



## XPS JOINT Flex

### Polyurea/Polymer Self-Leveling Concrete Joint & Crack Filler

#### 1. PRODUCT NAME

**XPS Joint Flex**

#### 2. MANUFACTURER

**Xtreme Polishing Systems**

2200 NW 32 St. #700

Pompano Beach, FL 33069

(800) 659-5843 / WEB: [WWW.XTREMEPOLISHINGSYSTEMS.COM](http://WWW.XTREMEPOLISHINGSYSTEMS.COM)

#### 3. PRODUCT DESCRIPTION

Composition

**XPS Joint Flex** is a two component, 100% solids self-leveling semi-rigid Polyurea Polymer. When cured, **XPS Joint Flex** is a rubberlike solid with a hardness of Shore 85A.

Basic Use

**XPS Joint Flex** is an interior horizontal concrete joint and random crack filler. For commercial, and industrial other concrete floors.

Features and Advantages

**XPS Joint Flex** is tack free 5 to 15 minutes depending on temperature.

- Down Time 30-60 minutes
- Meets USDA Criteria
- Can be installed in below freezing temperature
- Remains Flexible, Even in Cold Temperatures
- Meets California VOC and AQMD Requirements
- 100% Solid
- Odorless
- Non-Toxic

#### 4. PACKAGING AND COLOR

**XPS Joint Flex** is packaged in

- Case of 10 – 20oz. Cartridges
- 10-Gallon Kit (2-5 Gallon Pails)

Standard Color is gray or non-pigmented which allow adding variety of colors in pigment packs.

#### 5. TECHNICAL PROPERTIES

Mix Ratio by Volume.....	1A:1B
Hardness, ASTM D-2240 .....	82 ± 5 Shore A
Elongation, ASTM D-412 .....	180 to 200%
Tensile Strength, ASTM D-412 .....	900 to 1000 psi
Gel Time at 77°F (27°C), ASTM D-2471.....	35 seconds
Tack Free at 80°F (27°C), .....	7 minutes
Total Solids by Weight, ASTM D-2369 .....	100%
Total Solids by Volume, ASTM D-2697 .....	100%

#### 6. INSTALLATION

Allow concrete to cure 28 days before installation. The longer the installation of the joint filler is put off, the more it allows for concrete shrinkage. A wet surface may compromise adhesion. Product may exhibit bubbling and/or compromised adhesion in excessive concrete or ambient moisture levels.

**Preparation:** All joints must be clean, dust-free, and dry prior to installing. If a joint is damp, dry with a heat torch. Recommended cleaning method is with a dustless concrete saw equipped with a diamond or abrasive blade. Hold the saw blade to one side the length of a joint in one direction, then repeat to other side. Joints should be re-vacuumed after being sawed.

Prior to filling of joint, an open-cell backer-rod can be placed 3/4" below floor surface where full depth is not required. Install product into joint or crack with minimal over-fill. When filling joint to full depth, a double pass is recommended. After approx. 30 minutes slice off over-pour.

**Application:** Apply **XPS Joint Flex** using a 1:1 ratio machine pump. Product should be conditioned to a minimum temperature of 70°F. Pre-mix B-side prior to using. Material can be applied at environmental temperatures from -20°F (-28.9°C) to as high as 135°F (57°C). Joints can be filled in a single or double pass depending on fill depth with a minimal over-fill. After about 15 minutes, over-fill can be shaved off using a razor-scraper.





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#### 7. COVERAGE RATES

Coverage: LINEAL FEET PER GALLON				
INCHES	WIDTH			
DEPTH	1/4	1/2	3/4	1
1/2	154	77	51	39
3/4	103	51	34	26
1	77	39	26	19

#### 8. SAFETY & CLEAN-UP CONTINUED

This product is for professional use only. Read SDS before using. Cured product may be disposed of without restriction. Check local, state and federal laws before disposing of material.

#### 9. LIMITATIONS

Do not dilute **XPS Joint Flex** under any circumstances. Store at room temperature, 60-80°F (15-27°C). **XPS Joint Flex** has a shelf life of one (1) year from date of manufacture in original, factory-sealed containers when stored indoors at a temperature between 50-80°F (15-27°C). Do not use in cracks, construction joints or control joints if surface is subject to thermal cycling. Discoloration will occur if exposed to UV, however no change will occur in the physical properties.

#### 10. WARNING

This product contains Isocyanates and Curatives. Read SDS before using.

#### 11. WARRANTY

Solid Solution Products, Inc. will refund the price of or replace, at its election, product it finds to be defective provided the product has been used properly. Except as expressly stated above, the company makes no warranty of merchantability and no warranty of fitness for any particular purpose, nor does it make any warranty, expressed or implied, of any nature whatsoever with respect to the product or its use. In no event shall the company be liable for delay caused by defects, for loss of use, for indirect, special or consequential damages, or for any charges or expenses of any nature incurred without its written consent.

