

MODEL : LH-1152-4/LH-1152-5/LH-1152-6,LH-1152-7
List No : 0547-08

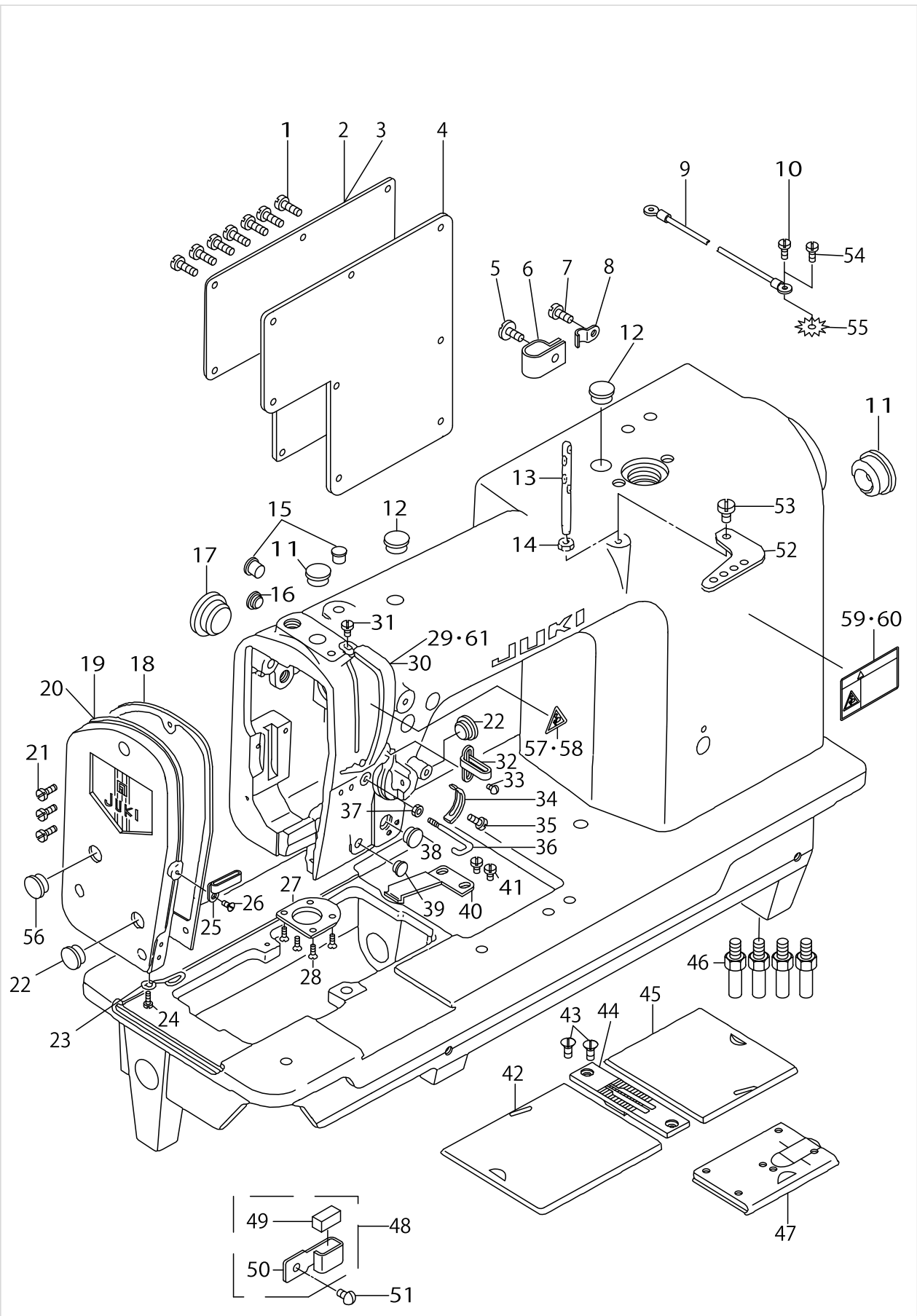
PARTS LIST

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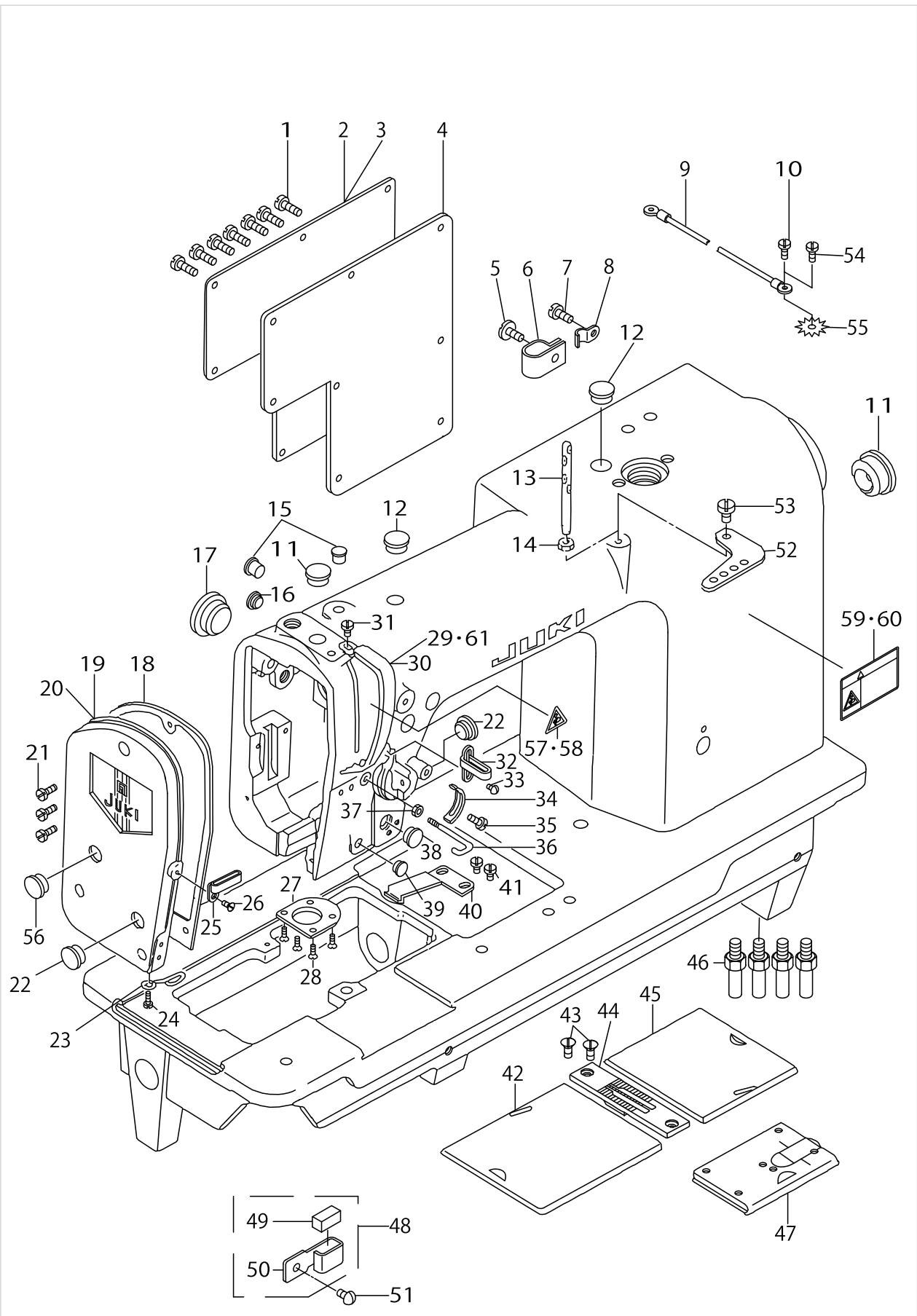
MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS



MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SS7110910SP	SCREW 11/64-40 L=8.5				7
2	10100907	SIDE PLATE				1
3	10602902	SLIDE PLATE	FOR URBAN WHITE SPECIFICATION PARTS			1
4	10101004	GASKET				1
5	SS6111140SP	SCREW 11/64-40 L=11	EXCEPT LH-1152-4-1(JA,JE),4-2			1
6	D2112555B00	CORD HOLDER, LARGE	EXCEPT LH-1152-4-1(JA,JE),4-2			1
7	SS7110910SP	SCREW 11/64-40 L=8.5	FOR LH-1152-4-1(JA,JE),4-2			1
8	B3538112000	OIL RETURN TUBE HOLDER	FOR LH-1152-4-1(JA,JE),4-2			1
9	10741759	GROUND WIRE ASM.	FOR LH-1152-4			1
10	SS7110710SP	SCREW 11/64-40 L=7	FOR LH-1152-4			1
11	10102002	RUBBER PLUG				1
12	TA1250504R0	RUBBER PLUG				3
13	B1114051000	NEEDLE THREAD GUIDE PIN	FOR LH-1152-4,-5			1
14	NS6620310SP	NUT 3/16-32	FOR LH-1152-4,-5			1
15	TA0750704R0	RUBBER PLUG				2
16	TA0750404R0	PLUG D=7.5 L=3.5				1
17	TA2100904R0	RUBBER PLUG				1
18	10100808	GASKET				1
19	10100758	FACE PLATE ASM.				1
20	10160851	FACE PLATE ASM.	FOR URBAN WHITE SPECIFICATION PARTS			1
21	SS7111120SP	SCREW 11/64-40 L=10.5				3
22	TA1250406R0	RUBBER PLUG D=12.5 L=4				2
23	10101509	THREAD GUIDE, D				1
24	SS5090610SP	SCREW 9/64-40 L=6				1
25	10101400	THREAD GUIDE, C	REPLACE THIS PARTS FOR STITCH SPECIFICATION "C"(SEE PAGE 21) (1
26	SS2090710SP	SCREW 9/64-40 L=7				1
27	10101103	PLATE				1
28	SS2080810SP	SCREW 1/8-44 L=7.5				4
29	B1123552000A	THREAD TAKEUP LEVER OIL GUARD				1
30	B1123552A00	THRED TAKE-UP LEVER OIL GUARD	FOR URBAN WHITE SPECIFICATION PARTS			1
31	SS7110510SP	SCREW 11/64-40 L=5				1
32	10101301	THREAD GUIDE, B	REPLACE THIS PARTS FOR STITCH SPECIFICATION "G","C" (SEE PAGE 20,21)			1
33	SS5090610SP	SCREW 9/64-40 L=6				1
34	B3138512000	TAKE-UP SPRING ADJUSTING PLATE				1
35	SS7090520SP	SCREW 9/64-40 L= 4.5				1
36	10101202	THREAD GUIDE, A	REPLACE THIS PARTS FOR STITCH SPECIFICATION "C"(SEE PAGE 21) (1
37	B1132512000	NUT				1
38	TA1050604R0	RUBBER PLUG				1
39	TA0750404R0	PLUG D=7.5 L=3.5				1
40	B1111563000	BED SLIDE SPRING				1
41	SS7110510SP	SCREW 11/64-40 L=5				2
42	10145001	BED SLIDE, LEFT 3/32" TO 7/16	EXCHANGING GAUGE PARTS (SEE PAGE 29~34)			1
43	SS2110920TP	SCREW 11/64-40 L=8.5				2
44	10130300	THROAT PLATE 3/16	EXCHANGING GAUGE PARTS (SEE PAGE 29~34)			1
45	10145506	BED SLIDE, RIGHT 3/32" TO 7/16	EXCHANGING GAUGE PARTS (SEE PAGE 29~34)			1
46	22602601	BED SCREW STUD				4

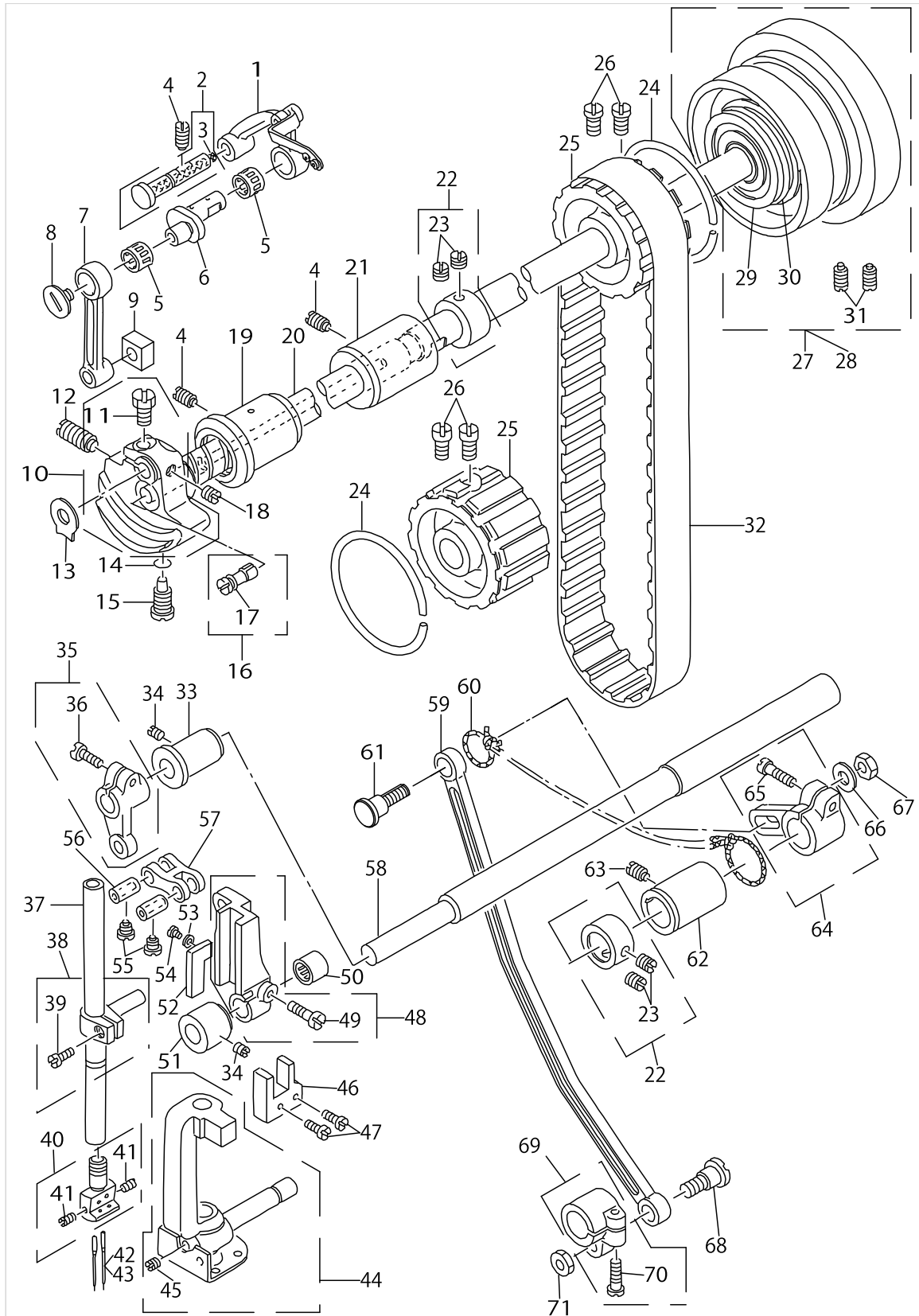
MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS



MACHINE FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
47	10100550	BED SLIDE ASM.				1
48	10102259	THREAD GUIDE ASM. F	ACCESSORY PARTS			1
49	B1131528000	FELT	ACCESSORY PARTS	*		1
50	10102200	THREAD GUIDE F	ACCESSORY PARTS	*		1
51	SS5090610SP	SCREW 9/64-40 L=6	ACCESSORY PARTS			1
52	10601607	TENSION THREAD GUARD PLATE	FOR LH-1152-6			1
53	SS7621040SP	SCREW 3/16-32 L= 9.5	FOR LH-1152-6			1
54	SS6111140SP	SCREW 11/64-40 L=11	FOR LH-1152-6			1
55	WT0530002KS	TOOTHED WASHER D=5.3	FOR LH-1152-6			1
56	TA2050406R0	RUBBER PLUG				1
57	CM300200001	ATTENTION SEAL	FOR JE			1
58	CM3002000B1	LABEL(16)	FOR USE IN JAPAN			1
59	CM300200101	SAFETY LABEL, 1(SMALL).	FOR USE IN JAPAN			1
60	CM3002001A1	SAFETY LABEL..3 (SMALL).	EXCEPT JE, USE IN JAPAN			1
61	10163004	THREAD TAKE UP LEVER OIL GUARD	FOR JE			1

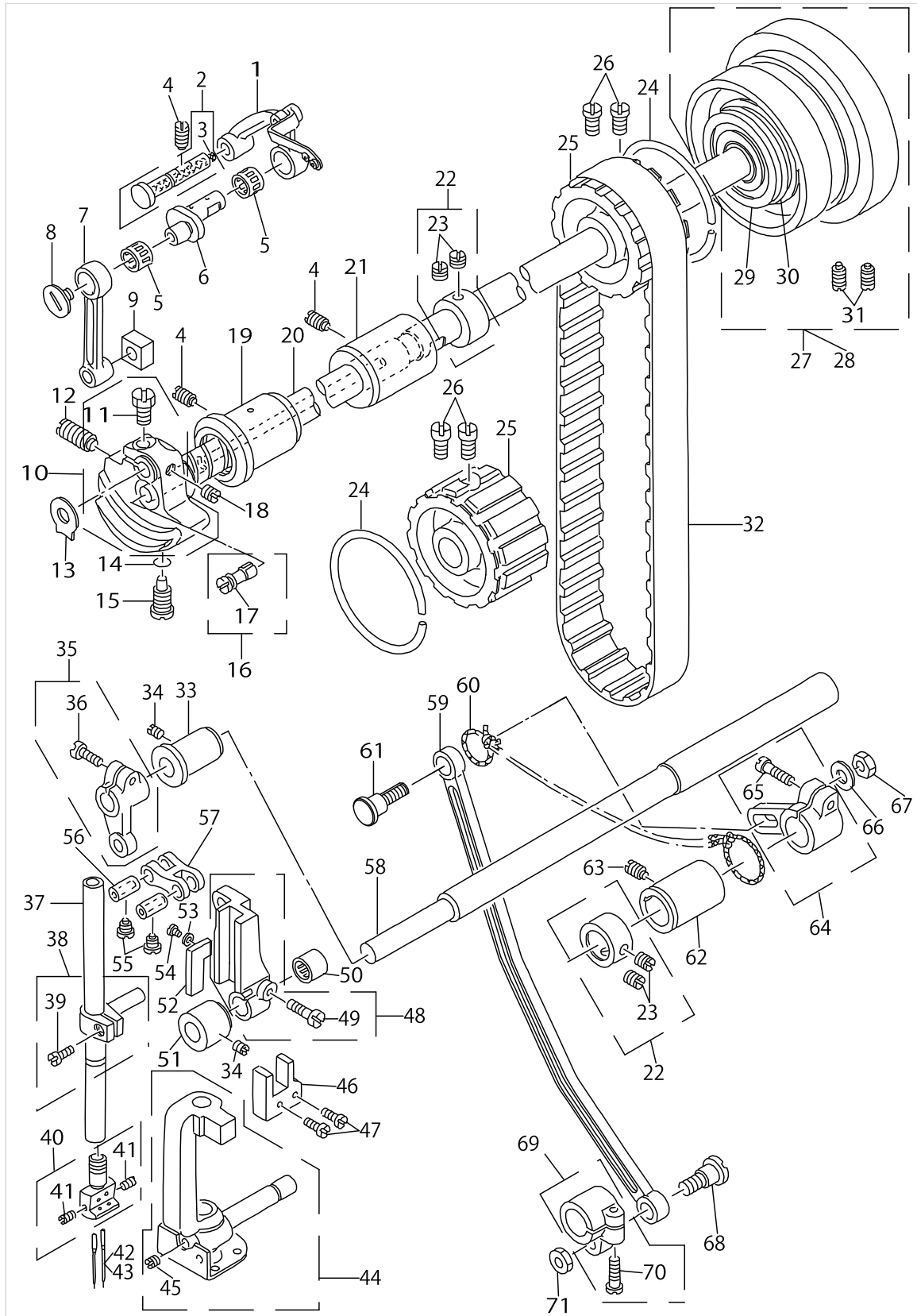
MAIN SHAFT NEEDLE FEED & NEEDLE BAR COMPONENTS



MAIN SHAFT NEEDLE FEED & NEEDLE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	10102853	THREAD TAKE-UP LEVER ASM.				1
2	B19045520A0	CRANK SHAFT STUD ASM.				1
3	CQ3500000F0	OIL FELT		*		0.1
4	SS8151150SP	SCREW 15/64-28 L=10.5				3
5	B1905541B00	NEEDLE BEARING	SELECTIVE PARTS			2
6	10102705	NEEDLE BAR CRANK				1
7	10104701	NEEDLE BAR CRANK ROD				1
8	B1903552000	LEFT SCREW				1
9	B1414555000	SLIDE BLOCK				1
10	10102655	COUNTERWEIGHT ASM.				1
11	SS9661120CP	SCREW 1/4-40 L=10.5		*		1
12	SS8681950SP	SCREW 9/32-28 L=19				1
13	B1212552A00	COUNTERWEIGHT PROTECTING PLATE				1
14	RO044240100	RUBBER RING				1
15	SS7681650TP	SCREW 9/32-28 L=16				1
16	B12135520A0A	OIL AMOUNT ADJUSTING PIN ASM.				1
17	RO029180100	RUBBER RING		*		1
18	SS8660610TP	SCREW 1/4-40 L=6				1
19	10188902	MAIN SHAFT BUSHING, FRONT				1
20	10102507	MAIN SHAFT				1
21	10103000	MAIN SHAFT BUSHING, INTERMED.				1
22	22904155	MAIN SHAFT THRUST COLLAR ASM.				2
23	SS8660610TP	SCREW 1/4-40 L=6		*		4
24	B1214019000	SPROCKET RING				2
25	10103109	SPROCKET WHEEL				2
26	SS6661110SP	SCREW 1/4-40 L=11				4
27	10103257	HAND WHEEL ASM.				1
28	10161057	HAND WHEEL ASM.	FOR URBAN WHITE SPECIFICATION PARTS			1
29	SB120000100	BEARING D=20X47		*		1
30	RO437200200	RUBBER RING		*		1
31	SS8151550SP	SCREW 15/64-28 L=15		*		2
32	10103406	TIMING BELT				1
33	10383008	NEEDLE BAR FRAME GUIDE				1
34	SS9120910TP	SCREW 3/16-28 L=9				2
35	B29074150A0	DRIVING CRANK ASM.				1
36	SS6121220TP	SCREW 3/16-28 L=11.5		*		1
37	10104503	NEEDLE BAR				1
38	10104859	NEEDLE BAR CONNECTION ASM.				1
39	SS7090910SP	SCREW 9/64-40 L=8.5		*		1
40	10147858	NEEDLE CLAMP ASM. 3/16	EXCHANGING GAUGE PARTS (SEE PAGE 29~34)			1
41	SS8080660TP	SCREW 1/8-44 L=5.5		*		2
42	MDP500B1100	NEEDLE DPX5 #11	EXCEPT JE			2
43	MC200500750	NEEDLE 134 NM75	FOR JE			2
44	10121069	NEEDLE BAR FRAME ASM.				1
45	SS8110510SP	SCREW 11/64-40 L=5		*		1
46	10121309	NEEDLE BAR FRAME POSITIONING B				1
47	SS7090910SP	SCREW 9/64-40 L= 8.5				2

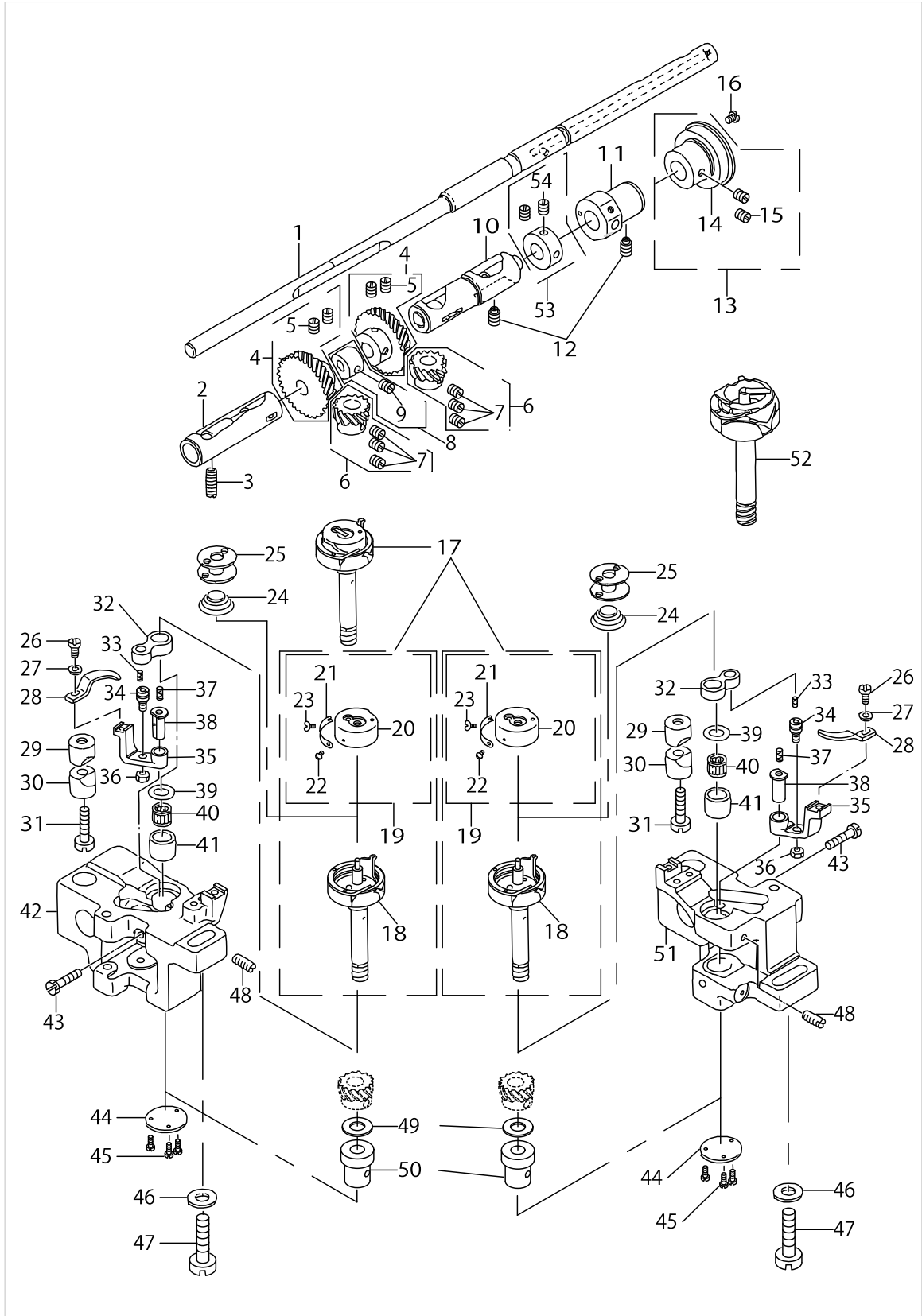
MAIN SHAFT NEEDLE FEED & NEEDLE BAR COMPONENTS



MAIN SHAFT NEEDLE FEED & NEEDLE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	10121556	SLIDE BLOCK GUIDE ASM.				1
49	SS6121610TP	SCREW 3/16-28 L=15.5		*		1
50	B2913412N00	BEARING				1
51	10121408	BUSHING				1
52	B2915415000	FELT				1
53	WP0250516SD	WASHER 2.5X6X0.5				1
54	SS6060410TP	SCREW 3/32-56 L=3.5				1
55	SS6090660TP	SCREW 9/64-40 L=6				2
56	B1412352A00	NEEDLE BAR LINK PIN, A	SELECTIVE PARTS			2
57	B2906415000	DRIVING LINK				1
58	10121606	NEEDLE BAR FRAME ROCK SHAFT				1
59	10122109	CONNECTING ROD				1
60	CQ200000000	OIL WICK				0.3
61	10179208	CONNECTING PIN				1
62	10106102	BUSHING				1
63	SS8151150SP	SCREW 15/64-28 L=10.5				1
64	10121952	DRIVING ARM ASM.				1
65	SS6121610TP	SCREW 3/16-28 L=15.5		*		1
66	WP0740516SP	WASHER 7.4X11.8X0.5				1
67	NS6680410SP	NUT 9/32-28				1
68	SD0900701TP	HINGE SCREW D=9 H=7				1
69	10122257	DRIVING ARM ASM.				1
70	SS6121610TP	SCREW 3/16-28 L=15.5		*		1
71	NS6680320SP	NUT 9/32-28				1

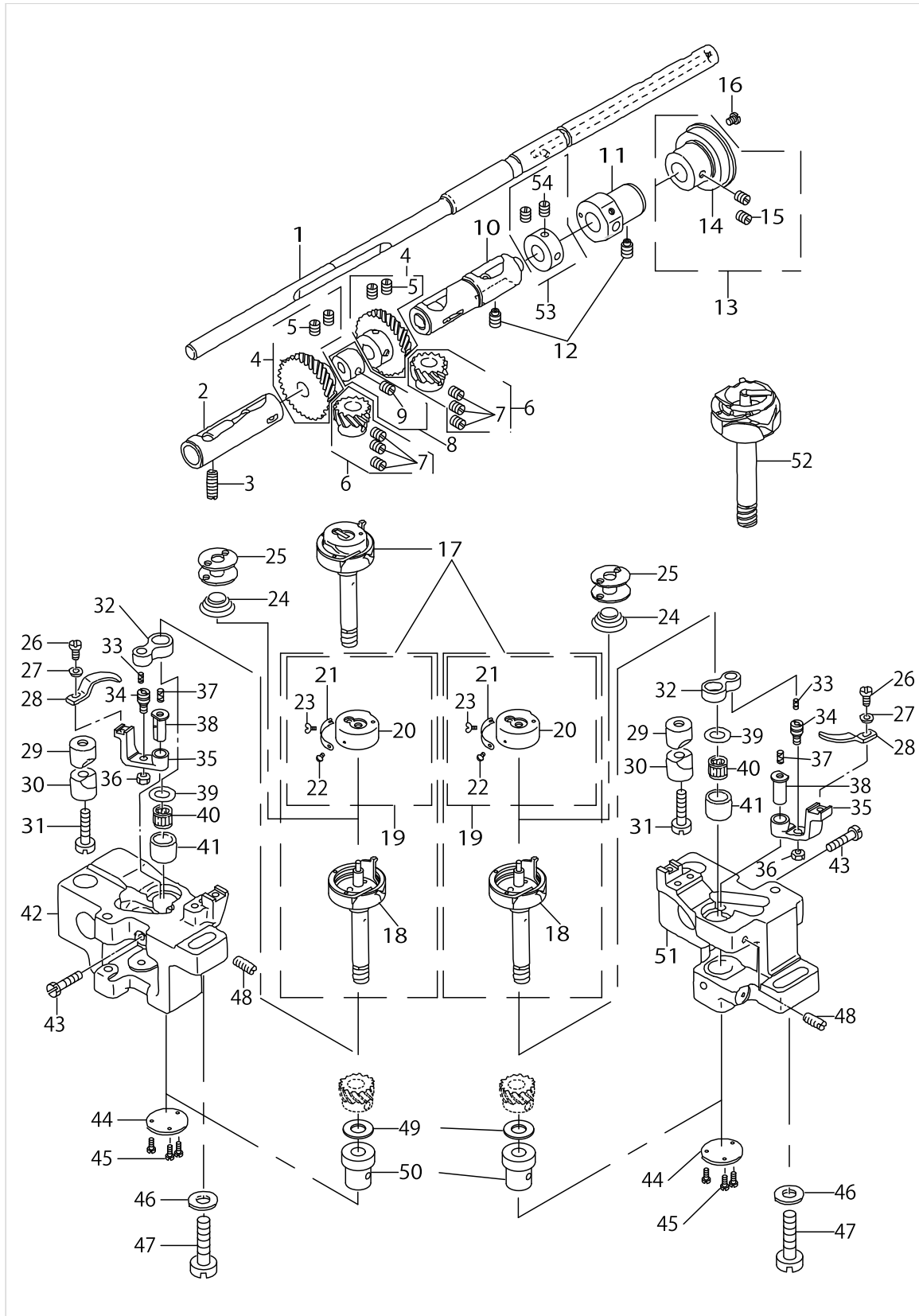
HOOK & HOOK DRIVING SHAFT COMPONENTS



HOOK & HOOK DRIVING SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	10108512	HOOK DRIVING SHAFT				1
2	B18025120A0A	BUSHING ASM., FRONT	EXCHANGING GAUGE PARTS (SEE PAGE 29~34)			1
3	SS8152030SP	SCREW 15/64-28 L=20				1
4	B18165120A0	HOOK DRIVING SHAFT GEAR ASM.				2
5	SS8660810TP	SCREW 1/4-40 L=8		*		4
6	10112050	HOOK SHAFT GEAR ASM., A	SELECTIVE PARTS			2
7	SS8660530TP	SCREW 1/4-40 L= 4.5		*		6
8	B18405120A0	FEED DRIVING CAM ASM.				1
9	SS8150510TP	SCREW 15/64-28 L= 4.7		*		1
10	B18035150A0	BUSHING ASM., INTERMEDIATE	EXCHANGING GAUGE PARTS (SEE PAGE 29~34)			1
11	10108611	PLUNGER BUSHING				1
12	SS8151150SP	SCREW 15/64-28 L=10.5				2
13	10108751	THRUST COLLAR ASM.				1
14	SB120000200	BEARING 20X42		*		1
15	SS8660610TP	SCREW 1/4-40 L=6		*		2
16	SS6110610TP	SCREW 11/64-40 L=6				1
17	10110054	HOOK ASM.	EXCEPT JA AND STITCH SPECIFICATION "C			2
18	10110062	HOOK ASM.		*		2
19	10110252	BOBBIN CASE ASM.		*		2
20	10110203	BOBBIN CASE		*		2
21	10110401	BOBBIN CASE TENSION SPRING		*		2
22	10110500	TENSION SPRING INSTALLING SCREW		*		2
23	10110609	TENSION ADJUSTING SCREW		*		2
24	10111508	SPRING				2
25	10111300	BOBBIN				2
26	SS6090810SP	SCREW 9/64-40 L= 7.5				2
27	WP0371016SD	WASHER 3.7X8X1				2
28	10111805	BOBBIN CASE OPENING LEVER				2
29	10109908	SADDLE INSTALLING BLOCK, UPPER				2
30	10112407	SADDLE INSTALLING BLOCK, LOWER				2
31	SS6153040SP	SCREW 15/64-28 L=30				2
32	B1820563000	BOBBIN CASE OPENING LEVER LINK				2
33	CQ202000000	OIL WICK				0.1
34	B1821051000	CRANK SCREW STUD				2
35	B1822051000	OPENING LEVER CRANK				2
36	NS6110420SP	NUT 11/64-40				2
37	CQ202000000	OIL WICK				0.1
38	B1823051000	OPENING LEVER CRANK PIN				2
39	10111201	THRUST WASHER, F	SELECTIVE PARTS			2
40	SB30953010C	NEEDLE BEARING 9.525X9.52	SELECTIVE PARTS			2
41	10109205	BUSHING				2
42	10108801	HOOK SHAFT SADDLE, LEFT				1
43	SS9111820SP	SCREW 11/64-40 L=18				2
44	B1860512000	HOOK SHAFT SADDLE COVER				2
45	SS7060610SP	SCREW 3/32-56 L= 5.5				6
46	WP0850002SP	WASHER 8.5X18X1.6				2
47	SM7082550SP	SCREW M8 L=25				2

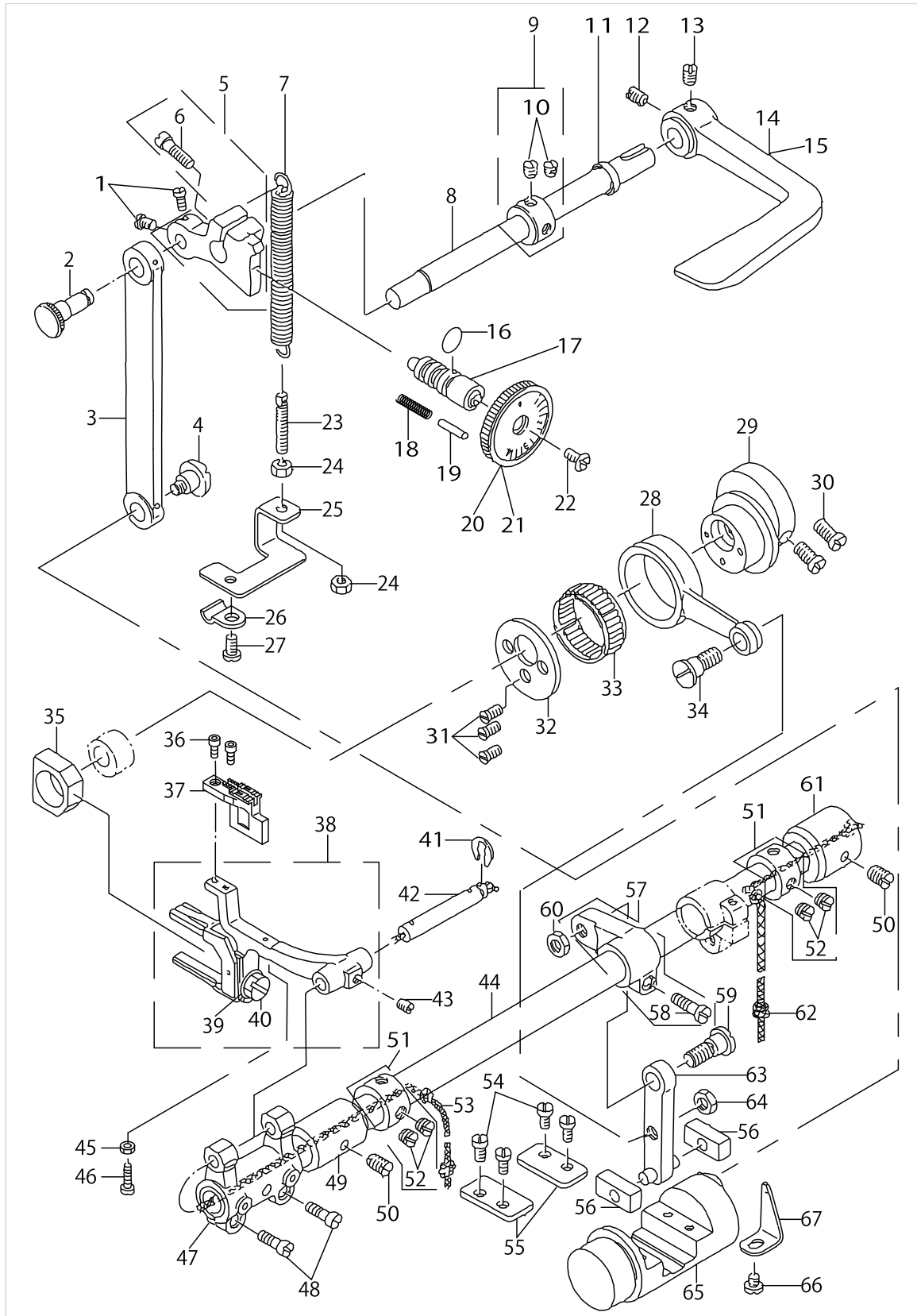
HOOK & HOOK DRIVING SHAFT COMPONENTS



HOOK & HOOK DRIVING SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS8151550SP	SCREW 15/64-28 L=15				2
49	B1818051D00	THRUST WASHER, D				2
50	10179307	BUSHING, LOWER				2
51	10108900	HOOK SHAFT SADDLE, RIGHT				1
52	10195154	LATCH HOOK ASM.	FOR JA AND STITCH SPECIFICATION "C			1
53	CS1470710SH	THRUST COLLAR ASM. D=14.72 W=7				1
54	SS8110410TP	SCREW 11/64-40 L= 3.5		*		2

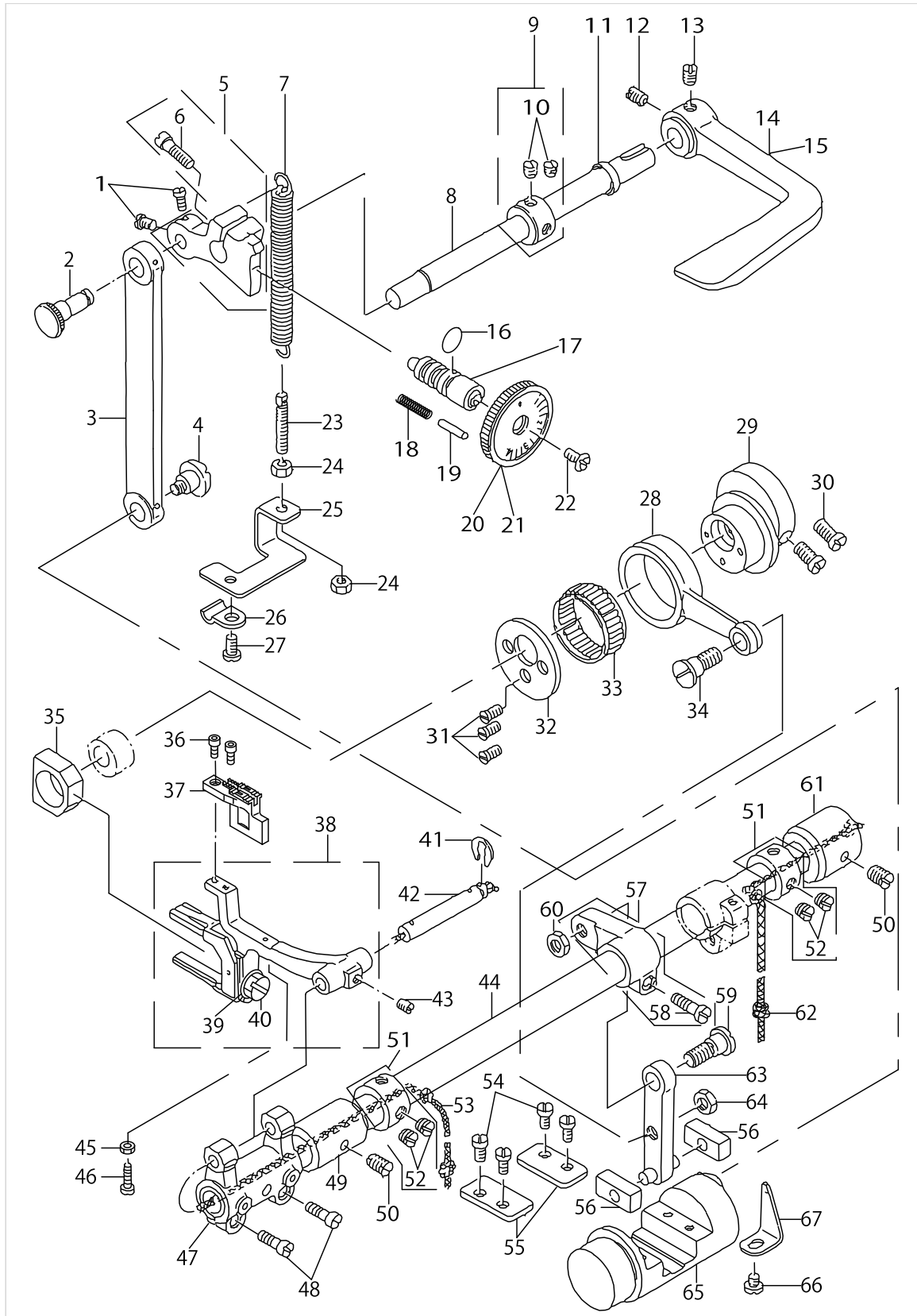
FEED MECHANISM COMPONENTS



FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SS6110710TP	SCREW 11/64-40 L= 6.5				2
2	10107001	ROD PIN				1
3	10106904	FEED REGULATOR CONNECTING ROD				1
4	SD0900702TP	HINGE SCREW D=9 H=7				1
5	10107159	FEED REGULATOR ASM.	REPLACE THIS PARTS FOR STITCH SPECIFICATION "C"(SEE PAGE 21)			1
6	SS6121610TP	SCREW 3/16-28 L=15.5		*		1
7	B1513280000	TENSION SPRING				1
8	10107506	REVERSE FEED SHAFT	ONLY FOR THE MACHINE WITHOUT AUTOMATIC REVERSE FEED MECHANISM			1
9	CS102121ASH	THRUST COLLAR ASM. D=10.2 W=12				1
10	SS8660610TP	SCREW 1/4-40 L=6		*		2
11	10108009	OIL SEAL				1
12	SS8660810TP	SCREW 1/4-40 L=8	ONLY FOR THE MACHINE WITHOUT AUTOMATIC REVERSE FEED MECHANISM			1
13	SS8661040TP	SCREW 1/4-40 L=10	ONLY FOR THE MACHINE WITHOUT AUTOMATIC REVERSE FEED MECHANISM			1
14	B1624380000	REVERSE FEED CONTROL LEVER	ONLY FOR THE MACHINE WITHOUT AUTOMATIC REVERSE FEED MECHANISM			1
15	B162438000A	REVERSE FEED CONTROL LEVER	FOR URBAN WHITE SPECIFICATION PARTS			1
16	RO074240100	RUBBER RING				1
17	B1634470000	STITCH LENGTH REGULATING SCREW				1
18	22912109	FEED REGULATOR PIN SPRING				1
19	B1147555000	PIN				1
20	B16234700A0	STITCH DIAL ASM.	REPLACE THIS PARTS FOR STITCH SPECIFICATION "G" (SEE PAGE 20,21)			1
21	B16234700AA	STITCH DIAL ASM.	FOR URBAN WHITE SPECIFICATION PARTS			1
22	SS6121050SP	SCREW 3/16-28 L= 9.5				1
23	B1649161000	TENSION SPRING ADJUSTING SCREW				1
24	NS6110420SP	NUT 11/64-40				2
25	10107209	TENSION SPRING SUSPENSION BRACKET				1
26	D3916481C00	TUBE HOLDER				1
27	SS7110910SP	SCREW 11/64-40 L=8.5				1
28	10106300	FEEDROCKERSHAFTCONNECTINGROD	REPLACE THIS PARTS FOR STITCH SPECIFICATION "C"(SEE PAGE 21)			1
29	B1610484000	FEED DRIVE ECCENTRIC CAM				1
30	SS6661110SP	SCREW 1/4-40 L=11				2
31	SS2110930SP	SCREW 11/64-40 L=8.7				3
32	B1637432000	THRUST COLLAR				1
33	B1636581B00	NEEDLE BEARING B	SELECTIVE PARTS			1
34	SD0900701TP	HINGE SCREW D= 9 H= 7				1
35	B1610512000	FEED DRIVING SLIDE BLOCK				1
36	SS6580752TP	SCREW 1/8-40 L=7				2
37	10167708	FEED DOG 3/16	EXCHANGING GAUGE PARTS (SEE PAGE 29~34)			1
38	10107753	FEED BAR ASM.				1
39	WP0621016SD	WASHER 6.2X13X1		*		1
40	SS9151440CP	SCREW 15/64-28 L=14		*		1
41	RE0500711KP	SNAP RING 5				1
42	B1604012000A	FEED BAR SHAFT				1
43	SM8050502TP	SCREW M5 L=5				1
44	10106003	FEED ROCK SHAFT				1

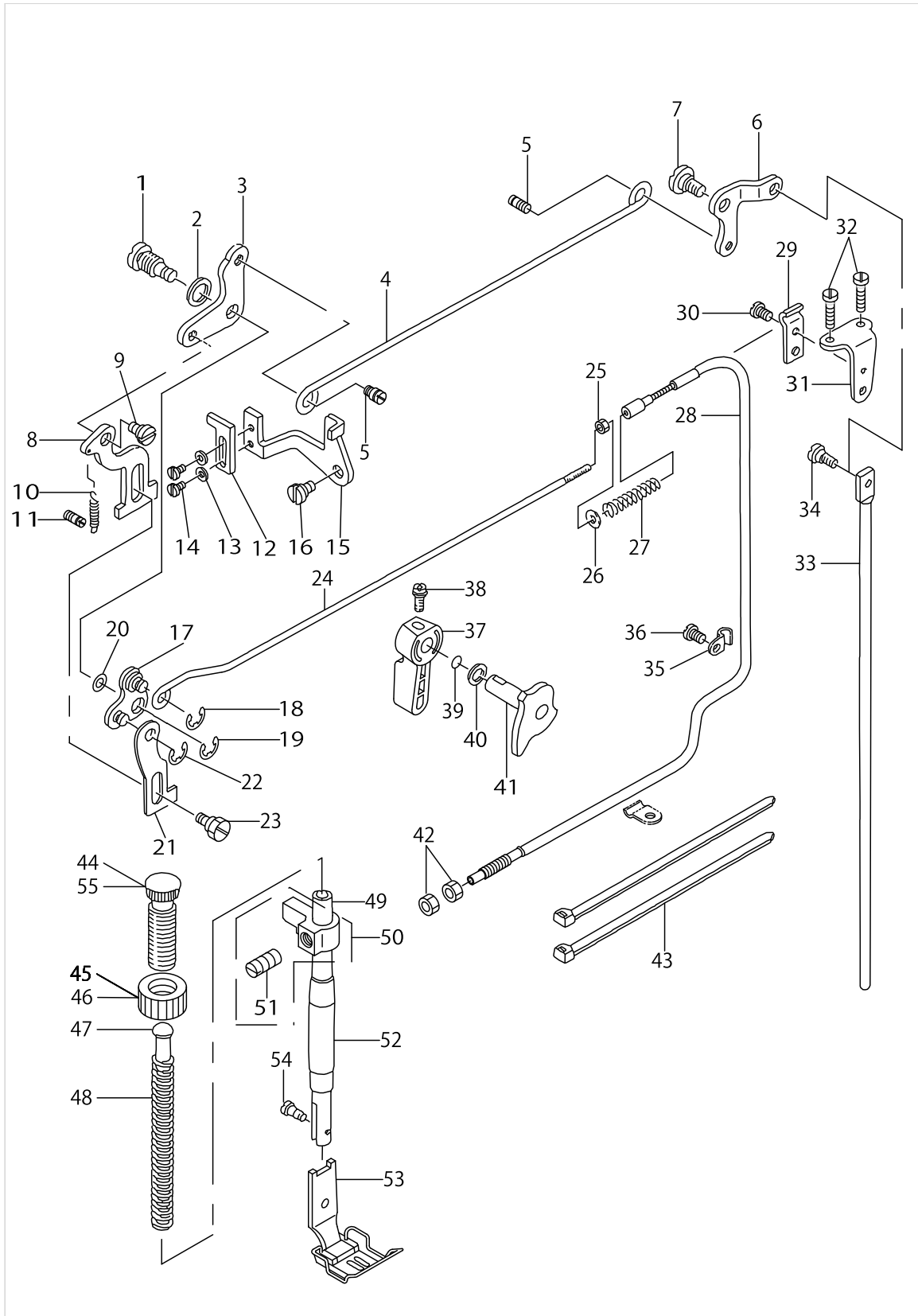
FEED MECHANISM COMPONENTS



FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
45	NS6080210SP	NUT 1/8-44				1
46	SS6081810SP	SCREW 1/8-44 L=18.0				1
47	B1603512000	FEED ROCKER				1
48	SS7111310TP	SCREW 11/64-40 L=12.8				2
49	10106102	BUSHING				1
50	SS8681130SP	SCREW 9/32-28 L=11				2
51	22904155	MAIN SHAFT THRUST COLLAR ASM.				2
52	SS8660610TP	SCREW 1/4-40 L=6		*		4
53	CQ252000000	OIL WICK				0.4
54	SS7110910SP	SCREW 11/64-40 L=8.5				4
55	10106805	PLATE				2
56	B1652470000	FEED DRIVING ROCKER BLOCK				2
57	10106557	FEED ROCKER SHAFT CRANK ASM.				1
58	SS6121610TP	SCREW 3/16-28 L=15.5		*		1
59	SD0900701TP	HINGE SCREW D= 9 H= 7				1
60	NS6680410SP	NUT 9/32-28				1
61	10106201	BUSHING				1
62	CQ303000000	OIL WICK				0.3
63	10106458	FEED ROCK CONNCTING ROD ASM.				1
64	NS6680410SP	NUT 9/32-28				1
65	10106656	FEED DRIVING ROCKER ASM.				1
66	SS7110510SP	SCREW 11/64-40 L=5				1
67	B1633470000	STOPPER PLATE				1

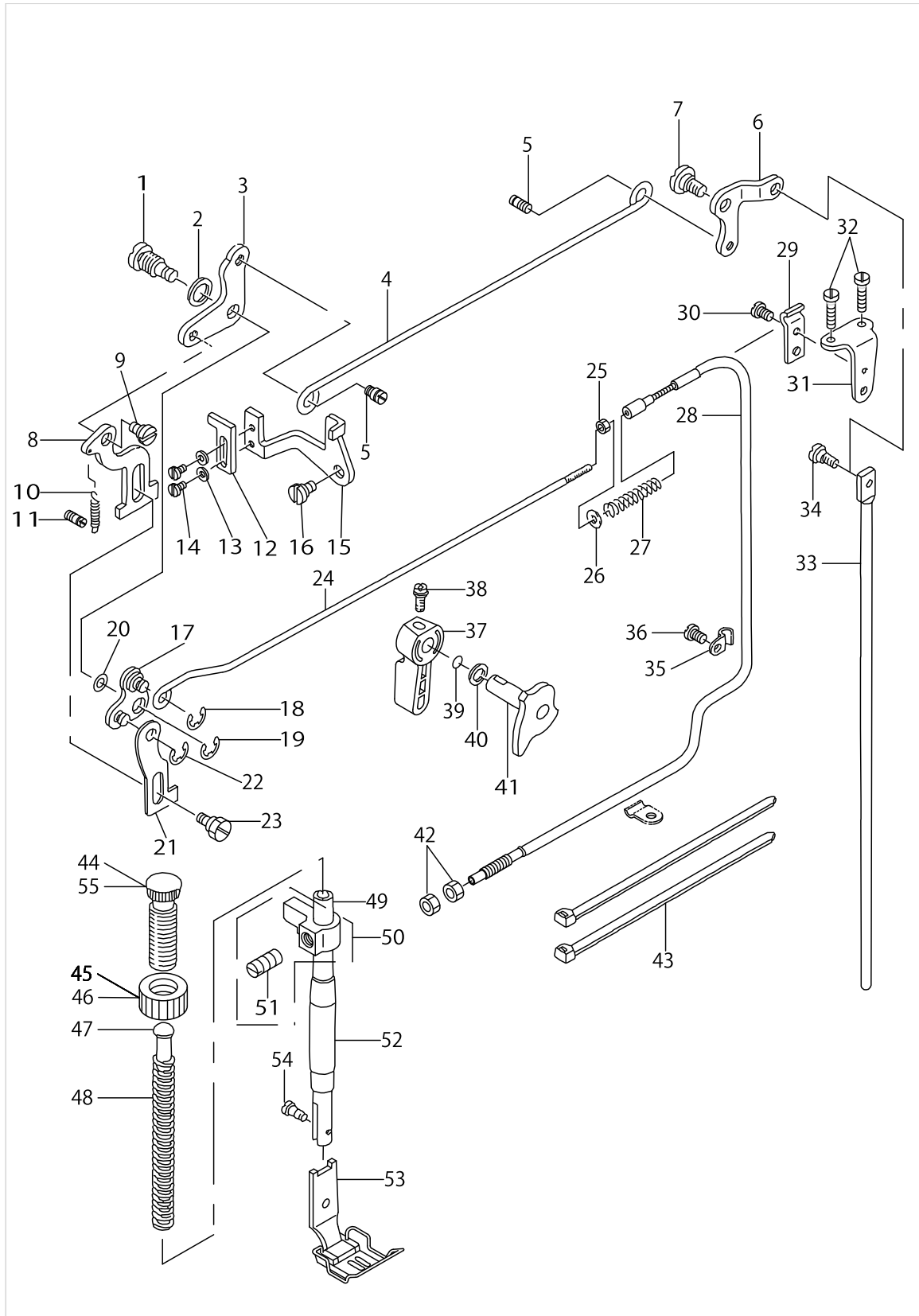
PRESSER BAR & TENSION RELEASE COMPONENTS



PRESSER BAR & TENSION RELEASE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	D1517415B00	LIFTING LEVER HINGE PIN				1
2	B3431581000	LIFTING LEVER GASKET				1
3	10105609	LIFTING LEVER LINK, LEFT				1
4	10125003	LIFTING LEVER CONNECTING ROD				1
5	11007101	HINGE SCREW				2
6	10125102	LIFTING LEVER LINK, RIGHT				1
7	SD0720331SP	HINGE SCREW D= 7.24 H= 3.3				1
8	B1515415000	LIFTING LEVER				1
9	SD0630301SP	HINGE SCREW D=6.35 H=3				1
10	B1522180000	SPRING				1
11	B1531415000	SUSPENSION				1
12	B3135415000	TENSION RELEASE LINK, B				1
13	WP0330500MB	WASHER 3.3X6X0.5				2
14	SS7080520SP	SCREW 1/8-44 L=4.9				2
15	10123305	TENSION RELEASE LINK, A				1
16	SD0640231SP	HINGE SCREW D= 6.35 H= 2.3				1
17	D3157415BAH	TENSION RELEASE LEVER LINK ASM				1
18	RE0500000K0	E-RING				1
19	RE0600000K0	E-RING 6				1
20	WP0740516SP	WASHER 7.4X11.8X0.5				1
21	D3156415B00	TENSION RELEASE PLATE				1
22	RE0500000K0	E-RING				1
23	SD0640482SP	HINGE SCREW D= 6.35 H= 4.8				1
24	10123206	TENSION RELEASE ROD				1
25	NS6060310SP	NUT 3/32-56				1
26	WP0371016SD	WASHER 3.7X8X1				1
27	10123701	PRESSER SPRING				1
28	10123057	TENSION RELEASE WIRE ASM.				1
29	D3164555B00	OUTER PRESSER PLATE				1
30	SS7110710SP	SCREW 11/64-40 L=7				1
31	D3163555B00A	FLEXIBLE TUBE SUPPORT PLATE				1
32	SS7111410SP	SCREW 11/64-40 L=14				2
33	10125201	CONNECTING ROD, VERTICAL				1
34	SD0600322SD	HINGE SCREW D=6 H=3.2				1
35	B3538112000	OIL RETURN TUBE HOLDER				1
36	SS7110710SP	SCREW 11/64-40 L=7				1
37	11071800	HAND LIFTER				1
38	B1521555000	SCREW				1
39	RO037180100	RUBBER RING				1
40	WP0740516SP	WASHER 7.4X11.8X0.5				1
41	10105575	HAND LIFTER CAM ASM.				1
42	NS6620310SP	NUT 3/16-32				2
43	A407855000A	CLIP BAND				2
44	B1509555000	PRESSER SPRING REGULATOR				1
45	B1511555000	NUT				1
46	11071701	NUT	FOR URBAN WHITE SPECIFICATION PARTS			1
47	22907703	PRESSER GUIDE BAR				1

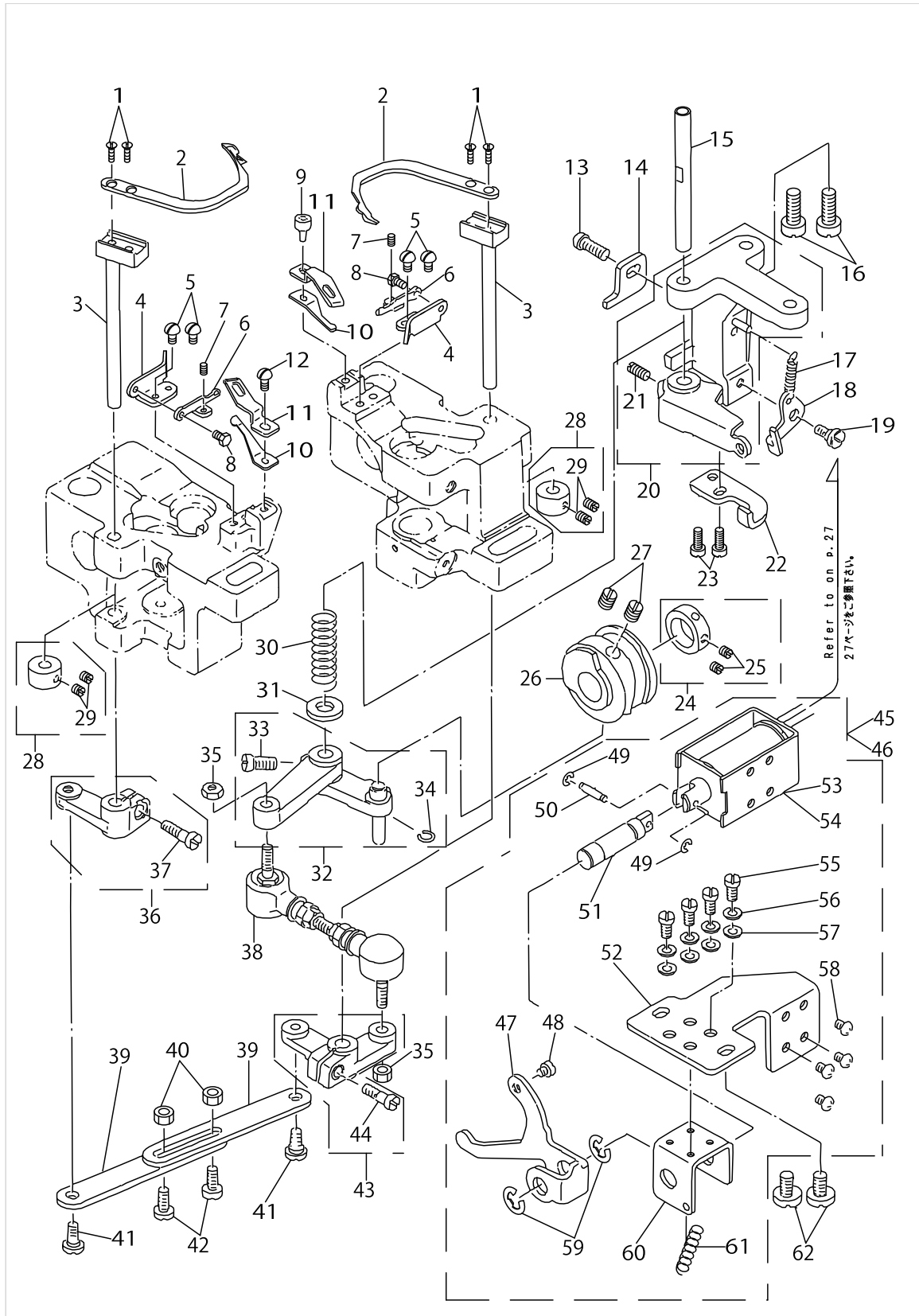
PRESSER BAR & TENSION RELEASE COMPONENTS



PRESSER BAR & TENSION RELEASE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	22907406	PRESSER SPRING				1
49	B1501581000	PRESSER BAR				1
50	10178754	PRESSER BAR BUSHING LOWER				1
51	SS8660610TP	SCREW 1/4-40 L=6		*		1
52	22907109	PRESSER BAR BUSHING, LOWER				1
53	10152759	PRESSER FOOT ASM. 3/16	EXCHANGING GAUGE PARTS (SEE PAGE 29~34)			1
54	SS7090910TP	SCREW 9/64-40 L= 8.5				1
55	11071602	PRESSER SPRING REGULATOR	FOR URBAN WHITE SPECIFICATION PARTS			1

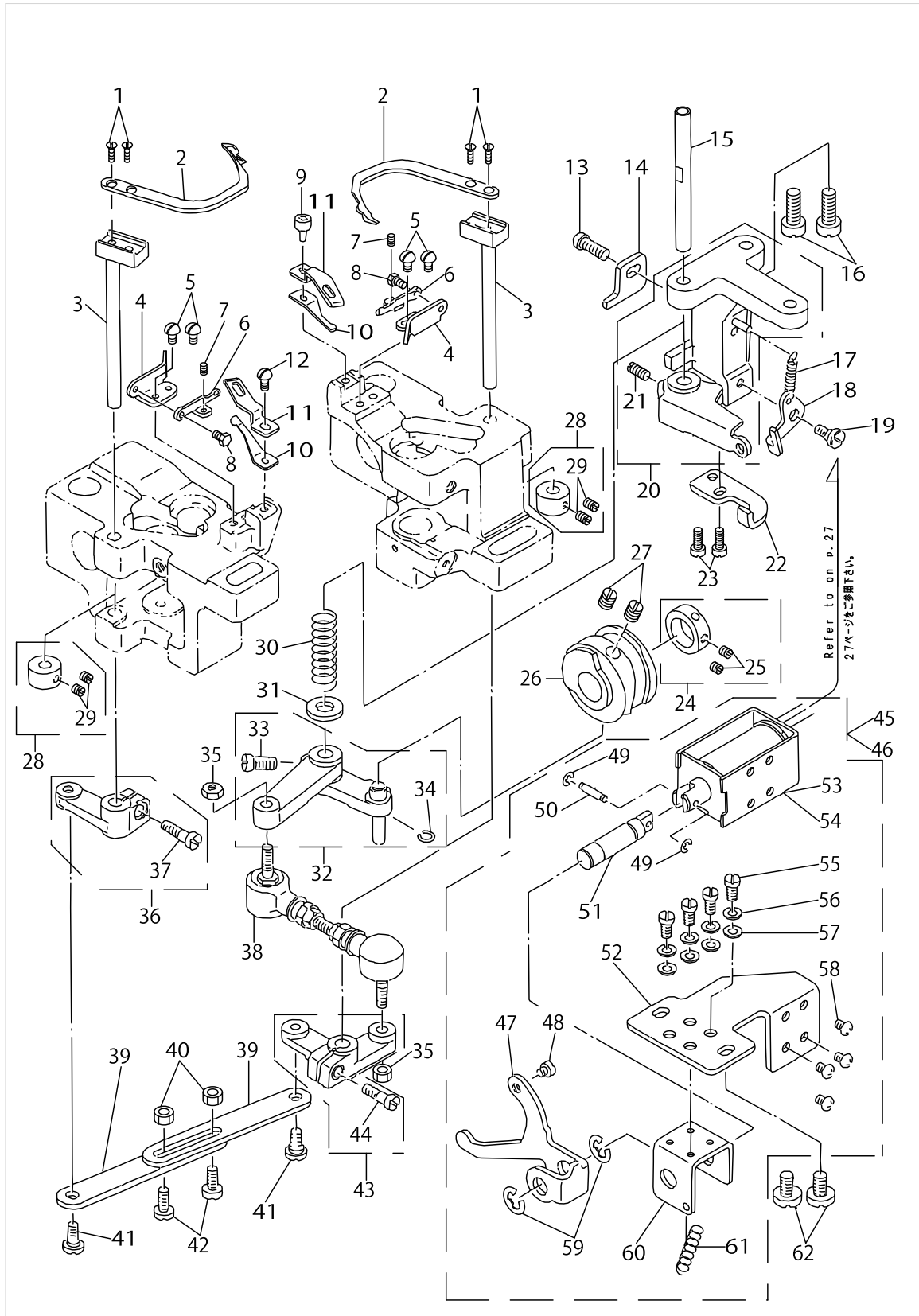
THREAD TRIMMER MECHANISM COMPONENTS



THREAD TRIMMER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SS2080810SP	SCREW 1/8-44 L=7.5				4
2	10211118	MOVING KNIFE				2
3	10116051	MOVING KNIFE SHAFT ASM.				2
4	10211001	MOVING KNIFE SUPPORT PLATE				2
5	SS5090610SP	SCREW 9/64-40 L=6				4
6	10211407	THREAD PRESSER ADJUSTING PLATE				2
7	SS8080610SP	SCREW 1/8-44 L=5.5				2
8	SS9080410SP	SCREW 1/8-44 L=4.3				2
9	SS6091022TP	SCREW				1
10	10211506	THREAD PRESSER B				2
11	10211209	COUNTER KNIFE				2
12	SS5090610SP	SCREW 9/64-40 L=6				1
13	SS6121212TP	SCREW 3/16-28 L=12.0				1
14	10118107	STOPPER, A				1
15	10116804	SHAFT				1
16	SS7151610SP	SCREW 15/64-28 L=16				2
17	B3418180000	SPRING				1
18	10117208	TENSION DISC RELEASE PLATE				1
19	SD0600271SP	HINGE SCREW D= 6 H= 2.7				1
20	10116655	LINK INSTALLING BASE ASM. A				1
21	SS8111010TP	SCREW 11/64-40 L=9.5		*		1
22	10118206	STOPPER, B				1
23	SS6111010SP	SCREW 11/64-40 L= 9.5				2
24	CS1470710SH	THRUST COLLAR ASM. D=14.72 W=7				1
25	SS8110410TP	SCREW 11/64-40 L= 3.5		*		2
26	10117307	THREAD TRIMMER CAM				1
27	SS8660810TP	SCREW 1/4-40 L=8				2
28	CS070081BSH	THRUST COLLAR ASM. D=7 W=8				2
29	SS8110510SP	SCREW 11/64-40 L=5		*		4
30	10116903	SPRING				1
31	WP0753016SZ	WASHER 7.5X16.0X3.0				1
32	10116754	CAM INSTALLING LINK ASM.				1
33	SS6151220SP	SCREW 15/64-28 L=11.5		*		1
34	D2430555B00	SNAP RING		*		1
35	NM6050001SP	NUT M5				2
36	10116259	DRIVING ARM ASM., LEFT				1
37	SS6121010SP	SCREW 3/16-28 L=10		*		1
38	10116507	JOINT ROD				1
39	10116408	CONNECTING LINK				2
40	NS6110420SP	NUT 11/64-40				2
41	SD0650305SP	HINGE SCREW D= 6.5 H= 3				2
42	SS6111140SP	SCREW 11/64-40 L=11				2
43	10116358	DRIVING ARM ASM., RIGHT				1
44	SS6121610TP	SCREW 3/16-28 L=15.5		*		1
45	10117851	SOLENOID ASM.	FOR LH-1152-4,-7			1
46	10144350	SOLENOID ASM.	FOR LH-1152-5,-6			1
47	10117802	PRESS PLATE		*		1

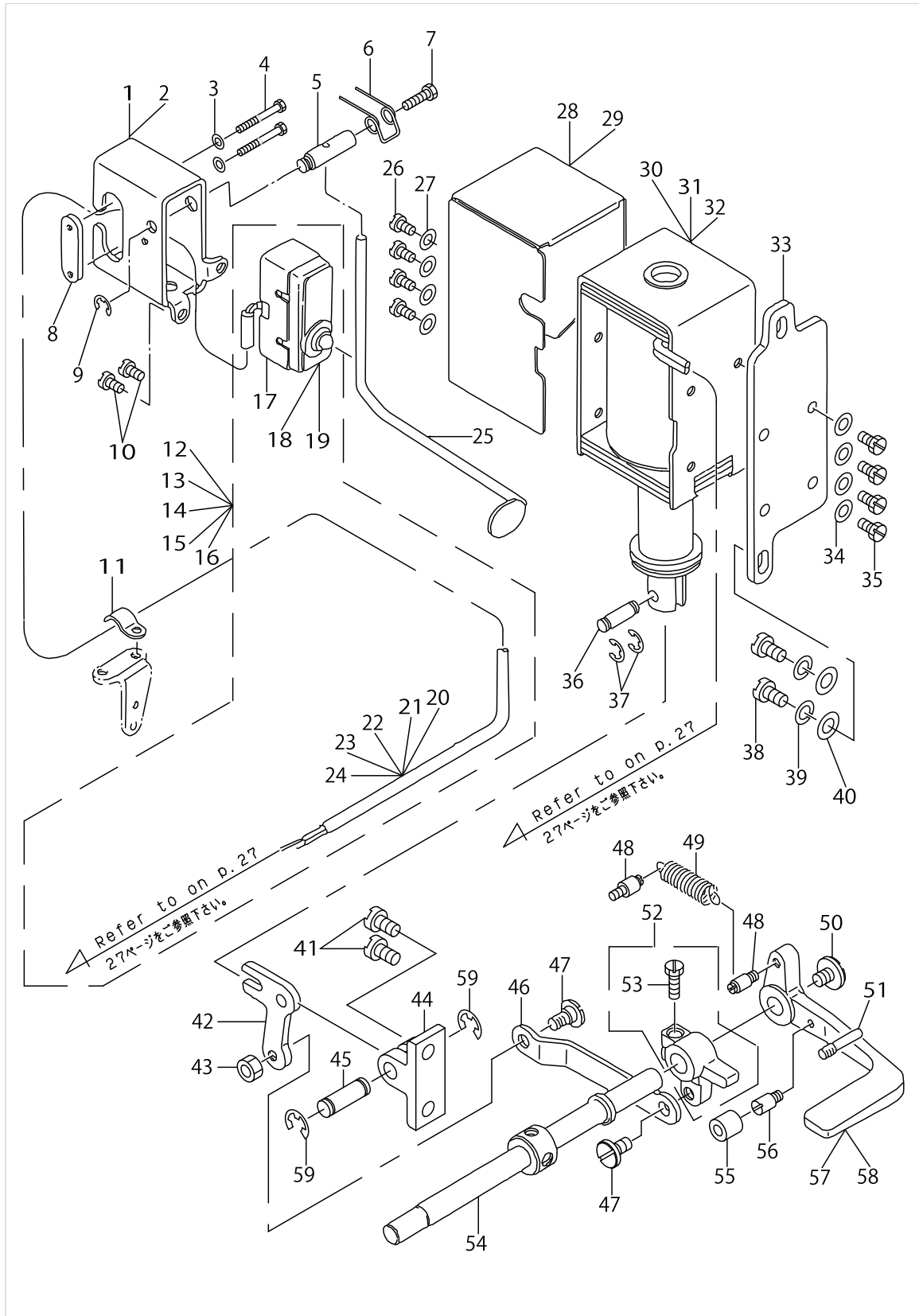
THREAD TRIMMER MECHANISM COMPONENTS



THREAD TRIMMER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	10118305	PRESS PLATE DRIVING SCREW		*		1
49	RE0250000K0	E-RING 2.5		*		2
50	D2107555B00	WIPER LINK SHAFT, A		*		1
51	10117901	SHAFT		*		1
52	10117703	SOLENOID INSTALLING BASE		*		1
53	10117604	SOLENOID	FOR LH-1152-4,-7	*		1
54	10144301	SOLENOID	FOR LH-1152-5,-6	*		1
55	SS7110910SP	SCREW 11/64-40 L=8.5		*		4
56	WS0451040KP	SPRING WASHER 4.5X8.5X1		*		4
57	WP0480856SP	WASHER 4.8X8.4X0.8		*		4
58	SM4040601SB	SCREW M4 L=6		*		4
59	RE0700000K0	E-RING 7		*		2
60	10118008	FRAME		*		1
61	B2037372000	NIPPER BAR BLOCK SPRING		*		1
62	SS6151040SP	SCREW 15/64-28 L=10				2

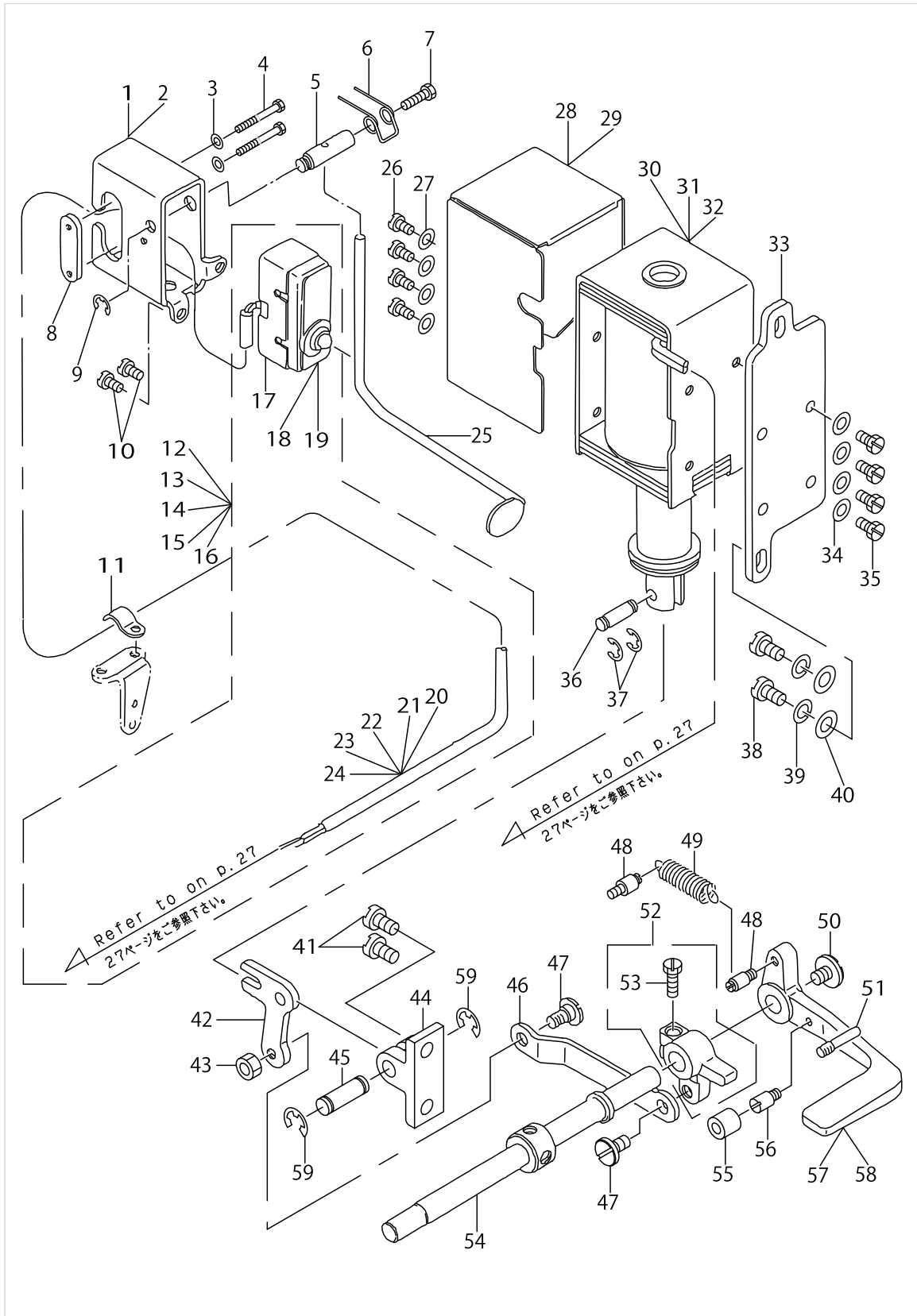
AUTOMATIC REVERSE FEED MECHANISM COMPONENTS



AUTOMATIC REVERSE FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	D1627555B00A	REVERSE FEED SWITCH MOUNTING B				1
2	D1627555B0A	REVERSE FEED SWITCH MOUNTING,B	FOR URBAN WHITE SPECIFICATION PARTS			1
3	WP0320501SC	WASHER M3				2
4	SM4033001SC	SCREW M3 L=30				2
5	D1628555B00	SHAFT				1
6	D1635555B00	SWITCH LEVER SPRING				1
7	SS7111410SP	SCREW 11/64-40 L=14				1
8	D9299555B00	MICROSWITCH SET PLATE				1
9	RE0500000K0	E-RING				1
10	SS7110710SP	SCREW 11/64-40 L=7				2
11	D2611555B00A	CABLE HOLDER				1
12	D6036555CAA	2-CORE CABTYRE CORD ASM.	FOR LH-1152-4-1B(JA)			1
13	D6036555BA0	2-CORE CABTYRE CORD ASM.	FOR LH-1152-4-1B(JE)			1
14	D6036555CA0	2-CORE CABTYRE CORD ASM.	FOR LH-1152-4-2B			1
15	B60365050A0	2-CORE CORD ASM.	FOR LH-1152-6-0B,5-2B			1
16	10179851	2-CORE CORD ASM.	FOR LH-1152-7-0B			1
17	D9205555B00	MICROSWITCH COVER		*		1
18	D9204555B00	MICROSWITCH 15A	FOR LH-1152-4-3B	*		1
19	D9204555C00	MICROSWITCH 0.1A	FOR LH-1152-4-4B,6-WB,5-4B, 7-WB	*		1
20	HW500070000	2-CORE CABTYRE CORD	FOR LH-1152-4-1B(JA)	*		1.9
21	HW5F18S1228	TWO-CORE CORD	FOR LH-1152-4-1B(JE)	*		1.5
22	HW500070000	2-CORE CABTYRE CORD	FOR LH-1152-4-2B	*		1.5
23	HW500070000	2-CORE CABTYRE CORD	FOR LH-1152-6-0B,5-2B	*		1.5
24	HW5F18S1228	TWO-CORE CORD	FOR LH-1152-7-0B	*		1.5
25	10119857	REVERSE FEED SWITCH LEVER ASM.				1
26	SS7110710SP	SCREW 11/64-40 L=7				4
27	WP0501016SD	WASHER 5X10.5X1				4
28	10119303	SOLENOID COVER				1
29	10161305	SOLENOID COVER	FOR URBAN WHITE SPECIFICATION PARTS			1
30	10119006	REVERSE FEED SOLENOID, AC31V	FOR LH-1152-4-2B,4-4B			1
31	10119105	REVERSE FEED SOLENOID, AC24V	FOR LH-1152-4-1B,4-3B,7-0B, 7-WB			1
32	10144400	REVERSE FEED SOLENOID	FOR LH-1152-6-0B,6-WB,5			1
33	10119204	SOLENOID INSTALLING PLATE				1
34	WP0501016SD	WASHER 5X10.5X1				4
35	SS9111010SP	SCREW 11/64-40 L=9.5				4
36	D2464555B00	LINK DRIVING MAGNET PIN				1
37	RE0400000K0	E-RING 4				2
38	SS7151210SP	SCREW 15/64-28 L=12				2
39	WS0631510KP	SPRING WASHER				2
40	WP0621016SD	WASHER 6.2X13X1				2
41	SS7151210SP	SCREW 15/64-28 L=12				2
42	10119402	LINK				1
43	NS6150430SP	NUT 15/64-28				1
44	D1684141E00A	LINK INSTALLING BASE				1
45	D1687141E00	PIN				1
46	10119600	REVERSE FEED ROD				1
47	SD0720331SP	HINGE SCREW D= 7.24 H= 3.3				2

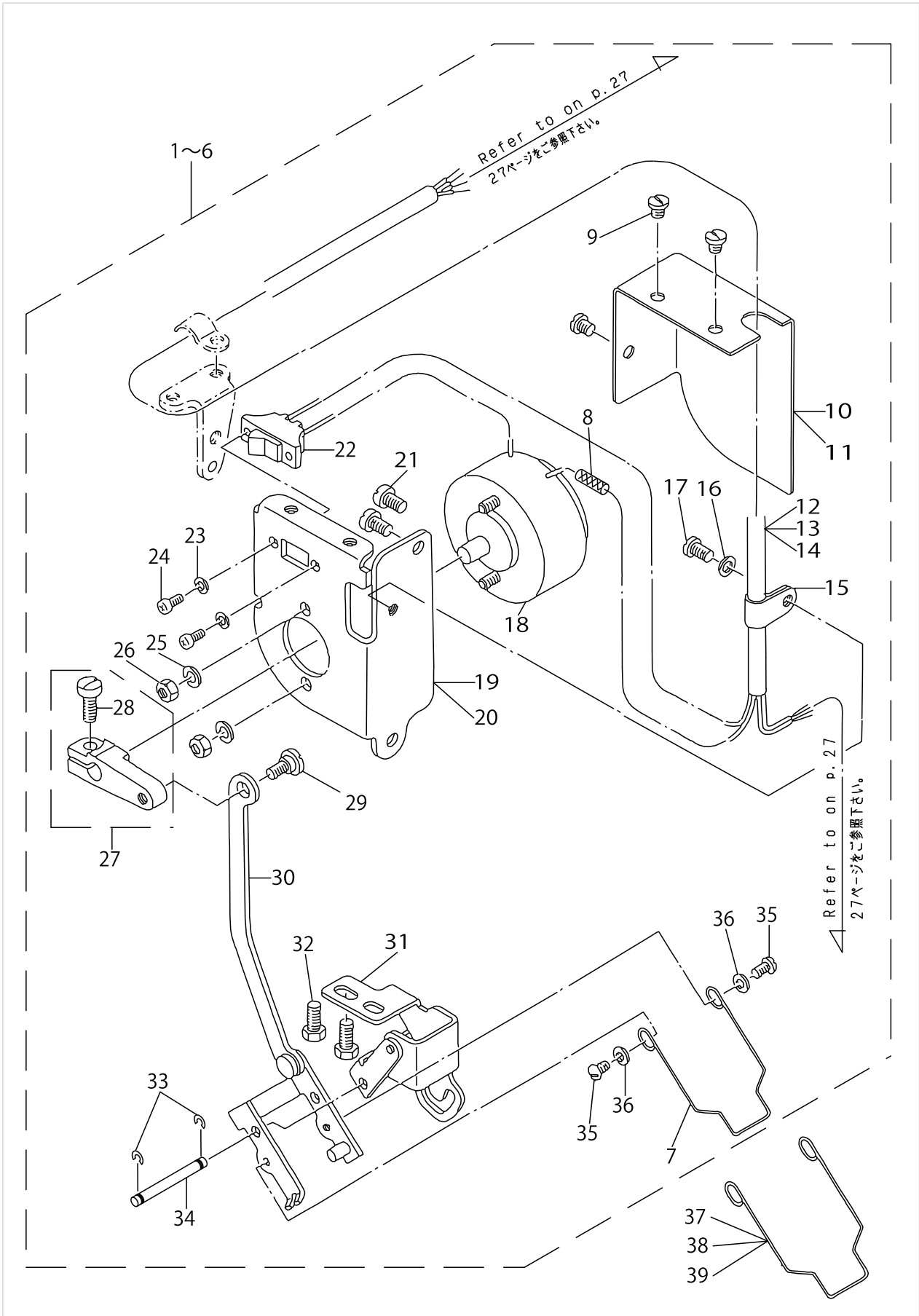
AUTOMATIC REVERSE FEED MECHANISM COMPONENTS



AUTOMATIC REVERSE FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	10120004	SPRING SUSPENSION				2
49	D2515232D00	TORSION SPRING				1
50	SS7620750SP	SCREW 3/16-32 L= 6.5				1
51	B2733761000	PIN				1
52	10119758	REVERSE FEED CONNECTING ARM AS				1
53	SS7121410SP	SCREW 3/16-28 L=14		*		1
54	10107407	REVERSE FEED SHAFT				1
55	10119907	CUSHION				1
56	B1114280000	PIN				1
57	10107605	REVERSE FEED CONTROL LEVER				1
58	10161206	REVERSE FEED CONTROL LEVER	FOR URBAN WHITE SPECIFICATION PARTS			1
59	RE0600000K0	E-RING 6				2

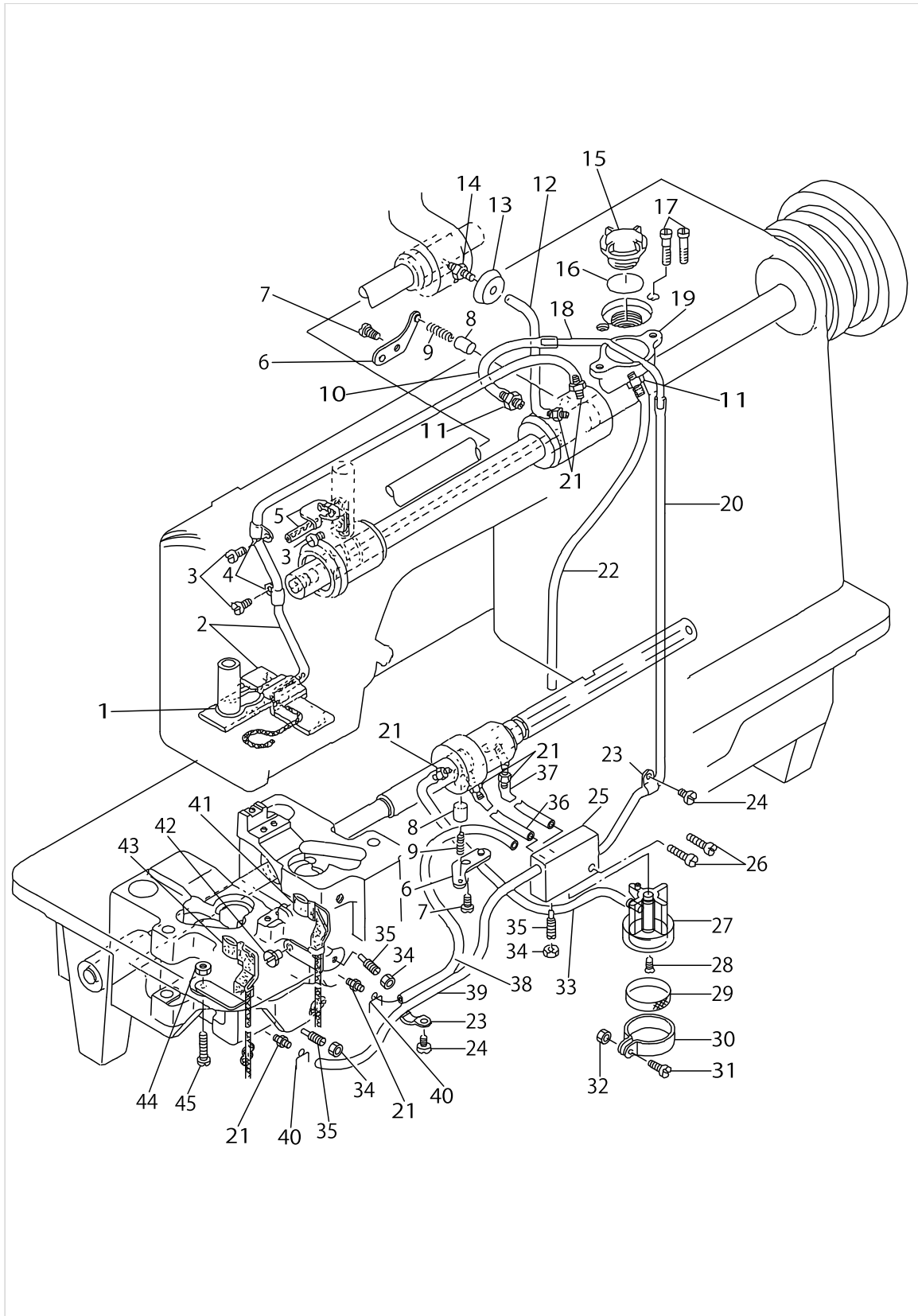
WIPER MECHANISM COMPONENTS



WIPER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	10209682	WIPER APPARATUS ASM.	FOR LH-1152-4-3			1
2	10209674	WIPER APPARATUS ASM.	FOR LH-1152-4-3B			1
3	10209781	WIPER APPARATUS ASM.	FOR LH-1152-4-4			1
4	10209773	WIPER APPARATUS ASM.	FOR LH-1152-4-4B,5-4B,6-WB			1
5	10179968	WIPER APPARATUS ASM.	FOR LH-1152-7-WB			1
6	10181469	WIPER APPARATUS ASM.	FOR LH-1152-7-W0			1
7	10209203	WIPER 3/32"-3/8	FOR 3/32"-3/8	*		1
8	E9862201000	TUBE		*		1
9	SS7110340SP	SCREW 11/64-40 L=3.2		*		3
10	10209401	SOLENOID INSTALLING BASE COVER		*		1
11	10615102	WIPER MAGNET COVER	FOR URBAN WHITE SPECIFICATION PARTS	*		1
12	HW5F18S1248	4-CORE CABTYRE CORD		*		1.5
13	HW5F18S1248	4-CORE CABTYRE CORD		*		0.9
14	HW5F18S1248	4-CORE CABTYRE CORD	FOR LH-1152-7-WB	*		1.6
15	D2120555C00	CORD PRESSER (120V)		*		1
16	WP0480856SP	WASHER 4.8X8.4X0.8		*		1
17	SS7110510SP	SCREW 11/64-40 L=5		*		1
18	10209609	WIPER SOLENOID		*		1
19	10209302	SOLENOID INSTALLING BASE		*		1
20	10615003	SOLENOID INSTALLING BASE	FOR URBAN WHITE SPECIFICATION PARTS	*		1
21	SS7110710SP	SCREW 11/64-40 L=7		*		2
22	D2119555C00	SWITCH		*		1
23	WP0330500MB	WASHER 3.3X6X0.5		*		2
24	SM4030601SB	SCREW M3 L=6		*		2
25	WS0441040KP	SPRING WASHER 4.4X7.4X1		*		2
26	NM6040003SC	NUT M4		*		2
27	10209054	WIPER DRIVING ARM ASM.		*		1
28	SS7111120SP	SCREW 11/64-40 L=10.5		*		1
29	SD0600271SP	HINGE SCREW D=6 H=2.7		*		1
30	10208866	WIPER LINK ASM. 2		*		1
31	10208551	WIPER BASE ASM.		*		1
32	SS9111010SP	SCREW 11/64-40 L=9.5		*		2
33	RE0320000K0	E-RING 3.2		*		2
34	10208700	WIPER LINK SHAFT		*		1
35	SS3090520SP	SCREW 9/64-40 L=4.5		*		2
36	WP0371016SD	WASHER 3.7X8X1		*		2
37	10209500	WIPER	FOR 7/16"-5/8			1
38	10209807	WIPER	FOR 3/4"-7/8			1
39	10209906	WIPER	FOR 1"-1-1/4			1

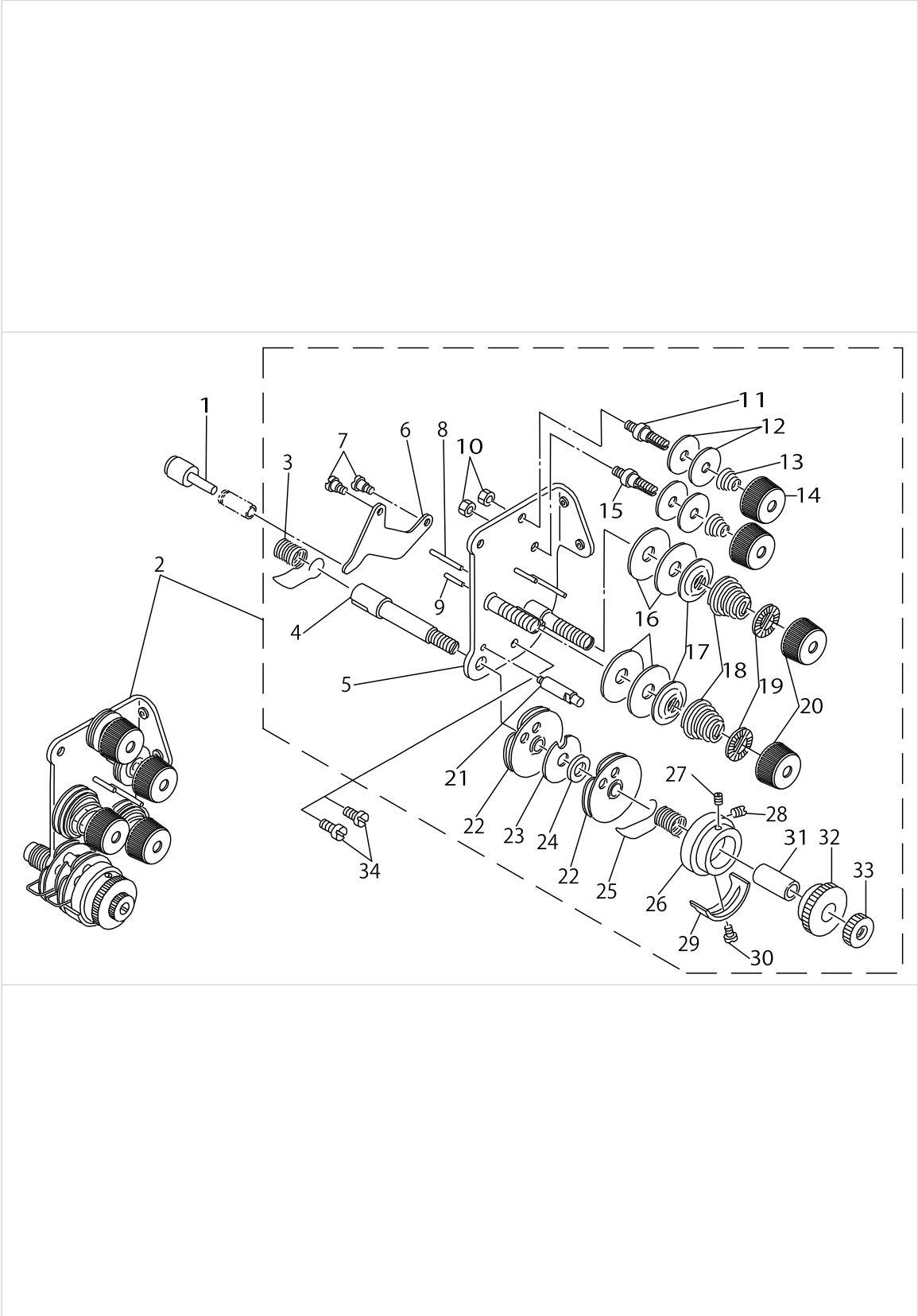
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22925101	OIL FELT PRESSER				1
2	10125755	OIL RETURN FELT ASM.				1
3	SS7110710SP	SCREW 11/64-40 L=7				3
4	B3538112000	OIL RETURN TUBE HOLDER				2
5	10125557	OIL WICK HOLDER ASM.				1
6	B3524552000	PLUNGER THRUST PLATE				2
7	SS7110710SP	SCREW 11/64-40 L=7				2
8	B3534155000	PLUNGER				2
9	B1214038000	PLUNGER SPRING				2
10	BP300000000	VINYL PIPE				0.1
11	SQ1150451MZ	CONNECTING SCREW				4
12	BP300000000	VINYL PIPE				0.1
13	10127009	CONNECTING SCREW CAP				1
14	10126902	OIL PIPE CONNECTING SCREW				1
15	B3530555000	OIL SIGHT WINDOW				1
16	RO195240100	RUBBER RING				1
17	SS7111810SP	SCREW 11/64-40 L=18				2
18	10126001	OIL TUBE				1
19	10125904	OIL TANK				1
20	BP300000000	VINYL PIPE				0.4
21	SQ1110401MZ	CONNECTING SCREW				7
22	BP300000000	VINYL PIPE				0.3
23	B3538112000	OIL RETURN TUBE HOLDER				2
24	SS7110710SP	SCREW 11/64-40 L=7				2
25	10623403	BASE				1
26	SS6111610SP	SCREW 11/64-40 L=16				2
27	22619001	SUCTION				1
28	SS2110930SP	SCREW 11/64-40 L=8.7				1
29	B1851512000	FILTER SCREEN				1
30	B1850512000	BUSHING HOLDER				1
31	SS7090910SP	SCREW 9/64-40 L= 8.5				1
32	NS6090310SP	NUT 9/64-40				1
33	BP300000000	VINYL PIPE				0.2
34	NS6110420SP	NUT 11/64-40				3
35	B1834512000A	OIL ADJUSTING SCREW				3
36	BP300000000	VINYL PIPE				0.1
37	BP300000000	VINYL PIPE				0.1
38	BP300000000	VINYL PIPE				0.3
39	BP300000000	VINYL PIPE				0.3
40	10126803	OIL TUBE HOLDER				2
41	10126654	OIL WICK HOLDER ASM. RIGHT				1
42	SS7110340SP	SCREW 11/64-40 L= 3.2				1
43	10126555	OIL WICK HOLDER ASM. LEFT				1
44	NS6110310SP	NUT 11/64-40				1
45	SS7111410SP	SCREW 11/64-40 L=14				1

THREAD TENSION CONTROLLER COMPONENTS

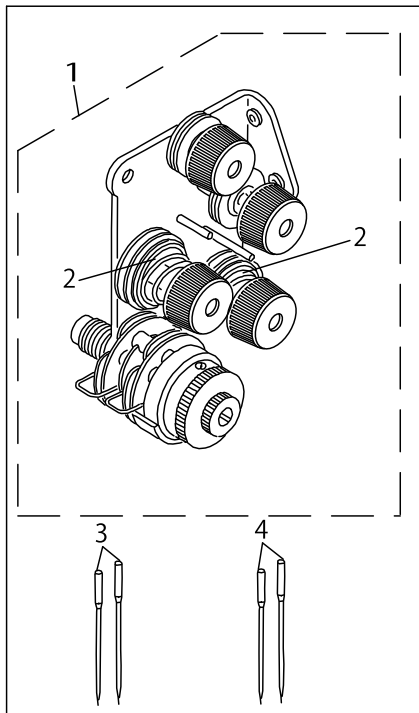


THREAD TENSION CONTROLLER COMPONENTS

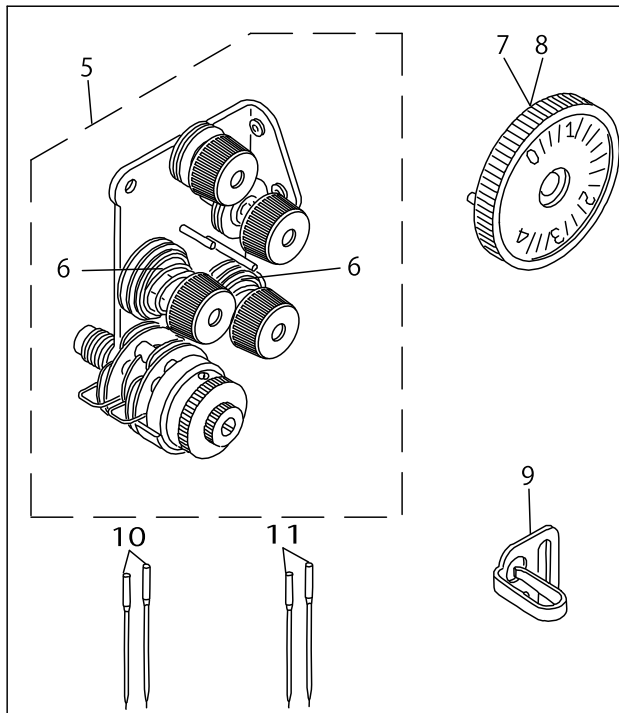
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	10123453	KNEE PRESS LIFTER ROD ASM.	REPLACE THIS PARTS FOR STITCH SPECIFICATION "A" AND "G","C" (SEE PAGE 20,21)			1
2	10124667	TENSION POST BASE ASM.				1
3	B3128051000	THREAD TAKE-UP SPRING, A		*		1
4	10124501	THREAD TAKE-UP SPRING STUD		*		1
5	10124055	TENSION POST ASM.		*		1
6	B3134521000	TENSION RELEASE LEVER		*		1
7	SD0470281SP	HINGE SCREW D=4.7 H=2.8		*		2
8	B3127527000	PIN B		*		1
9	B3127051000	TENSION RELEASE PIN, SHORT		*		1
10	NS6110310SP	NUT 11/64-40		*		2
11	10124204	THREAD TENSION POST, A		*		1
12	B3214047000	BOBBIN WINDER TENSION DISC		*		4
13	D3168555H0B	TENSION SPRING NO.1		*		2
14	11072402	THREAD TENSION NUT		*		2
15	10124303	THREAD TENSION POST, B		*		1
16	B3126051000	TENSION DISC		*		4
17	B3132051000	TENSION DISC HOLDER		*		2
18	B3129012A00	TENSION SPRING		*		2
19	B3120125000	ROTATING STOPPER		*		2
20	11072204	TENSION NUT		*		2
21	B3143527000	TAKE-UP SPRING GUIDE STUD		*		1
22	B31375270A0	TAKE-UP SPRING GUIDE ASM.		*		2
23	B3142527000	TAKE-UP SPRING GUIDE PLATE		*		1
24	B3139527000	COLLAR		*		1
25	B3128527000	THREAD TAKE-UP SPRING B		*		1
26	B3140527000	THREAD TENSION POST		*		1
27	SS8080410TP	SCREW 1/8-44 L=3.5		*		1
28	SS8080610SP	SCREW 1/8-44 L=5.5		*		1
29	B3138527000	ADJUSTING PLATE B		*		1
30	SS7090520SP	SCREW 9/64-40 L= 4.5		*		1
31	B3141527000	PRESSER COLLAR		*		1
32	B3125527000	TAKE-UP SPRING GUIDE		*		1
33	B3125012000	THREAD TENSION NUT		*		1
34	SS7110710SP	SCREW 11/64-40 L=7				2

EXCLUSIVE PARTS BY STITCH SPECIFICATION (1)

EXCLUSIVE PARTS FOR STITCH SPECIFICATION "A"
縫仕様"A"専用部品



EXCLUSIVE PARTS FOR STITCH SPECIFICATION "G"
縫仕様"G"専用部品

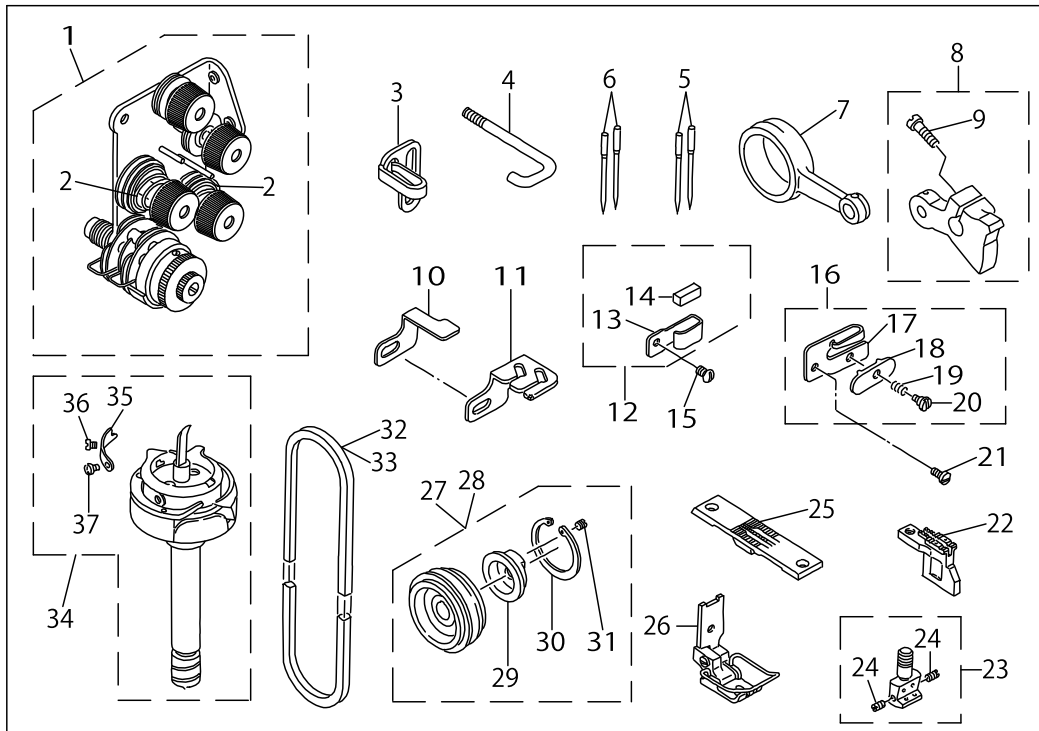


EXCLUSIVE PARTS BY STITCH SPECIFICATION (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	10124659	TENSION POST BASE ASM.				1
2	D3129555D00	THREAD TENSION SPRING		*		2
3	MSG19060900	NEEDLE SGX1906 #9				2
4	MC200500650	NEEDLE 134 NM65	FOR JE			2
5	10124675	TENSION POST BASE ASM.				1
6	B3129526000	TENSION SPRING (1.2)		*		2
7	10107357	STITCH DIAL ASM.				1
8	10161156	STITCH DIAL ASM.	FOR URBAN WHITE SPECIFICATI- ON PARTS. ALL OTHER PARTS E- XCEPT THE ABOVE ARE COMMON TO STITCH SPECIFICATION "S". (- EXCEPT EXCHANGING GAUGE PARTS)			1
9	10188001	THREAD GUIDE, B				1
10	MDP500B2100	NEEDLE DPX5 #21				2
11	MC200501300	NEEDLE 134 NM130	FOR JE			2

EXCLUSIVE PARTS BY STITCH SPECIFICATION (2)

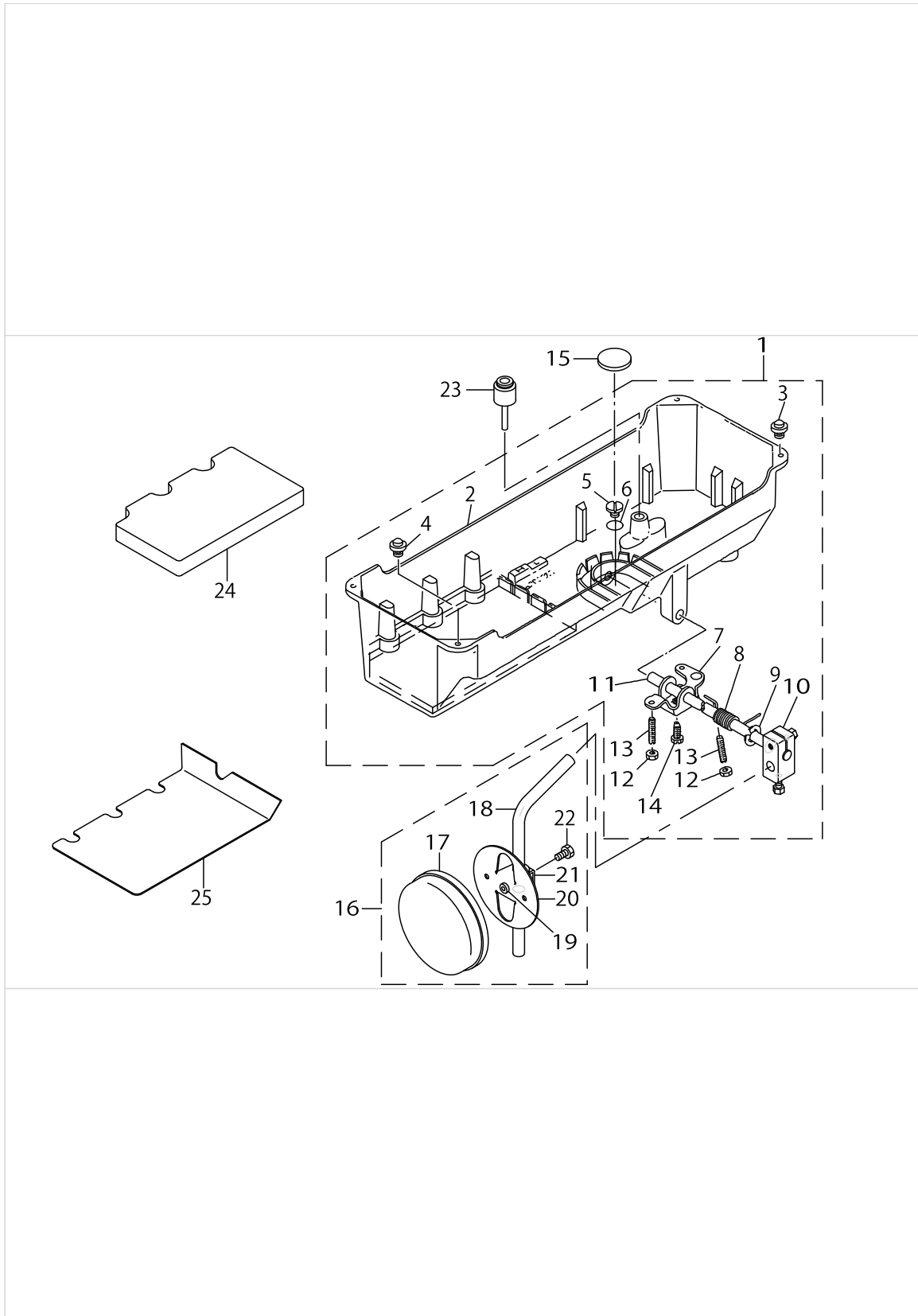
EXCLUSIVE PARTS FOR STITCH SPECIFICATION "C"
縫仕様"C"専用部品



EXCLUSIVE PARTS BY STITCH SPECIFICATION (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	10124675	TENSION POST BASE ASM.				1
2	B3129526000	TENSION SPRING (1.2)		*		2
3	10188001	THREAD GUIDE, B				1
4	10103505	THREAD GUIDE A				1
5	MDP500B2100	NEEDLE DPX5 #21				2
6	MC200501250	NEEDLE 134 NM125	FOR JE			2
7	10207009	FEED ROCK SHAFT CONNECTING ROD				1
8	10207256	FEED REGULATOR ASM.				1
9	SS6121610TP	SCREW 3/16-28 L=15.5		*		1
10	10103703	GUIDE PLATE				1
11	10103604	THREAD GUIDE C				1
12	10102259	THREAD GUIDE ASM. F				1
13	10102200	THREAD GUIDE F		*		1
14	B1131528000	FELT		*		1
15	SS5090610SP	SCREW 9/64-40 L=6				1
16	10129559	THREAD GUIDE ASM. E				1
17	10129500	THREAD GUIDE E		*		1
18	10129104	THREAD PRESSER PLATE		*		1
19	B1132521000	THREAD PRESSER PLATE SPRING		*		1
20	SD0380551SL	HINGE SCREW D= 3.80 H= 5.5		*		1
21	SS2090710SP	SCREW 9/64-40 L=7				1
22	10225704	FEED DOG 1/8" (2.0)	EXCHANGING GUAGE PARTS			1
23	10147650	NEEDLE CLAMP ASM. 1/8	EXCHANGING GUAGE PARTS			1
24	SS8080660TP	SCREW 1/8-44 L=5.5		*		2
25	10220101	THROAT PLATE (P=4) 1/8	EXCHANGING GUAGE PARTS			1
26	10222255	PRESSER FOOT ASM. 1/8	EXCHANGING GUAGE PARTS			1
27	MTSP00650A0	MOTOR PULLEY ASM. P.C.D. 65	FOR 50HZ			1
28	MTSP00550A0	MOTOR PULLEY ASM. P.C.D. 55	FOR 60HZ			1
29	MTSP0001000	MOTOR PULLEY INSTALLING NUT		*		1
30	RC4800002KP	RETAINING RING		*		1
31	SS8150710SP	SCREW 15/64-28 L=7		*		1
32	MTJVM004100	V-BELT, 41 INCH	FOR 50HZ			1
33	MTJVM004000	V-BELT, 40 INCH	FOR 60HZ			1
34	10195154	LATCH HOOK ASM.				2
35	10195303	BOBBIN CASE TENSION SPRING		*		2
36	10195402	TENSION ADJUSTING SCREW		*		2
37	10110500	TENSION SPRING INSTALLING SCRE		*		2

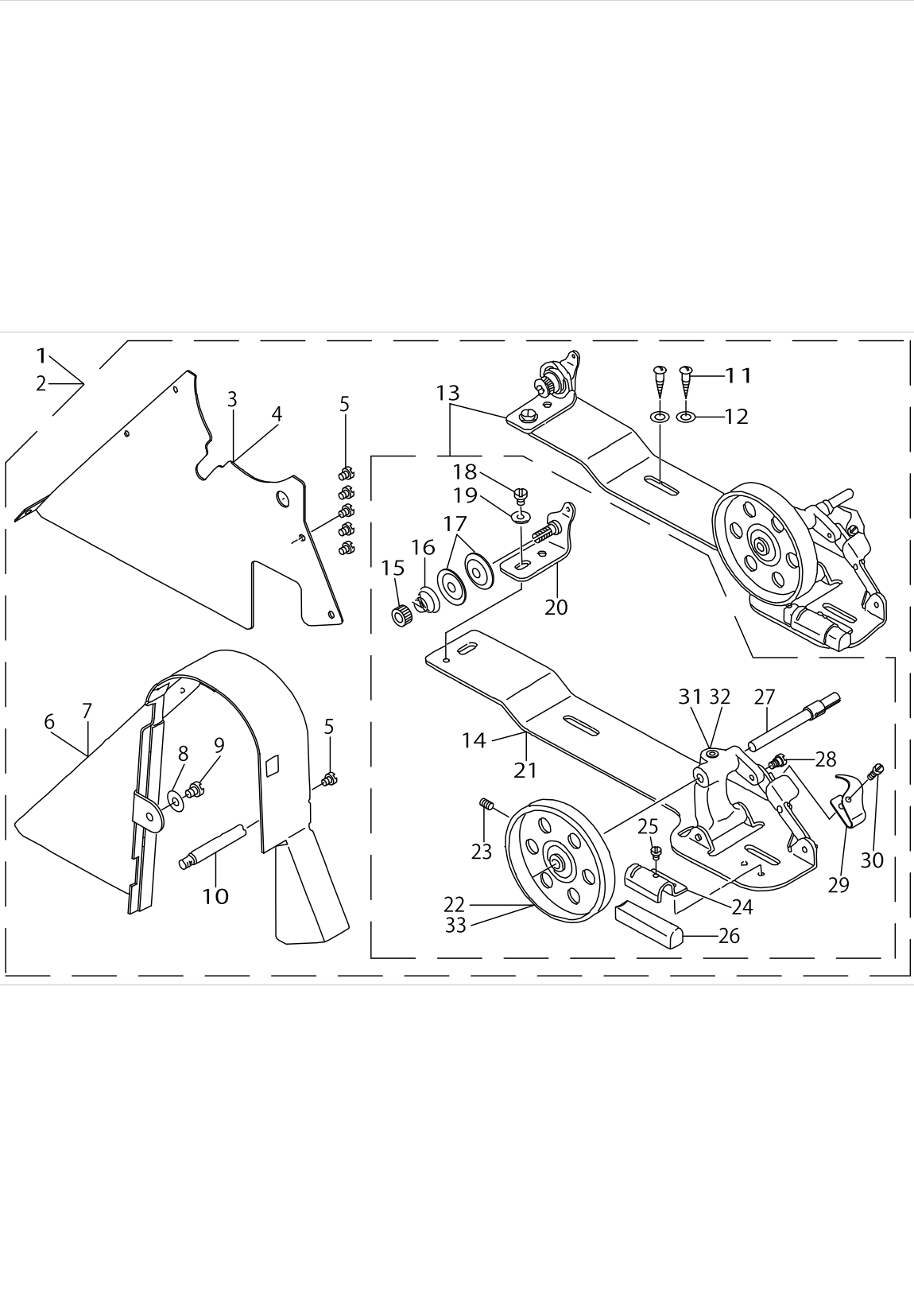
OIL RESERVOIR & KNEE LIFTER COMPONENTS



OIL RESERVOIR & KNEE LIFTER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	10162253	OIL RESERVOIR ASM.				1
2	10162204	OIL RESERVOIR		*		1
3	10162600	RUBBER CUSHION		*		2
4	11047107	RUBBER CUSHION		*		2
5	SM0081001SD	SCREW		*		1
6	RO098240100	RUBBER RING		*		1
7	11024007	CONNECTING ROD, VERTICAL		*		1
8	11024106	SPRING		*		1
9	RE1000000K0	E-RING 10		*		1
10	22932453	BRACKET ASM.		*		1
11	11024205	KNEE PRESS ROD		*		1
12	NS6150430SR	NUT 15/64-28		*		2
13	SS8153010SR	SCREW 15/64-28 L=30		*		2
14	SS9151810SR	SCREW		*		1
15	B8228125000	OIL RESERVOIR MAGNET				1
16	22934251	KNEE PAD PLATE ASM.				1
17	22934509	KNEE PAD PLATE COVER		*		1
18	22934608	KNEE PAD UPRIGHT SHAFT		*		1
19	22934400	KNEE PAD PLATE RUBBER		*		1
20	22934202	KNEE PAD PLATE		*		1
21	22934301	KNEE PAD PLATE SUPPORT		*		1
22	SM9061203SE	SCREW M6 L=12		*		1
23	11024304	KNEE PRESS LIFTER ROD				1
24	10162501	OIL RESERVOIR SPACER, A				1
25	10162402	DUST COVER	FOR JE			1

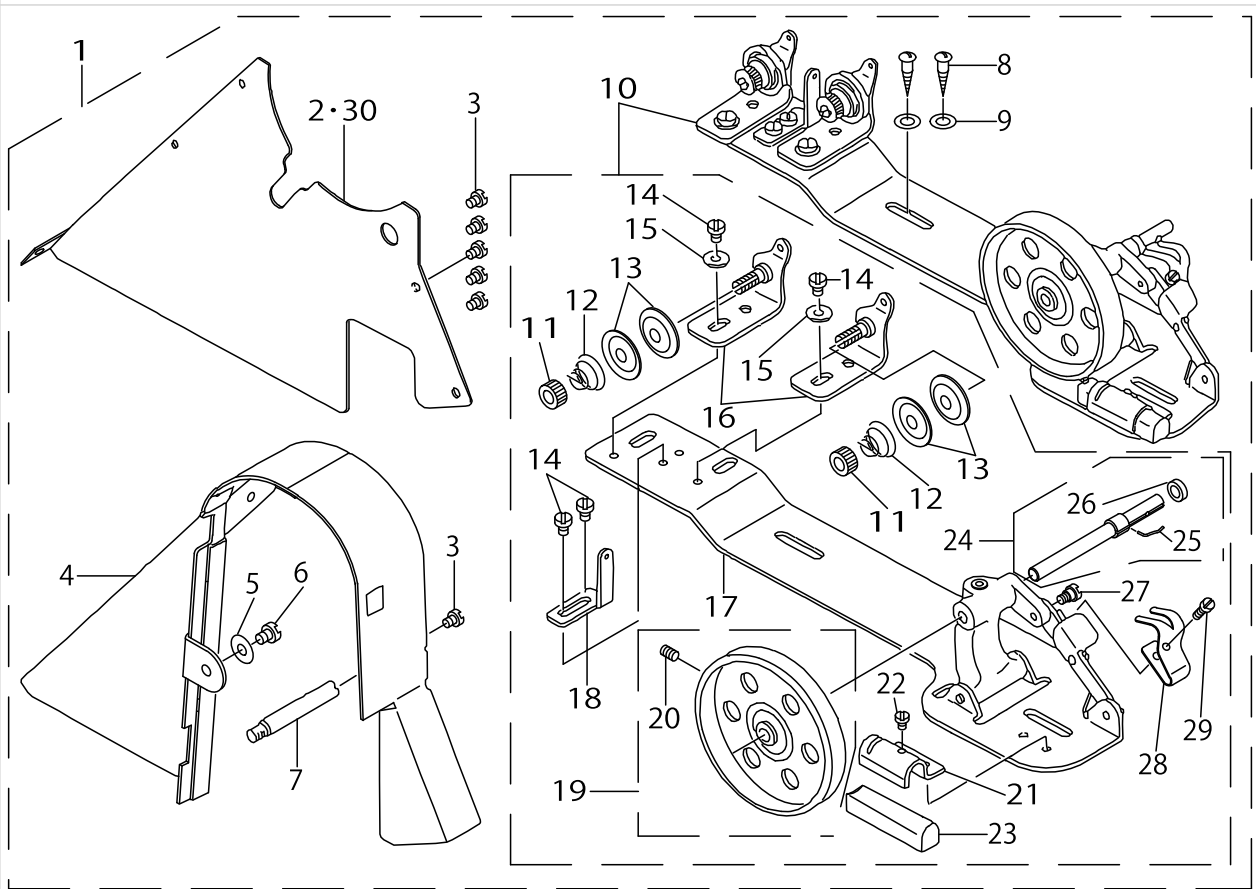
BELT COVER & BOBBIN WINDER COMPONENTS



BELT COVER & BOBBIN WINDER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	10128056	BELT COVER ASM.				1
2	10161552	BELT COVER ASM.	FOR URBAN WHITE SPECIFICATION PARTS			1
3	10128106	BELT COVER PLATE		*		1
4	10419307	BELT COVER PLATE	FOR URBAN WHITE SPECIFICATION PARTS	*		1
5	SS7110510SP	SCREW 11/64-40 L=5		*		6
6	10128007	BELT COVER		*		1
7	10161503	BELT COVER	FOR URBAN WHITE SPECIFICATION PARTS	*		1
8	WP0621016SD	WASHER 6.2X13X1		*		1
9	SS7150740SP	SCREW 15/64-28 L=7		*		1
10	10039105	BELT COVER SUPPORT STUD		*		1
11	SK3482500SC	WOOD SCREW D=4.8 L=25		*		2
12	WP0501016SC	WASHER 5X10.5X1		*		2
13	11077567	BOBBIN WINDER COMPL.		*		1
14	B320401200A	THREAD WINDER BASE ASM.	FOR URBAN WHITE SPECIFICATION PARTS	*		1
15	B3125012000	THREAD TENSION NUT		*		1
16	B3129012B00	THREAD TENSION SPRING		*		1
17	B3126012000	THREAD TENSION DISK		*		2
18	SS7110840SP	SCREW 11/64-40 L=7.8		*		1
19	WP0501016SC	WASHER 5X10.5X1		*		1
20	B32230120A0	THREAD TENSION BRACKET ASM.		*		1
21	B3204012000	THREAD WINDER BASE ASM		*		1
22	B3214012000	BOBBIN WINDER WHEEL		*		1
23	SS8110510SP	SCREW 11/64-40 L=5		*		1
24	B3229012000	BRAKE CLAMP		*		1
25	SS7110410SP	SCREW 11/64-40 L=4		*		1
26	B3228012000	RUBBER BRAKE		*		1
27	B3212012000	SPINDLE		*		1
28	SD0490261SP	HINGE SCREW D=4.9 H=2.6		*		1
29	B3217012000	STOP LATCH		*		1
30	SS7081310SP	SCREW 1/8-44 L=12.5		*		1
31	B3201012000	BOBBIN WINDER		*		1
32	B320101200A	BOBBIN WINDER	FOR URBAN WHITE SPECIFICATION PARTS	*		1
33	B3203555000A	BOBBIN WINDER	FOR URBAN WHITE SPECIFICATION PARTS	*		1

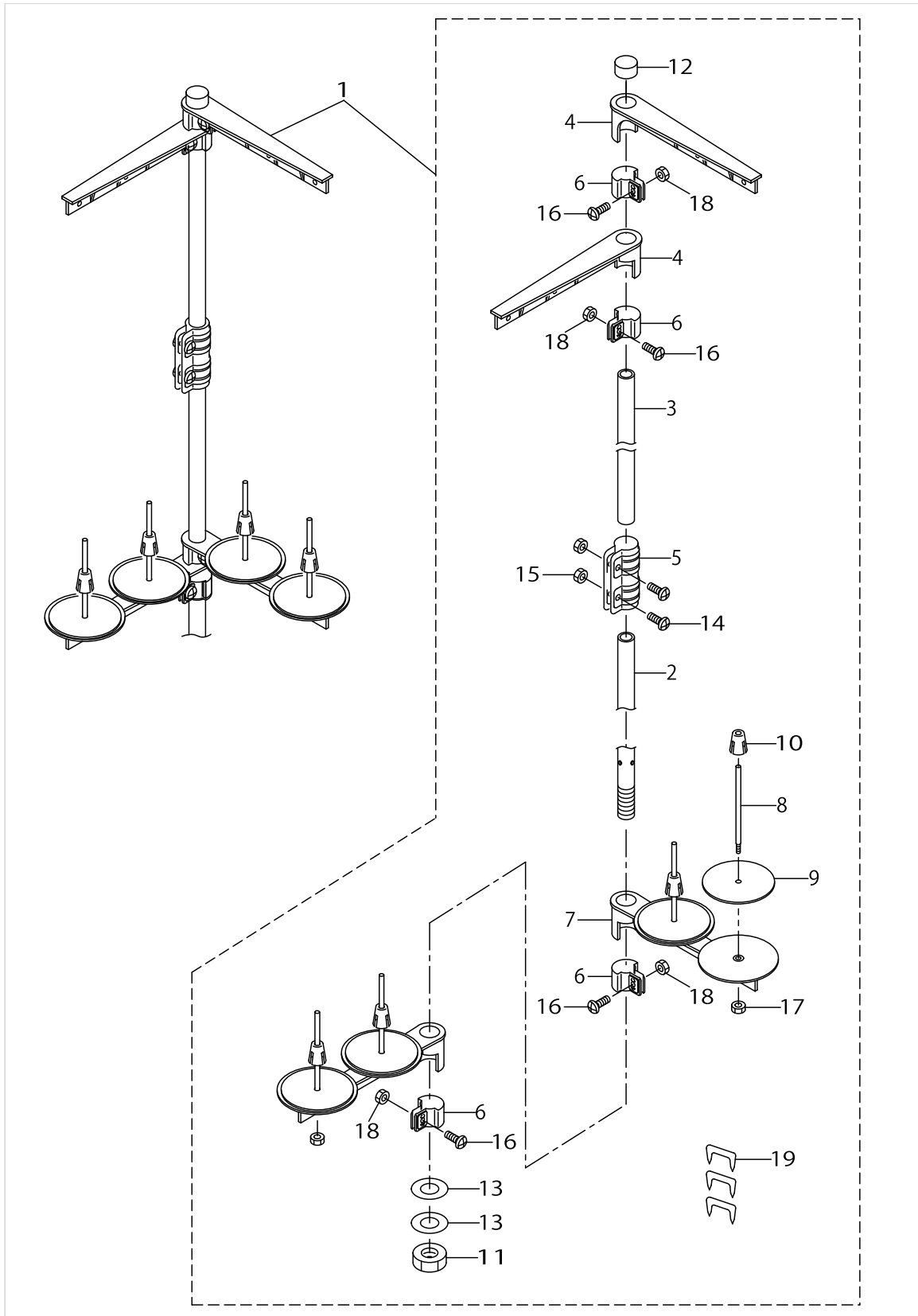
BELT COVER & BOBBIN WINDER COMPONENTS (SPECIAL ORDER PARTS)



BELT COVER & BOBBIN WINDER COMPONENTS (SPECIAL ORDER PARTS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	10128064	BELT COVER ASM.				1
2	10128106	BELT COVER PLATE		*		1
3	SS7110510SP	SCREW 11/64-40 L=5		*		6
4	10128007	BELT COVER		*		1
5	WP0621016SD	WASHER 6.2X13X1		*		1
6	SS7150740SP	SCREW 15/64-28 L=7		*		1
7	10039105	BELT COVER SUPPORT STUD		*		1
8	SK3482500SC	WOOD SCREW D=4.8 L=25		*		2
9	WP0501016SC	WASHER 5X10.5X1		*		2
10	22621155	THREAD WINDER ASM.		*		1
11	B3125012000	THREAD TENSION NUT		*		2
12	B3129012B00	THREAD TENSION SPRING		*		2
13	B3126012000	THREAD TENSION DISK		*		4
14	SS7110840SP	SCREW 11/64-40 L=7.8		*		4
15	WP0501016SC	WASHER 5X10.5X1		*		2
16	B32230120A0	THREAD TENSION BRACKET ASM.		*		2
17	G32041160C0	BOBBIN WINDER BASE ASM.		*		1
18	G3213116000	THREAD GUIDE		*		1
19	B32140120A0	BOBBIN WINDER WHEEL ASM.		*		1
20	SS8110510SP	SCREW 11/64-40 L=5		*		1
21	B3229012000	BRAKE CLAMP		*		1
22	SS7110410SP	SCREW 11/64-40 L=4		*		1
23	B3228012000	RUBBER BRAKE		*		1
24	G32121160A0	THREAD WINDER SHAFT ASM.		*		1
25	B3210771000	BOBBIN STOP SPRING		*		1
26	B3224771000	COLLAR		*		1
27	SD0490261SP	HINGE SCREW D=4.9 H=2.6		*		1
28	G3217116000	BOBBIN PRESSER		*		1
29	SS7081310SP	SCREW 1/8-44 L=12.5		*		1
30	10419307	BELT COVER PLATE	FOR URBAN WHITE SPECIFICATION PARTS	*		1

THREAD STAND COMPONENTS

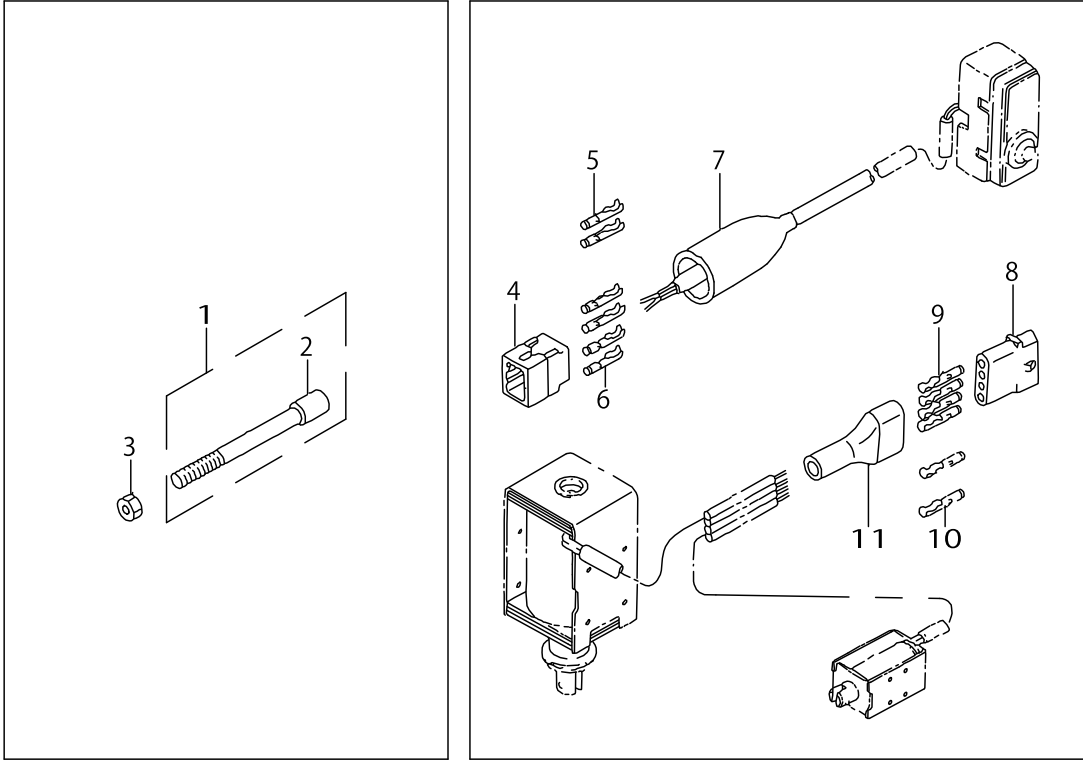


THREAD STAND COMPONENTS

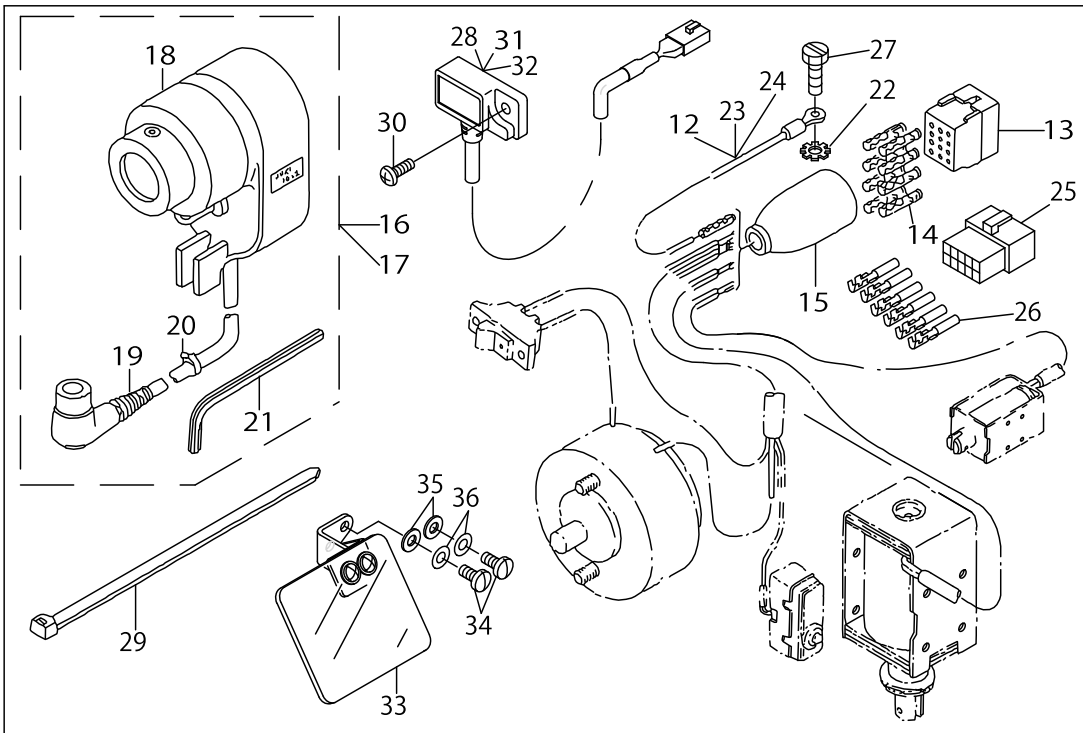
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	10162758	THREAD STANDING DEVICE ASM.				1
2	11185105	SPOOL REST ROD,LOWER		*		1
3	11185204	SPOOL REST ROD,UPPER		*		1
4	11185352	THREAD GUIDE ASM.		*		2
5	B3305704000A	SPOOL REST ROD JOINT		*		1
6	11185402	THREAD GUIDE ARM JOINT		*		4
7	11185006	SPOOL REST ARM		*		2
8	B3320704L00A	SPOOL PIN		*		4
9	B3311012000	SPOOL REST CUSHION		*		4
10	11185501	SPOOL RETAINER		*		4
11	B3317704000	NUT		*		1
12	B3311704000	SPOOL REST ROD CAP		*		1
13	WP1612616SE	WASHER 16X30X2.6		*		2
14	SM4051405SE	SCREW M5 L=14		*		2
15	NM6050001SE	NUT M5		*		2
16	SM4051405SE	SCREW M5 L=14		*		4
17	NM6050001SE	NUT M5		*		4
18	NM6050001SE	NUT M5		*		4
19	MAO11532000	CORD STAPLE		*		3

MOTOR PULLEY COMPONENTS

EXCLUSIVE PARTS FOR LH-1152-4
LH-1152-4 専用部品



EXCLUSIVE PARTS FOR LH-1152-5, -6, -7
LH-1152-5, -6, -7 専用部品



MOTOR PULLEY COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	10129054	SINCHRONIZER HOLDER STUD ASM.	FOR LH-1152-4,-7			1
2	BT0630520Z0	HOLDER COVER	FOR LH-1152-4,-7	*		1
3	NS6150430SP	NUT 15/64-28	FOR LH-1152-4,-7			1
4	D6029555B0A	NYLON PLUG 6P				1
5	D6043555B00	PIN TERMINAL, MALE	FOR LH-1152-4-1B(JE)			2
6	D6043555B00	PIN TERMINAL, MALE	FOR LH-1152-4-1B(JA),4-2B			4
7	D6001555B00	PLUG COVER				1
8	MA115043000	NYLON RECEPTACLE 4P				1
9	D6042555B00	PIN TERMINAL, FEMALE	ONLY FOR THE MACHINE WITH AUTOMATIC REVERSE FEED MECHANISM.(EXCEPT JE)			4
10	D6042555B00	PIN TERMINAL, FEMALE	ONLY FOR THE MACHINE WITHOUT AUTOMATIC REVERSE FEED MECHANISM. (EXCEPT JE)			2
11	D6009555D0A	4-POLE NYLON PLUG COVER				1
12	10201952	EARTH CORD	FOR LH-1152-5			1
13	M9640110000	12-POLE PLUG	FOR LH-1152-5,-6			1
14	D6043555B00	PIN TERMINAL, MALE	FOR LH-1152-5,-6			8
15	M9637110000	12-POLE PLUG COVER	FOR LH-1152-5,-6			1
16	M8512120BB0A	BB-TYPE SINCHRONIZER ASM.	FOR LH-1152-5,-6			1
17	M8512120BBA	BB-TYPE SYNCHRONIZER JUNCTION	FOR LH-1152-7			1
18	M8512120B0S	SINCHRONIZER	FOR LH-1152-5,-6	*		1
19	M851212000S	SINCHRONIZER CABLE	FOR LH-1152-5,-6	*		1
20	M9628110000	CLIP	FOR LH-1152-5,-6	*		1
21	B9141372000	HEXAGONAL WRENCH, LARGE	FOR LH-1152-5,-6	*		1
22	WT0530002KS	TOOTHED WASHER D=5.3				1
23	B60375050A0	GROUND WIRE ASM.	FOR LH-1152-6			1
24	22951552	GROUND WIRE ASM.	FOR LH-1152-7			1
25	HK034610140	HOUSING 14P	FOR LH-1152-7			1
26	HK03464000B	PIN CONTACT	FOR LH-1152-7			8
27	SS6111140SP	SCREW 11/64-40 L=11				1
28	M6050350AAF	RESISTANCE AF ASM.	FOR LH-1152-7			1
29	A407855000A	CLIP BAND	FOR LH-1152-7			1
30	SS4111015SP	SCREW 11/64-40 L=10	FOR LH-1152-7			1
31	M6050350AAA	RESISTANCE AA ASM.	FOR LH-1152-7			1
32	M6050350AAS	RESISTANCE AS ASM.	FOR LH-1152-7			1
33	10218253	EYE GUARD ASM.	FOR LH-1152-7			1
34	SS7621040SP	SCREW 3/16-32 L= 9.5	FOR LH-1152-7			2
35	WP0501016SD	WASHER 5X10.5X1	FOR LH-1152-7			2
36	WS0521010KP	SPRING WASHER 5.2X8.5X1.0	FOR LH-1152-7			2

FOR STITCH SPECIFICATION "S", "A", "G" (1)

Stitch spec. 縫仕様		S	★		★		★		★		☆		
		A	★		★		★		★		★		
Needle gauge size 針幅		Throat plate 針板				Feed Dog 送り歯							
		inch		mm		Stitch length 縫ピッチ: 4 mm		Stitch length 縫ピッチ: 6 mm		Ø 1.6		Ø 2	
Code ガーゼ記号		Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.
▲◆	A	3/32	2.4	1	101-30003			30	101-65009				
◆	B	1/8	3.2	2	101-30102			31	101-65108	47	102-25704		
◆	C	5/32	4.0	3	101-30201			32	101-65207	48	101-67609		*
	D	3/16	4.8	4	101-30300	18	101-32504	33	101-65306	49	101-67708	63	101-70207
	D	3/16	4.8		*	19	101-81006		*		*	64	101-80909
	E	7/32	5.6	5	101-30409		*	34	101-65405	50	101-67806	65	101-70306
	F	1/4	6.4	6	101-30508	20	101-32603	35	101-65504	51	101-67906	66	101-70405
	G	9/32	7.1	7	101-30607		*	36	101-65603	52	101-68003	67	101-70504
	H	5/16	7.9	8	101-30706	21	101-32702	37	101-65702	53	101-68102	68	101-70603
	K	3/8	9.5	9	101-30805	22	101-32801	38	101-65801	54	101-68201	69	101-70702
	W	7/16	11.1	10	101-30904		*	39	101-65900	55	101-68300	70	101-70801
	L	1/2	12.7	11	101-31001	23	101-32900	40	101-66007	56	101-68409	71	101-70900
	M	5/8	15.9	12	101-31100	24	101-33007	41	101-66106	57	101-68508	72	101-71007
	N	3/4	19.1	13	101-31209	25	101-33106	42	101-66205	58	101-68607	73	101-71106
	P	7/8	22.2	14	101-31308	26	101-33205	43	101-66304	59	101-68706	74	101-71205
	Q	1	25.4	15	101-31407	27	101-33304	44	101-66403	60	101-68805	75	101-71304
	R	1-1/8	28.6	16	101-31506	28	101-33403	45	101-66502	61	101-68904	76	101-71403
	S	1-1/4	31.8	17	101-31605	29	101-33502	46	101-66601	62	101-69001	77	101-71502
	T	1-3/8	34.9		*		*		*		*		*

- ★ ... Standard specification 標準仕様
- ☆ ... Special specification 特別仕様
- * ... Special order part 特別注文部品
- ◆ ... Except stitch specification "G" 縫仕様"G"は除く
- ▲ ... Except stitch specification "S" 縫仕様"S"は除く

FOR STITCH SPECIFICATION "S", "A", "G" (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	10130003	THROAT PLATE 3/32				1
2	10130102	THROAT PLATE 1/8				1
3	10130201	THROAT PLATE 5/32				1
4	10130300	THROAT PLATE 3/16				1
5	10130409	THROAT PLATE 7/32				1
6	10130508	THROAT PLATE 1/4				1
7	10130607	THROAT PLATE 9/32				1
8	10130706	THROAT PLATE 5/16				1
9	10130805	THROAT PLATE 3/8				1
10	10130904	THROAT PLATE 7/16				1
11	10131001	THROAT PLATE 1/2				1
12	10131100	THROAT PLATE 5/8				1
13	10131209	THROAT PLATE 3/4				1
14	10131308	THROAT PLATE 7/8				1
15	10131407	THROAT PLATE 1				1
16	10131506	THROAT PLATE 1-1/8				1
17	10131605	THROAT PLATE 1-1/4				1
18	10132504	THROAT PLATE 3/16				1
19	10181006	THROAT PLATE 3/16				1
20	10132603	THROAT PLATE 1/4				1
21	10132702	THROAT PLATE 5/16				1
22	10132801	THROAT PLATE 3/8				1
23	10132900	THROAT PLATE 1/2				1
24	10133007	THROAT PLATE 5/8				1
25	10133106	THROAT PLATE 3/4				1
26	10133205	THROAT PLATE 7/8				1
27	10133304	THROAT PLATE 1				1
28	10133403	THROAT PLATE 1-1/8				1
29	10133502	THROAT PLATE 1-1/4				1
30	10165009	FEED DOG 3/32				1
31	10165108	FEED DOG 1/8				1
32	10165207	FEED DOG 5/32				1
33	10165306	FEED DOG 3/16				1
34	10165405	FEED DOG 7/32				1
35	10165504	FEED DOG 1/4				1
36	10165603	FEED DOG 9/32				1
37	10165702	FEED DOG 5/16				1
38	10165801	FEED DOG 3/8				1
39	10165900	FEED DOG 7/16				1
40	10166007	FEED DOG				1
41	10166106	FEED DOG 5/8				1
42	10166205	FEED DOG 3/4				1
43	10166304	FEED DOG 7/8				1
44	10166403	FEED DOG 1				1
45	10166502	FEED DOG 1-1/8				1
46	10166601	FEED DOG 1-1/4				1
47	10225704	FEED DOG 1/8" (2.0)				1

FOR STITCH SPECIFICATION "S", "A", "G" (1)


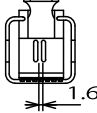
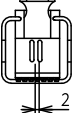
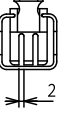
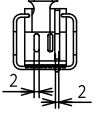
Stitch spec. 縫仕様		S	★		★		★		★		☆		
		A	★		★		★		★		★		
Needle gauge size 針幅		Throat plate 針板				Feed Dog 送り歯							
		inch		mm		Stitch length 縫ピッチ: 4 mm		Stitch length 縫ピッチ: 6 mm		Ø 1.6		Ø 2	
Code ガーゼ記号		Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.
▲◆	A	3/32	2.4	1	101-30003			30	101-65009				
◆	B	1/8	3.2	2	101-30102			31	101-65108	47	102-25704		
◆	C	5/32	4.0	3	101-30201			32	101-65207	48	101-67609		*
	D	3/16	4.8	4	101-30300	18	101-32504	33	101-65306	49	101-67708	63	101-70207
	D	3/16	4.8		*	19	101-81006		*		*	64	101-80909
	E	7/32	5.6	5	101-30409		*	34	101-65405	50	101-67806	65	101-70306
	F	1/4	6.4	6	101-30508	20	101-32603	35	101-65504	51	101-67906	66	101-70405
	G	9/32	7.1	7	101-30607		*	36	101-65603	52	101-68003	67	101-70504
	H	5/16	7.9	8	101-30706	21	101-32702	37	101-65702	53	101-68102	68	101-70603
	K	3/8	9.5	9	101-30805	22	101-32801	38	101-65801	54	101-68201	69	101-70702
	W	7/16	11.1	10	101-30904		*	39	101-65900	55	101-68300	70	101-70801
	L	1/2	12.7	11	101-31001	23	101-32900	40	101-66007	56	101-68409	71	101-70900
	M	5/8	15.9	12	101-31100	24	101-33007	41	101-66106	57	101-68508	72	101-71007
	N	3/4	19.1	13	101-31209	25	101-33106	42	101-66205	58	101-68607	73	101-71106
	P	7/8	22.2	14	101-31308	26	101-33205	43	101-66304	59	101-68706	74	101-71205
	Q	1	25.4	15	101-31407	27	101-33304	44	101-66403	60	101-68805	75	101-71304
	R	1-1/8	28.6	16	101-31506	28	101-33403	45	101-66502	61	101-68904	76	101-71403
	S	1-1/4	31.8	17	101-31605	29	101-33502	46	101-66601	62	101-69001	77	101-71502
	T	1-3/8	34.9		*		*		*		*		*

- ★ ... Standard specification 標準仕様
- ☆ ... Special specification 特別仕様
- * ... Special order part 特別注文部品
- ◆ ... Except stitch specification "G" 縫仕様"G"は除く
- ▲ ... Except stitch specification "S" 縫仕様"S"は除く

FOR STITCH SPECIFICATION "S", "A", "G" (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	10167609	FEED DOG 5/32				1
49	10167708	FEED DOG 3/16				1
50	10167807	FEED DOG 7/32				1
51	10167906	FEED DOG 1/4				1
52	10168003	FEED DOG 9/32				1
53	10168102	FEED DOG 5/16				1
54	10168201	FEED DOG 3/8				1
55	10168300	FEED DOG 7/16				1
56	10168409	FEED DOG				1
57	10168508	FEED DOG 5/8				1
58	10168607	FEED DOG 3/4				1
59	10168706	FEED DOG 7/8				1
60	10168805	FEED DOG 1				1
61	10168904	FEED DOG 1-1/8				1
62	10169001	FEED DOG 1-1/4				1
63	10170207	FEED DOG 2X3 3/6				1
64	10180909	FEED DOG 2X3 3/6				1
65	10170306	FEED DOG 2X3 7/32				1
66	10170405	FEED DOG 2X3 1/4				1
67	10170504	FEED DOG 2X3 9/32				1
68	10170603	FEED DOG 2X3 5/16				1
69	10170702	FEED DOG 2X3 3/8				1
70	10170801	FEED DOG 7/16				1
71	10170900	FEED DOG 2X3 1/2				1
72	10171007	FEED DOG 5/8				1
73	10171106	FEED DOG 3/4				1
74	10171205	FEED DOG 7/8				1
75	10171304	FEED DOG 1				1
76	10171403	FEED DOG 1-1/8				1
77	10171502	FEED DOG 1-1/4				1

FOR STITCH SPECIFICATION "S", "A", "G" (2)

Stitch spec. 縫仕様		S	★		★		☆		☆		
		A	★		☆		★		★		
Needle gauge size 針幅		Presser Foot asm. 押え(組)									
Code ゲージ 記号											
	inch	mm	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	
◆◆ A	3/32	2.4	1	101-50050							
◆ B	1/8	3.2	2	101-50159		*					
◆ C	5/32	4.0	3	101-50258	20	101-52650		*		*	
	3/16	4.8	4	101-50357	21	101-52759	37	101-56651			
	3/16	4.8	5	101-50357	22	101-52759	38	101-56651			
	7/32	5.6	6	101-50456	23	101-52858		*	50	101-55059	
	1/4	6.4	7	101-50555	24	101-53957	39	101-56552		*	
	9/32	7.1	8	101-50654	25	101-53054		*	51	101-55158	
	5/16	7.9	9	101-50753	26	101-53153	40	101-56750			
	3/8	9.5	10	101-50852	27	101-53252	41	101-56859			
	7/16	11.1	11	101-51951	28	101-53351		*			
	1/2	12.7	12	101-51058	29	101-53450	42	101-56958			
	5/8	15.9	13	101-51157	30	101-53559	43	101-57055			
	3/4	19.1	14	101-51256	31	101-53658	44	101-57154		*	
	7/8	22.2	15	101-51355	32	101-53757	45	101-57253			
	1	25.4	16	101-51454	33	101-53856	46	101-57352			
	1 1/8	28.6	17	101-51553	34	101-54955	47	101-57451			
	1 1/4	31.8	18	101-51652	35	101-54052	48	101-57550			
	1 3/8	34.9	19	101-51751	36	101-54151	49	101-57659			


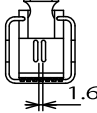
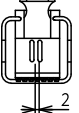
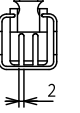
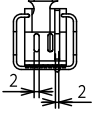
- ★...Standard specification
- ☆...Special specification
- *...Special order part
- ◆...Except stitch specification "G"
- ▲...Except stitch specification "S"

標準仕様
特別仕様
特別注文部品
縫仕様 "G" は除く
縫仕様 "S" は除く

FOR STITCH SPECIFICATION "S", "A", "G" (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	10150050	PRESSER FOOT ASM. 3/32				1
2	10150159	PRESSER FOOT ASM. 1/8				1
3	10150258	PRESSER FOOT ASM. 5/32				1
4	10150357	PRESSER FOOT ASM. 3/16				1
5	10150357	PRESSER FOOT ASM. 3/16				1
6	10150456	PRESSER FOOT ASM. 7/32				1
7	10150555	PRESSER FOOT ASM. 1/4				1
8	10150654	PRESSER FOOT ASM. 9/32				1
9	10150753	PRESSER FOOT ASM. 5/16				1
10	10150852	PRESSER FOOT ASM. 3/8				1
11	10150951	PRESSER FOOT ASM. 7/16				1
12	10151058	PRESSER FOOT ASM. 1/2				1
13	10151157	PRESSER FOOT ASM. 5/8				1
14	10151256	PRESSER FOOT ASM. 3/4				1
15	10151355	PRESSER FOOT ASM. 7/8				1
16	10151454	PRESSER FOOT ASM. 1				1
17	10151553	PRESSER FOOT ASM. 1-1/8				1
18	10151652	PRESSER FOOT ASM. 1-1/4				1
19	10151751	PRESSER FOOT ASM. 1-3/8				1
20	10152650	PRESSER FOOT ASM. 5/32				1
21	10152759	PRESSER FOOT ASM. 3/16				1
22	10152759	PRESSER FOOT ASM. 3/16				1
23	10152858	PRESSER FOOT ASM. 7/32				1
24	10152957	PRESSER FOOT ASM. 1/4				1
25	10153054	PRESSER FOOT ASM. 9/32				1
26	10153153	PRESSER FOOT ASM. 5/16				1
27	10153252	PRESSER FOOT ASM. 3/8				1
28	10153351	PRESSER FOOT ASM. 7/16				1
29	10153450	PRESSER FOOT ASM. 1/2				1
30	10153559	PRESSER FOOT ASM. 5/8				1
31	10153658	PRESSER FOOT ASM. 3/4				1
32	10153757	PRESSER FOOT ASM. 7/8				1
33	10153856	PRESSER FOOT ASM. 1				1
34	10153955	PRESSER FOOT ASM. 1-1/8				1
35	10154052	PRESSER FOOT ASM. 1-1/4				1
36	10154151	PRESSER FOOT ASM. 1-3/8				1
37	10156651	PRESSER FOOT ASM. 3/16				1
38	10156651	PRESSER FOOT ASM. 3/16				1
39	10156552	PRESSER FOOT ASM. 1/4				1
40	10156750	PRESSER FOOT ASM. 5/16				1
41	10156859	PRESSER FOOT ASM. 3/8				1
42	10156958	PRESSER FOOT ASM. 1/2				1
43	10157055	PRESSER FOOT ASM. 5/8				1
44	10157154	PRESSER FOOT ASM. 3/4				1
45	10157253	PRESSER FOOT ASM. 7/8				1
46	10157352	PRESSER FOOT ASM. 1				1
47	10157451	PRESSER FOOT ASM. 1-1/8				1

FOR STITCH SPECIFICATION "S", "A", "G" (2)

Stitch spec. 縫仕様		S	★		★		☆		☆		
		A	★		★		★		★		
Needle gauge size 針幅		Presser Foot asm. 押え(組)									
Code ゲージ 記号											
	inch	mm	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	
◆◆ A	3/32	2.4	1	101-50050							
◆ B	1/8	3.2	2	101-50159		*					
◆ C	5/32	4.0	3	101-50258	20	101-52650		*		*	
	3/16	4.8	4	101-50357	21	101-52759	37	101-56651			
	3/16	4.8	5	101-50357	22	101-52759	38	101-56651			
	7/32	5.6	6	101-50456	23	101-52858		*	50	101-55059	
	1/4	6.4	7	101-50555	24	101-53957	39	101-56552		*	
	9/32	7.1	8	101-50654	25	101-53054		*	51	101-55158	
	5/16	7.9	9	101-50753	26	101-53153	40	101-56750			
	3/8	9.5	10	101-50852	27	101-53252	41	101-56859			
	7/16	11.1	11	101-51951	28	101-53351		*			
	1/2	12.7	12	101-51058	29	101-53450	42	101-56958			
	5/8	15.9	13	101-51157	30	101-53559	43	101-57055			
	3/4	19.1	14	101-51256	31	101-53658	44	101-57154		*	
	7/8	22.2	15	101-51355	32	101-53757	45	101-57253			
	1	25.4	16	101-51454	33	101-53856	46	101-57352			
	1 1/8	28.6	17	101-51553	34	101-54955	47	101-57451			
	1 1/4	31.8	18	101-51652	35	101-54052	48	101-57550			
	1 3/8	34.9	19	101-51751	36	101-54151	49	101-57659			

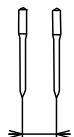
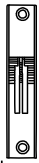
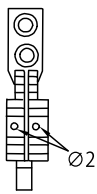
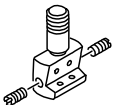
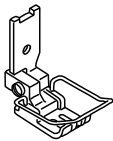
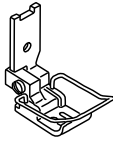
- ★...Standard specification
- ☆...Special specification
- *...Special order part
- ◆...Except stitch specification"G"
- ▲...Except stitch specification"S"

標準仕様
特別仕様
特別注文部品
縫仕様"G"は除く
縫仕様"S"は除く

FOR STITCH SPECIFICATION "S", "A", "G" (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	10157550	PRESSER FOOT ASM. 1-1/4				1
49	10157659	PRESSER FOOT ASM. 1-3/8				1
50	10155059	SWIVELGUIDE PRESSER FOOT, 1/4				1
51	10155158	PRESSER FOOT ASM. 5/16				1

FOR STITCH SPECIFICATION "C

Needle gauge size 針 幅		Throat plate 針 板		Feed dog 送 り 歯		Needle Clamp asm. 針 留 (組)		Presser foot asm. 押 え (組)		Presser foot asm. 押 え (組)		
Code ゲージ 記 号												
	inch	mm	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.
A	3/32	2.4	1	101-30003	7	101-69100	13	101-47551			24	101-05757
B	1/8	3.2	2	102-20101	8	102-25704	14	101-47650	19	102-22255	25	101-05856
C	5/32	4.0	3	102-20200	9	101-67609	15	101-47759	20	102-22354	26	101-52668
D	3/16	4.8	4	102-20309	10	101-67708	16	101-47858	21	102-22453	27	101-52767
E	7/32	5.6	5	102-20408	11	101-67807	17	101-47957	22	102-22552	28	101-52866
F	1/4	6.4	6	102-20507	12	101-67906	18	101-48054	23	102-22651	29	101-52965

FOR STITCH SPECIFICATION "C

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	10130003	THROAT PLATE 3/32				1
2	10220101	THROAT PLATE (P=4) 1/8				1
3	10220200	THROAT PLATE (P=4) 5/32				1
4	10220309	THROAT PLATE (P=4) 3/16				1
5	10220408	THROAT PLATE (P=4) 7/32				1
6	10220507	THROAT PLATE (P=4) 1/4				1
7	10169100	FEED DOG 3/32" (2.0)				1
8	10225704	FEED DOG 1/8" (2.0)				1
9	10167609	FEED DOG 5/32				1
10	10167708	FEED DOG 3/16				1
11	10167807	FEED DOG 7/32				1
12	10167906	FEED DOG 1/4				1
13	10147551	NEEDLE CLAMP ASM. 3/32				1
14	10147650	NEEDLE CLAMP ASM. 1/8				1
15	10147759	NEEDLE CLAMP ASM. 5/32				1
16	10147858	NEEDLE CLAMP ASM. 3/16				1
17	10147957	NEEDLE CLAMP ASM. 7/32				1
18	10148054	NEEDLE CLAMP ASM. 1/4				1
19	10222255	PRESSER FOOT ASM. 1/8				1
20	10222354	PRESSER FOOT ASM. 5/32				1
21	10222453	PRESSER FOOT ASM. 3/16				1
22	10222552	PRESSER FOOT ASM. 7/32				1
23	10222651	PRESSER FOOT ASM. 1/4				1
24	10105757	PRESSER FOOT ASM. 3/32				1
25	10105856	PRESSER FOOT ASM. 1/8				1
26	10152668	PRESSER FOOT ASM. 5/32				1
27	10152767	PRESSER FOOT ASM. 3/16				1
28	10152866	PRESSER FOOT ASM. 7/32				1
29	10152965	PRESSER FOOT ASM. 1/4				1

TABLE OF EXCHANGING GAUGE PARTS COMMON TO ALL STITCH SPECIFICATIONS

Needle gauge size 針 幅		Needle Clamp asm. 針 留 (組)		Bed Slide,Left 滑り板(左)		Bed Slide,Right 滑り板(右)		Bushing asm.Foot 下軸前メタル (組)		Bushing asm.Intermediate 下軸中メタル (組)		
Code ゲージ 記号												
	inch	mm	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.	Ref.No.	Part No.
◆◆	A 3/32	2.4	1	101-47551	19	101-45001	24	101-45506	29	B1802-512-0A0-A	32	B1803-515-0A0
◆	B 1/8	3.2	2	101-47650								
◆	C 5/32	4.0	3	101-47759								
	D 3/16	4.8	4	101-47858								
	E 7/32	5.6	5	101-47957								
	F 1/4	6.4	6	101-48054								
	G 9/32	7.1	7	101-48153								
	H 5/16	7.9	8	101-48252								
	K 3/8	9.5	9	101-48351								
	W 7/16	11.1	10	101-48450								
	L 1/2	12.7	11	101-48559	20	101-45100	25	101-45605	30	B1802-512-0AB	33	101-12357
	M 5/8	15.9	12	101-48658								
	N 3/4	19.1	13	101-48757								
	P 7/8	22.2	14	101-48856								
	Q 1	25.4	15	101-48955	21	101-45209	26	101-45704	30	B1802-512-0AB	33	101-12357
	R 1 1/8	28.6	16	101-49052								
	S 1 1/4	31.8	17	101-49151	22	101-45308	27	101-45803	31	B1802-512-0AB	34	101-12357
	T 1 3/8	34.9	18	101-49201	23	101-45308	28	101-45803				

◆◆◆ Except stitch specification "G" 縫仕様"G"は除く
 ▲◆◆ Except stitch specification "S" 縫仕様"S"は除く

TABLE OF EXCHANGING GAUGE PARTS COMMON TO ALL STITCH SPECIFICATIONS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	10147551	NEEDLE CLAMP ASM. 3/32				1
2	10147650	NEEDLE CLAMP ASM. 1/8				1
3	10147759	NEEDLE CLAMP ASM. 5/32				1
4	10147858	NEEDLE CLAMP ASM. 3/16				1
5	10147957	NEEDLE CLAMP ASM. 7/32				1
6	10148054	NEEDLE CLAMP ASM. 1/4				1
7	10148153	NEEDLE CLAMP ASM. 9/32				1
8	10148252	NEEDLE CLAMP ASM. 5/16				1
9	10148351	NEEDLE CLAMP ASM. 3/8				1
10	10148450	NEEDLE CLAMP ASM. 7/16				1
11	10148559	NEEDLE CLAMP ASM. 1/2				1
12	10148658	NEEDLE CLAMP ASM. 5/8				1
13	10148757	NEEDLE CLAMP ASM. 3/4				1
14	10148856	NEEDLE CLAMP ASM. 7/8				1
15	10148955	NEEDLE CLAMP ASM. 1				1
16	10149052	NEEDLE CLAMP ASM. 1-1/8				1
17	10149151	NEEDLE CLAMP ASM. 1-1/4				1
18	10149201	NEEDLE CLAMP 1-3/8				1
19	10145001	BED SLIDE, LEFT 3/32				1
20	10145100	BED SLIDE, LEFT 15/32				1
21	10145209	BED SLIDE, LEFT 27/32				1
22	10145308	BED SLIDE, LEFT 1-7/32				1
23	10145308	BED SLIDE, LEFT 1-7/32				1
24	10145506	BED SLIDE, RIGHT 3/32				1
25	10145605	BED SLIDE, RIGHT 15/32				1
26	10145704	BED SLIDE, RIGHT 27/32				1
27	10145803	BED SLIDE, RIGHT 1-7/32				1
28	10145803	BED SLIDE, RIGHT 1-7/32				1
29	B18025120A0A	BUSHING ASM., FRONT				1
30	B18025120AB	BUSHING ASM., FRONT				1
31	B18025120AB	BUSHING ASM., FRONT				1
32	B18035150A0	BUSHING ASM., INTERMEDIATE				1
33	10112357	BUSHING ASM. INTERMEDIATE				1
34	10112357	BUSHING ASM. INTERMEDIATE				1

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

1."注記"欄の記号説明

1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの-----枠は、組構成であることを意味します。

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10100550	4	47	10107209	14	25	10118008	24	60
10100758	2	19	10107357	36	7	10118107	22	14
10100808	2	18	10107407	28	54	10118206	22	22
10100907	2	2	10107506	14	8	10118305	24	48
10101004	2	4	10107605	28	57	10119006	26	30
10101103	2	27	10107753	14	38	10119105	26	31
10101202	2	36	10108009	14	11	10119204	26	33
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10102507	6	20	10110062	10	18	10121309	6	46
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10102853	6	1	10110401	10	21	10121606	8	58
10103000	6	21	10110500	10	22	10121952	8	64
10103109	6	25	10110500	38	37	10122109	8	59
10103257	6	27	10110609	10	23	10122257	8	69
10103406	6	32	10111201	10	39	10123057	18	28
10103505	38	4	10111300	10	25	10123206	18	24
10103604	38	11	10111508	10	24	10123305	18	15
10103703	38	10	10111805	10	28	10123453	34	1
10104503	6	37	10112050	10	6	10123701	18	27
10104701	6	7	10112357	60	34	10124055	34	5
10104859	6	38	10112407	10	30	10124204	34	11
10105575	18	41	10116051	22	3	10124303	34	15
10105609	18	3	10116259	22	36	10124501	34	4
10105757	58	24	10116358	22	43	10124659	36	1
10105856	58	25	10116408	22	39	10124667	34	2
10106003	14	44	10116507	22	38	10124675	36	5
10106102	8	62	10116655	22	20	10124675	38	1
10106102	16	49	10116754	22	32	10125003	18	4
10106201	16	61	10116804	22	15	10125102	18	6
10106300	14	28	10116903	22	30	10125201	18	33
10106458	16	63	10117208	22	18	10125557	32	5
10106557	16	57	10117307	22	26	10125755	32	2
10106656	16	65	10117604	24	53	10125904	32	19
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10127009	32	13	10145001	60	19	10151058	54	12
10128007	42	6	10145100	60	20	10151157	54	13
10128007	44	4	10145209	60	21	10151256	54	14
10128056	42	1	10145308	60	23	10151355	54	15
10128064	44	1	10145506	2	45	10151454	54	16
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10129054	48	1	10145704	60	26	10151751	54	19
10129104	38	18	10145803	60	28	10152650	54	20
10129500	38	17	10147551	58	13	10152668	58	26
10129559	38	16	10147551	60	1	10152759	20	53
10130003	50	1	10147650	38	23	10152759	54	22
10130003	58	1	10147650	58	14	10152767	58	27
10130102	50	2	10147650	60	2	10152858	54	23
10130201	50	3	10147759	58	15	10152866	58	28
10130300	2	44	10147759	60	3	10152957	54	24
10130300	50	4	10147858	6	40	10152965	58	29
10130409	50	5	10147858	58	16	10153054	54	25
10130508	50	6	10147858	60	4	10153153	54	26
10130607	50	7	10147957	58	17	10153252	54	27
10130706	50	8	10147957	60	5	10153351	54	28
10130805	50	9	10148054	58	18	10153450	54	29
10130904	50	10	10148054	60	6	10153559	54	30
10131001	50	11	10148153	60	7	10153658	54	31
10131100	50	12	10148252	60	8	10153757	54	32
10131209	50	13	10148351	60	9	10153856	54	33
10131308	50	14	10148450	60	10	10153955	54	34
10131407	50	15	10148559	60	11	10154052	54	35
10131506	50	16	10148658	60	12	10154151	54	36
10131605	50	17	10148757	60	13	10155059	56	50
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10132702	50	21	10149052	60	16	10156651	54	38
10132801	50	22	10149151	60	17	10156750	54	40
10132900	50	23	10149201	60	18	10156859	54	41
10133007	50	24	10150050	54	1	10156958	54	42
10133106	50	25	10150159	54	2	10157055	54	43
10133205	50	26	10150258	54	3	10157154	54	44
10133304	50	27	10150357	54	5	10157253	54	45
10133403	50	28	10150456	54	6	10157352	54	46
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10161156	36	8	10168706	52	59	10209609	30	18
10161206	28	58	10168805	52	60	10209674	30	1~6
10161305	26	29	10168904	52	61	10209682	30	1~6
10161503	42	7	10169001	52	62	10209773	30	1~6
10161552	42	2	10169100	58	7	10209781	30	1~6
10162204	40	2	10170207	52	63	10209807	30	38
10162253	40	1	10170306	52	65	10209906	30	39
10162402	40	25	10170405	52	66	10211001	22	4
10162501	40	24	10170504	52	67	10211118	22	2
10162600	40	3	10170603	52	68	10211209	22	11
10162758	46	1	10170702	52	69	10211407	22	6
10163004	4	29-61	10170801	52	70	10211506	22	10
10165009	50	30	10170900	52	71	10218253	48	33
10165108	50	31	10171007	52	72	10220101	38	25
10165207	50	32	10171106	52	73	10220101	58	2
10165306	50	33	10171205	52	74	10220200	58	3
10165405	50	34	10171304	52	75	10220309	58	4
10165504	50	35	10171403	52	76	10220408	58	5
10165603	50	36	10171502	52	77	10220507	58	6
10165702	50	37	10178754	20	50	10222255	38	26
10165801	50	38	10179208	8	61	10222255	58	19
10165900	50	39	10179307	12	50	10222354	58	20
10166007	50	40	10179851	26	16	10222453	58	21
10166106	50	41	10179968	30	1~6	10222552	58	22
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10166601	50	46	10188001	38	3	10383008	6	33
10167609	52	48	10188902	6	19	10419307	42	4
10167609	58	9	10195154	12	52	10419307	44	2-30
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10167708	52	49	10195303	38	35	10602902	2	3
10167708	58	10	10195402	38	36	10615003	30	20
10167807	52	50	10201952	48	12	10615102	30	11
10167807	58	11	10207009	38	7	10623403	32	25
10167906	52	51	10207256	38	8	10741759	2	9
10167906	58	12	10208551	30	31	11007101	18	5
10168003	52	52	10208700	30	34	11024007	40	7
10168102	52	53	10208866	30	30	11024106	40	8
10168201	52	54	10209054	30	27	11024205	40	11
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11071701	18	46	B1412352A00	8	56	B2906415000	8	57
11071800	18	37	B1414555000	6	9	B29074150A0	6	35
11072204	34	20	B1501581000	20	49	B2913412N00	8	50
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11185501	46	10	B1603512000	16	47	B3126012000	44	13
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22621155	44	10	B1610512000	14	35	B3127527000	34	8
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22904155	16	51	B16234700AA	14	21	B3128527000	34	25
22907109	20	52	B1624380000	14	14	B3129012A00	34	18
22907406	20	48	B162438000A	14	15	B3129012B00	42	16
22907703	18	47	B1633470000	16	67	B3129012B00	44	12
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B3224771000	44	26	D2112555B00	2	6	M9640110000	48	13
B3228012000	42	26	D2119555C00	30	22	MAI15043000	48	8
B3228012000	44	23	D2120555C00	30	15	MAO11532000	46	19
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B8228125000	40	15	D6042555B00	48	10	NS6080210SP	16	45
B9141372000	48	21	D6043555B00	48	14	NS6090310SP	32	32
BP300000000	32	39	D9204555B00	26	18	NS6110310SP	32	44
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RO037180100	18	39	SS3090520SP	30	35	SS7110410SP	42	25
RO044240100	6	14	SS4111015SP	48	30	SS7110410SP	44	22
RO074240100	14	16	SS5090610SP	2	51	SS7110510SP	2	41
RO098240100	40	6	SS5090610SP	4	51	SS7110510SP	16	66
RO195240100	32	16	SS5090610SP	22	12	SS7110510SP	30	17
RO437200200	6	30	SS5090610SP	38	15	SS7110510SP	42	5
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SB30953010C	10	40	SS6090660TP	8	55	SS7110710SP	18	36
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SD0630301SP	18	9	SS6111140SP	22	42	SS7110910SP	14	54
SD0640231SP	18	16	SS6111140SP	48	27	SS7110910SP	16	54
SD0640482SP	18	23	SS6111610SP	32	26	SS7110910SP	24	55
SD0650305SP	22	41	SS6121010SP	22	37	SS7111120SP	2	21
SD0720331SP	18	7	SS6121050SP	14	22	SS7111120SP	30	28
SD0720331SP	26	47	SS6121212TP	22	13	SS7111310TP	16	48
SD0900701TP	8	68	SS6121220TP	6	36	SS7111410SP	18	32
SD0900701TP	14	59	SS6121610TP	8	70	SS7111410SP	26	7
SD0900701TP	16	59	SS6121610TP	14	58	SS7111410SP	32	45
SD0900702TP	14	4	SS6121610TP	16	58	SS7111810SP	32	17
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SM4030601SB	30	24	SS6151220SP	22	33	SS7151210SP	26	41
SM4033001SC	26	4	SS6153040SP	10	31	SS7151610SP	22	16
SM4040601SB	24	58	SS6580752TP	14	36	SS7620750SP	28	50
SM4051405SE	46	16	SS6661110SP	6	26	SS7621040SP	4	53
SM7082550SP	10	47	SS6661110SP	14	30	SS7621040SP	48	34
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SM9061203SE	40	22	SS7080520SP	18	14	SS8080410TP	34	27
SQ1110401MZ	32	21	SS7081310SP	42	30	SS8080610SP	22	7
SQ1150451MZ	32	11	SS7081310SP	44	29	SS8080610SP	34	28
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