

MODEL : PLC-1710-7/PLC-1760-7

List No : 1453-07

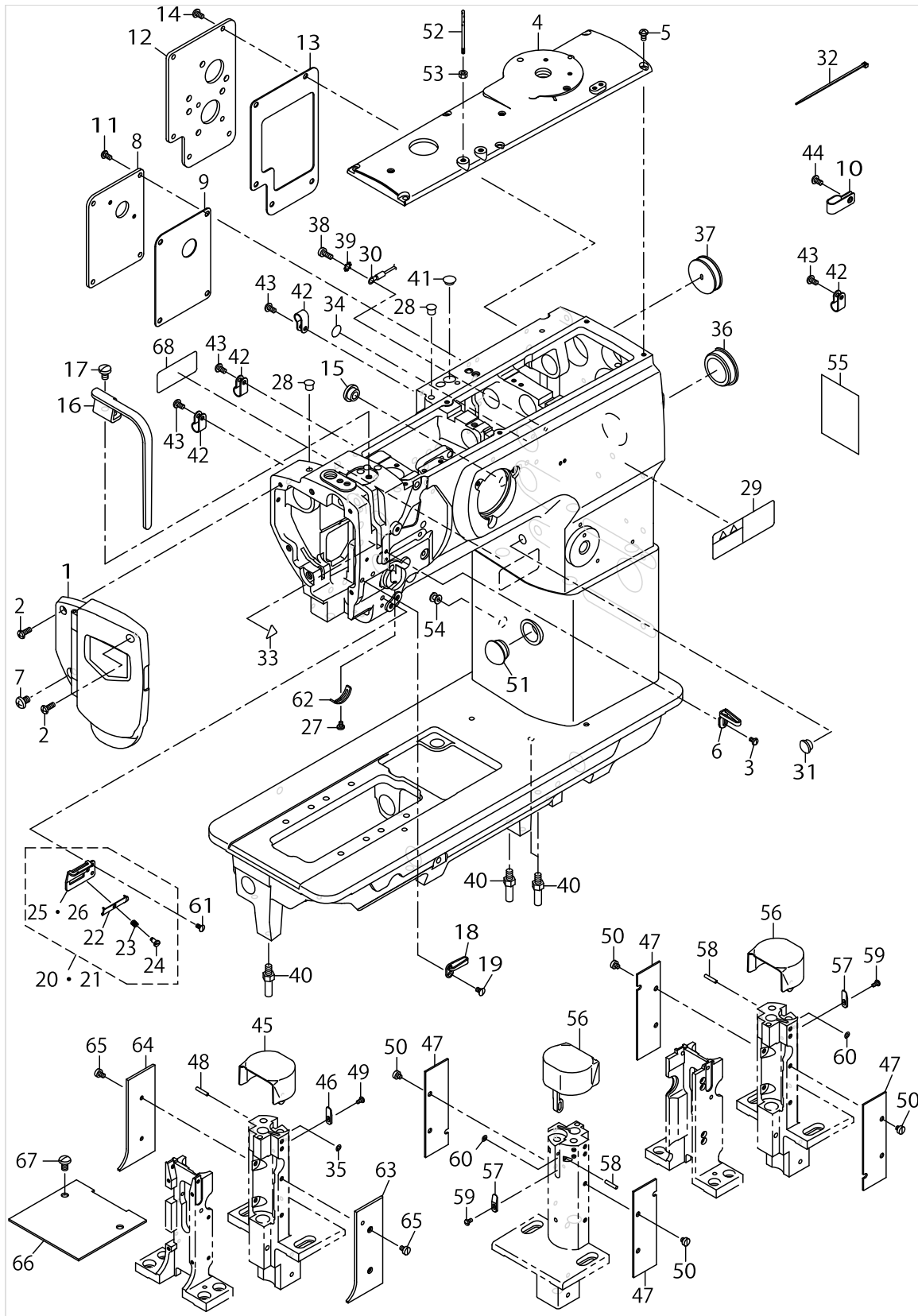
PARTS LIST

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CONTENTS

FRAME & MISCELLANEOUS COVER COMPONENTS	1
UPPER SHAFT,LOWER SHAFT DRIVING & BALANCE COMPONENTS	5
NEEDLE BAR ROCKING COMPONENTS	9
PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS (1)	11
PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS (2)	15
FEED MECHANISM COMPONENTS (FOR PLC-1710-7)	17
FEED MECHANISM COMPONENTS (FOR PLC-1760-7)	21
HOOK SHAFT & LOWER SHAFT COMPONENTS (FOR PLC-1710-7)	25
HOOK SHAFT & LOWER SHAFT COMPONENTS (FOR PLC-1760-7)	27
THREAD CUTTING COMPONENTS (FOR PLC-1710-7)	29
THREAD CUTTING COMPONENTS (FOR PLC-1760-7)	33
AUTOMATIC BACK & CONDENSATION DEVICE COMPONENTS	37
DL MECHANISM COMPONENTS	39
THREAD TENSION COMPONENTS (FOR PLC-1710-7)	41
THREAD TENSION COMPONENTS (FOR PLC-1760-7)	43
THREAD RELEASE COMPONENTS	45
LOWER THREAD WINDER MECHANISM COMPONENTS	47
AUTOMATIC PRESSER LIFTING MECHANISM COMPONENTS	49
AIR MECHANISM COMPONENTS	51
LUBRICATION COMPONENTS (FOR ARM)	53
LUBRICATION COMPONENTS (FOR HOOK SHAFT BASE)	55
GAUGE COMPONENTS (STANDARD PARTS) (FOR PLC-1710-7)	57
GAUGE COMPONENTS (STANDARD PARTS) (FOR PLC-1760-7)	59
HOOK COMPONENTS	61
THREAD STAND COMPONENTS	63
BELT COVER & OIL RESERVOIR COMPONENTS	65
ADDITIONAL SPRING FOR PRESSER BAR COMPONENTS (OPTIONAL PARTS)	67
SUSPENSION SQUARE COMPONENTS (OPTIONAL PARTS)	69
ACCESSORIES PARTS COMPONENTS	71
TABLE OF EXCHANGING GAUGE PARTS (FOR PLC-1760-7)	73
LIST FOR INFORMATION OF CHANGE	75
HOW TO MAKE USE OF THIS PARTS LIST	76

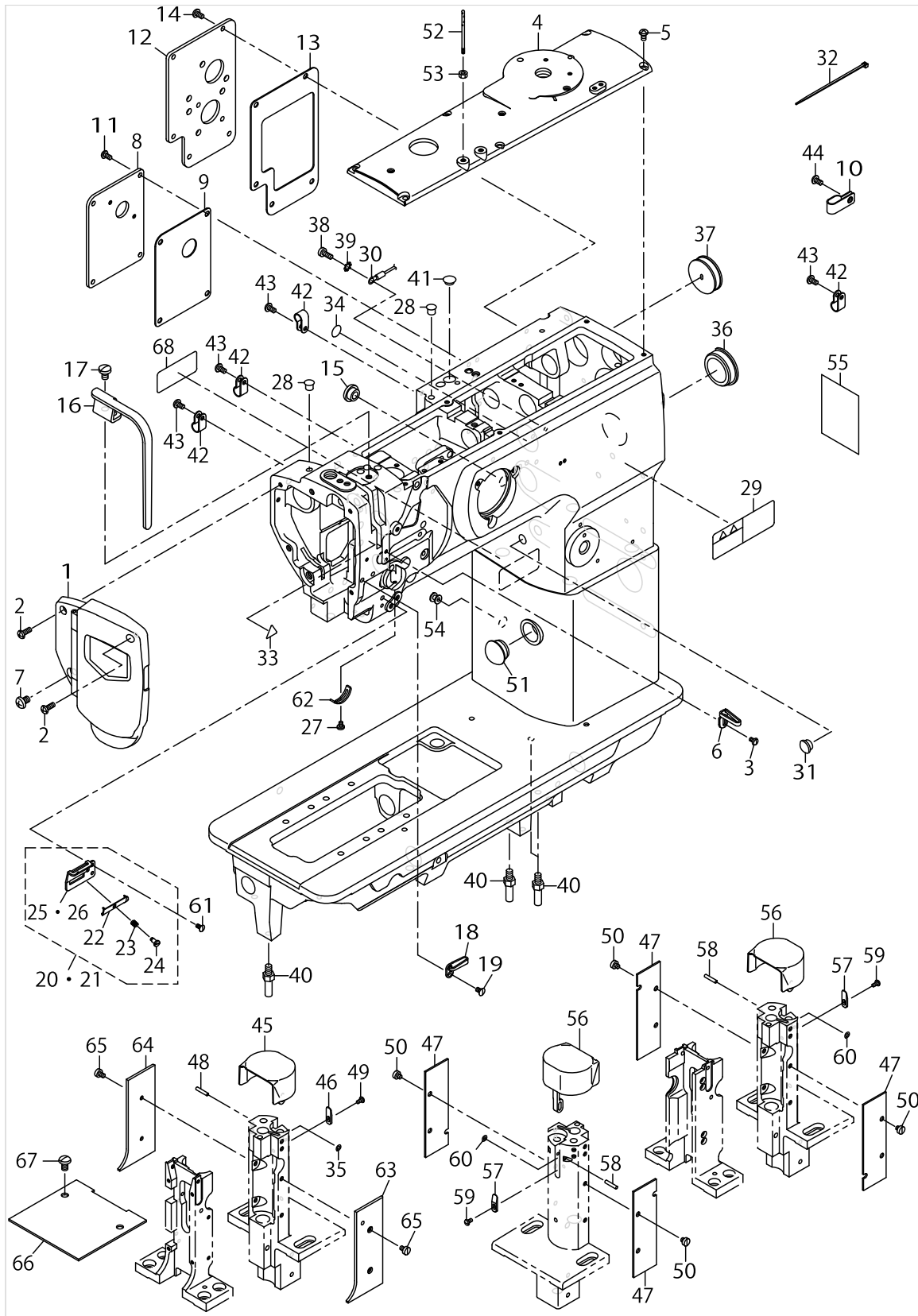
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40016798	FACE COVER ASM.				1
2	SS4111215SP	SCREW 11/64-40 L=12				2
3	SS5090610SP	SCREW 9/64-40 L=6				1
4	21331301	TOP COVER B				1
5	SS4110815SP	SCREW 11/64-40 L=8				6
6	40108674	THREAD GUIDE				1
7	SS4150915SP	SCREW 15/64-28 L=9				1
8	21437207	WINDOW PLATE F				1
9	21437306	WINDOW PLATE E PACKING				1
10	D2112555B00	CORD HOLDER LARGE				2
11	SS4110815SP	SCREW 11/64-40 L=8				4
12	21392907	WINDOW PLATE G				1
13	21332002	WINDOW PLATE PACKING B				1
14	SS4110815SP	SCREW 11/64-40 L=8				5
15	TA1250504R0	RUBBER PLUG				1
16	21331608	BALANCE COVER				1
17	SS7150910TP	SCREW 15/64-28 L=9				1
18	10101400	THREAD GUIDE C				1
19	SS2090710TP	SCREW 9/64-40 L=7.2				1
20	21408554	THREAD GUIDE ASM.	FOR PLC-1760-7			1
21	40039838	THREAD GUIDE ASM.	FOR PLC-1710-7			1
22	17912106	NEEDLE THREAD PRESSER PLATE		*		1
23	B1132521000	THREAD PRESSER PLATE SPRING		*		1
24	SD0380551SL	HINGE SCREW D=3.80 H=5.5		*		1
25	21408505	THREAD GUIDE PLATE	FOR PLC-1760-7	*		1
26	40039839	THREAD GUIDE PLATE	FOR PLC-1710-7	*		1
27	SS7090520TP	SCREW 9/64-40 L=4.5				1
28	TA0750704R0	RUBBER PLUG				2
29	CM301300001	SAFETY LABEL				1
30	22951552	GROUND WIRE ASM.				1
31	TA1050504R0	RUBBER PLUG				1
32	EA9500B0100	CABLE BAND				3
33	CM300200001	ATTENTION SEAL 16				1
34	22901805	GROUND MARK				1
35	WZ0320290UZ	WASHER 3.2X6.5X0.15	FOR PLC-1710-7			1
36	22619100	CAP				1
37	10201200	RUBBER PLUG				1
38	SS6111140SP	SCREW 11/64-40 L=11				1
39	WT0530002KS	TOOTHED WASHER D=5.3				1
40	22602601	BED SCREW STUD				4
41	TA1250504R0	RUBBER PLUG				1
42	HX00123000A	CABLE CLIP				4
43	SS4110815SP	SCREW 11/64-40 L=8				2
44	SS6111140SP	SCREW 11/64-40 L=11				2
45	40038688	HOOK COVER ASM.	FOR PLC-1710-7			1
46	40017269	SLIDE PLATE	FOR PLC-1710-7			1
47	40017316	HOOK SHAFT SADDLE COVER	FOR PLC-1760-7			4

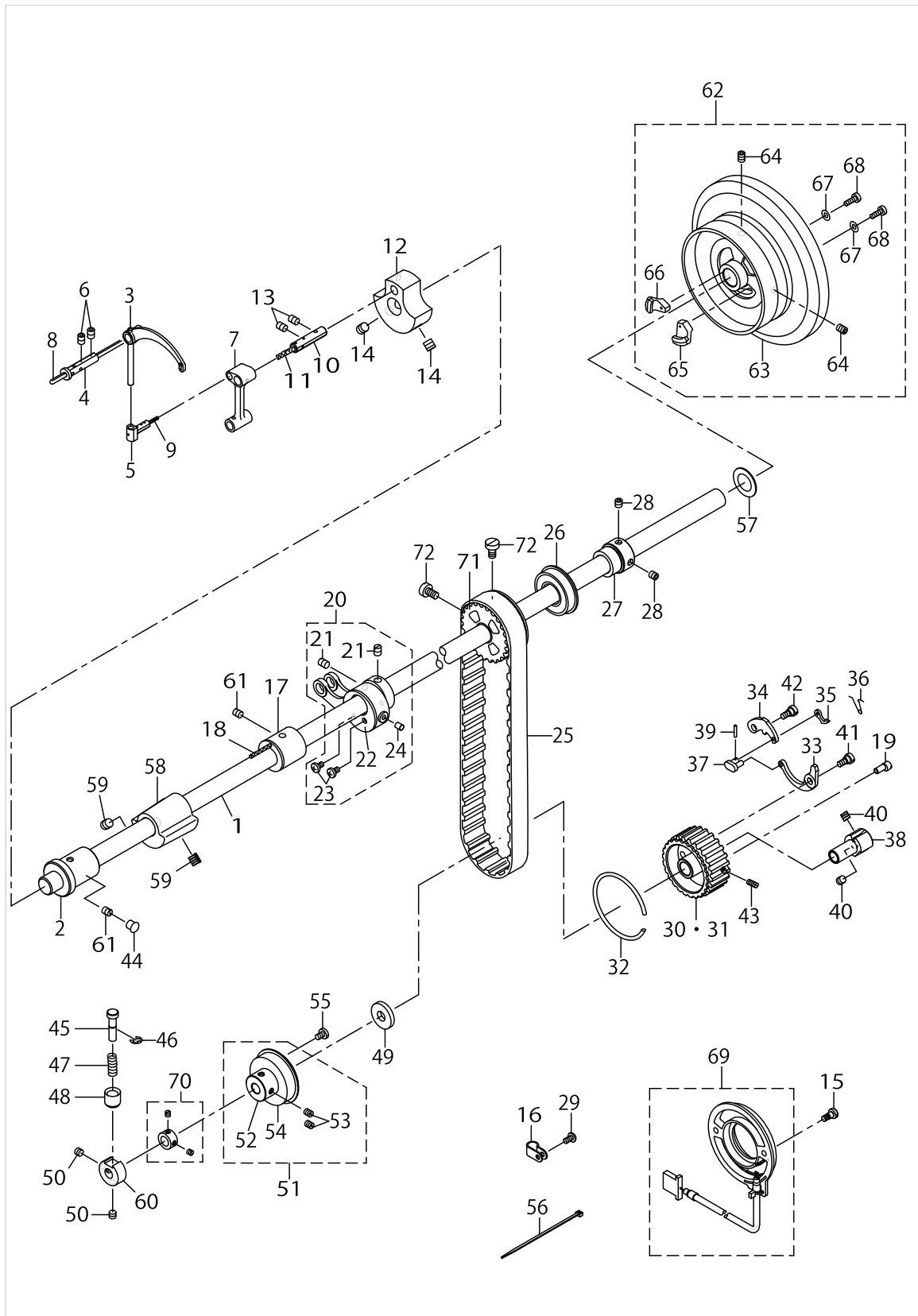
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40038691	HOOK COVER HINGE SHAFT	FOR PLC-1710-7			1
49	SS4080620TP	SCREW 1/8-44 L=6	FOR PLC-1710-7			1
50	SS6110480SP	SCREW 11/64-40 L=4.3	FOR PLC-1760-7			8
51	TA2100904R0	RUBBER PLUG				1
52	40052262	THREAD GUIDE PIN				1
53	NS6620310SP	NUT 3/16-32				1
54	D2414141E00	LORD BUSHING				1
55	40152631	LUBRICATION SUPPLEMENT				1
56	40038688	HOOK COVER ASM.	FOR PLC-1760-7			2
57	40017269	SLIDE PLATE	FOR PLC-1760-7			2
58	40038691	HOOK COVER HINGE SHAFT	FOR PLC-1760-7			2
59	SS4080620TP	SCREW 1/8-44 L=6	FOR PLC-1760-7			2
60	WZ0320290UZ	WASHER 3.2X6.5X0.15	FOR PLC-1760-7			2
61	SS2090710TP	SCREW 9/64-40 L=7.2				1
62	B3138512000	TAKE-UP SPRING ADJUSTING PLATE				1
63	40017264	FEED LEVER BASE COVER A	FOR PLC-1710-7			1
64	40017265	FEED LEVER BASE COVER B	FOR PLC-1710-7			1
65	SS6090620SP	SCREW 9/64-40 L=6	FOR PLC-1710-7			4
66	40039831	BED COVER	FOR PLC-1710-7			1
67	SM4061001SB	SCREW M6 L=10	FOR PLC-1710-7			2
68	40094561	SEWING MACHINE LABEL (EU)	FOR EU			1

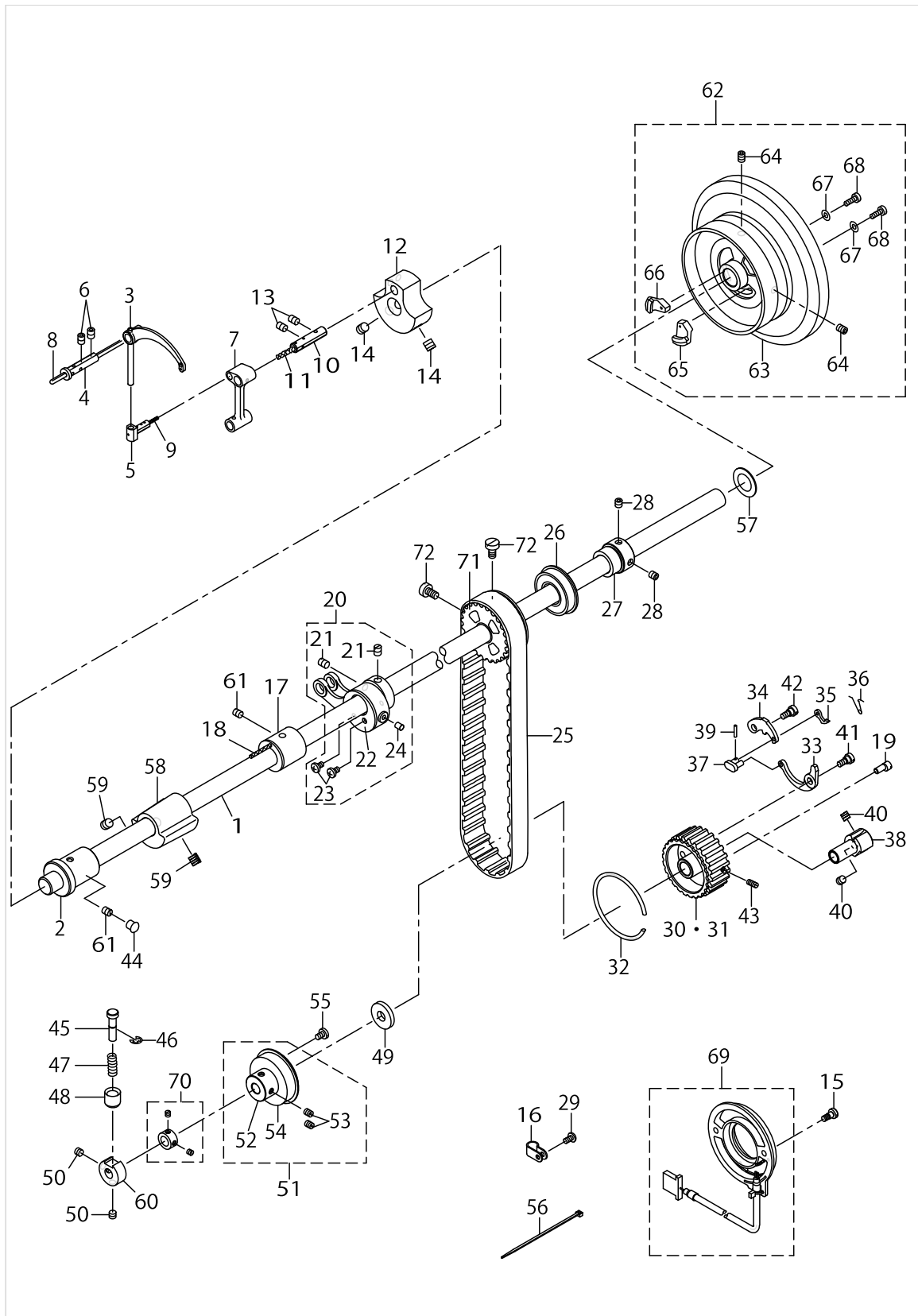
UPPER SHAFT, LOWER SHAFT DRIVING & BALANCE COMPONENTS



UPPER SHAFT,LOWER SHAFT DRIVING & BALANCE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21332705	UPPER SHAFT				1
2	21333000	UPPER SHAFT FRONT METAL				1
3	23001001	THREAD TAKE-UP LEVER				1
4	B1906051000	TAKE-UP LEVER PIN				1
5	21333307	BALANCE SLIDE SHAFT				1
6	SS8150822TP	SCREW 15/64-28 L=8				2
7	40038704	NEEDLE BAR CRANK ROD				1
8	CQ303000000	OIL WICK				0.2
9	CQ202000000	OIL WICK				0.03
10	B1210051000	NEEDLE BAR CRANK PIN				1
11	CQ505000000	OIL WICK				0.03
12	21332507	COUNTER WEIGHT (A) (36MM)				1
13	SS8150822TP	SCREW 15/64-28 L=8				2
14	SM8080812TP	SCREW M8X8				2
15	10604809	SCREW				2
16	HX00123000A	CABLE CLIP				1
17	21333109	UPPER SHAFT INNER METAL				1
18	CQ202000000	OIL WICK				0.2
19	21387907	ADJUSTING PIN (1.2)				1
20	40197296	HORIZONTAL_FEED_ROD_ASM				1
21	SS8660810TP	SCREW 1/4-40 L=8		*		2
22	21353008	HORIZONTAL FEED CAM COVER		*		1
23	SS7110710SP	SCREW 11/64-40 L=7		*		2
24	21387402	FELT		*		1
25	40038694	TIMING BELT (960)				1
26	B1203512000	BUSHING REAR				1
27	21402300	UPPER SHAFT BEARING HOOK				1
28	SM8060602TP	SCREW M6X6				2
29	SS4110815SP	SCREW 11/64-40 L=8				1
30	40038703	LOWER SPROCKET	SELECTIVE PARTS			1
31	21387501	LOWER SPROCKET	SELECTIVE PARTS			1
32	B1214019000	SPROCKET RING				1
33	21387709	SAFETY CLUTCH SPRING				1
34	21387600	SAFETY CLUTCH HOOK				1
35	B1308055000	SAFETY CLUTCH COUNTER-HOOK				1
36	40113224	COUNTER HOOK SPRING				1
37	B1310055000	SAFETY CLUTCH SMALL LINK				1
38	21387808	SAFETY BASE				1
39	B1314055000	SAFETY CLUTCH SMALL LINK PIN				1
40	SS8660612TP	SCREW 1/4-40 L=6				2
41	SD0640322TP	HINGE SCREW D=6.35 H=3.2				1
42	SD0640322TP	HINGE SCREW D=6.35 H=3.2				1
43	SS8111010TP	SCREW 11/64-40 L=9.5				1
44	TA0750704R0	RUBBER PLUG				1
45	40104367	SAFETY CLUTCH PUSH BUTTON				1
46	RE0500000K0	E-RING				1
47	B1639051000	SPRING				1

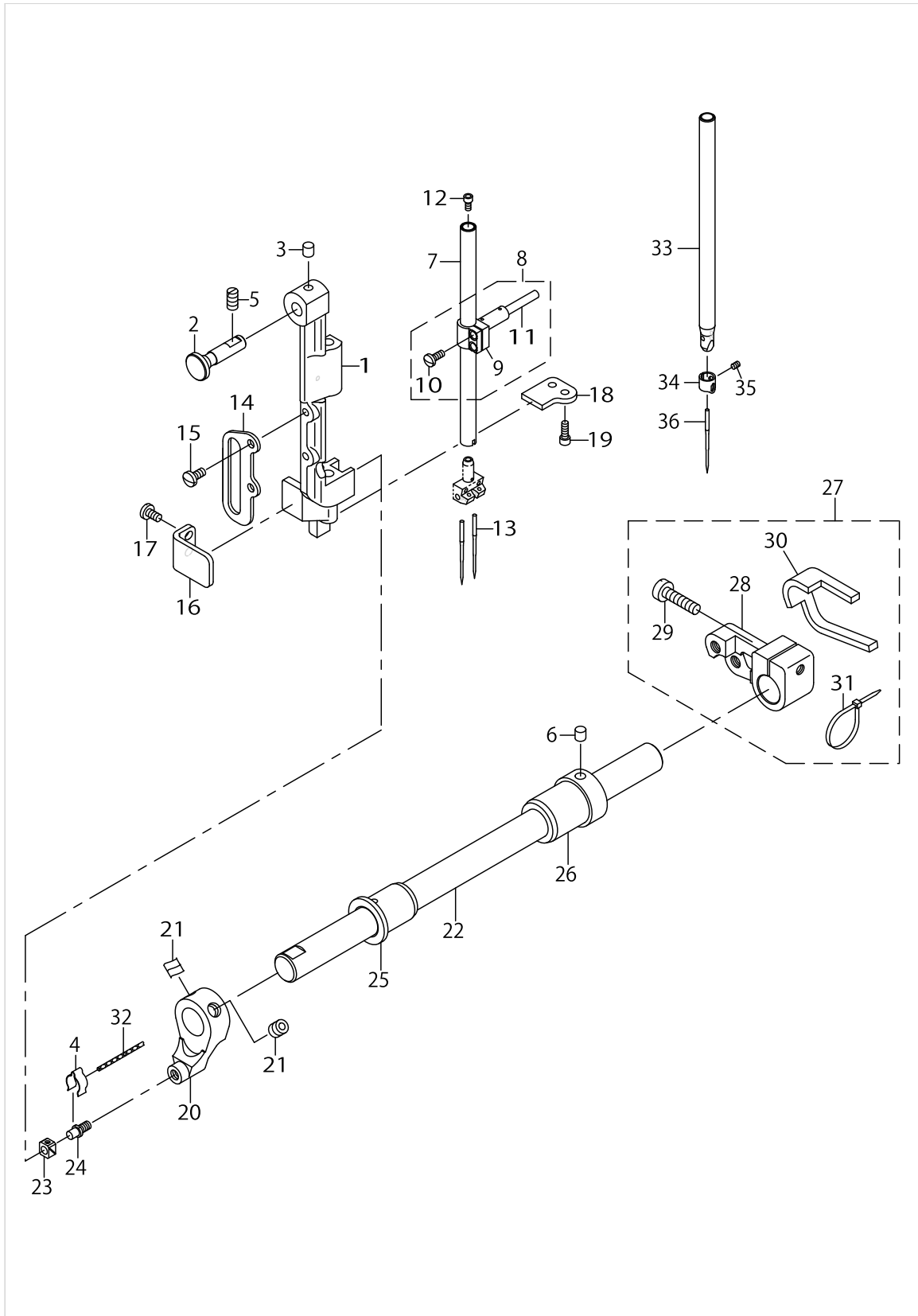
UPPER SHAFT, LOWER SHAFT DRIVING & BALANCE COMPONENTS



UPPER SHAFT,LOWER SHAFT DRIVING & BALANCE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B1313055000	SAFETY CLUTCH KNOB SLEEVE				1
49	40016148	THRUST COLLAR B WASHER				1
50	SS8660530TP	SCREW 1/4-40 L=4.5				2
51	40038700	THRUST COLLAR ASM.				1
52	40038702	THRUST COLLAR		*		1
53	SS8661030SP	SCREW 1/4-40 L=10		*		2
54	SB120000200	BEARING 20X42		*		1
55	SS7120760SP	SCREW 3/16-28 L=7.0				2
56	EA9500B0100	CABLE BAND				1
57	22606206	SPACER Y				1
58	40038830	BALANCER				1
59	SM8061212TP	SCREW M6X12				2
60	21333901	SAFETY CLUTCH DISC				1
61	SS8150710TP	SCREW 15/64-28 L=7				2
62	21427059	FLYWHEEL ASM.				1
63	21427000	FLYWHEEL		*		1
64	SS8150822TP	SCREW 15/64-28 L=8		*		2
65	M40071100AA	MAGNET FITTING BASE A ASM.		*		1
66	M40071100AB	MAGNET FITTING BASE B ASM.		*		1
67	WP0450801SD	WASHER 4.5X10X0.8		*		2
68	SS6111210SP	SCREW 11/64-40 L=12		*		2
69	40024855	CONTAIN SYNCHRO ASM.				1
70	CS0950810SH	THRUST COLLAR ASM. D=9.5 W=8				1
71	40038692	UPPER SPROCKET				1
72	SS6661110SP	SCREW 1/4-40 L=11				2

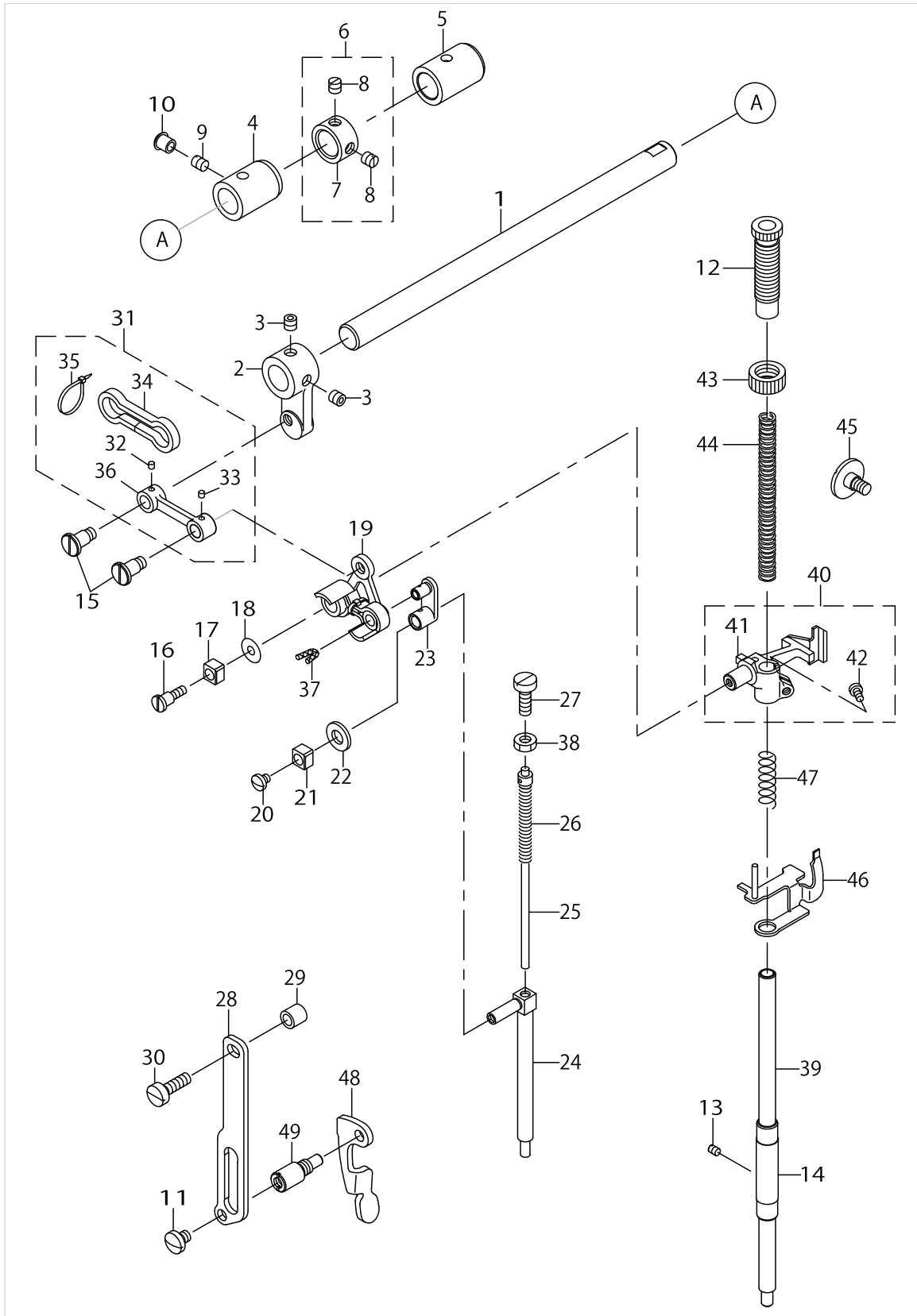
NEEDLE BAR ROCKING COMPONENTS



NEEDLE BAR ROCKING COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	23002009	NEEDLE BAR FRAME				1
2	21405204	HINGE STUD				1
3	22814909	FELT				1
4	B1437051000	OIL WICK RETAINER				1
5	SS8151150TP	SCREW 15/64-28 L=10.5				1
6	22814909	FELT				1
7	21451406	NEEDLE BAR	FOR PLC-1760-7			1
8	B14110570A0	NEEDLE BAR CLAMP ASM.				1
9	B1411057000	NEEDLE BAR CONNECTION		*		1
10	SS7090910SP	SCREW 9/64-40 L=8.5		*		2
11	B1412051000	FELT		*		1
12	SM6030602TP	SCREW M3X0.5 L=6	FOR PLC-1760-7			1
13	MC321001400	NEEDLE 134-35 #140	FOR PLC-1760-7		☆	2
14	21438007	UPPER FEED BAR GUIDE				1
15	SS7110910TP	SCREW 11/64-40 L=8.5				2
16	21388400	ROCKING BASE GUIDE				1
17	SS7110830SP	SCREW 11/64-40 L=7.5				2
18	21338603	ROCKING BASE GUIDE (B)				1
19	SS6091022TP	SCREW				2
20	21338801	ROCKING FRONT ARM				1
21	SM8080802TP	SCREW				2
22	21338900	ROCKING SHAFT				1
23	B1414232000	SQUARE BLOCK				1
24	B1410771000	STUD				1
25	21339304	ROCKING SHAFT FRONT METAL				1
26	40027746	BUSHING REAR				1
27	40039270	ROCKING REAR ARM ASM.				1
28	40039269	ROCKING REAR ARM		*		1
29	SS6152440SP	SCREW 15/64-28 L=23.5		*		1
30	23062102	ROCKING REAR ARM FELT		*		1
31	EA9500B0100	CABLE BAND		*		2
32	CQ202000000	OIL WICK				0.05
33	B1401246000	NEEDLE BAR	FOR PLC-1710-7			1
34	40039836	NEEDLE BAR THREAD RACK	FOR PLC-1710-7			1
35	SS8080410TP	SCREW 1/8-44 L=3.5	FOR PLC-1710-7		☆	1
36	MC321001400	NEEDLE 134-35 #140	FOR PLC-1710-7		☆	1

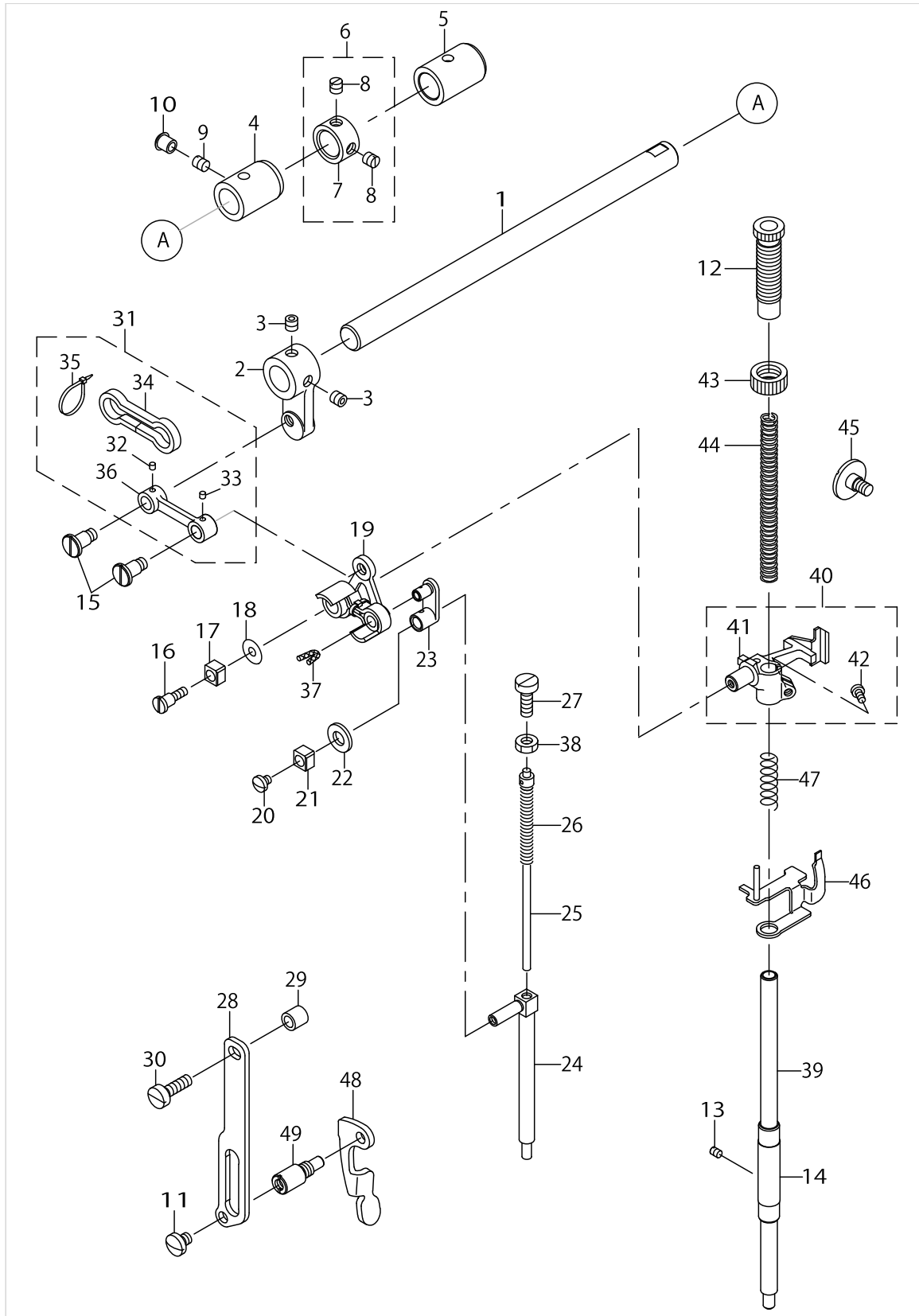
PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS (1)



PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21340401	UPPER FEED SHAFT				1
2	21340500	UPPER FEED FRONT ARM				1
3	SS8660612TP	SCREW 1/4-40 L=6				2
4	40039326	FRONT METAL				1
5	21378302	FEED SHAFT METAL				1
6	22904155	MAIN SHAFT THRUST COLLAR ASM.				1
7	22904106	MAIN SHAFT THRUST COLLAR		*		1
8	SS8660610TP	SCREW 1/4-40 L=6		*		2
9	SS8150710SP	SCREW 15/64-28 L=7				1
10	TA0750704R0	RUBBER PLUG				1
11	SS7150740SP	SCREW 15/64-28 L=7				1
12	21340906	PRESSER ADJUSTING SCREW				1
13	SS8110520TP	SCREW 11/64-40 L=4.5				1
14	22907109	PRESSER BAR BUSHING LOWER				1
15	40018340	SCREW				2
16	40018339	SCREW				1
17	B1414555000	SLIDE BLOCK				1
18	WP0501046SC	WASHER 5X14X1				1
19	40033029	TRIANGULAR LEVER ASM.				1
20	SS7110510SP	SCREW 11/64-40 L=5				1
21	B1414555000	SLIDE BLOCK				1
22	10509701	FELT				1
23	40018341	WALKING BAR DRIVING LINK				1
24	40033033	WALKING BAR B				1
25	B14670530A0	WALKING BAR ASM.				1
26	B1468053000	WALKING BAR SPRING				1
27	SS6151780SP	SCREW 15/64-28 L=17.0				1
28	21406509	UPPER FEED GUIDE PLATE				1
29	26225201	ROLLER				1
30	SS6151920SP	SCREW 15/64-28 L=19.0				1
31	40033027	UPPER FEED LINK ASM.				1
32	CQ3000000F0	OIL FELT		*		0.003
33	CQ3000000F0	OIL FELT		*		0.003
34	21347109	FELT		*		1
35	EA9500B0000	CLIP CV-70S		*		2
36	21339908	UPPER FEED LINK		*		1
37	CQ252000000	OIL WICK				0.02
38	NS6150430SP	NUT 15/64-28				1
39	21451505	PRESSER BAR				1
40	40039265	PRESSURE BAR HOLDER ASM.				1
41	40039266	PRESSURE BAR HOLDER C		*		1
42	SS7110910TP	SCREW 11/64-40 L= 8.5		*		1
43	22907604	PRESSER SPRING REGULATOR NUT				1
44	B1502246000	PRESSER SPRING				1
45	40038705	PRESSURE BAR HOLDER GUIDE				1
46	40017276	THREAD RELEASE PLATE COMPL.				1
47	B1462053000	THREAD RELEASE SPRING				1

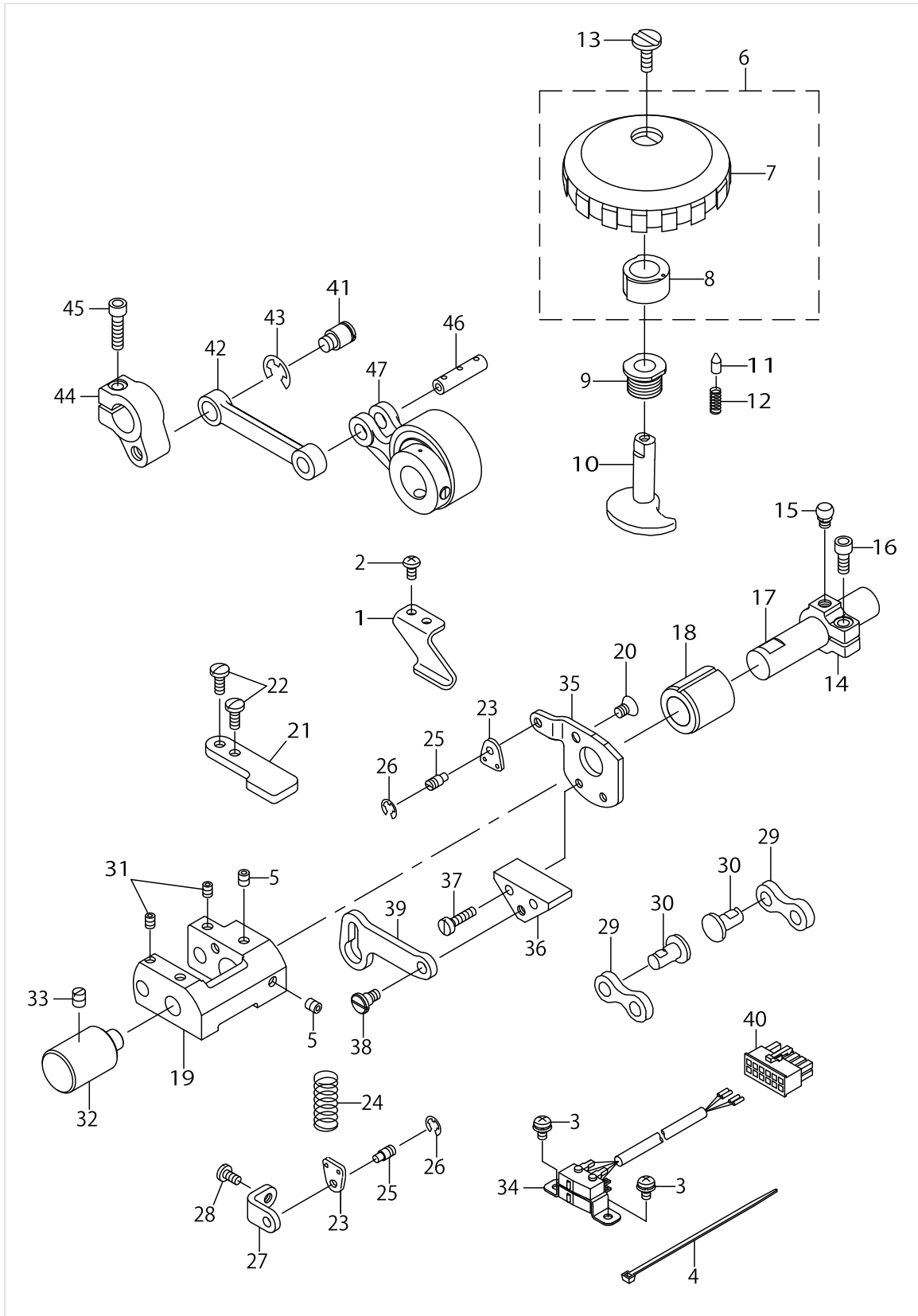
PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS (1)



PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	21406103	PRESSER LIFTER LEVER				1
49	21406608	GUIDE PLATE SPACER				1

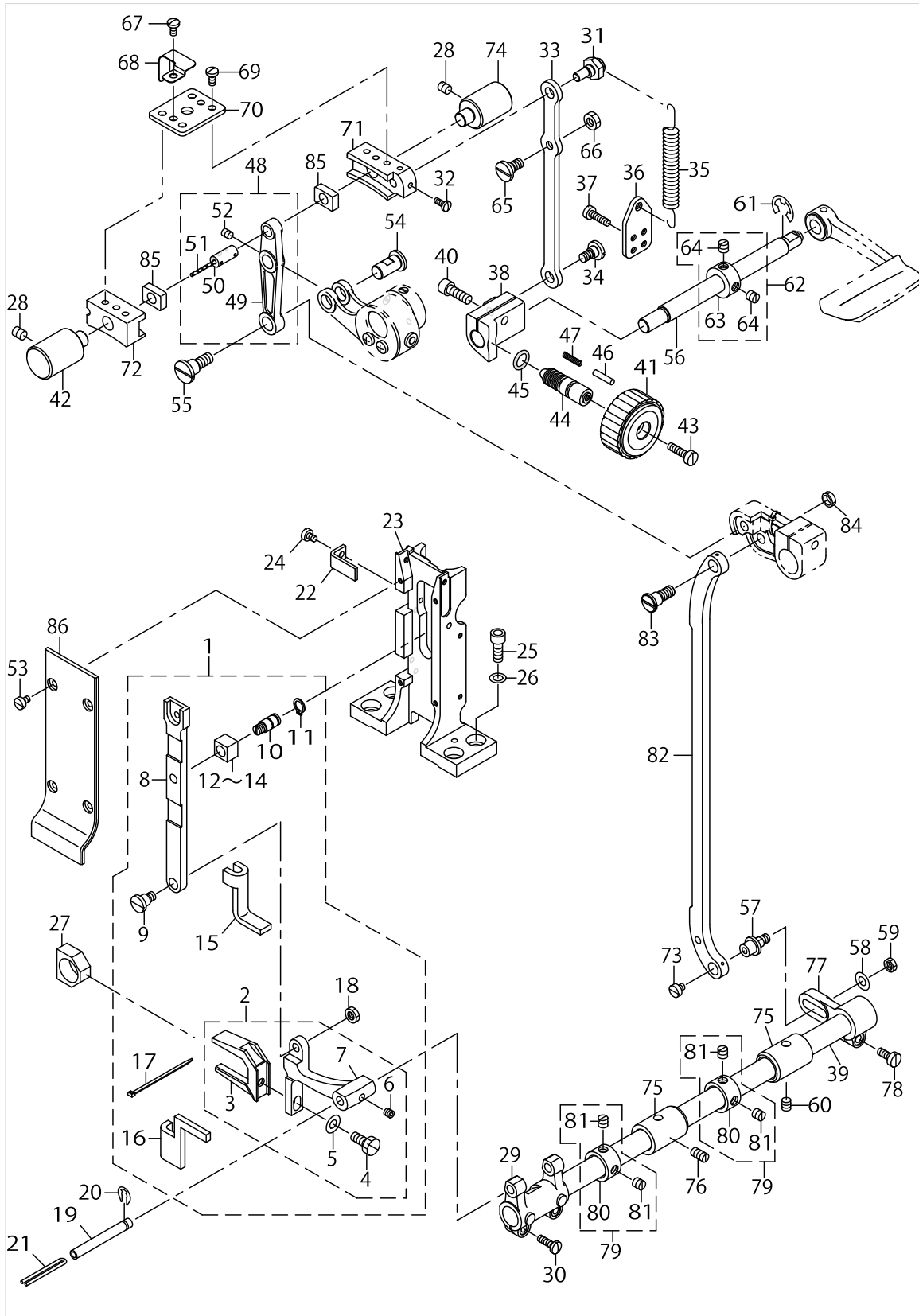
PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS (2)



PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21438700	MUTUAL VERTICAL LINK SUPPORT				1
2	SS4110815SP	SCREW 11/64-40 L=8				2
3	SL4040881SC	SCREW M4 L=8				2
4	EA9500B0100	CABLE BAND				2
5	SM8050602TP	SCREW M5 L=6				2
6	10774354	UPPER AND LOWER DIAL ASM.				1
7	10774305	VERTICAL DIAL		*		1
8	10774404	VERTICAL CAM		*		1
9	10715100	VERTICAL DIAL SHAFT BUSHING				1
10	40108542	VERTICAL ADJUSTING CAM				1
11	10715704	VERTICAL DIAL PIN				1
12	B152652700G	SPRING				1
13	SS6110630TP	SCREW 11/64-40 L=6				1
14	21341607	VERTICAL ADJUSTING ARM				1
15	10715308	PIN				1
16	SM6051202TP	SCREW M5X0.8 L=12				1
17	21341508	VERTICAL CHANGE BASE SHAFT				1
18	10718203	FEED SHAFT FRONT METAL				1
19	10714202	VERTICAL CHANGE BELT				1
20	SM1050801SR	SCREW M5 L=8				1
21	21438205	UPPER FEED STOPPER PLATE				1
22	SS7111120TP	SCREW				2
23	10713501	SPRING HOOK				2
24	10716504	VERTICAL SHAFT SPRING				1
25	B3416552000	CONNECTING ROD HINGE SCREW				2
26	RE0500000K0	E-RING				2
27	21339809	UPPER FEED DOG SPRING HOOK				1
28	SS7110830SP	SCREW 11/64-40 L=7.5				1
29	40107949	CONNECTION LINK B				2
30	10714608	CONNECTION LINK B SUPPORT PIN				2
31	SM8050602TP	SCREW M5 L=6				2
32	21337803	FEED ADJUSTING BASE SUPPORT				1
33	SS8150710SP	SCREW 15/64-28 L=7				1
34	40024852	VERTICAL DETECTOR SWITCH ASM.				1
35	21438106	STOPPER PLATE B				1
36	21438601	MUTUAL VERTICAL LINK SPASER				1
37	SS6111610SP	SCREW 11/64-40 L=16				2
38	SD0600454TP	SHOULDER SCREW				1
39	21438502	MUTUAL VERTICAL LINK				1
40	HK034610120	HOUSING 12P				1
41	21048707	HINGE SCREW				1
42	21340005	UPPER FEED LINK (B)				1
43	RE0800000K0	E-SHAPED SNAP RING (8MM)				1
44	21340302	UPPER FEED REAR ARM (B)				1
45	SM6052002TP	SCREW M5 L=20				1
46	10713808	CONNECTION LINK PIN B				1
47	40075553	ECCENTRIC ROD(SET)				1

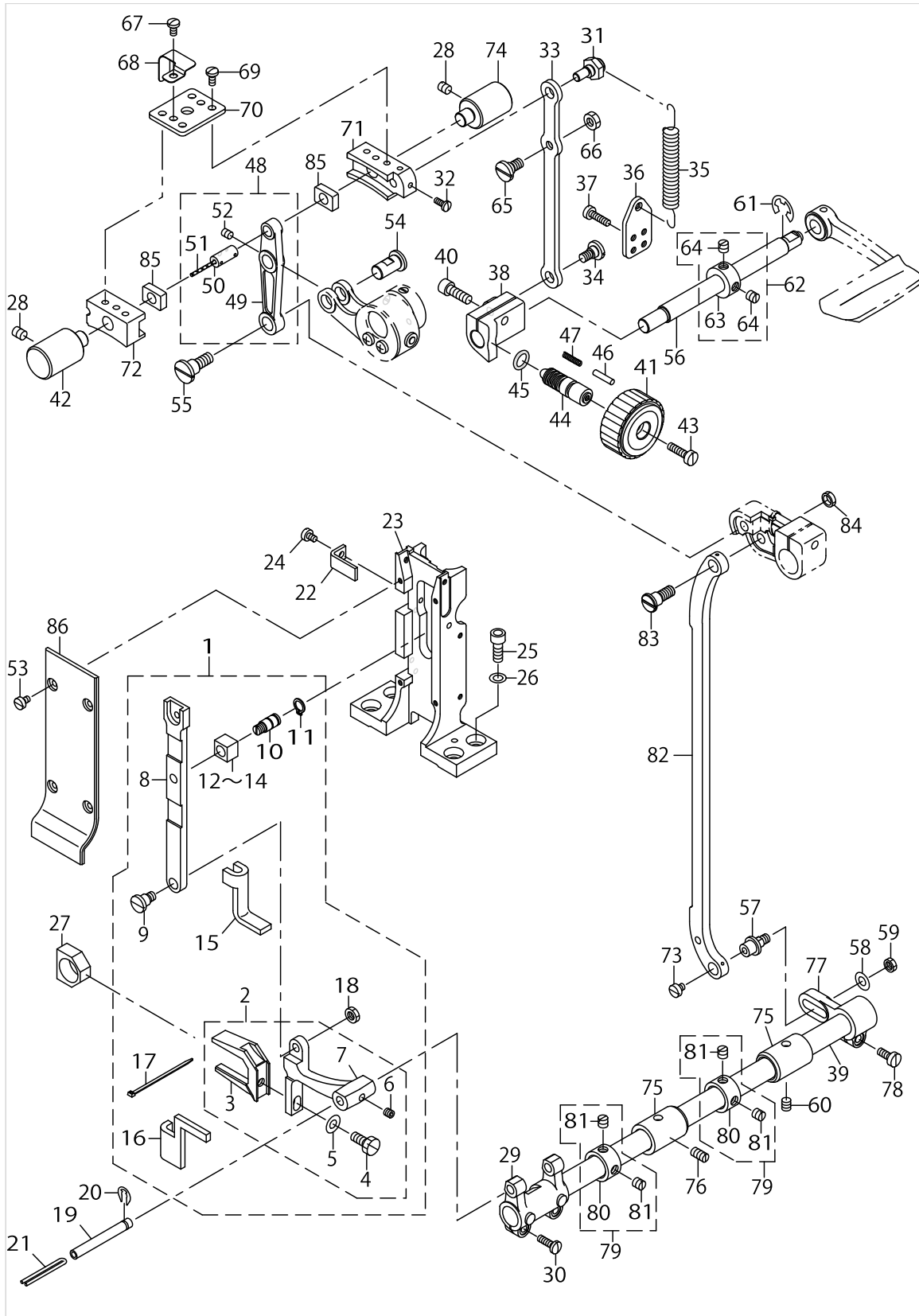
FEED MECHANISM COMPONENTS (FOR PLC-1710-7)



FEED MECHANISM COMPONENTS (FOR PLC-1710-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40038708	FEED BAR ASM.				1
2	40039258	FEED BAR(FOR THREAD TRIMMER) ASM.		*		1
3	10107902	FEED BAR FORK		*		1
4	SS9151740CP	SCREW 15/64-28 L=17		*		1
5	WP0621016SD	WASHER 6.2X13X1		*		1
6	SM8050502TP	SCREW M5 L=5		*		1
7	40039261	FEED BASE		*		1
8	40039257	FEED LEVER		*		1
9	40039015	FEED LEVER SCREW		*		1
10	23009509	FEED LEVER SHAFT		*		1
11	RC0740811KP	C-RING		*		1
12	13516703	SLIDE BLOCK B	SELECTIVE PARTS	*		1
13	13516604	SLIDE BLOCK A	SELECTIVE PARTS	*		1
14	13519202	SLIDE BLOCK	SELECTIVE PARTS	*		1
15	40038709	FELT A		*		1
16	40038710	FELT B		*		1
17	EA9500B0100	CABLE BAND		*		3
18	NS6150310SP	NUT 15/64-28		*		1
19	B1604012000A	FEED BAR SHAFT				1
20	RE0500711KP	SNAP RING 5				1
21	CQ202000000	OIL WICK				0.14
22	23036304	FEED LEVER SUPPORT				2
23	40038981	FEED LEVER BASE				1
24	SS6090630TP	SCREW 9/64-40 L=6				2
25	SM6061602TP	SCREW M6 L=16				4
26	WP0612076SP	WASHER 6.1X11X2				4
27	B1610512000	FEED DRIVING SLIDE BLOCK				1
28	SS8150822TP	SCREW 15/64-28 L=8				2
29	21364104	FEED ROCKER				1
30	SS7111410TP	SCREW 11/64-40 L=14				2
31	21337902	ECCENTRIC PIN				1
32	SS7090910TP	SCREW 9/64-40 L=8.5				2
33	21337308	FEED ADJUSTING ROD				1
34	SD0800402TP	HINGE SCREW D=8 H=4				1
35	21337605	SPRING				1
36	40019926	SPRING HOOK				1
37	SS6111610SP	SCREW 11/64-40 L=16				2
38	21337209	FEED ADJUSTING A				1
39	22609408	FEED ROCK SHAFT				1
40	SM6061802TP	SCREW M6 L=18				1
41	21336805	FEED DIAL A				1
42	21430400	FEED ADJUSTER SUPPORT				1
43	SS6121860SP	SCREW 3/16-28 L=18				1
44	22911804	FEED REGULATOR SCREW				1
45	RO092270200	RUBBER RING				1
46	22912000	FEED REGULATOR PIN				1
47	22912109	FEED REGULATOR PIN SPRING				1

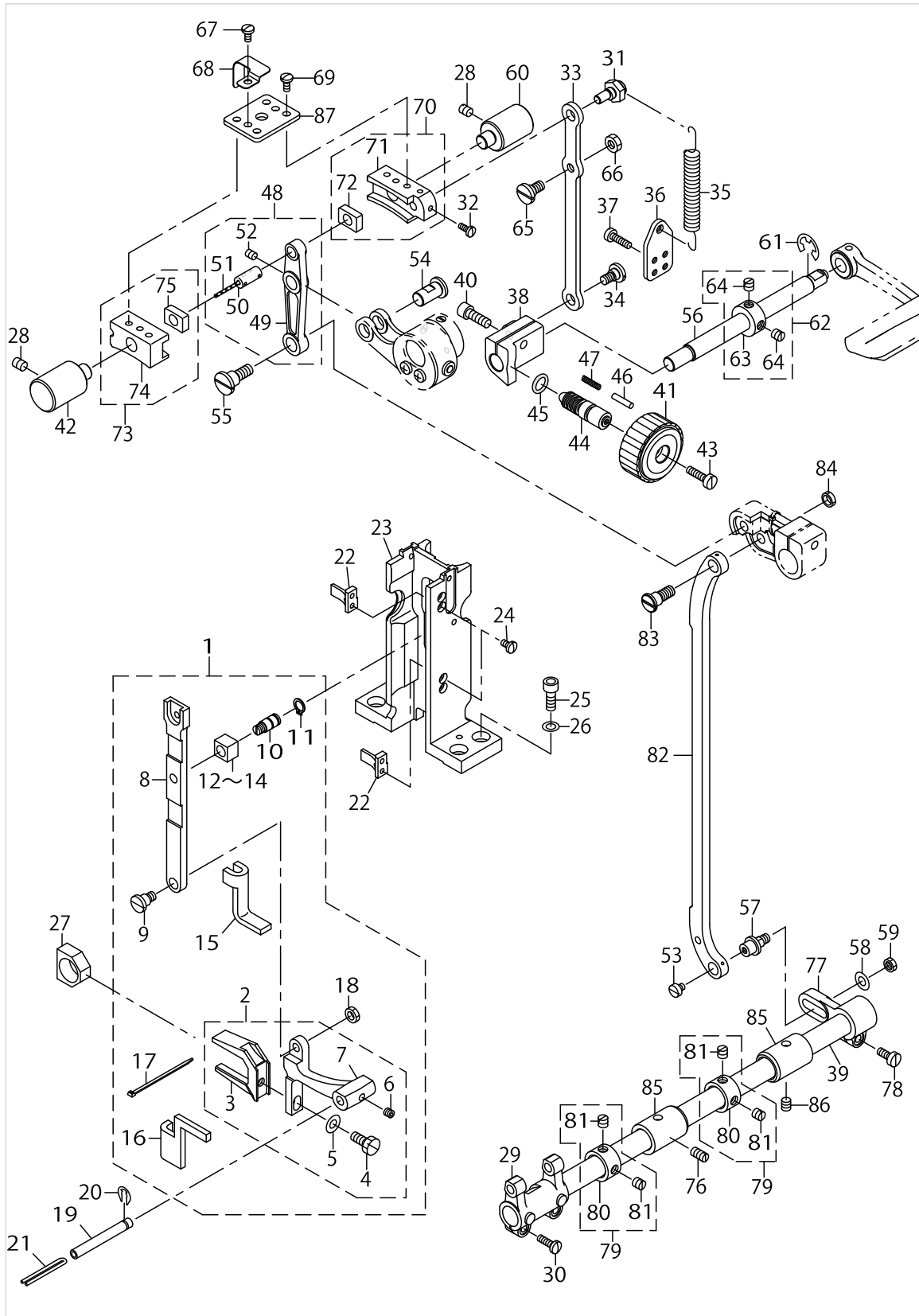
FEED MECHANISM COMPONENTS (FOR PLC-1710-7)



FEED MECHANISM COMPONENTS (FOR PLC-1710-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	21336656	FEED LINK ASM.				1
49	21336607	FEED LINK		*		1
50	40009103	CONNECTING FORKED LINK PIN		*		1
51	CQ202000000	OIL WICK		*		0.04
52	SM8050612TP	SCREW M5X6		*		1
53	SS6090630SP	SCREW 9/64-40 L=6				4
54	21338207	FEED LINK PIN				1
55	SD1000801SH	HINGE SCREW D=10 H=8				1
56	21336300	BACKWARD FEED LEVER SHAFT				1
57	40108541	FEED ROCK SHAFT HINGE SCREW				1
58	WP0650876SD	WASHER 6.5X13X0.8				1
59	NS6150310SP	NUT 15/64-28				1
60	SS8150710TP	SCREW 15/64-28 L=7				1
61	RE0900000K0	E-RING 9				1
62	CS1201010SH	THRUST COLLAR ASM. D=12 W=10				1
63	CS1201011SH	THRUST COLLAR D=12 W=10		*		1
64	SS8660610TP	SCREW 1/4-40 L=6		*		2
65	SD0800402TP	HINGE SCREW D=8 H=4				1
66	NS6150430SP	NUT 15/64-28				1
67	SS7110710SP	SCREW 11/64-40 L=7				1
68	40038712	FELT HOLDER				1
69	SS7110910TP	SCREW 11/64-40 L=8.5				4
70	21407408	FITTING PLATE				1
71	21407200	FEED ADJUSTING BASE				1
72	40038711	FEED ADJUSTING BASE B				1
73	SS6110520TP	SCREW 11/64-40 L=4.5				1
74	21337803	FEED ADJUSTING BASE SUPPORT				1
75	21378302	FEED SHAFT METAL				2
76	SS8151150TP	SCREW 15/64-28 L=10.5				1
77	B3025141H00A	CONNECTING ARM				1
78	SS6121210SP	SCREW 3/16-28 L=12				1
79	22904155	MAIN SHAFT THRUST COLLAR ASM.				2
80	22904106	MAIN SHAFT THRUST COLLAR		*		1
81	SS8660610TP	SCREW 1/4-40 L=6		*		2
82	40039307	FEED REGULATOR CONNECTING ROD				1
83	SD0900701TP	HINGE SCREW D=9 H=7				1
84	NS6680320SP	NUT 9/32-28				1
85	21407309	SQUARE BLOCK				2
86	40017263	FEED LEVER BASE COVER				1

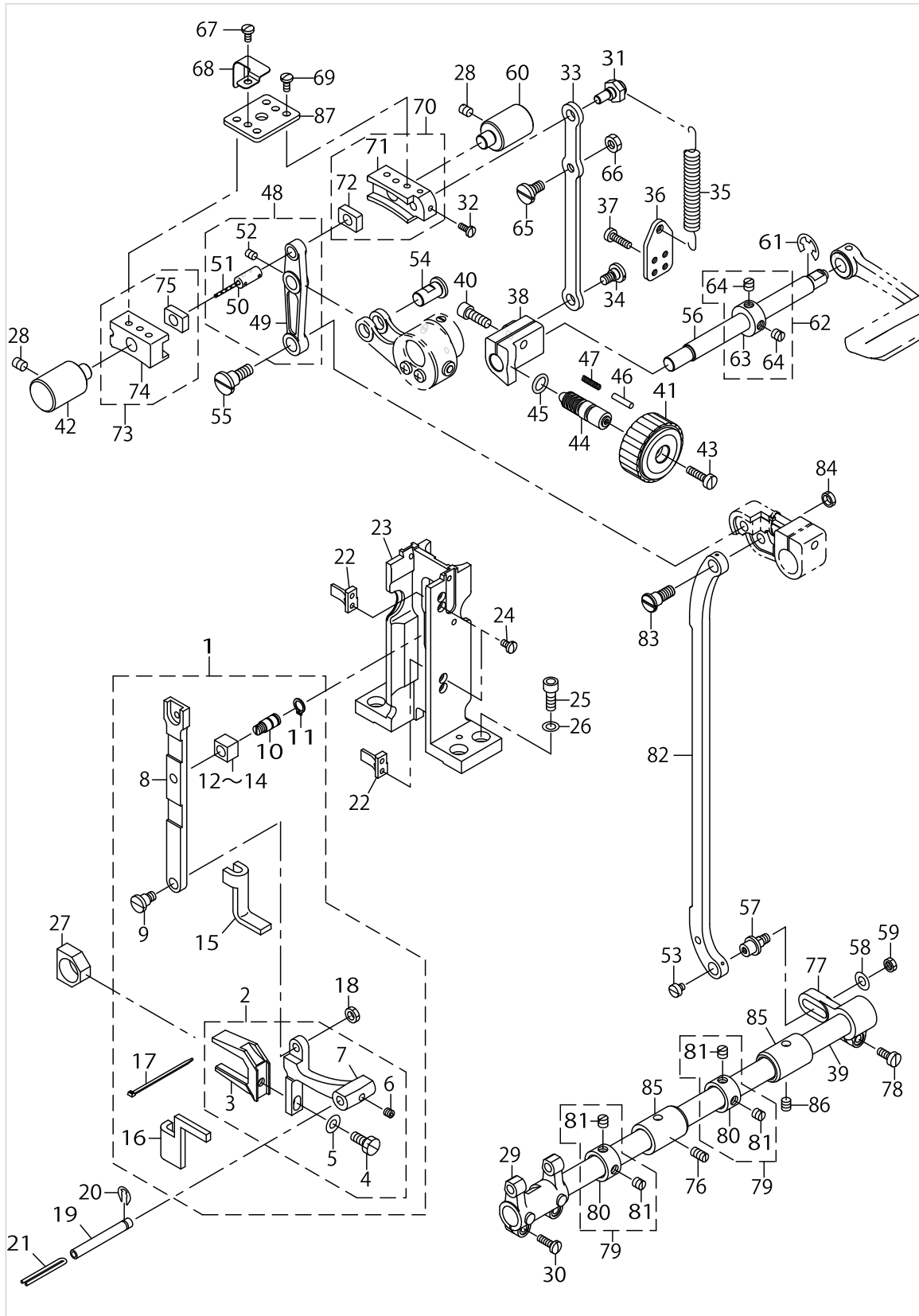
FEED MECHANISM COMPONENTS (FOR PLC-1760-7)



FEED MECHANISM COMPONENTS (FOR PLC-1760-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40038708	FEED BAR ASM.				1
2	40039258	FEED BAR(FOR THREAD TRIMMER) ASM.		*		1
3	10107902	FEED BAR FORK		*		1
4	SS9151740CP	SCREW 15/64-28 L=17		*		1
5	WP0621016SD	WASHER 6.2X13X1		*		1
6	SM8050502TP	SCREW M5 L=5		*		1
7	40039261	FEED BASE		*		1
8	40039257	FEED LEVER		*		1
9	40039015	FEED LEVER SCREW		*		1
10	23009509	FEED LEVER SHAFT		*		1
11	RC0740811KP	C-RING		*		1
12	13516703	SLIDE BLOCK B	SELECTIVE PARTS	*		1
13	13516604	SLIDE BLOCK A	SELECTIVE PARTS	*		1
14	13519202	SLIDE BLOCK	SELECTIVE PARTS	*		1
15	40038709	FELT A		*		1
16	40038710	FELT B		*		1
17	EA9500B0100	CABLE BAND		*		3
18	NS6150310SP	NUT 15/64-28		*		1
19	B1604012000A	FEED BAR SHAFT				1
20	RE0500711KP	SNAP RING 5				1
21	CQ202000000	OIL WICK				0.14
22	40017317	FEED LEVER SUPPORT				2
23	40038707	FEED LEVER BASE				1
24	SS7090710SP	SCREW 9/64-40 L= 6.8				4
25	SM6061602TP	SCREW M6 L=16				4
26	WP0612076SP	WASHER 6.1X11X2				4
27	B1610512000	FEED DRIVING SLIDE BLOCK				1
28	SS8150822TP	SCREW 15/64-28 L=8				2
29	21364104	FEED ROCKER				1
30	SS7111410TP	SCREW 11/64-40 L=14				2
31	21337902	ECCENTRIC PIN				1
32	SS7090910TP	SCREW 9/64-40 L=8.5				2
33	21337308	FEED ADJUSTING ROD				1
34	SD0800402TP	HINGE SCREW D=8 H=4				1
35	21337605	SPRING				1
36	40019926	SPRING HOOK				1
37	SS6111610SP	SCREW 11/64-40 L=16				2
38	21337209	FEED ADJUSTING A				1
39	22609408	FEED ROCK SHAFT				1
40	SM6061802TP	SCREW M6 L=18				1
41	21336805	FEED DIAL A				1
42	21430400	FEED ADJUSTER SUPPORT				1
43	SS6121860SP	SCREW 3/16-28 L=18				1
44	22911804	FEED REGULATOR SCREW				1
45	RO092270200	RUBBER RING				1
46	22912000	FEED REGULATOR PIN				1
47	22912109	FEED REGULATOR PIN SPRING				1

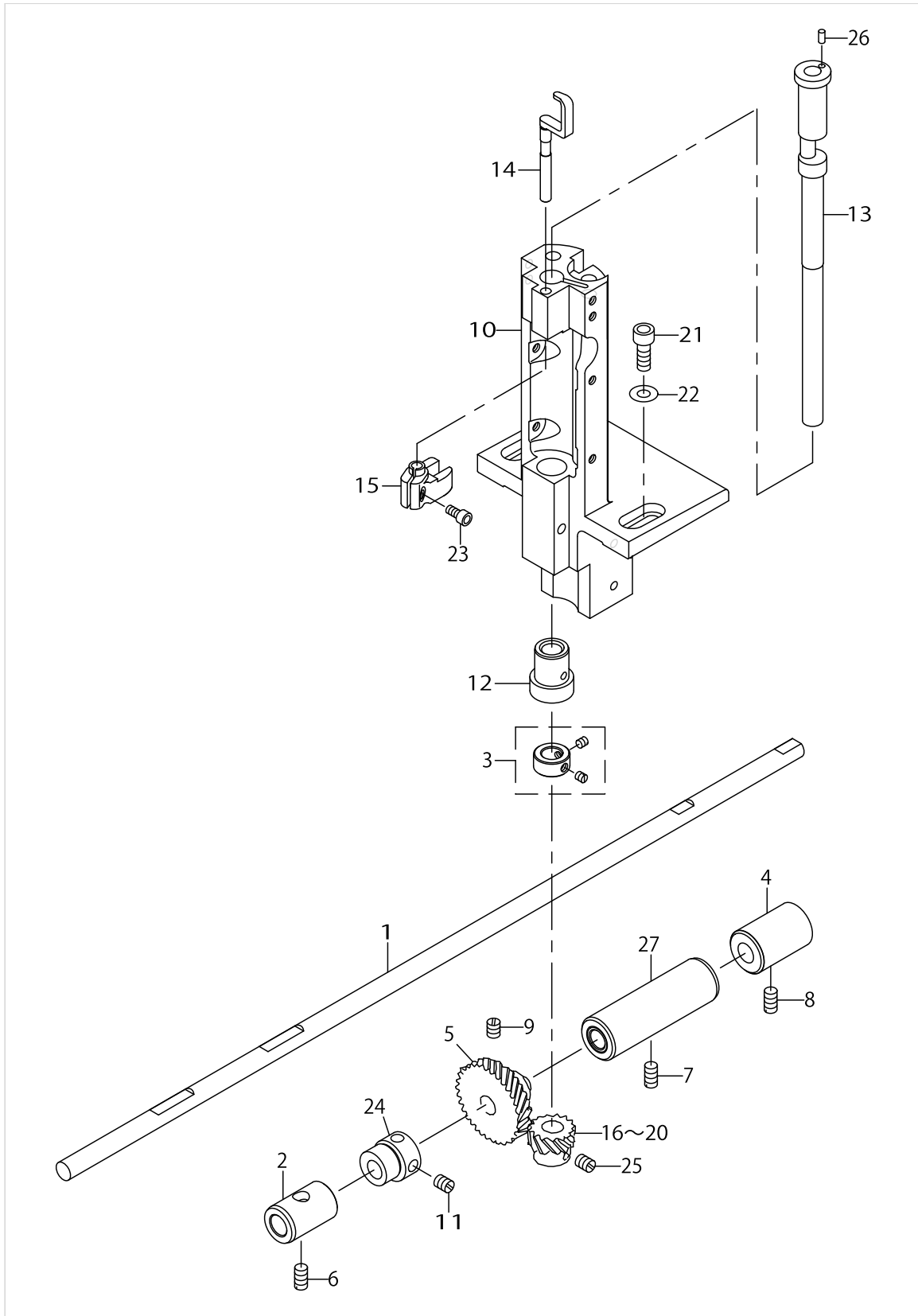
FEED MECHANISM COMPONENTS (FOR PLC-1760-7)



FEED MECHANISM COMPONENTS (FOR PLC-1760-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	21336656	FEED LINK ASM.				1
49	21336607	FEED LINK		*		1
50	40009103	CONNECTING FORKED LINK PIN		*		1
51	CQ202000000	OIL WICK		*		0.04
52	SM8050612TP	SCREW M5X6		*		1
53	SS6110520TP	SCREW 11/64-40 L=4.5				1
54	21338207	FEED LINK PIN				1
55	SD1000801SH	HINGE SCREW D=10 H=8				1
56	21336300	BACKWARD FEED LEVER SHAFT				1
57	40108541	FEED ROCK SHAFT HINGE SCREW				1
58	WP0650876SD	WASHER 6.5X13X0.8				1
59	NS6150310SP	NUT 15/64-28				1
60	21337803	FEED ADJUSTING BASE SUPPORT				1
61	RE0900000K0	E-RING 9				1
62	CS1201010SH	THRUST COLLAR ASM. D=12 W=10				1
63	CS1201011SH	THRUST COLLAR D=12 W=10		*		1
64	SS8660610TP	SCREW 1/4-40 L=6		*		2
65	SD0800402TP	HINGE SCREW D=8 H=4				1
66	NS6150430SP	NUT 15/64-28				1
67	SS7110710SP	SCREW 11/64-40 L=7				1
68	40038712	FELT HOLDER				1
69	SS7110910TP	SCREW 11/64-40 L=8.5				4
70	40081970	FEED ADJUSTING BASE				1
71	21407200	FEED ADJUSTING BASE		*		1
72	21407309	SQUARE BLOCK		*		1
73	40081969	FEED ADJUSTING BASE B SET				1
74	40038711	FEED ADJUSTING BASE B		*		1
75	21407309	SQUARE BLOCK		*		1
76	SS8151150TP	SCREW 15/64-28 L=10.5				1
77	B3025141H00A	CONNECTING ARM				1
78	SS6121210SP	SCREW 3/16-28 L=12				1
79	22904155	MAIN SHAFT THRUST COLLAR ASM.				2
80	22904106	MAIN SHAFT THRUST COLLAR		*		1
81	SS8660610TP	SCREW 1/4-40 L=6		*		2
82	40039307	FEED REGULATOR CONNECTING ROD				1
83	SD0900701TP	HINGE SCREW D=9 H=7				1
84	NS6680320SP	NUT 9/32-28				1
85	21378302	FEED SHAFT METAL				2
86	SS8150710TP	SCREW 15/64-28 L=7				1
87	21407408	FITTING PLATE				1

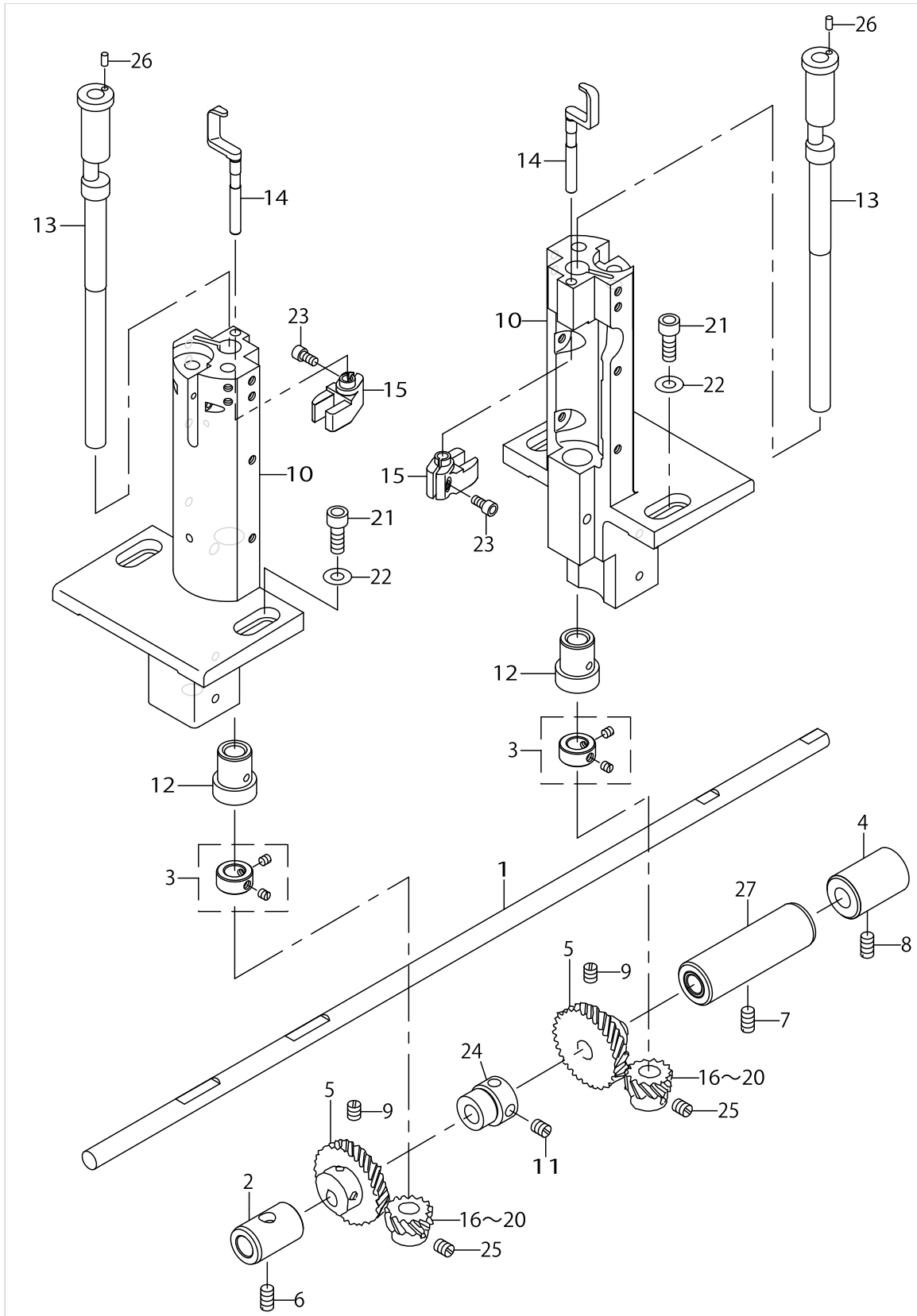
HOOK SHAFT & LOWER SHAFT COMPONENTS (FOR PLC-1710-7)



HOOK SHAFT & LOWER SHAFT COMPONENTS (FOR PLC-1710-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40038695	HOOK DRIVING SHAFT				1
2	21427307	LOWER SHAFT METAL REAR				1
3	CS095081ASH	THRUST COLLAR ASM. D=9.53 W=8				1
4	B1807512000	BUSHING B INTERMEDIATE				1
5	B1816512000	HOOK DRIVING SHAFT LARGE				1
6	SS8151150TP	SCREW 15/64-28 L=10.5				1
7	SS8151150TP	SCREW 15/64-28 L=10.5				1
8	SS8151150TP	SCREW 15/64-28 L=10.5				1
9	SS8660810TP	SCREW 1/4-40 L=8			☆	2
10	40038724	HOOK SHAFT BASE				1
11	SS8150710TP	SCREW 15/64-28 L=7				2
12	21334701	HOOK SHAFT LOWER METAL				1
13	23004609	HOOK SHAFT				1
14	40038829	OPENER				1
15	23004906	OPENER GUIDE ARM				1
16	10112001	HOOK SHAFT GEAR A	SELECTIVE PARTS			1
17	10112100	HOOK SHAFT GEAR B	SELECTIVE PARTS			1
18	10112209	HOOK SHAFT GEAR C	SELECTIVE PARTS			1
19	10111904	HOOK SHAFT GEAR	SELECTIVE PARTS			1
20	40029634	HOOK SHAFT SCREW GEAR	SELECTIVE PARTS			1
21	SM6061602TP	SCREW M6 L=16				2
22	WP0612076SP	WASHER 6.1X11X2				2
23	SM6040802TP	SCREW M4X0.7 L=8				1
24	23024409	VERTICAL FEED CAM (1.5)				1
25	SS8660530TP	SCREW 1/4-40 L=4.5			☆	3
26	PH0300062C0	PIN				1
27	40038697	BUSHING INTERMEDIATE ASM.				1

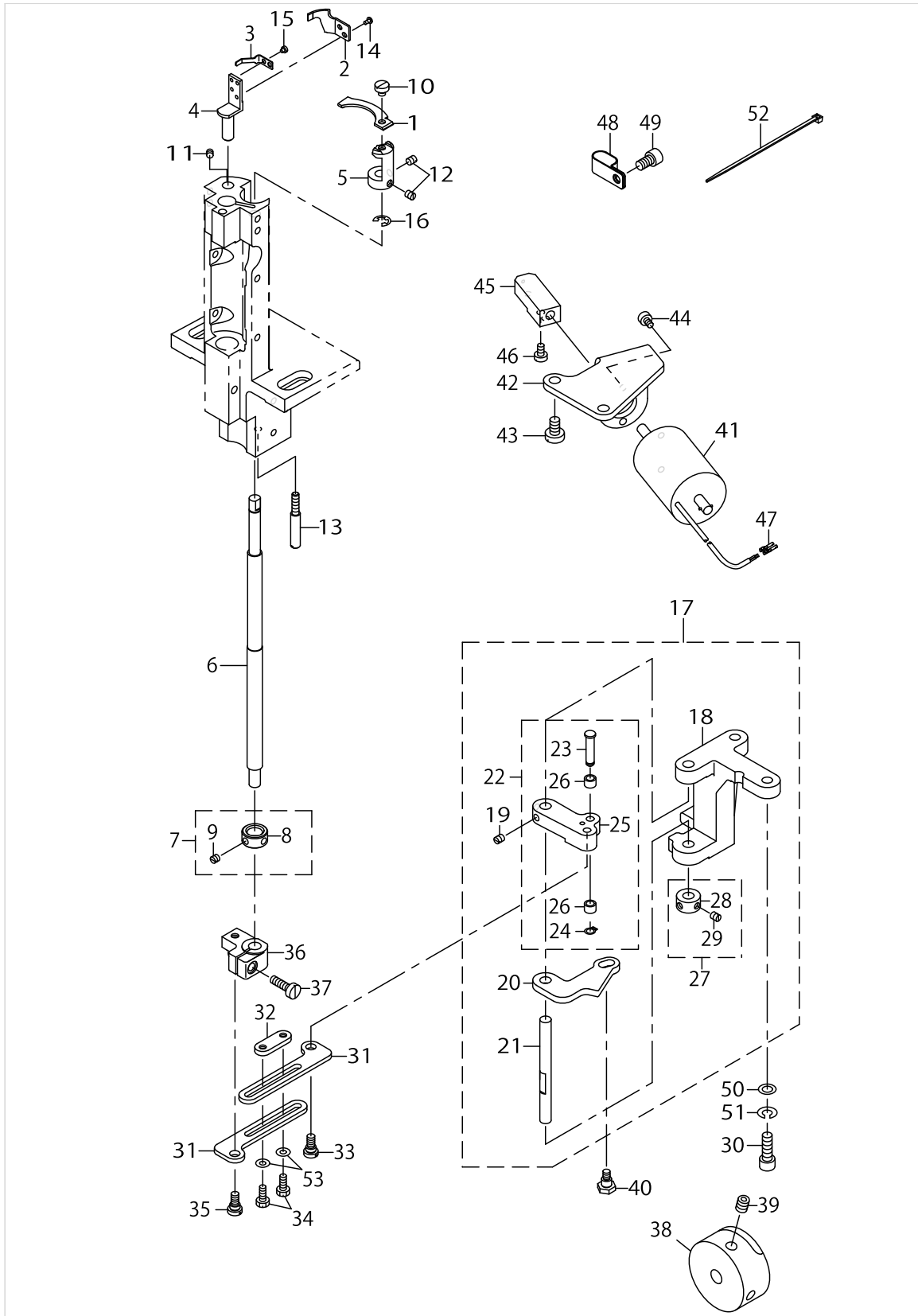
HOOK SHAFT & LOWER SHAFT COMPONENTS (FOR PLC-1760-7)



HOOK SHAFT & LOWER SHAFT COMPONENTS (FOR PLC-1760-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40038695	HOOK DRIVING SHAFT				1
2	21427307	LOWER SHAFT METAL REAR				1
3	CS095081ASH	THRUST COLLAR ASM. D=9.53 W=8				2
4	B1807512000	BUSHING B INTERMEDIATE				1
5	B1816512000	HOOK DRIVING SHAFT LARGE				2
6	SS8151150TP	SCREW 15/64-28 L=10.5				1
7	SS8151150TP	SCREW 15/64-28 L=10.5				1
8	SS8151150TP	SCREW 15/64-28 L=10.5				1
9	SS8660810TP	SCREW 1/4-40 L=8			☆	4
10	40038724	HOOK SHAFT BASE				2
11	SS8150710TP	SCREW 15/64-28 L=7				2
12	21334701	HOOK SHAFT LOWER METAL				2
13	23004609	HOOK SHAFT				2
14	40038829	OPENER				2
15	23004906	OPENER GUIDE ARM				2
16	10112001	HOOK SHAFT GEAR A	SELECTIVE PARTS			2
17	10112100	HOOK SHAFT GEAR B	SELECTIVE PARTS			2
18	10112209	HOOK SHAFT GEAR C	SELECTIVE PARTS			2
19	10111904	HOOK SHAFT GEAR	SELECTIVE PARTS			2
20	40029634	HOOK SHAFT SCREW GEAR	SELECTIVE PARTS			2
21	SM6061602TP	SCREW M6 L=16				4
22	WP0612076SP	WASHER 6.1X11X2				4
23	SM6040802TP	SCREW M4X0.7 L=8				2
24	23003502	VERTICAL FEED CAM				1
25	SS8660530TP	SCREW 1/4-40 L=4.5			☆	6
26	PH0300062C0	PIN				2
27	40038697	BUSHING INTERMEDIATE ASM.				1

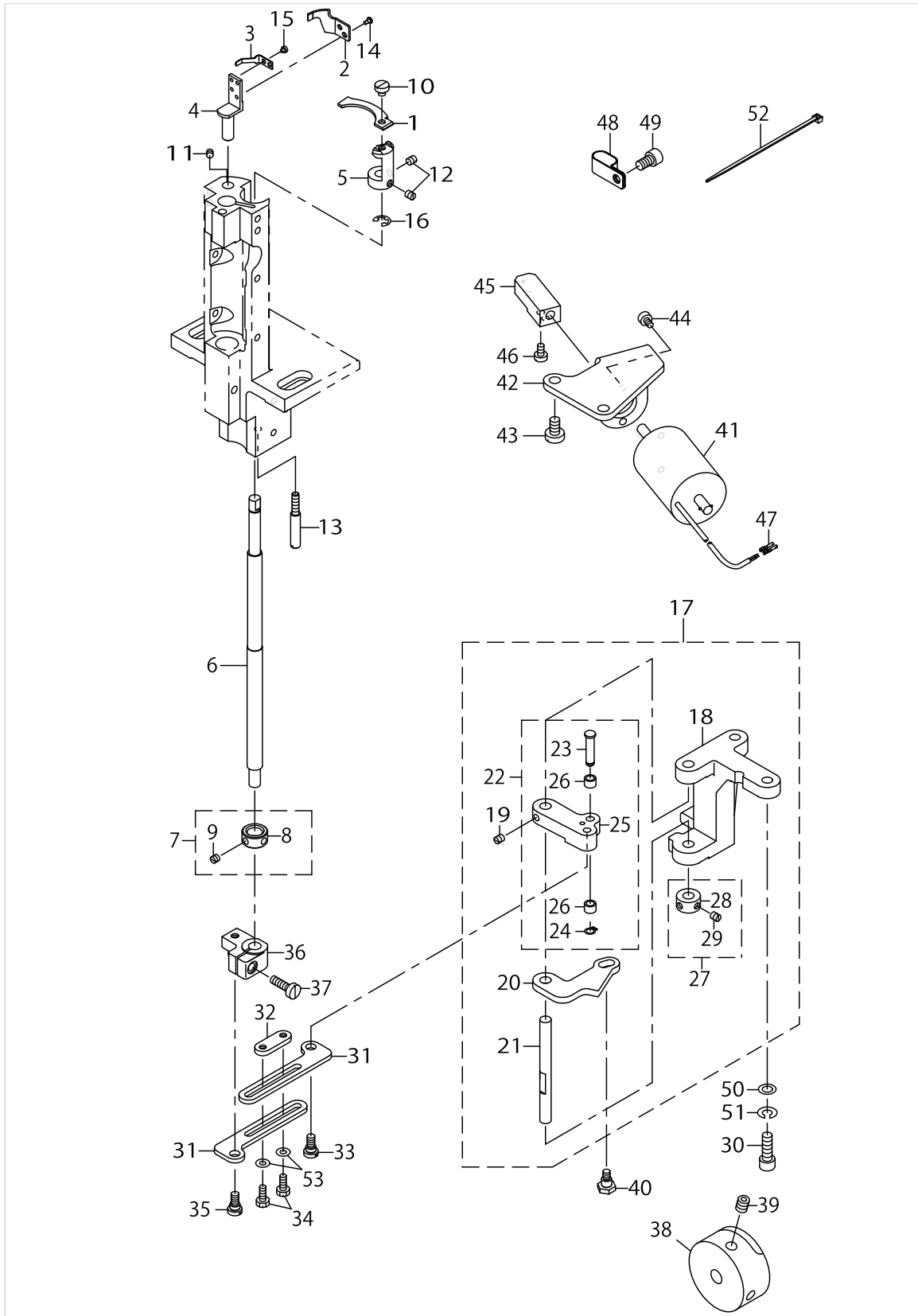
THREAD CUTTING COMPONENTS (FOR PLC-1710-7)



THREAD CUTTING COMPONENTS (FOR PLC-1710-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40038746	MOVING KNIFE			☆	1
2	40038747	FIXED KNIFE			☆	1
3	40039404	CLAMP SPRING B			☆	1
4	40038750	FIXED KNIFE INSTALLING BASE				1
5	40038749	MOVING KNIFE INSTALLING BASE				1
6	40038751	MOVING KNIFE DRIVING SHAFT				1
7	CS0950810SH	THRUST COLLAR ASM. D=9.5 W=8				1
8	CS0950816SH	THRUST COLLAR D=9.5 W=8		*		1
9	SS8110410TP	SCREW 11/64-40 L=3.5		*		2
10	SS6110480SP	SCREW 11/64-40 L=4.3				1
11	SM8040402TP	SCREW M4X0.7 L=4				2
12	SS8110520TP	SCREW 11/64-40 L=4.5				2
13	22790505	SENSOR SUPPORT SHAFT B				1
14	SS5060410SP	SCREW 3/32-56 L=3.5				2
15	SS6060220SP	SCREW 3/32-56 L=2.0				2
16	RE0500000K0	E-RING				1
17	40038744	VERTICAL FITTING BASIS ASM.				1
18	21353701	VERTICAL FITTING BASIS		*		1
19	SS8110510SP	SCREW 11/64-40 L=5		*		2
20	21354006	THREAD CUTTING DRIVING PLATE		*		1
21	10116804	SHAFT		*		1
22	40119280	THREAD CUTTING ROLLER ARM ASM.		*		1
23	40104369	CAM ROLLER SHAFT		*		1
24	D2430555B00	SNAP RING		*		1
25	40104368	THREAD CUTTING ROLLER ARM		*		1
26	21440508	THREAD TRIMMER CAM ROLLER		*		2
27	CS070081BSH	THRUST COLLAR ASM. D=7 W=8		*		1
28	CS0700811SH	THRUST COLLAR D=7 W=8		*		1
29	SS8110510SP	SCREW 11/64-40 L=5		*		2
30	SS6151812TP	SCREW 15/64-28 L=18				2
31	40039262	CONNECTING ROD				2
32	21354204	STOPPING PLATE				1
33	SD0640325SP	HINGE SCREW				1
34	SS9111010SP	SCREW 11/64-40 L=9.5				2
35	SD0640325SP	HINGE SCREW				1
36	40038983	ROCKING ARM				1
37	SS6121610TP	SCREW 3/16-28 L=15.5				1
38	40038745	THREAD CUTTING CAM				1
39	SS8660612TP	SCREW 1/4-40 L=6				2
40	SD0640482SP	HINGE SCREW D=6.35 H=4.8				1
41	21355102	THREAD CUTTING SOLENOID				1
42	21354600	SOLENOID FITTING PLATE				1
43	SS6151040SP	SCREW 15/64-28 L=10				2
44	SM6040802TP	SCREW M4X0.7 L=8				2
45	21354709	SOLENOID CONNECTING PLATE				1
46	SS6110710TP	SCREW 11/64-40 L=6.5				2
47	HK03464000B	PIN CONTACT				2

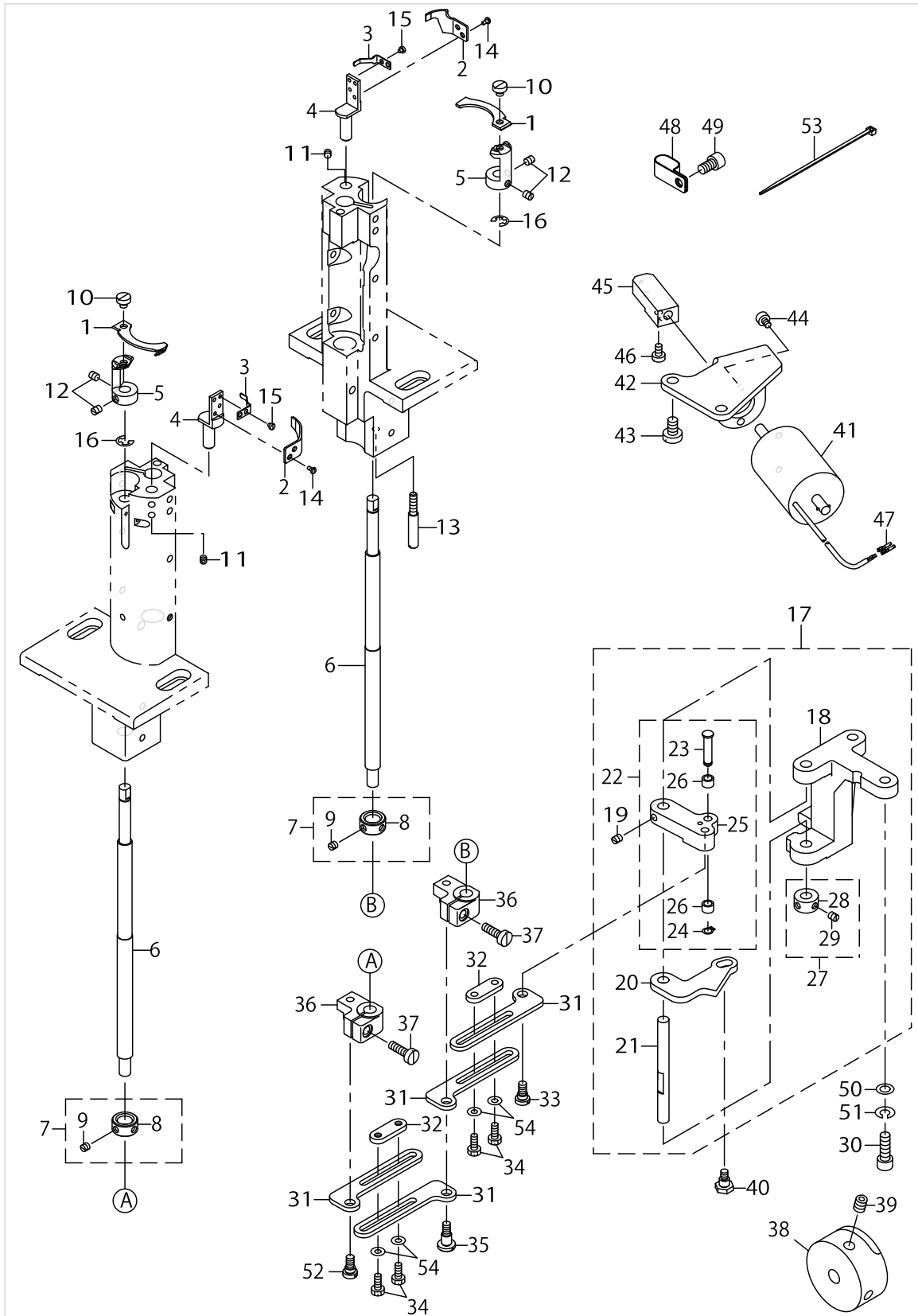
THREAD CUTTING COMPONENTS (FOR PLC-1710-7)



THREAD CUTTING COMPONENTS (FOR PLC-1710-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	D2112555B00	CORD HOLDER LARGE				1
49	SM6061002TP	SCREW M6 L=10				1
50	WP0651056SD	WASHER 6.5X11X1				2
51	WS0610002KP	SPRING WASHER				2
52	EA9500B0100	CABLE BAND				1
53	WP0501016SD	WASHER 5X10.5X1				2

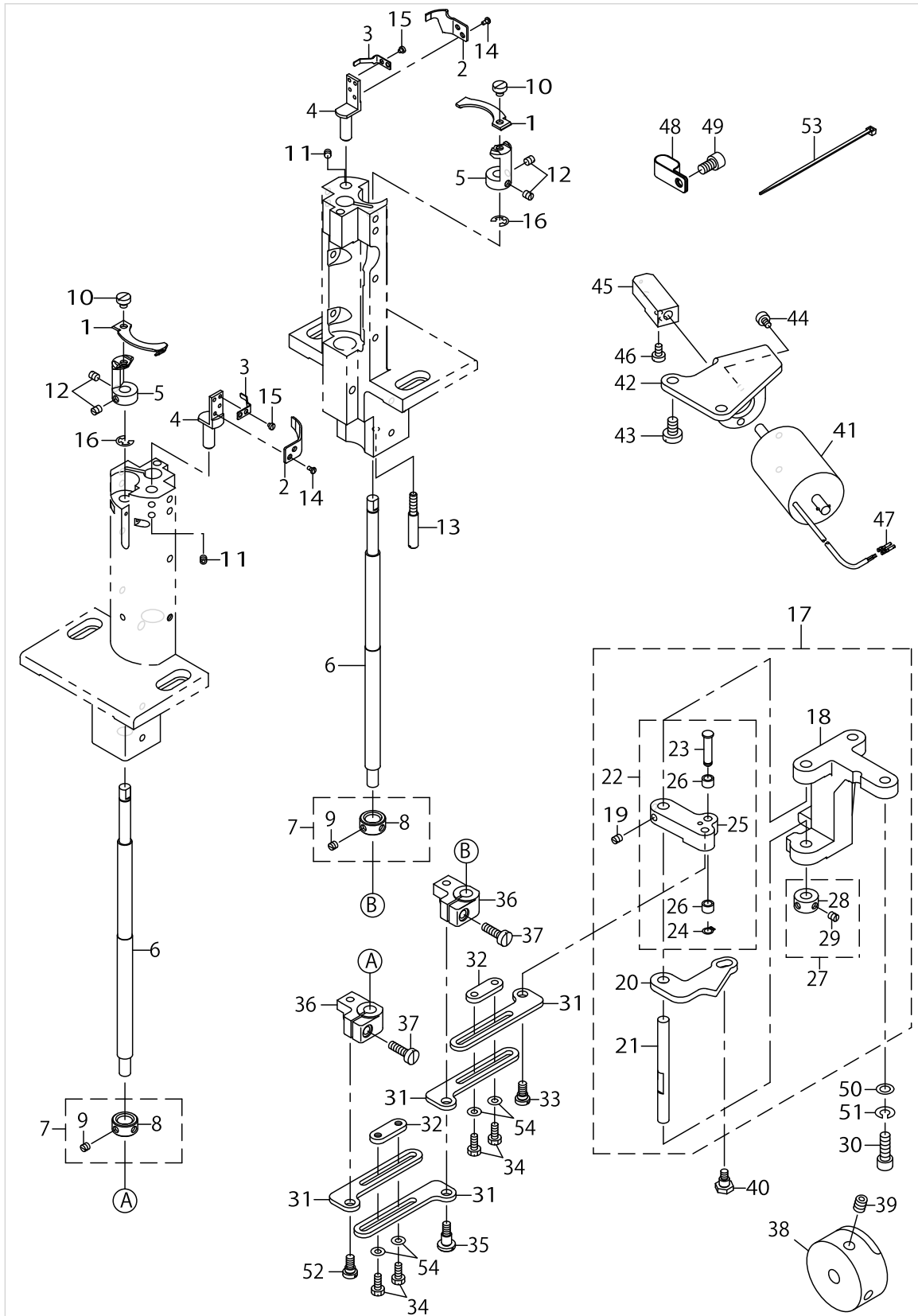
THREAD CUTTING COMPONENTS (FOR PLC-1760-7)



THREAD CUTTING COMPONENTS (FOR PLC-1760-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40038746	MOVING KNIFE			☆	2
2	40038747	FIXED KNIFE			☆	2
3	40039404	CLAMP SPRING B			☆	2
4	40038750	FIXED KNIFE INSTALLING BASE				2
5	40038749	MOVING KNIFE INSTALLING BASE				2
6	40038751	MOVING KNIFE DRIVING SHAFT				2
7	CS0950810SH	THRUST COLLAR ASM. D=9.5 W=8				2
8	CS0950816SH	THRUST COLLAR D=9.5 W=8		*		2
9	SS8110410TP	SCREW 11/64-40 L=3.5		*		4
10	SS6110480SP	SCREW 11/64-40 L=4.3				2
11	SM8040402TP	SCREW M4X0.7 L=4				4
12	SS8110520TP	SCREW 11/64-40 L=4.5				4
13	22790505	SENSOR SUPPORT SHAFT B				1
14	SS5060410SP	SCREW 3/32-56 L=3.5				4
15	SS6060220SP	SCREW 3/32-56 L=2.0				4
16	RE0500000K0	E-RING				2
17	40038744	VERTICAL FITTING BASIS ASM.				1
18	21353701	VERTICAL FITTING BASIS		*		1
19	SS8110510SP	SCREW 11/64-40 L=5		*		2
20	21354006	THREAD CUTTING DRIVING PLATE		*		1
21	10116804	SHAFT		*		1
22	40119280	THREAD CUTTING ROLLER ARM ASM.		*		1
23	40104369	CAM ROLLER SHAFT		*		1
24	D2430555B00	SNAP RING		*		1
25	40104368	THREAD CUTTING ROLLER ARM		*		1
26	21440508	THREAD TRIMMER CAM ROLLER		*		2
27	CS070081BSH	THRUST COLLAR ASM. D=7 W=8		*		1
28	CS0700811SH	THRUST COLLAR D=7 W=8		*		1
29	SS8110510SP	SCREW 11/64-40 L=5		*		2
30	SS6151812TP	SCREW 15/64-28 L=18				2
31	40039262	CONNECTING ROD				4
32	21354204	STOPPING PLATE				2
33	SD0640325SP	HINGE SCREW				1
34	SS9111010SP	SCREW 11/64-40 L=9.5				4
35	SD0640601SP	HINGE SCREW D=6.35 H=6.0				1
36	40038983	ROCKING ARM				2
37	SS6121610TP	SCREW 3/16-28 L=15.5				2
38	40038745	THREAD CUTTING CAM				1
39	SS8660612TP	SCREW 1/4-40 L=6				2
40	SD0640482SP	HINGE SCREW D=6.35 H=4.8				1
41	21355102	THREAD CUTTING SOLENOID				1
42	21354600	SOLENOID FITTING PLATE				1
43	SS6151040SP	SCREW 15/64-28 L=10				2
44	SM6040802TP	SCREW M4X0.7 L=8				2
45	21354709	SOLENOID CONNECTING PLATE				1
46	SS6110710TP	SCREW 11/64-40 L=6.5				2
47	HK03464000B	PIN CONTACT				2

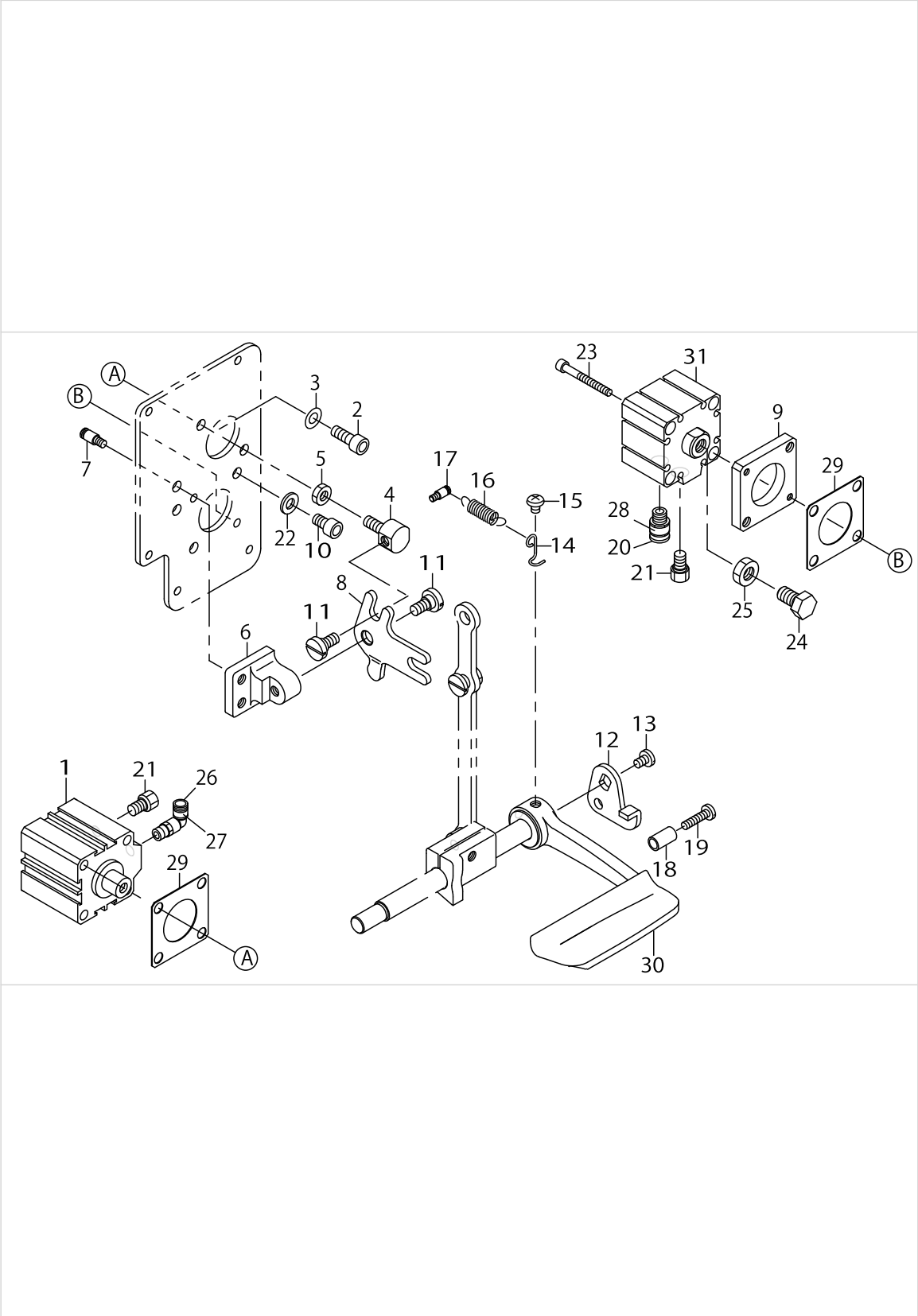
THREAD CUTTING COMPONENTS (FOR PLC-1760-7)



THREAD CUTTING COMPONENTS (FOR PLC-1760-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	D2112555B00	CORD HOLDER LARGE				1
49	SM6061002TP	SCREW M6 L=10				1
50	WP0651056SD	WASHER 6.5X11X1				2
51	WS0610002KP	SPRING WASHER				2
52	SD0640325SP	HINGE SCREW				1
53	EA9500B0100	CABLE BAND				1
54	WP0501016SD	WASHER 5X10.5X1				4

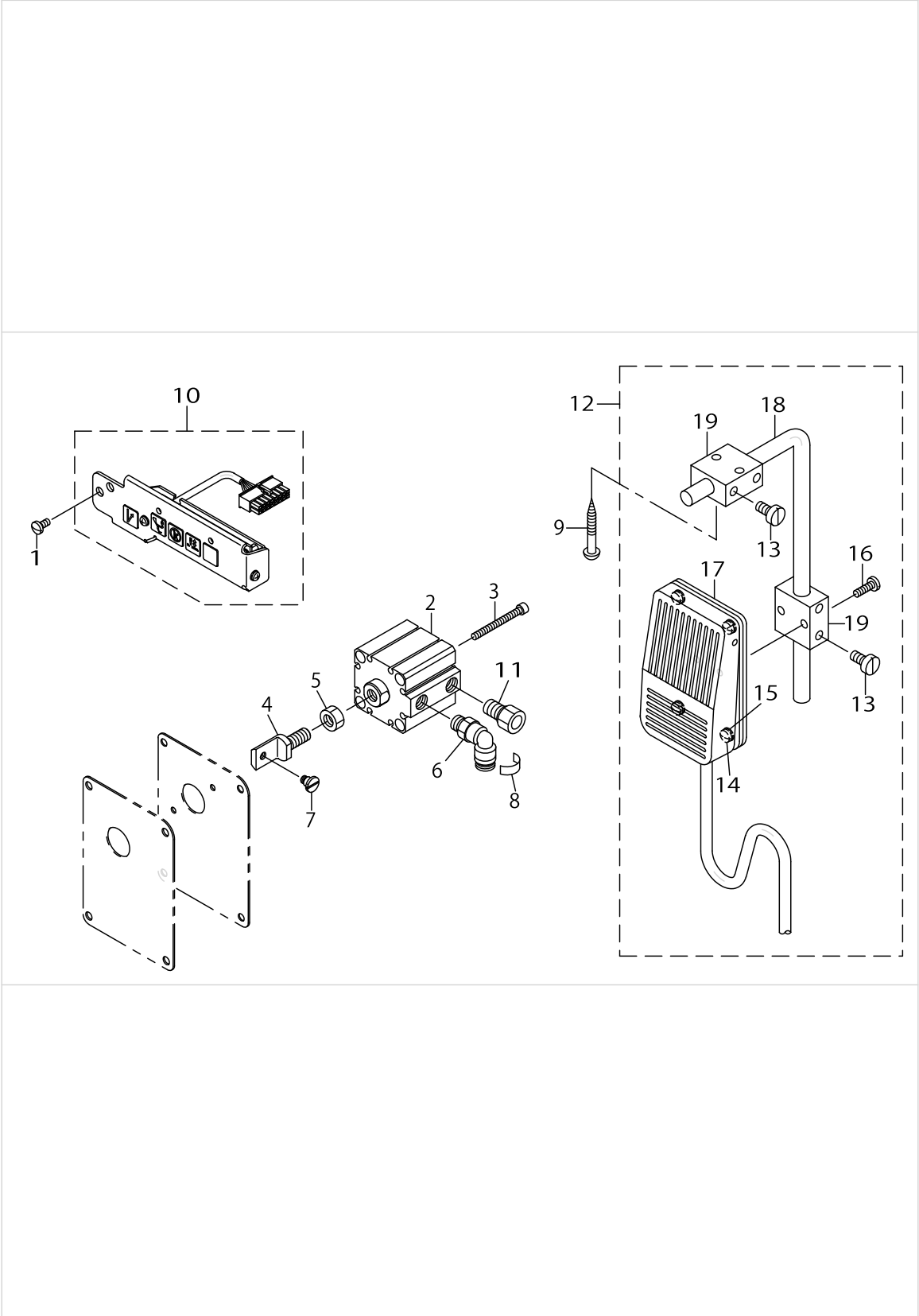
AUTOMATIC BACK & CONDENSATION DEVICE COMPONENTS



AUTOMATIC BACK & CONDENSATION DEVICE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	PA320150200	JIG CYLINDER				1
2	SM6061602TP	SCREW M6 L=16				2
3	WP0641601SD	WASHER M6				2
4	21348602	CYLINDER CONNECTING SCREW				1
5	NM6060003SC	NUT M6				1
6	21348503	FITTING BASE				1
7	SS7151210SP	SCREW 15/64-28 L=12				2
8	21398300	BACKWARD FEED LINK				1
9	21398409	CYLINDER FITTING BASE				1
10	SM6061002TP	SCREW M6 L=10				2
11	SD0800352SP	HINGE SCREW D=8 H=3.5				2
12	22656102	REVERSE FEED LINK (1)				1
13	SS7120760SP	SCREW 3/16-28 L=7.0				1
14	22656003	SPRING SUSPENSION				1
15	SS4120615SP	SCREW 3/16-28 L=6				1
16	26226209	SPRING				1
17	40023289	SPRING SUSPENSION				1
18	22952501	BACK LEVER STOPPER				1
19	SS7111810TP	SCREW 11/64-40 L=18				1
20	PJ301065104	HALF UNION				1
21	PX015101000	MUFFLER				2
22	WP0641601SD	WASHER M6				2
23	SM6043552TN	SCREW M4 L=35				2
24	21398508	CYLINDER SCREW				1
25	NM6080003SC	NUT M8				1
26	PJ304065101	ELBOW UNION 6XPT1/8				1
27	HX002950000	WIRE MARK (1)				1
28	HX00295000D	WIRE MARK (5)				1
29	21349105	CYLINDER PACKING				2
30	21388004	REVERSE FEED ROCK SHAFT				1
31	PA320100300	JIG CYLINDER				1

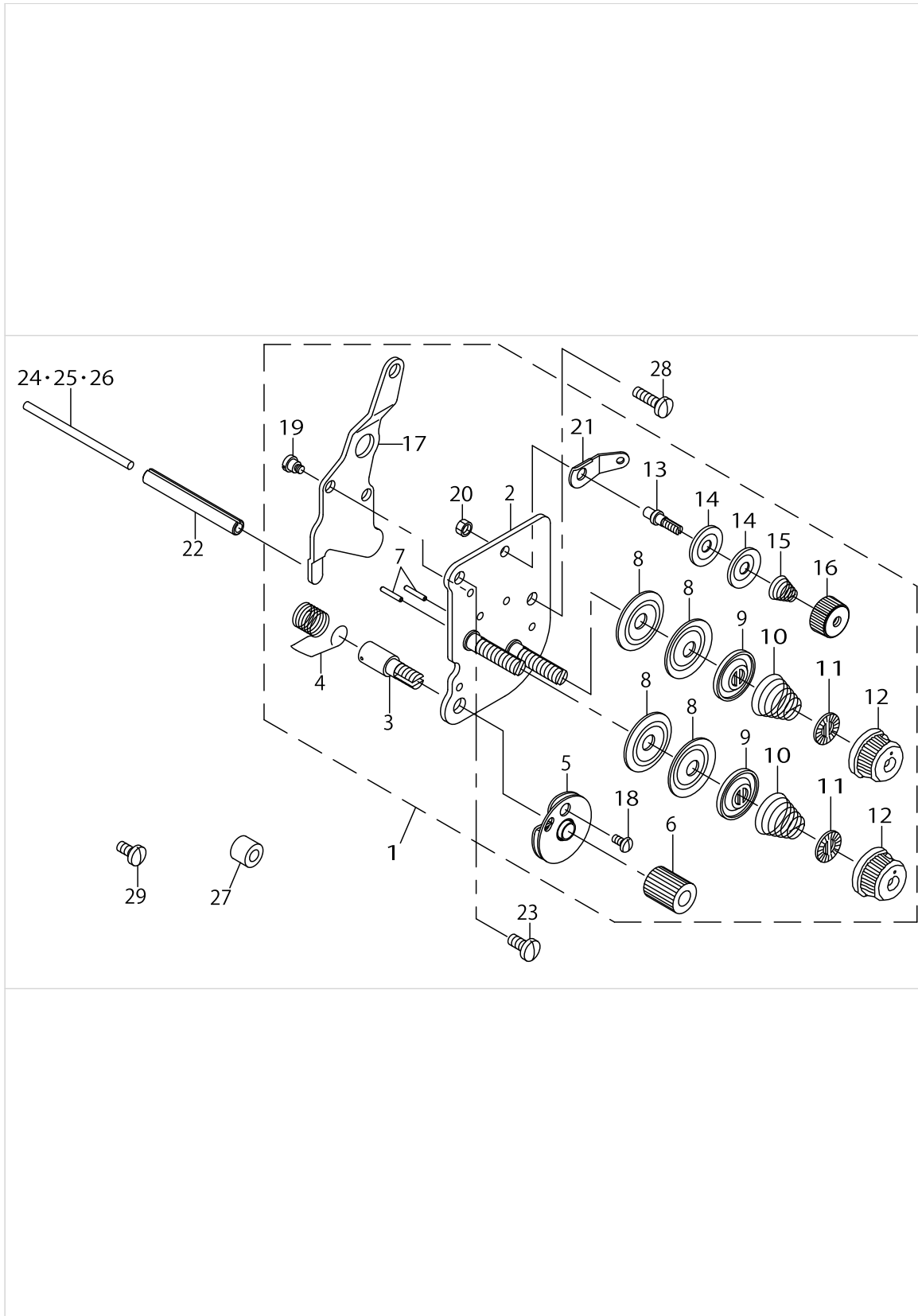
DL MECHANISM COMPONENTS



DL MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SS7110840SP	SCREW 11/64-40 L=7.8				2
2	PA320200100	JIG CYLINDER				1
3	SM6044002TP	SCREW				2
4	21438403	CYLYNDER CONNECTING SCREW				1
5	NM6080721SE	NUT M8				1
6	PJ304065101	ELBOW UNION 6XPT1/8				1
7	SD0600403TP	HINGE SCREW				1
8	HX00295000C	WIRE MARK(4)				1
9	SK3514000SC	WOOD SCREW D=5.1 L=40				2
10	40102062	5RANGE SWITCH ASM.				1
11	PX015101000	MUFFLER				1
12	40025036	KNEE SWITCH ASM.				1
13	SS6151220SP	SCREW 15/64-28 L=11.5		*		4
14	SS7110710SL	SCREW 11/64-40 L=7.0		*		4
15	WP0480856SP	WASHER 4.8X8.4X0.8		*		4
16	SS7111410SP	SCREW 11/64-40 L=14		*		2
17	40025035	KNEE SWITCH ASM.		*		1
18	MAT80231T00	DRIVING BAR T002		*		1
19	MAT80230T00	KNEE SWITCH SUPPORT BASE		*		2

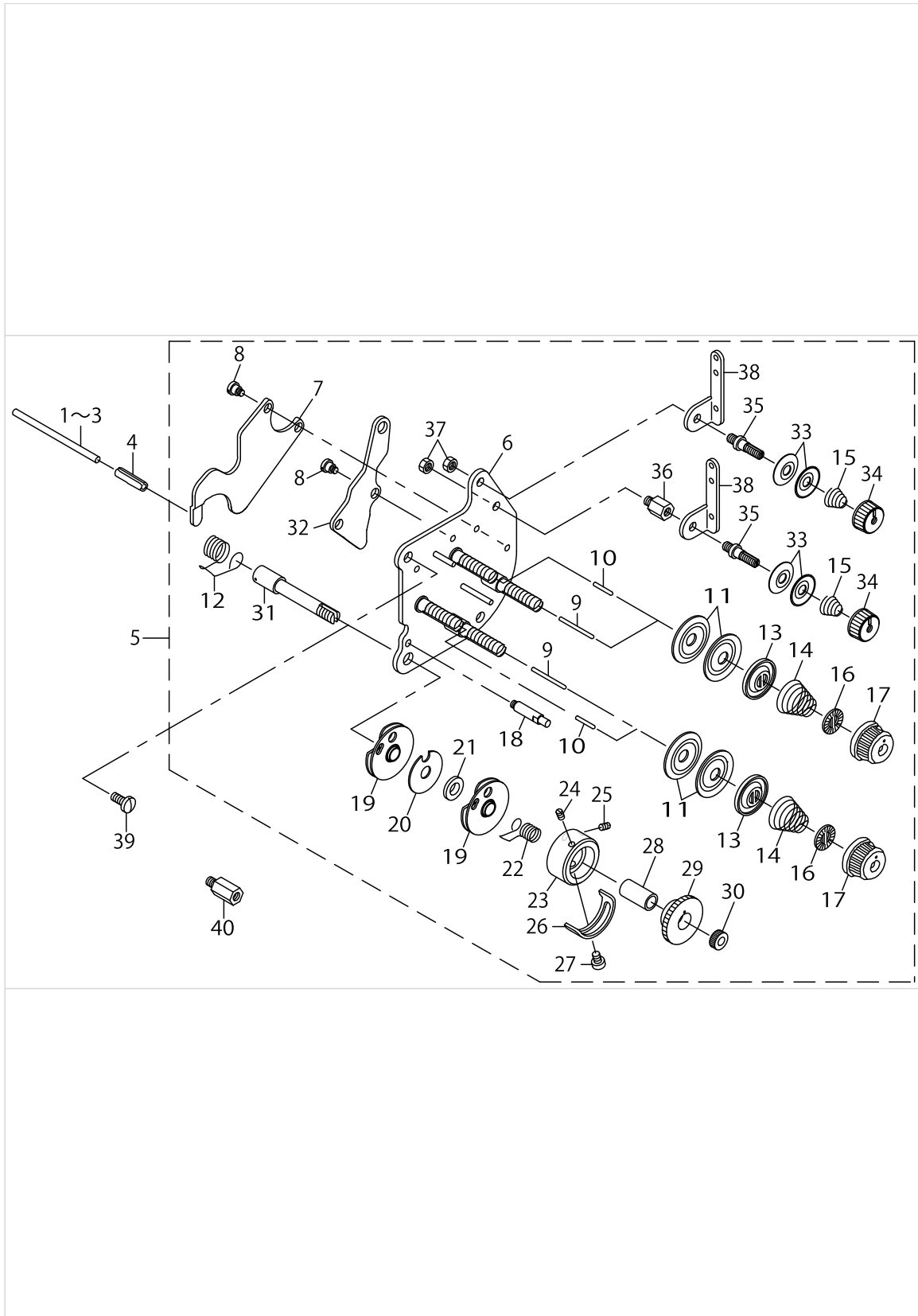
THREAD TENSION COMPONENTS (FOR PLC-1710-7)



THREAD TENSION COMPONENTS (FOR PLC-1710-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40039837	THREAD TENSION ASM.				1
2	21441050	TENSION POST COMPL.		*		1
3	10320109	SCREW STUD		*		1
4	B3128051000	THREAD TAKE-UP SPRING A		*		1
5	B31370510A0	TAKE-UP SPRING GUIDE DISC ASM.		*		1
6	10320208	THREAD TENSION STUD NUT		*		1
7	22618201	TENSION RELEASE PIN A		*	☆	2
8	13138201	THREAD TENSION DISK		*		4
9	22617906	THREAD TENSION DISK PRESSER		*		2
10	B3129526000	TENSION SPRING (1.2)		*		2
11	B3120125000	ROTATING STOPPER		*		2
12	11956802	THREAD TENSION KNOB BLUE		*		2
13	10124204	THREAD TENSION POST A		*		1
14	10741106	FIRST THREAD TENSION PLATE		*		2
15	11045101	THREAD TENSION SPRING		*		1
16	11072402	THREAD TENSION NUT		*		1
17	21441100	TENSION RELEASE PLATE		*		1
18	SS4080610SP	SCREW 1/8-44 L=6.4		*		1
19	SD0470281SP	HINGE SCREW D=4.7 H=2.8		*		2
20	NS6110310SP	NUT 11/64-40		*		1
21	D3162555B00	THREAD GUIDE		*		1
22	PS0600502KP	SPRING PIN				1
23	SS7110910TP	SCREW 11/64-40 L=8.5				1
24	21348206	TENSION RELEASE BAR	SELECTIVE PARTS			1
25	10321107	TENSION RELEASE BAR	SELECTIVE PARTS			1
26	23006406	TENSION RELEASE BAR	SELECTIVE PARTS			1
27	11315108	COLLAR				1
28	SS7111410TP	SCREW 11/64-40 L=14				1
29	SS7110830SP	SCREW 11/64-40 L=7.5				1

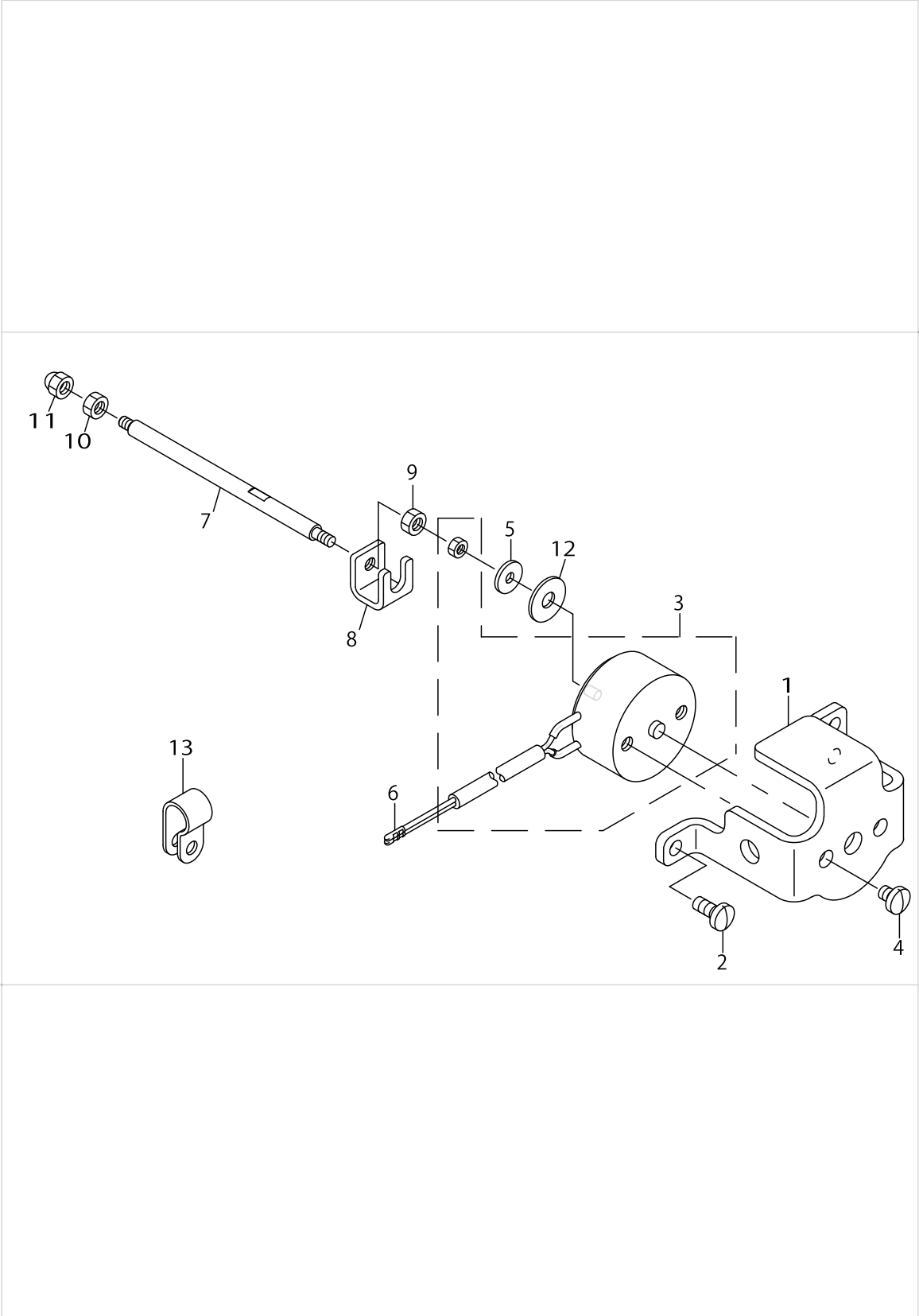
THREAD TENSION COMPONENTS (FOR PLC-1760-7)



THREAD TENSION COMPONENTS (FOR PLC-1760-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	23006406	TENSION RELEASE BAR	SELECTIVE PARTS			1
2	21348206	TENSION RELEASE BAR	SELECTIVE PARTS			1
3	10321107	TENSION RELEASE BAR	SELECTIVE PARTS			1
4	PS0600502KP	SPRING PIN				1
5	40039263	THREAD TENSION ASM.				1
6	40017280	THREAD TENSION BASE COMPL.		*		1
7	40017283	TENSION RELEASE LEVER A		*		1
8	SD0470281SP	HINGE SCREW D=4.7 H=2.8		*		4
9	40017282	TENSION RELEASE PIN B		*		2
10	22618201	TENSION RELEASE PIN A		*		2
11	13138201	THREAD TENSION DISK		*		8
12	B3128051000	THREAD TAKE-UP SPRING A		*	☆	1
13	22617906	THREAD TENSION DISK PRESSER		*		4
14	B3129526000	TENSION SPRING (1.2)		*		4
15	11045101	THREAD TENSION SPRING		*		2
16	B3120125000	ROTATING STOPPER		*		4
17	11956802	THREAD TENSION KNOB BLUE		*		4
18	B3143527000	TAKE-UP SPRING GUIDE STUD		*		1
19	B31375270A0	TAKE-UP SPRING GUIDE ASM.		*		2
20	B3142527000	TAKE-UP SPRING GUIDE PLATE		*		1
21	B3139527000	COLLAR		*		1
22	B3128527000	THREAD TAKE-UP SPRING B		*	☆	1
23	22617609	THREAD TENSION POST		*		1
24	22618904	SET SCREW		*		1
25	22618904	SET SCREW		*		1
26	B3138527000	ADJUSTING PLATE B		*		1
27	SS7090520SP	SCREW 9/64-40 L=4.5		*		1
28	B3141527000	PRESSER COLLAR		*		1
29	B3125527000	TAKE-UP SPRING GUIDE		*		1
30	B3125012000	THREAD TENSION NUT		*		1
31	10124501	THREAD TAKE-UP SPRING STUD		*		1
32	40017284	TENSION RELEASE LEVER B		*		1
33	10741106	FIRST THREAD TENSION PLATE		*		4
34	11072402	THREAD TENSION NUT		*		2
35	10124204	THREAD TENSION POST A		*		2
36	40017279	SPACER		*		1
37	NS6110310SP	NUT 11/64-40		*		2
38	10703205	FIRST THREAD TENSION GUIDE		*		2
39	SS7110910TP	SCREW 11/64-40 L=7		*		2
40	40038752	THREAD TENSION STUD		*		1

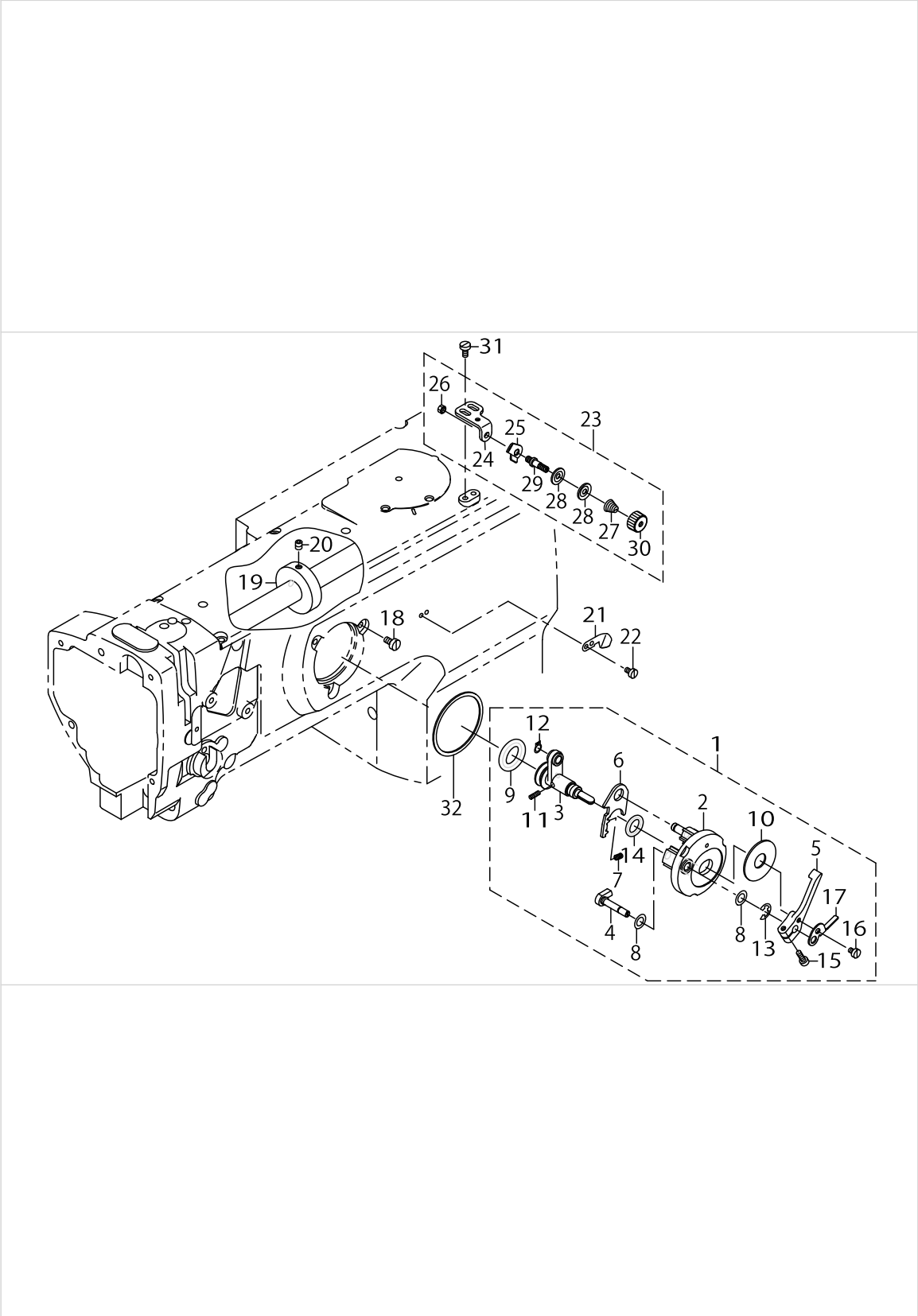
THREAD RELEASE COMPONENTS



THREAD RELEASE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21441407	SOLENOID INSTALLING PLATE				1
2	SS7110910TP	SCREW 11/64-40 L=8.5				3
3	21363106	TENSION RELEASE SOLENOID				1
4	SS7110570SP	SCREW 11/64-40 L=4.8				2
5	40062388	WASHER				1
6	HK03464000B	PIN CONTACT				2
7	21441209	TENSION RELEASE BAR				1
8	21441308	COUPLING				1
9	NM6040001SN	NUT M4X0.7				1
10	NM6040001SN	NUT M4X0.7				1
11	NM7040062SB	NUT M4				1
12	WP0501046SC	WASHER 5X14X1				1
13	HX00123000A	CABLE CLIP				1

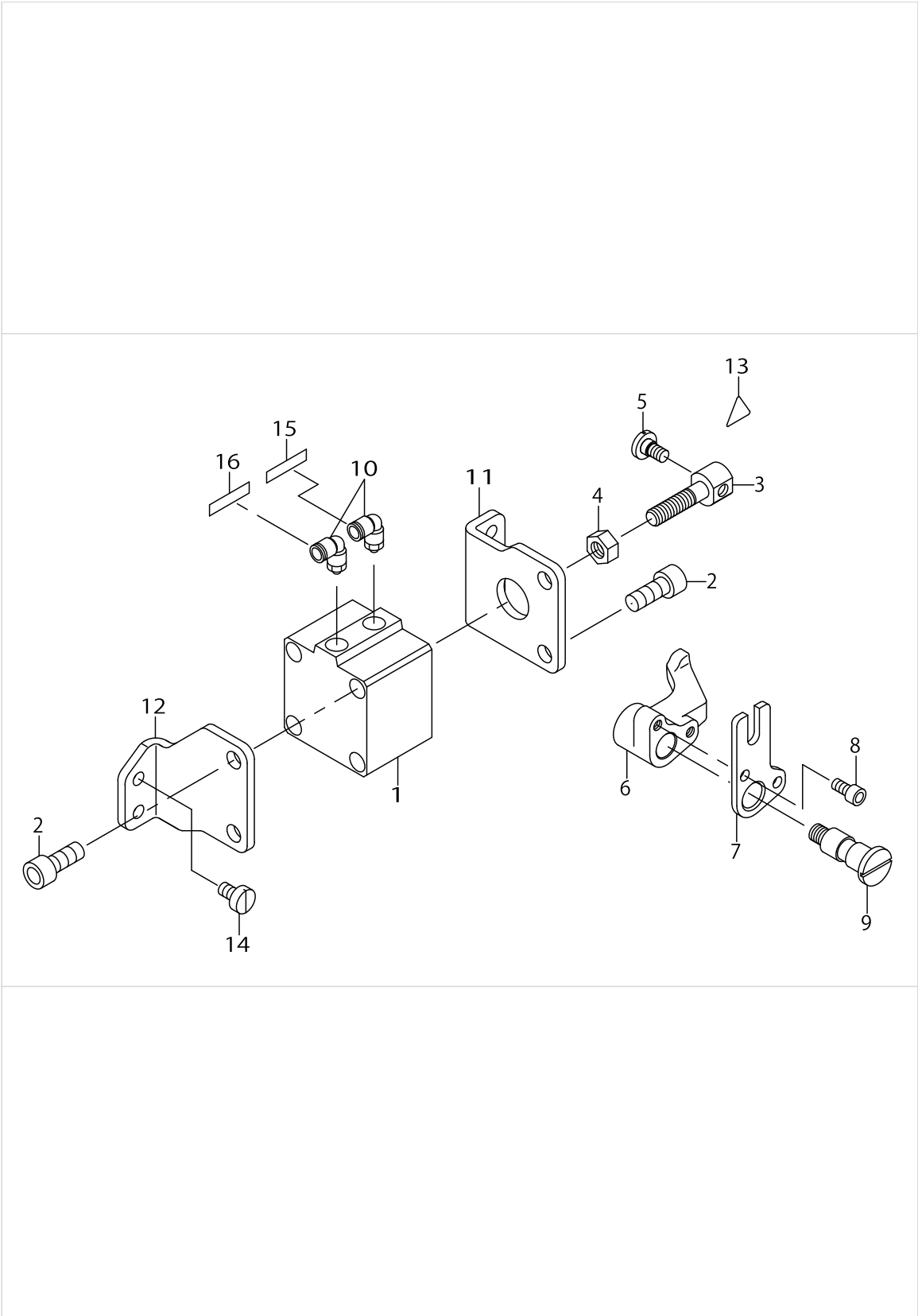
LOWER THREAD WINDER MECHANISM COMPONENTS



LOWER THREAD WINDER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21357967	BOBBIN DEVICE ASM.				1
2	22537658	BOBBIN FITTING BASIS COMPL.		*		1
3	21357959	BOBIN SHAFT COMPL.		*		1
4	22538151	BOBBIN CAM SHAFT COMPL.		*		1
5	23636202	BOBBIN LEVER		*		1
6	21356001	ADJUSTING PLATE		*		1
7	B152989000CA	PRESSUR FOOT SPRING		*		1
8	10618304	VERTICAL ROLLER WASHER		*		2
9	21358205	RUBBER RING		*		1
10	B3205210000	CUSHION		*		1
11	B1148555000	SPRING		*		1
12	RC0560711KP	RETAINING RING		*		1
13	RE0500000K0	E-RING		*		1
14	RO092270200	RUBBER RING		*		1
15	SS7091410SP	SCREW 9/64-40 L=13.5		*		1
16	SS6090520SP	SCREW 9/64-40 L=5.0		*		1
17	14512503	BOBBIN ADJUSTING PLATE		*		1
18	SS6110810TP	SCREW 11/64-40 L=8				3
19	10704807	BOBBIN FRICTION WHEEL				1
20	SM8050602TP	SCREW M5 L=6				2
21	10502300	THREAD CUTTER				1
22	SS6090620TP	SCREW				2
23	21355755	LOWER THREAD GUIDE ASM.				1
24	21355706	FITTING BASE		*		1
25	D3162555B00	THREAD GUIDE		*		1
26	NS6110310SP	NUT 11/64-40		*		1
27	D3168555H0B	TENSION SPRING NO.1		*		1
28	40113092	THREAD TENSION DISK		*		2
29	21378708	THREAD TENSION POST		*		1
30	11072402	THREAD TENSION NUT		*		1
31	SM6040800SP	SCREW				2
32	22538706	PACKING				1

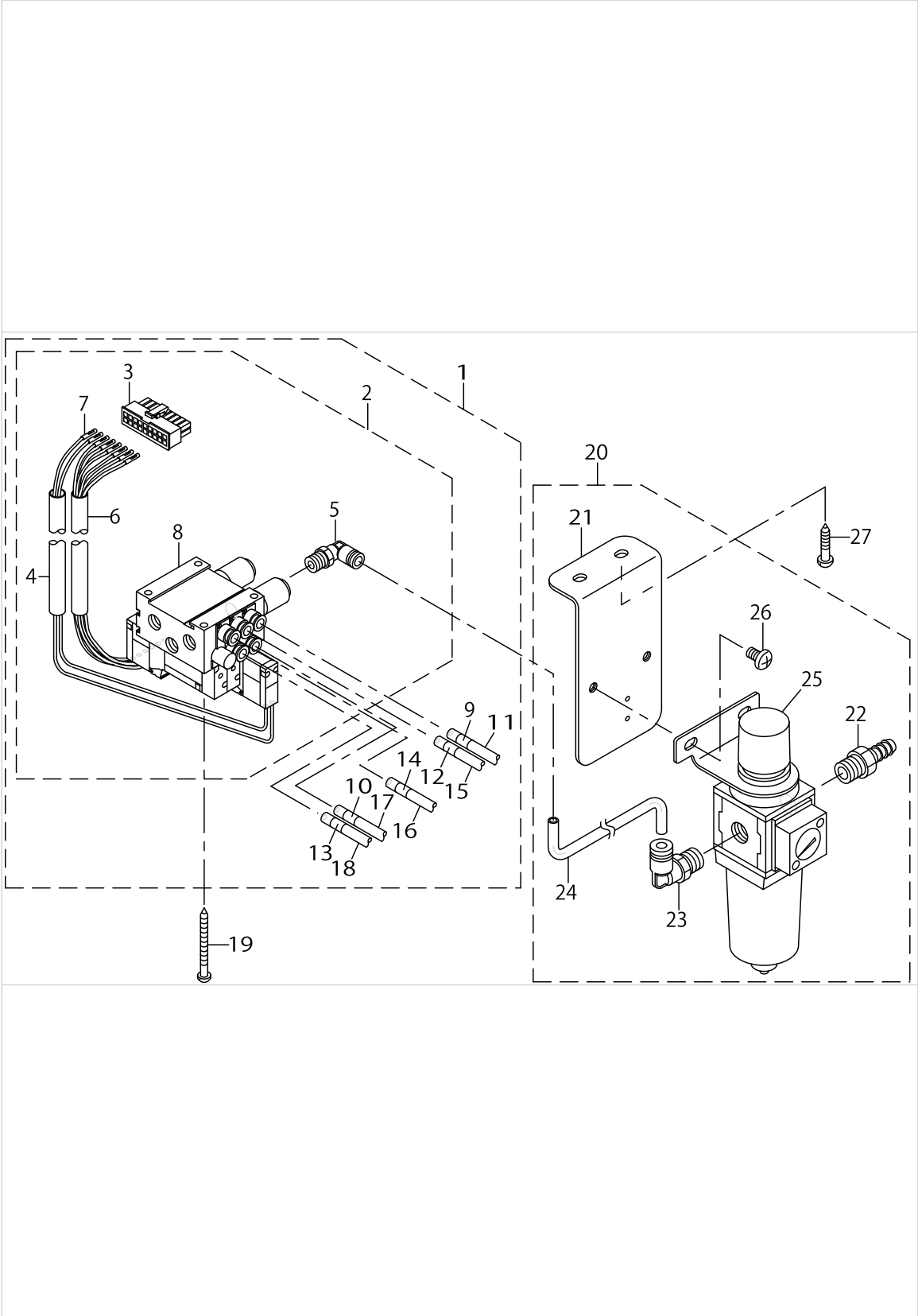
AUTOMATIC PRESSER LIFTING MECHANISM COMPONENTS



AUTOMATIC PRESSER LIFTING MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	PA400150100	AIR CYLINDER				1
2	SM6082002TP	SCREW M8 L=20				4
3	21356506	CYLINDER CONNECTING SCREW				1
4	NM6080001SE	NUT M8				1
5	SD0720331SP	HINGE SCREW D=7.24 H=3.3				1
6	21388509	PRESSER LIFTER LEVER A				1
7	21356803	PRESSER LIFTER LEVER B				1
8	SM6051002TP	SCREW M5X0.8 L=10				2
9	21356704	SHAFT				1
10	PJ304065101	ELBOW UNION 6XPT1/8				2
11	21356308	CYLINDER STAY(FRONT)				1
12	21356407	CYLINDER STAY(REAR)				1
13	CM300200001	ATTENTION SEAL 16				1
14	SS6151040SP	SCREW 15/64-28 L=10				4
15	HX00295000A	WIRE MARK(2)				1
16	HX00295000B	WIRE MARK(3)				1

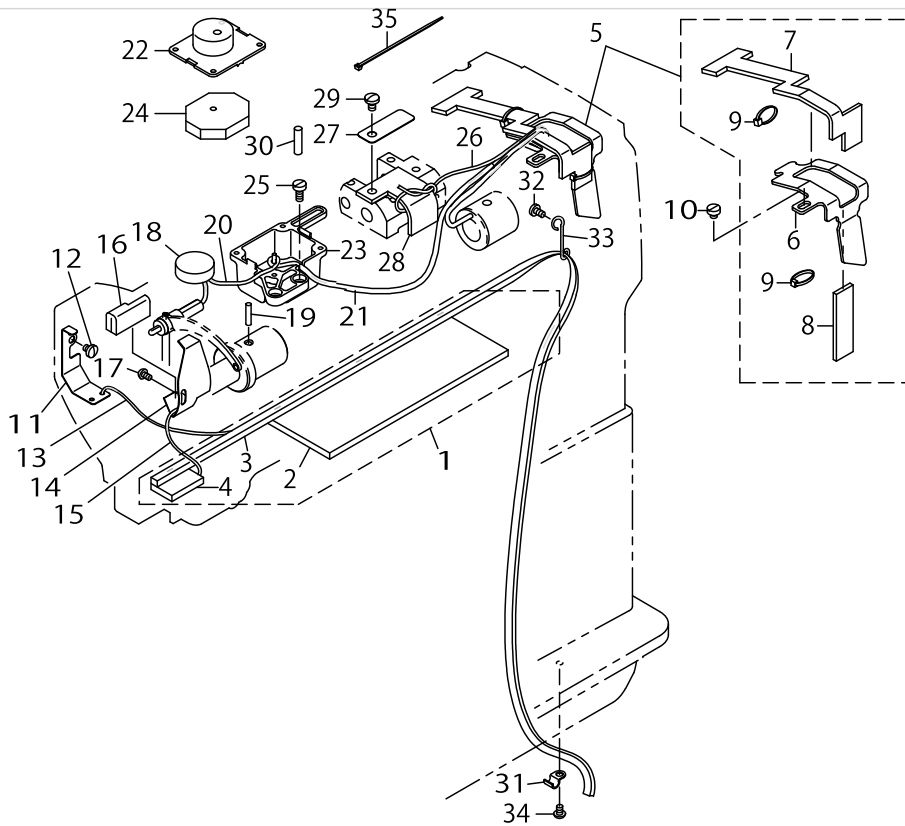
AIR MECHANISM COMPONENTS



AIR MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40103001	AIR APPARATUS(M)ASM.				1
2	40103000	ELECTROMAGNETIC VALVE (M) ASM.		*		1
3	HK034610180	CONNECTOR		*		1
4	GAKA1503000	INSULATION TUBE		*		0.2
5	GAK29010000	ELBOW B		*		1
6	GAKA1503000	INSULATION TUBE		*		0.2
7	HK03464000A	TERMINAL FEMALE		*		8
8	40038717	ELECTROMAGNETIC VALVE(M)		*		1
9	HX002950000	WIRE MARK(1)		*		4
10	HX00295000D	WIRE MARK(5)		*		4
11	BT0600401EB	TUBE		*		1.3
12	HX00295000A	WIRE MARK(2)		*		4
13	HX00295000B	WIRE MARK(3)		*		4
14	HX00295000C	WIRE MARK(4)		*		4
15	BT0600401EB	TUBE		*		1.3
16	BT0600401EB	TUBE		*		1.3
17	BT0600401EB	TUBE		*		1.3
18	BT0600401EB	TUBE		*		1.3
19	SK3385001SE	WOOD SCREW D=3.8 L=50				4
20	40038722	FILTER REGULATOR ASM.				1
21	40038723	REGULATOR FITTING PLATE		*		1
22	GAK29011000	NIPPLE		*		1
23	GAK29009000	ELBOW		*		1
24	BT0600401EB	TUBE		*		0.15
25	PF0552170A0	FILTER REGULATOR		*		1
26	SM4061001SB	SCREW M6 L=10		*		2
27	SK3482501SE	WOOD SCREW D=4.8 L=25				2

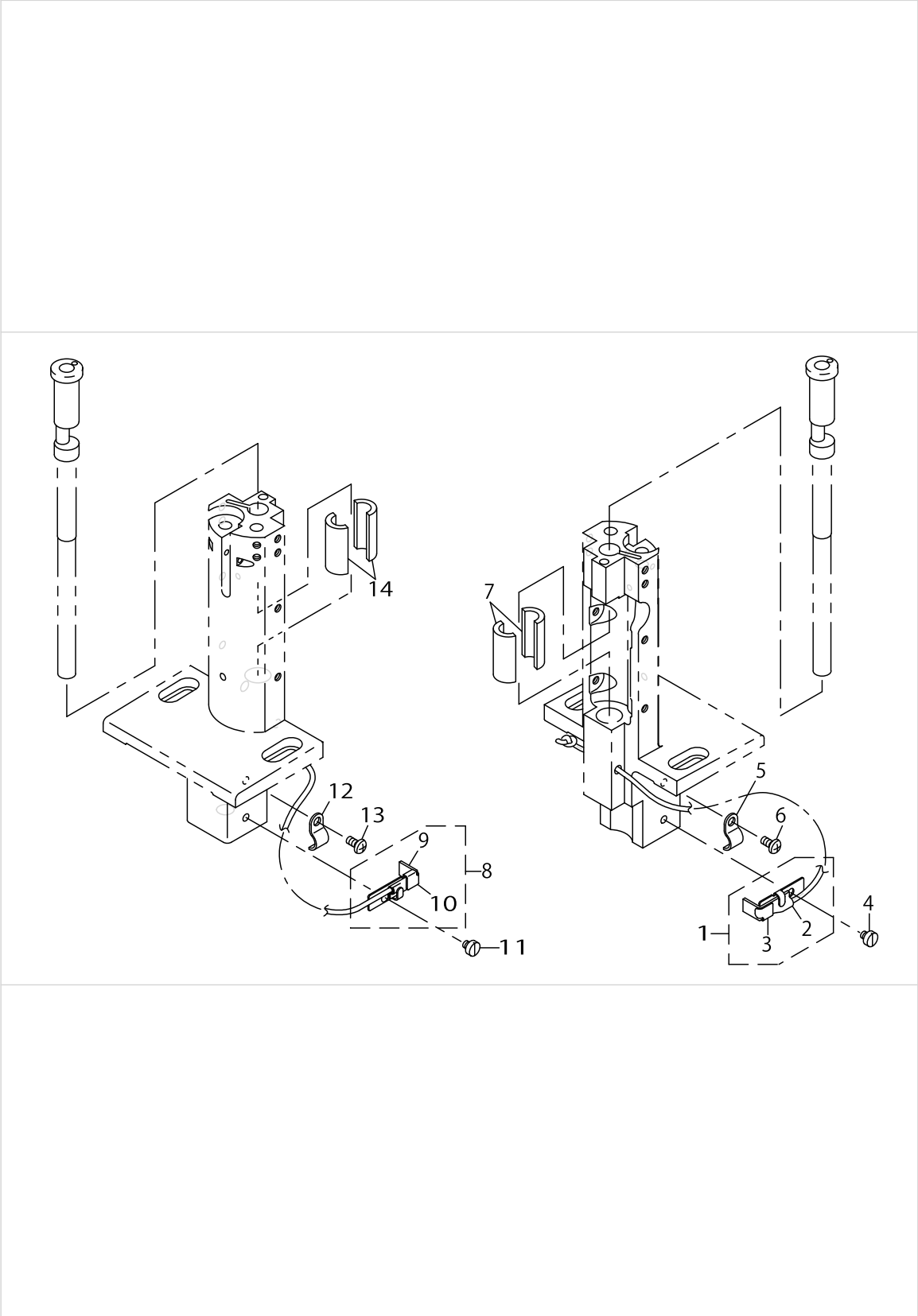
LUBRICATION COMPONENTS (FOR ARM)



LUBRICATION COMPONENTS (FOR ARM)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40042648	ARM ONCE THROUGH FELT ASM.				1
2	21345707	ARM ONCE THROUGH FELT A		*		1
3	40042647	ARM ONCE THROUGH FELT		*		1
4	21345905	FACE ONCE THROUGH FELT		*		1
5	21346358	FELT SUPPORT ASM.				1
6	21346309	FELT SUPPORT		*		1
7	21346507	FEED CHANGE FELT		*		1
8	21346408	FELT		*		1
9	EA9500B0000	CLIP CV-70S		*		2
10	SS6110480SP	SCREW 11/64-40 L=4.3				1
11	21340708	UPPER FEED OIL BAR PLATE				1
12	SS7110510SP	SCREW 11/64-40 L=5				1
13	CQ202000000	OIL WICK				0.2
14	21347000	TAKE-UP OIL PLATE				1
15	CQ202000000	OIL WICK				0.25
16	21347208	TAKE-UP LUBRICATION FELT				1
17	SS3090610SP	SCREW 9/64-40 L=6				1
18	21346002	FELT				1
19	B1412051000	FELT				1
20	CQ252000000	OIL WICK				0.55
21	BT0500300EA	OIL TUBE				0.17
22	21407507	OIL TANK A				1
23	21407606	OIL TANK B				1
24	21407705	FELT				2
25	SS6111010SP	SCREW 11/64-40 L=9.5				2
26	CQ202000000	OIL WICK				0.15
27	21346101	LUBRICATION FELT PRESSER				1
28	21346200	MUTUAL VERTICAL CHANGE FELT				1
29	SS7120760SP	SCREW 3/16-28 L=7.0				1
30	PS0500202KP	SPRING PIN 5X20				1
31	B3508512000	OIL FELT HOLDER				1
32	SS7110710SP	SCREW 11/64-40 L=7				1
33	22620504	OIL WICK HOLDER				1
34	SS4110615SP	SCREW 11/64-40 L=6				1
35	EA9500B0100	CABLE BAND				1

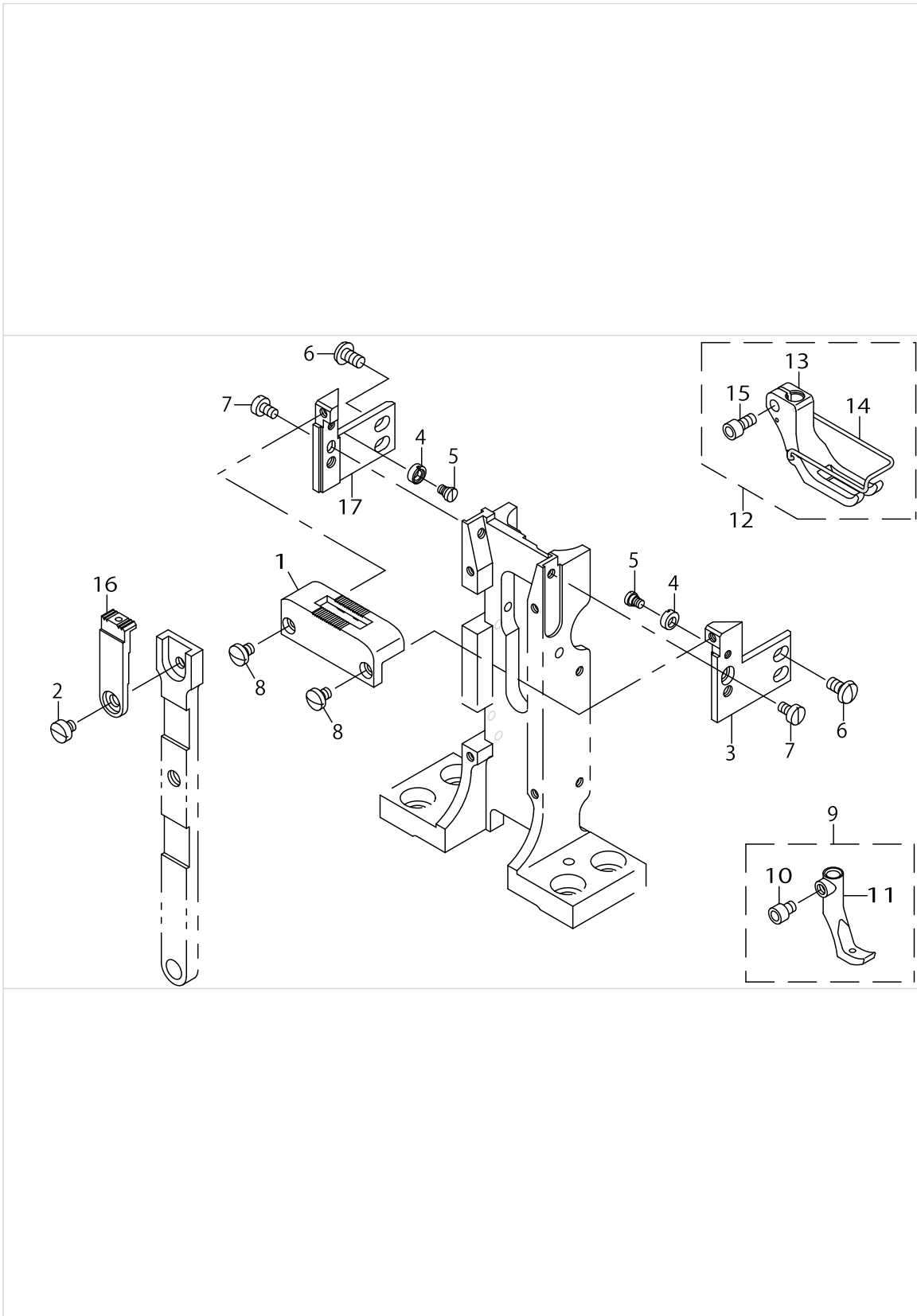
LUBRICATION COMPONENTS (FOR HOOK SHAFT BASE)



LUBRICATION COMPONENTS (FOR HOOK SHAFT BASE)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40038728	VILENE HOLDER ASM.				1
2	40038729	OIL WICK ASM.		*		1
3	40038730	VILENE HOLDER		*		1
4	SS6110480SP	SCREW 11/64-40 L=4.3				1
5	D2611555B00A	CABLE HOLDER				1
6	SS4110815SP	SCREW 11/64-40 L=8				1
7	21345905	FACE ONCE THROUGH FELT				2
8	40038728	VILENE HOLDER ASM.	FOR PLC-1760-7			1
9	40038729	OIL WICK ASM.		*		1
10	40038730	VILENE HOLDER		*		1
11	SS6110480SP	SCREW 11/64-40 L=4.3	FOR PLC-1760-7			1
12	D2611555B00A	CABLE HOLDER	FOR PLC-1760-7			1
13	SS4110815SP	SCREW 11/64-40 L=8	FOR PLC-1760-7			1
14	21345905	FACE ONCE THROUGH FELT	FOR PLC-1760-7			2

GAUGE COMPONENTS (STANDARD PARTS) (FOR PLC-1710-7)



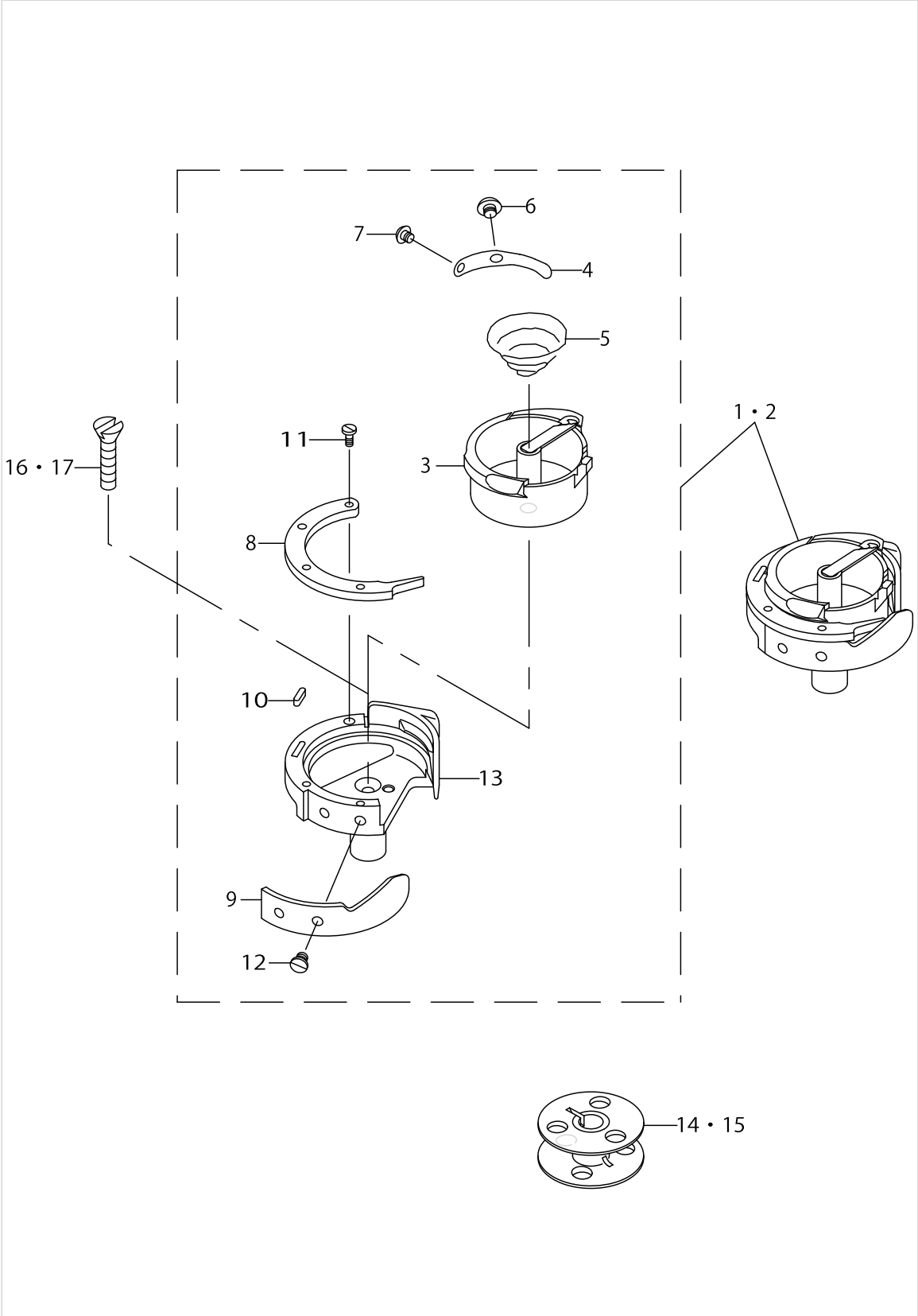
GAUGE COMPONENTS (STANDARD PARTS) (FOR PLC-1710-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40038969	THROAT PLATE				1
2	SS6110480SP	SCREW 11/64-40 L=4.3			☆	1
3	40038974	THROAT PLATE HOLDER A				1
4	23007503	ECCENTRIC ROLLER				2
5	23007602	HINGE SCREW				2
6	SS5110810SP	SCREW 11/64-40 L=8				4
7	SS6090620SP	SCREW 9/64-40 L=6				2
8	SS7090530SP	SCREW 9/64-40 L=4.5			☆	2
9	21444559	PRESSER INNER FOOT ASM.				1
10	SM6040552TP	SCREW M4 L=4.5		*	☆	1
11	21444500	PRESSER INNER FOOT		*		1
12	40017286	PRESSER FOOT ASM.				1
13	40017287	PRESSER FOOT		*		1
14	10713402	FINGER AUXILIARY COVER		*		1
15	SM6040802TP	SCREW M4X0.7 L=8		*	☆	1
16	40038971	FEED				1
17	40038977	THROAT PLATR HOLDER B				1

GAUGE COMPONENTS (STANDARD PARTS) (FOR PLC-1760-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40038757	THROAT PLATE(10MM)				1
2	SS6110480SP	SCREW 11/64-40 L=4.3			☆	1
3	40038787	THROAT PLATE HOLDER(10MM)				2
4	23007503	ECCENTRIC ROLLER				2
5	23007602	HINGE SCREW				2
6	SS5110810SP	SCREW 11/64-40 L=8				8
7	SS6090620SP	SCREW 9/64-40 L=6				2
8	SS2090810SP	SCREW 9/64-40 L=7.5				2
9	40038774	NEEDLE CLAMP(10MM)ASM.				1
10	40038775	NEEDLE CLAMP(10MM)		*		1
11	SS8080310TP	SCREW 1/8-44 L=2.8		*	☆	2
12	PS0150065KP	SPRING PIN 1.5X6		*		1
13	40038795	PRESSER FOOT(10MM)ASM.				1
14	40038794	FINGER GURDE(10-12MM)		*		1
15	SM6040802TP	SCREW M4X0.7 L=8		*	☆	1
16	40038796	PRESSER FOOT(10MM)		*		1
17	40038842	FEED FOOT(10MM)ASM.				1
18	SM6040552TP	SCREW M4 L=4.5		*	☆	1
19	40038843	FEED FOOT(10MM)		*		1
20	40038781	FEED(10MM)				1

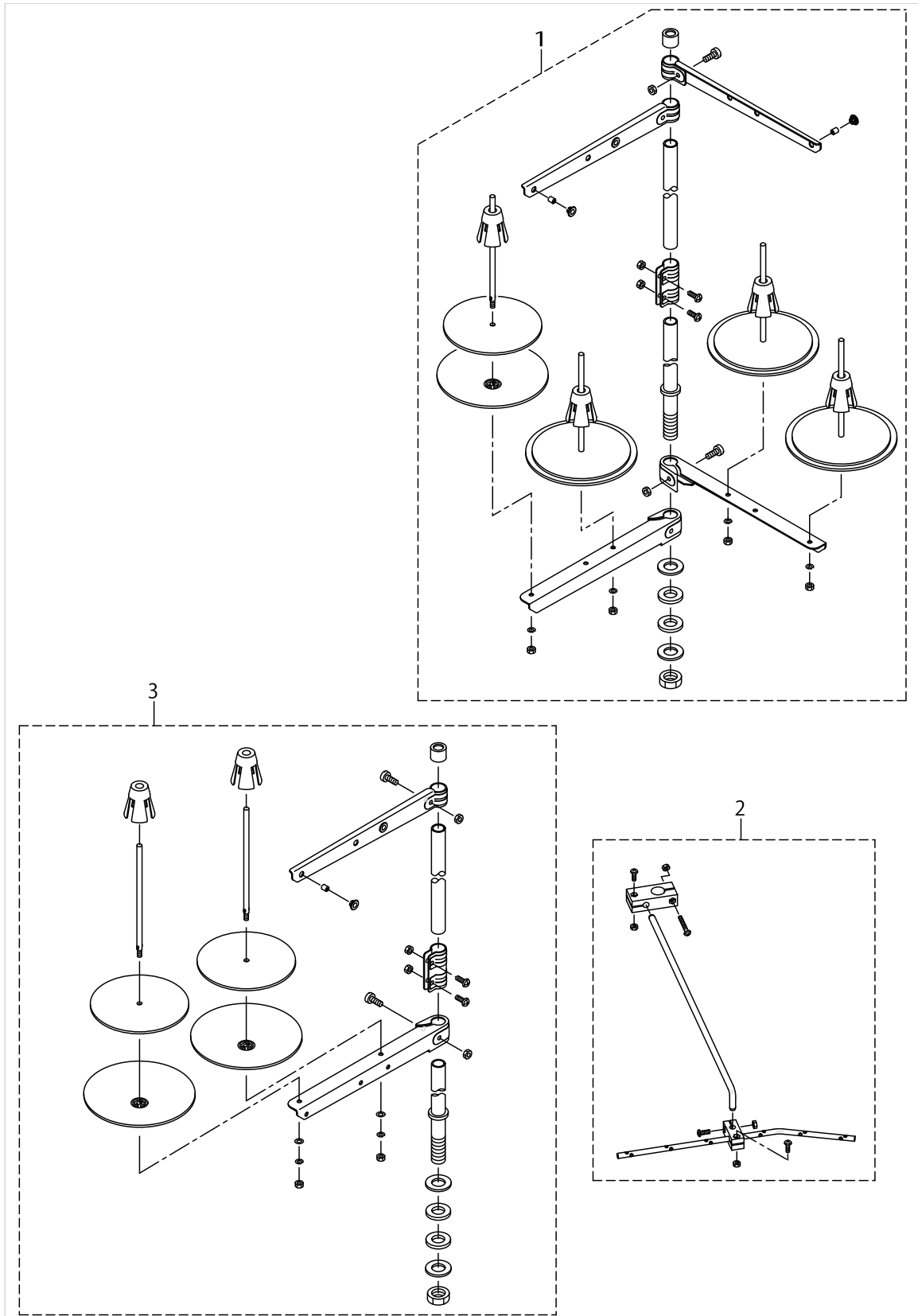
HOOK COMPONENTS



HOOK COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40038731	HOOK ASM.	FOR PLC-1710-7		☆	1
2	40038731	HOOK ASM.	FOR PLC-1760-7		☆	2
3	40038733	INNER HOOK		*		1
4	40038734	TENSION SPRING		*		1
5	10723500	IDLING PREVENTION SPRING		*	☆	1
6	21432000	SCREW		*	☆	1
7	10723401	TENSION SPRING SETSCREW		*	☆	1
8	23026008	INNER HOOK PRESSER WITH HORN		*		1
9	23058506	NEEDLE GUARD		*		1
10	23026404	FELT		*		1
11	10723104	PRESSER SETSCREW		*	☆	3
12	22814008	SCREW		*	☆	2
13	40038732	HOOK		*		1
14	10759603	ALUMINUM BOBBIN (DOUBLE-CUT)	FOR PLC-1710-7		☆	1
15	10759603	ALUMINUM BOBBIN (DOUBLE-CUT)	FOR PLC-1760-7		☆	2
16	SS1092810SP	SCREW 9/64-40 L=25.4	FOR PLC-1760-7		☆	2
17	SS1092810SP	SCREW 9/64-40 L=25.4	FOR PLC-1710-7		☆	1

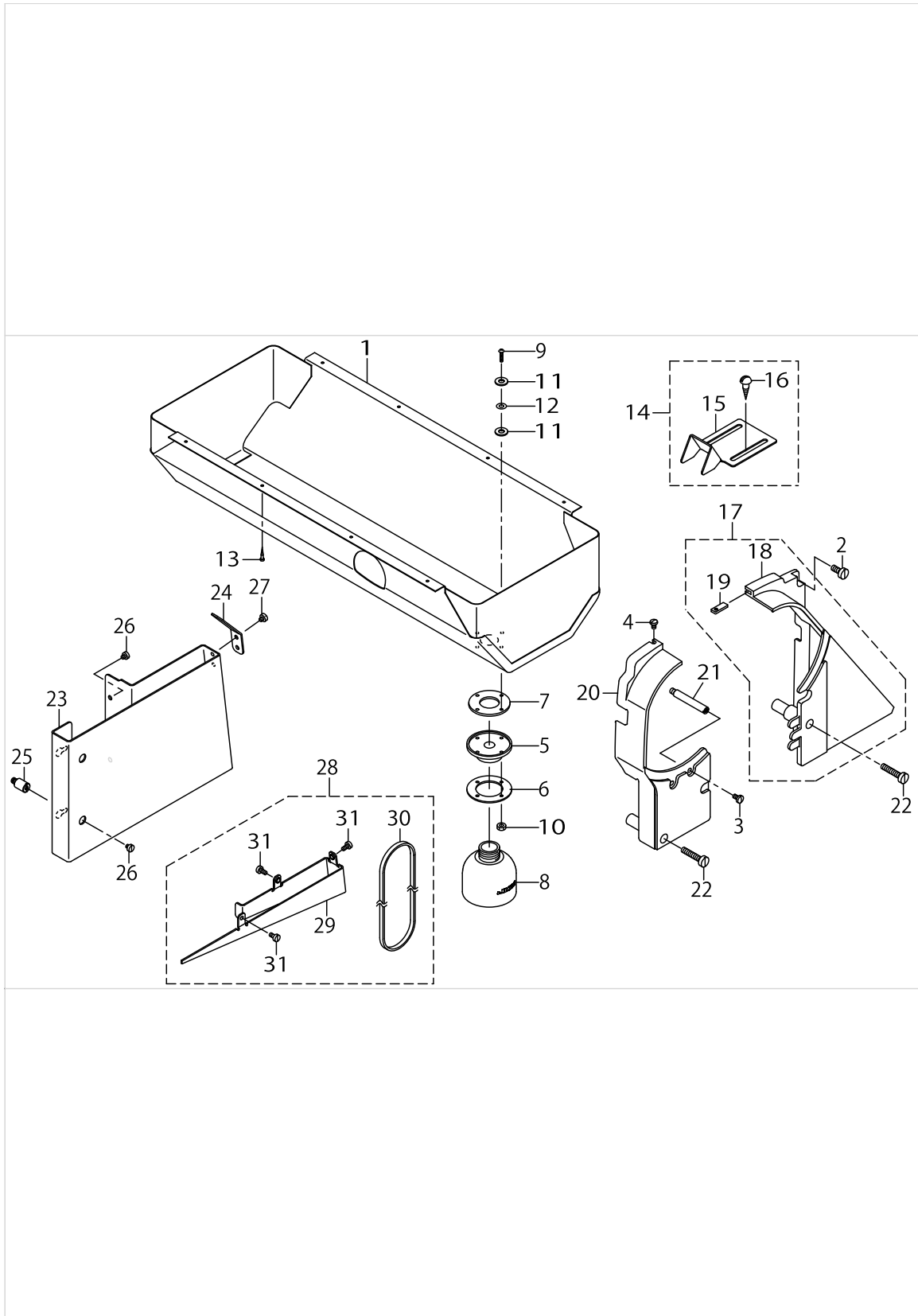
THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	26910158	THREAD STANDING DEVICE ASM.	FOR PLC-1760-7			1
2	26910059	THREAD GUIDE ARM ASM.				1
3	40096354	THREAD STAND ASM.	FOR PLC-1710-7			1

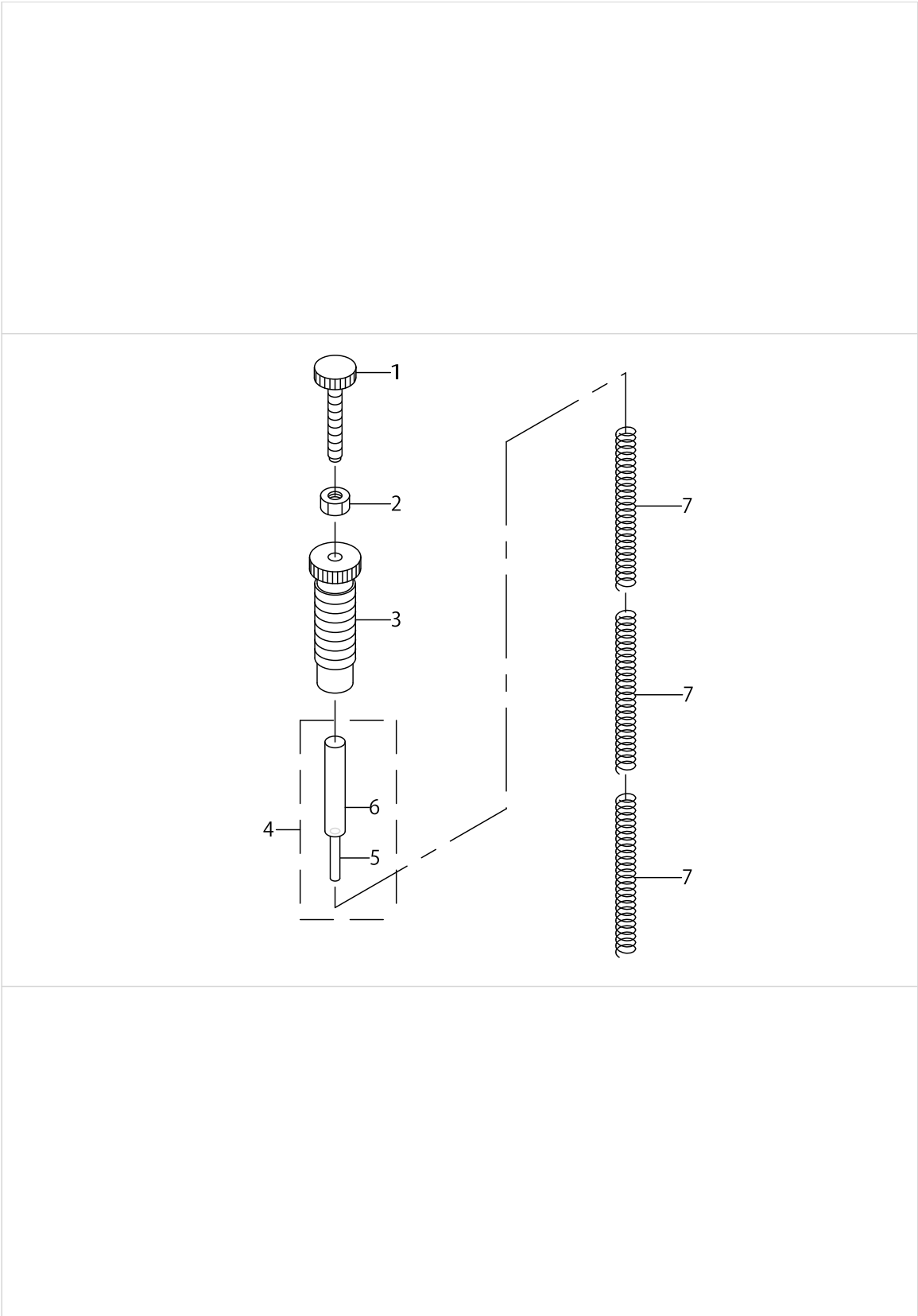
BELT COVER & OIL RESERVOIR COMPONENTS



BELT COVER & OIL RESERVOIR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21351457	OIL RESERVOIR ASM.				1
2	SS6151440SP	SCREW 15/64-28 L=14				1
3	SS7110840SP	SCREW 11/64-40 L=7.8				1
4	SS5110740TP	SCREW 11/64-40 L=6.5				1
5	40025299	OIL POT JOINT				1
6	21379003	OIL MANAGEMENT WASHER				1
7	B8112220000	OIL SEAL				1
8	40025300	OIL POT				1
9	SM3031401SE	SCREW M3X0.5 L=14				4
10	NM6030001SC	NUT M3				4
11	10748101	OIL REMOVING SETSCREW PACKING				8
12	WP0320501SC	WASHER M3				4
13	SK3241601SC	WOOD SCREW D=2.4 L=16				8
14	10755254	BELT COVER C ASM. (FOR JE)				1
15	10755205	BELT COVER C(JE)		*		1
16	SK3482500SC	WOOD SCREW D=4.8 L=25		*		2
17	21351150	BELT COVER ASM. (RIGHT)				1
18	21351101	BELT COVER (RIGHT)		*		1
19	21351002	BELT COVER AUXILIARY PLATE		*		1
20	21351200	BELT COVER (LEFT)				1
21	D8232241E00	BELT COVER SUPPORT A				1
22	SS6153040SP	SCREW 15/64-28 L=30				2
23	40038823	BELT COVER (UNDER)				1
24	40017309	BELT COVER LID				1
25	40038824	BELT COVER STUD				2
26	SS6110480SP	SCREW 11/64-40 L=4.3				4
27	SS6110480SP	SCREW 11/64-40 L=4.3				2
28	40080024	BELT COVER (FOR OBLIQUE TABLE)	OPTIONAL PARTS			1
29	40078969	BELT COVER(FOR OBLQUE TABLE)		*		1
30	MTJVH00550A	V-BELT 55INCH		*		1
31	SS6110480SP	SCREW 11/64-40 L=4.3		*		3

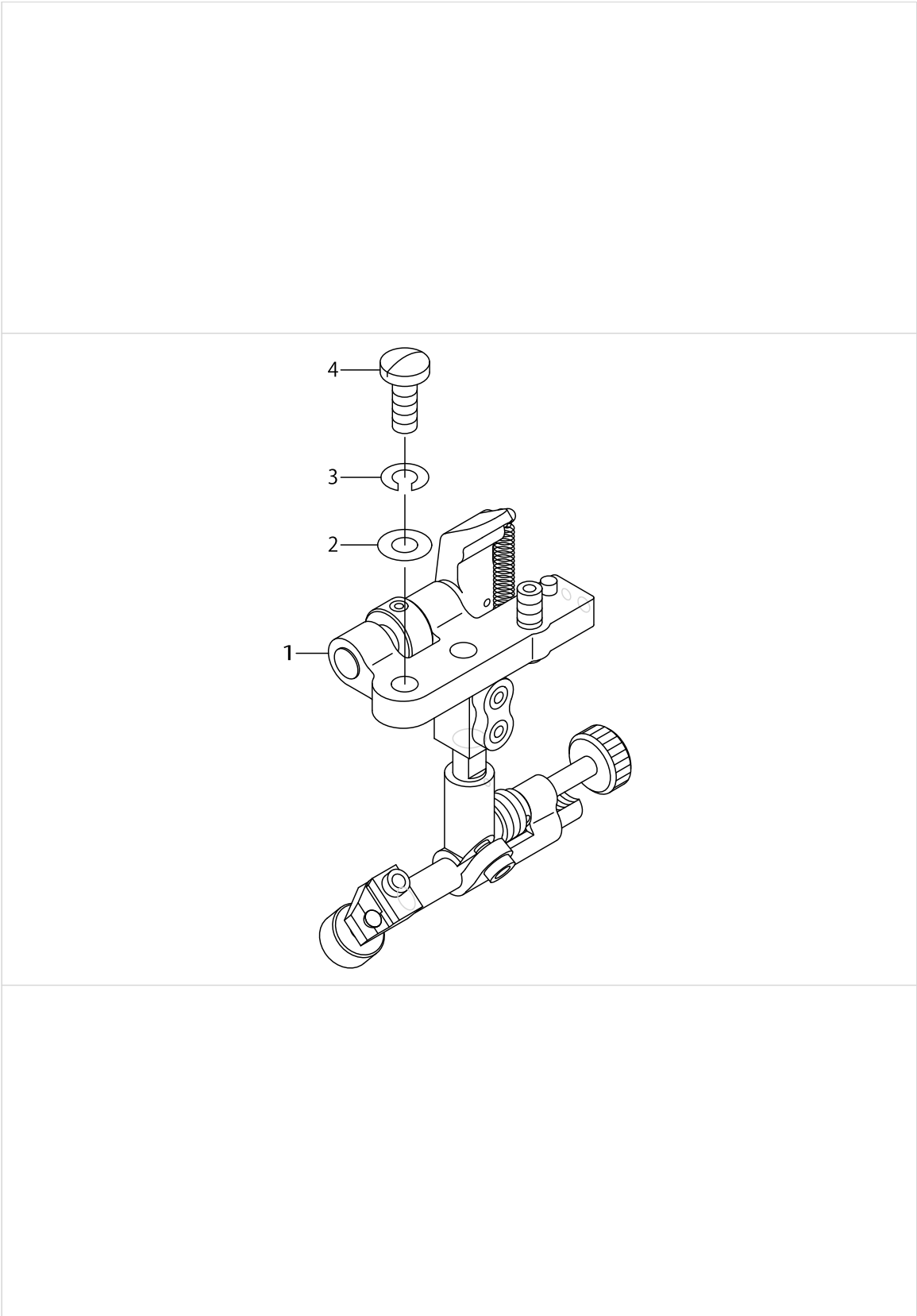
ADDITIONAL SPRING FOR PRESSER BAR COMPONENTS (OPTIONAL PARTS)



ADDITIONAL SPRING FOR PRESSER BAR COMPONENTS (OPTIONAL PARTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21006507	ADJUST SCREW B				1
2	NS6110530SP	NUT 11/64-40				1
3	21006408	ADJUST SCREW A				1
4	40072709	SPRING SUPPORT SHAFT ASM.				1
5	PS0300242K0	SPRING PIN 3.0X24		*		1
6	40072708	SPRING SUPPORT SHAFT		*		1
7	21006002	ADJUST SPRING B				3

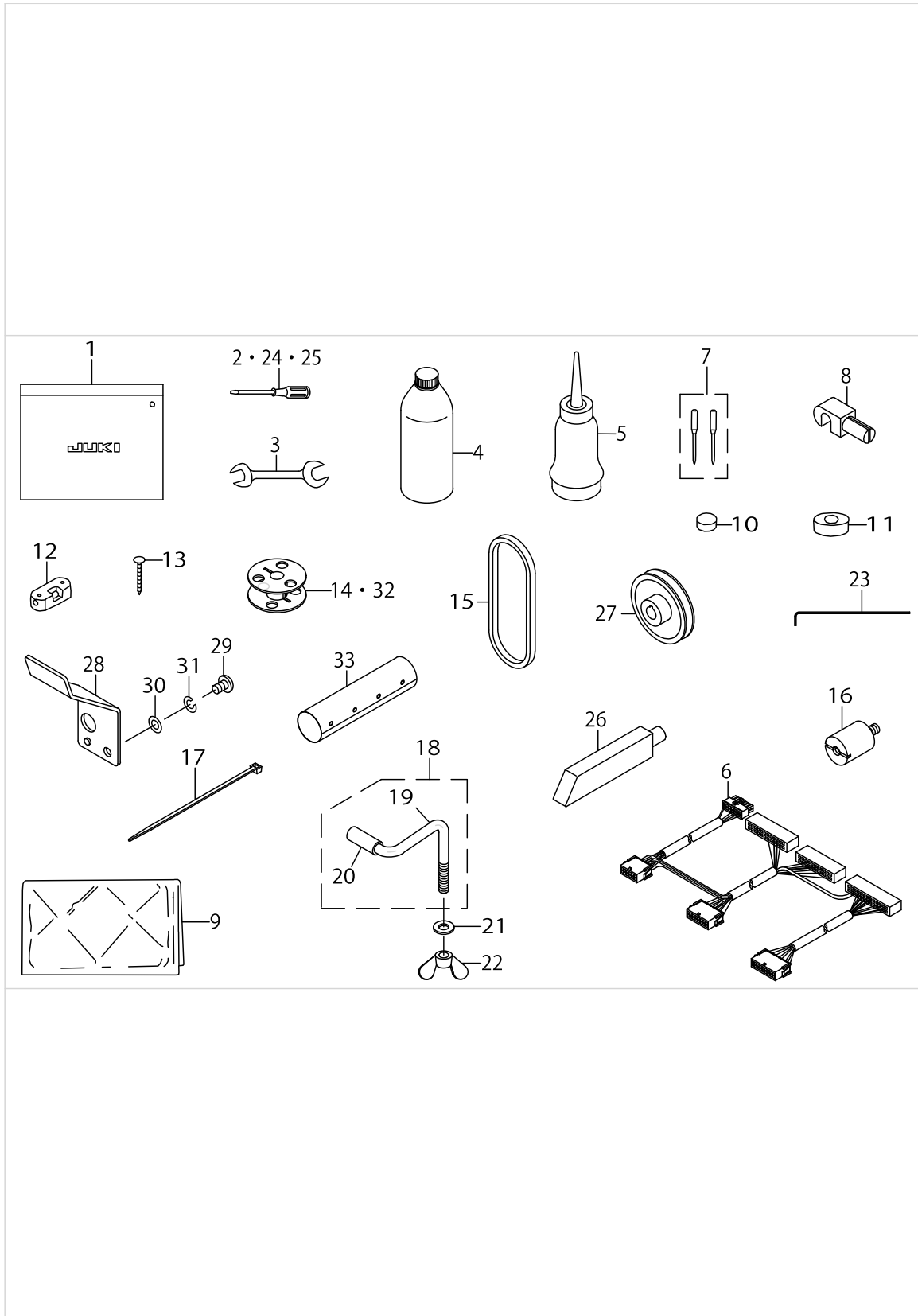
SUSPENSION SQUARE COMPONENTS (OPTIONAL PARTS)



SUSPENSION SQUARE COMPONENTS (OPTIONAL PARTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	MAH152010A0	RULER				1
2	WP0621016SD	WASHER 6.2X13X1				2
3	WS0610002KN	SPRING WASHER 6.1X12.2X1.5				2
4	SS7151610SP	SCREW 15/64-28 L=16				2

ACCESSORIES PARTS COMPONENTS



ACCESSORIES PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22932800	ACCESSORIE BAG				1
2	22933006	SCREW DRIVER LARGE				1
3	B9113012000	WRENCH (9X10)				1
4	MDFRX2700C0	NEW DEFRIX OIL NO.2(700CC)				1
5	J1067000000	OILER				1
6	40101742	RELAY CORD ASM.				1
7	MC321001402	NEEDLE 134-35 #140-2				1
8	B8213012000	BED HINGE CONNECTION				2
9	40048536	HEAD_COVER				1
10	B8206012000	FELT CUSHION	HEAD ONLY, HEAD AND MOTOR DELIVERY ONLY			4
11	B8209012000	RUBBER CUSHION	HEAD ONLY, HEAD AND MOTOR DELIVERY ONLY			4
12	10529600	WASHER	HEAD ONLY, HEAD AND MOTOR DELIVERY ONLY			2
13	10539906	SET NAIL	HEAD ONLY, HEAD AND MOTOR DELIVERY ONLY			8
14	10759603	ALUMINUM BOBBIN (DOUBLE-CUT)	FOR PLC-1760-7			2
15	MTJVH00530A	V BELT 53INCH				1
16	40101368	PANEL STUD				2
17	EA9500B0100	CABLE BAND				3
18	40038827	BED CLAMP STICK ASM.				1
19	40038828	BED CLAMP STICK		*		1
20	BT1200801EF	TUBE		*		0.03
21	WP0841601SC	WASHER 8.4X17.4X1.6				1
22	NM9080001SC	NUT				1
23	10777407	WRENCH 2.5MM	FOR PLC-1760-7			1
24	22933105	SCREW DRIVER MIDDLE				1
25	22933204	SCREW DRIVER SMALL				1
26	10528800	FRAME SUPPORT BAR				1
27	MTSP00800B0	MOTOR PULLEY ASM. 80				1
28	40052256	PANEL THREAD GUIDE				1
29	SM4040601SC	SCREW M4X0.7 L=6				1
30	WP0430800SC	WASHER M4				1
31	WS0410002KN	SPRING WASHER				1
32	10759603	ALUMINUM BOBBIN (DOUBLE-CUT)	FOR PLC-1710-7			1
33	40102736	BUTTON TUBE				1

TABLE OF EXCHANGING GAUGE PARTS (FOR PLC-1760-7)

NEEDLE GAUGE SIZE 針 幅	THROAT PLATE 針 板		THROAT PLATE FOR LOWER TAPE ATTACHING 下テープ付用針板		PRESSER FOOT ASM. 押え足 (組)		PRESSER FOOT WITH GUIDE ガイド付き押え足	
mm	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part No.
6	1	400-38759	5	400-38769	9	400-38800	13	400-38810
8	2	400-38758	6	400-38767	10	400-38797	14	400-38808
10	3	400-38757	7	400-38765	11	400-38795	15	400-38806
12	4	400-38756	8	400-38762	12	400-38792	16	400-38802

NEEDLE GAUGE SIZE 針 幅	FEED 送 り		NEEDLE CLAMP ASM. 針留 (組)		THROAT PLATE HOLDER 針板受け	
mm	Ref.No	Part No.	Ref.No	Part No.	Ref.No	Part No.
6	17	400-38783	21	400-38778	25	400-38791
8	18	400-38782	22	400-38776	26	400-38789
10	19	400-38781	23	400-38774	27	400-38787
12	20	400-38780	24	400-38772	28	400-38785

NEEDLE GAUGE SIZE 針 幅	FEED FOOT ASM. 送り足 (組)		FEED FOOT FOR GUIDE ガイド用送り足	
mm	Ref.No	Part No.	Ref.No	Part No.
6	29	400-38846	33	400-38854
8	30	400-38844	34	400-38852
10	31	400-38842	35	400-38850
12	32	400-38840	36	400-38848

TABLE OF EXCHANGING GAUGE PARTS (FOR PLC-1760-7)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40038759	THROAT PLATE(6MM)				1
2	40038758	THROAT PLATE(8MM)				1
3	40038757	THROAT PLATE(10MM)				1
4	40038756	THROAT PLATE(12MM)				1
5	40038769	THROAT PLATE(6MM)ASM.				1
6	40038767	THROAT PLATE(8MM)ASM.				1
7	40038765	THROAT PLATE(10MM)ASM.				1
8	40038762	THROAT PLATE(12MM)ASM.				1
9	40038800	PRESSER FOOT(6MM)ASM.				1
10	40038797	PRESSER FOOT(8MM)ASM.				1
11	40038795	PRESSER FOOT(10MM)ASM.				1
12	40038792	PRESSER FOOT(12MM)ASM.				1
13	40038810	PRESSER FOOT WITH GUIDE(6MM)ASM.				1
14	40038808	PRESSER FOOT WITH GUIDE(8MM)ASM.				1
15	40038806	PRESSERFOOTWITHGUIDE(10MM)ASM.				1
16	40038802	PRESSERFOOTWITHGUIDE(12MM)ASM.				1
17	40038783	FEED(6MM)				1
18	40038782	FEED(8MM)				1
19	40038781	FEED(10MM)				1
20	40038780	FEED(12MM)				1
21	40038778	NEEDLE CLAMP(6MM)ASM.				1
22	40038776	NEEDLE CLAMP(8MM)ASM.				1
23	40038774	NEEDLE CLAMP(10MM)ASM.				1
24	40038772	NEEDLE CLAMP(12MM)ASM.				1
25	40038791	THROAT PLATE HOLDER(6MM)				2
26	40038789	THROAT PLATE HOLDER(8MM)				2
27	40038787	THROAT PLATE HOLDER(10MM)				2
28	40038785	THROAT PLATE HOLDER(12MM)				2
29	40038846	FEED FOOT(6MM)ASM.				1
30	40038844	FEED FOOT(8MM)ASM.				1
31	40038842	FEED FOOT(10MM)ASM.				1
32	40038840	FEED FOOT(12MM)ASM.				1
33	40038854	FEED FOOT FOR GUIDE(6MM)ASM.				1
34	40038852	FEED FOOT FOR GUIDE(8MM)ASM.				1
35	40038850	FEED FOOT FOR GUIDE(10MM)ASM.				1
36	40038848	FEED FOOT FOR GUIDE(12MM)ASM.				1

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

5.As to the parts with marks of "☆"(consumable parts) and "◎"(optional parts)on the respective parts, it is recommended to prepare spares.

1 ."注記"欄の記号説明

1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの-----枠は、組構成であることを意味します。

5.リストページの"☆"（消耗部品）、"◎"（オプション部品）の印がついた部品は、予備を準備しておくことをお奨めします。

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
10101400	2	18	10748101	66	11	21336607	24	49
10107902	18	3	10755205	66	15	21336656	20	48
10107902	22	3	10755254	66	14	21336656	24	48
10111904	26	16~20	10759603	62	14·15	21336805	18	41
10111904	28	16~20	10759603	72	14·32	21336805	22	41
10112001	26	16~20	10774305	16	7	21337209	18	38
10112001	28	16~20	10774354	16	6	21337209	22	38
10112100	26	16~20	10774404	16	8	21337308	18	33
10112100	28	16~20	10777407	72	23	21337308	22	33
10112209	26	16~20	11045101	42	15	21337605	18	35
10112209	28	16~20	11045101	44	15	21337605	22	35
10116804	30	21	11072402	42	16	21337803	16	32
10116804	34	21	11072402	44	34	21337803	20	74
10124204	42	13	11072402	48	30	21337803	24	60
10124204	44	35	11315108	42	27	21337902	18	31
10124501	44	31	11956802	42	12	21337902	22	31
10201200	2	37	11956802	44	17	21338207	20	54
10320109	42	3	13138201	42	8	21338207	24	54
10320208	42	6	13138201	44	11	21338603	10	18
10321107	42	24·25·26	13516604	18	12~14	21338801	10	20
10321107	44	1~3	13516604	22	12~14	21338900	10	22
10502300	48	21	13516703	18	12~14	21339304	10	25
10509701	12	22	13516703	22	12~14	21339809	16	27
10528800	72	26	13519202	18	12~14	21339908	12	36
10529600	72	12	13519202	22	12~14	21340005	16	42
10539906	72	13	14512503	48	17	21340302	16	44
10604809	6	15	17912106	2	22	21340401	12	1
10618304	48	8	21006002	68	7	21340500	12	2
10703205	44	38	21006408	68	3	21340708	54	11
10704807	48	19	21006507	68	1	21340906	12	12
10713402	58	14	21048707	16	41	21341508	16	17
10713501	16	23	21331301	2	4	21341607	16	14
10713808	16	46	21331608	2	16	21345707	54	2
10714202	16	19	21332002	2	13	21345905	54	4
10714608	16	30	21332507	6	12	21345905	56	14
10715100	16	9	21332705	6	1	21346002	54	18
10715308	16	15	21333000	6	2	21346101	54	27
10715704	16	11	21333109	6	17	21346200	54	28
10716504	16	24	21333307	6	5	21346309	54	6
10718203	16	18	21333901	8	60	21346358	54	5
10723104	62	11	21334701	26	12	21346408	54	8
10723401	62	7	21334701	28	12	21346507	54	7
10723500	62	5	21336300	20	56	21347000	54	14
10741106	42	14	21336300	24	56	21347109	12	34
10741106	44	33	21336607	20	49	21347208	54	16

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
21348206	42	24·25·26	21387709	6	33	21441100	42	17
21348206	44	1~3	21387808	6	38	21441209	46	7
21348503	38	6	21387907	6	19	21441308	46	8
21348602	38	4	21388004	38	30	21441407	46	1
21349105	38	29	21388400	10	16	21444500	58	11
21351002	66	19	21388509	50	6	21444559	58	9
21351101	66	18	21392907	2	12	21451406	10	7
21351150	66	17	21398300	38	8	21451505	12	39
21351200	66	20	21398409	38	9	22537658	48	2
21351457	66	1	21398508	38	24	22538151	48	4
21353008	6	22	21402300	6	27	22538706	48	32
21353701	30	18	21405204	10	2	22602601	2	40
21353701	34	18	21406103	14	48	22606206	8	57
21354006	30	20	21406509	12	28	22609408	18	39
21354006	34	20	21406608	14	49	22609408	22	39
21354204	30	32	21407200	20	71	22617609	44	23
21354204	34	32	21407200	24	71	22617906	42	9
21354600	30	42	21407309	20	85	22617906	44	13
21354600	34	42	21407309	24	75	22618201	42	7
21354709	30	45	21407408	20	70	22618201	44	10
21354709	34	45	21407408	24	87	22618904	44	25
21355102	30	41	21407507	54	22	22619100	2	36
21355102	34	41	21407606	54	23	22620504	54	33
21355706	48	24	21407705	54	24	22656003	38	14
21355755	48	23	21408505	2	25·26	22656102	38	12
21356001	48	6	21408554	2	20·21	22790505	30	13
21356308	50	11	21427000	8	63	22790505	34	13
21356407	50	12	21427059	8	62	22814008	62	12
21356506	50	3	21427307	26	2	22814909	10	6
21356704	50	9	21427307	28	2	22901805	2	34
21356803	50	7	21430400	18	42	22904106	12	7
21357959	48	3	21430400	22	42	22904106	20	80
21357967	48	1	21432000	62	6	22904106	24	80
21358205	48	9	21437207	2	8	22904155	12	6
21363106	46	3	21437306	2	9	22904155	20	79
21364104	18	29	21438007	10	14	22904155	24	79
21364104	22	29	21438106	16	35	22907109	12	14
21378302	12	5	21438205	16	21	22907604	12	43
21378302	20	75	21438403	40	4	22911804	18	44
21378302	24	85	21438502	16	39	22911804	22	44
21378708	48	29	21438601	16	36	22912000	18	46
21379003	66	6	21438700	16	1	22912000	22	46
21387402	6	24	21440508	30	26	22912109	18	47
21387501	6	30·31	21440508	34	26	22912109	22	47
21387600	6	34	21441050	42	2	22932800	72	1

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
22933006	72	2·24·25	40017284	44	32	40038711	20	72
22933105	72	2·24·25	40017286	58	12	40038711	24	74
22933204	72	2·24·25	40017287	58	13	40038712	20	68
22951552	2	30	40017309	66	24	40038712	24	68
22952501	38	18	40017316	2	47	40038717	52	8
23001001	6	3	40017317	22	22	40038722	52	20
23002009	10	1	40018339	12	16	40038723	52	21
23003502	28	24	40018340	12	15	40038724	26	10
23004609	26	13	40018341	12	23	40038724	28	10
23004609	28	13	40019926	18	36	40038728	56	8
23004906	26	15	40019926	22	36	40038729	56	9
23004906	28	15	40023289	38	17	40038730	56	10
23006406	42	24·25·26	40024852	16	34	40038731	62	1·2
23006406	44	1~3	40024855	8	69	40038732	62	13
23007503	58	4	40025035	40	17	40038733	62	3
23007503	60	4	40025036	40	12	40038734	62	4
23007602	58	5	40025299	66	5	40038744	30	17
23007602	60	5	40025300	66	8	40038744	34	17
23009509	18	10	40027746	10	26	40038745	30	38
23009509	22	10	40029634	26	16~20	40038745	34	38
23024409	26	24	40029634	28	16~20	40038746	30	1
23026008	62	8	40033027	12	31	40038746	34	1
23026404	62	10	40033029	12	19	40038747	30	2
23036304	18	22	40033033	12	24	40038747	34	2
23058506	62	9	40038688	2	56	40038749	30	5
23062102	10	30	40038688	4	56	40038749	34	5
23636202	48	5	40038691	4	58	40038750	30	4
26225201	12	29	40038692	8	71	40038750	34	4
26226209	38	16	40038694	6	25	40038751	30	6
26910059	64	2	40038695	26	1	40038751	34	6
26910158	64	1	40038695	28	1	40038752	44	40
40009103	20	50	40038697	26	27	40038756	74	4
40009103	24	50	40038697	28	27	40038757	60	1
40016148	8	49	40038700	8	51	40038757	74	3
40016798	2	1	40038702	8	52	40038758	74	2
40017263	20	86	40038703	6	30·31	40038759	74	1
40017264	4	63	40038704	6	7	40038762	74	8
40017265	4	64	40038705	12	45	40038765	74	7
40017269	2	57	40038707	22	23	40038767	74	6
40017269	4	57	40038708	18	1	40038769	74	5
40017276	12	46	40038708	22	1	40038772	74	24
40017279	44	36	40038709	18	15	40038774	60	9
40017280	44	6	40038709	22	15	40038774	74	23
40017282	44	9	40038710	18	16	40038775	60	10
40017283	44	7	40038710	22	16	40038776	74	22

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
40038778	74	21	40038983	34	36	40103000	52	2
40038780	74	20	40039015	18	9	40103001	52	1
40038781	60	20	40039015	22	9	40104367	6	45
40038781	74	19	40039257	18	8	40104368	30	25
40038782	74	18	40039257	22	8	40104368	34	25
40038783	74	17	40039258	18	2	40104369	30	23
40038785	74	28	40039258	22	2	40104369	34	23
40038787	60	3	40039261	18	7	40107949	16	29
40038787	74	27	40039261	22	7	40108541	20	57
40038789	74	26	40039262	30	31	40108541	24	57
40038791	74	25	40039262	34	31	40108542	16	10
40038792	74	12	40039263	44	5	40108674	2	6
40038794	60	14	40039265	12	40	40113092	48	28
40038795	60	13	40039266	12	41	40113224	6	36
40038795	74	11	40039269	10	28	40119280	30	22
40038796	60	16	40039270	10	27	40119280	34	22
40038797	74	10	40039307	20	82	40152631	4	55
40038800	74	9	40039307	24	82	40197296	6	20
40038802	74	16	40039326	12	4	B1132521000	2	23
40038806	74	15	40039404	30	3	B1148555000	48	11
40038808	74	14	40039404	34	3	B1203512000	6	26
40038810	74	13	40039831	4	66	B1210051000	6	10
40038823	66	23	40039836	10	34	B1214019000	6	32
40038824	66	25	40039837	42	1	B1308055000	6	35
40038827	72	18	40039838	2	20·21	B1310055000	6	37
40038828	72	19	40039839	2	25·26	B1313055000	8	48
40038829	26	14	40042647	54	3	B1314055000	6	39
40038829	28	14	40042648	54	1	B1401246000	10	33
40038830	8	58	40048536	72	9	B1410771000	10	24
40038840	74	32	40052256	72	28	B1411057000	10	9
40038842	60	17	40052262	4	52	B14110570A0	10	8
40038842	74	31	40062388	46	5	B1412051000	10	11
40038843	60	19	40072708	68	6	B1412051000	54	19
40038844	74	30	40072709	68	4	B1414232000	10	23
40038846	74	29	40075553	16	47	B1414555000	12	21
40038848	74	36	40078969	66	29	B1437051000	10	4
40038850	74	35	40080024	66	28	B1462053000	12	47
40038852	74	34	40081969	24	73	B14670530A0	12	25
40038854	74	33	40081970	24	70	B1468053000	12	26
40038969	58	1	40094561	4	68	B1502246000	12	44
40038971	58	16	40096354	64	3	B152652700G	16	12
40038974	58	3	40101368	72	16	B152989000CA	48	7
40038977	58	17	40101742	72	6	B1604012000A	18	19
40038981	18	23	40102062	40	10	B1604012000A	22	19
40038983	30	36	40102736	72	33	B1610512000	18	27

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
B1610512000	22	27	CQ202000000	24	51	GAK29009000	52	23
B1639051000	6	47	CQ202000000	54	26	GAK29010000	52	5
B1807512000	26	4	CQ252000000	12	37	GAK29011000	52	22
B1807512000	28	4	CQ252000000	54	20	GAKA1503000	52	6
B1816512000	26	5	CQ3000000F0	12	33	HK034610120	16	40
B1816512000	28	5	CQ303000000	6	8	HK034610180	52	3
B1906051000	6	4	CQ505000000	6	11	HK03464000A	52	7
B3025141H00A	20	77	CS0700811SH	30	28	HK03464000B	30	47
B3025141H00A	24	77	CS0700811SH	34	28	HK03464000B	34	47
B3120125000	42	11	CS070081BSH	30	27	HK03464000B	46	6
B3120125000	44	16	CS070081BSH	34	27	HX00123000A	2	42
B3125012000	44	30	CS0950810SH	8	70	HX00123000A	6	16
B3125527000	44	29	CS0950810SH	30	7	HX00123000A	46	13
B3128051000	42	4	CS0950810SH	34	7	HX002950000	38	27
B3128051000	44	12	CS0950816SH	30	8	HX002950000	52	9
B3128527000	44	22	CS0950816SH	34	8	HX00295000A	50	15
B3129526000	42	10	CS095081ASH	26	3	HX00295000A	52	12
B3129526000	44	14	CS095081ASH	28	3	HX00295000B	50	16
B31370510A0	42	5	CS1201010SH	20	62	HX00295000B	52	13
B31375270A0	44	19	CS1201010SH	24	62	HX00295000C	40	8
B3138512000	4	62	CS1201011SH	20	63	HX00295000C	52	14
B3138527000	44	26	CS1201011SH	24	63	HX00295000D	38	28
B3139527000	44	21	D2112555B00	2	10	HX00295000D	52	10
B3141527000	44	28	D2112555B00	32	48	J1067000000	72	5
B3142527000	44	20	D2112555B00	36	48	M40071100AA	8	65
B3143527000	44	18	D2414141E00	4	54	M40071100AB	8	66
B3205210000	48	10	D2430555B00	30	24	MAH152010A0	70	1
B3416552000	16	25	D2430555B00	34	24	MAT80230T00	40	19
B3508512000	54	31	D2611555B00A	56	12	MAT80231T00	40	18
B8112220000	66	7	D3162555B00	42	21	MC321001400	10	36
B8206012000	72	10	D3162555B00	48	25	MC321001402	72	7
B8209012000	72	11	D3168555H0B	48	27	MDFRX2700C0	72	4
B8213012000	72	8	D8232241E00	66	21	MTJVH00530A	72	15
B9113012000	72	3	EA9500B0000	12	35	MTJVH00550A	66	30
BT0500300EA	54	21	EA9500B0000	54	9	MTSP00800B0	72	27
BT0600401EB	52	24	EA9500B0100	2	32	NM6030001SC	66	10
BT1200801EF	72	20	EA9500B0100	8	56	NM6040001SN	46	10
CM300200001	2	33	EA9500B0100	10	31	NM6060003SC	38	5
CM300200001	50	13	EA9500B0100	16	4	NM6080001SE	50	4
CM301300001	2	29	EA9500B0100	18	17	NM6080003SC	38	25
CQ202000000	6	18	EA9500B0100	22	17	NM6080721SE	40	5
CQ202000000	10	32	EA9500B0100	32	52	NM7040062SB	46	11
CQ202000000	18	51	EA9500B0100	36	53	NM9080001SC	72	22
CQ202000000	20	51	EA9500B0100	54	35	NS6110310SP	42	20
CQ202000000	22	51	EA9500B0100	72	17	NS6110310SP	44	37

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
NS6110310SP	48	26	RO092270200	48	14	SM6043552TN	38	23
NS6110530SP	68	2	SB120000200	8	54	SM6044002TP	40	3
NS6150310SP	18	59	SD0380551SL	2	24	SM6051002TP	50	8
NS6150310SP	20	59	SD0470281SP	42	19	SM6051202TP	16	16
NS6150310SP	22	59	SD0470281SP	44	8	SM6052002TP	16	45
NS6150310SP	24	59	SD0600403TP	40	7	SM6061002TP	32	49
NS6150430SP	12	38	SD0600454TP	16	38	SM6061002TP	36	49
NS6150430SP	20	66	SD0640322TP	6	42	SM6061002TP	38	10
NS6150430SP	24	66	SD0640325SP	30	35	SM6061602TP	18	25
NS6620310SP	4	53	SD0640325SP	34	52	SM6061602TP	22	25
NS6680320SP	20	84	SD0640325SP	36	52	SM6061602TP	26	21
NS6680320SP	24	84	SD0640482SP	30	40	SM6061602TP	28	21
PA320100300	38	31	SD0640482SP	34	40	SM6061602TP	38	2
PA320150200	38	1	SD0640601SP	34	35	SM6061802TP	18	40
PA320200100	40	2	SD0720331SP	50	5	SM6061802TP	22	40
PA400150100	50	1	SD0800352SP	38	11	SM6082002TP	50	2
PF0552170A0	52	25	SD0800402TP	18	65	SM8040402TP	30	11
PH0300062C0	26	26	SD0800402TP	20	65	SM8040402TP	34	11
PH0300062C0	28	26	SD0800402TP	22	65	SM8050502TP	18	6
PJ301065104	38	20	SD0800402TP	24	65	SM8050502TP	22	6
PJ304065101	38	26	SD0900701TP	20	83	SM8050602TP	16	31
PJ304065101	40	6	SD0900701TP	24	83	SM8050602TP	48	20
PJ304065101	50	10	SD1000801SH	20	55	SM8050612TP	20	52
PS0150065KP	60	12	SD1000801SH	24	55	SM8050612TP	24	52
PS0300242K0	68	5	SK3241601SC	66	13	SM8060602TP	6	28
PS0500202KP	54	30	SK3385001SE	52	19	SM8061212TP	8	59
PS0600502KP	42	22	SK3482500SC	66	16	SM8080802TP	10	21
PS0600502KP	44	4	SK3482501SE	52	27	SM8080812TP	6	14
PX015101000	38	21	SK3514000SC	40	9	SS1092810SP	62	16-17
PX015101000	40	11	SL4040881SC	16	3	SS2090710TP	2	61
RC0560711KP	48	12	SM1050801SR	16	20	SS2090710TP	4	61
RC0740811KP	18	11	SM3031401SE	66	9	SS2090810SP	60	8
RC0740811KP	22	11	SM4040601SC	72	29	SS3090610SP	54	17
RE0500000K0	6	46	SM4061001SB	4	67	SS4080610SP	42	18
RE0500000K0	16	26	SM4061001SB	52	26	SS4080620TP	4	59
RE0500000K0	30	16	SM6030602TP	10	12	SS4110615SP	54	34
RE0500000K0	34	16	SM6040552TP	58	10	SS4110815SP	2	43
RE0500000K0	48	13	SM6040552TP	60	18	SS4110815SP	6	29
RE0500711KP	18	20	SM6040800SP	48	31	SS4110815SP	16	2
RE0500711KP	22	20	SM6040802TP	26	23	SS4110815SP	56	13
RE0800000K0	16	43	SM6040802TP	28	23	SS4111215SP	2	2
RE0900000K0	20	61	SM6040802TP	30	44	SS4120615SP	38	15
RE0900000K0	24	61	SM6040802TP	34	44	SS4150915SP	2	7
RO092270200	18	45	SM6040802TP	58	15	SS5060410SP	30	14
RO092270200	22	45	SM6040802TP	60	15	SS5060410SP	34	14

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
SS5090610SP	2	3	SS6151780SP	12	27	SS7150910TP	2	17
SS5110740TP	66	4	SS6151812TP	30	30	SS7151210SP	38	7
SS5110810SP	58	6	SS6151812TP	34	30	SS7151610SP	70	4
SS5110810SP	60	6	SS6151920SP	12	30	SS8080310TP	60	11
SS6060220SP	30	15	SS6152440SP	10	29	SS8080410TP	10	35
SS6060220SP	34	15	SS6153040SP	66	22	SS8110410TP	30	9
SS6090520SP	48	16	SS6661110SP	8	72	SS8110410TP	34	9
SS6090620SP	4	65	SS7090520SP	44	27	SS8110510SP	30	29
SS6090620SP	58	7	SS7090520TP	2	27	SS8110510SP	34	29
SS6090620SP	60	7	SS7090530SP	58	8	SS8110520TP	12	13
SS6090620TP	48	22	SS7090710SP	22	24	SS8110520TP	30	12
SS6090630SP	20	53	SS7090910SP	10	10	SS8110520TP	34	12
SS6090630TP	18	24	SS7090910TP	18	32	SS8111010TP	6	43
SS6091022TP	10	19	SS7090910TP	22	32	SS8150710SP	12	9
SS6110480SP	4	50	SS7091410SP	48	15	SS8150710SP	16	33
SS6110480SP	30	10	SS7110510SP	12	20	SS8150710TP	8	61
SS6110480SP	34	10	SS7110510SP	54	12	SS8150710TP	20	60
SS6110480SP	54	10	SS7110570SP	46	4	SS8150710TP	24	86
SS6110480SP	56	11	SS7110710SL	40	14	SS8150710TP	26	11
SS6110480SP	58	2	SS7110710SP	6	23	SS8150710TP	28	11
SS6110480SP	60	2	SS7110710SP	20	67	SS8150822TP	6	64
SS6110480SP	66	31	SS7110710SP	24	67	SS8150822TP	8	64
SS6110520TP	20	73	SS7110710SP	54	32	SS8150822TP	18	28
SS6110520TP	24	53	SS7110830SP	10	17	SS8150822TP	22	28
SS6110630TP	16	13	SS7110830SP	16	28	SS8151150TP	10	5
SS6110710TP	30	46	SS7110830SP	42	29	SS8151150TP	20	76
SS6110710TP	34	46	SS7110840SP	40	1	SS8151150TP	24	76
SS6110810TP	48	18	SS7110840SP	66	3	SS8151150TP	26	8
SS6111010SP	54	25	SS7110910TP	10	15	SS8151150TP	28	8
SS6111140SP	2	44	SS7110910TP	12	42	SS8660530TP	8	50
SS6111210SP	8	68	SS7110910TP	20	69	SS8660530TP	26	25
SS6111610SP	16	37	SS7110910TP	24	69	SS8660530TP	28	25
SS6111610SP	18	37	SS7110910TP	42	23	SS8660610TP	12	8
SS6111610SP	22	37	SS7110910TP	44	39	SS8660610TP	20	81
SS6121210SP	20	78	SS7110910TP	46	2	SS8660610TP	24	81
SS6121210SP	24	78	SS7111120TP	16	22	SS8660612TP	6	40
SS6121610TP	30	37	SS7111410SP	40	16	SS8660612TP	12	3
SS6121610TP	34	37	SS7111410TP	18	30	SS8660612TP	30	39
SS6121860SP	18	43	SS7111410TP	22	30	SS8660612TP	34	39
SS6121860SP	22	43	SS7111410TP	42	28	SS8660810TP	6	21
SS6151040SP	30	43	SS7111810TP	38	19	SS8660810TP	26	9
SS6151040SP	34	43	SS7120760SP	8	55	SS8660810TP	28	9
SS6151040SP	50	14	SS7120760SP	38	13	SS8661030SP	8	53
SS6151220SP	40	13	SS7120760SP	54	29	SS9111010SP	30	34
SS6151440SP	66	2	SS7150740SP	12	11	SS9111010SP	34	34

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.
SS9151740CP	18	4
SS9151740CP	22	4
TA0750704R0	2	28
TA0750704R0	6	44
TA0750704R0	12	10
TA1050504R0	2	31
TA1250504R0	2	41
TA2100904R0	4	51
WP0320501SC	66	12
WP0430800SC	72	30
WP0450801SD	8	67
WP0480856SP	40	15
WP0501016SD	32	53
WP0501016SD	36	54
WP0501046SC	12	18
WP0501046SC	46	12
WP0612076SP	18	26
WP0612076SP	22	26
WP0612076SP	26	22
WP0612076SP	28	22
WP0621016SD	18	5
WP0621016SD	22	5
WP0621016SD	70	2
WP0641601SD	38	22
WP0650876SD	20	58
WP0650876SD	24	58
WP0651056SD	32	50
WP0651056SD	36	50
WP0841601SC	72	21
WS0410002KN	72	31
WS0610002KN	70	3
WS0610002KP	32	51
WS0610002KP	36	51
WT0530002KS	2	39
WZ0320290UZ	2	60
WZ0320290UZ	4	60