D124 — C

MPI EXHAUST TECHNOLOGIES

Parts Diagram

2009 - 2018 Ram 1500

2019 - 2024 Classic 1500

5.7L Engine

Item	QTY	Part NO.	Descriptions	Length
1	2	MPI - 1	Turn Downs	18
2	2	MPI - 0 - 60	Head Pipes	60
3	1	MPI - PC2-C	Pulse Chamber	-
4	1	MPI - SC300	3" Clamp - std.	-
5	4	MPI - SC250	2 25" Clamp - std.	-
6	1	Hanger - 10	Head Pipe	🔴
7	1	Hanger-12	LH Muffler Hanger	🟡
8	2	-	Mufflers	14"
9	1	Hanger—11	RH Muffler Hanger	🟦
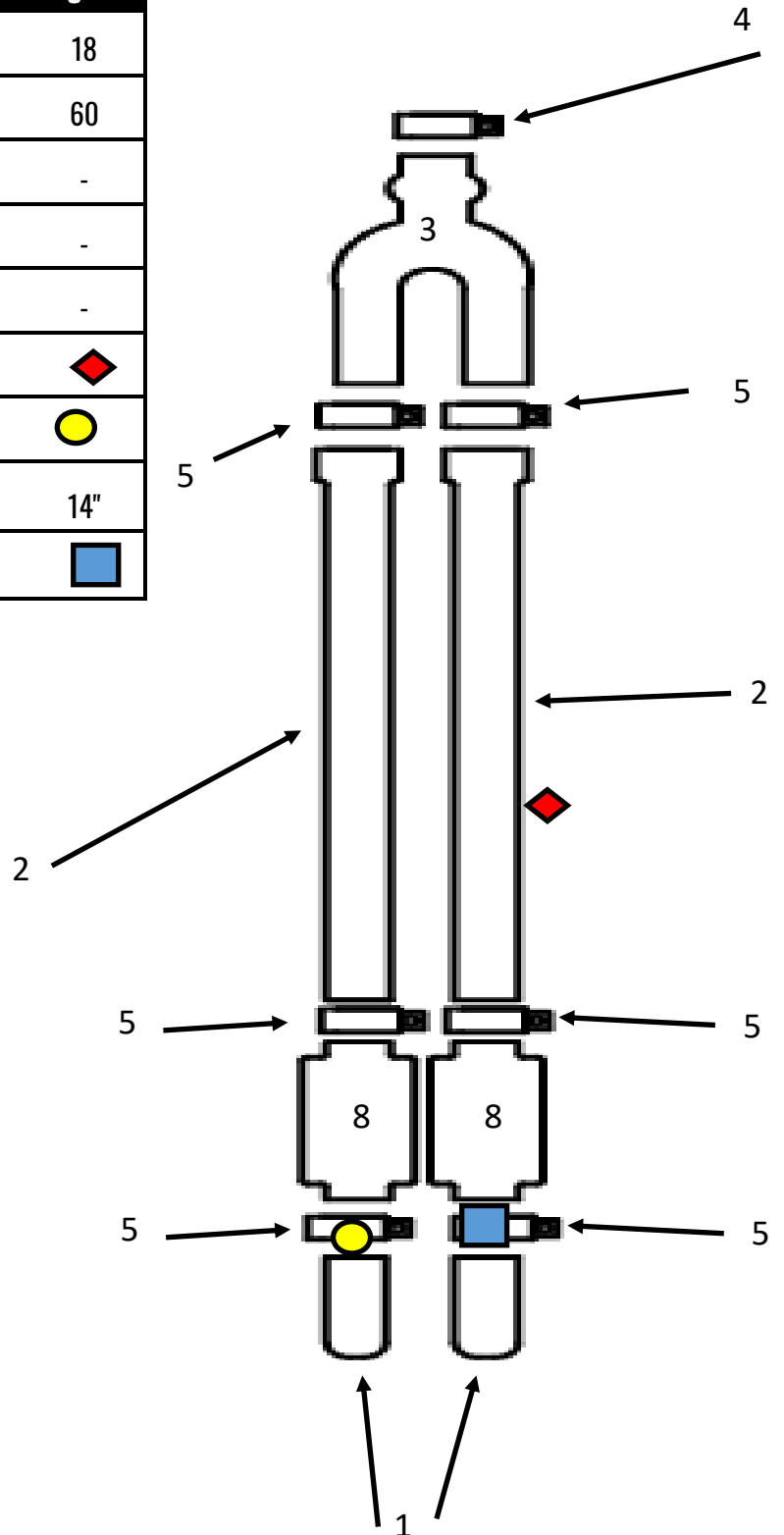
Customer Support
And
Warranty information

Thank you for purchasing a MPI Exhaust Technologies System and letting MPI Exhaust customize your ride today! We have a friendly and knowledge staff so contact us with any questions. Enjoy the Sound of Perfection

Questions -

ONLY contact MPI Exhaust Technologies if any products are possibly missing, damaged, during shipping or if you have any question about the products.

Call @ 406-669-3286

Installation -

Watch the tutorial YouTube videos before installation or calling @mpi exhaust, we have a very knowledgeable staff that has installed hundreds of these kits.

Warranty -

Contact

Phone - (406) 669-3286

Email : mikespipesinc@gmail.com

Pat. 11713700

D124 — C Instruction

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1. Remove factory system starting at upside down clamp, (where the system become a single).   Make a mark at 2" on the pipe. Leave all rubber hanger in factory locations , leave ground strap to chassis.

2. Slide Pulse chamber over Factory pipe to your mark then Clamp Pulse Chamber

3. Install the Right side Head Pipe, then trim to Wheelbase (view diagram) Snug Clamps as you go, don't final tighten yet

4. Duplicate length on second head pipe, install head pipe hanger to ensure proper location

5. Install muffler assembly Ensure Rear Muffler ensure Measurement is correct to ensure proper tailpipe placement with Offset Toward Front

6. Install booth Rear Hanger Behind Mufflers (do not tighten yet)

7. When turn downs are installed ensure proper rear end clearance

8. Final tighten all clamp to this Point

9. Install Ground Strap to New System on rear hanger

10. Clean finger prints off tips with glass cleaner, clean pipes with brake clean,

* You may trim the BN tips but ensure they are below reared end to prevent excess heat on rear end housing

Side View

33.5 Inches

19.5 Inches

LR

Pat. 11713700
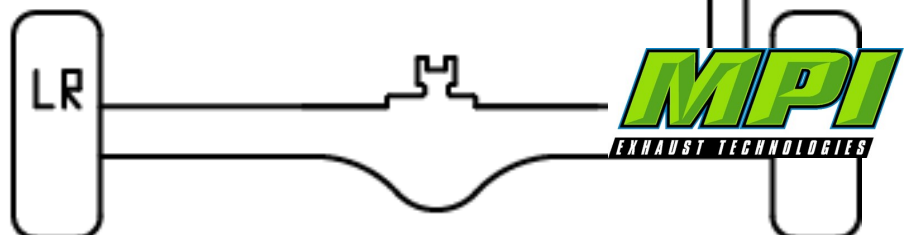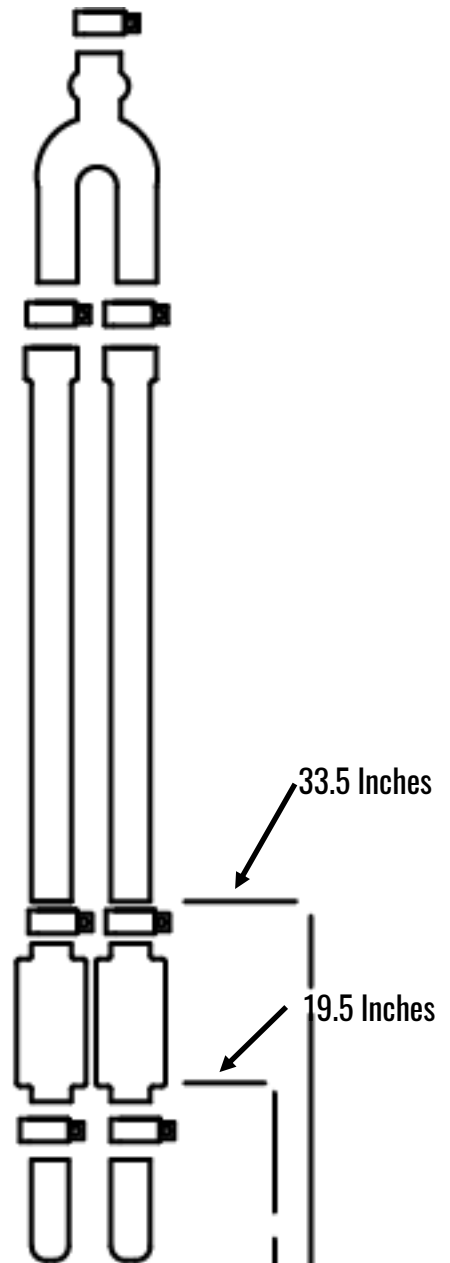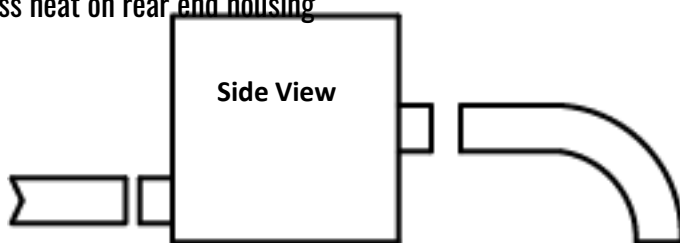
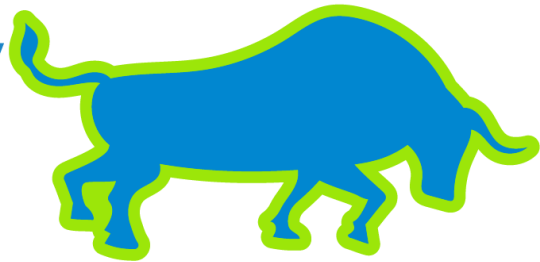# D124 - C
Instruction Packet

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5.7L Engine

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