

METAL System Operation Training Schedule

Time	Day 1	Day 2	Day 3
9:00 am	Welcome	Day 1 Review	Day 2 Review
	- Safety instructions	- Powder handling equipment overview - myEOS portal and MSDS overview	- Operator Maintenance - Finetuning Build
	15 min. break		
	- Laser sintering process overview - EOS process sequence for machine set up, part build and build removal	Trainer Demo: - Taking machine out of operation - Operation and Maintenance of peripheral Components - Ruwac; - Chiller; - Powder Handling Solution.	Trainee Practice: - Taking machine out of operation - Part postprocessing
12 – 1 pm	pm 60 min. break		
	- System walk-around for getting familiar with machine components, accessories and peripheral equipment	- Recirculating filter system operation and Maintenance (RFS)	- Organizational points & review - Feedback
15 min. break			
5:00 pm	Trainer Demo: - Machine set up - Starting build process - Monitoring of the building process	Trainee Practice: - Machine set up; - Starting build process, - Monitoring of the building process	Legend: Theory Practice

