

1 Evidence of electronic cooling from resonance states of nanocrystalline 2 graphite field emitters

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11 We have measured the temperature of a nanocrystalline graphite/carbon nanotube field emitter film
12 as a function of emission current in the range from 1 to 200 μA . Theoretical considerations predict
13 that cooling takes place from these emitters if the electron emission is governed by resonant
14 tunneling. Resonant tunneling manifests itself by a saturation behavior in the I - V curve. Maximum
15 cooling should take place near the saturation region. A thermally insulating test system was
16 configured capable of measuring temperature changes in the millikelvin range. For the test sample,
17 at an emission current of about 10 μA , which is the current where saturation is observed, a
18 reduction in the temperature of about 0.01 $^{\circ}\text{C}$ is obtained. The reduction in temperature is attributed
19 to cooling. © 2008 American Vacuum Society. [DOI: 10.1116/1.2837870]

20 I. INTRODUCTION

21 By removing hot electrons from a field emitter and re-
22 plenishing them by cold electrons which are in thermal equi-
23 librium with the emitter film, in principle, electronic cooling
24 can be achieved. However, in most cases, the field emitting
25 electrons exhibit a relatively broad energy range which re-
26 sults in heating of the emitter film rather than cooling (Not-
27 tingham effect). To overcome this problem, it was suggested
28 to use a resonant tunneling emitter in which sub-bands are
29 created.¹ If the electric field aligns the lowest sub-band en-
30 ergy level with an energy level of the hottest electrons in the
31 emitter (a few $k_B T$ above the Fermi level), resonant tunneling
32 of these electrons to vacuum may lead to a very efficient heat
33 removal without substantial back flow of heat to the emitter
34 and thus result in emitter cooling. It was proposed that such
35 an emitter consists of a metal or heavily doped semiconduct-
36 ing film onto which a thin layer (several nm) of a wide band
37 gap semiconductor is deposited. It was also suggested that
38 localized surface states arising from unintentional contami-
39 nants on the emitter surface can result in resonant tunneling
40 behavior. Cooling from these emitters was proposed in Ref.
41 2. In Ref. 1, cooling power densities of at least 30 W/cm^2
42 are predicted assuming that electrons emit uniformly from
43 the emitter film. This maximum cooling is obtained at cur-
44 rent densities of about 1000 A/cm^2 which, with current
45 emitter technology, cannot be achieved. However, since
46 emission takes place at localized sites with areas ranging
47 from 10^{-8} to 10^{-12} cm^2 per site, local current densities of this

magnitude are easily achievable. Since, in general, only sev- 48
eral emission sites per emitter exist, the expected cooling is 49
very small. 50

The I - V curve of a resonant tunneling emitter manifests 51
itself in a saturation region or even in a region where the 52
current decreases with increasing extraction electrode bias. 53
We have observed that several carbon-based emitters such as 54
nanocrystalline graphite, carbon nanotubes, and even amor- 55
phous carbon extracted from diesel engine exhaust exhibit 56
that behavior.³ It is shown that the saturation region is a 57
necessary condition to observe cooling but not sufficient 58
since other factors can contribute to the shape of these I - V 59
curves. These can be thermionic enhanced emission⁴ and 60
varying film resistance effects. The latter have been reported 61
for BN in Ref. 5 and for carbon nanotubes (CNTs) in Ref. 6 62
and 7. 63

One of the emitter materials tested in our group that 64
showed consistent saturation behavior is that of nanocrystal- 65
line graphite (NCG) fabricated by the group of A. T. Rakhim- 66
mov at Moscow State University. The experimental results 67
reported here are from the Rakhimov emitters and it is as- 68
sumed that unintentional contaminants are responsible for 69
the resonant behavior. 70

71 II. SAMPLE PREPARATION

72 The emitting film was fabricated on a 5×5 mm^2 silicon 72
chip that was coated with a thin layer (100 nm) of Ta. The 73
nanocrystalline graphite film of about 100 nm was deposited 74
by dc glow discharge at 900 $^{\circ}\text{C}$ in a methane-containing gas 75
mixture. Raman spectroscopy and x-ray diffractometry con- 76
firmed graphite crystals with no amorphous carbon present. 77
Throughout the film surface, some carbon nanotubes are 78
present. Figure 1 shows a scanning electron micrograph of 79

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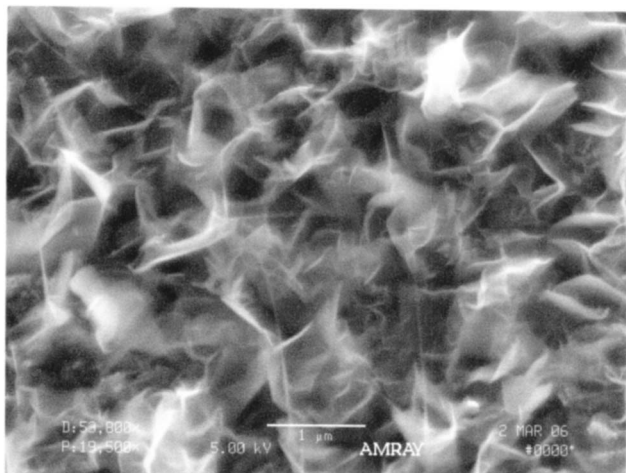


FIG. 1. SEM of the top surface of the nanocrystalline graphite/carbon nanotube film. About four CNTs can be observed in the image.

80 the film surface. It is not known if the observed emission
81 comes from the nanotubes (there are about four in the im-
82 age), from the NCG surface, or from both. References for
83 sample preparation and emission behavior of these films are
84 given in Ref. 8.

85 III. EXPERIMENTAL PROTOCOL

86 Since the expected cooling effect is very small, the
87 sample was mounted on a thermally insulating acrylic canti-
88 lever and the temperature of the silicon chip containing the
89 emitting film was measured by a thermistor (Quality Ther-
90 mistor, Inc., Boise, Idaho, QTLCB-14C3, 10 k Ω) that was
91 glued to the bottom of the chip using a small amount of
92 silver paint. Since the temperature in the vacuum chamber
93 can change during an experimental run (such as opening or
94 closing a door to the laboratory), a reference cantilever was
95 used which contained a second sample. A thermistor was
96 also glued to the bottom of the second sample. Figure 2
97 shows a photograph of the top view of the cantilever con-
98 figuration containing the two 5×5 mm² chips. The NCG
99 films are the black regions in the centers of the chips with
100 diameters of about 2 mm. Not shown here are three acrylic
101 posts upon which the sample ring (95 mm outer diameter)

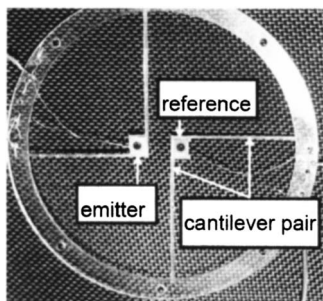


FIG. 2. Photograph of the acrylic test fixture containing two cantilever structures upon which the 5×5 mm² test samples are positioned. The two thermistors underneath the chips cannot be seen. The two pair of wires leading to the outer supporting ring originate from the thermistors. The outer diameter of the ring is 95 mm.

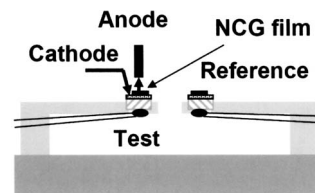


FIG. 3. Cross section of the thermally insulating acrylic cantilever assembly. The cantilevers are about 4 mm above the metal platform that is part of the vacuum system.

was placed to provide thermal isolation of the ring that sup- 102
ports the two cantilevers to the metal platform in the vacuum 103
system. A sketch of the cross section of the test assembly is 104
shown in Fig. 3. 105

To perform a cooling experiment, a tungsten test probe 106
that is positioned on an XYZ manipulator is placed on the 107
tantalum film just outside the NCG film. The anode, consist- 108
ing of a 0.5 mm diameter, flat polished, copper rod is placed 109
about 100 μ m above the sample surface. This is accom- 110
plished by first placing the anode onto the Ta film so that 111
electrical contact is made and then slowly raising it to the 112
desired distance using the Z axis positioning scale. The probe 113
is then moved into the field containing the emitter film. This 114
procedure avoids damaging the rather soft NCG film. 115

An emission test is performed next to ensure that the film 116
under test exhibits the saturation region in its I - V curve. The 117
 I - V curve for the sample under consideration is shown in Fig. 118
4. The solid diamonds are the data obtained prior to tempera- 119
ture measurements and the open symbols are the data ob- 120
tained during the temperature experiment. At low voltages, a 121
steep rise in the current is obtained which is indicative of 122
enhanced emission by resonant tunneling. This is followed 123
by a transition region and, at the highest voltages, a steep 124
increase in current is observed. For this sample, it is expected 125
that maximum cooling occurs at an emission current of about 126
10 μ A. 127

The temperature measurement protocol for this experi- 128
ment was the following: The anode voltage was raised until a 129
current of 1 μ A was reached. The current was then held 130

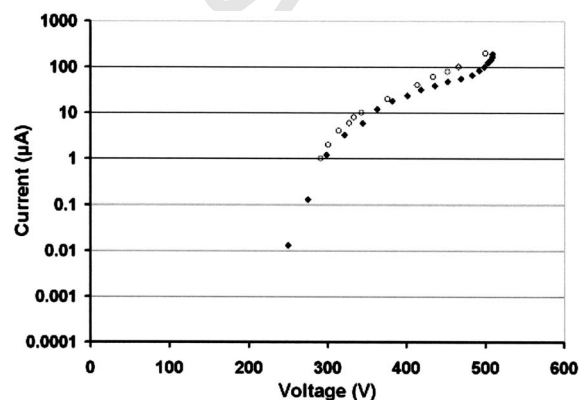


FIG. 4. I - V characteristics of the NCG sample prior to the temperature run (solid symbols) and during the temperature run where the voltages were recorded at emission currents of 1, 2, 4, 6, 8, 10, 20, 40, 60, 80, 100, and 200 μ A.

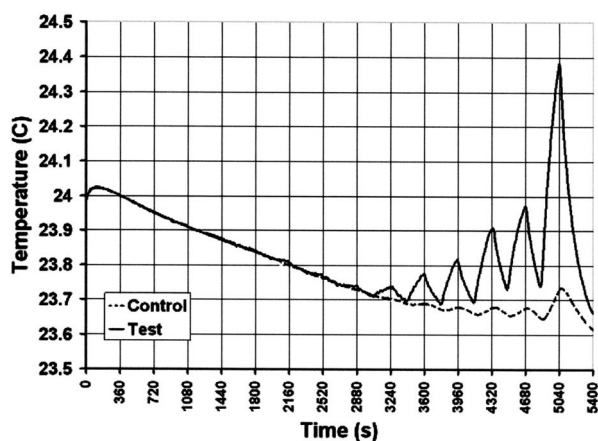


FIG. 5. Temperature vs time plot for the two chips. For the scale used, the temperature rise can only be seen for emission currents of $20 \mu\text{A}$ and higher. The reference chip also shows an increase in temperature and is caused by thermal leakage through the acrylic support posts and the cantilever arms.

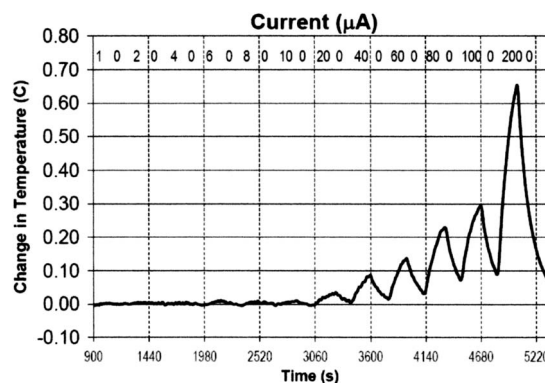


FIG. 6. Temperature vs time plot for the test chip after subtraction of the reference temperature. The numbers on top of the abscissa indicate the currents in μA and “0” marks the time intervals when the current was turned off.

131 constant for 3 min and the chip temperature, as well as the
 132 control sample temperatures, was recorded. The currents
 133 through the two thermistors were set at $200 \mu\text{A}$ each using
 134 two Keithly constant current sources and the thermistor volt-
 135 ages were recorded. The temperature of a thermistor is given
 136 by

$$137 \quad T = [\ln(R)/A] - B, \quad (1)$$

138 where R is the resistance of the thermistor (V/I) and A and B
 139 are constants which are obtained by calibrating the ther-
 140 mistors in ice water (0°C), at room temperature, and in
 141 boiling water (100°C). Since the two thermistors are not
 142 exactly matched, the Microsoft Excel add-on solver was used
 143 to calculate A and B so that identical temperatures are ob-
 144 tained when no emission current was present. Prior to ex-
 145 tracting emission current, a test run for about 900 s was per-
 146 formed to obtain enough data for thermistor calibration.
 147 After the 3 min run at the emission current of $1 \mu\text{A}$, the
 148 anode voltage was turned off so that the sample could cool
 149 off or heat up in case of heating or cooling during the 3 min
 150 under operation. The emission current was then increased to
 151 $2 \mu\text{A}$, again 3 min on and 3 min off. This sequence was then
 152 continued with 4, 6, 8, 10, 20, 40, 60, 80, 100, and $200 \mu\text{A}$.
 153 After subtracting the temperature of the reference thermistor,
 154 the data were examined to see if cooling is observed.

155 IV. RESULTS AND DISCUSSION

156 Figure 5 shows the temperature versus time plot for the
 157 sample under test and for the control chip. At the beginning
 158 of the test, with no emission current drawn from the test
 159 sample, the temperature increased. This is caused by self-
 160 heating of the thermistors at the operating currents of
 161 $200 \mu\text{A}$. At about 100 s, the temperature in the vacuum sys-
 162 tem started to decrease. During positioning of the test probes
 163 the microscope light was turned on which caused the tem-
 164 perature to rise. After the light was turned off, the two silicon
 165 chips start to cool. The emission current of $1 \mu\text{A}$ is turned on

at 900 s into the experiment. The associated temperature rise 166
 is not discernable from the scale chosen for the plot. The 167
 clearly discernable increase in the temperature at 3240 s cor- 168
 responds to an emission current of $20 \mu\text{A}$. The other peaks 169
 in the plot correspond to 40, 60, 80, 100, and $200 \mu\text{A}$. The 170
 dashed line in the graph corresponds to the temperature of 171
 the control chip indicating that there is some heat conduction 172
 from the test chip to the control chip via the thermally insu- 173
 lating post and the cantilever arms. Figure 6 shows the data 174
 after the temperature of the control chip was subtracted. The 175
 bottom of the abscissa is marked in seconds and the top 176
 indicates the emission current in microampere during the 177
 3 min time interval when the emitter is turned on. Based on 178
 the data for $20 \mu\text{A}$ and above, which clearly indicate heating, 179
 one would expect a similar monotone increase in temper- 180
 ature for 6, 8, and $10 \mu\text{A}$ if only heating of the sample 181
 would occur. Since this is not the case, it is concluded that 182
 around $8\text{--}10 \mu\text{A}$, some cooling of the sample takes place. 183
 The magnitude of the heating peaks at the end of the 3 min 184
 intervals, including the variances in the signals, as a function 185
 of emission current is shown in Fig. 7. A dip in the tempera- 186
 ture is observed at an emission current of about $10 \mu\text{A}$. 187

To confirm that the reduction in temperature can be repro- 188
 duced, the experiment was repeated one week later using the 189
 same emitter, but a different area on the surface. During this 190
 time, the sample was left in the vacuum chamber but the ion 191
 pump was turned off. This procedure avoids potential desorp- 192
 tion of the resonant states. Figure 8 shows the results 193
 and, again, a dip of about 0.01°C at $10 \mu\text{A}$ is observed. To 194
 estimate the contribution due to Joule’s heating of the contact 195
 resistance of the emitter probe to the Ta film, the lateral 196
 resistance of the Ta film and the vertical resistance of the 197
 NCG film, the anode was lowered until it touched the NCG 198
 film. A resistance of about 200Ω was measured. By varying 199
 the current through this configuration, a temperature-time 200
 plot, similar to the one in Fig. 5 was obtained. The data are 201
 shown in Figs. 7 and 8 as “control (surface test).” It can be 202
 seen that the temperature rise, due to this 200Ω resistor is 203
 far less than the temperature rise of the test chip. This might 204
 indicate that an additional resistance component is present if 205

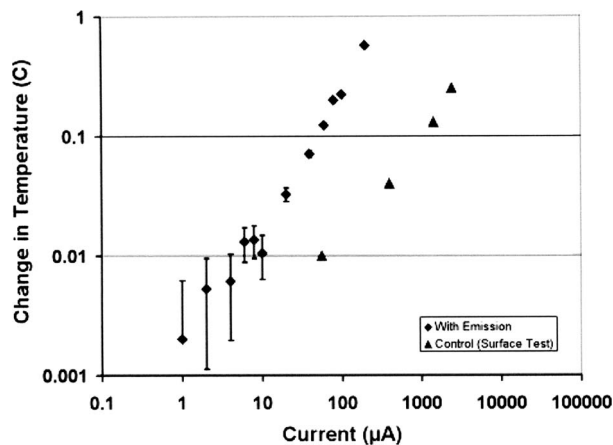


FIG. 7. Change in temperature of the test chip vs emission current. The error bars indicate the variance of the temperature at the end of each 3 min test cycle. There is an indication that the temperature decreases by about $0.01\text{ }^{\circ}\text{C}$ near an emission current of $10\text{ }\mu\text{A}$. The solid triangle data were obtained by heating the test chip through a series resistance of about $200\text{ }\Omega$ that was created by lowering the anode until it touched the emitter surface.

206 one assumes that the temperature rise of the test chip is
 207 caused by a resistive effect. The magnitude of that resistance
 208 can be estimated the following way: The power needed to
 209 reach a temperature change of $0.01\text{ }^{\circ}\text{C}$ for the $200\text{ }\Omega$ resistor
 210 is $0.588\text{ }\mu\text{W}$. Assuming that I^2R heating is responsible for
 211 the increase in temperature of the test chip, to reach a tem-
 212 perature change of $0.01\text{ }^{\circ}\text{C}$, the power is also $0.588\text{ }\mu\text{W}$.
 213 This then yields, for a current of $10\text{ }\mu\text{A}$, an effective resis-
 214 tance of about $6\text{ k}\Omega$. This is not an unreasonable value con-
 215 sidering that by lowering the anode onto the NCG film, local
 216 damage could have taken place and portions of the anode
 217 could have touched the underlying Ta film. Since emission
 218 takes place at very small areas, the resistance near the elec-
 219 tron exit point can be quite high. Simulations performed in
 220 Refs. 6 and 7 predict resistance values in the megaOhm

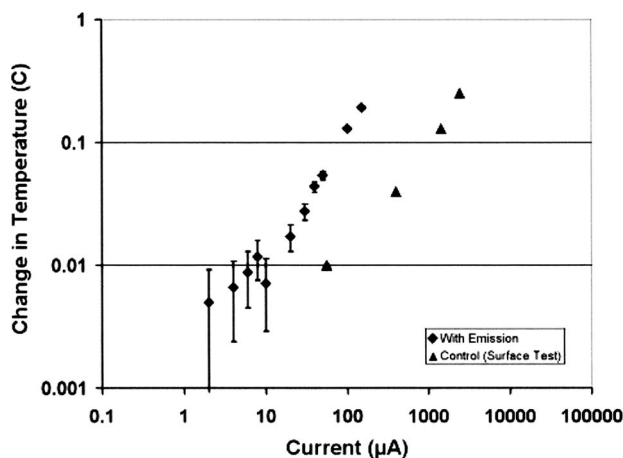


FIG. 8. Change in temperature of the test chip vs emission current. This experiment was performed about a week later using the same emitter film but at a different location as compared to the data in Fig. 7. Again, a small reduction in temperature around an emission current of $10\text{ }\mu\text{A}$ is observed.

range for CNTs grown on n or p -type silicon. In addition to
 Joule's heating, the observed emitter heating could also be
 caused by the Nottingham effect. No estimate was performed
 about the expected magnitude of that effect.

V. CONCLUSIONS AND SUGGESTIONS FOR IMPROVEMENT

Based on some theoretical predictions, an experiment was
 performed to measure possible cooling of nanocrystalline
 graphite/carbon nanotube emitter films that is caused by
 resonant tunneling effects from contaminants present at the
 surface of the emitter film. The temperature was measured on
 the back of the silicon chip onto which the emitter film was
 deposited using a small thermistor bead (metal oxide) that
 was encapsulated in a plastic cover. To increase the sensitivi-
 ty of the measurement, a reference thermistor was used to
 monitor possible temperature changes in the vacuum cham-
 ber during the experiment. The test chip and the reference
 chip were positioned on thermally insulating cantilever arms
 to minimize heat sinking of the test chip to the metal plat-
 form in the chamber. Some experimental indication exists
 that indeed a small degree of cooling, about $0.01\text{ }^{\circ}\text{C}$, takes
 place at an emission current that is indicative of resonant
 tunneling as judged by the shape of the I - V curve. The ex-
 periment was repeated at a different location on the same
 sample and, again, a small cooling signal was obtained. If
 cooling is caused by unintentional contamination at the emit-
 ter surface giving rise to the resonance effect, these contami-
 nants can be removed by leaving the sample in the vacuum
 chamber over an extended period of time (several weeks for
 the given sample under continuous pumping of the system)
 or by electron-induced desorption. The fact that desorption
 takes place is manifested in an I - V curve that is shifted to
 higher extraction voltages for the same emission current and
 a less pronounced saturation region. Less or no cooling
 should be obtained. To improve upon this initial experiment,
 the above mentioned desorption experiment has to be per-
 formed. It is also suggested that one or several CNTs be
 deposited directly onto the thermistor bead after removing the
 plastic encapsulating layer. Prior to CNT deposition, a thin
 insulating layer followed by a conductive layer and the cata-
 lytic film have to be deposited onto the metal oxide ther-
 mistor. Another possibility is to miniaturize the testing ap-
 proach using MEMS technology for the fabrication of the
 temperature sensors and the thermally insulating cantilevers.

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