

MODEL : AMS-220C/AMS-220P

List No : 1094-01

# PARTS LIST

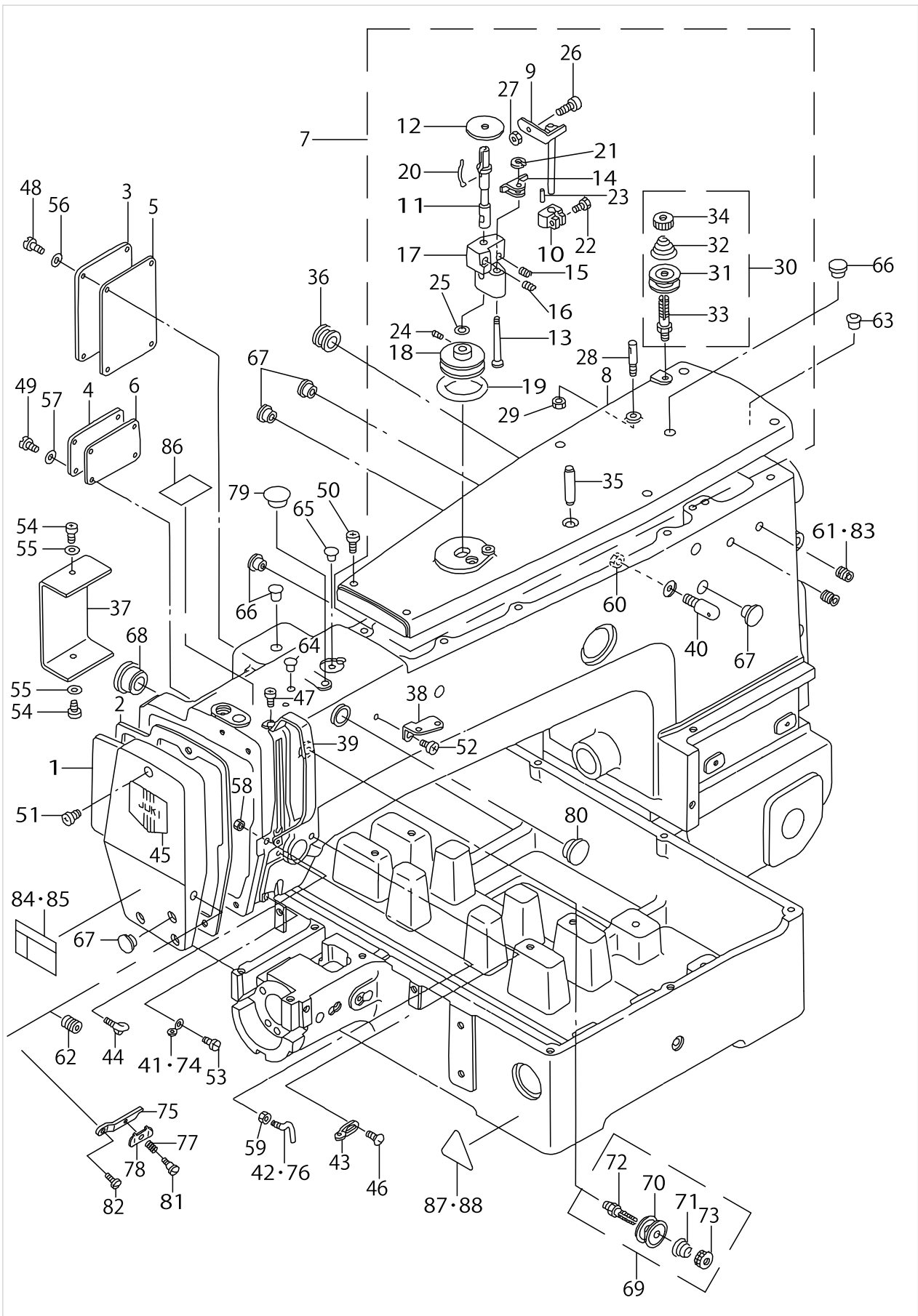
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## CONTENTS

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FRAME & MISCELLANEOUS COVER COMPONENTS (1) .....	1
FRAME & MISCELLANEOUS COVER COMPONENTS (2) .....	5
FRAME & MISCELLANEOUS COVER COMPONENTS (3) .....	7
MAIN SHAFT & NEEDLE BAR COMPONENTS .....	9
PRESSER MECHANISM COMPONENTS .....	13
SHUTTLE DRIVER SHAFT COMPONENTS .....	17
WIPER MECHANISM COMPONENTS .....	21
TENSION RELEASE & TEREAD TRIMMER MECHANISM COMPONENTS .....	23
X-Y COMPONENTS (1) .....	27
X-Y COMPONENTS (2) .....	29
CLOTH FEED MECHANISM COMPONENTS .....	31
LUBRICATION COMPONENTS .....	35
SENSOR COMPONENTS .....	39
PNEUMATIC COMPONENTS .....	41
TABLE COMPONENTS .....	43
THREAD STAND COMPONENTS .....	47
CONTROL COMPONENTS .....	49
OPERATION BOX COMPONENTS .....	51
CIRCUIT BOARD COMPONENTS .....	53
POWER SUPPLY & CORD COMPONENTS .....	55
PEDAL & ELECTRIC EQUIPMENT ACCESSORIE PART COMPONENTS .....	57
ACCESSORIE PART COMPONENTS .....	59
OPTIONAL PART COMPONENTS .....	61
AMS-220P EXCLUSIVE PART COMPONENTS .....	63
HOW TO MAKE USE OF THIS PARTS LIST .....	67

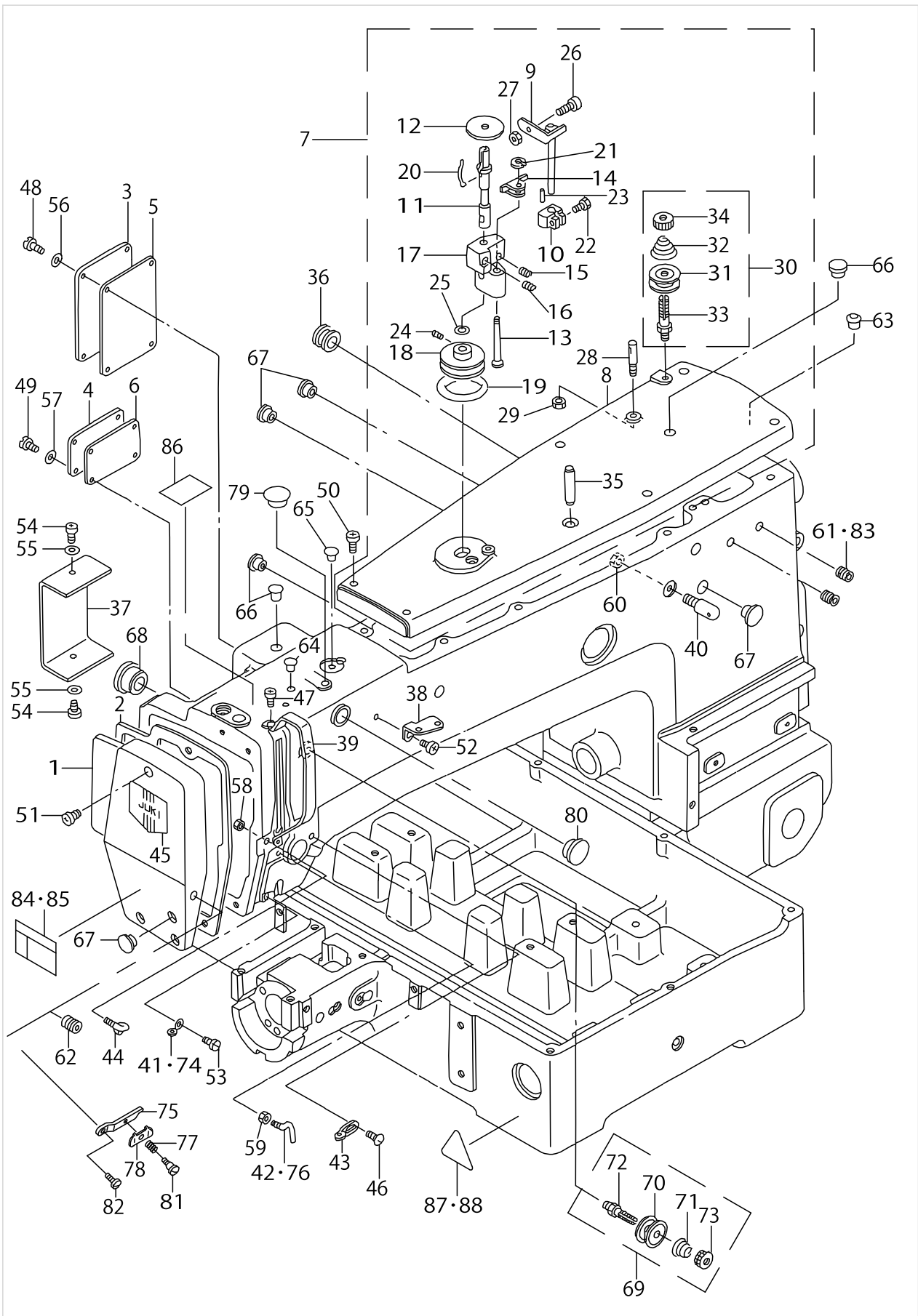
FRAME & MISCELLANEOUS COVER COMPONENTS (1)



FRAME & MISCELLANEOUS COVER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B110522000A	FACE PLATE				1
2	B1117220000	FACE PLATE GASKET				1
3	B112222000B	COVER (A)				1
4	B112322000B	COVER (B)				1
5	B1124220000	GASKET A				1
6	B1125220000	GASKET B				1
7	B11042200AB	TOP COVER ASM.				1
8	B110422000B	TOP COVER		*		1
9	B32012100A0	STOP LATCH ASM.		*		1
10	B3203210000	CAM		*		1
11	B3204210000	SPINDLE		*		1
12	B3205210000	CUSHION		*		1
13	B3206210000	SCREW STUD		*		1
14	B3207210000	TRIP LATCH		*		1
15	B3208210000	SPRING A		*		1
16	B3209210000	SPRING B		*		1
17	B3210210000	BOBBIN WINDER BASE		*		1
18	B3211210000	BOBBIN WINDER WHEEL		*		1
19	B3212210000	FRICITION WHEEL		*		1
20	B3212761000	LATCH SPRING		*		1
21	D2430555B00	SNAP RING		*		1
22	SS9111020TP	SCREW 11/64-40 L=10		*		1
23	PS0150065KP	SPRING PIN 1.5X6		*		1
24	SS8110520TP	SCREW 11/64-40 L= 4.5		*		2
25	WP0651056SH	WASHER 6.5X11X1		*		1
26	B3208280000	BOBBIN WINDER ADJUSTING SCREW		*		1
27	NS6110530SP	NUT 11/64-40		*		1
28	10007003	THREAD GUIDE PIN		*		1
29	NS6110310SP	NUT 11/64-40		*		1
30	B11152320A0	FIRST THREAD TENSION ASM.		*		1
31	B3126012000	THREAD TENSION DISK		*		2
32	B1115232000	FIRST THREAD TENSION SPRING		*		1
33	B3123352000	THREAD TENSION ROD		*		1
34	B3125012000	THREAD TENSION NUT		*		1
35	PS0800302KH	SPRING PIN 8X30		*		1
36	B1126210000	WIRE BUSHING				1
37	B112821000B	SWITCH COVER				1
38	B1111232000	THREAD GUIDE PLATE				1
39	13816608	BALANCE COVER				1
40	B1123280000	FIRST THREAD GUIDE				1
41	B1124280000	ARM THREAD GUIDE B	FOR AMS-220CSS,CHS			1
42	B1125280000	L-SHAPED THREAD GUIDE A	FOR AMS-220CSS,CHS			1
43	B1126552000	ARM THREAD GUIDE A				1
44	B3114771000	THREAD GUIDE				1
45	B1178191000	FACE PLATE DRESSING TABLE				1
46	SS3090610SP	SCREW 9/64-40 L=6				1
47	SS4090715SP	SCREW 9/64-40 L=7				2

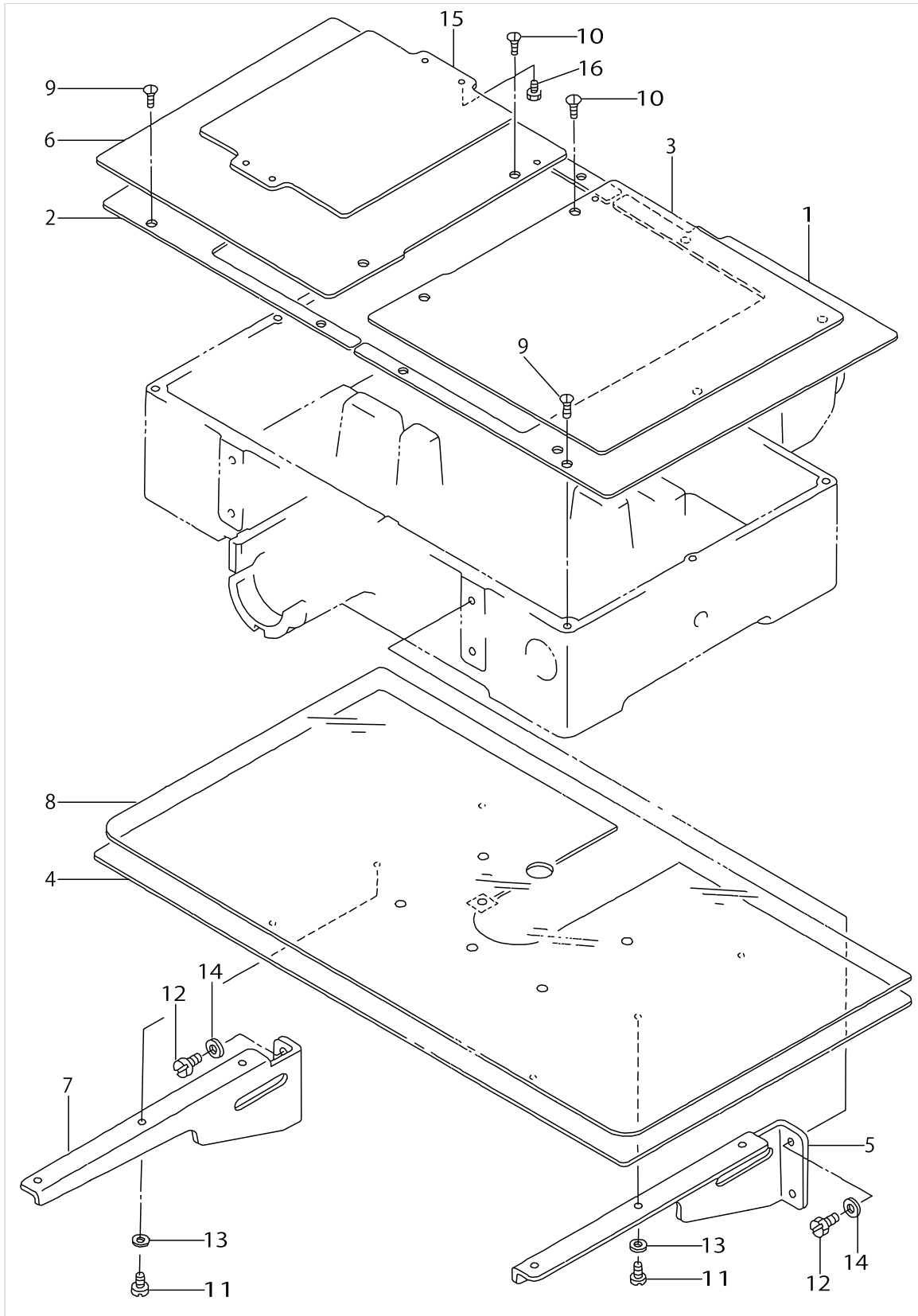
FRAME & MISCELLANEOUS COVER COMPONENTS (1)



FRAME & MISCELLANEOUS COVER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS4110815SP	SCREW 11/64-40 L=8				4
49	SS4110815SP	SCREW 11/64-40 L=8				4
50	SS4111015SP	SCREW 11/64-40 L=10				6
51	SS4111015SP	SCREW 11/64-40 L=10				3
52	SS4150715SP	SCREW 15/64-28 L=7				1
53	SS7110840SP	SCREW 11/64-40 L=7.8				1
54	SM4040601SC	SCREW M4X0.7 L=6				2
55	WP0430801SC	WASHER 4.3X9X0.8				2
56	WP0450000SD	WASHER 4.5X8X0.5				4
57	WP0450000SD	WASHER 4.5X8X0.5				4
58	NS6090310SP	NUT 9/64-40				1
59	NS6090310SP	NUT 9/64-40				1
60	NS6150310SP	NUT 15/64-28				1
61	SS8110560SP	SCREW 11/64-40 L=4.5	FOR AMS-220CGS,CHS			2
62	SS8090410SP	SCREW 9/64-40 L= 3.5	FOR AMS-220CGS,CHS			1
63	B1405012000	CAP				1
64	TA0750704R0	RUBBER PLUG				1
65	TA0850604R0	RUBBER PLUG				1
66	TA1050504R0	RUBBER PLUG				3
67	TA1250406R0	RUBBER PLUG D=12.5 L=4				4
68	TA2100904R0	RUBBER PLUG				1
69	B11152320A0	FIRST THREAD TENSION ASM.				1
70	B3126012000	THREAD TENSION DISK		*		2
71	B1115232000	FIRST THREAD TENSION SPRING		*		1
72	B3123352000	THREAD TENSION ROD		*		1
73	B3125012000	THREAD TENSION NUT		*		1
74	B1129210000	FRAME THREAD GUIDE (B)	FOR AMS-220CGS			1
75	B1145210000	INSTALLING BASE	FOR AMS-220CGS			1
76	B3118771000	TENSION THREAD GUIDE, NO.2	FOR AMS-220CGS			1
77	B1132521000	THREAD PRESSER PLATE SPRING	FOR AMS-220CGS			1
78	10129104	THREAD PRESSER PLATE	FOR AMS-220CGS			1
79	TA0750704R0	RUBBER PLUG	FOR AMS-220CGS			1
80	TA1470704R0	RUBBER PLUG	FOR AMS-220CGS			1
81	SD0380551SL	HINGE SCREW D= 3.80 H= 5.5	FOR AMS-220CGS			1
82	SS7090910SP	SCREW 9/64-40 L= 8.5	FOR AMS-220CGS			1
83	SS7110840SP	SCREW 11/64-40 L=7.8	FOR AMS-220CGS			2
84	CM300200301	SAFETY LABEL, 5(SMALL).	FOR DOMESTIC USE			1
85	CM3002003A1	SAFETY LABEL.,6 (SMALL).	FOR EXPORT(EXCEPT JE)			1
86	B1143210000	LABEL	FOR JE			1
87	CM3002000B2	LABEL(25).	FOR DOMESTIC USE			1
88	CM300200002	CAUTION LABEL(25)	FOR JE			1

FRAME & MISCELLANEOUS COVER COMPONENTS (2)

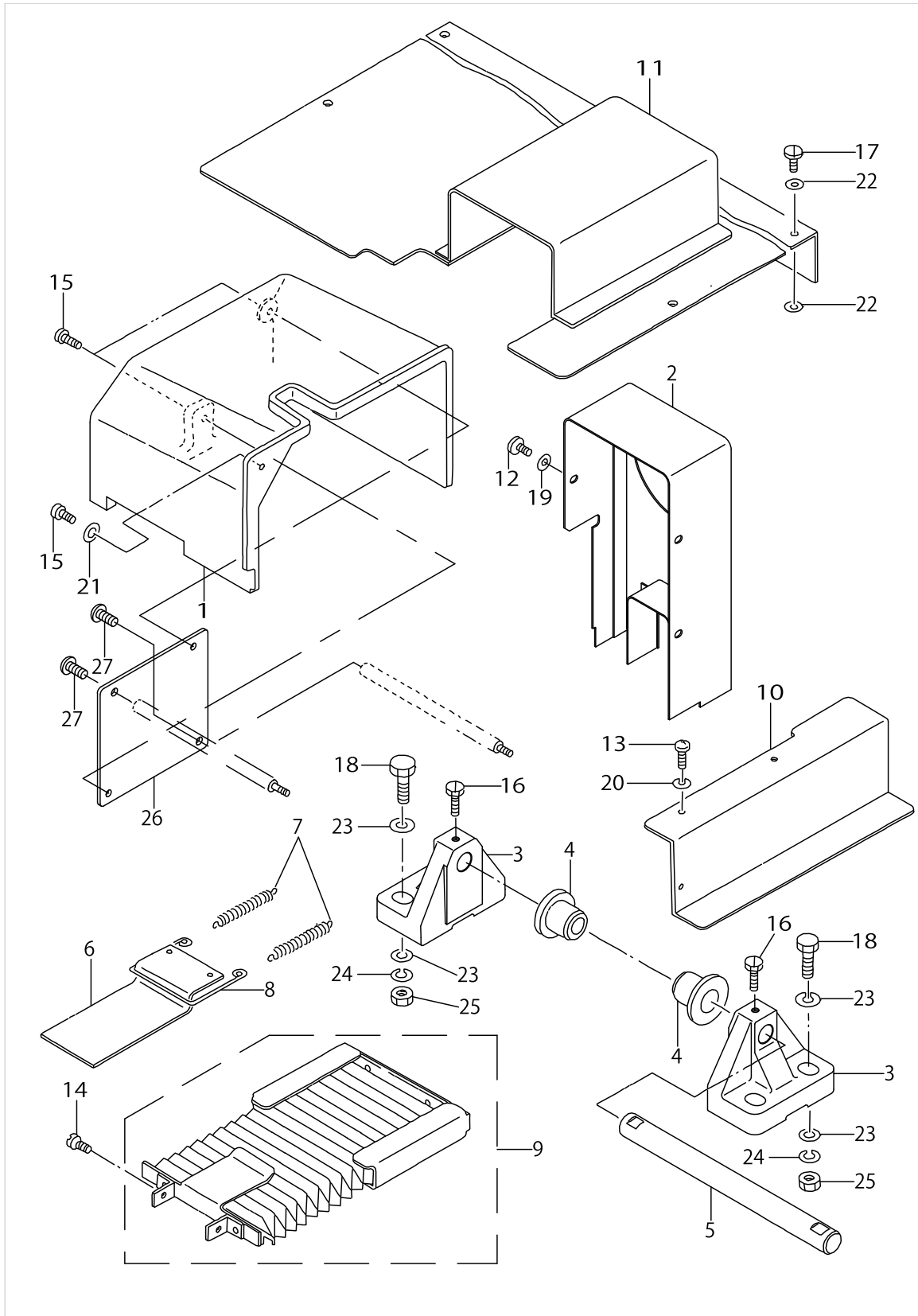


FRAME & MISCELLANEOUS COVER COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1108220000	RIGHT COVER				1
2	B1109220000	LEFT COVER				1
3	B111022000A	AUXILIARY COVER, RIGHT				1
4	B1112220000	NEEDLE PLATE AUXILIARY COVER				1
5	B1113220000	AUXILIARY COVER SUPPORT, RIGHT				1
6	B111822000A	AUXILIARY COVER, LEFT				1
7	B1121220000	AUXILIARY COVER SUPPORT, LEFT				1
8	B1170220000	AUXILIARY COVER SHEET				1
9	SS1110840SP	SCREW 11/64-40 L=8				10
10	SS1110840SP	SCREW 11/64-40 L=8				4
11	SS6110610TP	SCREW 11/64-40 L=6				6
12	SS9151160CP	SCREW 15/64-28 L=10.5				4
13	WP0520656SA	WASHER 5.2X9.5X0.6				6
14	WP0621016SD	WASHER 6.2X13X1				4
15	B1502220000	PRESSER PLATE				1
16	SS9151120CP	SCREW 15/64-28 L=11				4



FRAME & MISCELLANEOUS COVER COMPONENTS (3)



FRAME & MISCELLANEOUS COVER COMPONENTS (3)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B110622000B	SIDE COVER				1
2	B1107220A00	BELT COVER				1
3	B1111220000A	BED HINGE				2
4	B1115220000	RUBBER PAD A				2
5	B1120220000	BED HINGE SHAFT				1
6	B1150220000	MOVEMENT COVER A				1
7	B1151220000	TENSION SPRING				2
8	B1152220000	TENSION WIRE				1
9	B11532200A0	MOVEMENT COVER B ASM.				1
10	B115822000B	Y SENSOR COVER				1
11	B1159220A00	TABLE REAR COVER				1
12	SS4110715SP	SCREW 11/64-40 L=7				3
13	SS4110715SP	SCREW 11/64-40 L=7				3
14	SS4110715SP	SCREW 11/64-40 L=7				2
15	SS4111015SP	SCREW 11/64-40 L=10				3
16	SS9151240SN	SCREW 15/64-28 L=11.5				2
17	SM5051400SC	SCREW M5 L=14				4
18	SM9124503SB	SCREW M12 L=45				4
19	WP0450801SD	WASHER 4.5X10X0.8				3
20	WP0450801SD	WASHER 4.5X10X0.8				4
21	WP0450801SD	WASHER 4.5X10X0.8				1
22	WP0841601SC	WASHER 8.4X17.4X1.6				8
23	WP1302501SE	WASHER M12				8
24	WS1253010KN	SPRING WASHER 12.5X21.5X3				4
25	NM6120011SF	NUT M12				4
26	B1130215000	SIDE COVER SPACER				1
27	SS7110710SP	SCREW 11/64-40 L=7				2



MAIN SHAFT & NEEDLE BAR COMPONENTS

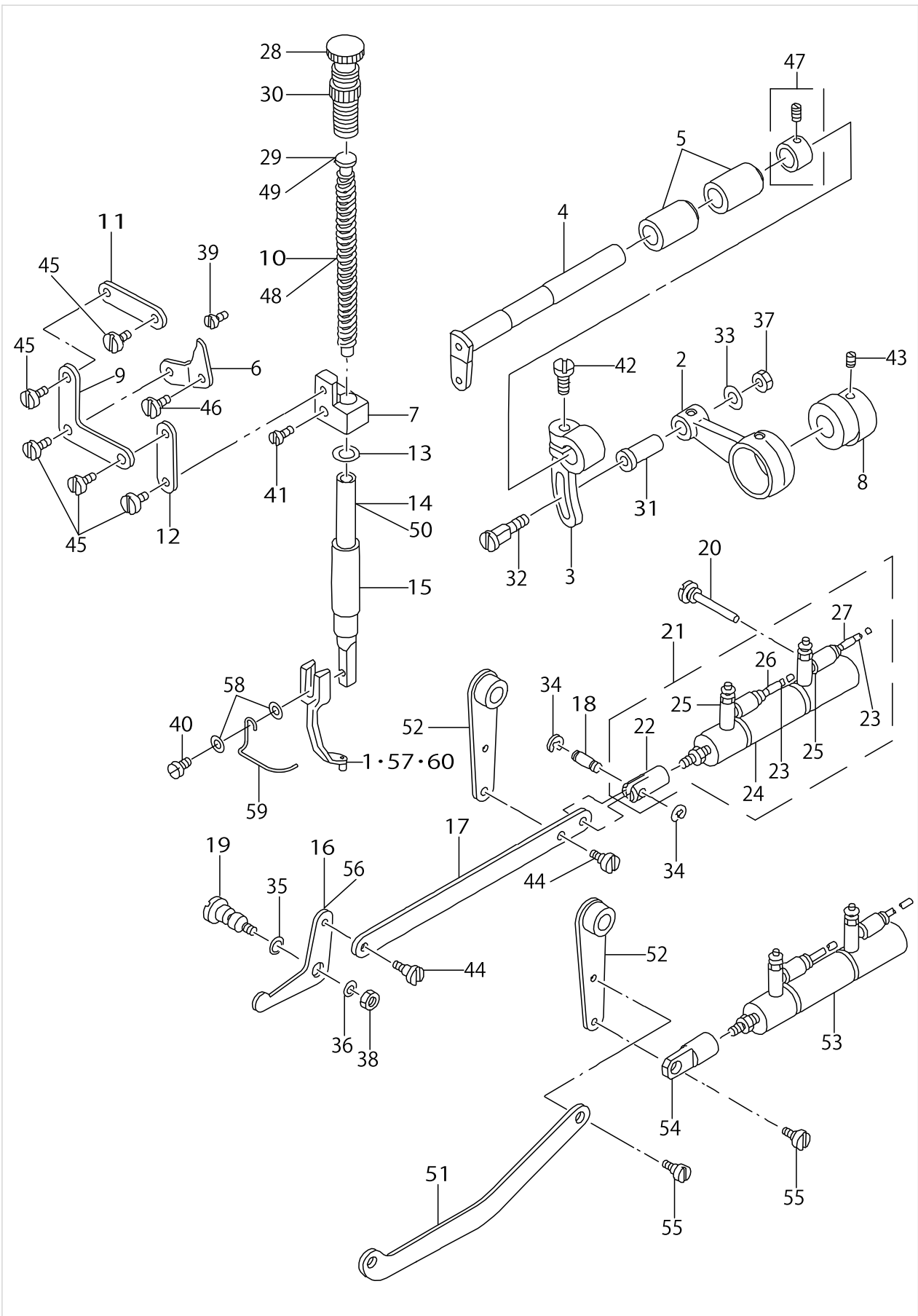
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1201220000	MAIN SHAFT				1
2	B12092200A0	GENERATOR STATOR ASM.				1
3	M40051100A0	STATOR ASM.		*		1
4	B12102200A0	SYNCHRONIZE BOARD		*		1
5	SS8111010TP	SCREW 11/64-40 L=9.5		*		2
6	SS8110422TP	SCREW 11/64-40 L=4		*		2
7	B1202210000	BUSHING, FRONT				1
8	B12042100A0	BUSHING, REAR				1
9	B1206210000	COUNTERWEIGHT				1
10	B35142100A0	OIL WICK ASM.				1
11	B1207205000	CRANK BALANCER				1
12	SS6122510SP	SCREW 3/16-28 L=25				2
13	SS6151412TP	SCREW 15/64-28 L=14				1
14	SS6681712TP	SCREW 9/32-28 L=16.5				1
15	CS147121ESH	THRUST COLLAR ASM.D=14.72 W=12				1
16	B12052100BA	HAND WHEEL ASM.				1
17	B12052100AA	HAND WHEEL ASM.		*		1
18	M40071100AB	MAGNET FITTING BASE B ASM.		*		1
19	B12082100A0	SOLENOID INSTALLING PLATE ASM.		*		1
20	SS8151550SP	SCREW 15/64-28 L=15		*		2
21	SS6111210SP	SCREW 11/64-40 L=12		*		2
22	WP0450801SD	WASHER 4.5X10X0.8		*		2
23	B1401210000	NEEDLE BAR				1
24	B1402280000	NEEDLE ROD METAL				1
25	B1405210000	THREAD GUIDE A	FOR 220CSS-5000			1
26	B1414232000	SQUARE BLOCK				1
27	B1403280000	NEEDLE ROD LOWER METAL				1
28	B19012100B0	THREAD TAKE-UP LEVER ASM.	FOR 220CGS			1
29	B19012800B0	LINK BALANCE ASM.				1
30	B1203280000	NEEDLE ROD CRANK		*		1
31	B1404280000	NEEDLE BAR CRANK ROD		*		1
32	B1901280000	THREAD TAKE-UP LEVER		*		1
33	B1902280000	THREAD HANDLING AREA BUSH		*		1
34	B1903280000	THREAD TAKE-UP CRANK		*		1
35	B1903552000	LEFT SCREW		*		1
36	B1905541A00	NEEDLE BEARING, A	SELECTIVE PART	*		1
37	B1905541B00	NEEDLE BEARING	SELECTIVE PART	*		1
38	B1905541C00	NEEDLE BEARING	SELECTIVE PART	*		1
39	B1905541D00	NEEDLE BEARING	SELECTIVE PART	*		1
40	B1411804A00	BEARING (A)	SELECTIVE PART	*		1
41	B1411804B00	NEEDLE DRIVING LEVER BEARING B	SELECTIVE PART	*		1
42	B1411804C00	NEEDLE DRIVING LEVER BEARING C	SELECTIVE PART	*		1
43	B1411804D00	BEARING (D)	SELECTIVE PART	*		1
44	B3213205000	BOBBIN WINDER DRIVING WHEEL				1
45	SS8111610SP	SCREW 11/64-40 L=15.5				2
46	B1904280000	BALANCE CRANK PIN				1
47	B1223771000	NEEDLE ROD CRANK WASHER				1



MAIN SHAFT & NEEDLE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B1406210000	THREAD GUIDE	FOR 220CHS-5000			1
49	SS7151120SP	SCREW 15/64-28 L=11				1
50	SS6090670TP	SCREW 9/64-40 L=6				1
51	SS7080510TP	SCREW 1/8-44 L=4.5				1
52	SS9661230CP	SCREW 1/4-40 L=12				1
53	SS8660610TP	SCREW 1/4-40 L=6				1
54	B2312220000	TENSION RELEASE NOTCH				1
55	SS9090833TP	SCREW				2
56	B2401205000	THREAD TRIMMER CAM				1
57	SS8661012TP	SCREW				2
58	CS1470710SH	THRUST COLLAR ASM. D=14.72 W=7				1
59	MDP500B1400	NEEDLE DPX5 #14	FOR 220CSS-5000(EXCEPT JE)			1
60	MC200501000	NEEDLE #100	FOR 220CSS-5000(FOR JE)			1
61	MDP170B1800	NEEDLE DPX17 #18	FOR 220CHS-5000(EXCEPT JE)			1
62	MC372001100	NEEDLE 135X17 #110	FOR 220CHS-5000(FOR JE)			1
63	MDP170B2300	NEEDLE DPX17 #23	FOR 220CGS			1
64	MC372001600	NEEDLE SY3355 160	FOR 220CGS(FOR JE)			1
65	B1206210A00	COUNTERWEIGHT	FOR 220CGS			1
66	B1401210A00	NEEDLE BAR	FOR 220CGS			1
67	B14115520A0	NEEDLE BAR CONNECTING ASM.				1
68	B2312210A00	TENSION RELEASE NOTCH	FOR 220CGS			1

PRESSER MECHANISM COMPONENTS

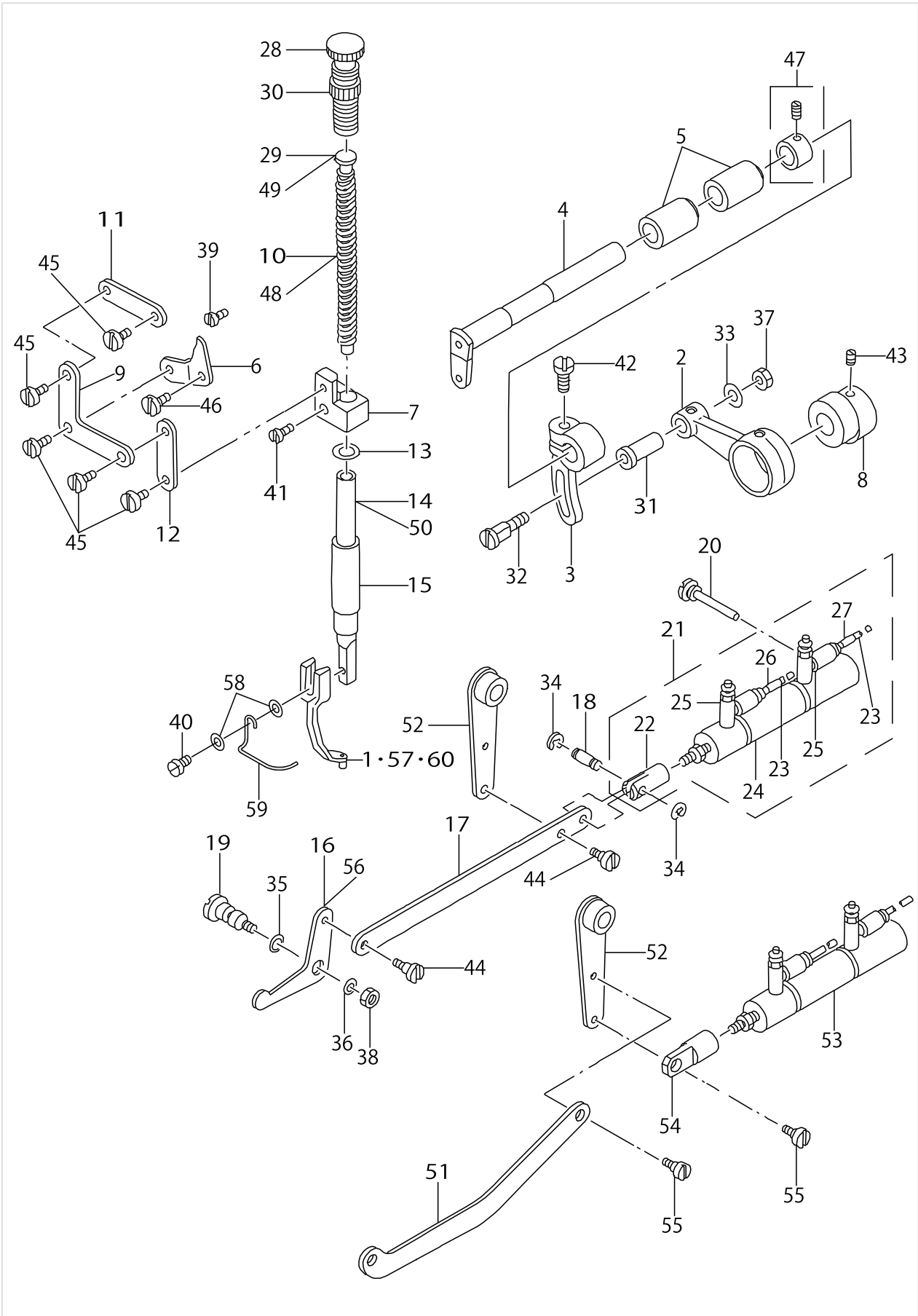


PRESSER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1601220000	INTERMEDIATE PRESSER A				1
2	B1602220000	INTERMEDIATE PRESSER ROD				1
3	B1603220000	INTERMEDIATE PRESSER ROD ARM				1
4	B1604220000	INTERMEDIATE PRESSER SHAFT				1
5	B1605220000	INTERMEDIATE PRESSER BUSHING				2
6	B1606220000	POSITIONING LINK				1
7	B1608220000	GUIDE BRACKET				1
8	B1609220000	CAM				1
9	B1610220000	L-SHAPED LINK				1
10	B1611220000	SPRING	FOR 220CSS-5000			1
11	B1612220000	SUSPENSION LINK A				1
12	B1613220000	SUSPENSION LINK B				1
13	B1614220000	SPACER				1
14	B1615220000	PRESSER BAR	FOR 220CSS-5000			1
15	B1616220000	PRESSER BAR BUSHING, LOWER				1
16	B1620220000	LIFTING LINK				1
17	B1621220000	CONNECTING LINK	FOR 220CSS-5000			1
18	B1626220000	CYLINDER PIN	FOR 220CSS-5000			1
19	B1627220000	LINK PIVOT PIN				1
20	B1628220000	CYLINDER SUPPORT SCREW				1
21	B16242200A0	CYLINDER ASM.	FOR 220CSS-5000			1
22	B1625220000	CYLINDER KNUCKLE		*		1
23	B471022000D	AIR TUBE D D=4		*		2
24	PA1601506A0	AIR CYLINDER		*		1
25	PC010508000	SPEED CONTROLLER		*		2
26	B471122000A	AIR TUBE LABEL J01		*		1
27	B471122000B	AIR TUBE LABEL J02		*		1
28	B1509227000	PRESSER SPRING REGULATOR				1
29	B1510227000	PRESSER GUIDE BAR	FOR 220CSS-5000			1
30	11071701	NUT				1
31	D1455055B00	CONNECTING STUD				1
32	D1456055B00	HINGE SCREW				1
33	D1457055B00	WASHER				1
34	RE0300000K0	E-RING 3	FOR 220CSS-5000			2
35	RO048190100	RUBBER RING				1
36	WP0612066SP	WASHER 6.1X11X2				1
37	NS6110530SP	NUT 11/64-40				1
38	NS6150430SP	NUT 15/64-28				1
39	SS6150710SP	SCREW				1
40	SS7091110SP	SCREW 9/64-40 L=10.5				1
41	SS7111410TP	SCREW 11/64-40 L=14				1
42	SS7661540SP	SCREW 1/4-40 L=15.0				1
43	SS8660610TP	SCREW 1/4-40 L=6				2
44	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2	FOR 220CSS-5000			2
45	SD0640321TP	HINGE SCREW D=6.35 H=3.2				5
46	SD0720321TP	HINGE SCREW				1
47	CS111101CSH	THRUST COLLAR ASM.D=11.11 W=10				1



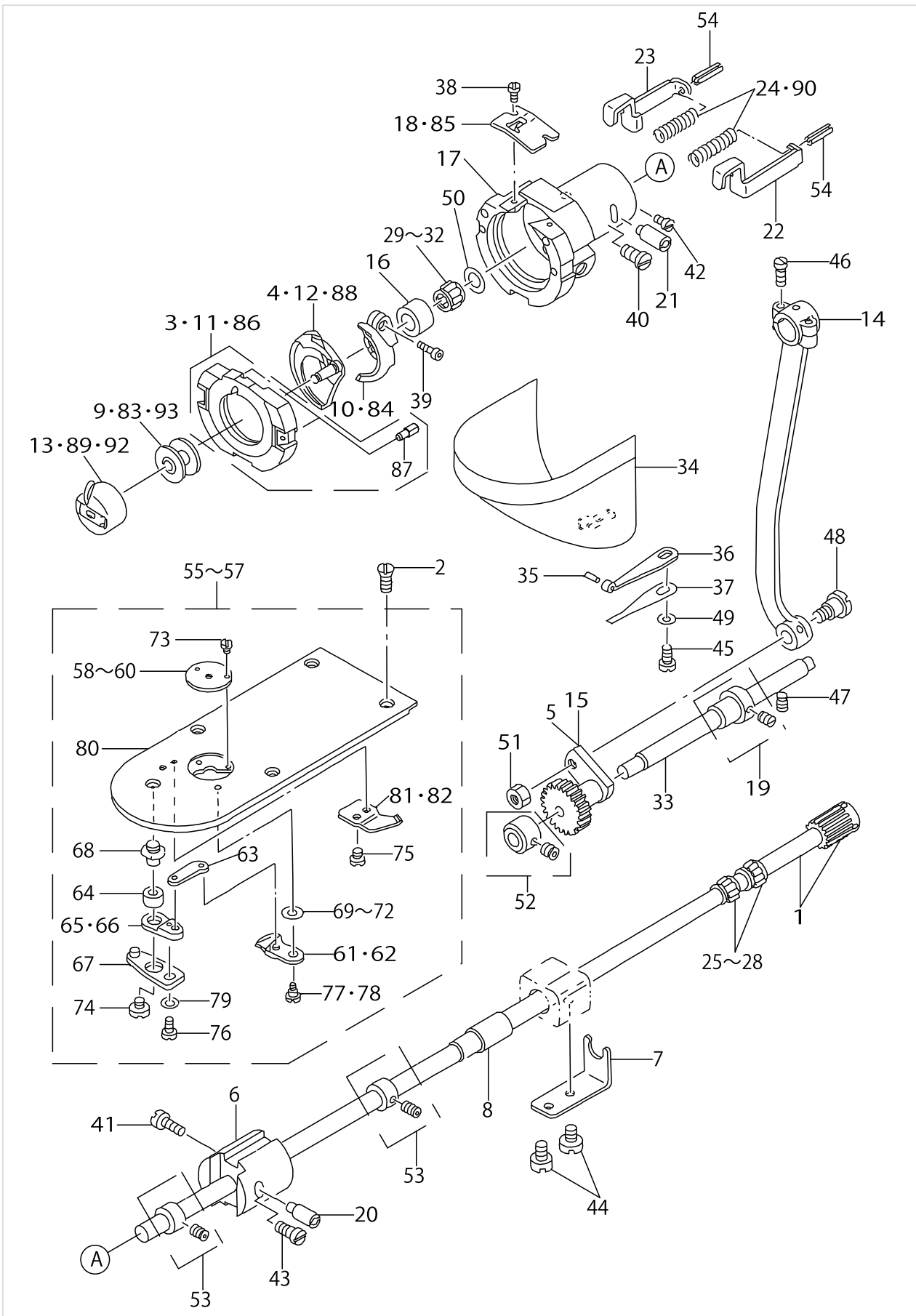
PRESSER MECHANISM COMPONENTS



PRESSER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B1611224000	SPRING	FOR 220CHS,CGS			1
49	B1629224000	PRESSER GUIDE BAR	FOR 220CHS,CGS			1
50	B1615224000	PRESSER BAR	FOR 220CHS,CGS			1
51	B1621224000	CONNECTING LINK	FOR 220CHS,CGS			1
52	B1622224000	CONNECTING LINK ARM				1
53	PA1603003A0	INTERMEDIATE PRESSER CYLINDER	FOR 220CHS,CGS			1
54	B1625224000	CYLINDER KNUCKLE	FOR 220CHS,CGS			1
55	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2	FOR 220CHS,CGS			2
56	B1620224000	LIFTING LINK	FOR 220CHS,CGS			1
57	B160122000G	INNER PRESSER G	FOR 220CGS(EXCEPT CSS,CHS)			1
58	WP0430800SC	WASHER M4				2
59	B1634210000	FINGER GUARD				1
60	B160122000H	INNER PRESSER, H	FOR 220CHS			1

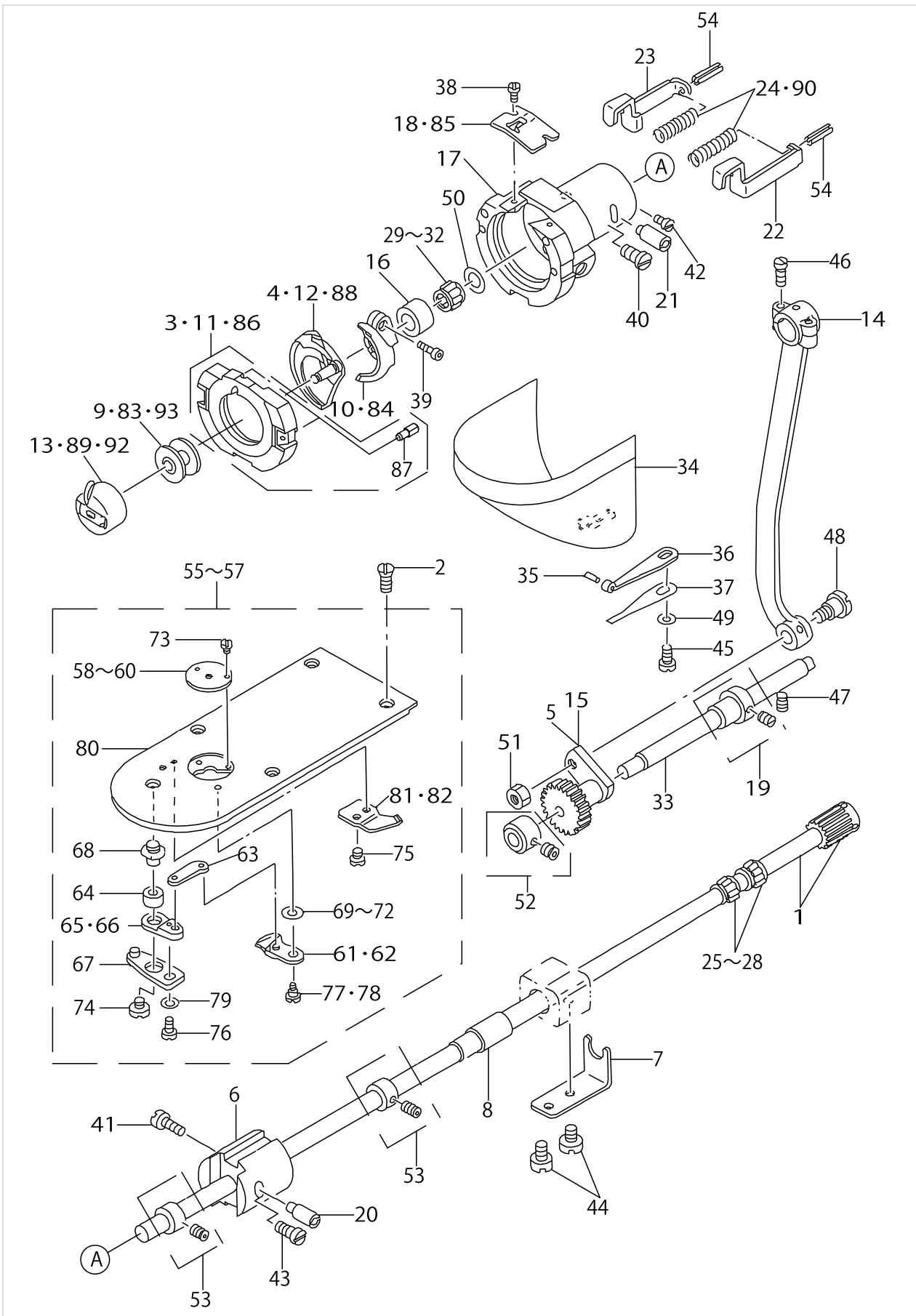
# SHUTTLE DRIVER SHAFT COMPONENTS



SHUTTLE DRIVER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B18112200AA	SHUTTLE DRIVER SHAFT ASM. A				1
2	SS1110640TP	SCREW 11/64-40 L= 5.5				4
3	B18172050AB	SHUTTLE RACE RING ASM.	FOR 220CHS-5000			1
4	B181820500B	SHUTTLE (H-TAPE)	FOR 220CHS-5000			1
5	D1805MLBH00	OSCILLATING ROCK SHAFT	FOR 220CH,CG			1
6	B1831220000	BUSHING, FRONT				1
7	B1832220000	NEEDLE STOPPER				1
8	13508403	LOWER SHAFT REAR METAL				1
9	B1805205000	BOBBIN				1
10	B1812205000	SHUTTLE DRIVER				1
11	B18172050A0	SHUTTLE RACE RING ASM.	FOR 220CSS-5000			1
12	B1818205000	SHUTTLE	FOR 220CSS-5000			1
13	B18282050A0	BOBBIN CASE ASM.				1
14	B1802210000	CRANK ROD				1
15	B1805980000	OSCILLATOR	FOR 220CSS-5000			1
16	B1813980000	SHUTTLE NEEDLE OUTER RING				1
17	B1814980000	SHUTTLE				1
18	B1815980000	SHUTTLE UPPER SPRING				1
19	B18042800A0	THRUST COLLAR ASM.				1
20	B1819280000	SHUTTLE RACE ADJUSTING SHAFT				1
21	B1819280000	SHUTTLE RACE ADJUSTING SHAFT				1
22	B1820280000	INNER HOOK PRESSER, RIGHT				1
23	B1821280000	INNER HOOK PRESSER, LEFT				1
24	B1823280000	INNER HOOK PRESSER SPRING				2
25	B1411804A00	BEARING (A)				2
26	B1411804B00	NEEDLE DRIVING LEVER BEARING B	SELECTIVE PART			2
27	B1411804C00	NEEDLE DRIVING LEVER BEARING C	SELECTIVE PART			2
28	B1411804D00	BEARING (D)	SELECTIVE PART			2
29	B1411804A00	BEARING (A)				1
30	B1411804B00	NEEDLE DRIVING LEVER BEARING B	SELECTIVE PART			1
31	B1411804C00	NEEDLE DRIVING LEVER BEARING C	SELECTIVE PART			1
32	B1411804D00	BEARING (D)	SELECTIVE PART			1
33	13508205	OSCILLATING SHAFT				1
34	13816855	CYLINDER ARM CAP				1
35	13508700	HOOK COVER PRESSER SPRING PIN				1
36	13508809	HOOK COVER PRESSER SPRING A				1
37	13508908	HOOK COVER PRESSER SPRING B				1
38	SS6060410TP	SCREW 3/32-56 L= 3.5				2
39	SS6121212TP	SCREW 3/16-28 L=12.0				1
40	SS6151220SP	SCREW 15/64-28 L=11.5				1
41	SS6151220SP	SCREW 15/64-28 L=11.5				1
42	SS7110510SP	SCREW 11/64-40 L=5				1
43	SS7110510SP	SCREW 11/64-40 L=5				1
44	SS7110710SP	SCREW 11/64-40 L=7				2
45	SS7110840SP	SCREW 11/64-40 L=7.8				1
46	SS7111110TP	SCREW 11/64-40 L=10.5				2
47	SS8150822TP	SCREW 15/64-28 L=8				1

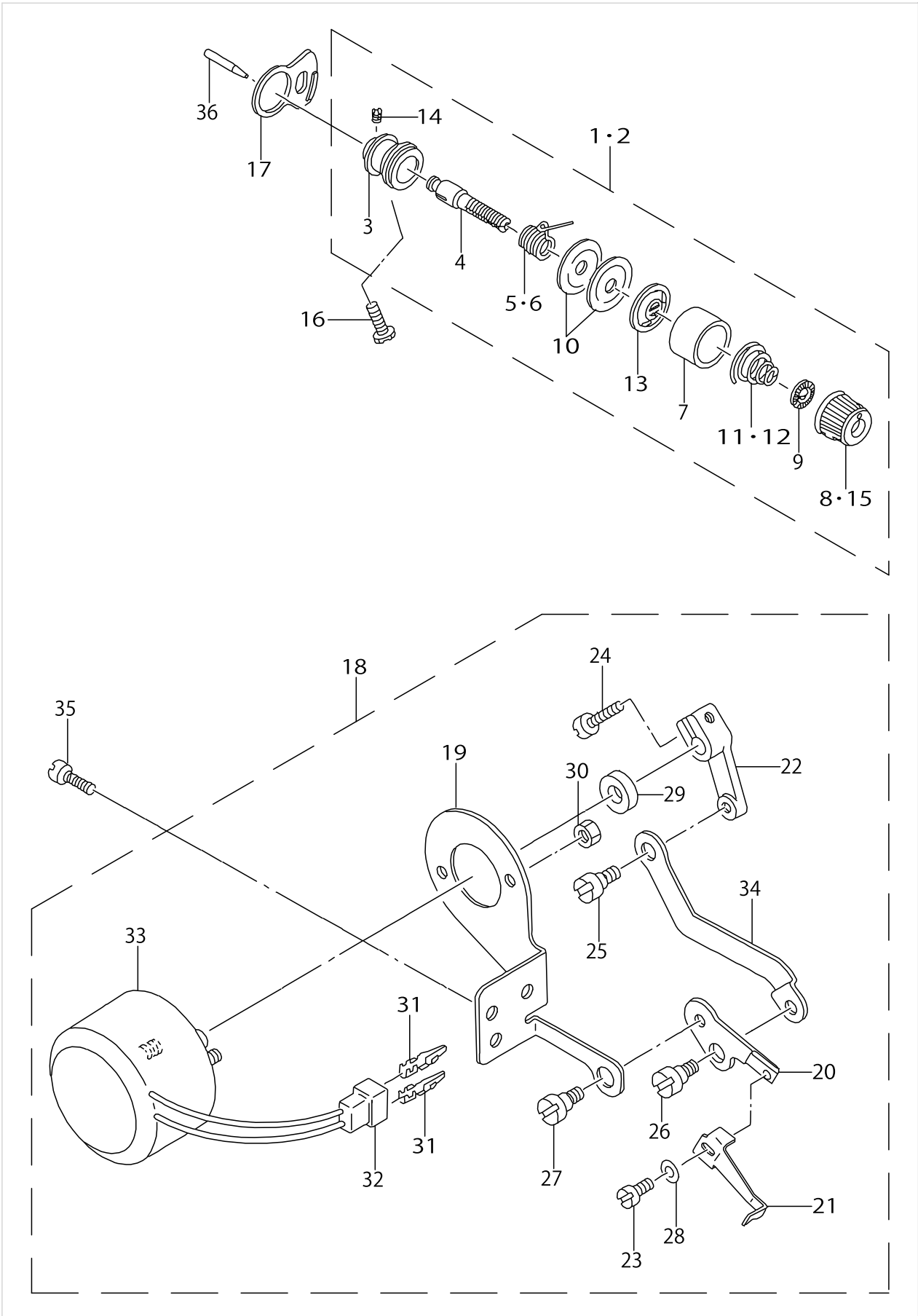
# SHUTTLE DRIVER SHAFT COMPONENTS



SHUTTLE DRIVER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SD0801021TP	HINGE SCREW D= 8 H=10.2				1
49	WP0531000SD	WASHER M5				1
50	WP0952616SD	WASHER 9.5X14.8X2.6				1
51	NS6660430SP	NUT 1/4-40				1
52	CS079101FSH	THRUST COLLAR ASM.				1
53	CS080081FSH	THRUST COLLAR ASM.				2
54	PS0250162KH	SPRING PIN 2.5X16				2
55	B24252240A0	NEEDLE PLATE ASM.	FOR 220CSS-5000			1
56	B24252200AB	NEEDLE PLATE ASM. (H)	FOR 220CHS-5000			1
57	B2425220AA0	THROAT PLATE ASM.	FOR 220CGS			1
58	B242621000A	NEEDLE HOLE GUIDE D=1.6	FOR 220CSS-5000	*		1
59	B242621000B	NEEDLE HOLE GUIDE D=2.0	FOR 220CHS-5000	*		1
60	B242621000F	NEEDLE HOLE GUIDE D=3.0	FOR 220CGS	*		1
61	B24212050A0	MOVING KNIFE ASM.		*		1
62	B2421210AA0	MOVING KNIFE COMPL.	FOR 220CGS	*		1
63	B2418280000	MOVING KNIFE LINK		*		1
64	B2416280000	THREAD CUTTING LEVER RING		*		1
65	B24152800A0	THREAD CUTTER LEVER ASM., SMAL		*		1
66	B24162100A0	THREAD CUTTER SMALL LEVER ASM.	FOR 220CGS	*		1
67	B24142800A0	THREAD CUTTER LEVER ASM., LARG		*		1
68	B2417280000	THREAD CUTTER LEVER SHAFT		*		1
69	B242328000A	MOVING KNIFE WASHER A		*		1
70	B242328000B	MOVING KNIFE WASHER B	SELECTIVE PART	*		1
71	B242328000C	MOVING KNIFE WASHER C	SELECTIVE PART	*		1
72	B242328000D	MOVING KNIFE WASHER D	SELECTIVE PART	*		1
73	SS1060210TP	SCREW 3/32-56 L=2.2		*		2
74	SS6110430TP	SCREW 11/64-40 L= 4.0		*		1
75	SS7090410SP	SCREW 9/64-40 L= 3.5		*		2
76	SS7110740TP	SCREW 11/64-40 L=7		*		1
77	SD0600101TP	HINGE SCREW		*		1
78	B2417210000	MOVING KNIFE HINGE SCREW	FOR 220CGS	*		1
79	WP0450846SP	WASHER		*		1
80	B2425224000	NEEDLE PLATE		*		1
81	B2424210000	COUNTER KNIFE		*		1
82	B2424210A00	FIX KNIFE	FOR 220CGS	*		1
83	B1805210A00	BOBBIN	FOR 220CGS			1
84	B1812210000	SCREW DRIVER	FOR 220CGS			1
85	B1815210000	INNER HOOK UPPER SPRING	FOR 220CGS			1
86	B18172100AB	SHUTTLE RACE RING B ASM.	FOR 220CGS			1
87	B1816210000	GUIDE PIN		*		2
88	B1818210000	SHUTTLE	FOR 220CGS			1
89	B18282100A0	BOBBIN CASE ASM.	FOR 220CGS			1
90	13512405	SPRING	FOR 220CH,CG			2
91	B180520500B	BOBBIN.	FOR 220CHS-5000			1
92	B18282050AA	BOBBIN CASE ASM.	FOR 220CHS-5000			1
93	B180520500B	BOBBIN.	FOR 220CHS-5000			1

WIPER MECHANISM COMPONENTS

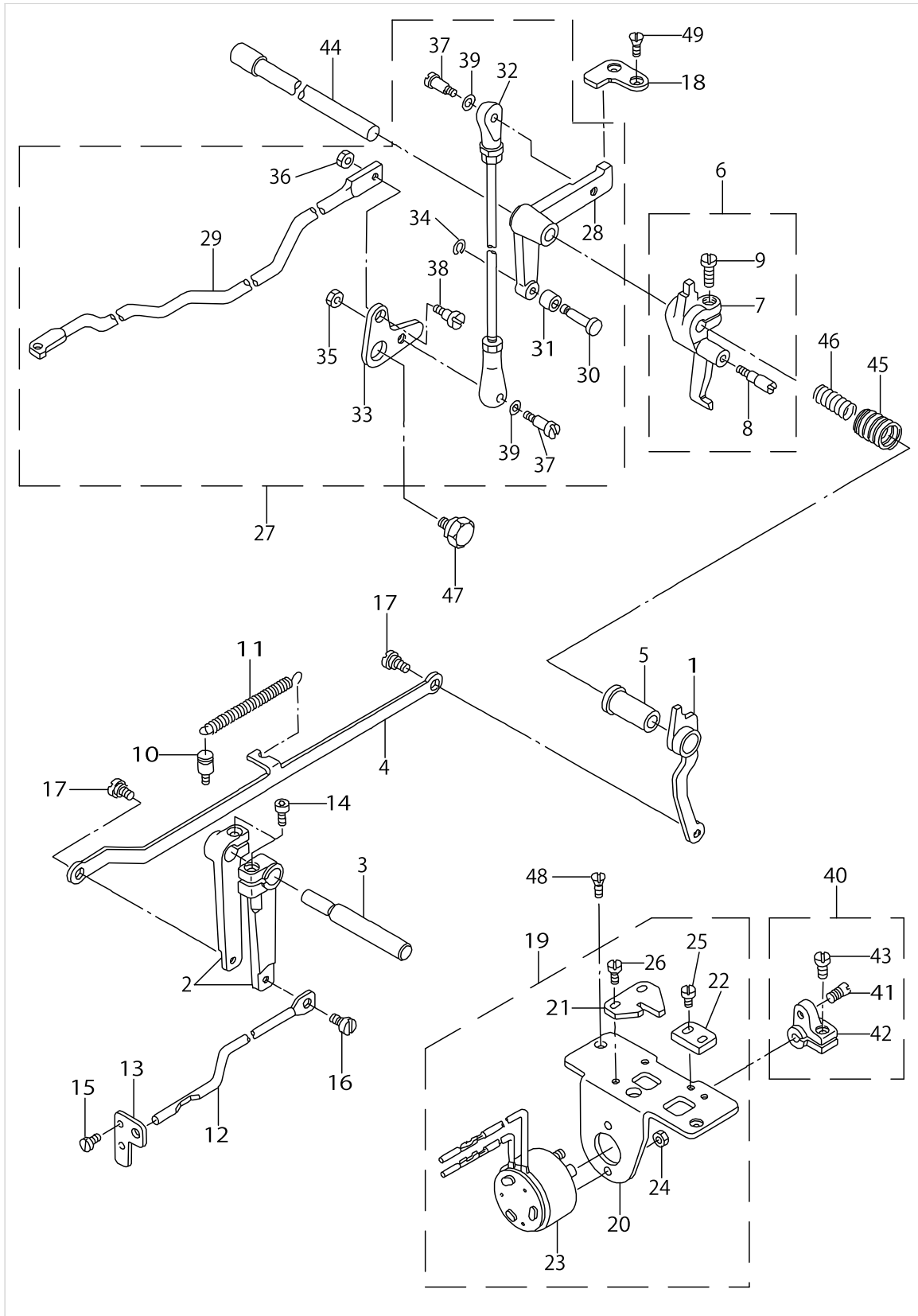


WIPER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13817457	THREAD TENSION NO.2 CONNEC.	FOR 220CSS-5000			1
2	B23022050AA	SECOND THREAD TENSION.	FOR 220CHS,CGS			1
3	B2313280000	THREAD TENSION ROD, LARGE		*		1
4	B2302280000	SECOND THREAD TENSION ROD		*		1
5	B3112761000	THREAD TAKE-UP SPRING	FOR 220CSS-5000	*		1
6	D3112L4BB00	TAKE-UP SPRING (HEAVY)	FOR 220CHS,CGS	*		1
7	B3107804000	THREAD TENSION DISK PRESSER	FOR 220CSS-5000	*		1
8	13817408	THREAD TENSION NUT		*		1
9	B3120125000	ROTATING STOPPER		*		1
10	B3126012000	THREAD TENSION DISK		*		2
11	B3114232000	THREAD TENSION SPRING	FOR 220CSS-5000	*		1
12	B3129053000	TENSION SPRING	FOR 220CHS,CGS	*		1
13	B3132552000	THREAD TENSION DISK PRESSER		*		1
14	SS8090610SP	SCREW 9/64-40 L=5.9		*		1
15	13817408	THREAD TENSION NUT	FOR 220CHS,CGS	*		1
16	SS6151812TP	SCREW 15/64-28 L=18				1
17	B2702210000	GUIDE PLATE				1
18	B21012200A0	WIPER ASM.				1
19	B2104220000	SOLENOID INSTALLING PLATE		*		1
20	B2106220000	WIPER INSTALLING PLATE		*		1
21	B2107210000	WIPER		*		1
22	B2102205000	WIPER ARM.		*		1
23	SS6090630TP	SCREW 9/64-40 L=6		*		1
24	SS6621220SP	SCREW 3/16-32 L=12		*		1
25	SD0600352SP	HINGE SCREW		*		1
26	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2		*		1
27	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2		*		1
28	WP0371016SD	WASHER 3.7X8X1		*		1
29	WP0561616SC	WASHER 5.6X16X1.6		*		1
30	NM6040003SC	NUT M4		*		2
31	HP000200200	PIN-SHAPE TERMINAL, MALE		*		2
32	HK018800020	2-POLE PLUG		*		1
33	B2101220000	WIPER SOLENOID		*		1
34	B2103220000	WIPER CONNECTING PLATE		*		1
35	SS7110840SP	SCREW 11/64-40 L=7.8				2
36	B2303280000	TENSION RELEASE PIN				1



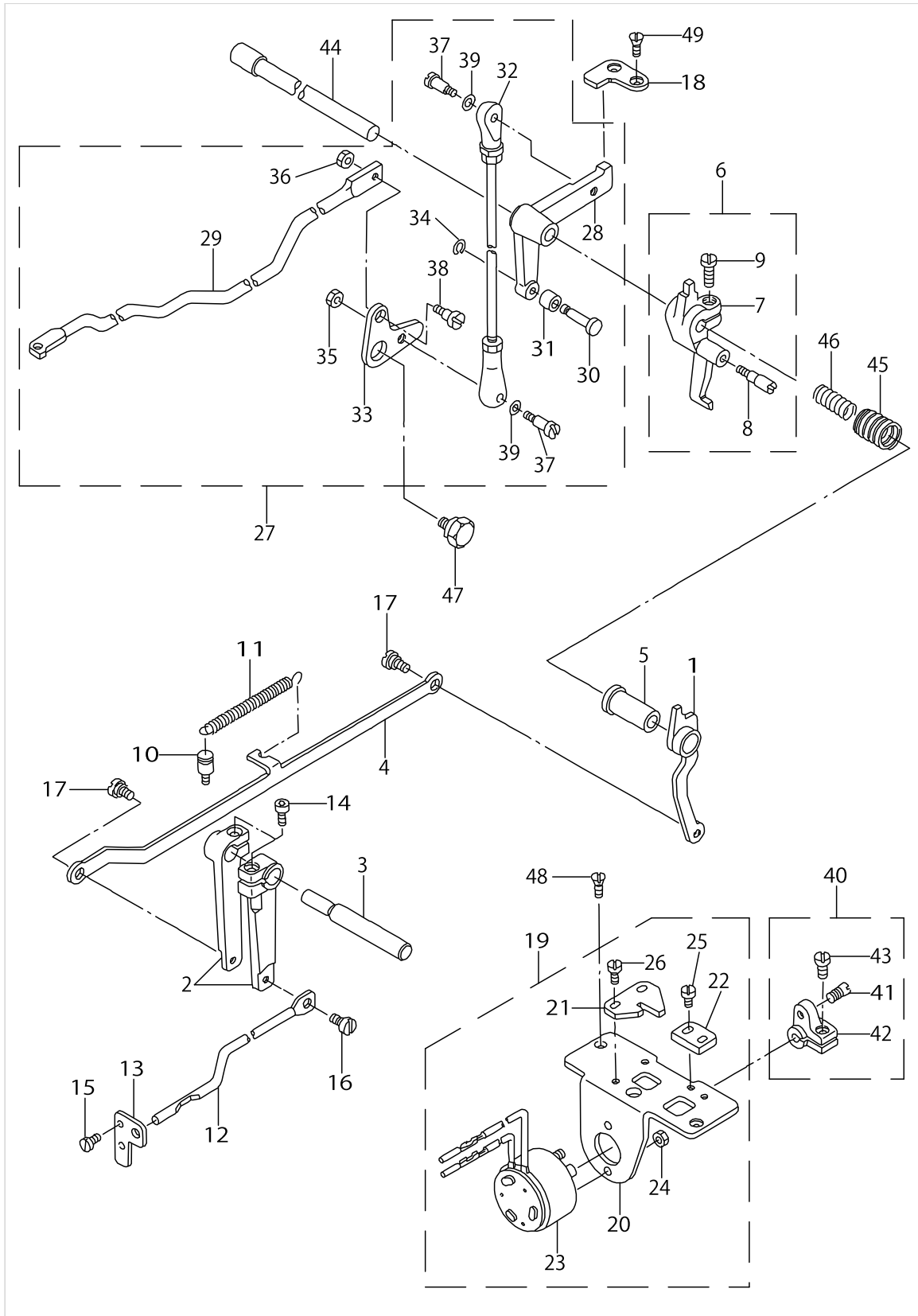
# TENSION RELEASE & TEREAD TRIMMER MECHANISM COMPONENTS



TENSION RELEASE & TEREAD TRIMMER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B23042200A0	TENSION RELEASE ARM ASM.				1
2	B2306220000	TENSION ARM				2
3	B2307220000	TENSION ARM SHAFT				1
4	B2308220000	CONNECTING PLATE				1
5	B2305210000	BUSHING				1
6	B23012100A0	TENSION RELEASE ARM ASM.				1
7	B2301210000	TENSION RELEASE ARM		*		1
8	B2302210000	TENSION RELEASE SHAFT		*		1
9	SS6121220TP	SCREW 3/16-28 L=11.5		*		1
10	B2714761000	SPRING RACK				1
11	B2727761000	TENSION SPRING				1
12	13513205	TENSION RELEASE BAR				1
13	13513304	THREAD TENSION ARM				1
14	SS6151712TP	SCREW 15/64-28 L=16.5				2
15	SS7090620TP	SCREW 9/64-40 L=6.1				2
16	SD0530221SP	HINGE SCREW D= 5.3 H= 2.2				1
17	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2				2
18	B2412220000	STOPPER				1
19	B24022200A0	SOLENOID INSTALLING BASE ASM.				1
20	B2402220000	SOLENOID INSTALLING BASE		*		1
21	B2310220000	TENSION RELEASE ARM PLATE		*		1
22	B2311220000	Y MOTOR BASE STOPPER		*		1
23	B2403210000	SOLENOID		*		1
24	NM6040003SC	NUT M4		*		2
25	SS7110840SP	SCREW 11/64-40 L=7.8		*		2
26	SS7110840SP	SCREW 11/64-40 L=7.8		*		2
27	B24042200A0	CAM INSTALLING LINK ASM.				1
28	B2404220000	CAM INSTALLING LINK		*		1
29	B2413220000	KNIFE DRIVING BAR		*		1
30	B2405210000	SHAFT		*		1
31	B2406210000	CAM ROLLER		*		1
32	B2407210000	CONNECTING ROD		*		1
33	B2411210000	THREAD TRIMMER LINK		*		1
34	D2430555B00	SNAP RING		*		1
35	NS6110420SP	NUT 11/64-40		*		1
36	NS6120310SP	NUT 3/16-28		*		1
37	SD0500803TP	HINGE SCREW D=5 H=8		*		2
38	SD0650305TP	HINGE SCREW D= 6.5 H= 3		*		1
39	WP0501016SD	WASHER 5X10.5X1		*		2
40	B24102200A0	SOLENOID ARM ASM.				1
41	B2410220000	PIN		*		1
42	B2409210000	SOLENOID ARM		*		1
43	SS6121210SP	SCREW 3/16-28 L=12		*		1
44	B2408210000	CAM SHAFT				1
45	B2414210000	SPRING, LARGE				1
46	B2415210000	SPRING, SMALL				1
47	SD1100301TP	HINGE SCREW H=11 W=3				1

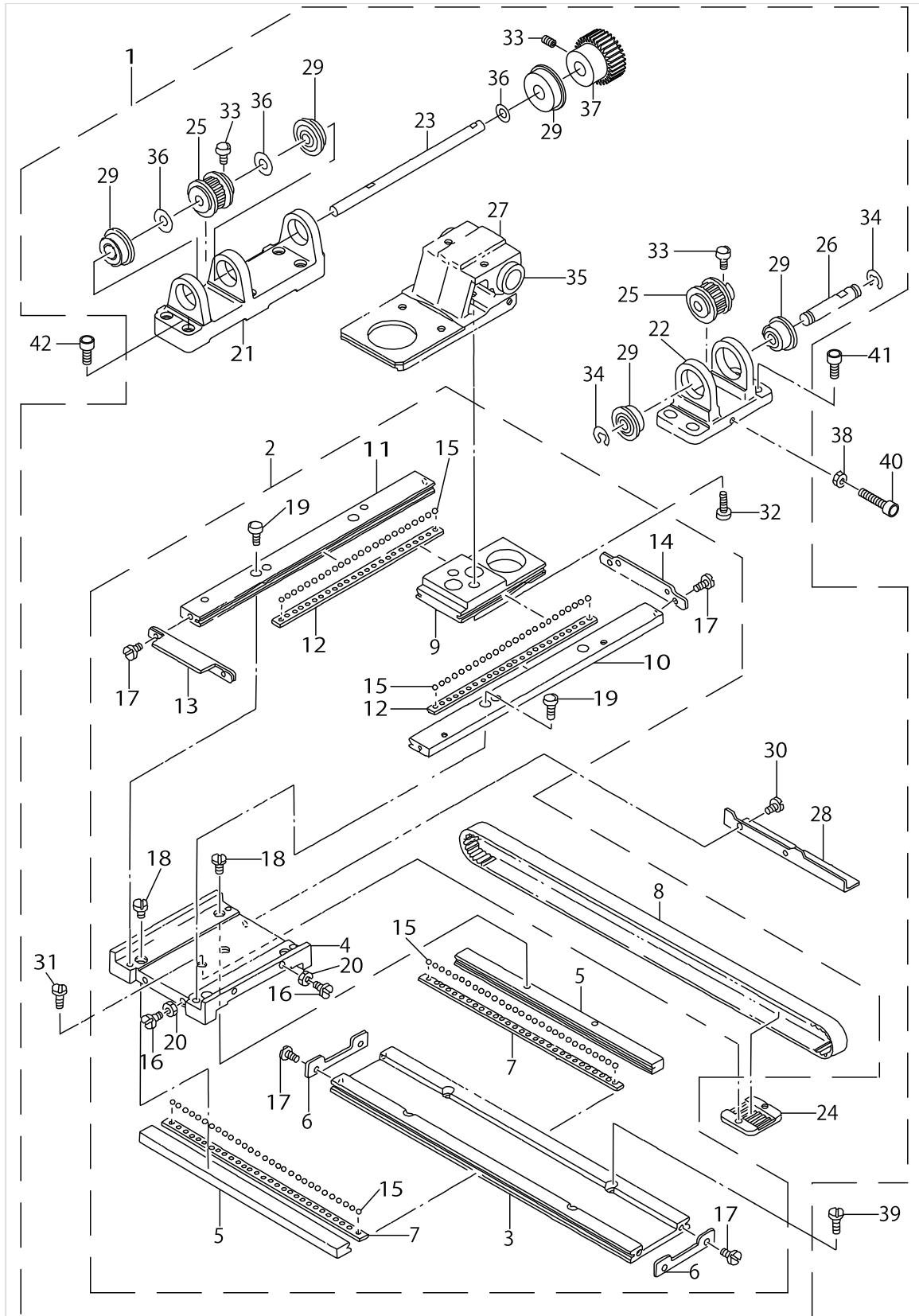
TENSION RELEASE & TEREAD TRIMMER MECHANISM COMPONENTS



TENSION RELEASE & TEREAD TRIMMER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS2110920TP	SCREW 11/64-40 L=8.5				2
49	SS2110920TP	SCREW 11/64-40 L=8.5				2

X-Y COMPONENTS (1)



X-Y COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2501220BB0	X-Y TABLE ASM.				1
2	B2501220AA0	X-Y TABLE ASM., A		*		1
3	B2501220000	X FIXED LACE		*		1
4	B2502220000	RACE TABLE		*		1
5	B2503220000	X REMOVAL LACE		*		2
6	B2507220000	X STOPPER		*		2
7	B2508220000	X RETAINER		*		2
8	B2512220A00	X TIMING BELT A		*		1
9	B2519220000	Y REMOVAL LACE		*		1
10	B252022000A	Y FIXED LACE, RIGHT		*		1
11	B252022000B	Y FIXED LACE, LEFT		*		1
12	B2521220000	Y RETAINER		*		2
13	B25222200AA	Y STOPPER ASM. A		*		1
14	B252222000C	Y STOPPER C		*		1
15	B2527210000	BALL		*		106
16	SS7111110TP	SCREW 11/64-40 L=10.5		*		4
17	SS9111010SP	SCREW 11/64-40 L=9.5		*		8
18	SS7110910TP	SCREW 11/64-40 L= 8.5		*		4
19	SM6041402TP	SCREW M4 L=14		*		4
20	NS6110310SP	NUT 11/64-40		*		4
21	B2504215000	X DRIVING SHAFT BRACKET		*		1
22	B2505220000A	X DRIVING SHAFT BRACKET		*		1
23	B2506215000	SLIT PLATE		*		1
24	B2509229000	BELT RECEIVER		*		1
25	B2513220A00	SPROCKET WHEEL A		*		2
26	B2515220000	X BRACKET SHAFT		*		1
27	B2535220000	X GUIDE BASE		*		1
28	B4007220000	X SLIT PLATE		*		1
29	SB108000500	RADIAL BEARING		*		5
30	SM6040552TP	SCREW M4 L=4.5		*		2
31	SS6110610TP	SCREW 11/64-40 L=6		*		2
32	SS6151812TP	SCREW 15/64-28 L=18		*		2
33	B2540205B00	SCREW		*		6
34	RE0600000K0	E-RING 6		*		2
35	SB712000100	SLIDE BEARING		*		2
36	B255728000E	WASHER		*		3
37	B2526220000	Y DRIVE GEAR		*		1
38	NM6050001SE	NUT M5				1
39	SS6121210SP	SCREW 3/16-28 L=12				4
40	SM6053002UZ	HEXAGON SCREW				1
41	SM6051602TP	SCREW M5X0.8 L=16				4
42	SM6052002TP	SCREW M5 L=20				6

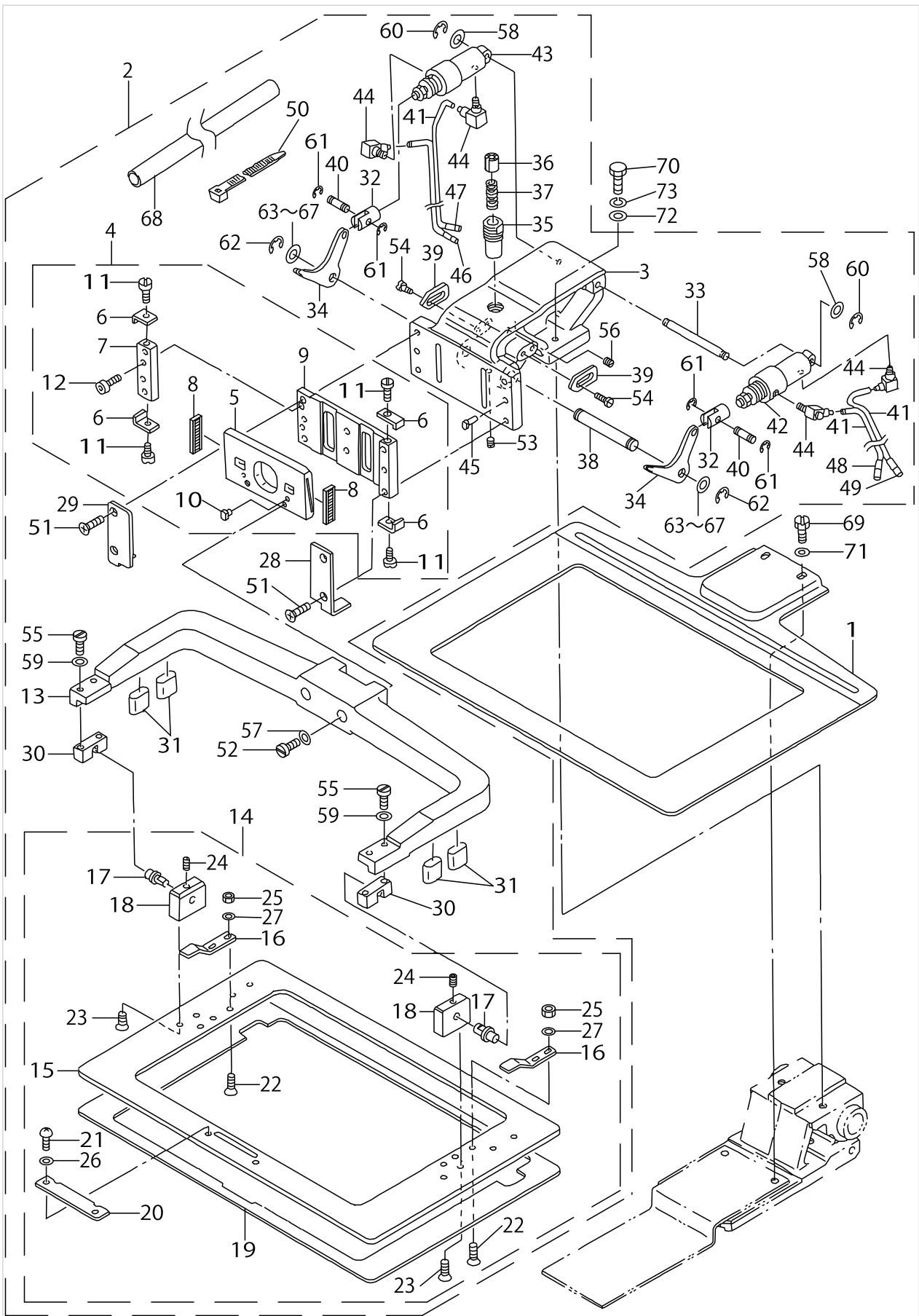


X-Y COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2510220000	X GUIDE SHAFT				1
2	B2511220000	X GUIDE SHAFT BRACKET				1
3	B25242200A0	Y REMOVAL SHAFT ASM.				1
4	B2532220000	BUSHING, FRONT				1
5	B2533220000	BUSHING, REAR				1
6	B1161220B00	MOTOR STUD BOLT B				2
7	B2517215000	Y MOTOR BASE				1
8	B2526215000	DRIVE GEAR				2
9	SB109530100	BEARING D=9.52X22.22				2
10	SM8060602TP	SCREW M6X6				4
11	WP0951016SP	WASHER 9.53X15X1				2
12	B2529215000	X STEPPING MOTOR				1
13	B2529215A00	Y STEPPING MOTOR				1
14	SS7121610SP	SCREW 3/16-28 L=15.5				6
15	SS7151210SP	SCREW 15/64-28 L=12				4
16	SS8120740SP	SCREW 3/16-28 L=7				2
17	SS9151440CP	SCREW 15/64-28 L=14				2
18	WP0501016SD	WASHER 5X10.5X1				8
19	WP0621016SD	WASHER 6.2X13X1				2



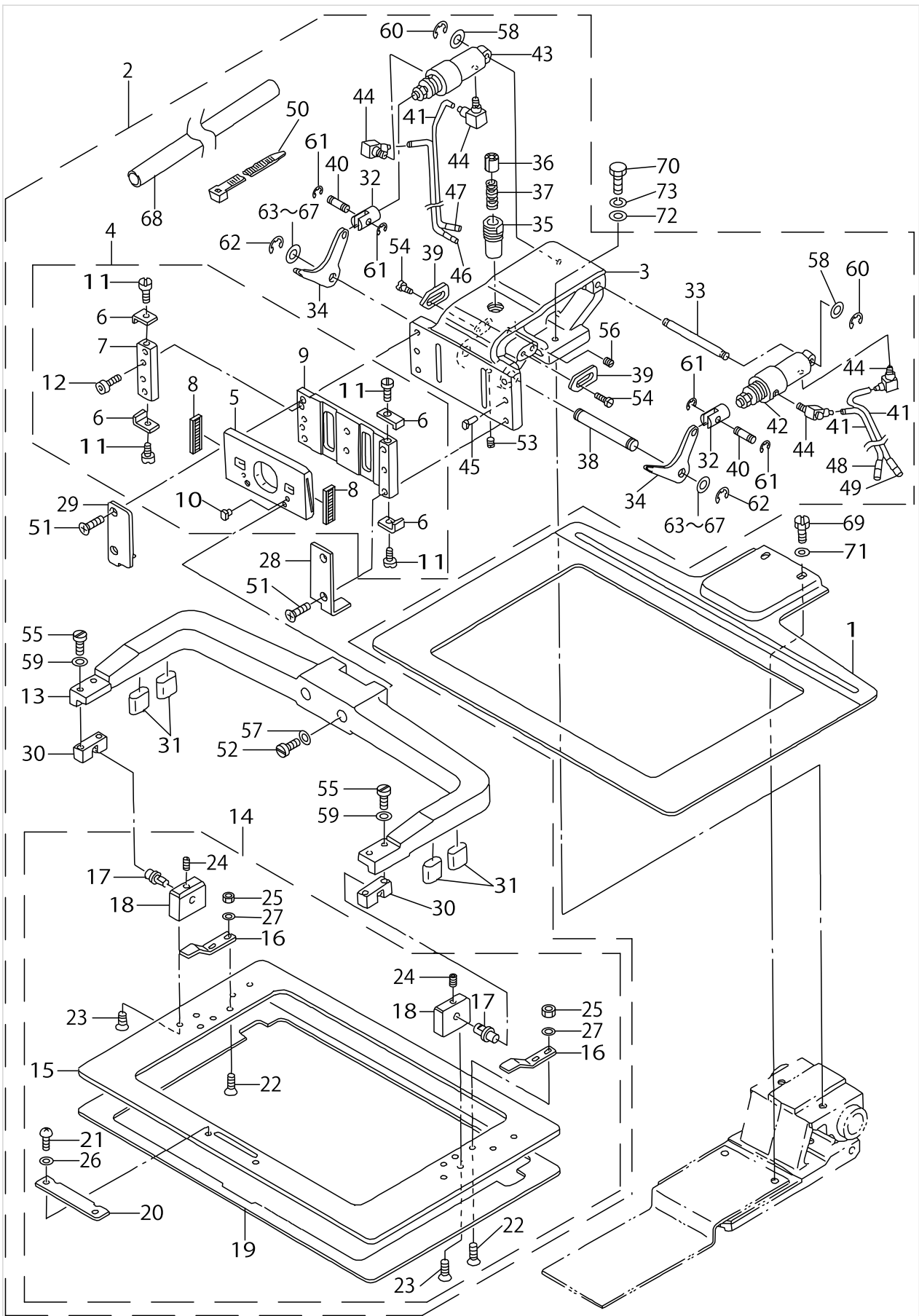
CLOTH FEED MECHANISM COMPONENTS



CLOTH FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2556220000	FEED PLATE				1
2	B25502200A0	CLOTH FEED BASE ASM.				1
3	B2550220000	FEED BRACKET		*		1
4	B25722200A0	WORK CLAMP FOOT PLATE ASM.		*		1
5	B2551220000	WORK CLAMP FOOT SLIDE PLATE		*		1
6	B2565220000	STOPPER		*		4
7	B2567220000	WORK CLAMP FOOT LACE		*		1
8	B2569220000	BEARING		*		2
9	B2572220000	WORK CLAMP FOOT PLATE		*		1
10	B1816280000	GUIDE PIN		*		2
11	SS7090530SP	SCREW 9/64-40 L= 4.5		*		4
12	SM6040602TP	SCREW M4 L=6		*		2
13	B2552220000	FEEDING FRAME ARM		*		1
14	B25532200A0	FEEDING FRAME ASM.		*		1
15	B2553220000	FEEDING FRAME		*		1
16	B2558220000	PLASTIC BLANK PLATE		*		2
17	B2560220000	SUPPORT PIN		*		2
18	B2561220000	BEARING BLOCK		*		2
19	B2564220000	SPONGE		*		1
20	B2592220000	PLASTIC BLANK STOPPER		*		1
21	SS4110515SP	SCREW 11/64-40 L=5		*		2
22	SS1110840SP	SCREW 11/64-40 L=8		*		4
23	SS1110840SP	SCREW 11/64-40 L=8		*		4
24	SS8110422TP	SCREW 11/64-40 L=4		*		2
25	NS6110360SP	NUT		*		4
26	WP0501016SD	WASHER 5X10.5X1		*		2
27	WP0450000SD	WASHER 4.5X8X0.5		*		4
28	B2554220000	RECEIVER PLATE, RIGHT		*		1
29	B2555220000	RECEIVER PLATE, LEFT		*		1
30	B2562220000	BALL CATCH		*		2
31	B256322400B	FEEDING FRAME RUBBER CUSHION		*		4
32	B2566220000	CYLINDER KNUCKLE		*		2
33	B2568220000	CYLINDER SHAFT		*		1
34	B2570220000	LIFTING LEVER		*		2
35	B2573220000	SLIDER RECEIVER		*		1
36	B2574220000	SLIDER		*		1
37	B2576220000	SLIDER SPRING		*		1
38	B2578220000	LIFTING LEVER SHAFT		*		1
39	B2580220000	STOPPER		*		2
40	B1626220000	CYLINDER PIN		*		2
41	B471022000C	AIR TUBE C D=4		*		4
42	PA1602503A0	WORK CLAMP FOOT CYLINDER,RIGHT		*		1
43	PA1602504A0	WORK CLAMP FOOT CYLINDER, LEFT		*		1
44	PJ046052503	HOSE ELBOW		*		4
45	B1816280000	GUIDE PIN		*		2
46	B471122000C	AIR TUBE LABEL J03 LEFT		*		1
47	B471122000D	AIR TUBE LABEL J04 LEFT		*		1

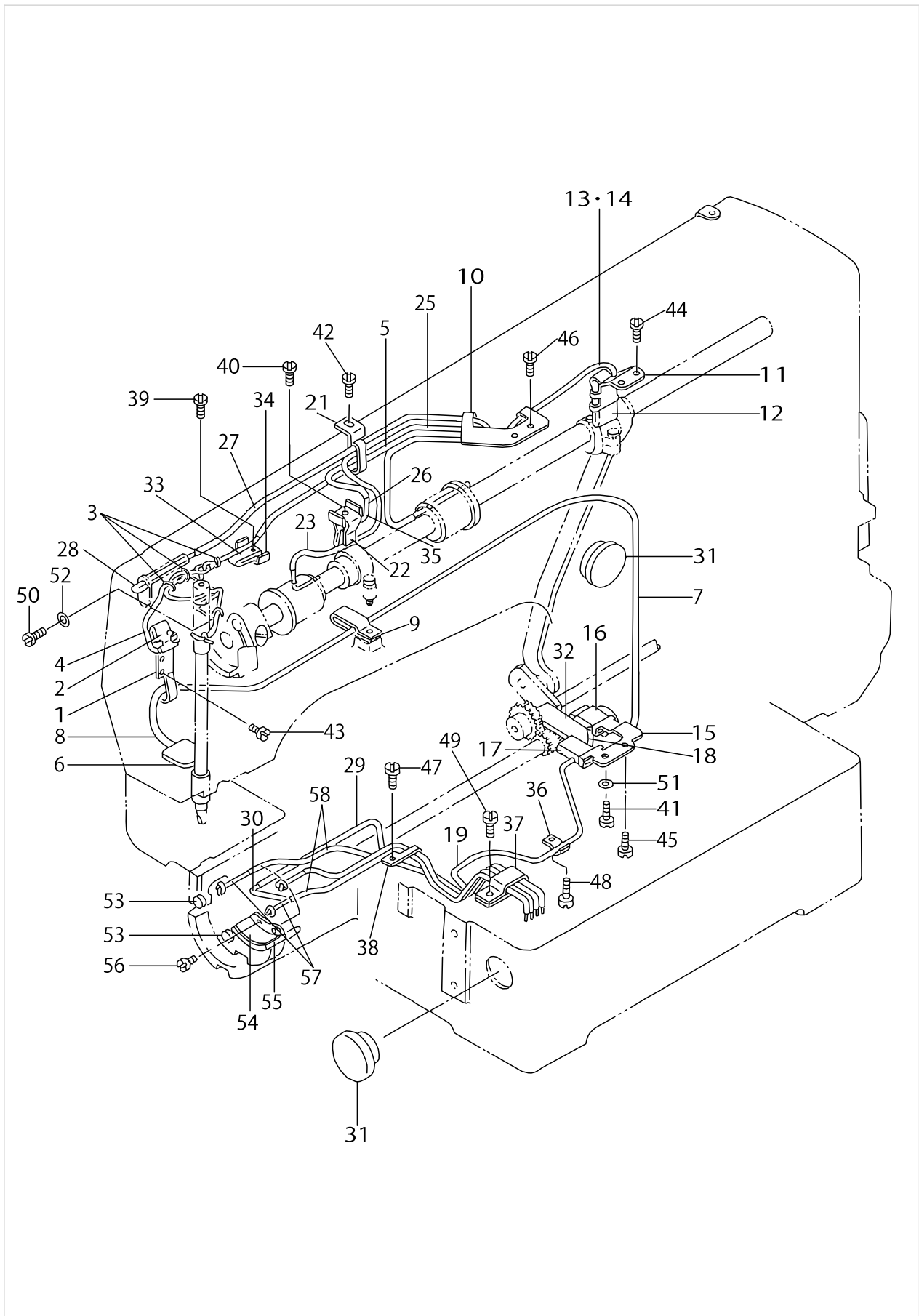
CLOTH FEED MECHANISM COMPONENTS



CLOTH FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B471122000G	AIR TUBE LABEL J03 RIGHT		*		1
49	B471122000H	AIR TUBE LABEL J04 RIGHT		*		1
50	HX002330000	CLIP		*		3
51	SS2122410TP	SCREW		*		4
52	SS7151610SP	SCREW 15/64-28 L=16		*		2
53	SS8120740SP	SCREW 3/16-28 L=7		*		1
54	SS6120940SP	SCREW 3/16-28 L=9		*		4
55	SS6111610SP	SCREW 11/64-40 L=16		*		4
56	SS8120410SP	SCREW 3/16-28 L=3.8		*		1
57	WP0641600SC	WASHEW 6.4X12.5X1.6		*		2
58	WP0520656SA	WASHER 5.2X9.5X0.6		*		2
59	WP0450000SD	WASHER 4.5X8X0.5		*		4
60	RE0300000K0	E-RING 3		*		2
61	RE0300000K0	E-RING 3		*		4
62	RE0600000K0	E-RING 6		*		2
63	B255728000A	WASHER FOR DRIVING ARM		*		2
64	B255728000B	WASHER	SELECTIVE PART	*		2
65	B255728000C	WASHER	SELECTIVE PART	*		2
66	B255728000D	WASHER D	SELECTIVE PART	*		2
67	B255728000E	WASHER	SELECTIVE PART	*		2
68	HX003290000	CABLE BAND		*		0.2
69	SS9150710TP	BOLT 15/64-28 L=6.5				2
70	SS9152130CP	SCREW 15/64-28 L=20.5				2
71	WP0621016SD	WASHER 6.2X13X1				2
72	WP0641600SC	WASHEW 6.4X12.5X1.6				2
73	WS0631510KP	SPRING WASHER				2

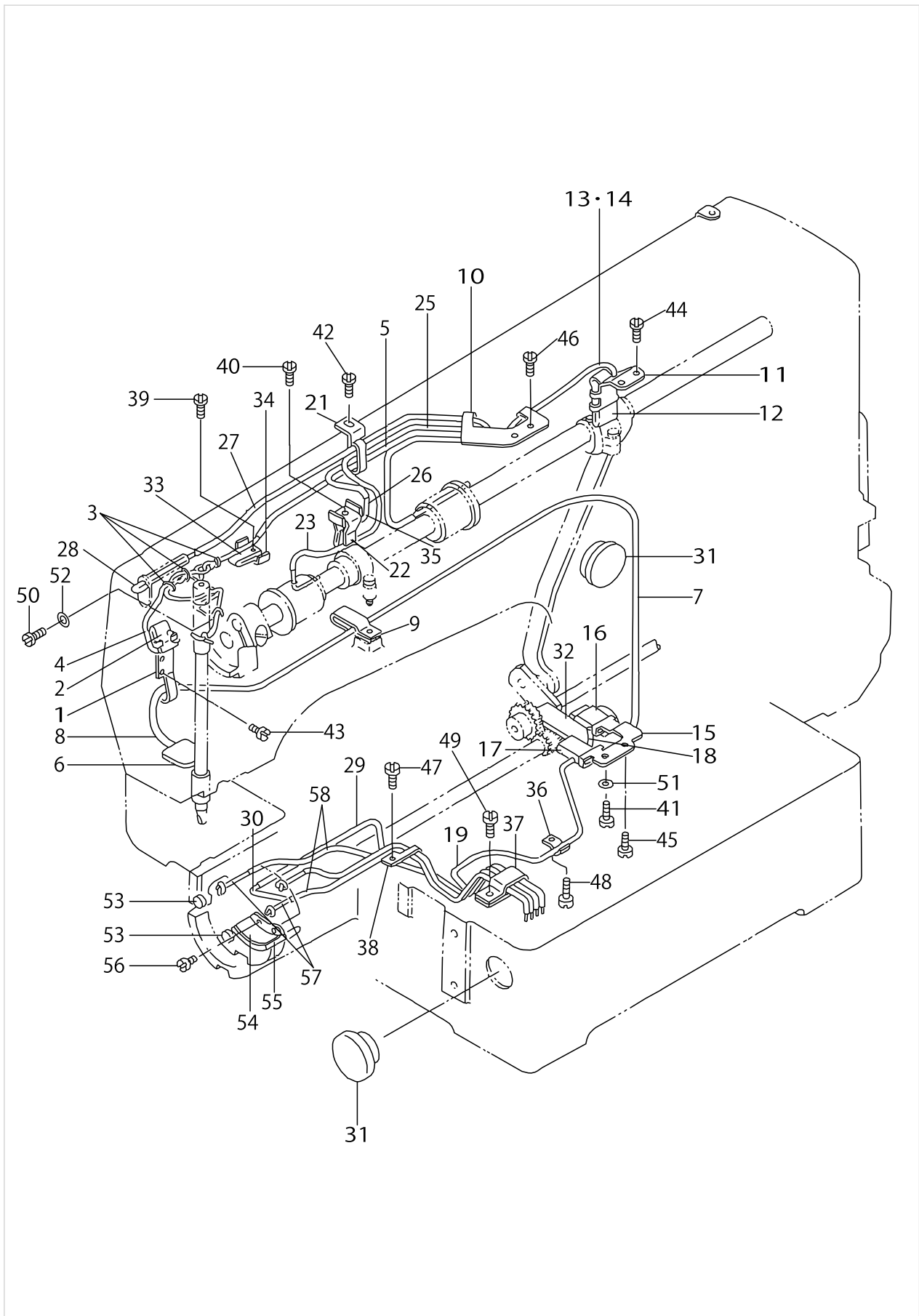
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B3502220000	OIL WICK HOLDER				1
2	B3509220000	OIL SPONGE				1
3	B1419026000	OIL WICK PRESSER				3
4	CQ202000000	OIL WICK				1.1
5	BP300000000	VINYL PIPE				0.4
6	B3507280000	OIL FELT				1
7	BP600000000	VINYL PIPE				0.6
8	B3523220000	OIL FELT				1
9	D2112555B00	CORD HOLDER, LARGE				1
10	B3504220000	OIL WICK HOLDER A				1
11	B3505210000	OIL FELT SUPPORTING PLATE				1
12	B3509280000	NEEDLE ROD CRANK LUBRICATING				1
13	CQ252200000	OIL WICK				0.4
14	BP300000000	VINYL PIPE				0.2
15	B3506210000	OIL FELT SUPPORTING PLATE				1
16	B3509280000	NEEDLE ROD CRANK LUBRICATING				1
17	B3518280000	BALANCE LUBRICATING				1
18	CQ202000000	OIL WICK				0.7
19	BP300000000	VINYL PIPE				0.6
20	B3507220000	OIL WICK HOLDER				1
21	B3508220000	OIL TUBE HOLDER				1
22	B3520220000	OIL SPONGE				1
23	BP300000000	VINYL PIPE				0.4
24	CQ202000000	OIL WICK				0.7
25	BP300000000	VINYL PIPE				0.3
26	CQ252200000	OIL WICK				0.5
27	BP300000000	VINYL PIPE				0.3
28	CQ252200000	OIL WICK				0.6
29	BP500000000	VINYL PIPE				0.2
30	B3522220000	OIL FELT				1
31	B3501210000	OIL GAUGE				2
32	B3507210000	OIL FELT				1
33	B3518210000	OIL SPONGE				1
34	B3508280000	BALANCE LUBRICATING PLATE				1
35	B3508280000	BALANCE LUBRICATING PLATE				1
36	B3538112000	OIL RETURN TUBE HOLDER				1
37	D2112555B00	CORD HOLDER, LARGE				1
38	13530209	LUBRICATING OIL WICK STOPPER				1
39	SS6092120SP	SCREW 9/64-40 L=21.2				1
40	SS6092120SP	SCREW 9/64-40 L=21.2				1
41	SS6111140SP	SCREW 11/64-40 L=11				1
42	SS7110710SP	SCREW 11/64-40 L=7				1
43	SS7110710SP	SCREW 11/64-40 L=7				2
44	SS7110710SP	SCREW 11/64-40 L=7				2
45	SS7110710SP	SCREW 11/64-40 L=7				1
46	SS7110710SP	SCREW 11/64-40 L=7				2
47	SS7110710SP	SCREW 11/64-40 L=7				1

LUBRICATION COMPONENTS

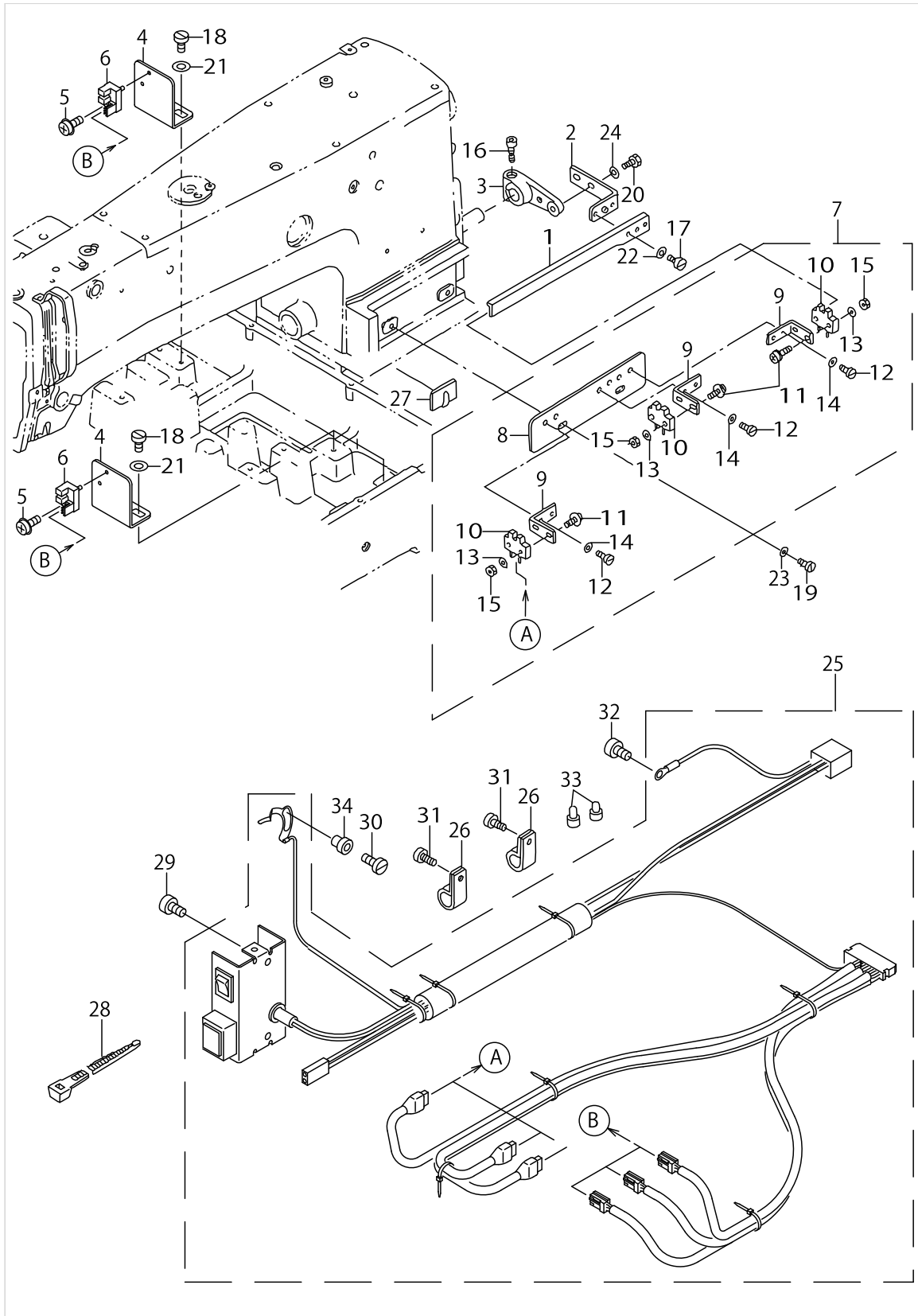


## LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS7110710SP	SCREW 11/64-40 L=7				1
49	SS7110840SP	SCREW 11/64-40 L=7.8				1
50	SS7110710SP	SCREW 11/64-40 L=7				1
51	WP0621016SD	WASHER 6.2X13X1				1
52	WP0450000SD	WASHER 4.5X8X0.5				1
53	13529607	SHUTTLE PACKING				2
54	B3505280000	SHUTTLE LUBRICATING PLATE				1
55	B3504280000	SHUTTLE FELT				1
56	SS6090440SP	SCREW 9/64-40 L= 4.0				2
57	CQ252200000	OIL WICK				1.6
58	BP300000000	VINYL PIPE				1



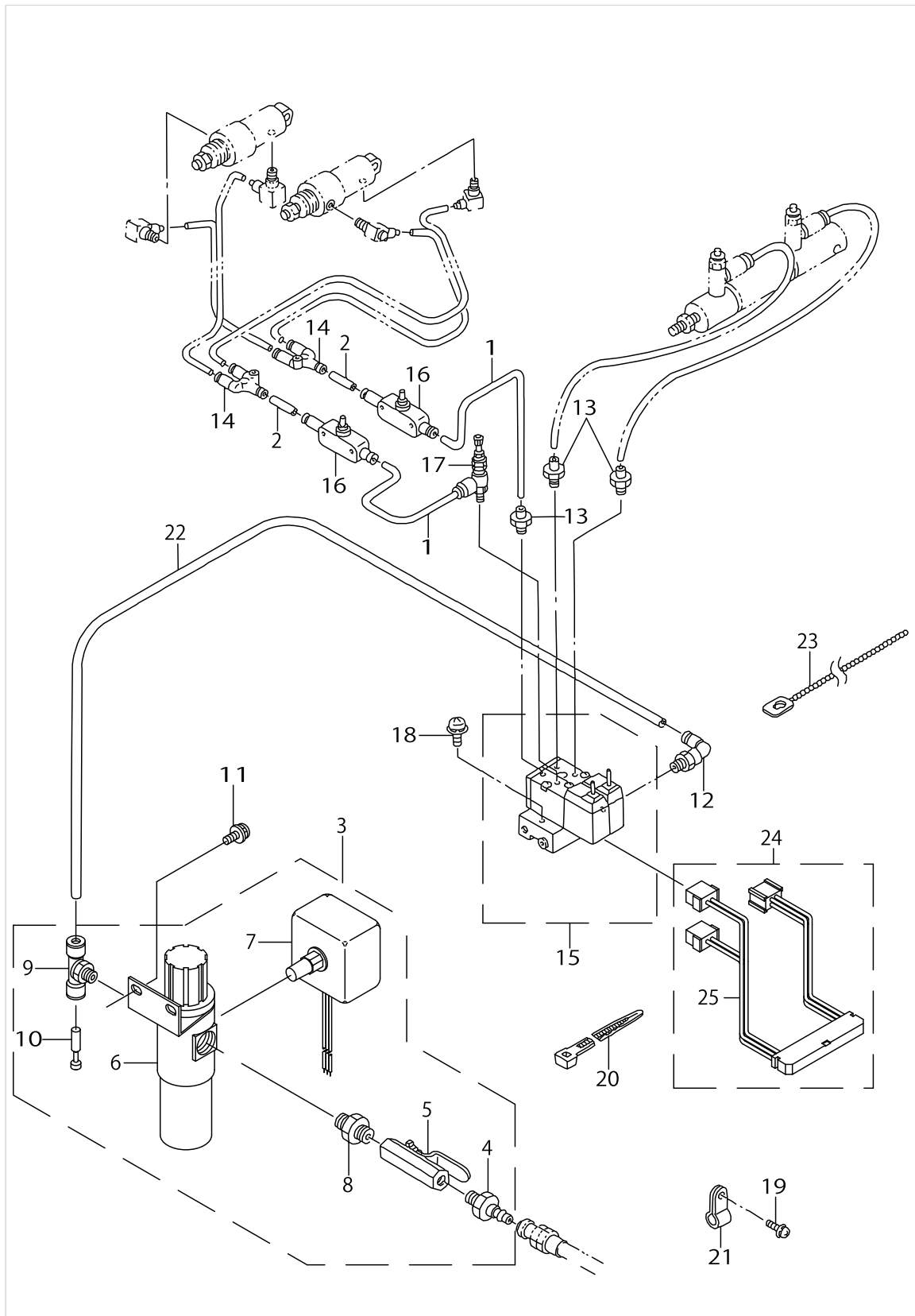
SENSOR COMPONENTS



SENSOR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B4008220000	Y SLIT PLATE				1
2	B40092200A0	Y SLIT FIXED PLATE ASM.				1
3	B4010220000	Y SLIT FIXED ARM				1
4	B4012215000	X SENSOR MOUNTING PLATE				3
5	SL4031081SF	SCREW M3 L=10				3
6	HD000570000	SENSOR				3
7	B40052200A0	Y SENSOR BASE PLATE ASM.				1
8	B4005220000	Y SENSOR BASE PLATE		*		1
9	B4006220000	Y SENSOR FIXED PLATE		*		3
10	HD000120000	PHOTO-MICROSENSOR		*		3
11	SL4031481SF	SCREW M3 L=14		*		6
12	SS7110510SP	SCREW 11/64-40 L=5		*		6
13	WP0330501SB	WASHER M3		*		6
14	WP0450801SD	WASHER 4.5X10X0.8		*		6
15	NM6030001SC	NUT M3		*		6
16	SS6151712TP	SCREW 15/64-28 L=16.5				1
17	SS7110510SP	SCREW 11/64-40 L=5				2
18	SS7110840SP	SCREW 11/64-40 L=7.8				6
19	SS7110840SP	SCREW 11/64-40 L=7.8				2
20	SS7110840SP	SCREW 11/64-40 L=7.8				2
21	WP0450801SD	WASHER 4.5X10X0.8				6
22	WP0450801SD	WASHER 4.5X10X0.8				2
23	WP0450801SD	WASHER 4.5X10X0.8				2
24	WP0450801SD	WASHER 4.5X10X0.8				2
25	B4110220CB0	HEAD SWITCH CABLE ASM.				1
26	HX00123000A	CABLE CLIP				2
27	HX00093000C	CALBE HOLDER				1
28	HX002330000	CLIP				12
29	SS7110710SP	SCREW 11/64-40 L=7				2
30	SS7090850SP	SCREW 9/64-40 L=8				1
31	SS4110815SP	SCREW 11/64-40 L=8				2
32	SS4110815SP	SCREW 11/64-40 L=8				1
33	HP001420000	CONNECTOR				2
34	B2703210000	BUSHING				1

PNEUMATIC COMPONENTS



PNEUMATIC COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B471022000A	AIR TUBE A D=4				2
2	B471022000B	AIR TUBE B D=4				2
3	B4715223CA0	FILTER REGULATOR ASM.				1
4	PJ309005203	QUICK JOINT PLUG		*		1
5	G5430116000	AIR COCK		*		1
6	PF0552040B0	FILTER REGULATOR		*		1
7	G8124270000	AIR PRESSUE SWITCH		*		1
8	PJ030520001	RING JOINT (NIPPLE)		*		1
9	PJ305065202	TEE		*		1
10	PX950009000	PLUG		*		1
11	SL4051091SC	SCREW M5X0.8 L=10				2
12	PJ304065101	ELBOW UNION 6XPT1/8				1
13	PJ032052503	HOSE NIPPLE				3
14	PJ308040002	QUICK COUPLING				2
15	PV0351130A0	SOLENOID VALVE ASM.				1
16	PC012401000	SPEED CONTROLLER				2
17	PF070501000	PRESSURE DECREASING VALVE				1
18	SL4042581SF	SCREW M4 L=25				2
19	SL4040891SC	SCREW M4 L=8				2
20	EA9500B0100	CABLE BAND				7
21	EA9502B0500	CABLE CLIP				2
22	BT0600401EB	TUBE				1.3
23	HX000220000	BAND				1
24	B47162150A0	SOLENOID VALVE CORD ASM.				1
25	B47122150A0	SOLENOID VALVE CONNECTOR ASM.		*		2

TABLE COMPONENTS

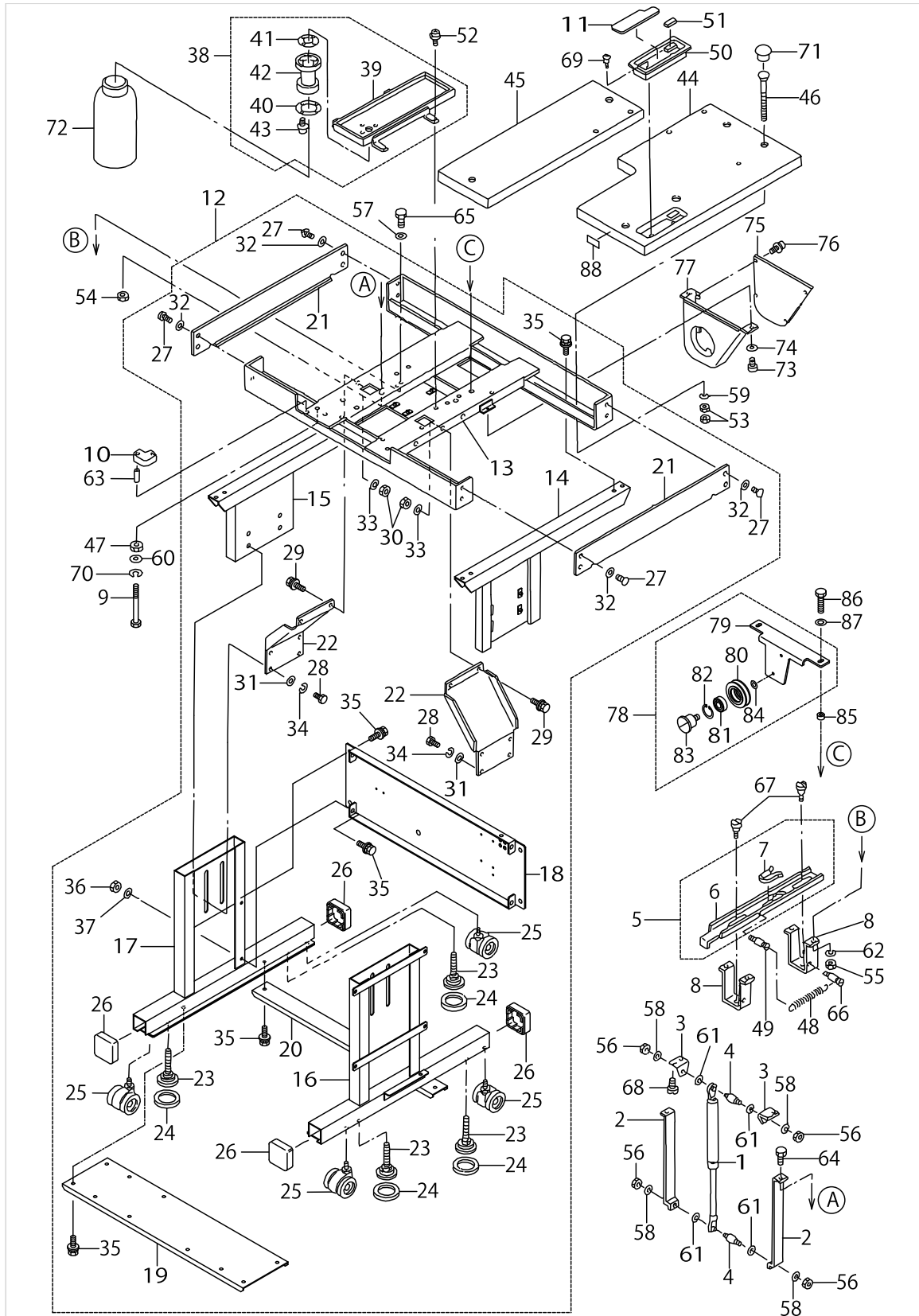


TABLE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B8160220000	GAS SPRING				1
2	B8161220000	LIFTER BRACKET A				2
3	B8162220000	LIFTER BRACKET B				2
4	B8163220000	LIFTER PIVOT PIN				2
5	B81642200A0	LIFTER STOPPER ASM.				1
6	B8164220000	LIFTER STOPPER		*		1
7	B8165220000	LIFTER GROMMET		*		1
8	B8166220000	LIFTER STOPPER HOLDER				2
9	SM9087533SC	SCREW M8 L=75				2
10	B8171220000	RUBBER ABSORBER				3
11	B8173220000	SHEET				1
12	B83012200A0	STAND ASM.				1
13	B8301220000	UPPER STAND		*		1
14	B8302220000	UPPER STAND STRUT, RIGHT		*		1
15	B8303220000	UPPER STAND STRUT, LEFT		*		1
16	B8304220000	LOWER STRUT, RIGHT		*		1
17	B8305220000	LOWER STRUT, LEFT		*		1
18	B8306220000	SIDE STRUT		*		1
19	B8307220000	LOWER STRUT A		*		1
20	B8308220000	LOWER STRUT B		*		1
21	B810322000B	STAND COVER		*		2
22	B8309220000	STAND STAY		*		2
23	B8108220000	ADJUSTING BOLT		*		4
24	B8109220000	RUBBER CAP		*		4
25	B8150220000	CASTER		*		4
26	20243200	STAND CAP, W		*		4
27	SM5051400SC	SCREW M5 L=14		*		8
28	SM9122503SE	SCREW M12 L=25		*		8
29	SL9082093SE	SCREW		*		4
30	NM6080001SC	NUT M8X1.25		*		4
31	WP1302501SC	WASHER 13X24X2.5		*		8
32	WP0561616SC	WASHER 5.6X16X1.6		*		8
33	WP0841601SC	WASHER 8.4X17.4X1.6		*		4
34	WS1253010KN	SPRING WASHER 12.5X21.5X3		*		8
35	SL9082093SE	SCREW		*		22
36	NM6080001SC	NUT M8X1.25		*		2
37	WP0841601SC	WASHER 8.4X17.4X1.6		*		2
38	B81102200A0	OIL PAN ASM.				1
39	B8110220000	OIL PAN		*		1
40	B8111220000	WASHER		*		1
41	B8112220000	OIL SEAL		*		1
42	B8202205000	OIL MANAGEMENT		*		1
43	SL4031481SC	SCREW M3 X 14		*		4
44	B820122000EA	TABLE, RIGHT				1
45	B820122000FA	TABLE (LEFT)				1
46	11571908	BOLT D				5
47	B3505019000	OIL CUP GASKET				2

# TABLE COMPONENTS

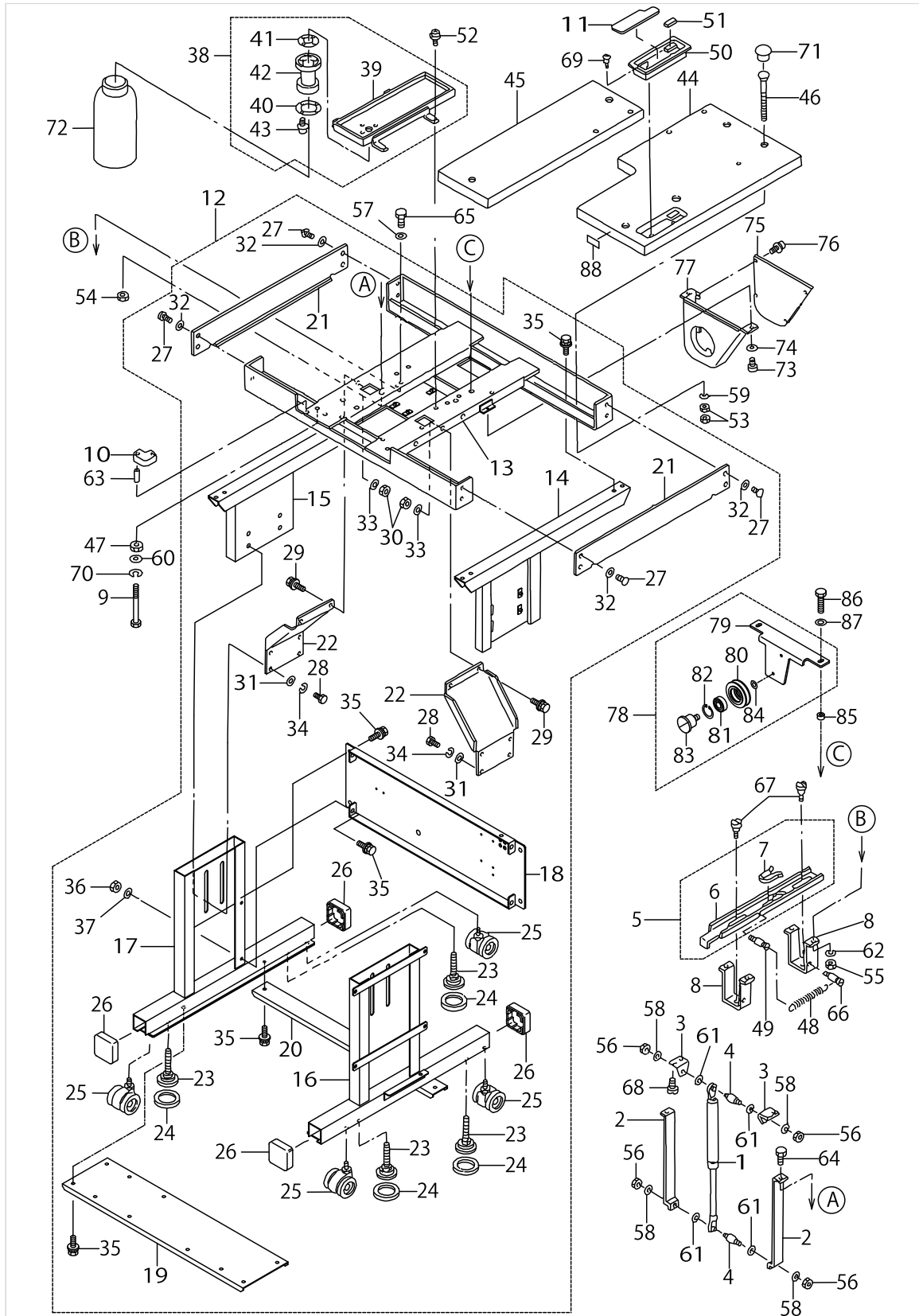
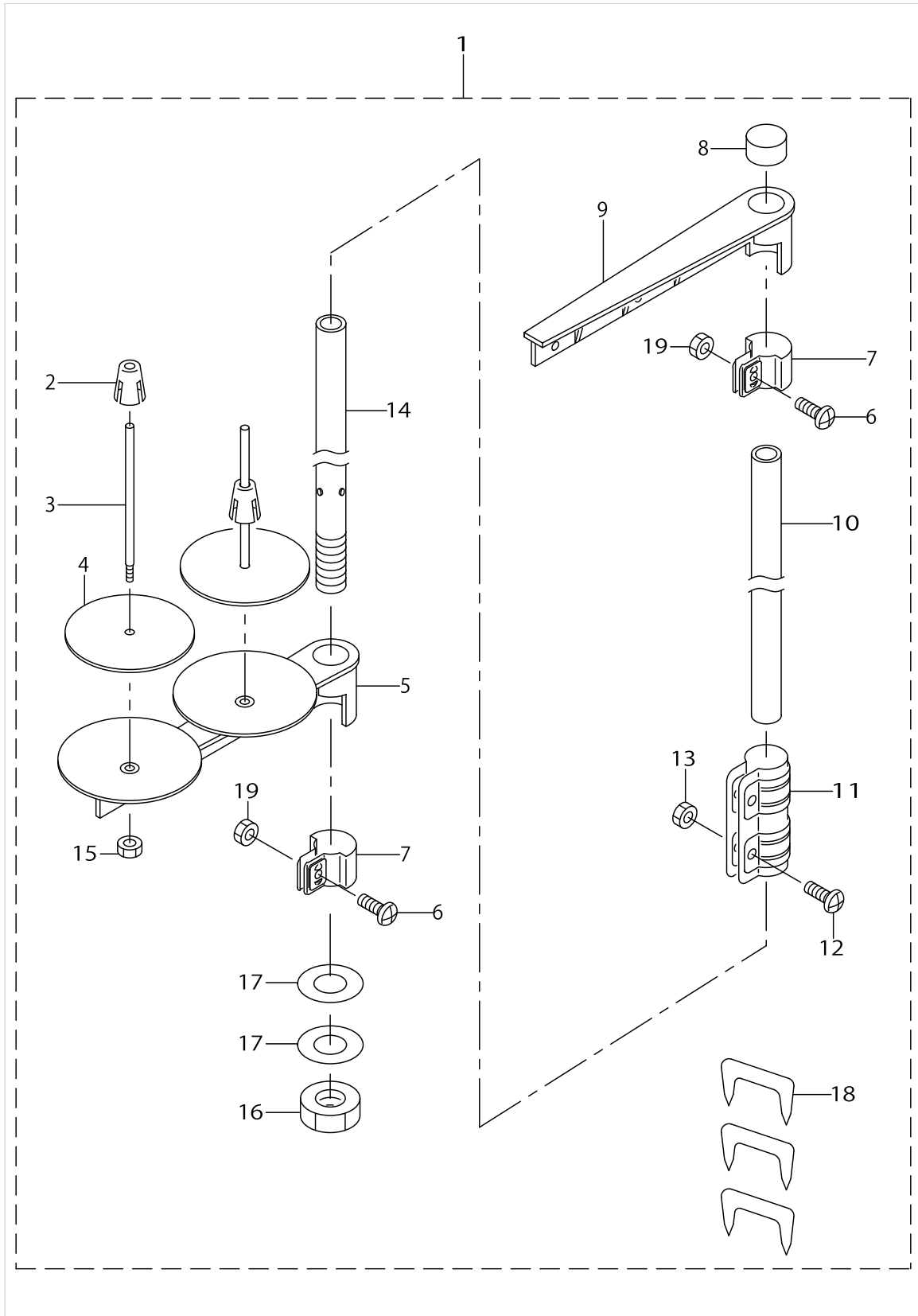


TABLE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B2629980000	SPRING				1
49	B1506352000	TENSION SPRING RACK B				1
50	11150208	CASE				1
51	11150406	FELT				1
52	SL4041091SC	SCREW M4 L=10				4
53	NS6240630SN	NUT 3/8-18				10
54	NM6060002SE	NUT M6				2
55	NM6060002SE	NUT M6				4
56	NM6060002SE	NUT M6				4
57	WP0641601SC	WASHER				4
58	WP0641601SC	WASHER				4
59	WP1021016SD	WASHER				5
60	WP0841601SC	WASHER 8.4X17.4X1.6				2
61	WP0841600SE	WASHER 8,4X15,5X1,6				4
62	WS0610002KN	SPRING WASHER 6.1X12.2X1.5				4
63	PS0400141KH	SPRING PIN 4X14				6
64	SM9061850SC	SCREW M6 L=18				2
65	SM9061850SC	SCREW M6 L=18				4
66	MAT80116S00	SUSPENSION PIN				1
67	SD0800341SP	HINGE SCREW D=8 H=3.4				2
68	SS9151120CP	SCREW 15/64-28 L=11				4
69	SK3381300SC	WOOD SCREW D=3.8 L=13				2
70	WS0820002KN	SPRING WASHER M8				2
71	HX00326000B	BUSH				5
72	B9121012000	OIL CAN				1
73	SL4051241SE	SCREW	FOR EXPORT			2
74	WP0561616SC	WASHER 5.6X16X1.6	FOR EXPORT			2
75	B821121000B	MOTOR PULLEY COVER (B)	FOR EXPORT			1
76	SL4040691SC	SCREW M4 L=6	FOR EXPORT			6
77	B821021000B	MOTOR PULLEY COVER (A)	FOR EXPORT			1
78	B81802200A0	V BELT PULLEY COMPL.				1
79	B8180220000	V BELT PULLEY		*		1
80	13768106	V BELT PULLEY		*		2
81	SB115000200	BEARING		*		2
82	RC3500002KP	RETAINING RING 35		*		2
83	SD1501101SP	HINGE SCREW D=14.5 H=11		*		2
84	WP0704016SP	WASHER 7X20X4		*		2
85	B1505205000	SPACER				2
86	SM9062553SC	SCREW M6 L=25				2
87	WP0641601SC	WASHER				2
88	CM500100001	CE MARKING LABEL	FOR JE			1



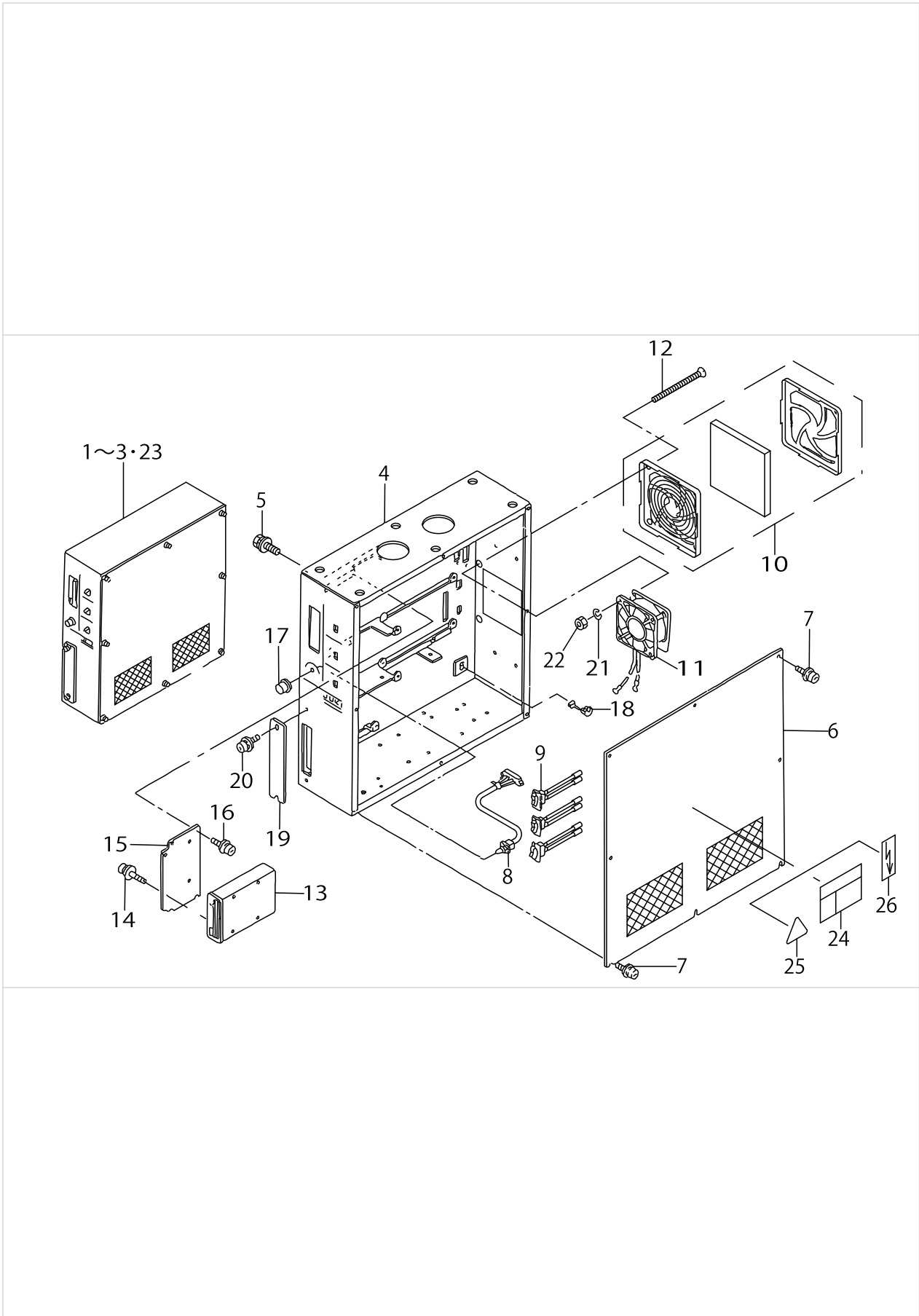
# THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	11185055	THREAD STAND ASM.				1
2	11185501	SPOOL RETAINER		*		2
3	B3320704L00A	SPOOL PIN		*		2
4	B3311012000	SPOOL REST CUSHION		*		2
5	11185006	SPOOL REST ARM		*		1
6	SM4051405SE	SCREW M5 L=14		*		2
7	11185402	THREAD GUIDE ARM JOINT		*		2
8	B3311704000	SPOOL REST ROD CAP		*		1
9	11185352	THREAD GUIDE ASM.		*		1
10	11185204	SPOOL REST ROD,UPPER		*		1
11	B3305704000A	SPOOL REST ROD JOINT		*		1
12	SM4051405SE	SCREW M5 L=14		*		2
13	NM6050001SE	NUT M5		*		2
14	11185105	SPOOL REST ROD,LOWER		*		1
15	NM6050001SE	NUT M5		*		2
16	B3317704000	NUT		*		1
17	WP1612616SE	WASHER 16X30X2.6		*		2
18	MAO11532000	CORD STAPLE		*		3
19	NM6050001SE	NUT M5		*		2

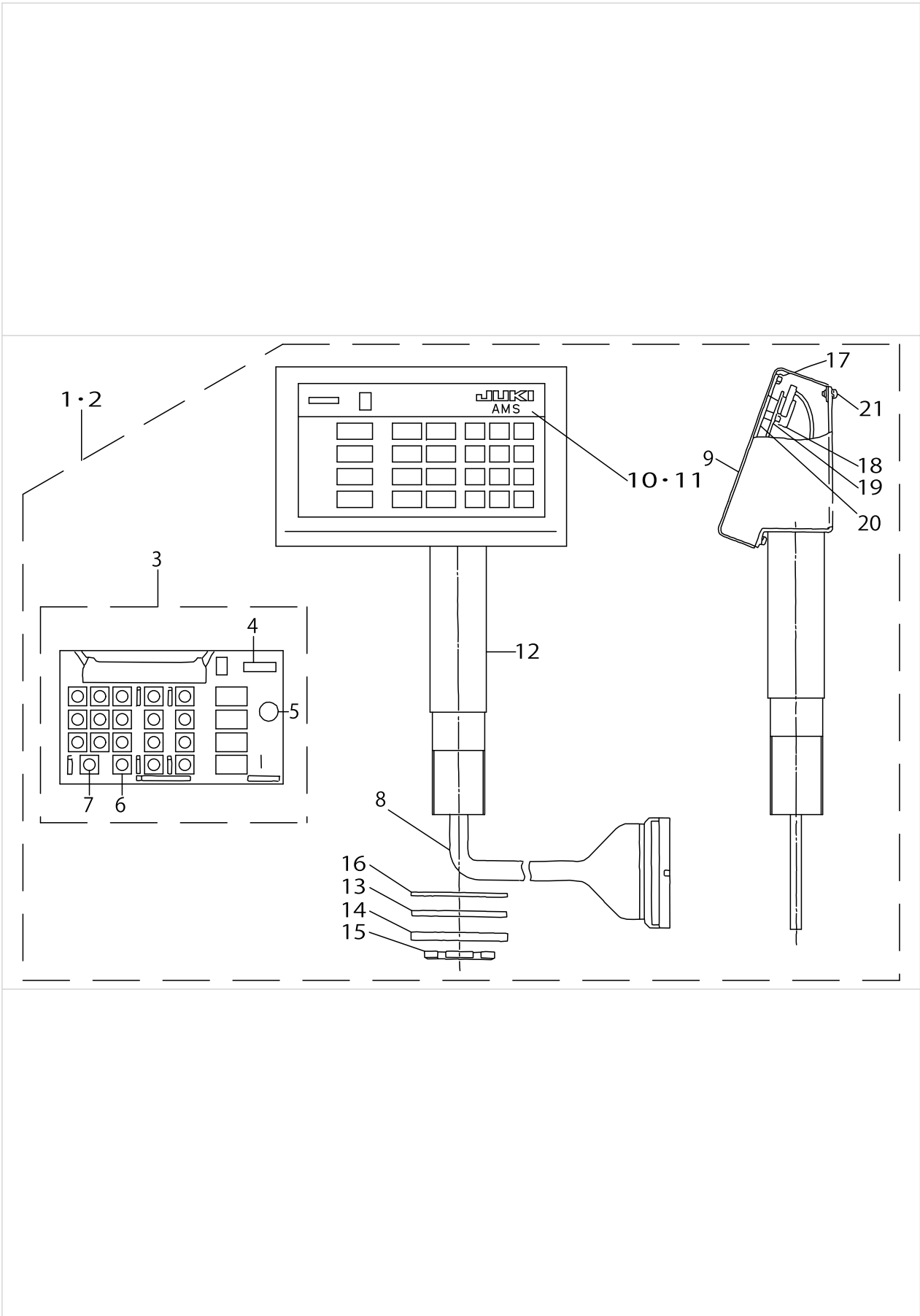
CONTROL COMPONENTS



CONTROL COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M8511518AA0A	CONTROL BOX ASM.	FOR DOMESTIC,EXPORT(AC200V)			1
2	M8511518BA0A	CONTROL BOX ASM.	FOR DOMESTIC,EXPORT(AC100V)			1
3	M8511518CA0A	CONTROL BOX ASM.	FOR EXPORT(AC380V)			1
4	M1001518000	CONTROL BOX				1
5	SL9082093SE	SCREW				5
6	M10025130AA	CONTROL BOX COVER ASM.				1
7	SL4041091SC	SCREW M4 L=10				8
8	M85325180A0	SPEED VOLUME ASM.				1
9	M85315180A0	SEESAW SWITCH ASM.				3
10	HM000630010	FILTER				1
11	M85785180A0	FAN ASM.				1
12	SM1044050SM	SCREW M4X0.7 L=40				4
13	HX003840000	FLOPPY DISK 3.5INCH				1
14	SL4030691SC	SCREW M3X6				4
15	M1011512000	FDD INSTALLING PLATE				1
16	SL4041091SC	SCREW M4 L=10				4
17	HX00114000B	KNOB				1
18	HX000410000	TRANSFORMER				1
19	M1010510000	PLATE				1
20	SL4041091SC	SCREW M4 L=10				2
21	WS0410002KN	SPRING WASHER				4
22	NM6040001SB	NUT M4				4
23	M8511518DA0A	CONTROL BOX ASM.	FOR JE(AC380V)			1
24	CM300100101	DANGER LABEL (SMALL)	FOR DOMESTIC USE			1
25	CM300100001	LABEL	FOR JE(AC380V)			1
26	G6705152U0A	LABEL	FOR EXPORT			1

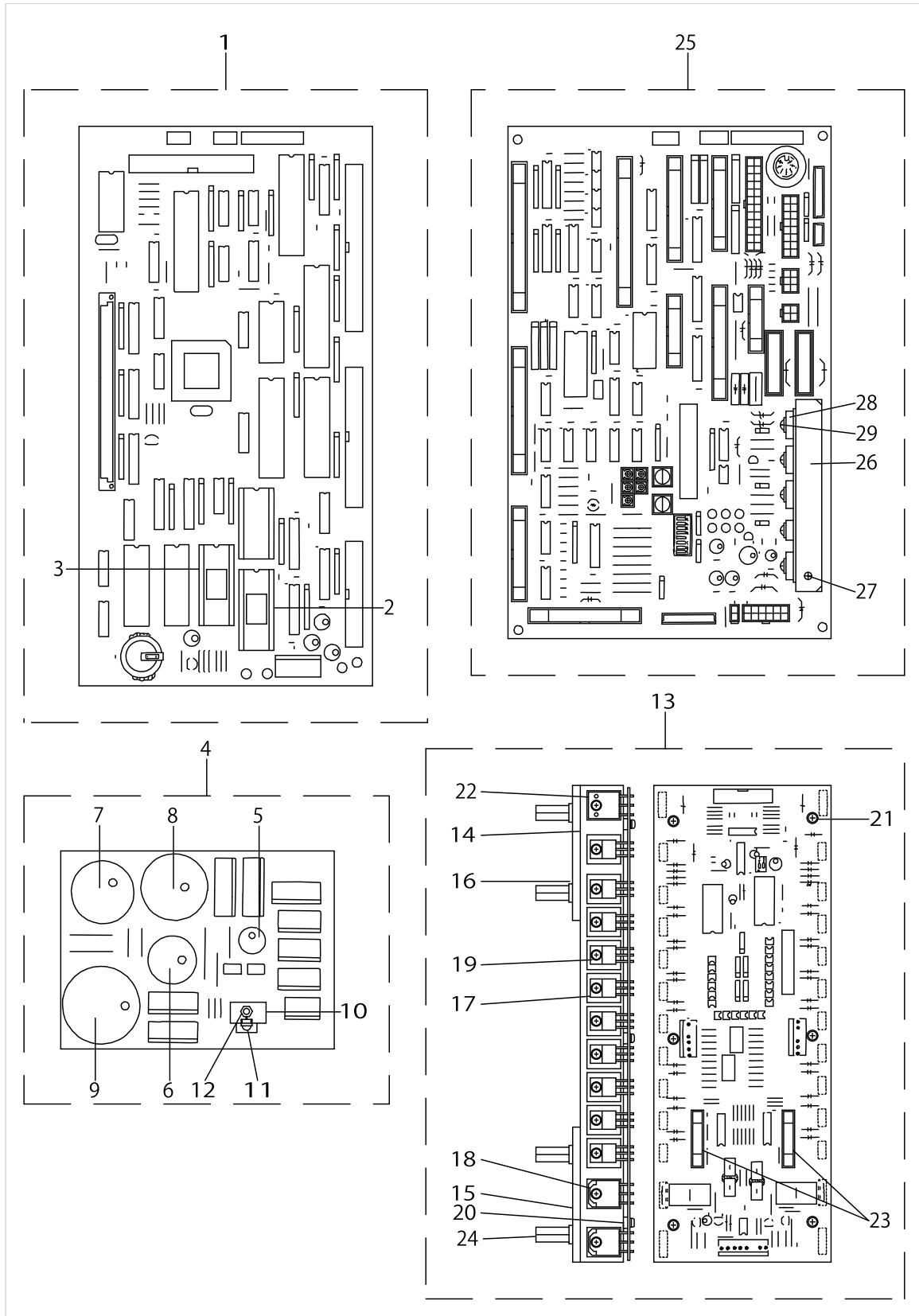
OPERATION BOX COMPONENTS



OPERATION BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M8570518AA0	OPERATION BOX A ASM.	FOR DOMESTIC USE			1
2	M8570518BA0	OPERATION BOX B ASM.	FOR EXPORT			1
3	M8670510AA0	OPERATION PCB A ASM.		*		1
4	HG003280000	DIODE (LD701VR)		*		1
5	HX001530000	BUZZER 1		*		1
6	HG003290000	DIODE (LA301VLL)		*		13
7	HA001410000	KEY SWITCH		*		19
8	M90505180A0	SIGNALING CORD ASM.		*		1
9	M1081518000	OPERATION BOX COVER		*		1
10	M300451300G	PANEL SHEET(DOMESTIC)	FOR DOMESTIC USE	*		1
11	M3010518000	OPERATION PANEL SHEET	FOR EXPORT	*		1
12	M85715180A0	OPERATION BOX STAND ASM.		*		1
13	M1076510000	VIBRATION-PROOF RUBBER PAD		*		1
14	M1077510000	WASHER		*		1
15	M1078510000	NUT		*		1
16	M1075518000	WASHER		*		1
17	NM6030001SC	NUT M3		*		4
18	NM6030001SC	NUT M3		*		6
19	WP0320500SC	WASHER M3		*		6
20	M1082518000	OPERATION BOX BASE COVER		*		1
21	SL4030681SC	SCREW M3 L=6		*		4

CIRCUIT BOARD COMPONENTS

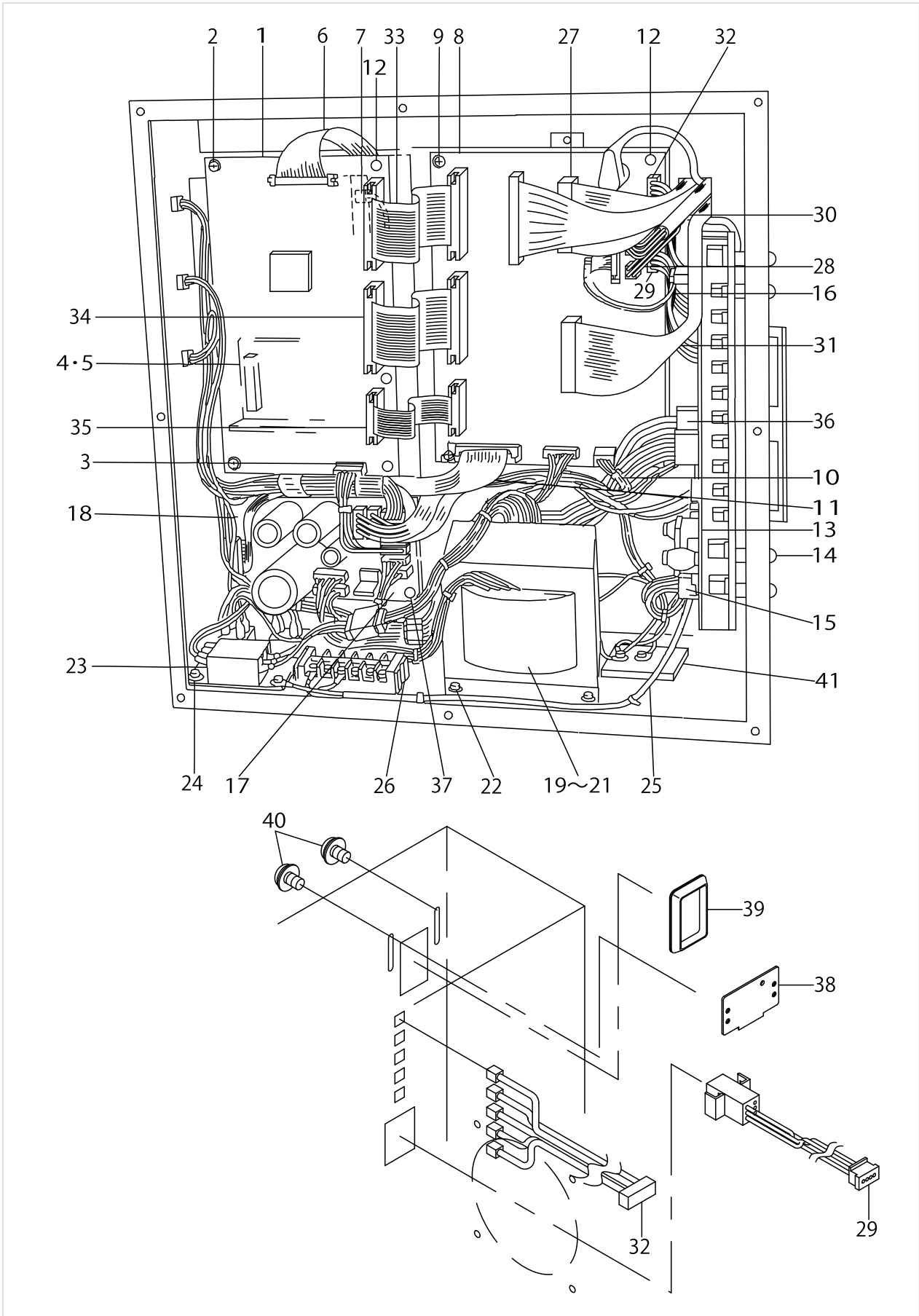


CIRCUIT BOARD COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M8601518DB0	CPU PCB D ASM.				1
2	HL014530023	IC		*		1
3	HL014530022	IC		*		1
4	M86045180A0	POWER BOARD ASM.				1
5	HC010802210	CAPACITOR 220MF		*		1
6	HC028801020	ELECT CAPACITOR 1000MF 100V		*		1
7	HC018803320	CAPACITOR 3300MF		*		1
8	HC034205620	ELECTROLYSIS ALUMINUM 100V		*		1
9	HC018801030	CAPACITOR 10000MF		*		1
10	GBR01713000	TRANSISTOR FIN B		*		1
11	SL4030881SC	SCREW M3X8		*		2
12	NM6030001SC	NUT M3		*		2
13	M8603521AA0	PMDC PCB A ASM.				1
14	M1003518000	HEAT SINK PLATE, C		*		2
15	M1005518000	HEAT SINK PLATE,E		*		2
16	SL4031481SC	SCREW M3 X 14		*		8
17	HT002460000	TRANSISTOR (2SD1162)		*		20
18	HG003270000	DIODE ARRAY		*		2
19	SL4031081SC	SCREW M3 X 10		*		26
20	M9609171000	SPACER		*		6
21	SL4031481SC	SCREW M3 X 14		*		6
22	HT002570000	TRANSISTOR		*		2
23	E9628252000	FUSE 7A		*		2
24	HX00339000C	PARTS		*		8
25	M86025290B0A	I/F PCB ASM.				1
26	M1001521000	HEAT SINK PLATE		*		1
27	SL4030891SC	SCREW M3X8		*		2
28	HT002570000	TRANSISTOR		*		3
29	SL4031281SC	SCREW M3 L=12		*		5



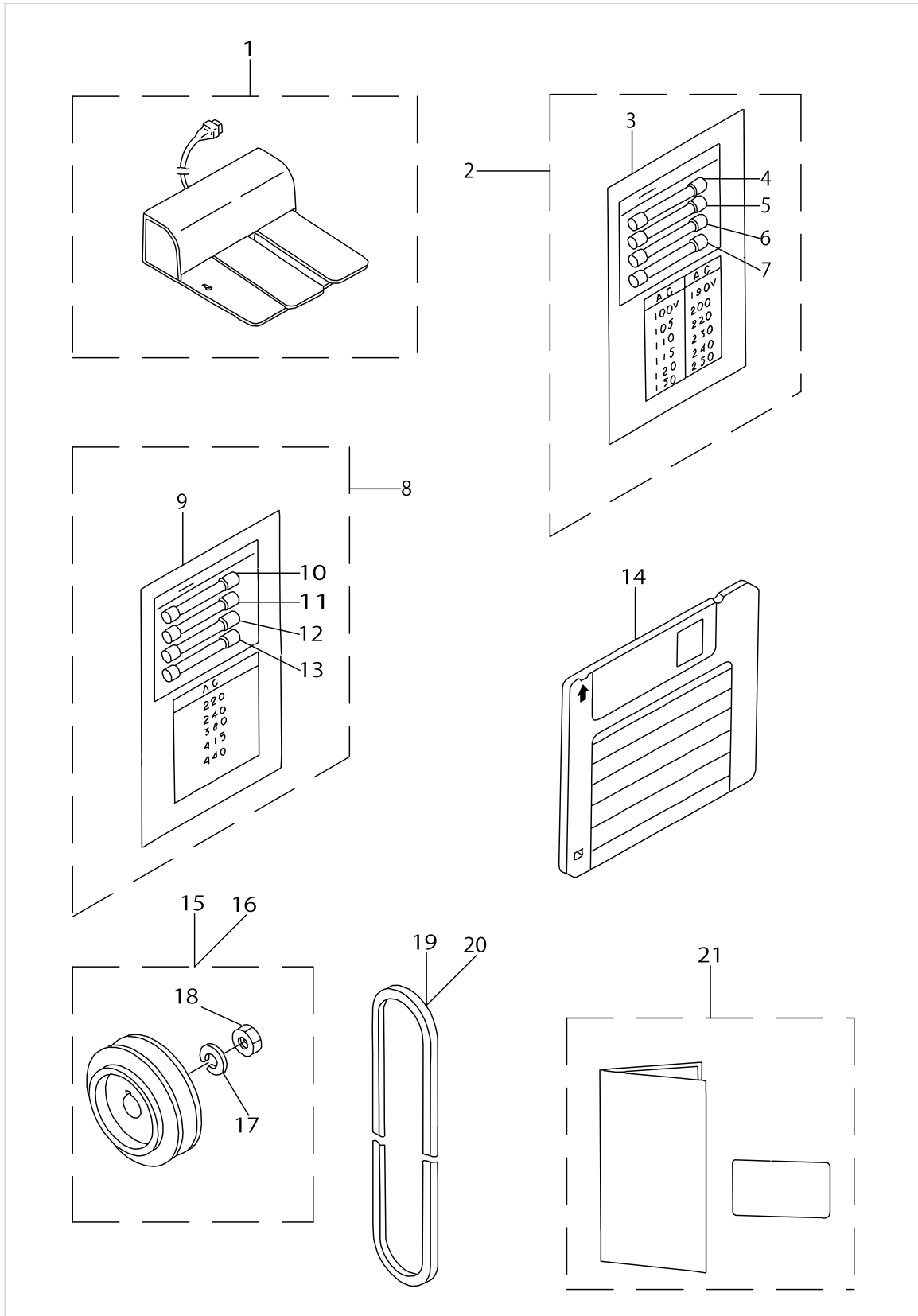
POWER SUPPLY & CORD COMPONENTS



POWER SUPPLY & CORD COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M8601518DB0	CPU PCB D ASM.				1
2	SL4030891SC	SCREW M3X8				2
3	M85545120A0	CPU POWER SOURCE CORD ASM.				1
4	M85115120A0	REGULATOR ASM.				1
5	SL4030891SC	SCREW M3X8				2
6	M85465120A0	FDD SIGNALING CORD ASM.				1
7	M85475120A0	FDD POWER SOURCE CORD ASM.				1
8	M86025290B0A	I/F PCB ASM.				1
9	SL4030891SC	SCREW M3X8				2
10	M90065210A0	I/F CONTROL POWER CORD ASM.				1
11	M85515120A0	PGM-1 SIGNALING CORD ASM.				1
12	HX004150000	BOARD SUPPORT				4
13	M8603521AA0	PMDC PCB A ASM.				1
14	SL4040881SF	SCREW M4 L=8				8
15	M85555120A0	PMDC POWER SOURCE CORD ASM.				1
16	M85435120A0	PMDC SIGNALING CORD ASM.				1
17	M86045180A0	POWER BOARD ASM.				1
18	M85525120A0	PGM-1 POWER SOURCE CORD ASM.				1
19	M8513518AA0	POWER TRANS A ASM.	FOR 200V			1
20	M8513518BA0	POWER TRANS B ASM.	FOR 100V			1
21	M8513518CA0	POWER TRANS C ASM.	FOR 380V			1
22	SL4051091SC	SCREW M5X0.8 L=10				4
23	M85145120A0	RECTIFIER ASM.				1
24	SL4041091SC	SCREW M4 L=10				3
25	M8561510CA0	AC INPUT POWER CABLE ASM.				1
26	HK045550060	TERMINAL				1
27	M90045210A0	CENSOR RELAY CORD ASM.				1
28	M90055210A0	CLUTCH BRAKE TRUNK CORD ASM.				1
29	M90085210A0	PEDAL SWITCH TRUNK CORD ASM.				1
30	M90075210A0	SOLENOID TRUNK CORD ASM.				1
31	M90025210A0	ELECTROMAGNETIC VALVE CORD ASM				1
32	M90095210A0	PK-47 TRUNK CORD ASM.				1
33	M90105210A0	SIGNALING CORD A ASM.				1
34	M90115210A0	SIGNALING CORD B ASM.				1
35	M90125210A0	SIGNALING CORD C ASM.				1
36	M90425180A0	PULSE MOTOR CORD ASM.				1
37	HX00269000A	PCB SUPPORT				4
38	17845009	CORD FITTING PLATE				1
39	HX004070000	BUSH				1
40	SL4041091SC	SCREW M4 L=10				2
41	M1011518000	EARTH PLATE A	FOR JE			1

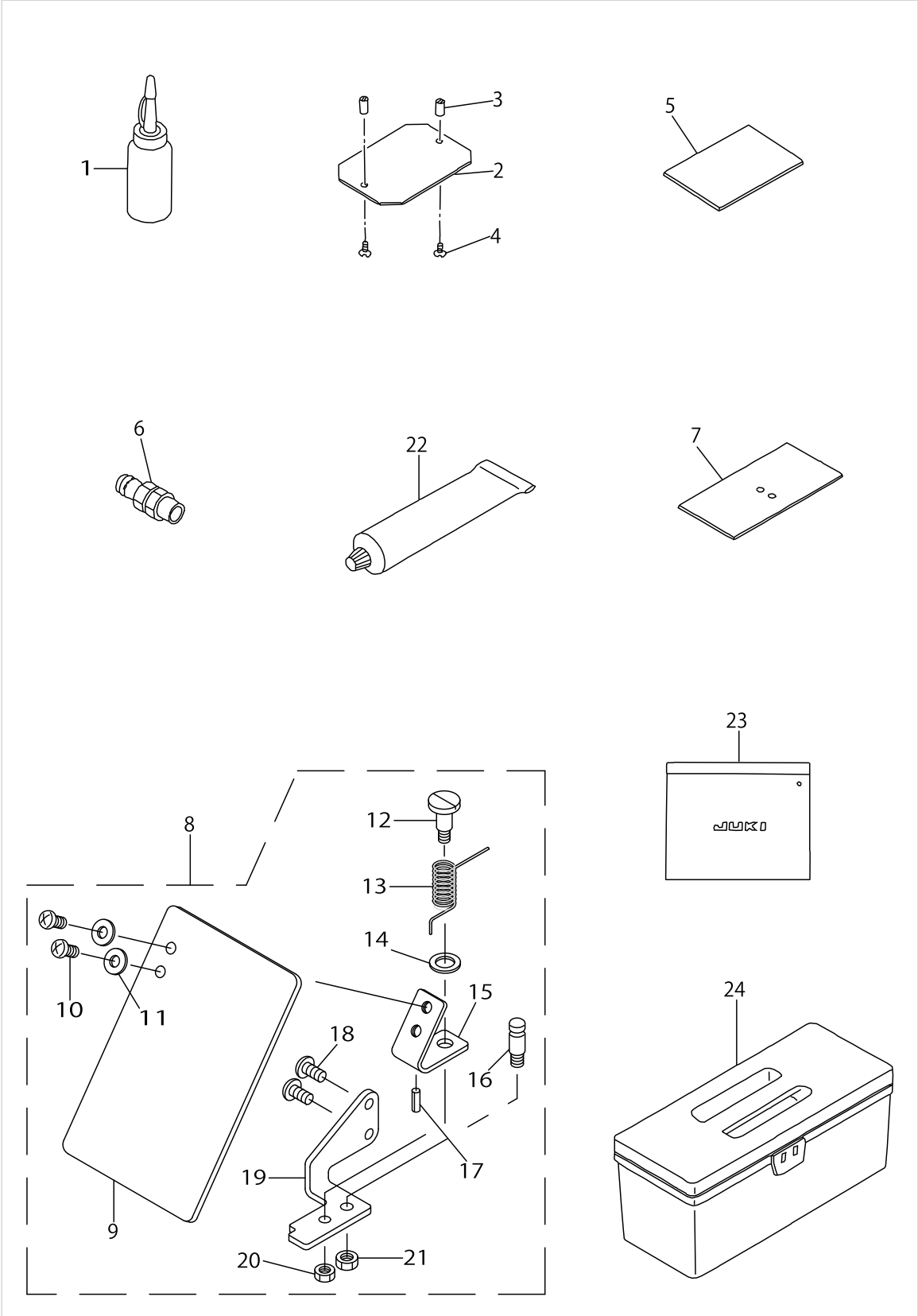
PEDAL & ELECTRIC EQUIPMENT ACCESSORIE PART COMPONENTS



PEDAL & ELECTRIC EQUIPMENT ACCESSORIE PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M85905130AA	PEDAL SWITCH ASM.				1
2	M85995120A0	ACCESSORIES ASM.				1
3	M3010110B00	VOLTAGE SHEET		*		1
4	E9628252000	FUSE 7A		*		1
5	HF001400700	TIME LAG FUSE 7A		*		1
6	E9611601000	FUSE 1A		*		1
7	E8523304000	FUSE 10A		*		1
8	M85995120AB	ACCESSORIES B ASM.	FOR 220V~440V(FOR EXPORT)			1
9	M300451100B	VOLTAGE DISPLAY NOTE		*		1
10	E9628252000	FUSE 7A		*		1
11	HF001400700	TIME LAG FUSE 7A		*		1
12	E9611601000	FUSE 1A		*		1
13	E8523304000	FUSE 10A		*		1
14	M8901521000	FLOPPY DISK	FLOPPY DISK IN SERVICE PATTERN			1
15	MTSP00950A0	MOTOR PULLEY ASM. P.C.D. 95	FOR 50HZ			1
16	MTSP00800A0	MOTOR PULLEY ASM. P.C.D. 80	FOR 60HZ			1
17	WS1002560KR	SPRING WASHER 10X18X2.5		*		1
18	NM6550815SF	NUT		*		1
19	MTJVM004700	V-BELT, 47 INCH				1
20	MTJVM004800	V-BELT, 48 INCH	FOR SINGLE PHASE 50HZ			1
21	M30045180A0	OPERATION PANEL SHEET ASM.	FOR EXPORT			1

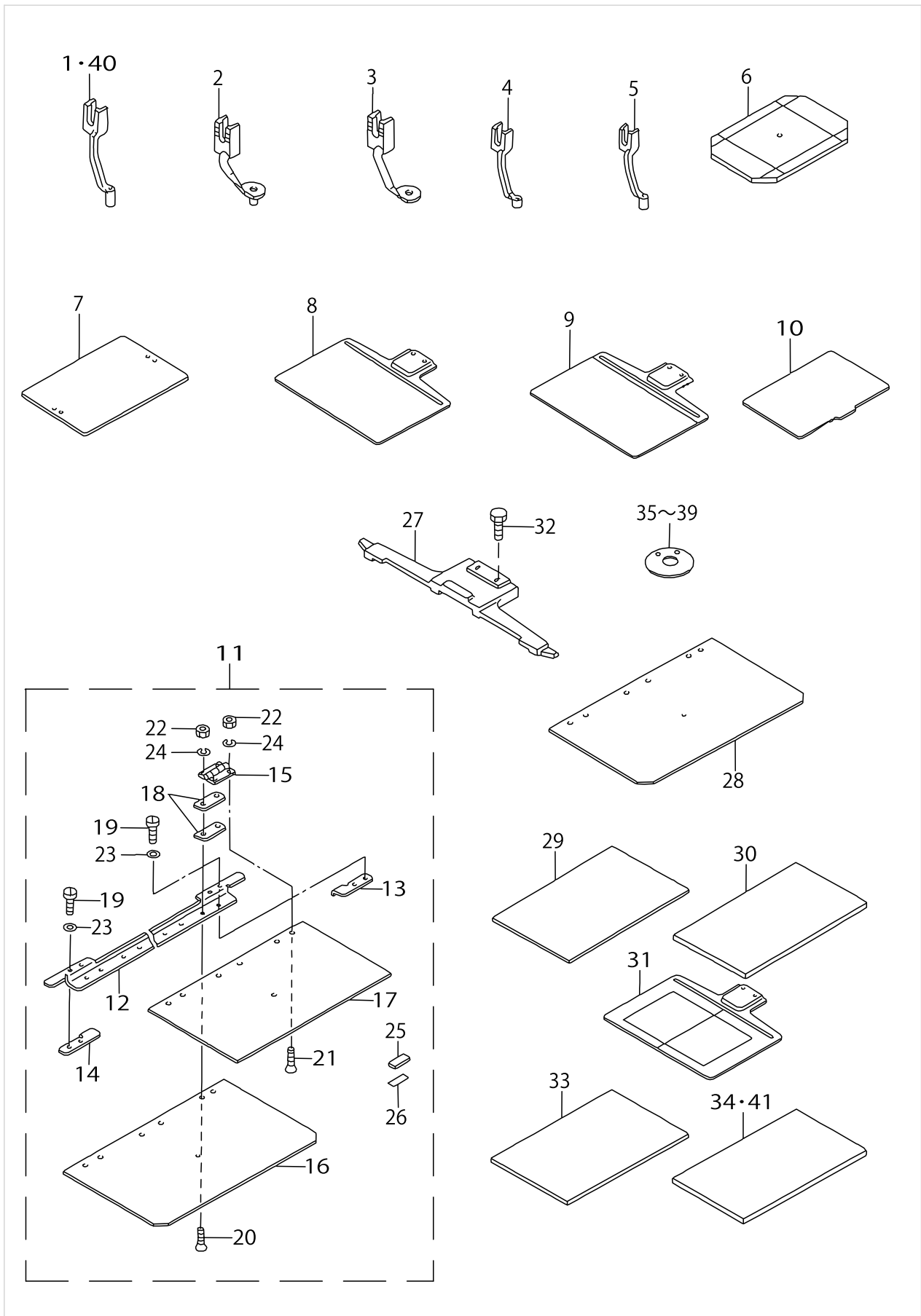
ACCESSORIE PART COMPONENTS



ACCESSORIE PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B91212200A0	OILER (CONTAINING NO.2 OIL)				1
2	B2557220000	PLASTIC BLANK PLATE				2
3	B2559220000	HINGE PIN				4
4	SS1090510SP	SCREW 9/64-40 L=5				4
5	B2591220000	RUBBER SHEET				2
6	PJ309120001	QUICK COUPLING, SOCKET				1
7	B1170220000	AUXILIARY COVER SHEET				2
8	13551254	SAFETY PLATE ASM.				1
9	B3120372000	SAFETY PLATE		*		1
10	SS4110715SP	SCREW 11/64-40 L=7		*		2
11	WP0450801SD	WASHER 4.5X10X0.8		*		2
12	SD0601021SP	HINGE SCREW D=6 H=10.2		*		1
13	13943204	SAFETY PLATE RETURN SPRING		*		1
14	WP0740516SP	WASHER 7.4X11.8X0.5		*		1
15	B3121372000	SAFETY PLATE INSTALLING PLATE		*		1
16	B1506352000	TENSION SPRING RACK B		*		1
17	PS0200062KH	SPRING PIN 2X6		*		1
18	SS4110715SP	SCREW 11/64-40 L=7		*		2
19	13551205	SAFETY PLATE INSTALLING BASE		*		1
20	NS6110310SP	NUT 11/64-40		*		1
21	NS6120310SP	NUT 3/16-28		*		1
22	13525506	GREASE TUBE				1
23	B9101552000	ACCESSORY BOX				1
24	B8601WP10A0	TOOL BOX ASM.				1

OPTIONAL PART COMPONENTS



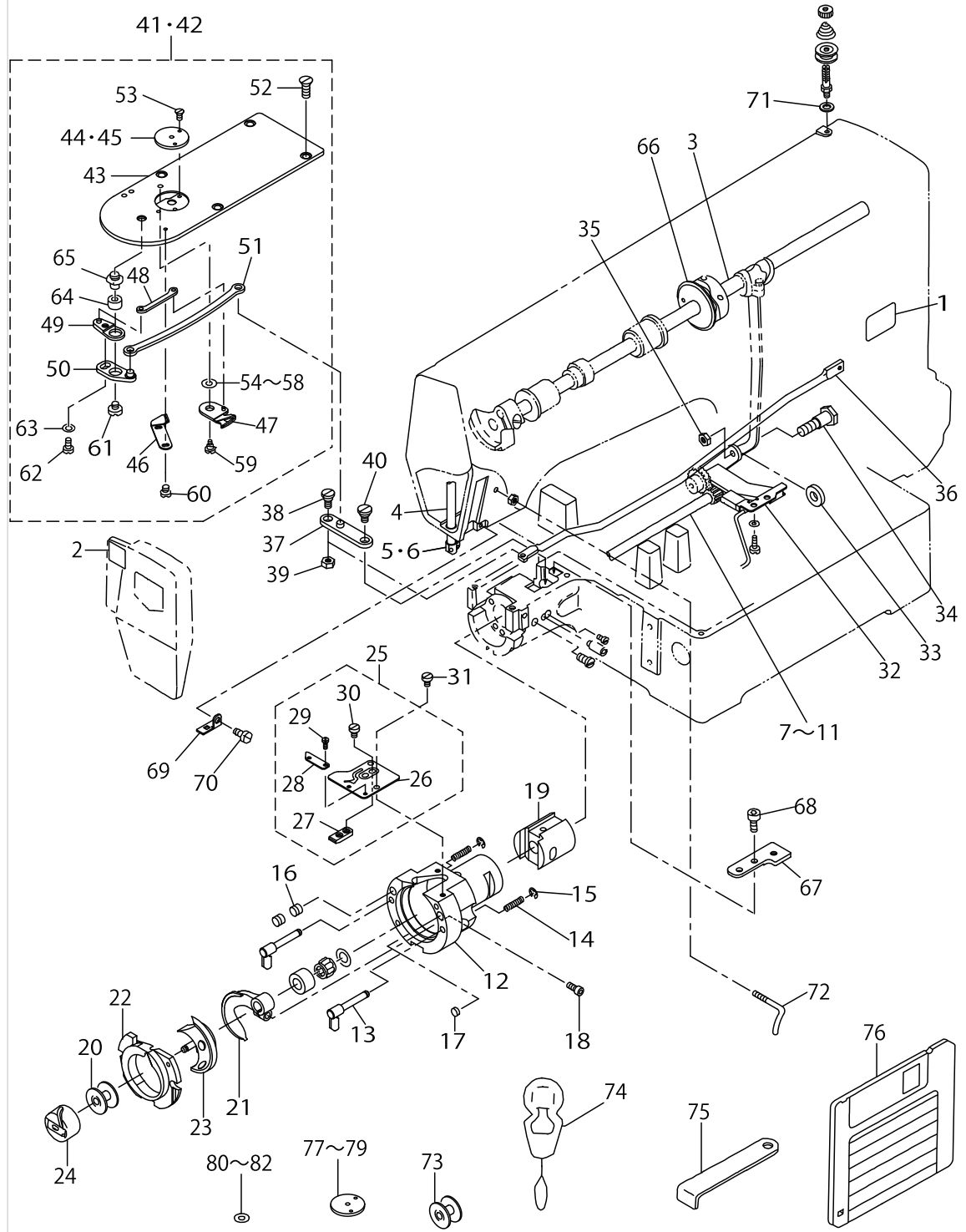
OPTIONAL PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B160122000B	INTERMEDIATE PRESSER B				1
2	B160122000C	INTERMEDIATE PRESSER C				1
3	B160122000D	INTERMEDIATE PRESSER D				1
4	B160122000E	INNER PRESSER (E)				1
5	B160122000F	INNER PRESSER (F)				1
6	B2593220000	GAUGE				1
7	B25532200Y0	FEEDING FRAME BLANK				1
8	B25562200YB	FEED PLATE BLANK				1
9	B25562200Y0	FEED PLATE BLANK				1
10	B259122000B	SPONGE SHEET				1
11	B25822200A0	CASSETTE HOLDER ASSEMBLY				1
12	B2582220000	CASSETTE HOLDER ASSEMBLY		*		1
13	B2595210000	PLACE DECISION BOARD RIGHT		*		1
14	B2596210000	PLACE DECISION BOARD LEFT		*		1
15	B2597210000	CASSETTE HOLDER HINGE		*		3
16	B2583220000	CASSETTE PRESSER LOWER BOARD		*		1
17	B2584220000	CASSETTE PRESSER UPPER BOARD		*		1
18	B2589210000	CASSETTE PRESSER SPACER		*		6
19	SM5030655SP	SCREW		*		4
20	SM1031001SC	SCREW M3X0.5 L=10		*		6
21	SM1030601SC	SCREW M3 L=6		*		6
22	NM60300000A	NUT M3X0.5		*		12
23	WP0320501SC	WASHER M3		*		4
24	WS0310002KN	SPRING WASHER M3		*		12
25	B2585220000	CASSETTE PRESSER RUBBER MAGNET		*		2
26	B2586220000	MAGNET BOARD		*		2
27	B2581220000	CASSETTE HOLDER FIXING PLATE				1
28	B2589220000	CASSETTE HOLDER LOWER PLATE B				1
29	B2587220000	WORK CLAMP PAPER MATERIAL (A)				1
30	B2588220000	WORK CLAMP PAPER MATERIAL (B)				1
31	B2594220000	STANDARD LOWER PLATE				1
32	SS9151440CP	SCREW 15/64-28 L=14				2
33	B259522000A	PRESSER CLOTH SHEET				1
34	B259522000B	PRESSER CLOTH SHEET B				1
35	B242621000B	NEEDLE HOLE GUIDE D=2.0				1
36	B242621000C	NEEDLE HOLE GUIDE D=1.6				1
37	B242621000D	NEEDLE HOLE GUIDE D=2.4				1
38	B242621000F	NEEDLE HOLE GUIDE D=3.0				1
39	B242621000G	NEEDLE HOLE GUIDE D=3				1
40	B160122000G	INNER PRESSER G				1
41	B259522000C	PRESSER CLOTH SHEET				1



AMS-220P EXCLUSIVE PART COMPONENTS

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AMS-220C cannot be modified to those of the AMS-220P.  
(注意) 現行のAMS-220CからAMS-220Pへ改造による仕様変更はできません。  
ご了承ください。

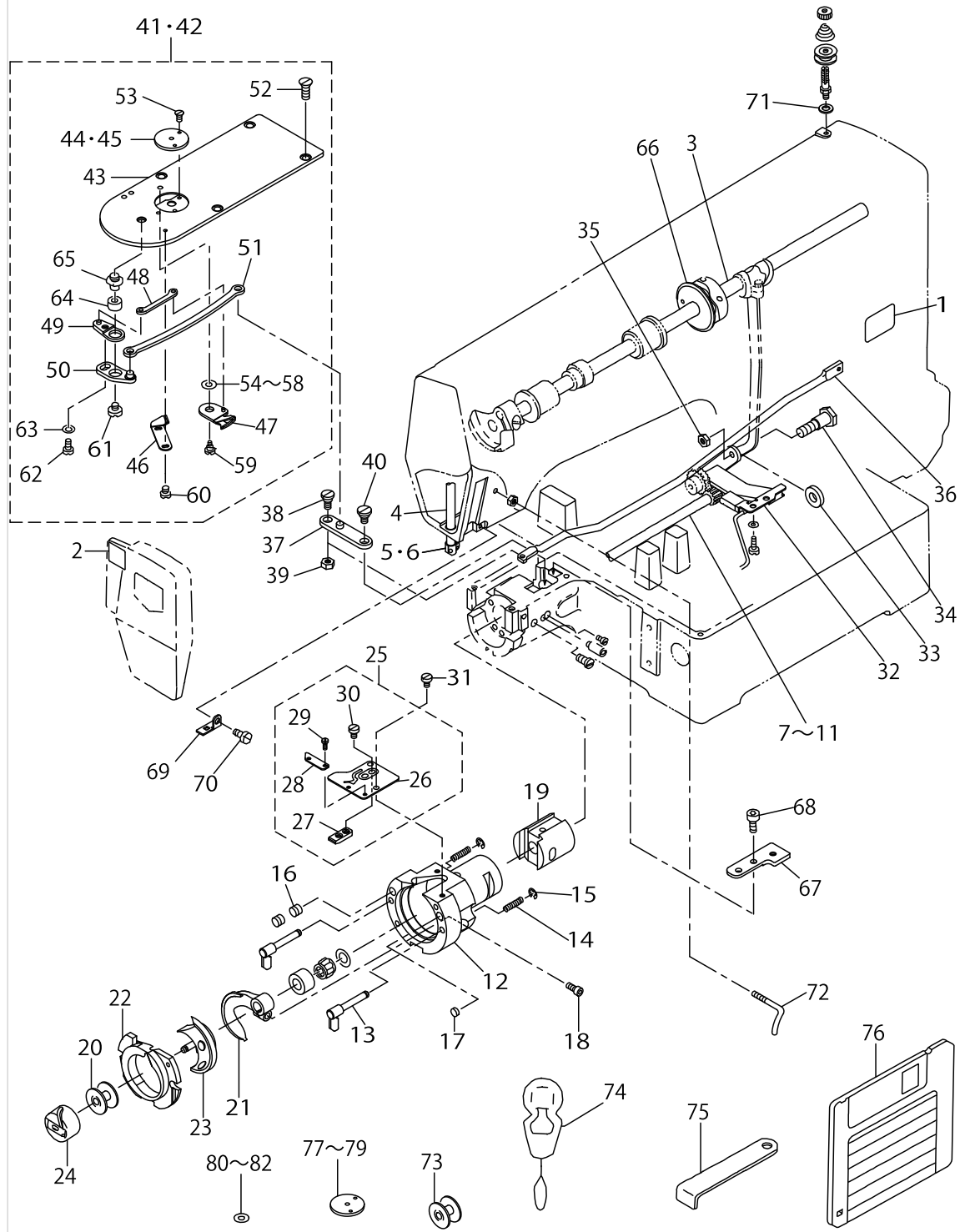


AMS-220P EXCLUSIVE PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1114220P00	MODEL NAME PLATE				1
2	B1191215P00	NEEDLE SETTING LABEL				1
3	B1201215P00	MAIN SHAFT				1
4	B1401215P00	NEEDLE BAR				1
5	B1405215P00	THREAD GUIDE A				1
6	B1406215P00	THREAD GUIDE H	FOR HEAVY-WEIGHT MATERIAL			1
7	B1811215PAA	SHUTTLE DRIVING SHAFT ASM.	SELECTIVE PART			1
8	B1811215PAB	SHUTTLE DRIVING SHAFT ASM.	SELECTIVE PART			1
9	B1811215PAC	SHUTTLE DRIVING SHAFT ASM.	SELECTIVE PART			1
10	B1811215PAY	SHUTTLE DRIVING SHAFT ASM.	SELECTIVE PART			1
11	B1811215PAZ	SHUTTLE DRIVING SHAFT ASM.	SELECTIVE PART			1
12	B1814215P00	SHUTTLE				1
13	B1820215PA0A	INNER HOOK PRESSER ASM.				2
14	B1822215P00	INNER HOOK PRESSER SPRING				2
15	RE0300000K0	E-RING 3				2
16	B1226552000	ROLLER FELT				2
17	13529607	SHUTTLE PACKING				1
18	SS6121212TP	SCREW 3/16-28 L=12.0				1
19	B1831215P00	BUSHING, FRONT				1
20	B1805215P00	BOBBIN				1
21	B1812215P00	SHUTTLE DRIVER				1
22	B1817215PA0	SHUTTLE RACE RING ASM.				1
23	B1818215P00	SHUTTLE				1
24	B1828215PA0	BOBBIN CASE ASM.				1
25	B1815215PA0	SHUTTLE UPPER SPRING ASM.				1
26	B1815215P00	SHUTTLE UPPER SPRING		*		1
27	B1840215P00	LOOP RECEIVING PLATE		*		1
28	B1841215P00	LOWER THREAD HOLDER		*		1
29	SS6060220SP	SCREW 3/32-56 L= 2.0		*		2
30	SS6090420SP	SCREW 9/64-40 L= 4.0		*		2
31	SS6090420SP	SCREW 9/64-40 L= 4.0				2
32	B3506220PA0	OIL FELT SUPPORTING PLATE ASM.				1
33	B1842215P00	CRANK ROD SPACER				1
34	B1843215P00	HINGE SCREW				1
35	NS6660430SP	NUT 1/4-40				1
36	B2413215P00	KNIFE DRIVING BAR				1
37	B2430215PA0	CONNECTING ARM ASM.				1
38	SD0640326TP	HINGE SCREW				1
39	NS6110310SP	NUT 11/64-40				1
40	SD0640326TP	HINGE SCREW				1
41	B2425210PA0	NEEDLE PLATE ASM.				1
42	B2425210PAB	NEEDLE PLATE ASM., H	FOR HEAVY-WEIGHT MATERIAL			1
43	B2425210P00	NEEDLE PLATE		*		1
44	B2426215P0A	NEEDLE HOLE GUIDE D=1.6		*		1
45	B2426215P0B	NEEDLE HOLE GUIDE D=2.0	FOR HEAVY-WEIGHT MATERIAL	*		1
46	B2424215P00	COUNTER KNIFE		*		1
47	B2421215PA0	MOVING KNIFE ASM.		*		1

AMS-220P EXCLUSIVE PART COMPONENTS

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AMS-220C cannot be modified to those of the AMS-220P.  
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AMS-220P EXCLUSIVE PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B2418215P00	MOVING KNIFE LINK		*		1
49	B2415215PA0	TRIMMING LEVER ASM. (SMALL)		*		1
50	B2414215PA0	MOVING KNIFE DRIVING LEVER ASM		*		1
51	B2432215P00	THREAD TRIMMING ROD		*		1
52	SS1110640TP	SCREW 11/64-40 L= 5.5		*		4
53	SS1060210TP	SCREW 3/32-56 L=2.2		*		2
54	B242328000C	MOVING KNIFE WASHER C	SELECTIVE PART	*		1
55	B242328000D	MOVING KNIFE WASHER D	SELECTIVE PART	*		1
56	B242328000E	MOVING KNIFE WASHER E	SELECTIVE PART	*		1
57	B242328000F	MOVING KNIFE WASHER F	SELECTIVE PART	*		1
58	B242328000G	MOVING KNIFE WASHER G	SELECTIVE PART	*		1
59	B2417210000	MOVING KNIFE HINGE SCREW		*		1
60	SS7060310SP	SCREW 3/32-56 L=3		*		2
61	SS6110430TP	SCREW 11/64-40 L= 4.0		*		1
62	SS7110740TP	SCREW 11/64-40 L=7		*		1
63	WP0450846SP	WASHER		*		1
64	B2416280000	THREAD CUTTING LEVER RING		*		1
65	B2417280000	THREAD CUTTER LEVER SHAFT		*		1
66	B2401215P00	THREAD TRIMMING CAM				1
67	B2431215P00A	THREAD CONNECTION PLATE				1
68	SS6111052TP	SCREW				2
69	B1129210000	FRAME THREAD GUIDE (B)				1
70	SS7110840SP	SCREW 11/64-40 L=7.8				1
71	WP0641600SC	WASHEW 6.4X12.5X1.6				1
72	B1125215P00	L-SHAPED THREAD GUIDE				1
73	B1805215P00	BOBBIN	ACCESSORIE PART FOR AMS-220P			1
74	B9107761000	THREAD PASSING INSTRUMENT	ACCESSORIE PART FOR AMS-220P			1
75	B9101490000	DRIVER	ACCESSORIE PART FOR AMS-220P			1
76	M890152100P	FLOPPY DISK P	ACCESSORIE PART FOR AMS-220P			1
77	B2426215P0C	NEEDLE HOLE GUIDE D=2.4	OPTIONAL PART FOR AMS-220P			1
78	B2426215P0D	NEEDLE HOLE GUIDE D=3.0	OPTIONAL PART FOR AMS-220P			1
79	B2426215P0E	NEEDLE HOLE GUIDE D=3.0 C.BORE	OPTIONAL PART FOR AMS-220P			1
80	B242328000D	MOVING KNIFE WASHER D	ACCESSORIE PART FOR AMS-220P			1
81	B242328000F	MOVING KNIFE WASHER F	ACCESSORIE PART FOR AMS-220P			1
82	B242328000G	MOVING KNIFE WASHER G	ACCESSORIE PART FOR AMS-220P			1

## HOW TO MAKE USE OF THIS PARTS LIST

1.As to "#01" and "#02" refer to the "Note" given at the bottom of the respective pages.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

1. リストページの# 0 1、# 0 2の印は、ページ下の"注記"の説明を参照下さい。
2. 数量欄の数字は、個数を表し、0. 1、2. 5等の数値は、長さ（単位メートル）を表します。
3. 数量欄の（ ）は、組部品を構成している子部品であることを意味します。
4. イラストページの-----枠は、組構成であることを意味します。

# NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
10007003	2	28	B1112220000	6	4	B12052100AA	10	17
10129104	4	78	B1113220000	6	5	B12052100BA	10	16
11071701	14	30	B1114220P00	64	1	B1206210000	10	9·65
11150208	46	50	B1115220000	8	4	B1206210A00	12	9·65
11150406	46	51	B1115232000	2	71	B1207205000	10	11
11185006	48	5	B1115232000	4	71	B12082100A0	10	19
11185055	48	1	B11152320A0	2	69	B12092200A0	10	2
11185105	48	14	B11152320A0	4	69	B12102200A0	10	4
11185204	48	10	B1117220000	2	2	B1223771000	10	47
11185352	48	9	B111822000A	6	6	B1226552000	64	16
11185402	48	7	B1120220000	8	5	B1401210000	10	23·66
11185501	48	2	B1121220000	6	7	B1401210A00	12	23·66
11571908	44	46	B112222000B	2	3	B1401215P00	64	4
13508205	18	33	B112322000B	2	4	B1402280000	10	24
13508403	18	8	B1123280000	2	40	B1403280000	10	27
13508700	18	35	B1124220000	2	5	B1404280000	10	31
13508809	18	36	B1124280000	2	41·74	B1405012000	4	63
13508908	18	37	B1125215P00	66	72	B1405210000	10	25
13512405	20	24·90	B1125220000	2	6	B1405215P00	64	5·6
13513205	24	12	B1125280000	2	42·76	B1406210000	12	48
13513304	24	13	B1126210000	2	36	B1406215P00	64	5·6
13525506	60	22	B1126552000	2	43	B14115520A0	12	67
13529607	38	53	B112821000B	2	37	B1411804A00	10	40~43
13529607	64	17	B1129210000	4	41·74	B1411804A00	18	29~32
13530209	36	38	B1129210000	66	69	B1411804B00	10	40~43
13551205	60	19	B1130215000	8	26	B1411804B00	18	29~32
13551254	60	8	B1132521000	4	77	B1411804C00	10	40~43
13768106	46	80	B1143210000	4	86	B1411804C00	18	29~32
13816608	2	39	B1145210000	4	75	B1411804D00	10	40~43
13816855	18	34	B1150220000	8	6	B1411804D00	18	29~32
13817408	22	8·15	B1151220000	8	7	B1414232000	10	26
13817457	22	1·2	B1152220000	8	8	B1419026000	36	3
13943204	60	13	B11532200A0	8	9	B1502220000	6	15
17845009	56	38	B115822000B	8	10	B1505205000	46	85
20243200	44	26	B1159220A00	8	11	B1506352000	46	49
B110422000B	2	8	B1161220B00	30	6	B1506352000	60	16
B11042200AB	2	7	B1170220000	6	8	B1509227000	14	28
B110522000A	2	1	B1170220000	60	7	B1510227000	14	29
B110622000B	8	1	B1178191000	2	45	B1601220000	14	1·57·60
B1107220A00	8	2	B1191215P00	64	2	B160122000B	62	1·40
B1108220000	6	1	B1201215P00	64	3	B160122000C	62	2
B1109220000	6	2	B1201220000	10	1	B160122000D	62	3
B111022000A	6	3	B1202210000	10	7	B160122000E	62	4
B1111220000A	8	3	B1203280000	10	30	B160122000F	62	5
B1111232000	2	38	B12042100A0	10	8	B160122000G	16	1·57·60

# NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
B160122000G	62	1·40	B18112200AA	18	1	B1905541A00	10	36~39
B160122000H	16	1·57·60	B1812205000	18	10·84	B1905541B00	10	36~39
B1602220000	14	2	B1812210000	20	10·84	B1905541C00	10	36~39
B1603220000	14	3	B1812215P00	64	21	B1905541D00	10	36~39
B1604220000	14	4	B1813980000	18	16	B2101220000	22	33
B1605220000	14	5	B1814215P00	64	12	B21012200A0	22	18
B1606220000	14	6	B1814980000	18	17	B2102205000	22	22
B1608220000	14	7	B1815210000	20	18·85	B2103220000	22	34
B1609220000	14	8	B1815215P00	64	26	B2104220000	22	19
B1610220000	14	9	B1815215PA0	64	25	B2106220000	22	20
B1611220000	14	10	B1815980000	18	18·85	B2107210000	22	21
B1611224000	16	48	B1816210000	20	87	B2301210000	24	7
B1612220000	14	11	B1816280000	32	45	B23012100A0	24	6
B1613220000	14	12	B18172050A0	18	3·11·86	B23022050AA	22	1·2
B1614220000	14	13	B18172050AB	18	3·11·86	B2302210000	24	8
B1615220000	14	14	B18172100AB	20	3·11·86	B2302280000	22	4
B1615224000	16	50	B1817215PA0	64	22	B2303280000	22	36
B1616220000	14	15	B1818205000	18	4·12·88	B23042200A0	24	1
B1620220000	14	16	B181820500B	18	4·12·88	B2305210000	24	5
B1620224000	16	56	B1818210000	20	4·12·88	B2306220000	24	2
B1621220000	14	17	B1818215P00	64	23	B2307220000	24	3
B1621224000	16	51	B1819280000	18	21	B2308220000	24	4
B1622224000	16	52	B1820215PA0A	64	13	B2310220000	24	21
B16242200A0	14	21	B1820280000	18	22	B2311220000	24	22
B1625220000	14	22	B1821280000	18	23	B2312210A00	12	54·68
B1625224000	16	54	B1822215P00	64	14	B2312220000	12	54·68
B1626220000	14	18	B1823280000	18	24·90	B2313280000	22	3
B1626220000	32	40	B18282050A0	18	13·89·92	B2401205000	12	56
B1627220000	14	19	B18282050AA	20	13·89·92	B2401215P00	66	66
B1628220000	14	20	B18282100A0	20	13·89·92	B2402220000	24	20
B1629224000	16	49	B1828215PA0	64	24	B24022200A0	24	19
B1634210000	16	59	B1831215P00	64	19	B2403210000	24	23
B1802210000	18	14	B1831220000	18	6	B2404220000	24	28
B18042800A0	18	19	B1832220000	18	7	B24042200A0	24	27
B1805205000	18	9·83·93	B1840215P00	64	27	B2405210000	24	30
B180520500B	20	9·83·93	B1841215P00	64	28	B2406210000	24	31
B1805210A00	20	9·83·93	B1842215P00	64	33	B2407210000	24	32
B1805215P00	64	73	B1843215P00	64	34	B2408210000	24	44
B1805215P00	66	73	B19012100B0	10	28·29	B2409210000	24	42
B1805980000	18	15	B1901280000	10	32	B2410220000	24	41
B1811215PAA	64	7~11	B19012800B0	10	28·29	B24102200A0	24	40
B1811215PAB	64	7~11	B1902280000	10	33	B2411210000	24	33
B1811215PAC	64	7~11	B1903280000	10	34	B2412220000	24	18
B1811215PAY	64	7~11	B1903552000	10	35	B2413215P00	64	36
B1811215PAZ	64	7~11	B1904280000	10	46	B2413220000	24	29

# NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
B2414210000	24	45	B2426215P0A	64	44·45	B2553220000	32	15
B2414215PA0	66	50	B2426215P0B	64	44·45	B25532200A0	32	14
B24142800A0	20	67	B2426215P0C	66	77~79	B25532200Y0	62	7
B2415210000	24	46	B2426215P0D	66	77~79	B2554220000	32	28
B2415215PA0	66	49	B2426215P0E	66	77~79	B2555220000	32	29
B24152800A0	20	65·66	B2430215PA0	64	37	B2556220000	32	1
B24162100A0	20	65·66	B2431215P00A	66	67	B25562200Y0	62	9
B2416280000	20	64	B2432215P00	66	51	B25562200YB	62	8
B2416280000	66	64	B2501220000	28	3	B2557220000	60	2
B2417210000	20	77·78	B2501220AA0	28	2	B255728000A	34	63~67
B2417210000	66	59	B2501220BB0	28	1	B255728000B	34	63~67
B2417280000	20	68	B2502220000	28	4	B255728000C	34	63~67
B2417280000	66	65	B2503220000	28	5	B255728000D	34	63~67
B2418215P00	66	48	B2504215000	28	21	B255728000E	28	36
B2418280000	20	63	B2505220000A	28	22	B255728000E	34	63~67
B24212050A0	20	61·62	B2506215000	28	23	B2558220000	32	16
B2421210AA0	20	61·62	B2507220000	28	6	B2559220000	60	3
B2421215PA0	64	47	B2508220000	28	7	B2560220000	32	17
B242328000A	20	69~72	B2509229000	28	24	B2561220000	32	18
B242328000B	20	69~72	B2510220000	30	1	B2562220000	32	30
B242328000C	20	69~72	B2511220000	30	2	B256322400B	32	31
B242328000C	66	54~58	B2512220A00	28	8	B2564220000	32	19
B242328000D	20	69~72	B2513220A00	28	25	B2565220000	32	6
B242328000D	66	80~82	B2515220000	28	26	B2566220000	32	32
B242328000E	66	54~58	B2517215000	30	7	B2567220000	32	7
B242328000F	66	80~82	B2519220000	28	9	B2568220000	32	33
B242328000G	66	80~82	B252022000A	28	10	B2569220000	32	8
B2424210000	20	81·82	B252022000B	28	11	B2570220000	32	34
B2424210A00	20	81·82	B2521220000	28	12	B2572220000	32	9
B2424215P00	64	46	B252222000C	28	14	B25722200A0	32	4
B2425210P00	64	43	B25222200AA	28	13	B2573220000	32	35
B2425210PA0	64	41·42	B25242200A0	30	3	B2574220000	32	36
B2425210PAB	64	41·42	B2526215000	30	8	B2576220000	32	37
B24252200AB	20	55~57	B2526220000	28	37	B2578220000	32	38
B2425220AA0	20	55~57	B2527210000	28	15	B2580220000	32	39
B2425224000	20	80	B2529215000	30	12	B2581220000	62	27
B24252240A0	20	55~57	B2529215A00	30	13	B2582220000	62	12
B242621000A	20	58~60	B2532220000	30	4	B25822200A0	62	11
B242621000B	20	58~60	B2533220000	30	5	B2583220000	62	16
B242621000B	62	35~39	B2535220000	28	27	B2584220000	62	17
B242621000C	62	35~39	B2540205B00	28	33	B2585220000	62	25
B242621000D	62	35~39	B2550220000	32	3	B2586220000	62	26
B242621000F	20	58~60	B25502200A0	32	2	B2587220000	62	29
B242621000F	62	35~39	B2551220000	32	5	B2588220000	62	30
B242621000G	62	35~39	B2552220000	32	13	B2589210000	62	18



# NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
B2589220000	62	28	B3212210000	2	19	B471122000B	14	27
B2591220000	60	5	B3212761000	2	20	B471122000C	32	46
B259122000B	62	10	B3213205000	10	44	B471122000D	32	47
B2592220000	32	20	B3305704000A	48	11	B471122000G	34	48
B2593220000	62	6	B3311012000	48	4	B471122000H	34	49
B2594220000	62	31	B3311704000	48	8	B47122150A0	42	25
B2595210000	62	13	B3317704000	48	16	B4715223CA0	42	3
B259522000A	62	33	B3320704L00A	48	3	B47162150A0	42	24
B259522000B	62	34-41	B3501210000	36	31	B810322000B	44	21
B259522000C	62	34-41	B3502220000	36	1	B8108220000	44	23
B2596210000	62	14	B3504220000	36	10	B8109220000	44	24
B2597210000	62	15	B3504280000	38	55	B8110220000	44	39
B2629980000	46	48	B3505019000	44	47	B81102200A0	44	38
B2702210000	22	17	B3505210000	36	11	B8111220000	44	40
B2703210000	40	34	B3505280000	38	54	B8112220000	44	41
B2714761000	24	10	B3506210000	36	15	B8150220000	44	25
B2727761000	24	11	B3506220PA0	64	32	B8160220000	44	1
B3107804000	22	7	B3507210000	36	32	B8161220000	44	2
B3112761000	22	5-6	B3507220000	36	20	B8162220000	44	3
B3114232000	22	11-12	B3507280000	36	6	B8163220000	44	4
B3114771000	2	44	B3508220000	36	21	B8164220000	44	6
B3118771000	4	42-76	B3508280000	36	35	B81642200A0	44	5
B3120125000	22	9	B3509220000	36	2	B8165220000	44	7
B3120372000	60	9	B3509280000	36	16	B8166220000	44	8
B3121372000	60	15	B35142100A0	10	10	B8171220000	44	10
B3123352000	2	72	B3518210000	36	33	B8173220000	44	11
B3123352000	4	72	B3518280000	36	17	B8180220000	46	79
B3125012000	2	73	B3520220000	36	22	B81802200A0	46	78
B3125012000	4	73	B3522220000	36	30	B820122000EA	44	44
B3126012000	2	70	B3523220000	36	8	B820122000FA	44	45
B3126012000	4	70	B3538112000	36	36	B8202205000	44	42
B3126012000	22	10	B4005220000	40	8	B821021000B	46	77
B3129053000	22	11-12	B40052200A0	40	7	B821121000B	46	75
B3132552000	22	13	B4006220000	40	9	B8301220000	44	13
B32012100A0	2	9	B4007220000	28	28	B83012200A0	44	12
B3203210000	2	10	B4008220000	40	1	B8302220000	44	14
B3204210000	2	11	B40092200A0	40	2	B8303220000	44	15
B3205210000	2	12	B4010220000	40	3	B8304220000	44	16
B3206210000	2	13	B4012215000	40	4	B8305220000	44	17
B3207210000	2	14	B4110220CB0	40	25	B8306220000	44	18
B3208210000	2	15	B471022000A	42	1	B8307220000	44	19
B3208280000	2	26	B471022000B	42	2	B8308220000	44	20
B3209210000	2	16	B471022000C	32	41	B8309220000	44	22
B3210210000	2	17	B471022000D	14	23	B8601WP10A0	60	24
B3211210000	2	18	B471122000A	14	26	B9101490000	66	75

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
B9101552000	60	23	HC018803320	54	7	M1081518000	52	9
B9107761000	66	74	HC028801020	54	6	M1082518000	52	20
B9121012000	46	72	HC034205620	54	8	M300451100B	58	9
B91212200A0	60	1	HD000120000	40	10	M300451300G	52	10·11
BP300000000	36	58	HD000570000	40	6	M30045180A0	58	21
BP300000000	38	58	HF001400700	58	11	M3010110B00	58	3
BP500000000	36	29	HG003270000	54	18	M3010518000	52	10·11
BP600000000	36	7	HG003280000	52	4	M40051100A0	10	3
BT0600401EB	42	22	HG003290000	52	6	M40071100AB	10	18
CM300100001	50	25	HK018800020	22	32	M85115120A0	56	4·5
CM300100101	50	24	HK045550060	56	26	M8511518AA0A	50	1~3·23
CM300200002	4	87·88	HL014530022	54	3	M8511518BA0A	50	1~3·23
CM3002000B2	4	87·88	HL014530023	54	2	M8511518CA0A	50	1~3·23
CM300200301	4	84·85	HM000630010	50	10	M8511518DA0A	50	1~3·23
CM3002003A1	4	84·85	HP000200200	22	31	M8513518AA0	56	19~21
CM500100001	46	88	HP001420000	40	33	M8513518BA0	56	19~21
CQ202000000	36	24	HT002460000	54	17	M8513518CA0	56	19~21
CQ252200000	36	57	HT002570000	54	28	M85145120A0	56	23
CQ252200000	38	57	HX000220000	42	23	M85315180A0	50	9
CS079101FSH	20	52	HX000410000	50	18	M85325180A0	50	8
CS080081FSH	20	53	HX00093000C	40	27	M85435120A0	56	16
CS111101CSH	14	47	HX00114000B	50	17	M85465120A0	56	6
CS1470710SH	12	58	HX00123000A	40	26	M85475120A0	56	7
CS147121ESH	10	15	HX001530000	52	5	M85515120A0	56	11
D1455055B00	14	31	HX002330000	34	50	M85525120A0	56	18
D1456055B00	14	32	HX002330000	40	28	M85545120A0	56	3
D1457055B00	14	33	HX00269000A	56	37	M85555120A0	56	15
D1805MLBH00	18	5	HX00326000B	46	71	M8561510CA0	56	25
D2112555B00	36	37	HX003290000	34	68	M8570518AA0	52	1·2
D2430555B00	2	21	HX00339000C	54	24	M8570518BA0	52	1·2
D2430555B00	24	34	HX003840000	50	13	M85715180A0	52	12
D3112L4BB00	22	5·6	HX004070000	56	39	M85785180A0	50	11
E8523304000	58	13	HX004150000	56	12	M85905130AA	58	1
E9611601000	58	12	M1001518000	50	4	M85995120A0	58	2
E9628252000	54	23	M1001521000	54	26	M85995120AB	58	8
E9628252000	58	10	M10025130AA	50	6	M8601518DB0	54	1
EA9500B0100	42	20	M1003518000	54	14	M8601518DB0	56	1
EA9502B0500	42	21	M1005518000	54	15	M86025290B0A	54	25
G5430116000	42	5	M1010510000	50	19	M86025290B0A	56	8
G6705152U0A	50	26	M1011512000	50	15	M8603521AA0	54	13
G8124270000	42	7	M1011518000	56	41	M8603521AA0	56	13
GBR01713000	54	10	M1075518000	52	16	M86045180A0	54	4
HA001410000	52	7	M1076510000	52	13	M86045180A0	56	17
HC010802210	54	5	M1077510000	52	14	M8670510AA0	52	3
HC018801030	54	9	M1078510000	52	15	M8901521000	58	14

# NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
M890152100P	66	76	NS6110420SP	24	35	SD0500803TP	24	37
M90025210A0	56	31	NS6110530SP	2	27	SD0530221SP	24	16
M90045210A0	56	27	NS6110530SP	14	37	SD0600101TP	20	77·78
M90055210A0	56	28	NS6120310SP	24	36	SD0600352SP	22	25
M90065210A0	56	10	NS6120310SP	60	21	SD0601021SP	60	12
M90075210A0	56	30	NS6150310SP	4	60	SD0640321SP	14	55
M90085210A0	56	29	NS6150430SP	14	38	SD0640321SP	16	55
M90095210A0	56	32	NS6240630SN	46	53	SD0640321SP	22	27
M90105210A0	56	33	NS6660430SP	20	51	SD0640321SP	24	17
M90115210A0	56	34	NS6660430SP	64	35	SD0640321TP	14	45
M90125210A0	56	35	PA1601506A0	14	24	SD0640326TP	64	40
M90425180A0	56	36	PA1602503A0	32	42	SD0650305TP	24	38
M90505180A0	52	8	PA1602504A0	32	43	SD0720321TP	14	46
M9609171000	54	20	PA1603003A0	16	53	SD0800341SP	46	67
MAO11532000	48	18	PC010508000	14	25	SD0801021TP	20	48
MAT80116S00	46	66	PC012401000	42	16	SD1100301TP	24	47
MC200501000	12	59~64	PF0552040B0	42	6	SD1501101SP	46	83
MC372001100	12	59~64	PF070501000	42	17	SK3381300SC	46	69
MC372001600	12	59~64	PJ030520001	42	8	SL4030681SC	52	21
MDP170B1800	12	59~64	PJ032052503	42	13	SL4030691SC	50	14
MDP170B2300	12	59~64	PJ046052503	32	44	SL4030881SC	54	11
MDP500B1400	12	59~64	PJ304065101	42	12	SL4030891SC	54	27
MTJVM004700	58	19	PJ305065202	42	9	SL4030891SC	56	9
MTJVM004800	58	20	PJ308040002	42	14	SL4031081SC	54	19
MTSP00800A0	58	16	PJ309005203	42	4	SL4031081SF	40	5
MTSP00950A0	58	15	PJ309120001	60	6	SL4031281SC	54	29
NM60300000A	62	22	PS0150065KP	2	23	SL4031481SC	44	43
NM6030001SC	40	15	PS0200062KH	60	17	SL4031481SC	54	21
NM6030001SC	52	18	PS0250162KH	20	54	SL4031481SF	40	11
NM6030001SC	54	12	PS0400141KH	46	63	SL4040691SC	46	76
NM6040001SB	50	22	PS0800302KH	2	35	SL4040881SF	56	14
NM6040003SC	22	30	PV0351130A0	42	15	SL4040891SC	42	19
NM6040003SC	24	24	PX950009000	42	10	SL4041091SC	46	52
NM6050001SE	28	38	RC3500002KP	46	82	SL4041091SC	50	20
NM6050001SE	48	19	RE0300000K0	14	34	SL4041091SC	56	40
NM6060002SE	46	56	RE0300000K0	34	61	SL4042581SF	42	18
NM6080001SC	44	36	RE0300000K0	64	15	SL4051091SC	42	11
NM6120011SF	8	25	RE0600000K0	28	34	SL4051091SC	56	22
NM6550815SF	58	18	RE0600000K0	34	62	SL4051241SE	46	73
NS6090310SP	4	59	RO048190100	14	35	SL9082093SE	44	35
NS6110310SP	2	29	SB108000500	28	29	SL9082093SE	50	5
NS6110310SP	28	20	SB109530100	30	9	SM1030601SC	62	21
NS6110310SP	60	20	SB115000200	46	81	SM1031001SC	62	20
NS6110310SP	64	39	SB712000100	28	35	SM1044050SM	50	12
NS6110360SP	32	25	SD0380551SL	4	81	SM4040601SC	4	54

# NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
SM4051405SE	48	12	SS6110610TP	28	31	SS7110910TP	28	18
SM5030655SP	62	19	SS6111052TP	66	68	SS7111110TP	18	46
SM5051400SC	8	17	SS6111140SP	36	41	SS7111110TP	28	16
SM5051400SC	44	27	SS6111210SP	10	21	SS7111410TP	14	41
SM6040552TP	28	30	SS6111610SP	34	55	SS7121610SP	30	14
SM6040602TP	32	12	SS6120940SP	34	54	SS7151120SP	12	49
SM6041402TP	28	19	SS6121210SP	24	43	SS7151210SP	30	15
SM6051602TP	28	41	SS6121210SP	28	39	SS7151610SP	34	52
SM6052002TP	28	42	SS6121212TP	18	39	SS7661540SP	14	42
SM6053002UZ	28	40	SS6121212TP	64	18	SS8090410SP	4	62
SM8060602TP	30	10	SS6121220TP	24	9	SS8090610SP	22	14
SM9061850SC	46	65	SS6122510SP	10	12	SS8110422TP	10	6
SM9062553SC	46	86	SS6150710SP	14	39	SS8110422TP	32	24
SM9087533SC	44	9	SS6151220SP	18	41	SS8110520TP	2	24
SM9122503SE	44	28	SS6151412TP	10	13	SS8110560SP	4	61·83
SM9124503SB	8	18	SS6151712TP	24	14	SS8111010TP	10	5
SS1060210TP	20	73	SS6151712TP	40	16	SS8111610SP	10	45
SS1060210TP	66	53	SS6151812TP	22	16	SS8120410SP	34	56
SS1090510SP	60	4	SS6151812TP	28	32	SS8120740SP	30	16
SS1110640TP	18	2	SS6621220SP	22	24	SS8120740SP	34	53
SS1110640TP	66	52	SS6681712TP	10	14	SS8150822TP	18	47
SS1110840SP	6	10	SS7060310SP	66	60	SS8151550SP	10	20
SS1110840SP	32	23	SS7080510TP	12	51	SS8660610TP	12	53
SS2110920TP	26	49	SS7090410SP	20	75	SS8660610TP	14	43
SS2122410TP	34	51	SS7090530SP	32	11	SS8661012TP	12	57
SS3090610SP	2	46	SS7090620TP	24	15	SS9090833TP	12	55
SS4090715SP	2	47	SS7090850SP	40	30	SS9111010SP	28	17
SS4110515SP	32	21	SS7090910SP	4	82	SS9111020TP	2	22
SS4110715SP	8	14	SS7091110SP	14	40	SS9150710TP	34	69
SS4110715SP	60	18	SS7110510SP	18	43	SS9151120CP	6	16
SS4110815SP	4	49	SS7110510SP	40	17	SS9151120CP	46	68
SS4110815SP	40	32	SS7110710SP	8	27	SS9151160CP	6	12
SS4111015SP	4	51	SS7110710SP	18	44	SS9151240SN	8	16
SS4111015SP	8	15	SS7110710SP	36	50	SS9151440CP	30	17
SS4150715SP	4	52	SS7110710SP	38	50	SS9151440CP	62	32
SS6060220SP	64	29	SS7110710SP	40	29	SS9152130CP	34	70
SS6060410TP	18	38	SS7110740TP	20	76	SS9661230CP	12	52
SS6090420SP	64	31	SS7110740TP	66	62	TA0750704R0	4	79
SS6090440SP	38	56	SS7110840SP	4	61·83	TA0850604R0	4	65
SS6090630TP	22	23	SS7110840SP	18	45	TA1050504R0	4	66
SS6090670TP	12	50	SS7110840SP	22	35	TA1250406R0	4	67
SS6092120SP	36	40	SS7110840SP	24	26	TA1470704R0	4	80
SS6110430TP	20	74	SS7110840SP	38	49	TA2100904R0	4	68
SS6110430TP	66	61	SS7110840SP	40	20	WP0320500SC	52	19
SS6110610TP	6	11	SS7110840SP	66	70	WP0320501SC	62	23

## NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
WP0330501SB	40	13	WS0410002KN	50	21
WP0371016SD	22	28	WS0610002KN	46	62
WP0430800SC	16	58	WS0631510KP	34	73
WP0430801SC	4	55	WS0820002KN	46	70
WP0450000SD	4	57	WS1002560KR	58	17
WP0450000SD	32	59	WS1253010KN	8	24
WP0450000SD	34	59	WS1253010KN	44	34
WP0450000SD	38	52			
WP0450801SD	8	21			
WP0450801SD	10	22			
WP0450801SD	40	24			
WP0450801SD	60	11			
WP0450846SP	20	79			
WP0450846SP	66	63			
WP0501016SD	24	39			
WP0501016SD	30	18			
WP0501016SD	32	26			
WP0520656SA	6	13			
WP0520656SA	34	58			
WP0531000SD	20	49			
WP0561616SC	22	29			
WP0561616SC	44	74			
WP0561616SC	46	74			
WP0612066SP	14	36			
WP0621016SD	6	14			
WP0621016SD	30	19			
WP0621016SD	34	71			
WP0621016SD	38	51			
WP0641600SC	34	72			
WP0641600SC	66	71			
WP0641601SC	46	87			
WP0651056SH	2	25			
WP0704016SP	46	84			
WP0740516SP	60	14			
WP0841600SE	46	61			
WP0841601SC	8	22			
WP0841601SC	44	60			
WP0841601SC	46	60			
WP0951016SP	30	11			
WP0952616SD	20	50			
WP1021016SD	46	59			
WP1302501SC	44	31			
WP1302501SE	8	23			
WP1612616SE	48	17			
WS0310002KN	62	24			