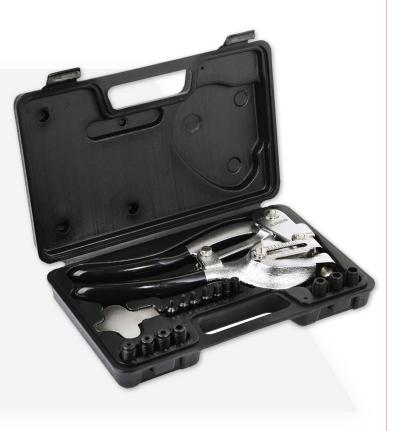


METAL HOLE PUNCH SET

OPERATOR'S MANUAL





NEED HELP?

(800) 340-1442

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Don't forget to register your product!

Get to Know Your Metal Hole Punch Set

The ARES Metal Hole Punch Set allows you to punch holes in up to 16 gauge sheet metal with seven included sizes of punches and dies and a throat depth gauge. Made from high-strength Chrome Vanadium Steel, this precision machined set creates quick, clean punches in aluminum, brass, and steel sheet metal, as well as plastic, polyurethane, cardboard, canvas, paper, leather, and more. And thanks to the convenient storage and carrying case, you'll be able to easily transport this set to the jobsite and back home again with all of the pieces securely in place.

Set Includes:

- · Heavy Duty Hole Punch
- 3/32" die and punch
- 1/8" die and punch
- 5/32" die and punch3/16" die and punch
- 7/32" die and punch
- 1/4" die and punch
- 9/32" die and punch
- Throat Depth Gauge
- Convenient storage case







Removing Punches:

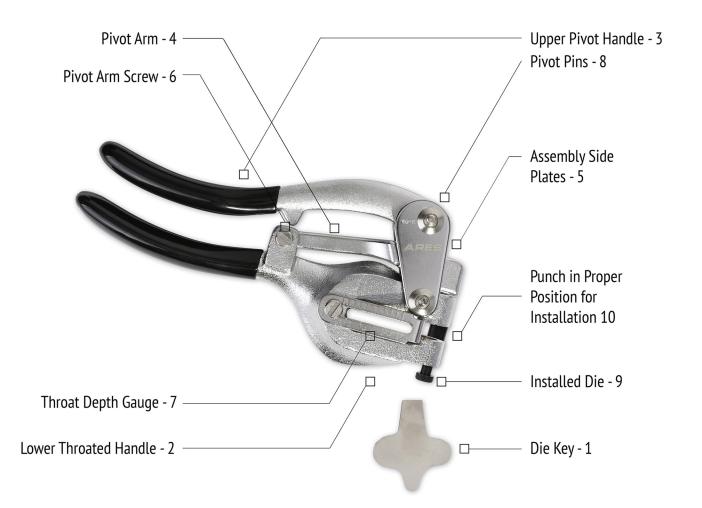
Read these instructions carefully before using this Heavy Duty Hole Punch.

- 1. Use die key (1) to install and replace dies in lower throated handle (2).
- 2. To remove punches, remove the pivot arm screw (6) and lift the upper pivot handle (3) to the position shown in the illustration.
- 3. Pull the upper pivot handle (3) and pivot arm (4) back away from punch.
- 4. Lift the exposed and disengaged punch from punch hole guide.

Installing Punches:

Read these instructions carefully before using this Heavy Duty Hole Punch.

- 1. Placing new punch in punch hole guide and align the grooved sides of the punch with the slotted portion of pivot arm (4).
- **2.**Pull the upper pivot handle (3) and pivot arm (4) with the punch.
- **3.**Lower the upper pivot handle (3) so that the pivot arm (4) lines up with the holes of the lower throated handle.
- **4.**Insert the pivot arm screw (6).



Maintenance and Safety:

- Oil frequently at pivot points, die and punch holes in lower throated handle, and punches and dies to avoid excess wear.
- Do not use worn or damaged punches and/or dies.
- Always wear safety goggles during use.
- Only use replacement parts, punches, and dies from ARES Tool.
- Do not abuse or modify this tool.
- Do not use this tool over 2,000 pounds.



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You are backed by the ARES Tool Performance Assurance!

ARES TOOL warrants this product to be free from defects in materials and workmanship under normal use and service. A defective product may be returned for a free replacement within 90 days from the date of purchase, provide that product is returned immediately after discovery of defect. This warranty shall be valid only when proof of purchase (receipt) showing the date of purchase accompanies the defective product.

Exclusions:

These warranties exclude blades, bits, punches, dies, bulbs, fuses, batteries, and other consumables which must be replaced under normal use and service. These warranties shall not apply to any product or part which is used for a purpose for which it is not designed, or which has been repaired or altered in any way so as to affect adversely its performance or reliability, nor shall these warranties apply to any product or part which is subject to misuse, neglect, accident, or wear/tear incident to normal use and service.