFT)				1
21	D8232241E00	BELT COVER SUPPORT A				1
22	SS6153040SP	SCREW 15/64-28 L=30				2
23	40038823	BELT COVER (UNDER)				1
24	40017309	BELT COVER LID				1
25	40038824	BELT COVER STUD				2
26	SS6110480SP	SCREW 11/64-40 L=4.3				4
27	SS6110480SP	SCREW 11/64-40 L=4.3				2
28	40080024	BELT COVER (FOR OBLIQUE TABLE)	OPTIONAL PARTS			1
29	40078969	BELT COVER(FOR OBLQUE TABLE)		*		1
30	MTJVH00550A	V-BELT 55INCH		*		1
31	SS6110480SP	SCREW 11/64-40 L=4.3		*		3

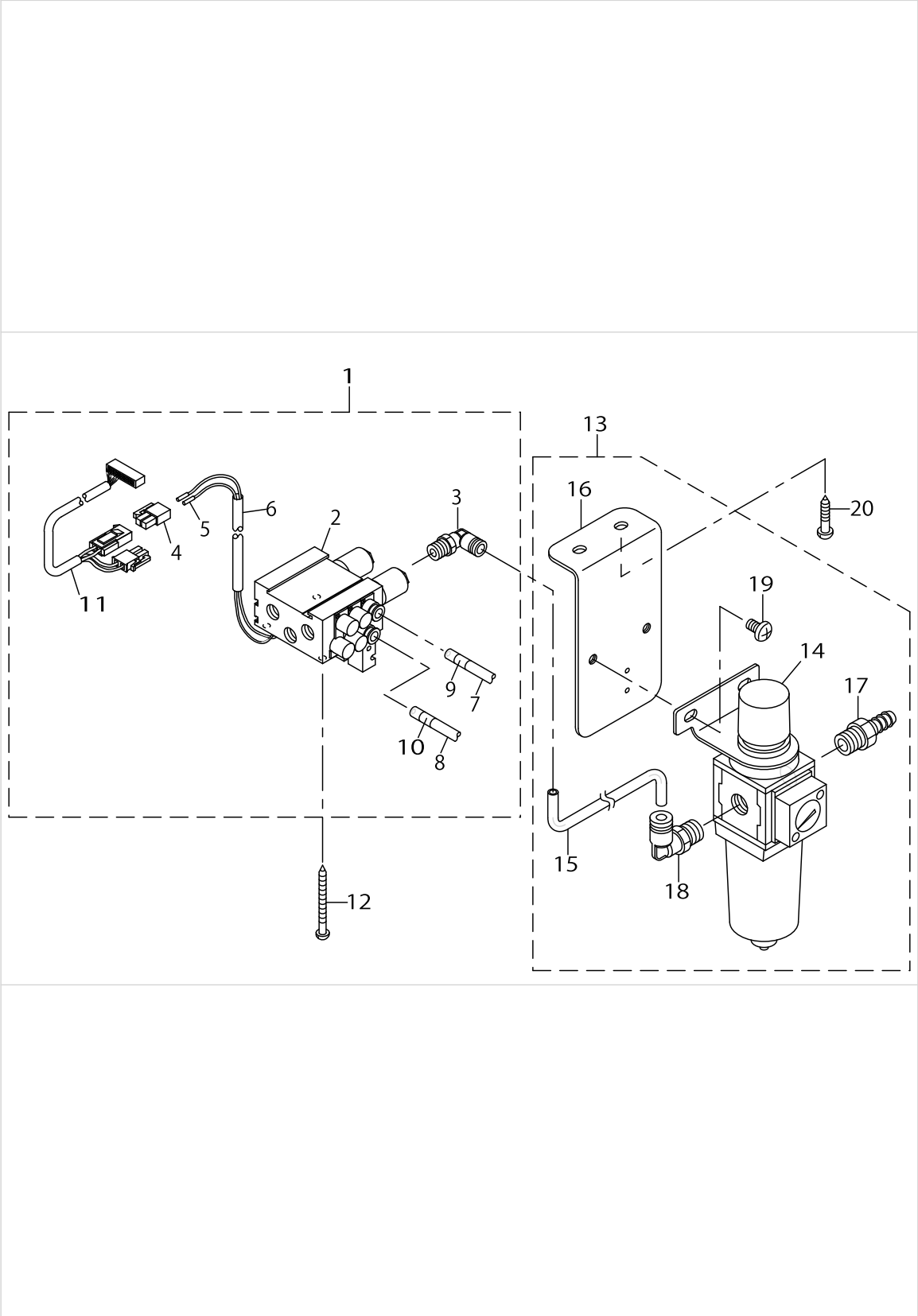
AUTOMATIC PRESSER LIFTING MECHANISM COMPONENTS (OPTIONAL PARTS)



AUTOMATIC PRESSER LIFTING MECHANISM COMPONENTS (OPTIONAL PARTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	PA400150100	AIR CYLINDER				1
2	SM6082002TP	SCREW M8 L=20				4
3	21356506	CYLINDER CONNECTING SCREW				1
4	NM6080001SE	NUT M8				1
5	SD0720331SP	HINGE SCREW D=7.24 H=3.3				1
6	21388509	PRESSER LIFTER LEVER A				1
7	21356803	PRESSER LIFTER LEVER B				1
8	SM6051002TP	SCREW M5X0.8 L=10				2
9	21356704	SHAFT				1
10	PJ304065101	ELBOW UNION 6XPT1/8				2
11	21356308	CYLINDER STAY(FRONT)				1
12	21356407	CYLINDER STAY(REAR)				1
13	CM300200001	ATTENTION SEAL 16				1
14	SS6151040SP	SCREW 15/64-28 L=10				4
15	HX00295000A	WIRE MARK(2)				1
16	HX00295000B	WIRE MARK(3)				1

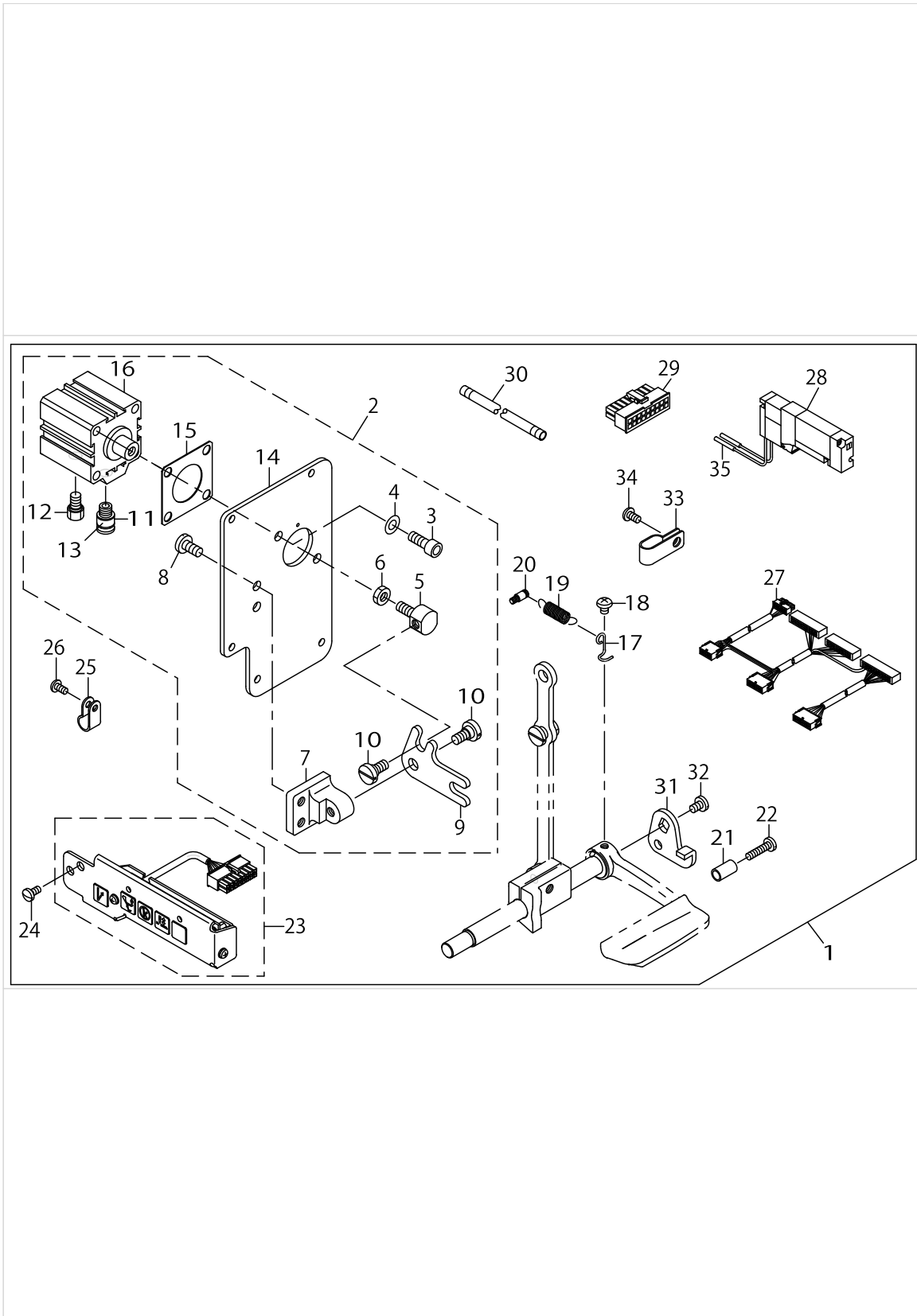
AIR MECHANISM COMPONENTS (OPTIONAL PARTS)



AIR MECHANISM COMPONENTS (OPTIONAL PARTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40103003	AIR APPARATUS(P)ASM.				1
2	40038904	MAGNETIC VALVE(P)		*		1
3	GAK29010000	ELBOW B		*		1
4	HK034610020	2-POLE NYLON PLUG		*		1
5	HK03464000A	TERMINAL FEMALE		*		2
6	GAKA1503000	INSULATION TUBE		*		0.2
7	BT0600401EB	TUBE		*		1.3
8	BT0600401EB	TUBE		*		1.3
9	HX00295000A	WIRE MARK(2)		*		4
10	HX00295000B	WIRE MARK(3)		*		4
11	40105811	CORD ASM.		*		1
12	SK3385001SE	WOOD SCREW D=3.8 L=50				4
13	40038722	FILTER REGULATOR ASM.				1
14	PF0552170A0	FILTER REGULATOR		*		1
15	BT0600401EB	TUBE		*		1
16	40038723	FILTER REGULATOR MOUNTING PLATE		*		1
17	40107618	NIPPLE		*		1
18	GAK29009000	ELBOW		*		1
19	SM4061001SB	SCREW M6 L=10		*		2
20	SK3482501SE	WOOD SCREW D=4.8 L=25				2

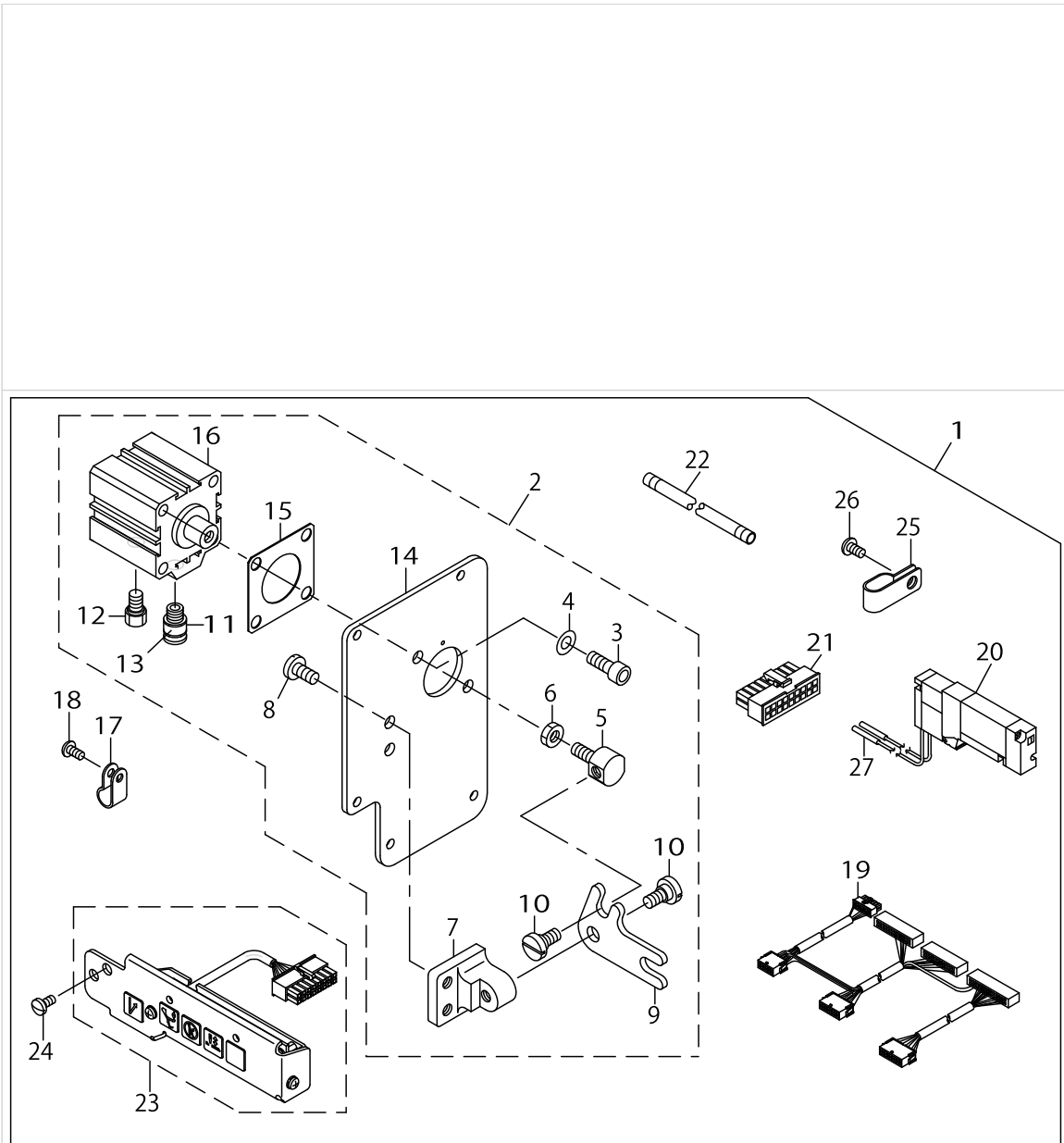
AUTOMATIC BACK COMPONENTS (FOR PLC-1710,PLC-1760 OPTIONAL PARTS)



AUTOMATIC BACK COMPONENTS (FOR PLC-1710,PLC-1760 OPTIONAL PARTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40040415	OPTIONAL PARTS (BT)				1
2	40040660	WINDOW PLATE ASM.				1
3	SM6061602TP	SCREW M6 L=16		*		2
4	WP0641601SD	WASHER M6		*		2
5	21348602	CYLINDER CONNECTING SCREW		*		1
6	NM6060003SC	NUT M6		*		1
7	21348503	FITTING BASE		*		1
8	SS7151210SP	SCREW 15/64-28 L=12		*		2
9	21348701	BACKWARD FEED LINK		*		1
10	SD0800352SP	HINGE SCREW D=8 H=3.5		*		2
11	PJ301065104	HALF UNION		*		1
12	PX015101000	MUFFLER		*		1
13	HX002950000	WIRE MARK(1)		*		1
14	40043357	WINDOW PLATE H		*		1
15	21349105	CYLINDER PACKING		*		1
16	PA320150200	JIG CYLINDER		*		1
17	22656003	SPRING SUSPENSION				1
18	SS4120615SP	SCREW 3/16-28 L=6				1
19	26226209	SPRING				1
20	40023289	SPRING SUSPENSION				1
21	22952501	BACK LEVER STOPPER				1
22	SS7111810SP	SCREW 11/64-40 L=18				1
23	40102062	5RANGE SWITCH ASM.				1
24	SS7110840SP	SCREW 11/64-40 L=7.8				2
25	HX00123000A	CABLE CLIP				3
26	SS4110815SP	SCREW 11/64-40 L=8				3
27	40101742	RELAY CORD ASM.				1
28	40040418	MAGNETIC VALVE				1
29	HK034610180	CONNECTOR				1
30	40040671	AIR HOSE ASM. (BT)				1
31	22656102	REVERSE FEED LINK (1)				1
32	SS7120760SP	SCREW 3/16-28 L=7.0				1
33	D2112555B00	CORD HOLDER, LARGE				2
34	SS6111140SP	SCREW 11/64-40 L=11				2
35	HK03464000A	TERMINAL FEMALE				2

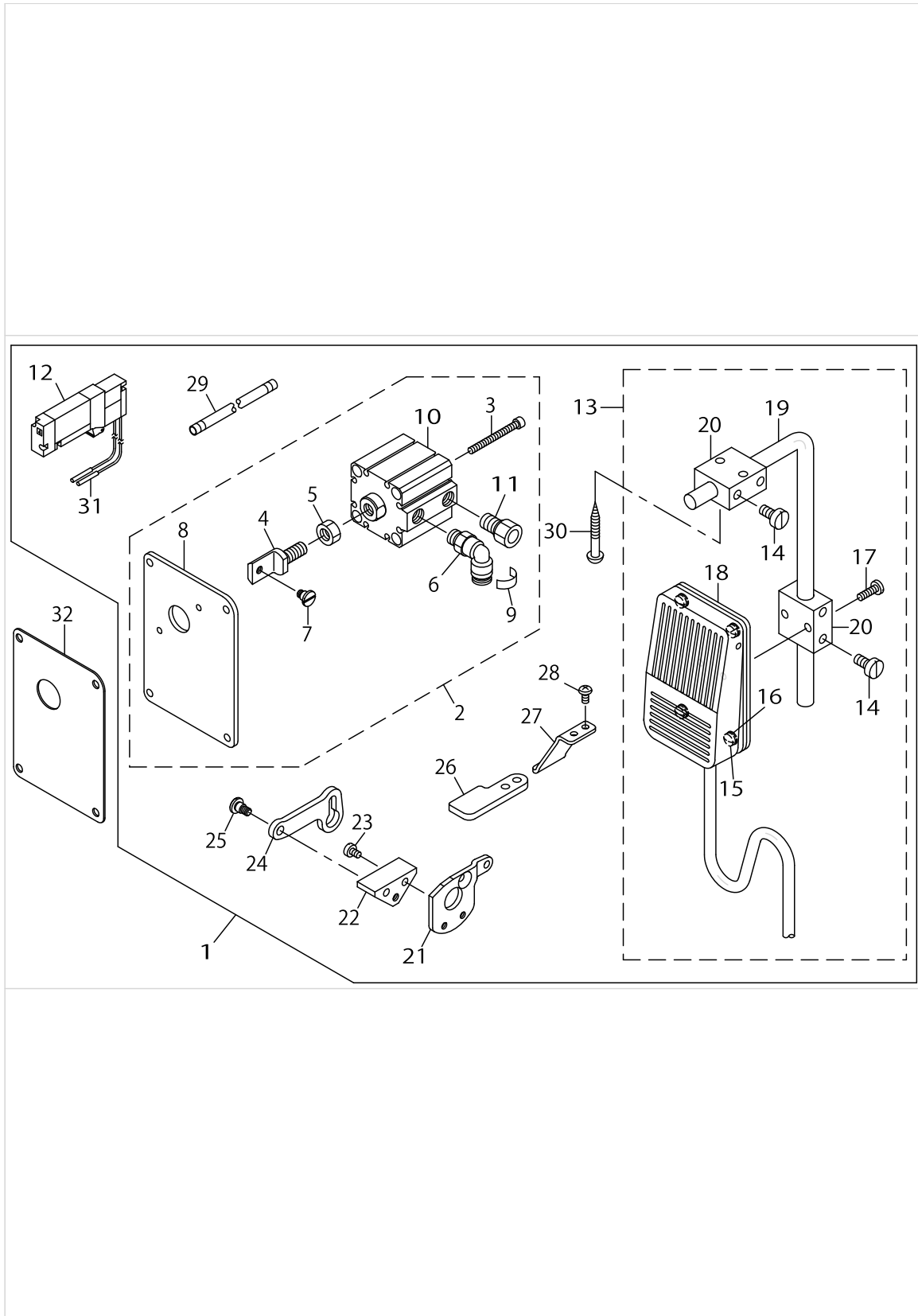
AUTOMATIC BACK COMPONENTS (FOR PLC-1760L OPTIONAL PARTS)



AUTOMATIC BACK COMPONENTS (FOR PLC-1760L OPTIONAL PARTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40108191	BT KIT(PLC-1760L)				1
2	40040660	WINDOW PLATE ASM.				1
3	SM6061602TP	SCREW M6 L=16		*		2
4	WP0641601SD	WASHER M6		*		2
5	21348602	CYLINDER CONNECTING SCREW		*		1
6	NM6060003SC	NUT M6		*		1
7	21348503	FITTING BASE		*		1
8	SS7151210SP	SCREW 15/64-28 L=12		*		2
9	21348701	BACKWARD FEED LINK		*		1
10	SD0800352SP	HINGE SCREW D=8 H=3.5		*		2
11	PJ301065104	HALF UNION		*		1
12	PX015101000	MUFFLER		*		1
13	HX002950000	WIRE MARK(1)		*		1
14	40043357	WINDOW PLATE H		*		1
15	21349105	CYLINDER PACKING		*		1
16	PA320150200	JIG CYLINDER		*		1
17	HX00123000A	CABLE CLIP				3
18	SS4110815SP	SCREW 11/64-40 L=8				3
19	40101742	RELAY CORD ASM.				1
20	40040418	MAGNETIC VALVE				1
21	HK034610180	CONNECTOR				1
22	40040671	AIR HOSE ASM. (BT)				1
23	40102062	5RANGE SWITCH ASM.				1
24	SS7110840SP	SCREW 11/64-40 L=7.8				2
25	D2112555B00	CORD HOLDER LARGE				2
26	SS6111140SP	SCREW 11/64-40 L=11				2
27	HK03464000A	TERMINAL FEMALE				2

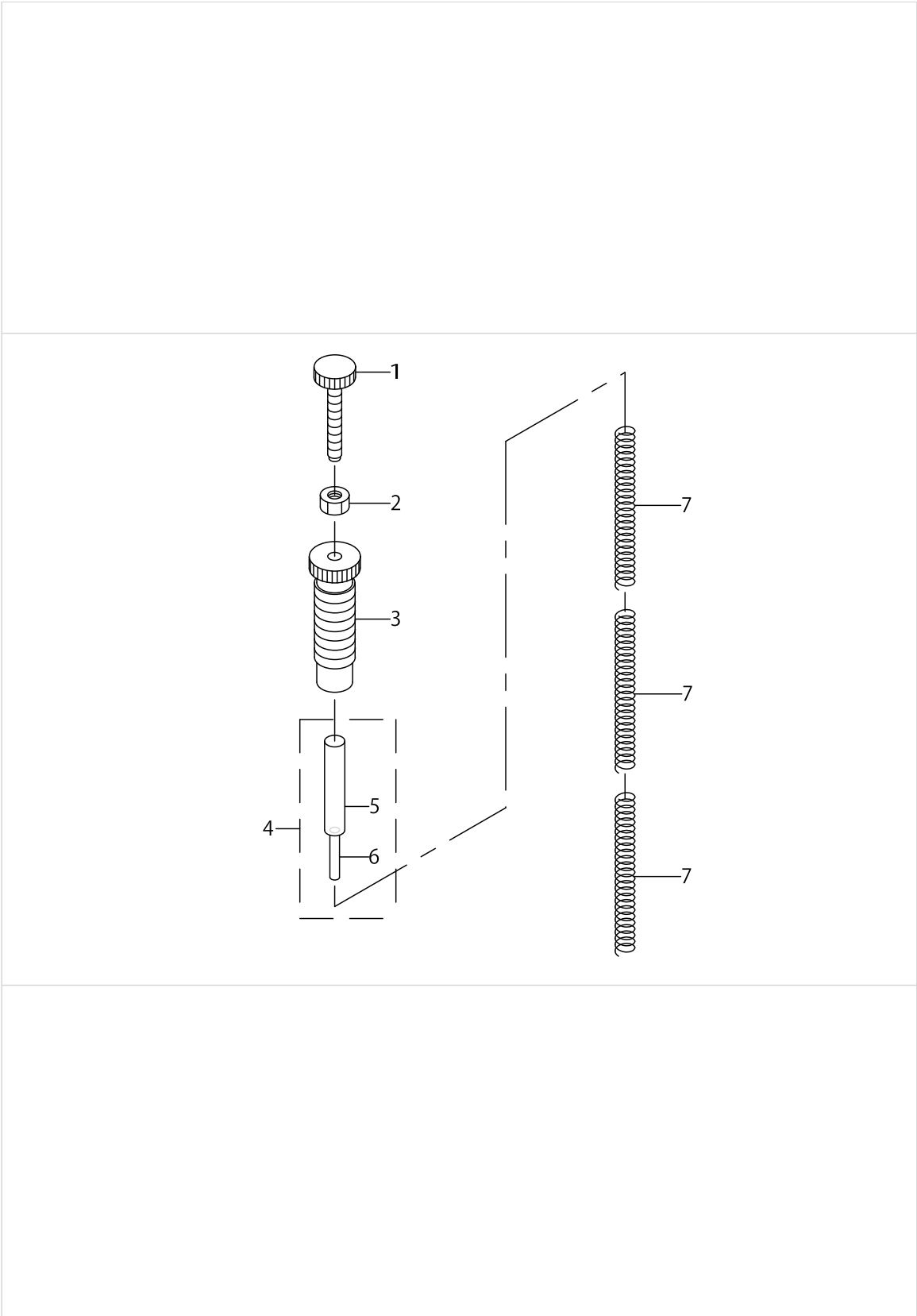
DL MECHANISM COMPONENTS (FOR PLC-1760L OPTIONAL PARTS)



DL MECHANISM COMPONENTS (FOR PLC-1760L OPTIONAL PARTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40040416	OPTIONAL PARTS (DL)				1
2	40040663	WINDOW PLATE ASM.				1
3	SM6044002TP	SCREW		*		2
4	21438403	CYLYNDER CONNECTING SCREW		*		1
5	NM6080721SE	NUT M8		*		1
6	PJ304065101	ELBOW UNION 6XPT1/8		*		1
7	SD0600403TP	HINGE SCREW		*		1
8	21437207	WINDOW PLATE F		*		1
9	HX00295000C	WIRE MARK(4)		*		1
10	PA320200100	JIG CYLINDER		*		1
11	PX015101000	MUFFLER		*		1
12	40040418	MAGNETIC VALVE				1
13	40025036	KNEE SWITCH ASM.				1
14	SS6151220SP	SCREW 15/64-28 L=11.5		*		4
15	SS7110710SL	SCREW 11/64-40 L=7.0		*		4
16	WP0480856SP	WASHER 4.8X8.4X0.8		*		4
17	SS7111410SP	SCREW 11/64-40 L=14		*		2
18	GAKA14040A0	KNEE SWITCH A ASM.		*		1
19	MAT80231T00	DRIVING BAR T002		*		1
20	MAT80230T00	KNEE SWITCH SUPPORT BASE		*		2
21	21438106	STOPPER PLATE B				1
22	21438601	MUTUAL VERTICAL LINK SPASER				1
23	SS6110610TP	SCREW 11/64-40 L=6				2
24	21438502	MUTUAL VERTICAL LINK				1
25	SD0600454TP	SHOULDER SCREW				1
26	21438205	UPPER FEED STOPPER PLATE				1
27	21438700	MUTUAL VERTICAL LINK SUPPORT				1
28	SS4110815SP	SCREW 11/64-40 L=8				2
29	40040672	AIR HOSE ASM. (DL)				1
30	SK3514000SC	WOOD SCREW D=5.1 L=40				2
31	HK03464000A	TERMINAL FEMALE				1
32	21437306	WINDOW PLATE E PACKING				1

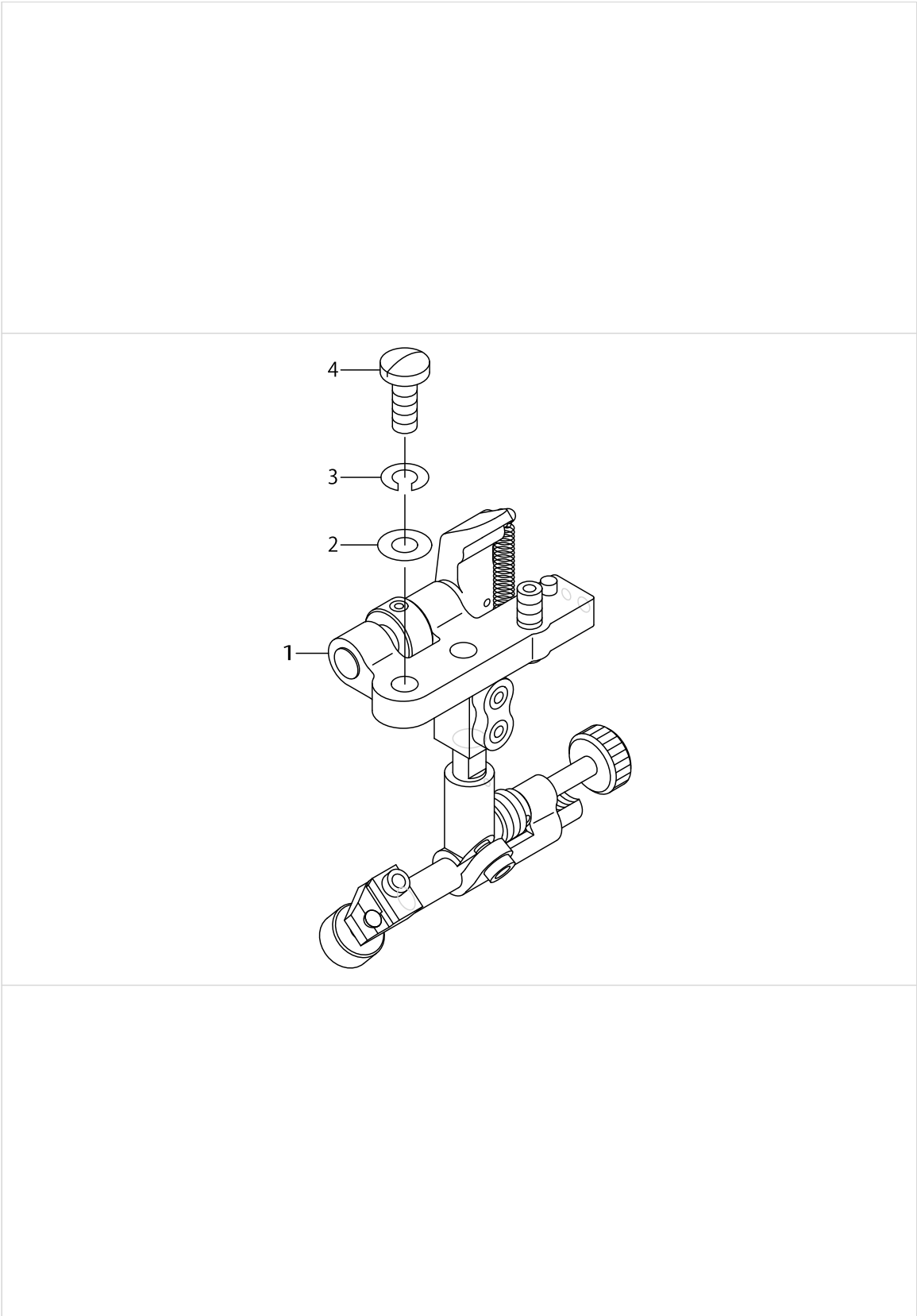
ADDITIONAL SPRING FOR PRESSER BAR COMPONENTS (FOR PLC-1710,PLC-1760 OPTIONAL PARTS)



ADDITIONAL SPRING FOR PRESSER BAR COMPONENTS (FOR PLC-1710,PLC-1760 OPTIONAL PARTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21006507	ADJUST SCREW B				1
2	NS6110530SP	NUT 11/64-40				1
3	21006408	ADJUST SCREW A				1
4	40072709	SPRING SUPPORT SHAFT ASM.				1
5	40072708	SPRING SUPPORT SHAFT		*		1
6	PS0300242K0	SPRING PIN 3.0X24		*		1
7	21006002	ADJUST SPRING B				3

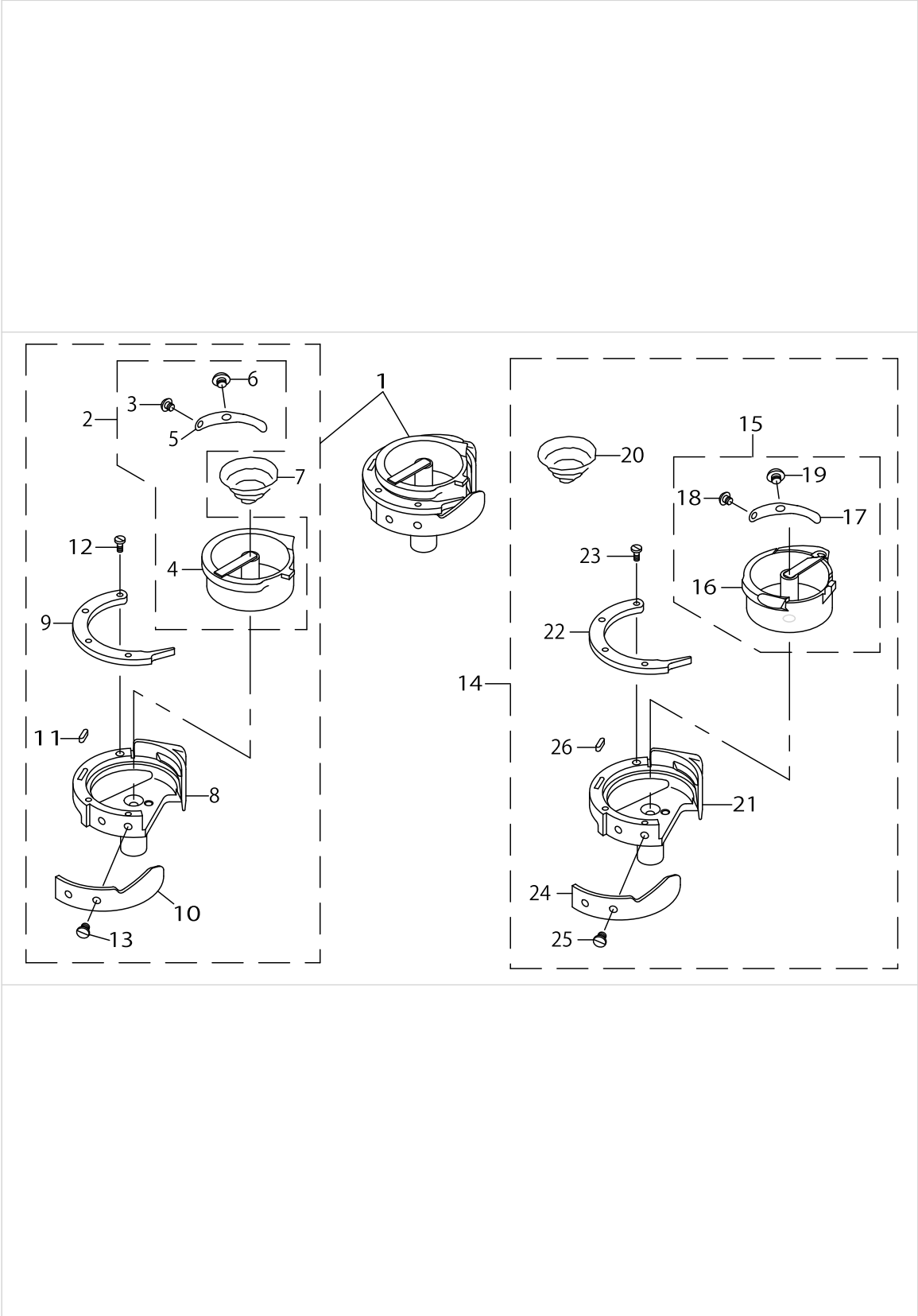
SUSPENSION SQUARE COMPONENTS (OPTIONAL PARTS)



SUSPENSION SQUARE COMPONENTS (OPTIONAL PARTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	MAH152010A0	RULER				1
2	WP0621016SD	WASHER 6.2X13X1				2
3	WS0610002KN	SPRING WASHER 6.1X12.2X1.5				2
4	SS7151610SP	SCREW 15/64-28 L=16				2

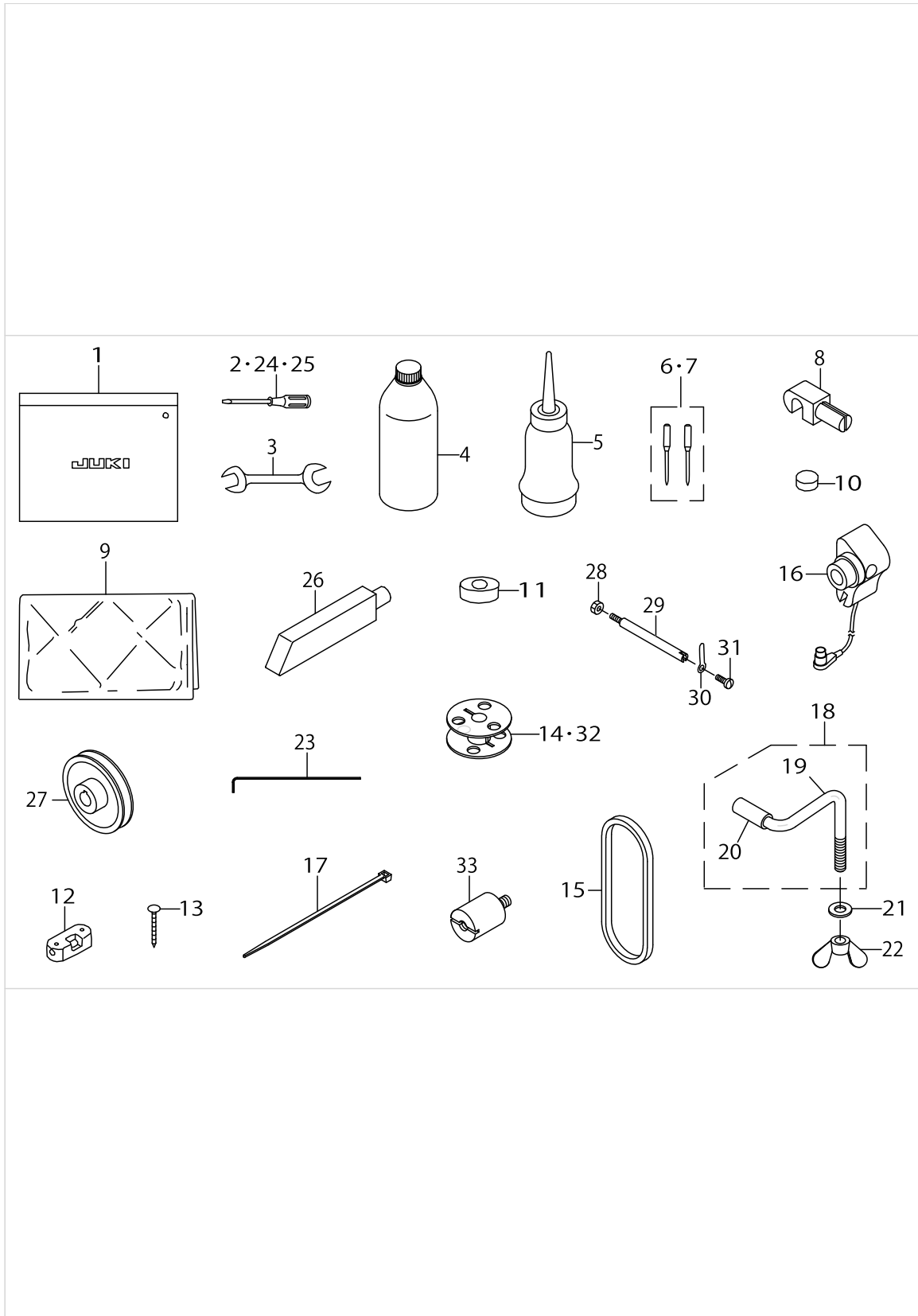
HOOK COMPONENTS (OPTIONAL PARTS)



HOOK COMPONENTS (OPTIONAL PARTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40066698	HOOK ASM.				2
2	40066795	INNER HOOK ASM.		*		1
3	10723401	TENSION SPRING SETSCREW		*		1
4	40066699	INNER HOOK		*		1
5	23058605	TENSION SPRING		*		1
6	21432000	ADJUSTING SCREW		*		1
7	10723500	IDLING PREVENTION SPRING		*		1
8	40038732	HOOK		*		1
9	23026008	INNER HOOK PRESSER WITH HORN		*		1
10	23058506	NEEDLE GUIDE		*		1
11	23026404	FELT		*		1
12	10723104	PRESSER SETSCREW		*		3
13	22814008	SCREW		*		2
14	40066698	HOOK ASM.	FOR PLC-1760L			1
15	40066795	INNER HOOK ASM.		*		1
16	40066699	INNER HOOK		*		1
17	23058605	TENSION SPRING		*		1
18	10723401	TENSION SPRING SETSCREW		*		1
19	21432000	ADJUSTING SCREW		*		1
20	10723500	IDLING PREVENTION SPRING		*		1
21	40038732	HOOK		*		1
22	23026008	INNER HOOK PRESSER WITH HORN		*		1
23	10723104	PRESSER SETSCREW		*		3
24	23058506	NEEDLE GUIDE		*		1
25	22814008	SCREW		*		2
26	23026404	FELT		*		1


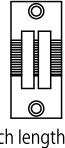

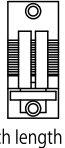
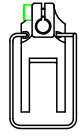
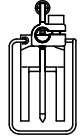
ACCESSORIES PARTS COMPONENTS


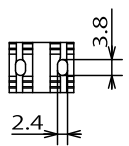
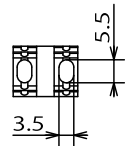
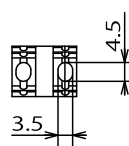
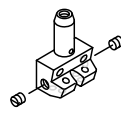
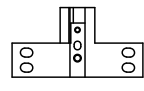


ACCESSORIES PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22932800	ACCESSORIE BAG				1
2	22933006	SCREW DRIVER LARGE				1
3	B9113012000	WRENCH (9X10)				1
4	MDFRX2700C0	NEW DEFRIX OIL NO.2(700CC)				1
5	J1067000000	OILER				1
6	MC321002002	NEEDLE 134-35 #200-2	FOR PLC-1760L			1
7	MC321001402	NEEDLE 134-35 #140-2	FOR PLC-1710,PLC-1760			1
8	B8213012000	BED HINGE CONNECTION				2
9	40048536	HEAD_COVER				1
10	B8206012000	FELT CUSHION	HEAD ONLY, HEAD AND MOTOR DELIVERY ONLY			4
11	B8209012000	RUBBER CUSHION	HEAD ONLY, HEAD AND MOTOR DELIVERY ONLY			4
12	10529600	WASHER	HEAD ONLY, HEAD AND MOTOR DELIVERY ONLY			2
13	10539906	SET NAIL	HEAD ONLY, HEAD AND MOTOR DELIVERY ONLY			8
14	10759603	ALUMINUM BOBBIN (DOUBLE-CUT)	FOR PLC-1760,PLC-1760L			2
15	MTJVH00530A	V BELT 53INCH	OPTIONAL PARTS (FOR PLC-1760L)			1
16	40026920	SYNCHRONIZER ASM.	OPTIONAL PARTS (FOR PLC-1760L)			1
17	EA9500B0100	CABLE BAND	OPTIONAL PARTS (FOR PLC-1760L)			3
18	40038827	BED CLAMP STICK ASM.				1
19	40038828	BED CLAMP STICK		*		1
20	BT1200801EF	TUBE		*		0.03
21	WP0841601SC	WASHER 8.4X17.4X1.6				1
22	NM9080001SC	NUT				1
23	10777407	WRENCH 2.5MM	FOR PLC-1760,PLC-1760L			1
24	22933105	SCREW DRIVER MIDDLE				1
25	22933204	SCREW DRIVER SMALL				1
26	10528800	FRAME SUPPORT BAR				1
27	MTSP00700C0	MOTOR PULLEY ASM. P.C.D 70	OPTIONAL PARTS (FOR PLC-1760L)			1
28	NS6150430SP	NUT 15/64-28	OPTIONAL PARTS (FOR PLC-1760L)			1
29	D7101245E00	SYNCHRONIZER HOLDER STUD	OPTIONAL PARTS (FOR PLC-1760L)			1
30	B9109246000	DETECTOR SUPPORT PLATE	OPTIONAL PARTS (FOR PLC-1760L)			1
31	SS7110710SP	SCREW 11/64-40 L=7	OPTIONAL PARTS (FOR PLC-1760L)			1
32	10759603	ALUMINUM BOBBIN (DOUBLE-CUT)	FOR PLC-1710			1
33	40101368	PANEL STUD	OPTIONAL PARTS (FOR PLC-1760L)			2

TABLE OF EXCHANGING GAUGE PARTS (FOR PLC-1760,PLC-1760L)

PLC-1760	○				○		○		○	
PLC-1760L			○				○		○	
NEEDLE GAUGE SIZE 針 幅	THROAT PLATE 針 板				THROAT PLATE FOR LOWER TAPE ATTACHING 下テープ付用針板		PRESSER FOOT ASM. 押え足 (組)		PRESSER FOOT WITH GUIDE ASM. ガイド付き押え足 (組)	
	 Stitch length 縫ビッチ : 9mm		 Stitch length 縫ビッチ : 12mm		 Stitch length 縫ビッチ : 9mm					
mm	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part No.
6	1	400-38996	-	-	6	400-39004	10	400-38800	14	400-38810
8	2	400-38995	-	-	7	400-39001	11	400-38797	15	400-38808
10	3	400-38994	5	400-38893	8	400-38999	12	400-38795	16	400-38806
12	4	400-38993	41	400-95752	9	400-38997	13	400-38792	17	400-38802

PLC-1760	○				○		○		○	
PLC-1760L			○				○		○	
NEEDLE GAUGE SIZE 針 幅	FEED 送 り						NEEDLE CLAMP ASM. 針留 (組)		THROAT PLATE HOLDER 針板受け	
										
mm	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part No.
6	18	400-39009	-	-	-	-	23	400-38778	27	400-38791
8	19	400-39008	-	-	-	-	24	400-38776	28	400-38789
10	20	400-39007	22	400-38897	-	-	25	400-38774	29	400-38787
12	21	400-39006	-	-	42	400-95751	26	400-38772	30	400-38785


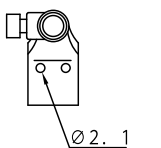
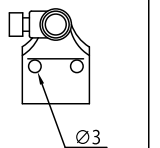
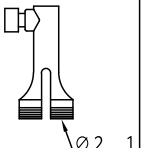
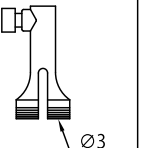
PLC-1760	○				○				○	
PLC-1760L			○				○			
NEEDLE GAUGE SIZE 針 幅	FEED FOOT ASM. 送り足 (組)				FEED FOOT FOR GUIDE ガイド用送り足					
	 Ø2.1		 Ø3		 Ø2.1		 Ø3			
mm	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part No.		
6	31	400-38846	-	-	36	400-38854	-	-		
8	32	400-38844	-	-	37	400-38852	-	-		
10	33	400-38842	35	400-38898	38	400-38850	40	400-39271		
12	34	400-38840	43	400-95748	39	400-38848	44	400-95750		

TABLE OF EXCHANGING GAUGE PARTS (FOR PLC-1760,PLC-1760L)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40038996	THROAT PLATE(6MM)				1
2	40038995	THROAT PLATE(8MM)				1
3	40038994	THROAT PLATE(10MM)				1
4	40038993	THROAT PLATE(12MM)				1
5	40038893	THROAT PLATE(10MM 60L)				1
6	40039004	THROAT PLATE(6MM)ASM.				1
7	40039001	THROAT PLATE(8MM)ASM.				1
8	40038999	THROAT PLATE(10MM)ASM.				1
9	40038997	THROAT PLATE(12MM)ASM.				1
10	40038800	PRESSER FOOT(6MM)ASM.	FOR PLC-1760			1
11	40038797	PRESSER FOOT(8MM)ASM.	FOR PLC-1760			1
12	40038795	PRESSER FOOT(10MM)ASM.				1
13	40038792	PRESSER FOOT(12MM)ASM.	FOR PLC-1760			1
14	40038810	PRESSER FOOT WITH GUIDE(6MM)ASM.	FOR PLC-1760			1
15	40038808	PRESSER FOOT WITH GUIDE(8MM)ASM.	FOR PLC-1760			1
16	40038806	PRESSERFOOTWITHGUIDE(10MM)ASM.				1
17	40038802	PRESSERFOOTWITHGUIDE(12MM)ASM.	FOR PLC-1760			1
18	40039009	FEED(6MM)				1
19	40039008	FEED(8MM)				1
20	40039007	FEED(10MM)				1
21	40039006	FEED(12MM)				1
22	40038897	FEED(10MM 60L)				1
23	40038778	NEEDLE CLAMP(6MM)ASM.	FOR PLC-1760			1
24	40038776	NEEDLE CLAMP(8MM)ASM.	FOR PLC-1760			1
25	40038774	NEEDLE CLAMP(10MM)ASM.				1
26	40038772	NEEDLE CLAMP(12MM)ASM.	FOR PLC-1760			1
27	40038791	THROAT PLATE HOLDER(6MM)	FOR PLC-1760			1
28	40038789	THROAT PLATE HOLDER(8MM)	FOR PLC-1760			1
29	40038787	THROAT PLATE HOLDER(10MM)				1
30	40038785	THROAT PLATE HOLDER(12MM)	FOR PLC-1760			1
31	40038846	FEED FOOT(6MM)ASM.				1
32	40038844	FEED FOOT(8MM)ASM.				1
33	40038842	FEED FOOT(10MM)ASM.				1
34	40038840	FEED FOOT(12MM)ASM.				1
35	40038898	FEED FOOT(10MM 60L)ASM.				1
36	40038854	FEED FOOT FOR GUIDE(6MM)ASM.				1
37	40038852	FEED FOOT FOR GUIDE(8MM)ASM.				1
38	40038850	FEED FOOT FOR GUIDE(10MM)ASM.				1
39	40038848	FEED FOOT FOR GUIDE(12MM)ASM.				1
40	40039271	FEED FOOT FOR GUIDE(10MM 60L)ASM.				1
41	40095752	THROAT_PLATE(12MM_60L)	OPTIONAL PARTS (FOR PLC-1760L)			1
42	40095751	FEED(12MM_60L)	OPTIONAL PARTS (FOR PLC-1760L)			1
43	40095748	FEED_FOOT(12MM_60L)ASM.	OPTIONAL PARTS (FOR PLC-1760L)			1
44	40095750	FEED_FOOT_FOR_GUIDE(12MM_60L)ASM.	OPTIONAL PARTS (FOR PLC-1760L)			1

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

5.As to the parts with marks of "☆"(consumable parts) and "◎"(optional parts)on the respective parts, it is recommended to prepare spares.

1 ."注記"欄の記号説明

1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの-----枠は、組構成であることを意味します。

5.リストページの"☆"（消耗部品）、"◎"（オプション部品）の印がついた部品は、予備を準備しておくことをお奨めします。

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10111904	32	16~20	10759603	72	14·32	21334701	32	12
10112001	30	16~20	10774305	18	89	21336300	22	56
10112001	32	16~20	10777407	72	23	21336409	26	56
10112100	30	16~20	11045101	34	15	21336607	22	49
10112100	32	16~20	11045101	36	15	21336607	26	49
10112209	30	16~20	11072402	34	16	21336656	22	48
10112209	32	16~20	11072402	36	34	21336656	26	48
10124204	34	13	11072402	40	30	21336805	20	41
10124204	36	35	11272614	24	16	21337001	24	1
10124501	36	31	11315108	34	27	21337100	24	2
10201200	2	37	11956802	34	12	21337209	20	38
10320109	34	3	11956802	36	17	21337308	20	33
10320208	34	6	13138201	34	8	21337308	24	33
10321107	34	24·25·26	13138201	36	11	21337605	20	35
10321107	36	1~3	13516604	28	12~14	21337803	18	85
10502300	40	21	13516703	28	12~14	21337803	22	60
10509701	12	22	13519202	28	12~14	21337803	26	74
10509701	16	22	13789201	24	15	21337902	20	31
10528800	72	26	14512503	40	17	21337902	24	31
10529600	72	12	17912106	2	22	21338207	22	54
10539906	72	13	21006002	18	51	21338207	26	54
10618304	40	8	21006002	66	7	21338603	10	18
10703205	36	38	21006408	18	59	21338801	10	20
10704807	40	19	21006408	66	3	21338900	10	22
10713402	46	15	21006507	18	57	21339304	10	25
10713501	18	76	21006507	66	1	21339601	18	87
10713808	18	54	21048707	16	12	21339700	18	74
10714202	18	72	21059100	36	40	21339700	42	35
10714608	18	83	21331202	4	54	21339809	18	80
10715100	18	90	21331301	2	4	21340005	16	14
10715308	18	68	21331608	2	16	21340302	16	38
10715704	18	64	21331756	2	44	21340401	12	1
10716504	18	77	21331806	2	12	21340401	16	1
10718203	18	71	21332002	2	13	21340500	12	2
10723104	50	28	21332309	2	42	21340500	16	2
10723104	70	23	21332507	6	12	21340708	42	11
10723401	70	18	21332606	8	66	21340906	12	42
10723500	50	30	21332705	6	1	21341508	18	70
10723500	70	20	21333000	6	2	21341607	18	67
10741106	34	14	21333109	6	17	21342506	38	4
10741106	36	33	21333307	6	5	21342555	38	3
10748101	54	11	21333406	8	56	21342605	38	5
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21343009	38	11	21356803	56	7	21432000	50	23
21343108	38	32	21357959	40	3	21432000	70	19
21343157	38	30	21357967	40	1	21432109	50	24
21343207	38	1	21358205	40	9	21437108	2	8
21343355	38	21	21364104	20	29	21437207	64	8
21343702	38	6	21364104	24	29	21437306	2	9
21343801	38	7	21378302	12	5	21437306	64	32
21345707	42	2	21378302	16	5	21437900	12	36
21345905	42	4	21378302	20	25	21438007	10	14
21345905	44	14	21378302	26	75	21438106	64	21
21346002	42	18	21378708	40	29	21438205	64	26
21346101	42	27	21379003	54	6	21438403	64	4
21346200	42	28	21387402	6	24	21438502	64	24
21346309	42	6	21387402	26	60	21438601	64	22
21346358	42	5	21387501	6	30·31	21438700	64	27
21346408	42	8	21387600	6	34	21441050	34	2
21346507	42	7	21387709	6	33	21441100	34	17
21347000	42	14	21387808	6	38	21442207	50	5
21347109	12	13	21387907	6	19	21444500	46	20
21347109	16	34	21388004	20	26	21444559	46	18
21347208	42	16	21388400	10	16	21451406	10	7
21348206	34	24·25·26	21388509	56	6	21451505	14	55
21348206	36	1~3	21402300	6	27	21451505	16	39
21348503	60	7	21405204	10	2	22537658	40	2
21348503	62	7	21406103	14	48	22538151	40	4
21348602	60	5	21406103	18	48	22538706	40	32
21348602	62	5	21406509	12	28	22602601	2	40
21348701	60	9	21406509	16	28	22609408	20	39
21348701	62	9	21406608	14	54	22609408	24	39
21349105	60	15	21406608	18	49	22617609	36	23
21349105	62	15	21407200	20	11	22617906	34	9
21351002	54	19	21407200	26	71	22617906	36	13
21351101	54	18	21407309	20	15	22618201	34	7
21351150	54	17	21407309	24	27	22618201	36	10
21351200	54	20	21407408	22	62	22618904	36	25
21351457	54	1	21407408	26	70	22619100	2	36
21352901	24	4	21407507	42	22	22620504	42	38
21353008	6	22	21407606	42	23	22656003	60	17
21355706	40	24	21407705	42	24	22656102	60	31
21355755	40	23	21408505	2	25·26	22814008	50	29
21356001	40	6	21408554	2	20·21	22814008	70	25
21356308	56	11	21427307	30	2	22814909	10	6
21356407	56	12	21427307	32	2	22863203	38	24

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22904106	12	7	23009509	28	10	40017287	46	14
22904106	16	7	23024409	30	24	40017309	54	24
22904106	20	20	23024409	32	24·28	40017316	2	47
22904106	24	22	23026008	50	25	40017317	28	30
22904155	12	6	23026008	70	22	40018339	14	51
22904155	16	6	23026404	50	27	40018339	16	16
22904155	20	19	23026404	70	26	40018340	14	50
22904155	24	21	23036304	28	22	40018340	16	15
22907109	14	49	23053606	8	65	40018341	12	23
22907109	18	52	23056005	28	7	40018341	16	23
22907604	12	43	23056104	24	38	40019905	6	29
22907604	16	43	23056203	24	41	40019926	20	36
22911804	20	44	23058506	50	26	40019926	24	36
22911804	24	44	23058506	70	24	40023289	24	14
22912000	20	46	23058605	50	22	40023289	60	20
22912000	24	46	23058605	70	17	40025036	64	13
22912109	20	47	23062102	10	30	40025299	54	5
22912109	24	47	23200801	28	3	40025300	54	8
22932404	38	28	23200900	28	5	40026920	72	16
22932453	38	27	23636202	40	5	40027746	10	26
22932800	72	1	26023200	24	10	40029634	30	16~20
22933006	72	2·24·25	26225201	12	29	40029634	32	16~20
22933105	72	2·24·25	26225201	16	29	40033026	12	12
22933204	72	2·24·25	26226209	60	19	40033026	16	36
22934202	38	35	26910059	52	2	40033027	12	11
22934301	38	36	26910158	52	1	40033027	16	31
22934400	38	34	40009103	22	50	40033029	12	19
22934509	38	33	40009103	26	50	40033029	16	19
22934707	38	29	40011400	26	53	40033033	12	24
22952501	24	18	40016148	8	49	40033033	16	24
22952501	60	21	40016798	2	1	40038688	2	62
23001001	6	3	40017263	28	27	40038688	4	62
23002009	10	1	40017264	4	64	40038691	4	67
23004609	30	13	40017265	4	65	40038692	8	72
23004609	32	13·29	40017269	2	63	40038694	6	25
23004708	30	4	40017269	4	63	40038695	30	1
23004708	32	4	40017274	38	19	40038695	32	1
23004906	30	15	40017276	12	46	40038697	30	8
23004906	32	15	40017276	16	46	40038697	32	27
23006406	34	24·25·26	40017279	36	36	40038700	8	51
23006406	36	1~3	40017280	36	41	40038702	8	52
23007503	46	8	40017282	36	9	40038703	6	30·31
23007503	48	4	40017283	36	7	40038704	6	7

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40038707	28	29	40038843	48	19·20	40039009	74	18
40038709	28	15	40038844	74	32	40039010	50	1·2
40038711	20	14	40038846	74	31	40039015	28	9
40038711	26	72	40038848	74	39	40039257	28	8
40038712	20	8	40038850	74	38	40039263	36	5·6
40038712	26	68	40038852	74	37	40039264	36	5·6
40038722	58	13	40038854	74	36	40039265	12	39
40038723	58	16	40038859	28	1	40039265	16	40
40038728	44	8	40038867	30	10	40039266	12	40
40038729	44	9	40038867	32	10	40039266	16	41
40038730	44	10	40038868	50	20	40039269	10	28
40038732	50	19	40038869	50	21	40039270	10	27
40038732	70	21	40038870	50	18	40039271	74	40
40038752	36	43	40038893	48	1·22	40039307	20	22
40038772	74	26	40038893	74	5	40039307	24	24
40038774	48	9	40038897	48	16·23	40039326	12	4
40038774	74	25	40038897	74	22	40039326	16	4
40038775	48	10	40038898	48	17·18	40039454	24	8
40038776	74	24	40038898	74	35	40039822	30	14
40038778	74	23	40038899	48	19·20	40039822	32	8·14
40038785	74	30	40038901	24	35	40039831	4	59
40038787	48	3	40038902	32	13·29	40039836	10	34
40038787	74	29	40038904	58	2	40039837	34	1
40038789	74	28	40038967	28	16	40039838	2	20·21
40038791	74	27	40038968	28	2	40039839	2	25·26
40038792	74	13	40038970	46	1	40039887	50	4
40038794	48	14	40038971	46	21·25	40040294	46	21·25
40038795	48	12	40038972	46	2	40040295	46	22
40038795	74	12	40038974	46	3	40040296	46	23
40038796	48	13	40038976	46	6	40040415	60	1
40038797	74	11	40038977	46	7	40040416	64	1
40038800	74	10	40038981	28	23	40040418	60	28
40038802	74	17	40038993	74	4	40040418	62	20
40038806	74	16	40038994	48	1·22	40040418	64	12
40038808	74	15	40038994	74	3	40040558	36	45
40038810	74	14	40038995	74	2	40040559	36	44
40038823	54	23	40038996	74	1	40040660	60	2
40038824	54	25	40038997	74	9	40040660	62	2
40038827	72	18	40038999	74	8	40040663	64	2
40038828	72	19	40039001	74	7	40040671	60	30
40038829	32	8·14	40039004	74	6	40040671	62	22
40038830	8	58	40039006	74	21	40040672	64	29
40038840	74	34	40039007	48	16·23	40042647	42	3

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40043357	62	14	B1210051000	6	10	B3129526000	34	10
40048536	72	9	B1214019000	6	32	B3129526000	36	
40052262	4	52	B1308055000	6	35	B31370510A0	34	5
40066698	70	14	B1310055000	6	37	B31375270A0	36	19
40066699	70	16	B1312563000A	6	45	B3138512000	4	58
40066795	70	15	B1313055000	8	48	B3138527000	36	26
40068166	32	24-28	B1314055000	6	39	B3139527000	36	21
40072708	18	62	B1401246000	10	33	B3141527000	36	28
40072708	66	5	B1410771000	10	24	B3142527000	36	20
40072709	18	60	B1411057000	10	9	B3143527000	36	18
40072709	66	4	B14110570A0	10	8	B3205210000	40	10
40075553	18	56	B1412051000	10	11	B3416552000	18	78
40078969	54	29	B1412051000	42	19	B3428521000	38	25
40080024	54	28	B1414232000	10	23	B3508512000	42	31
40081969	20	13	B1414555000	12	21	B8112220000	54	7
40081970	20	10	B1414555000	16	21	B8206012000	72	10
40094561	4	70	B1437051000	10	4	B8209012000	72	11
40095748	74	43	B1462053000	12	47	B8213012000	72	8
40095750	74	44	B1462053000	16	47	B9109246000	72	30
40095751	74	42	B14670530A0	12	25	B9113012000	72	3
40095752	74	41	B14670530A0	16	25	BT0500300EA	42	21
40096354	52	3	B1468053000	12	26	BT0600401EB	58	15
40101368	72	33	B1468053000	16	26	BT1200801EF	72	20
40101742	60	27	B1502246000	12	44	CM300200001	2	33
40101742	62	19	B1502246000	16	44	CM300200001	56	13
40102062	60	23	B152652700G	18	65	CM301300001	2	29
40102062	62	23	B152989000CA	40	7	CQ202000000	6	70
40103003	58	1	B1604012000A	28	19	CQ202000000	8	70
40105811	58	11	B1639051000	6	47	CQ202000000	10	32
40107618	58	17	B1816512000	30	5	CQ202000000	22	51
40107949	18	82	B1816512000	32	5	CQ202000000	26	51
40108191	62	1	B1905520000	8	68	CQ202000000	28	21
40108541	22	57	B19055200A0	8	67	CQ202000000	42	39
40108541	26	57	B1906051000	6	4	CQ252000000	12	38
40108542	18	63	B1907057000	8	69	CQ252000000	18	53
40108674	2	6	B3025141H00A	20	17	CQ252000000	42	20
40108675	2	38	B3025141H00A	26	77	CQ3000000F0	12	16
40113092	40	28	B3120125000	34	11	CQ3000000F0	16	33
40113224	6	36	B3120125000	36	16	CQ303000000	6	8
40152631	4	55	B3125012000	36	30	CQ505000000	6	11
40197296	6	20	B3125527000	36	29	CS0950810SH	8	71
40197297	6	15	B3128051000	34	4	CS095081ASH	30	3
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CS1201011SH	20	3	MC321001400	10	13·37	PS0500202KP	42	30
CS1201011SH	26	63	MC321001402	72	6·7	PS0600502KP	34	22
D1455055B00	12	33	MC321002000	10	13·37	PS0600502KP	36	4
D1456055B00	12	32	MC321002002	72	6·7	PX015101000	60	12
D2112555B00	60	33	MDFRX2700C0	72	4	PX015101000	62	12
D2112555B00	62	25	MTJVH00530A	72	15	PX015101000	64	11
D2461481C00	24	9	MTJVH00550A	54	30	RC0560711KP	40	12
D2611555B00A	44	12	MTSP00700C0	72	27	RC0740811KP	28	11
D3162555B00	34	21	NM6030001SC	54	10	RE0400000K0	24	11
D3162555B00	40	25	NM6050001SD	38	16	RE0500000K0	6	46
D3168555H0B	40	27	NM6060003SC	60	6	RE0500000K0	18	79
D7101245E00	72	29	NM6060003SC	62	6	RE0500000K0	40	13
D8232241E00	54	21	NM6080001SE	56	4	RE0500711KP	28	20
EA9500B0000	12	14	NM6080721SE	64	5	RE0800000K0	16	37
EA9500B0000	16	35	NM9080001SC	72	22	RE0800000K0	38	10
EA9500B0000	42	9	NS6110310SP	34	20	RE0900000K0	20	1
EA9500B0100	10	31	NS6110310SP	36	37	RE0900000K0	26	61
EA9500B0100	28	17	NS6110310SP	40	26	RO092270200	20	45
EA9500B0100	42	40	NS6110530SP	12	35	RO092270200	24	45
EA9500B0100	72	17	NS6110530SP	18	58	RO092270200	40	14
GAK29009000	58	18	NS6110530SP	66	2	SB120000200	8	54
GAK29010000	58	3	NS6150310SP	22	59	SD0380551SL	2	24
GAKA14040A0	64	18	NS6150310SP	26	59	SD0470281SP	34	19
GAKA1503000	58	6	NS6150310SP	28	18	SD0470281SP	36	8
HK034610020	58	4	NS6150430SP	14	52	SD0600403TP	64	7
HK034610180	60	29	NS6150430SP	18	55	SD0600454TP	64	25
HK034610180	62	21	NS6150430SP	20	6	SD0640322TP	6	42
HK03464000A	58	5	NS6150430SP	26	66	SD0640851SP	36	46
HK03464000A	60	35	NS6150430SP	72	28	SD0700451TP	38	20
HK03464000A	62	27	NS6620310SP	4	53	SD0720331SP	56	5
HK03464000A	64	31	NS6680320SP	20	24	SD0800352SP	60	10
HX00123000A	60	25	NS6680320SP	24	26	SD0800352SP	62	10
HX00123000A	62	17	PA320150200	60	16	SD0800402TP	20	34
HX002950000	60	13	PA320150200	62	16	SD0800402TP	24	65
HX002950000	62	13	PA320200100	64	10	SD0800402TP	26	65
HX00295000A	56	15	PA400150100	56	1	SD0900701TP	20	23
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