

Attaching Drawers to a Steel Top.

Note: Steel bench tops do not come standard with drawer struts. Drawer struts are only welded to the bottom of tops if a drawer unit is requested at the time of purchase. If you are adding drawers to an already purchased steel bench, please see below instructions on mounting a drawer adapter kit. Begin with steel top upside down on a flat surface. With drawer open, place tap bolts into holes provided on the top of the drawer unit. Loosely thread square nuts onto tap bolts. Slide bolts and nuts into the channel on the drawer strut. Be sure the rectangular nuts are inside the strut. Closed drawer unit should be set back 3/8" from front of bench top. With rectangular nuts turned clockwise as far as possible, tighten tap bolts securely.

Assembling Drawer Adapter Kit.

Note: These instructions are to be used for a field installation addition of drawers to a steel top. With bench upside down, place Adapter Kit rails so that the ends hook under front lip with the open side of the channel rails facing away from the bottom of the bench top. Space the rails using the holes on the drawer top plate for proper placement. Drill four holes; two through the rear built-in stringer to attach one end of each rail, and two through the front lip to secure the other end of each rail.

