

MODEL : LBH-1700 SERIES

List No : 1263-02

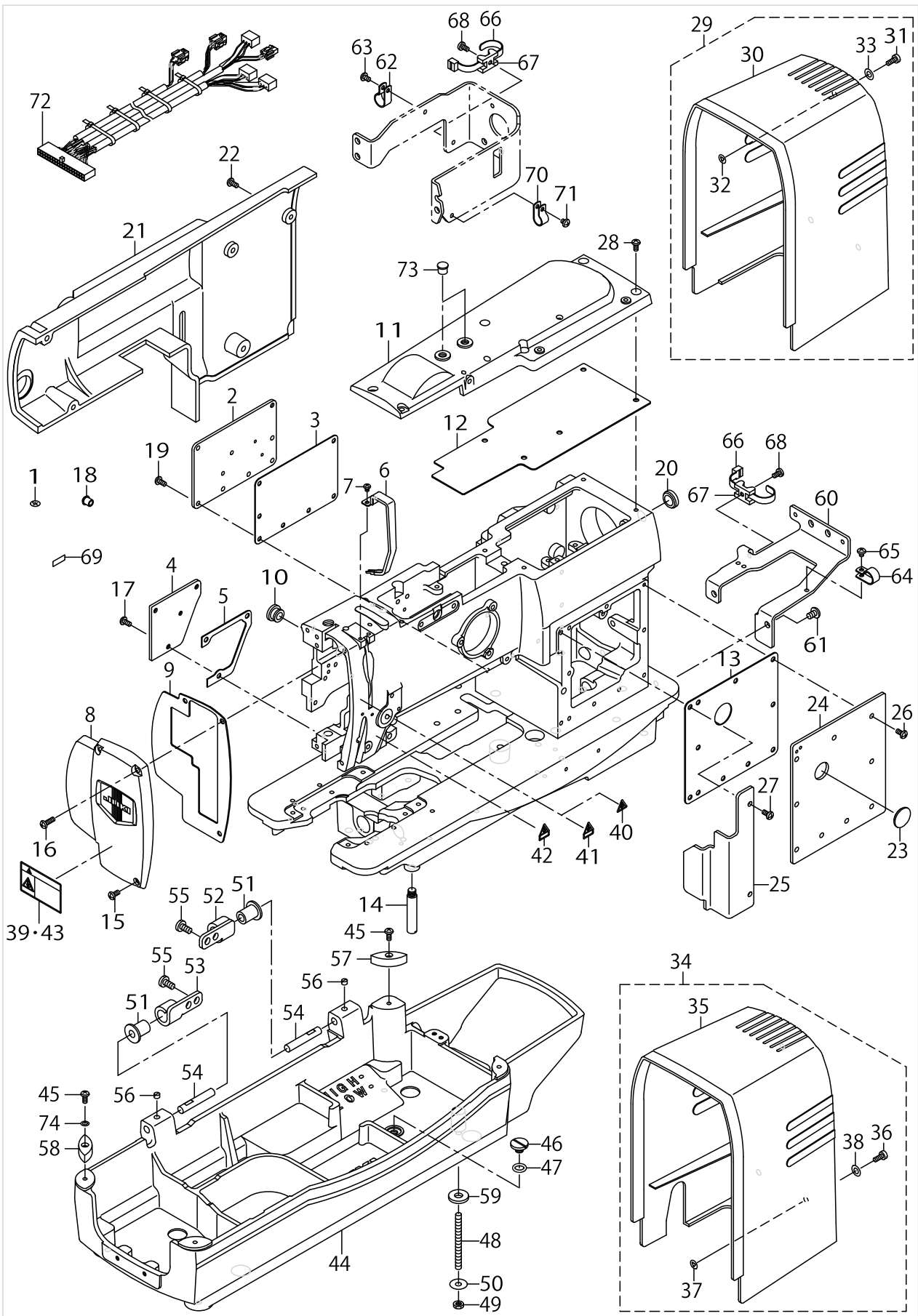
PARTS LIST

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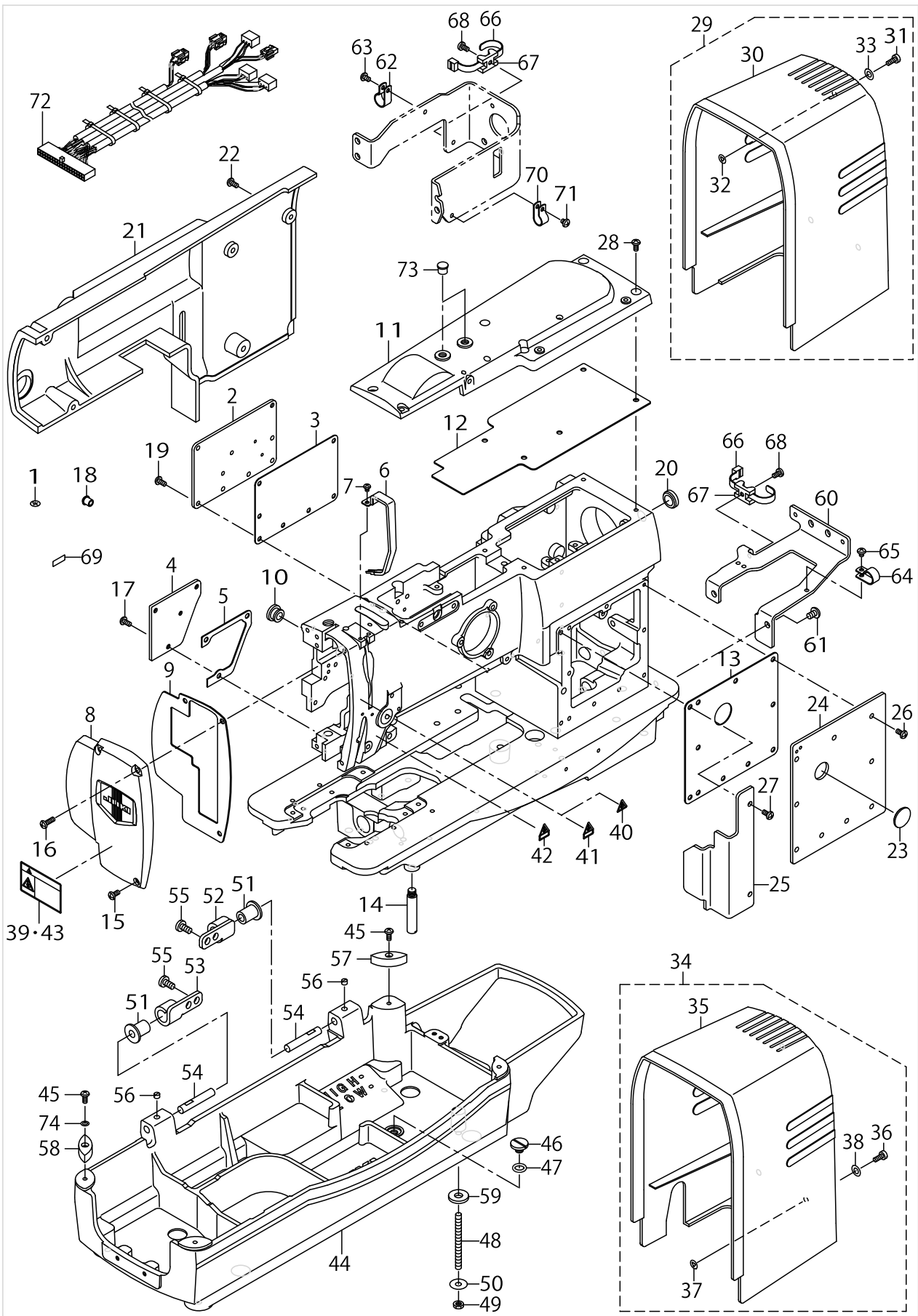
FRAME & MISCELLANEOUS COVER COMPONENTS (1)



FRAME & MISCELLANEOUS COVER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	10004109	GROUND MARK				1
2	B111677100A	ARM SIDE COVER, C				1
3	B1152771000	SIDE COVER GASKET (C)				1
4	14500607	FACE SIDE COVER				1
5	B1145771000	SIDE COVER GASKET				1
6	13911003	THREAD TAKE-UP LEVER COVER				1
7	SS4090515SP	SCREW 9/64-40 L=5				2
8	14500250	FACE COVER ASM.				1
9	14500300	FACE PLATE GASKET				1
10	TA1250705R0	RUBBER PLUG				1
11	14500409	TOP COVER				1
12	14500508	UPPER COVER GASKET				1
13	14500706	RIGHT SIDE COVER GASKET				1
14	11023504	BELT COVER SUPPORT, A				4
15	SS4110915SP	SCREW 11/64-40 L=9				1
16	SS4111415SP	SCREW 11/64-40 L=14				2
17	SS4110915SP	SCREW 11/64-40 L=9				2
18	TA0750704R0	RUBBER PLUG				5
19	SS4110915SP	SCREW 11/64-40 L=9				7
20	TA1900502R0	RUBBER PLUG				1
21	14500805	SIDE COVER				1
22	SS4110915SP	SCREW 11/64-40 L=9				5
23	B1134771000	OIL SIGHT WINDOW				1
24	14500904	RIGHT SIDE COVER (1)				1
25	14501001	RIGHT SIDE COVER (2)				1
26	SS4110915SP	SCREW 11/64-40 L=9				9
27	SS4110915SP	SCREW 11/64-40 L=9				2
28	SS4110915SP	SCREW 11/64-40 L=9				6
29	14502454	MOTOR COVER AO ASM.	ACCESSORIE PART (FOR 170**B,170**C)			1
30	14502405	MOTOR COVER AO		*		1
31	SS6111140SP	SCREW 11/64-40 L=11		*		3
32	M8002430000	STOPPER		*		3
33	WP0641601SC	WASHER		*		3
34	14501159	MOTOR COVER ASM.	ACCESSORIE PART (FOR 170**A)			1
35	14501100	MOTOR COVER		*		1
36	SS6111140SP	SCREW 11/64-40 L=11		*		3
37	M8002430000	STOPPER		*		3
38	WP0641601SC	WASHER		*		3
39	CM3002001A1	SAFETY LABEL..3 (SMALL).	FOREXPORT(EXCEPT JE)			1
40	CM300200001	ATTENTION SEAL	FOR JE			2
41	CM3002000B1	LABEL(16)	FOR JAPAN			1
42	CM3002000C1	CAUTION LABEL	FOR JAPAN			1
43	CM300200101	SAFETY LABEL, 1(SMALL).	FOR JAPAN			1
44	14501209	FRAME BASE				1
45	SS4111015SP	SCREW 11/64-40 L=10				4
46	SS6700710SH	SCREW 5/16-24 L=7				1
47	RO098240100	RUBBER RING				1

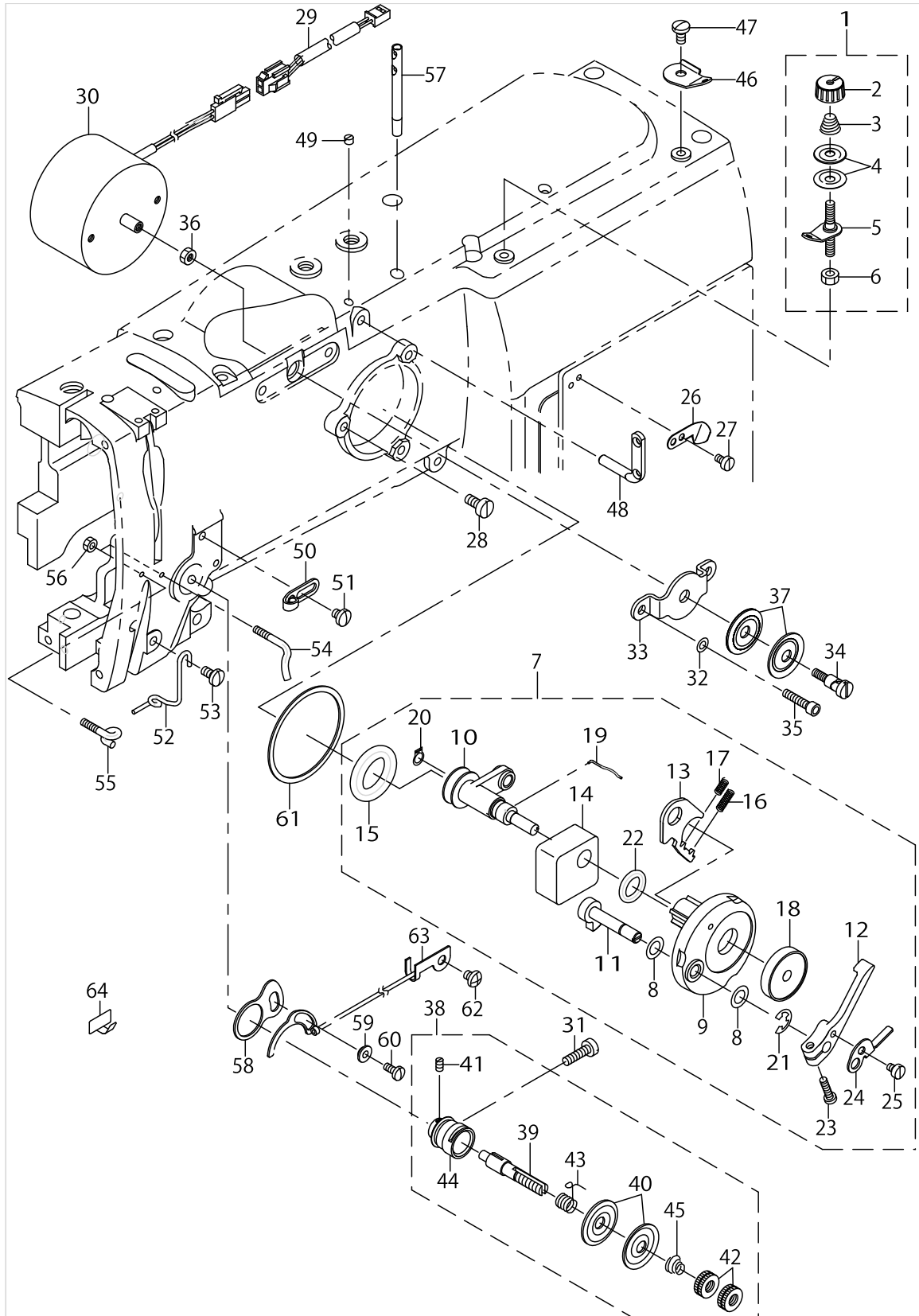
FRAME & MISCELLANEOUS COVER COMPONENTS (1)



FRAME & MISCELLANEOUS COVER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B1153771000	MACHINE BASE SCREW STUD	ACCESSORIE PART			4
49	NS6150310SP	NUT 15/64-28	ACCESSORIE PART			8
50	WP0612056SD	WASHER 6.1X18.5X2	ACCESSORIE PART			4
51	13700703	RUBBER HINGE	ACCESSORIE PART			2
52	13700406	HINGE PLATE, A	ACCESSORIE PART			1
53	13700505	HINGE PLATE, B	ACCESSORIE PART			1
54	13700604	HINGE PIN				2
55	SS7151210SP	SCREW 15/64-28 L=12	ACCESSORIE PART			4
56	SS8150410TP	SCREW 15/64-28 L= 4.0				2
57	B1125761000	RUBBER CUSHION				2
58	14501308	FRAME SUPPORT RUBBER (FRONT)				2
59	D6056555B00	RUBBER CUSHION (B)	ACCESSORIE PART			4
60	14501407	FRAME SUPPORT PLATE				1
61	SS4150915SP	SCREW 15/64-28 L=9				2
62	HX00150000F	CABLE CLIP				3
63	SS4110715SP	SCREW 11/64-40 L=7				3
64	HX00150000F	CABLE CLIP				1
65	SS4110515SP	SCREW 11/64-40 L=5				1
66	HX00292000A	CONNECTING PART				2
67	HX004540000	TIE MOUNT				2
68	SS7110840SP	SCREW 11/64-40 L=7.8				2
69	B1140761000	OILING LABEL				3
70	HX00150000D	CABLE CLIP				1
71	SS4110515SP	SCREW 11/64-40 L=5				1
72	M85186000A0	HED SENSOR CORD WHOLE ASM. 1				1
73	TA0750404R0	PLUG D=7.5 L=3.5				2
74	WP0480856SP	WASHER 4.8X8.4X0.8				2

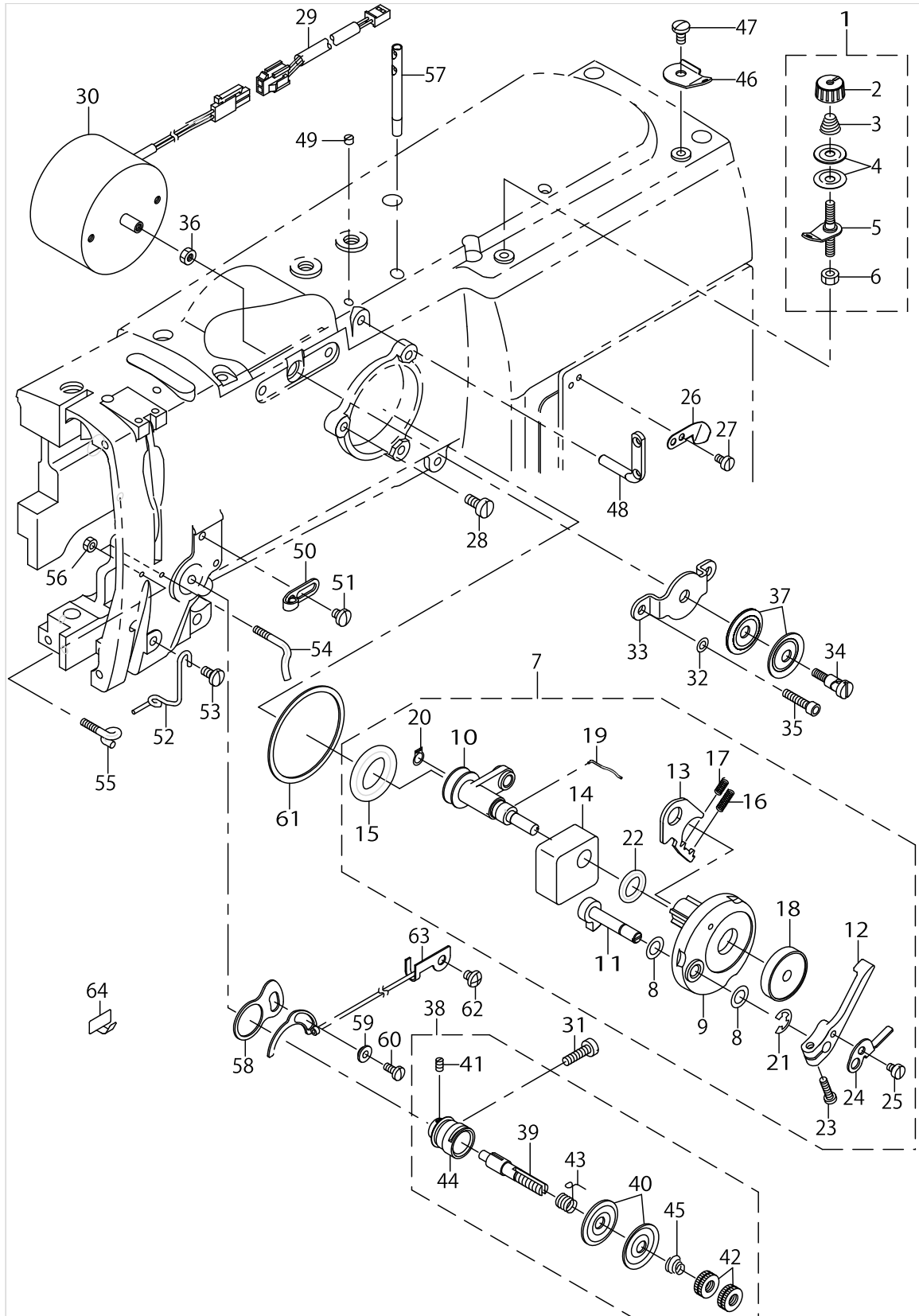
FRAME & MISCELLANEOUS COVER COMPONENTS (2)



FRAME & MISCELLANEOUS COVER COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22529481	BOBBIN THREAD TENSION ASM.				1
2	11072402	THREAD TENSION NUT		*		1
3	11093606	THREAD TENSION SPRING		*		1
4	B3214047000	BOBBIN WINDER TENSION DISC		*		2
5	22529473	BOBBIN THREAD TENSION ROD ASM.		*		1
6	NS6110310SP	NUT 11/64-40		*		1
7	14512867	BOBBIN WINDER ASM.				1
8	10618304	VERTICAL ROLLER WASHER		*		2
9	22537658	BOBBIN FITTING BASIS COMPL.		*		1
10	14512859	BOBBIN WINDER SHAFT COMPL.		*		1
11	22538151	BOBBIN CAM SHAFT COMPL.		*		1
12	23636202	BOBBIN LEVER		*		1
13	22538409	ADJUSTING PLATE		*		1
14	22538904	OIL RESERVOIR BASE		*		1
15	A321600100A	RUBBER RING		*		1
16	B1148555000	SPRING		*		1
17	B152989000CA	PRESSUR FOOT SPRING		*		1
18	23636707	BOBBIN CUSHION		*		1
19	B3212761000	LATCH SPRING		*		1
20	RC0560711KP	RETAINING RING		*		1
21	RE0500000K0	E-RING		*		1
22	RO092270200	RUBBER RING		*		1
23	SS7091410SP	SCREW 9/64-40 L=13.5		*		1
24	14512503	BOBBIN ADJUSTING PLATE		*		1
25	SS6090520SP	SCREW 9/64-40 L= 5.0		*		1
26	10502300	THREAD CUTTER				1
27	SS6080340SP	SCREW 1/8-44 L=2.9				2
28	SS6121030SN	SCREW 3/16-28 L=10				3
29	M85066000A0	THREAD TENSION CORD ASM.				1
30	14513154	THREAD TENSION SOLENOID ASM.				1
31	SS6111610SP	SCREW 11/64-40 L=16				1
32	WP0430800SD	WASHER M4				2
33	14513204	THREAD TENSION FITTING PLATE				1
34	14513303	AT THREAD TENSION SHAFT				1
35	SM6041802TP	SCREW M4 L=18				2
36	NM6040001SE	NUT M4				1
37	14513808	THREAD TENSION DISK				2
38	14513451	THREAD TENSION ASM.				1
39	B3111761000	TENSION POST NO.3		*		1
40	B3126012000	THREAD TENSION DISK		*		2
41	SS8090670SP	SCREW 9/64-40 L= 5.5		*		1
42	B3125012000	THREAD TENSION NUT		*		2
43	B3112761000	THREAD TAKE-UP SPRING		*		1
44	B3110771000	TENSION POST SOCKET		*		1
45	B2017372000	TENSION SPRING NO.1		*		1
46	D3162555B00	THREAD GUIDE				1
47	SS7110840SP	SCREW 11/64-40 L=7.8				1

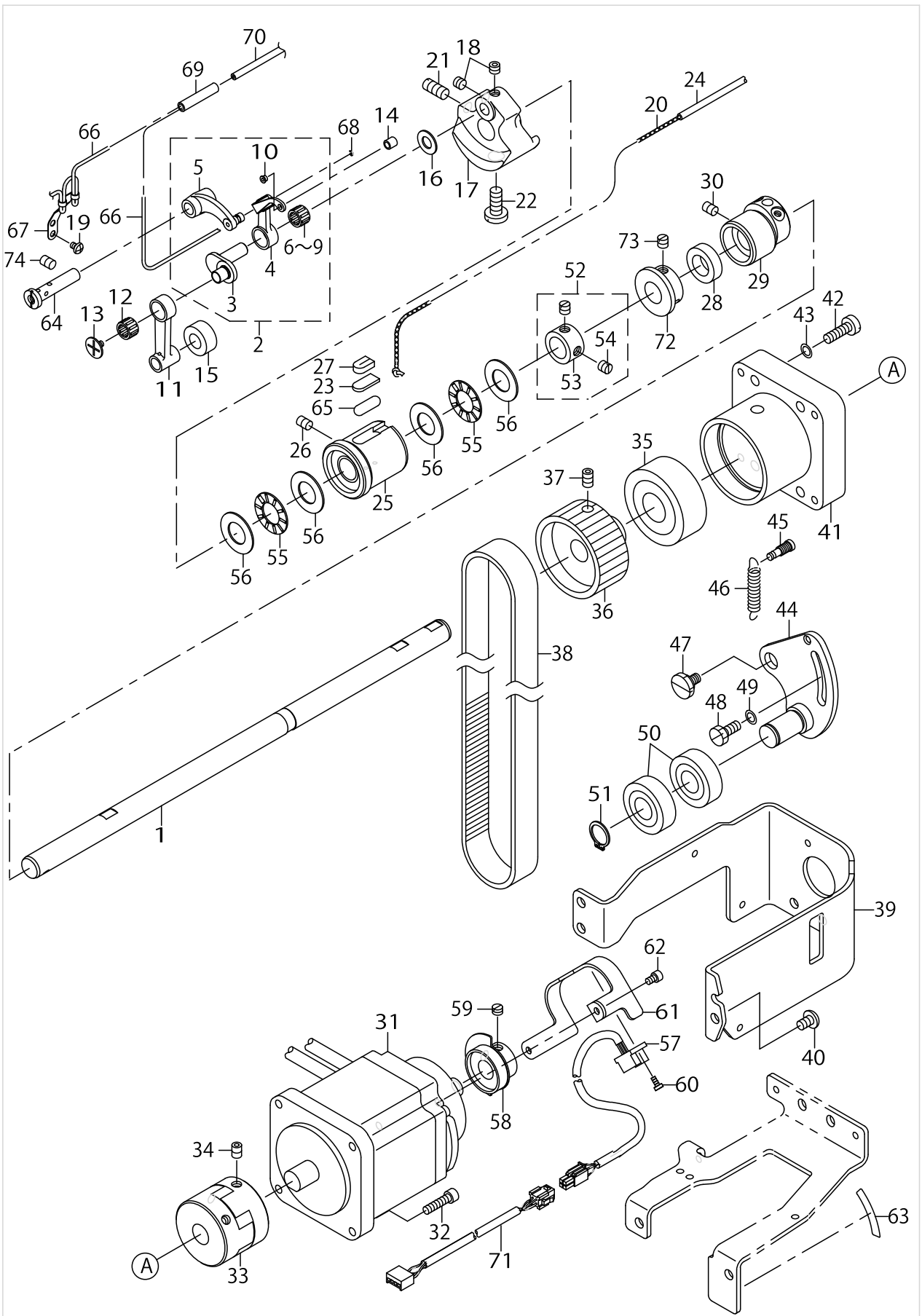
FRAME & MISCELLANEOUS COVER COMPONENTS (2)



FRAME & MISCELLANEOUS COVER COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	22920706	TWO EYELET				1
49	SS8110310SP	SCREW 11/64-40 L= 2.8				1
50	13706601	TAKE-UP THREAD GUIDE, A				1
51	SS7110510SP	SCREW 11/64-40 L=5				1
52	13719802	NEEDLE BAR THREAD GUIDE				1
53	SS7110840SP	SCREW 11/64-40 L=7.8				1
54	B3118771000	TENSION THREAD GUIDE, NO.2				1
55	B3114771000	THREAD GUIDE				1
56	NS6090310SP	NUT 9/64-40				2
57	22502504	THREAD GUIDE BAR				1
58	B2702210000	GUIDE PLATE				1
59	B2703210000	BUSHING				1
60	SS7090850SP	SCREW 9/64-40 L=8				1
61	22538706	PACKING				1
62	SS4110515SP	SCREW 11/64-40 L=5				1
63	11030301	CABLE HOLDER				1
64	HX005210000					3

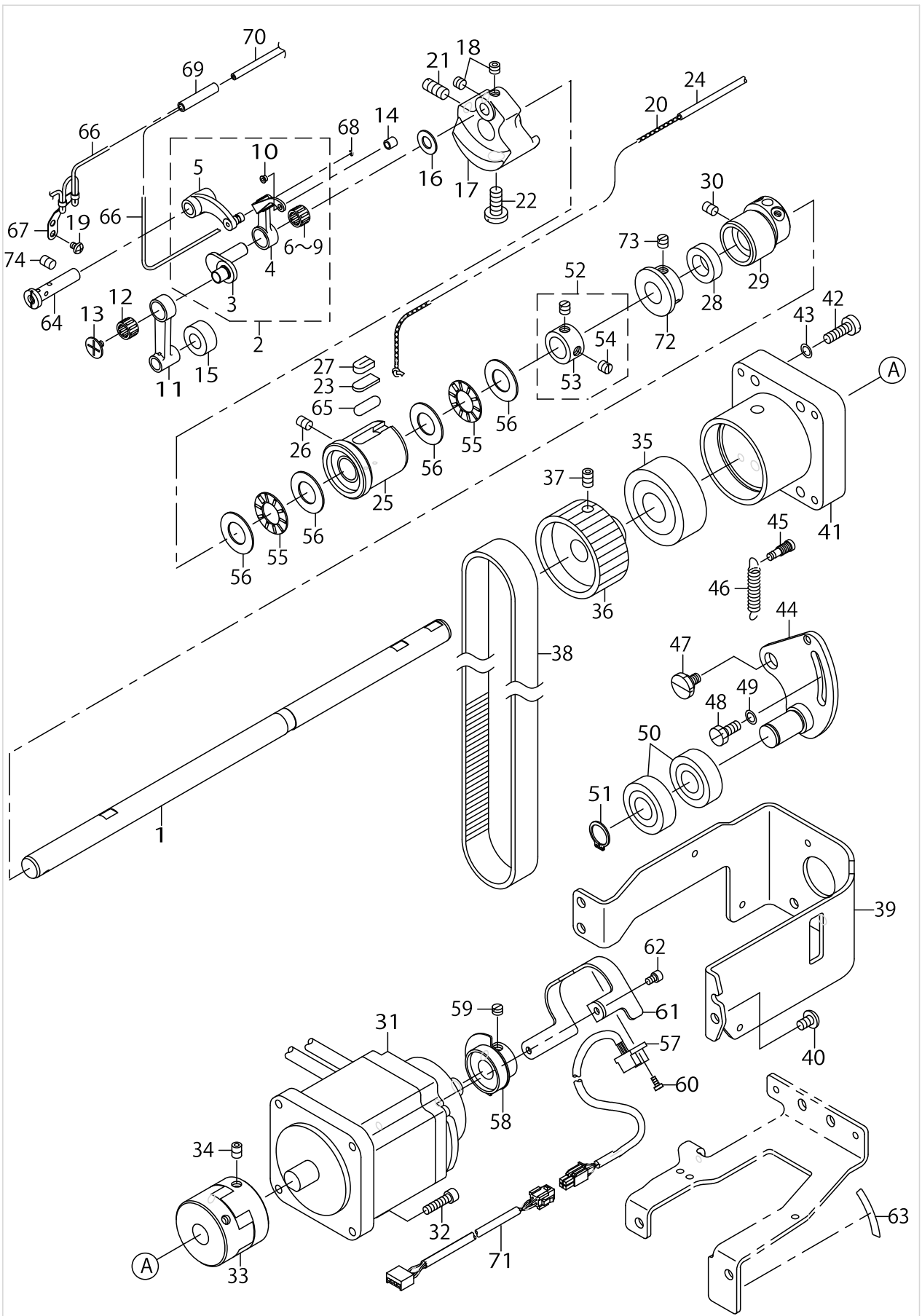
MAIN SHAFT COMPONENTS



MAIN SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14502504	MAIN SHAFT				1
2	B19017710A0	THREAD TAKE-UP LEVER ASM.				1
3	B1203771000	NEEDLE BAR CRANK		*		1
4	B1901761000	THREAD TAKE-UP LEVER		*		1
5	B1902761000	THREAD TAKE-UP CRANK		*		1
6	B1905541A00	NEEDLE BEARING, A	SELECTIVE PART	*		1
7	B1905541B00	NEEDLE BEARING	SELECTIVE PART	*		1
8	B1905541C00	NEEDLE BEARING	SELECTIVE PART	*		1
9	B1905541D00	NEEDLE BEARING	SELECTIVE PART	*		1
10	B1908541000	THREAD GUIDE		*		1
11	B1204761000	NEEDLE BAR CRANK CONNECTING RO				1
12	B1905541B00	NEEDLE BEARING				1
13	B1903552000	LEFT SCREW				1
14	B1215552000	OIL ADJUSTING COLLAR				1
15	B2615232000	OIL FELT WASHER				1
16	B1223771000	NEEDLE ROD CRANK WASHER				1
17	B1202771000	COUNTERWEIGHT				1
18	SS8660512TP	SCREW 1/4-40 L=5				2
19	SS4090515SP	SCREW 9/64-40 L=5				2
20	CQ202000000	OIL WICK				0.3
21	SS8681650TP	SCREW 9/32-28 L=16				1
22	SS7681750TP	SCREW 9/32-28 L=16.5				1
23	B1203012000	OIL FELT				1
24	BP400000000	VINYL TUBE, WHITE D=4				0.24
25	14502603	MAIN SHAFT FRONT BUSHING				1
26	SS8150822TP	SCREW 15/64-28 L=8				1
27	B3541012000	OIL WICK				1
28	B1208552000A	OIL SEAL				1
29	B1205771000A	MAIN SHAFT BUSHING, INTERMEDIA				1
30	SS8150822TP	SCREW 15/64-28 L=8				1
31	M6001610AA0	MOTOR A ASM.				1
32	SM6052002TP	SCREW M5 L=20				4
33	14503908	COUPLING				1
34	SM8060812TP	SCREW M6 L=8				4
35	SB120001100	ROLLER BEARING				1
36	14502702	MAIN SHAFT SPROCKET				1
37	SS8661012TP	SCREW				2
38	14502801	TIMING BELT				1
39	14503809	MAIN MOTOR COVER				1
40	SS4150915SP	SCREW 15/64-28 L=9				4
41	14503205	MAIN MOTOR FITTING BASE				1
42	SS6151920TP	SCREW 15/64-28 L=19.0				4
43	WP0621026SP	WASHER 6.2X9.5X1				4
44	14502959	IDLER FITTING PLATE ASM.				1
45	13716907	SUSPENSION SCREW				1
46	B2410980000	TENSION SPRING				1
47	SD1100301TP	HINGE SCREW H=11 W=3				1

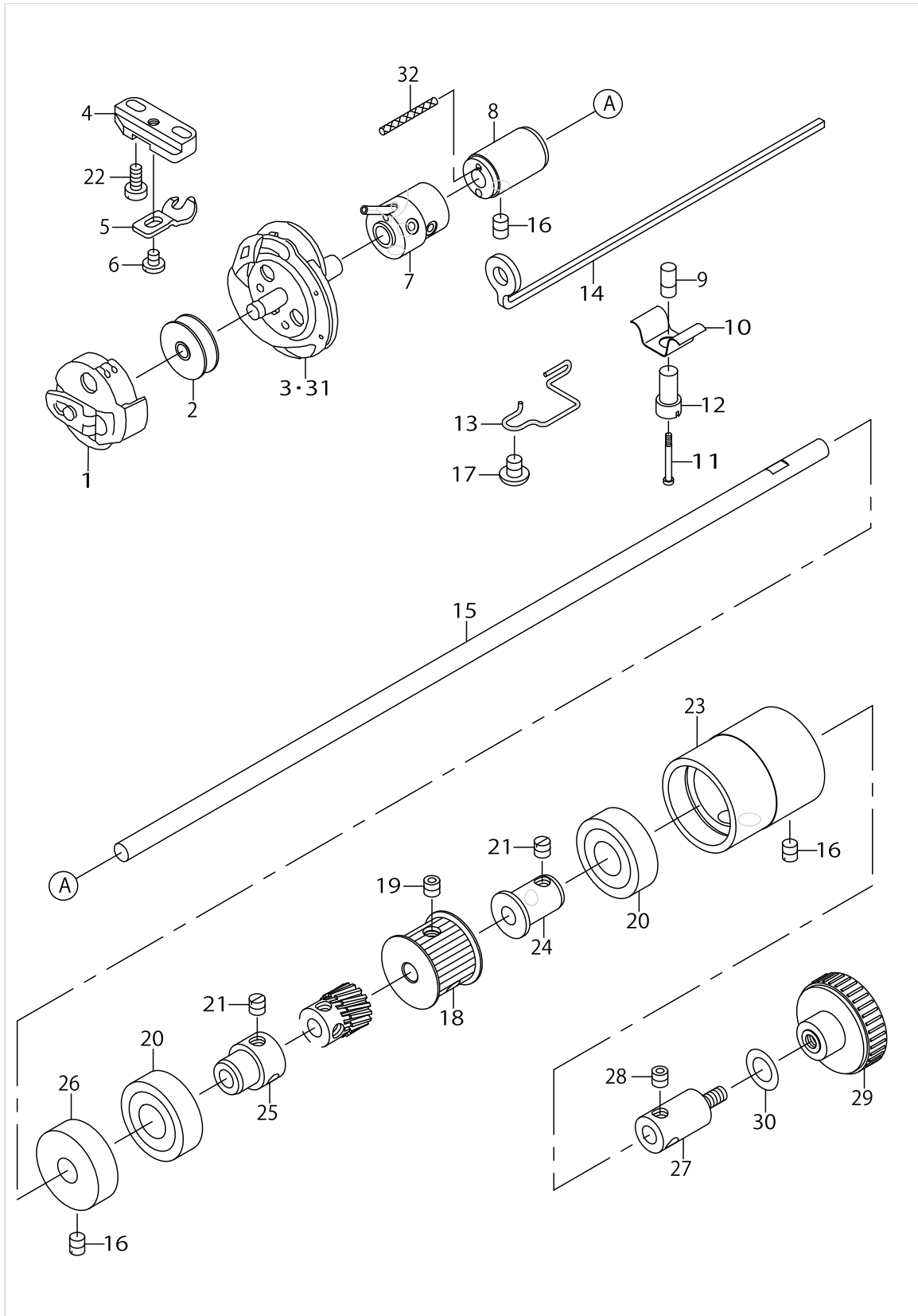
MAIN SHAFT COMPONENTS



MAIN SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS9151440CP	SCREW 15/64-28 L=14				1
49	WP0621016SD	WASHER 6.2X13X1				1
50	SB115000200	BEARING				2
51	RC0150001KP	RETAINING RING 13.8				1
52	CS147121ASH	THRUST COLLAR ASM.D=14.72 W=12				1
53	CS1471212SH	THRUST COLLAR D=14.72 W=12		*		1
54	SS8660610TP	SCREW 1/4-40 L=6		*		2
55	B1211980000	UPPER SHAFT THRUST BEARING				2
56	B1220771000	THRUST WASHER A				4
57	14404750	SDET SENSOR ASM.				1
58	14503551	UPPER DETECTION PLATE ASM.				1
59	SS8660410SP	SCREW 1/4-40 L= 4.2				2
60	SM4860601SC	SCREW M2.6 L=6				2
61	14503700	SENSOR FITTING PLATE				1
62	SM6040602TP	SCREW M4 L=6				2
63	B1144210000	REVOLVING DIRECTION LABEL				1
64	B1404761000	HINGE STUD				1
65	B3561771000	OIL UNWOVEN CLOTH				1
66	CQ252000000	OIL WICK				0.78
67	B1409761000	OIL WICK HOLDER				1
68	B1147125000	OIL WICK SNAP RING				1
69	BP600000000	VINYL PIPE				0.03
70	BP400000000	VINYL TUBE, WHITE D=4				0.23
71	M85276000A0	DETECTOR CORD ASM.				1
72	22538805	DRIVING WHEEL				1
73	SS8660610TP	SCREW 1/4-40 L=6				2
74	SS8150822TP	SCREW 15/64-28 L=8				1

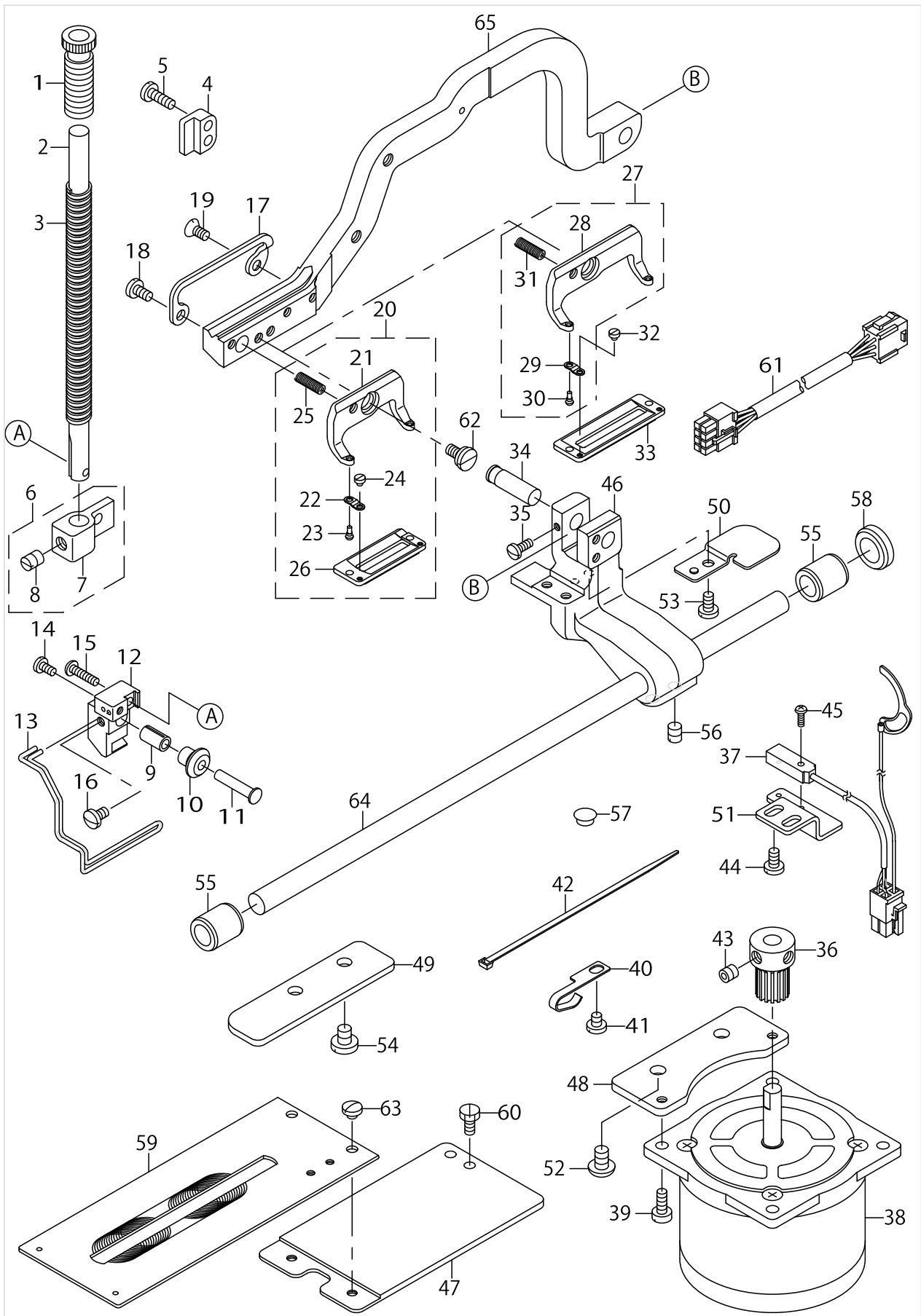
HOOK DRIVING SHAFT COMPONENTS



HOOK DRIVING SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13729769	BOBBIN CASE ASM.				1
2	B1811771000	BOBBIN				1
3	13729066	HOOK COMPL.	FOR 170*S*			1
4	13729306	BOBBIN CASE POSITIONING PLATE				1
5	13727102	STOPPER				1
6	SS7110510SP	SCREW 11/64-40 L=5				1
7	B18057710A0	HOOK SLEEVE ASM.				1
8	B1804761000	HOOK DRIVING SHAFT BUSHING,FRO				1
9	B35415810A0	HOOK OIL SUPPLY RUBBER ASM.				1
10	B3527112000	PLATE SPRING				1
11	B3537581000	POSITIONING SCREW				1
12	B3535581000	HOOK OIL ADJUSTING SCREW				1
13	B1811761000A	OIL SUPPLY FELT HOLDER				1
14	14504807	HOOK OILING FELT				1
15	B1801761000	HOOK DRIVING SHAFT				1
16	SS8150822TP	SCREW 15/64-28 L=8				3
17	SS4150715SP	SCREW 15/64-28 L=7				1
18	14504203	HOOK DRIVING SHAFT SPROCKET				1
19	SS8660612TP	SCREW 1/4-40 L=6				2
20	SB115000200	BEARING				2
21	SS8660610TP	SCREW 1/4-40 L=6				4
22	SS6111040SP	SCREW 11/64-40 L= 9.5				2
23	14504401	BEARING SUPPORT				1
24	14504500	BEARING BUSH, REAR				1
25	14504302	BEARING BUSH, INTERMEDIATE				1
26	13727904	THRUST BRACKET				1
27	14504609	HAND PULLEY JOINT				1
28	SS8660612TP	SCREW 1/4-40 L=6				2
29	G8039870000	CROWN KNOB				1
30	WP1052000SD	WASHER M10				1
31	13782065	HOOK COMBINATION	FOR 170*K*			1
32	CQ303000000	OIL WICK				0.03

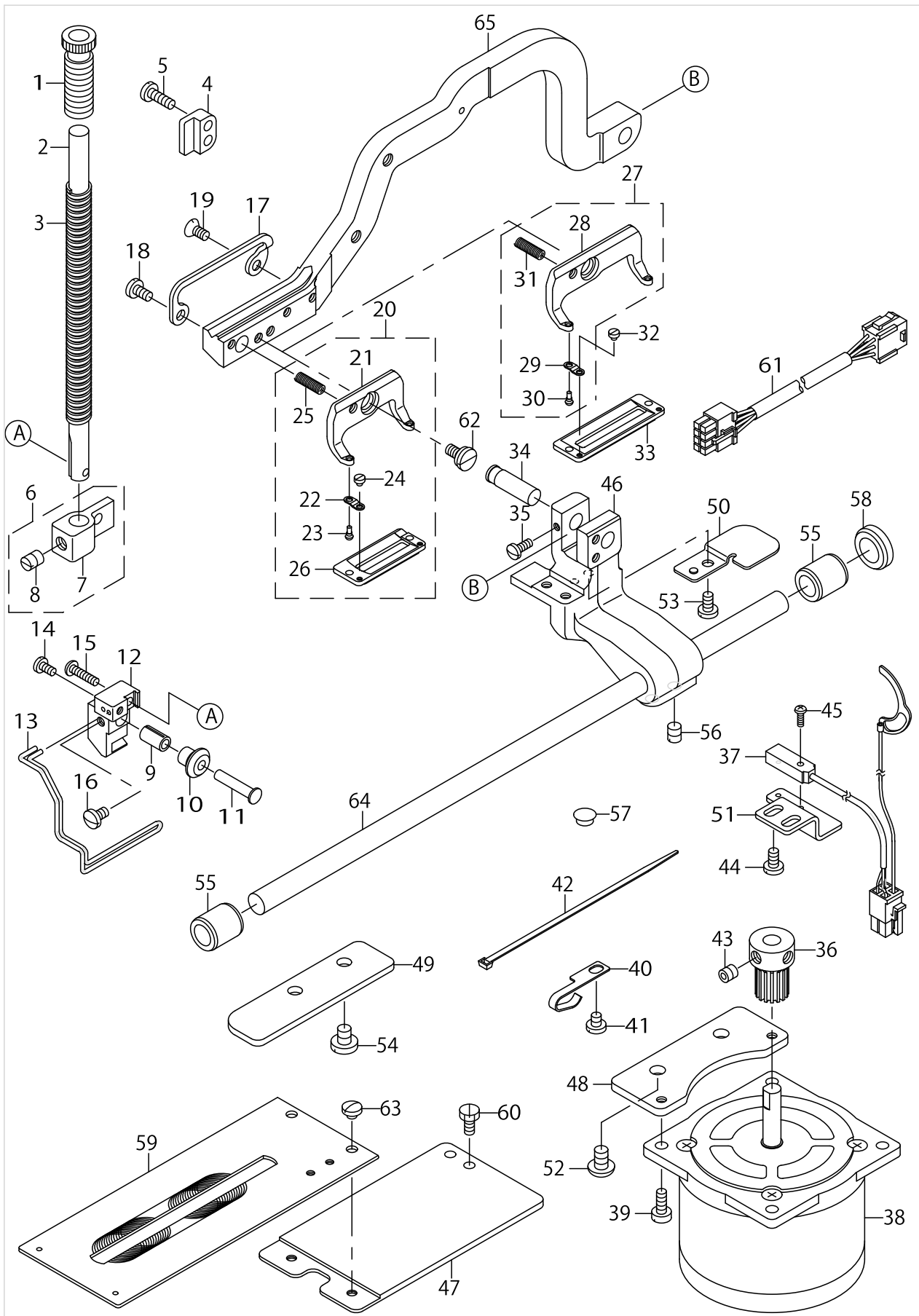
PRESSER & FEED COMPONENTS



PRESSER & FEED COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1509012000	PRESSER SPRING REGULATOR				1
2	B1501771000	PRESSER BAR				1
3	B1507761000	PRESSER SPRING				1
4	B1506761000	PRESSER BAR GUIDE BRACKET				1
5	SS7111310SP	SCREW 11/64-40 L=12.8				2
6	B15057610A0	PRESSER BAR POSITION BRACKET A				1
7	B1505761000	PRESSER BAR POSITION BRACKET		*		1
8	SS8660810TP	SCREW 1/4-40 L=8		*		1
9	B1504771000	COLLAR				1
10	B1515771000	SLIDE ROLLER				1
11	B1503771000	CONNECTING PIN				1
12	B1502771000A	BRACKET				1
13	B3130761000A	FINGER GUARD				1
14	SS7090710SP	SCREW 9/64-40 L= 6.8				1
15	SS4091520SP	SCREW 9/64-40 L=15				1
16	SS7110710SP	SCREW 11/64-40 L=7				1
17	B1513771000	WORK CLAMP BRACKET				1
18	SS7110840SP	SCREW 11/64-40 L=7.8				1
19	SS2110920TP	SCREW 11/64-40 L=8.5				1
20	B15527810A0A	PRESSER ASM.	FOR 170*S*			1
21	B1511771000B	PRESSER FOOT		*		1
22	B1509761000	WORK CLAMP CHECK SPRING		*		2
23	B151077100B	WORK CLAMP CHECK SPRING SET PI		*		2
24	SS6060210SP	SCREW 3/32-56 L= 1.9		*		2
25	B1512761000	WORK CLAMP CHECK HOLDER SPRING		*		1
26	B1552781000A	PRESSER		*		1
27	D1511772KA0	WORK CLAMP CHECK HOLDER	FOR 170*K*			1
28	B1511772000A	WORK CLAMP CHECK HOLDER		*		1
29	B1509761000	WORK CLAMP CHECK SPRING		*		2
30	B151077100B	WORK CLAMP CHECK SPRING SET PI		*		2
31	B1512761000	WORK CLAMP CHECK HOLDER SPRING		*		1
32	SS6060210SP	SCREW 3/32-56 L= 1.9	FOR 170*K*			2
33	D1508772K00	WORK CLAMP CHECK (2K)	FOR 170*K*			1
34	B1517761000	CONNECTING PIN				1
35	SS7090920SP	SCREW 9/64-40 L= 8.5				1
36	14110407	LENGTHWISE FEED GEAR				1
37	14505259	HEAD SENSOR ASM.				1
38	14505101	FEED STEPPING MOTOR				1
39	SS6111140SP	SCREW 11/64-40 L=11				4
40	13530209	LUBRICATING OIL WICK STOPPER				1
41	SS7110510SP	SCREW 11/64-40 L=5				1
42	EA9500B0200	CABLE BAND 150				1
43	SM8060602TP	SCREW M6X6				2
44	SS7110840SP	SCREW 11/64-40 L=7.8				2
45	SM4860801SC	SCREW M2.6 L=8				1
46	14505309	FEED BASE				1
47	14505408	CONNECTING PLATE				1

PRESSER & FEED COMPONENTS



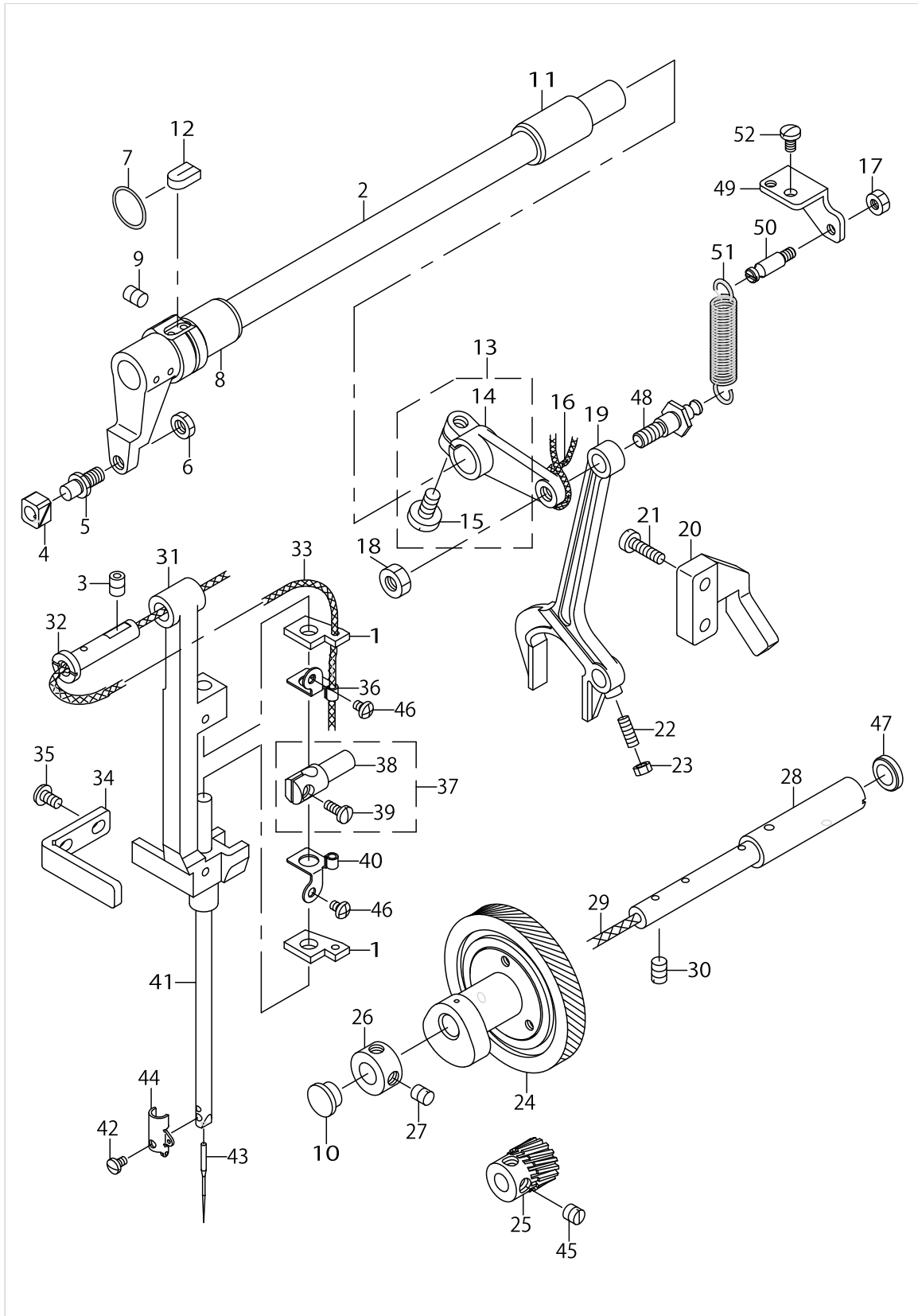
PRESSER & FEED COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	14505507	STEPPING MOTOR FITTING PLATE				1
49	14505606	FEED BAR GUIDE PLATE				1
50	14505705	FEED BASE COVER				1
51	14505804	FEED SENSOR FITTING PLATE				1
52	SS7151210SP	SCREW 15/64-28 L=12				2
53	SS7110840SP	SCREW 11/64-40 L=7.8				1
54	SS7150740SP	SCREW 15/64-28 L=7				2
55	B2509704000	BUSHING, REAR				2
56	SS8150710TP	SCREW 15/64-28 L=7				2
57	TA0750404R0	PLUG D=7.5 L=3.5				1
58	TA2000502R0	RUBBER PLUG				1
59	B1613771000B	WORK CLAMP CARRIER				1
60	SS9110920CP	SCREW 11/64-40 L=9				2
61	M85026000A0	FEED MOTOR CORD ASM.				1
62	SD0790203SP	HINGE SCREW D=7.94 H=2				1
63	SS7110340SP	SCREW 11/64-40 L= 3.2				2
64	14505002	FEED SHAFT				1
65	B1551781000	WORK CLAMP				1

NEEDLE BAR ROCKING COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1406761000	OIL FELT, FOR NEEDLE BAR				2
2	B14117710A0	FRAME ROCK SHAFT CRANK ASM., F				1
3	SS8150822TP	SCREW 15/64-28 L=8				1
4	B1414232000	SQUARE BLOCK				1
5	B1410771000	STUD				1
6	NS6150310SP	NUT 15/64-28				1
7	RO148240200	RUBBER RING				1
8	B1452771000	BUSHING				1
9	SS8150822TP	SCREW 15/64-28 L=8				1
10	TA1050504R0	RUBBER PLUG				1
11	11211000	ROCK SHAFT BUSHING, FRONT				1
12	B3541012000	OIL WICK				1
13	B14147710A0	FRAME ROCK SHAFT CRANK ASM., R				1
14	B1414771000	NEEDLE BAR CRANK,REAR		*		1
15	SS7151210SP	SCREW 15/64-28 L=12		*		1
16	CQ202000000	OIL WICK				0.4
17	NS6110420SP	NUT 11/64-40				1
18	NS6160520SP	NUT 1/4-24				1
19	B1415761000	NEEDLE BAR PITMAN				1
20	B1416761000	ROCK SHAFT CONNECTION GUIDE				1
21	SS6111620SP	SCREW 11/64-40 L=16.0				2
22	SS8111251SP	SCREW 11/64-40 L=12.0				1
23	NS6110310SP	NUT 11/64-40				1
24	14506356	NEEDLE ROD ROCKING CAM COMPL.				1
25	B1446761A00	NEEDLE THROW PEPOSITIONING PIN	SELECTIVE PART			1
26	CS0951019SH	THRUST COLLAR D=9.53 W=10				1
27	SS8150710TP	SCREW 15/64-28 L=7				2
28	14506208	NEEDLE BAR ROCKING CAM SHAFT				1
29	CQ202000000	OIL WICK				0.18
30	SS8150920SP	SET-SCREW				1
31	B1403771000	NEEDLE BAR FRAME				1
32	B1404771000	HINGE STUD				1
33	CQ252000000	OIL WICK				0.26
34	B1405771000	POSITION BRACKET				1
35	SS5110810SP	SCREW 11/64-40 L=8				2
36	B1407761000	OIL FELT				1
37	B14027610A0	NEEDLE BAR CONNECTION				1
38	B1402761000	NEEDLE BAR CONNECTION		*		1
39	SS7090910TP	SCREW 9/64-40 L= 8.5		*		1
40	B1408761000	OIL FELT RETAINER, LOWER				1
41	B1401761000	NEEDLE BAR				1
42	SS7080510TP	SCREW 1/8-44 L=4.5				1
43	MDP5J0B1100	NEEDLE DPX5 #11J				1
44	B145177100A	NEEDLE BAR THREAD GUIDE				1
45	SS8660610TP	SCREW 1/4-40 L=6				2
46	SS4090515SP	SCREW 9/64-40 L=5				2
47	TA1450302R0	RUBBER PLUG				1

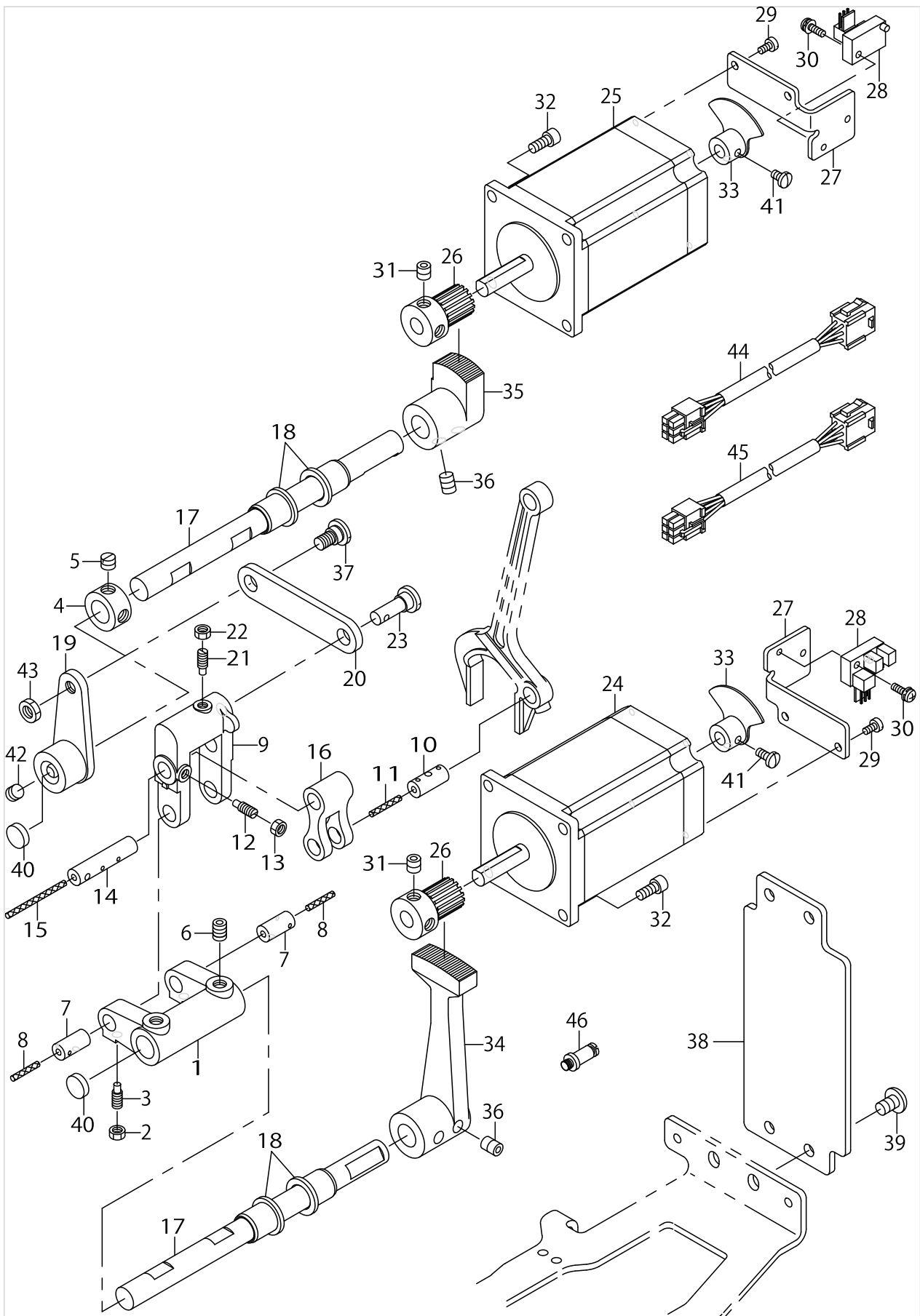
NEEDLE BAR ROCKING COMPONENTS



NEEDLE BAR ROCKING COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	14517007	ROCKING ROD SHAFT				1
49	14517106	SPRING FITTING BASE				1
50	14517205	ROCKING ROD SPRING FITTING				1
51	14517304	ROCKING ROD SPRING				1
52	SS7110740TP	SCREW 11/64-40 L=7				1

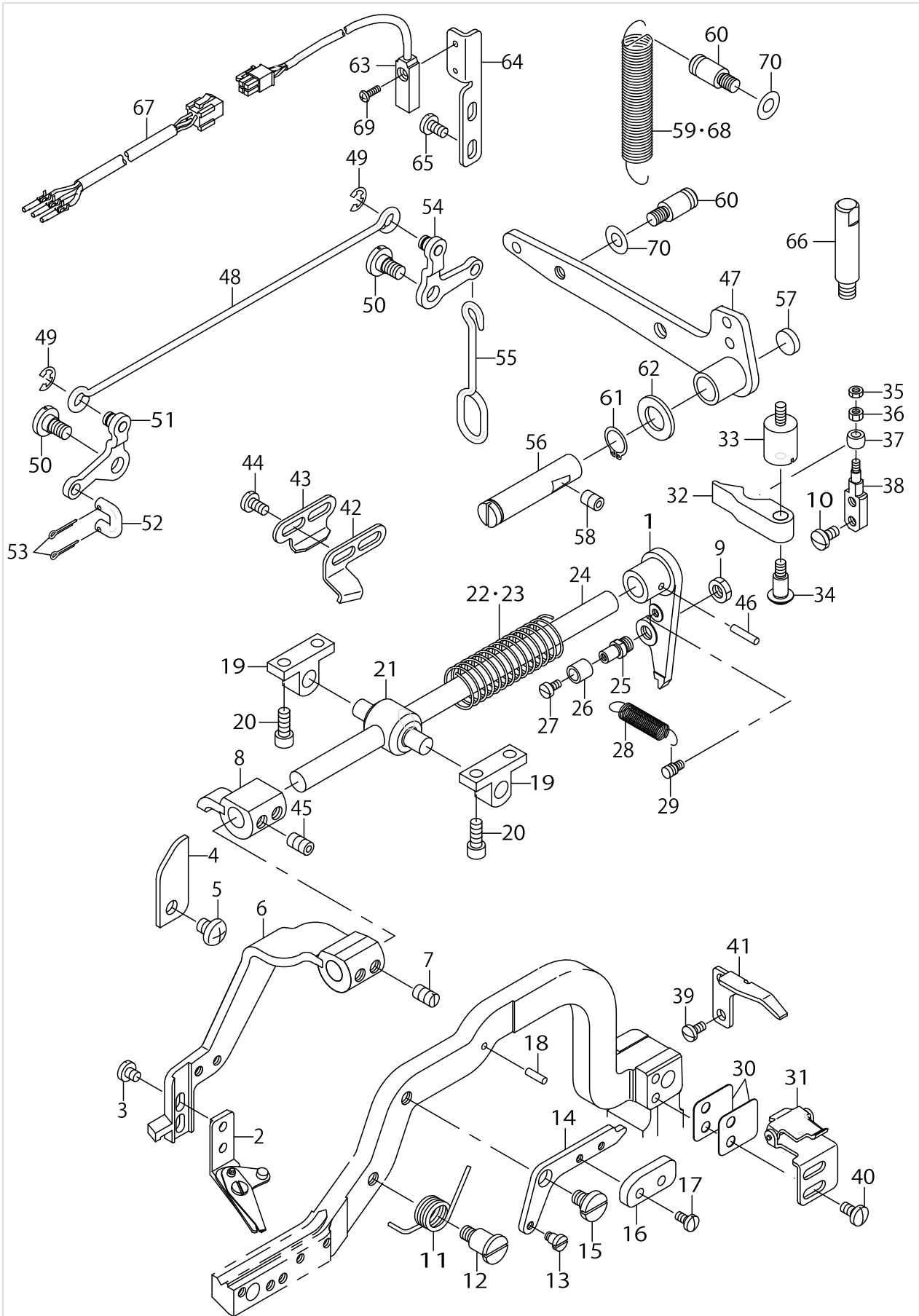
LINKING WIDTH COMPONENTS



LINKING WIDTH COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1425771000	BEARING BRACKET				1
2	NS6110310SP	NUT 11/64-40				2
3	SS8111251SP	SCREW 11/64-40 L=12.0				2
4	CS1111019SH	THRUST COLLAR D=11.11 W=10				1
5	SS8660530TP	SCREW 1/4-40 L= 4.5				2
6	SS8150822TP	SCREW 15/64-28 L=8				2
7	B1421761000	CONNECTING PIN				2
8	CQ252000000	OIL WICK				0.04
9	14506406	ZIGZAG WIDTH CHANGE LINK				1
10	B1418761000	CONNECTING FORKED LINK PIN				1
11	CQ252000000	OIL WICK				0.02
12	SS8111251SP	SCREW 11/64-40 L=12.0				2
13	NS6110310SP	NUT 11/64-40				2
14	B1419761000	CONNECTING STUD				1
15	CQ252000000	OIL WICK				0.04
16	B1417761000	CONNECTING FORKED LINK				1
17	14506505	NEEDLE POSITION CHANGE SHAFT				2
18	14507404	CHANGE SHAFT BUSHING				4
19	14506653	ZIGZAG WIDTH ADJUST ARM COMPL.				1
20	14506802	ZIGZAG WIDTH ADJUST ROD				1
21	SS8111251SP	SCREW 11/64-40 L=12.0				1
22	NS6110310SP	NUT 11/64-40				1
23	B1433761000	REGULATING HINGE PIN				1
24	14506901	NEEDLE POSITION STEPPING MOTOR				1
25	14507800	ZIGZAG WIDTH STEPPING MOTOR				1
26	14110407	LENGTHWISE FEED GEAR				2
27	14507008	SENSOR FITTING PLATE				2
28	HD00057000A	PHOTO SENSOR				2
29	SM6030600SP	SCREW M3X0.5 L=6				4
30	SL4031091SC	SCREW M3 X 10				4
31	SM8060602TP	SCREW M6X6				4
32	SS6111052TP	SCREW				6
33	14507156	DETECTION PLATE ASM.				2
34	14507602	NEEDLE POSITION STEP MOTOR ARM				1
35	14507701	ZIGZAG WIDTH STEP MOTOR ARM				1
36	SS8150822TP	SCREW 15/64-28 L=8				4
37	SD0790402TP	HINGE SCREW D= 7.94 H= 4				1
38	14507305	SENSOR COVER				1
39	SS4150915SP	SCREW 15/64-28 L=9				4
40	B2015357000	PLUG				2
41	SS7090620TP	SCREW 9/64-40 L=6.1				4
42	SS8660530TP	SCREW 1/4-40 L= 4.5				2
43	NS6150310SP	NUT 15/64-28				1
44	M85036000A0	STITCH WIDTH MOTOR CORD ASM.				1
45	M85046000A0	STITCH BASE LINE CORD ASM.				1
46	B3413227000	SPRING SUSPENSION				1

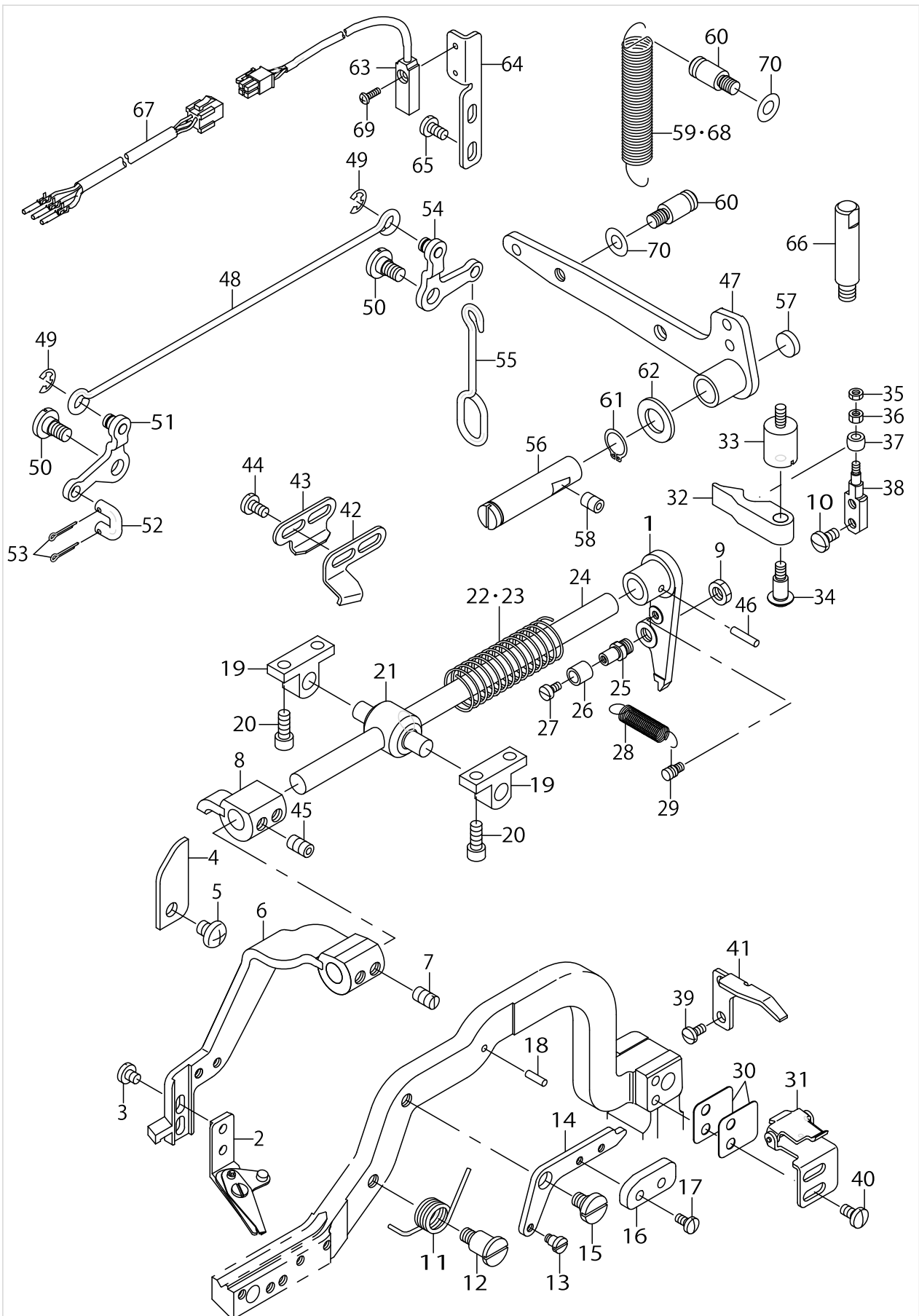
NEEDLE THREAD TRIMMER COMPONENTS



NEEDLE THREAD TRIMMER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2013771000	CRANK,REAR				1
2	B20017710A0	NEEDLE THREAD TRIMMER ASM.				1
3	SS7110510SP	SCREW 11/64-40 L=5				2
4	B2008771000	NEEDLE THREAD TRIMMER SHAFT GU				1
5	SS4150715SP	SCREW 15/64-28 L=7				1
6	B20637810A0A	NEEDLE THREAD TRIMMER LEVER				1
7	SM8061002TP	SCREW M6 L=10				2
8	B20517810A0A	ACTUATING ARM				1
9	NS6150310SP	NUT 15/64-28				1
10	SS7110840SP	SCREW 11/64-40 L=7.8				2
11	B2061781000	DRIVING CAM SPRING				1
12	B2062781000	DRIVING CAM SPRING AXLE				1
13	SD0450401SP	HINGE SCREW D= 4.5 H= 4				1
14	B2059781000	DRIVING CAM INSTALLING PLATE				1
15	SD0790303SP	HINGE SCREW D= 7.94 H= 3.0				1
16	B2060781000	DRIVING CAM				1
17	SS7090710SP	SCREW 9/64-40 L= 6.8				2
18	PS0300102K0	SPRING PIN 3.0X10				1
19	B2010771000	BRACKET				2
20	SS6621212TP	SCREW 3/16-32 L=12.0				4
21	B2009771000	UNIVERSAL JOINT				1
22	B2053781000	THREAD TRIMMER SPRING B	FOR 170**A			1
23	B2012771000	PRESSURE SPRING	FOR 170**B,170**C			1
24	B2007771000	NEEDLE THREAD TRIMMER SHAFT				1
25	B2014771000	STUD				1
26	B2507372000	CAM ROLL				1
27	SS6080610TP	SCREW 1/8-44 L=6				1
28	13796305	SPRING				1
29	B2024771000	SUSPENSION SCREW				1
30	B2023761000	SPACER				2
31	B20177710A0	LOCKING BRACKET LATCH ASM.				1
32	B2030771000	THREAD TRIMMING SHAFT SEGMENT				1
33	B8404352000	BELT COVER SUPPORT STUD				1
34	SD0641003SP	HINGE SCREW D=6.35 H=10				1
35	NS6080210SP	NUT 1/8-44				1
36	NS6080340SP	NUT 1/8-44				1
37	B2031771000	ROLLER				1
38	B2032771000	STUD				1
39	SS7090710SP	SCREW 9/64-40 L= 6.8				2
40	SS7110840SP	SCREW 11/64-40 L=7.8				2
41	B2027771000	LATCH PRESSER ARM				1
42	B202077100A	NEEDLE THREAD TRIMMER GUIDE (A				1
43	B202077100B	NEEDLE THREAD TRIMMER GUIDE (B				1
44	SS7110840SP	SCREW 11/64-40 L=7.8				1
45	SM8061002TP	SCREW M6 L=10				2
46	PT0301400S0	TAPERED PIN 3X14				1
47	B34057710A0	PRESSER BAR LIFTING LEVER ASM.				1

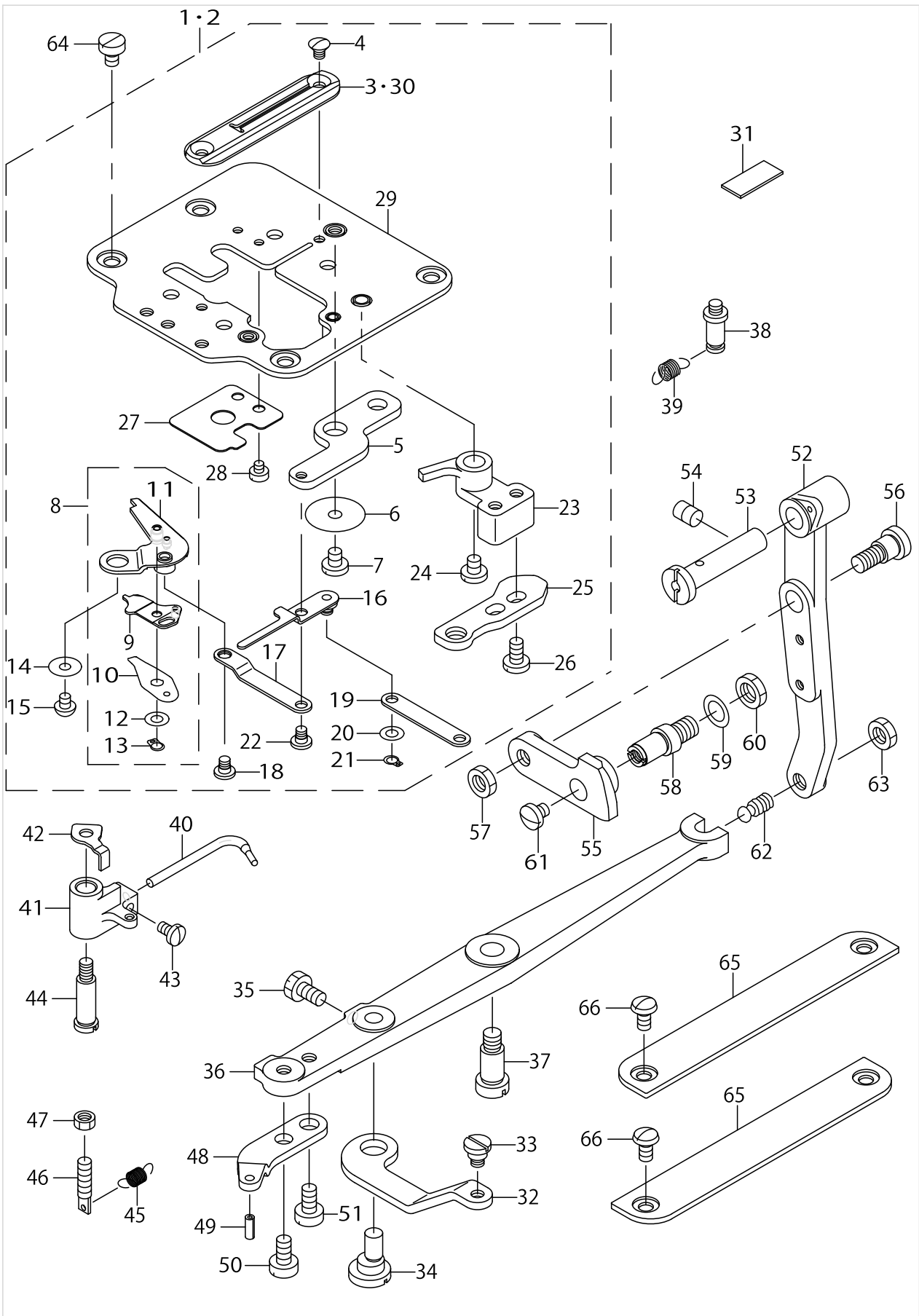
NEEDLE THREAD TRIMMER COMPONENTS



NEEDLE THREAD TRIMMER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B3404771000	PRESSER BAR LIFTING ROD, LONG				1
49	RE0500000K0	E-RING				2
50	SD0720331SP	HINGE SCREW D= 7.24 H= 3.3				2
51	B34027710A0	LEVER ASM, FRONT				1
52	B3406761000	LINK				1
53	PD02010000D	SPLIT PIN 1.8X10				2
54	B34087710A0	LEVER ASM, REAR				1
55	B3403761000	PRESSER BAR LIFTING ROD				1
56	B2605771000	TRIPPING LEVER HINGE PIN				1
57	B2015357000	PLUG				1
58	SS8150822TP	SCREW 15/64-28 L=8				1
59	G5214164000	SPRING	FOR 170**A			1
60	B2714761000	SPRING RACK				2
61	RC1021011KP	RETAINING RING 10.2				1
62	11823200	WASHER				1
63	14512651	PRESSER LOWERING SENSOR ASM.	FOR 170**B,170**C			1
64	14512701	FALL SENSOR FITTING PLATE	FOR 170**B,170**C			1
65	SS7110840SP	SCREW 11/64-40 L=7.8	FOR 170**B,170**C			2
66	13700802	BED SCREW STUD, SMALL				1
67	M85116000A0	PRESSER DOWN CORD ASM.	FOR 170**B,170**C			1
68	14514517	PRESSER LIFTER LEVER SPRING	FOR 170**B			1
69	SM4860801SC	SCREW M2.6 L=8	FOR 170**B,170**C			1
70	WP0621016SD	WASHER 6.2X13X1				2

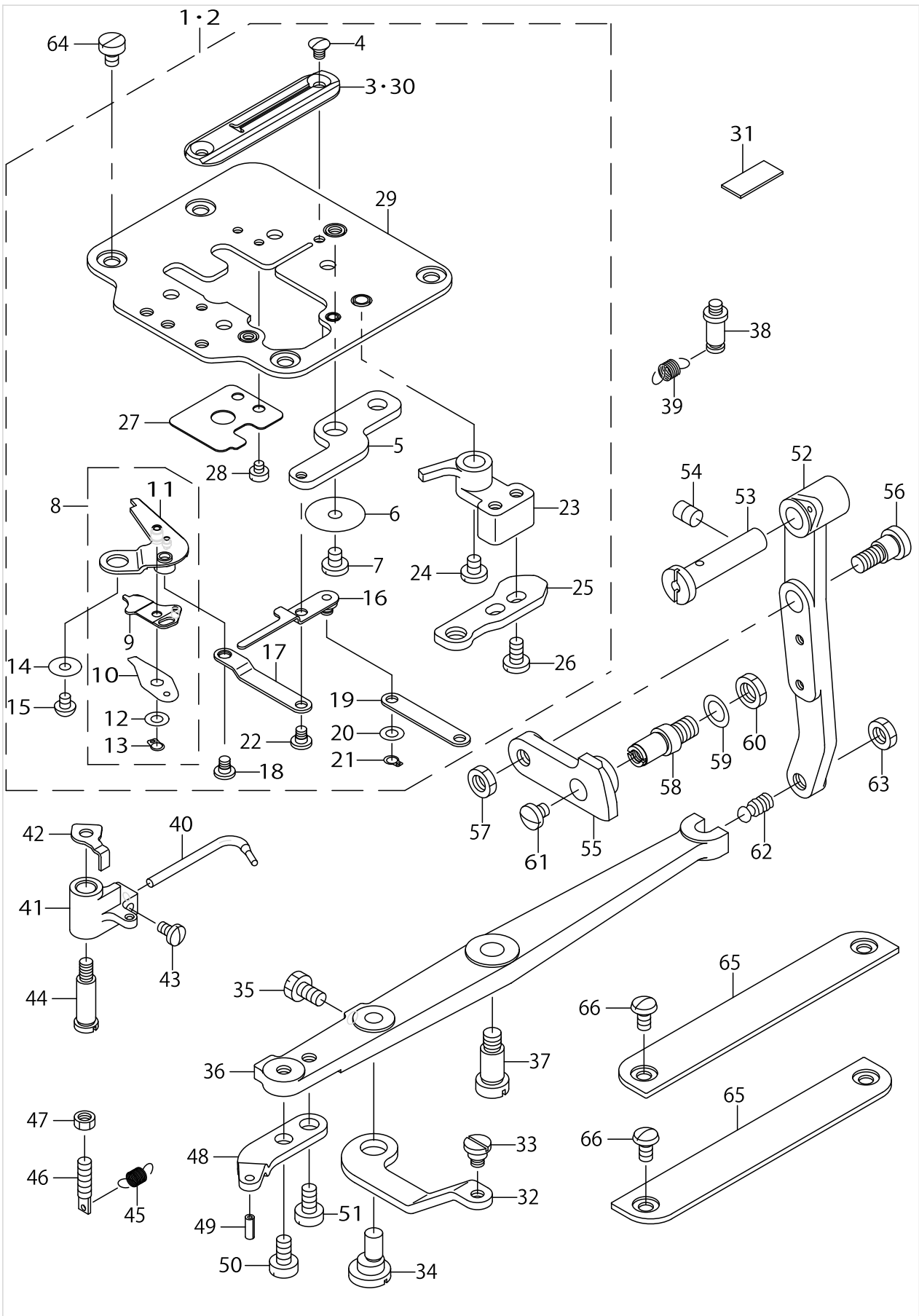
BOBBIN THREAD TRIMMER COMPONENTS



BOBBIN THREAD TRIMMER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14507966	THROAT PLATE BASE COMPL.	FOR 170*S*			1
2	14509053	THROAT PLATE COMBINATION K	FOR 170*K*			1
3	13739107	THROAT PLATE	FOR 170*S*	*		1
4	SS2090510SP	SCREW 9/64-40 L=5		*		2
5	13736202	BOBBIN THREAD TRIMMER LEVER		*		1
6	WP0451016SP	WASHER 4.5X20X1		*		1
7	SS7110570SP	SCREW 11/64-40 L= 4.8		*		1
8	13947866	BOBBIN THREAD TRIMMER CONNEC.		*		1
9	13735956	TRIMMER, UPPER ASM.		*		1
10	13736103	SPRING		*		1
11	13947858	TRIMMER, LOWER ASM.		*		1
12	RC0370411KP	RETAINING RING		*		1
13	WP0410846SC	WASHER		*		1
14	B242328000A	MOVING KNIFE WASHER A		*		1
15	SS3090410SP	SCREW		*		1
16	13736350	BOBBIN THREAD PULLER ASM.		*		1
17	13735808	LOWER LINK		*		1
18	SD0400191TP	HINGE SCREW D=4 H=1.9		*		1
19	13736509	BOBBIN THREAD PULLER LINK		*		1
20	WP0410846SC	WASHER		*		2
21	RC0370411KP	RETAINING RING		*		2
22	SD0400191TP	HINGE SCREW D=4 H=1.9		*		1
23	14508105	KNIFE ACTUATING PLATE		*		1
24	SS7110570SP	SCREW 11/64-40 L= 4.8		*		1
25	14508204	KNIFE ACTUATING CAM		*		1
26	SS7110840SP	SCREW 11/64-40 L=7.8		*		2
27	13948005	BOBBIN THREAD CLAMP PLATE		*		1
28	SS6080320SP	SCREW 1/8-44 L= 2.5		*		2
29	14507958	THROAT PLATE BASE ASM.		*		1
30	13782305	NEEDLE PLATE K	FOR 170*K*	*		1
31	14506109	FEED PLATE GUIDE				4
32	14508303	BOBBIN THREAD TRIMMER LINK				1
33	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2				1
34	13737408	LINK ROD				1
35	SS9120910TP	SCREW 3/16-28 L=9				1
36	14508402	BOBBIN THREAD TRIMMER LEVER				1
37	SD0791271SP	HINGE SCREW D= 7.94 H=12.7				1
38	B3413227000	SPRING SUSPENSION				1
39	14508501	ACTUATING SPRING				1
40	B2421771000	BOBBIN WINDER TRIP LATCH				1
41	14508600	BOBBIN WINDER TRIP LATCH ARM				1
42	B2424771000A	HOOK THREAD PRESSER STOPPER				1
43	SS7090620TP	SCREW 9/64-40 L=6.1				1
44	B2423771000	BOBBIN PICKER BRACKET SHAFT				1
45	14508808	BOBBIN PICKER SPRING				1
46	B2561205000A	SCREW				1
47	NS6110310SP	NUT 11/64-40				1

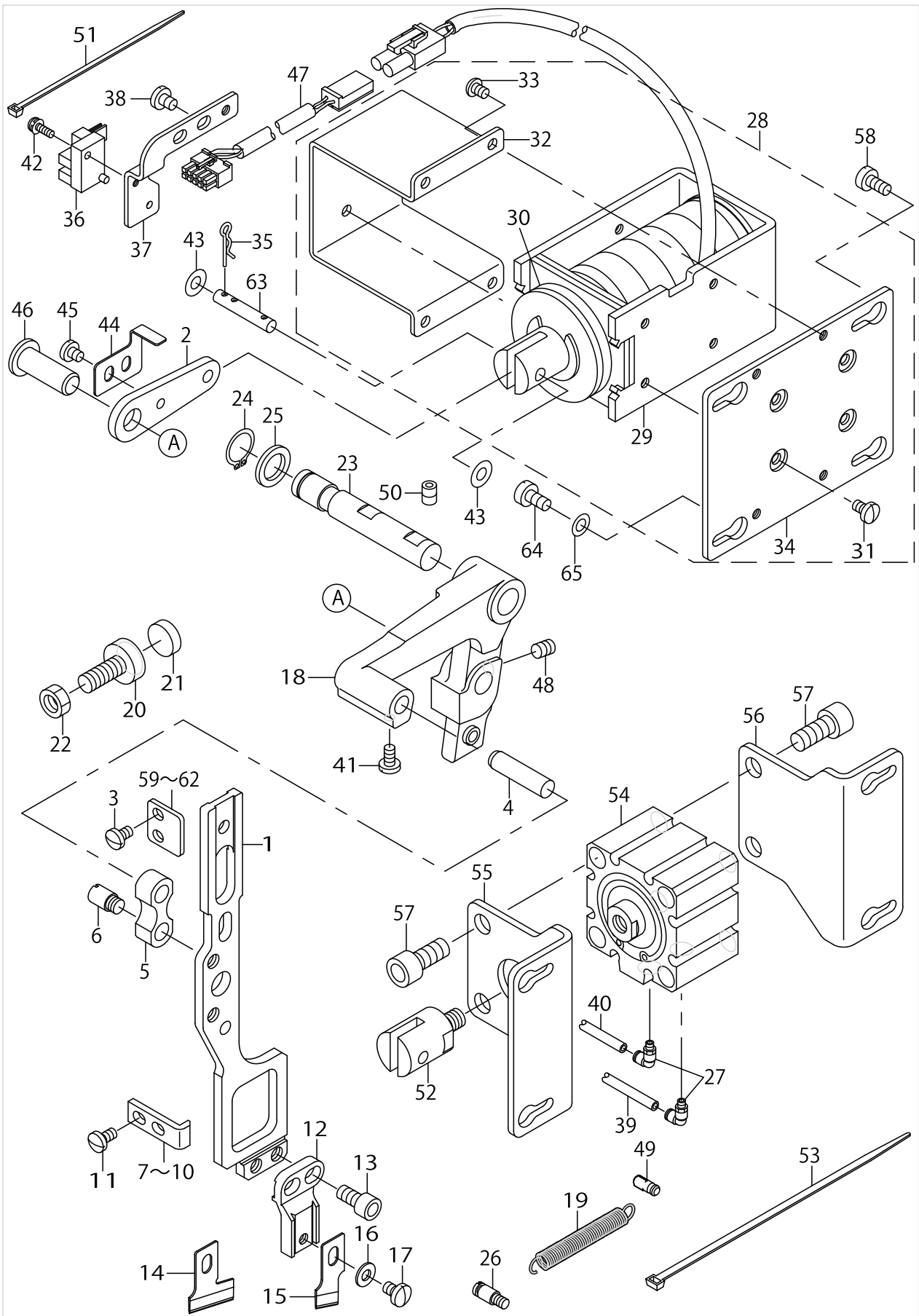
BOBBIN THREAD TRIMMER COMPONENTS



BOBBIN THREAD TRIMMER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	14508709	BOBBIN PRESSER LEVER				1
49	PS0300082KH	SPRING PIN 3X8				1
50	SS6120940SP	SCREW 3/16-28 L=9				1
51	SS6120930SP	SCREW 3/16-28 L=9				1
52	B2411771000	BOBBIN THREAD TRIMMER DRIVING				1
53	B2416761000	HING STUD				1
54	SS8150822TP	SCREW 15/64-28 L=8				1
55	B2413771000	CONNECTING LINK				1
56	SD0790641SP	HINGE SCREW D= 7.94 H= 6.4				1
57	NS6150310SP	NUT 15/64-28				1
58	B2414761000	STOP SCREW				1
59	WP0740516SP	WASHER 7.4X11.8X0.5				1
60	NS6680320SP	NUT 9/32-28				1
61	SS7110570SP	SCREW 11/64-40 L= 4.8				1
62	B2412047000	BALL SCREW				1
63	NS6150310SP	NUT 15/64-28				1
64	SS6110610TP	SCREW 11/64-40 L=6				4
65	14509202	THROAT PLATE BASE COVER				2
66	SS5110810SP	SCREW 11/64-40 L=8				4

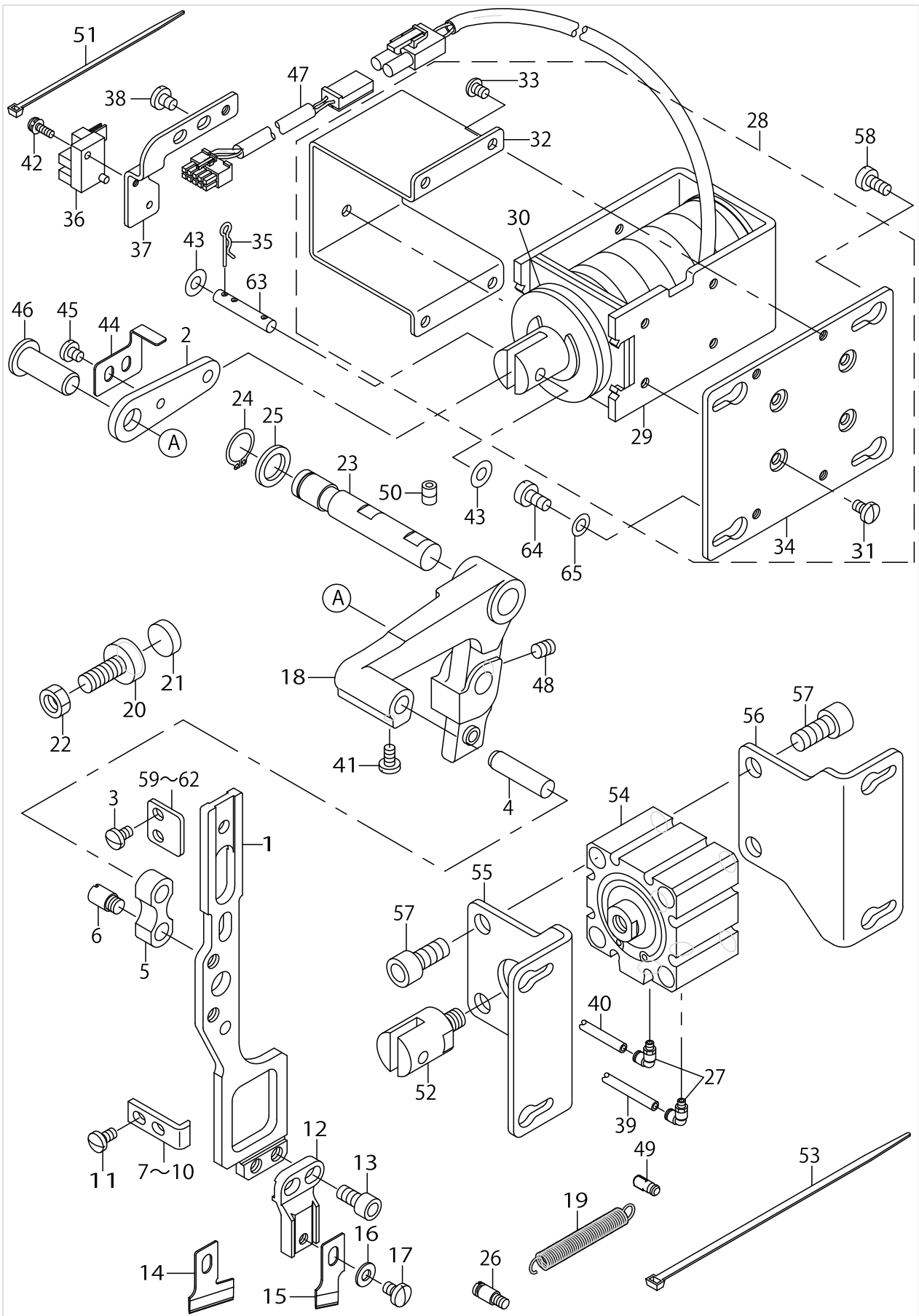
CLOTH CUTTING KNIFE COMPONENTS



CLOTH CUTTING KNIFE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14510408	KNIFE BAR				1
2	14509905	SOLENOID LINK				1
3	SS7110710SP	SCREW 11/64-40 L=7				2
4	B2707761000	HINGE STUD				1
5	B2706761000	KNIFE BAR CONNECTING LINK				1
6	14509608	KNIFE BAR LINK SHAFT				1
7	B2704761A00	KNIFE STUD RETAINER (B)	SELECTIVE PART			1
8	B2704761B00	KNIFE BAR POSITIONING BRACKET	SELECTIVE PART			1
9	B2704761C00	KNIFE BAR POSITIONING BRACKET	SELECTIVE PART			1
10	B2704761D00	KNIFE BAR PRESSER T=0.08	SELECTIVE PART			1
11	SS7110840SP	SCREW 11/64-40 L=7.8				2
12	B2701761000	KNIFE HOLDER				1
13	SM6061202TP	SCREW M6 L=12				2
14	B2702047Q00A	KNIFE 1	FOR 1702			1
15	B2702047L00A	KNIFE 1/2	FOR 1700			1
16	WP0501016SD	WASHER 5X10.5X1				1
17	SS7620750SP	SCREW 3/16-32 L= 6.5				1
18	14509707	KNIFE DRIVING LEVER				1
19	14517700	KNIFE BAR DRIVING SPRING				1
20	B2752781000	KNIFE BAR DRIVING STOP SCREW				1
21	B2753781000	KNIFE BAR DRIVING STOPPER				1
22	NS6200520SP	NUT 5/16-18				1
23	14509806	KNIFE DRIVING LEVER SHAFT				1
24	RC1200001KP	C-SHAPED SNAP RING				1
25	B182024600B	WASHER B				1
26	10120004	SPRING SUSPENSION				1
27	PJ304045108	ELBOW UNION	FOR 170**C			2
28	14510085	KNIFE DRIVING SOLENOID COMPL.	FOR 170**A,*B			1
29	14510077	KNIFE DRIVING SOLENOID ASM.		*		1
30	14517502	SOLENOID CUSHION	FOR 170**A,*B	*		1
31	SS7110710SP	SCREW 11/64-40 L=7		*		4
32	14510911	SOLENOID PROTECT PLATE		*		1
33	SS4110615SP	SCREW 11/64-40 L=6		*		6
34	14510119	SOLENOID FITTING PLATE		*		1
35	B1515210D00	PIN				2
36	HD00057000A	PHOTO SENSOR				1
37	14510200	SENSOR INSTALLING BASE				1
38	SS7120640SP	SCREW 3/16-28 L=6				2
39	BT0400251EB	URETHANE HOSE, BLACK	FOR 170**C			0.8
40	BT0400251EA	TUBE HOSE, BLUE	FOR 170**C			0.8
41	SS7110810SP	SCREW 11/64-40 L= 8.0				1
42	SL4031091SC	SCREW M3 X 10				1
43	WP0560860SE	WASHER 5.6X12X0.8				2
44	14510309	ORIGIN DETECTION PLATE				1
45	SS7110510SP	SCREW 11/64-40 L=5				1
46	13747001	BELL CRANK SHAFT				1
47	M85136000A0A	CLOTH CUTTING KNIFE CORD ASM.	FOR 170**A,*B			1

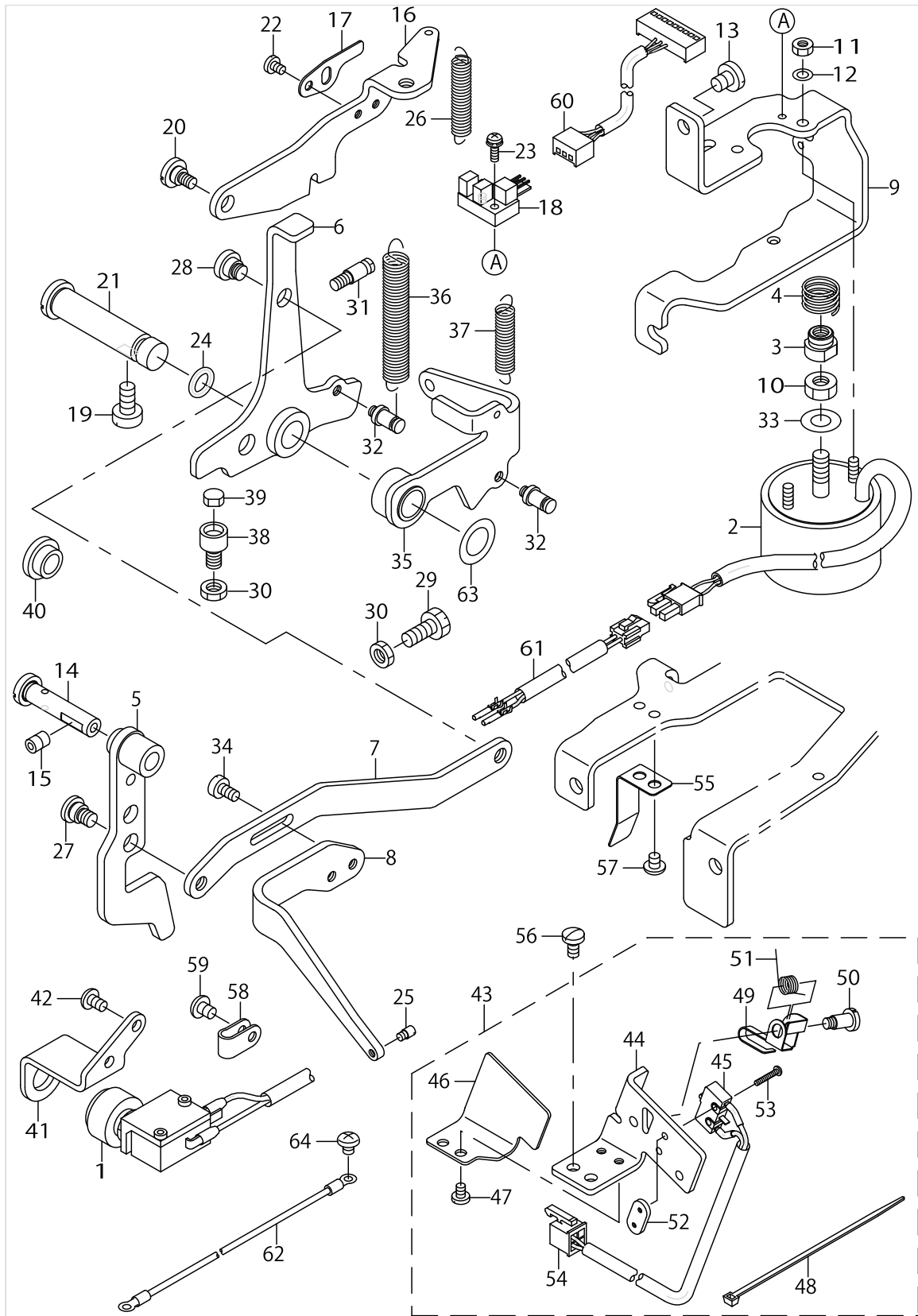
CLOTH CUTTING KNIFE COMPONENTS



CLOTH CUTTING KNIFE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS8150822TP	SCREW 15/64-28 L=8				1
49	13738802	SUSPENSION SCREW				1
50	SS8150822TP	SCREW 15/64-28 L=8				2
51	EA9500B0100	CABLE BAND				1
52	14510705	CYLINDER CONNECTING SHAFT	FOR 170**C			1
53	EA9500B0200	CABLE BAND 150				1
54	PA400100100	AIR CYLINDER	FOR 170**C			1
55	14510507	CYLINDER FITTING BASE, FRONT	FOR 170**C			1
56	14510606	CYLINDER FITTING BASE, REAR	FOR 170**C			1
57	SM6081802TP	SCREW	FOR 170**C			4
58	SS6121050SP	SCREW 3/16-28 L= 9.5				2
59	14509509	KNIFE BAR GUIDE PLATE	SELECTIVE PART			1
60	14509400	KNIFE ROD GUIDE PLATE A	SELECTIVE PART			1
61	14509301	KNIFE ROD GUIDE PLATE B	SELECTIVE PART			1
62	14511000	KNIFE ROD GUIDE PLATE C	SELECTIVE PART			1
63	B1513210D00	MAGNET PIN				1
64	SS6121010SP	SCREW 3/16-28 L=10				2
65	WP0550800SP	WASHER 5.5X10X0.8				2

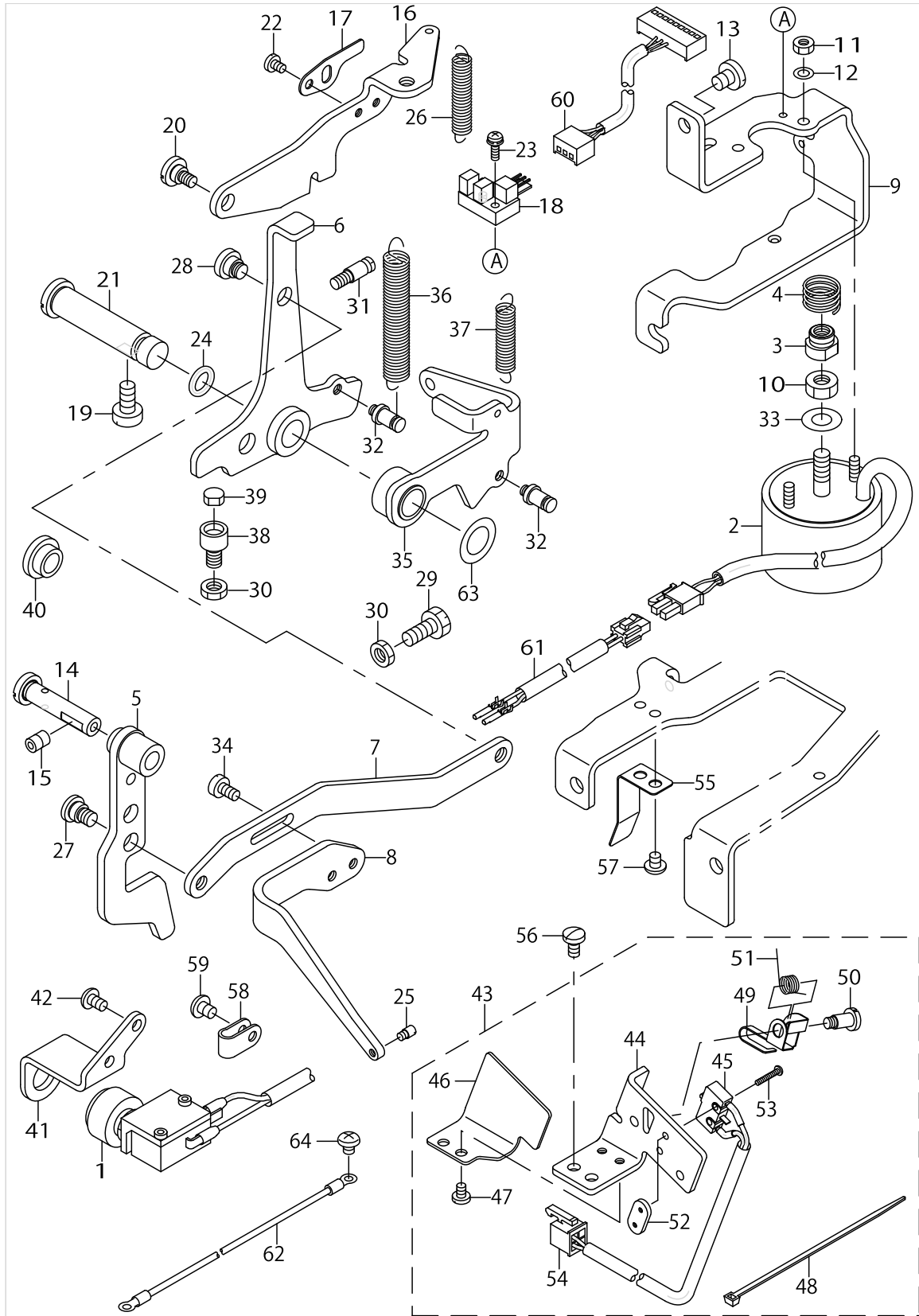
STARTING SAFETY COMPONENTS



STARTING SAFETY COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14511158	TEMPORARY STOP SWITCH ASM.				1
2	14513055	STOP-MOTION SOLENOID ASM.	FOR 170**A			1
3	13775606	STOP-MOTION BAR	FOR 170**A			1
4	13775705	SPRING	FOR 170**A			1
5	B26207710A0A	STARTING LINK ASM.	FOR 170**A			1
6	14511356	STARTING SAFETY HOOK ASM.	FOR 170**A			1
7	14511505	STARTING SAFETY ARM ROD	FOR 170**A			1
8	14511604	NEEDLE THREAD TRIM REST LEVER	FOR 170**A			1
9	14511703	STARTING SAFETY SOLENOID BASE	FOR 170**A			1
10	NS6660511SP	NUT 1/4	FOR 170**A			1
11	NM6040001SE	NUT M4	FOR 170**A			2
12	WP0450000SD	WASHER 4.5X8X0.5	FOR 170**A			2
13	SS7150740SP	SCREW 15/64-28 L=7	FOR 170**A			2
14	B2416761000	HING STUD	FOR 170**A			1
15	SS8150822TP	SCREW 15/64-28 L=8	FOR 170**A			1
16	14511802	START SAFETY LEVER	FOR 170**A			1
17	14511901	START SENSOR PLATE	FOR 170**A			1
18	HD00057000A	PHOTO SENSOR	FOR 170**A			1
19	SS6151220SP	SCREW 15/64-28 L=11.5	FOR 170**A			1
20	SD0720321TP	HINGE SCREW	FOR 170**A			1
21	13722400	PRESSER BAR LEVER SHAFT	FOR 170**A			1
22	SS7090510SP	SCREW 9/64-40 L= 4.6	FOR 170**A			2
23	SL4031091SC	SCREW M3 X 10	FOR 170**A			1
24	RO074240100	RUBBER RING	FOR 170**A			1
25	B1534816000	HINGE SCREW	FOR 170**A			1
26	13521307	TENSION SPRING	FOR 170**A			1
27	SD0790431SP	HINGE SCREW D= 7.94 H= 4.3	FOR 170**A			1
28	SD0800341SP	HINGE SCREW D=8 H=3.4	FOR 170**A			1
29	SS9151440CP	SCREW 15/64-28 L=14	FOR 170**A			1
30	NS6150310SP	NUT 15/64-28	FOR 170**A			2
31	B1631012B00	SUSPENSION STUD B	FOR 170**A			1
32	B3413552000	SUSPENSION SCREW	FOR 170**A			2
33	B1116804000	CLOTH PLATE WASHER	FOR 170**A			1
34	SS6110810TP	SCREW 11/64-40 L=8	FOR 170**A			2
35	14512057	START LEVER ASM.	FOR 170**A			1
36	B2410980000	TENSION SPRING	FOR 170**A			1
37	B1626210000	SPRING	FOR 170**A			1
38	B1453761000	SWING ARM STOPPER	FOR 170**A			1
39	B1432761000	SWING ARM STOPPER RUBBER	FOR 170**A			1
40	TA1250504R0	RUBBER PLUG	FOR 170**B,*C			1
41	14512206	STOP SIGNAL SW FITTING PLATE				1
42	SS4110715SP	SCREW 11/64-40 L=7				2
43	14516652	SAFETY SWITCH ASM.				1
44	14516603	SAFETY SW BASE		*		1
45	14516751	SAFETY SW CORD ASM.		*		1
46	14516900	SAFETY SWITCH COVER		*		1
47	SS7090520SP	SCREW 9/64-40 L= 4.5		*		2

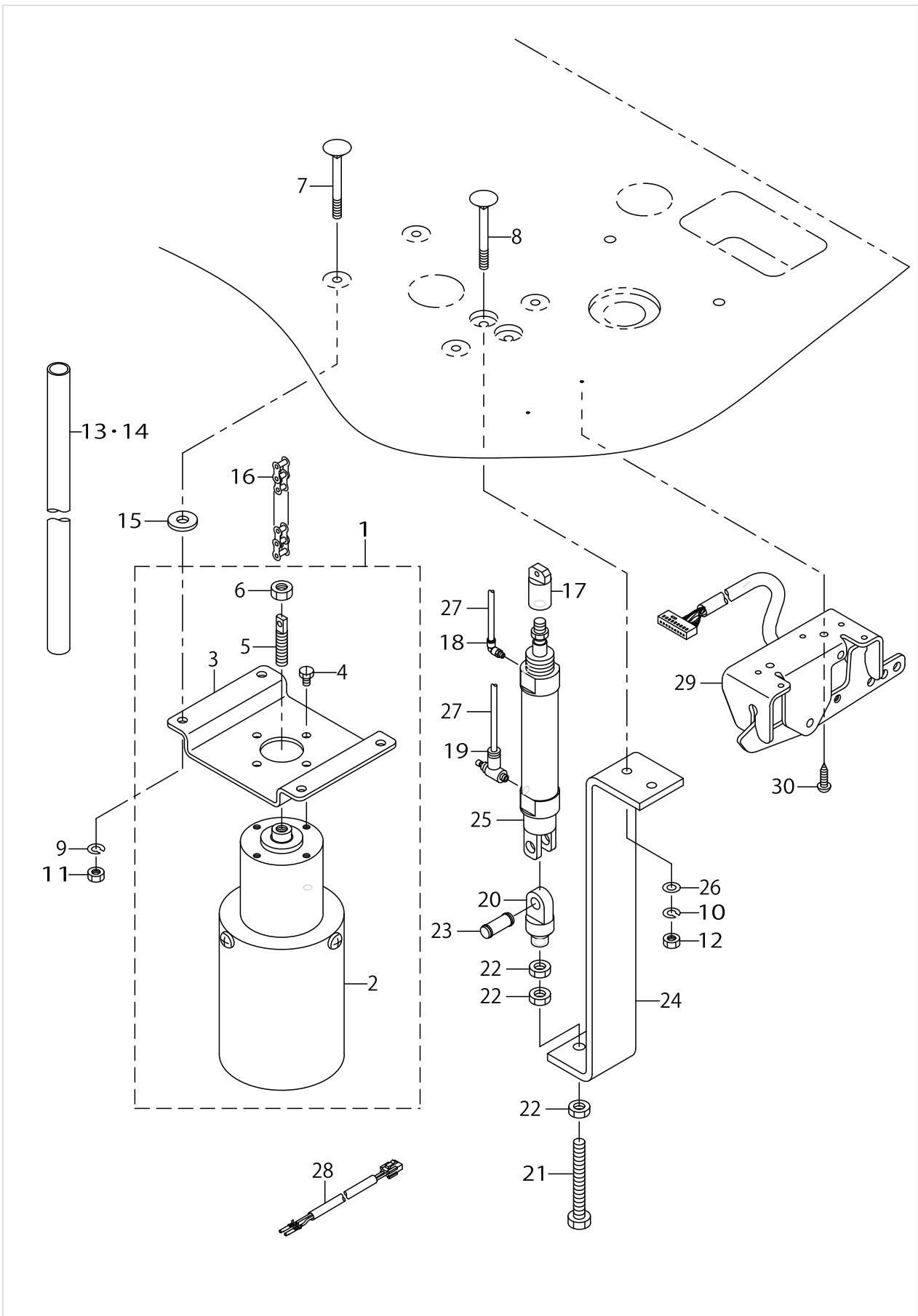
STARTING SAFETY COMPONENTS



STARTING SAFETY COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	EA9500B0100	CABLE BAND		*		1
49	23638109	SAFETY SWITCH ARM		*		1
50	23638307	SAFETY SWITCH ARM SHAFT		*		1
51	23638208	SAFETY SWITCH SPRING		*		1
52	23638406	SAFETY SWITCH NUT		*		1
53	SM4021201SC	SCREW M2 L=12		*		2
54	HK034610040	HOUSING		*		1
55	14516801	SAFETY SWITCH PRESSING PLATE				1
56	SS7110840SP	SCREW 11/64-40 L=7.8				2
57	SS4110515SP	SCREW 11/64-40 L=5				2
58	HX001230000	CABLE CLIP				1
59	SS4120615SP	SCREW 3/16-28 L=6				1
60	M85126000A0	START-UP CORD ASM.	FOR 170**A			1
61	M85146000A0	STOP-MOTION CORD ASM.	FOR 170**A			1
62	M90195800A0	EARTH CABLE ASM.				1
63	WP1221016SP	WASHER	FOR 170**A			1
64	SS4110515SP	SCREW 11/64-40 L=5				1

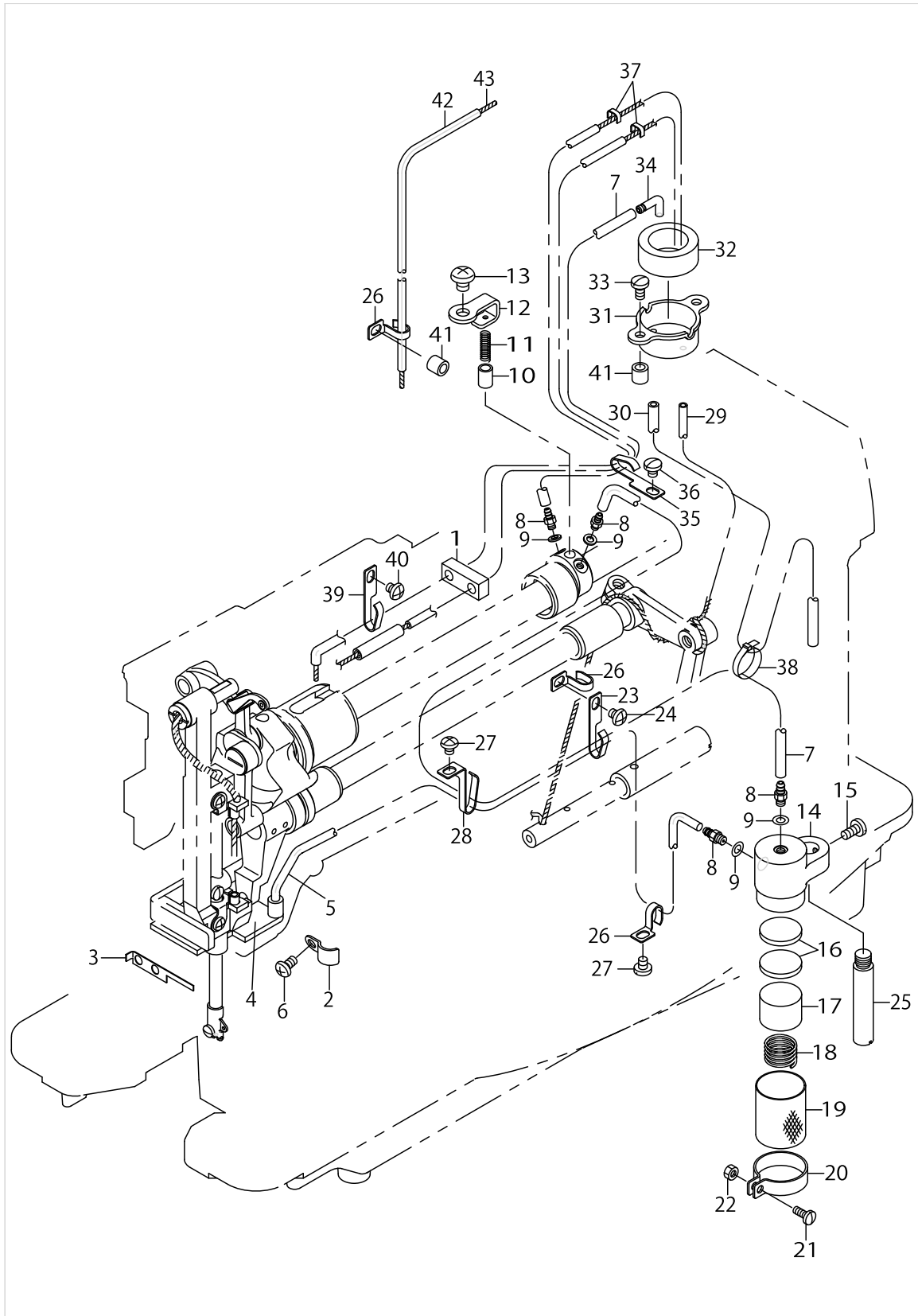
AO COMPONENTS



AO COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14514269	PRESSER LIFTER MAGNET COMPL.	FOR 170**B			1
2	14514251	PRESSER LIFTER MAGNET ASM.		*		1
3	14514004	MAGNET FITTING PLATE		*		1
4	SM9050850SP	SCREW		*		4
5	14514103	CONNECTING SCREW		*		1
6	NM6080721SE	NUT M8		*		1
7	MAO11108N00	PEDAL SWITCH FRAME BOLT	FOR 170**B			4
8	MAO11108N00	PEDAL SWITCH FRAME BOLT	FOR 170**C			2
9	WS0610002KN	SPRING WASHER 6.1X12.2X1.5	FOR 170**B			4
10	WS0610002KN	SPRING WASHER 6.1X12.2X1.5	FOR 170**C			2
11	NM6060001SC	NUT M6	FOR 170**B			4
12	NM6060001SC	NUT M6	FOR 170**C			2
13	14514301	CHAIN COVER	FOR 170**B			1
14	MAO25104A00	CHAIN COVER	FOR 170**C			1
15	D6056555B00	RUBBER CUSHION (B)	FOR 170**B			4
16	G5416171000	THRUST CHAIN	FOR 170**B,*C			1
17	G5414171000	THRUST KNUCKLE	FOR 170**C			1
18	PJ304045102	ELBOW UNION, C	FOR 170**C			1
19	PC015108000	SPEED CONTROLLER	FOR 170**C			1
20	PX500017000	KNUCKLE JOINT	FOR 170**C			1
21	SM9086503SM	SCREW M8 L=65	FOR 170**C			1
22	NM6080003SC	NUT M8	FOR 170**C			3
23	PX5000300A0	CLEVIS PIN ASM.	FOR 170**C			1
24	G5412171000	THRUST CYLINDER BRACKET	FOR 170**C			1
25	PA2006003A0	LIFTING LEVER CYLINDER ASM.	FOR 170**C			1
26	WP0641601SC	WASHER	FOR 170**C			2
27	BT0400251EB	URETHANE HOSE, BLACK	FOR 170**C			0.6
28	M85156000A0	PRESSER LIFT CORD ASM.	FOR 170**B			1
29	M85205900A0	1-PEDAL ASM.	FOR 170**B,*C			1
30	SK3482001SE	WOOD SCREW D=4.8 L=20	FOR 170**B,*C			2

LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14516009	OIL PIPE GUIDE				1
2	B3571771000	PIPE HOLDER				1
3	B3566771000	OIL FELT HOLDER				1
4	B3549771000	OIL RETURN FELT (A)				1
5	B3568771000	OIL RETURN TUBE				1
6	SS4110815SP	SCREW 11/64-40 L=8				1
7	BT0500300EA	OIL TUBE				0.48
8	SQ1110402MZ	CONNECTING SCREW				4
9	B3534012000	GASKET				4
10	B3534155000	PLUNGER				1
11	B1214038000	PLUNGER SPRING				1
12	B3541771000	THRUST PLATE				1
13	SS4150715SP	SCREW 15/64-28 L=7				1
14	B3540771000	OIL PUMP BASE				1
15	SS7110910SP	SCREW 11/64-40 L=8.5				1
16	B3570771000	FILTER				2
17	B3546771000	OIL FELT				1
18	B3569771000	SPRING				1
19	B3545771000	FILTER SCREEN				1
20	B1850512000	BUSHING HOLDER				1
21	SS7090910SP	SCREW 9/64-40 L= 8.5				1
22	NS6090310SP	NUT 9/64-40				1
23	13530209	LUBRICATING OIL WICK STOPPER				1
24	SS4110515SP	SCREW 11/64-40 L=5				1
25	11023504	BELT COVER SUPPORT, A				1
26	B3523980000	OIL WICK PIPE STOPPER				3
27	SS4110515SP	SCREW 11/64-40 L=5				2
28	B3508220000	OIL TUBE HOLDER				1
29	BT0400251EA	TUBE HOSE, BLUE				0.01
30	BT0500300EG	OIL TUBE				0.3
31	10216703	OIL TANK				1
32	B3542771000	OIL FELT				1
33	SS7110840SP	SCREW 11/64-40 L=7.8				2
34	13728506	OIL RETURN FELT CONNEC. PIPE				1
35	13530209	LUBRICATING OIL WICK STOPPER				1
36	SS4110515SP	SCREW 11/64-40 L=5				1
37	B1419026000	OIL WICK PRESSER				2
38	EA9500B0100	CABLE BAND				4
39	13530209	LUBRICATING OIL WICK STOPPER				1
40	SS4110515SP	SCREW 11/64-40 L=5				1
41	B3013141H0A	WASHER				2
42	BP400000000	VINYL TUBE, WHITE D=4				0.25
43	CQ200000000	OIL WICK				0.65

TABLE COMPONENTS

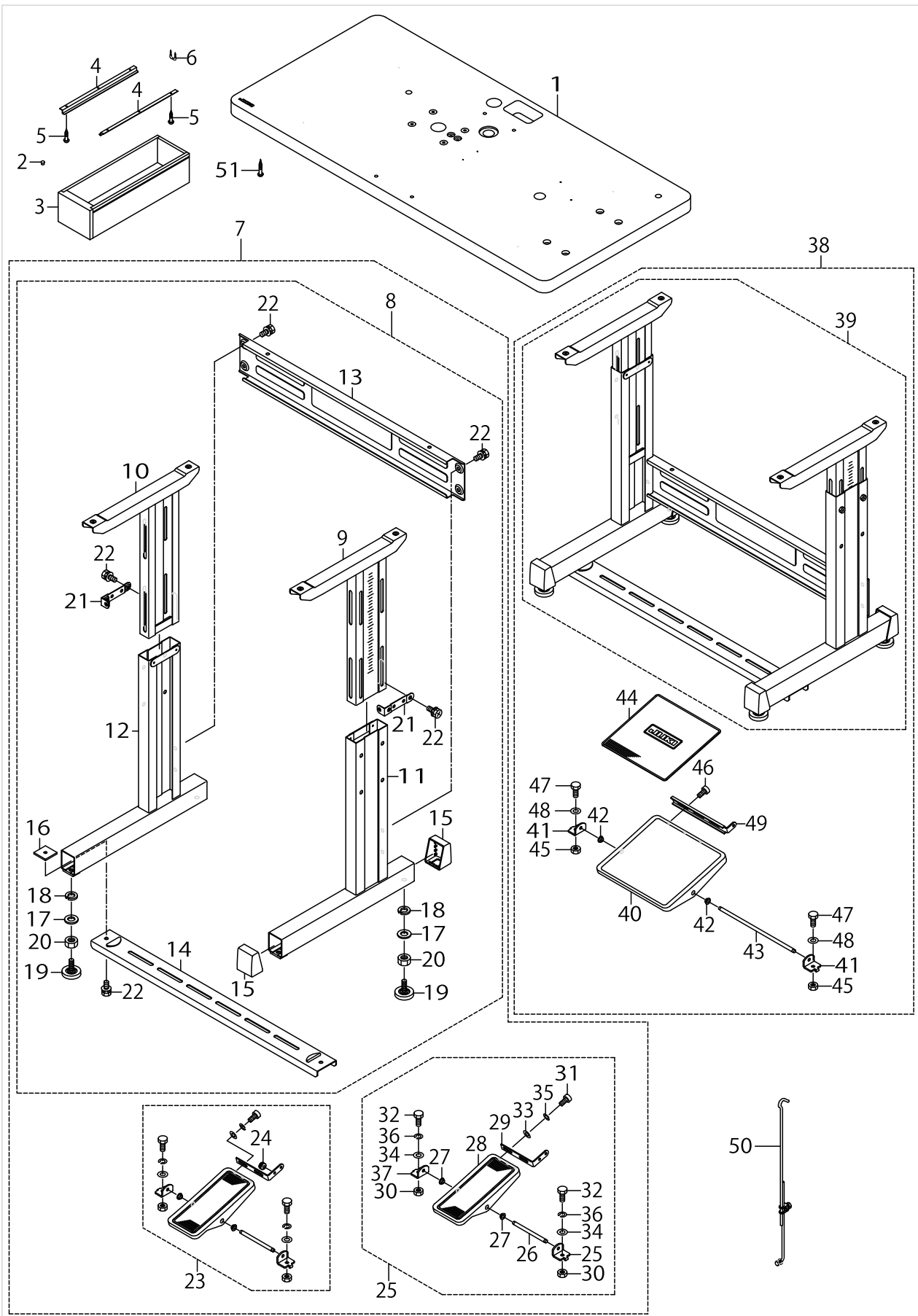


TABLE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14514905	TABLE				1
2	HX00326000L	DOME PLUG	FOR 170**A			2
3	11155108	DRAWER				1
4	11155207	DRAWER SUPPORT				2
5	SK3311600SC	WOOD SCREW D=3.1 L=16				6
6	D8204555D00	DRAWER STOPPER				1
7	B81017710A0	T-STAND COMPL.	FOR 170**A			1
8	11157559	T-STAND ASM.		*		1
9	11157666	UPPER STAND ASM., RIGHT		*		1
10	11157765	UPPER STAND ASM., LEFT		*		1
11	11157963	LOWER LEG, RIGHT		*		1
12	11158060	LOWER LEG, LEFT		*		1
13	11158300	STAND SIDE SUPPORT		*		1
14	11158409	STAND SIDE SUPPORT		*		1
15	11158607	RUBBER CAP		*		4
16	17007402	NUT		*		2
17	WP1302501SE	WASHER M12		*		4
18	WS1253010KN	SPRING WASHER 12.5X21.5X3		*		4
19	B81085550A0	ADJUSTING SCREW ASM. WITH CAP		*		4
20	NM6120001SE	NUT M12		*		1
21	11158516	UPPER STAND PLATE		*		2
22	SL9082091SE	WASHER HEXAGONAL BOLT		*		12
23	13817754	Z-STAND PEDAL ASM.		*		1
24	GSK01008000	RUBBER BUSHING	FOR 170**A	*		1
25	13817754	Z-STAND PEDAL ASM.		*		1
26	B8153771000	PEDAL CONNECTING ROD		*		1
27	D8113555B00	PEDAL BUSHING		*		2
28	GPF060600A0	PEDAL ASM.		*		1
29	GPF06080000	PEDAL ADJUSTING PLATE		*		1
30	NM6080721SE	NUT M8		*		2
31	SM9061203SE	SCREW M6 L=12		*		2
32	SM9082023SE	SCREW M8 L=20		*		2
33	WP0671016SE	WASHER 6.7X13X1		*		2
34	WP0871602SE	WASHER 8.7X18X1.6		*		4
35	WS0621210KR	SPRING WASHER 6.2X11.4X1.2		*		2
36	WS0861410KR	SPRING WASHER 8.6X15X1.4		*		2
37	11159001	PEDAL SHAFT BRACKET		*		2
38	11157567	T LEG JUNCTION	FOR 170**B,*C			1
39	11157559	T-STAND ASM.		*		1
40	11158805	PEDAL		*		1
41	11159001	PEDAL SHAFT BRACKET		*		2
42	D8113555B00	PEDAL BUSHING		*		2
43	D8115555B00	PEDAL SHAFT		*		1
44	11158904	PEDAL MAT		*		1
45	NM6080001SE	NUT M8		*		2
46	SL9061291SE	WASHER HEXAGONAL BOLT M6 L=12		*		2
47	SL9082091SE	WASHER HEXAGONAL BOLT		*		2

TABLE COMPONENTS

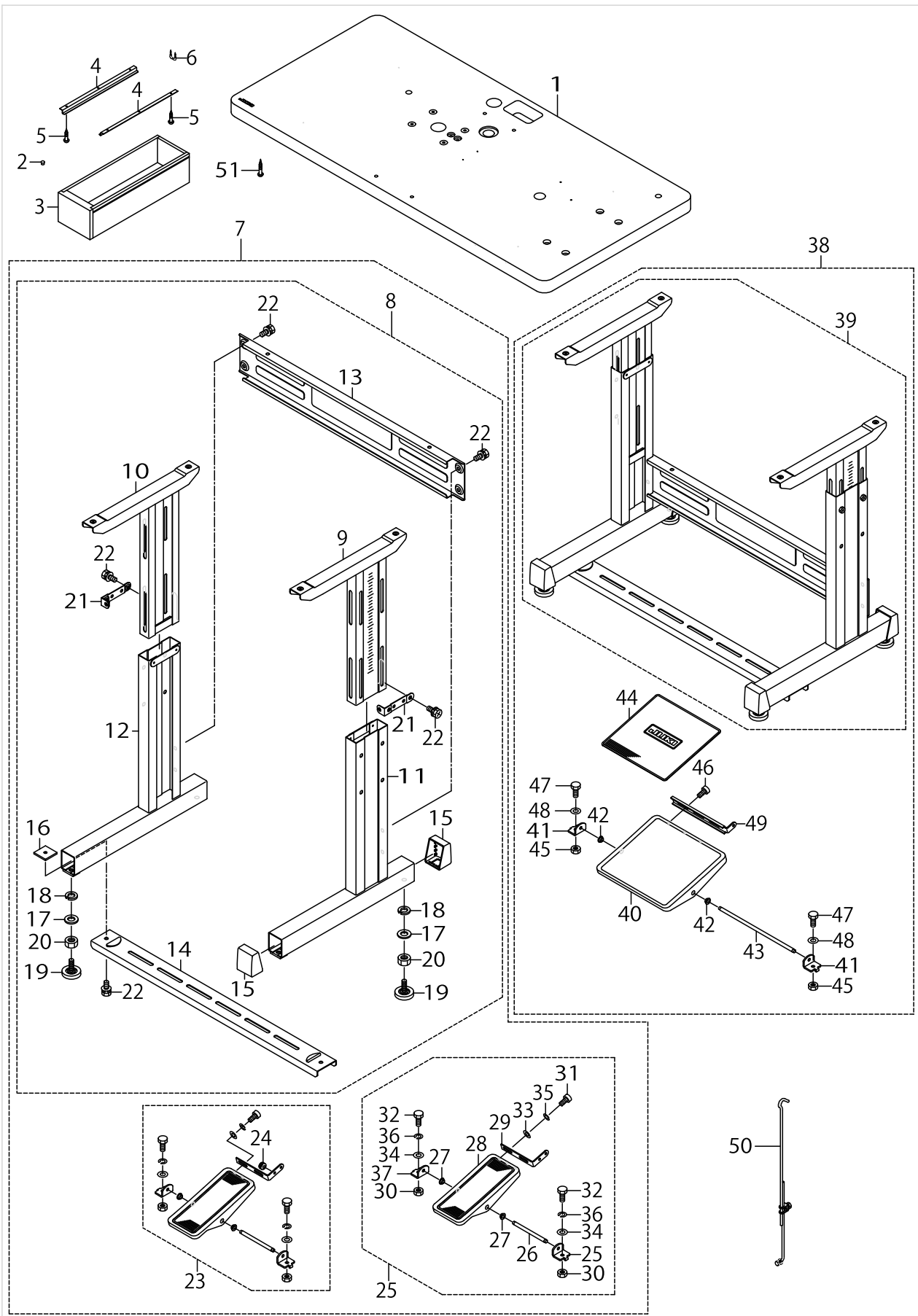
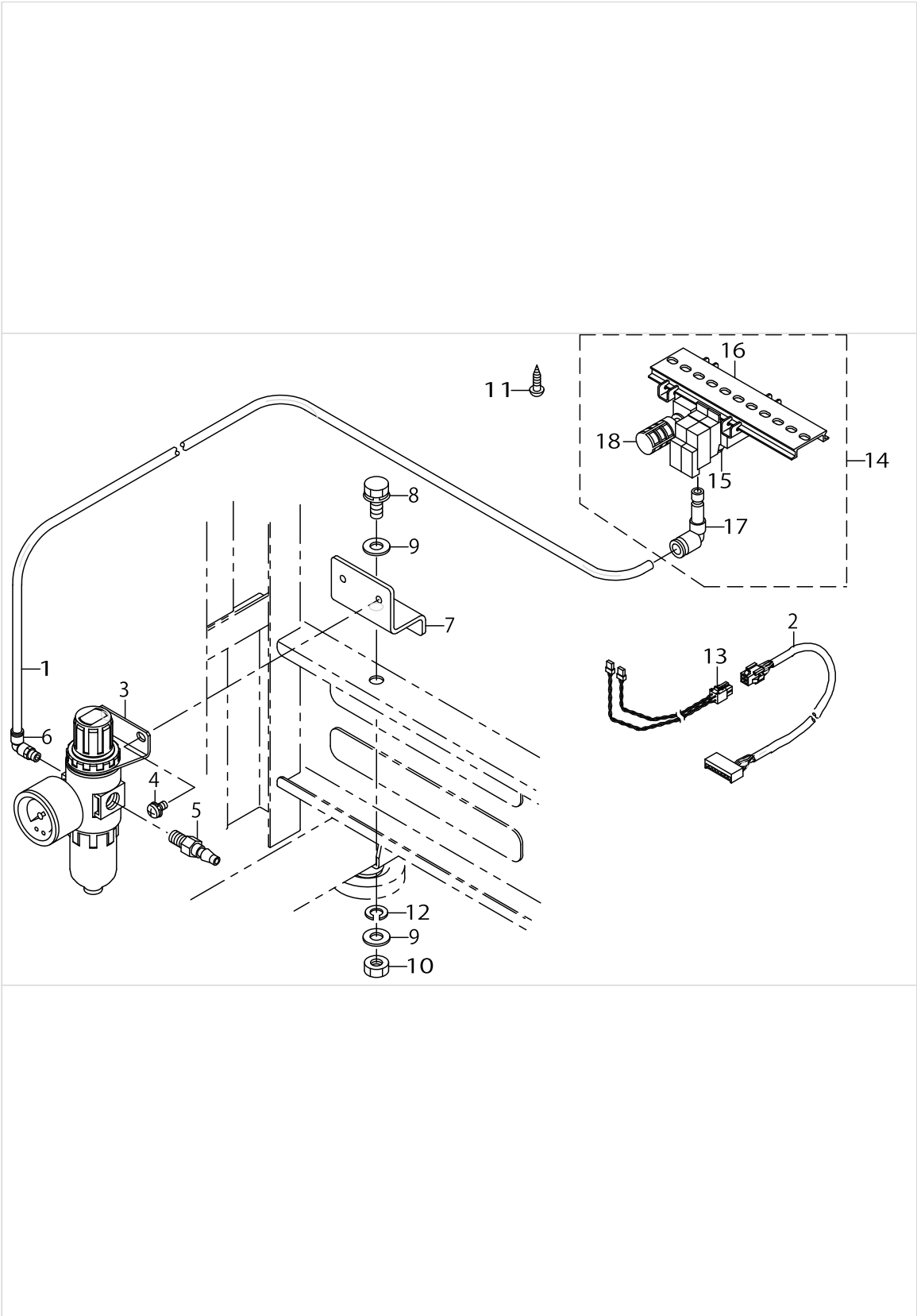


TABLE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	WP0871602SE	WASHER 8.7X18X1.6		*		2
49	11158706	PEDAL ADJUSTING PLATE		*		1
50	MAO720020A0	CONNECTING ROD ASM.	FOR 170**B,*C			1
51	SK3483201SE	WOOD SCREW D=4.8 L=32				4

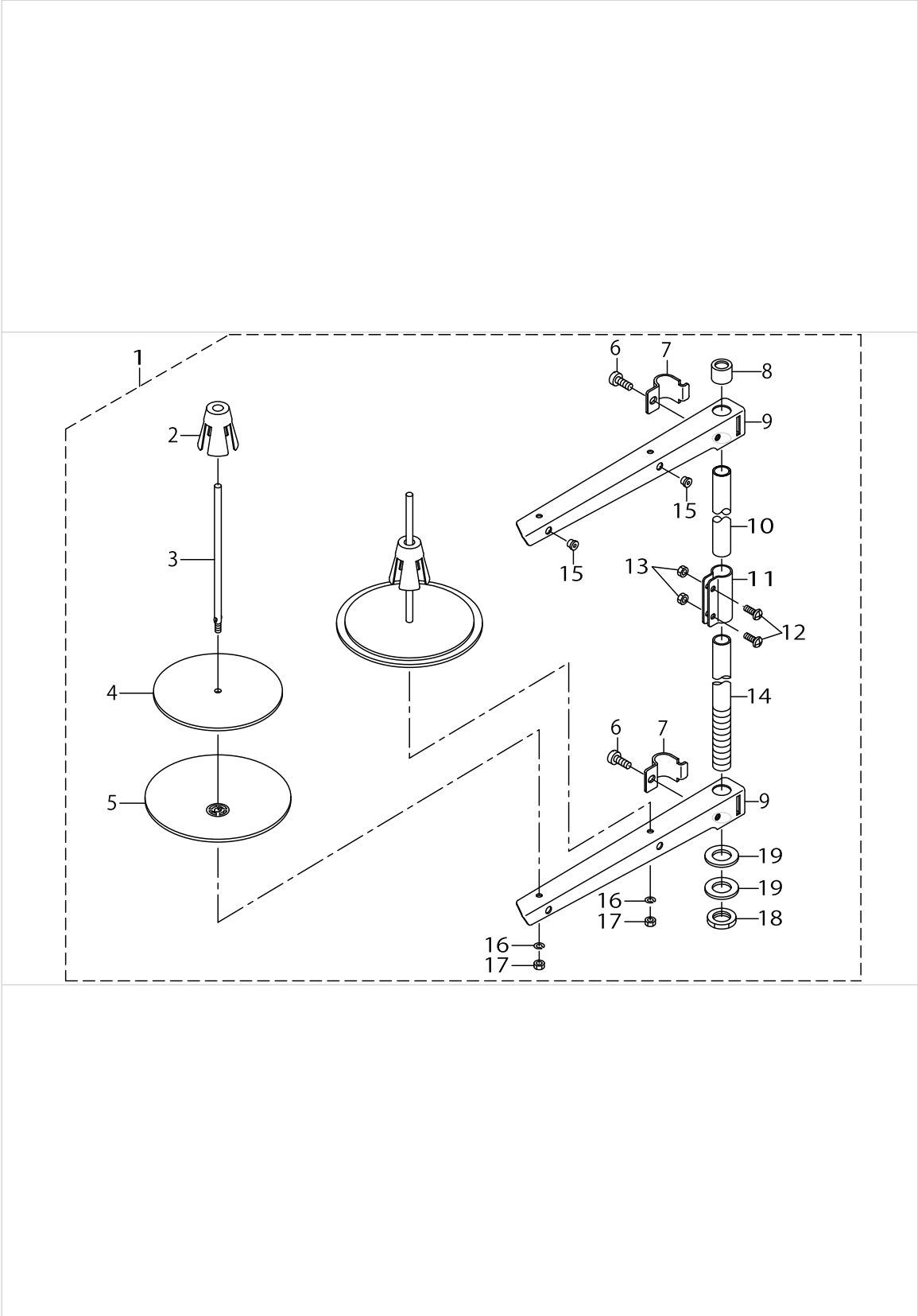
PNEUMATIC COMPONENTS (FOR 170**C)



PNEUMATIC COMPONENTS (FOR 170**C)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	BT0600401EB	TUBE				0.6
2	M85176000A0	SOLENOID VALVE CORD ASM.				1
3	PF0552040A0	FILTER REGULATOR ASM.				1
4	SL4051091SC	SCREW M5X0.8 L=10				2
5	PJ309005203	QUICK JOINT PLUG				1
6	PJ304065201	ELBOW UNION 6XPT1/4				1
7	B8211206000	FILTER INSTALLING PLATE				1
8	SL9082093SE	SCREW				1
9	WP0871602SE	WASHER 8.7X18X1.6				2
10	NM6080721SE	NUT M8				1
11	SK3482001SE	WOOD SCREW D=4.8 L=20				2
12	WS0861410KR	SPRING WASHER 8.6X15X1.4				1
13	14514756	SOLENOID VALVE CABLE ASM.				1
14	14204655	SOLENOID VALVE ASM.				1
15	PV150209000	5 PORT SOLENOID VALVE		*		2
16	PV915005000	SOLENOID VALVE INSTALLING BASE		*		1
17	PJ304060001	ELBOW		*		1
18	PX050003000	SILENCER		*		1

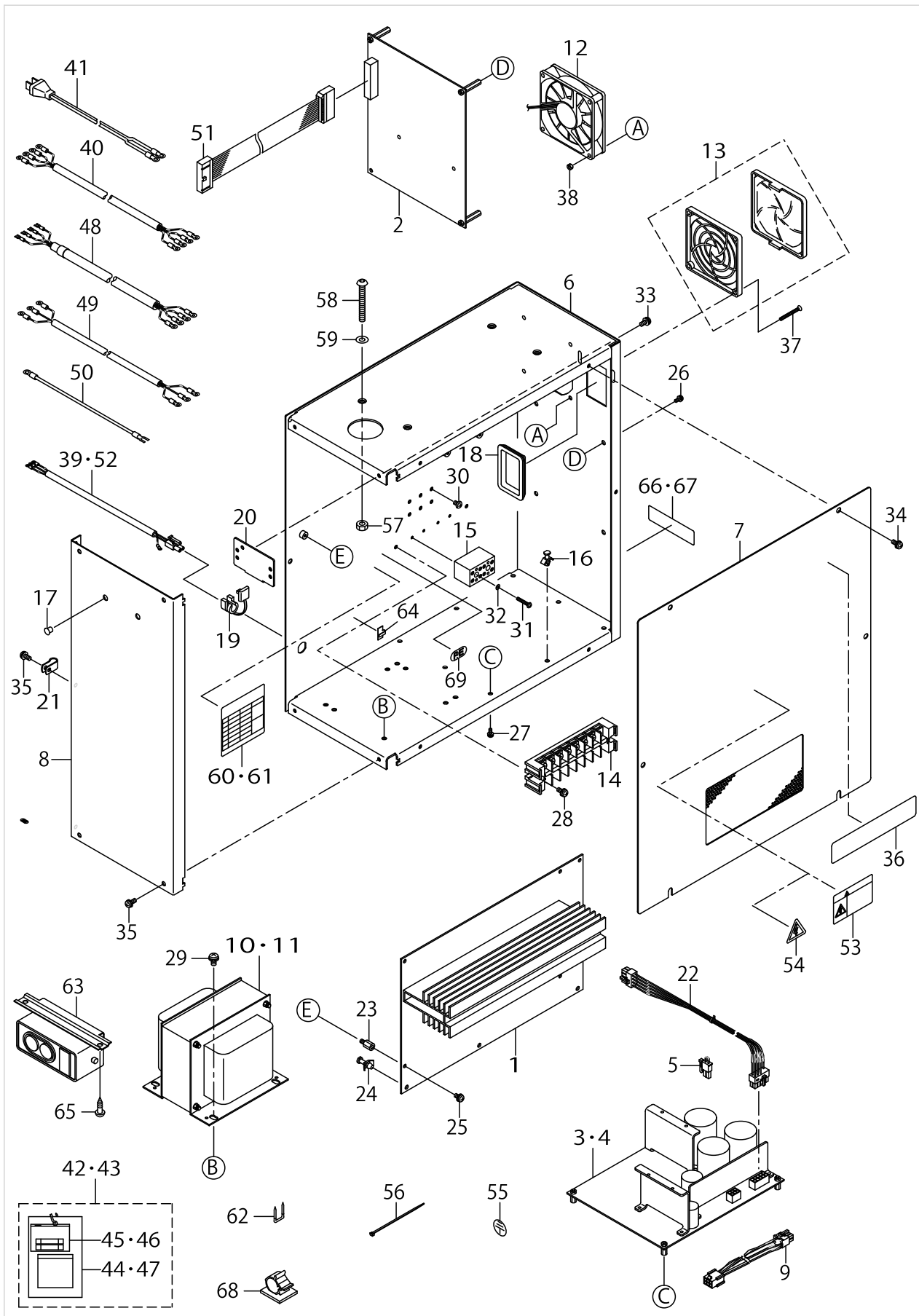
THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22930358	THREAD STAND ASM.				1
2	22931109	SPOOL RETAINER		*		2
3	22931000	SPOOL PIN		*		2
4	22930903	SPOOL REST CUSHION		*		2
5	22930804	SPOOL REST		*		2
6	SM6061610SC	SCREW M6 L=16		*		2
7	22930705	THREAD GUIDE ARM JOINT		*		2
8	22931406	SPOOL REST ROD RUBBER CAP		*		1
9	22930507	SPOOL REST ARM		*		2
10	22930408	SPOOL REST ROD, UPPER		*		1
11	22931307	SPOOL REST ROD JOINT		*		1
12	SM4051405SE	SCREW M5 L=14		*		2
13	NM6050001SE	NUT M5		*		2
14	22930309	SPOOL REST ROD, LOWER		*		1
15	22931208	THREAD GUIDE		*		2
16	WS0510002KN	SPRING WASHER		*		2
17	NM6050001SE	NUT M5		*		2
18	NM6160511SE	NUT M16X1.5		*		1
19	WP1702600S0	WASHER 17X30X2.6		*		2

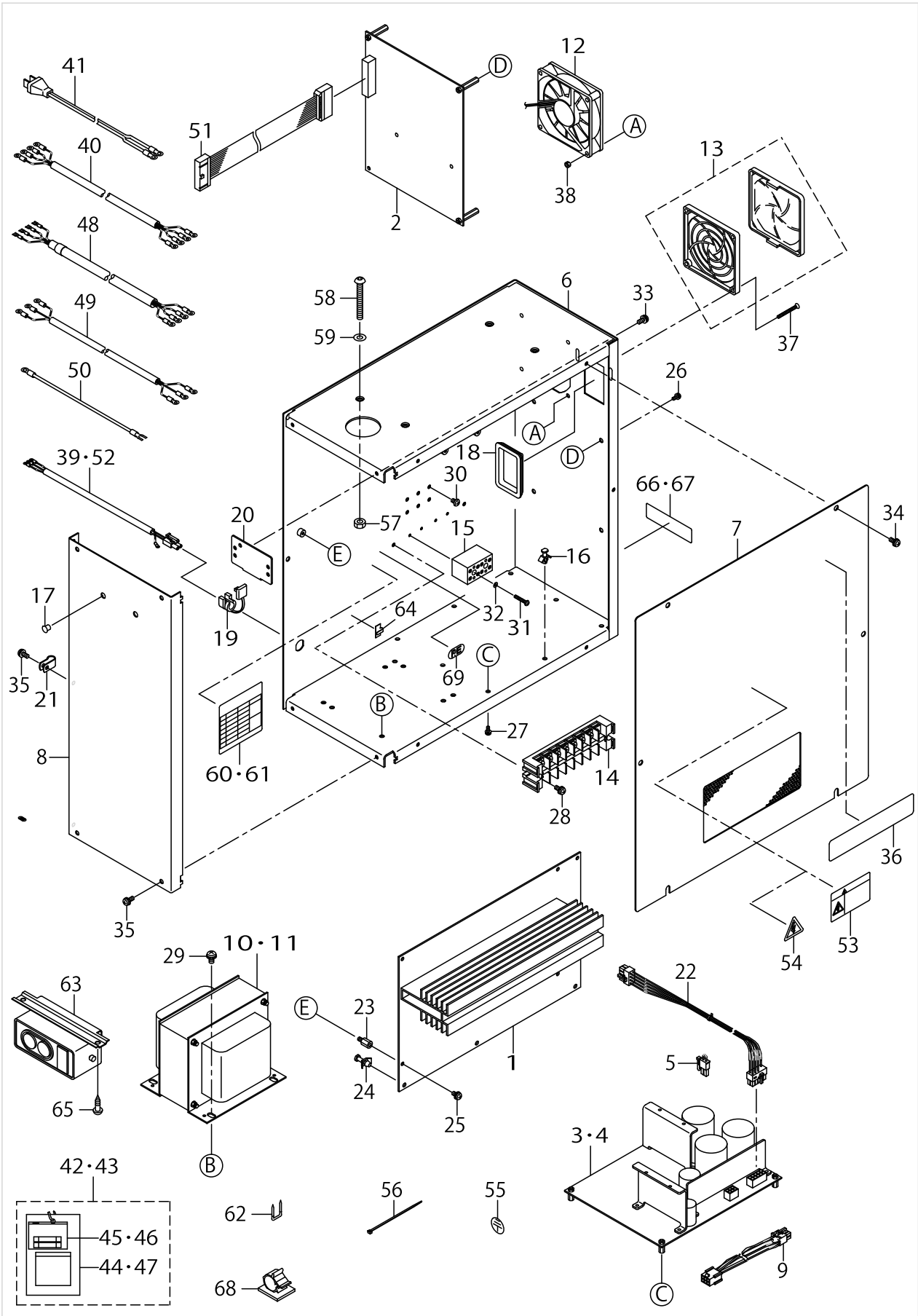
CONTROL BOX COMPONENTS



CONTROL BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M8601600AA0B	MAIN CIRCUIT BOARD AB ASM.				1
2	M8610610AAAA	DSC CIRCUIT BOARD AA ASM.				1
3	M8620600AAB	PWR CIRCUIT BOARD AB ASM.	FOR JAPAN			1
4	M8620610BAB	PWR CIRCUIT BOARD BB ASM.	FOR EXPORT			1
5	M85236000A0	INPUT CHANGEOVER CORD ASM.	FOR JAPAN (100V)			1
6	M1001590000	CONTROL BOX				1
7	M10025800A0	CONTROL BOX COVER ASM.				1
8	M10026000A0	CONTROL BOX PANEL ASM.				1
9	M85306000A0	TRANSFORMER RELAY CORD ASM.				1
10	M8901590BA0A	TRANSFORMER B ASM.	FOR EXPORT			1
11	M8901590AA0A	TRANSFORMER A ASM.	FOR JAPAN			1
12	M85405800A0	FAN ASM.				1
13	HM000860010	FAN FILTER				1
14	HK026650080	TERMINAL BASE 8P	FOR JAPAN			1
15	HK054250040	TERMINAL BASE	FOR EXPORT			2
16	HX00147000C	SPACER				4
17	HX00326000L	DOME PLUG				2
18	HX004070000	BUSH				1
19	HX004100000	BUSH				1
20	17845009	CORD FITTING PLATE				1
21	HX00123000B	CABLE CLIP				1
22	M85196000A0	DC POWER CORD ASM.				1
23	HX003390000	STUD				4
24	HX00147000D	BASE SPACER				3
25	SL4040881SF	SCREW M4 L=8				4
26	SL4030891SC	SCREW M3X8				4
27	SL4030891SC	SCREW M3X8				4
28	SL4041081SF	SCREW M4 L=10	FOR JAPAN			2
29	SL4051091SC	SCREW M5X0.8 L=10				4
30	SL4040681SC	COMBINATION SCREW M4 X 8				5
31	SM4031851SR	SCREW	FOR EXPORT			4
32	WS0310702KS	SPRING WASHER	FOR EXPORT			4
33	SL4041091SC	SCREW M4 L=10				2
34	SL4041091SC	SCREW M4 L=10				6
35	SL4041091SC	SCREW M4 L=10				7
36	M3009510000	FAN CLEANING LABLE				1
37	SM1033501SC	SCREW M3X0.5 L=35				2
38	NM6030003SC	NUT M3				2
39	M85216000A0	BOX POWER CORD ASM.	FOR JAPAN			1
40	M90175800A0	POWER CABLE ASM.	FOR JAPAN (200V)			1
41	M90355800A0	POWER SOURCE CORD ASM.	FOR JAPAN (100V)			1
42	M8599600AA0	ACCESSORIE PART A ASM.	FOR JAPAN			1
43	M8599600BA0	ACCESSORIE PART B ASM.	FOR EXPORT			1
44	M300451100A	VOLTAGE INDICATION CARD,A		*		1
45	HF0084063P0	FUSE		*		1
46	HF001301000	TIMING LAG FUSE		*		1
47	M3003580000	VOLTAGE INDICATION CARD,B	FOR EXPORT	*		1

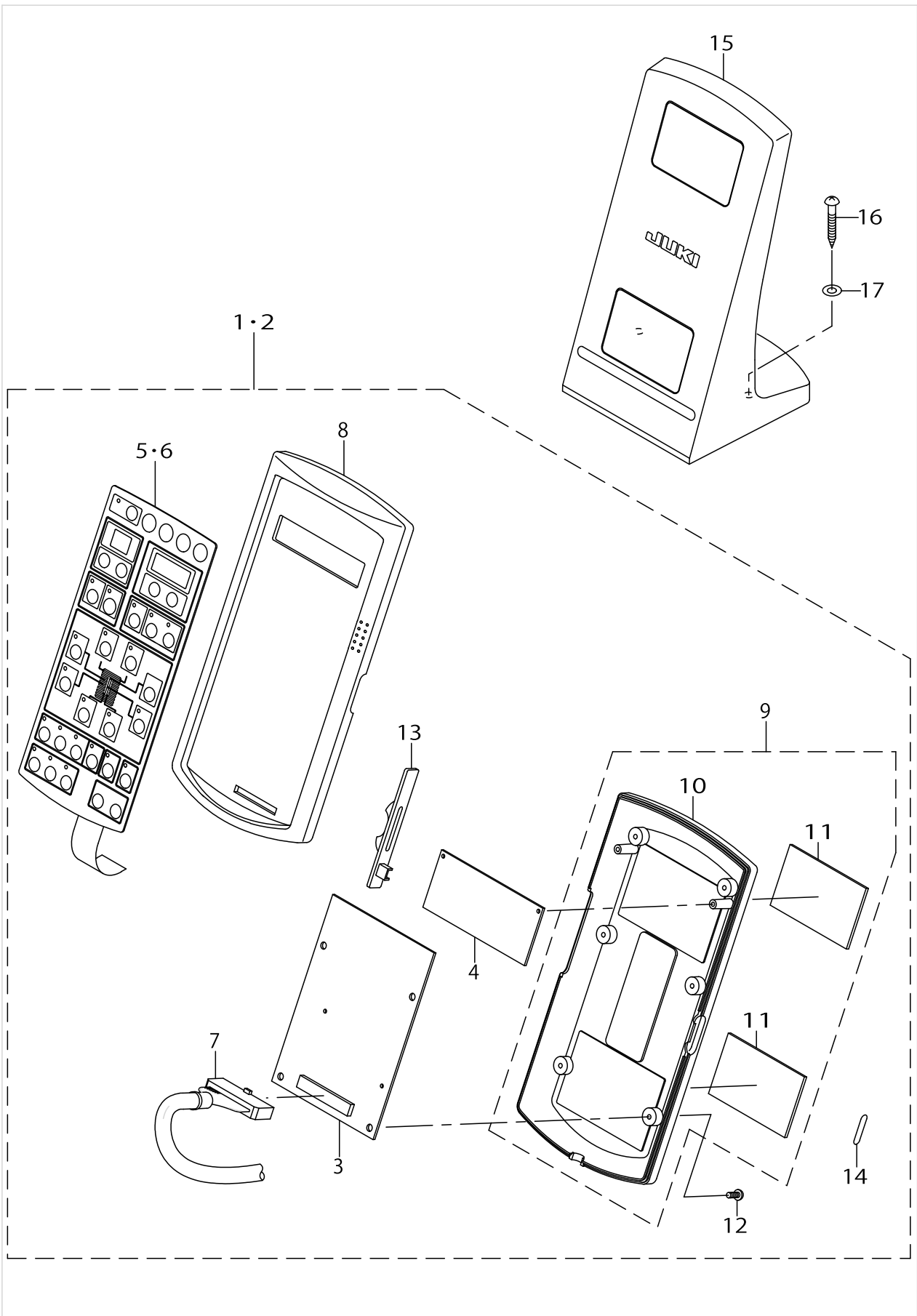
CONTROL BOX COMPONENTS



CONTROL BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	M90285800A0	POWER CABLE ASM.	FOR JE			1
49	M90245800A0	POWER CABLE ASM.,100V	FOR EXPORT (1 ϕ)			1
50	M90345800A0	GROUND CORD ASM.	FOR JAPAN (100V)			1
51	M85316000A0	SDC.I/F CABLE ASM.				1
52	M85226000A0	BOX POWER CORD ASM.	FOR EXPORT			1
53	CM300100101	DANGER LABEL (SMALL)	FOR JAPAN			1
54	CM300100001	LABEL	FOR EXPORT			1
55	E9567319000	EARTH MARK				1
56	EA9500B0100	CABLE BAND				2
57	NM6060001SC	NUT M6				4
58	SM3065052TC	SCREW				4
59	WP0612056SE	WASHER 6.1X18.5X2				4
60	M300359000A	SEAL A	FOR JAPAN			1
61	M300359000B	SEAL B	FOR EXPORT			1
62	MAO11532000	CORD STAPLE				8
63	HA004250000	SWITCH	EXCEPT JE			1
64	HX000930000	STAPLE, SMALL				1
65	SK3512001SF	WOOD SCREW				2
66	M990160000A	NAME PLATE A	FOR JAPAN			1
67	M990160000B	NAME PLATE B	FOR EXPORT			1
68	E9609603000	STICKER (LARGE)				2
69	CM200100001	PE MARK LABEL	FOR EXPORT			1

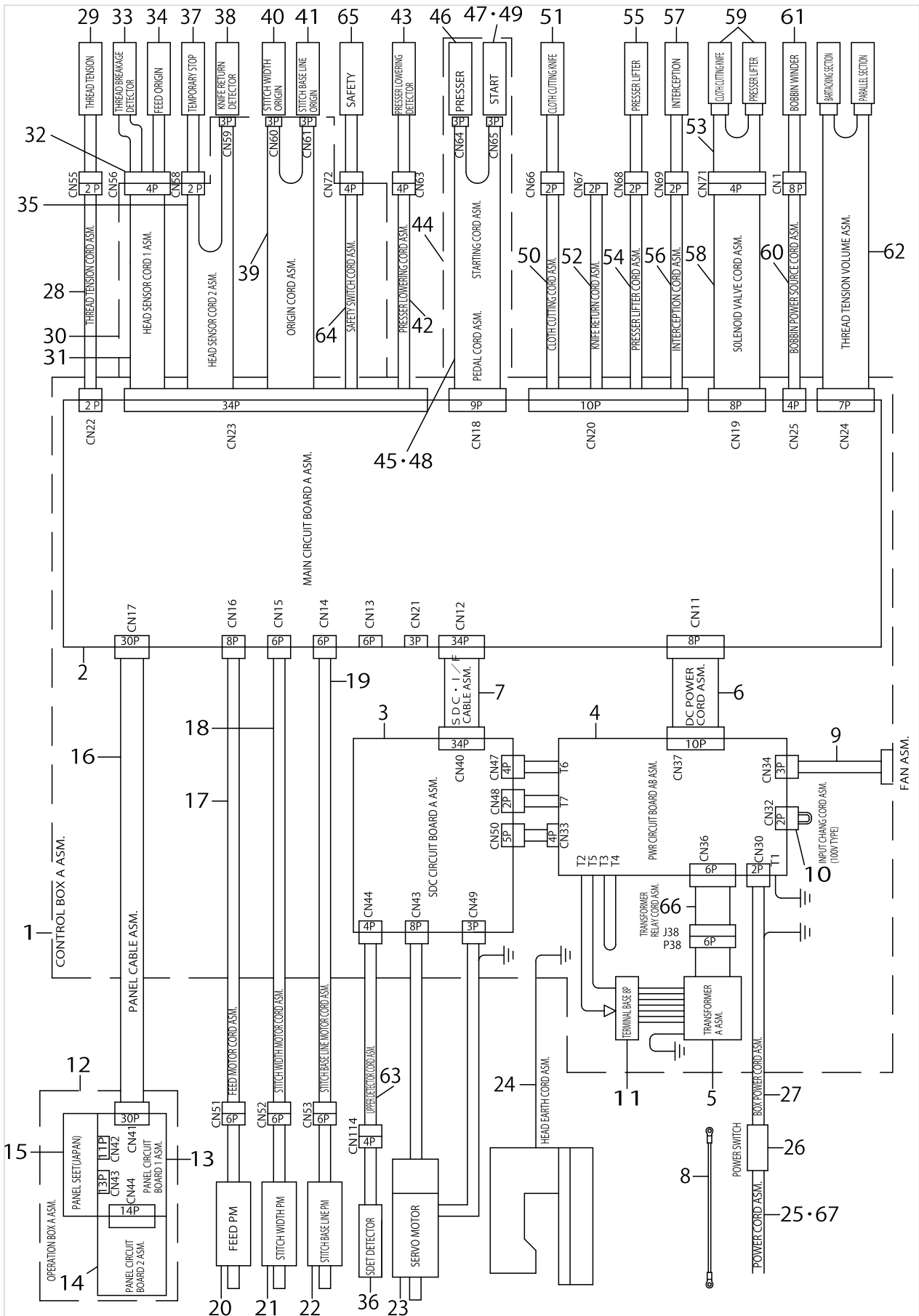
OPERATION BOX COMPONENTS



OPERATION BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M1010600AA0	OPERATION BOX A ASM.	FOR JAPAN			1
2	M1010600BA0	OPERATION BOX B ASM.	FOR EXPORT			1
3	M86036000A0	PANEL CIRCUIT BOARD 1 ASM.		*		1
4	M86046000A0	PANEL CIRCUIT BOARD 2 ASM.		*		1
5	M300160000A	PANEL SEET (JAPAN)	FOR JAPAN	*		1
6	M300160000B	PANEL SEET (ENGLISH)	FOR EXPORT	*		1
7	M85206000A0	PANEL CABLE ASM.		*		1
8	M1010600000	OPERATION BOX UPPER CASE		*		1
9	M10315800A0	OPERATION BOX LOWER CASE ASM.		*		1
10	M1031580000	OPERATION BOX LOWER CASE		*		1
11	M1011580000	MAGNET SHEET		*		2
12	ST4031051SN	TAPPING SCREW D=3-24 L=10		*		6
13	M1032580000	VOLUME TONGUE		*		1
14	M2001600000	PANEL SIDE LABEL		*		1
15	M10175800A0	OPERATION BOX FIXED PLATE ASM.				1
16	SK3413201SE	WOOD SCREW D=4.1 L=32				2
17	WP0501016SC	WASHER 5X10.5X1				2

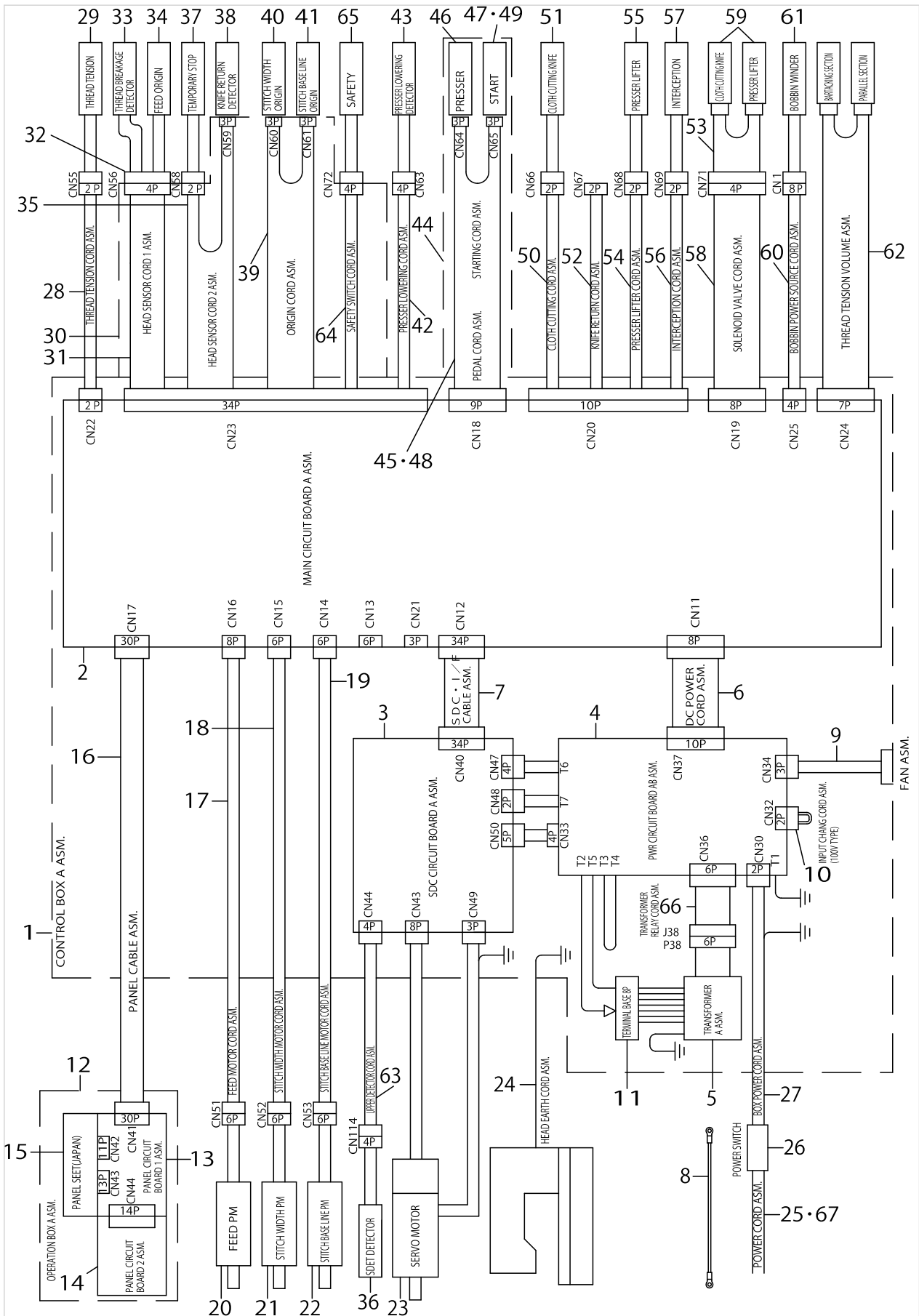
WIRING DIAGRAM (1)



WIRING DIAGRAM (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M1001600AA0	CONTROL BOX A ASM.				1
2	M8601600AA0B	MAIN CIRCUIT BOARD AA ASM.				1
3	M8610610AAAA	SDC CIRCUIT BOARD AA ASM.				1
4	M8620600AAB	PWR CIRCUIT BOARD AB ASM.				1
5	M8901590AA0	POWER TRANSFORMER A ASM.				1
6	M85196000A0	DC POWER CORD ASM.				1
7	M85196100A0	SDC I/F CABLE ASM.				1
8	M90345800A0	GROUND CORD ASM.	FOR JAPAN (1φ100V)			1
9	M85405800A0	FAN ASM.				1
10	M85236000A0	INPUT CHANGEOVER CORD ASM.				1
11	HK026650080	TERMINAL BASE 8P				1
12	M1010600AA0	OPERATION BOX A ASM.				1
13	M86036000A0	PANEL CIRCUIT BOARD 1 ASM.		*		1
14	M86046000A0	PANEL CIRCUIT BOARD 2 ASM.		*		1
15	M300160000A	PANEL SEET (JAPAN)		*		1
16	M85206000A0	PANEL CABLE ASM.		*		1
17	M85026000A0	FEED MOTOR CORD ASM.				1
18	M85036000A0	STITCH WIDTH MOTOR CORD ASM.				1
19	M85046000A0	STITCH BASE LINE CORD ASM.				1
20	14505101	FEED STEPPING MOTOR				1
21	14507800	ZIGZAG WIDTH STEPPING MOTOR				1
22	14506901	NEEDLE POSITION STEPPING MOTOR				1
23	M6001610AA0	MOTOR A ASM.				1
24	M90195800A0	EARTH CABLE ASM.				1
25	M90175800A0	POWER CABLE ASM.	FOR JAPAN (3φ200V)			1
26	HA004250000	SWITCH				1
27	M85216000A0	BOX POWER CORD ASM.				1
28	M85066000A0	THREAD TENSION CORD ASM.				1
29	14513154	THREAD TENSION SOLENOID ASM.				1
30	M85186000A0	HED SENSOR CORD WHOLE ASM. 1				1
31	M85076000A0	HED SENSOR CORD ASM. 1				1
32	14505259	HEAD SENSOR ASM.				1
33	14506059	THREAD BREAKAGE DETECTOR ASM.				1
34	14505952	FEED ORIGIN SENSOR ASM.				1
35	M85086000A0	HEAD SENSOR CORD 2 ASM.				1
36	14404750	SDET SENSOR ASM.				1
37	14511158	TEMPORARY STOP SWITCH ASM.				1
38	HD00057000A	PHOTO SENSOR				1
39	M85096000A0	ORIGIN CORD ASM.				1
40	HD00057000A	PHOTO SENSOR				1
41	HD00057000A	PHOTO SENSOR				1
42	M85116000A0	PRESSER DOWN CORD ASM.	AO TYPE OR AIR TYPE			1
43	14512651	PRESSER LOWERING SENSOR ASM.	AO TYPE OR AIR TYPE			1
44	M85205900A0	1-PEDAL ASM.	AO TYPE OR AIR TYPE			1
45	M90115900A0	PEDAL SWITCH CABLE ASM.	AO TYPE OR AIR TYPE			1
46	HD001350000	SENSOR	AO TYPE OR AIR TYPE			1
47	HD001350000	SENSOR	AO TYPE OR AIR TYPE			1

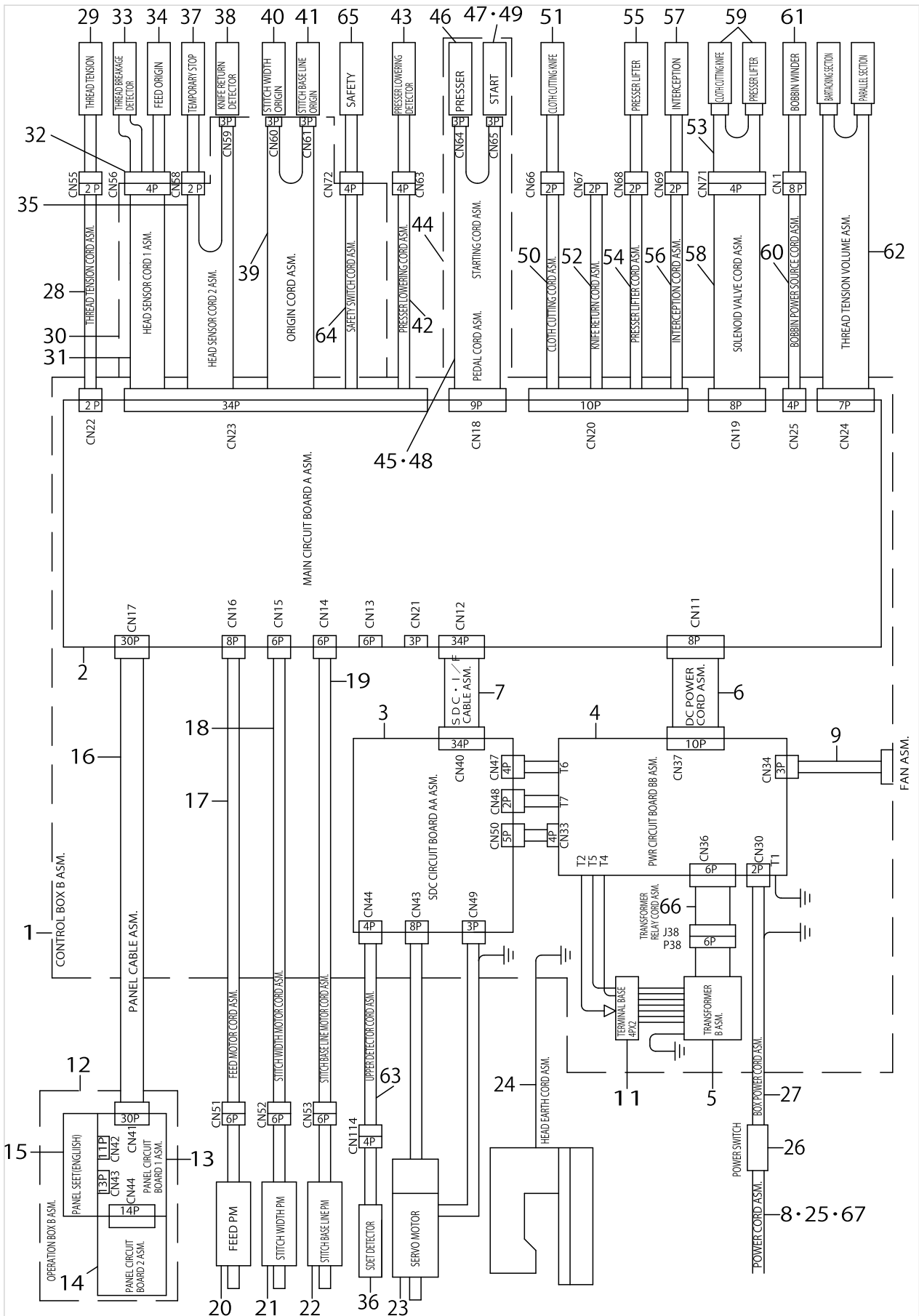
WIRING DIAGRAM (1)



WIRING DIAGRAM (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	M85126000A0	START-UP CORD ASM.	2-PEDAL TYPE			1
49	HD00057000A	PHOTO SENSOR	2-PEDAL TYPE			1
50	M85136000A0A	CLOTH CUTTING KNIFE CORD ASM.				1
51	14510051	KNIFE DRIVING SOLENOID ASM.				1
52	M85266000A0	KNIFE RETURN CORD ASM.	OPTIONAL PART			1
53	14514756	SOLENOID VALVE CABLE ASM.	AIR TYPE			1
54	M85156000A0	PRESSER LIFT CORD ASM.	AO TYPE			1
55	14514251	PRESSER LIFTER MAGNET ASM.	AO TYPE			1
56	M85146000A0	STOP-MOTION CORD ASM.	2-PEDAL TYPE			1
57	14513055	STOP-MOTION SOLENOID ASM.	2-PEDAL TYPE			1
58	M85176000A0	SOLENOID VALVE CORD ASM.	AIR TYPE			1
59	14204655	SOLENOID VALVE ASM.	AIR TYPE			1
60	M85246000A0	BOBBIN WINDER POWER CORD ASM.	OPTIONAL PART			1
61	G50011980A0A	BOBBIN WINDER ASM.	OPTIONAL PART			1
62	M85256000A0	TENSION VARIABLE RESISTOR	OPTIONAL PART			1
63	M85276000A0	DETECTOR CORD ASM.				1
64	M85286000A0	SAFETY SWITCH CORD ASM.				1
65	14516652	SAFETY SWITCH ASM.				1
66	M85306000A0	TRANSFORMER RELAY CORD ASM.				1
67	M90355800A0	POWER SOURCE CORD ASM.	FOR JAPAN (1 ϕ 100V)			1

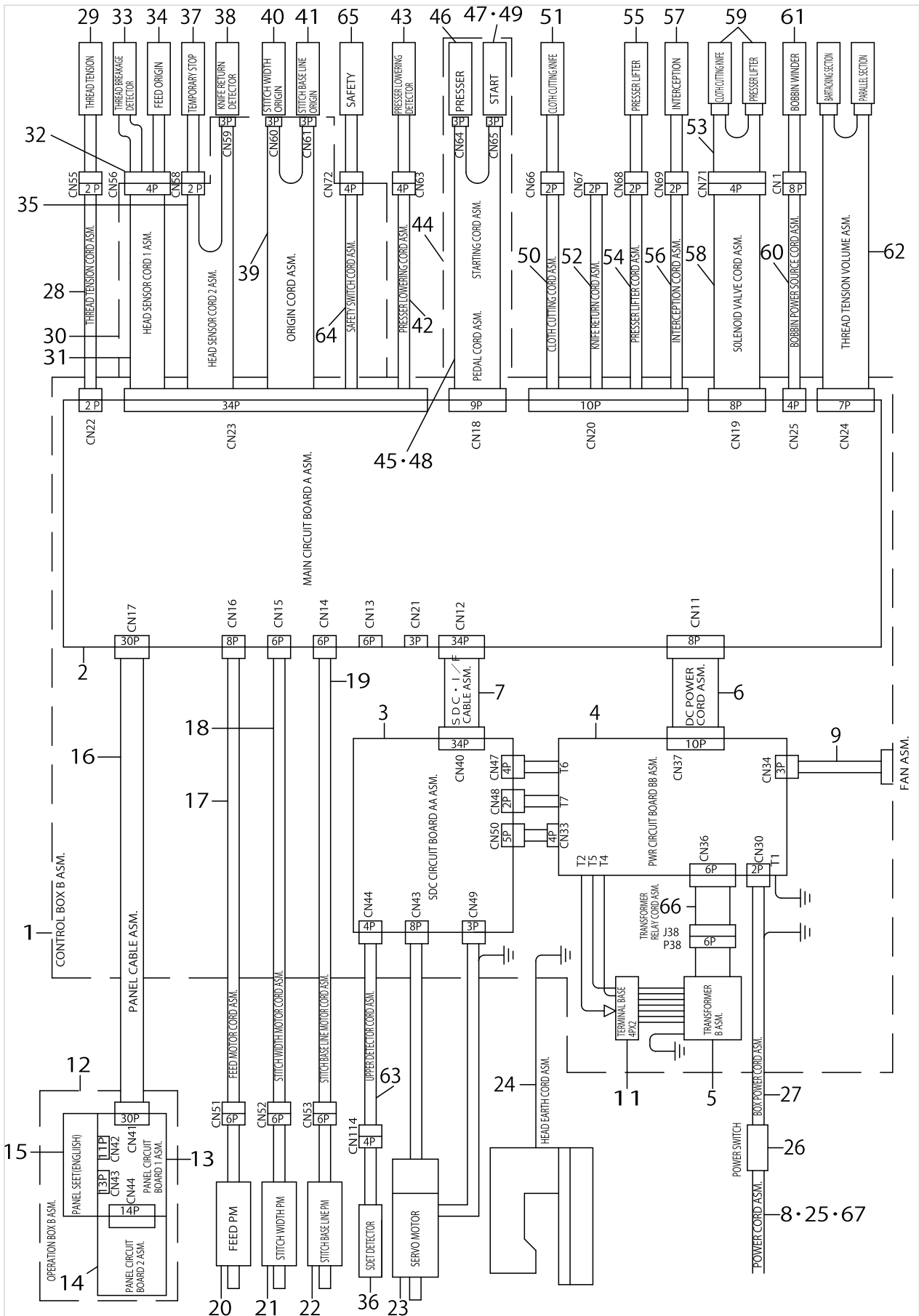
WIRING DIAGRAM (2)



WIRING DIAGRAM (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M1001600BA0	CONTROL BOX B ASM.				1
2	M8601600AA0B	MAIN CIRCUIT BOARD AA ASM.				1
3	M8610610AAAA	SDC CIRCUIT BOARD AA ASM.				1
4	M8620610BAB	PWR CIRCUIT BOARD BB ASM.				1
5	M8901590BA0	POWER TRANSFORMER B ASM.				1
6	M85196000A0	DC POWER CORD ASM.				1
7	M85196100A0	SDC I/F CABLE ASM.				1
8	M90245800A0	POWER CABLE ASM.,100V	FOREXPORT (1 φ)			1
9	M85405800A0	FAN ASM.				1
10	M85236000A0	INPUT CHANGEOVER CORD ASM.				1
11	HK054250040	TERMINAL BASE				1
12	M1010600BA0	OPERATION BOX B ASM.				1
13	M86036000A0	PANEL CIRCUIT BOARD 1 ASM.		*		1
14	M86046000A0	PANEL CIRCUIT BOARD 2 ASM.		*		1
15	M300160000B	PANEL SEET (ENGLISH)		*		1
16	M85206000A0	PANEL CABLE ASM.		*		1
17	M85026000A0	FEED MOTOR CORD ASM.				1
18	M85036000A0	STITCH WIDTH MOTOR CORD ASM.				1
19	M85046000A0	STITCH BASE LINE CORD ASM.				1
20	14505101	FEED STEPPING MOTOR				1
21	14507800	ZIGZAG WIDTH STEPPING MOTOR				1
22	14506901	NEEDLE POSITION STEPPING MOTOR				1
23	M6001610AA0	MOTOR A ASM.				1
24	M90195800A0	EARTH CABLE ASM.				1
25	M90175800A0	POWER CABLE ASM.	FOREXPORT (3 φ)			1
26	HA004250000	SWITCH	EXCEPT JE			1
27	M85216000A0	BOX POWER CORD ASM.				1
28	M85066000A0	THREAD TENSION CORD ASM.				1
29	14513154	THREAD TENSION SOLENOID ASM.				1
30	M85186000A0	HED SENSOR CORD WHOLE ASM. 1				1
31	M85076000A0	HED SENSOR CORD ASM. 1				1
32	14505259	HEAD SENSOR ASM.				1
33	14506059	THREAD BREAKAGE DETECTOR ASM.				1
34	14505952	FEED ORIGIN SENSOR ASM.				1
35	M85086000A0	HEAD SENSOR CORD 2 ASM.				1
36	14404750	SDET SENSOR ASM.				1
37	14511158	TEMPORARY STOP SWITCH ASM.				1
38	HD00057000A	PHOTO SENSOR				1
39	M85096000A0	ORIGIN CORD ASM.				1
40	HD00057000A	PHOTO SENSOR				1
41	HD00057000A	PHOTO SENSOR				1
42	M85116000A0	PRESSER DOWN CORD ASM.	AO TYPE OR AIR TYPE			1
43	14512651	PRESSER LOWERING SENSOR ASM.	AO TYPE OR AIR TYPE			1
44	M85205900A0	1-PEDAL ASM.	AO TYPE OR AIR TYPE			1
45	M90115900A0	PEDAL SWITCH CABLE ASM.	AO TYPE OR AIR TYPE			1
46	HD001350000	SENSOR	AO TYPE OR AIR TYPE			1
47	HD001350000	SENSOR	AO TYPE OR AIR TYPE			1

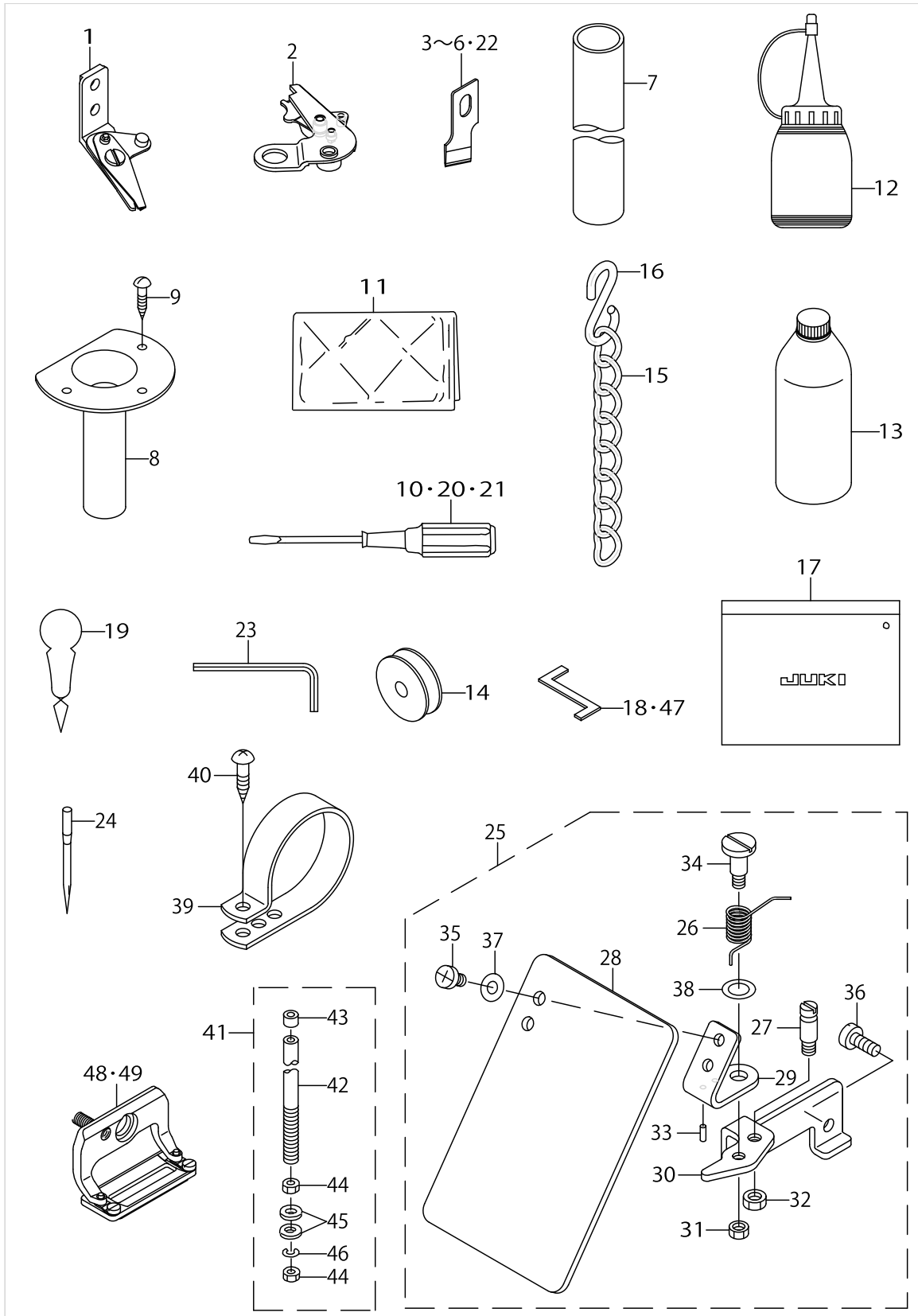
WIRING DIAGRAM (2)



WIRING DIAGRAM (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	M85126000A0	START-UP CORD ASM.	2-PEDAL TYPE			1
49	HD00057000A	PHOTO SENSOR	2-PEDAL TYPE			1
50	M85136000A0A	CLOTH CUTTING KNIFE CORD ASM.				1
51	14510051	KNIFE DRIVING SOLENOID ASM.				1
52	M85266000A0	KNIFE RETURN CORD ASM.	OPTIONAL PART			1
53	14514756	SOLENOID VALVE CABLE ASM.	AIR TYPE			1
54	M85156000A0	PRESSER LIFT CORD ASM.	AO TYPE			1
55	14514251	PRESSER LIFTER MAGNET ASM.	AO TYPE			1
56	M85146000A0	STOP-MOTION CORD ASM.	2-PEDAL TYPE			1
57	14513055	STOP-MOTION SOLENOID ASM.	2-PEDAL TYPE			1
58	M85176000A0	SOLENOID VALVE CORD ASM.	AIR TYPE			1
59	14204655	SOLENOID VALVE ASM.	AIR TYPE			1
60	M85246000A0	BOBBIN WINDER POWER CORD ASM.	OPTIONAL PART			1
61	G50011980A0A	BOBBIN WINDER ASM.	OPTIONAL PART			1
62	M85256000A0	TENSION VARIABLE RESISTOR	OPTIONAL PART			1
63	M85276000A0	DETECTOR CORD ASM.				1
64	M85286000A0	SAFETY SWITCH CORD ASM.				1
65	14516652	SAFETY SWITCH ASM.				1
66	M85306000A0	TRANSFORMER RELAY CORD ASM.				1
67	M90285800A0	POWER CABLE ASM.	FOR JE			1

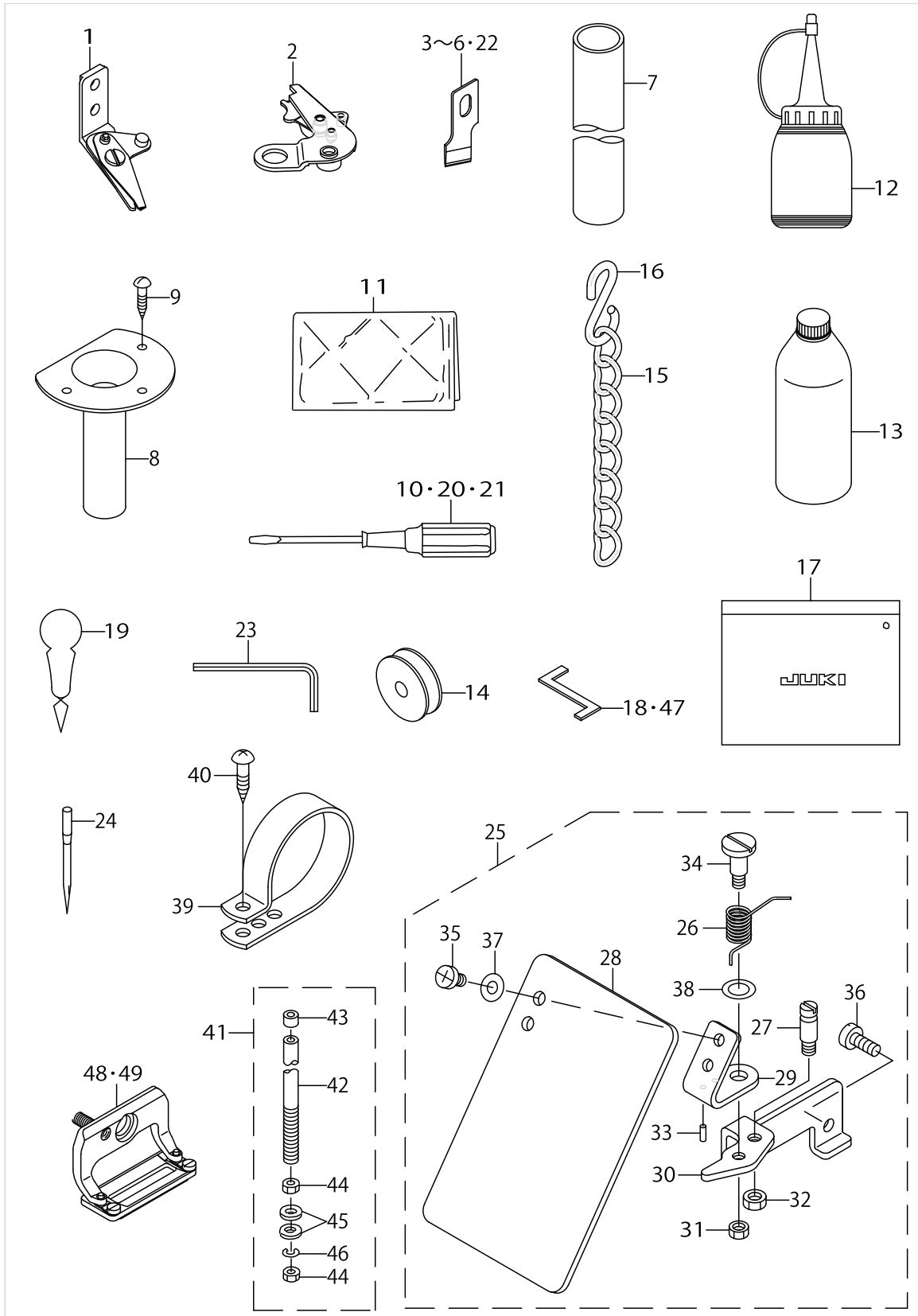
ACCESSORIE PART COMPONENTS



ACCESSORIE PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B20017710A0	NEEDLE THREAD TRIMMER ASM.				1
2	13947866	BOBBIN THREAD TRIMMER CONNEC.				1
3	B2702047K00A	KNIFE 3/8	FOR 1700S*			1
4	B2702047L00A	KNIFE 1/2	FOR 1702K*			1
5	B2702047M00A	KNIFE 5/8				1
6	B2702047Q00A	KNIFE 1	FOR 1700S*			1
7	B9103771000	OIL DRAIN TUBE				1
8	B8236771000	OIL REMOVING FUNNEL				1
9	SK3311601SE	WOOD SCREW D=3.1 L=16				3
10	B9109555000	SCREW DRIVER, LARGE				1
11	B9118232000	VINYL COVER	FOR EXPORT			1
12	J1067000000	OILER				1
13	MDFRX1600C0	DEFRIX OIL NO.1(600CC)				1
14	B1811771000	BOBBIN				1
15	B8103980000	CHAIN	FOR 170**A			2
16	B8133019000	S SHAPED HOOK	FOR 170**A			4
17	B9101552000	ACCESSORY BOX				1
18	B9101771000	HOOK TIMING GAUGE	FOR 1700S*			1
19	B9107761000	THREAD PASSING INSTRUMENT				1
20	B9110012000	SCREW DRIVER, MIDDLE				1
21	B9111012000	SCREW DRIVER, SMALL				1
22	B2702047S00A	KNIFE 1-1/4	FOR 1700S*			1
23	J106600000D	HEXAGONAL WRENCH KEY				1
24	MDP5J0B1102	NEEDLE DPX5 #11J-2				1
25	B31557810A0	SAFETY PLATE ASM.				1
26	13943204	SAFETY PLATE RETURN SPRING		*		1
27	B1506352000	TENSION SPRING RACK B		*		1
28	B3120372000	SAFETY PLATE		*		1
29	B3121372000	SAFETY PLATE INSTALLING PLATE		*		1
30	B3155781000	SAFETY PLATE INSTALLING BASE		*		1
31	NS6110310SP	NUT 11/64-40		*		1
32	NS6120310SP	NUT 3/16-28		*		1
33	PS0200062KH	SPRING PIN 2X6		*		1
34	SD0601021SP	HINGE SCREW D=6 H=10.2		*		1
35	SS4110715SP	SCREW 11/64-40 L=7		*		2
36	SS6111140SP	SCREW 11/64-40 L=11		*		1
37	WP0450801SD	WASHER 4.5X10X0.8		*		2
38	WP0740516SP	WASHER 7.4X11.8X0.5		*		1
39	HX00150000R	CABLE CLAMP				2
40	SK3412001SE	WOOD SCREW D=4.1 L=20				2
41	13771456	HEAD SUPPORT ROD CONNEC.				1
42	G5405161A00	FRAME SUPPORT BAR		*		1
43	13771704	RUBBER CAP		*		1
44	B3317704000	NUT		*		2
45	WP1702600S0	WASHER 17X30X2.6		*		2
46	WS1643202KR	SPRING WASHER		*		1
47	D9101771K00	HOOK TIMING GAUGE (K)	FOR 1702K*			1

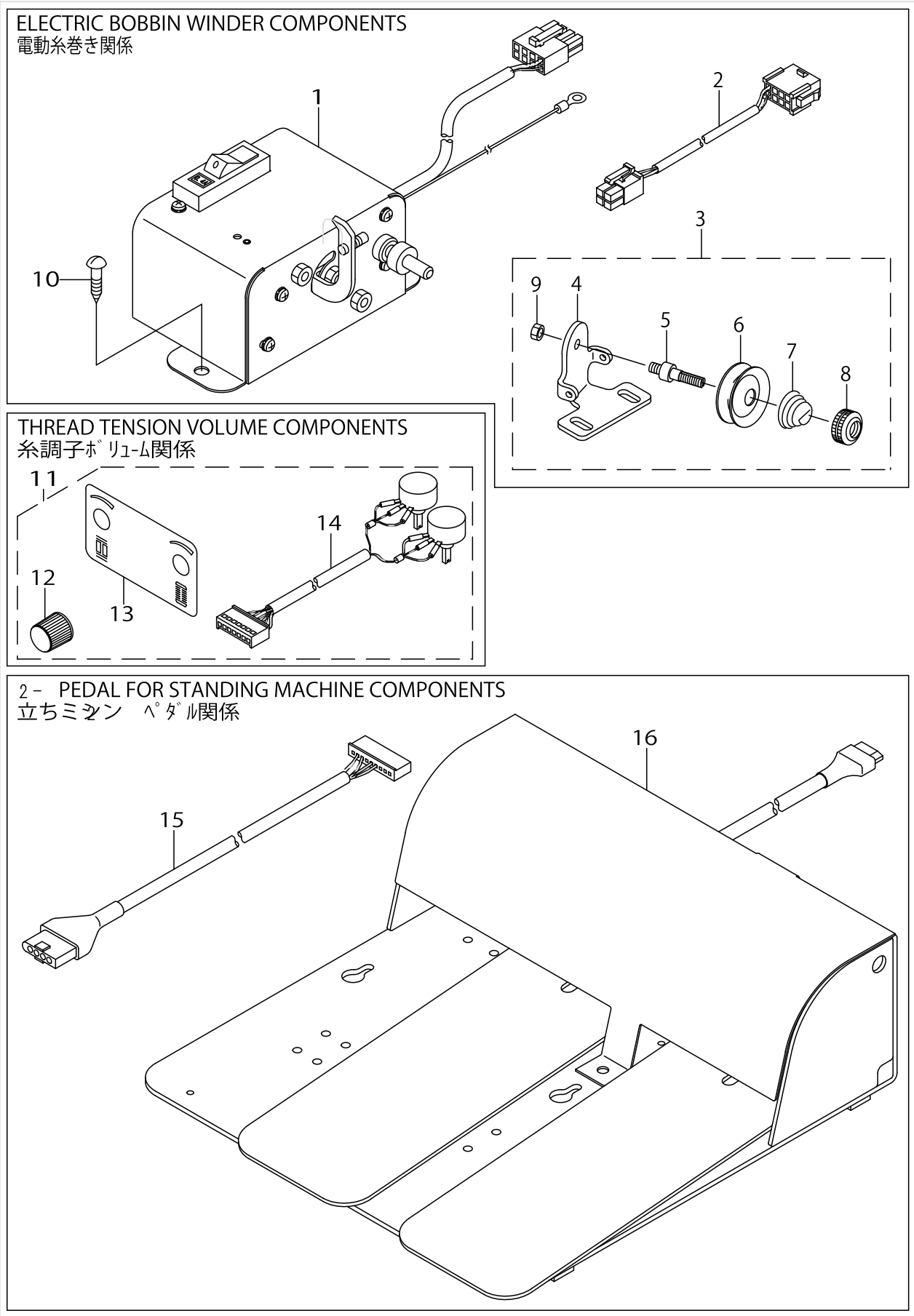
ACCESSORIE PART COMPONENTS



ACCESSORIE PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B15527820A0	PRESSER FOOT 2 ASM.	FOR 1700S*			1
49	B15527830A0	PRESSER FOOT 3 ASM.	FOR 1700S*			1

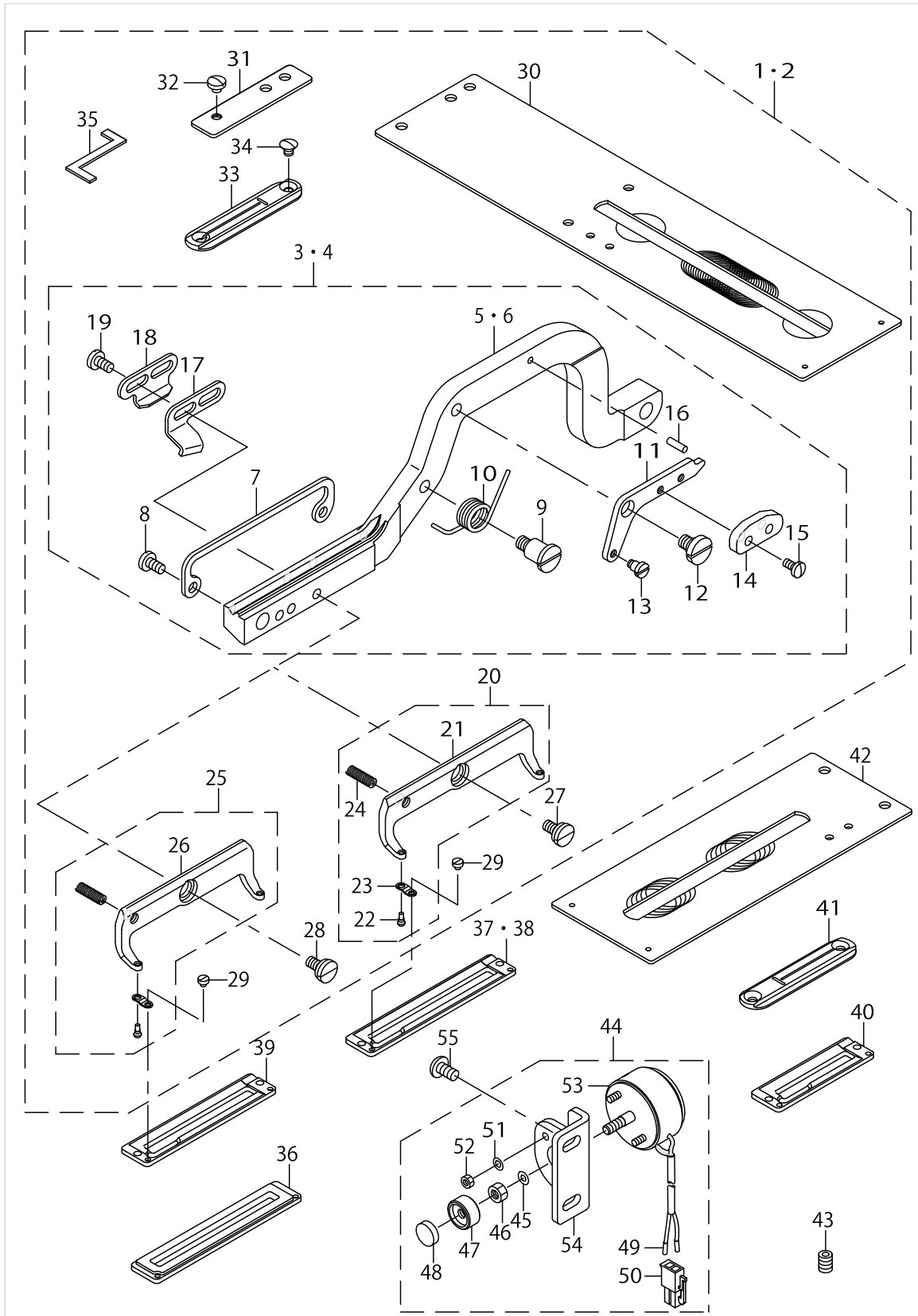
SPECIAL SPECIFICATIONS COMPONENTS(1)



SPECIAL SPECIFICATIONS COMPONENTS(1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	G50011980A0A	BOBBIN WINDER ASM.				1
2	M85246000A0	BOBBIN WINDER POWER CORD ASM.				1
3	B32217710A0	BOBBIN WINDER TENSION BRACKET				1
4	B3221771000	BOBBIN WINDER TENSION BRACKET		*		1
5	B3219232000	BOBBIN WINDER TENSION POST		*		1
6	B3214047000	BOBBIN WINDER TENSION DISC		*		2
7	B3218232000	BOBBIN WINDER TENSION SPRING		*		1
8	B3216047000	BOBBIN WINDER TENSION NUT		*		1
9	NS6110310SP	NUT 11/64-40		*		1
10	SK3452000SC	WOOD SCREW D=4.5 L=20				4
11	M85256000B0	THREAD TENSION VOLUME ASM.				1
12	HX001420000	KNOB		*		2
13	M3002600000	LABEL		*		1
14	M85256000A0	TENSION VARIABLE RESISTOR		*		1
15	M90135900A0	PK57 TRANSFER CABLE ASM.	FOR 170**B,*C			1
16	GPK510010B0	PEDAL SWITCH ASM.	FOR 170**B,*C			1

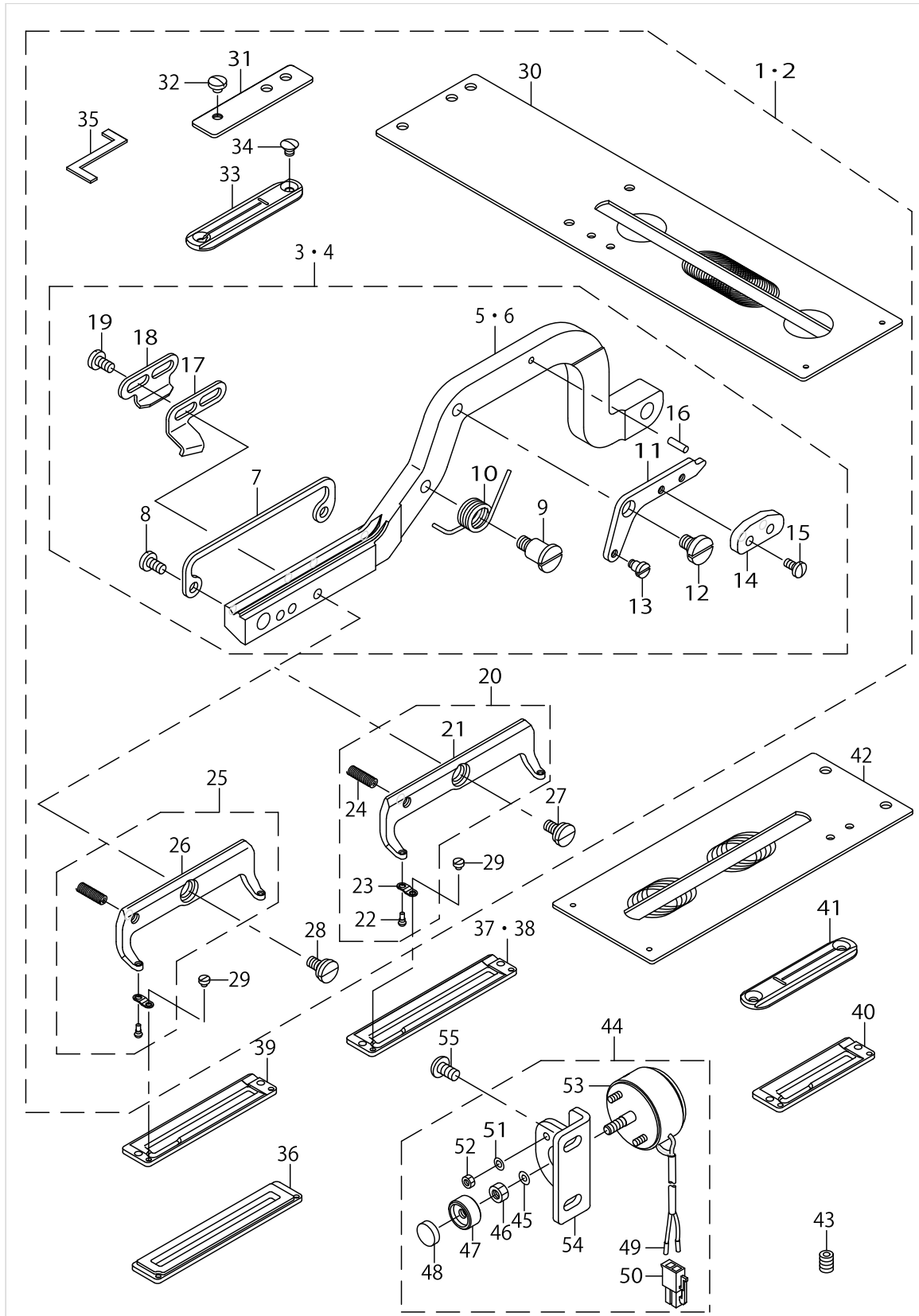
SPECIAL SPECIFICATIONS COMPONENTS(2)



SPECIAL SPECIFICATIONS COMPONENTS(2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14523062	FEED 70MM SET	FOR FEED 70MM			1
2	14523864	FEED 60MM SET	FOR FEED 60MM	*		1
3	14523054	WORK CLAMP 70 ASM.	FOR FEED 70MM	*		1
4	14523856	WORK CLAMP 60 ASM.	FOR FEED 60MM	*		1
5	14523005	WORK CLAMP 70		*		1
6	14523807	WORK CLAMP 60		*		1
7	14523104	WORK CLAMP BKT.		*		1
8	SS7110840SP	SCREW 11/64-40 L=7.8		*		2
9	B2062781000	DRIVING CAM SPRING AXLE		*		1
10	B2061781000	DRIVING CAM SPRING		*		1
11	B2059781000	DRIVING CAM INSTALLING PLATE		*		1
12	SD0790303SP	HINGE SCREW D= 7.94 H= 3.0		*		1
13	SD0450401SP	HINGE SCREW D= 4.5 H= 4		*		1
14	14523500	DRIVING CAM		*		1
15	SS7090710SP	SCREW 9/64-40 L= 6.8		*		2
16	PS0300102K0	SPRING PIN 3.0X10		*		1
17	B202077100A	NEEDLE THREAD TRIMMER GUIDE (A		*		1
18	B202077100B	NEEDLE THREAD TRIMMER GUIDE (B		*		1
19	SS7110840SP	SCREW 11/64-40 L=7.8		*		1
20	14523252	WORK CLAMP CHECK HOLDER 70 ASM	FOR FEED 70MM	*		1
21	14523203	WORK CLAMP CHECK HOLDER 70		*		1
22	B151077100B	SPRING SET PIN B		*		2
23	B1509761000	WORK CLAMP CHECK SPRING		*		2
24	B1512761000	WORK CLAMP CHECK HOLDER SPRING		*		1
25	14523955	WORK CLAMP CHECK HOLDER 60 ASM	FOR FEED 60MM	*		1
26	14523906	WORK CLAMP CHECK HOLDER 60		*		1
27	SD0790203SP	HINGE SCREW D=7.94 H=2		*		1
28	SD0790203SP	HINGE SCREW D=7.94 H=2		*		1
29	SS6060210SP	SCREW 3/32-56 L= 1.9		*		2
30	14523302	WORK CLAMP CARRIER 70		*		1
31	14524201	WORK CLAMP SPACER		*		1
32	SS7110340SP	SCREW 11/64-40 L= 3.2		*		1
33	13797808	NEEDLE PLATE 2B		*		1
34	SS2090530SP	SCREW 9/64-40 L= 4.8		*		2
35	13798004	HOOK TIMING GAUGE B		*		1
36	14523708	URETHANE PRESSER 70				1
37	14523401	PRESSER 70				1
38	14524102	FLAT PRESSER 70				1
39	14524003	FLAT PRESSER 60				1
40	14524409	PRESSER	FOR SWING WIDTH 60MM			1
41	13783501	THROAT PLATE(E)	FOR SWING WIDTH 60MM			1
42	D1613773E00	WORK CLAMP CARRIER	FOR SWING WIDTH 60MM			1
43	SS8150822TP	SCREW 15/64-28 L=8	FOR SWING WIDTH 60MM			1
44	14510853	KNIFE RETURN SOLENOID ASM.	FOR 170**A,170**B			1
45	R0029180100	RUBBER RING		*		1
46	NS6110420SP	NUT 11/64-40		*		1
47	14517908	RETURN SHAFT		*		1


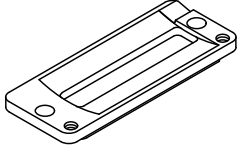
SPECIAL SPECIFICATIONS COMPONENTS(2)



SPECIAL SPECIFICATIONS COMPONENTS(2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B2015357000	PLUG		*		1
49	HK034640000	PIN CONTACT		*		2
50	HK03461002D	HOUSING		*		1
51	WP0320500SF	WASHER 3.2X7X0.5		*		2
52	NM6030001SF	NUT M3		*		2
53	14510804	KNIFE RETURN SOLENOID		*		1
54	14517809	SOLENOID FITTING PLATE		*		1
55	SS4120915SP	SCREW 3/16-28 L=9	FOR 170**A,170**B			2

EXCHANGING PARTS

		Cloth Cutting Knife 布切りメス	Presser Foot (Length of Cloth Cutting Knife) 押え (布切りメス長さ)
			
		標準 Standard	標準 Standard
		メリヤス用 For Hoisier	
inch	mm	Ref.no	Ref.no
1/4	6.4	1	12 (6.4 ~ 19.1 mm)
3/8	9.5	2	
1/2	12.7	3	
5/8	15.9	4	
3/4	19.1	5	
7/8	22.2	6	
1	25.4	7	
1 1/4	31.8	8	
			15 (6.4 ~ 19.1 mm)
			13 (6.4 ~ 25.4 mm)
			16 (6.4 ~ 25.4 mm)
			14 (6.4 ~ 31.8mm)
			17 (6.4 ~ 31.8 mm)

EXCHANGING PARTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2702047F00	KNIFE 1/4				1
2	B2702047K00A	KNIFE 3/8				1
3	B2702047I00	KNIFE (7/16)				1
4	B2702047L00A	KNIFE 1/2				1
5	B2702047V00	KNIFE 9/16				1
6	B2702047M00A	KNIFE 5/8				1
7	B2702047A00	KNIFE 11/16				1
8	B2702047N00	KNIFE 3/4				1
9	B2702047P00	KNIFE 7/8				1
10	B2702047Q00A	KNIFE 1				1
11	B2702047S00A	KNIFE 1-1/4				1
12	B1552781000A	PRESSER				1
13	B1552782000	WORK CLAMP CHECK, 2				1
14	B1552783000	WORK CLAMP CHECK, 3				1
15	D1508771K00A	LATCH WORK CLAMP CHECK				1
16	D1508772K00	WORK CLAMP CHECK (2K)				1
17	D1508773K00	WORK CLAMP CHECK (3K)				1

LIST FOR INFORMATION OF CHANGE

As to the place changed, refer to the corresponding Rev.No.
 When previous parts(Obsoleted part)and new parts(Added parts)are not interchangeable with each other:
 In this case,even obsoleted parts(D.)can be ordered with the obsoleted part number,so select the parts with changed dates and place your orders.

変更箇所は、該当Rev.No.版をご参照ください。
 部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

29330008
 No.1263-02 Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

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				A	02	12 51	14517304
				A	02	12 52	SS-7110740-TP
D	01	14 6	SS-9150860-SP	A	02	14 6	SS-8150822-TP
D	01	16 6	14512354	A	02	16 6	B2063-781-0A0A
D	01	18 50	SS-6121010-SP	A	02	18 50	SS-6120940-SP
				A	02	26 41	B3013-141-H0A
				A	02	26 42	BP-4000000-00
				A	02	26 43	CQ-2000000-00
				A	02	28 24	GSK-01008000
D	01	32 1	M8601-600-AA0	A	02	32 1	M8601-600-AA0B
D	01	32 2	M8610-610-AAA	A	02	32 2	M8610-610-AAAA
D	01	32 10	M8601-590-BA0	A	02	32 10	M8901-590-BA0A
D	01	32 11	M8601-590-BA0	A	02	32 11	M8901-590-AA0A
D	01	32 56	24003600				
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D	01	36 3	M8610-610-AAA	A	02	36 3	M8610-610-AAAA
D	01	36 50	M8513-600-0A0	A	02	36 50	M8513-600-0A0A
D	01	38 2	M8601-600-AA0	A	02	38 2	M8601-600-AA0B
D	01	38 3	M8610-610-AAA	A	02	38 3	M8610-610-AAAA
D	01	38 50	M8513-600-0A0	A	02	38 50	M8513-600-0A0A
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HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

1."注記"欄の記号説明

1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの-----枠は、組構成であることを意味します。

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10216703	44	31	13735956	30	9	14501209	2	44
10502300	6	26	13736103	30	10	14501308	4	58
10618304	6	8	13736202	30	5	14501407	4	60
11023504	2	14	13736350	30	16	14502405	2	30
11023504	44	25	13736509	30	19	14502454	2	29
11030301	8	63	13737408	30	34	14502504	10	1
11072402	6	2	13738802	36	49	14502603	10	25
11093606	6	3	13739107	30	3-30	14502702	10	36
11155108	46	3	13747001	34	46	14502801	10	38
11155207	46	4	13771456	68	41	14502959	10	44
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11157567	46	38	13775606	38	3	14503551	12	58
11157666	46	9	13775705	38	4	14503700	12	61
11157765	46	10	13782065	14	3-31	14503809	10	39
11157963	46	11	13782305	30	3-30	14503908	10	33
11158060	46	12	13783501	74	41	14504203	14	18
11158300	46	13	13796305	26	28	14504302	14	25
11158409	46	14	13797808	74	33	14504401	14	23
11158516	46	21	13798004	74	35	14504500	14	24
11158607	46	15	13817754	46	25	14504609	14	27
11158706	48	49	13911003	2	6	14504807	14	14
11158805	46	40	13943204	68	26	14505002	18	64
11158904	46	44	13947858	30	11	14505101	16	38
11159001	46	41	13947866	30	8	14505101	60	20
11211000	20	11	13947866	68	2	14505101	64	20
11823200	28	62	13948005	30	27	14505259	16	37
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13530209	16	40	14110407	24	26	14505259	64	32
13530209	44	39	14204655	50	14	14505309	16	46
13700406	4	52	14204655	62	59	14505408	16	47
13700505	4	53	14204655	66	59	14505507	18	48
13700604	4	54	14404750	12	57	14505606	18	49
13700703	4	51	14404750	60	36	14505705	18	50
13700802	28	66	14404750	64	36	14505804	18	51
13706601	8	50	14500250	2	8	14505952	60	34
13716907	10	45	14500300	2	9	14505952	64	34
13719802	8	52	14500409	2	11	14506059	60	33
13722400	38	21	14500508	2	12	14506059	64	33
13727102	14	5	14500607	2	4	14506109	30	31
13727904	14	26	14500706	2	13	14506208	20	28
13728506	44	34	14500805	2	21	14506356	20	24
13729066	14	3-31	14500904	2	24	14506406	24	9
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14507008	24	27	14511158	64	37	14516900	38	46
14507156	24	33	14511356	38	6	14517007	22	48
14507305	24	38	14511505	38	7	14517106	22	49
14507404	24	18	14511604	38	8	14517205	22	50
14507602	24	34	14511703	38	9	14517304	22	51
14507701	24	35	14511802	38	16	14517502	34	30
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14507800	60	21	14512057	38	35	14517809	76	54
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14507958	30	29	14512503	6	24	14523005	74	5·6
14507966	30	1·2	14512651	28	63	14523054	74	3·4
14508105	30	23	14512651	60	43	14523062	74	1·2
14508204	30	25	14512651	64	43	14523104	74	7
14508303	30	32	14512701	28	64	14523203	74	21
14508402	30	36	14512859	6	10	14523252	74	20
14508501	30	39	14512867	6	7	14523302	74	30
14508600	30	41	14513055	38	2	14523401	74	37
14508709	32	48	14513055	62	57	14523500	74	14
14508808	30	45	14513055	66	57	14523708	74	36
14509053	30	1·2	14513154	6	30	14523807	74	5·6
14509202	32	65	14513154	60	29	14523856	74	3·4
14509301	36	59~62	14513154	64	29	14523864	74	1·2
14509400	36	59~62	14513204	6	33	14523906	74	26
14509509	36	59~62	14513303	6	34	14523955	74	25
14509608	34	6	14513451	6	38	14524003	74	39
14509707	34	18	14513808	6	37	14524102	74	38
14509806	34	23	14514004	42	3	14524201	74	31
14509905	34	2	14514103	42	5	14524409	74	40
14510051	62	51	14514251	42	2	17007402	46	16
14510051	66	51	14514251	62	55	17845009	54	20
14510077	34	29	14514251	66	55	22502504	8	57
14510085	34	28	14514269	42	1	22529473	6	5
14510119	34	34	14514301	42	13·14	22529481	6	1
14510200	34	37	14514517	28	59·68	22537658	6	9
14510309	34	44	14514756	50	13	22538151	6	11
14510408	34	1	14514756	62	53	22538409	6	13
14510507	36	55	14514756	66	53	22538706	8	61
14510606	36	56	14514905	46	1	22538805	12	72
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22930408	52	10	B1405771000	20	34	B1515771000	16	10
22930507	52	9	B1406761000	20	1	B1517761000	16	34
22930705	52	7	B1407761000	20	36	B152989000CA	6	17
22930804	52	5	B1408761000	20	40	B1534816000	38	25
22930903	52	4	B1409761000	12	67	B1551781000	18	65
22931000	52	3	B1410771000	20	5	B1552781000A	16	26
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22931208	52	15	B1414232000	20	4	B15527810A0A	16	20
22931307	52	11	B1414771000	20	14	B1552782000	78	13
22931406	52	8	B14147710A0	20	13	B15527820A0	70	48·49
23636202	6	12	B1415761000	20	19	B1552783000	78	14
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23638109	40	49	B1417761000	24	16	B1613771000B	18	59
23638208	40	51	B1418761000	24	10	B1626210000	38	37
23638307	40	50	B1419026000	44	37	B1631012B00	38	31
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A321600100A	6	15	B1421761000	24	7	B1804761000	14	8
B111677100A	2	2	B1425771000	24	1	B18057710A0	14	7
B1116804000	38	33	B1432761000	38	39	B1811761000A	14	13
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B1134771000	2	23	B1446761A00	20	25	B1811771000	68	14
B1140761000	4	69	B145177100A	20	44	B182024600B	34	25
B1144210000	12	63	B1452771000	20	8	B1850512000	44	20
B1145771000	2	5	B1453761000	38	38	B1901761000	10	4
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B1202771000	10	17	B1505761000	16	7	B1905541B00	10	12
B1203012000	10	23	B15057610A0	16	6	B1905541C00	10	6~9
B1203771000	10	3	B1506352000	68	27	B1905541D00	10	6~9
B1204761000	10	11	B1506761000	16	4	B1908541000	10	10
B1205771000A	10	29	B1507761000	16	3	B20017710A0	26	2
B1208552000A	10	28	B1509012000	16	1	B20017710A0	68	1
B1211980000	12	55	B1509761000	16	29	B2007771000	26	24
B1214038000	44	11	B1509761000	74	23	B2008771000	26	4
B1215552000	10	14	B151077100B	16	30	B2009771000	26	21
B1220771000	12	56	B151077100B	74	22	B2010771000	26	19
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B1402761000	20	38	B1512761000	16	31	B2014771000	26	25
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B2024771000	26	29	B2702047P00	78	9	B34087710A0	28	54
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