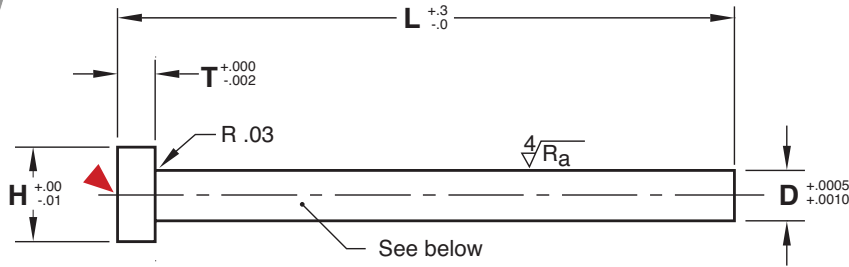


CORE PINS



M H-13 **H** 30-35 HRC

D Nominal Pin Dia.	H Head Dia.	T Head Thick.	L=3"	L=6"	L=10"	L=14"
3/32	.25	.125	CPS094L3	CPS094L6	CPS094L10	—
7/64	.25	.125	CPS109L3	CPS109L6	CPS109L10	—
1/8	.25	.125	CPS125L3	CPS125L6	CPS125L10	CPS125L14
9/64	.25	.125	CPS141L3	CPS141L6	CPS141L10	CPS141L14
5/32	.28	.156	CPS156L3	CPS156L6	CPS156L10	CPS156L14
11/64	.34	.187	CPS172L3	CPS172L6	CPS172L10	CPS172L14
3/16	.37	.187	CPS187L3	CPS187L6	CPS187L10	CPS187L14
13/64	.37	.187	CPS203L3	CPS203L6	CPS203L10	CPS203L14
7/32	.40	.187	CPS219L3	CPS219L6	CPS219L10	CPS219L14
15/64	.40	.187	—	CPS234L6	CPS234L10	—
1/4	.43	.187	CPS250L3	CPS250L6	CPS250L10	CPS250L14
9/32	.43	.250	CPS281L3	CPS281L6	CPS281L10	CPS281L14
5/16	.50	.250	CPS312L3	CPS312L6	CPS312L10	CPS312L14
11/32	.56	.250	CPS344L3	CPS344L6	CPS344L10	CPS344L14
3/8	.62	.250	CPS375L3	CPS375L6	CPS375L10	CPS375L14
13/32	.68	.250	CPS406L3	CPS406L6	CPS406L10	CPS406L14
7/16	.68	.250	CPS437L3	CPS437L6	CPS437L10	CPS437L14
15/32	.75	.250	CPS469L3	CPS469L6	CPS469L10	CPS469L14
1/2	.75	.250	CPS500L3	CPS500L6	CPS500L10	CPS500L14
17/32	.75	.250	—	CPS531L6	CPS531L10	—
9/16	.81	.250	—	CPS562L6	CPS562L10	CPS562L14
5/8	.87	.250	—	CPS625L6	CPS625L10	CPS625L14
11/16	.93	.250	—	CPS687L6	CPS687L10	CPS687L14
3/4	1.00	.250	—	CPS750L6	CPS750L10	CPS750L14
13/16	1.125	.250	—	CPS812L6	CPS812L10	CPS812L14
7/8	1.125	.250	—	CPS875L6	CPS875L10	CPS875L14
1	1.25	.250	—	CPS1000L6	CPS1000L10	CPS1000L14

M H-13 **H** 50-55 HRC

CAD insertion point

D Nominal Pin Dia.	H Head Dia.	T Head Thick.	L=3"	L=6"	L=10"	L=14"
3/32	.25	.125	CPH094L3	CPH094L6	CPH094L10	—
7/64	.25	.125	CPH109L3	CPH109L6	CPH109L10	—
1/8	.25	.125	CPH125L3	CPH125L6	CPH125L10	CPH125L14
9/64	.25	.125	CPH141L3	CPH141L6	CPH141L10	CPH141L14
5/32	.28	.156	CPH156L3	CPH156L6	CPH156L10	CPH156L14
11/64	.34	.187	CPH172L3	CPH172L6	CPH172L10	CPH172L14
3/16	.37	.187	CPH187L3	CPH187L6	CPH187L10	CPH187L14
13/64	.37	.187	CPH203L3	CPH203L6	CPH203L10	CPH203L14
7/32	.40	.187	CPH219L3	CPH219L6	CPH219L10	CPH219L14
15/64	.40	.187	—	CPH234L6	CPH234L10	—
1/4	.43	.187	CPH250L3	CPH250L6	CPH250L10	CPH250L14
9/32	.43	.250	CPH281L3	CPH281L6	CPH281L10	CPH281L14
5/16	.50	.250	CPH312L3	CPH312L6	CPH312L10	CPH312L14
11/32	.56	.250	CPH344L3	CPH344L6	CPH344L10	CPH344L14
3/8	.62	.250	CPH375L3	CPH375L6	CPH375L10	CPH375L14
13/32	.68	.250	CPH406L3	CPH406L6	CPH406L10	CPH406L14
7/16	.68	.250	CPH437L3	CPH437L6	CPH437L10	CPH437L14
15/32	.75	.250	CPH469L3	CPH469L6	CPH469L10	CPH469L14
1/2	.75	.250	CPH500L3	CPH500L6	CPH500L10	CPH500L14
17/32	.75	.250	—	CPH531L6	CPH531L10	—
9/16	.81	.250	—	CPH562L6	CPH562L10	CPH562L14
5/8	.87	.250	—	CPH625L6	CPH625L10	CPH625L14
11/16	.93	.250	—	CPH687L6	CPH687L10	CPH687L14
3/4	1.00	.250	—	CPH750L6	CPH750L10	CPH750L14
13/16	1.125	.250	—	CPH812L6	CPH812L10	CPH812L14
7/8	1.125	.250	—	CPH875L6	CPH875L10	CPH875L14
1	1.25	.250	—	CPH1000L6	CPH1000L10	CPH1000L14

For mold-ready detail, refer to page A-20 and the templates in section X.
 † For keyed core pins, refer to page A-20.

Note: Heads are annealed on 6", 10" and 14" lengths