



**EXHAUST TECHNOLOGIES**

**(406) 669-3286 Dodge/RAM  
5.7 & 6.4L HD 2500-3500 Kit -  
Instruction Sheet**

Installation videos on MPI's

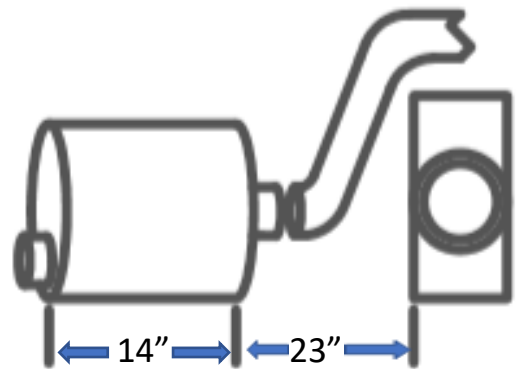


Cut behind factory Y-Pipe and weld on patent-pending Pulse Chamber (PC) straight and level.

Once the PC is straight and level, test fit the head pipes to achieve the 37" measurement and verify before installing mufflers. Verify 23" measurement after mufflers are in place.

Replacement hangers are part numbers 07 and 09.  
Install included 07 hanger rods at all stock locations. You will need to add a new hanger at the left tailpipe location. Rear hangers (left and right side) **require** an additional included hanger rod (09) added for increased strength.

**Installation Measurements**



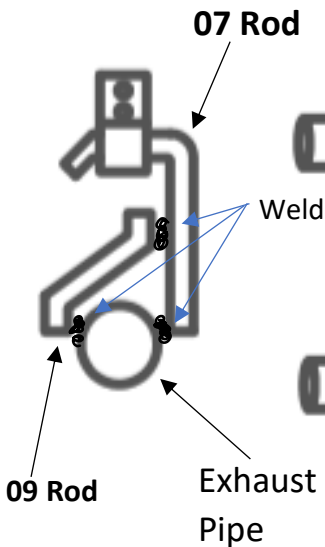
**Muffler Case – Rear End**

**\* Important\***  
37" From head pipe to rear end.  
\*For MPI included mufflers ONLY

\*Wire ties included for securing brake lines

**Behind Tire (BT)**

**Under Bumper (UB)**



**Patent Pending**