



New ICON Ford Bronco Pedals Installation Notes

Please note that two (2) holes will be required to be drilled in each of the factory clutch, brake and gas pedals to secure the aluminum racing pedals. For (4) holes required for dead leg pedal (left footrest).

If you are uncomfortable with the mounting procedure outlined below, your local mechanic should be able to install the pedals for you

Please note that the pedals can be unbolted and the stock factory clutch and brake rubber pedal covers can be re-installed at any time.

Tools required:

#2 Philips screw driver	Open end-Box wrench 8mm (or 5/16")
Drill bits 1/8" and 7/32"	Electric drill
Automatic center punch	Pencil
Degreasing spray	2" wide Masking tape

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Condensed Installation Notes



Condensed version of the mounting procedure

1. Remove driver side floor mat.
2. Remove clutch/brake rubber covers.
3. Mark and drill Factory Ford pedals.
4. Mount ICON pedals!

Detailed Installation Notes



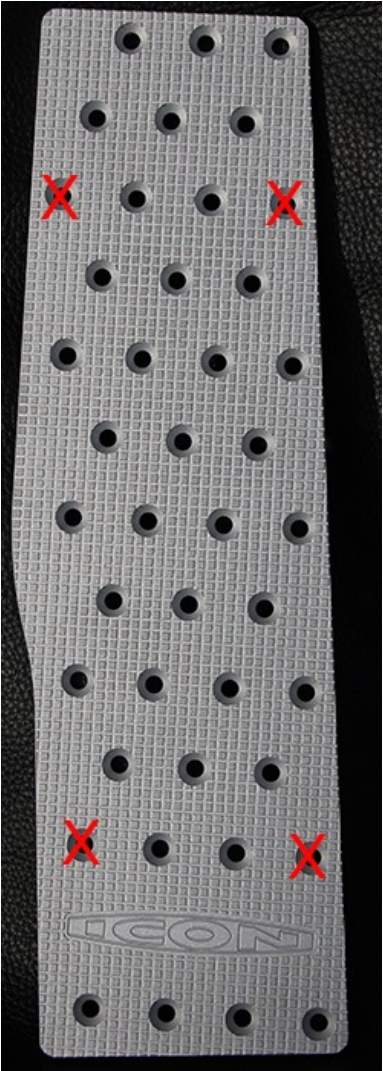
1. Remove driver side floor mat.
2. Remove rubber cover from the factory clutch and brake pedal.

This is easily accomplished by reaching around the top side of the rubber covers, place your fingers under the rear top lip of the cover, and pulling up and toward the rear of the car. Once you have the top of the cover pulled off the clutch/brake pedal sheet metal simply slide the cover toward the floor to fully remove it.

3. Clean the front surface of the factory clutch/brake pedal sheet metal using degreaser and a shop towel or rag.
4. Apply masking tape to the front face of the factory clutch/brake pedals, and the dead leg pedal (left footrest). The masking tape will help you see where you have marked the factory clutch/brake pedal sheet metal with the pencil to locate the mounting holes for the aluminum racing pedals.
5. One at a time, place the ICON aluminum pedals over the factory pedals and center them, using your fingers as a guide.
6. Mark a circle on the masking tape through the holes with the pencil, as illustrated (with X) on the following page.



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Detailed Installation Notes



7. Remove the ICON pedals. Using the center punch, make a dimple in the center of the hole you made with the pencil on the masking tape.

A center punch is recommended, but not required, to help locate the drill bit while drilling the mounting holes for the aluminum racing pedals

8. Drill the top mounting hole in the factory pedals sheet metal using the dimple created in the above step with the small drill bit first and then use the larger drill bit to obtain the proper clearance hole for the mounting screw. **NOTE:** Different drill sizes required for brake & clutch, vs. gas and dead leg pedals! See details on following pages!!

It is recommended, but not required, to first drill the hole with a smaller drill bit because it is easier to locate a small drill bit in the dimple. Support the factory pedal with your other hand but be sure not to place your hand or fingers in line with the hole you are drilling to avoid accidentally drilling into your hand or fingers!



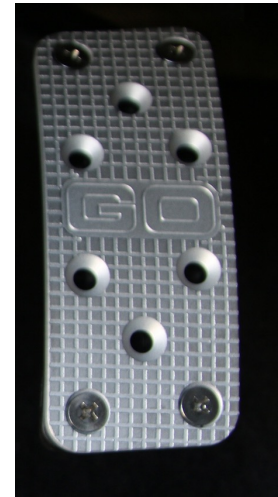
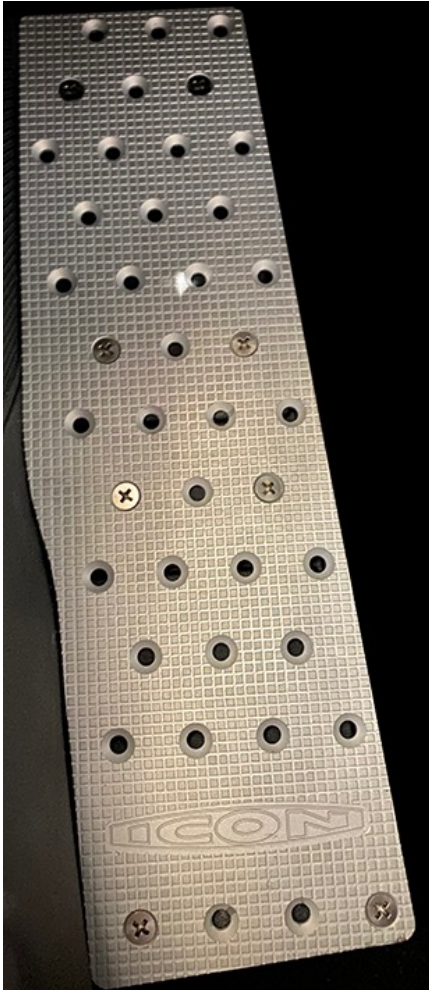
- For **brake** pedal (also for **clutch** pedal, when applicable) use 7/32" drill. Install with the M5 nuts, washers and bolts provided. The bolts go into the face of the pedals, through the holes you drilled in the factory pedals and the washers and nuts go on the backside. Use Phillip screwdriver and 8MM socket/wrench (5/16" will work in a pinch). Securely tighten.



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- For **gas** and **dead leg** (left footrest) pedals, use drill size **1/8"**. Attach with the M5 machine screws provided. The screws go through the ICON pedal holes, and then into the holes you previously drilled. Using Philip screwdriver, securely tighten. Careful not to over torque!



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**Congratulations you have finished
installing your ICON pedals!**

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