# **Primers**



## 2288 Non Sanding 2K Primer (W.O.W)

## **Product Description**

Multi-purpose primer surfacer for covering filler/existing finishes. High efficiency with light filling power and great adhesion. To be used Wet-on-wet with no sanding required. 4:1 Not suitable on bare steel.

### **Technical Characteristics**

Colour: Grey Shelf life: 24 months at 25°C Theoretical spreading rate: 250-300 m²/l (avg) at 1 µm

#### Pre-treatment

Degrease with HAMR PREPSOLVE.

Wash off residues and dry thoroughly.

Re-clean with HAMR PRÉPSOLVE. The use of a tack rag is recommended.

Wet flat with P600-800 grade paper or dry flat with P240-360 grade paper.

Mixing Ratio	2288 Primer 9x88 Hardener 950 Thinner Mix well and strain before applica Note: 940 is for temperatures 950 is for temperatures 960 is for temperatures 970 is for temperatures	between 5°C – 15°C between 15°C – 25°C above 25°C	100 g 19 g 38-48 g	
Spray Viscosity Potlife	16 to 20 seconds DIN 4 cup 25°0 1.5-2 hours at 25°C		AE	
Sprayguns	HVLP gravity-feed spraygun 1.5 – 1.7 mm 1.5 – 2.0 bar 20 – 25 cm Compliant gravity-feed spraygun 1.6 – 1.8 mm 3.0 – 4.0 bar 20 – 25 cm Number of coats: 1 thin + 1 wet coat Flash-off: $5-8$ mins Film thickness: $40-60$ µm			
Application				
Drying	Drying Dust free after Ready for basecoat or topcoat Fully cured after	25°C 10 – 15 mins 25 mins 3 – 4 hours	60°C - 30 mins	
Further Treatment	After 25 mins, apply HAMR basecoat or topcoat.			

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. You can obtain the latest version of technical data sheet directly from your supplier.