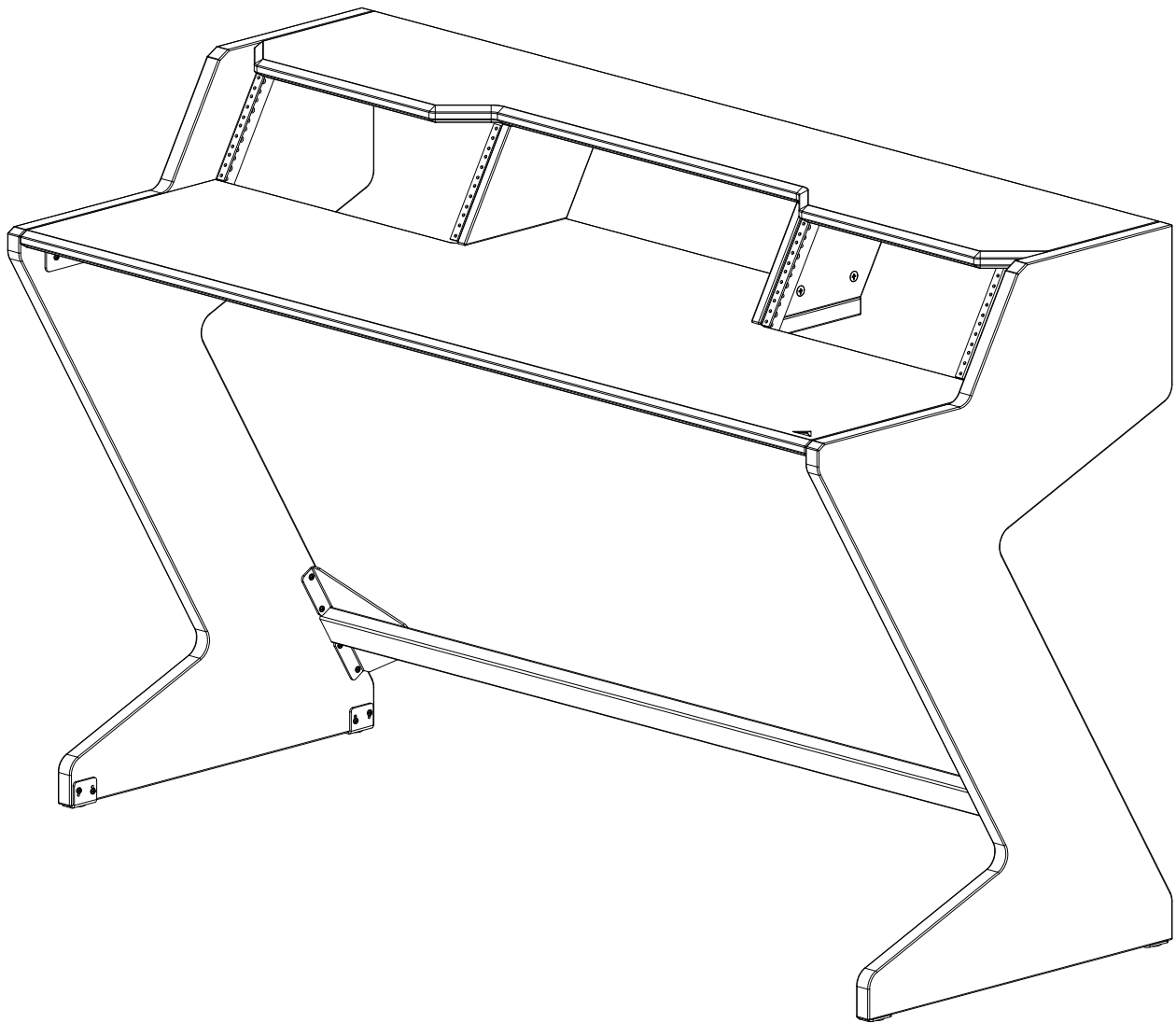


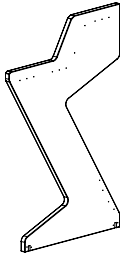
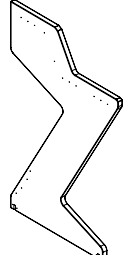


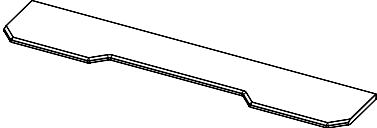
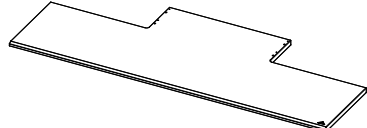
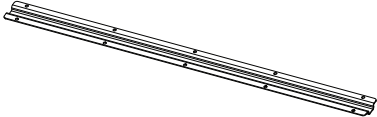
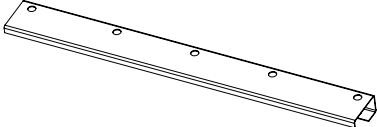
# ULTIMATE S U P P O R T<sup>®</sup>

## Instructions for Assembling Z-Desk

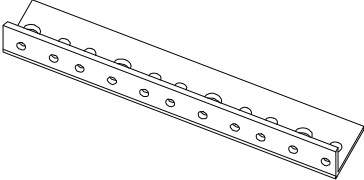
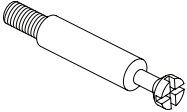
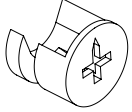
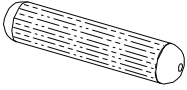
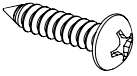

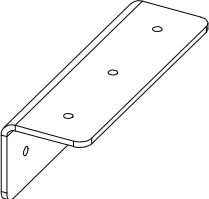
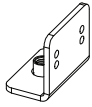



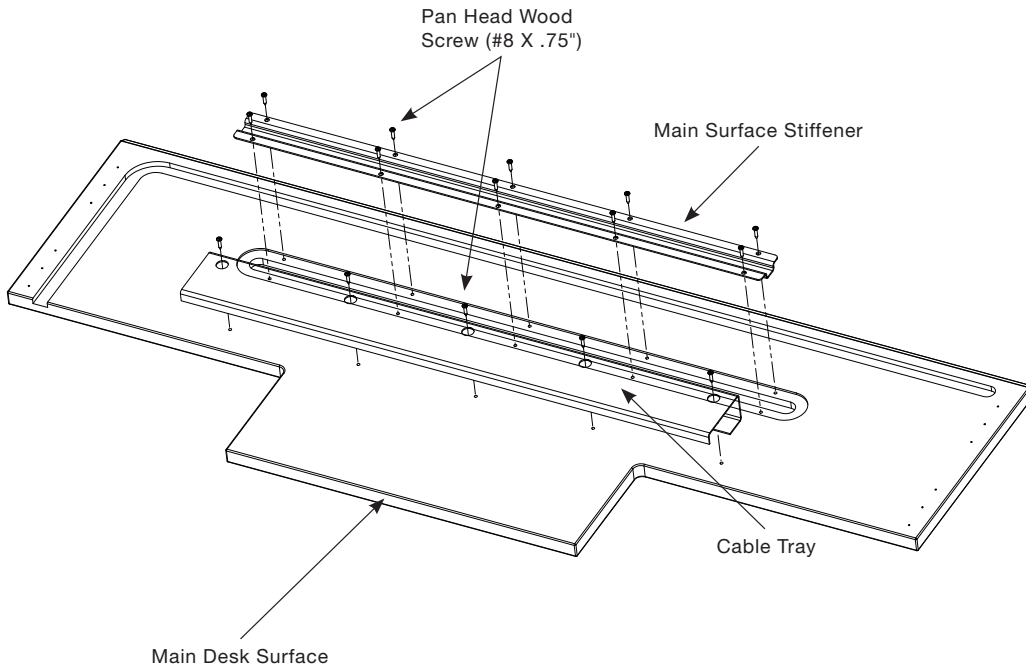
Please check to see you have all parts before starting.  
Once all parts are confirmed begin assembly.

Included Parts with the Z-Desk - BOX 1 & 2

	<p>Desk Z-Leg - Left</p>	<p><b>x1</b></p>
	<p>Desk Z-Leg - Right</p>	<p><b>x1</b></p>
	<p>Desk Secondary Support - Left</p>	<p><b>x1</b></p>
	<p>Desk Secondary Support - Right</p>	<p><b>x1</b></p>
	<p>Desk Secondary Surface</p>	<p><b>x1</b></p>
	<p>Desk Main Surface</p>	<p><b>x1</b></p>
	<p>Main Surface Stiffener</p>	<p><b>x1</b></p>
	<p>Cable Tray</p>	<p><b>x1</b></p>

Included Parts with the Z-Desk - BOX 1 & 2

	<p>4 space rack rail</p>	<p>x4</p>
	<p>Cam Pin</p>	<p>x6</p>
	<p>Cam Lock</p>	<p>x6</p>
	<p>Dowel Rod</p>	<p>x6</p>
	<p>Pan Head Wood Screw - #8 X .75"</p>	<p>x67</p>
	<p>Pan Head Wood Screw - #8 X 5/8"</p>	<p>x8</p>
	<p>Bracket</p>	<p>x6</p>
	<p>Leg Leveler</p>	<p>x4</p>
	<p>Desk Spreader Bar</p>	<p>x1</p>



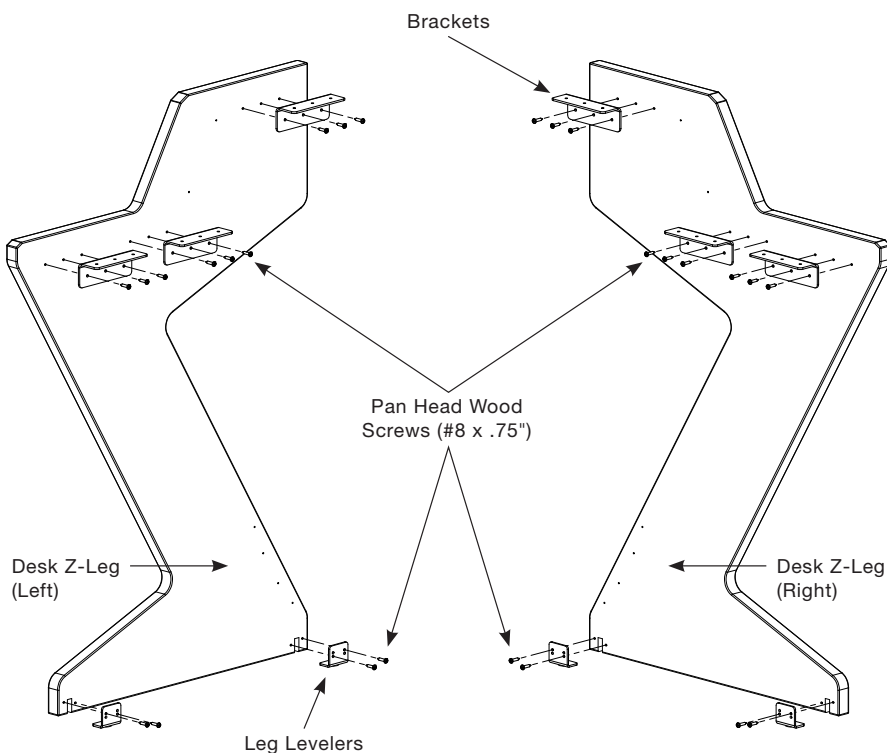
Lay main desk work surface down with groove and holes facing up. In groove place main surface stiffener, the u-shape Stiffener will fit inside the desk groove. Use ten pan head wood screws (#8 X .75") to attach.

Place cable tray on the back of the main desk surface. Make sure the large holes on the cable tray are facing up. Large holes will be closest to the main surface stiffener. The opening on the cable tray will point in the opposite direction.

Use five pan head wood screws (#8 X .75") to attach.

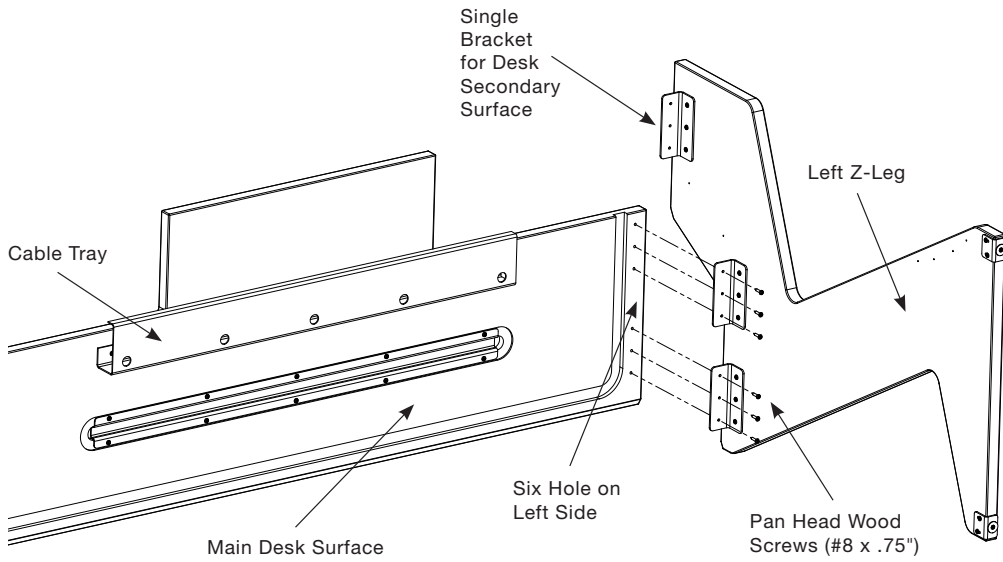
Lay both Z-legs down with holes facing up. Attach three brackets to each of the z-legs. Use three pan head wood screws (#8 x 75") for each bracket.

At the base of each z-leg attach leg levelers. Use two pan head screws (#8 x 75") for each of the leg levelers.

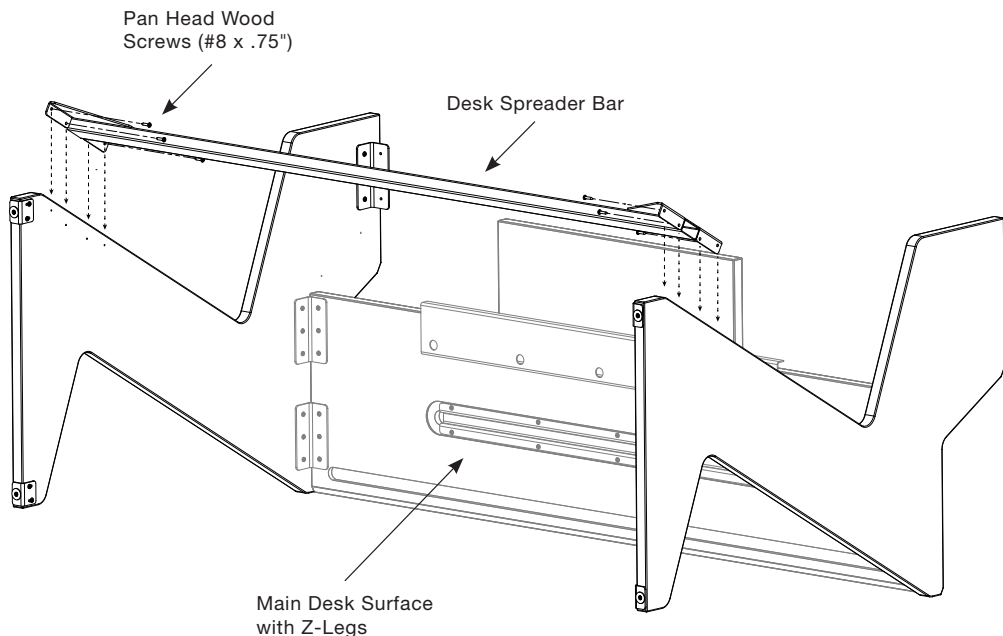


#### NOTE:

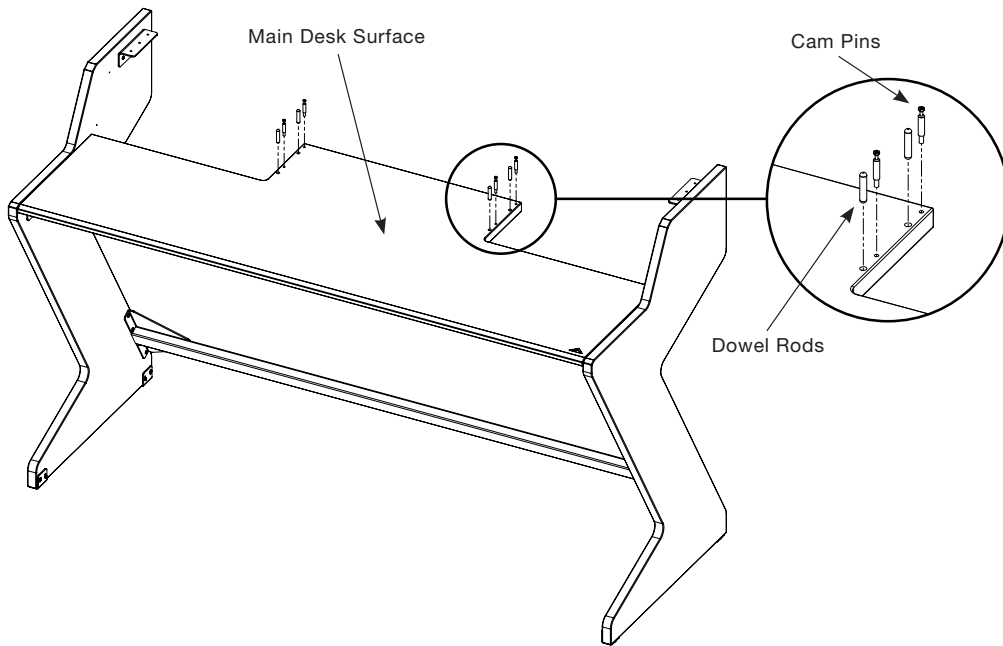
There are only two holes for each leg leveler on the z-legs, so not all four holes on the leg leveler will be used. Make sure holes on the z-legs line up with the holes on the leg levelers.



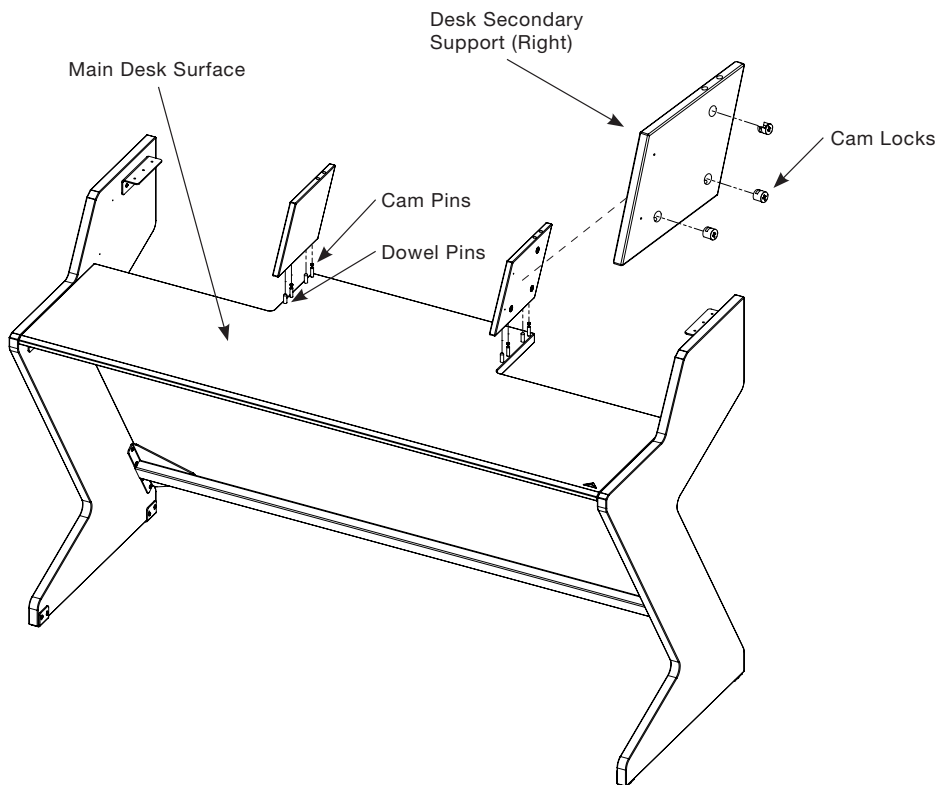
Stand up main desk surface with cable tray at the top. Stand up left z-leg, making sure the single bracket for the desk secondary surface is at the top. Line up the two brackets on the left z-leg with the six holes on the left side of the main desk surface. Use pan head wood screws (#8 X .75") to attach left z-leg to main desk surface. Repeat this with the right z-leg



While the desk is still laying down, attach desk spreader bar to both z-legs. Line up spreader bar with z-leg holes. Use 4 pan head wood screws (#8 X .75") on each side.



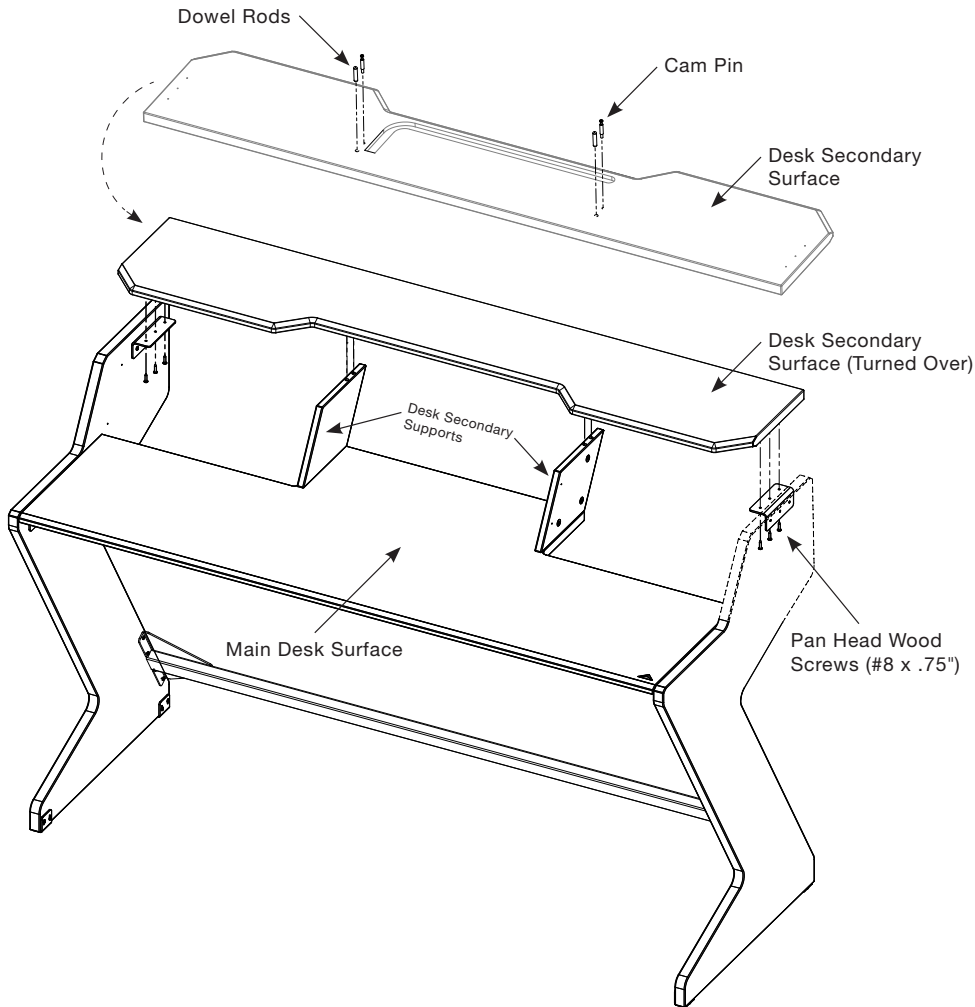
On the back end of the main desk surface find the small holes and screw in cam pins. In the larger holes push in dowel rods.



Slide the desk secondary supports onto the dowel rods and cam pins. Place screw driver into cam lock and turn clock wise to lock cam pins in place. (2 each, 4 total)

#### NOTE:

If secondary supports are not sliding into place, check cam locks. You may need to turn them counter clockwise for cam pin to fall into place, then turn clock-wise to lock into place.

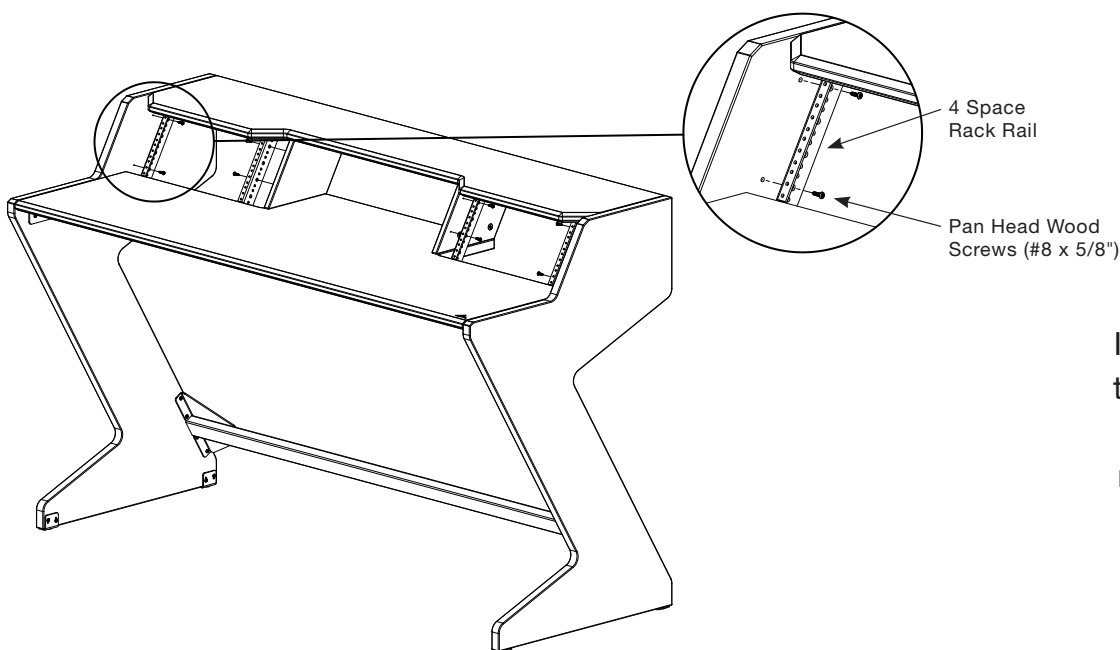


Lay the desk secondary surface on it's back. Groove and holes should be facing up. Find the small holes and screw in cam pins. In the larger holes push in dowel rods.

Turn over desk secondary surface and slide it onto desk secondary supports. Place screw driver into cam lock and turn clock wise to lock cam pins in place. (1 each, 2 total) Use pan head wood screws (#8 x .75") to attach secondary surface to legs

**NOTE:**

If secondary supports are not sliding into place, check cam locks. You may need to turn them counter clockwise for cam pin to fall into place, then turn clock-wise to lock into place.



In the two side gaps between the main and secondary desk surfaces, screw in the rack rails (4 Space) on either side. Use the shorter pan head wood screws (#8 X 5/8") to attach.

