

MODEL : AMS-223C

List No : 1075-03

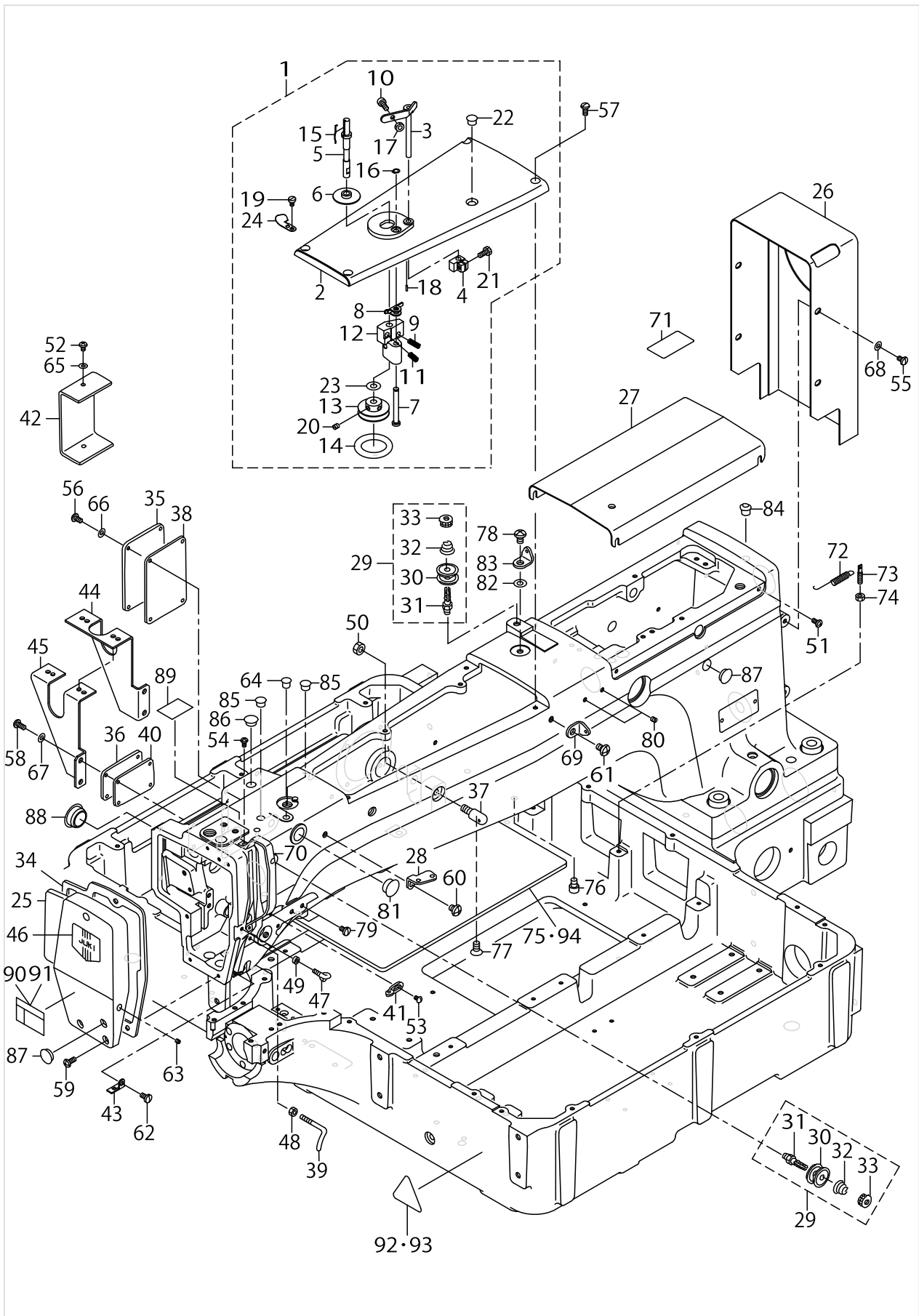
PARTS LIST

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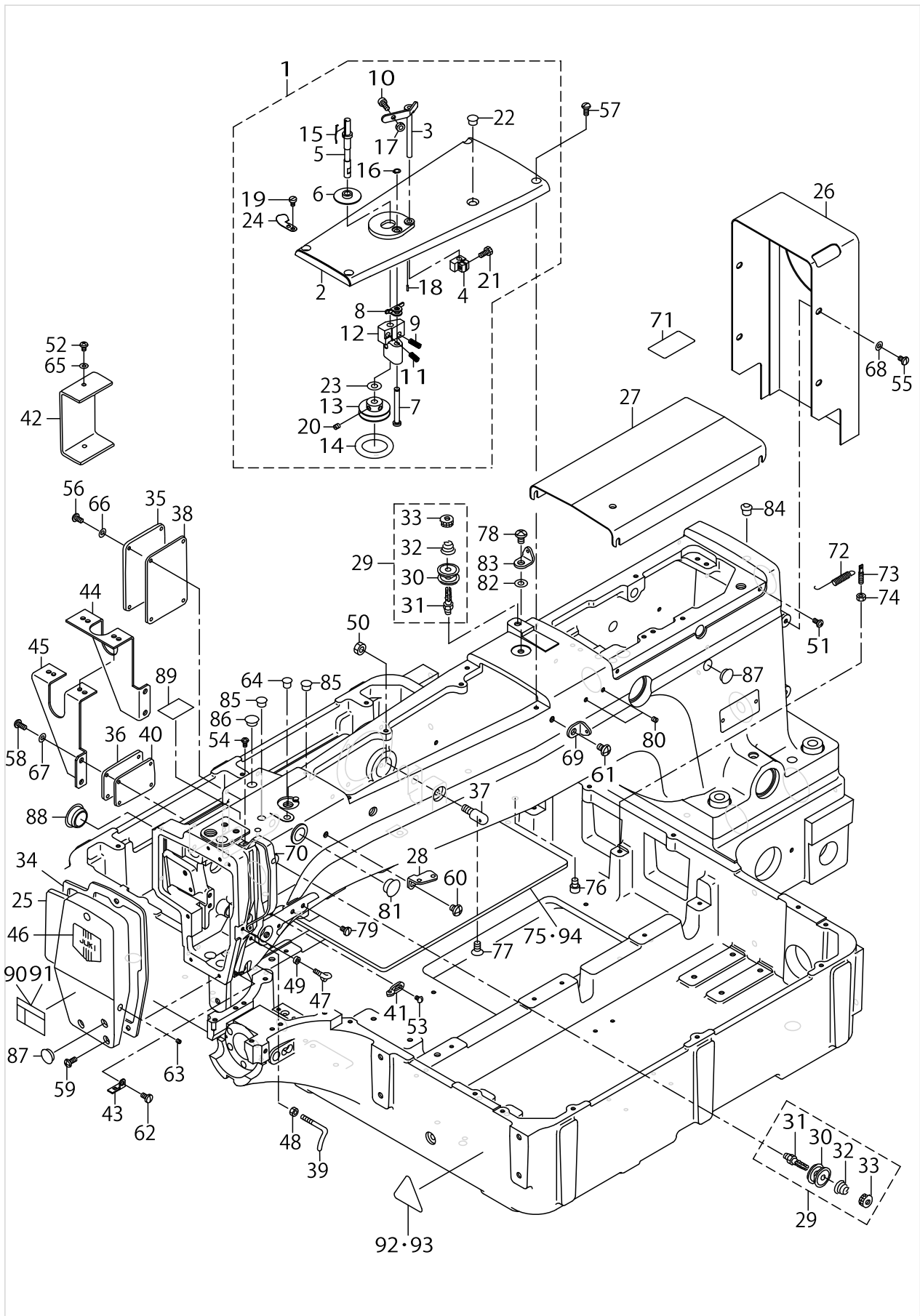
FRAME & MISCELLANEOUS COVER COMPONENTS (1)



FRAME & MISCELLANEOUS COVER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1104223CA0	TOP COVER, FRONT ASM.				1
2	B1104223C00	TOP COVER, FRONT		*		1
3	B32012100A0	STOP LATCH ASM.		*		1
4	B3203210000	CAM		*		1
5	B3204210000	SPINDLE		*		1
6	B3205210000	CUSHION		*		1
7	B3206210000	SCREW STUD		*		1
8	B3207210000	TRIP LATCH		*		1
9	B3208210000	SPRING A		*		1
10	B3208280000	BOBBIN WINDER ADJUSTING SCREW		*		1
11	B3209210000	SPRING B		*		1
12	B3210210000	BOBBIN WINDER BASE		*		1
13	B3211210000	BOBBIN WINDER WHEEL		*		1
14	B3212210000	FRICITION WHEEL		*		1
15	B3212761000	LATCH SPRING		*		1
16	D2430555B00	SNAP RING		*		1
17	NS6110530SP	NUT 11/64-40		*		1
18	PS0150065KP	SPRING PIN 1.5X6		*		1
19	SS6090620SP	SCREW 9/64-40 L=6		*		2
20	SS8110520TP	SCREW 11/64-40 L= 4.5		*		2
21	SS9111020TP	SCREW 11/64-40 L=10		*		1
22	TA0850604R0	RUBBER PLUG		*		1
23	WP0651056SH	WASHER 6.5X11X1		*		1
24	10502300	THREAD CUTTER		*		1
25	B110522000A	FACE PLATE				1
26	B1107223C00	BELT COVER				1
27	B1109223C00	TOP COVER, REAR				1
28	B1111232000	THREAD GUIDE PLATE				1
29	B11152320A0	FIRST THREAD TENSION ASM.				2
30	B3126012000	THREAD TENSION DISK		*		4
31	B3123352000	THREAD TENSION ROD		*		2
32	B1115232000	FIRST THREAD TENSION SPRING		*		2
33	B3125012000	THREAD TENSION NUT		*		2
34	B1117220000	FACE PLATE GASKET				1
35	B112222000B	COVER (A)				1
36	B112322000B	COVER (B)				1
37	B1123280000	FIRST THREAD GUIDE				1
38	B1124220000	GASKET A				1
39	B1125215P00	L-SHAPED THREAD GUIDE				1
40	B1125220000	GASKET B				1
41	B1126552000	ARM THREAD GUIDE A				1
42	B112821000B	SWITCH COVER				1
43	B1129210000	FRAME THREAD GUIDE (B)				1
44	B1142223C00	FIXING PLATE A				1
45	B1143223C00	FIXING PLATE B				1
46	B1178191000	FACE PLATE DRESSING TABLE				1
47	B3114771000	THREAD GUIDE				1

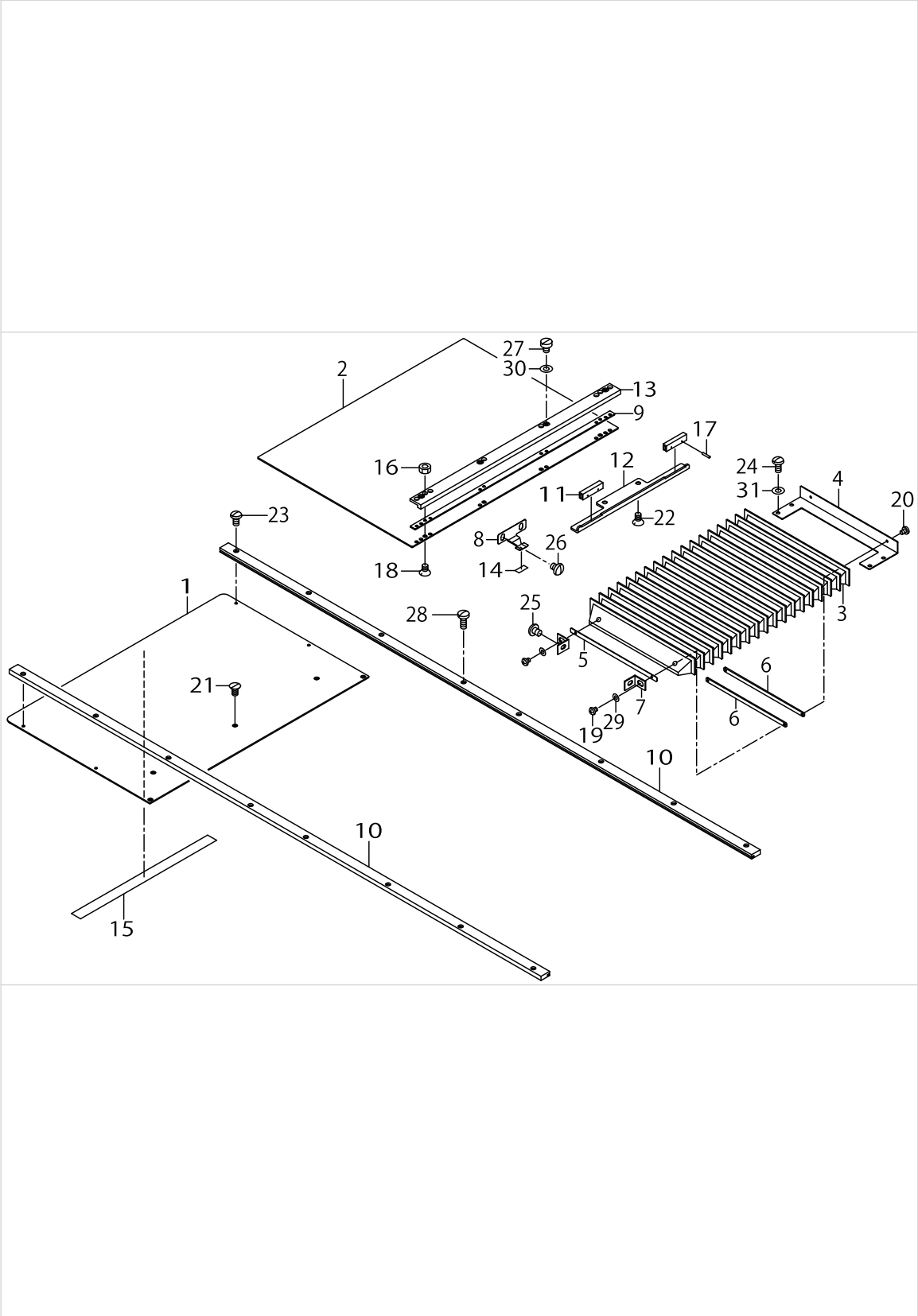
FRAME & MISCELLANEOUS COVER COMPONENTS (1)



FRAME & MISCELLANEOUS COVER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	NS6090310SP	NUT 9/64-40				1
49	NS6090310SP	NUT 9/64-40				1
50	NS6150310SP	NUT 15/64-28				1
51	SL4040891SC	SCREW M4 L=8				4
52	SM4040601SC	SCREW M4X0.7 L=6				2
53	SS3090610SP	SCREW 9/64-40 L=6				1
54	SS4090715SP	SCREW 9/64-40 L=7				2
55	SS4110715SP	SCREW 11/64-40 L=7				4
56	SS4110815SP	SCREW 11/64-40 L=8				4
57	SS4111015SP	SCREW 11/64-40 L=10				4
58	SS4111015SP	SCREW 11/64-40 L=10				4
59	SS4111015SP	SCREW 11/64-40 L=10				3
60	SS4150715SP	SCREW 15/64-28 L=7				1
61	SS4150915SP	SCREW 15/64-28 L=9				1
62	SS7110840SP	SCREW 11/64-40 L=7.8				1
63	SS8090410SP	SCREW 9/64-40 L= 3.5				1
64	TA0750704R0	RUBBER PLUG				1
65	WP0430801SC	WASHER 4.3X9X0.8				2
66	WP0450000SD	WASHER 4.5X8X0.5				4
67	WP0450000SD	WASHER 4.5X8X0.5				4
68	WP0450801SD	WASHER 4.5X10X0.8				4
69	13786306	THREAD GUIDE NO.1				1
70	13816608	BALANCE COVER				1
71	29145505	THREADING SHELL				1
72	B2431215000	THREAD TRIMMER LINK SPRING				1
73	B1649161000	TENSION SPRING ADJUSTING SCREW				1
74	NS6110310SP	NUT 11/64-40				1
75	B1502223C00	PLATE				1
76	SM6060802TP	SCREW M6 L=8				2
77	B1503223C00	SCREW				4
78	SS4150915SP	SCREW 15/64-28 L=9				1
79	SS7110710SP	SCREW 11/64-40 L=7				2
80	SS8110560SP	SCREW 11/64-40 L=4.5				2
81	TA1470704R0	RUBBER PLUG				1
82	WP0621016SD	WASHER 6.2X13X1				1
83	13786306	THREAD GUIDE NO.1				1
84	B1405012000	CAP				1
85	TA0850604R0	RUBBER PLUG				2
86	TA1050504R0	RUBBER PLUG				1
87	TA1250406R0	RUBBER PLUG D=12.5 L=4				3
88	TA2100904R0	RUBBER PLUG				1
89	B1143210000	LABEL	FOR JE			1
90	CM300200301	SAFETY LABEL, 5(SMALL).	FOR DOMESTIC USE			1
91	CM3002003A1	SAFETY LABEL.,6 (SMALL).	FOR EXPORT			1
92	CM3002000B2	LABEL(25).	FOR DOMESTIC USE			1
93	CM300200002	CAUTION LABEL(25)	FOR JE			1
94	B1504223C00	PRESSER PLATE SHEET				1

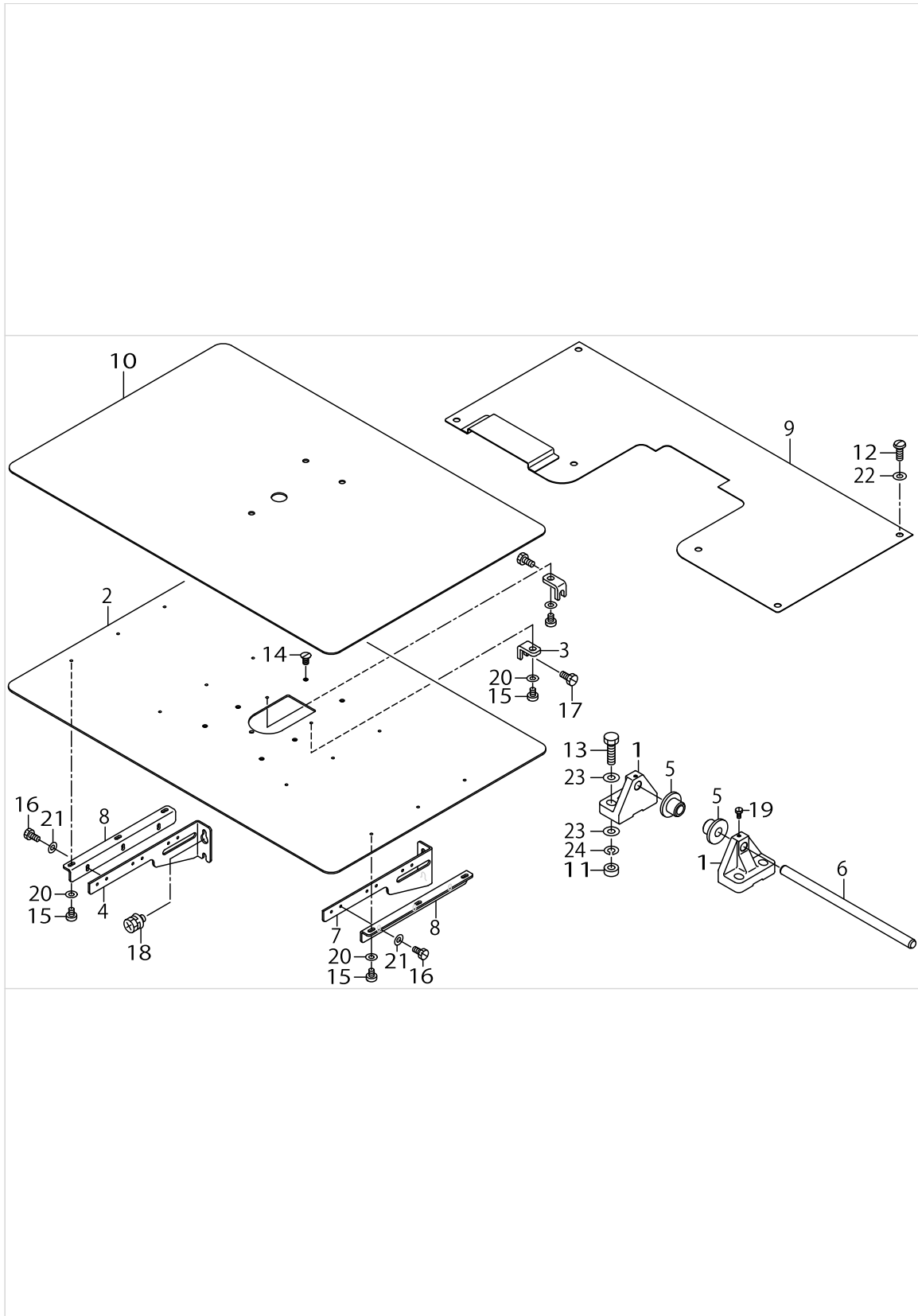
FRAME & MISCELLANEOUS COVER COMPONENTS (2)



FRAME & MISCELLANEOUS COVER COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1108223C00	COVER				2
2	B1110223C00	AUXILIARY COVER				2
3	B1153223C00	MOVEMENT COVER				1
4	B1154223C00	MOVEMENT COVER STAY				1
5	B1155223C00	FIXING PLATE				1
6	B1156223C00	FIXING PLATE B				2
7	B1157215000	MOVEMENT COVER PLATE				2
8	B1158223C00	COVER PRESSER PLATE				2
9	B1180223C00	RAIL INSTALLING PLATE				2
10	B1181223C00	RAIL X				2
11	B1193223C00	GUIDE RAIL CLICK				4
12	B1182223C00	RAIL GUIDE				2
13	B1183223C00	RAIL Y				2
14	B1185223C00	TAPE				2
15	B1198229000	FEED BASE COVER HOLDING RUBBER				2
16	NS6110310SP	NUT 11/64-40				8
17	PS0150065KP	SPRING PIN 1.5X6				8
18	SS2110710TP	SCREW 11/64-40 L=7				8
19	SM4030401SC	SCREW M3X0.5 L=4				2
20	SM7030450SC	SCREW M3X0.5 L=4				2
21	SS1110840SP	SCREW 11/64-40 L=8				10
22	SS1110840SP	SCREW 11/64-40 L=8				4
23	SS4110815SP	SCREW 11/64-40 L=8				8
24	SS4110915SP	SCREW 11/64-40 L=9				4
25	SS4120615SP	SCREW 3/16-28 L=6				2
26	SS4120615SP	SCREW 3/16-28 L=6				4
27	SS6110610TP	SCREW 11/64-40 L=6				8
28	SS7111120TP	SCREW				8
29	WP0330501SB	WASHER M3				2
30	WP0450000SD	WASHER 4.5X8X0.5				8
31	WP0450801SD	WASHER 4.5X10X0.8				4

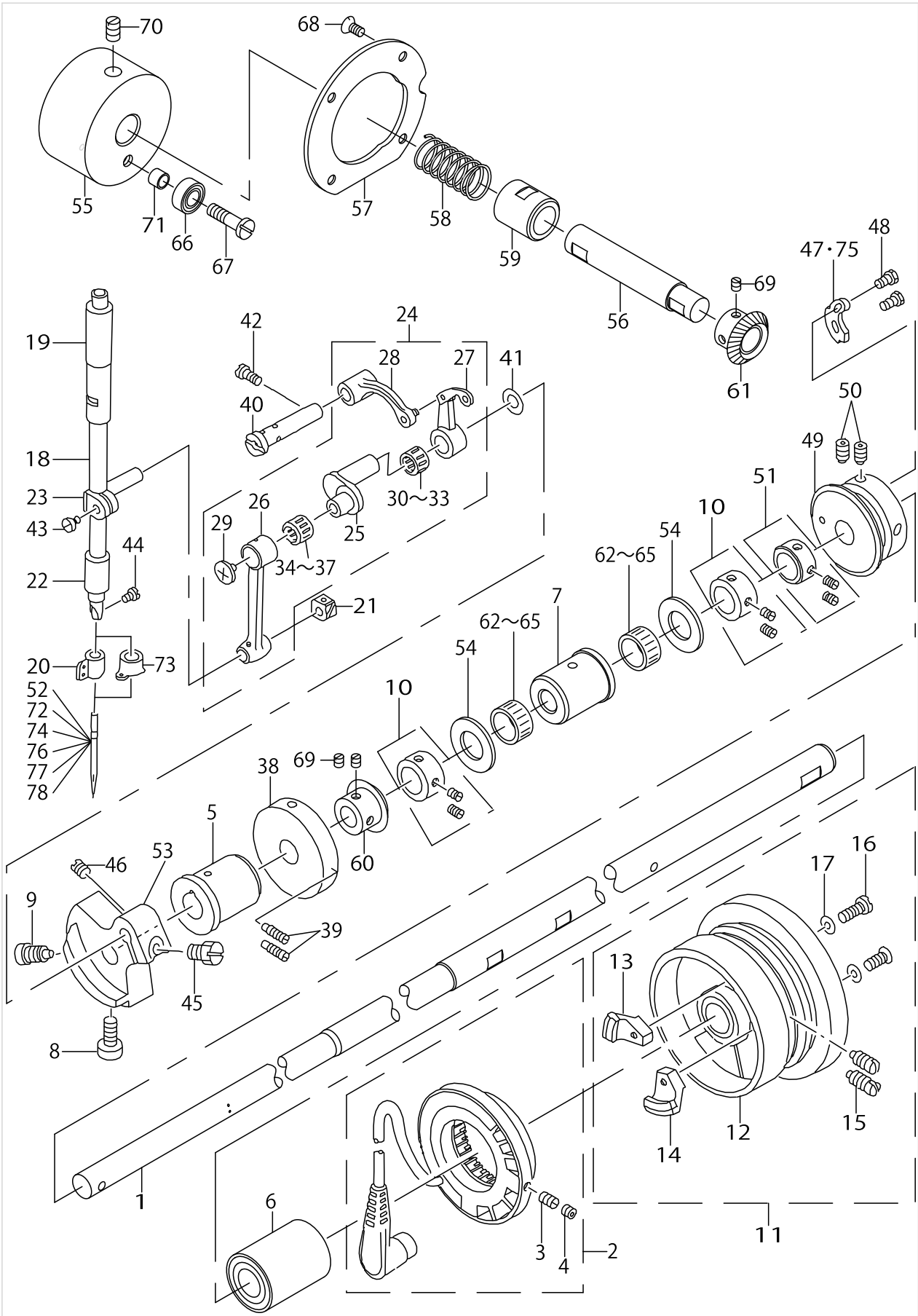
FRAME & MISCELLANEOUS COVER COMPONENTS (3)



FRAME & MISCELLANEOUS COVER COMPONENTS (3)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B111122000A	BED HINGE				2
2	B1112223C00	COVER				1
3	B1113223C00	COVER SUPPORTER				2
4	B1121223C00	COVER SUPPORTER, RIGHT				2
5	B1115220000	RUBBER PAD A				2
6	B1120223C00	HING SHAFT				1
7	B1121223C0A	COVER SUPPORTER, LEFT				2
8	B1132223C00	COVER BASE				4
9	B1159223C00	TABLE COVER, REAR				1
10	B1170223C00	COVER SHEET				1
11	NM6120011SF	NUT M12				4
12	SM5051400SC	SCREW M5 L=14				6
13	SM9124503SB	SCREW M12 L=45				4
14	SS1110840SP	SCREW 11/64-40 L=8				2
15	SS6110610TP	SCREW 11/64-40 L=6				14
16	SS9110920CP	SCREW 11/64-40 L=9				12
17	SS9121010TP	SCREW				2
18	SL9061291SE	WASHER HEXAGONAL BOLT M6 L=12				8
19	SS9151240SN	SCREW 15/64-28 L=11.5				2
20	WP0520656SA	WASHER 5.2X9.5X0.6				14
21	WP0520656SA	WASHER 5.2X9.5X0.6				12
22	WP0841601SC	WASHER 8.4X17.4X1.6				10
23	WP1302501SE	WASHER M12				8
24	WS1253010KN	SPRING WASHER 12.5X21.5X3				4

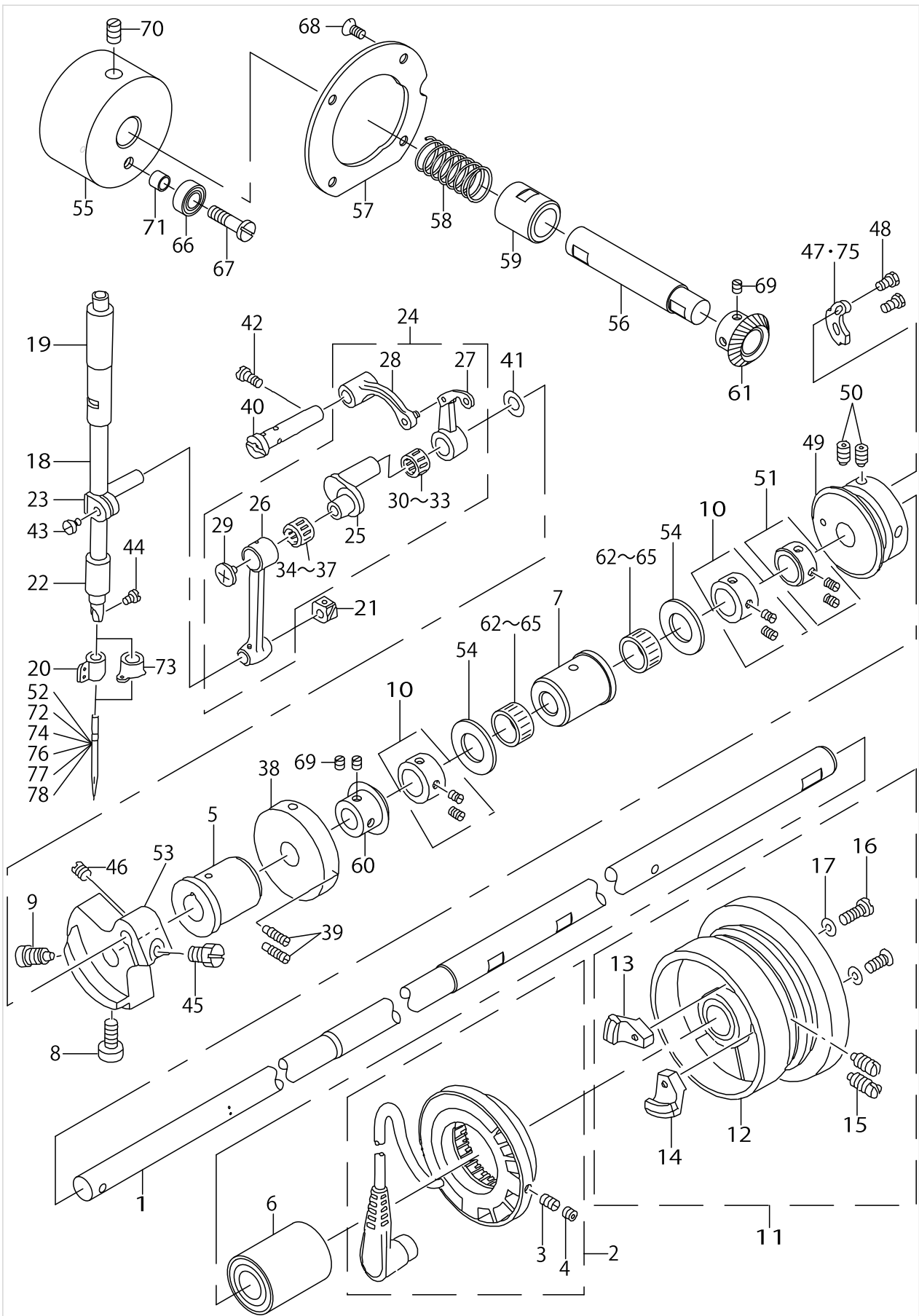
MAIM SHAFT & NEEDLE BAR COMPONENTS



MAIM SHAFT & NEEDLE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1201223C00	MAIN SHAFT				1
2	B12092200A0	GENERATOR STATOR ASM.				1
3	SS8111010TP	SCREW 11/64-40 L=9.5		*		2
4	SS8110422TP	SCREW 11/64-40 L=4		*		2
5	B1202210000	BUSHING, FRONT				1
6	B12042100A0	BUSHING, REAR				1
7	B1203223C00	BUSHING INTERMEDIATE				1
8	SS6151412TP	SCREW 15/64-28 L=14				1
9	SS6681712TP	SCREW 9/32-28 L=16.5				1
10	CS147121ESH	THRUST COLLAR ASM.D=14.72 W=12				2
11	B12052100BA	HAND WHEEL ASM.				1
12	B12052100AA	HAND WHEEL ASM.		*		1
13	M40071100AB	MAGNET FITTING BASE B ASM.		*		1
14	B12082100A0	SOLENOID INSTALLING PLATE ASM.		*		1
15	SS8151550SP	SCREW 15/64-28 L=15		*		2
16	SS6111210SP	SCREW 11/64-40 L=12		*		2
17	WP0450801SD	WASHER 4.5X10X0.8		*		2
18	B1401210000	NEEDLE BAR				1
19	B1402280000	NEEDLE ROD METAL				1
20	B1405210000	THREAD GUIDE A	S TYPE			1
21	B1414232000	SQUARE BLOCK				1
22	B1403280000	NEEDLE ROD LOWER METAL				1
23	B14115520A0	NEEDLE BAR CONNECTING ASM.				1
24	B19012100B0	THREAD TAKE-UP LEVER ASM.				1
25	B1407210000	NEEDLE BAR CRANK		*		1
26	B1404280000	NEEDLE BAR CRANK ROD		*		1
27	B19012100A0	THREAD TAKE-UP LEVER COMPL.		*		1
28	B1903210000	THREAD TAKE-UP CRANK		*		1
29	B1903552000	LEFT SCREW		*		1
30	B1905541A00	NEEDLE BEARING, A	SELECTIVE PART	*		1
31	B1905541B00	NEEDLE BEARING	SELECTIVE PART	*		1
32	B1905541C00	NEEDLE BEARING	SELECTIVE PART	*		1
33	B1905541D00	NEEDLE BEARING	SELECTIVE PART	*		1
34	B1411804A00	BEARING (A)	SELECTIVE PART	*		1
35	B1411804B00	NEEDLE DRIVING LEVER BEARING B	SELECTIVE PART	*		1
36	B1411804C00	NEEDLE DRIVING LEVER BEARING C	SELECTIVE PART	*		1
37	B1411804D00	BEARING (D)	SELECTIVE PART	*		1
38	B3213205000	BOBBIN WINDER DRIVING WHEEL				1
39	SS8111610SP	SCREW 11/64-40 L=15.5				2
40	B1904280000	BALANCE CRANK PIN				1
41	B1223771000	NEEDLE ROD CRANK WASHER				1
42	SS7151120SP	SCREW 15/64-28 L=11				1
43	SS6090670TP	SCREW 9/64-40 L=6				1
44	SS7080510TP	SCREW 1/8-44 L=4.5				1
45	SS9661230CP	SCREW 1/4-40 L=12				1
46	SS8660610TP	SCREW 1/4-40 L=6				1
47	B2312220000	TENSION RELEASE NOTCH	S & H TYPE			1

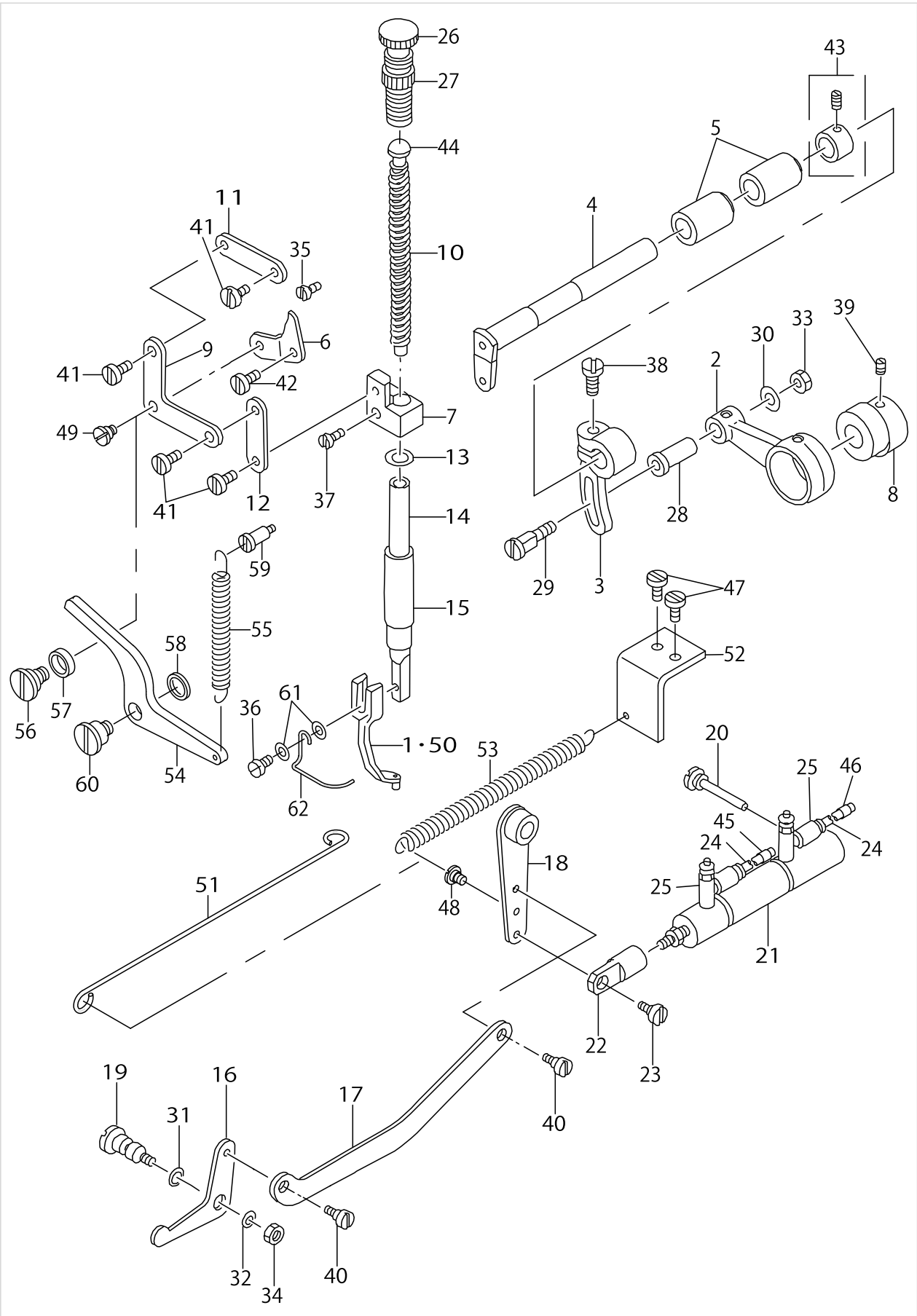
MAIM SHAFT & NEEDLE BAR COMPONENTS



MAIM SHAFT & NEEDLE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS9090833TP	SCREW				2
49	B2401205000	THREAD TRIMMER CAM				1
50	SS8661012TP	SCREW				2
51	CS1470710SH	THRUST COLLAR ASM. D=14.72 W=7				1
52	MDP500B1400	NEEDLE DPX5 #14	S TYPE(EXCEPT JE)			1
53	B1206210A00	COUNTERWEIGHT				1
54	B1211980000	UPPER SHAFT THRUST BEARING				2
55	B1212223C00	AUXILIARY PULLY				1
56	B1213223C00	PULLY SHAFT				1
57	B1214223C00	FIXING PLATE				1
58	B1215223C00	SPRING				1
59	B1606155000	FEED ROCKER SHAFT BUSHING, REA				1
60	B1811059A00	HOOK CONNECTING SHAFT MIGHTER				1
61	B1811059B00	HOOK CONNECTING SHAFT MIGHTER				1
62	D1230555B0A	NEEDLE BEARING A				2
63	D1230555B0B	NEEDLE BEARING (B)	SELECTIVE PART			2
64	D1230555B0C	NEEDLE BEARING (C)	SELECTIVE PART			2
65	D1230555B0D	NEEDLE BEARING D	SELECTIVE PART			2
66	SB106000400	CLUTCH BEARING				1
67	SD0601051SP	HIGE SCREW D=6 H=13				1
68	SS2110920TP	SCREW 11/64-40 L=8.5				4
69	SS8110510SP	SCREW 11/64-40 L=5				4
70	SS8661030SP	SCREW 1/4-40 L=10				2
71	11111309	BRACKET INSTALLING COLLAR				1
72	MC200501000	NEEDLE #100	S TYPE(FOR JE)			1
73	B1406210000	THREAD GUIDE	H & G TYPE			1
74	MDP170B1800	NEEDLE DPX17 #18	H TYPE(EXCEPT JE)			1
75	B2312210A00	TENSION RELEASE NOTCH	COMMON USE PART FOR #07 & #09			1
76	MC372001100	NEEDLE 135X17 #110	H TYPE(FOR JE)			1
77	MDP170B2300	NEEDLE DPX17 #23	G TYPE(EXCEPT JE)			1
78	MC372001600	NEEDLE SY3355 160	G TYPE(FOR JE)			1

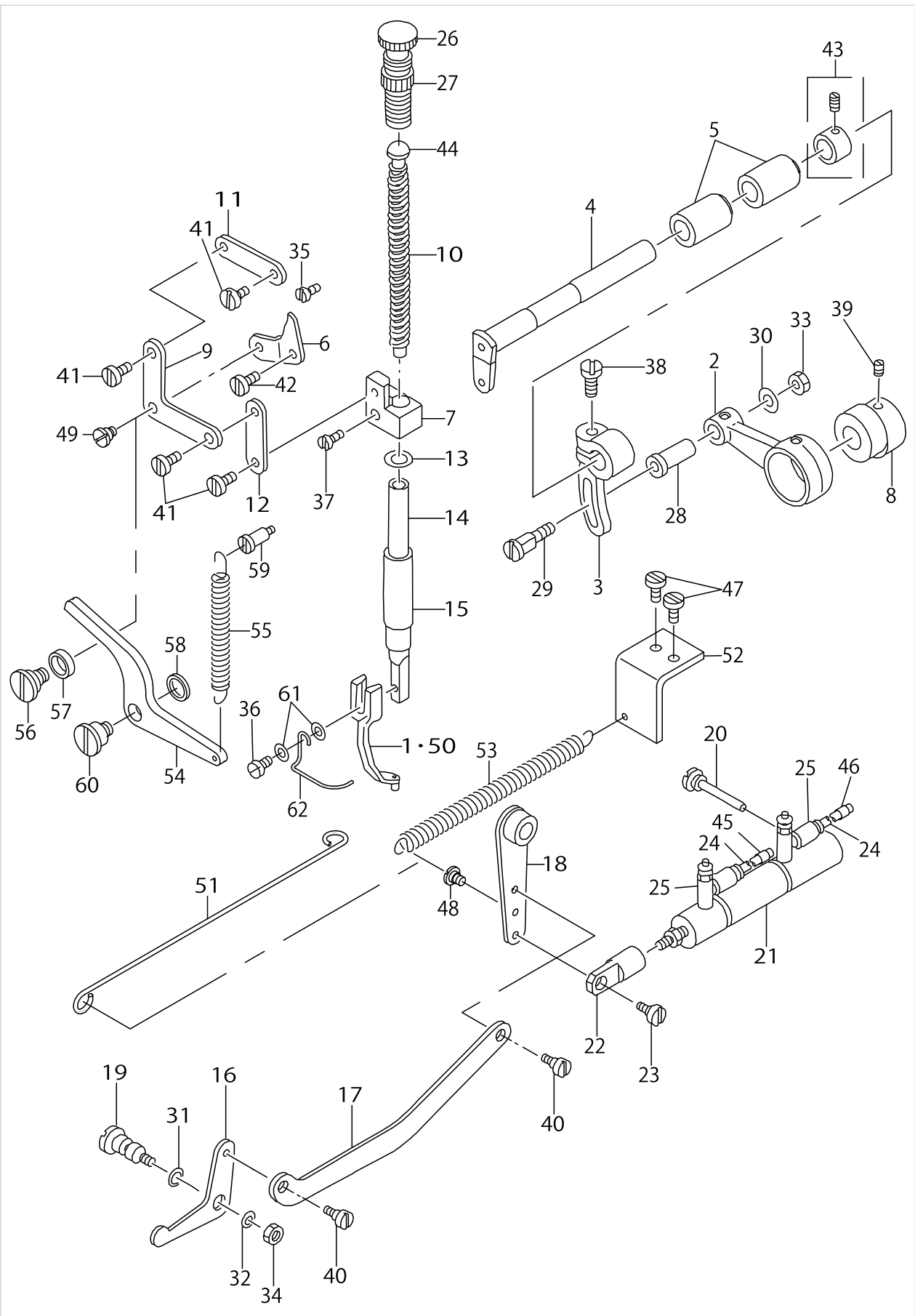
PRESSER MECHANISM COMPONENTS



PRESSER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B160122000H	INNER PRESSER, H	S & H TYPE			1
2	B1602220000	INTERMEDIATE PRESSER ROD				1
3	B1603220000	INTERMEDIATE PRESSER ROD ARM				1
4	B1604220000	INTERMEDIATE PRESSER SHAFT				1
5	B1605220000	INTERMEDIATE PRESSER BUSHING				2
6	B1606220000	POSITIONING LINK				1
7	B1608220000	GUIDE BRACKET				1
8	B1609220000	CAM				1
9	B1610220000	L-SHAPED LINK				1
10	B1611224000	SPRING				1
11	B1612220000	SUSPENSION LINK A				1
12	B1613220000	SUSPENSION LINK B				1
13	B1614220000	SPACER				1
14	B1615224000	PRESSER BAR				1
15	B1616220000	PRESSER BAR BUSHING, LOWER				1
16	B1620224000	LIFTING LINK				1
17	B1621224000	CONNECTING LINK				1
18	B16222240A0	CONNECTING LINK ARM ASM.				1
19	B1627220000	LINK PIVOT PIN				1
20	B1628220000	CYLINDER SUPPORT SCREW				1
21	PA1603003A0	INTERMEDIATE PRESSER CYLINDER				1
22	B1625224000	CYLINDER KNUCKLE				1
23	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2				1
24	BT0400251EB	URETHANE HOSE, BLACK				2.5
25	PC010508000	SPEED CONTROLLER				2
26	11071602	PRESSER SPRING REGULATOR				1
27	11071701	NUT				1
28	D1455055B00	CONNECTING STUD				1
29	D1456055B00	HINGE SCREW				1
30	D1457055B00	WASHER				1
31	RO048190100	RUBBER RING				1
32	WP0612066SP	WASHER 6.1X11X2				1
33	NS6110530SP	NUT 11/64-40				1
34	NS6150430SP	NUT 15/64-28				1
35	SS6150710SP	SCREW				1
36	SS7091110SP	SCREW 9/64-40 L=10.5				1
37	SS7111410TP	SCREW 11/64-40 L=14				1
38	SS7661540SP	SCREW 1/4-40 L=15.0				1
39	SS8660610TP	SCREW 1/4-40 L=6				2
40	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2				2
41	SD0640321TP	HINGE SCREW D=6.35 H=3.2				4
42	SD0720321TP	HINGE SCREW				1
43	CS111101CSH	THRUST COLLAR ASM.D=11.11 W=10				1
44	B1629224000	PRESSER GUIDE BAR				1
45	B471122000A	AIR TUBE LABEL J01				1
46	B471122000B	AIR TUBE LABEL J02				1
47	SS7110840SP	SCREW 11/64-40 L=7.8	G TYPE			2

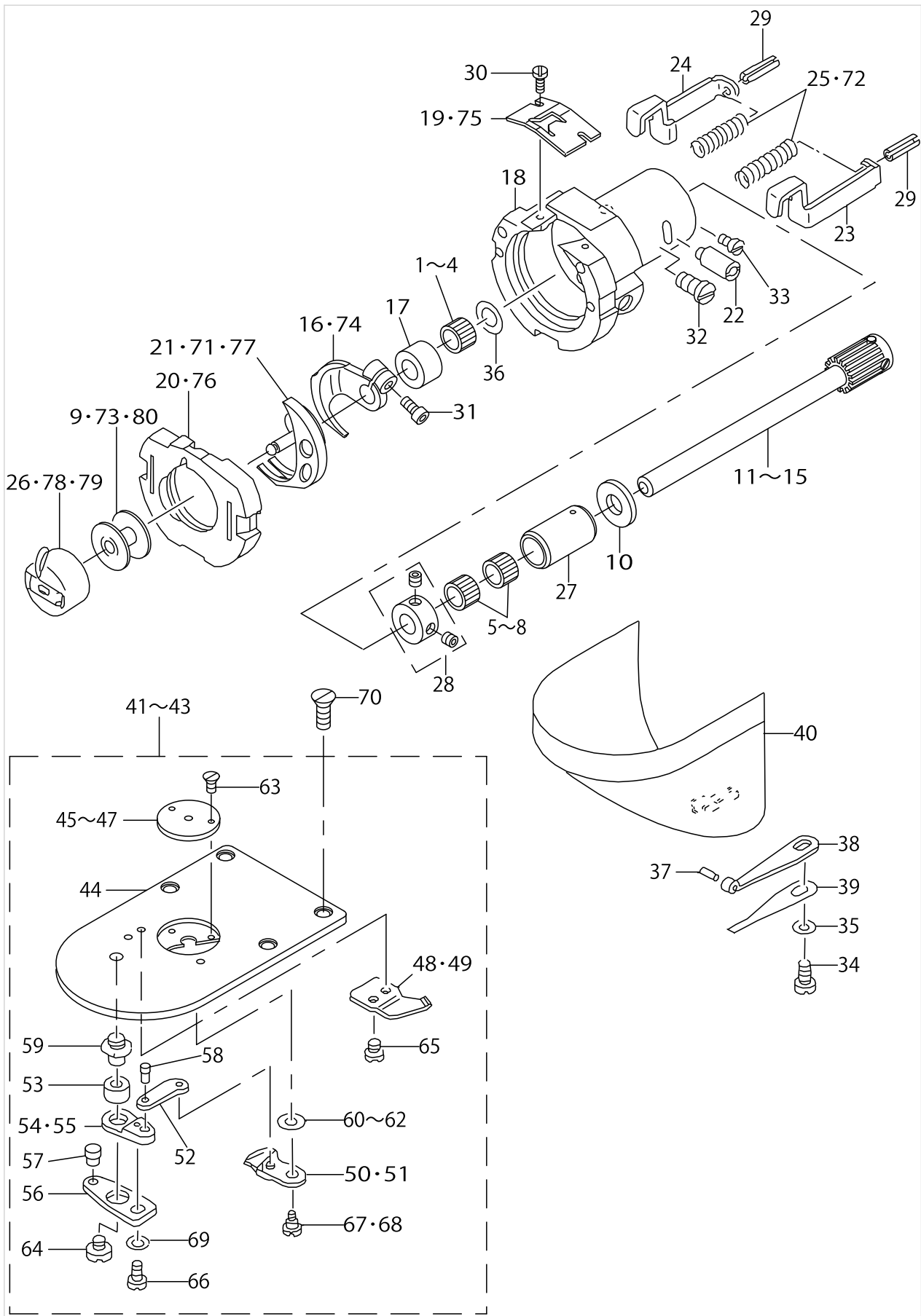
PRESSER MECHANISM COMPONENTS



PRESSER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SD0550212TP	HINGE SCREW D=5.5 H=2.1	G TYPE			1
49	SD0640321TP	HINGE SCREW D=6.35 H=3.2	S & H TYPE			1
50	B160122000G	INNER PRESSER G	G TYPE			1
51	B1646223C00	CONNECTING ROD	G TYPE			1
52	B1612215000	LIFTING SPRING PLATE	G TYPE			1
53	B1626215000	PRESSER LIFTING SPRING	G TYPE			1
54	B1641215000	PRESSER PLATE	G TYPE			1
55	B1642215000	SPRING B	G TYPE			1
56	B1644215000	HINGE SCREW	G TYPE			1
57	B1645215000	PRESSER LINK	G TYPE			1
58	B322877100B	BOBBIN WINDER SPACER	G TYPE			1
59	SD0550501SP	HINGE SCREW D=5.5 H=5	G TYPE			1
60	SD0720321TP	HINGE SCREW	G TYPE			1
61	WP0430800SC	WASHER M4				2
62	B1634210000	FINGER GUARD				1

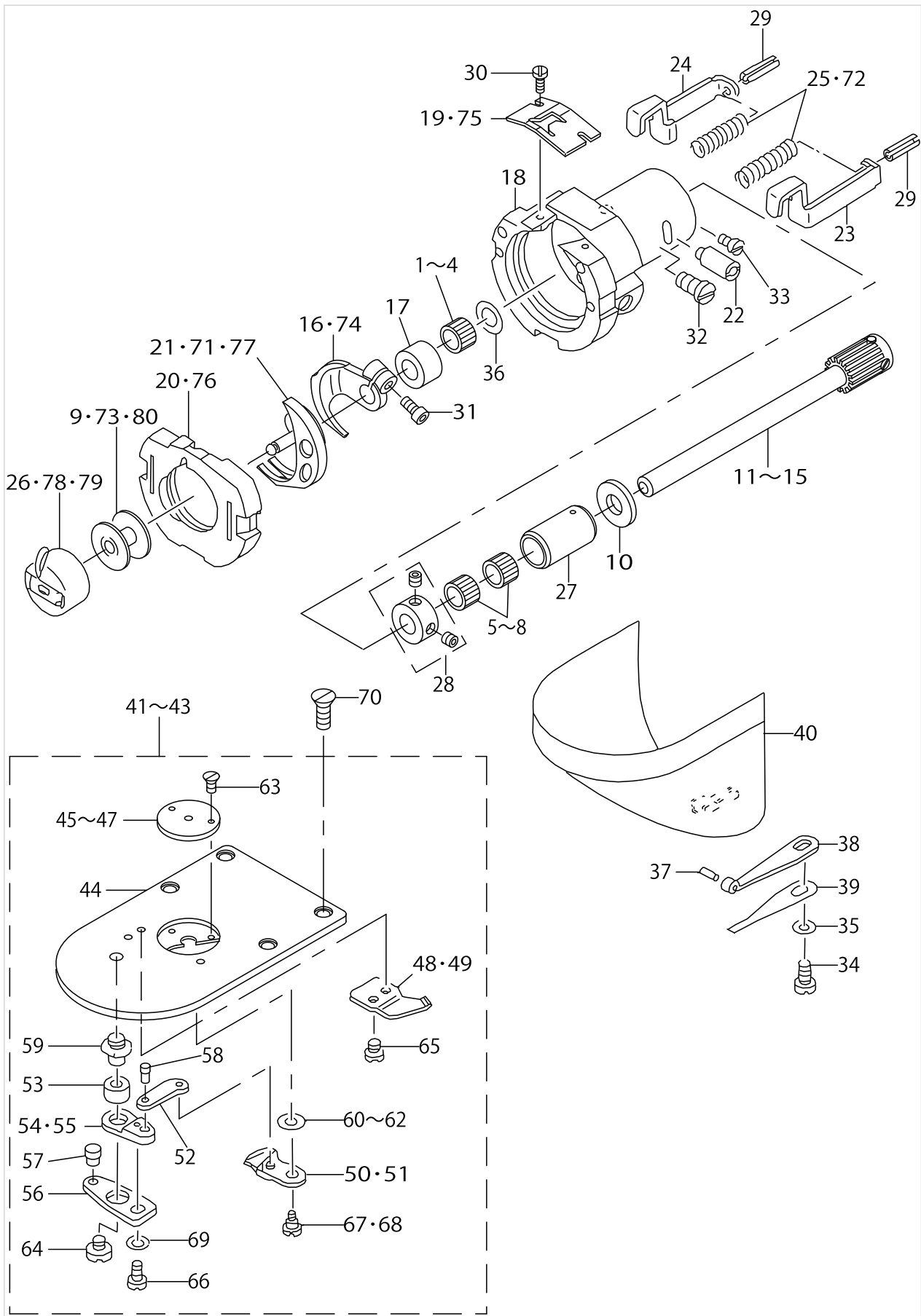
SHUTTLE DRIVER SHAFT COMPONENTS(1)



SHUTTLE DRIVER SHAFT COMPONENTS(1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1411804A00	BEARING (A)				1
2	B1411804B00	NEEDLE DRIVING LEVER BEARING B	SELECTIVE PART			1
3	B1411804C00	NEEDLE DRIVING LEVER BEARING C	SELECTIVE PART			1
4	B1411804D00	BEARING (D)	SELECTIVE PART			1
5	B1430180A00	NEEDLE BEARING				2
6	B1430180B00	NEEDLE BEARING	SELECTIVE PART			2
7	B1430180C00	NEEDLE BEARING C	SELECTIVE PART			2
8	B1430180D00	NEEDLE BEARING	SELECTIVE PART			2
9	B1805205000	BOBBIN	S TYPE			1
10	B1808980000	LOWER SHAFT THRUST WASHER				1
11	B1811223CAA	SHUTTLE DRIVER SHAFT A ASM.				1
12	B1811223CAB	SHUTTLE DRIVER SHAFT B ASM.	SELECTIVE PART			1
13	B1811223CAC	SHUTTLE DRIVER SHAFT C ASM.	SELECTIVE PART			1
14	B1811223CAY	SHUTTLE DRIVER SHAFT Y ASM.	SELECTIVE PART			1
15	B1811223CAZ	SHUTTLE DRIVER SHAFT Z ASM.	SELECTIVE PART			1
16	B1812205000	SHUTTLE DRIVER	COMMON USE PART FOR #02 & #03			1
17	B1813980000	SHUTTLE NEEDLE OUTER RING				1
18	B1814215000	SHUTTLE				1
19	B1815980000	SHUTTLE UPPER SPRING	COMMON USE PART FOR #02 & #03			1
20	B18172050A0	SHUTTLE RACE RING ASM.	COMMON USE PART FOR #02 & #03			1
21	B1818205000	SHUTTLE	S TYPE			1
22	B1819280000	SHUTTLE RACE ADJUSTING SHAFT				1
23	B1820280000	INNER HOOK PRESSER, RIGHT				1
24	B1821280000	INNER HOOK PRESSER, LEFT				1
25	B1823280000	INNER HOOK PRESSER SPRING	S TYPE			2
26	B18282050A0	BOBBIN CASE ASM.	S TYPE			1
27	B1847223C00	BUSHING, REAR				1
28	CS080081FSH	THRUST COLLAR ASM.				1
29	PS0250162KH	SPRING PIN 2.5X16				2
30	SS6060410TP	SCREW 3/32-56 L= 3.5				2
31	SS6121212TP	SCREW 3/16-28 L=12.0				1
32	SS6151220SP	SCREW 15/64-28 L=11.5				1
33	SS7110510SP	SCREW 11/64-40 L=5				1
34	SS7110840SP	SCREW 11/64-40 L=7.8				1
35	WP0531000SD	WASHER M5				1
36	WP0952616SD	WASHER 9.5X14.8X2.6				1
37	13508700	HOOK COVER PRESSER SPRING PIN				1
38	13508809	HOOK COVER PRESSER SPRING A				1
39	13508908	HOOK COVER PRESSER SPRING B				1
40	13816855	CYLINDER ARM CAP				1
41	B24252150A0	NEEDLE PLATE ASM.	S TYPE			1
42	B24252150AB	NEEDLE PLATE H ASM.	H TYPE			1
43	B24252150AC	NEEDLE PLATE G ASM.	G TYPE			1
44	B2425215000	NEEDLE PLATE		*		1
45	B242621000A	NEEDLE HOLE GUIDE D=1.6	S TYPE	*		1
46	B242621000B	NEEDLE HOLE GUIDE D=2.0	H TYPE	*		1

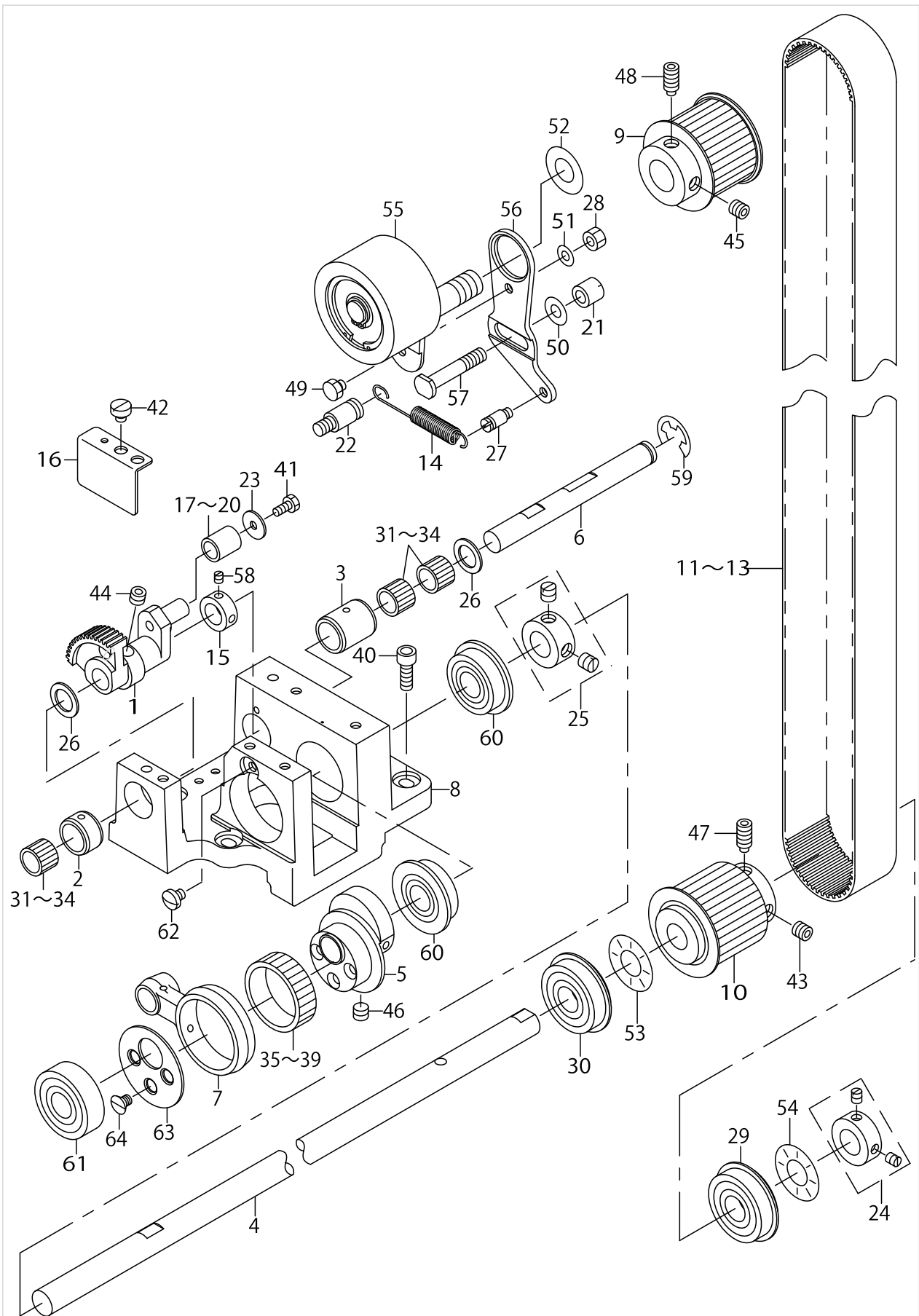
SHUTTLE DRIVER SHAFT COMPONENTS(1)



SHUTTLE DRIVER SHAFT COMPONENTS(1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
47	B242621000F	NEEDLE HOLE GUIDE D=3.0	G TYPE	*		1
48	B2424210000	COUNTER KNIFE	COMMON USE PART FOR #02 & #03	*		1
49	B2424210A00	FIX KNIFE	G TYPE	*		1
50	B24212050A0	MOVING KNIFE ASM.	COMMON USE PART FOR #02 & #03	*		1
51	B2421210AA0	MOVING KNIFE COMPL.	G TYPE	*		1
52	B2418280000	MOVING KNIFE LINK		*		1
53	B2416280000	THREAD CUTTING LEVER RING		*		1
54	B24152800A0	THREAD CUTTER LEVER ASM., SMAL	COMMON USE PART FOR #02 & #03	*		1
55	B2416210000	THREAD CUTTER LEVER,SMALL	G TYPE	*		1
56	B2414280000	MOVING KNIFE DRIVING LEVER		*		1
57	B2419280000	MOVING KNIFE CONNECTING LINK S		*		1
58	B2420280000	MOVING KNIFE CONNECTING LINK P		*		1
59	B2417280000	THREAD CUTTER LEVER SHAFT		*		1
60	B242328000A	MOVING KNIFE WASHER A		*		1
61	B242328000B	MOVING KNIFE WASHER B	SELECTIVE PART	*		1
62	B242328000C	MOVING KNIFE WASHER C	SELECTIVE PART	*		1
63	SS1060210TP	SCREW 3/32-56 L=2.2		*		2
64	SS6110430TP	SCREW 11/64-40 L= 4.0		*		1
65	SS7090410SP	SCREW 9/64-40 L= 3.5		*		2
66	SS7110740TP	SCREW 11/64-40 L=7		*		1
67	SD0600101TP	HINGE SCREW	COMMON USE PART FOR #02 & #03	*		1
68	B2417210000	MOVING KNIFE HINGE SCREW	G TYPE	*		1
69	WP0450846SP	WASHER		*		1
70	SS1110640TP	SCREW 11/64-40 L= 5.5				4
71	B1818205A0B	H SMALL INNER HOOK.	H TYPE			1
72	13512405	SPRING	COMMON USE PART FOR #03 & #04			2
73	B1805210A00	BOBBIN	G TYPE			1
74	B1812210000	SCREW DRIVER	G TYPE			1
75	B1815210000	INNER HOOK UPPER SPRING	G TYPE			1
76	B18172100AB	SHUTTLE RACE RING B ASM.	G TYPE			1
77	B1818210000	SHUTTLE	G TYPE			1
78	B18282100A0	BOBBIN CASE ASM.	G TYPE			1
79	B18282050AA	BOBBIN CASE ASM.	H TYPE			1
80	B180520500B	BOBBIN.	H TYPE			1

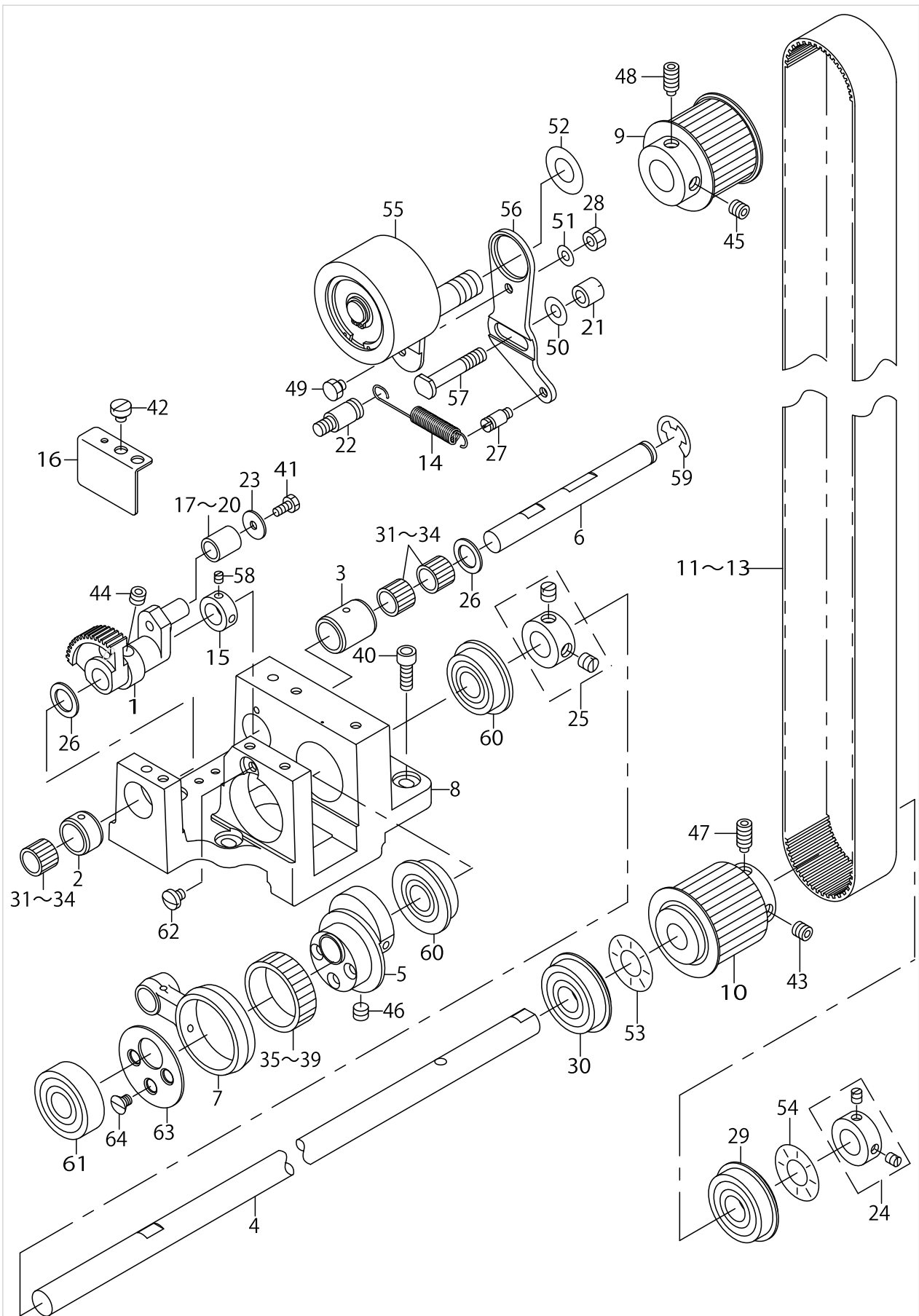
SHUTTLE DRIVER SHAFT COMPONENTS(2)



SHUTTLE DRIVER SHAFT COMPONENTS(2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1805223C00	OSCILLAOR				1
2	B1832223C00	BEARING A				1
3	B1833223C00	BEARING B				1
4	B1834223C00	CAM DRIVER SHAFT				1
5	B1835223C00	ECCENTRIC CAM				1
6	B1836223C00	OSCILLAING SHAFT				1
7	B1837223C00	CRANK LOD				1
8	B1838223C00	GEAR BOX				1
9	B1839223C00	SPROCKET				1
10	B1844223C00	SPROCKET				1
11	B1845223C0A	BELT A				1
12	B1845223C0B	BELT B	SELECTIVE PART			1
13	B1845223C0C	BELT C	SELECTIVE PART			1
14	B2431215000	THREAD TRIMMER LINK SPRING				1
15	B1848223C00	THRUST COLLAR				1
16	B1849223C00	STOPPER				1
17	B1430180A00	NEEDLE BEARING				1
18	B1430180B00	NEEDLE BEARING	SELECTIVE PART			1
19	B1430180C00	NEEDLE BEARING C	SELECTIVE PART			1
20	B1430180D00	NEEDLE BEARING	SELECTIVE PART			1
21	B1840223C00	NUT				1
22	B2714761000	SPRING RACK				1
23	B3051816000	WASHER B				1
24	CS120081ATN	THRUST COLLAR ASM. D=12 W=8				1
25	CS1201010SH	THRUST COLLAR ASM. D=12 W=10				1
26	B1637560000	WASHER				2
27	MAT80116S00	SUSPENSION PIN				1
28	NS6280610SP	NUT				1
29	SB112000100	BEARING D=12X32				1
30	SB112000700	BEARING				1
31	SB31000080A	BEARING				3
32	SB31000080B	BEARING	SELECTIVE PART			3
33	SB31000080C	BEARING	SELECTIVE PART			3
34	SB31000080D	BEARING	SELECTIVE PART			3
35	B1426352A00	NEEDLE BEARING (A)				1
36	B1426352B00	NEEDLE BEARING (B)	SELECTIVE PART			1
37	B1426352C00	NEEDLE BEARING (C)	SELECTIVE PART			1
38	B1426352D00	NEEDLE BEARING (D)	SELECTIVE PART			1
39	B1426352E00	NEEDLE BEARING (E)	SELECTIVE PART			1
40	SM6051402TP	SCREW M5X0.8 L=14				4
41	SS9090833TP	SCREW				1
42	SS6110480SP	SCREW 11/64-40 L=4.3				1
43	SS8660612TP	SCREW 1/4-40 L=6				1
44	SS8660512TP	SCREW 1/4-40 L=5				2
45	SS8660612TP	SCREW 1/4-40 L=6				1
46	SS8660512TP	SCREW 1/4-40 L=5				2
47	SS8661112TP	SCREW 1/4-40 L=11				1

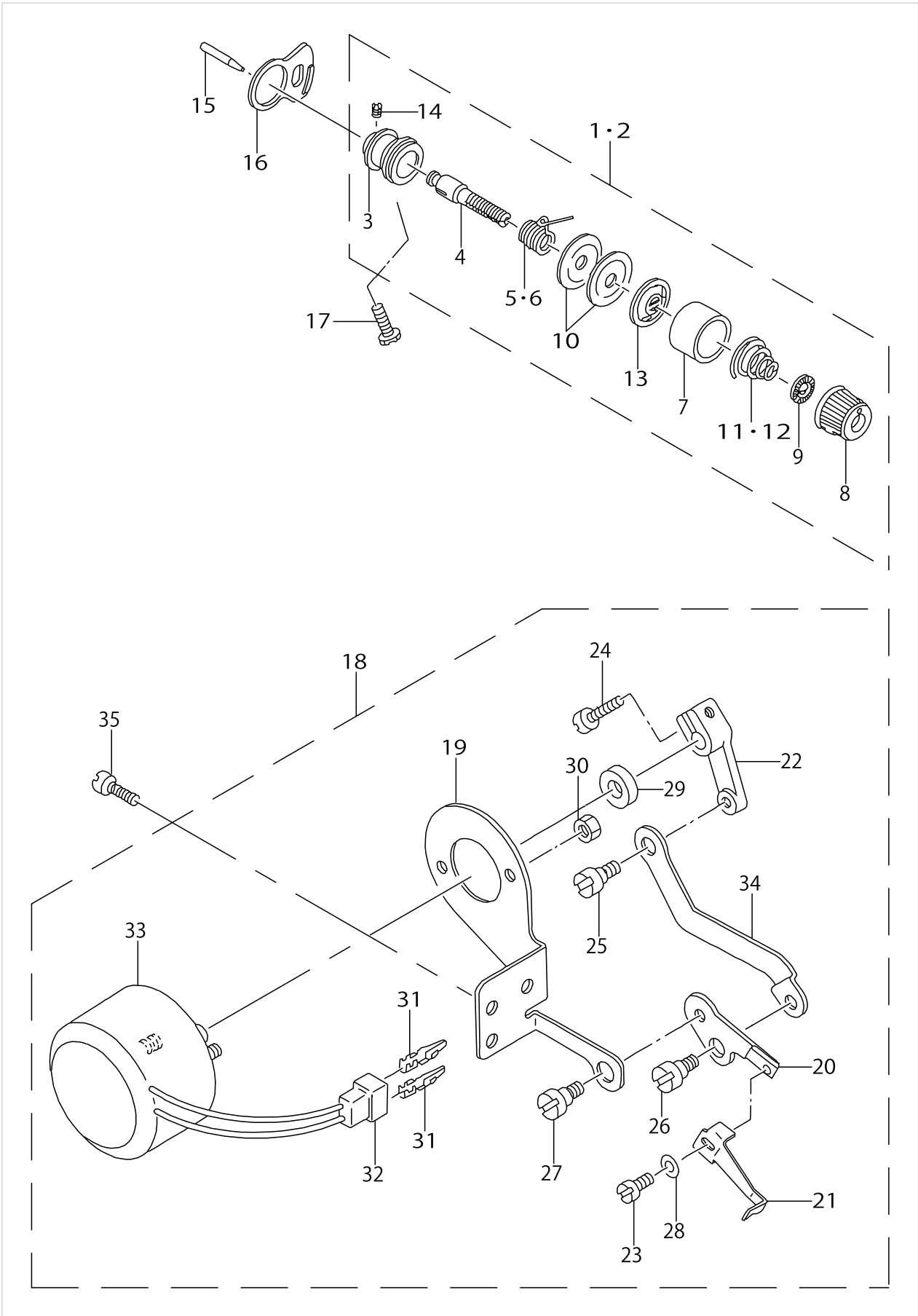
SHUTTLE DRIVER SHAFT COMPONENTS(2)



SHUTTLE DRIVER SHAFT COMPONENTS(2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS8661112TP	SCREW 1/4-40 L=11				1
49	SS9110453TP	SCREW				1
50	WP0621016SD	WASHER 6.2X13X1				1
51	WP1221016SP	WASHER				1
52	WP1252210SC	WASHER 12.5X25.6X2.2				1
53	WZ1250300K0	WAVED WASHER 12.5X17X0.3				1
54	WZ1250300K0	WAVED WASHER 12.5X17X0.3				1
55	13710850	IDLER PULLEY ARM CONNEC.				1
56	13710900	IDLER FIXED PLATE				1
57	13711007	IDLER ADJUSTING SCREW				1
58	SS8090410SP	SCREW 9/64-40 L= 3.5				2
59	RE0900000KP	SNAP RING 9				1
60	SB112000700	BEARING				2
61	SB112000300	BEARING				1
62	SS7110570SP	SCREW 11/64-40 L= 4.8				1
63	B1850223C00	STOPPER				1
64	SS1110640TP	SCREW 11/64-40 L= 5.5				3

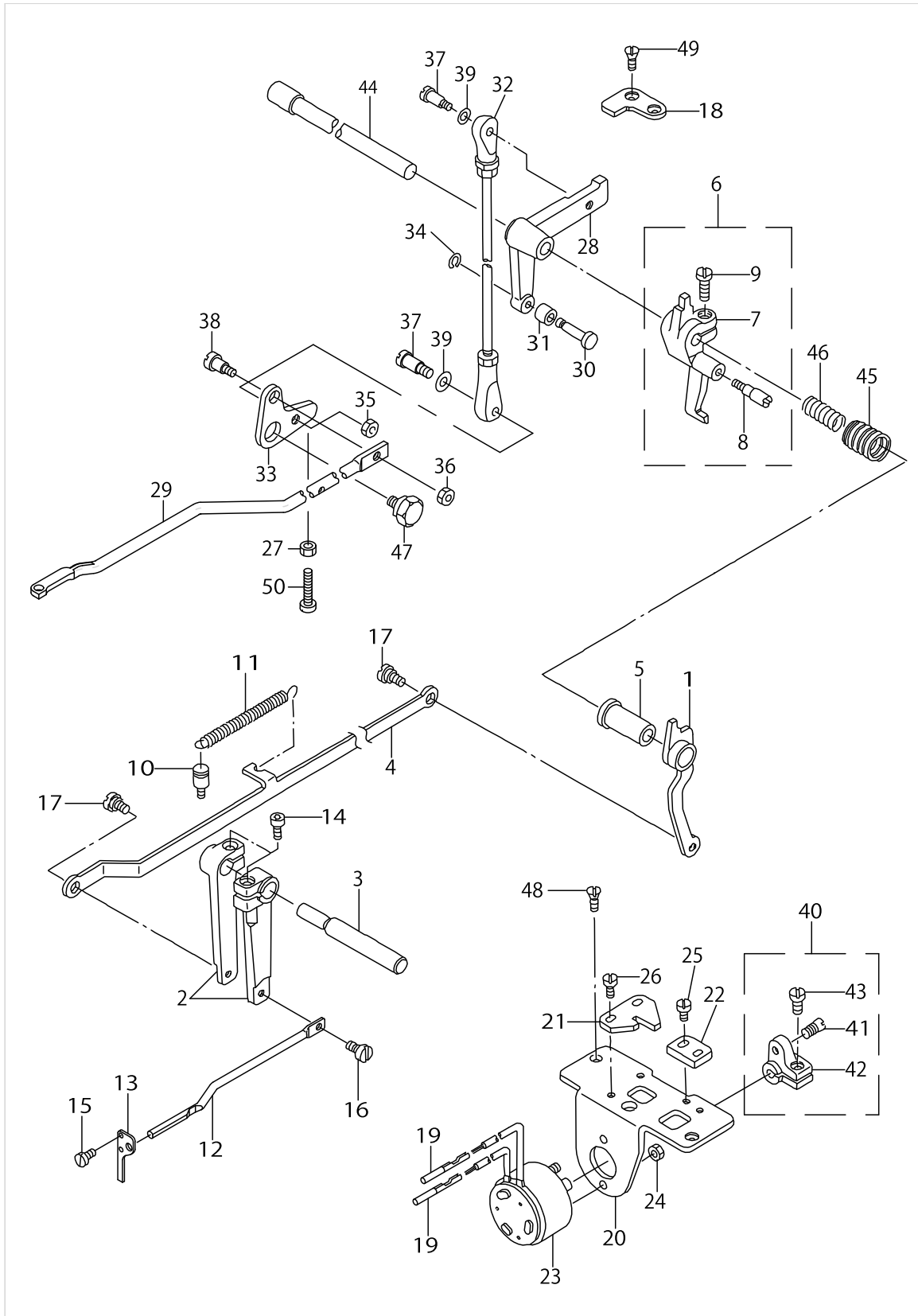
WIPER MECHANISM COMPONENTS



WIPER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13817457	THREAD TENSION NO.2 CONNEC.	S TYPE			1
2	B23022050AA	SECOND THREAD TENSION.	H & G TYPE			1
3	B2313280000	THREAD TENSION ROD, LARGE		*		1
4	B2302280000	SECOND THREAD TENSION ROD		*		1
5	B3112761000	THREAD TAKE-UP SPRING	S TYPE	*		1
6	D3112L4BB00	TAKE-UP SPRING (HEAVY)	H & G TYPE	*		1
7	B3107804000	THREAD TENSION DISK PRESSER		*		1
8	13817408	THREAD TENSION NUT		*		1
9	B3120125000	ROTATING STOPPER		*		1
10	B3126012000	THREAD TENSION DISK		*		2
11	B3114232000	THREAD TENSION SPRING	S TYPE	*		1
12	B3129053000	TENSION SPRING	H & G TYPE	*		1
13	B3132552000	THREAD TENSION DISK PRESSER		*		1
14	SS8090610SP	SCREW 9/64-40 L=5.9		*		1
15	B2303280000	TENSION RELEASE PIN				1
16	B2702210000	GUIDE PLATE				1
17	SS6151812TP	SCREW 15/64-28 L=18				1
18	B21012200A0	WIPER ASM.				1
19	B2104220000	SOLENOID INSTALLING PLATE		*		1
20	B2106220000	WIPER INSTALLING PLATE		*		1
21	B2107210000	WIPER		*		1
22	B2102205000	WIPER ARM.		*		1
23	SS6090630TP	SCREW 9/64-40 L=6		*		1
24	SS6621220SP	SCREW 3/16-32 L=12		*		1
25	SD0600352SP	HINGE SCREW		*		1
26	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2		*		1
27	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2		*		1
28	WP0371016SD	WASHER 3.7X8X1		*		1
29	WP0561616SC	WASHER 5.6X16X1.6		*		1
30	NM6040003SC	NUT M4		*		2
31	HP000200200	PIN-SHAPE TERMINAL, MALE		*		2
32	HK018800020	2-POLE PLUG		*		1
33	B2101220000	WIPER SOLENOID		*		1
34	B2103220000	WIPER CONNECTING PLATE		*		1
35	SS7110840SP	SCREW 11/64-40 L=7.8				2

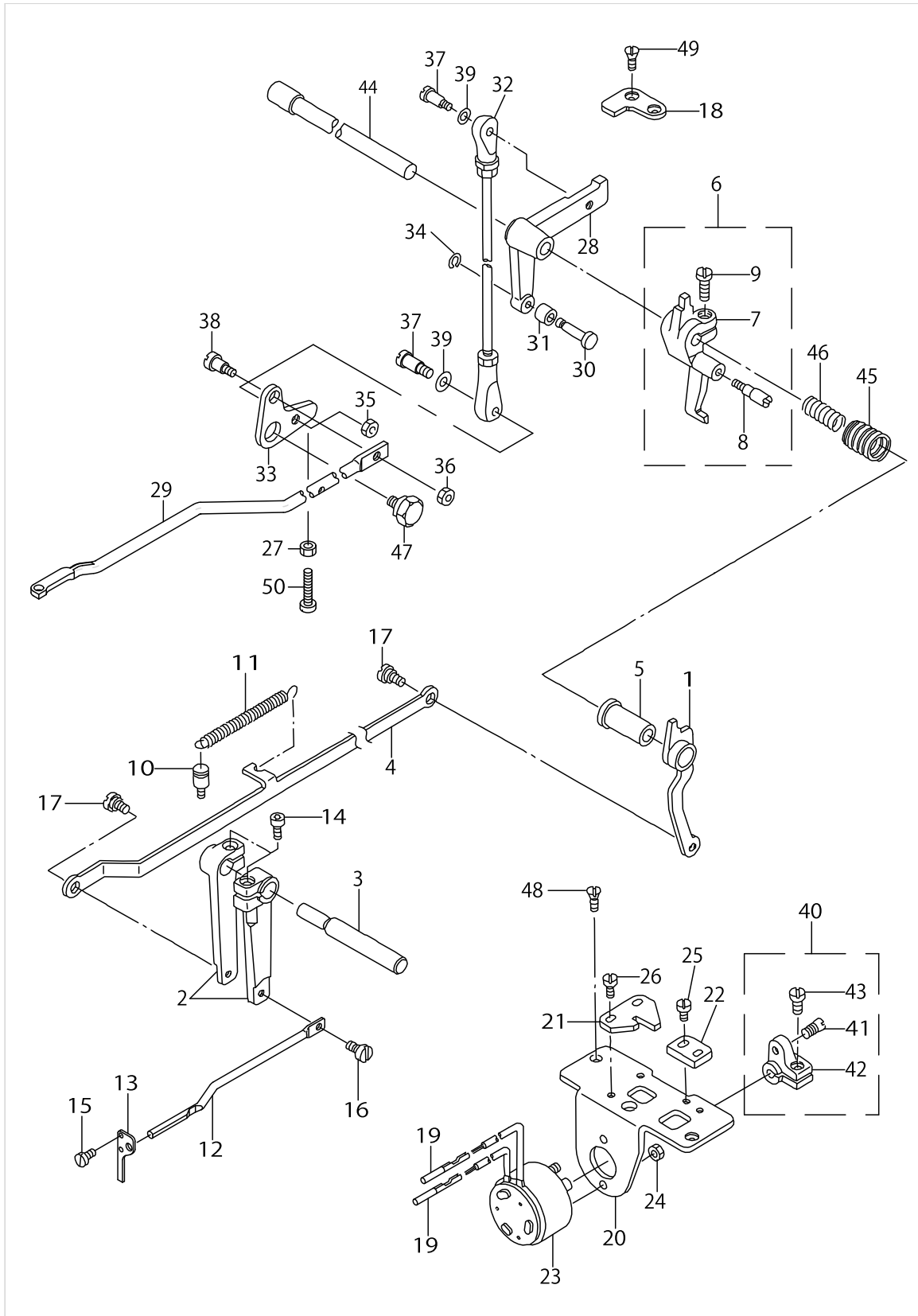
TENSION RELEASE & TEREAD TRIMMER MECHANISM COMPONENTS



TENSION RELEASE & TEREAD TRIMMER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B23042200A0	TENSION RELEASE ARM ASM.				1
2	B2306220000	TENSION ARM				2
3	B2307220000	TENSION ARM SHAFT				1
4	B2308223C00	CONECTING PLATE				1
5	B2305210000	BUSHING				1
6	B23012100A0	TENSION RELEASE ARM ASM.				1
7	B2301210000	TENSION RELEASE ARM		*		1
8	B2302210000	TENSION RELEASE SHAFT		*		1
9	SS6121220TP	SCREW 3/16-28 L=11.5		*		1
10	B2714761000	SPRING RACK				1
11	B2727761000	TENSION SPRING				1
12	13513205	TENSION RELEASE BAR				1
13	13513304	THREAD TENSION ARM				1
14	SS6151712TP	SCREW 15/64-28 L=16.5				2
15	SS7090620TP	SCREW 9/64-40 L=6.1				2
16	SD0530221SP	HINGE SCREW D= 5.3 H= 2.2				1
17	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2				2
18	B2412220000	STOPPER				1
19	D6043555B00	PIN TERMINAL, MALE				2
20	B2402220000	SOLENOID INSTALLING BASE				1
21	B2310220000	TENSION RELEASE ARM PLATE				1
22	B2311220000	Y MOTOR BASE STOPPER				1
23	B2403223C00	SOLENOID				1
24	NM6040003SC	NUT M4				2
25	SS7110840SP	SCREW 11/64-40 L=7.8				2
26	SS7110840SP	SCREW 11/64-40 L=7.8				2
27	NS6150430SP	NUT 15/64-28				1
28	B2404220000	CAM INSTALLING LINK				1
29	B2413223C00	CONNECTING LOD				1
30	B2405210000	SHAFT				1
31	B2406210000	CAM ROLLER				1
32	B2407223C00	CONNECTING LOD				1
33	B2411210000	THREAD TRIMMER LINK				1
34	D2430555B00	SNAP RING				1
35	NS6110420SP	NUT 11/64-40				1
36	NS6120630SP	NUT 3/16-28				1
37	SD0500803TP	HINGE SCREW D=5 H=8				2
38	SD0650305TP	HINGE SCREW D= 6.5 H= 3				1
39	WP0501016SD	WASHER 5X10.5X1				2
40	B24102200A0	SOLENOID ARM ASM.				1
41	B2410220000	PIN		*		1
42	B2409210000	SOLENOID ARM		*		1
43	SS6121210SP	SCREW 3/16-28 L=12		*		1
44	B2408210000	CAM SHAFT				1
45	B2414210000	SPRING, LARGE				1
46	B2415210000	SPRING, SMALL				1
47	SD1100301TP	HINGE SCREW H=11 W=3				1

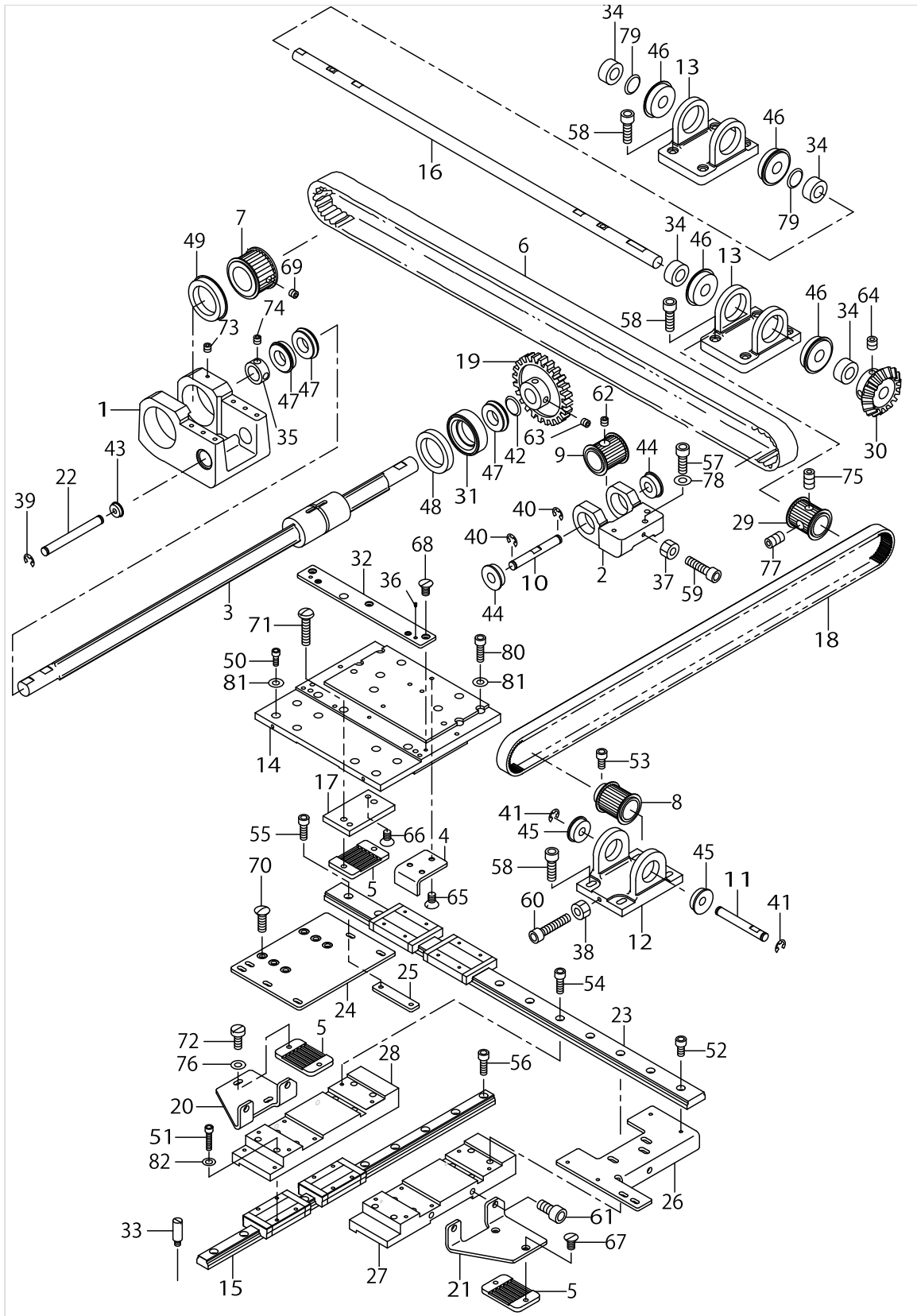
TENSION RELEASE & TEREAD TRIMMER MECHANISM COMPONENTS



TENSION RELEASE & TEREAD TRIMMER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS2110920TP	SCREW 11/64-40 L=8.5				2
49	SS2110920TP	SCREW 11/64-40 L=8.5				2
50	SS6153040SP	SCREW 15/64-28 L=30				1

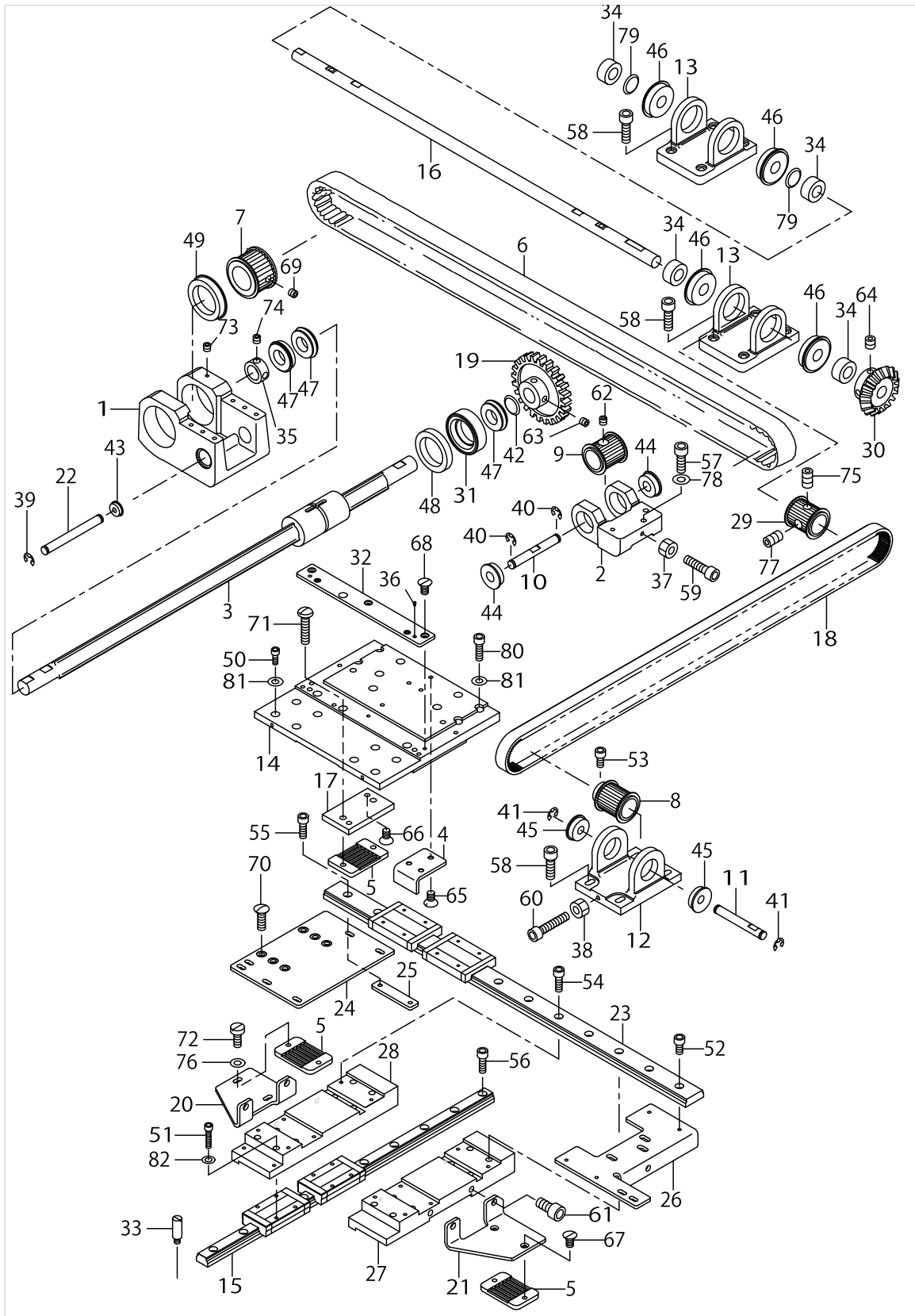
X-Y COMPONENTS (1)



X-Y COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2504223C00	X DRIVE BRACKET				1
2	B2505223C00	X DRIVEN BRACKET				1
3	B2506223C00	X DRIVE SPLINE SHAFT				1
4	B2507223C00	X STOPPER				1
5	B2509224000	BELT RECEIVER				3
6	B2512223C00	X TIMMING BELT				1
7	B2513223C00	X DRIVE SPROCKET				1
8	B2513224000	SPROCKET WHEEL				2
9	B2514223C00	X DRIVEN SPROCKET				1
10	B2515223C00	X DRIVEN SHAFT				1
11	B2515224000	X BRACKET SHAFT				2
12	B2518223C0A	Y DRIVEN BRACKET				2
13	B2518223C00	Y DRIVE BRACKET				2
14	B2519223C00	X REMOVAL BASE				1
15	B2520223C00	Y-LM GUIDE				2
16	B2523223C00	Y DRIVE SHAFT				1
17	B2527223C00	X BELT INSTALLING PLATE				1
18	B2528223C00	Y TIMMING BELT				2
19	B2534223C00	X DRIVEN WHEEL				1
20	B2536223C0A	Y BELT INSTALLING PLATE,LEFT				1
21	B2536223C00	Y BELT INSTALLING PLATE,RIGHT				1
22	B2539223C00	X IDLER SHAFT				1
23	B2540223C00	X-LM GUIDE				2
24	B2541223C00	X DRIVE BRACKET BASE				1
25	B2542223C00	NUT				2
26	B2543223C00	X DRIVEN BRACKET BASE				1
27	B2544223C00	Y REMOVAL BASE,RIGHT				1
28	B2545223C00	Y REMOVAL BASE,LEFT				1
29	B2547223C00	Y DRIVE SPROCKET				2
30	B2548223C00	Y DRIVEN WHEEL				1
31	B2549223C00	COLLAR				1
32	B2555223C00	LOWER PLATE INSTALLING PLATE				1
33	B4134814000	SUPPORT STUD				2
34	CS1201010SH	THRUST COLLAR ASM. D=12 W=10				4
35	CS1501011TH	THRUST COLLAR				2
36	B151902600G	HINGE STUD				1
37	NM6050001SP	NUT M5				1
38	NM6050001SP	NUT M5				2
39	RE0600000K0	E-RING 6				2
40	RE0600000K0	E-RING 6				2
41	RE0600000K0	E-RING 6				4
42	WZ1590390KP	WASHER				1
43	SB108000200	SIDE BEARING				2
44	SB108000500	RADIAL BEARING				2
45	SB108000500	RADIAL BEARING				4
46	SB112000700	BEARING				4
47	SB115000600	BALL BEARING				3

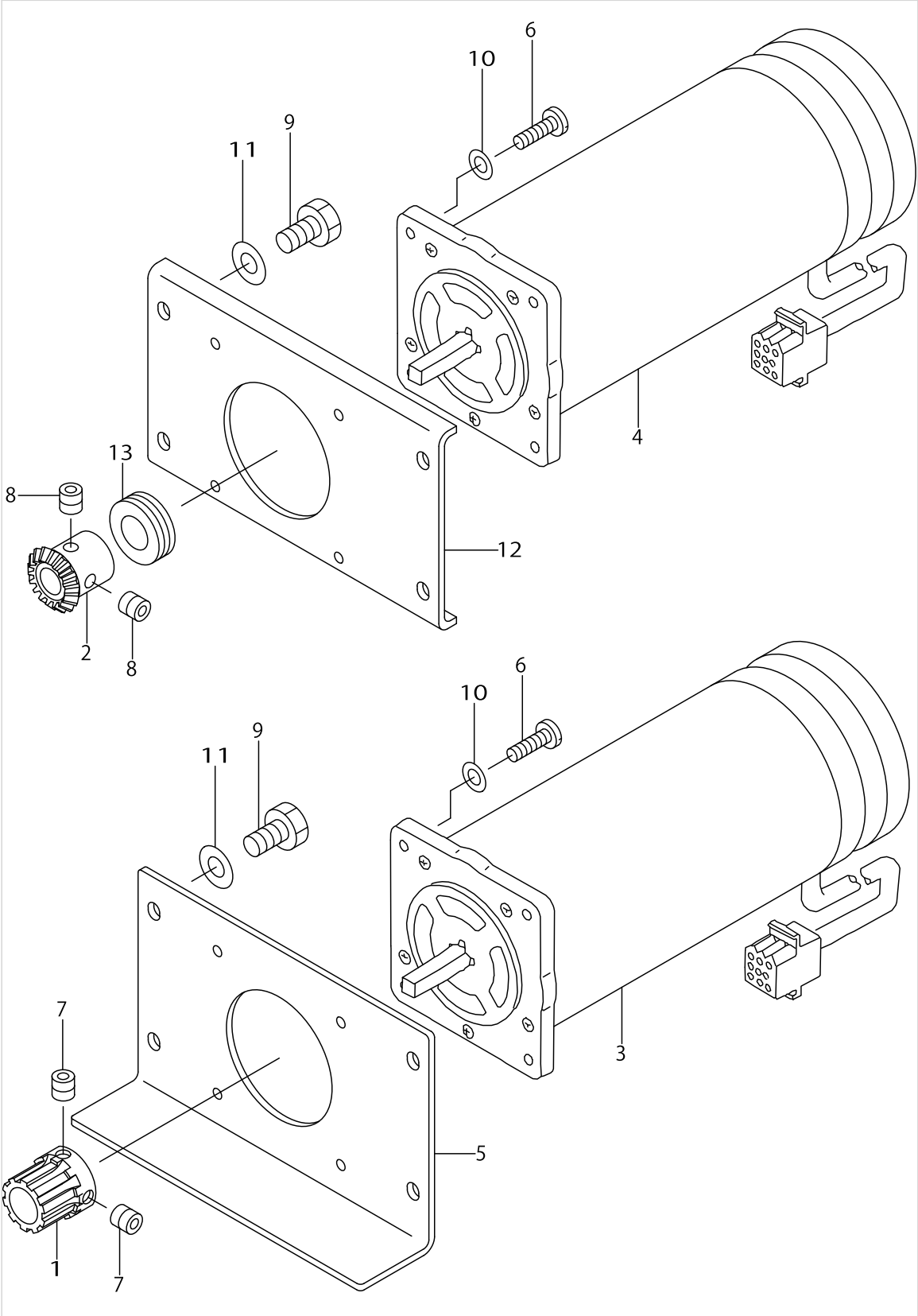
X-Y COMPONENTS (1)



X-Y COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SB13000200	BEARING				1
49	SB13000300	BEARING				1
50	SM6030602TP	SCREW M3X0.5 L=6				8
51	SM6031402TP	SCREW				16
52	SM6040802TP	SCREW M4X0.7 L=8				4
53	SM6040802TP	SCREW M4X0.7 L=8				4
54	SM6041202TP	SCREW M4X0.7 L=12				8
55	SM6041202TP	SCREW M4X0.7 L=12				4
56	SM6041202TP	SCREW M4X0.7 L=12				10
57	SM6051402TP	SCREW M5X0.8 L=14				3
58	SM6051602TP	SCREW M5X0.8 L=16				16
59	SM6052002TP	SCREW M5 L=20				1
60	SM6052502TP	SCREW M5X0.8 L=25				2
61	SM6061202TP	SCREW M6 L=12				4
62	SM8060602TP	SCREW M6X6				1
63	SM8061002TP	SCREW M6 L=10				2
64	SM8061002TP	SCREW M6 L=10				2
65	SS1110840SP	SCREW 11/64-40 L=8				3
66	SS1110840SP	SCREW 11/64-40 L=8				2
67	SS2111010TP	SCREW 11/64-40 L=9.5				2
68	SS1110840SP	SCREW 11/64-40 L=8				3
69	SS8150432TH	SCREW 15/64-28 L=4				2
70	SS2621540SP	SCREW 3/16-32 L=15				6
71	SS4112215SP	SCREW 11/64-40 L=22				2
72	SS6111140SP	SCREW 11/64-40 L=11				2
73	SS8110422TP	SCREW 11/64-40 L=4				2
74	SS8660530TP	SCREW 1/4-40 L= 4.5				4
75	SS8660612TP	SCREW 1/4-40 L=6				2
76	WP0450801SD	WASHER 4.5X10X0.8				2
77	SS8661112TP	SCREW 1/4-40 L=11				2
78	WP0550800SP	WASHER 5.5X10X0.8				3
79	WZ1250300K0	WAVED WASHER 12.5X17X0.3				2
80	SM6031002TP	HEXAGONAL BOLT M3 X 10				8
81	WP0320501SD	WASHER				16
82	WP0320500SD	M3 WASHER				16

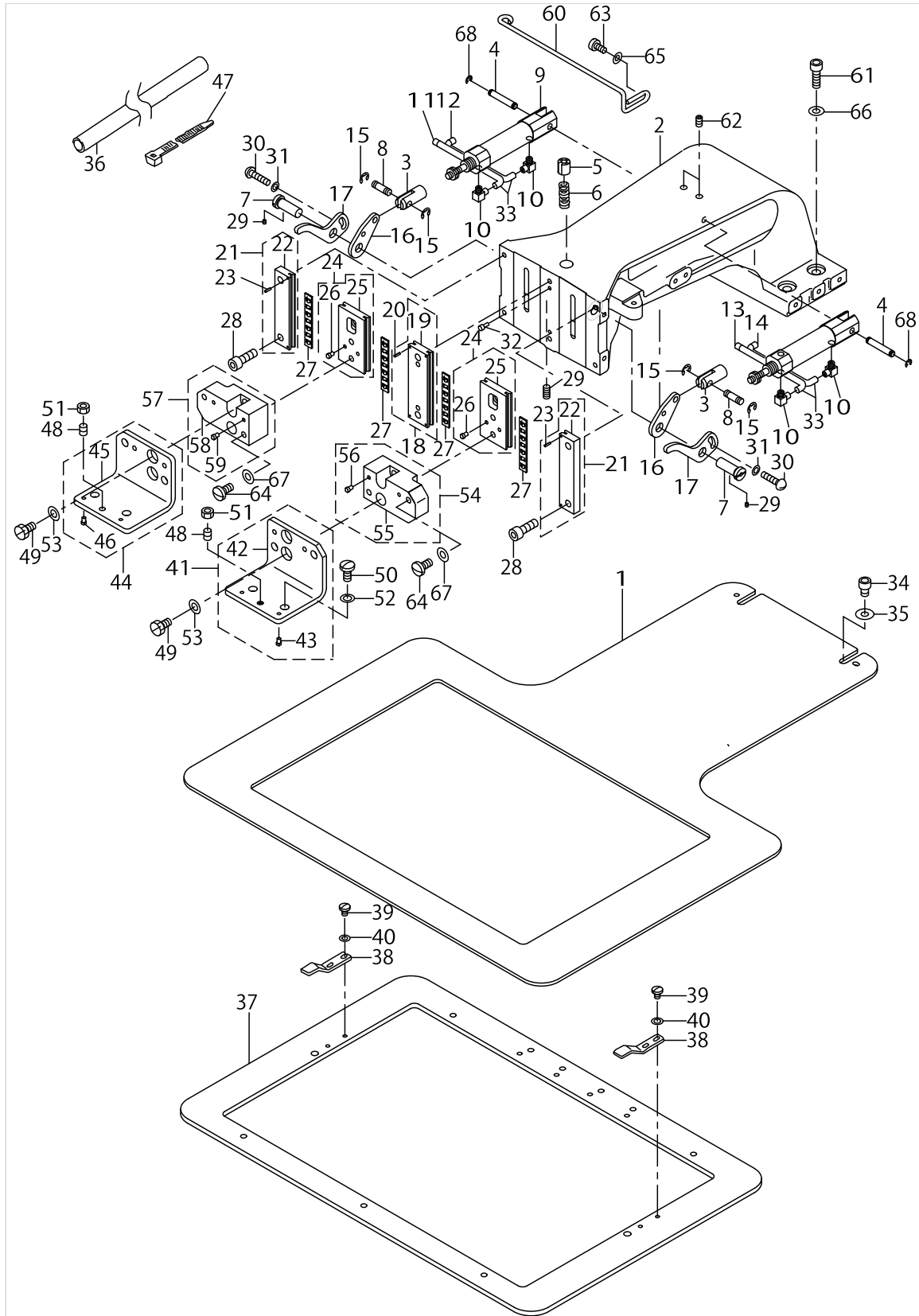
X-Y COMPONENTS (2)



X-Y COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2525223C00	X DRIVE WHEEL				1
2	B2526223C00	Y DRIVE WHEEL				1
3	B2529223CAA	X FEED STEPPING MOTOR ASM.				1
4	B2529223CA0	Y FEED STEPPING MOTOR ASM.				1
5	B2531223C00	MOTOR BASE				1
6	SM6051202TP	SCREW M5X0.8 L=12				8
7	SM8060602TP	SCREW M6X6				2
8	SM8060602TP	SCREW M6X6				2
9	SS9151120CP	SCREW 15/64-28 L=11				8
10	WP0531000SD	WASHER M5				8
11	WP0621016SD	WASHER 6.2X13X1				8
12	B2517223C00	Y MOTOR INSTALLING PLATE				1
13	SB412000100	BEARING				1

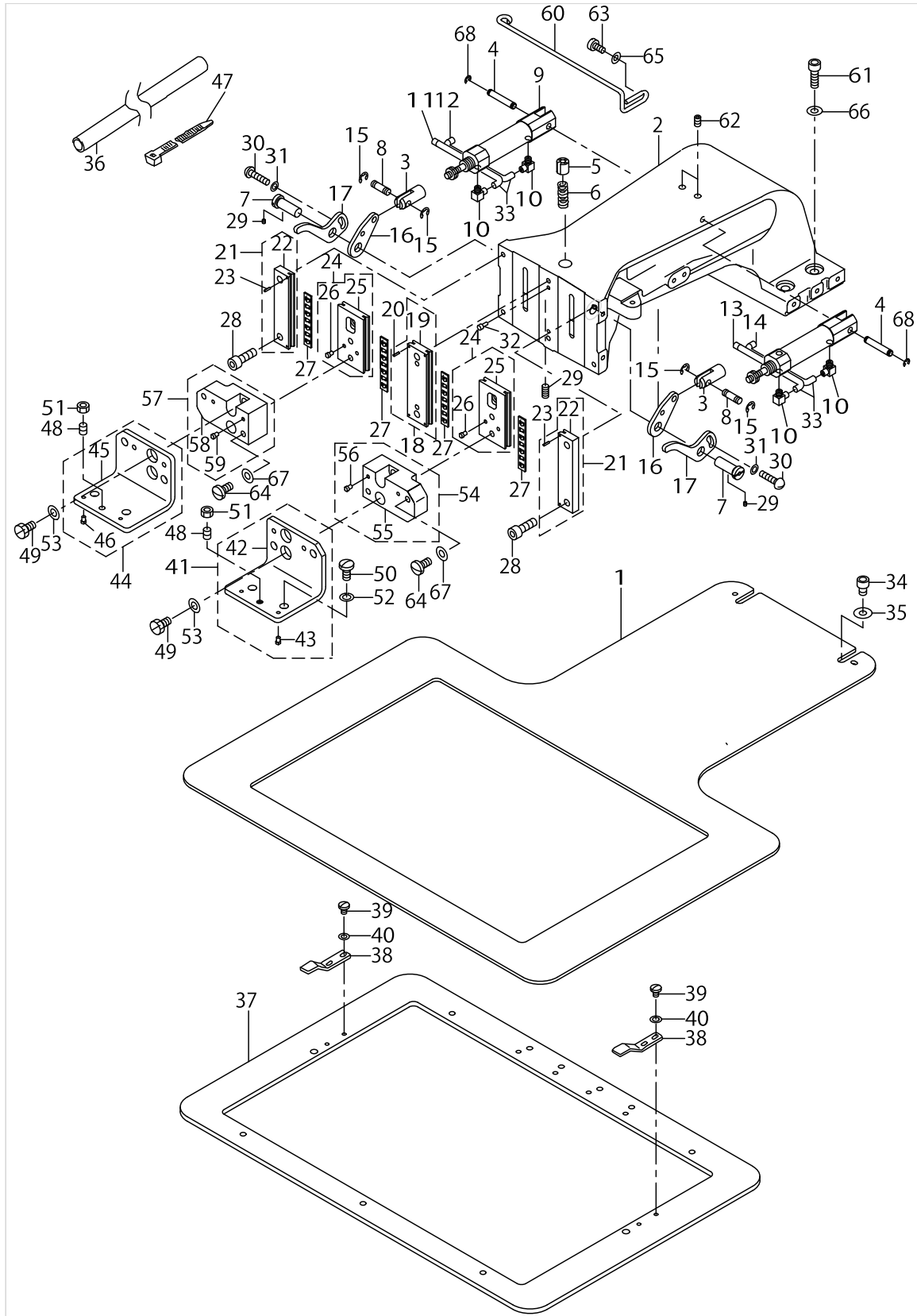
CLOTH FEED MECHANISM COMPONENTS



CLOTH FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2556223C00	FEED PLATE				1
2	B2550223C00	CLOTH FEED BASE				1
3	B1625220000	CYLINDER KNUCKLE				2
4	B1504210000	CONNECTING SHAFT				2
5	B2574220000	SLIDER				1
6	B2576220000	SLIDER SPRING				1
7	B2509372000A	FEED STUD				2
8	B1626220000	CYLINDER PIN				2
9	PA1602509A0	AIR CYLINDER				2
10	PJ046052503	HOSE ELBOW				4
11	B471122000C	AIR TUBE LABEL J03 LEFT				1
12	B471122000D	AIR TUBE LABEL J04 LEFT				2
13	B471122000G	AIR TUBE LABEL J03 RIGHT				1
14	B471122000H	AIR TUBE LABEL J04 RIGHT				2
15	RE0300000K0	E-RING 3				4
16	B2570215000	LIFTING LEVER A				2
17	B2571215000	LIFTING LEVER B				2
18	B2613223CA0	WORK CLAMP FOOT PLATE A ASM.				1
19	B2613223C00	WORK CLAMP FOOT PLATE A		*		1
20	PS0150065KP	SPRING PIN 1.5X6		*		4
21	B2567223CA0	WORK CLAMP FOOT PLATE B ASM.				2
22	B2567223C00	WORK CLAMP FOOT PLATE B		*		1
23	PS0150065KP	SPRING PIN 1.5X6		*		2
24	B2611223CA0	SLIDE PLATE ASM.				2
25	B2611223C00	WORK CLAMP FOOT SLIDE PLATE		*		1
26	B1816280000	GUIDE PIN		*		2
27	B2569229000	SLIDING PLATE BEARING				4
28	SM6051402TP	SCREW M5X0.8 L=14				6
29	SM8050602TP	SCREW M5 L=6				2
30	SS7110710SP	SCREW 11/64-40 L=7				2
31	WP0501016SD	WASHER 5X10.5X1				2
32	B1816280000	GUIDE PIN				2
33	BT0400251EB	URETHANE HOSE, BLACK				5
34	SM6060802TP	SCREW M6 L=8				2
35	WP0611626SP	WASHER 15X6X1.6				2
36	HX00364000E	PARTS				0.9
37	B2553223C00	FEEDING FRAME				1
38	B2558220000	PLASTIC BLANK PLATE				2
39	SS7110510SP	SCREW 11/64-40 L=5				4
40	WP0450801SD	WASHER 4.5X10X0.8				4
41	B2604223CA0	RECEIVER PLATE,RIGHT ASM.				1
42	B2604223C00	RECEIVER PLATE,RIGHT		*		1
43	B1816280000	GUIDE PIN		*		2
44	B2605223CA0	RECEIVER PLATE,LEFT ASM.				1
45	B2605223C00	RECEIVER PLATE,LEFT		*		1
46	B1816280000	GUIDE PIN		*		2
47	HX002330000	CLIP				8

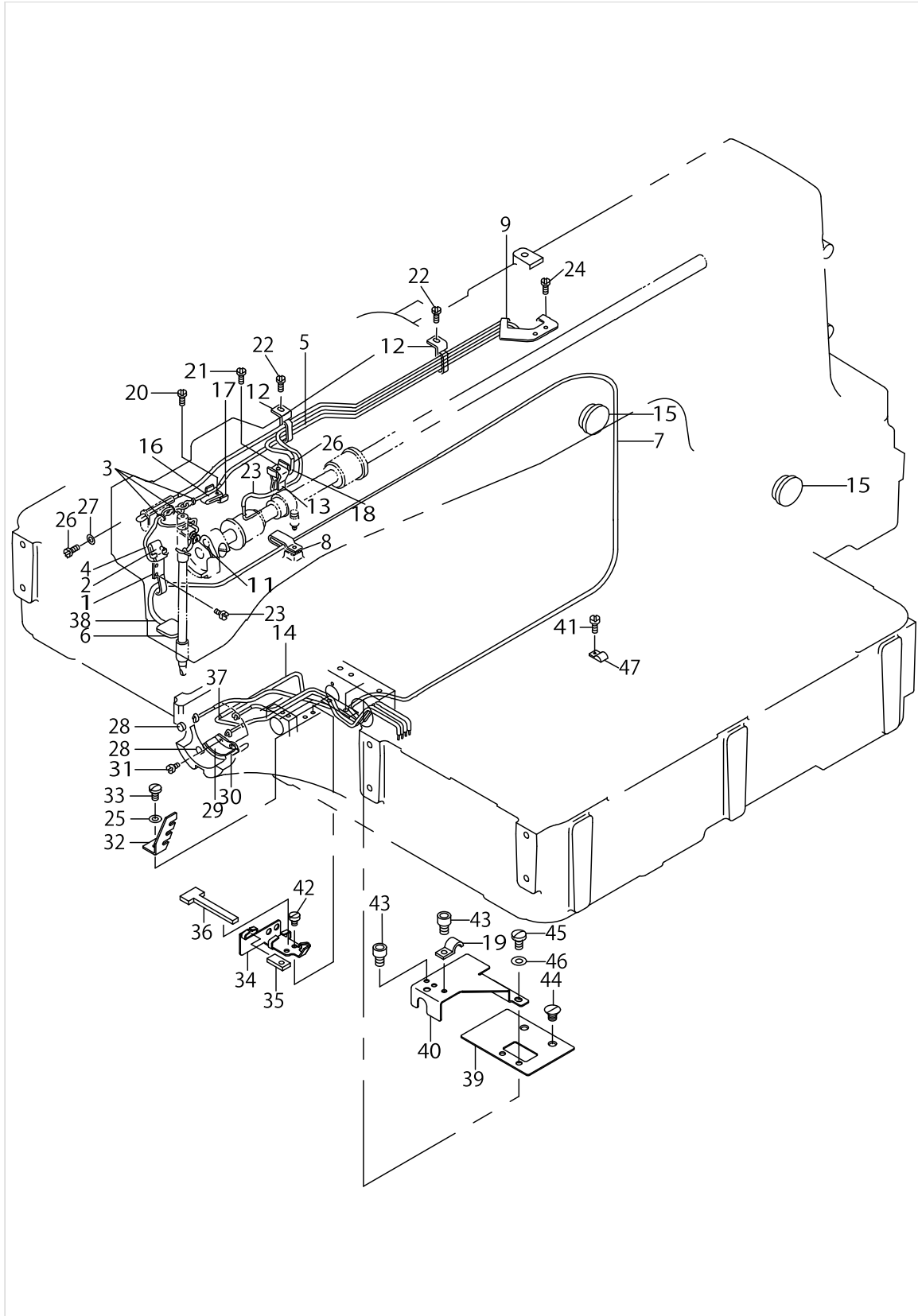
CLOTH FEED MECHANISM COMPONENTS



CLOTH FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS8150822TP	SCREW 15/64-28 L=8				2
49	SS9151120CP	SCREW 15/64-28 L=11				4
50	SS7150910TP	SCREW 15/64-28 L=9				4
51	NS6150330SD	NUT 15/64-28				2
52	WP0651056SD	WASHER 6.5X11X1				4
53	WP0621026SP	WASHER 6.2X9.5X1				4
54	B2602223CA0	PRESSER FOOT MOUNT,RIGHT ASM.				1
55	B2602223C00	PRESSER FOOT MOUNT,RIGHT ASM.		*		1
56	B1816280000	GUIDE PIN		*		2
57	B2603223CA0	PRESSER FOOT MOUNT,LEFT ASM.				1
58	B2603223C00	PRESSER FOOT MOUNT,LEFT		*		1
59	B1816280000	GUIDE PIN		*		2
60	B2568223C00	AIR TUBE SUPPORT				1
61	SM6061802TP	SCREW M6 L=18				4
62	SM8050812TP	SCREW M5X8				2
63	SS6121010SP	SCREW 3/16-28 L=10				2
64	SS7151210SP	SCREW 15/64-28 L=12				4
65	WP0501016SD	WASHER 5X10.5X1				2
66	WP0621016SD	WASHER 6.2X13X1				4
67	WP0621026SP	WASHER 6.2X9.5X1				4
68	RE0320000K0	E-RING 3.2				2

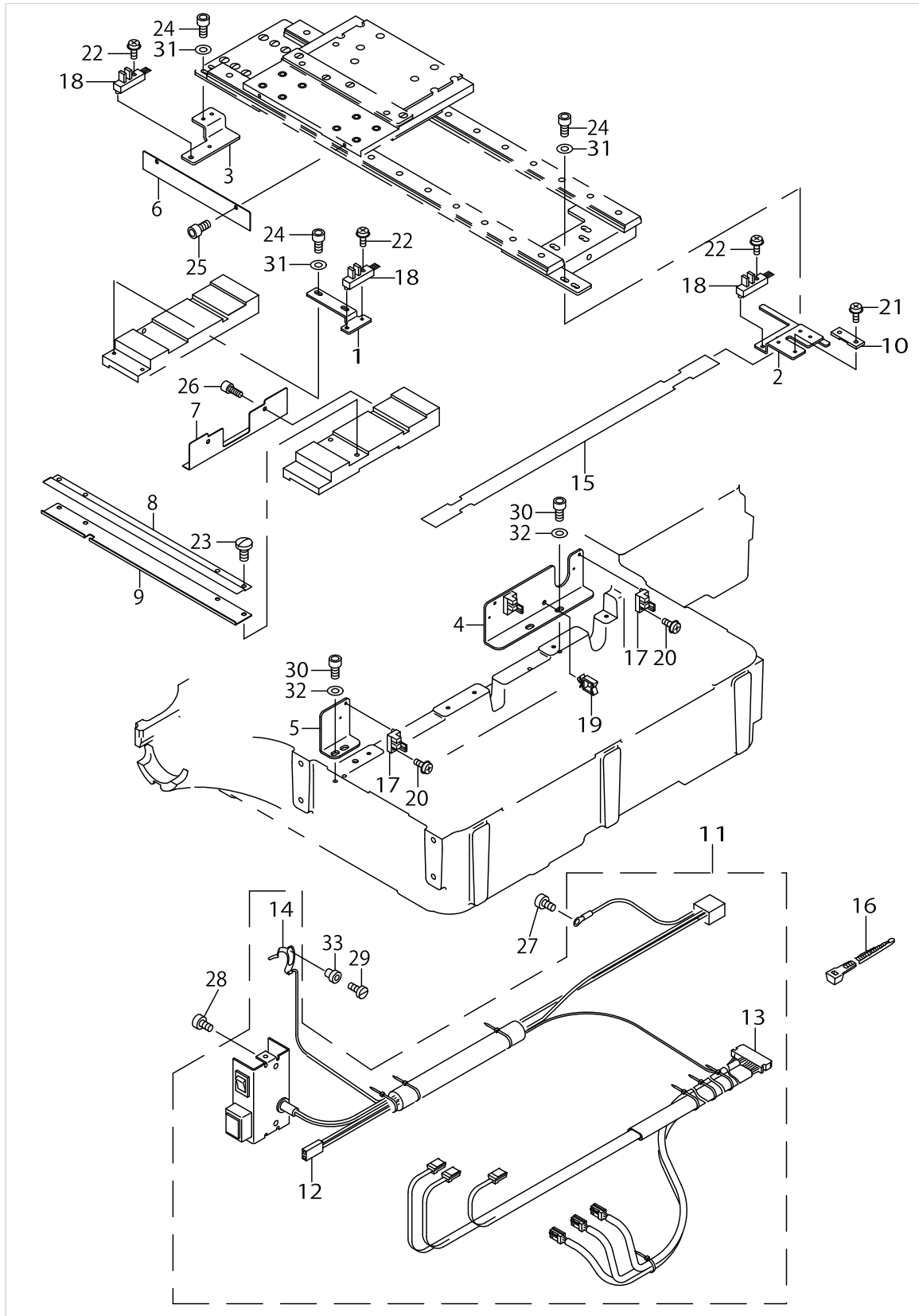
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B3502220000	OIL WICK HOLDER				1
2	B3509220000	OIL SPONGE				1
3	B1419026000	OIL WICK PRESSER				3
4	CQ202000000	OIL WICK				1.1
5	BP300000000	VINYL PIPE				0.4
6	B3507280000	OIL FELT				1
7	BP600000000	VINYL PIPE				1.3
8	D2112555B00	CORD HOLDER, LARGE				1
9	B3504220000	OIL WICK HOLDER A				1
10	CQ252200000	OIL WICK				0.4
11	B3507220000	OIL WICK HOLDER				1
12	B3508220000	OIL TUBE HOLDER				2
13	B3520220000	OIL SPONGE				1
14	BP500000000	VINYL PIPE				0.2
15	B3501210000	OIL GAUGE				2
16	B3518210000	OIL SPONGE				1
17	B3508280000	BALANCE LUBRICATING PLATE				1
18	B3508280000	BALANCE LUBRICATING PLATE				1
19	B3538112000	OIL RETURN TUBE HOLDER				1
20	SS6092120SP	SCREW 9/64-40 L=21.2				1
21	SS6092120SP	SCREW 9/64-40 L=21.2				1
22	SS7110710SP	SCREW 11/64-40 L=7				2
23	SS7110710SP	SCREW 11/64-40 L=7				2
24	SS7110710SP	SCREW 11/64-40 L=7				2
25	WP0450801SD	WASHER 4.5X10X0.8				1
26	SS7110710SP	SCREW 11/64-40 L=7				1
27	WP0450000SD	WASHER 4.5X8X0.5				1
28	13529607	SHUTTLE PACKING				2
29	B3505280000	SHUTTLE LUBRICATING PLATE				1
30	B3504280000	SHUTTLE FELT				1
31	SS6090440SP	SCREW 9/64-40 L= 4.0				2
32	B3524215000	LUBRICATING ADJUSTING PLATE				1
33	SM6040802TP	SCREW M4X0.7 L=8				1
34	B3531223C00	LOWER SHAFT LUBRICATING PLATE				1
35	B3518210000	OIL SPONGE				1
36	B3527223C00	FELT				1
37	B3522223C00	FELT				1
38	B3523223C00	FELT				1
39	B3528223C00	OIL BAR PLATE A				1
40	B3530223C00	OIL BAR PLATE B				1
41	SM6040602TP	SCREW M4 L=6				3
42	SS6090520SP	SCREW 9/64-40 L= 5.0				2
43	SM6040602TP	SCREW M4 L=6				2
44	SS1110640TP	SCREW 11/64-40 L= 5.5				2
45	SS7110840SP	SCREW 11/64-40 L=7.8				2
46	WP0550800SP	WASHER 5.5X10X0.8				2
47	EA9502B0200	CABLE CLIP C				3

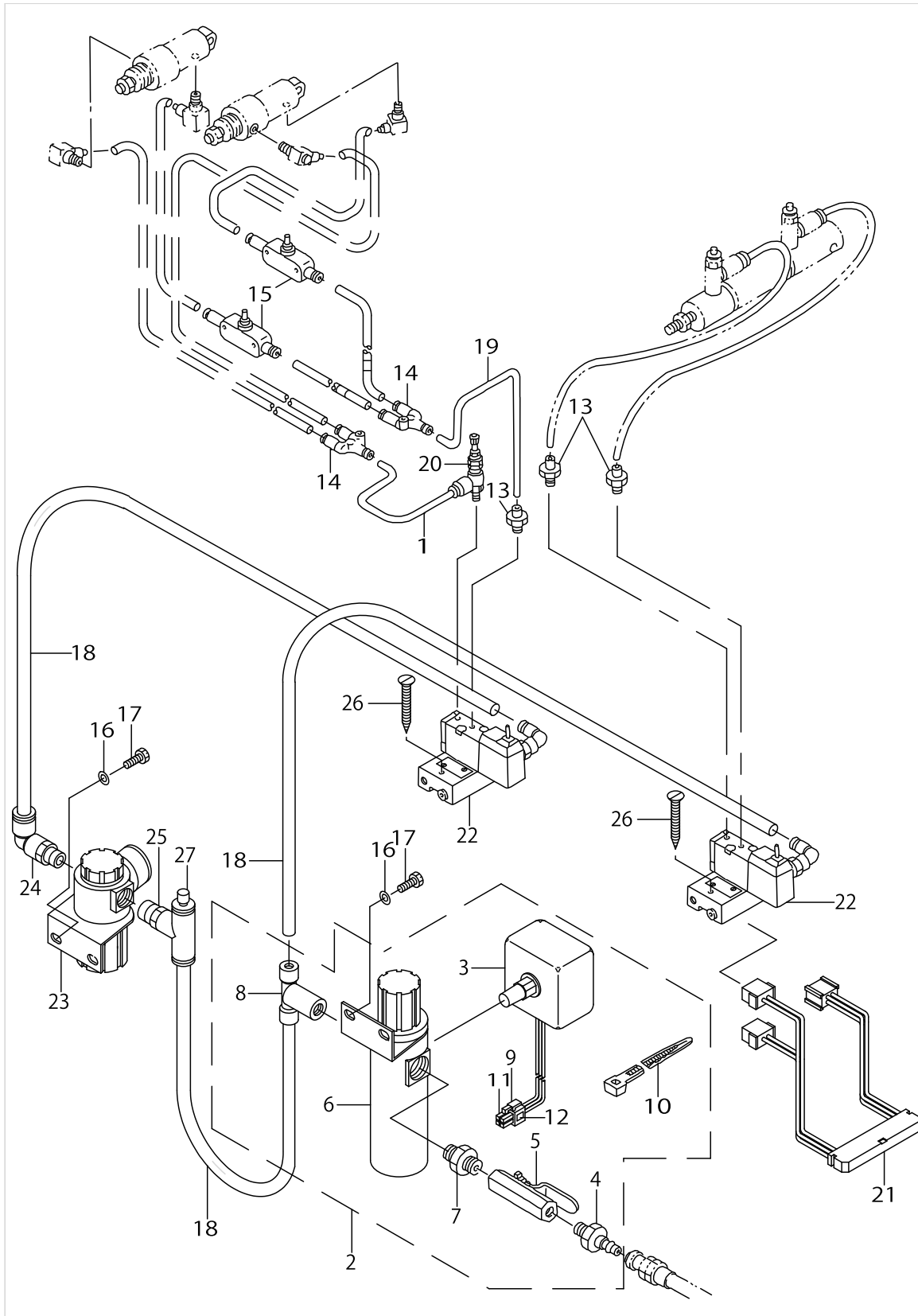
SENSOR COMPONENTS



SENSOR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B4002223C00	X SENSOR INSTALLING PLATE B				1
2	B4003223C00	X SENSOR INSTALLING PLATE C				1
3	B4004223C00	X SENSOR INSTALLING PLATE A				1
4	B4005223C00	Y SENSOR INSTALLING PLATE B				1
5	B4006223C00	Y SENSOR INSTALLING PLATE A				1
6	B4007223C00	X SLIT PLATE				1
7	B4008223C00	Y SLIT PLATE				1
8	B4020223C00	X SENSOR CORD COVER A				1
9	B4021223C00	X SENSOR CORD COVER B				1
10	B4022223C00	FLAT CABLE CLAMP				4
11	B4110223CB0	FRAME SWITCH CABLE ASM.				1
12	B4110223CA0	FRAME SWITCH CABLE ASM.		*		1
13	B4130223CA0	FRAME SENSOR CORD ASM.		*		1
14	B4150223CA0	THREAD CUTTING PLATE ASM.		*		1
15	B4120223C00	FLAT CABLE COVER				2
16	EA9500B0100	CABLE BAND				3
17	HD000570000	SENSOR				3
18	HD001350000	SENSOR				3
19	HX004110000	CABLE PARTS				1
20	SL4031081SF	SCREW M3 L=10				3
21	SL4040881SC	SCREW M4 L=8				8
22	SL4041281SF	SCREW M4 L=12				3
23	SM7040800SC	SCREW M4X0.7 L=8				4
24	SM6040802TP	SCREW M4X0.7 L=8				6
25	SM6040802TP	SCREW M4X0.7 L=8				2
26	SM6040802TP	SCREW M4X0.7 L=8				2
27	SS4110815SP	SCREW 11/64-40 L=8				1
28	SS4110815SP	SCREW 11/64-40 L=8				2
29	SS7090850SP	SCREW 9/64-40 L=8				1
30	SM6040802TP	SCREW M4X0.7 L=8				4
31	WP0450801SD	WASHER 4.5X10X0.8				6
32	WP0450801SD	WASHER 4.5X10X0.8				4
33	B2703210000	BUSHING				1

PNEUMATIC COMPONENTS



PNEUMATIC COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	BT0400251EB	URETHANE HOSE, BLACK				0.06
2	B4715223CA0	FILTER REGULATOR ASM.				1
3	G8124270000	AIR PRESSUE SWITCH		*		1
4	PJ309005203	QUICK JOINT PLUG		*		1
5	G5430116000	AIR COCK		*		1
6	PF0552040B0	FILTER REGULATOR		*		1
7	PJ030520001	RING JOINT (NIPPLE)		*		1
8	PJ305065202	TEE		*		1
9	HK034610040	HOUSING		*		1
10	EA9500B0100	CABLE BAND		*		5
11	HK034640000	PIN CONTACT		*		3
12	E2678453000	CONNECTOR MARKER J78		*		1
13	PJ032052503	HOSE NIPPLE				3
14	PJ308040002	QUICK COUPLING				2
15	PC012401000	SPEED CONTROLLER				2
16	WP0531000SC	WASHER 5.3X10X1				4
17	SM9051450SC	SCREW M5X0.8 L=14				4
18	BT0600401EB	TUBE				0.35
19	BT0400251EB	URETHANE HOSE, BLACK				0.06
20	PF070501000	PRESSURE DECREASING VALVE				1
21	B47162150A0	SOLENOID VALVE CORD ASM.				1
22	B4717223C00	SOLENOID VALVE				2
23	PF025208000	REGULATER				1
24	PJ304045203	ELBOW UNION				1
25	PJ305065202	TEE				1
26	SL4042581SF	SCREW M4 L=25				4
27	PX950009000	PLUG				1

TABLE COMPONENTS

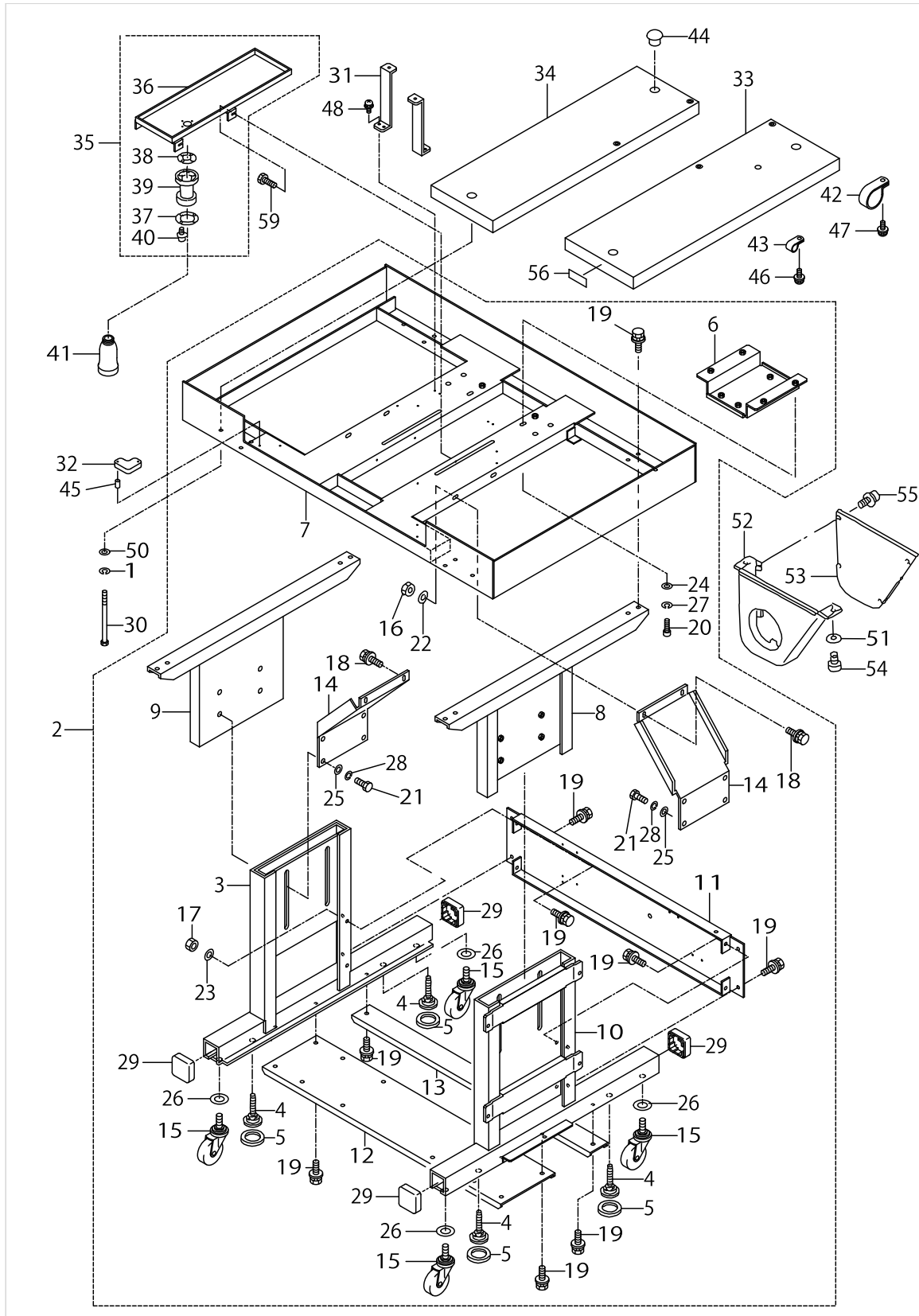


TABLE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	WS0861410KR	SPRING WASHER 8.6X15X1.4				4
2	B8301223CA0	STAND ASM.				1
3	B8102215A00	STAND LOWER LEFT		*		1
4	B8108220000	ADJUSTING BOLT		*		4
5	B8109220000	RUBBER CAP		*		4
6	B8116223C00	MOTOR SLIDE PLATE		*		1
7	B8301223C00	UPPER STAND		*		1
8	B8302223C00	UPPER STAND STRUT,RIGHT		*		1
9	B8303223C00	UPPER STAND STRUT,LEFT		*		1
10	B8304223C00	LOWER STAND,RIGHT		*		1
11	B8306223C00	SIDE STRUT		*		1
12	B8307220000	LOWER STRUT A		*		1
13	B8308220000	LOWER STRUT B		*		1
14	B8309223C00	STAND STAY		*		2
15	G5032164000	CASTER		*		4
16	NM6080001SC	NUT M8X1.25		*		4
17	NM6080001SC	NUT M8X1.25		*		2
18	SL9082093SE	SCREW		*		4
19	SL9082093SE	SCREW		*		22
20	SM6082502TM	SCREW M8 L=25		*		4
21	SM9122503SE	SCREW M12 L=25		*		8
22	WP0841601SC	WASHER 8.4X17.4X1.6		*		4
23	WP0841601SC	WASHER 8.4X17.4X1.6		*		2
24	WP0871602SE	WASHER 8.7X18X1.6		*		4
25	WP1302501SC	WASHER 13X24X2.5		*		8
26	WP1702616SE	WASHER		*		4
27	WS0861410KR	SPRING WASHER 8.6X15X1.4		*		4
28	WS1253010KN	SPRING WASHER 12.5X21.5X3		*		8
29	20243200	STAND CAP, W		*		4
30	B8117223C00	BOLT				4
31	B8118223C00	COVER INSTALLING STAY				2
32	B8171223C00	RUBBER ABSORBER				4
33	B8201223C0A	TABLE,RIGHT				1
34	B8201223C0B	TABLE,LEFT				1
35	B8110223CA0	OIL PAN ASM.				1
36	B8110223C00	OIL PAN		*		1
37	B8111220000	WASHER		*		1
38	B8112220000	OIL SEAL		*		1
39	B8202205000	OIL MANAGEMENT		*		1
40	SL4031481SC	SCREW M3 X 14		*		4
41	B9121012000	OIL CAN				1
42	EA9502B0100	CLIP				1
43	EA9502B0400	CABLE CLIP E				1
44	HX00326000B	BUSH				2
45	PS0400141KH	SPRING PIN 4X14				8
46	SL4040891SC	SCREW M4 L=8				1
47	SL4040891SC	SCREW M4 L=8				1

TABLE COMPONENTS

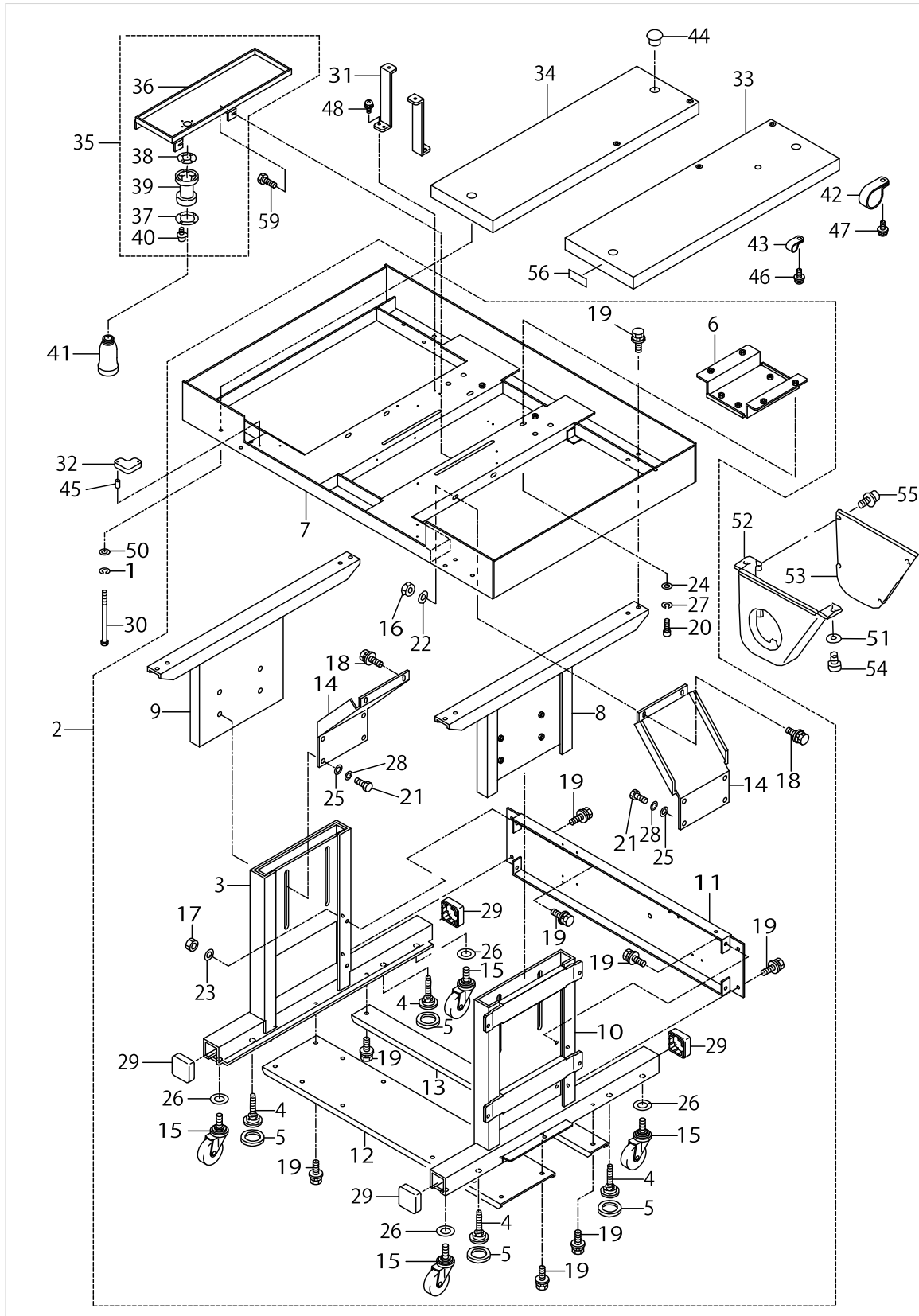
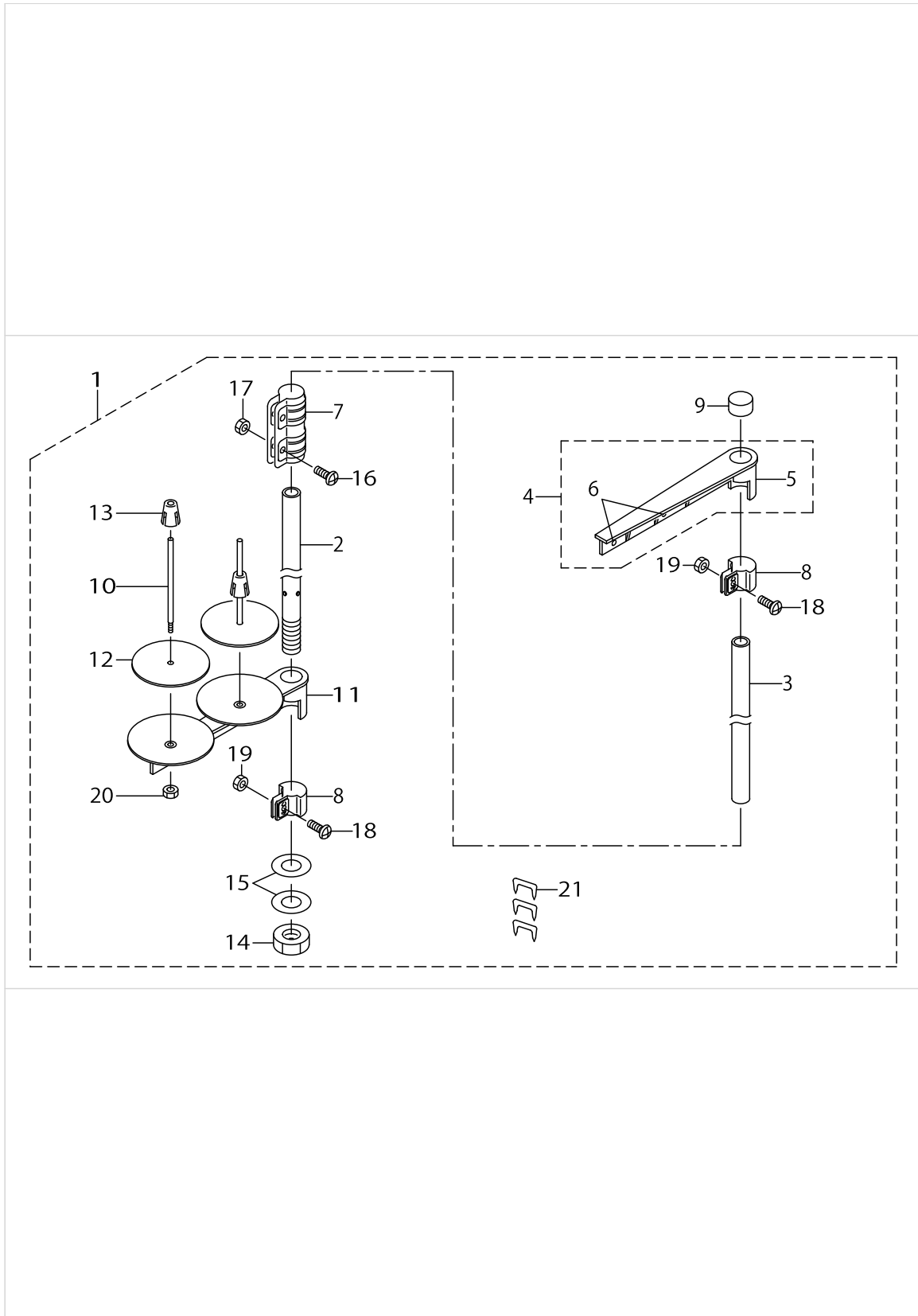


TABLE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SL4041091SC	SCREW M4 L=10				4
49	SM9041250SC	SCREW M4X0.7 L=12				4
50	WP0871602SE	WASHER 8.7X18X1.6				4
51	WP0561616SC	WASHER 5.6X16X1.6	FOR EXPORT			2
52	B821021000B	MOTOR PULLEY COVER (A)	FOR EXPORT			1
53	B821121000B	MOTOR PULLEY COVER (B)	FOR EXPORT			1
54	SL4051241SE	SCREW	FOR EXPORT			2
55	SL4040691SC	SCREW M4 L=6	FOR EXPORT			6
56	CM500100001	CE MARKING LABEL	FOR JE			1

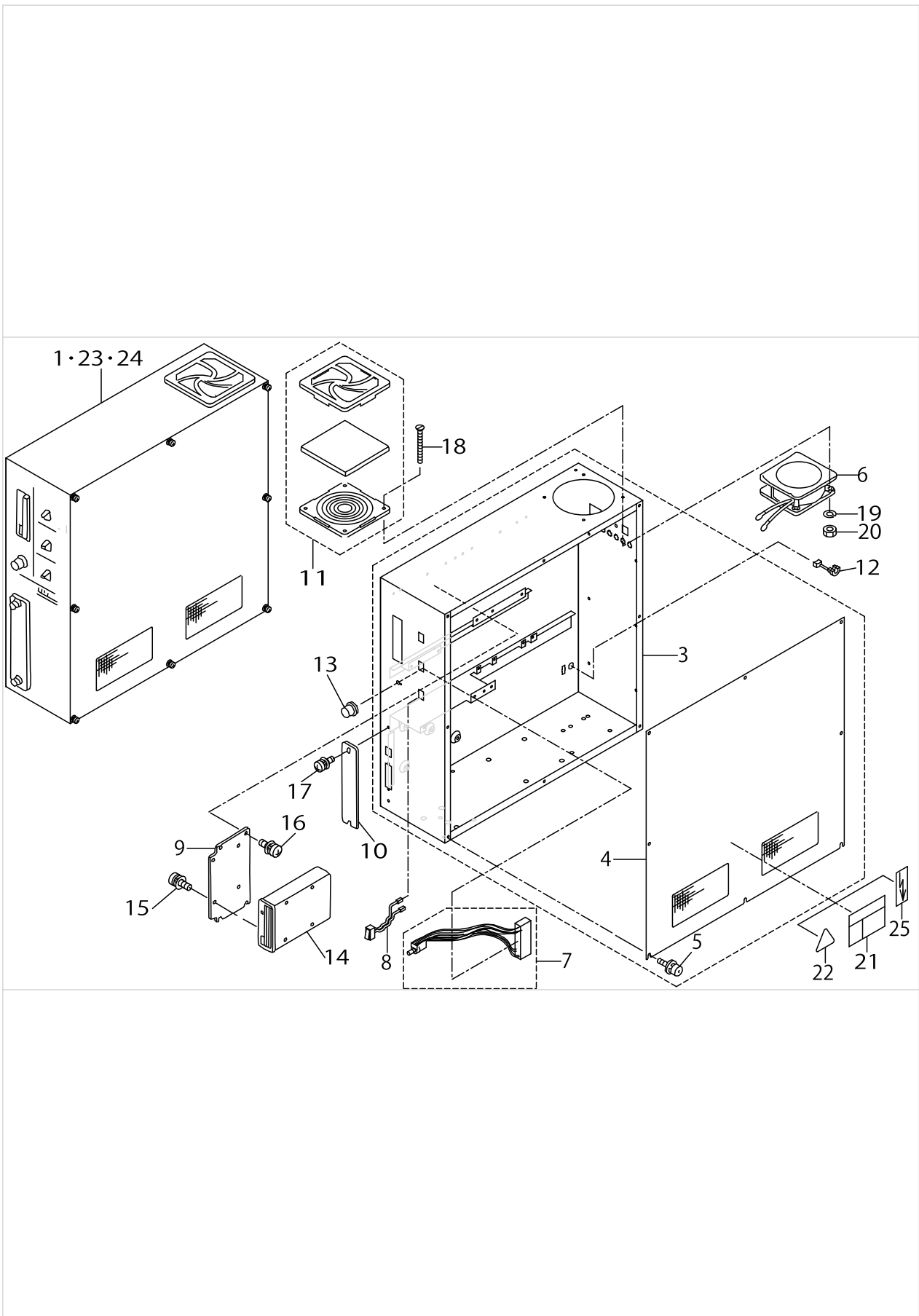
THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	11185055	THREAD STAND ASM.				1
2	11185105	SPOOL REST ROD,LOWER		*		1
3	11185204	SPOOL REST ROD,UPPER		*		1
4	11185352	THREAD GUIDE ASM.		*		1
5	11185303	THREAD GUIDE		*		1
6	B3319704L00	THREAD GUIDE		*		2
7	B3305704000A	SPOOL REST ROD JOINT		*		1
8	11185402	THREAD GUIDE ARM JOINT		*		2
9	B3311704000	SPOOL REST ROD CAP		*		1
10	B3320704L00A	SPOOL PIN		*		2
11	11185006	SPOOL REST ARM		*		1
12	B3311012000	SPOOL REST CUSHION		*		2
13	11185501	SPOOL RETAINER		*		2
14	B3317704000	NUT		*		1
15	WP1612616SE	WASHER 16X30X2.6		*		2
16	SM4051405SE	SCREW M5 L=14		*		2
17	NM6050001SE	NUT M5		*		2
18	SM4051405SE	SCREW M5 L=14		*		2
19	NM6050001SE	NUT M5		*		2
20	NM6050001SE	NUT M5		*		2
21	MAO11532000	CORD STAPLE		*		3

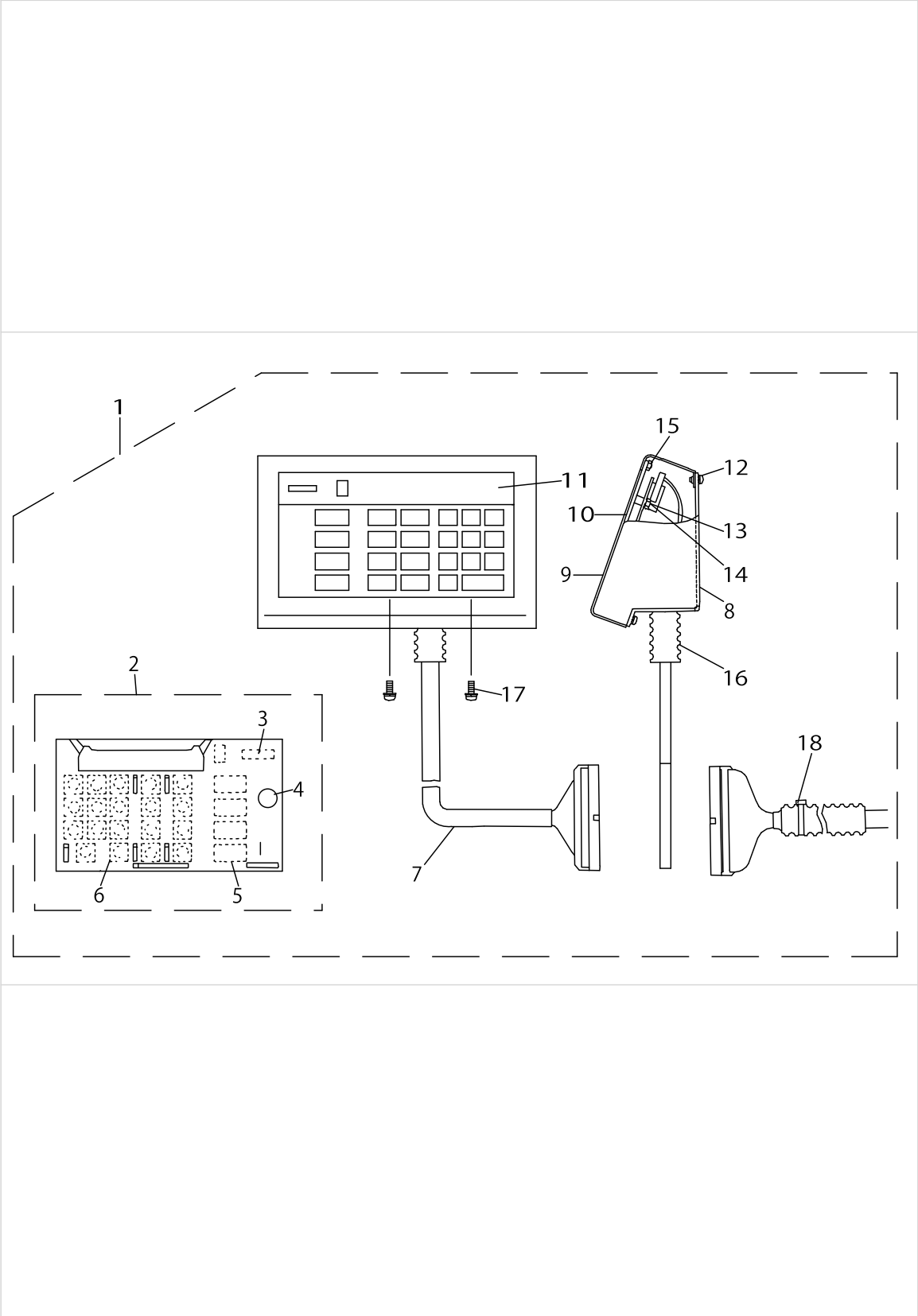
CONTROL BOX COMPONENTS



CONTROL BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M8501522AA0A	CONTOROL BOX ASM.	FOR DOMESTIC USE,EXPORT(100V,200V)			1
2	M10015220A0	CONTOROL BOX ASM.				1
3	M1001522000	CONTOROL BOX		*		1
4	M10025220A0	CONTOROL BOX COVER ASM.		*		1
5	SL4041091SC	SCREW M4 L=10		*		8
6	M85045220A0	FAN ASM.				1
7	M85325180A0	SPEED VOLUME ASM.				1
8	M85315180A0	SEESAW SWITCH ASM.				3
9	M1011512000	FDD INSTALLING PLATE				1
10	M1010510000	PLATE				1
11	HM000630010	FILTER				1
12	HX004100000	BUSH				1
13	HX00114000B	KNOB				1
14	HX003840000	FLOPPY DISK 3.5INCH				1
15	SL4030691SC	SCREW M3X6				4
16	SL4041091SC	SCREW M4 L=10				4
17	SL4041091SC	SCREW M4 L=10				2
18	SM1044050SM	SCREW M4X0.7 L=40				4
19	WS0410002KN	SPRING WASHER				4
20	NM6040001SB	NUT M4				4
21	CM300100101	DANGER LABEL (SMALL)	FOR DOMESTIC USE			1
22	CM300100001	LABEL	FOR JE(380V)			1
23	M8501522BA0A	CONTOROL BOX ASM.	FOR EXPORT(380V)			1
24	M8501522CA0A	CONTOROL BOX ASM.	FOR JE(380V)			1
25	G6705152U0A	LABEL	FOR EXPORT			1

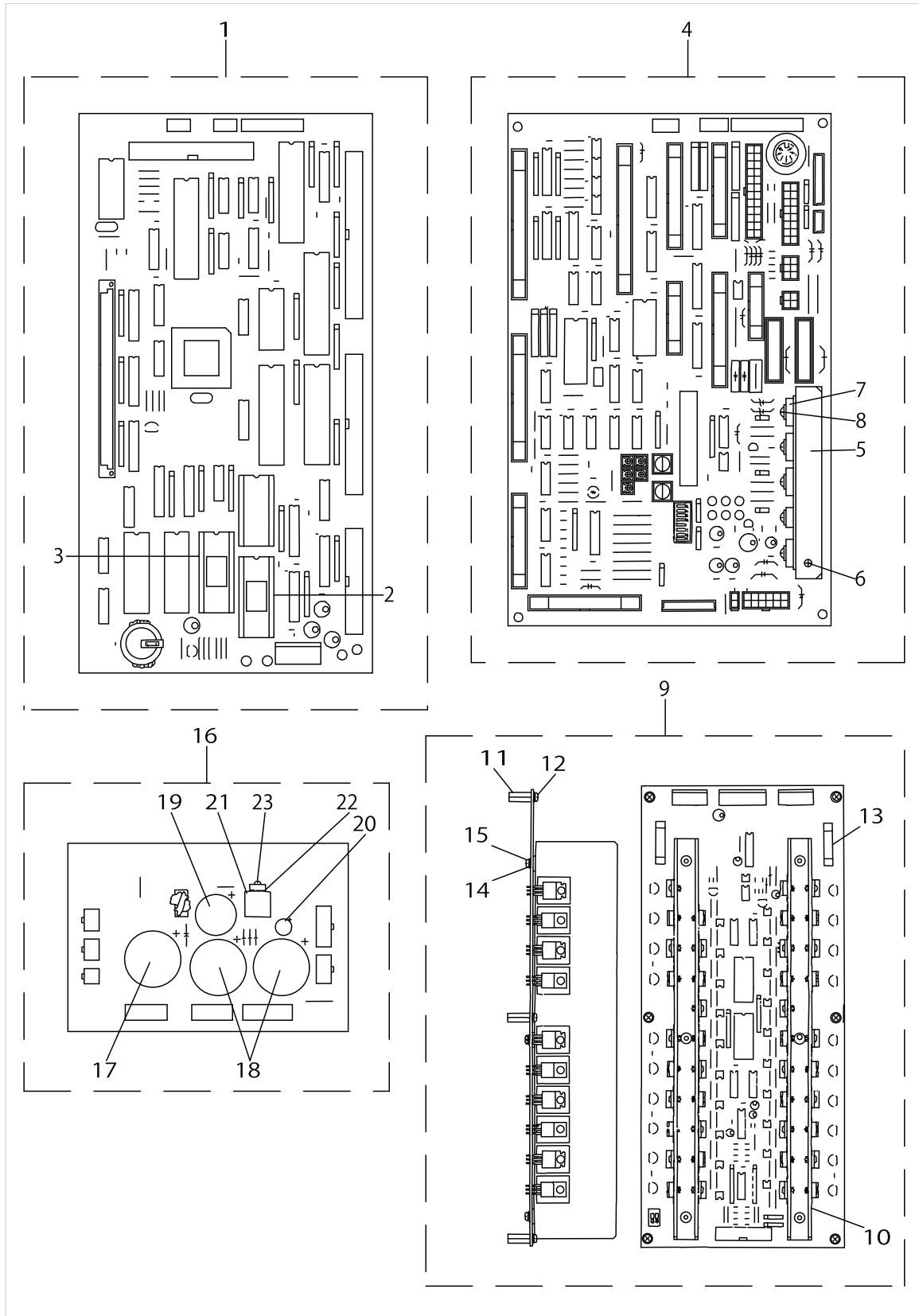
OPERETION BOX COMPONENTS



OPERATION BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M8570517AB0	OPERATION BOX A ASM.				1
2	M8670510AA0	OPERATION PCB A ASM.		*		1
3	HG003280000	DIODE (LD701VR)		*		1
4	HX001530000	BUZZER 1		*		1
5	HG003290000	DIODE (LA301VLL)		*		13
6	HA001410000	KEY SWITCH		*		19
7	M90505170A0	OPERATION BOX COVER		*		1
8	M1074517000	OPERATION BOX INSIDE COVER		*		1
9	M1081518000	OPERATION BOX COVER		*		1
10	M1082518000	OPERATION BOX BASE COVER		*		1
11	M300451300G	PANEL SHEET(DOMESTIC)		*		1
12	SL4030681SC	SCREW M3 L=6		*		4
13	NM6030001SC	NUT M3		*		6
14	WP0320500SC	WASHER M3		*		6
15	NM6030001SC	NUT M3		*		4
16	HX00307000C	CABLE CLAMP		*		0.1
17	SL4040881SC	SCREW M4 L=8		*		2
18	EA9500B0100	CABLE BAND		*		1

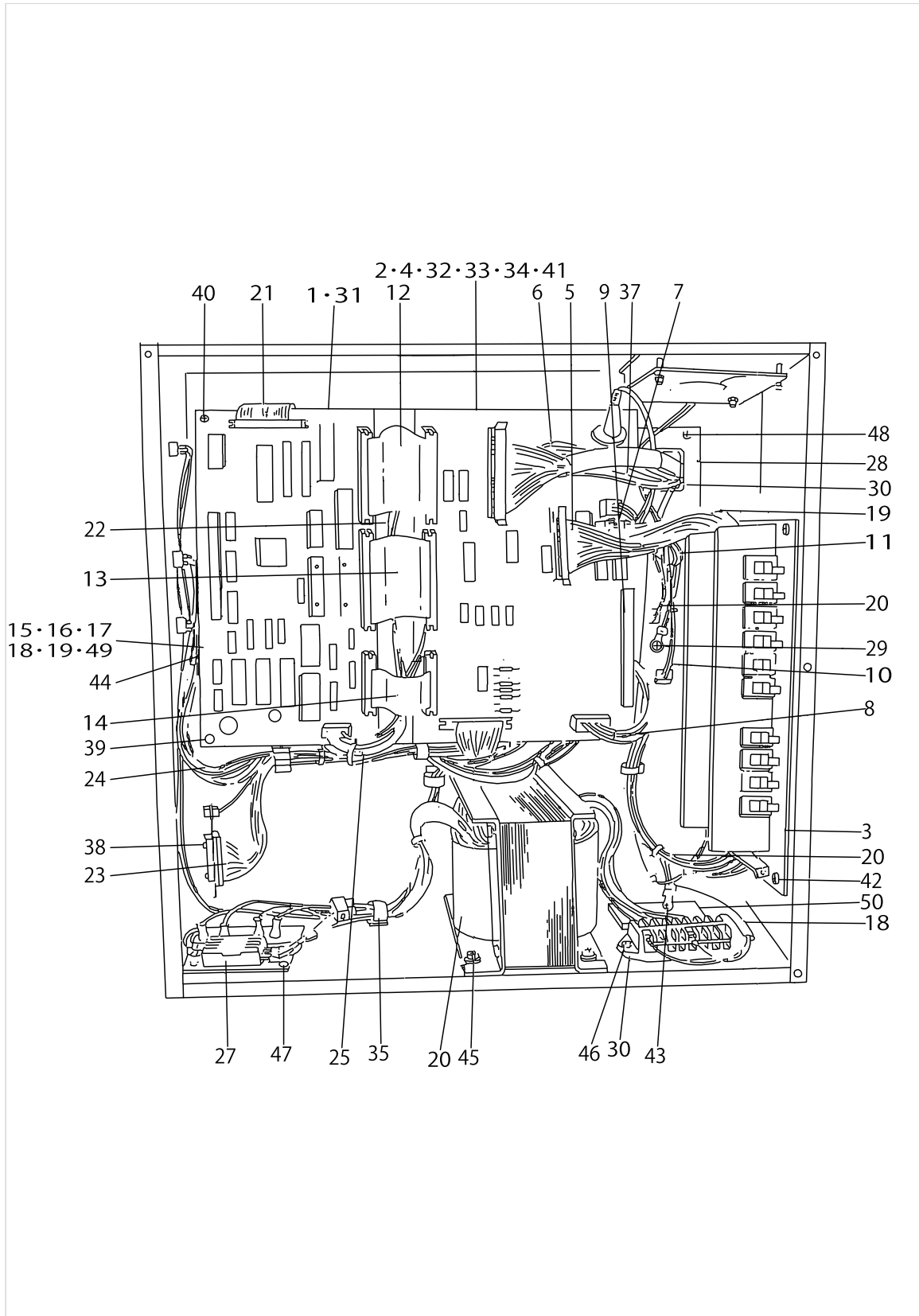
CIRCUIT BOARD COMPONENTS



CIRCUIT BOARD COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M8601518BB0	CPU PCB ASM.				1
2	HL014530020	IC		*		1
3	HL014530021	IC		*		1
4	M86025290B0A	I/F PCB ASM.				1
5	M1001521000	HEAT SINK PLATE		*		1
6	SL4030891SC	SCREW M3X8		*		2
7	HT002570000	TRANSISTOR		*		3
8	SL4030881SC	SCREW M3X8		*		5
9	M86025220A0	PMDC PCB ASM.				1
10	M1003522000	HEAT SINK		*		2
11	HX001990000	PARTS		*		6
12	SL4030891SC	SCREW M3X8		*		6
13	E9628252000	FUSE 7A		*		2
14	HX00337000B	PARTS		*		6
15	SL4040891SC	SCREW M4 L=8		*		6
16	M86015220A0	POWER BOARD ASM.				1
17	HC021801030	ELECTROLYSYS ALUMINUM		*		1
18	HC040002720	ELECTROLYSYS ALUMINUM		*		2
19	HC041101020	ELECTROLYSYS ALUMINUM		*		1
20	HC025202210	CONDENSER 220MF		*		1
21	HX001180000	HEAT SINK		*		1
22	HX002410000	COOL SINK		*		1
23	SL4030881SC	SCREW M3X8		*		1

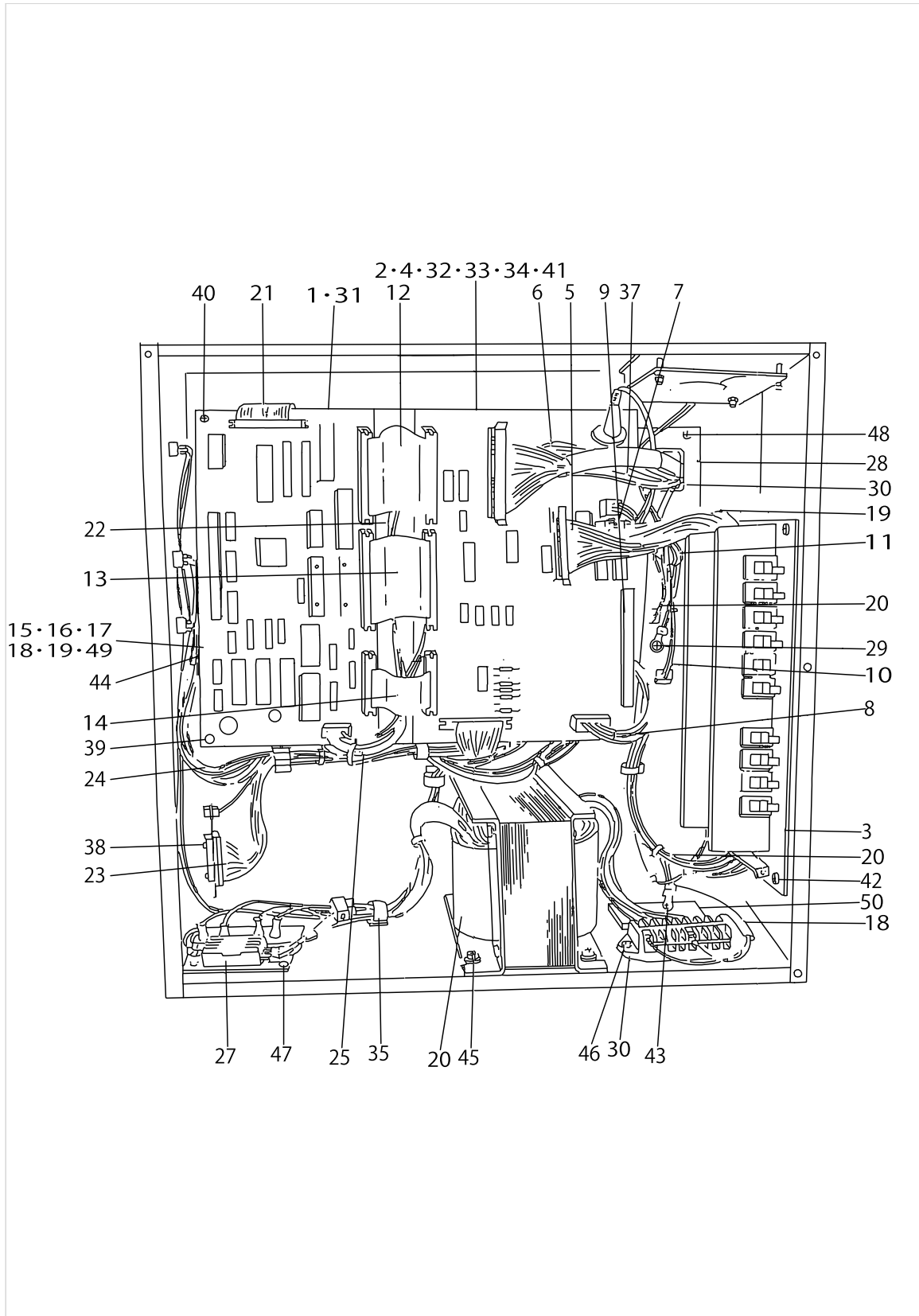
POWER SUPPLY & CORD COMPONENTS



POWER SUPPLY & CORD COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M8601518BB0	CPU PCB ASM.				1
2	M86025290B0A	I/F PCB ASM.				1
3	M86025220A0	PMDC PCB ASM.				1
4	M86015220A0	POWER BOARD ASM.				1
5	M90075220A0	TRUNK CODE ASM.				1
6	M90065220A0	SENSOR TRUNK CODE ASM.				1
7	M90125220A0	TRUNK CODE ASM.				1
8	M90035220A0	POWER CODE ASM.				1
9	M90085220A0	TRUNK CODE ASM.				1
10	M90085210A0	PEDAL SWITCH TRUNK CORD ASM.				1
11	M90095210A0	PK-47 TRUNK CORD ASM.				1
12	M90105210A0	SIGNALING CORD A ASM.				1
13	M90115210A0	SIGNALING CORD B ASM.				1
14	M90125210A0	SIGNALING CORD C ASM.				1
15	M85055220A0	REGULATOR ASM.				1
16	M8511512000	SWITCHING POWER				1
17	M90095220A0	MOTOR CODE ASM.	EXCEPT JE			1
18	M90165220A0	AC CABLE ASM.				1
19	M90155220A0	CODE ASM.				1
20	M90015220A0	PMDC POWER CODE ASM.PO				1
21	M85465120A0	FDD SIGNALING CORD ASM.				1
22	M90025220A0	FDD POWER CODE ASM.				1
23	M85515120A0	PGM-1 SIGNALING CORD ASM.				1
24	M90045220A0	POWER CODE ASM.				1
25	M90055220A0	CPU POWER CODE ASM.				1
26	M8502522AA0	POWER TRANS A ASM.				1
27	M85035220A0	RECTIFIER ASM.				1
28	17845009	CORD FITTING PLATE				1
29	HK038450010	TERMINAL				1
30	HK045550080	TERMINAL				1
31	HX004150000	BOARD SUPPORT				2
32	HX004150000	BOARD SUPPORT				2
33	HX001470000	PCB HOLDER				1
34	HX004150000	BOARD SUPPORT				3
35	HX00024000C	CORD CLAMP				1
36	HX004070000	BUSH				1
37	HX002890000	BEADE BAND				1
38	SL4030881SC	SCREW M3X8				2
39	SL4030891SC	SCREW M3X8				2
40	SL4030891SC	SCREW M3X8				2
41	SL4030891SC	SCREW M3X8				3
42	SL4040881SC	SCREW M4 L=8				6
43	SL4041091SC	SCREW M4 L=10				2
44	SL4030891SC	SCREW M3X8				2
45	SL4061091SC	SCREW				4
46	SL4042091SC	SCREW M4X0.7 L=20				2
47	SL4041091SC	SCREW M4 L=10				3

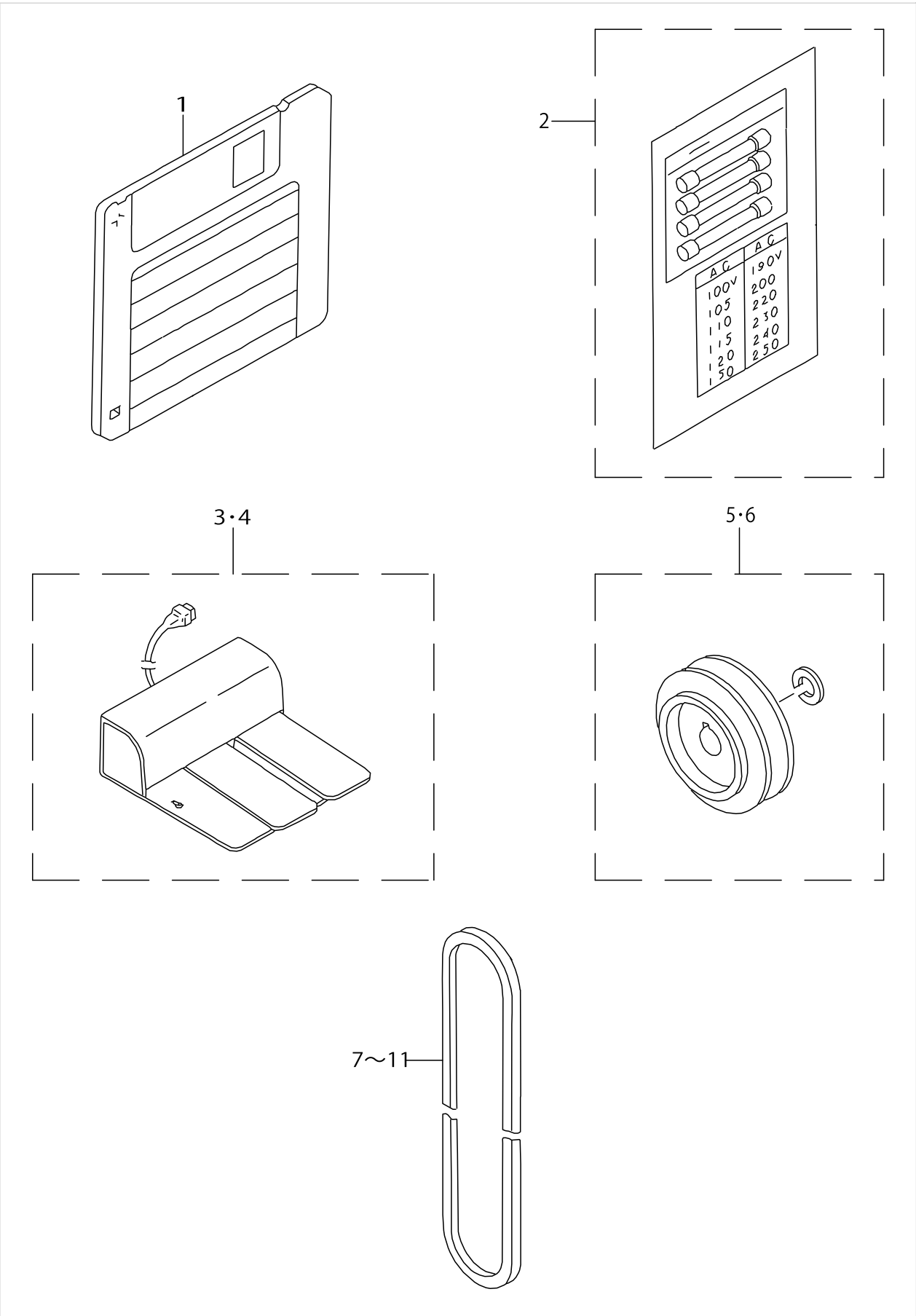
POWER SUPPLY & CORD COMPONENTS



POWER SUPPLY & CORD COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SL4041091SC	SCREW M4 L=10				2
49	M9009522AA0	PULSE MOTOR CORD ASM.	FOR JE			1
50	M1011518000	EARTH PLATE A	FOR JE			1

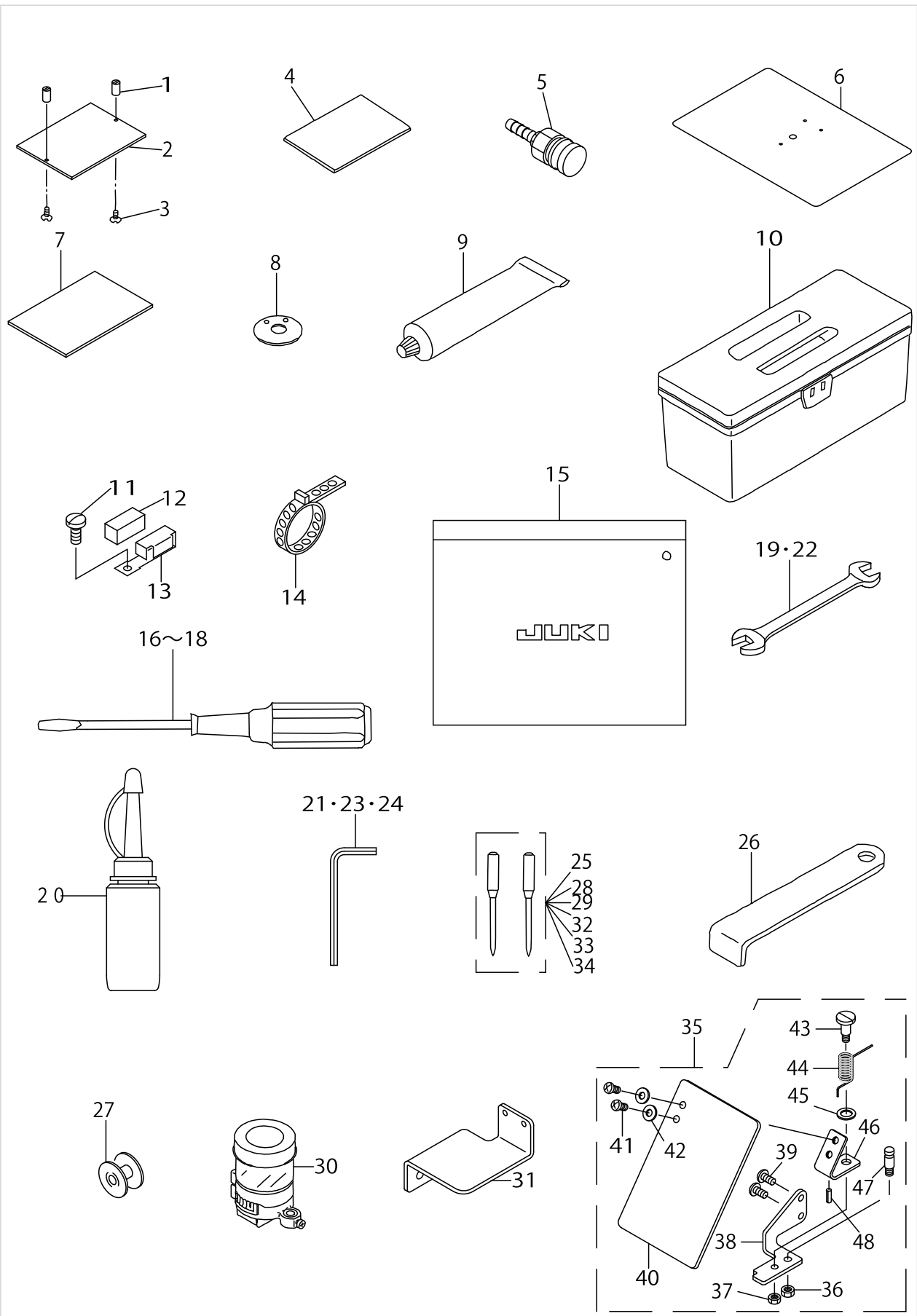
PEDAL & ELECTRIC EQUIPMENT ACCESSORIE PART COMPONENTS



PEDAL & ELECTRIC EQUIPMENT ACCESSORIE PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M8902522000	SERVICE DISK				1
2	M85995120A0	ACCESSORIES ASM.				1
3	M85905130AA	PEDAL SWITCH ASM.				1
4	GPK470010AB	3-PEDAL ASM.				1
5	MTSE8110702	PULLEY P.C.D. 45	FOR 60HZ			1
6	MTSE8110704	PULLEY P.C.D. 55	FOR 50HZ			1
7	MTJVM004700	V-BELT, 47 INCH	SELEVTIVE PART			1
8	MTJVM004800	V-BELT, 48 INCH	SELEVTIVE PART			1
9	MTJVM004900	V-BELT, 49 INCH	SELEVTIVE PART			1
10	MTJVM005000	V-BELT, 50INCH	SELEVTIVE PART			1
11	MTJVM005100	V-BELT,51 INCH	SELEVTIVE PART			1

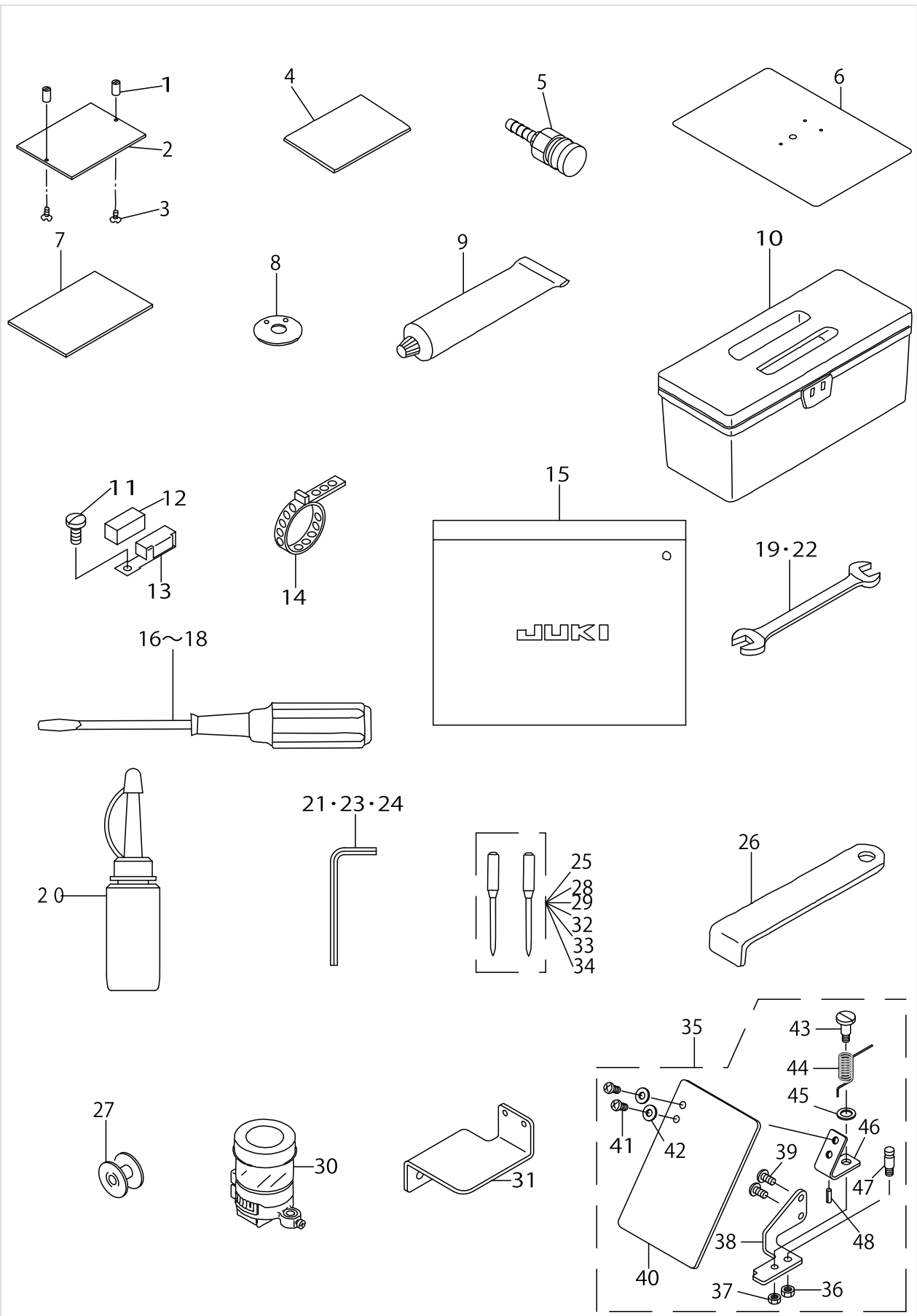
ACCESSORIE PART COMPONENTS



ACCESSORIE PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2559220000	HINGE PIN				4
2	B2557223C00	PLASTIC BLANK				2
3	SS1090510SP	SCREW 9/64-40 L=5				4
4	B2591220000	RUBBER SHEET				1
5	PJ309520001	SOCKET				1
6	B1170223C00	COVER SHEET				1
7	B2564223C00	SPONGE				1
8	B242621000G	NEEDLE HOLE GUIDE D=3	G TYPE			1
9	13525506	GREASE TUBE				1
10	B8601WP10A0	TOOL BOX ASM.				1
11	SS7090910SP	SCREW 9/64-40 L= 8.5				1
12	B1131528000	FELT				1
13	10102259	THREAD GUIDE ASM. F				1
14	PB000010000	HOSE BAND				1
15	B9101552000	ACCESSORY BOX				1
16	B9109555000	SCREW DRIVER, LARGE				1
17	B9110012000	SCREW DRIVER, MIDDLE				1
18	B9111012000	SCREW DRIVER, SMALL				1
19	B9113012000	WRENCH (9X10)				1
20	B91212200A0	OILER (CONTAINING NO.2 OIL)				1
21	B9140372000	HEXAGONAL WRENCH, SMALL				1
22	D9103555D00	WRENCH 6X7				1
23	GCT02906000	HEXAGONAL SPANNER				1
24	J106600000B	HEXAGONAL WRENCH KEY (2MM)				1
25	MDP500B1402	NEEDLE DPX5#14-2	S TYPE(EXCPT JE)			1
26	B9101490000	DRIVER				1
27	B1805205000	BOBBIN				1
28	MC372001102	NEEDLE SY3355 #110-2	H TYPE(FOR JE)			1
29	MC372001602	NEEDLE SY3355 #160-2	G TYPE(FOR JE)			1
30	MAXAP30EX00	SILICON OIL LUBRICANT CASE	G TYPE			1
31	B2535210000	TANK BASE	G TYPE			1
32	MC200501002	NEEDLE 134 #100-2	S TYPE(FOR JE)			1
33	MDP170B1802	NEEDLE DPZ17#18-2	H TYPE(EXCPT JE)			1
34	MDP170B2302	NEEDLE DPX17#23-2	G TYPE(EXCPT JE)			1
35	13551254	SAFETY PLATE ASM.				1
36	NS6120310SP	NUT 3/16-28		*		1
37	NS6110310SP	NUT 11/64-40		*		1
38	13551205	SAFETY PLATE INSTALLING BASE		*		1
39	SS4110715SP	SCREW 11/64-40 L=7		*		2
40	B3120372000	SAFETY PLATE		*		1
41	SS4110715SP	SCREW 11/64-40 L=7		*		2
42	WP0450801SD	WASHER 4.5X10X0.8		*		2
43	SD0601021SP	HINGE SCREW D=6 H=10.2		*		1
44	13943204	SAFETY PLATE RETURN SPRING		*		1
45	WP0740516SP	WASHER 7.4X11.8X0.5		*		1
46	B3121372000	SAFETY PLATE INSTALLING PLATE		*		1
47	B1506352000	TENSION SPRING RACK B		*		1

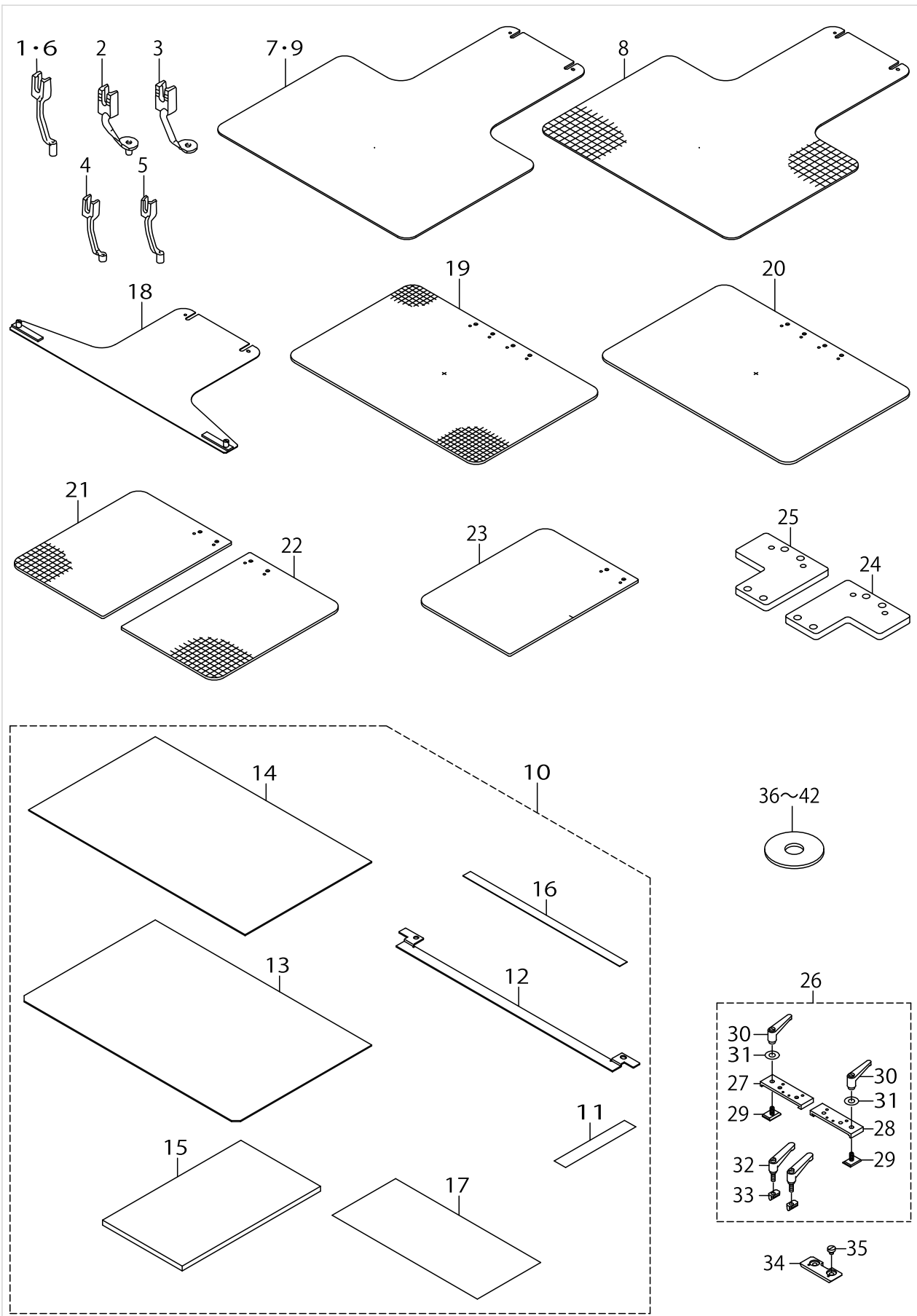
ACCESSORIE PART COMPONENTS



ACCESSORIE PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	PS0200062KH	SPRING PIN 2X6		*		1

OPTIONAL PART COMPONENTS



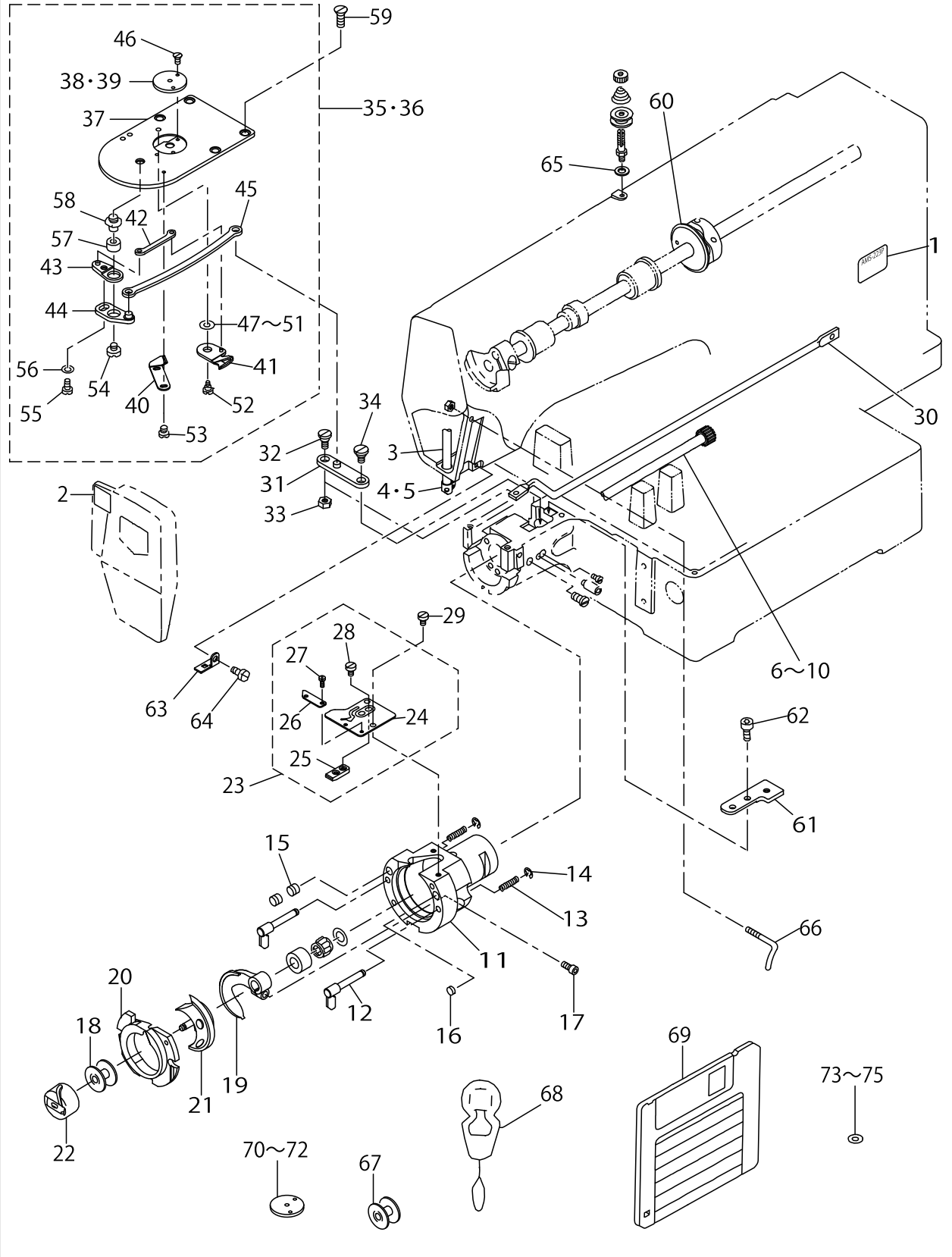
OPTIONAL PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B160122000B	INTERMEDIATE PRESSER B				1
2	B160122000C	INTERMEDIATE PRESSER C				1
3	B160122000D	INTERMEDIATE PRESSER D				1
4	B160122000E	INNER PRESSER (E)				1
5	B160122000F	INNER PRESSER (F)				1
6	B160122000G	INNER PRESSER G				1
7	B2556223C0B	LOWER PLATE BLANK				1
8	B2556223C0C	LOWER PLATE BLANK				1
9	B2556223C0D	LOWER PLATE BLANK				1
10	B2582223CA0	CASSETTE HOLDER ASM.				1
11	B2572229000	FILAMENT TAPE		*		1
12	B2582223C00	CASSETTE PRESSER BASE PLATE		*		1
13	B2583223C00	CASSETTE PRESSER LOWER PLATE		*		1
14	B2584223C00	CASSETTE PRESSER UPPER PLATE		*		1
15	B2588220000	WORK CLAMP PAPER MATERIAL (B)		*		2
16	B2589223C00	CASSETTE PRESSER SPACER		*		1
17	B2646215000	TAPE		*		1
18	B2581223CA0	CASSETTE HOLDER FIXING PLATE				1
19	B2620223C00	FEEDING FRAME BLANK				1
20	B2621223C00	FEEDING FRAME BLANK				1
21	B2622223C00	FEEDING FRAME BLANK, RIGHT				1
22	B2623223C00	FEEDING FRAME BLANK, LEFT				1
23	B2626223C00	FEEDING FRAME BLANK PLATE				1
24	B2630215AA0	SLIDING PLATE ASM. RIGHT				1
25	B26302150A0	SLIDING PLATE ASM. LEFT				1
26	B26402150B0	CLAMP ASM.				1
27	B26402150A0	FEEDING FRAME BLANK RIGHT		*		1
28	B2640215AA0	FEEDING FRAME BLANK LEFT		*		1
29	B26432150A0	SETTING PLATE ASM.		*		2
30	B5116210000	CLAMP LEVER		*		2
31	WP0650876SD	WASHER 6.5X13X0.8		*		2
32	B5115210000	FEEDING FRAME CLAMP LEVER		*		2
33	B2645215000	LOWER PLATE		*		2
34	B26412150A0	SLIDE ASM.				2
35	SS6150610SP	SCREW 15/64-28 L=5.5				4
36	B242621000A	NEEDLE HOLE GUIDE D=1.6				1
37	B242621000B	NEEDLE HOLE GUIDE D=2.0				1
38	B242621000C	NEEDLE HOLE GUIDE D=1.6				1
39	B242621000D	NEEDLE HOLE GUIDE D=2.4				1
40	B242621000F	NEEDLE HOLE GUIDE D=3.0				1
41	B242621000G	NEEDLE HOLE GUIDE D=3				1
42	B242621000H	NEEDLE HOLE GUIDE D=3.0				1

AMS-223P EXCLUSIVE PART COMPONENTS (1)

(Caution) Please understand that the specifications of the current AMS-223C cannot be modified to those of the AMS-223P.

(注意) 現行の AMS-223C から AMS-223P へ改造による仕様変更はできません。ご了承ください。



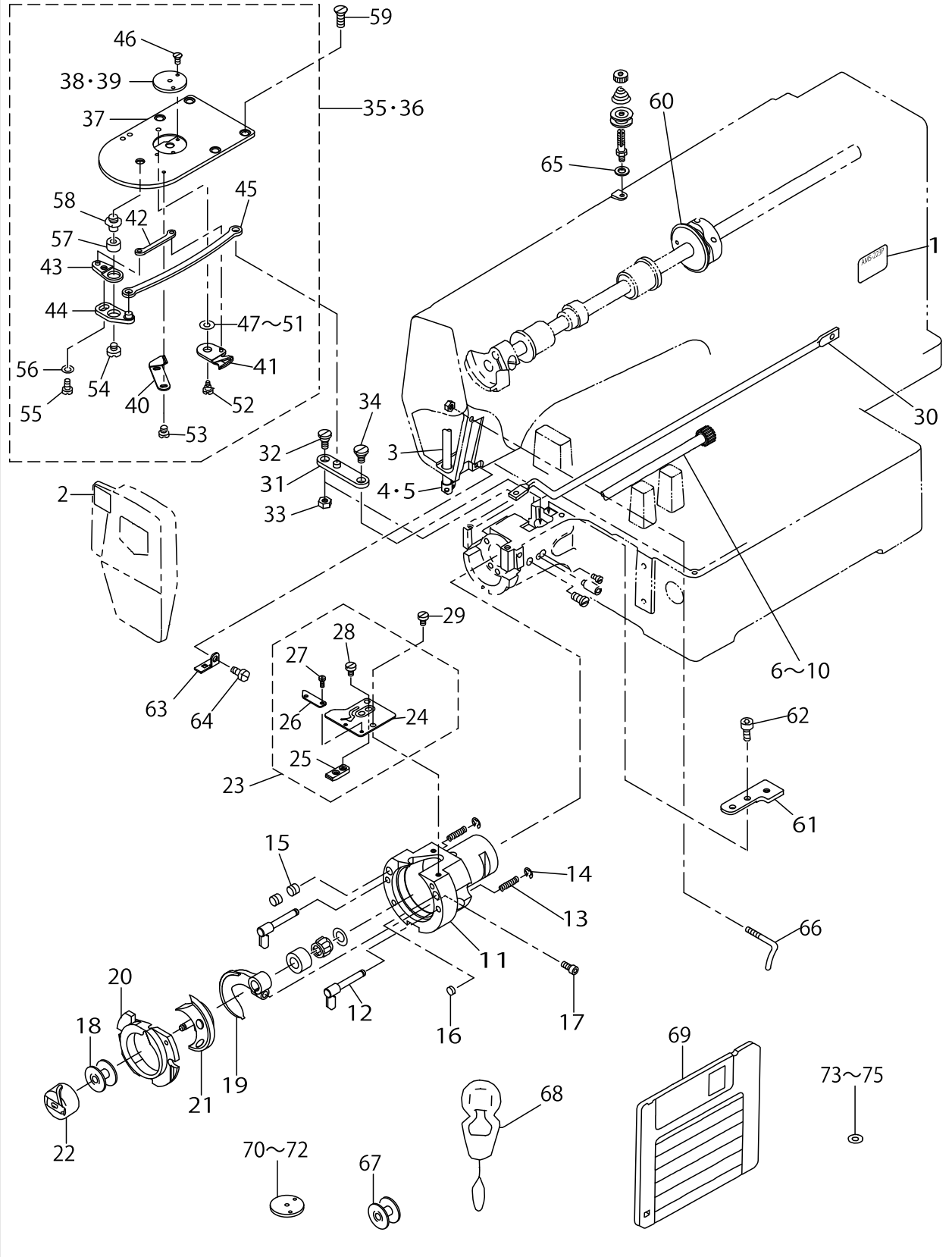
AMS-223P EXCLUSIVE PART COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1114223P00	MODEL NAME PLATE				1
2	B1191215P00	NEEDLE SETTING LABEL				1
3	B1401215P00	NEEDLE BAR				1
4	B1405215P00	THREAD GUIDE A				1
5	B1406215P00	THREAD GUIDE H	FOR HEAVY-WEIGHT MATERIAL			1
6	B1811223PAA	SHUTTLE DRIVING SHAFT ASM.(A)	SELECTIVE PART			1
7	B1811223PAB	SHUTTLE DRIVING SHAFT ASM.(B)	SELECTIVE PART			1
8	B1811223PAC	SHUTTLE DRIVING SHAFT ASM.(C)	SELECTIVE PART			1
9	B1811223PAY	SHUTTLE DRIVING SHAFT ASM.(Y)	SELECTIVE PART			1
10	B1811223PAZ	SHUTTLE DRIVING SHAFT ASM.(Z)	SELECTIVE PART			1
11	B1814215P00	SHUTTLE				1
12	B1820215PA0A	INNER HOOK PRESSER ASM.				2
13	B1822215P00	INNER HOOK PRESSER SPRING				2
14	RE0300000K0	E-RING 3				2
15	B1226552000	ROLLER FELT				2
16	13529607	SHUTTLE PACKING				1
17	SS6121212TP	SCREW 3/16-28 L=12.0				1
18	B1805215P00	BOBBIN				1
19	B1812215P00	SHUTTLE DRIVER				1
20	B1817215PA0	SHUTTLE RACE RING ASM.				1
21	B1818215P00	SHUTTLE				1
22	B1828215PA0	BOBBIN CASE ASM.				1
23	B1815215PA0	SHUTTLE UPPER SPRING ASM.				1
24	B1815215P00	SHUTTLE UPPER SPRING		*		1
25	B1840215P00	LOOP RECEIVING PLATE		*		1
26	B1841215P00	LOWER THREAD HOLDER		*		1
27	SS6060220SP	SCREW 3/32-56 L= 2.0		*		2
28	SS6090420SP	SCREW 9/64-40 L= 4.0		*		2
29	SS6090420SP	SCREW 9/64-40 L= 4.0				2
30	B2413223P00	KNIFE DRIVING BAR				1
31	B2430215PA0	CONNECTING ARM ASM.				1
32	SD0640326TP	HINGE SCREW				1
33	NS6110310SP	NUT 11/64-40				1
34	SD0640326TP	HINGE SCREW				1
35	B2425215PA0	NEEDLE PLATE ASM.				1
36	B2425215PAB	NEEDLE PLATE ASM., H	FOR HEAVY-WEIGHT MATERIAL			1
37	B2425215P00	NEEDLE PLATE		*		1
38	B2426215P0A	NEEDLE HOLE GUIDE D=1.6		*		1
39	B2426215P0B	NEEDLE HOLE GUIDE D=2.0	FOR HEAVY-WEIGHT MATERIAL	*		1
40	B2424215P00	COUNTER KNIFE		*		1
41	B2421215PA0	MOVING KNIFE ASM.		*		1
42	B2418215P00	MOVING KNIFE LINK		*		1
43	B2415215PA0	TRIMMING LEVER ASM. (SMALL)		*		1
44	B2414215PA0	MOVING KNIFE DRIVING LEVER ASM		*		1
45	B2432215P00	THREAD TRIMMING ROD		*		1
46	SS1060210TP	SCREW 3/32-56 L=2.2		*		2
47	B242328000C	MOVING KNIFE WASHER C	SELECTIVE PART	*		1

AMS-223P EXCLUSIVE PART COMPONENTS (1)

(Caution) Please understand that the specifications of the current AMS-223C cannot be modified to those of the AMS-223P.

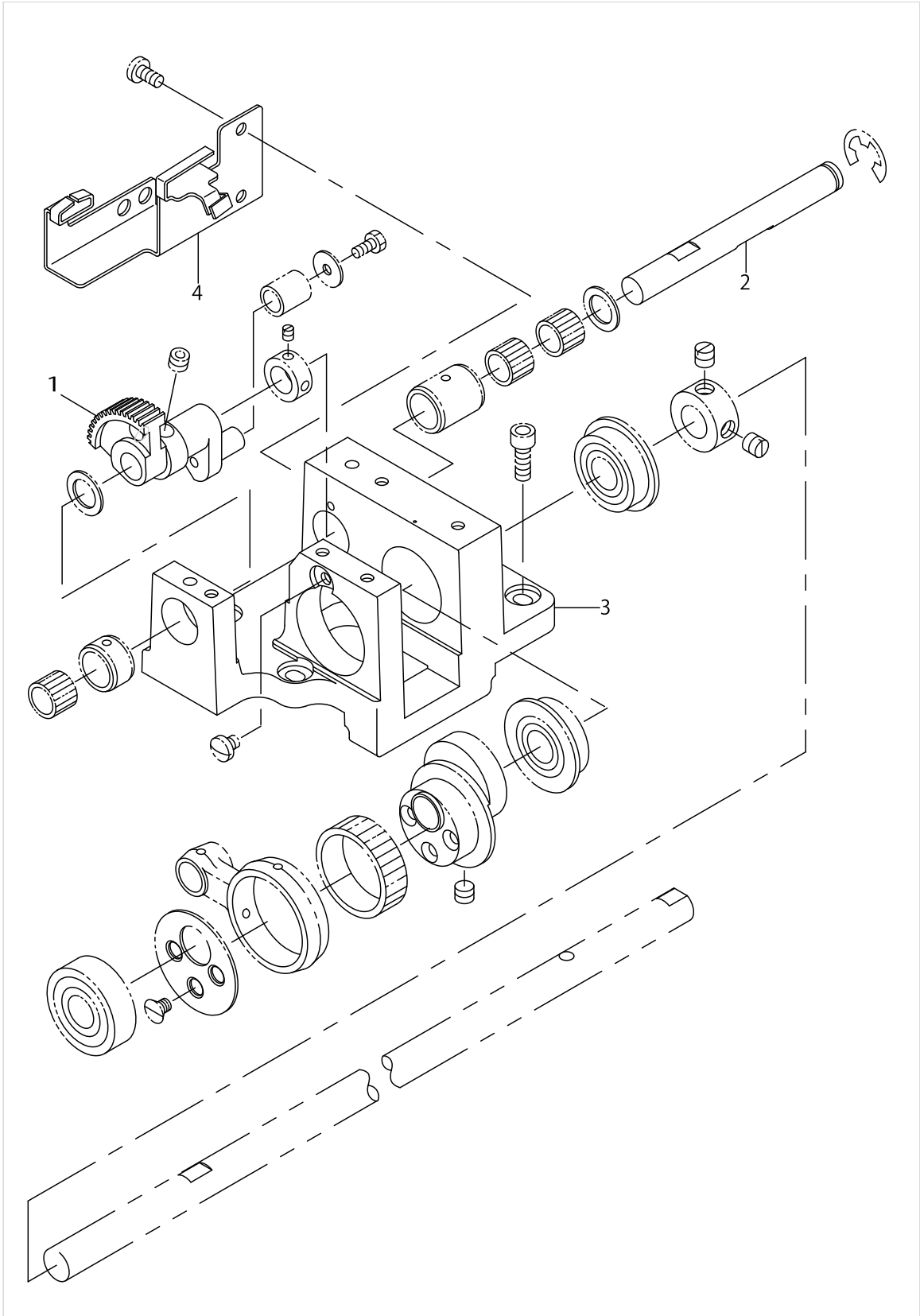
(注意) 現行の AMS-223C から AMS-223P へ改造による仕様変更はできません。ご了承ください。



AMS-223P EXCLUSIVE PART COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B242328000D	MOVING KNIFE WASHER D	SELECTIVE PART	*		1
49	B242328000E	MOVING KNIFE WASHER E	SELECTIVE PART	*		1
50	B242328000F	MOVING KNIFE WASHER F	SELECTIVE PART	*		1
51	B242328000G	MOVING KNIFE WASHER G	SELECTIVE PART	*		1
52	B2417210000	MOVING KNIFE HINGE SCREW		*		1
53	SS7060310SP	SCREW 3/32-56 L=3		*		2
54	SS6110430TP	SCREW 11/64-40 L= 4.0		*		1
55	SS7110740TP	SCREW 11/64-40 L=7		*		1
56	WP0450846SP	WASHER		*		1
57	B2416280000	THREAD CUTTING LEVER RING		*		1
58	B2417280000	THREAD CUTTER LEVER SHAFT		*		1
59	SS1110640TP	SCREW 11/64-40 L= 5.5				4
60	B2401215P00	THREAD TRIMMING CAM				1
61	B2431215P00	CONNECTING BASE				1
62	SS6111052TP	SCREW				2
63	B1129210000	FRAME THREAD GUIDE (B)				1
64	SS7110840SP	SCREW 11/64-40 L=7.8				1
65	WP0641600SC	WASHEW 6.4X12.5X1.6				1
66	B1125215P00	L-SHAPED THREAD GUIDE				1
67	B1805215P00	BOBBIN	ACCESSORIE PART FOR AMS-223P			1
68	B9107761000	THREAD PASSING INSTRUMENT	ACCESSORIE PART FOR AMS-223P			1
69	M890252200P	SERVICE DISK P	ACCESSORIE PART FOR AMS-223P			1
70	B2426215P0C	NEEDLE HOLE GUIDE D=2.4	OPTIONAL PART FOR AMS-223P			1
71	B2426215P0D	NEEDLE HOLE GUIDE D=3.0	OPTIONAL PART FOR AMS-223P			1
72	B2426215P0E	NEEDLE HOLE GUIDE D=3.0 C.BORE	OPTIONAL PART FOR AMS-223P			1
73	B242328000D	MOVING KNIFE WASHER D	ACCESSORIE PART FOR AMS-223P			1
74	B242328000F	MOVING KNIFE WASHER F	ACCESSORIE PART FOR AMS-223P			1
75	B242328000G	MOVING KNIFE WASHER G	ACCESSORIE PART FOR AMS-223P			1

AMS-223P EXCLUSIVE PART COMPONENTS (2)



AMS-223P EXCLUSIVE PART COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1805223P00	OSCILLATOR				1
2	B1836223P00	OSCILLATING SHAFT				1
3	B1838223P00	GEAR BOX				1
4	B3531223P00	OIL FELT SUPPORTING PLATE				1

HOW TO MAKE USE OF THIS PARTS LIST

1.As to "#01" and "#02" refer to the "Note" given at the bottom of the respective pages.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

1. リストページの# 0 1、# 0 2の印は、ページ下の"注記"の説明を参照下さい。
2. 数量欄の数字は、個数を表し、0. 1、2. 5等の数値は、長さ（単位メートル）を表します。
3. 数量欄の（ ）は、組部品を構成している子部品であることを意味します。
4. イラストページの-----枠は、組構成であることを意味します。

NUMERICAL INDEX OF PARTS

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11071602	14	26	B1114223P00	72	1	B12042100A0	10	6
11071701	14	27	B1115220000	8	5	B12052100AA	10	12
11111309	12	71	B1115232000	2	32	B12052100BA	10	11
11185006	52	11	B11152320A0	2	29	B1206210A00	12	53
11185055	52	1	B1117220000	2	34	B12082100A0	10	14
11185105	52	2	B1120223C00	8	6	B12092200A0	10	2
11185204	52	3	B1121223C00	8	4	B1211980000	12	54
11185303	52	5	B1121223C0A	8	7	B1212223C00	12	55
11185352	52	4	B112222000B	2	35	B1213223C00	12	56
11185402	52	8	B112322000B	2	36	B1214223C00	12	57
11185501	52	13	B1123280000	2	37	B1215223C00	12	58
13508700	18	37	B1124220000	2	38	B1223771000	10	41
13508809	18	38	B1125215P00	2	39	B1226552000	72	15
13508908	18	39	B1125215P00	74	66	B1401210000	10	18
13512405	20	25-72	B1125220000	2	40	B1401215P00	72	3
13513205	28	12	B1126552000	2	41	B1402280000	10	19
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13551254	66	35	B1142223C00	2	44	B1406210000	12	73
13710850	24	55	B1143210000	4	89	B1406215P00	72	4-5
13710900	24	56	B1143223C00	2	45	B1407210000	10	25
13711007	24	57	B1153223C00	6	3	B14115520A0	10	23
13786306	4	83	B1154223C00	6	4	B1411804A00	10	34~37
13816608	4	70	B1155223C00	6	5	B1411804A00	18	1~4
13816855	18	40	B1156223C00	6	6	B1411804B00	10	34~37
13817408	26	8	B1157215000	6	7	B1411804B00	18	1~4
13817457	26	1-2	B1158223C00	6	8	B1411804C00	10	34~37
13943204	66	44	B1159223C00	8	9	B1411804C00	18	1~4
17845009	60	28	B1170223C00	8	10	B1411804D00	10	34~37
20243200	48	29	B1170223C00	66	6	B1411804D00	18	1~4
29145505	4	71	B1178191000	2	46	B1414232000	10	21
B1104223C00	2	2	B1180223C00	6	9	B1419026000	42	3
B1104223CA0	2	1	B1181223C00	6	10	B1426352A00	22	35~39
B110522000A	2	25	B1182223C00	6	12	B1426352B00	22	35~39
B1107223C00	2	26	B1183223C00	6	13	B1426352C00	22	35~39
B1108223C00	6	1	B1185223C00	6	14	B1426352D00	22	35~39
B1109223C00	2	27	B1191215P00	72	2	B1426352E00	22	35~39
B1110223C00	6	2	B1193223C00	6	11	B1430180A00	18	5~8
B1111220000A	8	1	B1198229000	6	15	B1430180A00	22	17~20
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B1430180C00	22	17~20	B1641215000	16	54	B1818215P00	72	21
B1430180D00	18	5~8	B1642215000	16	55	B1819280000	18	22
B1430180D00	22	17~20	B1644215000	16	56	B1820215PA0A	72	12
B1502223C00	4	75·94	B1645215000	16	57	B1820280000	18	23
B1503223C00	4	77	B1646223C00	16	51	B1821280000	18	24
B1504210000	38	4	B1649161000	4	73	B1822215P00	72	13
B1504223C00	4	75·94	B1805205000	18	9·73·80	B1823280000	18	25·72
B1506352000	66	47	B1805205000	66	27	B18282050A0	18	26·78·79
B151902600G	32	36	B180520500B	20	9·73·80	B18282050AA	20	26·78·79
B160122000B	70	1·6	B1805210A00	20	9·73·80	B18282100A0	20	26·78·79
B160122000C	70	2	B1805215P00	72	67	B1828215PA0	72	22
B160122000D	70	3	B1805215P00	74	67	B1832223C00	22	2
B160122000E	70	4	B1805223C00	22	1	B1833223C00	22	3
B160122000F	70	5	B1805223P00	76	1	B1834223C00	22	4
B160122000G	16	1·50	B1808980000	18	10	B1835223C00	22	5
B160122000G	70	1·6	B1811059A00	12	60	B1836223C00	22	6
B160122000H	14	1·50	B1811059B00	12	61	B1836223P00	76	2
B1602220000	14	2	B1811223CAA	18	11~15	B1837223C00	22	7
B1603220000	14	3	B1811223CAB	18	11~15	B1838223C00	22	8
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B1605220000	14	5	B1811223CAY	18	11~15	B1839223C00	22	9
B1606155000	12	59	B1811223CAZ	18	11~15	B1840215P00	72	25
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B1609220000	14	8	B1811223PAC	72	6~10	B1844223C00	22	10
B1610220000	14	9	B1811223PAY	72	6~10	B1845223C0A	22	11~13
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B16222240A0	14	18	B1815215PA0	72	23	B1903552000	10	29
B1625220000	38	3	B1815980000	18	19·75	B1904280000	10	40
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B2106220000	26	20	B2417280000	20	59	B2431215000	22	14
B2107210000	26	21	B2417280000	74	58	B2431215P00	74	61
B2301210000	28	7	B2418215P00	72	42	B2432215P00	72	45
B23012100A0	28	6	B2418280000	20	52	B2504223C00	32	1
B23022050AA	26	1·2	B2419280000	20	57	B2505223C00	32	2
B2302210000	28	8	B2420280000	20	58	B2506223C00	32	3
B2302280000	26	4	B24212050A0	20	50·51	B2507223C00	32	4
B2303280000	26	15	B2421210AA0	20	50·51	B2509224000	32	5
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B2305210000	28	5	B242328000A	20	60~62	B2512223C00	32	6
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B2307220000	28	3	B242328000C	20	60~62	B2513224000	32	8
B2308223C00	28	4	B242328000C	72	47~51	B2514223C00	32	9
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B2312220000	10	47·75	B242328000G	74	73~75	B2518223C00	32	13
B2313280000	26	3	B2424210000	20	48·49	B2518223C0A	32	12
B2401205000	12	49	B2424210A00	20	48·49	B2519223C00	32	14
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B2413223P00	72	30	B242621000F	20	45~47	B2540223C00	32	23
B2414210000	28	45	B242621000F	70	36~42	B2541223C00	32	24
B2414215PA0	72	44	B242621000G	66	8	B2542223C00	32	25
B2414280000	20	56	B242621000G	70	36~42	B2543223C00	32	26
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B2415215PA0	72	43	B2426215P0A	72	38·39	B2545223C00	32	28
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B2555223C00	32	32	B26402150A0	70	27	B3319704L00	52	6
B2556223C00	38	1	B26402150B0	70	26	B3320704L00A	52	10
B2556223C0B	70	7-9	B2640215AA0	70	28	B3501210000	42	15
B2556223C0C	70	8	B26412150A0	70	34	B3502220000	42	1
B2556223C0D	70	7-9	B26432150A0	70	29	B3504220000	42	9
B2557223C00	66	2	B2645215000	70	33	B3504280000	42	30
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B2559220000	66	1	B2702210000	26	16	B3507220000	42	11
B2564223C00	66	7	B2703210000	44	33	B3507280000	42	6
B2567223C00	38	22	B2714761000	22	22	B3508220000	42	12
B2567223CA0	38	21	B2714761000	28	10	B3508280000	42	18
B2568223C00	40	60	B2727761000	28	11	B3509220000	42	2
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B2570215000	38	16	B3107804000	26	7	B3520220000	42	13
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B2620223C00	70	19	B3212761000	2	15	B4150223CA0	44	14
B2621223C00	70	20	B3213205000	10	38	B471122000A	14	45
B2622223C00	70	21	B322877100B	16	58	B471122000B	14	46
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B4715223CA0	46	2	BT0400251EB	38	33	GCT02906000	66	21·23·24
B47162150A0	46	21	BT0400251EB	46	19	GPK470010AB	64	3·4
B4717223C00	46	22	BT0600401EB	46	18	HA001410000	56	6
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B8109220000	48	5	CM300200301	4	90	HD000570000	44	17
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B8110223CA0	48	35	CM500100001	50	56	HG003280000	56	3
B8111220000	48	37	CQ202000000	42	4	HG003290000	56	5
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B8117223C00	48	30	CS111101CSH	14	43	HK034640000	46	11
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B8201223C0B	48	34	CS1470710SH	12	51	HL014530021	58	3
B8202205000	48	39	CS147121ESH	10	10	HM000630010	54	11
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B8306223C00	48	11	D1457055B00	14	30	HX001990000	58	11
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B8308220000	48	13	D2430555B00	2	16	HX002410000	58	22
B8309223C00	48	14	D2430555B00	28	34	HX002890000	60	37
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M85315180A0	54	8	MC372001602	66	29	PJ030520001	46	7
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M8670510AA0	56	2	NM6040001SB	54	20	RE0300000K0	38	15
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