

MINILIFTER® SERIES

Flat Core Blades - Inch Standard

M H-13 **H** 38-42 HRC

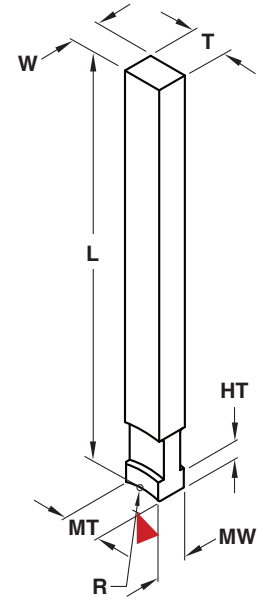
MW	R	HT	CATALOG NUMBER	T +.000 -.001	W +.000 -.001	L +.06 -.00	MT MIN. THK.
.250	.250	.156	CBS37X25L8	.385	.260	8	.25
			CBS50X25L8	.510	.260	8	.31
			CBS75X37L8	.760	.385	8	.31

Flat Core Blades - Metric Standard

M H-13 **H** 48-50 HRC
M DC53 **H** 58-60 HRC

MW	R	HT	H-13 MATERIAL CATALOG NUMBER	DC53 MATERIAL CATALOG NUMBER	T -.005 -.015	W -.005 -.015	L +2 +1	MT MIN. THK.
6	12	4	CBMMH6X6L200	CBMMP6X6L200	6.00	6.00	200	6
			CBMMH6X10L200	CBMMP6X10L200	6.00	10.00		
			CBMMH8X6L200	CBMMP8X6L200	8.00	6.00		
			CBMMH8X8L200	CBMMP8X8L200	8.00	8.00		
			CBMMH10X8L200	CBMMP10X8L200	10.00	8.00		

▶ CAD insertion point



Round Core Blades - Inch Standard

M H-13 **H** 38-42 HRC

MW	R	HT	CATALOG NUMBER	D +.000 -.001	L +.06 -.00	MT MIN. THK.
.250	.250	.156	CBS43DL8	.437	8	.31

Round Core Blades - Metric Standard

M H-13 **H** 48-50 HRC
M DC53 **H** 58-60 HRC

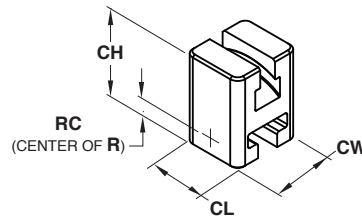
MW	R	HT	H-13 MATERIAL CATALOG NUMBER	DC53 MATERIAL CATALOG NUMBER	D -.005 -.014	L +2 -0	MT MIN. THK.
6	12	4	CBMMH8DL200	CBMMP8DL200	8.00	200	6



U-Couplings - Inch Standard

M H-13 **S** Salt Bath Nitride

R	RC	CATALOG NUMBER	CW	CL	CH
.250	.125	UCM50	.50	.44	.62



U-Coupling - Metric Standard

M H-13 **S** Salt Bath Nitride

R	RC	CATALOG NUMBER	CW	CL	CH
12	2	UCMM16	16	14	21

T-Gibs - Inch Standard

M H-13 **H** 28-32 **S** Salt Bath Nitride

TW +.000 -.001	TH +.010 -.000	TD* +.010 -.000	TR	SHCS (INCLUDED)	CATALOG NUMBER	TS	TL +.000 -.010	TRAVEL ALLOWED
.500	.500	.344	.093	#10-32x1	TGM31	-	.750	.312
					TGM100	.500	1.50	1.000

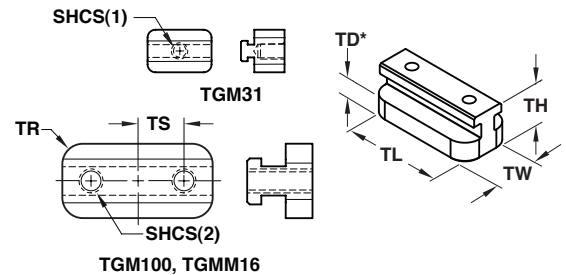
*TD Includes fitting stock for final adjustments.


T-Gib - Metric Standard

M H-13 **H** 28-32 **S** Salt Bath Nitride

TW +.0 -.05	TH +.25 -.00	TD* +.25 -.00	TR	SHCS (INCLUDED)	CATALOG NUMBER	TS	TL +.00 -.10	TRAVEL ALLOWED
16	13	6	2.5	M4-.7x20	TGMM16	10	33	18

*TD Includes fitting stock for final adjustments.



 For core blades in different materials or mold-ready sizes refer to templates in section X.