



ROCKHARD KRYSTAL KLEAR PREMIUM

Rockhard Krystal Klear PREMIUM consists of a two-component, clear epoxy casting resin that produces a gleaming mirror-like finish. Our Rockhard Krystal Klear PREMIUM Casting Resin Kit has extremely durable adhesive properties and is primarily used for casting applications. This includes pouring (casting) epoxy river tables and other do-it-yourself projects such as creating decorative molds, resin art, resin jewelry, and other small crafts. Rockhard Krystal Klear PREMIUM Casting Resin Kit creates beautiful, reliable, and sustainable finishes. Ideal for river tables, wood slabs, resin craft-work, and molding surfaces.

Usage	River table, Wood slab, Resin craftwork, Molding			
Product feature				
Molding	Capable of molding thickness of 50mm at once, and 100mm with a maximum of two coats. Due to exothermic reaction (heat increase), transparency may yellow (amber) when mixing both parts A and B in large-scale applications requiring more material.			
Bubble Removal	This low-viscosity product ensures easy bubble removal.			
Transparency	Excellent transparency			
Drying time	Thickness/ Temperature	10°C / 50°F	20°C / 68°F	25°C / 77°F
	30mm	96 hours	72 hours	48 hours
	30-50mm	72 hours	48 hours	36 hours
	50-70mm	48 hours	36 hours	12 hours
	1) Drying time referenced above may vary depending on material consumption (by volume). 2) Drying time dependent on rising temperature. 3) Reaction catalyst may be used to accelerate drying time. 4) Avoid applying material at temperatures over 30°C / 86°F and below 5°C / 41°F.			
Specification				
Resin	Epoxy type	Odor	LOW VOC	
Specific Gravity	About 1.083(A+B)	Mixing ratio	2:1 (by weight)	
Recommended film thickness	Maximum 50mm at one coat	Solid contents	97±3%	
Color	Transparent	Gloss	Glossy	
Storage	12 months			
Surface treatment	1. Ensure complete removal of foreign substances from surface including moisture, oil, dust, and any pre existing coatings prior to casting resin. 2. Prior to application; carefully examine working conditions to avoid complications caused by porous surfaces, moisture exposure, and harsh residues.			

DISCLAIMER: Included in this Epoxy Kit are 2 Part A's and 1 Part B. Please carefully follow the instructions that apply to your specific application needs.
MIX BY VOLUME: If using entire kit or Mixing by Volume (Parts), Mix 2 Parts A to 1 Part B
MIX BY WEIGHT: If Kit is broken down for small-scale projects, use scale for calculating accurate Mix by Weight ratio of 3 Parts A & 1 Part B.

