



DOUBLE FLARING TOOL KIT

OPERATOR'S MANUAL



Get to Know Your Double Flaring Tool

The ARES Double Flaring Tool Kit features 5 adapters, a mini tubing cutter, and a convenient storage case so you'll have everything you need for flaring jobs in one place. With a forged yoke constructed from premium Heat Treated Steel and a swivel made of alloy steel with chrome plating, this tool is designed to assist in reducing friction. Whether you're doing single or double flaring on copper, aluminum, brass, magnesium, or soft steel brake line tubing, this set has you covered.

Set Includes:

- Double flaring tool
- (2x) 3/16" adapter
- 1/4" adapter
- 5/16" adapter
- (2x) 3/8" adapter
- 1/2" adapter
- Mini tubing cutter (1/8"- 5/8" capacity)
- Convenient storage case

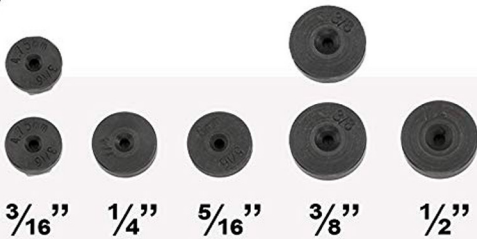
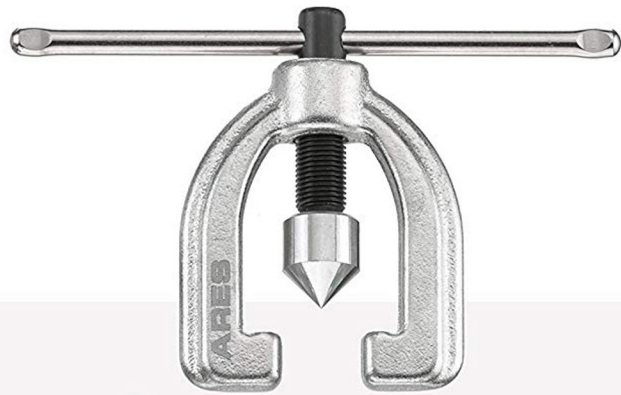
Adapters also cover sizes 4.8-12.7mm.

Set Includes:

- A. Double Flaring Tool
- B. Mini Tubing Cutter (1/8" - 5/8" capacity)
- C. 7 Adapters (2) 3/16", (1) 1/4", (1) 5/16", (2) 3/8", and (1) 1/2"
- D. Storage Case

ARES

EASIER DOUBLE OR SINGLE FLARING

C

B

A

SET INCLUDES:

- A** Double Flaring Tool
- B** Mini Tubing Cutter (1/8" - 5/8" capacity)
- C** 7 Adapters: (2) 3/16", (1) 1/4", (1) 5/16", (2) 3/8", and (1) 1/2"

Before Flaring:

Read these instructions carefully before using this Double Flaring Tool.

1. Make sure that both of the jaws of the clamp are clean before performing the flare.
2. Install the fitting prior to performing the flare (you won't be able to place it after the flare has been created).
3. Position the side that is being flared on the chamfered side of the clamp.
4. The line should be exposed with the same thickness as the large side of the die.
5. Ensure that the clamp is tightened down well before performing flare.

Create a Flare:

Read these instructions carefully before using this Double Flaring Tool.

1. After the line has been tightened securely in the clamp, apply a small amount of oil at the end of the die.
2. Insert the dowel in the end of the line.
3. Install the cone tool, which will push the die into place thus forming the line.
4. Tighten the cone tool until it stops. For added pressure, you can use a vise to tighten the cone tool if needed.
5. Remove the die and reinstall the cone tool so the flare can be folded down again.
6. Repeat step 4.
7. Flare is done and ready to be installed.

Maintenance:

1. Wipe with a clean, dry cloth after each use.
2. Store in convenient carrying case to maintain best organization and condition of the tools.



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You are backed by the ARES Tool Performance Assurance!

ARES TOOL warrants this product to be free from defects in materials and workmanship under normal use and service. A defective product may be returned for a free replacement within 90 days from the date of purchase, provide that product is returned immediately after discovery of defect. This warranty shall be valid only when proof of purchase (receipt) showing the date of purchase accompanies the defective product.

Exclusions:

These warranties exclude blades, bits, punches, dies, bulbs, fuses, batteries, and other consumables which must be replaced under normal use and service. These warranties shall not apply to any product or part which is used for a purpose for which it is not designed, or which has been repaired or altered in any way so as to affect adversely its performance or reliability, nor shall these warranties apply to any product or part which is subject to misuse, neglect, accident, or wear/tear incident to normal use and service.