

MODEL : LU-1508/LU-1508H

List No : 1276-03

# PARTS LIST

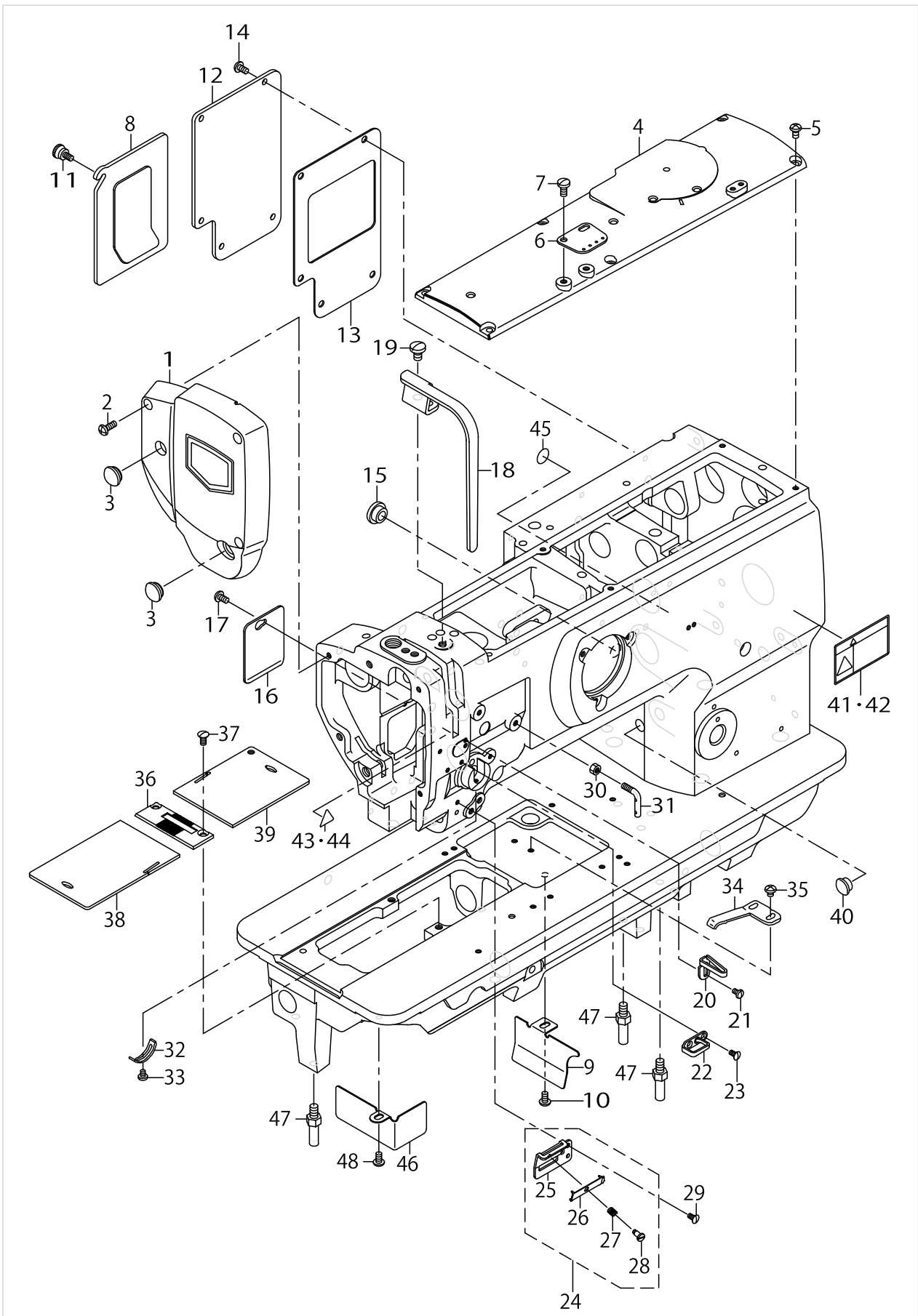
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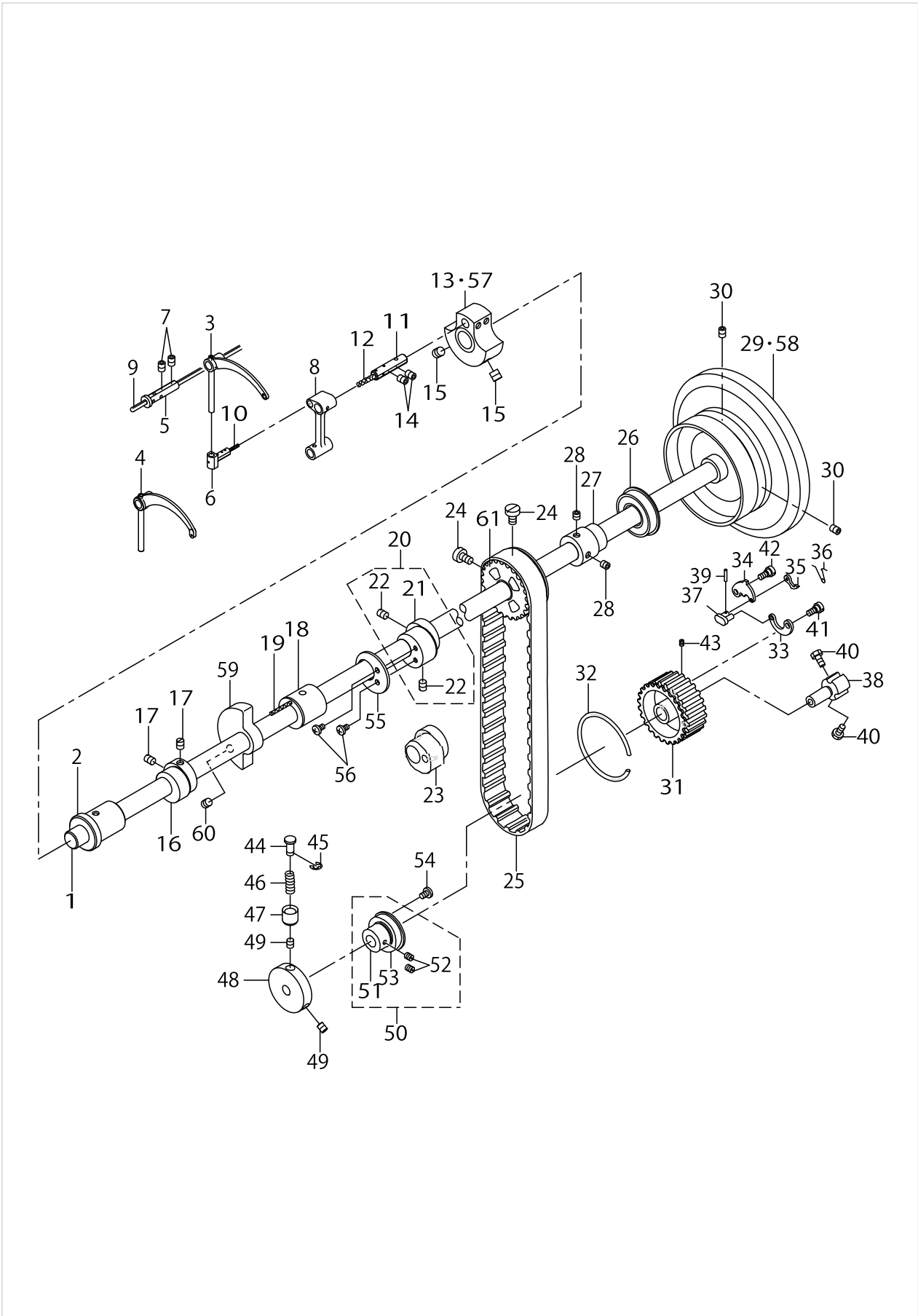
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21331558	FACE PLATE ASM.				1
2	SS4111215SP	SCREW 11/64-40 L=12				3
3	TA1250406R0	RUBBER PLUG D=12.5 L=4				2
4	21331400	TOP COVER A				1
5	SS4110815SP	SCREW 11/64-40 L=8				6
6	21355904	ARM THREAD GUIDE				1
7	SS7621040SP	SCREW 3/16-32 L= 9.5				2
8	21331756	WINDOW PLATE A ASM.				1
9	22877609	DUST COVER				1
10	SS4110815SP	SCREW 11/64-40 L=8				2
11	21331202	SETSCREW				1
12	21331806	WINDOW PLATE B				1
13	21332002	WINDOW PLATE PACKING B				1
14	SS4110815SP	SCREW 11/64-40 L=8				5
15	TA1250504R0	RUBBER PLUG				1
16	21332309	SIDE COVER				1
17	SS4110815SP	SCREW 11/64-40 L=8				1
18	21331608	BALANCE COVER				1
19	SS7150910TP	SCREW 15/64-28 L=9				1
20	21355805	THREAD GUIDE	FOR LU-1508			1
21	SS5090610SP	SCREW 9/64-40 L=6				1
22	B1129051000	FRAME THREAD GUIDE, UPPER				1
23	SS2090710TP	SCREW 9/64-40 L=7.2				2
24	21408554	THREAD GUIDE ASM.				1
25	21408505	THREAD GUIDE PLATE		*		1
26	17912106	NEEDLE THREAD PRESSER PLATE		*		1
27	B1132521000	THREAD PRESSER PLATE SPRING		*		1
28	SD0380551SL	HINGE SCREW D= 3.80 H= 5.5		*		1
29	SS2090710TP	SCREW 9/64-40 L=7.2				1
30	NS6110420SP	NUT 11/64-40				1
31	B1114232000	FRAME THREAD EYELET, UPPER				1
32	B3138512000	TAKE-UP SPRING ADJUSTING PLATE				1
33	SS7090520TP	SCREW 9/64-40 L= 4.5				1
34	B1111563000	BED SLIDE SPRING				1
35	SS4110515SP	SCREW 11/64-40 L=5				2
36	B1109563000	THROAT PLATE				1
37	SS2110920TP	SCREW 11/64-40 L=8.5				2
38	21349600	SLIDING PLATE (LEFT)				1
39	21349709	SLIDING PLATE (RIGHT)				1
40	TA1050504R0	RUBBER PLUG				1
41	CM300200101	SAFETY LABEL, 1(SMALL).	FOR JAPAN			1
42	CM3002001A1	SAFETY LABEL.,3 (SMALL).	EXCEPT JAPAN			1
43	CM3002000B1	LABEL(16)	FOR JAPAN			1
44	CM300200001	ATTENTION SEAL	EXCEPT JAPAN			1
45	10004109	GROUND MARK				1
46	21332200	OIL SHIELD (LEFT)				1
47	22602601	BED SCREW STUD				3

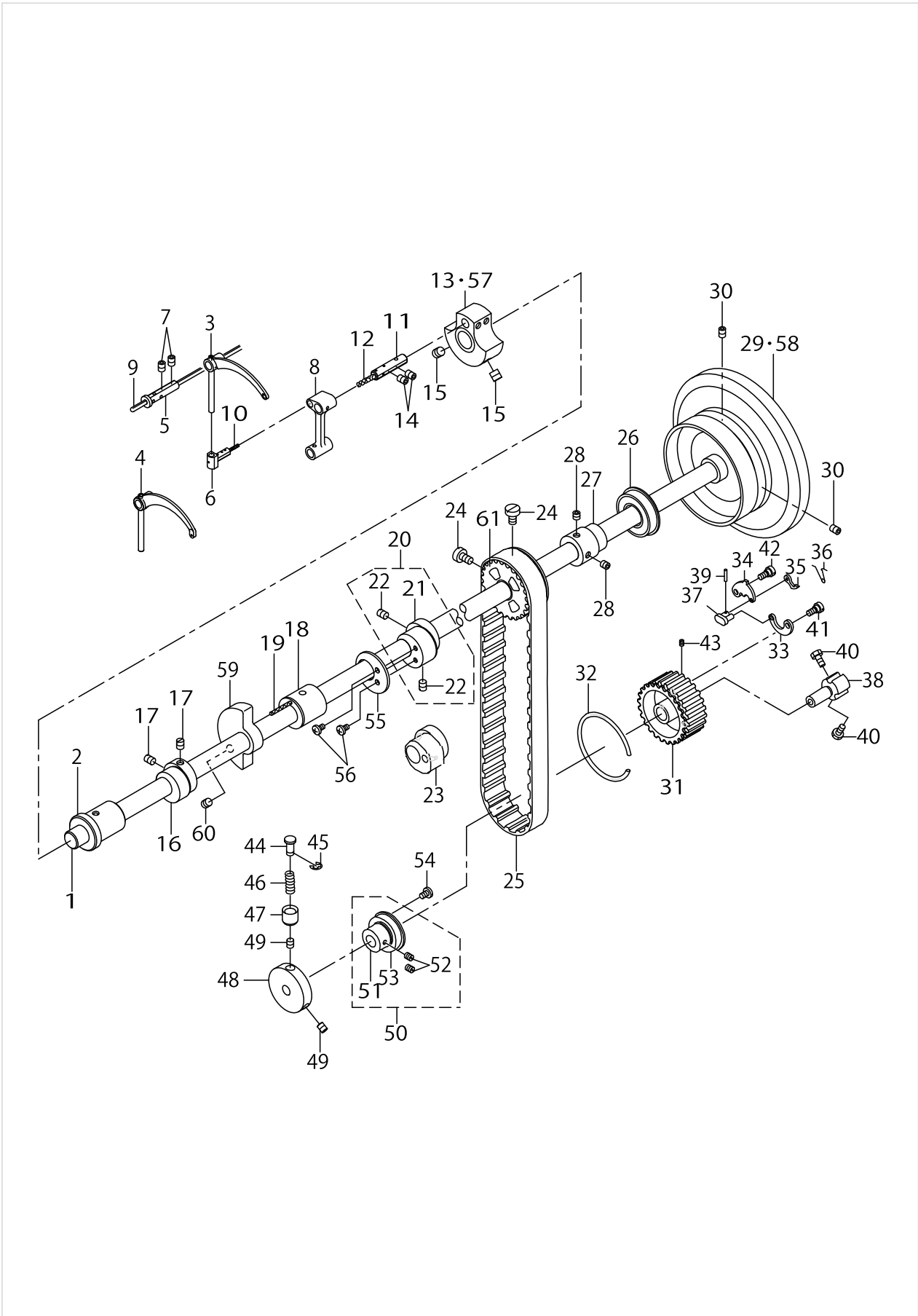
UPPER SHAFT, LOWER SHAFT DRIVING & BALANCE COMPONENTS



UPPER SHAFT,LOWER SHAFT DRIVING & BALANCE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21332705	UPPER SHAFT				1
2	21333000	UPPER SHAFT FRONT METAL				1
3	B1905563000	THREAD TAKE-UP LEVER ASM.	FOR LU-1508			1
4	B1905241H00	THREAD TAKE-UP LEVER	FOR LU-1508H			1
5	B1906051000	TAKE-UP LEVER PIN				1
6	B1907051000	TAKE-UP LEVER THRUST PIN				1
7	SS8150822TP	SCREW 15/64-28 L=8				2
8	21339106	NEEDLE BAR CRANK ROD				1
9	CQ303000000	OIL WICK				0.45
10	CQ202000000	OIL WICK				0.03
11	B1210051000	NEEDLE BAR CRANK PIN				1
12	CQ505000000	OIL WICK				0.03
13	21332507	COUNTER WEIGHT (A) (36MM)	FOR LU-1508			1
14	SS8150822TP	SCREW 15/64-28 L=8				2
15	SM8080812TP	SCREW M8X8				2
16	21339502	UPPER FEED CAM (3.5)				1
17	SS8660810TP	SCREW 1/4-40 L=8				2
18	21333109	UPPER SHAFT INNER METAL				1
19	CQ202000000	OIL WICK				0.15
20	21336557	ECCENTRIC CAM A ASM.				1
21	21336508	ECCENTRIC CAM A	FOR LU-1508	*		1
22	SS8660810TP	SCREW 1/4-40 L=8		*		2
23	21352505	TRIANGULAR CAM	FOR LU-1508H			1
24	SS6661110SP	SCREW 1/4-40 L=11				2
25	22604300	TIMING BELT				1
26	B1203512000	BUSHING, REAR				1
27	10704906	UPPER SHAFT BEARING HOOK				1
28	SM8060602TP	SCREW M6X6				2
29	21334008	FLYWHEEL	FOR LU-1508			1
30	SS8150822TP	SCREW 15/64-28 L=8				2
31	21333505	LOWER SPROCKET				1
32	B1214019000	SPROCKET RING				1
33	B1305055000A	SAFETY CLUTCH SPRING				1
34	B1307055000	SAFETY CLUTCH HOOK				1
35	B1308055000	SAFETY CLUTCH COUNTER-HOOK				1
36	B1309055000	COUNTER-HOOK SPRING				1
37	B1310055000	SAFETY CLUTCH SMALL LINK				1
38	10503605	SAFETY BASE				1
39	B1314055000	SAFETY CLUTCH SMALL LINK PIN				1
40	SS6661110SP	SCREW 1/4-40 L=11				2
41	SD0640322TP	HINGE SCREW D= 6.35 H= 3.2				1
42	SD0640322TP	HINGE SCREW D= 6.35 H= 3.2				1
43	SS8090540SP	SCREW 9/64-40 L=5				1
44	B1312563000A	SAFETY CLUTCH PUSH BUTTON				1
45	RE0500000K0	E-RING				1
46	B1639051000	SPRING				1
47	B1313055000	SAFETY CLUTCH KNOB SLEEVE				1

UPPER SHAFT, LOWER SHAFT DRIVING & BALANCE COMPONENTS

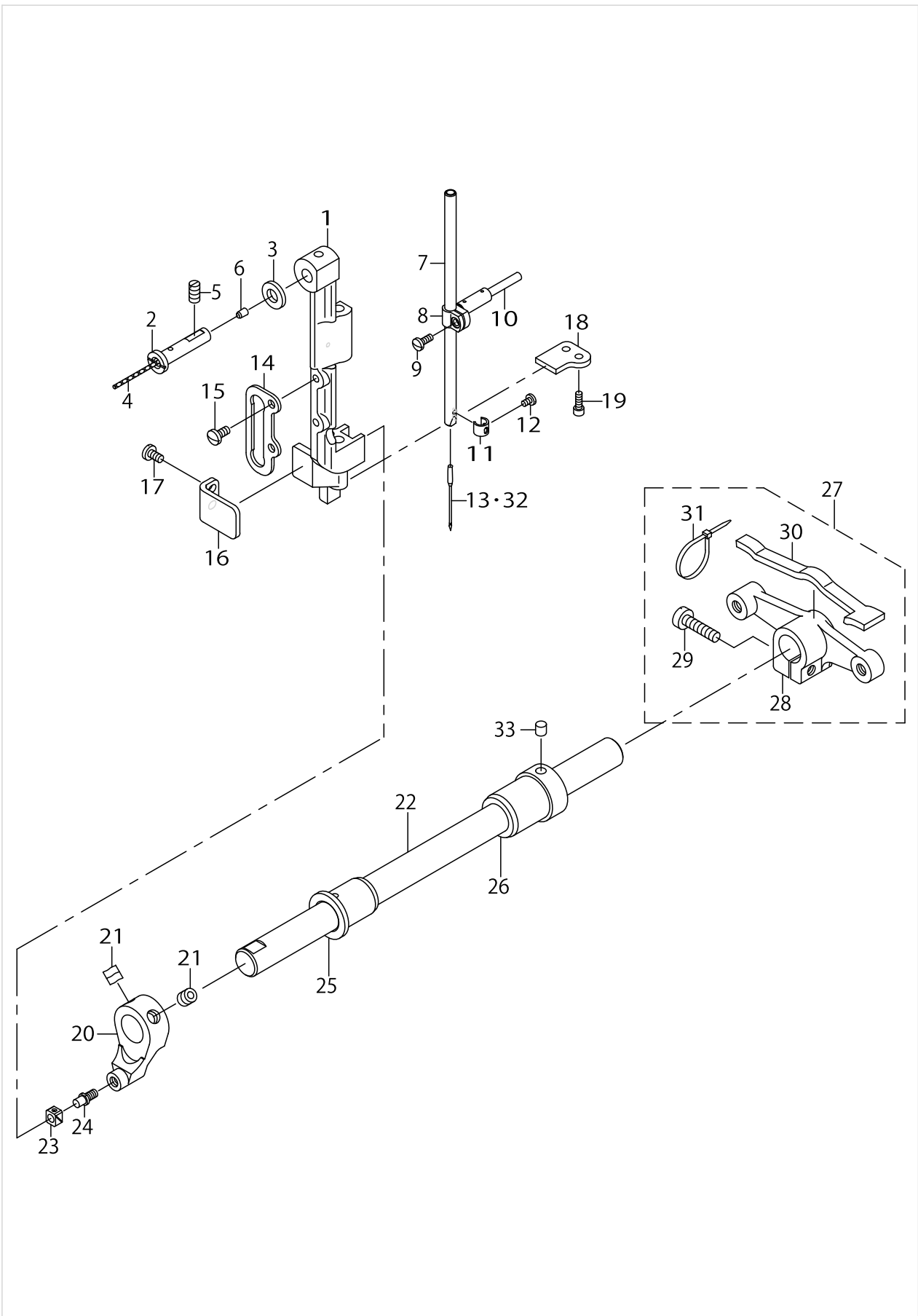


UPPER SHAFT,LOWER SHAFT DRIVING & BALANCE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	21333703	SAFETY CLUTCH DISC				1
49	SS8150710TP	SCREW 15/64-28 L=7				2
50	22611651	THRUST COLLAR ASM., B				1
51	22611602	THRUST COLLAR, B		*		1
52	SS8661030SP	SCREW 1/4-40 L=10		*		2
53	SB120000200	BEARING 20X42		*		1
54	SS7120760SP	SCREW 3/16-28 L= 7.0				2
55	21353008	HORIZONTAL FEED CAM COVER				1
56	SS7110710SP	SCREW 11/64-40 L=7				2
57	21332606	COUNTER WEIGHT (B) (38MM)	FOR LU-1508H			1
58	21332903	FLYWHEEL	FOR LU-1508H			1
59	21333406	BALANCER	FOR LU-1508			1
60	SS8151550SP	SCREW 15/64-28 L=15	FOR LU-1508			2
61	22604904	UPPER SPROCKET				1



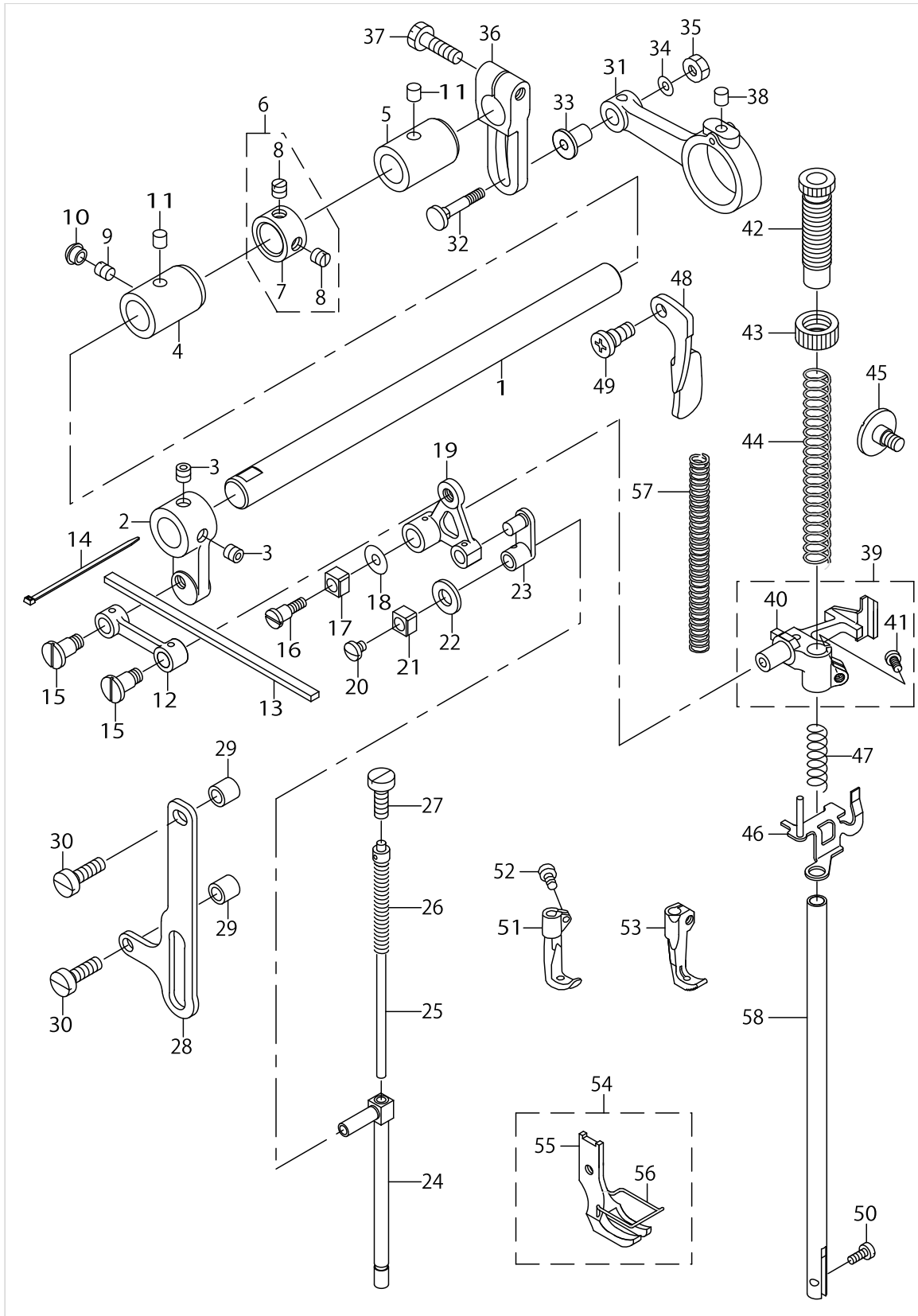
NEEDLE BAR ROCKING COMPONENTS



NEEDLE BAR ROCKING COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1420563000	NEEDLE BAR FRAME				1
2	21339403	HINGE STUD				1
3	B185351200CA	HOOK SHAFT WASHER, C				1
4	CQ202000000	OIL WICK				0.05
5	SS8151150TP	SCREW 15/64-28 L=10.5				1
6	TA0370601M0	PLUG D=3.9X4 L=6				1
7	B1401053000	NEEDLE BAR				1
8	B1411053000	NEEDLE BAR CONNECTION				1
9	SS7090910SP	SCREW 9/64-40 L= 8.5				1
10	B1412051000	FELT				1
11	10308609	THREAD GUARD				1
12	SS7080510TP	SCREW 1/8-44 L=4.5				1
13	MC372001600	NEEDLE SY3355 160				1
14	B1467563000	UPPER FEED BAR GUIDE				1
15	SS7110910TP	SCREW 11/64-40 L= 8.5				2
16	21338702	ROCKING BASE GUIDE				1
17	SS7110830SP	SCREW 11/64-40 L= 7.5				2
18	21338603	ROCKING BASE GUIDE (B)				1
19	SS6091022TP	SCREW				2
20	21338801	ROCKING FRONT ARM				1
21	SM8080802TP	SCREW				2
22	21338900	ROCKING SHAFT				1
23	B1414232000	SQUARE BLOCK				1
24	B1410771000	STUD				1
25	21339304	ROCKING SHAFT FRONT METAL				1
26	21339205	ROCKING SHAFT REAR METAL				1
27	21339056	ROCKING REAR ARM ASM.				1
28	21339007	ROCKING REAR ARM		*		1
29	SS6152440SP	SCREW 15/64-28 L=23.5		*		1
30	21347406	ROCKING REAR ARM FELT		*		1
31	EA9500B0100	CABLE BAND		*		2
32	MC0190R1600	NEEDLE 190R #160	FOR LU-1508H			1
33	22814909	FELT				1

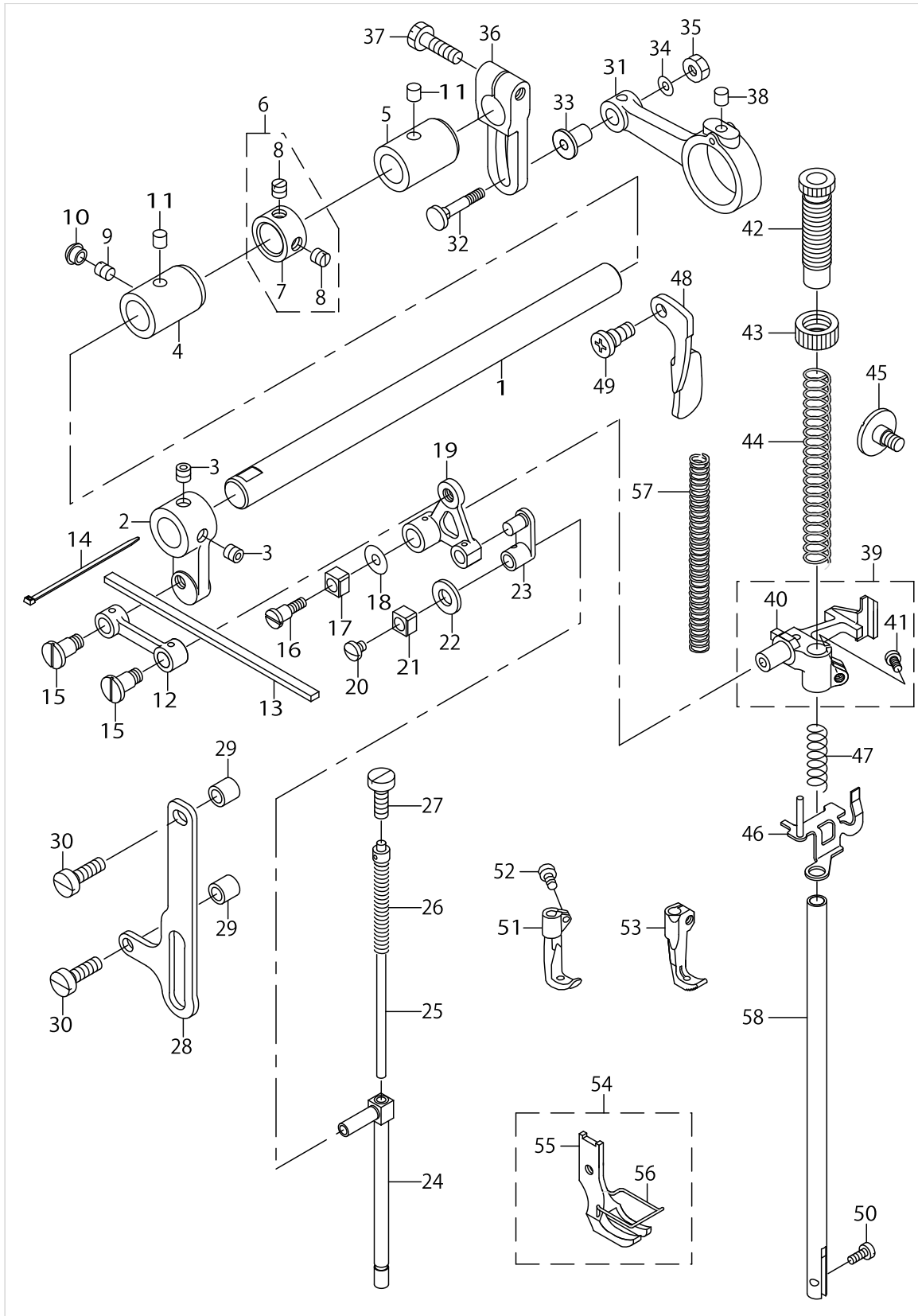
PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS



PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21340401	UPPER FEED SHAFT				1
2	21340500	UPPER FEED FRONT ARM				1
3	SS8660612TP	SCREW 1/4-40 L=6				2
4	21341904	FRONT METAL				1
5	21378302	FEED ROCK SHAFT METAL				1
6	22904155	MAIN SHAFT THRUST COLLAR ASM.				1
7	22904106	MAIN SHAFT THRUST COLLAR		*		1
8	SS8660610TP	SCREW 1/4-40 L=6		*		2
9	SS8150710SP	SCREW 15/64-28 L=7				1
10	TA0750404R0	PLUG D=7.5 L=3.5				1
11	22814909	FELT				2
12	21339908	UPPER FEED LINK				1
13	21347109	FELT				1
14	EA9500B0000	CLIP CV-70S				2
15	B3016141H00	HINGE SCREW, B				2
16	SD0640701SP	HINGE SCREW D=6.35 H=7				1
17	B1414555000	SLIDE BLOCK				1
18	WP0501046SC	WASHER 5 X 13 X 1				1
19	21340807	TRIANGULAR LEVER				1
20	SS7110510SP	SCREW 11/64-40 L=5				1
21	B1414555000	SLIDE BLOCK				1
22	10509701	FELT				1
23	B1465053000	WALKING BAR DRIVING LINK				1
24	B1466563000	WALKING BAR				1
25	B14670530A0	WALKING BAR ASM.				1
26	B1468053000	WALKING BAR SPRING				1
27	SS6151780SP	SCREW 15/64-28 L=17.0				1
28	21341300	UPPER FEED GUIDE PLATE				1
29	13514310	ROLLER				2
30	SS6151920SP	SCREW 15/64-28 L=19.0				2
31	21340104	UPPER FEED ROD				1
32	D1456055B00	HINGE SCREW				1
33	D1455055B00	CONNECTING STUD				1
34	WP0482086SD	WASHER 4.8X11.5X2				1
35	NS6110530SP	NUT 11/64-40				1
36	21340203	UPPER FEED REAR ARM				1
37	SM9062250SC	SCREW M6 L=22				1
38	22814909	FELT				1
39	21341052	PRESSER BAR HOLDER ASM.				1
40	21341003	PRESSER BAR HOLDER		*		1
41	SS7110910TP	SCREW 11/64-40 L= 8.5		*		1
42	21340906	PRESSER ADJUSTING SCREW				1
43	B1511555000	NUT				1
44	B1502246000	PRESSER SPRING				1
45	SD0800481SP	HINGE SCREW D= 8 H= 4.9				1
46	21341151	THREAD RELEASE HOLDING PLATE				1
47	B1462053000	THREAD RELEASE SPRING				1

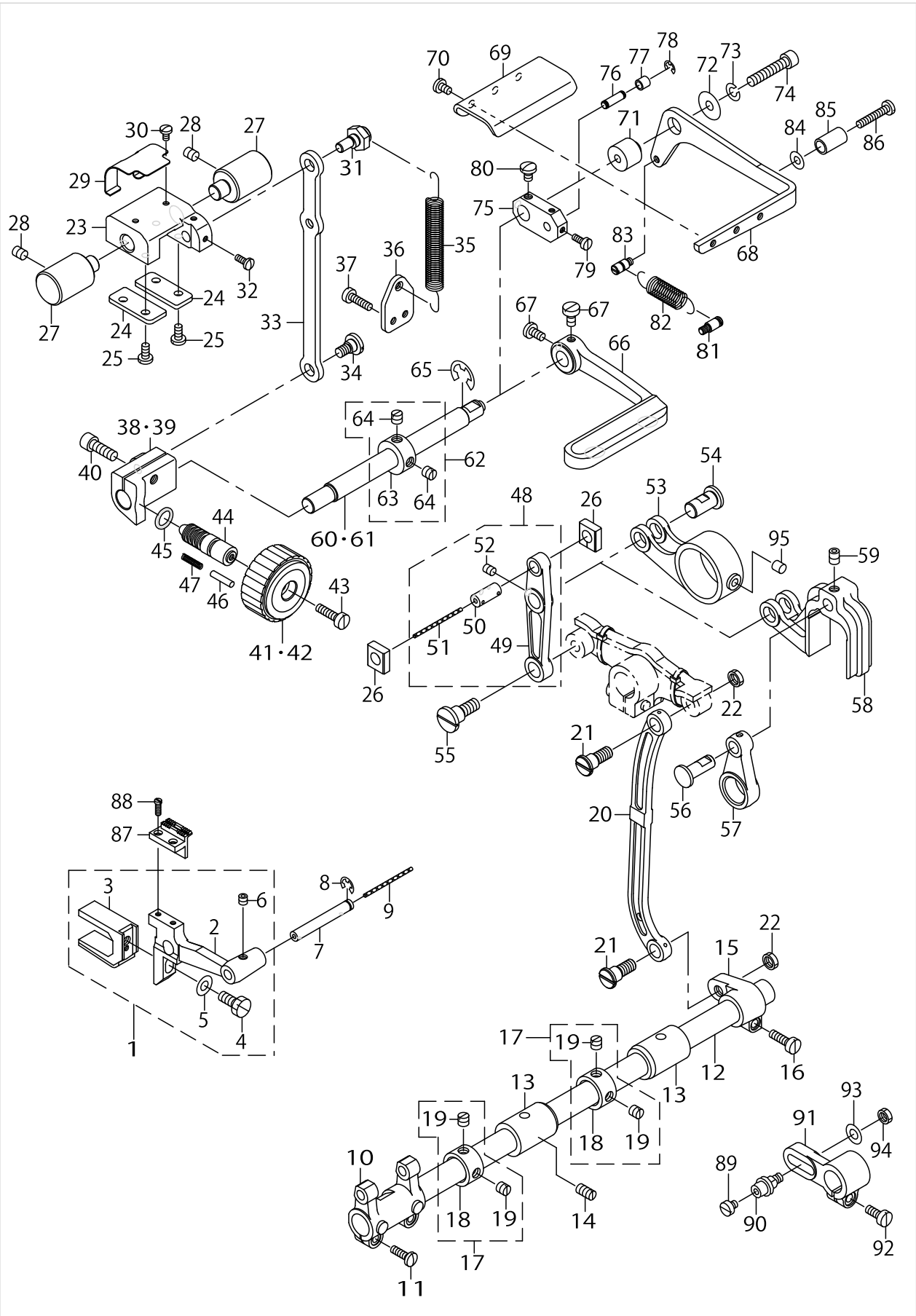
PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS



PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	21343504	PRESSER LIFTER LEVER				1
49	11006509	LINK SHAFT				1
50	SS6090910TP	SCREW 9/64-40 L=9				1
51	B1470241H00	WALKING FOOT				1
52	B1471241H00	SCREW				1
53	21350004	UPPER FEED FOOT	OPTIONAL PARTS (FOR THICK THREAD)			1
54	B1525241HA0	PRESSER FOOT ASM.				1
55	B1525241H00	PRESSER FOOT		*		1
56	10337905	FINGER GUARD		*		1
57	B1510141H00	PRESSER SPRING	OPTIONAL PARTS			1
58	B1501241H00	PRESSER BAR				1

FEED MECHANISM COMPONENTS

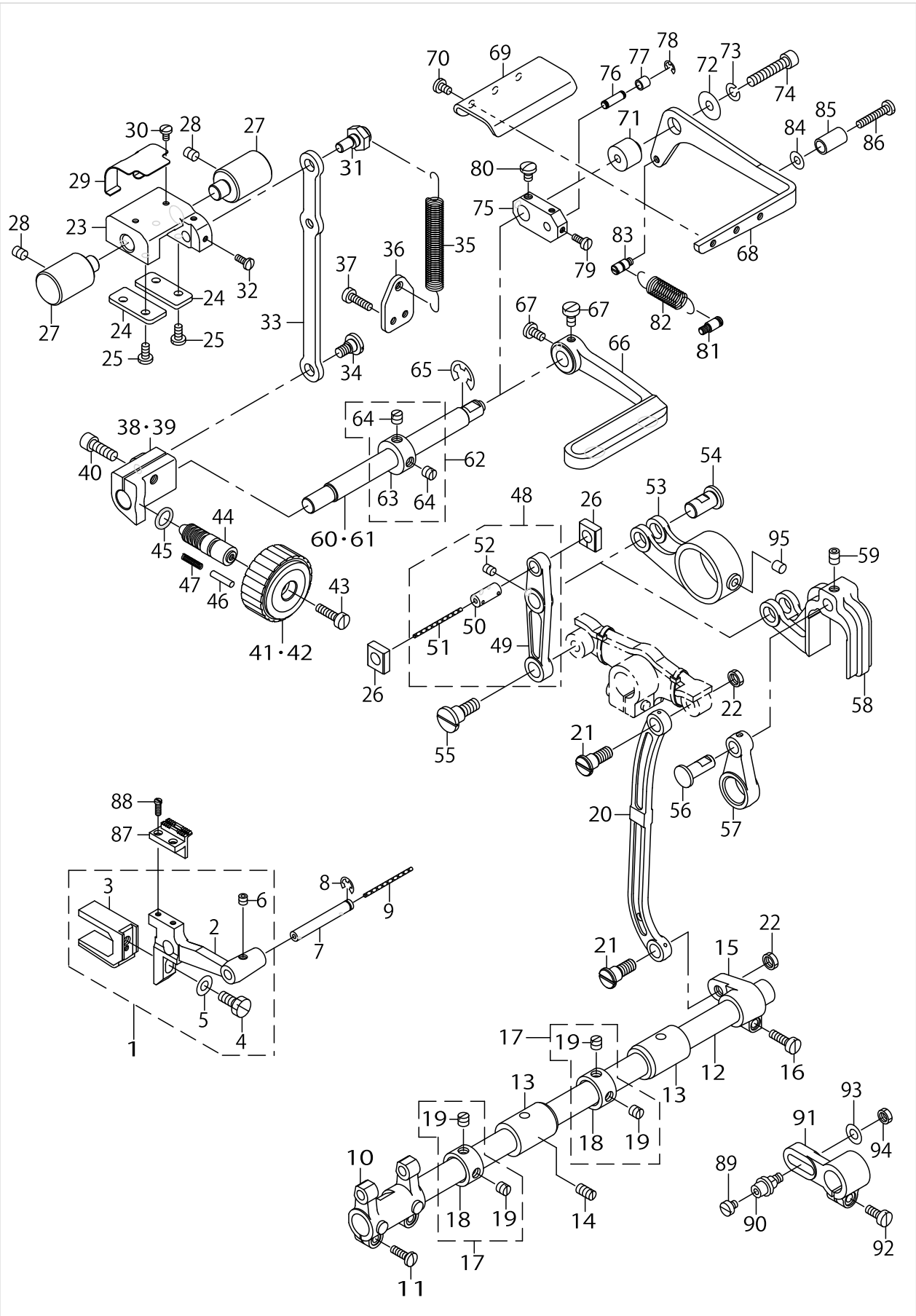


FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21336052	FEED BASE ASM. (A)				1
2	21336003	FEED BASE		*		1
3	B1604051000	FEED BAR SLIDE FORK		*		1
4	SS9151440CP	SCREW 15/64-28 L=14		*		1
5	WP0621016SD	WASHER 6.2X13X1		*		1
6	SM8050502TP	SCREW M5 L=5		*		1
7	B1604012000A	FEED BAR SHAFT				1
8	RE0500711KP	SNAP RING 5				1
9	CQ202000000	OIL WICK				0.14
10	21364104	FEED ROCKER				1
11	SS7111410SP	SCREW 11/64-40 L=14				2
12	22609408	FEED ROCK SHAFT				1
13	21378302	FEED ROCK SHAFT METAL				2
14	SS8151150TP	SCREW 15/64-28 L=10.5				1
15	22609309	FEED ROCKER SHAFT CRANK				1
16	SS6121610TP	SCREW 3/16-28 L=15.5				1
17	22904155	MAIN SHAFT THRUST COLLAR ASM.				2
18	22904106	MAIN SHAFT THRUST COLLAR		*		1
19	SS8660610TP	SCREW 1/4-40 L=6		*		2
20	10205201	NEEDLE BAR FRAME ROD				1
21	SD0900701TP	HINGE SCREW D= 9 H= 7				2
22	NS6680320SP	NUT 9/32-28				2
23	21337506	FEED ADJUSTING BASE				1
24	21337704	FEED ADJUSTING BASE COVER				2
25	SS7110910TP	SCREW 11/64-40 L= 8.5				4
26	21337407	SQUARE BLOCK				2
27	21337803	FEED ADJUSTING BASE SUPPORT				2
28	SS8150822TP	SCREW 15/64-28 L=8				2
29	21338306	FELT SUPPORT				1
30	SS7090610SP	SCREW 9/64-40 L=6				2
31	21337902	ECCENTRIC PIN				1
32	SS7090910TP	SCREW 9/64-40 L= 8.5				2
33	21337308	FEED ADJUSTING ROD				1
34	SD0800402TP	HINGE SCREW D= 8 H= 4				1
35	21337605	SPRING				1
36	21338009	SPRING HOOK				1
37	SS6111610SP	SCREW 11/64-40 L=16				2
38	21337209	FEED ADJUSTING A	FOR LU-1508			1
39	21338108	FEED ADJUSTING B	FOR LU-1508H			1
40	SM6061802TP	SCREW M6 L=18				1
41	21336805	FEED DIAL A	FOR LU-1508			1
42	21336904	FEED DIAL B	FOR LU-1508H			1
43	SS6121860SP	SCREW 3/16-28 L=18				1
44	11009909	FEED REGULATOR SCREW				1
45	RO092270200	RUBBER RING				1
46	11052701	PIN				1
47	22912109	FEED REGULATOR PIN SPRING				1



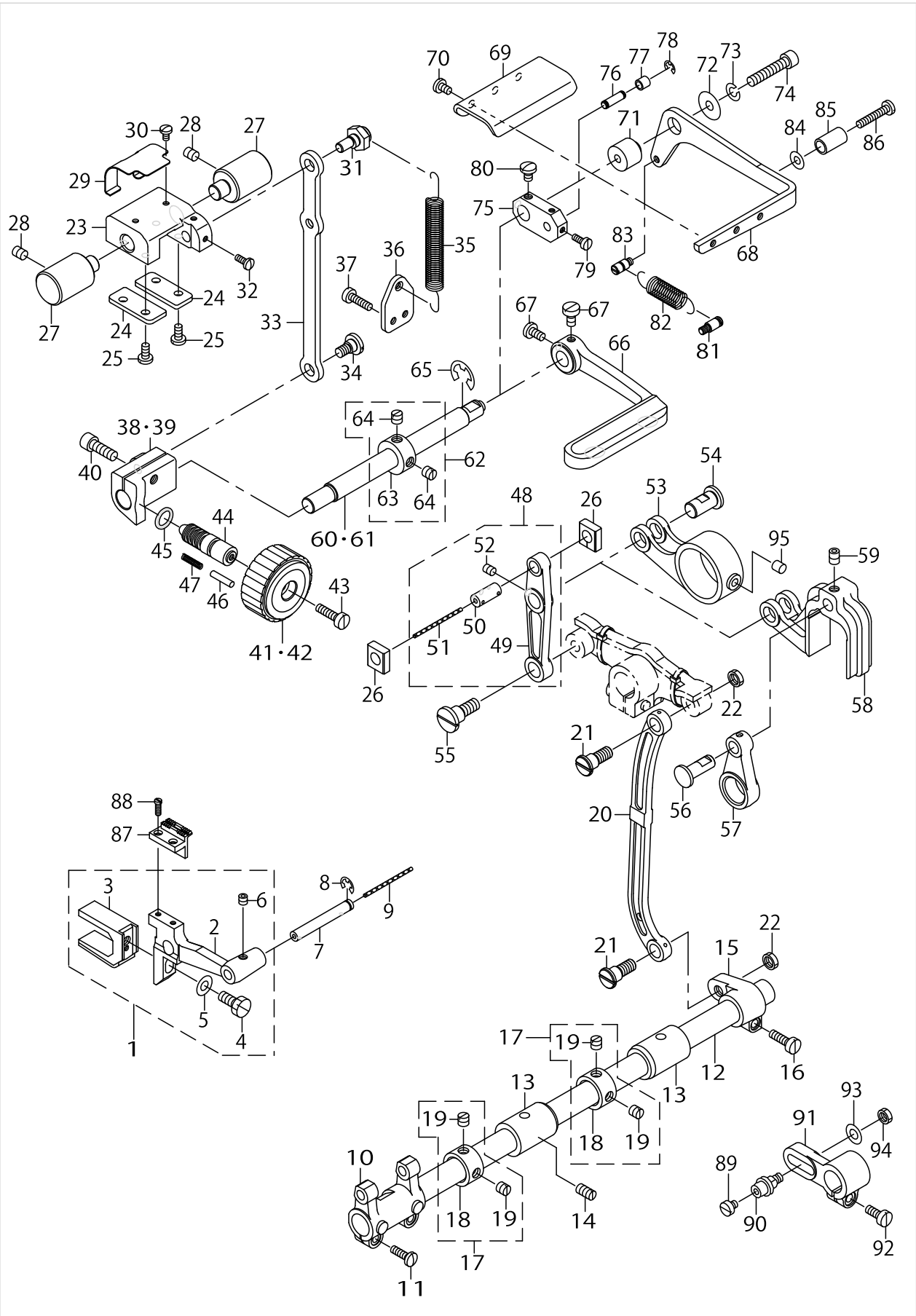
FEED MECHANISM COMPONENTS



FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	21336656	FEED LINK ASM.				1
49	21336607	FEED LINK		*		1
50	B1418761000	CONNECTING FORKED LINK PIN		*		1
51	CQ202000000	OIL WICK		*		0.04
52	SM8050612TP	SCREW M5X6		*		1
53	21336706	FEED ROD A	FOR LU-1508			1
54	21338207	FEED LINK PIN				1
55	SD1000801SH	HINGE SCREW D=10 H=8				1
56	21352703	FEED TRIANGULAR CAM PIN	FOR LU-1508H			1
57	10083202	REAR CRANK	FOR LU-1508H			1
58	21352604	FEED TRIANGULAR CAM ROD	FOR LU-1508H			1
59	SS8150822TP	SCREW 15/64-28 L=8	FOR LU-1508H			1
60	21336300	BACKWARD FEED LEVER SHAFT	FOR LU-1508			1
61	21336409	BACKWARD FEED LEVER SHAFT B	FOR LU-1508H			1
62	CS1201010SH	THRUST COLLAR ASM. D=12 W=10				1
63	CS1201011SH	THRUST COLLAR D=12 W=10		*		1
64	SS8660610TP	SCREW 1/4-40 L=6		*		2
65	RE0900000K0	E-RING 9				1
66	22610505	REVERSE FEED CONTROL LEVER	FOR LU-1508			1
67	SS6120930TP	SCREW 3/16-28 L=9	FOR LU-1508			2
68	21337001	BACKWARD FEED LEVER B	FOR LU-1508H			1
69	21337100	BACKWARD FEED PRESSER PLATE	FOR LU-1508H			1
70	SS7110710SP	SCREW 11/64-40 L=7	FOR LU-1508H			3
71	21352901	BACKWARD FEED LINK FULCRUM	FOR LU-1508H			1
72	WP0612056SD	WASHER 6.1X18.5X2	FOR LU-1508H			1
73	WS0610002KP	SPRING WASHER	FOR LU-1508H			1
74	SS6153012TP	SCREW 15/64-28	FOR LU-1508H			1
75	21352802	CHANGE BASE	FOR LU-1508H			1
76	D2461481C00	CONNECTING PIN	FOR LU-1508H			1
77	B2507372000	CAM ROLL	FOR LU-1508H			1
78	RE0400000K0	E-RING 4	FOR LU-1508H			1
79	SS6090910SP	SCREW 9/64-40 L=9	FOR LU-1508H			2
80	SS7120710SP	SCREW 3/16-28 L=7	FOR LU-1508H			1
81	10120004	SPRING SUSPENSION	FOR LU-1508H			1
82	13789201	TENSION SPRING	FOR LU-1508H			1
83	11272614	FEED SPRING HOOK	FOR LU-1508H			1
84	WP0502616SD	WASHER	FOR LU-1508H			1
85	11100500	REVERSE FEED LEVER STOPPER	FOR LU-1508H			1
86	SS7112420SP	SCREW 11/64-40 L=24	FOR LU-1508H			1
87	21349303	FEED DOG (2.5X7.2)				1
88	B1611055000	SCREW				2
89	SS6110520TP	SCREW 11/64-40 L=4.5	OPTIONAL PARTS			1
90	10122000	CONNECTING PIN	OPTIONAL PARTS			1
91	B3025141H00A	CONNECTING ARM	OPTIONAL PARTS			1
92	SS6121210TP	SCREW 3/16-28 L=12	OPTIONAL PARTS			1
93	WP0650876SD	WASHER 6.5X13X0.8	OPTIONAL PARTS			1
94	NS6150310SP	NUT 15/64-28	OPTIONAL PARTS			1

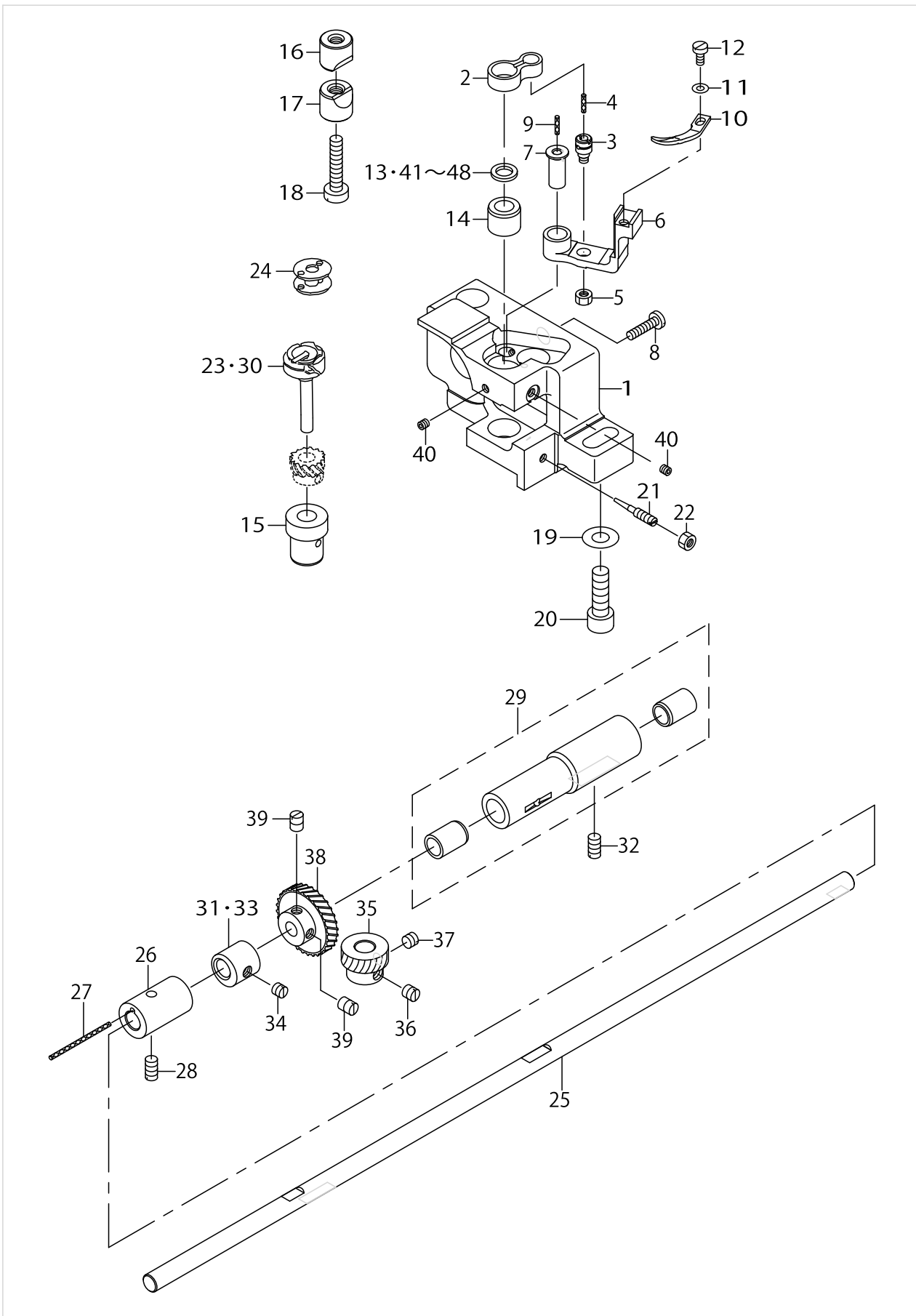
FEED MECHANISM COMPONENTS



## FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	22814909	FELT				1

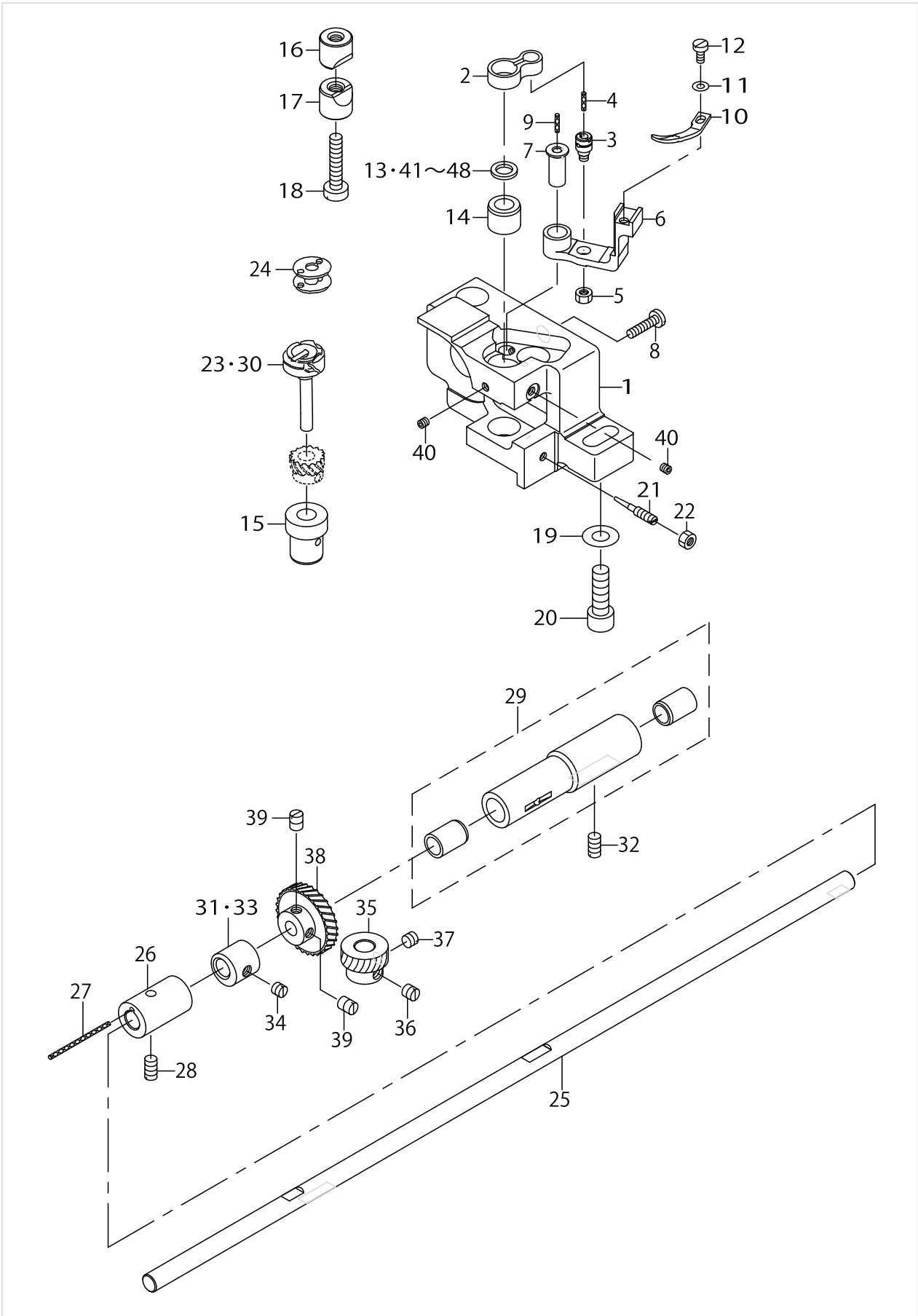
# HOOK SHAFT & LOWER SHAFT COMPONENTS



## HOOK SHAFT & LOWER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21335005	HOOK SHAFT BASE (RIGHT)				1
2	B1820563000	BOBBIN CASE OPENING LEVER LINK				1
3	B1821051000	CRANK SCREW STUD				1
4	CQ202000000	OIL WICK				0.01
5	NS6110420SP	NUT 11/64-40				1
6	B1822563000	BOBBIN CASE OPENING LEVER CRAN				1
7	B1823051000	OPENING LEVER CRANK PIN				1
8	SS7111810SP	SCREW 11/64-40 L=18				1
9	CQ202000000	OIL WICK				0.01
10	B1824563000	BOBBIN CASE OPENING LEVER				1
11	WP0371016SD	WASHER 3.7X8X1				1
12	SS6090810SP	SCREW 9/64-40 L= 7.5				1
13	10111102	THRUST WASHER 1.3	SELECTIVE PARTS			1
14	21378500	HOOK SHAFT UPPER METAL				1
15	21334701	HOOK SHAFT LOWER METAL				1
16	10109908	SADDLE INSTALLING BLOCK, UPPER				1
17	10112407	SADDLE INSTALLING BLOCK, LOWER				1
18	SS6153040SP	SCREW 15/64-28 L=30				1
19	WP0850002SP	WASHER 8.5X18X1.6				1
20	SM6082502TP	SCREW M8 L=25				1
21	B1843563000	OIL ADJUSTING SCREW				1
22	NS6110420SP	NUT 11/64-40				1
23	B18305630A0	VERTICAL-AXIS SEWING HOOK ASM.				1
24	B9117563000	BOBBIN				1
25	21333604	LOWER SHAFT				1
26	B1802563000A	HOOK DRIVING SHAFT FRONT METAL				1
27	CQ202000000	OIL WICK				0.04
28	SS8151150TP	SCREW 15/64-28 L=10.5				1
29	B18035150A0	BUSHING ASM., INTERMEDIATE				1
30	B1830563BA0	HOOK ASM., FOR EXTREME THICK T	FOR LU-1508H(THICK THREAD)			1
31	B184005100A	VERTICAL FEED CAM	OPTIONAL PARTS			1
32	SS8151150TP	SCREW 15/64-28 L=10.5				1
33	B1840051000	FEED DRIVING ECCENTRIC				1
34	SS8150510TP	SCREW 15/64-28 L= 4.7				1
35	B1817051000	HOOK DRIVING SHAFT GEAR, SMALL				1
36	SS8660670SP	SCREW 1/4-40 L= 6.1				1
37	SS8660530TP	SCREW 1/4-40 L= 4.5				1
38	B1816051000	HOOK DRIVING SHAFT GEAR, LARGE				1
39	SS8660810TP	SCREW 1/4-40 L=8				2
40	SS8110422TP	SCREW 11/64-40 L=4				2
41	10109700	THRUST WASHER, A	SELECTIVE PARTS			1
42	10109809	THRUST WASHER, B	SELECTIVE PARTS			1
43	10110906	BUSHING THRUST 1.1	SELECTIVE PARTS			1
44	10111003	THRUST WASHER 1.2	SELECTIVE PARTS			1
45	10111201	THRUST WASHER, F	SELECTIVE PARTS			1
46	10112506	THRUST WASHER 1.6	SELECTIVE PARTS			1
47	10112605	THRUST WASHER 1.7	SELECTIVE PARTS			1

HOOK SHAFT & LOWER SHAFT COMPONENTS

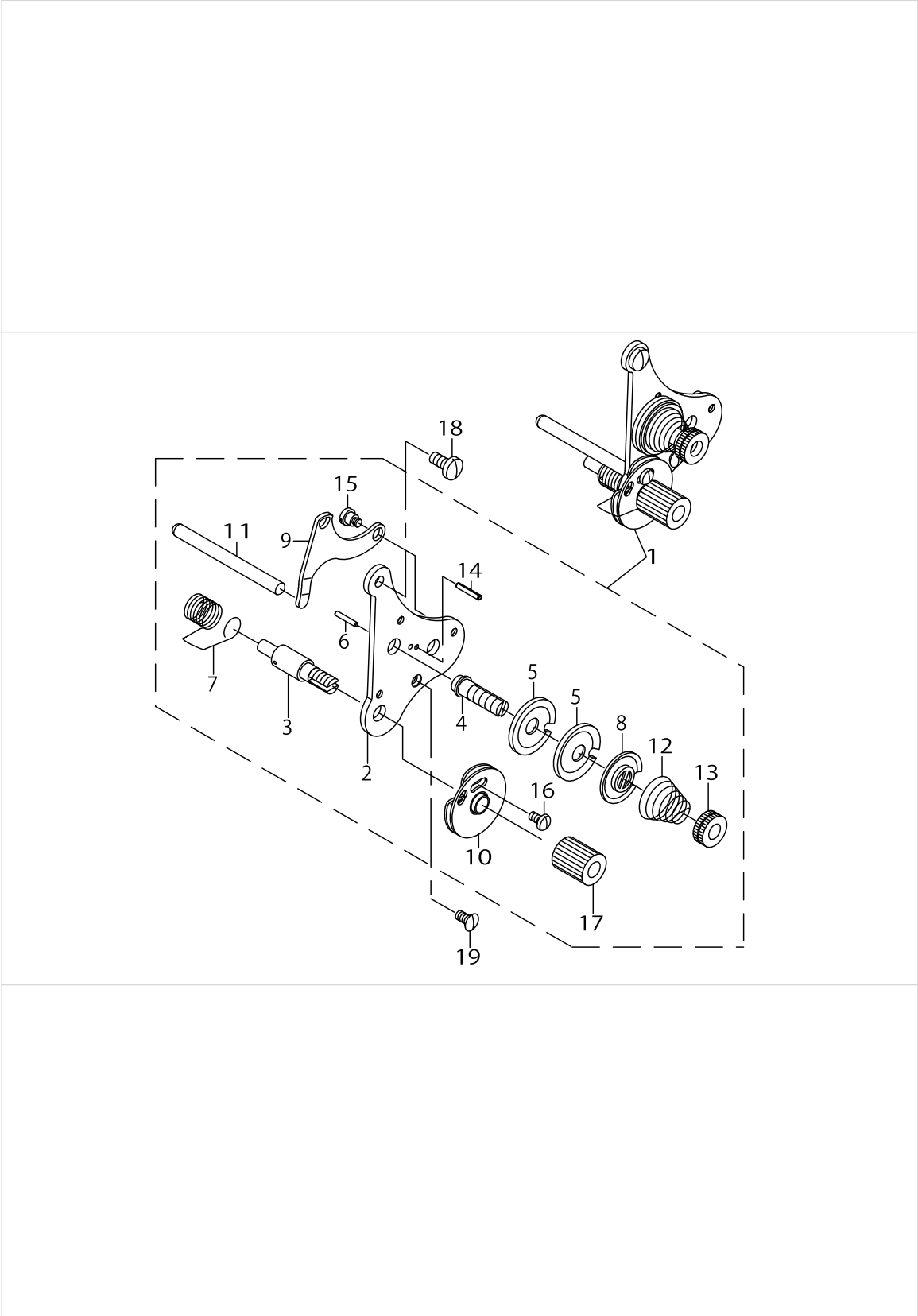


## HOOK SHAFT & LOWER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	10112704	THRUST WASHER 1.8	SELECTIVE PARTS			1



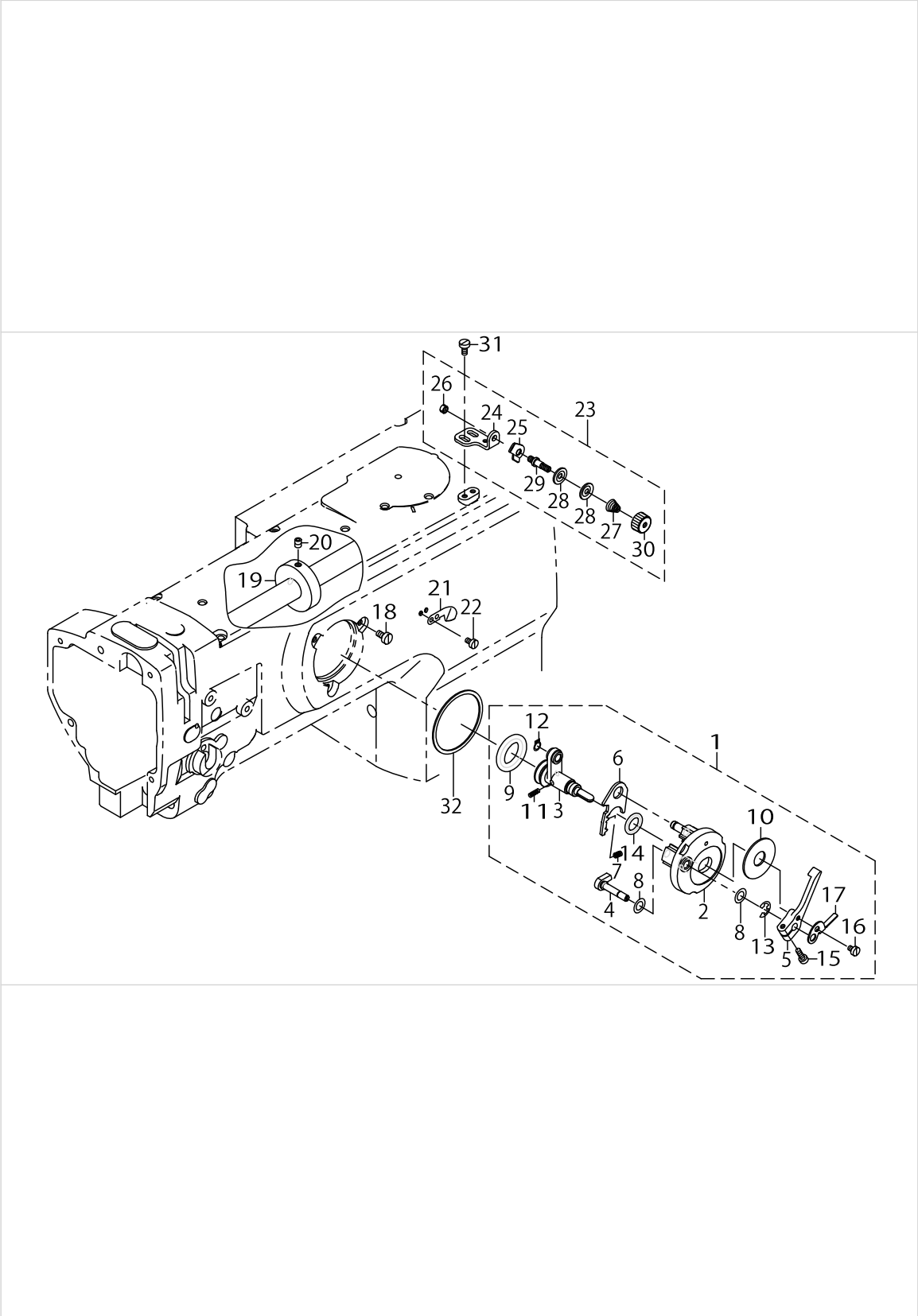
THREAD TENSION COMPONENTS



THREAD TENSION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21348156	THREAD TENSION ASM.				1
2	B3121512000	TENSION CONTROLLER BASE		*		1
3	B3123051000	TAKE-UP SPRING STUD		*		1
4	B3124051000	TENSION STUD		*		1
5	B3126051000	TENSION DISC		*		2
6	B3127051000	TENSION RELEASE PIN, SHORT		*		1
7	B3128520000	TENSION SPRING		*		1
8	B3132051000	TENSION DISC HOLDER		*		1
9	B3134051000	TENSION RELEASE LEVER		*		1
10	B31370510A0	TAKE-UP SPRING GUIDE DISC ASM.		*		1
11	B3122053000	TENSION RELEASE BAR		*		1
12	B3129053000	TENSION SPRING		*		1
13	B3125012000	THREAD TENSION NUT		*		1
14	PS0200122K0	SPRING PIN 2.0X12		*		1
15	SD0470281SP	HINGE SCREW D=4.7 H=2.8		*		2
16	SS4080610SP	SCREW 1/8-44 L=6.4		*		1
17	10320208	THRED TENSION STUD NUT		*		1
18	SS7110910TP	SCREW 11/64-40 L= 8.5				1
19	SS2090710TP	SCREW 9/64-40 L=7.2				1

LOWER THREAD WINDER MECHANISM COMPONENTS



LOWER THREAD WINDER MECHANISM COMPONENTS

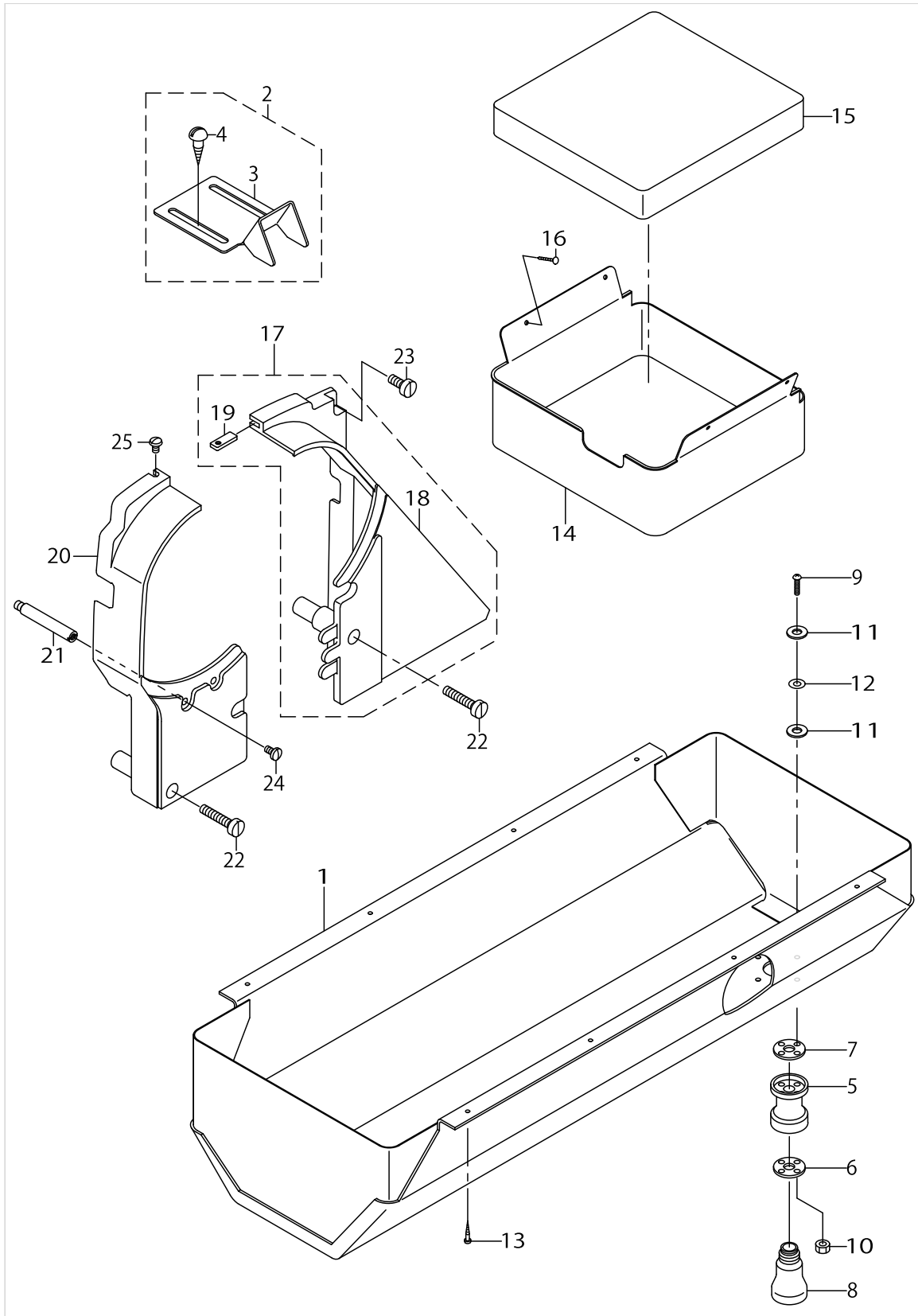
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21357967	BOBBIN DEVICE ASM.				1
2	22537658	BOBBIN FITTING BASIS COMPL.		*		1
3	21357959	BOBIN SHAFT COMPL.		*		1
4	22538151	BOBBIN CAM SHAFT COMPL.		*		1
5	23636202	BOBBIN LEVER		*		1
6	21356001	ADJUSTING PLATE		*		1
7	B152989000CA	PRESSUR FOOT SPRING		*		1
8	10618304	VERTICAL ROLLER WASHER		*		2
9	A321600100A	RUBBER RING		*		1
10	B3205210000	CUSHION		*		1
11	B1148555000	SPRING		*		1
12	RC0560711KP	RETAINING RING		*		1
13	RE0500000K0	E-RING		*		1
14	RO092270200	RUBBER RING		*		1
15	SS7091410SP	SCREW 9/64-40 L=13.5		*		1
16	SS6090520SP	SCREW 9/64-40 L= 5.0		*		1
17	14512503	BOBBIN ADJUSTING PLATE		*		1
18	SS6110810TP	SCREW 11/64-40 L=8				3
19	10704807	BOBBIN FRICTION WHEEL				1
20	SM8050602TP	SCREW M5 L=6				2
21	10502300	THREAD CUTTER				1
22	SS6090620SP	SCREW 9/64-40 L=6				2
23	21355755	LOWER THREAD GUIDE ASM.				1
24	21355706	FITTING BASE		*		1
25	D3162555B00	THREAD GUIDE		*		1
26	NS6110310SP	NUT 11/64-40		*		1
27	D3168555H0B	TENSION SPRING NO.1		*		1
28	B3214047000	BOBBIN WINDER TENSION DISC		*		2
29	21378708	THREAD TENSION POST		*		1
30	11072402	THREAD TENSION NUT		*		1
31	SM6040800SP	SCREW				2
32	22538706	PACKING				1



KNEE LIFTING COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21343207	KNEE LIFTER SHAFT BASIS				1
2	SM6061202TP	SCREW M6 L=12				3
3	21342555	KNEE LIFTER SHAFT A ASM.				1
4	21342506	KNEE LIFTER SHAFT A		*		1
5	21342605	KNEE LIFTER SHAFT PIN		*		1
6	21343702	KNEE LIFTER SHAFT A SPRING				1
7	21343801	KNEE LIFTER SPRING RACK				1
8	SM6051602TP	SCREW M5X0.8 L=16				1
9	21342704	KNEE LIFTER SHAFT B				1
10	RE0800000K0	E-SHAPED SNAP RING (8MM)				1
11	21343009	KNEE LIFTER LEVER B				2
12	SM6051602TP	SCREW M5X0.8 L=16				2
13	21342803	KNEE LIFTER LEVER A				1
14	SM6051602TP	SCREW M5X0.8 L=16				1
15	SM8052502TP	SCREW M5X0.8 L=25				1
16	NM6050001SD	NUT M5X0.8				1
17	21342902	KNEE LIFTER LINK				1
18	SD0700451TP	HINGE SCREW D=7 H=4.5				2
19	21343405	KNEE LIFTER CONNECTING PLATE				1
20	SD0700451TP	HINGE SCREW D=7 H=4.5				2
21	21343355	KNEE LIFTER LEVER ASM.				1
22	SM6062502TP	SCREW M6 L=25				2
23	22863252	KNEE LIFTER JOINT ASM.				1
24	B3428521000	PRESSER SPRING		*		1
25	SS7090510SP	SCREW 9/64-40 L= 4.6		*		1
26	22863203	KNEE LIFTER JOINT		*		1
27	22932453	BRACKET ASM.				1
28	22932404	BRACKET		*		1
29	22934707	SCREW		*		2
30	21343157	KNEE PRESS PLATE ASM.				1
31	SM9061203SE	SCREW M6 L=12		*		1
32	21343108	KNEE PRESS LEVER		*		1
33	22934509	KNEE PAD PLATE COVER		*		1
34	22934400	KNEE PAD PLATE RUBBER		*		1
35	22934202	KNEE PAD PLATE		*		1
36	22934301	KNEE PAD PLATE SUPPORT		*		1

BELT COVER & OIL RESERVOIR COMPONENTS

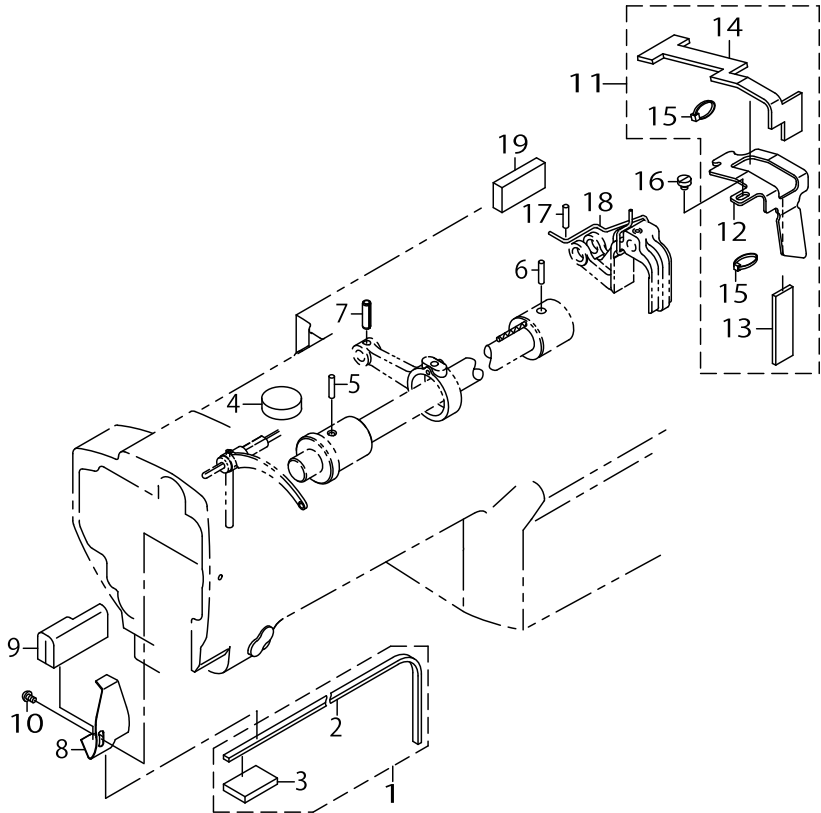


BELT COVER & OIL RESERVOIR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21351457	OIL RESERVOIR ASM.				1
2	10755254	BELT COVER C ASM. (FOR JE)				1
3	10755205	BELT COVER C(JE)		*		1
4	SK3482500SC	WOOD SCREW D=4.8 L=25		*		2
5	B8202205000	OIL MANAGEMENT				1
6	B8111220000	WASHER				1
7	B8112220000	OIL SEAL				1
8	B9121012000	OIL CAN				1
9	SM3031401SE	SCREW M3X0.5 L=14				4
10	NM6030001SC	NUT M3				4
11	10748101	OIL REMOVING SETSCREW PACKING				8
12	WP0320501SC	WASHER M3				4
13	SK3241601SC	WOOD SCREW D=2.4 L=16				8
14	B1839563000	OIL RECEIVING COVER				1
15	B1841563000	OIL DRIP FELT				1
16	B8210012000	CUSHION SET NAIL				4
17	21351150	BELT COVER ASM. (RIGHT)				1
18	21351101	BELT COVER (RIGHT)		*		1
19	21351002	BELT COVER AUXILIARY PLATE		*		1
20	21351200	BELT COVER (LEFT)				1
21	D8232241E00	BELT COVER SUPPORT A				1
22	SS6153040SP	SCREW 15/64-28 L=30				2
23	SS6151440SP	SCREW 15/64-28 L=14				1
24	SS7110840SP	SCREW 11/64-40 L=7.8				1
25	SS5110740TP	SCREW 11/64-40 L= 6.5				1



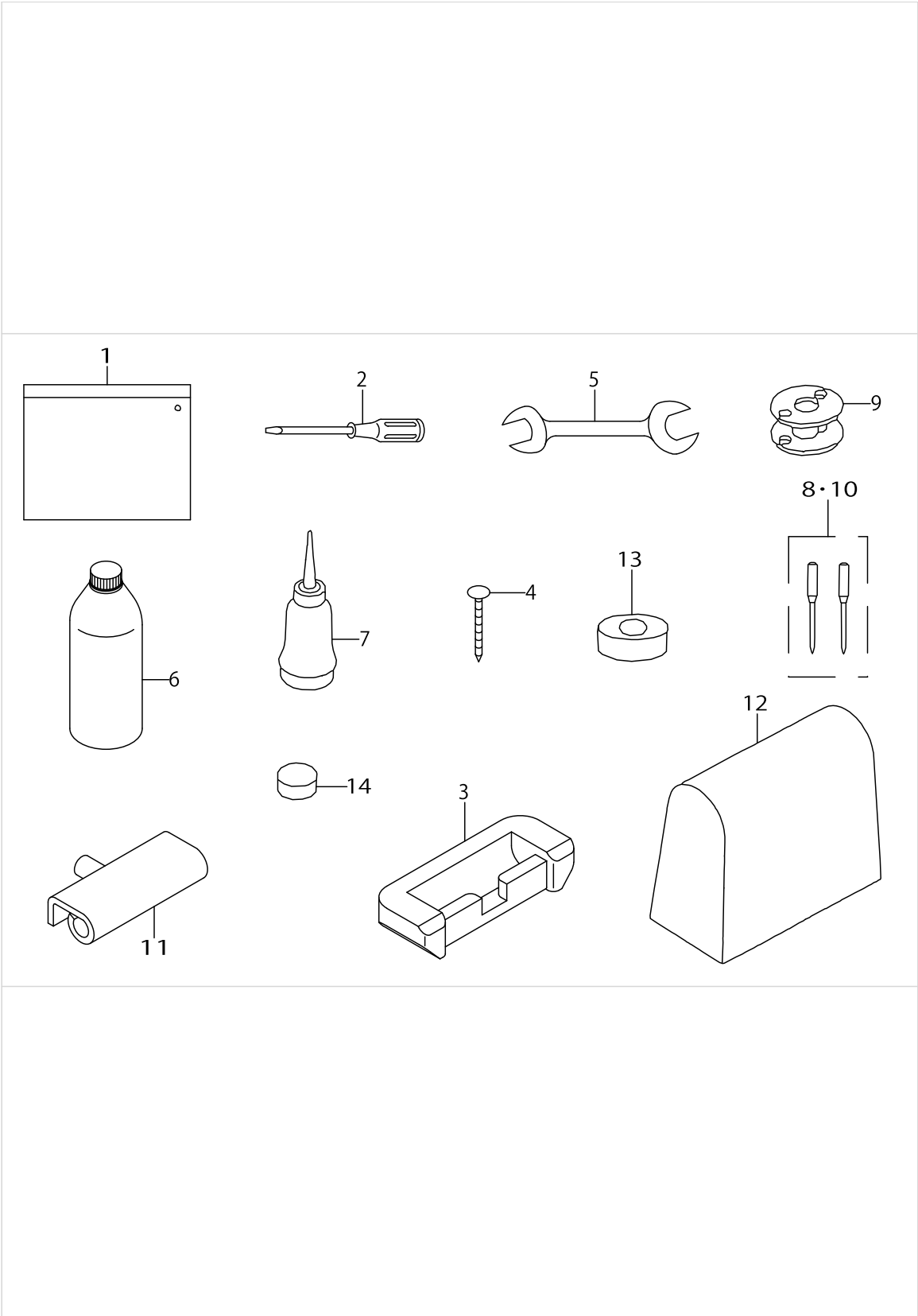
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21345855	FELT (ASM.)				1
2	21345806	FELT B		*		1
3	21345905	FACE ONCE THROUGH FELT		*		1
4	21346002	FELT				1
5	B1412051000	FELT				1
6	B3517009000	OIL FELT REAR				2
7	PS0500202KP	SPRING PIN 5X20				1
8	B1140051000	TAKE-UP OIL SPLASHER				1
9	21347208	TAKE-UP LUBRICATION FELT				1
10	SS3090610SP	SCREW 9/64-40 L=6				1
11	21346358	FELT SUPPORT ASM.	FOR LU-1508			1
12	21346309	FELT		*		1
13	21346408	FELT		*		1
14	21346507	FEED CHANGE FELT		*		1
15	EA9500B0000	CLIP CV-70S		*		2
16	SS6110480SP	SCREW 11/64-40 L=4.3				1
17	B1412051000	FELT	FOR LU-1508H			1
18	CQ202000000	OIL WICK	FOR LU-1508H			0.21
19	21347307	GREASE RETAINING	FOR LU-1508H			1

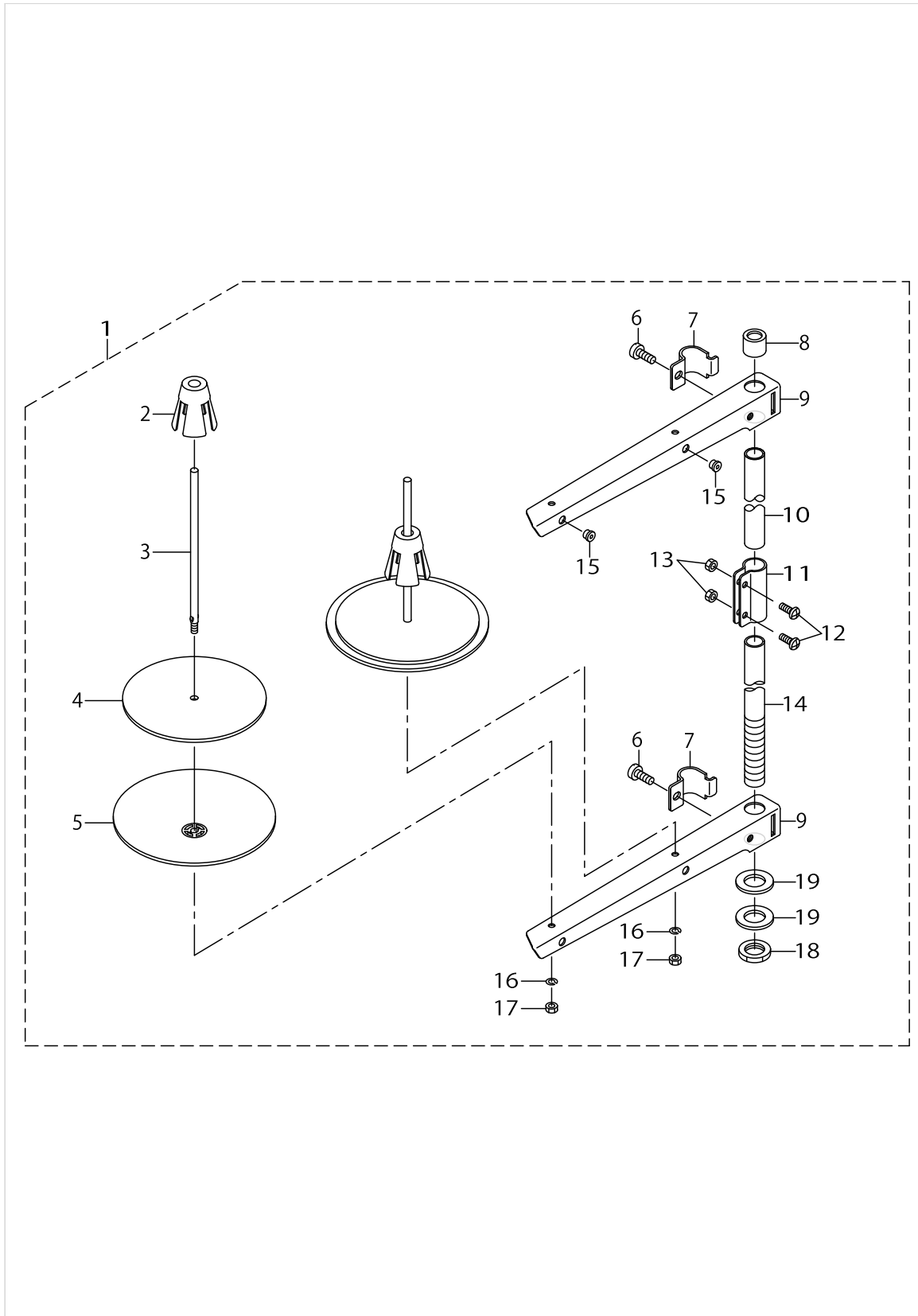
ACCESSORIES PARTS COMPONENTS



ACCESSORIES PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21413158	ACCESSORY BAG ASM.				1
2	22933006	SCREW DRIVER,LARGE				1
3	11075801	RUBBER SPACER				2
4	B8210012000	CUSHION SET NAIL				8
5	B9113012000	WRENCH (9X10)				1
6	MDFRX2700C0	NEW DEFRIX OIL NO.2(700CC)				1
7	B91210120A0	OILER ASM.				1
8	MC0190R1602	NEEDLE 190R #160-2	FOR LU-1508H			1
9	B9117563000	BOBBIN				1
10	MC372001602	NEEDLE SY3355 #160-2				1
11	B8213125AA0	HINGE ASM.				2
12	10529808	COVER	EXCEPT JAPAN			1
13	B8209012000	RUBBER CUSHION				4
14	B8206012000	FELT CUSHION				4

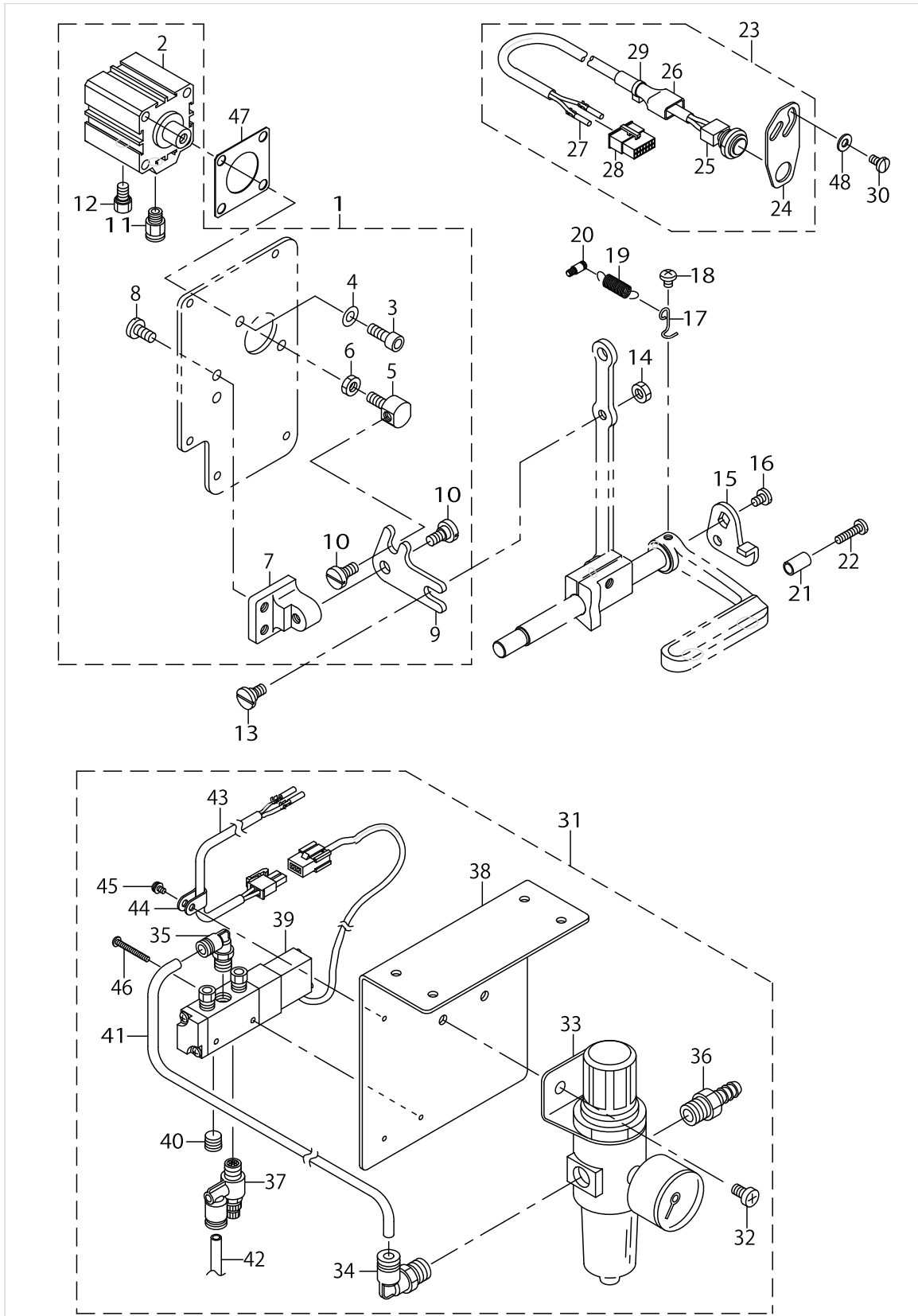
# THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22930358	THREAD STAND ASM.				1
2	22931109	SPOOL RETAINER		*		2
3	22931000	SPOOL PIN		*		2
4	22930903	SPOOL REST CUSHION		*		2
5	22930804	SPOOL REST		*		2
6	SM6061610SC	SCREW M6 L=16		*		2
7	22930705	THREAD GUIDE ARM JOINT		*		2
8	22931406	SPOOL REST ROD RUBBER CAP		*		1
9	22930507	SPOOL REST ARM		*		2
10	22930408	SPOOL REST ROD, UPPER		*		1
11	22931307	SPOOL REST ROD JOINT		*		1
12	SM4051405SE	SCREW M5 L=14		*		2
13	NM6050001SE	NUT M5		*		2
14	22930309	SPOOL REST ROD, LOWER		*		1
15	22931208	THREAD GUIDE		*		2
16	WS0510002KN	SPRING WASHER		*		2
17	NM6050001SE	NUT M5		*		2
18	NM6160511SE	NUT M16X1.5		*		1
19	WP1702600S0	WASHER 17X30X2.6		*		2

AUTOMATIC BACK COMPONENTS (FOR LU-1508 OPTIONAL PARTS)

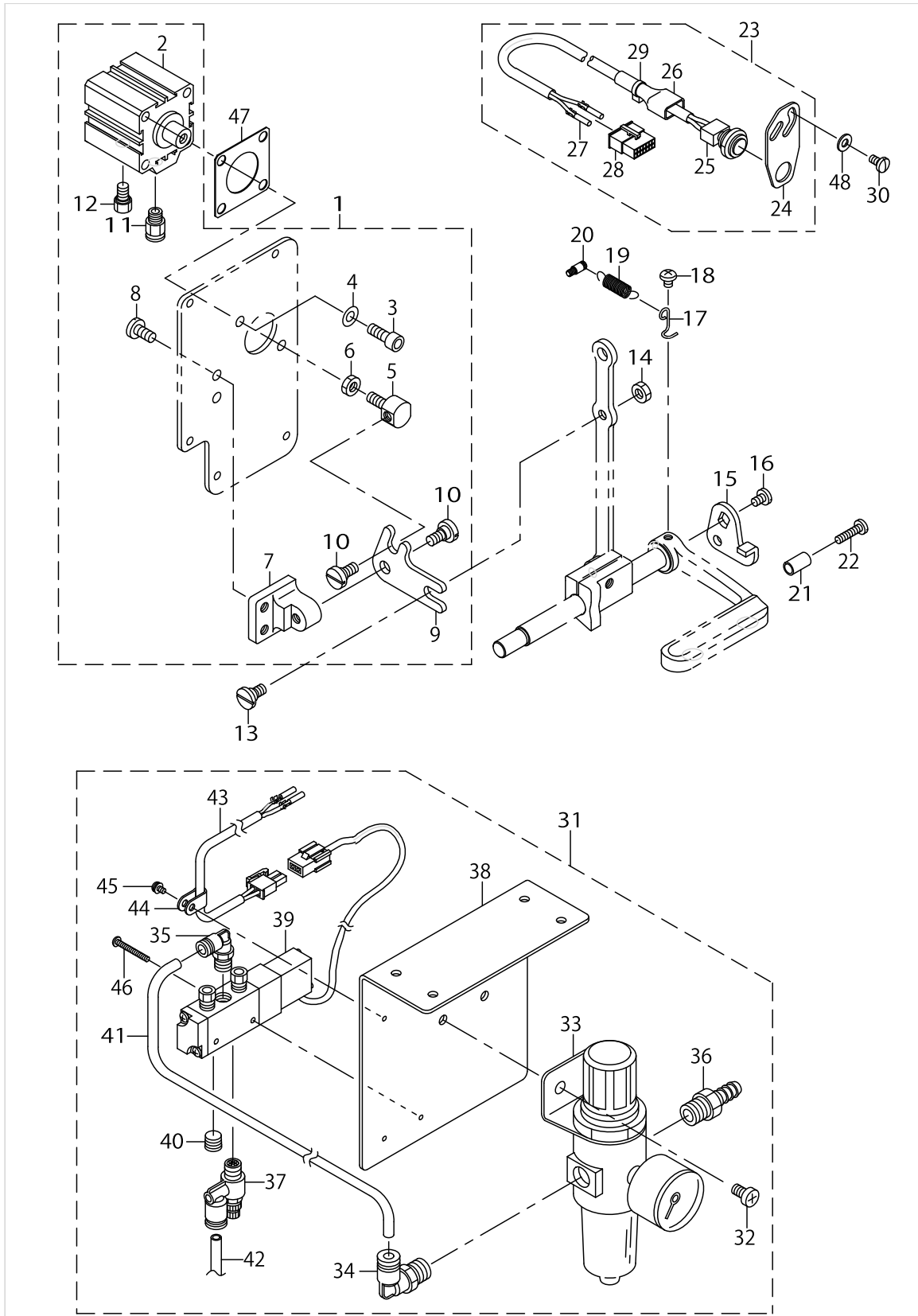


AUTOMATIC BACK COMPONENTS (FOR LU-1508 OPTIONAL PARTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21348958	WINDOW PLATE ASM.				1
2	PA320150200	JIG CYLINDER		*		1
3	SM6061602TP	SCREW M6 L=16		*		2
4	WP0641601SD	WASHER M6		*		2
5	21348602	CYLINDER CONNECTING SCREW		*		1
6	NM6060003SC	NUT M6		*		1
7	21348503	FITTING BASE		*		1
8	SS7151210SP	SCREW 15/64-28 L=12		*		2
9	21348701	BACKWARD FEED LINK		*		1
10	SD0800352SP	HINGE SCREW D= 8 H= 3.5		*		2
11	PJ301065104	HALF UNION		*		1
12	PX015101000	MUFFLER		*		1
13	SD0800402TP	HINGE SCREW D= 8 H= 4				1
14	NS6150430SP	NUT 15/64-28				1
15	22656102	REVERSE FEED LINK, (1)				1
16	SS7120760SP	SCREW 3/16-28 L= 7.0				1
17	22656003	SPRING SUSPENSION				1
18	SS4120615SP	SCREW 3/16-28 L=6				1
19	13515606	SPRING				1
20	10120004	SPRING SUSPENSION				1
21	11100500	REVERSE FEED LEVER STOPPER				1
22	SS7111810SP	SCREW 11/64-40 L=18				1
23	21348859	TOUCH BUCK SWITCH ASM.				1
24	21348800	SWITCH FITTING PLATE		*		1
25	D1680141EA0	TOUCH BUCK SWITCH ASM		*		1
26	MAT81126T00	2-POLE PLUG COVER		*		1
27	HK03464000B	PIN CONTACT		*		2
28	HK034610140	HOUSING 14P		*		1
29	EA9500B0100	CABLE BAND		*		1
30	SS7110840SP	SCREW 11/64-40 L=7.8				2
31	23105554	AIR COMPONENTS ASM.				1
32	SM4061001SB	SCREW M6 L=10		*		2
33	GAK29007000	FILTER REGULATOR		*		1
34	GAK29009000	ELBOW		*		1
35	GAK29010000	ELBOW B		*		1
36	GAK29011000	NIPPLE		*		1
37	GAK29016000	SPEED CONTROLLER		*		1
38	GAKA1401000	SOLENOID VALVE MOUNTING PLATE		*		1
39	GAKA17040A0	SOLENOID VALVE ASM.		*		1
40	GHP03511000	PLUG 1/8		*		1
41	BT0600401EB	TUBE		*		0.18
42	BT0600401EB	TUBE		*		1.3
43	GAKA17050A0	CORD ASM.		*		1
44	HX001230000	CABLE CLIP		*		1
45	SL4030691SC	SCREW M3X6		*		1
46	SM4032501SB	SCREW M3X0.5 L=25.0		*		2
47	21349105	CYLINDER PACKING				1



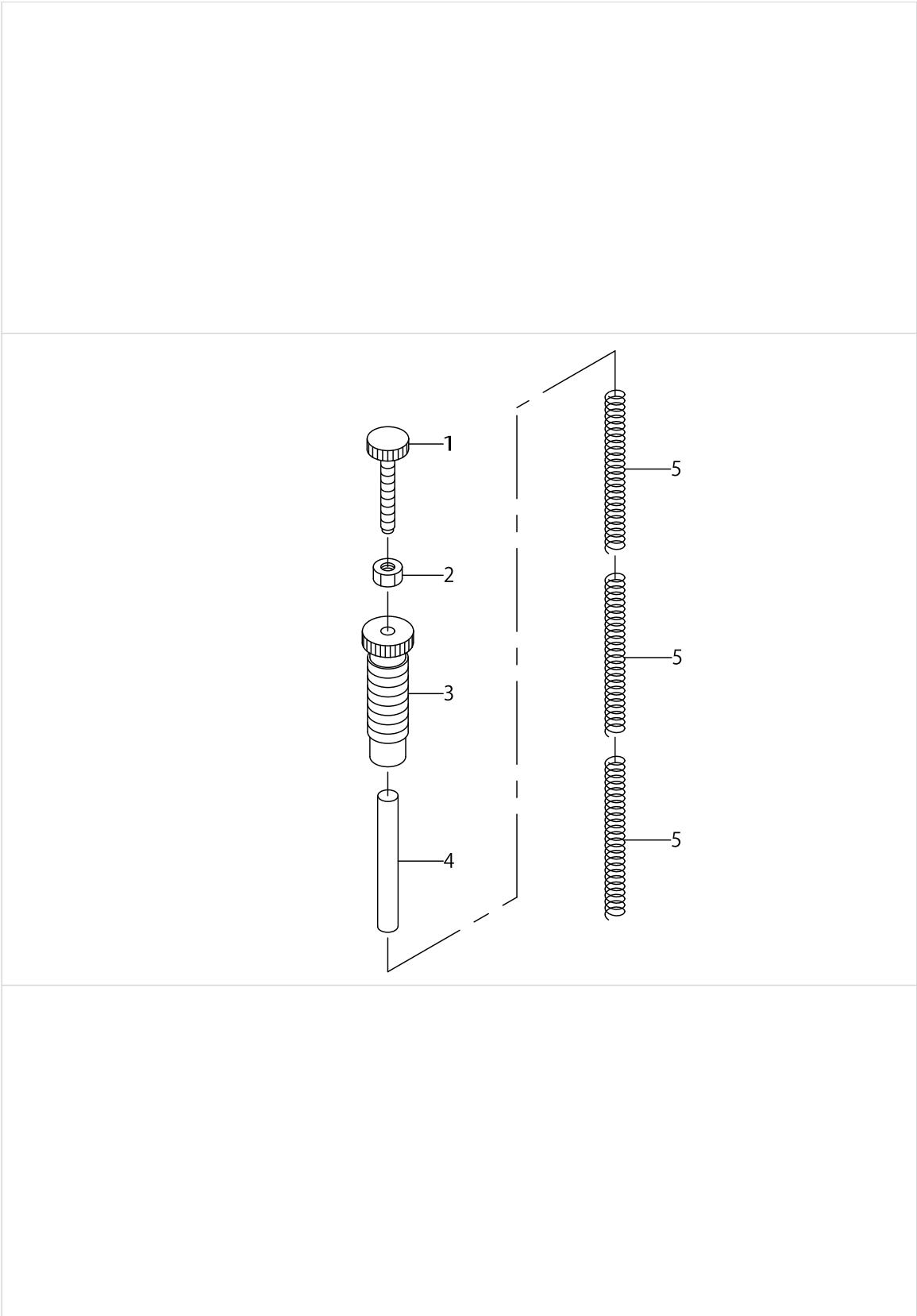
AUTOMATIC BACK COMPONENTS (FOR LU-1508 OPTIONAL PARTS)



AUTOMATIC BACK COMPONENTS (FOR LU-1508 OPTIONAL PARTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	WP0501016SD	WASHER 5X10.5X1				2

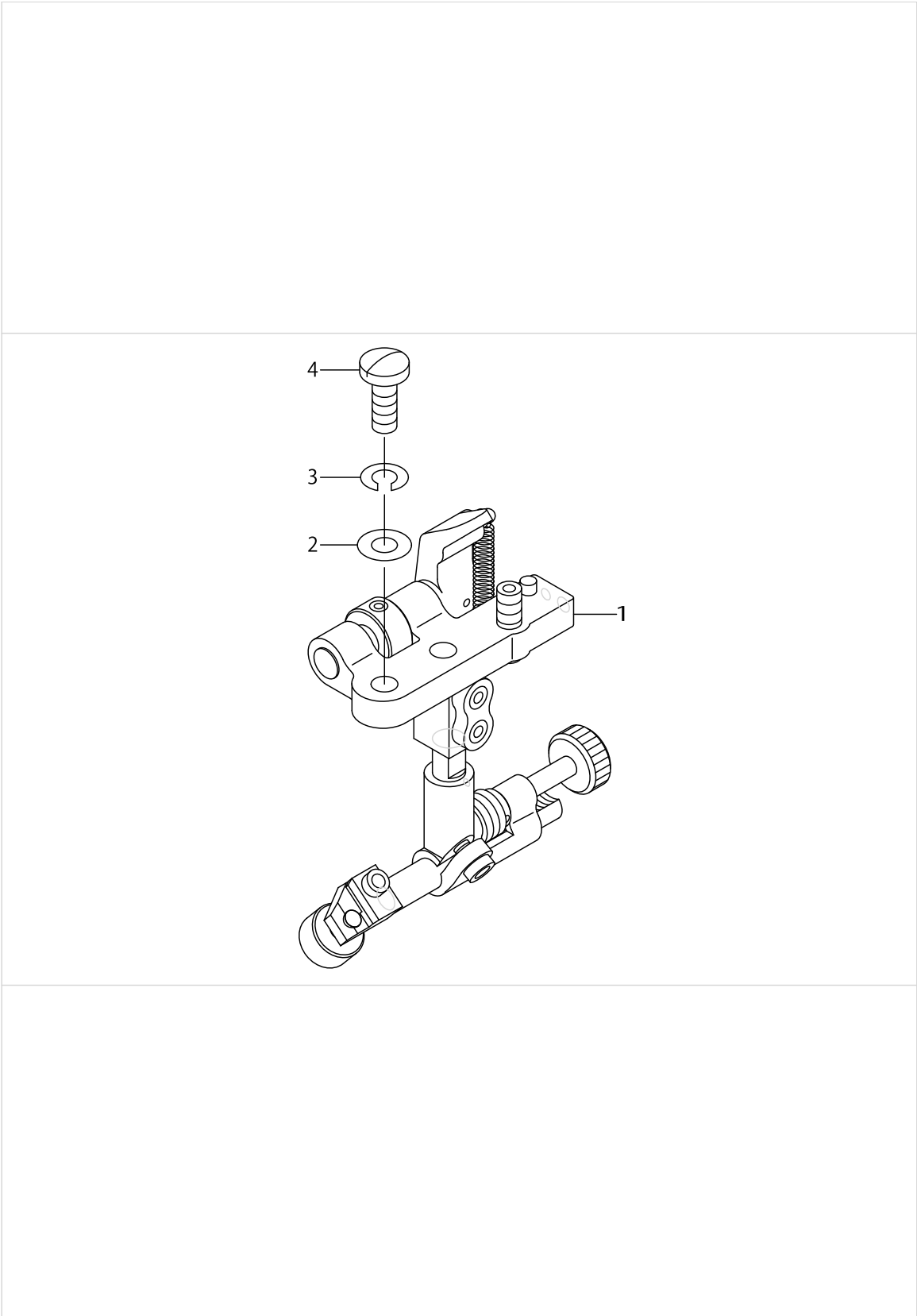
OPTIONAL PARTS (ADDITIONAL SPRING FOR PRESSER BAR)COMPONENTS



OPTIONAL PARTS (ADDITIONAL SPRING FOR PRESSER BAR)COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21006507	ADJUST SCREW B				1
2	NS6110530SP	NUT 11/64-40				1
3	21006408	ADJUST SCREW A				1
4	21342407	GUIDE SHAFT				1
5	21006002	ADJUST SPRING B				3









SUSPENSION SQUARE (OPTION) COMPONENTS



SUSPENSION SQUARE (OPTION) COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	MAH152010A0	RULER				1
2	WP0621016SD	WASHER 6.2X13X1				2
3	WS0610002KN	SPRING WASHER 6.1X12.2X1.5				2
4	SS7151610SP	SCREW 15/64-28 L=16				2

OPTIONAL PARTS COMPONENTS (1)

	Item	Walking foot	Item	Presser foot																																				
	品名	中足	品名	外足																																				
For piping パイピング用	 <p>(Commonly used for every size of presser foot) (各サイズ共用)</p>		<table border="1"> <thead> <tr> <th>Ref.No.</th> <th>Part No.</th> <th>Size(mm)</th> <th>Ref.No.</th> <th>Part No.</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>B1478-245-000</td> <td>4.4mm(5/32)</td> <td>12</td> <td>B1530-245-0AC</td> </tr> <tr> <td></td> <td></td> <td>4.8mm(3/16)</td> <td>13</td> <td>B1530-245-0AD</td> </tr> <tr> <td></td> <td></td> <td>6.4mm(1/4)</td> <td>14</td> <td>B1530-245-0AF</td> </tr> <tr> <td></td> <td></td> <td>7.9mm(5/16)</td> <td>15</td> <td>B1530-245-0AH</td> </tr> <tr> <td></td> <td></td> <td>9.5mm(3/8)</td> <td>16</td> <td>B1530-245-0AK</td> </tr> </tbody> </table>		Ref.No.	Part No.	Size(mm)	Ref.No.	Part No.	1	B1478-245-000	4.4mm(5/32)	12	B1530-245-0AC			4.8mm(3/16)	13	B1530-245-0AD			6.4mm(1/4)	14	B1530-245-0AF			7.9mm(5/16)	15	B1530-245-0AH			9.5mm(3/8)	16	B1530-245-0AK						
			Ref.No.	Part No.	Size(mm)	Ref.No.	Part No.																																	
			1	B1478-245-000	4.4mm(5/32)	12	B1530-245-0AC																																	
					4.8mm(3/16)	13	B1530-245-0AD																																	
					6.4mm(1/4)	14	B1530-245-0AF																																	
					7.9mm(5/16)	15	B1530-245-0AH																																	
			9.5mm(3/8)	16	B1530-245-0AK																																			
			<table border="1"> <thead> <tr> <th>Size(mm)</th> <th>Ref.No.</th> <th>Part No.</th> <th>Size(mm)</th> <th>Ref.No.</th> <th>Part No.</th> </tr> </thead> <tbody> <tr> <td>4.4mm(5/32)</td> <td>2</td> <td>B1478-245-000</td> <td>4.4mm(5/32)</td> <td>17</td> <td>B1531-245-0AC</td> </tr> <tr> <td>4.8mm(3/16)</td> <td>3</td> <td>B1479-245-00D</td> <td>4.8mm(3/16)</td> <td>18</td> <td>B1531-245-0AD</td> </tr> <tr> <td>6.4mm(1/4)</td> <td>4</td> <td>B1479-245-00F</td> <td>6.4mm(1/4)</td> <td>19</td> <td>B1531-245-0AF</td> </tr> <tr> <td>7.9mm(5/16)</td> <td>5</td> <td>B1479-245-00H</td> <td>7.9mm(5/16)</td> <td>20</td> <td>B1531-245-0AH</td> </tr> <tr> <td>9.5mm(3/8)</td> <td></td> <td></td> <td>9.5mm(3/8)</td> <td></td> <td></td> </tr> </tbody> </table>		Size(mm)	Ref.No.	Part No.	Size(mm)	Ref.No.	Part No.	4.4mm(5/32)	2	B1478-245-000	4.4mm(5/32)	17	B1531-245-0AC	4.8mm(3/16)	3	B1479-245-00D	4.8mm(3/16)	18	B1531-245-0AD	6.4mm(1/4)	4	B1479-245-00F	6.4mm(1/4)	19	B1531-245-0AF	7.9mm(5/16)	5	B1479-245-00H	7.9mm(5/16)	20	B1531-245-0AH	9.5mm(3/8)			9.5mm(3/8)		
			Size(mm)	Ref.No.	Part No.	Size(mm)	Ref.No.	Part No.																																
			4.4mm(5/32)	2	B1478-245-000	4.4mm(5/32)	17	B1531-245-0AC																																
4.8mm(3/16)			3	B1479-245-00D	4.8mm(3/16)	18	B1531-245-0AD																																	
6.4mm(1/4)			4	B1479-245-00F	6.4mm(1/4)	19	B1531-245-0AF																																	
7.9mm(5/16)	5	B1479-245-00H	7.9mm(5/16)	20	B1531-245-0AH																																			
9.5mm(3/8)			9.5mm(3/8)																																					
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		Size(mm)	Ref.No.	Part No.	Size(mm)	Ref.No.	Part No.																																	
		4.4mm(5/32)	6	B1474-245-00C	4.4mm(5/32)	21	B1527-245-0AC																																	
		4.8mm(3/16)	7	B1474-245-00D	4.8mm(3/16)	22	B1527-245-0AD																																	
		6.4mm(1/4)	8	B1474-245-00F	6.4mm(1/4)	23	B1527-245-0AF																																	
		7.9mm(5/16)	9	B1474-245-00H	7.9mm(5/16)	24	B1527-245-0AH																																	
9.5mm(3/8)	10	B1474-245-00K	9.5mm(3/8)	25	B1527-245-0AK																																			
 <p>(With teeth) (歯付き)</p>	 <p>(With teeth) (歯付き)</p>	<table border="1"> <thead> <tr> <th>Ref.No.</th> <th>Part No.</th> <th>Ref.No.</th> <th>Part No.</th> </tr> </thead> <tbody> <tr> <td>11</td> <td>103-38309</td> <td>26</td> <td>B1525-563-SA0</td> </tr> </tbody> </table>		Ref.No.	Part No.	Ref.No.	Part No.	11	103-38309	26	B1525-563-SA0																													
		Ref.No.	Part No.	Ref.No.	Part No.																																			
11	103-38309	26	B1525-563-SA0																																					

OPTIONAL PARTS COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1478245000	INNER PRESSER				1
2	B1478245000	INNER PRESSER				1
3	B147924500D	CENTER PRESSER FOOT 3/16				1
4	B147924500F	BACK CUT INNER PRESSER 1/4				1
5	B147924500H	BACK CUT INNER PRESSER 5/16				1
6	B147424500C	INNER PRESSER 5/32				1
7	B147424500D	INNER PRESSER (BLADE) 3/16				1
8	B147424500F	WALKING FOOT, F				1
9	B147424500H	INNER PRESSER 5/16				1
10	B147424500K	CENTER PRESSER FOOT 3/8				1
11	10338309	UPPER FEED FOOT				1
12	B15302450AC	OUTER PRESSER ASM. 5/32				1
13	B15302450AD	OUTER PRESSER FOOT ASM.,3/16.				1
14	B15302450AF	OUTER PRESSER FOOT 1/4 ASM.				1
15	B15302450AH	OUTER PRESSER FOOT ASM. (5/16)				1
16	B15302450AK	OUTER PRESSER FOOT ASM. (3/8)				1
17	B15312450AC	OUTER PRESSER FOOT ASM. (5/32)				1
18	B15312450AD	OUTER PRESSER FOOT ASM. 3/16				1
19	B15312450AF	OUTER PRESSER ASM., 1/4				1
20	B15312450AH	FEEDING FRAME 5/16 ASM.				1
21	B15272450AC	OUTER PRESSER FOOT ASM. 5/32				1
22	B15272450AD	FEEDING FRAME 3/16 ASM.				1
23	B15272450AF	OUTER PRESSER ASM., 1/4				1
24	B15272450AH	OUTER PRESSER FOOT ASM. 5/16				1
25	B15272450AK	OUTER PRESSER FOOT ASM.3/8				1
26	B1525563SA0	PRESSER FOOT ASM.				1





OPTIONAL PARTS COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	MAQ09307000	WALKING FOOT				1
2	MAN10452000	UPPER FEED FOOT				1
3	B147624500A	INNER PRESSER				1
4	10325306	WALKING FOOT				1
5	10326205	UPPER FEED FOOT				1
6	B1470245000	WALKING FOOT				1
7	MAQ093080A0	PRESSER FOOT ASM.				1
8	B15292450AA	OUTER PRESSER FOOT ASM., RIGHT				1
9	10325157	PRESSER FOOT ASM.				1
10	10326304	PRESSER FOOT				1
11	B15242450A0	PRESSER FOOT ASM.				1
12	B1109562A00	THROAT PLATE (WIDE)				1
13	B1109563C00	THROAT PLATE				1
14	B1613562A00	FEED (WIDE)				1
15	B1613563C00	FEED DOG C				1
16	B1840051000	FEED DRIVING ECCENTRIC				1
17	21378104	FEED DRIVING ECCENTRIC				1



## HOW TO MAKE USE OF THIS PARTS LIST

### 1.Explanation of codes

1)"\*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

### 2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

### 1."注記"欄の記号説明

1) "\*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの-----枠は、組構成であることを意味します。

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