



# **High Tack Construction Adhesive**

A MS polymer-based, one component, high quality and professional adhesive with high adhesive strength and initial tack. It is suitable for bonding heavy building materials without the use of clamps and/or fixing tape.

### Advantages:

- Waterproof
- Free from solvent and odorless
- One Component
- Over-paintable
- No bubble formation
- No shrinkage
- Does not need primer (preliminary test recommended)
- Excellent elasticity and very good adhesion strength
- Does not contain solvent, silicone or isocyanate
- Conforms to the requirements of VOC content specifications in LEED credit EQc4.1 "Low-emitting products" of SCAQMD rule 1168.
- Conforms to French A+ VOC emission regulations.

#### Usage Areas:

 It is specially developed as a universal adhesive for bonding various building materials. It is suitable for elastic bonding of panels, profiles and other pieces on the most common substrates such as: stone, concrete, mirrors, glass, plasterboard, PU, PVC, polyester, plastics, enamel, ceramic, copper, lead, zinc, aluminum, metals, R.V.S., wood, HPL and cement fibre panels etc.

- Wall cladding elements and ceiling panels
- Sound isolation panels (mineral wool, wood-wool cement & plastic foams)
- Thermal isolation panels (PUR, PIR, PS)
- Casings and frames in building construction
- Wooden and plastic laths, ornaments and frames
- Doorsteps, window sills, skirting boards and cover plates
- Complete construction elements (such as roofing and facade elements) in frames

## How to use:

- Before the application, the tip of the cartridges is cut and a plastic cap is fixed.
- The tip of the cap is cut according to the width of the surface and fixed to the cartridge gun.
- Apply the adhesive in strips or dots to the base or on the element to be bonded. The strips must be applied in vertical rows.
- Bring together the parts to be joined as quickly as possible, at least within 10 minutes (this depends on the temperature and relative humidity level). The parts can at this stage still be adjusted, but finally it should be pushed



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down well over the other or tapped with Keep of

a rubber hammer.

- Any adhesive that may protrude along the edges can be removed using a stopping knife. Adhesive residue that has not yet dried, can be removed using white spirit or alcohol. Dried adhesive must be removed mechanically.
- Joint width/depth ratio should be 2:1.

#### Consumption (approx.):

Joint	0,4in	0,6in	0,8in
Width			
Joint	0,2in	0,3in	0,4in
Depth			
Efficiency	19,7ft	8,2ft	4,9ft
/9,8 oz			

## Limitations:

- The application surface should be clean, dry and grease- and dust-free.
- MS High Tack may be applied to a variety of substrates. It bonds without primer on almost all materials occurring in the building industry. If not sure, we recommend a preliminary compatibility test.
- The contaminated areas and used tools should be cleaned with white spirit or alcohol. It is cleaned only mechanically after cured.

## Safety

Ensure good ventilation of the work station. Wear personal protective equipment. Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Store in a well-ventilated place. Keep cool. Check MSDS guidelines for disposal and further information concerning safety.

## Shelf Life:

- They should be protected from water, frost and adverse air conditions.
- They should be kept dry and cool on wooden pallets at between +50°F and +77°F in moisture free conditions.
- The opened products should be consumed immediately.
- Shelf life is maximum 9 months conditional to complying with the aforementioned storage conditions.

Packaging (Weight/Volume): 9,8 oz (White). 12pcs in a box.

## Physical & Chemical Properties

Chemical Structure: MS Polymer Curing System: Moisture Density:  $1.49 \pm 0.03$  g/ml Hardness Shore A:  $55 \pm 5$  (ISO 868) Skin Time: 15 - 20 min. ( $73^{\circ}F$  and 50% R.H) Curing Rate: Min. 0,1 inch/day ( $73^{\circ}F$  and 50% R.H) Tensile Strength: 435-500 PSI (ASTM D 412) Sagging: 0 inch (ISO 7390) Elongation at Break:  $\geq 300\%$  (ASTM D412) Volume Loss: < 3%Service Temperature:  $-40^{\circ}F$  to  $+194^{\circ}F$ Application Temperature:  $+41^{\circ}F$  to  $+104^{\circ}F$