

DIGIFORCE®

Li-ion Polymer Battery

LPB-DIGI6S+ / LPB-6SP-H

取り付け説明書 | Battery Disassembly Guide | 电池拆装说明书 |

使用工具 (「工具付」には1-11が付属しております。)
| Items needed (tools 1-11) | 使用工具 (1-11为配套工具。)

1. プラスドライバー Phillips screwdriver head 十字螺丝刀头 (PH000)	
2. 星形ドライバー Star screwdriver head 星型螺丝刀头 (0.8mm)	
3. ピンセット (絶縁) Tweezers 镊子	
4. ヘラ (棒状) Prying tool 长型撬棒	
5. ヘラ (幅広) Wide prying tool 宽型撬棒	
6. バッテリー用両面テープ Battery adhesive 电池专用胶	
7. ピック (薄手) Thin paddle 薄拨片	
8. ピック (厚手) Thick paddle 厚拨片	
9. 吸盤 Suction cup 吸盘	
10. 輪ゴム Rubber band 橡皮筋	
11. マグネットシート Magnetic pad 磁垫	

※以下は付属しておりません。
| The following tools are not included | 下面的工具为自备工具
 • 500ml未開封ペットボトル (常温)
 • 500ml unopened drinks bottle | 500ml未开封的矿泉水或饮料
 • ドライヤー | Hair dryer | 电吹风机

01

● 交換を始める前に、必ずiPhoneのデータのバックアップを行ってください。データのバックアップ後、安全に交換を行うため「設定」→「画面表示と明るさ」より「明るさ」を最大、「自動ロック」をなしにし、電源がOFFになるまで放置 (バッテリー残量0%) してください。

Turn on the phone and turn the brightness setting to maximum in Settings -Display & Brightness. The auto lock option should be set to never. Then place your phone in a safe place and wait for the power to run out.

打开手机电源, 在设置-通用-自动锁定选项调到永不, 在设置-显示与亮度里将亮度调到最大。然后将手机放置安全地方, 等待手机将电量耗尽。

07

● 吸盤のぼちをつまんで、吸盤を外します。

Pull on the small tab on the suction cup to remove it from the phone.

拉动吸盘上的小头取下吸盘。

02

● 図の2か所のネジを星形ドライバーで外し、マグネットシートの該当番号へ置きます。

Use the star screwdriver to unscrew the screws counterclockwise, as circled above. Place the removed screws onto the magnetic pad in the position corresponding to the numbers shown above.

用星形螺丝刀在上图圆圈处沿逆时针方向将螺丝旋开, 螺丝按上图标示编号放置在磁垫编号相同的位置上。

08

● 矢印の方向に液晶パネルを1mmほどスライドさせてください。

Pull the screen down by about 1mm, disengaging the clips holding the screen to the phone, and slowly open the screen.

将屏幕轻轻向下拉动约1mm, 把卡口拉开。

03

● あまり近づすぎると過剰な熱により危険です。液晶画面と本体の間の粘着を弱めるため、ドライヤーで外周を1~2分ほど温めます。

Depending on the heat setting of the hair dryer, keep a sensible distance from the phone while heating. Use a hair dryer to evenly heat the edge of the phone for 1-2 minutes.

根据电吹风机吹出的热量, 控制好加热距离。用电吹风机在手机四周边缘均匀加热1-2分钟。

09

● 90度以上開くと液晶ケーブルを破損する一因となります。中身の入った500mlのペットボトル等に液晶画面を囲って輪ゴム等で固定します。

Note that the angle of the screen held by the rubber band should not exceed an angle of 90 degrees. Place the screen against the drinks bottle and secure it with a rubber band.

注意橡皮筋固定屏幕的角度不要超过90度。将屏幕靠在矿泉水瓶上用橡皮筋固定。

04

● 図のように液晶画面のホームボタンに対して3mm~10mmの位置の左寄りに吸盤を貼り付け、本体を反対側の手でしっかり持ち、慎重に引き上げます。目安はガラスと本体の間に2mm程度の隙間を作ります。

Stick the suction cup to the screen, above and left of the home button by about 3mm to 10mm. Use the suction cup to pull the screen and phone apart, by about 2mm.

用吸盘在HOME键左上方3mm~10mm处吸附。用吸盘将屏幕与机身拉开2mm左右的间隙。

10

● ドライバーの先端をプラスドライバーに換え、2秒ほど図の部分にあて磁力を帯びさせてください。

Use the Phillips screwdriver to apply magnetism for approximately 2 seconds in the position shown in the figure.

用十字螺丝刀在上图位置加磁2秒左右。

05

● 充電差込口側にできた隙間にピック (薄型) を差し込み固定します。

While pulling the suction cup by hand, insert the thin paddle into the gap between the screen and phone, inserting in the lower left corner of the phone.

用手将吸盘向上拉起的同时, 在机身左下角位置将薄拨片插入屏幕和机身的间隙。

11

● 図のプレートのネジをプラスドライバーで外し、マグネットシートの該当番号へ置きます。

Use the Phillips screwdriver to unscrew the screws counterclockwise, as circled above. Place the removed screws onto the magnetic pad in the position corresponding to the numbers shown above.

用十字螺丝刀在上图圆圈处沿逆时针方向将螺丝旋开, 螺丝按上图标示编号放置在磁垫编号相同的位置上。

06

● もう一枚のピック (厚手) を差し込んだままスライドさせて液晶画面を浮かせていきます。両側に行ってください。

Use the thick paddle and drag it down the gap on each side of the phone, along the direction shown in the figure.

用厚拨片沿上图标示方向将屏幕和机身划开。

12

● ピンセット (絶縁) を使いバッテリーコネクタ保護プレートを取り外し、マグネットシートのAへ置きます。

Use tweezers to remove the metal plate, placing the removed plate onto the magnetic pad in the position corresponding to the letter shown above.

用镊子将铁片盖板取下, 按上图标示编号放置在磁垫编号相同的位置上。

安全にご使用いただくために | SAFETY PRECAUTIONS | 安装注意事项

- データの紛失を防ぐため、交換前には必ずデータのバックアップを行ってください。
- 外表にキズや変形による圧力がかかる恐れがございます。旧バッテリーを取り外す際も無理やり引きはがしたり、先端の尖った工具等で穴や破れが生じないように十分にご注意ください。
- 落下など衝撃が加わると発火する恐れがございます。落としたり衝撃が加わったバッテリーは使用しないでください。
- Please backup your mobile phone data prior to disassembly in order to avoid any loss of data.
- When the old battery is removed take care not to damage it, as it can then be prone to short-circuiting, smoking, burning or exploding.
- Do not install a battery if it has been subjected to impact, crushing, heating, dropping, etc. prior to installation.
- 拆装前, 请先将您的手机数据备份, 以免造成损失!
- 拆除旧电池时, 不能戳破电池否则容易发生短路冒烟、燃烧甚至爆炸。
- 电池在安装前如果受到撞击、挤压、加热、落地等情况, 请不要安装。

工具使用方法 | Tool usage instructions | 工具使用说明



紛失や取り付け位置の間違いを防ぐため、ネジを含めたパーツを取り外した際に、説明書記載の番号と同じところへ置いてご使用ください。

The magnetic pad is magnetic and has an adsorption function on the screws and metal parts. How to use the magnetic pad: Place the removed screws and parts neatly and in an organised way, store them carefully and do not move them.

磁垫带有磁性, 对螺丝、铁片具有吸附作用。磁垫使用方法: 整齐有序放置拆下的螺丝和零部件, 请小心存放, 切勿打乱。

ネジに対して垂直に力を加えながら回してください。

Reference pose for screwdriver use | 螺丝刀使用参考姿势

星形・Y字・プラスドライバーは先端を交換してご使用ください。

Screwdriver head replacement method | 螺丝刀头更换方法

ヘラ (幅広) は図の向きでご使用ください。

Wide prying tool use method | 宽型撬棒使用方法

13

● バッテリーのコネクタをヘラ (棒状) の平面側を使い外します。

Use the prying tool to pry open the battery cable, pulling it away from the motherboard of the phone.

用长型撬棒将电池排线撬开并拨开使其与主板无接触。

19

● バッテリーの外装が破れないように注意してください。ヘラ (棒状) 等を使い、バッテリー用両面テープの黒い部分をバッテリーから剥がします。

Remove the top part of the battery adhesive using the prying tool.

用长型撬棒将电池胶头拆下。

14

● 図の3か所のネジをプラスドライバーで外し、マグネットシートの該当番号のところに置きます。

Use the Phillips screwdriver to unscrew the screws counterclockwise, as circled above. Place the removed screws onto the magnetic pad in the position corresponding to the numbers shown above.

用十字螺丝刀在上图圆圈处沿逆时针方向将螺丝旋开, 螺丝按上图标示编号放置在磁垫编号相同的位置上。

20

● バッテリー用両面テープ (左側) の黒い部分を持ち、できるだけ角度を付けて引き伸ばします。同じように (右側) も行ってください。テープが途中で切れた場合は裏面Aへお進みください。

Use your fingers to pull the battery adhesive away from the battery and towards the bottom of the phone, pull it out evenly and at an angle of 60 degrees or less. Take care with the strength used when pulling out! If the battery adhesive is broken during its removal from the phone, please go forward to step A in order to continue.

用手指将电池胶往主机靠外方向均匀用力缓慢拉出, 注意拉出时的力度! 如果拆电池时将电池胶拉断, 请跳转到步骤A继续操作。

15

● ピンセット (絶縁) を使い保護プレートを取り外し、マグネットシートのBへ置きます。

Use tweezers to remove the metal plate, placing the removed plate onto the magnetic pad in the position corresponding to the letter shown above.

用镊子将铁片盖板取下, 按上图标示编号放置在磁垫编号相同的位置上。

21

● バッテリー用両面テープが全て抜き取れたら、簡単にバッテリー (旧) が本体から取り出せます。

Remove the battery and separate it from the body of the phone.

将电池与主机分离出来。

16

● 図の2か所のネジをプラスドライバーで外し、マグネットシートの該当番号のところに置きます。

Use the Phillips screwdriver to unscrew the screws counterclockwise, as circled above. Place the removed screws onto the magnetic pad in the position corresponding to the numbers shown above.

用十字螺丝刀在上图圆圈处沿逆时针方向将螺丝旋开, 螺丝按上图标示编号放置在磁垫编号相同的位置上。

22

● 左右を一度緩めてプラスをとって本締めしてください。ピンセット (絶縁) とプラスドライバーを使用し、(16-17-18) 番で取り外したバイブレーターを逆の手順で取り付けます。

Use tweezers to place the metal part (C), and use the Phillips screwdriver to lock in the screws (found on the magnetic pad in the position corresponding to the number shown above). Use your fingers to attach the cable. When the cable is attached, a "click" sound is heard indicating the cable has successfully been attached.

用镊子将 (C) 零部件放好, 再用十字螺丝刀将螺丝 (在磁垫按上图标示编号位置找到) 依次锁回, 用手指将零部件排线扣好。扣零部件排线时, 听到“嗒”的声音表示排线已扣好。

17

● 図のコネクタをヘラ (棒状) の平面側を使い外します。

Use the prying tool to pry the cable of the part.

用长型撬棒将零部件排线撬开。

23

● (14-15) 番で取り外したBのプレートを逆の手順で取り付けます。

Use tweezers to place the metal plate (B), and use the Phillips screwdriver to lock in the screws (found on the magnetic pad in the position corresponding to the number shown above).

用镊子将 (B) 铁片盖板放好, 再用十字螺丝刀将螺丝 (在磁垫按上图标示编号位置找到) 依次锁回。

18

● ピンセット (絶縁) を使いバイブレーターを取り外し、マグネットシートのCへ置きます。

Use tweezers to remove the metal part, placing the removed part onto the magnetic pad in the position corresponding to the letter shown above.

用镊子将零部件取下, 按上图标示编号放置在磁垫编号相同的位置上。

24

● コネクタの折り曲げ角度を先ほど取り外したバッテリー (旧) と同じ形状に調整してください。一度バッテリーのコネクタを取り付け、位置決め (配線の角度調整) を行ってください。

Take out the new DIGIFORCE battery and use your fingers to attach the battery cable to the phone. When the battery cable is attached, a "click" sound will be heard, indicating that it has successfully been attached.

拿出DIGIFORCE新电池, 用手指将电池排线扣在主机上。扣电池排线时, 听到“嗒”的声音表示排线已扣好。



●動作確認（電源ON）を行ってください。動作確認後は必ず電源をOFFにしてください。

Remove and lower the screen from the drinks bottle to test whether the phone can turn on with the new battery. After confirming that the phone can turn on, turn it back off and reattach the screen to the drinks bottle with the rubber band. If the phone does not turn on, please check to ensure that the battery cable is properly attached.

将屏幕从固定位置取下，测试iPhone是否能开机，确认后可以请关闭电源并重新用橡皮筋将屏幕固定。如果不能开机，请重新检查电池排线是否良好。



●液晶パネル上部のツメを本体に引っ掛けて、上部よりゆっくりと液晶パネルをはめてください。

There are clips holding the screen to the phone at the top of the phone. The screen should first be aligned with the clips and then pressed down. The screen should be lowered back to the phone by hand.

主机上端有卡口，屏幕先对准卡口后轻轻往下按压。用手将屏幕装入主机。



●液晶画面のコネクタは3個あります。

Separate and remove the screen from the body of the phone.

将屏幕与主机分离出来。

⚠ リチウムイオンバッテリーの特性上、初期の使用時は本来の性能を発揮できない場合がございます。本体に装着後、一度10%以下まで使用し、100%フル充電になるまで充電を止めないでください。

【こんなときは？】

1. Q: 取り付け後起動しない。/ 起動するが充電が増えない。
A: 本体の電源を切り、バッテリーのコネクタを今一度取り直すことで改善する場合がございます。

2. Q: バッテリーを交換したが、充電の持ちが悪い。
A: リフレッシュ充電（0%まで使い切り、そこから一気に100%まで充電する）を数回行っていただくことで改善する場合がございます。

3. Q: バッテリーが膨れてきた。
A: すぐに本体から取り外してください。膨張したまま使用すると危険だけでなく、液晶を破損する恐れがございます。なお、保証期間内であれば交換もしくは返金にてご対応させていただきます。

4. Q: バッテリーを交換したら液晶に縦線が入るようになりました。
A: 液晶コネクタの接続不良が考えられます。説明書の該当箇所をご参考頂き、液晶と本体をつなぐコネクタを再度接続し直してください。

品質保証に関して
サイクルカウント500回以下であれば、長期品質保証
※充電サイクル500回以下で本来の最大容量の80%を下回ったものを保証対象とさせていただきます。本保証は、当該商品単体の保証を意味し、製品の故障や不具合により誘発されるすべての損害（営業損失、工費、運賃、諸経費、データの損失等）は、補償対象に含まれません。



●バッテリーのコネクタをヘラ（棒状）の平面側を使い外します。

When removing the battery, take care to not touch the battery cable with your hand. Use the prying tool to pry the battery cable off, then remove the battery from the phone.

取出電池時，注意不要用手接触電池排線接口。用長撬棒將電池排線撬開，把電池從主機上取出。



●(02)番で取り外したネジが所を星形ドライバーで取り付ければ完成です。

Hold the screen in place with your hand, and use a star shaped screwdriver to screw in the screws clockwise, as shown above (screws found on the magnetic pad in the position corresponding to the numbers shown above). This has now completed the battery replacement.

用手將屏幕压紧，用星型螺丝刀在上圖圓圈處沿順時針方向將螺丝（在磁墊按上圖標示編號位置找到）依次鎖回，完成電池更換。



●赤い四角の位置以外で行うと、ボリュームボタン等が損傷する恐れがございます。ヘラ（幅広）を図の赤い四角で開けた位置（バッテリーの左下部）に入れ、テコの容量で少しずつ持ち上げます。

The area to insert the wide prying tool is highlighted in red. Do not insert the tool outside the box, so as to avoid damaging other parts of the phone. Use the wide prying tool to pry the battery, inserting within red box.

撬的區域在紅框位置，請勿在其他區域撬，以免損壞iPhone的其他部件。用寬型撬棒將電池撬起。用寬型撬棒將電池撬開。

⚠ In order to have optimum performance from the battery once it is installed, please use the battery to 10% or less, and charge the battery to full capacity.

【After-sales service】
For the DIGIFORCE series battery products, when the battery has been used normally for two years from the date of purchase and the number of charging cycles is less than 500, if there are any quality problems, DIGIFORCE will provide a free new battery. Warranty Only for DIGIFORCE series battery products. The following conditions are not covered by the warranty: Man-made damage (water damage, drop, heating, etc.) Damage due to incorrect operation or intentional damage. How to dispose of unwanted batteries Do not discard the old battery. It is recommended you dispose of the old battery in accordance with local laws or hand it over to a professional battery collection point.

Thank you for purchasing a DIGIFORCE battery. If you have any comments or questions regarding our products, please contact us, thank you.

【Battery FAQ】

1.Q: After the installment, the phone can't start or the battery will not charge?
A: When disassembling and reassembling, the battery cable may not have been properly attached. Please re-attach the battery cable.

2.Q: Does the battery quickly run out of power after the installment?
A: Try charging and depleting the battery several times and see if there is any improvement to the problem. If there is no improvement, please contact us.

3.Q: The battery appears to be inflated during use?
A: Please stop using the battery immediately. Please contact us during within the warranty period.

4.Q: The LCD screen was normal before replacing the battery. But after the replacement, the display and touch screen are not working properly?
A: During disassembly, the LCD screen cable may not have been properly attached. Please re-attach the LCD cable.

安全にお使いいただくためのお願い
QRコード
http://digiforce.jp/safety.html
※その他、QRコードアプリ/アプリ、上記のURLからもHPIにアクセスして頂けます。

DIGIFORCE iPhone バッテリー交換修理動画
QRコード
http://pesc.pw/E6HQX
※その他、QRコードアプリ/アプリ、上記のURLからもHPIにアクセスして頂けます。



●バッテリー用両面テープの青いフィルムを図のように下側から剥がします。

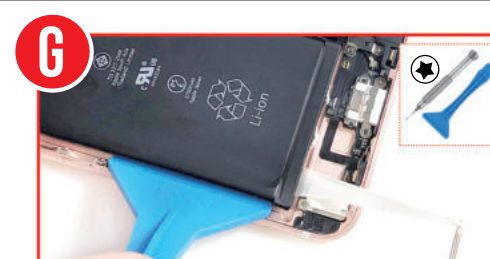
Remove the battery adhesive blue protective sheet.

將電池膠藍色保護片撕掉。

●強引に持ち上げて変形した場合や、先のとがった金属でバッテリーにキズを付けると発煙・発火の恐れがございます。少しづつ力を加えて持ち上げ、隙間より両面テープをドライバーの先端へ巻き付けて引っ張り、伸ばして抜き取りま。

Use the wide prying tool to lift up the battery enough to see the broken battery adhesive. Use the star shaped screwdriver to pull the broken battery adhesive, rotating it out slowly. Take care when using the screwdriver, do not use excessive force to puncture the battery.

用寬型撬棒將電池撬起可以看見破裂的電池膠，再用星型螺丝刀刀頭將破裂電池膠粘住并旋轉向外緩慢拉出。注意螺丝刀頭，不要用力過大戳破電池！



●両方の両面テープが取れたら、バッテリーを取り外せます。

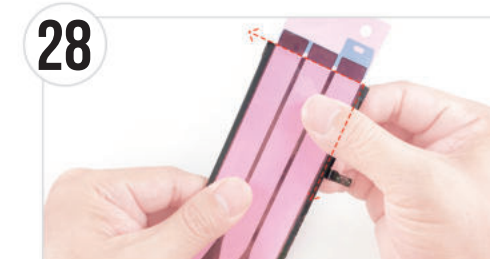
Remove and separate the battery from the body of the phone.

將電池與主機分離出來。

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【After-sales service】
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●図のように黒い部分がバッテリーからはみ出るように貼ります。交換用バッテリー（新）の裏面（印字の無い面）にバッテリー用両面テープを張り付けます。

The top of the battery adhesive should be aligned with the top of the battery, as shown above. Stick the battery adhesive on the surface of the battery without text and press it back and forth with your fingers.

電池膠黑色部分与電池排线一侧的边缘按图示对齐。将電池膠貼在電池沒文字的面，用手指在電池膠上來回多次按压。

●強引に持ち上げて変形した場合や、先のとがった金属でバッテリーにキズを付けると発煙・発火の恐れがございます。少しづつ力を加えて持ち上げ、隙間より両面テープをドライバーの先端へ巻き付けて引っ張り、伸ばして抜き取りま。

Use the wide prying tool to lift up the battery enough to see the broken battery adhesive. Use the star shaped screwdriver to pull the broken battery adhesive, rotating it out slowly. Take care when using the screwdriver, do not use excessive force to puncture the battery.

用寬型撬棒將電池撬起可以看見破裂的電池膠，再用星型螺丝刀刀頭將破裂電池膠粘住并旋轉向外緩慢拉出。注意螺丝刀頭，不要用力過大戳破電池！



●両方の両面テープが取れたら、バッテリーを取り外せます。

Remove and separate the battery from the body of the phone.

將電池與主機分離出來。

⚠ In order to have optimum performance from the battery once it is installed, please use the battery to 10% or less, and charge the battery to full capacity.

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●青いフィルムシート×1枚をはがします。

Use a pair of tweezers to remove the small blue protective sheets from the battery adhesive.

用镊子將電池膠上的小藍色保護片撕掉。



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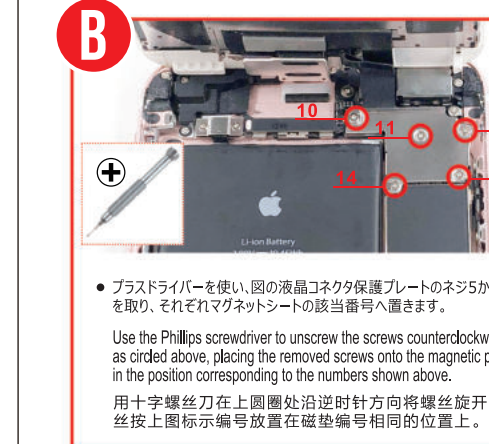
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●バッテリー用両面テープの黒い部分をバッテリーに巻き付けるように貼り付けます。

Use your fingers to press the battery adhesive firmly against the battery, pressing it firmly, then remove the pink protective sheet.

用手指將電池膠緊貼電池折起貼緊按压，并撕掉粉色保護片。



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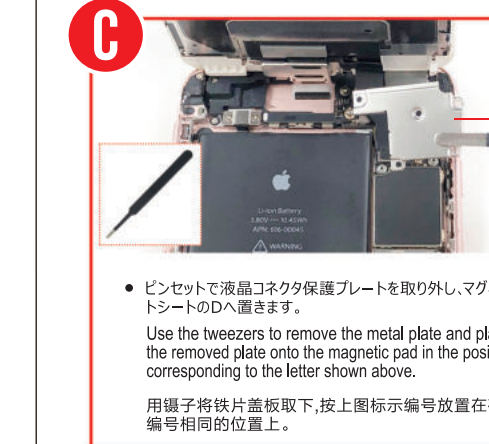
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●コネクタ接続前にバッテリーをiPhone本体へ接着すると、コネクタの接続がうまく合わない場合があります。バッテリー用両面テープの残りのピンクのシートを剥がし、先にバッテリーのコネクタを接続してからバッテリーを本体に取り付けます。

Use your fingers to initially attach the battery cable. When the battery cable is attached, a 'click' sound is heard, indicating it has been successfully attached, then place the battery in the battery slot. After placing it securely, press down gently.

用手指先扣好電池排線，扣電池排線時，听到“啪”的声音表示排线已扣好。再固定電池在電池槽內位置，固定好后轻轻按压。



●両方の両面テープが取れたら、バッテリーを取り外せます。

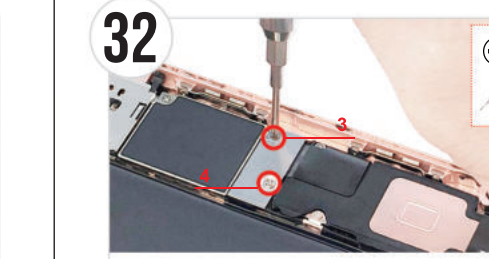
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將電池與主機分離出來。

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●一度仮締めしてバランスをとってから本締めしてください。バッテリーコネクタ保護プレートとピンセットとプラスチックドライバーを使用し該当番号通り取り付けます。

Use the tweezers to place the metal plate (A), then use the Philips screwdriver to screw in the screws (found on the magnetic pad in the position corresponding to the number shown above).

用镊子將（A）铁片蓋板放好，再用十字螺丝刀將螺丝（在磁墊按上圖標示編號位置找到）依次鎖回。



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