

MODEL : PLH-981,982

List No : 0528-06

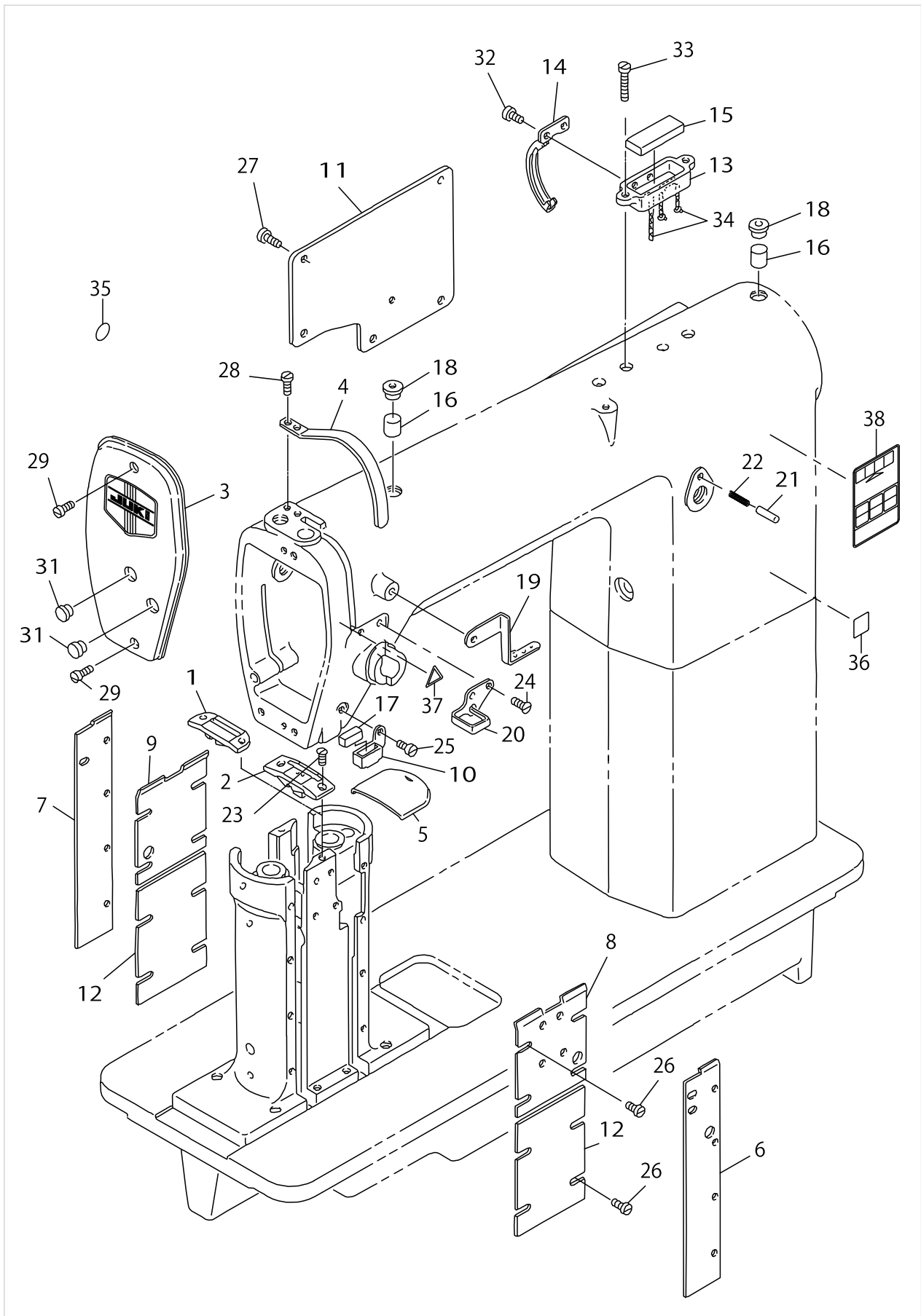
PARTS LIST

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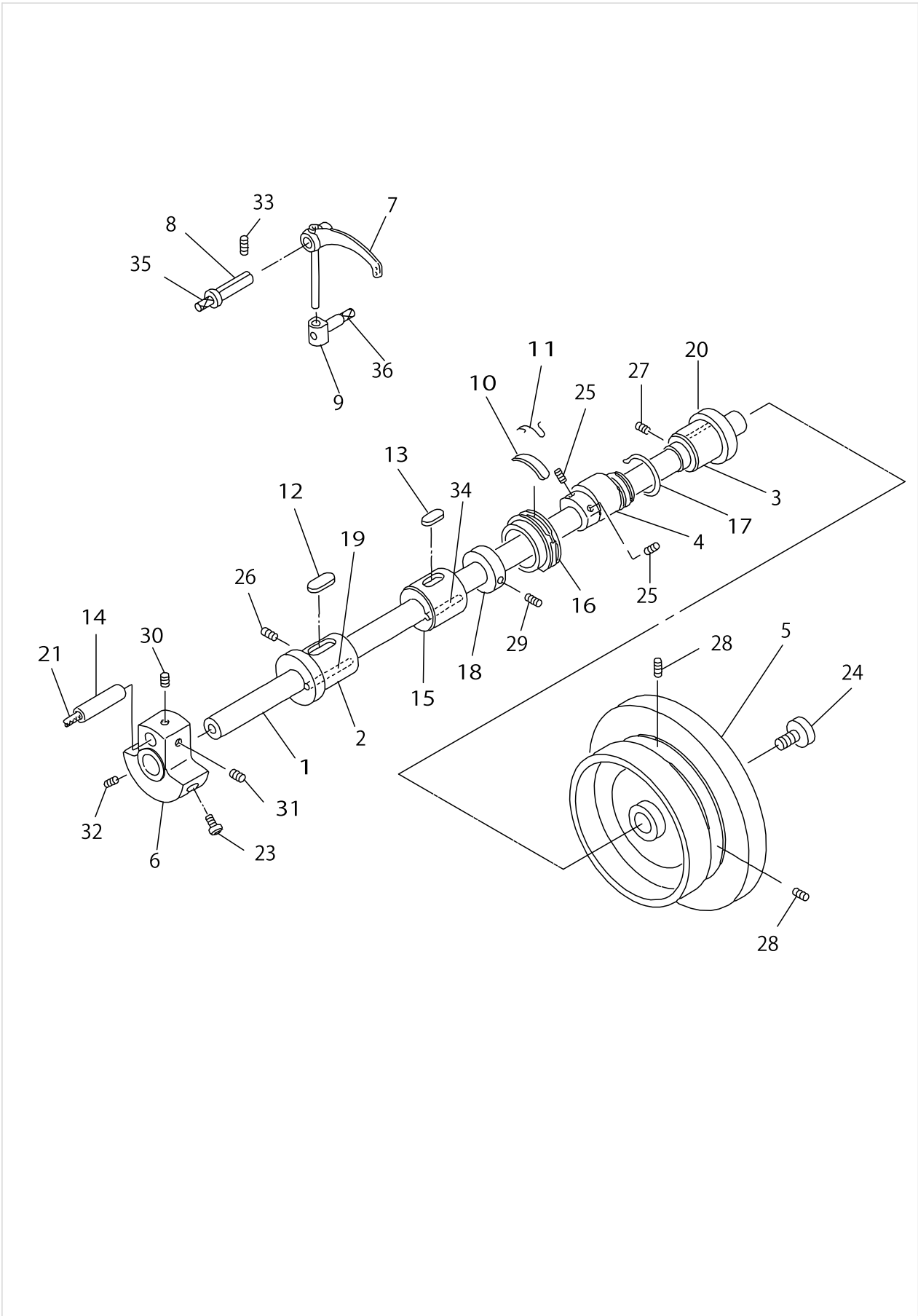
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21000302	NEEDLE PLATE	FOR PLH-981			1
2	21016019	THROAT PLATE 2.4 (3/32)	FOR PLH-982			1
3	21000955	FACE PLATE ASM.				1
4	21001409	THREAD TAKE-UP COVER				1
5	21001508	SLIDE PLATE				2
6	21001003	COVER A	FOR PLH-981			1
7	21001102	COVER B	FOR PLH-981			1
8	21017702	COVER (UPPER) A (3/32)	FOR PLH-982			1
9	21017801	COVER (UPPER) B (3/32)	FOR PLH-982			1
10	B1130528000	THREAD GUIDE, LOWER				1
11	21001201	SIDE COVER				1
12	21017900	COVER (LOWER) C	FOR PLH-982			2
13	B3501115000	OIL DEPOSIT				1
14	B3502115000	OIL WICK RETAINER				1
15	B3503115000	OIL RESERVOIR FELT				1
16	B3517009000	OIL FELT REAR				2
17	B1131528000	FELT				1
18	B1156115000	RUBBER PLUG				2
19	B1131512000	L-SHAPED THREAD GUIDE	FOR PLH-981			1
20	B1129521000	THREAD GUIDE, UPPER				1
21	B1147555000	PIN				1
22	22912109	FEED REGULATOR PIN SPRING				1
23	SS2090840SP	SCREW				2
24	SS2090520SL	SCREW 9/64-40 L=5				2
25	SS2090520SL	SCREW 9/64-40 L=5				1
26	SS4090610SP	SCREW 9/64-40 L=6	8 PIECES USE FOR PLH-981			16
27	SS7110710SP	SCREW 11/64-40 L=7				5
28	SS7110910SP	SCREW 11/64-40 L=8.5				2
29	SS7111120SP	SCREW 11/64-40 L=10.5				2
30	SS7110710SP	SCREW 11/64-40 L=7	FOR PLH-981			3
31	TA1050504R0	RUBBER PLUG				2
32	SS7080510TP	SCREW 1/8-44 L=4.5				2
33	SS7111410SP	SCREW 11/64-40 L=14				2
34	CQ202000000	OIL WICK				0.3
35	22901805	GROUND MARK				1
36	CM600100101	WEEE MARK LABEL S				1
37	CM300200001	ATTENTION SEAL				1
38	CM301200001	SAFETY LABEL_S				1

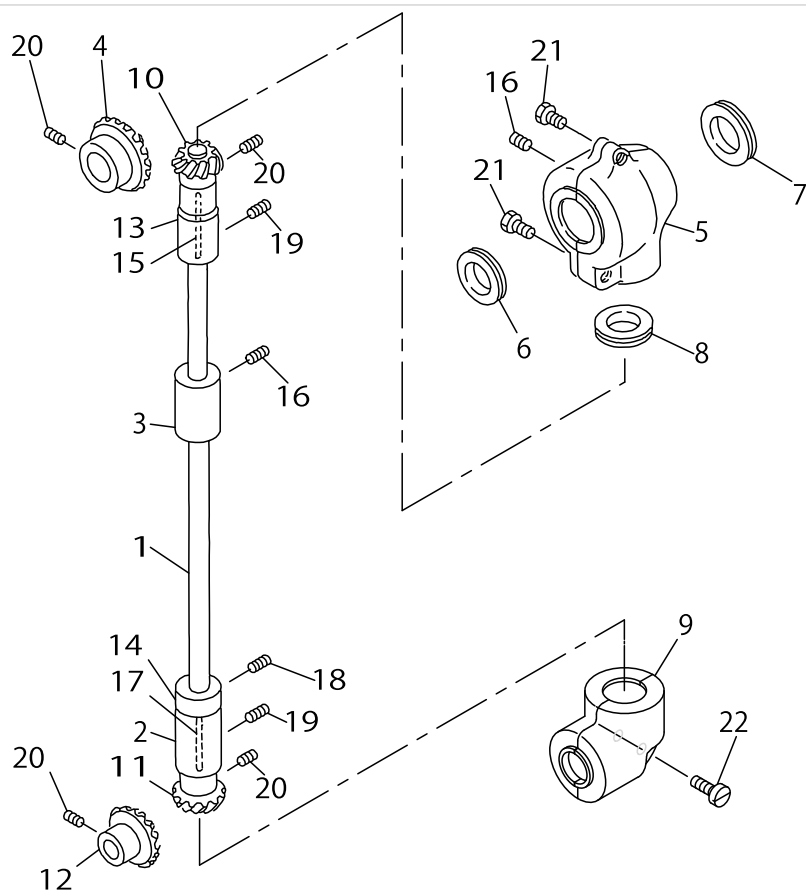
MAIN SHAFT & THREAD TAKE-UP LEVER COMPONENTS



MAIN SHAFT & THREAD TAKE-UP LEVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21002159	ARM SHAFT ASM.				1
2	21002209	ARM SHAFT BUSHING, FRONT				1
3	21002308	ARM SHAFT BUSHING, REAR				1
4	21002407	FEED ECCENTRIC CAM				1
5	B1227141H0AA	HANDWHEEL				1
6	21002605	BAR CRANK COUNTER WEIGHT				1
7	21011408	THREAD TAKE-UP LEVER				1
8	B1906051000	TAKE-UP LEVER PIN				1
9	B1907051000	TAKE-UP LEVER THRUST PIN				1
10	B1212012000	OIL FELT				1
11	B1213012000	FELT RETAINER				1
12	B1218012000	REAR BUSHING OIL FELT				1
13	B1702012000	OIL FELT				1
14	B1210051000	NEEDLE BAR CRANK PIN				1
15	B1203201000	MAIN SHAFT BUSHING, INTERMEDIA				1
16	B1211226000	ECCENTRIC RETAINER HOUSING				1
17	RC1850001KP	SNAP RING 18.5				1
18	CS1471411SH	THRUST COLLAR				1
19	CQ200000000	OIL WICK				0.1
20	CQ200000000	OIL WICK				0.1
21	CQ505000000	OIL WICK				0.1
22	SS7151120SP	SCREW 15/64-28 L=11				1
23	SS7681750TP	SCREW 9/32-28 L=16.5				1
24	SS7701010SP	SCREW 5/16-24 L=10				1
25	SS8150710SP	SCREW 15/64-28 L=7				2
26	SS8151550SP	SCREW 15/64-28 L=15				1
27	SS8151550SP	SCREW 15/64-28 L=15				1
28	SS8151550SP	SCREW 15/64-28 L=15				2
29	SS8680810TP	SCREW 9/32-28 L=8.0				3
30	SS8680540SP	SCREW 9/32-28 L= 4.5				1
31	SS8680730SP	SCREW 9/32-28 L=7				1
32	SS8681650TP	SCREW 9/32-28 L=16				1
33	SS8151550SP	SCREW 15/64-28 L=15				1
34	CQ200000000	OIL WICK				0.1
35	CQ252000000	OIL WICK				0.076
36	CQ252000000	OIL WICK				0.028

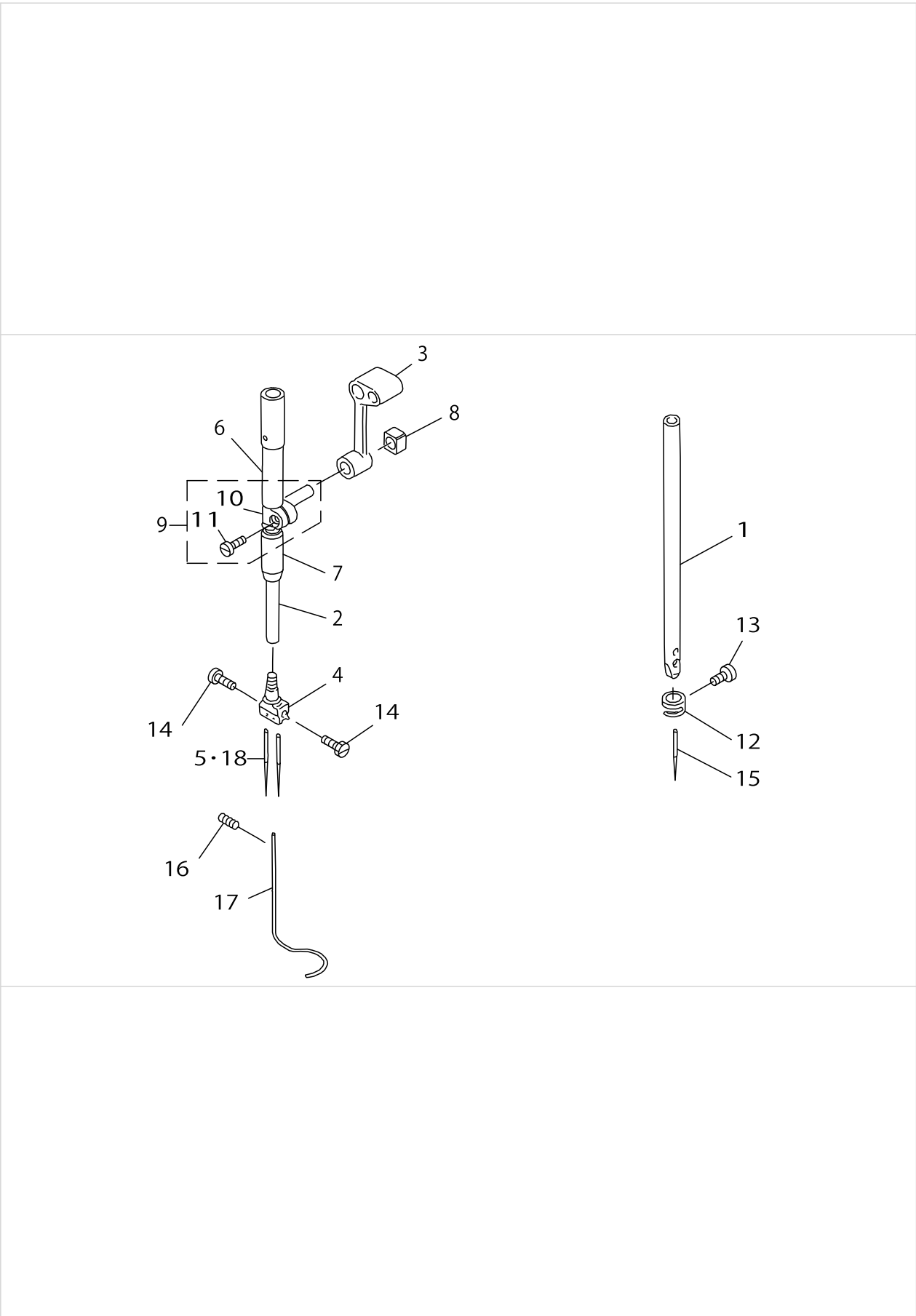
ARM SHAFT COMPONENTS



ARM SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21002704	ARM SHAFT				1
2	21002803	ARM SHAFT, LOWER BUSHING				1
3	B1303271000	BUSHING, LOWER				1
4	B13050120A0	GEAR ASM.				1
5	B1308012000	GEAR CASE				1
6	B1310012000	OIL SEAL (A)				1
7	B1311012000	OIL SEAL (B)				1
8	B1312012000	OIL SEAL (C)				1
9	B13072710A0	PINION CASE ASM.				1
10	B13061550A0	PINION ASM.				1
11	B13071550A0	GEAR ASM. LARGE				1
12	B13081550A0	PINION ASM.				1
13	B1302201000	BUSHING, UPPER				1
14	CS0791016SH	THRUST HOLDER D=7.94 W=10				1
15	CQ202000000	OIL WICK				0.1
16	SS6160680SP	SCREW 1/4-24 L=6				1
17	CQ202000000	OIL WICK				0.1
18	SS8110520TP	SCREW 11/64-40 L= 4.5				2
19	SS8151550SP	SCREW 15/64-28 L=15				3
20	SS8660810TP	SCREW 1/4-40 L=8				8
21	SS9181520CP	SCREW 9/32-20 L=15.0				2
22	SM6051410SC	SCREW M5X0.8 L=14				1

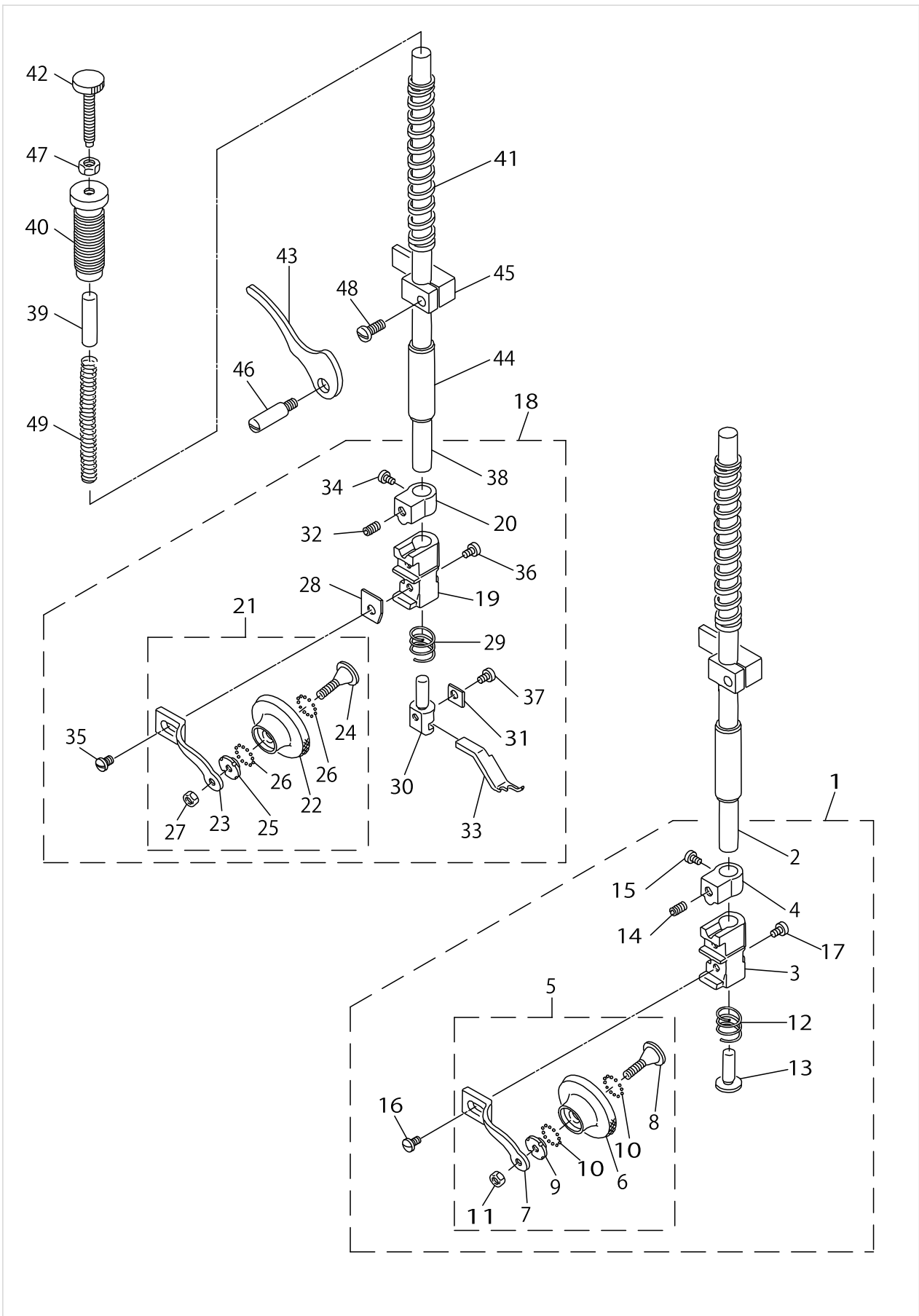
NEEDLE BAR COMPONENTS



NEEDLE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21002902	NEEDLE BAR	FOR PLH-981			1
2	21018403	NEEDLE BAR	FOR PLH-982			1
3	21003009	NEEDLE BAR CRANK ROD				1
4	21017504	NEEDLE CLAMP 2.4 3/32	FOR PLH-982			1
5	MDP500B1800	NEEDLE DPX5 #18	1 PIECE USE FOR PLH-981			2
6	22906101	NEEDLE BAR BUSHING, UPPER				1
7	B1403155000	NEEDLE BAR BUSHING, LOWER				1
8	B1414555000	SLIDE BLOCK				1
9	22906457	NEEDLE BAR HOLDER ASM.				1
10	22906408	NEEDLE ROD HOLDER		*		1
11	SS6090670TP	SCREW 9/64-40 L=6		*		1
12	B1418141H00	NEEDLE BAR THREAD GUIDE	FOR PLH-981			1
13	SS7080510TP	SCREW 1/8-44 L=4.5	FOR PLH-981			1
14	SS6080360SP	SCREW	FOR PLH-982			2
15	MDP170B1800	NEEDLE DPX17 #18	FOR PLH-981			1
16	SS8110510SP	SCREW 11/64-40 L=5				1
17	21003108	SAFETY COVER				1
18	MC200501100	NEEDLE 134 #110	FOR JE (1 PIECE USE FOR PLH-981)			2

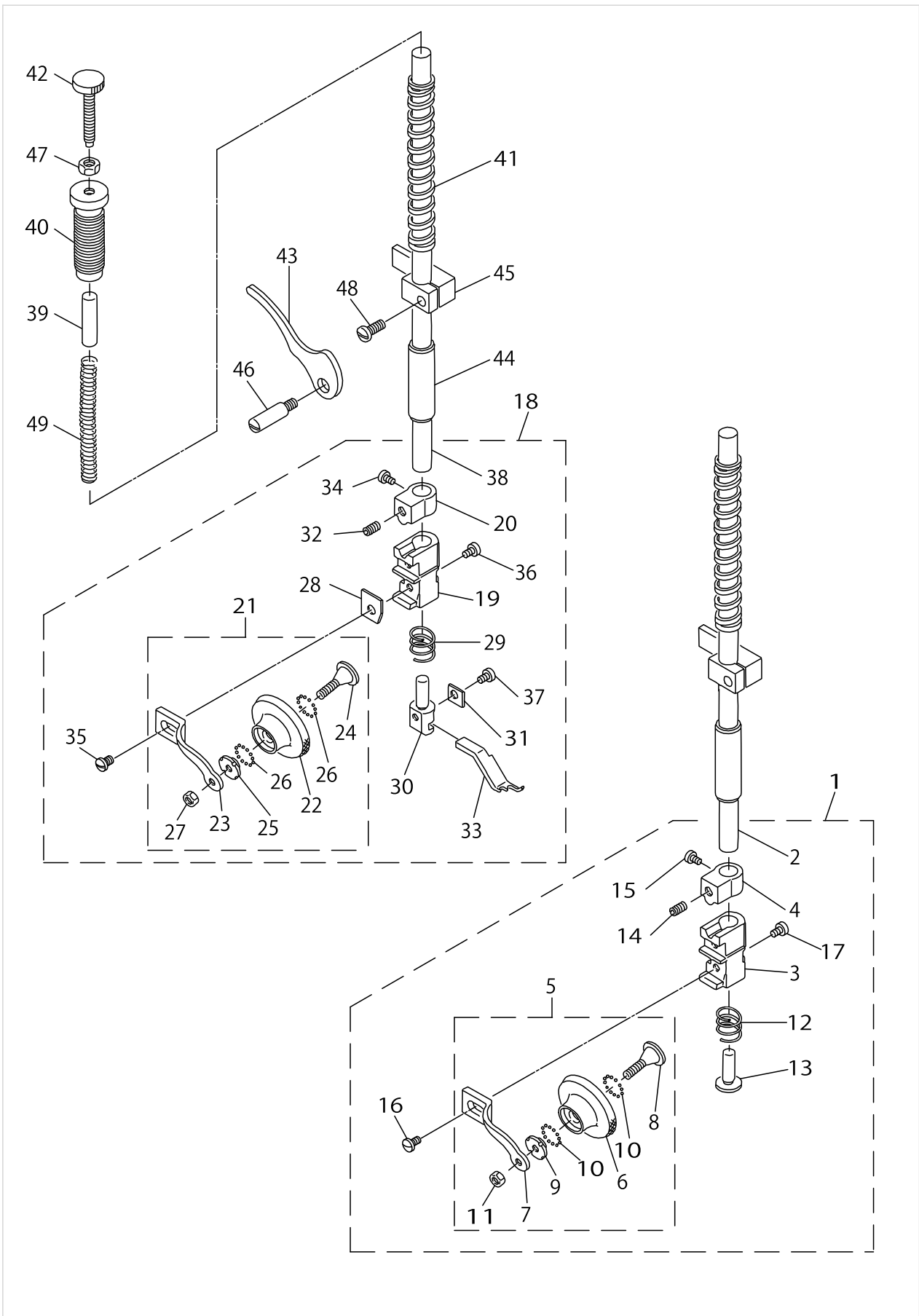
PRESSURE BAR COMPONENTS



PRESSURE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21003256	PRESSER BAR ASM.	FOR PLH-981			1
2	21003207	PRESSER BAR		*		1
3	21004205	PRESSER BASE		*		1
4	21004304	STOPPER		*		1
5	21005459	ROLLER PRESSER ASM.		*		1
6	21005400	ROLLER		*		1
7	21005509	ROLLER HOLDER		*		1
8	21005608	ROLLER STOPPER		*		1
9	21005707	BALL SEAT NUT		*		1
10	21005806	BEARING BALL		*		24
11	21005905	ROLLER STOPPER NUT		*		1
12	21004403	BASE SPRING		*		1
13	21006309	BASE SPRING RETAINER	FOR PLH-981	*		1
14	SS8150710SP	SCREW 15/64-28 L=7		*		1
15	21004601	SCREW		*		1
16	21004502	SCREW	FOR PLH-981	*		1
17	SS6080360SP	SCREW		*		2
18	21020052	PRESSER BAR ASM.	FOR PLH-982			1
19	21004205	PRESSER BASE		*		1
20	21004304	STOPPER		*		1
21	21005459	ROLLER PRESSER ASM.		*		1
22	21005400	ROLLER		*		1
23	21005509	ROLLER HOLDER		*		1
24	21005608	ROLLER STOPPER		*		1
25	21005707	BALL SEAT NUT		*		1
26	21005806	BEARING BALL		*		24
27	21005905	ROLLER STOPPER NUT		*		1
28	21020003	WASHER	FOR PLH-982	*		1
29	21004403	BASE SPRING		*		1
30	21020102	LOWER NEEDLE GUIDE SUPPORT	FOR PLH-982	*		1
31	21020201	GUIDE SUPPORT PLATE	FOR PLH-982	*		1
32	SS8150710SP	SCREW 15/64-28 L=7		*		1
33	21018809	NEEDLE GUIDE 3/32	FOR PLH-982	*		1
34	21004601	SCREW		*		1
35	21020706	SCREW	FOR PLH-982	*		1
36	SS6080360SP	SCREW	FOR PLH-982	*		2
37	21020607	SCREW	FOR PLH-982	*		1
38	21003207	PRESSER BAR		*		1
39	21006101	GUIDE SHAFT				1
40	21006408	ADJUST SCREW A				1
41	B1510141H00	PRESSER SPRING				1
42	21006507	ADJUST SCREW B				1
43	B1512012000	HAND LIFTER				1
44	B1510155000	PRESSER BAR LOWER BUSHING				1
45	B1507512000	PRESSER BAR GUIDE BRACKET				1
46	B1515512000	HAND LIFTER SHAFT				1
47	NS6110530SP	NUT 11/64-40				1

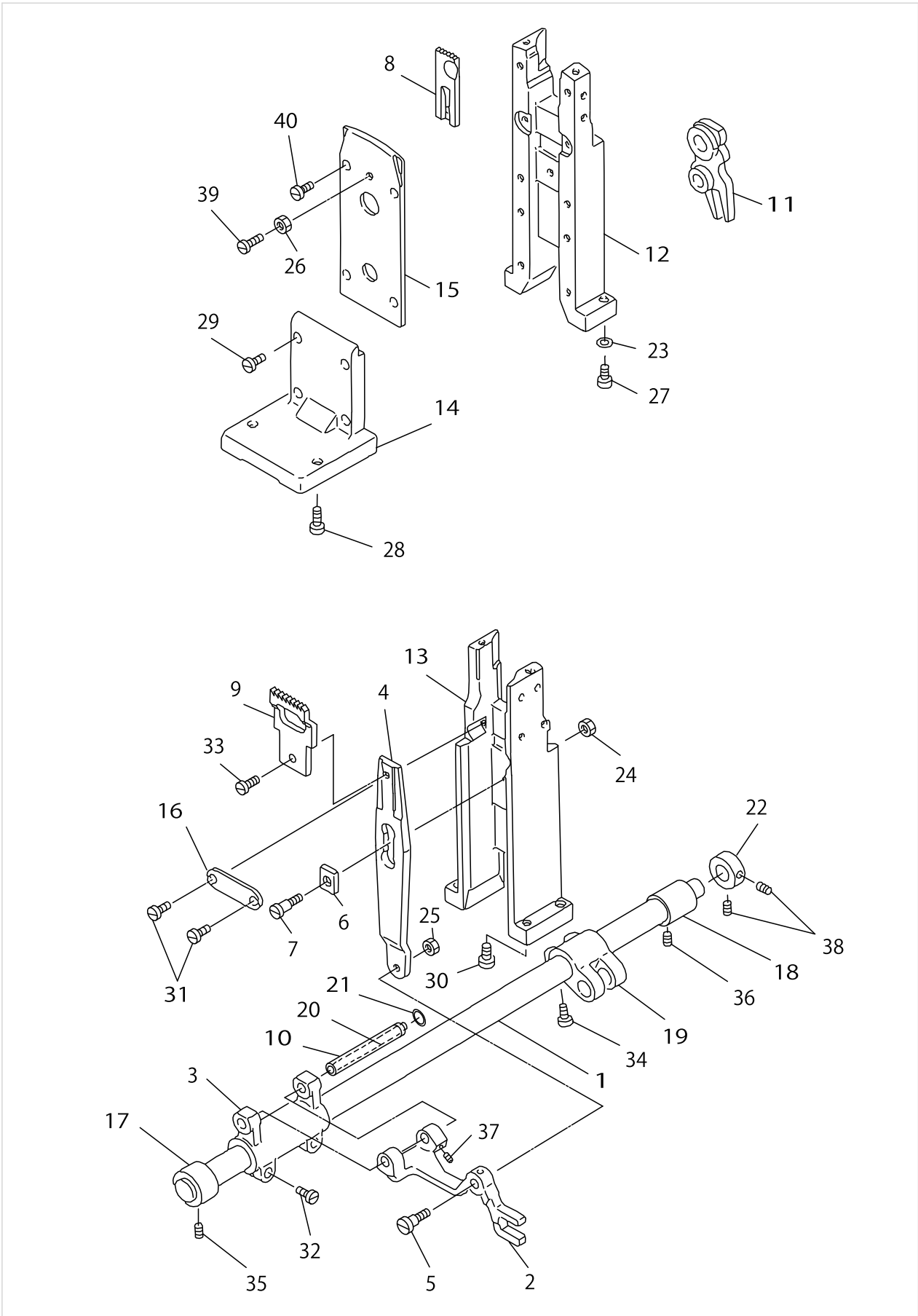
PRESSURE BAR COMPONENTS



PRESSURE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS7111310SP	SCREW 11/64-40 L=12.8				1
49	21006002	ADJUST SPRING B				1

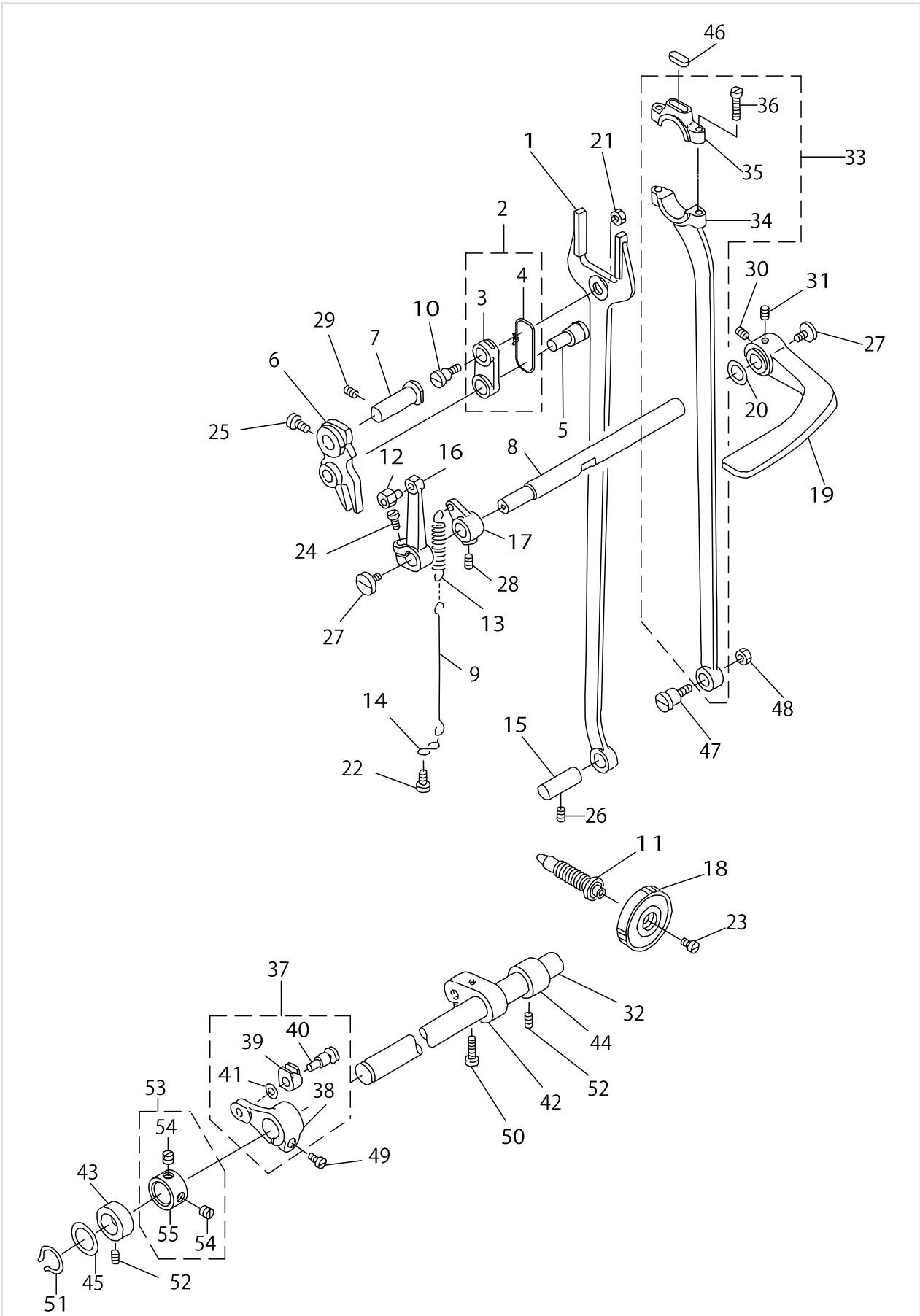
FEED MECHANISM COMPONENTS (1)



FEED MECHANISM COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21006606	FEED ROCKER SHAFT				1
2	21006705	FEED BAR				1
3	21006804	FEED BAR ARM				1
4	21006903	FEED LINK				1
5	SD0640851SP	STEP-SCREW				1
6	21007109	SLIDE BLOCK				1
7	SD0640372SH	HINGE SCREW				1
8	21007307	FEEDER	FOR PLH-981			1
9	21021308	FEED DOG 2.4 (3132)	FOR PLH-982			1
10	21008305	FEED BAR HINGE STUD				1
11	21008701	FEED REGULATOR	FOR PLH-981			1
12	21008008	FEED LINK SUPPORT	FOR PLH-981			1
13	21020805	FEED LINK SUPPORT	FOR PLH-982			1
14	21008107	SUPPORT	FOR PLH-981			1
15	21008206	COVER	FOR PLH-981			1
16	21009303	PRESSE PLATE				1
17	B1604141H00	BUSHING, FRONT				1
18	B1602141H00	BUSHING, REAR				1
19	B1607155000A	FEED ARM				1
20	CQ202000000	OIL WICK				0.17
21	RE0500000K0	E-RING				1
22	CS1111019SH	THRUST COLLAR D=11.11 W=10				1
23	WS0822010KP	SPRING WASHER 8.2X15X2				2
24	NS6620310SP	NUT 3/16-32				1
25	NS6110350SP	NUT 11/64-40				1
26	NS6660430SP	NUT 1/4-40	FOR PLH-981			1
27	SS7702610SP	SCREW A				2
28	SS7702610SP	SCREW A	FOR PLH-981			2
29	SS7111120SP	SCREW 11/64-40 L=10.5	FOR PLH-981			4
30	SS7161640SP	SCREW 1/4-24 L=16.0	FOR PLH-982			2
31	SS2110920TP	SCREW 11/64-40 L=8.5				2
32	SS6111210SP	SCREW 11/64-40 L=12				2
33	SS7110510SP	SCREW 11/64-40 L=5				1
34	SS6121210SP	SCREW 3/16-28 L=12				2
35	SS8150710SP	SCREW 15/64-28 L=7				1
36	SS8151150SP	SCREW 15/64-28 L=10.5				1
37	SS8620610TP	SCREW 3/16-32 L=6				1
38	SS8660530TP	SCREW 1/4-40 L= 4.5				2
39	SS8660810TP	SCREW 1/4-40 L=8	FOR PLH-981			1
40	SS7110710SP	SCREW 11/64-40 L=7	FOR PLH-981			4

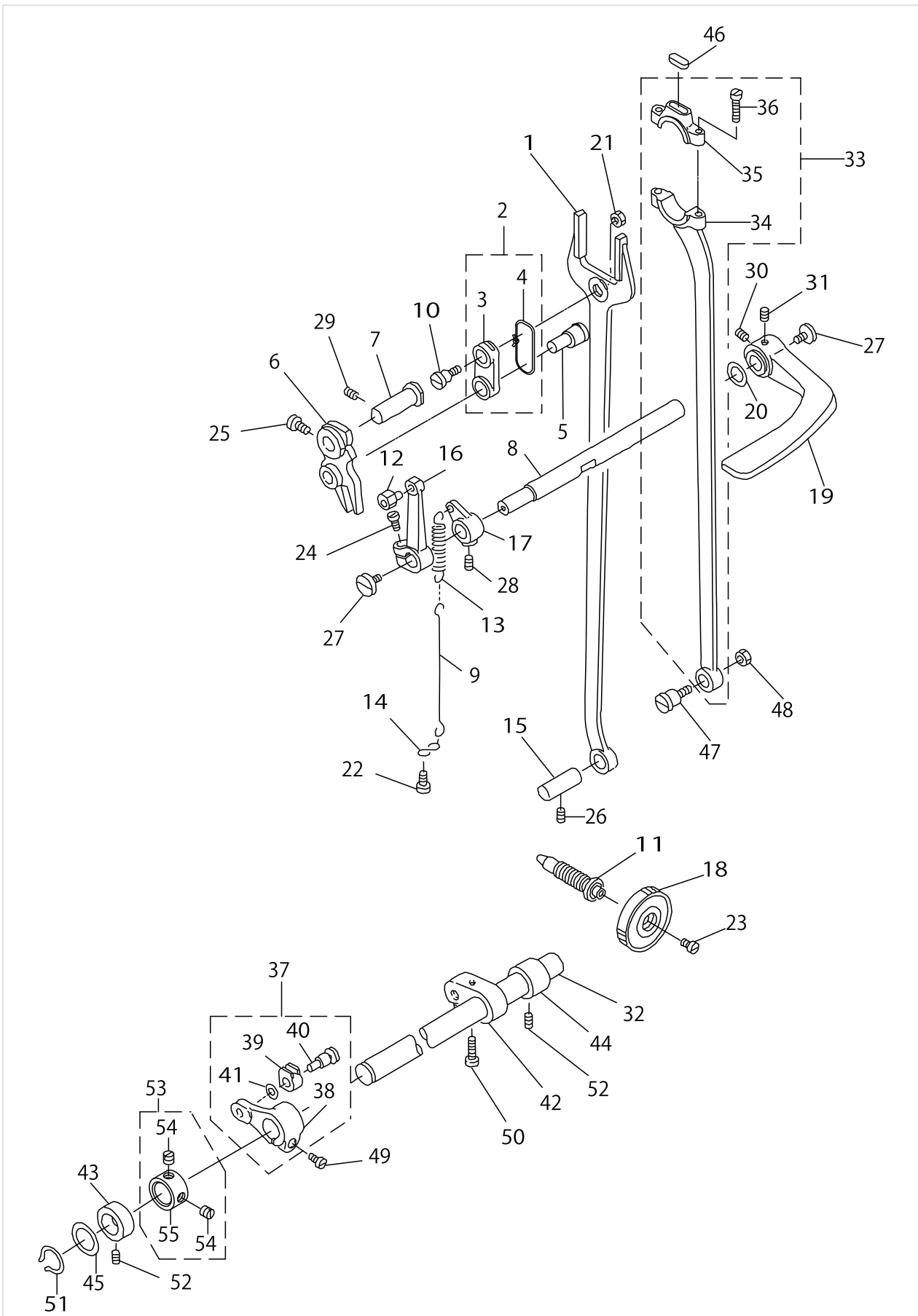
FEED MECHANISM COMPONENTS (2)



FEED MECHANISM COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21008404	FEED FORKED CONNECTION				1
2	21008552	LINK ASM.				1
3	21008503	LINK		*		1
4	CQ200000000	OIL WICK		*		0.23
5	21008602	LINK SHAFT				1
6	21020300	FEED REGULATOR	FOR PLH-982			1
7	B1622555000	HINGE PIN				1
8	21008800	FEED LEVER SHAFT				1
9	21008909	SPRING TENSION				1
10	SD0950802SH	HINGE SCREW D=9.53 H=8				1
11	40138764	STITCH LENGTH REGULATING SCREW				1
12	B16331220A0	CRANK SLIDE BLOCK STUD ASM.				1
13	B1646241H00	TENSION SPRING				1
14	B1648122000	SUSPENSION HOOK (B)				1
15	B1611155000A	HINGE STUD FOR PITMAN				1
16	B1627226000	REVERSEFEEDCONTROLLEVERCRANK				1
17	B1647226000	SUSPENSION BRACKET (A)				1
18	B1623555A00	FEED REGULATOR DIAL				1
19	B162458600A	REVERSE FEED CONTROL LEVER				1
20	WZ1052010KP	WAVED WASHER				1
21	NS6680410SP	NUT 9/32-28				1
22	SS7090710SP	SCREW 9/64-40 L=6.8				1
23	SS6121050SP	SCREW 3/16-28 L=9.5				1
24	SS6121210SP	SCREW 3/16-28 L=12				1
25	SS6661110SP	SCREW 1/4-40 L=11				1
26	SS7110720SP	SCREW 11/64-40 L=7				1
27	SS7620750SP	SCREW 3/16-32 L=6.5				2
28	SS8150710SP	SCREW 15/64-28 L=7				1
29	SS6151220SP	SCREW 15/64-28 L=11.5				1
30	SS8660810TP	SCREW 1/4-40 L=8				1
31	SS8661040TP	SCREW 1/4-40 L=10				1
32	21009402	FEED SHAFT				1
33	21009550	ARM ROD ASM.				1
34	21009501	ARM ROD		*		1
35	21011507	ARM ROD COVER		*		1
36	SS6121610TP	SCREW 3/16-28 L=15.5		*		2
37	21009659	FEED ARM, FRONT ASM.				1
38	21009600	FEED ARM, FRONT		*		1
39	B1705155000	FEED DRIVING SLIDE BLOCK		*		1
40	B1706155000	FEED DRIVING SLIDE BLOCK HINGE		*		1
41	B1707155000	FEED DRIVING SLIDE BLOCK WASHER		*		1
42	21009709	FEED ARM, REAR				1
43	B1604141H00	BUSHING, FRONT				1
44	B1651141H00	BUSHING, INTERMEDIATE				1
45	B1605201000	METAL WASHER				1
46	B1702012000	OIL FELT				1
47	SD1020962SP	HINGE SCREW D=10.20 H=9.6				1

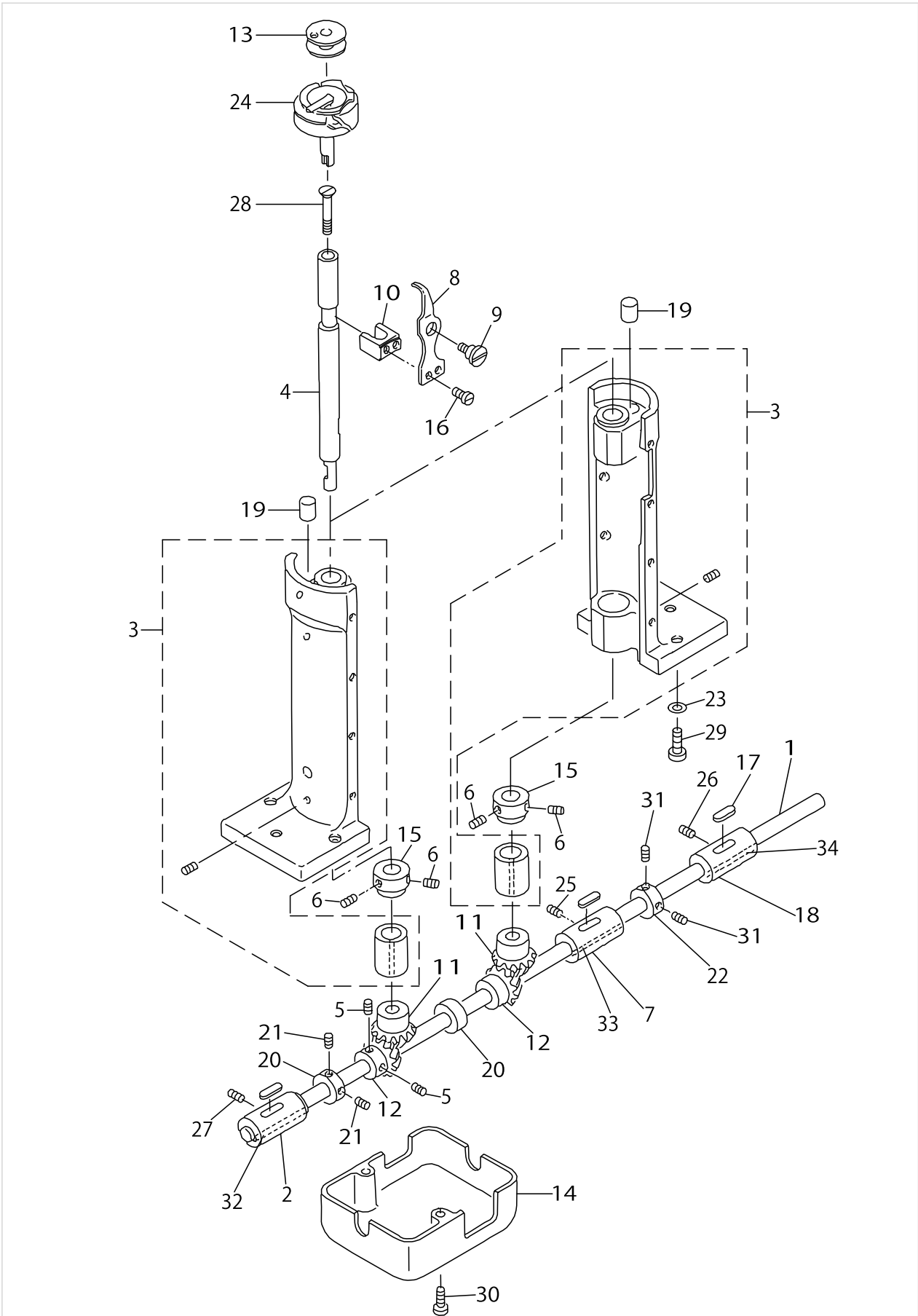
FEED MECHANISM COMPONENTS (2)



FEED MECHANISM COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	NS6680410SP	NUT 9/32-28				1
49	SS7121410TP	SCREW 3/16-28 L=14				1
50	SS6151920SP	SCREW 15/64-28 L=19.0				1
51	RC0150001KP	RETAINING RING 13.8				1
52	SS8150710SP	SCREW 15/64-28 L=7				2
53	22904155	MAIN SHAFT THRUST COLLAR ASM.				1
54	SS8660610TP	SCREW 1/4-40 L=6		*		2
55	22904106	MAIN SHAFT THRUST COLLAR		*		1

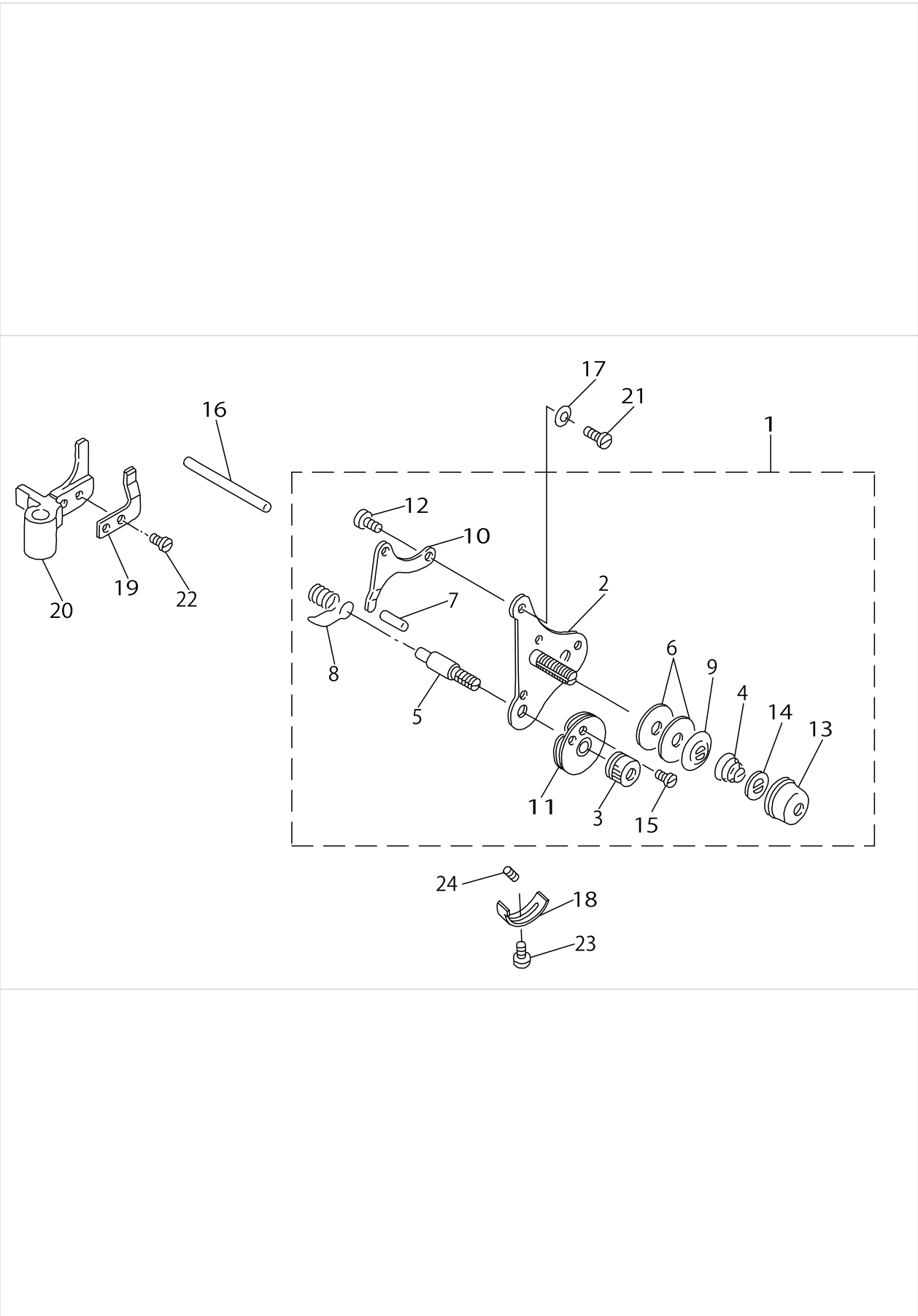
HOOK DRIVING SHAFT & HOOK COMPONENTS



HOOK DRIVING SHAFT & HOOK COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21009808	DRIVING SHAFT				1
2	21009907	DRIVING SHAFT BUSHING, FRONT				1
3	40022417	HOOK SADDLE ASM.	1 PIECE USE FOR PLH-981			2
4	21010301	HOOK SHAFT	1 PIECE USE FOR PLH-981			2
5	SS8660610TP	SCREW 1/4-40 L=6	4 PIECES USE FOR PLH-981			8
6	SS8110520TP	SCREW 11/64-40 L= 4.5	2 PIECES USE FOR PLH-981			4
7	21010004	DRIVING SHAFT BUSHING, REAR				1
8	21010509	GUIDE	1 PIECE USE FOR PLH-981			2
9	21010608	HINGE SCREW	1 PIECE USE FOR PLH-981			2
10	21010707	GUIDE FORK	1 PIECE USE FOR PLH-981			2
11	21010806	HOOK SHAFT GEAR	1 PIECE USE FOR PLH-981			2
12	21010905	HOOK SHAFT GEAR	1 PIECE USE FOR PLH-981			2
13	B9117051000	BOBBIN	1 PIECE USE FOR PLH-981			2
14	21011002	GEAR CASE				1
15	21011101	THRUST COLLAR	1 PIECE USE FOR PLH-981			2
16	21011200	SCREW	2 PIECES USE FOR PLH-981			4
17	B1806038000	OIL FELT				3
18	B1804201000	HOOK DRIVING SHAFT BUSHING, REAR				1
19	21011309	FELT	1 PIECE USE FOR PLH-981			2
20	CS0790721TH	THRUST COLLAR D=7.94 W=7	1 PIECE USE FOR PLH-981			2
21	SS8090410SP	SCREW 9/64-40 L= 3.5	2 PIECES USE FOR PLH-981			4
22	CS0791016SH	THRUST HOLDER D=7.94 W=10				1
23	WS0822010KP	SPRING WASHER 8.2X15X2	2 PIECES USE FOR PLH-981			4
24	21010251	ROTATING HOOK ASM.	1 PIECE USE FOR PLH-981			2
25	SS8150710SP	SCREW 15/64-28 L=7				1
26	SS8151150SP	SCREW 15/64-28 L=10.5				1
27	SS8151150SP	SCREW 15/64-28 L=10.5				1
28	SS1092810SP	SCREW 9/64-40 L=25.4	1 PIECE USE FOR PLH-981			2
29	SS7702610SP	SCREW A	2 PIECES USE FOR PLH-981			4
30	SS7112420SP	SCREW 11/64-40 L=24				2
31	SS8110510SP	SCREW 11/64-40 L=5				2
32	CQ202000000	OIL WICK				0.1
33	CQ202000000	OIL WICK				0.1
34	CQ202000000	OIL WICK				0.1

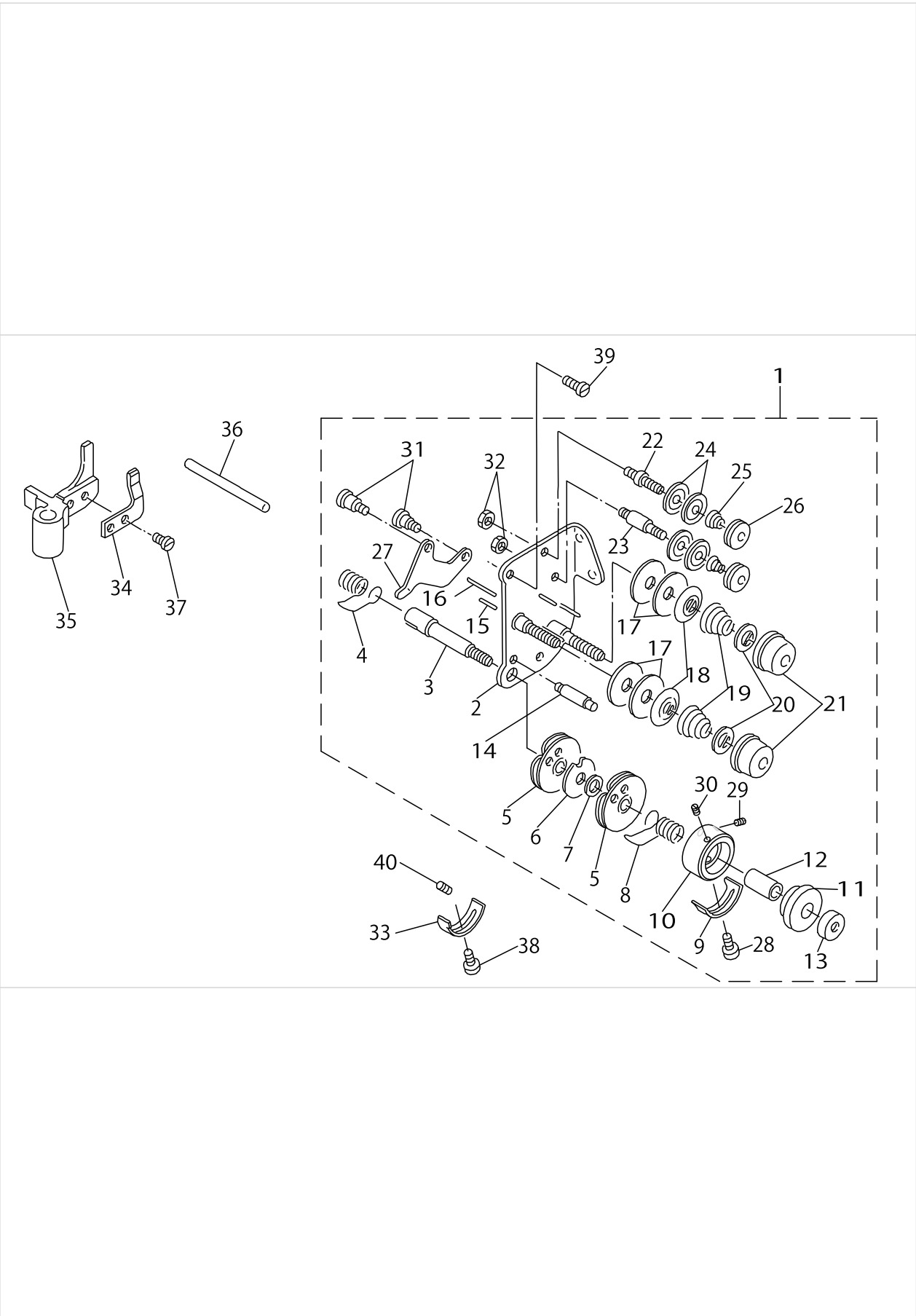
THREAD TENSION COMPONENTS (PLH-981)



THREAD TENSION COMPONENTS (PLH-981)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21011663	THREAD TENSION ASM.				1
2	21011655	THREAD TENSION BRACKET		*		1
3	B3125012000	THREAD TENSION NUT		*		1
4	B3129012A00	TENSION SPRING		*		1
5	B3123051000	TAKE-UP SPRING STUD		*		1
6	B3126051000	TENSION DISC		*		2
7	B3127051000	TENSION RELEASE PIN, SHORT		*		1
8	B3128051000	THREAD TAKE-UP SPRING, A		*		1
9	B3132051000	TENSION DISC HOLDER		*		1
10	B3134051000	TENSION RELEASE LEVER		*		1
11	B31370510A0	TAKE-UP SPRING GUIDE DISC ASM.		*		1
12	SD0470281SP	HINGE SCREW D=4.7 H=2.8		*		2
13	B3116125000	TENSION NUT		*		1
14	B3120125000	ROTATING STOPPER		*		1
15	SS4080620TP	SCREW 1/8-44 L=6		*		1
16	10524403	TENSION RELEASE ROD				1
17	B3125155000	DISK SPRING				1
18	B3138512000	TAKE-UP SPRING ADJUSTING PLATE				1
19	10525400	RELEASE PLATE				1
20	B3141512000A	MOUNTING BASE				1
21	SD0600271SP	HINGE SCREW D=6 H=2.7				1
22	SS4110910TP	SCREW 11/64-40 L=9				2
23	SS7090520SP	SCREW 9/64-40 L= 4.5				1
24	SS8111251SP	SCREW 11/64-40 L=12.0				1

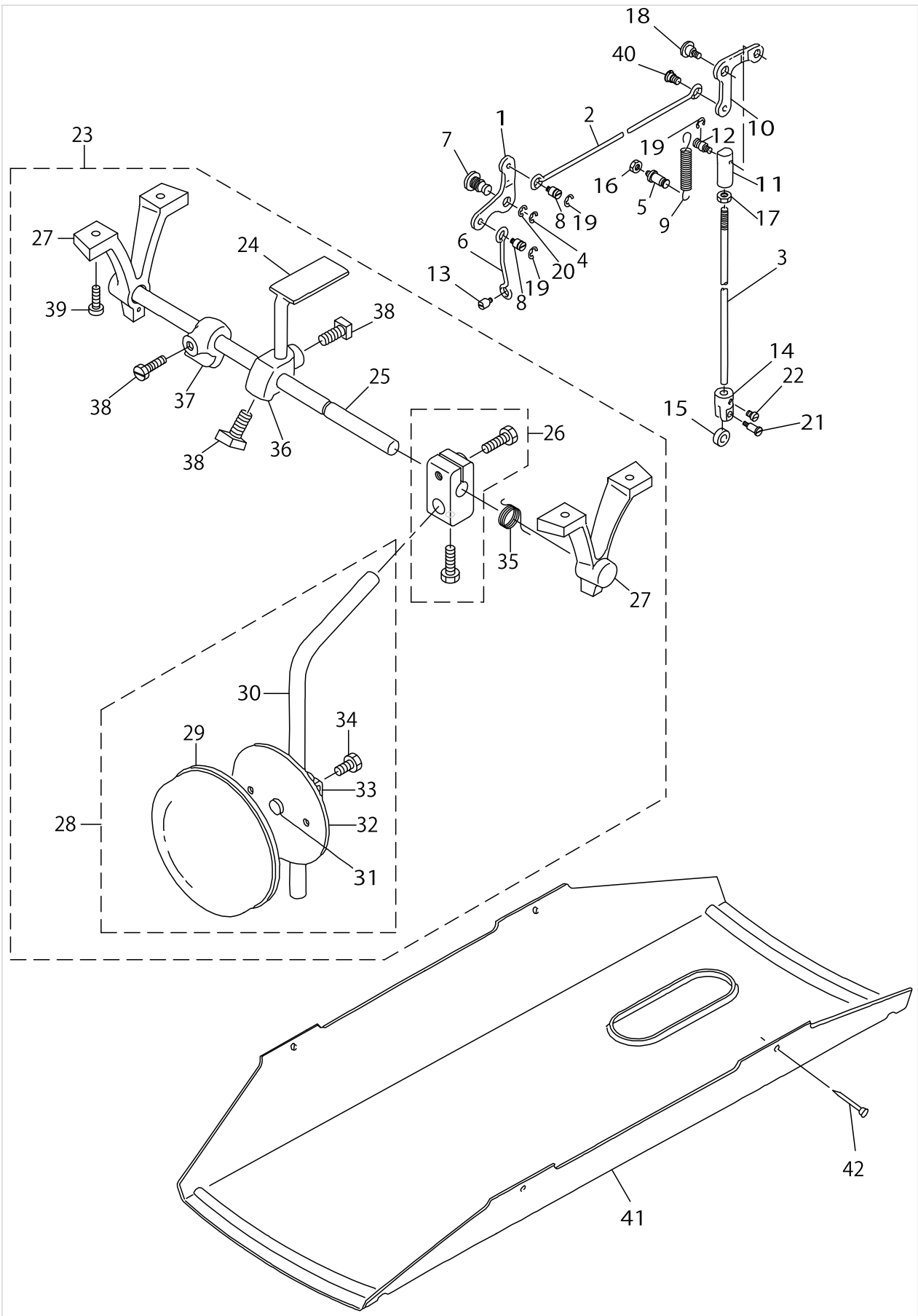
THREAD TENSION COMPONENTS (PLH-982)



THREAD TENSION COMPONENTS (PLH-982)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21020557	THREAD TENSION ASM.				1
2	10124055	TENSION POST ASM.		*		1
3	B3123527000	THREAD TAKE-UP SPRING STUD		*		1
4	B3128051000	THREAD TAKE-UP SPRING, A		*		1
5	B31375270A0	TAKE-UP SPRING GUIDE ASM.		*		2
6	B3142527000	TAKE-UP SPRING GUIDE PLATE		*		1
7	B3139527000	COLLAR		*		1
8	B3128527000	THREAD TAKE-UP SPRING B		*		1
9	B3138527000	ADJUSTING PLATE B		*		1
10	22617609	THREAD TENSION POST		*		1
11	B3125527000	TAKE-UP SPRING GUIDE		*		1
12	B3141527000	PRESSER COLLAR		*		1
13	B3125012000	THREAD TENSION NUT		*		1
14	B3143527000	TAKE-UP SPRING GUIDE STUD		*		1
15	B3127051000	TENSION RELEASE PIN, SHORT		*		1
16	B3127527000	PIN B		*		1
17	B3126051000	TENSION DISC		*		4
18	B3132051000	TENSION DISC HOLDER		*		2
19	B3129012A00	TENSION SPRING		*		2
20	B3120125000	ROTATING STOPPER		*		2
21	B3116125000	TENSION NUT		*		2
22	10124204	THREAD TENSION POST, A		*		1
23	10124303	THREAD TENSION POST, B		*		1
24	B3214047000	BOBBIN WINDER TENSION DISC		*		4
25	D3168555H0B	TENSION SPRING NO.1		*		2
26	B3216047000	BOBBIN WINDER TENSION NUT		*		2
27	B3134521000	TENSION RELEASE LEVER		*		1
28	SS7090520SP	SCREW 9/64-40 L=4.5		*		1
29	22618904	SET SCREW		*		1
30	22618904	SET SCREW		*		1
31	SD0470281SP	HINGE SCREW D=4.7 H=2.8		*		2
32	NS6110310SP	NUT 11/64-40		*		2
33	B3138512000	TAKE-UP SPRING ADJUSTING PLATE				1
34	10525400	RELEASE PLATE				1
35	B3141512000A	MOUNTING BASE				1
36	10524403	TENSION RELEASE ROD				1
37	SS4110910TP	SCREW 11/64-40 L=9				2
38	SS7090520SP	SCREW 9/64-40 L= 4.5				1
39	SS7110710SP	SCREW 11/64-40 L=7				1
40	SS8111251SP	SCREW 11/64-40 L=12.0				1

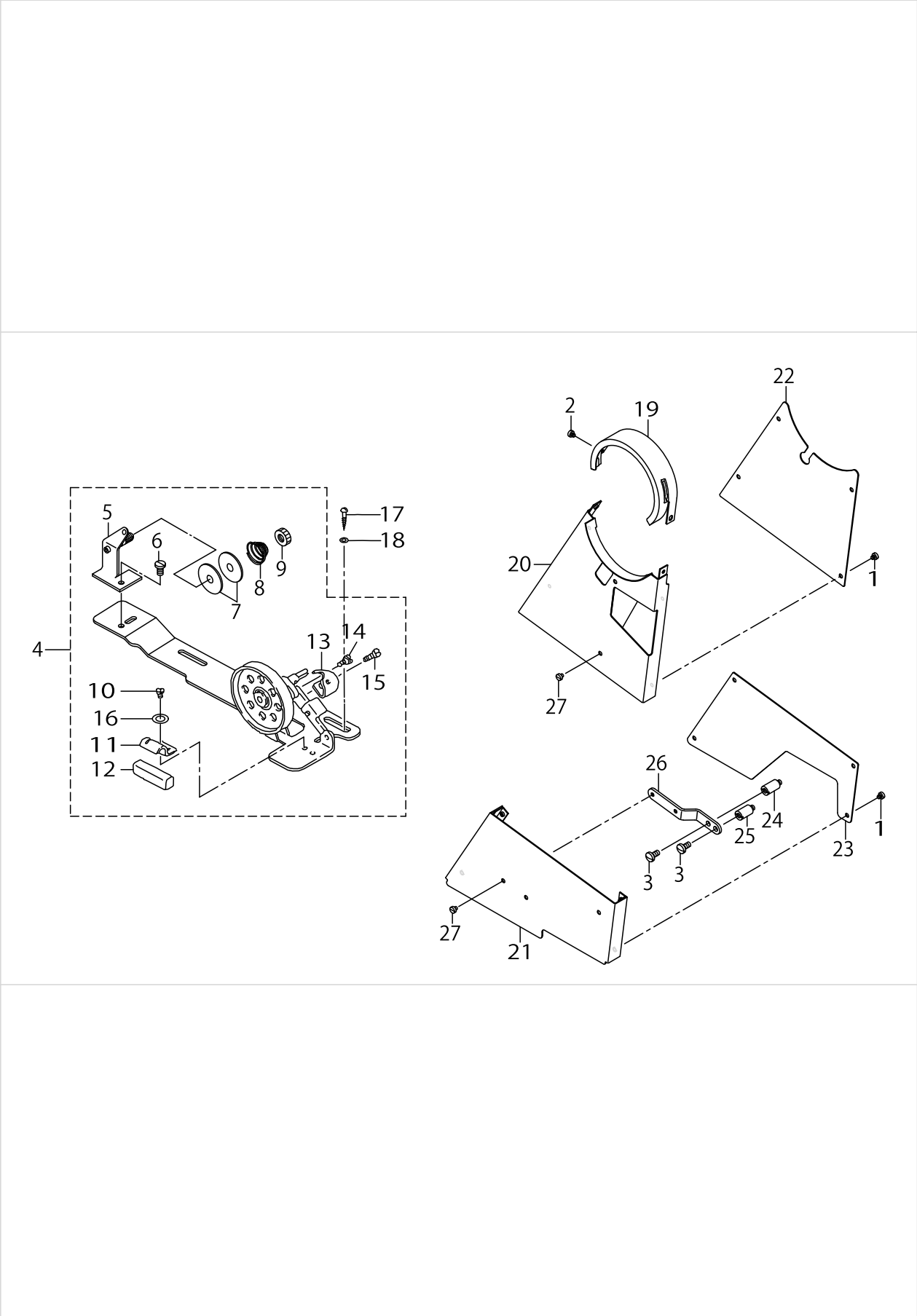
KNEE LIFTER & OIL PAN COMPONENTS



KNEE LIFTER & OIL PAN COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21011705	PRESSER BAR LIFTING ARM				1
2	21011804	LIFTER SIDE CONNECTING BAR				1
3	21011903	KNEE LIFTER ADJUSTING BAR				1
4	B1523226000	SNAP RING				1
5	B3413227000	SPRING SUSPENSION				1
6	21012000	PRESSER BAR LIFTING BAR				1
7	B1517552000	HINGE PIN				1
8	B3416552000	CONNECTING ROD HINGE SCREW				2
9	B3417552000	LIFTING LEVER LINK SPRING				1
10	B3414555000	LIFTING LEVER LINK ARM				1
11	B3416555000	SWIVEL				1
12	B3418555000	SWIVEL SCREW				1
13	B1519581000	HINGE SCREW				1
14	B3416051000	REAR LIFTING BAR ROLLER HOLDER				1
15	B3417051000	REAR LIFTING BAR ROLLER				1
16	NS6110310SP	NUT 11/64-40				1
17	NS6620310SP	NUT 3/16-32				1
18	SD0720331SP	HINGE SCREW D=7.24 H=3.3				1
19	RE0500000K0	E-RING				3
20	RE0600000K0	E-RING 6				1
21	SD0550801SP	HINGE SCREW D=5.50 H=8.0				1
22	SS7110510SP	SCREW 11/64-40 L=5				1
23	21015656	KNEE LIFTER ASM.				1
24	21015607	ARM		*		1
25	B3420141H0A	MAIN SHAFT		*		1
26	22932453	BRACKET ASM.		*		1
27	40032132	SUPPORT		*		1
28	22934251	KNEE PAD PLATE ASM.		*		1
29	22934509	KNEE PAD PLATE COVER		*		1
30	22934608	KNEE PAD UPRIGHT SHAFT		*		1
31	22934400	KNEE PAD PLATE RUBBER		*		1
32	22934202	KNEE PAD PLATE		*		1
33	22934301	KNEE PAD PLATE SUPPORT		*		1
34	SM9061203SE	SCREW M6 L=12		*		1
35	40130335	KNEE TOP ROTARY SPRING		*		1
36	B3424141H00	MOUNTING BRACKET		*		1
37	B3434141H00	BRACKET		*		1
38	B3425141H00	MOUNTING BRACKET SET SCREW		*		3
39	SK3483200SE	WOOD SCREW D=4.8 L=32		*		4
40	22908909	HINGE SCREW				1
41	21015706	OIL PAN				1
42	10539906	SET NAIL				4

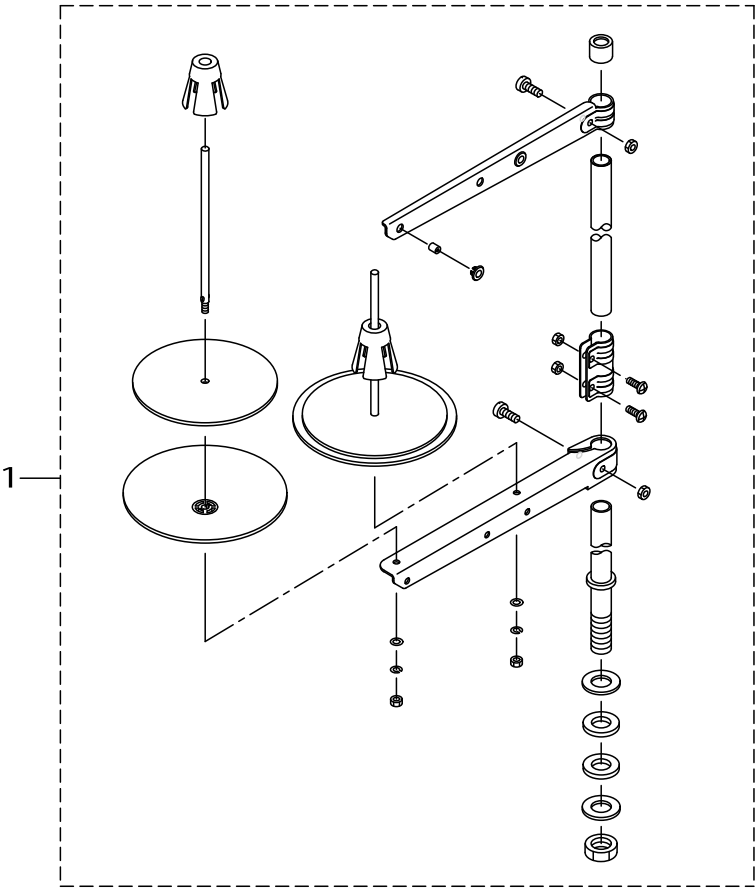
BELT COVER & BOBBIN WINDER COMPONENTS



BELT COVER & BOBBIN WINDER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SS6110480SP	SCREW 11/64-40 L=4.3				8
2	SS6110480SP	SCREW 11/64-40 L=4.3				2
3	SS7151210SP	SCREW 15/64-28 L=12				2
4	11077567	BOBBIN WINDER COMPL.				1
5	11078250	THREAD TENSION BRACKET ASM.		*		1
6	SS7110840SP	SCREW 11/64-40 L=7.8		*		1
7	B3126012000	THREAD TENSION DISK		*		2
8	B3129012B00	THREAD TENSION SPRING		*		1
9	B3125012000	THREAD TENSION NUT		*		1
10	SS4110515SP	SCREW 11/64-40 L=5		*		1
11	11078102	PRESSER PLATE		*		1
12	B3211555000	RUBBER BRAKE		*		1
13	11078003	POSITIONING FINGER		*		1
14	SD0490261SP	HINGE SCREW D=4.9 H=2.6		*		1
15	SS7081310SP	SCREW 1/8-44 L=12.5		*		1
16	WP0480856SP	WASHER 4.8X8.4X0.8		*		1
17	SK3482500SC	WOOD SCREW D=4.8 L=25				2
18	WP0501016SC	WASHER 5X10.5X1				2
19	21013685	TOP COVER ASM. WITH LABEL				1
20	21003561	BELT COVER UNIT (UPPER) ASM.				1
21	21003660	BELT COVER UNIT (LOWER) ASM.				1
22	21004809	BELT COVER LID (UPPER)				1
23	21004908	BELT COVER LID (LOWER)				1
24	21013701	BELT COVER STUD A				1
25	21013800	BELT COVER STUD B				1
26	21013909	BELT COVER SUPPORT PLATE				1
27	SS6110480SP	SCREW 11/64-40 L=4.3				5

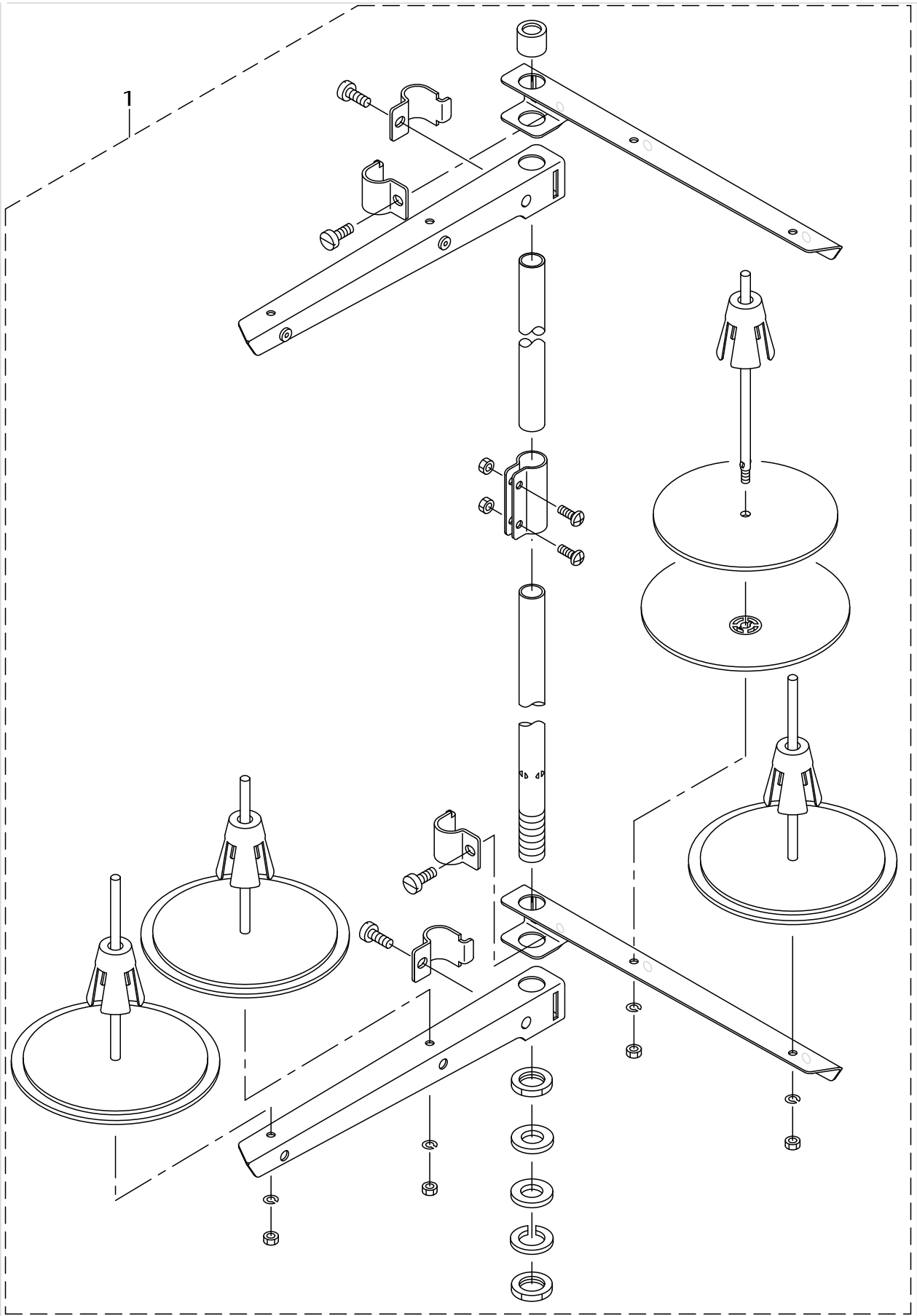
THREAD STAND COMPONENTS (PLH-981)



THREAD STAND COMPONENTS (PLH-981)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40096354	THREAD STAND ASM.				1

THREAD STAND COMPONENTS (PLH-982)



THREAD STAND COMPONENTS (PLH-982)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	26910158	THREAD STANDING DEVICE ASM.				1

TABLE COMPONENTS

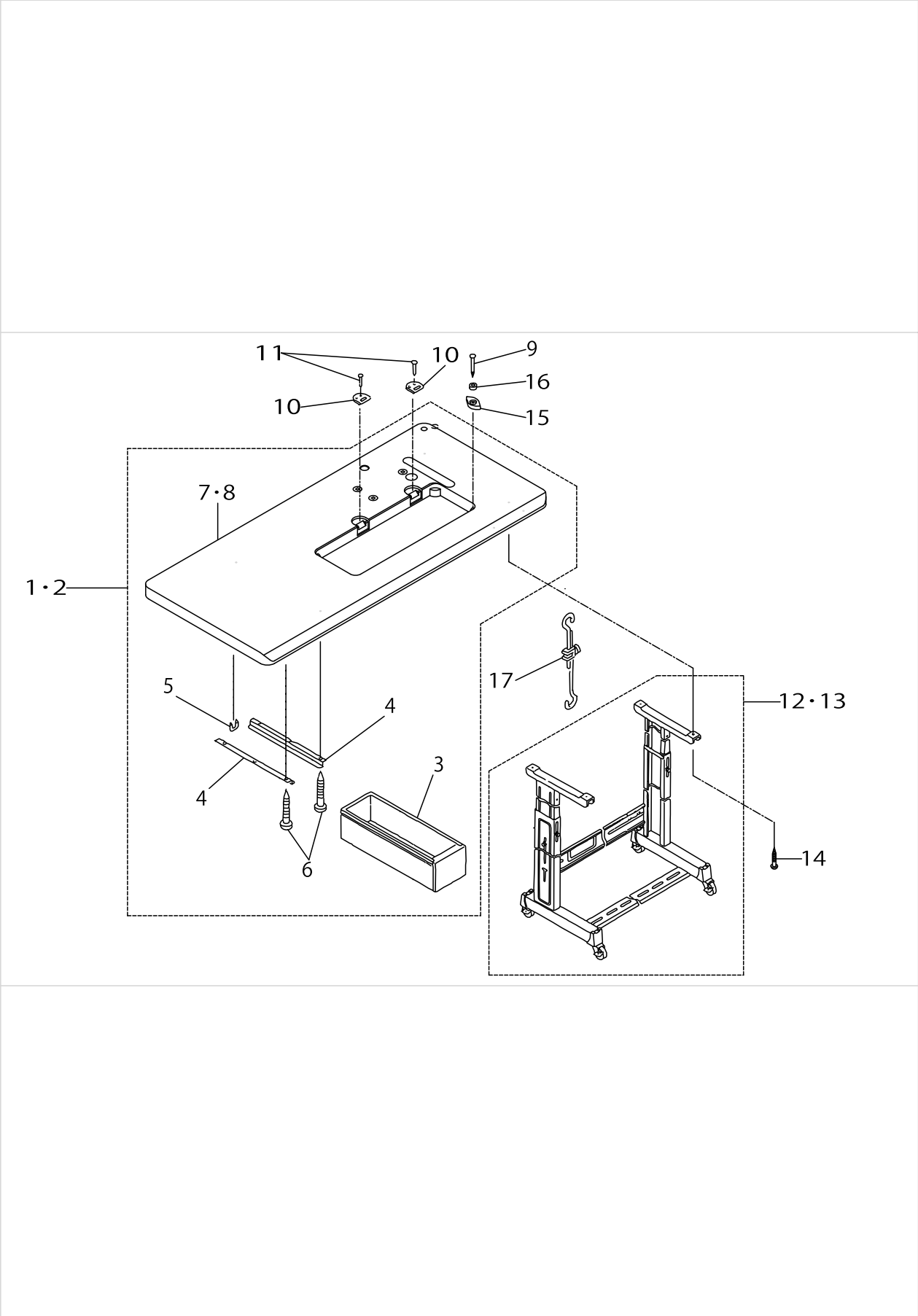
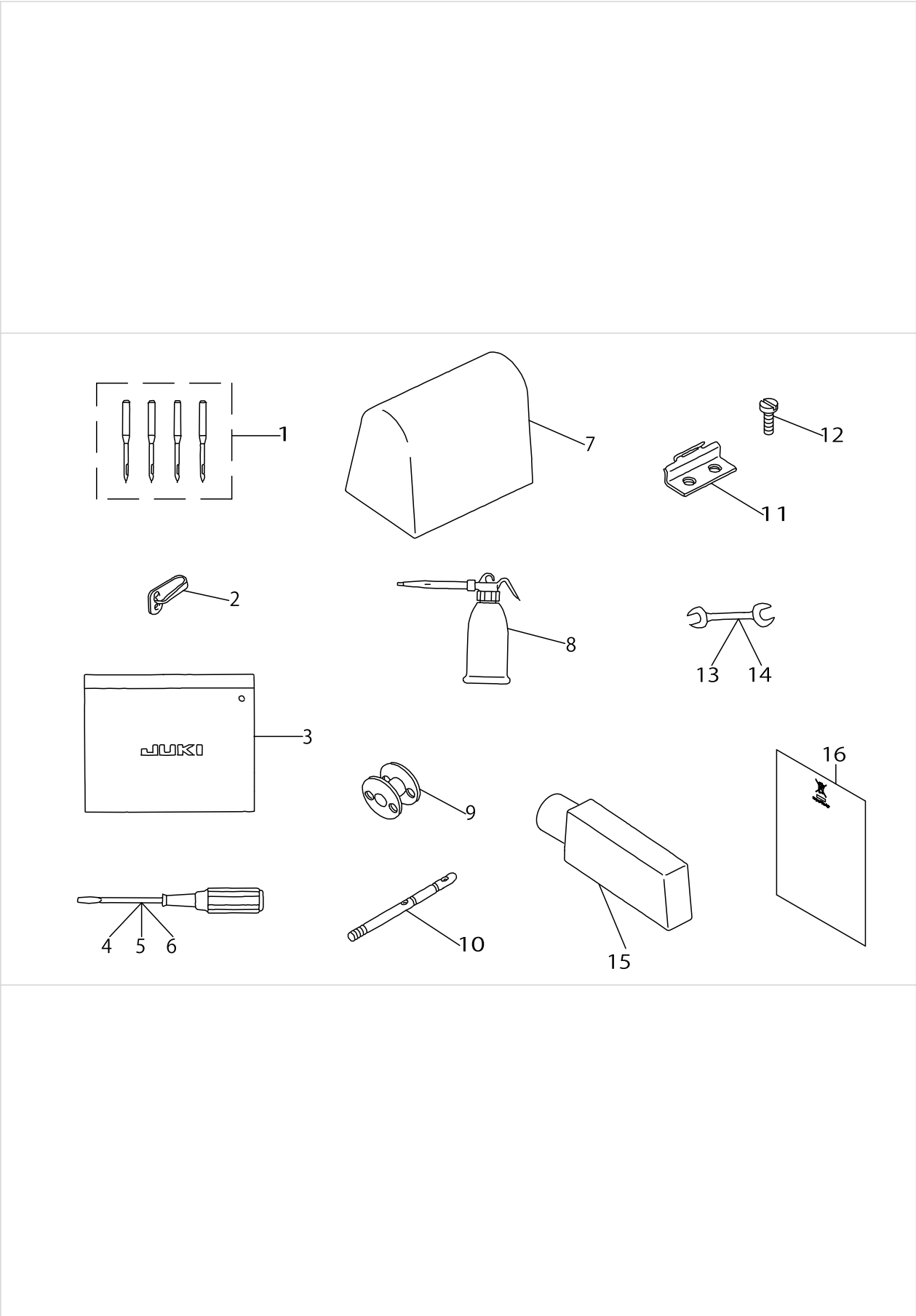


TABLE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21014154	TABLE ASM.				1
2	21014451	TABLE ASM.				1
3	11155108	DRAWER		*		1
4	11155207	DRAWER SUPPORT		*		2
5	D8204555D00	DRAWER STOPPER		*		1
6	SK3311600SE	WOOD SCREW D=3.1 L=16		*		6
7	21014105	TABLE		*		1
8	21014402	TABLE		*		1
9	10539906	SET NAIL				4
10	B8212051000	BED HINGE				2
11	SK1552500SC	WOOD SCREW D=5.5 L=25				4
12	11159365	T STAND JUNCTION				1
13	11157567	T LEG JUNCTION				1
14	SK3513200SC	WOOD SCREW D=5.1 L=32				4
15	B8209012000	RUBBER CUSHION				4
16	B8206012000	FELT CUSHION				4
17	B71140120A0	MOTOR CONNECTING ROD ASM.				1

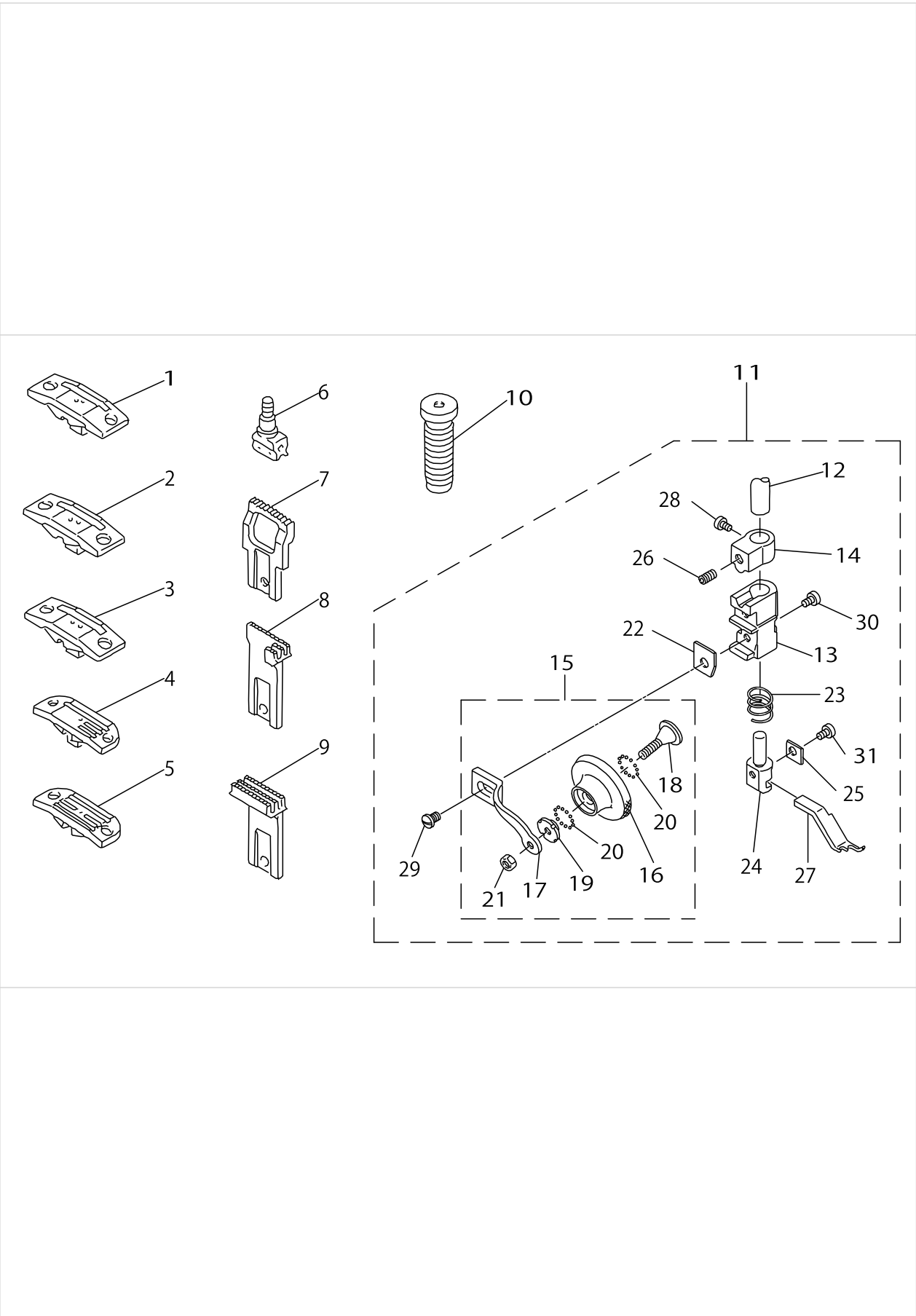
ACCESSORIES PARTS COMPONENTS



ACCESSORIES PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	MDP500B1802	NEEDLE DPX5#18-2				2
2	10101400	THREAD GUIDE, C				1
3	22932800	ACCESSORIE BAG				1
4	22933006	SCREW DRIVER, LARGE				1
5	22933105	SCREW DRIVER,MIDDLE				1
6	22933204	SCREW DRIVER,SMALL				1
7	40048536	HEAD_COVER				1
8	B9121141HA0	OILER ASM.				1
9	B9117051000	BOBBIN				4
10	B1114051000	NEEDLE THREAD GUIDE PIN				1
11	B8213051000	BED HINGE CONNECTION				2
12	SS1680910SP	SCREW				4
13	B9112012000	WRENCH (11X14)				1
14	B9113012000	WRENCH (9X10)				1
15	10528800	FRAME SUPPORT BAR				1
16	CM600100201	WEEE INFORMATION SHEET				1

GAUGE PARTS COMPONENTS



GAUGE PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21016100	NEEDLE PLATE 1.6 1/16	FOR PLH-982			1
2	21016209	NEEDLE PLATE 2.0 5/64	FOR PLH-982			1
3	21016308	NEEDLE PLATE 1.2 3/64	FOR PLH-982			1
4	21000401	NEEDLE PLATE	FOR PLH-981			1
5	21000500	NEEDLE PLATE	FOR PLH-981			1
6	21017405	NEEDLE STOPPER 1.6 1/16	FOR PLH-982			1
7	21021100	FEEDER 1.6 1/16	FOR PLH-982			1
8	21007406	FEEDER	FOR PLH-981			1
9	21007505	FEEDER	FOR PLH-981			1
10	B1509141H00	PRESSER SPRING REGULATOR				1
11	21020060	PRESSER BAR ASM. 1/16	FOR PLH-982			1
12	21003207	PRESSER BAR		*		1
13	21004205	PRESSER BASE		*		1
14	21004304	STOPPER		*		1
15	21005459	ROLLER PRESSER ASM.		*		1
16	21005400	ROLLER		*		1
17	21005509	ROLLER HOLDER		*		1
18	21005608	ROLLER STOPPER		*		1
19	21005707	BALL SEAT NUT		*		1
20	21005806	BEARING BALL		*		24
21	21005905	ROLLER STOPPER NUT		*		1
22	21020003	WASHER		*		1
23	21004403	BASE SPRING		*		1
24	21020102	LOWER NEEDLE GUIDE SUPPORT		*		1
25	21020201	GUIDE SUPPORT PLATE		*		1
26	SS8150710SP	SCREW 15/64-28 L=7		*		1
27	21018908	NEEDLE GUIDE 1.6 1/16		*		1
28	21004601	SCREW		*		1
29	21020706	SCREW		*		1
30	SS6080360SP	SCREW		*		2
31	21020607	SCREW		*		1

TABLE OF GAUGE FOR PLH-982





品名			1		2		3		4		5	
			Gauge set		Throat plate		Needle clamp		Feed dog		Needle guide	
Needle gauge size 針幅												
ゲージ記号												
inch	mm	Ref. No.	Part.No.	Ref. No.	Part.No.	Ref. No.	Part.No.	Ref. No.	Part.No.	Ref. No.	Part.No.	
3/64	1.2	1	21016357	5	21016308	9	21017405	13	21021100	17	21018908	
1/16	1.6	2	21016159	6	21016100	10	21017405	14	21021100	18	21018908	
5/64	2	3	21016258	7	21016209	11	21017504	15	21021209	19	21018809	
3/32	2.4	4	21016050	8	21016019	12	21017504	16	21021308	20	21018809	

TABLE OF GAUGE FOR PLH-982

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21016357	GAUGE SET 1.2MM				1
2	21016159	GAUGE SET 1.6MM				1
3	21016258	GAUGE SET 2MM				1
4	21016050	GAUGE SET 2.4MM				1
5	21016308	NEEDLE PLATE 1.2 3/64				1
6	21016100	NEEDLE PLATE 1.6 1/16				1
7	21016209	NEEDLE PLATE 2.0 5/64				1
8	21016019	THROAT PLATE 2.4 (3/32)				1
9	21017405	NEEDLE STOPPER 1.6 1/16				1
10	21017405	NEEDLE STOPPER 1.6 1/16				1
11	21017504	NEEDLE CLAMP 2.4 3/32				1
12	21017504	NEEDLE CLAMP 2.4 3/32				1
13	21021100	FEEDER 1.6 1/16				1
14	21021100	FEEDER 1.6 1/16				1
15	21021209	FEEDER 2.4 3/32				1
16	21021308	FEED DOG 2.4 (3/32)				1
17	21018908	NEEDLE GUIDE 1.6 1/16				1
18	21018908	NEEDLE GUIDE 1.6 1/16				1
19	21018809	NEEDLE GUIDE 3/32				1
20	21018809	NEEDLE GUIDE 3/32				1

LIST FOR INFORMATION OF CHANGE

As to the place changed, refer to the corresponding Rev.No.
 When previous parts(Obsoleted part)and new parts(Added parts)are
 not interchangeable with each other:
 In this case,even obsoleted parts(D.)can be ordered with the
 obsoleted part number,so select the parts with changed dates and
 place your orders.

変更箇所は、該当Rev.No.版をご参照ください。
 部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

19591908
 No.0528-06 Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

* Rev. No.	Page 頁	Ref. No.	Parts No. 品番	* Rev. No.	Page 頁	Ref. No.	Parts No. 品番
D 05	5	9	B1309-115-000	A 06	5	9	B1307-271-0A0
				A 06	5	22	SM-6051410-SC
D 05	10	18	118-47308	A 06	10	18	B1602-141-H00
D 05	12	11	B1634-141-H00	A 06	12	11	401-38764
D 05	14	4	210-12109				
D 05	14	5	SS-8111010-TP				
D 05	14	6	CQ-2020000-00				
D 05	14	7	210-10400				
D 05	18	26	B3433-141-H0A				
D 05	18	35	B3435-141-H00	A 06	18	35	401-30335
D 05	18	39	SS-9182010-SN				
				A 06	18	26	229-32453
D 05	19	1	B8231-141-HA0				
D 05	19	2	B8231-092-000				
D 05	19	3	SS-6151440-SP				
D 05	20	1	229-30358	A 06	20	1	400-96354
D 05	20	-	No.2~No.20				
D 05	22	-	No.2~No.20				
D 05	24	1	MDP-500B1804	A 06	24	1	MDP-500B1802
D 05	24	3	B9101-552-000	A 06	24	3	229-32800
D 05	24	5	B9110-012-000	A 06	24	5	229-33105
D 05	24	6	B9111-012-000	A 06	24	6	229-33204

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

1."注記"欄の記号説明

1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの-----枠は、組構成であることを意味します。

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
10101400	36	2	21004304	10	20	21008800	16	8
10124055	24	2	21004304	38	14	21008909	16	9
10124204	24	22	21004403	10	29	21009303	14	16
10124303	24	23	21004403	38	23	21009402	16	32
10524403	22	16	21004502	10	16	21009501	16	34
10524403	24	36	21004601	10	34	21009550	16	33
10525400	22	19	21004601	38	28	21009600	16	38
10525400	24	34	21004809	28	22	21009659	16	37
10528800	36	15	21004908	28	23	21009709	16	42
10539906	26	42	21005400	10	22	21009808	20	1
10539906	34	9	21005400	38	16	21009907	20	2
11077567	28	4	21005459	10	21	21010004	20	7
11078003	28	13	21005459	38	15	21010251	20	24
11078102	28	11	21005509	10	23	21010301	20	4
11078250	28	5	21005509	38	17	21010509	20	8
11155108	34	3	21005608	10	24	21010608	20	9
11155207	34	4	21005608	38	18	21010707	20	10
11157567	34	12-13	21005707	10	25	21010806	20	11
11159365	34	12-13	21005707	38	19	21010905	20	12
21000302	2	1	21005806	10	26	21011002	20	14
21000401	38	4	21005806	38	20	21011101	20	15
21000500	38	5	21005905	10	27	21011200	20	16
21000955	2	3	21005905	38	21	21011309	20	19
21001003	2	6	21006002	12	49	21011408	4	7
21001102	2	7	21006101	10	39	21011507	16	35
21001201	2	11	21006309	10	13	21011655	22	2
21001409	2	4	21006408	10	40	21011663	22	1
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21002159	4	1	21006606	14	1	21011804	26	2
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