

**SINGLE TURBO INSTALLATION INSTRUCTIONS**  
**CUMMINS 24V 5.9L 1994-2002**

Step 1: Remove intake horn

Step 2: Disconnect down pipe from turbo from underside of truck

Step 3: Disconnect intake elbow, oil feed line and oil drain tube from turbo.

Step 4: Remove the four 15mm nuts holding the turbo on the exhaust manifold and lift turbo out.

Step 5: A- Remove the oil feed fitting and install on new turbo.

B. Remove the oil drain tube and install on new turbo with supplied gasket.  
Make sure oil drain tube clears the waste gate shaft. You may need to bend the drain tube for clearance.

Step 6: Install new turbo onto the two remaining studs in the exhaust manifold using the supplied gasket and factory nuts. When those are snug, insert the two other factory studs in the remaining holes with nuts on each end. Then tighten all nuts completely.

Step 7: Reconnect oil drain tube and intake elbow. Connect the oil feed line to the turbo leaving it a half turn loose until the last step.

Step 8: Connect the new down pipe first, then the intake horn to the turbo.

Step 9: Turn the engine over without starting it.