



**T221**

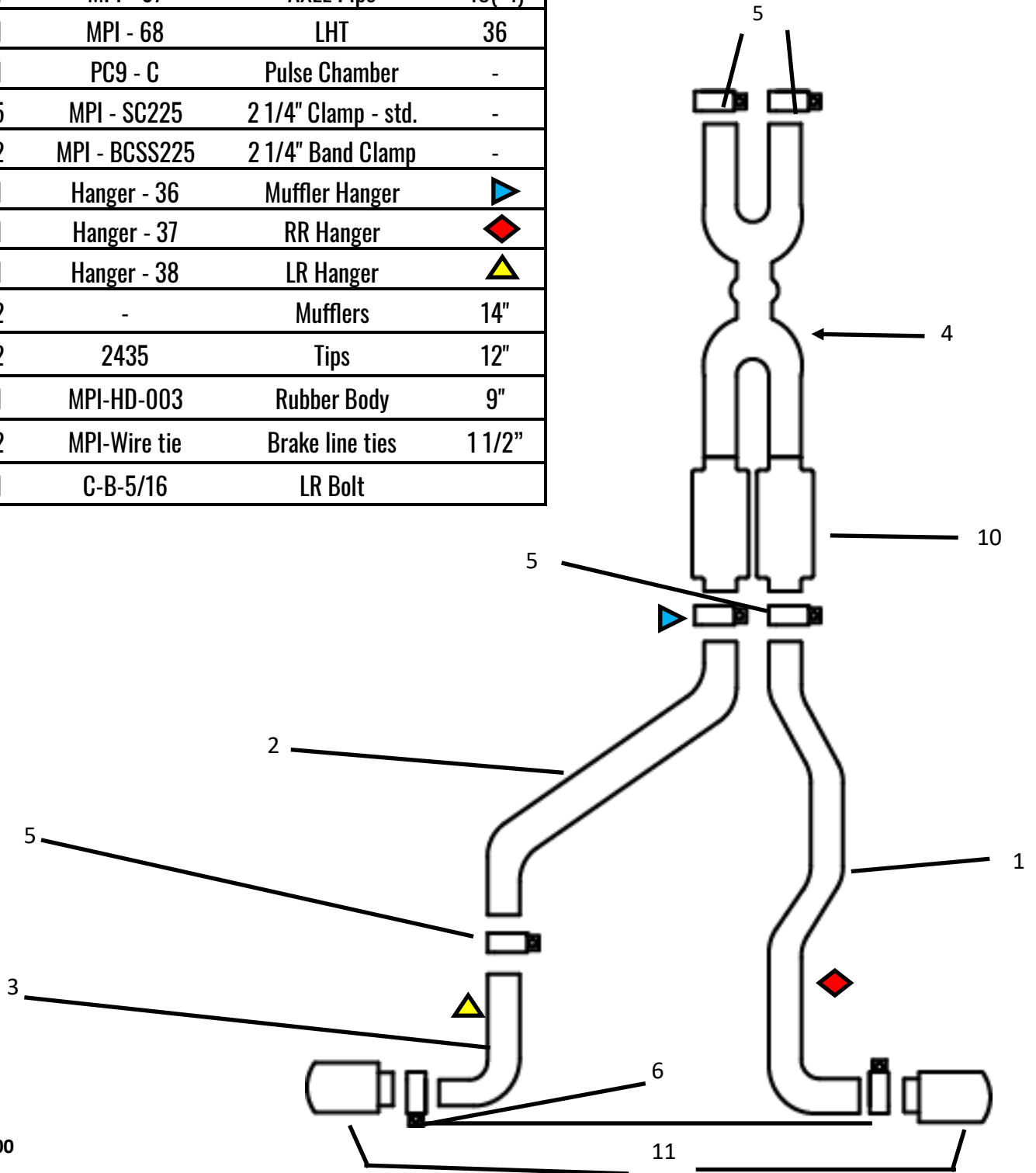
Parts Diagram

2014-2021 Tundra

With 5.7L Engine

Max : Wheelbase

Item	QTY	Part NO.	Descriptions	Length
1	1	MPI - 65	RHT	60
2	1	MPI - 67	AXLE Pipe	48(-4)
3	1	MPI - 68	LHT	36
4	1	PC9 - C	Pulse Chamber	-
5	5	MPI - SC225	2 1/4" Clamp - std.	-
6	2	MPI - BCSS225	2 1/4" Band Clamp	-
7	1	Hanger - 36	Muffler Hanger	▶
8	1	Hanger - 37	RR Hanger	◆
9	1	Hanger - 38	LR Hanger	▲
10	2	-	Mufflers	14"
11	2	2435	Tips	12"
12	1	MPI-HD-003	Rubber Body	9"
13	2	MPI-Wire tie	Brake line ties	1 1/2"
14	1	C-B-5/16	LR Bolt	



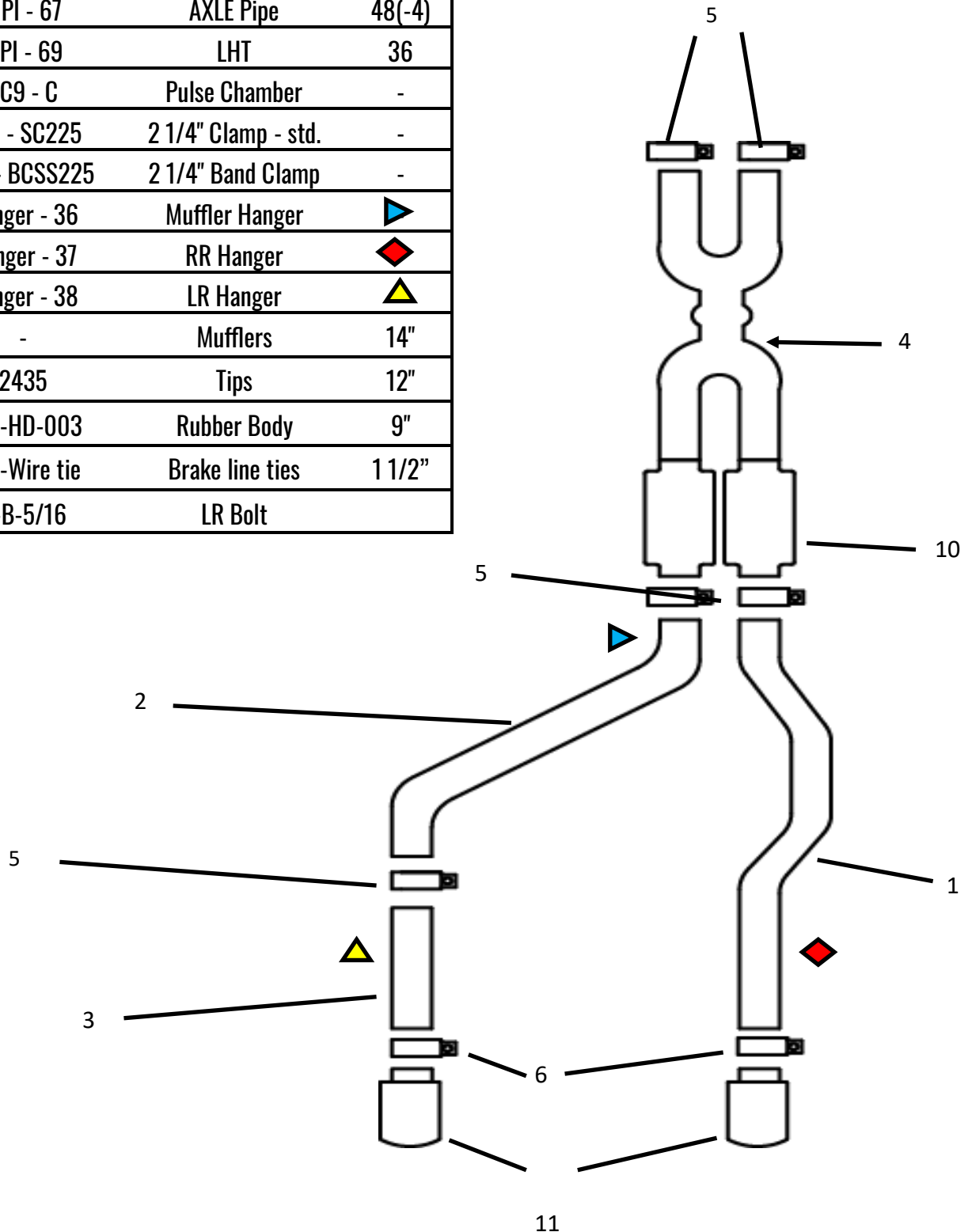


# T222-C

## Parts Diagram

2014-2021 Tundra  
 With 5.7L Engine  
 Max : Wheelbase

Item	QTY	Part NO.	Descriptions	Length
1	1	MPI - 66	RHT	60
2	1	MPI - 67	AXLE Pipe	48(-4)
3	1	MPI - 69	LHT	36
4	1	PC9 - C	Pulse Chamber	-
5	5	MPI - SC225	2 1/4" Clamp - std.	-
6	2	MPI - BCSS225	2 1/4" Band Clamp	-
7	1	Hanger - 36	Muffler Hanger	▶
8	1	Hanger - 37	RR Hanger	◆
9	1	Hanger - 38	LR Hanger	▲
10	2	-	Mufflers	14"
11	2	2435	Tips	12"
12	1	MPI-HD-003	Rubber Body	9"
13	2	MPI-Wire tie	Brake line ties	1 1/2"
14	1	C-B-5/16	LR Bolt	



# Customer Support And Warranty information



Thank you for purchasing a MPI Exhaust Technologies System and letting MPI Exhaust customize your ride today! We have a friendly and knowledgeable staff so contact us with any questions. Enjoy the Sound of Perfection

## Questions -

ONLY contact MPI Exhaust Technologies if any products are possibly missing, damaged, during shipping or if you have any question about the products.

Call @ 406-669-3286

## Installation -

Watch the tutorial YouTube videos before installation or calling @mpi exhaust, we have a very knowledgeable staff that has installed hundreds of these kits.

## Warranty -

Contact

Phone - (406) 669-3286

Email : [mikespipesinc@gmail.com](mailto:mikespipesinc@gmail.com)





# T221-C & T222-C

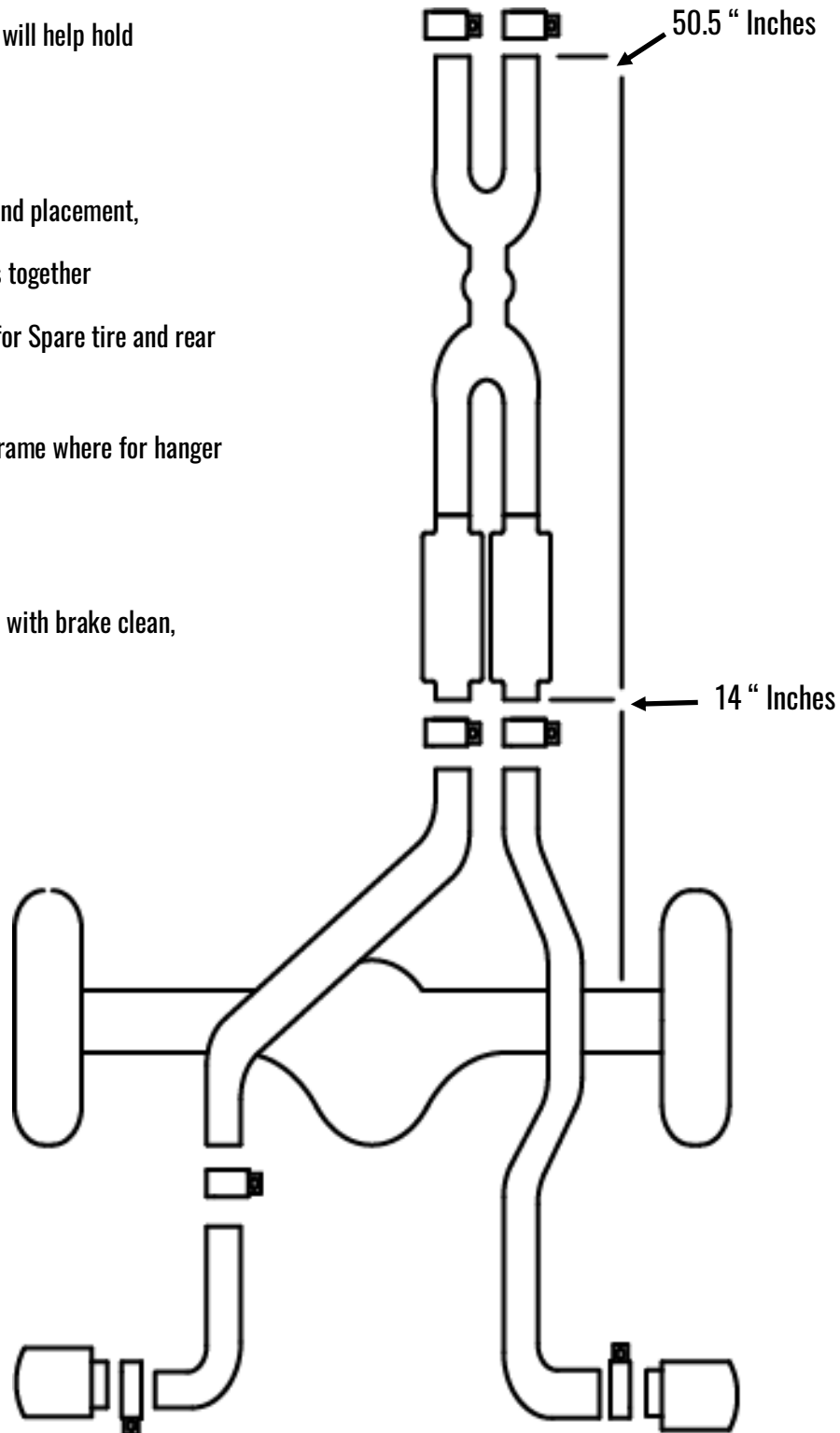
## Installations

2014 - 2021 Tundra

With 5.7L Engine

Max : Wheelbase

1. Remove factory tail pipe, cut factory system at 50.5 " to ensure proper fitment, this measurement works on all wheelbase trucks
2. Mark 2 inches In front of cut, Slide Pulse Chamber/ Mufflers over Factory pipe to your mark then Clamp Pulse Chamber
3. Double check your 14" number for muffler and Pulse Chamber assembly
4. Install Hanger —Final tighten all clamp to this Point this will help hold the muffler and pulse chamber assembly
5. Install RR Tail Pipe Level, then clamp
6. Install RR hanger then install Tips check to ensure level and placement,
7. Use MPI-Wire tie to secure brake lines and Breather lines together
8. Install Axle Pipe & LR tail Pipe, Ensure proper Clearance for Spare tire and rear end Travel
9. Install LR hanger– Use bolt C-B-5/16 Us factory hold in frame where for hanger placement
10. Install LR tip, Check level and positions to match RR
11. Clean finger prints off tips with glass cleaner, clean pipes with brake clean,



# T221 & T222

## Instruction Packet

2014-2021 Tundra

With 5.7L Engine

*Max : Wheelbase*

T2-12



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