

## STEERING GUARDS FOR EXTREME WINCH BUMPERS

**Application:** Discovery 2

Check all parts are correct before disassembly

**Parts** 

1 x Steering Guard

1 x Additional mounting bracket

2 x M10 x 110 bolts

1 x M10 x 100 bolt

3 x M10 nyloc nuts

6 x M10 washers

**Tools required** 

Socket set

Spanner

Optional: Mig Welder

## Safety!

Before starting work on the vehicle ensure that you fully understand the procedure and have the necessary tools and parts to complete the job. If you are unsure phone Extreme 4x4 Ltd and ask for technical assistance or have the work carried out by a competent workshop.

## Installation:

- 1. Assuming the winch bumper has been fitted, undo bolts 3, 4 & 5 as indicated.
- 2. Offer up and support the steering guard and replace bolts 3,4 & 5 and bolts 1 & 2.
- 3. Tighten all of the nuts and bolts.

If using the vehicle for heavy off road use carry out the following steps.

- 4. Bolt the mounting bracket to the steering guard at arrow 6.
- 5. Clean the paint and the underseal from the chassis.
- 6. Tack the bracket into the chassis and then remove the steering guard.
- 7. Fully weld the bracket utilising the two holes for rosette welds.
- 8. Paint with a zinc primer or red oxide.
- 9. Replace the steering guard and tighten all the bolts fully.

Extreme 4x4 Ltd does not accept any responsibility for parts, which are not fitted correctly.

Always drive your vehicle according to the prevailing conditions and your own driving ability.







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