# **Notes**

### 1. General

- 1.1. Tank constructed from Polyethylene.
- 1.2. The MGT is to be installed in a location that will not cause a nuisance, obstruct fire access, cannot be vandalised or be damaged by vehicles.
- 1.3. The MGT must have ease of access to pumpout point for maintenance.
- 1.4. A hose tap fitted with RPZD backflow protection (as per AS/NZS 3500) must be installed within 5 metres of the grease trap for maintenance and cleaning.
- 1.5. Non standard installations require Halgan approval.
- 2. Installation above ground
- 2.1. The MGT is to be supported on a 100mm thick concrete pad.
- 2.2. The MGT does not require a stand.
- 2.3. Any maintenance platform must be installed in accordance with Australian Standard 1657-1992 allowing safe access while inspecting and maintaining the MGT
- All pipes connecting to the MGT shall be fully supported; there shall be no stress on the tank connections.
- 2.5. All stormwater must be diverted away from the MGT to prevent undermining of foundation.

#### 3. Installation below ground

- 3.1. All connections to the MGT shall be in accordance with the appropriate authorities.
- 3.2. Any excavation exceeding 1.5 metres in depth shall comply with the construction safety acts and regulations before backfilling.
- 3.3. The MGT must be filled with water prior to backfilling.
- 3.4. Riser heights greater than 900mm require Halgan approval

#### 4. Excavation dimensions

- 4.1. The excavated hole width shall be kept as narrow as practicable. The depth shall not be greater than 150mm more than the required depth.
- 4.2. 75mm clearance is required at the sides of tank.

## 5. Over excavation

5.1. Where an excavation has been made deeper than required, the excess depth shall be filled either with bedding material compacted to achieve 98% compaction or concrete.

#### 6. Water Charged Ground

6.1. Where installation is in high water table or water charged ground, mine subsidence, filled or unstable areas, the services of a qualified structural engineer is required for certification.

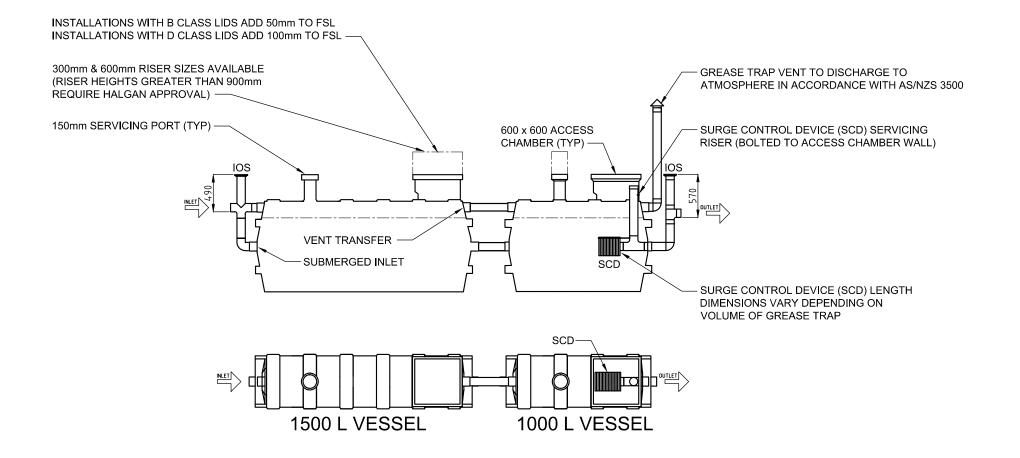
### 7. <u>Bedding material</u>

- 7.1. The bedding material shall be 1 part Portland cement to 4 parts clean sand.
- 7.2. The bedding shall be thoroughly compacted by tampering at 300 mm layers.
- 7.3. The bedding material shall encase the whole tank.

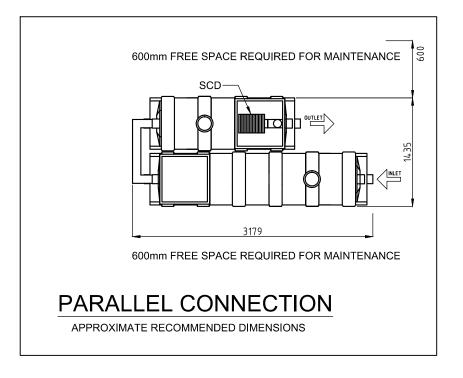
## 8. Final Backfill

- 8.1. The final backfill material shall comply with the following:
- 8.1.a. Spoil from the excavation of the trench may be used.
- 8.1.b. Foreign material such as builder's waste, bricks, and concrete shall not be used.
- 8.1.c. The backfill shall be compacted to restore the excavated hole as near as practicable to the normal ground.

## HALGAN MGT 2500L GREASE TRAP DETAIL



HALGAN MGT 2500L GREASE TRAP DIMENSIONS							
MODEL	HEIGHT	WIDTH	LENGTH	VOLUME	WEIGHT		
MGT 1000	1550mm	720mm	2060mm	1000 L	100 KG		
MGT 1500	1550mm	720mm	3000mm	1500 L	140 KG		



REV	DATE	DESCRIPTION	BY	CHKD	APP
Α	07.03.2013	DETAIL DESIGN	DN	SM	KH
A-1	22.05.2013	NOTES & TITLE BLOCK AMENDED	DN	SM	KH

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HALGAN MGT 2500L GREASE TRAP DETAIL

DN DN	07.03.20	2013		
CHECKED SM	SCALE 1:50	А3		
MGT250	REV. A-1			