

MODEL : LBH-791NS/LBH-791NS-1 SERIES

List No : 0831-04

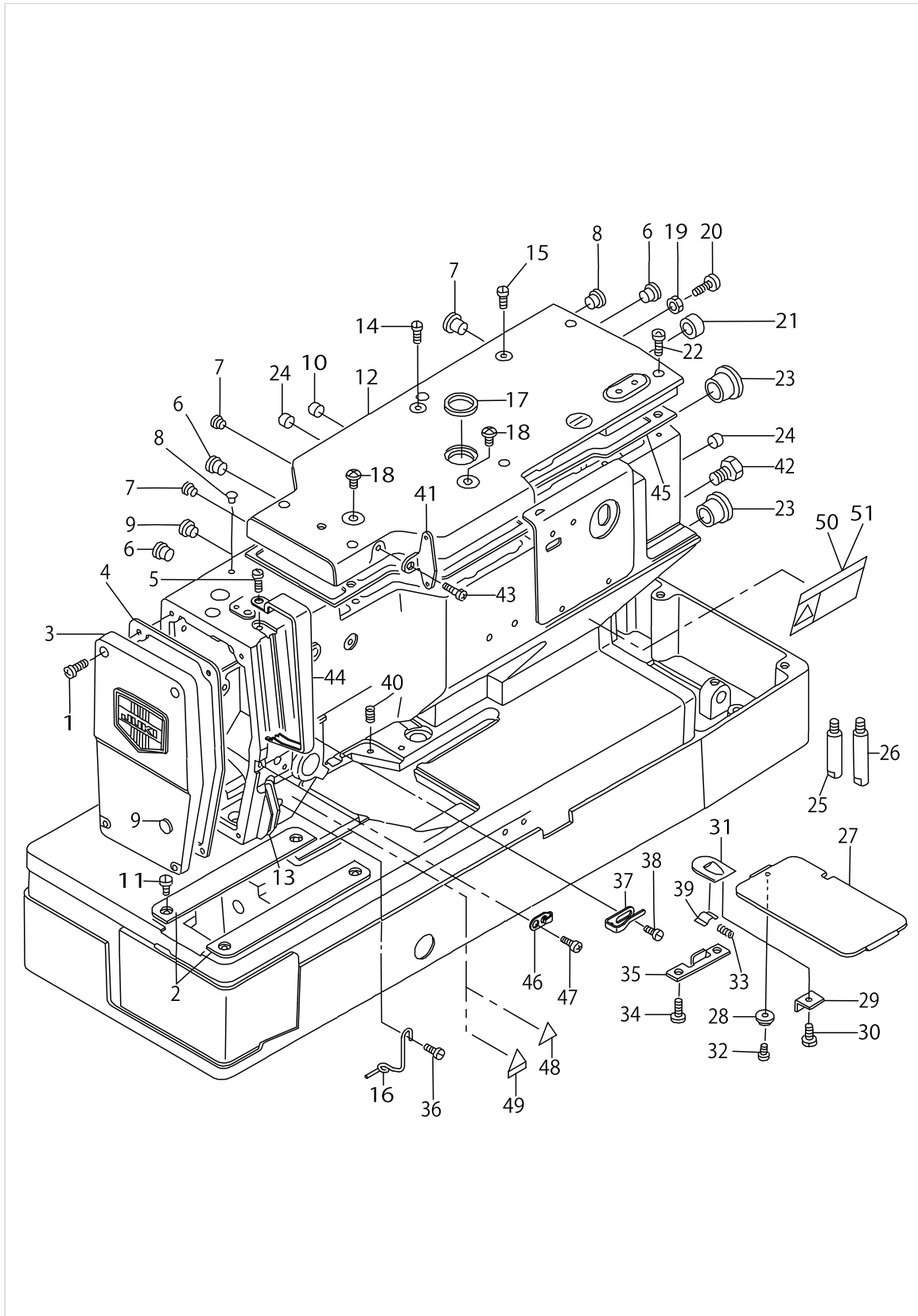
PARTS LIST

Published:09/22/2017

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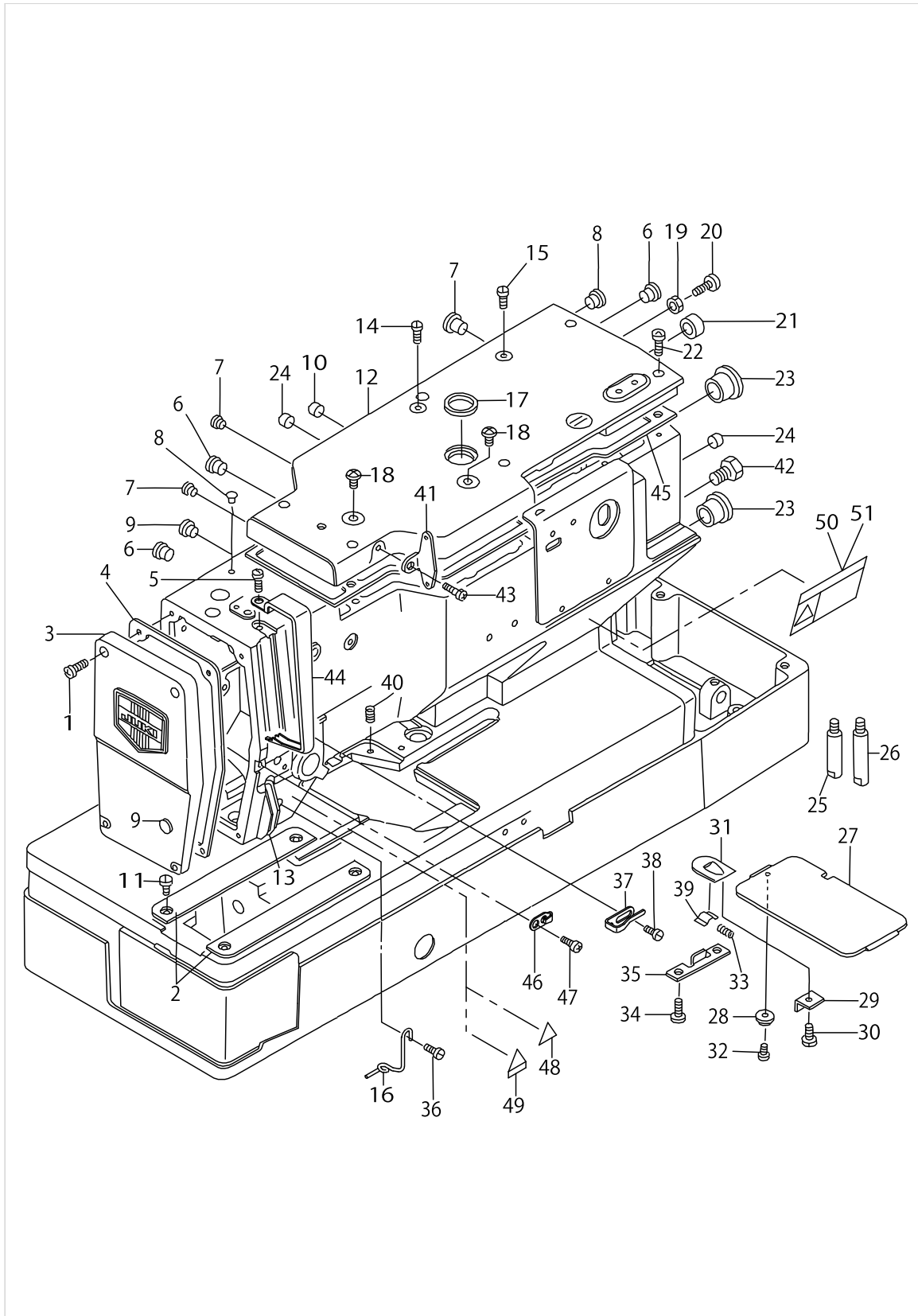
MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (1)



MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SS4121215SP	SCREW 3/16-28 L=12				4
2	13702907	THROAT PLATE COVER, LEFT				2
3	13900550	FRAME COVER ASM.				1
4	13701503	GASKET				1
5	SS4120615SP	SCREW 3/16-28 L=6				1
6	TA1050504R0	RUBBER PLUG				3
7	TA0850604R0	RUBBER PLUG				3
8	TA0550604R0	RUBBER PLUG				2
9	TA1250406R0	RUBBER PLUG D=12.5 L=4				1
10	TA1270502R0	RUBBER PLUG				1
11	SS5120810SP	SCREW				4
12	13900303	TOP COVER				1
13	13705207	THREAD PATH GUIDE PLATE				1
14	SS4150715SP	SCREW 15/64-28 L=7				1
15	SS4110615SP	SCREW 11/64-40 L=6				1
16	13719802	NEEDLE BAR THREAD GUIDE				1
17	HX00055000C	CABLE CLIP				1
18	SS4701415SD	SCREW				2
19	NS6120310SP	NUT 3/16-28				1
20	B1120352000	BALL SCREW				1
21	TA1900502R0	RUBBER PLUG				1
22	SS4121415SP	SCREW 3/16-28 L=14				7
23	TA2050406R0	RUBBER PLUG				2
24	TA1450302R0	RUBBER PLUG				2
25	13700802	BED SCREW STUD, SMALL				1
26	B1162771000	BED SCREW STUD				1
27	13703004	BED SLIDE				1
28	B1107481000	CAM COVER GUIDE				1
29	13703400	SUSPENSION SCREW				1
30	SS6080340SP	SCREW 1/8-44 L=2.9				1
31	B1110481000A	CAM COVER LATCH				1
32	SS6060340SP	SCREW 3/32-56 L= 2.5				1
33	B1111481000	SPRING				1
34	SS4120615SP	SCREW 3/16-28 L=6				2
35	13703301	BED SLIDE SPRING STOPPER				1
36	SS4120615SP	SCREW 3/16-28 L=6				1
37	13922109	TAKE-UP THREAD GUIDE				1
38	SS6110610TP	SCREW 11/64-40 L=6				1
39	13703509	BED SLIDE SPRING GUIDE				1
40	13703608	BED SLIDE SPRING				1
41	13920400	THREAD TENSION GUIDE PLATE				1
42	SS4120615SP	SCREW 3/16-28 L=6				3
43	SS4150715SP	SCREW 15/64-28 L=7				1
44	13920509	THREAD TAKE-UP COVER				1
45	13701206	TOP COVER GASKET				1
46	13922208	TAKE-UP THREAD GUIDE B				1
47	SS4120615SP	SCREW 3/16-28 L=6				1

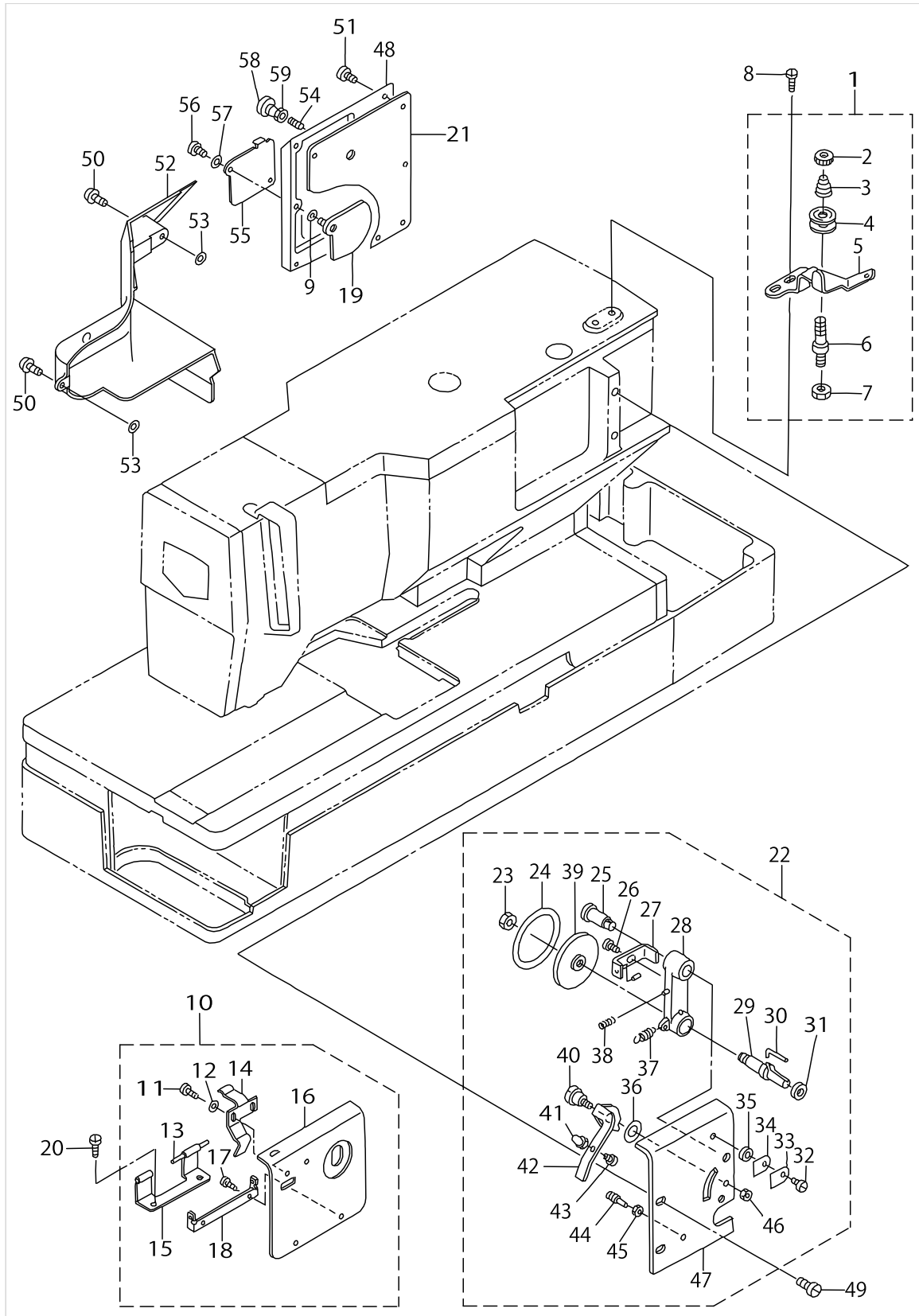
MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (1)



MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	CM300200001	ATTENTION SEAL	FOR JE			1
49	CM3002000C1	CAUTION LABEL	FOR DOMESTIC USE			1
50	CM300200101	SAFETY LABEL, 1(SMALL).	FOR DOMESTIC USE			1
51	CM3002001A1	SAFETY LABEL.,3 (SMALL).	FOR EXPORT (EXCEPT JE)			1

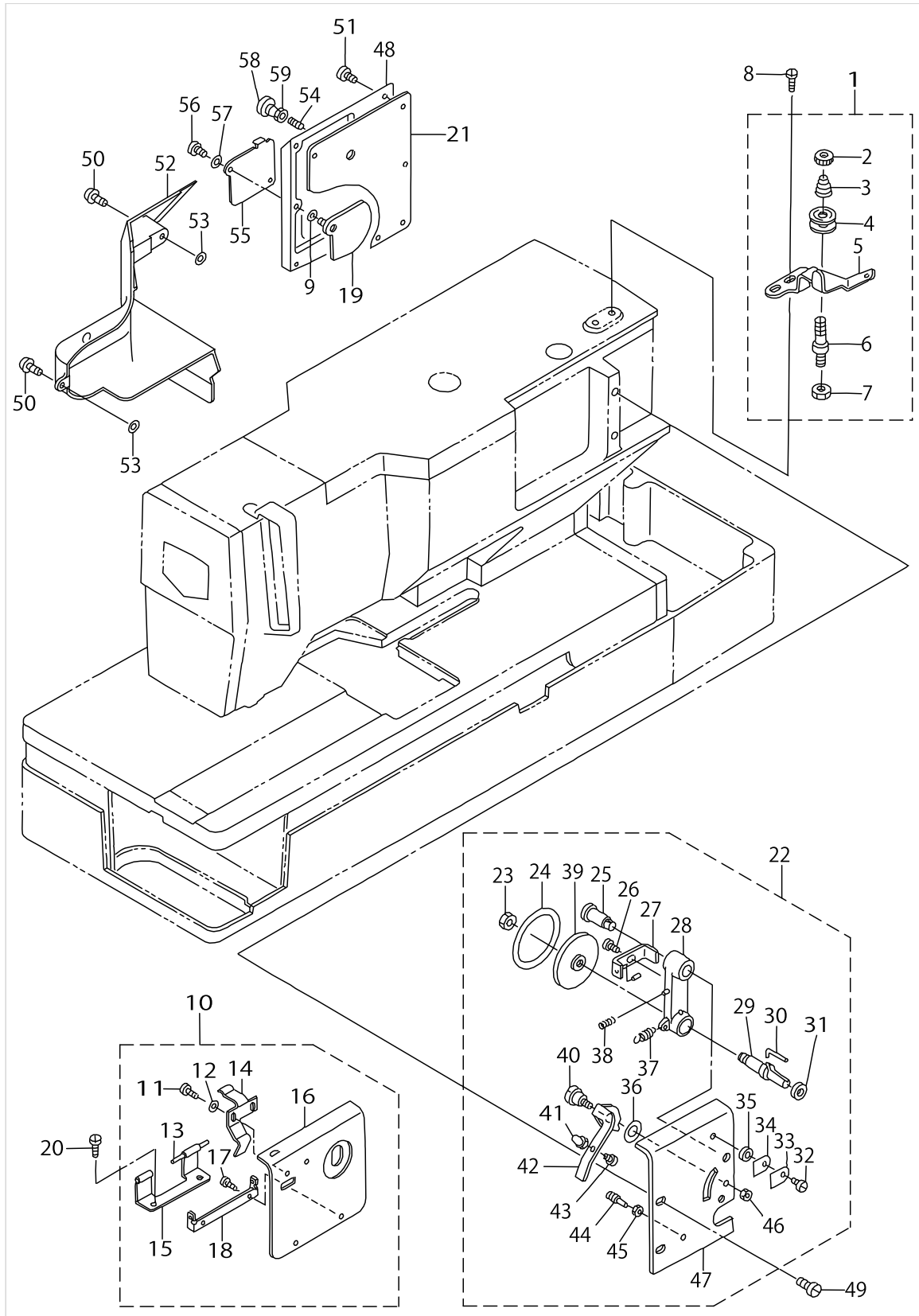
MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (2)



MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13764352	TENSION BRACKET CONNEC.				1
2	B3216047000	BOBBIN WINDER TENSION NUT		*		1
3	B3218232000	BOBBIN WINDER TENSION SPRING		*		1
4	B3214047000	BOBBIN WINDER TENSION DISC		*		2
5	13764303	BOBBIN WINDER TENSION BRACKET		*		1
6	B3219232000	BOBBIN WINDER TENSION POST		*		1
7	NS6110310SP	NUT 11/64-40		*		1
8	SS7110840SP	SCREW 11/64-40 L=7.8				2
9	RO048190100	RUBBER RING				1
10	13900857	SPUR GEAR COVER COMPL.				1
11	SS4090315SP	SCREW		*		2
12	WP0450000SD	WASHER 4.5X8X0.5		*		2
13	13702402	SPUR GEAR COVER HINGE STUD		*		1
14	13702501	SPUR GEAR COVER SPRING		*		1
15	13702303	SPUR GEAR COVER HINGE B		*		1
16	13900808	SPUR GEAR COVER		*		1
17	SS4090315SP	SCREW		*		2
18	13702204	SPUR GEAR COVER HINGE A		*		1
19	13701958	COVER, REAR ASM.				1
20	SS4120615SP	SCREW 3/16-28 L=6				2
21	13701701	FRAME SIDE COVER GASKET				1
22	13901459	BOBBIN WINDER COMPL.				1
23	NS6150350SP	NUT 15/64-28		*		1
24	13763800	FRICITION PULLEY		*		1
25	SD0791301SP	HINGE SCREW D= 7.94 H=13.0		*		1
26	SD0450211SP	HINGE SCREW D= 4.50 H= 2.1		*		1
27	13763651	ADJUSTING PLATE ASM.		*		1
28	13763255	SHAFT BUSHING ASM.		*		1
29	13763404	BOBBIN WINDER SHAFT		*		1
30	B3210771000	BOBBIN STOP SPRING		*		1
31	B3224771000	COLLAR		*		1
32	SS7110710SP	SCREW 11/64-40 L=7		*		1
33	13764204	BOBBIN WINDER HOLDER B		*		1
34	13764105	BOBBIN WINDER HOLDER A		*		1
35	B3108850000	NEEDLE GUIDE SPACER		*		1
36	WP0551016SH	WASHER 5.5X13X1		*		1
37	13764006	SPRING		*		1
38	13763909	SPRING		*		1
39	13763701	BOBBIN WINDER WHEEL		*		1
40	SD0720221SP	HINGE SCREW D= 7.24 H= 2.2		*		1
41	B3215771000	ADJUSTING NUT		*		1
42	13763503	BOBBIN WINDER TRIP LATCH		*		1
43	B3214771000	ADJUSTING SCREW		*		1
44	B1531415000	SUSPENSION		*		1
45	NS6080340SP	NUT 1/8-44		*		1
46	NS6110310SP	NUT 11/64-40		*		1
47	13901400	BOBBIN WINDER COVER		*		1

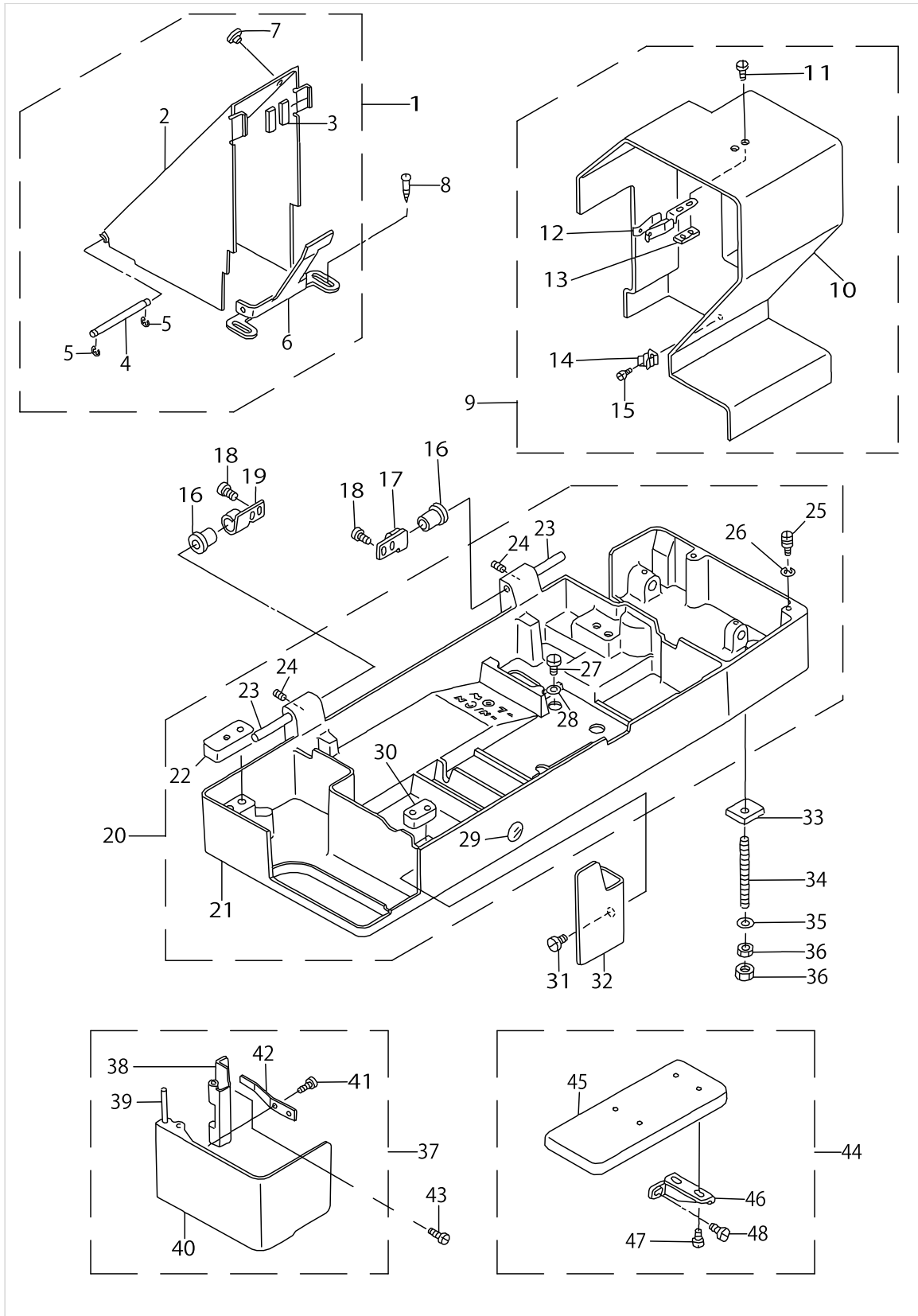
MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (2)



MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	13900600	SIDE COVER				1
49	SS6121050SP	SCREW 3/16-28 L= 9.5				2
50	SS4121215SP	SCREW 3/16-28 L=12				2
51	SS4121215SP	SCREW 3/16-28 L=12				8
52	13922000	FRAME SIDE COVER				1
53	B1144771000	FRAME SIDE COVER GASKET (C)				2
54	SS8152030SP	SCREW 15/64-28 L=20				1
55	13900709	SCREW COVER LIST				1
56	SS7090510SP	SCREW 9/64-40 L= 4.6				1
57	B3125155000	DISK SPRING				1
58	TA2050406R0	RUBBER PLUG				1
59	NS6150310SP	NUT 15/64-28				1

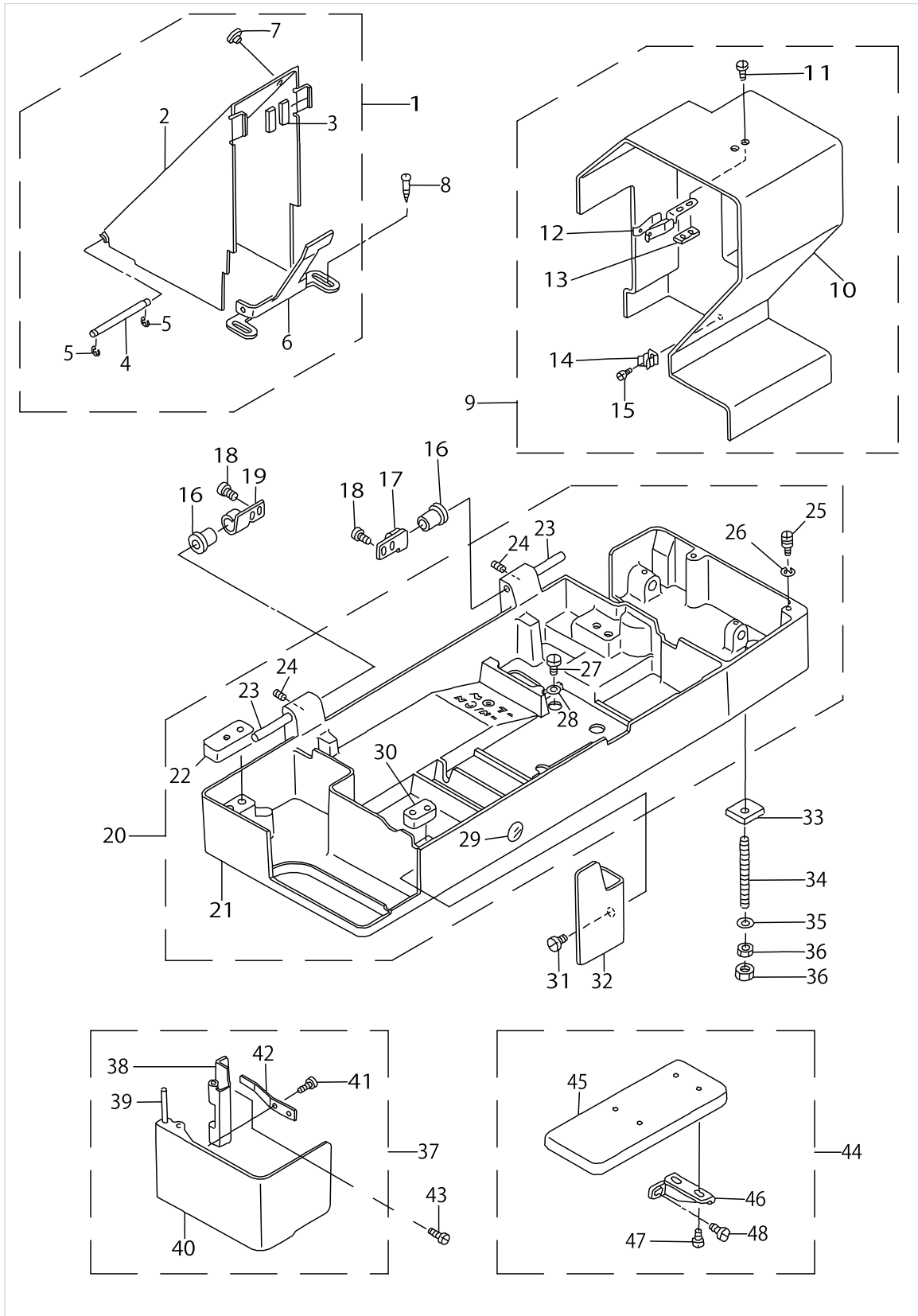
MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (3)



MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (3)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13901160	BELT SIDE COVER COMPL.				1
2	13901152	BELT SIDE COVER ASM.		*		1
3	13704903	BELT SIDE COVER FELT		*		2
4	13704705	BELT SIDE COVER SHAFT		*		1
5	RE0400000K0	E-RING 4		*		2
6	13704606	BELT SIDE COVER BASE		*		1
7	TA1250406R0	RUBBER PLUG D=12.5 L=4		*		1
8	SK3452000SD	WOOD SCREW D=4.5 L=20				2
9	13901053	BELT COVER COMPL.				1
10	13901004	BELT COVER		*		1
11	SS7110910SP	SCREW 11/64-40 L=8.5		*		2
12	13704200	BELT GUARD SPRING		*		1
13	B4127352000	BOTTOM GUIDE		*		1
14	13704408	SPRING		*		2
15	SS7110410SP	SCREW 11/64-40 L=4		*		2
16	13700703	RUBBER HINGE				2
17	13700406	HINGE PLATE, A				1
18	SS7151210SP	SCREW 15/64-28 L=12				4
19	13700505	HINGE PLATE, B				1
20	13900253	FRAME BASE COMPL.				1
21	13900204	FRAME BASE		*		1
22	13701008	RUBBER B		*		2
23	13700604	HINGE PIN		*		2
24	SS8150710SP	SCREW 15/64-28 L=7		*		2
25	13704309	GUIDE PIN		*		2
26	RE0600000K0	E-RING 6		*		2
27	SS7740740SP	SCREW 3/8-28 L= 6.5		*		1
28	13502604	SLUSH HOLE PACKING		*		1
29	B1135352000	OIL GUAGE		*		1
30	13700901	RUBBER A		*		2
31	SS6121010SP	SCREW 3/16-28 L=10				1
32	13943303	OIL SHIELD				1
33	B1133761000	MACHINE BASE FELT PAD				4
34	B1153771000	MACHINE BASE SCREW STUD				4
35	WP0612056SD	WASHER 6.1X18.5X2				4
36	NS6150310SP	NUT 15/64-28				8
37	13900956	HOOK OIL SHIELD COVER COMPL.				1
38	13703806	HOOK OIL SHIELD HINGE		*		1
39	13703905	HINGE PIN		*		1
40	13900907	HOOK OIL SHIELD COVER		*		1
41	SS4110515SP	SCREW 11/64-40 L=5		*		1
42	13704002	HINGE SPRING		*		1
43	SS4120615SP	SCREW 3/16-28 L=6				2
44	13901558	AUXILIARY TABLE COMPL.				1
45	13901509	AUXILIARY TABLE		*		1
46	13785803	INSTALLING PLATE		*		2
47	SS7110570SP	SCREW 11/64-40 L= 4.8		*		4

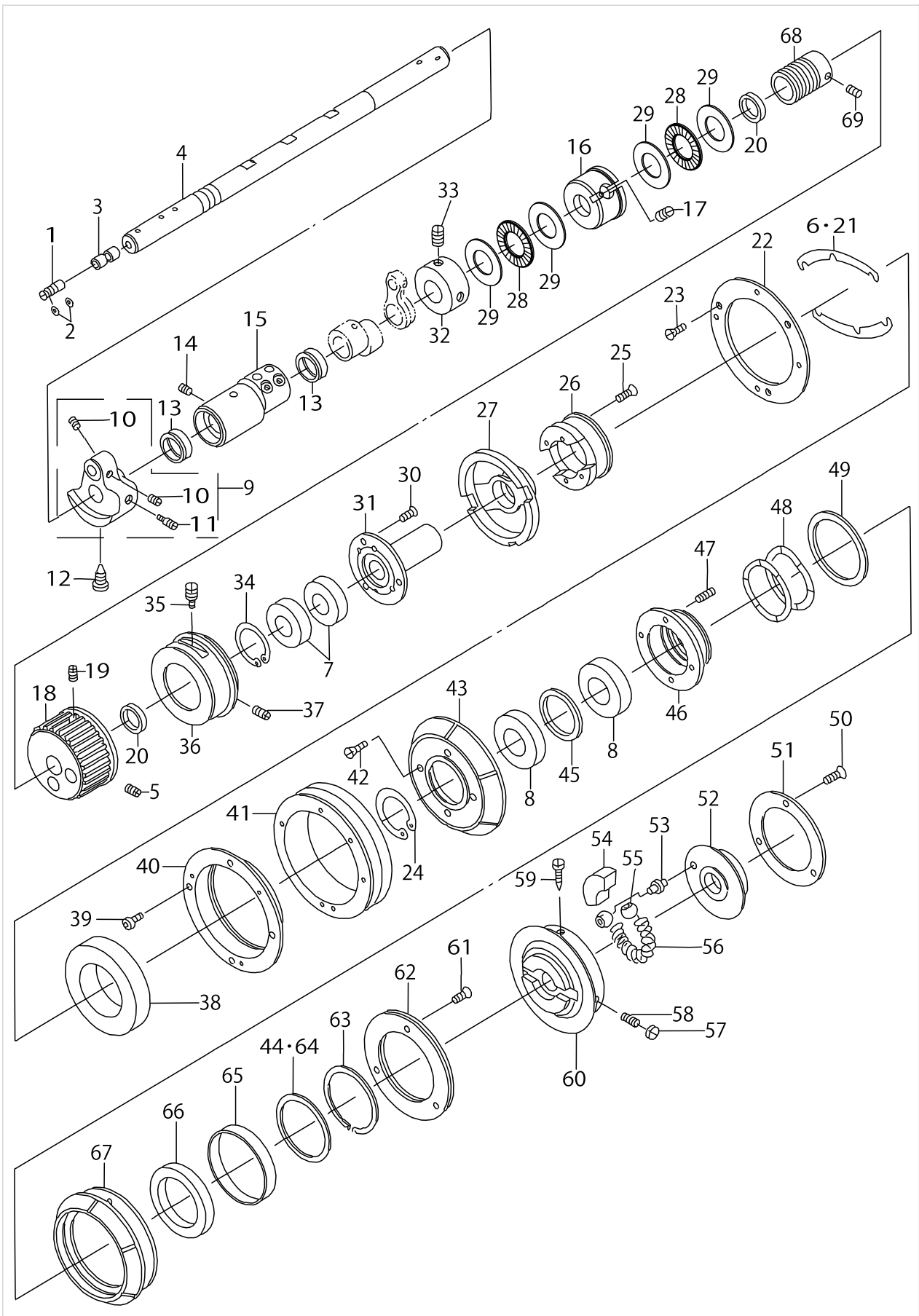
MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (3)



MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS (3)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS6151040SP	SCREW 15/64-28 L=10		*		2

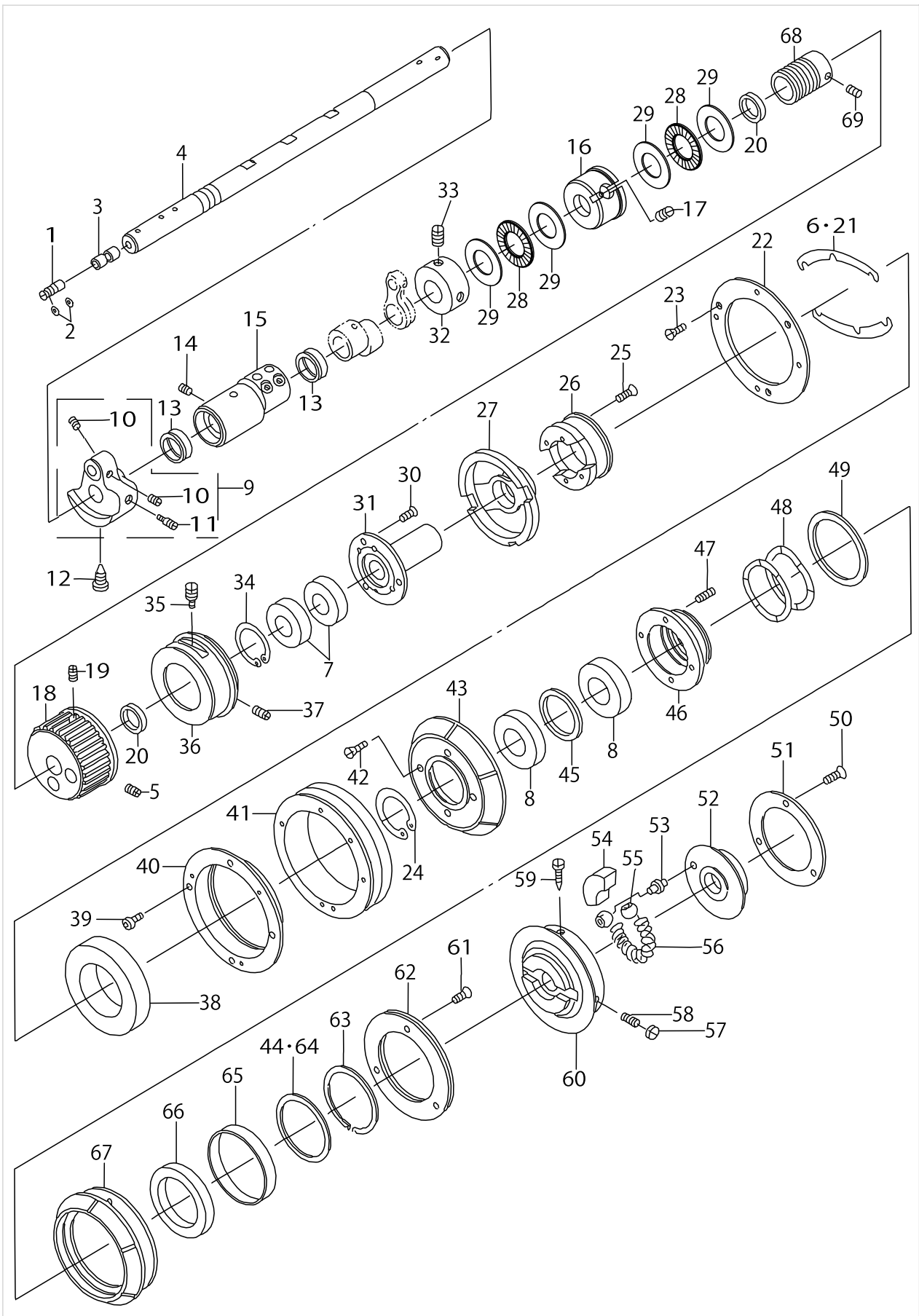
MAIN SHAFT COMPONENTS



MAIN SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13923107	OIL ADJUSTING PIN				1
2	RO040100210	O-RING				1
3	11002904	ROLLER FELT				2
4	13922802	MAIN SHAFT				1
5	SS8661112TP	SCREW 1/4-40 L=11				1
6	13711502	ADJUSTING SHIM	SELECTIVE PART			2
7	SB115000500	BALL BEARING				2
8	SB120000400	BEARING, B				2
9	13707252	COUNTERWEIGHT CONNEC.				1
10	SS8660512TP	SCREW 1/4-40 L=5		*		2
11	SS8681650TP	SCREW 9/32-28 L=16		*		1
12	SS7681650TP	SCREW 9/32-28 L=16				1
13	13707500	OIL SEAL				2
14	SS8150822TP	SCREW 15/64-28 L=8				1
15	13707401	BUSHING, FRONT				1
16	13922901	MAIN SHAFT BUSHING, INTER				1
17	SS8150822TP	SCREW 15/64-28 L=8				1
18	13710108	MAIN SHAFT SPROCKET				1
19	SS8660612TP	SCREW 1/4-40 L=6				1
20	13707807	MAIN SHAFT STOPPER RING				2
21	13708201	ADJUSTING SLEM				2
22	13708300	LOW SPEED BEARING FIXED PLATE				1
23	SS2090620SP	SCREW 9/64-40 L=5.5				3
24	RC4151817KP	RETAINING RING				1
25	SS2092110SP	SCREW				4
26	13708003	LOW SPEED PULLEY BASE				1
27	13708102	CHANGE-OVER PULLEY SHAFT				1
28	B1211980000	UPPER SHAFT THRUST BEARING				2
29	B1220771000	THRUST WASHER A				4
30	SS1110821TP	SCREW 11/64-40 L=8.3				3
31	13707906	SLIDE BEARING RETAINER				1
32	CS1501011TH	THRUST COLLAR				1
33	SS8660530TP	SCREW 1/4-40 L= 4.5				2
34	RC3781518KP	RETAINING RING				1
35	SS8680940SP	SCREW 9/32-28 L= 9.0				1
36	13707708	OUTER RING				1
37	SS8150710SP	SCREW 15/64-28 L=7				1
38	SB145000300	BEARING, A				1
39	SM6030602TP	SCREW M3X0.5 L=6				4
40	13708409	LOW SPEED BEARING OUTER RING				1
41	13708508	LOW-SPEED PULLEY				1
42	SS2110920TP	SCREW 11/64-40 L=8.5				4
43	13708607	CLUTCH				1
44	13711809	WASHER, B	SELECTIVE PART			2
45	13708904	CLUTCH RING				1
46	13708805	CLUTCH CLAW				1
47	13708706	SPRING				4

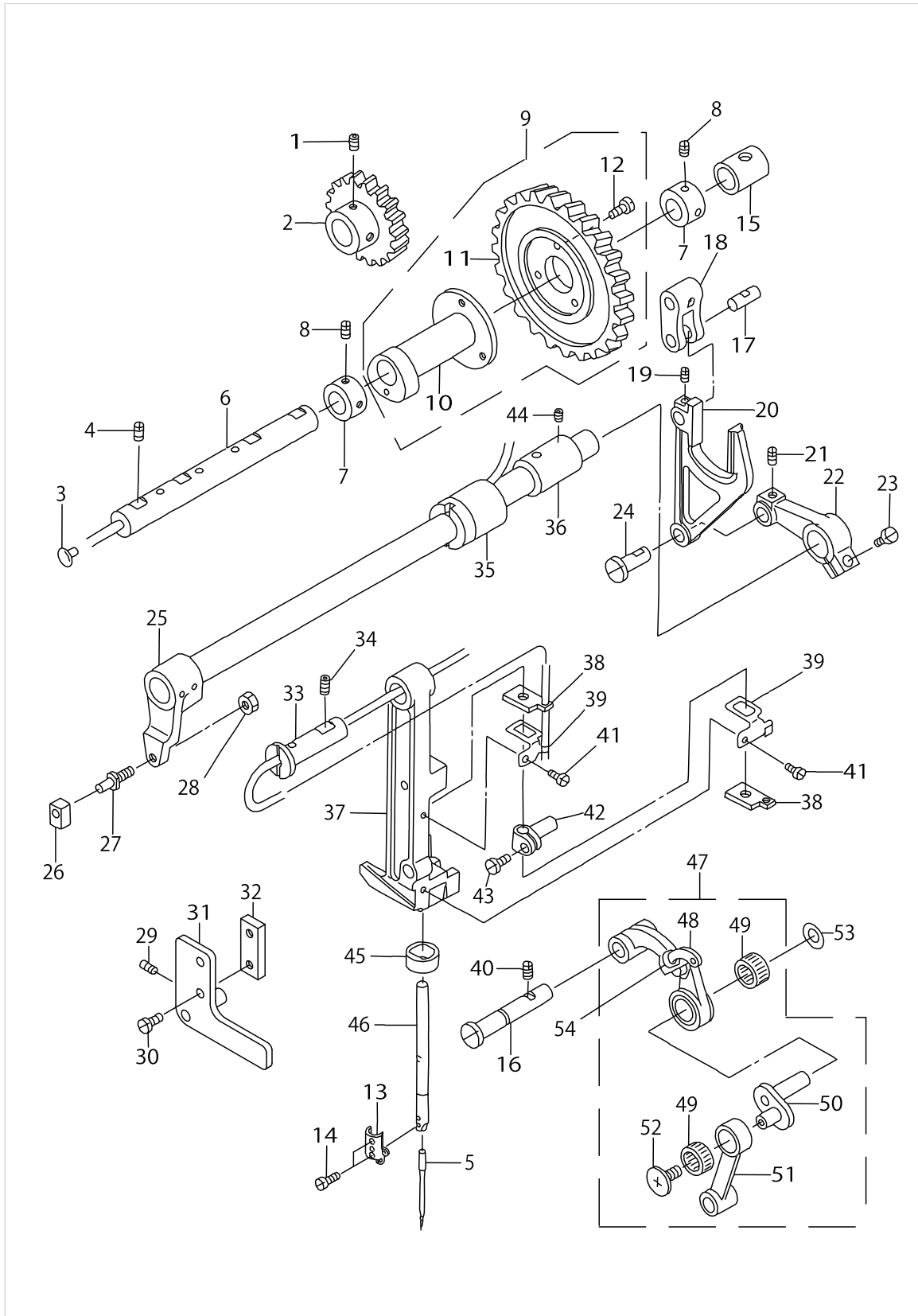
MAIN SHAFT COMPONENTS



MAIN SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	13709100	SPRING				2
49	13709209	WASHER				1
50	SS1110821TP	SCREW 11/64-40 L=8.3				3
51	13711304	STOP-MOTION CAM PRESSER PLATE				1
52	13923008	STOP-MOTION CAM				1
53	B1209232000	STOP-MOTION CAM POSITION PIN				1
54	B1212232000	BAKELITE SEGMENT				1
55	B1210232000	STOP-MOTION CAM PIN SLIDE BLOC				2
56	B1231771000	STOP CAM PRESSURE SPRING				1
57	SS7660510SP	SCREW 1/4-40 L=5.0				1
58	SS8660512TP	SCREW 1/4-40 L=5				1
59	B122477100B	SCREW (B)				1
60	13709001	DRIVING PULLEY				1
61	SS1110640TP	SCREW 11/64-40 L= 5.5				3
62	13709753	FLAT CLUTCH DISC ASM.				1
63	13709407	HIGH SPEED PULLEY C RING				1
64	13709308	WASHER				1
65	13709506	BUSH				1
66	SB145000200	BEARING, C				1
67	13709902	HIGH-SPEED PULLEY				1
68	13755608	WORM				1
69	SS8660610TP	SCREW 1/4-40 L=6				2

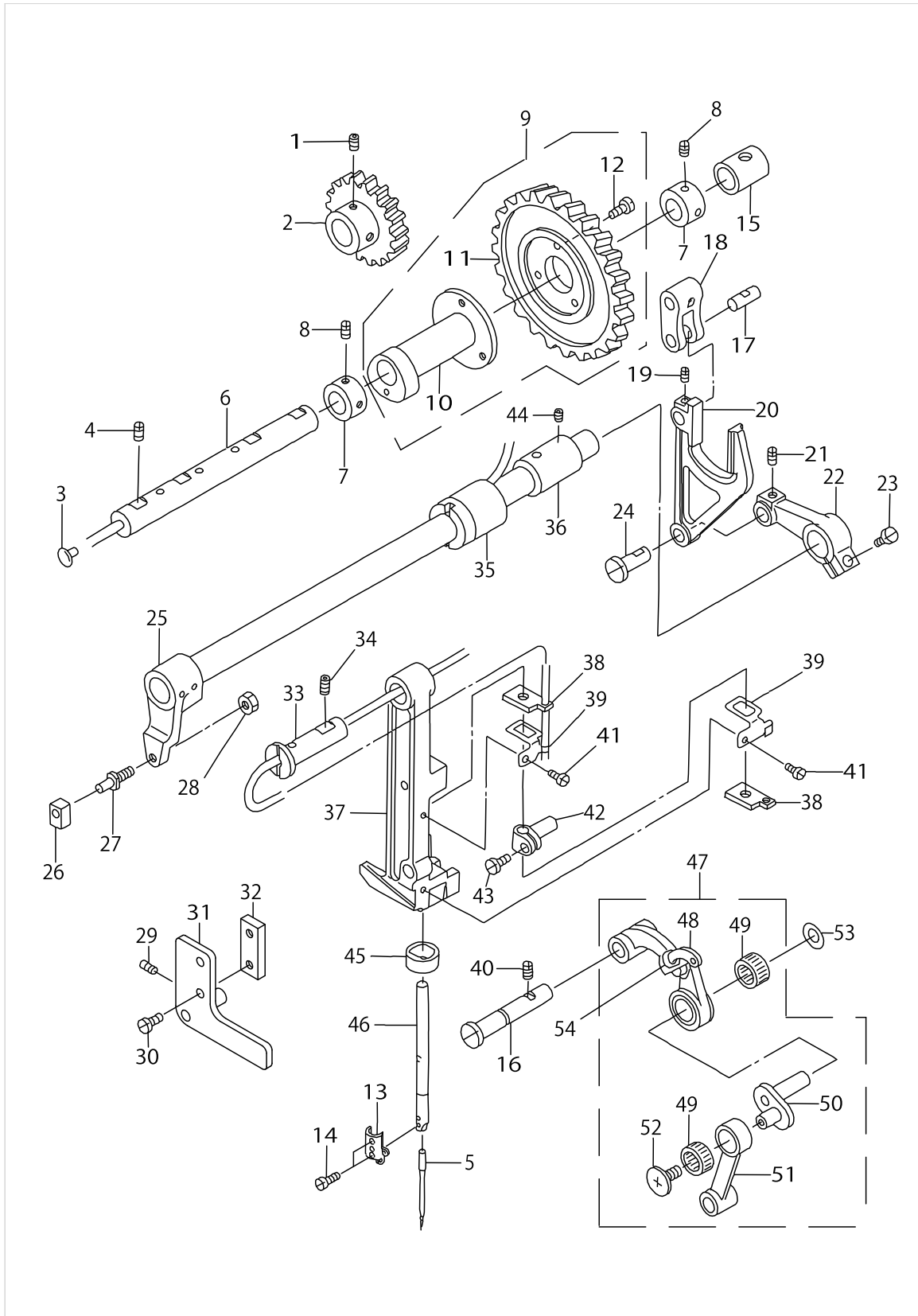
NEEDLE BAR COMPONENTS (1)



NEEDLE BAR COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SS8660612TP	SCREW 1/4-40 L=6				2
2	13719208	NEEDLE THROW GEAR SMALL B	SELECTIVE PART			1
3	TA0550604R0	RUBBER PLUG				1
4	SS8151230SP	SCREW 15/64-28 L=12				2
5	MDP5J0B1100	NEEDLE DPX5 #11J				1
6	13718903	ROCK CAM SHAFT				1
7	CS1401014SP	THRUST COLLAR				2
8	SS8150410TP	SCREW 15/64-28 L= 4.0				4
9	13718754	NEEDLE BAR ROCK CAM CONNEC.				1
10	13718705	NEEDLE BAR ROCK CAM		*		1
11	13718804	NEEDLE THROW GEAR LARGE		*		1
12	SS7110710SP	SCREW 11/64-40 L=7		*		3
13	13924303	NEEDLE BAR BOBBIN THREAD GUIDE				1
14	SS7080510TP	SCREW 1/8-44 L=4.5				2
15	13719000	BEARING, REAR B				2
16	13730304	THREAD TAKE-UP SUPPORT ROD				1
17	13715909	CONNECTING FORKED LINK PIN				1
18	13716006	CONNECTING FORKED LINK				1
19	SS8110422TP	SCREW 11/64-40 L=4				1
20	13715800	NEEDLE BAR PITMAN				1
21	SS8150510TP	SCREW 15/64-28 L= 4.7				1
22	13715602	FRAME ROCK SHAFT CRANK, REAR				1
23	SS7151210SP	SCREW 15/64-28 L=12				1
24	13715701	FRAME ROCK SHAFT CRANK PIN				1
25	13715354	FRAME ROCK SHAFT CRANK ASM.				1
26	B1414232000	SQUARE BLOCK	SELECTIVE PART			1
27	B1410771000	STUD				1
28	NS6150310SP	NUT 15/64-28				1
29	SS8150822TP	SCREW 15/64-28 L=8				1
30	SS6110610TP	SCREW 11/64-40 L=6				2
31	13924154	FRAME SUPPORT PLATE ASM.				1
32	13924709	NEEDLE BAR GUIDE BRACKET				1
33	13714803	HINGE STUD				1
34	SS8150822TP	SCREW 15/64-28 L=8				1
35	13715404	BUSHING				1
36	13715503	BUSHING, REAR				1
37	13924600	NEEDLE BAR FRAME				1
38	13714704	OIL FELT				2
39	13925102	OIL FELT HOLDER				2
40	SS8150822TP	SCREW 15/64-28 L=8				1
41	SS7090530SP	SCREW 9/64-40 L= 4.5				2
42	13924501	NEEDLE BAR CONNEC.				1
43	SS6090670TP	SCREW 9/64-40 L=6				1
44	SS8150822TP	SCREW 15/64-28 L=8				1
45	13920608	NEEDLE BAR OIL METAL				1
46	13924402	NEEDLE BAR				1
47	13730270	LINK TAKE-UP (CONNEC.DIAGRAM)				1

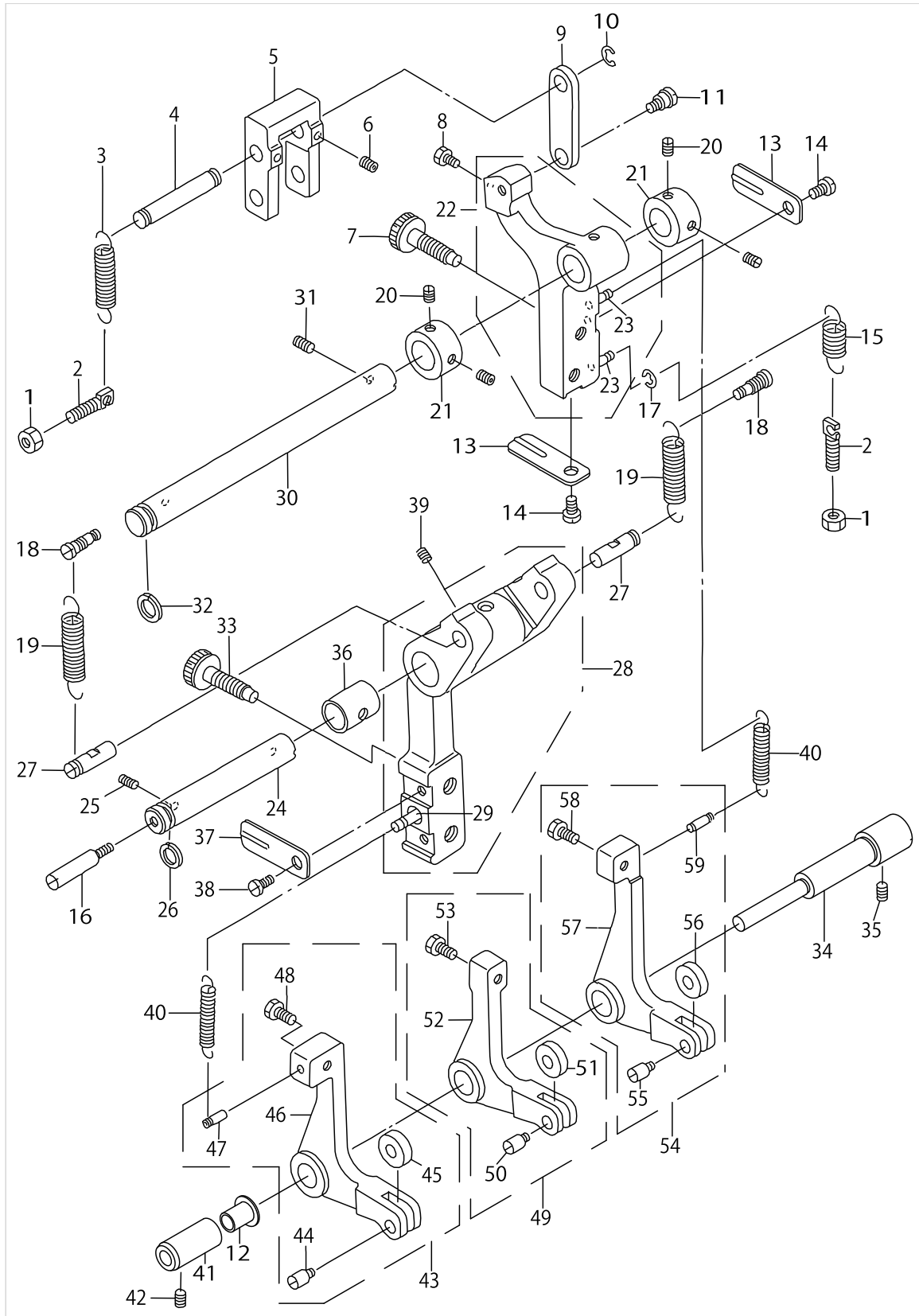
NEEDLE BAR COMPONENTS (1)



NEEDLE BAR COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	13730262	LINK TAKE-UP ASM.		*		1
49	B1905541A00	NEEDLE BEARING, A	SELECTIVE PART	*		1
50	13707351	NEEDLE BAR CRANK ASM.		*		1
51	13714407	NEEDLE BAR CRANK ROD		*		1
52	B1903552000	LEFT SCREW		*		1
53	B1223771000	NEEDLE ROD CRANK WASHER				1
54	B1909505000	RUBBER				1

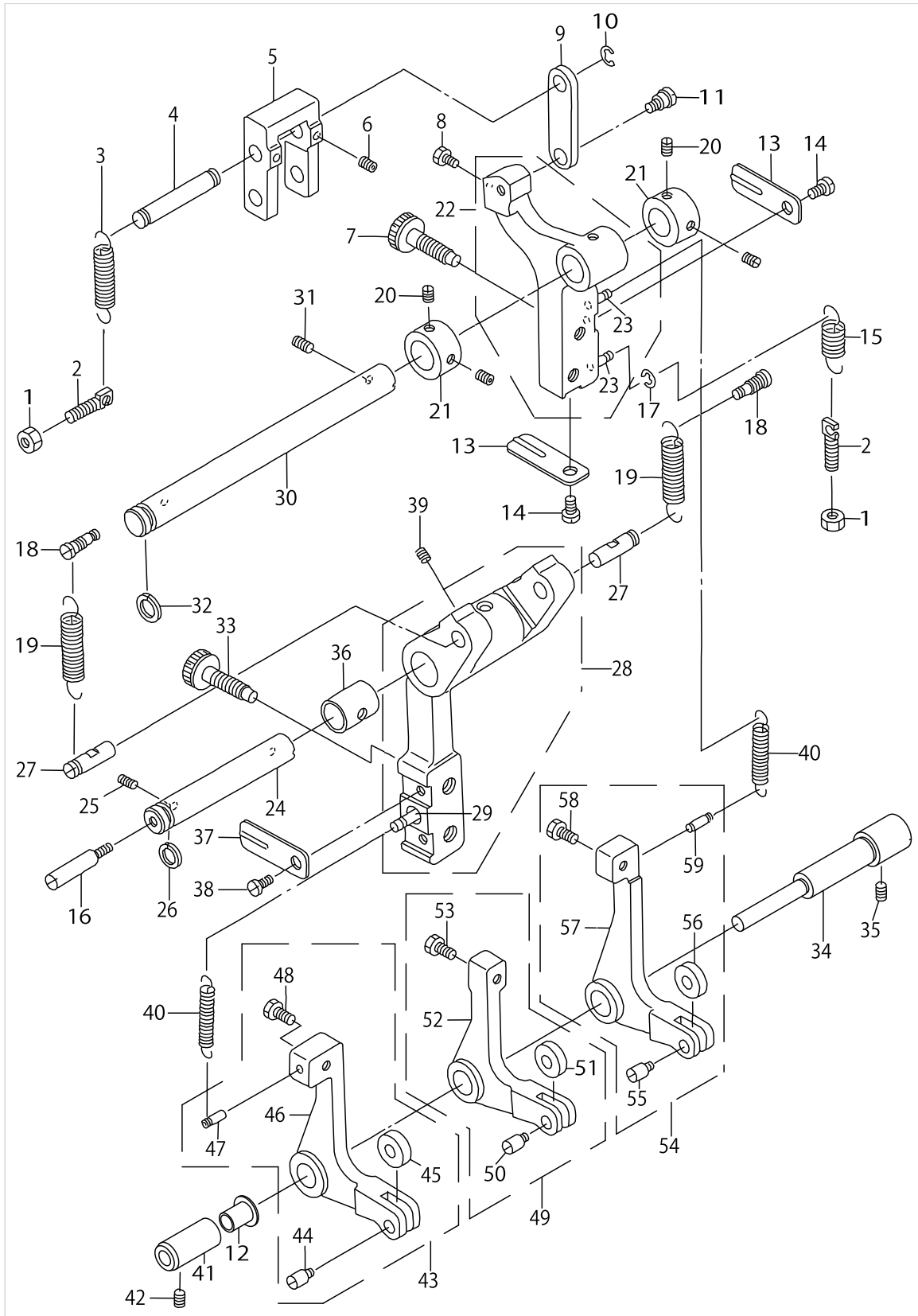
NEEDLE BAR COMPONENTS (2)



NEEDLE BAR COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	NS6150310SP	NUT 15/64-28				2
2	13717509	SUSPENSION SCREW				2
3	13717400	SPRING B				1
4	13716105	CONNECTING STUD				1
5	13716204	REGULATING LEVER LINK				1
6	SS8110422TP	SCREW 11/64-40 L=4				2
7	13717608	SCREW				2
8	SS9110513TP	SCREW 11/64-40 L=5				1
9	13717004	REGULATING HINGE PIN				1
10	RE0600000K0	E-RING 6				1
11	SD0800402TP	HINGE SCREW D= 8 H= 4				1
12	13925003	REGULATING LEVER SHAFT COLLAR				1
13	13717707	ROCKING ADJUSTING SCREW STOPPE				2
14	SS7110510SP	SCREW 11/64-40 L=5				2
15	13717301	SPRING A				1
16	13716600	REPOSITIONING LEVER SHAFT B				1
17	RE0250000K0	E-RING 2.5				1
18	13716907	SUSPENSION SCREW				2
19	13716808	SPRING				2
20	SS8150410TP	SCREW 15/64-28 L= 4.0				4
21	CS1401014SP	THRUST COLLAR				2
22	13717152	REGULATING LEVER ASM.				1
23	13718606	SUSPENSION SCREW		*		2
24	13716501	REPOSITIONING LEVER SHAFT A				1
25	SS8150710SP	SCREW 15/64-28 L=7				2
26	RO098240100	RUBBER RING				1
27	13716303	REGULATING LEVER LINK STUD				2
28	13716451	REPOSITIONING LEVER ASM.				1
29	13718606	SUSPENSION SCREW		*		1
30	13717202	REGULATING LEVER SHAFT				1
31	SS8150710SP	SCREW 15/64-28 L=7				2
32	RO098240100	RUBBER RING				1
33	13717608	SCREW				2
34	13924907	REGULATING LEVER SHAFT				1
35	SS8150822TP	SCREW 15/64-28 L=8				1
36	13719000	BEARING, REAR B				1
37	13717707	ROCKING ADJUSTING SCREW STOPPE				2
38	SS7110510SP	SCREW 11/64-40 L=5				2
39	SS8110422TP	SCREW 11/64-40 L=4				2
40	13718507	SPRING				2
41	13924808	REGULATING LEVER SHAFT BOSS				1
42	SS8150432TH	SCREW 15/64-28 L=4				1
43	13717855	BEARING BRACKET				1
44	13718200	CHANGE ROLLER SHAFT		*		1
45	13718101	CHANGE ROLLER		*		1
46	13717806	REPOSITIONING ARM		*		1
47	13718606	SUSPENSION SCREW		*		1

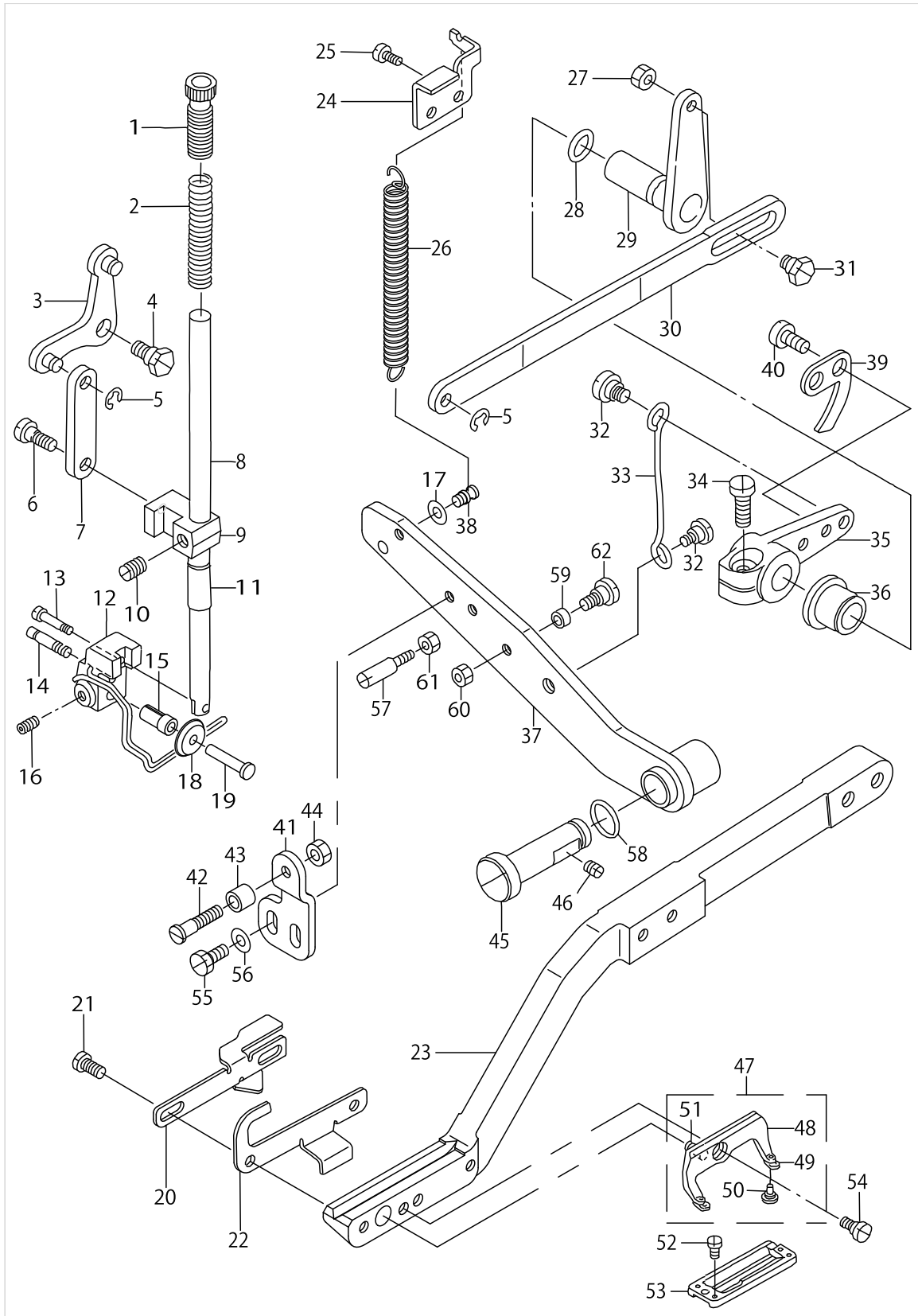
NEEDLE BAR COMPONENTS (2)



NEEDLE BAR COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS9120643TP	SCREW 3/16-28 L=6		*		1
49	13717954	BELL CRANK ASM.				1
50	13718200	CHANGE ROLLER SHAFT		*		1
51	13718101	CHANGE ROLLER		*		1
52	13717905	BELL CRANK		*		1
53	SS9120643TP	SCREW 3/16-28 L=6		*		1
54	13718051	BARTACK LEVER ASM.				1
55	13718200	CHANGE ROLLER SHAFT		*		1
56	13718101	CHANGE ROLLER		*		1
57	13718002	BARTACK LEVER		*		1
58	SS9120643TP	SCREW 3/16-28 L=6		*		1
59	13718606	SUSPENSION SCREW		*		1

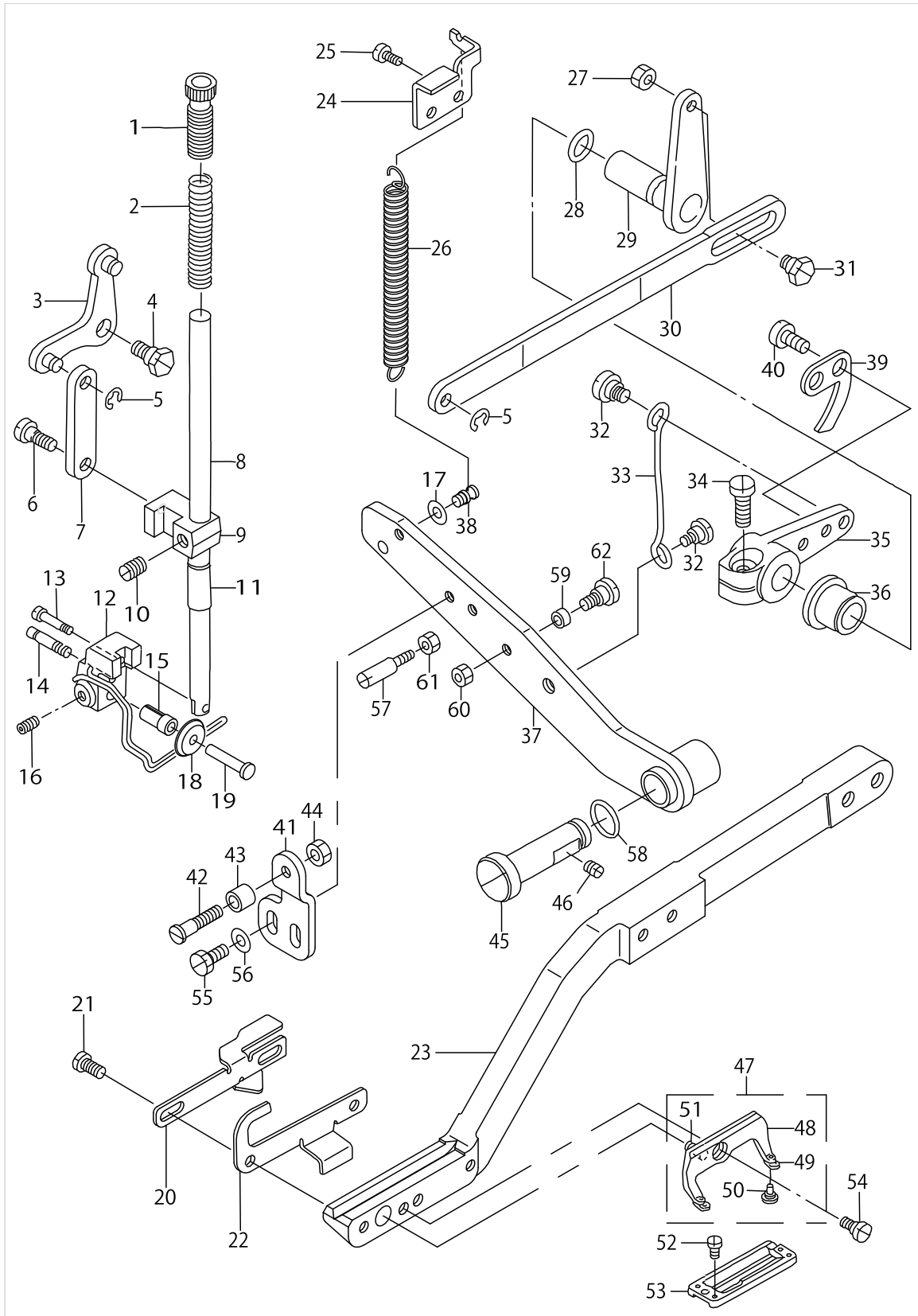
LIFTING LEVER COMPONENTS



LIFTING LEVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1509012000	PRESSER SPRING REGULATOR				1
2	B1507761000	PRESSER SPRING				1
3	13720859	LEVER ASM, FRONT				1
4	SD0800342TP	HINGE SCREW D=8 H=3.2				1
5	RE0500000K0	E-RING				2
6	SD0600452TP	HINGE SCREW D=6 H=4.5				1
7	13721006	LINK				1
8	13720107	PRESSER BAR				1
9	13926209	PRESSER BAR POSITION BRACKET				1
10	SS8660810TP	SCREW 1/4-40 L=8				1
11	13720206	PRESSER BAR METAL				1
12	13720354	ROLLER INSTALLING BASE ASM.				1
13	SS4091520SP	SCREW 9/64-40 L=15				1
14	13732102	GUIDE PIN				1
15	13926308	COLLAR				1
16	SS8110422TP	SCREW 11/64-40 L=4				1
17	WP0450801SD	WASHER 4.5X10X0.8				1
18	13925805	SLIDE ROLLER				1
19	13925904	CONNECTING PIN				1
20	13931001	NEEDLE THREAD TRIMMER CAM				1
21	SS7110840SP	SCREW 11/64-40 L=7.8				2
22	13931100	NEEDLE THREAD TRIMMER PLATE				1
23	13925706	WORK CLAMP ARM				1
24	13721808	SUSPENSION SCREW A				1
25	SS7120640SP	SCREW 3/16-28 L=6				2
26	13926407	PRESSER FOOT LIFTING SPRING				1
27	NS6150310SP	NUT 15/64-28				1
28	RO074240100	RUBBER RING				1
29	13721253	LEVER ASM, REAR A				1
30	13721105	PRESSER BAR LIFTING ROD, LONG				1
31	SD0800342TP	HINGE SCREW D=8 H=3.2				1
32	SD0790435TP	HINGE SCREW D=7 H=4.3				2
33	13721600	PRESSER BAR LIFTING ROD				1
34	SS6151412TP	SCREW 15/64-28 L=14				1
35	13721402	LINK REAR LEVER B				1
36	13721501	LINK REAR LEVER BUSHING				1
37	13926050	PRESSER FOOT LIFTING LEVER ASM				1
38	B1110280000	THREAD CUTTING LINK SPRING RAC				1
39	13933304	STARTING SAFETY PLATE				1
40	SS6121050SP	SCREW 3/16-28 L= 9.5				2
41	13930904	BRACKET				1
42	SD0500722TP	HINGE SCREW				1
43	13737804	DRIVING ARM BOSS ROLLER				1
44	NS6110420SP	NUT 11/64-40				1
45	13722400	PRESSER BAR LEVER SHAFT				1
46	SS8150510TP	SCREW 15/64-28 L= 4.7				1
47	13926654	PRESSER FOOT ASM.				1

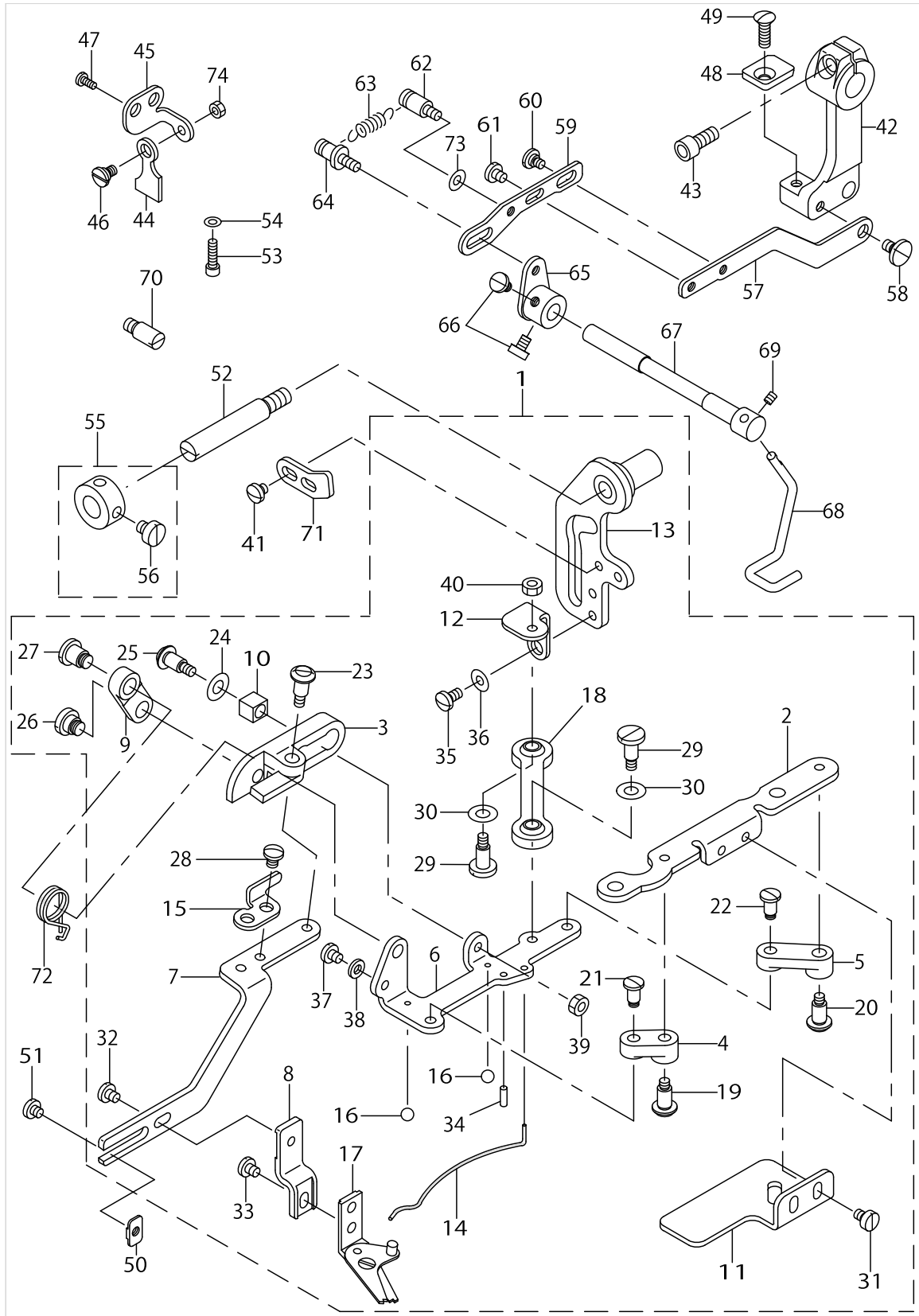
LIFTING LEVER COMPONENTS



LIFTING LEVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B1511771000A	WORK CLAMP CHECK HOLDER		*		1
49	B1509761000	WORK CLAMP CHECK SPRING		*		2
50	13926704	PRESSER FOOT PIN		*		2
51	B1512761000	WORK CLAMP CHECK HOLDER SPRING		*		1
52	SS6060210SP	SCREW 3/32-56 L= 1.9				2
53	B1552781000	WORK CLAMP CHECK				1
54	SD0790203SP	HINGE SCREW D=7.94 H=2				1
55	SS9111010SP	SCREW 11/64-40 L=9.5				2
56	WP0450801SD	WASHER 4.5X10X0.8				2
57	13722103	LIFTING LEVER STOPPER B				1
58	RO074240100	RUBBER RING				1
59	13737804	DRIVING ARM BOSS ROLLER				1
60	NS6110420SP	NUT 11/64-40				1
61	NS6150430SP	NUT 15/64-28				1
62	SD0500722TP	HINGE SCREW				1

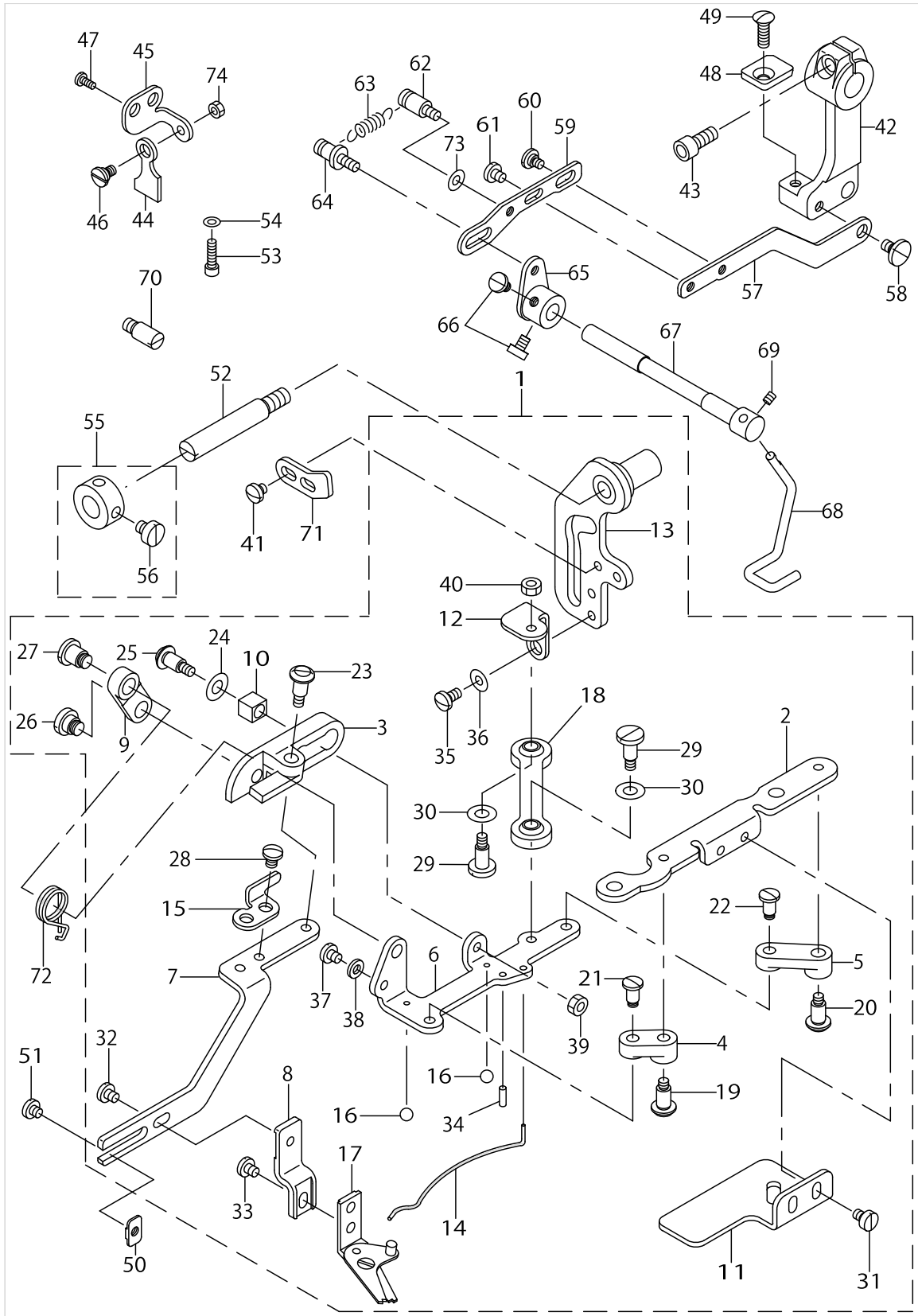
NEEDLE THREAD TRIMMER&UPPER THREAD PULLING COMPONENTS



NEEDLE THREAD TRIMMER&UPPER THREAD PULLING COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13932967	LEVER COMPL.				1
2	13931803	NEEDLE THREAD TRIMMER BASE		*		1
3	13931902	THREAD TRIMMER DRIVING PLATE		*		1
4	13932009	LINK A		*		1
5	13932108	LINK B		*		1
6	13932207	THREAD TRIMMER DRIVING BASE		*		1
7	13932306	KNIFE FITTING PLATE A		*		1
8	13932405	KNIFE FITTING PLATE B		*		1
9	13932504	LINK		*		1
10	13932603	SQUARE BLOCK		*		1
11	13932702	SUPPORT PLATE		*		1
12	13932801	LINK FITTING PLATE		*		1
13	13932959	LEVER ASM.		*		1
14	13933106	PRESSER SPRING		*		1
15	13933205	KNIFE GUIDE PLATE		*		1
16	B1246372000	BALL SMALL		*		2
17	B20017710A0	NEEDLE THREAD TRIMMER ASM.		*		1
18	D2509282A00	WORK CAMP FOOT BALL LINK		*		1
19	SD0641005SP	HINGE SCREW		*		1
20	SD0641005SP	HINGE SCREW		*		1
21	SD0550701TP	STEP-SCREW D=5.5 H=7		*		1
22	SD0550701TP	STEP-SCREW D=5.5 H=7		*		1
23	SD0641003SP	HINGE SCREW D=6.35 H=10		*		1
24	B1223771000	NEEDLE ROD CRANK WASHER		*		1
25	SD0641003SP	HINGE SCREW D=6.35 H=10		*		1
26	SD0800341SP	HINGE SCREW D=8 H=3.4		*		1
27	SD0800681SP	HINGE SCREW D=8 H=6.8		*		1
28	SS7110510SP	SCREW 11/64-40 L=5		*		2
29	SD0601021SP	HINGE SCREW D=6 H=10.2		*		2
30	WP0621016SD	WASHER 6.2X13X1		*		2
31	SS6110610TP	SCREW 11/64-40 L=6		*		2
32	SS7110570SP	SCREW 11/64-40 L= 4.8		*		1
33	SS7110570SP	SCREW 11/64-40 L= 4.8		*		1
34	PS0300082KH	SPRING PIN 3X8		*		1
35	SS7110840SP	SCREW 11/64-40 L=7.8		*		2
36	WP0450801SD	WASHER 4.5X10X0.8		*		2
37	SS7110510SP	SCREW 11/64-40 L=5		*		1
38	WP0482086SD	WASHER 4.8X11.5X2		*		1
39	NS6110420SP	NUT 11/64-40		*		1
40	NS6110420SP	NUT 11/64-40		*		1
41	SS7110840SP	SCREW 11/64-40 L=7.8		*		2
42	13931308	SAFETY ARM				1
43	SS6151412TP	SCREW 15/64-28 L=14				1
44	13931407	SAFETY PLATE				1
45	13931506	SAFETY PLATE MOUNTING BASE				1
46	SD0640231SP	HINGE SCREW D= 6.35 H= 2.3				1
47	SS7150740SP	SCREW 15/64-28 L=7				2

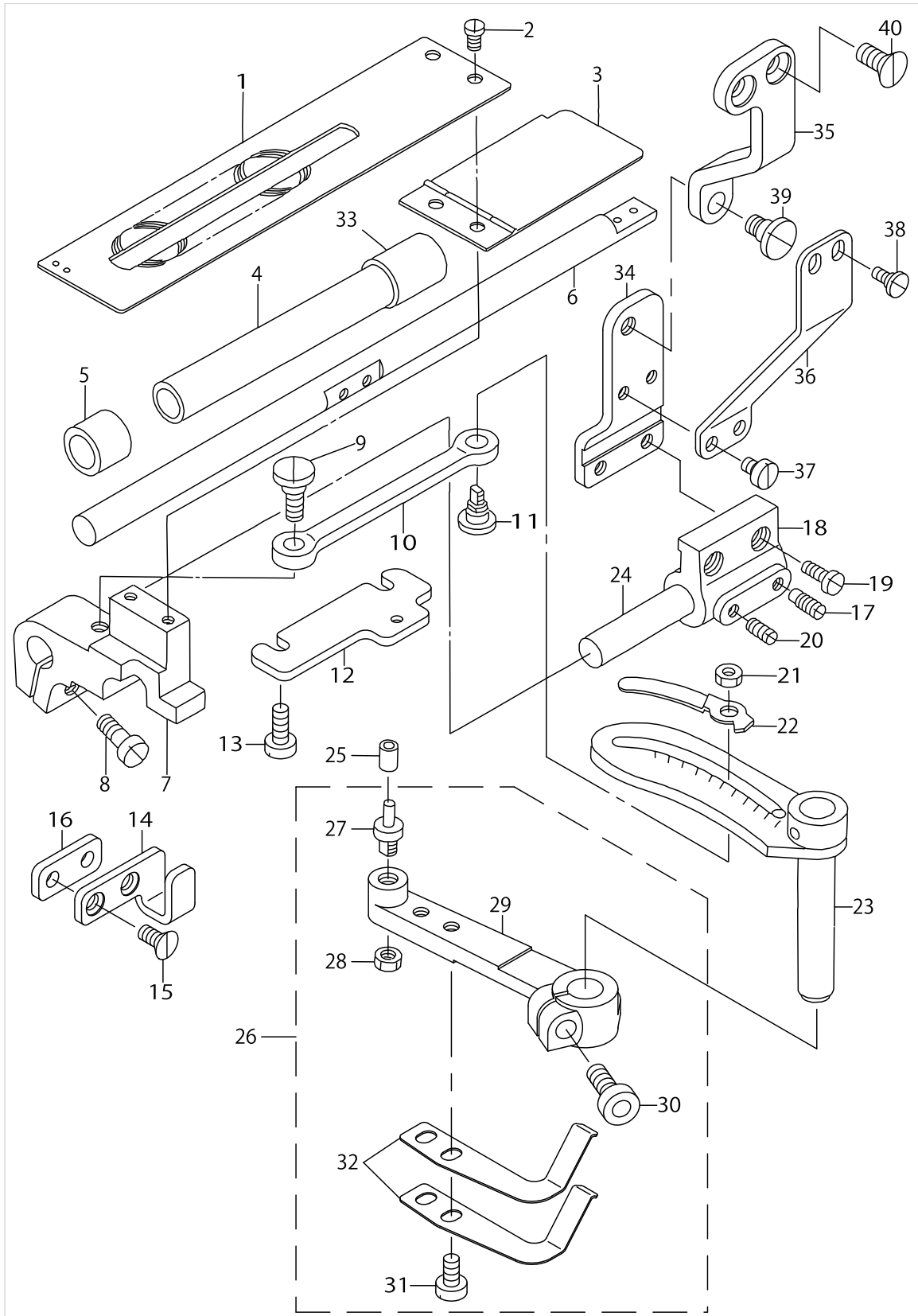
NEEDLE THREAD TRIMMER&UPPER THREAD PULLING COMPONENTS



NEEDLE THREAD TRIMMER&UPPER THREAD PULLING COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	13931605	HOLDING PLATE				1
49	SS2621540SP	SCREW 3/16-32 L=15				1
50	13933403	CUTTING SCISSORS				1
51	SS7110570SP	SCREW 11/64-40 L= 4.8				1
52	13933601	LEVER SHAFT				1
53	SS6151142TP	SCREW 15/64-28 L=10.5				2
54	WP0621016SD	WASHER 6.2X13X1				2
55	CS0800816SH	THRUST HOLDER D=8 W=8				1
56	SS6110420TP	SCREW 11/64-40 L=4.8		*		2
57	13939806	CONNECTING LINK A				1
58	SD0640271TP	HINGE SCREW				1
59	13939905	CONNECTING LINK B				1
60	SD0550212TP	HINGE SCREW D=5.5 H=2.1				1
61	SS7110510SP	SCREW 11/64-40 L=5				1
62	B1110280000	THREAD CUTTING LINK SPRING RAC				1
63	13747506	SPRING				1
64	13747308	SUSPENSION SCREW				1
65	13939459	THREAD PULLING ARM ASM.				1
66	SS6110650TP	SCREW 11/64-40 L=5.5				2
67	13939707	SHAFT				1
68	13939608	LEVER				1
69	SS8090410SP	SCREW 9/64-40 L= 3.5				1
70	B3103850000	HINGE STUD				1
71	13931209	STOPPER				1
72	13933700	SPRING				1
73	WP0450801SD	WASHER 4.5X10X0.8				1
74	NS6110310SP	NUT 11/64-40				1

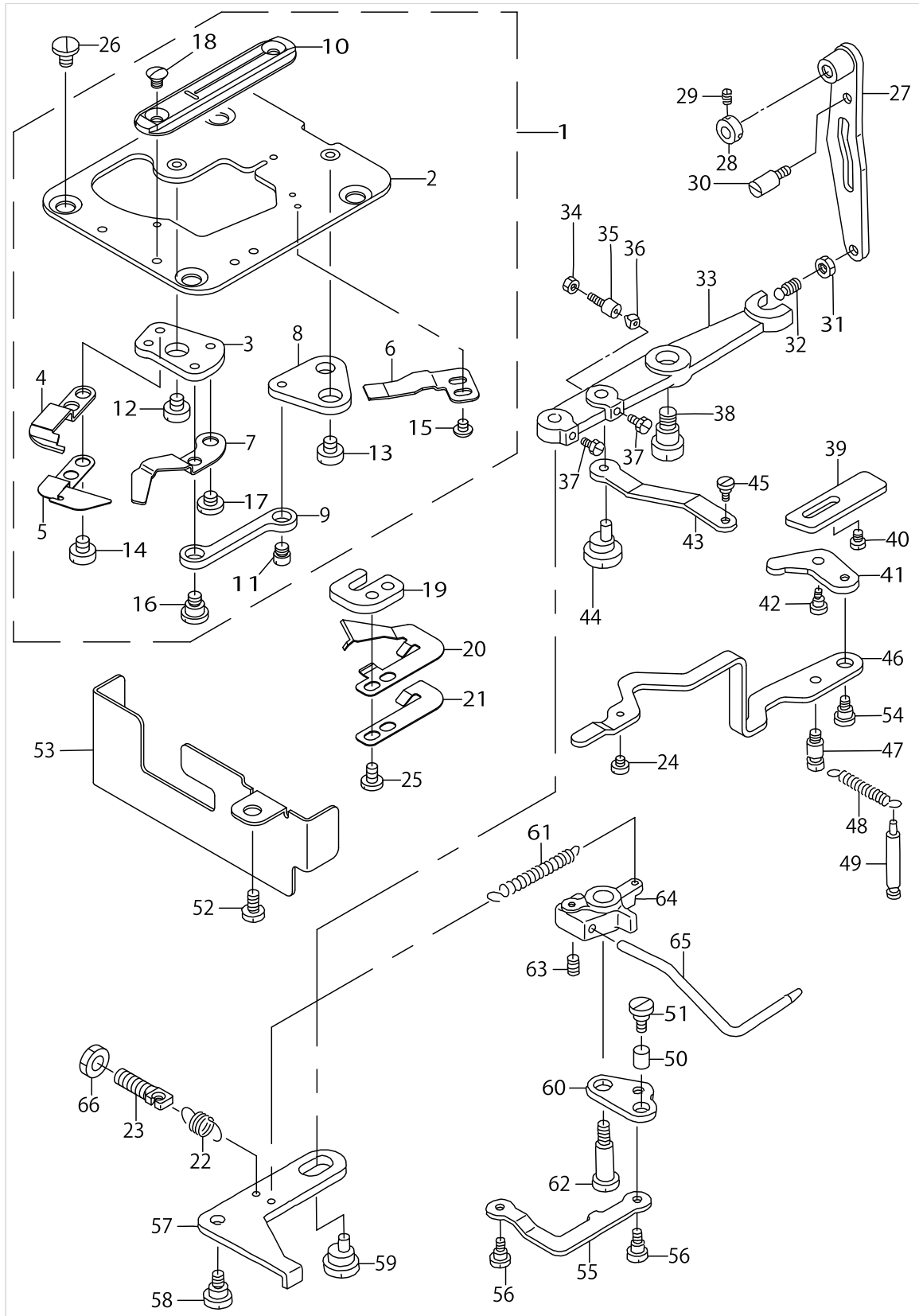
WORK CLAMP CARRIER COMPONENTS



WORK CLAMP CARRIER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13723507	WORK CLAMP CARRIER				1
2	SS5120810SP	SCREW				2
3	13724653	BRACKET COVER CONNEC.				1
4	13725700	BEARING, REAR				1
5	13725601	BEARING, FRONT				1
6	13927702	SHAFT				1
7	13723705	WORK CLAMP ARM BRACKET				1
8	SS6151440SP	SCREW 15/64-28 L=14				1
9	SD0870401SP	HINGE SCREW D= 8.73 H= 4				1
10	13723903	CLAMP CARRIER BRACKET PINMAN				1
11	13723804	LENGTH REGULATING HINGE STUD				1
12	13927306	GUIDE PLATE				1
13	SS6121210SP	SCREW 3/16-28 L=12				2
14	13927801	PRESSER ARM GUIDE				1
15	SS1121010SP	SCREW				2
16	13926902	SPACER				1
17	SS8150920SP	SET-SCREW				1
18	13725007	SUPPORTING BRACKET				1
19	SS6121210SP	SCREW 3/16-28 L=12				2
20	SS8150710SP	SCREW 15/64-28 L=7				1
21	NS6150430SP	NUT 15/64-28				1
22	13724406	INDICATOR				1
23	13724067	WORK CLAMP UPPER ARM CONNEC.				1
24	13724505	WORK CLAMP ARM SLIDE ROD				1
25	B2502232000	ROLLER				1
26	13927959	CLOTH FEEDER ARM COMPL.(LOWER)				1
27	B1602761000	BELL CRANK ROLLER STUD		*		1
28	NS6150310SP	NUT 15/64-28		*		1
29	13927900	CLOTH FEEDER ARM, LOWER		*		1
30	SS6151612TP	SCREW		*		1
31	SS6120930TP	SCREW 3/16-28 L=9		*		2
32	13928007	SPRING		*		2
33	13725809	BEARING, FRONT				1
34	13927504	CONNECTING PLATE B				1
35	13927603	CONNECTING PLATE C				1
36	13927405	CONNECTING PLATE A				1
37	SS6110610TP	SCREW 11/64-40 L=6				2
38	SD0500251SP	HINGE SCREW D= 5 H= 2.5				2
39	SD0720501SP	HINGE SCREW D=7.24 H=5				1
40	SS1151310TP	SCREW				2

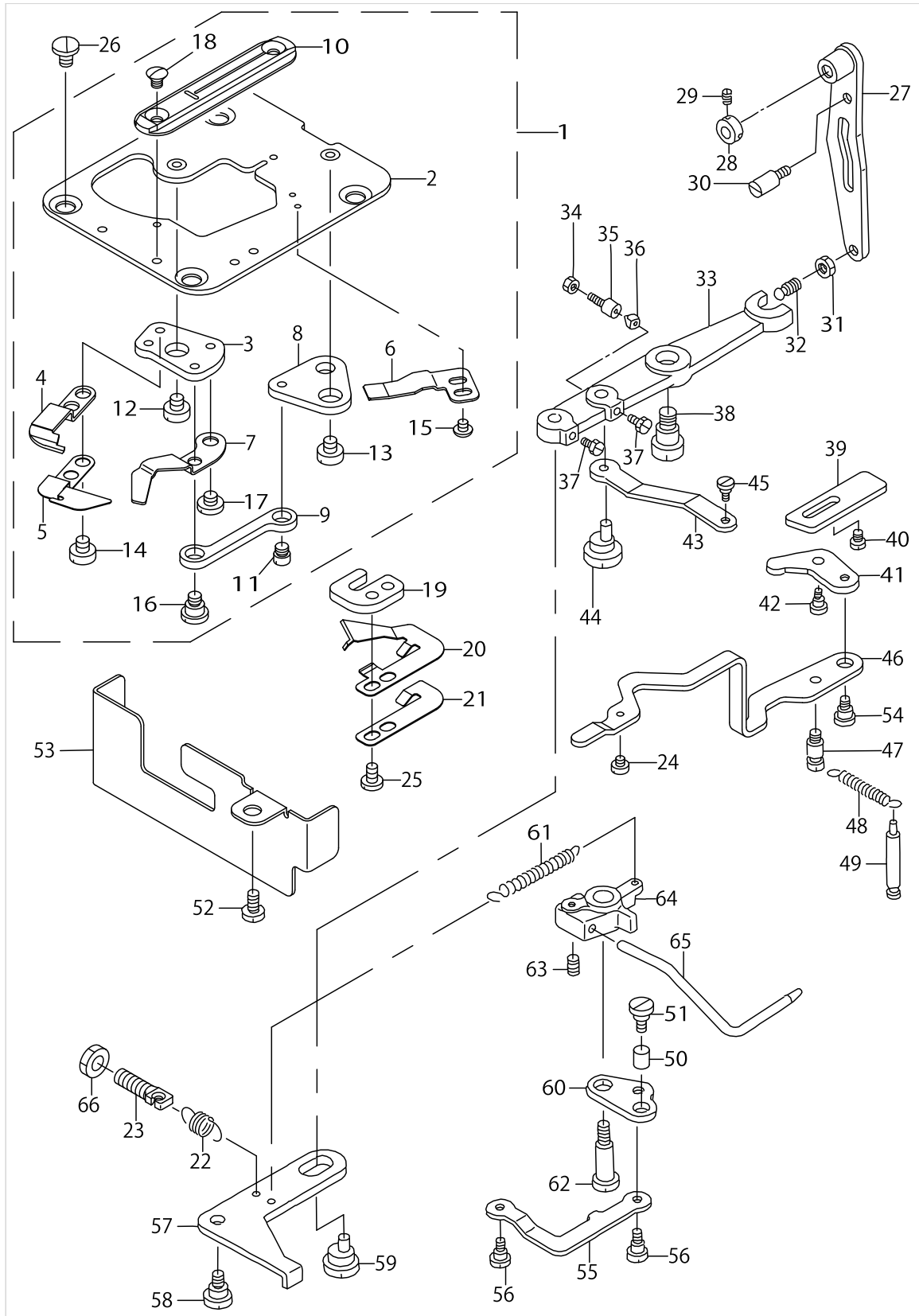
BOBBIN THREAD TRIMMER COMPONENTS



BOBBIN THREAD TRIMMER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13934260	THROAT PLATE COMPL.				1
2	13934252	THROAT PLATE ASM.		*		1
3	13934401	KNIFE FITTING BASE		*		1
4	13934500	DRIVING KNIFE		*		1
5	13934609	BOBBIN THREAD GUIDE PLATE		*		1
6	13934708	FIXING KNIFE		*		1
7	13934807	BOBBIN THREAD PULLER		*		1
8	13934906	LINK B		*		1
9	13935002	LINK C		*		1
10	13739107	THROAT PLATE		*		1
11	D2522232D00	PIN		*		1
12	SS6110430TP	SCREW 11/64-40 L= 4.0		*		1
13	SS6110430TP	SCREW 11/64-40 L= 4.0		*		1
14	SS6110480SP	SCREW 11/64-40 L=4.3		*		2
15	SS4080310SP	SCREW 1/8-44 L=3.4		*		2
16	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2		*		1
17	SS7110340SP	SCREW 11/64-40 L= 3.2		*		1
18	SS2090530SP	SCREW 9/64-40 L= 4.8		*		2
19	13935101	SPRING FITTING BASE				1
20	13935200	SPRING				1
21	13935507	HOLD SPRING				1
22	13935705	SPRING				1
23	13717509	SUSPENSION SCREW				1
24	SS6060210SP	SCREW 3/32-56 L= 1.9				1
25	SS7110710SP	SCREW 11/64-40 L=7				2
26	SS6120620TP	SCREW				4
27	13737655	DRIVING ARM ASM.				1
28	CS0800816SH	THRUST HOLDER D=8 W=8				1
29	SS8110422TP	SCREW 11/64-40 L=4				2
30	13722004	LIFTING LEVER STOPPER A				1
31	NS6150310SP	NUT 15/64-28				1
32	B2412047000	BALL SCREW				1
33	13736715	DRIVING LEVER				1
34	NS6150310SP	NUT 15/64-28				1
35	B1453771000	STOPPER				1
36	B1432761000	SWING ARM STOPPER RUBBER				1
37	SS9120910TP	SCREW 3/16-28 L=9				2
38	SD0791271SP	HINGE SCREW D= 7.94 H=12.7				1
39	13935408	SPRING RELEASING CAM				1
40	SS6120940SP	SCREW 3/16-28 L=9				2
41	13737101	ACTUATING LEVER				1
42	SD0550271TP	HINGE SCREW D= 5.50 H= 2.7				1
43	13737309	BOBBIN THREAD TRIMMER LINK				1
44	13737408	LINK ROD				1
45	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2				1
46	13935309	SPRING RELEASING PLATE				1
47	13737002	SUSPENSION SCREW A				1

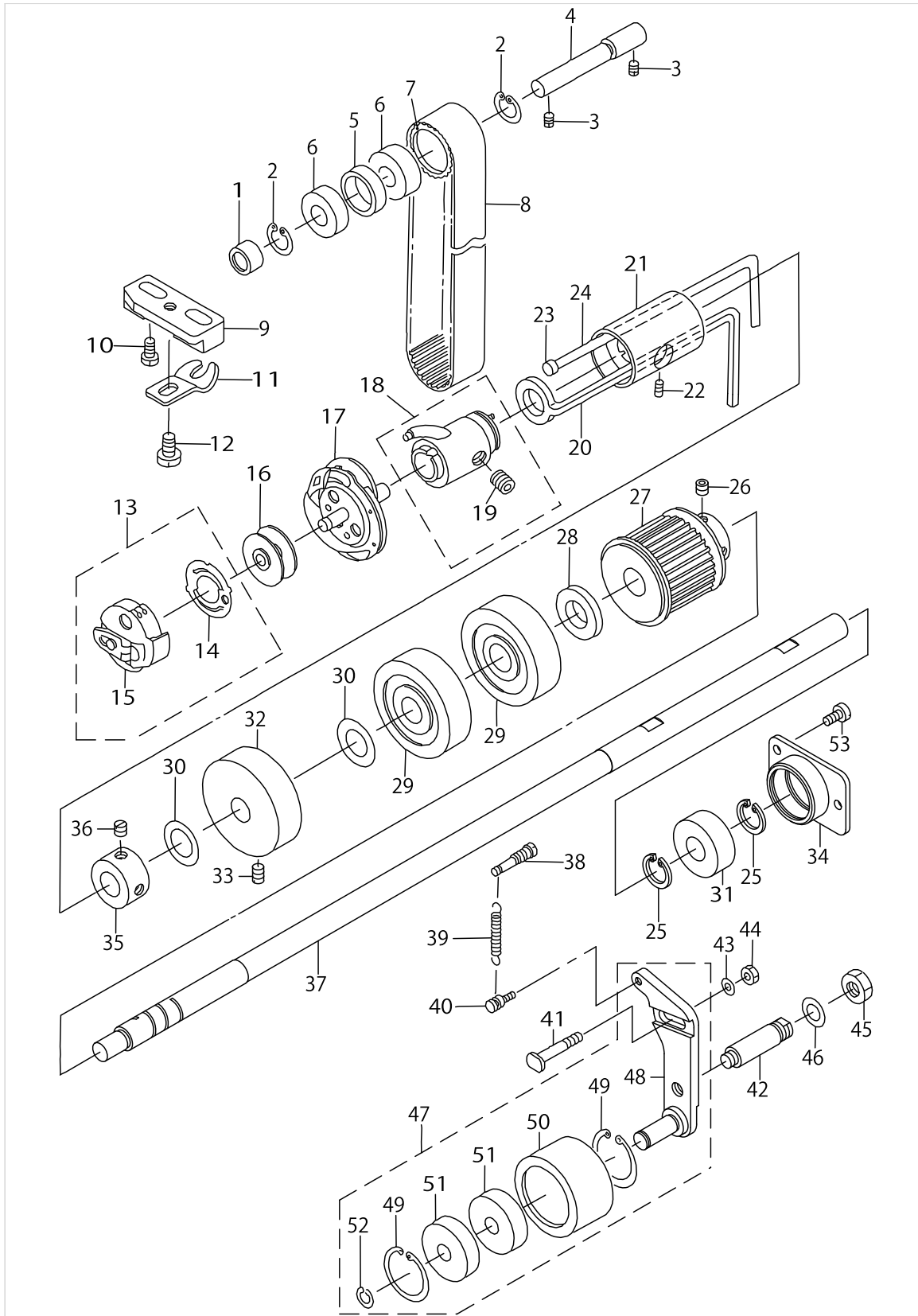
BOBBIN THREAD TRIMMER COMPONENTS



BOBBIN THREAD TRIMMER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	GBR01606000	RELEASE RETURN SPRING				1
49	13737507	SUSPENSION SCREW B				1
50	13751300	KNIFE STOP LEVER STOPPER				1
51	SD0640752TP	HINGE SCREW D= 6.35 H= 7.5				1
52	SS6121050SP	SCREW 3/16-28 L= 9.5				1
53	13920707	DUST PREVENTION COVER				1
54	SD0550271TP	HINGE SCREW D= 5.50 H= 2.7				1
55	13738604	LINK				1
56	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2				2
57	13738117	BOBBIN PRESSER LEVER				1
58	SD0720331SP	HINGE SCREW D= 7.24 H= 3.3				1
59	13739008	LINK ROD				1
60	13738414	SUSPENSION SCREW				1
61	13738711	SPRING				1
62	SD0791503SP	HINGE SCREW D=7.94 H=15				1
63	SS8110520TP	SCREW 11/64-40 L= 4.5				1
64	13738216	BOBBIN PRESSER BASE				1
65	13738307	BOBBIN PICKER BRACKET				1
66	NS6150310SP	NUT 15/64-28				1

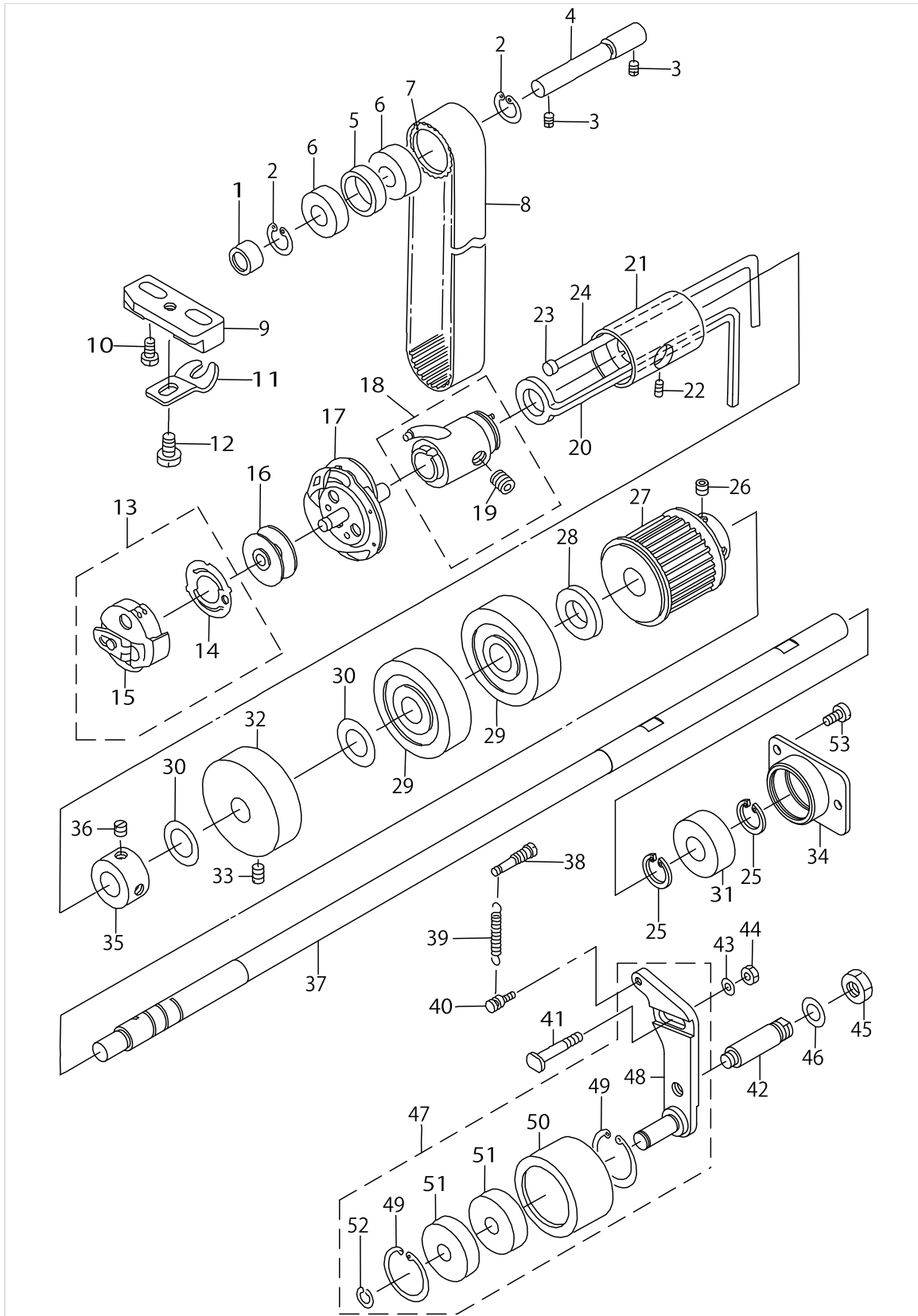
HOOK DRIVING SHAFT COMPONENTS



HOOK DRIVING SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13710504	INTERMEDIATE SPROCKET WASHER				1
2	RC2791218KP	RETAINING RING				2
3	SS8150510TP	SCREW 15/64-28 L= 4.7				2
4	13710306	INTERMEDIATE SPROCKET SHAFT				1
5	13710405	INTERMEDIATE SPROCKET RING				1
6	SB110000600	BALL BEARING				2
7	13710207	INTERMEDIATE SPROCKET				1
8	13710603	TIMING BELT				1
9	13729306	BOBBIN CASE POSITIONING PLATE				1
10	SS6111040SP	SCREW 11/64-40 L= 9.5				2
11	13727102	STOPPER				1
12	SS7110510SP	SCREW 11/64-40 L=5				1
13	13729769	BOBBIN CASE ASM.				1
14	13729702	BOBBIN CASE SPRING		*		1
15	13729751	BOBBIN CASE CONNEC.		*		1
16	B1811771000	BOBBIN				1
17	13729058	HOOK CONNEC.				1
18	13729652	HOOK SLEEVE CONNEC.				1
19	SS8660612TP	SCREW 1/4-40 L=6		*		4
20	13728308	OIL SUPPLY FELT				1
21	13928908	BUSHING, FRONT				1
22	SS8150432TH	SCREW 15/64-28 L=4				1
23	13727300	RUBBER PLUG				1
24	CQ3000000F0	OIL FELT				0.1
25	RC3000002KP	RETAINING RING				2
26	SS8660612TP	SCREW 1/4-40 L=6				2
27	13727706	HOOK DRIVING SHAFT SPROCKET				1
28	B2924470000	THRUST COLLAR				1
29	SB110000700	BALL BEARING				2
30	13728100	WASHER				1
31	SB110000100	BEARING				1
32	13928809	THRUST BRACKET				1
33	SS8150920SP	SET-SCREW				1
34	13929005	SUPPORT BEARING				1
35	CS1001011SH	THRUST COLLAR				1
36	SS8660610TP	SCREW 1/4-40 L=6				2
37	13928700	HOOK DRIVING SHAFT				1
38	13711205	SUSPENSION SCREW				1
39	13711106	IDLER PULLEY ADJUSTING SPRING				1
40	B1110280000	THREAD CUTTING LINK SPRING RAC				1
41	13711007	IDLER ADJUSTING SCREW				1
42	13923206	SET-SCREW				1
43	WP0621016SD	WASHER 6.2X13X1				1
44	NS6150310SP	NUT 15/64-28				1
45	NS6280610SP	NUT				1
46	WP1221016SP	WASHER				1
47	13923362	IDLER FIXED PLATE COMPL.				1

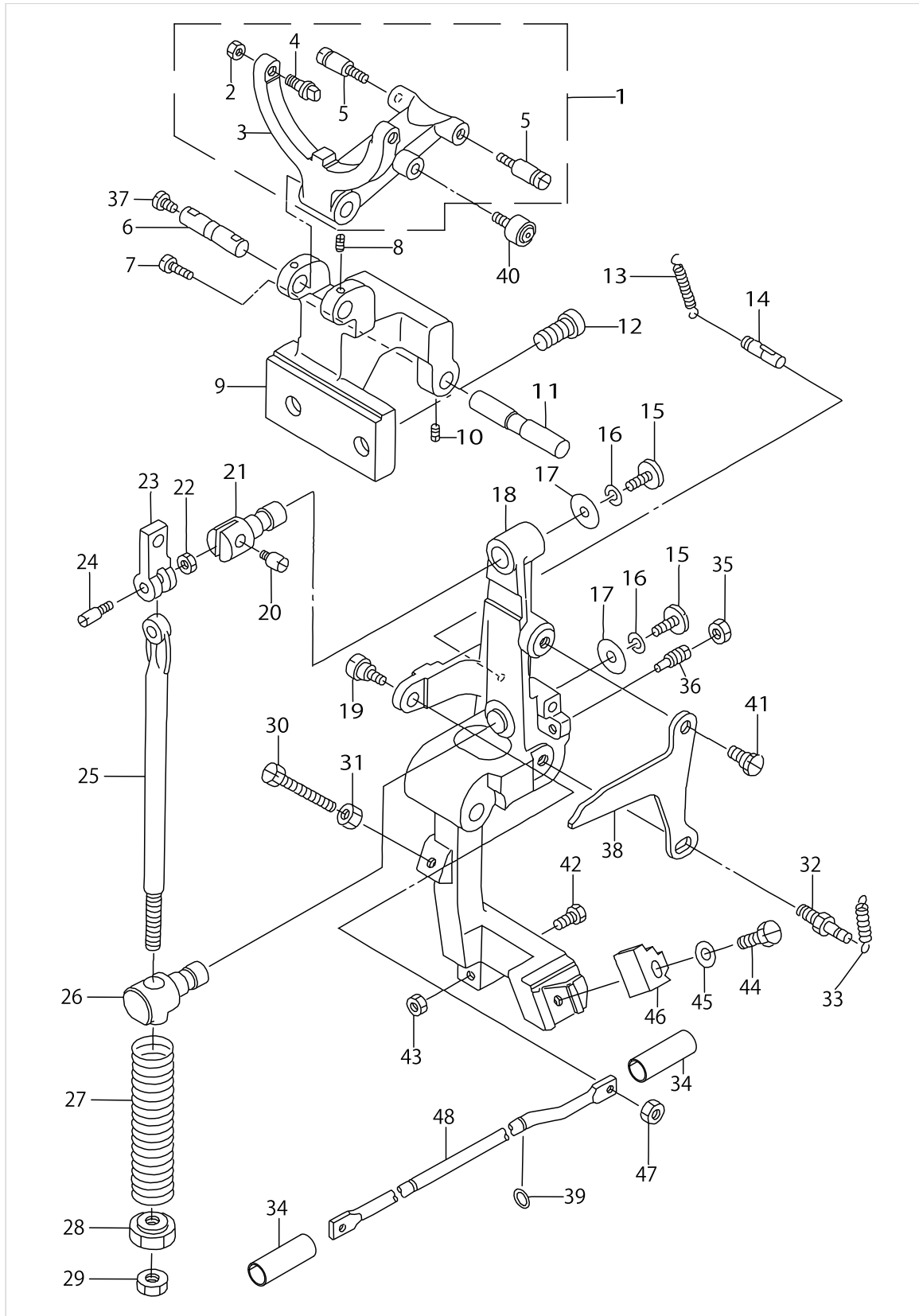
HOOK DRIVING SHAFT COMPONENTS



HOOK DRIVING SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	13923354	IDLER FIXED PLATE ASM.		*		1
49	RC3781518KP	RETAINING RING		*		2
50	13710702	IDLER PULLEY		*		1
51	SB110000700	BALL BEARING		*		2
52	RC0931011KP	RETAINING RING		*		1
53	SS6121050SP	SCREW 3/16-28 L= 9.5				2

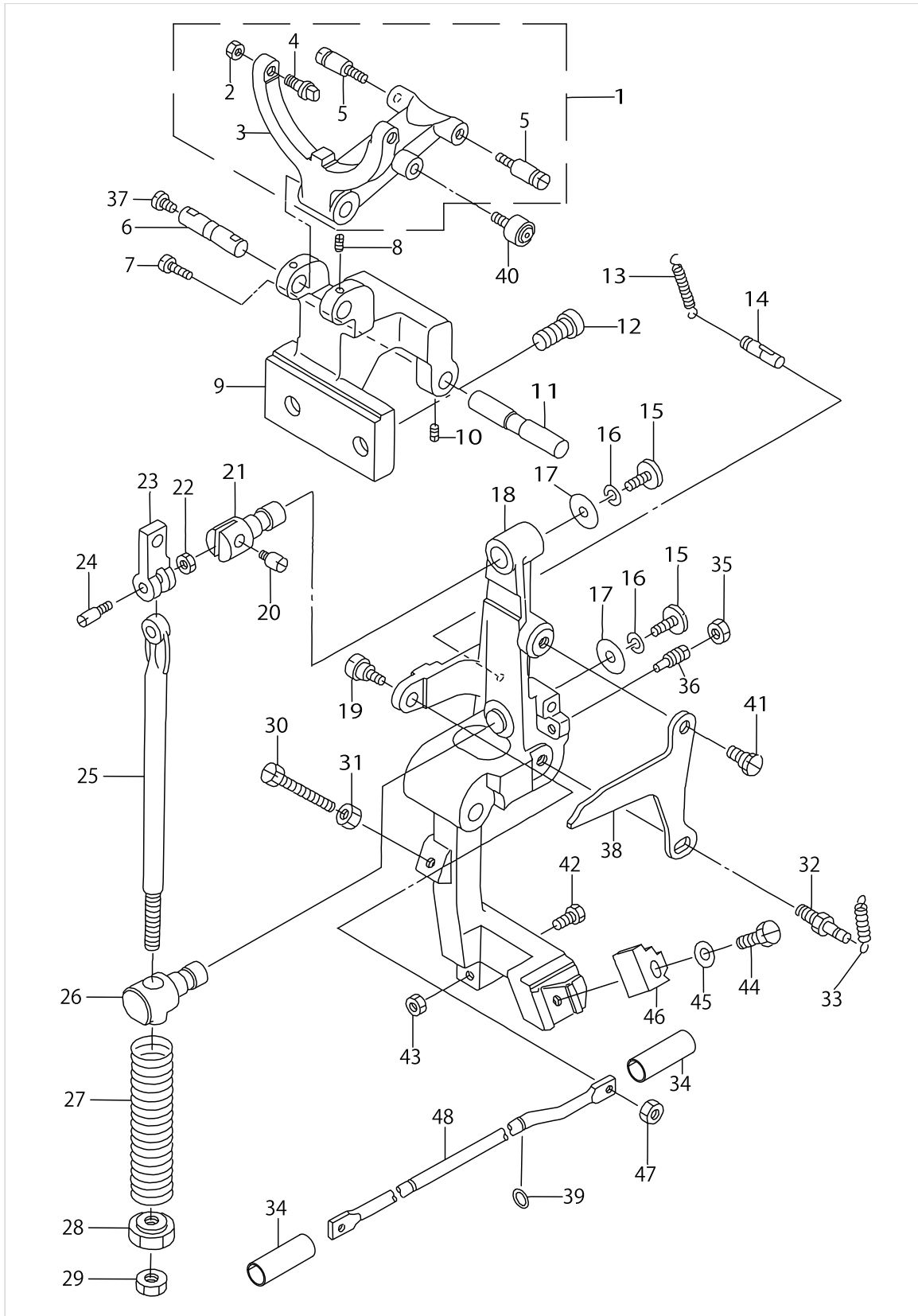
STOP-MOTION COMPONENTS (1)



STOP-MOTION COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13741251	CLUTCH MANIPULATING ARM COMPL.				1
2	NS6150310SP	NUT 15/64-28		*		2
3	13741202	CLUTCH MANIPULATING ARM		*		1
4	13741103	PIN		*		2
5	B1631012B00	SUSPENSION STUD B		*		2
6	13741301	PIN				1
7	SS7110510SP	SCREW 11/64-40 L=5				1
8	SS8110422TP	SCREW 11/64-40 L=4				2
9	13741509	STOP-MOTION BEARING BRACKET				1
10	SS8150822TP	SCREW 15/64-28 L=8				2
11	13741608	STOP-MOTION LEVER SHAFT				1
12	SM6102002TP	SCREW M10 L=20				2
13	13930201	SPRING A				2
14	13744800	SUSPENSION SCREW				1
15	SS7151330SP	SCREW 15/64-28 L=13.0				2
16	B2623232000	WASHER				2
17	WP0612056SD	WASHER 6.1X18.5X2				2
18	13741400	STOP-MOTION LEVER				1
19	B2646771000	HINGE SCREW				1
20	B2611232000	STOP LINK CONNECTING SCREW				1
21	B2608232000	STOP LINK HINGE STUD				1
22	NS6620310SP	NUT 3/16-32				1
23	13741905	STOP LINK				1
24	B2613232000	STOP LINK ROD HINGE SCREW				1
25	B2612232000	STOP LINK ROD				1
26	13742002	STOP LINK ROD HINGE STUD				1
27	B2619232000	STOP LINK ROD PRESSURE SPRING				1
28	B2621232000	NUT, FOR STOP LINK ROD				1
29	NS6240630SP	NUT 3/8-18				1
30	SS9154540SP	SCREW 15/64-28 L=45				1
31	NS6150310SP	NUT 15/64-28				1
32	13740808	INTERCEPTION SPRING STAND B				1
33	13930300	SPRING B				1
34	13767108	OIL CAP				2
35	NS6150310SP	NUT 15/64-28				1
36	SS8151770SP	SCREW 15/64-28 L=17.0				1
37	SS7110510SP	SCREW 11/64-40 L=5				1
38	13929906	CLUTCH CHANGE-OVER CAM				1
39	RO060150100	RUBBER RING				2
40	13930003	CHANGE-OVER ROLLER				1
41	SS9681610TP	SCREW 9/32-28 L=16				1
42	SS9201510SN	BOLT 5/16-18 L=15				1
43	NS6200520SP	NUT 5/16-18				1
44	SS9152130CP	SCREW 15/64-28 L=20.5				1
45	WP0612516SD	WASHER 6.1X15.2X2.5				1
46	13930102	HOOK A				1
47	NS6150310SP	NUT 15/64-28				1

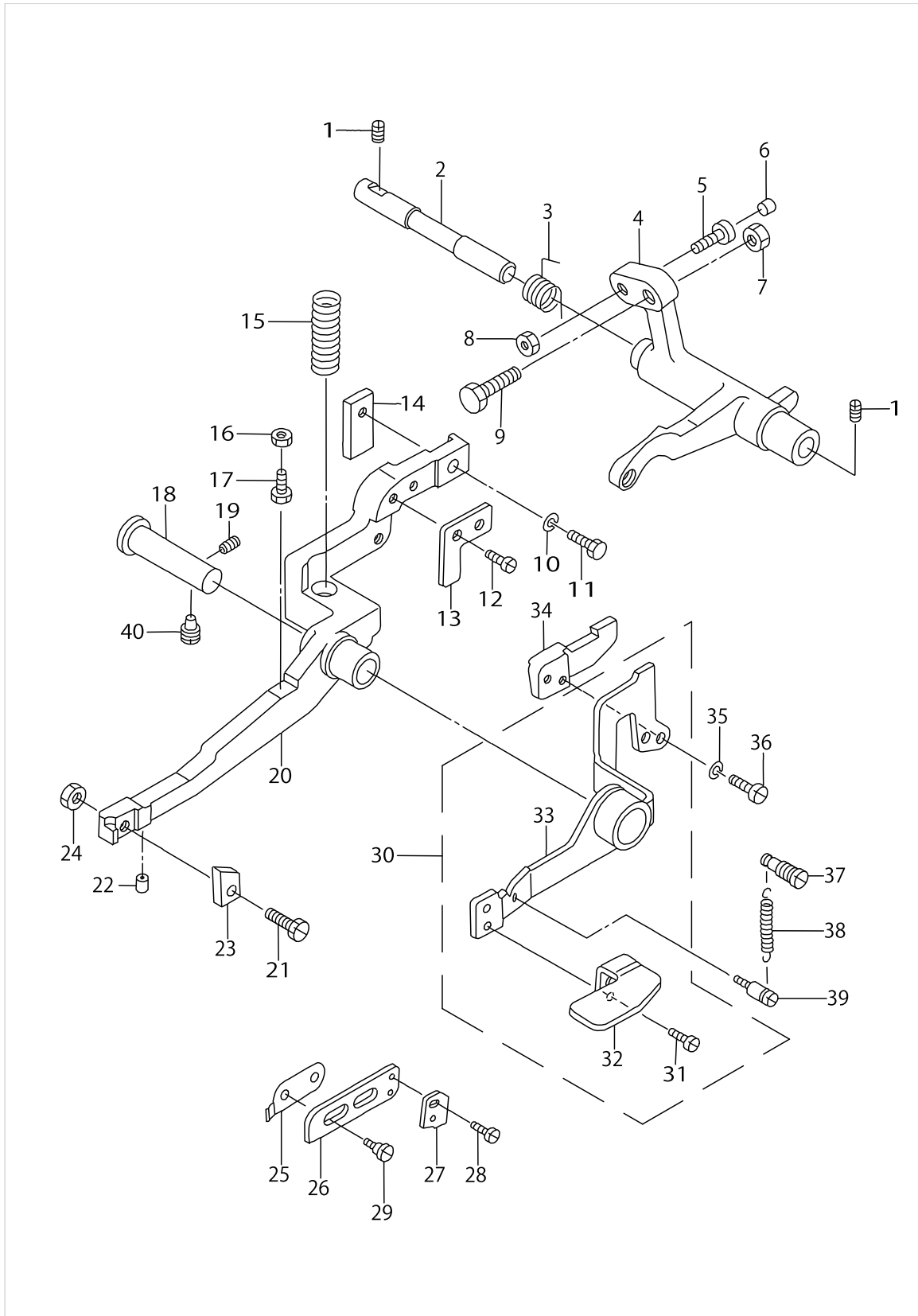
STOP-MOTION COMPONENTS (1)



STOP-MOTION COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	13742705	STARTING LINK DRIVING ROD				1

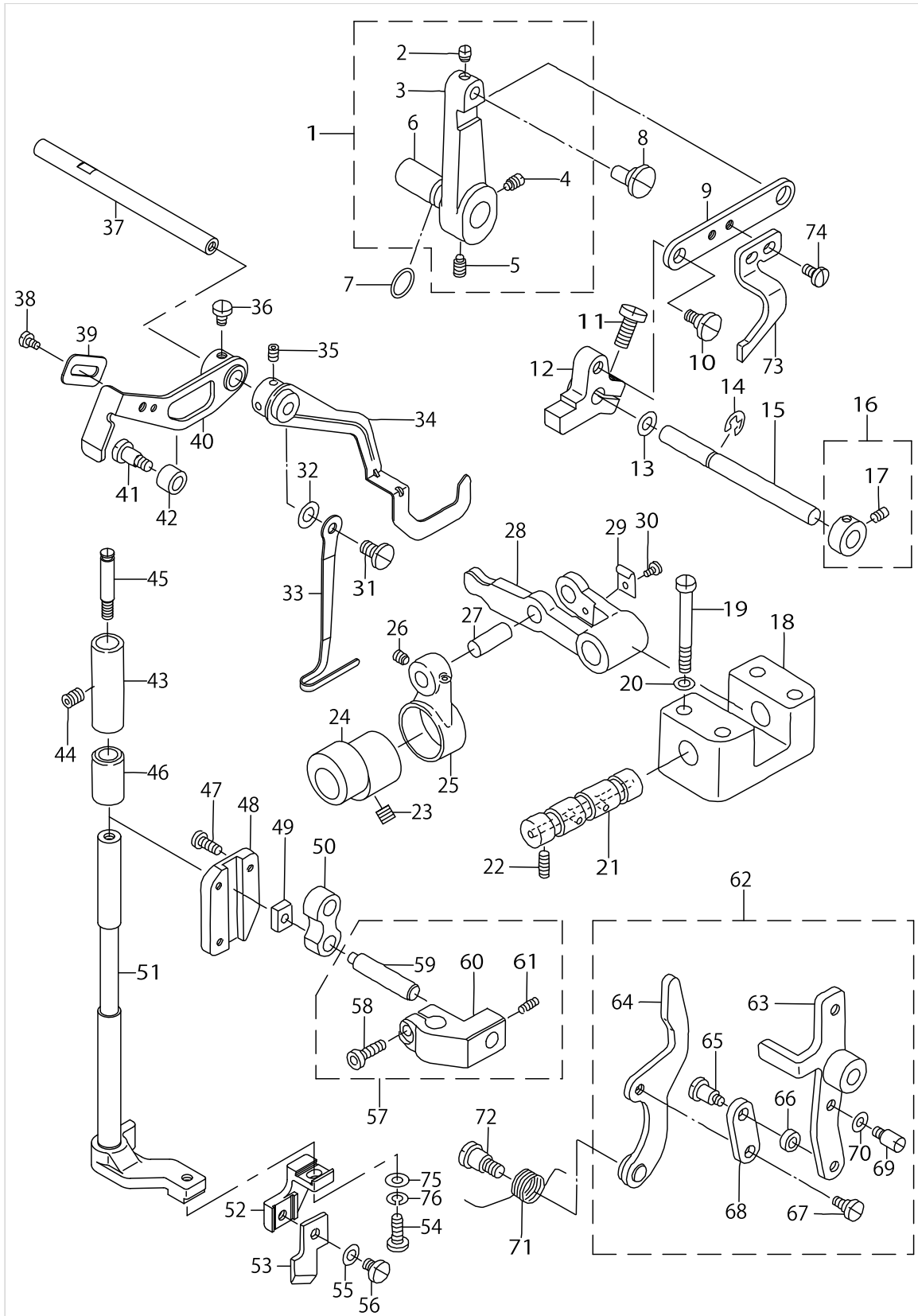
STOP-MOTION COMPONENTS (2)



STOP-MOTION COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SS8150510TP	SCREW 15/64-28 L= 4.7				2
2	13743604	STARTING LEVER STUD				1
3	13743711	SPRING				1
4	13743513	STARTING LEVER				1
5	B1453771000	STOPPER				1
6	B1432761000	SWING ARM STOPPER RUBBER				1
7	NS6200710SP	NUT 5/16-18				1
8	NS6150310SP	NUT 15/64-28				1
9	SS9201973CP	SCREW 5/16-18 L=19				1
10	WS0651510KP	SPRING WASHER 6.5X12.5X1.5				1
11	SS9152130CP	SCREW 15/64-28 L=20.5				1
12	SS6120930TP	SCREW 3/16-28 L=9				2
13	13743208	EMERGENCY STOP HOLDER				1
14	B2607761000	LATCH(B)				1
15	13740907	SPRING, B				1
16	NS6150310SP	NUT 15/64-28				1
17	SS9151120CP	SCREW 15/64-28 L=11				1
18	13742309	PRESSER BAR LEVER SHAFT				1
19	SS8150710SP	SCREW 15/64-28 L=7				1
20	13742200	TRIPPING LEVER				1
21	SS9152130CP	SCREW 15/64-28 L=20.5				1
22	13744909	TRIPPING LEVER, RUBBER				1
23	13742606	STOP-MOTION LEVER CATCH C				1
24	NS6150430SP	NUT 15/64-28				1
25	13745203	SPRING				1
26	13745104	LOW SPEED STOPPER BRACKET				1
27	13745005	LOW SPEED STOPPER				1
28	SS4080320TP	SCREW 1/8-44 L=3.4				2
29	SD0650302SP	HINGE SCREW D= 6.50 H= 3.0				2
30	13742861	EMERGENCY STOPPER CONNEC.				1
31	SS1110640TP	SCREW 11/64-40 L= 5.5		*		2
32	13743307	EMERGENCY STOP ARM, A		*		1
33	13742853	EMERGENCY STOPPER ASM.		*		1
34	13743000	EMERGENCY STOP PLATE				1
35	WP0480856SP	WASHER 4.8X8.4X0.8				2
36	SS7110910TP	SCREW 11/64-40 L= 8.5				2
37	13716907	SUSPENSION SCREW				1
38	13525803	LEVER SPRING. T				1
39	B1110280000	THREAD CUTTING LINK SPRING RAC				1
40	13751805	SCREW				1

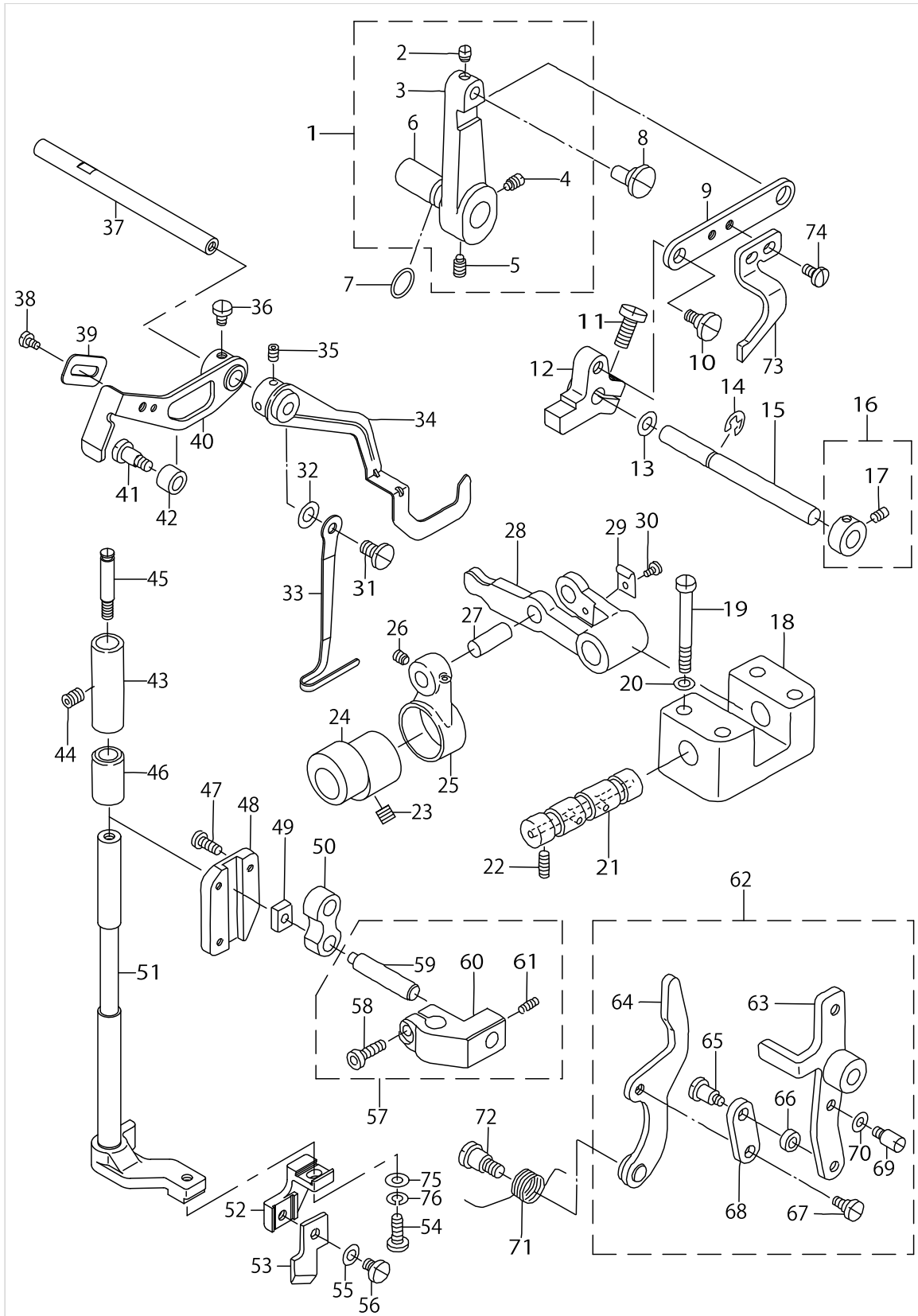
KNIFE COMPONENTS (1)



KNIFE COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13748355	STOP-MOTION LINK ARM A CONNEC.				1
2	SS8620410TM	SCREW 3/16-32 L=4		*		1
3	13748306	ARM, A		*		1
4	SS8150710SP	SCREW 15/64-28 L=7		*		1
5	13751805	SCREW		*		1
6	13732904	STARTING SAFETY ARM PIN		*		1
7	RO074240100	RUBBER RING				1
8	13737408	LINK ROD				1
9	13936406	LINK				1
10	SD0720331SP	HINGE SCREW D= 7.24 H= 3.3				1
11	SS6151412TP	SCREW 15/64-28 L=14				1
12	13936505	ARM, B				1
13	B1223771000	NEEDLE ROD CRANK WASHER				1
14	RE0600000K0	E-RING 6				1
15	13748603	ARM SHAFT				1
16	CS080081BSH	THRUST COLLAR ASM. D=8.0 W=8				1
17	SS6110420TP	SCREW 11/64-40 L=4.8		*		2
18	13747704	CRANK SHAFT BRACKET				1
19	SS9154540SP	SCREW 15/64-28 L=45				4
20	WP0651056SD	WASHER 6.5X11X1				4
21	13747803	KNIFE BAR DRIVING CRANK SHAFT				1
22	SS8150822TP	SCREW 15/64-28 L=8				2
23	SS8660612TP	SCREW 1/4-40 L=6				2
24	13748207	KNIFE BAR DRIVING CAM				1
25	13748108	KNIFE BAR DRIVING CRANK				1
26	SS8110422TP	SCREW 11/64-40 L=4				1
27	13748009	KNIFE BAR DRIVING ROD SHAFT				1
28	13747902	KNIFE BAR DRIVING CRANK				1
29	B2657771000	GUIDE				1
30	SS6090520SP	SCREW 9/64-40 L= 5.0				1
31	SS6110810TP	SCREW 11/64-40 L=8				1
32	WP0551016SH	WASHER 5.5X13X1				2
33	13936604	THREAD CHECK WIRE				1
34	13750955	KNIFE STOP LEVER ASM.				1
35	SS8110422TP	SCREW 11/64-40 L=4				2
36	SS7110540SP	SCREW 11/64-40 L=5				2
37	13936703	GEARING ARM B ASM.				1
38	SS7110410SP	SCREW 11/64-40 L=4				1
39	13937305	KNIFE STOP LEVER WEIGHT				1
40	13937164	KNIFE STOP LEVER ARM COMPL.				1
41	SD0640641SP	HINGE SCREW D= 6.35 H= 6.4				1
42	13751300	KNIFE STOP LEVER STOPPER				1
43	13746003	KNIFE BAR UPPER BUSHING				1
44	SS8150822TP	SCREW 15/64-28 L=8				1
45	13732102	GUIDE PIN				1
46	13745906	KNIFE BAR LOWER BUSHING				1
47	SS6111010TP	SCREW 11/64-40 L= 9.5				3

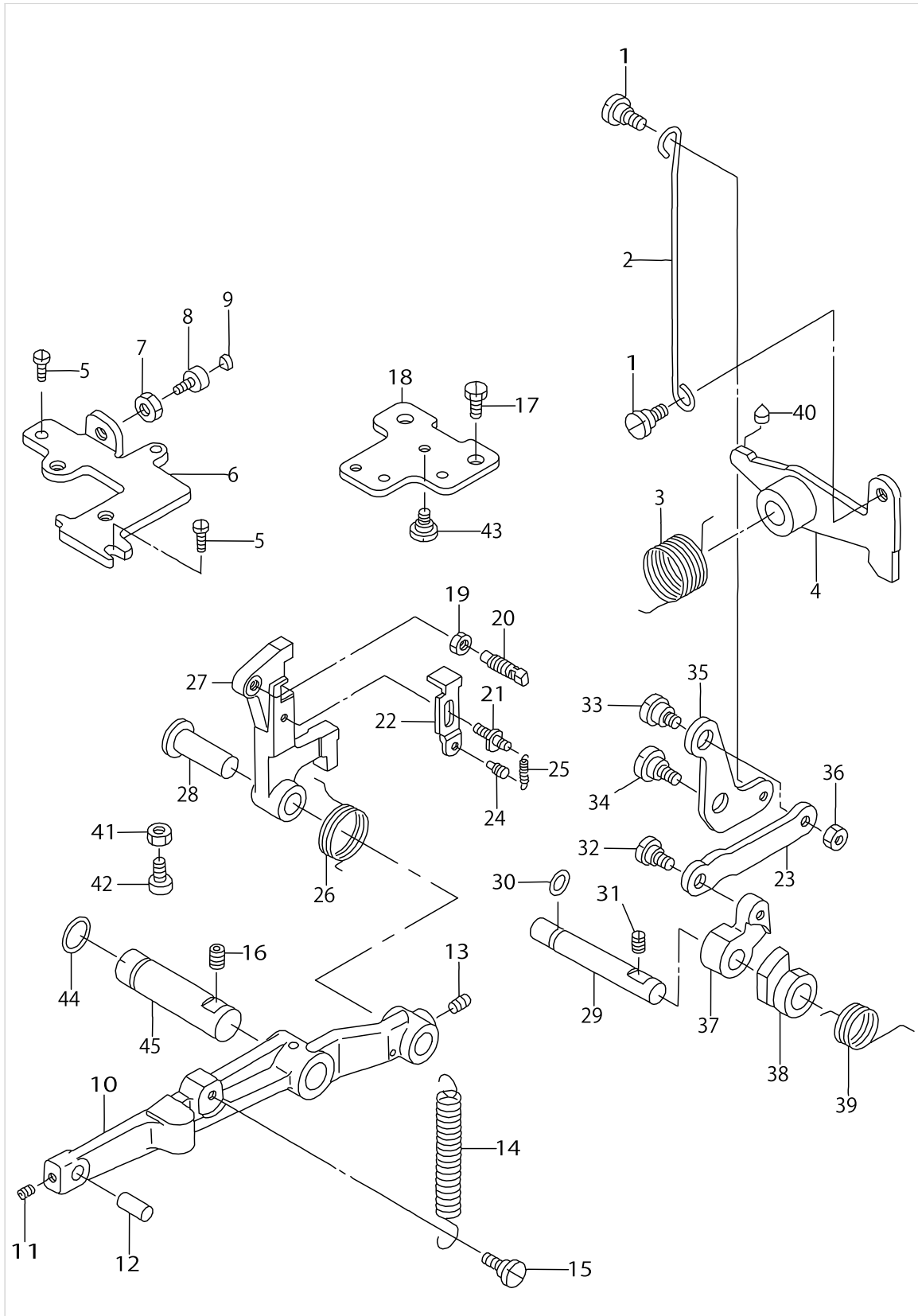
KNIFE COMPONENTS (1)



KNIFE COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	13746409	CONNEC. SLIDE BLOCK GUIDE				1
49	13746300	NEEDLE BAR CONNec. SLIDE BLOCK				1
50	13746508	KNIFE BAR CONNECTING LINK				1
51	13936851	KNIFE BAR ASM.				1
52	13936109	KNIFE FITTING BASE				1
53	B2702047L00	KNIFE 1/2				1
54	SS6621212TP	SCREW 3/16-32 L=12.0				2
55	WP0501016SD	WASHER 5X10.5X1				1
56	SS7620750SP	SCREW 3/16-32 L= 6.5				1
57	13746151	KNIFE BAR BRACKET CONNec.				1
58	SS6151412TP	SCREW 15/64-28 L=14		*		1
59	13746201	KNIFE BAR SHAFT		*		1
60	13746102	KNIFE BAR BRACKET		*		1
61	SS8110422TP	SCREW 11/64-40 L=4		*		1
62	13937065	ARM COMPL.				1
63	13937057	ARM ASM.		*		1
64	13749056	LEVER ASM.		*		1
65	SD0640752TP	HINGE SCREW D= 6.35 H= 7.5		*		1
66	B2613280000	STOP-MOTION REGULATING CAM ROL		*		1
67	SD0640321TP	HINGE SCREW D=6.35 H=3.2		*		1
68	13748900	LINK		*		1
69	B1114280000	PIN		*		1
70	WP0450846SP	WASHER		*		1
71	13749205	SPRING				1
72	SD0791271SP	HINGE SCREW D= 7.94 H=12.7				1
73	13937206	HIGH SPEED SAFETY PLATE				1
74	SS7110840SP	SCREW 11/64-40 L=7.8				2
75	WP0501016SD	WASHER 5X10.5X1				1
76	WS0510002KN	SPRING WASHER				1

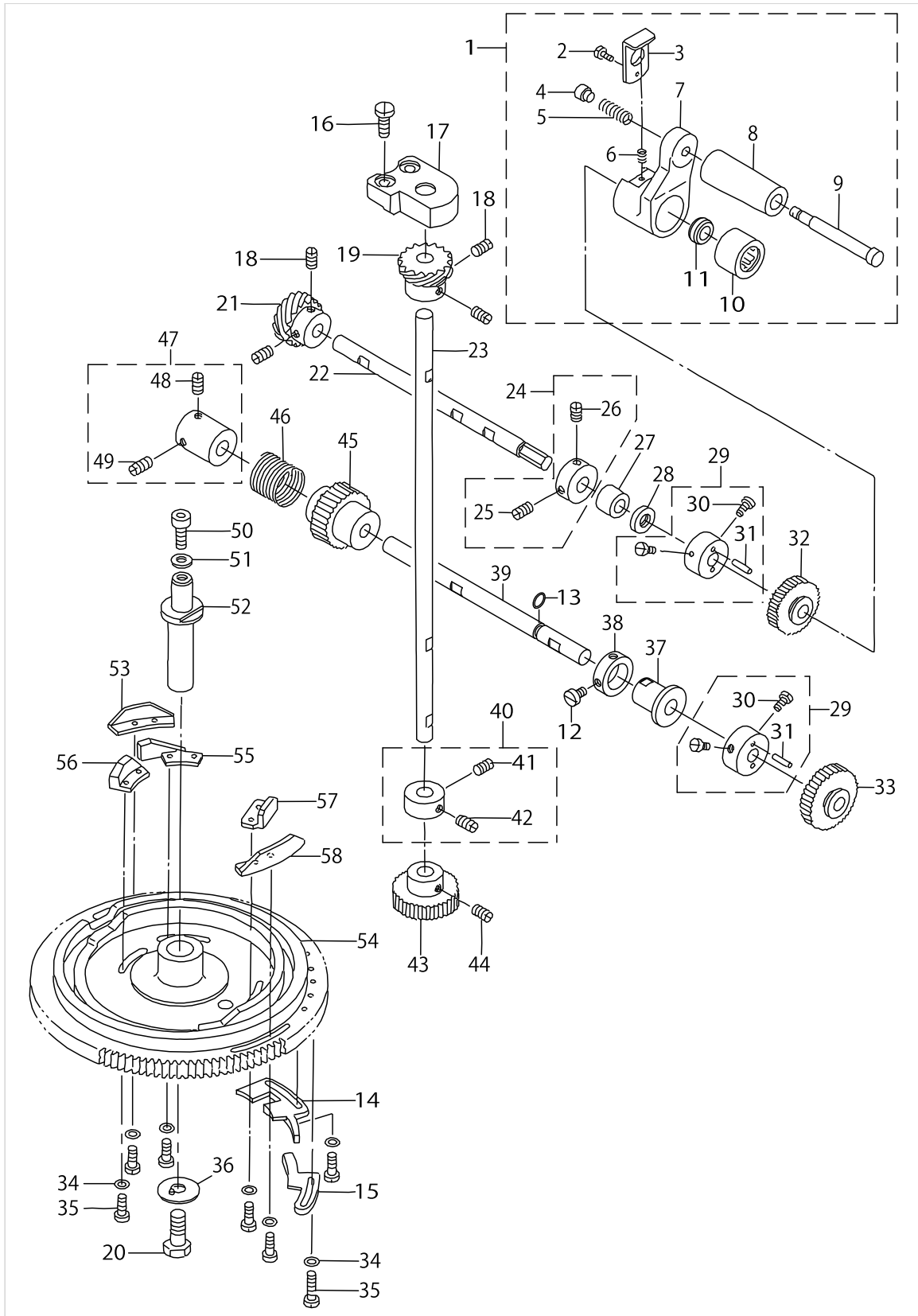
KNIFE COMPONENTS (2)



KNIFE COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SD0600403TP	HINGE SCREW				2
2	13749908	RATCHET PAWL LINK LEVER				1
3	13749809	SPRING				1
4	13749650	KNIFE DRIVING LINK ASM.				1
5	SS6120940SP	SCREW 3/16-28 L=9				2
6	13751607	STOPPER PLATE				1
7	NS6150310SP	NUT 15/64-28				1
8	B1453761000	SWING ARM STOPPER				1
9	B1432761000	SWING ARM STOPPER RUBBER				1
10	13746706	KNIFE BAR DRIVING LEVER				1
11	SS8110422TP	SCREW 11/64-40 L=4				1
12	13746607	HINGE SCREW				1
13	SS8150822TP	SCREW 15/64-28 L=8				1
14	13746904	SPRING				1
15	SD0790201SD	HINGE SCREW D=7.9 H=2.0				1
16	SS8150822TP	SCREW 15/64-28 L=8				1
17	SS9151160CP	SCREW 15/64-28 L=10.5				2
18	13940606	BRACKET				1
19	NS6660430SP	NUT 1/4-40				1
20	13747605	SCREW				1
21	13747308	SUSPENSION SCREW				1
22	13747407	SUSPENSION PLATE				1
23	13750104	RATCHET PAWL CONNECTION LINK				1
24	B1110280000	THREAD CUTTING LINK SPRING RAC				1
25	13747506	SPRING				1
26	13747209	SPRING				1
27	13936307	HOOK				1
28	13747001	BELL CRANK SHAFT				1
29	13750500	RATCHET PAWL SHAFT				1
30	RO048190100	RUBBER RING				1
31	SS8150822TP	SCREW 15/64-28 L=8				1
32	SD0600401TP	HINGE SCREW D= 6 H= 4				1
33	13751706	SCREW				1
34	SD0790303SP	HINGE SCREW D= 7.94 H= 3.0				1
35	13750005	RATCHET PAWL LINK				1
36	NS6150310SP	NUT 15/64-28				1
37	13750203	RATCHET PAWL, A				1
38	13750302	RATCHET PAWL, B				1
39	13750609	SPRING				1
40	B1432761000	SWING ARM STOPPER RUBBER				1
41	NS6150810SP	NUT 15/64-28				1
42	13750757	STOPPER ASM.				1
43	SD0720221SP	HINGE SCREW D= 7.24 H= 2.2				1
44	RO078190100	RUBBER RING				1
45	13746805	KNIFE BAR DRIVING LEVER SHAFT				1

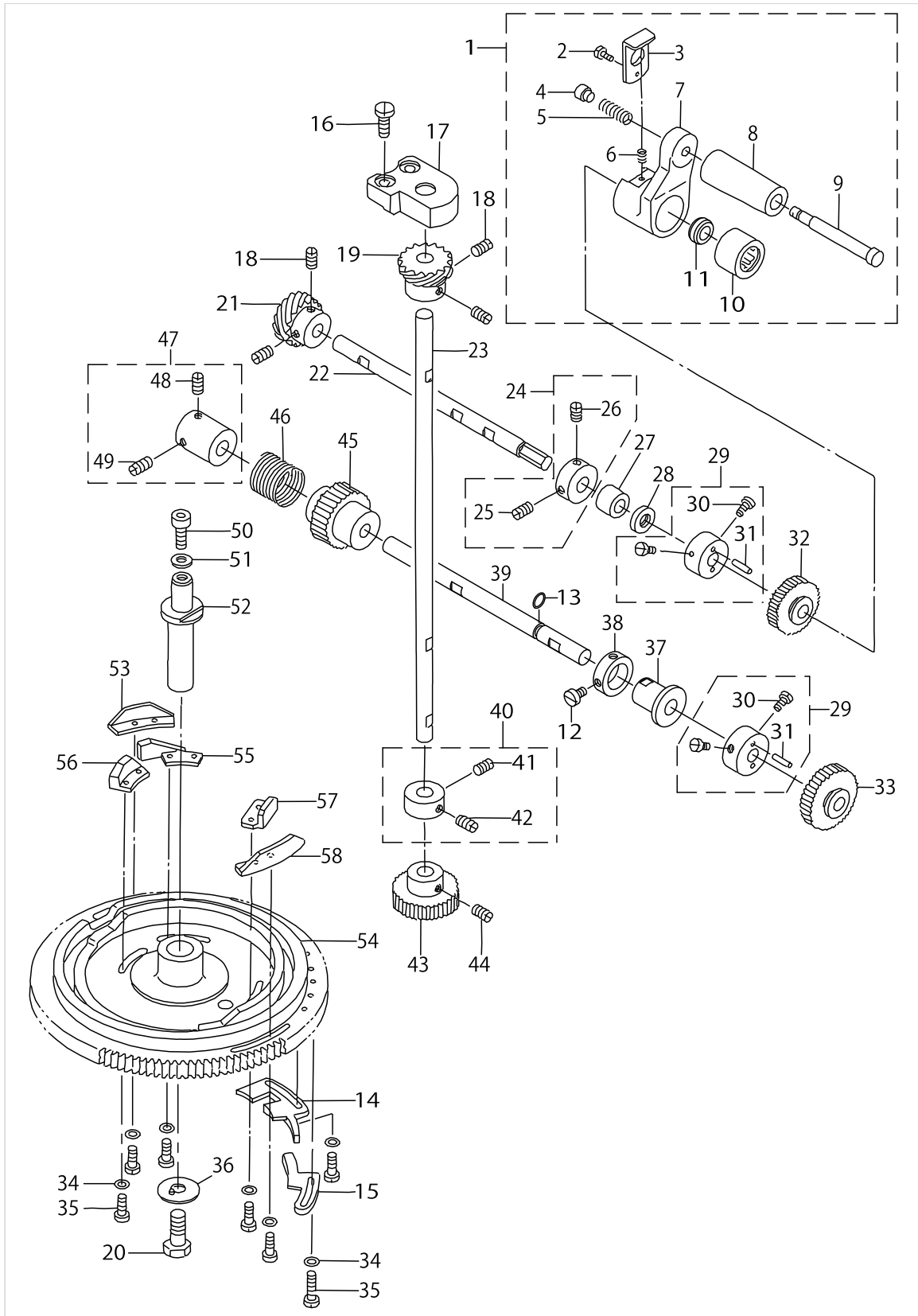
FEED CAM COMPONENTS



FEED CAM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13901368	HANDLE CRANK COMPL.				1
2	SS6060510TP	SCREW 3/32-56 L=4.5		*		1
3	13755905	HANDLE STOPPER		*		1
4	13753009	HANDLE SHAFT		*		1
5	13752902	SPRING		*		1
6	B152751200E	SPRING		*		1
7	13901301	HANDLE CRANK		*		1
8	13756101	HANDLE SHAFT		*		1
9	13756010	HANDLE SHAFT		*		1
10	SB308000600	BALL BEARING		*		1
11	13755814	CLUTCH SHAFT		*		1
12	SS6110710TP	SCREW 11/64-40 L= 6.5				2
13	RO061180100	RUBBER RING				1
14	13938600	STOP CAM				1
15	13753306	LOW-SPEED CAM				1
16	SS7151410TP	SCREW 15/64-28 L=14				2
17	13754304	FEED CAM DRIVING BEARING				1
18	SS8660610TP	SCREW 1/4-40 L=6				4
19	13754403	FEED CAM GEAR B				1
20	SS9241513CP	SCREW 3/8-18 L=15				1
21	13752704	FEED CAM GEAR A				1
22	13754510	SHAFT				1
23	13754205	FEED CAM DRIVING SHAFT				1
24	CS090121ASH	THRUST COLLAR ASM.				1
25	SS8660530TP	SCREW 1/4-40 L= 4.5		*		1
26	SS8660610TP	SCREW 1/4-40 L=6		*		1
27	13754809	SPUR GEAR BUSHING				1
28	13754908	SPUR GEAR OIL SEAL				1
29	13754650	SPUR GEAR BUSHING CONNEC.				2
30	SS6121050SP	SCREW 3/16-28 L= 9.5		*		4
31	B2917761000	SPUR GEAR BUSHING PIN		*		4
32	13758602	SPUR GEAR 113	SEE PAGE 59			1
33	13758701	SPUR GEAR 183	SEE PAGE 59			1
34	WP0480856SP	WASHER 4.8X8.4X0.8				14
35	SS7111410TP	SCREW 11/64-40 L=14				14
36	13754007	WASHER				1
37	13938402	HANDLE SHAFT METAL				1
38	13938501	HANDLE SHAFT METAL WASHER				1
39	13938709	WORM GEAR SHAFT				1
40	CS100101BSH	THRUST COLLAR ASM.				1
41	SS8660330SP	SCREW 1/4-40 L= 3.0		*		1
42	SS8660530TP	SCREW 1/4-40 L= 4.5		*		1
43	13754106	FEED CAM DRIVING GEAR				1
44	SS8660610TP	SCREW 1/4-40 L=6				2
45	13938303	WORM GEAR				1
46	13755400	CLUTCH SPRING				1
47	13755350	CLUTCH COLLAR CONNEC.				1

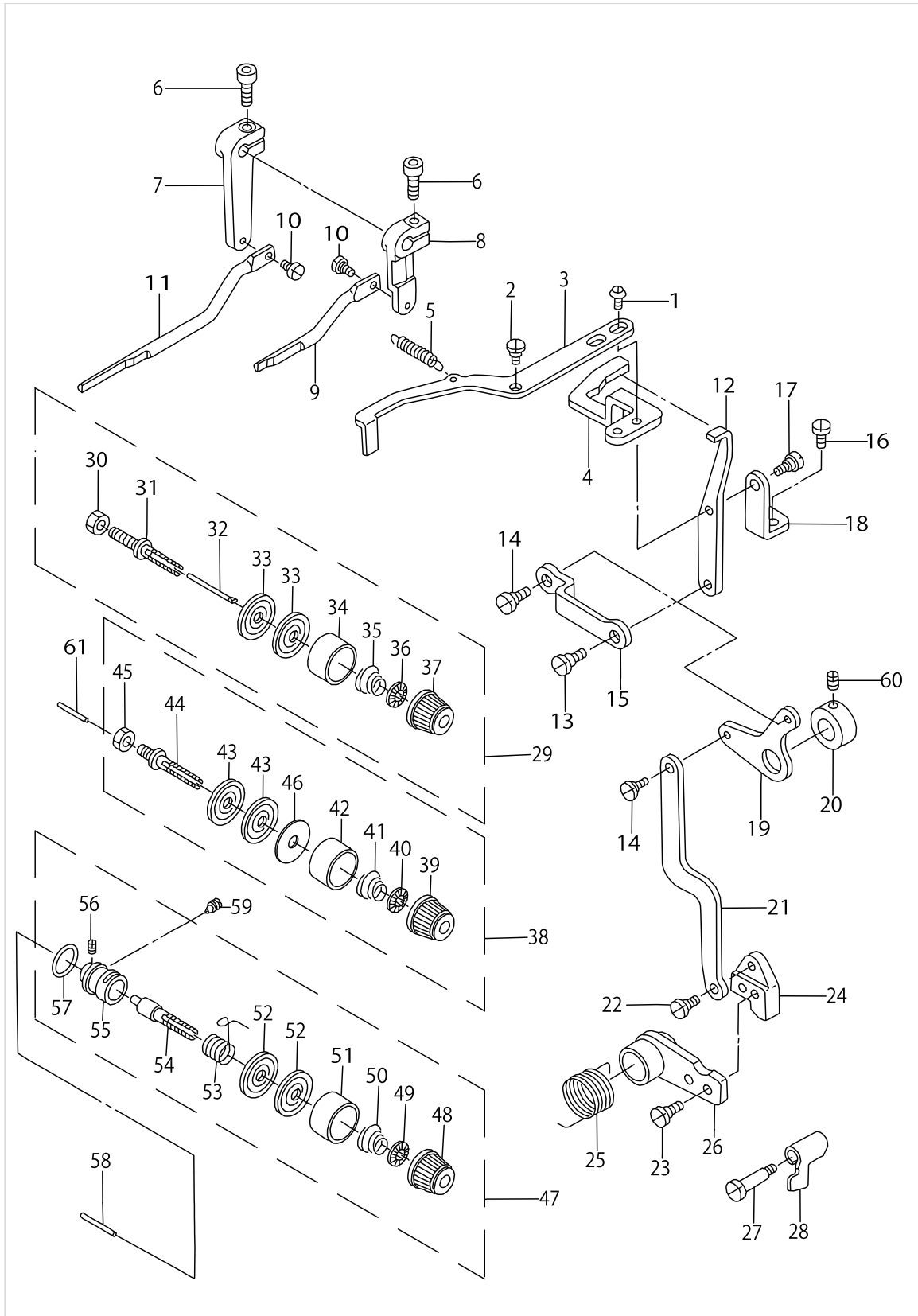
FEED CAM COMPONENTS



FEED CAM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS8660810TP	SCREW 1/4-40 L=8		*		1
49	SS8660610TP	SCREW 1/4-40 L=6		*		1
50	SS6151412TP	SCREW 15/64-28 L=14				1
51	WP0612056SD	WASHER 6.1X18.5X2				1
52	13753900	FEED CAM SHAFT				1
53	13753819	BAR TRIPPING SEGMENT, 2				1
54	13753116	FEED CAM				1
55	13753405	KNIFE TRIPPING SEGMENT				1
56	13753611	RELEASE TRIPPING SEGMENT, 2				1
57	13753512	RELEASE TRIPPING SEGMENT, 1				1
58	13753702	BAR TRIPPING SEGMENT NO.1				1

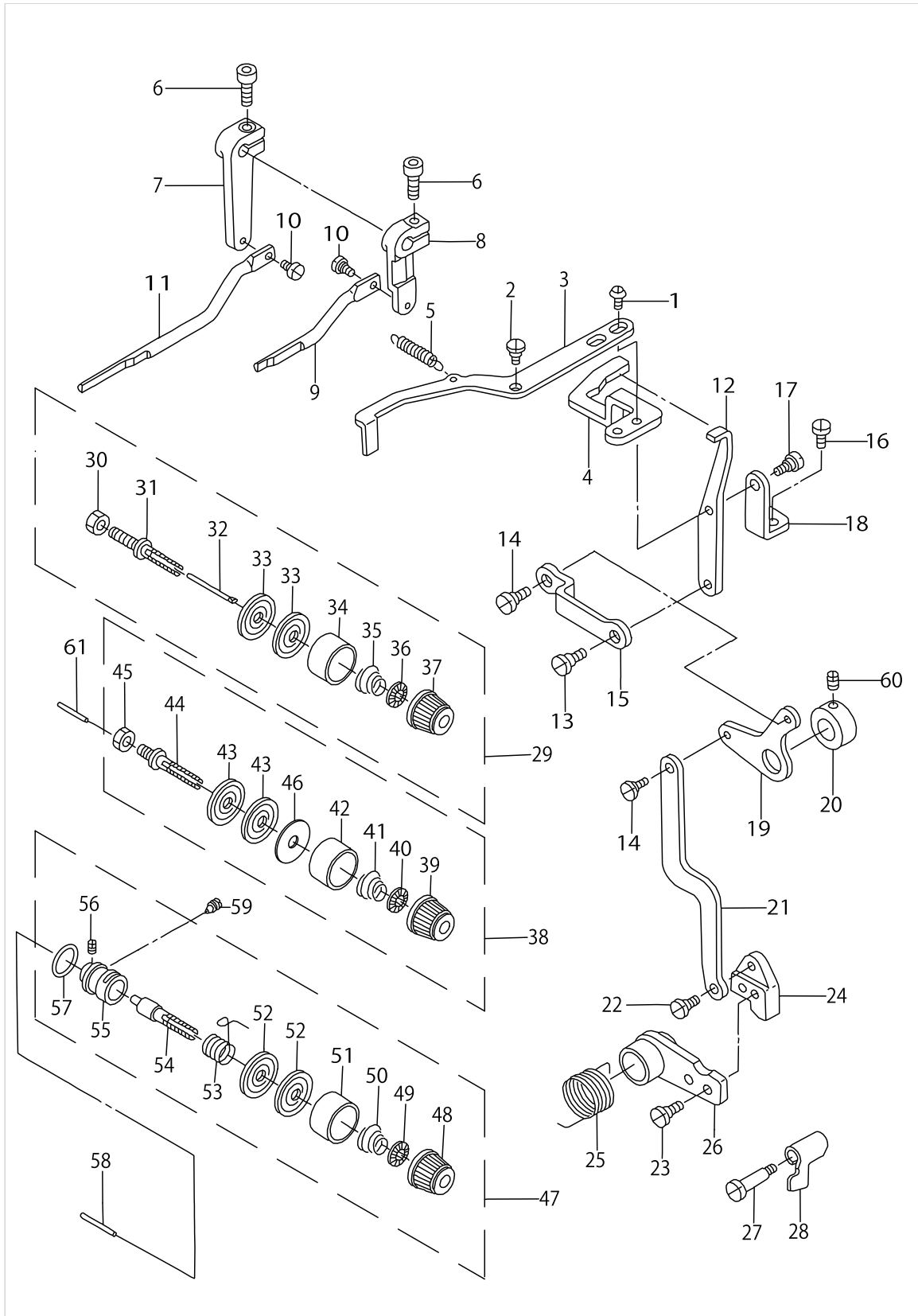
THREAD TENSION COMPONENTS



THREAD TENSION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SS6110810TP	SCREW 11/64-40 L=8				2
2	SD0650305TP	HINGE SCREW D= 6.5 H= 3				1
3	13760608	TENSION RELEASE PLATE B				1
4	13760509	TENSION RELEASE PLATE A				1
5	13747506	SPRING				1
6	SS6151412TP	SCREW 15/64-28 L=14				2
7	13761101	LEVER CRANK NO.3				1
8	13760806	LEVER CRANK NO.2				1
9	13760905	TENSION RELEASE ROD NO.2				1
10	SD0530221SP	HINGE SCREW D= 5.3 H= 2.2				2
11	13761200	TENSION RELEASE ROD NO.3				1
12	13760301	ARM				1
13	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2				1
14	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2				2
15	13760202	ROD				1
16	SS7150740SP	SCREW 15/64-28 L=7				2
17	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2				1
18	13760400	LINK BRACKET				1
19	13760103	LINK				1
20	CS1401014SP	THRUST COLLAR				1
21	13760004	ACTUATING ARM				1
22	SD0640391TP	HINGE SCREW D= 6.35 H= 3.9				1
23	SS6121010SP	SCREW 3/16-28 L=10				2
24	13759907	NOTCH				1
25	13759808	SPRING				1
26	13759659	ACTUATING LINK ASM.				1
27	SD0602001SP	HINGE SCREW D=6 H=20				1
28	13761309	TENSION RELEASE PLATE NO.3				1
29	13940051	THREAD TENSION NO.1 (COMPL.)				1
30	NS6160520SP	NUT 1/4-24		*		1
31	B201937200S	TENSION POST NO.2		*		1
32	13760707	PIN		*		1
33	B3126012000	THREAD TENSION DISK		*		2
34	B3107804000	THREAD TENSION DISK PRESSER		*		1
35	B3116761000	TENSION SPRING NO.2		*		1
36	B3112704000	TENSION SPRING BUSHING		*		1
37	11956703	THREAD TENSION PICK-UP (RED)		*		1
38	13940150	THREAD TENSION NO.2 (COMPL.)				1
39	11956901	THREAD TENSION KNOB, YELLOW		*		1
40	B3112704000	TENSION SPRING BUSHING		*		1
41	B2017372000	TENSION SPRING NO.1		*		1
42	B3107804000	THREAD TENSION DISK PRESSER		*		1
43	B3126012000	THREAD TENSION DISK		*		2
44	13761002	TENSION POST NO.2		*		1
45	NS6150440SP	NUT 15/64-28		*		1
46	B3120704000	THREAD TENSION SPRING FELT		*		1
47	13940259	THREAD TENSION NO.3 (COMPL.)				1

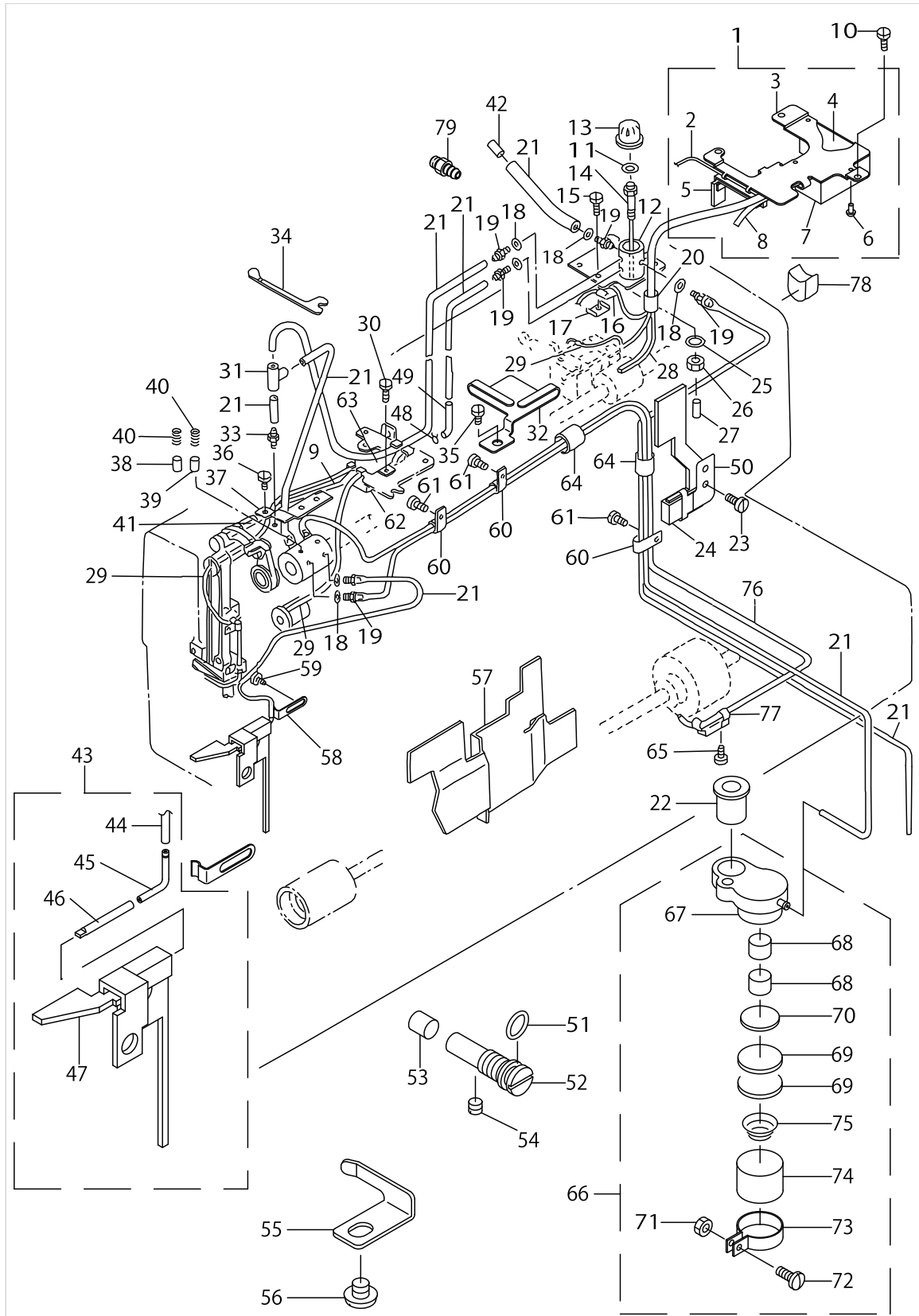
THREAD TENSION COMPONENTS



THREAD TENSION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	11956802	THREAD TENSION KNOB, BLUE		*		1
49	B3112704000	TENSION SPRING BUSHING		*		1
50	B3121111000	TENSION SPRING, NO.2		*		1
51	B3107804000	THREAD TENSION DISK PRESSER		*		1
52	B3126012000	THREAD TENSION DISK		*		2
53	B3112761000	THREAD TAKE-UP SPRING		*		1
54	B3111761000	TENSION POST NO.3		*		1
55	13761507	TENSION POST SOCKET		*		1
56	SS8090670SP	SCREW 9/64-40 L= 5.5		*		1
57	RO095200100	RUBBER RING		*		1
58	B3118552D00	TENSION RELEASE PIN, NO.2				1
59	SS8150760TP	SCREW 15/64-28 L=7.0				1
60	SS8150410TP	SCREW 15/64-28 L= 4.0				2
61	B3118552H00	THREAD RELEASE PIN				1

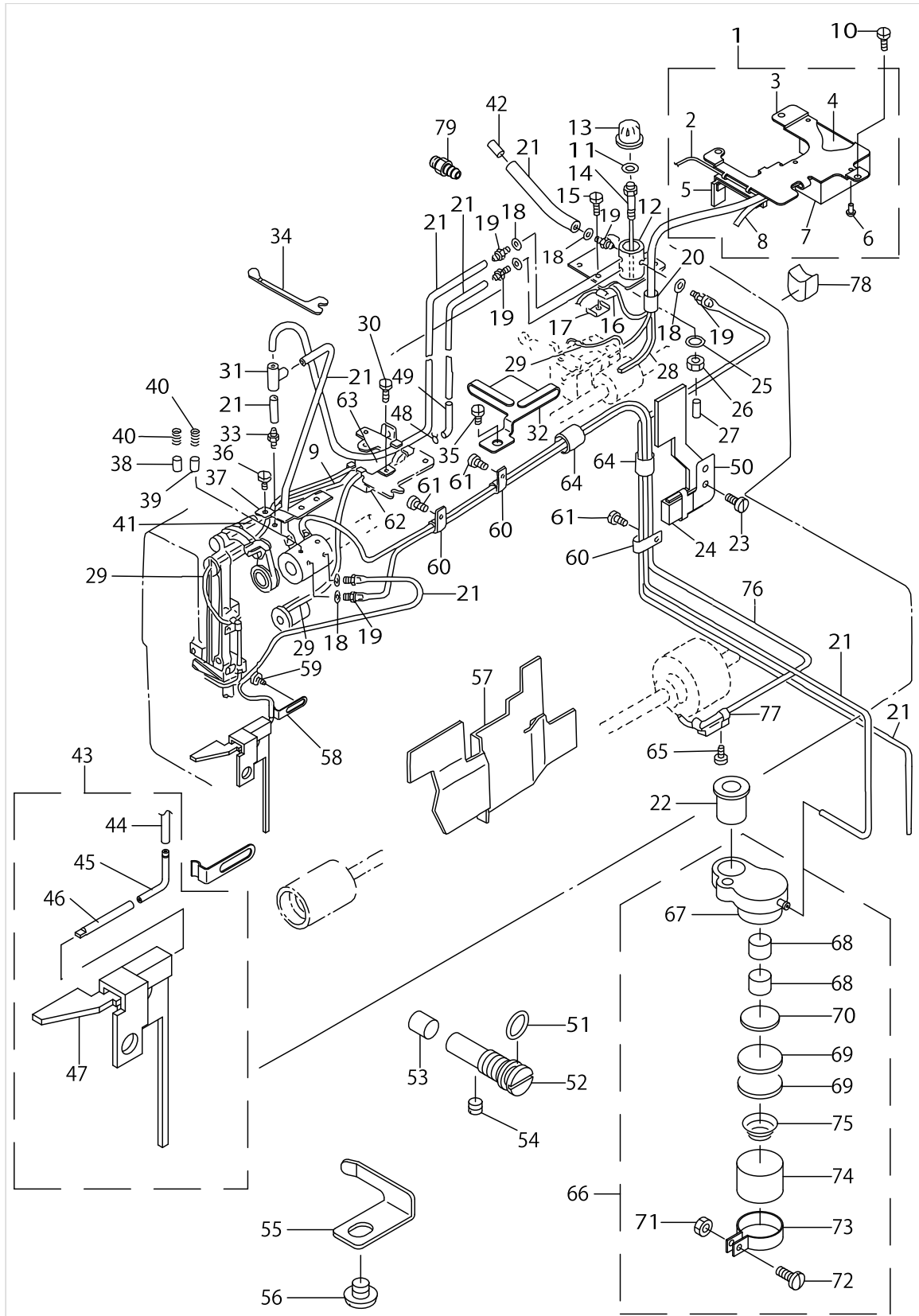
LUBRICATION MECHANISM COMPONENTS



LUBRICATION MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13941463	OIL TANK A COMPL.				1
2	CQ303000000	OIL WICK		*		0.2
3	13941505	INSTALLING PLATE		*		1
4	13766308	OIL TANK A FELT		*		1
5	13941455	OIL TANK A BIREME B COMPL.		*		1
6	HX000940000	NYLON RIVET		*		3
7	13766100	OIL TANK A		*		1
8	B3541012000	OIL WICK		*		1
9	CQ303000000	OIL WICK				0.6
10	SS7120910TP	SCREW 3/16-28 L=9				3
11	RO098190100	RUBBER RING				1
12	13765805	SHAFT				1
13	13765904	OIL WINDOW				1
14	13765706	SHAFT SUPPORTER				1
15	SS7091110TP	SCREW 9/64-40 L=10.5				1
16	B3521280000	OIL SPONGE				1
17	B3508280000	BALANCE LUBRICATING PLATE				1
18	B3534012000	GASKET				8
19	SQ1110402MZ	CONNECTING SCREW				8
20	BP800000000	VINYL TUBE, WHITE D=8				0.1
21	BT0500300EA	OIL TUBE				2
22	13500400	RUBBER BUSH				1
23	SS6111010TP	SCREW 11/64-40 L= 9.5				2
24	13941158	OIL SUPPLY FELT A ASM.				1
25	RO036080200	RUBBER RING				1
26	NS6110420SP	NUT 11/64-40				1
27	TA0180401M0	NEEDLE COOLER PLUG CAP				1
28	B3541012000	OIL WICK				1
29	CQ202000000	OIL WICK				1.4
30	SS7110350SP	SCREW 11/64-40 L=3.5				1
31	13765607	OIL CONNec. ARM				1
32	13940804	FELT GUIDE B				1
33	SQ1120451MZ	CONNECTING SCREW				1
34	13767603	UPPER FACE COVER PACKING				1
35	SS4120615SP	SCREW 3/16-28 L=6				1
36	SS7150740SP	SCREW 15/64-28 L=7				1
37	13766605	THRUST PLATE				1
38	B3534155000	PLUNGER				1
39	13767405	PLUNGER				1
40	B1214038000	PLUNGER SPRING				2
41	CQ3000000F0	OIL FELT				0.1
42	CQ252000000	OIL WICK				0.02
43	13941257	FELT ASM.				1
44	BT0500300EA	OIL TUBE		*		0.2
45	13728506	OIL RETURN FELT CONNec. PIPE		*		1
46	13941307	OIL RETURN FELT PIPE		*		1
47	13941208	OIL RETURN FELT		*		1

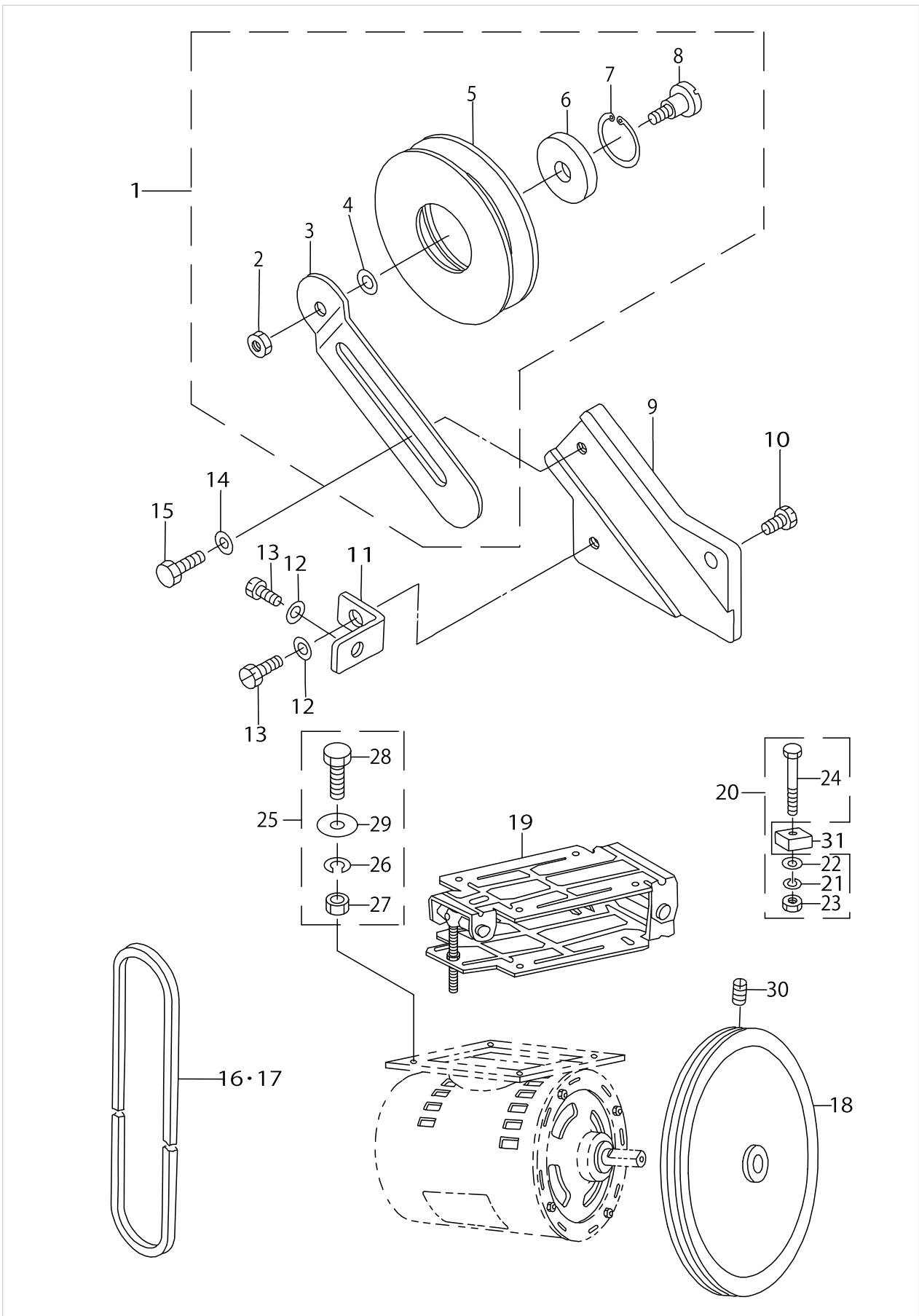
LUBRICATION MECHANISM COMPONENTS



LUBRICATION MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	10126803	OIL TUBE HOLDER				1
49	13941000	OIL WICK B				1
50	13940705	FELT GUIDE A				1
51	RO069180100	RUBBER RING				1
52	13929104	ADJUSTING SCREW				1
53	13929302	ADJUSTING SHAFT				1
54	SS8120410SP	SCREW 3/16-28 L=3.8				1
55	13929203	OIL WICK HOLDER				1
56	SS5150510SP	SCREW 15/64-28 L=5				1
57	13768502	OIL ADJUSTING PLATE				1
58	13790209	OIL WICK HOLDER				1
59	SS7150740SP	SCREW 15/64-28 L=7				1
60	13530209	LUBRICATING OIL WICK STOPPER				3
61	SS7120640SP	SCREW 3/16-28 L=6				3
62	13766407	OIL TANK B				1
63	13766506	OIL TANK B FELT				2
64	BP900000000	VINYL TUBE D=9				0.1
65	SS4150715SP	SCREW 15/64-28 L=7				1
66	13941653	OIL PUMP BASE ASM.				1
67	13941604	OIL PUMP BASE		*		1
68	13941703	FELT A		*		2
69	13765201	OIL FILTER		*		2
70	B3570771000	FILTER		*		1
71	NS6090310SP	NUT 9/64-40		*		1
72	SS7090910SP	SCREW 9/64-40 L= 8.5		*		1
73	B1850512000	BUSHING HOLDER		*		1
74	13941802	FILTER		*		1
75	B3118352000	THREAD TENSION SPRING		*		1
76	BT0500300EG	OIL TUBE				0.7
77	13729801	OIL DRAIN GUIDE				1
78	13766902	OIL CAP, REAR METAL				1
79	SQ1110403MZ	CONNECTING SCREW				1

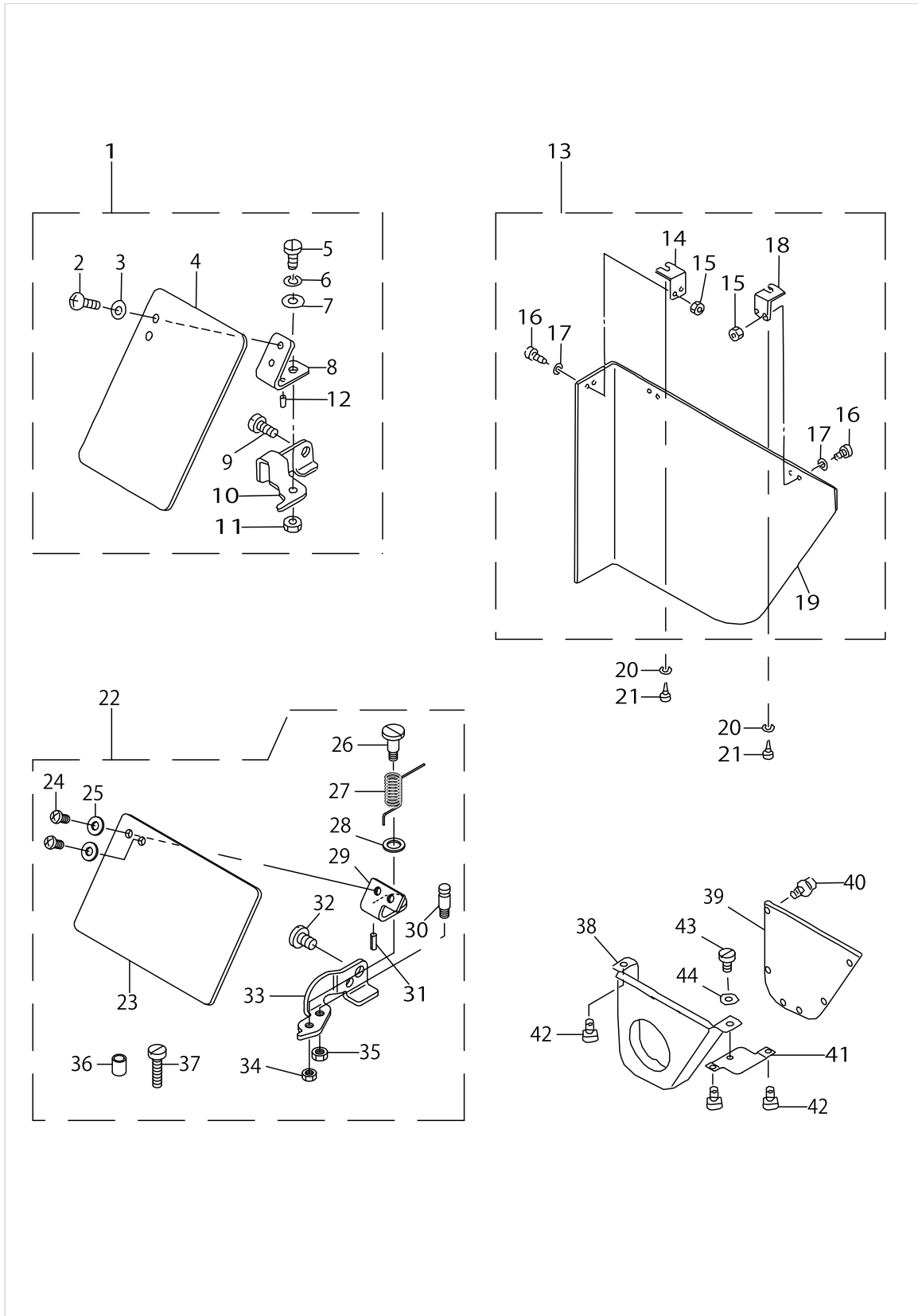
MOTOR PULLEY COMPONENTS



MOTOR PULLEY COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13768155	V-BELT PULLEY ASM.				1
2	NS6150310SP	NUT 15/64-28		*		1
3	13768205	V BELT PULLEY INSTALLING PLATE		*		1
4	WP0704016SP	WASHER 7X20X4		*		1
5	13768106	V BELT PULLEY		*		1
6	SB115000200	BEARING		*		1
7	RC3500002KP	RETAINING RING 35		*		1
8	SD1501101SP	HINGE SCREW D=14.5 H=11		*		1
9	13768304	V BELT PULLEY INSTALLING BASE				1
10	SS9151540SR	SCREW 15/64-28 L=15				1
11	13768403	V BELT PULLEY STOPPER				1
12	WP0651056SD	WASHER 6.5X11X1				2
13	SS9151120CP	SCREW 15/64-28 L=11				2
14	WP0651056SD	WASHER 6.5X11X1				1
15	SS4150715SP	SCREW 15/64-28 L=7				1
16	MTJVM005400	V-BELT, 54	SELECTIVE PART(SEE PAGE 58)			1
17	MTJVM006000	V-BELT, 60 INCH	SELECTIVE PART(SEE PAGE 58)			1
18	13769302	MOTOR PULLEY, 50HZ 3300 SPM	SELECTIVE PART(SEE PAGE 58)			1
19	B71307610A0	MOTOR BASE ASM.				1
20	MTJMS00000S	SCREW SET				4
21	WS0902010KN	SPRING WASHER 9.0X15.0X2.0		*		4
22	WP0850002SC	WASHER 8.5X18X1.6		*		4
23	NS6200710SN	NUT 5/16-18		*		4
24	MTJMS000000	MOUNTING BOLT		*		4
25	BNEGSET0008	SCREW SET				4
26	WS0621210KR	SPRING WASHER 6.2X11.4X1.2		*		4
27	NM6060001SE	NUT M6		*		4
28	SM9062003SC	SCREW M6 L=20		*		4
29	WP0612056SE	WASHER 6.1X18.5X2		*		8
30	SS8151230SP	SCREW 15/64-28 L=12				2
31	B7109771000	SPACER				4

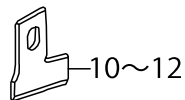
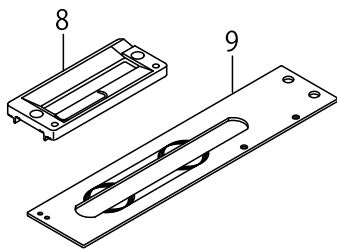
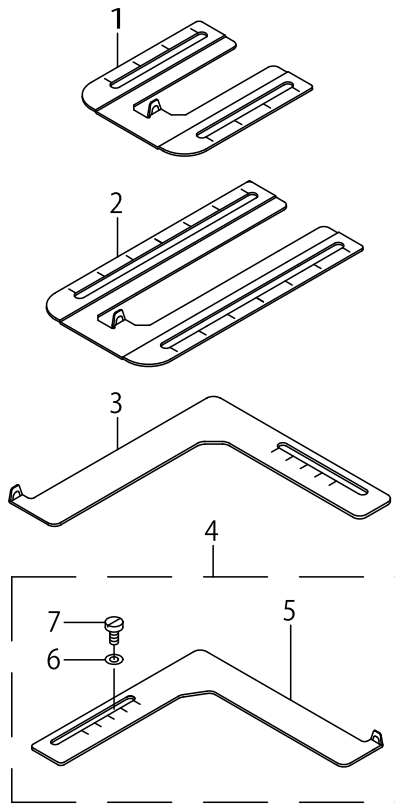
SAFETY PLATE COMPONENTS



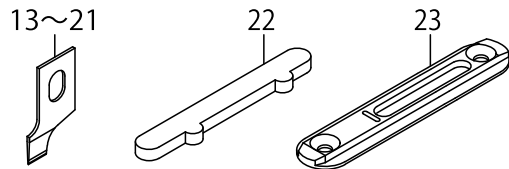
SAFETY PLATE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13772256	SAFETY PLATE CONNEC.	EXCEPT DOMESTIC USE			1
2	SS4110715SP	SCREW 11/64-40 L=7		*		2
3	WP0450801SD	WASHER 4.5X10X0.8		*		2
4	B3120372000	SAFETY PLATE		*		1
5	SD0600401SD	HINGE SCREW D= 6 H= 4		*		1
6	B3125155000	DISK SPRING		*		1
7	WP0650876SD	WASHER 6.5X13X0.8		*		1
8	B3121980000	SAFETY PLATE INSTALLING PLATE		*		1
9	SS7150740SP	SCREW 15/64-28 L=7		*		1
10	13772207	SAFETY PLATE INSTALLING BASE		*		1
11	NS6620310SP	NUT 3/16-32		*		1
12	PS0200062KH	SPRING PIN 2X6		*		1
13	13772553	MOTOR PULLEY COVER CONNEC.				1
14	B7272781000	COVER MOUNTING BRACKET B		*		1
15	NS6110310SP	NUT 11/64-40		*		6
16	SS7110710SP	SCREW 11/64-40 L=7		*		6
17	WP0480856SP	WASHER 4.8X8.4X0.8		*		6
18	B7271781000	COVER MOUNTING BRACKET A		*		2
19	13772504	MOTOR PULLEY COVER		*		1
20	WP0501016SC	WASHER 5X10.5X1				3
21	SK3452000SE	WOOD SCREW D=4.5 L=20				3
22	13943055	SAFETY PLATE ASM.				1
23	B3120372000	SAFETY PLATE		*		1
24	SS4110715SP	SCREW 11/64-40 L=7		*		2
25	WP0450801SD	WASHER 4.5X10X0.8		*		2
26	SD0601021SP	HINGE SCREW D=6 H=10.2		*		1
27	13943204	SAFETY PLATE RETURN SPRING		*		1
28	WP0740516SP	WASHER 7.4X11.8X0.5		*		1
29	13943105	SAFETY PLATE INSTALLING PLATE		*		1
30	B1506352000	TENSION SPRING RACK B		*		1
31	PS0200062KH	SPRING PIN 2X6		*		1
32	SS7150740SP	SCREW 15/64-28 L=7		*		1
33	13943006	SAFETY PLATE INSTALLING BASE		*		1
34	NS6110310SP	NUT 11/64-40		*		1
35	NS6120310SP	NUT 3/16-28		*		1
36	D2121555D00	BRACKET INSTALLING COLLAR		*		1
37	SS6122030SP	SCREW 3/16-28 L=20		*		1
38	B821021000B	MOTOR PULLEY COVER (A)	FOR JE			1
39	B821121000B	MOTOR PULLEY COVER (B)	FOR JE			1
40	SL4040691SC	SCREW M4 L=6	FOR JE			6
41	13944608	MOTOR PULLY COVER HOLDER PLATE	FOR JE			1
42	SK3552500SC	WOOD SCREW D=5.5 L=25	FOR JE			3
43	SS6110610TP	SCREW 11/64-40 L=6	FOR JE			1
44	WP0501016SC	WASHER 5X10.5X1	FOR JE			1

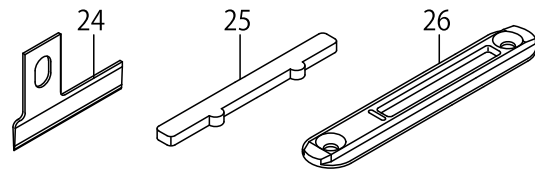
SPECIAL SPEC COMPONENTS



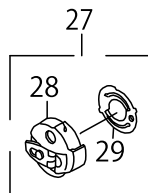
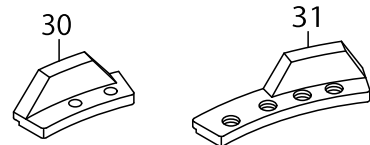
For plain knife
平メス用



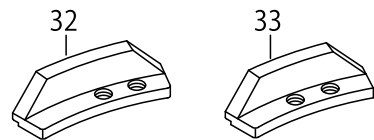
For large size plain knife
大サイズ平メス用



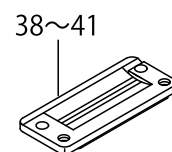
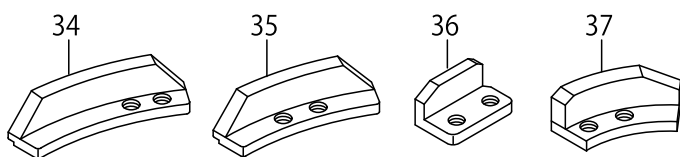
For bar tacking
(20% decrease)
閉止め用(20%減)



For bar tacking
(20% increase)
閉止め用(20%増)



For bar tacking(60% increase)
閉止め用(60%増)



SPECIAL SPEC COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13771209	BUTTON-HOLE GAUGE, LENGTHWISE				1
2	13782909	GAUGE (LENGTHWISE, B)				1
3	13773502	BUTTON-HOLE GAUGE, CROSSWISE				1
4	13771357	GAUGE ASM., CROSSWISE				1
5	13771308	BUTTON-HOLE GAUGE, CROSSWISE		*		1
6	WP0650876SD	WASHER 6.5X13X0.8		*		2
7	SS6121050SP	SCREW 3/16-28 L= 9.5		*		2
8	B1508771A00	WORK CLAMP CHECK, KNIT GOOD				1
9	13785100	WORK CLAMP CARRIER (FOR KNIT)				1
10	B2702047L0A	KNIFE (1/2)				1
11	B2702047M0A	KNIFE (5/8)				1
12	B2702047N0A	KNIFE 3/4				1
13	B2745771F00	KNIFE 1/4"(FLUOROCARBON)				1
14	B2745771K00	KNIFE 3/8"(FLUOROCARBON)				1
15	B2745771L00	KNIFE 1/2				1
16	B2745771M00	KNIFE 5/8				1
17	B2745771N00	KNIFE 3/4				1
18	B2745771P00	KNIFE 7/8"(FLUOROCARBON)				1
19	B2745771Q00	KNIFE 1				1
20	B2745771R00	KNIFE 1-1/8"(FLUOROCARBON)				1
21	B2745771S00	KNIFE 1-1/4				1
22	B2746771000	KNIFE GUARD				1
23	13782800	THROAT PLATE (FLUOROCARBON)				1
24	13739503	FLUOROCARBON KINIFE 1-1/2				1
25	13739602	KNIFE GUARD				1
26	13739404	THROAT PLATE (FLUOROCARBON)				1
27	13727466	BOBBIN CASE ASM.				1
28	13727458	BOBBIN CASE CONNEC		*		1
29	13729702	BOBBIN CASE SPRING		*		1
30	13794003	BAR TRIPPING SEGMENT NO.2 2V				1
31	13793906	BAR TRIPPING SEGMENT NO.1 2V				1
32	13752209	BAR TRIPPING SEGMENT NO.1				1
33	13752308	BAR TRIPPING SEGMENT NO.2				1
34	13752506	BAR TRIPPING SEGMENT NO.1				1
35	13752605	BAR TRIPPING SEGMENT NO.2				1
36	13753504	RELEASE TRIPPING SEGMENT 1				1
37	13752407	RELEASE TRIPPING SEGMENT 2				1
38	B155278100L	PRESSER FOOT (1JL)				1
39	B155278200L	PRESSER FOOT (2JL)				1
40	B155278300L	PRESSER FOOT (3JL)				1
41	B155278400L	PRESSER FOOT (4JL)				1

TABLE COMPONENTS

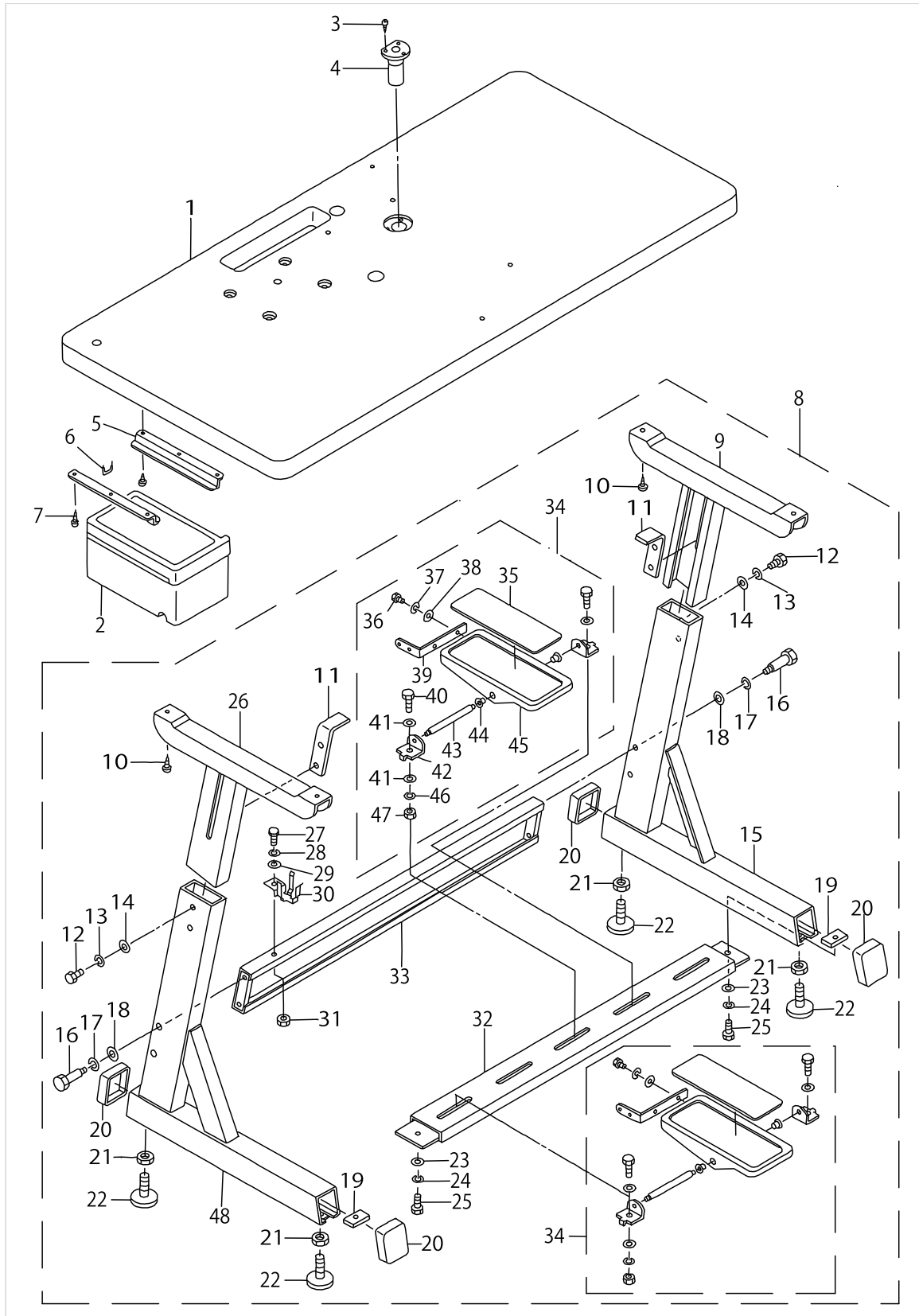


TABLE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13902606	TABLE (G.P MOTOR)				1
2	11155108	DRAWER				1
3	SK3311600SC	WOOD SCREW D=3.1 L=16				3
4	B8236771000	OIL REMOVING FUNNEL				1
5	11155207	DRAWER SUPPORT				2
6	D8204555D00	DRAWER STOPPER				1
7	SK3311600SC	WOOD SCREW D=3.1 L=16				6
8	13903554	Z-STAND COMPL.				1
9	B8102373NA0	UPPER LEG, RIGHT ASM.		*		1
10	SK3513800SE	WOOD SCREW 5.1X38		*		4
11	B8104552000	TABLE SUPPORT		*		2
12	SM9082023SE	SCREW M8 L=20		*		4
13	WS0861410KR	SPRING WASHER 8.6X15X1.4		*		4
14	WP0871602SE	WASHER 8.7X18X1.6		*		4
15	B8111373NA0	STAY RIGHT ASM.		*		1
16	SD1204315SE	HINGE SCREW D=12 H=43.1		*		4
17	WS1253010KN	SPRING WASHER 12.5X21.5X3		*		4
18	WP1252210SC	WASHER 12.5X25.6X2.2		*		4
19	B8112552000	LEG BOTTOM SUPPORT BRACKET		*		2
20	B8110373N00	CAP		*		4
21	NM6120003SE	NUT M12		*		4
22	B81085550A0	ADJUSTING SCREW ASM. WITH CAP		*		4
23	WP0871602SE	WASHER 8.7X18X1.6		*		2
24	WS0861410KR	SPRING WASHER 8.6X15X1.4		*		2
25	SM9082023SE	SCREW M8 L=20		*		2
26	B8101373NA0	UPPER LEG, LEFT ASM.		*		1
27	SM9082023SE	SCREW M8 L=20		*		1
28	WS0861410KR	SPRING WASHER 8.6X15X1.4		*		1
29	WP0871602SE	WASHER 8.7X18X1.6		*		1
30	11074408	SUPPORT BASE		*		1
31	NM6080721SE	NUT M8		*		1
32	B8107373NA0	LOWER STAY ASM.		*		1
33	B8105373NA0	SIDE STAY ASM.		*		1
34	13817754	Z-STAND PEDAL ASM.		*		2
35	GPF06070000	PEDAL MAT		*		2
36	SM9061203SE	SCREW M6 L=12		*		4
37	WS0621210KR	SPRING WASHER 6.2X11.4X1.2		*		4
38	WP0671016SE	WASHER 6.7X13X1		*		4
39	GPF06080000	PEDAL ADJUSTING PLATE		*		2
40	SM9082023SE	SCREW M8 L=20		*		4
41	WP0871602SE	WASHER 8.7X18X1.6		*		8
42	11159001	PEDAL SHAFT BRACKET		*		4
43	B8153771000	PEDAL CONNECTING ROD		*		2
44	D8113555B00	PEDAL BUSHING		*		4
45	GPF06060000	PEDAL		*		2
46	WS0861410KR	SPRING WASHER 8.6X15X1.4		*		4
47	NM6080721SE	NUT M8		*		4

TABLE COMPONENTS

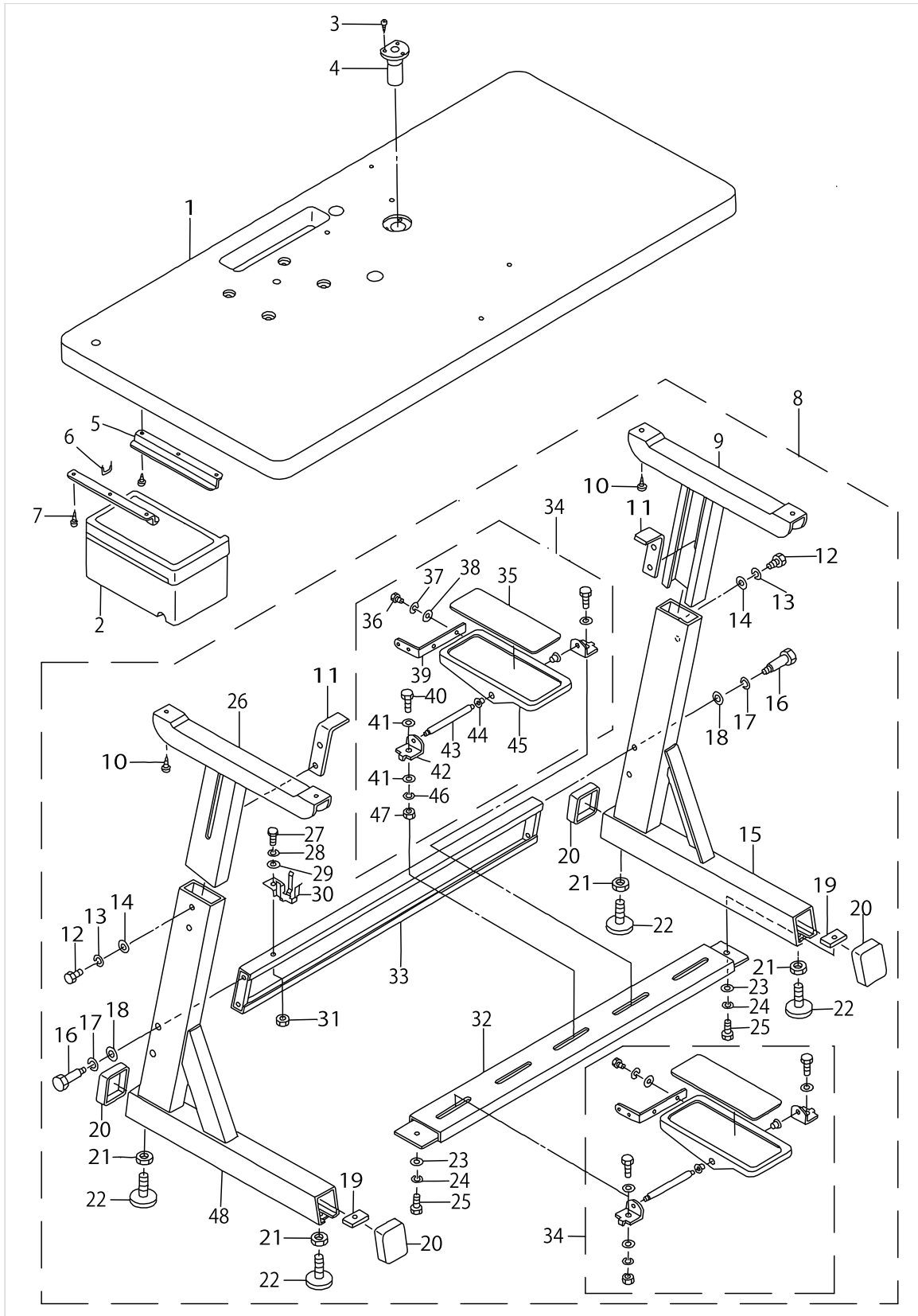
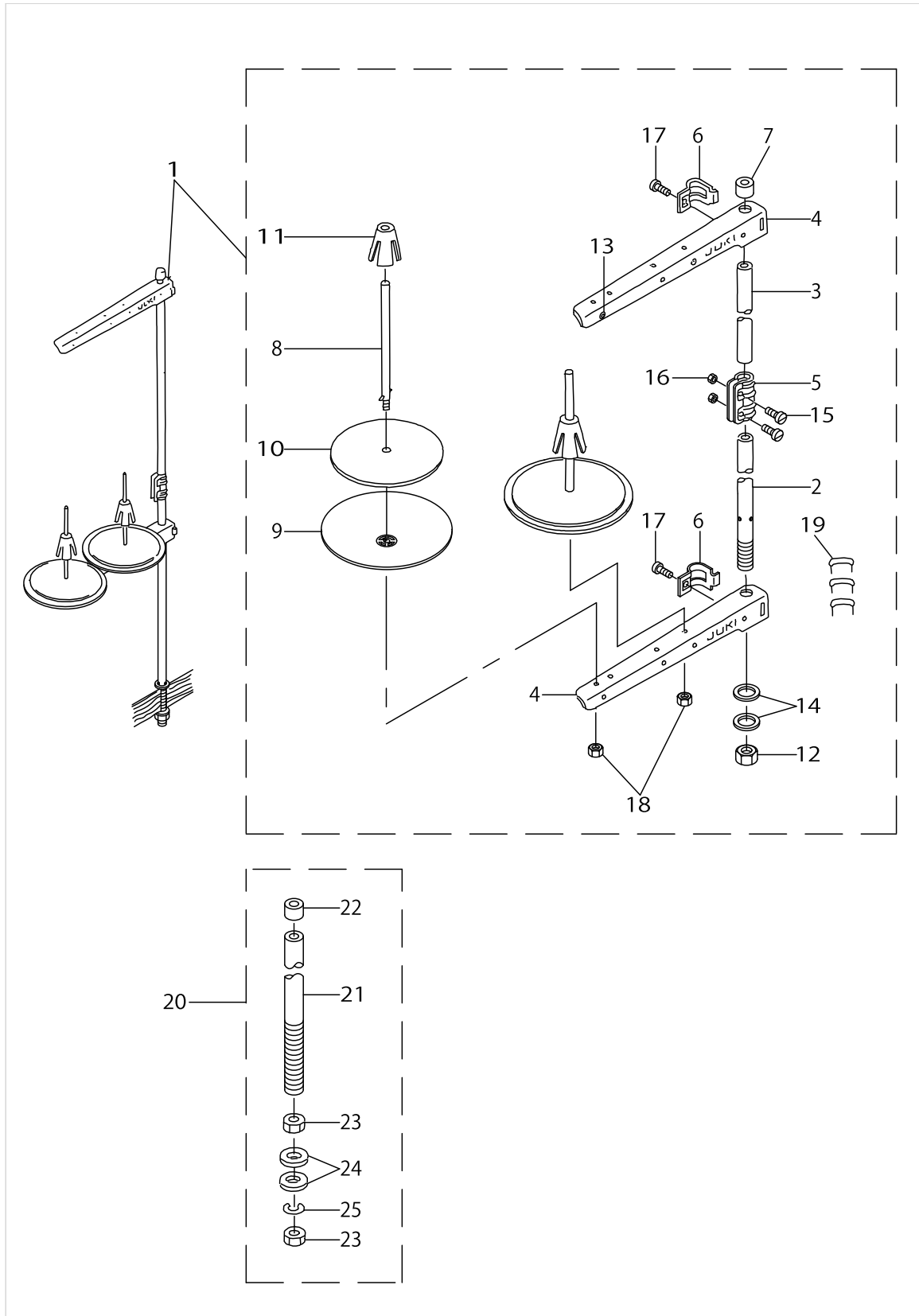


TABLE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B8103373NA0	STAY LEFT ASM.		*		1

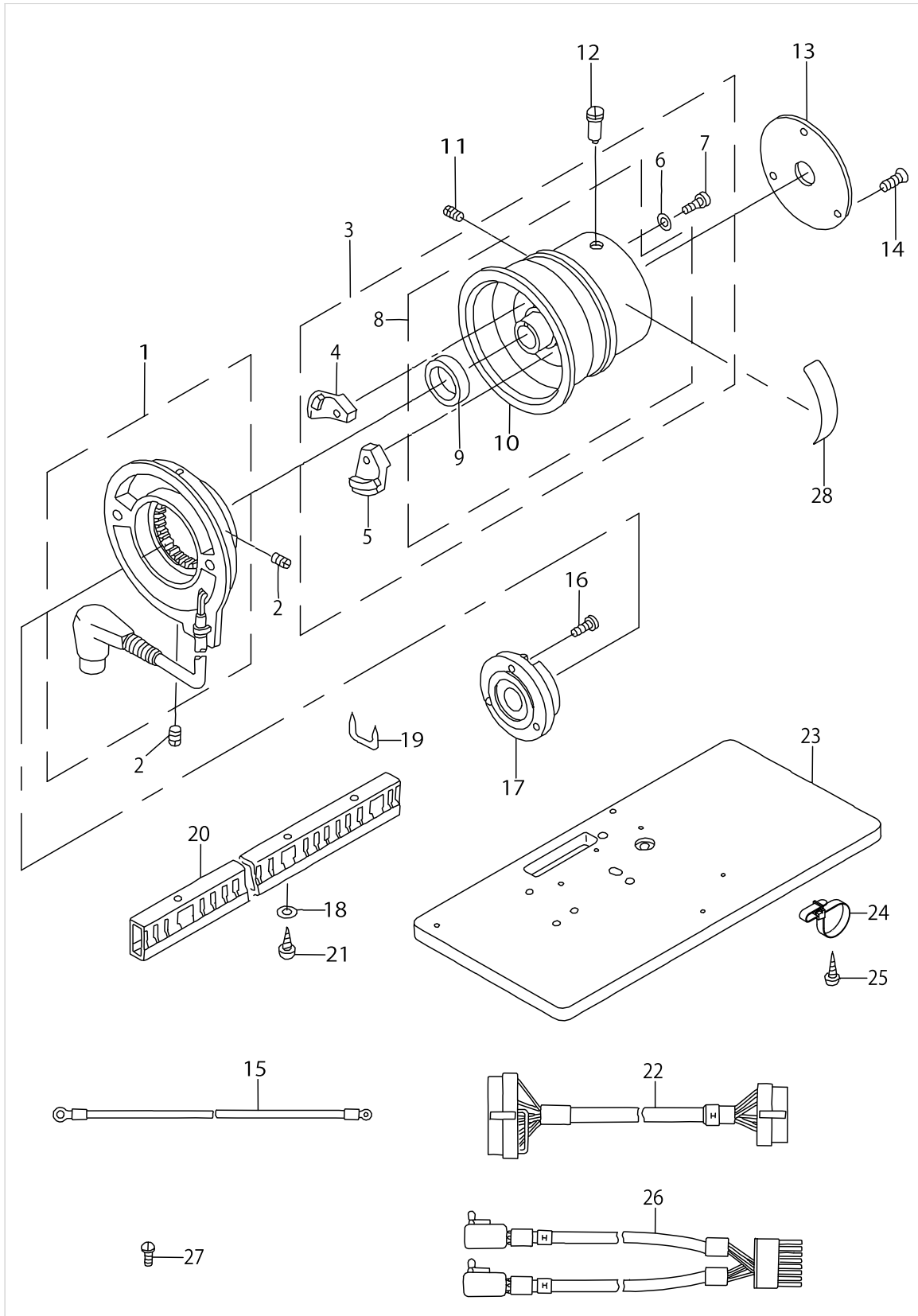
THREAD STAND & HEAD SUPPORT ROD COMPONENTS



THREAD STAND & HEAD SUPPORT ROD COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13946751	THREAD STAND ASM.				1
2	11185105	SPOOL REST ROD,LOWER		*		1
3	11185204	SPOOL REST ROD,UPPER		*		1
4	11969409	THREAD GUIDE ARM B		*		2
5	B3305704000A	SPOOL REST ROD JOINT		*		1
6	B3318704L00A	THREAD GUIDE ARM JOINT		*		2
7	B3311704000	SPOOL REST ROD CAP		*		1
8	B3320704L00A	SPOOL PIN		*		2
9	11966504	SPOOL REST		*		2
10	B3311012000	SPOOL REST CUSHION		*		2
11	11185501	SPOOL RETAINER		*		2
12	B3317704000	NUT		*		1
13	B3319704L00	THREAD GUIDE		*		2
14	WP1612616SE	WASHER 16X30X2.6		*		2
15	SM4051405SE	SCREW M5 L=14		*		2
16	NM6050001SE	NUT M5		*		2
17	SM6061610SC	SCREW M6 L=16		*		2
18	NM6050001SE	NUT M5		*		2
19	MAO11532000	CORD STAPLE		*		3
20	13771456	HEAD SUPPORT ROD CONNEC.				1
21	G5405161A00	FRAME SUPPORT BAR		*		1
22	13771704	RUBBER CAP		*		1
23	B3317704000	NUT		*		2
24	WP1702600S0	WASHER 17X30X2.6		*		2
25	WS1643202KR	SPRING WASHER		*		1

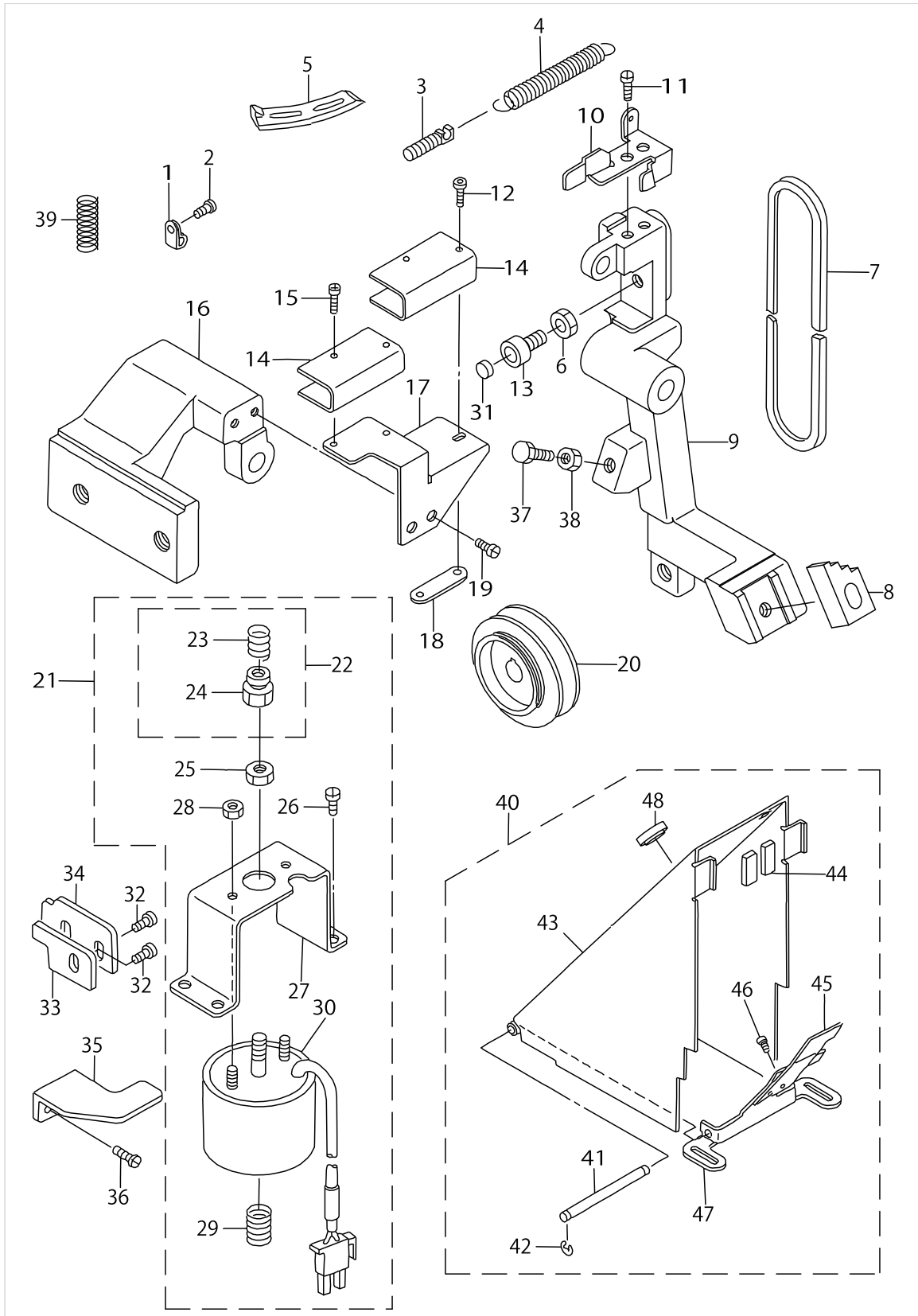
EXCLUSIVE PARTS FOR LBH-791NS-1 (1)



EXCLUSIVE PARTS FOR LBH-791NS-1 (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M8524110AA0A	GENERATOR STATOR ASM.				1
2	SS8110410TP	SCREW 11/64-40 L= 3.5				2
3	13774260	DRIVING PULLEY FOR EM ASM.				1
4	13777453	MAGNET BASE A ASM.		*		1
5	M40071100AB	MAGNET FITTING BASE B ASM.		*		1
6	WP0480856SP	WASHER 4.8X8.4X0.8		*		2
7	SS7111810SP	SCREW 11/64-40 L=18		*		2
8	13774252	DRIVING PULLEY FOR EM ASM.		*		1
9	M4002110000	GENERATOR ROTOR		*		1
10	13774203	DRIVING PULLEY FOR EM		*		1
11	SS8150510TP	SCREW 15/64-28 L= 4.7				1
12	B122477100B	SCREW (B)				1
13	13774401	PULLEY COVER				1
14	SS1121010SP	SCREW				3
15	13777552	GROUND WIRE ASM. 380V				1
16	SS6111210SP	SCREW 11/64-40 L=12				3
17	13774104	STATOR BASE				1
18	WP0450826SC	WASHER 4.5X10X0.8				2
19	MAO11532000	CORD STAPLE				9
20	HX00013000A	CABLE CLIP				0.4
21	SK3412000SC	WOOD SCREW D=4.1 L=20				2
22	13776356	TRUNK CORD ASM.				1
23	13902804	TABLE (E MOTOR)				2
24	HX001350000	CABLE CLAMP				2
25	SK1312501SC	WOOD SCREW D=3.1 L=25				2
26	13776166	STOP-MOTION SWITCH ASM.				1
27	SS4120615SP	SCREW 3/16-28 L=6				2
28	CM500300001	DIRECTION LABEL				1

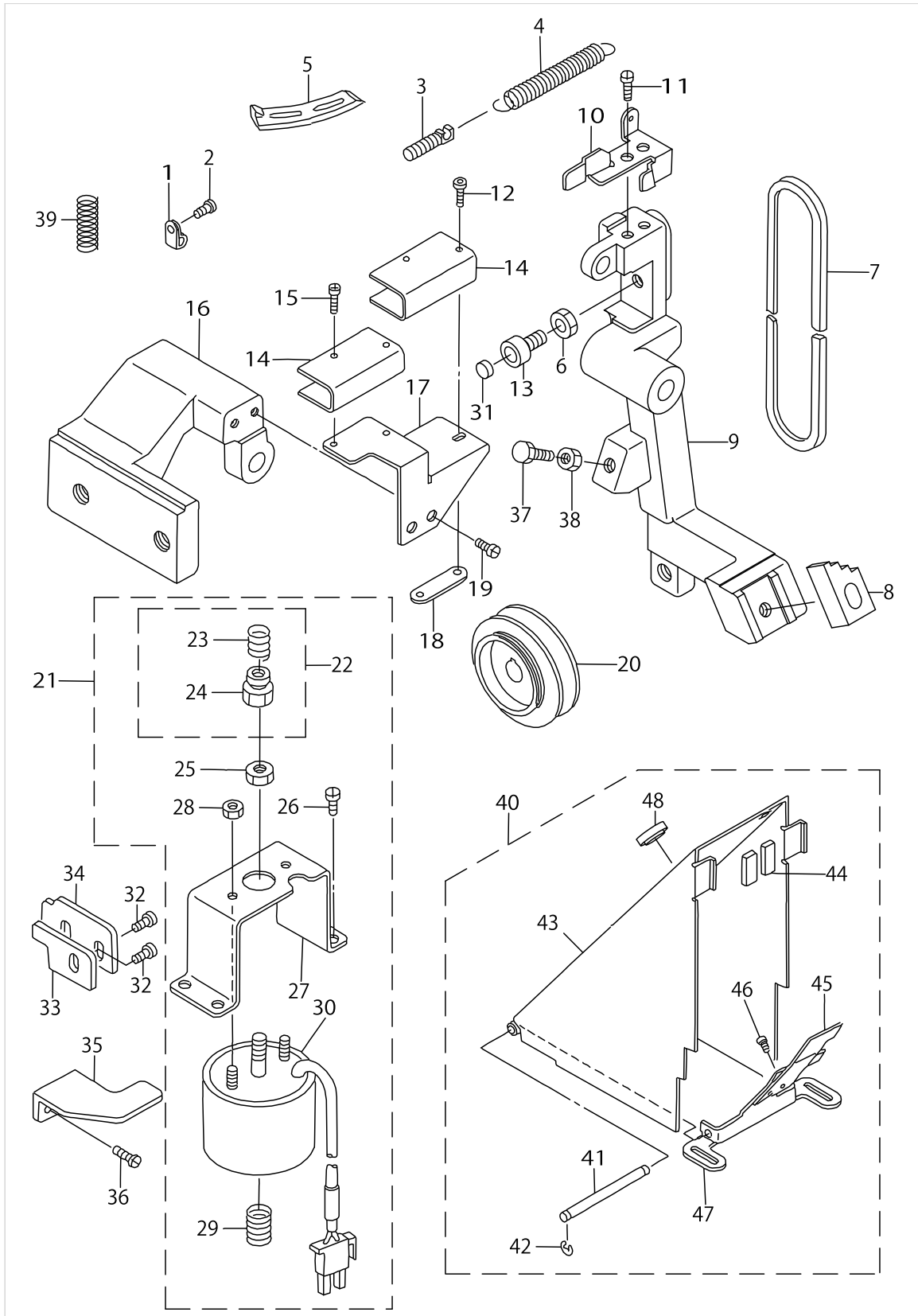
EXCLUSIVE PARTS FOR LBH-791NS-1 (2)



EXCLUSIVE PARTS FOR LBH-791NS-1 (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	HX00123000A	CABLE CLIP				2
2	SS4120915SP	SCREW 3/16-28 L=9				2
3	13717509	SUSPENSION SCREW				1
4	13944400	SPRING				1
5	13944509	SPEED CHANG-OVER CAM				1
6	NS6150310SP	NUT 15/64-28				1
7	MTJVM005600	V-BELT, 56 INCH	SELECTIVE PART(SEE PAGE 58)			1
8	13944301	HOOK A				1
9	13944103	STOP-MOTON FRAME				1
10	13944202	SWITCH PRESSER PLATE				1
11	SS4120615SP	SCREW 3/16-28 L=6				2
12	SM6032002TP	SCREW M3X0.5 L=20				2
13	B1453771000	STOPPER				1
14	MAO11602N00	MICRO-SWITCH COVER				2
15	SM4031401SC	SCREW M3X0.5 L=14				2
16	13774609	STOP-MOTION LEVER BRACKET				1
17	13774807	SWITCH BRACKET				1
18	13774906	SWITCH BASE				1
19	SS4120915SP	SCREW 3/16-28 L=9				2
20	MTSP00800B0	MOTOR PULLEY ASM. 80	SELECTIVE PART(SEE PAGE 58)			1
21	13775465	SOLENOID ASM.				1
22	13775655	STOP-MOTION BAR ASM.		*		1
23	13775705	SPRING		*		1
24	13775606	STOP-MOTION BAR		*		1
25	NS6660430SP	NUT 1/4-40		*		1
26	SS7150740SP	SCREW 15/64-28 L=7		*		4
27	13775507	SOLENOID INSTALLING BRACKET		*		1
28	NM6040001SC	NUT M4		*		3
29	13775804	SPRING		*		1
30	13775457	SOLENOID		*		1
31	B1432761000	SWING ARM STOPPER RUBBER				1
32	SS6121010SP	SCREW 3/16-28 L=10				3
33	13777016	LEVER STOPPER				1
34	13777107	STOPPER GUIDE				1
35	13775309	STOP-MOTION PRESSER PLATE				1
36	SS4120915SP	SCREW 3/16-28 L=9				2
37	SS9154540SP	SCREW 15/64-28 L=45				1
38	NS6150310SP	NUT 15/64-28				1
39	13742408	TRIPPING LEVER TENSION SPRING				1
40	13901178	EM SIDE BELT COVER COMPL.				1
41	13704705	BELT SIDE COVER SHAFT		*		1
42	RE0400000K0	E-RING 4		*		2
43	13901152	BELT SIDE COVER ASM.		*		1
44	13704903	BELT SIDE COVER FELT		*		2
45	13777305	BELT GUIDE		*		1
46	SS7110510SP	SCREW 11/64-40 L=5		*		2
47	13704606	BELT SIDE COVER BASE		*		1

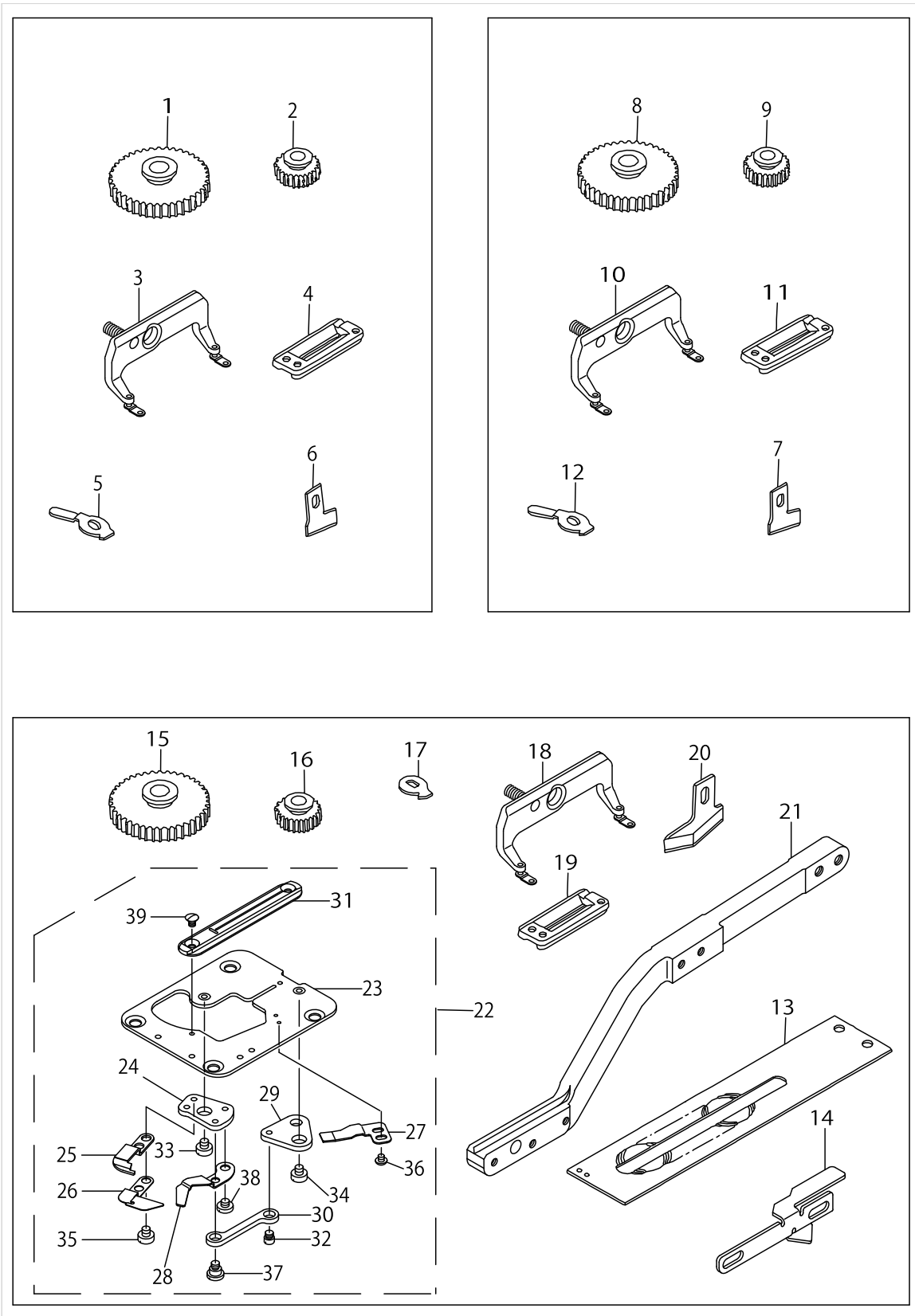
EXCLUSIVE PARTS FOR LBH-791NS-1 (2)



EXCLUSIVE PARTS FOR LBH-791NS-1 (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	TA1250406R0	RUBBER PLUG D=12.5 L=4		*		1

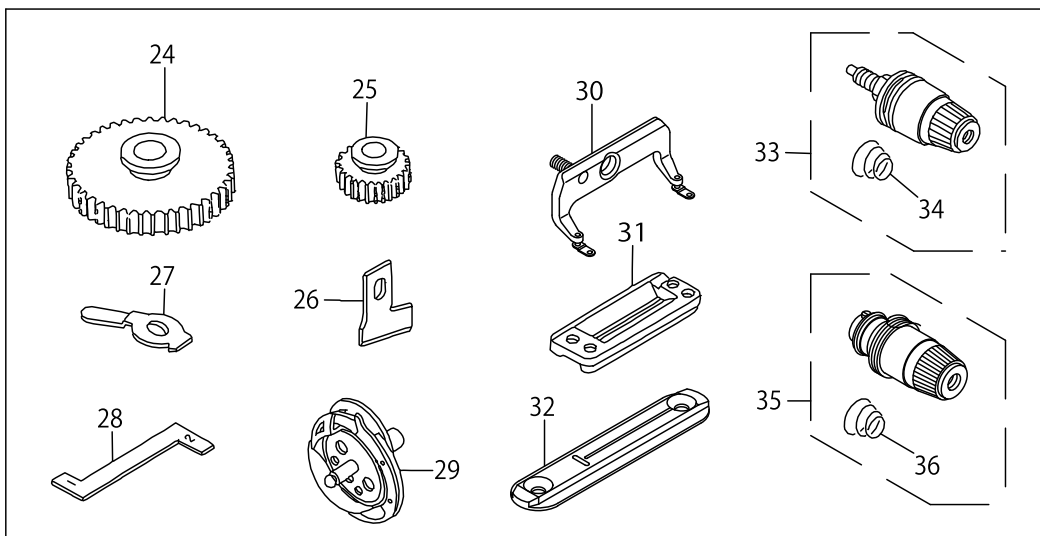
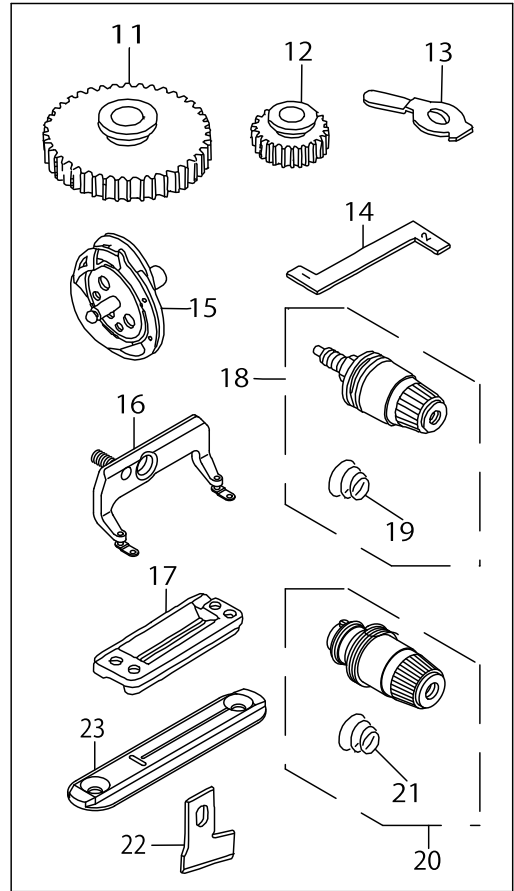
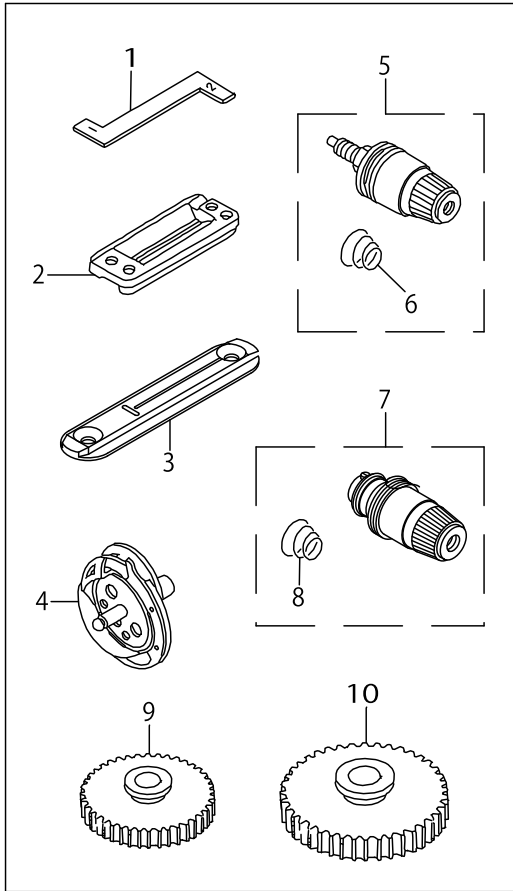
EXCLUSIVE PARTS FOR LBH-792NS,792NS-1,FOR LBH-793NS,793NS-1,FOR LBH-794NS,794NS-1



EXCLUSIVE PARTS FOR LBH-792NS,792NS-1,FOR LBH-793NS,793NS-1,FOR LBH-794NS,794NS-1

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13758503	SPUR GEAR, 194				1
2	13758404	SPUR GEAR, 107				1
3	13946454	WORK CLAMP CHECK 2 ASM.				1
4	B1552782000	WORK CLAMP CHECK, 2				1
5	13780903	GUIDE, 2				1
6	B2702047Q00	KNIFE 1				1
7	B2702047S00	KNIFE 1-1/4				1
8	13758107	SPUR GEAR, 216				1
9	13758008	SPUR GEAR, 96				1
10	13946553	WORK CLAMP CHECK 3 ASM.				1
11	B1552783000	WORK CLAMP CHECK, 3				1
12	13781000	GUIDE, 3				1
13	13781208	WORK CLAMP CARRIER, 4				1
14	13933502	NEEDLE THREAD TRIMMER CAM 4				1
15	13757505	SPUR GEAR, 256				1
16	13757406	SPUR GEAR, 81				1
17	13781109	GUIDE, 4				1
18	13946652	WORK CLAMP CHECK 4 ASM.				1
19	B1552784000	WORK CLAMP CHECK				1
20	B274577400B	KNIFE 1-1/2				1
21	13926803	WORK CLAMP ARM 4				1
22	13935861	THROAT PLATE 4 COMPL.				1
23	13935853	THROAT PLATE 4 ASM.		*		1
24	13934401	KNIFE FITTING BASE		*		1
25	13934500	DRIVING KNIFE		*		1
26	13934609	BOBBIN THREAD GUIDE PLATE		*		1
27	13934708	FIXING KNIFE		*		1
28	13934807	BOBBIN THREAD PULLER		*		1
29	13934906	LINK B		*		1
30	13935002	LINK C		*		1
31	13780408	THROAT PLATE		*		1
32	D2522232D00	PIN		*		1
33	SS6110430TP	SCREW 11/64-40 L= 4.0		*		1
34	SS6110430TP	SCREW 11/64-40 L= 4.0		*		1
35	SS6110480SP	SCREW 11/64-40 L=4.3		*		2
36	SS4080310SP	SCREW 1/8-44 L=3.4		*		2
37	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2		*		1
38	SS7110340SP	SCREW 11/64-40 L= 3.2		*		1
39	SS2090530SP	SCREW 9/64-40 L= 4.8		*		2

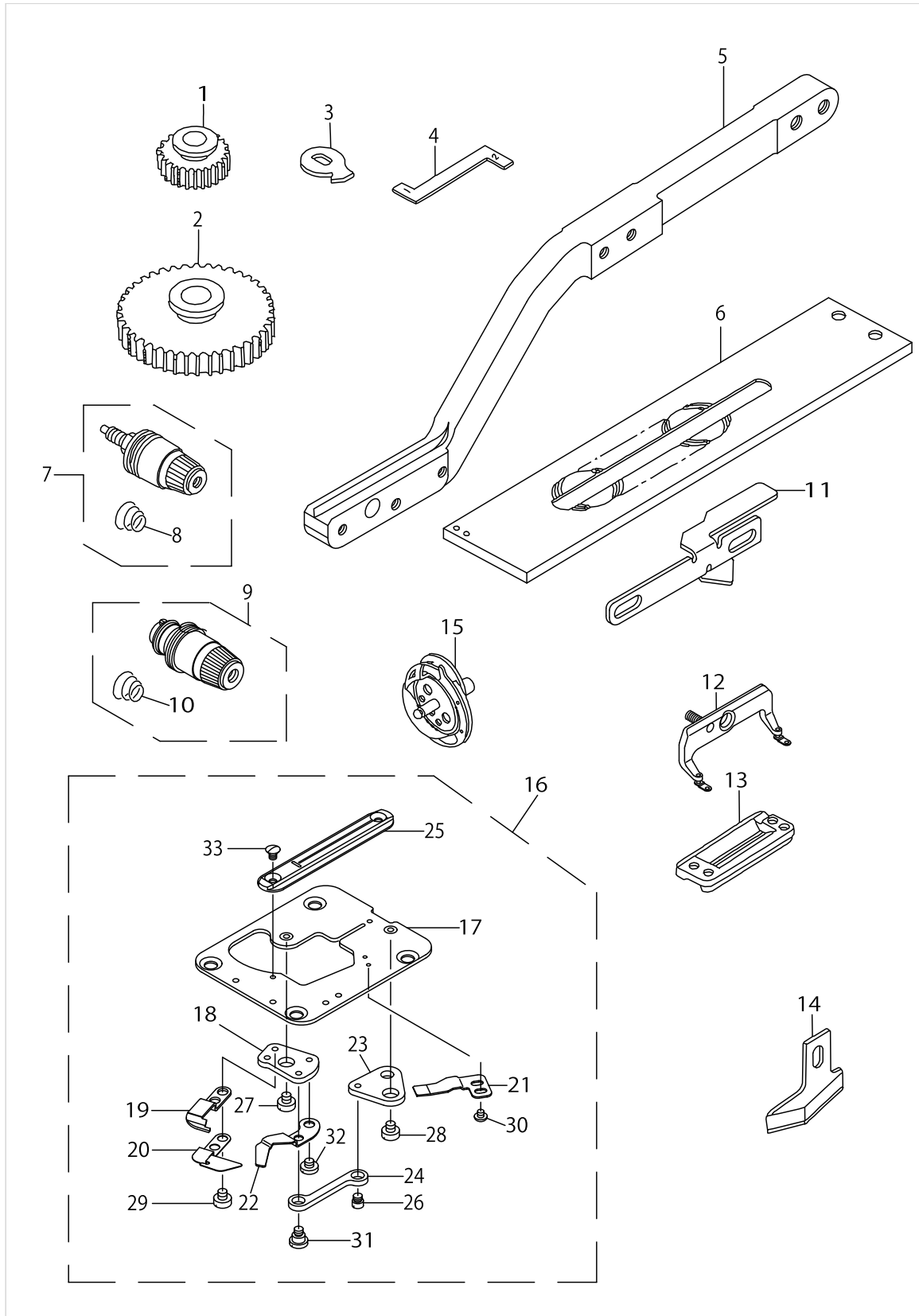
EXCLUSIVE PARTS FOR SUBCLASSES (LBH-791NK,791NK-1),(LBH-792NK,792NK-1),(LBH-793NK,793NK-1)



EXCLUSIVE PARTS FOR SUBCLASSES (LBH-791NK,791NK-1),(LBH-792NK,792NK-1),(LBH-793NK,793NK-1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13782107	HOOK TIMING GAUGE, K				1
2	D1508771K00	WORK CLAMP CHECK (K)				1
3	13782305	NEEDLE PLATE K				1
4	13782057	HOOK CONNEC				1
5	13945159	THREAD TENSION COMPL. NO.1				1
6	B3129012A00	TENSION SPRING		*		1
7	13940259	THREAD TENSION NO.3 (COMPL.)				1
8	B3121111000	TENSION SPRING, NO.2		*		1
9	13759006	SPUR GEAR, 126				1
10	13759105	SPUR GEAR, 164				1
11	13758503	SPUR GEAR, 194				1
12	13758404	SPUR GEAR, 107				1
13	13780903	GUIDE, 2				1
14	13782107	HOOK TIMING GAUGE, K				1
15	13782057	HOOK CONNEC				1
16	13946454	WORK CLAMP CHECK 2 ASM.				1
17	D1508772K00	WORK CLAMP CHECK (2K)				1
18	13945159	THREAD TENSION COMPL. NO.1				1
19	B3129012A00	TENSION SPRING		*		1
20	13940259	THREAD TENSION NO.3 (COMPL.)				1
21	B3121111000	TENSION SPRING, NO.2		*		1
22	B2702047Q00	KNIFE 1				1
23	13782305	NEEDLE PLATE K				1
24	13758107	SPUR GEAR, 216				1
25	13758008	SPUR GEAR, 96				1
26	B2702047S00	KNIFE 1-1/4				1
27	13781000	GUIDE, 3				1
28	13782107	HOOK TIMING GAUGE, K				1
29	13782057	HOOK CONNEC				1
30	13946553	WORK CLAMP CHECK 3 ASM.				1
31	D1508773K00	WORK CLAMP CHECK (3K)				1
32	13782305	NEEDLE PLATE K				1
33	13945159	THREAD TENSION COMPL. NO.1				1
34	B3129012A00	TENSION SPRING		*		1
35	13940259	THREAD TENSION NO.3 (COMPL.)				1
36	B3121111000	TENSION SPRING, NO.2		*		1

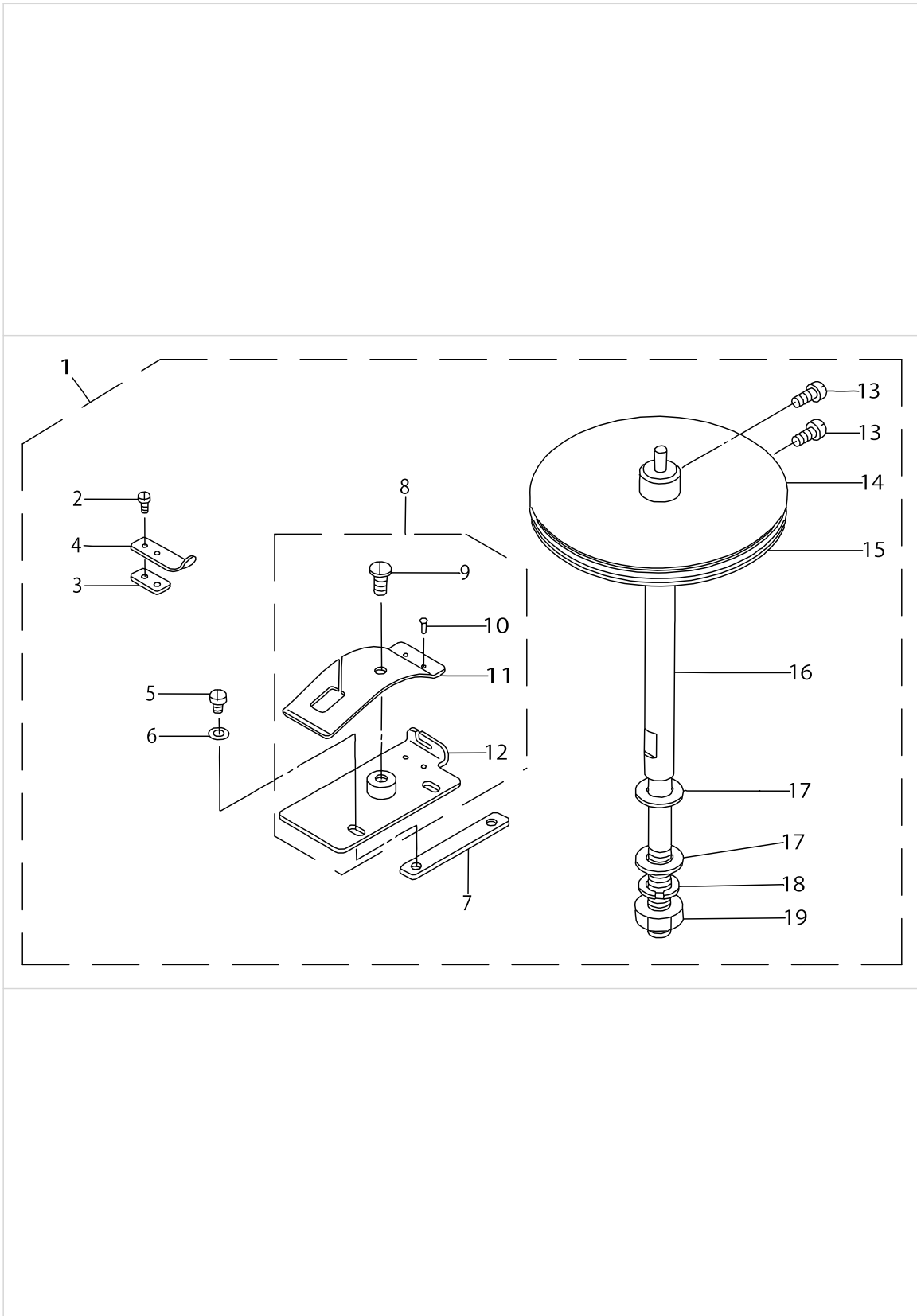
EXCLUSIVE PARTS FOR SUBCLASSES (LBH-794NK,794NK-1)



EXCLUSIVE PARTS FOR SUBCLASSES (LBH-794NK,794NK-1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13757406	SPUR GEAR, 81				1
2	13757505	SPUR GEAR, 256				1
3	13781109	GUIDE, 4				1
4	13782107	HOOK TIMING GAUGE, K				1
5	13926803	WORK CLAMP ARM 4				1
6	13781208	WORK CLAMP CARRIER, 4				1
7	13945159	THREAD TENSION COMPL. NO.1				1
8	B3129012A00	TENSION SPRING		*		1
9	13940259	THREAD TENSION NO.3 (COMPL.)				1
10	B3121111000	TENSION SPRING, NO.2		*		1
11	13933502	NEEDLE THREAD TRIMMER CAM 4				1
12	13946652	WORK CLAMP CHECK 4 ASM.				1
13	D1508774K00	WORK CLAMP CHECK, K				1
14	B274577400B	KNIFE 1-1/2				1
15	13782057	HOOK CONNEC				1
16	13935952	THROAT PLATE COMPL. (4K)				1
17	13935853	THROAT PLATE 4 ASM.		*		1
18	13934401	KNIFE FITTING BASE		*		1
19	13934500	DRIVING KNIFE		*		1
20	13934609	BOBBIN THREAD GUIDE PLATE		*		1
21	13934708	FIXING KNIFE		*		1
22	13934807	BOBBIN THREAD PULLER		*		1
23	13934906	LINK B		*		1
24	13935002	LINK C		*		1
25	13782404	THROAT PLATE		*		1
26	D2522232D00	PIN		*		1
27	SS6110430TP	SCREW 11/64-40 L= 4.0		*		1
28	SS6110430TP	SCREW 11/64-40 L= 4.0		*		1
29	SS6110480SP	SCREW 11/64-40 L=4.3		*		2
30	SS4080310SP	SCREW 1/8-44 L=3.4		*		2
31	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2		*		1
32	SS7110340SP	SCREW 11/64-40 L= 3.2		*		1
33	SS2090530SP	SCREW 9/64-40 L= 4.8		*		2

TAPE FEEDER COMPONENTS (SPECIAL ORDER PART)



TAPE FEEDER COMPONENTS (SPECIAL ORDER PART)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13785654	TAPE FEEDER ASM.				1
2	SS6060210SP	SCREW 3/32-56 L= 1.9		*		2
3	B9205761000	SPACER FOR TAPE RETAINER		*		1
4	B9207761000	TAPE RETAINER SPRING		*		1
5	SS7090510SP	SCREW 9/64-40 L= 4.6		*		2
6	WP0450000SD	WASHER 4.5X8X0.5		*		2
7	13785308	SPACER		*		1
8	13785266	TAPE GUIDE PLATE CONNEC		*		1
9	SS5110740TP	SCREW 11/64-40 L= 6.5		*		1
10	B9208761000	SET PIN		*		2
11	B9203761000	SPRING		*		1
12	13785258	TAPE GUIDE PLATE ASM.		*		1
13	SS4090810SP	SCREW 9/64-40 L=8		*		2
14	13785456	TAPE ATTACHMENT SUPPORT PLATE		*		2
15	B9205047000	ADJUSTING FELT		*		2
16	13785605	REINFORCING TAPE ATTACHMENT		*		1
17	WP0850002SC	WASHER 8.5X18X1.6		*		2
18	WS0902010KN	SPRING WASHER 9.0X15.0X2.0		*		1
19	NS6200710SN	NUT 5/16-18		*		1

CORRELATION TABLE OF V-BELT & MOTOR PULLEY

FOR GENERAL-PURPOSE MOTOR 汎用モータ用

Sewing speed 回転数 (s.p.m)	Frequency 周波数 (Hz)	モータ用 Motor pulley								Vベルト V-belt			
		Axial diameter Ø14 軸径		Ø19.05		Ø12.7		Ø15.88		For High-speed 高速側		For low-speed 低速側	
		NO		NO		NO		NO		NO		NO	
4000	5.0	1	13769104	9	13769906		-		-	23	MTJVM006200	31	MTJVM005400
	6.0	2	13769500	10	13770300	17	13771506		-	24	MTJVM006000	32	MTJVM005300
3600	5.0	3	13769203	11	13770003		-		-	25	MTJVM006000	33	MTJVM005300
	6.0	4	13769609	12	13770409	18	13771605		-	26	MTJVM005800	34	MTJVM005300
3300	5.0	5	13769302	13	13770102		-	21	13770904	27	MTJVM006000	35	MTJVM005400
	6.0	6	13769708	14	13770508	19	13770706		-	28	MTJVM005800	36	MTJVM005300
3000	5.0	7	13769401	15	13770201		-	22	13771001	29	MTJVM005900	37	MTJVM005400
	6.0	8	13769807	16	13770607	20	13770805		-	30	MTJVM005700	38	MTJVM005300

* Special specification parts 特別仕様部品

FOR ELECTRONIC-STOP MOTOR Eモータ用

Sewing speed 回転数 (s.p.m)	Frequency 周波数 (Hz)	Motor pulley		Outside diameter of the motor pulley モータ用 外径(mm)	V-belt	
		NO	モータ用		NO	Vベルト
4000	5.0	39	MTSP00950B0	100	47	MTJVM005600
	6.0	40	MTSP00800B0	85	48	MTJVM005600
3600	5.0	41	MTSP00850B0	90	49	MTJVM005600
	6.0	42	MTSP00700B0	75	50	MTJVM005500
3300	5.0	43	MTSP00800B0	85	51	MTJVM005600
	6.0	44	MTSP00650B0	70	52	MTJVM005500
3000	5.0	45	MTSP00750B0	80	53	MTJVM005600
	6.0	46	MTSP00600B0	65	54	MTJVM005500

* Special specification parts 特別仕様部品

CORRELATION TABLE OF V-BELT & MOTOR PULLEY

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13769104	MOTOR PULLEY, 50HZ 4000 SPM	SPECIAL SPECIFLCATION PARTS			1
2	13769500	MOTOR PULLEY, 60HZ 4000 SPM	SPECIAL SPECIFLCATION PARTS			1
3	13769203	MOTOR PULLEY, 50HZ 3600 SPM				1
4	13769609	MOTOR PULLEY, 60HZ 3600 SPM				1
5	13769302	MOTOR PULLEY, 50HZ 3300 SPM				1
6	13769708	MOTOR PULLEY, 60HZ 3300 SPM				1
7	13769401	MOTOR PULLEY, 50HZ 3000 SPM				1
8	13769807	MOTOR PULLEY, 60HZ 3000 SPM				1
9	13769906	MOTOR PULLEY	SPECIAL SPECIFLCATION PARTS			1
10	13770300	MOTOR PULLEY	SPECIAL SPECIFLCATION PARTS			1
11	13770003	MOTOR PULLEY	SPECIAL SPECIFLCATION PARTS			1
12	13770409	MOTOR PULLEY	SPECIAL SPECIFLCATION PARTS			1
13	13770102	MOTOR PULLEY	SPECIAL SPECIFLCATION PARTS			1
14	13770508	MOTOR PULLEY	SPECIAL SPECIFLCATION PARTS			1
15	13770201	MOTOR PULLEY	SPECIAL SPECIFLCATION PARTS			1
16	13770607	MOTOR PULLEY	SPECIAL SPECIFLCATION PARTS			1
17	13771506	MOTOR PULLEY	SPECIAL SPECIFLCATION PARTS			1
18	13771605	MOTOR PULLEY	SPECIAL SPECIFLCATION PARTS			1
19	13770706	MOTOR PULLEY	SPECIAL SPECIFLCATION PARTS			1
20	13770805	MOTOR PULLEY	SPECIAL SPECIFLCATION PARTS			1
21	13770904	MOTOR PULLEY				1
22	13771001	MOTOR PULLEY	SPECIAL SPECIFLCATION PARTS			1
23	MTJVM006200	V-BELT, E	SPECIAL SPECIFLCATION PARTS			1
24	MTJVM006000	V-BELT, 60 INCH				1
25	MTJVM006000	V-BELT, 60 INCH				1
26	MTJVM005800	V-BELT, 58 INCH				1
27	MTJVM006000	V-BELT, 60 INCH				1
28	MTJVM005800	V-BELT, 58 INCH				1
29	MTJVM005900	V-BELT, C				1
30	MTJVM005700	V-BELT, 57 INCH				1
31	MTJVM005400	V-BELT, 54				1
32	MTJVM005300	V-BELT, 53 INCH				1
33	MTJVM005300	V-BELT, 53 INCH				1
34	MTJVM005300	V-BELT, 53 INCH				1
35	MTJVM005400	V-BELT, 54				1
36	MTJVM005300	V-BELT, 53 INCH				1
37	MTJVM005400	V-BELT, 54				1
38	MTJVM005300	V-BELT, 53 INCH				1
39	MTSP00950B0	MOTOR PULLEY ASM. 95	SPECIAL SPECIFLCATION PARTS			1
40	MTSP00800B0	MOTOR PULLEY ASM. 80	SPECIAL SPECIFLCATION PARTS			1
41	MTSP00850B0	MOTOR PULLEY ASM. P.C.D 85				1
42	MTSP00700B0	MOTOR PULLEY ASM. P.C.D 70				1
43	MTSP00800B0	MOTOR PULLEY ASM. 80				1
44	MTSP00650B0	MOTOR PULLEY ASM. P.C.D. 65				1
45	MTSP00750B0	MOTOR PULLEY ASM. P.C.D 75				1
46	MTSP00600B0	MOTOR PULLEY ASM. P.D.C 60				1
47	MTJVM005600	V-BELT, 56 INCH				1

CORRELATION TABLE OF V-BELT & MOTOR PULLEY

FOR GENERAL-PURPOSE MOTOR 汎用モータ用

Sewing speed 回転数 (s.p.m)	Frequency 周波数 (Hz)	モータ用 Motor pulley								Vベルト V-belt			
		Axial diameter Ø14 軸径		Ø19.05		Ø12.7		Ø15.88		For High-speed 高速側		For low-speed 低速側	
		NO		NO		NO		NO		NO		NO	
4000	5.0	1	13769104	9	13769906		-		-	23	MTJVM006200	31	MTJVM005400
	6.0	2	13769500	10	13770300	17	13771506		-	24	MTJVM006000	32	MTJVM005300
3600	5.0	3	13769203	11	13770003		-		-	25	MTJVM006000	33	MTJVM005300
	6.0	4	13769609	12	13770409	18	13771605		-	26	MTJVM005800	34	MTJVM005300
3300	5.0	5	13769302	13	13770102		-	21	13770904	27	MTJVM006000	35	MTJVM005400
	6.0	6	13769708	14	13770508	19	13770706		-	28	MTJVM005800	36	MTJVM005300
3000	5.0	7	13769401	15	13770201		-	22	13771001	29	MTJVM005900	37	MTJVM005400
	6.0	8	13769807	16	13770607	20	13770805		-	30	MTJVM005700	38	MTJVM005300

* Special specification parts 特別仕様部品

FOR ELECTRONIC-STOP MOTOR Eモータ用

Sewing speed 回転数 (s.p.m)	Frequency 周波数 (Hz)	Motor pulley		Outside diameter of the motor pulley モータ用 外径(mm)	V-belt	
		NO	モータ用		NO	Vベルト
4000	5.0	39	MTSP00950B0	100	47	MTJVM005600
	6.0	40	MTSP00800B0	85	48	MTJVM005600
3600	5.0	41	MTSP00850B0	90	49	MTJVM005600
	6.0	42	MTSP00700B0	75	50	MTJVM005500
3300	5.0	43	MTSP00800B0	85	51	MTJVM005600
	6.0	44	MTSP00650B0	70	52	MTJVM005500
3000	5.0	45	MTSP00750B0	80	53	MTJVM005600
	6.0	46	MTSP00600B0	65	54	MTJVM005500

* Special specification parts 特別仕様部品

CORRELATION TABLE OF V-BELT & MOTOR PULLEY

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	MTJVM005600	V-BELT, 56 INCH				1
49	MTJVM005600	V-BELT, 56 INCH				1
50	MTJVM005500	V-BELT, 55 INCH				1
51	MTJVM005600	V-BELT, 56 INCH				1
52	MTJVM005500	V-BELT, 55 INCH				1
53	MTJVM005600	V-BELT, 56 INCH				1
54	MTJVM005500	V-BELT, 55 INCH				1

TABLE OF EXCHANGING GAUGE

TABLE OF CHANGING GEARS 交換歯車-覧表

1. Small gear 小歯車			2. Larger gear 大歯車			
						
Set 組	Stitch No. 針数	NO	Part No. 品番	Stitch No. 針数	NO	Part No. 品番
A	56	1	13756200	370	18	13756309
B	60	2	13756408	347	19	13756507
C	64	3	13756606	326	20	13756705
D	68	4	13756804	306	21	13756903
E	72	5	13757000	288	22	13757109
F	76	6	13757208	271	23	13757307
G	81	7	13757406	256	24	13757505
H	86	8	13757604	242	25	13757703
I	91	9	13757802	228	26	13757901
J	96	10	13758008	216	27	13758107
K	101	11	13758206	204	28	13758305
L	107	12	13758404	194	29	13758503
M	113	13	13758602	183	30	13758701
N	119	14	13758800	174	31	13758909
O	126	15	13759006	164	32	13759105
P	133	16	13759204	156	33	13759303
Q	140	17	13759402	148	34	13759501

TABLE SHOWING PARTS USED IN CONNECTION WITH KNIVES 刃関連表

Knife メス		Work clamp check 押さえ		Presser foot asm. 押さえ足 (組)		Throat plate 針板			
A		B		B		C			
									
Size (mm)	NO	Part No.	品番	NO	Part No.	品番	NO	Part No.	品番
1/4" (6.35)	35	B2702-047-F00		46 47	B1552-781-000 D1508-771-K00	54	13926654	58 59	13739107 13782305
3/8" (9.53)	36	B2702-047-K00							
1/2" (12.7)	37	B2702-047-L00							
9/16" (14.29)	38	B2702-047-V00							
5/8" (15.88)	39	B2702-047-M00							
3/4" (19.05)	40	B2702-047-N00							
7/8" (22.23)	41	B2702-047-P00	48	49	B1552-782-000 D1508-772-K00	55	13946454		
1" (25.4)	42	B2702-047-Q00							
1.1/4" (31.75)	43	B2702-047-S00	50						
1.3/8" (34.9)	44	B2745-774-00A	52	53	B1552-784-000 D1508-774-K00	57	13946652	60 61	13780408 13782404
1.1/2" (38.1)	45	B2745-774-00B							

Note(注記) Standard model machine is used as the standard for work clamp check and throat plate.

押さえと針板は標準機種を基準にしています。

Upper side of presser foot and throat plate number is specified for type s and lower side is for type k.

押さえと針板は上段がSタイプ用、下段がKタイプ用となっています。

TABLE OF EXCHANGING GAUGE

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13756200	SPUR GEAR 56				1
2	13756408	SPUR GEAR 60				1
3	13756606	SPUR GEAR 64				1
4	13756804	SPUR GEAR 68				1
5	13757000	SPUR GEAR 72				1
6	13757208	SPUR GEAR 76				1
7	13757406	SPUR GEAR, 81				1
8	13757604	SPUR GEAR 86				1
9	13757802	SPUR GEAR, 91				1
10	13758008	SPUR GEAR, 96				1
11	13758206	SPUR GEAR 101				1
12	13758404	SPUR GEAR, 107				1
13	13758602	SPUR GEAR 113				1
14	13758800	SPUR GEAR 119				1
15	13759006	SPUR GEAR, 126				1
16	13759204	GEAR 133				1
17	13759402	SPUR GEAR 140				1
18	13756309	SPUR GEAR 370				1
19	13756507	SPUR GEAR 347				1
20	13756705	SPUR GEAR 326				1
21	13756903	SPUR GEAR 306				1
22	13757109	SPUR GEAR 288				1
23	13757307	SPUR GEAR 271				1
24	13757505	SPUR GEAR, 256				1
25	13757703	SPUR GEAR 242				1
26	13757901	SPUR GEAR, 228				1
27	13758107	SPUR GEAR, 216				1
28	13758305	SPUR GEAR 204				1
29	13758503	SPUR GEAR, 194				1
30	13758701	SPUR GEAR 183				1
31	13758909	SPUR GEAR 174				1
32	13759105	SPUR GEAR, 164				1
33	13759303	GEAR 156				1
34	13759501	SPUR GEAR 148				1
35	B2702047F00	KNIFE 1/4				1
36	B2702047K00	KNIFE 3/8				1
37	B2702047L00	KNIFE 1/2				1
38	B2702047V00	KNIFE 9/16				1
39	B2702047M00	KNIFE 5/8				1
40	B2702047N00	KNIFE 3/4				1
41	B2702047P00	KNIFE 7/8				1
42	B2702047Q00	KNIFE 1				1
43	B2702047S00	KNIFE 1-1/4				1
44	B274577400A	KNIFE 1-3/8				1
45	B274577400B	KNIFE 1-1/2				1
46	B1552781000	WORK CLAMP CHECK	TYPE S			1
47	D1508771K00	WORK CLAMP CHECK (K)	TYPE K			1

TABLE OF EXCHANGING GAUGE

TABLE OF CHANGING GEARS 交換歯車-覧表

1. Small gear 小歯車			2. Larger gear 大歯車			
						
Set 組	Stitch No. 針数	NO	Part No. 品番	Stitch No. 針数	NO	Part No. 品番
A	56	1	13756200	370	18	13756309
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H	86	8	13757604	242	25	13757703
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O	126	15	13759006	164	32	13759105
P	133	16	13759204	156	33	13759303
Q	140	17	13759402	148	34	13759501

TABLE SHOWING PARTS USED IN CONNECTION WITH KNIVES 刃関連表

Knife メス		Work clamp check 押さえ		Presser foot asm. 押さえ足 (組)		Throat plate 針板			
A		B		B		C			
									
Size (mm)	NO	Part No.	品番	NO	Part No.	品番	NO	Part No.	品番
1/4" (6.35)	35	B2702-047-F00		46 47	B1552-781-000 D1508-771-K00	54	13926654	58 59	13739107 13782305
3/8" (9.53)	36	B2702-047-K00							
1/2" (12.7)	37	B2702-047-L00							
9/16" (14.29)	38	B2702-047-V00							
5/8" (15.88)	39	B2702-047-M00							
3/4" (19.05)	40	B2702-047-N00							
7/8" (22.23)	41	B2702-047-P00	48	49	B1552-782-000 D1508-772-K00	55	13946454		
1" (25.4)	42	B2702-047-Q00							
1.1/4" (31.75)	43	B2702-047-S00	50						
1.3/8" (34.9)	44	B2745-774-00A	52	53	B1552-784-000 D1508-774-K00	57	13946652	60	13780408
1.1/2" (38.1)	45	B2745-774-00B	53						

Note(注記) Standard model machine is used as the standard for work clamp check and throat plate.

押さえと針板は標準機種を基準にしています。

Upper side of presser foot and throat plate number is specified for type s and lower side is for type k.

押さえと針板は上段がSタイプ用、下段がKタイプ用となっています。

TABLE OF EXCHANGING GAUGE

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B1552782000	WORK CLAMP CHECK, 2	TYPE S			1
49	D1508772K00	WORK CLAMP CHECK (2K)	TYPE K			1
50	B1552783000	WORK CLAMP CHECK, 3	TYPE S			1
51	D1508773K00	WORK CLAMP CHECK (3K)	TYPE K			1
52	B1552784000	WORK CLAMP CHECK	TYPE S			1
53	D1508774K00	WORK CLAMP CHECK, K	TYPE K			1
54	13926654	PRESSER FOOT ASM.				1
55	13946454	WORK CLAMP CHECK 2 ASM.				1
56	13946553	WORK CLAMP CHECK 3 ASM.				1
57	13946652	WORK CLAMP CHECK 4 ASM.				1
58	13739107	THROAT PLATE	TYPE S			1
59	13782305	NEEDLE PLATE K	TYPE K			1
60	13780408	THROAT PLATE	TYPE S			1
61	13782404	THROAT PLATE	TYPE K			1

HOW TO MAKE USE OF THIS PARTS LIST

1.As to "#01" and "#02" refer to the "Note" given at the bottom of the respective pages.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

1. リストページの# 0 1、# 0 2の印は、ページ下の"注記"の説明を参照下さい。
2. 数量欄の数字は、個数を表し、0. 1、2. 5等の数値は、長さ（単位メートル）を表します。
3. 数量欄の（ ）は、組部品を構成している子部品であることを意味します。
4. イラストページの-----枠は、組構成であることを意味します。

Illustration of this parts list is based on the model L B H - 7 9 1 N S .

このパーツリストは、L B H - 7 9 1 N S を基本にイラストを作成してあります。

NUMERICAL INDEX OF PARTS

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10126803	66	48	13704606	10	6	13714407	20	51
11002904	14	3	13704606	82	47	13714704	18	38
11074408	74	30	13704705	10	4	13714803	18	33
11155108	74	2	13704705	82	41	13715354	18	25
11155207	74	5	13704903	10	3	13715404	18	35
11159001	74	42	13704903	82	44	13715503	18	36
11185105	78	2	13705207	2	13	13715602	18	22
11185204	78	3	13707252	14	9	13715701	18	24
11185501	78	11	13707351	20	50	13715800	18	20
11956703	60	37	13707401	14	15	13715909	18	17
11956802	62	48	13707500	14	13	13716006	18	18
11956901	60	39	13707708	14	36	13716105	22	4
11966504	78	9	13707807	14	20	13716204	22	5
11969409	78	4	13707906	14	31	13716303	22	27
13500400	64	22	13708003	14	26	13716451	22	28
13502604	10	28	13708102	14	27	13716501	22	24
13525803	48	38	13708201	14	6·21	13716600	22	16
13530209	66	60	13708300	14	22	13716808	22	19
13700406	10	17	13708409	14	40	13716907	22	18
13700505	10	19	13708508	14	41	13716907	48	37
13700604	10	23	13708607	14	43	13717004	22	9
13700703	10	16	13708706	14	47	13717152	22	22
13700802	2	25	13708805	14	46	13717202	22	30
13700901	10	30	13708904	14	45	13717301	22	15
13701008	10	22	13709001	16	60	13717400	22	3
13701206	2	45	13709100	16	48	13717509	22	2
13701503	2	4	13709209	16	49	13717509	36	23
13701701	6	21	13709308	16	44·64	13717509	82	3
13701958	6	19	13709407	16	63	13717608	22	33
13702204	6	18	13709506	16	65	13717707	22	37
13702303	6	15	13709753	16	62	13717806	22	46
13702402	6	13	13709902	16	67	13717855	22	43
13702501	6	14	13710108	14	18	13717905	24	52
13702907	2	2	13710207	40	7	13717954	24	49
13703004	2	27	13710306	40	4	13718002	24	57
13703301	2	35	13710405	40	5	13718051	24	54
13703400	2	29	13710504	40	1	13718101	22	56
13703509	2	39	13710603	40	8	13718101	24	56
13703608	2	40	13710702	42	50	13718200	22	55
13703806	10	38	13711007	40	41	13718200	24	55
13703905	10	39	13711106	40	39	13718507	22	40
13704002	10	42	13711205	40	38	13718606	22	59
13704200	10	12	13711304	16	51	13718606	24	59
13704309	10	25	13711502	14	6·21	13718705	18	10
13704408	10	14	13711809	14	44·64	13718754	18	9

NUMERICAL INDEX OF PARTS

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13718804	18	11	13729751	40	15	13742606	48	23
13718903	18	6	13729769	40	13	13742705	46	48
13719000	18	15	13729801	66	77	13742853	48	33
13719000	22	36	13730262	20	48	13742861	48	30
13719208	18	2	13730270	18	47	13743000	48	34
13719802	2	16	13730304	18	16	13743208	48	13
13720107	26	8	13732102	26	14	13743307	48	32
13720206	26	11	13732102	50	45	13743513	48	4
13720354	26	12	13732904	50	6	13743604	48	2
13720859	26	3	13736715	36	33	13743711	48	3
13721006	26	7	13737002	36	47	13744800	44	14
13721105	26	30	13737101	36	41	13744909	48	22
13721253	26	29	13737309	36	43	13745005	48	27
13721402	26	35	13737408	36	44	13745104	48	26
13721501	26	36	13737408	50	8	13745203	48	25
13721600	26	33	13737507	38	49	13745906	50	46
13721808	26	24	13737655	36	27	13746003	50	43
13722004	36	30	13737804	26	59	13746102	52	60
13722103	28	57	13737804	28	59	13746151	52	57
13722400	26	45	13738117	38	57	13746201	52	59
13723507	34	1	13738216	38	64	13746300	52	49
13723705	34	7	13738307	38	65	13746409	52	48
13723804	34	11	13738414	38	60	13746508	52	50
13723903	34	10	13738604	38	55	13746607	54	12
13724067	34	23	13738711	38	61	13746706	54	10
13724406	34	22	13739008	38	59	13746805	54	45
13724505	34	24	13739107	36	10	13746904	54	14
13724653	34	3	13739107	100	58	13747001	54	28
13725007	34	18	13739404	72	26	13747209	54	26
13725601	34	5	13739503	72	24	13747308	32	64
13725700	34	4	13739602	72	25	13747308	54	21
13725809	34	33	13740808	44	32	13747407	54	22
13727102	40	11	13740907	48	15	13747506	32	63
13727300	40	23	13741103	44	4	13747506	54	25
13727458	72	28	13741202	44	3	13747506	60	5
13727466	72	27	13741251	44	1	13747605	54	20
13727706	40	27	13741301	44	6	13747704	50	18
13728100	40	30	13741400	44	18	13747803	50	21
13728308	40	20	13741509	44	9	13747902	50	28
13728506	64	45	13741608	44	11	13748009	50	27
13729058	40	17	13741905	44	23	13748108	50	25
13729306	40	9	13742002	44	26	13748207	50	24
13729652	40	18	13742200	48	20	13748306	50	3
13729702	40	14	13742309	48	18	13748355	50	1
13729702	72	29	13742408	82	39	13748603	50	15

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
13748900	52	68	13754908	56	28	13758602	98	13
13749056	52	64	13755350	56	47	13758701	56	33
13749205	52	71	13755400	56	46	13758701	98	30
13749650	54	4	13755608	16	68	13758800	98	14
13749809	54	3	13755814	56	11	13758909	98	31
13749908	54	2	13755905	56	3	13759006	88	9
13750005	54	35	13756010	56	9	13759006	98	15
13750104	54	23	13756101	56	8	13759105	88	10
13750203	54	37	13756200	98	1	13759105	98	32
13750302	54	38	13756309	98	18	13759204	98	16
13750500	54	29	13756408	98	2	13759303	98	33
13750609	54	39	13756507	98	19	13759402	98	17
13750757	54	42	13756606	98	3	13759501	98	34
13750955	50	34	13756705	98	20	13759659	60	26
13751300	38	50	13756804	98	4	13759808	60	25
13751300	50	42	13756903	98	21	13759907	60	24
13751607	54	6	13757000	98	5	13760004	60	21
13751706	54	33	13757109	98	22	13760103	60	19
13751805	48	40	13757208	98	6	13760202	60	15
13751805	50	5	13757307	98	23	13760301	60	12
13752209	72	32	13757406	86	16	13760400	60	18
13752308	72	33	13757406	90	1	13760509	60	4
13752407	72	37	13757406	98	7	13760608	60	3
13752506	72	34	13757505	86	15	13760707	60	32
13752605	72	35	13757505	90	2	13760806	60	8
13752704	56	21	13757505	98	24	13760905	60	9
13752902	56	5	13757604	98	8	13761002	60	44
13753009	56	4	13757703	98	25	13761101	60	7
13753116	58	54	13757802	98	9	13761200	60	11
13753306	56	15	13757901	98	26	13761309	60	28
13753405	58	55	13758008	86	9	13761507	62	55
13753504	72	36	13758008	88	25	13763255	6	28
13753512	58	57	13758008	98	10	13763404	6	29
13753611	58	56	13758107	86	8	13763503	6	42
13753702	58	58	13758107	88	24	13763651	6	27
13753819	58	53	13758107	98	27	13763701	6	39
13753900	58	52	13758206	98	11	13763800	6	24
13754007	56	36	13758305	98	28	13763909	6	38
13754106	56	43	13758404	86	2	13764006	6	37
13754205	56	23	13758404	88	12	13764105	6	34
13754304	56	17	13758404	98	12	13764204	6	33
13754403	56	19	13758503	86	1	13764303	6	5
13754510	56	22	13758503	88	11	13764352	6	1
13754650	56	29	13758503	98	29	13765201	66	69
13754809	56	27	13758602	56	32	13765607	64	31

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13765805	64	12	13772207	70	10	13782404	100	61
13765904	64	13	13772256	70	1	13782800	72	23
13766100	64	7	13772504	70	19	13782909	72	2
13766308	64	4	13772553	70	13	13785100	72	9
13766407	66	62	13773502	72	3	13785258	92	12
13766506	66	63	13774104	80	17	13785266	92	8
13766605	64	37	13774203	80	10	13785308	92	7
13766902	66	78	13774252	80	8	13785456	92	14
13767108	44	34	13774260	80	3	13785605	92	16
13767405	64	39	13774401	80	13	13785654	92	1
13767603	64	34	13774609	82	16	13785803	10	46
13768106	68	5	13774807	82	17	13790209	66	58
13768155	68	1	13774906	82	18	13793906	72	31
13768205	68	3	13775309	82	35	13794003	72	30
13768304	68	9	13775457	82	30	13817754	74	34
13768403	68	11	13775465	82	21	13900204	10	21
13768502	66	57	13775507	82	27	13900253	10	20
13769104	94	1	13775606	82	24	13900303	2	12
13769203	94	3	13775655	82	22	13900550	2	3
13769302	68	18	13775705	82	23	13900600	8	48
13769302	94	5	13775804	82	29	13900709	8	55
13769401	94	7	13776166	80	26	13900808	6	16
13769500	94	2	13776356	80	22	13900857	6	10
13769609	94	4	13777016	82	33	13900907	10	40
13769708	94	6	13777107	82	34	13900956	10	37
13769807	94	8	13777305	82	45	13901004	10	10
13769906	94	9	13777453	80	4	13901053	10	9
13770003	94	11	13777552	80	15	13901152	10	2
13770102	94	13	13780408	86	31	13901152	82	43
13770201	94	15	13780408	100	60	13901160	10	1
13770300	94	10	13780903	86	5	13901178	82	40
13770409	94	12	13780903	88	13	13901301	56	7
13770508	94	14	13781000	86	12	13901368	56	1
13770607	94	16	13781000	88	27	13901400	6	47
13770706	94	19	13781109	86	17	13901459	6	22
13770805	94	20	13781109	90	3	13901509	10	45
13770904	94	21	13781208	86	13	13901558	10	44
13771001	94	22	13781208	90	6	13902606	74	1
13771209	72	1	13782057	88	29	13902804	80	23
13771308	72	5	13782057	90	15	13903554	74	8
13771357	72	4	13782107	88	28	13920400	2	41
13771456	78	20	13782107	90	4	13920509	2	44
13771506	94	17	13782305	88	32	13920608	18	45
13771605	94	18	13782305	100	59	13920707	38	53

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13922208	2	46	13929203	66	55	13934609	86	26
13922802	14	4	13929302	66	53	13934609	90	20
13922901	14	16	13929906	44	38	13934708	36	6
13923008	16	52	13930003	44	40	13934708	86	27
13923107	14	1	13930102	44	46	13934708	90	21
13923206	40	42	13930201	44	13	13934807	36	7
13923354	42	48	13930300	44	33	13934807	86	28
13923362	40	47	13930904	26	41	13934807	90	22
13924154	18	31	13931001	26	20	13934906	36	8
13924303	18	13	13931100	26	22	13934906	86	29
13924402	18	46	13931209	32	71	13934906	90	23
13924501	18	42	13931308	30	42	13935002	36	9
13924600	18	37	13931407	30	44	13935002	86	30
13924709	18	32	13931506	30	45	13935002	90	24
13924808	22	41	13931605	32	48	13935101	36	19
13924907	22	34	13931803	30	2	13935200	36	20
13925003	22	12	13931902	30	3	13935309	36	46
13925102	18	39	13932009	30	4	13935408	36	39
13925706	26	23	13932108	30	5	13935507	36	21
13925805	26	18	13932207	30	6	13935705	36	22
13925904	26	19	13932306	30	7	13935853	86	23
13926050	26	37	13932405	30	8	13935853	90	17
13926209	26	9	13932504	30	9	13935861	86	22
13926308	26	15	13932603	30	10	13935952	90	16
13926407	26	26	13932702	30	11	13936109	52	52
13926654	26	47	13932801	30	12	13936307	54	27
13926654	100	54	13932959	30	13	13936406	50	9
13926704	28	50	13932967	30	1	13936505	50	12
13926803	86	21	13933106	30	14	13936604	50	33
13926803	90	5	13933205	30	15	13936703	50	37
13926902	34	16	13933304	26	39	13936851	52	51
13927306	34	12	13933403	32	50	13937057	52	63
13927405	34	36	13933502	86	14	13937065	52	62
13927504	34	34	13933502	90	11	13937164	50	40
13927603	34	35	13933601	32	52	13937206	52	73
13927702	34	6	13933700	32	72	13937305	50	39
13927801	34	14	13934252	36	2	13938303	56	45
13927900	34	29	13934260	36	1	13938402	56	37
13927959	34	26	13934401	36	3	13938501	56	38
13928007	34	32	13934401	86	24	13938600	56	14
13928700	40	37	13934401	90	18	13938709	56	39
13928809	40	32	13934500	36	4	13939459	32	65
13928908	40	21	13934500	86	25	13939608	32	68

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13939905	32	59	B1110280000	26	38	B1531415000	6	44
13940051	60	29	B1110280000	32	62	B1552781000	28	53
13940150	60	38	B1110280000	40	40	B1552781000	98	46
13940259	60	47	B1110280000	48	39	B155278100L	72	38~41
13940259	88	35	B1110280000	54	24	B1552782000	86	4
13940259	90	9	B1110481000A	2	31	B1552782000	100	48
13940606	54	18	B1111481000	2	33	B155278200L	72	38~41
13940705	66	50	B1114280000	52	69	B1552783000	86	11
13940804	64	32	B1120352000	2	20	B1552783000	100	50
13941000	66	49	B1133761000	10	33	B155278300L	72	38~41
13941158	64	24	B1135352000	10	29	B1552784000	86	19
13941208	64	47	B1144771000	8	53	B1552784000	100	52
13941257	64	43	B1153771000	10	34	B155278400L	72	38~41
13941307	64	46	B1162771000	2	26	B1602761000	34	27
13941455	64	5	B1209232000	16	53	B1631012B00	44	5
13941463	64	1	B1210232000	16	55	B1811771000	40	16
13941505	64	3	B1211980000	14	28	B1850512000	66	73
13941604	66	67	B1212232000	16	54	B1903552000	20	52
13941653	66	66	B1214038000	64	40	B1905541A00	20	49
13941703	66	68	B1220771000	14	29	B1909505000	20	54
13941802	66	74	B1223771000	20	53	B20017710A0	30	17
13943006	70	33	B1223771000	30	24	B2017372000	60	41
13943055	70	22	B1223771000	50	13	B201937200S	60	31
13943105	70	29	B122477100B	16	59	B2412047000	36	32
13943204	70	27	B122477100B	80	12	B2502232000	34	25
13943303	10	32	B1231771000	16	56	B2607761000	48	14
13944103	82	9	B1246372000	30	16	B2608232000	44	21
13944202	82	10	B1410771000	18	27	B2611232000	44	20
13944301	82	8	B1414232000	18	26	B2612232000	44	25
13944400	82	4	B1432761000	36	36	B2613232000	44	24
13944509	82	5	B1432761000	48	6	B2613280000	52	66
13944608	70	41	B1432761000	54	40	B2619232000	44	27
13945159	88	33	B1432761000	82	31	B2621232000	44	28
13945159	90	7	B1453761000	54	8	B2623232000	44	16
13946454	86	3	B1453771000	36	35	B2646771000	44	19
13946454	88	16	B1453771000	48	5	B2657771000	50	29
13946454	100	55	B1453771000	82	13	B2702047F00	98	35
13946553	86	10	B1506352000	70	30	B2702047K00	98	36
13946553	88	30	B1507761000	26	2	B2702047L00	52	53
13946553	100	56	B1508771A00	72	8	B2702047L00	98	37
13946652	86	18	B1509012000	26	1	B2702047L0A	72	10~12
13946652	90	12	B1509761000	28	49	B2702047M00	98	39
13946652	100	57	B1511771000A	28	48	B2702047M0A	72	10~12

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B2702047N0A	72	10~12	B3126012000	60	52	B9205047000	92	15
B2702047P00	98	41	B3126012000	62	52	B9205761000	92	3
B2702047Q00	86	6	B3129012A00	88	34	B9207761000	92	4
B2702047Q00	88	22	B3129012A00	90	8	B9208761000	92	10
B2702047Q00	98	42	B3210771000	6	30	BNEGSET0008	68	25
B2702047S00	86	7	B3214047000	6	4	BP800000000	64	20
B2702047S00	88	26	B3214771000	6	43	BP900000000	66	64
B2702047S00	98	43	B3215771000	6	41	BT0500300EA	64	44
B2702047V00	98	38	B3216047000	6	2	BT0500300EG	66	76
B2745771F00	72	13~21	B3218232000	6	3	CM300200001	4	48
B2745771K00	72	13~21	B3219232000	6	6	CM3002000C1	4	49
B2745771L00	72	13~21	B3224771000	6	31	CM300200101	4	50
B2745771M00	72	13~21	B3305704000A	78	5	CM3002001A1	4	51
B2745771N00	72	13~21	B3311012000	78	10	CM500300001	80	28
B2745771P00	72	13~21	B3311704000	78	7	CQ202000000	64	29
B2745771Q00	72	13~21	B3317704000	78	23	CQ252000000	64	42
B2745771R00	72	13~21	B3318704L00A	78	6	CQ3000000F0	40	24
B2745771S00	72	13~21	B3319704L00	78	13	CQ3000000F0	64	41
B274577400A	98	44	B3320704L00A	78	8	CQ303000000	64	9
B274577400B	86	20	B3508280000	64	17	CS0800816SH	32	55
B274577400B	90	14	B3521280000	64	16	CS0800816SH	36	28
B274577400B	98	45	B3534012000	64	18	CS080081BSH	50	16
B2746771000	72	22	B3534155000	64	38	CS090121ASH	56	24
B2917761000	56	31	B3541012000	64	28	CS1001011SH	40	35
B2924470000	40	28	B3570771000	66	70	CS100101BSH	56	40
B3103850000	32	70	B4127352000	10	13	CS1401014SP	18	7
B3107804000	60	51	B7109771000	68	31	CS1401014SP	22	21
B3107804000	62	51	B71307610A0	68	19	CS1401014SP	60	20
B3108850000	6	35	B7271781000	70	18	CS1501011TH	14	32
B3111761000	62	54	B7272781000	70	14	D1508771K00	88	2
B3112704000	60	49	B8101373NA0	74	26	D1508771K00	98	47
B3112704000	62	49	B8102373NA0	74	9	D1508772K00	88	17
B3112761000	62	53	B8103373NA0	76	48	D1508772K00	100	49
B3116761000	60	35	B8104552000	74	11	D1508773K00	88	31
B3118352000	66	75	B8105373NA0	74	33	D1508773K00	100	51
B3118552D00	62	58	B8107373NA0	74	32	D1508774K00	90	13
B3118552H00	62	61	B81085550A0	74	22	D1508774K00	100	53
B3120372000	70	23	B8110373N00	74	20	D2121555D00	70	36
B3120704000	60	46	B8111373NA0	74	15	D2509282A00	30	18
B3121111000	62	50	B8112552000	74	19	D2522232D00	36	11
B3121111000	88	36	B8153771000	74	43	D2522232D00	86	32
B3121111000	90	10	B821021000B	70	38	D2522232D00	90	26
B3121980000	70	8	B821121000B	70	39	D8113555B00	74	44
B3125155000	8	57	B8236771000	74	4	D8204555D00	74	6

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GBR01606000	38	48	NS6090310SP	66	71	RC3000002KP	40	25
GPF06060000	74	45	NS6110310SP	6	46	RC3500002KP	68	7
GPF06070000	74	35	NS6110310SP	32	74	RC3781518KP	14	34
GPF06080000	74	39	NS6110310SP	70	34	RC3781518KP	42	49
HX00013000A	80	20	NS6110420SP	26	60	RC4151817KP	14	24
HX00055000C	2	17	NS6110420SP	28	60	RE0250000K0	22	17
HX000940000	64	6	NS6110420SP	30	40	RE0400000K0	10	5
HX00123000A	82	1	NS6110420SP	64	26	RE0400000K0	82	42
HX001350000	80	24	NS6120310SP	2	19	RE0500000K0	26	5
M4002110000	80	9	NS6120310SP	70	35	RE0600000K0	10	26
M40071100AB	80	5	NS6150310SP	8	59	RE0600000K0	22	10
M8524110AA0A	80	1	NS6150310SP	10	36	RE0600000K0	50	14
MAO11532000	78	19	NS6150310SP	18	28	RO036080200	64	25
MAO11532000	80	19	NS6150310SP	22	1	RO040100210	14	2
MAO11602N00	82	14	NS6150310SP	26	27	RO048190100	6	9
MDP5J0B1100	18	5	NS6150310SP	34	28	RO048190100	54	30
MTJMS000000	68	24	NS6150310SP	36	66	RO060150100	44	39
MTJMS00000S	68	20	NS6150310SP	38	66	RO061180100	56	13
MTJVM005300	94	38	NS6150310SP	40	44	RO069180100	66	51
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MTJVM005400	94	37	NS6150310SP	48	16	RO074240100	28	58
MTJVM005500	96	54	NS6150310SP	54	36	RO074240100	50	7
MTJVM005600	82	7	NS6150310SP	68	2	RO078190100	54	44
MTJVM005600	94	53	NS6150310SP	82	38	RO095200100	62	57
MTJVM005600	96	53	NS6150350SP	6	23	RO098190100	64	11
MTJVM005700	94	30	NS6150430SP	28	61	RO098240100	22	32
MTJVM005800	94	28	NS6150430SP	34	21	SB110000100	40	31
MTJVM005900	94	29	NS6150430SP	48	24	SB110000600	40	6
MTJVM006000	68	16-17	NS6150440SP	60	45	SB110000700	40	51
MTJVM006000	94	27	NS6150810SP	54	41	SB110000700	42	51
MTJVM006200	94	23	NS6160520SP	60	30	SB115000200	68	6
MTSP00600B0	94	46	NS6200520SP	44	43	SB115000500	14	7
MTSP00650B0	94	44	NS6200710SN	68	23	SB120000400	14	8
MTSP00700B0	94	42	NS6200710SN	92	19	SB145000200	16	66
MTSP00750B0	94	45	NS6200710SP	48	7	SB145000300	14	38
MTSP00800B0	82	20	NS6240630SP	44	29	SB308000600	56	10
MTSP00800B0	94	43	NS6280610SP	40	45	SD0450211SP	6	26
MTSP00850B0	94	41	NS6620310SP	44	22	SD0500251SP	34	38
MTSP00950B0	94	39	NS6620310SP	70	11	SD0500722TP	26	62
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NM6050001SE	78	18	NS6660430SP	82	25	SD0530221SP	60	10
NM6060001SE	68	27	PS0200062KH	70	31	SD0550212TP	32	60
NM6080721SE	74	47	PS0300082KH	30	34	SD0550271TP	36	54
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SD0600401TP	54	32	SK3452000SD	10	8	SS4120615SP	80	27
SD0600403TP	54	1	SK3452000SE	70	21	SS4120615SP	82	11
SD0600452TP	26	6	SK3513800SE	74	10	SS4120915SP	82	36
SD0601021SP	30	29	SK3552500SC	70	42	SS4121215SP	2	1
SD0601021SP	70	26	SL4040691SC	70	40	SS4121215SP	8	51
SD0602001SP	60	27	SM4031401SC	82	15	SS4121415SP	2	22
SD0640231SP	30	46	SM4051405SE	78	15	SS4150715SP	2	43
SD0640271TP	32	58	SM6030602TP	14	39	SS4150715SP	66	65
SD0640321SP	36	56	SM6032002TP	82	12	SS4150715SP	68	15
SD0640321SP	38	56	SM6061610SC	78	17	SS4701415SD	2	18
SD0640321SP	60	17	SM6102002TP	44	12	SS5110740TP	92	9
SD0640321SP	86	37	SM9061203SE	74	36	SS5120810SP	2	11
SD0640321SP	90	31	SM9062003SC	68	28	SS5120810SP	34	2
SD0640321TP	52	67	SM9082023SE	74	40	SS5150510SP	66	56
SD0640391TP	60	22	SQ1110402MZ	64	19	SS6060210SP	28	52
SD0640641SP	50	41	SQ1110403MZ	66	79	SS6060210SP	36	24
SD0640752TP	38	51	SQ1120451MZ	64	33	SS6060210SP	92	2
SD0640752TP	52	65	SS1110640TP	16	61	SS6060340SP	2	32
SD0641003SP	30	25	SS1110640TP	48	31	SS6060510TP	56	2
SD0641005SP	30	20	SS1110821TP	14	50	SS6080340SP	2	30
SD0650302SP	48	29	SS1110821TP	16	50	SS6090520SP	50	30
SD0650305TP	60	2	SS1121010SP	34	15	SS6090670TP	18	43
SD0720221SP	6	40	SS1121010SP	80	14	SS6110420TP	32	56
SD0720221SP	54	43	SS1151310TP	34	40	SS6110420TP	50	17
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SD0720331SP	50	10	SS2090530SP	86	39	SS6110430TP	86	34
SD0720501SP	34	39	SS2090530SP	90	33	SS6110430TP	90	28
SD0790201SD	54	15	SS2090620SP	14	23	SS6110480SP	36	14
SD0790203SP	28	54	SS2092110SP	14	25	SS6110480SP	86	35
SD0790303SP	54	34	SS2110920TP	14	42	SS6110480SP	90	29
SD0790435TP	26	32	SS2621540SP	32	49	SS6110610TP	2	38
SD0791271SP	36	38	SS4080310SP	36	15	SS6110610TP	18	30
SD0791271SP	52	72	SS4080310SP	86	36	SS6110610TP	30	31
SD0791301SP	6	25	SS4080310SP	90	30	SS6110610TP	34	37
SD0791503SP	38	62	SS4080320TP	48	28	SS6110610TP	70	43
SD0800341SP	30	26	SS4090315SP	6	17	SS6110650TP	32	66
SD0800342TP	26	31	SS4090810SP	92	13	SS6110710TP	56	12
SD0800402TP	22	11	SS4091520SP	26	13	SS6110810TP	50	31
SD0800681SP	30	27	SS4110515SP	10	41	SS6110810TP	60	1
SD0870401SP	34	9	SS4110615SP	2	15	SS6111010TP	50	47
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