

MODEL : LK-1900A/BR35

List No : 1381-01

PARTS LIST

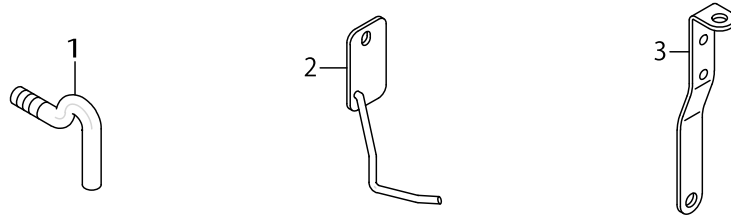
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CONTENTS

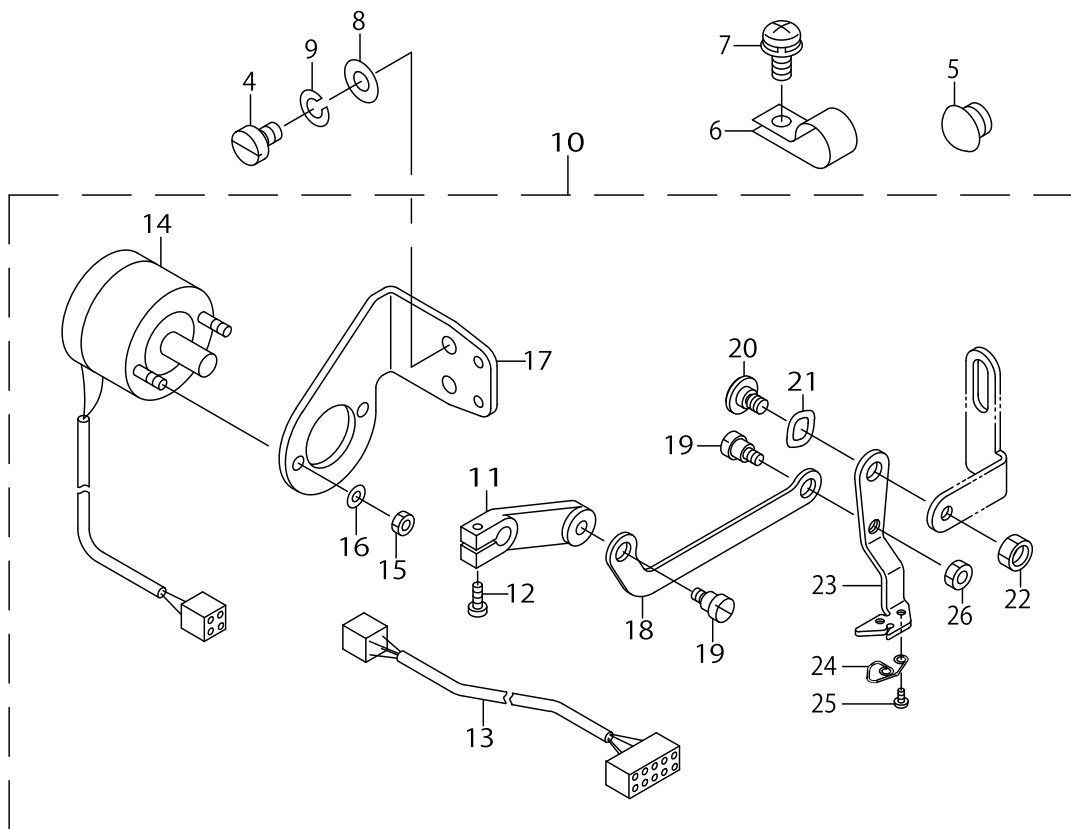
THREAD TENSION COMPONENTS & WIPER MECHANISM COMPONENTS.....	1
EXCLUSIVE PARTS FOR LK-1903AS-311,LK-1903AS-312 (1).....	3
EXCLUSIVE PARTS FOR LK-1903AS-311,LK-1903AS-312 (2).....	5
BUTTON CLAMP COMPONENTS.....	9
FINE POSITIN OF BUTTONS COMPONENTS (1)	13
FINE POSITIN OF BUTTONS COMPONENTS (2)	15
DRIVE CAM COMPONENTS.....	19
INDEX COMPONENTS (1).....	21
INDEX COMPONENTS (2)	25
FEEDER BALL COMPONENTS	29
TABLE & COVER COMPONENTS	31
BR CONTROL BOX COMPONENTS (FOR USE IN JAPAN AND GENERAL EXPORT).....	35
BR CONTROL BOX COMPONENTS (FOR EUROPE).....	39
BR POWER SUPPLY COMPONENTS.....	43
CONTROL BOX COMPONENTS	45
OPERATION PANEL COMPONENTS	49
MC-597 WIRING DIAGRAM.....	51
BR35 WIRING DIAGRAM	53
ACCESSORIE PART COMPONENTS	55
LIST FOR INFORMATION OF CHANGE.....	57
HOW TO MAKE USE OF THIS PARTS LIST	58

THREAD TENSION COMPONENTS & WIPER MECHANISM COMPONENTS

THREAD TENSION COMPONENTS
針棒・糸調子関係



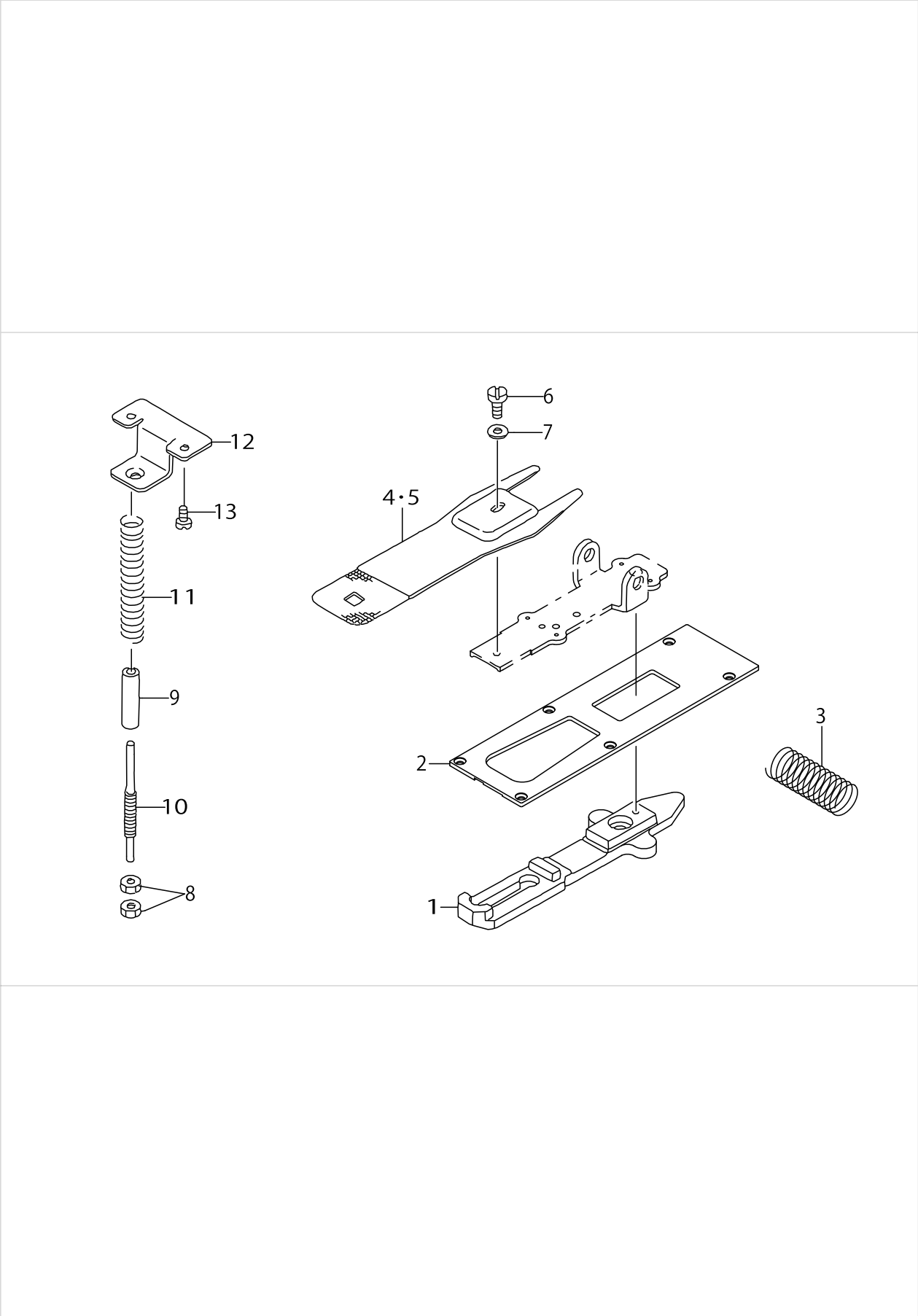
WIPER MECHANISM COMPONENTS
ワイパー関係



THREAD TENSION COMPONENTS & WIPER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40013452	L SHAPED THREAD GUIDE B				1
2	B55412050A0	THREADING GUIDE ASM.				1
3	B1114581000	THREAD GUIDE PLATE				1
4	SM6040650TP	SCREW				2
5	TA1250705R0	RUBBER PLUG				1
6	HX00123000C	CABLE CLIP				4
7	SL4041091SC	SCREW M4 L=10				4
8	WP0450801SD	WASHER 4.5X10X0.8				2
9	WS0451040KP	SPRING WASHER 4.5X8.5X1				2
10	40018334	MAGNET WIPER ASM.				1
11	B210220500A	WIPER ARM		*		1
12	SS7111120TP	SCREW		*		1
13	40018335	SOLENOID RELAY CABLE ASM.		*		1
14	14147755	SOLENOID FOR WIPER ASM.		*		1
15	NM6040003SC	NUT M4		*		2
16	WS0410002KS	SPRING WASHER M4		*		2
17	13864509	SOLENOID FITTING PLATE		*		1
18	14147607	WIPER LINK		*		1
19	SD0600181TP	HINGE SCREW		*		2
20	SD0640261SP	HINGE SCREW D=3.65 H=2.6		*		1
21	WZ0640200KP	WAVE WASHER		*		1
22	NS6120310SP	NUT 3/16-28		*		1
23	40009859	WIPER		*		1
24	14147805	SPRING		*		1
25	SS7060310SP	SCREW 3/32-56 L=3		*		2
26	NS6110310SP	NUT 11/64-40		*		1

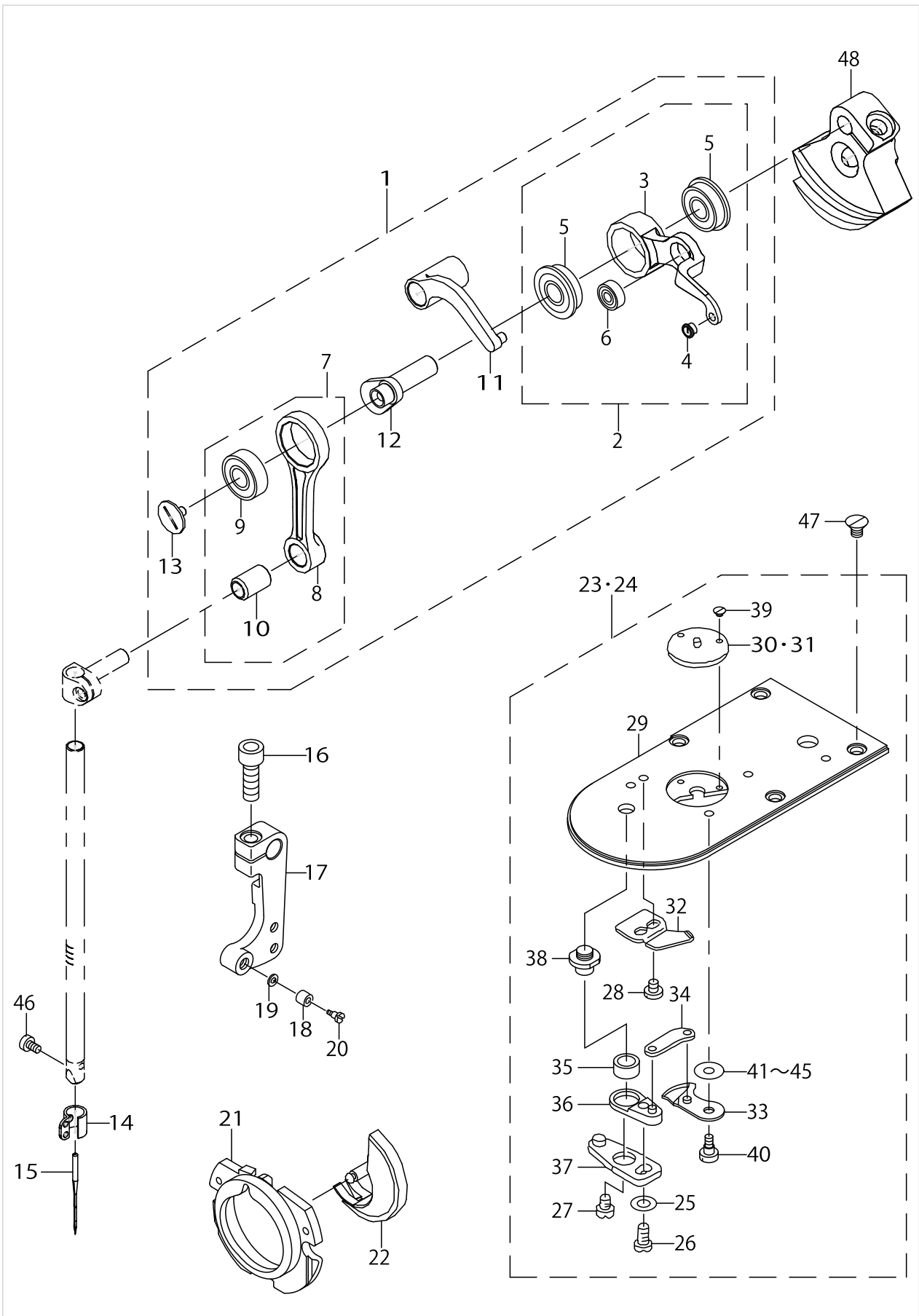
EXCLUSIVE PARTS FOR LK-1903AS-311,LK-1903AS-312 (1)



EXCLUSIVE PARTS FOR LK-1903AS-311,LK-1903AS-312 (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14145106	CLOTH FEED PLATE				1
2	40006935	CROTH FEED PRESSER PLATE B				1
3	14148407	VERTICAL FEED SHAFT SPRING				1
4	MAZ15502000	PRESSURE PLATE				1
5	MAZ15602000	PRESSURE PLATE				1
6	SS9110543CP	SCREW 11/64-40 L=5.3				1
7	WP0501016SD	WASHER 5X10.5X1				1
8	B3125012000	THREAD TENSION NUT				2
9	D2527232D00	SLEEVE				1
10	14146906	ADJUSTING SHAFT				1
11	13812003	PRESSURE SPRING				1
12	13811906	ACCEPT PLATE, UPPER				1
13	SM5040855SN	SCREW				2

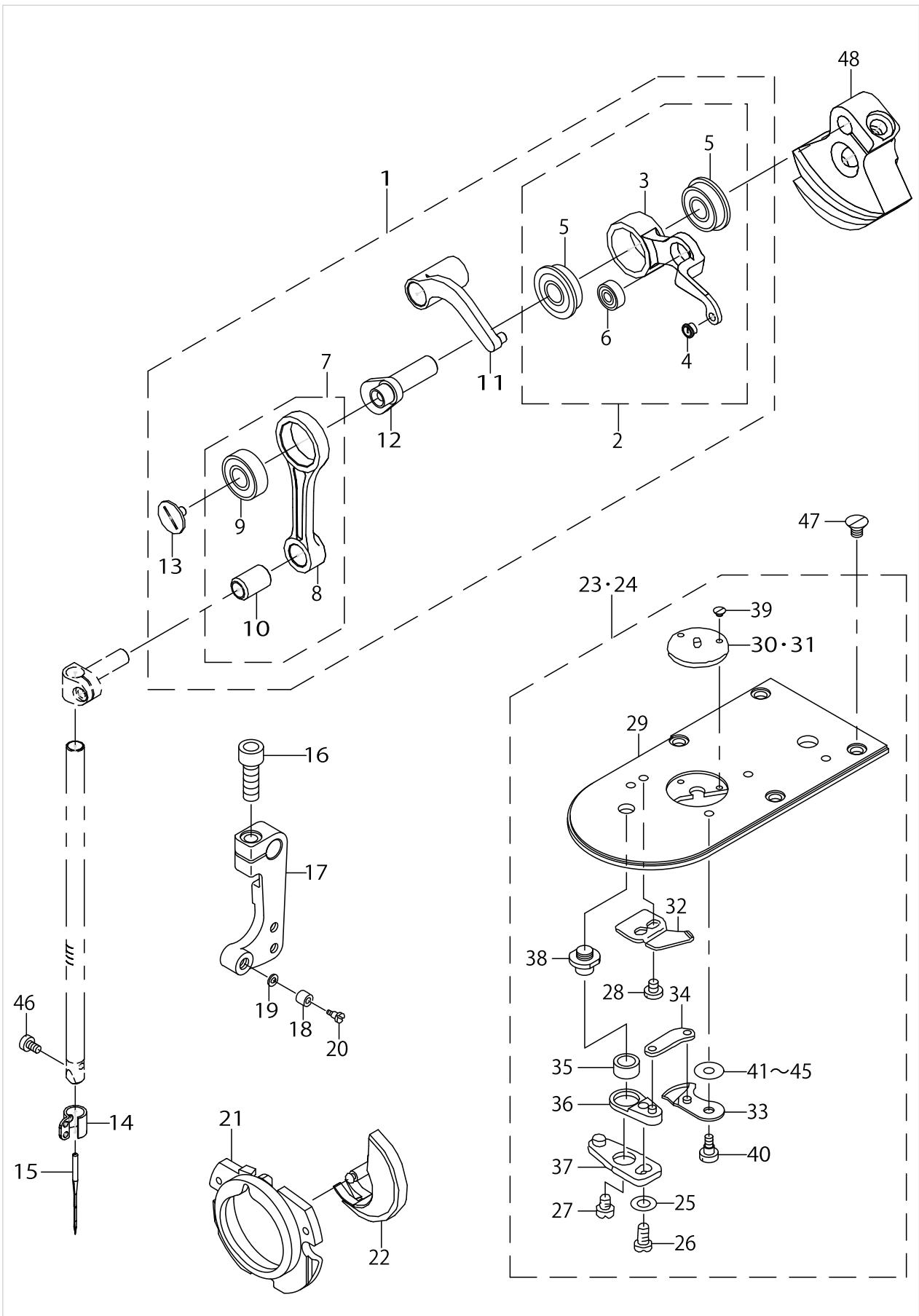
EXCLUSIVE PARTS FOR LK-1903AS-311,LK-1903AS-312 (2)



EXCLUSIVE PARTS FOR LK-1903AS-311,LK-1903AS-312 (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40006923	THREAD TAKE UP B COMPL.				1
2	40006924	THREAD TAKE UP LEVER B ASM.		*		1
3	40006925	THREAD TAKE UP LEVER B		*		1
4	B1908505000	THREAD PASS BUSH		*		1
5	SB108002200	BEARING		*		2
6	SB104001600	BEARING		*		1
7	40006534	NEEDLE BAR CRANK ROD ASM.		*		1
8	40006535	NEEDLE BAR CRANK ROD		*		1
9	SB108002300	BEARING		*		1
10	22891006	NEEDLE BAR CRANK ROD BUSH		*		1
11	40006532	THREAD TAKE UP CRANK		*		1
12	40006926	NEEDLE ROD CRANK B		*		1
13	B1903552000	LEFT SCREW		*		1
14	40006525	NEEDLE BAR THREAD GUIDE				1
15	MDP170B1400	NEEDLE DPX17 #14				1
16	SM6061802TP	SCREW M6 L=18				1
17	40011949	CONNECTING ARM B				1
18	B2619372000	STOP MOTION TRIPPING LEVER CAM				1
19	B185351200E	HOOK SHAFT WASHER				1
20	SD0791271SP	HINGE SCREW D= 7.94 H=12.7				1
21	14103352	INNER HOOK PRESSER ASM., B				1
22	40006580	SHUTTLE				1
23	40006725	NEEDLE PLATE ASM.,M	FOR LK-1903AS-311			1
24	40006726	NEEDLE PLATE ASM.,K	FOR LK-1903AS-312			1
25	WP0450846SP	WASHER		*		1
26	SS7110740TP	SCREW 11/64-40 L=7		*		1
27	SS6110430TP	SCREW 11/64-40 L= 4.0		*		1
28	SS7090410SP	SCREW 9/64-40 L= 3.5		*		2
29	40006721	NEEDLE PLATE		*		1
30	MAZ15801000	GUIDE	FOR LK-1903AS-311	*		1
31	MAZ15601000	GUIDE	FOR LK-1903AS-312	*		1
32	B2424280000	FIXING KNIFE		*		1
33	B24212800A0	MOVING KNIFE ASM.		*		1
34	B2418280000	MOVING KNIFE LINK		*		1
35	B2416280000	THREAD CUTTING LEVER RING		*		1
36	B24152800A0	THREAD CUTTER LEVER ASM., SMAL		*		1
37	B24142800A0	THREAD CUTTER LEVER ASM., LARG		*		1
38	B2417280000	THREAD CUTTER LEVER SHAFT		*		1
39	SS1060210TP	SCREW 3/32-56 L=2.2		*		2
40	SD0500091TP	HINGE SCREW D= 5.0 H= 0.9		*		1
41	B242328000C	MOVING KNIFE WASHER C		*		1
42	B242328000D	MOVING KNIFE WASHER D		*		1
43	B242328000E	MOVING KNIFE WASHER E		*		1
44	B242328000A	MOVING KNIFE WASHER A		*		1
45	B242328000B	MOVING KNIFE WASHER B		*		1
46	SM6030500SN	SCREW M3 L=5				1
47	SM1040650TP	SCREW				4

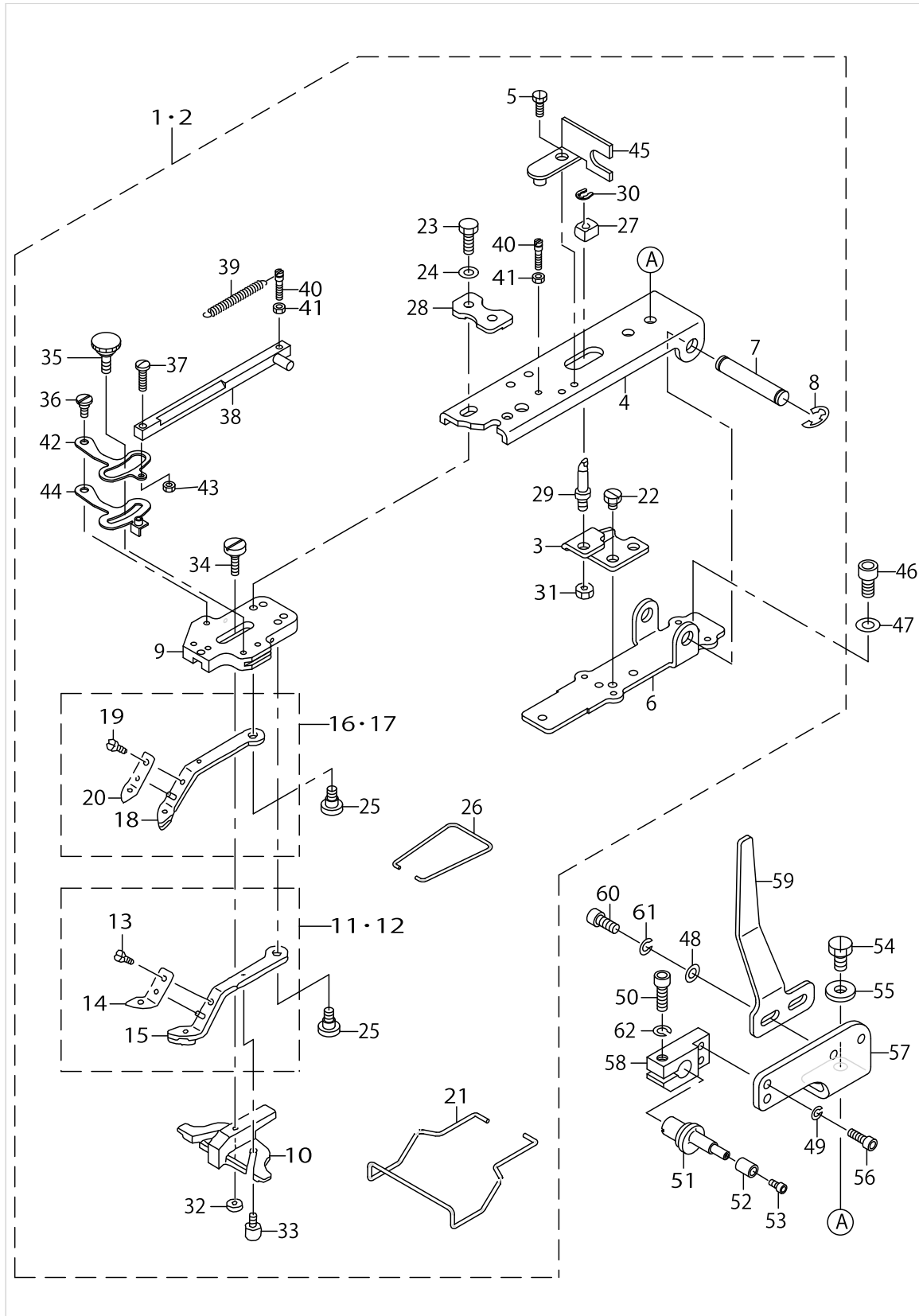
EXCLUSIVE PARTS FOR LK-1903AS-311,LK-1903AS-312 (2)



EXCLUSIVE PARTS FOR LK-1903AS-311,LK-1903AS-312 (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40006927	COUNTER_WEIGHT_B				1

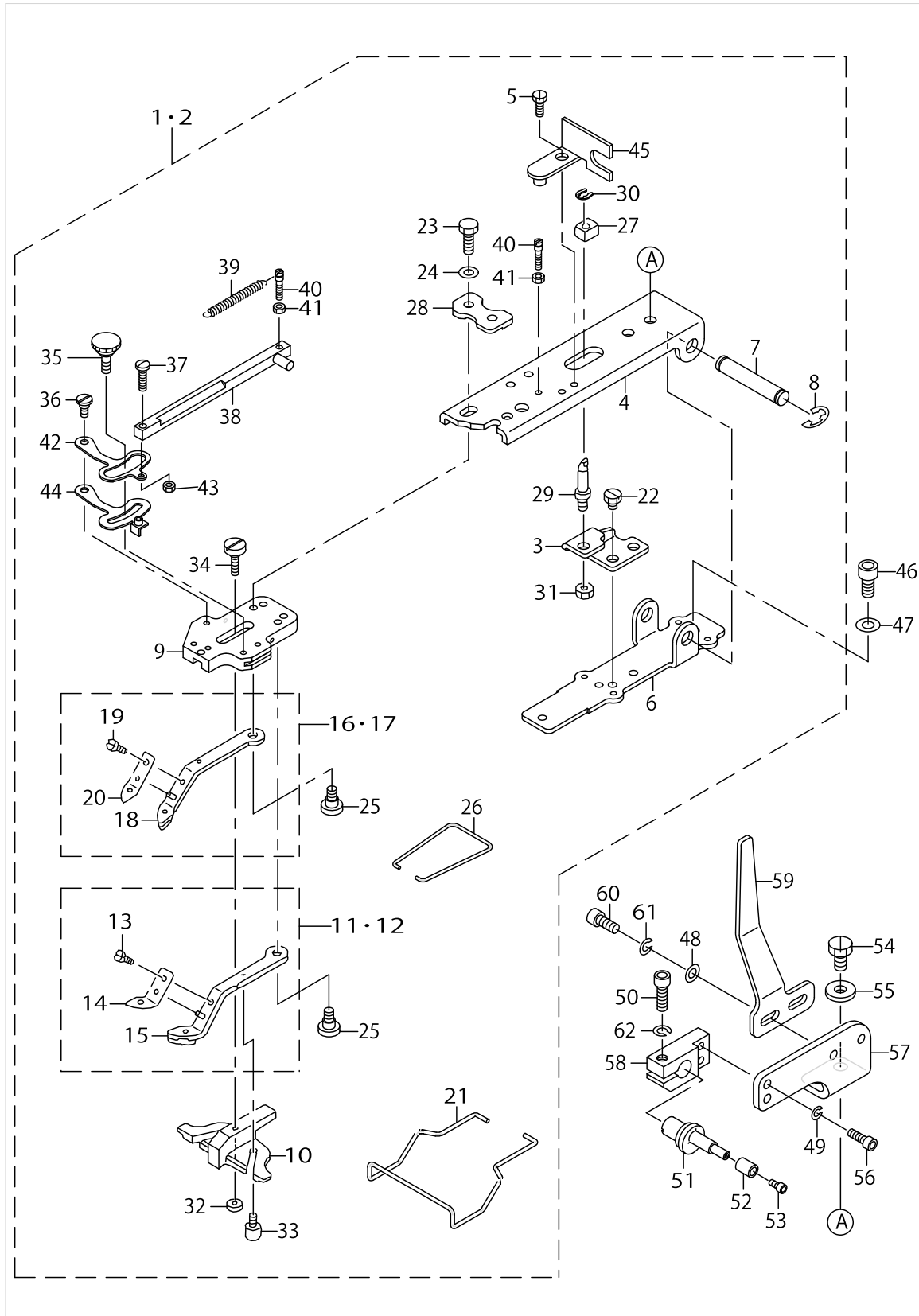
BUTTON CLAMP COMPONENTS



BUTTON CLAMP COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14190052	KNOB DEVICE JUNCTION COMPL.	FOR LK-1903AS-311			1
2	14190151	KNOB DEVICE JUNCTION COMPL.	FOR LK-1903AS-312			1
3	MAZ15514000	SUPPORT PLATE		*		1
4	14146203	PICK-UP FOOT INSTALLING BASE		*		1
5	SS9091010SP	SCREW 9/64-40 L=10		*		1
6	14146104	PICK-UP INSTALLING BASE		*		1
7	14141402	INSTALLING SHAFT		*		1
8	RE0700000K0	E-RING 7		*		2
9	14146302	PICK-UP FOOT INSTALLING BASE		*		1
10	MAZ16522000	BUTTON GUIDE FOOT		*		1
11	14190458	S BUTTON CLAMP JAW LEVER ASM.R	FOR LK-1903AS-311	*		1
12	MAZ166070B0	M BUTTON CLAMP JAW LEVER ASM.R	FOR LK-1903AS-312	*		1
13	SS7090410SP	SCREW 9/64-40 L= 3.5		*		2
14	MAZ08829000	SPRING, RIGHT		*		1
15	MAZ166070A0	M BUTTON CLAMP JAW LEVER ASM.R		*		1
16	14190557	S BUTTON CLAMP JAW LEVER ASM.L	FOR LK-1903AS-311	*		1
17	MAZ166080B0	KNOB FOOT JUNCTION (LEFT)	FOR LK-1903AS-312	*		1
18	MAZ166080A0	MIDDLE BUTTON CLAMP LEVER ,L		*		1
19	SS7090410SP	SCREW 9/64-40 L= 3.5		*		2
20	MAZ08828000	SPRING, LEFT		*		1
21	D3130M1YC00	FINGER GUARD		*		1
22	SS9110460CP	SCREW 11/64-40 L=4		*		2
23	SS9621413SP	SCREW 3/16-32 L=13.5		*		2
24	WP0501016SD	WASHER 5X10.5X1		*		2
25	SD0640391TP	HINGE SCREW D= 6.35 H= 3.9		*		2
26	B2561372000	BUTTON CLAMP SPRING		*		1
27	MAZ15515000	SLIDE BLOCK		*		1
28	14190300	FITTING BASE PRESSER PLATE		*		1
29	13540901	STATIONING BLOCK SHAFT		*		1
30	D2548232D00	SNAP RING, FOR CONNECTING ROD		*		1
31	NS6150310SP	NUT 15/64-28		*		1
32	B2553372000	NUT		*		1
33	B2560372000	BUTTON CLAMP STOP PIN		*		2
34	SD0550303TP	HINGE SCREW D=5.5 H=3		*		1
35	B2549372R00	CLAMP SCREW A		*		1
36	SD0500301SP	HINGE SCREW D= 5 H= 3		*		1
37	SS7091480SP	SCREW 9/64-40 L=13.5		*		1
38	MAZ088270A0	CLAMP PELEASE LINK ASM.		*		1
39	GBR01606000	RELEASE RETURN SPRING		*		1
40	GBR01607000	SPRING HOOK		*		2
41	NS6080210SP	NUT 1/8-44		*		2
42	GBR01601000A	CLAMP RELEASE LEVER		*		1
43	NS6090310SP	NUT 9/64-40		*		1
44	B2548372RA0	BUTTON CLAMP STOP LEVER ASM.		*		1
45	D2572M1YC0F	LINK SUPPORTING PLATE		*		1
46	SM6061202TP	SCREW M6 L=12				1
47	WP0612516SD	WASHER 6.1X15.2X2.5				1

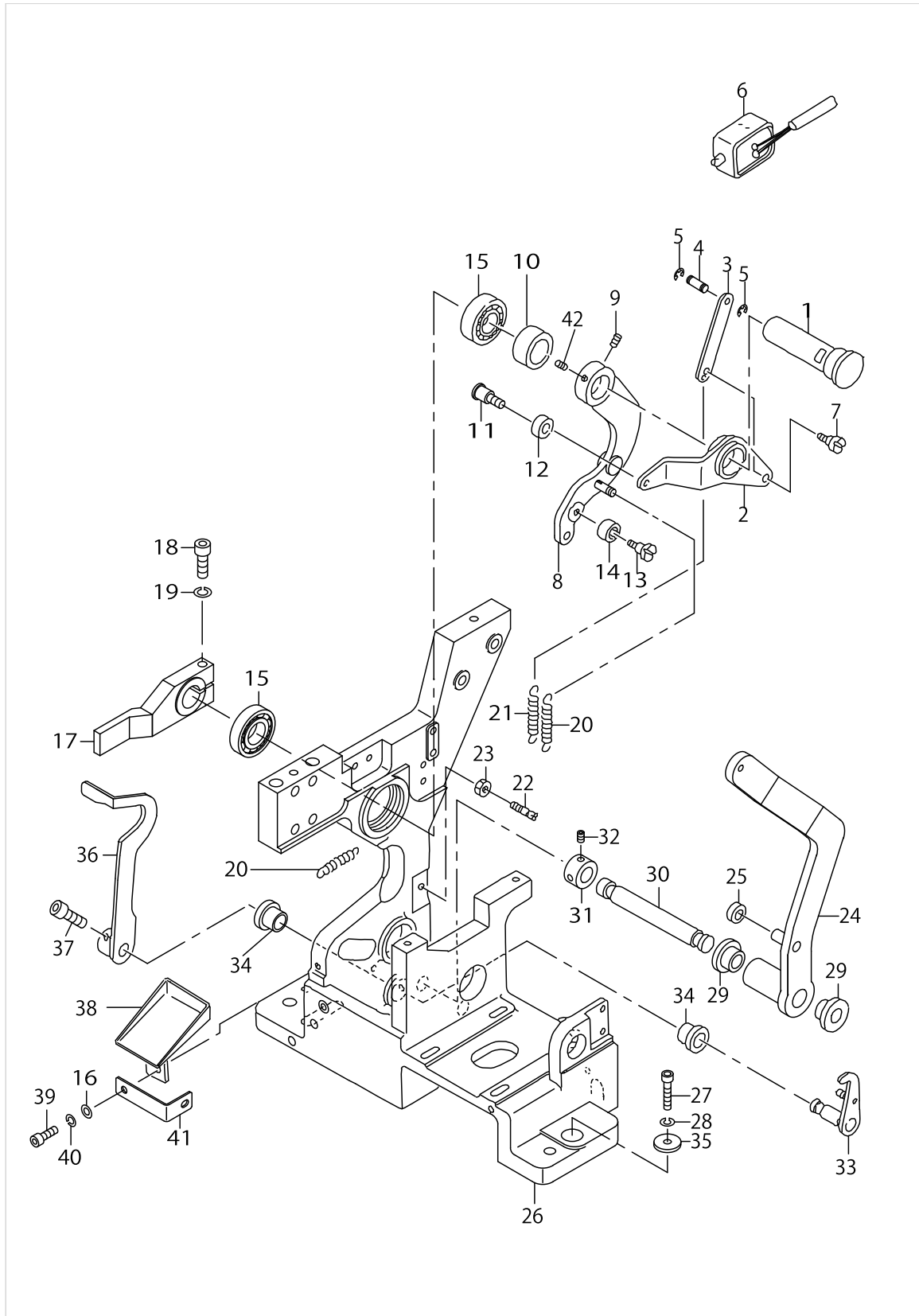
BUTTON CLAMP COMPONENTS



BUTTON CLAMP COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	WP0531000SD	WASHER M5				2
49	WS0410002KN	SPRING WASHER				2
50	SM6051602TP	SCREW M5X0.8 L=16				1
51	18227603	HOOK				1
52	18200709	BUTTON GAUGE FOR FOUR HOLES				1
53	SM6030602TP	SCREW M3X0.5 L=6				1
54	SS9151120CP	SCREW 15/64-28 L=11				2
55	WP0612516SD	WASHER 6.1X15.2X2.5				2
56	SM6041202TP	SCREW M4X0.7 L=12				2
57	GBR25004000	HOLDER BRACKET				1
58	18209007	HOOK HOLDER				1
59	GBR25003000	LIFTING ACTUATING PLATE				1
60	SM6051202TP	SCREW M5X0.8 L=12				2
61	WS0510002KP	SPRING WASHER 5.1X9.2X1.3				2
62	WS0510002KP	SPRING WASHER 5.1X9.2X1.3				1

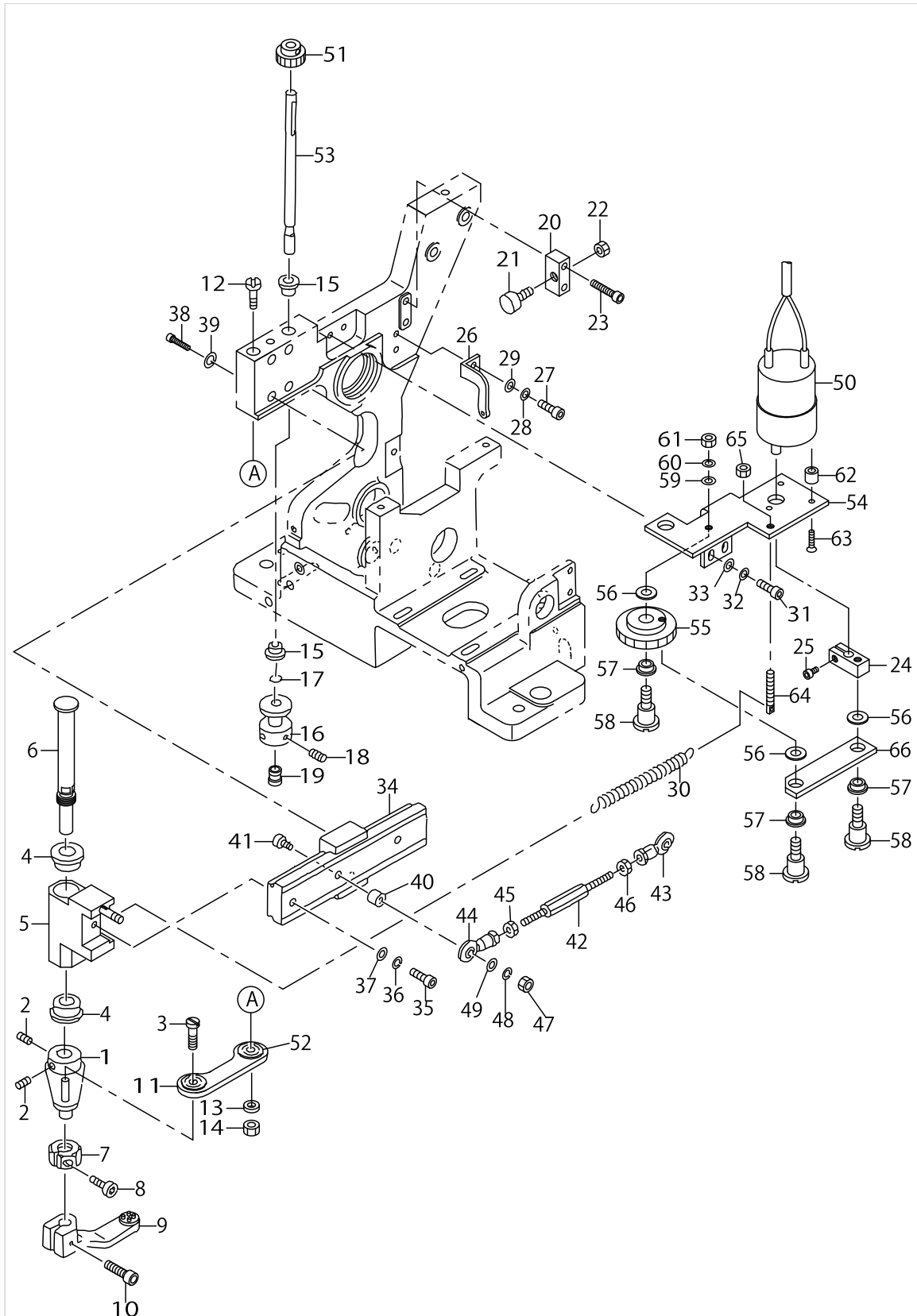
FINE POSITIN OF BUTTONS COMPONENTS (1)



FINE POSITIN OF BUTTONS COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	16552507	ARM SHAFT				1
2	18219709	RUBBING UP-AND-DOWN LEVER				1
3	18218206	RUBBING UP-AND-DOWN LINK				1
4	16557209	PIN				1
5	RE0200000K0	E-RING				2
6	GBR10852000	MAGNET				1
7	SD0600341TP	HINGE SCREW D=6.0 H=3.4				1
8	18227850	UP AND DOWN LEVER ASM.				1
9	SM8050602TP	SCREW M5 L=6				2
10	16552606	THRUST COLLAR				1
11	SD0600401TP	HINGE SCREW D= 6 H= 4				1
12	18219808	RUBBING ROLLER				1
13	SD0601021SP	HINGE SCREW D=6 H=10.2				1
14	16556706	BEARING				1
15	SB115000400	RADIAL BEARING				2
16	WP0430800SC	WASHER M4				1
17	18207902	UP AND DOWN ARM				1
18	SM6052502TP	SCREW M5X0.8 L=25				1
19	WS0510002KN	SPRING WASHER				1
20	16554008	SPRING				2
21	16553208	SPRING				1
22	16553307	HOOK				1
23	NM6050001SC	NUT M5				1
24	18206706	TURNING LEVER				1
25	16556805	COLLAR				1
26	18227702	MAIN BODY				1
27	SM6063002TP	SCREW M6 L=30				3
28	WS0610002KN	SPRING WASHER 6.1X12.2X1.5				3
29	16557506	LEVER SHAFT METAL				2
30	16554503	SHAFT				1
31	16559304	COLLAR				1
32	SM8040602TP	SCREW M4X0.7 L=6				2
33	18217752	CLAMP RELEASE ASM.				1
34	16557605	SHAFT BUSHING				2
35	16559601	WASHER				3
36	18206904	CLAMP RELEASE ARM				1
37	SM6050802TP	SCREW M5X0.8 L=8				2
38	16550105	SUPPORT PLATE				1
39	SM6040802TP	SCREW M4X0.7 L=8				1
40	WS0410002KN	SPRING WASHER				1
41	GBR25005000	CAM FIXING PLATE				1
42	SM8050612TP	SCREW M5X6				1

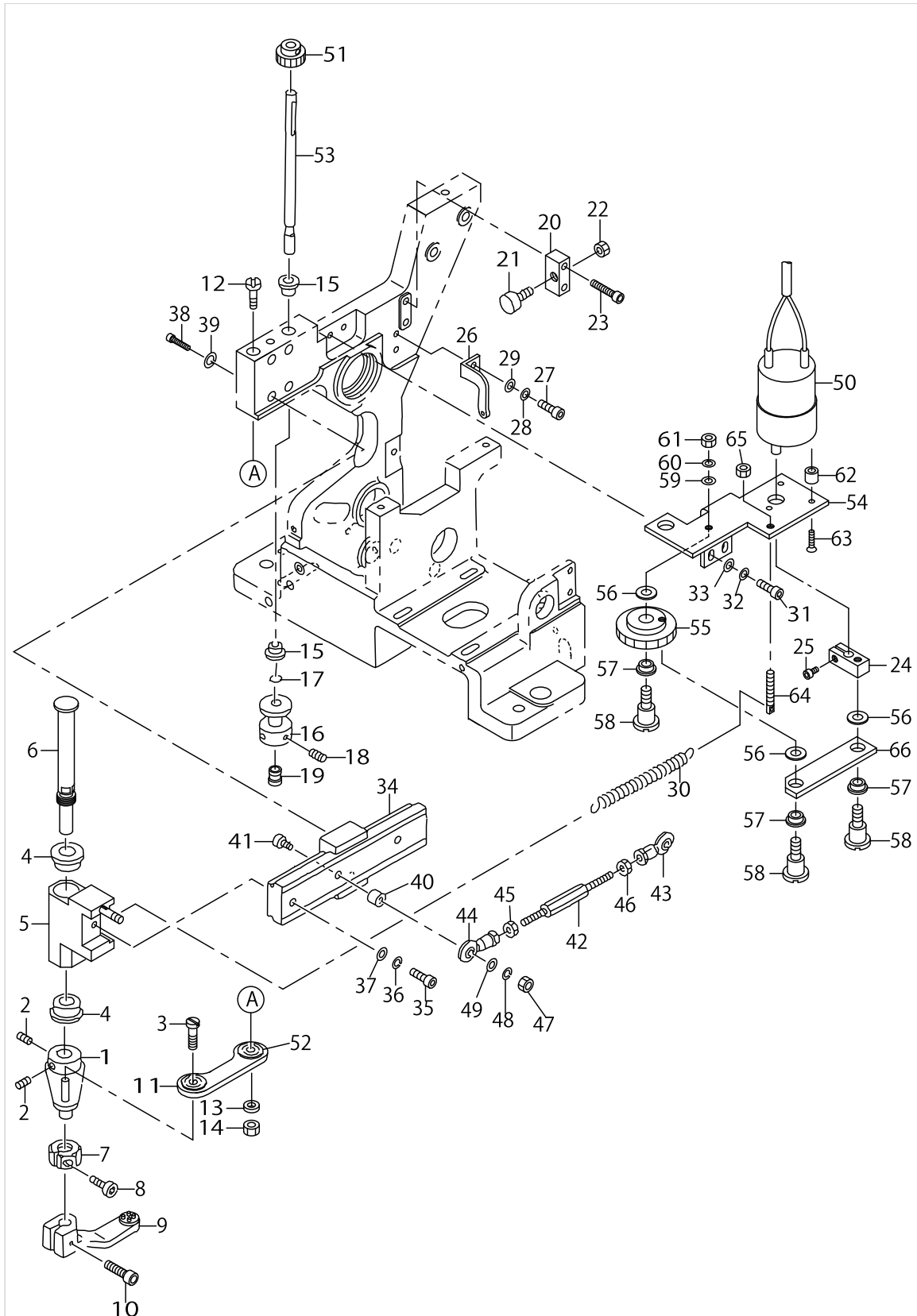
FINE POSITIN OF BUTTONS COMPONENTS (2)



FINE POSITIN OF BUTTONS COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	18206003	TURNING LEVER BOSS				1
2	SM8050602TP	SCREW M5 L=6				2
3	16550808	SCREW				1
4	16557407	ARM SHAFT METAL				2
5	18227959	TURNING HEAD ASM.				1
6	18205906	TURNING SHAFT				1
7	18206409	STOPPER				1
8	SM6031202TP	SCREW M3X0.5 L=12				1
9	16557902	BUTTON CARRIER A				1
10	SM6051402TP	SCREW M5X0.8 L=14				1
11	18206607	CONNECTING PLATE				1
12	18205708	SCREW				1
13	WS0510002KS	SPRING WASHER M5				1
14	NM6050001SC	NUT M5				1
15	16557308	METAL				2
16	16551905	HOOK				1
17	16558801	O-RING				1
18	SM8040602TP	SCREW M4X0.7 L=6				2
19	18200501	WORK ATTACHMENT (SMALL)				1
20	18218800	STOPPER HOLDER				1
21	16552309	STOPPER				1
22	NM6040001SC	NUT M4				1
23	SM6042002TP	SCREW M4X0.7 L=20				2
24	GBR11112000	DRIVING ARM				1
25	SS6111052TP	SCREW				1
26	18205401	SPRING HOOK				1
27	SM6041202TP	SCREW M4X0.7 L=12				2
28	WS0410002KN	SPRING WASHER				2
29	WP0430800SC	WASHER M4				2
30	16551806	SPRING				1
31	SM6041002TP	SCREW M4 L=10				2
32	WS0410002KN	SPRING WASHER				2
33	WP0430800SC	WASHER M4				2
34	16556607	LM GUIDE				1
35	SM6041402TP	SCREW M4 L=14				1
36	WS0410002KN	SPRING WASHER				1
37	WP0430800SC	WASHER M4				1
38	SM6031402TP	SCREW				4
39	WS0310002KN	SPRING WASHER M3				4
40	16550402	COLLAR B				1
41	SM6042502TP	SCREW M4X0.7 L=25				1
42	16550204	CONNECTING ROD				1
43	16556409	ROD END				1
44	16556300	ROD END				1
45	NM6040001SC	NUT M4				1
46	GBR01175000	ROD END NUT, LEFT				1
47	NM6040001SC	NUT M4				1

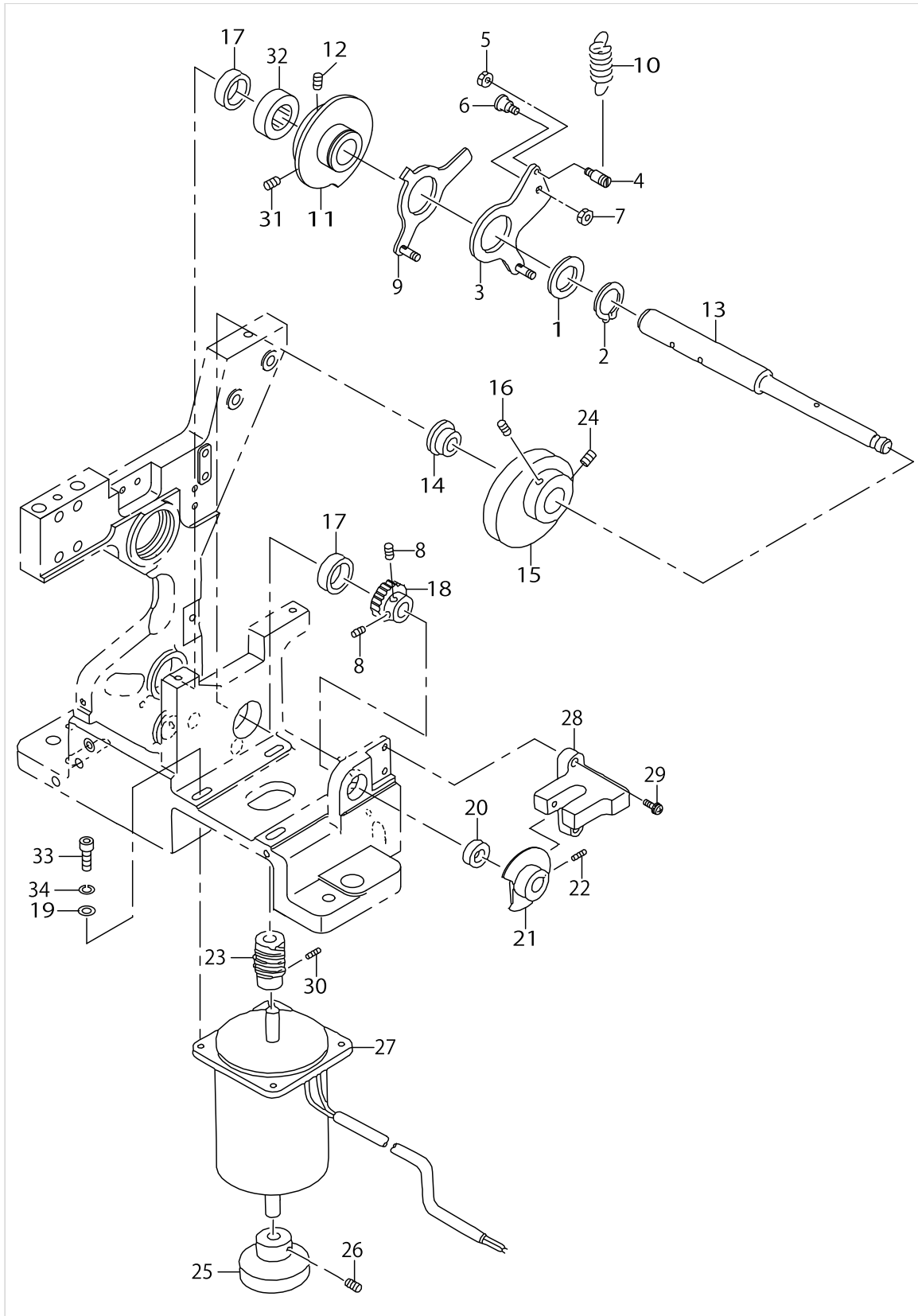
FINE POSITIN OF BUTTONS COMPONENTS (2)



FINE POSITIN OF BUTTONS COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	WS0410002KN	SPRING WASHER				1
49	WP0430800SC	WASHER M4				1
50	GBR108550A0	DC MOTOR ASM.				1
51	GBR11110000	PINION, A				1
52	16556508	SPRIT				1
53	18206201	ROTATING ROD				1
54	GBR11109000	BRACKET				1
55	GBR11111000	PINION, B				1
56	GBR11114000	WASHER				3
57	E5006171000	PS BEARING				3
58	SD0600651TP	HINGE SCREW				3
59	WP0430801SC	WASHER 4.3X9X0.8				1
60	WS0410002KN	SPRING WASHER				1
61	NS6110360SP	NUT				1
62	GBR11115000	MOTOR SPACER.				3
63	SM1031401SC	SCREW M3X0.5 L=14				3
64	B1649161000	TENSION SPRING ADJUSTING SCREW				1
65	NS6110360SP	NUT				1
66	GBR11113000	LINK				1

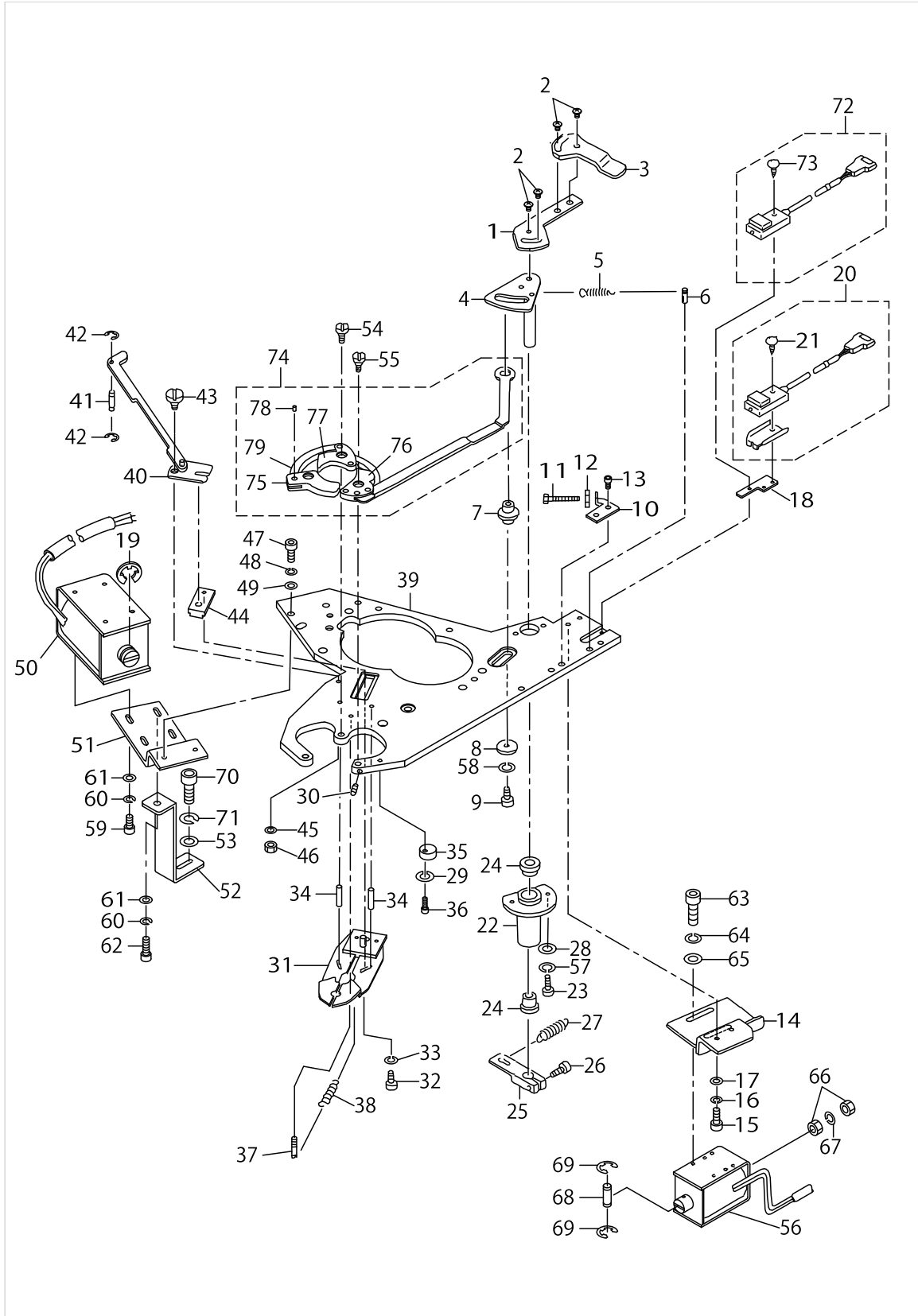
DRIVE CAM COMPONENTS



DRIVE CAM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	GBR01120000	COLLAR				1
2	RC2500001KP	RETAINING RING 25				1
3	18217950	START TIMING CAM ASM.				1
4	16562803	HOOK				1
5	NM6040001SC	NUT M4				1
6	16562902	HINGE SCREW				1
7	NM6050001SC	NUT M5				1
8	SM8050602TP	SCREW M5 L=6				2
9	18227553	HOLDING CLAMP DRIVE CAM ASM.				1
10	B1426771000	SPRING				1
11	18207209	DOUBLE CAM				1
12	SM8050612TP	SCREW M5X6				1
13	18207506	CAM SHAFT				1
14	16560104	CAM SHAFT COLLAR 1				1
15	16561607	SPINNER OSCILLATING ARM CAM				1
16	SM8050812TP	SCREW M5X8				1
17	GBR01168000	NEEDLE BEARING 3				2
18	16562001	WORM WHEEL				1
19	WP0641600SC	WASHEW 6.4X12.5X1.6				4
20	16562308	NEEDLE BEARING				1
21	16560302	SENSOR DOCK				1
22	SM8040602TP	SCREW M4X0.7 L=6				1
23	16562100	WORM GEAR				1
24	SM8050842TP	SETSCREW				1
25	16561904	MOTOR KNOB				1
26	SM8050602TP	SCREW M5 L=6				1
27	GBR108590A0	DC MOTOR ASM.				1
28	HD000360000	PHOTO MICRO SENSOR				1
29	SL4031081SC	SCREW M3 X 10				2
30	SM8040402TP	SCREW M4X0.7 L=4				2
31	SM8050842TP	SETSCREW				1
32	16560203	CAM SHAFT COLLAR 2				1
33	SM6062002TP	SCREW M6 L=20				4
34	WS0610002KN	SPRING WASHER 6.1X12.2X1.5				4

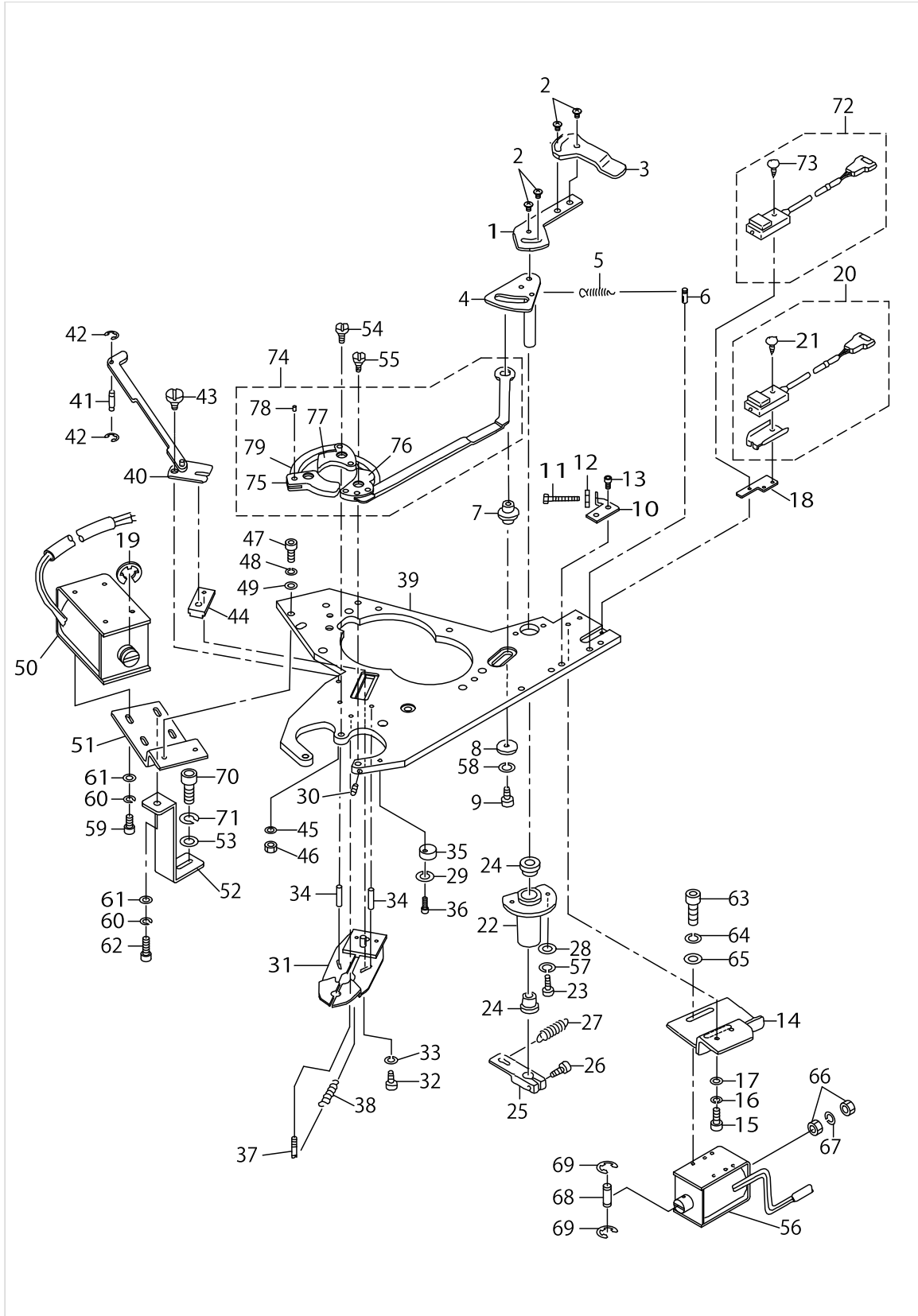
INDEX COMPONENTS (1)



INDEX COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	16566507	CHECK DOG				1
2	SM0040601SC	SCREW M4X0.7 L=6				4
3	16574105	DOG				1
4	16566002	SPINNER CAM				1
5	16553208	SPRING				1
6	18218909	DW PIN 4X12				1
7	16565707	SHAFT (1)				1
8	B2107816000A	WASHER				1
9	SM6041002TP	SCREW M4 L=10				1
10	16566606	STOPPER BKT				1
11	SM8042502TP	SCREW M4X0.7 L=25				1
12	NM6040001SC	NUT M4				1
13	SM6040802TR	SCREW M4X0.7 L=8				2
14	16567000	BRACKET (1)				1
15	SM6041002TP	SCREW M4 L=10				2
16	WS0410002KN	SPRING WASHER				2
17	WP0430800SC	WASHER M4				2
18	16574006	BRACKET				1
19	RE1200000K0	E-RING 12				1
20	GBR108430A0	RUB COMPLETION SWITCH ASM.				1
21	SM0861201SA	SCREW		*		1
22	16565905	CUPLING				1
23	SM6041002TP	SCREW M4 L=10				2
24	16572406	METAL				2
25	16566408	LINK LEVER				1
26	SM6041202TP	SCREW M4X0.7 L=12				1
27	18201608	SPRING, 2				1
28	WP0430800SC	WASHER M4				2
29	WP0430800SC	WASHER M4				1
30	SM8030402TP	SCREW M3X0.5 L=4				1
31	16567166	SHUTTER PLATE ASM.				1
32	SM6041202TP	SCREW M4X0.7 L=12				1
33	WS0410002KN	SPRING WASHER				1
34	18204107	PIN				2
35	18209502	ECCENTRIC STOPPER				1
36	SM6041202TP	SCREW M4X0.7 L=12				1
37	18219204	DW PIN 4*18				1
38	16554008	SPRING				1
39	18217505	TOP PLATE				1
40	16567802	LINK PLATE				1
41	16572505	PIN				1
42	RE0250000K0	E-RING 2.5				2
43	16567901	HING SCREW				1
44	16573305	SLIDER BLOCK				1
45	WS0410002KN	SPRING WASHER				2
46	NM6040001SC	NUT M4				2
47	SM6041002TP	SCREW M4 L=10				2

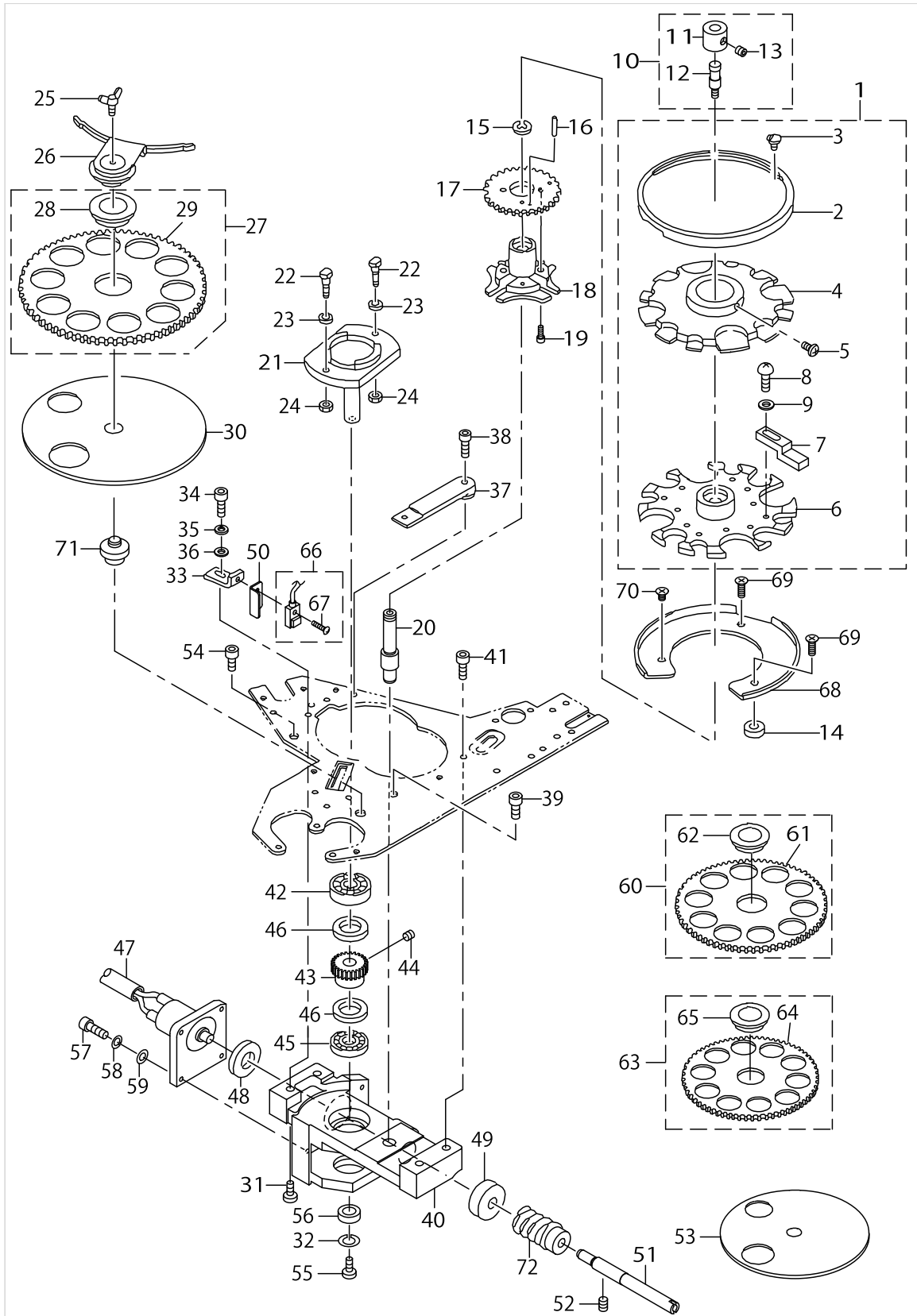
INDEX COMPONENTS (1)



INDEX COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	WS0410002KN	SPRING WASHER				2
49	WP0430800SC	WASHER M4				2
50	GBR10853000	MAGNET				1
51	16568206	BRACKET (2)				1
52	16574204	SUPPORT PLATE				1
53	WP0641600SC	WASHEW 6.4X12.5X1.6				1
54	16565400	HING PIN (2)				2
55	16565509	HING PIN (1)				1
56	GBR10854000	MAGNET				1
57	WS0410002KN	SPRING WASHER				2
58	WS0410002KN	SPRING WASHER				1
59	SM6040802TP	SCREW M4X0.7 L=8				3
60	WS0410002KN	SPRING WASHER				4
61	WP0430800SC	WASHER M4				4
62	SM6041202TP	SCREW M4X0.7 L=12				1
63	SM6040802TP	SCREW M4X0.7 L=8				2
64	WS0410002KN	SPRING WASHER				2
65	WP0430800SC	WASHER M4				2
66	NM6040001SC	NUT M4				2
67	WS0410002KN	SPRING WASHER				1
68	16557209	PIN				1
69	RE0200000K0	E-RING				2
70	SM6061602TP	SCREW M6 L=16				1
71	WS0610002KN	SPRING WASHER 6.1X12.2X1.5				1
72	GBR108440A0	BUTTON SENSOR SWITCH ASM.				1
73	SM0861201SA	SCREW M2.6 L=12		*		1
74	18202150	CHECK ASM., A				1
75	18204909	CHECK, E		*		1
76	18202101	CHECK, C		*		1
77	18202200	CHECK, D		*		1
78	16572000	PIN		*		5
79	16565301	STITCH TONGUE LINK		*		2

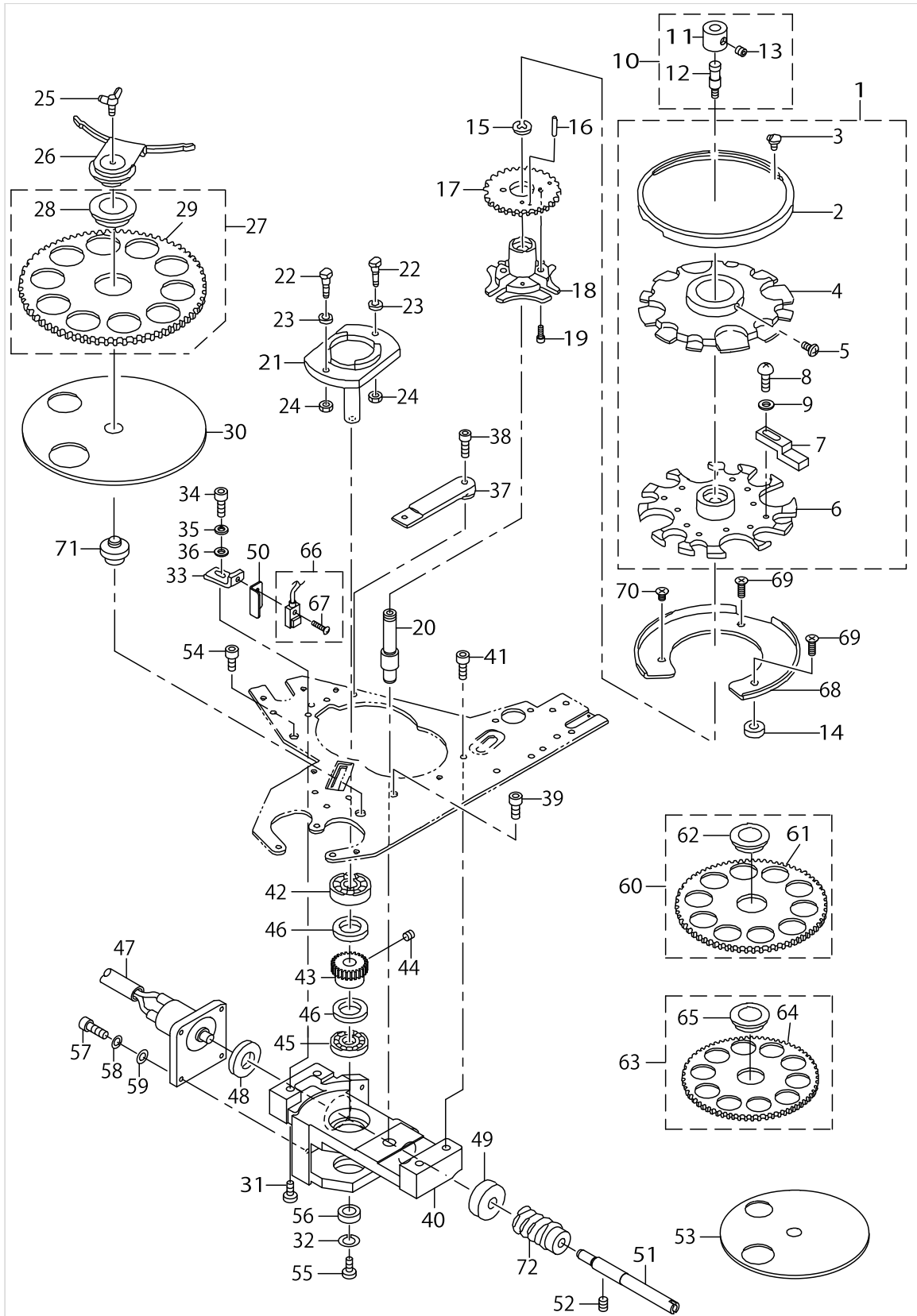
INDEX COMPONENTS (2)



INDEX COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	18201962	FEED ACROSS PLATE ASM. A				1
2	16573701	RING		*		1
3	SM0040601SC	SCREW M4X0.7 L=6		*		2
4	18203307	ADJUSTING PLATE		*		1
5	SL4030881SC	SCREW M3 L=8		*		1
6	18201905	FEED PLATE A		*		1
7	18202002	BUTTON ADJUST A		*		8
8	SM4860501SC	SCREW M 2.6 X 5		*		8
9	WP0280500SC	WASHER		*		8
10	18213454	LOCK SCREW ASM.				1
11	18213405	LOCK COLLAR		*		1
12	18213504	LOCK SHAFT		*		1
13	SM8050502TP	SCREW M5 L=5		*		1
14	16573008	COLLAR				2
15	16571903	CLIP				1
16	18204206	PIN				1
17	16569600	GEAR				1
18	16569501	GENEVA				1
19	SM6030802TP	SCREW M3X0.5 L=8				2
20	18219501	DIVIDING MAIN SHAFT				1
21	16570103	WHEEL				1
22	16570202	SCREW				2
23	16570301	COLLAR				2
24	NM6040001SC	NUT M4				2
25	18204503	WING BOLT				1
26	16568909	COVER CAP				1
27	18200352	FEED PLATE CIRCLE 16 ASM.				1
28	16572703	METAL		*		1
29	18200303	FEED PLATE 16		*		1
30	16568404	FERRULE DISC				1
31	SM6052002TP	SCREW M5 L=20				1
32	WS0410002KN	SPRING WASHER				1
33	16570707	SENSOR BRACKET				1
34	SM6040802TR	SCREW M4X0.7 L=8				1
35	WS0410002KN	SPRING WASHER				1
36	WP0430800SC	WASHER M4				1
37	16570905	STAND PLATE (1)				1
38	SM6041202TP	SCREW M4X0.7 L=12				1
39	SM6051202TP	SCREW M5X0.8 L=12				1
40	18219600	GENEVA HOUSE				1
41	SM6051602TP	SCREW M5X0.8 L=16				3
42	SB110000400	BALL BEARING				1
43	16562001	WORM WHEEL				1
44	SM8050602TP	SCREW M5 L=6				2
45	16571804	BEARING A				1
46	16573909	THRUST COLLAR				2
47	GBR108560A0	DC MOTOR ASM.				1

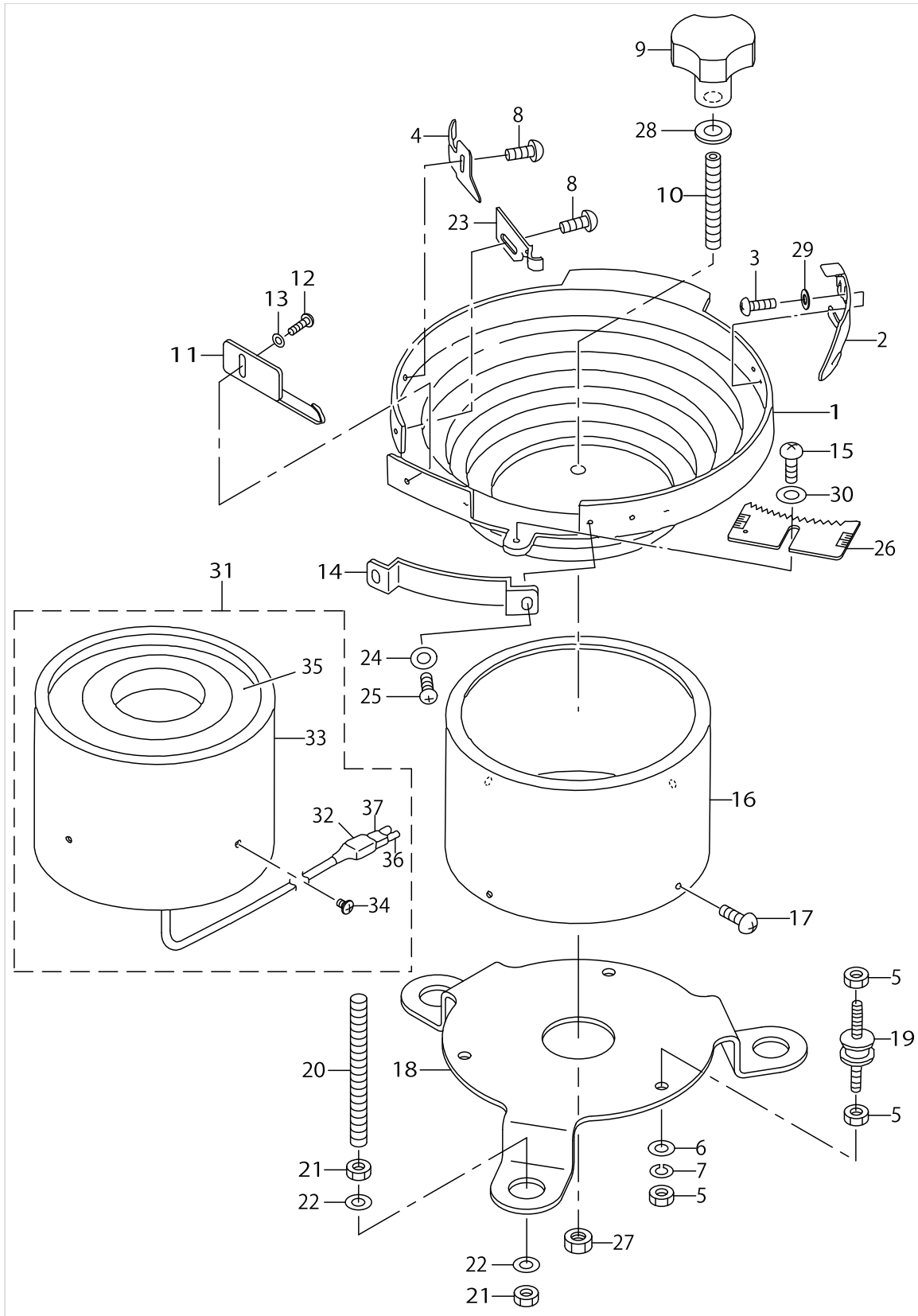
INDEX COMPONENTS (2)



INDEX COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	16570509	THRUST COLLAR				1
49	16571408	NEEDLE BEARING				1
50	18212902	SENSOR COVER				1
51	16570608	SHAFT				1
52	SM8040402TP	SCREW M4X0.7 L=4				2
53	18201103	HOLDING PLATE (SMALL)				1
54	SM6051202TP	SCREW M5X0.8 L=12				1
55	SM6041002TP	SCREW M4 L=10				1
56	B2107816000	WASHER				1
57	SM6030802TP	SCREW M3X0.5 L=8				4
58	WS0310002KN	SPRING WASHER M3				4
59	WP0320500SC	WASHER M3				4
60	16568651	FEED PLATE 22B ASM.				1
61	16568602	FEED PLATE 22B		*		1
62	16572703	METAL		*		1
63	18200956	FEED PLATE CIRCLE 13.5 ASM.				1
64	18200907	FEED PLATE 12.5		*		1
65	16572703	METAL		*		1
66	GBR108450A0	INDEX STARTING SWITCH ASM.				1
67	SM0861201SA	SCREW		*		1
68	16569204	REST				1
69	SM1041201SC	SCREW M4 L=12				2
70	SM1040601SC	SCREW M4X0.7 L=6				1
71	18218008	SHAFT (2)				1
72	16571606	WORM GEAR				1

FEEDER BALL COMPONENTS



FEEDER BALL COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	16577009	FEEDER BOWL				1
2	GBR01426000	GUIDE PLATE				1
3	SS4110815SP	SCREW 11/64-40 L=8				2
4	GBR01441000	BUTTON STANDING PREVENT PLATE				1
5	NM6060001SC	NUT M6				9
6	WP0641600SC	WASHEW 6.4X12.5X1.6				3
7	WS0610002KN	SPRING WASHER 6.1X12.2X1.5				3
8	SM4040801SN	SCREW M4 L=8				2
9	18204602	BOWL FIXING KNOB				1
10	SM8086012TP	SCREW M8 L=60				1
11	16577504	SELECTOR PLATE				1
12	SM4040801SN	SCREW M4 L=8				1
13	WP0430800SC	WASHER M4				1
14	GBR01428000	GUIDE PLATE				1
15	SM4051001SN	SCREW M5				1
16	16577207	P/F COVER				1
17	SM0040601SC	SCREW M4X0.7 L=6				4
18	40014217	P/F INSTALLING BASE				1
19	16579203	RUBBER VIBRATION INSULATOR				3
20	16577306	MOUNTING BOLT				3
21	NM6080001SC	NUT M8X1.25				6
22	16577405	WASHER				6
23	18202408	BUTTON GUIDE A				1
24	WP0320500SC	WASHER M3				2
25	SM4030601SN	SCREW M3 X 6				2
26	GBR014220A0	SELECTION PLATE ASM. (SMALL)				1
27	NM6080001SC	NUT M8X1.25				1
28	WP0841601SC	WASHER 8.4X17.4X1.6				1
29	WP0450801SD	WASHER 4.5X10X0.8				2
30	WP0531000SC	WASHER 5.3X10X1				1
31	GBR107910A0	PARTS FEEDER ALL ASM.	FOR SMALL-SIZED BUTTON			1
32	HK004490020	CONNECTOR COVER		*		1
33	16577207	P/F COVER		*		1
34	SM0040601SC	SCREW M4X0.7 L=6		*		4
35	GBR10791000	PARTS FEEDER		*		1
36	HK004440020	2-POLE RECEPTACLE		*		1
37	D6042555B00	PIN TERMINAL, FEMALE		*		2

TABLE & COVER COMPONENTS

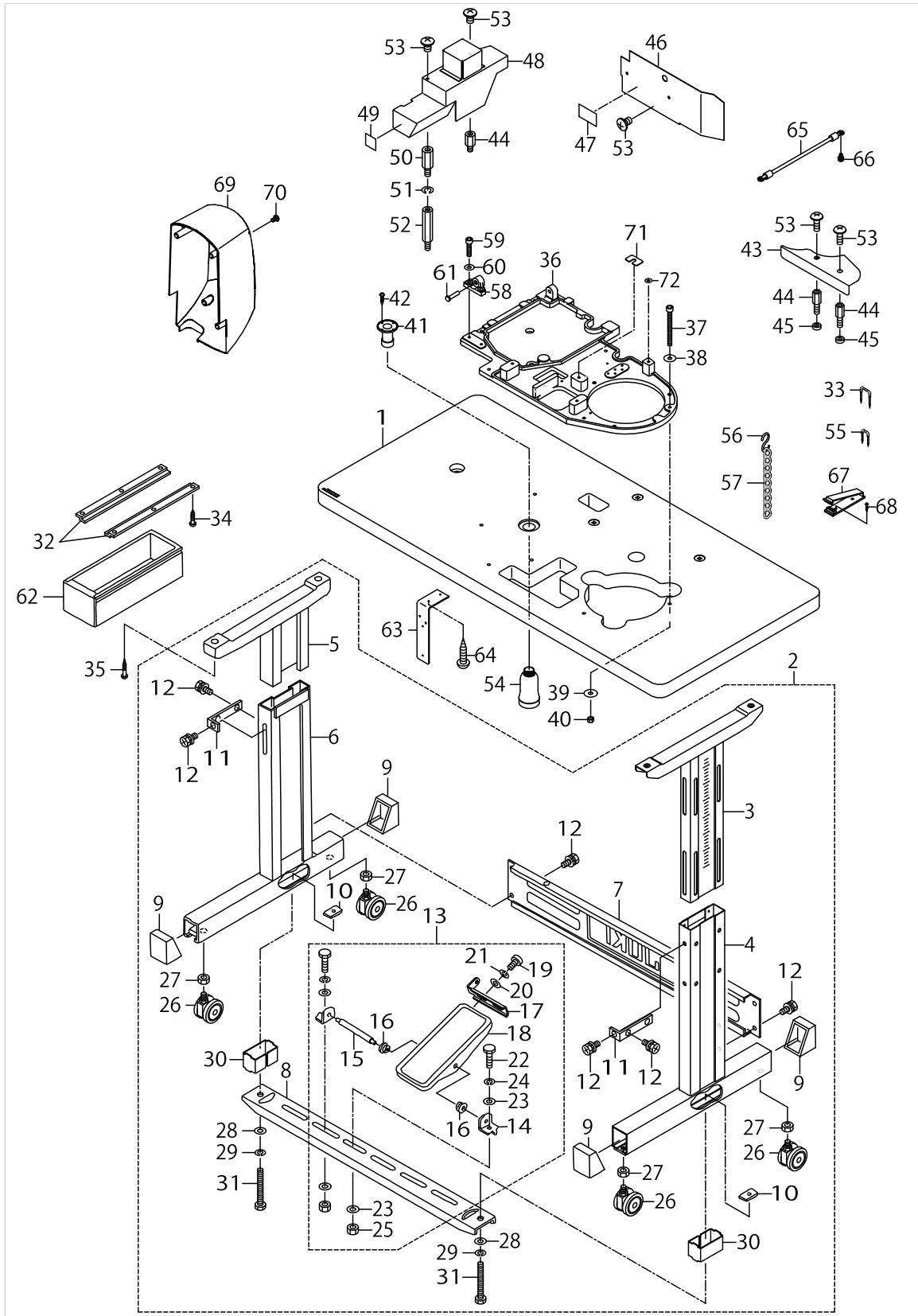


TABLE & COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40014240	TABLE				1
2	14191951	T-STAND COMPL.				1
3	14118152	UPPER STAND ASM.,RIGHT		*		1
4	14118251	STAND ASM.,RIGHT		*		1
5	B8101210AAB	UPPER STAND ASM.		*		1
6	B8105210AAA	STAND ASM.		*		1
7	11158300	STAND SIDE SUPPORT		*		1
8	11158409	STAND SIDE SUPPORT		*		1
9	11158607	RUBBER CAP		*		4
10	17007402	NUT		*		2
11	11158516	UPPER STAND PLATE		*		2
12	SL9082091SE	WASHER HEXAGONAL BOLT		*		10
13	13817754	Z-STAND PEDAL ASM.		*		1
14	11159001	PEDAL SHAFT BRACKET		*		2
15	B8153771000	PEDAL CONNECTING ROD		*		1
16	D8113555B00	PEDAL BUSHING		*		2
17	GPF06080000	PEDAL ADJUSTING PLATE		*		1
18	GPF060600A0	PEDAL ASM.		*		1
19	SM9061203SE	SCREW M6 L=12		*		2
20	WP0671016SE	WASHER 6.7X13X1		*		2
21	WS0621210KR	SPRING WASHER 6.2X11.4X1.2		*		2
22	SM9082023SE	SCREW M8 L=20		*		2
23	WP0871602SE	WASHER 8.7X18X1.6		*		4
24	WS0861410KR	SPRING WASHER 8.6X15X1.4		*		2
25	NM6080721SE	NUT M8		*		2
26	B8150210000	CASTER		*		4
27	NM6120003SE	NUT M12		*		4
28	WP0871602SE	WASHER 8.7X18X1.6		*		2
29	WS0861410KR	SPRING WASHER 8.6X15X1.4		*		2
30	11159506	STRUT AUXILIARY PLATE		*		2
31	SM9086523SE	HEXAGONAL BOLT		*		2
32	11155207	DRAWER SUPPORT				2
33	D8204555D00	DRAWER STOPPER				3
34	SK3311601SE	WOOD SCREW D=3.1 L=16				6
35	SK3483201SE	WOOD SCREW D=4.8 L=32				4
36	40014216	BASE				1
37	SM6066552TP	BOLT				6
38	WP0612056SD	WASHER 6.1X18.5X2				6
39	WP0651646SC	WASHER				6
40	NM6060001SC	NUT M6				6
41	B8202205000	OIL MANAGEMENT				1
42	SK3311601SE	WOOD SCREW D=3.1 L=16				4
43	18222604	FRONT COVER A				1
44	HX003390000	STUD				3
45	B3052816000	WASHER				2
46	40014221	FRONT COVER B				1

TABLE & COVER COMPONENTS

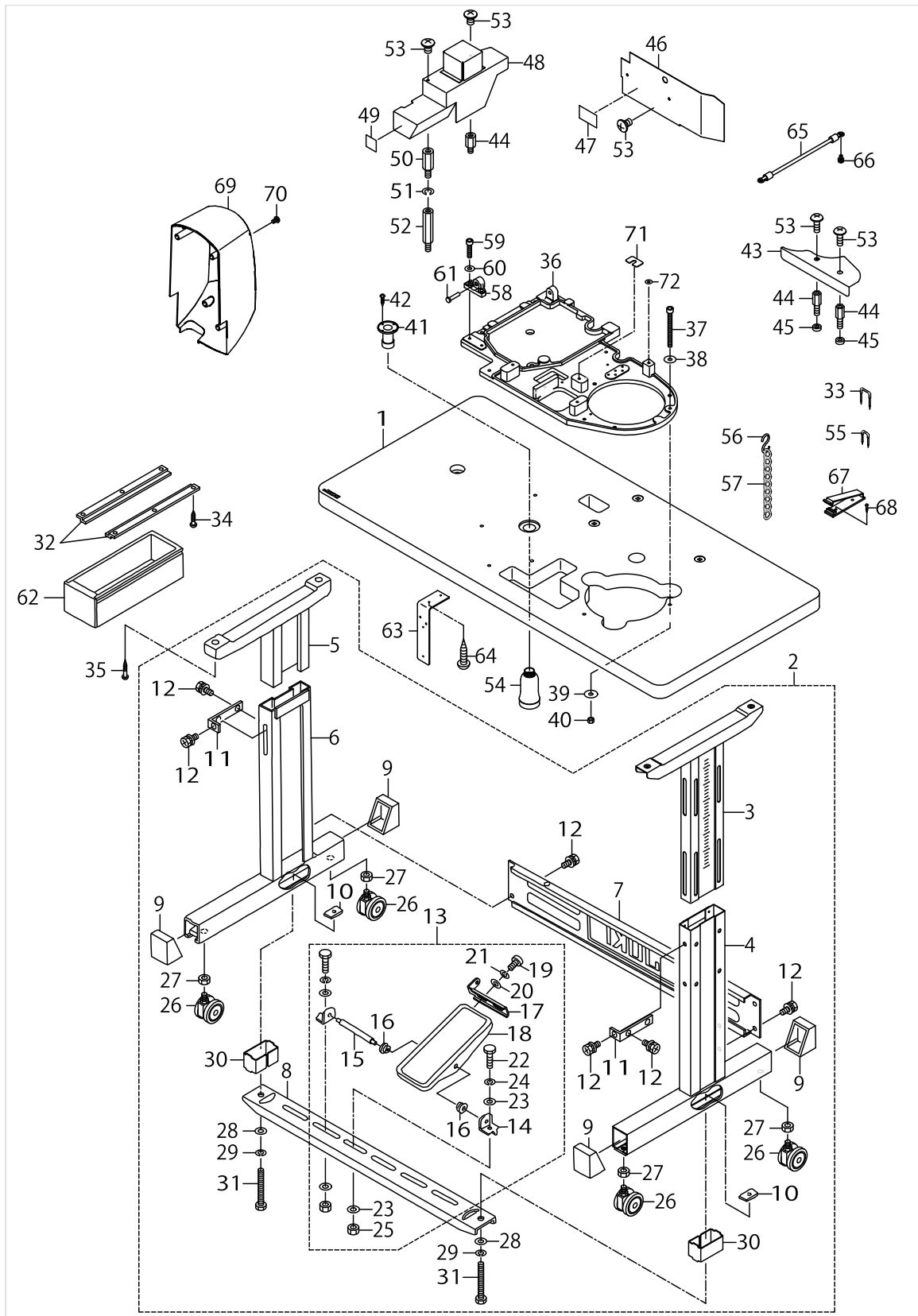
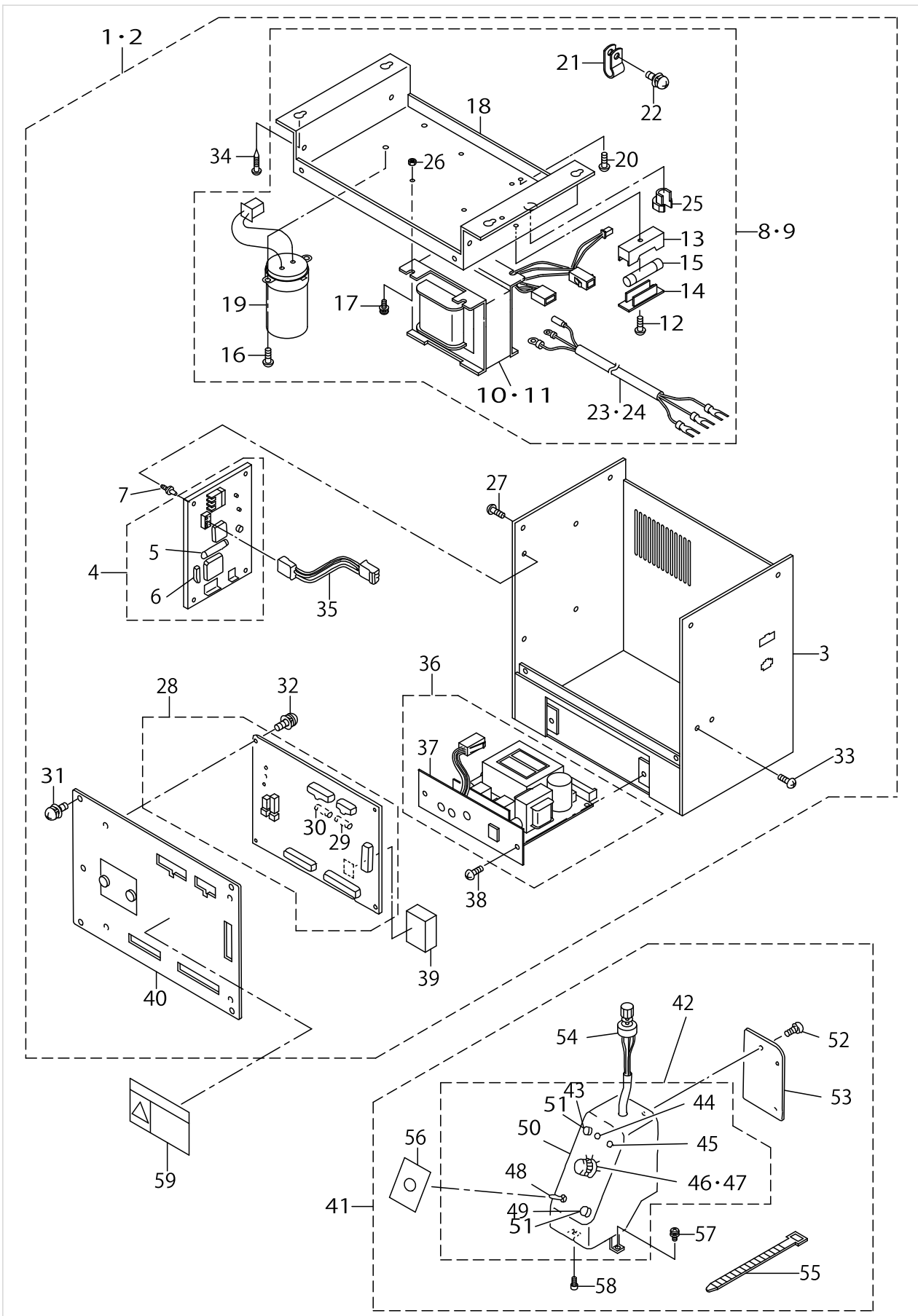


TABLE & COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
47	CM3002002B1	SAFETY LABEL 13	FOR USE IN JAPAN AND GENERAL EXPORT			1
48	40014220	HEAD COVER				1
49	16586505	DANGER PREVENTION STICKER				1
50	18228106	SPACER B				1
51	WS0410002KN	SPRING WASHER				1
52	HX00339000B	BOARD PARTS				1
53	SM0040601SA	SCREW				6
54	B9121012000	OIL CAN				1
55	MAO11532000	CORD STAPLE				11
56	B8133019000	S SHAPED HOOK				2
57	B8103980000	CHAIN				1
58	GBR25006000	HEAD FIXING HINGE				1
59	SM6062502TP	SCREW M6 L=25				2
60	WP0611626SP	WASHER 15X6X1.6				2
61	D2431555B00	THREAD TRIMMER SHAFT				2
62	11155108	DRAWER				1
63	B5542205000	TERMINAL BRACKET				1
64	SK3311601SE	WOOD SCREW D=3.1 L=16				2
65	GBR308650A0	BASE EARTH CORD ASM.				1
66	SL4041091SC	SCREW M4 L=10				1
67	M964051000A	CABLE CLIP				1
68	SK3382001SE	SCREW D=3.8 L=20				2
69	40006475	MOTOR COVER				1
70	SM5040855SN	SCREW				4
71	GBR25010000	BODY FRAME SPACER A				3
72	WP0621036SP	WASHER				1

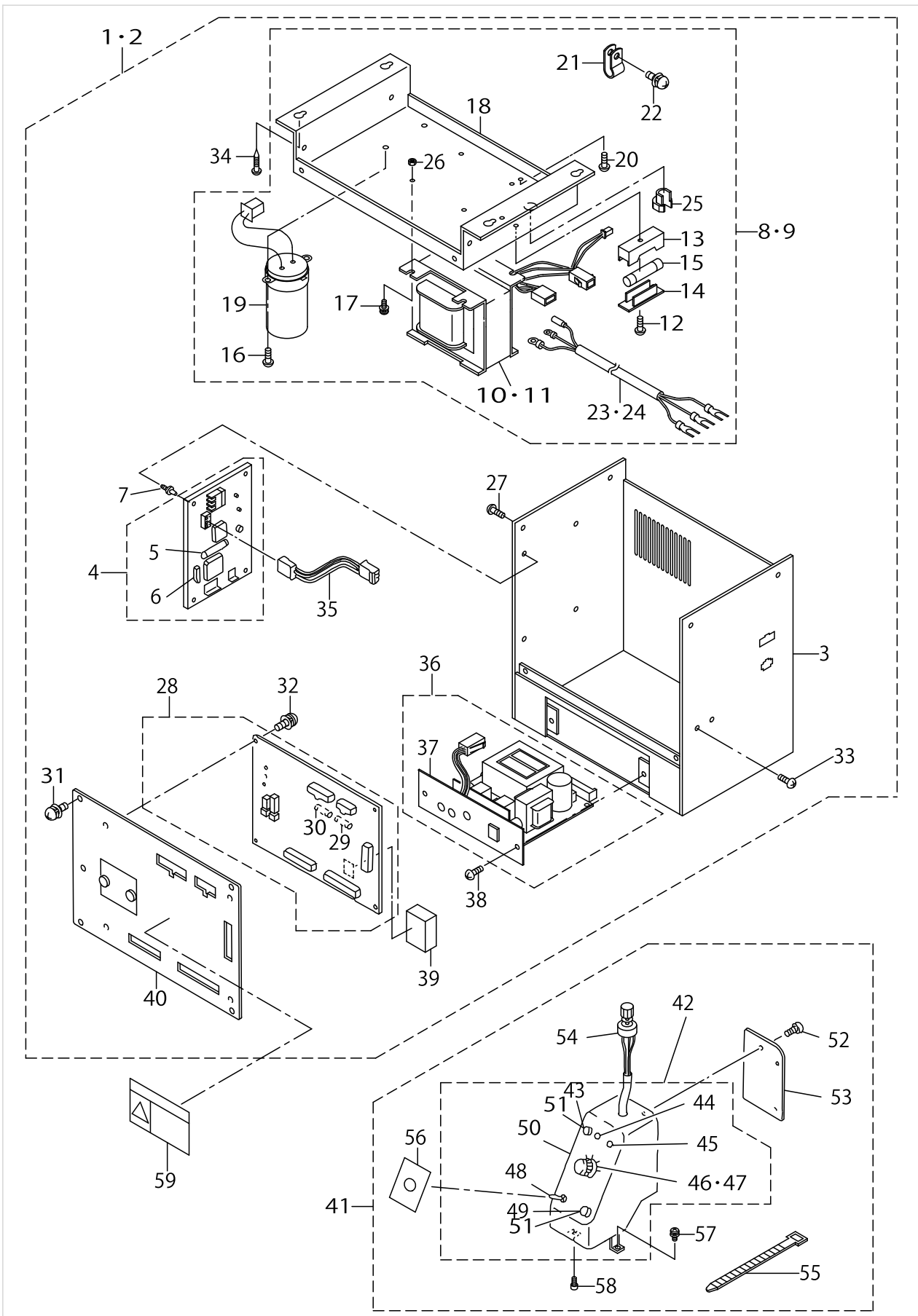
BR CONTROL BOX COMPONENTS (FOR USE IN JAPAN AND GENERAL EXPORT)



BR CONTROL BOX COMPONENTS (FOR USE IN JAPAN AND GENERAL EXPORT)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40014506	CONTROL BOX B ASM	FOR USE IN JAPAN AND GENERAL EXPORT			1
2	40014495	CONTROL BOX A ASM	OPTIONAL PARTS			1
3	GBR107240A0	CONTROL BOX FRAME BODY ASM.		*		1
4	GBR107610A0	POWER BOARD		*		1
5	E9613601000	FUSE 2A		*		1
6	HA002980000	BREAKER 5A		*		1
7	HX00228000A	SPACER		*		4
8	GBR107460AB	TRANS BASE B COMPLE.	FOR USE IN JAPAN AND GENERAL EXPORT	*		1
9	GBR107460AA	TRANS BASE A COMPLE.	OPTIONAL PARTS	*		1
10	GBR107480AA	TRANS A ASM.	OPTIONAL PARTS	*		1
11	GBR107480AB	TRANS B ASM.	FOR USE IN JAPAN AND GENERAL EXPORT	*		1
12	SM4041001SC	SCREW M4X0.7 L=10		*		1
13	HF005111000	FUSE HOLDER		*		1
14	HF00511100B	FUSE HOLDER COVER		*		1
15	E9613601000	FUSE 2A		*		1
16	SL4030681SC	SCREW M3 L=6		*		2
17	SL4041291SC	SCREW M4 L=12		*		4
18	GBR10747000	TRANSFORMER BASE		*		1
19	GBR107430A0	CONDENSER ASM.		*		1
20	SL4040891SC	SCREW M4 L=8		*		2
21	HX00150000B	CABLE CLIP		*		1
22	SL4030881SC	SCREW M3X8		*		1
23	GBR107450A0	AC INPUT POWER CABLE CORD ASM.	OPTIONAL PARTS	*		1
24	GBR107440A0	AC INPUT POWER CABLE CORD ASM.	FOR USE IN JAPAN AND GENERAL EXPORT	*		1
25	HX000980000	CORD BUSH		*		1
26	NM6040001SF	NUT M4		*		4
27	SL4040891SC	SCREW M4 L=8		*		4
28	GBR107510A0	CPU BOARD ASM.		*		1
29	HF0084020P0	FUSE 2A		*		1
30	HF0084063P0	FUSE		*		1
31	SL4040891SC	SCREW M4 L=8		*		4
32	SL4030681SC	SCREW M3 L=6		*		4
33	SL4040891SC	SCREW M4 L=8		*		2
34	SK3452501SE	SCREW D=4.5 L=25		*		4
35	GBR107720A0	CPU BOARD POWER CORD ASM.		*		1
36	GBR107740A0	P/F CONTROLLER ASM.		*		1
37	GBR10775000	P/F PANEL		*		1
38	SM5040601SC	SCREW M4X0.7 L=6		*		2
39	HL008730140	IC		*		1
40	GBR207340A0	CONTROL BOX FRAME COVER ASM.		*		1
41	GBR30784AA0	OPERATION PANEL WHOLE ASM. (A)				1
42	GBR107850A0	PANEL ASM.		*		1
43	HA00191001B	OPERATION BUTTON		*		1
44	HG00291000A	LED (GREEN)		*		1
45	HG002910000	LAMP		*		1

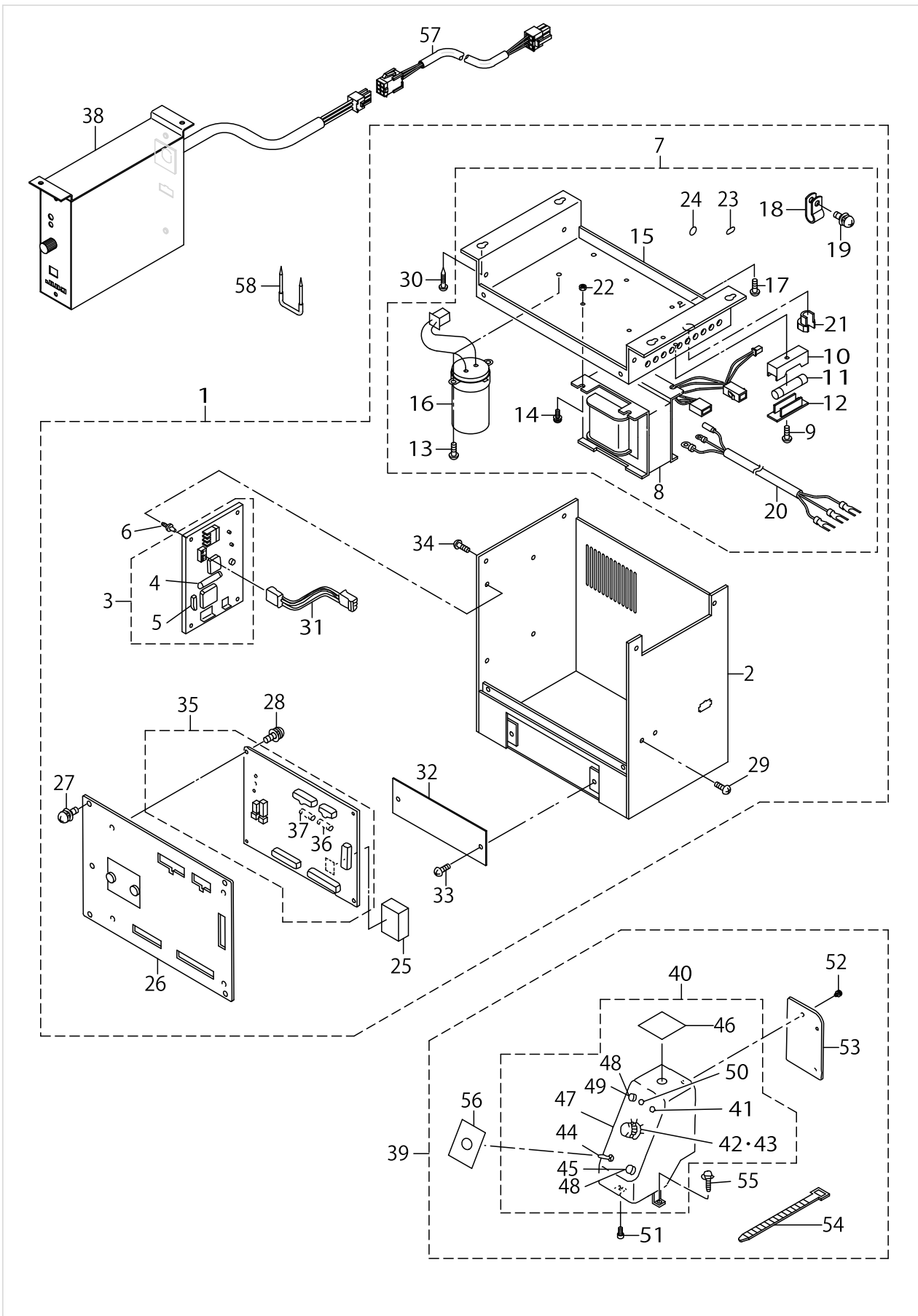
BR CONTROL BOX COMPONENTS (FOR USE IN JAPAN AND GENERAL EXPORT)



BR CONTROL BOX COMPONENTS (FOR USE IN JAPAN AND GENERAL EXPORT)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
46	HA002900000	DIP SWITCH		*		1
47	HX00114000A	KNOB		*		1
48	MAO14506000	SWITCH		*		1
49	HA00191001C	SWITCH KNOB,BLACK		*		1
50	GBR10786000	PANEL BOX		*		1
51	HA001910000	PUSH SWITCH 3 TERMINAL		*		2
52	SL4030681SC	SCREW M3 L=6		*		3
53	GBR10782000	PANEL BOX BACK COVER		*		1
54	GBR107870A0	VOLUME ASM.		*		1
55	EA9500B0100	CABLE BAND		*		1
56	GBR30788000	SHEEL		*		1
57	SL4041091SC	SCREW M4 L=10		*		1
58	SM6040802TN	SCREW		*		1
59	CM300100101	DANGER LABEL (SMALL)	ACCESSORIE PARTS			1

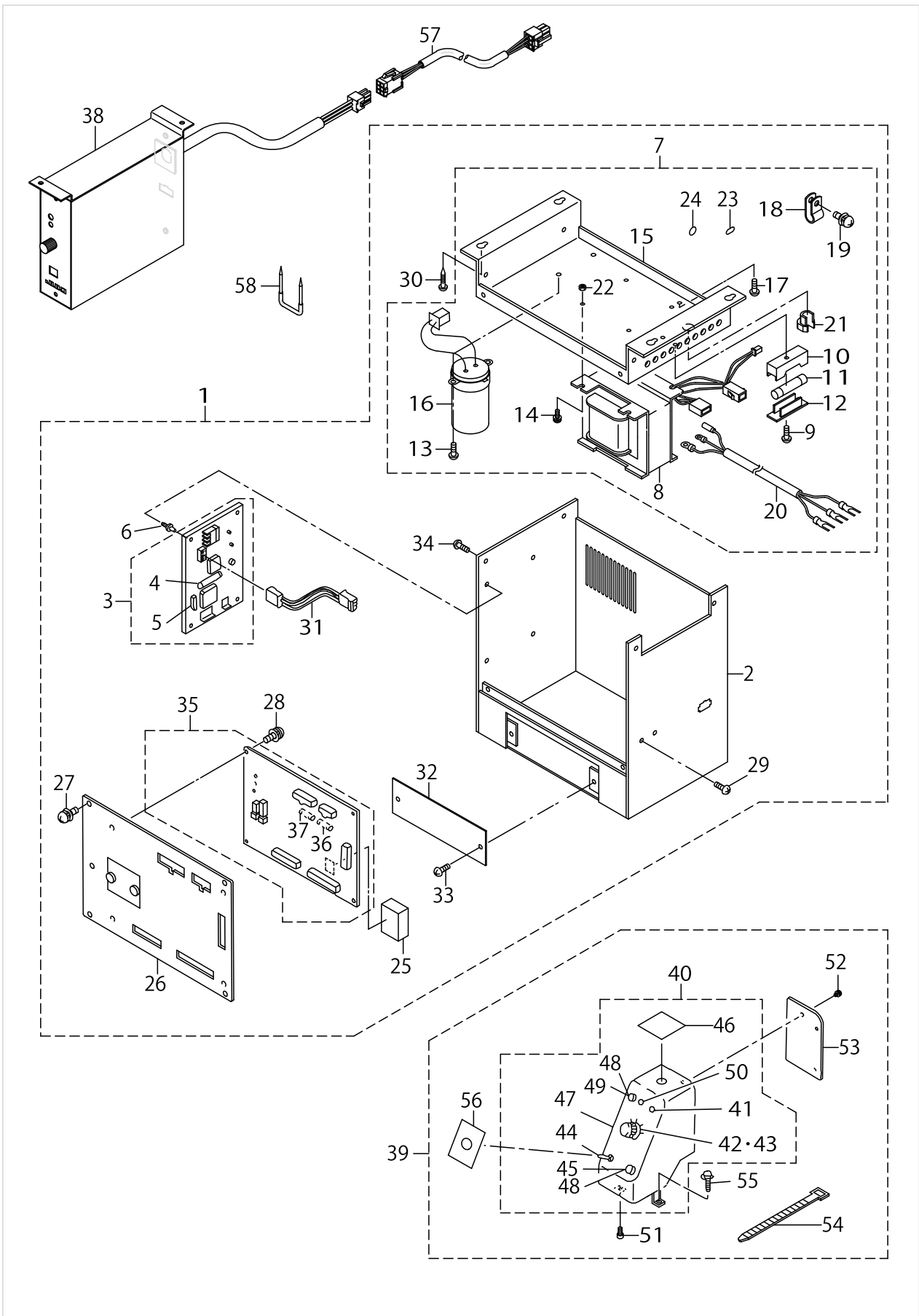
BR CONTROL BOX COMPONENTS (FOR EUROPE)



BR CONTROL BOX COMPONENTS (FOR EUROPE)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40014526	CONTROL BOX C ASM				1
2	GBR107240AC	CONTROL BOX FRAME BODY C ASM.		*		1
3	GBR107610A0	POWER BOARD		*		1
4	E9613601000	FUSE 2A		*		1
5	HA002980000	BREAKER 5A		*		1
6	HX00228000A	SPACER		*		4
7	GBR107460AC	TRANS BASE C COMPLE.		*		1
8	GBR107480AC	TRANS C ASM.		*		1
9	SM4041001SC	SCREW M4X0.7 L=10		*		1
10	HF005111000	FUSE HOLDER		*		1
11	E9613601000	FUSE 2A		*		1
12	HF00511100B	FUSE HOLDER COVER		*		1
13	SL4030681SC	SCREW M3 L=6		*		2
14	SL4041291SC	SCREW M4 L=12		*		4
15	GBR10747000	TRANSFORMER BASE		*		1
16	GBR107430A0	CONDENSER ASM.		*		1
17	SL4040891SC	SCREW M4 L=8		*		3
18	HX00150000B	CABLE CLIP		*		1
19	SL4030881SC	SCREW M3X8		*		1
20	GBR107440A0	AC INPUT POWER CABLE CORD ASM.		*		1
21	HX000980000	CORD BUSH		*		1
22	NM6040001SF	NUT M4		*		4
23	CM200100001	PE MARK LABEL		*		1
24	10004109	GROUND MARK		*		1
25	HL008730143	IC		*		1
26	GBR207340A0	CONTROL BOX FRAME COVER ASM.		*		1
27	SL4040891SC	SCREW M4 L=8		*		4
28	SL4030681SC	SCREW M3 L=6		*		4
29	SL4040891SC	SCREW M4 L=8		*		2
30	SK3452501SE	SCREW D=4.5 L=25		*		4
31	GBR107720A0	CPU BOARD POWER CORD ASM.		*		1
32	GBR10726000	BLIND PLATE		*		1
33	SM5040601SC	SCREW M4X0.7 L=6		*		2
34	SL4040891SC	SCREW M4 L=8		*		4
35	GBR107510A0	CPU BOARD ASM.		*		1
36	HF0084020P0	FUSE 2A		*		1
37	HF0084063P0	FUSE		*		1
38	GBR108010A0	P/F CONTROLLER ASM.				1
39	40016644	OPERATION PANEL WHOLE ASM. C				1
40	GBR107850AC	PANEL C ASM.		*		1
41	HG002910000	LAMP		*		1
42	HA002900000	DIP SWITCH		*		1
43	HX00114000A	KNOB		*		1
44	MAO14506000	SWITCH		*		1
45	HA00191001C	SWITCH KNOB,BLACK		*		1
46	GBR10728000	BLANK STICKER B		*		1
47	GBR10786000	PANEL BOX		*		1

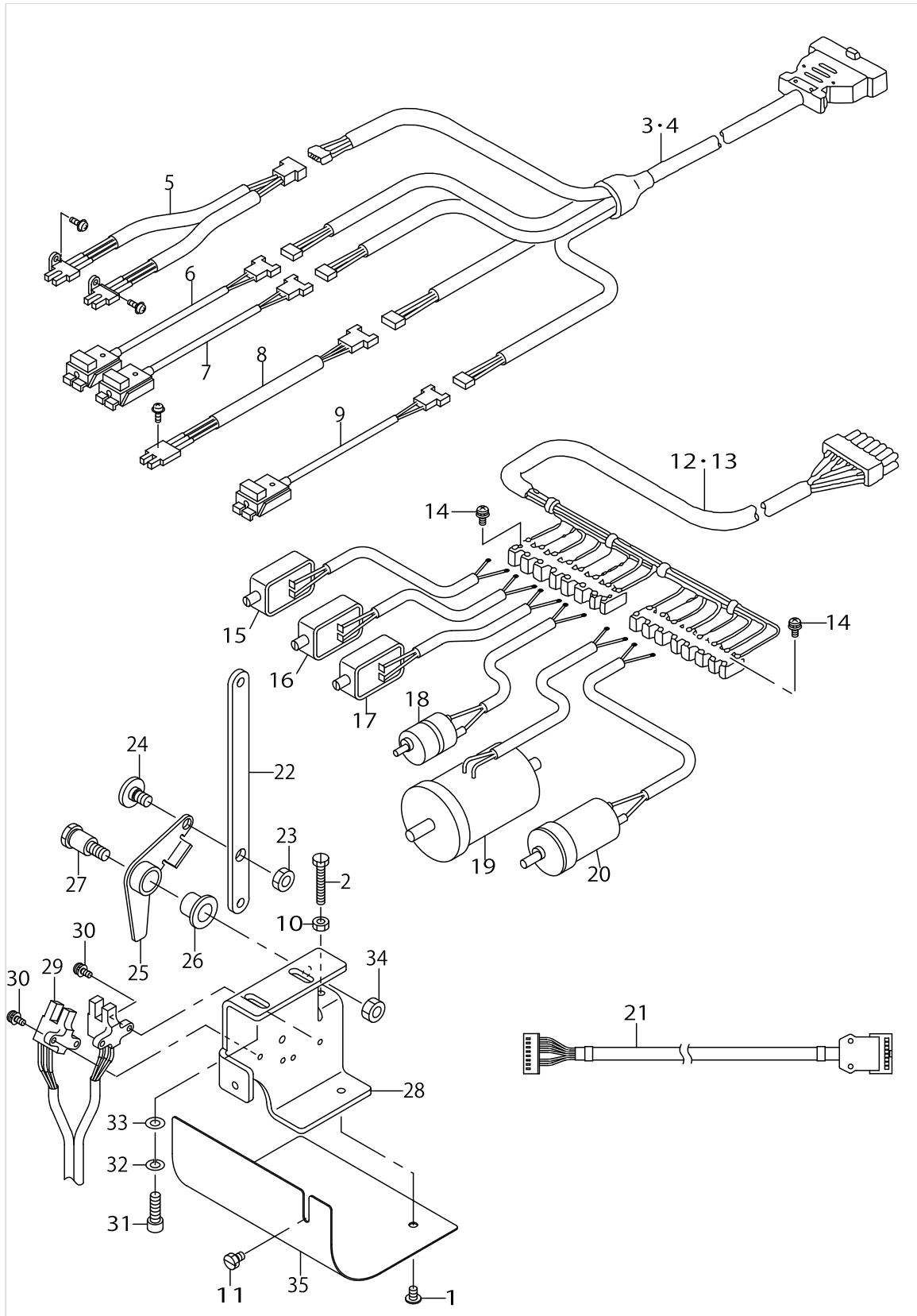
BR CONTROL BOX COMPONENTS (FOR EUROPE)



BR CONTROL BOX COMPONENTS (FOR EUROPE)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	HA001910000	PUSH SWITCH 3 TERMINAL		*		2
49	HA00191001B	OPERATION BUTTON		*		1
50	HG00291000A	LED (GREEN)		*		1
51	SM6040802TN	SCREW		*		1
52	SL4030681SC	SCREW M3 L=6		*		3
53	GBR10782000	PANEL BOX BACK COVER		*		1
54	EA9500B0100	CABLE BAND		*		1
55	SL4041091SC	SCREW M4 L=10		*		1
56	GBR30788000	SHEEL		*		1
57	GBR250810A0	CABLE ASM.				1
58	MAO11532000	CORD STAPLE				4

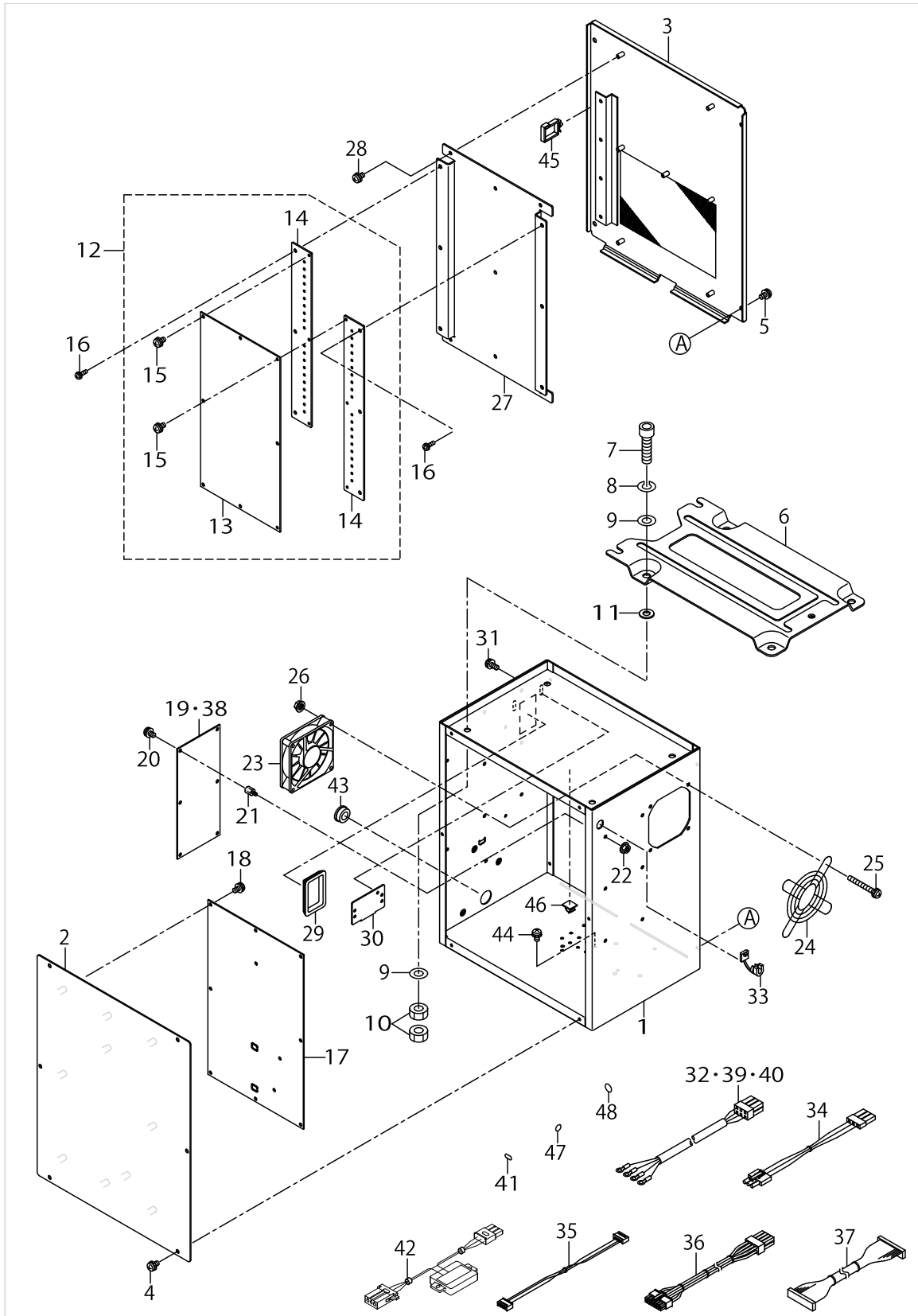
BR POWER SUPPLY COMPONENTS



BR POWER SUPPLY COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SM0040601SC	SCREW M4X0.7 L=6				1
2	SM9042510SC	SCREW M4X0.7 L=25				1
3	GBR108460A0	SENSOR CONNECTING CABLE ASM.				1
4	GBR108460AC	SENSOR CONNECTING CABLE ASM.				1
5	GBR108420A0	START SWITCH ASM.				1
6	GBR108430A0	RUB COMPLETION SWITCH ASM.				1
7	GBR108440A0	BUTTON SENSOR SWITCH ASM.				1
8	GBR108470A0	TURNING ARM HOME POSITION SENS				1
9	GBR108450A0	INDEX STARTING SWITCH ASM.				1
10	NM6040001SC	NUT M4				1
11	SM9040600SP	HEAXGON BOLT				1
12	GBR108580A0	STARTING MAGNET CABLE ASM.				1
13	GBR108580AC	STARTING MAGNET CABLE ASM.				1
14	SL4030881SC	SCREW M3X8				2
15	GBR10852000	MAGNET				1
16	GBR10853000	MAGNET				1
17	GBR10854000	MAGNET				1
18	GBR108550A0	DC MOTOR ASM.				1
19	GBR108590A0	DC MOTOR ASM.				1
20	GBR108560A0	DC MOTOR ASM.				1
21	40012037	LKA-BR RELAY CABLE ASM				1
22	40014219	SWITCH LINK				1
23	NS6150430SP	NUT 15/64-28				1
24	SD0700332SP	HINGE SCREW D= 7 H= 3.5				1
25	18219907	TWO-STEP SWITCH LEVER				1
26	16583403	METAL				1
27	16582504	SCREW				1
28	16582603	SWITCH BRACKET				1
29	GBR108420A0	START SWITCH ASM.				1
30	SL4030881SC	SCREW M3X8				4
31	SM6051602TP	SCREW M5X0.8 L=16				2
32	WS0510002KN	SPRING WASHER				2
33	WP0531000SC	WASHER 5.3X10X1				2
34	NM6060001SC	NUT M6				1
35	16582702	SWITCH COVER				1

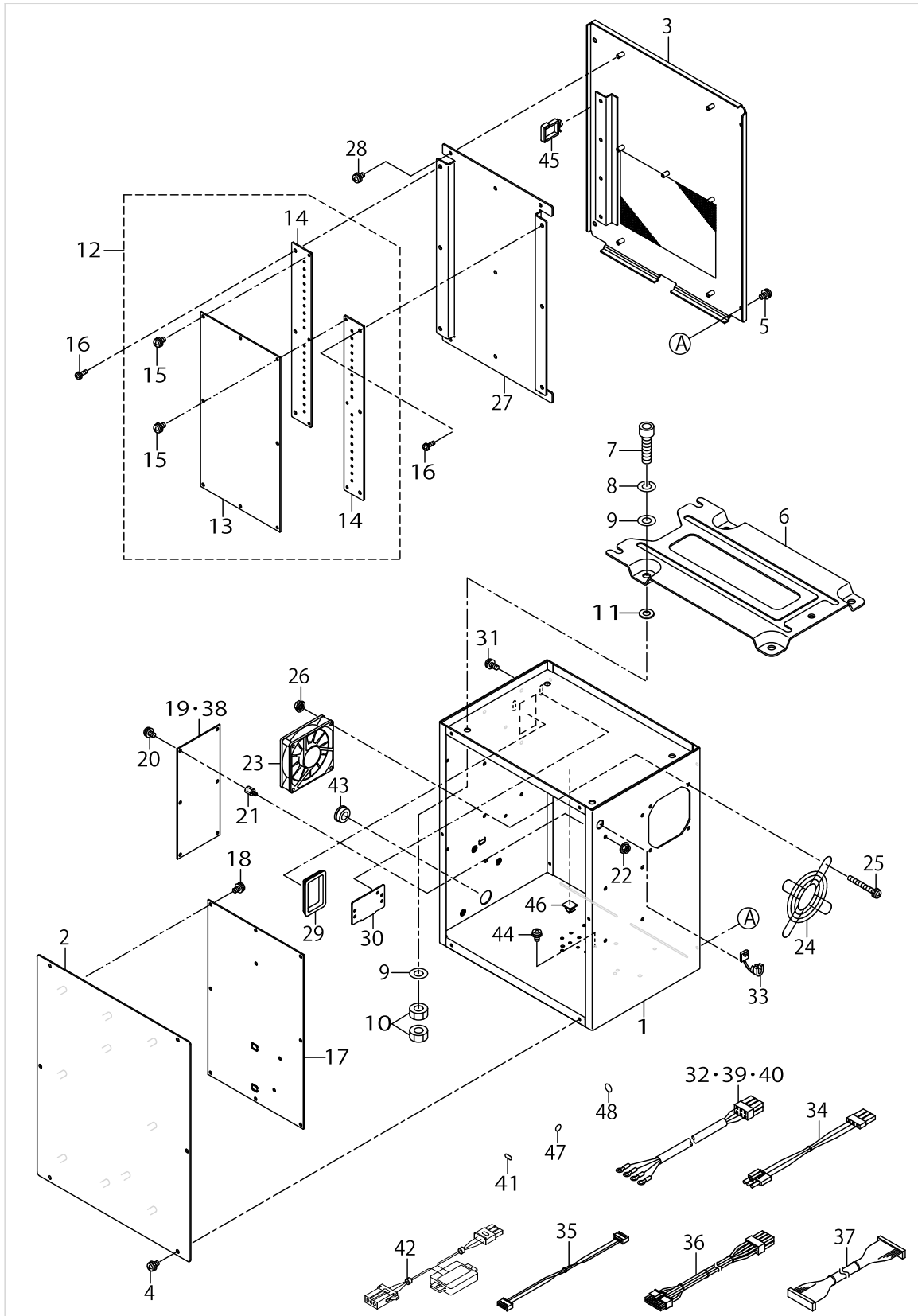
CONTROL BOX COMPONENTS



CONTROL BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40003451	CONTROL BOX				1
2	40003452	CONTROL BOX FRONT COVER				1
3	40003453	CONTROL BOX REAR COVER				1
4	SL4040891SC	SCREW M4 L=8				6
5	SL4040891SC	SCREW M4 L=8				4
6	M3801476000	TRANSMISSION BOX FITTING PLATE				1
7	SM6083002TN	SCREW M8 L=30				4
8	WS0820002KR	SPRING WASHER, M8				4
9	WP0841601SC	WASHER 8.4X17.4X1.6				8
10	NM6080001SC	NUT M8X1.25				8
11	M4206461000	WASHER				4
12	40005648	MAIN PCB ASS'Y				1
13	40005641	MAIN PCB		*		1
14	40005705	MAIN PCB HEAT SINK		*		2
15	SL4031081SF	SCREW M3 L=10		*		6
16	SL4040891SC	SCREW M4 L=8				6
17	40000029	SDC PCB A ASS'Y				1
18	SL4040881SC	SCREW M4 L=8				10
19	40000056	FLT-T PCB A ASS'Y	FOR USE IN JAPAN AND GENERAL EXPORT			1
20	SL4040881SC	SCREW M4 L=8				6
21	HX003390000	STUD				6
22	NM3040520SC	NUT M4				6
23	40005401	FAN MOTOR ASS'Y				1
24	HM000480010	FINGER GUARD				1
25	SL4043591SC	SCREW				4
26	NM3040520SC	NUT M4				4
27	40005706	MAIN PCB HOLDER PLATE				1
28	SL4040881SC	SCREW M4 L=8				5
29	HX004070000	BUSH				1
30	17845009	CORD FITTING PLATE				1
31	SL4041091SC	SCREW M4 L=10				2
32	40005391	POWER CORD 3P ASS'Y	FOR USE IN JAPAN AND GENERAL EXPORT			1
33	HX00410000A	STRAIN RELIEF BUSHING				1
34	40005393	FLT-SDC CORD P ASS'Y				1
35	40005394	FLT-SDC CORD S ASS'Y				1
36	40005726	SDC-MAIN CORD P ASS'Y				1
37	40005727	SDC-MAIN CORD S ASS'Y				1
38	40000046	FLT-S PCB A ASS'Y	FOR EUROPE			1
39	40005388	POWER CORD 1P220V ASS'Y				1
40	40005392	POWER CORD 1P ASS'Y				1
41	CM200100001	PE MARK LABEL				1
42	40012038	REACTOR CORD ASSY				1
43	HX00326000K	CABLE PARTS				1
44	SL4040891SC	SCREW M4 L=8				2
45	HX005110000	WIRE SADDLE				3
46	E9607603000	STICKER (SMALL)				1

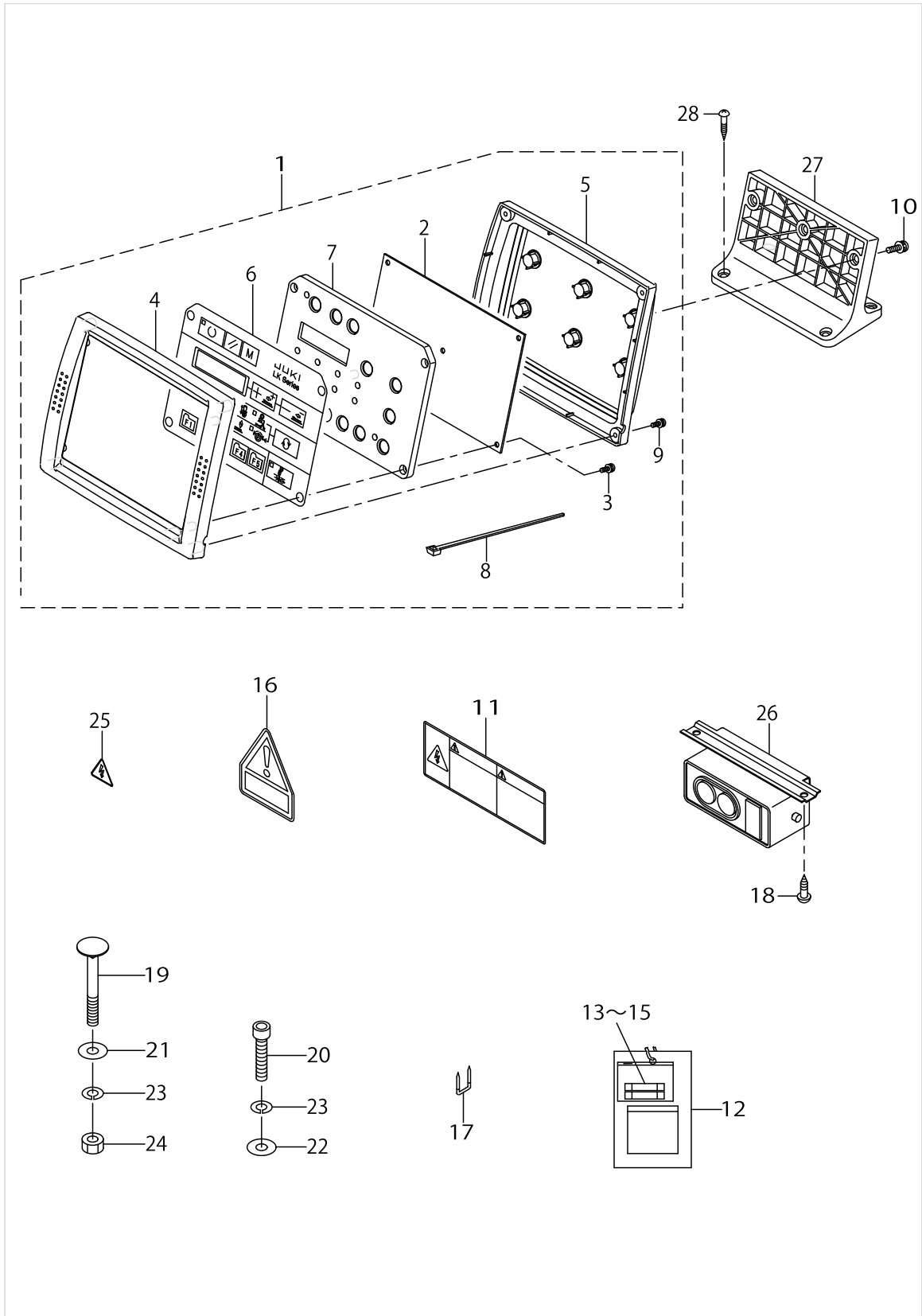
CONTROL BOX COMPONENTS



CONTROL BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
47	E9567319000	EARTH MARK				1
48	40003458	MASK SEAL				14

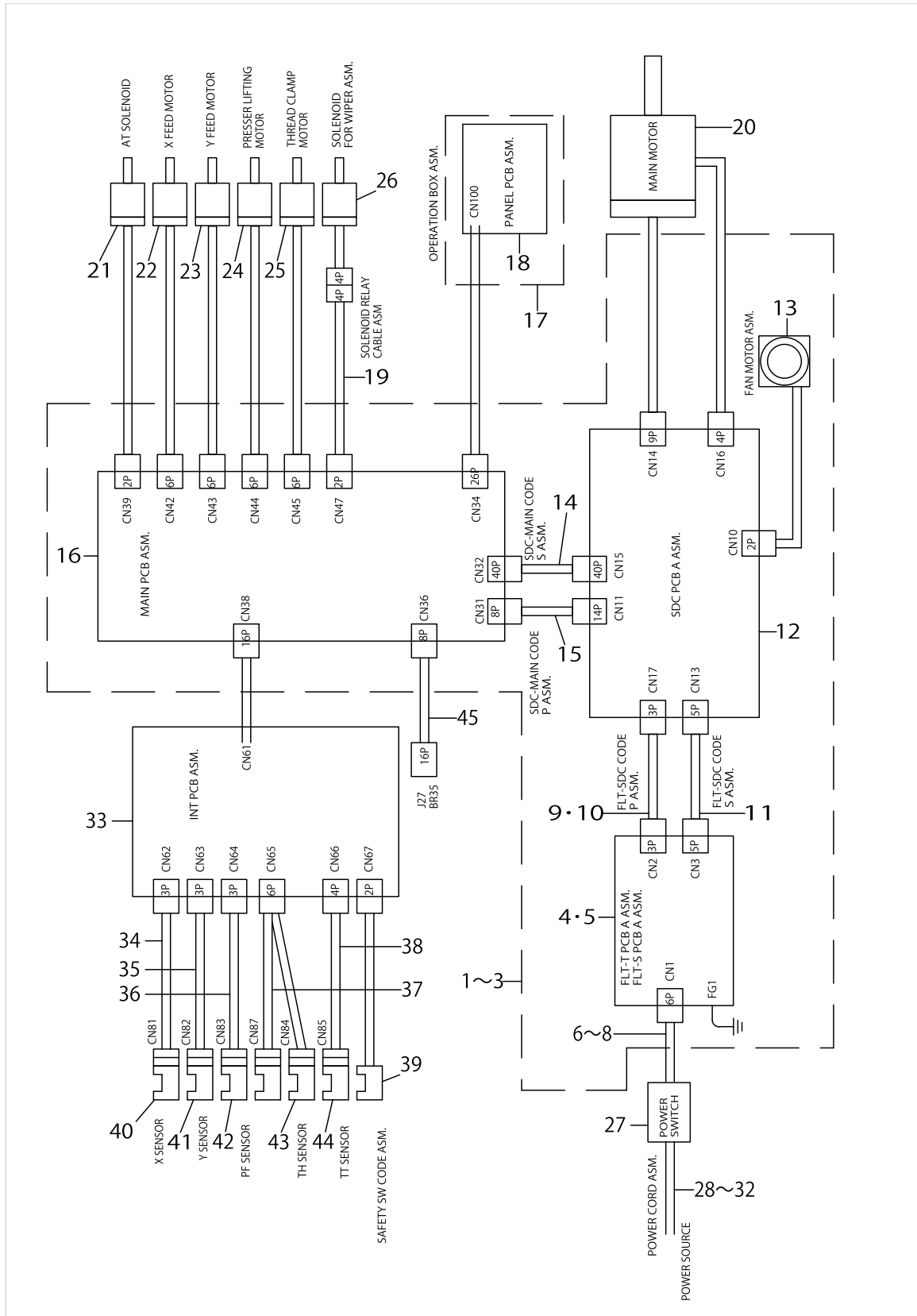
OPERATION PANEL COMPONENTS



OPERATION PANEL COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40005695	OPERATION BOX A ASM.				1
2	40005677	PANEL PCB ASS'Y		*		1
3	SL4031081SC	SCREW M3 X 10		*		4
4	40005692	OPERATION BOX FRONT CASE		*		1
5	40005693	OPERATION BOX REAR CASE		*		1
6	40005691	OPERATION PANEL SHEET		*		1
7	40005694	PANEL PCB HOLDER PLATE		*		1
8	EA9500B0100	CABLE BAND		*		1
9	SL4031081SC	SCREW M3 X 10		*		4
10	SL4041691SC	SCREW M4 L=16				3
11	CM300100401	LABEL 3 (LARGE)	FOR 100V(1-PHASE), 200/220V(3-PHASE), 220/240V(1-PHASE)			1
12	M300451100A	VOLTAGE INDICATION CARD,A				1
13	HF00130315S	FUSE 3.15A 250V REF. NO.112				1
14	HF003000200	FUSE 2A (220/240V)				1
15	HF0013050P0	FUSE 5A				1
16	CM300400601	VOLTAGE CAUTION LABEL	FOR 100V(1-PHASE) 200/220V(3-PHASE)			1
17	MAO11532000	CORD STAPLE				3
18	SK3512001SE	WOOD SCREW D=5.1 L=20				2
19	MTSHJ100003	BOLT				2
20	SM6084002TN	SCREW M8 L=40				1
21	WP0852086SC	WASHER M8				2
22	WP0841601SC	WASHER 8.4X17.4X1.6				1
23	WS0820002KR	SPRING WASHER, M8				3
24	NM6080002SC	NUT M8				2
25	CM300100003	VOLTAGE WARNING LABEL(25)	FOR 100V(1-PHASE) 200/220V(3-PHASE)			1
26	HA004250000	SWITCH	FOR 220/240V(1-PHASE),CE			1
27	40005697	OPERATION BOX FITTING PLATE				1
28	SK3382001SE	SCREW D=3.8 L=20				4

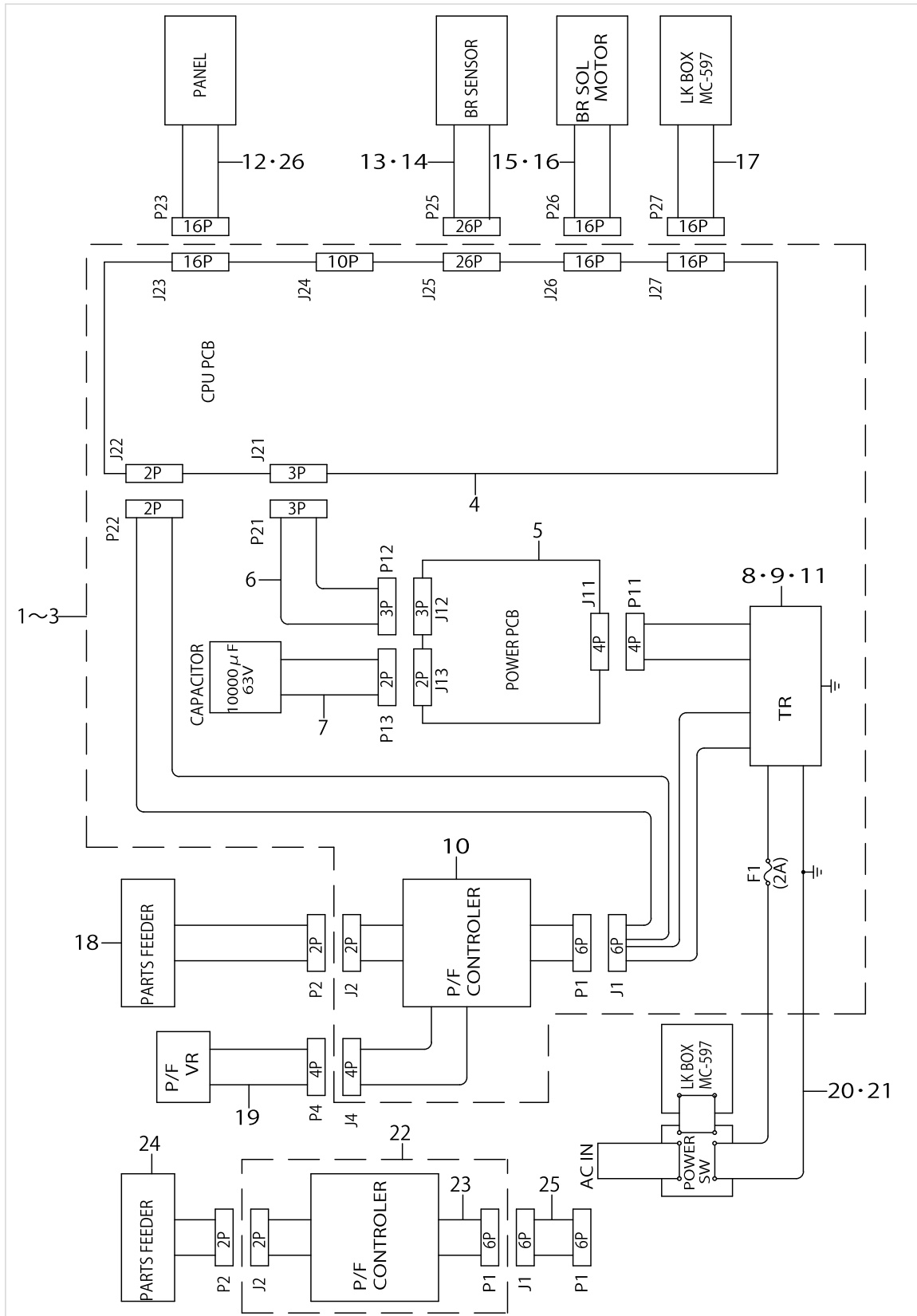
MC-597 WIRING DIAGRAM



MC-597 WIRING DIAGRAM

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40013068	CONTROL_BOX_A_ASSY				1
2	40013099	CONTROL_BOX_B_ASSY				1
3	40013144	CONTROL_BOX_C_ASSY	FOR 100V(1-PHASE), 200/220V(3-PHASE)			1
4	40000056	FLT-T PCB A ASS'Y	FOR 220/240V(1-PHASE),CE	*		1
5	40000046	FLT-S PCB A ASS'Y		*		1
6	40005391	POWER CORD 3P ASS'Y		*		1
7	40005392	POWER CORD 1P ASS'Y		*		1
8	40005388	POWER CORD 1P220V ASS'Y	FOR 100V(1-PHASE), 200/220V(3-PHASE)	*		1
9	40005393	FLT-SDC CORD P ASS'Y		*		1
10	40012038	REACTOR CORD ASSY		*		1
11	40005394	FLT-SDC CORD S ASS'Y		*		1
12	40000029	SDC PCB A ASS'Y		*		1
13	40005401	FAN MOTOR ASS'Y		*		1
14	40005727	SDC-MAIN CORD S ASSY		*		1
15	40005726	SDC-MAIN CORD P ASSY		*		1
16	40005648	MAIN PCB ASSY		*		1
17	40005695	OPERATION BOX A ASM.				1
18	40005677	PANEL PCB ASSY		*		1
19	40018355	SOLENOID RELAY CABLE ASM.				1
20	40003470	AC SERVO MOTOR				1
21	40006628	AT_SOLENOID				1
22	40006861	X FEED MOTOR				1
23	40006862	Y FEED MOTOR				1
24	40006863	PRESSER LIFTING MOTOR				1
25	40006864	THREAD CLAMP MOTOR				1
26	14147755	SOLENOID FOR WIPER ASM.				1
27	HA004250000	SWITCH				1
28	M90175800A0	POWER CABLE ASM.	FOR 100V(1-PHASE), 200/220V(3-PHASE), 220/240V(1-PHASE)			1
29	M90355800A0	POWER SOURCE CORD ASM.	FOR 220/240V(1-PHASE),CE			1
30	M90345800A0	GROUND CORD ASM.	FOR 220/240V(1-PHASE),CE			1
31	40005390	POWER CABLE JE ASM.				1
32	M90245800A0	POWER CABLE ASM.	FOR 100V(1-PHASE), 200/220V(3-PHASE)			1
33	40005664	INT PCB ASM.				1
34	40005730	X SENSOR CABLE ASM.				1
35	40005731	Y SENSOR CABLE ASM.				1
36	40005732	PF SENSOR CABLE ASM.				1
37	40005729	TH SENSOR CABLE ASM.				1
38	40005733	TT SENSOR CABLE ASM.				1
39	40005734	SAFETY SW CABLE ASM.				1
40	HD002230000	PHOTO SENSOR				1
41	HD00057000A	PHOTO SENSOR				1
42	HD00057000A	PHOTO SENSOR				1
43	HD00057000A	PHOTO SENSOR				2
44	HD002230000	PHOTO SENSOR				1
45	40012037	LKA-BR RELAY CABLE ASM				1

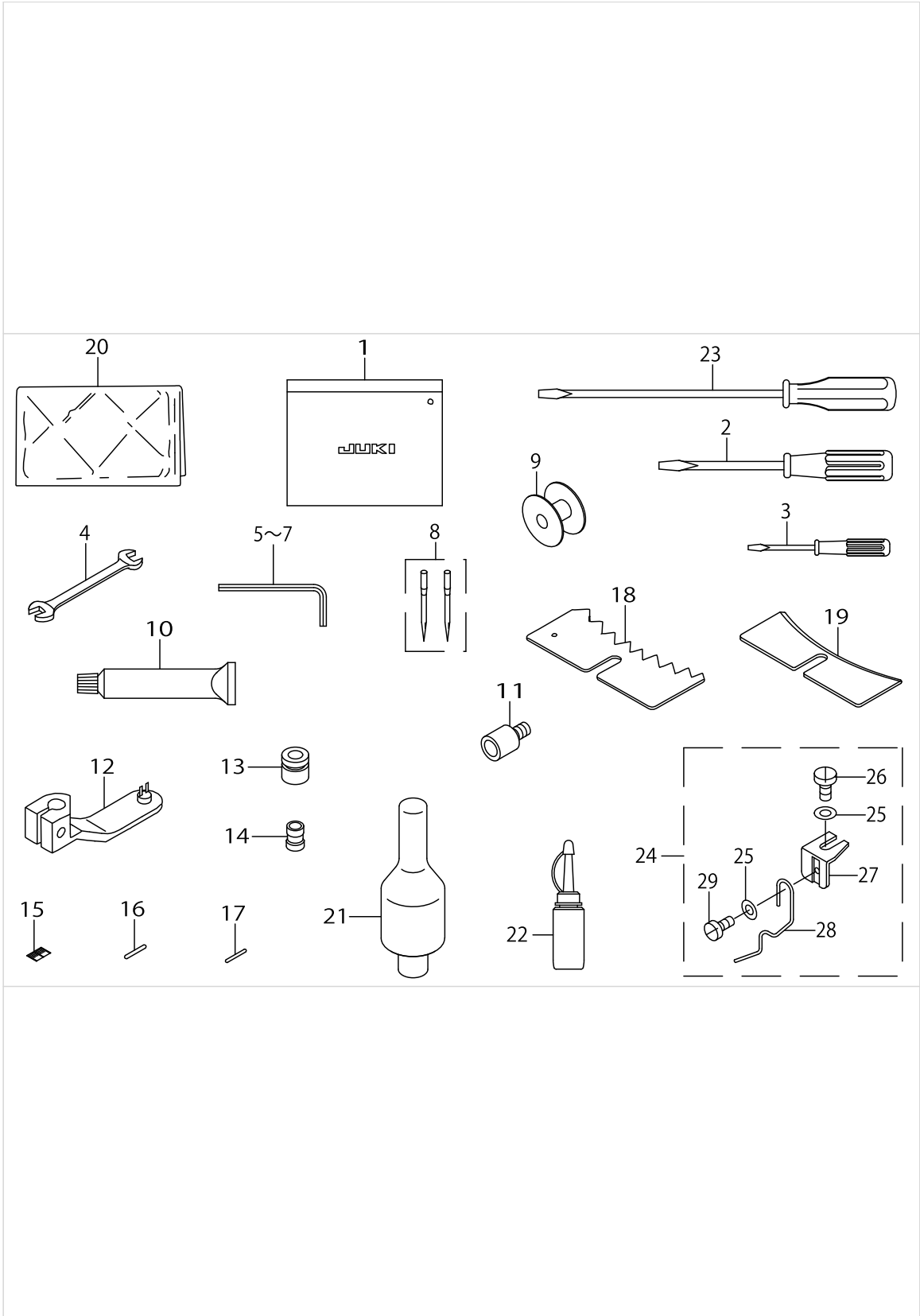
BR35 WIRING DIAGRAM



BR35 WIRING DIAGRAM

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40014495	CONTROL BOX A ASM	FOR 100V(1-PHASE)			1
2	40014506	CONTROL BOX B ASM	FOR 200/220V(3-PHASE)			1
3	40014526	CONTROL BOX C ASM	FOR 220/240V(1-PHASE)			1
4	GBR107510A0	CPU BOARD ASM.		*		1
5	GBR107610A0	POWER BOARD		*		1
6	GBR107720A0	CPU BOARD POWER CORD ASM.		*		1
7	GBR107430A0	CONDENSER ASM.		*		1
8	GBR107480AA	TRANS A ASM.	FOR 100V(1-PHASE)	*		1
9	GBR107480AB	TRANS B ASM.	FOR 200/220V(3-PHASE)	*		1
10	GBR107740A0	P/F CONTROLLER ASM.	FOR CE	*		1
11	GBR107480AC	TRANS C ASM.	FOR 220/240V(1-PHASE)	*		1
12	GBR30784AA0	OPERATION PANEL WHOLE ASM. (A)	FOR CE			1
13	GBR108410BC	SENSOR CONNECTING CABLE ASM.	FOR 220/240V(1-PHASE)			1
14	GBR108410B0	BR SENSOR ASM.	FOR CE			1
15	GBR108510AC	BR DRIVING SOURCE ASM.	FOR 220/240V(1-PHASE)			1
16	GBR108510A0	BR DRIVING SOURCE ASM.	FOR CE			1
17	40012037	LKA-BR RELAY CABLE ASM.				1
18	GBR107910A0	PARTS FEEDER ALL ASM.	FOR CE			1
19	GBR107870A0	VOLUME ASM.	FOR CE			1
20	GBR107440A0	AC INPUT POWER CABLE CORD ASM.	FOR 220/240V(1-PHASE),CE			1
21	GBR107450A0	AC INPUT POWER CABLE CORD ASM.	FOR 100V(1-PHASE)			1
22	GBR108010A0	P/F CONTROLLER ASM.	FOR 220/240V(1-PHASE)			1
23	GBR108210A0	P/F POWER CORD ASM.	FOR 220/240V(1-PHASE)	*		1
24	GBR107910AC	PARTS FEEDR ALL C ASM.	FOR 220/240V(1-PHASE)			1
25	GBR250810A0	P/F CONTROLLER RELAY CABLE ASM	FOR 220/240V(1-PHASE)			1
26	GBR250610AC	OPERATION PANEL WHOLE ASM. C	FOR 220/240V(1-PHASE)			1

ACCESSORIE PART COMPONENTS



ACCESSORIE PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22932800	ACCESSORIE BAG				1
2	22933105	SCREW DRIVER,MIDDLE				1
3	22933204	SCREW DRIVER,SMALL				1
4	B9113012000	WRENCH (9X10)				1
5	B9140372000	HEXAGONAL WRENCH, SMALL				1
6	B9141372000	HEXAGONAL WRENCH, LARGE				1
7	GCT02906000	HEXAGONAL SPANNER				1
8	MDP170B1402	NEEDLE DPX17#14-2				1
9	13812102	BOBBIN				1
10	40013640	JUKI_GREASE_B_TUBE				1
11	40013451	GREASE_JOINT				1
12	16558009	BUTTON CARRIER B				1
13	16558108	RING, SMALL				1
14	18200501	WORK ATTACHMENT (SMALL)				3
15	18204701	SCALE				4
16	GBR01155000	SET PIN A				6
17	GBR01156000	SET PIN B				4
18	GBR01423000	SELECTOR PLATE, MEDIUM				1
19	GBR01437000	AUXILIARY PLATE				1
20	26234005	VINYL COVER				1
21	14101208	HEAD SUPPORT BAR				1
22	B91212200A0	OILER (CONTAINING NO.2 OIL)				1
23	22933006	SCREW DRIVER,LARGE				1
24	14146757	BUTTON RISING BAR ASM.				1
25	WP0370316SD	WASHER 3.7X8X0.3		*		2
26	SS9090813TP	SCREW 9/64-40 L=8		*		1
27	14146807	INSTALLING BASE		*		1
28	14146708	BUTTON RISING BAR		*		1
29	SS6080340SP	SCREW 1/8-44 L=2.9		*		1

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

• Each numeral indicates the number of parts required.

• "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

1."注記"欄の記号説明

1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの-----枠は、組構成であることを意味します。

Other parts list related to this model.

この機種に関するパーツリストとして下記のパーツリストがあります。

1.LK-1900A Series(No.1368)

Computer-controlled High-speed Bar-tacking Industrial Sewing Machine

高速電子門止めミシン

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
10004109	40	24	16552309	16	21	16566507	22	1
11155108	34	62	16552507	14	1	16566606	22	10
11155207	32	32	16552606	14	10	16567000	22	14
11158300	32	7	16553208	14	21	16567166	22	31
11158409	32	8	16553208	22	5	16567802	22	40
11158516	32	11	16553307	14	22	16567901	22	43
11158607	32	9	16554008	14	20	16568206	24	51
11159001	32	14	16554008	22	38	16568404	26	30
11159506	32	30	16554503	14	30	16568602	28	61
13540901	10	29	16556300	16	44	16568651	28	60
13811906	4	12	16556409	16	43	16568909	26	26
13812003	4	11	16556508	18	52	16569204	28	68
13812102	56	9	16556607	16	34	16569501	26	18
13817754	32	13	16556706	14	14	16569600	26	17
13864509	2	17	16556805	14	25	16570103	26	21
14101208	56	21	16557209	14	4	16570202	26	22
14103352	6	21	16557209	24	68	16570301	26	23
14118152	32	3	16557308	16	15	16570509	28	48
14118251	32	4	16557407	16	4	16570608	28	51
14141402	10	7	16557506	14	29	16570707	26	33
14145106	4	1	16557605	14	34	16570905	26	37
14146104	10	6	16557902	16	9	16571408	28	49
14146203	10	4	16558009	56	12	16571606	28	72
14146302	10	9	16558108	56	13	16571804	26	45
14146708	56	28	16558801	16	17	16571903	26	15
14146757	56	24	16559304	14	31	16572000	24	78
14146807	56	27	16559601	14	35	16572406	22	24
14146906	4	10	16560104	20	14	16572505	22	41
14147607	2	18	16560203	20	32	16572703	26	65
14147755	2	14	16560302	20	21	16572703	28	65
14147755	52	26	16561607	20	15	16573008	26	14
14147805	2	24	16561904	20	25	16573305	22	44
14148407	4	3	16562001	20	18	16573701	26	2
14190052	10	1·2	16562001	26	43	16573909	26	46
14190151	10	1·2	16562100	20	23	16574006	22	18
14190300	10	28	16562308	20	20	16574105	22	3
14190458	10	11·12	16562803	20	4	16574204	24	52
14190557	10	16·17	16562902	20	6	16577009	30	1
14191951	32	2	16565301	24	79	16577207	30	33
16550105	14	38	16565400	24	54	16577306	30	20
16550204	16	42	16565509	24	55	16577405	30	22
16550402	16	40	16565707	22	7	16577504	30	11
16550808	16	3	16565905	22	22	16579203	30	19
16551806	16	30	16566002	22	4	16582504	44	27
16551905	16	16	16566408	22	25	16582603	44	28

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
16582702	44	35	18213504	26	12	40005393	46	34
16583403	44	26	18217505	22	39	40005393	52	9·10
16586505	34	49	18217752	14	33	40005394	46	35
17007402	32	10	18217950	20	3	40005394	52	11
17845009	46	30	18218008	28	71	40005401	46	23
18200303	26	29	18218206	14	3	40005401	52	13
18200352	26	27	18218800	16	20	40005641	46	13
18200501	16	19	18218909	22	6	40005648	46	12
18200501	56	14	18219204	22	37	40005648	52	16
18200709	12	52	18219501	26	20	40005664	52	33
18200907	28	64	18219600	26	40	40005677	50	2
18200956	28	63	18219709	14	2	40005677	52	18
18201103	28	53	18219808	14	12	40005691	50	6
18201608	22	27	18219907	44	25	40005692	50	4
18201905	26	6	18222604	32	43	40005693	50	5
18201962	26	1	18227553	20	9	40005694	50	7
18202002	26	7	18227603	12	51	40005695	50	1
18202101	24	76	18227702	14	26	40005695	52	17
18202150	24	74	18227850	14	8	40005697	50	27
18202200	24	77	18227959	16	5	40005705	46	14
18202408	30	23	18228106	34	50	40005706	46	27
18203307	26	4	22891006	6	10	40005726	46	36
18204107	22	34	22932800	56	1	40005726	52	15
18204206	26	16	22933006	56	23	40005727	46	37
18204503	26	25	22933105	56	2	40005727	52	14
18204602	30	9	22933204	56	3	40005729	52	37
18204701	56	15	26234005	56	20	40005730	52	34
18204909	24	75	40000029	46	17	40005731	52	35
18205401	16	26	40000029	52	12	40005732	52	36
18205708	16	12	40000046	46	19·38	40005733	52	38
18205906	16	6	40000046	52	4·5	40005734	52	39
18206003	16	1	40000056	46	19·38	40006475	34	69
18206201	18	53	40000056	52	4·5	40006525	6	14
18206409	16	7	40003451	46	1	40006532	6	11
18206607	16	11	40003452	46	2	40006534	6	7
18206706	14	24	40003453	46	3	40006535	6	8
18206904	14	36	40003458	48	48	40006580	6	22
18207209	20	11	40003470	52	20	40006628	52	21
18207506	20	13	40005388	46	32·39·40	40006721	6	29
18207902	14	17	40005388	52	6~8	40006725	6	23·24
18209007	12	58	40005390	52	28~32	40006726	6	23·24
18209502	22	35	40005391	46	32·39·40	40006861	52	22
18212902	28	50	40005391	52	6~8	40006862	52	23
18213405	26	11	40005392	46	32·39·40	40006863	52	24
18213454	26	10	40005392	52	6~8	40006864	52	25

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
40006923	6	1	B24152800A0	6	36	D6042555B00	30	37
40006924	6	2	B2416280000	6	35	D8113555B00	32	16
40006925	6	3	B2417280000	6	38	D8204555D00	32	33
40006926	6	12	B2418280000	6	34	E5006171000	18	57
40006927	8	48	B24212800A0	6	33	E9567319000	48	47
40006935	4	2	B242328000A	6	41~45	E9607603000	46	46
40009859	2	23	B242328000B	6	41~45	E9613601000	36	15
40011949	6	17	B242328000C	6	41~45	E9613601000	40	11
40012037	44	21	B242328000D	6	41~45	EA9500B0100	38	55
40012037	52	45	B242328000E	6	41~45	EA9500B0100	42	54
40012037	54	17	B2424280000	6	32	EA9500B0100	50	8
40012038	46	42	B2548372RA0	10	44	GBR01120000	20	1
40012038	52	9·10	B2549372R00	10	35	GBR01155000	56	16
40013068	52	1~3	B2553372000	10	32	GBR01156000	56	17
40013099	52	1~3	B2560372000	10	33	GBR01168000	20	17
40013144	52	1~3	B2561372000	10	26	GBR01175000	16	46
40013451	56	11	B2619372000	6	18	GBR014220A0	30	26
40013452	2	1	B3052816000	32	45	GBR01423000	56	18
40013640	56	10	B3125012000	4	8	GBR01426000	30	2
40014216	32	36	B55412050A0	2	2	GBR01428000	30	14
40014217	30	18	B5542205000	34	63	GBR01437000	56	19
40014219	44	22	B8101210AAB	32	5	GBR01441000	30	4
40014220	34	48	B8103980000	34	57	GBR01601000A	10	42
40014221	32	46	B8105210AAA	32	6	GBR01606000	10	39
40014240	32	1	B8133019000	34	56	GBR01607000	10	40
40014495	36	1·2	B8150210000	32	26	GBR107240A0	36	3
40014495	54	1~3	B8153771000	32	15	GBR107240AC	40	2
40014506	36	1·2	B8202205000	32	41	GBR10726000	40	32
40014506	54	1~3	B9113012000	56	4	GBR10728000	40	46
40014526	40	1	B9121012000	34	54	GBR107430A0	36	19
40014526	54	1~3	B91212200A0	56	22	GBR107430A0	40	16
40016644	40	39	B9140372000	56	5~7	GBR107430A0	54	7
40018334	2	10	B9141372000	56	5~7	GBR107440A0	36	23·24
40018335	2	13	CM200100001	40	23	GBR107440A0	40	20
40018355	52	19	CM200100001	46	41	GBR107440A0	54	20·21
B1114581000	2	3	CM300100003	50	25	GBR107450A0	36	23·24
B1426771000	20	10	CM300100101	38	59	GBR107450A0	54	20·21
B1649161000	18	64	CM300100401	50	11	GBR107460AA	36	8·9
B185351200E	6	19	CM3002002B1	34	47	GBR107460AB	36	8·9
B1903552000	6	13	CM300400601	50	16	GBR107460AC	40	7
B1908505000	6	4	D2431555B00	34	61	GBR10747000	36	18
B210220500A	2	11	D2527232D00	4	9	GBR10747000	40	15
B2107816000	28	56	D2548232D00	10	30	GBR107480AA	36	10·11
B2107816000A	22	8	D2572M1YC0F	10	45	GBR107480AA	54	8·9·11
B24142800A0	6	37	D3130M1YC00	10	21	GBR107480AB	36	10·11

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
GBR107480AB	54	8·9·11	GBR10852000	44	15	HA002900000	40	42·43
GBR107480AC	40	8	GBR10853000	24	50	HA002980000	36	6
GBR107480AC	54	8·9·11	GBR10853000	44	16	HA002980000	40	5
GBR107510A0	36	28	GBR10854000	24	56	HA004250000	50	26
GBR107510A0	40	35	GBR10854000	44	17	HA004250000	52	27
GBR107510A0	54	4	GBR108550A0	18	50	HD000360000	20	28
GBR107610A0	36	4	GBR108550A0	44	18	HD00057000A	52	43
GBR107610A0	40	3	GBR108560A0	26	47	HD002230000	52	44
GBR107610A0	54	5	GBR108560A0	44	20	HF00130315S	50	13~15
GBR107720A0	36	35	GBR108580A0	44	12·13	HF0013050P0	50	13~15
GBR107720A0	40	31	GBR108580AC	44	12·13	HF003000200	50	13~15
GBR107720A0	54	6	GBR108590A0	20	27	HF005111000	36	13
GBR107740A0	36	36	GBR108590A0	44	19	HF005111000	40	10
GBR107740A0	54	10	GBR11109000	18	54	HF00511100B	36	14
GBR10775000	36	37	GBR11110000	18	51	HF00511100B	40	12
GBR10782000	38	53	GBR11111000	18	55	HF0084020P0	36	29
GBR10782000	42	53	GBR11112000	16	24	HF0084020P0	40	36
GBR107850A0	36	42	GBR11113000	18	66	HF0084063P0	36	30
GBR107850AC	40	40	GBR11114000	18	56	HF0084063P0	40	37
GBR10786000	38	50	GBR11115000	18	62	HG002910000	36	45
GBR10786000	40	47	GBR207340A0	36	40	HG002910000	40	41
GBR107870A0	38	54	GBR207340A0	40	26	HG00291000A	36	44
GBR107870A0	54	19	GBR25003000	12	59	HG00291000A	42	50
GBR10791000	30	35	GBR25004000	12	57	HK004440020	30	36
GBR107910A0	30	31	GBR25005000	14	41	HK004490020	30	32
GBR107910A0	54	18	GBR25006000	34	58	HL008730140	36	39
GBR107910AC	54	24	GBR25010000	34	71	HL008730143	40	25
GBR108010A0	40	38	GBR250610AC	54	12·26	HM000480010	46	24
GBR108010A0	54	22	GBR250810A0	42	57	HX000980000	36	25
GBR108210A0	54	23	GBR250810A0	54	25	HX000980000	40	21
GBR108410B0	54	13·14	GBR30784AA0	36	41	HX00114000A	38	46·47
GBR108410BC	54	13·14	GBR30784AA0	54	12·26	HX00114000A	40	42·43
GBR108420A0	44	29	GBR30788000	38	56	HX00123000C	2	6
GBR108430A0	22	20	GBR30788000	42	56	HX00150000B	36	21
GBR108430A0	44	6	GBR308650A0	34	65	HX00150000B	40	18
GBR108440A0	24	72	GCT02906000	56	5~7	HX00228000A	36	7
GBR108440A0	44	7	GPF060600A0	32	18	HX00228000A	40	6
GBR108450A0	28	66	GPF06080000	32	17	HX00326000K	46	43
GBR108450A0	44	9	HA001910000	38	51	HX003390000	32	44
GBR108460A0	44	3·4	HA001910000	42	48	HX003390000	46	21
GBR108460AC	44	3·4	HA00191001B	36	43	HX00339000B	34	52
GBR108470A0	44	8	HA00191001B	42	49	HX004070000	46	29
GBR108510A0	54	15·16	HA00191001C	38	49	HX00410000A	46	33
GBR108510AC	54	15·16	HA00191001C	40	45	HX005110000	46	45
GBR10852000	14	6	HA002900000	38	46·47	M300451100A	50	12

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
M3801476000	46	6	NM6080001SC	30	27	SL4030681SC	40	52
M4206461000	46	11	NM6080001SC	46	10	SL4030681SC	42	52
M90175800A0	52	28~32	NM6080002SC	50	24	SL4030881SC	26	5
M90245800A0	52	28~32	NM6080721SE	32	25	SL4030881SC	36	22
M90345800A0	52	28~32	NM6120003SE	32	27	SL4030881SC	40	19
M90355800A0	52	28~32	NS6080210SP	10	41	SL4030881SC	44	30
M964051000A	34	67	NS6090310SP	10	43	SL4031081SC	20	29
MAO11532000	34	55	NS6110310SP	2	26	SL4031081SC	50	9
MAO11532000	42	58	NS6110360SP	18	65	SL4031081SF	46	15
MAO11532000	50	17	NS6120310SP	2	22	SL4040881SC	46	28
MAO14506000	38	48	NS6150310SP	10	31	SL4040891SC	36	33
MAO14506000	40	44	NS6150430SP	44	23	SL4040891SC	40	34
MAZ088270A0	10	38	RC2500001KP	20	2	SL4040891SC	46	44
MAZ08828000	10	20	RE0200000K0	14	5	SL4041091SC	2	7
MAZ08829000	10	14	RE0200000K0	24	69	SL4041091SC	34	66
MAZ15502000	4	4·5	RE0250000K0	22	42	SL4041091SC	38	57
MAZ15514000	10	3	RE0700000K0	10	8	SL4041091SC	42	55
MAZ15515000	10	27	RE1200000K0	22	19	SL4041091SC	46	31
MAZ15601000	6	30·31	SB104001600	6	6	SL4041291SC	36	17
MAZ15602000	4	4·5	SB108002200	6	5	SL4041291SC	40	14
MAZ15801000	6	30·31	SB108002300	6	9	SL4041691SC	50	10
MAZ16522000	10	10	SB110000400	26	42	SL4043591SC	46	25
MAZ166070A0	10	15	SB115000400	14	15	SL9082091SE	32	12
MAZ166070B0	10	11·12	SD0500091TP	6	40	SM0040601SA	34	53
MAZ166080A0	10	18	SD0500301SP	10	36	SM0040601SC	22	2
MAZ166080B0	10	16·17	SD0550303TP	10	34	SM0040601SC	26	3
MDP170B1400	6	15	SD0600181TP	2	19	SM0040601SC	30	34
MDP170B1402	56	8	SD0600341TP	14	7	SM0040601SC	44	1
MTSHJ100003	50	19	SD0600401TP	14	11	SM0861201SA	22	73
NM3040520SC	46	26	SD0600651TP	18	58	SM0861201SA	24	73
NM6040001SC	16	47	SD0601021SP	14	13	SM0861201SA	28	67
NM6040001SC	20	5	SD0640261SP	2	20	SM1031401SC	18	63
NM6040001SC	22	66	SD0640391TP	10	25	SM1040601SC	28	70
NM6040001SC	24	66	SD0700332SP	44	24	SM1040650TP	6	47
NM6040001SC	26	24	SD0791271SP	6	20	SM1041201SC	28	69
NM6040001SC	44	10	SK3311601SE	32	64	SM4030601SN	30	25
NM6040001SF	36	26	SK3311601SE	34	64	SM4040801SN	30	12
NM6040001SF	40	22	SK3382001SE	34	68	SM4041001SC	36	12
NM6040003SC	2	15	SK3382001SE	50	28	SM4041001SC	40	9
NM6050001SC	14	23	SK3452501SE	36	34	SM4051001SN	30	15
NM6050001SC	16	14	SK3452501SE	40	30	SM4860501SC	26	8
NM6050001SC	20	7	SK3483201SE	32	35	SM5040601SC	36	38
NM6060001SC	30	5	SK3512001SE	50	18	SM5040601SC	40	33
NM6060001SC	32	40	SL4030681SC	36	52	SM5040855SN	4	13
NM6060001SC	44	34	SL4030681SC	38	52	SM5040855SN	34	70

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
SM6030500SN	6	46	SM8040402TP	28	52	WP0430800SC	22	65
SM6030602TP	12	53	SM8040602TP	14	32	WP0430800SC	24	65
SM6030802TP	26	57	SM8040602TP	16	18	WP0430800SC	26	36
SM6030802TP	28	57	SM8040602TP	20	22	WP0430800SC	30	13
SM6031202TP	16	8	SM8042502TP	22	11	WP0430801SC	18	59
SM6031402TP	16	38	SM8050502TP	26	13	WP0450801SD	2	8
SM6040650TP	2	4	SM8050602TP	14	9	WP0450801SD	30	29
SM6040802TN	38	58	SM8050602TP	16	2	WP0450846SP	6	25
SM6040802TN	42	51	SM8050602TP	20	26	WP0501016SD	4	7
SM6040802TP	14	39	SM8050602TP	26	44	WP0501016SD	10	24
SM6040802TP	24	63	SM8050612TP	14	42	WP0531000SC	30	30
SM6040802TR	22	13	SM8050612TP	20	12	WP0531000SC	44	33
SM6040802TR	26	34	SM8050812TP	20	16	WP0531000SD	12	48
SM6041002TP	16	31	SM8050842TP	20	31	WP0611626SP	34	60
SM6041002TP	22	47	SM8086012TP	30	10	WP0612056SD	32	38
SM6041002TP	28	55	SM9040600SP	44	11	WP0612516SD	10	55
SM6041202TP	12	56	SM9042510SC	44	2	WP0612516SD	12	55
SM6041202TP	16	27	SM9061203SE	32	19	WP0621036SP	34	72
SM6041202TP	22	62	SM9082023SE	32	22	WP0641600SC	20	19
SM6041202TP	24	62	SM9086523SE	32	31	WP0641600SC	24	53
SM6041202TP	26	38	SS1060210TP	6	39	WP0641600SC	30	6
SM6041402TP	16	35	SS4110815SP	30	3	WP0651646SC	32	39
SM6042002TP	16	23	SS6080340SP	56	29	WP0671016SE	32	20
SM6042502TP	16	41	SS6110430TP	6	27	WP0841601SC	30	28
SM6050802TP	14	37	SS6111052TP	16	25	WP0841601SC	46	9
SM6051202TP	12	60	SS7060310SP	2	25	WP0841601SC	50	22
SM6051202TP	26	54	SS7090410SP	6	28	WP0852086SC	50	21
SM6051202TP	28	54	SS7090410SP	10	19	WP0871602SE	32	28
SM6051402TP	16	10	SS7091480SP	10	37	WS0310002KN	16	39
SM6051602TP	12	50	SS7110740TP	6	26	WS0310002KN	28	58
SM6051602TP	26	41	SS7111120TP	2	12	WS0410002KN	12	49
SM6051602TP	44	31	SS9090813TP	56	26	WS0410002KN	14	40
SM6052002TP	26	31	SS9091010SP	10	5	WS0410002KN	16	60
SM6052502TP	14	18	SS9110460CP	10	22	WS0410002KN	18	60
SM6061202TP	10	46	SS9110543CP	4	6	WS0410002KN	22	67
SM6061602TP	24	70	SS9151120CP	12	54	WS0410002KN	24	67
SM6061802TP	6	16	SS9621413SP	10	23	WS0410002KN	26	35
SM6062002TP	20	33	TA1250705R0	2	5	WS0410002KN	34	51
SM6062502TP	34	59	WP0280500SC	26	9	WS0410002KS	2	16
SM6063002TP	14	27	WP0320500SC	28	59	WS0451040KP	2	9
SM6066552TP	32	37	WP0320500SC	30	24	WS0510002KN	14	19
SM6083002TN	46	7	WP0370316SD	56	25	WS0510002KN	44	32
SM6084002TN	50	20	WP0430800SC	14	16	WS0510002KP	12	62
SM8030402TP	22	30	WP0430800SC	16	49	WS0510002KS	16	13
SM8040402TP	20	30	WP0430800SC	18	49	WS0610002KN	14	28

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.
WS0610002KN	20	34
WS0610002KN	24	71
WS0610002KN	30	7
WS0621210KR	32	21
WS0820002KR	46	8
WS0820002KR	50	23
WS0861410KR	32	29
WZ0640200KP	2	21