

Title of Change:	Modification to Epoxy
Product Category:	Weather Proofing / Part Stabilization
Contact Information:	Modification to Epoxy
Change Effective on Lot #:	74355

Change Category	Type of Change
Mechanical	Changing the epoxy used to cover and seal our sensors.

Description and Purpose:

The epoxy used on our sensors will be changed to improve manufacturing processes. This change will be used on most sensors. This is due to availability of the Grey. They both can and will be used.

Changed Item	Before Change Description	After Change Description
Epoxy	A gray epoxy was used.	A black or gray epoxy will be used.

The color of any exposed epoxy will be black or gray, rather than only gray. They will both be approved for use on the attached part numbers.

Reason / Motivation for Change:	Improve manufacturing processes by using an epoxy with more desirable qualities for production.
Anticipated impact on fit, form, function, reliability, product safety, electrical characteristics, or manufacturability:	No functional impact should be noted. The only difference should be a change in color of exposed epoxy.

List of Affected Parts:

MB1000-0XX	MB7369-1XX
MB1001-0XX	MB7369-2XX
MB1002-0XX	MB7369-5XX
MB1003-0XX	MB7369-6XX
MB1004-0XX	MB7369-7XX
MB1005-0XX	MB7374-1XX
MB1006-0XX	MB7374-AXX
MB1007-0XX	MB7375-2XX
MB1008-0XX	MB7375-5XX



MB1009-0XX	MB7375-6XX
MB1010-0XX	MB7375-7XX
MB1013-0XX	MB7380-1XX
MB1014-0XX	MB7380-2XX
MB1020-0XX	MB7380-5XX
MB1023-0XX	MB7380-6XX
MB1024-0XX	MB7380-7XX
MB1030-0XX	MB7380-8XX
MB1033-0XX	MB7383-1XX
MB1034-0XX	MB7383-8XX
MB1040-0XX	MB7383-9XX
MB1043-0XX	MB7384-1XX
MB1044-0XX	MB7384-AXX
MB1060-0XX	MB7386-1XX
MB1061-0XX	MB7386-8XX
MB1103-0XX	MB7386-9XX
MB1104-0XX	MB7388-1XX
MB1105-0XX	MB7388-8XX
MB1106-0XX	MB7388-9XX
MB1107-0XX	MB7389-1XX
MB1108-0XX	MB7389-2XX
MB1109-0XX	MB7389-5XX
MB1113-0XX	MB7389-6XX
MB1119-0XX	MB7389-7XX
MB1121-0XX	MB7395-2XX
MB1122-0XX	MB7395-5XX
MB1200-0XX	MB7395-6XX
MB1202-0XX	MB7395-7XX
MB1210-0XX	MB7460-1XX
MB1212-0XX	MB7460-2XX
MB1220-0XX	MB7460-5XX
MB1222-0XX	MB7460-6XX
MB1230-0XX	MB7460-7XX
MB1232-0XX	MB7469-1XX



MB1240-0XX	MB7469-2XX
MB1242-0XX	MB7469-5XX
MB1260-0XX	MB7469-6XX
MB1261-0XX	MB7469-7XX
MB1300-0XX	MB7480-1XX
MB1310-0XX	MB7480-2XX
MB1320-0XX	MB7480-5XX
MB1330-0XX	MB7480-6XX
MB1340-0XX	MB7480-7XX
MB1360-0XX	MB7489-1XX
MB1361-0XX	MB7489-2XX
MB1403-0XX	MB7489-5XX
MB1413-0XX	MB7489-6XX
MB1414-0XX	MB7489-7XX
MB1423-0XX	MB7516-1XX
MB1424-0XX	MB7517-CXX
MB1433-0XX	MB7534-1XX
MB1434-0XX	MB7534-AXX
MB1443-0XX	MB7544-1XX
MB1444-0XX	MB7544-AXX
MB1450-0XX	MB7554-1XX
MB1603-0XX	MB7554-AXX
MB1604-0XX	MB7560-1XX
MB1613-0XX	MB7560-2XX
MB1614-0XX	MB7560-5XX
MB1623-0XX	MB7560-6XX
MB1624-0XX	MB7560-7XX
MB1633-0XX	MB7563-1XX
MB1634-0XX	MB7563-8XX
MB1643-0XX	MB7563-9XX
MB1644-0XX	MB7564-1XX
MB2515-0XX	MB7564-AXX
MB2517-0XX	MB7566-1XX
MB2518-0XX	MB7566-8XX



MB2519-0XX	MB7566-9XX
MB2530-0XX	MB7568-1XX
MB2532-0XX	MB7568-8XX
MB7040-1XX	MB7568-9XX
MB7040-2XX	MB7569-1XX
MB7040-5XX	MB7569-2XX
MB7040-6XX	MB7569-5XX
MB7040-7XX	MB7569-6XX
MB7051-8XX	MB7569-7XX
MB7052-1XX	MB7574-1XX
MB7052-2XX	MB7574-AXX
MB7052-5XX	MB7580-1XX
MB7052-6XX	MB7580-2XX
MB7052-7XX	MB7580-5XX
MB7053-8XX	MB7580-6XX
MB7053-9XX	MB7580-7XX
MB7054-8XX	MB7583-1XX
MB7060-1XX	MB7583-8XX
MB7060-2XX	MB7583-9XX
MB7060-5XX	MB7584-1XX
MB7060-6XX	MB7584-AXX
MB7060-7XX	MB7586-1XX
MB7062-1XX	MB7586-8XX
MB7062-2XX	MB7586-9XX
MB7062-5XX	MB7588-1XX
MB7062-6XX	MB7588-8XX
MB7062-7XX	MB7588-9XX
MB7066-1XX	MB7589-1XX
MB7070-1XX	MB7589-2XX
MB7070-2XX	MB7589-5XX
MB7070-5XX	MB7589-6XX
MB7070-6XX	MB7589-7XX
MB7070-7XX	MB7760-1XX
MB7072-1XX	MB7760-2XX



MB7072-2XX	MB7760-5XX
MB7072-5XX	MB7760-6XX
MB7072-6XX	MB7760-7XX
MB7072-7XX	MB7769-1XX
MB7076-1XX	MB7769-2XX
MB7092-1XX	MB7769-5XX
MB7092-2XX	MB7769-6XX
MB7092-5XX	MB7769-7XX
MB7092-6XX	MB7780-1XX
MB7092-7XX	MB7780-2XX
MB7125-1XX	MB7780-5XX
MB7137-1XX	MB7780-6XX
MB7137-2XX	MB7780-7XX
MB7137-5XX	MB7789-1XX
MB7137-6XX	MB7789-2XX
MB7137-7XX	MB7789-5XX
MB7138-1XX	MB7789-6XX
MB7138-2XX	MB7789-7XX
MB7138-5XX	MB7850-BXX
MB7138-6XX	MB7950-0XX
MB7138-7XX	MB7951-0XX
MB7139-1XX	MB7952-0XX
MB7139-2XX	MB7953-0XX
MB7139-5XX	MB7954-0XX
MB7139-6XX	MB7955-0XX
MB7139-7XX	MB7956-0XX
MB7141-1XX	MB7957-0XX
MB7148-1XX	MB7958-0XX
MB7149-1XX	MB7959-0XX
MB7150-1XX	MB7961-0XX
MB7150-2XX	MB7962-0XX
MB7150-5XX	MB7963-0XX
MB7150-6XX	MB7964-0XX
MB7150-7XX	MB7965-0XX



MB7155-1XX	MB1250
MB7155-2XX	MB7157
MB7155-5XX	MB7158
MB7155-6XX	MB7163
MB7155-7XX	MB7518
MB7156-8XX	MB7660
MB7161-1XX	MB7850
MB7162-1XX	MB7851
MB7317-1XX	MB7852
MB7319-1XX	MB7966
MB7320-1XX	MB7967
MB7322-1XX	MB7968
MB7327-1XX	MB7969
MB7328-1XX	MB7971
MB7334-1XX	MB7972
MB7334-AXX	MB7973
MB7344-1XX	MB7974
MB7344-AXX	MB7975
MB7354-1XX	MB7976
MB7354-AXX	MB7977
MB7360-1XX	MB7978
MB7360-2XX	MB7984
MB7360-5XX	MB7985
MB7360-6XX	MB7986
MB7360-7XX	MB7987
MB7363-1XX	MB8451
MB7363-8XX	MB7326-X
MB7363-9XX	MB7326-6
MB7364-1XX	25S021
MB7364-AXX	25S023
MB7366-1XX	77-S180R UAR
MB7366-8XX	840110
MB7366-9XX	840111
MB7368-1XX	840611



MB7368-8XX	840612
MB7368-9XX	ERP MXB ASSBLY1