






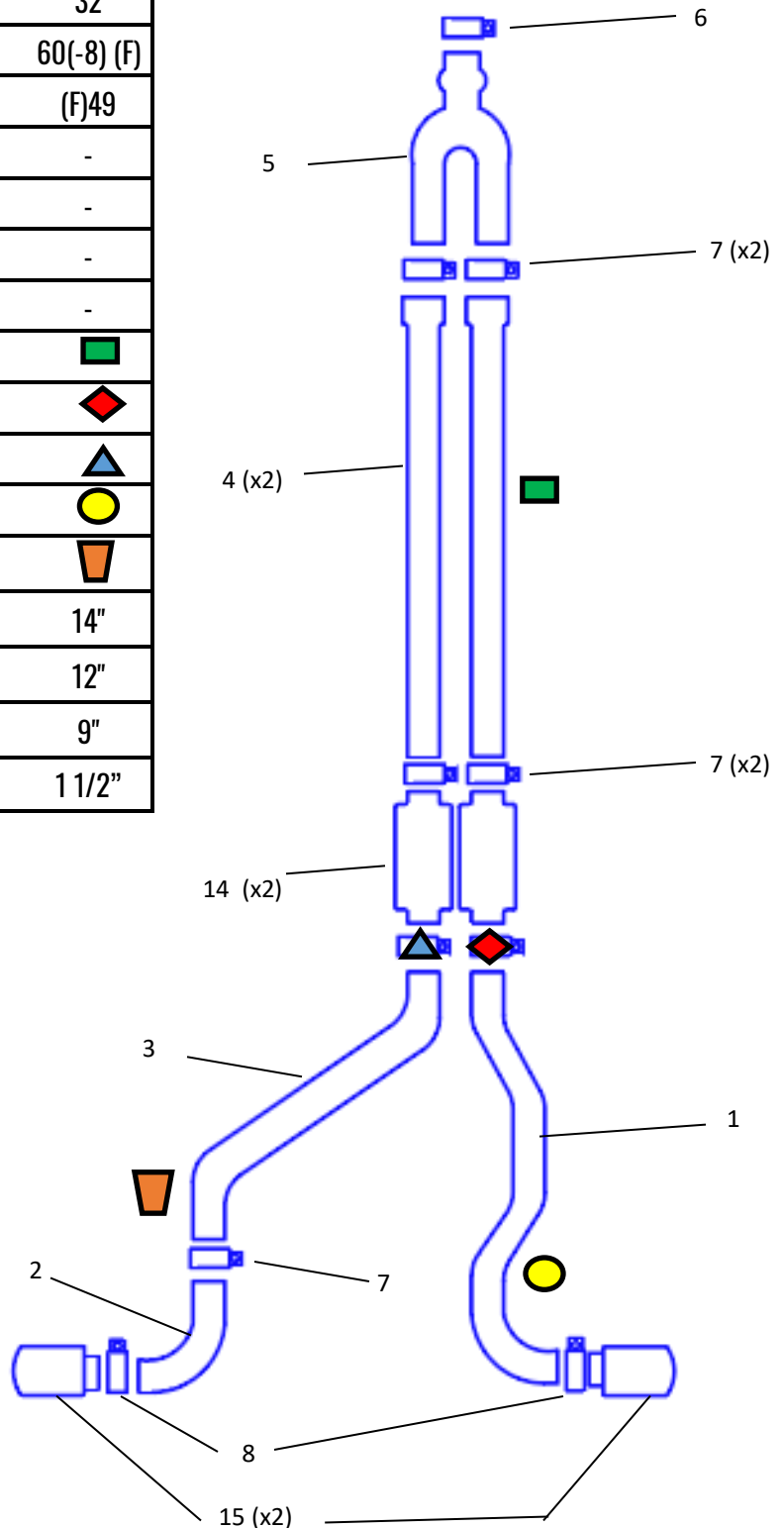
Parts Diagram

2011 - 2024 Ram 2500 - 3500

With 6.4L Hemi Engine

Max : 169 - Inch Wheelbase

Item	QTY	Part NO.	Descriptions	Length
1	1	MPI - 9	Right Side Tail Pipe	71
2	1	MPI - 12	Left Side Tail Pipe	32
3	1	MPI - 11	Left Side Axle Pipe	60(-8) (F)
4	2	MPI - 52	Head Pipes	(F)49
5	1	MPI - PC4	Pulse Chamber	-
6	1	MPI - SC350	3 1/2" Clamp - std.	-
7	5	MPI - SC250	2 1/2" Clamp - std.	-
8	2	MPI - BCSS250	2 1/2" Band Clamp	-
9	1	Hanger - 21	Head Pipe	
10	1	Hanger - 22	RH Muffler Hanger	
11	1	Hanger - 23	LH Muffler Hanger	
12	1	Hanger - 24	RR Tail Pipe	
13	1	Hanger - 25	LR Tail Pipe	
14	2	-	Mufflers	14"
15	2	2435	Tips	12"
16	2	MPI-Wire tie	Wire tie	9"
17	1	MPI - 3/8-1.5	Bolt - H02	1 1/2"










D352

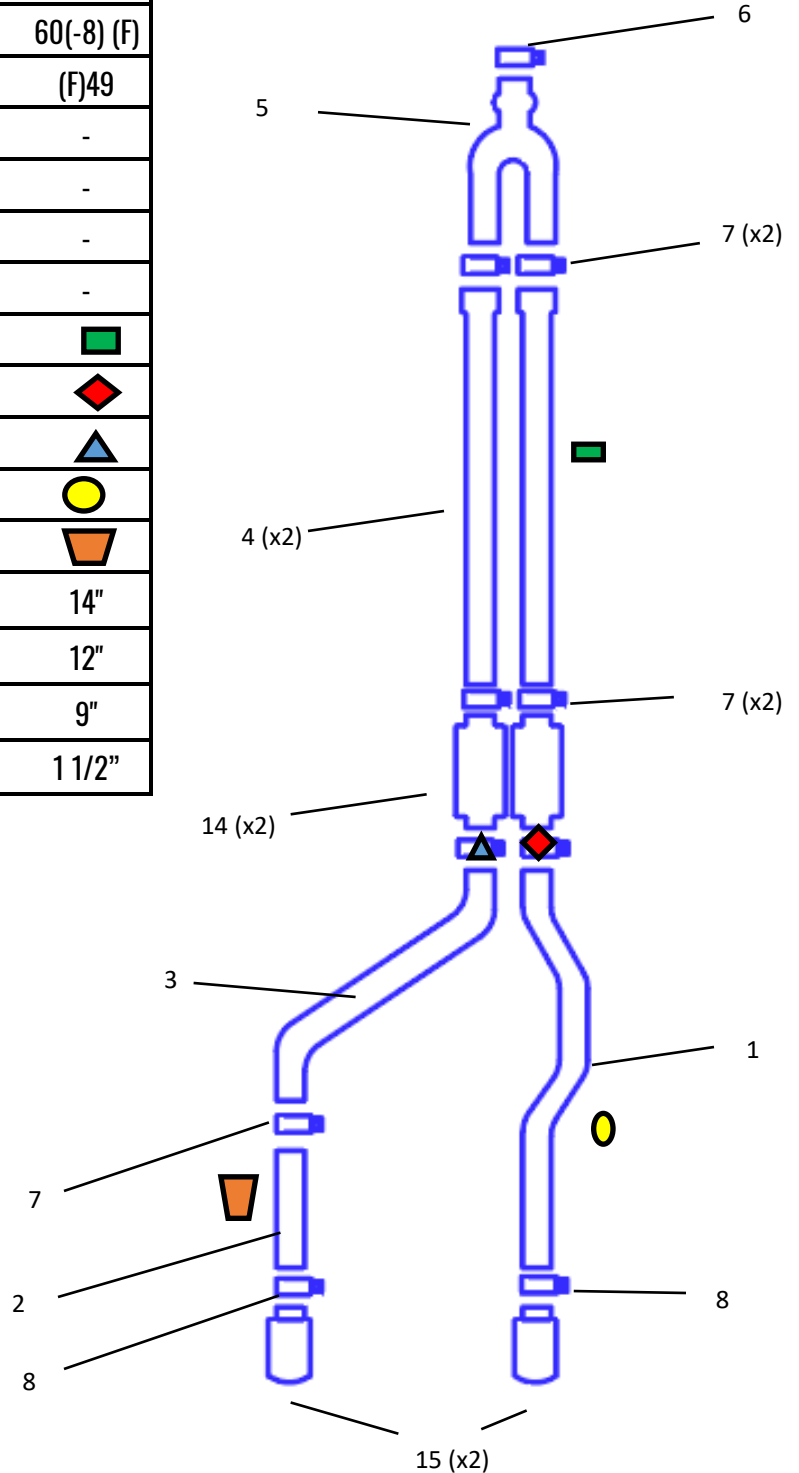
Parts Diagram

2011 - 2024 Ram 2500 - 3500

With 6.4L Hemi Engine

Max : 169 - Inch Wheelbase

Item	QTY	Part NO.	Descriptions	Length
1	1	MPI - 10	Right Side Tail Pipe	76
2	1	MPI - 13	Left Side Tail Pipe	38
3	1	MPI - 11	Left Side Axle Pipe	60(-8) (F)
4	2	MPI - 52	Head Pipes	(F)49
5	1	MPI - PC4	Pulse Chamber	-
6	1	MPI - SC350	3 1/2" Clamp - std.	-
7	5	MPI - SC250	2 1/2" Clamp - std.	-
8	2	MPI - BCSS250	2 1/2" Band Clamp	-
10	1	Hanger - 21	Head Pipe	
11	1	Hanger - 22	RH Muffler Hanger	
12	1	Hanger - 23	LH Muffler Hanger	
13	1	Hanger - 24	RR Tail Pipe	
14	1	Hanger - 25	LR Tail Pipe	
14	2	-	Mufflers	14"
15	2	2435	Tips	12"
16	2	MPI-Wire tie	Wire tie	9"
17	1	MPI - 3/8-1.5	Bolt - H02	1 1/2"



Customer Support And Warranty information



Thank you for purchasing a MPI Exhaust Technologies System and letting MPI Exhaust customize your ride today! We have a friendly and knowledgeable staff so contact us with any questions. Enjoy the Sound of Perfection

Questions -

ONLY contact MPI Exhaust Technologies if any products are possibly missing, damaged, during shipping or if you have any question about the products.

Call @ 406-669-3286

Installation -

Watch the tutorial YouTube videos before installation or calling @mpi exhaust, we have a very knowledgeable staff that has installed hundreds of these kits.

Warranty -



Contact

Phone - (406) 669-3286

Email : mikespipesinc@gmail.com



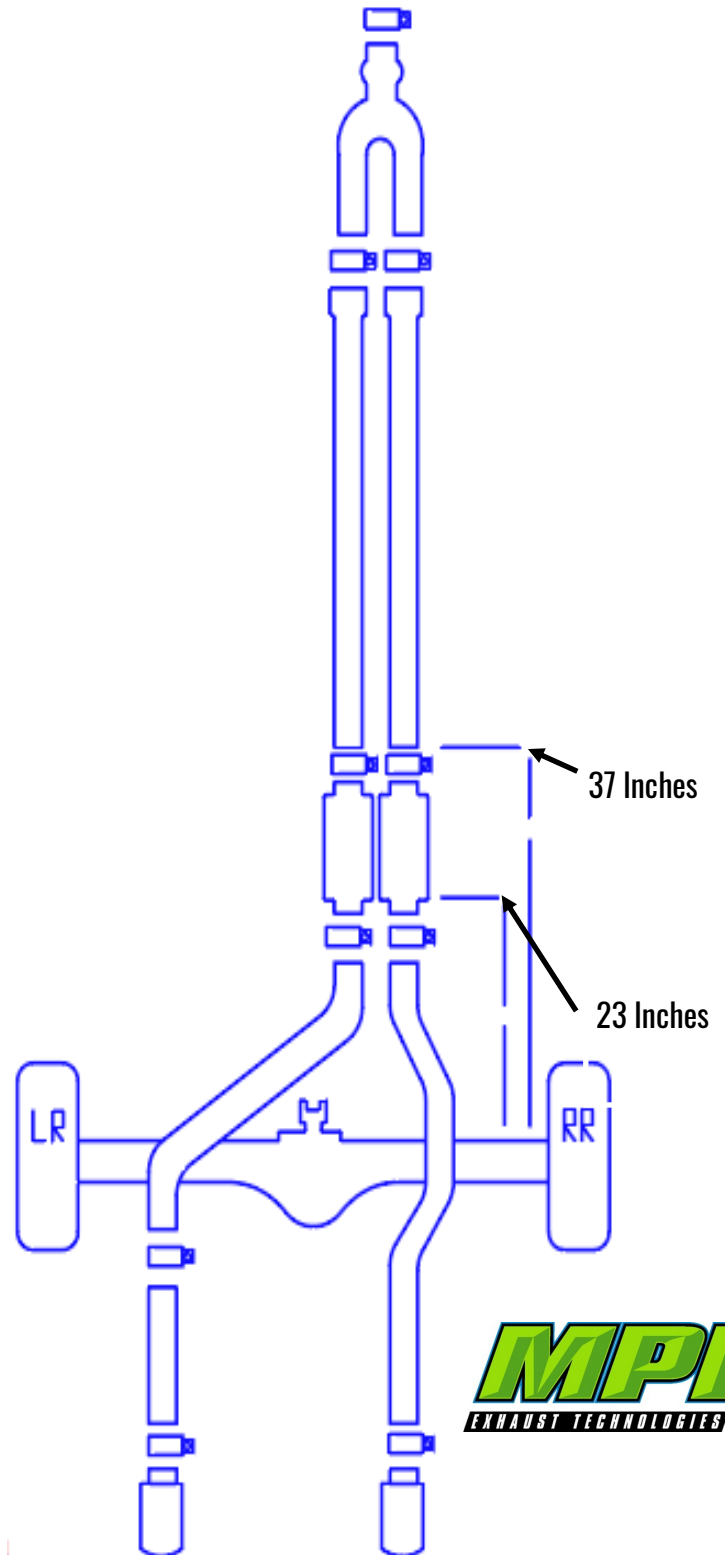
Instruction

2011 - 2024 Ram 2500 - 3500

With 6.4L Hemi Engine

Max : 169 - Inch Wheelbase

1. Remove Factory tailpipes, leave ground strap hooked to chassis, then remove factory (upside down) clamp where factory becomes single 3 1/2 pipe
2. Slide Pulse chamber over Factory pipe then Clamp Pulse Chamber
3. Install the Right side Head Pipe, Offset towards Front and downward - then trim to Wheelbase (view diagram) Snug Clamps as you go, don't final tighten yet
4. Install Right side muffler, Ensure Rear Muffler Measurement is correct to ensure proper tailpipe placement with Offset Toward Front
5. Repeat last 2 step for Left Side install (MPI - SP204) on Front with clamps,
6. Install Hanger Head Pipe Hanger—Final tighten all clamp to this Point
7. Install RR Tail Pipe Level, then clamp
8. Install RR hanger then install Tips check to ensure level and placement,
9. Use MPI-Wire tie to secure brake lines and Breather lines together
10. Install Axle Pipe & LR tail Pipe, Ensure proper Clearance for Spare tire and rear end Travel
11. Install LR hanger— Use bolt MPI - 3/8-1.5
12. Install LR tip, Check level and position to match RR
13. Install (MPI - SP204) on Rear Of Mufflers with clamps
14. Install Factory Ground strap to RR Muffler Hanger
15. Clean finger prints off tips with glass cleaner, clean pipes with brake clean,



D351 & D352

Instruction Packet

2011 - 2024 Ram 2500 - 3500

With 6.4L Hemi Engine

Max : 169 - Inch Wheelbase

D3-12



MPI
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