



EXHAUST TECHNOLOGIES

**(406) 669-3286 GM Kit -
Instruction Sheet**

Cut behind factory Y-Pipe and weld on patent-pending Pulse Chamber (PC) level and straight

After the PC is level and straight, test fit the head pipes to achieve the 33.5" measurement and verify before installing mufflers. Verify 19.5" after mufflers are in place. Tack mufflers.

Replacement hangers are part numbers 07 and 09.

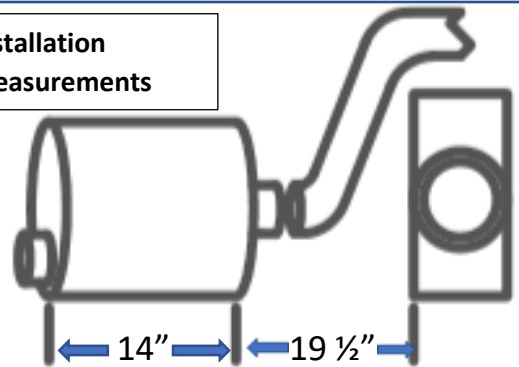
Install included 07 hanger rods at all stock locations. You will need to add a new hanger at the left tailpipe location. Rear hangers (left and right side) require an additional included hanger rod (09) added for increased strength.

The hardware kit includes a spacer (#12S) for head pipes smaller than 3" to help fill the gap between the PC and factory Y-pipe. (Not required on all installations)



Installation videos on MPI's [YouTube Channel](#)

Installation Measurements



Muffler Case – Rear End

33.5"

19.5"

*** Important***

33 1/2" From Pipe to Rear End

*For MPI included mufflers ONLY

*Wire ties included for securing brake lines

Behind Tire (BT)

Under Bumper (UB)

07 Rod

Weld

Exhaust Pipe

09 Rod

Patent Pending