

Technical Data Sheet Date: 15 December 2015 Revision #: 1 WACT 10, 20, 30

High Performance Acrylic Coating System, VOC Compliant

DESCRIPTION	WACT is a high performance acrylic coating system designed to protect all interior as well as exterior concrete products. It may be directly applied to dry and humid surfaces as well as surfaces previously treated with latex coatings.			
ADVANTAGES	 Quick and easy application, easy to clean Quick drying Excellent chemical resistance (used motor oil, engine coolant, etc.) Excellent resistance to bad weather Durability and resistance to yellowing May be applied to surface with high pH levels (hot surfaces) Embellishes surfaces and keeps surfaces clean Resistance to discoloration Coating integrity (will not whiten) May be applied on humid or dry surfaces No restrictions due to odor or harmful materials Respects environmental requirements Resistance to tire marks 			
TECHNICAL DATA	Color	Upon Request		
	Appearance	Milky white emulsion		
	Recommended Thickness	4-6 mils		
	Mileage per gallon (4-6 mils thickness)	300-330 ft ²		
	Shelf Life		factory sealed containers. Keep or moisture. Keep out of direct ards.	
PROPERTIES @				
23°C (73°F) AND	Viscosity (cps)	80-120 cps		
50% R.H.	pH	7-8		
	VOC	0.05		
	Light Traffic	4-6 hours		
		Solids by weight %	Finish	
	WACT 10	10	Mat	
	WACT 20	20	Satin	
	WACT 30	30	Gloss	

^{*} Please note, that the indicated mileage is calculated for flat surfaces. A porous or imperfect surface will require more material in order to cover the same mileage. *

SURFACE PREPARATION	Old Concrete Concrete surface must be cleaned. BLASTRAC, sand blasting, diamond grinder w/30 grit or coarse, or water blasting is highly recommended to remove surface contaminates. Any oils and fats must be removed prior to product application. Acid etching may be required (followed by a thorough rinsing) to open the pores of the concrete to accept a primer. Do not apply to wet substrates. Chloride, moisture, and pH levels should be checked prior to application. A primer should be used before using WACT.
	New Concrete The concrete should be allowed to cure for a minimum of 30 days. Compression resistance of concrete must be at least 25 MPa (3625 lbs./inch²) after 28 days and traction resistance must be at least 1,5 MPa (218 lbs./inch²). BLASTRAC, sand blasting, diamond grinder w/30 grit or coarser or acid etching (followed by a thorough rinsing) is required to remove the surface laitance that appeared during the curing process.
APPLICATION	Apply mixed product on the prepared surface with a roller to obtain a uniform coating.

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CLEANING	Clean all tools and materials with water after use. Wash hands and skin carefully with warm soapy water.
RESTRICTIONS	 ■ Minimum/Maximum temperature of substrate: 15°C / 30 °C (59°F / 86 °F). ■ Maximum relative humidity during application and curing: 85 %. ■ Humidity content of substrate must be < 4 % when coating is applied. ■ Do not apply on porous surfaces where a transfer of humidity may occur during application. ■ Avoid exterior use on substrates at ground level. ■ Protect from humidity, condensation and contact with water during the 24 hour initial curing period. ■ Surface may discolor in areas exposed to regular ultraviolet light.
HEALTH AND SAFETY	In case of skin contact, wash with water and soap. In case of eye contact, immediately rinse with water for at least 15 minutes. Consult a physician. For respiratory irritations, transport affected person outdoors to fresh air. Remove contaminated clothes and clean before reuse. Prolonged contact of this product with the skin is susceptible to provoke an irritation. Avoid eye contact. Avoid breathing vapors release from this product. Wear safety glasses and chemical resistant gloves. A breathing apparatus filtering organic vapors approved by the NIOSH/MSHA is recommended. Predict suitable ventilation. *Consult the material safety data sheet for further information.*
IMPORTANT NOTICE	All statements, recommendations and technical information contained in this document are accurate to the best knowledge of CTM Adhesives Inc. The data relates only to the specific material designated herein. It may not be valid if used in combination with any other materials. It is the users' responsibility to verify suitability of this information for their own particular use, and to test this product before use. CTM Adhesives Inc. assumes no legal responsibility for use upon these data. CTM Adhesives Inc. assumes no legal responsibility for any direct, indirect, consequential, economic, or any other damage except to replace the product or refund the purchase price as set out in the purchase agreement.

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